Form Number 3353-336 Rev A

44in Vac-Bagger
Precision Series Riding Mowers

Model No. 62570 - 250000001 and up.

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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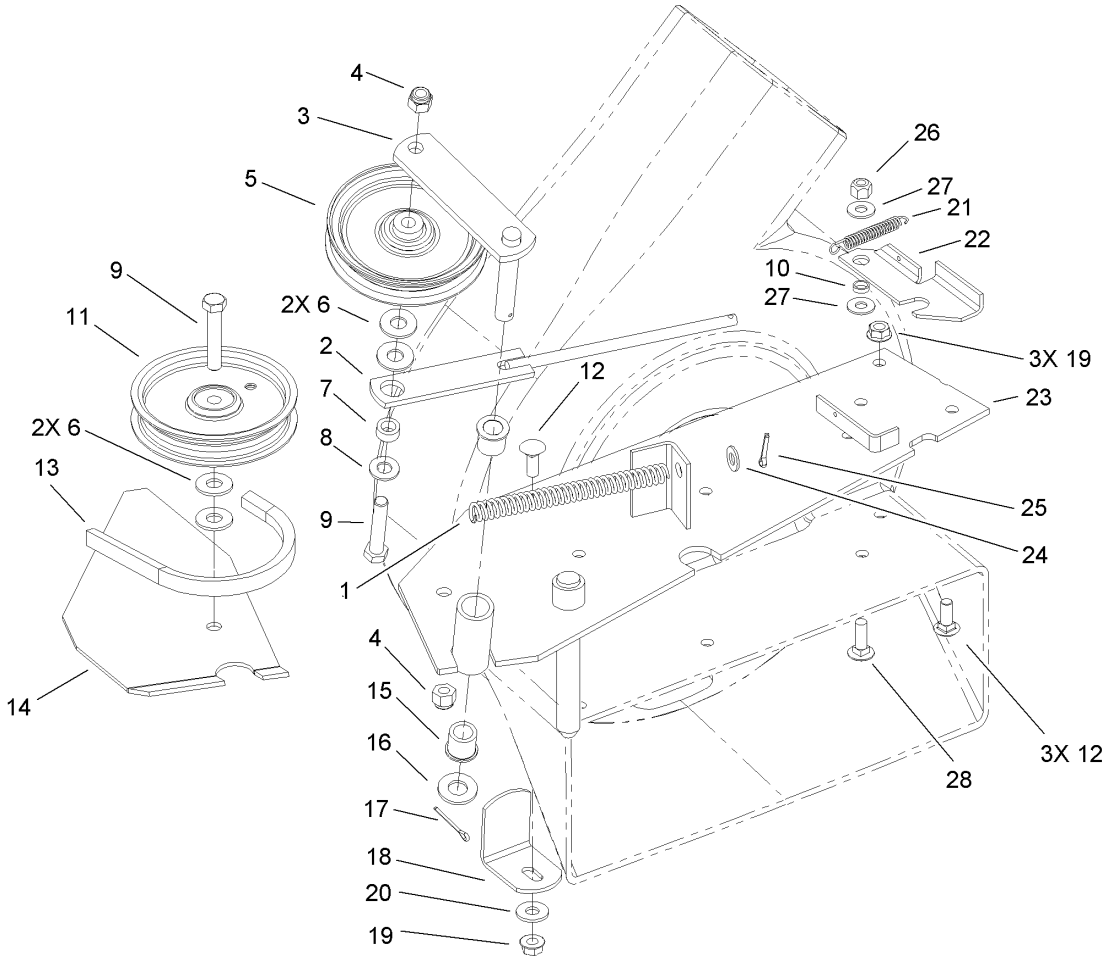
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

