



Workman[®] 3100 with Bed

Model No. 07363 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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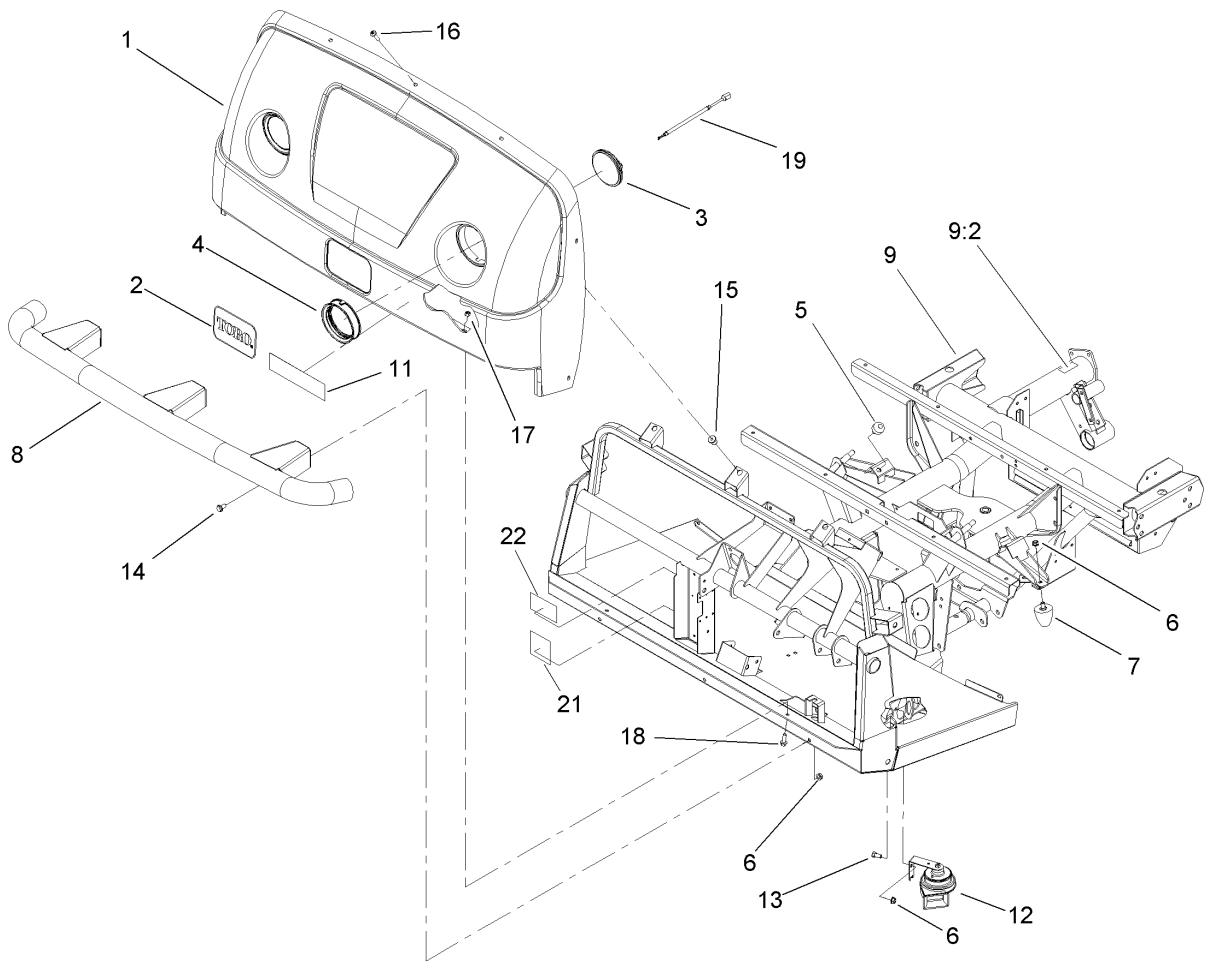
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR.	as required	HYD.	hydraulic
ASM.	assembly	INC.	incorporated
CARR.	carriage	LH.	left hand
DEG.	degrees	NI.	nylon insert
FH.	flat head	PPH.	phillips pan head
GA.	gauge	PTH.	phillips truss head
HF.	hex flange	PTO.	power take off
HH.	hex head	RH.	right hand
HHF.	hex head flange	SFH.	slotted fillister head
HHFTF.	hex head flange thread forming	SHH.	slotted hex head
HJ.	hex jam	SHWH.	slotted hex washer head
HLH.	hex lag head	SPH.	slotted pan head
HOC.	height-of-cut	SQH.	square head
HS.	hex	SRH.	slotted round head
HSBH.	hex socket button head	STD.	standard
HSFH.	hex socket flat head	TAP.	self tapping
HSH.	hex socket head	TTH.	torx truss head
HWH.	hex washer head	WH.	wing head
HWHTF.	hex washer head thread forming		

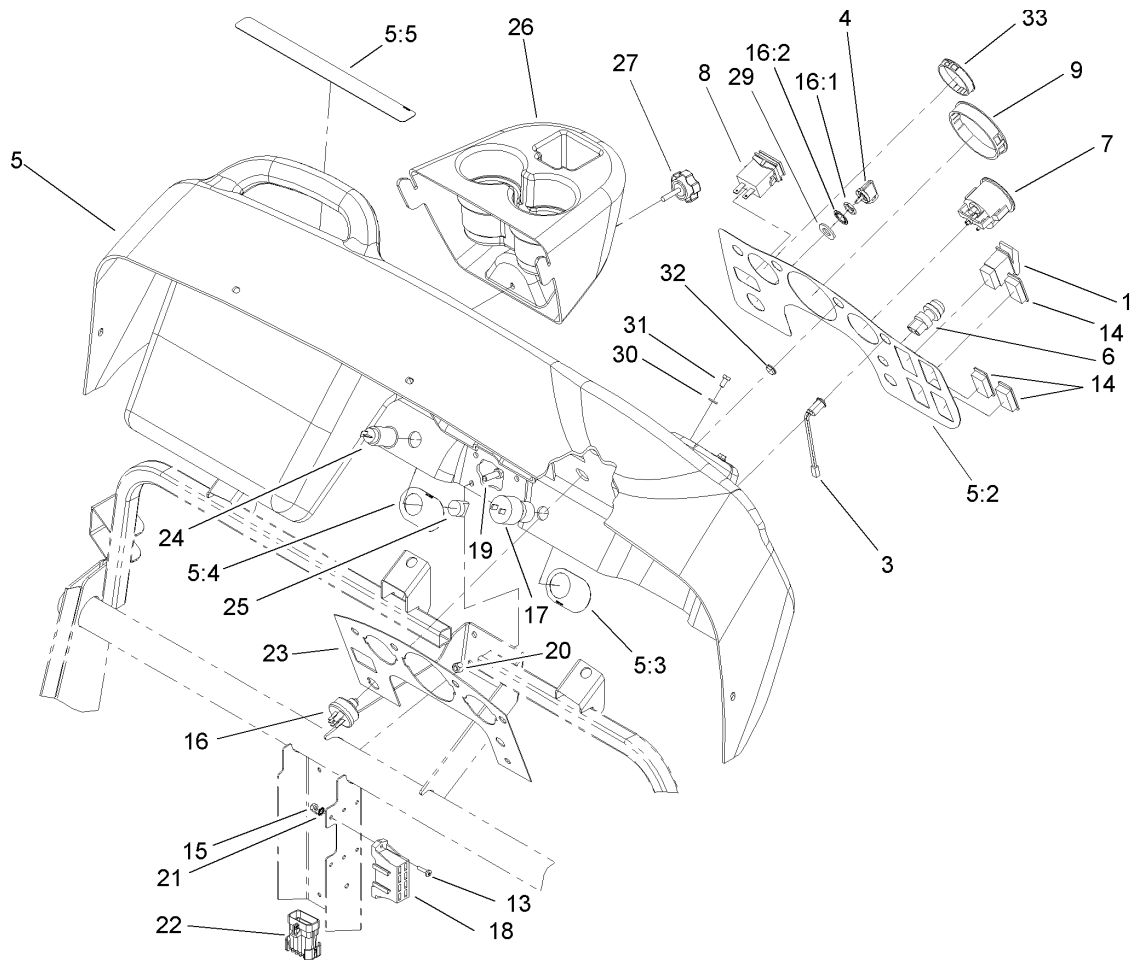
Footnotes

- | | | | |
|---|--|---|-------------------------|
| ❶ | Not illustrated | ❷ | Not serviced separately |
| ❸ | Obtain Parts From Your Local Kohler Dealer | | |



Hood and Bumper Assembly

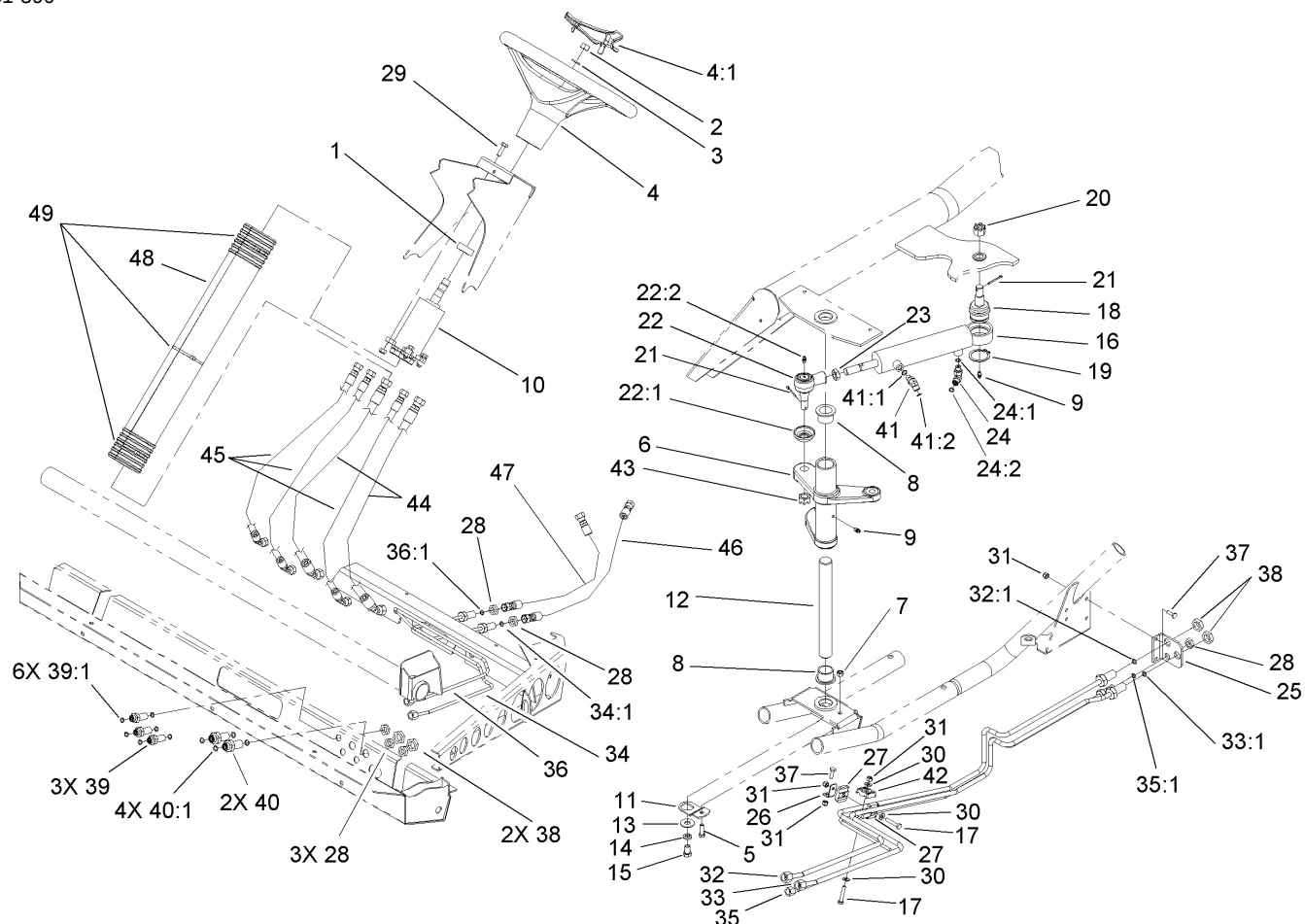
Ref	Part No.	Qty.	Description				
1	106-2350	1	Hood ASM				
2	62-5550	1	Decal				
3	99-7310	2	Headlight				
4	99-7311	2	Mount-Headlight				
5	87-2440	2	Bumper-Rubber				
6	3290-357	9	Nut-HHF				
7	26-0071	2	Snubber-Rubber				
8	106-2369-03	1	Bumper ASM				
9	106-7884	1	Operator Frame ASM				
9:2	93-7814	1	Decal-Danger				
11	106-2393	1	Decal-Workman, 3100				
12	116749	1	Horn				
13	323-4	1	Screw-HH				
14	3234-1	6	Screw-HHF				
15	106-7883	7	Nut-Well				
16	106-7922	7	Screw-Pth				
17	3296-29	2	Nut-Lock, NI				
18	3234-29	2	Screw-HHF				
19	106-2401	2	Harness-Headlight				
21	106-7894	1	Decal-Fuse Block				
22	106-7897	1	Decal-Load Rating, Ac				



Dash Panel Assembly

Ref	Part No.	Qty.	Description
1	95-8999	1	Switch
3	95-7652	1	Light-Indicator
4	63-8360	1	Key-Ignition
5	106-7885	1	Dash ASM
5:2	106-2352	1	Decal-Dash
5:3	106-2355	1	Decal-Switch, Supervisor
5:4	106-2353	1	Decal-Powerpoint
5:5	106-2383	1	Decal-Warning, Dash
6	18-2830	1	Button-Horn
7	106-2405	1	Gauge-Fuel
8	94-4208	1	Hourmeter
9	106-2359	1	Plug-Cap
13	32105-13	2	Screw-SHH
14	99-7420	3	Plug-Hole
15	3296-2	2	Nut-Lock
16	27-2360	1	Switch-Key
16:1	218-446	1	Nut-Hex
16:2	218-447	1	Washer-Lock
17	94-5245	1	Switch-Key
18	106-7910	1	Harness-Wire, Front
❶18:8	114241	2	Fuse-7.5 Amp
❶18:9	109355	1	Fuse-15 Amp
19	322-3	3	Screw-HH
20	3296-29	3	Nut-Lock, NI

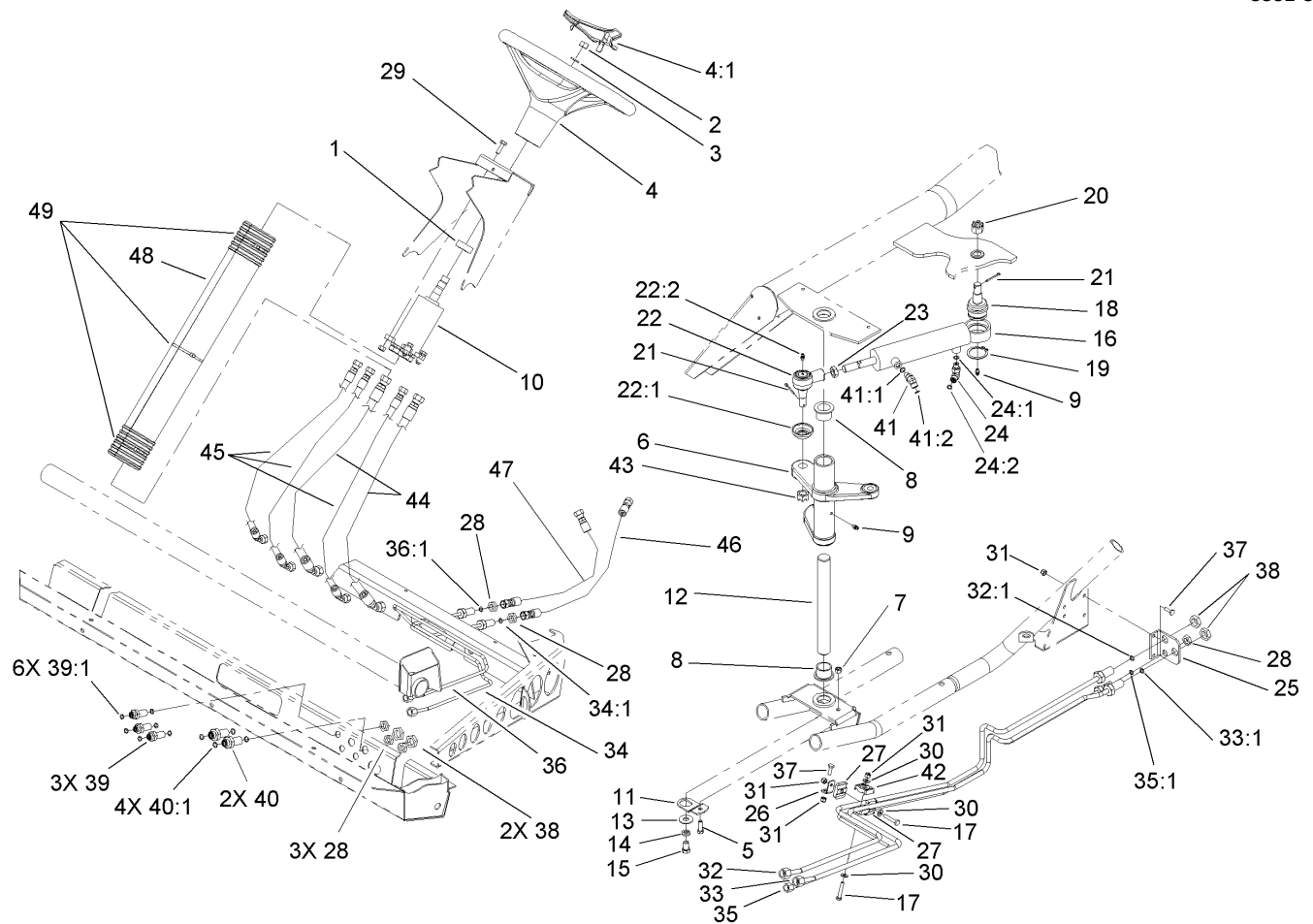
Ref	Part No.	Qty.	Description
21	3255-10	1	Washer-Lock/ext
22	106-7909	1	Harness-Wire, Rear
23	106-2360-03	1	Plate-Dash
24	99-7411	1	Point-Power
25	99-7416	1	Cap
26	106-2358	1	Cover-Reservoir
27	106-7017	1	Knob
29	9202624	1	Washer
30	33093-00	2	Washer-Flat
31	33113-012	2	Screw-HH
32	2410-64	3	Plug-Button
33	87-8360	1	Plug-Hole, Dash



Steering Assembly

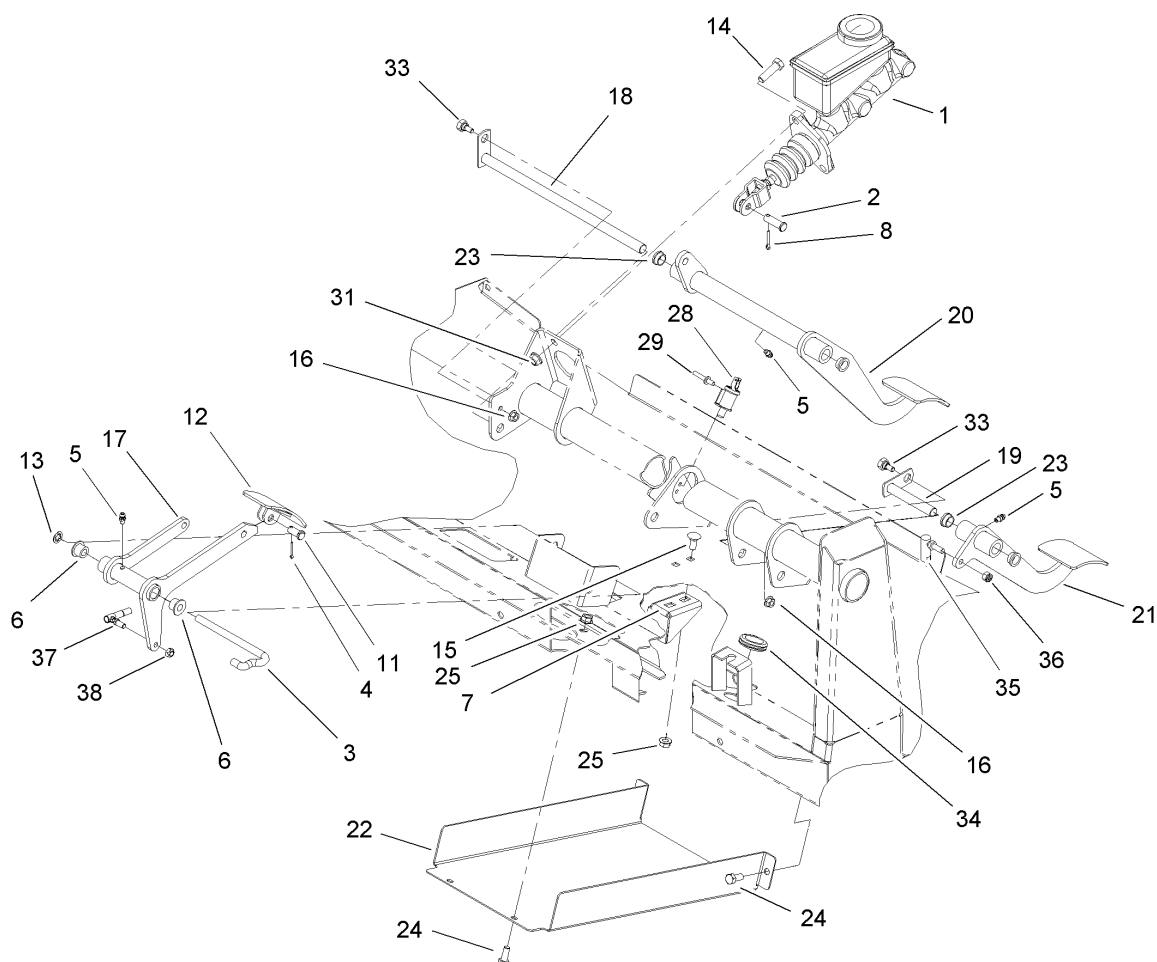
Ref	Part No.	Qty.	Description
1	21-9260	1	Cover-Dust
2	3220-6	1	Nut-Jam
3	3253-8	1	Washer-Lock
4	98-1471	1	Wheel-Steering
4:1	98-1468	1	Cover-Wheel, Steering
5	322-5	1	Screw-HH
6	106-2536	1	Arm-Pitman
7	3296-29	1	Nut-Lock, NI
8	94-1291	2	Bushing
9	302-5	2	Fitting-Grease
10	106-6726	1	Pump-Steering
10:1	106-6716	1	Seal Kit
11	106-2287	1	Plate
12	106-2271	1	Shaft-Pivot
13	3256-5	1	Washer-Flat
14	3253-6	1	Washer-Lock
15	324-2	1	Screw-HH
16	106-2262	1	Cylinder-Hydraulic
16:1	106-6712	1	Seal Kit
17	321-9	2	Screw-HH
18	106-6774	1	Joint-Ball
19	32151-104	1	Ring-Retaining, External
20	32136-14	1	Nut-SHH
21	3272-12	2	Pin-Cotter

Ref	Part No.	Qty.	Description
22	106-6898	1	Joint-Ball
22:1	106-6896	1	Seal
22:2	302-5	1	Fitting-Grease
23	3220-11	1	Nut-Jam
24	340-132	1	Fitting-Hyd, 90 DEG
24:1	237-78	1	O-Ring
24:2	237-21	1	O-Ring
25	106-7801-03	1	Bracket-Line, Steering
26	106-7807	1	Bracket-Line, Steering
27	106-7839	2	Clamp-Tube
28	340-78	6	Locknut-Bulkhead
29	33114-020	4	Screw-HH
30	3256-22	3	Washer-Flat
31	3296-42	5	Nut-Lock, NI
32	106-7802	1	Tube-HYD
32:1	237-22	1	O-Ring
33	106-7803	1	Tube-HYD
33:1	237-22	1	O-Ring
34	106-7804	1	Tube-HYD
34:1	237-21	1	O-Ring
35	106-7805	1	Tube-HYD
35:1	237-21	1	O-Ring
36	106-7806	1	Tube-HYD
36:1	237-21	1	O-Ring



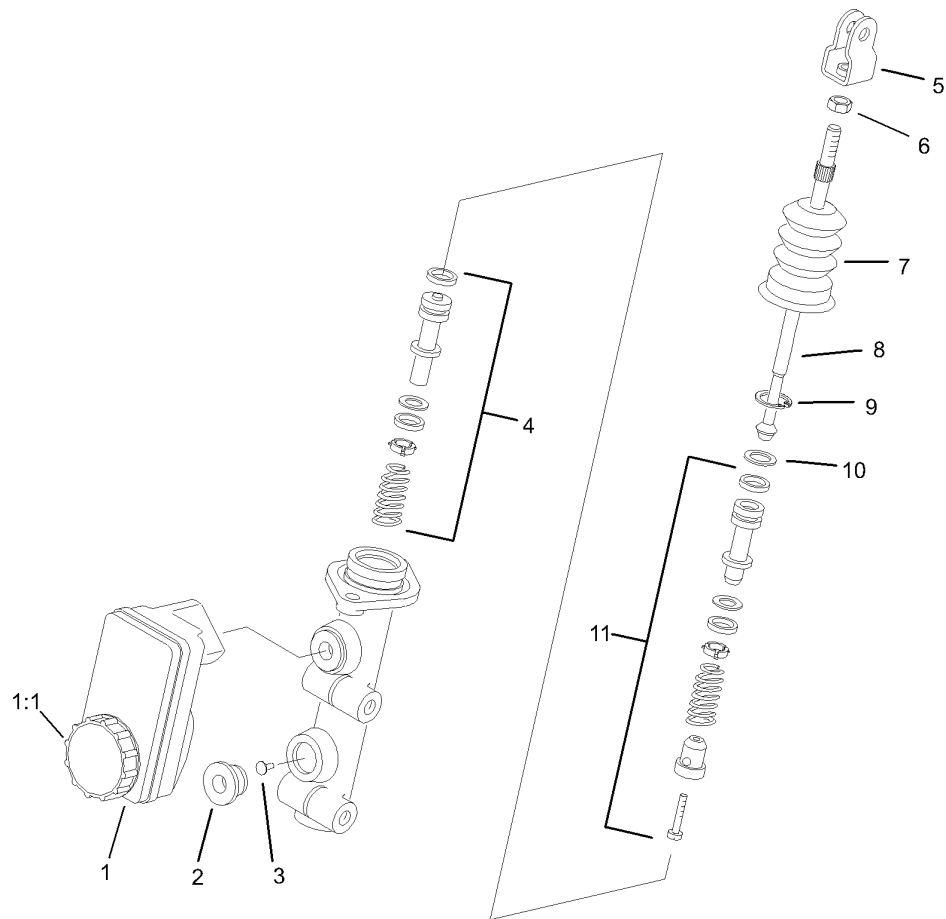
Steering Assembly (continued)

Ref	Part No.	Qty.	Description
37	321-4	3	Screw-HH
38	340-70	4	Nut-Lock
39	94-1444	3	Union-Bulkhead
39:1	237-21	2	O-Ring
40	340-71	2	Fitting-Straight, Bulkhead
40:1	237-22	2	O-Ring
41	340-103	1	Fitting-Hyd, 45 DEG
41:1	237-78	1	O-Ring
41:2	237-21	1	O-Ring
42	56-7973	2	Clamp-Tube
43	32136-2	1	Nut-SHH
44	106-7975	2	Hose-HYD
45	106-7974	3	Hose-HYD
46	106-7963	1	Hose-HYD
47	106-7962	1	Hose-HYD
48	106-6713	1	Cover-Lines, Steering
49	3290-379	3	Tie-Cable



