



TX 420 and TX 425 Compact Utility Loader

Model No. 22331—250000001 and Up

Model No. 22332—250000001 and Up

Operator's Manual



Warning



CALIFORNIA

Proposition 65 Warning

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Important Because in some areas there are local, state, or federal regulations requiring that a spark-arrester be used on engines, a spark-arrester is available as an option for the traction unit. If a spark-arrester is required, contact your Toro dealer. Genuine Toro approved spark-arresters are approved by the USDA Forestry Service. It is a violation of the State of California PRC Section 4442 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land, unless the engine is equipped with a spark-arrester, maintained in working order, or the engine is constricted, equipped, and maintained for the prevention of fire.

This spark ignition system complies with Canadian ICES-002.

Ce système d'allumage par étincelle de véhicule est conforme à la norme NMB-002 du Canada.

The enclosed Engine Owner's Manual is supplied for information regarding The U.S. Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance and warranty.

Keep this engine Owner's Manual with your unit. Should this engine Owner's Manual become damaged or illegible, replace immediately. Replacements may be ordered through the engine manufacturer.

Contents

	Page
Introduction	2
Safety	3
Safe Operating Practices	3
Slope Chart	7
Safety and Instruction Decals	9
Setup	12
Activating the Battery	12
Specifications	14
Attachments	14
Stability Data	15
Before Operating	16
Adding Fuel	16

	Page
Checking the Oil Level	16
Removing Debris from the Traction Unit	17
Checking the Hydraulic Fluid	17
Operation	18
Traction Unit Overview	18
Controls	18
Starting and Stopping the Engine	20
Stopping the Traction Unit	21
Moving a Non-functioning Traction Unit	21
Using the Cylinder Lock	21
Using Attachments	22
Securing the Traction Unit for Transport	23
Lifting the Traction Unit	23
Maintenance	24
Recommended Maintenance Schedule	24
Accessing the Engine and Internal Components	25
Adjusting the Controls	27
Servicing the Air Cleaner	28
Servicing the Engine Oil	29
Servicing the Tracks	30
Servicing the Spark Plugs	34
Greasing the Traction Unit	34
Changing the Fuel Filter	35
Draining the Fuel Tank	35
Servicing the Hydraulic System	36
Servicing the Battery	37
Cleaning the Chassis	38
Storage	39
Troubleshooting	41
Schematics	42
The Toro Product Warranty	44

Introduction

Thank you for purchasing a Toro product.

All of us at Toro want you to be completely satisfied with your new product, so feel free to contact your local Authorized Service Dealer for help with service, genuine replacement parts, or other information you may require. You may also contact Toro directly on the internet at www.Toro.com for product and accessory information, help finding a dealer, or to register your product.

You may contact Toro directly at www.Toro.com for product and accessory information, help finding a dealer, or to register your product.

Whenever you contact your Authorized Service Dealer or the factory, always know the model and serial numbers of your product. These numbers will help the Service Dealer

or Service Representative provide exact information about your specific product. The two numbers are stamped into a plate mounted under the hood near the belt drive.

For your convenience, write the product model and serial numbers in the space below.

Model No: _____

Serial No. _____

Read this manual carefully to learn how to operate and maintain your product correctly. Reading this manual will help you and others avoid personal injury and damage to the product. Although we design, produce and market safe, state-of-the-art products, you are responsible for using the product properly and safely. You are also responsible for training persons, who you allow to use the product, about safe operation.

The warning system in this manual identifies potential hazards and has special safety messages that help you and others avoid personal injury, even death. ***Danger***, ***Warning***, and ***Caution*** are signal words used to identify the level of hazard. However, regardless of the hazard, be extremely careful.

Danger signals an extreme hazard that will cause serious injury or death if the recommended precautions are not followed.

Warning signals a hazard that may cause serious injury or death if the recommended precautions are not followed.

Caution signals a hazard that may cause minor or moderate injury if the recommended precautions are not followed.

Two other words are also used to highlight information. ***Important*** calls attention to special mechanical information, and ***Note*** emphasizes general information worthy of special attention.

Safety

Improper use or maintenance by the operator or owner can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety alert  symbol, which means CAUTION, WARNING, or DANGER—"personal safety instruction." Failure to comply with the instruction may result in personal injury or death.

Safe Operating Practices

This product is capable of amputating hands and feet. Always follow all safety instructions to avoid serious injury or death.



Warning



Engine exhaust contains carbon monoxide, an odorless, deadly poison that can kill you.

Do not run the engine indoors or in an enclosed area.

Training

- Read the Operator's Manual and other training material. If the operator(s) or mechanic(s) can not read English, it is the owner's responsibility to explain this material to them.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.
- All operators and mechanics should be trained. The owner is responsible for training the users.
- Never let children or untrained people operate or service the equipment. Local regulations may restrict the age of the operator.
- The owner/user can prevent and is responsible for accidents or injuries occurring to himself or herself, other people or property.

Preparation

- Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Only use accessories and attachments approved by the manufacturer.
- Wear appropriate clothing including hard hat, safety glasses, long pants, safety shoes, and ear protection. Long hair, loose clothing or jewelry may get tangled in moving parts.
- Inspect the area where the equipment is to be used and remove all objects such as rocks, toys, and wire which can be thrown by the machine.
- Use extra care when handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container
 - Never remove the gas cap or add fuel with the engine running. Allow the engine to cool before refueling. Do not smoke.
 - Never refuel or drain the machine indoors.
- Check that the operator's presence controls, safety switches, and shields are attached and functioning properly. Do not operate unless they are functioning properly.

Operation

- Never run an engine in an enclosed area.
- Only operate in good light, keeping away from holes and hidden hazards.
- Be sure all drives are in neutral and parking brake is engaged before starting the engine. Only start the engine from the operator's position.
- Slow down and use extra care on hillsides. Be sure to travel in the recommended direction on hillsides. Turf conditions can affect the machine's stability.
- Slow down and use caution when making turns and when changing directions on slopes.
- Never operate with the guards not securely in place. Be sure all interlocks are attached, adjusted properly, and functioning properly.
- Do not change the engine governor setting or overspeed the engine.
- Stop on level ground, lower implements, disengage the auxiliary hydraulics, engage parking brake, shut off the engine before leaving the operator's position for any reason.
- Keep hands and feet away from moving attachments.
- Look behind and down before backing up to be sure of a clear path.
- Never carry passengers and keep pets and bystanders away.
- Slow down and use caution when making turns and crossing roads and sidewalks.
- Do not operate the machine under the influence of alcohol or drugs
- Use care when loading or unloading the machine into a trailer or truck
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
- Read all attachment manuals.
- Ensure that the area is clear of other people before operating the traction unit. Stop the traction unit if anyone enters the area.
- Never leave a running traction unit unattended. Always lower the loader arms, stop the engine, set the parking brake, and remove the key before leaving.
- Do not exceed the rated operating capacity, as the traction unit may become unstable which may result in loss of control.
- Do not carry a load with the arms raised. Always carry loads close to the ground.
- Do not over-load the attachment and always keep the load level when raising the loader arms. Logs, boards, and other items could roll down the loader arms, injuring you.
- Never jerk the controls; use a steady motion.
- Watch for traffic when operating near or crossing roadways.
- Do not touch parts which may be hot from operation. Allow them to cool before attempting to maintain, adjust, or service.
- Check for overhead clearances (i.e. branches, doorways, electrical wires) before driving under any objects and do not contact them.
- Ensure that you operate the traction unit in areas where there are no obstacles in close proximity to the operator. Failure to maintain adequate distance from trees, walls, and other barriers may result in injury as the traction unit backs up during operation if the operator is not attentive to the surroundings. Only operate the unit in areas where there is sufficient clearance for the operator to safely maneuver the product.
- Before digging, have the area marked for underground utilities, and do not dig in marked areas.
- Locate the pinch point areas marked on the traction unit and attachments and keep hands and feet away from these areas.
- Before operating the traction unit with an attachment, ensure that the attachment is properly installed.

Slope Operation

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution.

- Do not operate the traction unit on hillsides or slopes exceeding the angles recommended in the Stability Data section, page 15, and those in the attachment operator's manual. See also the slope chart on page 7.
- **Operate up and down slopes with the heavy end of the traction unit uphill.** Weight distribution changes. An empty bucket will make the rear of the traction unit the heavy end, and a full bucket will make the front of the traction unit the heavy end. Most other attachments will make the front of traction unit the heavy end.

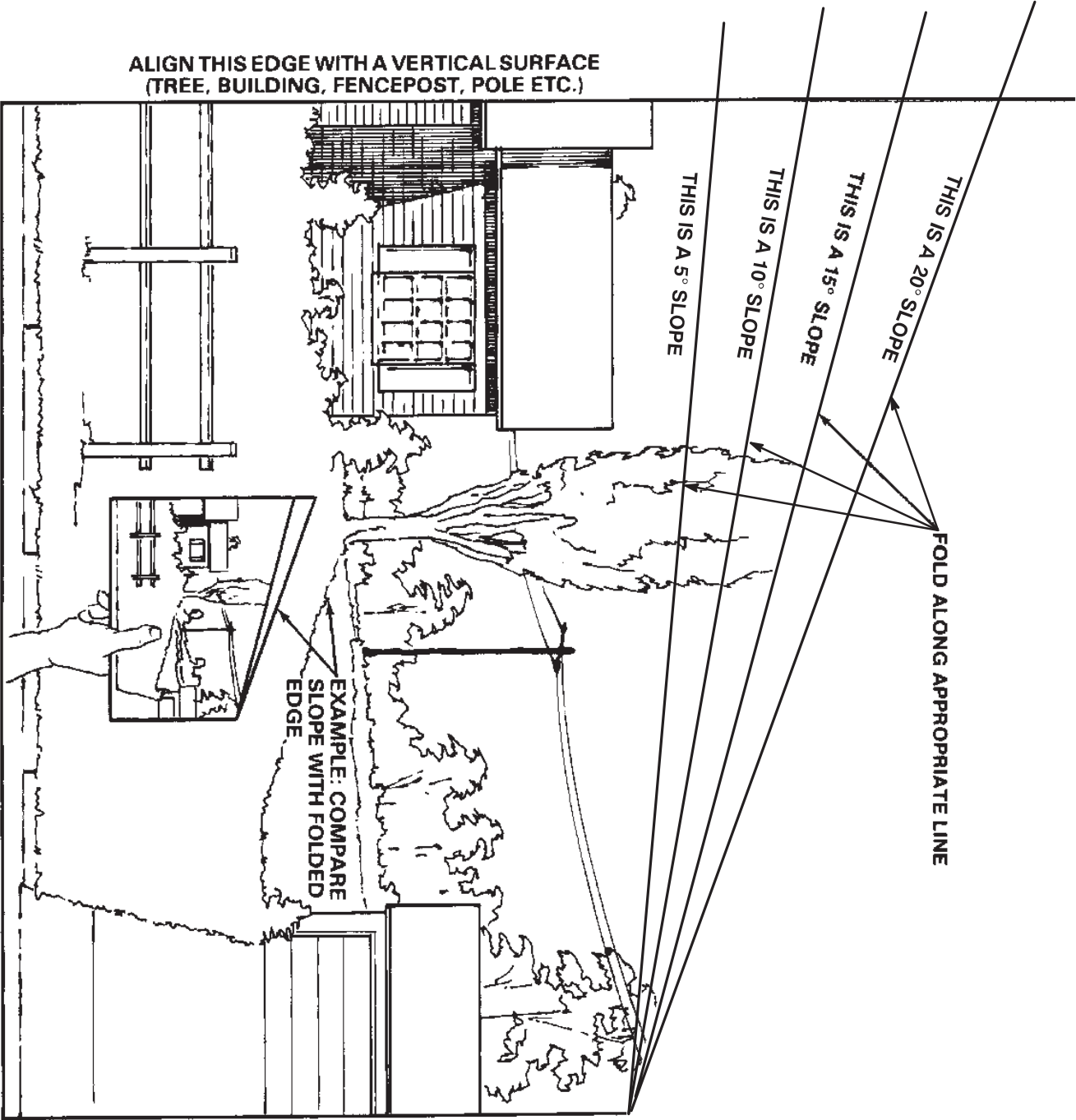
- Raising the loader arms on a slope will affect the stability of the machine. Whenever possible, keep the loader arms in the lowered position when on slopes.
- Removing an attachment on a slope will make the rear of the traction unit heavy. Refer to the Stability Data section, page 15, to determine whether the attachment can be safely removed on the slope.
- Remove obstacles such as rocks, tree limbs, etc. from the work area. Watch for holes, ruts, or bumps, as uneven terrain could overturn the traction unit. Tall grass can hide obstacles.
- Use only Toro-approved attachments. Attachments can change the stability and the operating characteristics of the traction unit. Warranty may be voided if used with unapproved attachments.
- Keep all movements on slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If the traction unit loses traction, proceed slowly, straight down the slope.
- Avoid turning on slopes. If you must turn, turn slowly and keep the heavy end of the traction unit uphill.
- Do not operate near drop-offs, ditches, or embankments. The traction unit could suddenly turn over if a track goes over the edge of a cliff or ditch, or if an edge caves in.
- Do not operate on wet grass. Reduced traction could cause sliding.
- Do not park the traction unit on a hillside or slope without lowering the attachment to the ground, setting the parking brake, and chocking the tracks.
- Disconnect the battery or remove the spark plug wires before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.
- Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
- Charge batteries in an open well ventilated area, away from spark and flames. Unplug the charger before connecting or disconnecting it from the battery. Wear protective clothing and use insulated tools.
- Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.
- If any maintenance or repair requires the loader arms to be in the raised position, secure the arms in the raised position with the hydraulic cylinder lock.
- Secure the loader arm valve with the loader valve lock anytime you need to stop the machine with the loader arms raised.
- Keep nuts and bolts tight. Keep equipment in good condition.
- Never tamper with safety devices.
- Keep the traction unit free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage. Allow the traction unit to cool before storing.
- Use extra care when handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove the gas cap or add fuel when the engine is running. Allow the engine to cool before refueling. Do not smoke.
 - Never refuel the traction unit indoors.
 - Never store the traction unit or fuel container inside where there is an open flame, such as near a water heater or furnace.
 - Never fill a container while it is inside a vehicle, trunk, pick-up bed, or any surface other than the ground.
 - Keep container nozzle in contact with the tank during filling.
- Stop and inspect the equipment if you strike an object. Make any necessary repairs before restarting.
- Use only genuine Toro replacement parts to ensure that original standards are maintained.
- Battery acid is poisonous and can cause burns. Avoid contact with skin, eyes, and clothing. Protect your face, eyes, and clothing when working with a battery.

Maintenance and Storage

- Disengage the auxiliary hydraulics, lower the attachment, set the parking brake, stop the engine, and remove the key. Wait for all movement to stop before adjusting, cleaning, or repairing.
- Clean debris from attachments, drives, mufflers, and engine to help prevent fires. Clean up oil or fuel spillage.
- Let the engine cool before storing and do not store near flame.
- Do not store fuel near flames or drain indoors.
- Park the machine on level ground. Never allow untrained personnel to service the machine.
- Use jack stands to support components when required.
- Carefully release pressure from components with stored energy.

