



Rotary Broom Compact Utility Loader

Model No. 22415 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

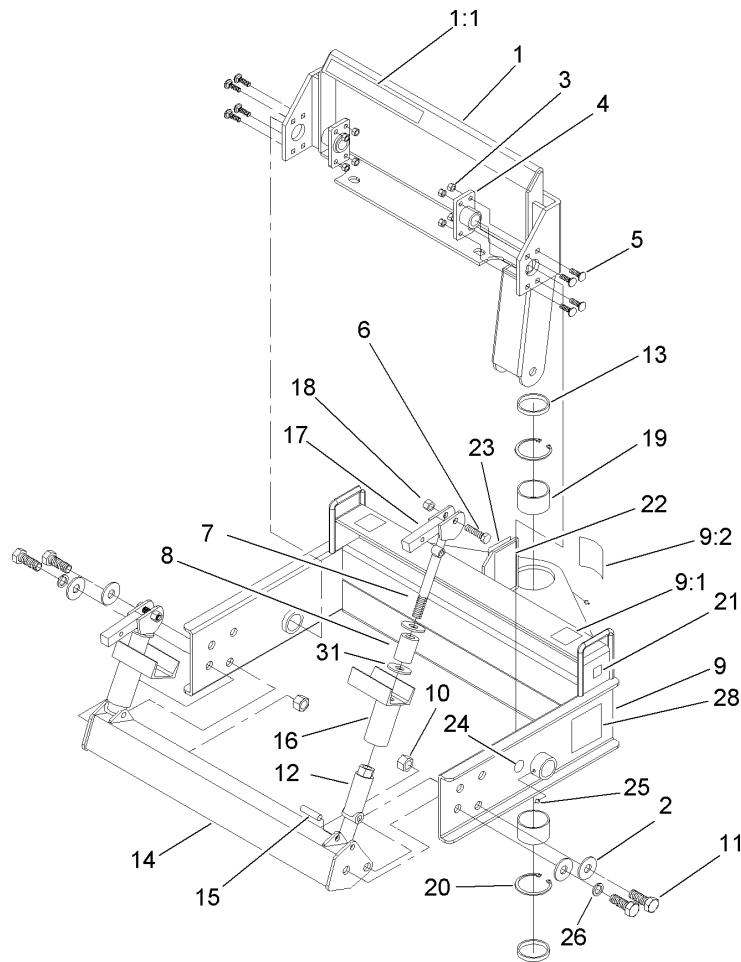
Part descriptions in this catalog may include the following abbreviations.

AR. as required	INC. incorporated
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HF. hex flange	PTH. phillips truss head
HH. hex head	PTO. power-take-off
HHF. hex head flange	RH. right hand
HHFTF. hex head flange thread forming	ROPS. roll-over-protection-system
HJ. hex jam	SFH. slotted fillister head
HLH. hex lag head	SHH. slotted hex head
HOC. height-of-cut	SHWH. slotted hex washer head
HSBH. hex socket button head	SPH. slotted pan head
HSFH. hex socket flat head	SQH. square head
HS. hex socket head	SRH. slotted round head
HWH. hex washer head	STD. standard
HWHTF. hex washer head thread forming	TAP. self tapping
HYD. hydraulic	TTH. torx truss head