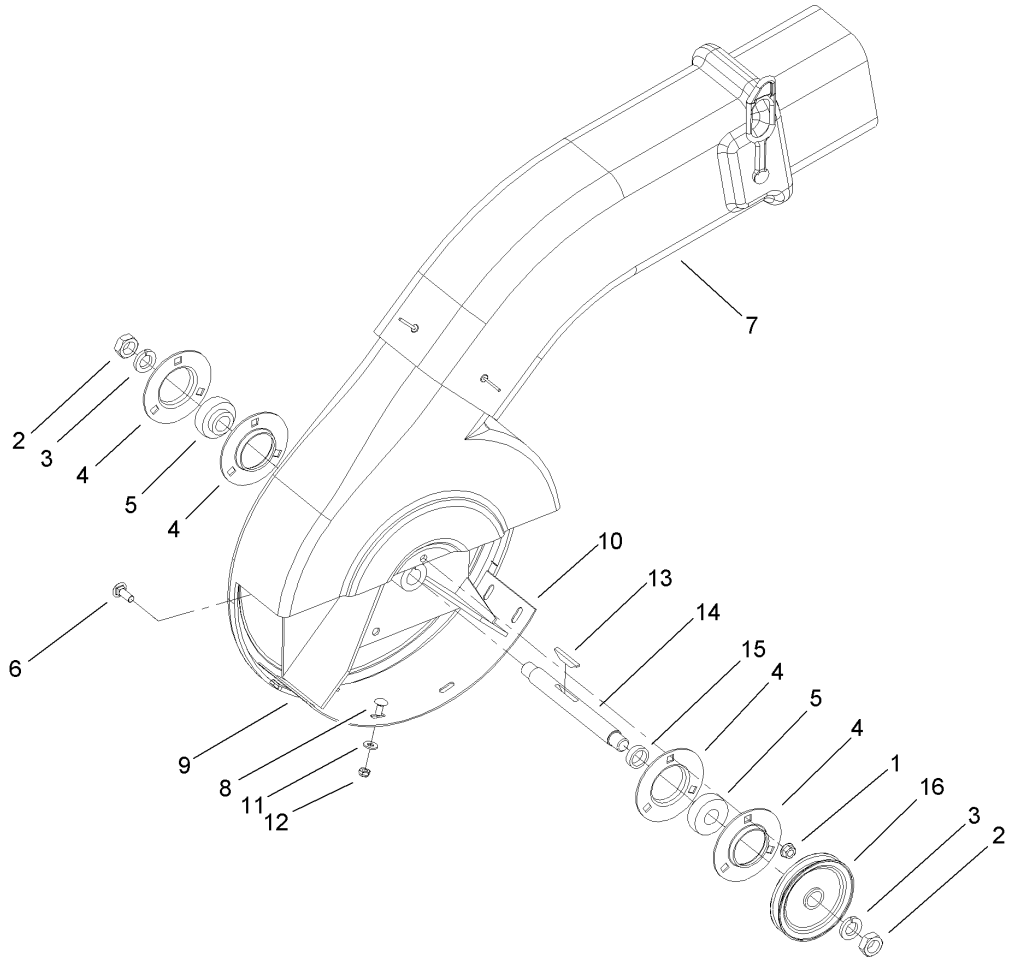
AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
INC. . . . . incorporated
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power take off
RH. . . . . right hand
ROPS. . . . . roll over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head



