Form Number 3352-125 Rev B

# Flow Combining Kit
## Groundsmaster® 580-D Model 30582

**Model No. 30614**

# Parts Catalog

**Ordering Replacement Parts**
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

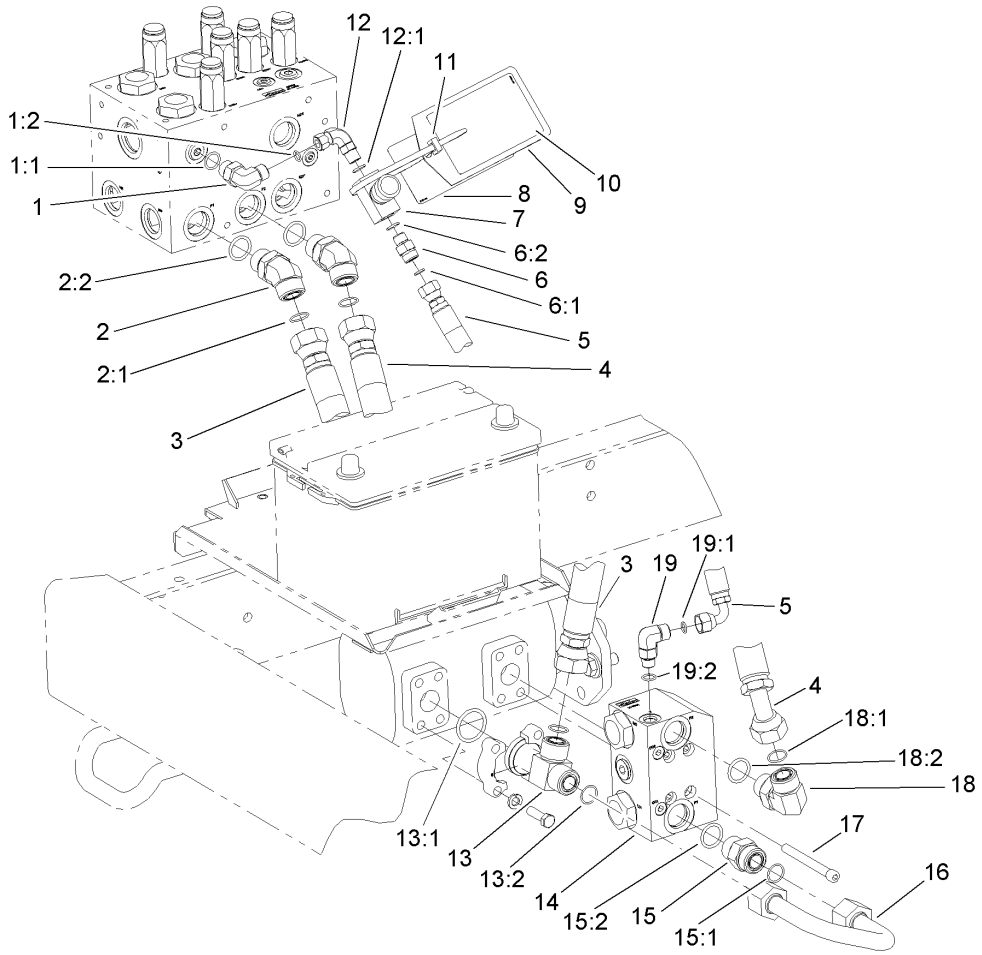
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

