Form Number 3352-136 Rev B

# Z597-D Z Master®

## With 152cm TURBO FORCE Side Discharge Mower

**Model No. 74268TE - 250000001 and up.**

# Parts Catalog

**Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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# Part Description Abbreviations

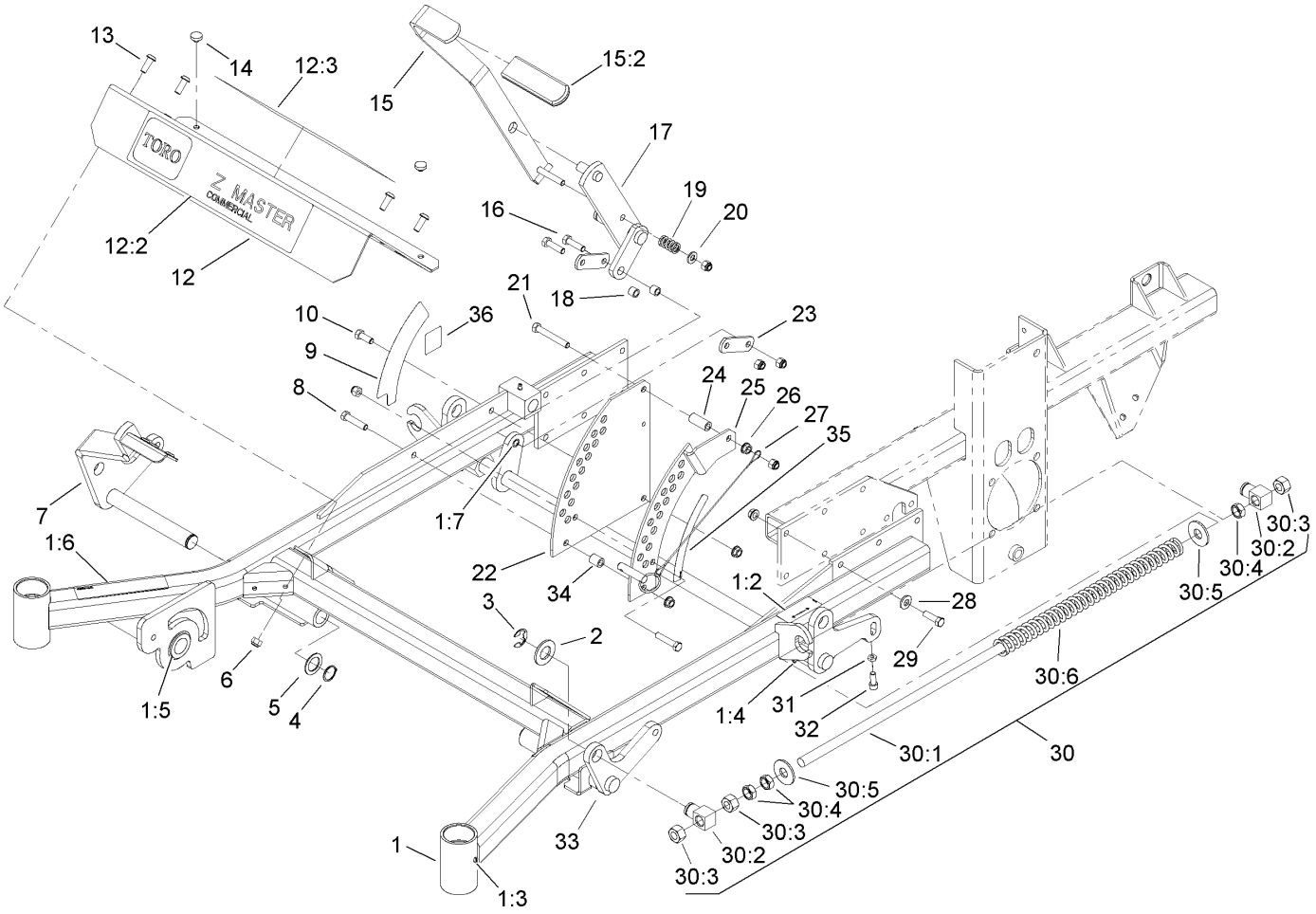
Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . Blade Brake Clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
INC. . . . . incorporated
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power take off
RH. . . . . right hand
ROPS. . . . . roll over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head

# Footnotes

❶ Not illustrated

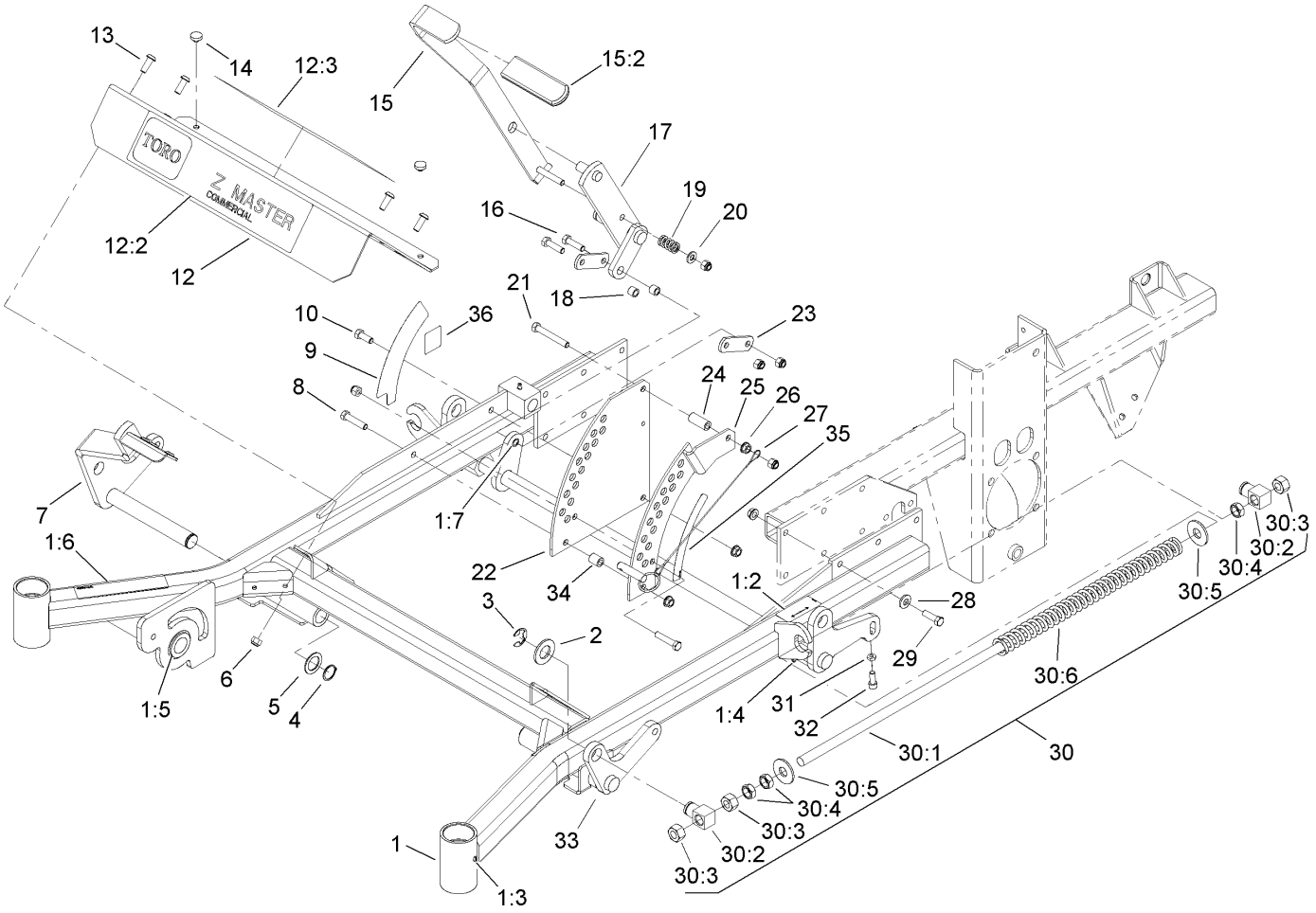
❷ Not serviced separately




# Front Frame Assembly

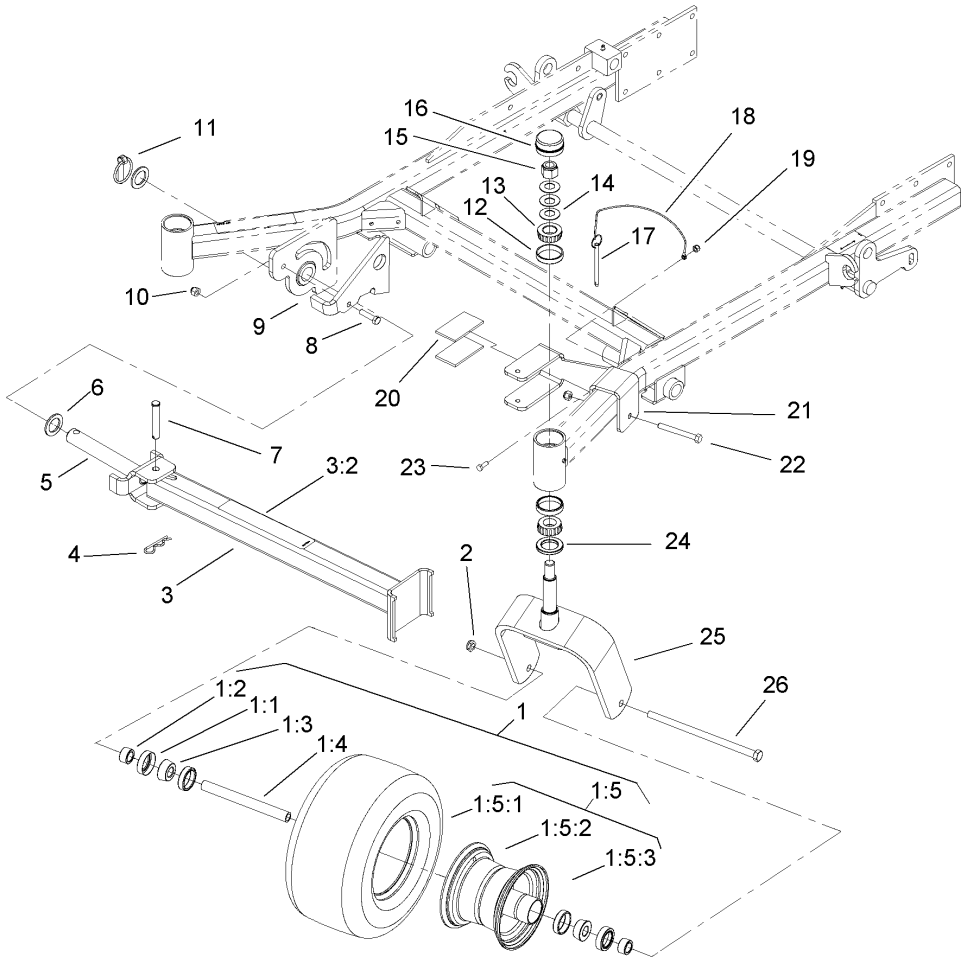
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 107-3980 | 1 | Front Frame ASM |
| 1:2 | 107-3968 | 1 | Decal-Brake, Parking |
| 1:3 | 1-811010 | 2 | Plug |
| 1:4 | 302-19 | 5 | Fitting-Grease |
| 1:5 | 94-1291 | 2 | Bushing |
| 1:6 | 107-3969 | 1 | Decal-Warning |
| 1:7 | 103-1918 | 1 | Bushing |
| 2 | 3256-29 | 4 | Washer-Flat |
| 3 | 32151-103 | 5 | Ring-Snap |
| 4 | 32151-29 | 2 | Ring-Retaining |
| 5 | 1-523157 | 2 | Washer-Spacer |
| 6 | 3296-39 | 9 | Nut-Lock, NI |
| 7 | 106-8983-01 | 1 | RH Deck Lift ASM |
| 8 | 323-9 | 2 | Screw-HH |
| 9 | 107-3961 | 1 | Decal-Deck Height, Large |
| 10 | 323-6 | 1 | Screw-HH |
| 12 | 107-3976 | 1 | Footrest |
| 12:2 | 106-7451 | 1 | Decal |
| 12:3 | 107-1866 | 1 | Decal-Danger, Slope |
| 13 | 3274-94 | 4 | Screw-HSBH |
| 14 | 1-513658 | 2 | Bumper |
| 15 | 103-2084 | 1 | Lift Lever/Grip ASM |
| 15:2 | 1-633295 | 1 | Grip-Lever, Lift |
| 16 | 323-29 | 2 | Screw-HH |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 17 | 103-2064-03 | 1 | Arm-Lift, Deck |
| 18 | 103-1918 | 2 | Bushing |
| 19 | 1-633325 | 1 | Spring-Compression |
| 20 | 3256-24 | 1 | Washer-Flat |
| 21 | 323-13 | 1 | Screw-HH |
| 22 | 1-633889-01 | 1 | Plate-Lift, Deck |
| 23 | 1-633068 | 2 | Arm-Lift, Deck |
| 24 | 1-633082 | 1 | Bushing-Lever, Lift |
| 25 | 1-632899-01 | 1 | Plate-Lift, Deck |
| 26 | 3290-357 | 15 | Nut-HHF |
| 27 | 106-9951 | 1 | Hitch Pin ASM |
| 28 | 98-5975 | 12 | Washer-Belleville |
| 29 | 323-7 | 12 | Screw-HH |
| ❷30 | | 2 | Front Frame Spring ASM |
| 30:1 | 1-633096 | 1 | Rod-Lift, Deck |
| 30:2 | 1-633441 | 2 | Swivel-Deck Mount, Rear |
| 30:3 | 3217-11 | 3 | Nut-Hex |
| 30:4 | 3218-6 | 3 | Nut-Jam |
| 30:5 | 3256-7 | 2 | Washer-Flat |
| 30:6 | 1-643015 | 1 | Spring-Support, Deck |
| 31 | 3218-2 | 2 | Nut-Jam |
| 32 | 3274-18 | 2 | Screw-HSH |
| 33 | 106-8984-01 | 1 | LH Deck Lift ASM |
| 34 | 1-633080 | 1 | Bushing-Lever, Lift |




# Front Frame Assembly (continued)

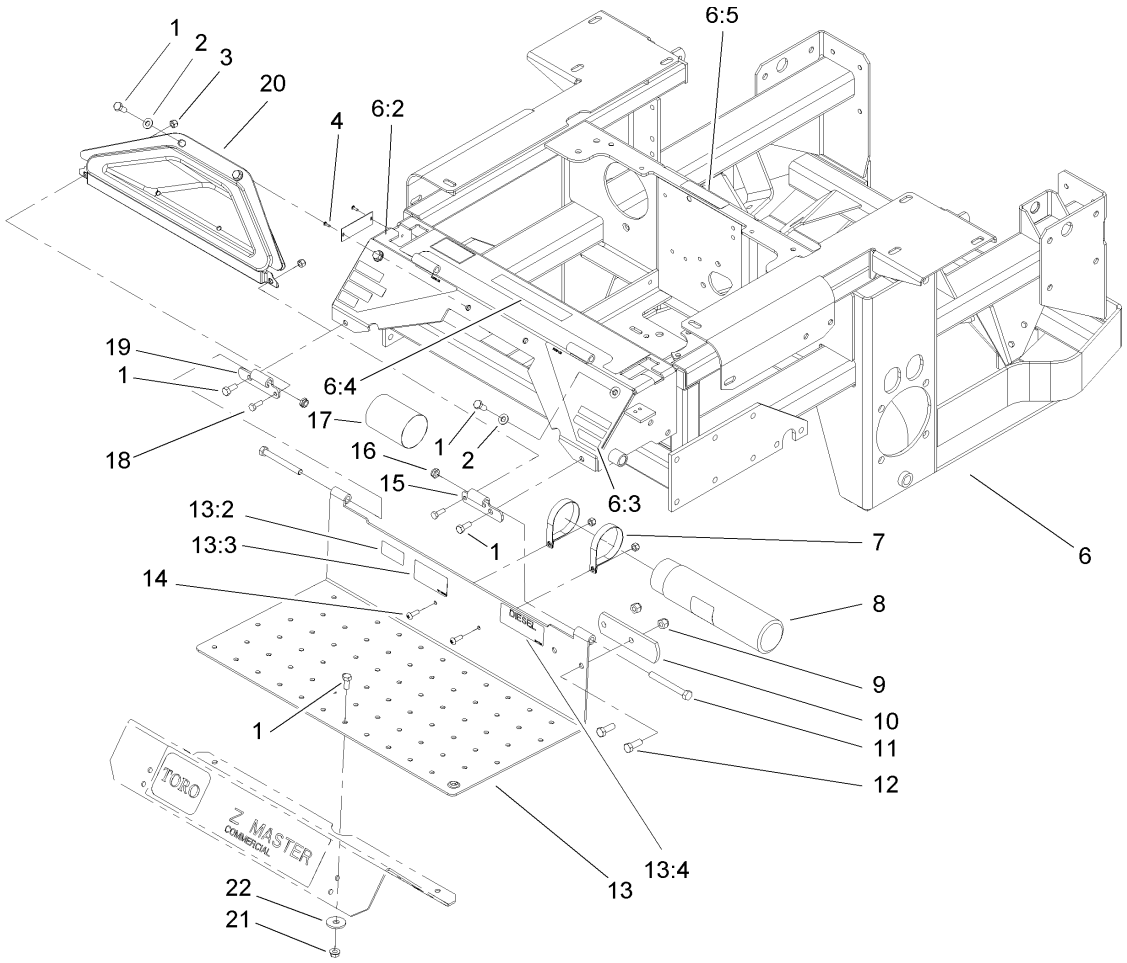
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 35 | 107-3962 | 1 | Decal-Deck Height, Small |
| 36 | 105-4674 | 1 | Decal-Noise |




# Caster and Z Stand Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 1-644251 | 2 | Caster Wheel ASM |
| 1:1 | 1-633580 | 2 | Seal-Bearing |
| 1:2 | 1-633581 | 2 | Spacer-Bearing |
| 1:3 | 1-633585 | 2 | Bearing-Cone, Taper |
| 1:4 | 1-633959 | 1 | Spacer-Caster, Front |
| ❷1:5 | | 1 | Wheel & Tire ASM |
| 1:5:1 | 1-523009 | 1 | Tire |
| 1:5:2 | 1-633987 | 1 | Wheel |
| 1:5:3 | 1-633584 | 2 | Bearing-Cup |
| 2 | 3296-45 | 2 | Nut-Lock, NI |
| 3 | 107-1874 | 1 | Leg ASM |
| 3:2 | 106-7464 | 1 | Decal |
| 4 | 3290-355 | 1 | Pin-Hair |
| 5 | 100-9692-01 | 1 | Pivot Pin ASM |
| 6 | 3-6781 | 2 | Washer-Thrust |
| 7 | 283-55 | 1 | Pin-Clevis |
| 8 | 323-8 | 1 | Screw-HH |
| 9 | 100-9686-01 | 1 | Bracket-Latch |
| 10 | 3296-39 | 2 | Nut-Lock, NI |
| 11 | 283-71 | 1 | Pin-Lynch |
| 12 | 254-72 | 4 | Bearing-Cup, Tapered |
| 13 | 254-94 | 4 | Bearing-Cone, Tapered |
| 14 | 1-633508 | 6 | Washer-Bellville |
| 15 | 3296-51 | 2 | Nut-Lock, NI |

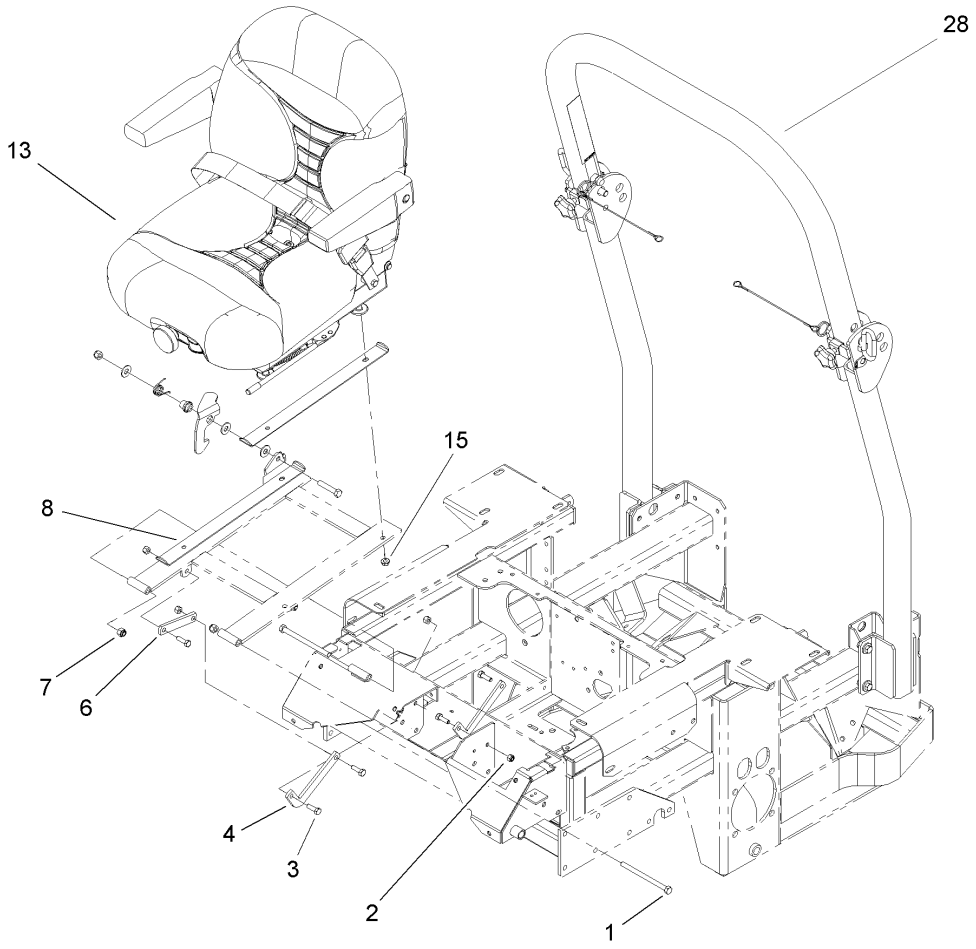
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 16 | 1-543513 | 2 | Cap-Grease |
| 17 | 105-1647 | 1 | Pin-Hitch, Cotterless |
| 18 | 100-9385 | 1 | Lanyard-Nylon |
| 19 | 3296-42 | 1 | Nut-Lock, NI |
| 20 | 100-6547 | 2 | Cushion-Rubber |
| 21 | 100-6542-01 | 1 | Bracket-Cradle |
| 22 | 323-20 | 1 | Screw-HH |
| 23 | 321-4 | 1 | Screw-HH |
| 24 | 1-543511 | 2 | Seal-Grease |
| 25 | 103-1474-01 | 2 | Fork-Caster |
| 26 | 325-39 | 2 | Screw-HH |




