



Z400 Z Master[®]

With 48in 7-Gauge Side Discharge Mower

Model No. 74412 - 250005001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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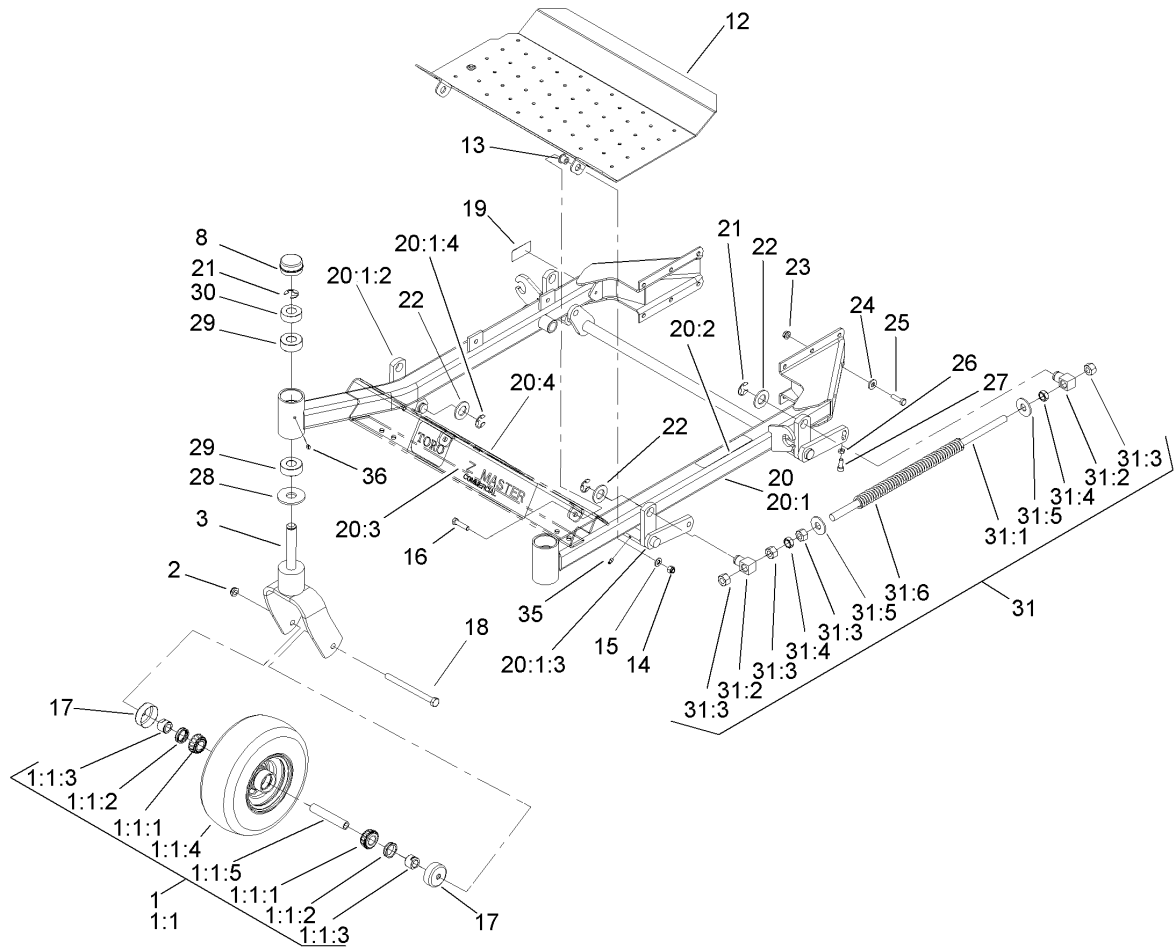
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
BBC. Blade Brake Clutch	INC. incorporated
CARR. carriage	LH. left hand
DEG. degrees	NI. nylon insert
EXT. external	NPTF. national pipe thread fine
FH. flat head	PPH. phillips pan head
GA. gauge	PPHTF. phillips pan head thread forming
HF. hex flange	PRH. phillips round head
HH. hex head	PTH. phillips truss head
HHF. hex head flange	PTO. power take off
HHFTF. hex head flange thread forming	RH. right hand
HJ. hex jam	ROPS. roll over protection system
HLH. hex lag head	SFH. slotted fillister head
HOC. height-of-cut	SHH. slotted hex head
HSBH. hex socket button head	SHWH. slotted hex washer head
HSFH. hex socket flat head	SPH. slotted pan head
HSH. hex socket head	SQH. square head
HWH. hex washer head	

Footnotes

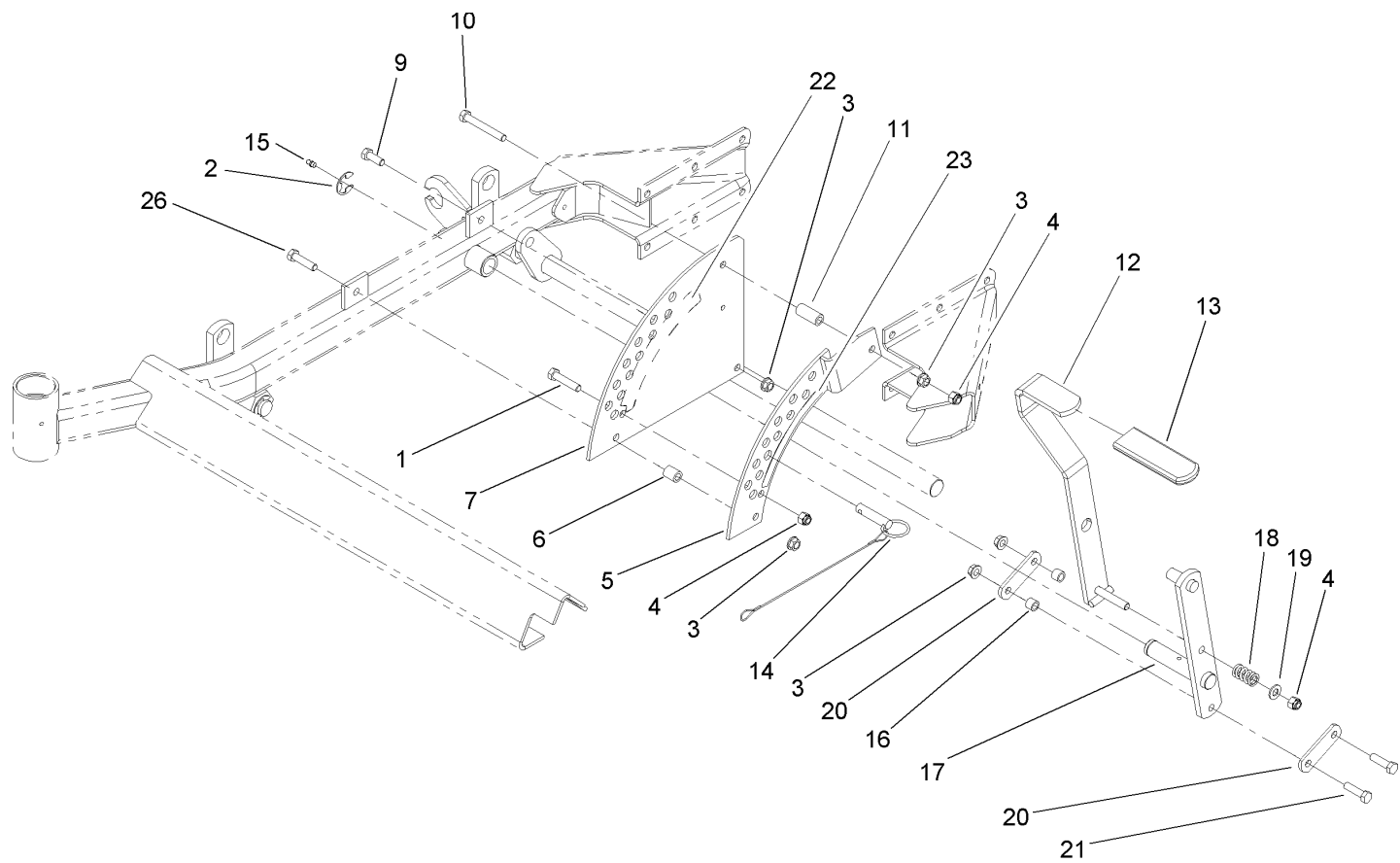
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain Parts From Your Local Kohler Dealer



Front Frame Assembly

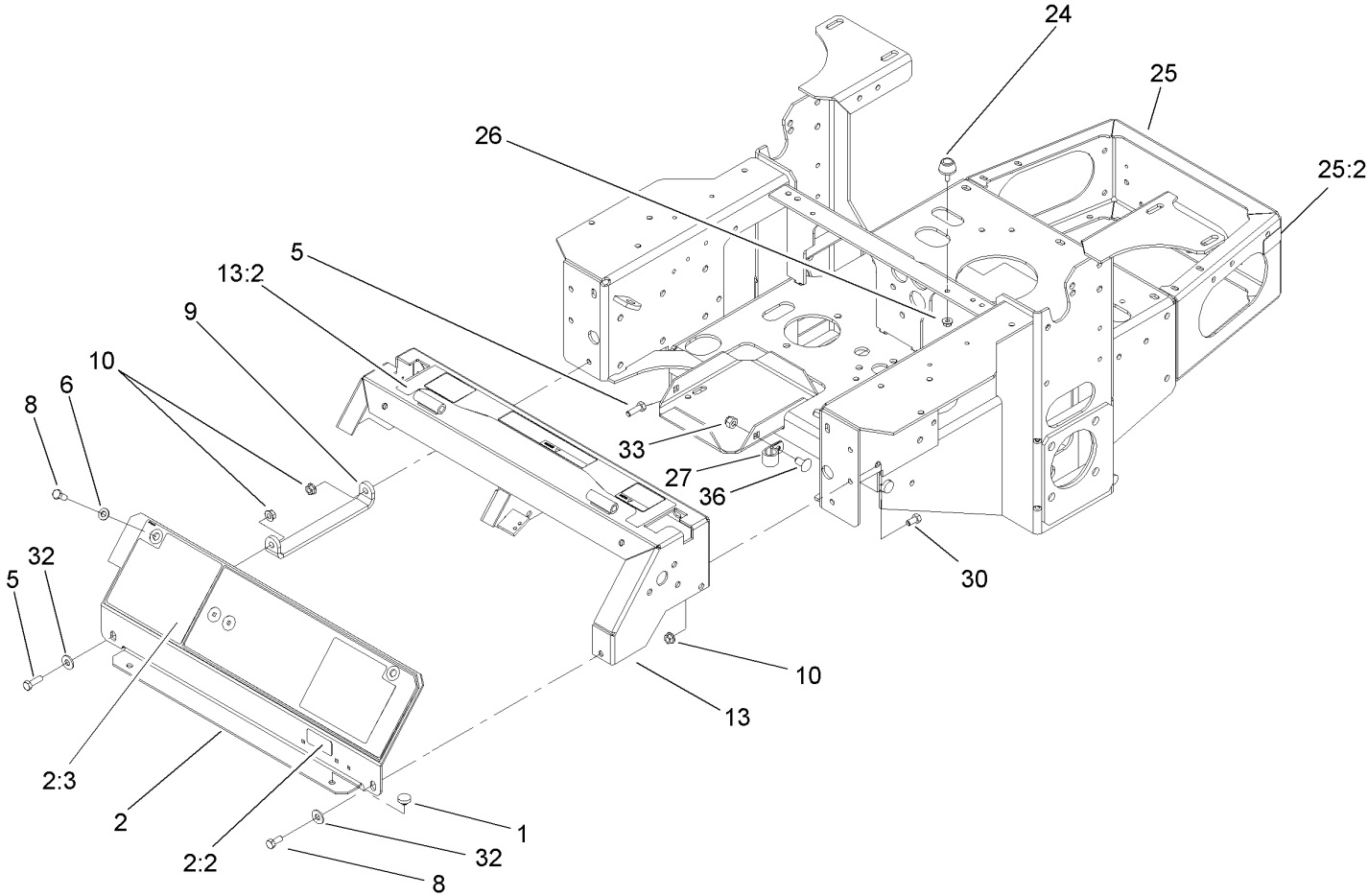
Ref	Part No.	Qty.	Description
1	103-3800	2	Wheel And Tire ASM
2	1:1:1	1	Wheel And Bearing ASM
1:1:1	1-633585	2	Bearing-Cone, Taper
1:1:2	103-0063	2	Seal-Caster
1:1:3	103-3051	2	Spacer-Nut
1:1:4	103-3151	1	Wheel And Tire ASM
1:1:5	103-3157	1	Axle-Caster
2	3296-45	2	Nut-Lock, NI
3	106-8796-01	2	Caster Fork ASM
8	1-543513	2	Cap-Grease
12	108-5007-03	1	Floor Pan
13	86-2180	2	Bushing-Flange
14	3296-39	2	Nut-Lock, NI
15	3256-24	2	Washer-Flat
16	323-8	2	Screw-HH
17	103-2768	4	Guard-Seal
18	325-20	2	Screw-HH
19	105-2625	1	Decal-STD, Safety
20	108-1130	1	Front Frame ASM
20:1		1	Frame-Front
20:1:2	99-3872	1	RH Lift Arm ASM
20:1:3	99-3871	1	LH Lift Arm ASM
20:1:4	32151-103	2	Ring-Snap
20:2	1-633818	1	Decal-Warning

Ref	Part No.	Qty.	Description
20:3	106-9730	1	Decal
20:4	107-2112	1	Decal-Warning
21	32151-103	6	Ring-Snap
22	3256-29	6	Washer-Flat
23	3290-357	12	Nut-HHF
24	98-5975	12	Washer-Belleville
25	323-7	12	Screw-HH
26	3218-2	2	Nut-Jam
27	3274-18	2	Screw-HSH
28	104-1105	2	Spacer-Support, Deck
29	108-1059	4	Bushing
30	108-2654	2	Spacer
31	1-634439	2	Front Frame Spring ASM
31:1	1-633096	1	Rod-Lift, Deck
31:2	1-633441	2	Swivel-Deck Mount, Rear
31:3	3217-11	4	Nut-Hex
31:4	3218-6	2	Nut-Jam
31:5	3256-7	2	Washer-Flat
31:6	1-633064	1	Spring-Support, Deck
35	302-19	4	Fitting-Grease
36	302-5	2	Fitting-Grease