**Reference Numbers Indicating Quantity**
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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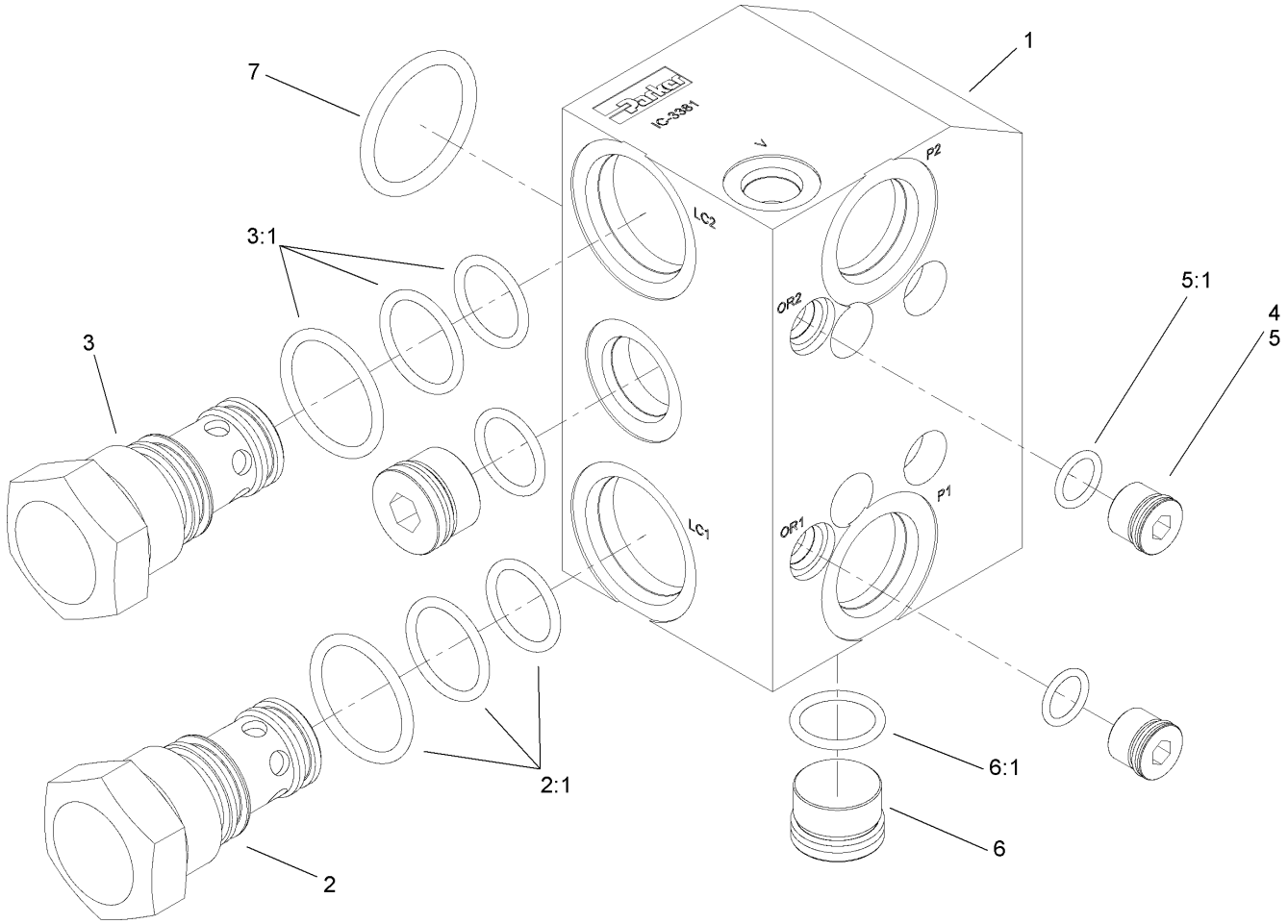
Register your product at www.Toro.com




# Flow Combining Kit Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 340-18 | 1 | Fitting-HYD, 90 DEG |
| 1:1 | 237-79 | 1 | O-Ring |
| 1:2 | 237-22 | 1 | O-Ring |
| 2 | 100-5530 | 2 | Fitting-HYD, 45 DEG |
| 2:1 | 237-58 | 1 | O-Ring |
| 2:2 | 237-81 | 1 | O-Ring |
| 3 | 105-0684 | 1 | HYD Hose ASM |
| 4 | 108-1502 | 1 | HYD Hose ASM |
| 5 | 104-0051 | 1 | HYD Hose ASM |
| 6 | 340-2 | 1 | Fitting-HYD, Straight |
| 6:1 | 237-22 | 1 | O-Ring |
| 6:2 | 237-42 | 1 | O-Ring |
| 7 | 76-2810 | 1 | Valve-Needle |
| 8 | 82-7870 | 2 | Decal-Warning |
| 9 | 82-7950 | 1 | Plate-Decal |
| 10 | 82-7880 | 1 | Decal-Operation |
| 11 | 3290-378 | 1 | Tie-Cable |
| 12 | 340-110 | 1 | Fitting-Swivel, 90 DEG |
| 12:1 | 237-42 | 1 | O-Ring |
| 13 | 74-2590 | 1 | Tee-Outlet, Pump |
| 13:1 | 340-135 | 1 | O-Ring |
| 13:2 | 237-58 | 2 | O-Ring |
| 14 | 108-1510 | 1 | Flow Combining Manifold ASM |
| 15 | 340-9 | 1 | Fitting-HYD, 90 DEG |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 15:1 | 237-58 | 1 | O-Ring |
| 15:2 | 237-81 | 1 | O-Ring |
| 16 | 108-1480 | 1 | HYD Tube ASM |
| 17 | 3274-20 | 4 | Screw-HSH |
| 18 | 340-142 | 1 | Fitting-HYD, 90 DEG |
| 18:1 | 237-58 | 1 | O-Ring |
| 18:2 | 237-81 | 1 | O-Ring |
| 19 | 340-77 | 1 | Fitting-HYD, 90 DEG |
| 19:1 | 237-22 | 1 | O-Ring |
| 19:2 | 237-42 | 1 | O-Ring |




# Flow Combining Manifold Assembly No. 108-1510

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | | 1 | Body-Combining, Flow (Not Serviced Separately) |
| 2 | 69-4190 | 1 | Cartridge-Logic |
| 2:1 | 95-5644 | 1 | Seal Kit |
| 3 | 74-2560 | 1 | Cartridge-Logic, Nc Spool Type |
| 3:1 | 95-5644 | 1 | Seal Kit |
| 4 | 94-8140 | 2 | Plug-Orifice |
| 5 | 106-1025 | 2 | Plug-Leak, Zero |
| 5:1 | 237-78 | 1 | O-Ring |
| 6 | 106-1028 | 2 | Plug-Leak, Zero |
| 6:1 | 237-80 | 1 | O-Ring |
| 7 | 340-135 | 1 | O-Ring |


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