- Battery gases can explode. Keep cigarettes, sparks and flames away from the battery.
- Keep your body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid. Use cardboard or paper to find hydraulic leaks; never use your hands. Hydraulic fluid escaping under pressure can penetrate skin and cause injury requiring surgery within a few hours by a qualified surgeon or gangrene may result.

Slope Chart

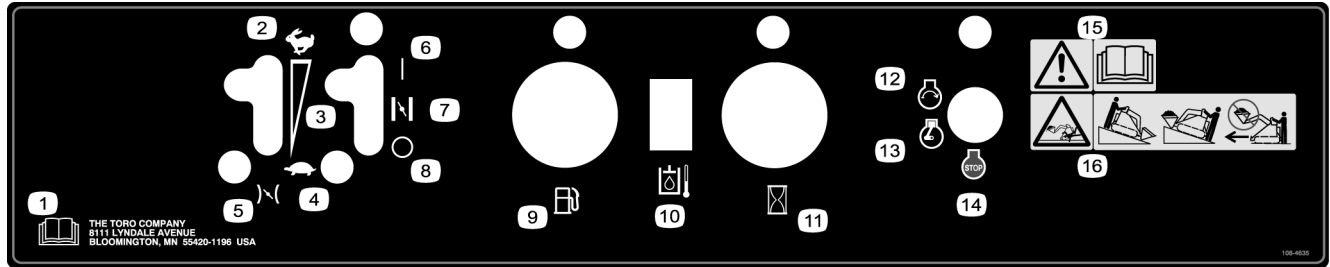


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Safety and Instruction Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



108-4635

- | | | | |
|--|-------------------------------|---|--|
| 1. Read the <i>Operator's Manual</i> . | 7. Choke | 12. Engine—start | 16. Tipping hazard—move the traction unit with the heavy end up hill; do not travel with the loader arms raised. |
| 2. Fast | 8. Off | 13. Engine—run | |
| 3. Continuous variable setting | 9. Fuel | 14. Engine—stop | |
| 4. Slow | 10. Hydraulic oil temperature | 15. Warning—read the <i>Operator's Manual</i> . | |
| 5. Throttle | 11. Hour meter | | |
| 6. On | | | |



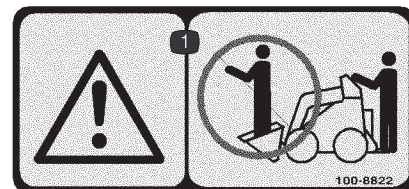
104-9957

- Warning—read the *Operator's Manual*.
- Warning—remove the ignition key and lower the loader arms before leaving the machine.
- Crushing hazard—install the cylinder lock and read the instructions before servicing or performing maintenance.
- Cutting hazard of hands or feet—wait for moving parts to stop; stay away from moving parts.
- Crushing/dismemberment hazard of bystanders—keep bystanders a safe distance from the machine.
- Explosion and electric shock hazard—do not dig in areas with buried gas or electrical lines.



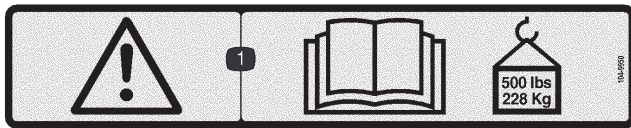
100-8821

- Crushing hazard and cutting hazard of hand—stay a safe distance from the front of the traction unit when the loader arms are raised.



100-8822

- Warning—do not carry passengers.



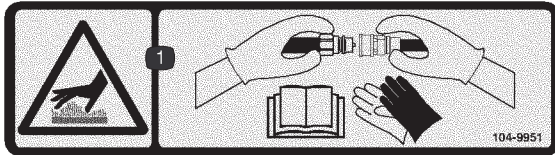
104-9950

1. Warning—read the *Operator's Manual*; maximum load rating of 500 lb. (228 Kg).



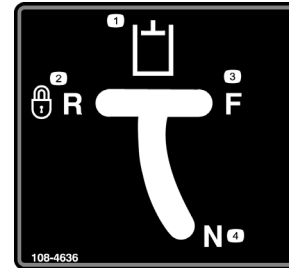
104-9954

1. Warning; crushing hazard of hands or feet—install the cylinder lock.



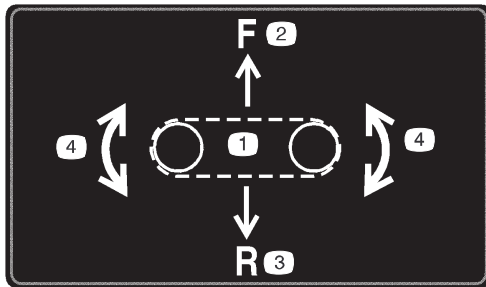
104-9951

1. Hot surface/burn hazard—wear protective gloves when handling the hydraulic couplers and read the *Operator's Manual* for information on handling hydraulic components.



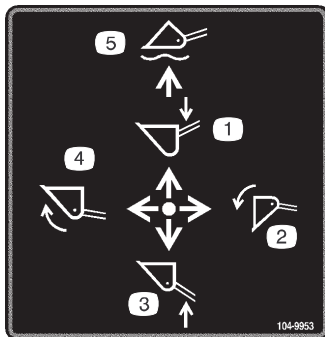
108-4636

1. Auxiliary hydraulics
2. Locked reverse (detent)
3. Forward
4. Neutral (off)



108-4634

1. Traction Control
2. Forward
3. Reverse
4. Turn right or left



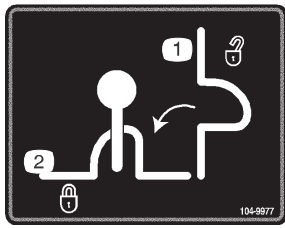
104-9953

1. Lower the loader arms.
2. Dump the bucket.
3. Raise the loader arms.
4. Curl the bucket.
5. Float the bucket on the ground.



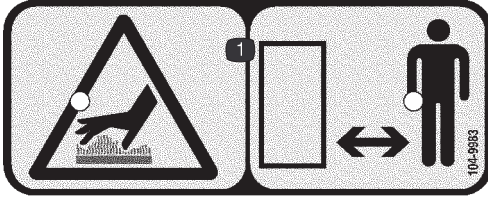
104-9958

1. Disengaged
2. Parking brake
3. Engaged



104-9977

1. Loader valve lock, unlocked
2. Loader valve lock, locked



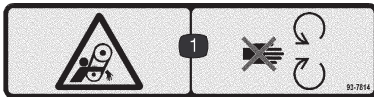
104-9983

1. Hot surface/burn hazard—stay a safe distance from the hot surface.



93-9084

1. Lift point
2. Tie-down point



93-7814

1. Entanglement hazard, belt—stay away from moving parts.



93-6686

1. Hydraulic oil
2. Read the *Operator's Manual*.

Setup

Activating the Battery



Warning



Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. *Wash hands after handling.*

The traction unit is shipped with a dry battery. Purchase bulk electrolyte with 1.260 specific gravity from a local battery supply outlet.

1. Open the rear access cover; refer to Opening the Rear Access Cover, page 25.
2. Remove the bolts, nuts, and clamp securing the battery (Fig. 1).

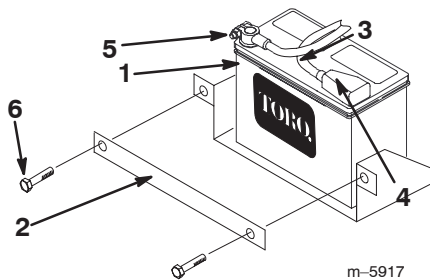


Figure 1

- | | |
|-------------------|-------------------|
| 1. Battery | 4. Rubber cover |
| 2. Clamp | 5. Negative cable |
| 3. Positive cable | 6. Bolts and nuts |

3. Tilt the top of the battery rearward and slide it out of the traction unit.

Important Do not allow the battery posts to touch the frame or hydraulic lines or it may cause sparks.



Danger



Battery electrolyte contains sulfuric acid which is a deadly poison and causes severe burns.

- Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.
- Fill the battery where clean water is always available for flushing the skin.

4. Remove filler caps from the battery. Slowly pour electrolyte into each cell until the electrolyte level is up to the lower part of the tube (Fig. 2).

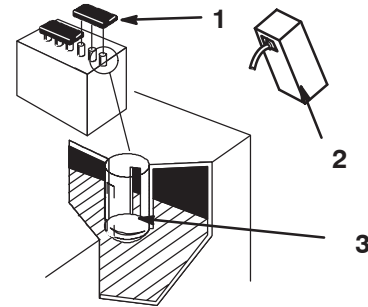


Figure 2

- | | |
|----------------|---------------------------|
| 1. Filler caps | 3. Lower part of the tube |
| 2. Electrolyte | |

5. Leave the covers off and connect a 3 to 4 amp battery charger to the battery posts (Fig. 3). Charge the battery at a rate of 4 amperes or less for 4 hours (12 volts).

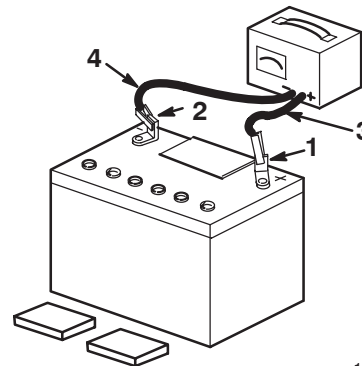


Figure 3

- | | |
|------------------|---------------------------|
| 1. Positive post | 3. Charger red (+) wire |
| 2. Negative post | 4. Charger black (-) wire |



Warning



Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

6. When the battery is fully charged, disconnect the charger from the electrical outlet and from the negative and positive battery posts (Fig. NO TAG).

7. Slowly pour electrolyte into each cell until the level is once again up to the upper line on the battery case (Fig. 2) and install covers.
8. Tilt the top of the battery rearward and slide it into the traction unit.

Important Do not allow the battery posts to touch the frame or hydraulic lines or it may cause sparks.

9. Secure the battery in chassis with the clamp, bolts, and nuts removed previously (Fig. 1).
10. Using the bolt and nut supplied with the battery, connect the positive (red) cable to the positive (+) battery post (Fig. 1). Slide the rubber cover over the battery post.
11. Using the bolt and nut supplied with the battery, connect the negative (black) cable to the negative (–) battery post (Fig. 1).

Note: Ensure that the battery cables do not contact any sharp edges or each other.

12. Close the rear access cover.

Specifications

Specifications and design are subject to change without notice.

TX 420, Model 22331

Width	34 inches (86 cm)
Length	71 inches (180 cm)
Height	46 inches (109 cm)
Weight	1880 lb (853 Kg)
Operating capacity	500 lb (227 Kg)
Tipping capacity	1480 lb (694 Kg)
Wheelbase	31.2 inches (79 cm)
Dump height (with narrow bucket)	46 inches (119 cm)
Reach—fully raised (with narrow bucket)	22 inches (55 cm)
Height to hinge pin (narrow bucket in the highest position)	66 inches (168 cm)

TX 425, Model 22332

Width	41 inches (104 cm)
Length	71 inches (180 cm)
Height	46 inches (109 cm)
Weight	2060 lb (935 Kg)
Operating capacity	500 lb (227 Kg)
Tipping capacity	1430 lb (694 Kg)
Wheelbase	31.2 inches (79 cm)
Dump height (with narrow bucket)	46 inches (119 cm)
Reach—fully raised (with narrow bucket)	22 inches (55 cm)
Height to hinge pin (narrow bucket in the highest position)	66 inches (168 cm)

Attachments

Many attachments are available for use with the traction unit. These attachments allow you to perform many different functions with the traction unit such as hauling materials, digging holes, grading, and more. Contact your Toro dealer for a list of all approved attachments and accessories.

Important Use only Toro-approved attachments.

Stability Data

The following tables list the maximum slope recommended for the traction unit in the positions listed in the tables. Slopes over the listed degree may cause the traction unit to become unstable. The data in the tables assume that the loader arms are fully lowered; raised arms may affect the stability.

In each attachment manual is a set of three stability ratings, one for each hill position. To determine the maximum slope you can traverse with the attachment installed, find the degree of slope that corresponds to the stability ratings of the attachment. Example: If the attachment installed on a TX 420 traction unit has a Front Uphill rating of B, a Rear Uphill rating of D, and a Side Uphill rating of C, then you could drive forward up a 20° slope, rearward up a 12° slope, or sideways on a 14° slope, as listed in the following table for the TX 420 traction unit.

TX 420, Model 22331

Configuration	Maximum Recommended Slope when Operating with:		
	Front Uphill 	Rear Uphill 	Side Uphill 
Traction unit without attachment	11°	21°	19°
Traction unit with an attachment rated with one of the following stability ratings for each slope position:			
A	25°	25°	20°
B	20°	20°	18°
C	17°	17°	14°
D	10°	12°	9°
E	5°	5°	5°

TX 425, Model 22332

Configuration	Maximum Recommended Slope when Operating with:		
	Front Uphill 	Rear Uphill 	Side Uphill 
Traction unit without attachment	12°	20°	23°
Traction unit with an attachment rated with one of the following stability ratings for each slope position:			
A	25°	25°	25°
B	22°	22°	22°
C	18°	16°	16°
D	10°	10°	10°
E	5°	5°	5°

Before Operating

Before operating, check the fuel and oil level, and remove debris from the traction unit. Also, ensure that the area is clear of people and debris. You should also know and have marked the locations of all utility lines.

Adding Fuel



Danger



In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any gasoline that spills.
- Do not fill the fuel tank completely full. Add gasoline to the fuel tank until the level is 1/4 to 1/2 inch (6 to 13 mm) below the bottom of the filler neck. This empty space in the tank allows gasoline to expand.
- Never smoke when handling gasoline, and stay away from an open flame or where gasoline fumes may be ignited by a spark.
- Store gasoline in an approved container and keep it out of the reach of children. Never buy more than a 30-day supply of gasoline.
- Always place gasoline containers on the ground away from your vehicle before filling.
- Do not fill gasoline containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.
- When practical, remove gas-powered equipment from the truck or trailer and refuel the equipment with its wheels on the ground.
- If this is not possible, then refuel such equipment on a truck or trailer from a portable container, rather than from a gasoline dispenser nozzle.
- If a gasoline dispenser nozzle must be used, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.

Use unleaded gasoline (87 pump octane minimum). Leaded, regular gasoline may be used if unleaded is not available.

Important Do not use methanol, gasoline containing methanol, or gasohol containing more than 10% ethanol because the fuel system could be damaged. Do not mix oil with gasoline.

Using Stabilizer/Conditioner

Use a fuel stabilizer/conditioner in the traction unit to provide the following benefits:

- Keeps gasoline fresh during storage of 90 days or less. For longer storage it is recommended that the fuel tank be drained.
- Cleans the engine while it runs
- Eliminates gum-like varnish buildup in the fuel system, which causes hard starting

Important Do not use fuel additives containing methanol or ethanol.

