



550 Garden Tractor

Model No. 73561 - 250000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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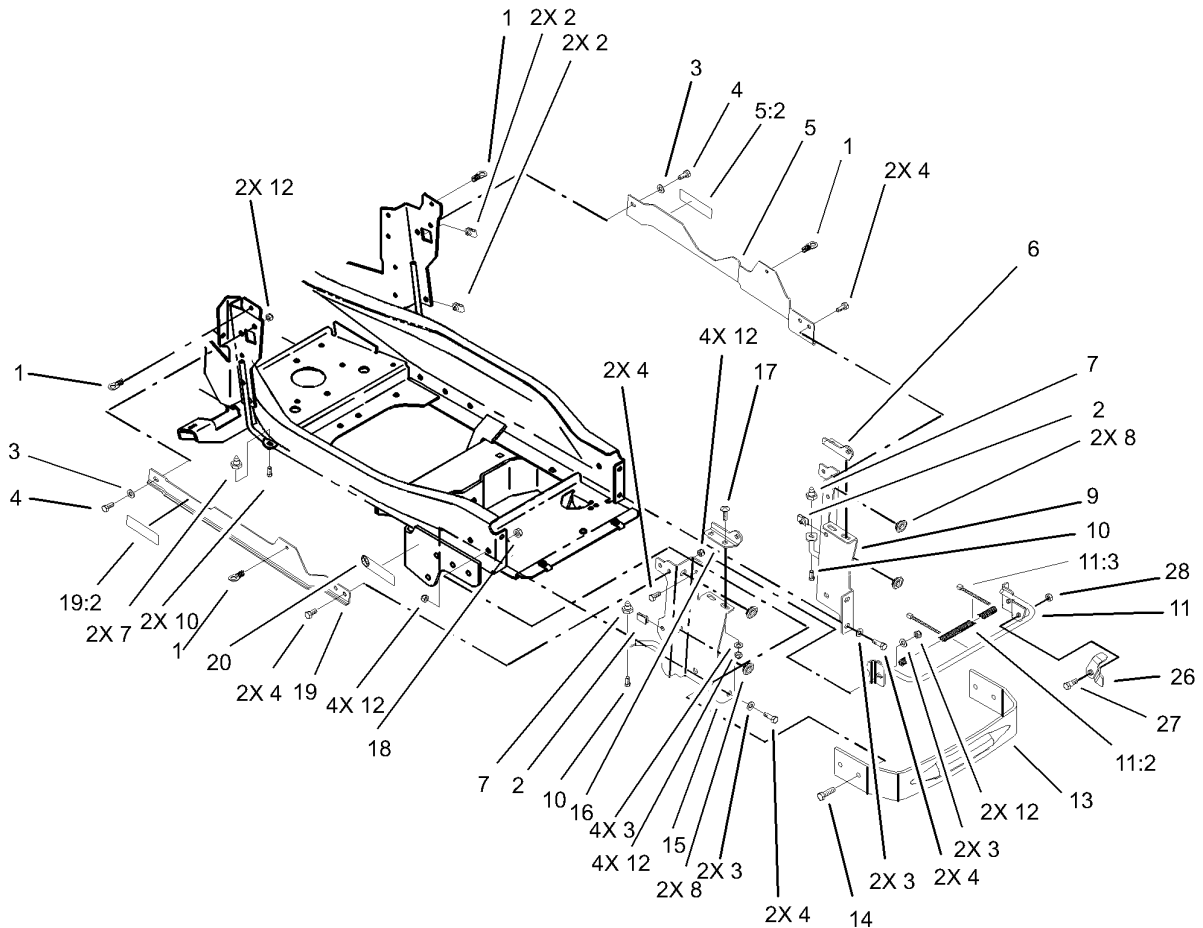
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
CARR. carriage	INC. incorporated
DEG. degrees	LH. left hand
EXT. external	NI. nylon insert
FH. flat head	NPTF. national pipe thread fine
GA. gauge	PPH. phillips pan head
HF. hex flange	PPHTF. phillips pan head thread forming
HH. hex head	PRH. phillips round head
HHF. hex head flange	PTH. phillips truss head
HHFTF. hex head flange thread forming	PTO. power take off
HJ. hex jam	RH. right hand
HLH. hex lag head	ROPS. roll over protection system
HOC. height-of-cut	SFH. slotted fillister head
HS. hex	SHH. slotted hex head
HSBH. hex socket button head	SHWH. slotted hex washer head
HSFH. hex socket flat head	SPH. slotted pan head
HSH. hex socket head	SQH. square head
HWH. hex washer head	

Footnotes

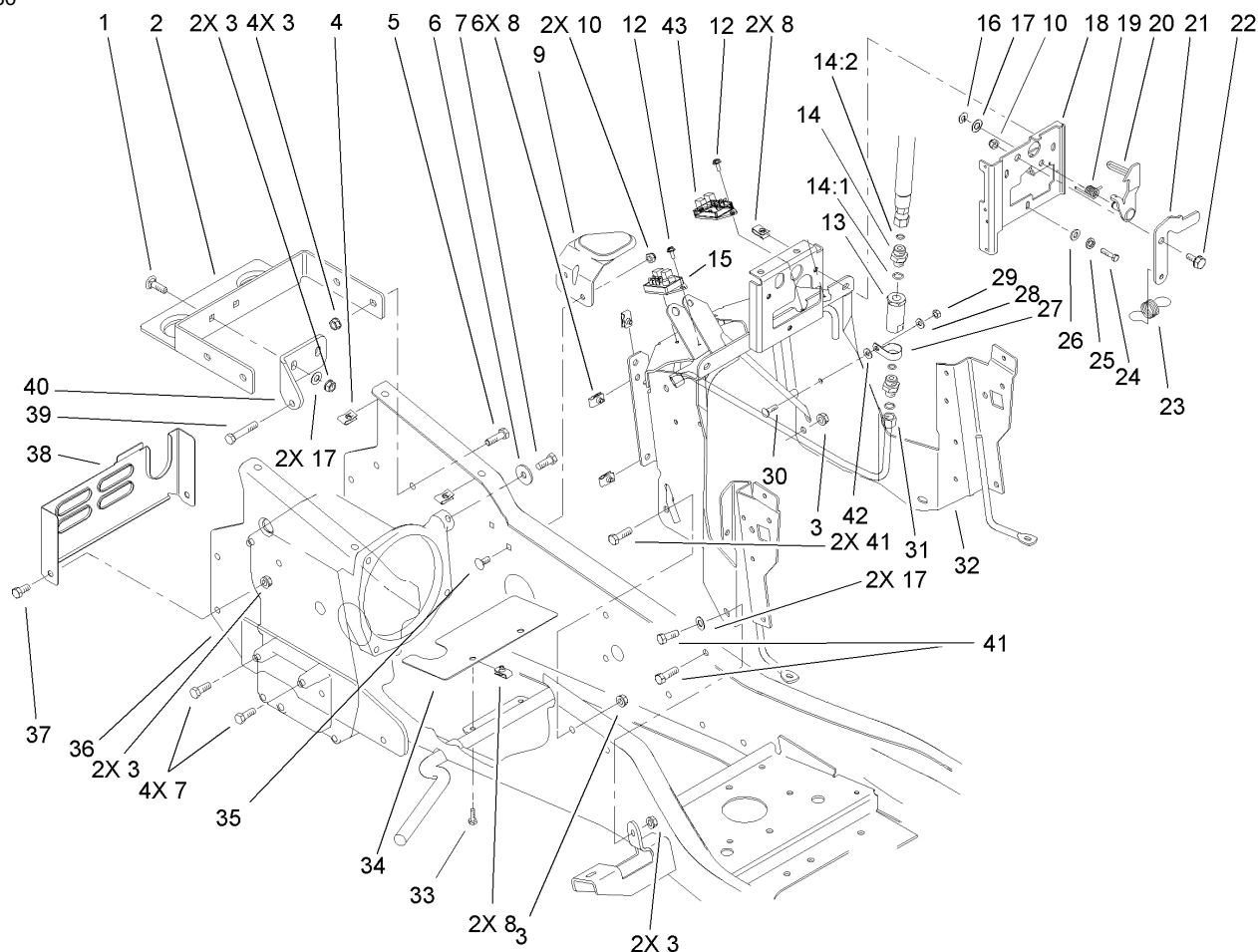
- | | |
|--|---------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain Parts From Your Local Kohler Dealer | |



Bumper and Hood Support Assembly

Ref	Part No.	Qty.	Description
1	95-4013	4	Latch ASM
2	107069	6	Clip
3	3256-23	12	Washer-Flat
4	322-3	12	Screw-HH
5	98-5064	1	Support / Decal ASM
5:2	98-5014	1	Decal-Warning
6	98-9026-03	1	Bracket-Hinge, Lower LH
7	95-3989	4	Mount-Sidepanel
8	94-7910	4	Grommet
9	95-4082-03	1	Support-Hood, LH
10	46-8093	4	Screw-Plastite
11	99-5305	1	Support-Hood
11:2	95-4258	1	Cover-Brace
11:3	614249	2	Strap-Tie
12	3296-29	16	Nut-Lock, NI
13	94-2308-03	1	Bumper-Frame
14	323-7	4	Screw-HH
15	95-4081-03	1	Support-Hood, RH
16	98-9027-03	1	Bracket-Hinge, Lower RH
17	3230-16	4	Screw-CARR
18	3296-39	4	Nut-Lock, NI
19	99-5345	1	Support ASM
19:2	98-5014	1	Decal-Warning
20	92-8747	2	Decal-Attach A-Matic

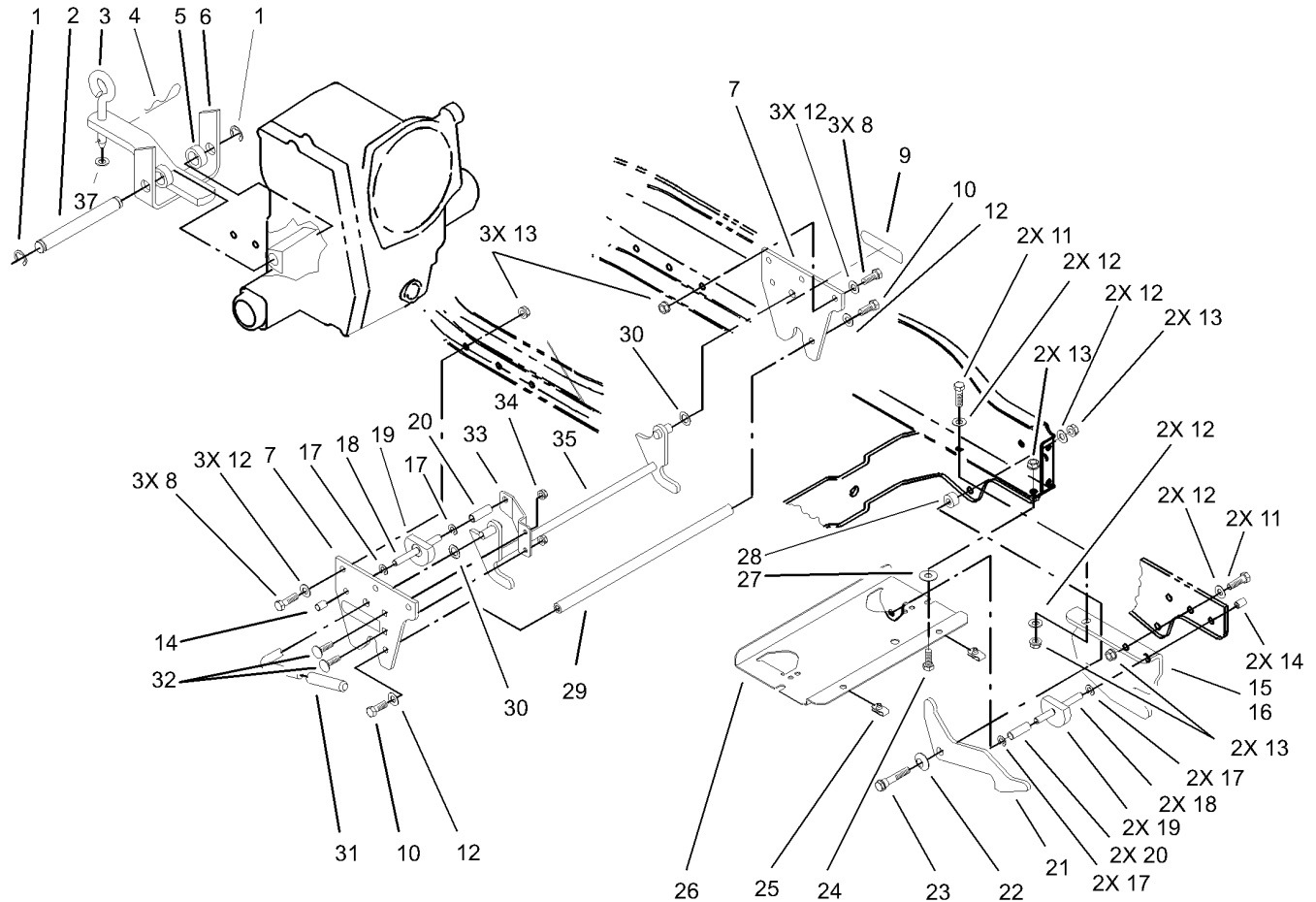
Ref	Part No.	Qty.	Description
26	98-9015	1	Lever-Prop, Hood
27	37-8771	1	Bolt-Shoulder
28	3296-47	1	Nut-Lock, NI



Steering Tower and Fuel Tank Support Assembly

Ref	Part No.	Qty.	Description
1	3231-25	2	Screw-CARR
2	94-7740-03	1	Support-Gas Tank
3	3296-39	12	Nut-Lock, NI
4	94-2413	4	U-Nut
5	323-7	4	Screw-HH
6	2844	1	Washer
7	3235-22	5	Screw-HH
8	107069	10	Clip
9	95-3961-03	1	Support-Tank, Fuel
10	3296-29	3	Nut-Lock, NI
12	32144-112	2	Screw-HWH
13	95-3991	1	Filter-Screen, HYD
14	340-2	2	Fitting-HYD, Straight
14:1	237-22	1	O-Ring
14:2	237-42	1	O-Ring
15	99-3703	1	Module-Cruise
16	105797	1	Ring-Retaining
17	3256-24	5	Washer-Flat
18	95-3892-03	1	Bracket-Latch
19	95-4165	1	Spring-Lever, Latch
20	95-3899	1	Lever-Latch
21	95-3900	1	Latch-Lever, Tension
22	37-8771	1	Bolt-Shoulder
23	95-3895	1	Spring-Lever, Latch

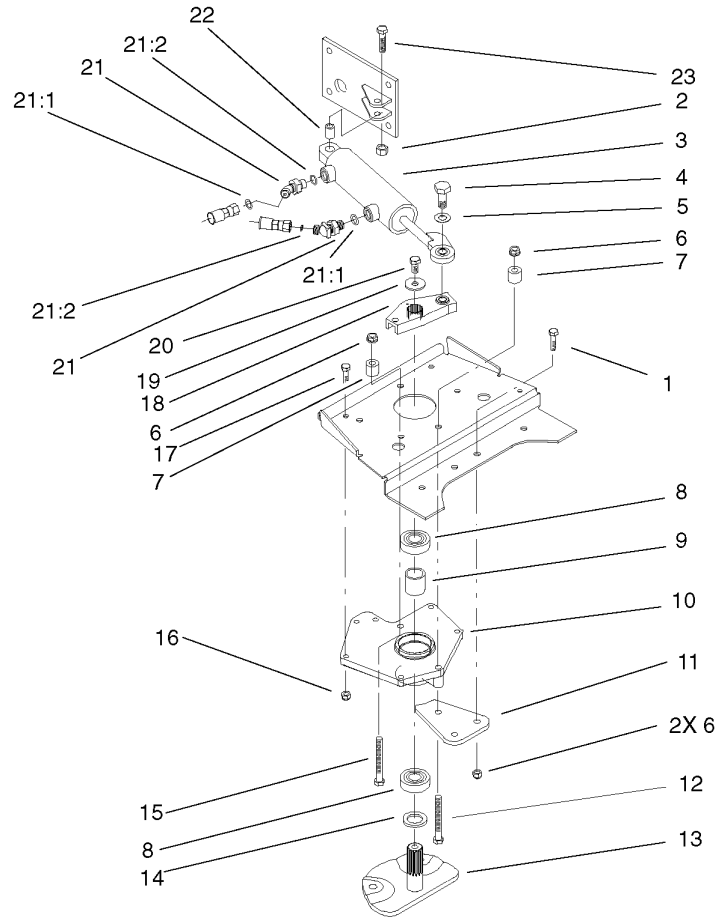
Ref	Part No.	Qty.	Description
24	321-4	3	Screw-HH
25	3253-3	3	Washer-Lock
26	3256-22	3	Washer-Flat
27	2412-106	1	Clamp-R
28	3256-22	1	Washer-Flat
29	3296-42	1	Nut-Lock, NI
30	3229-1	1	Screw-CARR
31	94-7971	1	Tube-HYD
32	99-4441-03	1	Tower ASM
33	321-4	2	Screw-HH
34	95-4246	1	Baffle-Fan
35	3230-1	2	Bolt-CARR
36	99-5306-03	1	Frame
37	323-4	2	Screw-HH
38	95-4005-03	1	Cover-Rear
39	94-7972	1	Screw-HH
40	94-7739-03	1	Strap-Torque
41	323-6	4	Screw-HH
42	32115-15	1	Pushnut-Retainer, Bolt
43	99-3701	1	Module-Clutch



Attach-A-Matic and Hitch Assembly

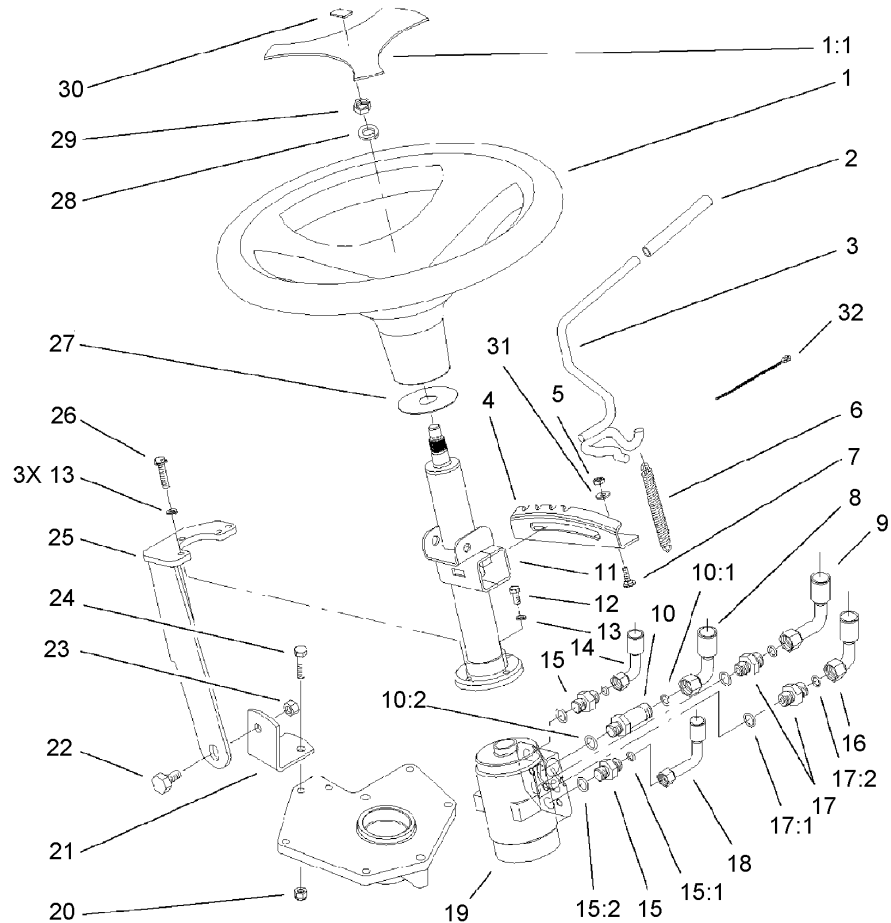
Ref	Part No.	Qty.	Description
1	5618	2	E-Ring
2	105269	1	Pin-Stationary Hitch
3	106634	1	Pin-Tool
4	9335054	1	Pin-Hair
5	9791204	2	Spacer
6	98-8083-03	1	Hitch
7	94-2251-03	2	Plate-Hitch
8	323-44	6	Screw-HH
9	98-1632	2	Decal-Attach A Matic
10	3235-22	2	Screw-HH
11	323-7	4	Screw-HH
12	3256-24	16	Washer-Flat
13	3296-39	14	Nut-Lock, NI
14	105316	3	Cap-Rod, Plunger
15	94-2230-03	1	Hanger-RH
16	94-2231-03	1	Hanger-LH
17	105797	6	Ring-Retaining
18	94-2256	3	Rod-Lock
19	94-2258	3	Lock-Latch
20	8616	3	Spring
21	94-7777	2	Latch-Box, Pulley
22	3290-221	2	Washer-Spring
23	92-7674	2	Bolt
24	323-6	2	Screw-HH

Ref	Part No.	Qty.	Description
25	107069	2	Clip
26	94-2304-03	1	Tray-Battery
27	3-4685	2	Washer-Top Thrust
28	94-2233	2	Spacer
29	94-2475	1	Rod-Spacer
30	98-1629	2	Washer
31	9038	1	Grip
32	3230-2	2	Bolt-CARR
33	94-7855-03	1	Bracket-Arm, Mid
34	3296-29	2	Nut-Lock, NI
35	94-2250-03	1	Latch
37	3256-26	1	Washer-Flat



