Form Number 3353-431 Rev B

52in Twin Soft Bagger
200 and 500 Series Z Master®

Model No. 78498 - 250000152 and up.

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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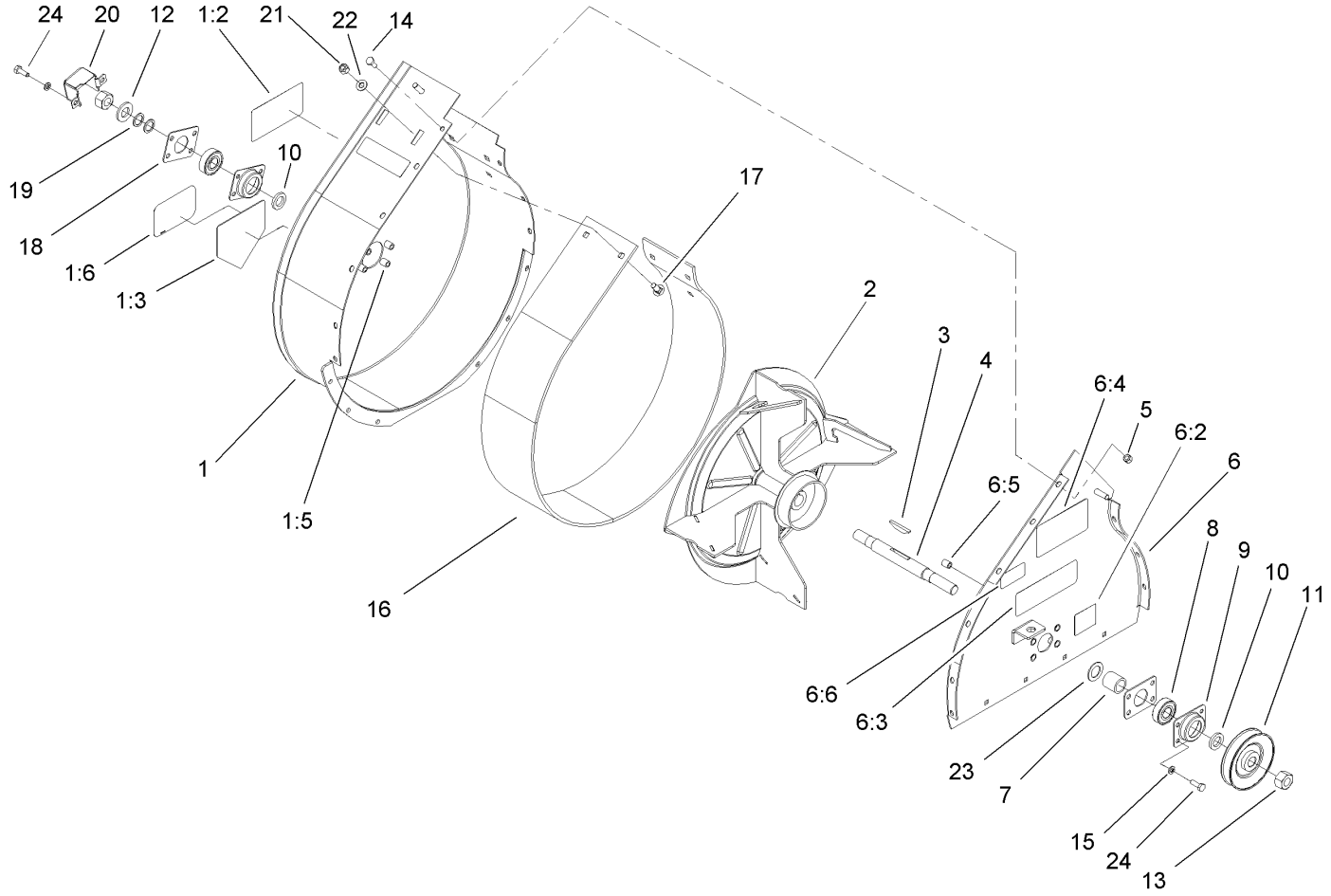
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . Blade Brake Clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
INC. . . . . incorporated
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power take off
RH. . . . . right hand
ROPS. . . . . roll over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head

