Form Number 3353-602 Rev A

DPA Reel Mower Groomer

Greensmaster® 3250-D

Model No. 04631

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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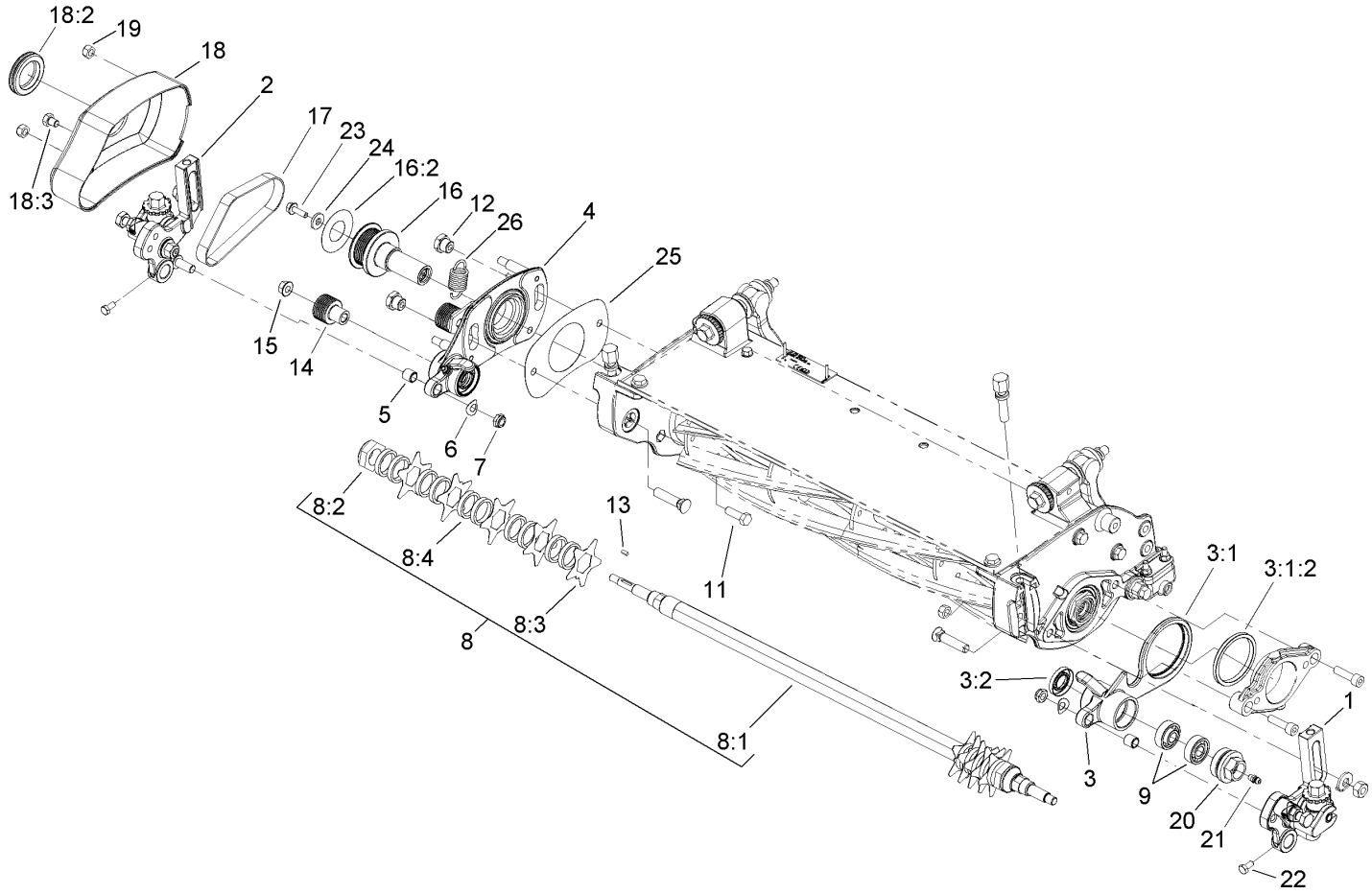
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . Blade Brake Clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
INC. . . . . incorporated
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power take off
RH. . . . . right hand
ROPS. . . . . roll over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head