# Engine Frame, Console and Floor Pan Assembly

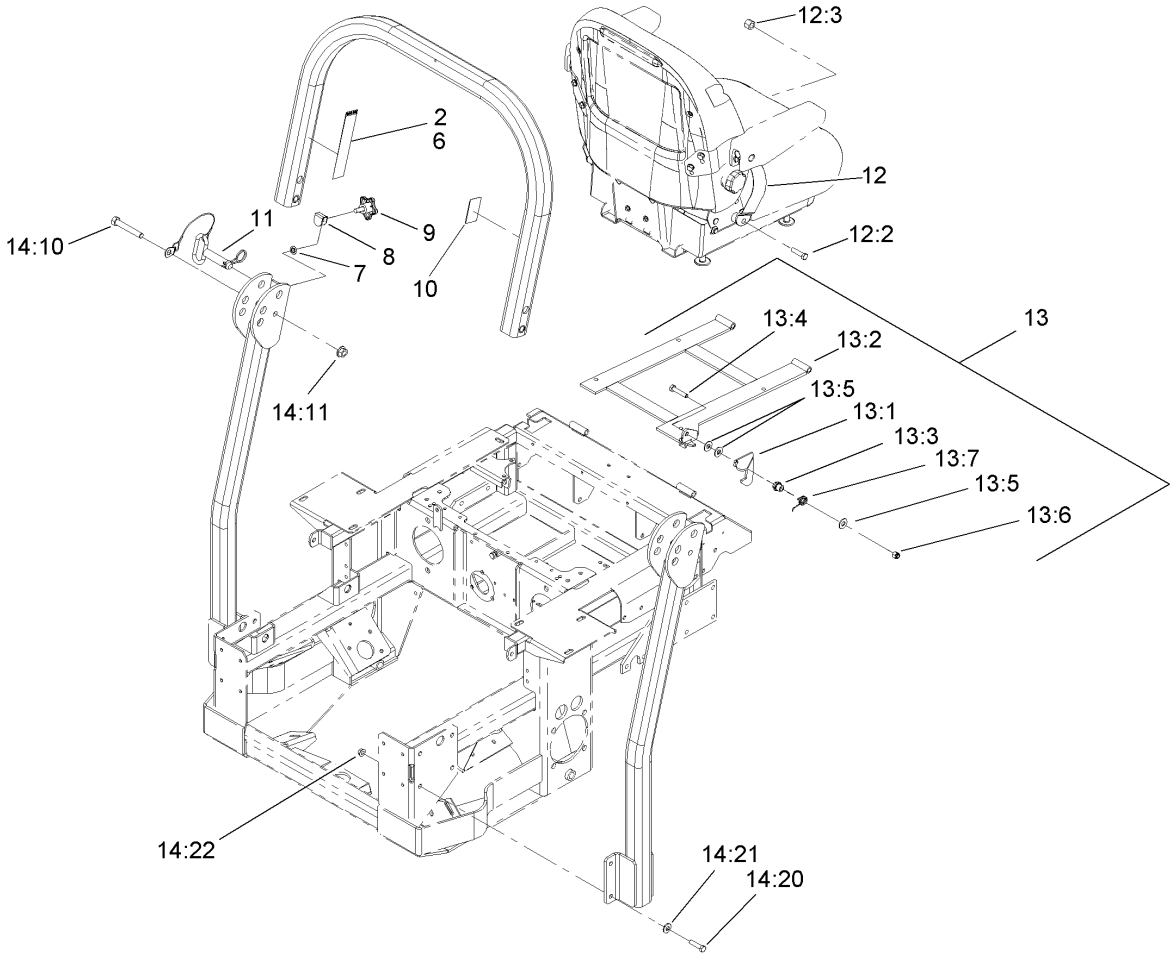
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 322-43 | 7 | Screw-HH |
| 2 | 3256-70 | 4 | Washer-Flat |
| 3 | 3296-42 | 4 | Nut-Lock, NI |
| 4 | 923786 | 2 | Rivet-Pop |
| 6 | 107-7656 | 1 | Main Frame ASM |
| 6:2 | 107-3963 | 1 | Decal-Danger, Left |
| 6:3 | 107-3964 | 1 | Decal-Warning, Right |
| 6:4 | 107-3967 | 1 | Decal-Console, Top |
| 6:5 | 98-1977 | 2 | Decal-Warning |
| 7 | 107-1865 | 2 | R-Clamp |
| 8 | 104-7050 | 1 | Housing-Manual |
| 9 | 3296-39 | 2 | Nut-Lock, NI |
| 10 | 1-633964-03 | 1 | Stop-Brake, Park |
| 11 | 323-20 | 2 | Screw-HH |
| 12 | 323-6 | 2 | Screw-HH |
| 13 | 107-7655 | 1 | Floorpan ASM |
| 13:2 | 98-4387 | 1 | Decal-Protection, Ear |
| 13:3 | 107-3982 | 1 | Decal-Location, Manual |
| 13:4 | 107-7666 | 1 | Decal-Diesel |
| 14 | 3258-166 | 2 | Screw-PRH |
| 15 | 106-7488-03 | 1 | Hinge-Floorpan, LH |
| 16 | 3296-59 | 2 | Nut-Lock, NI |
| 17 | 104-7048 | 1 | Cap-Housing |
| 18 | 321-4 | 2 | Screw-HH |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 19 | 106-7489-03 | 1 | Hinge-Floorpan, RH |
| 20 | 106-7498 | 1 | Pocket |
| 21 | 32128-25 | 1 | Nut-HF |
| 22 | 1-653036 | 1 | Washer |




# Seat and Roll-Over Protection System Assembly

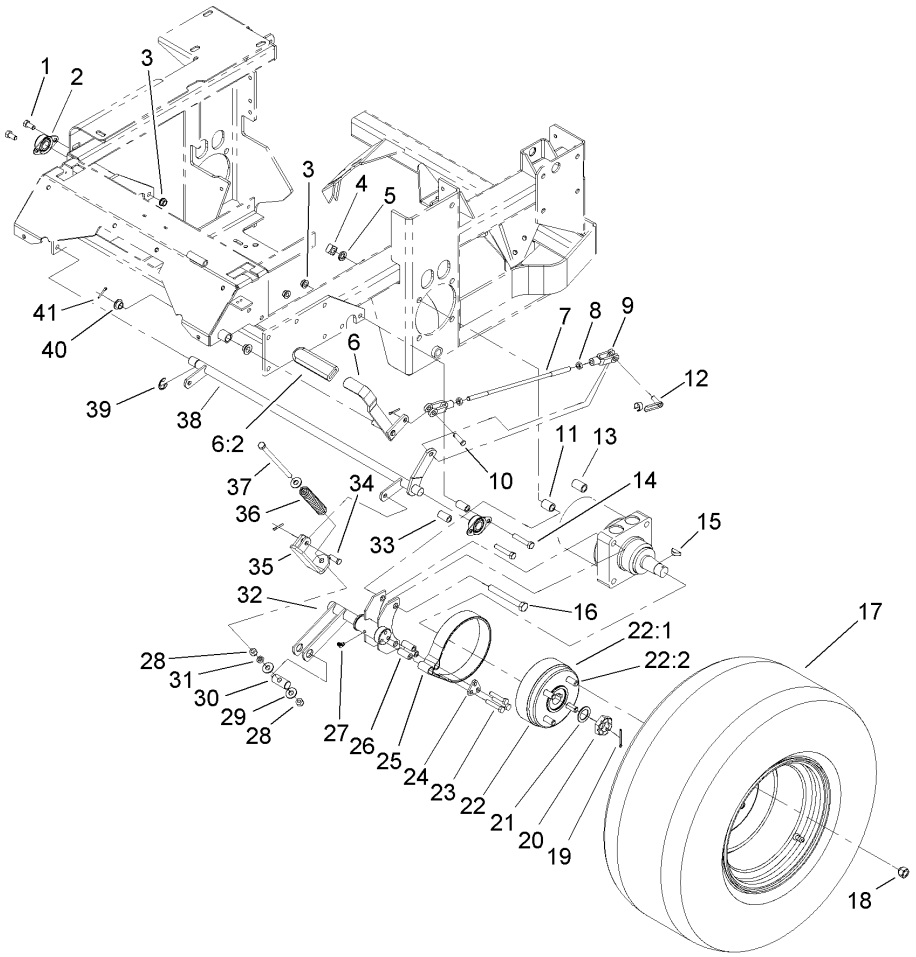
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 323-39 | 2 | Screw-HH |
| 2 | 3296-29 | 4 | Nut-Lock, NI |
| 3 | 322-5 | 5 | Screw-HH |
| 4 | 103-5181 | 2 | Link-Seat Stop, Lower |
| 6 | 103-5161 | 2 | Link-Stop, Seat |
| 7 | 3296-39 | 3 | Nut-Lock, NI |
| 8 | 1-633872-03 | 2 | Stop-Seat |
| 13 | 106-9988 | 1 | Seat-Suspension |
| 15 | 32128-20 | 4 | Nut-HF |
| 28 | 106-7437 | 1 | ROPS ASM |




# Roll-Over-Protection-System Assembly No. 106-7437

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 2 | 107-2102 | 1 | Decal-Warning, Folding ROPS |
| 6 | 107-3069 | 1 | Decal-Warning, Folding ROPS |
| 7 | 107-3154 | 2 | Nut-Push |
| 8 | 107-3124 | 2 | Clip |
| 9 | 106-0887 | 2 | Knob |
| 10 | 107-2101 | 1 | Decal-ROPS |
| 11 | 103-4553 | 2 | ROPS Fold Pin ASM |
| 12 | 103-4469 | 1 | Seatbelt Kit |
| 12:2 | 3212-4 | 2 | Screw-HH |
| 12:3 | 3296-38 | 2 | Nut-Lock, NI |
| 13 | 103-5600 | 1 | Seat Frame ASM |
| 13:1 | 103-5520 | 1 | Catch-Latch, Single |
| 13:3 | 107-0075 | 1 | Bushing-Latch, Seat |
| 13:4 | 323-10 | 1 | Screw-HH |
| 13:5 | 3256-4 | 3 | Washer-Flat |
| 13:6 | 3296-39 | 1 | Nut-Lock, NI |
| 13:7 | 103-5519 | 1 | Spring-Torsion, Latch |
| ❶❷14 | | 1 | Bag-Bolt |
| 14:10 | 325-13 | 2 | Screw-HH |
| 14:11 | 32128-23 | 2 | Nut-HF |
| 14:20 | 323-8 | 8 | Screw-HH |
| 14:21 | 98-5975 | 8 | Washer-Belleville |
| 14:22 | 3290-357 | 8 | Nut-HHF |

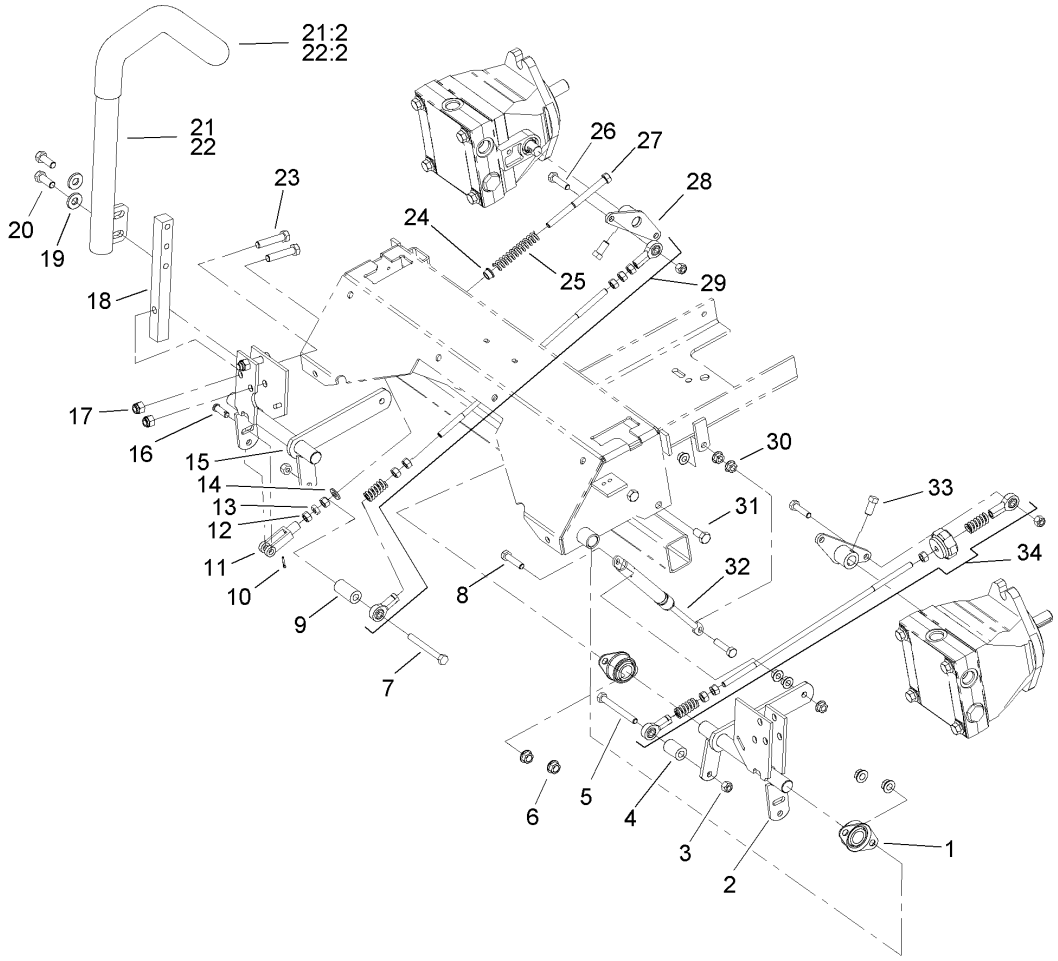
| | | | |
|---|---|---|---|
| | | | |




# Wheel and Brake Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 323-4 | 2 | Screw-HH |
| 2 | 1-633102 | 2 | Bearing-Flange, Side |
| 3 | 3290-357 | 4 | Nut-HHF |
| 4 | 103-0131 | 8 | Nut-Square |
| 5 | 3253-7 | 8 | Washer-Lock |
| 6 | 103-0197 | 1 | Brake Lever And Grip ASM |
| 6:2 | 1-633268 | 1 | Grip-Lever, Brake |
| 7 | 103-1708 | 1 | Rod-Brake |
| 8 | 3219-3 | 2 | Nut-Hex |
| 9 | 1-633131 | 2 | Yoke-Linkage, Brake |
| 10 | 1-808285 | 1 | Pin-Clevis |
| 11 | 1-633380 | 4 | Spacer-Wheel, Short |
| 12 | 103-2399 | 1 | Pin-Spring, Clevis |
| 13 | 1-633382 | 4 | Spacer-Wheel, Long |
| 14 | 323-10 | 2 | Screw-HH |
| 15 | 3257-42 | 2 | Key-Woodruff |
| 16 | 325-17 | 8 | Screw-HH |
| 17 | 103-4962 | 2 | Wheel And Tire ASM |
| 18 | 242-50 | 8 | Nut-Lug |
| 19 | 1-806800 | 2 | Pin-Cotter |
| 20 | 1-809036 | 2 | Nut-HH |
| 21 | 1-523157 | 2 | Washer-Spacer |
| 22 | 103-0590 | 2 | Hub And Wheel ASM |
| 22:1 | 103-0589 | 1 | Wheel Hub ASM |

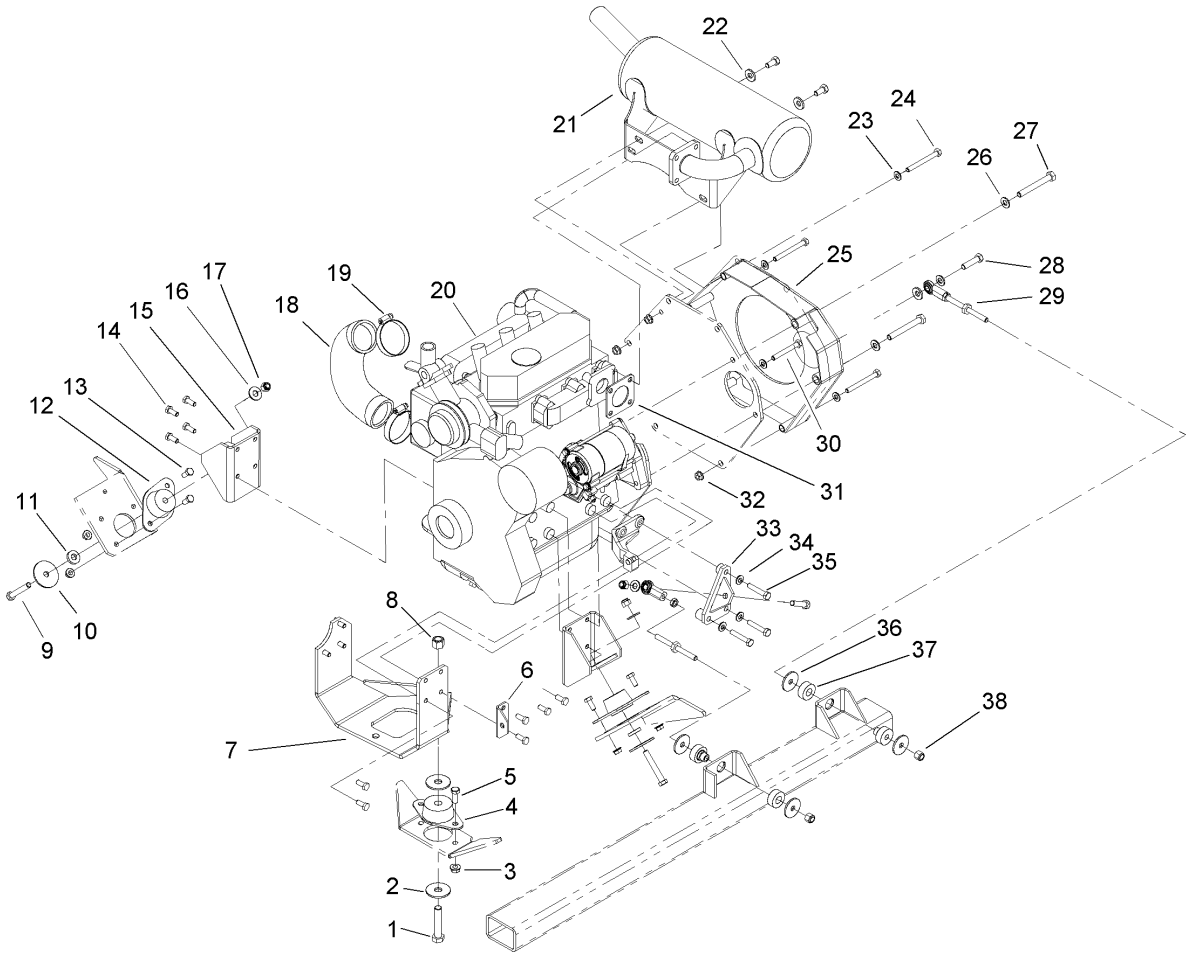
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 22:2 | 1-633926 | 4 | Stud-Wheel |
| 23 | 322-9 | 6 | Screw-HH |
| 24 | 103-0374 | 2 | Retainer-Band, Brake |
| 25 | 103-0355 | 2 | Band-Brake |
| 26 | 103-0384 | 6 | Spacer |
| 27 | 1481 | 2 | Fitting-Grease |
| 28 | 3296-39 | 4 | Nut-Lock, NI |
| 29 | 3256-4 | 6 | Washer-Flat |
| 30 | 1-633144 | 2 | Pin-Trunion |
| 31 | 3218-3 | 2 | Nut-Jam |
| 32 | 103-0844-03 | 2 | Brake-Narrow |
| 33 | 103-0051 | 2 | Spacer-Retainer, Brake |
| 34 | 1-808284 | 2 | Pin-Clevis |
| 35 | 103-1117-03 | 2 | Linkage-Brake, Lower |
| 36 | 1-633454 | 2 | Spring-Brake |
| 37 | 323-58 | 2 | Bolt-TAP, HH |
| 38 | 103-5243-03 | 1 | Shaft-Brake |
| 39 | 32151-48 | 1 | E-Ring |
| 40 | 1-513140 | 2 | Bearing-Control |
| 41 | 3272-10 | 4 | Pin-Cotter |




# Motion Control Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 1-633102 | 4 | Bearing-Flange, Side |
| 2 | 103-4787 | 1 | Control-Motion, LH |
| 3 | 3296-29 | 4 | Nut-Lock, NI |
| 4 | 103-1361 | 1 | Spacer-Hydro Control, LH |
| 5 | 322-12 | 1 | Screw-HH |
| 6 | 3290-357 | 8 | Nut-HHF |
| 7 | 322-14 | 1 | Screw-HH |
| 8 | 1-403180 | 4 | Screw-HH |
| 9 | 103-5192 | 1 | Spacer-Control, HYD |
| 10 | 3272-5 | 2 | Pin-Cotter |
| 11 | 1-303105 | 2 | Yoke-Adjustable |
| 12 | 3219-2 | 4 | Nut-Hex |
| 13 | 3220-2 | 2 | Nut-Jam |
| 14 | 3256-2 | 2 | Washer-Flat |
| 15 | 103-4788 | 1 | Control-Motion, RH |
| 16 | 1-808280 | 2 | Pin-Clevis |
| 17 | 3296-39 | 6 | Nut-Lock, NI |
| 18 | 103-0407 | 2 | Arm-Shaft, Control |
| 19 | 98-5975 | 4 | Washer-Belleville |
| 20 | 323-6 | 4 | Screw-HH |
| 21 | 106-9983 | 1 | RH Lever ASM |
| 21:2 | 106-9987 | 1 | Grip-Control, Motion |
| 22 | 106-9982 | 1 | LH Lever ASM |
| 22:2 | 106-9987 | 1 | Grip-Control, Motion |

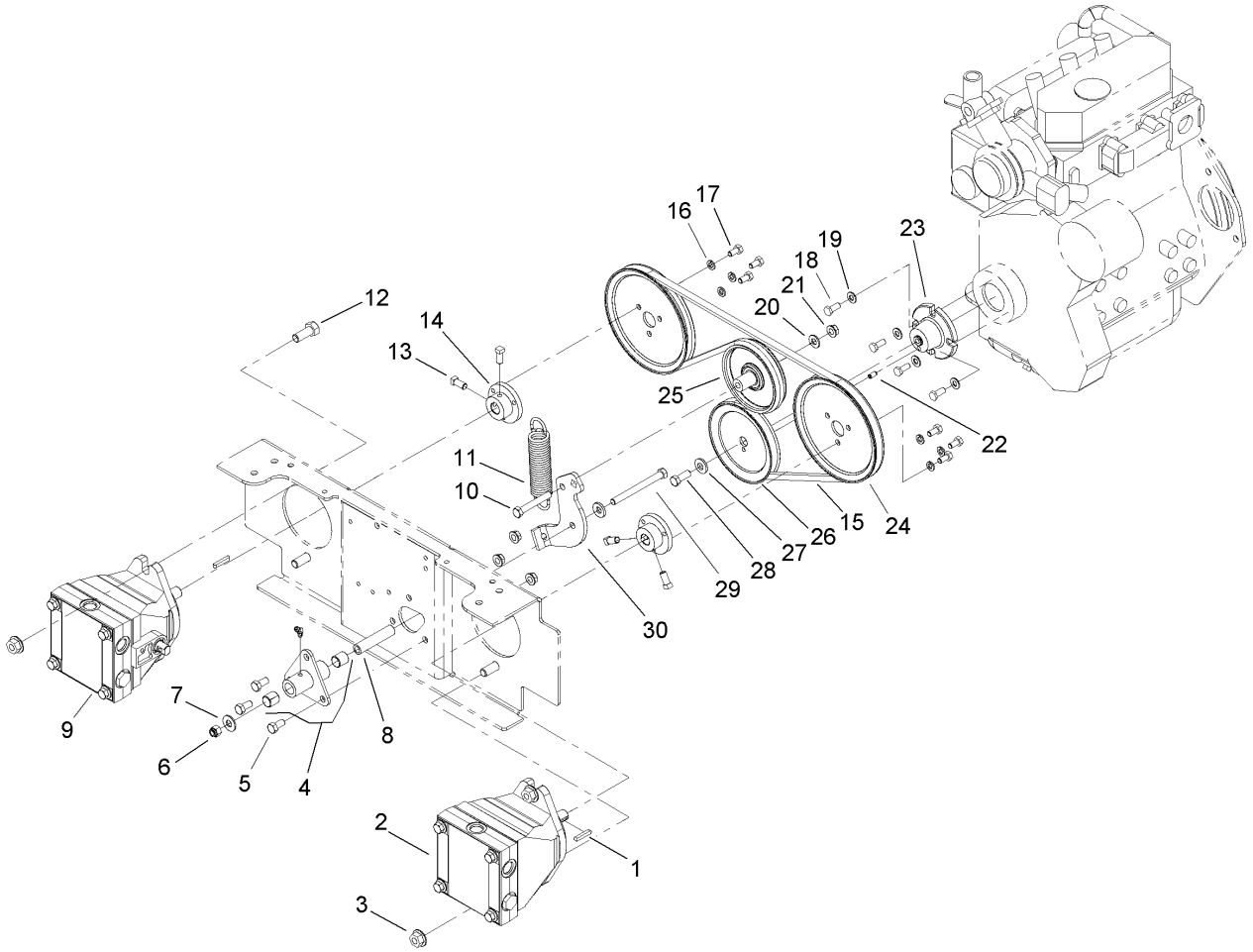
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23 | 323-9 | 6 | Screw-HH |
| 24 | 1-603735 | 2 | Bushing-Flanged |
| 25 | 1-603807 | 2 | Spring-Return, Neutral |
| 26 | 322-6 | 4 | Screw-HH |
| 27 | 1-603737 | 2 | Bolt-Return, Neutral |
| 28 | 103-0194-03 | 2 | Arm-Control, Hydro |
| 29 | 103-5190 | 1 | RH HYD Connect Link ASM |
| 30 | 32128-20 | 12 | Nut-HF |
| 31 | 323-4 | 8 | Screw-HH |
| 32 | 103-4079 | 2 | Damper-Control, Motion |
| 33 | 1-803022 | 2 | Screw-Set |
| 34 | 103-3062 | 1 | Tracking Rod ASM |




# Engine Mount Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 325-10 | 1 | Screw-HH |
| 2 | 86-1990 | 2 | Washer |
| 3 | 3290-357 | 2 | Nut-HHF |
| 4 | 103-1022 | 1 | Isolator-Rear |
| 5 | 323-5 | 2 | Screw-HH |
| 6 | 103-3908 | 1 | Bracket-Ground |
| 7 | 103-0870-03 | 1 | Rear Engine Mount ASM |
| 8 | 3296-23 | 1 | Nut-Lock, NI |
| 9 | 323-12 | 2 | Screw-HH |
| 10 | 83-1040 | 2 | Washer-Flat |
| 11 | 66-6480 | 2 | Washer |
| 12 | 103-2613 | 2 | Isolator-Side |
| 13 | 322-3 | 4 | Screw-HH |
| 14 | 33114-020 | 15 | Screw-HH |
| 15 | 103-0839-03 | 2 | LH And RH Engine Mount ASM |
| 16 | 3256-4 | 8 | Washer-Flat |
| 17 | 3296-39 | 3 | Nut-Lock, NI |
| 18 | 103-0921 | 1 | Hose |
| 19 | 2412-42 | 2 | Clamp-Hose |
| ❷20 | | 1 | Engine-Daihatsu, 582447-0229-E2 |
| 21 | 103-2592 | 1 | Muffler Kit |
| 22 | 98-5975 | 3 | Washer-Belleville |
| 23 | 3256-23 | 4 | Washer-Flat |