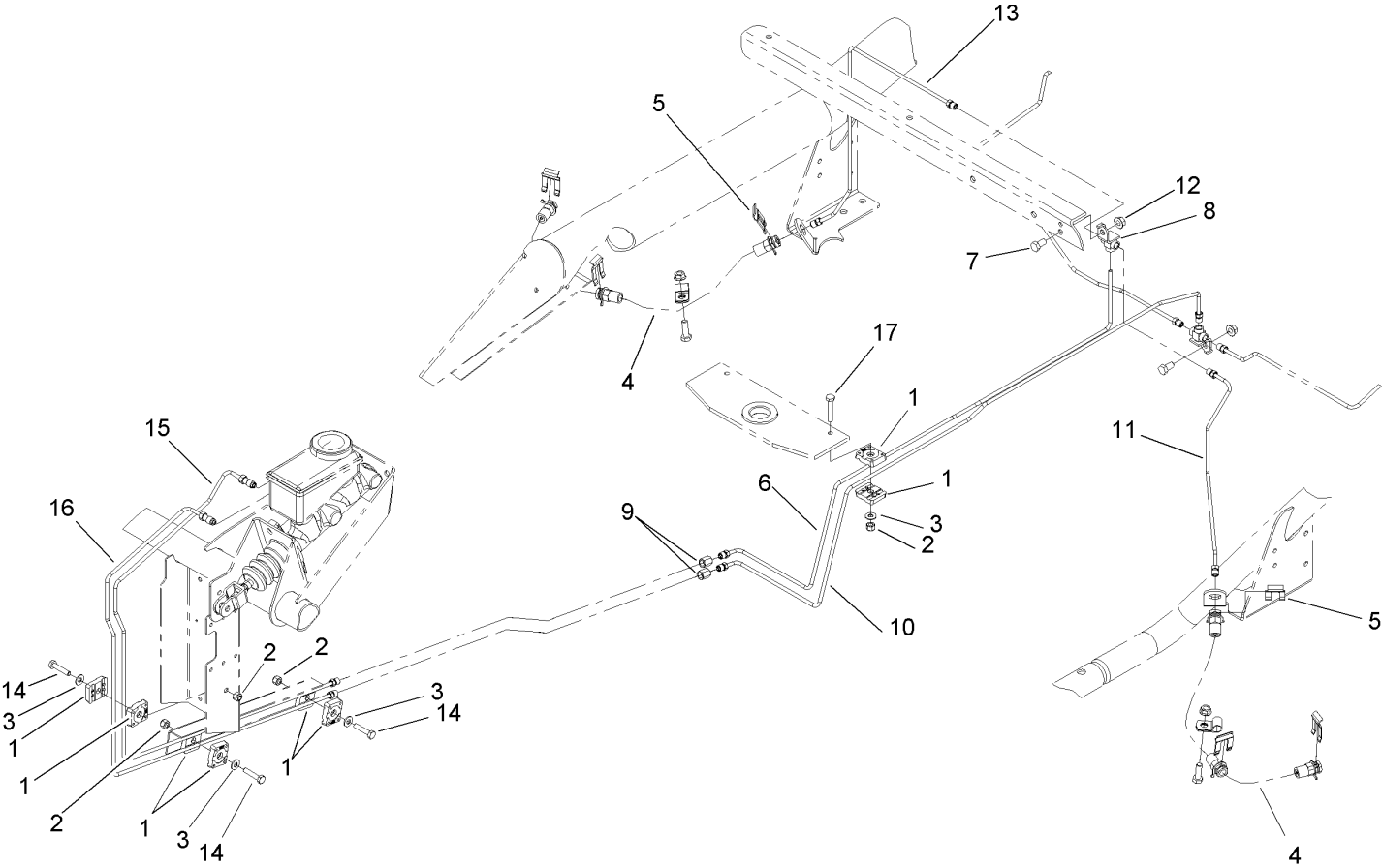
Brake, Accelerator and Clutch Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-6782	1	Cylinder-Master	29	3269-23	2	Rivet-Pop
2	283-2	1	Pin-Clevis	31	3290-357	2	Nut-HHF
3	87-2880	1	Shaft-Pedal, Accelerator	33	63-3410	2	Screw-Shoulder
4	3272-6	1	Pin-Cotter	34	240-5	1	Grommet
5	302-5	3	Fitting-Grease	35	2411-34	1	Joint-Ball
6	256-259	2	Bushing-Flange	36	3296-3	1	Nut-Lock
7	106-2421	1	Bracket-Mount, Cable	37	18-1720	1	Governor Ball Joint ASM
8	3272-10	1	Pin-Cotter	38	3296-13	1	Nut-Lock NI
11	283-85	1	Pin-Clevis				
12	93-8969-03	1	Pedal				
13	32151-56	1	Ring-Retaining, External				
14	323-7	2	Screw-HH				
15	3230-1	2	Bolt-CARR				
16	32128-33	2	Nut-HF				
17	106-2471-03	1	Accelerator Pedal Arm				
18	106-2475	1	Brake Shaft ASM				
19	106-2476	1	Clutch Shaft ASM				
20	106-2461-03	1	Brake Pedal ASM				
21	106-2457-03	1	Clutch Pedal ASM				
22	106-2427-03	1	Cover				
23	256-156	4	Bushing-Flange				
24	322-3	4	Screw-HH				
25	32128-20	6	Nut-HF				
28	55-7120	1	Switch-Brake, Parking				



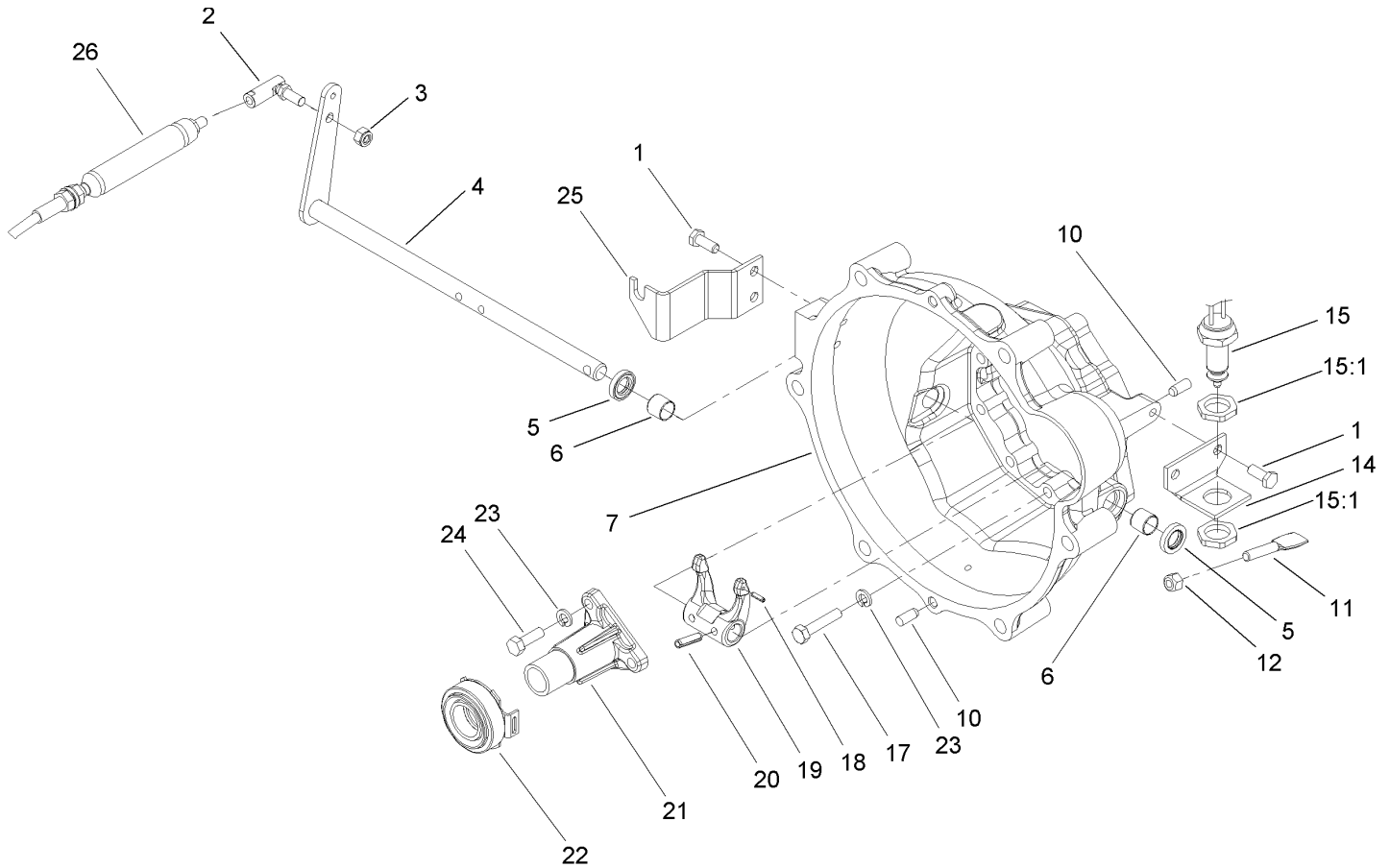
Master Cylinder Assembly No. 104-6782

Ref	Part No.	Qty.	Description				
1	104-6845	1	Reservoir ASM				
1:1	92-4112	1	Cap ASM				
2	93-8971	2	Seal-Port, Flange				
3	92-4103	1	Pin-Stop				
4	92-4102	1	Secondary Piston ASM				
5	92-4110	1	Clevis				
6	21-0360	1	Nut-Hex				
7	94-5209	1	Cover-Dust				
8	94-5210	1	Rod-Push				
9	92-4109	1	Circlip				
10	92-4108	1	Retainer-Washer				
11	92-4101	1	Primary Piston ASM				



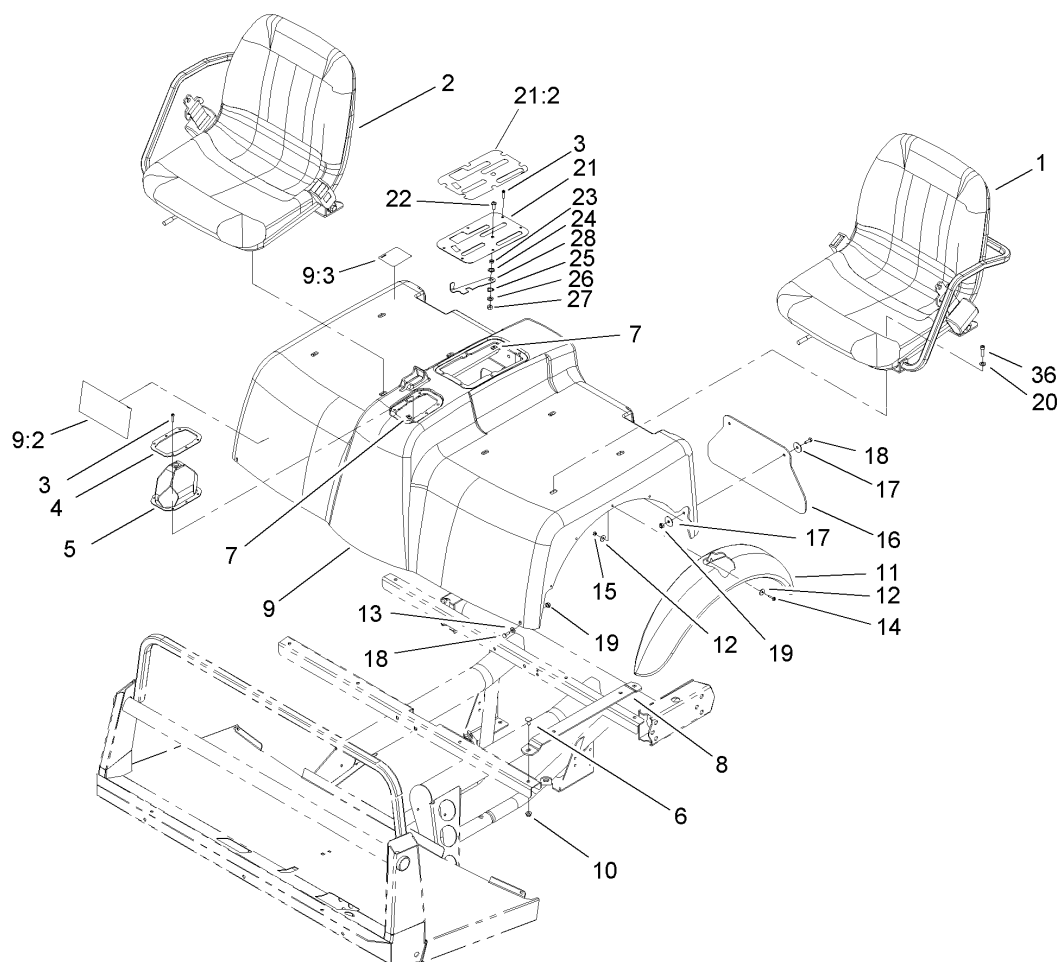
Hydraulic Brake Assembly

Ref	Part No.	Qty.	Description				
1	87-7660	8	Clamp-Tube				
2	3296-42	4	Nut-Lock, NI				
3	3256-22	4	Washer-Flat				
4	93-7123	2	Front Brake Hose ASM				
5	87-3580	2	Clip-Retainer				
6	106-6686	1	Tube ASM				
7	322-2	1	Screw-HH				
8	87-3560	1	Tee				
9	87-3570	2	Union				
10	106-6687	1	Tube ASM				
11	106-6688	1	Tube ASM				
12	32128-20	1	Nut-HF				
13	106-6689	1	Tube ASM				
14	321-8	3	Screw-HH				
15	106-6683	1	Tube ASM				
16	106-6684	1	Tube ASM				
17	321-9	1	Screw-HH				



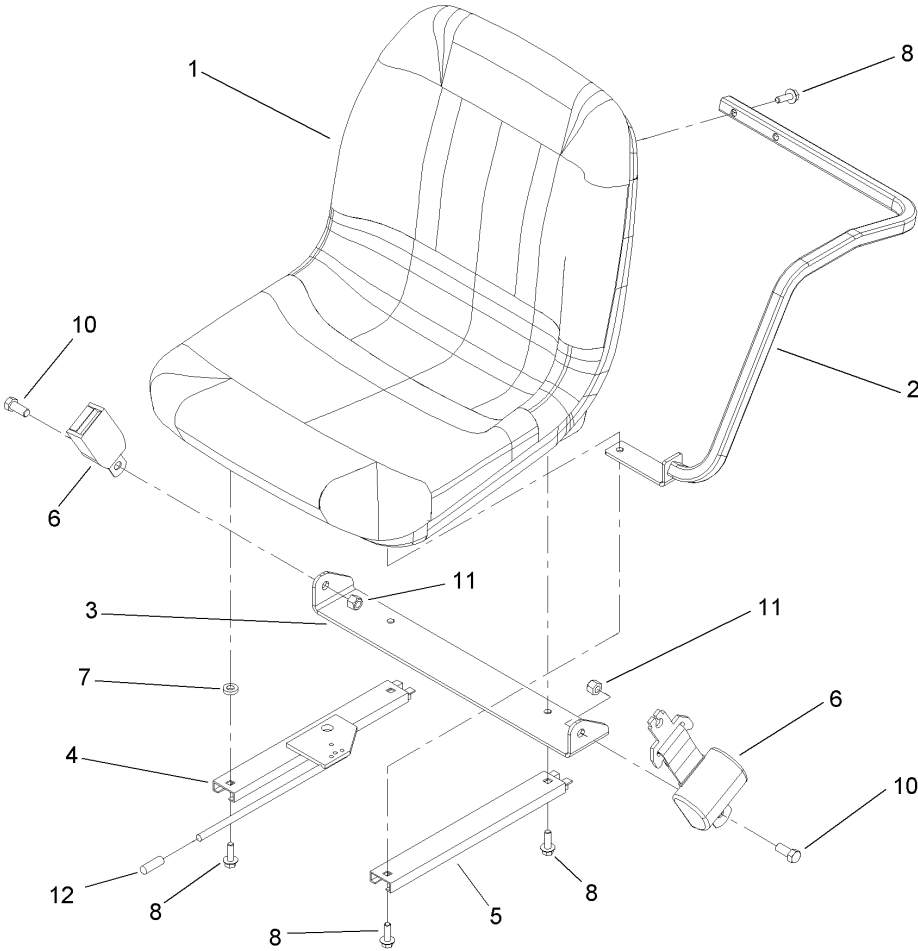
Clutch Linkage Assembly

Ref	Part No.	Qty.	Description				
1	33114-020	4	Screw-HH				
2	2411-33	1	Balljoint-RH (W / Grommet)				
3	3296-4	1	Nut-Lock				
4	87-5290	1	Shaft-Release				
5	87-1920	2	Seal-Oil				
6	87-3770	2	Bushing-Housing, Bell				
7	93-7121	1	Housing-Bell				
10	87-1910	2	Pin-Dowel				
11	87-5360	1	Paddle-Clutch, Switch				
12	3296-29	1	Nut-Lock, NI				
14	87-5350	1	Bracket-Clutch, Switch				
15	87-5490	1	Switch-Clutch				
15:1	3218-20	2	Nut-Jam				
17	33114-040	9	Screw-HH				
18	32121-7	1	Pin-Roll, Slotted				
19	87-5300	1	Fork-Clutch				
20	32121-24	2	Pin-Spring				
21	87-5320	1	Release-Guide				
22	87-2100	1	Bearing-Out, Throw				
23	3253-4	12	Washer-Lock				
24	33114-025	3	Screw-HH				
25	106-2523	1	Bracket-Clutch				
26	106-2450	1	Cable-Clutch				



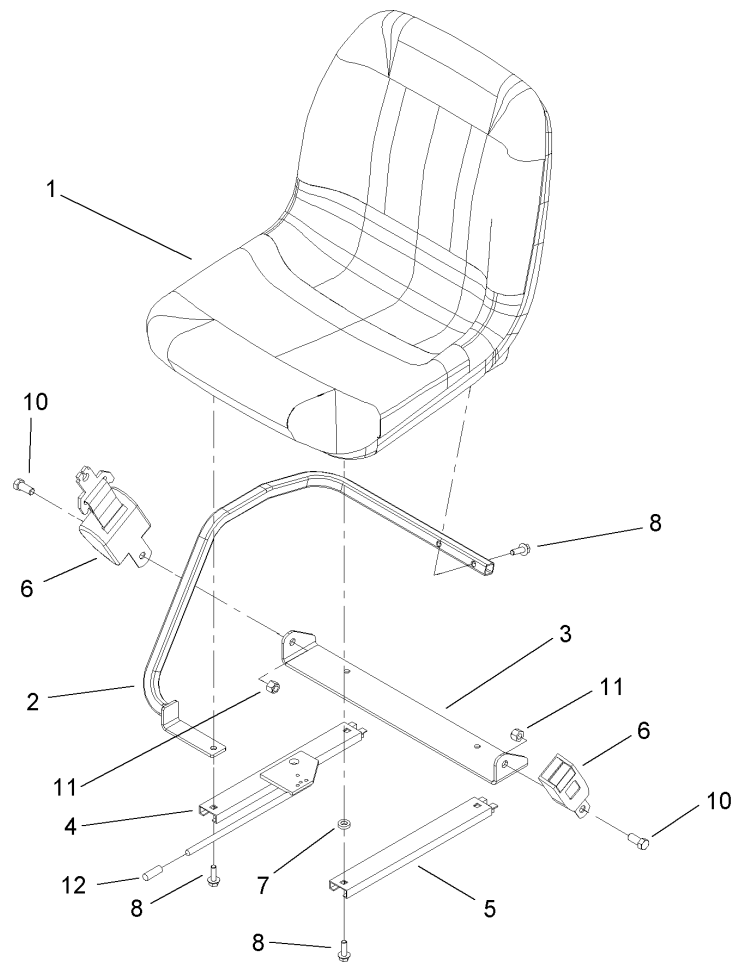
Shroud and Seat Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1		1	LH Seat ASM	22	3274-55	1	Screw-HSBH
2		1	RH Seat ASM	23	82-4240	1	Spacer-Bearing
3	32144-36	12	Screw-PPH	24	94-8196	1	Washer-Nylon
4	87-3760-03	1	Plate-Boot, Shift	25	3290-221	1	Washer-Spring
5	87-8620	1	Shift Boot ASM	26	3256-23	1	Washer-Flat
6	3230-1	8	Bolt-CARR	27	3296-29	1	Nut-Lock, NI
7	106-2388	12	Clip-Fastener	28	106-7984-03	1	Lever-Detent
8	107-7957-03	4	Seat Bracket ASM	36	3274-22	8	Screw-HSH
9	106-2362	1	Seatbase ASM				
9:2	106-2384	1	Decal-Reference, Quick				
9:3	93-9448	1	Decal-Fuel				
10	104-8300	16	Nut-Flange, NI				
11	106-2375	2	Fender-Front				
12	3256-61	20	Washer-Flat				
13	3256-22	2	Washer-Flat				
14	32105-13	10	Screw-SHH				
15	3296-2	10	Nut-Lock				
16	106-2378	2	Mudflap				
17	3256-55	8	Washer-Flat				
18	321-4	6	Screw-HH				
19	3296-16	6	Nut-Lock, NI				
20	3256-74	8	Washer-Flat				
21	106-7886	1	Control Plate ASM				
21:2	106-2377	1	Decal-Console				



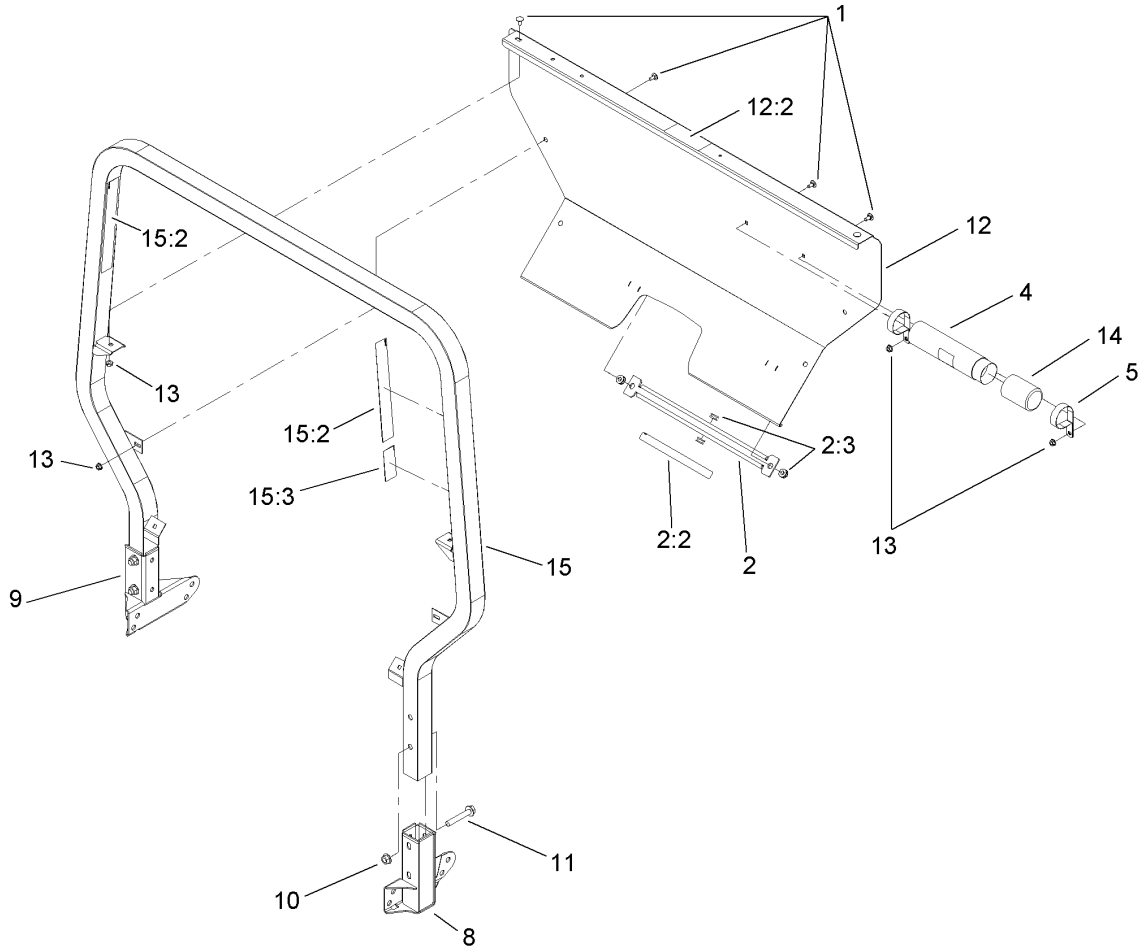
Left Hand Seat Assembly No. 106-7800

Ref	Part No.	Qty.	Description				
1	106-6672	1	Seat				
2	106-7842	1	LH Armrest ASM				
3	106-7845	1	Bracket-Belt, Seat				
4	106-7847	1	Adjuster-Seat, W/ Handle				
5	107-7959	1	Adjuster-Slave, 7 Inch				
6	106-7848	1	Seat Belt ASM				
7	80-7730	1	Spacer				
8	3234-29	6	Screw-HHF				
10	3212-4	2	Screw-HH				
11	3296-7	2	Nut-Lock				
12	106-7953	1	Grip-Gray				



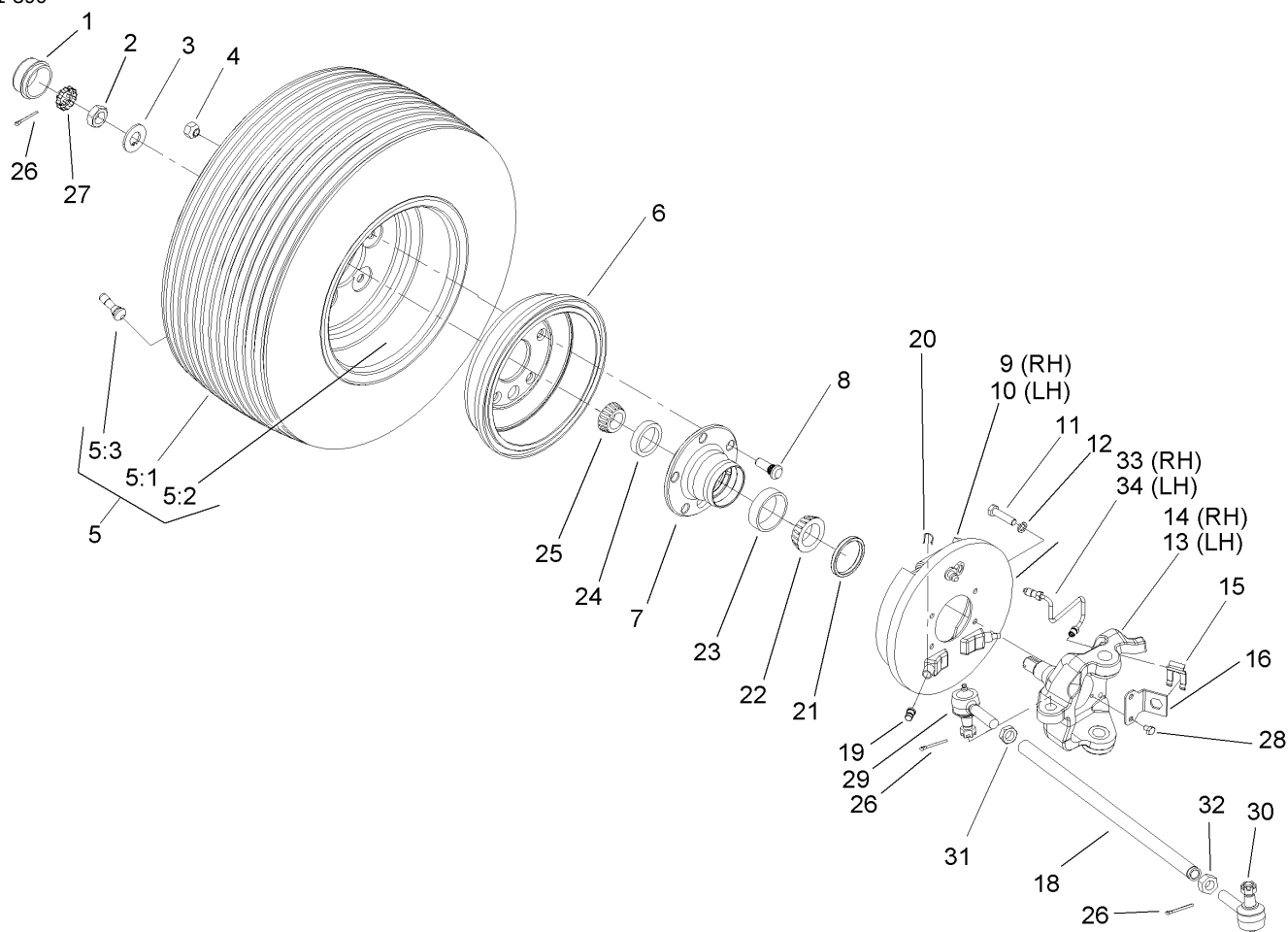
Right Hand Seat Assembly No. 106-7849

Ref	Part No.	Qty.	Description				
1	106-6672	1	Seat				
2	106-7844	1	RH Armrest ASM				
3	106-7845	1	Bracket-Belt, Seat				
4	106-7847	1	Adjuster-Seat, W/ Handle				
5	107-7959	1	Adjuster-Slave, 7 Inch				
6	106-7848	1	Seat Belt ASM				
7	80-7730	1	Spacer				
8	3234-29	6	Screw-HHF				
10	3212-4	2	Screw-HH				
11	3296-7	2	Nut-Lock				
12	106-7953	2	Grip-Gray				