Add the correct amount of gas stabilizer/conditioner to the gas.

Note: A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline. To minimize the chance of varnish deposits in the fuel system, use fuel stabilizer at all times.

Filling the Fuel Tank

1. Park the traction unit on a level surface, lower the loader arms, and stop the engine.
2. Remove the key and allow the engine to cool.
3. Clean around the fuel tank cap and remove it.
4. Add unleaded gasoline to the fuel tank, until the level is just below the bottom of the filler neck.

Important This space in the tank allows gasoline to expand. Do not fill the fuel tank completely full.

5. Install the fuel tank cap securely.
6. Wipe up any gasoline that may have spilled.

Checking the Oil Level

1. Park the traction unit on a level surface, lower the loader arms, and stop the engine.
2. Remove the key and allow the engine to cool.
3. Open the hood; refer to Opening the Hood, page 25.
4. Clean around the oil dipstick (Fig. 4).

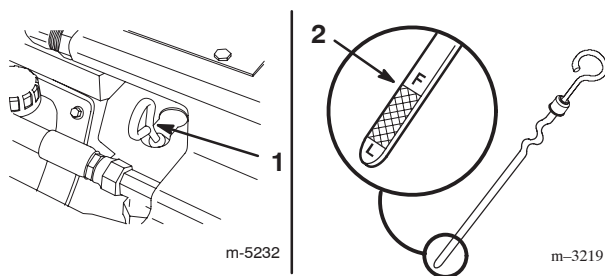


Figure 4

1. Oil dipstick
2. Metal end

5. Pull out the dipstick and wipe the metal end clean (Fig. 4).
6. Slide the dipstick fully into the dipstick tube (Fig. 4).
7. Pull the dipstick out and look at the metal end.
8. If the oil level is low, clean around the oil filler cap and remove the cap (Fig. 5).

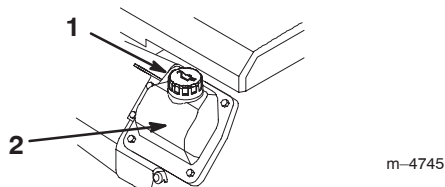


Figure 5

1. Filler cap
2. Valve cover

9. Slowly pour only enough oil into the valve cover to raise the level to the F (full) mark.

Important Do not overfill the crankcase with oil because the engine may be damaged.

10. Replace the filler cap and dipstick.
11. Close the hood.

Removing Debris from the Traction Unit

Important Operating the engine with blocked screens, dirty or plugged cooling fins, and/or cooling shrouds removed, will result in engine damage from overheating.

1. Park the traction unit on a level surface, lower the loader arms, and stop the engine.
2. Remove the key and allow the engine to cool.
3. Open the hood; refer to Opening the Hood, page 25.
4. Clean any debris from the front and side screens.
5. Wipe away debris from the air cleaner.

6. Clean any debris build-up on the engine and in the oil cooler fins with a brush or blower.

Important It is preferable to blow dirt out, rather than washing it out. If water is used, keep it away from electrical items and hydraulic valves. Do not use a high-pressure washer. High-pressure washing can damage the electrical system and hydraulic valves or deplete grease.

7. Clean debris from the cooler fan grill on the hood.
8. Close the hood.

Checking the Hydraulic Fluid

Check the hydraulic fluid level before the engine is first started and after every 25 operating hours.

Hydraulic Tank Capacity: 10.5 US gallons (40 l)

Use 10W-30 or 15W-40 detergent, diesel engine oil (API service CH-4 or higher).

1. Remove the attachment, if one is installed; refer to Removing an Attachment, page 23.
2. Park the traction unit on a level surface, lower the loader arms, and fully retract the tilt cylinder.
3. Stop the engine, remove the key, and allow the engine to cool.
4. Open the hood; refer to Opening the Hood, page 25.
5. Clean the area around the filler neck of the hydraulic tank (Fig. 6).
6. Remove the cap from the filler neck and check the fluid level on the dipstick (Fig. 6).

The fluid level should be between the marks on the dipstick.

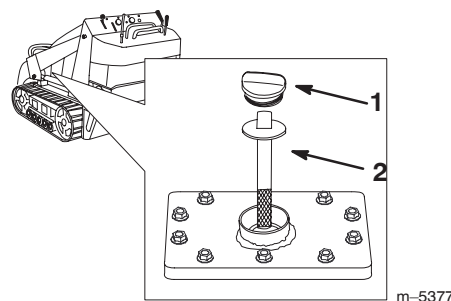


Figure 6

1. Filler neck cap
2. Dipstick

7. If the level is low, add enough fluid to raise it to the proper level.
8. Install the cap on the filler neck.
9. Close the hood.

Operation

Traction Unit Overview

Figure 7 contains a front and back view of the traction unit. Familiarize yourself with all of the traction unit components listed in Figure 7.

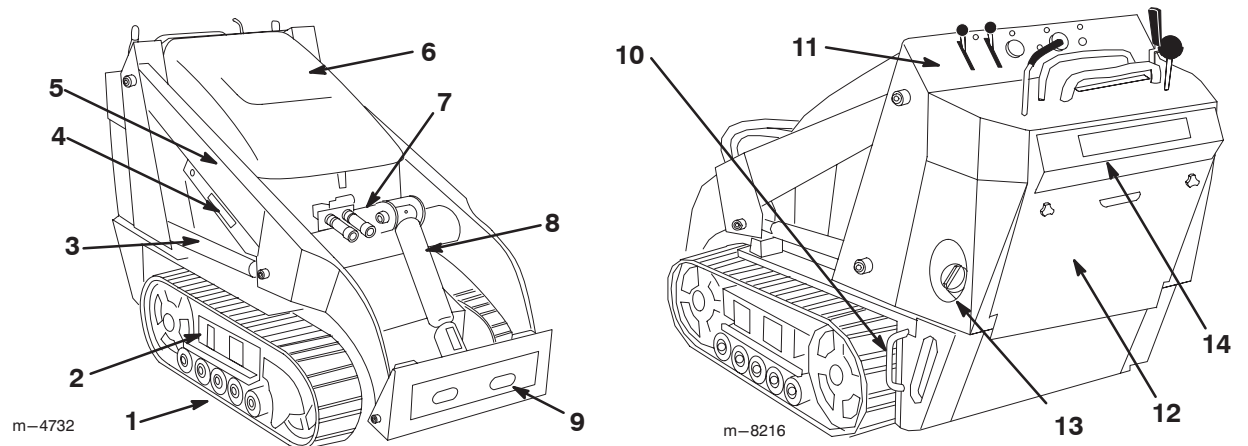


Figure 7

- | | | | |
|-----------------------------|---------------------------------|------------------------|--------------------------|
| 1. Track | 5. Loader arms | 9. Mount plate | 12. Rear access cover |
| 2. Track adjustment chamber | 6. Hood | 10. Tie-down/lift loop | 13. Fuel tank |
| 3. Lift cylinder | 7. Auxiliary hydraulic couplers | 11. Control panel | 14. Reverse safety plate |
| 4. Cylinder lock | 8. Tilt cylinder | | |

Note: Determine the left and right sides of the machine by standing in the operator’s position.

Controls

Become familiar with all the controls (Fig. 8) before you start the engine and operate the traction unit.

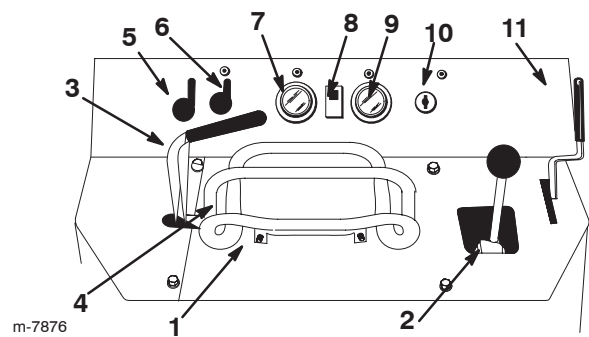


Figure 8

- | | |
|-------------------------------------|------------------------------------|
| 1. Traction control | 7. Fuel gauge |
| 2. Loader arm/attachment tilt lever | 8. Hydraulic oil temperature light |
| 3. Auxiliary hydraulics lever | 9. Hour meter/tachometer |
| 4. Reference bar | 10. Key switch |
| 5. Throttle lever | 11. Parking brake lever |
| 6. Choke lever | |

Key Switch

The key switch, used to start and stop the engine, has three positions: off, run, and start.

To start the engine, rotate the key to the start position. Release the key when engine starts and it will move automatically to the run position.

To stop the engine, rotate the key to the off position.

Throttle Lever

Move the control forward to increase the engine speed and rearward to decrease speed.

Choke Lever

Before starting a cold engine, move the choke lever forward. After the engine starts, regulate the choke to keep the engine running smoothly. As soon as possible, move the choke lever all the way rearward.

Note: A warm engine requires little or no choking.

Reference Bar

When driving the traction unit, use the reference bar as a handle and a leverage point for controlling the traction control and the auxiliary hydraulics lever. To ensure smooth, controlled operation, do not take both hands off of the reference bar while operating the traction unit.

Traction Control

To move forward, move the traction control forward. To move rearward, move the traction control rearward (Fig. 9).

To turn, rotate the traction control in the desired direction (Fig. 9).

The farther you move the traction control in any direction, the faster the traction unit will move in that direction.

To stop, release the traction control.

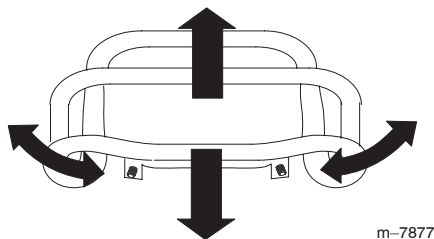


Figure 9

Loader Arm/Attachment Tilt Lever

To tilt the attachment forward, slowly move the lever to the right (Fig. 10).

To tilt the attachment rearward, slowly move the lever to the left (Fig. 10).

To lower the loader arms, slowly move the lever forward (Fig. 10).

To raise the loader arms, slowly move the lever rearward (Fig. 10).

You can also push the lever fully forward into a detent position (Fig. 10) to release the loader arms so that the attachment rests on the ground. This allows attachments such as the leveler and the hydraulic blade to follow the contours of the ground (i.e., float) when grading.

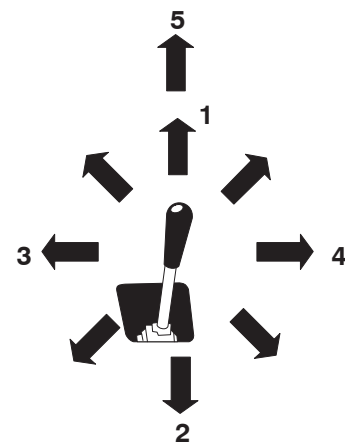


Figure 10

- | | |
|---------------------------------|--------------------------------|
| 1. Lower the loader arms | 4. Tilt the attachment forward |
| 2. Raise the loader arms | 5. Detent (Float) position |
| 3. Tilt the attachment rearward | |

By moving the lever to an intermediate position (such as, forward and left), you can move the loader arms and tilt the attachment at the same time.

Auxiliary Hydraulics Lever

To operate a hydraulic attachment in the forward direction, rotate the auxiliary hydraulics lever rearward and pull it down to the reference bar (Fig. 11, number 1).

To operate a hydraulic attachment in reverse direction, rotate the hydraulics lever rearward, then move it left into the upper slot (Fig. 11, number 2).

If you release the lever while in the forward position, the lever will automatically return to the neutral position (Fig. 11, Number 3). If it is in the reverse position, it will remain there until you pull it out of the slot.

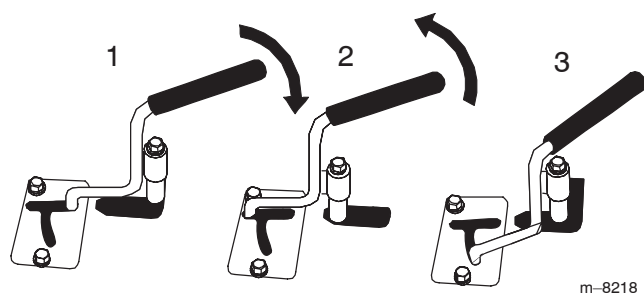


Figure 11

1. Forward flow hydraulics
2. Reverse flow hydraulics
3. Neutral

Parking Brake Lever

To set the parking brake, push the brake lever forward and to the left and then pull it rearward (Fig. 12).

Note: The traction unit may roll slightly before the brakes engage in the drive sprocket.

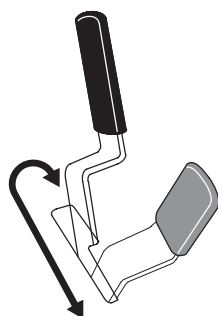


Figure 12

To release the brake, push the lever forward and then right, into the notch.

Fuel Gauge

This gauge measures the amount of fuel in the fuel tank.

Hydraulic Oil Temperature Light (TX 425 only)

If the hydraulic oil gets too hot, this light illuminates and an audible alarm sounds. If this happens, stop the engine and allow the traction unit to cool.

Hour Meter/Tachometer

When the engine is off, the hour meter/tachometer displays the number of hours of operation that have been logged on the traction unit. When the engine is running, it displays the speed of the engine in revolutions per minute (rpm).

After 50 hours and then every 100 hours thereafter (that is at 150, 250, 350, etc.) the screen displays CHG OIL to remind you to change the engine oil. After every 100 hours, the screen displays SVC to remind you to perform the other maintenance procedures based on a 100, 200, or 400 hour schedule. These reminders come on starting three hours prior to the service interval time and flash at regular intervals for six hours.

Starting and Stopping the Engine

Starting the Engine

1. Ensure that the auxiliary hydraulics lever is in neutral.
2. Pull out the choke lever if you are starting a cold engine.
3. Move the throttle lever midway between slow (turtle) and fast (rabbit) positions.

Note: A warm or hot engine may not require choking.

4. Turn the ignition key to the start position. When the engine starts, release the key.

Important Do not engage the starter for more than 10 seconds at a time. If the engine fails to start, allow a 30 second cool-down period between attempts. Failure to follow these instructions can burn out the starter motor.

5. After the engine starts, gradually push the choke down. If the engine stalls or hesitates, pull the choke out again until the engine warms up.

6. Move the throttle lever to desired setting.

Important If the engine is run at high speeds when the hydraulic system is cold (i.e., when the ambient air temperature is near freezing or lower), hydraulic system damage could occur. When starting the engine in cold conditions, allow the engine to run in the middle throttle position for 2 to 5 minutes before moving the throttle to fast (rabbit).

Note: If outdoor temperature is below freezing, store the traction unit in a garage to keep it warmer and aid in starting.

Stopping the Engine

1. Move the throttle lever to the slow (turtle) position.
2. Lower the loader arms to the ground.
3. Turn the ignition key off.

Note: If the engine has been working hard or is hot, let it idle for a minute before turning the ignition key off. This helps cool the engine before it is stopped. In an emergency, the engine may be stopped immediately.