Power Steering Lower Assembly

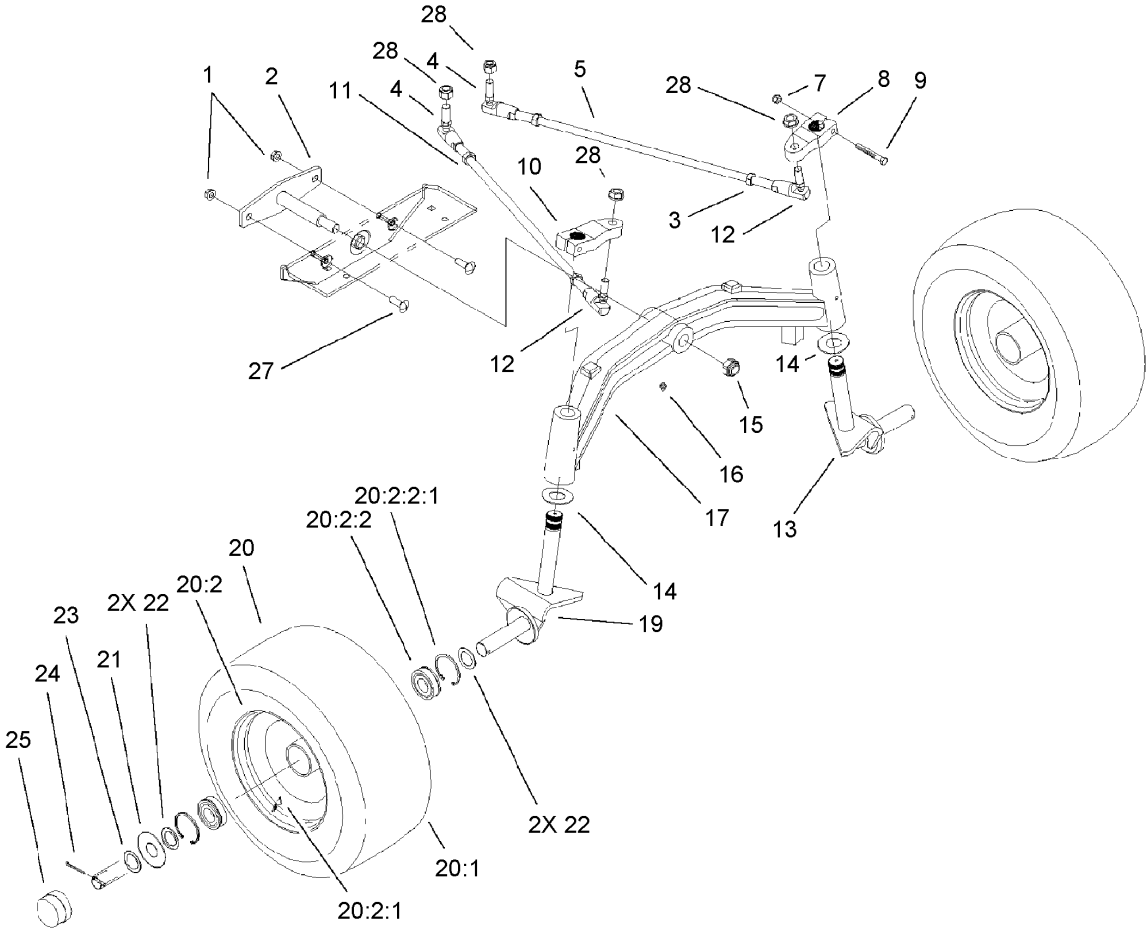
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	323-7	2	Screw-HH	23	323-9	1	Screw-HH
2	108881	1	Nut				
3	99-1909	1	Cylinder-Steering, Power				
4	94-7976	1	Screw-HH				
5	98-3087	1	Washer				
6	3296-39	4	Nut-Lock, NI				
7	94-7819	2	Spacer-Stop				
8	251-82	2	Bearing-Ball				
9	94-2219	1	Spacer-Steering, Power				
10	94-7581	1	Housing-Power Steering				
11	94-7820-03	1	Plate-Steering, Power				
12	323-15	1	Screw-HH				
13	94-2142-03	1	Shaft-Sector				
14	3256-42	1	Washer-Flat				
15	323-10	1	Screw-HH				
16	3296-29	4	Nut-Lock, NI				
17	322-6	4	Screw-HH				
18	94-7556	1	Arm-Power Steering, Upper				
19	2844	1	Washer				
20	98-3052	1	Screw-Locking, Thread				
21	95-4136	2	Fitting-HYD, 45 Degree				
21:1	237-42	1	O-Ring				
21:2	237-21	1	O-Ring				
22	99-2320	1	Spacer-Cylinder				



Power Steering and Tilt Assembly

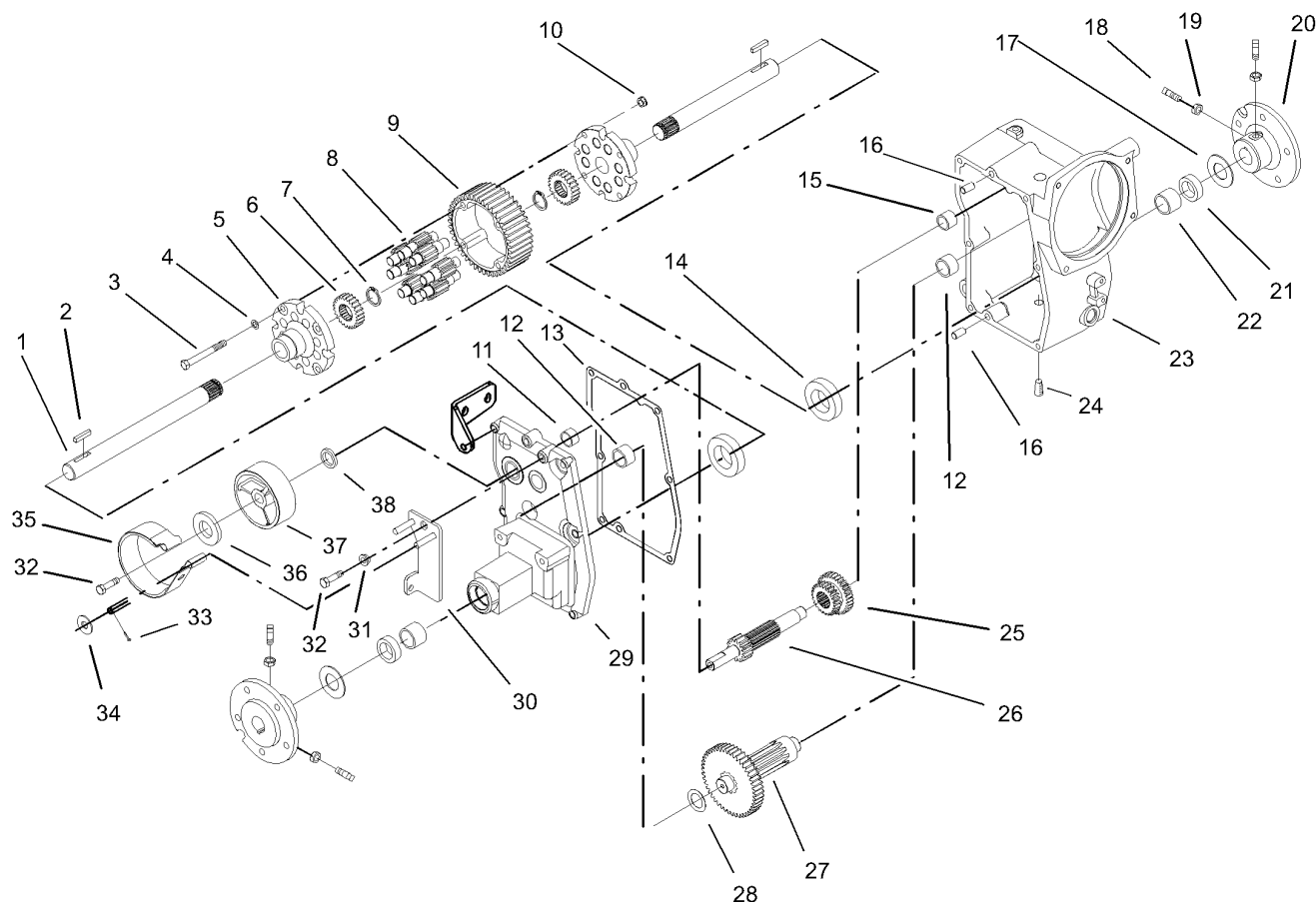
Ref	Part No.	Qty.	Description
1	98-1474	1	Wheel-Steering
1:1	98-1468	1	Cover-Wheel, Steering
2	92-6798	1	Cap-Rod, Tilt
3	95-3964	1	Lever-Tilt
4	94-2382	1	Bracket-Detent
5	3296-42	2	Nut-Lock, NI
6	95-3805	1	Spring
7	3229-1	2	Screw-CARR
8	94-7947	1	Hose ASM
9	94-7949	1	Hose-ASM
10	95-4137	1	Fitting-HYD, Long
10:1	237-42	1	O-Ring
10:2	237-22	1	O-Ring
11	94-2451	1	Column-Power
12	33103-020	1	Screw-HHF
13	48-8020	4	Washer-Spring
14	94-7948	1	Hose ASM
15	340-1	2	Adapter
15:1	237-21	1	O-Ring
15:2	237-42	1	O-Ring
16	95-3807	1	Hose ASM
17	340-2	2	Fitting-HYD, Straight
17:1	237-22	1	O-Ring
17:2	237-42	1	O-Ring

Ref	Part No.	Qty.	Description
18	94-7946	1	Hose ASM
19	94-7567	1	Control Unit-Power Steering
20	3296-29	2	Nut-Lock, NI
21	94-7599	1	Bracket-Pivot
22	94-7582	1	Bolt-Shoulder
23	108881	1	Nut
24	322-6	2	Screw-HH
25	94-7521-03	1	Pivot-Power String
26	33103-025	3	Screw-HHF
27	94-2025	1	Washer-Plastic
28	69-8420	1	Washer-Lock
29	95-4182	1	Nut-HH, Jam
30	98-1459	1	Decal
31	3256-22	2	Washer-Flat
32	614249	2	Strap-Tie



Tie Rod, Spindle and Front Axle Assembly

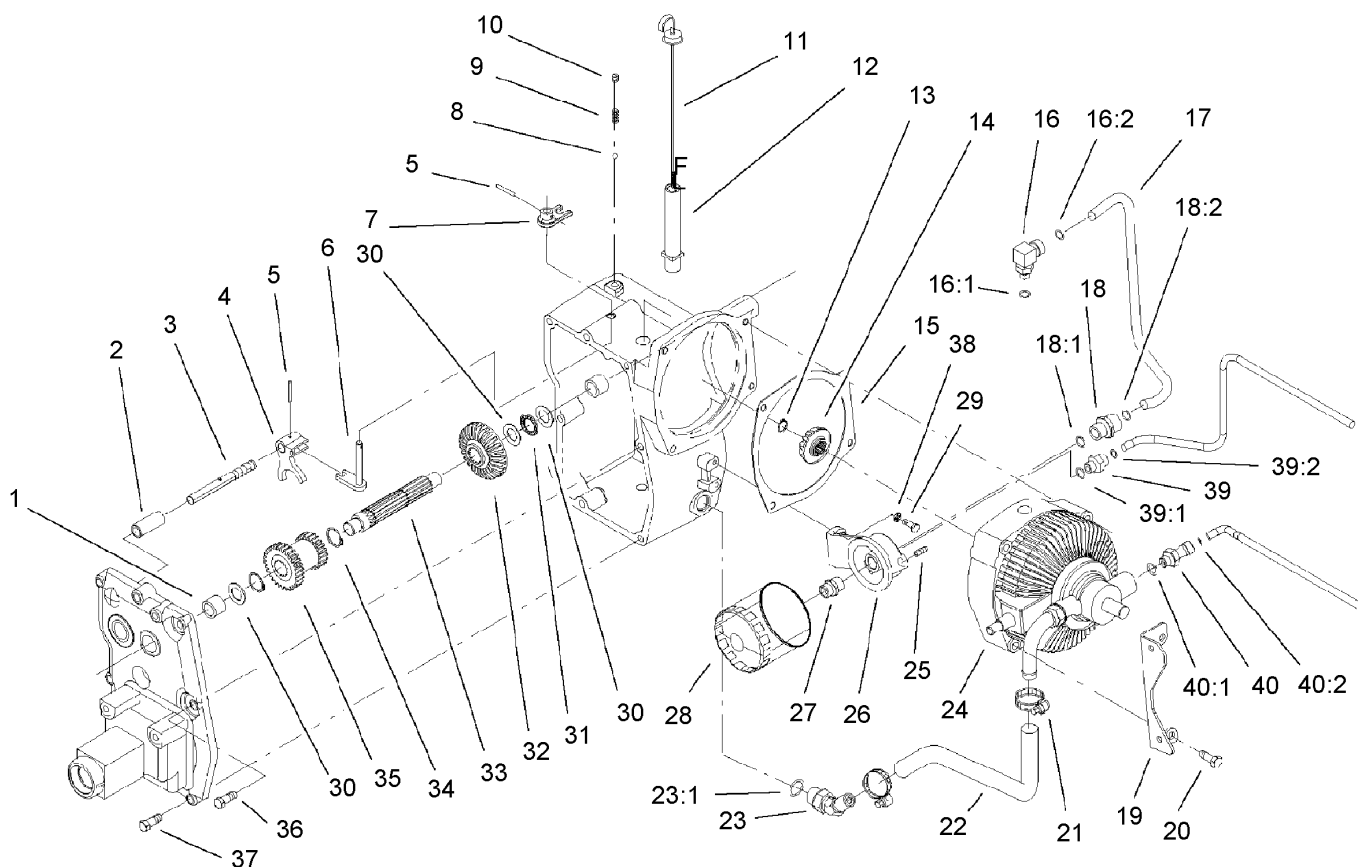
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	3296-39	2	Nut-Lock, NI	21	95-4060	2	Washer-Wheel
2	94-2205-03	1	Pin-Pivot	22	9202514	4	Washer
3	3220-5	2	Nut-Jam	23	9202524	2	Washer
4	94-7539	2	Balljoint-Thread, LH	24	3272-18	2	Pin-Cotter
5	100-1121	2	Rod-Tie	25	94-7871	2	Cap-Dust
7	3296-29	2	Nut-Lock, NI	27	3231-25	2	Screw-CARR
8	94-2197	1	Arm-Steering, LH	28	98-8089	4	Nut-Lock
9	322-32	2	Screw-HH				
10	94-2196	1	Arm-Steering, RH				
11	3220-12	2	Nut-Hex Jam, LH Thread				
12	98-8086	2	Balljoint-Thread. RH				
13	94-7537-03	1	Spindle-LH				
14	9548	2	Washer-Thrust				
15	3296-61	1	Nut-Lock				
16	302-5	3	Fitting-Grease				
17	94-7568-03	1	Axle-Front				
19	94-7536-03	1	Spindle-RH				
20		2	Wheel And Tire ASM				
20:1	99-3696	1	Tire				
20:2	94-7541	1	Rim ASM				
20:2:1	5108	1	Valve				
20:2:2	94-7538	2	Bearing				
20:2:2:1	94-2053	1	Ring-Snap				
20:99	112819	1	Tube-Inner				



Hydro Transaxle Shaft Assembly

Ref	Part No.	Qty.	Description
1	79-3340	2	Axle-Rear
2	79-3370	2	Key
3	911423	4	Bolt-Hex
4	107374	4	Washer
5	111196	2	End Cap-Differential
6	101889	2	Gear-Axle Differential
7	105876	2	Ring-Snap
8	101623	8	Gear-Pinion, 11T
9	105061	1	Gear-Differential Ring, 43T
10	108881	4	Nut
11	1540	1	Bearing-Needle
12	94-2021	2	Bearing-Needle
13	99-5334	1	Gasket-Case
14	111199	2	Bearing-Ball
15	1529	1	Bearing-Needle
16	108363	2	Pin-Locating
17	106826	2	Washer-Thrust
18	3243-5	4	Screw-Set, SQH
19	3218-3	4	Nut-Jam
20	105763-03	2	Hub-Wheel
21	6449	2	Seal-Oil
22	9416	2	Bearing
23	94-2001-03	1	Case-LH
24	99-8551	1	Plug-Pipe

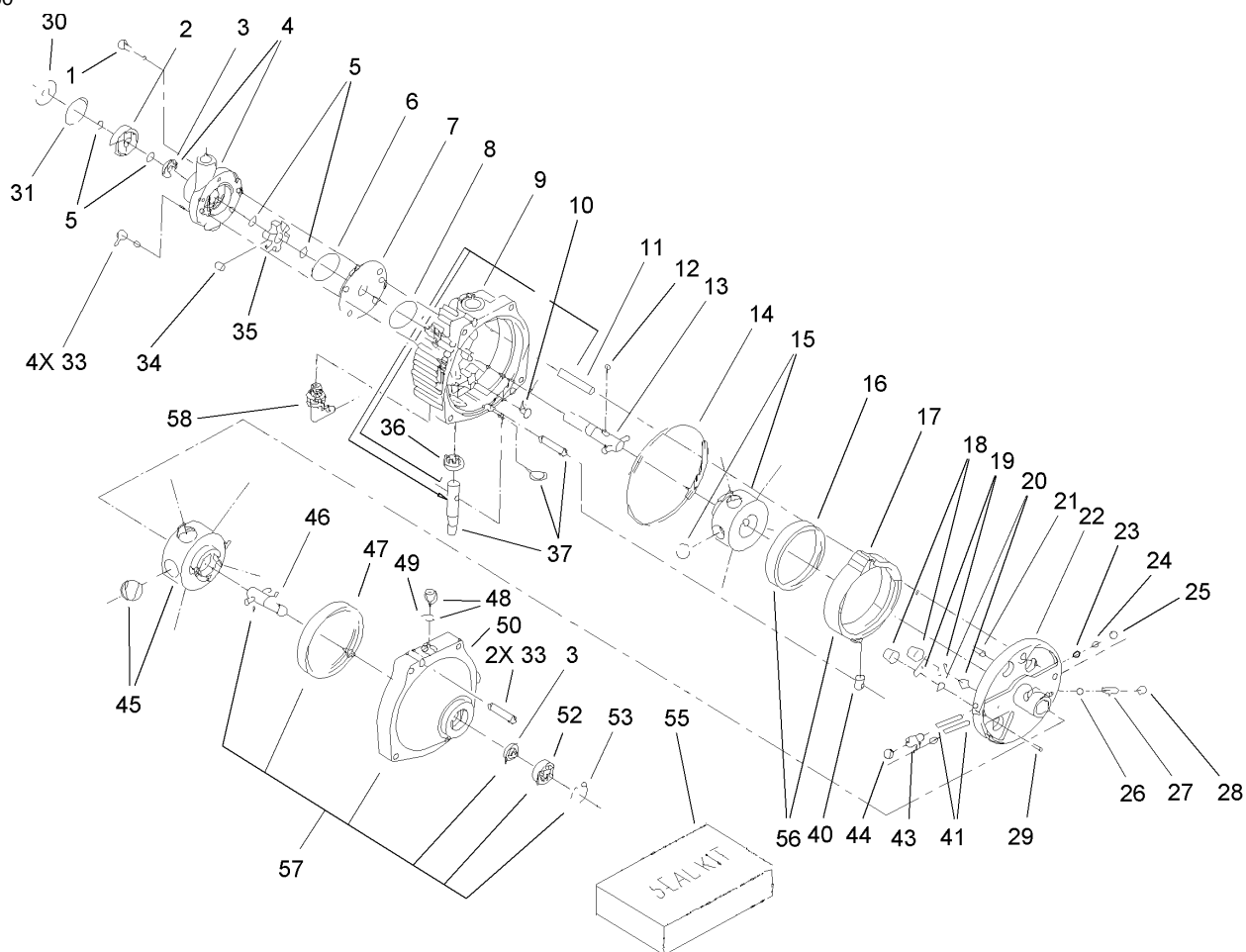
Ref	Part No.	Qty.	Description
25	94-2008	1	Gear-Sliding
26	94-2007	1	Shaft-Brake
27	94-2006	1	Gear ASM
28	9547	1	Washer-Thrust
29	94-2002-03	1	Case-RH
30	94-2019-03	1	Arm-Pivot, Brake
31	100309	1	Cam-Spacer
32	3235-22	2	Screw-HH
33	3272-6	2	Pin-Cotter
34	3256-24	2	Washer-Flat
35	94-2419	1	Band-Brake
36	2844	1	Washer
37	94-2009	1	Drum-Brake
38	253-44	1	Seal-Oil



Hydro Trans Axle Housing Assembly

Ref	Part No.	Qty.	Description
1	1529	2	Bearing-Needle
2	94-2014	1	Tube-Rail, Shifter
3	94-2054	1	Rail-Shift
4	94-2015	1	Fork-Hi / Lo Shift
5	933154	2	Pin-Roll
6	94-2143	1	Arm-Shifter
7	94-7510	1	Shift-Hi / Lo
8	3517	1	Ball-Detent
9	94-2024	1	Spring-Detent, Shift
10	3247-2	1	Screw-Set, HS
11	94-7680-03	1	Dipstick
12	94-7559	1	Tube-Dipstick
13	32120-64	1	Ring-Snap, External
14	94-7565	1	Pinion-Bevel
15	702062	1	Gasket
16	94-7693	1	Fitting -HYD, 90 Degee
16:1	237-42	1	O-Ring
16:2	237-30	1	O-Ring
17	94-7969	1	Tube-HYD
18	94-7694	1	Fitting-Straight
18:1	237-42	1	O-Ring
18:2	237-30	1	O-Ring
19	94-2148-03	1	Plate-Bracket, Support
20	323-13	4	Screw-HH

