



48in Snow Blade Precision Series Riding Mowers

Model No. 63600 - 250000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

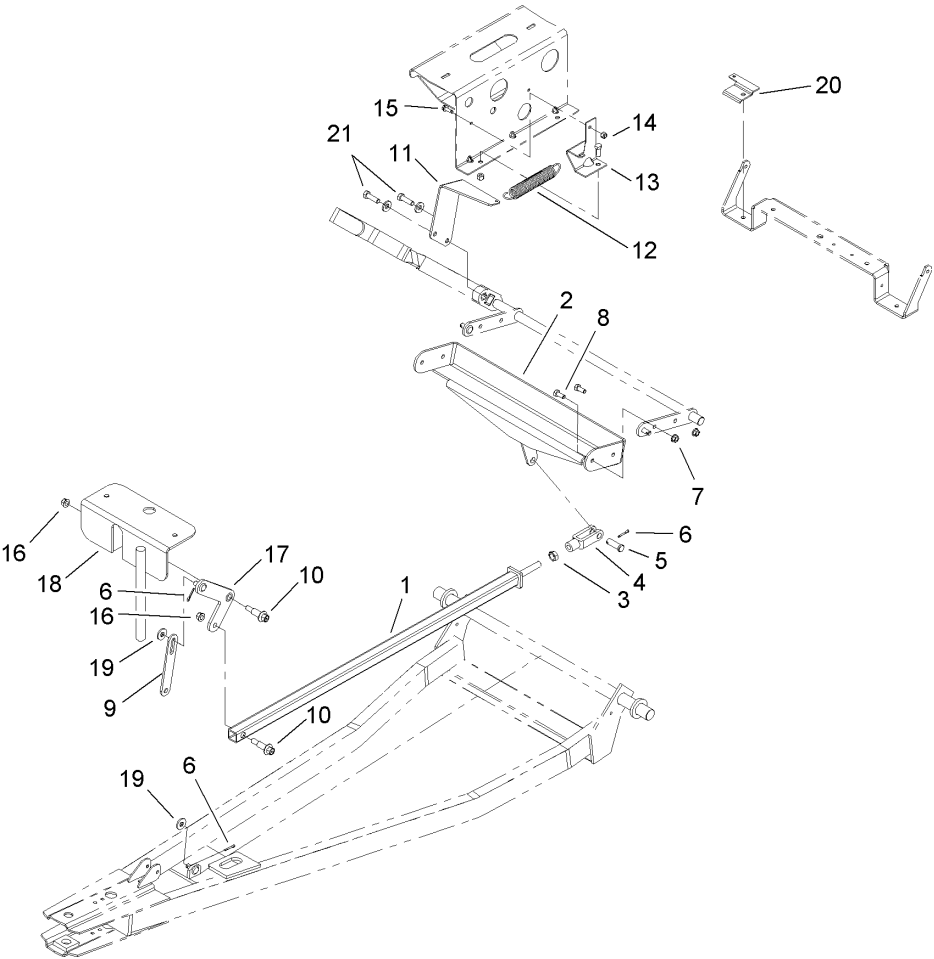
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Part Description Abbreviations