Stopping the Traction Unit

To stop the traction unit, release the traction control, move the throttle lever to slow (turtle), lower loader arms to the ground, and stop the engine. Set the parking brake and remove the key.



Caution



A child or untrained bystander could attempt to operate the traction unit and be injured.

Remove the key from the switch when leaving the traction unit, even if just for a few seconds.

Moving a Non-functioning Traction Unit

Important Do not tow or pull the traction unit without first opening the tow valves, or the hydraulic system will be damaged

1. Stop the engine.
2. Open the rear access cover; refer to Opening the Rear Access Cover, page 25.
3. Using a wrench, turn the tow valves on the hydraulic pumps twice counter-clockwise (Fig. 13).

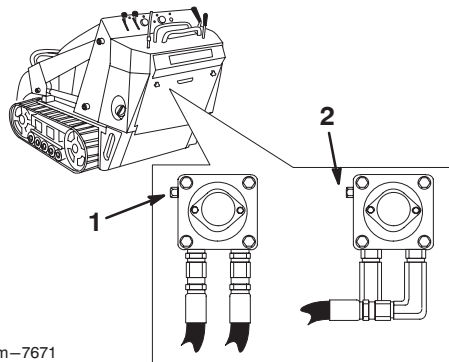


Figure 13

1. Left tow valve (right track)
2. Right tow valve (left track)

4. Tow the traction unit as required.
5. When the traction unit has been repaired, close the tow valves before operating it.

Using the Cylinder Lock



Warning



The loader arms may lower when in the raised position crushing anyone under them.

Install the cylinder lock before performing maintenance that requires raised loader arms.

Installing the Cylinder Lock

1. Remove the attachment.
2. Raise the loader arms to the fully raised position.
3. Stop the engine.
4. Remove the hairpin cotter and clevis pin securing the cylinder lock to the loader arm (Fig. 14)
5. Lower the cylinder lock over the cylinder rod and secure it with the clevis pin and hairpin cotter (Fig. 14).

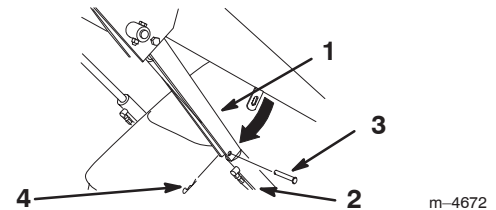


Figure 14

1. Cylinder lock
2. Lift cylinder
3. Clevis pin
4. Hairpin cotter

6. **Slowly** lower the loader arms until cylinder lock contacts the cylinder body and rod end.

Removing/Storing the Cylinder Lock

Important Ensure that the cylinder lock is removed from the rod and fully secured in the storage position before operating the traction unit.

1. Start the engine.
2. Raise the loader arms to the fully raised position.
3. Stop the engine.
4. Remove the clevis pin and cotter pin securing the cylinder lock.
5. Rotate the cylinder lock up to the loader arm and secure it with the clevis pin and hairpin cotter (Fig. 14).
6. Lower the loader arms.

Using Attachments

Important If you are using an attachment with a serial number of 200999999 or earlier, the manual for the attachment may contain information specific to the use of the attachment with other compact utility loader models, such as settings for the flow divider control and speed selector lever and the use of a counterweight on the traction unit. These systems are built into the TX Compact Utility Loader, and you should ignore any references to them.

Connecting an Attachment

Important Use only Toro-approved attachments. Attachments can change the stability and the operating characteristics of the traction unit. The warranty of the traction unit may be voided if used with unapproved attachments.

Important Before installing the attachment, ensure that the mount plates are free of any dirt or debris and that the pins rotate freely. If the pins do not rotate freely, grease them; refer to Greasing the Traction Unit, page 34.

1. Position the attachment on a level surface with enough space behind it to accommodate the traction unit.
2. Start the engine.
3. Tilt the attachment mount plate forward.
4. Position mount plate into the upper lip of the attachment receiver plate (Fig. 15).

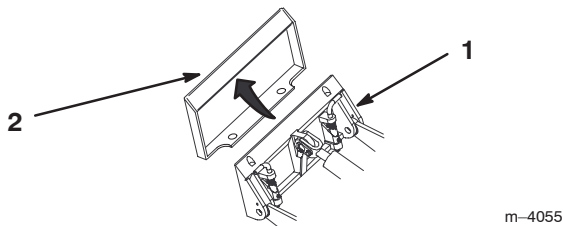


Figure 15

1. Mount plate
2. Receiver plate

5. Raise the loader arms while tilting back the mount plate at the same time.

Important The attachment should be raised enough to clear the ground, and the mount plate should be tilted all the way back.

6. Stop the engine.
7. Engage the quick attach pins, ensuring that they are fully seated in the mount plate (Fig. 16).

Important If the pins do not rotate to the engaged position, the mount plate is not fully aligned with the holes in the attachment receiver plate. Check the receiver plate and clean it if necessary.



Warning



If you do not fully seat the quick attach pins through the attachment mount plate, the attachment could fall off of the traction unit, crushing you or bystanders.

Ensure that your quick attach pins are fully seated in the attachment mount plate.

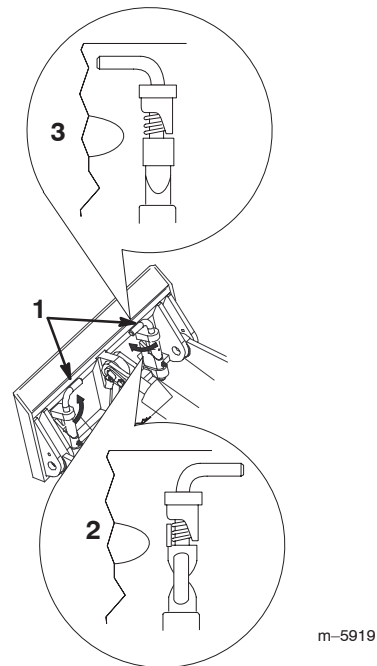


Figure 16

1. Quick attach pins (shown in engaged position)
2. Disengaged position
3. Engaged position

Connecting the Hydraulic Hoses

If the attachment requires hydraulics for operation, connect the hydraulic hoses as follows:

1. Stop the engine.
2. Move the auxiliary hydraulics lever forward, backward, and back to neutral to relieve pressure at the hydraulic couplers.
3. Move the auxiliary hydraulics lever into the reverse position.
4. Remove the protective covers from the hydraulic couplers on the traction unit.
5. Ensure that all foreign matter is cleaned from the hydraulic connectors.
6. Push the attachment male connector into the female connector on the traction unit.

Note: When you connect the attachment male connector first, you will relieve any pressure build up in the attachment.

**Warning**

Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

- **Keep your body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid.**
- **Use cardboard or paper to find hydraulic leaks, never use your hands.**

**Caution**

Hydraulic couplers, hydraulic lines/valves, and hydraulic fluid may be hot. If you contact hot components you may be burned.

- **Wear gloves when operating the hydraulic couplers.**
- **Allow the traction unit to cool before touching hydraulic components.**
- **Do not touch hydraulic fluid spills.**

7. Push the attachment female connector onto the male connector on the traction unit.
8. Confirm that the connection is secure by pulling on the hoses.
9. Move the auxiliary hydraulics lever to neutral.

Removing an Attachment

1. Lower the attachment to the ground
2. Stop the engine.
3. Disengage the quick attach pins by turning them to the outside.
4. If the attachment uses hydraulics, move the auxiliary hydraulics lever forward, back and forth, and back to neutral to relieve pressure at the hydraulic couplers.
5. If the attachment uses hydraulics, slide the collar back on the hydraulic couplers and disconnect them.
6. Install the protective covers onto the hydraulic couplers on the traction unit.
7. Start the engine, tilt the mount plate forward, and back the traction unit away from the attachment.

Securing the Traction Unit for Transport

Important Do not operate or drive the traction unit on roadways.

Important When transporting the traction unit on a trailer, always use the following procedure:

1. Lower the loader arms.
2. Stop the engine.
3. Set the parking brake.
4. Secure the traction unit to the trailer with chains or straps using the tie-down/lift loops (Fig. 7) to secure the rear of the traction unit and the loader arms/mount plate to secure the front of the traction unit.

Lifting the Traction Unit

You can lift the traction unit using the tie-down/lift loops as lift points (Fig. 7).

Maintenance

Recommended Maintenance Schedule

Maintenance Service Interval	Maintenance Procedure
After the first 50 hours	• Change engine oil and filter
8 hours	• Grease the traction unit • Check engine oil level • Check for loose fasteners • Inspect the tracks for damage or wear
25 hours	• Clean the foam pre-filter and the paper air filter¹ • Check hydraulic oil level⁵ • Inspect hydraulic lines for leaks
100 hours	• Change engine oil^{1, 2} • Change engine oil filter¹ • Check battery electrolyte level • Replace the paper air filter¹ • Adjust the track tension • Check battery cable connections
200 hours	• Change hydraulic filter^{1, 3, 4} • Replace the fuel filter¹ • Check spark plugs
400 hours	• Check engine speed (1200 rpm idle and 3600 full throttle, ± 75) • Inspect fuel lines for leaks • Change hydraulic oil¹
Yearly/Storage	• Check for loose fasteners • Touch up chipped paint • Adjust the track tension • Check tracks and road wheels • Charge the battery and disconnect the cables (storage only) • Drain the gasoline (storage only)

¹More often in dusty, dirty conditions.

²Change oil after the first 50 operating hours.

³Change the hydraulic filter after the first 8–10 operating hours

⁴For severe duty or rental applications, change every 200 operating hours.

⁵Check the hydraulic fluid level before using the traction unit for the first time

Important Refer to your engine operator's manual for additional maintenance procedures.

Note: After 50 hours and then every 100 hours thereafter (that is at 150, 250, 350, etc.) the screen displays CHG OIL to remind you to change the engine oil. After every 100 hours, the screen displays SVC to remind you to perform the other maintenance procedures based on a 100, 200, or 400 hour schedule. These reminders come on starting three hours prior to the service interval time and flash at regular intervals for six hours.



Caution



If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

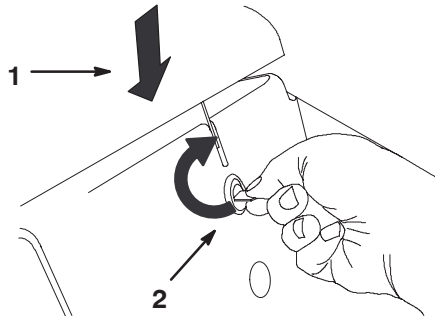
Remove the key from the ignition and disconnect the wire from the spark plug before you do any maintenance. Set the wire aside so that it does not accidentally contact the spark plug.

Accessing the Engine and Internal Components

Before opening any of the covers, stop the engine and remove the key. Allow the engine to cool before opening any covers

Opening the Hood

1. Push down on the hood while using a coin or screwdriver to turn the hood latch clockwise (Fig. 17).

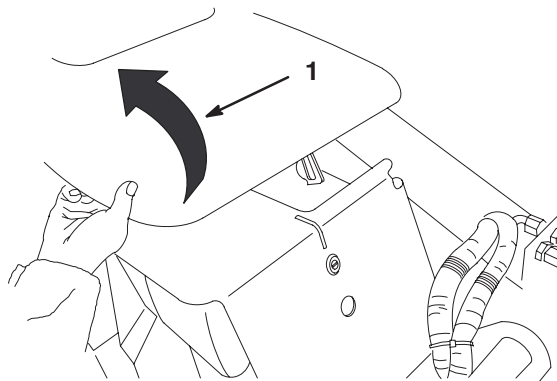


m-7521

Figure 17

1. Hood, push down
2. Hood latch, turn clockwise

2. Swing the hood up (Fig. 18).

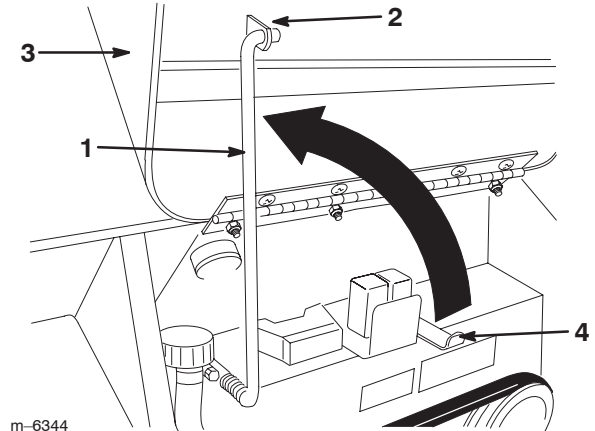


m-7522

Figure 18

1. Hood, swing up

3. Swing the prop rod up and secure it in the bracket on the hood (Fig. 19).



m-6344

Figure 19

1. Prop rod
2. Bracket
3. Hood
4. Prop rod holder

Closing the Hood

1. Pull the prop rod out of the bracket on the hood and lower it into its holder (Fig. 19).
2. Lower the hood and secure it by pushing down on the front of the hood until it locks in place.

Opening the Rear Access Cover

1. Unscrew the 2 hand knobs securing the rear access cover to the machine (Fig. 20).
2. Tilt the rear access cover down and remove to access the internal components (Fig. 20).

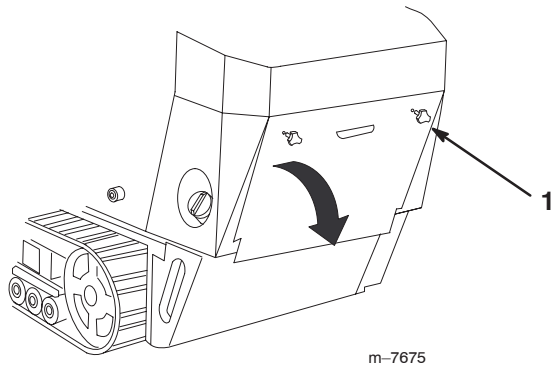


Figure 20

1. Hand knob

Closing the Rear Access Cover

1. Move the rear access cover in place over the back of the traction unit making sure the tabs line up in the slots.
2. Push the access cover forward, lining up the hand knob screws with the threaded holes in the machine (Fig. 20).
3. Screw the hand knobs tight to secure the rear access cover in place (Fig. 20).

Removing the Side Screens

1. Open the hood.
2. Slide the side screens (Fig. 21) up and out of the slots in the front screen and frame.

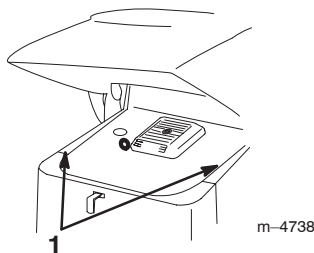


Figure 21

1. Side screen
2. Locking tab

Installing the Side Screens

Slide the side screens (Fig. 21) into place in the slots in the front screen and frame.

Removing the Front Screen



Caution



If the engine has been running the heat shield will be very hot and could burn you.

Allow the traction unit cool completely before touching the heat shield.