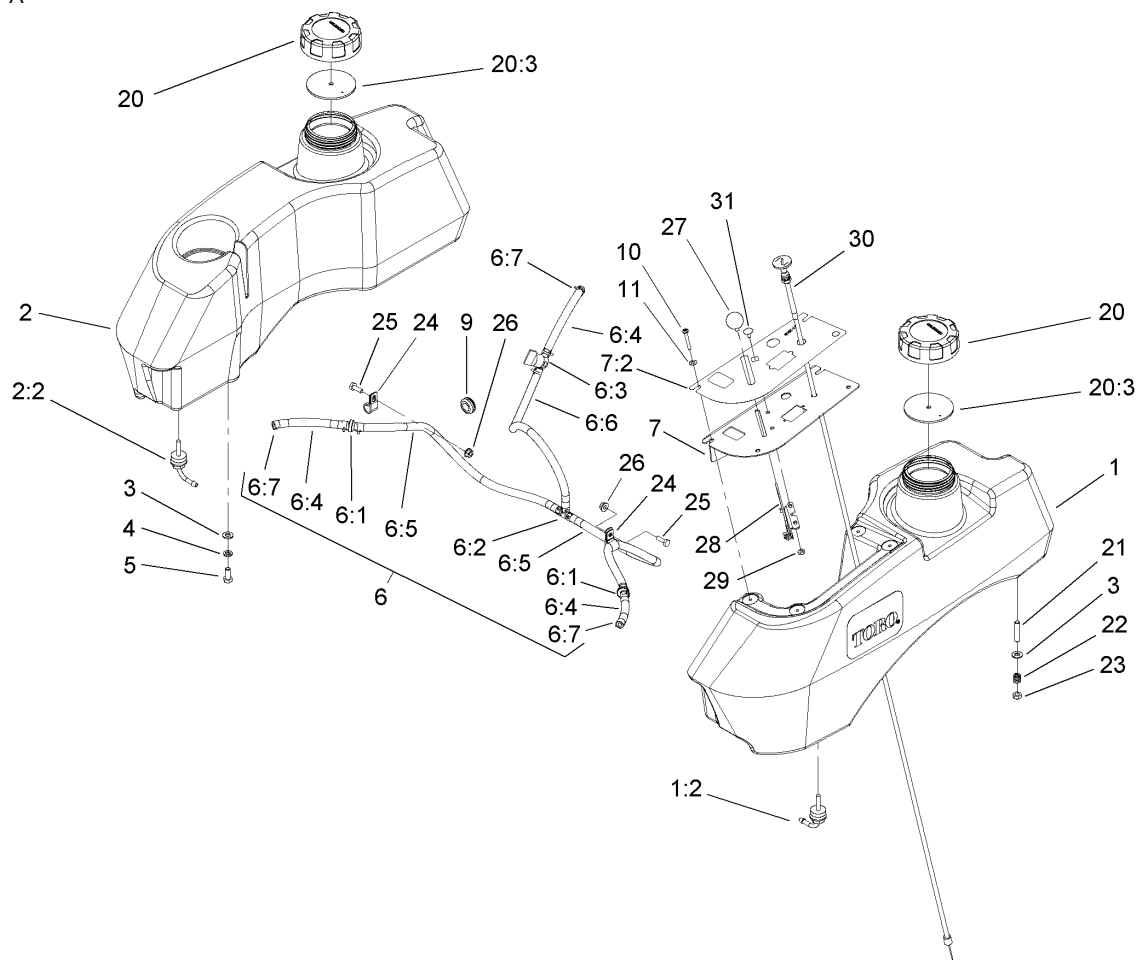
Height-of-Cut Assembly

Ref	Part No.	Qty.	Description				
1	323-9	1	Screw-HH				
2	32151-103	1	Ring-Snap				
3	3290-357	5	Nut-HHF				
4	3296-39	3	Nut-Lock, NI				
5	1-652235-01	1	Plate-Lift, Deck				
6	1-633080	1	Bushing-Lever, Lift				
7	1-653230-01	1	Plate-Lift, Deck				
9	323-6	1	Screw-HH				
10	323-13	1	Screw-HH				
11	1-633082	1	Bushing-Lever, Lift				
12	103-2078-03	1	Handle-Lift				
13	1-633295	1	Grip-Lever, Lift				
14	106-9951	1	Hitch Pin ASM				
15	302-19	1	Fitting-Grease				
16	103-1918	2	Bushing				
17	106-6598-03	1	Lift Arm ASM				
18	1-633325	1	Spring-Compression				
19	3256-24	1	Washer-Flat				
20	1-633068	2	Arm-Lift, Deck				
21	323-29	2	Screw-HH				
22	108-1051	1	Decal-Deck Height, Outer				
23	108-1050	1	Decal-Deck Height, Inner				
26	323-8	1	Screw-HH				



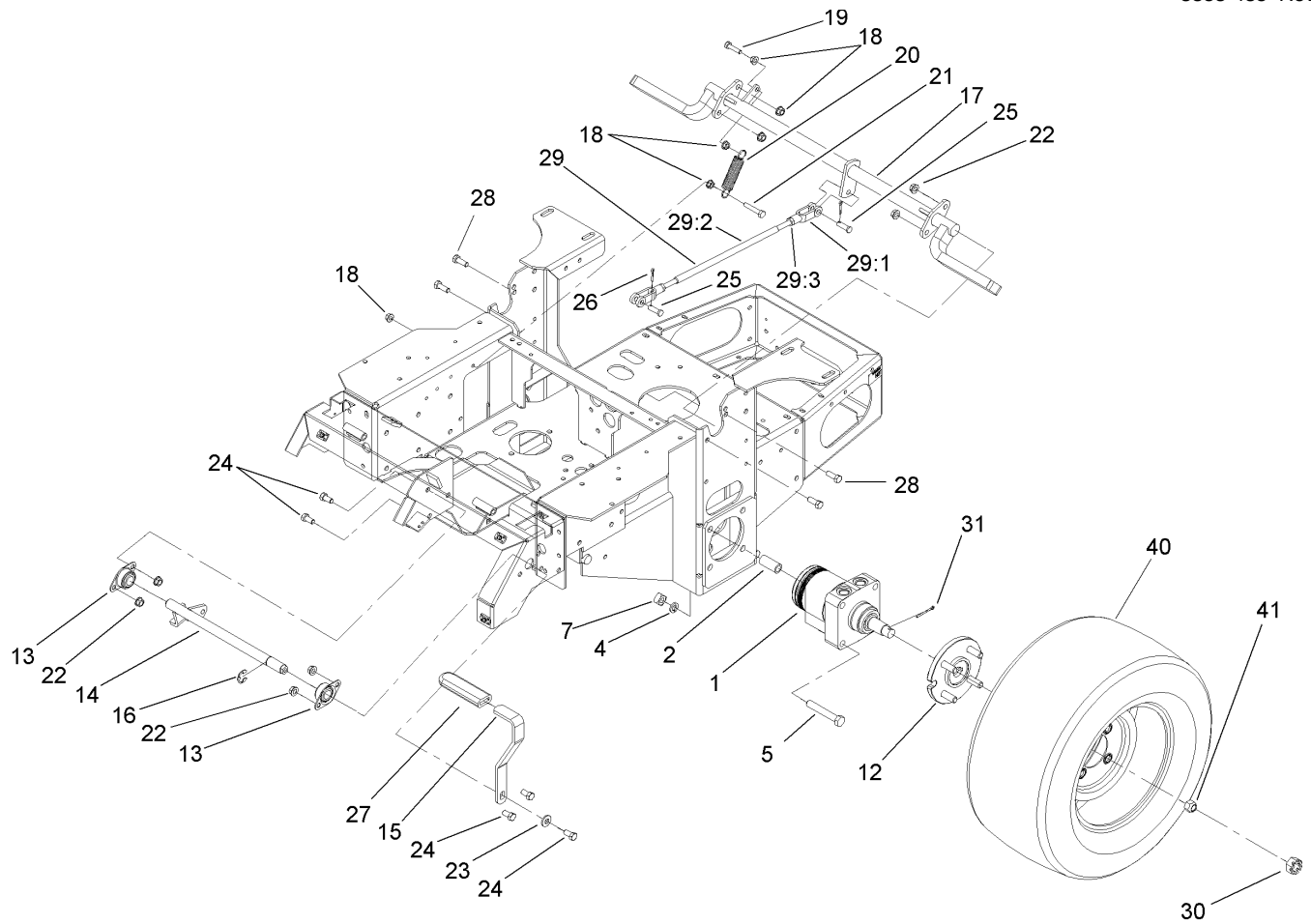
Main Frame Assembly

Ref	Part No.	Qty.	Description				
1	1-513658	2	Bumper				
2	108-1864	1	Panel ASM				
2:2	98-4387	1	Decal-Protection, Ear				
2:3	107-8445	1	Decal-Cover, Panel				
5	322-5	2	Screw-HH				
6	3256-23	2	Washer-Flat				
8	322-3	3	Screw-HH				
9	1-653089-03	1	Bracket				
10	32128-20	6	Nut-HF				
13	108-5997	1	Console ASM				
13:2	108-5995	1	Decal-Warning				
24	1-523420	2	Bumper				
25	108-2782	1	Main Frame ASM				
25:2	65-2690	1	Decal-Surface, Hot				
26	32128-33	2	Nut-HF				
27	1-633396	1	Clip-Loom				
30	322-2	4	Screw-HH				
32	3256-3	2	Washer-Flat				
33	3296-39	1	Nut-Lock, NI				
36	3231-21	1	Screw-CARR				



Fuel System Assembly

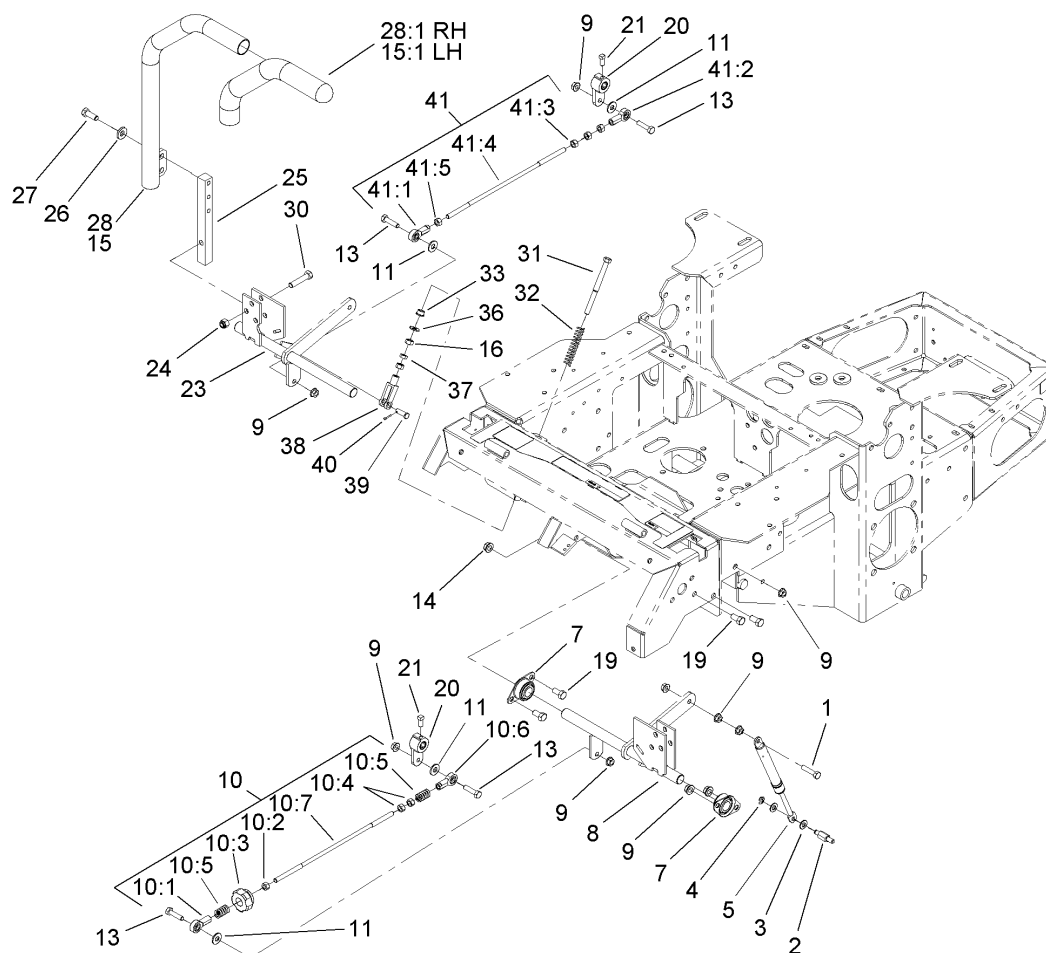
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	107-2146	1	LH Fuel Tank ASM	23	3296-47	4	Nut-Lock, NI
1:2	103-2605	1	Fitting-Fuel, Bulkhead	24	1-513762	4	Clip-Loom
2	106-9975	1	RH Fuel Tank ASM	25	321-4	2	Screw-HH
2:2	103-2605	1	Fitting-Fuel, Bulkhead	26	32128-33	2	Nut-HF
3	3256-23	8	Washer-Flat	27	1-513592	1	Knob-Ball
4	1-805005	4	Washer-Lock	28	103-4091	1	Cable-Throttle
5	322-3	4	Screw-HH	29	3296-2	2	Nut-Lock
②6		1	Fuel Line ASM	30	103-4090	1	Control-Choke
6:1	99-5000	2	Valve-Check, Fuel	31	1-807513	2	Bolt-CARR
6:2	99-5005	1	Fitting-Tee, Barbed				
6:3	1-603770	1	Valve-Fuel				
6:4	99-7190	3	Hose-Fuel				
6:5	99-3185	2	Hose-Fuel				
6:6	106-8720	1	Hose-Fuel				
6:7	1-303077	12	Clamp				
7	107-2149	1	Control Panel ASM				
7:2	107-2148	1	Decal-Panel, Control				
9	1-543296	2	Grommet				
10	32122-30	4	Screw-PTH				
11	1-303435	4	Washer-Spring				
20	88-3980	2	Gas Cap ASM				
20:3	88-4010	1	Gasket-Cap, Gas				
21	1-633023	4	Stud				
22	1-633349	4	Spring-Tank, Fuel				



Parking Brake Assembly

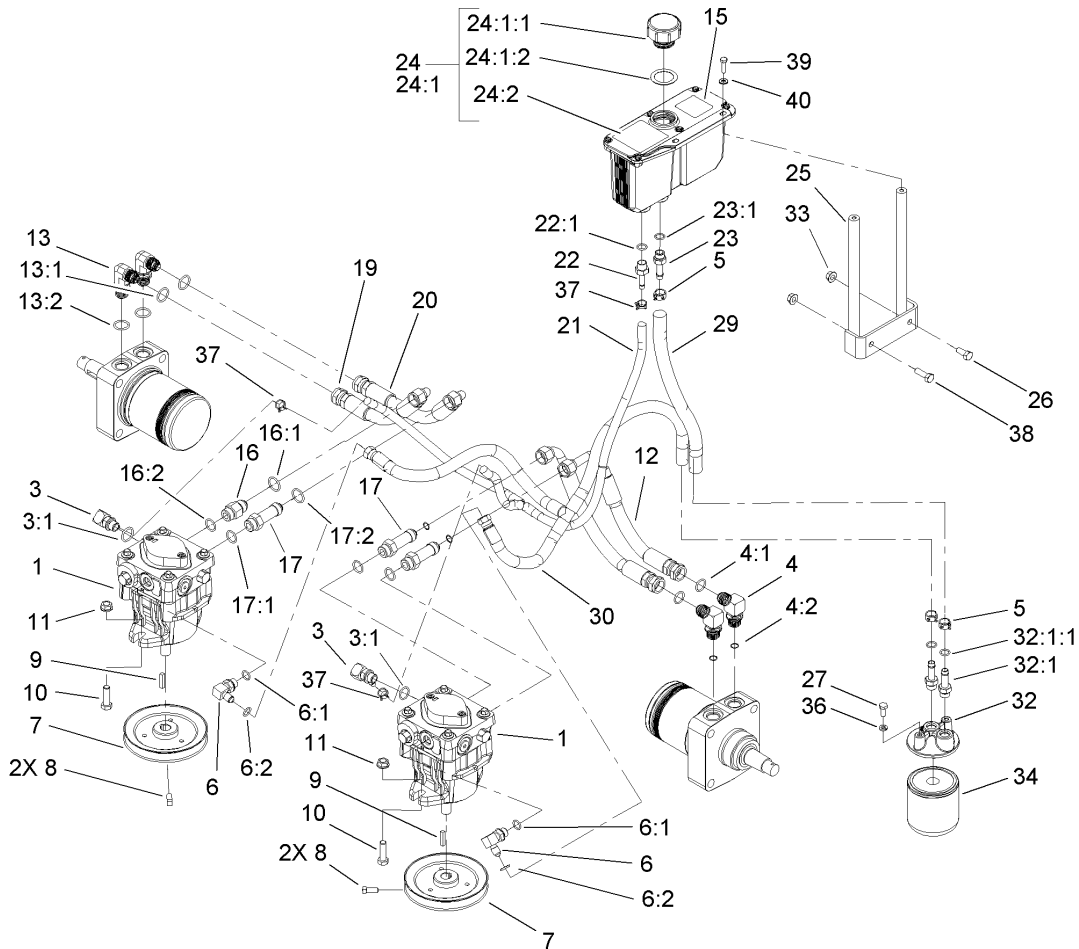
Ref	Part No.	Qty.	Description
1	103-4695	2	Motor-Wheel
❶1:1	1-000119	1	Seal Kit
❶1:2	1-000138	1	Bearing Kit
2	103-4042	8	Spacer-Motor, Wheel
4	3253-7	8	Washer-Lock
5	325-18	8	Screw-HH
7	103-0131	8	Nut-Square
12	1-602997	2	Hub W/Studs
13	1-633102	2	Bearing-Flange, Side
14	103-3116	1	Shaft-Brake, Parking
15	1-653074-03	1	Handle-Brake, Park
16	32151-48	1	E-Ring
17	103-3960-03	1	Brake
18	32128-20	4	Nut-HF
19	322-6	1	Screw-HH
20	1-323161	1	Spring-Idler
21	322-9	1	Screw-HH
22	3290-357	8	Nut-HHF
23	98-5975	1	Washer-Belleville
24	323-4	5	Screw-HH
25	1-808285	2	Pin-Clevis
26	3272-10	2	Pin-Cotter
27	1-633268	1	Grip-Lever, Brake
28	323-6	4	Screw-HH