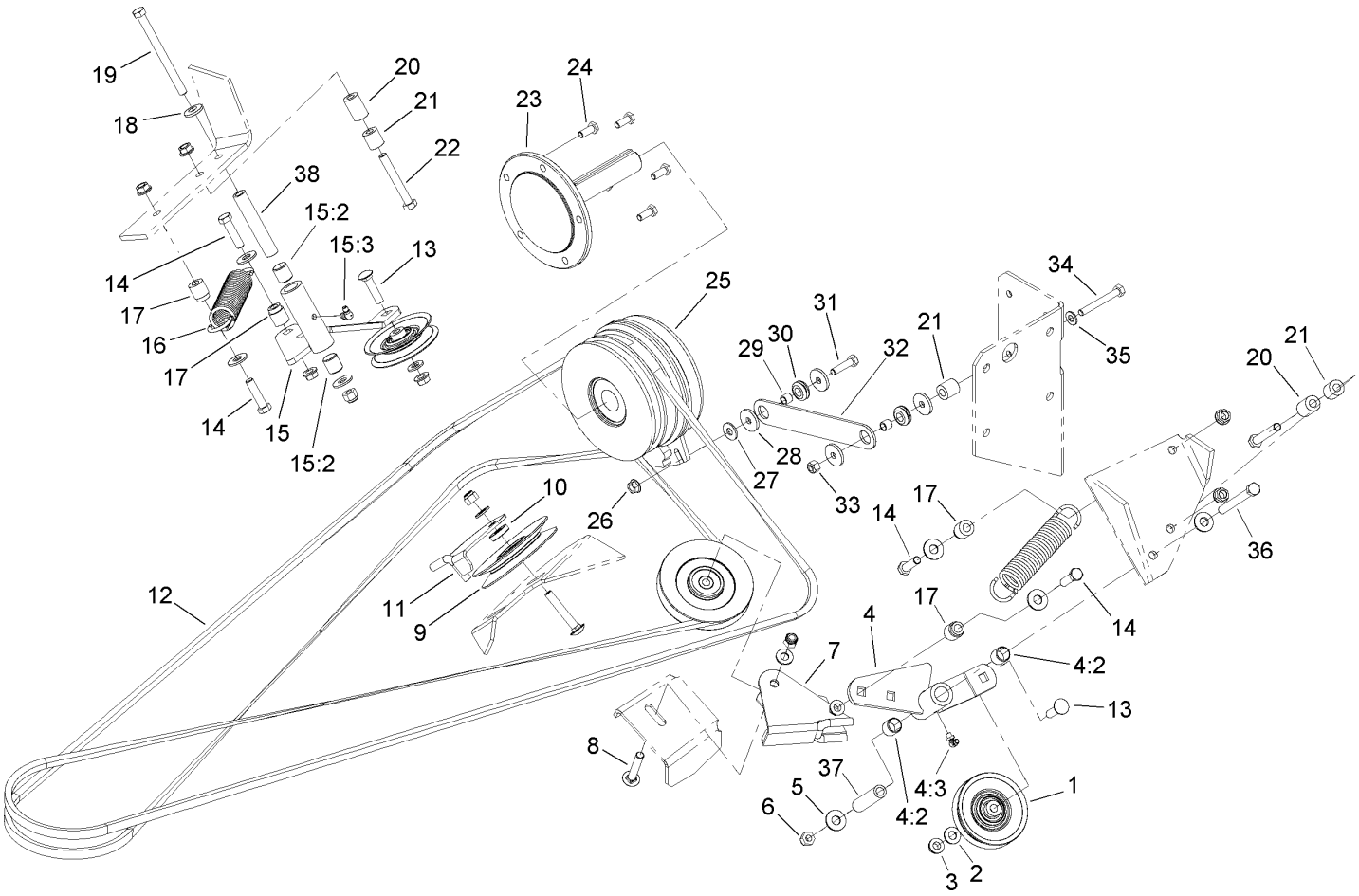
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 24 | 322-14 | 3 | Screw-HH |
| 25 | 103-3573-03 | 1 | Cover-Flywheel |
| 26 | 3256-24 | 4 | Washer-Flat |
| 27 | 56-2150 | 2 | Screw-HH |
| 28 | 323-8 | 2 | Screw-HH |
| 29 | 103-3745 | 2 | Ball Joint Link ASM |
| 30 | 322-12 | 1 | Screw-HH |
| 31 | 103-1385 | 1 | Gasket-Muffler |
| 32 | 32128-20 | 10 | Nut-HF |
| 33 | 103-3556-03 | 1 | Bracket-Engine, Front |
| 34 | 1-303334 | 3 | Washer-Spring |
| 35 | 33114-045 | 3 | Screw-HH |
| 36 | 93-6099 | 4 | Washer |
| 37 | 103-3568 | 2 | Isolator-Link |
| 38 | 3296-6 | 2 | Nut-Lock |




# Wheel Pump Drive Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 103-2739 | 2 | Key |
| 2 | 103-2978 | 1 | Pump-Hydro, LH |
| 3 | 32128-49 | 4 | Nut-HHF |
| 4 | 103-4467 | 1 | Pump Idler ASM |
| 5 | 323-4 | 3 | Screw-HH |
| 6 | 3296-39 | 1 | Nut-Lock, NI |
| 7 | 3256-4 | 1 | Washer-Flat |
| 8 | 103-0919 | 1 | Bushing-Tightner, Pivot |
| 9 | 103-2979 | 1 | Pump-Hydro, RH |
| 10 | 323-12 | 1 | Screw-HH |
| 11 | 103-1767 | 1 | Spring-Extension |
| 12 | 325-5 | 4 | Screw-HH |
| 13 | 1-803050 | 4 | Screw-Set |
| 14 | 103-1471 | 2 | Hub-Pump |
| 15 | 107-7724 | 1 | Belt-V |
| 16 | 1-805005 | 6 | Washer-Lock |
| 17 | 322-2 | 6 | Screw-HH |
| 18 | 33114-020 | 4 | Screw-HH |
| 19 | 3256-23 | 4 | Washer-Flat |
| 20 | 3256-24 | 1 | Washer-Flat |
| 21 | 3290-357 | 4 | Nut-HHF |
| 22 | 103-1459 | 1 | Pin-Roll |
| 23 | 103-1421 | 1 | Hub-Drive, Pump |
| 24 | 103-1472 | 2 | Sheave-Pump |

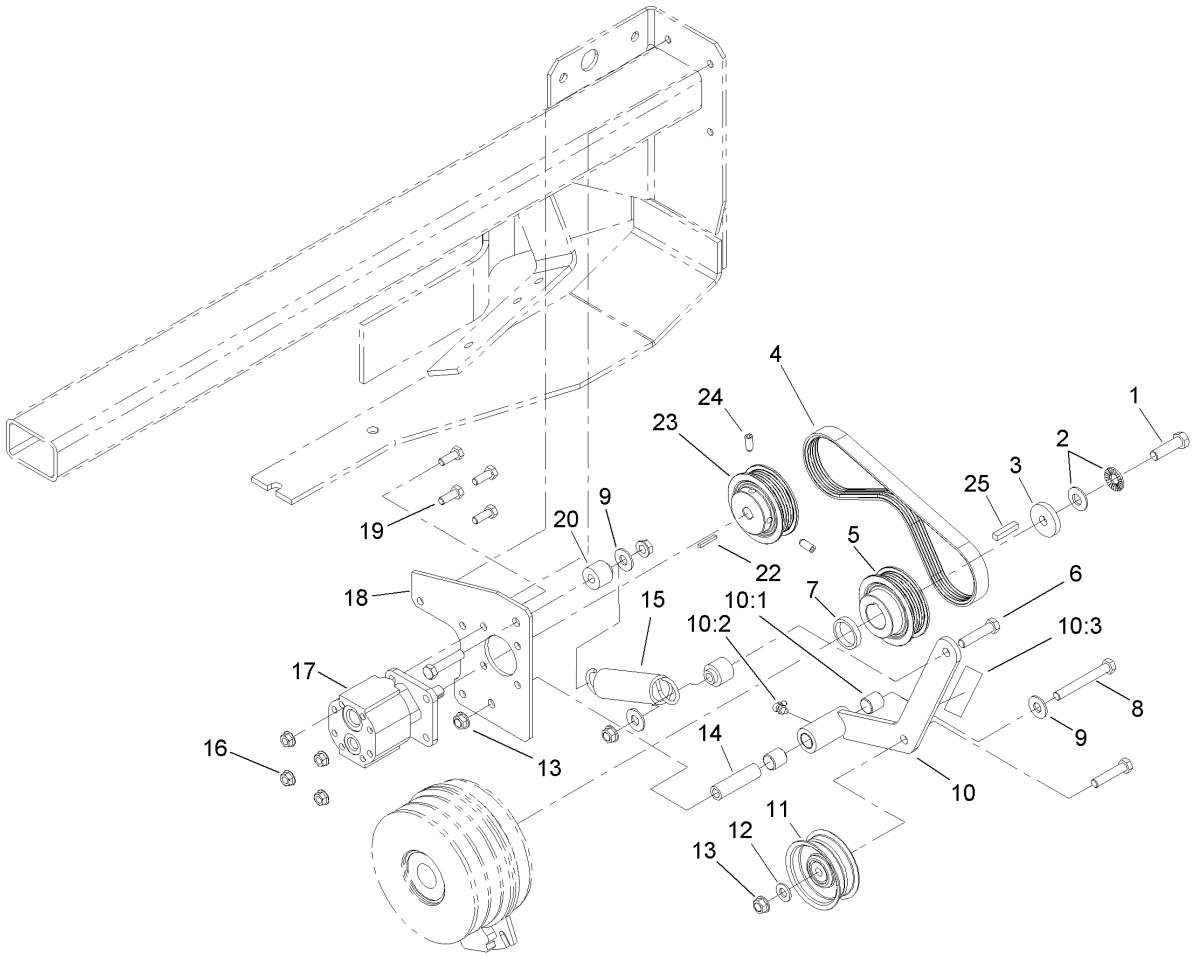
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 103-4464 | 1 | Idler-Pump |
| 26 | 103-5164 | 1 | Sheave-Engine |
| 27 | 98-5975 | 2 | Washer-Belleville |
| 28 | 323-6 | 1 | Screw-HH |
| 29 | 323-16 | 1 | Screw-HH |
| 30 | 103-4463-03 | 1 | Arm-Tightener, Pump |




# Deck Belt Drive Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 103-0983 | 2 | Sheave |
| 2 | 3256-24 | 4 | Washer-Flat |
| 3 | 3290-357 | 7 | Nut-HHF |
| 4 | 107-9851 | 1 | LH Idler ASM |
| 4:2 | 1-513034 | 2 | Sleeve-Bearing |
| 4:3 | 302-40 | 1 | Fitting-Grease |
| 5 | 3256-4 | 6 | Washer-Flat |
| 6 | 3296-39 | 4 | Nut-Lock, NI |
| 7 | 103-4011-03 | 1 | Guard-Belt Sheave, LH |
| 8 | 3231-40 | 2 | Bolt-CARR |
| 9 | 103-0984 | 2 | Sheave |
| 10 | 103-3186 | 1 | Spacer-Bracket, Guide |
| 11 | 103-4039-03 | 1 | Guard-Belt Sheave, RH |
| 12 | 107-7738 | 2 | Belt-V |
| 13 | 3231-4 | 2 | Screw-CARR |
| 14 | 323-9 | 4 | Screw-HH |
| 15 | 107-9861 | 1 | RH Idler ASM |
| 15:2 | 1-513034 | 2 | Sleeve-Bearing |
| 15:3 | 302-40 | 1 | Fitting-Grease |
| 16 | 103-1767 | 2 | Spring-Extension |
| 17 | 103-1503 | 4 | Spacer-Tightener, Belt |
| 18 | 98-5975 | 2 | Washer-Belleville |
| 19 | 323-23 | 1 | Screw-HH |
| 20 | 103-1361 | 2 | Spacer-Hydro Control, LH |

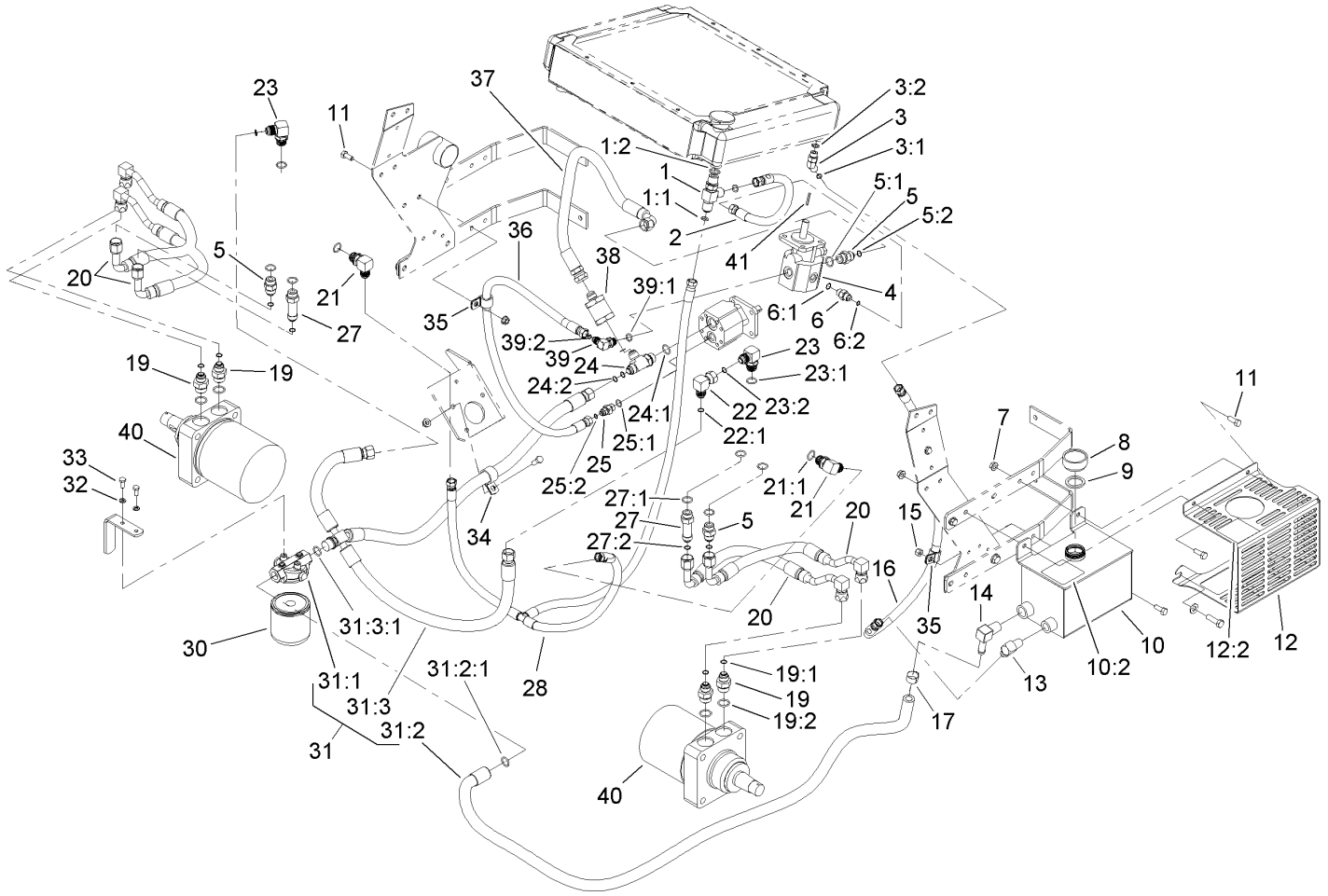
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 21 | 103-0193 | 3 | Spacer-Strap, Clutch |
| 22 | 323-13 | 2 | Screw-HH |
| 23 | 103-0286 | 1 | Shaft-Stub |
| 24 | 33114-020 | 5 | Screw-HH |
| 25 | 103-0083 | 1 | Clutch ASM |
| 26 | 32128-20 | 1 | Nut-HF |
| 27 | 3256-3 | 1 | Washer-Flat |
| 28 | 1-613235 | 4 | Washer |
| 29 | 1-633545 | 2 | Spacer |
| 30 | 1-633630 | 2 | Grommet-Brake |
| 31 | 322-6 | 1 | Screw-HH |
| 32 | 103-0192-03 | 1 | Strap-Clutch / Brake |
| 33 | 3296-29 | 1 | Nut-Lock, NI |
| 34 | 322-12 | 1 | Screw-HH |
| 35 | 3256-23 | 1 | Washer-Flat |
| 36 | 323-16 | 1 | Screw-HH |
| 37 | 103-0919 | 1 | Bushing-Tightner, Pivot |
| 38 | 103-0040 | 1 | Bushing-Tightener, Pivot |




# Cooling Pump Drive Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3212-6 | 1 | Screw-HH |
| 2 | 1-603610 | 2 | Washer-Spring |
| 3 | 1-543610 | 1 | Washer-Clutch |
| 4 | 107-7739 | 1 | Belt-Poly V |
| 5 | 103-1339 | 1 | Sheave-5 Rib |
| 6 | 323-9 | 3 | Screw-HH |
| 7 | 103-1422 | 1 | Spacer-Pump Drive, Fan |
| 8 | 323-14 | 1 | Screw-HH |
| 9 | 3256-4 | 3 | Washer-Flat |
| 10 | 107-9877 | 1 | Wheel Pump Tension ASM |
| 10:1 | 1-513034 | 2 | Sleeve-Bearing |
| 10:2 | 302-40 | 1 | Fitting-Grease |
| 10:3 | 98-1977 | 1 | Decal-Warning |
| 11 | 1-633167 | 1 | Sheave-Idler |
| 12 | 3256-24 | 1 | Washer-Flat |
| 13 | 3290-357 | 4 | Nut-HHF |
| 14 | 1-603384 | 1 | Bushing-Pivot, Idler |
| 15 | 1-603414 | 1 | Spring-Extension |
| 16 | 32128-20 | 4 | Nut-HF |
| 17 | 103-7431 | 1 | Pump-Fan, Cooling |
| 18 | 103-1299-03 | 1 | Plate-Mating, Fan Pump |
| 19 | 322-4 | 4 | Screw-HH |
| 20 | 103-1575 | 2 | Spacer-Spring, Fan Pump |
| 22 | 32150-1 | 1 | Key-Square |

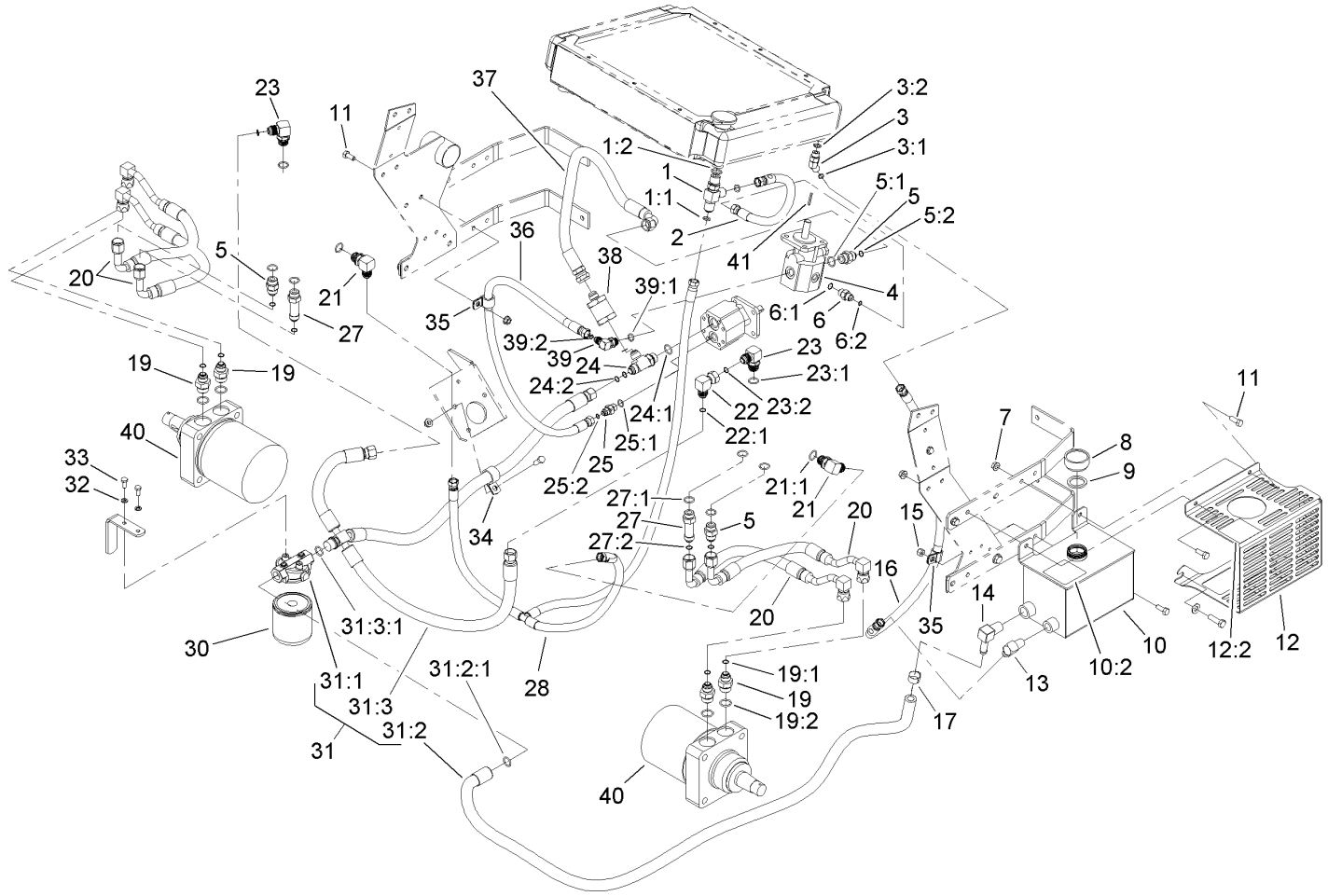
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 23 | 103-1338 | 1 | Sheave-5 Rib |
| 24 | 3246-6 | 2 | Screw-Set, HSH |
| 25 | 13-2840 | 1 | Key-Square |