Roll-Over-Protection-System Assembly

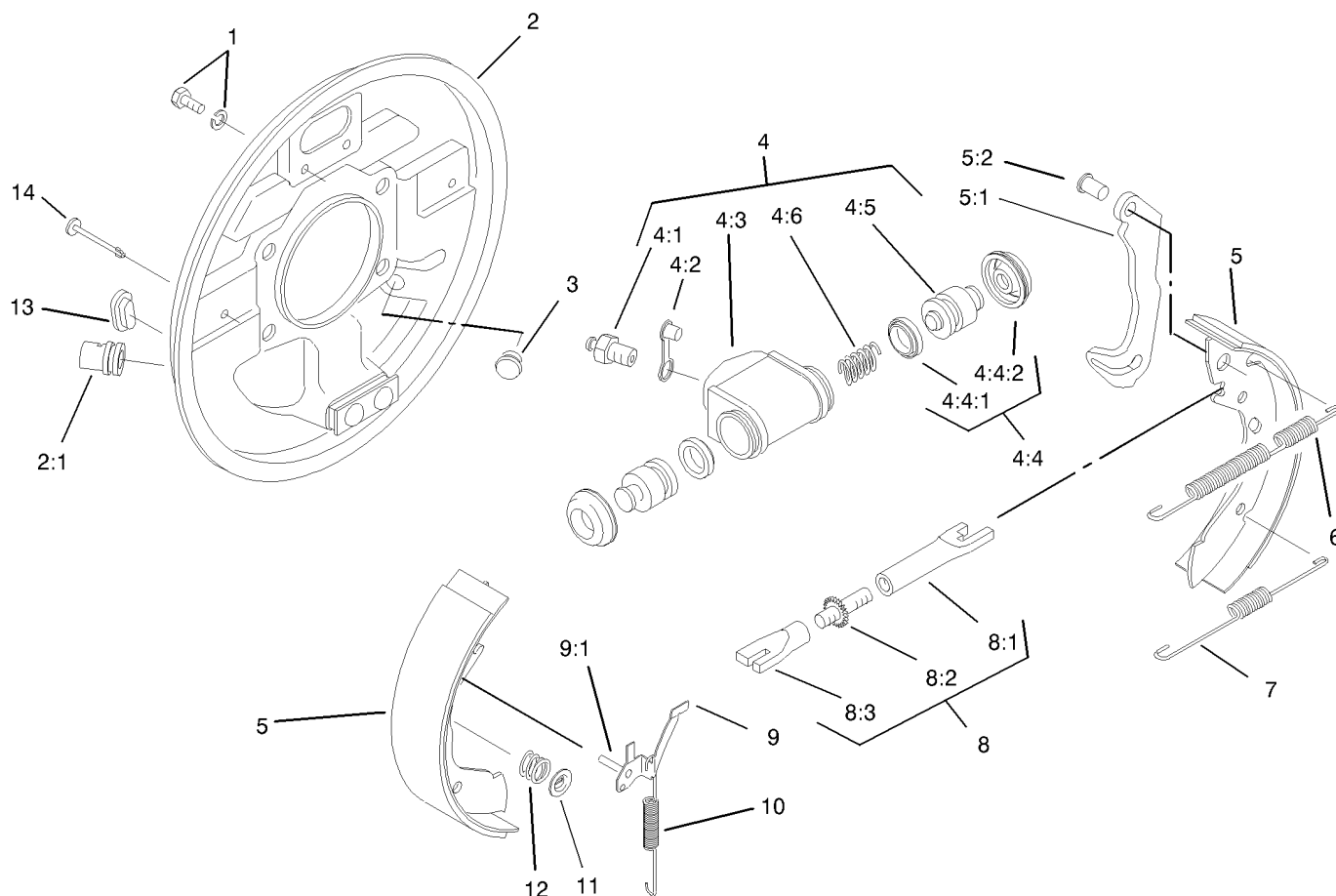
Ref	Part No.	Qty.	Description				
1	3230-18	8	Screw-CARR				
2	105-7960	1	Bed Support ASM				
2:2	93-9852	1	Decal-Warning				
2:3	92-5972	4	Grommet-Rubber				
4	104-7050	1	Housing-Manual				
5	2412-133	2	R-Clamp				
8	87-6950-03	1	LH Receiver ASM				
9	87-6960-03	1	RH Receiver ASM				
10	32128-23	4	Nut-HF				
11	3234-40	4	Screw-HF				
12	106-2409	1	Rops Cover ASM				
12:2	105-4215	1	Decal-Caution				
13	32128-20	8	Nut-HF				
14	104-7048	1	Cap-Housing				
15	106-2412	1	Rops ASM				
15:2	106-7767	2	Decal-Rops				
15:3	93-9850	1	Decal-Roll Over				



Front Wheel Assembly

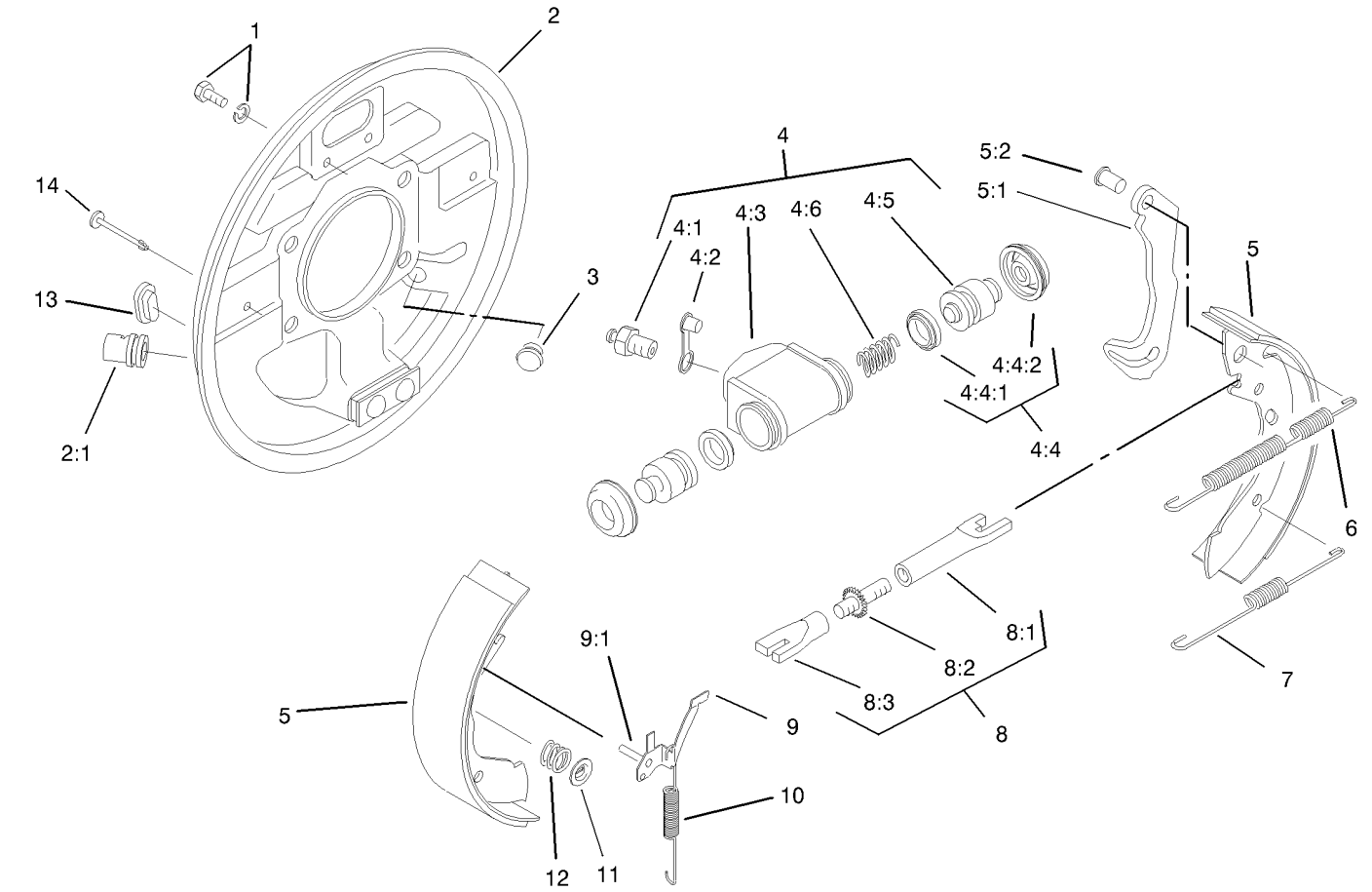
Ref	Part No.	Qty.	Description
1	241-119	2	Cap-Dust
2	3220-7	2	Nut-Jam
3	93-0309	2	Washer-Tab
4	23-7270	10	Nut-Wheel
5		2	Tire & Wheel ASM
5:1	106-7862	1	Tire
5:2	87-5720	1	Front Rim ASM
5:3	232-27	1	Stem-Valve
6	93-7128	2	Drum-Brake
7	87-5560	2	Hub-Front
8	87-8730	10	Stud-Drive, Type
9	87-9170	1	RH Front Brake ASM
10	87-9180	1	LH Front Brake ASM
11	323-6	8	Screw-HH
12	3253-21	8	Washer-Lock
13	106-6745	1	Spindle-LH
14	106-6746	1	Spindle-RH
15	87-3580	2	Clip-Retainer
16	106-6747	2	Bracket-Spindle
18	106-2327	2	Tie Rod-Steering
19	87-3450	2	Plug-Plate Brake, Front
20	87-3310	2	Clip-Cable, Brake
21	87-3590	2	Seal-Bearing
22	254-106	2	Cone-Bearing, Tapered

Ref	Part No.	Qty.	Description
23	254-107	2	Cup-Bearing, Tapered
24	254-72	2	Bearing-Cup, Tapered
25	254-94	2	Bearing-Cone, Tapered
26	3272-12	2	Pin-Cotter
27	93-0307	2	Nut-Lock, Retainer
28	321-1	4	Screw-HH
29	106-6694	2	Rod End-Tie, RH
30	106-6695	2	Rod End-Tie, LH
31	3220-11	2	Nut-Jam
32	3218-21	2	Nut-Jam
33	106-7970	1	RH Brake Tube ASM
34	106-7971	1	LH Brake Tube ASM



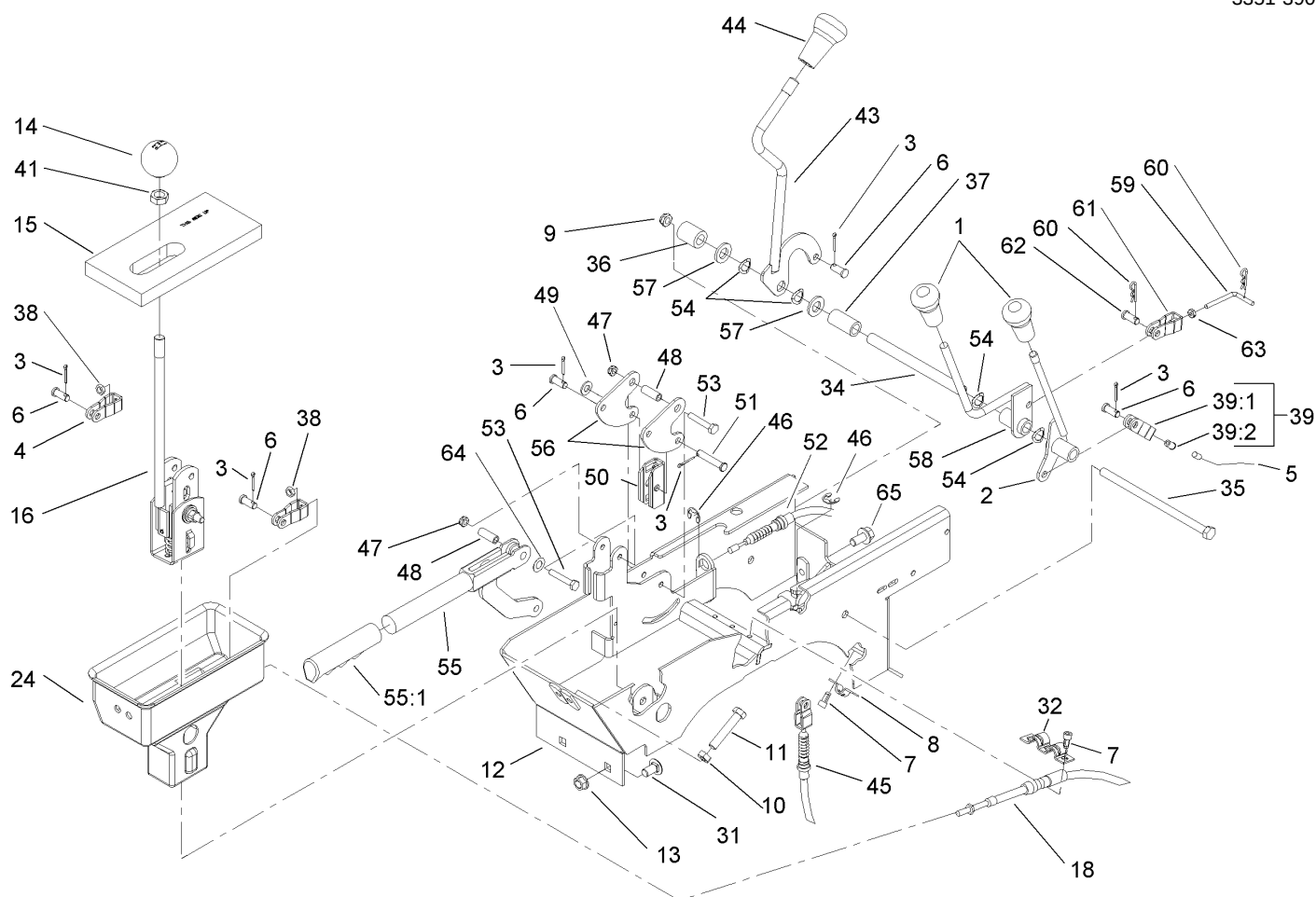
RH Front Brake Assembly No. 87-9170

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set	10	92-4151	1	Spring-Adjuster, RH
2	92-4100	1	RH Backplate ASM	11	92-4131	2	Washer-Hold Down, Shoe
2:1		1	Guide-Pipe	12	92-4152	2	Spring-Hold Down, Shoe
3	92-4146	1	Plunger ASM	13	92-4134	2	Plug-Inspection
4	92-4118	1	Wheel Cylinder ASM	14	92-4133	2	Pin-Hold Down, Shoe
4:1	92-4113	1	Screw-Bleed				
4:2	92-4114	1	Cap-Screw, Bleed				
4:3		1	Body				
4:4	92-4119	1	Seal Kit				
4:4:1		2	Seal-L Type				
4:4:2		2	Cover-Dust				
4:5		2	Piston				
4:6		1	Spring				
5	92-4143	1	Lined Shoe Kit				
5:1		1	Lever-Operating				
5:2		1	Pin				
6	92-4148	1	Spring-Return, RH Upper Shoe				
7	92-4149	1	Spring-Shoe Return, Lower				
8	92-4145	1	RH Adjustor ASM				
8:1		1	Pushrod-Female				
8:2		1	Bolt-Adjuster				
8:3		1	Sleeve-Adjuster				
9	92-4124	1	RH Pawl Lever ASM				
9:1		1	Pin-Pawl				



LH Front Brake Assembly No. 87-9180

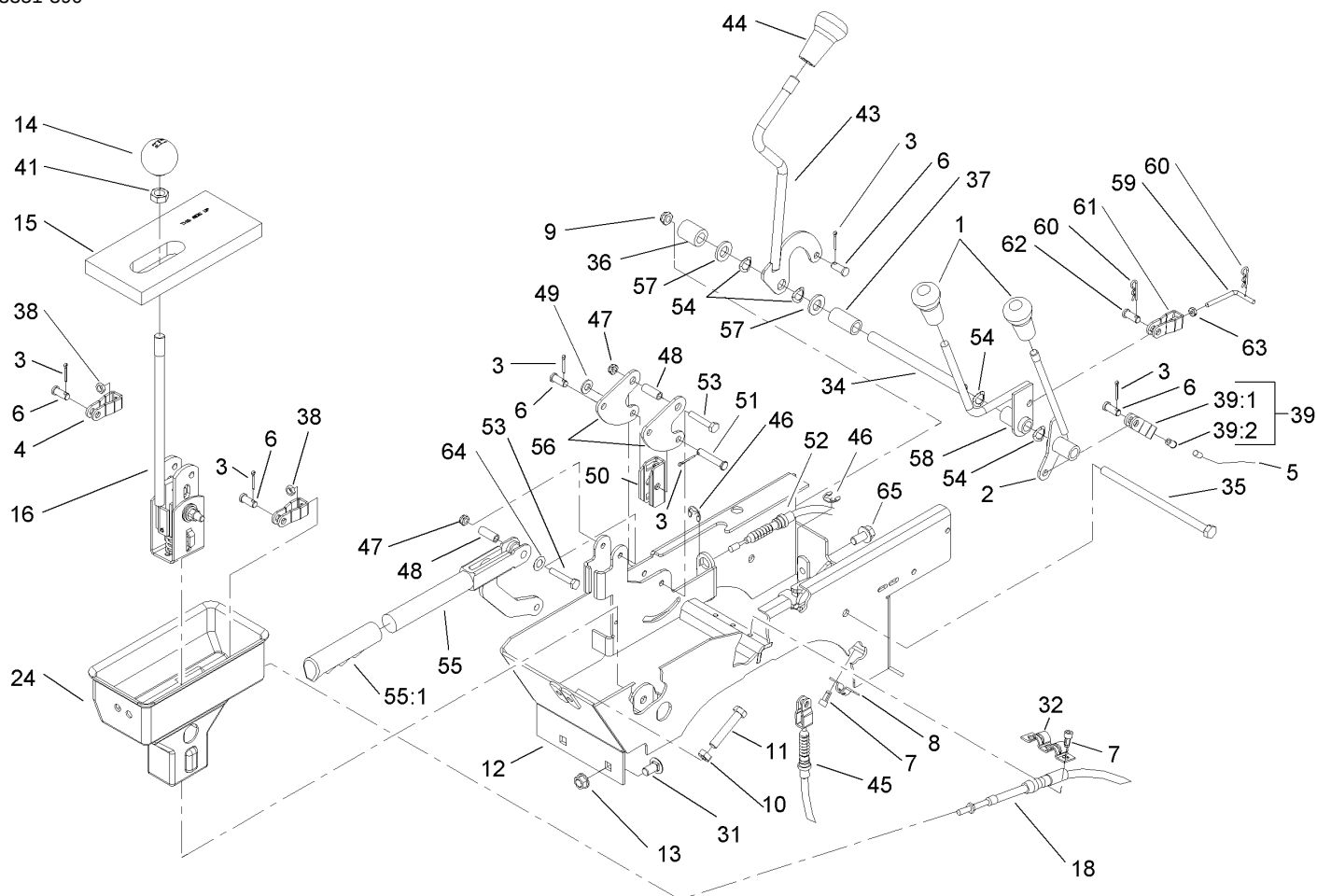
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set	10	92-4150	1	Spring-Adjuster, LH
2	92-4136	1	LH Backplate ASM	11	92-4131	2	Washer-Hold Down, Shoe
2:1		1	Guide-Pipe	12	92-4152	2	Spring-Hold Down, Shoe
3	92-4146	1	Plunger ASM	13	92-4134	2	Plug-Inspection
4	92-4118	1	Wheel Cylinder ASM	14	92-4133	2	Pin-Hold Down, Shoe
4:1	92-4113	1	Screw-Bleed				
4:2	92-4114	1	Cap-Screw, Bleed				
4:3		1	Body				
4:4	92-4119	1	Seal Kit				
4:4:1		2	Seal-L Type				
4:4:2		2	Cover-Dust				
4:5		2	Piston				
4:6		1	Spring				
5	92-4143	1	Lined Shoe Kit				
5:1		1	Lever-Operating				
5:2		1	Pin				
6	92-4147	1	Spring-Return, Shoe (Upper, Lh)				
7	92-4149	1	Spring-Shoe Return, Lower				
8	92-4144	1	LH Adjuster ASM				
8:1		1	Pushrod-Female				
8:2		1	Bolt-Adjuster				
8:3		1	Sleeve-Adjuster				
9	92-4123	1	LH Pawl Lever ASM				
9:1		1	Pin-Pawl				



Console Assembly

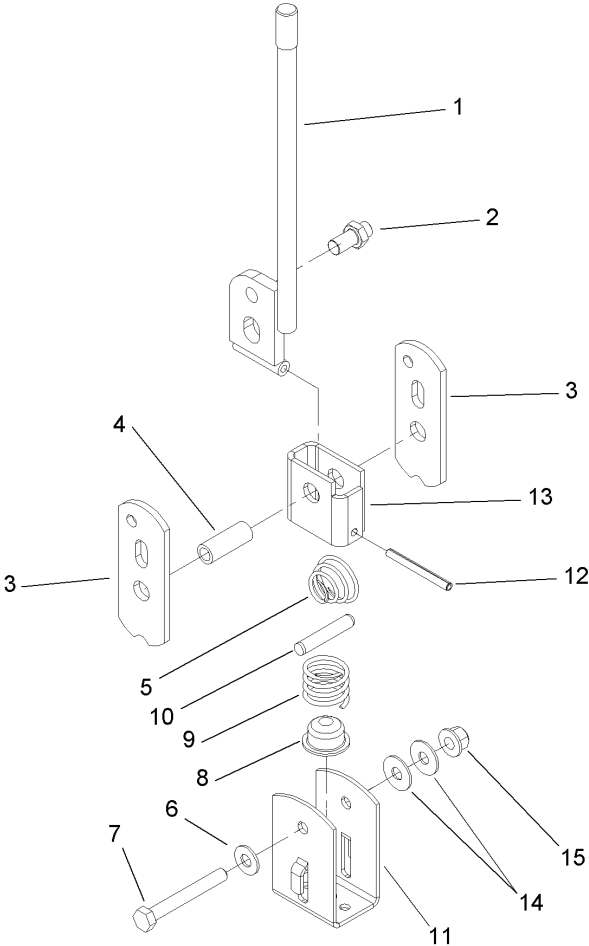
Ref	Part No.	Qty.	Description
1	106-7903	2	Knob-Control
2	106-7828	1	Lever ASM
3	3272-6	6	Pin-Cotter
4	87-2310	2	Clevis-Cable
5	106-6698	1	Cable-Hi-Low
6	283-62	5	Pin-Clevis
7	65-5220	5	Screw-Forming, Thread
8	87-4340	1	Clamp-Cable
9	3296-59	1	Nut-Lock, NI
10	3217-7	2	Nut-Hex
11	323-10	2	Screw-HH
12	106-7819-03	1	Lever Support ASM
13	3290-357	2	Nut-HHF
14	87-6720	1	Knob-Shift
15	87-6570	1	Seal-Boot, Lower
16	106-7887	1	Shift ASM
18	87-4260	2	Cable-Selector, Gear
24	106-2376	1	Boot-Shift, Lower
31	3231-21	2	Screw-CARR
32	87-4960	1	Clamp-Cable
34	106-7833	1	Spacer
35	323-36	1	Screw-HH
36	66-6501	1	Spacer-Wheel
37	106-7835	1	Spacer

Ref	Part No.	Qty.	Description
38	3220-1	2	Nut-Jam
39	87-7160	1	Cable Clevis ASM
39:1	87-2310	1	Clevis-Cable
39:2	32148-15	1	Nut-Insert
41	3218-18	1	Nut-Jam
43	87-5030	1	Lever-Lock, Differential
44	106-7952	1	Knob
45	87-4460	1	Cable-Lock, Differential
46	32120-47	3	Ring-Retaining, External
47	3296-56	2	Nut-Lock, NI
48	114402	2	Spacer
49	3256-23	1	Washer-Flat
50	87-3480	1	Bracket-Equalizer, Cable
51	94-3829	1	Pin-Clevis
52	106-6691	2	Cable-Park Brake
53	321-9	2	Screw-HH
54	3290-221	4	Washer-Spring
55	104-6842	1	Lever-Brake, Park
55:1	106-7972	1	Grip-Handle
56	106-7814	2	Bellcrank
57	33096-00	2	Washer-Flat
58	106-7960	1	HYD Lever ASM
59	106-7957	1	Rod-Link
60	3290-307	2	Pin-Hair



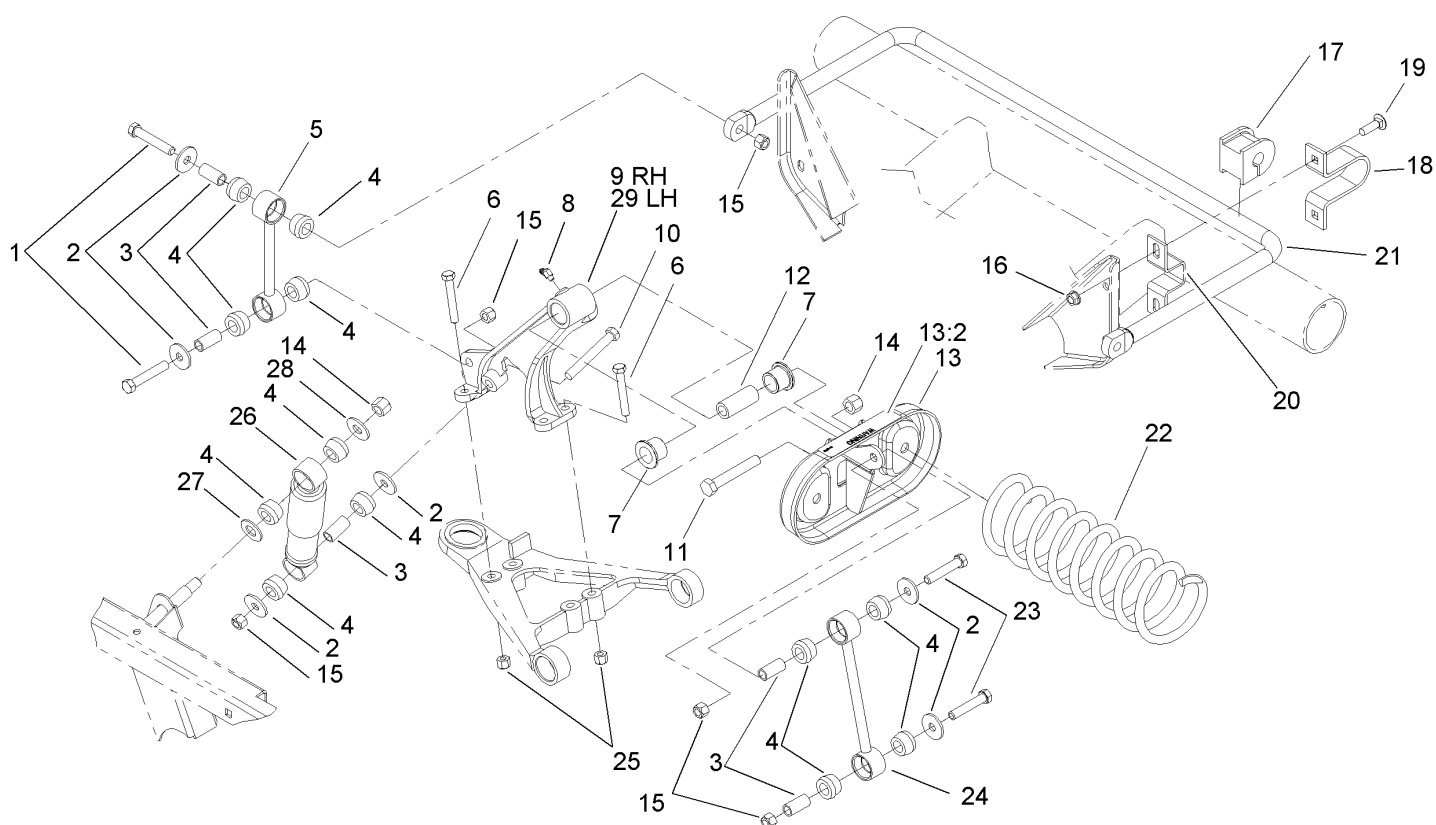
Console Assembly (continued)

Ref	Part No.	Qty.	Description
61	107-7966	1	Clevis ASM
62	283-62	1	Pin-Clevis
63	3219-14	1	Nut-Hex
64	3290-477	1	Washer-Curved
65	3234-12	2	Screw-HHF



Shift Assembly No. 106-7887

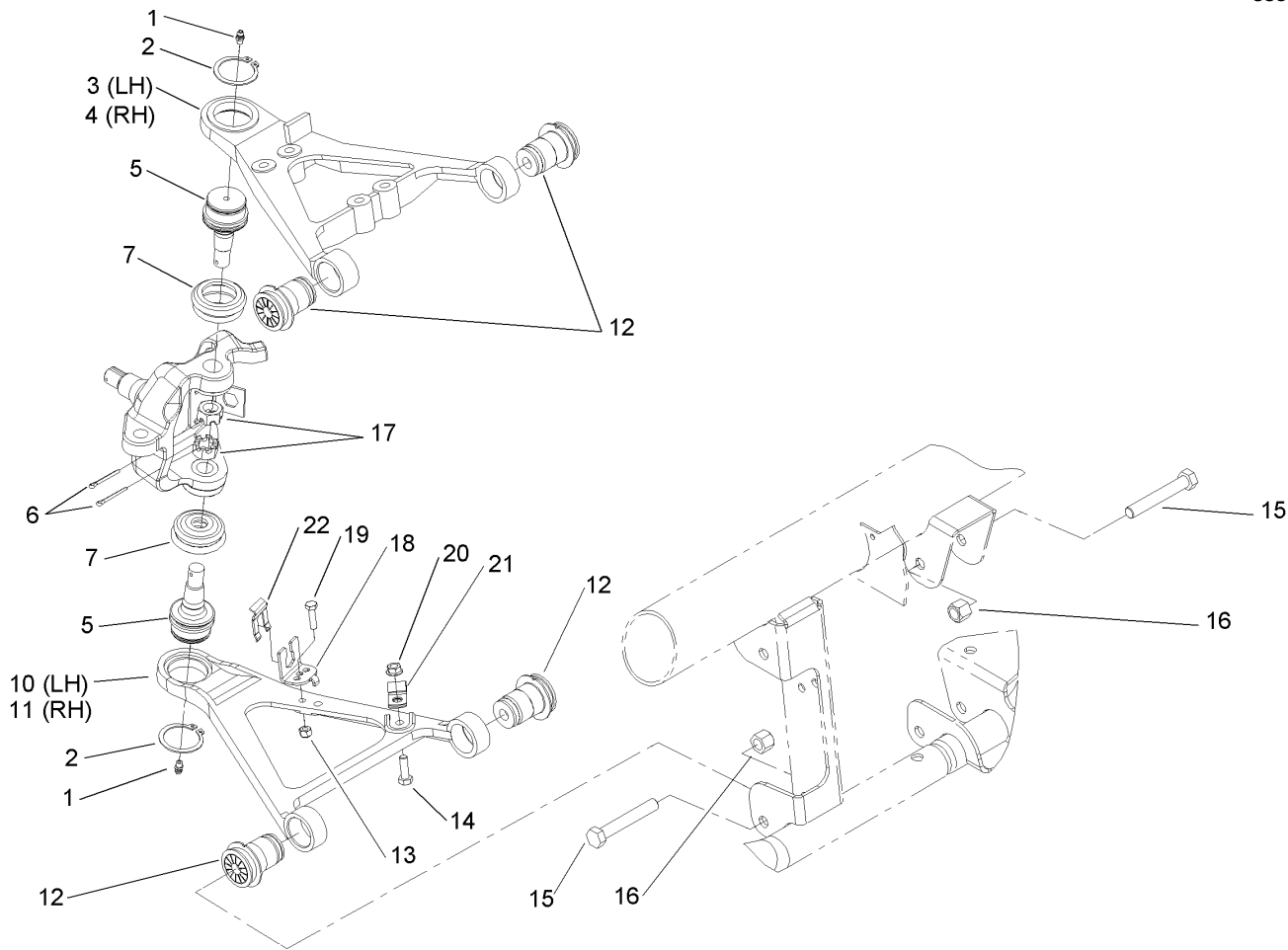
Ref	Part No.	Qty.	Description				
1	87-2040	1	Shift Lever ASM				
2	87-3650	1	Pin-Shift				
3	87-3540	2	Link-Shift				
4	87-2520	1	Tube-Pivot				
5	87-2900	1	Spring-Compression				
6	87-8640	1	Washer-Flat				
7	322-12	1	Screw-HH				
8	87-3530	1	Button-Shifter				
9	87-3660	1	Spring-Compression				
10	3290-507	1	Pin-Dowel				
11	87-3520	1	Clevis				
12	32121-48	1	Pin-Spring				
13	87-6040	1	Bracket-Shifter				
14	3290-456	2	Washer-Belleville				
15	3296-58	1	Nut-Lock NI				