Ref	Part No.	Qty.	Description
29	103-4335	1	Brake Rod ASM
29:1	1-633131	2	Yoke-Linkage, Brake
29:2	103-3907	1	Linkage-Handle, Brake
29:3	3219-3	2	Nut-Hex
30	32136-5	2	Nut-Hex, Slotted
31	1-806800	2	Pin-Cotter
40	1-543396	2	Wheel And Tire ASM
41	242-50	8	Nut-Lug



Motion Control Assembly

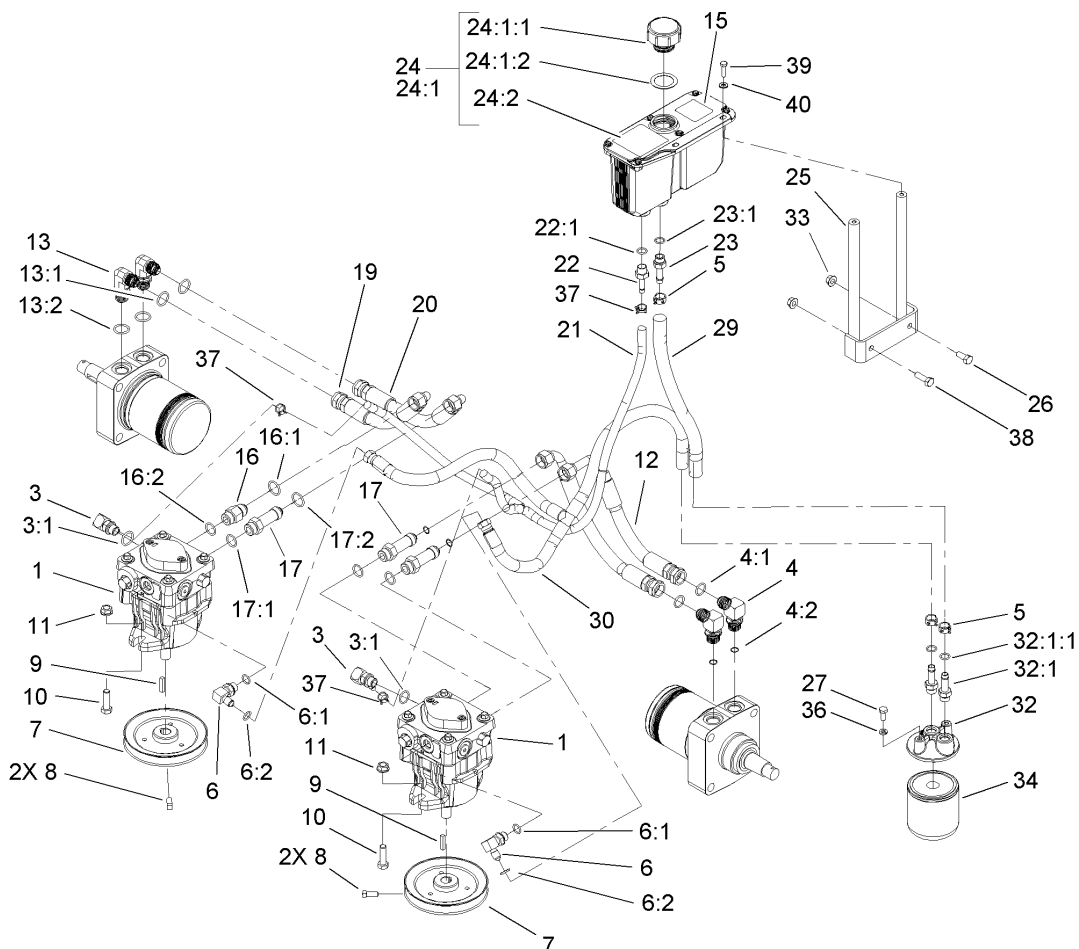
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	1-403180	2	Screw-HH	21	1-803022	2	Screw-Set
2	103-4101	2	Pin-Damper	23	103-4773	1	Control-Motion, RH
3	3256-23	4	Washer-Flat	24	3296-39	6	Nut-Lock, NI
4	32120-35	2	E-Ring	25	103-0407	2	Arm-Shaft, Control
5	103-4079	2	Damper-Control, Motion	26	98-5975	4	Washer-Belleville
7	1-633102	4	Bearing-Flange, Side	27	323-6	4	Screw-HH
8	103-4774	1	Control-Motion, LH	28	103-0632	1	RH Lever ASM
9	32128-20	12	Nut-HF	28:1	1-633257	1	Grip-Control, Motion
10	103-4326	1	Tracking Rod ASM	30	323-9	6	Screw-HH
10:1	1-543017	1	Balljoint-RH	31	1-603737	2	Bolt-Return, Neutral
10:2	3219-2	1	Nut-Hex	32	1-603807	2	Spring-Return, Neutral
10:3	103-3060	1	Knob-Tracking	33	1-603735	2	Bushing-Flanged
10:4	1-804524	2	Nut	36	3256-2	2	Washer-Flat
10:5	1-323245	2	Spring-Compression	37	3220-2	2	Nut-Jam
10:6	1-633152	1	Balljoint-Thread, LH	38	1-303105	2	Yoke-Adjustable
10:7	103-3066	1	Link-Rod, Tracking	39	1-808280	2	Pin-Clevis
11	3256-3	4	Washer-Flat	40	3272-5	2	Pin-Cotter
13	322-6	4	Screw-HH	41	103-4327	1	Tracking ASM
14	3290-357	6	Nut-HHF	41:1	1-543017	1	Balljoint-RH
15	103-0631	1	LH Lever ASM	41:2	1-633152	1	Balljoint-Thread, LH
15:1	1-633257	1	Grip-Control, Motion	41:3	1-804524	1	Nut
16	3219-2	4	Nut-Hex	41:4	103-3066	1	Link-Rod, Tracking
19	323-4	6	Screw-HH	41:5	3219-2	3	Nut-Hex
20	103-3717	2	Arm-Control				



Hydraulic System Assembly

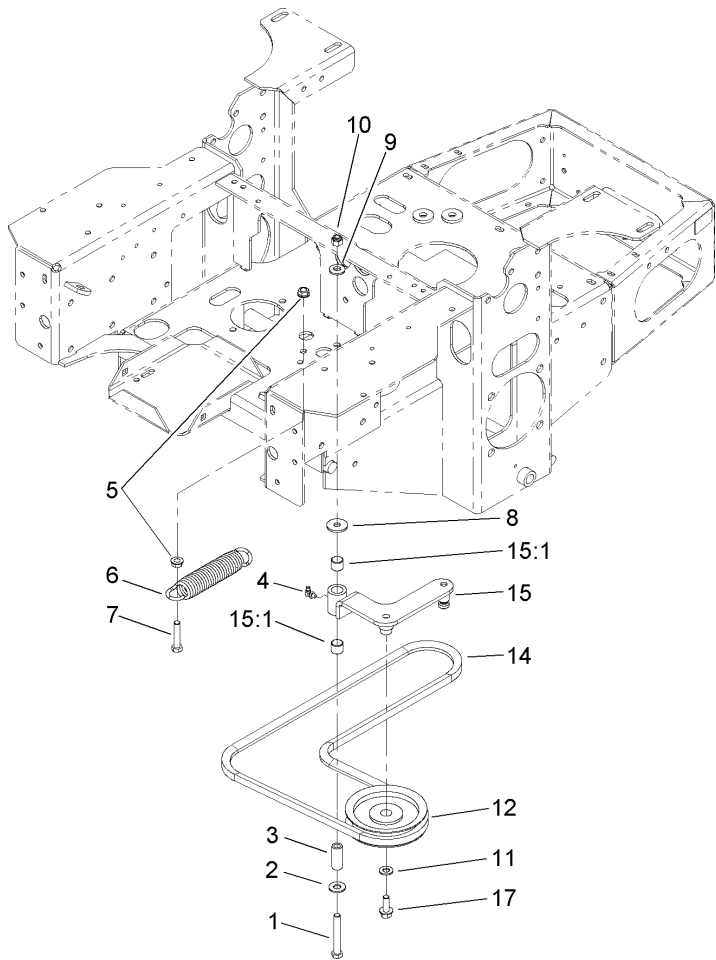
Ref	Part No.	Qty.	Description
1	103-4040	2	Pump-HYD
3	103-1799	2	Elbow-90 DEG
3:1	237-42	1	O-Ring
4	103-2153	2	Fitting-90 DEG
4:1	1-603920	1	O-Ring
4:2	1-603992	1	O-Ring
5	103-1988	3	Clamp-Hose
6	103-1802	2	Fitting-HYD, 90 DEG
6:1	1-603921	1	O-Ring
6:2	237-42	1	O-Ring
7	1-653156	2	Pulley
8	1-803050	2	Screw-Set
9	1-807272	2	Key
10	323-7	4	Screw-HH
11	3290-357	5	Nut-HHF
12	103-4022	1	Hose-Rear, LH
13	103-4797	2	Elbow-90 DEG
13:1	1-603920	1	O-Ring
13:2	1-603992	1	O-Ring
15	103-2644	1	Decal-Exhaust
16	103-4020	1	Adapter-Straight
16:1	1-603920	1	O-Ring
16:2	1-603992	1	O-Ring
17	103-1940	3	Adapter-HYD, Straight

Ref	Part No.	Qty.	Description
17:1	237-79	1	O-Ring
17:2	1-603992	1	O-Ring
19	103-4021	1	Hose-Rear, RH
20	1-653187	2	Hose-Rear, RH
21	103-2357	1	HYD Hose ASM
22	103-1801	1	Adapter-Straight
22:1	237-42	1	O-Ring
23	103-1912	1	Adapter-Straight
23:1	237-42	1	O-Ring
24	103-1947	1	HYD Reservoir ASM
24:1		1	Reservoir-HYD
24:1:1	103-1948	1	Cap-Reservoir, HYD
24:1:2	103-1949	1	Gasket-Cap
24:2	1-523552	1	Decal-Tank, HYD
25	103-3071-03	1	Stand-Reservoir
26	322-3	1	Screw-HH
27	321-3	2	Screw-HH
29	103-3077	1	HYD Hose ASM
30	103-2930	1	HYD Hose ASM
32	103-2889	1	Filter Head ASM
32:1	103-1912	2	Adapter-Straight
32:1:1	237-42	1	O-Ring
33	32128-20	2	Nut-HF
34	1-633752	1	Filter-HYD, Winter



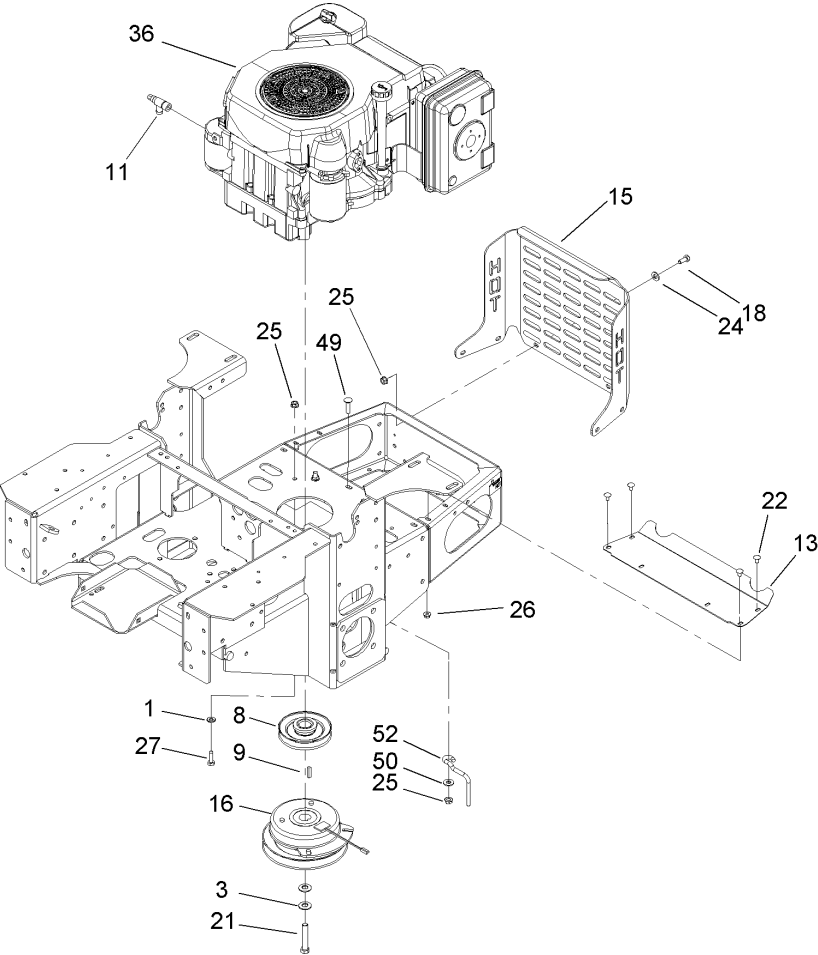
Hydraulic System Assembly (continued)

Ref	Part No.	Qty.	Description
34	1-633750	1	Filter-HYD
36	1-805004	2	Washer-Lock
37	103-1716	3	Clamp-Hose
38	322-5	1	Screw-HH
39	321-6	2	Screw-HH
40	3256-22	2	Washer-Flat