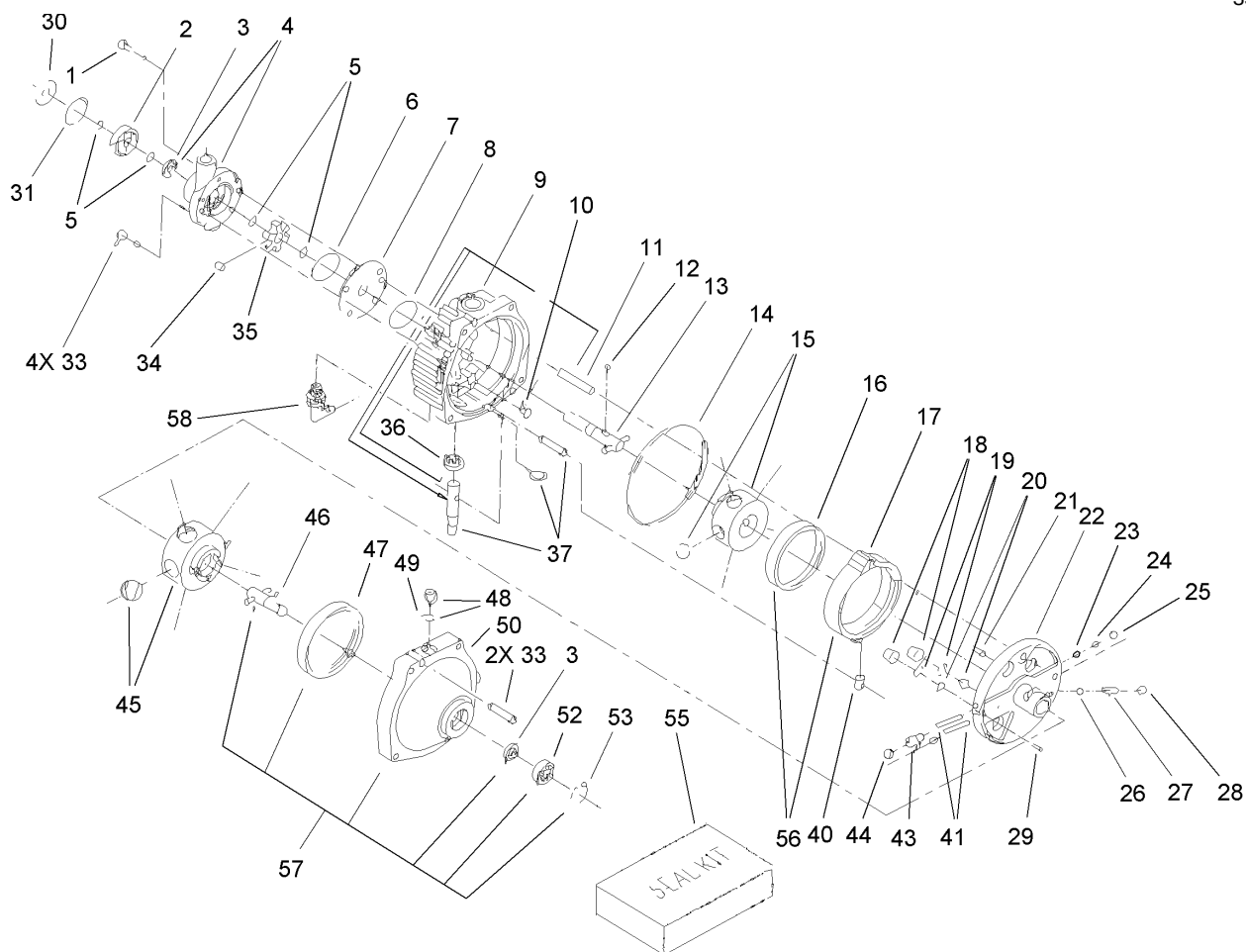
Ref	Part No.	Qty.	Description
21	2412-141	2	Clamp-Drive, Worm
22	95-4133	1	Hose-Suction
23	94-7692	1	Fitting-Hose
23:1	237-80	1	O-Ring
24	94-2003	1	Transmission-Hydro
25	99-8551	1	Plug-Pipe
26	108323	1	Base-Filter
27	5991	1	Fitting
28	106-5830	1	Filter-Oil
29	321-5	2	Screw-HH
30	1535	3	Washer-Thrust
31	8571	1	Bearing-Thrust
32	94-7566	1	Gear-Bevel
33	94-2010	1	Shaft-Input
34	32151-29	2	Ring-Retaining
35	94-2011	1	Gear-Hi / Lo
36	323-9	3	Screw-HH
37	323-8	2	Screw-HH
38	3253-3	2	Washer-Lock
39	340-2	1	Fitting-HYD, Straight
39:1	237-22	1	O-Ring
39:2	237-42	1	O-Ring
40	95-4135	1	Fitting-HYD, 45 Degree
40:1	237-42	1	O-Ring



Hydro Transmission Assembly No. 94-2003

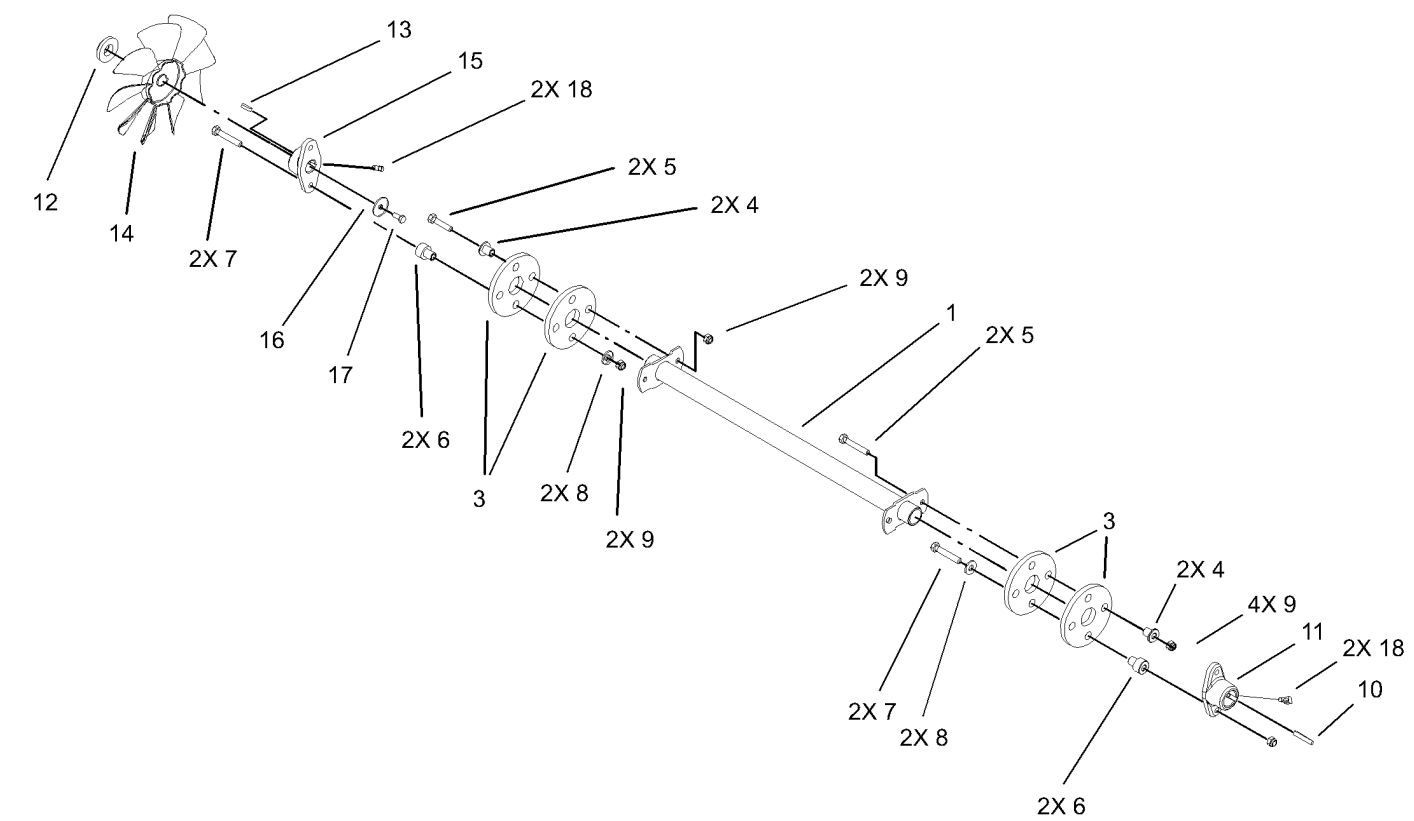
Ref	Part No.	Qty.	Description
1	56-2800	1	Capscrew
2	56-2810	1	Bearing
3	56-2820	2	Seal-Oil
4	98-7377	1	Pump ASM
5	56-3090	4	Ring
6	56-2850	1	Seal
7	56-2860	1	Plate
8	56-2870	1	Seal
9	112641	1	Cover Sub ASM
10	56-2880	2	Button
11	56-2890	1	Pin
12	56-2900	1	Pin
13	56-2910	1	Shaft
14	56-2920	1	Seal
15	56-2930	1	Rotor
16	113136	1	Pump-Race
17	93-9810	1	Ring-Cam
18	56-2950	2	Piston
19	56-2960	2	Ring
20	56-2970	2	O-Ring
21	56-2980	1	Pin
22	56-2990	1	Pintle
23	56-3000	2	Ring
24	56-3010	2	Ball

Ref	Part No.	Qty.	Description
25	56-3020	2	Body
26	56-3030	1	Ball
27	56-3040	1	Spring
28	56-3050	1	Plug
29	56-3060	1	Pin
30	112652	1	Shield-Grass
31	112653	1	Retaining-Ring
33	56-3100	6	Screw-HH
34	56-3110	6	Roll
35	56-3120	1	Carrier
36	56-3130	1	Seal-Oil
37	56-3140	1	Shaft Kit
40	56-3170	1	Insert
41	56-3180	2	Spring
43	56-3200	2	Body
44	56-3210	2	Ball
45	56-3220	1	Rotor
46	56-3230	1	Shaft
47	56-3240	1	Race
48	56-3250	1	Plug ASM
49	56-3260	1	O-Ring
50		1	Body
52	112602	1	Bearing-Ball (Input)
53	56-3290	1	Ring



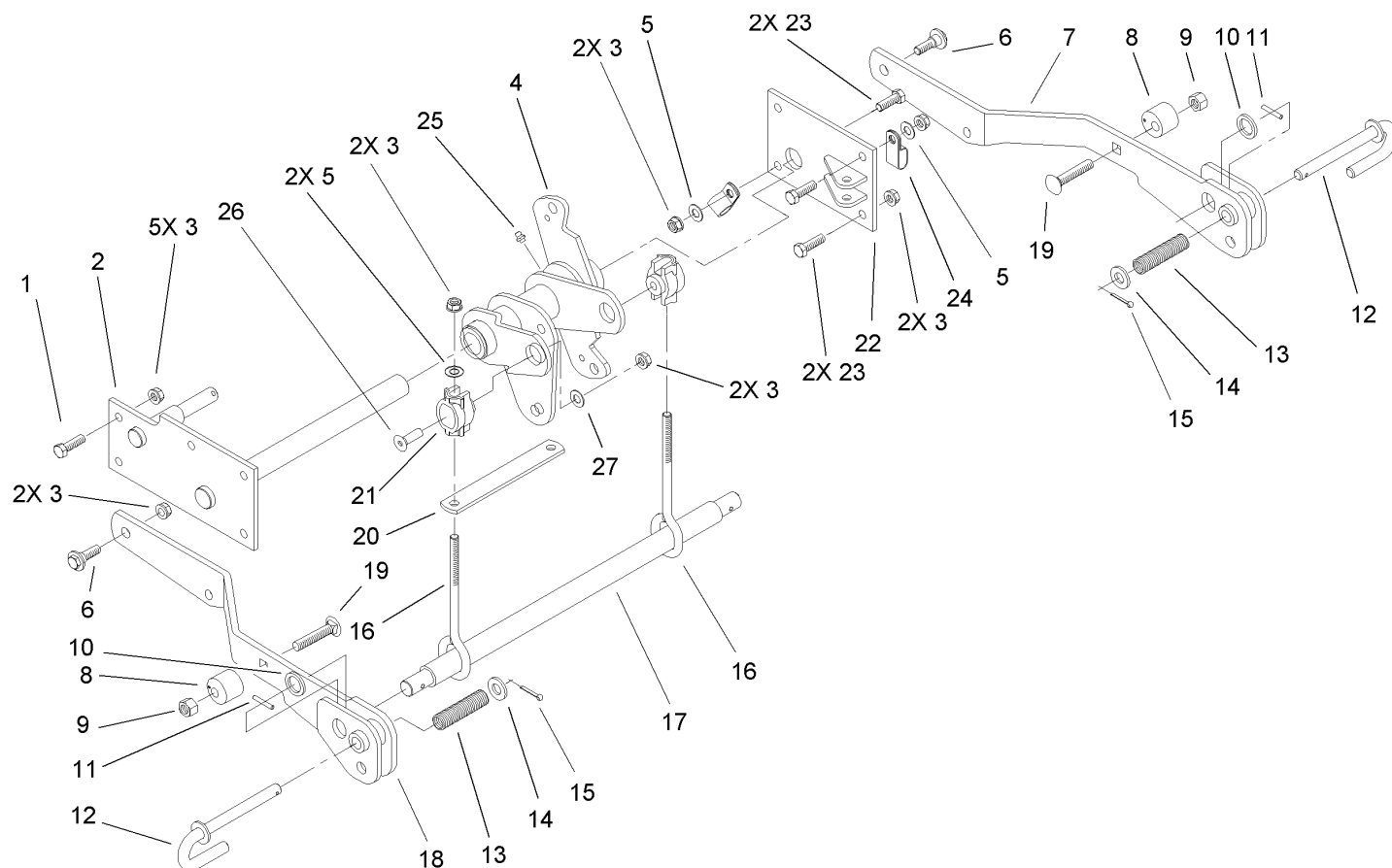
Hydro Transmission Assembly No. 94-2003 (continued)

Ref	Part No.	Qty.	Description
55	56-3310	1	Seal Kit
56	56-2940	1	Cam Ring ASM
257		1	Body ASM
58	98-7378	1	Fitting-90 Degee



Drive Shaft Assembly

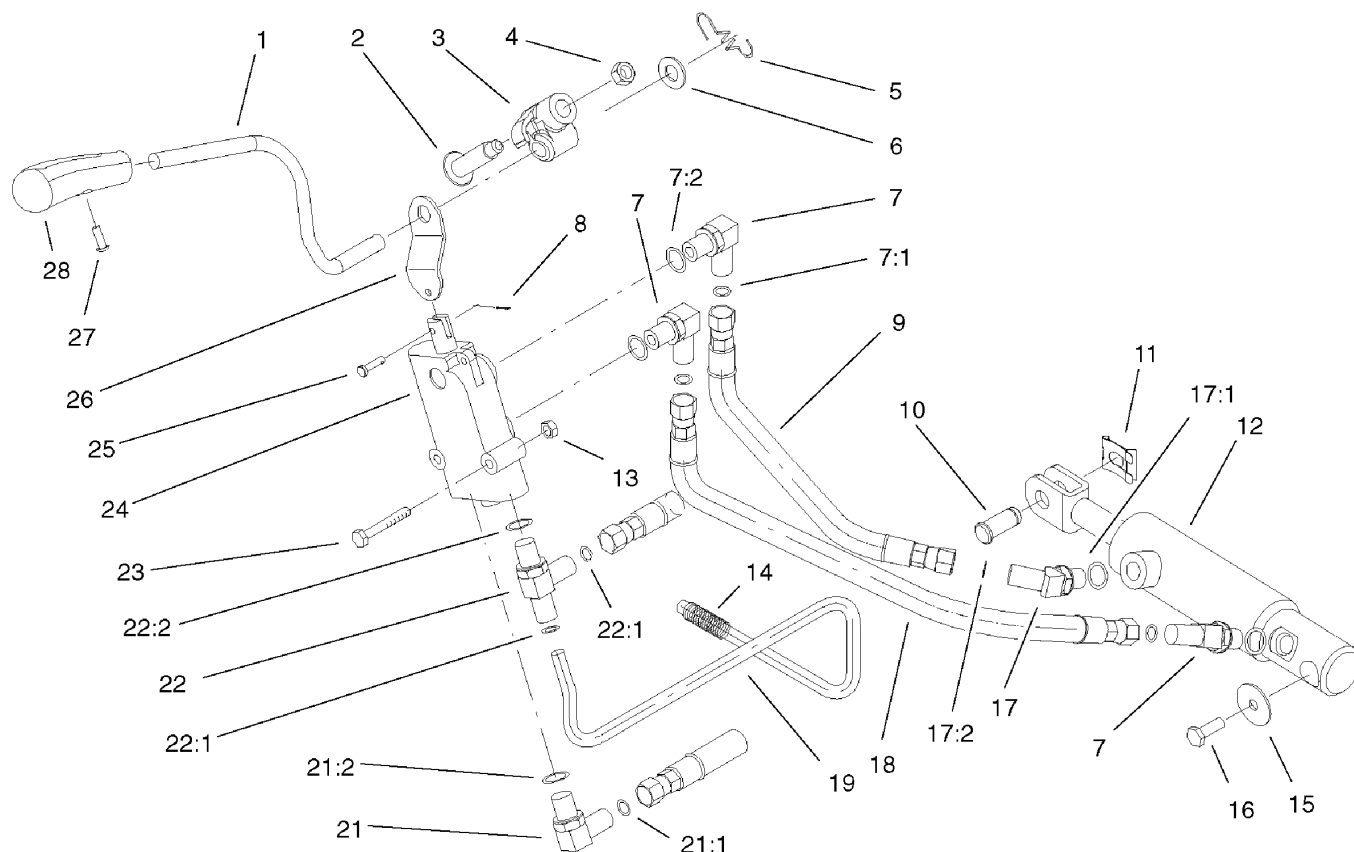
Ref	Part No.	Qty.	Description				
1	94-2373-03	1	Shaft-Drive				
3	44-2230	4	Coupling-Rubber				
4	71-4411	4	Spacer				
5	322-7	4	Screw-HH				
6	71-4410	4	Spacer				
7	322-11	4	Screw-HH				
8	3256-3	4	Washer-Flat				
9	3296-29	8	Nut-Lock, NI				
10	94-2425	1	Key-Square				
11	94-2059	1	Hub				
12	94-2371	1	Spacer-Fan				
13	937089	1	Key-Woodruff				
14	95-4223	1	Fan-Hydro				
15	99-4405	1	Hub				
16	103995	1	Washer				
17	94-7955	1	Screw-HH				
18	94-7975	4	Screw-Set				



Hydro Lift Lower Assembly

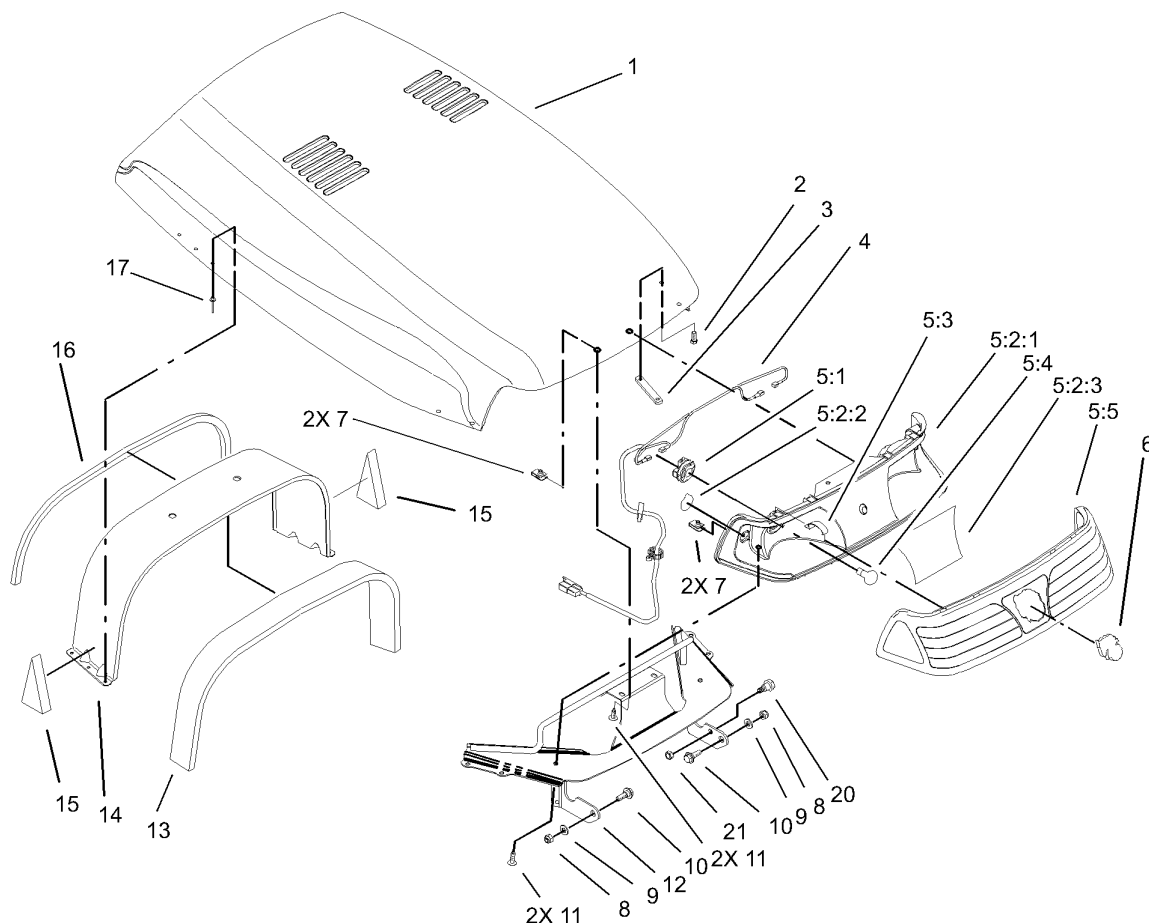
Ref	Part No.	Qty.	Description
1	323-7	5	Screw-HH
2	94-2263-03	1	Support-Lift, Deck
3	3296-39	15	Nut-Lock, NI
4	99-4430	1	Bellcrank And Bushing ASM
5	3256-24	4	Washer-Flat
6	614672	2	Bolt-Shoulder
7	94-2279-03	1	Arm-Lift, LH
8	94-2411	2	Stop-Lift, Adj.
9	3296-48	2	Nut-Lock, NI
10	3256-28	2	Washer-Flat
11	32121-79	2	Pin-Roll
12	94-2301	2	Pin - J
13	95-4256	2	Spring-Compression
14	3256-26	2	Washer-Flat
15	3272-10	2	Pin-Cotter
16	104-5079	2	Rod-Lift
17	94-2277-03	1	Bar-Lift
18	94-2278-03	1	Arm-Lift, RH
19	3232-5	2	Screw-CARR
20	94-7600	1	Spacer-Strap
21	99-2344	2	Sleeve-Lift
22	99-3746-03	1	Support-Cylinder
23	323-18	4	Screw-HH
24	98-1617	1	Clamp-Tube

Ref	Part No.	Qty.	Description
25	302-5	1	Fitting-Grease
26	99-8051	2	Screw
27	99-6496	2	Washer-Flat