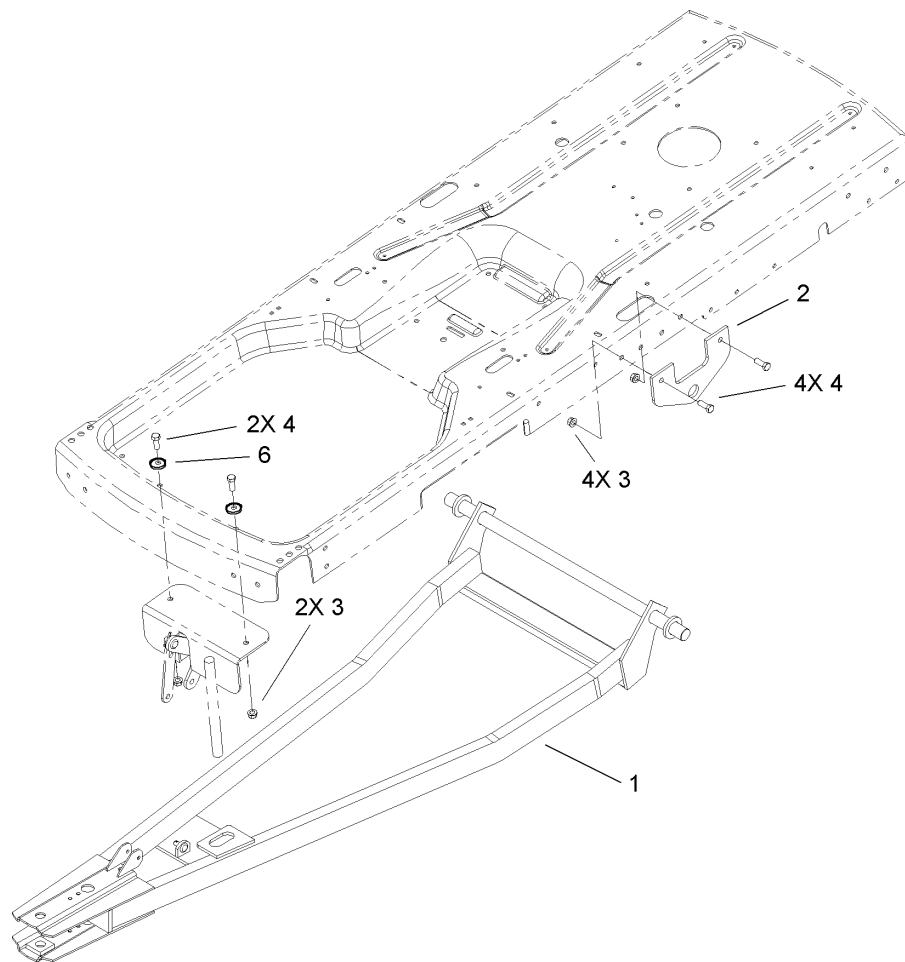
Part descriptions in this catalog may include the following abbreviations.

AR.	as required	HWHTF.	hex washer head thread forming
ASM.	assembly	HYD.	hydraulic
BBC.	blade brake clutch	INC.	incorporated
CARR.	carriage	LH.	left hand
DEG.	degrees	NI.	nylon insert
EXT.	external	NPTF.	national pipe thread fine
FH.	flat head	PPH.	phillips pan head
GA.	gauge	PPHTF.	phillips pan head thread forming
HF.	hex flange	PRH.	phillips round head
HH.	hex head	PTH.	phillips truss head
HHF.	hex head flange	PTO.	power take off
HHFTF.	hex head flange thread forming	RH.	right hand
HJ.	hex jam	ROPS.	roll over protection system
HLH.	hex lag head	SFH.	slotted fillister head
HOC.	height-of-cut	SHH.	slotted hex head
HSBH.	hex socket button head	SHWH.	slotted hex washer head
HSFH.	hex socket flat head	SPH.	slotted pan head
HS.	hex socket head	SQH.	square head
HWH.	hex washer head		