Front Suspension Assembly

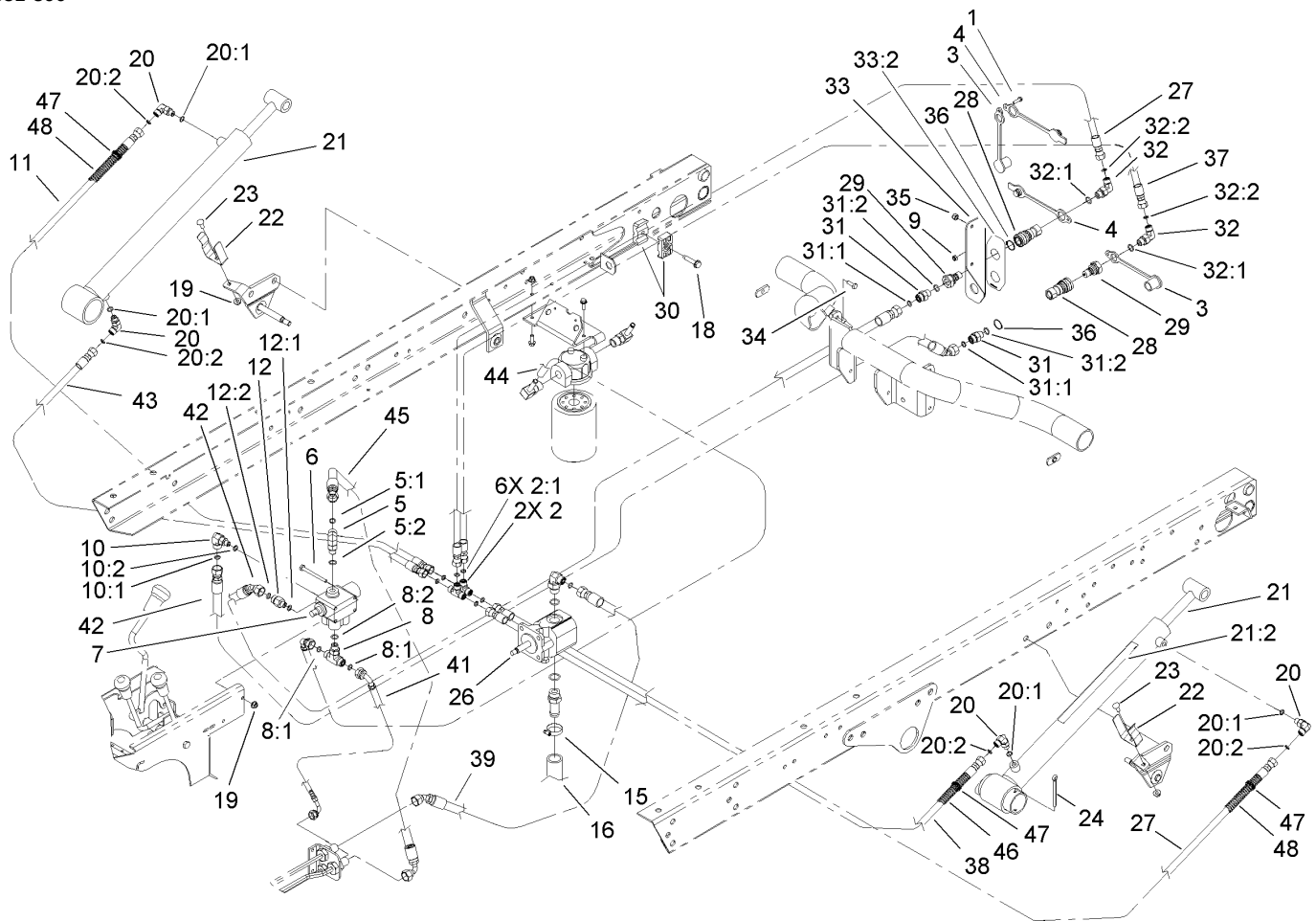
Ref	Part No.	Qty.	Description
1	324-10	4	Screw-HH
2	87-5330	12	Washer
3	87-3600	10	Spacer-Absorber, Shock
4	87-3920	24	Bushing
5	87-3860-03	2	Anti-Sway Bar Link ASM
6	323-12	8	Screw-HH
7	33-3090	4	Bushing
8	302-11	2	Fitting-Lube, 45 DEG
9	87-0150-03	1	Tower-Control Arm, RH
10	324-13	2	Screw-HH
11	325-13	2	Screw-HH
12	87-2500	2	Sleeve-Spring, Pivot
13	105-7958	2	Spring Cradle ASM
13:2	93-9879	1	Decal-Warning
14	3296-23	4	Nut-Lock, NI
15	3296-48	10	Nut-Lock, NI
16	3290-357	4	Nut-HHF
17	87-3910	2	Bushing-Rubber
18	87-4010-03	2	Clamps-Bar, Sway
19	3231-25	4	Screw-CARR
20	87-3890-03	2	Bracket-Bar, Sway
21	87-3850-03	1	Bar-Sway, Anti
22	105-4183-01	2	Spring-Compression
23	324-9	4	Screw-HH

Ref	Part No.	Qty.	Description
24	106-2302-03	2	Stabilizer Link ASM
25	3296-39	8	Nut-Lock, NI
26	87-3110	2	Absorber-Shock
27	3256-27	2	Washer-Flat
28	3256-6	2	Washer-Flat
29	87-0160-03	1	Tower-Control Arm, LH



Front Control Arm Assembly

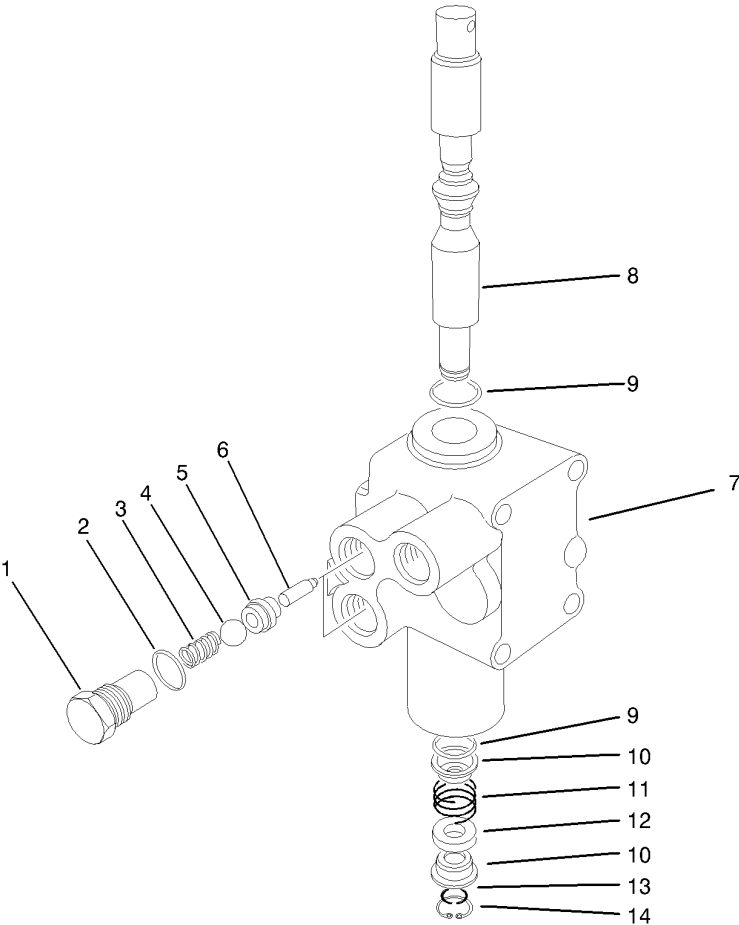
Ref	Part No.	Qty.	Description				
1	302-5	4	Fitting-Grease				
2	32151-104	4	Ring-Retaining, External				
3	93-7135-03	1	Control Arm-Top, RH				
4	93-7133-03	1	Control Arm-Top, LH				
5	87-1430	4	Joint-Ball				
6	3272-12	4	Pin-Cotter				
7	87-2420	4	Seal-Joint, Ball				
10	87-0210-03	1	Control Arm-Lower, RH				
11	87-0220-03	1	Control Arm-Lower, LH				
12	87-1450	8	Bushing-Flange				
13	3296-42	2	Nut-Lock, NI				
14	322-5	2	Screw-HH				
15	325-13	8	Screw-HH				
16	3296-23	8	Nut-Lock, NI				
17	32136-2	4	Nut-SHH				
18	93-7070	2	Bracket-Hose, Brake				
19	321-6	2	Screw-HH				
20	32128-20	2	Nut-HF				
21	2412-10	2	R-Clamp				
22	87-3580	2	Clip-Retainer				



Lift Valve and Hydraulic Assembly

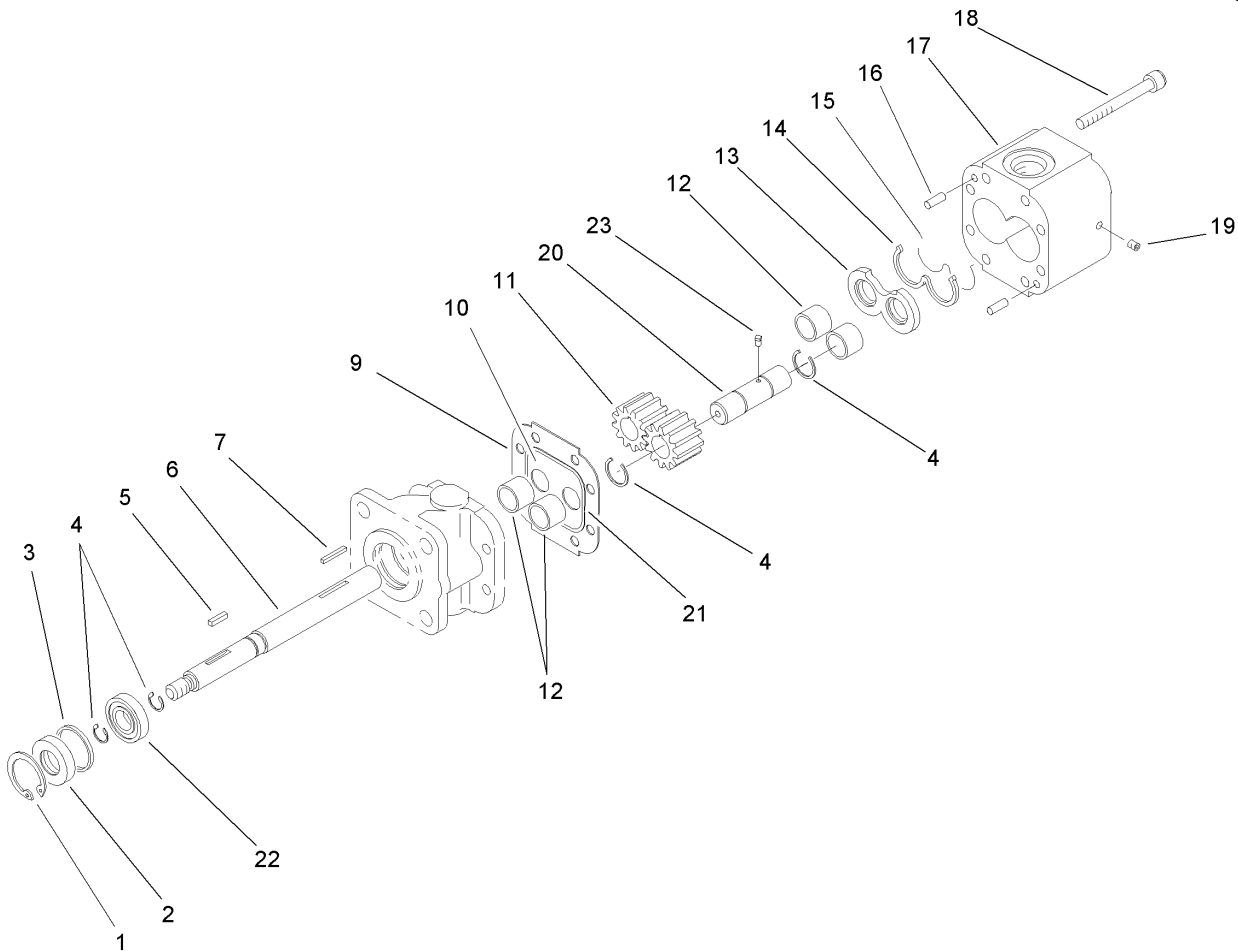
Ref	Part No.	Qty.	Description
1	32105-13	1	Screw-SHH
2	340-21	2	Fitting
2:1	237-21	3	O-Ring
3	106-7881	2	Dust Cap-HYD
4	106-7882	2	Dust Plug-HYD
5	340-77	1	Fitting-Hyd, 90 DEG
5:1	237-22	1	O-Ring
5:2	237-42	1	O-Ring
6	321-14	2	Screw-HH
7	43-1950	1	Valve-Control, HYD
8	340-94	1	Adapter
8:1	237-22	2	O-Ring
8:2	237-42	1	O-Ring
9	3296-2	1	Nut-Lock
10	340-97	1	Fitting-Hyd, 90 DEG
10:1	237-22	1	O-Ring
10:2	237-78	1	O-Ring
11	92-7564	1	Hose ASM
12	340-88	1	Adapter
12:1	237-22	1	O-Ring
12:2	237-78	1	O-Ring
15	2412-34	1	Clamp-Hose
16	87-8030	1	Hose-Suction
18	32144-57	1	Screw

Ref	Part No.	Qty.	Description
19	32128-33	4	Nut-HF
20	340-132	4	Fitting-Hyd, 90 DEG
20:1	237-78	1	O-Ring
20:2	237-21	1	O-Ring
21	106-7939	2	HYD Cylinder ASM
21:1:1	106-7941	1	Seal Kit
21:2	93-9852	1	Decal-Warning
22	87-3720	2	Retainer-Cylinder
23	3229-1	2	Screw-CARR
24	3272-37	2	Pin-Cotter
26	106-6649	1	Pump-Gear, HYD
27	104-3716	2	HYD Hose ASM
28	106-7968	2	Coupler-Quick, Female
29	106-7969	2	Coupler-Quick, Male
30	56-7976	2	Clamp-Tube
31	340-2	2	Fitting-Hyd, Straight
31:1	237-22	1	O-Ring
31:2	237-42	1	O-Ring
32	340-82	2	Adapter
32:1	237-42	1	O-Ring
32:2	237-21	1	O-Ring
33	106-7923	1	Quick Coupler Bracket ASM
33:2	106-7888	1	Decal-Couplers, Quick
34	3234-21	2	Screw-Cap



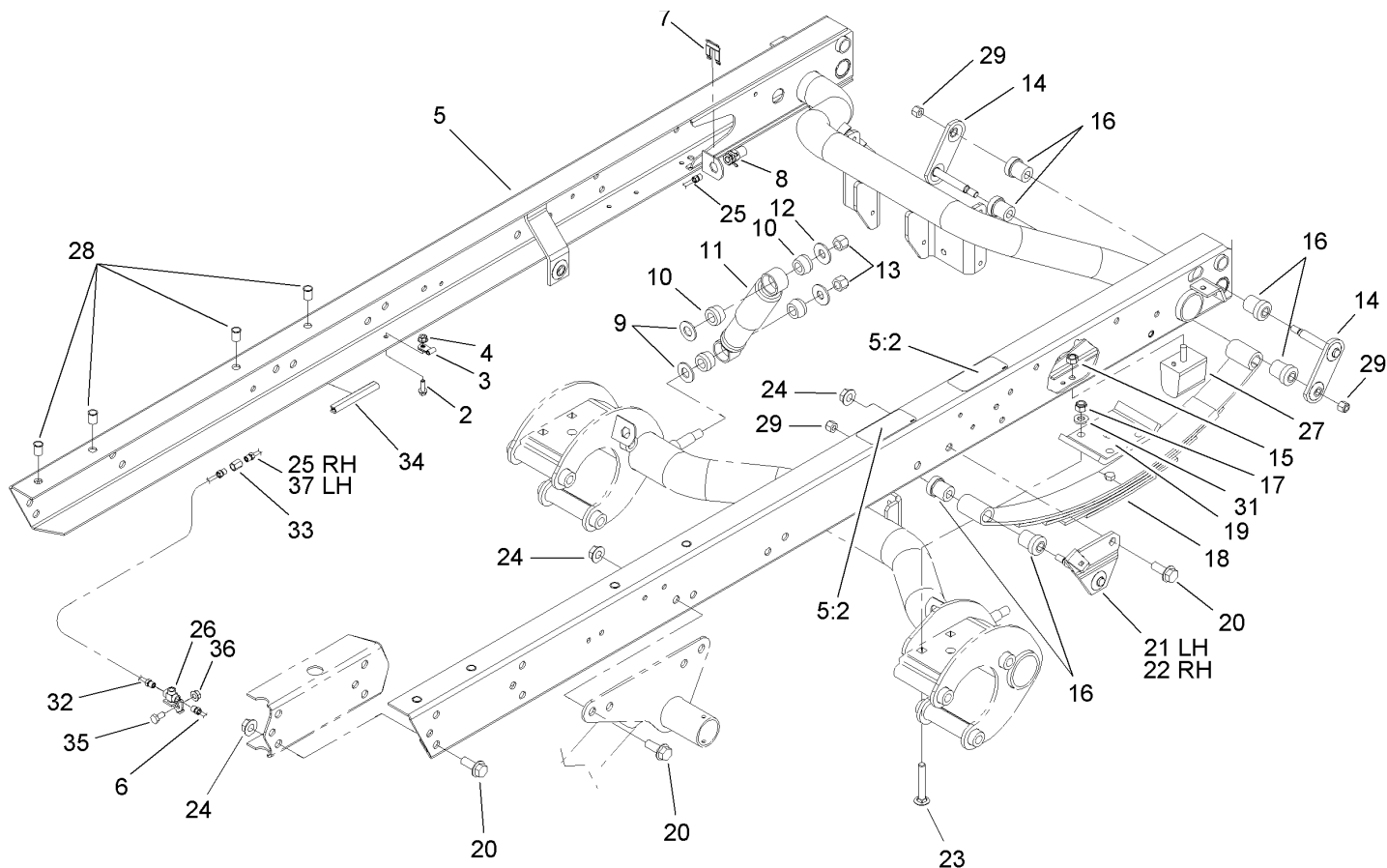
Hydraulic Valve Assembly No. 43-1950

Ref	Part No.	Qty.	Description				
1	22-8330	2	Plug				
2	237-42	2	O-Ring				
3	22-8340	2	Spring				
4	22-8350	2	Ball				
5	22-8370	2	Seat-Valve				
6	22-8360	2	Pin				
7		1	Body				
8	22-8420	1	Spool				
9	22-8500	2	O-Ring				
10	22-8380	2	Retainer				
11	22-8410	1	Spring				
12	23-3030	1	Spacer				
13	22-8480	1	Ring-Snap				
14	22-8490	1	Ring-Snap				



Hydraulic Pump Assembly No. 106-6649

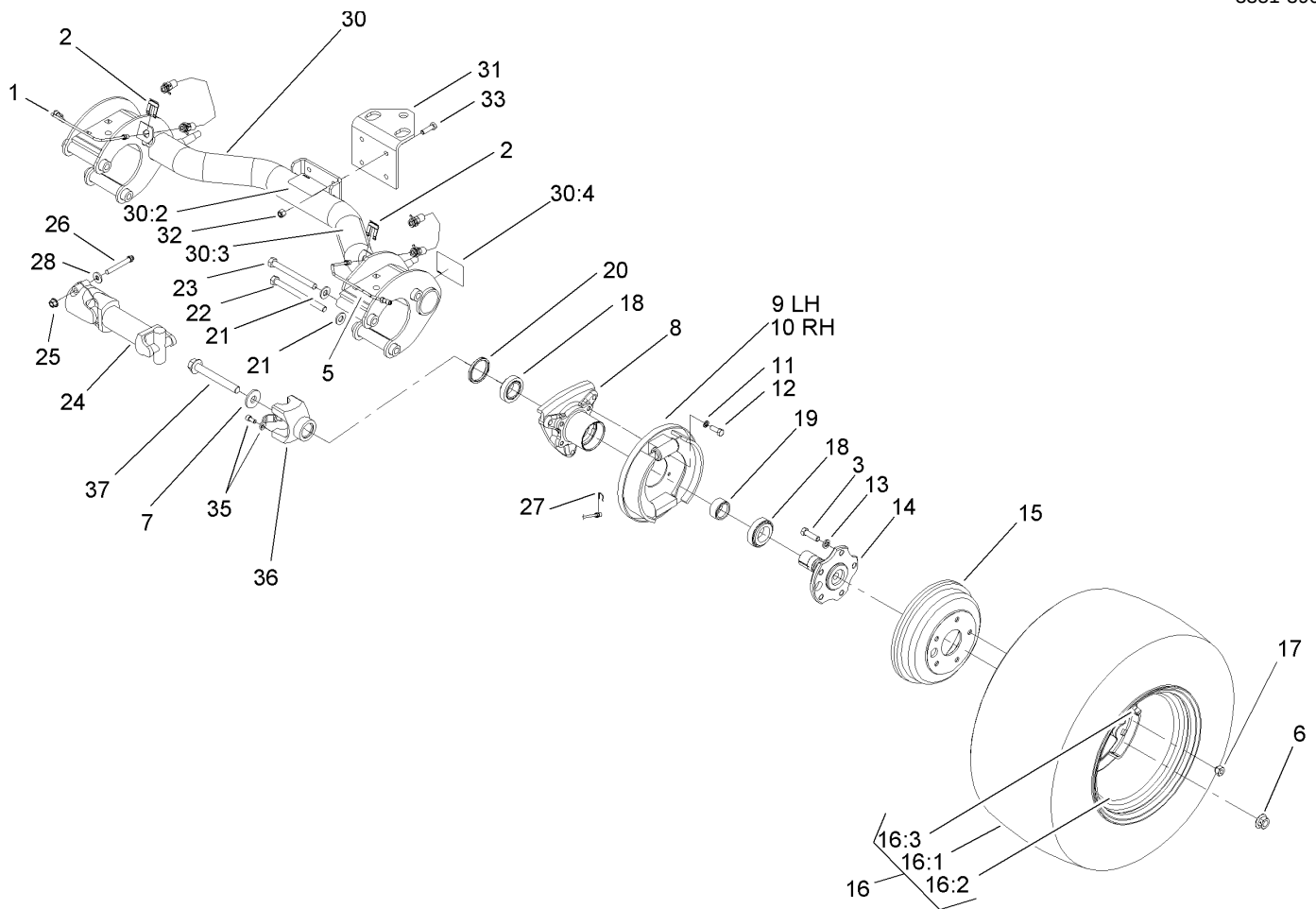
Ref	Part No.	Qty.	Description				
1	32151-41	1	Ring-Snap				
2	92-2195	1	Seal-Oil				
3	92-2186	1	Spacer				
4	92-2178	4	Ring-Crescent				
5	92-2179	1	Key-Square				
6	92-2189	1	Shaft-Drive				
7	92-2177	1	Pin-Shear				
9	92-2182	1	Plate-Seal				
10	92-2183	1	Plate-Wear				
11	92-2175	2	Gear				
12	92-2192	4	Bearing				
13	92-2181	1	Plate-Pressure				
14	92-2197	1	Seal-Back Up, Pressure Plate				
15	92-2196	1	Seal-Plate, Pressure				
16	92-2176	2	Pin-Shear				
17	92-2187	1	Housing-Gear, End				
18	92-2173	4	Screw				
19	92-2185	1	Plug				
20	92-2190	1	Shaft-Idler				
21	92-2198	1	Seal-Plate, Wear				
22	92-2191	1	Bearing-Ball				
23	92-2199	1	Key-Ball				



Rear Frame Assembly

Ref	Part No.	Qty.	Description
2	3234-4	4	Screw-HHF
3	2412-149	4	Clamp-Hose
4	32128-33	4	Nut-HF
5	105-7959	1	Frame Channel ASM
5:2	93-8071	2	Decal-Surface, Hot
6	94-3843	1	LH Rear Brake Tube ASM
7	87-3580	2	Clip-Retainer
8	87-4100	2	Hose-Brake, Rear
9	3256-27	4	Washer-Flat
10	87-3920	8	Bushing
11	87-3110	2	Absorber-Shock
12	3256-6	4	Washer-Flat
13	3296-23	4	Nut-Lock, NI
14	87-3980	4	Shackle ASM
15	48-9520	2	Nut
16	87-4760	12	Bushing-Rubber
17	3296-76	8	Nut-Lock, NI
18	87-1490	2	Spring-Leaf, Rear
19	87-7470-03	2	Plate-Spring, Clamp
20	3234-38	24	Screw-HHF
21	87-3960	1	LH Spring Mount ASM
22	87-3940	1	RH Spring Mount ASM
23	3232-17	8	Screw-CARR
24	32128-23	24	Nut-HF

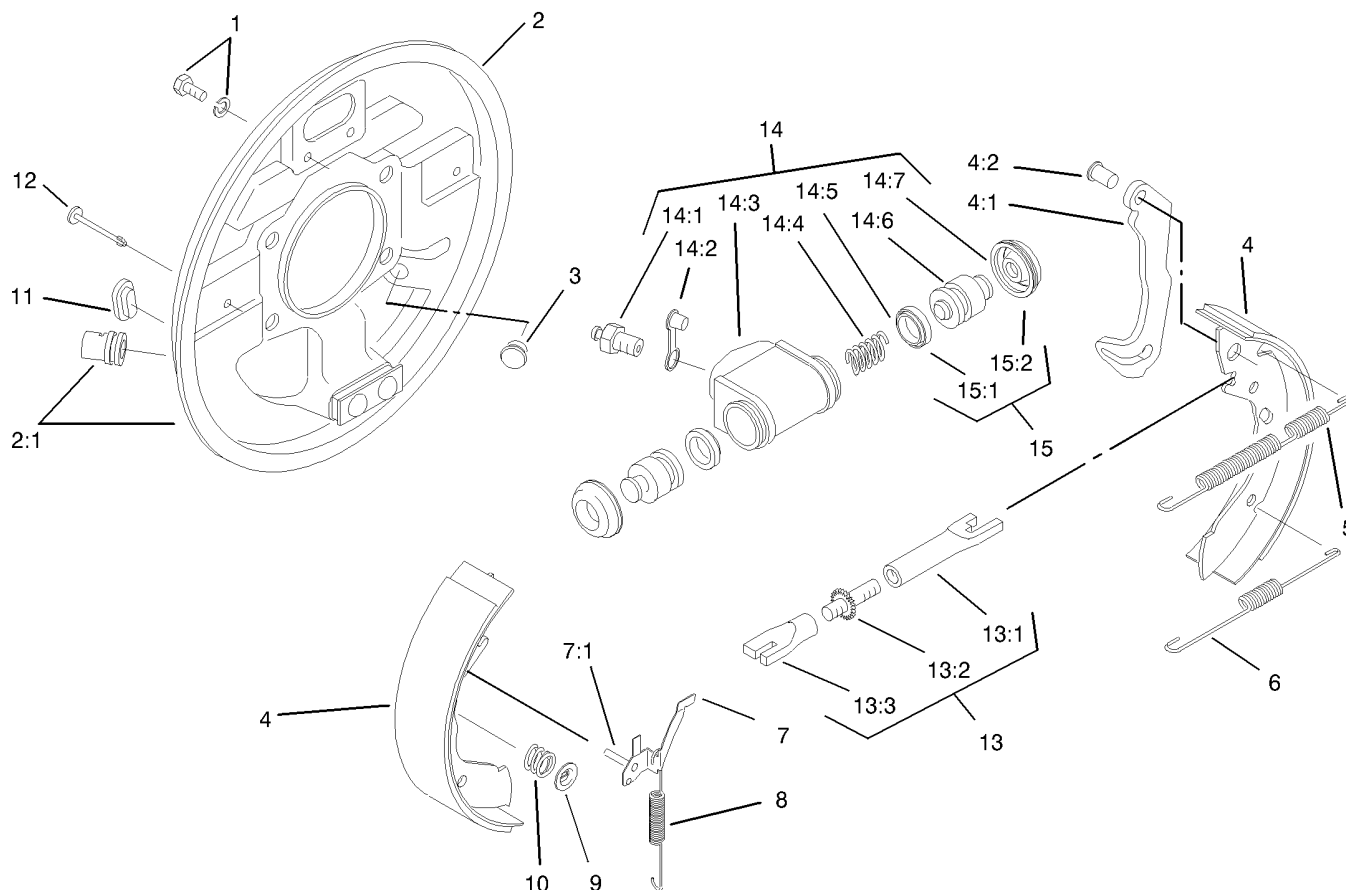
Ref	Part No.	Qty.	Description
25	94-3846	1	RH Rear Brake Tube ASM
26	87-3560	1	Tee
27	87-3470	2	Bumper-Axle, Rear
28	32148-9	8	Insert-Nut
29	3296-39	6	Nut-Lock, NI
31	87-7480	8	Washer
32	94-3845	1	RH Rear Brake Tube ASM
33	87-3570	2	Union
34	43-4300	1	Trim-Frame, Rear
35	322-2	1	Screw-HH
36	32128-20	1	Nut-HF
37	94-3844	1	LH Rear Brake Tube ASM