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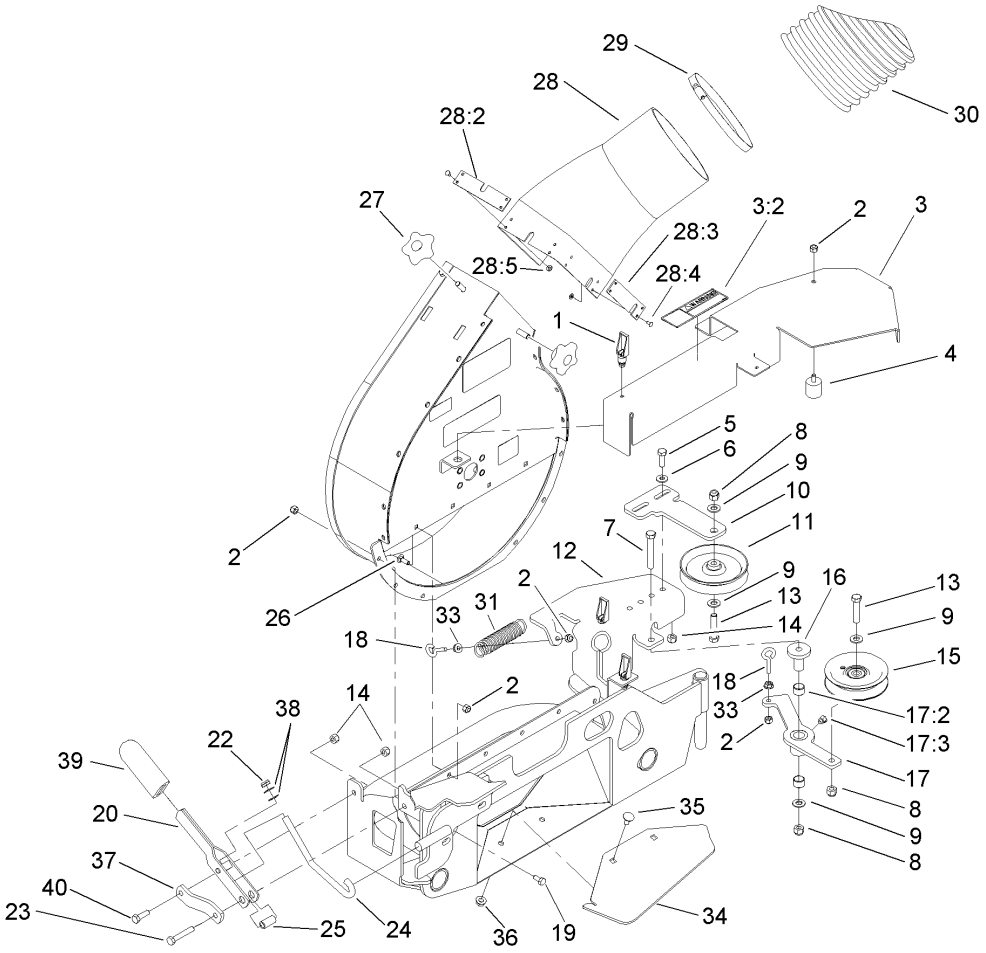