Footnotes

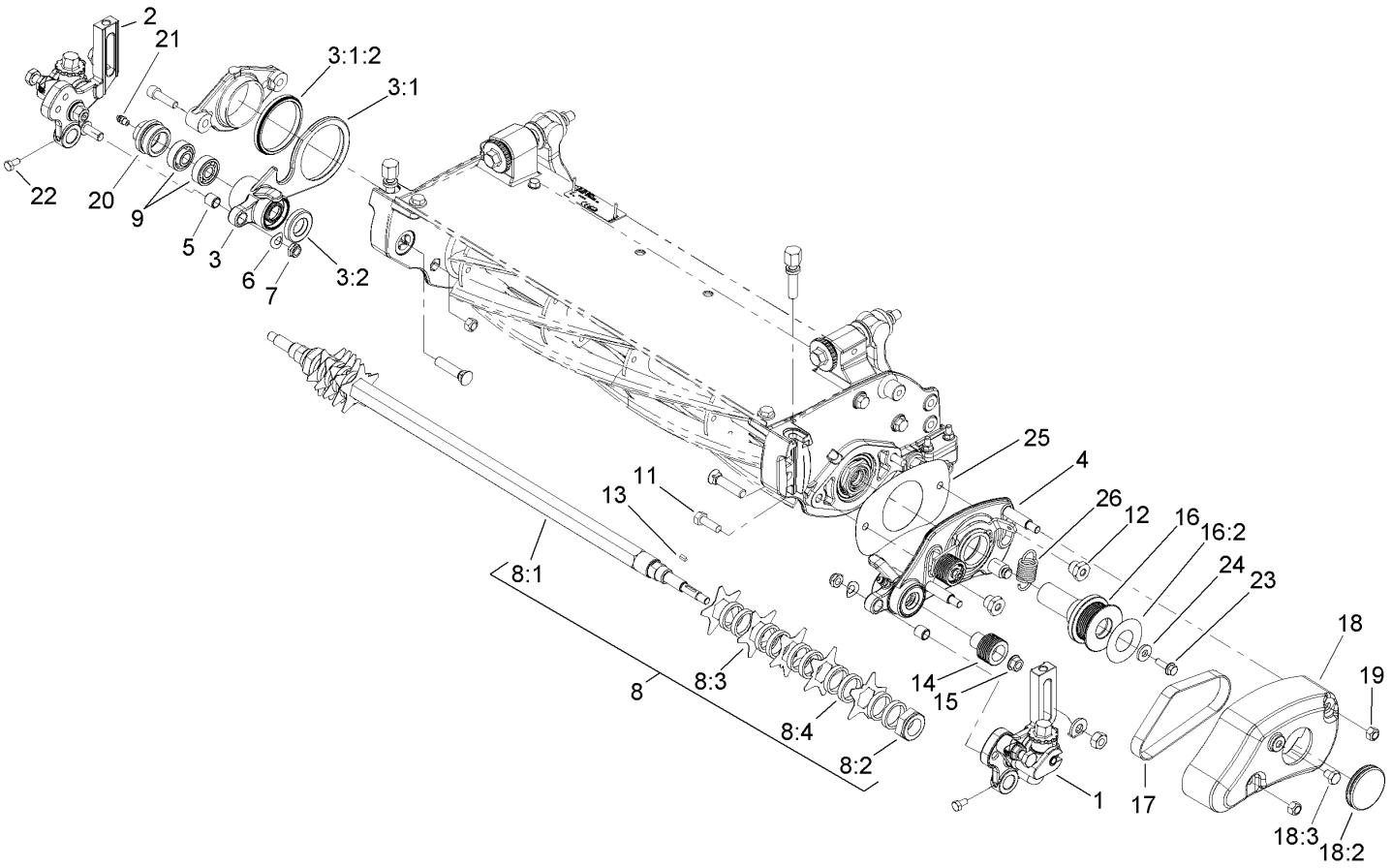
❶ Not serviced separately



Right Hand Groomer Assembly

Ref	Part No.	Qty.	Description
❶1		1	LH Groomer Arm ASM
❶2		1	RH Groomer Arm ASM
❶3		1	RH Non-Drive Sideplate ASM
3:1	106-8532	1	Plate-Non Drive, RH
3:1:2	106-8527	1	Bushing
3:2	106-8530	1	Seal-Grease
❶4		1	RH Drive Sideplate ASM
5	256-2	2	Bushing
6	3290-301	2	Washer-Spring
7	3296-5	2	Nut-Lock
8	106-8509	1	Groomer Reel ASM
8:1	106-8508	1	Shaft-Groomer
8:2	3296-60	2	Nut-Lock, NI
8:3	95-5719	41	Blade-Groomer
8:4	70-1350	84	Spacer-Plastic
9	107-8105	2	Bearing-Ball, Extended Race