Footnotes

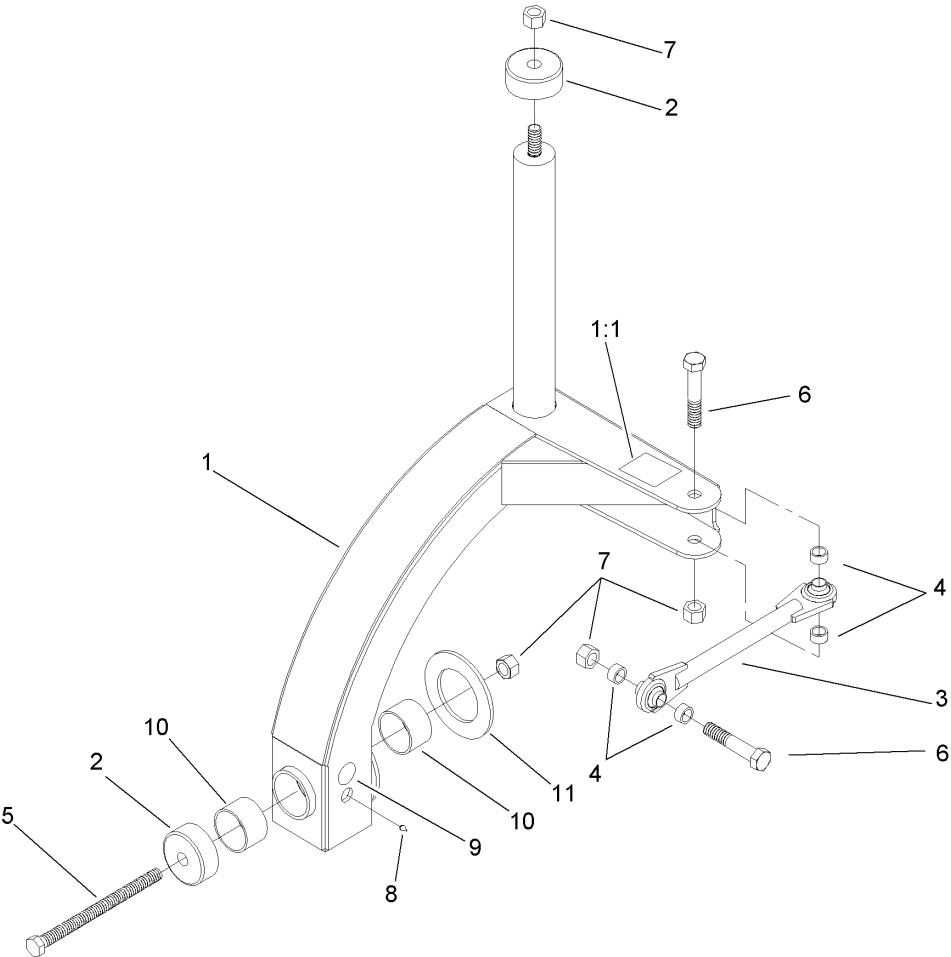
❶ Not illustrated

❷ Not serviced separately



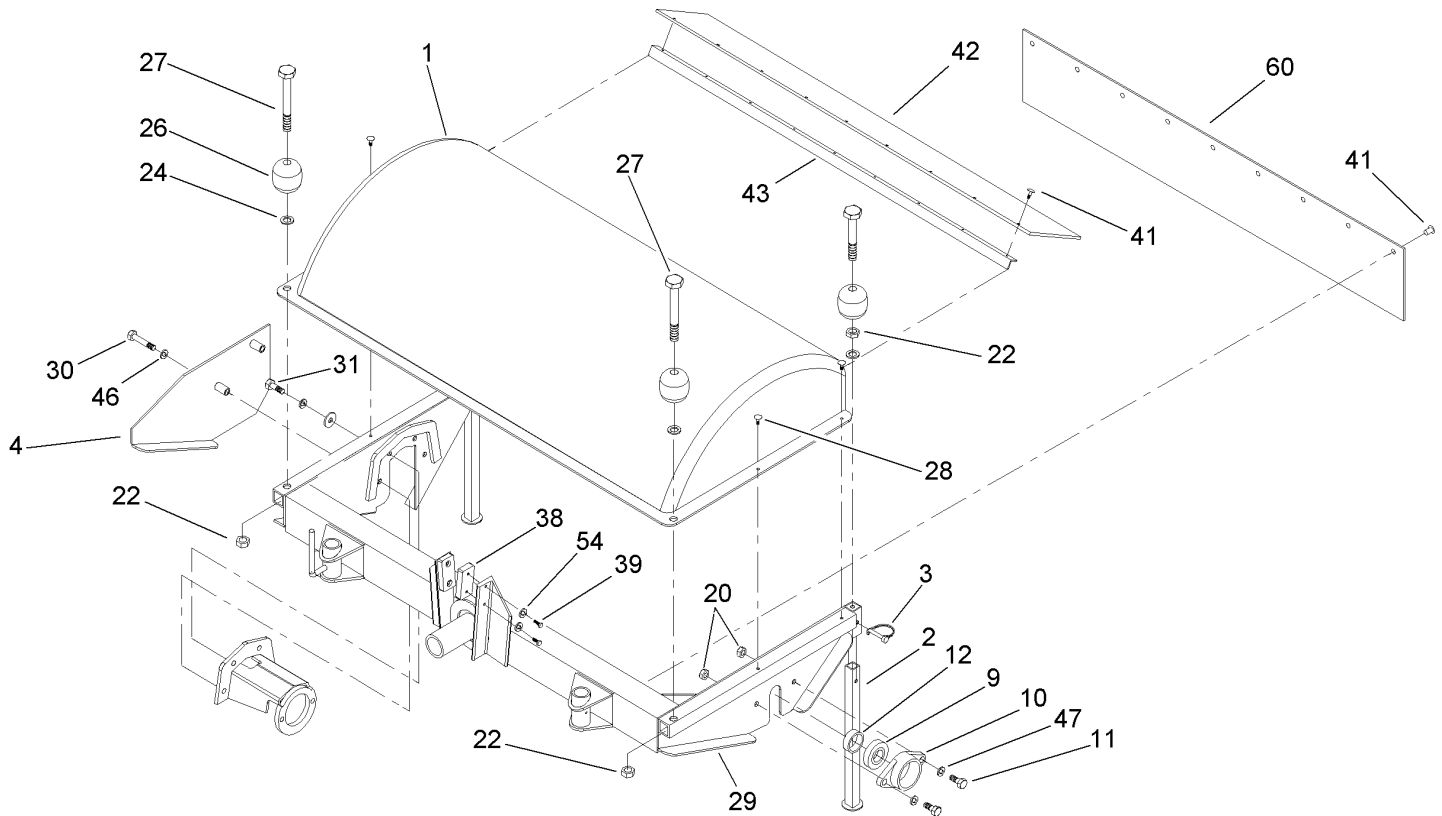
Main Mount Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	99-6576	1	Q-Tach Frame ASM	22	100-4661	1	Decal-Height, Right
1:1	100-4654	1	Decal-Warning	23	100-4660	1	Decal-Height, Left
2	3256-28	4	Washer-Flat	24	58-6520	3	Decal-Grease
3	3296-59	8	Nut-Lock, NI	25	302-19	5	Fitting-Grease
4	99-6580	2	Pivot Retainer ASM	26	3253-9	2	Washer-Lock
5	3231-25	8	Screw-CARR	28	93-7340	2	Decal
6	325-8	2	Screw-HH	31	3256-8	4	Washer-Flat
7	99-6590	2	Adjustment Screw ASM				
8	99-6556	2	Absorber-Shock				
9	100-4791	1	Main Mount Frame ASM				
9:1	100-4650	2	Decal-Warning				
9:2	100-4652	1	Decal-Warning				
10	3296-51	2	Nut-Lock, NI				
11	328-26	4	Screw-HH				
12	99-6592	2	Arm Clamp Swivel ASM				
13	99-6577	2	Seal				
14	99-6579	1	Mount Crossmember ASM				
15	32121-122	2	Pin-Roll				
16	99-6591	2	Arm Clamp ASM				
17	99-6589	2	Lock Lever ASM				
18	32146-13	2	Nut-Lock				
19	95-5127	2	Bushing				
20	99-6593	2	Snap Ring				
21	93-9084	2	Decal-Point, Lift				