Blower Housing Assembly

Ref	Part No.	Qty.	Description
1	106-8016	1	Blower Housing ASM
1:2	79-0360	1	Decal-Danger
1:3	93-1122	1	Decal-Danger
1:5	32148-6	4	Insert-Nut
1:6	99-2385	1	Decal
2	106-8022-03	1	Impeller ASM
3	3257-40	1	Key-Hi Pro
4	105-5893	1	Shaft-Blower
5	3296-42	9	Nut-Lock, NI
6	106-8019	1	Cover Plate ASM
6:2	88-8950	1	Decal-Warning
6:3	79-0350	1	Decal-Danger
6:4	79-0360	1	Decal-Danger
6:5	32148-6	4	Insert-Nut
6:6	98-4387	1	Decal-Protection, Ear
7	106-2097	1	Spacer
8	38-7820	2	Bearing-Ball
9	37-6730	2	Cup-Bearing
10	63-9710	2	Spacer-Bearing
11	105-5992	1	Pulley ASM
12	9202604	1	Washer-Flat
13	3217-11	2	Nut-Hex
14	321-3	9	Screw-HH
15	3253-3	8	Washer-Lock

Ref	Part No.	Qty.	Description
16	130-0287-03	1	Strip-Wear
17	3230-1	5	Bolt-CARR
18	63-9700-03	2	Plate-Cover
19	9202154	2	Washer
20	106-3076-03	1	Cover-Shaft
21	3296-29	5	Nut-Lock, NI
22	3256-23	5	Washer-Flat
23	1535	1	Washer-Thrust
24	321-4	8	Screw-HH

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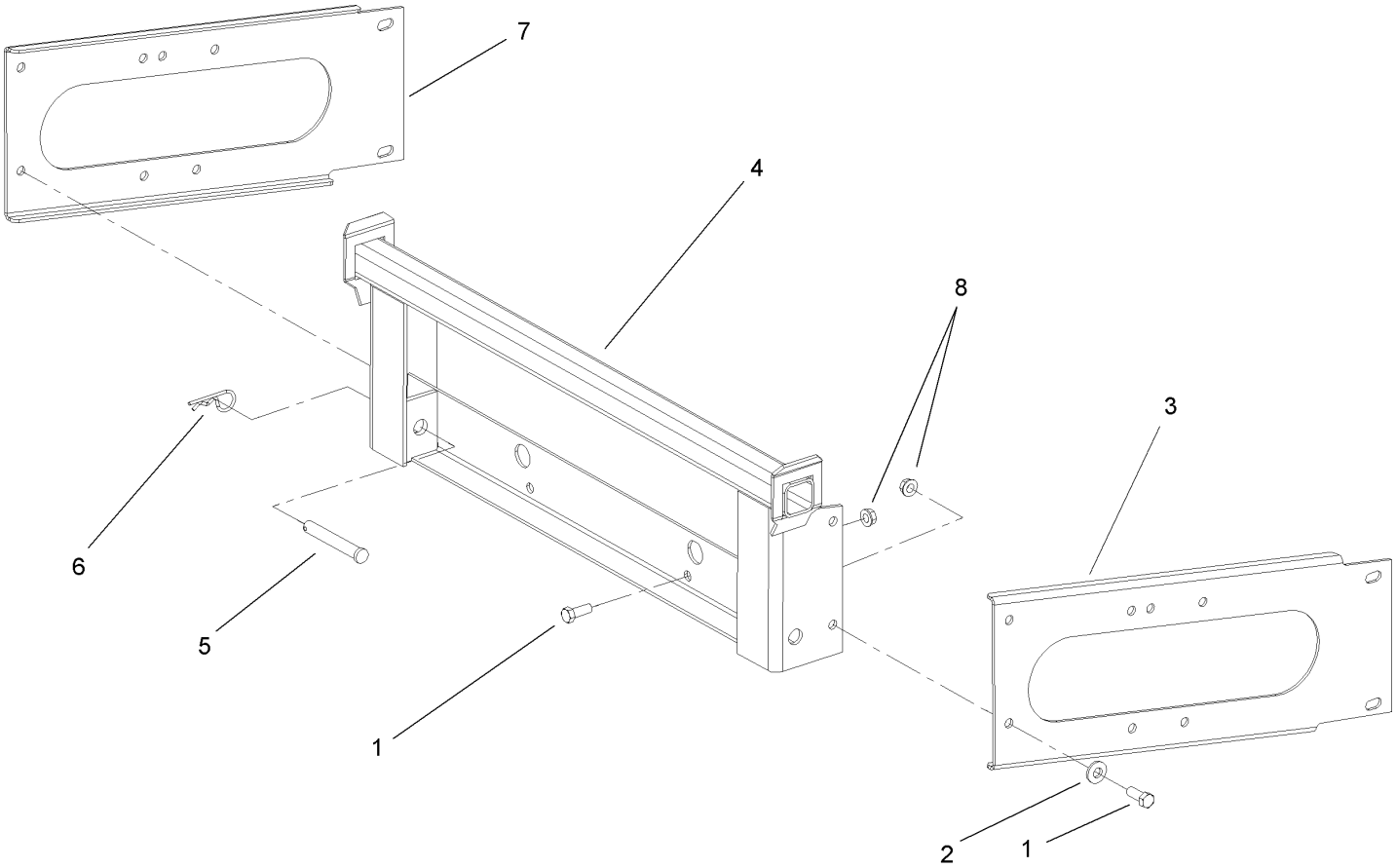


