Form Number 3354-539 Rev A

Debris Blower 800

Model No. 44537 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

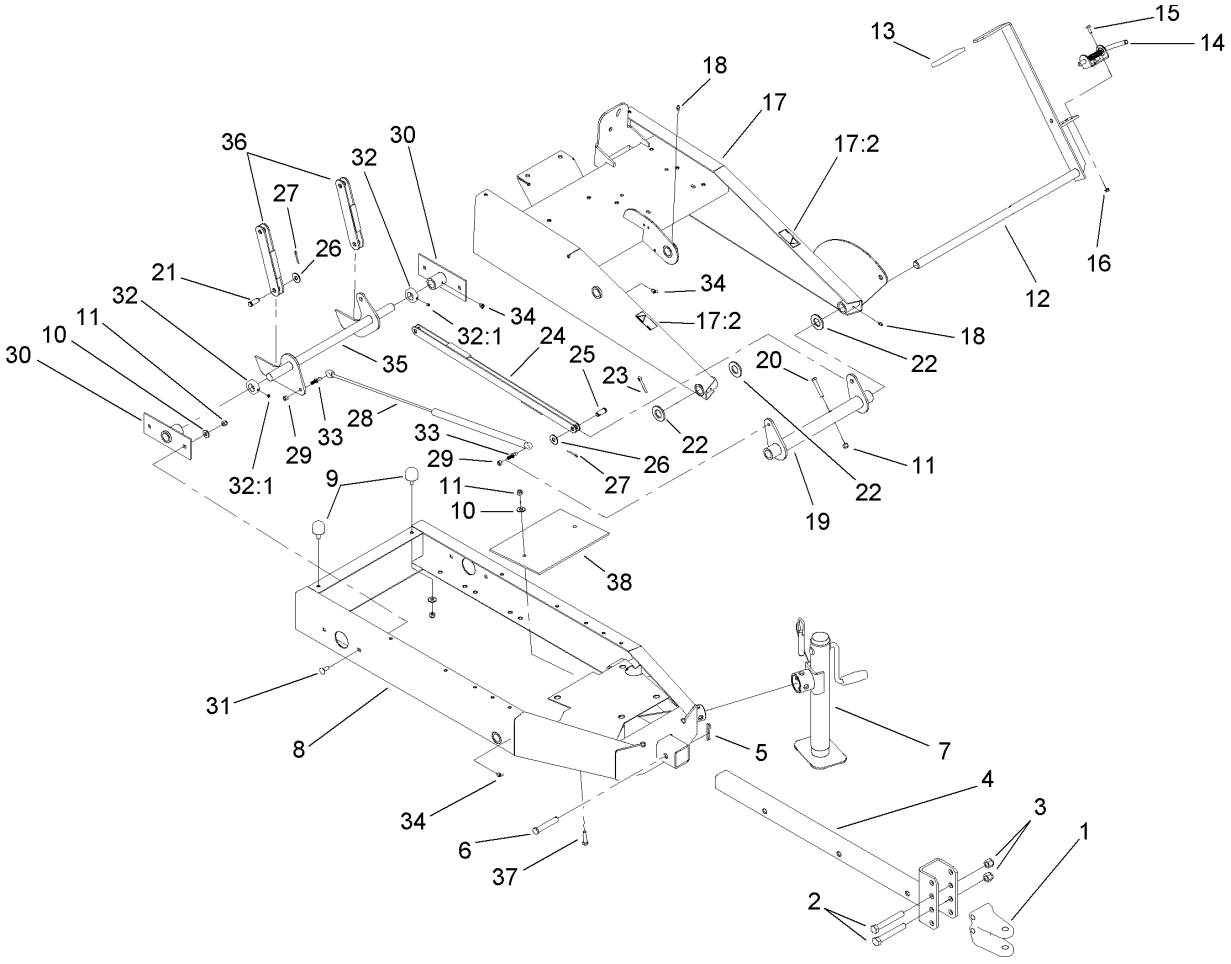
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over-protection-system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not illustrated

❷ Not serviced separately

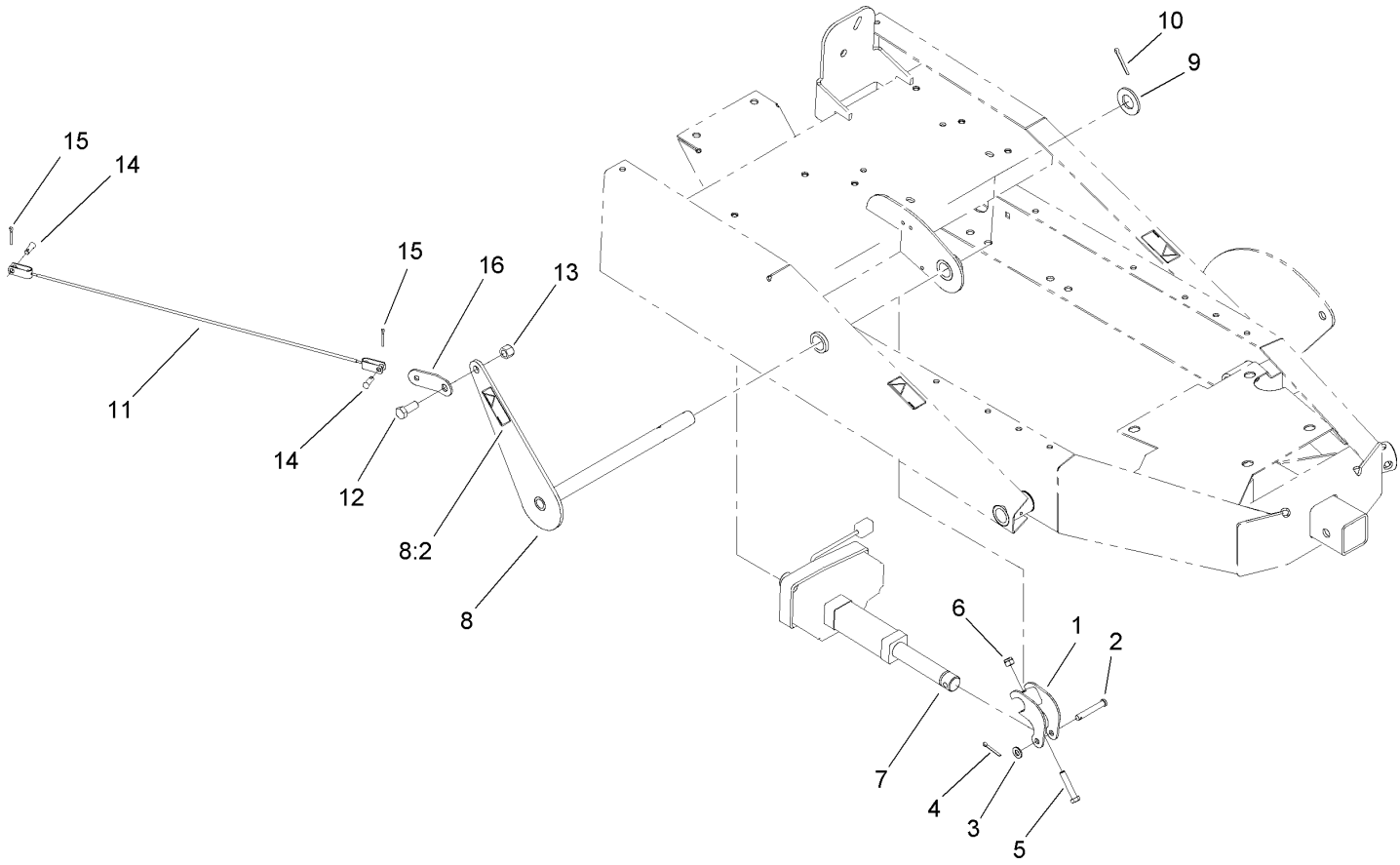
❸ Obtain from your local Kohler dealer



Frame Assembly

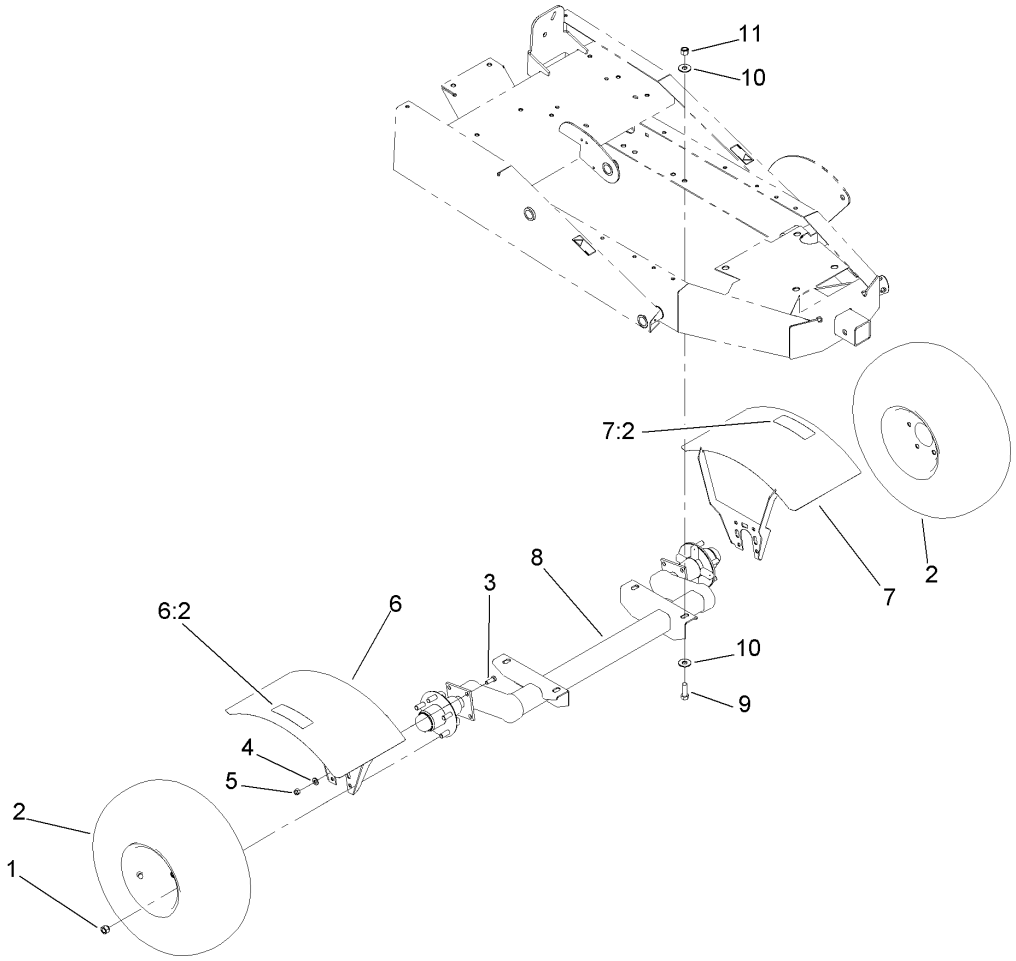
Ref	Part No.	Qty.	Description
1	47-3550-03	1	Hitch-Clevis
2	327-23	2	Screw-HH
3	3296-53	2	Nut-Lock, NI
4	105-4883-03	1	Hitch ASM
5	9335064	1	Pin-Cotter, Hair
6	283-78	1	Pin-Clevis
7	98-5016	1	Jack ASM
8	105-4874-03	1	Frame ASM
9	BL357-00	2	Bumper-Rubber
10	3256-4	8	Washer-Flat
11	3296-39	9	Nut-Lock, NI
12	BL334-00-01	1	Lift Lever ASM
13	105-4737	1	Cover-Handle
14	GV125-00	1	Latch-Door
15	321-4	4	Screw-HH
16	3296-42	4	Nut-Lock, NI
17	105-4896	1	Fan Mount ASM
17:2	93-6674	2	Decal-Warning
18	302-5	3	Fitting-Grease
19	105-8498-03	1	Lift-Control
20	323-11	1	Screw-HH
21	703182	4	Pin-Clevis
22	3256-62	3	Washer-Flat
23	3272-30	1	Pin-Cotter