Rear Axle Assembly

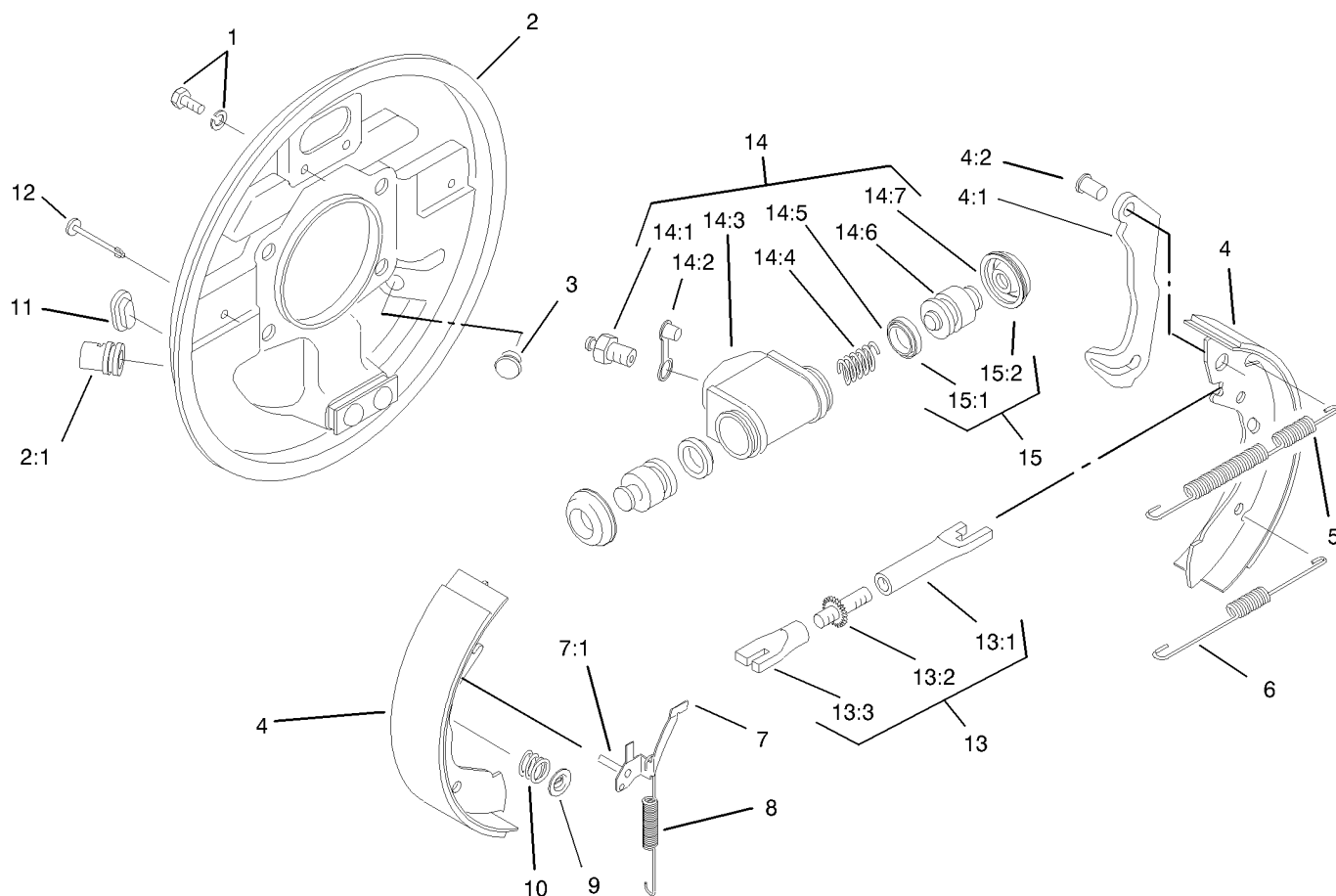
Ref	Part No.	Qty.	Description
1	87-4090	1	RH Rear Brake Tube ASM
2	87-3580	2	Clip-Retainer
3	87-2080	10	Bolt-Hex, TAP
5	87-4080	1	LH Rear Brake Tube ASM
6	105-1764	2	Nut-Flange, Side Lock
7	104-9216	2	Washer-Hardened
8	87-2240	2	Housing-Axle
9	93-7126	1	LH Rear Brake ASM
10	93-7125	1	RH Rear Brake ASM
11	3253-21	8	Washer-Lock
12	323-6	8	Screw-HH
13	3253-6	10	Washer-Lock
14	105-1717-03	2	Axle-Stub
15	93-7128	2	Drum-Brake
16		2	Tire & Wheel ASM
16:1	106-7868	1	Tire
16:2	87-6750	1	Wheel
16:3	232-27	1	Stem-Valve
17	23-7270	10	Nut-Wheel
18	87-1970	2	Bearing
19	87-4060	2	Spacer-Bearing, Wheel
20	87-3590	2	Seal-Bearing
21	87-7270	6	Washer-Thrust
22	325-20	5	Screw-HH

Ref	Part No.	Qty.	Description
23	325-19	1	Screw-HH
24	98-2918	2	Driveshaft ASM
25	32128-36	4	Nut-HF
26	98-2939	4	Screw-Cap
27	87-3310	2	Clip-Cable, Brake
28	80-6990	4	Washer-Hardened
30	105-7961	1	Rear Axle ASM
30:2	93-9442	1	Decal-Atf
30:3	93-9862	1	Decal-Danger
30:4	93-9449	2	Decal-Driveshaft
31	92-5951-03	1	Angle-Hitch
32	3296-39	4	Nut-Lock, NI
33	323-7	4	Screw-HH
35	92-4189	2	Strap Kit
36	92-4190	2	Yoke
37	105-1763	2	Screw-Hfh



LH Rear Brake Assembly No. 93-7126

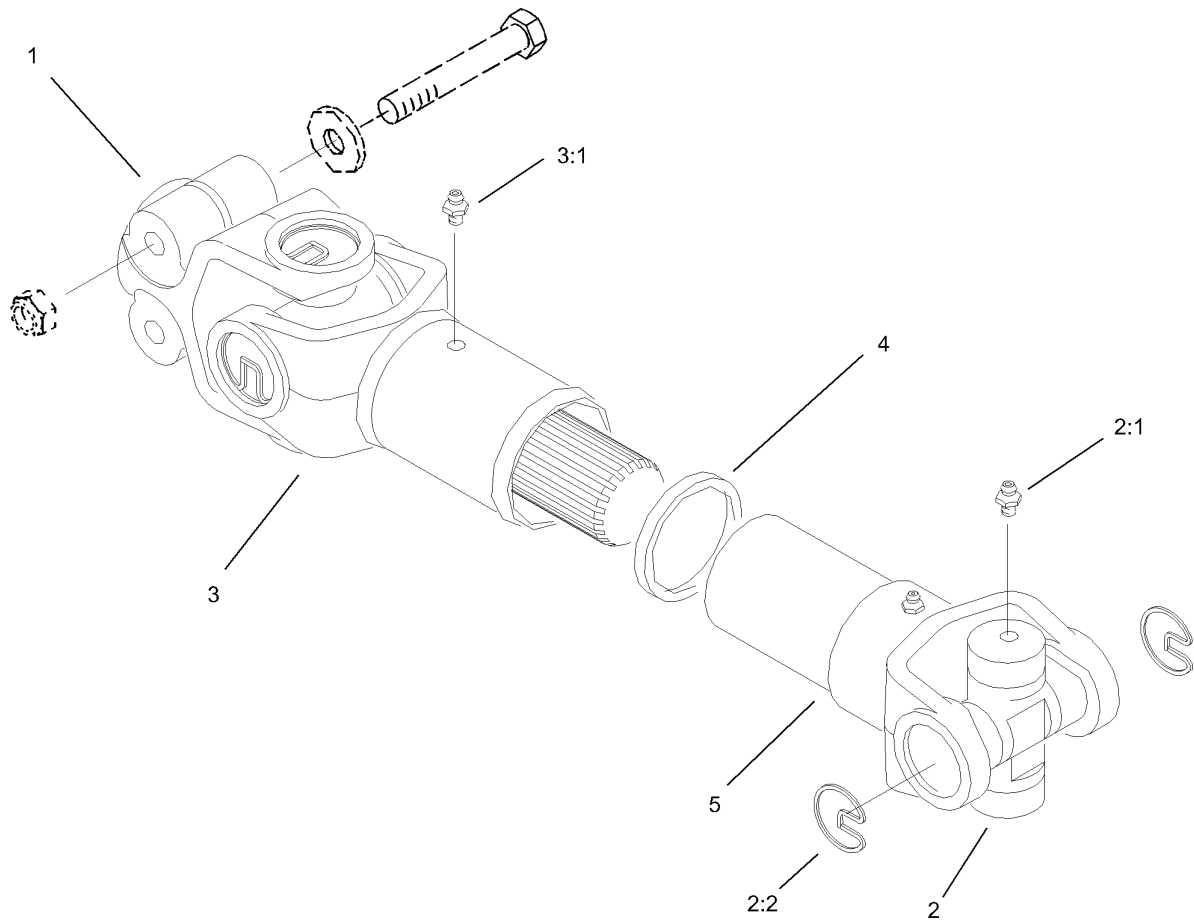
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set	14:4		1	Spring
2	92-4136	1	LH Backplate ASM	14:5		2	Seal-L- Type
2:1		1	Guide-Pipe	14:6		2	Piston
3	92-4146	1	Plunger ASM	14:7		2	Cover-Dust
4	92-4143	1	Lined Shoe Kit	15	92-4142	1	Seal Kit
4:1		1	Lever-Operating	15:1		2	Seal-L- Type
4:2		1	Pin	15:2		2	Cover-Dust
5	92-4147	1	Spring-Return, Shoe (Upper, Lh)				
6	92-4149	1	Spring-Shoe Return, Lower				
7	92-4123	1	LH Pawl Lever ASM				
7:1		1	Pin-Pawl				
8	92-4150	1	Spring-Adjuster, LH				
9	92-4131	2	Washer-Hold Down, Shoe				
10	92-4152	2	Spring-Hold Down, Shoe				
11	92-4134	1	Plug-Inspection				
12	92-4133	2	Pin-Hold Down, Shoe				
13	92-4144	1	LH Adjuster ASM				
13:1		1	Pushrod-Female				
13:2		1	Bolt-Adjuster				
13:3		1	Sleeve-Adjuster				
14	92-4140	1	LH Wheel Cylinder ASM				
14:1	92-4137	1	Screw-Bleed				
14:2	92-4114	1	Cap-Screw, Bleed				
14:3		1	Body				



Rear Brake Assembly No. 93-7125 (Right) and 93-7126 (Left)

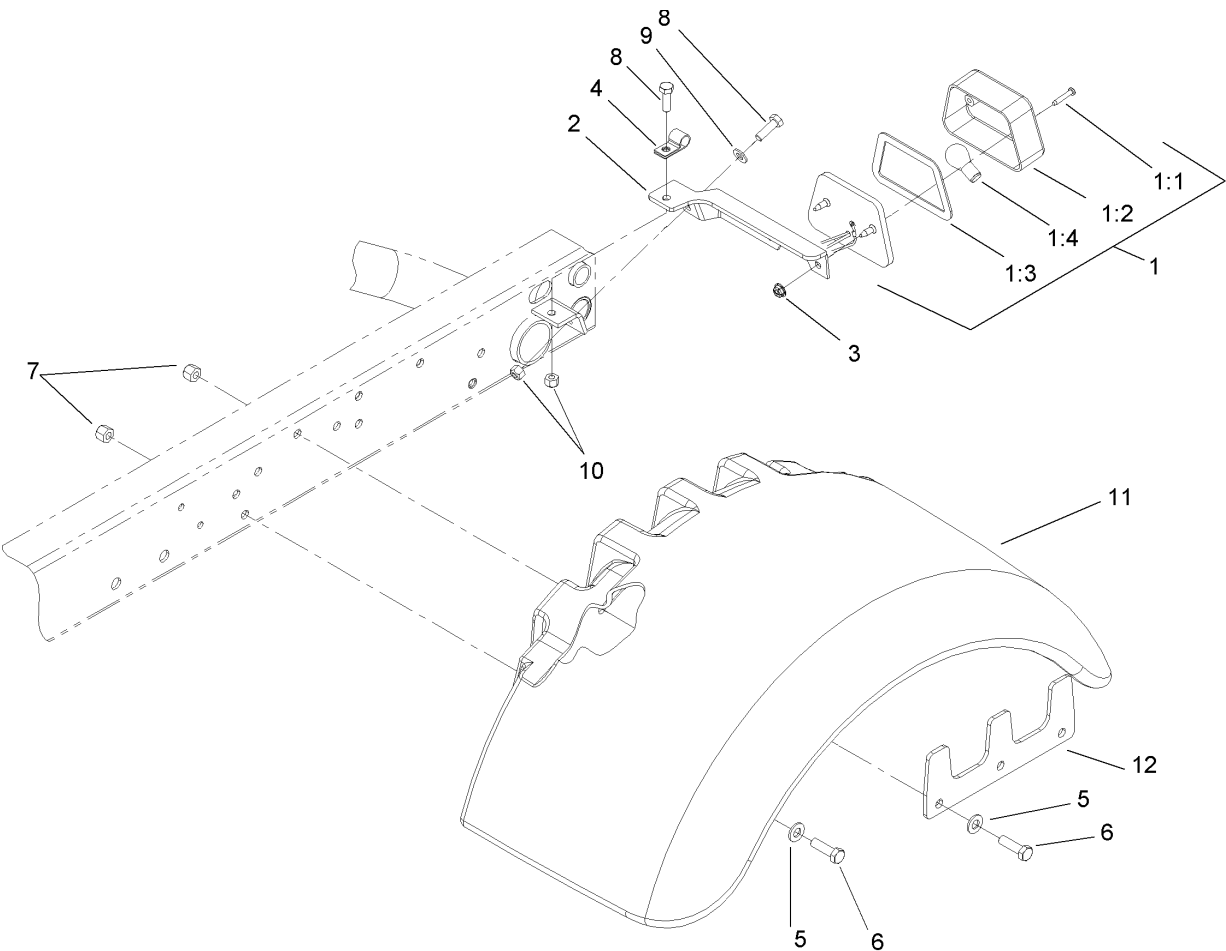
Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set
2	92-4136	1	LH Backplate ASM
2	92-4100	1	RH Backplate ASM
②2:1		1	Guide-Pipe
3	92-4146	1	Plunger ASM
4	92-4143	1	Lined Shoe Kit
②4:1		1	Lever-Operating
②4:2		1	Pin
5	92-4147	1	Spring-Return, Shoe (Upper, Lh)
5	92-4148	1	Spring-Return, RH Upper Shoe
6	92-4149	1	Spring-Shoe Return, Lower
7	92-4124	1	RH Pawl Lever ASM
7	92-4123	1	LH Pawl Lever ASM
②7:1		1	Pin-Pawl
8	92-4150	1	Spring-Adjuster, LH
8	92-4151	1	Spring-Adjuster, RH
9	92-4131	2	Washer-Hold Down, Shoe
10	92-4152	2	Spring-Hold Down, Shoe
11	92-4134	1	Plug-Inspection
12	92-4133	2	Pin-Hold Down, Shoe
13	92-4144	1	LH Adjuster ASM
13	92-4145	1	RH Adjustor ASM
②13:1		1	Pushrod-Female
②13:2		1	Bolt-Adjuster

Ref	Part No.	Qty.	Description
②13:3		1	Sleeve-Adjuster
14	92-4141	1	RH Wheel Cylinder ASM
14	92-4140	1	LH Wheel Cylinder ASM
14:1	92-4137	1	Screw-Bleed
14:2	92-4114	1	Cap-Screw, Bleed
②14:3		1	Body
②14:4		1	Spring
②14:5		2	Seal-L Type
②14:6		2	Piston
②14:7		2	Cover-Dust
15	92-4142	1	Seal Kit
②15:1		2	Seal-L Type
②15:2		2	Cover-Dust



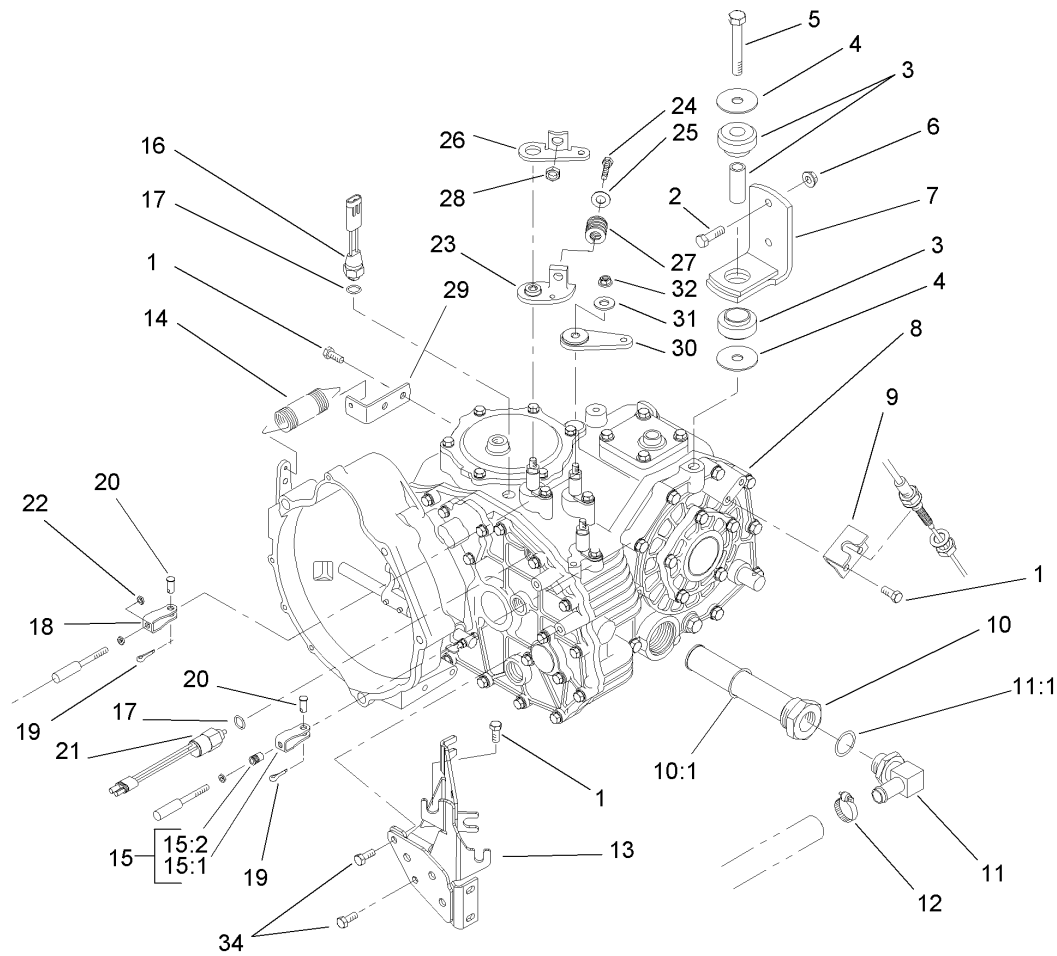
Driveshaft Assembly No. 98-2918

Ref	Part No.	Qty.	Description				
1	98-2940	1	Yoke				
2	92-4187	2	Cross And Bearing Kit				
2:1	302-58	2	Fitting-Grease				
2:2	92-4188	2	Ring-Snap				
3	92-4179	1	Yoke-Tube, Shaft And Seal				
3:1	302-5	1	Fitting-Grease				
4	92-4180	1	Seal				
5	92-4182	1	Yoke And Hub				



Tail Light and Fender Assembly

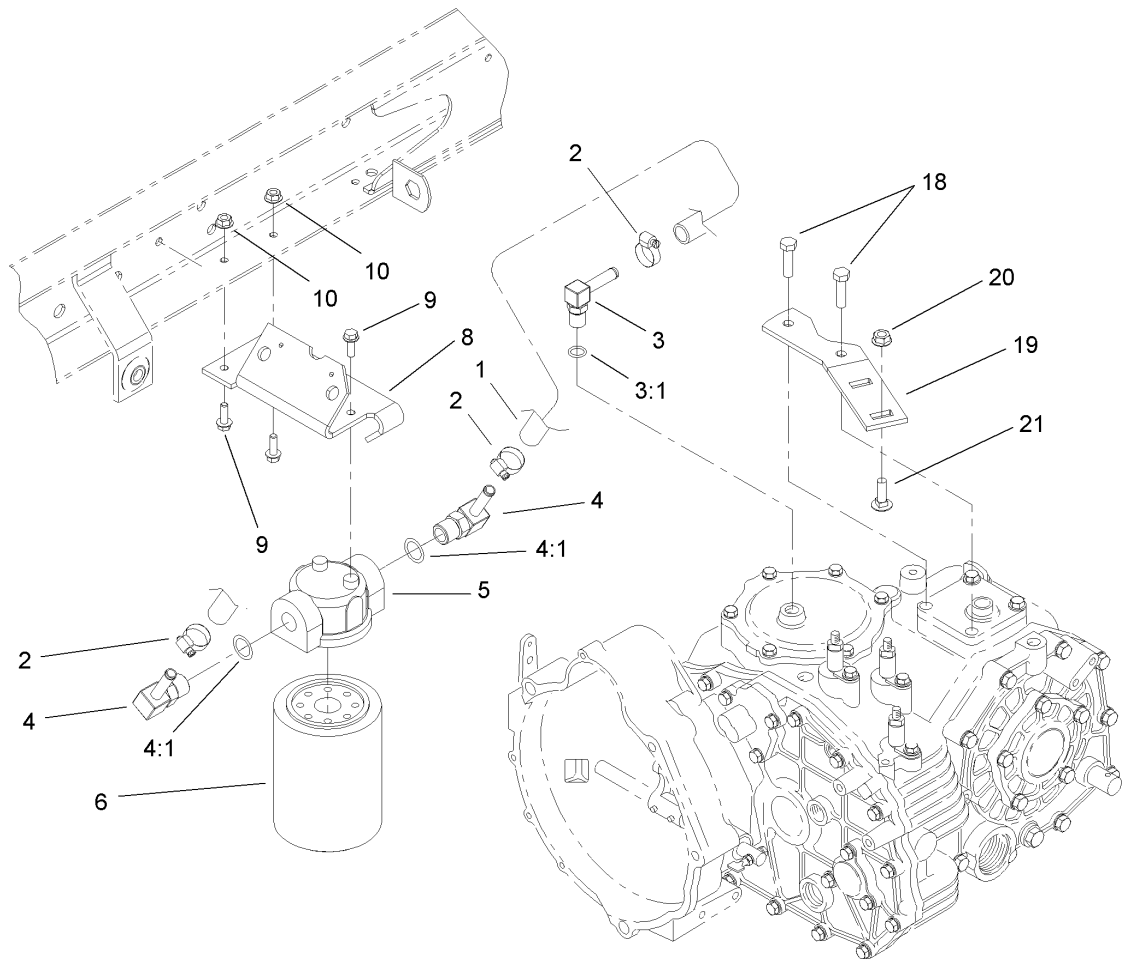
Ref	Part No.	Qty.	Description				
1	87-2110	1	Light-Tail / Brake				
1:1	32144-93	4	Screw-Pph, Thread Forming				
1:2	87-6300	2	Lens-Light, Tail				
1:3	87-6310	2	Gasket-Light, Tail				
1:4		1	Bulb				
2	106-7872-03	1	LH Tail Light Bracket ASM				
3	3290-506	2	Palnut				
4	2412-93	1	Clamp-R				
5	3256-24	10	Washer-Flat				
6	323-7	10	Screw-HH				
7	3296-39	8	Nut-Lock, NI				
8	322-5	2	Screw-HH				
9	3256-23	1	Washer-Flat				
10	3296-29	2	Nut-Lock, NI				
11	106-2373	2	Fender-Rear				
12	106-7895-03	2	Plate-Support				



Transaxle Assembly

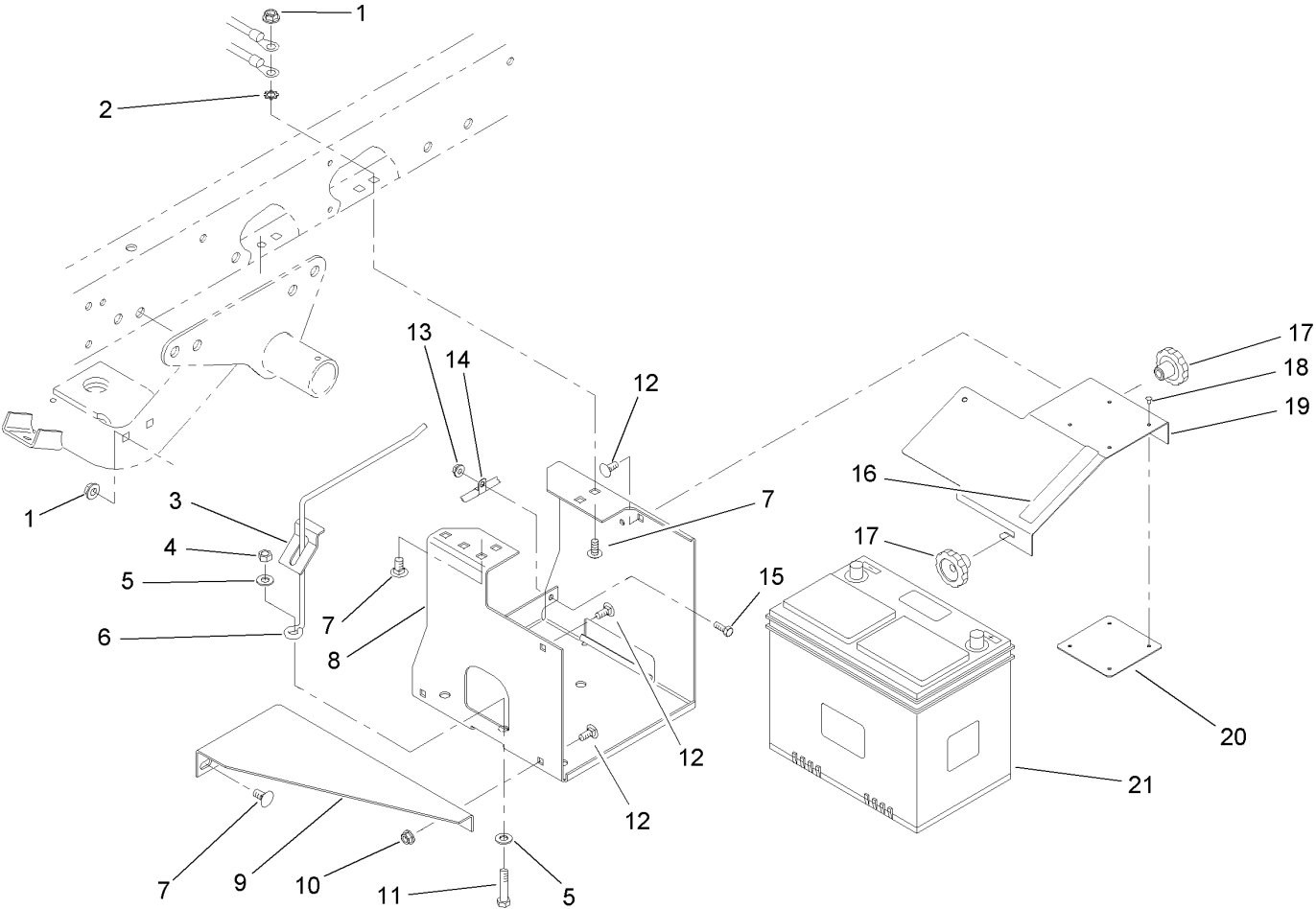
Ref	Part No.	Qty.	Description
1	33114-020	5	Screw-HH
2	323-7	4	Screw-HH
3	106-7865	2	Engine Mount ASM
4	87-5100	4	Washer-Snubbing
5	33116-080	2	Screw-HH
6	3296-39	4	Nut-Lock, NI
7	87-5800-03	2	Transaxle Mount ASM
8	105-4180	1	2wd Transaxle ASM
9	87-4470	1	Bracket-Lock, Differential
10	87-3990	1	Strainer-Transaxle
10:1	237-123	1	O-Ring
11	353-987	1	Fitting-Hyd, 90 DEG
11:1	237-81	1	O-Ring
12	2412-34	1	Clamp-Hose
13	105-4207-03	1	Cable Mount ASM
14	68-9950	1	Spring-Traction
15	87-7160	1	Cable Clevis ASM
15:1	87-2310	1	Clevis-Cable
15:2	32148-15	1	Nut-Insert
16	72-4310	1	Switch-Ball
17	237-30	2	O-Ring
18	87-2310	2	Clevis-Cable
19	3272-6	3	Pin-Cotter
20	283-62	3	Pin-Clevis

Ref	Part No.	Qty.	Description
21	87-6710	1	Switch-Transmission
22	3220-1	2	Nut-Jam
23	87-7970	1	Arm-Shift
24	323-10	1	Screw-HH
25	3256-4	1	Washer-Flat
26	87-8250	1	Plate-Arm, Shift
27	87-6910	1	Spring-Compression
28	32128-21	1	Nut-HF
29	87-7170	1	Bracket-Spring, Clutch
30	87-7960	2	Lever-Shift
31	80-6990	3	Washer-Hardened
32	48-9520	3	Nut
34	33114-025	1	Screw-HH