Blower Drive Assembly

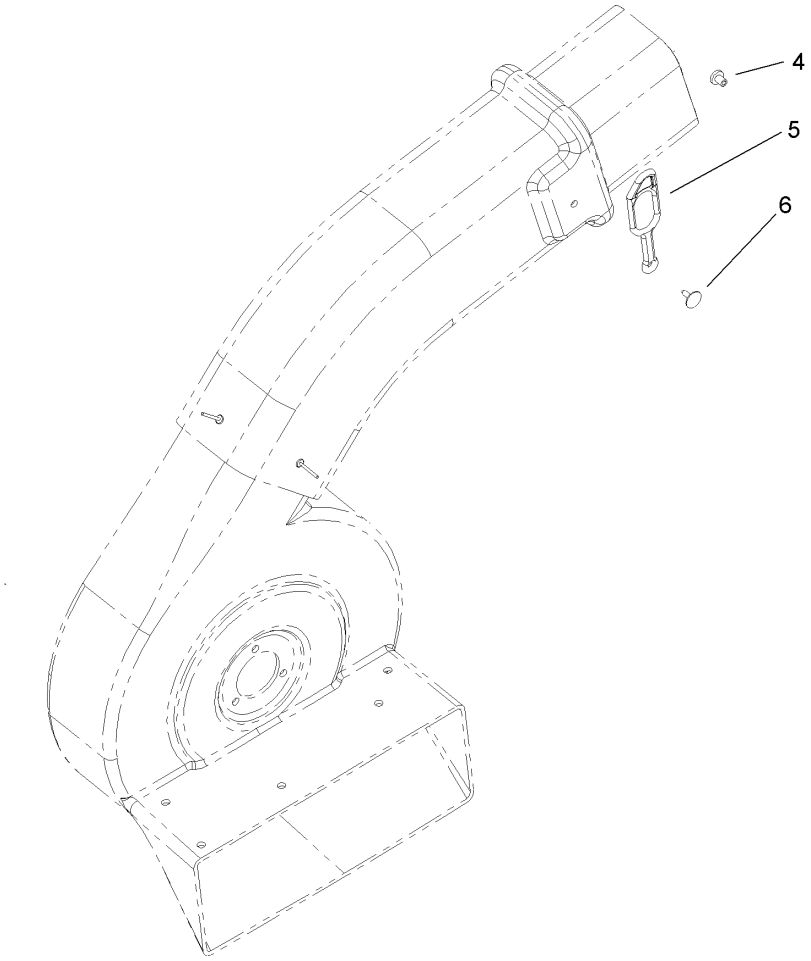
Ref	Part No.	Qty.	Description
1	79-7110	1	Spring-Compression
2	79-2020	1	Spring-Rod
3	79-1970	1	Idler Arm ASM
4	3296-39	2	Nut-Lock, NI
5	92-7099	1	Pulley-Idler
6	3256-4	4	Washer-Flat
7	107213	1	Spacer
8	3256-24	1	Washer-Flat
9	323-10	2	Screw-HH
10	93-8013	1	Bushing
11	93-1622	1	Pulley-Idler
12	3230-16	4	Screw-CARR
13	93-8007	1	Belt-V
14	79-7280-03	1	Support-Shield, Belt
15	100284	2	Bushing
16	3256-26	1	Washer-Flat
17	3272-7	1	Pin-Cotter
18	79-7440	1	Bracket-Support, Housing
19	32128-20	4	Nut-HF
20	3256-3	1	Washer-Flat
21	79-7390	1	Spring-Extension
22	93-8012-03	1	Latch-Blower
23	93-8016-03	1	Mounting-Blower
24	3256-23	1	Washer-Flat

Ref	Part No.	Qty.	Description
25	3272-10	1	Pin-Cotter
26	3296-29	1	Nut-Lock, NI
27	98-3499	2	Washer-Flat
28	3230-2	1	Bolt-CARR