1. Open the hood and remove both side screens.
2. Loosen the bolts securing the front weight (Fig. 22).

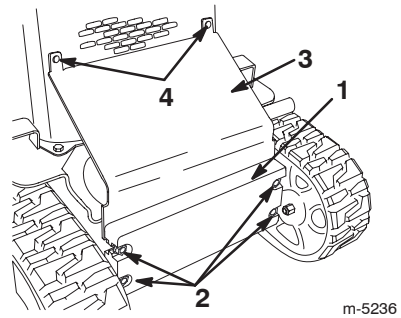


Figure 22

1. Front weight
2. Bolts
3. Heat shield
4. Carriage bolts

3. Remove the carriage bolts and nuts securing the heat shield (Fig. 22).
4. Lift the heat shield up and off of the traction unit.
5. Remove the 4 bolts securing the front screen to the traction unit frame and remove the front screen (Fig. 23).

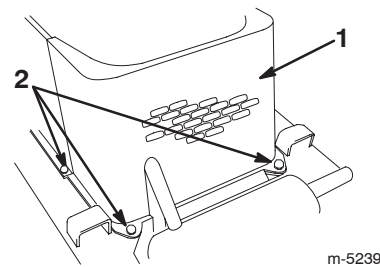


Figure 23

1. Front screen
2. Bolts (left side bolt not shown)

6. Remove the shoulder bolts and nuts securing the oil cooler to the top of the front screen (Fig. 24).

7. Remove the front screen.

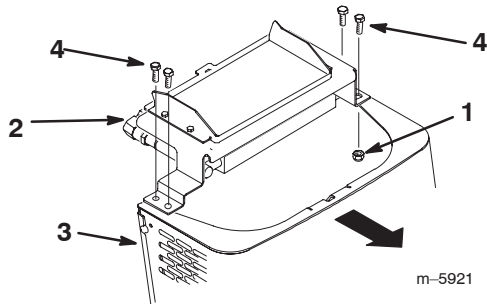


Figure 24

- | | |
|---------------|-------------------|
| 1. Nut | 3. Front screen |
| 2. Oil cooler | 4. Shoulder bolts |

8. When finished, install the front screen with the 4 bolts removed previously.
9. Install the oil cooler to the front screen with the 4 shoulder bolts and nuts removed previously.
10. Slide the front screen between the frame and the front weight and secure it to the grill using the carriage bolts and nuts removed previously (Fig. 22).
11. Tighten the bolts securing the front weight (Fig. 22).
12. Install the side screens and close the hood.

Adjusting the Controls

The factory adjusts the controls before shipping the traction unit. However, after many hours of use, you may need to adjust the traction control alignment, the neutral position of the traction control, and the tracking of the traction control in the full forward position.

Important To adjust the controls properly, complete each procedure in the order listed.

Adjusting the Traction Control Alignment

If the traction control bar does not rest flush and square with the reference bar when in the full backward position, immediately complete the following procedure:

1. Park the traction unit on a flat surface and lower the loader arm.
2. Stop the engine and remove the key.
3. Pull straight back on the traction control so the front of the control contacts the reference bar (Fig. 25).

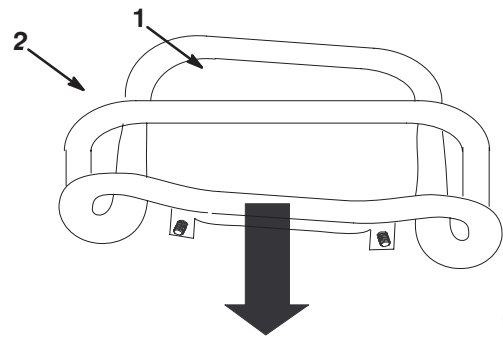


Figure 25

- | | |
|---|------------------|
| 1. Front of the control, out of alignment | 2. Reference bar |
|---|------------------|

4. If the front of the traction control does not rest square and flush with the reference bar, loosen the flange nut and bolt in the stem of the traction control (Fig. 26).

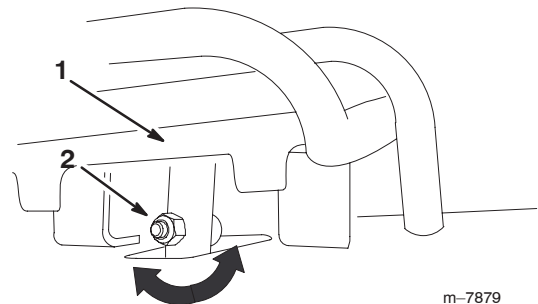


Figure 26

- | | |
|---------------------|-----------------------|
| 1. Traction control | 2. Stem, bolt and nut |
|---------------------|-----------------------|

5. Adjust the traction control so that it rest flush against the reference bar when it is pulled straight back (Fig. 26 and 27).

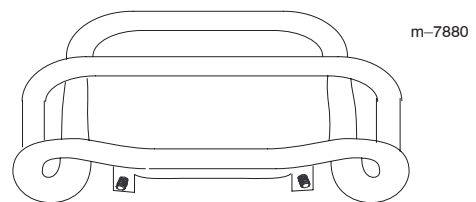


Figure 27

6. Tighten the flange nut and bolt in the traction control stem.

Adjusting the Traction Control Neutral Position

If the traction unit creeps forward or backward when the traction control is in neutral and the unit is warm, immediately complete the following procedure:

1. Lift/support the traction unit so that both tracks are off of the ground.
2. Open the rear access cover; refer to Opening the Rear Access Cover, page 25.
3. Loosen the jam nuts on the traction rods, under the control panel (Fig. 28).

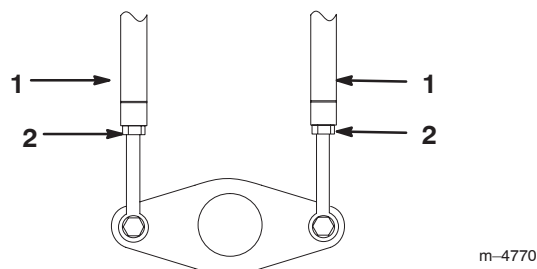


Figure 28

1. Traction rod
2. Jam nut

4. Start the traction unit and set the throttle to about 1/3 open position.



Warning



When the traction unit is running, you could be caught and injured in moving parts or burned on hot surfaces.

Stay away from pinch points, moving parts, and hot surfaces when adjusting the running traction unit.

5. If the **left** track moves, lengthen or shorten the **right** traction rod until the track stops moving.
6. If the **right** track moves, lengthen or shorten the **left** traction rod until the track stops moving.
7. Tighten the jam nuts.
8. Close the rear access cover.
9. Stop the engine and lower the traction unit to the ground.
10. Drive the traction unit in full reverse, checking to see if the unit tracks straight. If it does not, note the direction the traction unit veers. Repeat the adjustment previously described so that it tracks straight in reverse.

Adjusting the Tracking of the Traction Control, Full Forward Position

If the traction unit does not drive straight when you hold the traction control against the reference bar, complete the following procedure:

1. Drive the traction unit with the traction control against the reference bar, noting which direction the traction unit veers.
2. Release the traction control.
3. If the traction unit veers to the **left**, loosen the **right** jam nut and adjust the tracking set screw on the front of the traction control (Fig. 29).
4. If the traction unit veers to the **right**, loosen the **left** jam nut and adjust the tracking set screw on the front of the traction control (Fig. 29).

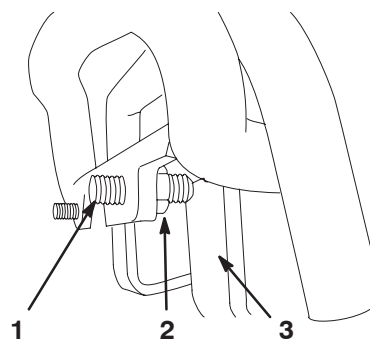


Figure 29

1. Set screw
2. Jam nut
3. Stop

5. Repeat steps 1 through 4 until the traction unit drives straight in the full forward position.

Important Ensure the tracking set screws touch the stops in the full forward position to avoid over stroking the hydraulic pumps.

Servicing the Air Cleaner

Foam Pre-filter: Clean every 25 operating hours.

Paper Filter: Clean every 25 operating hours. Replace after every 100 operating hours.

Note: Service the air cleaner more frequently if operating conditions are extremely dusty or sandy.

Removing the Foam and Paper Filters

1. Lower the loader arms, stop the engine, and remove the key.
2. Open the hood; refer to Opening the Hood, page 25.
3. Clean around the air cleaner to prevent dirt from getting into the engine and causing damage.
4. Unscrew the knob and remove the air cleaner cover (Fig. 30).

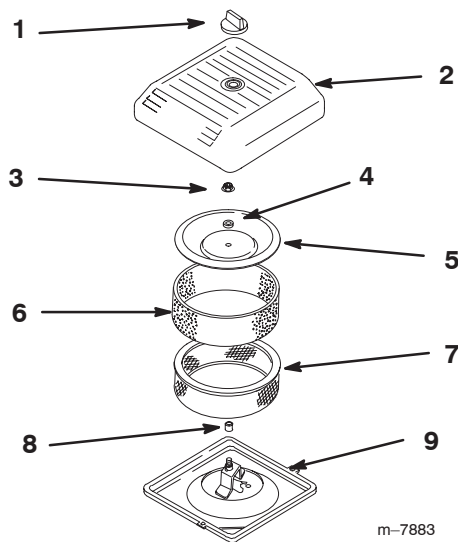


Figure 30

- | | |
|----------------------|---------------------|
| 1. Knob | 6. Foam pre-filter |
| 2. Air cleaner cover | 7. Paper filter |
| 3. Cover nut | 8. Rubber seal |
| 4. Spacer | 9. Air cleaner base |
| 5. Cover | |

- Carefully slide the foam pre-filter off of the paper element (Fig. 30).
- Unscrew the cover nut and remove the cover, spacer and paper filter (Fig. 30).

Cleaning the Filters

Important Replace the foam element if it is torn or worn.

- Wash the foam pre-filter in liquid soap and warm water. When clean, rinse it thoroughly.
- Dry the pre-filter by squeezing it in a clean cloth (do not wring).
- Put one or two ounces of oil on the pre-filter (Fig. 31).



Figure 31

- | | |
|-----------------|--------|
| 1. Foam element | 2. Oil |
|-----------------|--------|

- Squeeze the pre-filter to distribute the oil.

- Lightly tap the paper filter on a flat surface to remove dust and dirt (Fig. 32).
- Inspect the paper filter for tears, an oily film, and damage to the rubber seal.

Important Never clean the paper element with pressurized air or liquids, such as solvent, gas, or kerosene. Replace the paper element if it is damaged, or cannot be cleaned thoroughly (i.e., after approximately 100 operating hours).

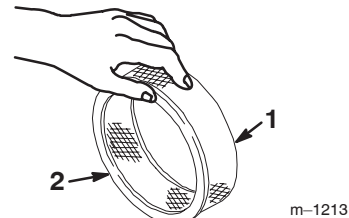


Figure 32

- | | |
|------------------|----------------|
| 1. Paper element | 2. Rubber seal |
|------------------|----------------|

Installing the Filters

Important To prevent engine damage, always operate the engine with the complete foam and paper air cleaner assembly installed.

- Carefully slide the foam pre-filter onto the paper filter (Fig. 30).
- Place the air cleaner assembly onto the air cleaner base (Fig. 30).
- Install the cover, spacer and secure it with the cover nut (Fig. 30). Torque the nut to 95 in-lb (11 N·m).
- Install the air cleaner cover and secure with the knob (Fig. 30).
- Close the hood.

Servicing the Engine Oil

Change oil and filter after the first 50 operating hours and then every 100 operating hours thereafter.

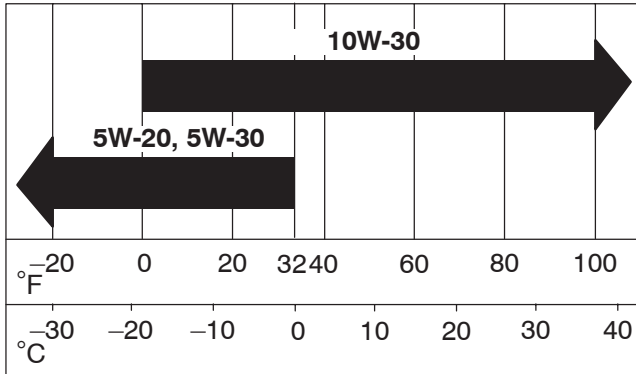
Note: Change oil more frequently when operating conditions are extremely dusty or sandy.

Oil Type: Detergent oil (API service SG, SH, SJ, or higher)

Crankcase Capacity: w/filter, 2.1 qt. (2 l)

Viscosity: See table below

USE THESE SAE VISCOSITY OILS



Changing the Oil

1. Start the engine and let it run for five minutes. This warms the oil so it drains better.
2. Park the traction unit so that the drain side is slightly lower than the opposite side to ensure that the oil drains completely.
3. Lower the loader arms, set the parking brake, stop the engine, and remove the key.



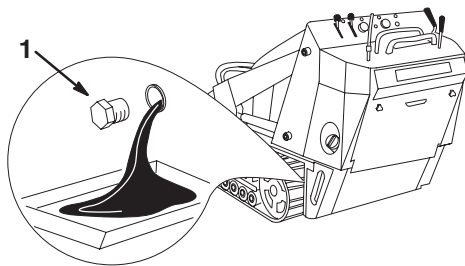
Caution



Components will be hot if the traction unit has been running. If you touch hot components you may be burned.

Allow the traction unit to cool before performing maintenance or touching components under the hood.

4. Remove the drain plug (Fig. 33).



m-7672

Figure 33

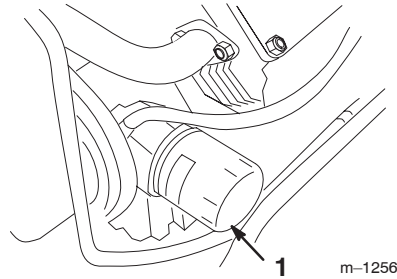
1. Oil drain valve

5. When the oil has drained completely, replace the plug.

Note: Dispose of the used oil at a certified recycling center.

6. Place a shallow pan or rag under the filter to catch oil.

7. Remove the old filter (Fig. 34) and wipe the surface of the filter adapter gasket.



m-1256

Figure 34

1. Oil filter

8. Pour new oil of the proper type through the center hole of the filter. Stop pouring when the oil reaches the bottom of the threads.
9. Allow a minute or two for the oil to be absorbed by filter material, then pour off the excess oil.
10. Apply a thin coat of new oil to the rubber gasket on the replacement filter.
11. Install the replacement oil filter to the filter adapter. Turn the oil filter clockwise until the rubber gasket contacts the filter adapter, then tighten the filter an additional 1/2 turn.
12. Remove the oil fill cap and slowly pour approximately 80% of the specified amount of oil in through the valve cover.
13. Check the oil level; refer to Checking the Oil Level, page 16.
14. Slowly add additional oil to bring the level to the F (full) mark on the dipstick.
15. Replace the fill cap.

Servicing the Tracks

Check the tracks for excessive wear and clean them periodically. If the tracks are worn, replace them. Check the road wheels yearly.

