



Conversion Kit

72in Rear Discharge to Guardian Recycler for
Groundsmaster 3320 and 3280-D

62in Rear Discharge to Guardian Recycler for
Groundsmaster 3320 and 3280-D

Part No. 108-1903

Part No. 108-1901

Installation Instructions

1. Park the traction unit on a level surface, set the parking brake, raise the deck to the highest position and stop the engine. Remove the key from the ignition.
2. Block up the deck so it does not accidentally fall.
3. Remove the covers from the top of the deck.
4. Remove the carriage bolts and nuts securing the left and right chambers to the center chamber (Fig. 1).
5. Remove the carriage bolts and nuts securing the left, center and right chambers to the deck (Fig. 1).
6. Thoroughly clean the underside of the deck.

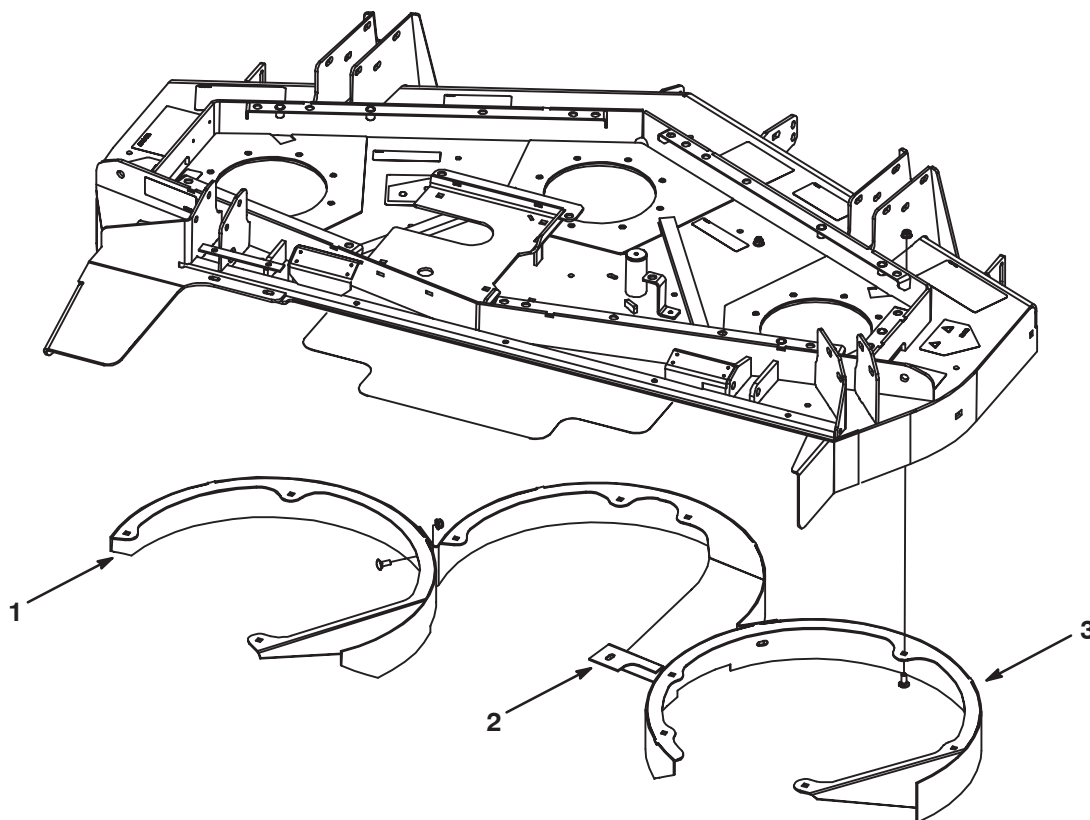


Figure 1

1. Left chamber 2. Center chamber 3. Right chamber

7. Position the right, center and left recycler chambers under the deck, aligning the mounting holes, as shown in figure 2.
8. Secure the chambers to the deck with 5/16 x 3/4 in. carriage bolts and nuts. The nuts are to be positioned outside the deck (Fig. 2).
9. Mount the roller bracket to the underside of the deck with (3) 5/16 x 1 in. carriage bolts and nuts (Fig. 2).
10. Mount the roller to the bracket with the capscrew, spacer and nut. If the cutting unit is to be used in the 1 or 1-1/2 in. (25 or 38 mm) height of cut setting, the roller must be positioned in the top bracket holes.