11	33114-025	2	Screw-HH
12	105-5770	2	Nut-Shoulder
13	95-9619	1	Key-Square
14	106-8518	1	Pulley-Driven
15	104-2612	2	Nut-HF
16	106-8540	1	Pulley ASM
16:2	106-8521	1	Decal-Warning
17	104-4705	1	Belt-Groomer

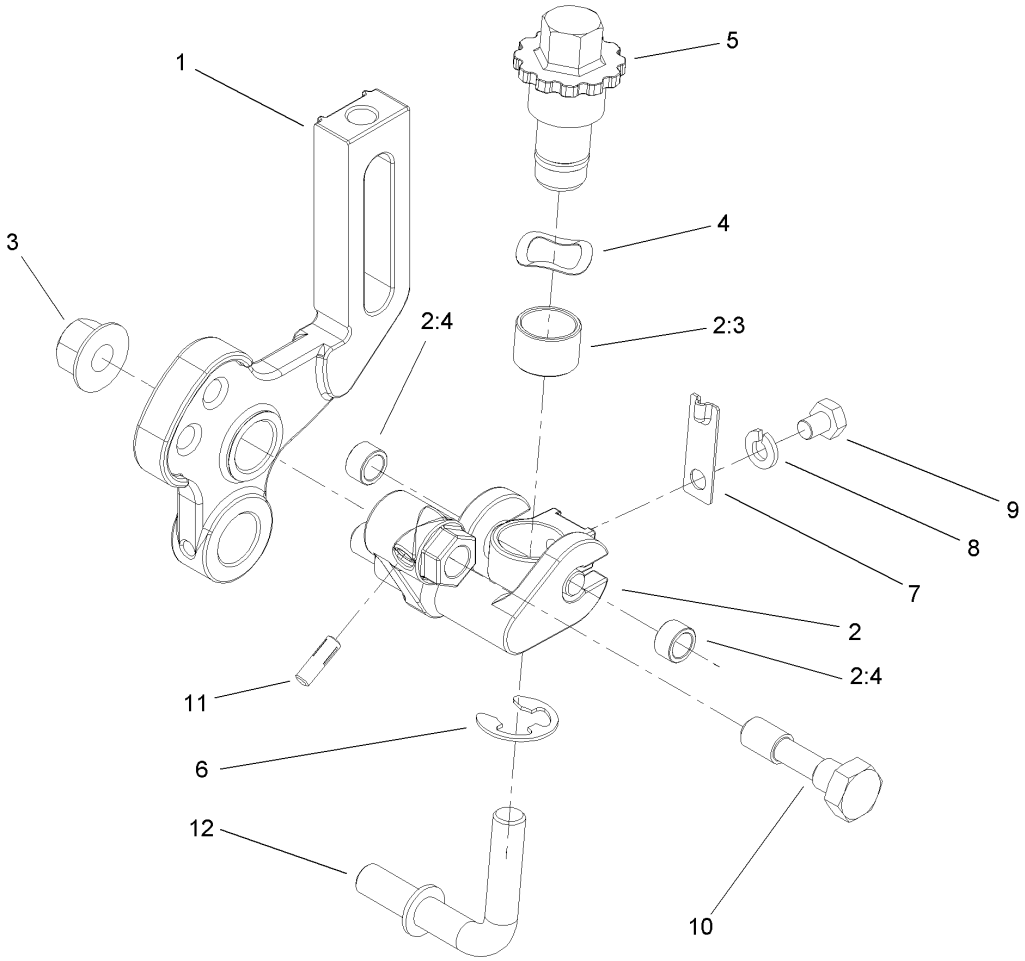
Ref	Part No.	Qty.	Description
18	106-8541	1	RH Drive Cover ASM
18:2	105-5761	1	Grommet
18:3	33114-010	1	Screw-HH
19	33024-00	2	Nut-Lock
20	106-8529	1	Plug-Cap
21	302-5	1	Fitting-Grease
22	33113-012	2	Screw-HH
23	33103-020	1	Screw-HHF
24	105-5769	1	Washer
25	106-8463	1	Shim-Groomer
26	66-4460	1	Spring-Lever, Shift