Hydro Lift Upper Assembly

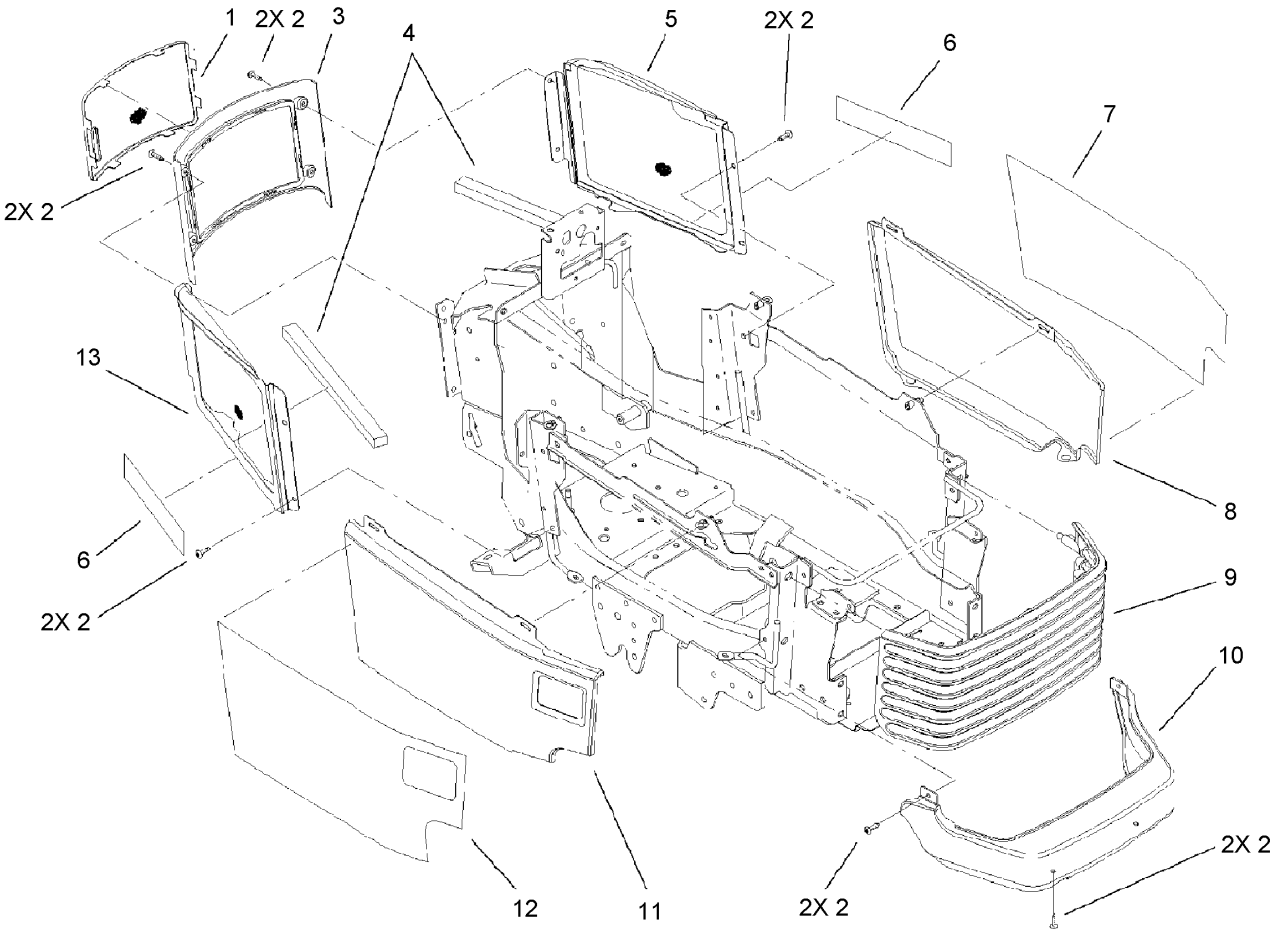
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	94-7714	1	Handle-Lift	21:1	237-22	1	O-Ring
2	92-1099	1	Bolt-Shoulder	21:2	237-42	1	O-Ring
3	95-4168	1	Trunnion-Lever, Lift	22	95-4134	1	Fitting-HYD, Tee
4	610358	1	Nut-Jam, Locking	22:1	237-22	1	O-Ring
5	95-4221	1	Spring-Extension, Lift	22:2	237-42	2	O-Ring
6	95-4235	1	Washer	23	321-10	2	Screw-HH
7	95-4141	3	Fitting-HYD, 90 Degree	24	95-4019	1	Valve-HYD
7:1	237-21	1	O-Ring	25	283-16	1	Pin-Clevis
7:2	237-42	1	O-Ring	26	98-1620	1	Link-Lift
8	3272-1	1	Pin-Cotter	27	95-4236	1	Screw-PPHTF
9	94-7945	1	Hose ASM	28	94-2100	1	Knob-Lift
10	98-1639	1	Pin-Clevis				
11	95-4064	1	Clip-Pin				
12	94-2300	1	Lift Cylinder ASM				
13	3296-42	2	Nut-Lock, NI				
14	95-4258	2	Cover-Brace				
15	3256-57	1	Washer-Flat				
16	95-4245	1	Screw-Thread Locking				
17	95-4136	1	Fitting-HYD, 45 Degree				
17:1	237-42	1	O-Ring				
17:2	237-21	1	O-Ring				
18	94-7944	1	Hose ASM				
19	94-7970	1	Tube-HYD				
21	95-4140	1	Fitting-HYD, 90 Degree				



Hood and Headlight Assembly

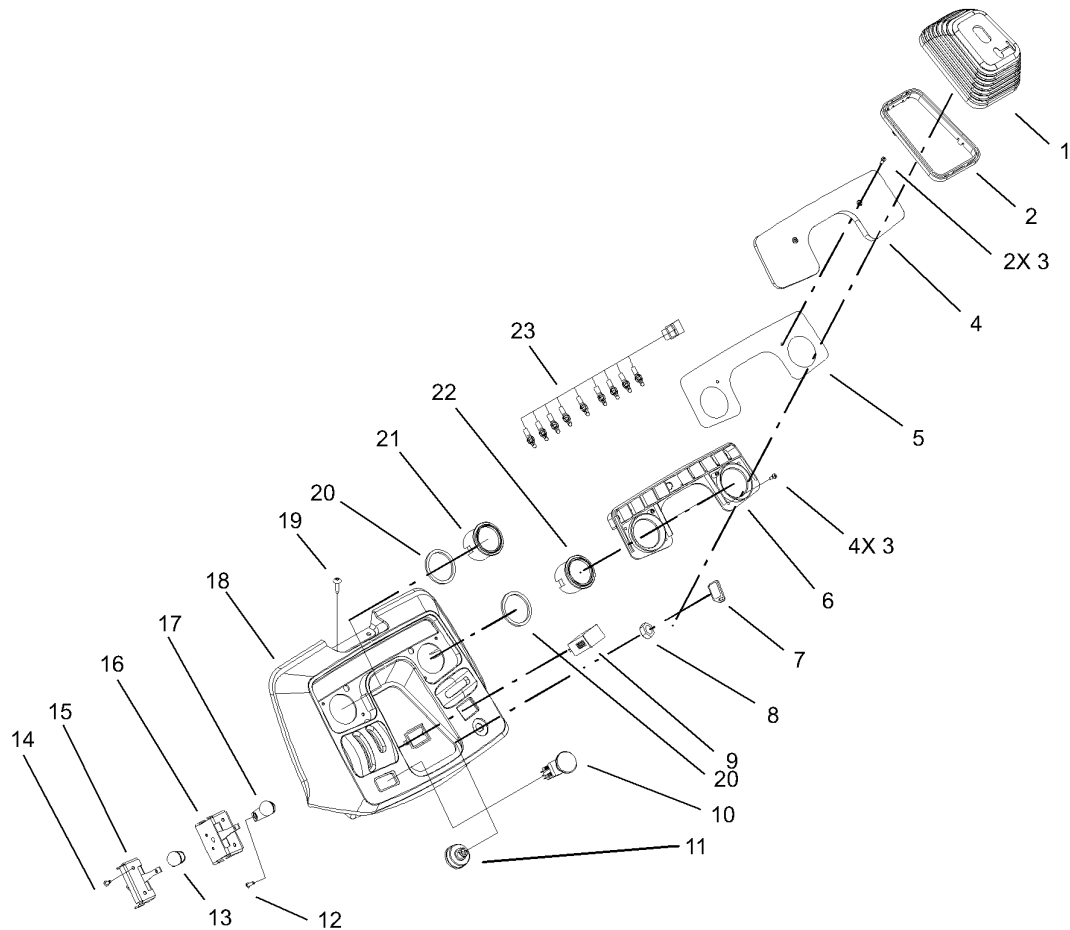
Ref	Part No.	Qty.	Description
1	98-7205	1	Hood ASM
2	63-8590	4	Screw
3	99-2323	2	Plate-Nut
4	95-0691	1	Harness-Wire, Lights
⑤	95-4166	1	Headlight ASM
5:1	98-3591	2	Sealed Socket ASM
⑤:2	98-7210	1	Light Reflector ASM
5:2:1	94-2098	1	Reflector-Headlight
5:2:2	98-1602	2	Decal-Sidelight
5:2:3	98-3597	1	Decal-Reflector, Headlight
5:3	95-4129	4	Clip-Retainer
5:4	7228	2	Bulb
5:5	94-2099	1	Lens-Headlight
6	95-4248	1	Decal
7	107069	4	Clip
8	3296-29	2	Nut-Lock, NI
9	3256-23	2	Washer-Flat
10	27-0410	2	Screw-Shoulder
11	92-7020	4	Screw-HH
12	99-4962-03	1	Bulkhead-Front
13	95-4078	1	Seal-Foam, Rear
14	95-3902-03	1	Bulkhead-Rear
15	95-4259	2	Foam-Bulkhead, Lower
16	95-4233	1	Foam-Tape

Ref	Part No.	Qty.	Description
17	3269-12	6	Rivet-Pop
20	92-6986	1	Bolt-Shoulder
21	3296-47	1	Nut-Lock, NI



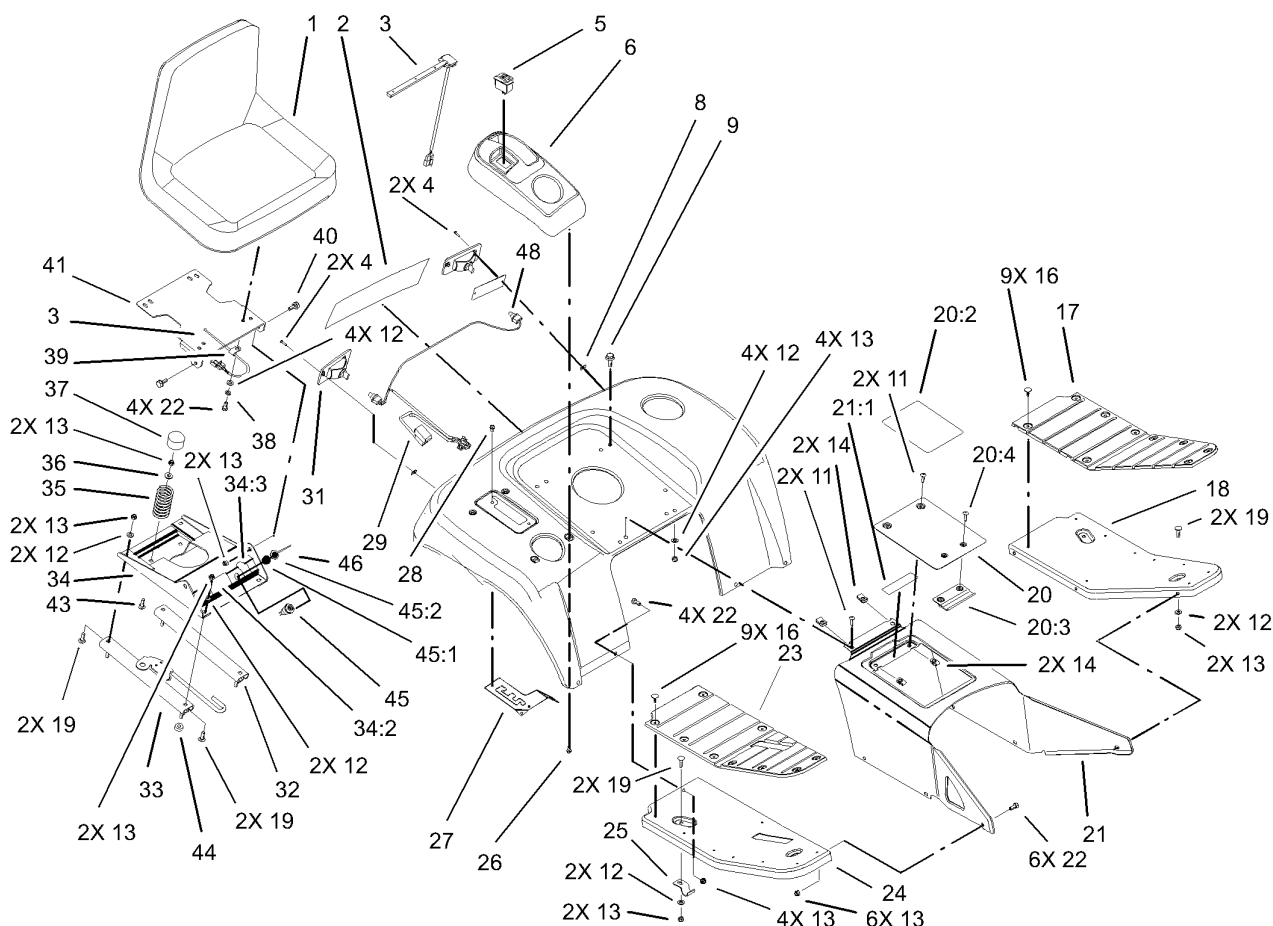
Grill and Side Panel Assembly

Ref	Part No.	Qty.	Description				
1	98-8714-03	1	Screen-Rear				
2	92-7020	12	Screw-HH				
3	94-2093	1	Cover-Rear				
4	95-4231	2	Foam-Seal, Side Screen				
5	95-4114-03	1	Cover-Side LH				
6	107-9244	2	Decal				
7	106-5837	1	Decal-Hood, LH				
8	94-2088-01	1	Panel-Side, LH Hood				
9	94-2104	1	Grill				
10	94-2103	1	Cover-Bumper				
11	94-2087-01	1	Panel-Side, RH Hood				
12	106-5836	1	Decal-Hood, RH				
13	95-4113-03	1	Cover-Side, RH				



Dash Assembly

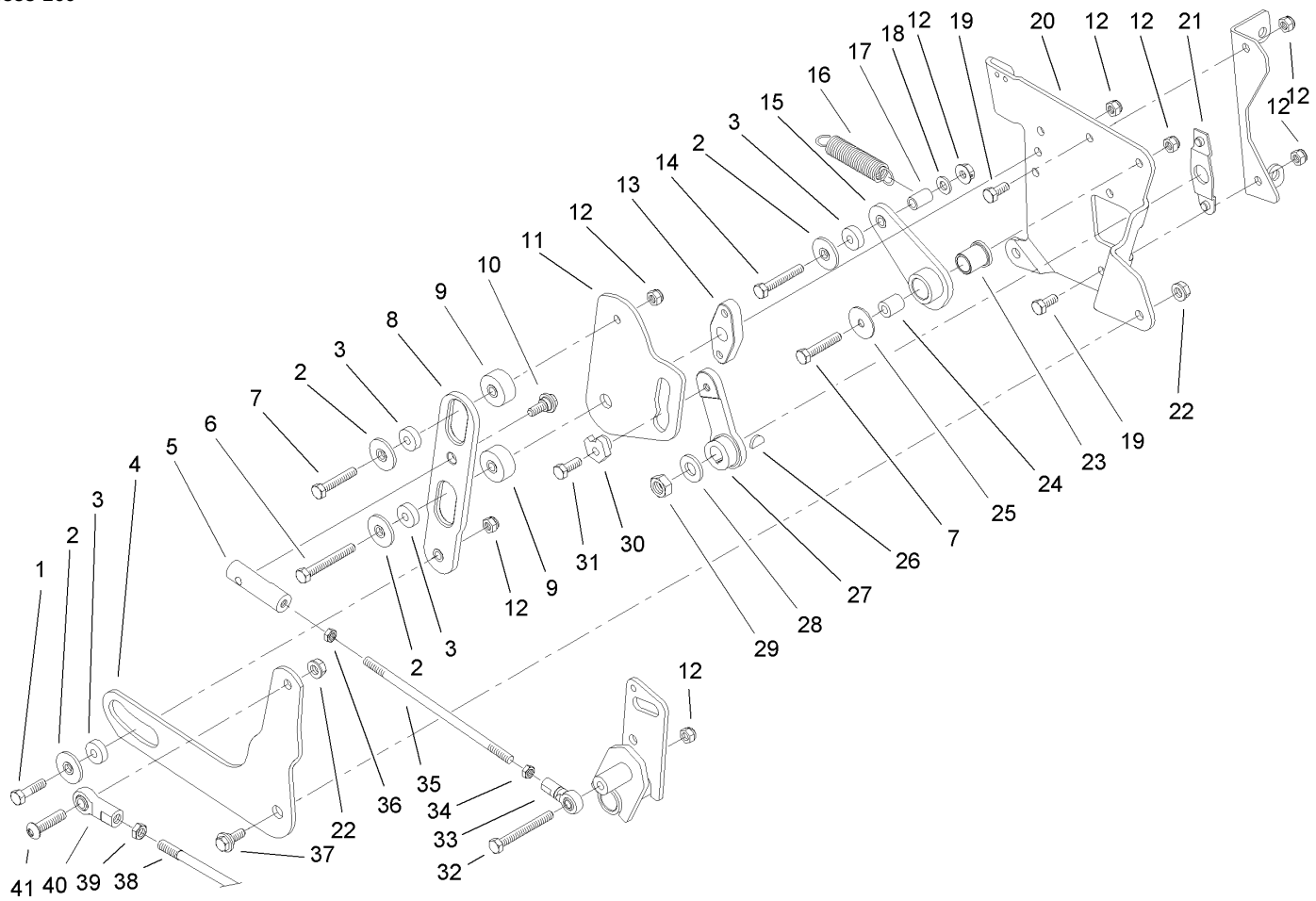
Ref	Part No.	Qty.	Description				
1	94-2102	1	Boot-Steering				
2	95-3844	1	Retainer-Boot				
3	95-4234	6	Screw-Pan Hd				
4	95-3842	1	Lens-Dash				
5	95-4072	1	Decal-Lens, Dash				
6	95-3843	1	Housing-Light, Dash				
7	62-7770	1	Key-Ignition				
8	700919	1	Nut				
9	94-4208	1	Hourmeter				
10	95-7489	1	Switch-PTO				
11	92-6785	1	Switch-Ignition				
12	95-4236	2	Screw-PPHTF				
13	94-2121	1	Knob-Throttle				
14	32144-32	4	Screw				
15	95-4036	1	Throttle Control ASM				
16	95-4035	1	Choke Control ASM				
17	94-2122	1	Knob-Choke				
18	94-2101	1	Dash				
19	92-7020	4	Screw-HH				
20	95-4238	2	Gasket-Foam				
21	94-7616	1	Gauge-Oil Temperature				
22	95-3830	1	Gauge-Fuel				
23	99-3720	1	Harness-Light				



Fender, Footrest and Seat Assembly

Ref	Part No.	Qty.	Description
1	94-3518	1	Seat
2	106-5835	1	Decal-Rear Fender
3	38-1420	1	Switch-Seat
4	3250-29	4	Screw-PPH
5	94-7602	1	Switch-Cruise
6	94-2120	1	Pod-Control
8	95-4115	4	Nut-Speed
9	3234-29	4	Screw-HHF
11	92-7020	4	Screw-HH
12	3256-23	16	Washer-Flat
13	3296-29	26	Nut-Lock, NI
14	107069	4	Clip
16	3290-479	18	Fastener-Panel
17	94-2096	1	Pad-Footer, LH
18	94-2090-01	1	Footrest-LH
19	3230-16	8	Screw-CARR
20	99-6089	1	Cover / Decal ASM
20:2	99-6090	1	Decal-Danger
20:3	95-4107	1	Retainer-Cover
20:4	94-4496	2	Screw-PPH
21	98-5025	1	Tunnel ASM
21:1	80-8760	1	Decal-Danger
22	322-3	14	Screw-HH
23	94-2095	1	Pad-Footer, RH