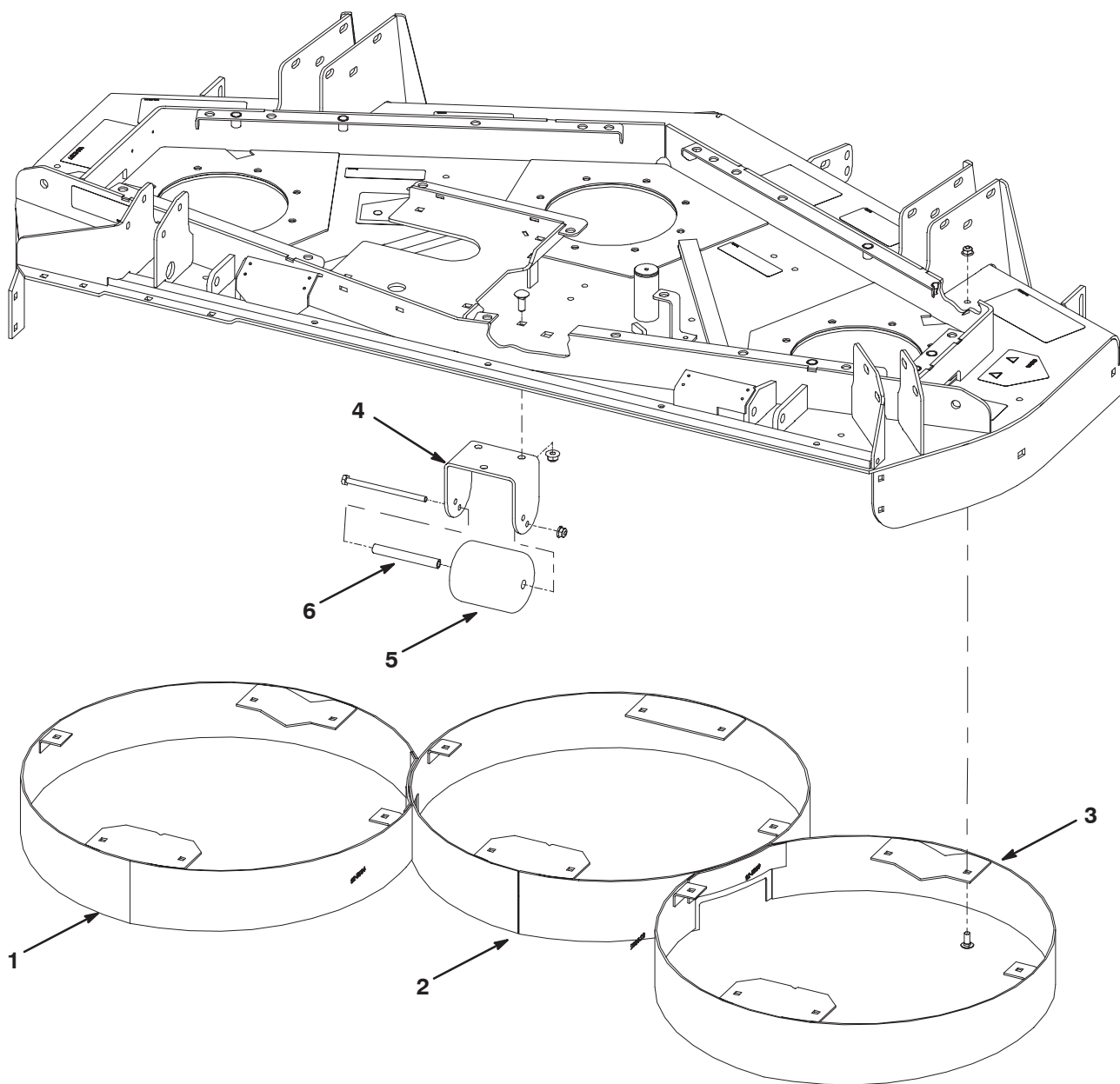


Figure 2

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|-------------------|-------------------|-----------|------------------|
| 1. Left chamber | 3. Right chamber | 5. Roller | 6. Roller spacer |
| 2. Center chamber | 4. Roller bracket | | |

11. Rotate the blades to make sure there is no interference.

12. Tighten all fasteners securely.

13. Install the covers to the top of the deck.

14. Remove the blocks and lower the deck.