



72in Guardian[®] Recycler Mower Groundsmaster[®] 3320 and 3280-D

Model No. 30379 - 250000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

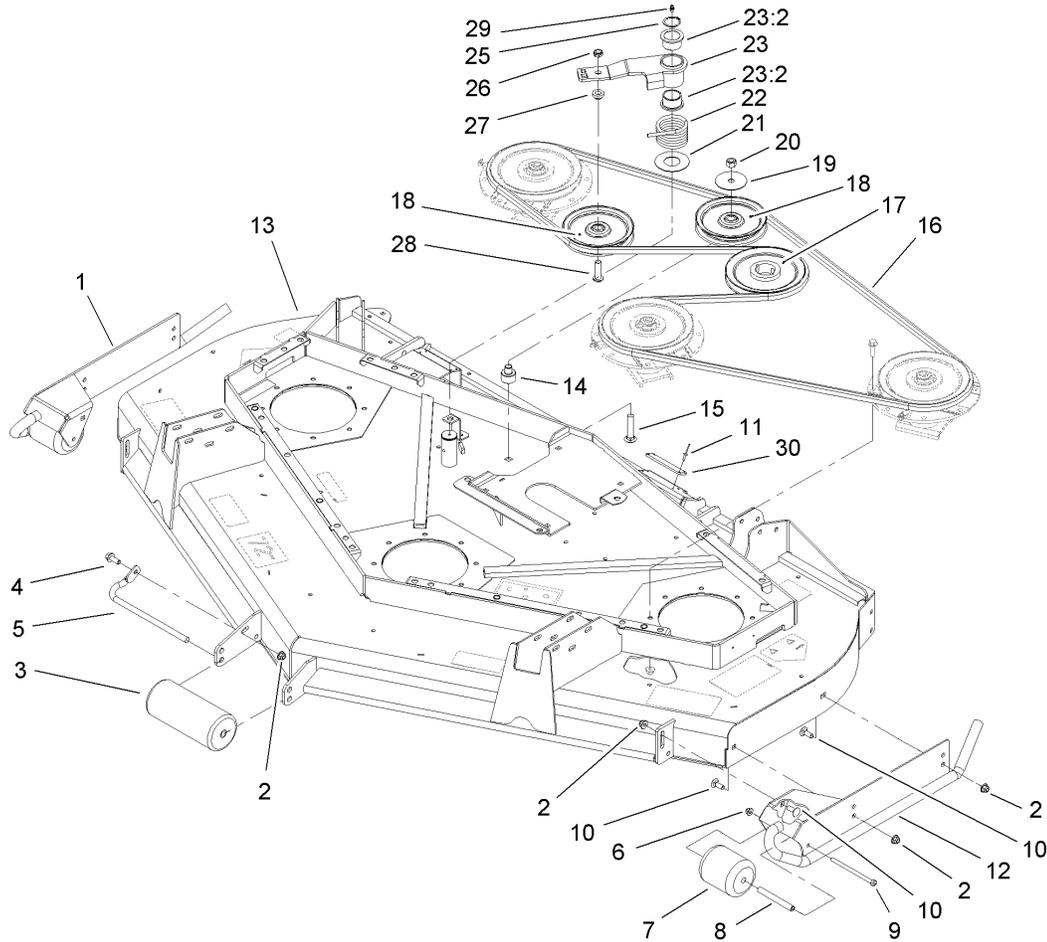
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