# Hydraulic Assembly

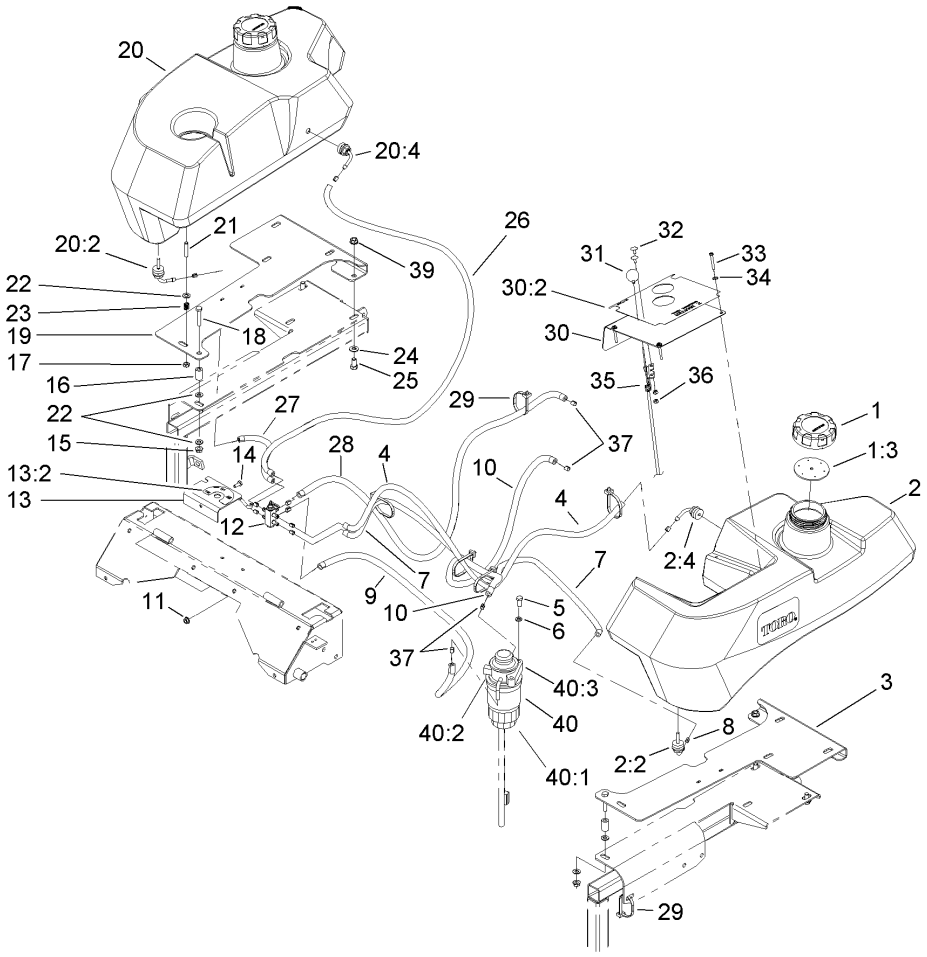
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 108-5998 | 1 | Fitting-HYD, Straight Tee |
| 1:1 | 237-21 | 2 | O-Ring |
| 1:2 | 237-42 | 1 | O-Ring |
| 2 | 103-2173 | 1 | Fan Case Drain Hose ASM |
| 3 | 108-5999 | 1 | Fitting-HYD, 45 Elbow |
| 3:1 | 237-21 | 1 | O-Ring |
| 3:2 | 237-42 | 1 | O-Ring |
| 4 | 103-7430 | 1 | Motor-Fan, Cooling |
| 5 | 1-603990 | 3 | Fitting-Straight |
| 5:1 | 1-603920 | 1 | O-Ring |
| 5:2 | 1-603992 | 1 | O-Ring |
| 6 | 103-2157 | 1 | Fitting-Straight |
| 6:1 | 1-603923 | 1 | O-Ring |
| 6:2 | 103-1020 | 1 | O-Ring |
| 7 | 32128-20 | 6 | Nut-HF |
| 8 | 1-513167 | 1 | Cap |
| 9 | 1-523103 | 1 | Gasket-Cap, Tank |
| 10 | 107-7659 | 1 | HYD Tank ASM |
| 10:2 | 1-523552 | 1 | Decal-Tank, HYD |
| 11 | 322-4 | 6 | Screw-HH |
| 12 | 107-7696 | 1 | Hydro Tank Shield ASM |
| 12:2 | 107-2131 | 1 | Decal-Surface, Hot |
| 13 | 103-1012 | 1 | Fitting-Elbow, 90 DEG |
| 14 | 103-2152 | 1 | Fitting-90 DEG |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 15 | 3296-29 | 1 | Nut-Lock, NI |
| 16 | 103-2174 | 1 | Tank Return Hose ASM |
| 17 | 103-2104 | 1 | Clamp-Hose |
| 19 | 1-603991 | 4 | Fitting-Straight |
| 19:1 | 237-80 | 1 | O-Ring |
| 19:2 | 1-603992 | 1 | O-Ring |
| 20 | 103-4680 | 4 | Hose |
| 21 | 103-1014 | 2 | Fitting-Elbow, 90 DEG |
| 21:1 | 1-603920 | 1 | O-Ring |
| 22 | 103-2315 | 1 | Fitting-90 DEG |
| 22:1 | 1-603992 | 1 | O-Ring |
| 23 | 103-2153 | 2 | Fitting-90 DEG |
| 23:1 | 1-603920 | 1 | O-Ring |
| 23:2 | 1-603992 | 1 | O-Ring |
| 24 | 103-2159 | 1 | Fitting-Tee |
| 24:1 | 1-603920 | 1 | O-Ring |
| 24:2 | 1-603992 | 2 | O-Ring |
| 25 | 103-2156 | 1 | Fitting-Straight |
| 25:1 | 1-603921 | 1 | O-Ring |
| 25:2 | 103-1020 | 1 | O-Ring |
| 27 | 103-1940 | 2 | Adapter-HYD, Straight |
| 27:1 | 237-79 | 1 | O-Ring |
| 27:2 | 1-603992 | 1 | O-Ring |
| 28 | 103-2172 | 1 | Case Drain Hose ASM |




# Hydraulic Assembly (continued)

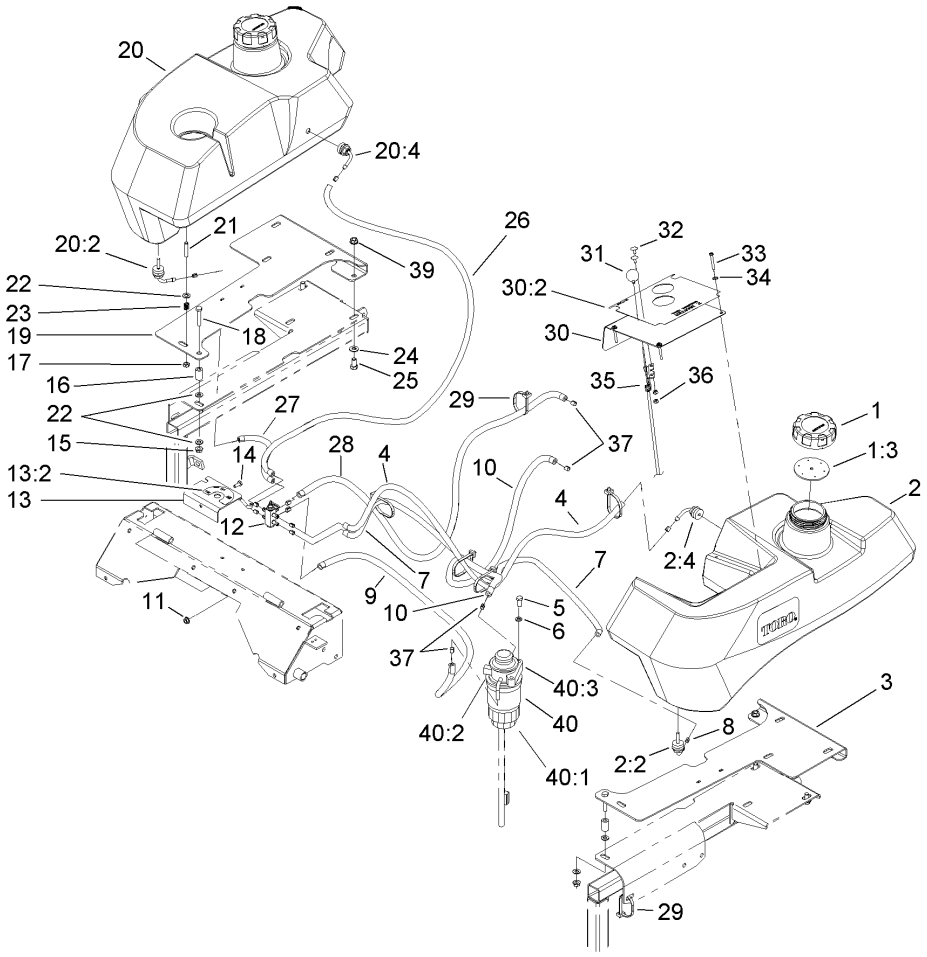
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 30 | 23-9740 | 1 | Filter-Oil |
| 31 | 103-5120 | 1 | Charge Hose ASM |
| 31:1 | 103-2259 | 1 | Head-Filter |
| 31:2 | 103-5121 | 1 | Filter Inlet Hose ASM |
| 31:2:1 | 1-603920 | 1 | O-Ring |
| 31:3 | 103-2269 | 1 | Pump Inlet Hose ASM |
| 31:3:1 | 1-603920 | 1 | O-Ring |
| 32 | 1-805004 | 2 | Washer-Lock |
| 33 | 321-3 | 2 | Screw-HH |
| 34 | 1-643312 | 1 | Clip-Loom |
| 35 | 1-633396 | 2 | Clip-Loom |
| 36 | 103-2148 | 1 | Aux Pump Hose ASM |
| 37 | 1-323241 | 1 | Hose-Pressure, High |
| 38 | 103-3110 | 1 | Filter-In Line, 50 Micron |
| 39 | 103-2155 | 1 | Fitting-90 DEG |
| 39:1 | 1-603921 | 1 | O-Ring |
| 39:2 | 103-1020 | 1 | O-Ring |
| 40 | 103-2489 | 2 | Motor-Wheel, HYD |
| 41 | 32150-1 | 1 | Key-Square |




# Tank and Fuel Line Assembly

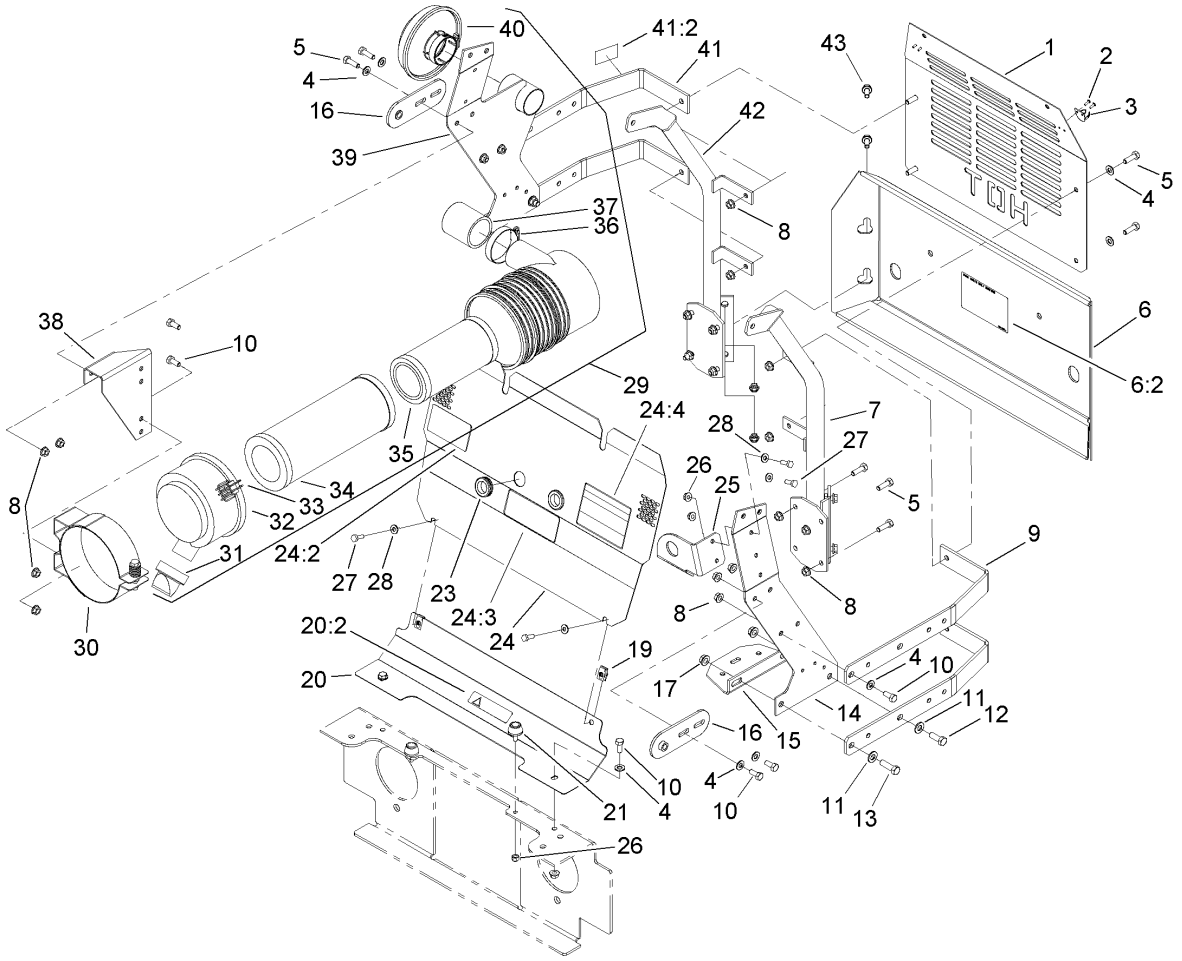
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 107-9884 | 2 | Cap-Diesel Fuel, Yellow |
| 1:3 | 104-7420 | 1 | Gasket-Vented |
| 2 | 106-9978 | 1 | LH Fuel Tank ASM |
| 2:2 | 103-2605 | 1 | Fitting-Fuel, Bulkhead |
| 2:4 | 103-2615 | 1 | Fitting-Fuel, Bulkhead |
| 3 | 107-7672-03 | 1 | Bracket-Fuel Tank, LH |
| 4 | 107-7686 | 1 | Hose-Fuel |
| 5 | 33114-020 | 2 | Screw-HH |
| 6 | 1-805005 | 2 | Washer-Lock |
| 7 | 107-7742 | 1 | Hose-Fuel |
| 8 | 1-643293 | 8 | Clamp-Hose, Fuel |
| 9 | 107-7687 | 1 | Hose-Fuel |
| 10 | 103-1693 | 1 | Hose-Fuel |
| 11 | 32128-23 | 1 | Nut-HF |
| 12 | 1-643234 | 1 | Valve-Fuel, Dual Flow |
| 13 | 107-9878 | 1 | Bracket-Valve, Fuel |
| 13:2 | 107-2114 | 1 | Decal-Valve, Fuel |
| 14 | 321-3 | 1 | Screw-HH |
| 15 | 3296-47 | 2 | Nut-Lock, NI |
| 16 | 94-7564 | 2 | Spacer |
| 17 | 3296-47 | 6 | Nut-Lock, NI |
| 18 | 322-9 | 2 | Screw-HH |
| 19 | 107-7671-03 | 1 | Bracket-Fuel Tank, RH |
| 20 | 106-9977 | 1 | RH Fuel Tank ASM |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 20:2 | 103-2605 | 1 | Fitting-Fuel, Bulkhead |
| 20:4 | 103-2615 | 1 | Fitting-Fuel, Bulkhead |
| 21 | 1-633023 | 6 | Stud |
| 22 | 3256-23 | 10 | Washer-Flat |
| 23 | 1-633349 | 6 | Spring-Tank, Fuel |
| 24 | 3256-24 | 4 | Washer-Flat |
| 25 | 323-4 | 4 | Screw-HH |
| 26 | 99-3185 | 1 | Hose-Fuel |
| 27 | 107-7684 | 1 | Hose-Fuel |
| 28 | 107-7741 | 1 | Hose-Fuel |
| 29 | 1-303335 | 6 | Tie-Plastic |
| 30 | 107-7703 | 1 | Panel-Control |
| 30:2 | 107-7701 | 1 | Decal-Panel, Control |
| 31 | 1-513592 | 1 | Knob-Ball |
| 32 | 1-807513 | 2 | Bolt-CARR |
| 33 | 1-803071 | 4 | Screw |
| 34 | 1-303435 | 4 | Washer-Spring |
| 35 | 103-1450 | 1 | Cable-Throttle |
| 36 | 3296-2 | 2 | Nut-Lock |
| 37 | 1-643277 | 6 | Clamp-Hose, Fuel |
| 39 | 3290-357 | 4 | Nut-HHF |
| 40 | 100-3191 | 1 | Separator-Fuel |
| 40:1 | 100-3192 | 1 | Element-Filter, Fuel |
| 40:2 | 100-6409 | 1 | Sensor-Filter, Fuel |




# Tank and Fuel Line Assembly (continued)

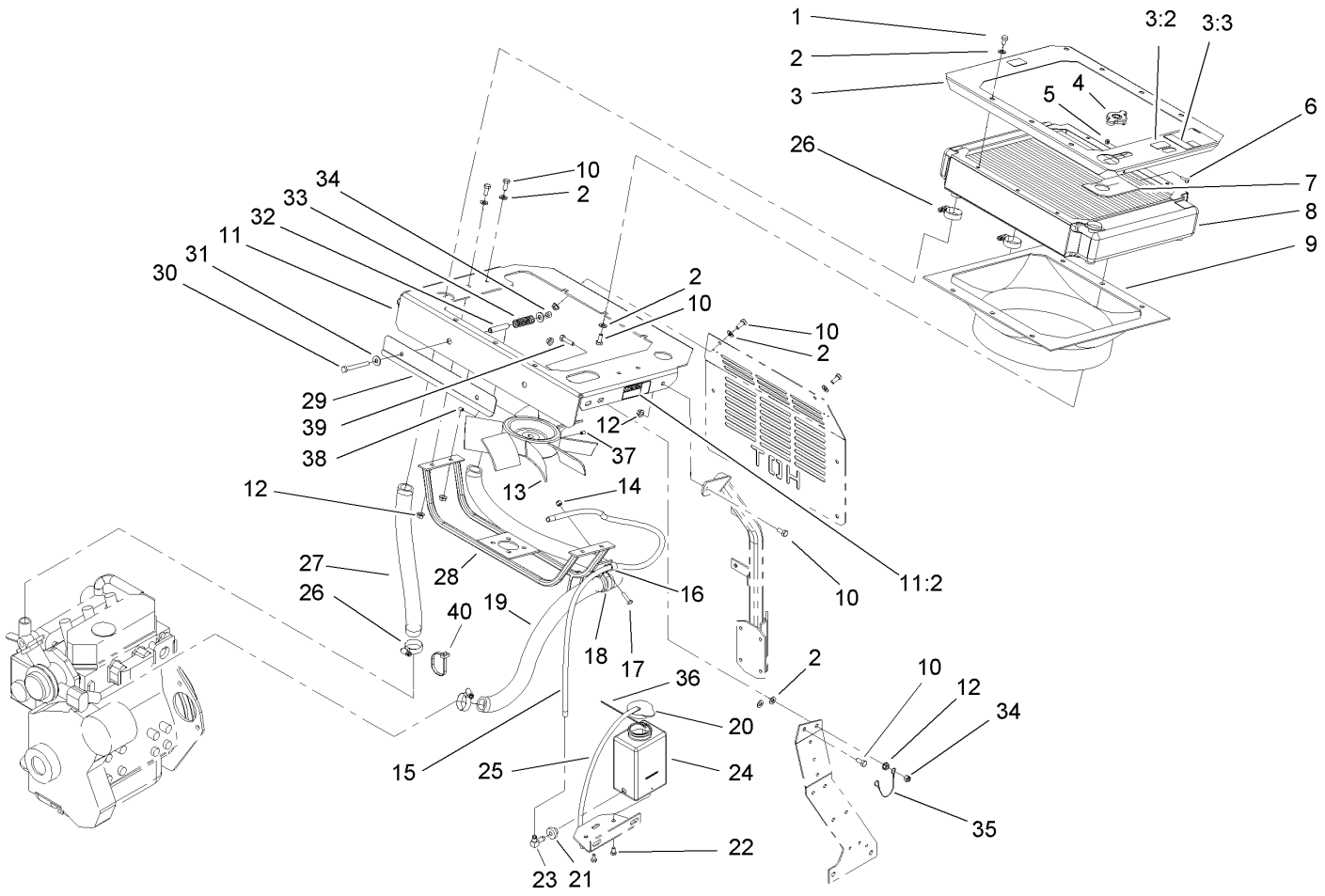
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 40:3 | 100-6408 | 1 | Cover-Filter |




# Front and Rear Engine Cover Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 103-4855-03 | 1 | Guard-Muffler |
| 2 | 923786 | 4 | Rivet-Pop |
| 3 | 1-643189 | 2 | Keeper-Latch, Rubber |
| 4 | 3256-23 | 13 | Washer-Flat |
| 5 | 322-5 | 14 | Screw-HH |
| 6 | 107-9865 | 1 | Rear Bumper ASM |
| 6:2 | 107-9864 | 1 | Decal-Belt Routing, Deck Drive |
| 7 | 103-5157-03 | 1 | Frame-Upper, LH Rear |
| 8 | 32128-20 | 23 | Nut-HF |
| 9 | 103-4906-03 | 3 | Bar-Mount Frame, Radiator |
| 10 | 322-3 | 9 | Screw-HH |
| 11 | 3256-24 | 4 | Washer-Flat |
| 12 | 323-6 | 2 | Screw-HH |
| 13 | 323-7 | 2 | Screw-HH |
| 14 | 103-5169-03 | 1 | Mount-Side, LH |
| 15 | 103-2603-03 | 1 | Bracket-Bottle |
| 16 | 1-632986-03 | 2 | Shackle-Hinge |
| 17 | 3290-357 | 2 | Nut-HHF |
| 19 | 107069 | 2 | Clip |
| 20 | 107-9852 | 1 | Shield Lower ASM |
| 20:2 | 98-1977 | 1 | Decal-Warning |
| 21 | 1-523420 | 2 | Bumper |
| 23 | 100-3815 | 2 | Grommet-Rubber |
| 24 | 107-7708 | 1 | Engine Access Panel ASM |

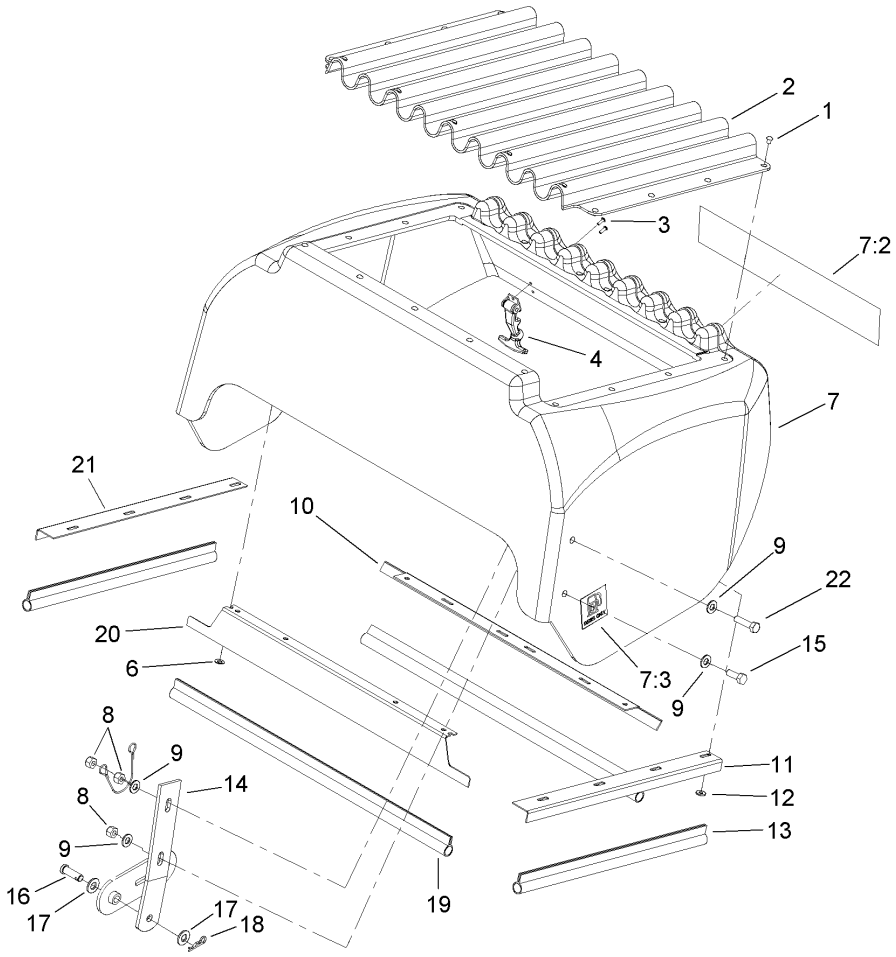
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 24:2 | 107-7705 | 1 | Decal-Belt Routing, Pump |
| 24:3 | 107-3978 | 1 | Decal-Devices, Rotating |
| 24:4 | 107-7706 | 1 | Decal-Buzzer, Warning |
| 25 | 103-4982-03 | 1 | Bracket-Buzzer |
| 26 | 32128-33 | 2 | Nut-HF |
| 27 | 321-4 | 4 | Screw-HH |
| 28 | 3256-22 | 4 | Washer-Flat |
| 29 | 103-5178 | 1 | Filter-Air |
| 30 | 103-1058 | 1 | Bracket-Filter, Air |
| 31 | 87-9400 | 1 | Valve-Vacuator |
| 32 | 103-1060 | 1 | Cover-Filter, Air |
| 33 | 1-643283 | 2 | Latch-Cleaner, Air |
| 34 | 103-1327 | 1 | Filter-Air |
| 35 | 103-1326 | 1 | Filter-Air, Safety |
| 36 | 2412-42 | 1 | Clamp-Hose |
| 37 | 103-5198 | 1 | Hose-Intake |
| 38 | 103-0953-03 | 1 | Mount-Cleaner, Air |
| 39 | 103-5123-03 | 1 | RH Radiator And Ac Support ASM |
| 40 | 100-2436 | 1 | Hood |
| 41 | 107-7716 | 1 | Radiator Bar ASM |
| 41:2 | 93-8069 | 1 | Decal-Surface, Hot |
| 42 | 103-5158-03 | 1 | Frame-Upper Frame, RH Rear |
| 43 | 3234-47 | 4 | Screw-HHF |