Blower and Idler Pulley Assembly

Ref	Part No.	Qty.	Description
1	74-5950	3	Latch-Swell
2	3296-42	13	Nut-Lock, NI
3	105-5990	1	Belt Cover ASM
3:2	80-8040	1	Decal-Warning
4	106-5891	1	Bumper
5	322-6	2	Screw-HH
6	3256-23	2	Washer-Flat
7	323-12	1	Screw-HH
8	3296-39	3	Nut-Lock, NI
9	3256-24	4	Washer-Flat
10	105-5986-03	1	Bracket-Idler
11	92-7099	1	Pulley-Idler
12	108-2778-03	1	Transition ASM
13	323-9	2	Screw-HH
14	3296-29	4	Nut-Lock, NI
15	92-7084	1	Pulley-Idler, Flat
16	106-2057	1	Spacer
17	106-2056	1	Idler Arm ASM
17:2	1-653600	2	Bearing
17:3	302-11	1	Fitting-Lube, 45 DEG
18	71-2870	2	Bolt-Eye
19	321-3	6	Screw-HH
20	108-7245-01	1	Handle
22	3296-59	1	Nut-Lock, NI

Ref	Part No.	Qty.	Description
23	322-21	1	Screw-HH
24	108-7224	1	Rod
25	95-5807	1	Spacer
26	3229-1	4	Screw-CARR
27	106-4161	2	Knob-Handle
28	106-2092	1	Blower Outlet Adapter ASM
28:2	105-9102	1	Plate-Adapter, Top
28:3	105-9103	1	Plate-Adapter, Side
28:4	106-8000	8	Rivet
28:5	3256-53	8	Washer-Flat
29	102528	1	Clamp
30	106-9748	1	Hose-Flexible
31	707451	1	Spring-Extension
33	32128-33	2	Nut-HF
34	106-3420-03	1	Shelf-Blower
35	3230-18	2	Screw-CARR
36	32128-25	2	Nut-HF
37	108-7225	1	Plate-Support
38	3290-414	2	Washer-Belleville
39	108-7255	1	Grip-Handle
40	322-5	1	Screw-HH

