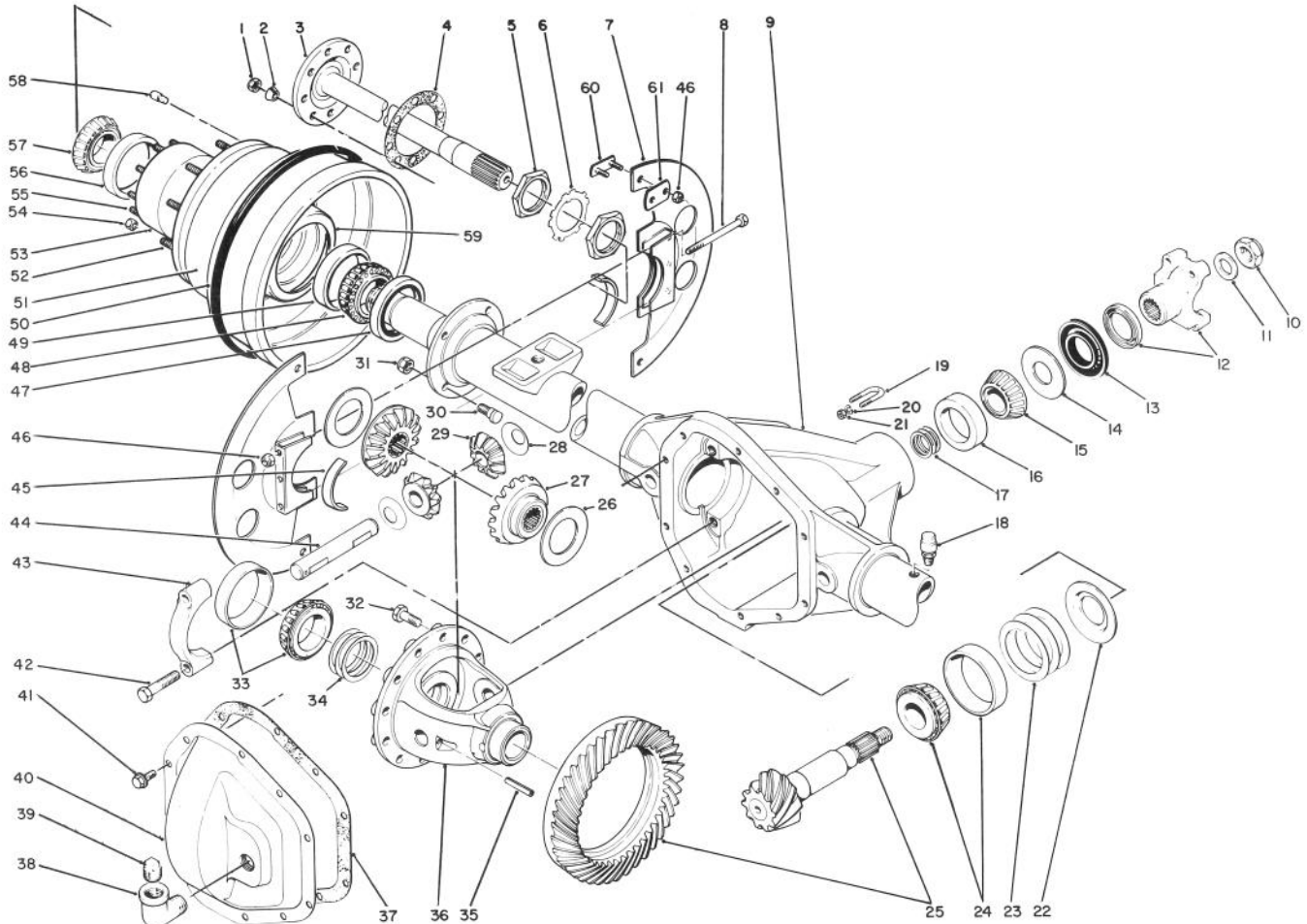




PART NO. 63-9570

PARTS CATALOG

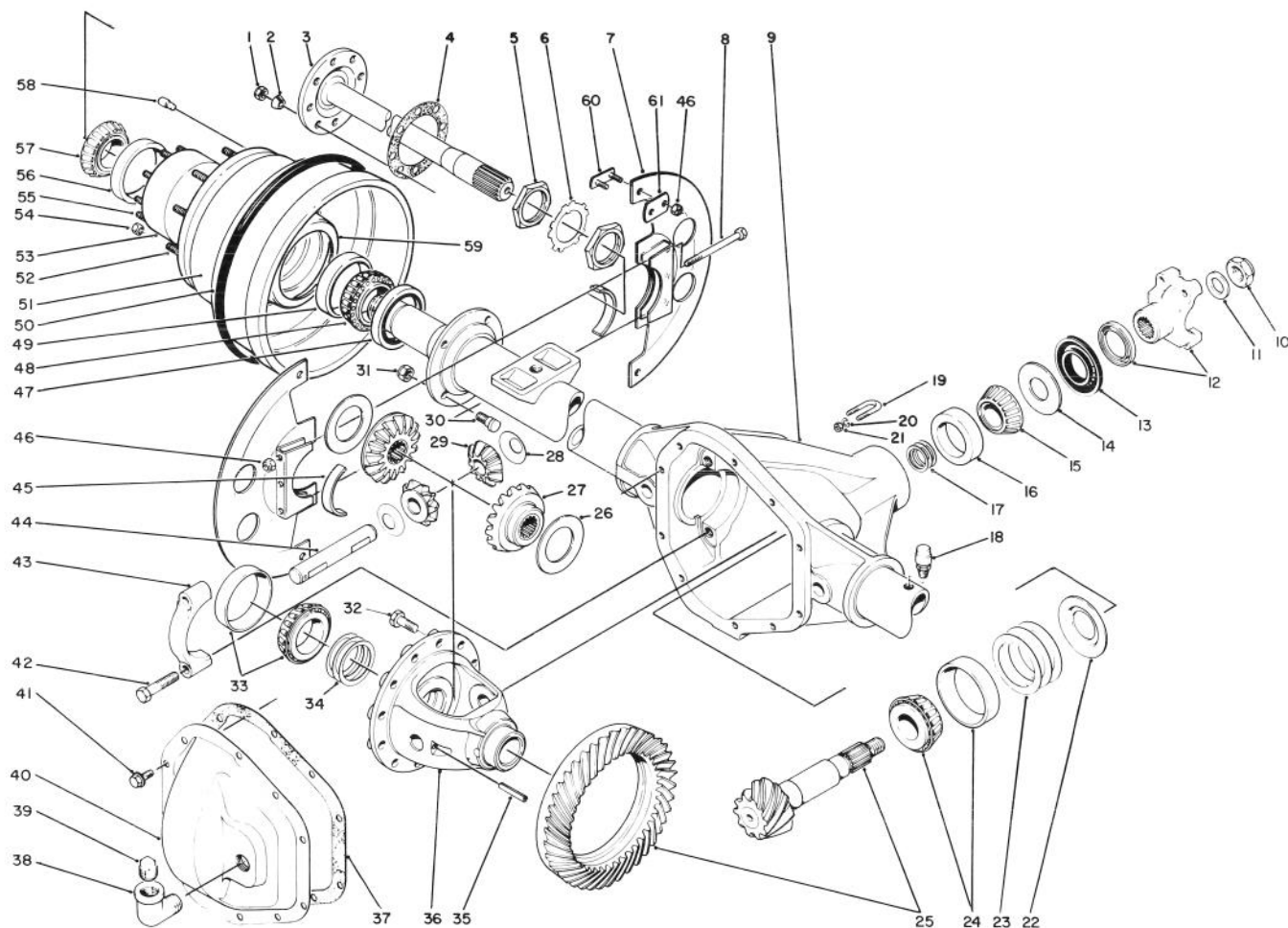
AXLE REPLACEMENT KIT PARKMASTER



REAR AXLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3296-7	Locknut	16
2	19-6810	Stud - Adapter	16
3	37-8640	Shaft -Axle	2
4	24-8660	Gasket - Drive Flange	2
5	19-6820	Nut - Spindle	4
6	19-6840	Lock - Spindle Nut	2
7	57-6060	Shield - Grass	4
8	321-36	Hex Hd. Capscrew	4
9		Case - Differential Ass'y	1
10	18-9360	Nut - Pinion	1
11	18-9370	Washer - Pinion Nut	1
12	19-6700	End Yoke Assembly	1
13	18-9390	Seal - Pinion	1
14		Slinger - Pinion Bearing	1
15	18-9410	Cone - Bearing	1
16	18-9420	Cup - Bearing	1
17	37-8560	Pinion Bearing Shim Kit	1