# Cooling System Assembly

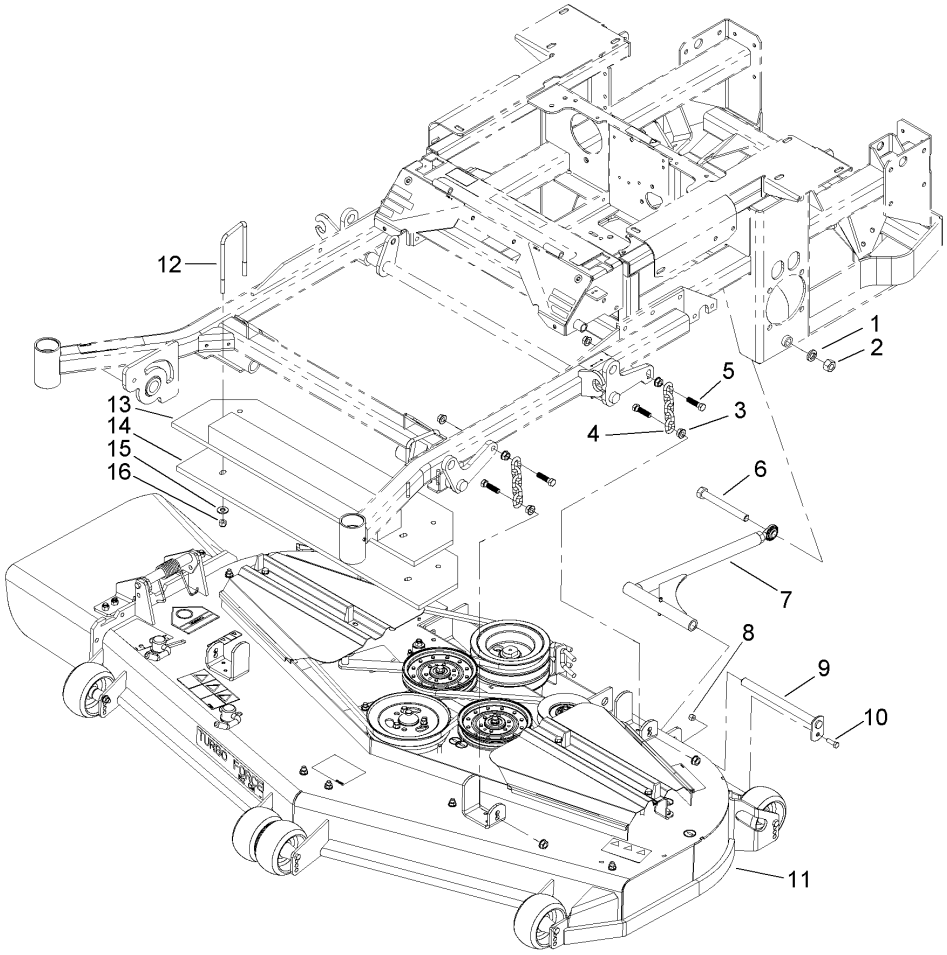
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 322-1 | 6 | Screw-HH |
| 2 | 3256-23 | 22 | Washer-Flat |
| 3 | 107-7658 | 1 | Plate-Trim, Radiator |
| 3:2 | 65-2690 | 2 | Decal-Surface, Hot |
| 3:3 | 104-2449 | 1 | Decal-Coolant |
| 4 | 1-643161 | 1 | Cap-Radiator |
| 5 | 3296-2 | 1 | Nut-Lock |
| 6 | 1-803075 | 1 | Screw-Head, Truss |
| 7 | 103-1352 | 1 | Shield-Fill Neck, Radiator |
| 8 | 107-9889 | 1 | Radiator |
| 9 | 103-0898 | 1 | Shroud-Cooling, Engine |
| 10 | 322-3 | 16 | Screw-HH |
| 11 | 107-7717 | 1 | Fan Mounting Plate ASM |
| 11:2 | 1-643253 | 2 | Decal-Fan, Radiator |
| 12 | 32128-20 | 10 | Nut-HF |
| 13 | 103-0892 | 1 | Fan |
| 14 | 3296-42 | 1 | Nut-Lock, NI |
| 15 | 103-1445 | 1 | Hose |
| 16 | 1-513762 | 1 | Clip-Loom |
| 17 | 321-6 | 1 | Screw-HH |
| 18 | 103-0113 | 1 | Clip-Loom |
| 19 | 103-0922 | 1 | Hose-Inlet, Engine |
| 20 | 1-643164 | 1 | Cap-Tank, Overflow |
| 21 | 1-513645 | 1 | Bushing-Valve, Fuel |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 321-2 | 2 | Screw-HH |
| 23 | 1-643259 | 1 | Fitting-Elbow |
| 24 | 1-643163 | 1 | Tank-Overflow |
| 25 | 1-643131 | 1 | Hose |
| 26 | 1-633989 | 4 | Clamp-Hose |
| 27 | 103-2505 | 1 | Hose-Outlet, Engine |
| 28 | 103-0086-03 | 1 | Mount-Motor, Fan |
| 29 | 103-4986 | 1 | Bracket-Deflector, Air |
| 30 | 322-14 | 2 | Screw-HH |
| 31 | 3256-3 | 4 | Washer-Flat |
| 32 | 103-5223 | 2 | Spacer |
| 33 | 1-513296 | 2 | Spring-Indicator, Reverse |
| 34 | 3296-29 | 4 | Nut-Lock, NI |
| 35 | 107-9853 | 2 | Lanyard |
| 36 | 1-303287 | 3 | Tie-Plastic |
| 37 | 3245-44 | 1 | Screw-Set |
| 38 | 909848 | 1 | Screw-Set |
| 39 | 322-6 | 2 | Screw-HH |
| 40 | 1-303335 | 2 | Tie-Plastic |




# Hood Assembly

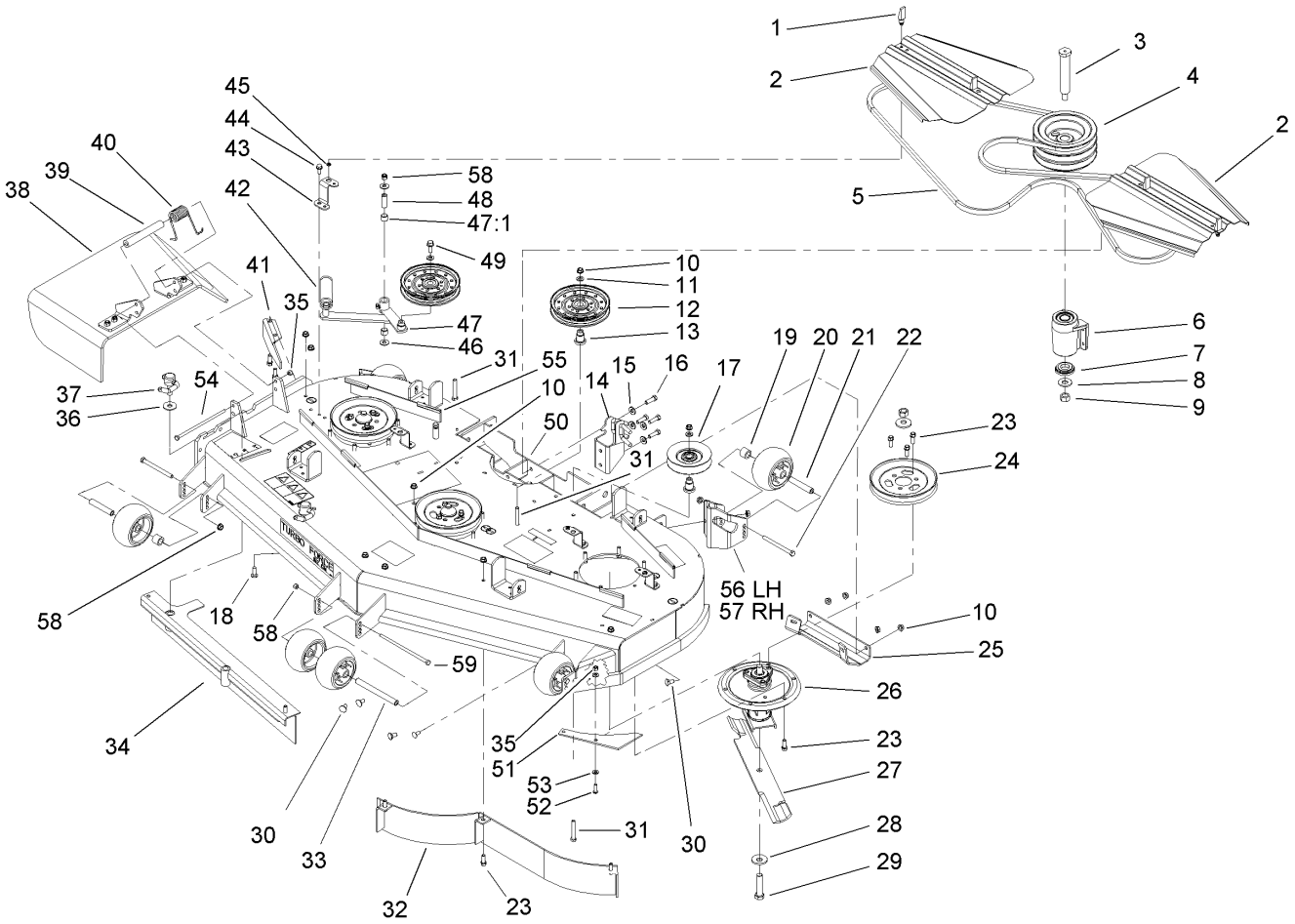
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 1-803072 | 17 | Rivet |
| 2 | 1-633864-03 | 1 | Screen-Radiator |
| 3 | 923786 | 4 | Rivet-Pop |
| 4 | 1-643188 | 2 | Latch-Rubber |
| 6 | 1-303435 | 5 | Washer-Spring |
| 7 | 107-7679 | 1 | Hood ASM |
| 7:2 | 107-7674 | 1 | Decal |
| 7:3 | 103-1636 | 2 | Decal-Fuel |
| 8 | 3296-29 | 6 | Nut-Lock, NI |
| 9 | 3256-23 | 8 | Washer-Flat |
| 10 | 1-643108-03 | 1 | Angle-Radiator, Bottom |
| 11 | 1-643105-03 | 1 | Angle-Radiator, LH |
| 12 | 3256-14 | 12 | Washer-Flat |
| 13 | 1-643186 | 2 | Seal-Trim |
| 14 | 1-633885-03 | 2 | Plate-Hinge, Hood |
| 15 | 322-4 | 2 | Screw-HH |
| 16 | 1-808285 | 2 | Pin-Clevis |
| 17 | 3256-24 | 4 | Washer-Flat |
| 18 | 1-806003 | 2 | Pin-Hair |
| 19 | 1-643187 | 2 | Seal-Trim |
| 20 | 1-643107-03 | 1 | Angle-Radiator, Top |
| 21 | 1-643106-03 | 1 | Angle-Radiator, RH |
| 22 | 322-6 | 2 | Screw-HH |




# Deck Connection Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3253-8 | 2 | Washer-Lock |
| 2 | 3217-11 | 2 | Nut-Hex |
| 3 | 32128-37 | 16 | Nut-HF |
| 4 | 1-633447 | 4 | Chain-Lift, Deck |
| 5 | 1-800811 | 8 | Screw-Cap, HH |
| 6 | 327-28 | 2 | Screw-HH |
| 7 | 103-1356 | 2 | Strut ASM |
| 8 | 3296-29 | 2 | Nut-Lock, NI |
| 9 | 1-632199-01 | 2 | Pin-Strut |
| 10 | 322-3 | 2 | Screw-HH |
| ❷11 | | 1 | Deck ASM |
| 12 | 100-2339 | 2 | U-Bolt |
| 13 | 107-9874-01 | 1 | Weight ASM |
| 14 | 107-9854-01 | 1 | Bar-Weight |
| 15 | 3256-4 | 4 | Washer-Flat |
| 16 | 3296-39 | 4 | Nut-Lock, NI |

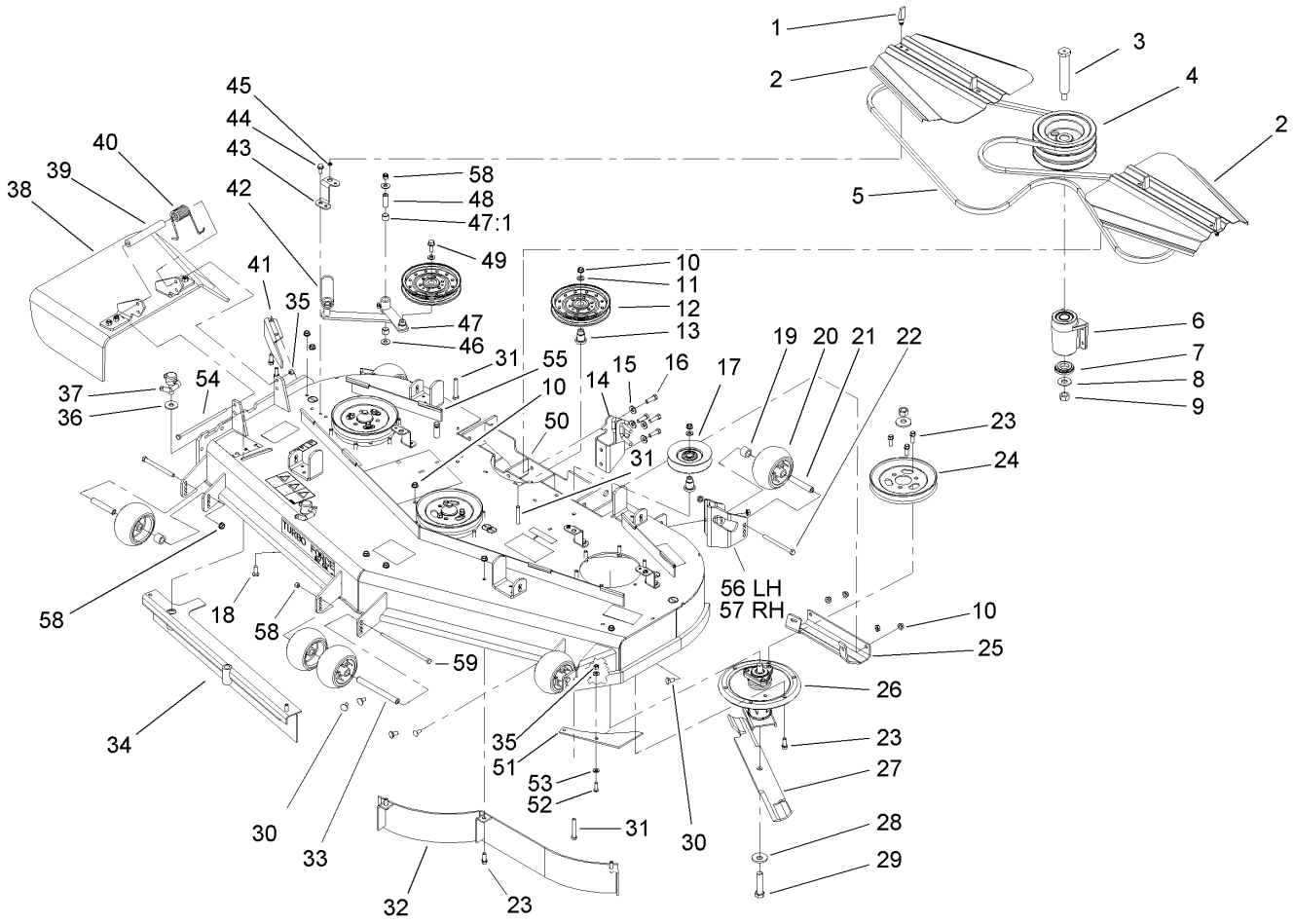
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|---|---|---|---|
| | | | |




# Deck Assembly

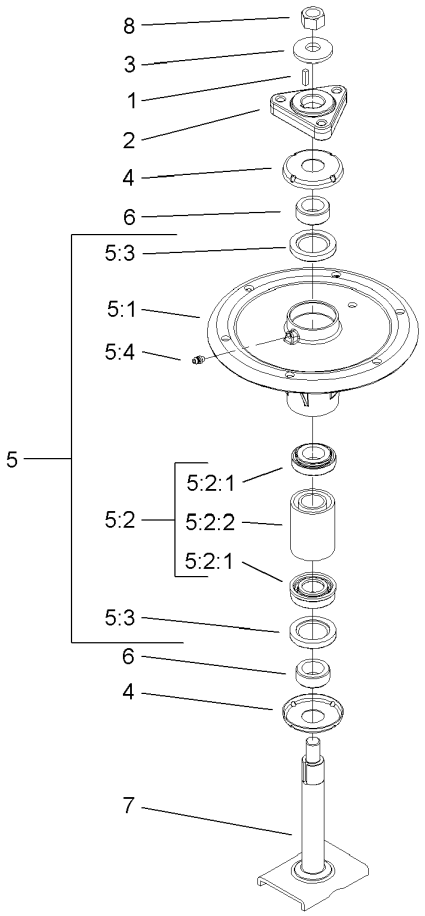
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 74-5950 | 4 | Latch-Swell |
| 2 | 105-8786-01 | 2 | Cover-Belt |
| 3 | 1-643393 | 1 | Jackshaft |
| 4 | 103-5381 | 1 | Sheave-Jackshaft |
| 5 | 99-4647 | 1 | V-Belt-Drive, Deck |
| 6 | 103-2544 | 1 | Jackshaft ASM |
| 7 | 103-2535 | 1 | Spacer-Guard, Bottom |
| 8 | 1-513208 | 1 | Washer-Spring |
| 9 | 3219-6 | 1 | Nut-Hex |
| 10 | 3290-357 | 37 | Nut-HHF |
| 11 | 3256-24 | 3 | Washer-Flat |
| 12 | 1-633109 | 2 | Idler-Flat |
| 13 | 106-3214 | 2 | Mount-Pulley |
| 14 | 103-3445-01 | 1 | Guard-Jackshaft |
| 15 | 98-5975 | 4 | Washer-Belleville |
| 16 | 323-7 | 4 | Screw-HH |
| 17 | 1-603805 | 1 | Pulley-Idler |
| 18 | 3231-21 | 1 | Screw-CARR |
| 19 | 98-7913 | 4 | Tube-Spacer |
| 20 | 1-603299 | 6 | Roller-Scalp, Anti |
| 21 | 98-7912 | 4 | Tube-Spanner |
| 22 | 323-23 | 4 | Screw-HH |
| 23 | 92-1624 | 33 | Screw |
| 24 | 105-7734 | 3 | Pulley |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 105-8792-01 | 1 | Plate-Skid |
| 26 | 106-3217 | 3 | Spindle ASM |
| 27 | 105-7718-03 | 3 | Blade-Hi Flow |
| 28 | 103-0865 | 3 | Washer-Blade Bolt, Heavy |
| 29 | 103-0862 | 3 | Screw-Cap |
| 30 | 3231-1 | 10 | Screw-CARR |
| 31 | 323-12 | 3 | Screw-HH |
| 32 | 105-7657-01 | 1 | Baffle ASM |
| 33 | 98-5967 | 1 | Spacer-Wheel |
| 34 | 105-7669-01 | 1 | Baffle ASM |
| 35 | 3296-29 | 3 | Nut-Lock, NI |
| 36 | 105-7697 | 2 | Washer-Plastic |
| 37 | 106-3242 | 2 | Lever ASM |
| 38 | 106-3249 | 1 | Rubber Deflector ASM |
| 39 | 105-4622 | 1 | Spacer |
| 40 | 104-8554 | 1 | Spring-Torsion |
| 41 | 106-3216-01 | 1 | Baffle-Discharge |
| 42 | 105-6992 | 1 | Spring |
| 43 | 105-8787-01 | 4 | Bracket-Cover |
| 44 | 32144-70 | 6 | Screw-HH |
| 45 | 99-3058 | 4 | Washer |
| 46 | 3256-4 | 2 | Washer-Flat |
| 47 | 107-9868 | 1 | Idler Arm ASM |
| 47:1 | 103-4681 | 2 | Sleeve-Bearing |



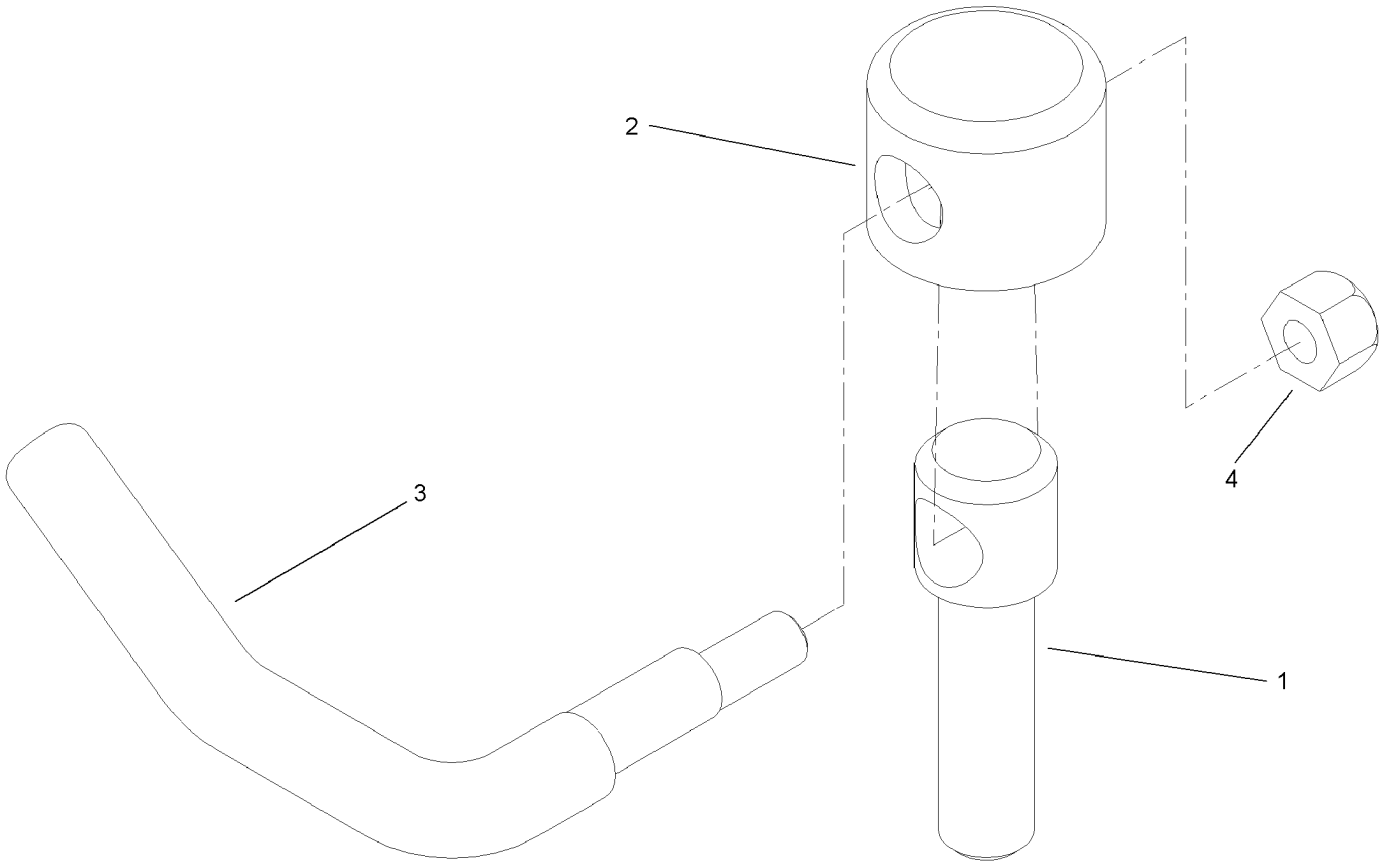

# Deck Assembly (continued)

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 48 | 1-603044 | 1 | Bushing |
| 49 | 3234-11 | 1 | Screw-HHF |
| 50 | 107-7663 | 1 | Deck Decal ASM |
| 51 | 107-3137 | 1 | Plate-Turbo |
| 52 | 3274-104 | 2 | Screw-HSBH |
| 53 | 1-303334 | 4 | Washer-Spring |
| 54 | 322-50 | 1 | Screw-HH |
| 55 | 105-7699 | 8 | Strip-Seal |
| 56 | 106-7354-01 | 1 | Plate-Roller, LH |
| 57 | 106-7355-01 | 1 | Plate-Roller, RH |
| 58 | 3296-39 | 6 | Nut-Lock, NI |
| 59 | 323-28 | 1 | Screw-HH |