Left Hand Groomer Assembly

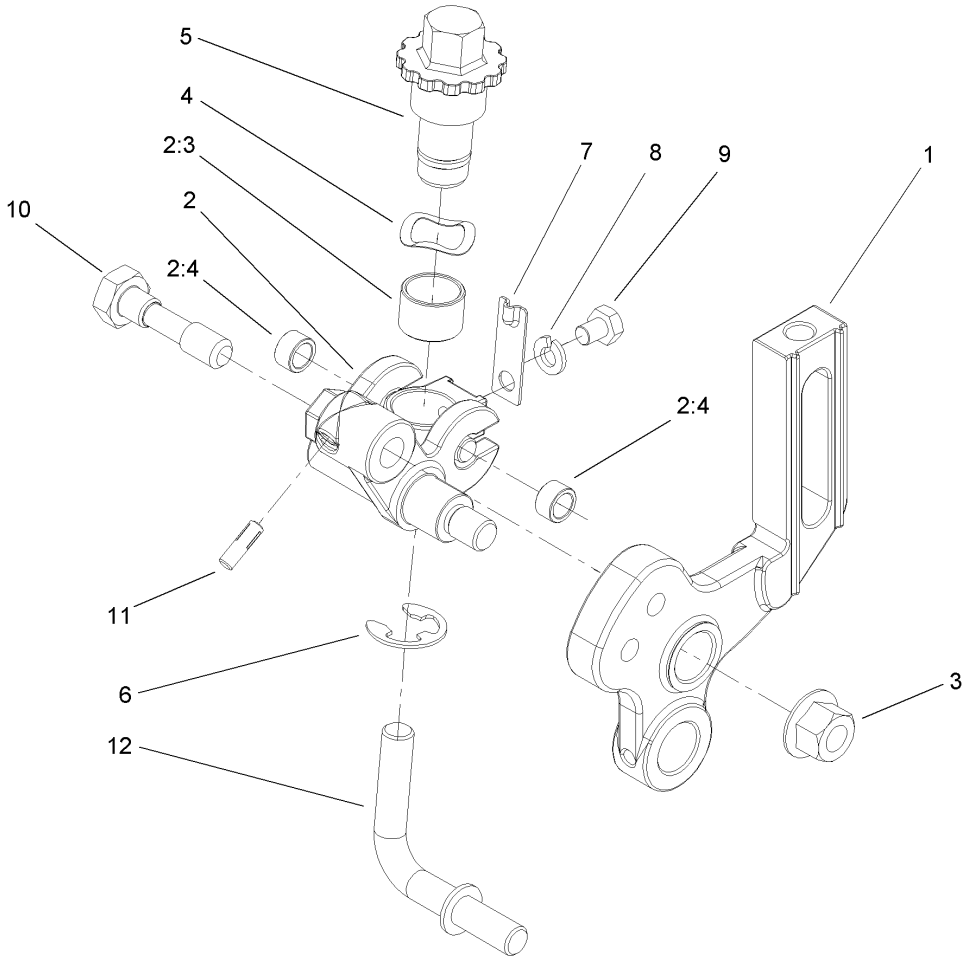
Ref	Part No.	Qty.	Description
❶1		1	LH Groomer Arm ASM
❶2		1	RH Groomer Arm ASM
❶3		1	LH Non-Drive Sideplate ASM
3:1	106-8534	1	Plate-Non Drive, LH
3:1:2	106-8527	1	Bushing
3:2	106-8530	1	Seal-Grease
❶4		1	LH Drive Sideplate ASM
5	256-2	2	Bushing
6	3290-301	2	Washer-Spring
7	3296-5	2	Nut-Lock
8	106-8509	1	Groomer Reel ASM
8:1	106-8508	1	Shaft-Groomer
8:2	3296-60	2	Nut-Lock, NI
8:3	95-5719	41	Blade-Groomer
8:4	70-1350	84	Spacer-Plastic
9	107-8105	2	Bearing-Ball, Extended Race
11	33114-025	2	Screw-HH
12	105-5770	2	Nut-Shoulder
13	95-9619	1	Key-Square
14	106-8518	1	Pulley-Driven
15	104-2612	2	Nut-HF
16	106-8540	1	Pulley ASM
16:2	106-8521	1	Decal-Warning
17	104-4705	1	Belt-Groomer