Pivot Assembly

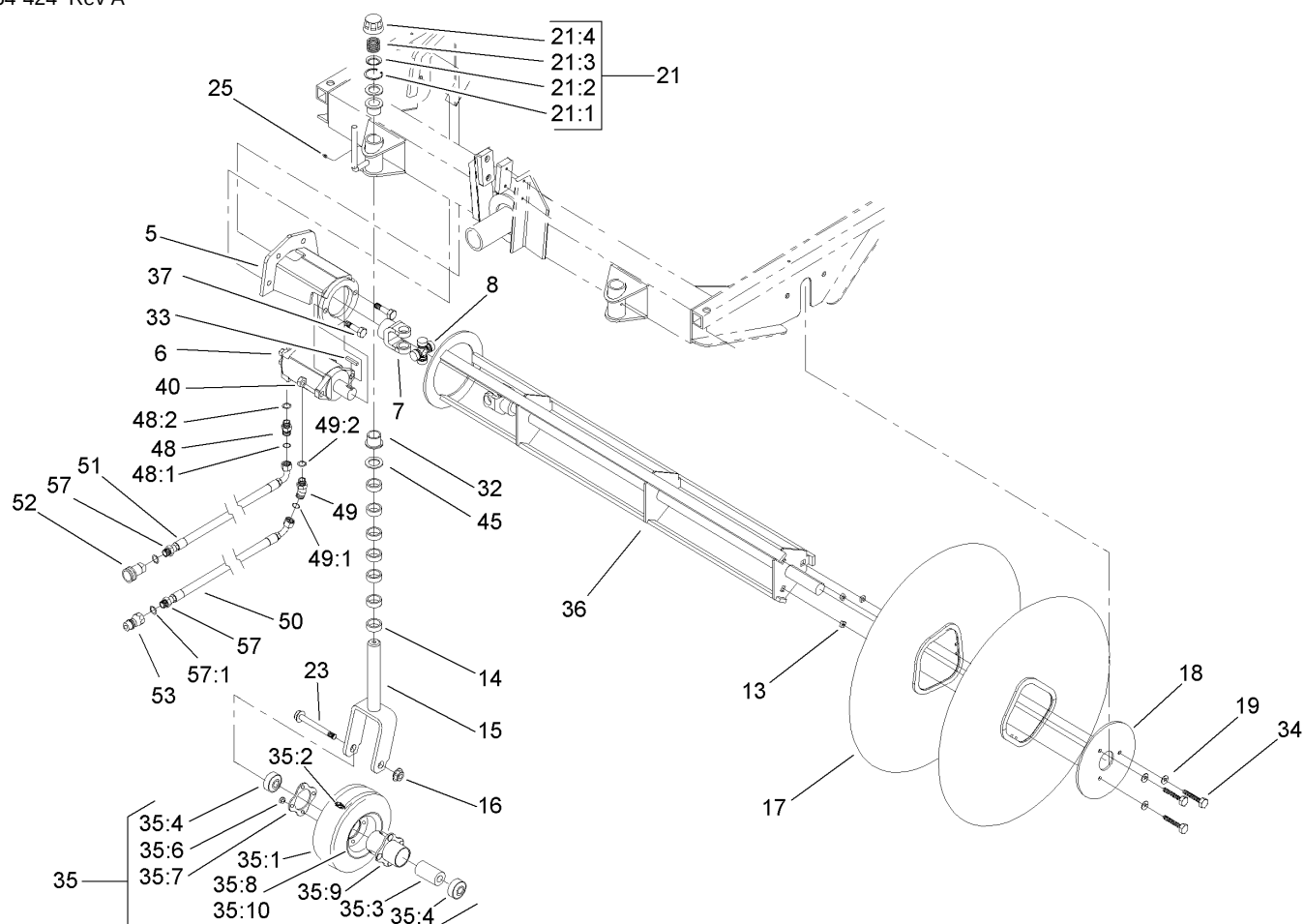
Ref	Part No.	Qty.	Description				
1	99-6551	1	Frame-Arm, Pivot				
1:1	100-4650	1	Decal-Warning				
2	95-3202-01	2	Cap-Pivot				
3	100-4792	1	Link-Pivot				
4	99-6565	4	Spacer-Link, Pivot				
5	99-6581	1	Screw-HH				
6	328-7	2	Screw-HH				
7	3296-51	4	Nut-Lock, NI				
8	302-19	1	Fitting-Grease				
9	58-6520	1	Decal-Grease				
10	95-5127	2	Bushing				
11	95-3204	1	Washer-Pivot				