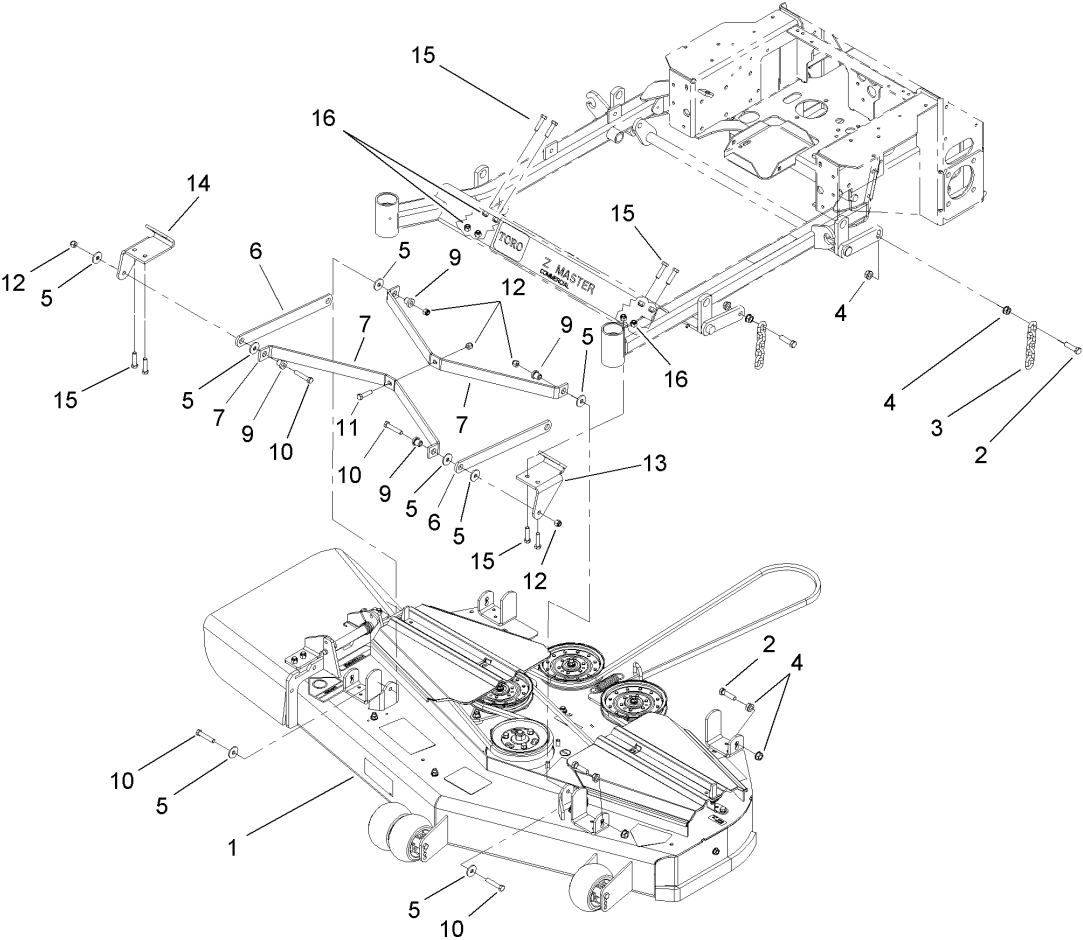
Pump Idler and Belt Assembly

Ref	Part No.	Qty.	Description				
1	323-13	1	Screw-HH				
2	3256-4	1	Washer-Flat				
3	1-603044	1	Bushing				
4	302-40	1	Fitting-Grease				
5	3290-357	2	Nut-HHF				
6	103-4480	1	Spring-Extension				
7	323-9	1	Screw-HH				
8	63-8410	1	Washer				
9	98-5975	1	Washer-Belleville				
10	3296-39	1	Nut-Lock, NI				
11	3256-24	1	Washer-Flat				
12	1-603843	1	Pulley-Idler				
14	107-3959	1	Belt-Cog				
15	103-4482	1	Idler Arm ASM				
15:1	103-4681	2	Sleeve-Bearing				
17	3234-11	1	Screw-HHF				



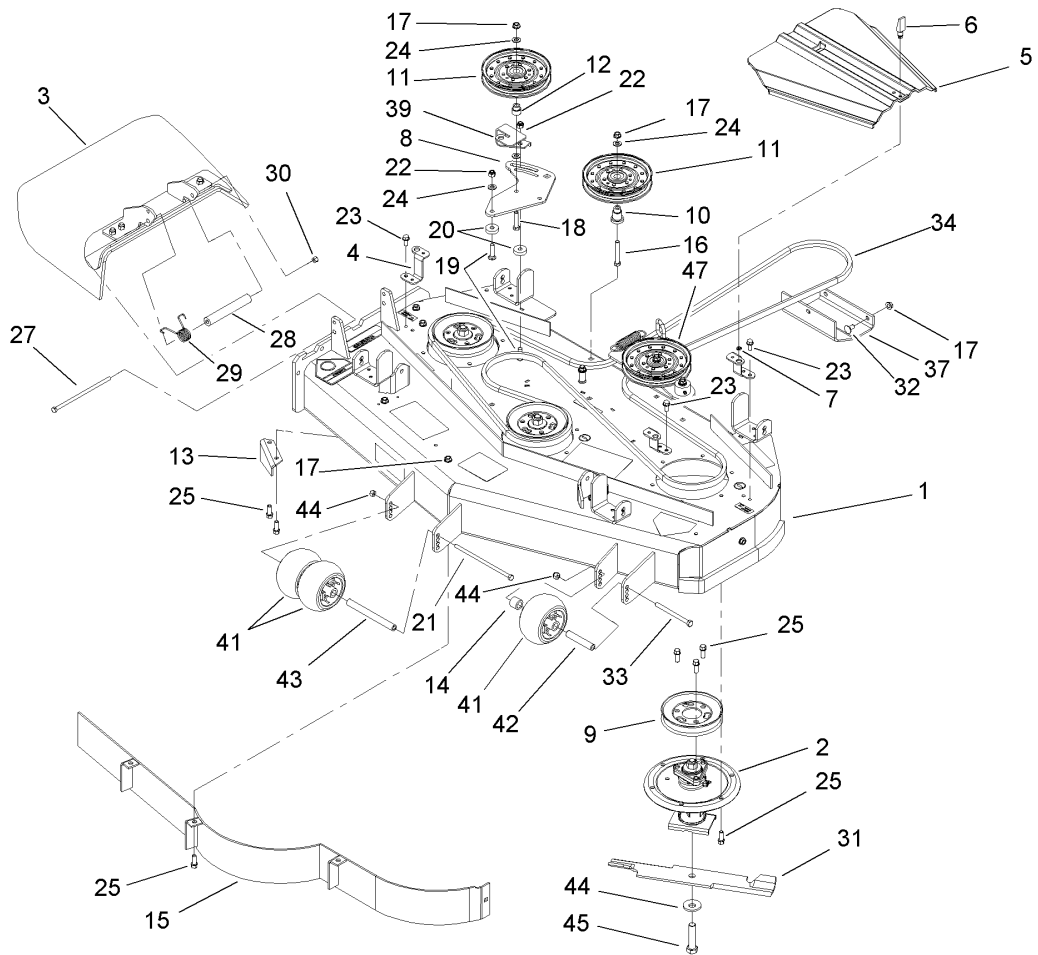
Engine, Clutch and Muffler Assembly

Ref	Part No.	Qty.	Description				
1	1-303334	4	Washer-Spring				
3	1-603610	2	Washer-Spring				
8	1-653035	1	Pulley				
9	1-807259	1	Key				
11	103-1965	1	Valve-Drain, Oil				
13	103-2740-03	1	Deflector-Short				
15	103-4048-03	1	Bumper-Rear				
16	104-3624	1	Clutch				
18	322-3	6	Screw-HH				
21	3212-10	1	Screw-HH				
22	3229-10	4	Screw-CARR				
24	3256-24	6	Washer-Flat				
25	32128-20	7	Nut-HF				
26	32128-33	4	Nut-HF				
27	33114-025	4	Screw-HH				
36		1	Engine-Kohler, Cv493S-27528				
49	3230-3	1	Screw-CARR				
50	3256-3	1	Washer-Flat				
52	108-1058	1	Rod-Belt				



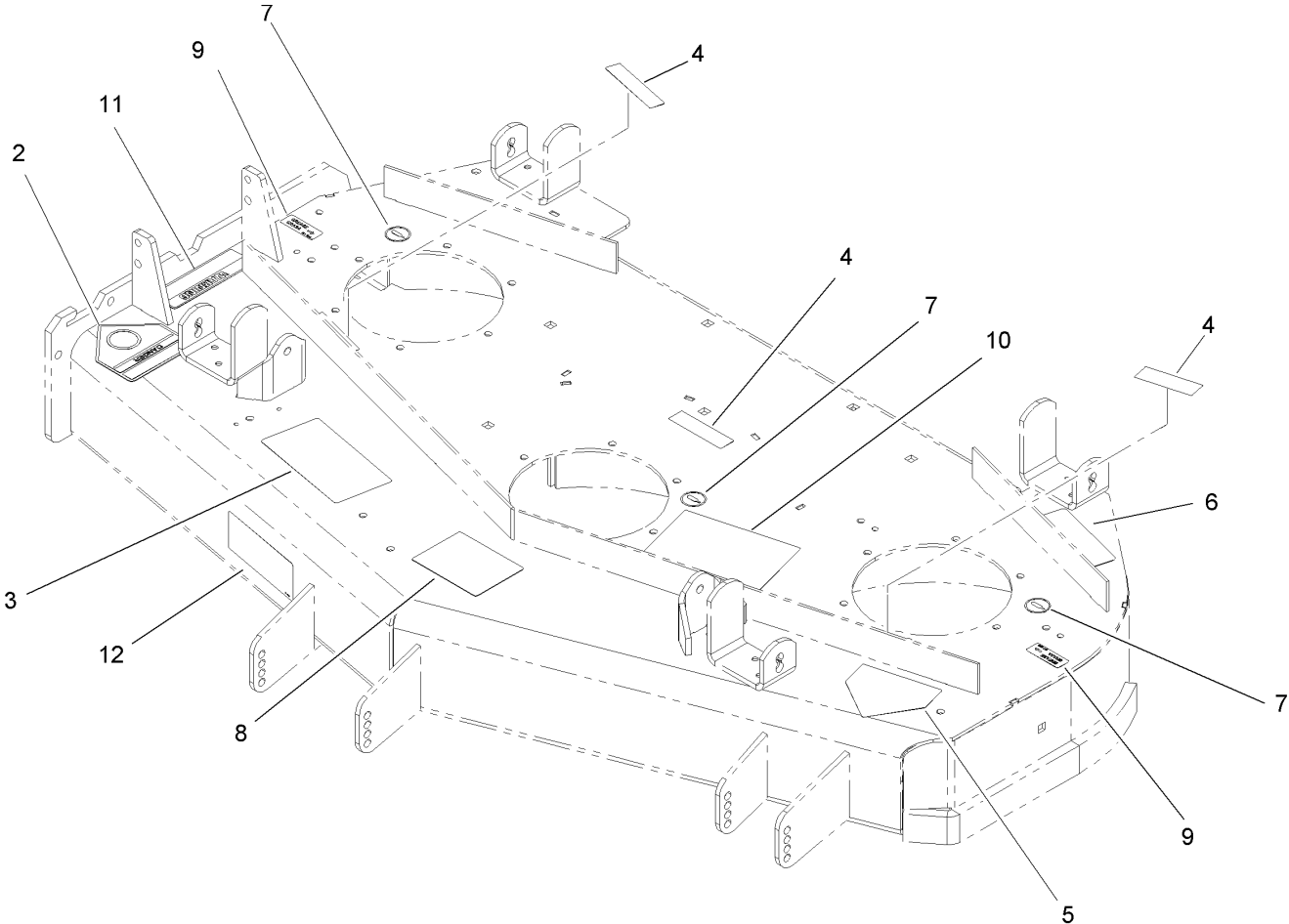
Deck Mounting Assembly

Ref	Part No.	Qty.	Description				
1	107-1667	1	Deck ASM				
2	103-1898	8	Screw-HH				
3	1-633447	4	Chain-Lift, Deck				
4	32128-37	16	Nut-HF				
5	63-8410	8	Washer				
6	107-1698-01	2	Strut-Flat				
7	108-2168-01	2	Brace-Cross				
9	65-5950	4	Bushing-Pulley				
10	323-10	4	Screw-HH				
11	323-8	1	Screw-HH				
12	3296-39	6	Nut-Lock, NI				
13	108-2164-01	1	Plate-Pull, LH				
14	108-2165-01	1	Plate-Pull, RH				
15	323-6	8	Screw-HH				
16	3290-357	8	Nut-HHF				



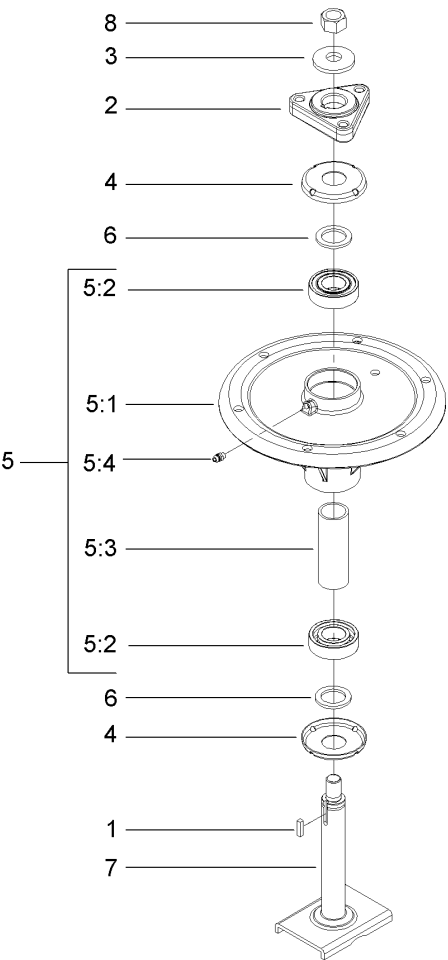
Deck Assembly No. 107-1667

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	107-1666	1	Deck Decal ASM	25	92-1624	32	Screw
2	107-8504	3	Spindle ASM	27	322-50	2	Screw-HH
3	108-2792	1	Rubber Deflector ASM	28	105-4622	1	Spacer
4	108-2177-01	3	Bracket-Cover, Tall	29	108-4052	1	Spring-Torsion
5	107-8536	2	Cover-Belt	30	3296-29	1	Nut-Lock, NI
6	74-5950	2	Latch-Swell	31	107-3192-03	3	Blade-Rotary, 16.5In High Flow
7	99-3058	2	Washer	32	3231-1	7	Screw-CARR
8	107-8516-01	1	Plate-Idler	33	323-23	1	Screw-HH
9	107-1684	3	Pulley	34	106-7369	1	Belt-V
10	106-3214	1	Mount-Pulley	37	107-3166-01	1	Skid
11	1-633109	2	Idler-Flat	39	108-2228-01	1	Bracket-Cover
12	1-603496	1	Bushing-Idler	41	1-603299	3	Roller-Scalp, Anti
13	107-8541-01	1	Baffle-Discharge	42	98-7912	1	Tube-Spanner
14	98-7913	1	Tube-Spacer	43	98-5967	1	Spacer-Wheel
15	108-2187-01	1	Baffle ASM	44	103-0865	3	Washer-Blade Bolt, Heavy
16	323-12	1	Screw-HH	45	103-0862	3	Screw-Cap
17	3290-357	32	Nut-HHF	47		1	Spring Idler ASM
18	323-9	1	Screw-HH	99	107-3196-03	3	Blade-Rotary, 16.5In Recycling
19	3231-4	2	Screw-CARR	99	107-3194-03	3	Blade-Rotary, 16.5In Med Flow
20	105-7788	2	Spacer	99	107-3195-03	3	Blade-Rotary, 16.5In Atomic
21	323-28	1	Screw-HH	99	107-3193-03	3	Blade-Rotary, 16.5In Low Flow
22	3296-39	4	Nut-Lock, NI				
23	32144-70	3	Screw-HH				
24	3256-24	4	Washer-Flat				