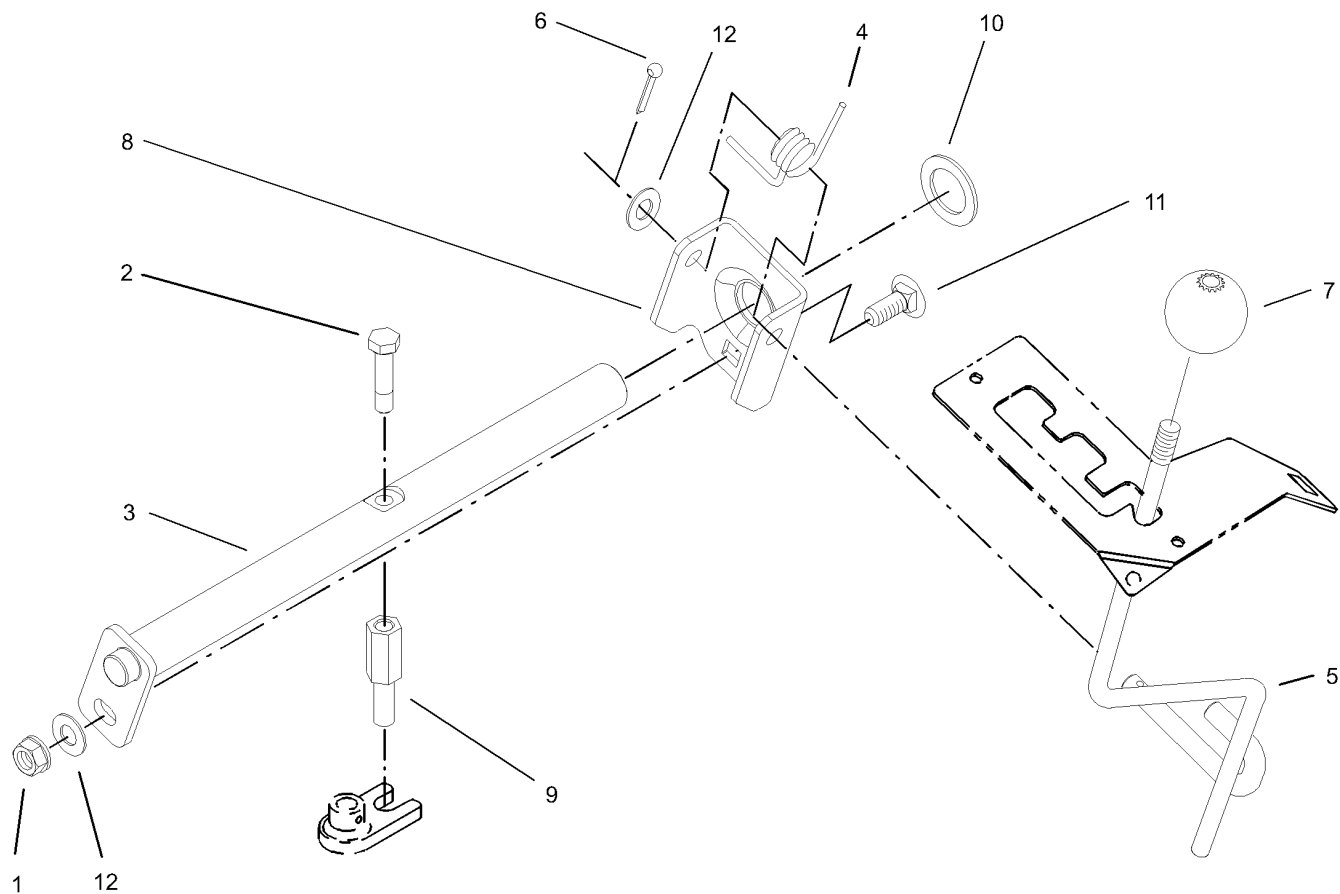
Ref	Part No.	Qty.	Description
24	94-2089-01	1	Footrest-RH
25	95-3858	2	Bracket-Footer
26	32144-20	4	Screw-HHFTF
27	98-8711-03	1	Gate-Hi / Lo Shift
28	32144-4	2	Screw-HWH
29	99-3726	1	Harness-Rear
31	94-2124	2	Lamp-Taillight
32	94-2112	1	Slide-Slave, Seat
33	94-2177	1	Slide-Latch, Seat
34	104-2495	1	Seat Base ASM
34:2	99-2985	1	Danger-Decal
34:3	99-5339	1	Decal
35	94-2106-03	2	Spring-Compression
36	105503	2	Bushing
37	95-4242	2	Cap-Spring, Seat
38	3253-4	4	Washer-Lock
39	98-2390	1	Clamp-R
40	37-8771	2	Bolt-Shoulder
41	104-4345-03	1	Mount-Seat
43	3230-22	2	Screw-CARR
44	4-2390	4	Washer-Flat
45	46-5780	1	Switch-Starter
45:1	3254-5	1	Washer-Tooth
45:2	218-461	1	Nut-HH



Smart Turn Rear Assembly

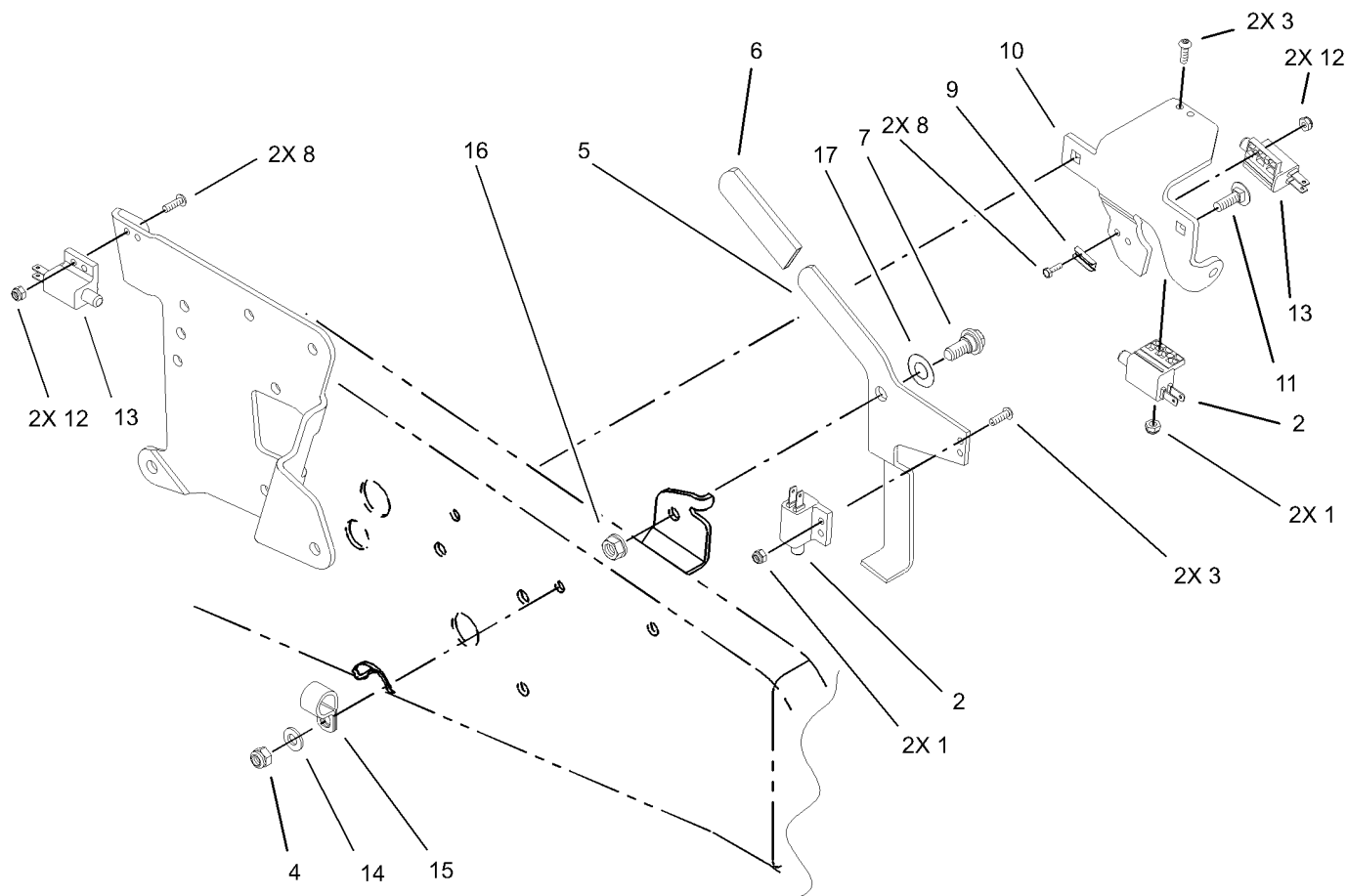
Ref	Part No.	Qty.	Description
1	322-6	1	Screw-HH
2	94-2313	4	Retainer-Bearing
3	95-4185	4	Bearing-Ball
4	95-3801-03	1	Slider-Lift
5	94-7637	1	End-Rod, RH
6	322-12	1	Screw-HH
7	322-9	2	Screw-HH
8	94-2144	1	Slider-Control, Speed
9	94-2169	2	Standoff-Cam Plate
10	94-7817	1	Bolt-Shoulder
11	94-2145	1	Plate-Cam
12	3296-29	8	Nut-Lock, NI
13	94-2168	1	Standoff-Slider
14	322-10	1	Screw-HH
15	94-7586	1	Arm-Return To Neutral
16	63-1590	1	Spring-Idler
17	94-2309	1	Standoff-Spring
18	3256-23	1	Washer-Flat
19	322-3	2	Screw-HH
20	99-8053-03	1	Plate-Control
21	94-7814	1	Locator-Control Plate
22	108881	2	Nut
23	94-7913	1	Bushing-Flanged
24	94-7564	1	Spacer

Ref	Part No.	Qty.	Description
25	3256-57	1	Washer-Flat
26	3257-24	1	Key-Woodruff
27	94-7816	1	Arm-Control, Speed
28	3256-26	1	Washer-Flat
29	3296-45	1	Nut-Lock, NI
30	94-2468	1	Cam
31	95-4245	1	Screw-Thread Locking
32	322-13	1	Screw-HH
33	94-7571	1	End-Rod, RH
34	3220-20	1	Nut-Jam
35	94-2497	1	Rod-Slider To Pivot
36	3220-2	1	Nut-Jam
37	94-7582	1	Bolt-Shoulder
38	94-7500	1	Rod-Lift
39	3220-3	1	Nut-Jam
40	92-7008	1	End-Rod, Female
41	95-3857	1	Screw-HSBH



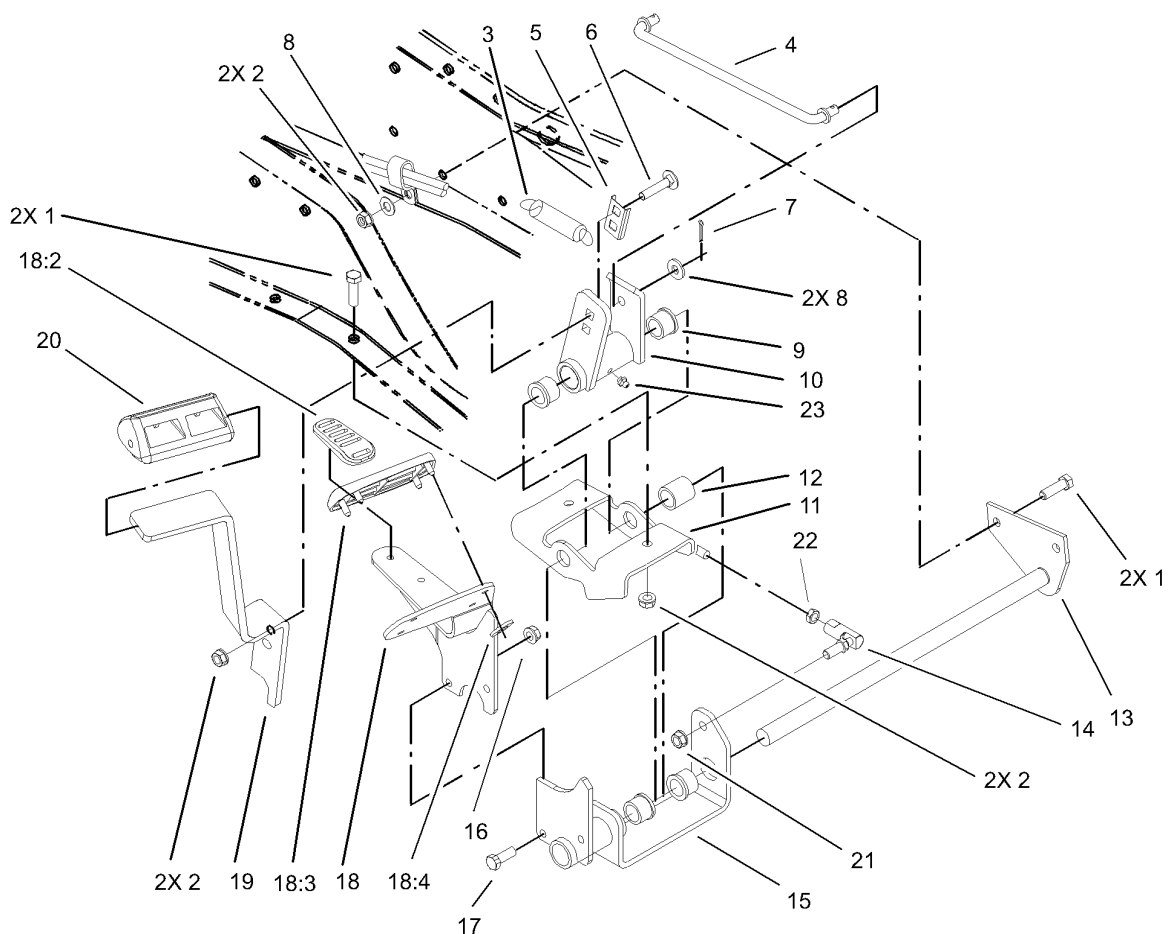
Hi-Lo Shift Assembly

Ref	Part No.	Qty.	Description				
1	3296-39	1	Nut-Lock, NI				
2	99-4953	1	Screw-Thread Locking				
3	99-4445	1	Shift Rod ASM				
4	99-4446	1	Spring-Torsion				
5	99-4448	1	Lever-Shift				
6	3272-10	1	Pin-Cotter				
7	95-4022	1	Knob-Hi / Lo Shift				
8	99-4951	1	Bracket-Pivot				
9	99-4952	1	Rod-Pivot, Shift				
10	99-4958	1	Spacer-Shift				
11	3231-22	1	Screw-CARR				
12	3256-24	2	Washer-Flat				



Parking Brake Upper Assembly

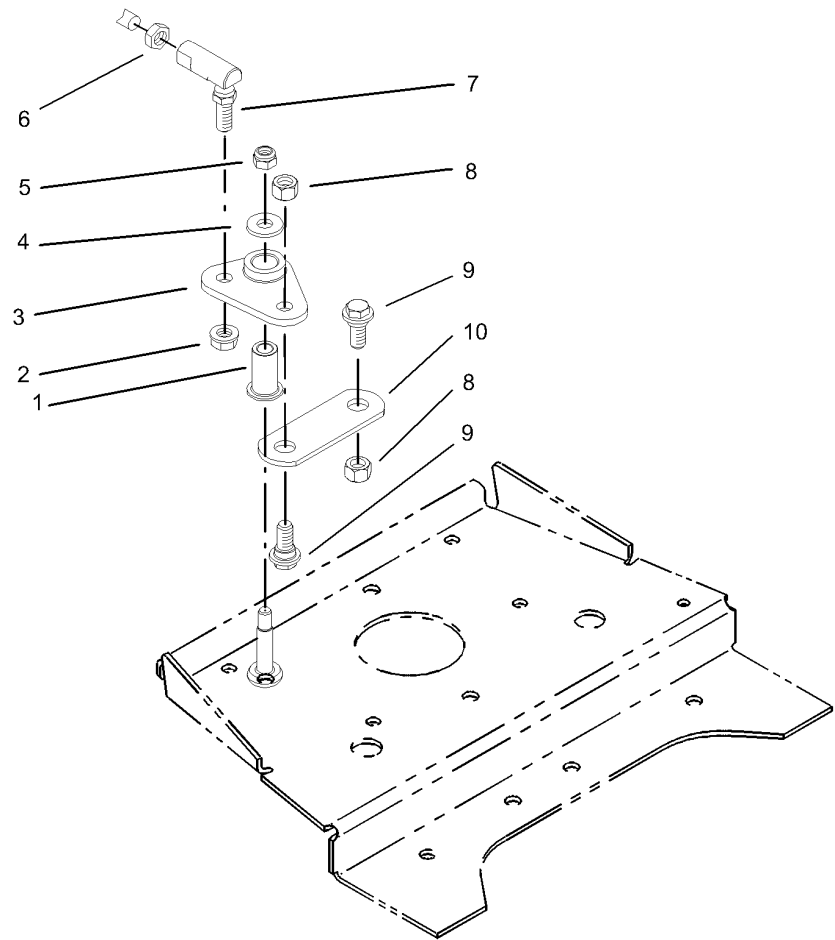
Ref	Part No.	Qty.	Description
1	3296-2	4	Nut-Lock
2	65-7410	2	Switch-Pole, Single
3	3274-14	4	Screw-HSH
4	3296-29	2	Nut-Lock, NI
5	94-2157-03	1	Latch-Brake, Parking
6	102597	1	Grip
7	94-7582	1	Bolt-Shoulder
8	99-8128	4	Screw
9	94-7905	1	Retainer-Screw
10	94-7562-03	1	Bracket-Switch
11	3230-16	2	Screw-CARR
12	3296-1	4	Nut-Lock
13	95-1653	2	Switch-Pole, Single
14	3256-23	1	Washer-Flat
15	98-2358	1	Clamp - R
16	108881	1	Nut
17	98-3087	1	Washer



Hydro Control Assembly

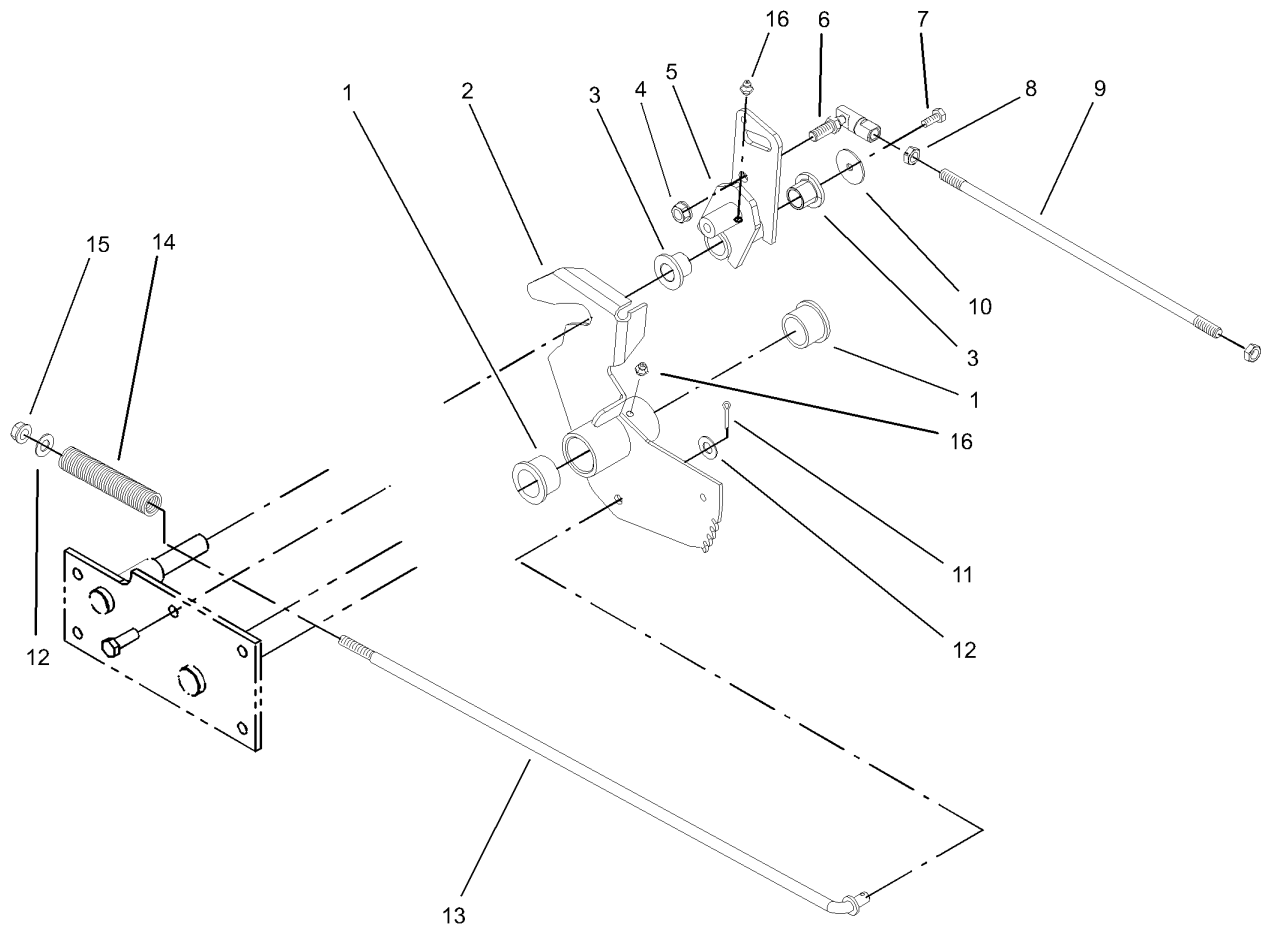
Ref	Part No.	Qty.	Description
1	323-7	4	Screw-HH
2	3296-39	6	Nut-Lock, NI
3	63-1590	1	Spring-Idler
4	94-2499	1	Rod-Pivot Plate To Pedal
5	94-7818	1	Retainer-Screw
6	3231-25	2	Screw-CARR
7	3272-10	2	Pin-Cotter
8	3256-24	3	Washer-Flat
9	98-1636	4	Bushing-Flange
10	94-2351-03	1	Bracket-Brake
11	94-2343-03	1	Bracket-Support
12	94-7501	1	Spacer-Pedal
13	94-2345-03	1	Shaft-Pivot
14	94-7572	1	End-Tie Rod, RH
15	94-2342-03	1	Bracket-Foward/Reverse
16	3296-29	2	Nut-Lock, NI
17	322-5	2	Screw-HH
18	99-8050	1	Hydro Pedal ASM
18:2	98-9039	1	Pad-Heel, Hydro Pedal
18:3	98-9040	1	Pad-Toe, Hydro Pedal
18:4	32112-6	6	Nut-Push
19	94-2352-03	1	Pedal-Brake
20	94-2123	1	Pad-Pedal, Brake
21	3296-6	1	Nut-Lock

