



Debris Blower 800

Model No. 44537 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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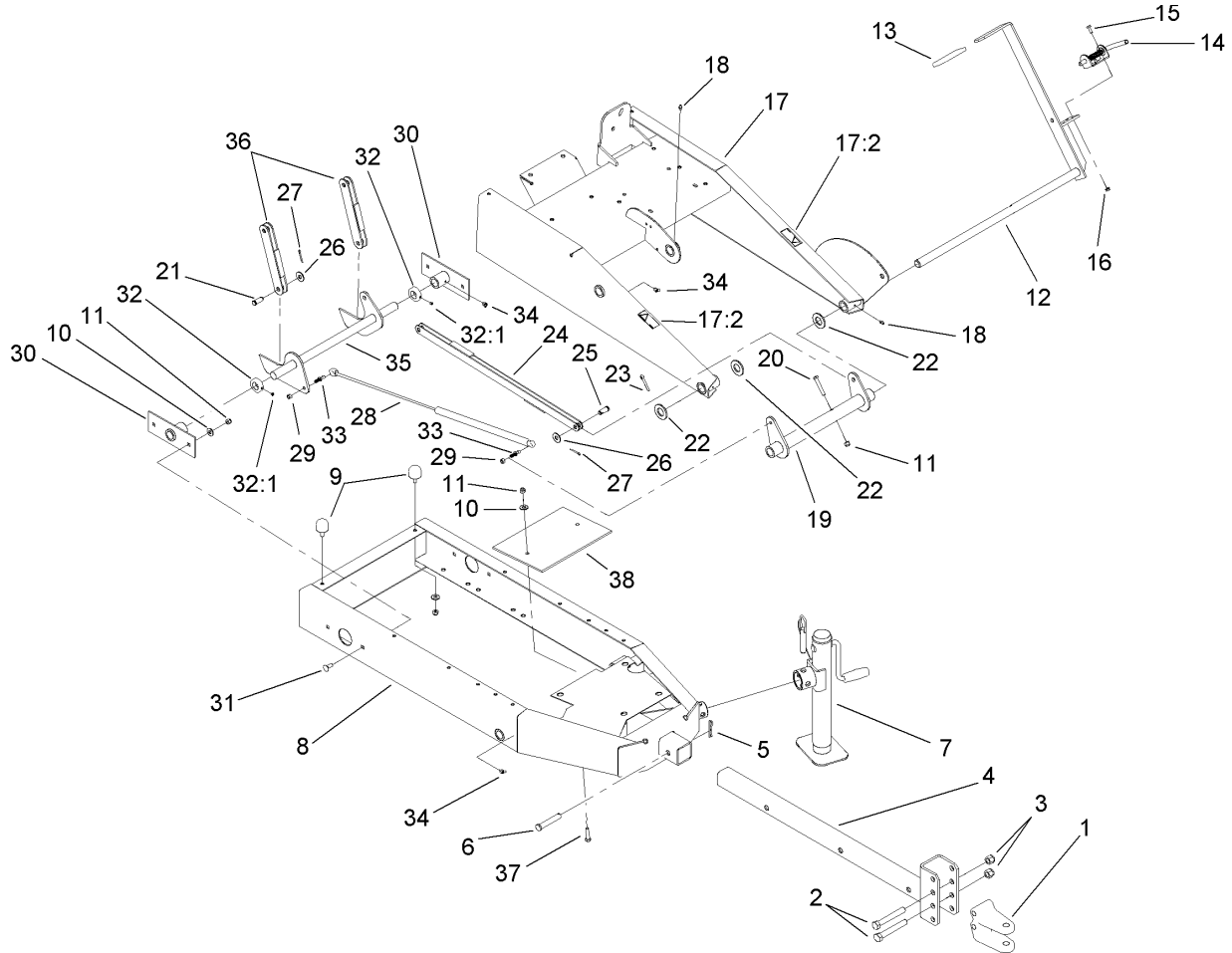
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	INC. incorporated
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HF. hex flange	PTH. phillips truss head
HH. hex head	PTO. power-take-off
HHF. hex head flange	RH. right hand
HHFTF. hex head flange thread forming	ROPS. roll-over-protection-system
HJ. hex jam	SFH. slotted fillister head
HLH. hex lag head	SHH. slotted hex head
HOC. height-of-cut	SHWH. slotted hex washer head
HSBH. hex socket button head	SPH. slotted pan head
HSFH. hex socket flat head	SQH. square head
HSH. hex socket head	SRH. slotted round head
HWH. hex washer head	STD. standard
HWHTF. hex washer head thread forming	TAP. self tapping
HYD. hydraulic	TTH. torx truss head

Footnotes

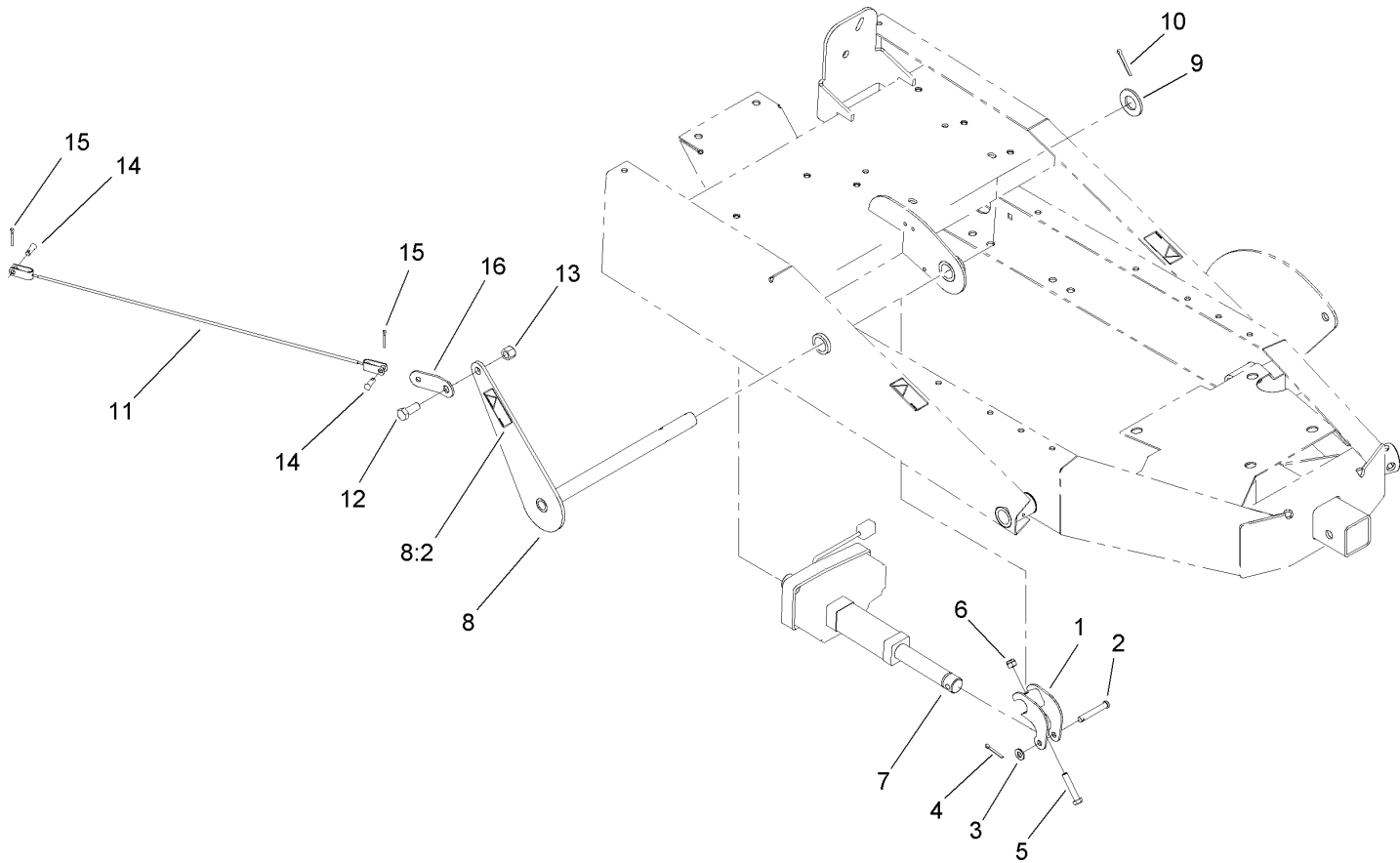
- | | |
|--|---------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Kohler dealer | |



Frame Assembly

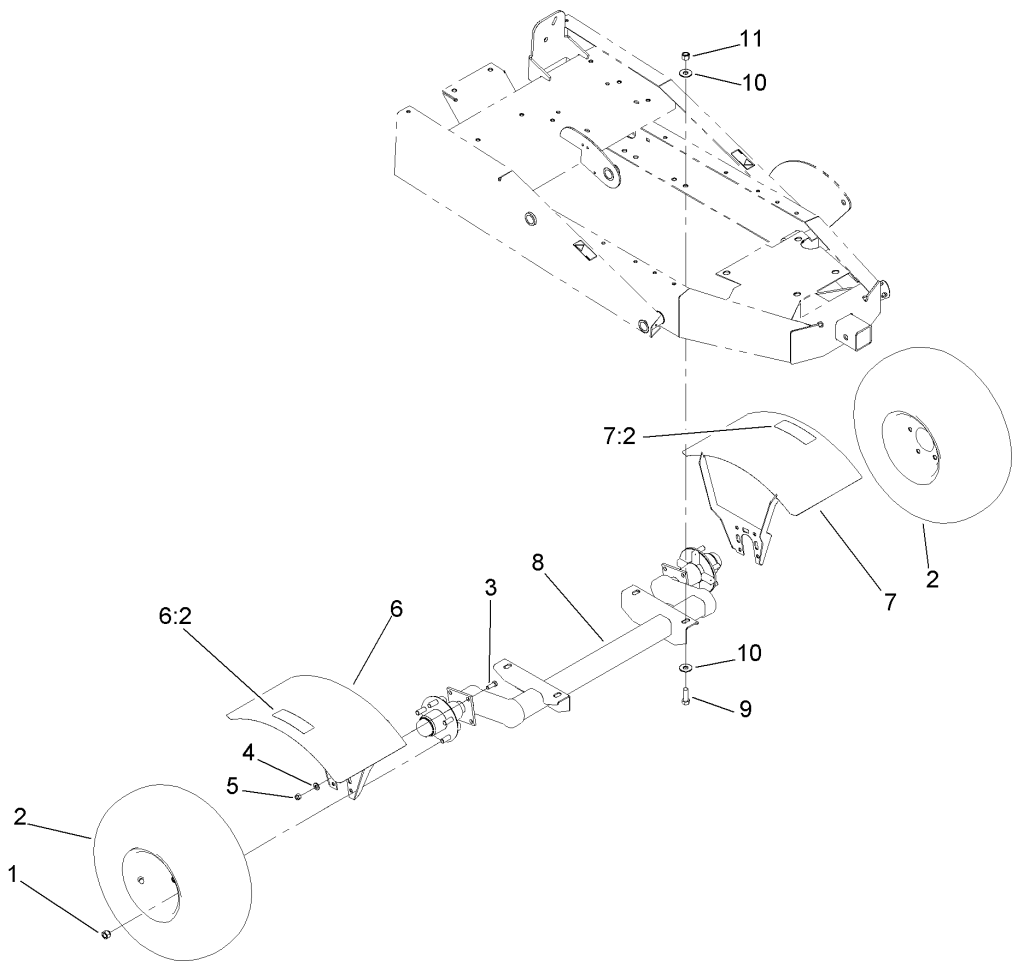
Ref	Part No.	Qty.	Description
1	47-3550-03	1	Hitch-Clevis
2	327-23	2	Screw-HH
3	3296-53	2	Nut-Lock, NI
4	105-4883-03	1	Hitch ASM
5	9335064	1	Pin-Cotter, Hair
6	283-78	1	Pin-Clevis
7	98-5016	1	Jack ASM
8	105-4874-03	1	Frame ASM
9	BL357-00	2	Bumper-Rubber
10	3256-4	8	Washer-Flat
11	3296-39	9	Nut-Lock, NI
12	BL334-00-01	1	Lift Lever ASM
13	105-4737	1	Cover-Handle
14	GV125-00	1	Latch-Door
15	321-4	4	Screw-HH
16	3296-42	4	Nut-Lock, NI
17	105-4896	1	Fan Mount ASM
17:2	93-6674	2	Decal-Warning
18	302-5	3	Fitting-Grease
19	105-8498-03	1	Lift-Control
20	323-11	1	Screw-HH
21	703182	4	Pin-Clevis
22	3256-62	3	Washer-Flat
23	3272-30	1	Pin-Cotter