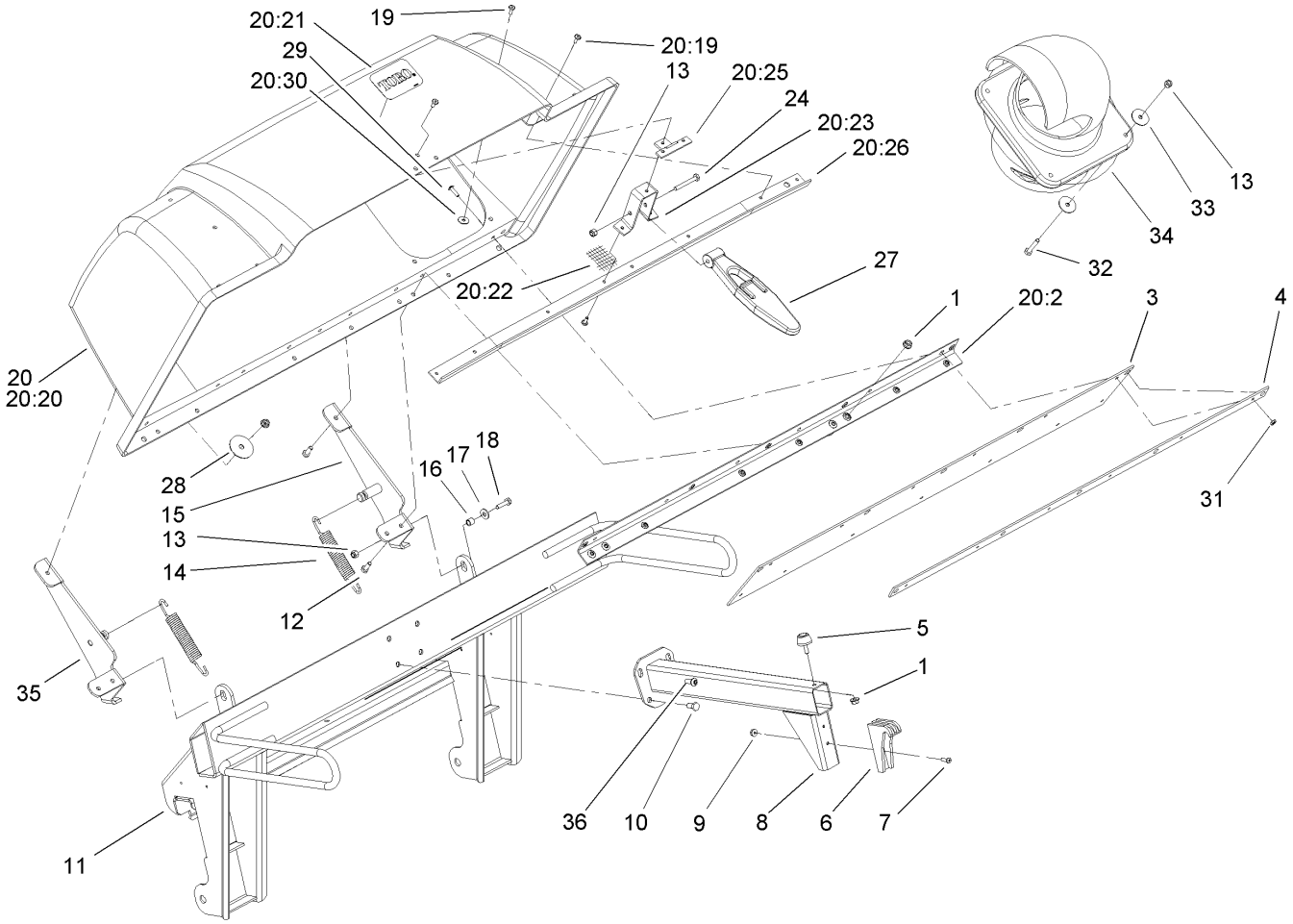
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Bagger Mount Assembly

Ref	Part No.	Qty.	Description
1	323-6	10	Screw-HH
2	98-5975	8	Washer-Belleville
3	103-0399-03	1	Bracket-Frame, RH
4	103-0429-03	1	Mount-Bagger
5	283-69	2	Pin-Clevis
6	1-806005	2	Pin-Hair
7	103-5612-03	1	Bracket-Frame, LH
8	3290-357	10	Nut-HHF

