Subject: Repair Kit for Rear PTO Support Wear or Damage.

If the rear support area and bushing of the main frame for the PTO Shaft becomes worn or damaged beyond repair, PTO Frame Repair Kit (108-8684) is now available as an alternative to frame replacement.

The repair requires cutting away a portion of the existing support and welding the kit in place. Access to the area is limited and requires some disassembly in order to complete the repairs. Instructions are included with this bulletin and in the kit. Contact your local Toro distributor for further information or assistance with this repair.
1. Remove the radiator and the radiator support to gain access to the rear PTO mount (Fig. 1).

4. Make sure mount is free of all dirt and grease. Remove all burrs and paint from the mount.

5. Clamp the new PTO mount onto the front of the existing mount while aligning the left and bottom edges (Fig. 3 & 4).

6. Weld the edges of the new mount to the existing mount.

7. Reinstall PTO shaft, radiator support and radiator.

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