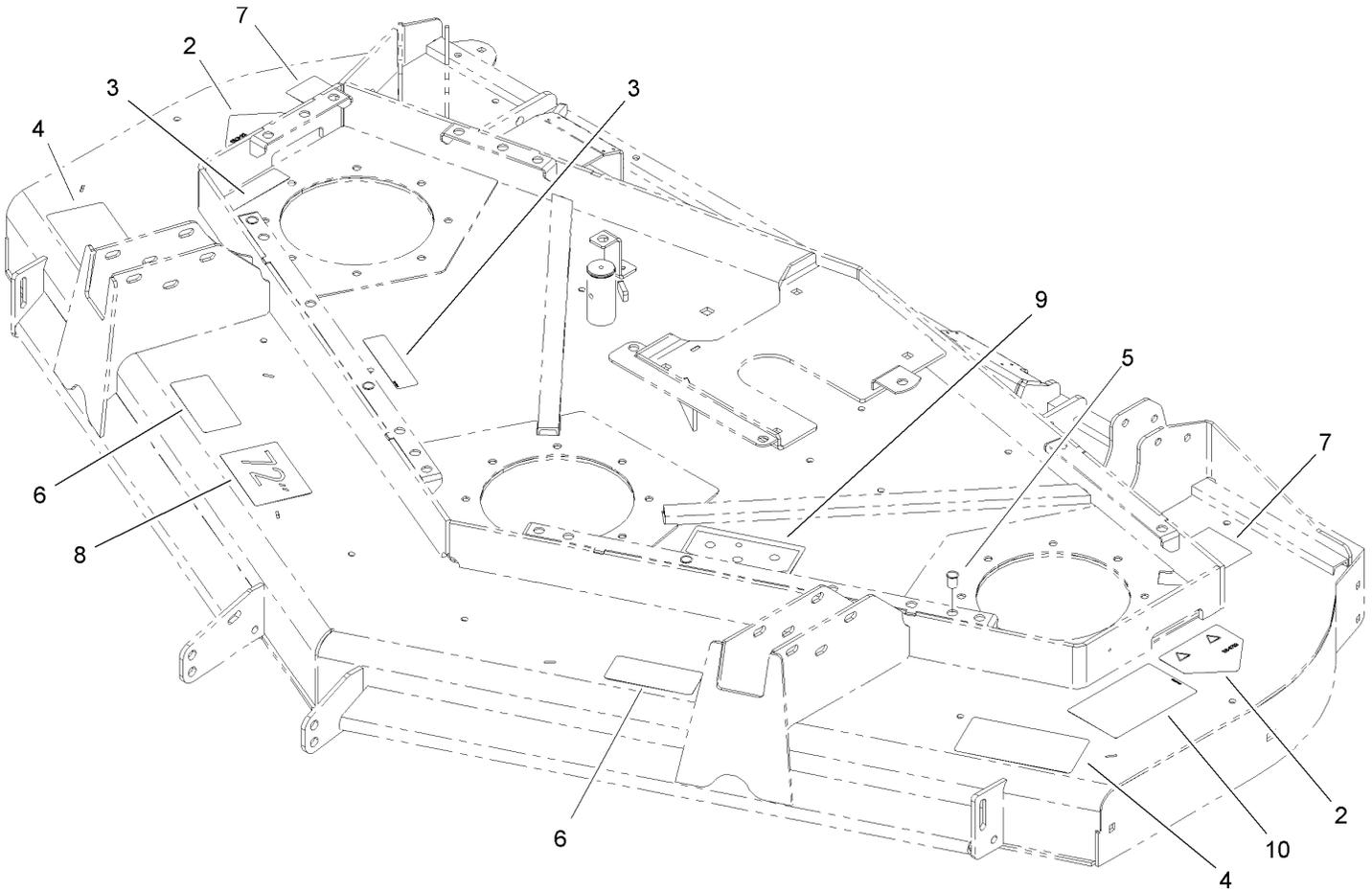
| | |
|--|--|
| AR. as required | HWHTF. hex washer head thread forming |
| ASM. assembly | HYD. hydraulic |
| BBC. blade brake clutch | INC. incorporated |
| CARR. carriage | LH. left hand |
| DEG. degrees | NI. nylon insert |
| EXT. external | NPTF. national pipe thread fine |
| FH. flat head | PPH. phillips pan head |
| GA. gauge | PPHTF. phillips pan head thread forming |
| HF. hex flange | PRH. phillips round head |
| HH. hex head | PTH. phillips truss head |
| HHF. hex head flange | PTO. power take off |
| HHFTF. hex head flange thread forming | RH. right hand |
| HJ. hex jam | ROPS. roll over protection system |
| HLH. hex lag head | SFH. slotted fillister head |
| HOC. height-of-cut | SHH. slotted hex head |
| HSBH. hex socket button head | SHWH. slotted hex washer head |
| HSFH. hex socket flat head | SPH. slotted pan head |
| HSH. hex socket head | SQH. square head |
| HWH. hex washer head | |