Ref	Part No.	Qty.	Description
24	105-8486-03	1	Lift-Link
25	283-60	2	Pin-Clevis
26	3256-5	6	Washer-Flat
27	3272-16	6	Pin-Cotter
28	105-8478	1	Spring-Gas
29	32153-3	2	Nut-Hex, Side Deform
30	105-4870-03	2	Mount-Pivot
31	3231-2	4	Screw-CARR
32	PB502-00	2	Collar-Set
32:1	3246-1	1	Screw-Set
33	95-0275	2	Stud-Ball, Threaded
34	302-11	5	Fitting-Lube, 45 DEG
35	105-8489-03	1	Lift Arm ASM
36	105-8491-03	2	Bar-Lift, Link
37	323-9	2	Screw-HH
38	105-4881-03	3	Plate-Weight



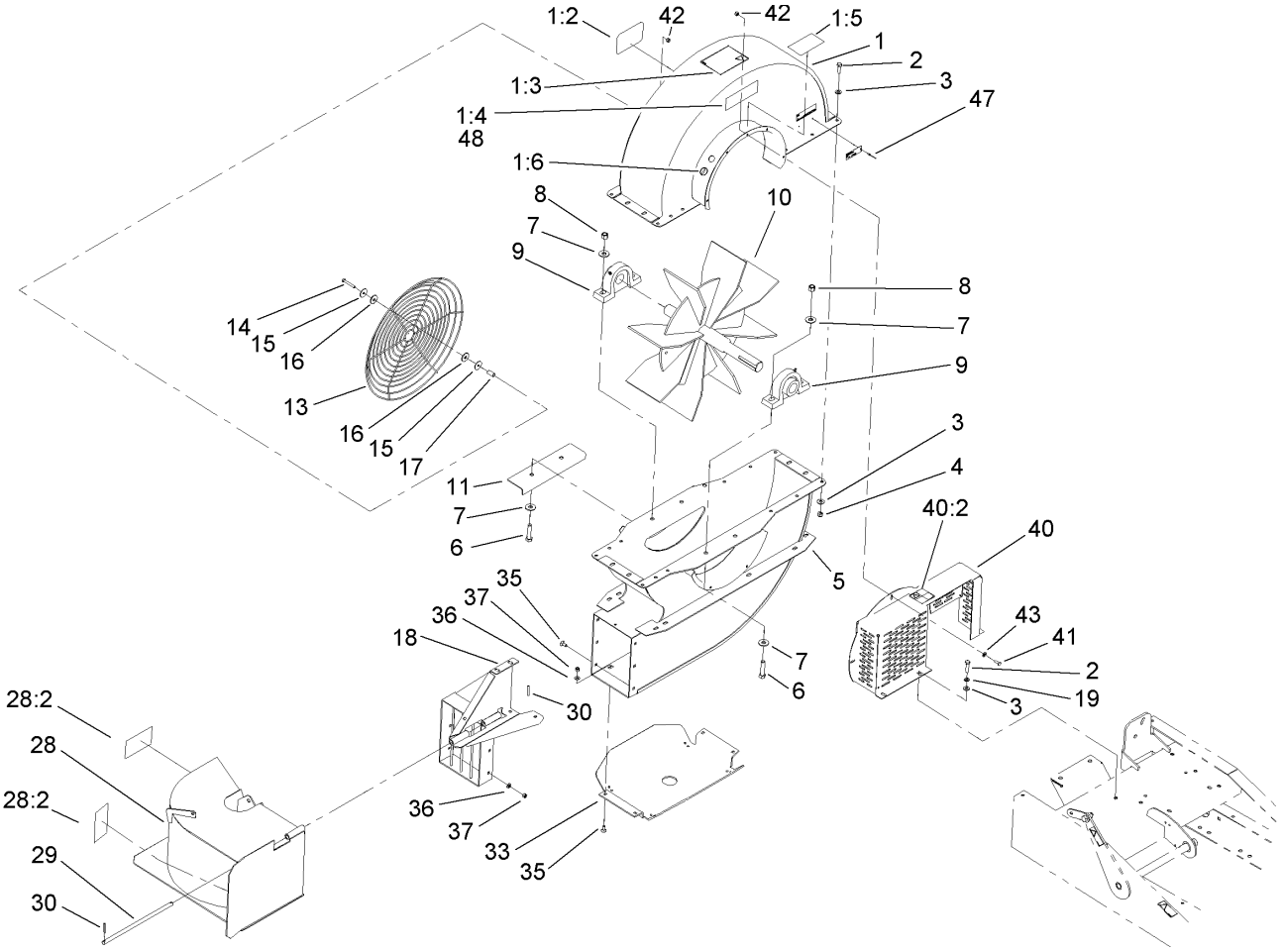
Pivot Assembly

Ref	Part No.	Qty.	Description
1	BL365-00-01	1	Control Arm ASM
2	283-82	2	Pin-Clevis
3	3256-24	2	Washer-Flat
4	3272-16	2	Pin-Cotter
5	323-10	1	Screw-HH
6	3296-39	1	Nut-Lock, NI
7	BL370-00	1	Actuator-Linear
8	106-0250	1	Control Pivot ASM
8:2	93-6674	1	Decal-Warning
9	3256-62	1	Washer-Flat
10	3272-23	1	Pin-Cotter
11	66-2871	1	Cable-Stop, Hood
12	325-5	1	Screw-HH
13	3296-23	1	Nut-Lock, NI
14	283-75	2	Pin-Clevis
15	3272-10	2	Pin-Cotter
16	106-0263-01	1	Mount-Spring



Axle Assembly

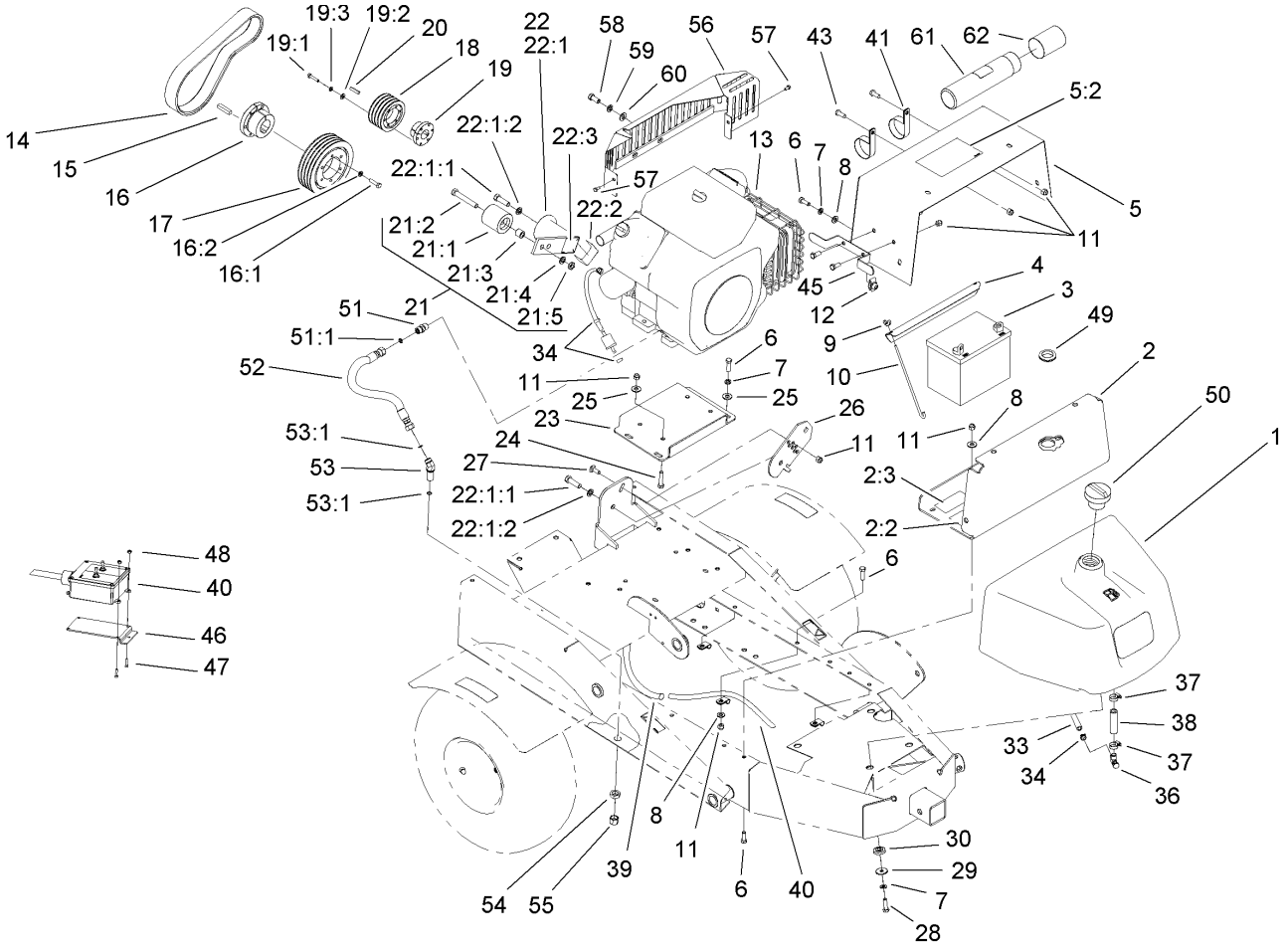
Ref	Part No.	Qty.	Description
1	242-50	10	Nut-Lug
2	106-0238	2	Tire ASM
3	323-6	8	Screw-HH
4	3256-24	8	Washer-Flat
5	3296-39	8	Nut-Lock, NI
6	106-0251	1	RH Fender ASM
6:2	106-0272	1	Decal-Warning
7	106-0252	1	LH Fender ASM
7:2	106-0272	1	Decal-Warning
8	BL350-00	1	Torflex Axle ASM
9	325-6	4	Screw-HH
10	3256-6	8	Washer-Flat
11	3296-23	4	Nut-Lock, NI