Head Assembly

Ref	Part No.	Qty.	Description
1	99-6555	1	Cover-Broom
2	99-6553	2	Stand-Head, Broom
3	99-6584	2	Pin-Lynch
4	99-6554	1	Plate-Guard, Motor
9	99-6571	1	Bearing
10	99-6595	1	Housing-Bearing
11	325-6	4	Screw-HH
12	99-6594	1	Collar-Locking
20	32146-13	4	Nut-Lock
22	3218-7	4	Nut-Jam
24	99-6583	4	Washer
26	99-9975	4	Roller
27	328-22	2	Screw-HH
28	94-8663	9	Screw
29	104-1876	1	Broom Head Frame ASM
30	325-12	2	Screw-HH
31	325-6	2	Screw-HH
38	86-5350	2	Bumper-Rubber
39	321-4	4	Screw-HH
41	3269-11	9	Rivet
42	99-6560	1	Belting-Rubber
43	99-6587	1	Plate-Mount, Guard
46	3253-7	4	Washer-Lock
47	3256-26	2	Washer-Flat

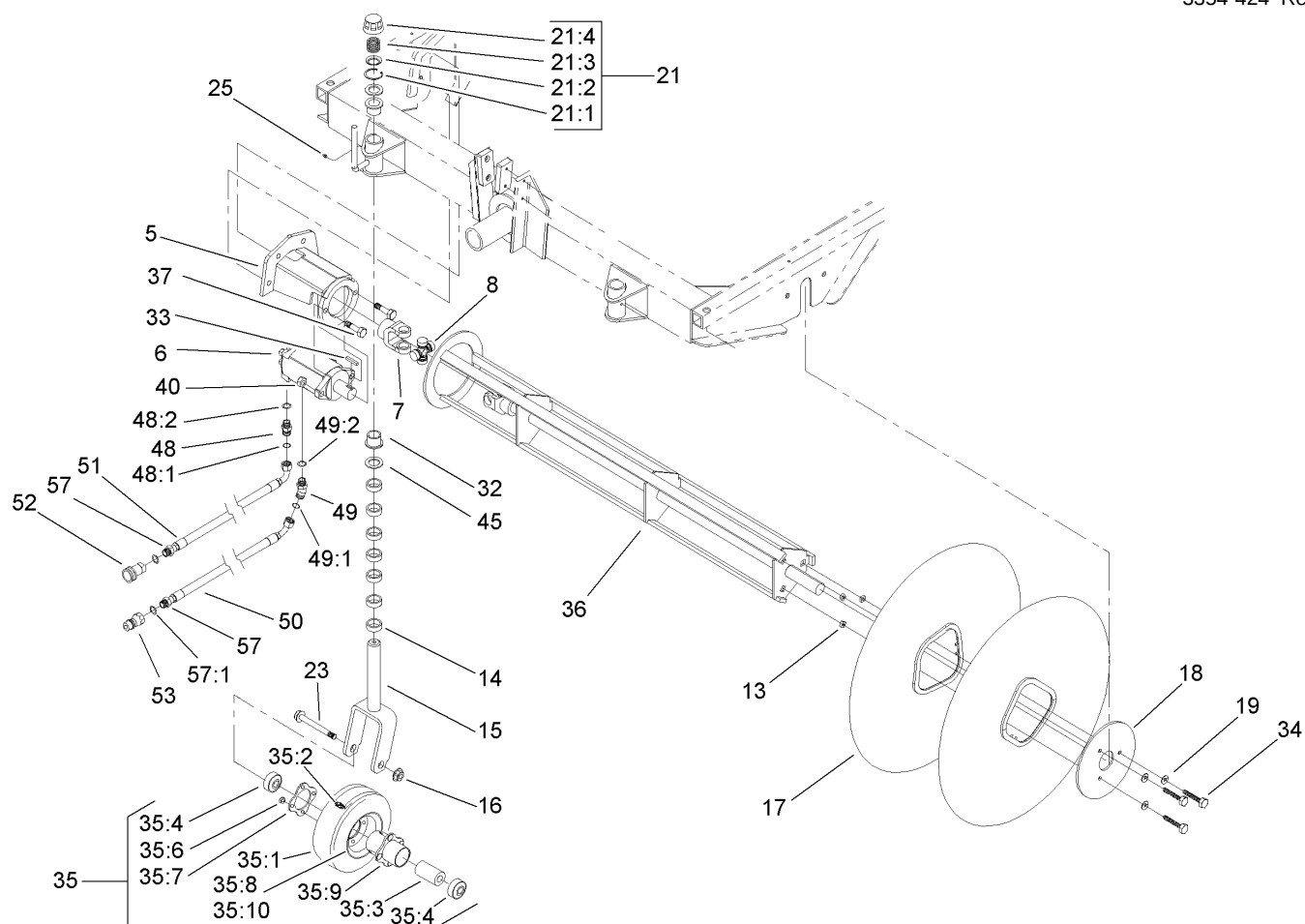
Ref	Part No.	Qty.	Description
54	3253-3	4	Washer-Lock
60	104-1877	1	Flap-Rear