Ref. No.	Part No.	Description	No. Used
18	37-7570	Vent	1
19	214-229	U-Bolt	2
20	3253-21	Lockwasher	4
21	32152-8	Nut	4
22		Baffle - Pinion Bearing	1
23	37-8550	Drive Pinion Adj. Shim Kit	1
24	37-8540	Inner Pinion Bearing Kit	1
25	37-8530	Gear, Pinion, & Nut Ass'y Hypoid Drive	1
26		Thrust Washer - Gear	2
27		Gear - Differential	2
28		Thrust Washer - Pinion	2
29		Gear - Pinion	2
30	19-6830	Bolt - Brake Flange	8
31	3296-19	Locknut	8
32	18-9340	Bolt - Drive Gear	12
33	37-8610	Differential Bearing Kit	1

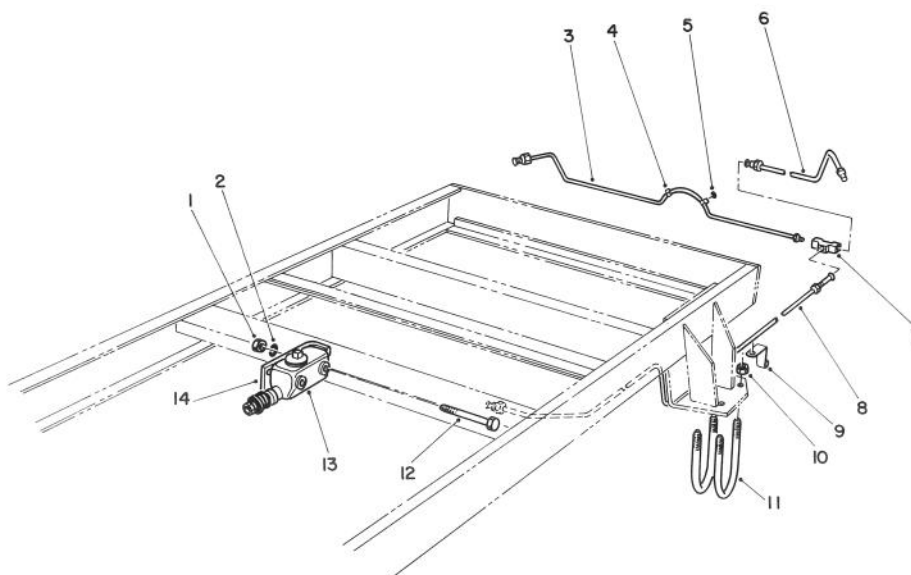


REAR AXLE ASSEMBLY (CONTINUED)

Ref. No.	Part No.	Description	No. Used
34	37-8590	Differential Bearing Shim Kit	1
35	19-6630	Lock - Differential	1
36		Case - Differential	1
37	37-8580	Gasket Carrier Cover	1
38	2811-8	Elbow - Street	1
39	19-7090	Plug - Pipe	1
40		Gear Carrier Cover	1
41	18-9200	Bolt Carrier Cover	10
42	325-9	Differential Bearing Cup Bolt	4
43		Cup Differential Bearing	2
44		Shaft - Differential	1
45	38-2100	Shim	4
46	32153-4	Locknut	12
47	253-128	Seal - Oil	2
48	254-98	Cone - Bearing	2
49	254-100	Cup - Bearing	2
50	57-6110	Seal - V-Ring	2
51	37-8490	Drum - Wheel	2
52	242-67	Bolt - Wheel	16
53	37-8500	Hub - Wheel	2
54	242-69	Nut - Wheel	16
55	242-68	Stud - Flange	16

Ref. No.	Part No.	Description	No. Used
56	254-99	Cup - Bearing	2
57	254-101	Cone - Bearing	2
58	44-1490	Pin - Locating	2
59	54-7670	Slinger	2
60	57-6100	U-Clamp	4
61	57-6070	Strap - U-Clamp	4
*	37-8520	Gear & Pinion Drive Ass'y Kit (Incl. Ref. #10-11, 13-17, 21-25, 32, 34, & 37)	1
*	37-8600	Differential Case Ass'y Kit (Incl. Ref. # 26-29, 32-33, 35-37, & 44)	1
*	37-8620	Differential Parts Kit (Incl. Ref. # 26-29, 32, 35, 37, & 44)	1
*	37-8630	Carrier Cover Ass'y (Incl. Ref. # 37, & 39-41)	1
*	36-9830	Rear Axle (Incl. Ref. # 9, 10-18, 22-29, & 32-44)	1
*	505-92	Glue	1
*	505-91	Undercoat	1