Blower Assembly

Ref	Part No.	Qty.	Description
1	105-4887	1	Upper Housing ASM
1:2	67-1300	1	Decal
1:3	98-3110	1	Decal-Caution
1:4	105-0707	1	Decal-Warning
1:5	105-0709	1	Decal-Warning
1:6	58-6520	4	Decal-Grease
2	323-6	19	Screw-HH
3	3256-24	35	Washer-Flat
4	3296-39	21	Nut-Lock, NI
5	105-4716-01	1	Lower Housing ASM
6	325-9	4	Screw-HH
7	3256-6	8	Washer-Flat
8	3296-23	4	Nut-Lock, NI
9	105-0621	2	Bearing-Block, Pillow
10	105-4864-01	1	Impeller ASM
11	105-4735-01	1	Mount-Stabilizer, Bearing
13	105-0664-01	1	Guard-Fan, Rear
14	321-11	6	Screw-HH
15	3256-58	12	Washer-Flat
16	105-4734	12	Washer-Rubber
17	105-4733	6	Spacer-Guard, Fan
18	BL310-00-01	1	Frame-Exhaust
19	3253-21	3	Washer-Lock
28	105-4888	1	Chute ASM

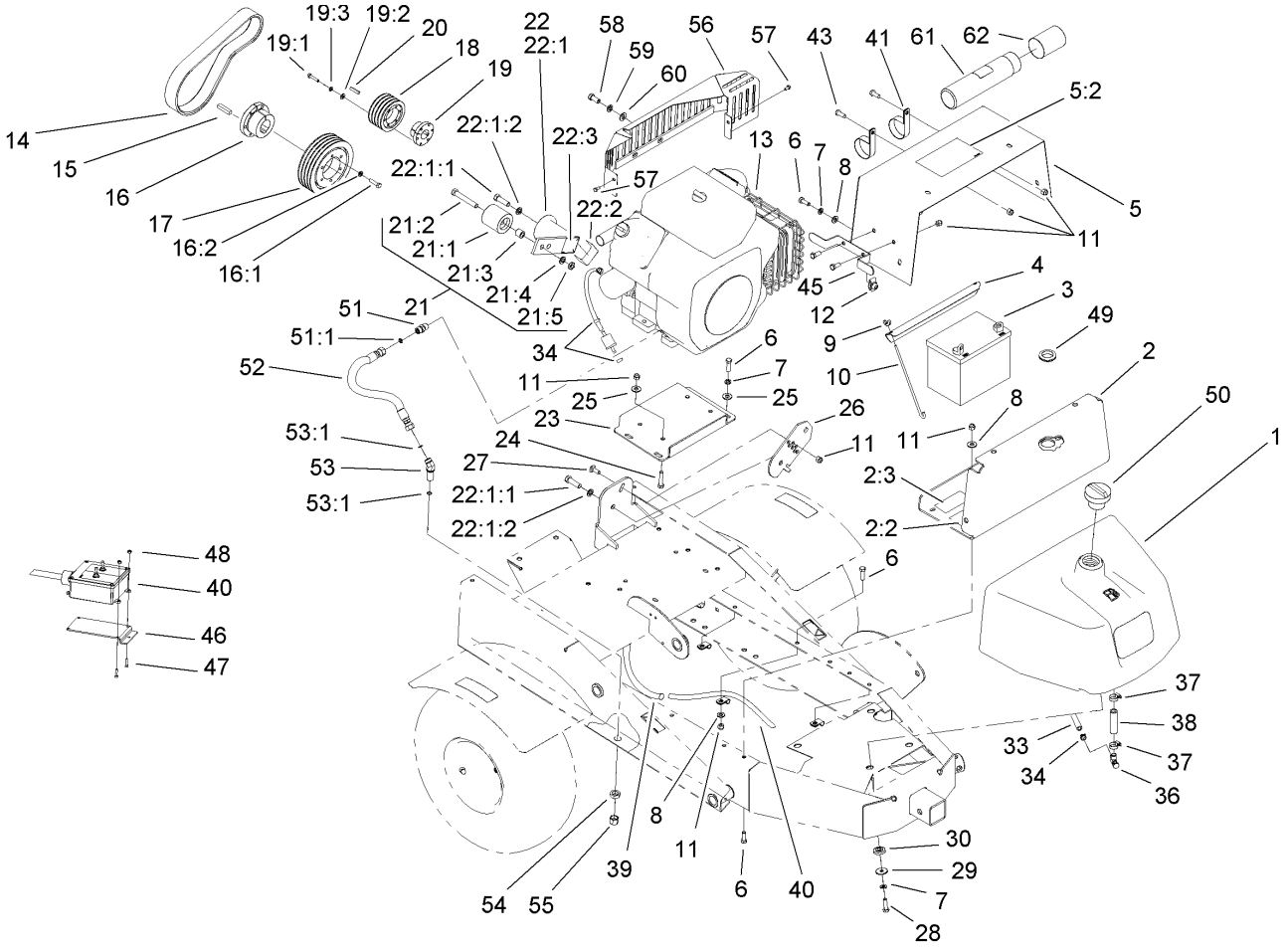
Ref	Part No.	Qty.	Description
28:2	105-0708	2	Decal-Danger
29	105-4730	1	Rod-Hinge
30	32121-103	1	Pin-Spring
33	105-4917-01	1	Plate-Skid, Turf
35	3230-1	10	Bolt-CARR
36	3256-23	10	Washer-Flat
37	3296-29	10	Nut-Lock, NI
40	105-4890	1	Belt Cover ASM
40:2	105-4586	1	Decal-Shield
41	321-4	2	Screw-HH
42	3296-42	8	Nut-Lock, NI
43	3256-22	2	Washer-Flat
47	923786	1	Rivet
48	105-0698	1	Decal-Caution



Engine and Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	105-8266	1	Tank-Fuel
2	106-0258	1	Mount-Battery
2:2	93-6668	1	Decal-Battery
2:3	93-7276	1	Decal-Danger
3	104-8162	1	Battery
4	24-6420-03	1	Holddown-Battery
5	105-4895	1	Battery Cover ASM
5:2	106-0257	1	Decal-Danger, Blower
6	323-6	10	Screw-HH
7	3253-21	14	Washer-Lock
8	3256-24	7	Washer-Flat
9	32103-22	2	Nut-Wing
10	103-1312	2	Bolt-Holddown
11	3296-39	16	Nut-Lock, NI
12	105-4886	6	Nut-Tinnerman
❷❸13		1	Engine-Kohler, Ch23S 76609
14	106-0266	1	V-Belt
15	41-004-5241	1	Key
16	105-0613	1	Bushing-Pulley
16:1	322-6	3	Screw-HH
16:2	3253-4	3	Washer-Lock
17	105-8482	1	Pulley
18	105-8480	1	Pulley
19	105-8481	1	Bushing

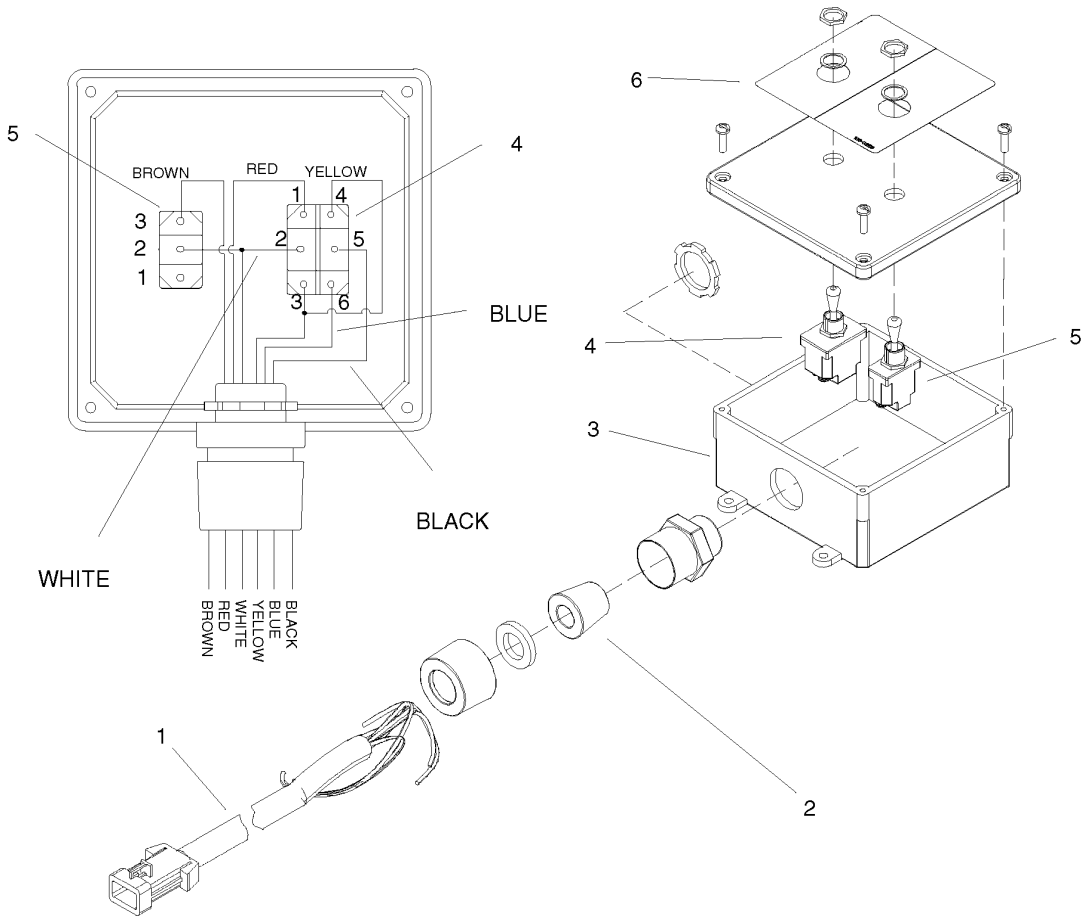
Ref	Part No.	Qty.	Description
19:1	321-8	3	Screw-HH
19:2	3256-22	3	Washer-Flat
19:3	3253-3	3	Washer-Lock
20	79-3370	1	Key
21	BL353-00	1	Pulley-Idler
21:1	106-0244	1	Roller-Idler
21:2	33116-080	1	Screw-HH
21:3	106-0243	1	Spacer-Idler
21:4	48-8070	1	Washer-Lock
21:5	95-4181	1	Nut-HH Jam
22	105-0667	1	Idler Tensioner ASM
❷22:1		1	Tensioner-Idler
22:1:1	33116-040	1	Screw-HH
22:1:2	3253-7	1	Washer-Lock
22:2	105-0668	1	Decal-Align
22:3	105-0669	1	Decal-Angle
23	106-0404-03	1	Engine Mount ASM
24	323-9	1	Screw-HH
25	3256-4	8	Washer-Flat
26	106-0400	1	Plate-Tensioner
27	3231-2	1	Screw-CARR
28	323-7	7	Screw-HH
29	63-8410	4	Washer
30	240-11	4	Bushing-Flange