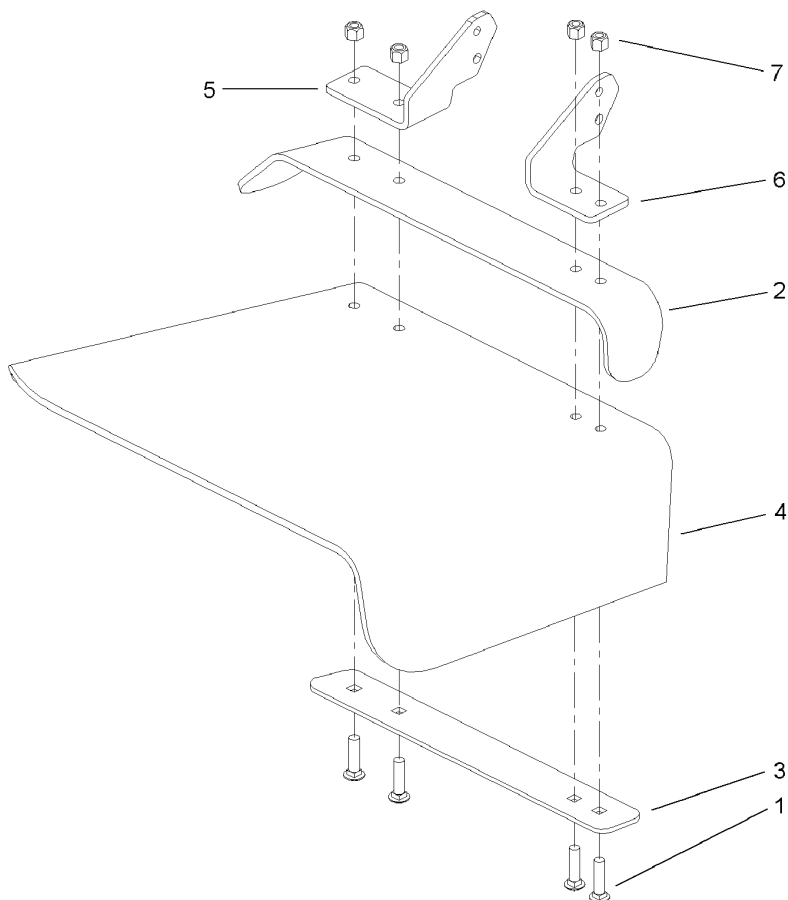
Deck Decal Assembly No. 107-1666

Ref	Part No.	Qty.	Description				
2	54-9220	1	Decal-Danger				
3	66-1340	1	Decal-Danger				
4	98-5954	3	Decal-Missing, Cover				
5	1-403005	1	Decal-Danger				
6	68-8340	1	Decal-Torque				
7	58-6520	3	Decal-Grease				
8	105-7798	1	Decal-Scalp, Anti				
9	107-1613	3	Decal-Grease				
10	107-1687	1	Decal-Aid, Service				
11	104-8569	1	Decal-Warning				
12	107-1695	1	Decal				



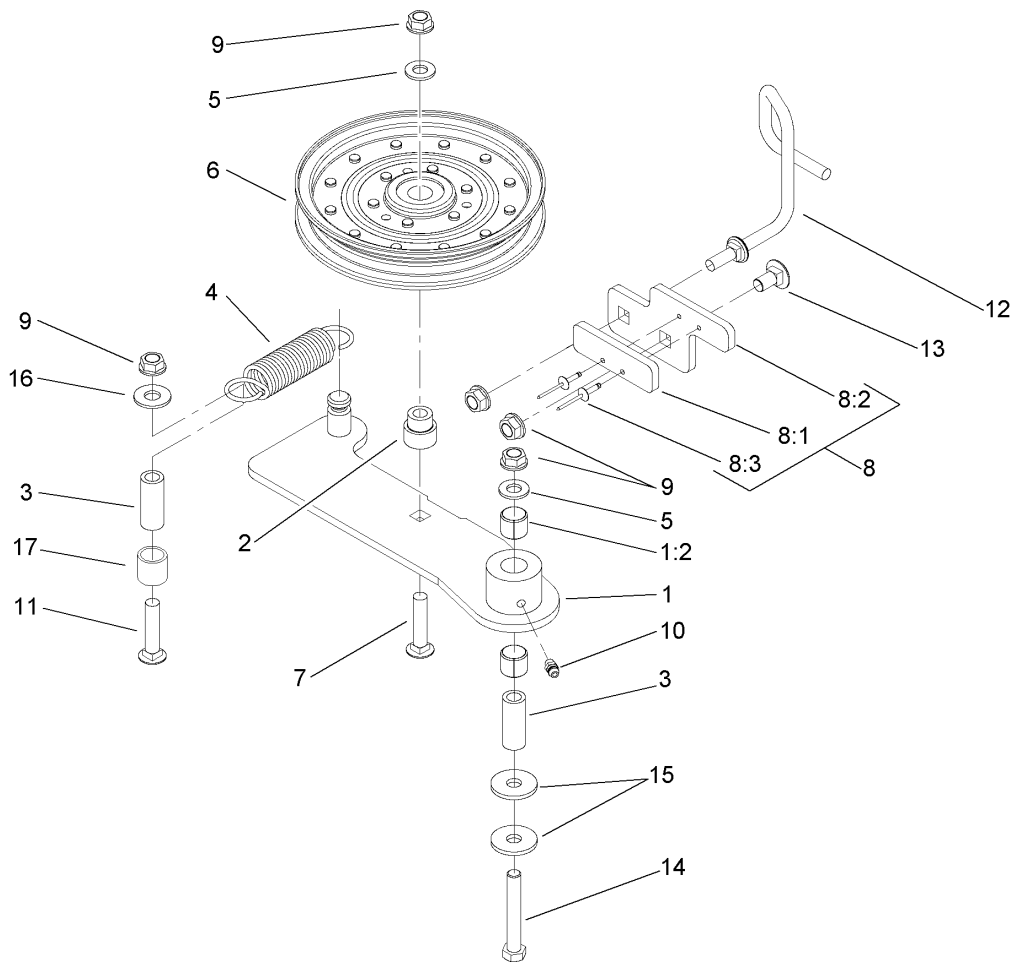
Spindle Assembly No. 107-8504

Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	113514	2	Bearing-Ball				
5:3	107-8502	1	Spacer-Bearing				
5:4	302-5	1	Fitting-Grease				
6	3-8514	2	Washer-Thrust				
7	107-8501	1	Spindle ASM				
8	3219-6	1	Nut-Hex				



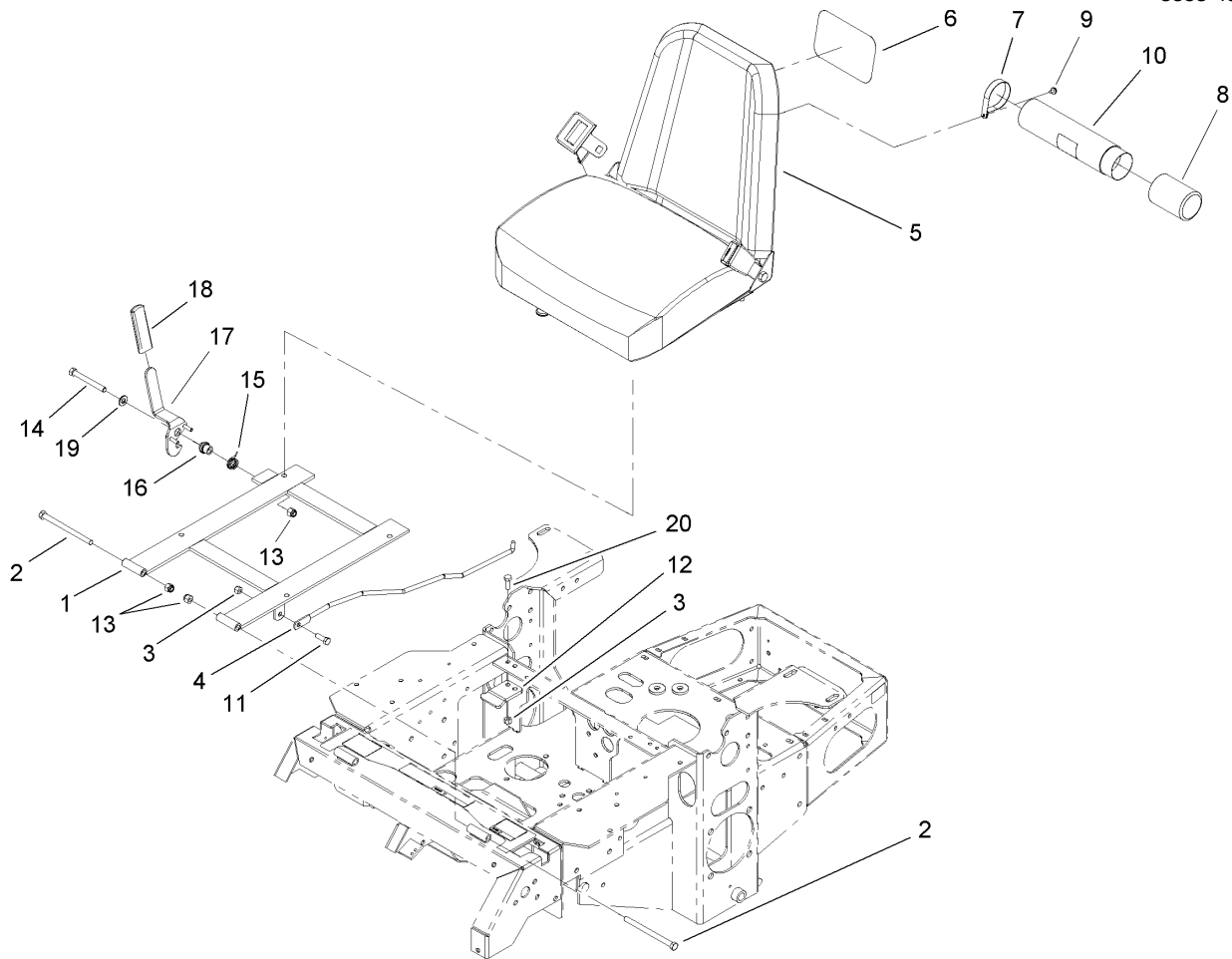
Rubber Deflector Assembly No. 108-2792

Ref	Part No.	Qty.	Description				
1	3231-4	4	Screw-CARR				
2	106-3246-01	1	Deflector				
3	106-3248-03	1	Strap-Discharge				
4	108-5029	1	Deflector-Rubber				
5	108-4059-01	1	Plate-Hinge, Rear				
6	106-3253-01	1	Plate-Hinge, Front				
7	3296-39	4	Nut-Lock, NI				



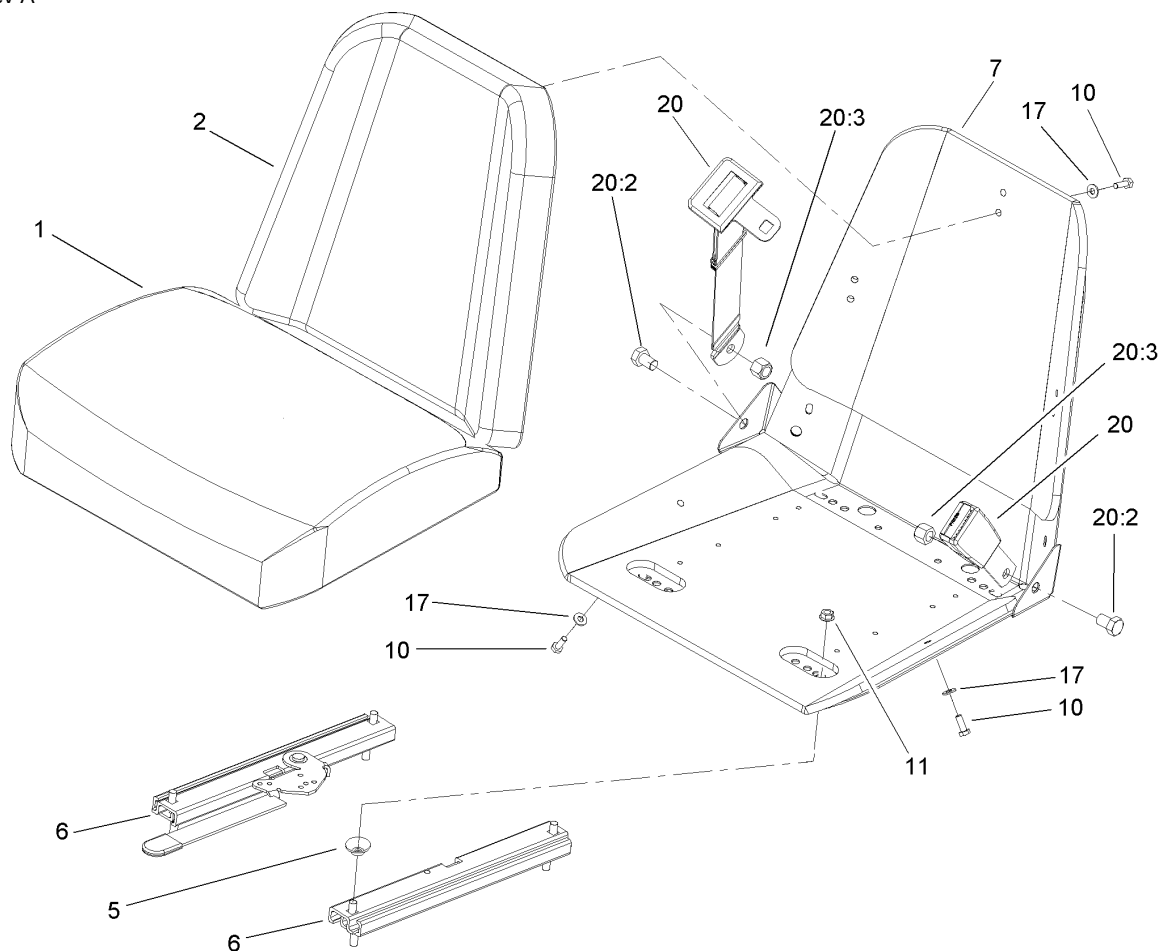
Idler Assembly

Ref	Part No.	Qty.	Description				
1	108-4062	1	Idler Arm ASM				
1:2	103-4681	2	Sleeve-Bearing				
2	1-603496	1	Bushing-Idler				
3	1-603044	2	Bushing				
4	108-4056	1	Spring-Extension				
5	3256-24	2	Washer-Flat				
6	1-633109	1	Idler-Flat				
7	3231-6	1	Screw-CARR				
8		1	Stop Pad ASM				
8:1	106-3229	1	Pad-Bumper				
8:2	107-1697-01	1	Plate-Stop				
8:3	3269-24	2	Rivet				
9	3290-357	5	Nut-HHF				
10	302-5	1	Fitting-Grease				
11	3231-31	1	Screw-CARR				
12	108-4072	1	Guide-Belt				
13	3231-1	1	Screw-CARR				
14	323-12	1	Screw-HH				
15	2844	2	Washer				
16	3256-4	1	Washer-Flat				
17	108-4063	1	Spacer-Rubber				



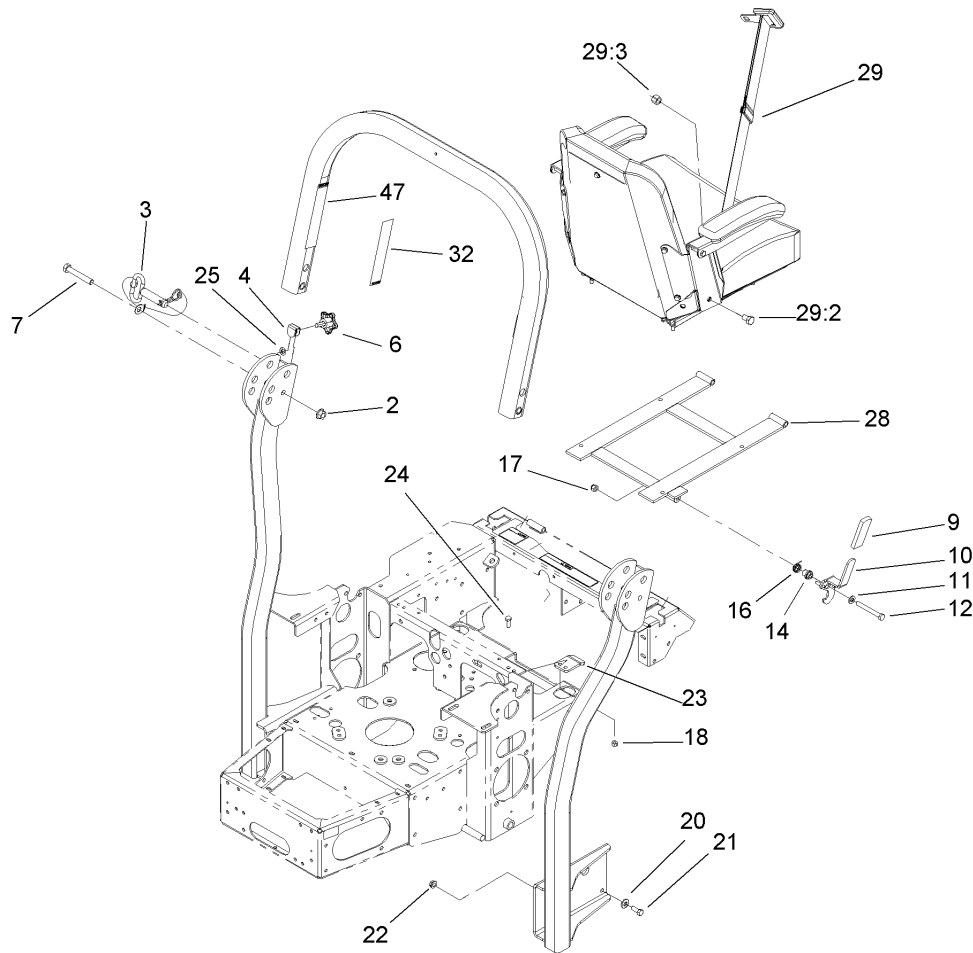
Seat and Bracket Assembly

Ref	Part No.	Qty.	Description				
1	107-3052-03	1	Seat Support Frame ASM				
2	323-39	2	Screw-HH				
3	3296-29	3	Nut-Lock, NI				
4	103-1731	1	Rod-Retainer, Seat				
5	107-2116	1	Seat ASM				
6	99-4693	1	Decal				
7	2412-120	2	R-Clamp				
8	104-7048	1	Cap-Housing				
9	32104-76	2	Screw				
10	104-7050	1	Housing-Manual				
11	322-5	1	Screw-HH				
12	103-5961	1	Catch-Latch, Seat				
13	3296-39	3	Nut-Lock, NI				
14	323-20	1	Screw-HH				
15	107-0076	1	Spring-Torsion				
16	107-0075	1	Bushing-Latch, Seat				
17	107-3083	1	Latch ASM				
18	62-9130	1	Grip-Handle				
19	3256-24	1	Washer-Flat				
20	322-4	2	Screw-HH				