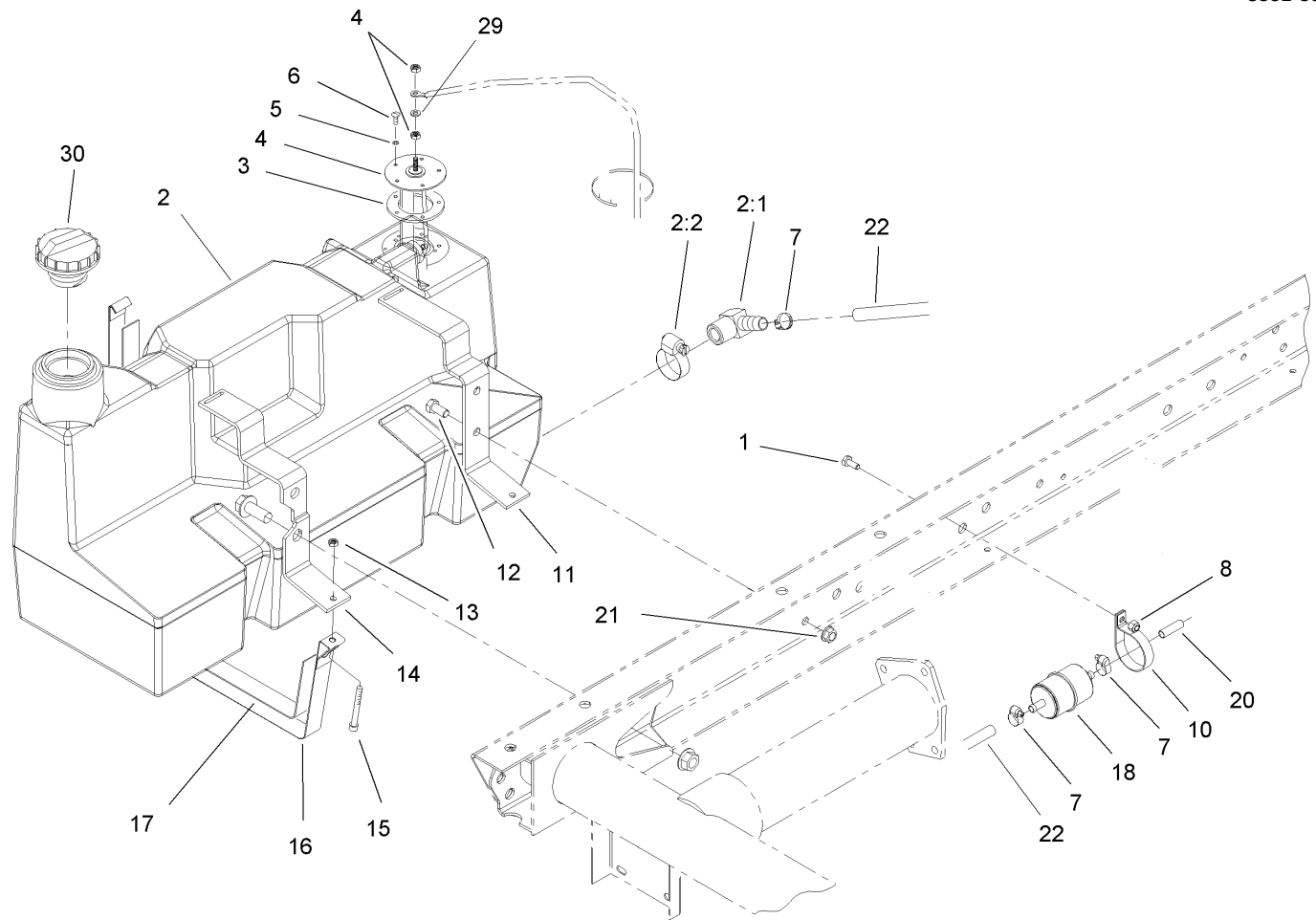
Hydraulic Filter and Relay Assembly

Ref	Part No.	Qty.	Description				
1	87-5730	1	Hose				
2	2412-36	3	Clamp-Hose				
3	354-135	1	Fitting-Hyd, 90 DEG				
3:1	237-42	1	O-Ring				
4	354-134	2	Fitting-Hyd, 90 DEG				
4:1	237-79	1	O-Ring				
5	87-8780	1	Head-Filter				
6	54-0110	1	Filter-Oil, Transmission				
8	105-4199	1	Bracket-Mount, Filter				
9	3234-4	3	Screw-HHF				
10	32128-33	2	Nut-HF				
18	33114-030	2	Screw-HH				
19	105-9472	1	Plate-Mount, Muffler				
20	32128-20	2	Nut-HF				
21	3230-2	2	Bolt-CARR				



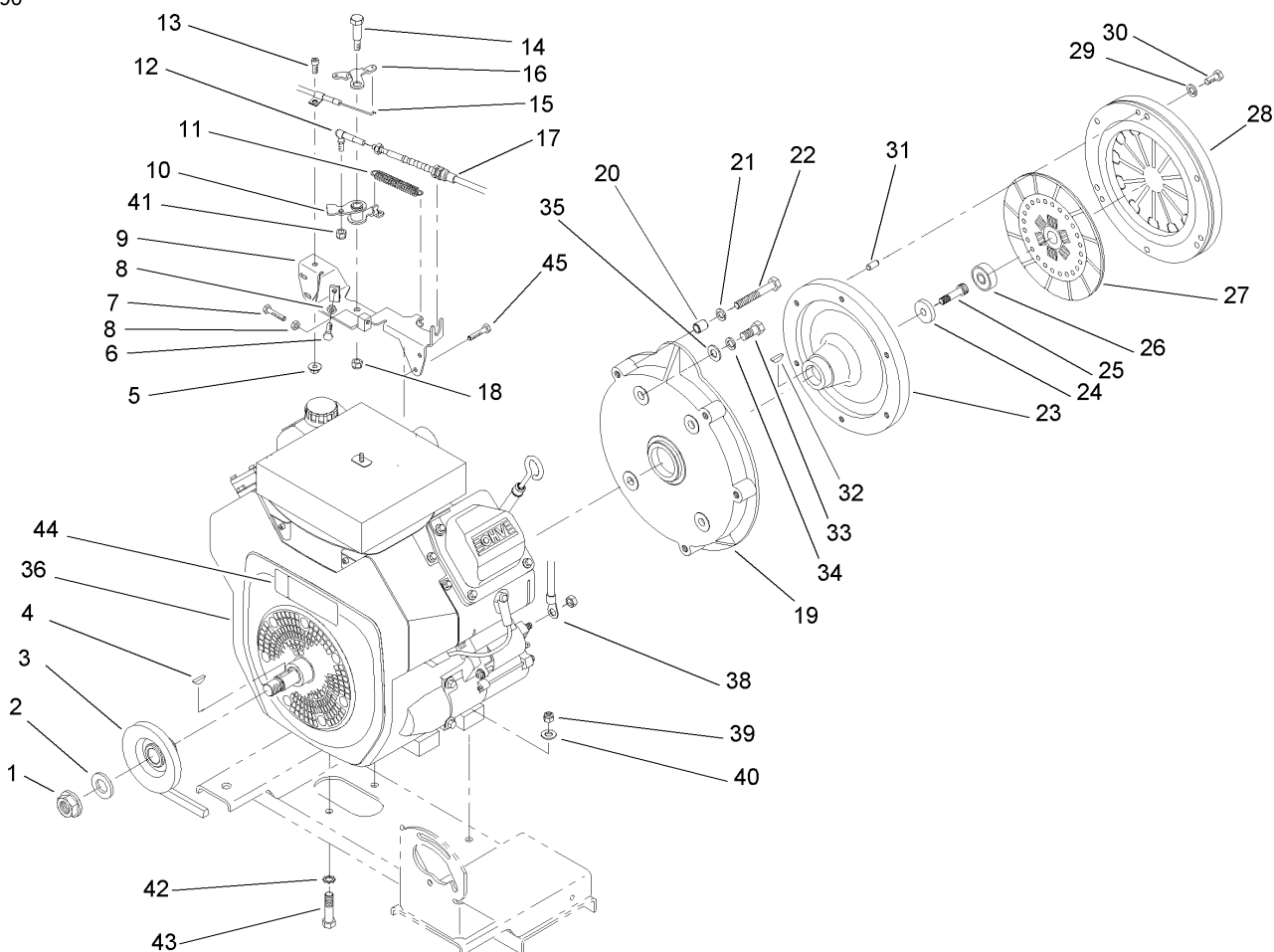
Battery Assembly

Ref	Part No.	Qty.	Description				
1	3290-357	6	Nut-HHF				
2	3255-9	1	Washer-Lock, Ext				
3	87-7610	1	Tab-Support, Battery				
4	3296-39	1	Nut-Lock, NI				
5	3256-24	2	Washer-Flat				
6	87-7600	1	Rod-Support, Battery				
7	3231-21	6	Screw-CARR				
8	87-5120-03	1	Bracket-Holder, Battery				
9	87-5110-03	1	Support-Base, Battery				
10	32128-20	2	Nut-HF				
11	323-9	1	Screw-HH				
12	3230-23	4	Screw-CARR				
13	32128-33	1	Nut-HF				
14	2412-89	1	Clamp				
15	321-4	1	Screw-HH				
16	93-6687	1	Decal-No Step				
17	19-4050	2	Knob				
18	3269-27	4	Rivet-Snap				
19	87-5130-03	1	Cover-Battery				
20	87-7620	1	Shield-Terminal, Battery				
21	106-5187	1	Battery				



Fuel Tank Assembly

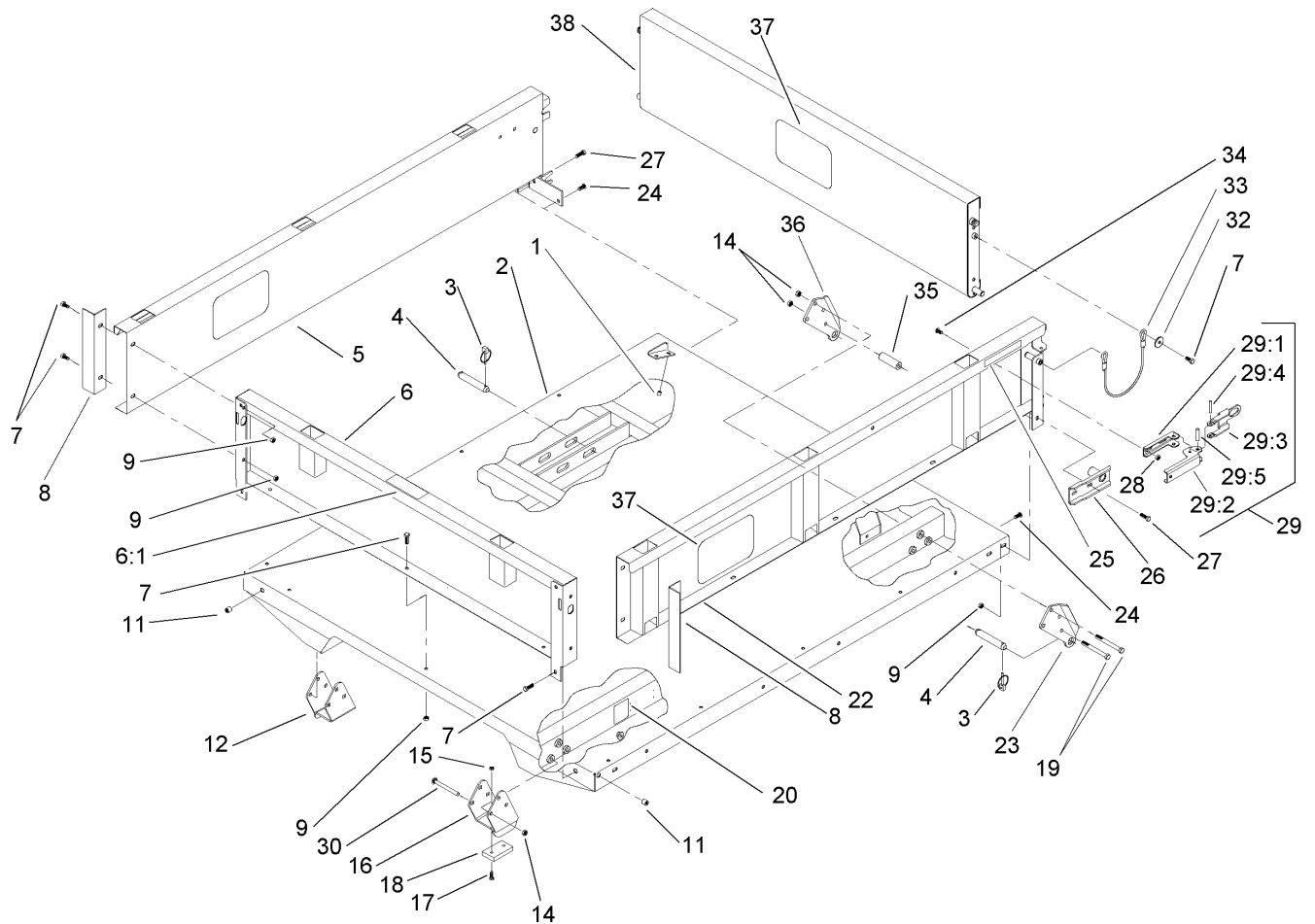
Ref	Part No.	Qty.	Description				
1	321-3	1	Screw-HH				
2	98-2919	1	Tank-Fuel				
2:1	353-781	1	Fitting-Elbow				
2:2	2412-36	1	Clamp-Hose				
3	62-7650	1	Gasket				
4	63-7640	1	Sender-Fuel				
5	3253-15	5	Washer-Lock				
6	32122-24	5	Screw-Pth				
7	2412-108	3	Clamp-Worm				
8	32128-33	1	Nut-HF				
10	2412-148	1	Clamp-R				
11	87-3140-03	1	Support-Gas Tank, Rear				
12	323-4	2	Screw-HH				
13	3296-42	2	Nut-Lock, NI				
14	87-3150-03	1	Support-Gas Tank, Front				
15	3274-54	2	Screw-HSH				
16	87-3160	2	Strap-Tank, Gas				
17	87-3170	2	Felt-Strap				
18	99-9404	1	Filter-Fuel, Inline				
20	66-1600	1	Hose-Fuel				
21	3290-357	2	Nut-HHF				
22	63-9640	1	Hose				
29	5-3637	1	Spacer				
30	93-3101	1	Cap-Fuel				



Engine Assembly

Ref	Part No.	Qty.	Description
1	3296-15	1	Nut-Lock, NI
2	3256-28	1	Washer-Flat
3	87-7710-03	1	Pulley
4	3257-7	1	Key-Woodruff
5	32128-33	1	Nut-HF
6	329-6	1	Screw-HH
7	329-7	1	Screw-HH
8	3220-1	2	Nut-Jam
9	87-7780-03	1	Bracket-Throttle
10	87-7800	1	Lever-Throttle
11	67-1450	1	Spring-Idler, Deck
12	18-1720	1	Governor Ball Joint ASM
13	3274-15	1	Screw-HSH
14	7-0030	1	Bolt-Shoulder
15	106-7943	1	Cable-Control, Choke
16	87-7790	1	Lever-Choke
17	106-6734	1	Cable-Accelerator
18	3296-29	1	Nut-Lock, NI
19	87-6390	1	Clutch Adapter
20	92-2152	2	Bushing
21	3253-22	4	Washer-Lock
22	56-2150	4	Screw-HH
23	87-6480	1	Flywheel
24	87-6080	1	Washer

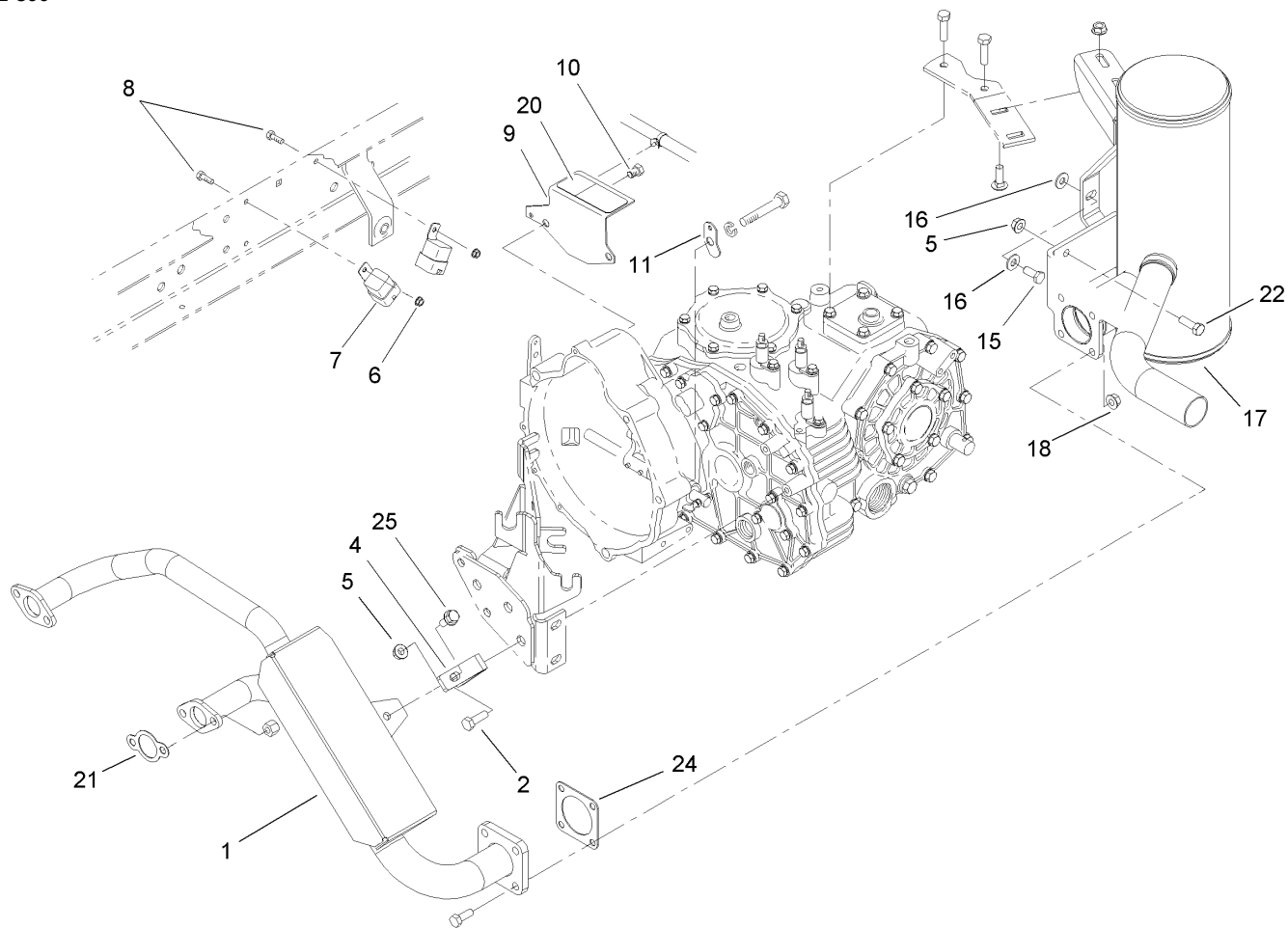
Ref	Part No.	Qty.	Description
25	3274-1	1	Screw-HSH
26	87-6460	1	Bearing-Ball (W/seal)
27	104-9219	1	Disc-Clutch
28	104-9231	1	Plate-Pressure, Clutch
29	3253-4	6	Washer-Lock
30	33114-016	6	Screw-HH
31	42-7160	3	Pin
32	3257-5	1	Key-Woodruff
33	324-4	4	Screw-HH
34	3253-6	4	Washer-Lock
35	3256-25	4	Washer-Flat
36	105-4203	1	Engine-Kohler
38	87-8000	1	Cable-Battery, Positive
39	3296-39	4	Nut-Lock, NI
40	3256-24	4	Washer-Flat
41	3296-3	1	Nut-Lock
42	3255-9	1	Washer-Lock, Ext
43	323-9	4	Screw-HH
44	80-8040	1	Decal-Warning
45	32144-4	2	Screw-HWH



Full Bed and Side Panel Assembly

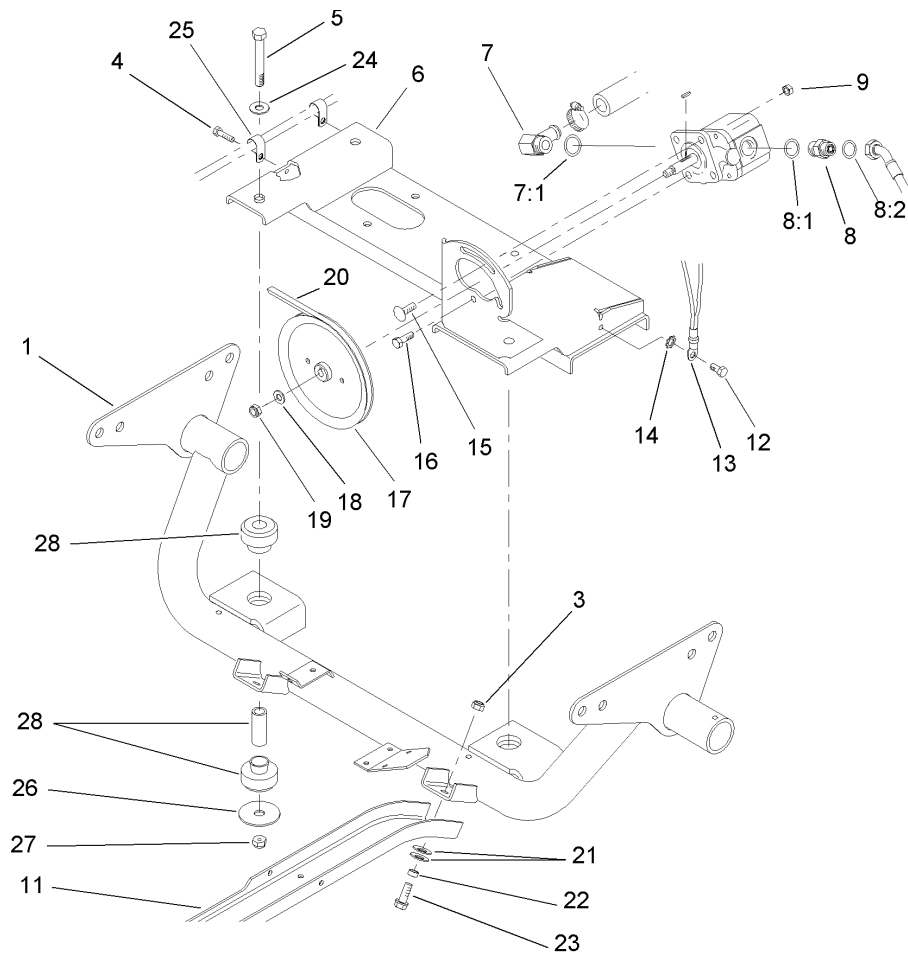
Ref	Part No.	Qty.	Description
1	32148-6	4	Insert-Nut
2	93-9724-03	1	Flatbed-Full
3	92-1298	8	Pin-Lynch
4	92-1233	4	Pin-Clevis
5	92-1255-03	1	RH Side Panel ASM
6	92-5982	1	Front Panel ASM
6:1	93-6689	1	Decal-No Riders
7	3234-7	21	Screw-HHF
8	92-1320-03	2	Angle-Side
9	32128-35	23	Nut-HF
11	32148-7	4	Insert-Nut
12	106-2423-03	1	RH Spacer Bracket ASM
14	3296-44	14	Nut-Lock, NI
15	3296-42	4	Nut-Lock, NI
16	106-2422-03	1	LH Spacer Bracket ASM
17	3250-45	4	Screw-SPH
18	93-9719	2	Block-Wear
19	323-42	8	Screw-HH
20	93-9899	2	Decal-Warning
22	92-1248-03	1	LH Side Panel ASM
23	93-9720-03	2	Bracket-Pivot, Long LH
24	3230-1	2	Bolt-CARR
25	93-9868	2	Decal-Caution
26	92-1265-03	2	Bracket-Pivot

Ref	Part No.	Qty.	Description
27	3234-29	6	Screw-HHF
28	32128-20	4	Nut-HF
29	99-1123	2	Latch ASM
29:1	92-1271	1	Pivot-Latch
29:2	99-1113	1	Handle-Latch
29:3	99-1112	1	Plate-Retainer
29:4	32121-78	1	Pin-Roll
29:5	32121-25	1	Pin-Roll
30	3231-24	6	Screw-CARR
32	3256-57	4	Washer-Flat
33	93-9595	2	Lanyard
34	3230-15	4	Screw-CARR
35	93-9575	2	Tube-Pivot, Flatbed
36	93-9721-03	2	Bracket-Pivot, Long RH
37	105-4222	3	Decal
38	92-1259-03	1	Tailgate-Rear



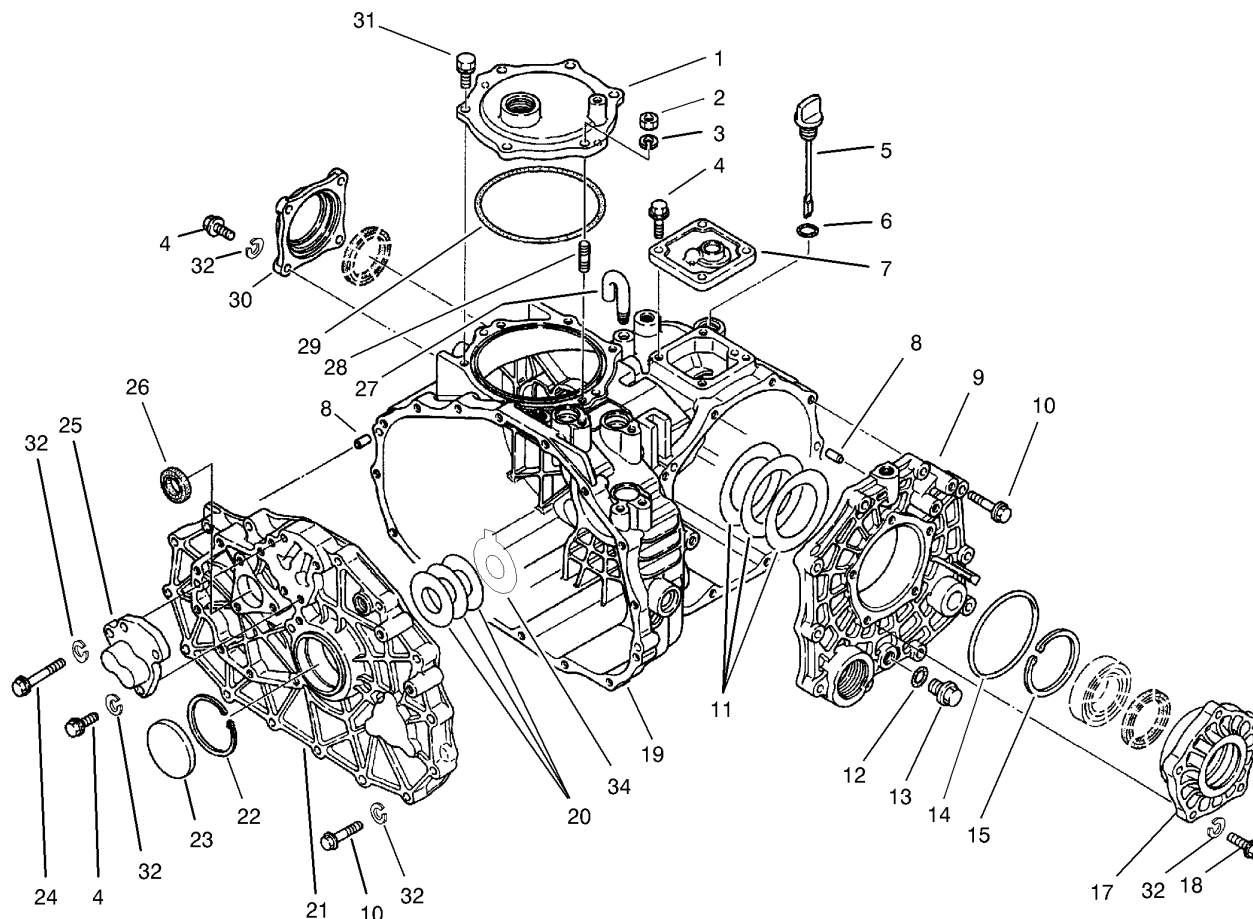
Muffler and Relay Assembly

Ref	Part No.	Qty.	Description				
1	106-7855	1	Manifold-Air Cooled				
2	33114-025	1	Screw-HH				
4	106-7880-03	1	Mount-Angle				
5	32128-20	3	Nut-HF				
6	32128-33	2	Nut-HF				
7	70-1480	2	Relay				
8	321-4	2	Screw-HH				
9	87-8630	1	Plate-Cover, Starter				
10	60-9920	2	Screw				
11	87-6410	1	Bracket-Harness				
15	33114-020	1	Screw-HH				
16	87-8640	2	Washer-Flat				
17	105-1778	1	Muffler-Exhaust				
18	32128-25	4	Nut-HF				
20	66-6840	1	Decal-Warning, Hot Surface				
21	93-0350	3	Gasket-Exhaust				
22	322-5	2	Screw-HH				
24	105-4209	1	Gasket-Muffler				
25	3234-5	1	Screw				