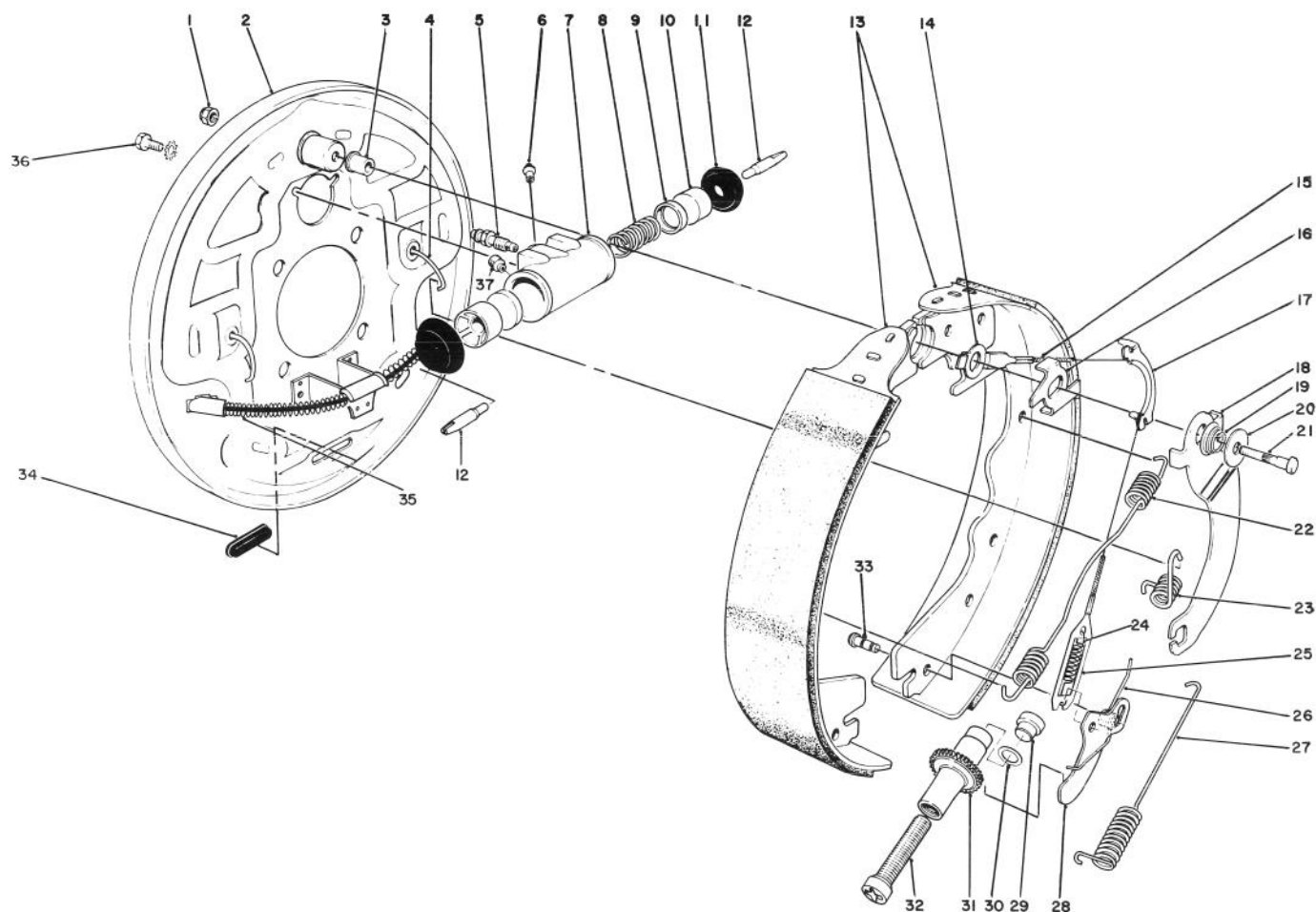
*Not Illustrated



MASTER CYLINDER & BRAKE TUBE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3217-7	Nut - Hex	2
2	3253-21	Washer - Lock	2
3	37-3330	Tube - Brake	1
4	3-3075	Clip	2
5	3254-6	Washer - Internal Tooth	2
6	37-3340	Tube - Brake	1
7	304-2	Fitting - Tee	1