Ref	Part No.	Qty.	Description
24	105-8486-03	1	Lift-Link
25	283-60	2	Pin-Clevis
26	3256-5	6	Washer-Flat
27	3272-16	6	Pin-Cotter
28	105-8478	1	Spring-Gas
29	32153-3	2	Nut-Hex, Side Deform
30	105-4870-03	2	Mount-Pivot
31	3231-2	4	Screw-CARR
32	PB502-00	2	Collar-Set
32:1	3246-1	1	Screw-Set
33	95-0275	2	Stud-Ball, Threaded
34	302-11	5	Fitting-Lube, 45 DEG
35	105-8489-03	1	Lift Arm ASM
36	105-8491-03	2	Bar-Lift, Link
37	323-9	2	Screw-HH
38	105-4881-03	3	Plate-Weight



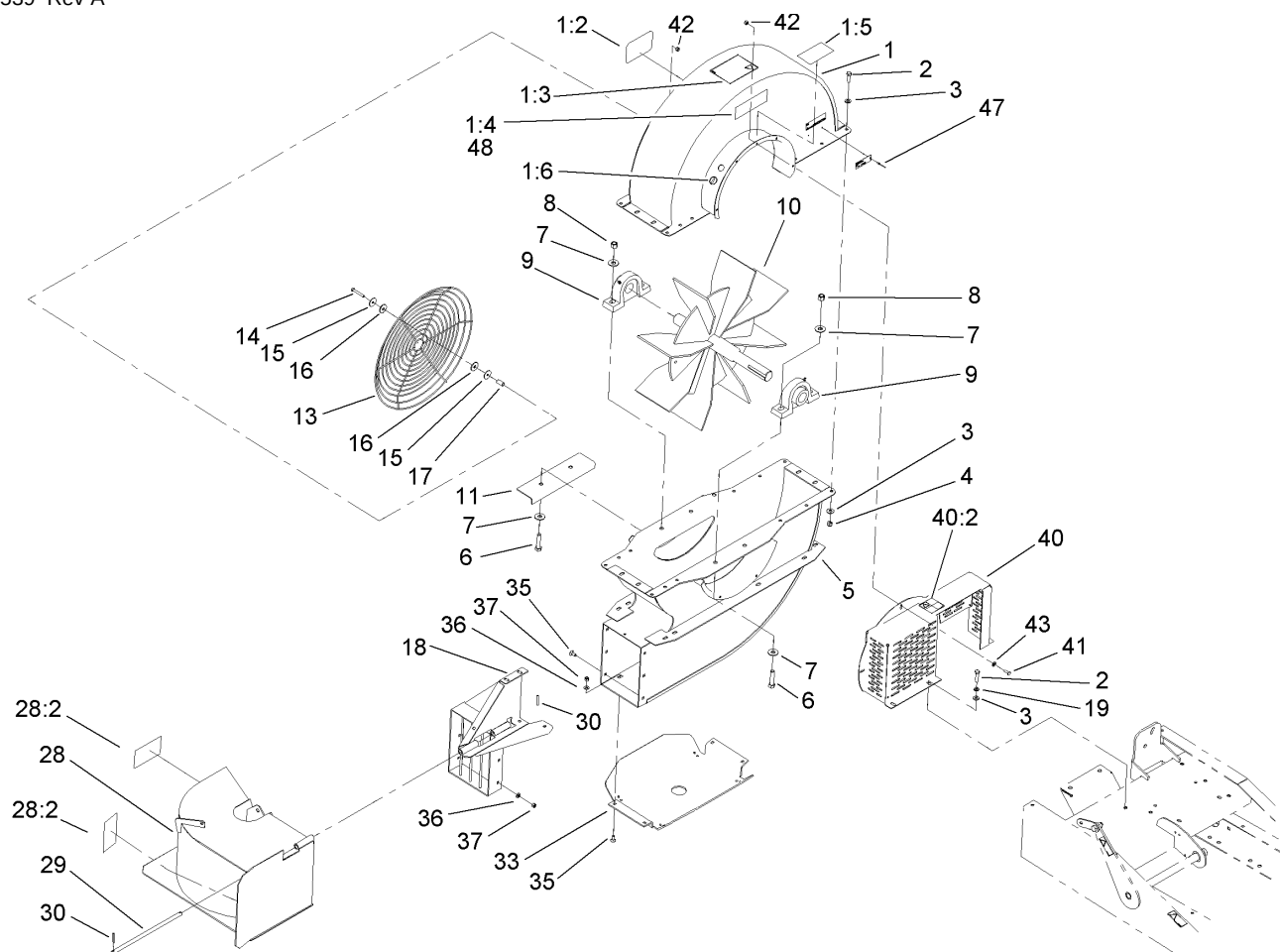
Pivot Assembly

Ref	Part No.	Qty.	Description				
1	BL365-00-01	1	Control Arm ASM				
2	283-82	2	Pin-Clevis				
3	3256-24	2	Washer-Flat				
4	3272-16	2	Pin-Cotter				
5	323-10	1	Screw-HH				
6	3296-39	1	Nut-Lock, NI				
7	BL370-00	1	Actuator-Linear				
8	106-0250	1	Control Pivot ASM				
8:2	93-6674	1	Decal-Warning				
9	3256-62	1	Washer-Flat				
10	3272-23	1	Pin-Cotter				
11	66-2871	1	Cable-Stop, Hood				
12	325-5	1	Screw-HH				
13	3296-23	1	Nut-Lock, NI				
14	283-75	2	Pin-Clevis				
15	3272-10	2	Pin-Cotter				
16	106-0263-01	1	Mount-Spring				



Axle Assembly

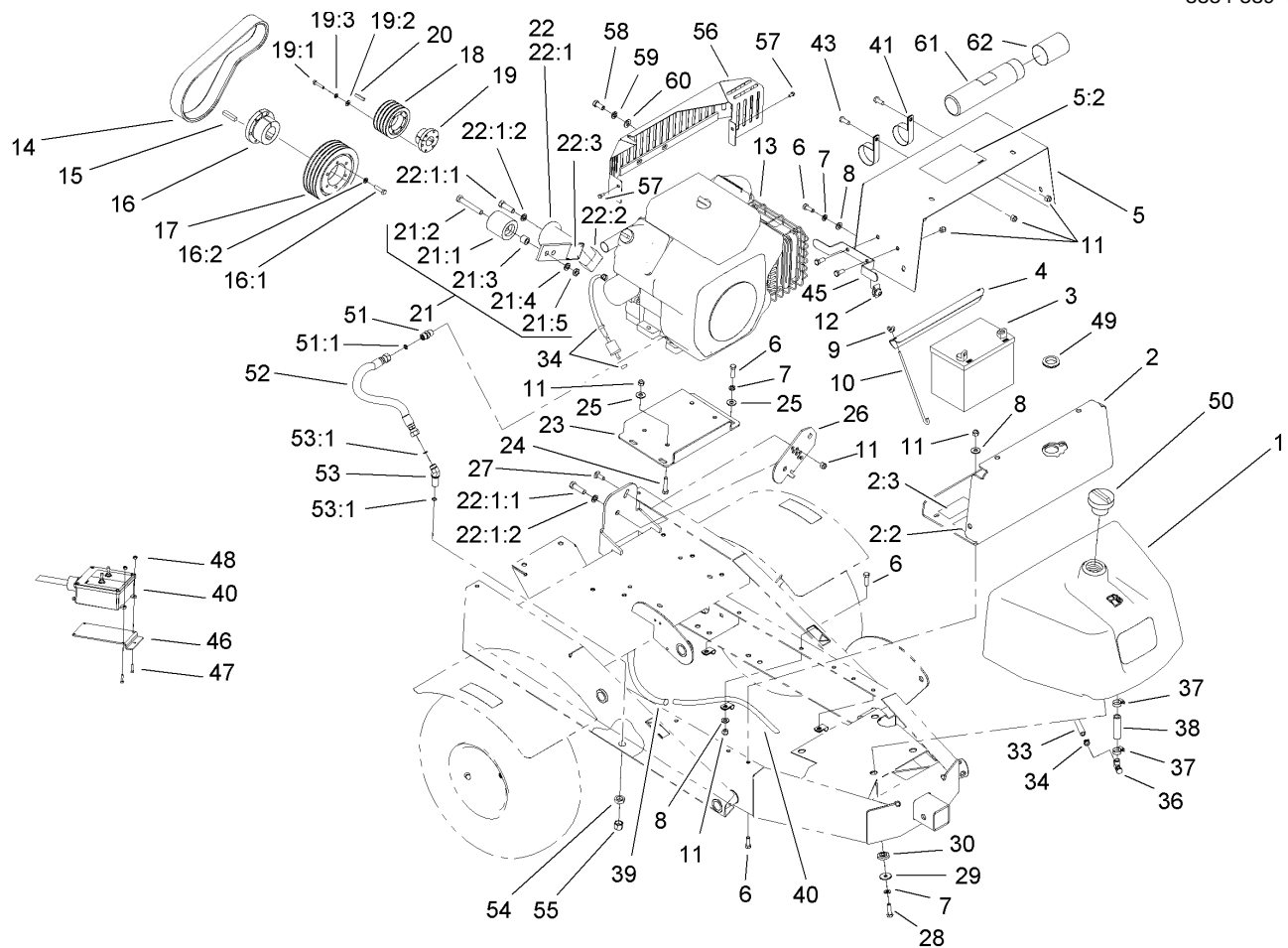
Ref	Part No.	Qty.	Description				
1	242-50	10	Nut-Lug				
2	106-0238	2	Tire ASM				
3	323-6	8	Screw-HH				
4	3256-24	8	Washer-Flat				
5	3296-39	8	Nut-Lock, NI				
6	106-0251	1	RH Fender ASM				
6:2	106-0272	1	Decal-Warning				
7	106-0252	1	LH Fender ASM				
7:2	106-0272	1	Decal-Warning				
8	BL350-00	1	Torflex Axle ASM				
9	325-6	4	Screw-HH				
10	3256-6	8	Washer-Flat				
11	3296-23	4	Nut-Lock, NI				



