Form Number 3353-813 Rev A

2 Stage Gearcase Replacement Kit

Model No. 108-7325
Model No. 108-7327
Model No. 110-3439

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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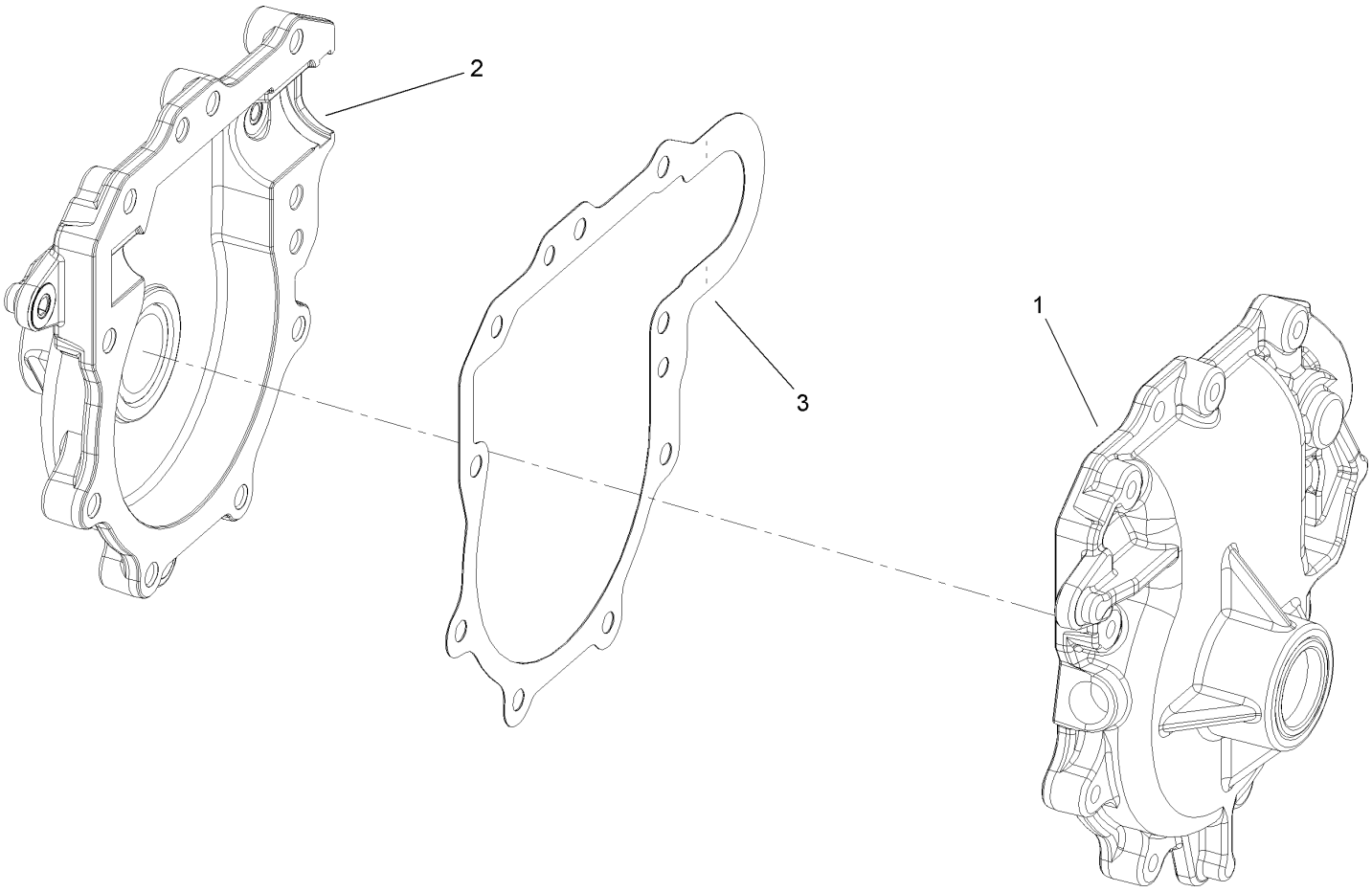
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over-protection-system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