Engine and Fuel Tank Assembly (continued)

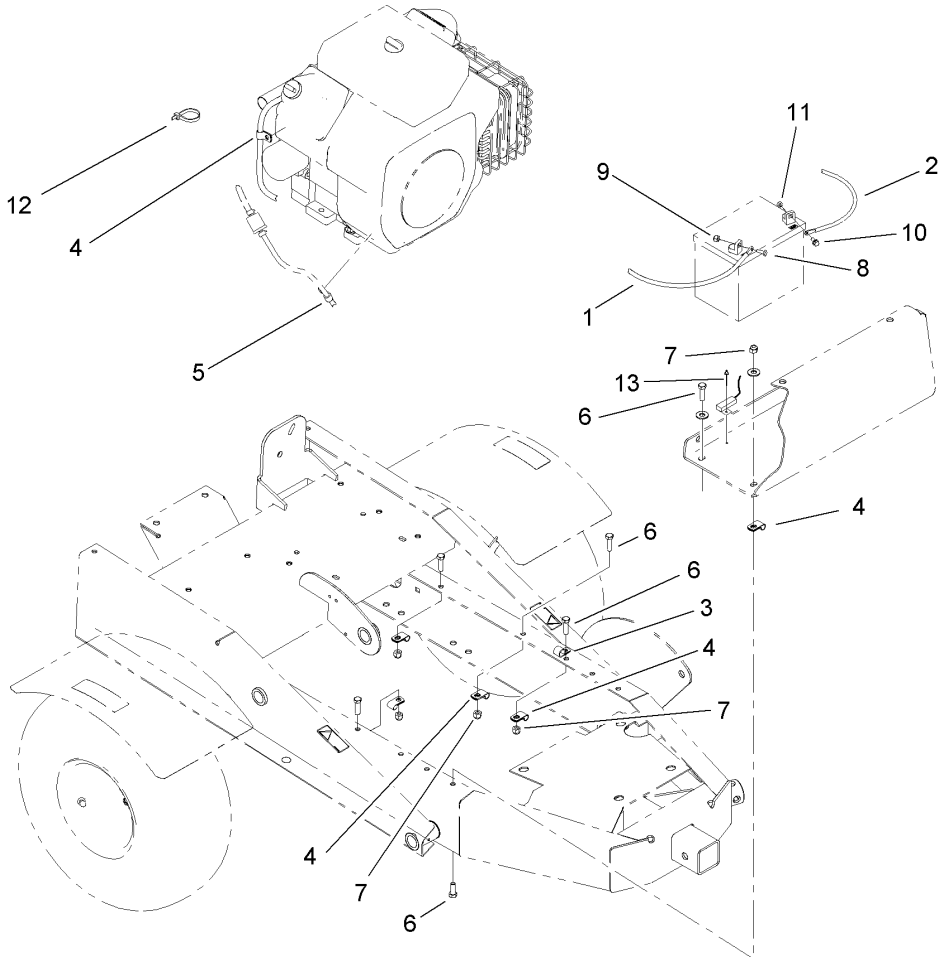
Ref	Part No.	Qty.	Description
33	110-7502	1	Hose-Fuel
34	92-2379	4	Clamp-Hose
36	56-2520	1	Fitting-Shut Off, Fuel
37	2412-36	2	Clamp-Hose
38	110-7504	1	Hose-Fuel
39	106-0247	1	Harness-Wire, Main
40	106-0260	1	Remote Control ASM
41	2412-133	2	R-Clamp
43	323-5	2	Screw-HH
45	106-0262-01	1	Mount-Harness
46	106-0261-01	1	Mount-Control
47	3290-500	4	Screw-PPH
48	3296-2	4	Nut-Lock
49	240-3	1	Grommet-Rubber
50	93-7170	1	Cap-Fuel
51	340-12	1	Fitting-Straight
51:1	237-22	1	O-Ring
52	83-1170	1	HYD Hose ASM
53	340-69	1	Elbow-Bulkhead, 45 DEG
53:1	237-22	2	O-Ring
54	340-70	1	Nut-Lock
55	340-117	1	Cap
56	105-4929-03	1	Guard-Exhaust
57	33113-012	2	Screw-HH

Ref	Part No.	Qty.	Description
58	324-4	2	Screw-HH
59	3253-6	2	Washer-Lock
60	3256-25	2	Washer-Flat
61	104-7050	1	Housing-Manual
62	104-7048	1	Cap-Housing



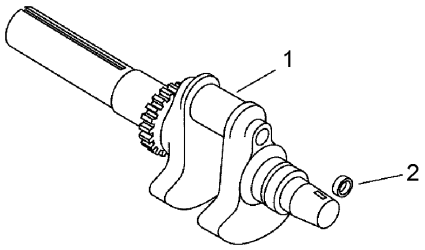
Remote Control Assembly No. 106-0260

Ref	Part No.	Qty.	Description
1	106-0248	1	Harness-Wire, Control
2	105-4916	1	Relief-Strain
3	SVC14700	1	Box-Electric
4	SVC15100	1	Switch-Toggle
5	CGB10200	1	Switch-Toggle
6	106-0256	1	Decal-Control



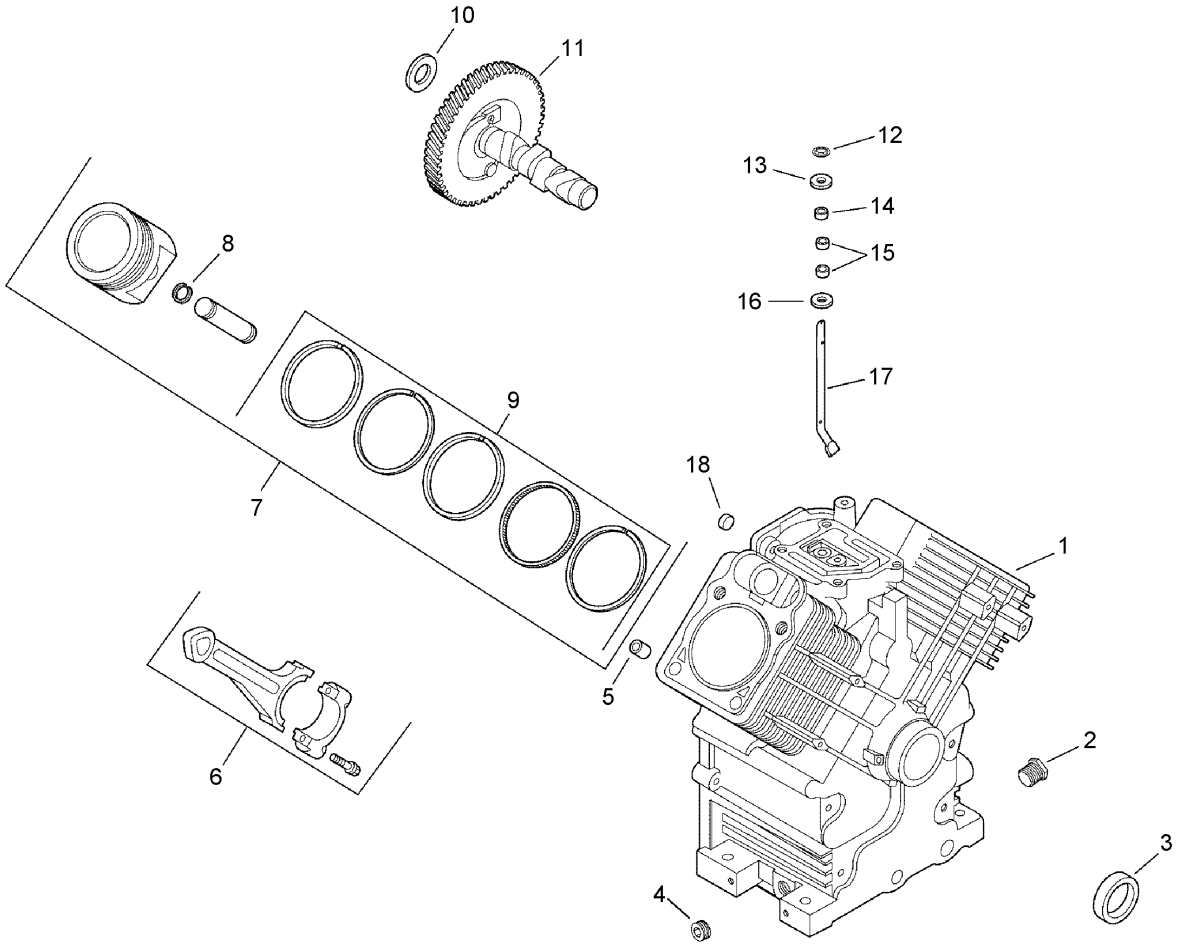
Electrical and Fuel Line Assembly

Ref	Part No.	Qty.	Description
1	106-0255	1	Cable-Positive
2	99-7415	1	Cable-Negitive
3	98-3883	1	Clamp-Wire
4	2412-138	7	R-Clamp
5	1-323229	1	Clip-Loom
6	323-6	4	Screw-HH
7	3296-39	4	Nut-Lock, NI
8	321-4	1	Screw-HH
9	3296-42	1	Nut-Lock, NI
10	3234-5	2	Screw-HHF
11	3217-5	2	Nut-Hex
12	1-303335	6	Tie-Plastic
13	3269-28	1	Rivet-Pop