Ref	Part No.	Qty.	Description
22	3220-3	1	Nut-Jam
23	302-5	1	Fitting-Grease



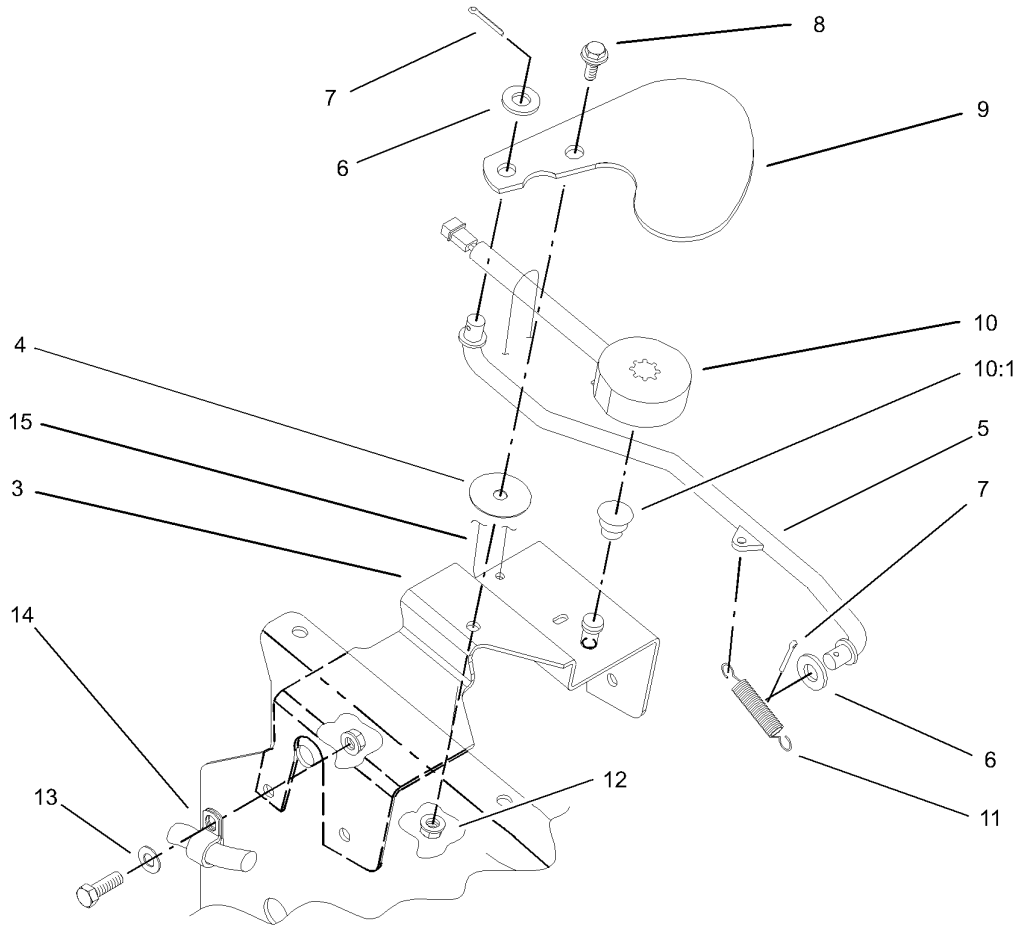
Smart Turn Front Assembly

Ref	Part No.	Qty.	Description				
1	94-7919	1	Bushing				
2	3296-6	1	Nut-Lock				
3	94-7579	1	Lever-Slow Down				
4	98-3499	1	Washer-Flat				
5	3296-29	1	Nut-Lock, NI				
6	3220-16	1	Nut-Jam, LH				
7	94-7573	1	End-Tie Rod, LH				
8	108881	2	Nut				
9	94-7582	2	Bolt-Shoulder				
10	94-2409	1	Link-Slow Down				



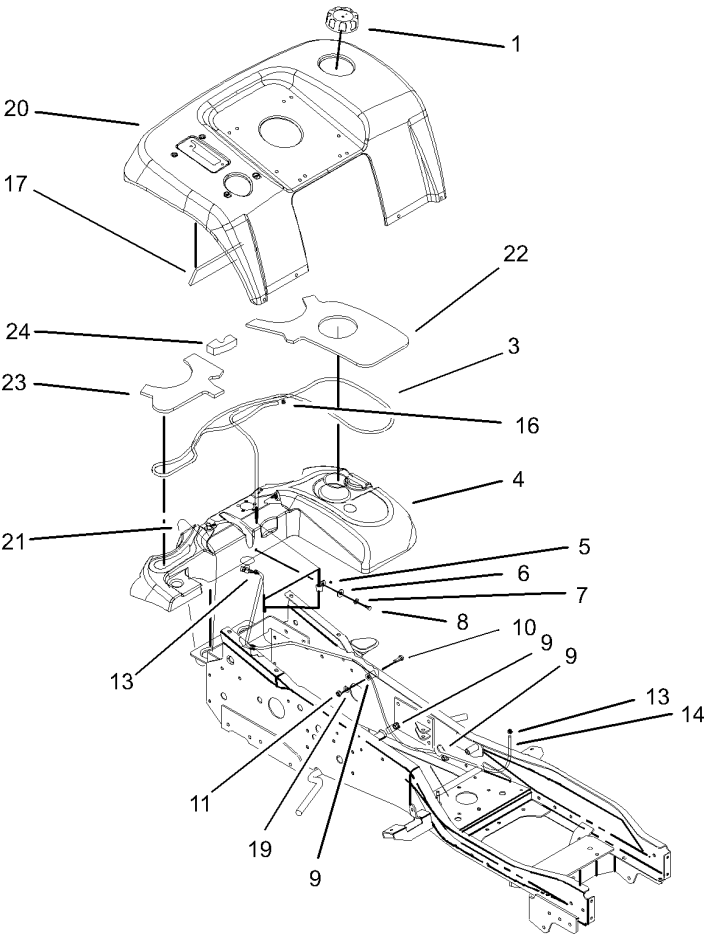
Parking Brake Lower Assembly

Ref	Part No.	Qty.	Description				
1	94-7574	2	Bushing-Flanged				
2	94-2375-03	1	Plate-Pivot, Brake				
3	94-7569	2	Bushing				
4	3296-6	1	Nut-Lock				
5	94-2488-03	1	Pivot-Hydro				
6	94-7573	1	End-Tie Rod, LH				
7	94-7955	1	Screw-HH				
8	3220-16	1	Nut-Jam, LH				
9	94-2498	1	Rod-Pivot To Pedal				
10	3256-55	1	Washer-Flat				
11	3272-10	1	Pin-Cotter				
12	3256-24	2	Washer-Flat				
13	94-2393	1	Rod-Brake				
14	94-7906	1	Spring-Compression				
15	3296-39	1	Nut-Lock, NI				
16	302-5	2	Fitting-Grease				



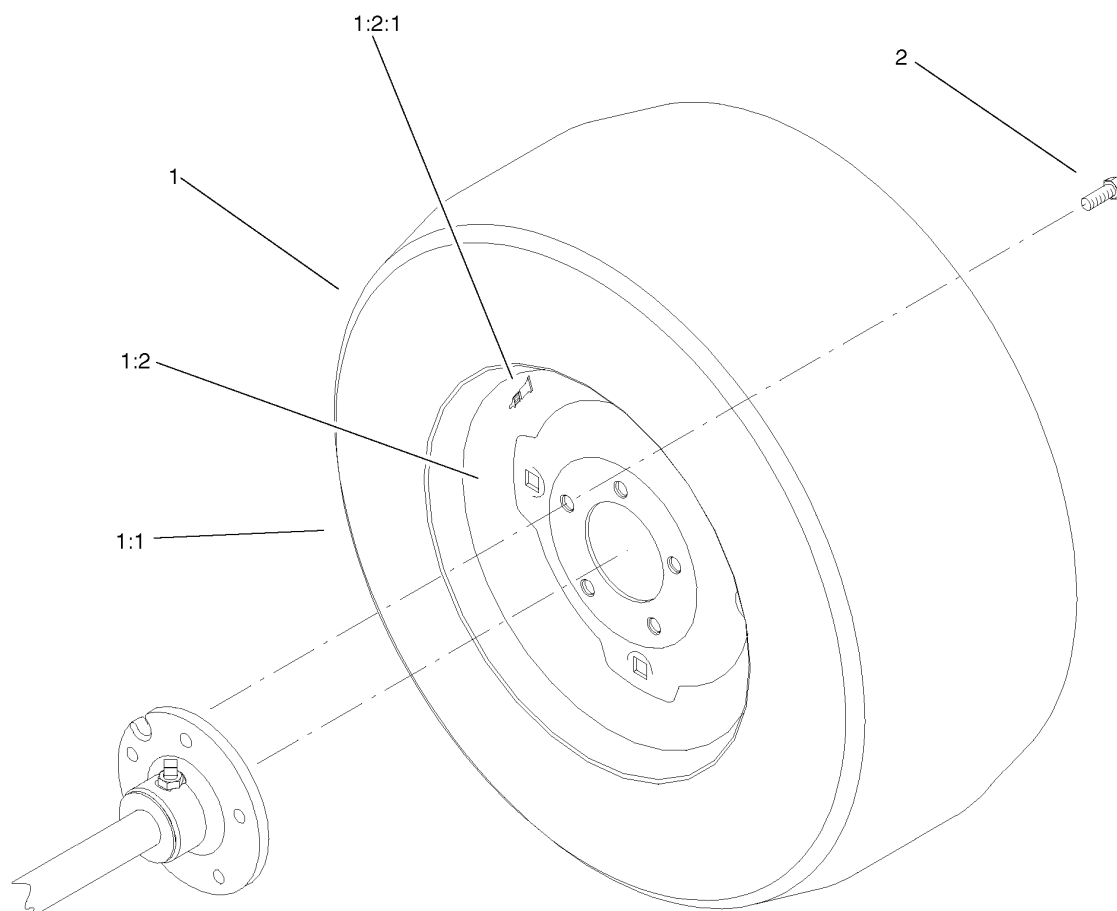
Cruise Control Assembly

Ref	Part No.	Qty.	Description				
3	99-6097-03	1	Brkt-Cruise				
4	94-7575	1	Spacer-Cruise				
5	94-7980	1	Rod-Control, Cruise				
6	3256-26	2	Washer-Flat				
7	3272-10	2	Pin-Cotter				
8	94-7582	1	Bolt-Shoulder				
9	99-5309	1	Plate-Magnet				
10	99-8090	1	Magnet ASM				
10:1	93-6601	1	Spring-Compression				
11	66-4160	1	Spring-Solenoid, Upper				
12	108881	1	Nut				
13	3256-24	2	Washer-Flat				
14	98-2358	2	Clamp - R				
15	614249	1	Strap-Tie				



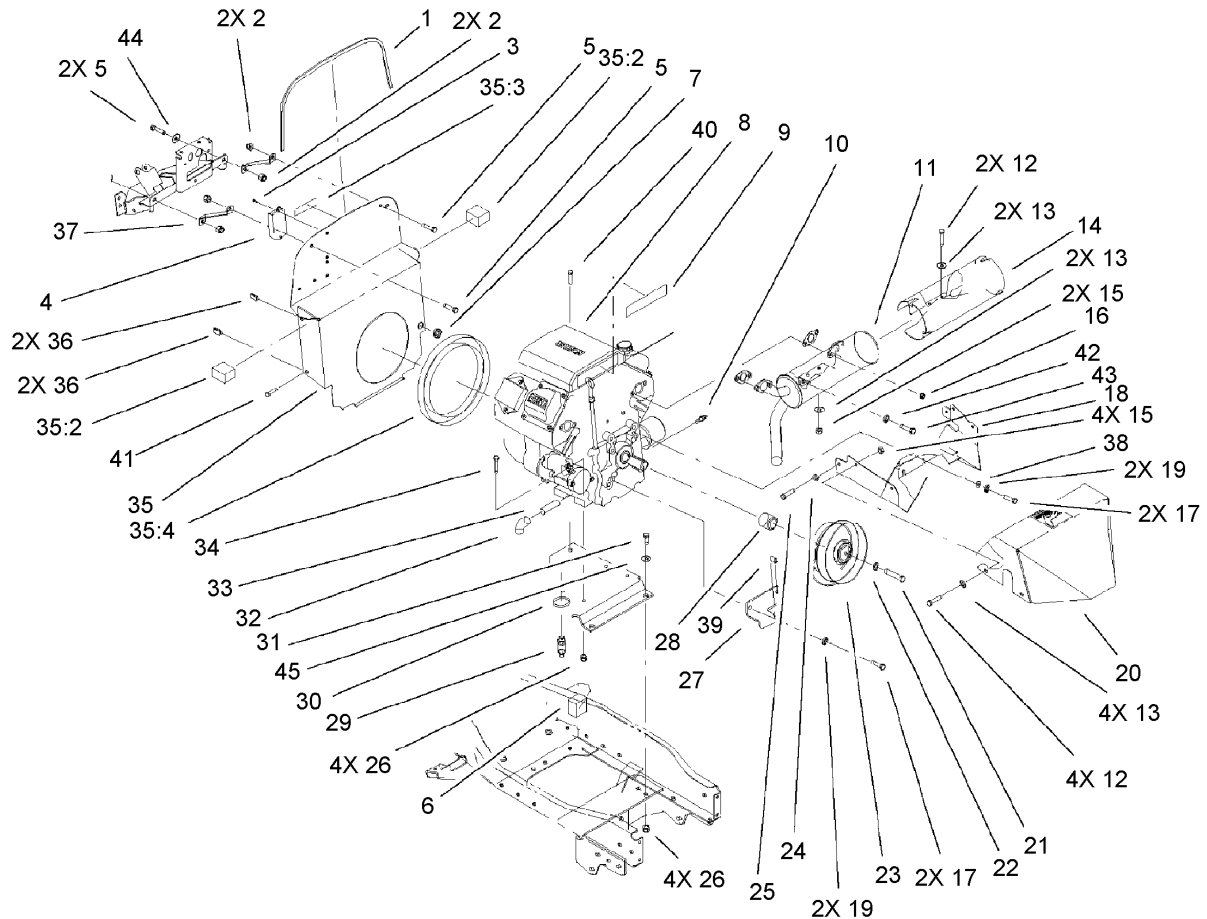
Fender and Fuel System Assembly

Ref	Part No.	Qty.	Description				
1	95-4192	1	Unleaded Gas Cap ASM				
3	99-8553	1	Hose-Vent				
4	99-6141	1	Gas Tank ASM				
5	2412-94	1	Clamp				
6	3256-22	1	Washer-Flat				
7	3253-3	1	Washer-Lock				
8	321-3	1	Screw-HH				
9	98-1616	3	Clamp-Tube				
10	323-6	1	Screw-HH				
11	3296-39	1	Nut-Lock, NI				
13	95-4271	2	Clamp-Hose				
14	99-9680	1	Hose-Fuel				
16	94-8189	1	Clamp-Hose				
17	95-4157	1	Foam-Tank Center				
19	3256-24	1	Washer-Flat				
20	98-7208	1	Rear Body ASM				
21	99-5901	1	Tie-Cable				
22	99-6145	1	Foam-Tank				
23	99-6146	1	Foam-Tank				
24	99-6887	1	Foam-Tank Top				



Wheel Assembly

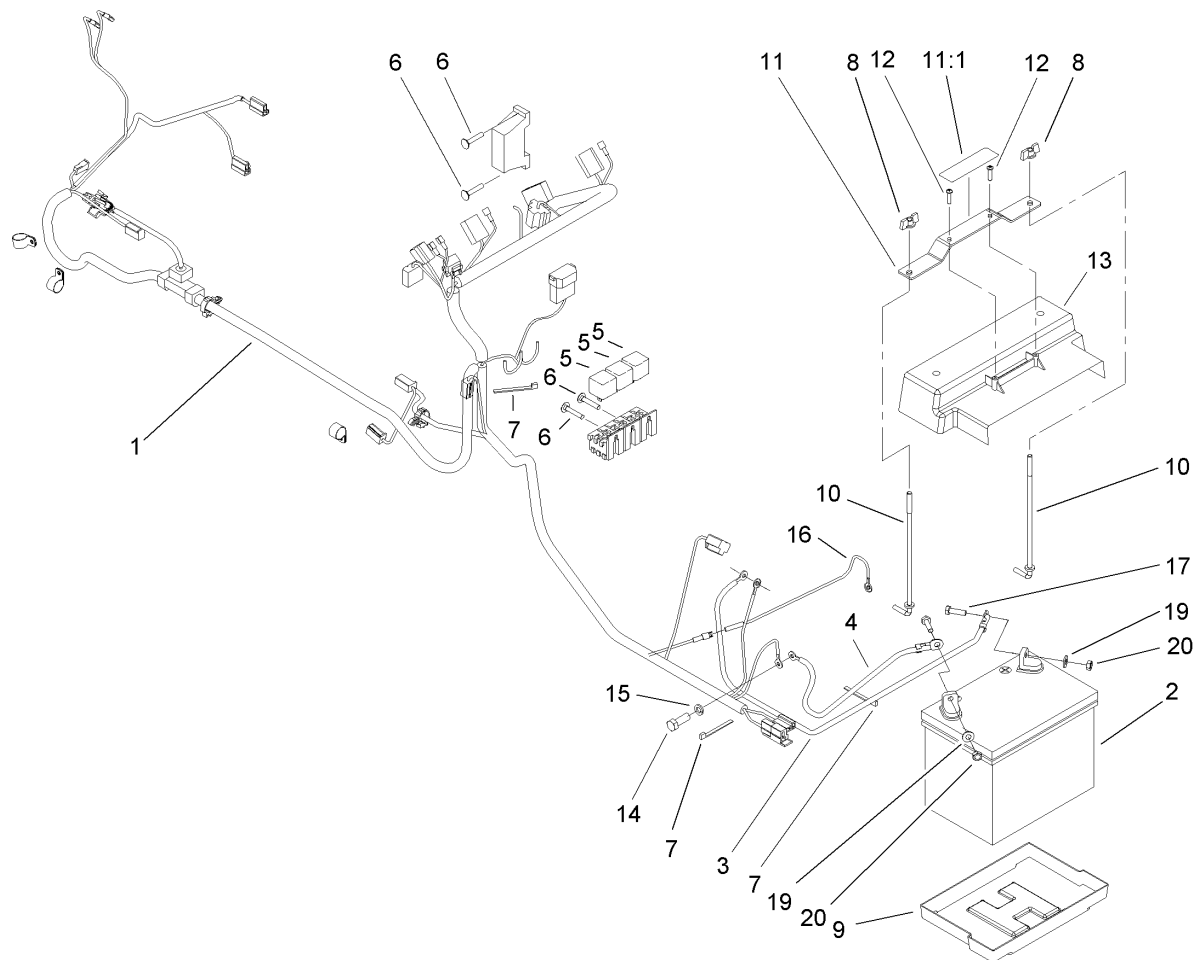
Ref	Part No.	Qty.	Description				
21		2	Wheel And Tire ASM				
1:1	99-2334	1	Tire				
1:2	110680	1	Rim ASM				
1:2:1	5108	1	Valve				
1:99	7007	1	Tube-Inner				
2	83-2720	10	Bolt-Lug				



Air Cooled Engine Assembly

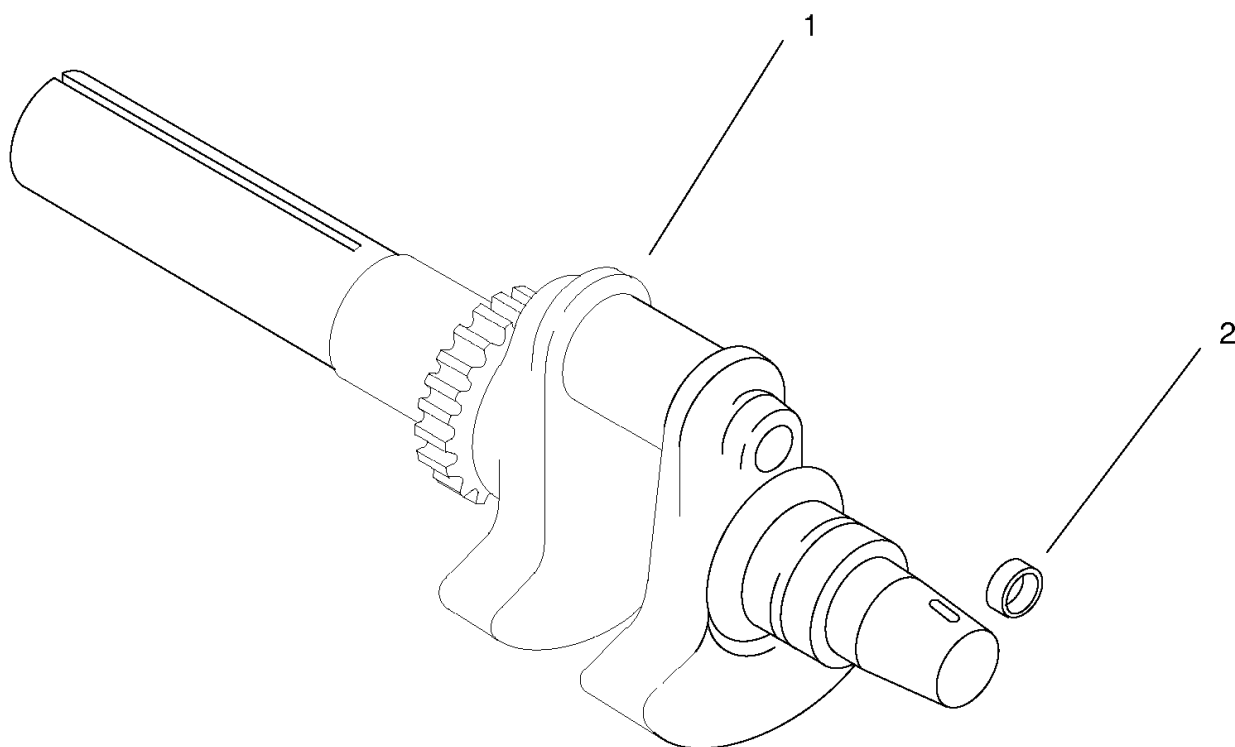
Ref	Part No.	Qty.	Description
1	95-4125	1	Trim-Lock
2	3296-29	4	Nut-Lock, NI
3	32144-112	1	Screw-HWH
4	99-1933	1	Module-Low Voltage
5	322-3	4	Screw-HH
6	98-3086	2	Seal-Foam, Side
7	240-9	1	Grommet
8		1	Engine-Kohler, Ch22S-66545
9	107-9247	1	Decal
10	94-7619	1	Sender-Oil Temperature
11	94-7558	1	Muffler
12	321-3	6	Screw-HH
13	3256-22	8	Washer-Flat
14	94-7560	1	Reflector - Heat
15	32152-4	6	Nut-Lock, Cone
16	92-6780	4	Nut-HF
17	323-6	4	Screw-HH
18	94-7522-03	1	Shroud-Muffler
19	3253-5	4	Washer-Lock
20	94-7524-03	1	Shroud-Muffler
21	94-7973	1	Screw-HH
22	3256-25	1	Washer-Flat
23	94-2190	1	Clutch-PTO
24	3253-3	2	Washer-Lock