Blower Assembly

Ref	Part No.	Qty.	Description
1	105-4887	1	Upper Housing ASM
1:2	67-1300	1	Decal
1:3	98-3110	1	Decal-Caution
1:4	105-0707	1	Decal-Warning
1:5	105-0709	1	Decal-Warning
1:6	58-6520	4	Decal-Grease
2	323-6	19	Screw-HH
3	3256-24	35	Washer-Flat
4	3296-39	21	Nut-Lock, NI
5	105-4716-01	1	Lower Housing ASM
6	325-9	4	Screw-HH
7	3256-6	8	Washer-Flat
8	3296-23	4	Nut-Lock, NI
9	105-0621	2	Bearing-Block, Pillow
10	105-4864-01	1	Impeller ASM
11	105-4735-01	1	Mount-Stabilizer, Bearing
13	105-0664-01	1	Guard-Fan, Rear
14	321-11	6	Screw-HH
15	3256-58	12	Washer-Flat
16	105-4734	12	Washer-Rubber
17	105-4733	6	Spacer-Guard, Fan
18	BL310-00-01	1	Frame-Exhaust
19	3253-21	3	Washer-Lock
28	105-4888	1	Chute ASM

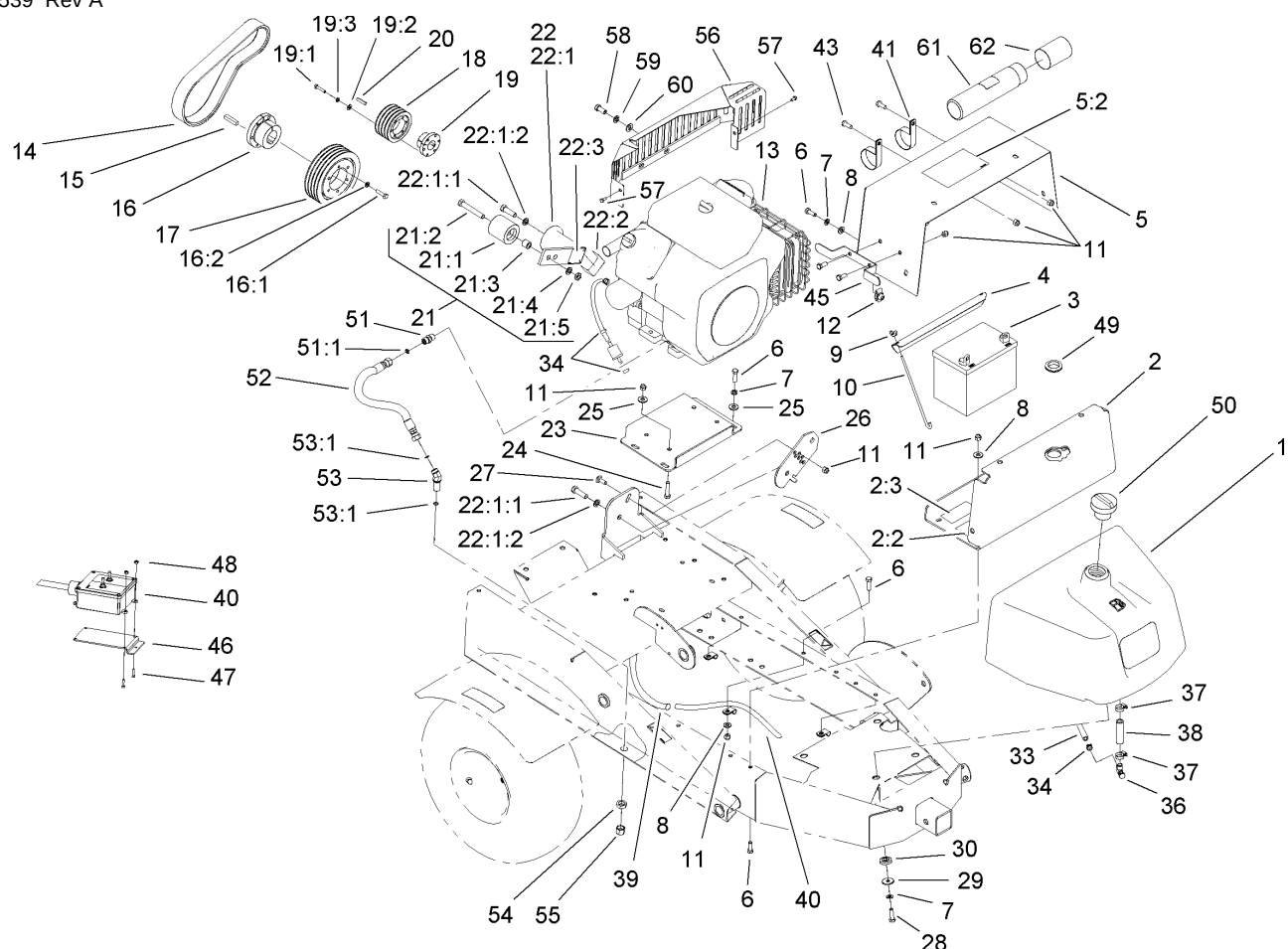
Ref	Part No.	Qty.	Description
28:2	105-0708	2	Decal-Danger
29	105-4730	1	Rod-Hinge
30	32121-103	1	Pin-Spring
33	105-4917-01	1	Plate-Skid, Turf
35	3230-1	10	Bolt-CARR
36	3256-23	10	Washer-Flat
37	3296-29	10	Nut-Lock, NI
40	105-4890	1	Belt Cover ASM
40:2	105-4586	1	Decal-Shield
41	321-4	2	Screw-HH
42	3296-42	8	Nut-Lock, NI
43	3256-22	2	Washer-Flat
47	923786	1	Rivet
48	105-0698	1	Decal-Caution



Engine and Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	105-8266	1	Tank-Fuel
2	106-0258	1	Mount-Battery
2:2	93-6668	1	Decal-Battery
2:3	93-7276	1	Decal-Danger
3	104-8162	1	Battery
4	24-6420-03	1	Holddown-Battery
5	105-4895	1	Battery Cover ASM
5:2	106-0257	1	Decal-Danger, Blower
6	323-6	10	Screw-HH
7	3253-21	14	Washer-Lock
8	3256-24	7	Washer-Flat
9	32103-22	2	Nut-Wing
10	103-1312	2	Bolt-Holddown
11	3296-39	16	Nut-Lock, NI
12	105-4886	6	Nut-Tinnerman
13		1	Engine-Kohler, Ch23S 76609
14	106-0266	1	V-Belt
15	41-004-5241	1	Key
16	105-0613	1	Bushing-Pulley
16:1	322-6	3	Screw-HH
16:2	3253-4	3	Washer-Lock
17	105-8482	1	Pulley
18	105-8480	1	Pulley
19	105-8481	1	Bushing

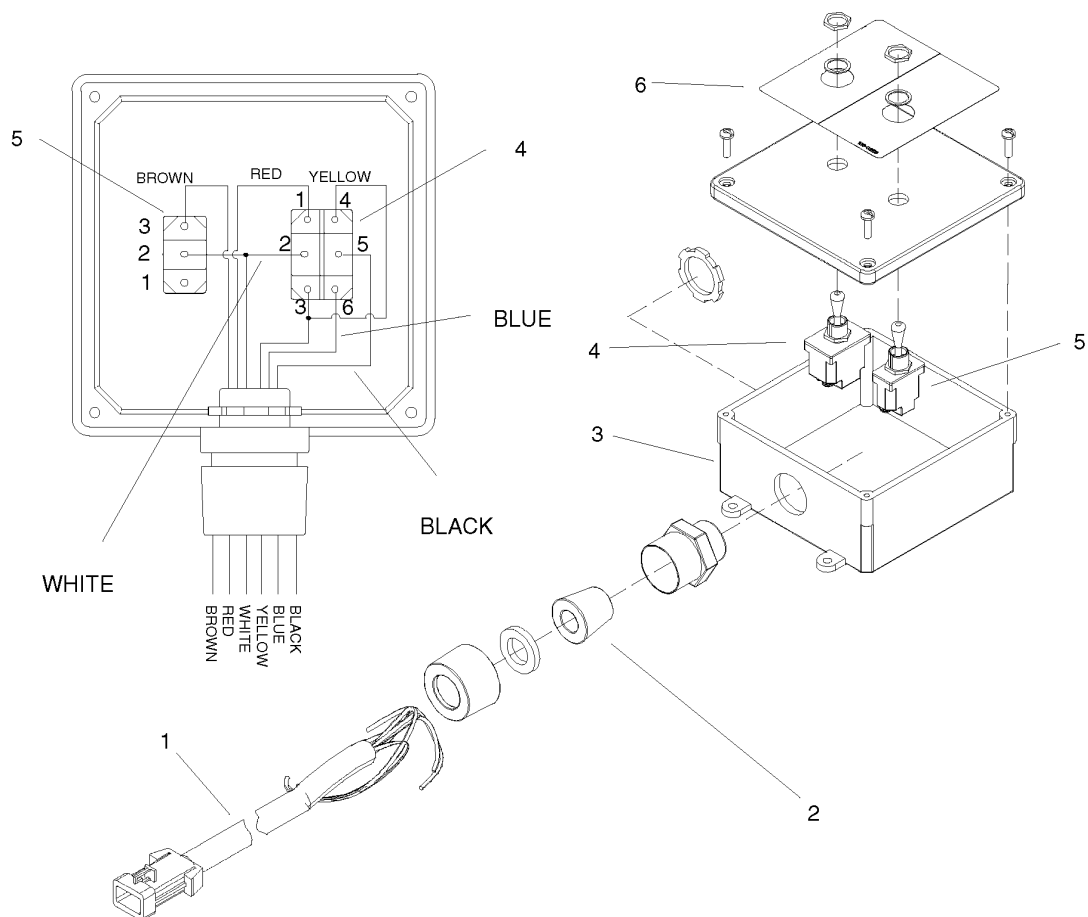
Ref	Part No.	Qty.	Description
19:1	321-8	3	Screw-HH
19:2	3256-22	3	Washer-Flat
19:3	3253-3	3	Washer-Lock
20	79-3370	1	Key
21	BL353-00	1	Pulley-Idler
21:1	106-0244	1	Roller-Idler
21:2	33116-080	1	Screw-HH
21:3	106-0243	1	Spacer-Idler
21:4	48-8070	1	Washer-Lock
21:5	95-4181	1	Nut-HH Jam
22	105-0667	1	Idler Tensioner ASM
22:1		1	Tensioner-Idler
22:1:1	33116-040	1	Screw-HH
22:1:2	3253-7	1	Washer-Lock
22:2	105-0668	1	Decal-Align
22:3	105-0669	1	Decal-Angle
23	106-0404-03	1	Engine Mount ASM
24	323-9	1	Screw-HH
25	3256-4	8	Washer-Flat
26	106-0400	1	Plate-Tensioner
27	3231-2	1	Screw-CARR
28	323-7	7	Screw-HH
29	63-8410	4	Washer
30	240-11	4	Bushing-Flange



Engine and Fuel Tank Assembly (continued)

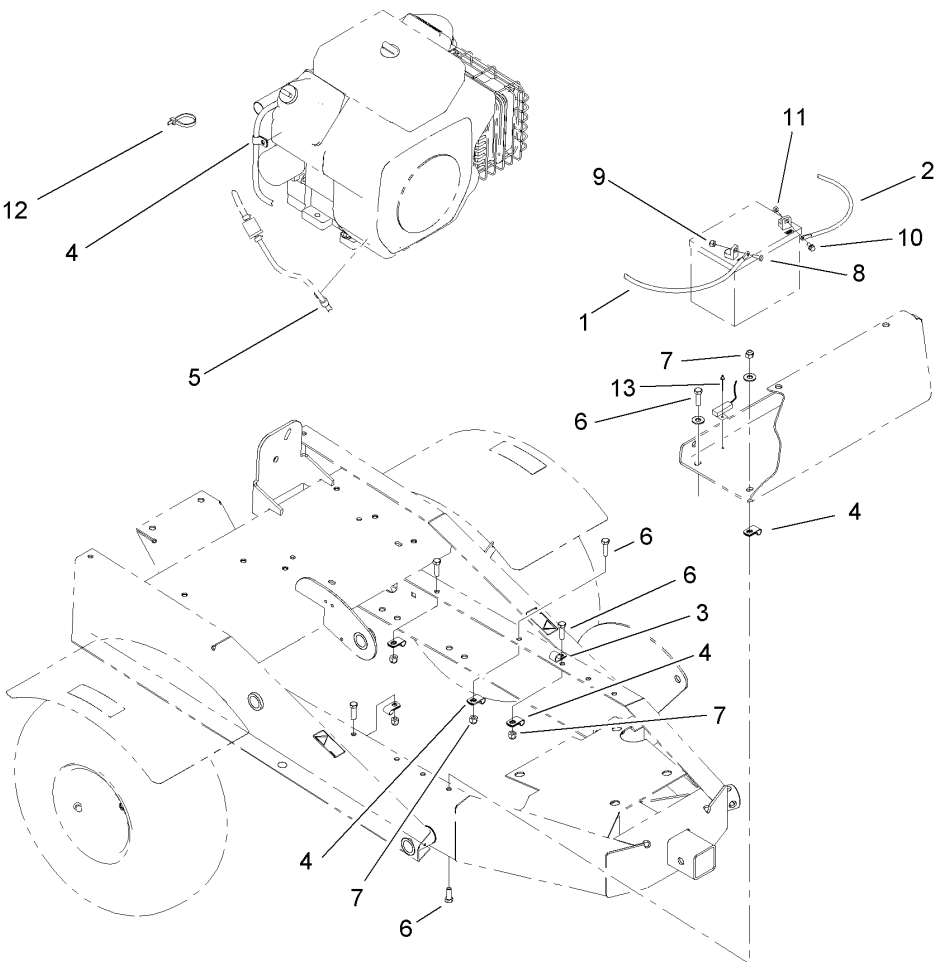
Ref	Part No.	Qty.	Description
33	110-7502	1	Hose-Fuel
34	92-2379	4	Clamp-Hose
36	56-2520	1	Fitting-Shut Off, Fuel
37	2412-36	2	Clamp-Hose
38	110-7504	1	Hose-Fuel
39	106-0247	1	Harness-Wire, Main
40	106-0260	1	Remote Control ASM
41	2412-133	2	R-Clamp
43	323-5	2	Screw-HH
45	106-0262-01	1	Mount-Harness
46	106-0261-01	1	Mount-Control
47	3290-500	4	Screw-PPH
48	3296-2	4	Nut-Lock
49	240-3	1	Grommet-Rubber
50	93-7170	1	Cap-Fuel
51	340-12	1	Fitting-Straight
51:1	237-22	1	O-Ring
52	83-1170	1	HYD Hose ASM
53	340-69	1	Elbow-Bulkhead, 45 DEG
53:1	237-22	2	O-Ring
54	340-70	1	Nut-Lock
55	340-117	1	Cap
56	105-4929-03	1	Guard-Exhaust
57	33113-012	2	Screw-HH

Ref	Part No.	Qty.	Description
58	324-4	2	Screw-HH
59	3253-6	2	Washer-Lock
60	3256-25	2	Washer-Flat
61	104-7050	1	Housing-Manual
62	104-7048	1	Cap-Housing



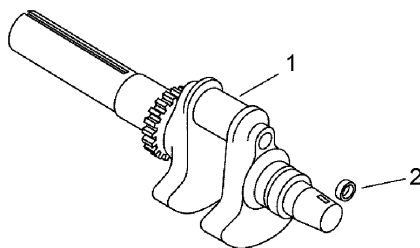
Remote Control Assembly No. 106-0260

Ref	Part No.	Qty.	Description
1	106-0248	1	Harness-Wire, Control
2	105-4916	1	Relief-Strain
3	SVC14700	1	Box-Electric
4	SVC15100	1	Switch-Toggle
5	CGB10200	1	Switch-Toggle
6	106-0256	1	Decal-Control



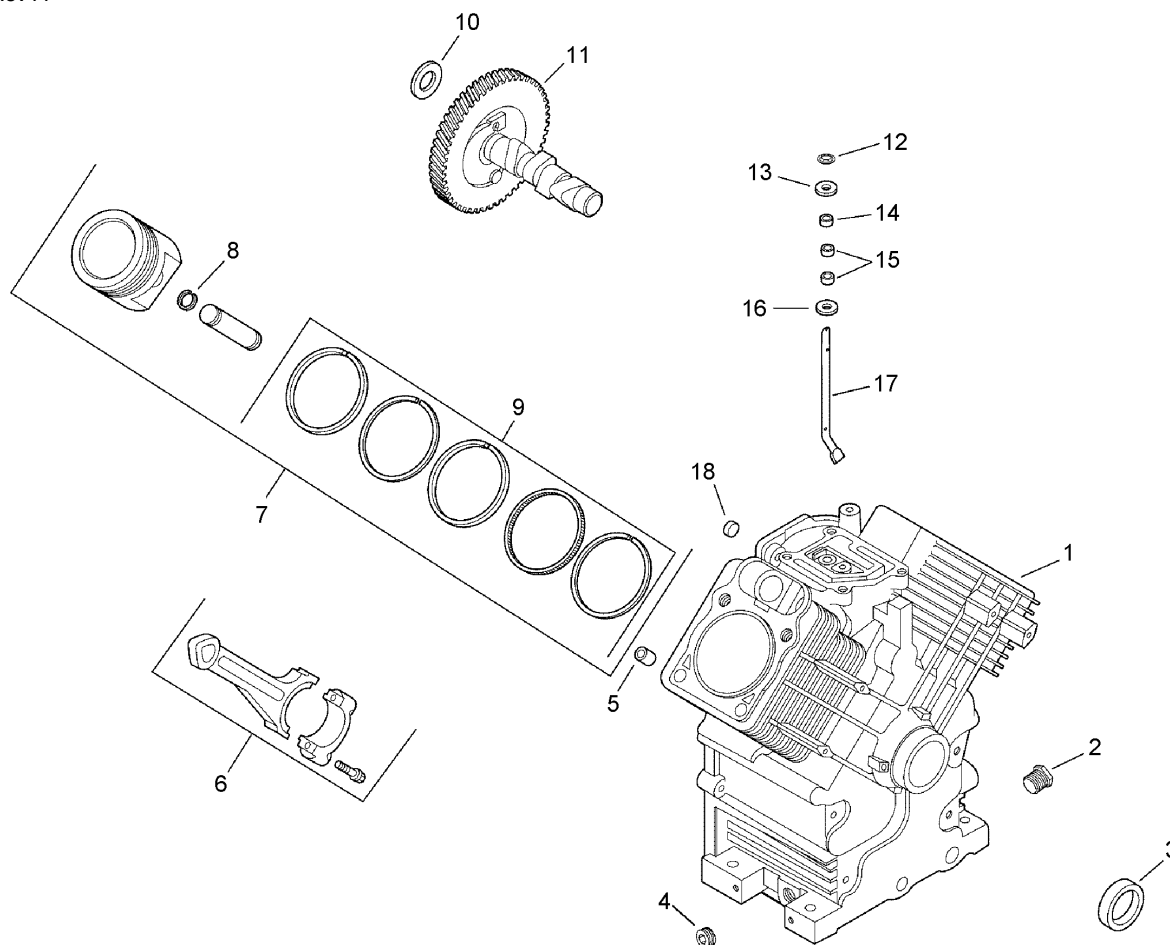
Electrical and Fuel Line Assembly

Ref	Part No.	Qty.	Description				
1	106-0255	1	Cable-Positive				
2	99-7415	1	Cable-Negative				
3	98-3883	1	Clamp-Wire				
4	2412-138	7	R-Clamp				
5	1-323229	1	Clip-Loom				
6	323-6	4	Screw-HH				
7	3296-39	4	Nut-Lock, NI				
8	321-4	1	Screw-HH				
9	3296-42	1	Nut-Lock, NI				
10	3234-5	2	Screw-HHF				
11	3217-5	2	Nut-Hex				
12	1-303335	6	Tie-Plastic				
13	3269-28	1	Rivet-Pop				



Crankshaft Assembly Kohler CH23S 76609

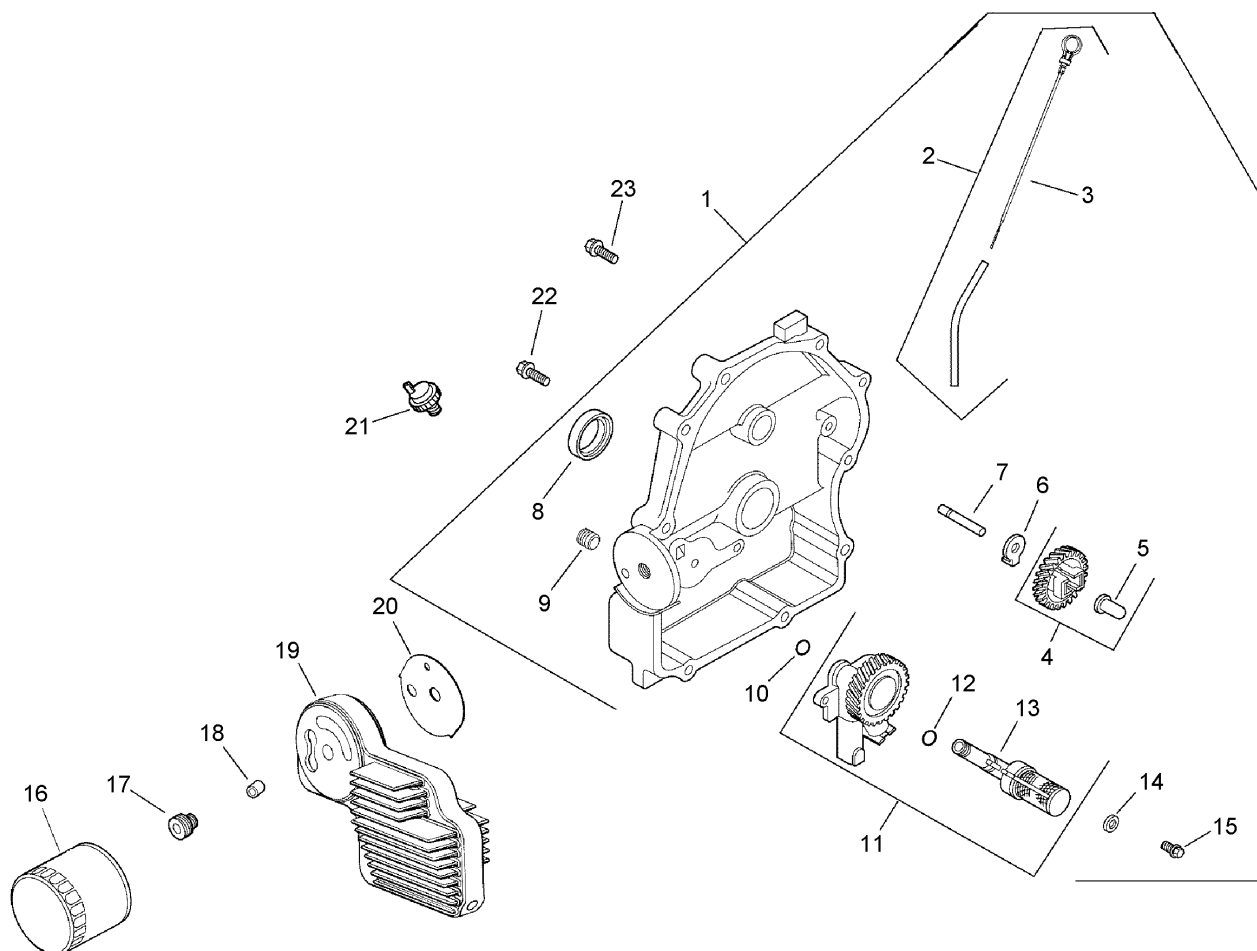
Ref	Part No.	Qty.	Description
❸1	24 014 44-S	1	Crankshaft ASM (Includes 2)
❸2	52 139 09-S	1	Plug-Cup



Crankcase Assembly Kohler CH23S 76609

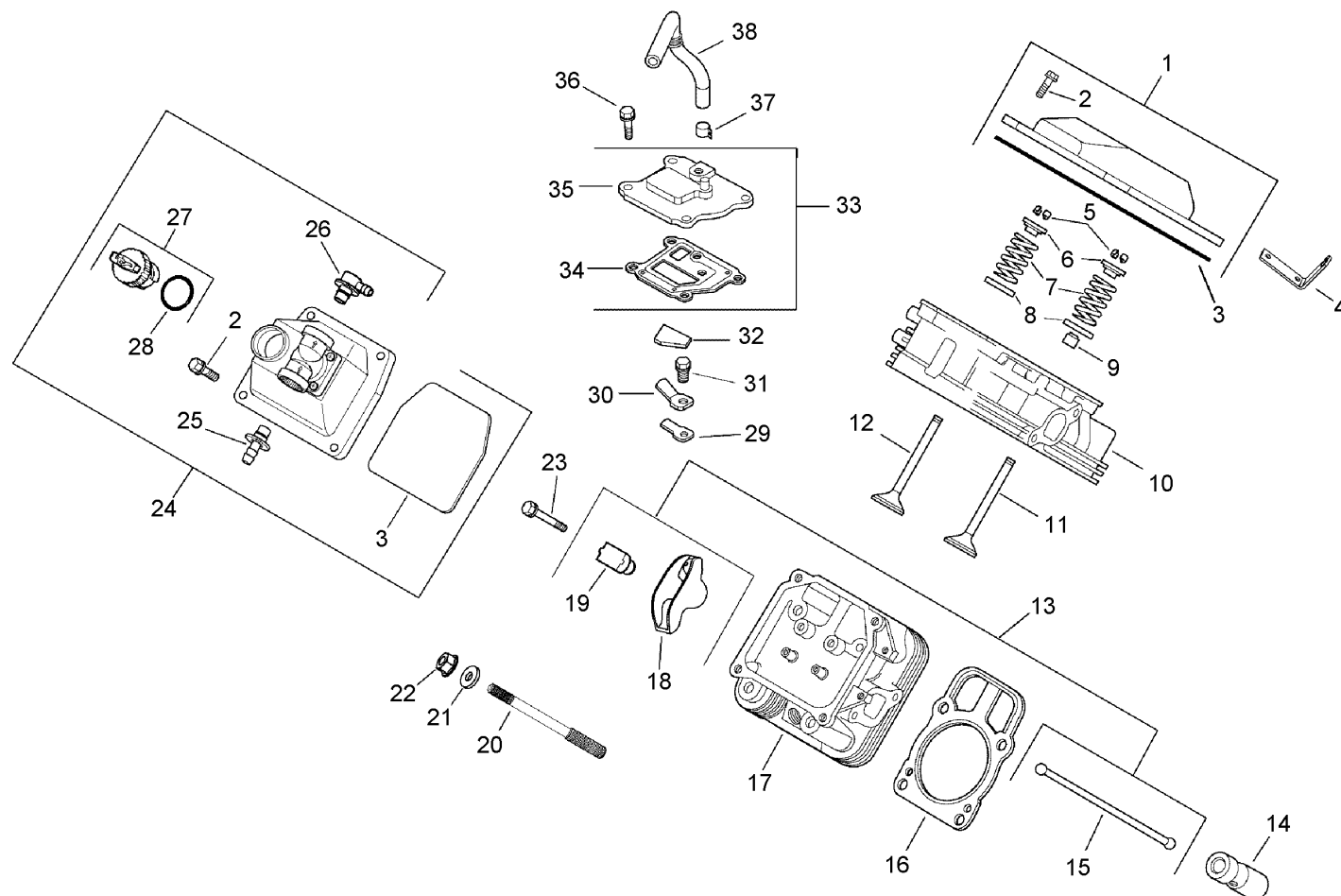
Ref	Part No.	Qty.	Description
2 1		1	Crankcase (Use: Miniblock 24 782 27)
2	52 139 02-S	2	Plug-Pipe
3	24 032 01-S	1	Seal-Oil, Front
4	25 139 60-S	1	Plug-Pipe, 1/8In Allen Head
5	24 380 13-S	6	Pin-Locating
6	24 067 13-S	2	Rod-Connecting (STD)
6	24 067 14-S	2	Rod-Connecting (.25)
7	24 874 09-S	2	Piston W/Ring Set (STD) (Includes 8, 9)
7	24 874 15-S	2	Piston W/Ring Set (.08)
7	24 874 10-S	2	Piston W/Ring Set (.25)
7	24 874 11-S	2	Piston W/Ring Set (.50)
8	24 018 01-S	4	Retainer-Pin, Piston
9	24 108 08-S	2	Ring Set (STD And .08)
9	24 108 09-S	2	Ring Set (.25)
9	24 108 10-S	2	Ring Set (.50)
10	12 422 09-S	1	Shim-Camshaft, Red
10	12 422 13-S	1	Shim-Camshaft, Black
10	12 422 07-S	1	Shim-Camshaft, White
10	12 422 08-S	1	Shim-Camshaft, Blue
10	12 422 10-S	1	Shim-Camshaft, Yellow
10	12 422 11-S	1	Shim-Camshaft, Green
10	12 422 12-S	1	Shim-Camshaft, Gray

Ref	Part No.	Qty.	Description
11	24 012 10-S	1	Camshaft
12	24 018 09-S	1	Retainer-Ring
13	M-931010-S	1	Washer-Plain (Top)
14	28 032 09-S	1	Seal-Cross Shaft, Governor
15	28 030 05-S	2	Bearing, Needle
16	24 468 15-S	1	Washer-Flat (Bottom)
17	24 144 39-S	1	Shaft-Cross, Governor
18	52 139 09-S	1	Plug-Cup



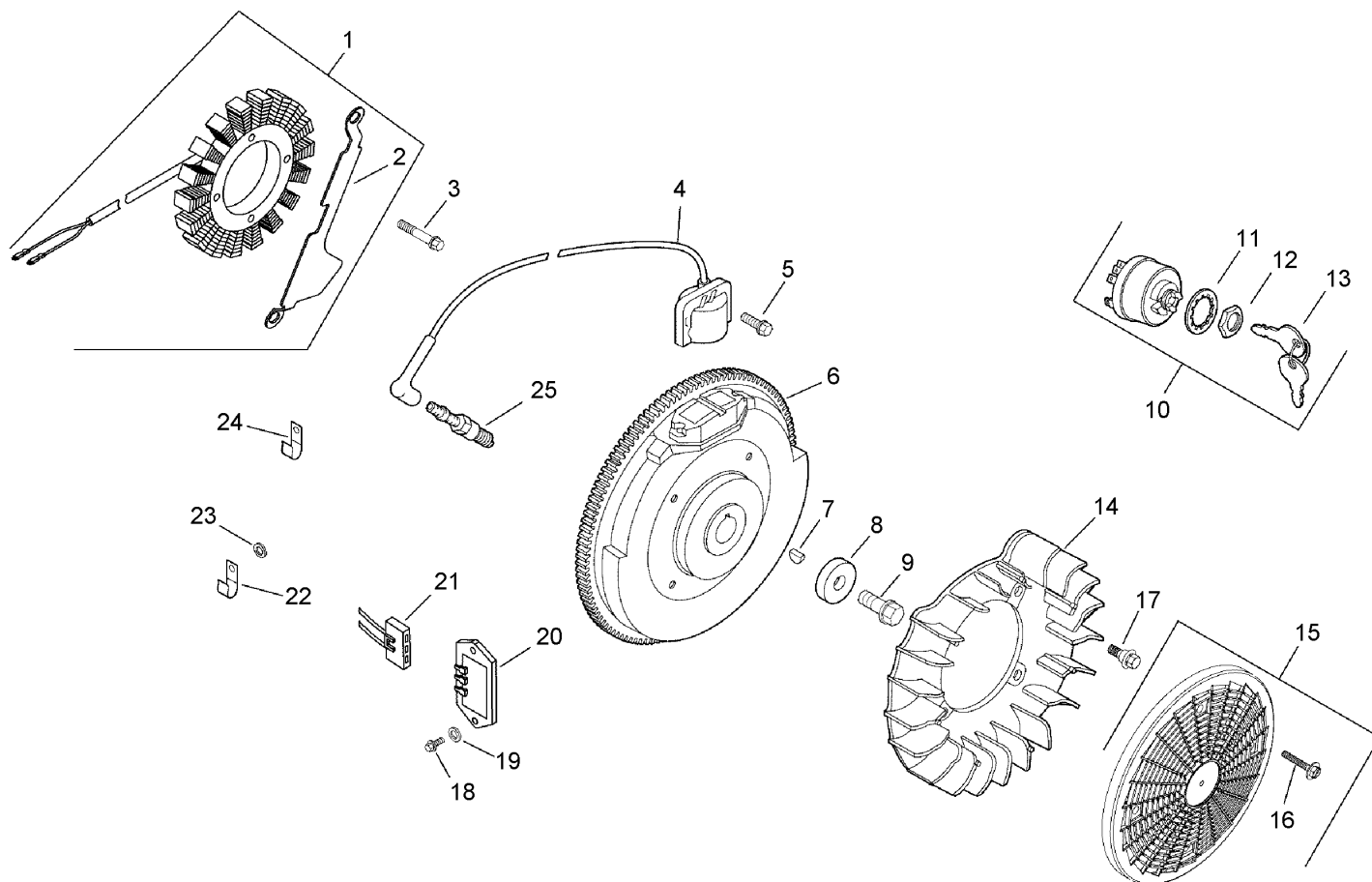
Oil Pan and Lubrication Assembly Kohler CH23S 76609

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	24 009 83-S	1	Closure Plate ASM (Includes 2-15)	❶	12 086 13-S	1	Screw-HF (M8X1.25X 50)
❷	24 755 121-S	1	Dipstick Tube ASM (Includes 3)	❶	X-22-10-S	1	Washer-Lock
❸	24 038 10-S	1	Dipstick	❶	25 113 05-S	1	Decal-Sentry, Oil
❹	24 043 12-S	1	Governor Gear Kit (Includes 5)				
❺	12 380 01-S	1	Pin-Regulating, Governor				
❻	24 448 02-S	1	Tab-Locking				
❼	12 144 02-S	1	Shaft-Gear, Governor				
❸	52 032 08-S	1	Seal-Oil (PTO End)				
❹	25 139 60-S	1	Plug-Pipe, 1/8In Allen Head				
❶	24 153 08-S	1	O-Ring				
❶	24 393 37-S	1	Oil Pump ASM (Includes 12, 13)				
❶	24 153 01-S	1	O-Ring (Oil Pick Up)				
❶	24 381 04-S	1	Pick Up-Oil				
❶	M-631005-S	2	Washer-Plain (6Mm)				
❶	M-645025-S	2	Screw-HF (M6X1.0X25)				
❶	52 050 02-S	1	Filter-Oil				
❶	24 136 05-S	1	Nipple-Filter, Oil				
❶	24 380 13-S	1	Pin-Locating				
❶	24 594 24-S	1	Oil Cooler ASM				
❶	24 041 29-S	1	Gasket-Adapter, Oil Filter				
❶	25 099 24-S	1	Switch-Pressure				
❶	24 086 16-S	9	Screw-HF (M8X1.25X45)				
❶	24 086 17-S	1	Screw-HF (M8X1.25X45)				



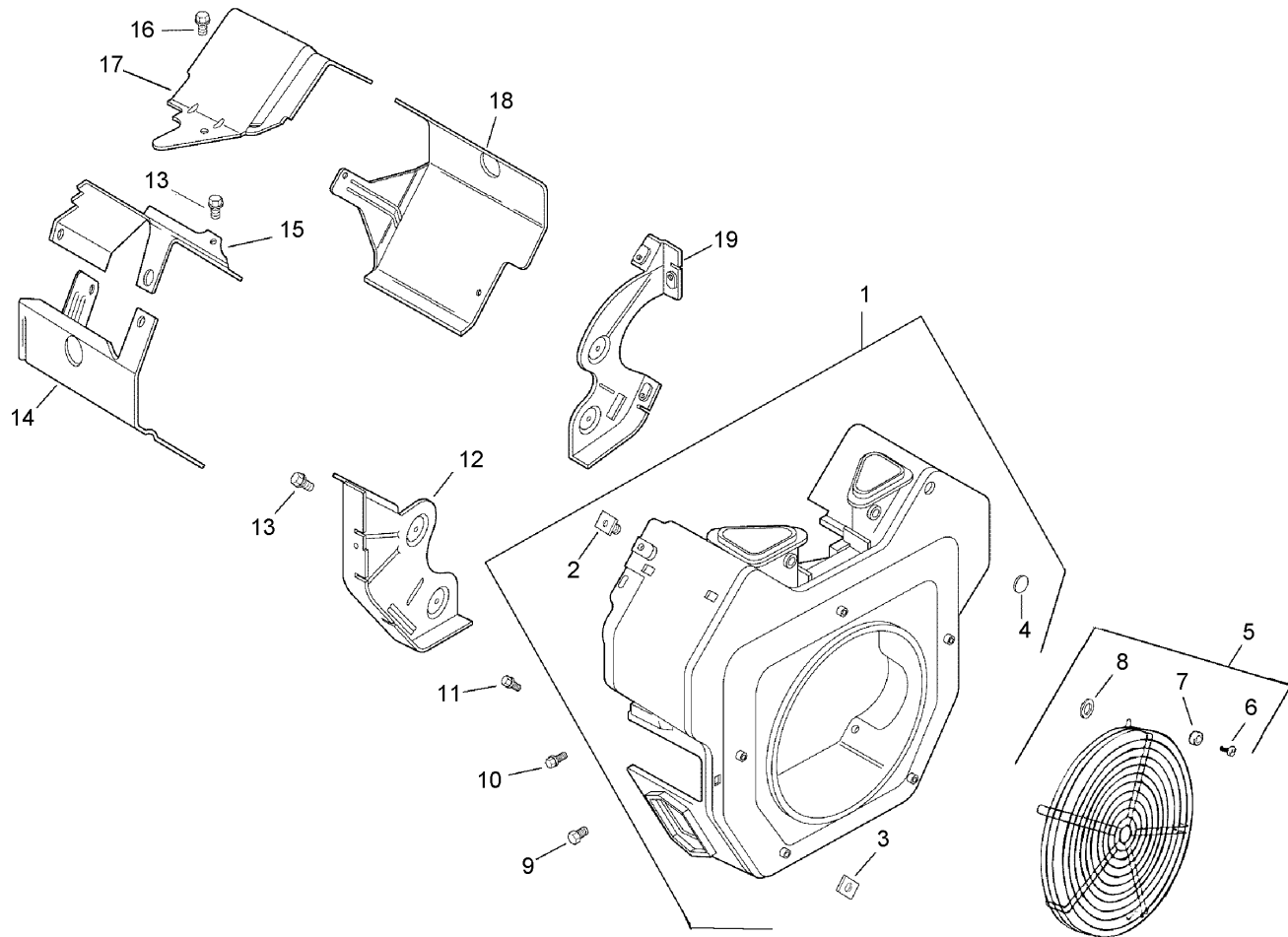
Head, Valve and Breather Assembly Kohler CH23S 76609

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover Kit (Includes 2, 3)	❷2	24 100 10-S	8	Nut-HF (M8X1.25)
❷2	M-651030-S	4	Screw-HF (M6X1.0X30)	❷3	66 086 07-S	4	Screw
❷3	24 153 28-S	1	O-Ring	❷4	24 559 08-S	1	Fuel Pump Valve Cover Kit (Includes 2,3,25-28)
❷4	24 445 01-S	2	Strap-Lifting	❷5	25 294 09-S	1	Connector-Hose, Straight
❷5	12 755 03-S	4	Retainer Kit	❷6	25 294 11-S	1	Connector-Hose, 90 Degree
❷6	12 173 01-S	4	Cap-Spring, Valve	❷7	24 227 02-S	1	Oil Fill Cap Kit (Includes 28)
❷7	24 089 02-S	4	Spring-Valve	❷8	24 153 09-S	1	O-Ring
❷8	235011-S	4	Retainer-Spring	❷9	24 402 03-S	1	Reed-Breather
❷9	66 032 05-S	2	Seal-Stem, Valve	❷0	66 018 04-S	1	Retainer-Reed, Breather
❷0	24 318 68-S	1	No. 1 Cylinder Head ASM	❷1	M-545010-S	1	Screw-HF (M5X0.8X10)
❷1	24 017 01-S	2	Valve-Intake (STD)	❷2	24 050 01-S	1	Filter-Breather
❷1	24 017 02-S	2	Valve-Intake (.25)	❷3	24 033 01-S	1	Breather Kit (Includes 34, 35)
❷2	24 016 01-S	2	Valve-Exhaust (STD)	❷4	24 041 51-S	1	Gasket-Breather
❷2	24 016 02-S	2	Valve-Exhaust (.25)	❷5	24 096 86-S	1	Cover-Breather
❷3	24 755 66-S	1	Valve Train Kit (15, 18, 19)	❷6	M-645020-S	4	Screw-HF (M6X1.0X20)
❷4	25 351 04-S	4	Lifter-Valve	❷7	25 237 14-S	1	Clamp
❷5	24 411 05-S	4	Rod-Push	❷8	24 326 26-S	1	Hose-Breather
❷6	24 841 02-S	2	Cylinder Head Gasket Kit	❶❸	24 755 147-S	1	Cylinder Head Hardware Kit (Includes 5-9, 11, 12, 15, 18, 19, 23)
❷7	24 318 71-S	1	No. 2 Cylinder Head ASM				
❷8	25 186 01-S	4	Arm-Rocker				
❷9	24 599 01-S	4	Pivot-Arm, Rocker				
❷0	24 072 09-S	8	Stud-Head, Cylinder				
❷1	24 468 16-S	8	Washer				



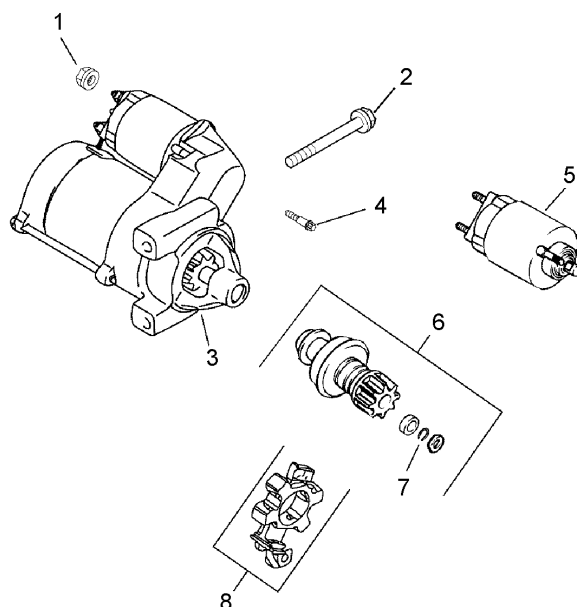
Ignition and Electrical Assembly Kohler CH23S 76609

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	54 755 09-S	1	Stator Kit (Includes 2)	❶25	25 132 12-S	2	Spark Plug
❶2	24 126 139-S	1	Bracket-Wire, Stator	❶❶	24 126 137-S	1	Bracket-Strap, Ground
❶3	M-548025-S	2	Screw (M5X0.8X25)	❶❶	25 468 07-S	1	Washer
❶4	24 584 01-S	2	Module-Ignition	❶❶	24 176 41-S	1	Harness-Wiring
❶5	M-545020-S	4	Screw-HF (M5X0.8X20)	❶❶	24 176 112-S	1	Harness-Wiring
❶6	24 025 04-S	1	Flywheel	❶❶	24 518 09-S	1	Lead-Green (19-1/2In - 18 Gauge Fully Insulated Push On Tab Terminals)
❶7	X-42-15-S	1	Key	❶❶	25 518 34-S	1	Lead-Violet (36-1/2In - 12 Gauge Uninsulated Push On Tab And Insulated Grip Barrel Eyelet Terminals)
❶8	12 468 03-S	1	Washer-Plain (3/8In)	❶❶	25 454 03-S	2	Tie-Cable
❶9	12 086 14-S	1	Screw-HF (M10X1.5X46)	❶❶	24 113 126-S	1	Decal-Key Switch
❶10	25 099 04-S	1	Key Switch ASM (Includes 11-13)	❶❶	24 113 18-S	1	Decal-Screen, Grass
❶11	48 468 02-S	1	Washer				
❶12	48 100 01-S	1	Nut-Switch, Key				
❶13	48 340 01-S1	1	Key (Set Of 2)				
❶14	24 157 07-S	1	Fan				
❶15	54 755 15-S	1	Grass Screen Kit (Includes 16)				
❶16	25 086 117-S	4	Screw				
❶17	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16)				
❶18	24 086 18-S	2	Screw-Head, Phillips				
❶19	X-25-92-S	2	Washer-Plain				
❶20	41 403 09-S	1	Rectifier-Regulator				
❶21	236602-S	1	Connector				
❶22	235173-S	1	Clip-Cable				
❶23	X-25-63-S	1	Washer-Plain (1/4In)				
❶24	48 154 02-S	1	Clip-Cable (B+ Lead)				



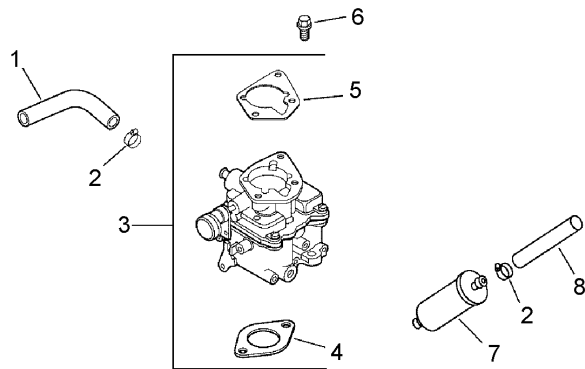
Blower Housing and Baffle Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description				
❶1	24 027 196-S	1	Blower Housing ASM (Includes 2-4 And 24 332 01-S)				
❷2	24 100 01-S	2	Nut-Plastic				
❸3	24 100 02-S	2	Nut-Plastic				
❹4	25 139 16-S	1	Plug-Button (9/16In)				
❺5	24 755 94-S	1	Guard Kit (Includes 6-8 And 24 332 01-S)				
❻6	24 086 39-S	3	Screw-Head, Pan				
❼7	24 112 09-S	3	Spacer				
❽8	24 468 10-S	3	Washer-Plain (1/4In)				
❾9	M-551016-S	1	Screw-HF (M5X0.8X16)				
❿10	M-545016-S	3	Screw-HF (M5X0.8X16)				
⓫11	M-545020-S	4	Screw-HF (M5X0.8X20)				
⓬12	24 146 18-S	1	Plate, Backing-No.2 Side				
⓭13	M-645016-S	6	Screw-HF (M6X1.0X16)				
⓮14	24 063 20-S	1	Baffle-Cylinder Barrel, No. 2 Side				
⓯15	24 063 70-S	1	Baffle-Valley (No. 2 Side)				
⓰16	M-545010-S	2	Screw-HF (M5X0.8X10)				
⓱17	24 063 59-S	1	Baffle-Valley (No. 1 Side)				
⓲18	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)				
⓳19	24 146 20-S	1	Plate-Backing (No. 1 Side)				
⓴❶	24 332 01-S	5	Insert-Threaded				
⓴❷	24 113 90-S	1	Decal-23Hp				
⓴❸	25 113 39-S	1	Decal-Lamination, Clear				



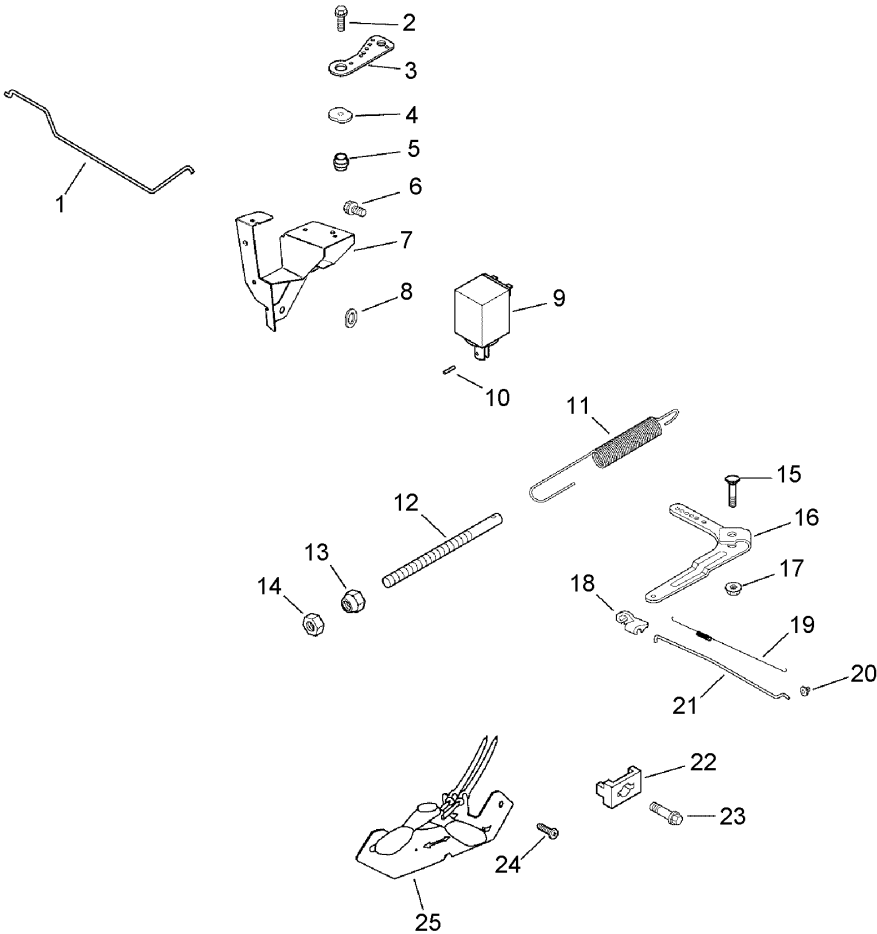
Starting System Assembly Kohler CH23S 76609

Ref	Part No.	Qty.	Description				
❸1	M-841080-S	1	Nut-HF (M8X1.25)				
❸2	M-839080-S	2	Screw-HF (M8X1.25X80)				
❸3	25 098 09-S	1	Starter ASM (Includes 4-8)				
❸4	25 086 113-S	3	Screw-Torx Head, External				
❸5	25 435 05-S	1	Solenoid Kit (Includes 4)				
❸6	25 755 33-S	1	Pinion Drive Kit (Includes 7)				
❸7	25 141 05-S	1	Ring				
❸8	25 221 01-S	1	Brush Kit				



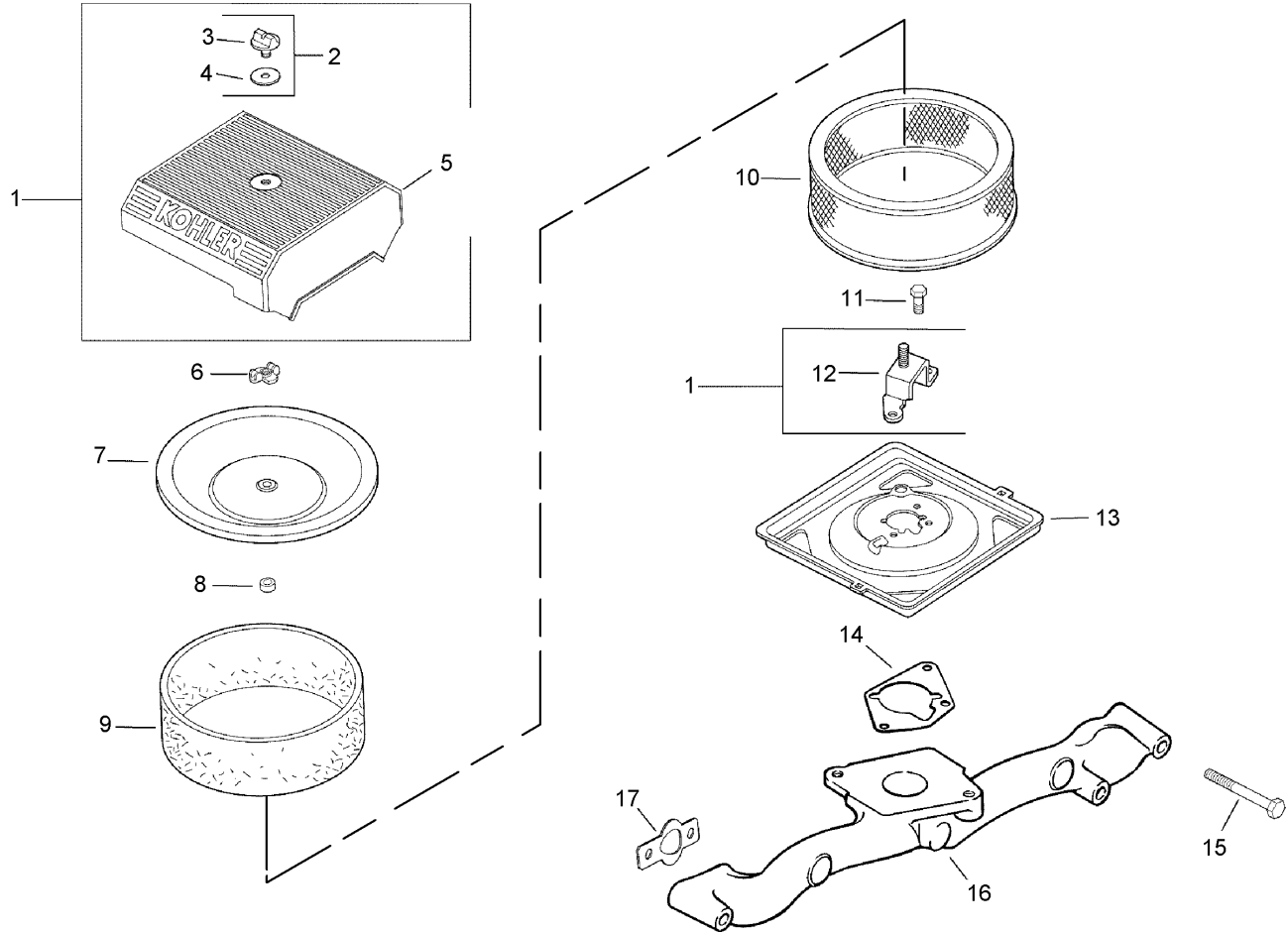
Fuel System Assembly
Kohler CH23S 76609

Ref	Part No.	Qty.	Description				
❸1	52 353 20-S	1	Line-Fuel, 10In				
❸2	25 237 14-S	4	Clamp				
❸3	24 853 59-S	1	Carburetor Kit (Includes 4-6)				
❸4	24 041 17-S	1	Gasket-Carburetor				
❸5	24 041 06-S	1	Gasket-Base, Air Cleaner				
❸6	M-651030-S	2	Screw-HF (M6X1.0X30)				
❸7	24 050 10-S	1	Filter-Fuel				
❸8	24 353 12-S	1	Line-Fuel, 15-1/2In				
❶❸	24 757 01-S	1	Solenoid Kit				
❶❸	24 757 02-S	1	Float Repair Kit				
❶❸	24 757 03-S	1	Carburetor Repair Kit				
❶❸	24 757 07-S	1	Choke Repair Kit				
❶❸	24 755 125-S	1	High Altitude Kit				



Engine Control Assembly
Kohler CH23S 76609

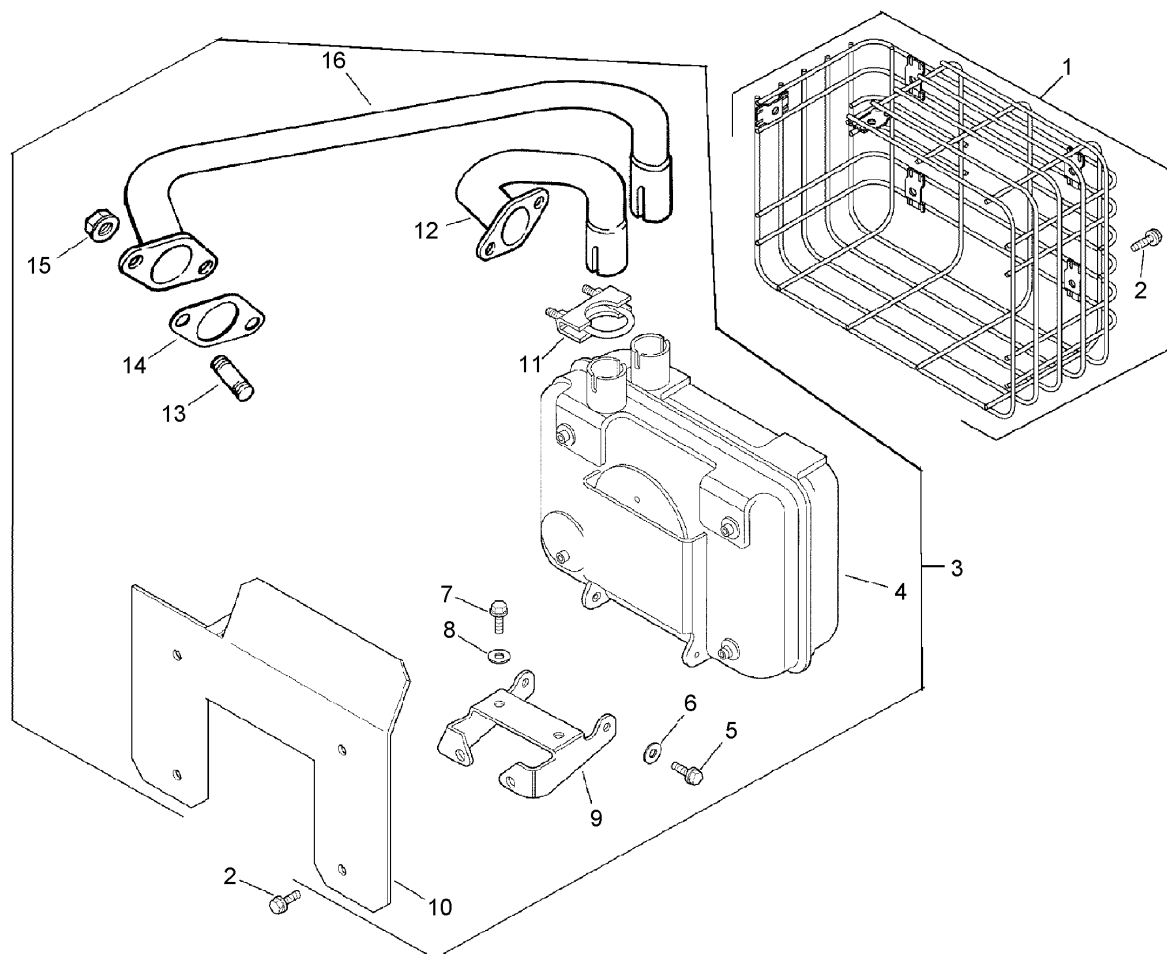
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	24 079 21-S	1	Linkage-Choke	❶25	24 225 03-S	1	Control Cable ASM
❶2	M-639016-S	1	Screw-HF (M6X1.0X16)	❶❶	24 113 127-S	1	Decal-Panel, Control
❶3	47 090 05-S	1	Lever-Throttle, Choke Control				
❶4	275690-S	1	Washer-Tension				
❶5	47 112 19-S	1	Spacer				
❶6	25 086 111-S	2	Screw-SHH (8-32X1/4In)				
❶7	24 126 122-S	1	Bracket-Solenoid				
❶8	X-25-5-S	1	Washer-Steel				
❶9	24 435 06-S	1	Solenoid-Idle				
❶10	X-280-25-S	1	Pin-Roll				
❶11	24 089 49-S	1	Spring-Governor				
❶12	24 411 03-S	1	Rod-Control, Speed				
❶13	25 100 06-S	1	Nut-Adjusting				
❶14	25 100 18-S	1	Nut-Hex (10-32)				
❶15	24 211 03-S	1	Bolt-Square Neck, Round Head				
❶16	24 090 34-S	1	Lever-Governor				
❶17	M-641060-S	1	Nut-HF				
❶18	25 158 11-S	1	Bushing-Linkage				
❶19	24 089 01-S	1	Spring-Linkage				
❶20	25 158 08-S	1	Bushing-Retaining, Linkage				
❶21	24 079 01-S	1	Linkage-Throttle				
❶22	235778-S	1	Clamp-Cable				
❶23	25 086 109-S	1	Screw				
❶24	24 086 06-S	2	Screw-Head, Phillips (11-16X3/4)				



Air Intake and Filtration Assembly

Kohler CH23S 76609

Ref	Part No.	Qty.	Description				
❶1	24 743 05-S	1	Air Cleaner Cover Kit (Includes 2-5, 12)				
❷2	54 755 01-S	1	Knob Kit (Includes 3, 4)				
❸3	25 341 04-S	1	Knob-Cover				
❹4	24 153 20-S	1	Seal				
❺5	24 096 67-S	1	Cover-Cleaner, Air				
❻6	12 100 01-S	1	Nut-Wing				
❼7	24 096 01-S	1	Cover-Air Cleaner, Inner				
❽8	230046-S	1	Seal				
❾9	24 083 05-S	1	Element-Precleaner				
❿10	24 083 03-S	1	Element-Cleaner, Air				
⓫11	25 086 53-S	3	Screw-HF (M6X1.0X16)				
⓫12	24 126 88-S	1	Bracket-Cleaner, Air				
⓫13	24 094 37-S	1	Base-Cleaner, Air				
⓫14	24 041 06-S	1	Gasket-Base, Air Cleaner				
⓫15	25 086 84-S	4	Screw-HF (M6X1.0X55)				
⓫16	24 164 14-S	1	Manifold-Intake				
⓫17	24 041 01-S	2	Gasket-Manifold, Intake				



Exhaust Assembly Kohler CH23S 76609

Ref	Part No.	Qty.	Description				
③1	24 755 149-S	1	Wire Guard Kit (Includes 2 [qty. 6])				
③2	M-550010-S	10	Screw-HF (M5X0.8X10)				
③3	24 786 19-S	1	Starter Side Muffler Kit (Includes 4-16)				
③4	24 068 30-S	1	Muffler-Starter Side				
③5	M-645016-S	2	Screw-HF (M6X1.0X16)				
③6	X-20-1-S	2	Washer-Lock (1/4In)				
③7	M-839025-S	2	Screw-HF (M8X1.25X25)				
③8	24 468 14-S	2	Washer-Flat				
③9	24 126 15-S	1	Bracke-Muffler				
③10	24 314 16-S	1	Shield-Heat				
③11	24 237 06-S	2	Clamp-Muffler				
③12	24 164 19-S	1	Manifold-Exhaust				
③13	25 072 04-S	4	Stud (M8X1.25X33)				
③14	24 041 49-S	2	Gasket-Exhaust				
③15	M-841080-S	4	Nut-HF (M8X1.25)				
③16	24 164 20-S	1	Manifold-Exhaust				
①③	24 782 27	1	Miniblock ASM				
①③	24 755 108-S	1	Gasket Set				

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