Ref	Part No.	Qty.	Description
18	106-8542	1	LH Drive Cover ASM
18:2	105-5761	1	Grommet
18:3	33114-010	1	Screw-HH
19	33024-00	2	Nut-Lock
20	106-8529	1	Plug-Cap
21	302-5	1	Fitting-Grease
22	33113-012	2	Screw-HH
23	33103-020	1	Screw-HHF
24	105-5769	1	Washer
25	106-8463	1	Shim-Groomer
26	66-4460	1	Spring-Lever, Shift



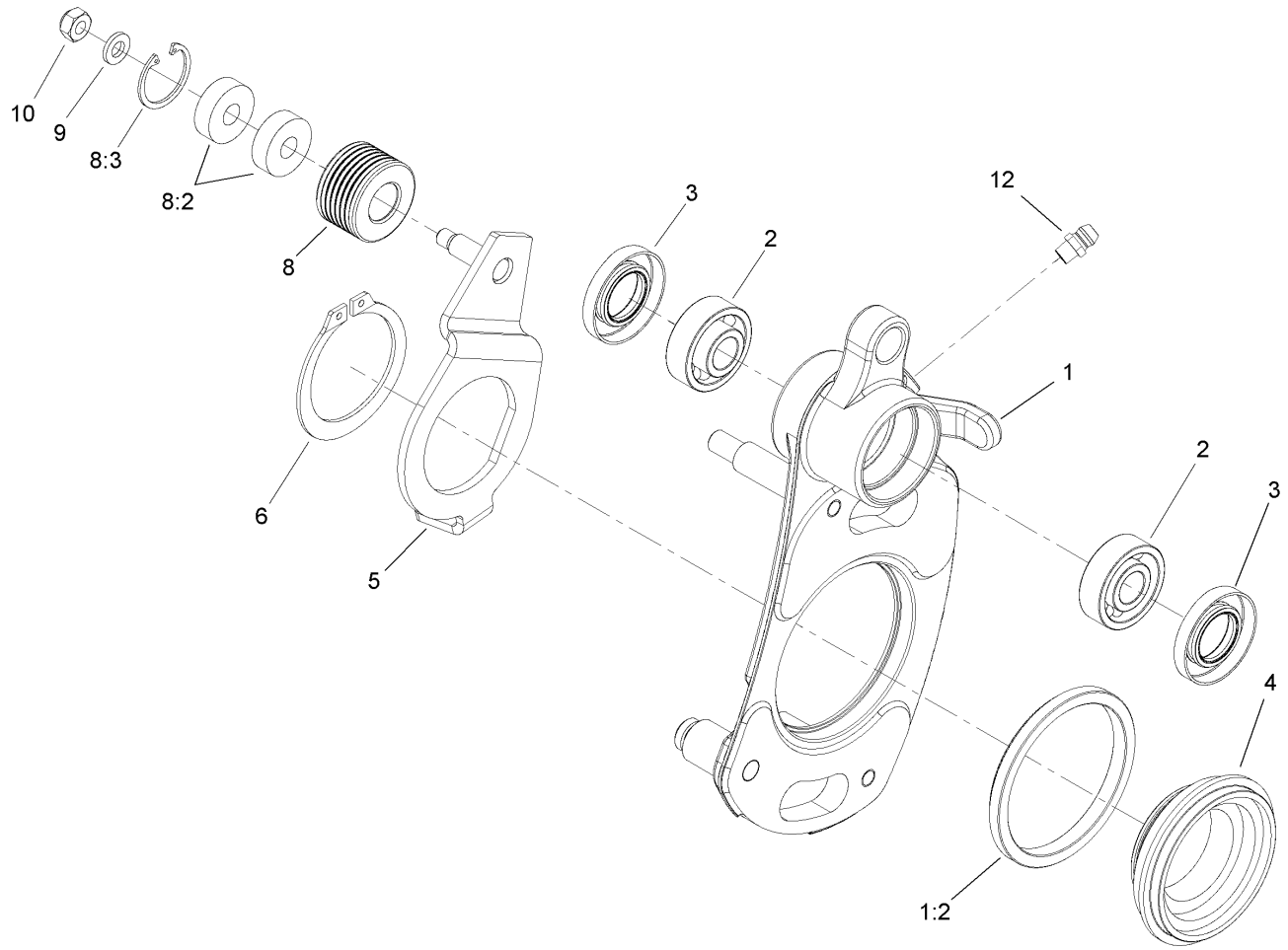
Left Hand Groomer Arm Assembly

Ref	Part No.	Qty.	Description
1	106-8513	1	Arm-Groomer HOC, LH
2	106-8536	1	LH Lift Arm ASM
2:3	256-42	1	Bushing
2:4	106-8489	2	Bushing
3	104-2611	1	Nut-HF
4	107-8107	1	Washer-Wave
5	106-8482	1	Adjuster-Groomer
6	32120-19	1	E-Ring
7	104-4754	1	Spring-Detent
8	43-5930	1	Washer-Spring
9	33113-008	1	Screw-HH
10	106-8528	1	Screw-Lock
11	104-9312	1	Pin-Grooved
12	106-8491	1	Rod-Lift, Groomer