Cleaning the Tracks

1. With a bucket on the loader arms, lower the bucket to the ground so that the front of the traction unit lifts off of the ground a few inches.
2. Stop the engine, and remove the key.
3. Using a water hose or pressure washer, remove dirt from each track system.

Important Ensure that you only use high-pressure water to wash the track area. Do not use a high-pressure washer to clean the rest of the traction unit. High-pressure washing can damage the electrical system and hydraulic valves or deplete grease.

Important Ensure that you fully clean the road wheels, the tension wheel, and the drive sprocket (Fig. 35). The road wheels should rotate freely when clean.

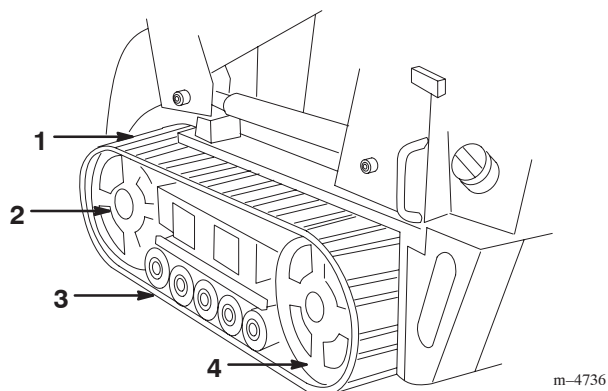


Figure 35

- | | |
|------------------|-------------------|
| 1. Track | 3. Road wheels |
| 2. Tension wheel | 4. Drive Sprocket |

Adjusting the Track Tension

Check and adjust the track tension every 100 operating hours. There should be 2-3/4 inches (7 cm) between the tension nut and the back of the tension tube (Fig. 36). If not, adjust the track tension using the following procedure:

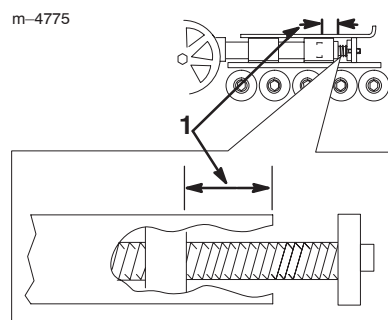


Figure 36

1. 2-3/4 inches (7 cm)

1. Lower the loader arms, stop the engine, and remove the key.
2. Lift/support the side of the unit to be worked on so that the track is off of the ground.
3. Remove the locking bolt and nut (Fig. 37).

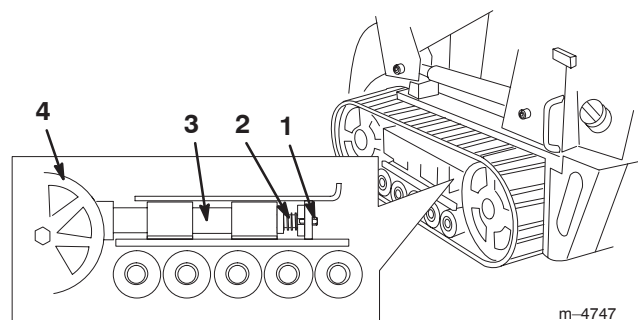


Figure 37

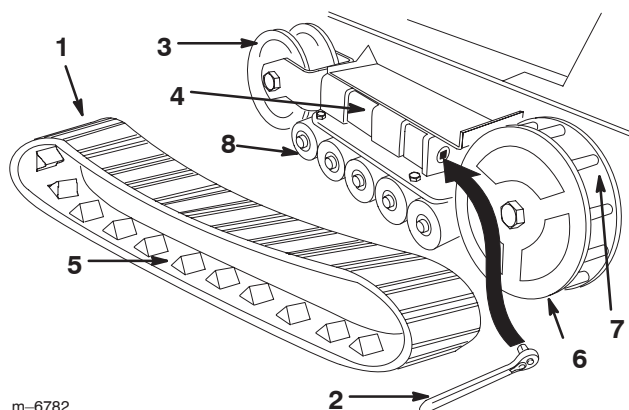
- | | |
|---------------------|------------------|
| 1. Locking bolt | 3. Tension tube |
| 2. Tensioning screw | 4. Tension wheel |

4. Using a 1/2 inch drive socket (Fig. 39), turn the tensioning screw counter-clockwise until the distance between the tension nut and the back of the tension tube (Fig. 36) is 2-3/4 inches (7 cm).
5. Align the closest notch in the tension screw to the locking bolt hole and secure the screw with the locking bolt and nut (Fig. 37).
6. Lower the traction unit to the ground.

Replacing the Tracks (TX 420, Model 22331)

When the tracks are badly worn, replace them.

1. Lower the loader arms, stop the engine, and remove the key.
2. Lift/support the side of the unit to be worked on so that the track is 3 to 4 inches (7.6 to 10 cm) off of the ground.
3. Remove the locking bolt and nut (Fig. 37).
4. Using a 1/2 inch drive socket, release the drive tension by turning the tensioning screw clockwise (Fig. 37 and 38).



m-6782

Figure 38

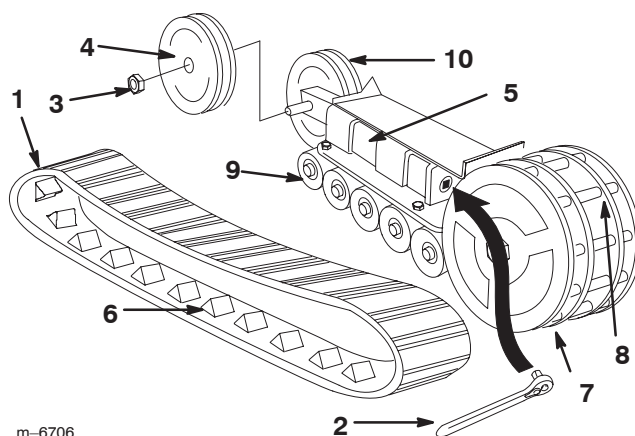
- | | |
|--------------------|--------------------|
| 1. Track | 5. Track lug |
| 2. 1/2 inch socket | 6. Drive sprocket |
| 3. Tension wheel | 7. Sprocket spacer |
| 4. Fork tube | 8. Road wheels |
5. Push the tension wheel toward the rear of the unit to move the fork tube against the frame (Fig. 38). (If it does not touch the frame, continue turning the tensioning screw until it does.)
 6. Begin removing the track at the top of the tension wheel, peeling it off of the wheel while rotating the track forwards.
 7. When the track is off of the tension wheel, remove it from the drive sprocket and road wheels (Fig. 38).
 8. Beginning at the drive sprocket, coil the new track around the sprocket, ensuring that the lugs on the track fit between the spacers on the sprocket (Fig. 38).
 9. Push the track under and between the road wheels (Fig. 38).
 10. Starting at the bottom of the tension wheel, install the track around the wheel by rotating the track rearward while pushing the lugs into the wheel.

11. Turn the tensioning screw counter-clockwise until the distance between the tension nut and the back of the fork tube (Fig. 36) is 2-3/4 inches (7 cm).
12. Align the closest notch in the tension screw to the locking bolt hole and secure the screw with the locking bolt and nut.
13. Lower the traction unit to the ground.
14. Repeat steps 2 through 20 to replace the other track.

Replacing the Tracks (TX 425, Model 22332)

When the tracks are badly worn, replace them.

1. Lower the loader arms, stop the engine, and remove the key.
2. Lift/support the side of the unit to be worked on so that the track is 3 to 4 inches (7.6 to 10 cm) off of the ground.
3. Remove the locking bolt and nut (Fig. 37).
4. Using a 1/2 inch drive socket, release the drive tension by turning the tensioning screw clockwise (Fig. 37 and 39).



m-6706

Figure 39

- | | |
|------------------------|-------------------------|
| 1. Track | 6. Track lug |
| 2. 1/2 inch socket | 7. Drive sprocket |
| 3. Tension wheel nut | 8. Sprocket spacer |
| 4. Outer tension wheel | 9. Road wheels |
| 5. Fork tube | 10. Inner tension wheel |
5. Push the tension wheel toward the rear of the unit to move the tension tube against the frame (Fig. 39). (If it does not touch the frame, continue turning the tensioning screw until it does.)
 6. Remove the nut securing the outer tension wheel and remove the wheel (Fig. 39).
 7. Remove the track (Fig. 39).

8. Remove the nut securing the inner tension wheel and remove the wheel (Fig. 39).
9. Pull the 4 large washers out of the 2 wheels, 1 on each side of each wheel.
10. Clean the old grease and dirt out of the area between where the washers were installed and the bearings inside the wheels, then fill this area on each side of each wheel with grease.
11. Install the large washers on the wheels over the grease.
12. Install the inner tension wheel and secure it with the nut removed previously (Fig. 39).
13. Torque the nut to 300 ft-lb (407 N·m).
14. Install the new track, ensuring that the lugs in the track fit between the spacers in the middle of the drive sprocket (Fig. 39).
15. Install the outer tension wheel and secure it with the nut removed previously (Fig. 39).
16. Torque the nut to 300 ft-lb (407 N·m).
17. Turn the tensioning screw counter-clockwise until the distance between the tension nut and the back of the tension tube (Fig. 36) is 2-3/4 inches (7 cm).
18. Align the closest notch in the tension screw to the locking bolt hole and secure the screw with the locking bolt and nut.
19. Repeat steps 2 through 18 to replace the other track.
20. Lower the traction unit to the ground.

Maintaining the Road Wheels

Check and grease the road wheels every 250 operating hours or yearly.

1. Remove the tracks; refer to Replacing the Tracks, page 32.
2. Remove the 4 bolts securing each lower track guide which contains the road wheels, and remove them (Fig. 40).

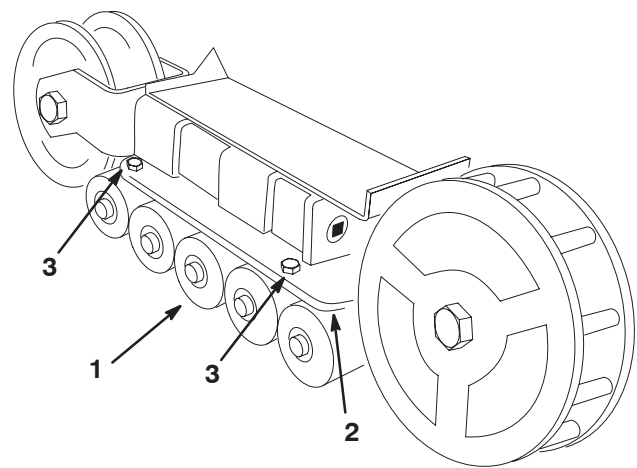
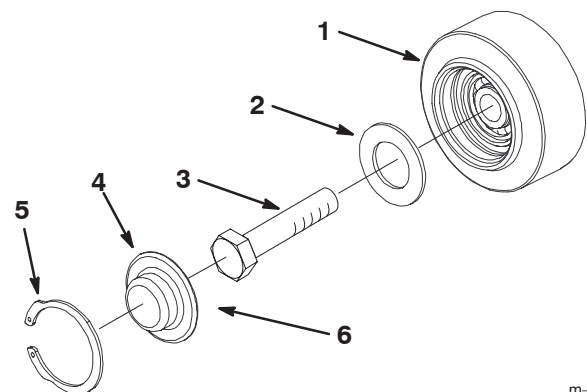


Figure 40

- | | |
|----------------------|---------------------------------------|
| 1. Road wheels | 3. Track guide bolts (only two shown) |
| 2. Lower track guide | |

3. Remove the snap ring and cap from a road wheel (Fig 41).



m-6776

Figure 41

- | | |
|---------------|-----------------------------|
| 1. Road wheel | 4. Road wheel cap |
| 2. Gasket | 5. Snap ring |
| 3. Bolt | 6. Add grease under the cap |
4. Check the grease under the cap and around the gasket (Fig 41). If it is dirty, gritty, or depleted, clean out all of the grease, replace the gasket, and add new grease.
 5. Ensure that the road wheel turns smoothly on the bearing. If it is frozen, replace the road wheel as described in the *Road Wheel Kit Installation Instructions* or contact your Authorized Service Dealer for repair.
 6. Place the greased road wheel cap over the bolt head (Fig 41).
 7. Secure the road wheel cap with the snap ring (Fig 41).
 8. Repeat steps 3 through 7 for the other road wheels.

9. Install each track guide to the traction unit frame using the fasteners you removed previously. Torque the bolts to 67 to 83 ft-lb (91 to 112 N·m).
10. Install the tracks; refer to Replacing the Tracks, page 32.

Servicing the Spark Plugs

Check the spark plugs after every 200 operating hours. Ensure that the air gap between the center and side electrodes is correct before installing each spark plug. Use a spark plug wrench for removing and installing the spark plugs and a gapping tool/feeler gauge to check and adjust the air gap. Install new spark plugs if necessary.

Type: Champion Premium Gold 2071, RC12YC, or equivalent. Air Gap: 0.030 inch (0.76 mm)

Removing the Spark Plugs

1. Lower the loader arms, stop the engine, and remove the key.
2. Open the hood; refer to Opening the Hood, page 25.
3. Pull the wires off of the spark plugs (Fig. 42).
4. Clean around the spark plugs.
5. Remove both spark plugs and metal washers.

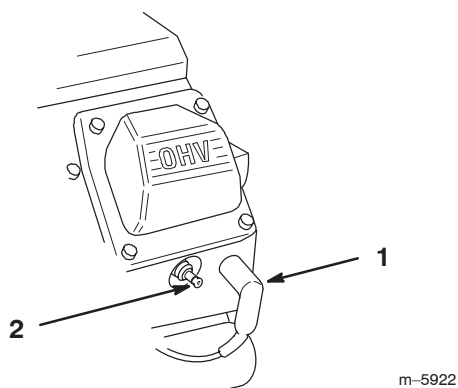


Figure 42

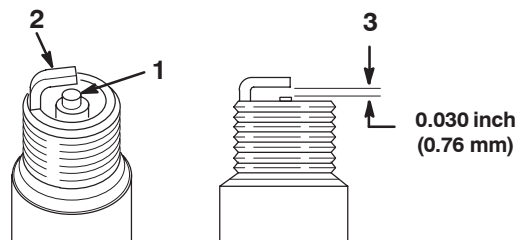
1. Spark plug wire
2. Spark plug

Checking the Spark Plugs

1. Look at the center of both spark plugs (Fig. 43). If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means the air cleaner is dirty.

Important Never clean the spark plugs. Always replace the spark plugs when they have a black coating, worn electrodes, an oily film, or cracks.

2. Check the gap between the center and side electrodes (Fig. 43).
3. Bend the side electrode (Fig. 43) if the gap is not correct.



m-3215

Figure 43

1. Center electrode insulator
2. Side electrode
3. Air gap (not to scale)

Installing the Spark Plugs

1. Thread the spark plugs into the spark plug holes.
2. Tighten the spark plugs to 20 ft-lb (27 N·m).
3. Push the wires onto the spark plugs (Fig. 42).
4. Close the hood.