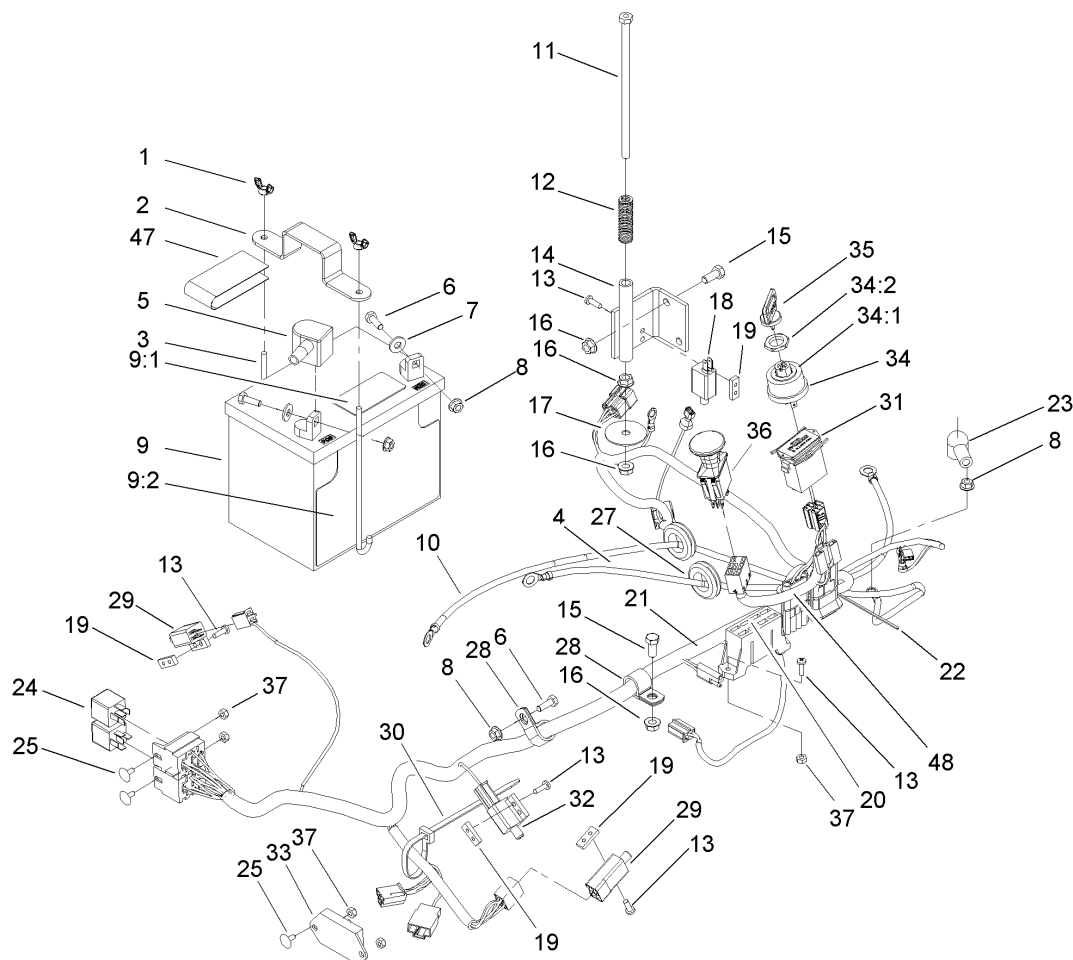
Seat Assembly No. 107-2116

Ref	Part No.	Qty.	Description				
1	103-0290	1	Cushion-Seat, Bottom				
2	104-7754	1	Cushion-Seat, Back				
5	1-543401	4	Spacer-Track				
6	1-643255	1	Track-Seat				
7	1-633859	1	Frame-Seat				
10	321-4	5	Screw-HH				
11	32128-20	4	Nut-HF				
17	3256-22	5	Washer-Flat				
20	103-4469	1	Seatbelt Kit				
20:2	3212-4	2	Screw-HH				
20:3	3296-38	2	Nut-Lock NI				



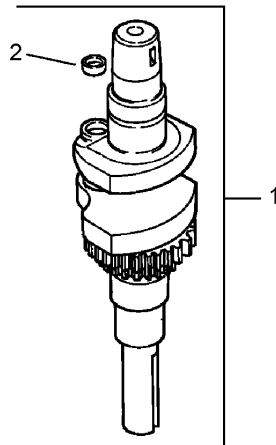
Roll-Over-Protection System Assembly No. 107-8093

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
2	32128-23	2	Nut-HF	47	107-2102	1	Decal-Warning, Folding ROPS
3	103-4553	2	ROPS Fold Pin ASM				
4	107-3124	2	Clip				
6	106-0887	2	Knob				
7	325-13	2	Screw-HH				
9	62-9130	1	Grip-Handle				
10	107-3083	1	Latch ASM				
11	3256-24	1	Washer-Flat				
12	323-20	1	Screw-HH				
14	107-0075	1	Bushing-Latch, Seat				
16	107-0076	1	Spring-Torsion				
17	3296-39	1	Nut-Lock, NI				
18	3296-29	2	Nut-Lock, NI				
20	98-5975	8	Washer-Belleville				
21	323-6	8	Screw-HH				
22	3290-357	8	Nut-HHF				
23	107-3059	1	Catch-Latch, Seat				
24	322-4	2	Screw-HH				
25	107-3154	2	Nut-Push				
28	107-3052-03	1	Seat Support Frame ASM				
29	103-4469	1	Seatbelt Kit				
29:2	3212-4	2	Screw-HH				
29:3	3296-38	2	Nut-Lock NI				
32	107-3069	1	Decal-Warning, Folding ROPS				



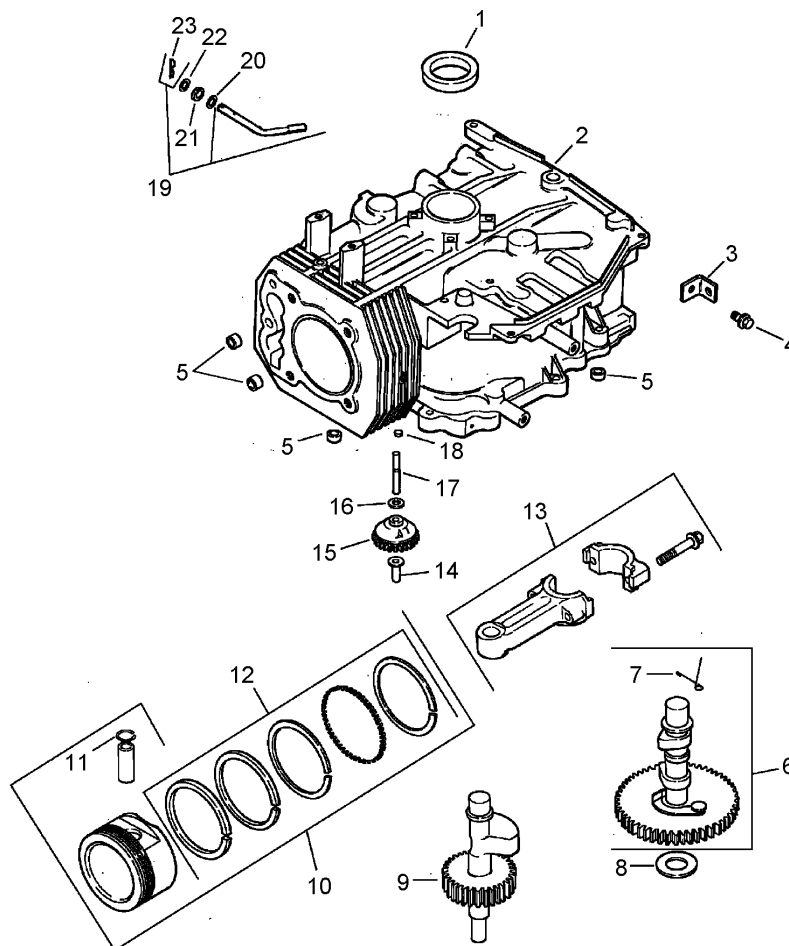
Electrical System Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	1-543792	2	Wingnut	23	1-543393	1	Insulator-Solenoid
2	1-633652-03	1	Strap-Holddown	24	1-643275	2	Relay
3	1-633651	2	Bolt-Holddown	25	1-807513	4	Bolt-CARR
4	1-543767	1	Wire-Ground	27	1-543286	3	Grommet
5	1-543391	1	Insulator-Battery	28	1-633396	2	Clip-Loom
6	321-4	3	Screw-HH	29	1-513051	2	Switch-Open, Normally
7	3256-2	2	Washer-Flat	30	1-303335	4	Tie-Plastic
8	32128-33	3	Nut-HF	31	1-513374	1	Meter-Hour
9	105-1692	1	Battery	32	1-633111	1	Switch
9:1	104-4163	1	Decal-Battery	33	100-6186	1	Module-Delay, Seat
9:2	104-4164	1	Decal-Battery	34	88-9830	1	Key Switch ASM
10	1-523281	1	Wire-Starter	34:1	3254-5	1	Washer-Tooth
11	1-800282	1	Screw-HH	34:2	218-461	1	Nut-HH
12	1-523415	1	Spring-Switch, Seat	35	63-8360	2	Key-Ignition
13	1-803075	10	Screw-Head, Truss	36	1-633673	1	Switch-Delta
14	1-652072-03	1	Bracket-Switch, Seat	37	3296-2	6	Nut-Lock
15	322-3	3	Screw-HH	47	107-9309	1	Decal-Instructions, Charging
16	32128-20	5	Nut-HF	48	107-8054	1	Harness-Electrical, Control Panel
17	1-653036	1	Washer				
18	1-513152	1	Switch-Closed, Normally				
19	1-633181	4	Plate-Tapped				
20	1-816001	2	Fuse-Blade Type, 20 Amp				
21	107-8053	1	Harness-Electrical				
22	1-303287	3	Tie-Plastic				



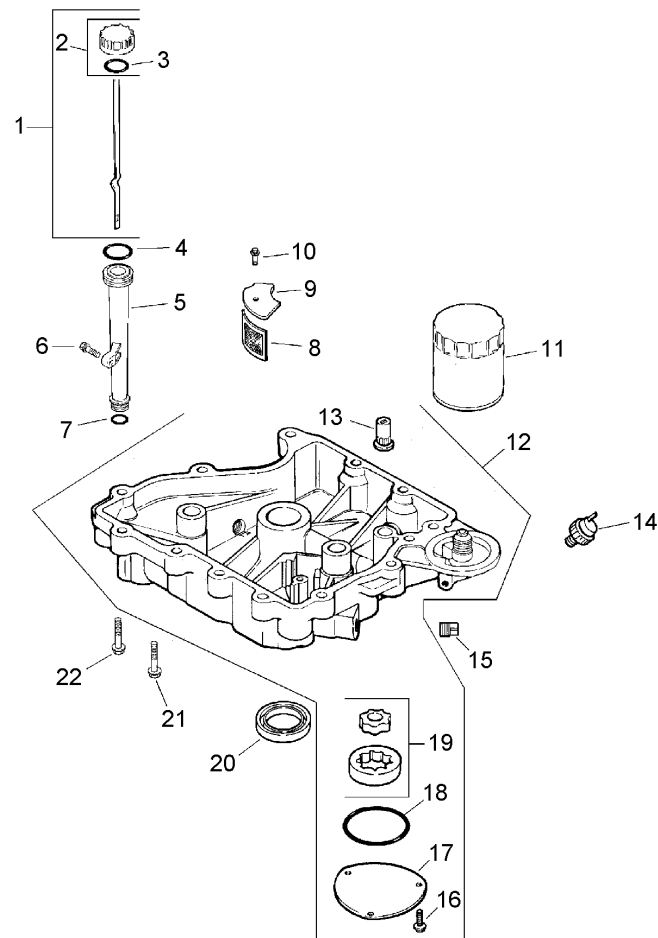
Crankshaft Assembly Kohler CV493S 27528

Ref	Part No.	Qty.	Description
❶1	12 014 61-S	1	Crankshaft (Incl. Ref. No. 2)
❶2	25 139 27-S	1	Plug-Cup