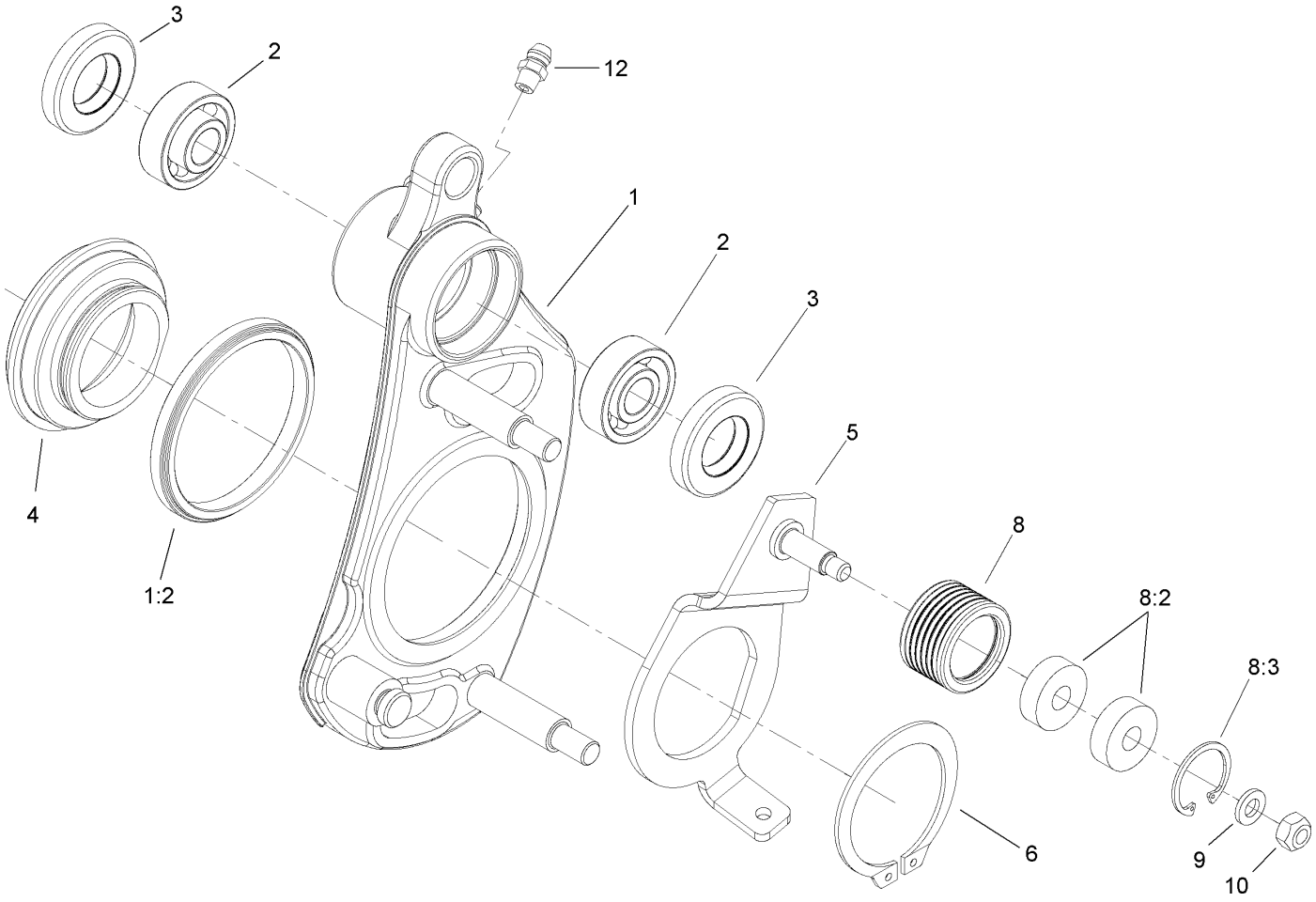
Right Hand Groomer Arm Assembly

Ref	Part No.	Qty.	Description
1	106-8511	1	Arm-Groomer HOC, RH
2	106-8535	1	RH Lift Arm ASM
2:3	256-42	1	Bushing
2:4	106-8489	2	Bushing
3	104-2611	1	Nut-HF
4	107-8107	1	Washer-Wave
5	106-8482	1	Adjuster-Groomer
6	32120-19	1	E-Ring
7	104-4754	1	Spring-Detent
8	43-5930	1	Washer-Spring
9	33113-008	1	Screw-HH
10	106-8528	1	Screw-Lock
11	104-9312	1	Pin-Grooved
12	106-8491	1	Rod-Lift, Groomer