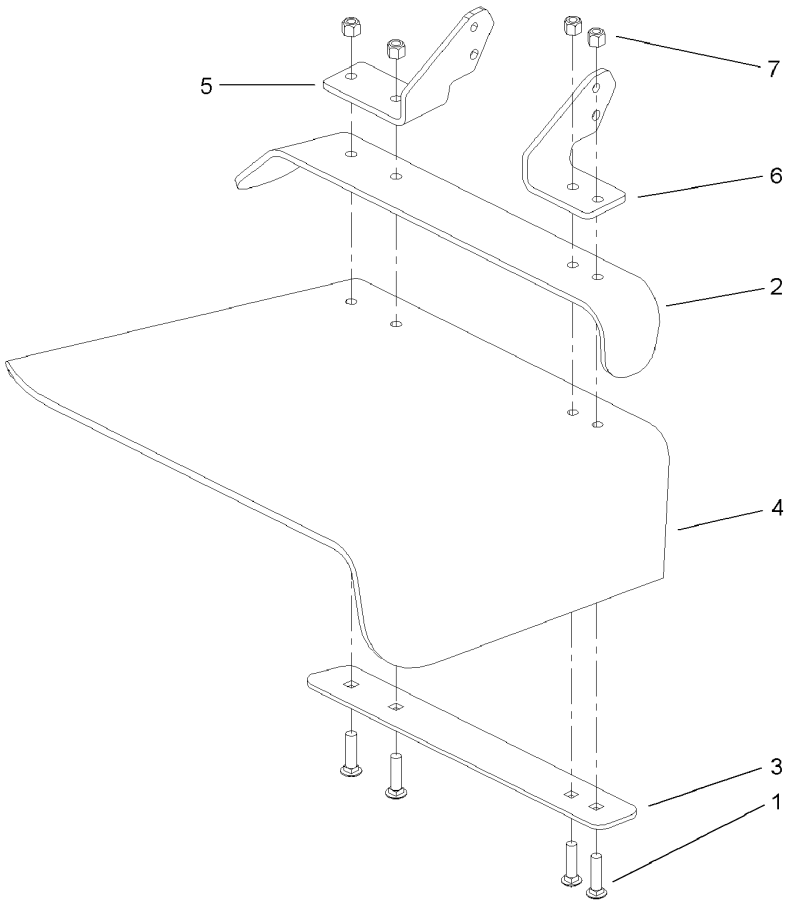

# Spindle Assembly No. 106-3217

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 10-8040 | 1 | Key-Square |
| 2 | 106-3277 | 1 | Hub-Pulley |
| 3 | 103-0865 | 1 | Washer-Blade Bolt, Heavy |
| 4 | 106-3204 | 2 | Shield-Bearing |
| ❷5 | | 1 | Spindle Bearing ASM |
| 5:1 | 106-3211 | 1 | Housing-Spindle |
| 5:2 | 106-3207 | 1 | Bearing ASM |
| 5:2:1 | 27-0960 | 1 | Bearing ASM |
| 5:2:2 | 106-3206 | 1 | Spacer-Set, Matched |
| 5:3 | 253-133 | 2 | Seal-Oil |
| 5:4 | 302-5 | 1 | Fitting-Grease |
| 6 | 106-3218 | 2 | Spacer-Seal |
| 7 | 106-3233 | 1 | Spindle Shaft ASM |
| 8 | 3219-6 | 1 | Nut-Hex |



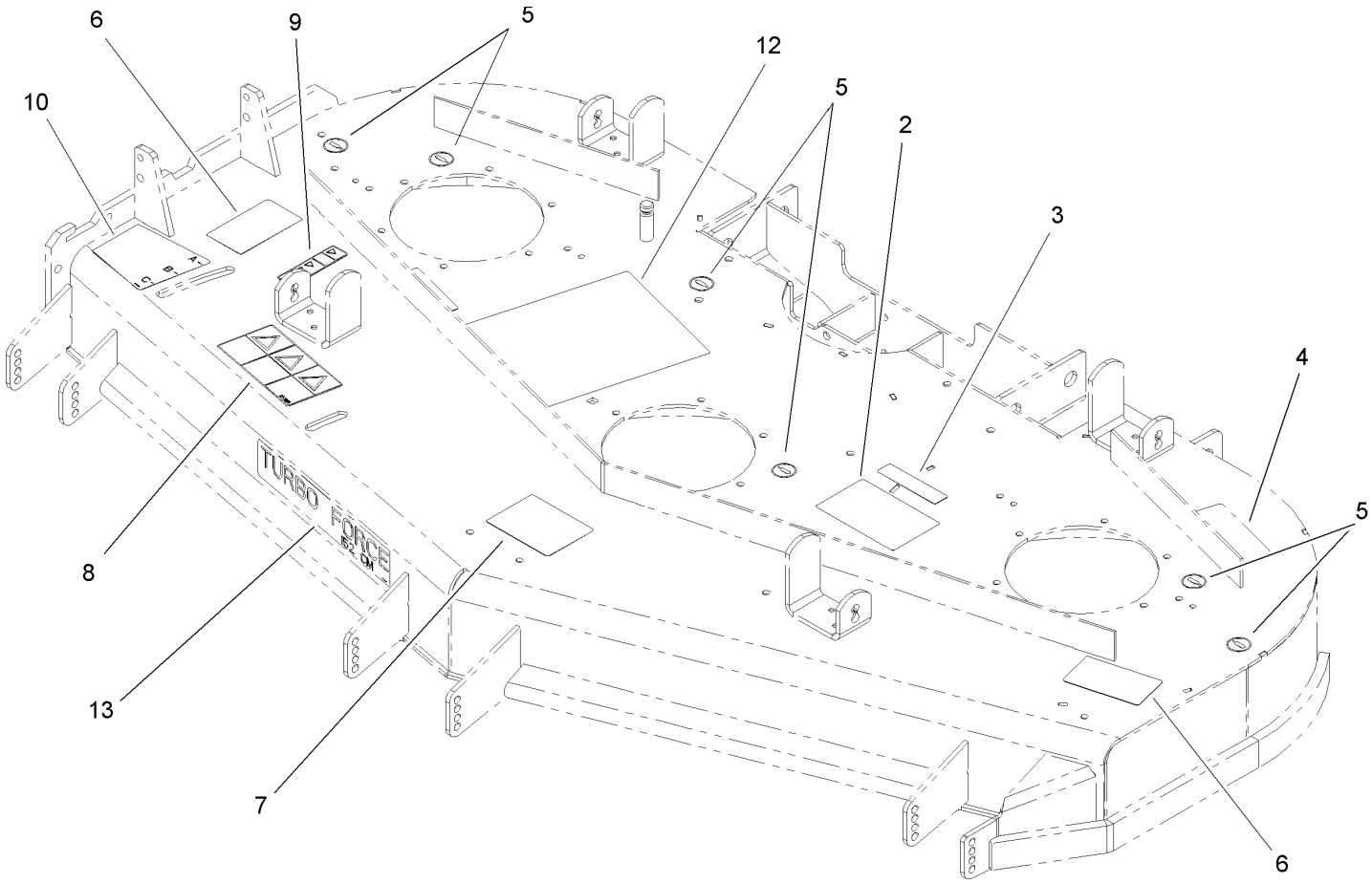

# Lever Assembly No. 106-3242

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 106-3239 | 1 | Screw-Lock |
| 2 | 106-3240 | 1 | Cap-Lock |
| 3 | 106-3241 | 1 | Lever-Lock |
| 4 | 3296-29 | 1 | Nut-Lock, NI |



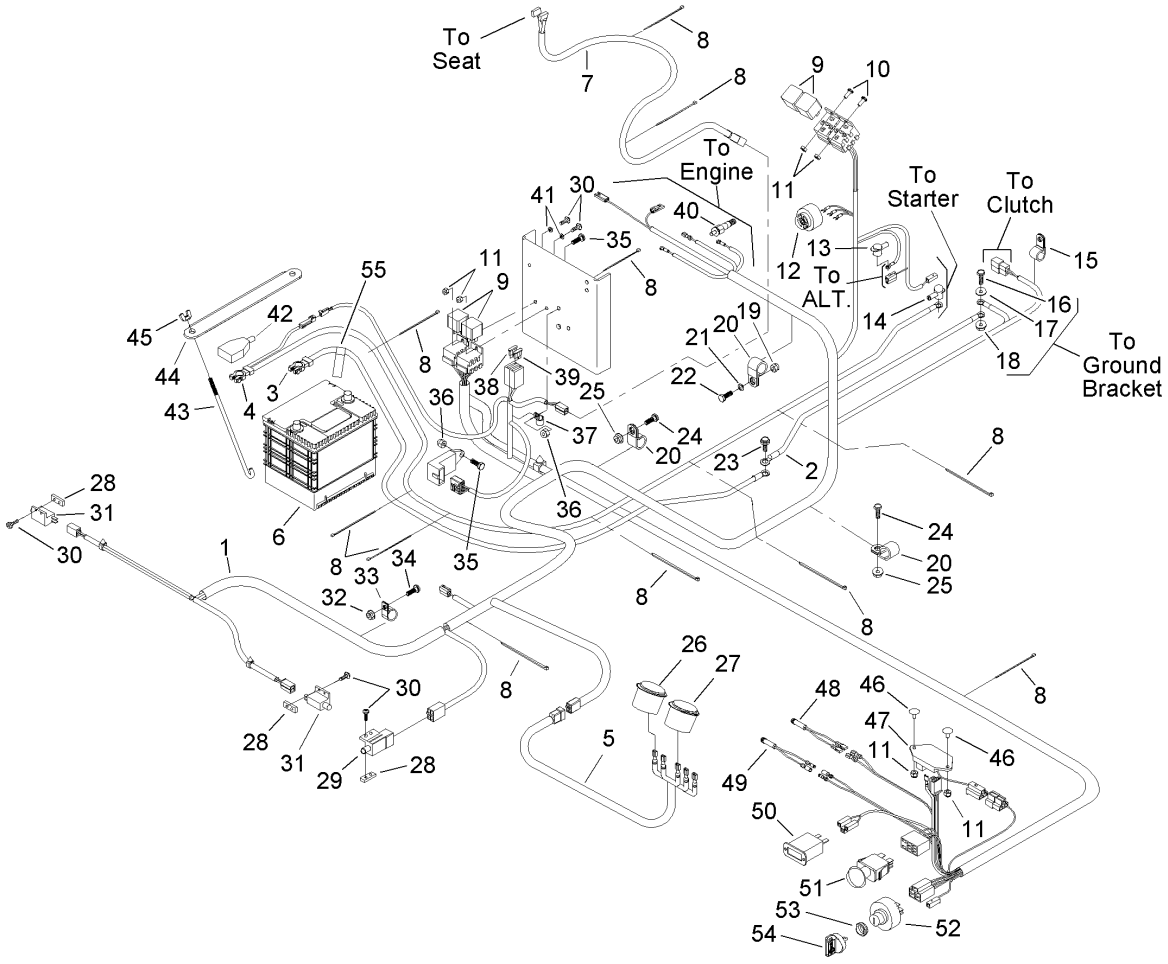

# Rubber Deflector Assembly No. 106-3249

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3231-4 | 4 | Screw-CARR |
| 2 | 106-3246-01 | 1 | Deflector |
| 3 | 106-3248-03 | 1 | Strap-Discharge |
| 4 | 107-1617 | 1 | Defelector-Rubber |
| 5 | 106-3252-01 | 1 | Plate-Hinge, Rear |
| 6 | 106-3253-01 | 1 | Plate-Hinge, Front |
| 7 | 3296-39 | 4 | Nut-Lock, NI |




# Deck Decal Assembly No. 107-7663

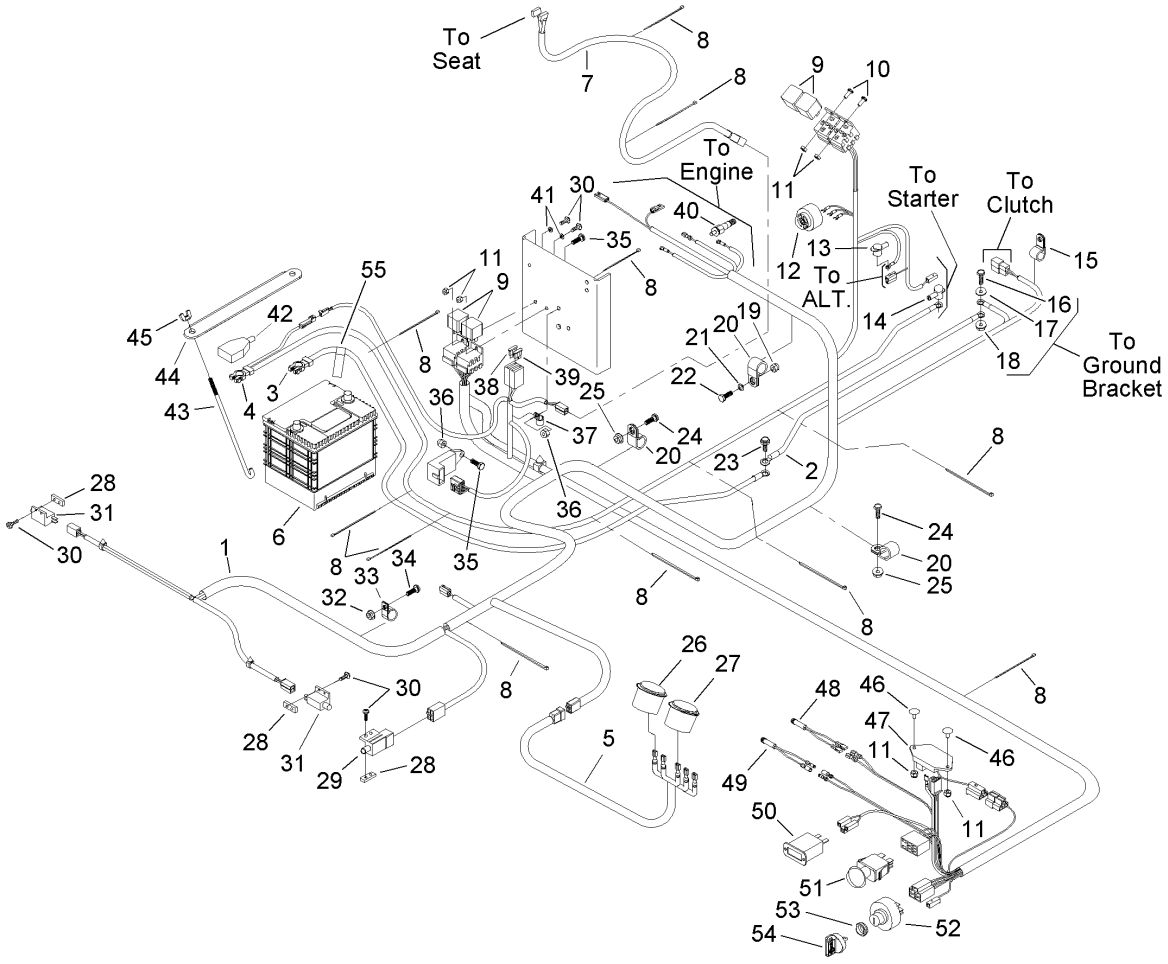
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 2 | 107-7673 | 1 | Decal-Routing, Belt |
| 3 | 98-1977 | 3 | Decal-Warning |
| 4 | 93-7818 | 1 | Decal-Torque, Blade Bolt |
| 5 | 58-6520 | 6 | Decal-Grease |
| 6 | 93-7010 | 2 | Decal-Danger |
| 7 | 99-8939 | 1 | Decal-Anti Scalp |
| 8 | 93-7824 | 1 | Decal-Danger |
| 9 | 93-7828 | 1 | Decal-Warning, Deflector |
| 10 | 107-3993 | 1 | Decal-Adjustment, Baffle |
| 12 | 107-9862 | 1 | Decal-Check, Service |
| 13 | 107-3983 | 1 | Decal |




# Electrical Component Assembly

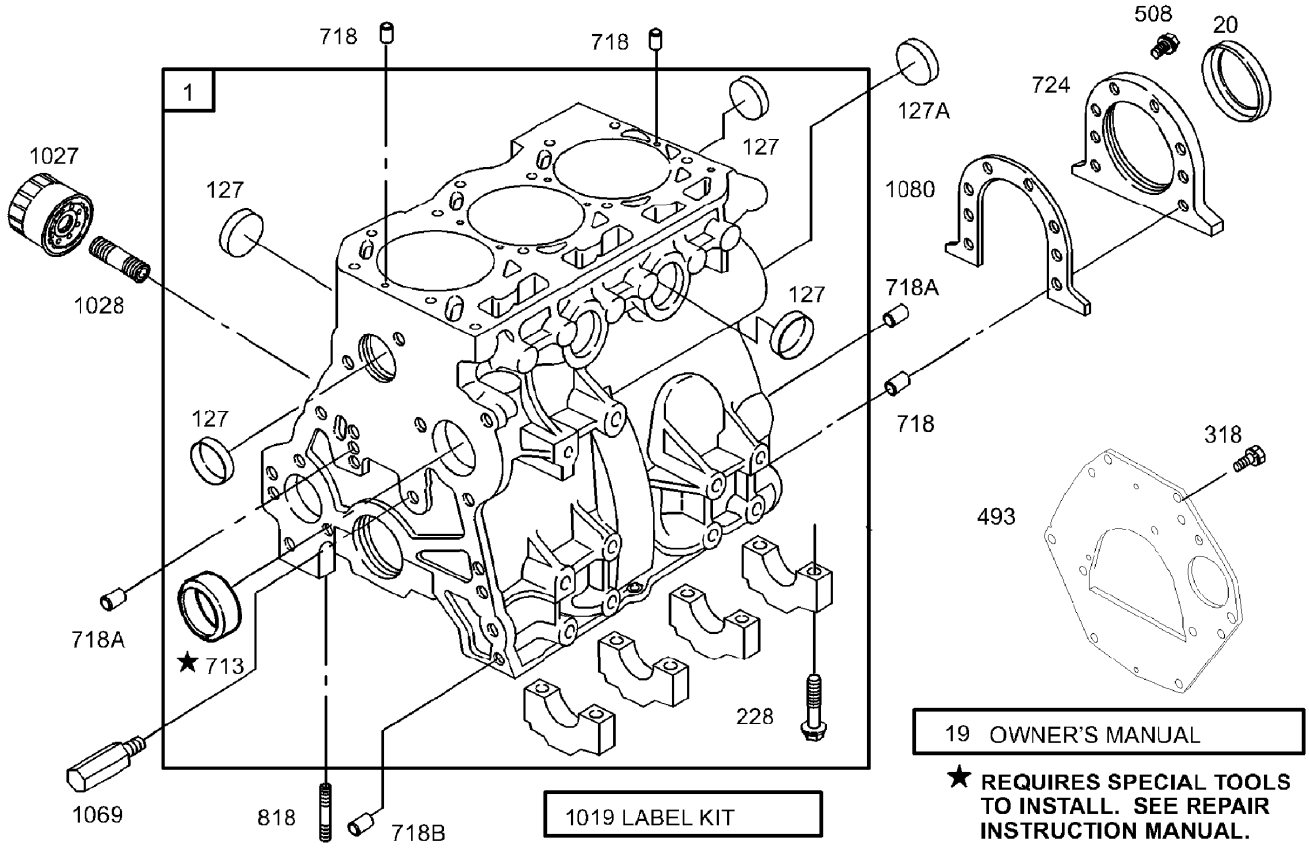
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 103-4340 | 1 | Harness-Wire |
| 2 | 103-1349 | 1 | Cable-Ground, Engine |
| 3 | 103-1159 | 1 | Cable-Ground, Battery |
| 4 | 103-1160 | 1 | Cable-Starter |
| 5 | 103-4339 | 1 | Harness-Gauge |
| 6 | 106-5187 | 1 | Battery |
| 7 | 103-1227 | 1 | Harness-Wiring, Seat |
| 8 | 1-303335 | 11 | Tie-Plastic |
| 9 | 1-643275 | 4 | Relay |
| 10 | 1-803071 | 2 | Screw |
| 11 | 3296-2 | 8 | Nut-Lock |
| 12 | 103-0205 | 1 | Alarm-Tone, Dual |
| 13 | 1-643178 | 1 | Cap-Insulator, Red |
| 14 | 103-1420 | 1 | Insulator-Starter |
| 15 | 1-603727 | 1 | Clip-Loom |
| 16 | 323-6 | 1 | Screw-HH |
| 17 | 3256-24 | 1 | Washer-Flat |
| 18 | 3290-357 | 1 | Nut-HHF |
| 19 | 33023-00 | 1 | Nut-Lock |
| 20 | 1-633396 | 3 | Clip-Loom |
| 21 | 3256-22 | 1 | Washer-Flat |
| 22 | 33113-020 | 1 | Screw-HH |
| 23 | 32144-70 | 1 | Screw-HH |
| 24 | 322-3 | 2 | Screw-HH |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 32128-20 | 2 | Nut-HF |
| 26 | 1-643037 | 1 | Gauge-Voltmeter |
| 27 | 1-643021 | 1 | Gauge-Temperature |
| 28 | 1-633181 | 3 | Plate-Tapped |
| 29 | 1-633111 | 1 | Switch |
| 30 | 3290-500 | 8 | Screw-PPH |
| 31 | 1-513051 | 2 | Switch-Open, Normally |
| 32 | 32128-33 | 1 | Nut-HF |
| 33 | 1-323229 | 1 | Clip-Loom |
| 34 | 321-2 | 1 | Screw-HH |
| 35 | 321-4 | 3 | Screw-HH |
| 36 | 3296-42 | 2 | Nut-Lock, NI |
| 37 | 1-513762 | 1 | Clip-Loom |
| 38 | 1-816001 | 1 | Fuse-Blade Type, 20 Amp |
| 39 | 103-1368 | 1 | Fuse-40 Amp |
| 40 | 103-0949 | 1 | Sender-Temperature |
| 41 | 3256-14 | 2 | Washer-Flat |
| 42 | 103-1340 | 1 | Insulator-Terminal, Battery |
| 43 | 103-1312 | 2 | Bolt-Holddown |
| 44 | 103-1311-03 | 1 | Holddown-Battery |
| 45 | 1-543792 | 2 | Wingnut |
| 46 | 1-807513 | 2 | Bolt-CARR |
| 47 | 103-5218 | 1 | Module-Delay, Seat |
| 48 | 1-643267 | 1 | Indicator-Led, Red |




# Electrical Component Assembly (continued)

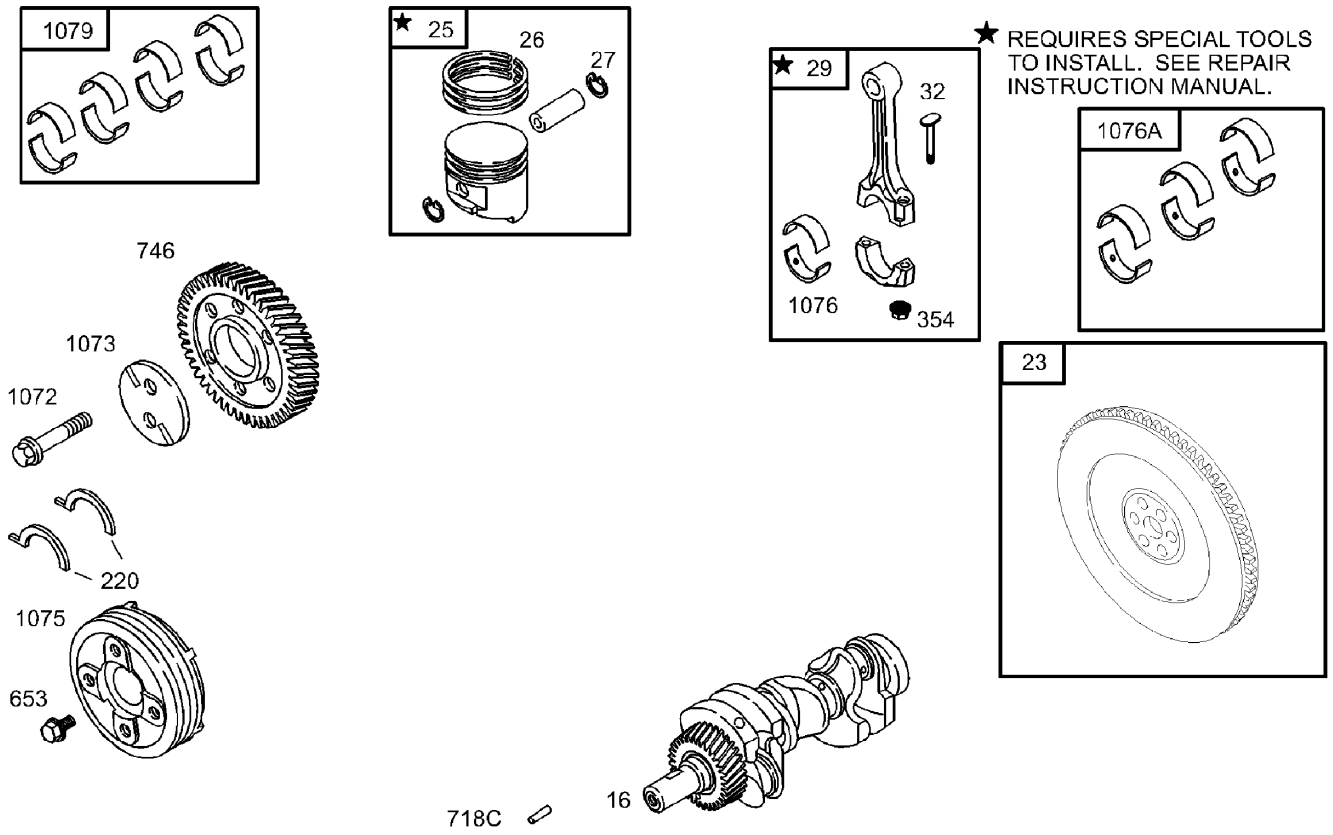
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 49 | 103-1320 | 1 | Indicator-Led, Amber |
| 50 | 1-513374 | 1 | Meter-Hour |
| 51 | 103-5221 | 1 | Switch-PTO |
| 52 | 103-0206 | 1 | Switch-Starting, Key |
| 53 | 103-0498 | 1 | Nut-Switch, Ignition |
| 54 | 63-8360 | 2 | Key-Ignition |
| 55 | 107-9309 | 1 | Decal-Instructions, Charging |




**Assemblies include all parts shown in frames.**

# Cylinder Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 107-9891 | 1 | Cylinder ASM |
| 19 | 103-1384 | 1 | Manual-Engine |
| 20 | 99-9003 | 1 | Seal-Oil |
| 127 | 99-9008 | 1 | Plug-Welch |
| 228 | 99-9006 | 1 | Screw-Hex |
| 318 | 99-9005 | 1 | Screw-Hex |
| 493 | 107-9893 | 1 | Plate-End, Rear |
| 508 | 99-9004 | 1 | Screw-Hex |
| 713 | 99-9002 | 1 | Bushing |
| 718 | 99-9012 | 1 | Pin-Locating |
| 724 | 99-9022 | 1 | Retainer-Seal |
| 818 | 99-9007 | 1 | Stud-Metric |
| 1019 | 107-9894 | 1 | Kit-Label |
| 1027 | 99-9017 | 1 | Filter-Oil |
| 1028 | 105-9337 | 1 | Adapter-Filter, Oil |
| 1069 | 99-9020 | 1 | Nozzle-Oil |
| 1080 | 99-9021 | 1 | Gasket-Retainer |
| 127A | 107-9892 | 1 | Plug-Welch (Cam) |
| 718A | 99-9013 | 1 | Pin-Locating |
| 718B | 99-9014 | 1 | Pin-Locating |

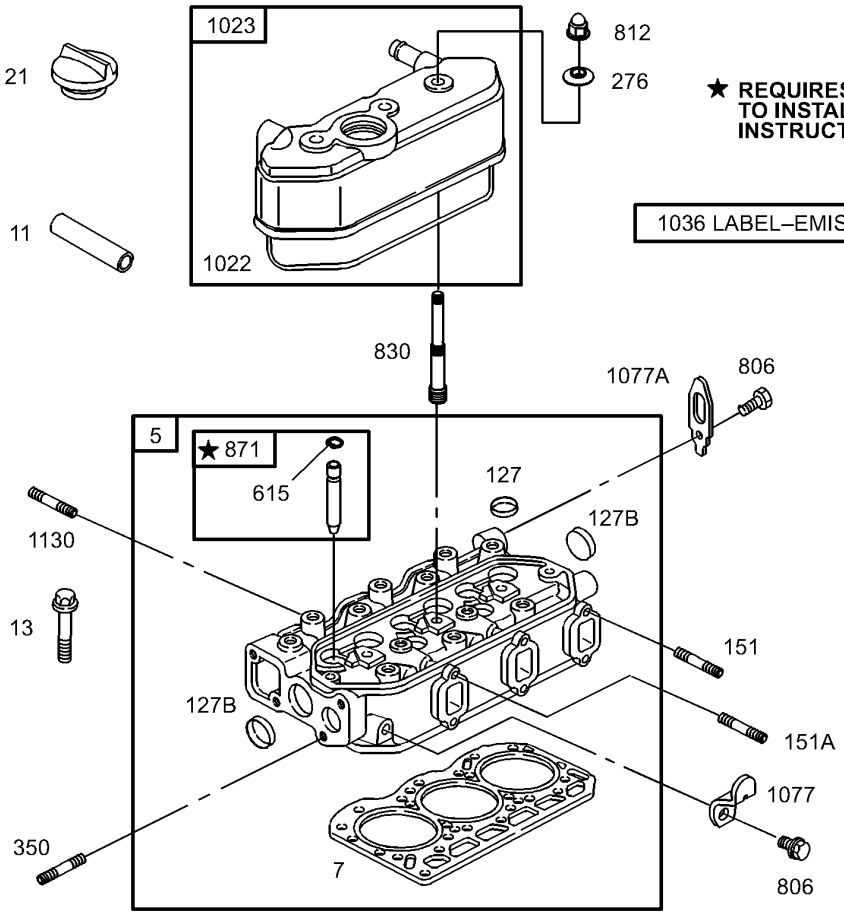



**Assemblies include all parts shown in frames.**

# Crankshaft Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 16 | 105-9339 | 1 | Crankshaft |
| 23 | 99-9024 | 1 | Flywheel |
| 25 | 107-9895 | 1 | Piston ASM |
| 25 | 107-9896 | 1 | Piston ASM (Oversize) |
| 26 | 105-9340 | 1 | Ring Set |
| 26 | 99-9269 | 1 | Ring Set (.010 In Oversized) |
| 27 | 99-9607 | 1 | Lock-Pin, Piston |
| 29 | 99-9608 | 1 | Rod-Connecting |
| 32 | 99-9030 | 1 | Screw-Rod, Connecting |
| 220 | 99-9035 | 1 | Washer-Thrust |
| 220 | 99-9036 | 1 | Washer-Thrust (.005 In Oversized) |
| 354 | 99-9034 | 1 | Nut-Hex |
| 653 | 107-9897 | 1 | Screw-Hex |
| 746 | 99-9609 | 1 | Gear-Drive |
| 1072 | 99-9032 | 1 | Screw-Hex |
| 1073 | 99-9040 | 1 | Plate-Gear, Idler |
| 1075 | 99-9041 | 1 | Pulley-Crankshaft |
| 1076 | 99-9042 | 1 | Bearing-Rod |
| 1079 | 99-9045 | 1 | Set-Bearing, Main (Set Of 8) |
| 1079 | 99-9046 | 1 | Set-Bearing, Main (.010 Undersized) |
| 718C | 99-9037 | 1 | Pin-Locating |
| 1076A | 99-9043 | 1 | Set-Bearing, Rod |

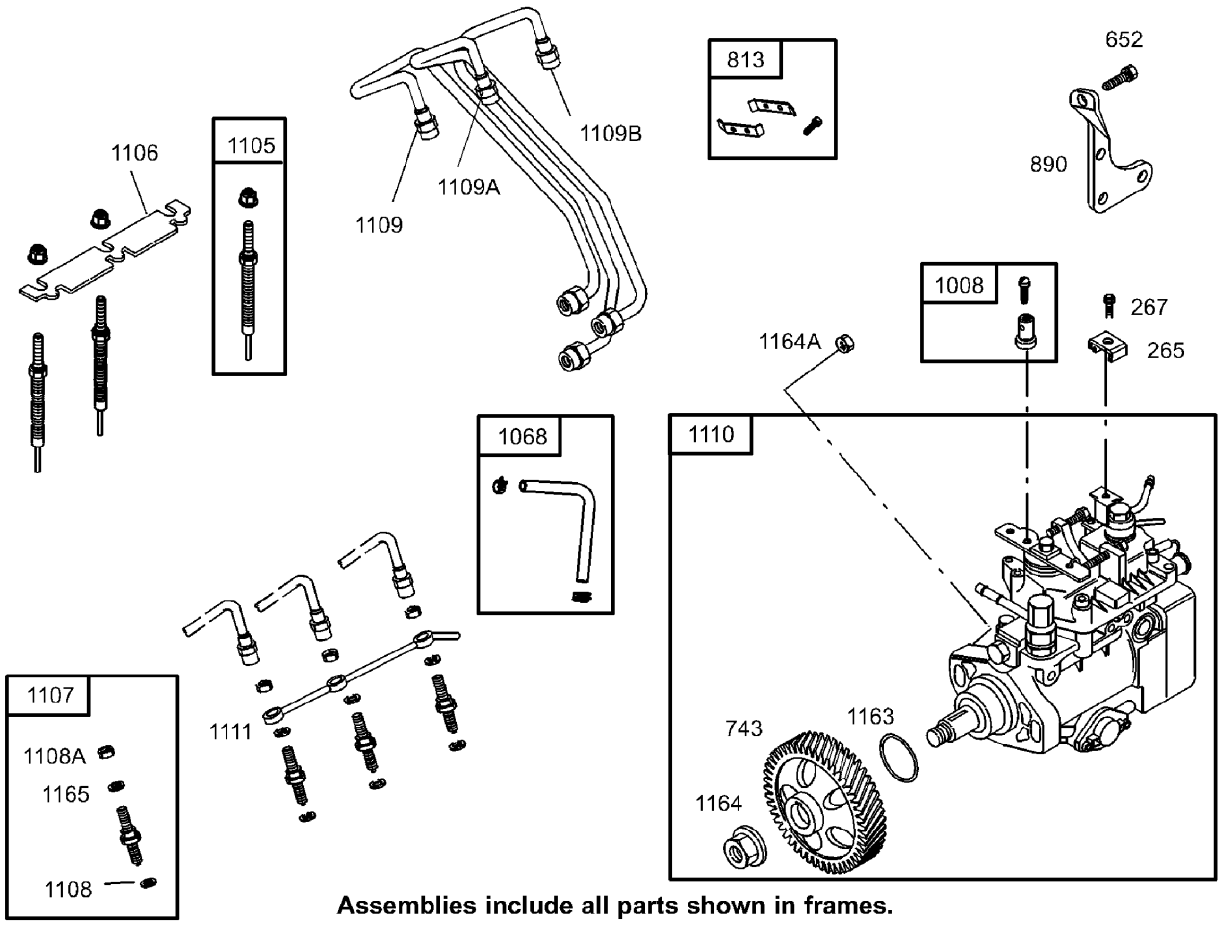
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1076A | 99-9044 | 1 | Set-Bearing, Rod (.010 Undersized) |




**Assemblies include all parts shown in frames.**

# Cylinder Head Assembly

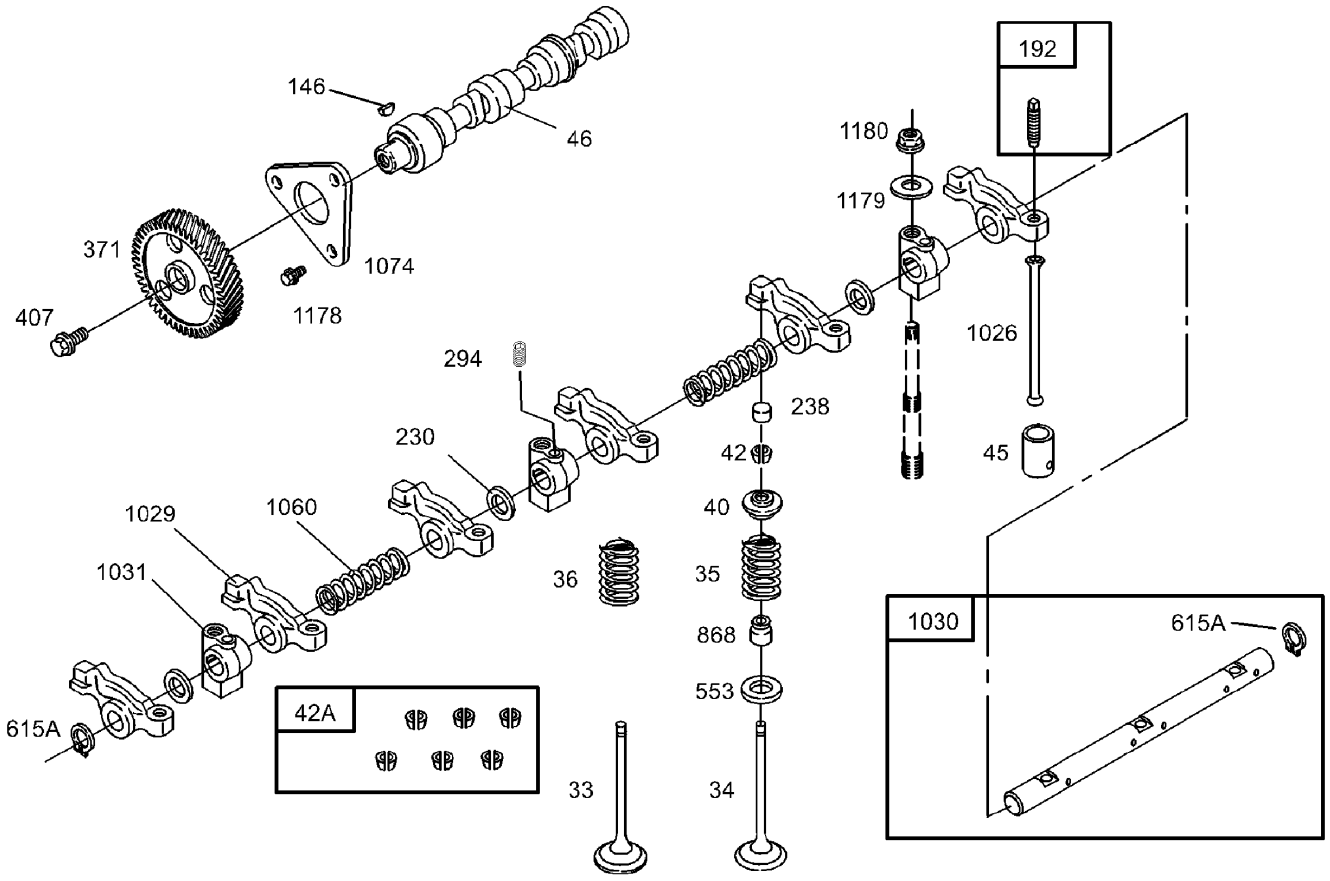
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 5 | 105-9341 | 1 | Head-Cylinder |
| 7 | 107-9898 | 1 | Gasket-Head, Cylinder |
| 11 | 105-9342 | 1 | Tube-Breather |
| 13 | 99-9614 | 1 | Screw-Metric |
| 21 | 99-9052 | 1 | Cap-Fill, Oil |
| 127 | 99-9060 | 1 | Plug-Welch |
| 151 | 99-9058 | 1 | Stud-Metric |
| 276 | 99-9063 | 1 | Washer-Seal |
| 350 | 99-9057 | 1 | Stud-Metric |
| 615 | 99-9067 | 1 | Retainer |
| 806 | 99-9054 | 1 | Screw-Hex |
| 812 | 99-9061 | 1 | Nut-Hex, Metric |
| 830 | 99-9101 | 1 | Stud-Arm, Rocker |
| 871 | 99-9070 | 1 | Bushing-Guide |
| 1022 | 99-9073 | 1 | Gasket-Cover, Rocker |
| 1023 | 100-6402 | 1 | Cover-Rocker |
| 1036 | 107-9899 | 1 | Emmision Label Kit |
| 1077 | 99-9076 | 1 | Bracket-Lifting |
| 1130 | 99-9055 | 1 | Stud-Metric |
| 127B | 99-9008 | 1 | Plug-Welch |
| 151A | 99-9059 | 1 | Stud-Metric |
| 1077A | 99-9077 | 1 | Bracket-Lifting |




**Assemblies include all parts shown in frames.**

# Injection Pump Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 265 | 99-9622 | 1 | Clamp-Casing |
| 267 | 99-9056 | 1 | Screw-Hex |
| 652 | 99-9616 | 1 | Screw-Hex |
| 743 | 99-9689 | 1 | Gear-Drive |
| 813 | 99-9625 | 1 | Clamp |
| 890 | 99-9626 | 1 | Bracket-Support |
| 1008 | 99-9628 | 1 | Clamp-Swivel |
| 1068 | 99-9629 | 1 | Hose / Clamp ASM |
| 1105 | 99-9630 | 1 | Plug-Glow |
| 1106 | 99-9631 | 1 | Strap-Plug, Glow |
| 1107 | 99-9632 | 1 | Nozzle-Injector |
| 1108 | 99-9633 | 1 | Seat-Injector |
| 1109 | 99-9690 | 1 | Pipe-Injector, No. 1 |
| 1110 | 105-9334 | 1 | Pump-Injection |
| 1111 | 99-9637 | 1 | Pipe-Return, Fuel |
| 1163 | 99-9618 | 1 | O-Ring |
| 1164 | 99-9620 | 1 | Nut-Hex, Metric |
| 1165 | 105-9343 | 1 | Seat-Injector |
| 1108A | 105-9345 | 1 | Nut |
| 1109A | 99-9634 | 1 | Pipe-Injector, No. 2 |
| 1109B | 99-9635 | 1 | Pipe-Injector, No. 3 |
| 1164A | 99-9619 | 1 | Nut-Hex, Metric |

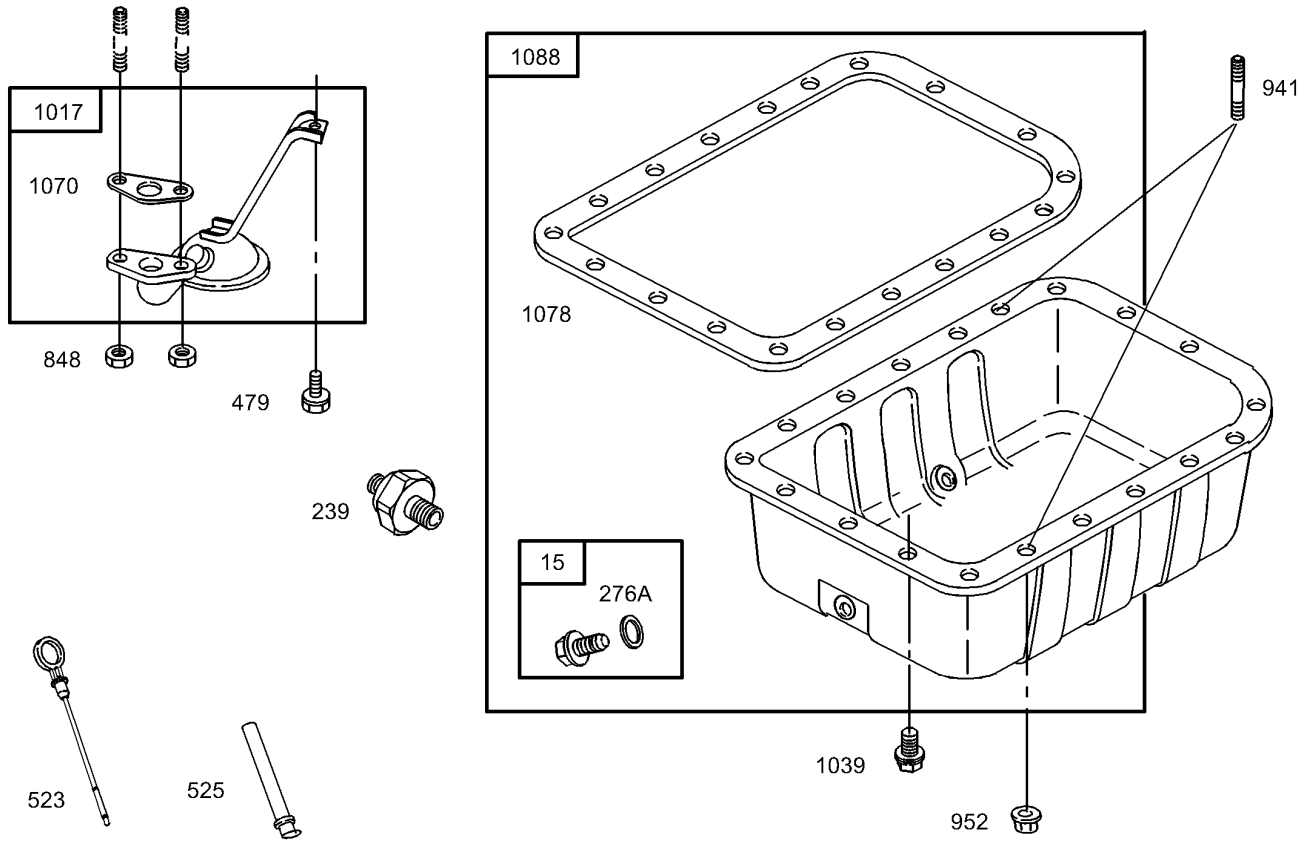



**Assemblies include all parts shown in frames.**

# Camshaft Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 33 | 99-9638 | 1 | Valve-Exhaust |
| 34 | 99-9639 | 1 | Valve-Intake |
| 35 | 99-9640 | 1 | Spring-Valve |
| 36 | 99-9640 | 1 | Spring-Valve |
| 40 | 99-9084 | 1 | Retainer-Valve |
| 42 | 99-9086 | 1 | Keeper-Valve |
| 45 | 99-9088 | 1 | Tappet-Valve |
| 46 | 99-9097 | 1 | Shaft-Cam |
| 146 | 99-9675 | 1 | Key-Timing |
| 192 | 99-9092 | 1 | Adjuster-Arm, Rocker |
| 230 | 99-9093 | 1 | Washer-Spacer |
| 238 | 99-9094 | 1 | Cap-Valve |
| 294 | 99-9090 | 1 | Screw-Metric |
| 371 | 99-9641 | 1 | Gear-Cam |
| 407 | 99-9085 | 1 | Screw-Metric |
| 42A | 99-9087 | 1 | Keeper-Valve (Set Of 6) |
| 553 | 99-9096 | 1 | Seat-Spring, Valve |
| 868 | 99-9643 | 1 | Seal-Valve |
| 1026 | 99-9103 | 1 | Rod-Push |
| 1029 | 99-9104 | 1 | Arm-Rocker |
| 1030 | 99-9106 | 1 | Shaft-Arm, Rocker |
| 1031 | 99-9107 | 1 | Support-Arm, Rocker |
| 1060 | 99-9108 | 1 | Spring-Shaft, Rocker |
| 1074 | 99-9109 | 1 | Retainer-Camshaft |

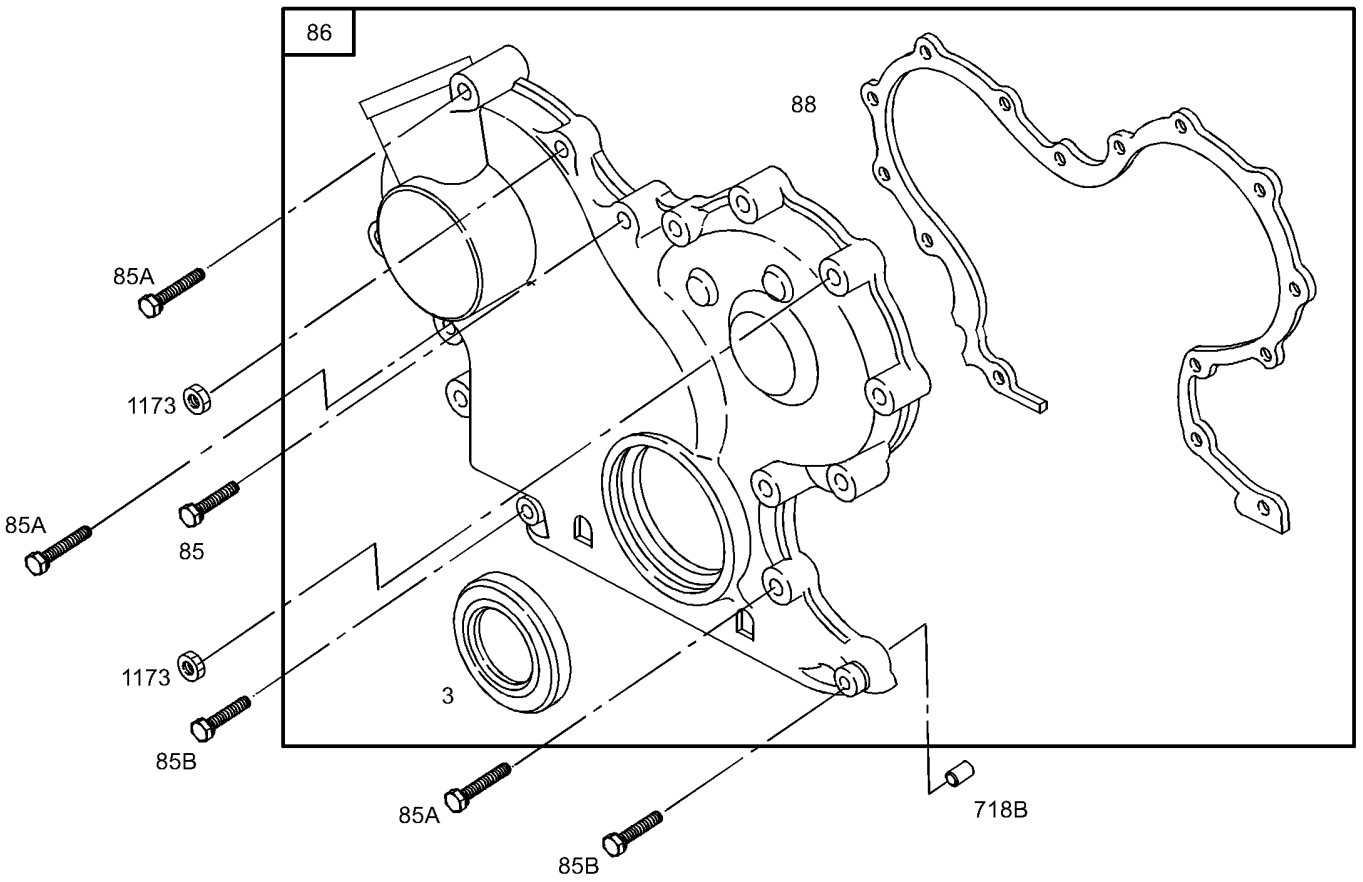
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1178 | 99-9083 | 1 | Screw-Hex |
| 1179 | 99-9079 | 1 | Washer-Flat |
| 1180 | 99-9091 | 1 | Nut-Hex, Metric |
| 615A | 99-9099 | 1 | Retainer |




**Assemblies include all parts shown in frames.**

# Oil Pan Assembly

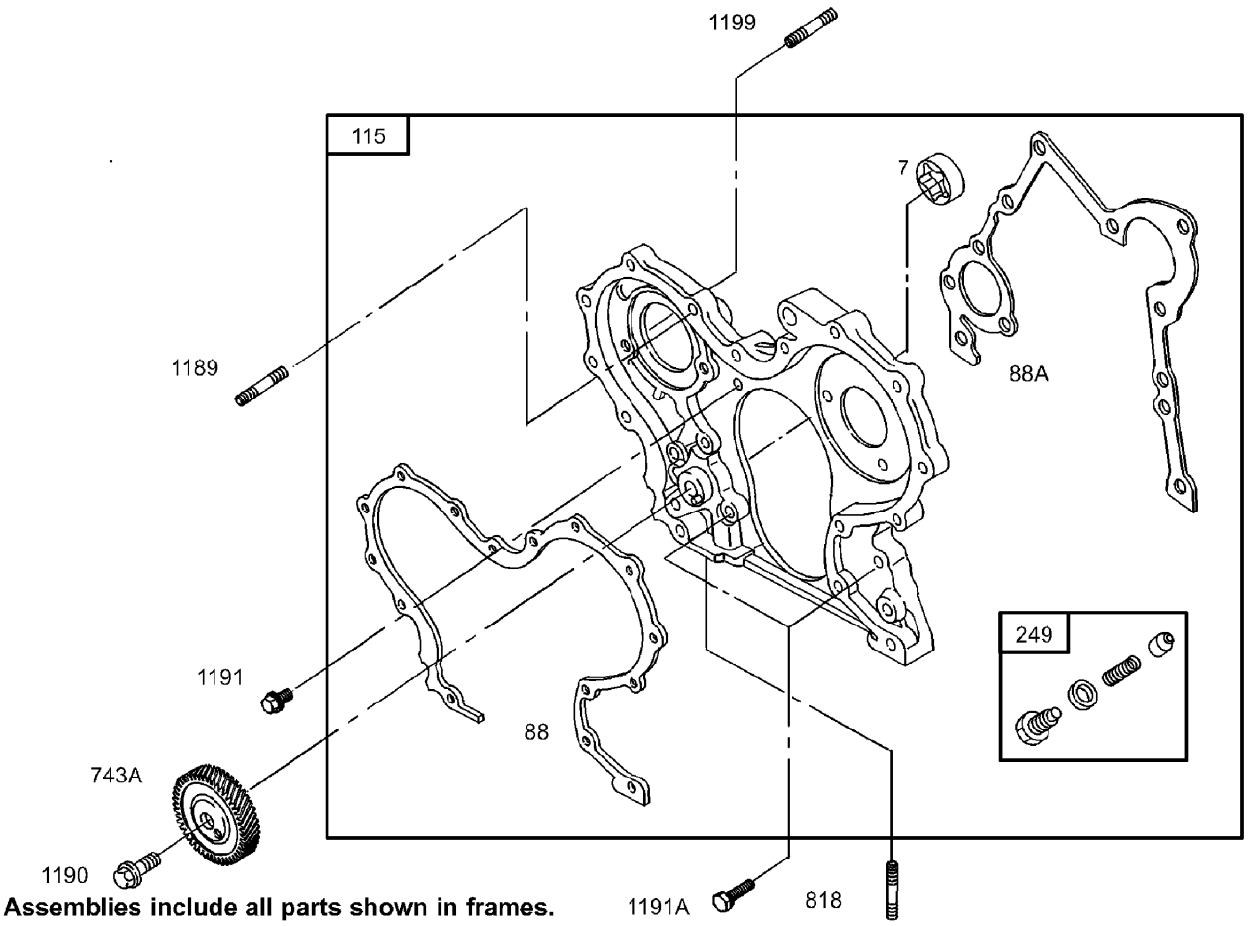
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 15 | 99-9247 | 1 | Plug-Drain, Oil |
| 239 | 107-9908 | 1 | Switch-Pressure, Oil |
| 479 | 99-9111 | 1 | Screw-Hex |
| 523 | 99-9272 | 1 | Dipstick |
| 525 | 99-9118 | 1 | Tube-Dipstick |
| 848 | 99-9114 | 1 | Nut-Hex, Metric |
| 941 | 99-9112 | 1 | Stud-Metric |
| 952 | 99-9113 | 1 | Nut-Hex, Metric |
| 1017 | 99-9116 | 1 | Screen-Pump, Oil |
| 1039 | 99-9111 | 1 | Screw-Hex |
| 1070 | 99-9120 | 1 | Gasket-Strainer, Oil |
| 1078 | 99-9121 | 1 | Gasket-Pan, Oil |
| 1088 | 99-9241 | 1 | Pan-Oil |
| 276A | 99-9249 | 1 | Washer-Seal |




**Assemblies include all parts shown in frames.**

# Gear Cover Assembly

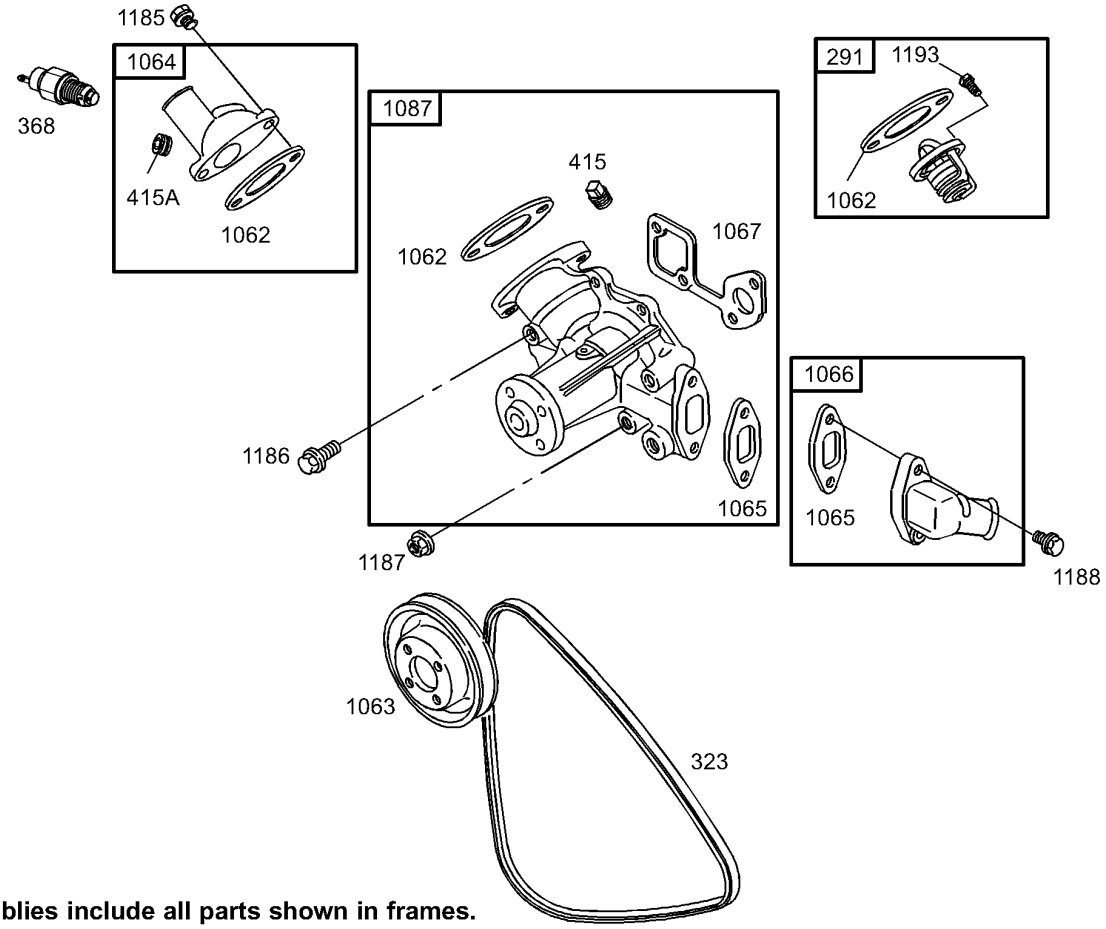
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 3 | 107-9900 | 1 | Seal-Oil |
| 85 | 99-9651 | 1 | Screw-Hex |
| 86 | 99-9652 | 1 | Gear Cover ASM |
| 88 | 99-9653 | 1 | Gasket-Cover, Gear |
| 85A | 99-9128 | 1 | Screw-Hex |
| 85B | 99-9129 | 1 | Screw-Hex |
| 1173 | 99-9114 | 1 | Nut-Hex, Metric |
| 718B | 99-9014 | 1 | Pin-Locating |




**Assemblies include all parts shown in frames.**

# Gear Housing Assembly

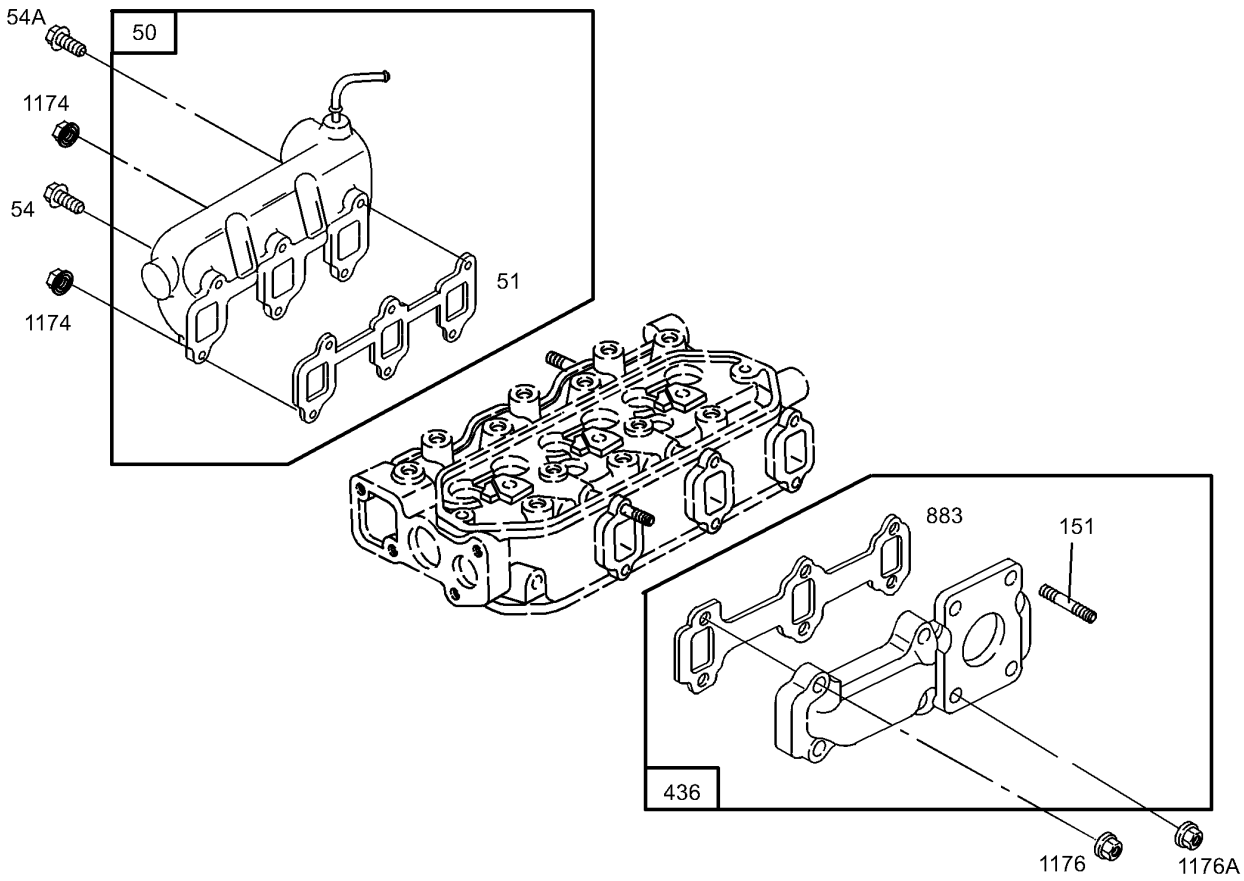
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❷7 | | 1 | Pump-Oil |
| 88 | 99-9653 | 1 | Gasket-Cover, Gear |
| 115 | 99-9655 | 1 | Housing-Gear |
| 249 | 99-9142 | 1 | Valve-Relief, Oil |
| 818 | 99-9007 | 1 | Stud-Metric |
| 88A | 99-9136 | 1 | Gasket-Cover, Gear |
| 1189 | 99-9137 | 1 | Stud-Metric |
| 1190 | 99-9135 | 1 | Screw-Hex |
| 1191 | 99-9134 | 1 | Screw-Hex |
| 1199 | 99-9654 | 1 | Stud-Metric |
| 743A | 99-9656 | 1 | Gear-Drive |
| 1191A | 99-9133 | 1 | Screw-Hex |




**Assemblies include all parts shown in frames.**

# Water Pump Assembly

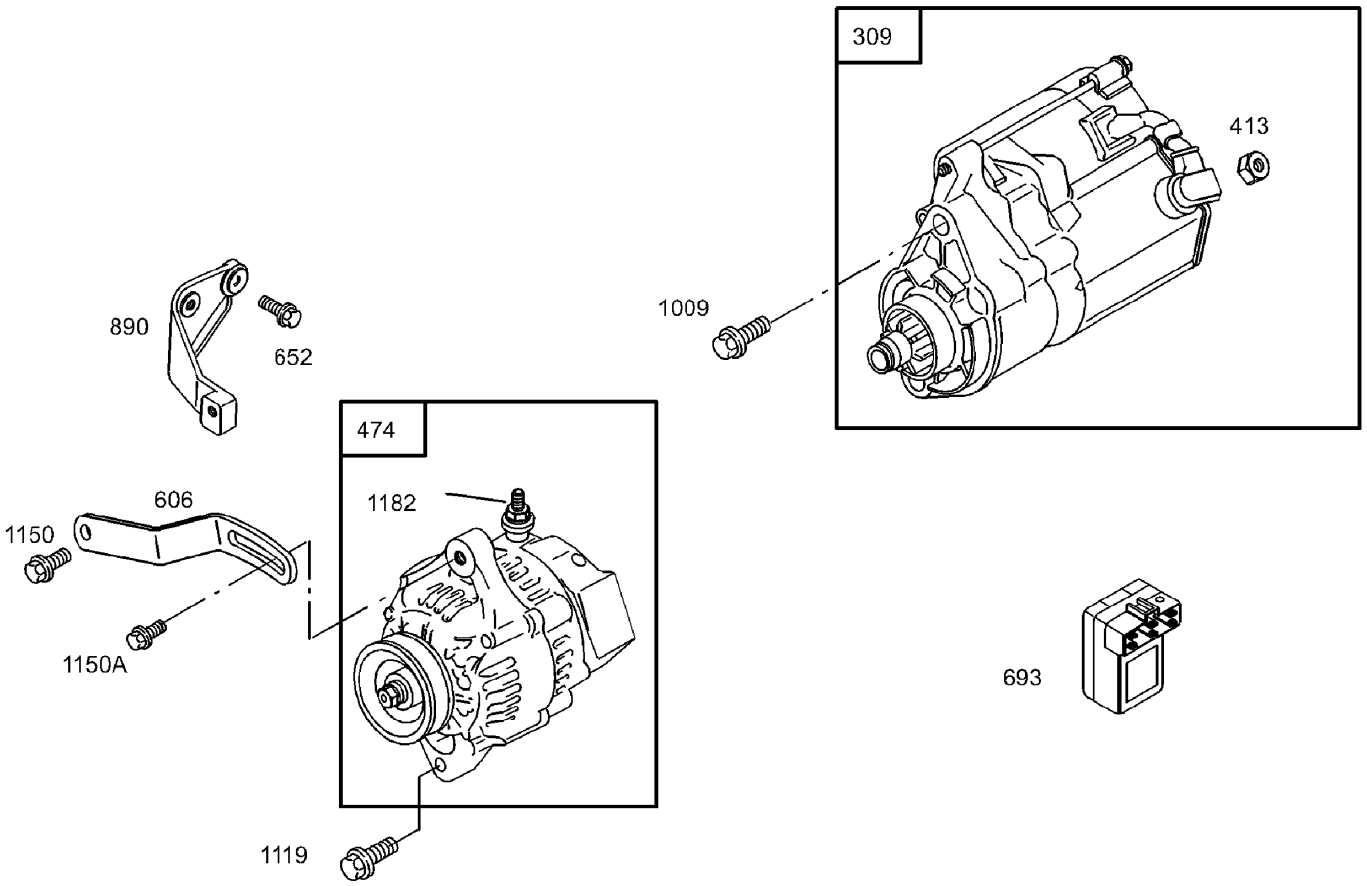
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 291 | 99-9155 | 1 | Thermostat |
| 323 | 107-9901 | 1 | Belt-Vee |
| 368 | 107-9902 | 1 | Switch-Temperature, Water |
| 415 | 99-9159 | 1 | Plug |
| 1062 | 99-9163 | 1 | Gasket-Outlet |
| 1063 | 99-9164 | 1 | Pulley-Pump |
| 1064 | 99-9165 | 1 | Housing-Outlet |
| 1065 | 99-9166 | 1 | Gasket-Housing, Inlet |
| 1066 | 99-9167 | 1 | Housing-Inlet |
| 1067 | 99-9168 | 1 | Gasket-Pump, Water |
| 1087 | 99-9659 | 1 | Pump-Water |
| 1185 | 99-9004 | 1 | Screw-Hex |
| 1186 | 99-9151 | 1 | Screw-Hex |
| 1187 | 99-9153 | 1 | Nut-Hex, Metric |
| 1188 | 99-9004 | 1 | Screw-Hex |
| 1193 | 99-9152 | 1 | Screw-Metric |
| 415A | 99-9158 | 1 | Plug |




**Assemblies include all parts shown in frames.**

# Manifold Assembly

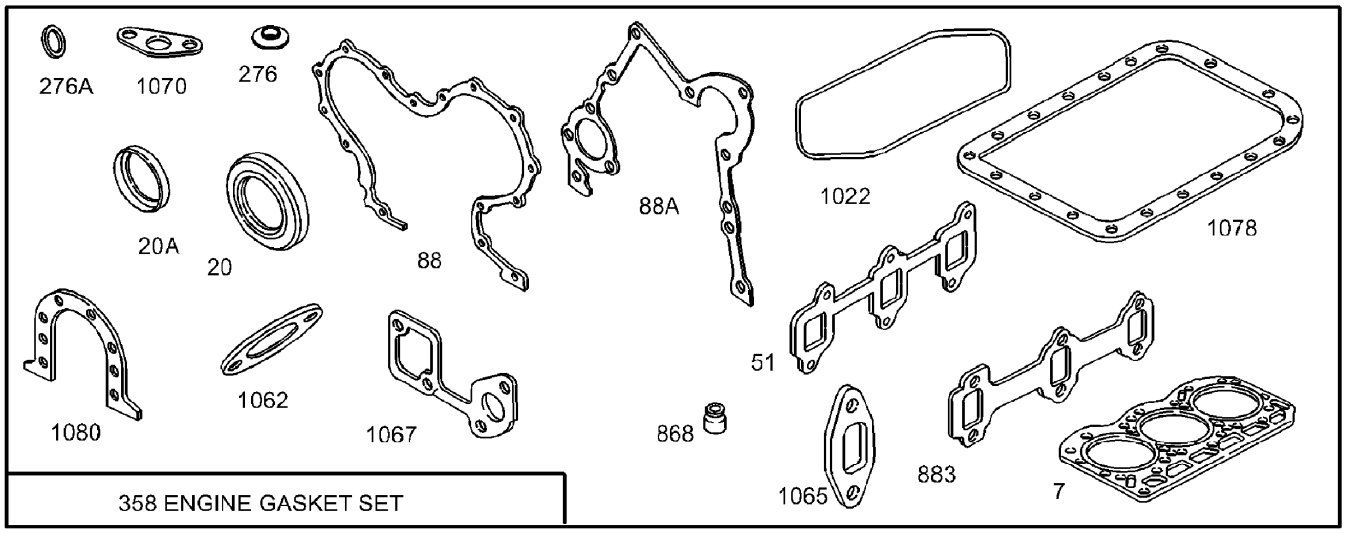
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 50 | 99-9661 | 1 | Manifold-Intake |
| 51 | 99-9662 | 1 | Gasket-Intake |
| 54 | 99-9004 | 1 | Screw-Hex |
| 151 | 99-9174 | 1 | Stud-Manifold, Exhaust |
| 436 | 99-9177 | 1 | Manifold-Exhaust |
| 54A | 99-9660 | 1 | Screw-Hex |
| 883 | 106-1855 | 1 | Gasket-Exhaust |
| 1174 | 99-9114 | 1 | Nut-Hex, Metric |
| 1176 | 99-9175 | 1 | Nut-Hex, Metric |
| 1176A | 99-9176 | 1 | Nut-Hex |

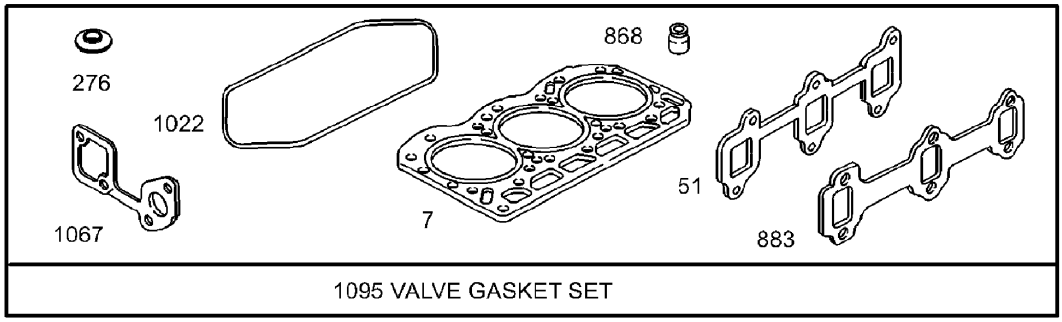



**Assemblies include all parts shown in frames.**

# Starter Motor and Alternator Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 309 | 99-9207 | 1 | Motor-Starter |
| 413 | 99-9206 | 1 | Nut-Hex, Metric |
| 474 | 99-9209 | 1 | Alternator |
| 606 | 106-1952 | 1 | Strap-Adjusting |
| 652 | 99-9203 | 1 | Screw-Hex |
| 693 | 99-9666 | 1 | Module |
| 890 | 99-9211 | 1 | Bracket-Support |
| 1009 | 99-9201 | 1 | Screw-Hex |
| 1119 | 99-9205 | 1 | Screw-Hex, Metric |
| 1150 | 99-9202 | 1 | Screw-Hex |
| 1182 | 99-9114 | 1 | Nut-Hex, Metric |
| 1150A | 107-9903 | 1 | Screw-Hex, Metric |




**Assemblies include all parts shown in frames.**

# Gasket Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 7 | 107-9898 | 1 | Gasket-Head, Cylinder |
| 20 | 99-9003 | 1 | Seal-Oil |
| 51 | 99-9662 | 1 | Gasket-Intake |
| 88 | 99-9653 | 1 | Gasket-Cover, Gear |
| 20A | 107-9900 | 1 | Seal-Oil |
| 276 | 99-9063 | 1 | Washer-Seal |
| 358 | 107-9906 | 1 | Gasket Set |
| 868 | 99-9643 | 1 | Seal-Valve |
| 883 | 106-1855 | 1 | Gasket-Exhaust |
| 88A | 99-9136 | 1 | Gasket-Cover, Gear |
| 1022 | 99-9073 | 1 | Gasket-Cover, Rocker |
| 1062 | 99-9163 | 1 | Gasket-Outlet |
| 1065 | 99-9166 | 1 | Gasket-Housing, Inlet |
| 1067 | 99-9168 | 1 | Gasket-Pump, Water |
| 1070 | 99-9120 | 1 | Gasket-Strainer, Oil |
| 1078 | 99-9121 | 1 | Gasket-Pan, Oil |
| 1080 | 99-9021 | 1 | Gasket-Retainer |
| 1095 | 107-9907 | 1 | Valve Overhaul Kit |
| 276A | 99-9249 | 1 | Washer-Seal |

# NOTES


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