Crankshaft Assembly
Kohler CH23S 76609

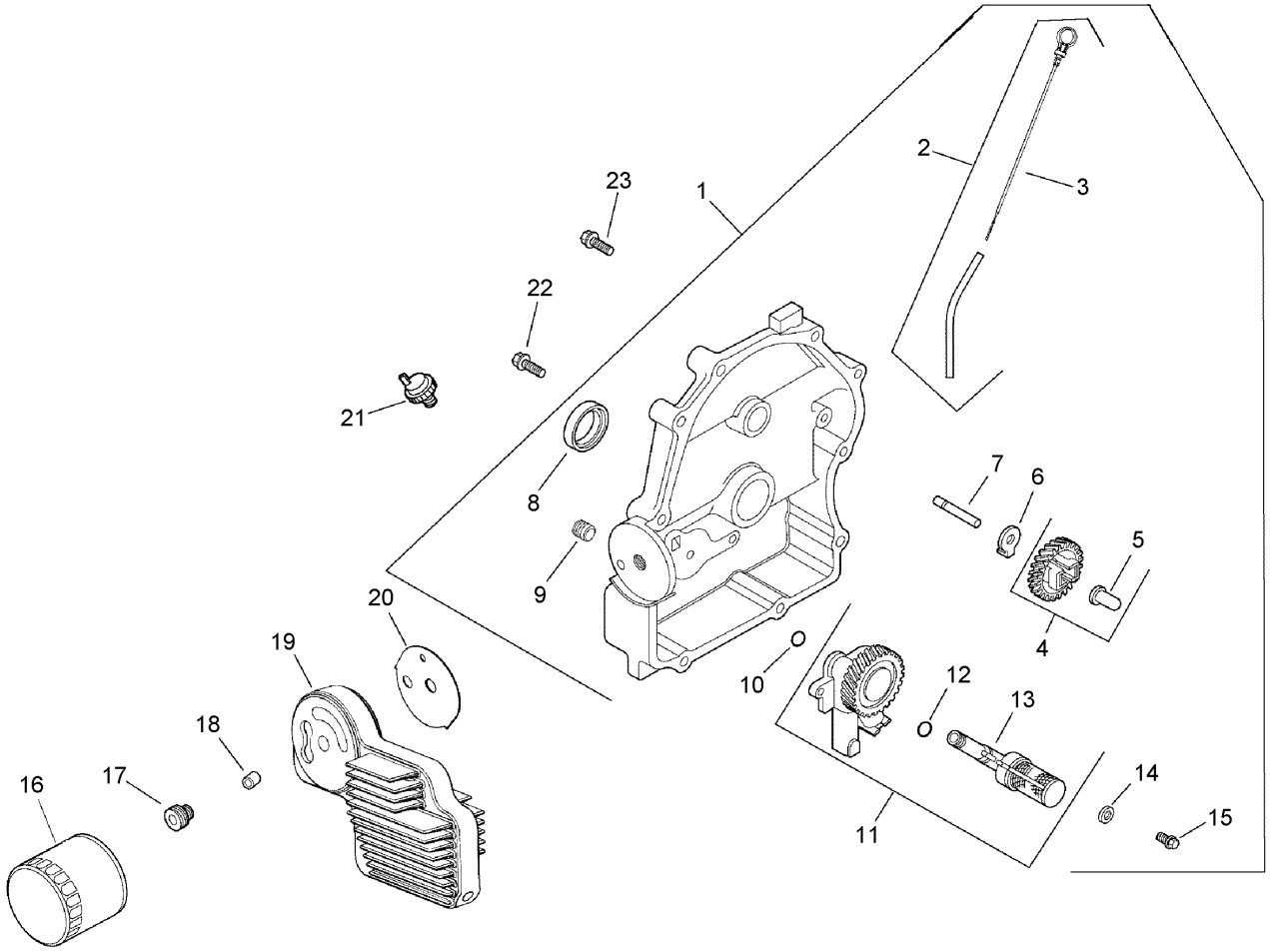
Ref	Part No.	Qty.	Description
❸1	24 014 44-S	1	Crankshaft ASM (Includes 2)
❸2	52 139 09-S	1	Plug-Cup



Crankcase Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description
❷❸1		1	Crankcase (Use: Miniblock 24 782 27)
❸2	52 139 02-S	2	Plug-Pipe
❸3	24 032 01-S	1	Seal-Oil, Front
❸4	25 139 60-S	1	Plug-Pipe, 1/8In Allen Head
❸5	24 380 13-S	6	Pin-Locating
❸6	24 067 13-S	2	Rod-Connecting (STD)
❸6	24 067 14-S	2	Rod-Connecting (.25)
❸7	24 874 09-S	2	Piston W/Ring Set (STD) (Includes 8, 9)
❸7	24 874 15-S	2	Piston W/Ring Set (.08)
❸7	24 874 10-S	2	Piston W/Ring Set (.25)
❸7	24 874 11-S	2	Piston W/Ring Set (.50)
❸8	24 018 01-S	4	Retainer-Pin, Piston
❸9	24 108 08-S	2	Ring Set (STD And .08)
❸9	24 108 09-S	2	Ring Set (.25)
❸9	24 108 10-S	2	Ring Set (.50)
❸10	12 422 09-S	1	Shim-Camshaft, Red
❸10	12 422 13-S	1	Shim-Camshaft, Black
❸10	12 422 07-S	1	Shim-Camshaft, White
❸10	12 422 08-S	1	Shim-Camshaft, Blue
❸10	12 422 10-S	1	Shim-Camshaft, Yellow
❸10	12 422 11-S	1	Shim-Camshaft, Green
❸10	12 422 12-S	1	Shim-Camshaft, Gray

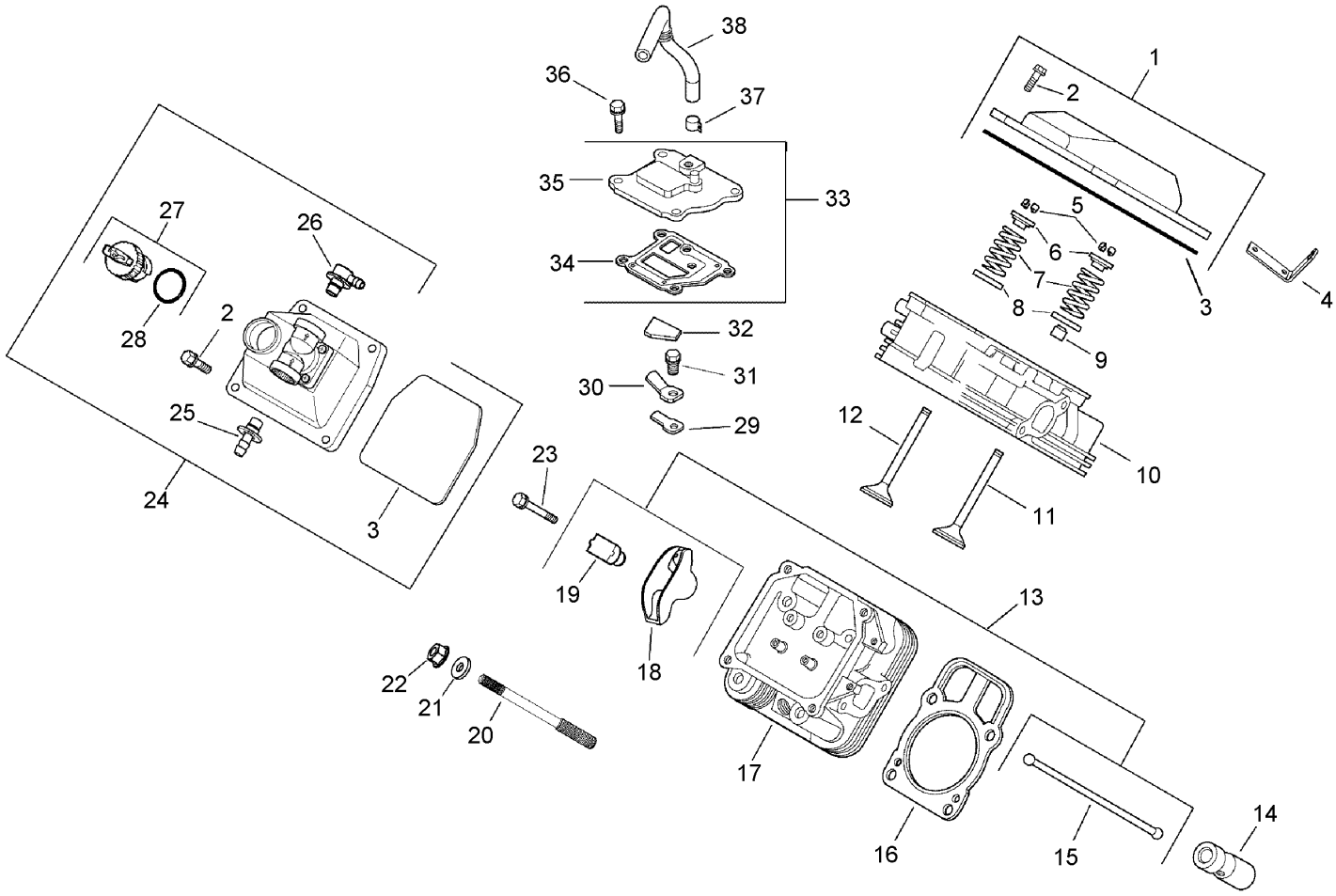
Ref	Part No.	Qty.	Description
❸11	24 012 10-S	1	Camshaft
❸12	24 018 09-S	1	Retainer-Ring
❸13	M-931010-S	1	Washer-Plain (Top)
❸14	28 032 09-S	1	Seal-Cross Shaft, Governor
❸15	28 030 05-S	2	Bearing, Needle
❸16	24 468 15-S	1	Washer-Flat (Bottom)
❸17	24 144 39-S	1	Shaft-Cross, Governor
❸18	52 139 09-S	1	Plug-Cup



Oil Pan and Lubrication Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description
❸1	24 009 83-S	1	Closure Plate ASM (Includes 2-15)
❸2	24 755 121-S	1	Dipstick Tube ASM (Includes 3)
❸3	24 038 10-S	1	Dipstick
❸4	24 043 12-S	1	Governor Gear Kit (Includes 5)
❸5	12 380 01-S	1	Pin-Regulating, Governor
❸6	24 448 02-S	1	Tab-Locking
❸7	12 144 02-S	1	Shaft-Gear, Governor
❸8	52 032 08-S	1	Seal-Oil (PTO End)
❸9	25 139 60-S	1	Plug-Pipe, 1/8In Allen Head
❸10	24 153 08-S	1	O-Ring
❸11	24 393 37-S	1	Oil Pump ASM (Includes 12, 13)
❸12	24 153 01-S	1	O-Ring (Oil Pick Up)
❸13	24 381 04-S	1	Pick Up-Oil
❸14	M-631005-S	2	Washer-Plain (6Mm)
❸15	M-645025-S	2	Screw-HF (M6X1.0X25)
❸16	52 050 02-S	1	Filter-Oil
❸17	24 136 05-S	1	Nipple-Filter, Oil
❸18	24 380 13-S	1	Pin-Locating
❸19	24 594 24-S	1	Oil Cooler ASM
❸20	24 041 29-S	1	Gasket-Adapter, Oil Filter
❸21	25 099 24-S	1	Switch-Pressure
❸22	24 086 16-S	9	Screw-HF (M8X1.25X45)
❸23	24 086 17-S	1	Screw-HF (M8X1.25X45)