Ref	Part No.	Qty.	Description
25	33113-008	2	Screw-HH
26	3296-39	8	Nut-Lock, NI
27	94-2356-03	1	Clutch-Stop
28	94-2068	1	Spacer-Clutch
29	92-6877	1	Valve-Drain, Oil
30	94-2199-03	1	Plate-Engine
31	323-7	3	Screw-HH
32	2811-16	1	Elbow-90 Degee
33	98-7200	1	Nipple
34	323-9	4	Screw-HH
35	98-5060	1	Bulkhead / Decal ASM
35:2	98-3086	2	Seal-Foam, Side
35:3	98-5012	1	Decal-Warning
35:4	95-4104	1	Seal-Foam
36	107069	4	Clip
37	95-4117-03	2	Bracket-Bulkhead
38	3256-24	2	Washer-Flat
39	98-5023	1	Bumper
40	32144-109	1	Screw
41	92-7020	4	Screw-HH
42	3253-4	2	Washer-Lock
43	33104-020	2	Screw-HHF
44	3256-23	2	Washer-Flat
45	3256-24	2	Washer-Flat



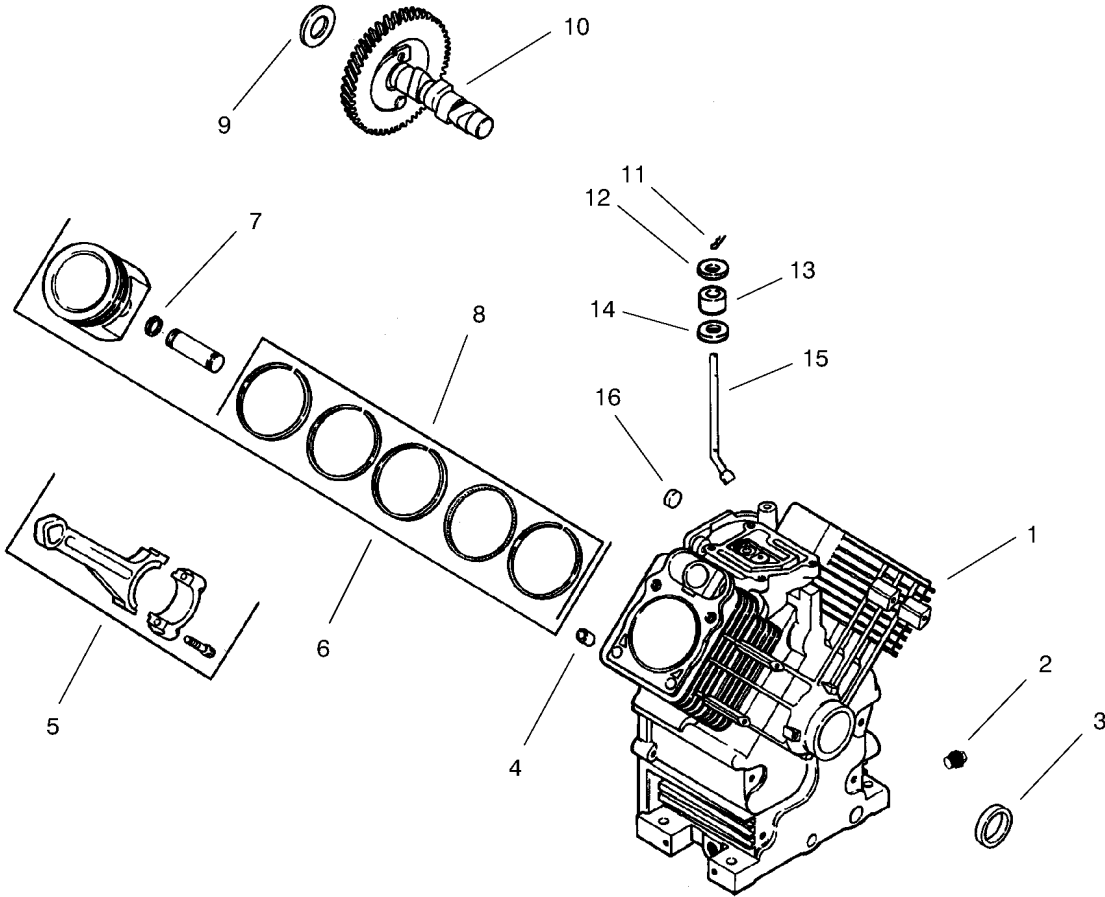
Electrical Assembly

Ref	Part No.	Qty.	Description				
1	99-3723	1	Harness-Wire				
2	104-2492	1	Battery				
3	95-7854	1	Cable-Battery, Red 27In				
4	95-7873	1	Cable-Battery				
5	98-7249	3	Relay				
6	32144-112	4	Screw-HWH				
7	614249	2	Strap-Tie				
8	32103-22	2	Nut-Wing				
9	106948	1	Tray-Battery				
10	95-4042	2	Hook-Retain, Battery				
11	98-5056	1	Strap ASM				
11:1	93-1265	1	Decal-Surface, Hot				
12	94-4496	2	Screw-PPH				
13	95-4044	1	Shield-Battery				
14	33104-020	1	Screw-HHF				
15	3253-4	1	Washer-Lock				
16	98-1492	1	Harness-Wire				
17	321-5	2	Screw-HH				
19	3256-22	2	Washer-Flat				
20	3296-42	2	Nut-Lock, NI				
●99	109102	1	Fuse-25 Amp				
●99	218-578	2	Fuse-10 Amp				
●99	NN10277	1	Fuse-30 Amp				



Crankshaft Assembly Kohler CH22S-66545

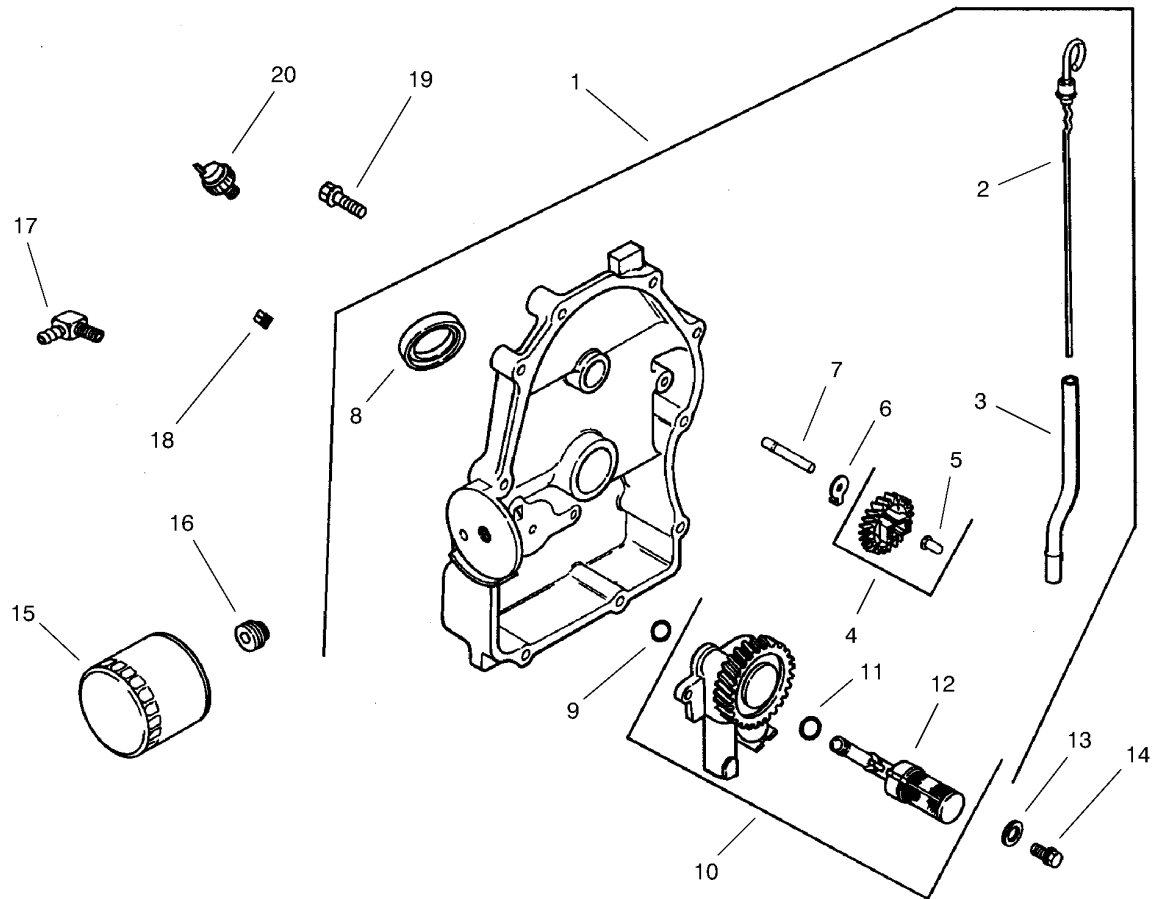
Ref	Part No.	Qty.	Description
③1	24 014 14	1	Crankshaft (Includes2)
③2	52 139 09	1	Plug



Crankcase Assembly
Kohler CH22S-66545

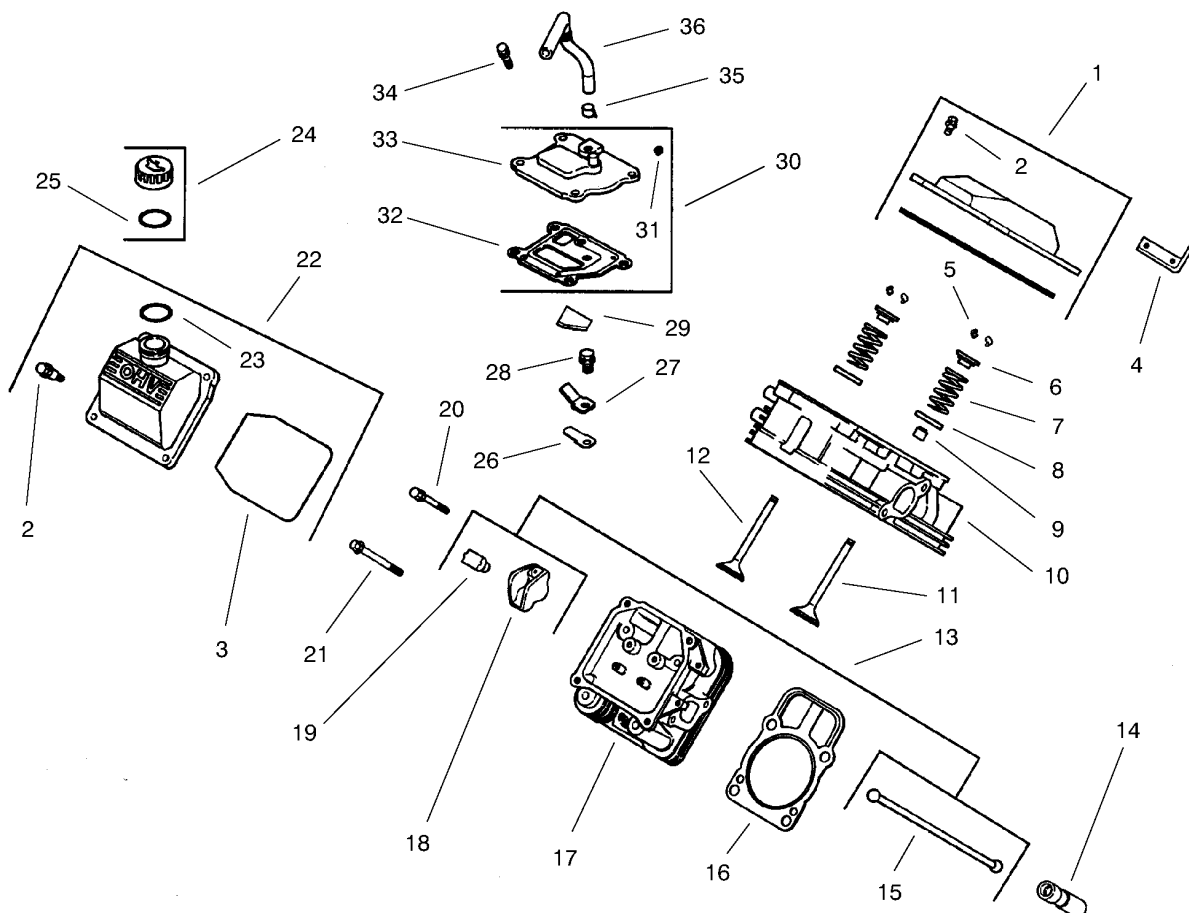
Ref	Part No.	Qty.	Description
1	X-75-10	1	Plug
2	24 032 01	2	Seal-Oil
3	12 380 17	1	Dowel-Locating
4		6	Pin, Dowel Locating
5	24 067 09	2	Connecting Rod (STD)
6	24 067 10	2	Connecting Rod .25
7	24 874 01	2	Piston ASM STD INC4/7/8
8	24 874 02	2	Set-Piston W/Ring .25
9	24 874 03	2	Piston ASM .50 INC4/7/8
10	24 018 01	4	Retainer-Piston Pin
11	24 108 01	2	Ring Set(STD.)
12	24 108 02	2	Set-Ring .25
13	24 108 03	2	Set-Ring .50
14	12 422 09	0	Shim-Camshaft
15	12 422 13	0	Shim-Camshaft
16	12 422 07	0	Shim-Camshaft
17	12 422 08	0	Shim-Camshaft
18	12 422 10	0	Shim-Camshaft
19	12 422 11	0	Shim-Camshaft
20	12 422 12	0	Shim-Camshaft
21	24 012 05	1	Camshaft
22	12 380 04	1	Pin-Hitch
23	M-0631005	1	Washer
24	12 032 01	1	Seal-Cross Shaft

Ref	Part No.	Qty.	Description
14	X-25-102	1	Washer
15	24 144 01	1	Shaft-Governor Cross
16	52 139 09	1	Plug



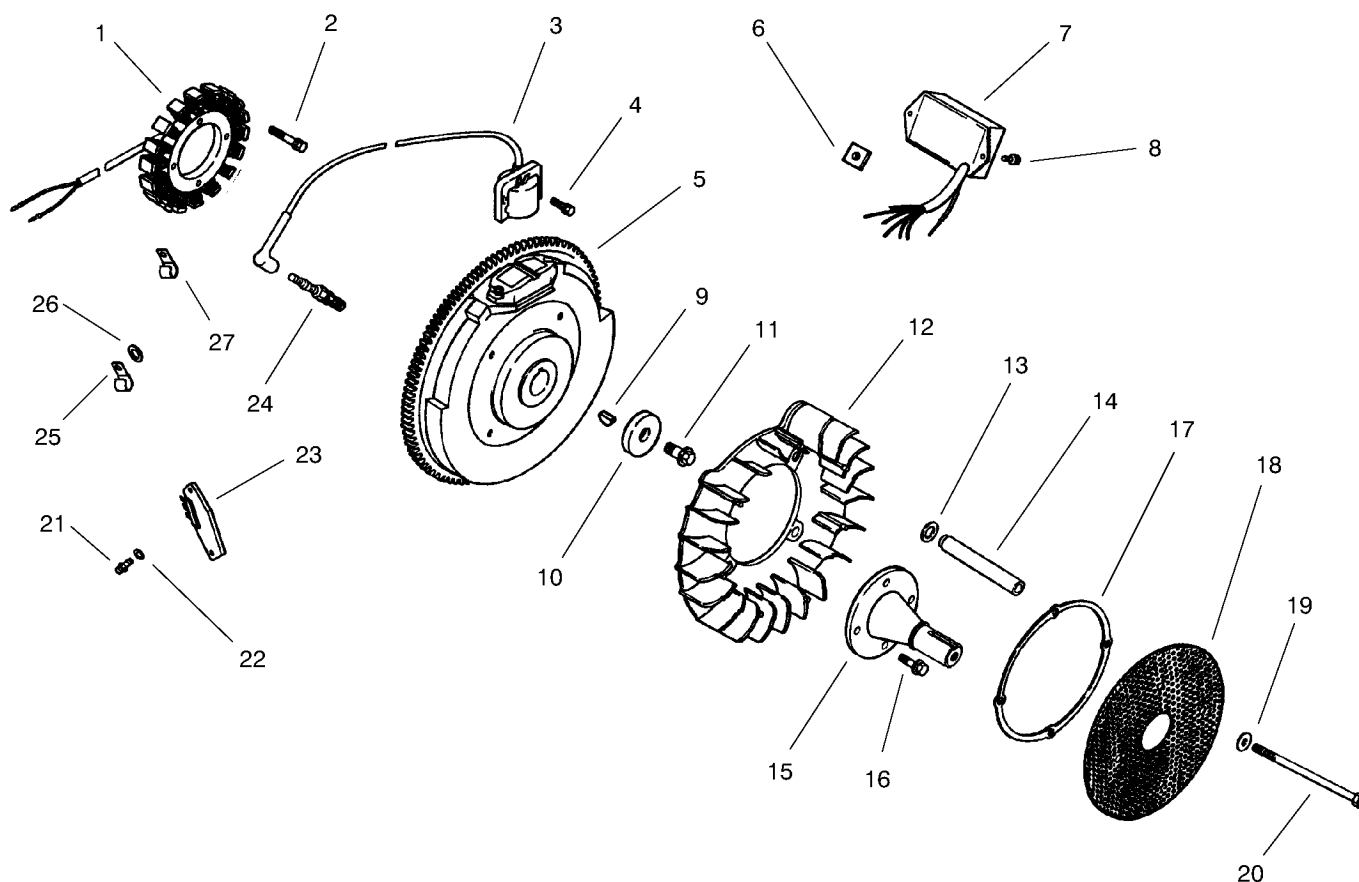
Oil Pan / Lubrication Assembly Kohler CH22S-66545

Ref	Part No.	Qty.	Description				
❶1	54 009 01	1	Plate, Closure Assembly (Includes 2-12)				
❷2	24 038 06	1	Dipstick				
❸3	24 123 08	1	Tube-Dipstick				
❹4	24 043 12	1	Kit, Governor Gear (Includes 5)				
❺5	12 380 01	1	Pin-Governor Reg.				
❻6	52 448 02	1	Tab-Locking				
❼7	12 144 02	1	Shaft-Governor Gear				
❽8	52 032 08	1	Seal-Oil				
❾9	24 153 08	1	O Ring				
❿10	24 393 10	1	Oil Pump Assembly (Includes 11, 12)				
❶❶11	24 153 01	1	"o"ring				
❶❶12	24 381 04	1	Pick-Up-Oil				
❶❶13	M-0631005	2	Washer				
❶❶14	M-0645025	2	Screw				
❶❶15	12 050 01	1	Filter-Oil				
❶❶16	24 136 01	1	Nipple,Oil Filter				
❶❶17	25 155 02	1	Connector				
❶❶18	X-75-23	1	Plug				
❶❶19	24 086 16	10	Screw				
❶❶20	52 099 06	1	Switch, Pressure				
❶❶❶	25 113 05	1	Decal-Oil Sentry				



Head / Valve / Breather Assembly Kohler CH22S-66545

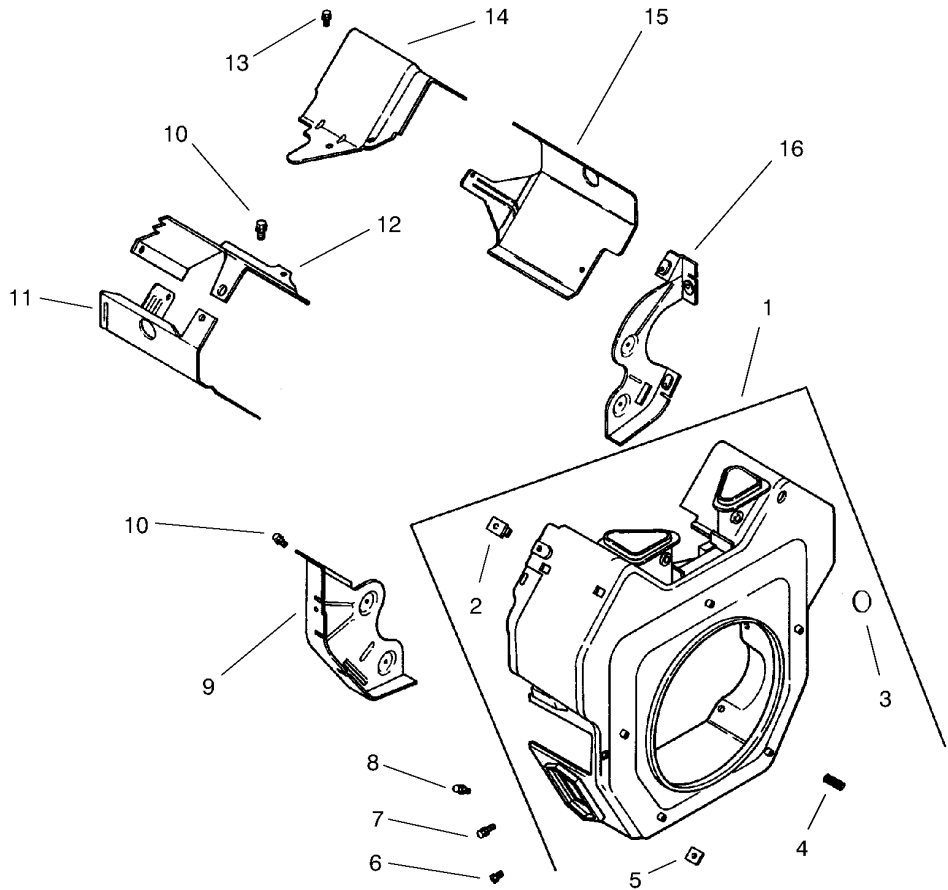
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	24 755 74	1	Kit, Valve Cover-Plain (Includes 2-3)	❶21	12 086 16	8	Screw
❶2	24 086 32	4	Screw	❶22	24 755 75	1	Kit, Valve Cover-Oil Fill (Includes 2, 3, 23)
❶3	24 153 16	1	O-Ring	❶23	24 153 09	1	O-Ring
❶4	24 445 01	1	Strap-Lifting	❶24	25 755 13	1	Kit, Oil Fill Cap (Includes 25)
❶5	12 755 03	4	Kit-Retainer	❶25	12 153 03	1	"o"ring
❶6	12 173 01	4	Cap-Valve Spring	❶26	24 402 03	1	Reed
❶7	24 089 02	4	Spring-Valve	❶27	12 018 01	1	Retainer-Reed
❶8	235011	4	Retainer-Spring	❶28	M-0545010	1	Screw
❶9	24 032 05	2	Seal-Valve Stem	❶29	24 050 01	1	Filter-Breather
❶10	24 318 09	1	Head ASM-#1 Cylinder	❶30	24 033 01	1	Kit, Breather (Includes 31-33)
❶11	24 017 01	2	Valve-Intake	❶31	X-75-23	1	Plug
❶	24 017 02	2	Valve-Intake (.25)	❶32	24 041 23	1	Gasket-Breather
❶12	24 016 01	2	Valve-Exhaust	❶33	24 096 02	1	Cover-Breather
❶	24 016 02	2	Valve-Exhaust (.25)	❶34	M-0645020	4	Screw
❶13	24 755 66	1	Kit, Valve Train (Includes 15, 18, 19)	❶35	X-426-9	1	Clamp
❶14	12 351 02	4	Lifter-Valve	❶36	24 326 06	1	Hose-Breather
❶15	24 411 05	4	Rod Push				
❶16	24 041 08	2	Gasket-Cylinder Head				
❶17	24 318 10	1	Head ASM-#2 Cylinder				
❶18	25 186 01	4	Arm-Rocker				
❶19	24 599 01	4	Pivot-Rocker Arm				
❶20	M-0640034	4	Screw				