Engine Support Assembly

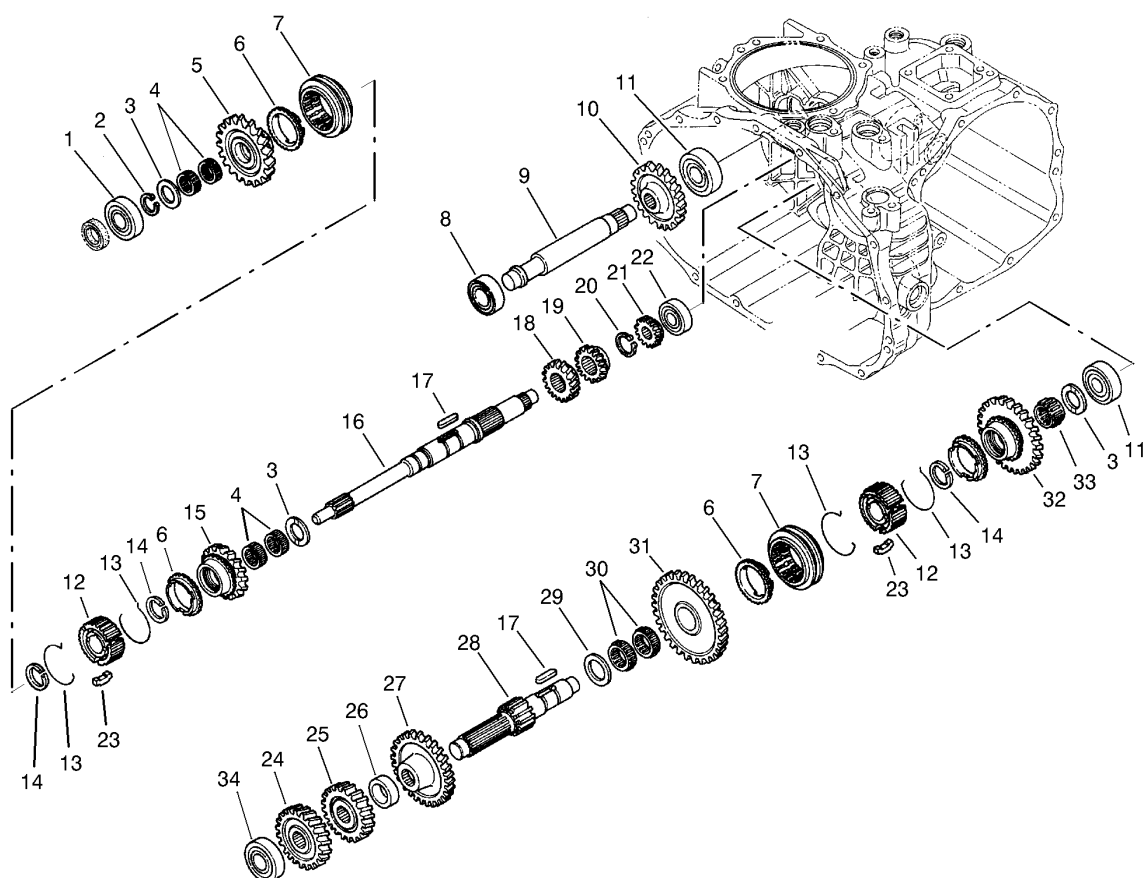
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	87-8150-03	1	Support-Engine	24	3256-25	2	Washer-Flat
3	3296-39	6	Nut-Lock, NI	25	2412-89	2	Clamp
4	32144-10	2	Screw-HWH	26	87-5100	2	Washer-Snubbing
5	324-12	2	Screw-HH	27	3296-48	2	Nut-Lock, NI
6	87-6400-03	1	Mount-Engine	28	106-7865	2	Engine Mount ASM
7	87-8170	1	Fitting				
7:1	237-80	1	O-Ring				
8	340-18	1	Fitting-Hyd, 90 DEG				
8:1	237-79	1	O-Ring				
8:2	237-22	1	O-Ring				
9	3296-29	2	Nut-Lock, NI				
11	87-4730-03	2	Guard-Belly				
12	32144-14	1	Screw-HWH				
13	87-3080	1	Cable-Battery, Negative				
14	3255-8	1	Washer-Lock				
15	3230-22	1	Screw-CARR				
16	322-5	1	Screw-HH				
17	87-7740	1	Pulley				
18	3256-45	1	Washer-Flat				
19	3296-5	1	Nut-Lock				
20	87-8370	1	V-Belt				
21	3290-413	12	Washer-Belleville				
22	76-9100	6	Spacer-Speed, Reel				
23	3234-11	6	Screw-HHF				



Transaxle Case Assembly No. 105-4180

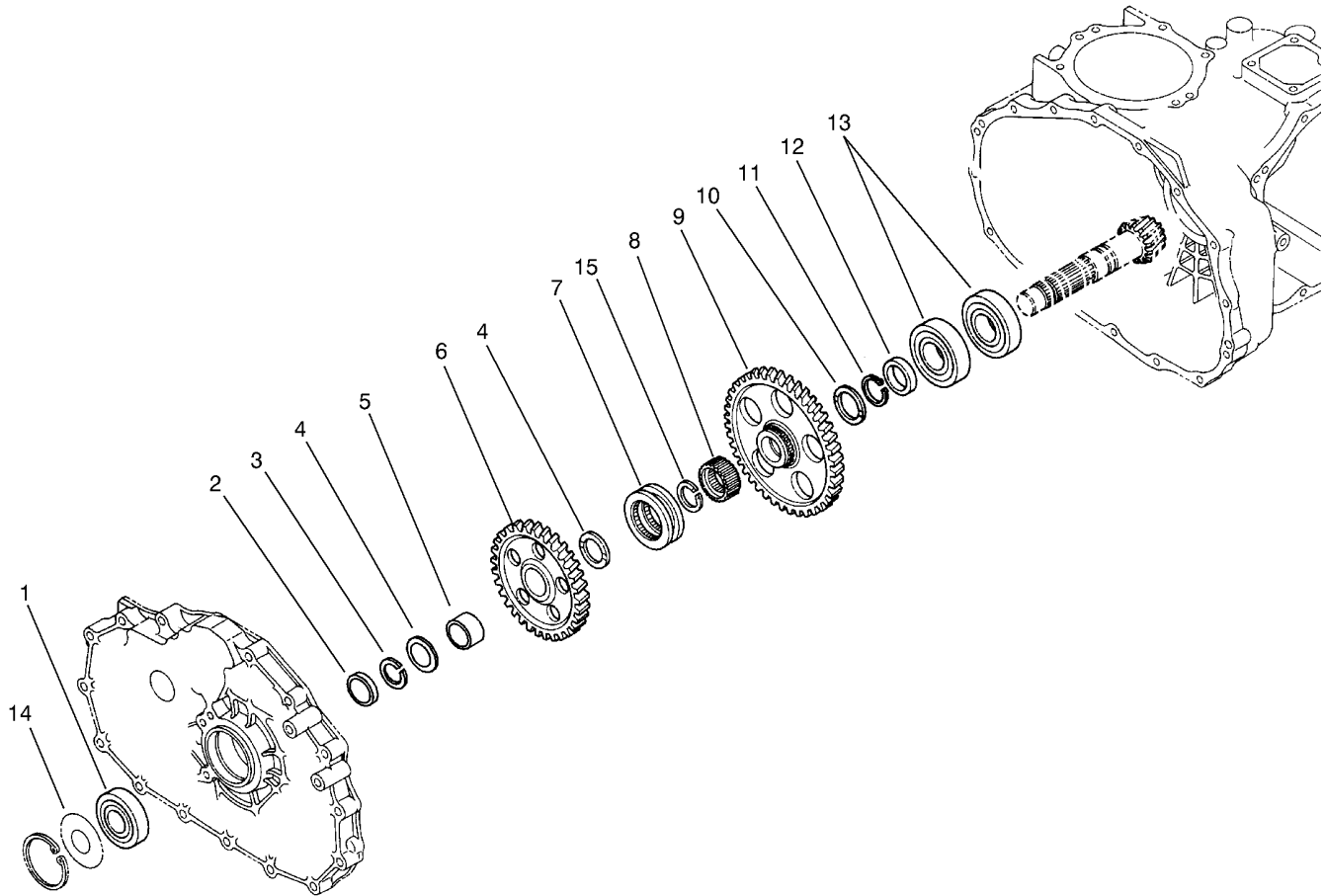
Ref	Part No.	Qty.	Description
1	92-0656	1	Cover-Upper, PTO
2	48-7930	1	Nut
3	92-0762	1	Washer-Spring
4	33114-025	11	Screw-HH
5	92-0662	1	Cap-Oil
6	92-0788	1	O-Ring
7	92-0652	1	Cover-Upper
8	92-0765	4	Pin-Parallel
9	92-0653	1	Cover-Side
10	42-9530	25	Bolt/washer
11	92-0809	1	Set-Shim
12	92-0787	1	O-Ring
13	92-0773	1	Plug-Drain
14	92-0789	1	O-Ring
15	92-0760	1	Ring-Snap
17	92-0654	1	Carrier-Differential
18	48-7730	5	Screw-HH
19	92-0651	1	Case-Transmission
20	100-4460	1	Shim Set
21	100-4461	1	Plate-Center
22	92-0759	1	Ring-Snap
23	92-0807	1	Cap-Sealing
24	48-7560	1	Bolt-HH
25	92-0706	1	Shaft-Fork

Ref	Part No.	Qty.	Description
26	92-0791	1	Seal-Oil
27	92-0743	1	Breather-Air
28	92-0804	1	Stud
29	92-0790	1	O-Ring
30	92-0655	1	Cover-Seal, Axle
31	92-0796	5	Bolt
32	42-9850	42	Washer-Lock, Spring
34	100-4465	1	Shim (W/tab)



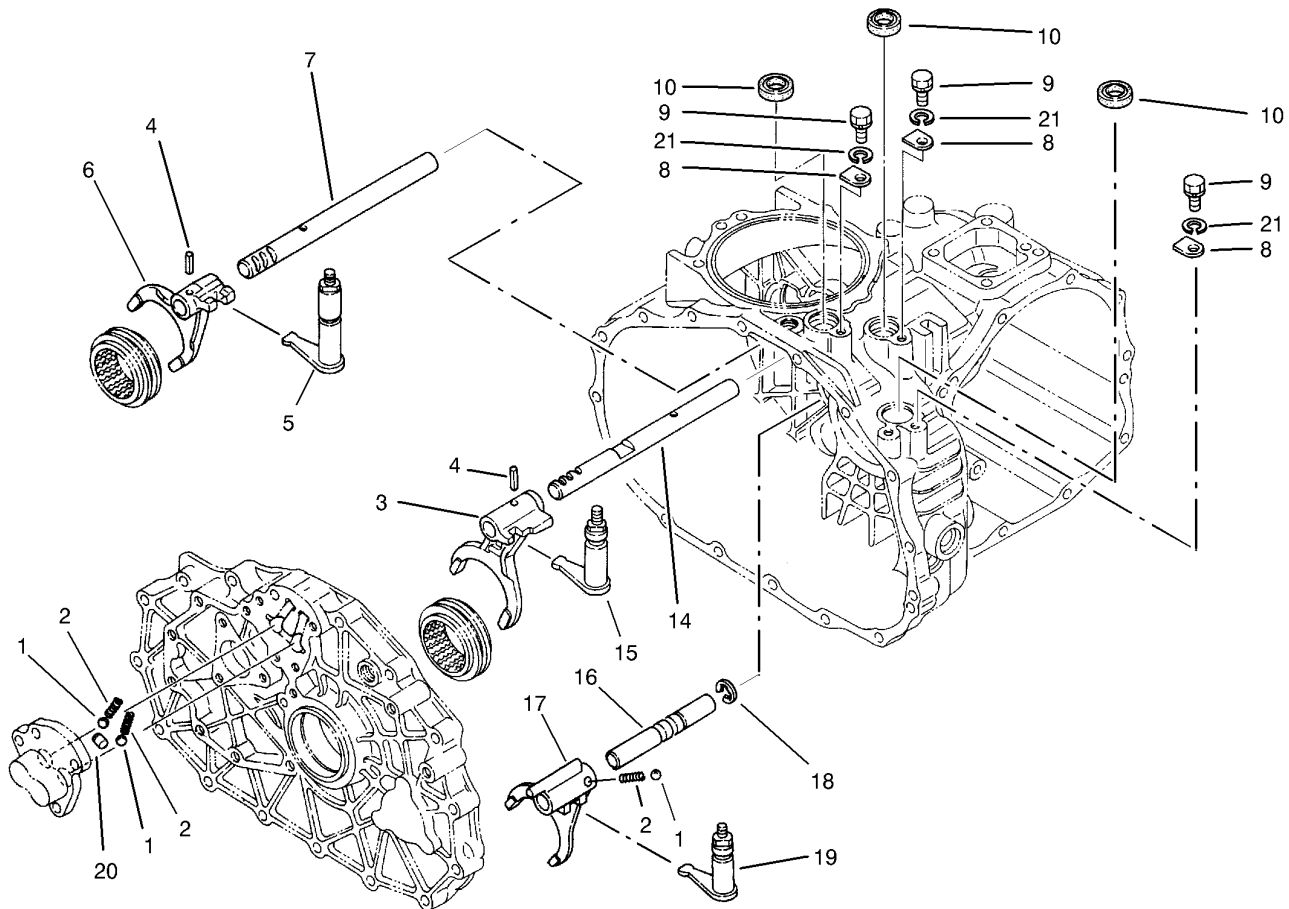
Transaxle Gear Shaft Assembly No. 105-4180

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	251-8	1	Bearing-Ball	25	92-0679	1	Gear-Reduction, H23 Tooth
2	92-0753	1	Ring-Snap	26	92-0680	1	Collar
3	92-0740	3	Washer-Thrust	27	92-0823	1	Gear-Reduction, 43 Tooth
4	92-0781	4	Bearing-Needle	28	92-0674	1	Shaft-Reduction
5	92-0820	1	Gear-Main, 27 Tooth	29	92-0682	1	Washer-Thrust
6	92-0667	3	Ring-Synchro	30	92-0681	2	Bearing-Needle
7	92-0668	2	Shifter-Synchro	31	92-0677	1	Gear-Reduction, 49 Tooth
8	251-346	2	Bearing-Ball	32	92-0819	1	Gear-Reduction, 40 Tooth
9	92-0824	1	Shaft-Idler, Reverse	33	92-0782	1	Bearing-Needle
10	92-0684	1	Gear-Reverse, 33 Tooth	34	105-7985	1	Bearing
11	92-0778	2	Bearing				
12	92-0664	2	Hub-Synchro				
13	92-0666	4	Spring-Synchro				
14	92-0763	3	Ring-Snap				
15	92-0821	1	Gear-Main, 24 Tooth				
16	92-0663	1	Shaft-Main				
17	92-0772	2	Key				
18	92-0687	1	Gear-Main, 16 Tooth				
19	92-0672	1	Gear-Main, 18 Tooth				
20	92-0754	1	Ring-Snap				
21	92-0673	1	Gear-Main, 14 Tooth				
22	92-0650	1	Bearing				
23	92-0665	6	Key-Synchro				
24	92-0822	1	Gear-Reduction, 28 Tooth				



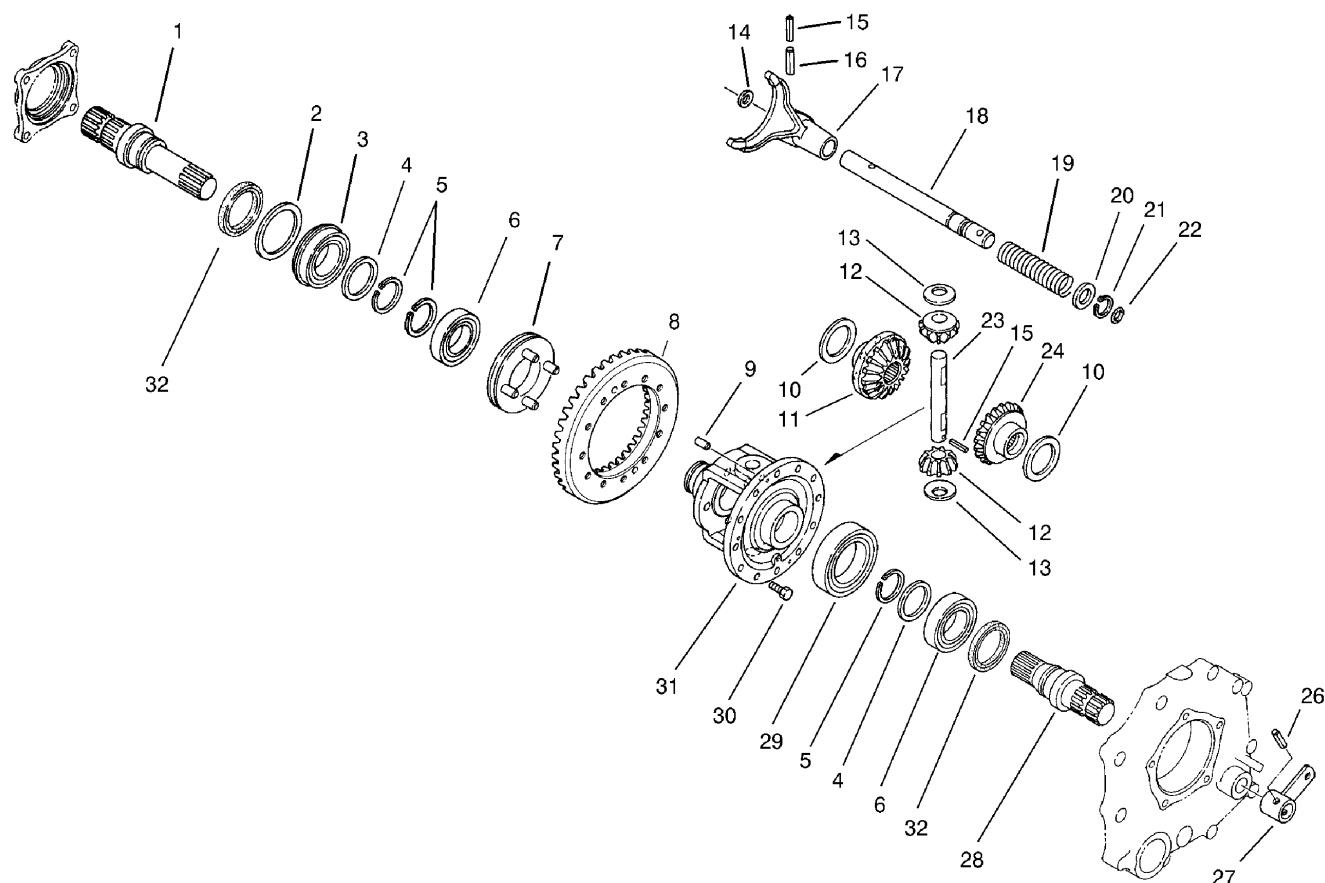
Transaxle Countershaft Assembly No. 105-4180

Ref	Part No.	Qty.	Description				
1	92-0712	1	Bearing-Ball				
2	92-0716	1	Collar				
3	92-0764	2	Ring-Snap				
4	92-0711	2	Washer-Thrust				
5	92-0783	1	Race-Inner				
6	92-0715	1	Gear-Shaft, Counter				
7	92-0718	1	Shifter				
8	105-7986	1	Collar-Spline				
9	92-0717	1	Gear-Shaft, Counter				
10	92-0741	1	Washer-Thrust				
11	92-0755	1	Ring-Snap				
12	92-0713	1	Collar				
13	92-0714	2	Bearing				
14	92-0710	1	Gear-Ring				
15	105-7987	1	Ring-Snap				



Transaxle Shift Fork Assembly No. 105-4180

Ref	Part No.	Qty.	Description				
1	92-0785	3	Ball-Steel				
2	92-0731	3	Spring				
3	92-0700	1	Fork-Shift				
4	92-0769	2	Pin-Roll				
5	92-0817	1	Arm-Shift				
6	92-0701	1	Fork-Shift				
7	92-0699	1	Shaft-Fork				
8	92-0732	3	Plate-Keeper				
9	48-7700	3	Screw-HH				
10	92-0729	3	Seal-Oil				
14	92-0698	1	Shaft-Fork				
15	92-0816	1	Arm-Shift				
16	92-0708	1	Shaft-Fork				
17	92-0709	1	Fork-Shift				
18	92-0761	1	Ring-E				
19	92-0818	1	Arm-Shift				
20	92-0705	1	Lock-Spindle				
21	42-9850	3	Washer-Lock, Spring				

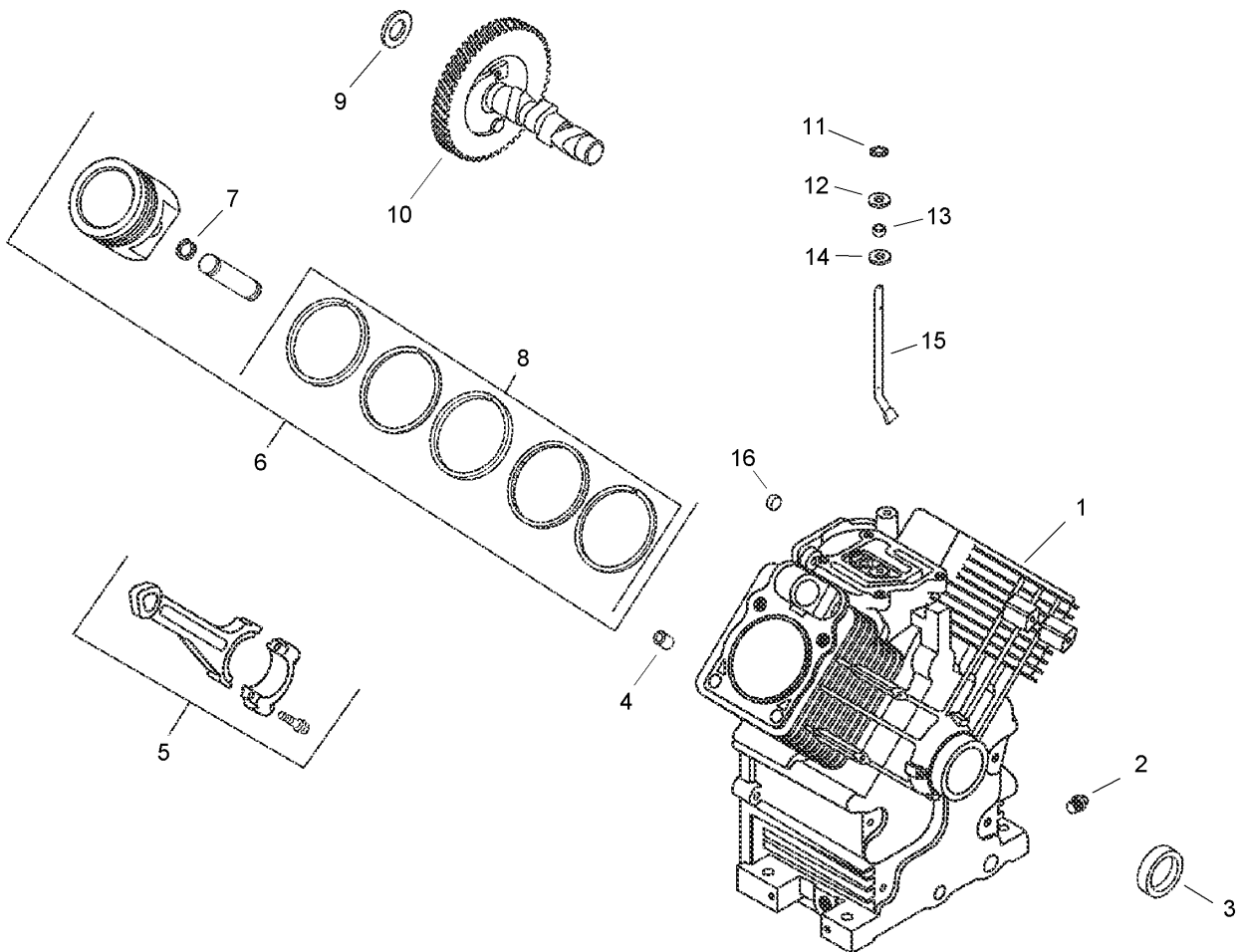


Transaxle Differential Gear Assembly No. 105-4180

Ref	Part No.	Qty.	Description
1	92-0726	1	Shaft-Axle, Right
2	92-0728	1	Washer
3	92-0780	1	Bearing
4	92-0727	2	Washer
5	92-0756	3	Ring-Snap
6	92-0775	2	Bearing
7	92-0730	1	Slider-Differential, Lock
8	105-7983	1	Countershaft And Ring Gear
9	92-0765	2	Pin-Parallel
10	92-0747	2	Side-Gear, Left Inner
11	92-0746	1	Gear-Side, R
12	92-0748	2	Pinion-Differential
13	92-0750	2	Washer
14	92-0744	1	Washer
15	92-0768	2	Pin-Roll, Spring
16	92-0771	1	Pin-Roll, Spring
17	92-0721	1	Fork-Lock, Differential
18	92-0722	1	Shaft-Fork, Lock Differential
19	92-0723	1	Spring-Lock, Differential
20	92-0733	1	Washer
21	92-0753	1	Ring-Snap
22	92-0787	1	O-Ring
23	92-0749	1	Shaft-Pinion
24	92-0745	1	Gear-Side, L

Ref	Part No.	Qty.	Description
26	92-0770	1	Pin-Roll, Spring
27	92-0724	1	Arm-Lock, Differential
28	92-0725	1	Shaft-Axle, Left
29	92-0776	1	Bearing
30	92-0803	12	Bolt
31	92-0720	1	Case-Differential
32	92-0793	2	Seal-Oil

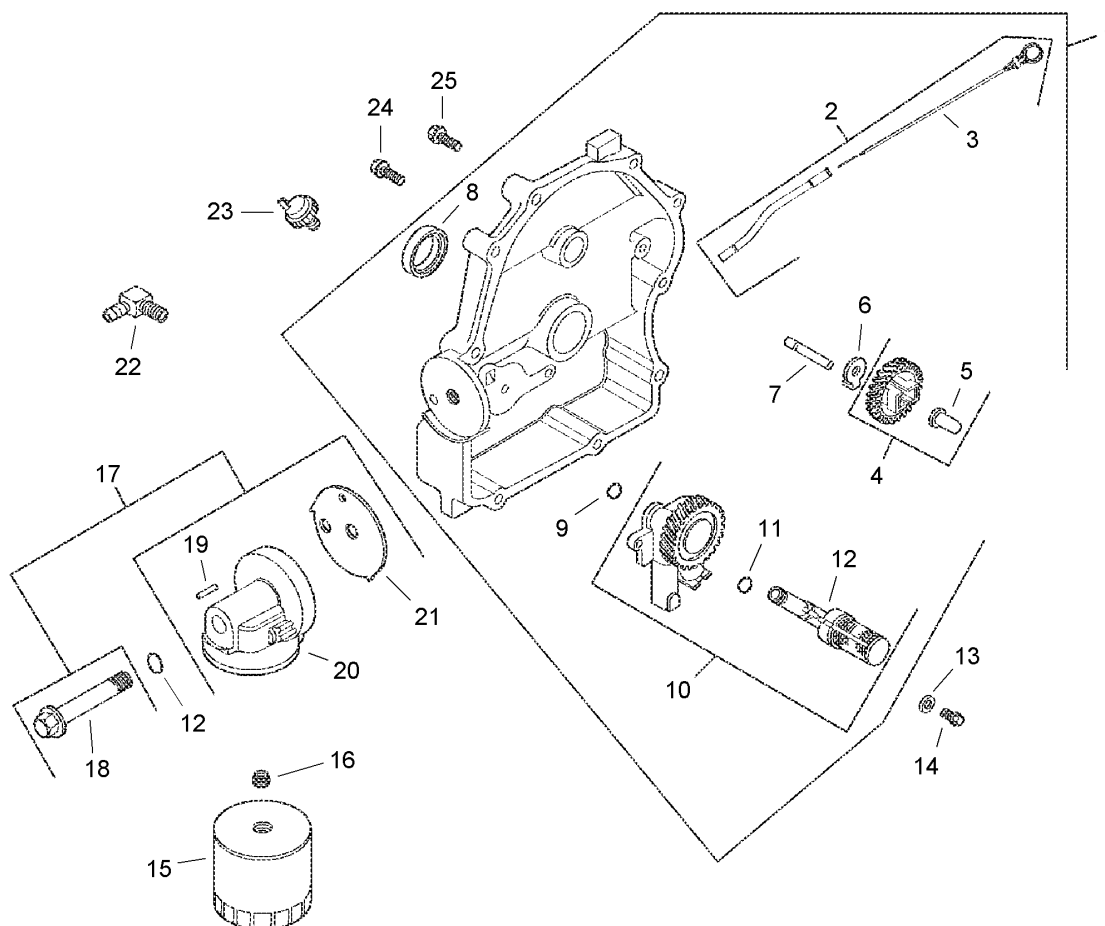
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Crankcase Assembly
Kohler CH23-76548

Ref	Part No.	Qty.	Description
❶1	N/A	1	Crankcase (Use Short Block Or Miniblock)
❷2	25 139 57-S	2	Plug-Sq. Hd. 3/8 N.p.t.f.
❸3	24 032 01-S	1	Seal-Oil, Front
❹4	24 380 13-S	6	Pin-Locating
❺5	24 067 13-S	2	Rod-Connecting (Std.)
❻6	24 067 14-S	2	Rod-Connecting (.25)
❼7	24 874 09-S	2	Piston W/ring Set (Std.) (Incl. Ref. # 7-8)
❽8	24 874 15-S	2	Piston W/ring Set (.08)
❽9	24 874 10-S	2	Piston W/ring Set (.25)
❽10	24 874 11-S	2	Piston W/ring Set (.50)
❿11	24 018 01-S	4	Retainer-Piston Pin
❿12	24 108 08-S	2	Ring Set (Std.)
❿13	24 108 09-S	2	Ring Set (.25)
❿14	24 108 10-S	2	Ring Set (.50)
❿15	12 422 09-S	1	Shim-Camshaft, Red
❿16	12 422 13-S	1	Shim-Camshaft, Black
❿17	12 422 07-S	1	Shim-Camshaft, White
❿18	12 422 08-S	1	Shim-Camshaft, Blue
❿19	12 422 10-S	1	Shim-Camshaft, Yellow
❿20	12 422 11-S	1	Shim-Camshaft, Green
❿21	12 422 12-S	1	Shim-Camshaft, Gray
❿22	24 012 10-S	1	Camshaft