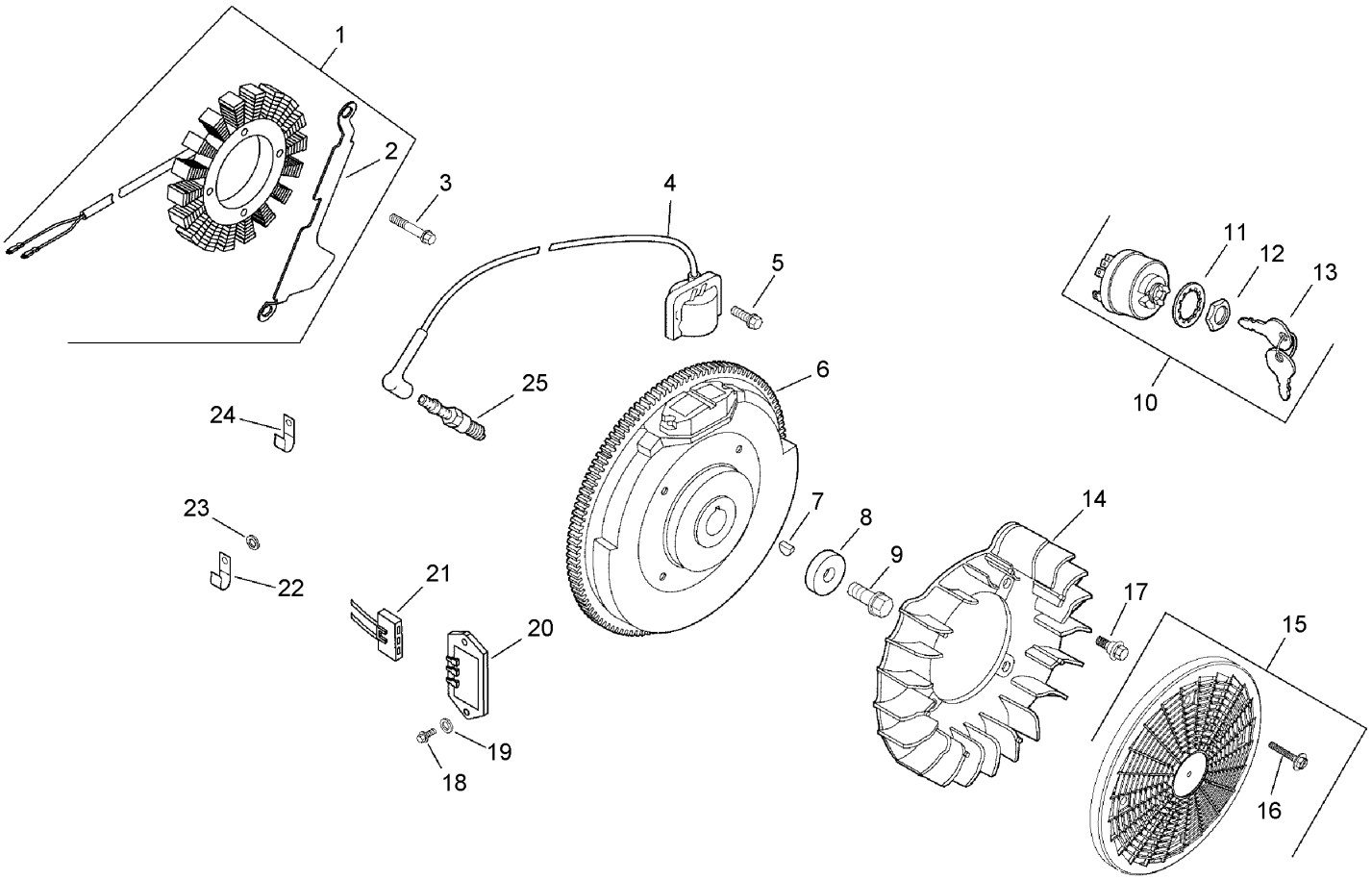
Ref	Part No.	Qty.	Description
❶❸	12 086 13-S	1	Screw-HF (M8X1.25X 50)
❶❸	X-22-10-S	1	Washer-Lock
❶❸	25 113 05-S	1	Decal-Sentry, Oil



Head, Valve and Breather Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description
❸1	24 755 141-S	1	Plain Valve Cover Kit (Includes 2, 3)
❸2	M-651030-S	4	Screw-HF (M6X1.0X30)
❸3	24 153 28-S	1	O-Ring
❸4	24 445 01-S	2	Strap-Lifting
❸5	12 755 03-S	4	Retainer Kit
❸6	12 173 01-S	4	Cap-Spring, Valve
❸7	24 089 02-S	4	Spring-Valve
❸8	235011-S	4	Retainer-Spring
❸9	66 032 05-S	2	Seal-Stem, Valve
❸10	24 318 68-S	1	No. 1 Cylinder Head ASM
❸11	24 017 01-S	2	Valve-Intake (STD)
❸11	24 017 02-S	2	Valve-Intake (.25)
❸12	24 016 01-S	2	Valve-Exhaust (STD)
❸12	24 016 02-S	2	Valve-Exhaust (.25)
❸13	24 755 66-S	1	Valve Train Kit (15, 18, 19)
❸14	25 351 04-S	4	Lifter-Valve
❸15	24 411 05-S	4	Rod-Push
❸16	24 841 02-S	2	Cylinder Head Gasket Kit
❸17	24 318 71-S	1	No. 2 Cylinder Head ASM
❸18	25 186 01-S	4	Arm-Rocker
❸19	24 599 01-S	4	Pivot-Arm, Rocker
❸20	24 072 09-S	8	Stud-Head, Cylinder
❸21	24 468 16-S	8	Washer

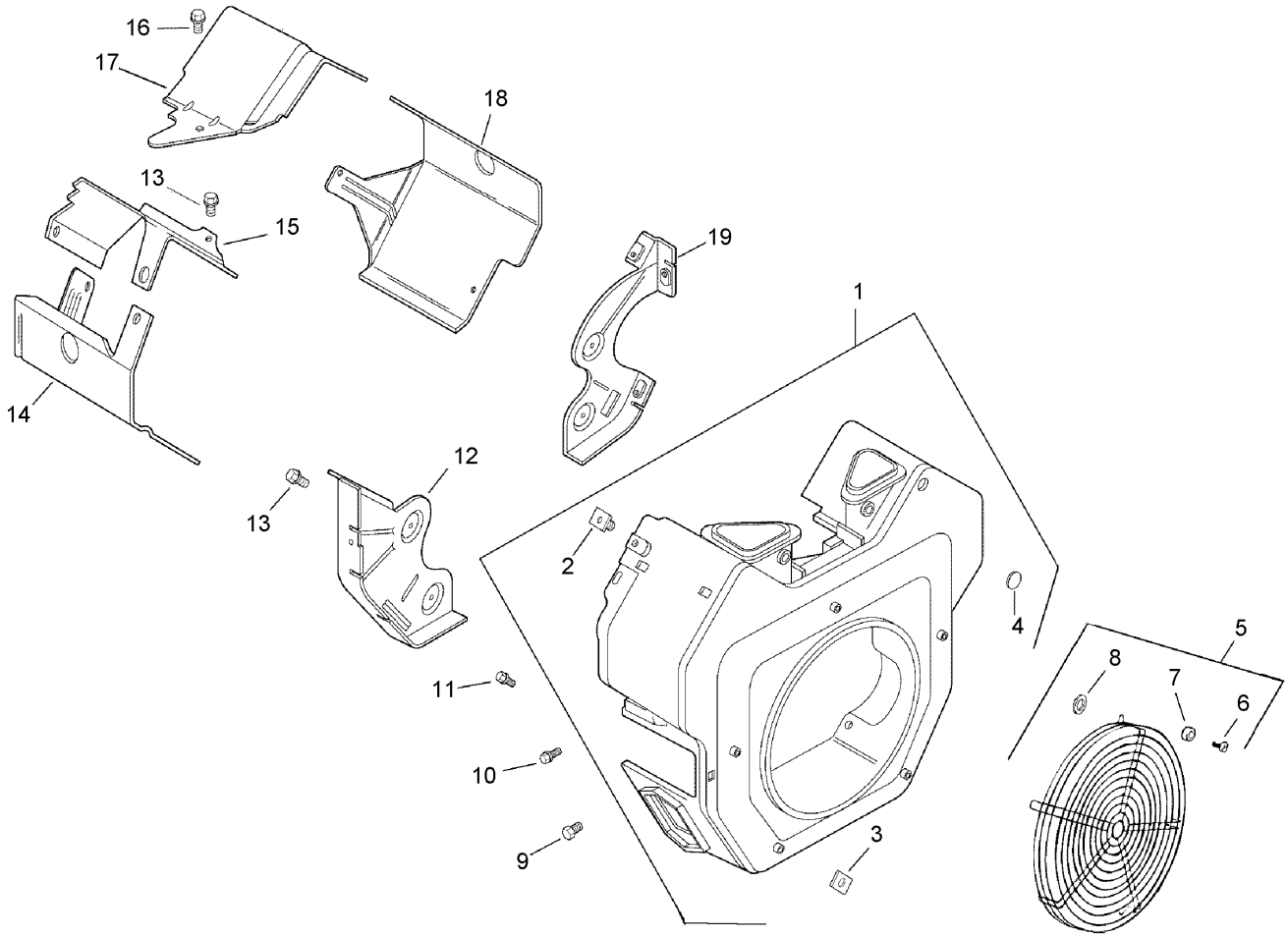
Ref	Part No.	Qty.	Description
❸22	24 100 10-S	8	Nut-HF (M8X1.25)
❸23	66 086 07-S	4	Screw
❸24	24 559 08-S	1	Fuel Pump Valve Cover Kit (Includes 2,3,25-28)
❸25	25 294 09-S	1	Connector-Hose, Straight
❸26	25 294 11-S	1	Connector-Hose, 90 Degree
❸27	24 227 02-S	1	Oil Fill Cap Kit (Includes 28)
❸28	24 153 09-S	1	O-Ring
❸29	24 402 03-S	1	Reed-Breather
❸30	66 018 04-S	1	Retainer-Reed, Breather
❸31	M-545010-S	1	Screw-HF (M5X0.8X10)
❸32	24 050 01-S	1	Filter-Breather
❸33	24 033 01-S	1	Breather Kit (Includes 34, 35)
❸34	24 041 51-S	1	Gasket-Breather
❸35	24 096 86-S	1	Cover-Breather
❸36	M-645020-S	4	Screw-HF (M6X1.0X20)
❸37	25 237 14-S	1	Clamp
❸38	24 326 26-S	1	Hose-Breather
❶❸	24 755 147-S	1	Cylinder Head Hardware Kit (Includes 5-9, 11, 12, 15, 18, 19, 23)