Ignition / Electrical Assembly Kohler CH22S-66545

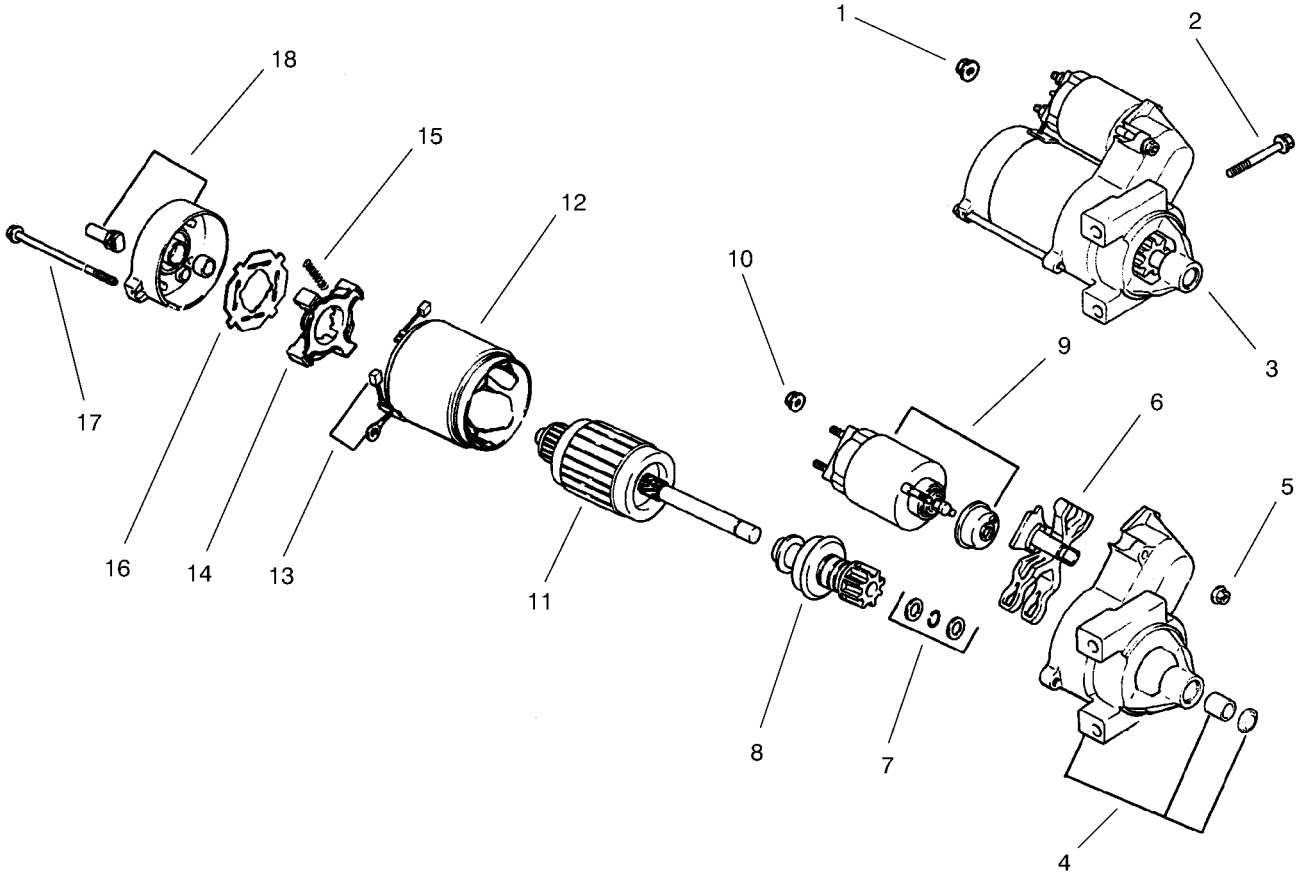
Ref	Part No.	Qty.	Description
❶1	54 755 09	1	Kit, 15 Amp Stator (Incl. 24 126 71 Bracket)
❶2	M-0548025	2	Screw
❶3	24 584 03	2	Module-Ignition
❶4	M-0561025	4	Screw-HSH
❶5	24 025 02	1	Flywheel
❶6	24 100 02	2	Nut-Plastic
❶7	24 584 09	1	Module, Speed Adv.
❶8	24 086 41	2	Screw
❶9	X-42-15	1	Key
❶10	12 468 03	1	Washer
❶11	12 086 14	1	Screw
❶12	24 157 03	1	Fan
❶13	24 468 11	4	Washer, Sping
❶14	24 112 14	4	Spacer
❶15	24 144 25	1	Shaft, Front Drive
❶16	M-0839025	4	Screw
❶17	24 141 06	1	Ring-Support
❶18	24 162 22	1	Screen-Grass
❶19	X-25-53	4	Washer
❶20	M-0603100	4	Screw-Hex
❶21	24 086 18	2	Screw
❶22	X-25-92	2	Washer
❶23	25 403 03	1	Rectifier-Regulator

Ref	Part No.	Qty.	Description
❶24	12 132 02	2	Rug-Spark
❶25	47 154 01	1	Clamp
❶26	X-25-63	1	Washer
❶27	48 154 02	1	Clip
❶❶	25 518 28	1	Lead-Black
❶❶	24 176 42	1	Harness, Wiring
❶❶	24 176 49	1	Harness, Wiring (Includes 3 Connectors)
❶❶	236602	1	Connector
❶❶	15 155 01	1	Connector
❶❶	52 155 04	1	Connector
❶❶	24 126 71	1	Bracket-Stator Wire
❶❶	25 086 43	1	Screw-Set
❶	X-22-11	1	Washer-I.T.
❶	41 155 03	1	Connector
❶	X-67-3	2	Screw
❶	X-25-63	1	Washer



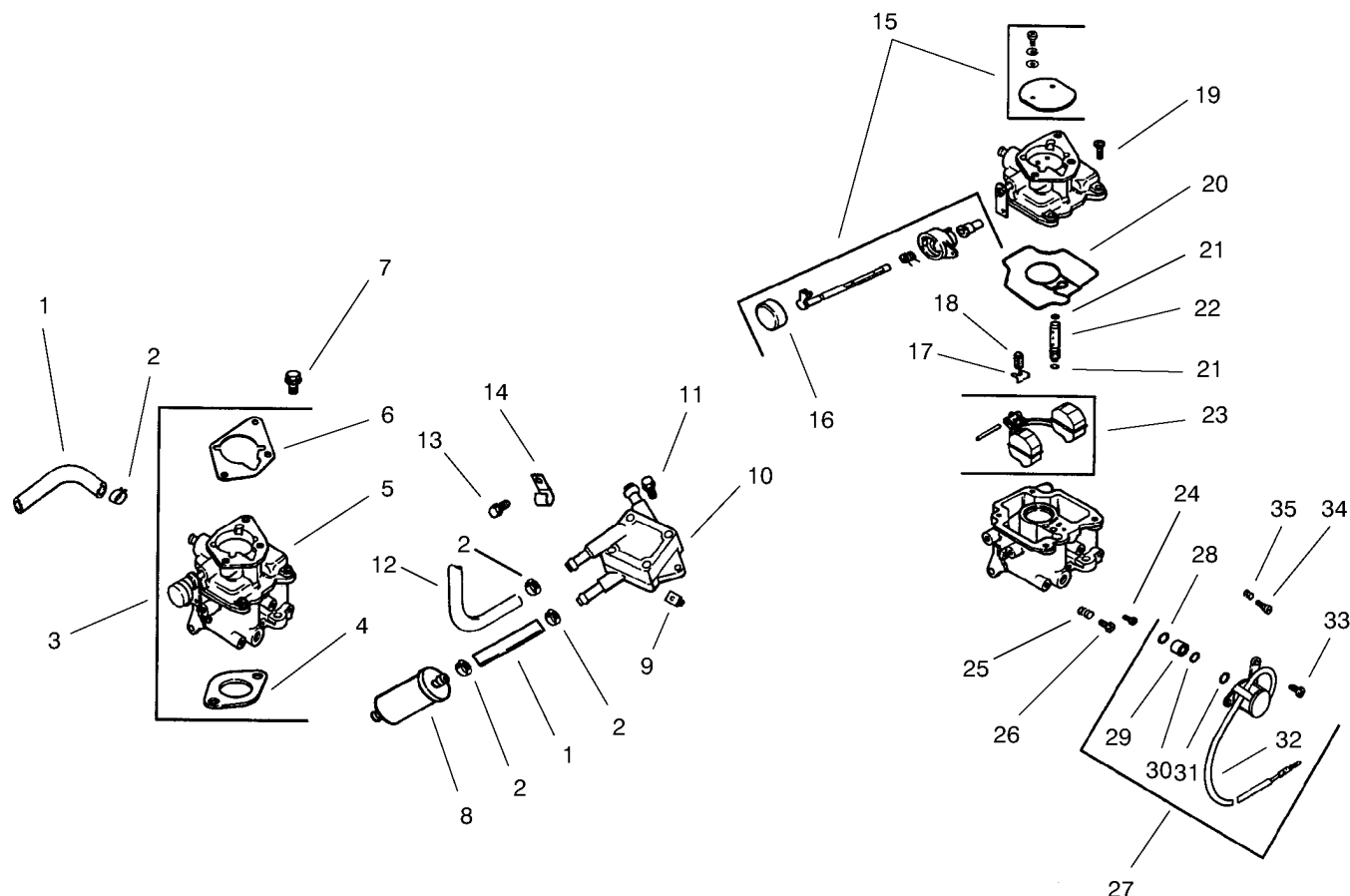
Blower Housing Assembly
Kohler CH22S-66545

Ref	Part No.	Qty.	Description				
❶	24 027 86	1	Housing, Blower (Includes 2-5)				
❷	24 100 02	2	Nut-Plastic				
❸	24 755 90	1	Kit, Button Plug				
❹	24 086 43	1	Screw-Set				
❺	24 100 01	2	Nut				
❻	M-0551016	1	Screw				
❼	M-0545016	5	Screw-HF				
❽	M-0545020	2	Screw				
❾	24 146 02	1	Plate-Backing #2 Side				
❿	M-0645016	6	Screw				
⓫	24 063 20	1	Baffle-Cylinder #2				
⓬	24 063 17	1	Baffle-Valley #2 Side				
⓭	M-0545010	2	Screw				
⓮	24 063 24	1	Baffle, Valley 1 Side				
⓯	24 063 30	1	Baffle-Cyl. #1 Side				
⓰	24 146 08	1	Plate-Backing #1				
⓱	24 113 13	1	Decal, Hp				



Starter Assembly
Kohler CH22S-66545

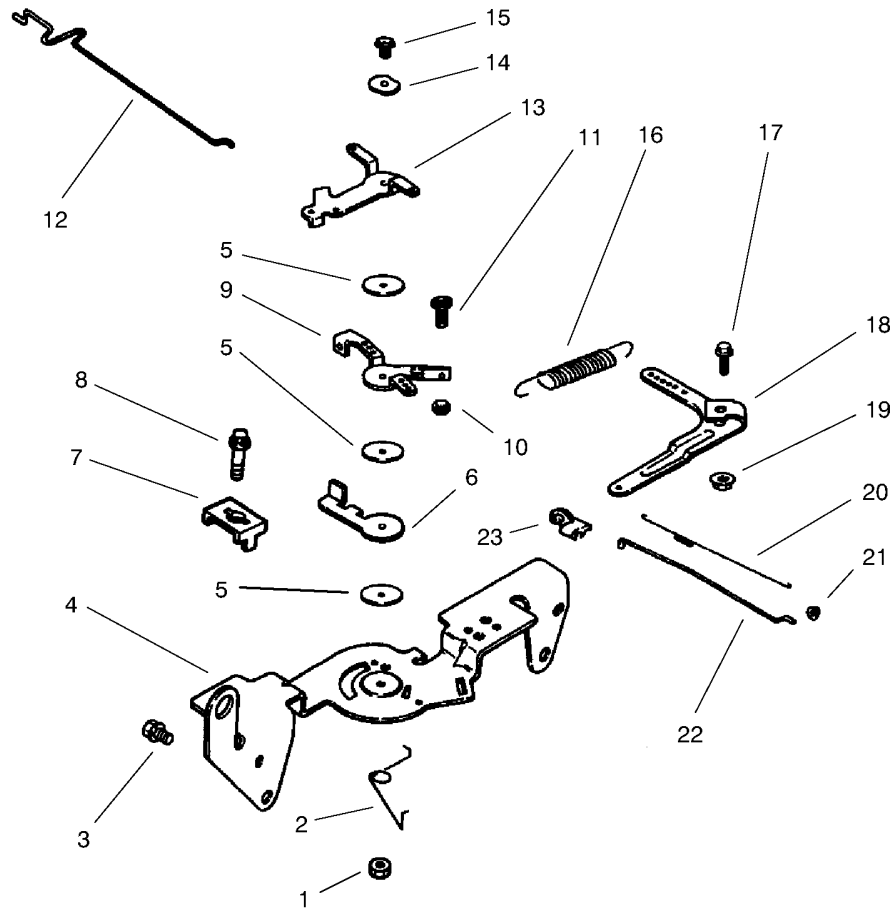
Ref	Part No.	Qty.	Description				
❶1	M-0841080	1	Nut				
❷2	M-0839080	2	ScREW				
❸3	24 098 01	1	Starter, Solenoid Shift Assembly (Incl. 4-18)				
❹4	24 081 04	1	Cap-Drive End				
❺5	52 100 10	2	Nut				
❻6	12 090 10	1	Lever Starter Drive				
❼7	24 755 84	1	Washer				
❽8	12 239 01	1	Drive Pinion				
❾9	52 435 02	1	Solenoid				
❿10	52 100 09	1	Nut				
⓫11	12 170 04	1	Armature-Starter				
⓬12	12 471 01	1	Frame				
⓭13	52 221 01	1	Kit, Brush & Spring (Includes 15)				
⓮14	52 323 03	1	Holder-Brush				
⓯15	52 089 09	4	Spring Brush				
⓰16	52 168 01	1	Insulator				
⓱17	52 211 05	2	Bolt				
⓲18	24 301 01	1	Commutator-End Cap				



Fuel System Assembly Kohler CH22S-66545

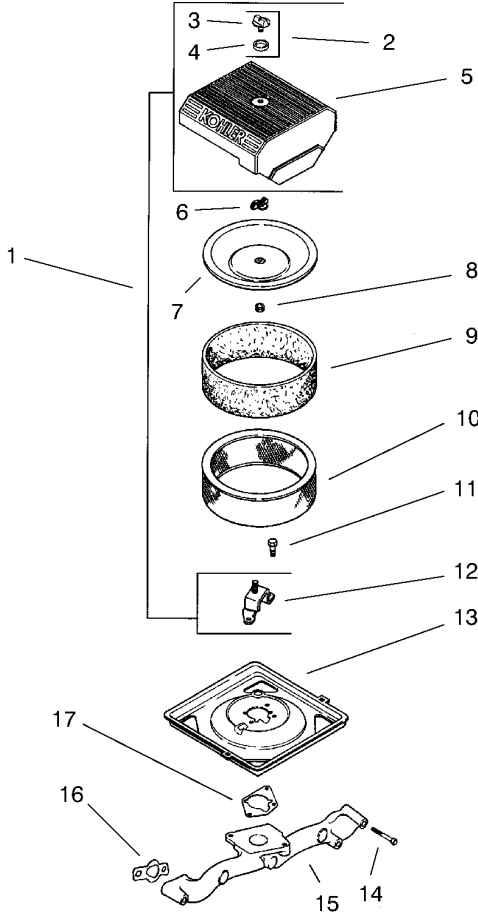
Ref	Part No.	Qty.	Description
❶1	25 353 10	2	Line Fuel
❷2	X-426-9	6	Clamp
❸3	24 853 32	1	Kit, Carburetor W/Gasket (Includes 4-6)
❹4	24 041 06	1	Gasket
❺5	24 053 32	1	Carburetor Assembly (Includes 15-35)(For Information Only Not Available Separately)
❻6	24 041 17	1	Gasket
❼7	M-0651030	2	Screw
❽8	24 050 02	1	Filter-Fuel
❾9	24 100 01	2	Nut
❿10	24 393 04	1	Pump-Fuel
⓫11	24 086 12	2	Screw
⓬12	24 353 04	1	Line, Fuel17"
⓭13	M-0650012	1	Screw
⓮14	47 154 01	1	Clamp
⓯15	24 757 07	1	Kit, Choke Repair (Includes 16)
⓰16	24 173 02	1	Cap-Choke Lever
⓱17	24 154 01	1	Clip, Cable
⓲18	24 462 01	1	Valve-Inlet Needle
⓳19	24 086 09	4	Screw
⓴20	24 041 09	1	Gasket-Body, Carburetor
⓵21	24 153 02	2	"o"ring
⓶22	24 337 01	1	Jet-Slow

Ref	Part No.	Qty.	Description
⓷23	24 757 02	1	Kit-Roat Repair
⓸24	24 337 02	1	Jet-Main
⓹25	24 089 10	1	Spring-Idle Speed Adj.
⓺26	24 086 10	1	Screw, Idle Adjusting
⓻27	24 757 01	1	Kit, Solenoid (Includes 28-33)
⓼28	24 153 06	1	O-Ring
⓽29	24 521 01	1	Seat-Solenoid
⓾30	24 153 05	1	O-Ring
⓿31	24 153 04	1	O-Ring
⓫32	24 435 01	1	Solenoid
⓬33	24 086 07	2	Screw
⓭34	24 368 01	1	Needle, Idle
⓮35	24 089 11	1	Spring-Idle Adj.
⓯❶❶	24 757 03	1	Kit-Carburetor Repair



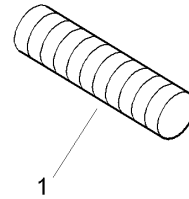
Engine Control Assembly
Kohler CH22S-66545

Ref	Part No.	Qty.	Description				
❶1	M-0547050	1	Nut				
❷2	24 089 03	1	Spring-Choke Return				
❸3	M-0645016	4	Screw				
❹4	24 126 56	1	Bracket-Control				
❺5	24 468 01	3	Washer				
❻6	24 090 07	1	Lever-Throttleactuator				
❼7	12 237 01	2	Clamp				
❽8	M-0545016	2	Screw-HF				
❾9	24 090 03	1	Lever-Throttle Control				
❿10	M-0446030	1	Nut				
⓫11	M-0401030	1	Screw				
⓬12	24 079 02	1	Linkage-Choke				
⓭13	24 090 05	1	Lever-Choke				
⓮14	41 468 03	1	Washer-Wave				
⓯15	M-0545020	1	Screw				
⓰16	24 089 15	1	Carriage Bolt				
⓱17	SM-0642025	1	Screw				
⓲18	24 090 14	1	Lever-Govenor				
⓳19	M-0641060	1	Nut				
⓴20	24 089 01	1	Spring-Linkage				
⓵21	25 158 08	1	Bushing-Linkage				
⓶22	24 079 01	1	Linkage-Throttle				
⓷23	25 158 11	1	Bushing-Linkage				



Air Intake / Filtration Assembly
Kohler CH22S-66545

Ref	Part No.	Qty.	Description				
❶1	24 743 05	1	Kit, Air Cleaner Cover (Includes 2-5, 12)				
❷2	54 755 01	1	Kit, Knob With Sea (Includes 3, 4)				
❸3	25 341 03	1	Knob-Cover				
❹4	24 153 15	1	O-Ring				
❺5	24 096 24	1	Cover-Air Cleaner				
❻6	12 100 01	1	Wingnut				
❼7	24 096 01	1	Cover-Inner Aircleaner				
❽8	24 032 03	1	Seal, Insert				
❾9	24 083 02	1	Bement-Precleaner				
❿10	47 083 03	1	Bement-Air Cleaner				
⓫11	M-0639016	3	Screw				
⓬12	24 126 21	1	Bracket-Air Cleaner				
⓭13	24 094 03	1	Base-Air Cleaner				
⓮14	M-0651055	4	Screw				
⓯15	24 164 14	1	Manifold				
⓰16	24 041 01	2	Gasket-Intakemanifold				
⓱17	24 041 06	1	Gasket				



Exhaust Assembly Kohler CH22S-65545

Ref	Part No.	Qty.	Description
③ 1	25 072 04	4	Stud
③	24 782 01	1	Miniblock
③	24 755 03	1	Gasket Set

Attachments and Accessories

For 73561 - 550 Garden Tractor

Product Name	Model/Part
Rear Attach-a-Matic	100-3390
8in Chrome Logo Hub Cap	114427
12in Chrome Logo Hub Cap	114428
42in Rear Discharge Mower	78353
44in Side Discharge Mower	78357
48in Side Discharge Mower	78363
52in Side Discharge Mower	78370
60in Side Discharge Mower	78395
52in Recycler Kit	79185
48in Recycler Kit	79195
11.0 cu.ft. Vac Bagger	79310
48in Snow/Dozer Blade	79355
42in Snowthrower	79365
44in Two Stage Snowthrower	79366
36in Tiller	79375
44in Recycler Kit	86041
48in Dozer Blade Retrofit Kit	95-4090

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