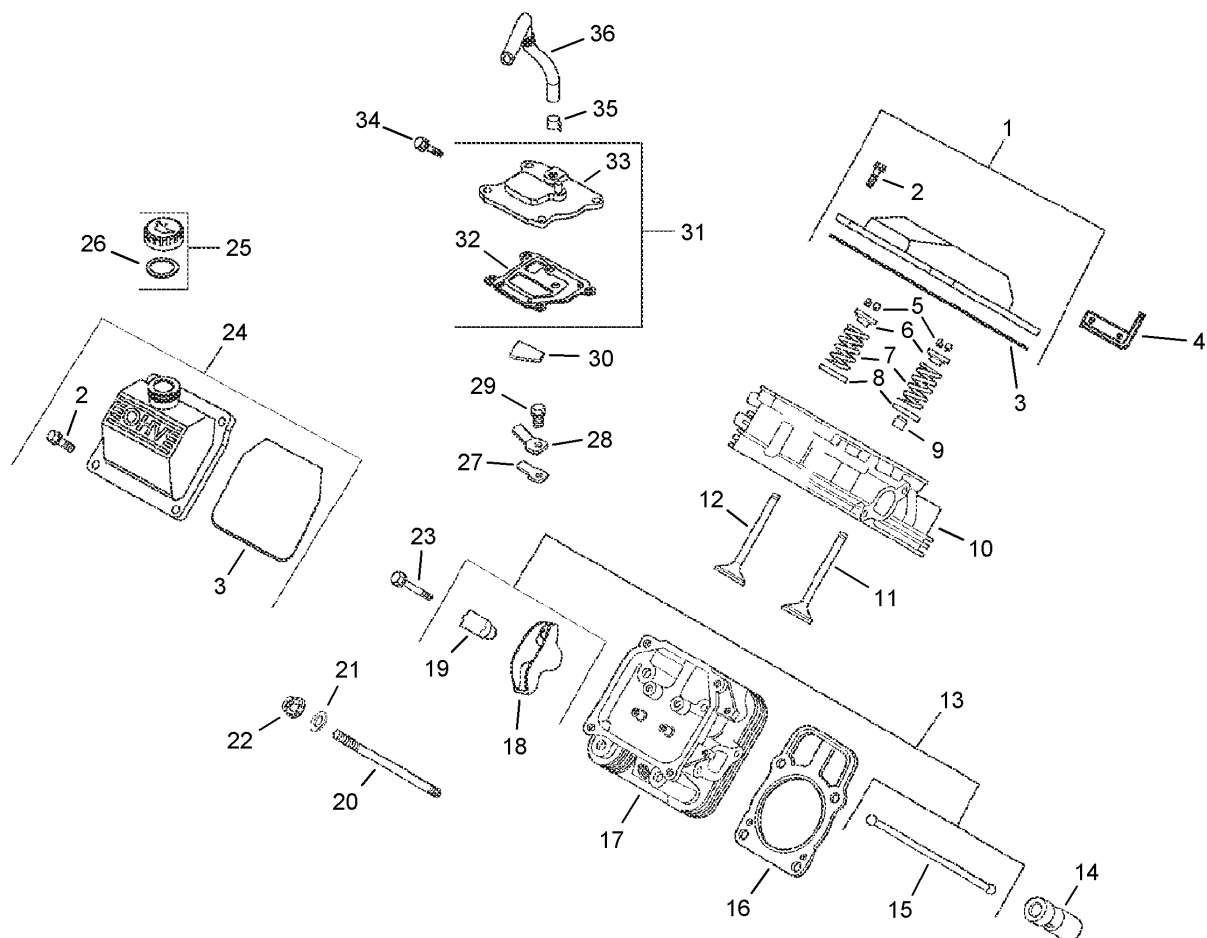
Ref	Part No.	Qty.	Description
❶11	24 018 09-S	1	Retainer-Ring
❶12	M-931010-S	1	Washer-Plain (9 Mm)
❶13	28 032 09-S	1	Seal-Governor Cross Shaft
❶14	24 468 15-S	1	Washer-Flat (1/4)
❶15	24 144 33-S	1	Shaft-Governor Cross
❶16	52 139 09-S	1	Plug-Cup
❶17	24 522 301-S	1	Short Block
❶18	24 782 27-S	1	Miniblock
❶19	24 755 107-S	1	Gasket Set



Oil Pan and Lubrication Assembly Kohler CH23-76548

Ref	Part No.	Qty.	Description
❶1	24 009 93-S	1	Closure Plate ASM (Incl. Ref. # 2-12)
❶2	24 755 121-S	1	Dipstick Tube ASM (Incl. Ref. # 3)
❶3	24 038 10-S	1	Dipstick
❶4	24 043 12-S	1	Governor Gear Kit (Incl. Ref. # 5)
❶5	12 380 01-S	1	Pin-Governor Regulating
❶6	24 448 02-S	1	Tab-Locking
❶7	12 144 02-S	1	Shaft-Governor Gear
❶8	52 032 08-S	1	Seal-Oil (Pto End)
❶9	24 153 08-S	1	O-Ring
❶10	24 393 37-S	1	Oil Pump ASM (Incl. Ref. # 11-12)
❶11	24 153 01-S	1	O-Ring, Oil Pick-Up
❶12	24 381 04-S	1	Pick-Up, Oil
❶13	M-631005-S	2	Washer-Plain (6 Mm)
❶14	M-645025-S	2	Screw-Hex Flange, M6x1.0x25
❶15	12 050 01-S	1	Filter-Oil
❶16	24 136 01-S	1	Nipple-Oil Filter
❶17	24 702 01-S	1	Oil Filter Base Kit (Incl. Ref. # 18-21)
❶18	24 211 01-S	1	Bolt-Oil Filter Adapter
❶19	24 380 09-S	1	Pin-Roll
❶20	24 029 01-S	1	Adapter-Oil Filter
❶21	24 041 29-S	1	Gasket-Oil Filter Adapter
❶22	25 155 02-S	1	Connector

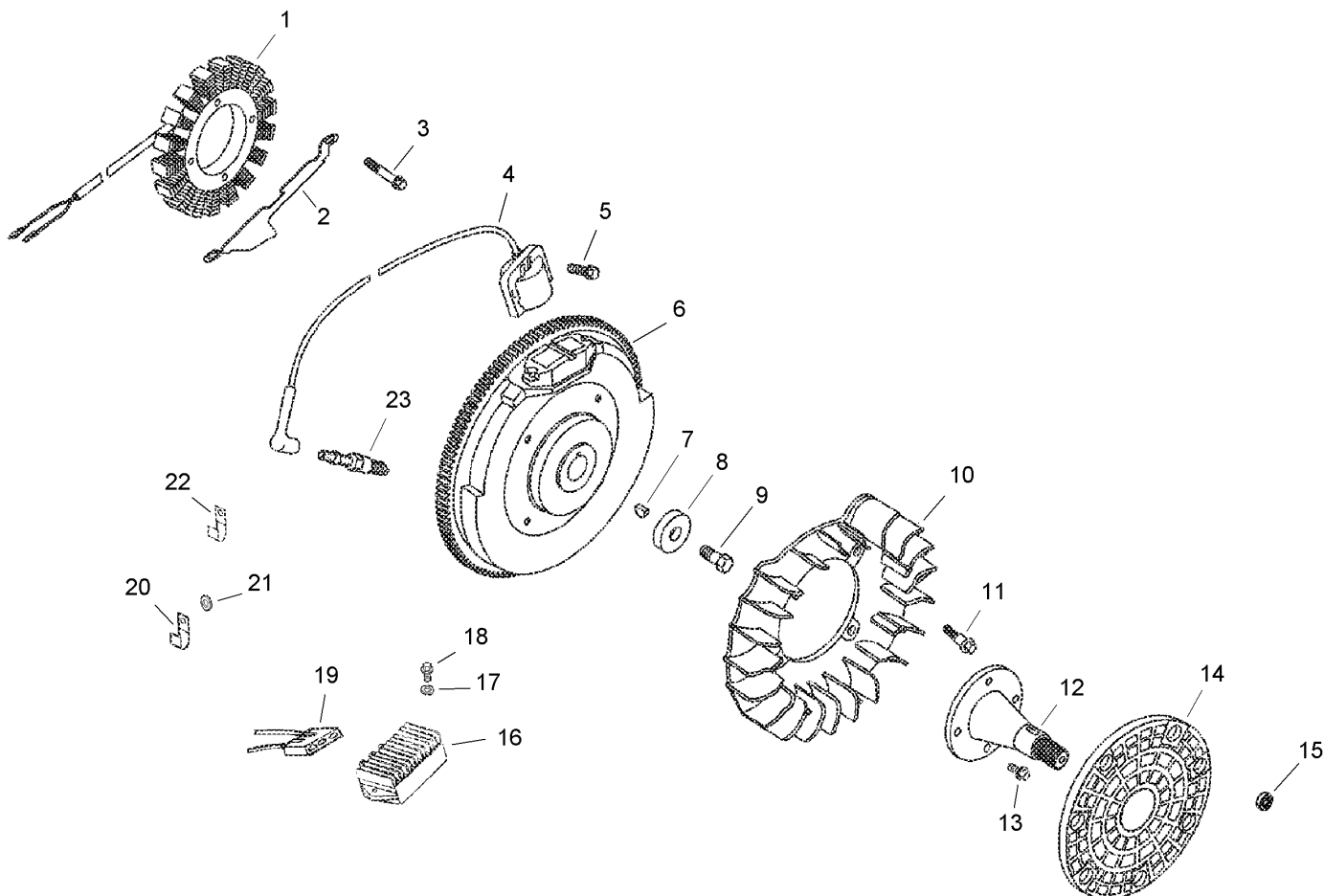
Ref	Part No.	Qty.	Description
❶23	25 099 24-S	1	Switch-Pressure
❶24	24 086 16-S	9	Screw-Hex Flange, M8x1.25x45
❶25	24 086 17-S	1	Screw-Hex Flange, M8x1.25x45
❶❶	25 113 05-S	1	Decal-Oil Sentry



Head, Valve and Breather Assembly Kohler CH23-76548

Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover Kit (Incl. Ref. # 2-3)
❶2	M-651030-S	4	Screw-Hex Flange, M6x1.0x30
❶3	24 153 28-S	1	O-Ring, Valve Cover
❶4	24 455 01-S	2	Strap-Lifting
❶5	12 755 03-S	4	Retainer Kit
❶6	12 173 01-S	4	Cap-Spring, Valve
❶7	24 089 02-S	4	Spring-Valve
❶8	235011-S	4	Retainer-Spring
❶9	66 032 05-S	2	Seal-Valve Stem
❶10	24 318 68-S	1	Head Asm, # 1 Cylinder
❶11	24 017 01-S	2	Valve-Intake (Std.)
❶	24 017 02-S	2	Valve-Intake (.25)
❶12	24 016 01-S	2	Valve-Exhaust (Std.)
❶	24 016 02-S	2	Valve-Exhaust (.25)
❶13	24 755 66-S	1	Valve Train Kit (Incl. Ref. #15-19)
❶14	25 351 01-S	4	Lifter-Valve
❶15	24 411 05-S	4	Rod-Push
❶16	24 841 02-S	2	Cylinder Head Gasket Kit (Includes Head Mounting Hardware)
❶17	24 318 71-S	1	Head Asm, # 2 Cylinder
❶18	25 186 01-S	4	Arm-Rocker
❶19	24 599 01-S	4	Pivot-Rocker Arm
❶20	24 072 09-S	8	Stud-Cylinder Head, M8x1.25x20

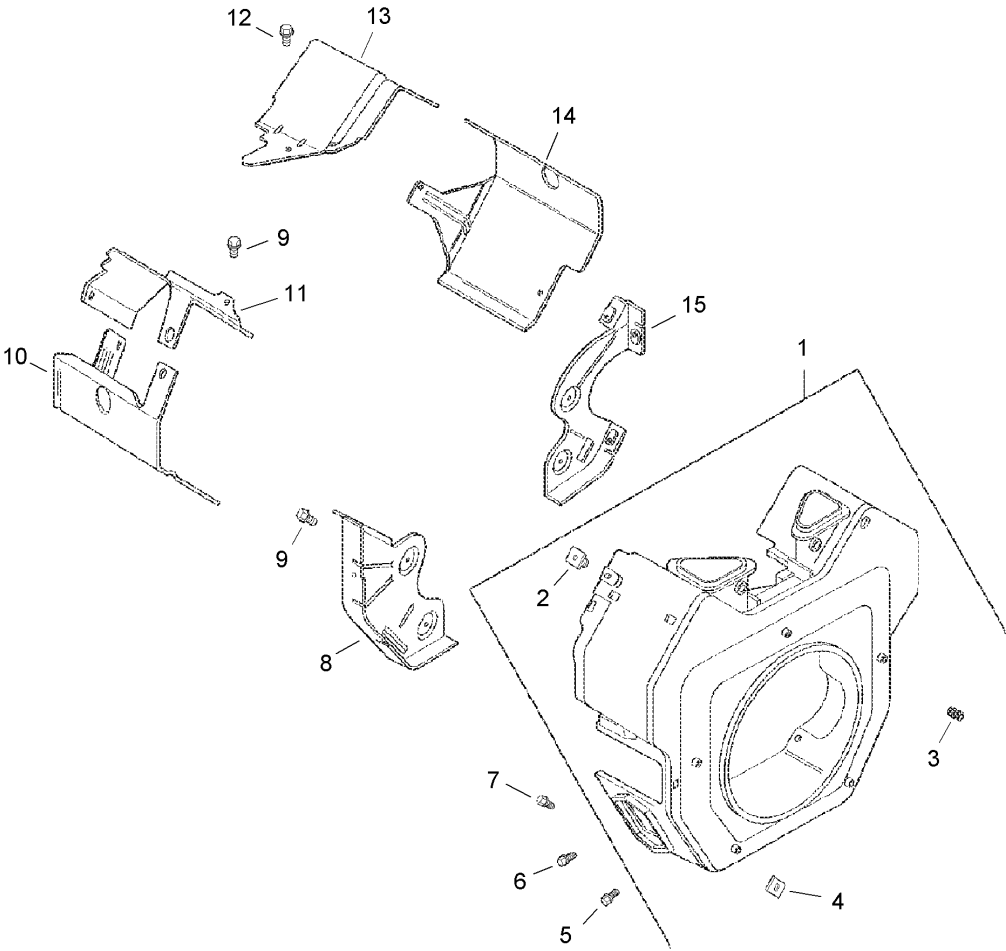
Ref	Part No.	Qty.	Description
❶21	24 468 16-S	8	Washer-Flat (8 Mm)
❶22	24 100 10-S	8	Nut-Hex Flange, M8x1.25
❶23	66 086 07-S	4	Screw-Rocker Arm Pivot
❶24	24 755 140-S	1	Valve Cover Kit, Oil Fill (Incl. Ref. # 2-3)
❶25	24 755 46-S	1	Oil Fill Cap Kit (Incl. Ref. # 26)
❶26	25 153 02-S	1	O-Ring
❶27	24 402 03-S	1	Reed-Breather
❶28	66 018 04-S	1	Retainer-Breather Reed
❶29	M-545010-S	1	Screw-Hex Flange, M5x0.8x10
❶30	24 050 01-S	1	Filter-Breather
❶31	24 033 01-S	1	Breather Kit (Incl. Ref. # 32-33)
❶32	24 041 51-S	1	Gasket-Breather
❶33	24 096 86-S	1	Cover-Breather
❶34	M-645020-S	4	Screw-Hex Flange, M6x1.0x20
❶35	25 237 14-S	2	Clamp-Breather
❶36	24 326 26-S	1	Hose-Breather
❶❶	24 755 147-S	2	Cylinder Head Hardware Kit



Ignition and Electrical Assembly Kohler CH23-76548

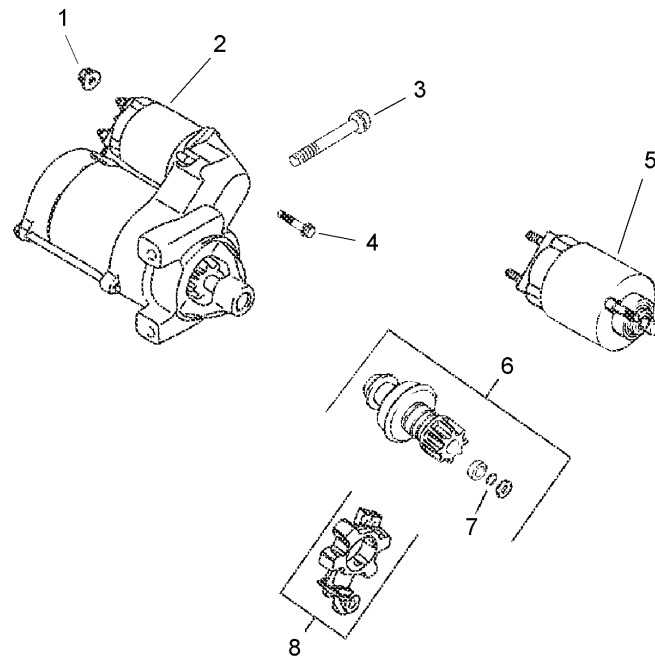
Ref	Part No.	Qty.	Description
❶1	28 085 02-S	1	Stator Kit, W/connectors (Incl. Ref. # 3 And Connector # 236602)
❶2	24 126 139-S	1	Bracket-Stator Wire
❶3	25 086 29-S	2	Screw-Tapping
❶4	24 584 01-S	2	Module-Ignition
❶5	M-545020-S	4	Screw-Hex Flange, M5x0.8x20
❶6	24 025 01-S	1	Flywheel
❶7	X-42-15-S	1	Key
❶8	12 468 03-S	1	Washer-Plain (3/8)
❶9	12 086 14-S	1	Screw-Hex Flange, M10x1.5x46
❶10	24 157 01-S	1	Fan
❶11	25 086 47-S	4	Bolt-Shoulder, M6x1.0x16
❶12	24 144 17-S	1	Shaft-Front Drive
❶13	M-839025-S	4	Screw-Hex Flange, M8x1.25x25
❶14	24 162 16-S	1	Screen-Grass
❶15	24 018 03-S	3	Retainer
❶16	25 403 05-S	1	Rectifier-Regulator (15 Amp)
❶17	X-25-92-S	2	Washer-Plain (3/16)
❶18	24 086 18-S	2	Screw-Phillips Head, 11-16x7/8
❶19	236602-S	1	Connector (3 Contact)
❶20	235173-S	1	Clip-Cable
❶21	X-25-63-S	1	Washer-Plain (1/4)
❶22	48 154 02-S	1	Clip-Cable
❶23	12 132 02-S	2	Spark Plug

Ref	Part No.	Qty.	Description
❶❶	24 126 137-S	1	Bracket-Ground Strap
❶❶	25 468 07-S	1	Washer-Flat
❶❶	24 176 92-S	1	Harness-Wiring
❶❶	24 518 34-S	1	Lead-Violet
❶❶	25 454 03-S	3	Tie-Cable



Blower Housing and Baffle Assembly
Kohler CH23-76548

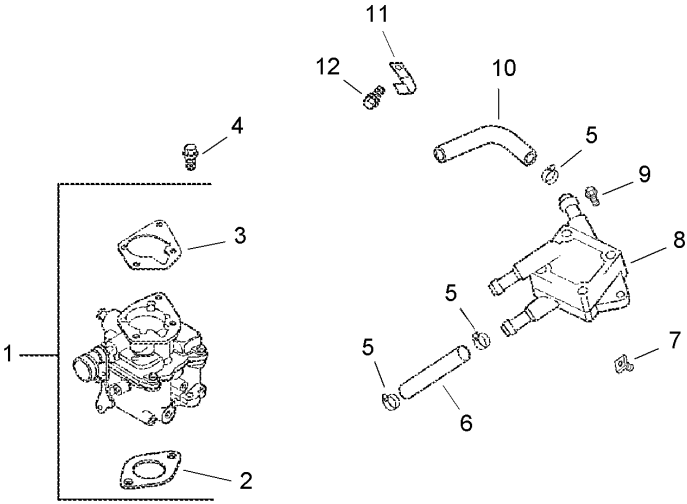
Ref	Part No.	Qty.	Description				
❶1	24 027 175-S	1	Blower Housing ASM (Incl. Ref. # 2-4)				
❷2	24 100 02-S	2	Nut-Plastic				
❸3	25 086 43-S	1	Screw-Set				
❹4	24 100 01-S	3	Nut-Plastic				
❺5	M-551016-S	1	Screw-Hex Flange, M5x0.8x16				
❻6	M-545016-S	3	Screw-Hex Flange, M5x0.8x16				
❼7	M-545020-S	4	Screw-Hex Flange, M5x0.8x20				
❽8	24 146 16-S	1	Plate-Backing, # 2 Side				
❾9	M-645016-S	6	Screw-Hex Flange, M6x1.0x16				
❿10	24 063 20-S	1	Baffle-Cylinder Barrel, # 2 Side				
❶❶11	24 063 17-S	1	Baffle-Valley # 2 Side				
❶❷12	M-545010-S	2	Screw-Hex Flange, M5x0.8x10				
❶❸13	24 063 59-S	1	Baffle-Valley, # 1 Side				
❶❹14	24 063 58-S	1	Baffle-Cylinder Barrel, # 1 Side				
❶❺15	24 146 20-S	1	Plate-Backing, # 1 Side				
❶❶❶	24 113 81-S	1	Decal-23 Hp				
❶❶❶	25 113 39-S	1	Decal-Clear Lamination				



Starting System Assembly

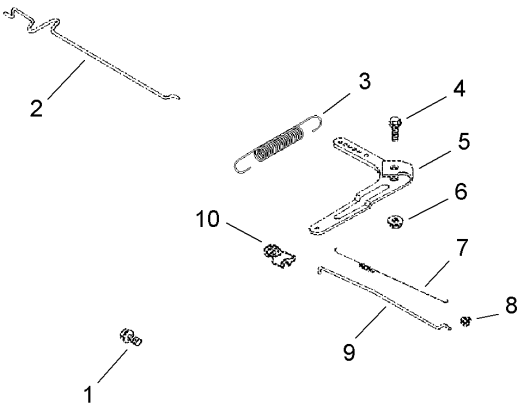
Kohler CH23-76548

Ref	Part No.	Qty.	Description				
③1	M-841080-S	1	Nut-Hex Flange, M8x1.25				
③2	25 098 09-S	1	Starter ASM				
③3	M-839080-S	2	Screw-Hex Flange, M8x1.25x80				
③4	25 086 113-S	3	Screw-External Torx Head				
③5	25 435 05-S	1	Solenoid Kit				
③6	25 755 33-S	1	Pinion Drive Kit (Incl. Ref. # 7)				
③7	25 141 05-S	1	Ring				
③8	25 221 01-S	1	Brush Kit				



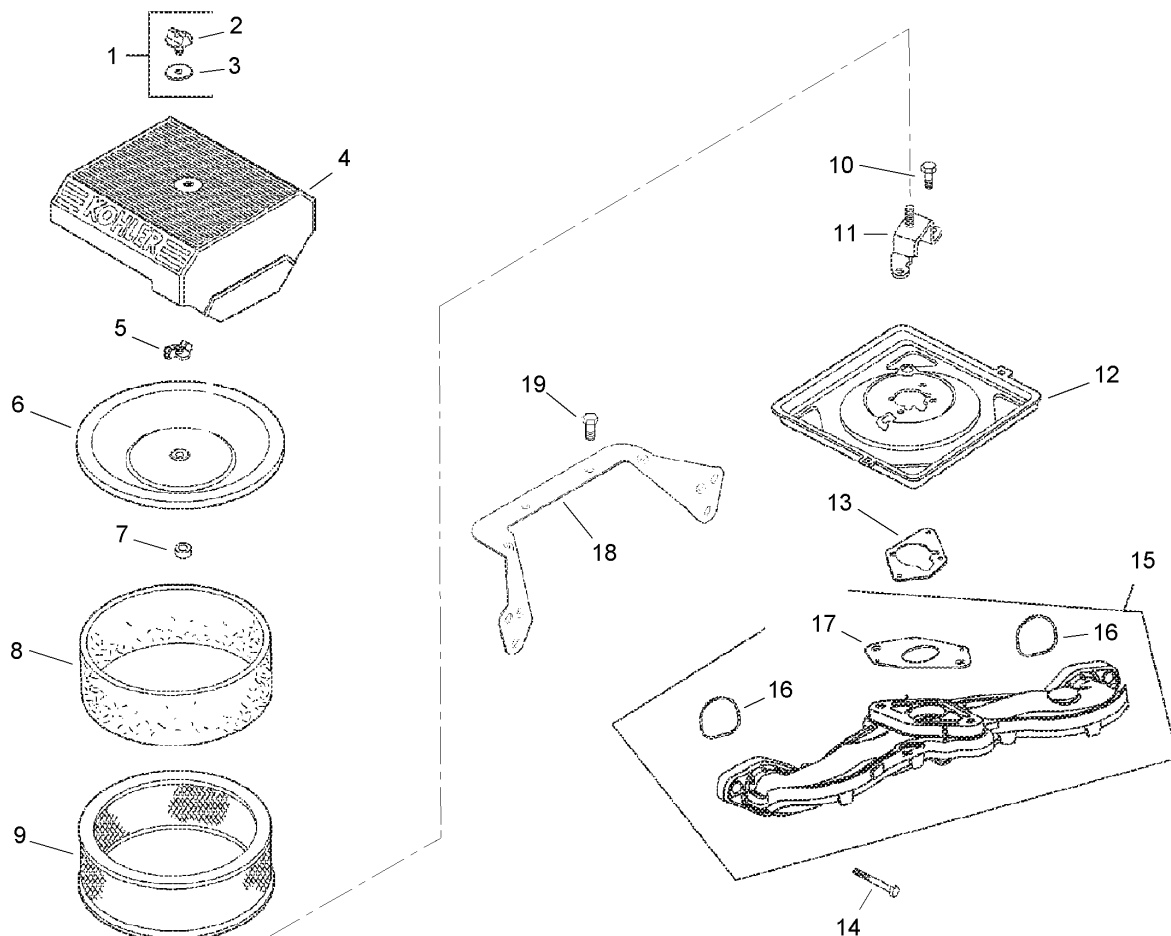
Fuel System Assembly
Kohler CH23-76548

Ref	Part No.	Qty.	Description				
❸1	24 853 58-S	1	Carburetor Kit, W/gasket (Incl. Ref. # 2-3)				
❸2	24 041 53-S	1	Gasket-Carburetor				
❸3	24 041 06-S	1	Gasket-Air Cleaner Base				
❸4	M-651025-S	2	Screw-Hex Flange, M6x1.0x25				
❸5	25 237 14-S	4	Clamp-Breather				
❸6	24 353 02-S	1	Line-Fuel				
❸7	24 100 01-S	2	Nut-Plastic				
❸8	24 393 16-S	1	Pump-Fuel				
❸9	24 086 12-S	2	Screw-Hex Cap, M6x1.7x18				
❸10	25 353 32-S	1	Line-Fuel				
❸11	47 154 01-S	1	Clip-Cable				
❸12	M-650012-S	1	Screw-Hex Flange, M6x1.0x12				
❶❸	24 518 24-S	1	Lead-Ground (Solenoid To Carburetor Mounting Screw)				
❶❸	24 757 01-S	1	Solenoid Kit				
❶❸	24 757 02-S	1	Float Repair Kit				
❶❸	24 757 03-S	1	Carburetor Repair Kit				
❶❸	24 757 07-S	1	Choke Repair Kit				
❶❸	24 757 08-S	1	Repair Kit, Accelerator Pump Diaphragm				
❶❸	24 757 09-S	1	Repair Kit, Accelerator Pump Seal And Bushing				



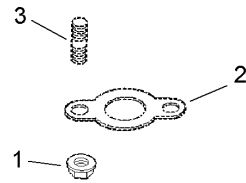
Engine Control Assembly
Kohler CH23-76548

Ref	Part No.	Qty.	Description				
❸1	M-645016-S	4	Screw-Hex Flange, M6x1.0x16				
❸2	24 079 21-S	1	Linkage-Choke				
❸3	24 089 15-S	1	Spring-Governor				
❸4	24 211 03-S	1	Bolt-Rd. Hd. Sq. Neck				
❸5	24 090 33-S	1	Lever-Governor				
❸6	M-641060-S	1	Nut-Hex Flange, M6x1.0				
❸7	24 089 01-S	1	Spring-Linkage				
❸8	25 158 08-S	1	Bushing-Linkage Retaining				
❸9	24 079 01-S	1	Linkage-Throttle				
❸10	25 158 11-S	1	Bushing-Linkage Retaining				
❶❸	25 454 03-S	1	Tie-Cable				



Air Intake and Filtration Assembly Kohler CH23-76548

Ref	Part No.	Qty.	Description
❸1	54 755 01-S	1	Knob Kit, W/seal (Incl. Ref. # 2-3)
❸2	20 341 01-S	1	Knob-Cover
❸3	24 153 20-S	1	O-Ring
❸4	24 096 67-S	1	Cover-Air Cleaner
❸5	12 100 01-S	1	Nut-Wing
❸6	24 096 01-S	1	Cover-Inner Air Cleaner
❸7	230046-S	1	Seal-Breather
❸8	24 083 05-S	1	Element-Precleaner
❸9	24 083 03-S	1	Element-Air Cleaner
❸10	24 086 53-S	3	Screw W/loctite, Dri-Seal
❸11	24 126 88-S	1	Bracket-Air Cleaner
❸12	24 094 37-S	1	Base-Air Cleaner
❸13	24 041 06-S	1	Gasket-Air Cleaner Base
❸14	M-651040-S	4	Screw-Hex Flange, M6x1.0x40
❸15	24 164 54-S	1	Intake Manifold ASM (Incl. Ref. #16-17)
❸16	24 153 27-S	2	O-Ring, Intake Manifold
❸17	24 041 53-S	1	Gasket-Carburetor
❸18	24 126 130-S	1	Bracket-Intake Manifold
❸19	M-545010-S	2	Screw-Hex Flange, M5x0.8x10



Exhaust Assembly Kohler CH23-76548

Ref	Part No.	Qty.	Description
③1	M-841080-S	4	Nut-Hex Flange, M8x1.25
③2	24 041 49-S	2	Gasket-Exhaust
③3	25 072 04-S	4	Stud, M8x1.25x33

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