Ignition and Electrical Assembly
Kohler CH23S 76609

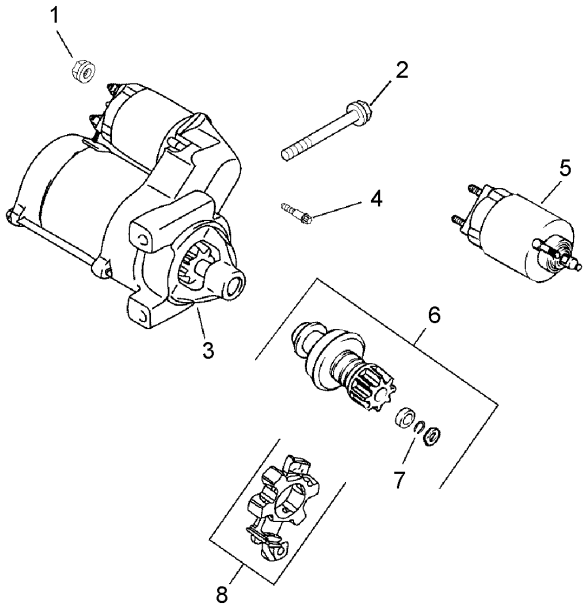
Ref	Part No.	Qty.	Description
❸1	54 755 09-S	1	Stator Kit (Includes 2)
❸2	24 126 139-S	1	Bracket-Wire, Stator
❸3	M-548025-S	2	Screw (M5X0.8X25)
❸4	24 584 01-S	2	Module-Ignition
❸5	M-545020-S	4	Screw-HF (M5X0.8X20)
❸6	24 025 04-S	1	Flywheel
❸7	X-42-15-S	1	Key
❸8	12 468 03-S	1	Washer-Plain (3/8In)
❸9	12 086 14-S	1	Screw-HF (M10X1.5X46)
❸10	25 099 04-S	1	Key Switch ASM (Includes 11-13)
❸11	48 468 02-S	1	Washer
❸12	48 100 01-S	1	Nut-Switch, Key
❸13	48 340 01-S1	1	Key (Set Of 2)
❸14	24 157 07-S	1	Fan
❸15	54 755 15-S	1	Grass Screen Kit (Includes 16)
❸16	25 086 117-S	4	Screw
❸17	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16)
❸18	24 086 18-S	2	Screw-Head, Phillips
❸19	X-25-92-S	2	Washer-Plain
❸20	41 403 09-S	1	Rectifier-Regulator
❸21	236602-S	1	Connector
❸22	235173-S	1	Clip-Cable
❸23	X-25-63-S	1	Washer-Plain (1/4In)
❸24	48 154 02-S	1	Clip-Cable (B+ Lead)

Ref	Part No.	Qty.	Description
❸25	25 132 12-S	2	Spark Plug
❶❸	24 126 137-S	1	Bracket-Strap, Ground
❶❸	25 468 07-S	1	Washer
❶❸	24 176 41-S	1	Harness-Wiring
❶❸	24 176 112-S	1	Harness-Wiring
❶❸	24 518 09-S	1	Lead-Green (19-1/2In - 18 Gauge Fully Insulated Push On Tab Terminals)
❶❸	25 518 34-S	1	Lead-Violet (36-1/2In - 12 Gauge Uninsulated Push On Tab And Insulated Grip Barrel Eyelet Terminals)
❶❸	25 454 03-S	2	Tie-Cable
❶❸	24 113 126-S	1	Decal-Key Switch
❶❸	24 113 18-S	1	Decal-Screen, Grass



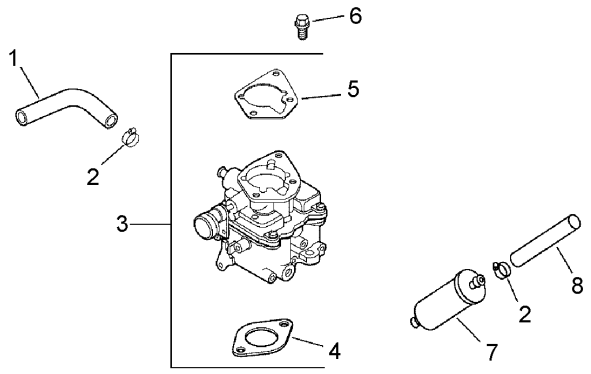
Blower Housing and Baffle Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description
❸1	24 027 196-S	1	Blower Housing ASM (Includes 2-4 And 24 332 01-S)
❸2	24 100 01-S	2	Nut-Plastic
❸3	24 100 02-S	2	Nut-Plastic
❸4	25 139 16-S	1	Plug-Button (9/16In)
❸5	24 755 94-S	1	Guard Kit (Includes 6-8 And 24 332 01-S)
❸6	24 086 39-S	3	Screw-Head, Pan
❸7	24 112 09-S	3	Spacer
❸8	24 468 10-S	3	Washer-Plain (1/4In)
❸9	M-551016-S	1	Screw-HF (M5X0.8X16)
❸10	M-545016-S	3	Screw-HF (M5X0.8X16)
❸11	M-545020-S	4	Screw-HF (M5X0.8X20)
❸12	24 146 18-S	1	Plate, Backing-No.2 Side
❸13	M-645016-S	6	Screw-HF (M6X1.0X16)
❸14	24 063 20-S	1	Baffle-Cylinder Barrel, No. 2 Side
❸15	24 063 70-S	1	Baffle-Valley (No. 2 Side)
❸16	M-545010-S	2	Screw-HF (M5X0.8X10)
❸17	24 063 59-S	1	Baffle-Valley (No. 1 Side)
❸18	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)
❸19	24 146 20-S	1	Plate-Backing (No. 1 Side)
❶❸	24 332 01-S	5	Insert-Threaded
❶❸	24 113 90-S	1	Decal-23Hp
❶❸	25 113 39-S	1	Decal-Lamination, Clear



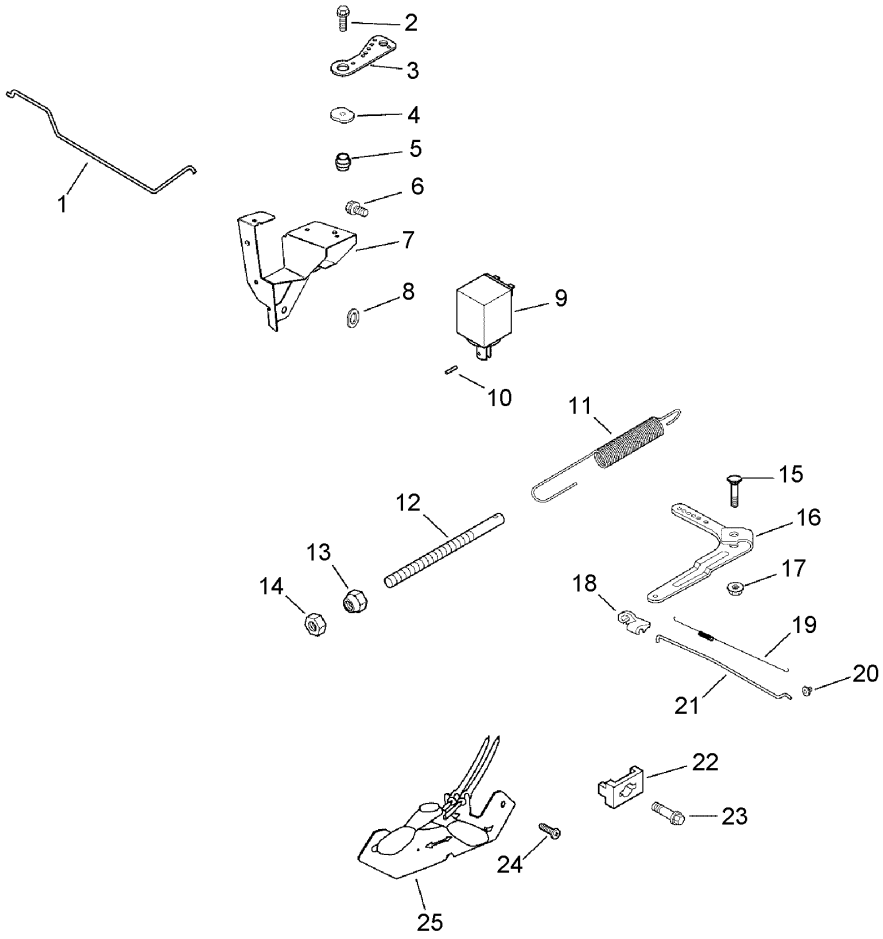
Starting System Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description
❸1	M-841080-S	1	Nut-HF (M8X1.25)
❸2	M-839080-S	2	Screw-HF (M8X1.25X80)
❸3	25 098 09-S	1	Starter ASM (Includes 4-8)
❸4	25 086 113-S	3	Screw-Torx Head, External
❸5	25 435 05-S	1	Solenoid Kit (Includes 4)
❸6	25 755 33-S	1	Pinion Drive Kit (Includes 7)
❸7	25 141 05-S	1	Ring
❸8	25 221 01-S	1	Brush Kit