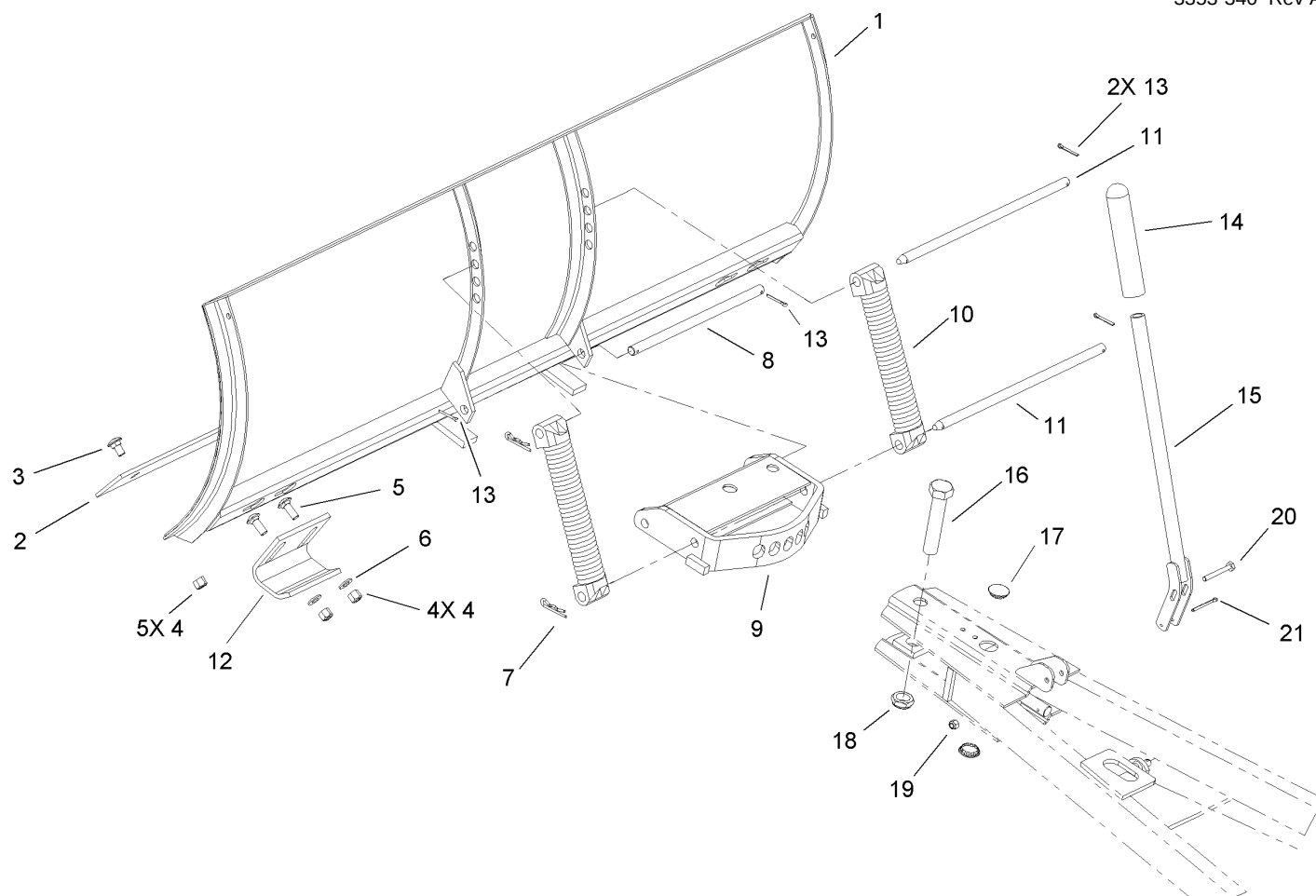
Blade Mount Assembly

Ref	Part No.	Qty.	Description				
1	107-2519-03	1	Rod Lift ASM				
2	106-8663-03	1	Arm-Lift				
3	3220-5	1	Nut-Jam				
4	100-7338	1	Clevis				
5	104-3634	1	Pin-Clevis				
6	3272-10	3	Pin-Cotter				
7	32128-25	4	Nut-HF				
8	322-3	4	Screw-HH				
9	106-8665-03	1	Link-Lift				
10	62-1330	2	Bolt-Shoulder				
11	107-2516-03	1	Mount-Spring, Front				
12	106-2177	1	Spring-Extension				
13	107-2506-03	1	Mount-Spring				
14	3296-42	1	Nut-Lock, NI				
15	32144-44	1	Screw-HWH				
16	32128-40	2	Nut-Flange				
17	106-6968-03	1	Pivot Arm ASM				
18	106-6967-03	1	Lift Mount ASM				
19	80-6990	2	Washer-Hardened				
20	108-8589-03	1	Bracket				
21	323-7	2	Screw-HH				



Blade Frame Assembly

Ref	Part No.	Qty.	Description
1	107-2472-03	1	Blade Frame ASM
2	106-6970-03	2	Plate-Side
3	32128-40	6	Nut-Flange
4	323-6	6	Screw-HH
6	3256-24	2	Washer-Flat



Blade Assembly

Ref	Part No.	Qty.	Description				
1	78-1330-03	1	Blade				
2	93-1612-03	1	Plate-Edge, Blade				
3	3231-1	5	Screw-CARR				
4	3296-39	9	Nut-Lock, NI				
5	3231-2	4	Screw-CARR				
6	3256-24	4	Washer-Flat				
7	9335124	2	Pin-Hair				
8	4564	1	Rod-Lower				
9	104-8053-03	1	Quadrant				
10	105-1386-03	2	Lug / Spring ASM				
11	5120	2	Rod-Pivot, Blade				
12	117424-03	2	Skid				
13	3272-11	4	Pin-Cotter				
14	105-1904	1	Grip-Handle, Snow Blade				
15	99-7787-03	1	Lever-Index				
16	3216-7	1	Screw-HH				
17	4944	2	Plug				
18	9156404	1	Nut-Lock				
19	3296-42	1	Nut-Lock, NI				
20	321-11	1	Screw-HH				
21	3272-12	1	Pin-Cotter				

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