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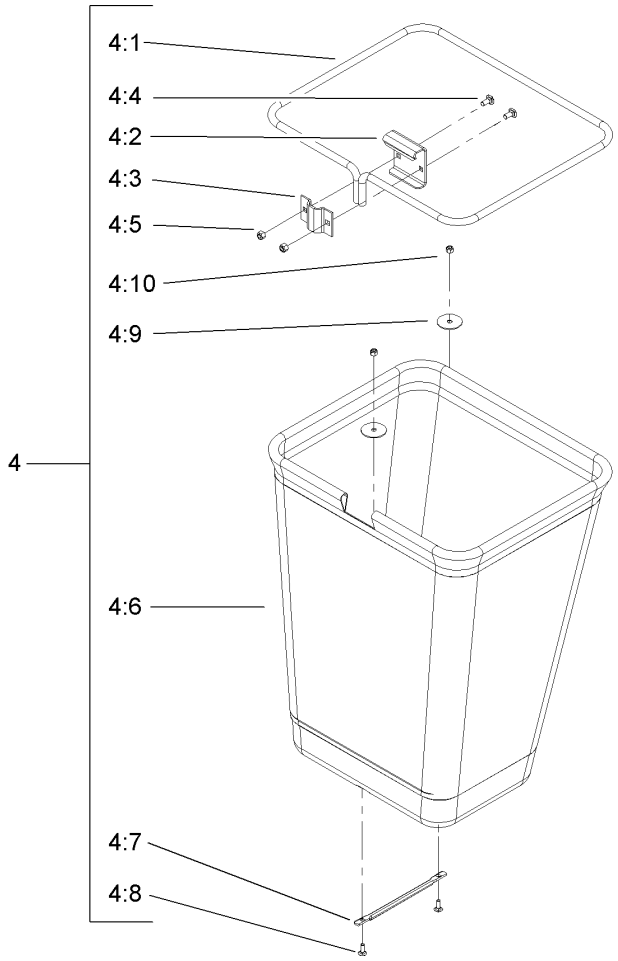


Bag Support and Hood Assembly

Ref	Part No.	Qty.	Description
1	32128-33	7	Nut-HF
3	103-1346	1	Seal-Hood
4	1-653528-03	1	Plate-Backing
5	1-523420	1	Bumper
6	1-653404	1	Catch
7	3290-500	2	Screw-PPH
8	103-5124-03	1	Support-Bag
9	3290-148	2	Nut-HF
10	322-2	2	Screw-HH
11	103-4741-03	1	Upright-Bagger
12	321-4	6	Screw-HH
13	3296-42	7	Nut-Lock, NI
14	106-3424	2	Spring-Extension
15	103-0825-03	1	Hinge-RH
16	1-633545	2	Spacer
17	3256-2	2	Washer-Flat
18	321-6	2	Screw-HH
19	114439	38	Rivet-Pop
20	107-4089	1	Hood ASM
20:2	1-653397-03	1	Stiffener-Bagger, Top
20:19	114439	31	Rivet-Pop
20:20	107-4088	1	Top-Bagger
20:21	107-4084	1	Decal
20:22	114967	1	Screen-Bagger

Ref	Part No.	Qty.	Description
20:23	1-653519	1	Anchor-Latch
20:25	1-653535	1	Reinforcement-Latch
20:26	1-653400-03	1	Support-Screen
20:30	3256-14	14	Washer-Flat
24	321-11	1	Screw-HH
27	1-653403	1	Latch
28	1-653036	2	Washer
29	1-803075	6	Screw-Head, Truss
31	32153-1	6	Nut-Lock, Side
32	321-9	4	Screw-HH
33	3256-58	8	Washer-Flat
34	106-3443	1	Adapter-Tube, Upper
35	103-0826-03	1	Hinge-LH
36	3274-55	2	Screw-HSBH