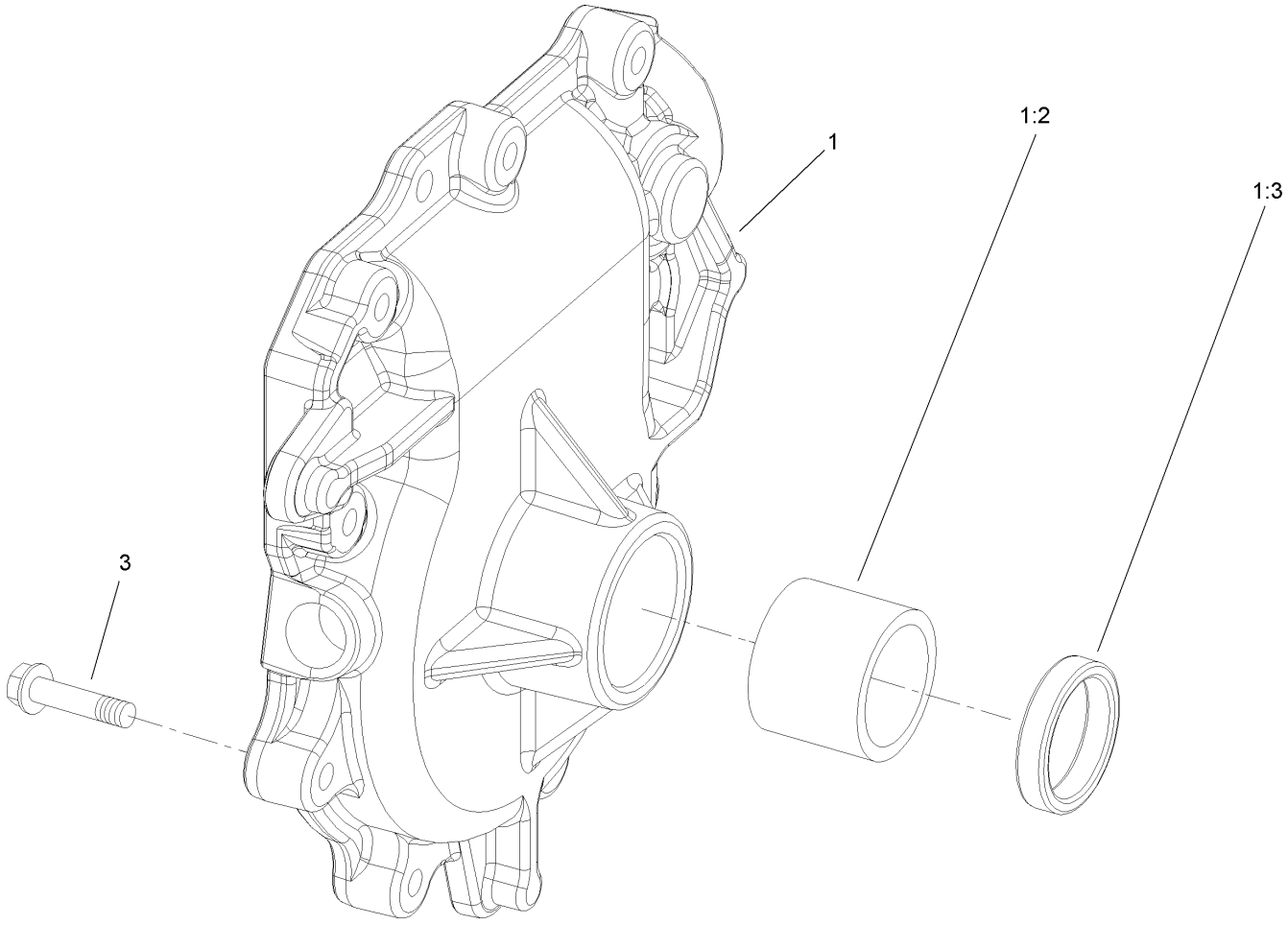
Footnotes

❶ Not serviced separately



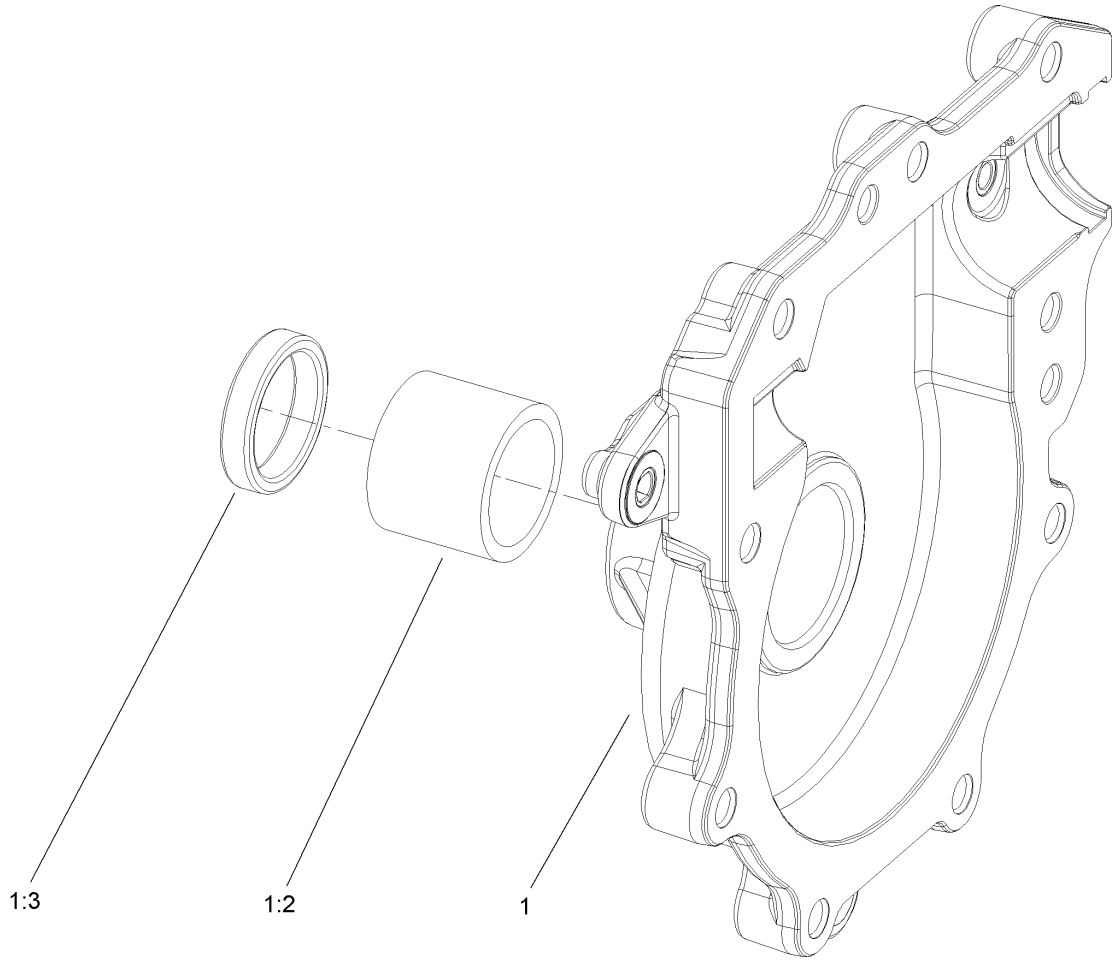
Gearcase and Gasket Assembly No. 110-3439

Ref	Part No.	Qty.	Description
1	108-7325	1	L.H. Auger Gearcase ASM
2	108-7327	1	R.H. Auger Gearcase ASM
3	108-7330	1	Gasket-Auger Gearcase



LH Gearcase Assembly No. 108-7325

Ref	Part No.	Qty.	Description
❶1		1	L.H. Auger Gearcase ASM
1:2	256-237	1	Bushing
1:3	7-0045	1	Seal-Oil
3	108-4862	9	Screw-HWHTF



RH Gearcase Assembly No. 108-7327

Ref	Part No.	Qty.	Description
❶1		1	R.H. Auger Gearcase ASM
1:2	256-237	1	Bushing
1:3	7-0045	1	Seal-Oil

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