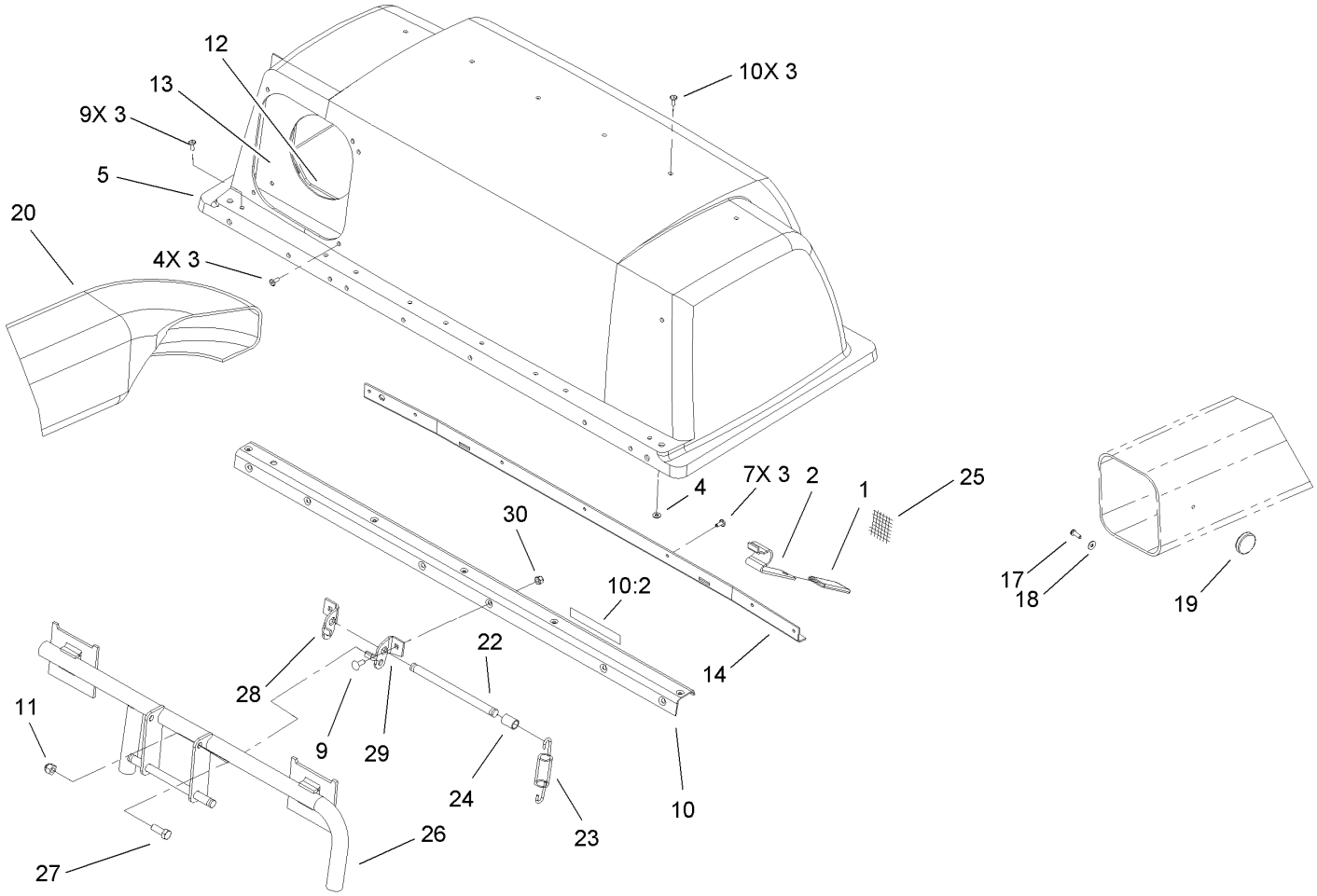
Blower Housing and Extension Assembly

Ref	Part No.	Qty.	Description
1	32128-20	6	Nut-HF
2	3220-6	2	Nut-Jam
3	3253-8	2	Washer-Lock
4	251-341	4	Flange
5	251-288	2	Bearing-Ball
6	3230-16	6	Screw-CARR
7	108-9513	1	Blower Housing/Tube ASM
8	3229-11	6	Screw-CARR
9	79-4300-03	1	Impeller ASM
10	79-7170-03	1	Cover-Blower, Bottom
11	3256-22	6	Washer-Flat
12	3296-56	6	Nut-Lock, NI
13	3257-40	1	Key-Hi Pro
14	79-1470	1	Shaft-Blower
15	7038	1	Spacer
16	79-1460	1	Pulley-Blower