Rotor Assembly

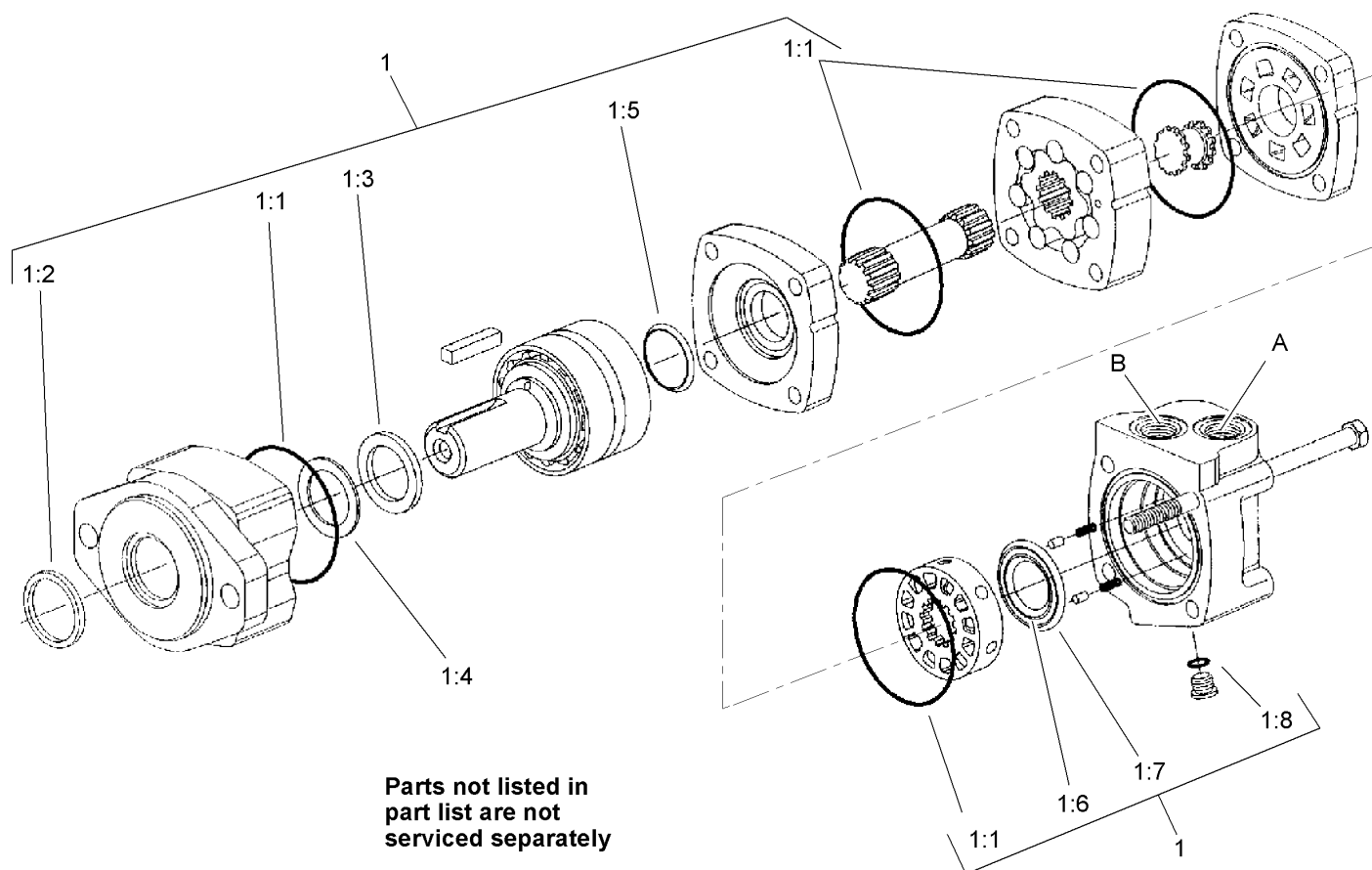
Ref	Part No.	Qty.	Description
5	99-6564	1	HYD Motor Mount ASM
6	99-6566	1	Motor-Hydraulic
7	99-6569	1	Yoke-Keyed
8	99-6570	1	Cross-Yoke
13	99-6585	3	Retainer-Nut
14	63-0070	14	Spacer
15	93-8431-01	2	Castor Fork ASM
16	3296-53	2	Nut-Lock, NI
17	95-5942	26	Element-Brush, Wire (Optional)
17	94-7372	26	Element-Brush, Poly
18	99-6563	1	Plate-Retainer, Brush
19	3253-5	3	Washer-Lock
21	92-8862	2	HOC Cap ASM
21:1	92-5581	1	Ring-Retaining
21:2	92-5583	1	Washer-Cap
21:3	92-5584	1	Spring-Compression
21:4	92-8861	1	Cap-HOC
23	327-24	2	Screw-HH
25	302-19	9	Fitting-Grease
32	94-1291	4	Bushing
33	99-6567	1	Key-Step
34	323-12	3	Screw-HH
35	93-9938	2	8 Inch Wheel ASM
35:1	93-9939	1	Tire