Roller, Pulley and Belt Assembly

| Ref | Part No. | Qty. | Description |
|------|-------------|------|----------------|
| 1 | 100-5605-01 | 1 | RH Skid ASM |
| 2 | 104-8301 | 7 | Nut-Flange, NI |
| 3 | 68-6710 | 1 | Roller |
| 4 | 3234-42 | 1 | Screw-HHF |
| 5 | 68-6840 | 1 | Shaft-Roller |
| 6 | 104-8300 | 2 | Nut-Flange, NI |
| 7 | 93-4803 | 2 | Roller-Deck |
| 8 | 105-4549 | 2 | Spacer-Roller |
| 9 | 322-29 | 2 | Screw-HH |
| 10 | 3231-2 | 6 | Screw-CARR |
| 11 | 3269-24 | 8 | Rivet |
| 12 | 100-5612-01 | 1 | LH Skid ASM |
| 13 | 108-1975 | 1 | Deck ASM |
| 14 | 108-1908 | 1 | Spacer-Idler |
| 15 | 3233-34 | 1 | Screw-CARR |
| 16 | 107-4738 | 1 | Belt-HH |
| 17 | 107-4725 | 1 | Pulley |
| 18 | 01-268-0160 | 2 | Pulley-Idler |
| 19 | 100-3102 | 1 | Washer-Flat |
| 20 | 3296-23 | 1 | Nut-Lock, NI |
| 21 | 108-1926 | 1 | Washer |
| 22 | 108-1921 | 1 | Spring-Torsion |
| 23 | 108-1930 | 1 | Idler Arm ASM |
| 23:2 | 93-4510 | 2 | Bushing-Caster |

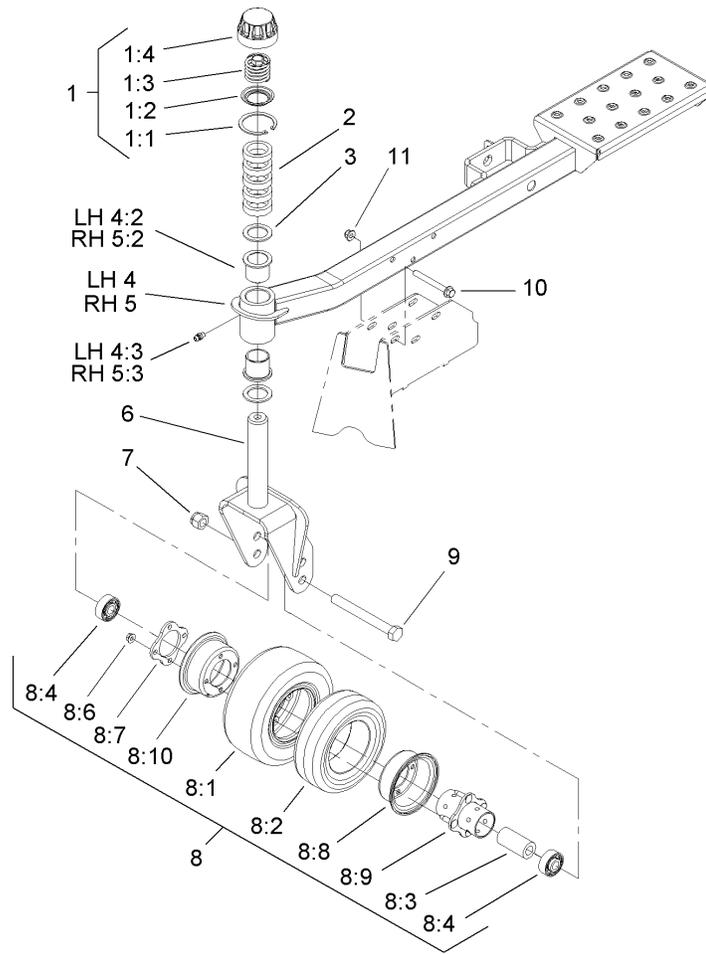
| Ref | Part No. | Qty. | Description |
|-----|----------|------|---------------------|
| 25 | 32120-84 | 1 | Ring-Snap, External |
| 26 | 3296-45 | 1 | Nut-Lock, NI |
| 27 | 108-1924 | 1 | Spacer-Idler |
| 28 | 108-1993 | 1 | Screw-HSBH |
| 29 | 302-5 | 1 | Fitting-Grease |
| 30 | 108-1914 | 2 | Pad-Bumper |



Deck Assembly No. 108-1975

| Ref | Part No. | Qty. | Description |
|-----|----------|------|--------------------------|
| 2 | 106-6753 | 2 | Decal-Danger, Ce |
| 3 | 100-6578 | 4 | Decal-Danger |
| 4 | 100-5622 | 2 | Decal-HOC |
| 5 | 32148-9 | 7 | Insert-Nut |
| 6 | 93-7818 | 2 | Decal-Torque, Blade Bolt |
| 7 | 108-1986 | 2 | Decal-HOC, Rear |
| 8 | 57-0280 | 1 | Decal |
| 9 | 108-1988 | 1 | Decal-Routing, Belt |
| 10 | 110-0625 | 1 | Decal-Warning |

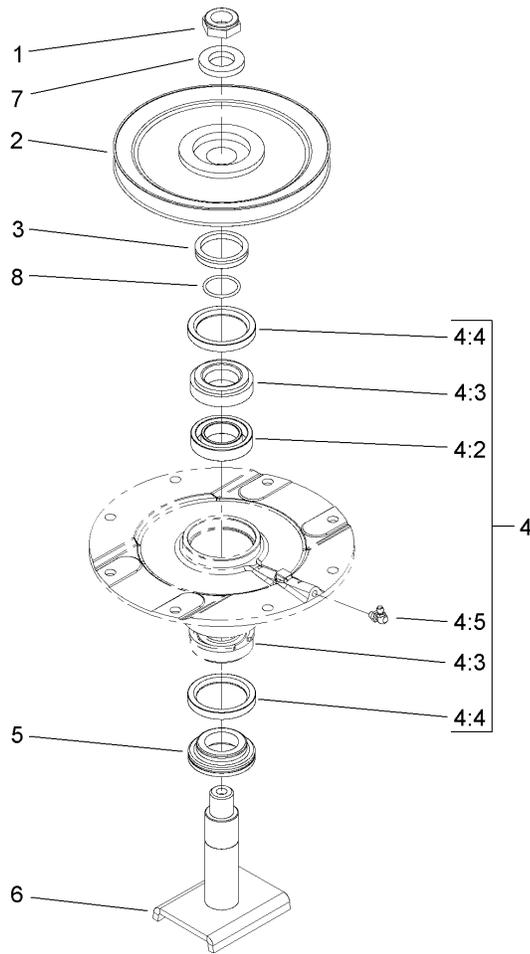
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Caster Arm Assembly

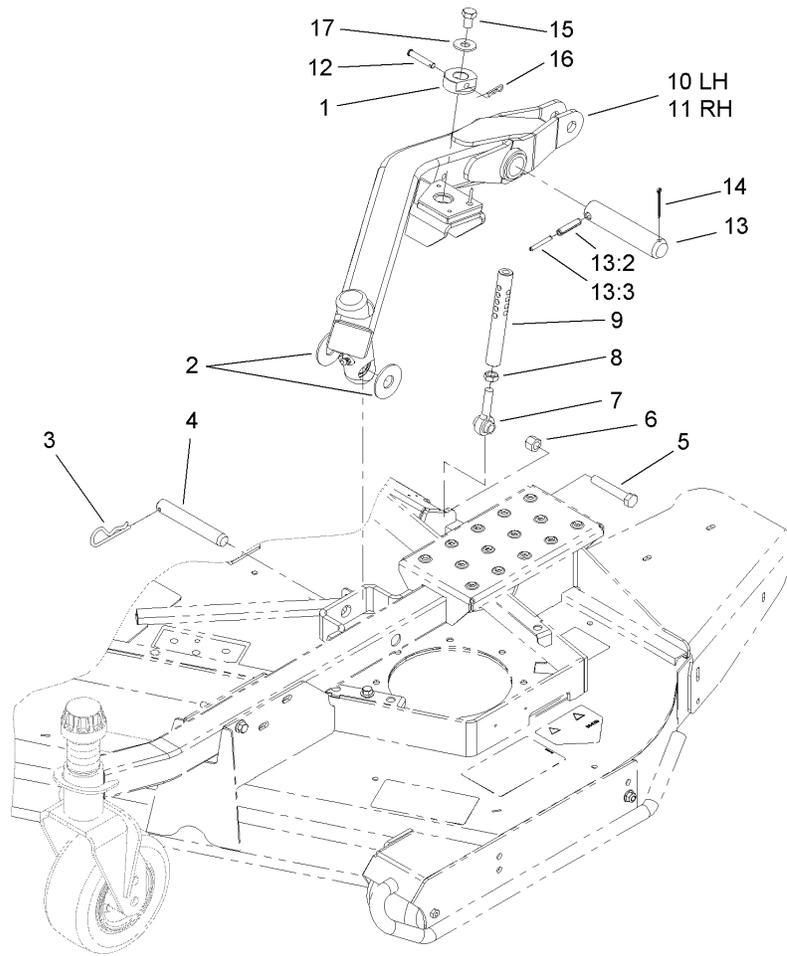
| Ref | Part No. | Qty. | Description |
|-----|-------------|------|-----------------------|
| 1 | 92-9727 | 2 | HOC Cap ASM |
| 1:1 | 92-5581 | 1 | Ring-Retaining |
| 1:2 | 92-5583 | 1 | Washer-Cap |
| 1:3 | 92-9726 | 1 | Spring-Compression |
| 1:4 | 92-8861 | 1 | Cap-HOC |
| 2 | 69-1510 | 10 | Spacer-Caster |
| 3 | 69-6860 | 4 | Washer-Thrust |
| 4 | 108-1981 | 1 | LH Castor Arm ASM |
| 4:2 | 69-6470 | 2 | Bushing-Caster |
| 4:3 | 302-5 | 1 | Fitting-Grease |
| 5 | 108-1982 | 1 | RH Caster Arm ASM |
| 5:2 | 69-6470 | 2 | Bushing-Caster |
| 5:3 | 302-5 | 1 | Fitting-Grease |
| 6 | 104-0762-01 | 2 | Caster Fork ASM |
| 7 | 3296-53 | 2 | Nut-Lock, NI |
| 8 | 93-9938 | 2 | 8 Inch Wheel ASM |
| 8:1 | 93-9939 | 1 | Tire |
| 8:2 | 68-8950 | 1 | Tube-Inner (W/Valve) |
| 8:3 | 93-4241 | 1 | Spacer-Bearing, Inner |
| 8:4 | 93-4237 | 2 | Bearing |
| 8:6 | 32128-16 | 4 | Nut-HHF |
| 8:7 | 93-4242 | 1 | Plate |
| 8:8 | 93-4239 | 1 | Rim-Wheel, Half |
| 8:9 | 93-5980 | 1 | Hub |

| Ref | Part No. | Qty. | Description |
|------|----------|------|-----------------|
| 8:10 | 95-2741 | 1 | Rim-Wheel, Half |
| 9 | 327-24 | 2 | Screw-HH |
| 10 | 3234-41 | 10 | Screw-HHF |
| 11 | 104-8301 | 10 | Nut-Flange, NI |



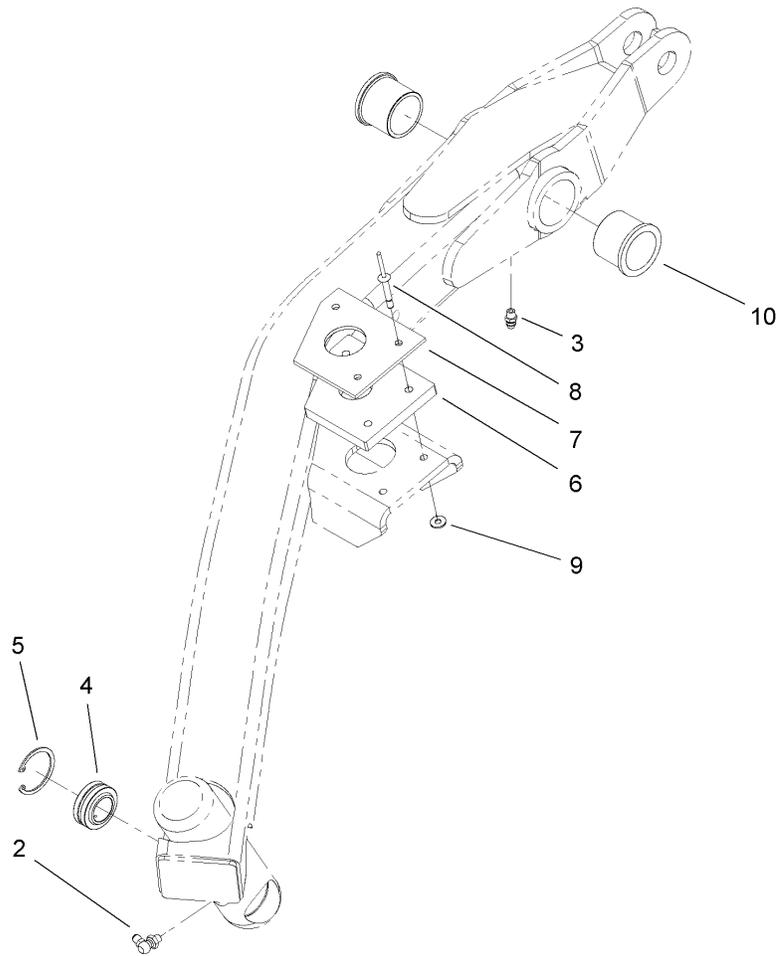
Low Driven Spindle Assembly No. 104-3532

| Ref | Part No. | Qty. | Description |
|-----|----------|------|------------------------|
| 1 | 3296-60 | 1 | Nut-Lock, NI |
| 2 | 104-3546 | 1 | Pulley-Driven, Low |
| 3 | 104-3564 | 1 | Seal-V Ring |
| 4 | 104-3552 | 1 | Spindle Housing ASM |
| 4:2 | 104-3549 | 1 | Bearing Spacer Set |
| 4:3 | 26-1830 | 1 | Bearing ASM |
| 4:4 | 253-154 | 2 | Seal-Oil |
| 4:5 | 302-60 | 1 | Fitting-Grease, 90 DEG |
| 5 | 69-6950 | 1 | Spacer-Shaft, Spindle |
| 6 | 104-3554 | 1 | Spindle Shaft ASM |
| 7 | 104-8322 | 1 | Washer-Hardened |
| 8 | 106-7159 | 1 | O-Ring |



Lift Arm and Rear Height-of-Cut Assembly

| Ref | Part No. | Qty. | Description | | | | |
|------|----------|------|-----------------|--|--|--|--|
| 1 | 110-0641 | 2 | Collar-HOC | | | | |
| 2 | 107-7915 | 4 | Washer-Thrust | | | | |
| 3 | 3290-256 | 2 | Pin-Hair | | | | |
| 4 | 107-7904 | 2 | Pin-Clevis | | | | |
| 5 | 325-12 | 2 | Screw-HH | | | | |
| 6 | 3296-23 | 2 | Nut-Lock, NI | | | | |
| 7 | 105-2808 | 2 | End-Rod | | | | |
| 8 | 3220-5 | 2 | Nut-Jam | | | | |
| 9 | 107-7284 | 2 | Tube-HOC | | | | |
| 10 | 108-1977 | 1 | LH Lift Arm ASM | | | | |
| 11 | 108-1947 | 1 | RH Lift Arm ASM | | | | |
| 12 | 107-3457 | 2 | Pin-Clevis | | | | |
| 13 | 98-2330 | 2 | Pivot Pin ASM | | | | |
| 13:2 | 32121-67 | 1 | Pin-Roll | | | | |
| 13:3 | 32121-61 | 1 | Pin-Roll | | | | |
| 14 | 3272-19 | 2 | Pin-Cotter | | | | |
| 15 | 3213-20 | 2 | Screw-HH | | | | |
| 16 | 3290-467 | 2 | Pin-Hair | | | | |
| 17 | 3256-6 | 2 | Washer-Flat | | | | |



LH Lift Arm Assembly No. 108-1977

| Ref | Part No. | Qty. | Description |
|-----|----------|------|------------------------|
| 2 | 302-60 | 1 | Fitting-Grease, 90 DEG |
| 3 | 302-5 | 1 | Fitting-Grease |
| 4 | 105-7441 | 1 | Bearing-Spherical |
| 5 | 32151-34 | 1 | Ring-Retaining |
| 6 | 108-5298 | 1 | Pad-Rubber, Rear HOC |
| 7 | 110-0602 | 1 | Pad-Plastic, Rear HOC |
| 8 | 110-0606 | 3 | Rivet-Blind |
| 9 | 3269-26 | 3 | Washer-Flat |
| 10 | 256-268 | 2 | Bushing |

Attachments and Accessories

For 30379 - 72in Guardian Recycler Mower, Groundsmaster 3320 and 3280-D

Product Name

Model/Part

8in Foam Filled Wheel ASM 93-5974

NOTES