Fuel System Assembly
Kohler CH23S 76609

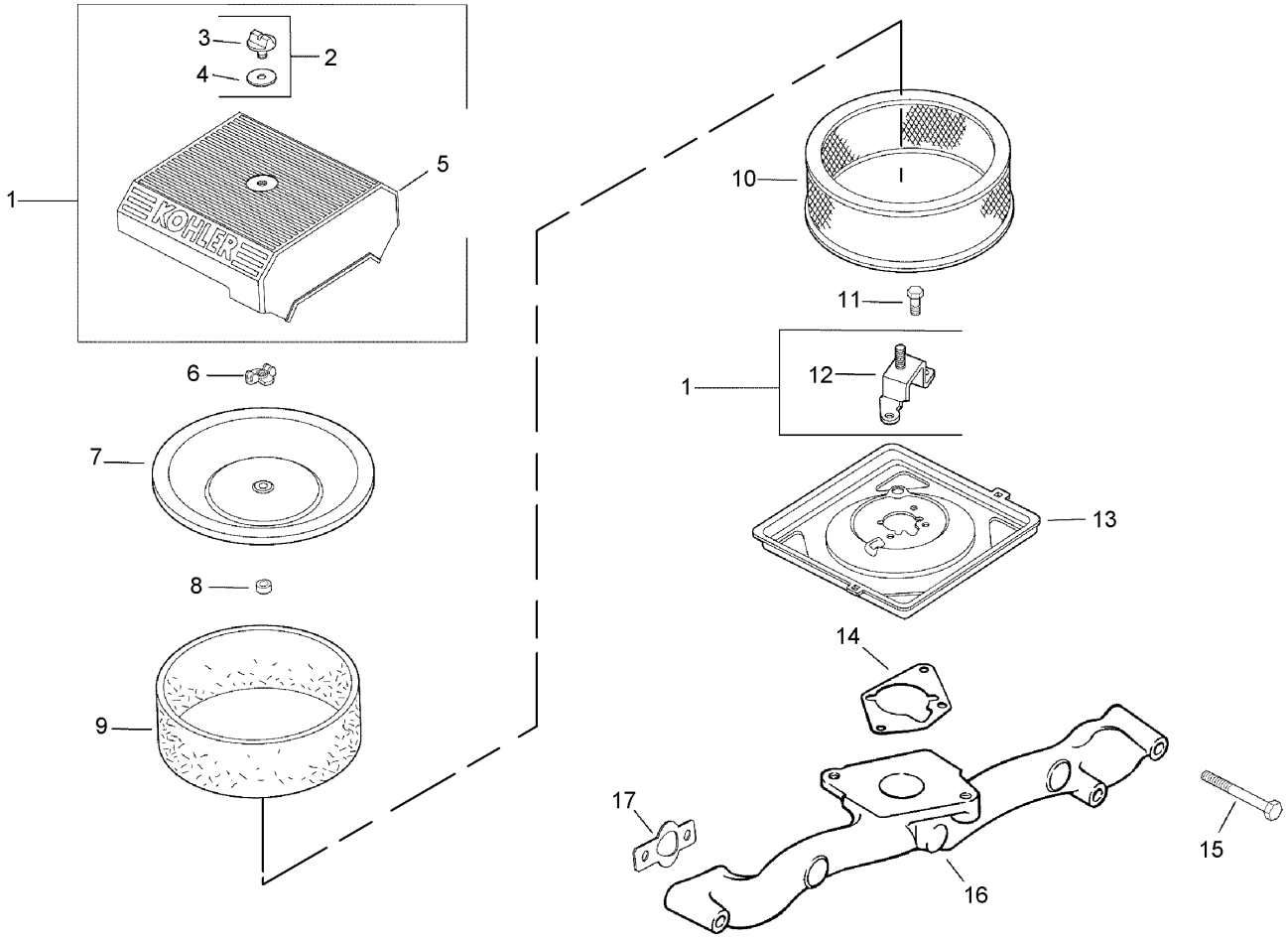
Ref	Part No.	Qty.	Description
❸1	52 353 20-S	1	Line-Fuel, 10In
❸2	25 237 14-S	4	Clamp
❸3	24 853 59-S	1	Carburetor Kit (Includes 4-6)
❸4	24 041 17-S	1	Gasket-Carburetor
❸5	24 041 06-S	1	Gasket-Base, Air Cleaner
❸6	M-651030-S	2	Screw-HF (M6X1.0X30)
❸7	24 050 10-S	1	Filter-Fuel
❸8	24 353 12-S	1	Line-Fuel, 15-1/2In
❶❸	24 757 01-S	1	Solenoid Kit
❶❸	24 757 02-S	1	Float Repair Kit
❶❸	24 757 03-S	1	Carburetor Repair Kit
❶❸	24 757 07-S	1	Choke Repair Kit
❶❸	24 755 125-S	1	High Altitude Kit



Engine Control Assembly
Kohler CH23S 76609

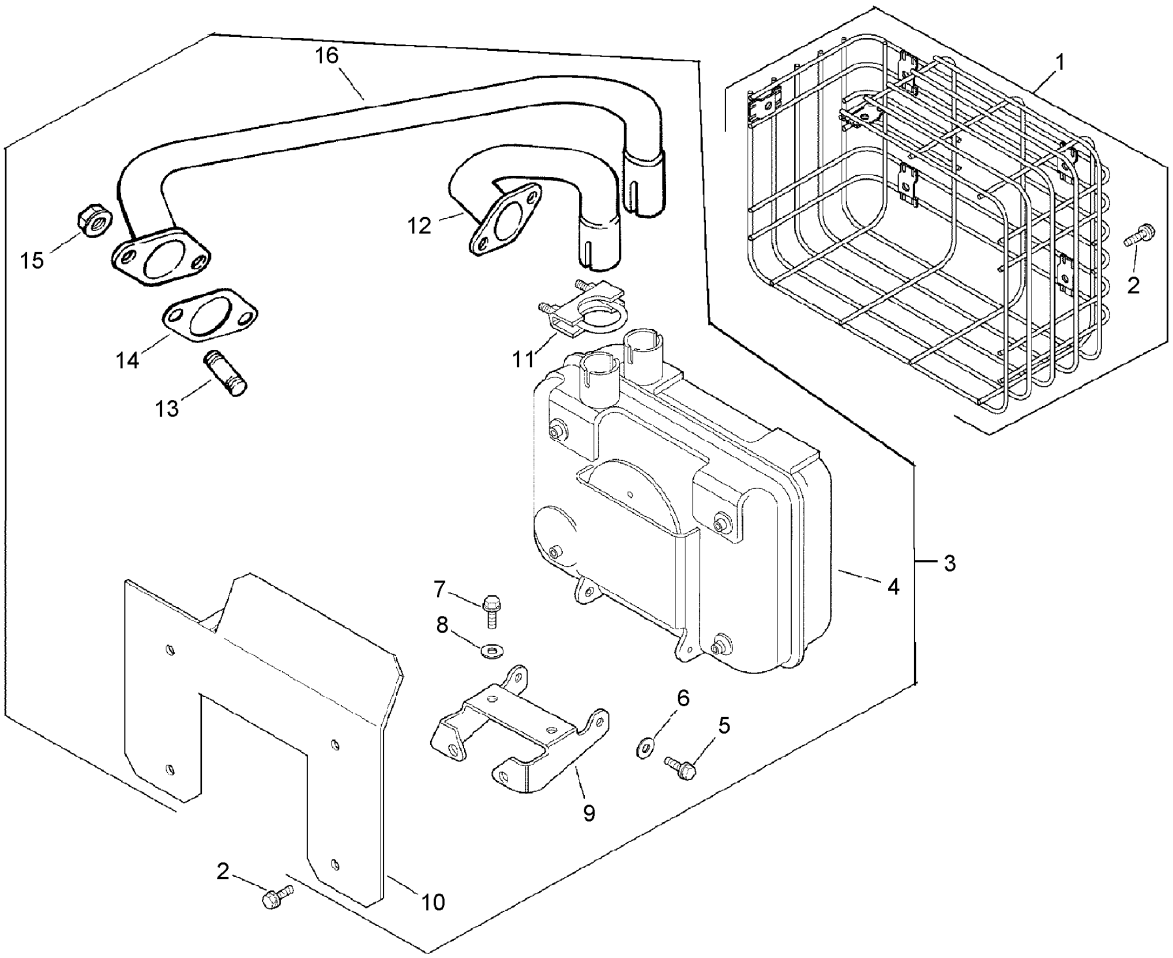
Ref	Part No.	Qty.	Description
❸1	24 079 21-S	1	Linkage-Choke
❸2	M-639016-S	1	Screw-HF (M6X1.0X16)
❸3	47 090 05-S	1	Lever-Throttle, Choke Control
❸4	275690-S	1	Washer-Tension
❸5	47 112 19-S	1	Spacer
❸6	25 086 111-S	2	Screw-SHH (8-32X1/4In)
❸7	24 126 122-S	1	Bracket-Solenoid
❸8	X-25-5-S	1	Washer-Steel
❸9	24 435 06-S	1	Solenoid-Idle
❸10	X-280-25-S	1	Pin-Roll
❸11	24 089 49-S	1	Spring-Governor
❸12	24 411 03-S	1	Rod-Control, Speed
❸13	25 100 06-S	1	Nut-Adjusting
❸14	25 100 18-S	1	Nut-Hex (10-32)
❸15	24 211 03-S	1	Bolt-Square Neck, Round Head
❸16	24 090 34-S	1	Lever-Governor
❸17	M-641060-S	1	Nut-HF
❸18	25 158 11-S	1	Bushing-Linkage
❸19	24 089 01-S	1	Spring-Linkage
❸20	25 158 08-S	1	Bushing-Retaining, Linkage
❸21	24 079 01-S	1	Linkage-Throttle
❸22	235778-S	1	Clamp-Cable
❸23	25 086 109-S	1	Screw
❸24	24 086 06-S	2	Screw-Head, Phillips (11-16X3/4)

Ref	Part No.	Qty.	Description
❸25	24 225 03-S	1	Control Cable ASM
❶❸	24 113 127-S	1	Decal-Panel, Control



Air Intake and Filtration Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description
❸1	24 743 05-S	1	Air Cleaner Cover Kit (Includes 2-5, 12)
❸2	54 755 01-S	1	Knob Kit (Includes 3, 4)
❸3	25 341 04-S	1	Knob-Cover
❸4	24 153 20-S	1	Seal
❸5	24 096 67-S	1	Cover-Cleaner, Air
❸6	12 100 01-S	1	Nut-Wing
❸7	24 096 01-S	1	Cover-Air Cleaner, Inner
❸8	230046-S	1	Seal
❸9	24 083 05-S	1	Element-Precleaner
❸10	24 083 03-S	1	Element-Cleaner, Air
❸11	25 086 53-S	3	Screw-HF (M6X1.0X16)
❸12	24 126 88-S	1	Bracket-Cleaner, Air
❸13	24 094 37-S	1	Base-Cleaner, Air
❸14	24 041 06-S	1	Gasket-Base, Air Cleaner
❸15	25 086 84-S	4	Screw-HF (M6X1.0X55)
❸16	24 164 14-S	1	Manifold-Intake
❸17	24 041 01-S	2	Gasket-Manifold, Intake



Exhaust Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description
❸1	24 755 149-S	1	Wire Guard Kit (Includes 2 [qty. 6])
❸2	M-550010-S	10	Screw-HF (M5X0.8X10)
❸3	24 786 19-S	1	Starter Side Muffler Kit (Includes 4-16)
❸4	24 068 30-S	1	Muffler-Starter Side
❸5	M-645016-S	2	Screw-HF (M6X1.0X16)
❸6	X-20-1-S	2	Washer-Lock (1/4In)
❸7	M-839025-S	2	Screw-HF (M8X1.25X25)
❸8	24 468 14-S	2	Washer-Flat
❸9	24 126 15-S	1	Bracke-Muffler
❸10	24 314 16-S	1	Shield-Heat
❸11	24 237 06-S	2	Clamp-Muffler
❸12	24 164 19-S	1	Manifold-Exhaust
❸13	25 072 04-S	4	Stud (M8X1.25X33)
❸14	24 041 49-S	2	Gasket-Exhaust
❸15	M-841080-S	4	Nut-HF (M8X1.25)
❸16	24 164 20-S	1	Manifold-Exhaust
❶❸	24 782 27	1	Miniblock ASM
❶❸	24 755 108-S	1	Gasket Set

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