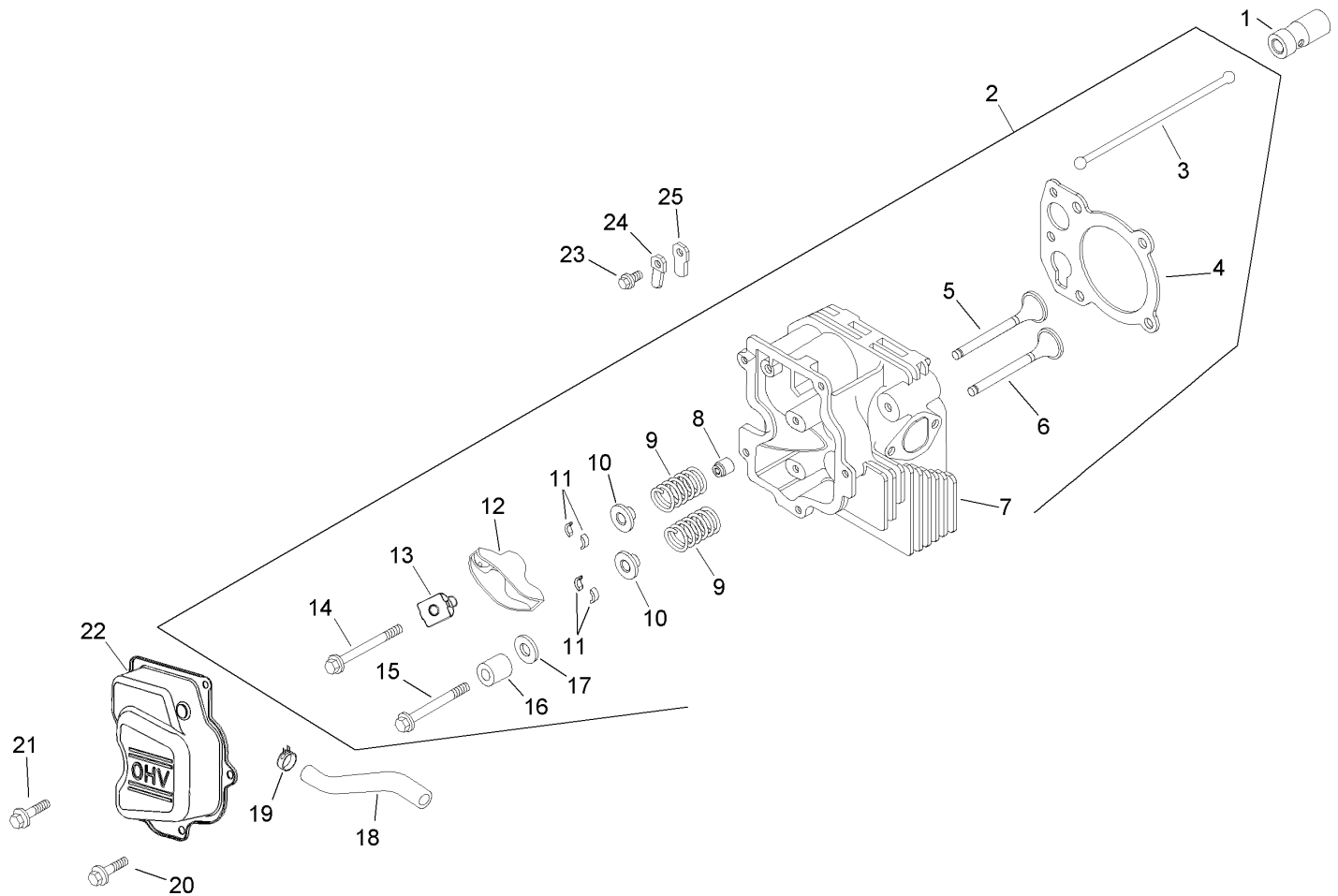
Crankcase Assembly Kohler CV493S 27528

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	12 032 03-S	1	Seal-Oil, Front	12	12 108 09-S	2	Ring Set (.50)
2	2	1	Crankcase (Use Short Block Or Miniblock)	13	12 067 11-S	1	Rod-Connecting (STD)
3	12 445 02-S	1	Strap-Lifting	13	12 067 12-S	1	Rod-Connecting (.25)
4	M-839025-S	1	Screw-HF (M8X1.25X25)	14	12 380 01-S	1	Pin-Regulating, Governor
5	24 380 13-S	4	Pin-Locating	15	12 043 05-S	1	Gear-Governor
6	12 010 30-S	1	Camshaft ASM (Incl. Ref. No. 7)	16	M-631005-S	1	Washer-Plain (6Mm)
7	12 089 37-S	1	Spring-Actuating	17	12 144 02-S	1	Shaft-Gear, Governor
8	12 422 08-S	1	Shim-Camshaft, Blue	18	52 139 09-S	1	Plug-Cup
8	12 422 09-S	1	Shim-Camshaft, Red	19	12 755 64-S	1	Governor Cross Shaft Kit (Incl. Ref. No. 23)
8	12 422 10-S	1	Shim-Camshaft, Yellow	20	X-25-102-S	1	Washer-Plain, 1/4In
8	12 422 11-S	1	Shim-Camshaft, Green	21	12 032 01-S	1	Seal-Cross Shaft, Governor
8	12 422 12-S	1	Shim-Camshaft, Gray	22	M-631015-S	1	Washer-Plain (6Mm)
8	12 422 13-S	1	Shim-Camshaft, Black	23	12 154 05-S	1	Clip-Pin, Hitch
8	12 422 07-S	1	Shim-Camshaft, White				
9	12 144 28-S	1	Shaft-Balance				
10	12 874 07-S	1	Piston W/Ring Set (STD) (Incl. Ref. No. 11 And 12)				
10	12 874 11-S	1	Piston W/Ring Set (.08)				
10	12 874 08-S	1	Piston W/Ring Set (.25)				
10	12 874 09-S	1	Piston W/Ring Set (.50)				
11	12 018 02-S	2	Retainer-Pin, Piston				
12	12 108 07-S	2	Ring Set (STD. And .08)				
12	12 108 08-S	2	Ring Set (.25)				



Oil Pan/Lubrication Assembly
Kohler CV493S 27528

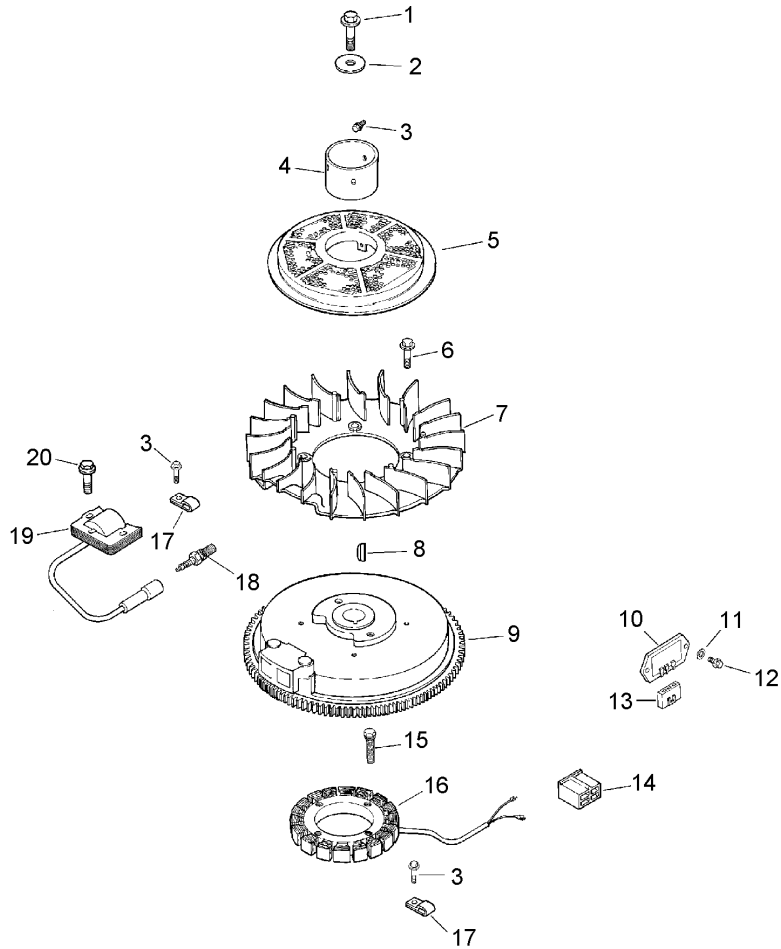
Ref	Part No.	Qty.	Description				
❶1	12 038 01-S	1	Dipstick (Incl. Ref. No. 2 And 3)				
❷2	25 755 13-S	1	Oil Fill Cap (Incl. Ref. No. 3)				
❸3	25 153 02-S	1	O-Ring				
❹4	12 153 02-S	1	O-Ring				
❺5	12 123 04-S	1	Tube-Fill, Oil				
❻6	M-545020-S	1	Screw-HF (M5X0.8X20)				
❼7	12 153 01-S	1	O-Ring (Lower Oil Fill Tube)				
❽8	25 162 07-S	1	Screen-Pickup, Oil				
❾9	12 096 03-S	1	Cover-Screen, Oil Pickup				
❿10	M-545016-S	1	Screw-HF (M5X0.8X16)				
⓫11	12 050 01-S	1	Filter-Oil				
⓬12	12 199 50-S	1	Oil Pan ASM (Incl. Ref. No. 13, 16-19)				
⓭13	25 462 09-S	1	Valve-Relief, Oil Pressure				
⓮14	24 099 03-S	1	Switch-Pressure				
⓯15	25 139 57-S	2	Plug-SQH (3/8In NPTF)				
⓰16	M-545016-S	3	Screw-HF (M5X0.8X16)				
⓱17	12 096 34-S	1	Cover-Pump, Oil				
⓲18	12 153 06-S	1	O-Ring (Oil Pump Cover)				
⓳19	12 393 01-S	1	Oil Pump ASM				
⓴20	12 032 03-S	1	Seal-Oil, Front				
⓵21	24 086 16-S	11	Screw-HF (M8X1.25X45)				
⓶22	24 086 17-S	1	Screw-HF (M8X1.25X45)				



Head/Valve/Breather Assembly Kohler CV493S 27528

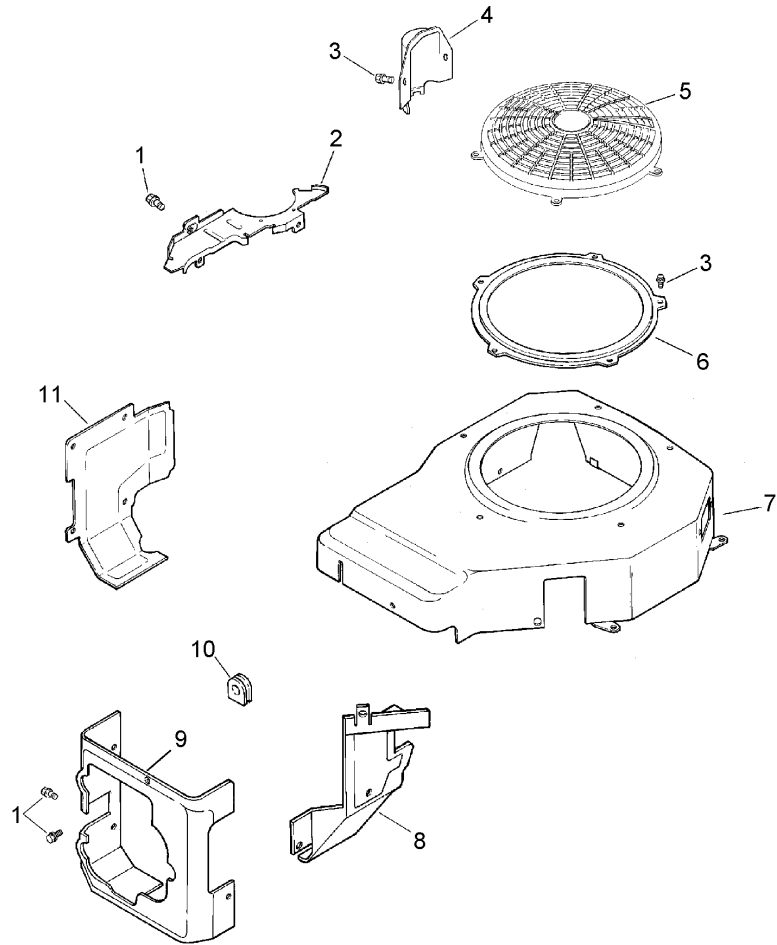
Ref	Part No.	Qty.	Description
❶1	25 351 01-S	2	Lifter-Valve
❶2	12 755 101-S	1	Cylinder Head Kit (Incl. Ref. No. 3-17)
❶3	12 411 05-S	2	Rod-Push
❶4	12 041 10-S	1	Gasket-Head, Cylinder
❶5	12 017 01-S	1	Valve-Intake (STD)
❶6	12 016 01-S	1	Valve-Exhaust (STD)
❶7	12 318 51-S	1	Head-Cylinder
❶8	66 032 05-S	2	Seal-Stem, Valve
❶9	12 089 34-S	2	Spring-Valve
❶10	12 173 01-S	2	Cap-Spring, Valve
❶11	12 755 03-S	1	Retainer Kit
❶12	25 186 01-S	2	Arm-Rocker
❶13	12 599 03-S	2	Pivot-Arm, Rocker
❶14	M-645016-S	3	Screw-HF (M6X1.0X16)
❶15	M-640034-S	2	Screw-HF (M6X1.0X34)
❶16	12 112 16-S	2	Spacer
❶17	12 468 05-S	1	Washer-Plain (13/32In)
❶18	12 326 18-S	1	Hose-Breather
❶19	25 237 14-S	1	Clamp
❶20	20 086 02-S	4	Screw-HF (M10X1.5X81)
❶21	12 086 16-S	1	Screw-HF, Reduced
❶22	12 096 47-S	1	Cover-Valve
❶23	M-545010-S	1	Screw-HF (M5X0.8X10)

Ref	Part No.	Qty.	Description
❶24	66 018 04-S	1	Retainer-Reed, Breather
❶25	12 402 02-S	1	Reed-Breather
❶❶	12 017 02-S	1	Valve-Intake (.25)
❶❶	12 016 02-S	1	Valve-Exhaust (.25)
❶❶	12 041 01-S	2	Gasket-Carburetor
❶❶	12 041 02-S	1	Gasket-Base, Air Cleaner
❶❶	12 041 03-S	1	Gasket-Manifold, Exhaust



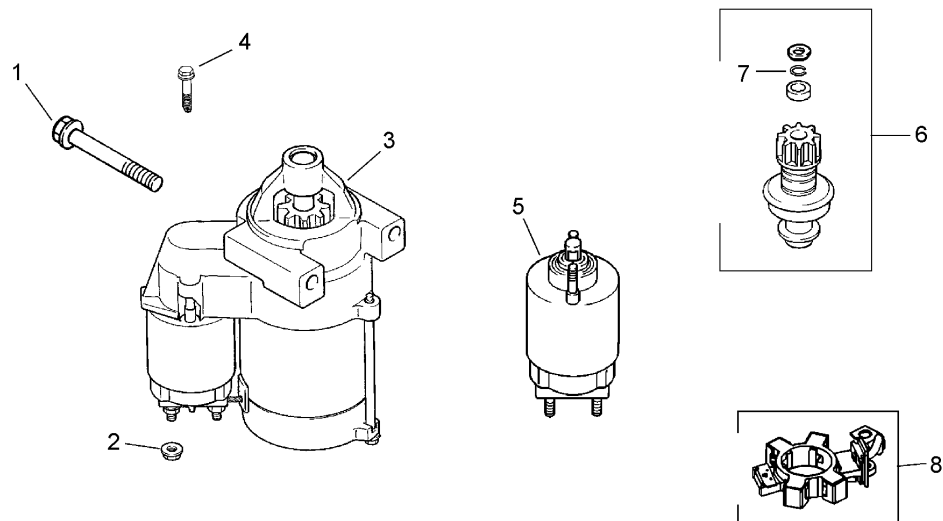
Ignition/Electrical Assembly
Kohler CV493S 27528

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	12 086 14-S	1	Screw-HF (M10X1.5X46)	❶❸	25 518 05-S	1	Lead-Black, Rectifier To Connector
❶2	12 468 03-S	1	Washer-Plain (3/8In)	❶❸	12 518 01-S	1	Lead-White, Ground To Kill (19In, 18 Gauge)
❶3	M-545010-S	5	Screw-HF (M5X0.8X10)				
❶4	12 109 03-S	1	Cup-Mounting, Screen				
❶5	12 162 09-S	1	Screen-Grass				
❶6	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16)				
❶7	12 157 03-S	1	Fan				
❶8	X-42-15-S	1	Key				
❶9	12 025 56-S	1	Flywheel				
❶10	41 403 09-S	1	Rectifier-Regulator				
❶11	X-25-5-S	1	Washer-Steel				
❶12	M-639016-S	1	Screw-HF (M6X1.0X16)				
❶13	236602-S	1	Connector				
❶14	41 155 02-S	1	Connector (5 Contact)				
❶15	M-548025-S	2	Screw (M5X0.8X25)				
❶16	237878-S	1	Stator Kit (Includes Terminal 25 452 01-S)				
❶17	X-728-1-S	2	Clip				
❶18	12 132 02-S	1	Spark Plug				
❶19	12 584 04-S	1	Module-Ignition				
❶20	M-545020-S	2	Screw-HF (M5X0.8X20)				
❶❸	12 126 96-S	1	Bracket-Strap, Ground				
❶❸	25 452 01-S	1	Terminal				