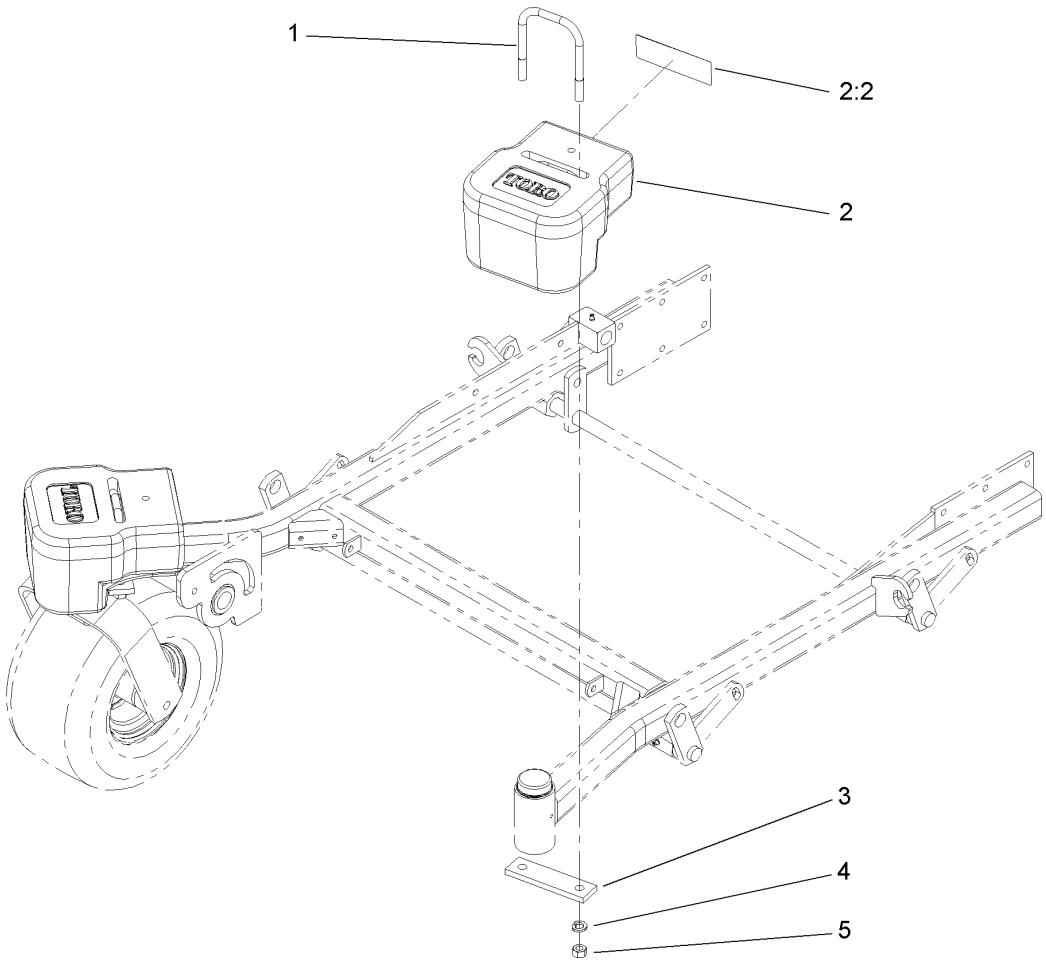
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Bag Assembly

Ref	Part No.	Qty.	Description
4	103-0435	2	Bag And Frame ASM
4:1	1-653529-03	1	Frame-Bag
4:2	114973-03	1	Hanger-Bag
4:3	114974-03	1	Clamp
4:4	3230-1	2	Bolt-CARR
4:5	3296-29	2	Nut-Lock, NI
4:6	103-0431	1	Bag ASM
4:7	1-653566	1	Bag-Handle
4:8	3229-1	2	Screw-CARR
4:9	1-653036	2	Washer
4:10	3296-42	2	Nut-Lock, NI

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Counterbalance Weight Assembly

Ref	Part No.	Qty.	Description
1	106-5543	2	U-Bolt
2	106-0872	2	Weight ASM
2:2	106-0871	1	Decal-Warning, Counterweight
3	105-9672-01	2	Plate
4	3253-27	4	Washer-Lock / Sp
5	3217-9	4	Nut-Hex

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