Ref. No.	Part No.	Description	No. Used
8	42-3700	Tube - Brake	1
9	46-6460	Support - Brake Line	2
10	3296-51	Locknut	8
11	46-6450	U Bolt	4
12	323-20	Capscrew - Hex Hd.	2
13	37-4180	Cylinder - Master	1
14	42-3690	Shield - Brake Fitting	1

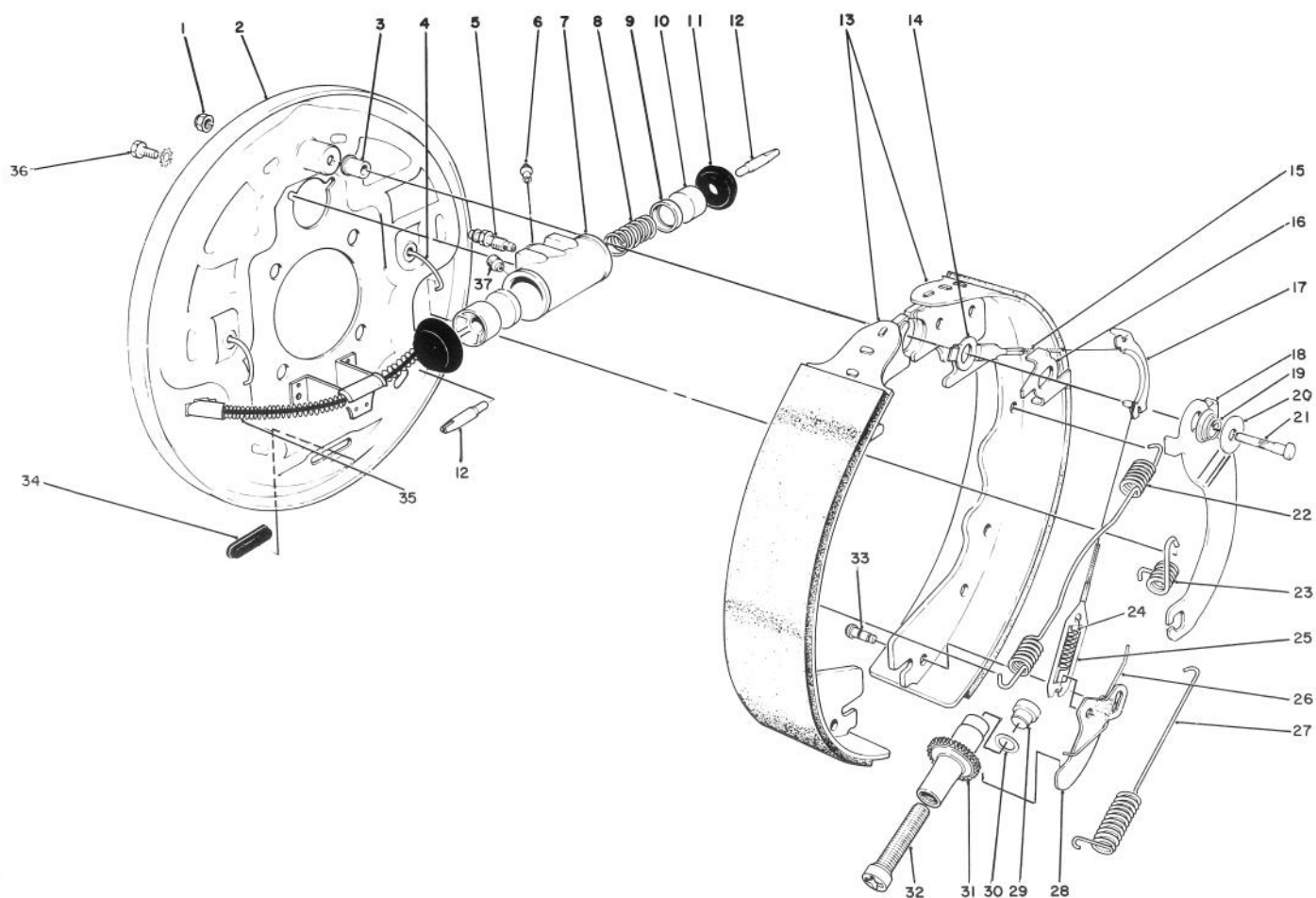


REAR BRAKE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	37-3770	Locknut	2
2	37-3840	Back Plate & Guide L.H.	1
*	37-3850	Back Plate & Guide R.H.	1
3	37-3710	Post - Bushing Anchor	2
4	37-3970	Spring - Pin Shoe Hold Down	4
5	19-6460	Screw - Bleeder	2
6	19-6450	Tube - Seat Inlet	2
7	37-4040	Wheel Cylinder L.H. (Incl. Ref. # 5, 6, 8-11, & 33)	1
*	37-4050	Wheel Cylinder R.H. (Incl. Ref. # 5, 6, 8-11, & 33)	1
8		Spring	2
9		Cup	4
10		Piston	4
11		Boot	4
12	37-4010	Connecting Link Wheel Cylinder	4
13	40-9250	Shoe and Lining Set Front & Rear	1
14		Fitting - Anchor End	2
15		Cable	2
16	37-3690	Cam Plate - Preg. Br. Lever L.H.	1

Ref. No.	Part No.	Description	No. Used
*	37-3700	Cam Plate - Preg. Br. Lever L.R.	1
17	37-3780	Guide - Cable	2
18	37-3630	Lever - Parking Brake L.H.	1
*	37-3640	Lever - Parking Brake R.H.	1
19	37-3620	Spring - Anti Rattle Cam & Lever	2
20	37-3600	Washer - Parking Lever Retainer	2
21	37-3610	Bolt - Anchor	2
22	37-3990	Spring - Shoe to Shoe	2
23	37-3790	Spring - Shoe Hold Down L.H.	4