Ref	Part No.	Qty.	Description
35:2	68-8950	1	Tube-Inner (W/Valve)
35:3	93-4241	1	Spacer-Bearing, Inner
35:4	93-4237	2	Bearing
35:6	32128-16	4	Nut-HHF
35:7	93-4242	1	Plate
35:8	93-4239	1	Rim-Wheel, Half
35:9	93-5980	1	Hub
35:10	95-2741	1	Rim-Wheel, Half
36	99-6562	1	Rotor Frame ASM
37	325-8	2	Screw-HH
40	328-8	2	Screw-HH
45	99-6582	4	Washer
48	340-7	1	Adapter
48:1	237-65	1	O-Ring
48:2	237-80	1	O-Ring
49	340-14	1	Fitting-HYD, 45 DEG
49:1	237-65	1	O-Ring
49:2	237-80	1	O-Ring
50	99-6575	1	Hose ASM
51	99-6574	1	Hose ASM
52	104-6134	1	Coupler-Face, Flush
52:1	105-8396	1	Seal Kit
53	100-4701	1	Nipple-Connect, Pressure
53:1	100-6120	1	Seal Kit



Rotor Assembly (continued)

Ref	Part No.	Qty.	Description
57	100-4617	2	Adapter-HYD
57:1	237-80	1	O-Ring



Hydraulic Motor Assembly No. 99-6566

Ref	Part No.	Qty.	Description
1	56-6890	1	Seal Kit
21:1		4	O-Ring
21:2		1	Seal-Exclusion, Shaft
21:3		1	Seal-Shaft
21:4		1	Ring-Back-Up
21:5		1	Seal-Face, Shaft
21:6		1	Seal-Face, Inner
21:7		1	Seal-Face, Outer
21:8		1	O-Ring

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