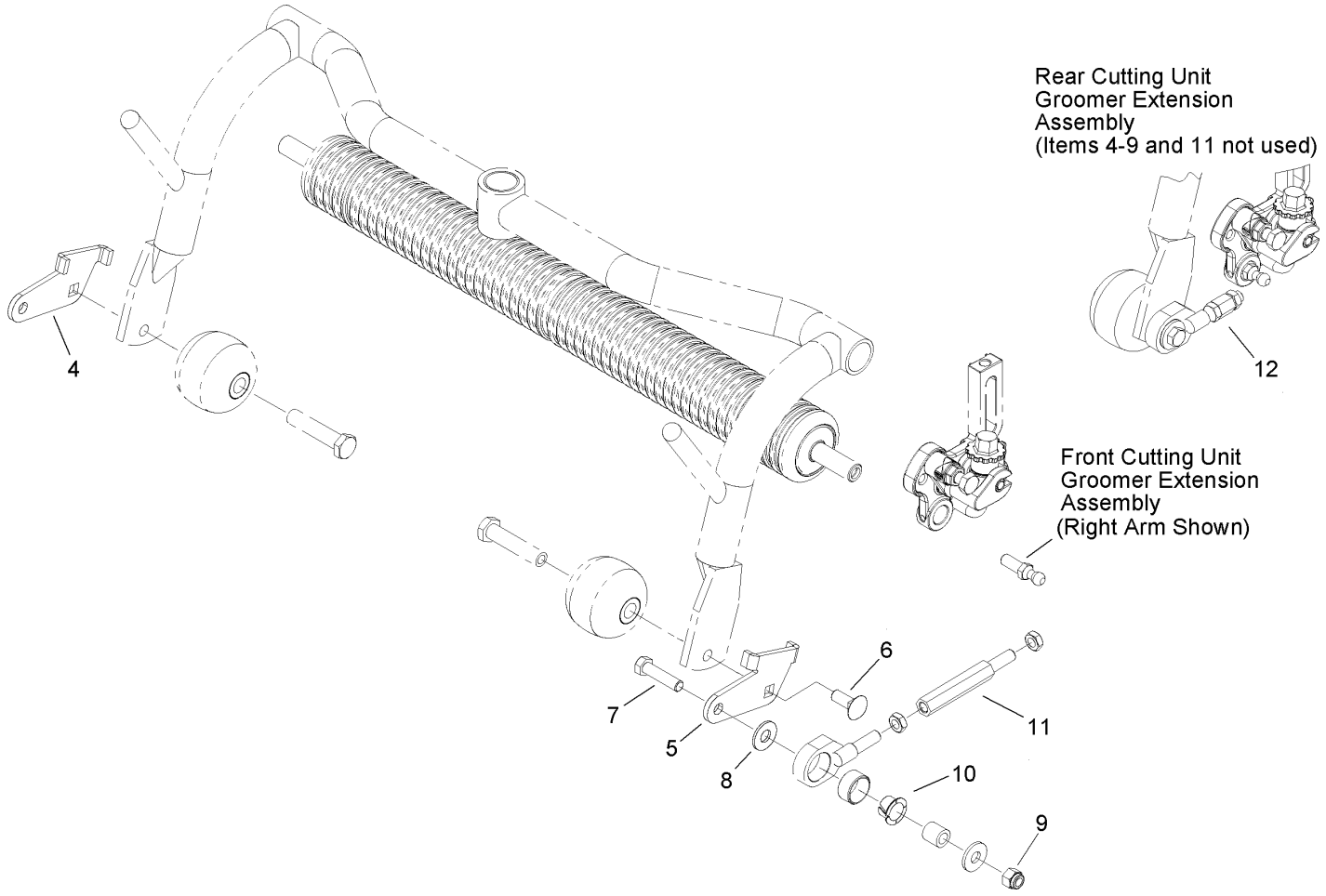
Right Hand Drive Sideplate Assembly

Ref	Part No.	Qty.	Description
1	106-8531	1	RH Drive Plate ASM
1:2	106-8527	1	Bushing
2	107-8105	2	Bearing-Ball, Extended Race
3	106-8530	2	Seal-Grease
4	106-8471	1	Hub-Pivot
5	106-8468	1	RH Idler ASM
6	106-2646	1	Ring-Retaining, Bowed
8	106-2630	1	Idler Bearing ASM
8:2	251-259	2	Bearing-Ball
8:3	104-4727	1	Ring-Retaining
9	33093-00	1	Washer-Flat
10	33023-00	1	Nut-Lock
12	302-5	1	Fitting-Grease



Left Hand Drive Sideplate Assembly

Ref	Part No.	Qty.	Description
1	106-8533	1	LH Drive Plate ASM
1:2	106-8527	1	Bushing
2	107-8105	2	Bearing-Ball, Extended Race
3	106-8530	2	Seal-Grease
4	106-8471	1	Hub-Pivot
5	106-8470	1	LH Idler ASM
6	106-2646	1	Ring-Retaining, Bowed
8	106-2630	1	Idler Bearing ASM
8:2	251-259	2	Bearing-Ball
8:3	104-4727	1	Ring-Retaining
9	33093-00	1	Washer-Flat
10	33023-00	1	Nut-Lock
12	302-5	1	Fitting-Grease



Groomer Extension Kit Assembly No. 106-2644

Ref	Part No.	Qty.	Description
4	99-4148	2	Bracket-Link, RH
5	99-4149	2	Bracket-Link, LH
6	3231-2	4	Screw-CARR
7	323-8	4	Screw-HH
8	3256-4	4	Washer-Flat
9	3296-39	4	Nut-Lock, NI
10	104-7738	6	Bushing-Flange
11	99-4270	4	Extension-Arm, Pull
12	99-4191	2	Extension-Arm, Pull

Attachments and Accessories

For 04631 - DPA Reel Mower Groomer, Greensmaster 3250-D

Product Name	Model/Part
Brush Kit	107-8125

NOTES


TORO®