Greasing the Traction Unit

Grease all pivot joints every 8 operating hours and immediately after every washing.

Grease Type: General-purpose grease.

1. Lower the loader arms and stop the engine. Remove the key.
2. Clean the grease fittings with a rag.
3. Connect a grease gun to each fitting (Fig 44 and 45).

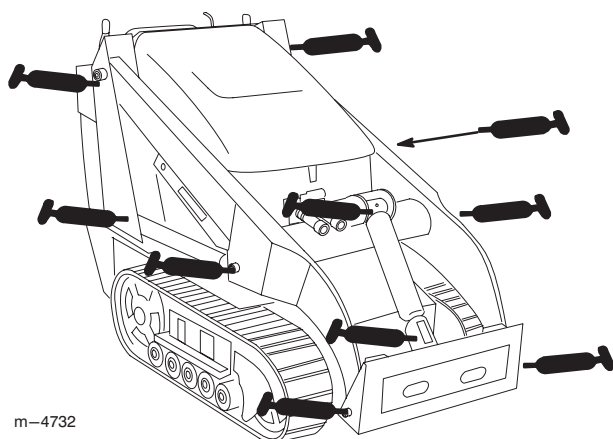


Figure 44

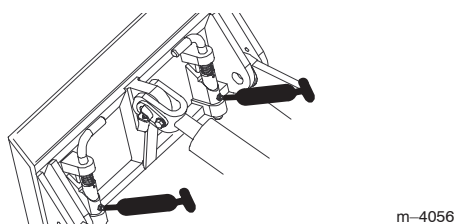


Figure 45

4. Pump grease into the fittings until grease begins to ooze out of the bearings (approximately 3 pumps).
5. Wipe up any excess grease.

Changing the Fuel Filter

Change the fuel filter after every 200 operating hours or yearly, whichever occurs first.

1. Lower the loader arms, stop the engine, and remove the key.
2. Open the hood and remove the left side screen; refer to Accessing the Engine and Internal Components, page 25.
3. Loosen the tank cap to relieve pressure.
4. Clamp the fuel lines on both sides of the fuel filter (Fig. 46).
5. Squeeze the ends of the hose clamps together and slide them away from the filter (Fig. 46).

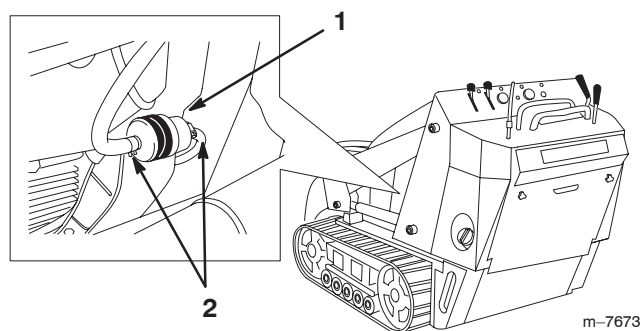


Figure 46

1. Filter
2. Hose clamp

6. Place a drain pan under the fuel lines to catch any leaks, then remove the filter from the fuel lines.
7. Slide the fuel lines on the new fuel filter fittings, ensuring that the arrow on the filter points away from the fuel line coming from the fuel tank and toward the line going to the fuel pump.

Important Never install a dirty filter.

8. Move the hose clamps close to the filter.
9. Remove the clamp blocking fuel flow and open the fuel valves.
10. Secure the tank cap.
11. Replace the side screen and close the hood.

Draining the Fuel Tank



Danger



In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- **Drain gasoline from the fuel tank when the engine is cold. Do this outdoors in an open area. Wipe up any gasoline that spills.**
- **Never smoke when draining gasoline, and stay away from an open flame or where a spark may ignite the gasoline fumes.**

1. Lower the loader arms, stop the engine, and remove the key.
2. Syphon the gasoline from the tank using a pump type syphon.

Note: Now is the best time to install a new fuel filter because the fuel tanks are empty.

Servicing the Hydraulic System

Replacing the Hydraulic Filter

Important Do not substitute an automotive oil filter or severe hydraulic system damage may result.

Change the hydraulic filter:

- After the first 8 operating hours.
 - After every 200 operating hours.
1. Position traction unit on a level surface.
 2. Lower the loader arms, stop the engine, and remove the key.
 3. Open the rear access cover.
 4. Place a drain pan under the filter (Fig. 47).
 5. Remove the old filter (Fig. 47) and wipe the surface of the filter adapter gasket clean.
 6. Apply a thin coat hydraulic fluid to the rubber gasket on the replacement filter.
 7. Install the replacement hydraulic filter onto the filter adapter (Fig. 47). Tighten it clockwise until the rubber gasket contacts the filter adapter, then tighten the filter an additional 3/4 turn.

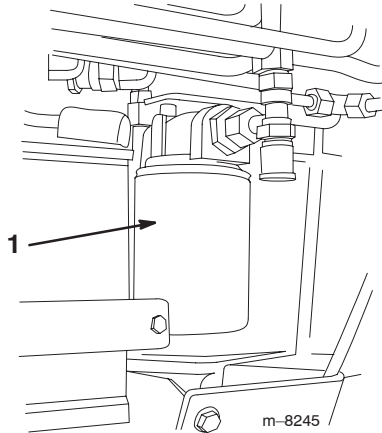


Figure 47

1. Hydraulic filter

8. Clean up any spilled fluid.
9. Start the engine and let it run for about two minutes to purge air from the system.
10. Stop the engine and check for leaks.



Warning



Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

- Keep your body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks, never use your hands.

11. Check the fluid level in the hydraulic tank (refer to Checking the Hydraulic Fluid, page 17) and add fluid to raise the level to mark on dipstick. Do not over fill the tank.

12. Close the rear access cover.

Changing the Hydraulic Fluid

Change the hydraulic fluid after every 400 operating hours or yearly.

1. Position the traction unit on a level surface.
2. Open the hood, refer to Opening the Hood, page 25.
3. Install the cylinder lock, stop the engine, and remove the key.
4. Allow the traction unit to cool completely.
5. Remove the hydraulic tank cap and dipstick (Fig. 48).

Note: The filler cap is behind the front screen. If you want to improve your access to it, remove the screen; refer to Removing the Front Screen, page 26.

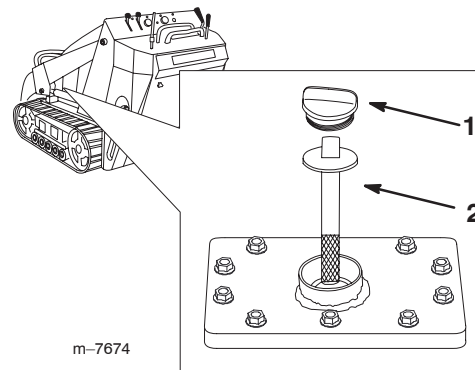
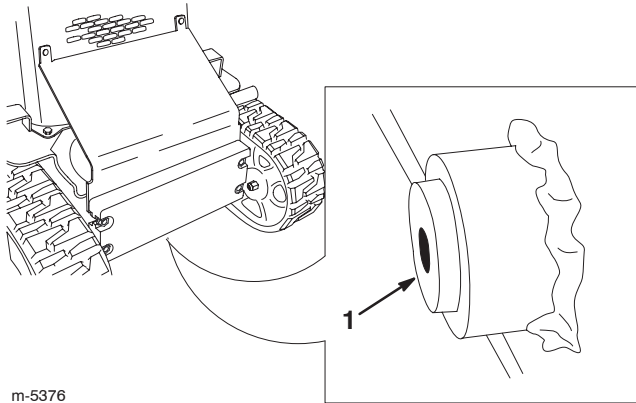


Figure 48

1. Filler neck cap
2. Dipstick

6. Place a large drain pan (capable of holding 15 US gallons) under the drain plug on the front of the traction unit (Fig. 49).

Note: The drain plug is located behind the front weight, under the muffler.



m-5376

Figure 49

1. Drain Plug

7. Remove the drain plug and allow the oil to drain into the pan (Fig. 49).
 8. When finished, install and tighten the drain plug.
- Note:** Dispose of the used oil at a certified recycling center.
9. Fill the hydraulic tank with approximately 10.5 US gallons (40 l) of 10W-30 or 15W-40 detergent, diesel engine oil (API service CH-4 or higher); refer to Checking Hydraulic Fluid, page 17.
 10. Start the engine and let it run for a few minutes.
 11. Stop the engine.
 12. Check the hydraulic fluid level and top it off if necessary; refer to Checking Hydraulic Fluid, page 17.
 13. Close the hood.

Checking Hydraulic Lines

After every 100 operating hours, check the hydraulic lines and hoses for leaks, loose fittings, kinked lines, loose mounting supports, wear, weather, and chemical deterioration. Replace all moving hydraulic hoses every 1500 hours or 2 years, whichever comes first. Make necessary repairs before operating.



Warning



Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

- Keep your body and hands away from pin hole leaks or nozzles that eject high pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks, never use your hands.

Servicing the Battery



Warning



CALIFORNIA

Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Check the electrolyte level in the battery every 100 hours. Always keep the battery clean and fully charged. Use a paper towel to clean the battery case. If the battery terminals are corroded, clean them with a solution of four parts water and one part baking soda. Apply a light coating of grease to the battery terminals to reduce corrosion.

Voltage: 12 v, 585 Cold Cranking Amps

Checking the Electrolyte Level

1. Open covers to see into the cells. The electrolyte must be up to the lower part of the tube (Fig. 50).

Important Do not allow the electrolyte to get below the plates. (Fig. 50).

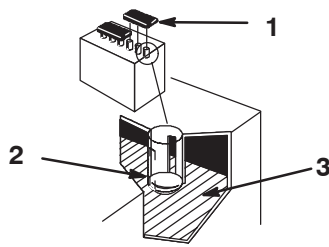


Figure 50

1. Filler caps
2. Lower part of tube
3. Plates

2. If the electrolyte is low, add the required amount of distilled water; refer to Adding Water to the Battery, below.

Adding Water to the Battery

The best time to add distilled water to the battery is just before you operate the traction unit. This lets the water mix thoroughly with the electrolyte solution.

1. Clean the top of the battery with a paper towel.
2. Lift off the filler caps (Fig. 50).
3. Slowly pour distilled water into each battery cell until the level is up to the lower part of the tube (Fig. 50).

Important Do not overfill the battery because electrolyte (sulfuric acid) can cause severe corrosion and damage to the chassis.

4. Press the filler caps onto the battery.

Charging the Battery

Important Always keep the battery fully charged (1.260 specific gravity). This is especially important to prevent battery damage when the temperature is below 32°F (0°C).

1. Check the electrolyte level; refer to Checking Electrolyte Level, page 37.
2. Remove the filler caps from the battery and connect a battery charger to the battery posts (Fig. NO TAG). Charge the battery at a rate of 6 to 10 amperes for a minimum of 1 hour (12 volts).
3. Install the filler caps after the battery is fully charged.



Warning

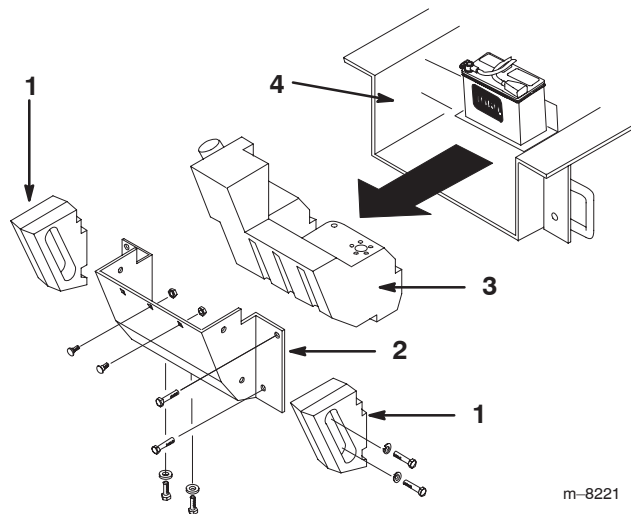


Charging the battery produces gases that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

Cleaning the Chassis

Over time, the chassis under the engine collects dirt and debris that must be removed. Using a flashlight, open the hood and inspect the area under the engine on a regular basis. When the debris is 1 to 2 inches deep, complete the following procedure (refer to Figure 51 throughout this procedure):



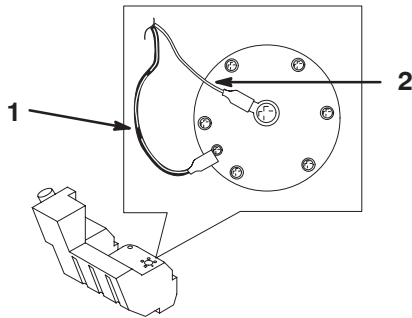
m-8221

Figure 51

1. Side weights
2. Rear panel
3. Fuel tank
4. Chassis

1. Lift and support the front of the traction unit.
2. Stop the engine and remove the key.
3. Disconnect the negative battery cable.
4. Remove the bolts, washers, and lock washers securing the two side weights, removing the weights (Fig. 51).
5. Open the rear access cover; refer to Opening the Rear Access Cover, page 25.
6. Remove the 2 carriage bolts and washers from the battery base.
7. Remove the six nuts and bolts securing the rear panel, removing the panel (Fig. 51).
8. Loosen the tank cap to relieve pressure.

9. Place a clamp on the fuel line, 2 inches from where it comes out of the fuel tank.
10. Slide the fuel tank to the rear (Fig. 51).
11. Disconnect the fuel line.
12. Disconnect the two wires leading to the right side of the tank (Fig. 52).



m-4776

Figure 52

1. Black wire
2. Orange wire

13. Carefully remove the tank and set it upright to keep from spilling the gasoline.

! **Danger** !

In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Remove the fuel tank outdoors in an open area. Wipe up any gasoline that spills.**
- Do not remove the fuel tank near an open flame or where gasoline fumes may be ignited by a spark.**
- Do not smoke while handling the fuel tank.**

14. Remove any large deposits of debris.
 15. Wash out the chassis with water until the water running out the back of the unit is clear.
- Important** Take care not to get water into the engine or electrical components.
16. Slide the fuel tank part way into the chassis (Fig. 51).
 17. Connect the fuel line and remove the clamp.
 18. Secure the tank cap.
 19. On the right side of the tank, connect the orange wire to the center post and the black wire to the outside post (Fig. 52).

20. Slide the tank all the way into the traction unit.

Important The fuel line and wires must be away from the engine pulleys and the frame.

21. Replace the rear panel and secure it with the six bolts and nuts removed previously (Fig. 51).
22. Secure the battery tray with the bolts and washers removed previously.
23. Install the side weights with the bolts, washers, and lock washers removed previously (Fig. 51).
24. Close the rear access cover.
25. Lower the traction unit to the ground.

Storage

1. Lower the loader arms, set the loader valve lock, stop the engine, and remove the key.
2. Remove dirt and grime from the external parts of the entire traction unit, especially the engine. Clean dirt and chaff from the outside of the engine's cylinder head fins and blower housing.