Blower Housing and Tube Assembly No. 108-9513

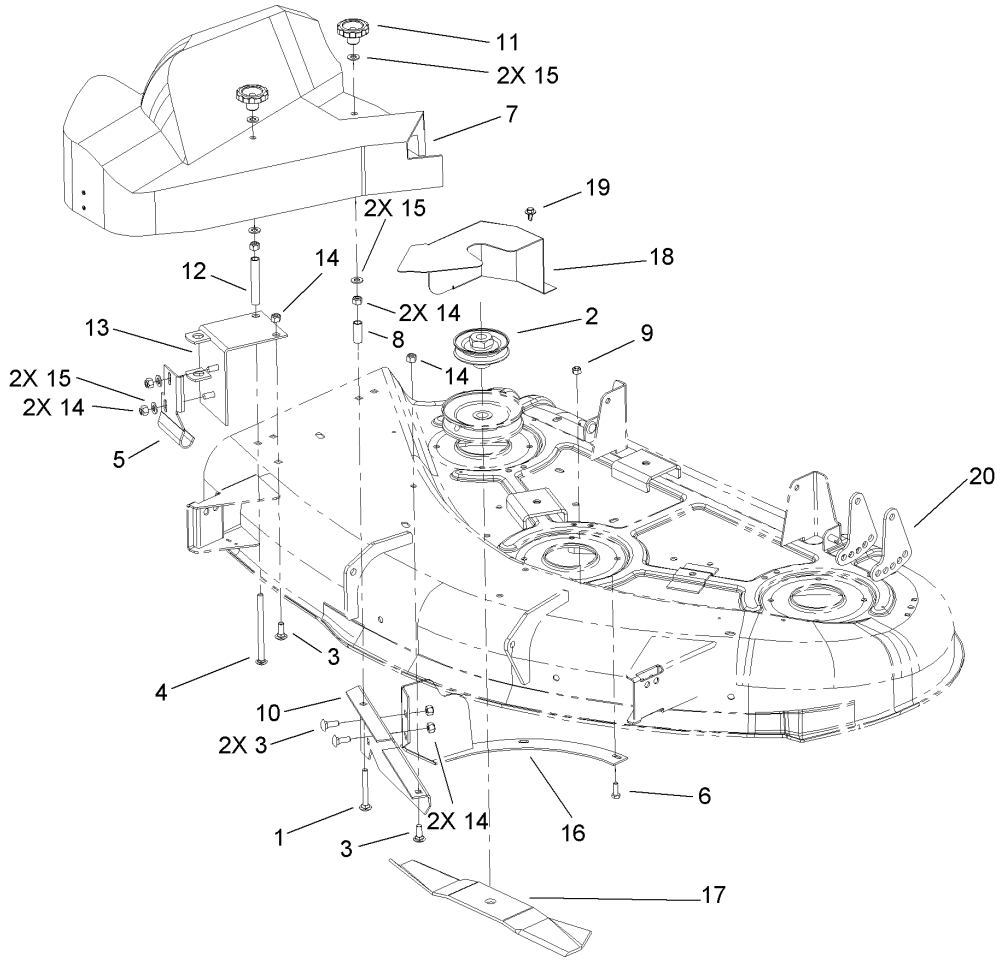
Ref	Part No.	Qty.	Description
4	22-9741	1	Spacer-Interlock
5	82-5690	1	Retainer-Duct
6	3290-479	1	Fastener-Panel



Bagger Hood and Hinge Assembly

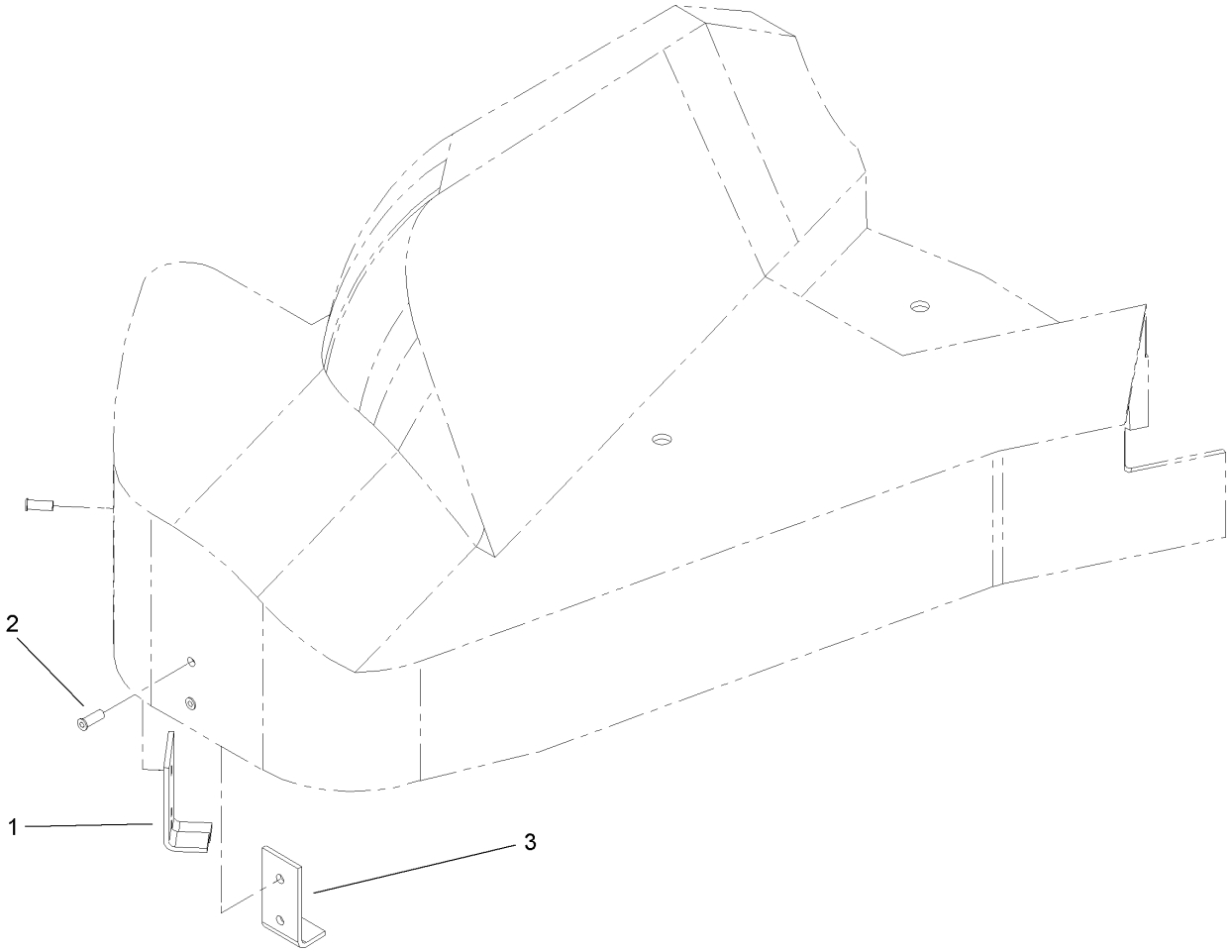
Ref	Part No.	Qty.	Description
1	115880	2	Grip
2	115481-03	2	Latch-Bagger, Top
3	114439	30	Rivet-Pop
4	9202704	10	Washer
5	105-9100	1	Top-Bagger
9	3229-1	2	Screw-CARR
10	88-9570	1	Stiffener ASM
10:2	93-7320	1	Decal-Caution
11	3296-39	2	Nut-Lock, NI
12	114966	1	Clamp-Seal
13	117239	1	Seal-Chute
14	92-1736-03	1	Support-Screen
17	32144-8	1	Screw-HH
18	3256-49	1	Washer-Flat
19	233-68	1	Knob
20	107-2498	1	Chute-Discharge
22	114960	1	Pin-Spring
23	114962	2	Spring-Extension
24	9790944	2	Spacer
25	114967	1	Screen-Bagger
26	114955-03	1	Frame ASM
27	323-6	2	Screw-HH
28	108-8504-03	1	Bracket-Hinge, LH
29	108-8505-03	1	Bracket-Hinge, RH

Ref	Part No.	Qty.	Description
30	3296-42	2	Nut-Lock, NI



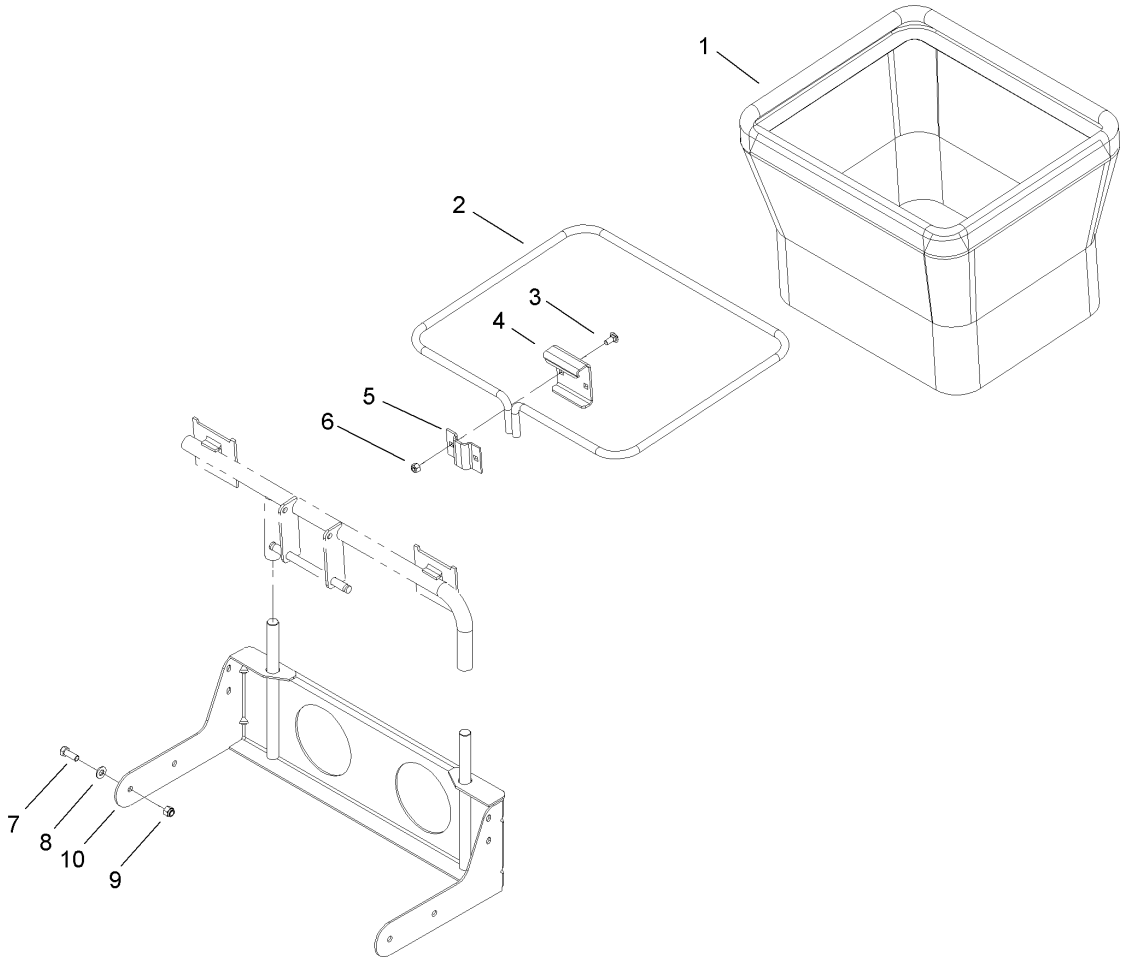
Deck Component Assembly

Ref	Part No.	Qty.	Description
1	3230-8	1	Screw-CARR
2	93-8008	1	Pulley
3	3230-16	4	Screw-CARR
4	100-4184	1	Screw-CARR
5	93-9344-03	1	Bracket-Pivot
6	321-4	2	Screw-HH
7	107-2495	1	Belt Shield ASM
8	93-8009	1	Tube-Latch
9	3296-42	2	Nut-Lock, NI
10	100-4188-03	1	Baffle-Rear
11	19-4050	2	Knob
12	93-8023	1	Tube-Spacer
13	93-8020-03	1	Pivot-Bracket
14	3296-29	8	Nut-Lock, NI
15	3256-23	6	Washer-Flat
16	100-4189-03	1	RH Bagging Ring ASM
17	55-4940-03	3	Blade-Lift, High
18	107-2496-03	1	Cover-Pulley
19	46-8560	1	Screw-HHF
20	93-9910-03	2	Link-Adjustment, HOC



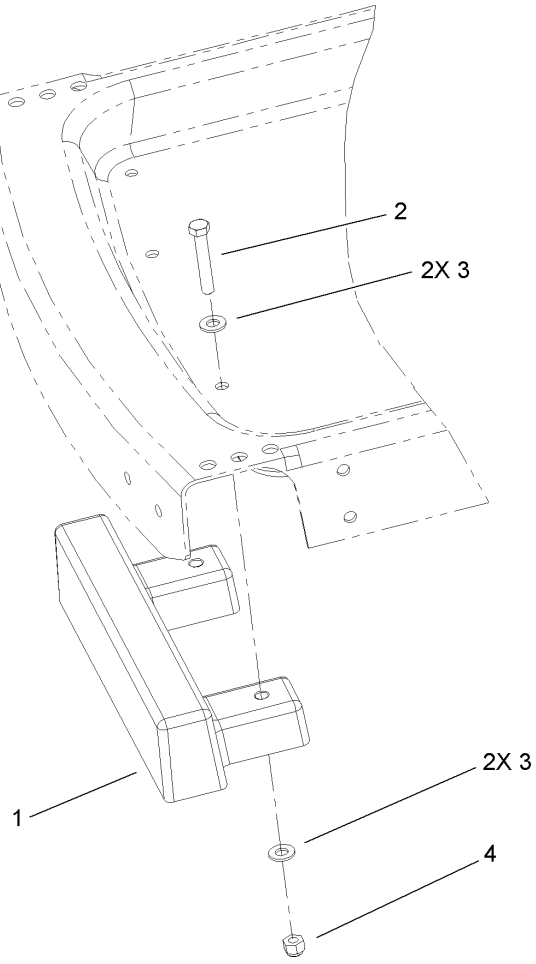
Belt Shield Assembly No. 107-2495

Ref	Part No.	Qty.	Description
1	93-8022	1	Bracket-Support, Shield
2	79-0470	4	Rivet-Pop
3	88-1870	1	Bracket-Support, Shield



Bag Frame and Mount Assembly

Ref	Part No.	Qty.	Description
1	105-6980	2	Bag
2	114972-03	2	Frame-Bag
3	3230-1	4	Bolt-CARR
4	114973-03	2	Hanger-Bag
5	114974-03	2	Clamp
6	3296-29	4	Nut-Lock, NI
7	323-6	4	Screw-HH
8	3256-24	4	Washer-Flat
9	3296-39	4	Nut-Lock, NI
10	108-7163-03	1	Bagger Support ASM



Bagger Weight Assembly

Ref	Part No.	Qty.	Description
1	105-6972-03	1	Weight-Bagger
2	323-11	2	Screw-HH
3	3256-24	4	Washer-Flat
4	3296-39	2	Nut-Lock, NI

NOTES


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