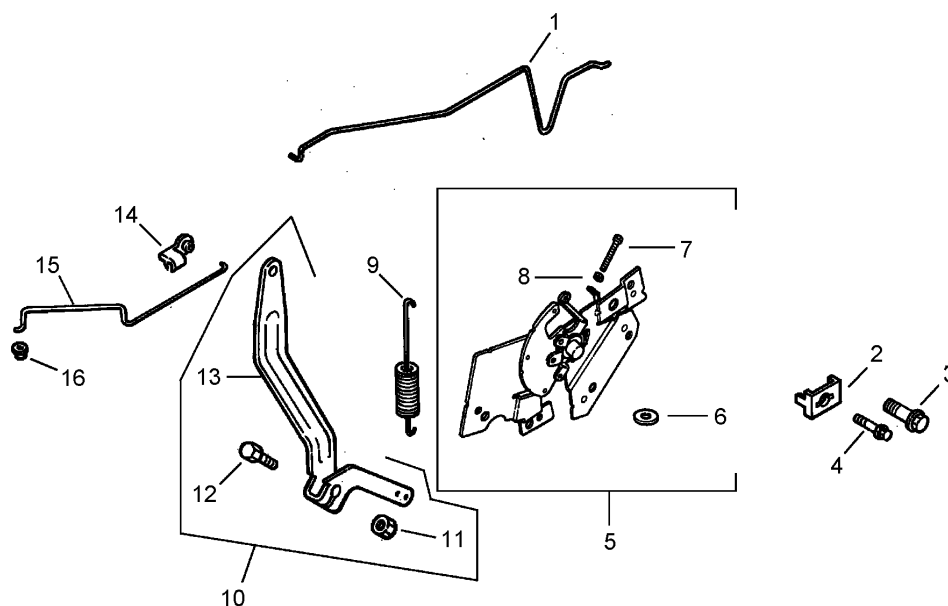
Blower Housing and Baffle Assembly
Kohler CV493S 27528

Ref	Part No.	Qty.	Description				
❶1	M-545010-S	6	Screw-HF (M5X0.8X10)				
❷2	12 146 07-S	1	Plate-Housing, Blower				
❸3	M-550010-S	11	Screw-HF (M5X0.8X10)				
❹4	12 096 33-S	1	Cover-Starter				
❺5	12 314 07-S	1	Guard-Stylized				
❻6	12 314 10-S	1	Guard-Screen, Grass				
❼7	12 027 53-S	1	Housing-Blower				
❽8	12 063 18-S	1	Baffle (Intake Side)				
❾9	12 063 20-S	1	Baffle (Cylinder Head)				
❿10	12 313 03-S	1	Grommet-Spark Plug				
⓫11	12 063 19-S	1	Baffle				
⓬❶	M-545016-S	1	Screw-HF (M5X0.8X16)				
⓬❷	M-561016-S	1	Screw-HF (M5X0.8X16)				
⓬❸	24 113 18-S	1	Decal-Screen, Grass				
⓬❹	12 113 125-S	1	Decal-18Hp				
⓬❺	25 113 39-S	1	Decal-Lamination, Clear				



Starting System Assembly Kohler CV493S 27528

Ref	Part No.	Qty.	Description
❸1	M-839080-S	2	Screw-HF (M8X1.25X80)
❸2	M-841080-S	1	Nut-HF (M8X1.25)
❸3	25 098 09-S	1	Starter ASM (Incl. Ref. No. 4-8)
❸4	25 086 113-S	3	Screw-Torx Head, External
❸5	25 435 05-S	1	Solenoid Kit (Incl. Ref. No. 4)
❸6	25 755 33-S	1	Pinion Drive Kit (Incl. Ref. No. 7)
❸7	25 141 05-S	1	Ring
❸8	25 221 01-S	1	Brush Kit

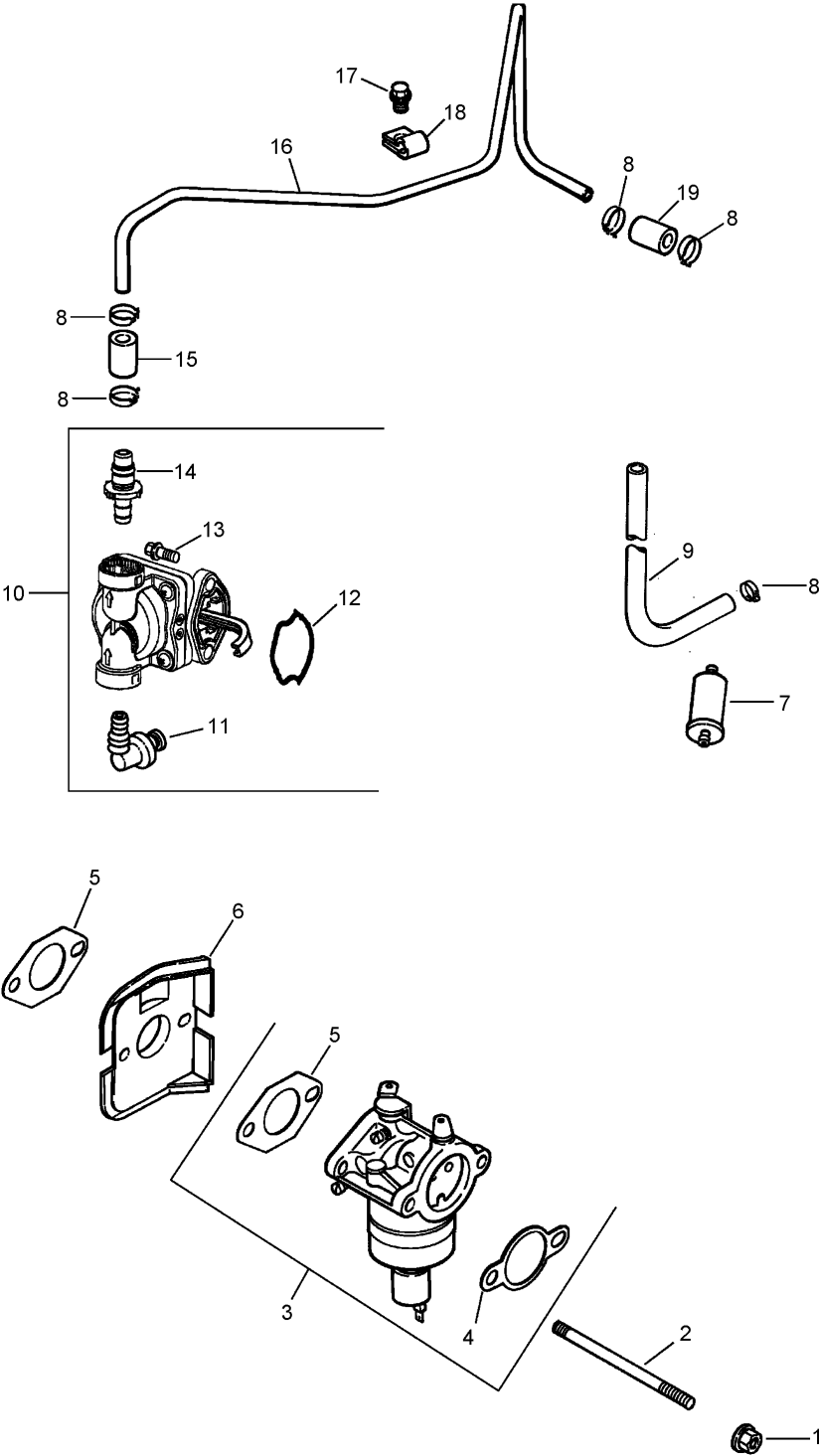


Engine Control Assembly Kohler CV493S 27528

Ref	Part No.	Qty.	Description				
③1	12 079 11-S	1	Linkage-Choke				
③2	12 237 01-S	2	Clamp-Cable				
③3	M-545016-S	2	Screw-HF (M5X0.8X16)				
③4	M-664020-S	2	Screw-Socket, Lobed (M6X1.0X20)				
③5	12 536 02-S	1	Speed Control ASM (Incl. Ref. No. 6-8)				
③6	230293-S	1	Spacer-Shim				
③7	M-401030-S	1	Screw (M4X0.7X30)				
③8	M-446030-S	1	Nut-HF (M4X0.7)				
③9	52 089 07-S	1	Spring-Governor				
③10	12 755 83-S	1	Governor Lever Kit (Incl. Ref. No. 11-13)				
③11	12 100 07-S	1	Nut-HF (M6X1.0)				
③12	52 211 04-S	1	Screw-HF (M6X1.0X25)				
③13	12 090 28-S	1	Lever-Governor				
③14	25 158 11-S	1	Bushing-Retaining, Linkage				
③15	12 079 10-S	1	Linkage-Throttle				
③16	25 158 08-S	1	Bushing-Retaining, Linkage				

Fuel System Assembly

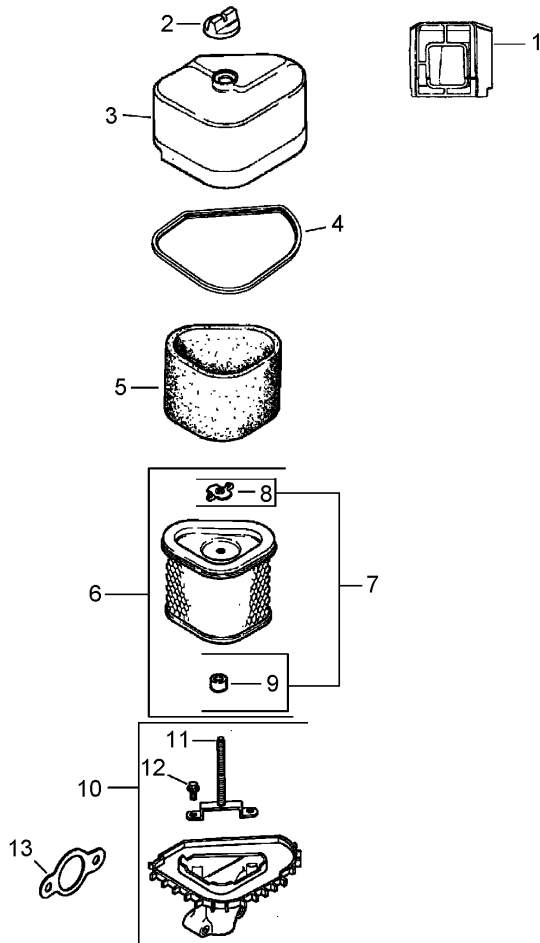
Kohler CV493S 27528



Fuel System Assembly

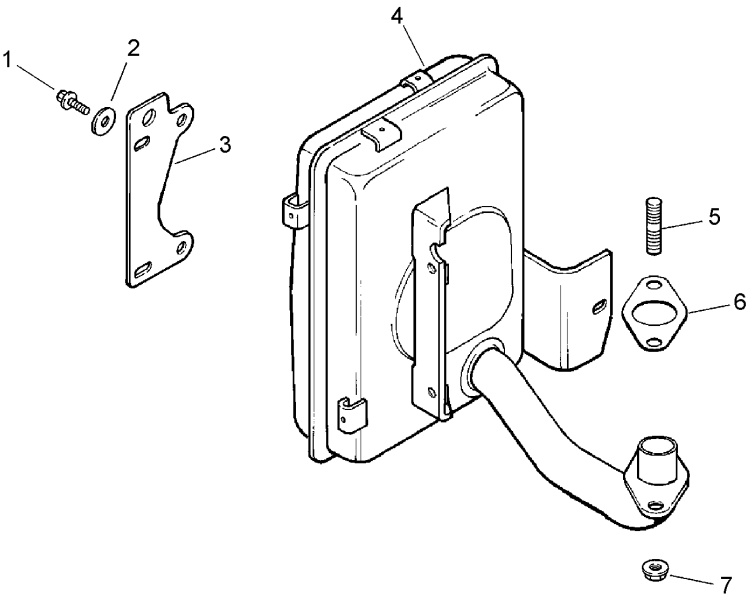
Kohler CV493S 27528

Ref	Part No.	Qty.	Description				
③1	M-641060-S	2	Nut-HF				
③2	M-629116-S	2	Stud (M6X1.0X116)				
③3	12 853 149-S	1	Carburetor Kit (Incl. Ref. No. 4, 5, [qty. 1], Tie 12 454 03-S, And Terminal 25 452 20-S)				
③4	12 041 02-S	1	Gasket-Base, Air Cleaner				
③5	12 041 01-S	2	Gasket-Carburetor				
③6	12 265 06-S	1	Deflector-Heat				
③7	25 050 08-S	1	Filter-Fuel				
③8	25 237 14-S	6	Clamp				
③9	52 353 18-S	1	Line-Fuel, 8In				
③10	12 559 02-S	1	Fuel Pump Kit (Incl. Ref. No. 11- 14)				
③11	12 294 13-S	1	Fitting-90 DEG				
③12	25 153 04-S	1	O-Ring (Fuel Pump)				
③13	M-664020-S	2	Screw-Socket, Lobed (M6X1.0X20)				
③14	24 294 09-S	1	Fitting-Straight				
③15	12 353 01-S	1	Line-Fuel (1-1/4In)				
③16	12 123 19-S	1	Line-Fuel. Metal				
③17	M-545010-S	1	Screw-HF (M5X0.8X10)				
③18	12 154 01-S	1	Clamp-Line, Fuel				
③19	41 353 18-S	1	Line-Fuel (2-1/2In)				
①③	12 757 02-S	1	Float Kit				
①③	12 757 03-S	1	Carburetor Repair Kit				
①③	12 757 36-S	1	Throttle Shaft Bearing Kit				
①③	12 757 37-S	1	Bowl Replacement Kit				



Air Intake/Filtration Assembly
Kohler CV493S 27528

Ref	Part No.	Qty.	Description				
❸1	12 281 02-S	1	Duct-Air				
❸2	20 341 01-S	1	Knob-Cover				
❸3	12 096 44-S	1	Cover-Cleaner, Air				
❸4	12 032 14-S	1	Seal				
❸5	12 083 12-S	1	Precleaner				
❸6	12 083 10-S	1	Element-Cleaner, Air (Incl. Ref. No. 8 And 9)				
❸7	12 743 12-S	1	Air Cleaner Kit (Incl. Ref. No. 8 And 9)				
❸8	12 100 01-S	1	Nut-Wing				
❸9	12 032 11-S	1	Seal				
❸10	12 094 13-S	1	Base-Cleaner, Air (Incl. Ref. No.11 And 12)				
❸11	12 072 04-S	1	Stud-Plate, Mounting				
❸12	12 086 01-S	2	Screw				
❸13	12 041 02-S	2	Gasket-Base, Air Cleaner				
❶❸	12-113-04-S	1	Decal-Cleaner, Air				



Exhaust Assembly
Kohler CV493S 27528

Ref	Part No.	Qty.	Description				
❶1	M-645025-S	2	Screw-HF (M6X1.0X25)				
❶2	12 112 20-S	2	Spacer				
❶3	12 126 71-S	1	Bracket-Muffler				
❶4	12 068 54-S	1	Muffler				
❶5	25 072 04-S	2	Stud (M8X1.25X33)				
❶6	12 041 03-S	2	Gasket-Manifold, Exhaust				
❶7	M-841080-S	2	Nut-HF (M8X1.25)				
❶❸	M-545010-S	1	Screw-HF (M5X0.8X10)				
❶❸	M-645016-S	2	Screw-HF (M6X1.0X16)				
❶❸	12 265 07-S	1	Deflector-Exhaust				
❶❸	M-545010-S	4	Screw-HF (M5X0.8X10)				
❶❸	12 755 93-S	1	Gasket Set				

Attachments and Accessories

For 74412 - Z400 Z Master, With 48in 7-Gauge Side Discharge Mower

Product Name	Model/Part
Striping Kit	106-3370
Deck Lift Assist Kit	106-9749
Deluxe Suspension Seat	107-1891
Suspension Kit for Standard Seat	107-1892
Z Stand Kit, 400 Series Z Master	107-8599
Bagging Enhancement Kit	108-4091
Hitch kit	99-8924

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