24		Spring Over Travel	2
25		Fitting - Lever End	2
26	37-3800	Spring - Auto Adjusting L.H.	1
*	37-3810	Spring - Auto Adjusting R.H.	1
27	37-4000	Spring - Shoe To Shoe	2
28	37-3830	Lever - Auto Adjuster	2
29	37-3940	Socket Pivot	2
30	37-3950	Washer - Adjusting Nut	2
31	37-3900	Adjusting Nut L.H.	1
*	37-3910	Adjusting Nut R.H.	1
32	37-3930	Pivot Screw R.H.	1

*Not Illustrated

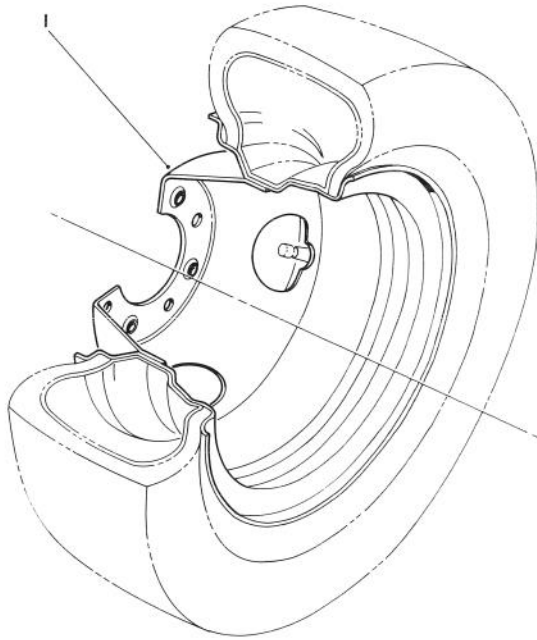


REAR BRAKE ASSEMBLY (CONTINUED)

Ref. No.	Part No.	Description	No. Used
*	37-3920	Pivot Screw L.H.	1
33	37-3820	Pin - Auto Adjuster Lever	2
34	37-3960	Cover - Adjusting Hole	2
35	36-9730	Cable Ass'y - Parking	2
36	37-3980	Screw & Lockwasher	4
37	37-3580	Lever Cable Cam Bolt Assembly L.H. (Incl. Ref. # 14-16, 18-21, & 24-25)	1
*	37-3590	Lever Cable Cam Bolt Assembly R.H. (Incl. Ref. # 14-16, 18-21, & 24-25)	1

Ref. No.	Part No.	Description	No. Used
*	37-3720	Cable & Fitting Ass'y (Incl. Ref. # 14-15, & 24-25)	2
*	37-1010	Brake Assembly R.H. (Complete)	1
*	37-1020	Brake Assembly L.H. (Complete)	1

*Not Illustrated



REAR RIM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	37-4320	Wheel Assembly	4

Ref. No.	Part No.	Description	No. Used

MAINTENANCE RECORD

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MAINTENANCE RECORD

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