Important You can wash the traction unit with mild detergent and water. Do not pressure wash the traction unit. Avoid excessive use of water, especially near the control panel, engine, hydraulic pumps, and motors.

3. Service the air cleaner; refer to Servicing the Air Cleaner, page 28.
4. Grease the traction unit; refer to Greasing the Traction Unit, page 34.
5. Change the crankcase oil; refer to Servicing the Engine Oil, page 29.
6. Remove the spark plugs and check the condition of each; refer to Servicing the Spark Plugs, page 34.
7. With the spark plugs removed from the engine, pour two tablespoons of engine oil into each spark plug hole.
8. Place rags over the spark plug holes to catch any oil spray, then use the starter to crank the engine and distribute the oil inside the cylinder.
9. Install the spark plugs, but do not install the wires on the spark plugs.
10. Charge the battery; refer to Servicing the Battery, page 37.
11. For storage over 30 days, prepare the traction unit as follows.

- A. Add a petroleum based stabilizer/conditioner to fuel in the tank. Follow mixing instructions from stabilizer manufacturer. (1 oz. per US gallon). **Do not use an alcohol based stabilizer (ethanol or methanol).**

Note: A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline and used at all times.

- B. Run the engine to distribute conditioned fuel through the fuel system (5 minutes).
- C. Stop the engine, allow it to cool and drain the fuel tank using a pump type syphon.
- D. Restart the engine and run it until it stops.
- E. Choke the engine.
- F. Start and run the engine until it will not start again.
- G. Dispose of fuel properly. Recycle as per local codes.

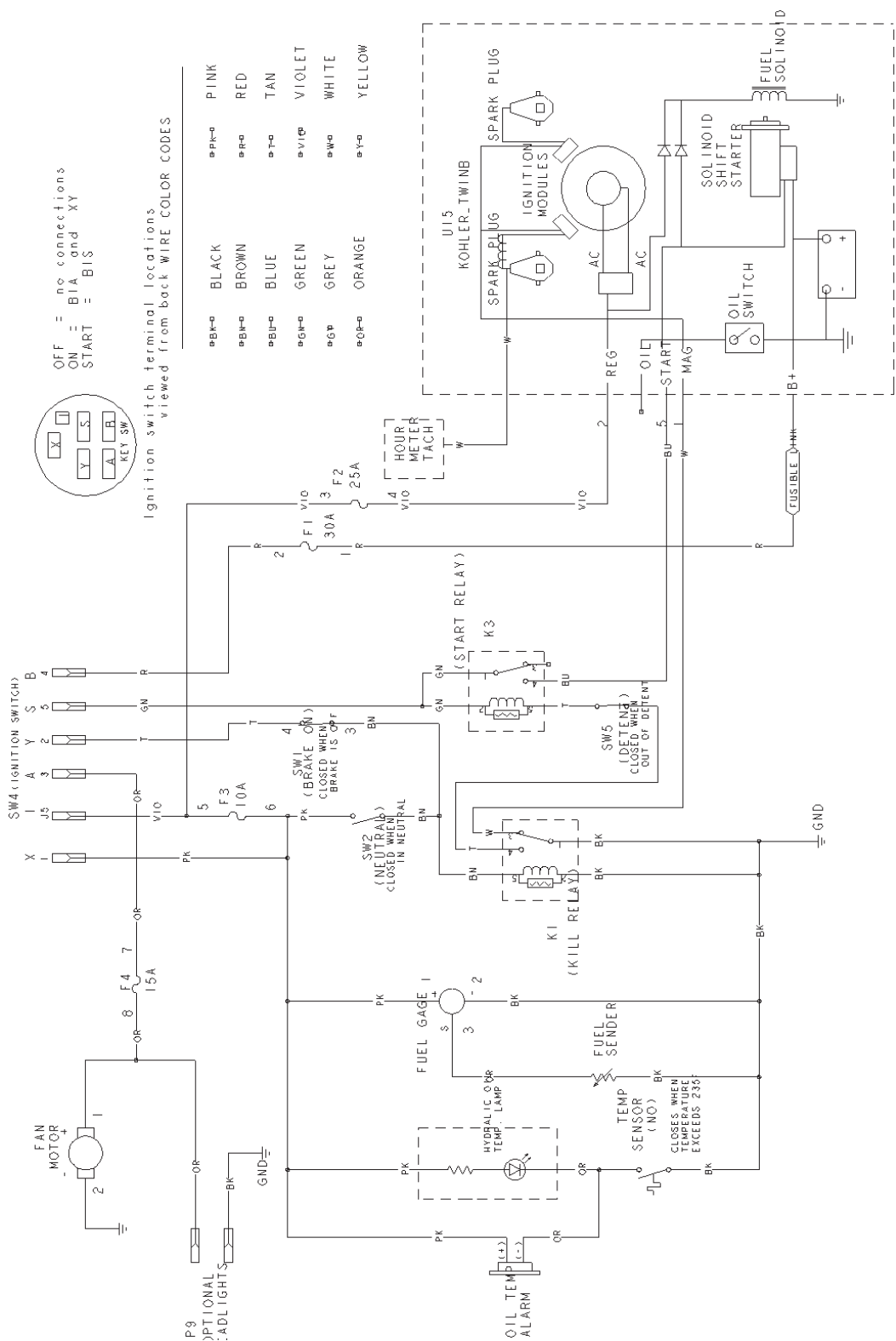
Important Do not store stabilizer/conditioned gasoline over 90 days.

- 12. Check and adjust the track tension; refer to Adjusting the Track Tension, page 31.
- 13. Check and tighten all bolts, nuts, and screws. Repair or replace any part that is damaged or defective.
- 14. Paint all scratched or bare metal surfaces. Paint is available from your Authorized Service Dealer.
- 15. Store the traction unit in a clean, dry garage or storage area. Remove the key from the ignition switch and keep it in a memorable place.
- 16. Cover the traction unit to protect it and keep it clean.

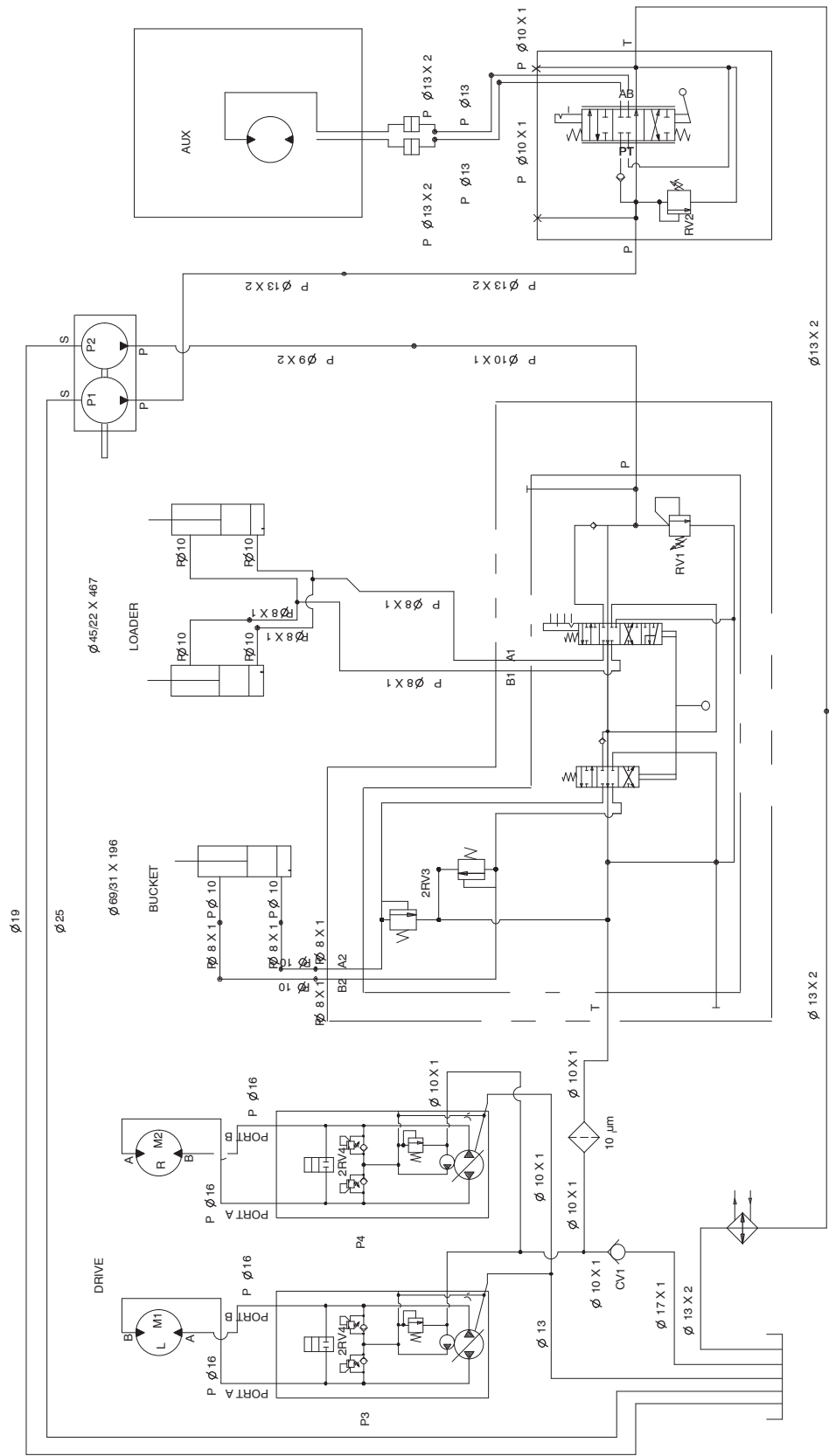
Troubleshooting

PROBLEM	POSSIBLE CAUSES	CORRECTIVE ACTION
Starter does not crank	1. Battery is dead. 2. Electrical connections are corroded or loose. 3. Relay or switch is defective.	1. Charge the battery. 2. Check electrical connections for good contact. 3. Contact Authorized Service Dealer.
Engine will not start, starts hard, or fails to keep running.	1. Fuel tank is empty. 2. Choke is not on. 3. Air cleaner is dirty. 4. Spark plug wires are loose or disconnected. 5. Spark plugs are pitted, fouled, or gap is incorrect. 6. Dirt in fuel filter. 7. Dirt, water, or stale fuel is in fuel system.	1. Fill fuel tank with gasoline. 2. Move choke lever fully forward. 3. Clean or replace air cleaner element. 4. Install wires on spark plugs. 5. Install new, correctly gapped spark plugs. 6. Replace fuel filter. 7. Contact Authorized Service Dealer.
Engine loses power.	1. Engine load is excessive. 2. Air cleaner is dirty. 3. Oil level in crankcase is low. 4. Cooling fins and air passages under engine blower housing are plugged. 5. Spark plugs are pitted, fouled, or gap is incorrect. 6. Dirt in fuel filter. 7. Dirt, water, or stale fuel is in fuel system.	1. Reduce ground speed. 2. Clean air cleaner element. 3. Add oil to crankcase. 4. Remove obstruction from cooling fins and air passages. 5. Install new, correctly gapped spark plugs. 6. Replace fuel filter. 7. Contact Authorized Service Dealer.
Engine overheats.	1. Engine load is excessive. 2. Oil level in crankcase is low. 3. Cooling fins and air passages under engine blower housing are plugged.	1. Reduce ground speed. 2. Add oil to crankcase. 3. Remove obstruction from cooling fins and air passages.
Abnormal vibration.	1. Engine mounting bolts are loose.	1. Tighten engine mounting bolts.
Traction unit does not drive.	1. The parking brake is on. 2. Hydraulic fluid level low. 3. The tow valves are open. 4. Hydraulic system is damaged.	1. Release the parking brake. 2. Add hydraulic fluid. 3. Close the tow valves 4. Contact your Toro dealer.

Schematics



Electrical Schematic



Hydraulic Schematic

DISPLACEMENT A				ND PRESSURE CHART			
COMPONENT DISPLACEMENT		PRESSURE		FLOWRATE*			
COMPONENT	CU IN/REV	CU CM/REV	PSI	BARS	GPM	LPM	
* P1	0.73 CU IN	12 CC			11.2	42.4	
* P2	0.36 CU IN	6 CC			5.5	21.0	
M1, M2	32.3 CU IN	528 CC					
** P3, P4	0-1.28 CU IN	21 CC			17	64	
RV1			2465 PSI	170 BARS			
RV2			3000 PSI	207 BARS			
2RV3			3050 PSI	210 BARS			
2RV4			2900 PSI	200 BARS			
CV1			5 PSI	.35 BARS			

* FLOWRATE CALCULATED AT 3600 RPM AND 98% EFFICIENCY.

** FLOWRATE CALCULATED AT 3100 RPM AND 98% EFFICIENCY.



The Toro Warranty

A One-Year Limited Warranty

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly warrant your Toro Product ("Product") to be free from defects in materials or workmanship. The following time periods apply from the date the Product is delivered to the original retail purchaser:

<u>Products</u>	<u>Warranty Period</u>
• All traction units and attachments	1 year or 1000 operational hours, whichever occurs first
• All engines	2 years

Where a warrantable condition exists, we will repair the Product at no cost to you including diagnosis, labor, and parts.

Instructions for Obtaining Warranty Service

If you think that your Toro Product contains a defect in materials or workmanship, follow this procedure:

1. Contact any Authorized Service Dealer to arrange service at their dealership. To locate a dealer convenient to you, refer to your telephone directory or access our website at www.Toro.com.
2. Bring the product and your proof of purchase (sales receipt) to the Service Dealer.

If for any reason you are dissatisfied with the Service Dealer's analysis or with the assistance provided, contact us at:

LCB Customer Service Department
Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196
Manager: Technical Product support
001-952-887-8248

Owner Responsibilities

You must maintain your Toro Product by following the maintenance procedures described in the *Operator's Manual*. Such routine maintenance, whether performed by a dealer or by you, is at your expense. Parts scheduled for replacement as required maintenance ("Maintenance Parts"), are warranted for the period of time up to the scheduled replacement time for that part. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim.

Items and Conditions Not Covered

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. This express warranty does not cover the following:

- Product failures which result from the use of non-Toro replacement parts, or from installation and use of add-on, modified, or unapproved accessories
- Product failures which result from failure to perform required maintenance and/or adjustments
- Product failures which result from operating the Product in an abusive, negligent or reckless manner
- Parts subject to consumption through use unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to, digging teeth, tines, spark plugs, tires, tracks, filters, chains, etc.
- Failures caused by outside influence. Items considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved coolants, lubricants, additives, or chemicals, etc.
- Normal "wear and tear" items. Normal "wear and tear" includes, but is not limited to, worn painted surfaces, scratched decals or windows, etc.
- Any component covered by a separate manufacturer's warranty
- Pickup and delivery charges

General Conditions

The purchaser is covered by the national laws of each country. The rights to which the purchaser is entitled with the support of these laws are not restricted by this warranty.

Repair by an Authorized Toro Service Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty.