



Z597-D Z Master[®]

With 60in TURBO FORCE[®] Side Discharge Mower

Model No. 74268 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

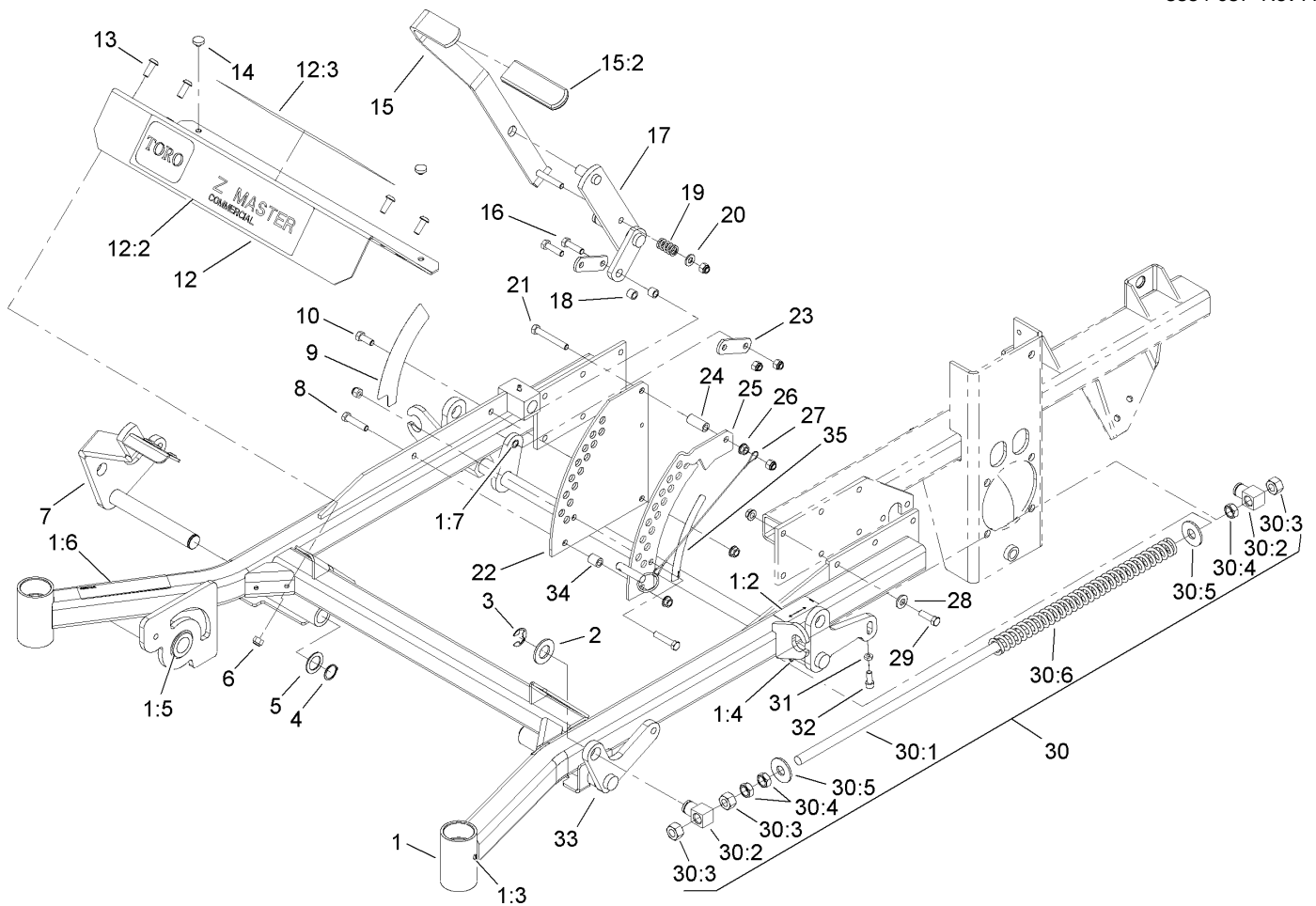
Part descriptions in this catalog may include the following abbreviations.

AR. as required	INC. incorporated
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HF. hex flange	PTH. phillips truss head
HH. hex head	PTO. power-take-off
HHF. hex head flange	RH. right hand
HHFTF. hex head flange thread forming	ROPS. roll-over-protection-system
HJ. hex jam	SFH. slotted fillister head
HLH. hex lag head	SHH. slotted hex head
HOC. height-of-cut	SHWH. slotted hex washer head
HSBH. hex socket button head	SPH. slotted pan head
HSFH. hex socket flat head	SQH. square head
HSH. hex socket head	SRH. slotted round head
HWH. hex washer head	STD. standard
HWHTF. hex washer head thread forming	TAP. self tapping
HYD. hydraulic	TTH. torx truss head

Footnotes

❶ Not illustrated

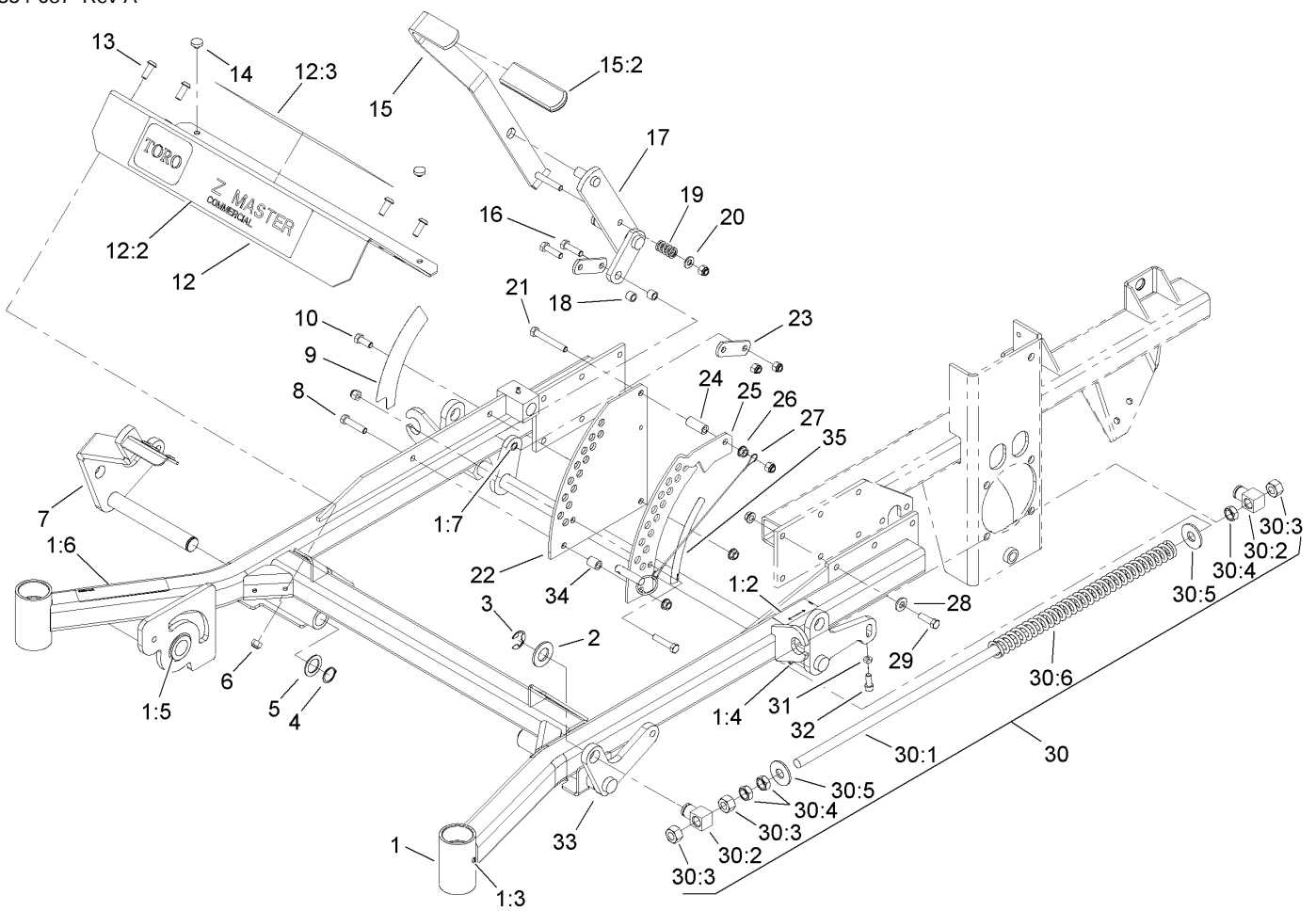
❷ Not serviced separately



Front Frame Assembly

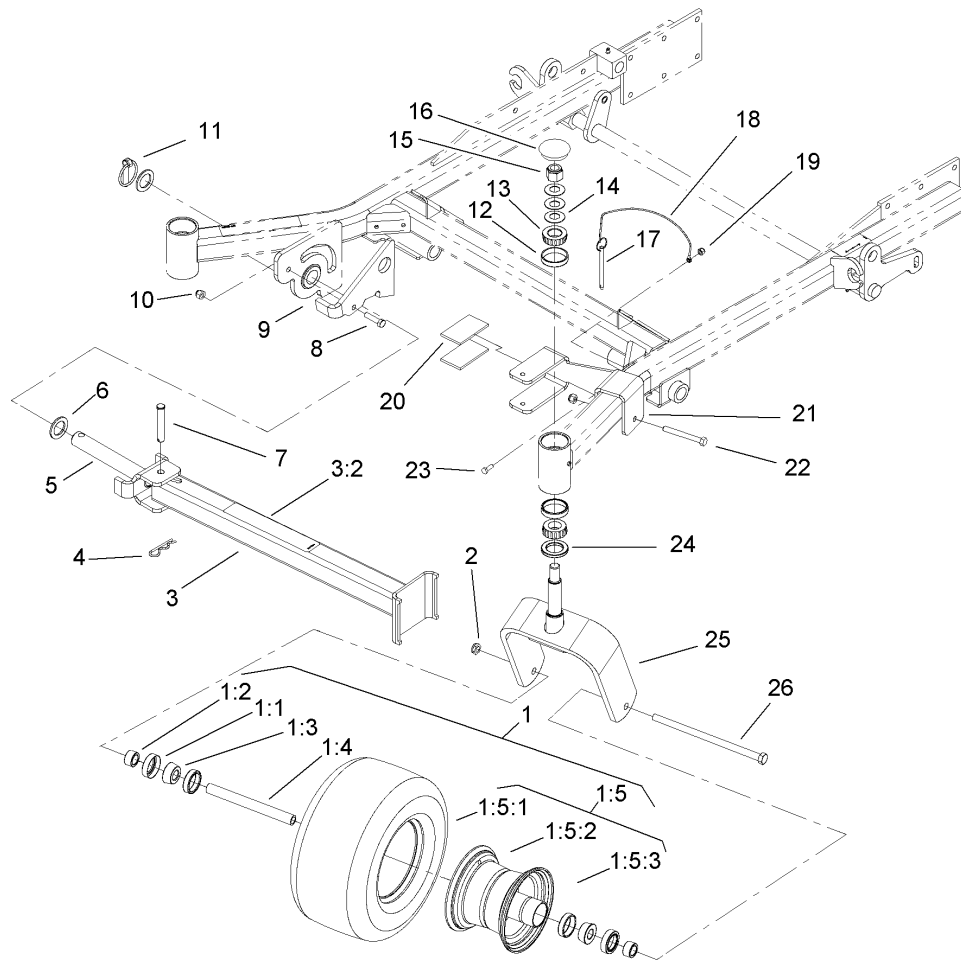
Ref	Part No.	Qty.	Description
1	106-8998	1	Frame ASM
1:2	107-1857	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	94-1291	2	Bushing
1:6	104-7759	1	Decal-Warning
1:7	103-1918	1	Bushing
2	3256-29	4	Washer-Flat
3	32151-103	5	Ring-Snap
4	32151-29	2	Ring-Retaining
5	1-523157	2	Washer-Spacer, 14GA
6	3296-39	9	Nut-Lock, NI
7	106-8983-01	1	RH Deck Lift ASM
8	323-9	2	Screw-HH
9	107-1860	1	Decal-Height, Deck
10	323-6	1	Screw-HH
12	106-9981	1	Front Floorpan ASM
12:2	106-7451	1	Decal
12:3	107-2112	1	Decal-Warning
13	3274-94	4	Screw-HSBH
14	1-513658	2	Bumper
15	103-2084	1	Lift Lever/Grip ASM
15:2	1-633295	1	Grip-Lever, Lift
16	323-29	2	Screw-HH

Ref	Part No.	Qty.	Description
17	103-2064-03	1	Arm-Lift, Deck
18	103-1918	2	Bushing
19	1-633325	1	Spring-Compression
20	3256-24	1	Washer-Flat
21	323-13	1	Screw-HH
22	1-633889-01	1	Plate-Lift, Deck
23	1-633068	2	Arm-Lift, Deck
24	1-633082	1	Bushing-Lever, Lift
25	108-7759-01	1	Plate-Lift, Deck
26	3290-357	15	Nut-HHF, Whiz
27	106-9951	1	Hitch Pin ASM
28	98-5975	12	Washer-Belleville
29	323-7	12	Screw-HH
30		2	Front Frame Spring ASM
30:1	1-633096	1	Rod-Lift, Deck
30:2	1-633441	2	Swivel-Deck Mount, Rear
30:3	3217-11	3	Nut-Hex
30:4	3218-6	3	Nut-Jam
30:5	3256-7	2	Washer-Flat
30:6	1-643015	1	Spring-Support, Deck
31	3218-2	2	Nut-Jam
32	3274-18	2	Screw-HSH
33	106-8984-01	1	LH Deck Lift ASM
34	1-633080	1	Bushing-Lever, Lift



Front Frame Assembly (continued)

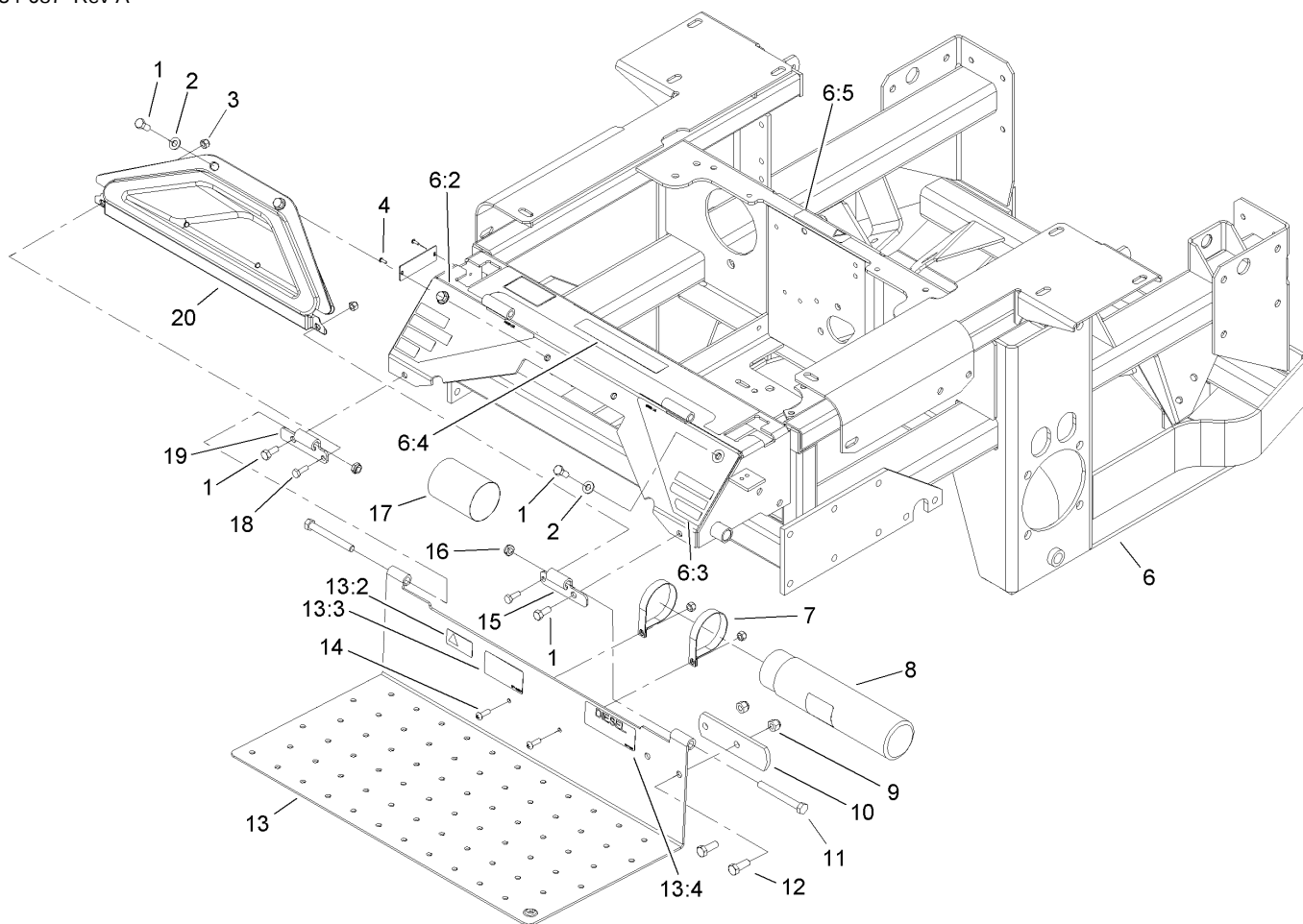
Ref	Part No.	Qty.	Description
35	107-1861	1	Decal-Height, Deck



Caster and Z Stand Assembly

Ref	Part No.	Qty.	Description
1	1-644251	2	Caster Wheel ASM
1:1	1-633580	2	Seal-Bearing
1:2	1-633581	2	Spacer-Bearing
1:3	1-633585	2	Bearing-Cone, Taper
1:4	1-633959	1	Spacer-Caster, Front
1:5	1-523009	1	Wheel And Tire ASM
1:5:1	1-523009	1	Tire
1:5:2	1-633987	1	Wheel
1:5:3	1-633584	2	Bearing-Cup
2	3296-23	2	Nut-Lock, NI
3	107-1874	1	Leg ASM
3:2	106-7464	1	Decal-Z Stand
4	3290-355	1	Pin-Hair
5	100-9692-01	1	Pivot Pin ASM
6	3-6781	2	Washer-Thrust
7	283-55	1	Pin-Clevis
8	323-8	1	Screw-HH
9	100-9686-01	1	Bracket-Latch
10	3296-39	2	Nut-Lock, NI
11	283-71	1	Pin-Lynch
12	254-72	4	Bearing-Cup, Tapered
13	254-94	4	Bearing-Cone, Tapered
14	1-633508	6	Washer-Bellville
15	3296-51	2	Nut-Lock, NI

Ref	Part No.	Qty.	Description
16	103-4882	2	Cap-Grease
17	105-1647	1	Pin-Hitch, Cotterless
18	100-9385	1	Lanyard-Nylon
19	3296-42	1	Nut-Lock, NI
20	100-6547	2	Cushion-Rubber
21	100-6542-01	1	Bracket-Cradle
22	323-20	1	Screw-HH
23	321-4	1	Screw-HH
24	1-543511	2	Seal-Grease
25	103-1474-01	2	Fork-Caster
26	325-39	2	Screw-HH



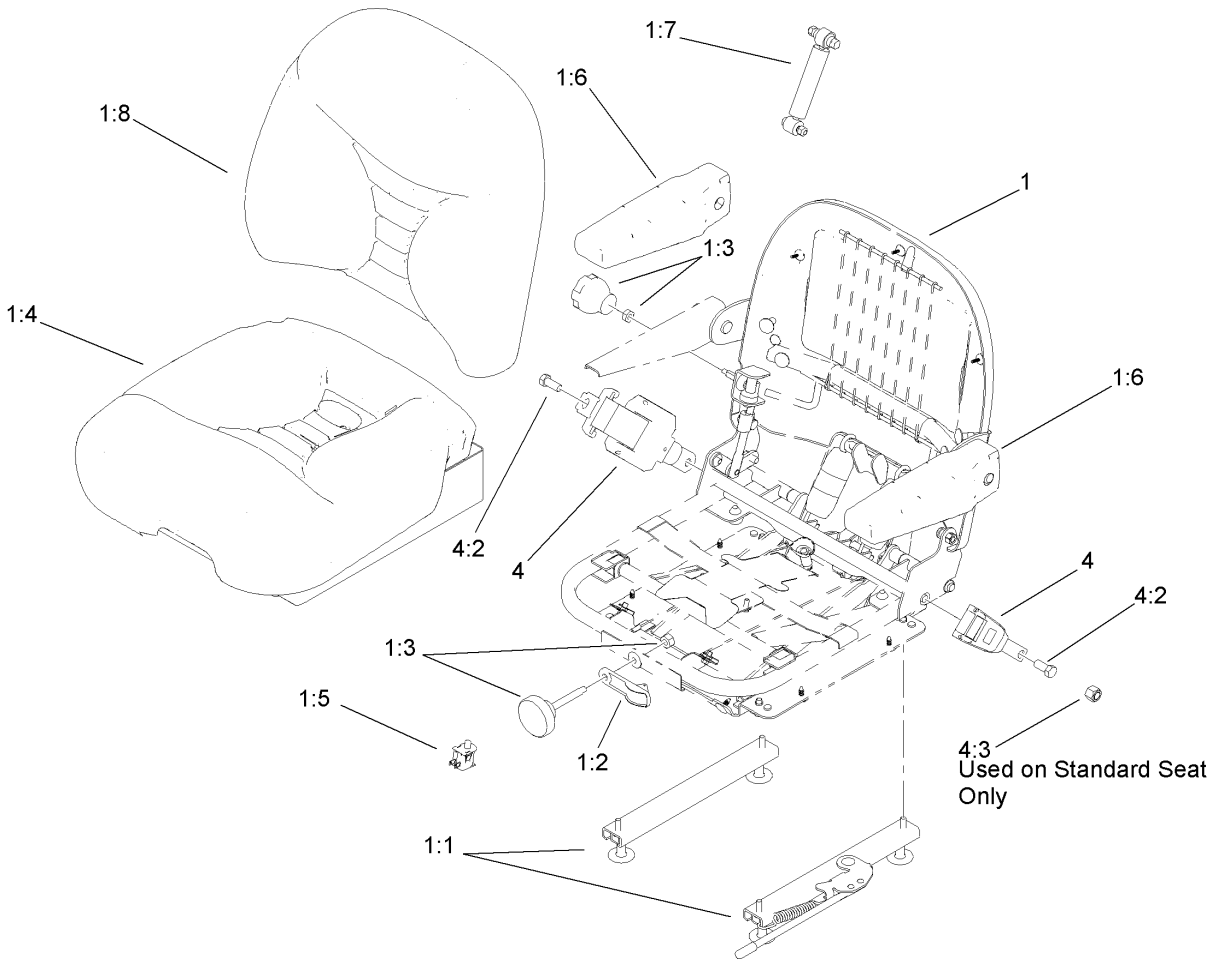
Engine Frame, Console and Floor Pan Assembly

Ref	Part No.	Qty.	Description
1	322-43	6	Screw-HH
2	3256-70	4	Washer-Flat
3	3296-42	4	Nut-Lock, NI
4	923786	2	Rivet
6	107-7699	1	Main Frame ASM
6:2	106-9989	1	Decal-Warning
6:3	106-7492	1	Decal-Danger
6:4	107-9866	1	Decal-Console, Top
6:5	98-5954	2	Decal-Missing, Cover
7	107-1865	2	R-Clamp
8	104-7050	1	Housing-Manual
9	3296-39	2	Nut-Lock, NI
10	1-633964-03	1	Stop-Brake, Park
11	323-20	2	Screw-HH
12	323-6	2	Screw-HH
13	107-7697	1	Floor Pan ASM
13:2	98-4387	1	Decal-Protection, Ear
13:3	107-1864	1	Decal-Location, Manual
13:4	107-7666	1	Decal-Diesel
14	3258-166	2	Screw-PRH
15	106-7488-03	1	Hinge-Floorpan, LH
16	3296-59	2	Nut-Lock, NI
17	104-7048	1	Cap-Housing
18	321-4	2	Screw-HH

Ref	Part No.	Qty.	Description
19	106-7489-03	1	Hinge-Floorpan, RH
20	106-7498	1	Pocket

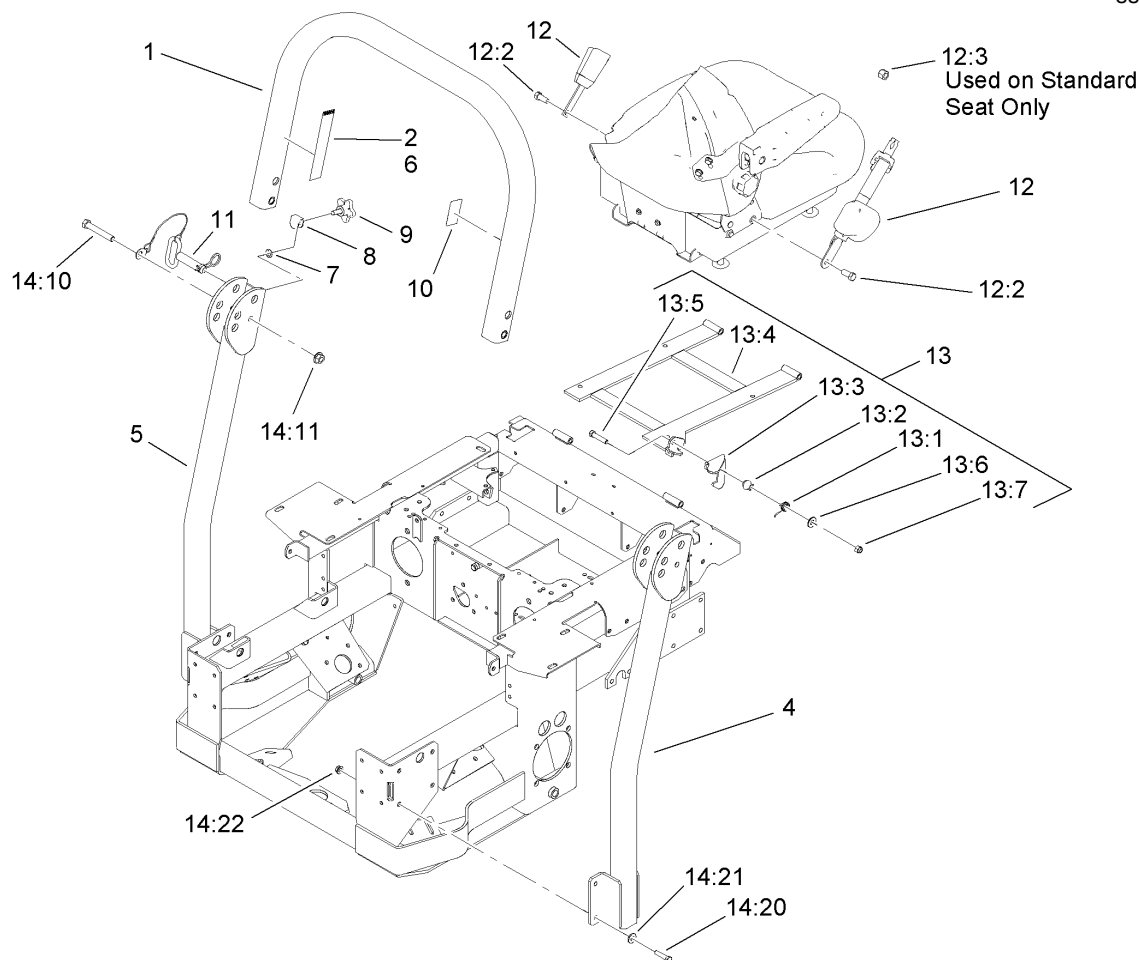


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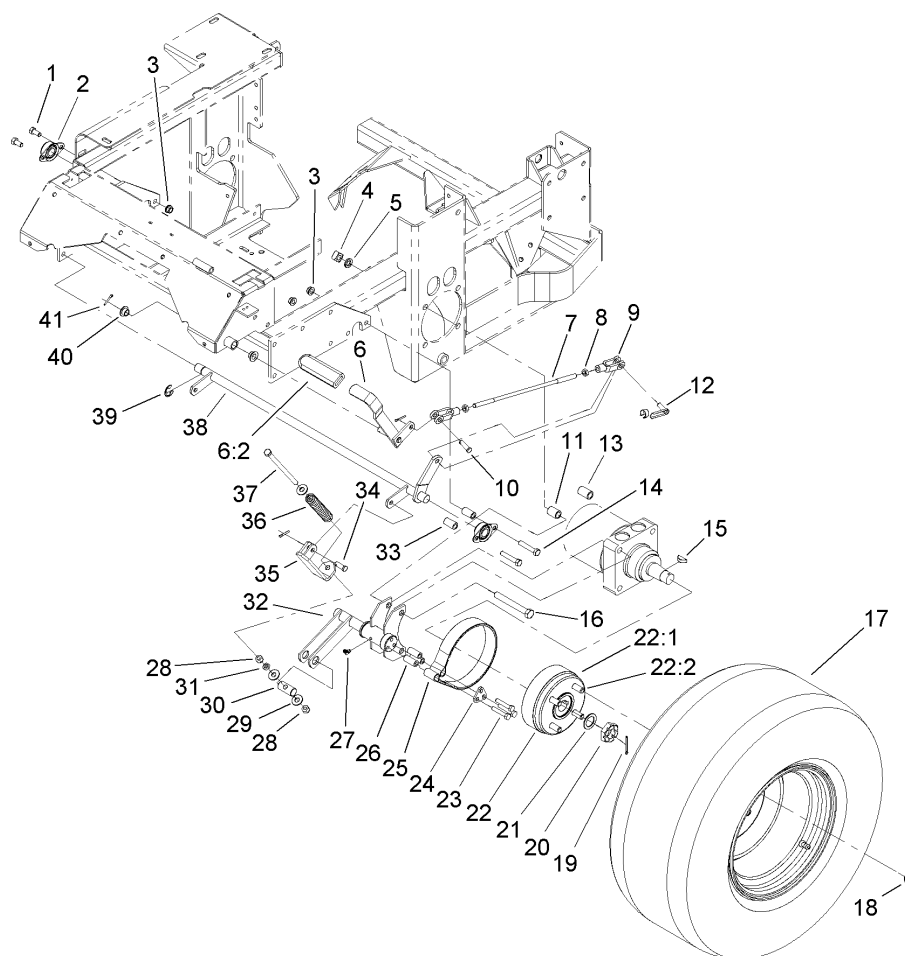
Deluxe Seat Assembly No. 110-0838

Ref	Part No.	Qty.	Description				
1		1	Seat ASM				
1:1	107-1880	1	Seat Track Kit				
1:2	107-1885	1	Weight Indicator Kit				
1:3	107-1881	1	Knob Kit				
1:4	107-1883	1	Bottom Cushion Kit				
1:5	107-1886	1	Switch Kit				
1:6	107-1887	1	Armrest Kit				
1:7	107-1884	1	Shock Absorber Kit				
1:8	107-1882	1	Back Cushion Kit				
4	110-0883	1	Retractable Seatbelt Kit				
4:2	3212-4	2	Screw-HH				
4:3	3296-7	2	Nut-Lock				



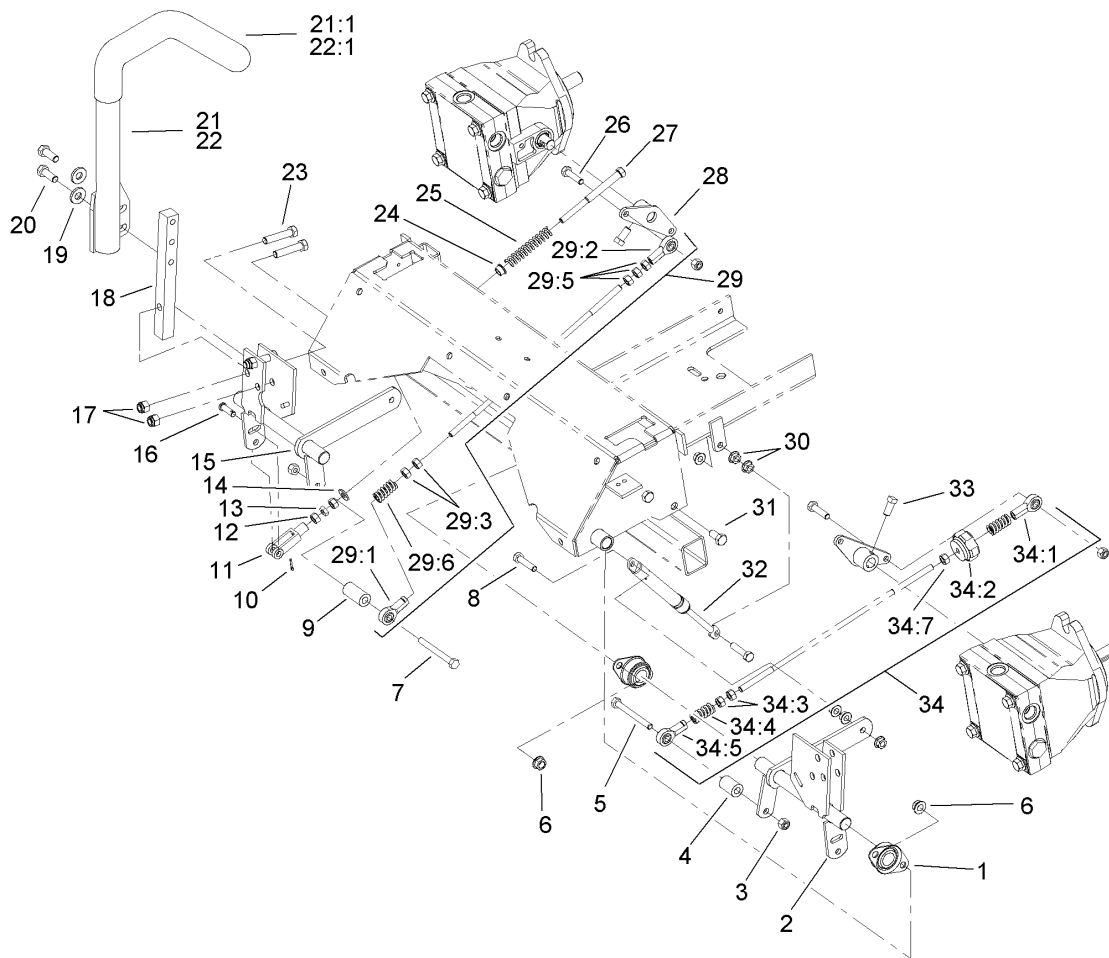
Roll-Over-Protection-System Assembly No. 106-7437

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
② 1		1	Upper Tube ASM	14:11	32128-23	2	Nut-HF
2	107-2102	1	Decal-Warning, Folding ROPS	14:20	323-8	8	Screw-HH
② 4		1	Tube-Support, RH	14:21	98-5975	8	Washer-Belleville
② 5		1	Tube-Support, LH	14:22	3290-357	8	Nut-HHF, Whiz
6	107-3069	1	Decal-Warning, Folding ROPS (Ce)				
7	107-3154	2	Nut-Push				
8	107-3124	2	Clip				
9	106-0887	2	Knob				
10	107-2101	1	Decal-ROPS				
11	103-4553	2	ROPS Fold Pin ASM				
12	110-0883	1	Retractable Seatbelt Kit				
12:2	3212-4	2	Screw-HH				
12:3	3296-7	2	Nut-Lock				
13	103-5537	1	Seat Frame ASM				
13:1	103-5519	1	Spring-Torsion, Latch				
13:2	107-0075	1	Bushing-Latch, Seat				
13:3	103-5520	1	Catch-Latch, Single				
13:4	103-7967-03	1	Seat Frame ASM				
13:5	323-9	1	Screw-HH				
13:6	3256-4	1	Washer-Flat				
13:7	3296-39	1	Nut-Lock, NI				
① ② 14		1	Bag-Bolt				
14:10	325-13	2	Screw-HH				



Wheel and Brake Assembly

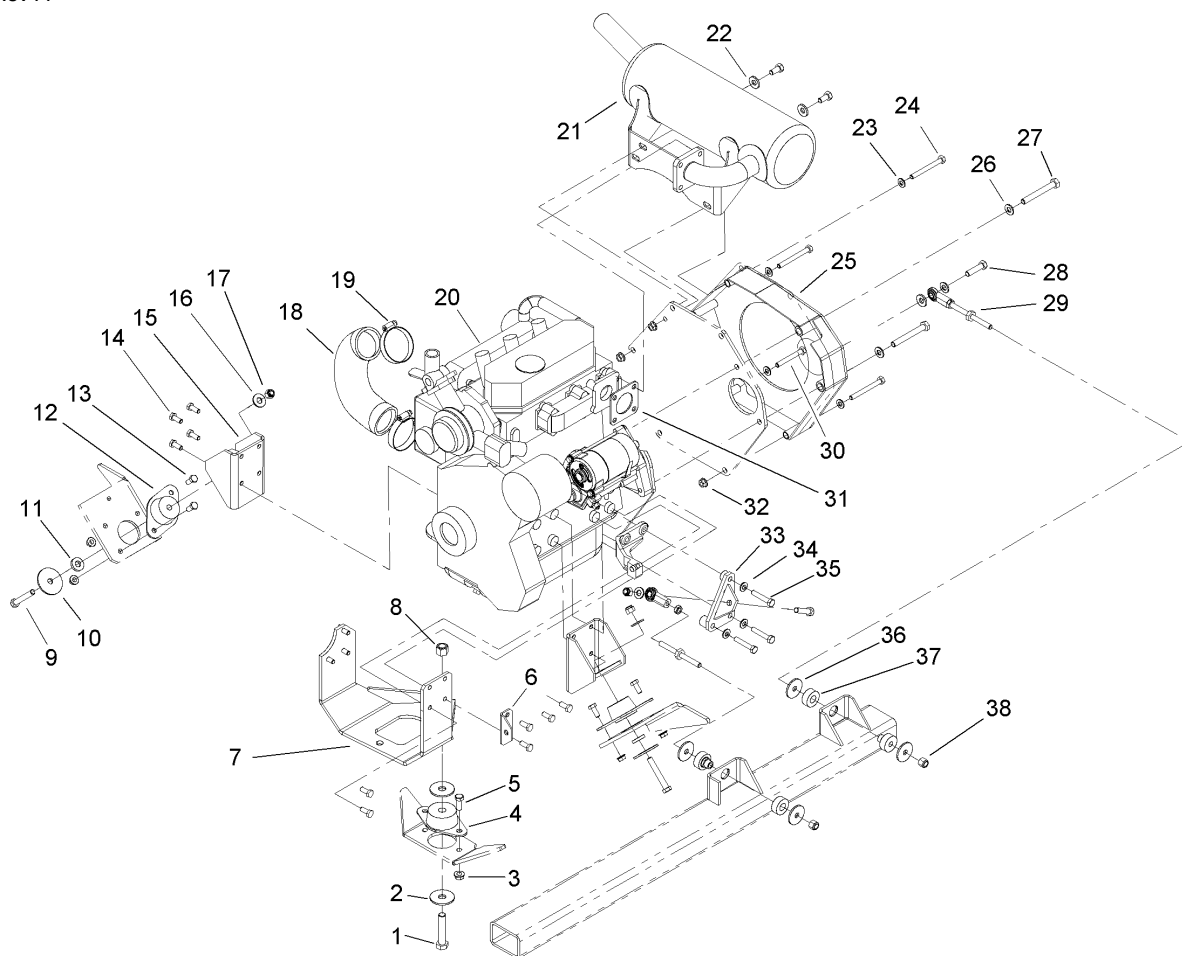
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	323-4	2	Screw-HH	22:2	1-633926	4	Stud-Wheel
2	1-633102	2	Bearing-Flange, Side	23	322-9	6	Screw-HH
3	3290-357	4	Nut-HHF, Whiz	24	103-0374	2	Retainer-Band, Brake
4	103-0131	8	Nut-Square	25	103-0355	2	Band-Brake
5	3253-7	8	Washer-Lock	26	103-0384	6	Spacer
6	103-0197	1	Brake Lever And Grip ASM	27	1481	2	Fitting-Grease
6:2	1-633268	1	Grip-Lever, Brake	28	3296-39	4	Nut-Lock, NI
7	103-1708	1	Rod-Brake	29	3256-4	6	Washer-Flat
8	3219-3	2	Nut-Hex	30	1-633144	2	Pin-Trunion
9	1-633131	2	Yoke-Linkage, Brake	31	3218-3	2	Nut-Jam
10	1-808285	1	Pin-Clevis	32	103-0844-03	2	Brake-Narrow
11	1-633380	4	Spacer-Wheel, Short	33	103-0051	2	Spacer-Retainer, Brake
12	103-2399	1	Pin-Spring, Clevis	34	1-808284	2	Pin-Clevis
13	1-633382	4	Spacer-Wheel, Long	35	103-1117-03	2	Linkage-Brake, Lower
14	323-10	2	Screw-HH	36	1-633454	2	Spring-Brake
15	3257-42	2	Key-Woodruff	37	323-58	2	Bolt-TAP, HH
16	325-17	8	Screw-HH	38	103-5243-03	1	Shaft-Brake
17	103-4962	2	Wheel And Tire ASM	39	32151-48	1	E-Ring
18	242-50	8	Nut-Lug	40	1-513140	2	Bearing-Control
19	1-806800	2	Pin-Cotter	41	3272-10	4	Pin-Cotter
20	1-809036	2	Nut-HH				
21	1-523157	2	Washer-Spacer, 14GA				
22	103-0590	2	Hub And Wheel ASM				
22:1	103-0589	1	Wheel Hub ASM				



Motion Control Assembly

Ref	Part No.	Qty.	Description
1	1-633102	4	Bearing-Flange, Side
2	103-4787	1	Control-Motion, LH
3	3296-29	8	Nut-Lock, NI
4	103-1361	1	Spacer-Hydro Control, LH
5	322-12	1	Screw-HH
6	3290-357	8	Nut-HHF, Whiz
7	322-14	1	Screw-HH
8	1-403180	4	Screw-HH
9	103-5192	1	Spacer-Control, HYD
10	3272-5	2	Pin-Cotter
11	1-303105	2	Yoke-Adjustable
12	3219-2	4	Nut-Hex
13	3220-2	2	Nut-Jam
14	3256-2	2	Washer-Flat
15	103-4788	1	Control-Motion, RH
16	1-808280	2	Pin-Clevis
17	3296-39	6	Nut-Lock, NI
18	103-0407	2	Arm-Shaft, Control
19	98-5975	4	Washer-Belleville
20	323-6	4	Screw-HH
21	108-7237	1	RH Lever ASM
21:1	106-9987	1	Grip-Control, Motion
22	108-7238	1	LH Lever ASM
22:1	106-9987	1	Grip-Control, Motion

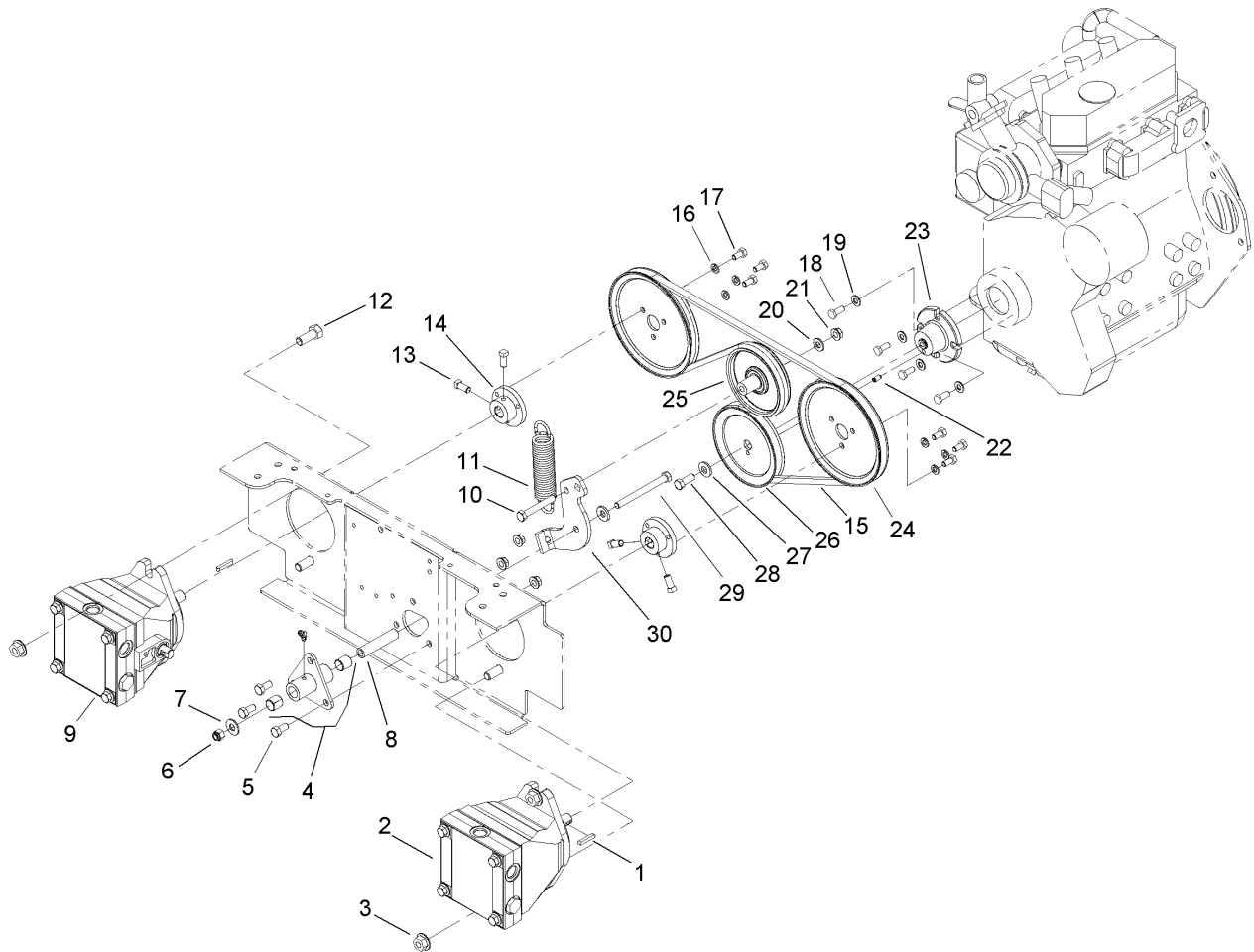
Ref	Part No.	Qty.	Description
23	323-9	6	Screw-HH
24	1-603735	2	Bushing-Flanged
25	1-603807	2	Spring-Return, Neutral
26	322-6	4	Screw-HH
27	1-603737	2	Bolt-Return, Neutral
28	103-0194-03	2	Arm-Control, Hydro
29	103-5190	1	RH HYD Connect Link ASM
29:1	1-543017	1	Balljoint-RH
29:2	1-633152	1	Balljoint-Thread, LH
29:3	1-804524	2	Nut
29:5	3219-2	3	Nut-Hex
29:6	1-323245	1	Spring-Compression
30	32128-20	8	Nut-HF
31	323-4	8	Screw-HH
32	103-4079	2	Damper-Control, Motion
33	1-803022	2	Screw-Set
34	103-3062	1	Tracking Rod ASM
34:1	1-543017	1	Balljoint-RH
34:2	103-3060	1	Knob-Tracking
34:3	1-804524	2	Nut
34:4	1-323245	2	Spring-Compression
34:5	1-633152	1	Balljoint-Thread, LH
34:7	3219-2	1	Nut-Hex



Engine Mount Assembly

Ref	Part No.	Qty.	Description
1	325-10	1	Screw-HH
2	86-1990	2	Washer
3	3290-357	2	Nut-HHF, Whiz
4	103-1022	1	Isolator-Rear
5	323-5	2	Screw-HH
6	103-3908	1	Bracket-Ground
7	103-0870-03	1	Rear Engine Mount ASM
8	3296-23	1	Nut-Lock, NI
9	323-12	2	Screw-HH
10	83-1040	2	Washer-Flat
11	66-6480	2	Washer
12	103-2613	2	Isolator-Side
13	322-3	4	Screw-HH
14	33114-020	15	Screw-HH
15	103-0839-03	2	LH And RH Engine Mount ASM
16	3256-4	2	Washer-Flat
17	3296-39	3	Nut-Lock, NI
18	103-0921	1	Hose
19	2412-42	2	Clamp-Hose
20	103-0888	1	Engine-Daihatsu
21	103-2592	1	Muffler Kit
22	98-5975	3	Washer-Belleville
23	3256-23	4	Washer-Flat
24	322-14	3	Screw-HH

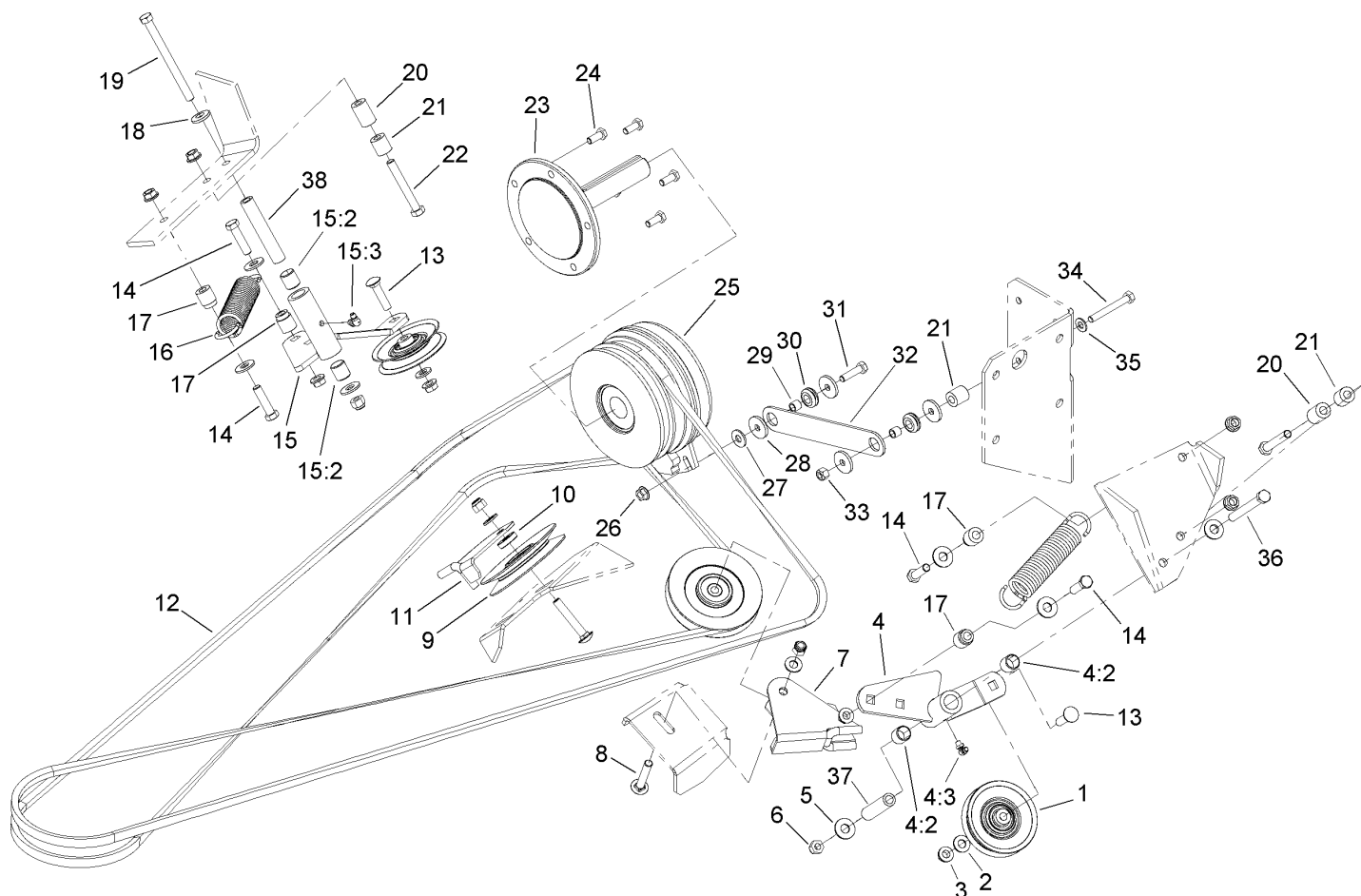
Ref	Part No.	Qty.	Description
25	103-3573-03	1	Cover-Flywheel
26	3256-24	4	Washer-Flat
27	56-2150	2	Screw-HH
28	323-8	2	Screw-HH
29	103-3745	2	Ball Joint Link ASM
30	322-12	1	Screw-HH
31	103-1385	1	Gasket-Muffler
32	32128-20	7	Nut-HF
33	103-3556-03	1	Bracket-Engine, Front
34	1-303334	3	Washer-Spring
35	33114-045	3	Screw-HH
36	93-6099	4	Washer
37	103-3568	2	Isolator-Link
38	3296-6	2	Nut-Lock



Wheel Pump Drive Assembly

Ref	Part No.	Qty.	Description
1	103-2739	2	Key
2	103-2978	1	Pump-Hydro, LH
3	32128-49	4	Nut-HHF
4	103-4467	1	Pump Idler ASM
5	323-4	3	Screw-HH
6	3296-39	1	Nut-Lock, NI
7	3256-4	1	Washer-Flat
8	103-0919	1	Bushing-Tightner, Pivot
9	103-2979	1	Pump-Hydro, RH
10	323-12	1	Screw-HH
11	103-1767	1	Spring-Extension
12	325-5	4	Screw-HH
13	1-803050	4	Screw-Set
14	103-1471	2	Hub-Pump
15	107-7724	1	Belt-V
16	1-805005	6	Washer-Lock
17	322-2	6	Screw-HH
18	33114-020	4	Screw-HH
19	3256-23	4	Washer-Flat
20	3256-24	1	Washer-Flat
21	3290-357	4	Nut-HHF, Whiz
22	103-1459	1	Pin-Roll
23	103-1421	1	Hub-Drive, Pump
24	103-1472	2	Sheave-Pump

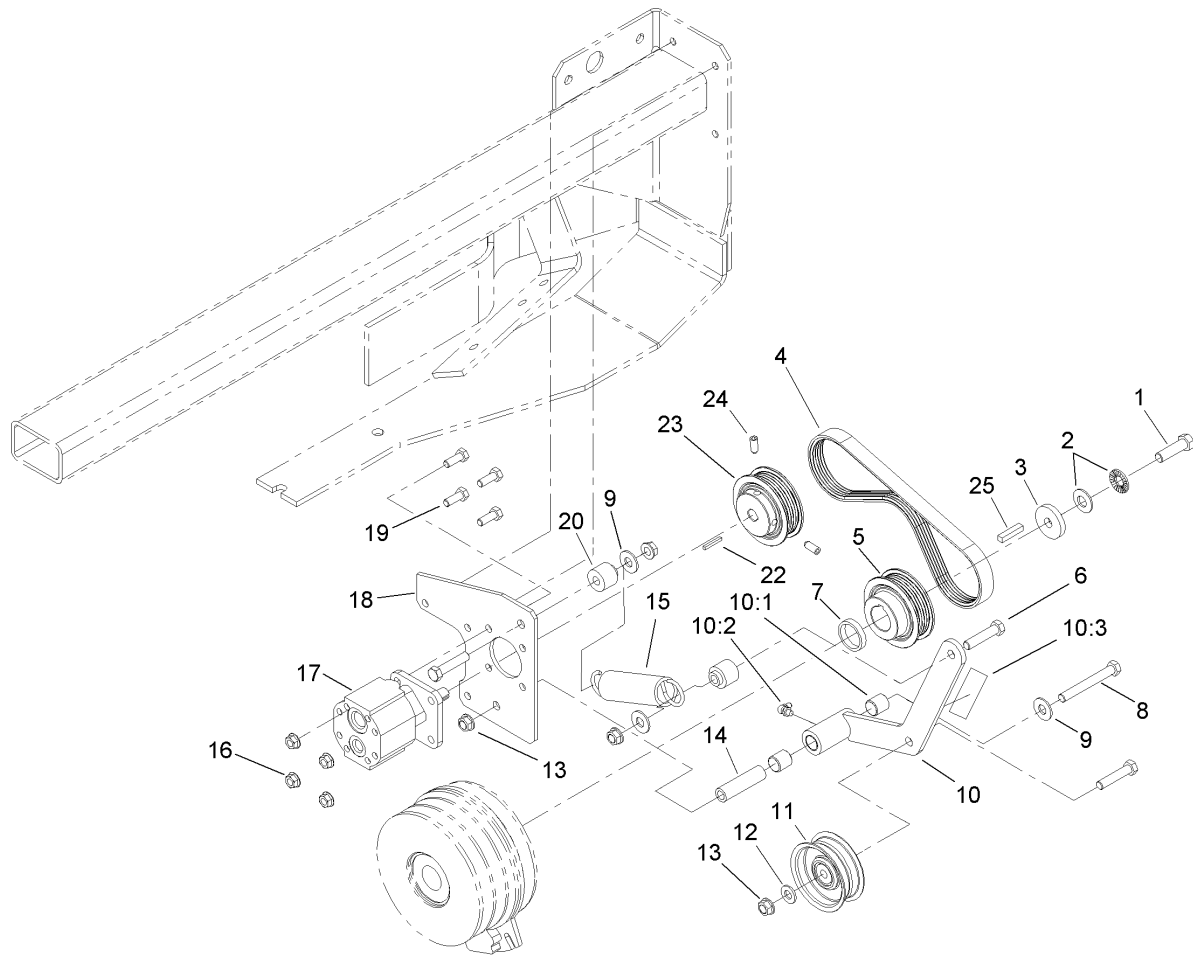
Ref	Part No.	Qty.	Description
25	103-4464	1	Idler-Pump
26	103-5164	1	Sheave-Engine
27	98-5975	2	Washer-Belleville
28	323-6	1	Screw-HH
29	323-16	1	Screw-HH
30	103-4463-03	1	Arm-Tightener, Pump



Deck Belt Drive Assembly

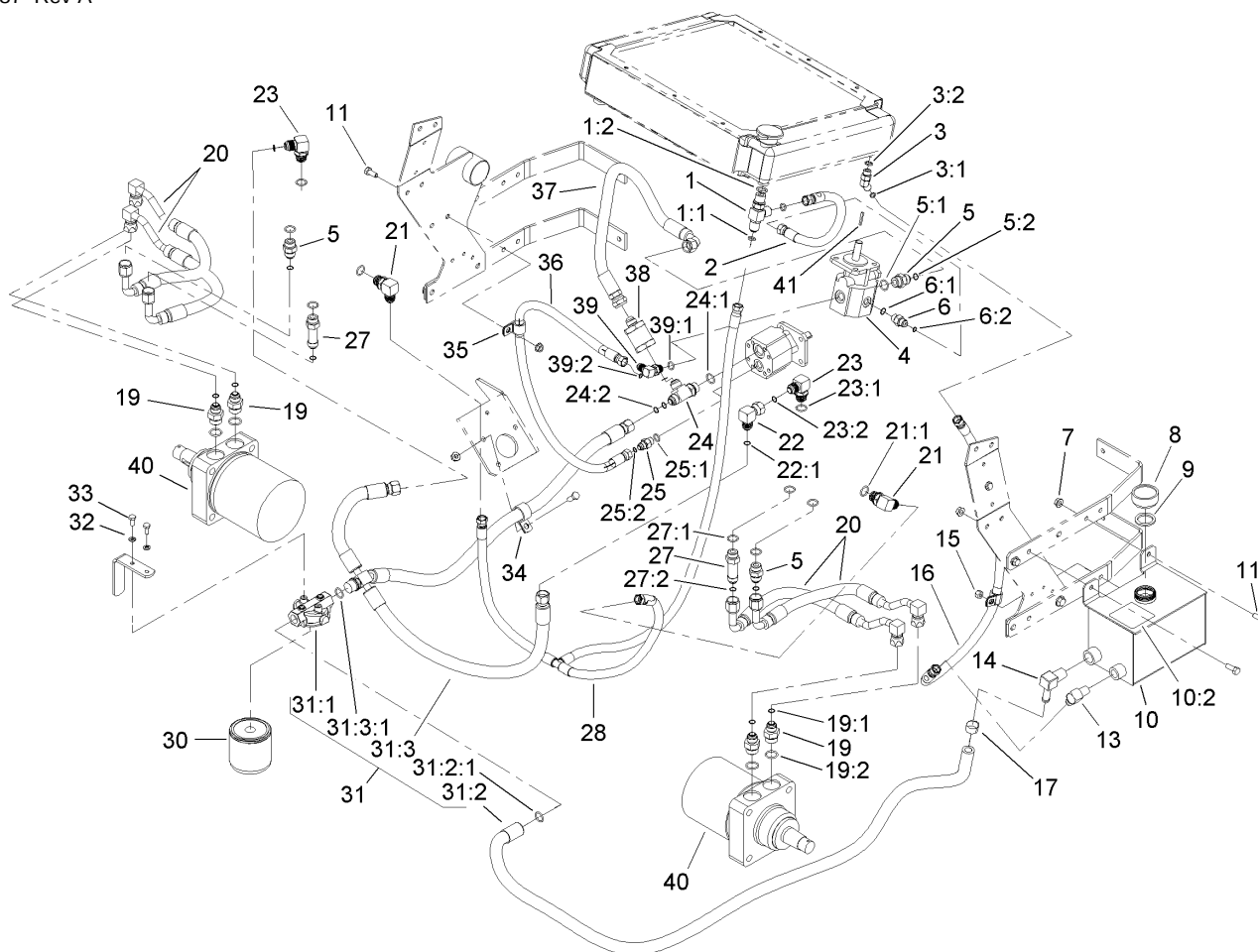
Ref	Part No.	Qty.	Description
1	103-0983	2	Sheave
2	3256-24	4	Washer-Flat
3	3290-357	7	Nut-HHF, Whiz
4	107-9851	1	LH Idler ASM
4:2	1-513034	2	Sleeve-Bearing
4:3	302-40	1	Fitting-Grease
5	3256-4	6	Washer-Flat
6	3296-39	4	Nut-Lock, NI
7	103-4011-03	1	Guard-Belt Sheave, LH
8	3231-40	2	Bolt-CARR
9	103-0984	2	Sheave
10	103-3186	1	Spacer-Bracket, Guide
11	103-4039-03	1	Guard-Belt Sheave, RH
12	107-7738	2	Belt-V
13	3231-4	2	Screw-CARR
14	323-9	4	Screw-HH
15	107-9861	1	RH Idler ASM
15:2	1-513034	2	Sleeve-Bearing
15:3	302-40	1	Fitting-Grease
16	103-1767	2	Spring-Extension
17	103-1503	4	Spacer-Tightener, Belt
18	98-5975	2	Washer-Belleville
19	323-23	1	Screw-HH
20	103-1361	2	Spacer-Hydro Control, LH

Ref	Part No.	Qty.	Description
21	103-0193	3	Spacer-Strap, Clutch
22	323-13	2	Screw-HH
23	103-0286	1	Shaft-Stub
24	33114-020	5	Screw-HH
25	103-0083	1	Clutch ASM
26	32128-20	1	Nut-HF
27	3256-3	1	Washer-Flat
28	1-613235	4	Washer
29	1-633545	2	Spacer
30	1-633630	2	Grommet-Brake
31	322-6	1	Screw-HH
32	103-0192-03	1	Strap-Clutch / Brake
33	3296-29	1	Nut-Lock, NI
34	322-12	1	Screw-HH
35	3256-23	1	Washer-Flat
36	323-16	1	Screw-HH
37	103-0919	1	Bushing-Tightener, Pivot
38	103-0040	1	Bushing-Tightener, Pivot



Cooling Pump Drive Assembly

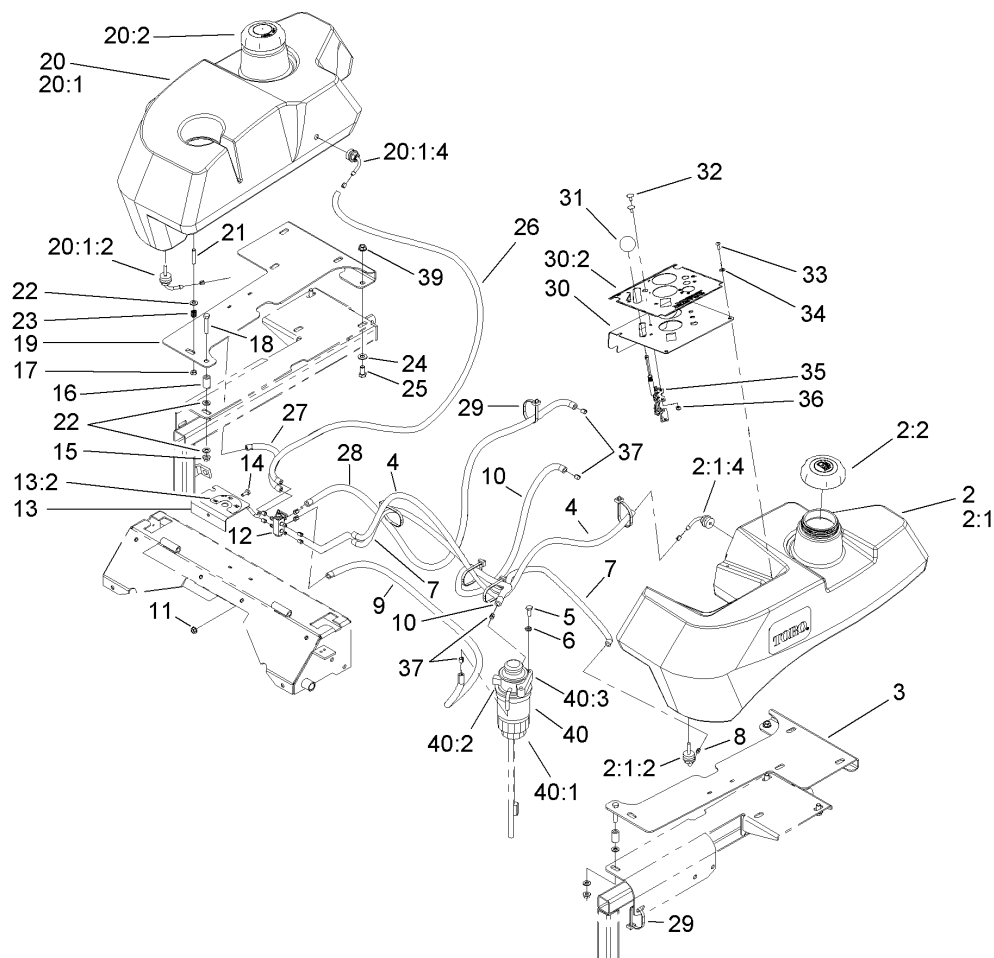
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	3212-6	1	Screw-HH	23	103-1338	1	Sheave-5 Rib
2	1-603610	2	Washer-Spring	24	3246-6	2	Screw-Set, HSH
3	1-543610	1	Washer-Clutch	25	13-2840	1	Key-Square
4	107-7739	1	Belt-Poly V				
5	103-1339	1	Sheave-5 Rib				
6	323-9	3	Screw-HH				
7	103-1422	1	Spacer-Pump Drive, Fan				
8	323-14	1	Screw-HH				
9	3256-4	3	Washer-Flat				
10	107-9879	1	Wheel Pump Tension ASM				
10:1	1-513034	2	Sleeve-Bearing				
10:2	302-40	1	Fitting-Grease				
10:3	98-5954	1	Decal-Missing, Cover				
11	1-633167	1	Sheave-Idler				
12	3256-24	1	Washer-Flat				
13	3290-357	4	Nut-HHF, Whiz				
14	1-603384	1	Bushing-Pivot, Idler				
15	1-603414	1	Spring-Extension				
16	32128-20	4	Nut-HF				
17	103-7431	1	Pump-Fan, Cooling				
18	103-1299-03	1	Plate-Mating, Fan Pump				
19	322-4	4	Screw-HH				
20	103-1575	2	Spacer-Spring, Fan Pump				
22	32150-1	1	Key-Square				



Hydraulic System Assembly

Ref	Part No.	Qty.	Description
1	108-5998	1	Fitting-HYD, Straight Tee
1:1	237-21	2	O-Ring
1:2	237-42	1	O-Ring
2	103-2173	1	Fan Case Drain Hose ASM
3	108-5999	1	Fitting-HYD, 45 Elbow
3:1	237-21	1	O-Ring
3:2	237-42	1	O-Ring
4	103-7430	1	Motor-Fan, Cooling
5	1-603990	3	Fitting-Straight
5:1	1-603920	1	O-Ring
5:2	1-603992	1	O-Ring
6	103-2157	1	Fitting-Straight
6:1	1-603923	1	O-Ring
6:2	103-1020	1	O-Ring
7	32128-20	6	Nut-HF
8	1-513167	1	Cap
9	1-523103	1	Gasket-Cap, Tank
10	107-7659	1	HYD Tank ASM
10:2	1-523552	1	Decal-Tank, HYD
11	322-4	6	Screw-HH
13	103-1012	1	Fitting-Elbow, 90 DEG
14	103-2152	1	Fitting-90 DEG
15	3296-29	1	Nut-Lock, NI
16	103-2174	1	Tank Return Hose ASM

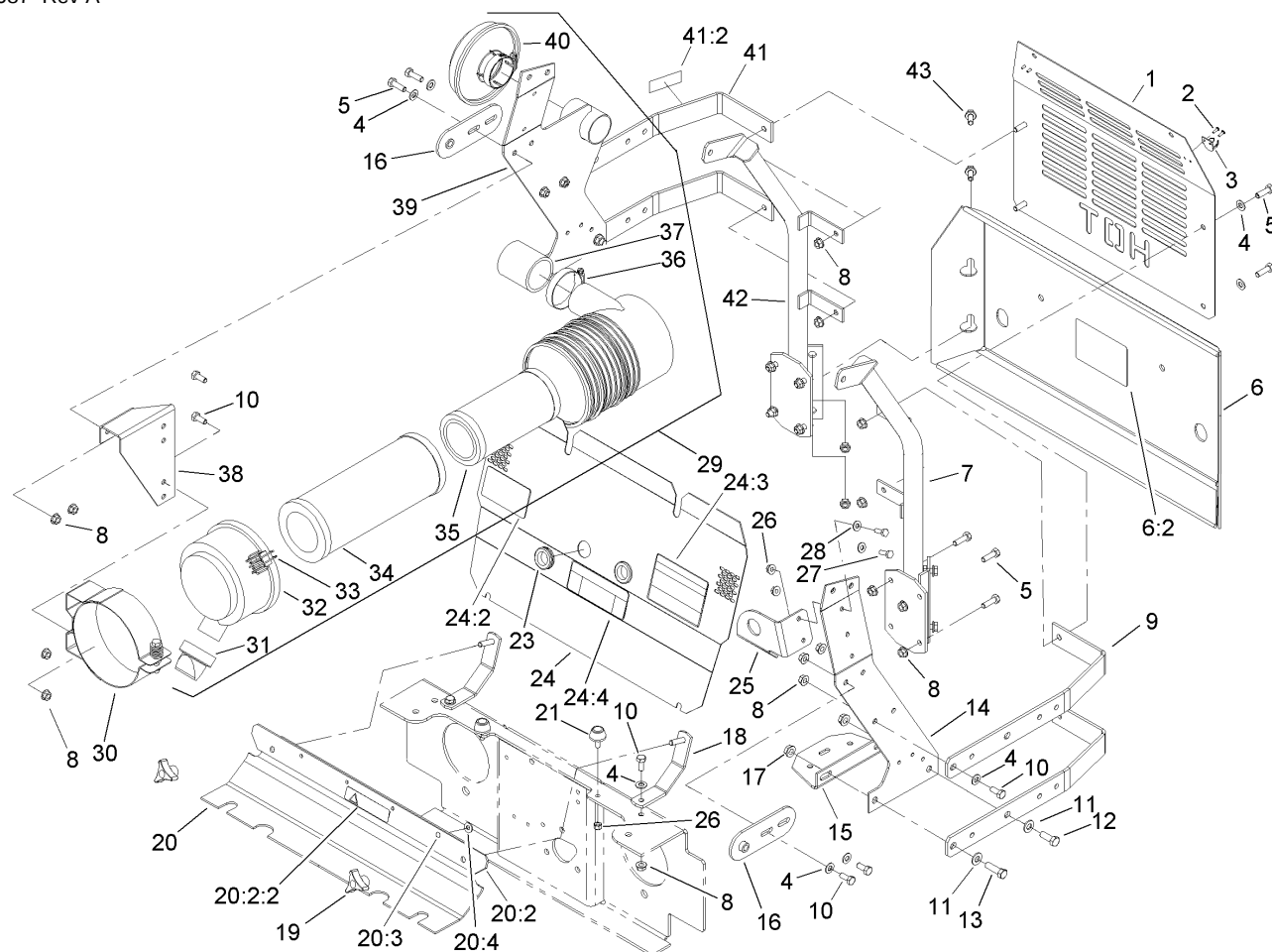
Ref	Part No.	Qty.	Description
17	103-2104	1	Clamp-Hose
19	1-603991	4	Fitting-Straight
19:1	237-80	1	O-Ring
19:2	1-603992	1	O-Ring
20	103-4680	4	Hose
21	103-1014	2	Fitting-Elbow, 90 DEG
21:1	1-603920	1	O-Ring
22	103-2315	1	Fitting-90 DEG
22:1	1-603992	1	O-Ring
23	103-2153	2	Fitting-90 DEG
23:1	1-603920	1	O-Ring
23:2	1-603992	1	O-Ring
24	103-2159	1	Fitting-Tee
24:1	1-603920	1	O-Ring
24:2	1-603992	2	O-Ring
25	103-2156	1	Fitting-Straight
25:1	1-603921	1	O-Ring
25:2	103-1020	1	O-Ring
27	103-1940	2	Adapter-HYD, Straight
27:1	237-79	1	O-Ring
27:2	1-603992	1	O-Ring
28	103-2172	1	Case Drain Hose ASM
30	23-9740	1	Filter-Oil
31		1	Charge Hose ASM



Tank and Fuel Line Assembly

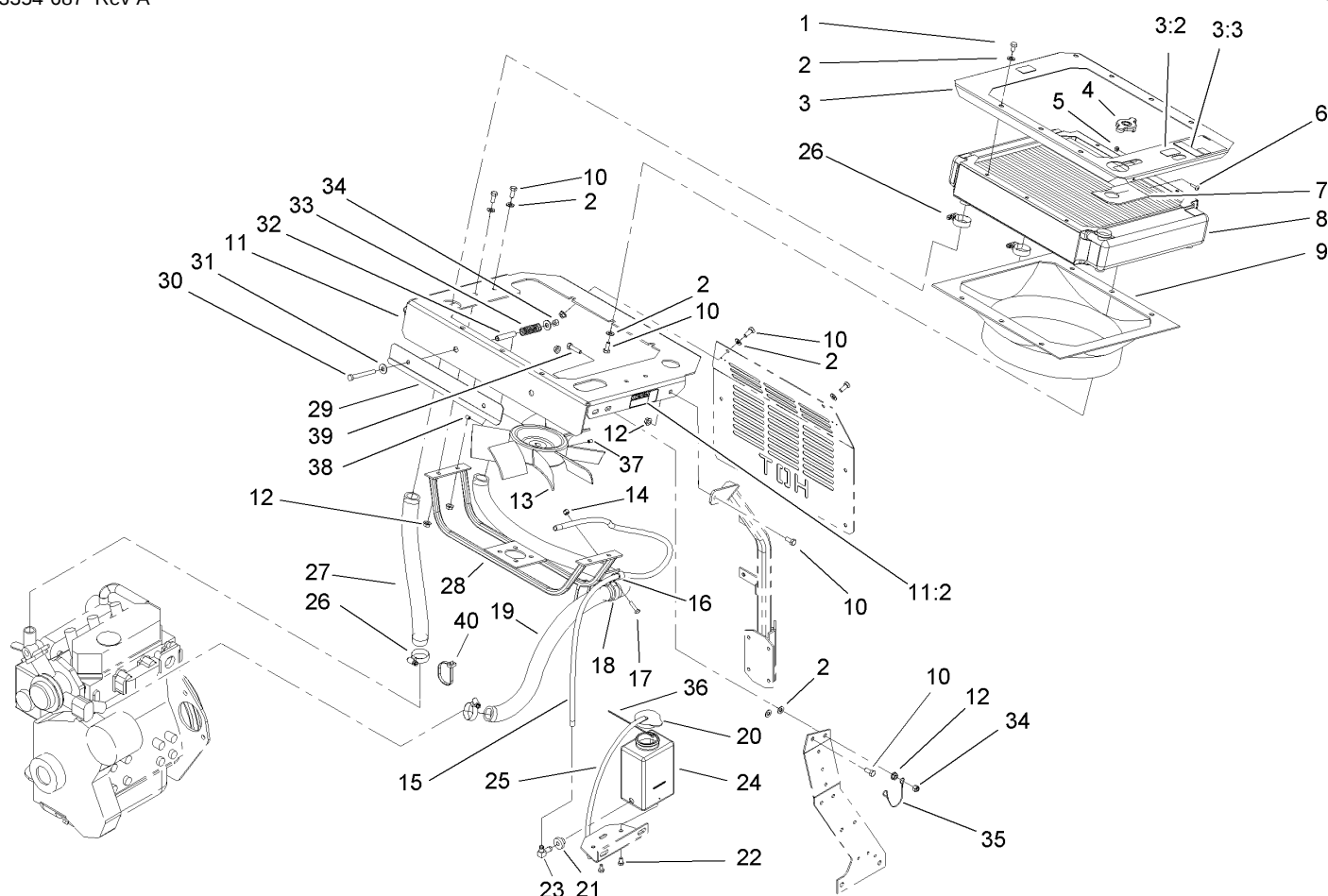
Ref	Part No.	Qty.	Description
2	110-4167	1	LH Fuel Tank Kit ASM
2:1		1	LH Fuel Tank ASM
2:1:2	103-2605	1	Fitting-Fuel, Bulkhead
2:1:4	103-2615	1	Fitting-Fuel, Bulkhead
2:2	109-0347	1	Cap-Fuel, Diesel
3	107-7672-03	1	Bracket-Fuel Tank, LH
4	107-7686	1	Hose-Fuel
5	33114-020	2	Screw-HH
6	1-805005	2	Washer-Lock
7	107-7742	1	Hose-Fuel
8	1-643293	8	Clamp-Hose, Fuel
9	107-7687	1	Hose-Fuel
10	103-1693	1	Hose-Fuel
11	32128-23	1	Nut-HF
12	1-643234	1	Valve-Fuel, Dual Flow
13	107-9878	1	Bracket-Valve, Fuel
13:2	107-2114	1	Decal-Valve, Fuel
14	321-3	1	Screw-HH
15	3296-47	2	Nut-Lock, NI
16	94-7564	2	Spacer
17	3296-47	6	Nut-Lock, NI
18	322-9	2	Screw-HH
19	107-7671-03	1	Bracket-Fuel Tank, RH
20	110-4166	1	RH Fuel Tank Kit ASM

Ref	Part No.	Qty.	Description
20:1		1	RH Fuel Tank ASM
20:1:2	103-2605	1	Fitting-Fuel, Bulkhead
20:1:4	103-2615	1	Fitting-Fuel, Bulkhead
20:2	109-0347	1	Cap-Fuel, Diesel
21	1-633023	6	Stud
22	3256-23	10	Washer-Flat
23	1-633349	6	Spring-Tank, Fuel
24	3256-24	4	Washer-Flat
25	323-4	4	Screw-HH
26	99-3185	1	Hose-Fuel
27	107-7684	1	Hose-Fuel
28	107-7741	1	Hose-Fuel
29	1-303335	6	Tie-Plastic
30	110-3888	1	Control Panel ASM
30:2	110-5723	1	Decal-Panel, Control
31	1-603175	1	Knob-Ball
32	1-807513	2	Bolt-CARR
33	1-803071	4	Screw
34	1-303435	4	Washer-Spring
35	110-5716	1	Cable-Throttle
36	3296-2	2	Nut-Lock
37	1-643277	6	Clamp-Hose, Fuel
39	3290-357	4	Nut-HHF, Whiz
40	100-3191	1	Separator-Fuel



Front and Rear Engine Cover Assembly

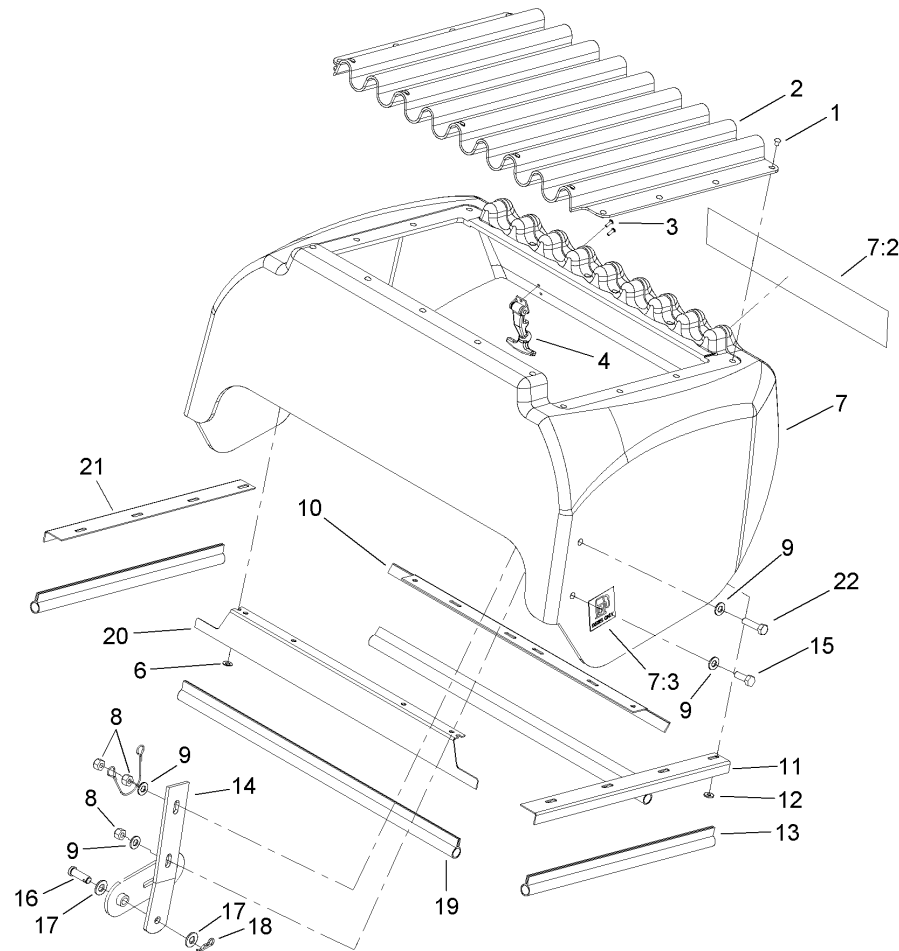
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	103-4855-03	1	Guard-Muffler	20:4	3256-14	4	Washer-Flat
2	923786	4	Rivet	21	1-523420	2	Bumper
3	1-643189	2	Keeper-Latch, Rubber	23	100-3815	2	Grommet-Rubber
4	3256-23	13	Washer-Flat	24	107-7707	1	Engine Access Panel ASM
5	322-5	14	Screw-HH	24:2	107-7705	1	Decal-Belt Routing, Pump
6	107-9865	1	Rear Bumper ASM	24:3	103-3276	1	Decal-Buzzer, Warning
6:2	107-9864	1	Decal-Belt Routing, Deck Drive	24:4	103-5881	1	Decal-Devices, Rotating
7	103-5157-03	1	Frame-Upper, LH Rear	25	103-4982-03	1	Bracket-Buzzer
8	32128-20	23	Nut-HF	26	32128-33	2	Nut-HF
9	103-4906-03	3	Bar-Mount Frame, Radiator	27	321-4	2	Screw-HH
10	322-3	9	Screw-HH	28	3256-22	2	Washer-Flat
11	3256-24	4	Washer-Flat	29	103-5178	1	Filter-Air
12	323-6	2	Screw-HH	30	103-1058	1	Bracket-Filter, Air
13	323-7	2	Screw-HH	31	87-9400	1	Valve-Vacuator
14	103-5169-03	1	Mount-Side, LH	32	103-1060	1	Cover-Filter, Air
15	103-2603-03	1	Bracket-Bottle	33	1-643283	2	Latch-Cleaner, Air
16	1-632986-03	2	Shackle-Hinge	34	103-1327	1	Filter-Air
17	3290-357	4	Nut-HHF, Whiz	35	103-1326	1	Filter-Air, Safety
18	103-5163-03	2	Mount-Belt Shield, Engine	36	2412-42	1	Clamp-Hose
19	1-323385	2	Knob-3 Prong	37	103-5198	1	Hose-Intake
20	107-7709	1	Engine Belt Shield ASM	38	103-0953-03	1	Mount-Cleaner, Air
20:2	107-7713	1	Strip-Shield, Belt	39	103-5123-03	1	RH Radiator And Ac Support ASM
20:2:2	98-5954	1	Decal-Missing, Cover	40	100-2436	1	Hood
20:3	1-803035	4	Rivet-Pop	41	107-7715	1	Bar-Radiator



Cooling System Assembly

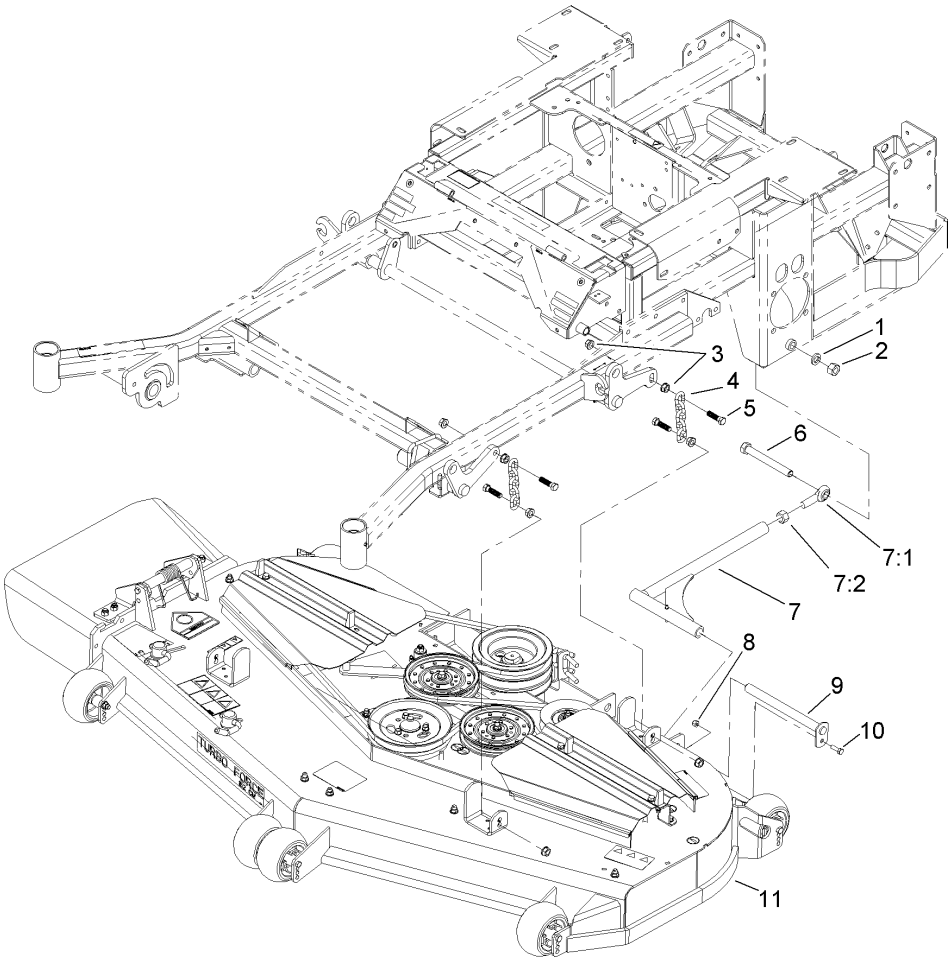
Ref	Part No.	Qty.	Description
1	322-1	6	Screw-HH
2	3256-23	22	Washer-Flat
3	107-7658	1	Plate-Trim, Radiator
3:2	65-2690	2	Decal-Surface, Hot
3:3	104-2449	1	Decal-Coolant
4	1-643161	1	Cap-Radiator
5	3296-2	1	Nut-Lock
6	1-803075	1	Screw-Head, Truss
7	103-1352	1	Shield-Fill Neck, Radiator
8	107-9889	1	Radiator
9	103-0898	1	Shroud-Cooling, Engine
10	322-3	16	Screw-HH
11	107-7717	1	Fan Mounting Plate ASM
11:2	1-643253	2	Decal-Fan, Radiator
12	32128-20	10	Nut-HF
13	103-0892	1	Fan
14	3296-42	1	Nut-Lock, NI
15	109-2670	1	Hose
16	1-513762	1	Clip-Loom
17	321-6	1	Screw-HH
18	103-0113	1	Clip-Loom
19	103-0922	1	Hose-Inlet, Engine
20	1-643164	1	Cap-Tank, Overflow
21	1-513645	1	Bushing-Valve, Fuel

Ref	Part No.	Qty.	Description
22	321-2	2	Screw-HH
23	1-643259	1	Fitting-Elbow
24	1-643163	1	Tank-Overflow
25	109-2669	1	Hose
26	1-633989	4	Clamp-Hose
27	103-2505	1	Hose-Outlet, Engine
28	103-0086-03	1	Mount-Motor, Fan
29	103-4986	1	Bracket-Deflector, Air
30	322-14	2	Screw-HH
31	3256-3	4	Washer-Flat
32	103-5223	2	Spacer
33	1-513296	2	Spring-Indicator, Reverse
34	3296-29	4	Nut-Lock, NI
35	107-9853	2	Lanyard
36	1-303287	3	Tie-Plastic
37	3245-44	1	Screw-Set
38	909848	1	Screw-Set
39	322-6	2	Screw-HH
40	1-303335	2	Tie-Plastic



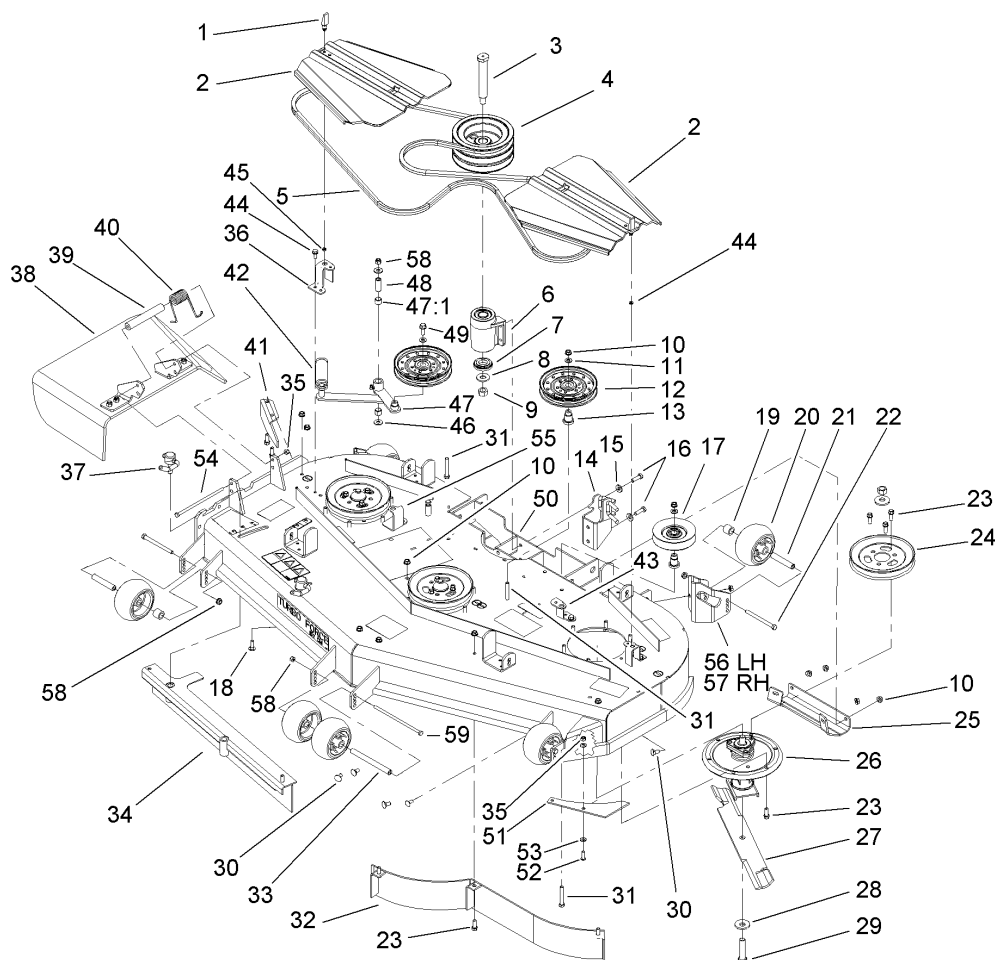
Hood Assembly

Ref	Part No.	Qty.	Description				
1	1-803072	17	Rivet				
2	1-633864-03	1	Screen-Radiator				
3	923786	4	Rivet				
4	1-643188	2	Latch-Rubber				
6	1-303435	5	Washer-Spring				
7	107-7679	1	Hood ASM				
7:2	107-7674	1	Decal				
7:3	103-1636	2	Decal-Fuel				
8	3296-29	6	Nut-Lock, NI				
9	3256-23	8	Washer-Flat				
10	1-643108-03	1	Angle-Radiator, Bottom				
11	1-643105-03	1	Angle-Radiator, LH				
12	3256-14	12	Washer-Flat				
13	1-643186	2	Seal-Trim				
14	1-633885-03	2	Plate-Hinge, Hood				
15	322-4	2	Screw-HH				
16	1-808285	2	Pin-Clevis				
17	3256-24	4	Washer-Flat				
18	1-806003	2	Pin-Hair				
19	1-643187	2	Seal-Trim				
20	1-643107-03	1	Angle-Radiator, Top				
21	1-643106-03	1	Angle-Radiator, RH				
22	322-6	2	Screw-HH				



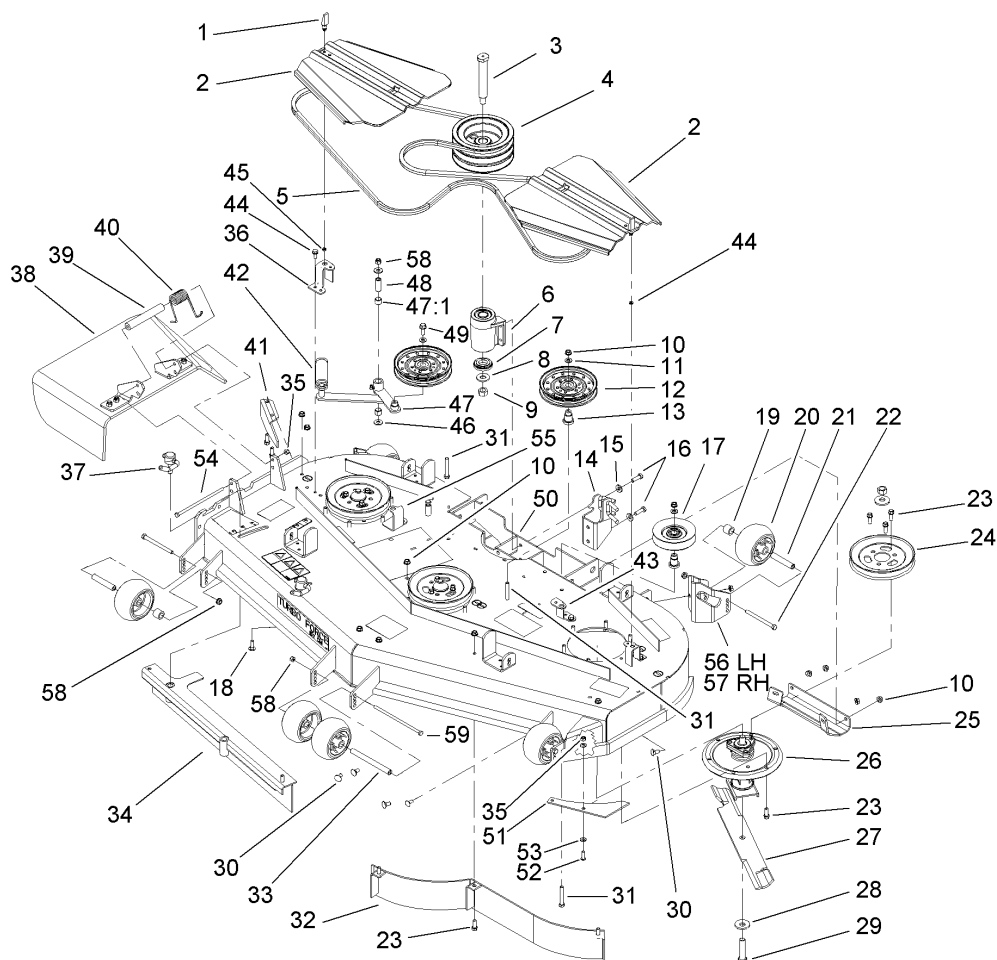
Deck Connection Assembly

Ref	Part No.	Qty.	Description				
1	3253-8	2	Washer-Lock				
2	3217-11	2	Nut-Hex				
3	32128-37	16	Nut-HF				
4	1-633447	4	Chain-Lift, Deck				
5	103-1898	8	Screw-HH				
6	327-28	2	Screw-HH				
7	103-1356	2	Strut ASM				
7:1	1-633029	1	Balljoint-Spherical				
7:2	3219-6	1	Nut-Hex				
8	3296-29	2	Nut-Lock, NI				
9	1-632199-01	2	Pin-Strut				
10	322-3	2	Screw-HH				
11		1	Deck ASM				



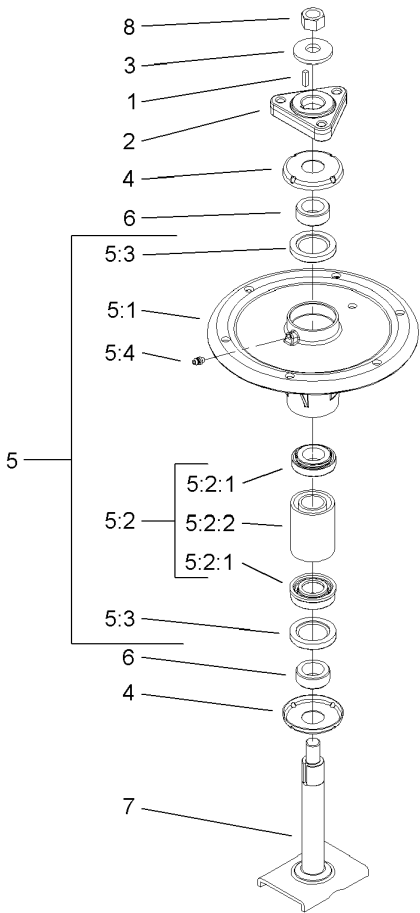
Deck Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	74-5950	2	Latch-Swell	25	105-8792-01	1	Plate-Skid
2	107-8536	2	Cover-Belt	26	106-3217	3	Spindle ASM
3	1-643393	1	Jackshaft	27	105-7718-03	3	Blade-Hi Flow
4	103-5381	1	Sheave-Jackshaft	28	103-0865	3	Washer-Blade Bolt, Heavy
5	107-7667	1	Belt-V	29	103-0862	3	Screw-Cap
6	103-2544	1	Jackshaft ASM	30	3231-1	10	Screw-CARR
7	103-2535	1	Spacer-Guard, Bottom	31	323-12	3	Screw-HH
8	1-513208	1	Washer-Spring	32	105-7657-01	1	Baffle ASM
9	3219-6	1	Nut-Hex	33	98-5967	1	Spacer-Wheel
10	3290-357	37	Nut-HHF, Whiz	34	105-7669-01	1	Baffle ASM
11	3256-24	3	Washer-Flat	35	3296-29	3	Nut-Lock, NI
12	1-633109	2	Idler-Flat	36	108-4121-01	2	Bracket-Cover
13	106-3214	2	Mount-Pulley	37	107-1664	2	Lever ASM
14	103-3445-01	1	Guard-Jackshaft	38	108-2792	1	Rubber Deflector ASM
15	98-5975	4	Washer-Belleville	39	105-4622	1	Spacer
16	323-7	4	Screw-HH	40	108-4052	1	Spring-Torsion
17	1-603805	1	Pulley-Idler	41	106-3216-01	1	Baffle-Discharge
18	3231-21	1	Screw-CARR	42	105-6992	1	Spring
19	98-7913	4	Tube-Spacer	43	108-2177-01	1	Bracket-Cover, Tall
20	1-603299	6	Roller-Scalp, Anti	44	32144-70	4	Screw-HH
21	98-7912	4	Tube-Spanner	45	99-3058	2	Washer
22	323-23	4	Screw-HH	46	3256-4	2	Washer-Flat
23	92-1624	33	Screw	47	107-9868	1	Idler Arm ASM
24	105-7735	3	Pulley	47:1	103-4681	2	Sleeve-Bearing



Deck Assembly (continued)

Ref	Part No.	Qty.	Description				
48	1-603044	1	Bushing				
49	3234-11	1	Screw-HHF				
50	107-7675	1	Deck Decal ASM				
51	107-3137	1	Plate-Turbo				
52	3274-104	2	Screw-HSBH				
53	1-303334	4	Washer-Spring				
54	322-50	1	Screw-HH				
55	108-4122-01	1	Bracket-Cover				
56	106-7354-01	1	Plate-Roller, LH				
57	106-7355-01	1	Plate-Roller, RH				
58	3296-39	6	Nut-Lock, NI				
59	323-28	1	Screw-HH				

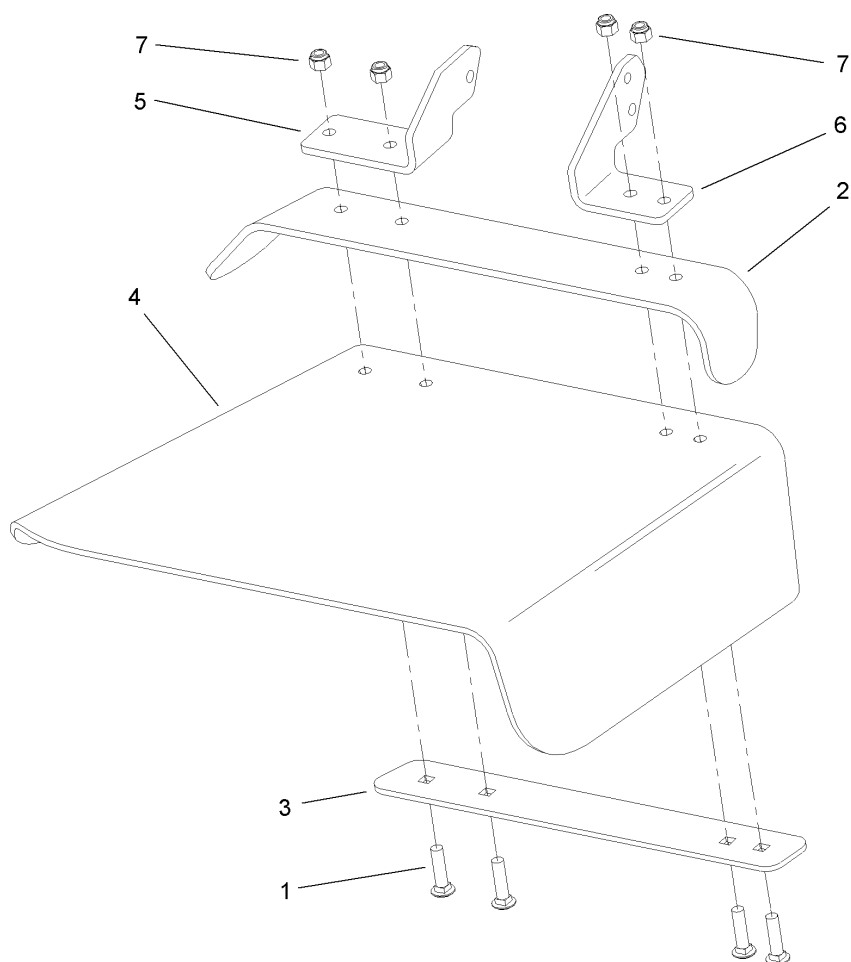


Spindle Assembly No. 106-3217

Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	106-3207	1	Bearing ASM				
5:2:1	27-0960	1	Bearing ASM				
5:2:2	106-3206	1	Spacer-Set, Matched				
5:3	253-133	2	Seal-Oil				
5:4	302-5	1	Fitting-Grease				
6	106-3218	2	Spacer-Seal				
7	106-3233	1	Spindle Shaft ASM				
8	3219-6	1	Nut-Hex				

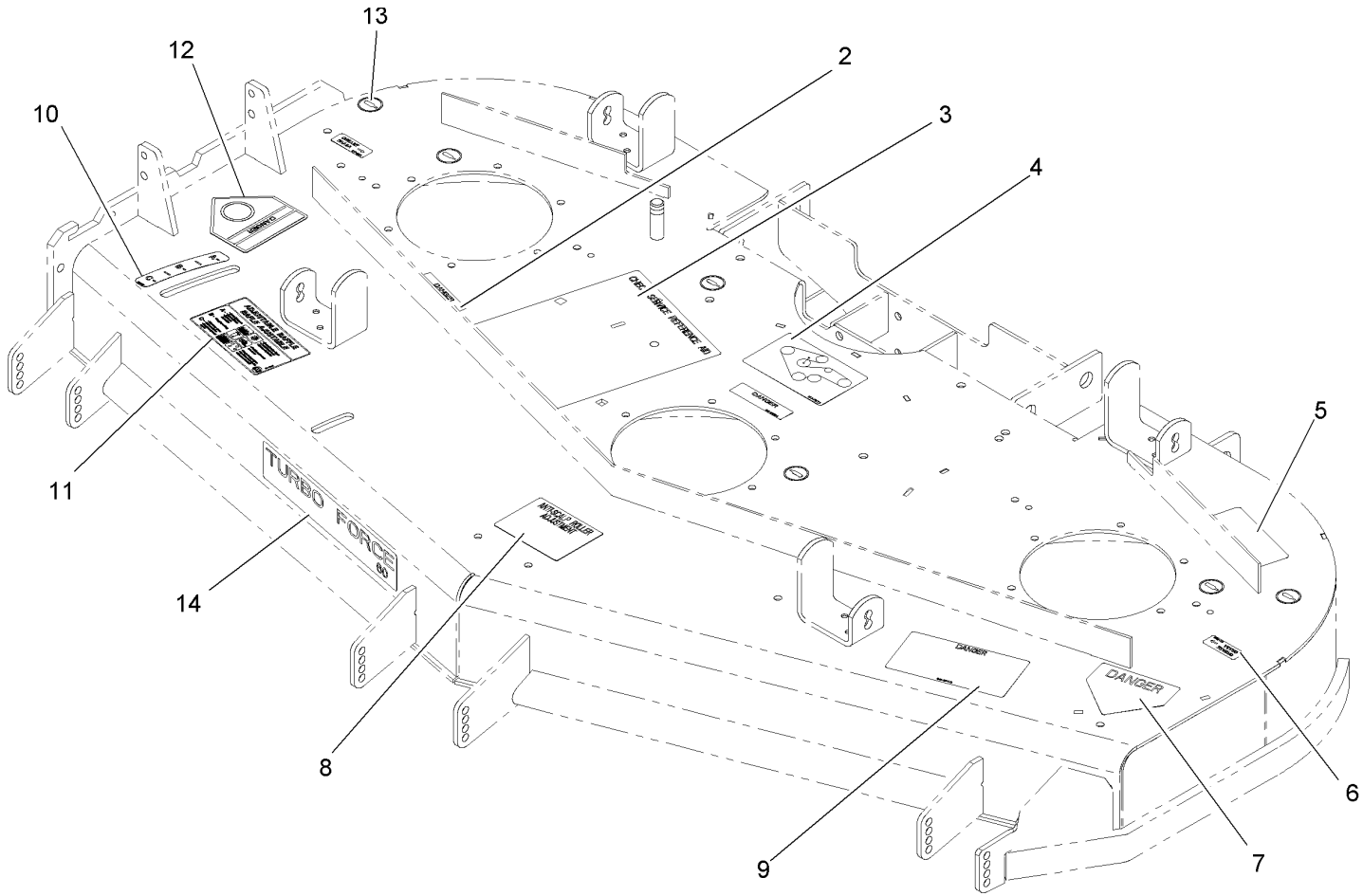
Lever Assembly No. 107-1664

Ref	Part No.	Qty.	Description
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI



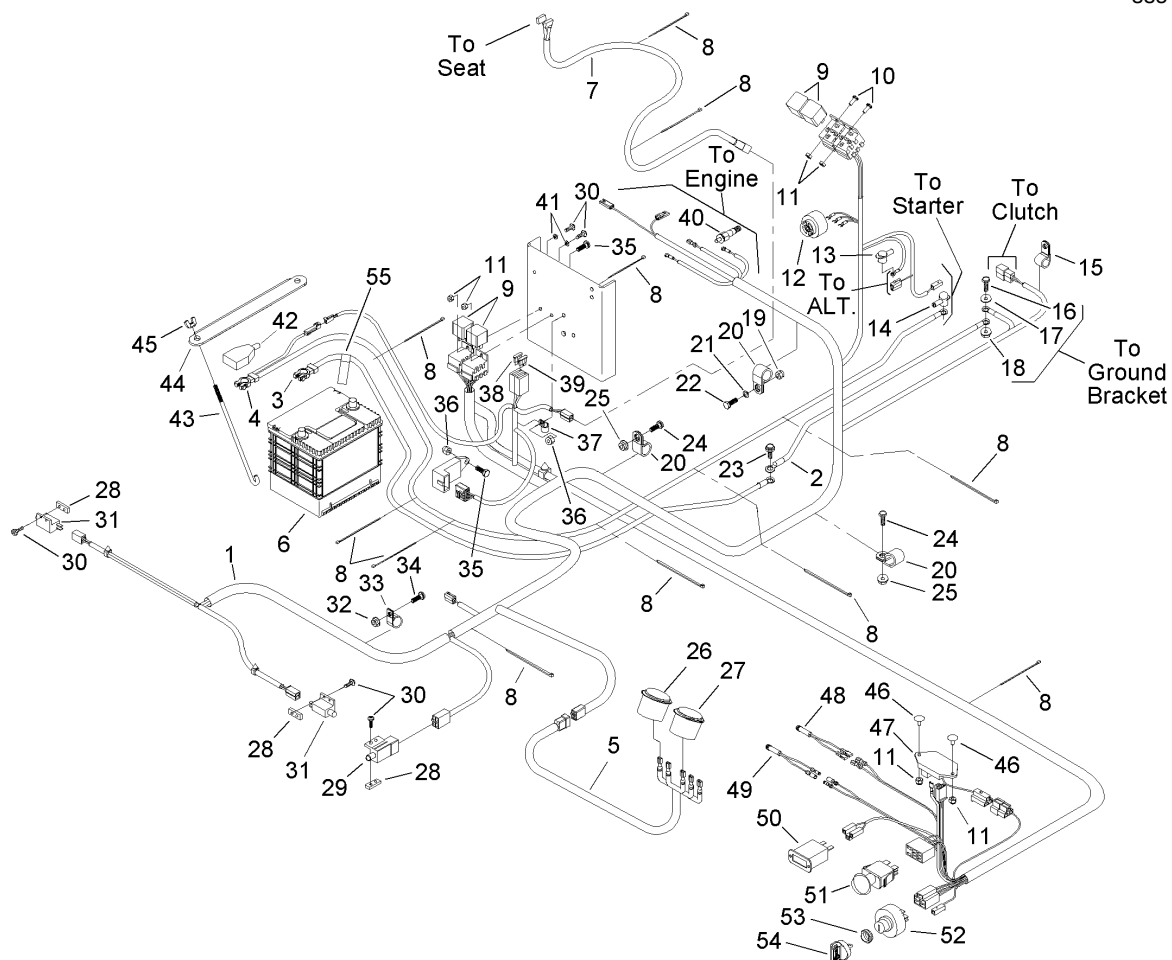
Rubber Deflector Assembly No. 108-2792

Ref	Part No.	Qty.	Description				
1	3231-4	4	Screw-CARR				
2	106-3246-01	1	Deflector				
3	106-3248-03	1	Strap-Discharge				
4	108-5029	1	Deflector-Rubber				
5	108-4059-01	1	Plate-Hinge, Rear				
6	106-3253-01	1	Plate-Hinge, Front				
7	3296-39	4	Nut-Lock, NI				



Deck Decal Assembly No. 107-7675

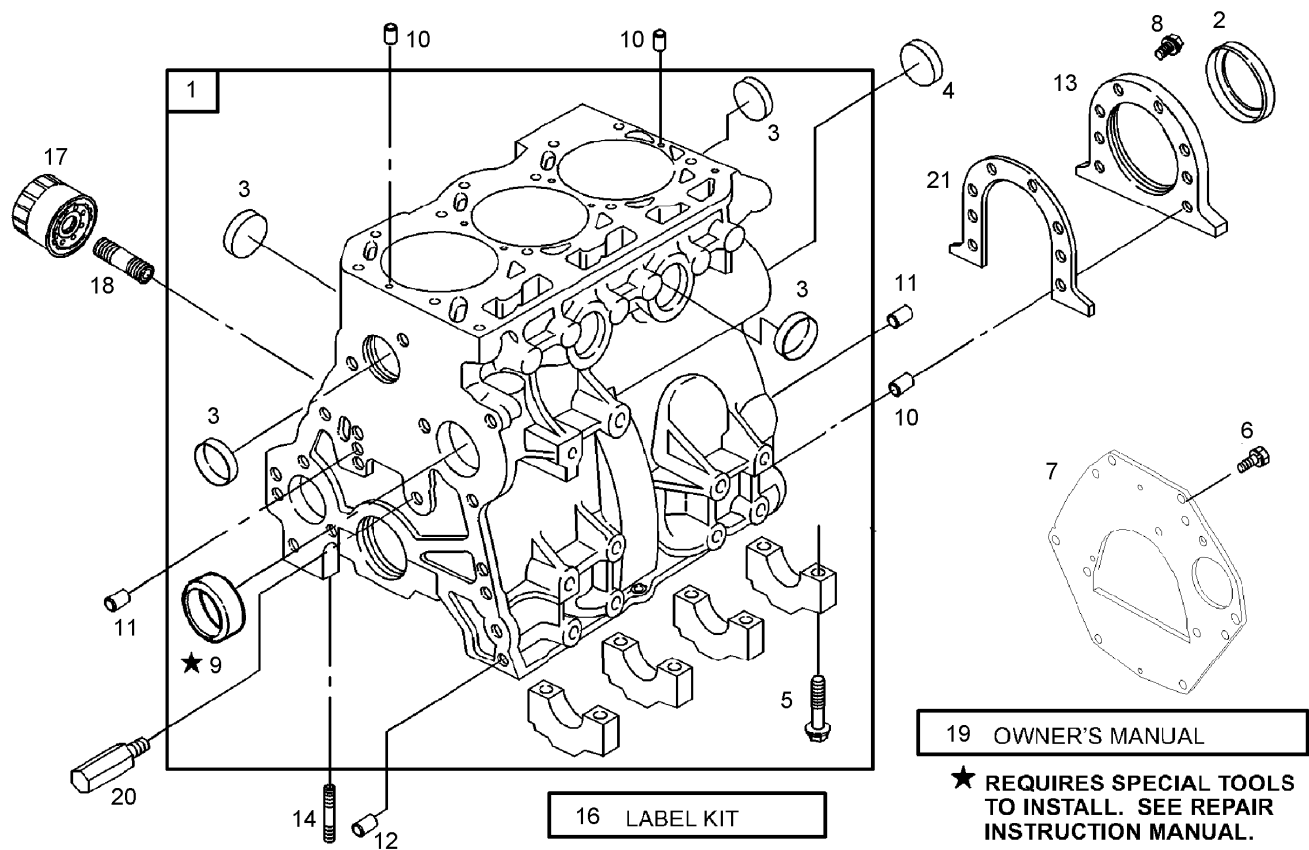
Ref	Part No.	Qty.	Description				
2	98-5954	3	Decal-Missing, Cover				
3	107-9863	1	Decal-Check, Service				
4	107-7673	1	Decal-Routing, Belt				
5	68-8340	1	Decal-Torque				
6	107-1613	2	Decal-Grease				
7	1-403005	1	Decal-Danger				
8	105-7798	1	Decal-Scalp, Anti				
9	66-1340	1	Decal-Danger				
10	110-2068	1	Decal-Adjustment, Baffle				
11	110-2067	1	Decal-Setting, Baffle				
12	54-9220	1	Decal-Danger				
13	58-6520	6	Decal-Grease				
14	107-1619	1	Decal				



Electrical Component Assembly

Ref	Part No.	Qty.	Description
1	103-4340	1	Harness-Wire
2	103-1349	1	Cable-Ground, Engine
3	103-1159	1	Cable-Ground, Battery
4	103-1160	1	Cable-Starter
5	103-4339	1	Harness-Gauge
6	106-5187	1	Battery
7	103-1227	1	Harness-Wiring, Seat
8	1-303335	11	Tie-Plastic
9	1-643275	4	Relay
10	1-803071	2	Screw
11	3296-2	8	Nut-Lock
12	103-0205	1	Alarm-Tone, Dual
13	1-643178	1	Cap-Insulator, Red
14	103-1420	1	Insulator-Starter
15	1-603727	1	Clip-Loom
16	323-6	1	Screw-HH
17	3256-24	1	Washer-Flat
18	3290-357	1	Nut-HHF, Whiz
19	33023-00	1	Nut-Lock
20	1-633396	3	Clip-Loom
21	3256-22	1	Washer-Flat
22	33113-020	1	Screw-HH
23	32144-70	1	Screw-HH
24	322-3	2	Screw-HH

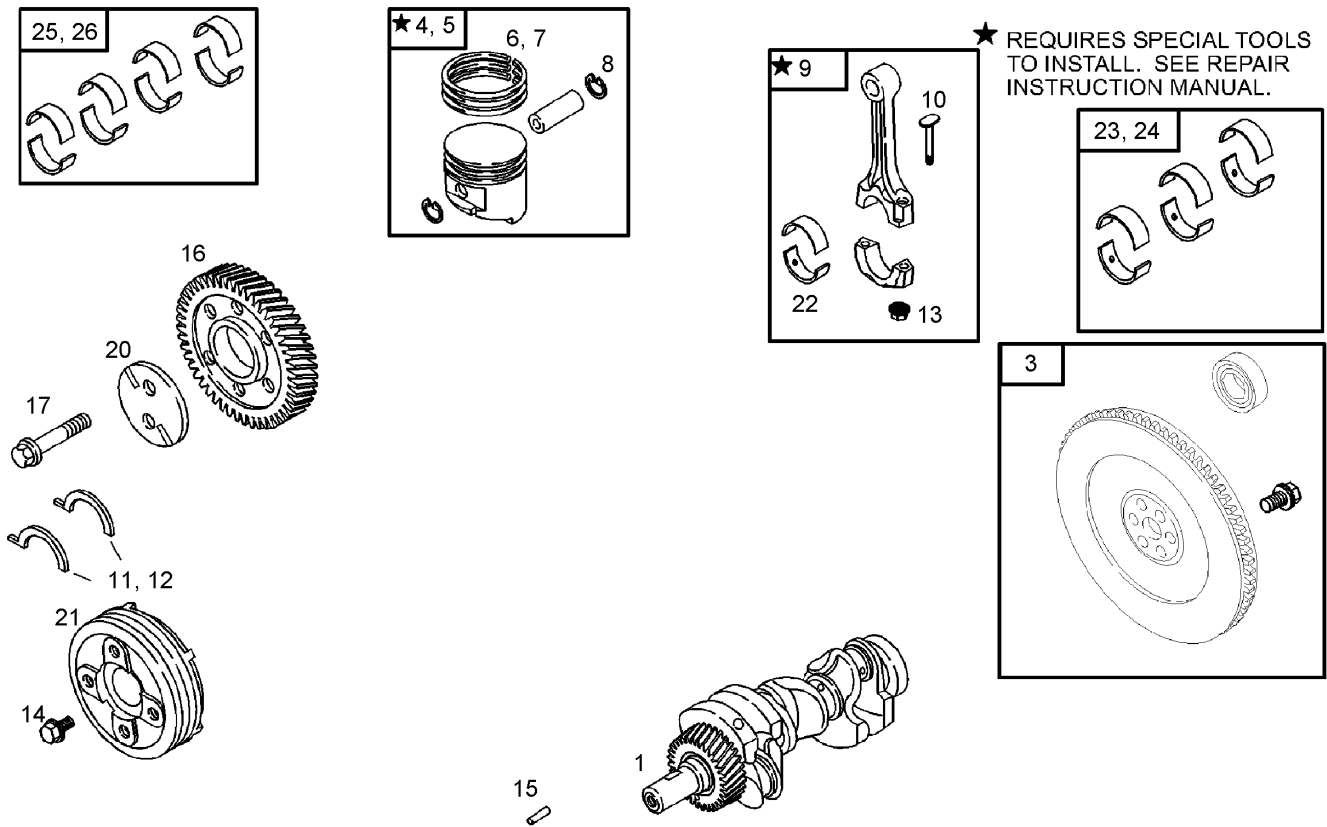
Ref	Part No.	Qty.	Description
25	32128-20	2	Nut-HF
26	1-643037	1	Gauge-Voltmeter
27	1-643021	1	Gauge-Temperature
28	1-633181	3	Plate-Tapped
29	1-633111	1	Switch
30	3290-500	8	Screw-PPH
31	1-513051	2	Switch-Open, Normally
32	32128-33	1	Nut-HF
33	1-323229	1	Clip-Loom
34	321-2	1	Screw-HH
35	321-4	3	Screw-HH
36	3296-42	2	Nut-Lock, NI
37	1-513762	1	Clip-Loom
38	1-816001	1	Fuse-Blade Type, 20 Amp
39	103-1368	1	Fuse-40 Amp
40	103-0949	1	Sender-Temperature
41	3256-14	2	Washer-Flat
42	103-1340	1	Insulator-Terminal, Battery
43	103-1312	2	Bolt-Holddown
44	103-1311-03	1	Holddown-Battery
45	1-543792	2	Wingnut
46	1-807513	2	Bolt-CARR
47	103-5218	1	Module-Delay, Seat
48	1-643267	1	Indicator-Led, Red



Assemblies include all parts shown in frames.

Cylinder Assembly

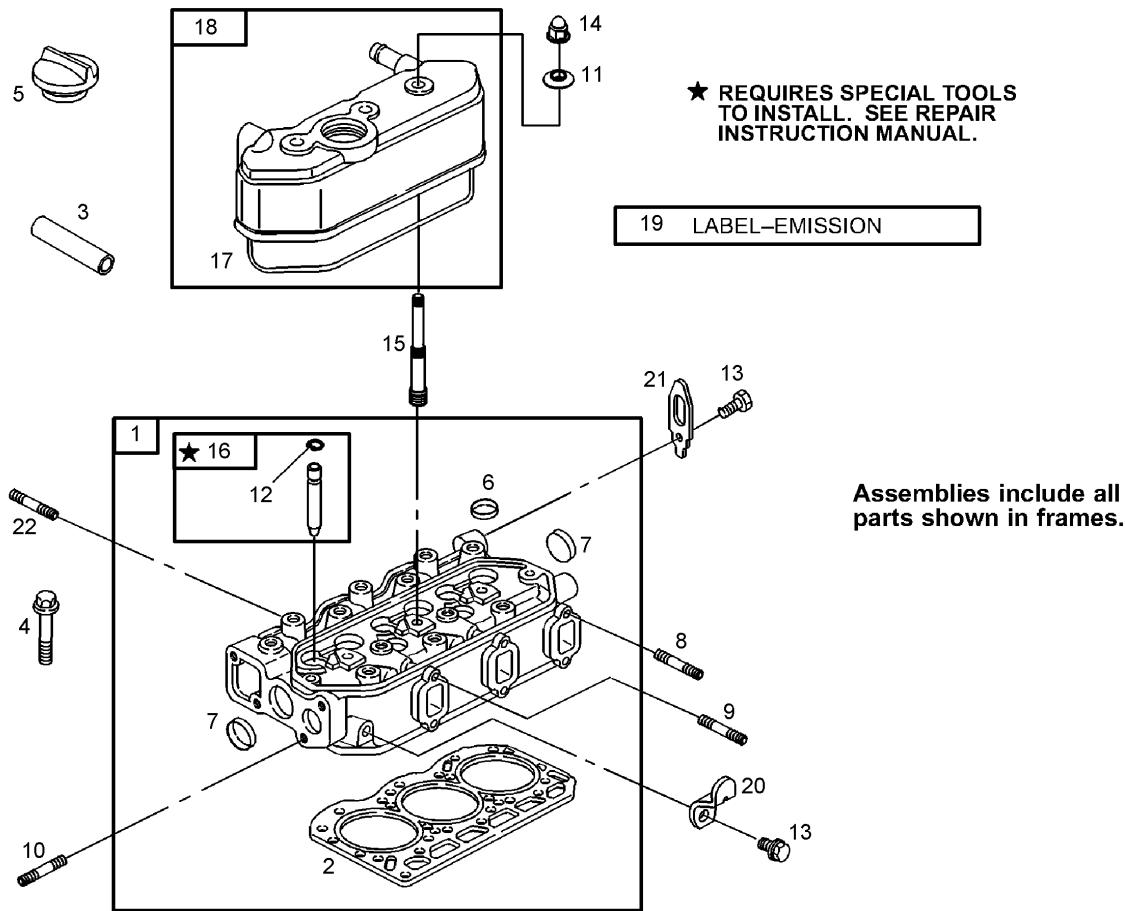
Ref	Part No.	Qty.	Description				
1	107-9891	1	Cylinder ASM				
2	99-9003	1	Seal-Oil				
3	99-9008	1	Plug-Welch				
4	107-9892	1	Plug-Welch (Cam)				
5	99-9006	1	Screw-Hex				
6	99-9005	1	Screw-Hex				
7	107-9893	1	Plate-End, Rear				
8	99-9004	1	Screw-Hex				
9	99-9002	1	Bushing				
10	99-9012	1	Pin-Locating				
11	99-9013	1	Pin-Locating				
12	99-9014	1	Pin-Locating				
13	99-9022	1	Retainer-Seal				
14	99-9007	1	Stud-Metric				
16	107-9894	1	Kit-Label				
17	99-9017	1	Filter-Oil				
18	105-9337	1	Adapter-Filter, Oil				
19	103-1384	1	Manual-Engine				
20	99-9020	1	Nozzle-Oil				
21	99-9021	1	Gasket-Retainer				



Assemblies include all parts shown in frames.

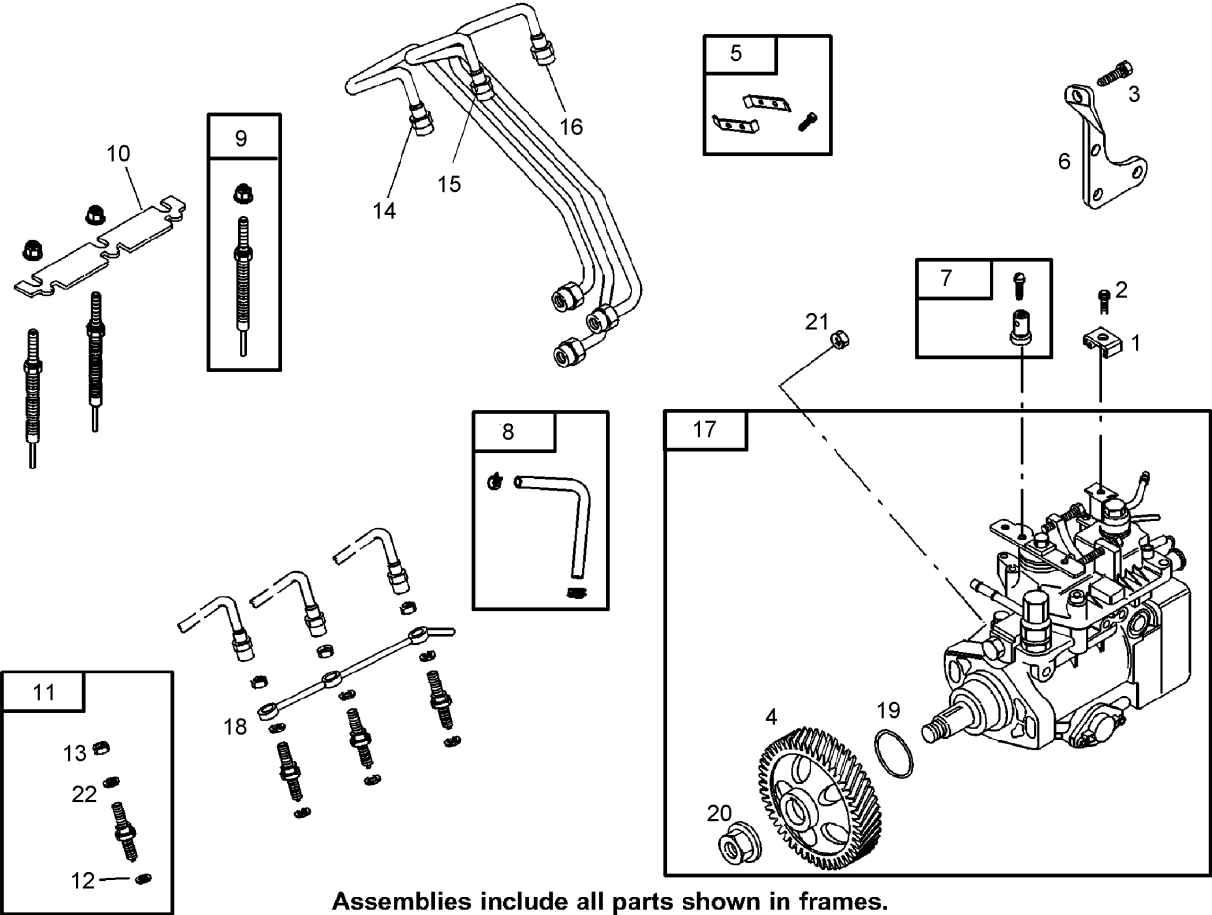
Crankshaft Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	105-9339	1	Crankshaft	26	99-9046	1	Set-Bearing, Main (.010 Undersized)
3	99-9024	1	Flywheel				
4	107-9895	1	Piston ASM				
5	107-9896	1	Piston ASM (Oversize)				
6	105-9340	1	Ring Set				
7	99-9269	1	Ring Set (.010 In Oversized)				
8	99-9607	1	Lock-Pin, Piston				
9	99-9608	1	Rod-Connecting				
10	99-9030	1	Screw-Rod, Connecting				
11	99-9035	1	Washer-Thrust				
12	99-9036	1	Washer-Thrust (.005 In Oversized)				
13	99-9034	1	Nut-Hex				
14	107-9897	1	Screw-Hex				
15	99-9037	1	Pin-Locating				
16	99-9609	1	Gear-Drive				
17	99-9032	1	Screw-Hex				
20	99-9040	1	Plate-Gear, Idler				
21	99-9041	1	Pulley-Crankshaft				
22	99-9042	1	Bearing-Rod				
23	99-9043	1	Set-Bearing, Rod				
24	99-9044	1	Set-Bearing, Rod (.010 Undersized)				
25	99-9045	1	Set-Bearing, Main (Set Of 8)				



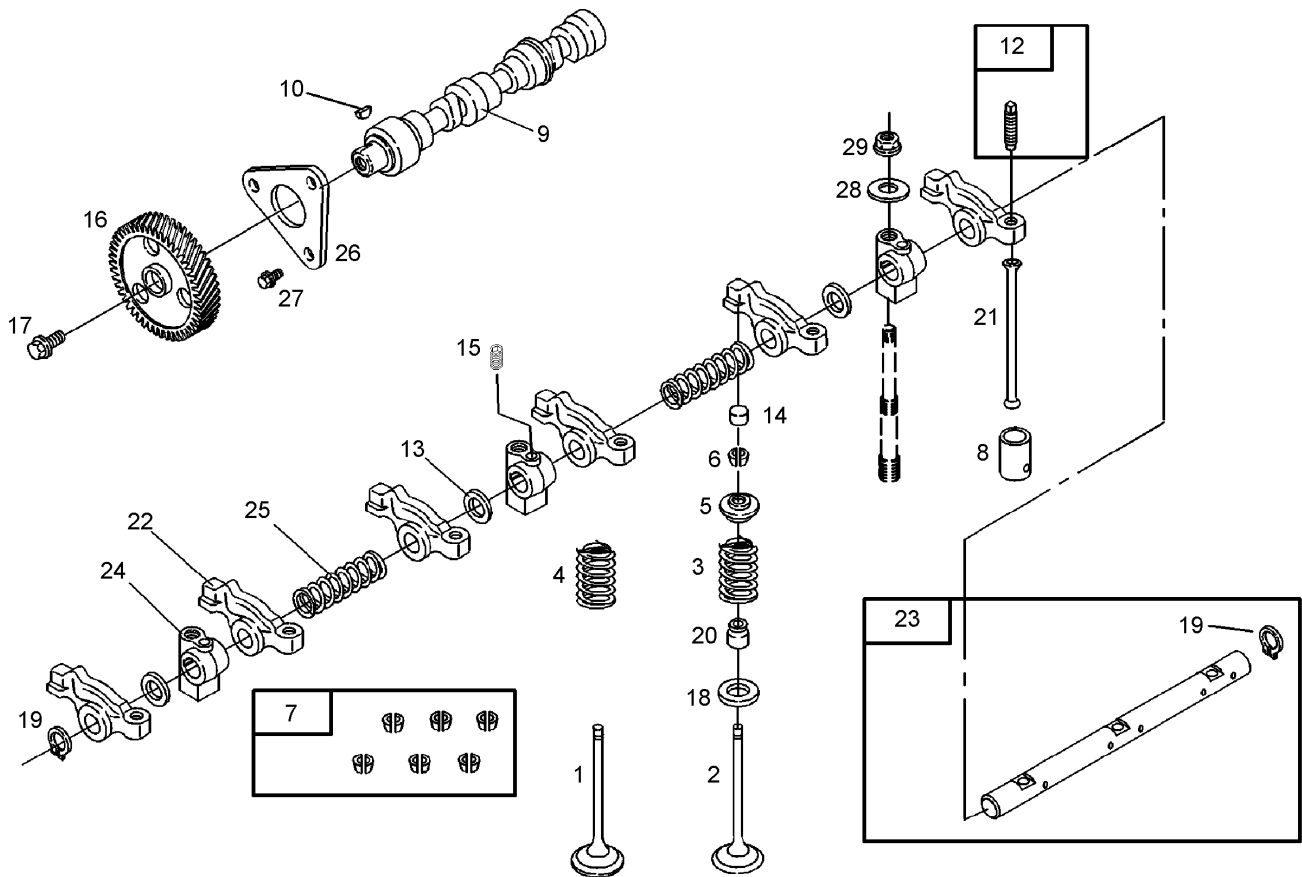
Cylinder Head Assembly

Ref	Part No.	Qty.	Description				
1	105-9341	1	Head-Cylinder				
2	107-9898	1	Gasket-Head, Cylinder				
3	105-9342	1	Tube-Breather				
4	99-9614	1	Screw-Metric				
5	99-9052	1	Cap-Fill, Oil				
6	99-9060	1	Plug-Welch				
7	99-9008	1	Plug-Welch				
8	99-9058	1	Stud-Metric				
9	99-9059	1	Stud-Metric				
10	99-9057	1	Stud-Metric				
11	99-9063	1	Washer-Seal				
12	99-9067	1	Retainer				
13	99-9054	1	Screw-Hex				
14	99-9061	1	Nut-Hex, Metric				
15	99-9101	1	Stud-Arm, Rocker				
16	99-9070	1	Bushing-Guide				
17	99-9073	1	Gasket-Cover, Rocker				
18	100-6402	1	Cover-Rocker				
19	107-9899	1	Emmision Label Kit				
20	99-9076	1	Bracket-Lifting				
21	99-9077	1	Bracket-Lifting				
22	99-9055	1	Stud-Metric				



Injection Pump Assembly

Ref	Part No.	Qty.	Description				
1	99-9622	1	Clamp-Casing				
2	99-9056	1	Screw-Hex				
3	99-9616	1	Screw-Hex				
4	99-9689	1	Gear-Drive				
5	99-9625	1	Clamp				
6	99-9626	1	Bracket-Support				
7	99-9628	1	Clamp-Swivel				
8	99-9629	1	Hose / Clamp ASM				
9	99-9630	1	Plug-Glow				
10	99-9631	1	Strap-Plug, Glow				
11	99-9632	1	Nozzle-Injector				
12	99-9633	1	Seat-Injector				
13	105-9345	1	Nut				
14	99-9690	1	Pipe-Injector, No. 1				
15	99-9634	1	Pipe-Injector, No. 2				
16	99-9635	1	Pipe-Injector, No. 3				
17	105-9334	1	Pump-Injection				
18	99-9637	1	Pipe-Return, Fuel				
19	99-9618	1	O-Ring				
20	99-9620	1	Nut-Hex, Metric				
21	99-9619	1	Nut-Hex, Metric				
22	105-9343	1	Seat-Injector				

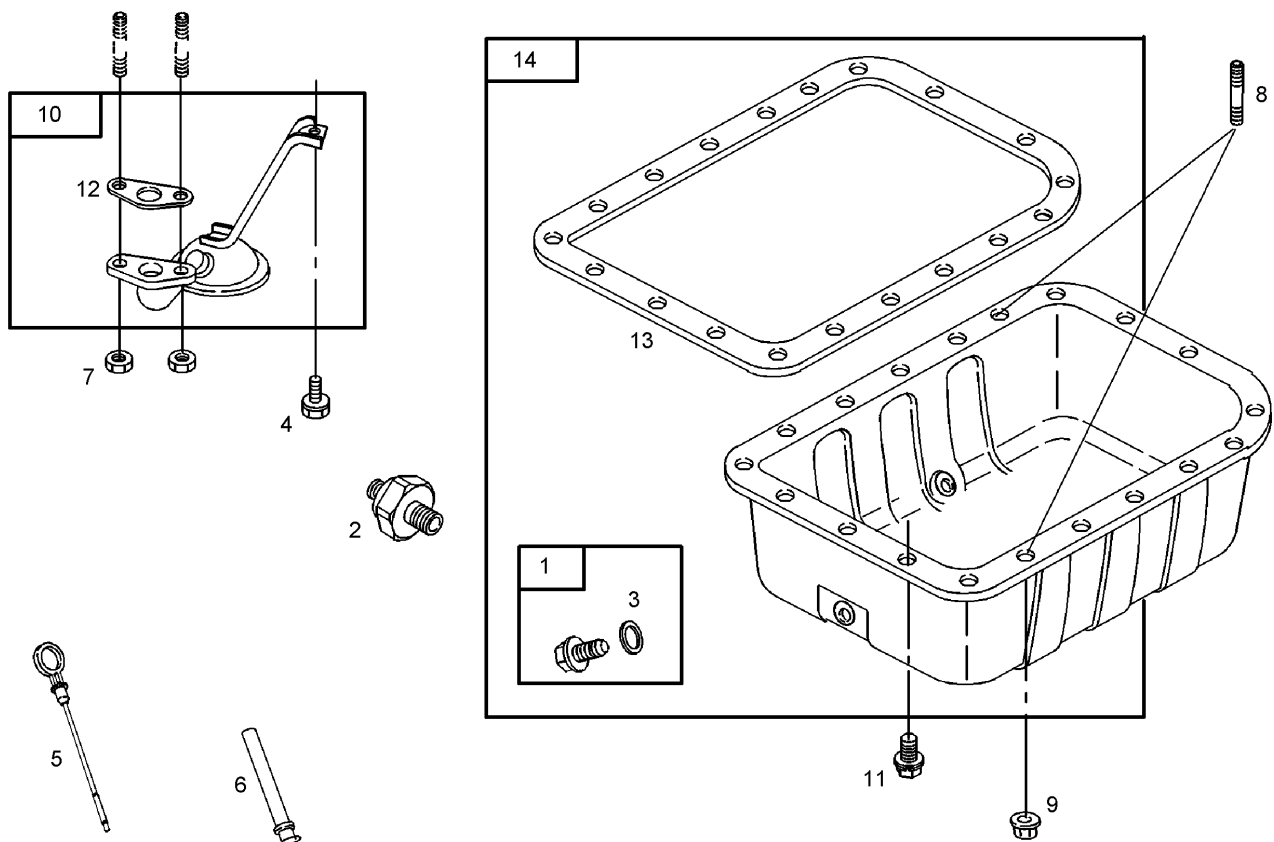


Assemblies include all parts shown in frames.

Camshaft Assembly

Ref	Part No.	Qty.	Description
1	99-9638	1	Valve-Exhaust
2	99-9639	1	Valve-Intake
3	99-9640	1	Spring-Valve
4	99-9640	1	Spring-Valve
5	99-9084	1	Retainer-Valve
6	99-9086	1	Keeper-Valve
7	99-9087	1	Keeper-Valve (Set Of 6)
8	99-9088	1	Tappet-Valve
9	99-9097	1	Shaft-Cam
10	99-9675	1	Key-Timing
12	99-9092	1	Adjuster-Arm, Rocker
13	99-9093	1	Washer-Spacer
14	99-9094	1	Cap-Valve
15	99-9090	1	Screw-Metric
16	99-9641	1	Gear-Cam
17	99-9085	1	Screw-Metric
18	99-9096	1	Seat-Spring, Valve
19	99-9099	1	Retainer
20	99-9643	1	Seal-Valve
21	99-9103	1	Rod-Push
22	99-9104	1	Arm-Rocker
23	99-9106	1	Shaft-Arm, Rocker
24	99-9107	1	Support-Arm, Rocker
25	99-9108	1	Spring-Shaft, Rocker

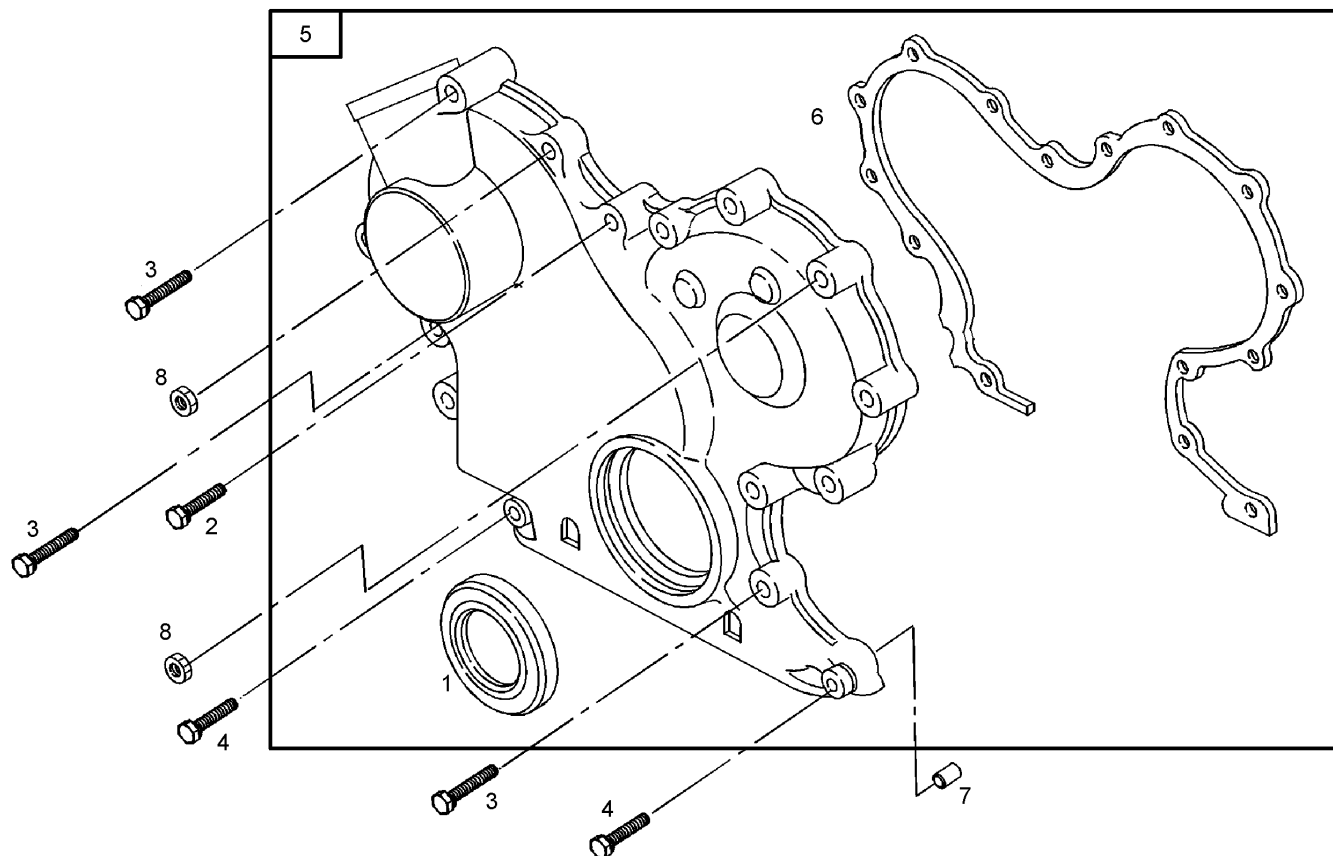
Ref	Part No.	Qty.	Description
26	99-9109	1	Retainer-Camshaft
27	99-9083	1	Screw-Hex
28	99-9079	1	Washer-Flat
29	99-9091	1	Nut-Hex, Metric



Assemblies include all parts shown in frames.

Oil Pan Assembly

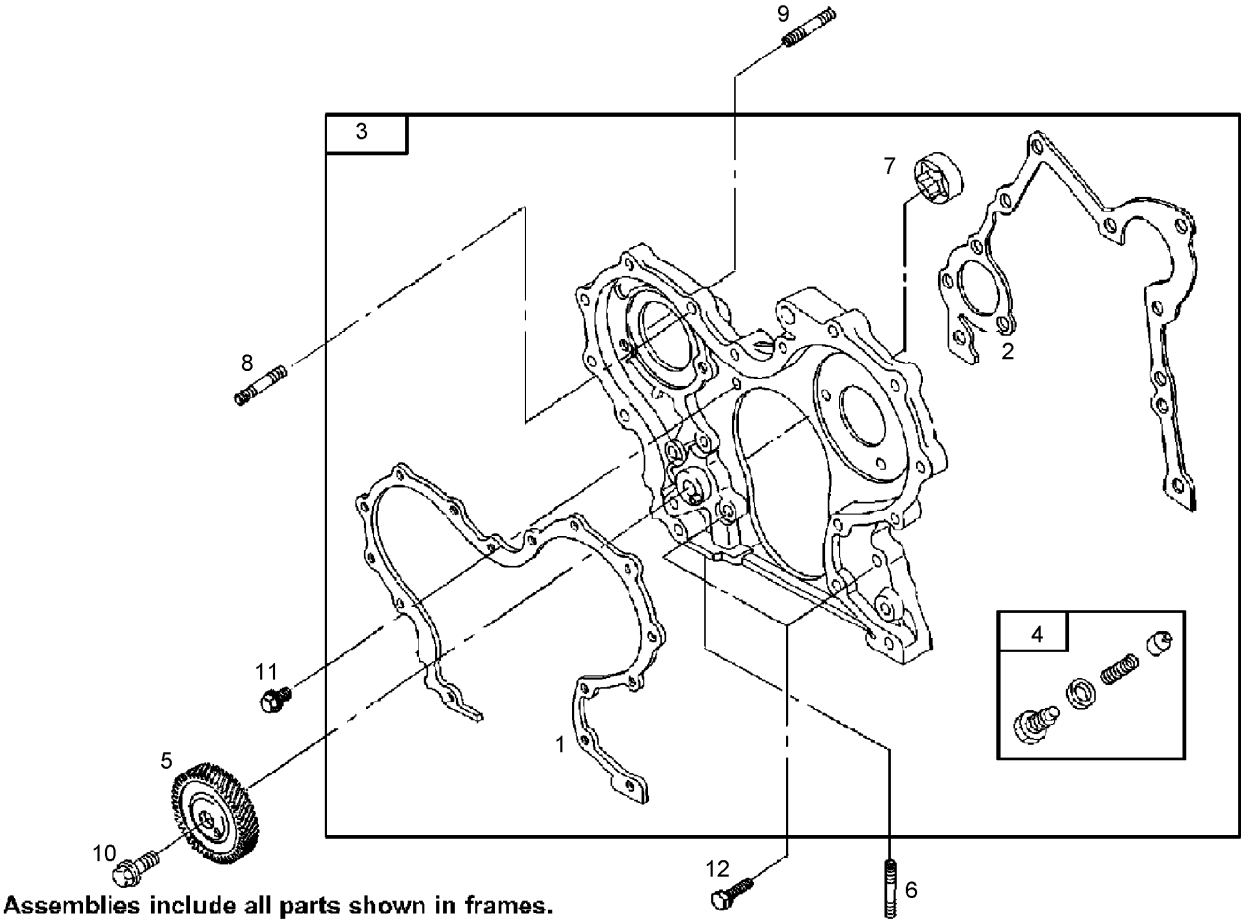
Ref	Part No.	Qty.	Description				
1	99-9247	1	Plug-Drain, Oil				
2	107-9908	1	Switch-Pressure, Oil				
3	99-9249	1	Washer-Seal				
4	99-9111	1	Screw-Hex				
5	99-9272	1	Dipstick				
6	99-9118	1	Tube-Dipstick				
7	99-9114	1	Nut-Hex, Metric				
8	99-9112	1	Stud-Metric				
9	99-9113	1	Nut-Hex, Metric				
10	99-9116	1	Screen-Pump, Oil				
11	99-9111	1	Screw-Hex				
12	99-9120	1	Gasket-Strainer, Oil				
13	99-9121	1	Gasket-Pan, Oil				
14	99-9241	1	Pan-Oil				



Assemblies include all parts shown in frames.

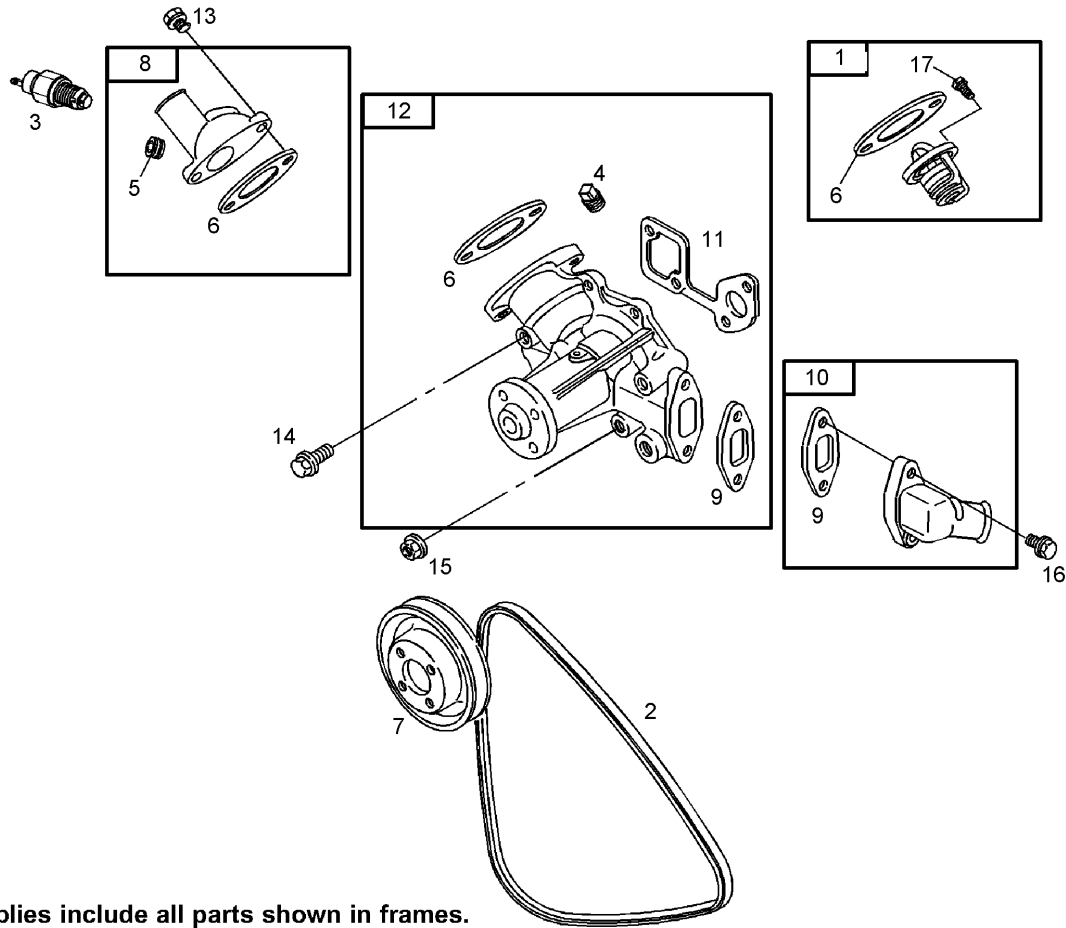
Gear Cover Assembly

Ref	Part No.	Qty.	Description
1	107-9900	1	Seal-Oil
2	99-9651	1	Screw-Hex
3	99-9128	1	Screw-Hex
4	99-9129	1	Screw-Hex
5	99-9652	1	Gear Cover ASM
6	99-9653	1	Gasket-Cover, Gear
7	99-9014	1	Pin-Locating
8	99-9114	1	Nut-Hex, Metric



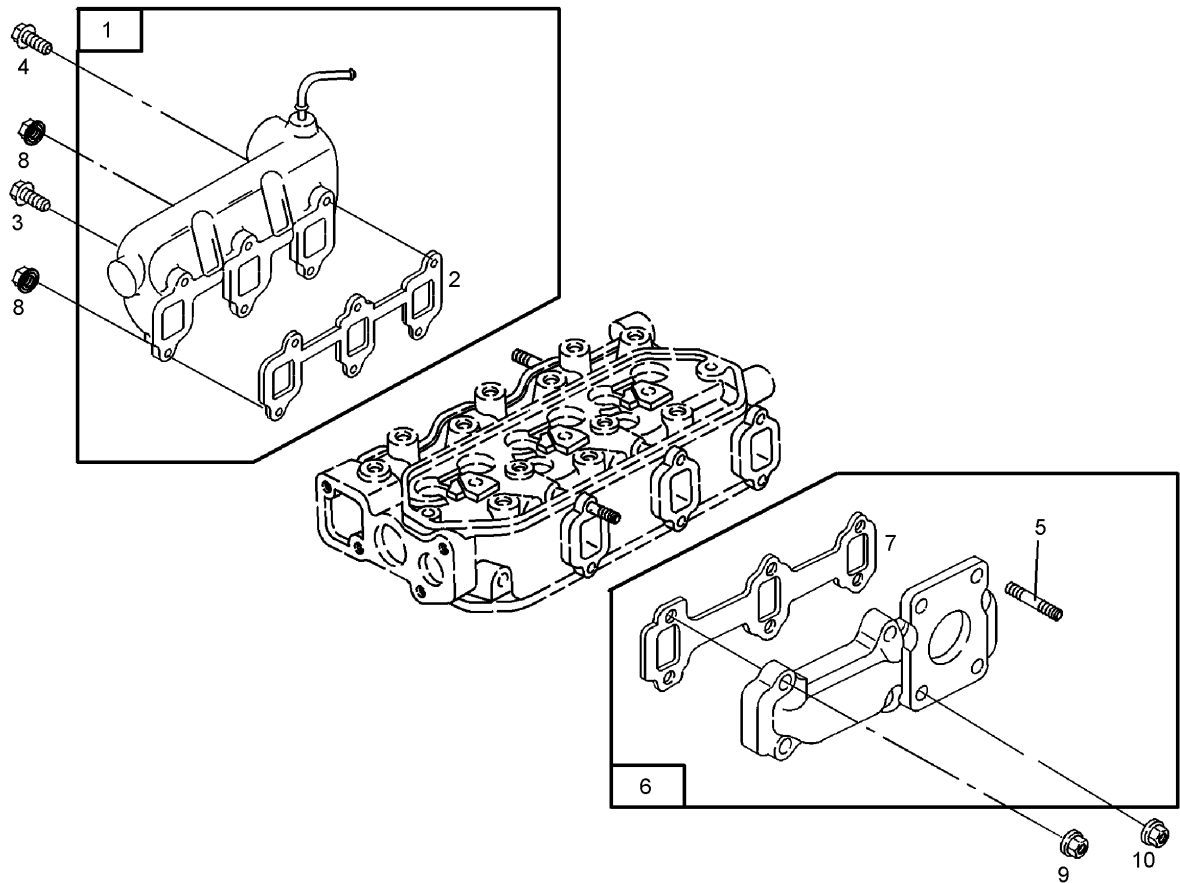
Gear Housing Assembly

Ref	Part No.	Qty.	Description				
1	99-9653	1	Gasket-Cover, Gear				
2	99-9136	1	Gasket-Cover, Gear				
3	99-9655	1	Housing-Gear				
4	99-9142	1	Valve-Relief, Oil				
5	99-9656	1	Gear-Drive				
6	99-9007	1	Stud-Metric				
7		1	Pump-Oil				
8	99-9137	1	Stud-Metric				
9	99-9654	1	Stud-Metric				
10	99-9135	1	Screw-Hex				
11	99-9134	1	Screw-Hex				
12	99-9133	1	Screw-Hex				



Water Pump Assembly

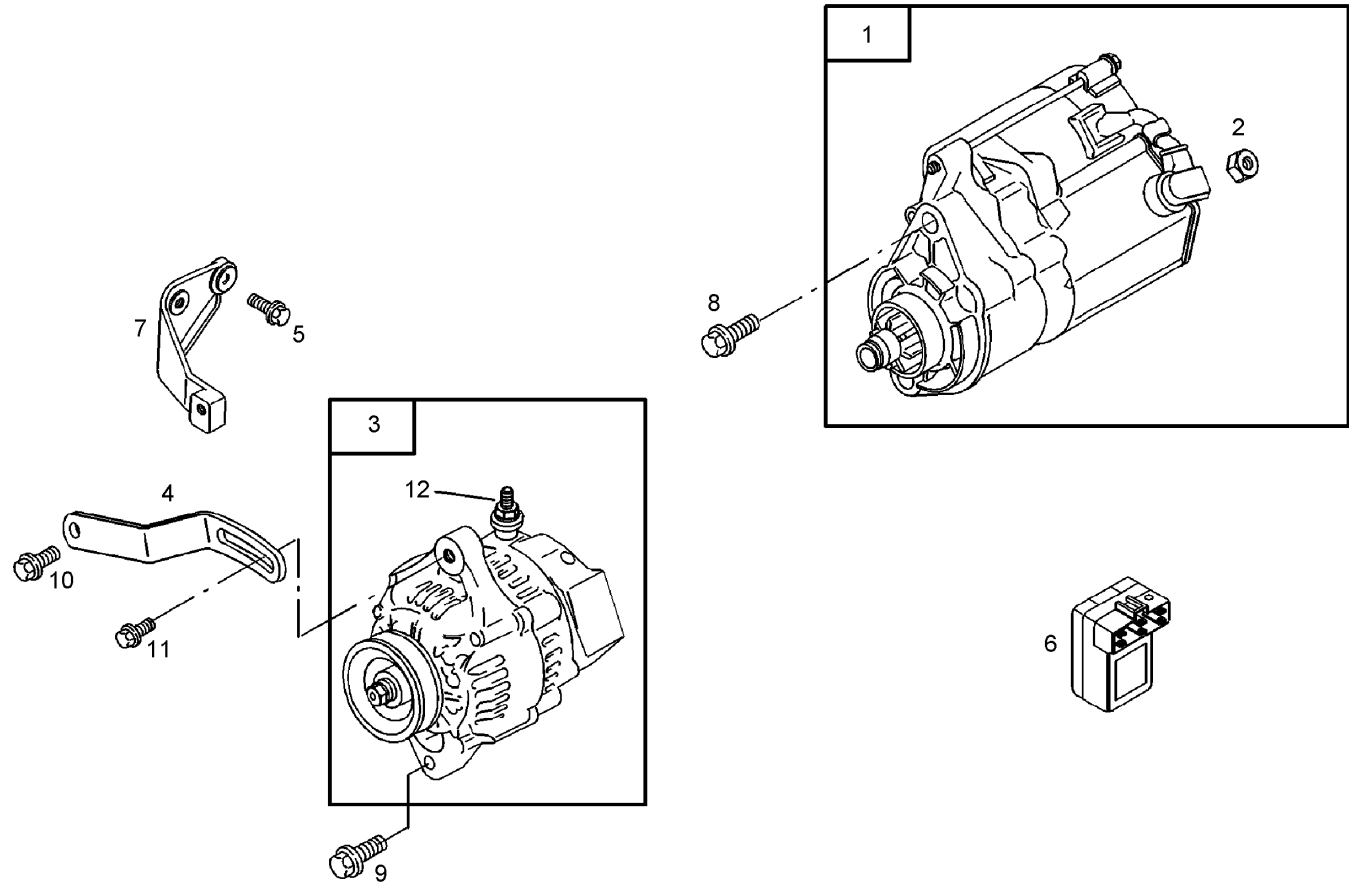
Ref	Part No.	Qty.	Description				
1	99-9155	1	Thermostat				
2	99-9156	1	Belt-V				
3	107-9902	1	Switch-Temperature, Water				
4	99-9159	1	Plug				
5	99-9158	1	Plug				
6	99-9163	1	Gasket-Outlet				
7	99-9164	1	Pulley-Pump				
8	99-9165	1	Housing-Outlet				
9	99-9166	1	Gasket-Housing, Inlet				
10	99-9167	1	Housing-Inlet				
11	99-9168	1	Gasket-Pump, Water				
12	99-9659	1	Pump-Water				
13	99-9004	1	Screw-Hex				
14	99-9151	1	Screw-Hex				
15	99-9153	1	Nut-Hex, Metric				
16	99-9004	1	Screw-Hex				
17	99-9152	1	Screw-Metric				



Assemblies include all parts shown in frames.

Manifold Assembly

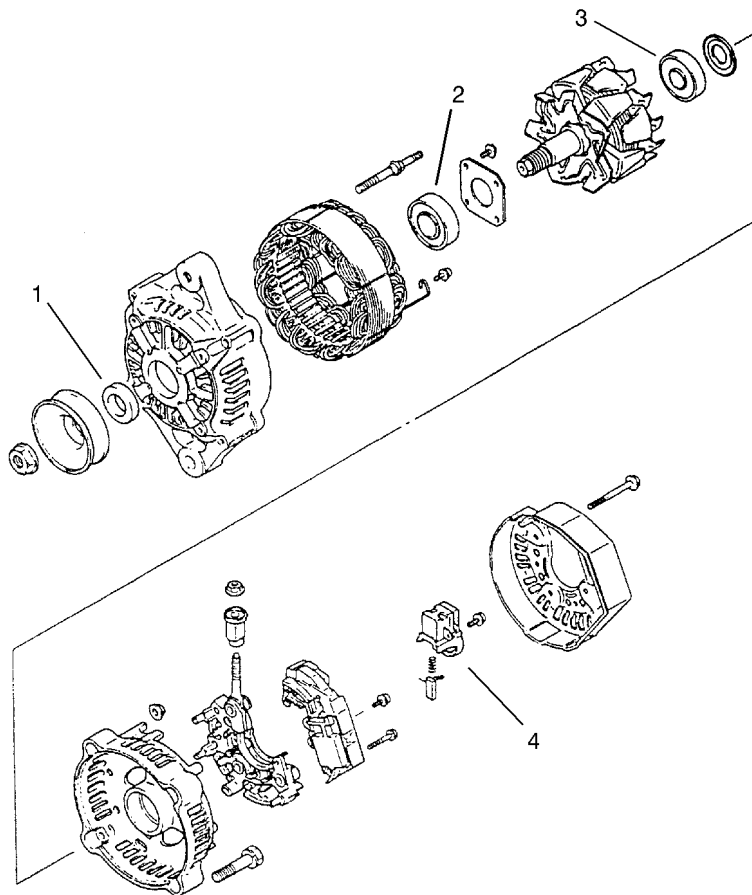
Ref	Part No.	Qty.	Description				
1	99-9661	1	Manifold-Intake				
2	99-9662	1	Gasket-Intake				
3	99-9004	1	Screw-Hex				
4	99-9660	1	Screw-Hex				
5	99-9174	1	Stud-Manifold, Exhaust				
6	99-9177	1	Manifold-Exhaust				
7	106-1855	1	Gasket-Exhaust				
8	99-9114	1	Nut-Hex, Metric				
9	99-9175	1	Nut-Hex, Metric				
10	99-9176	1	Nut-Hex				



Assemblies include all parts shown in frames.

Starter Motor and Alternator Assembly

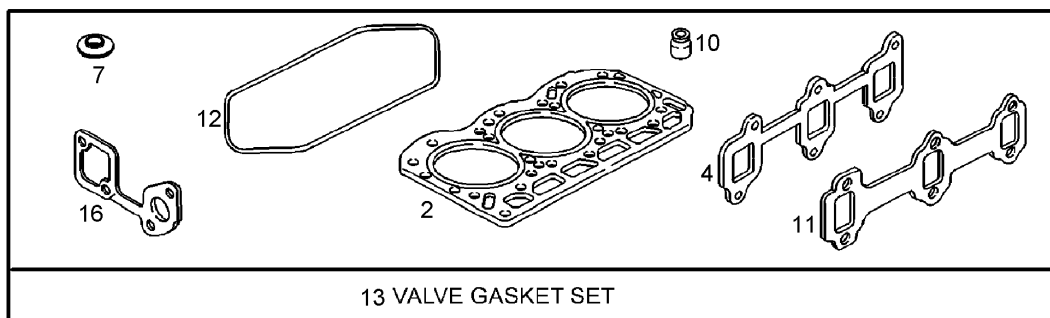
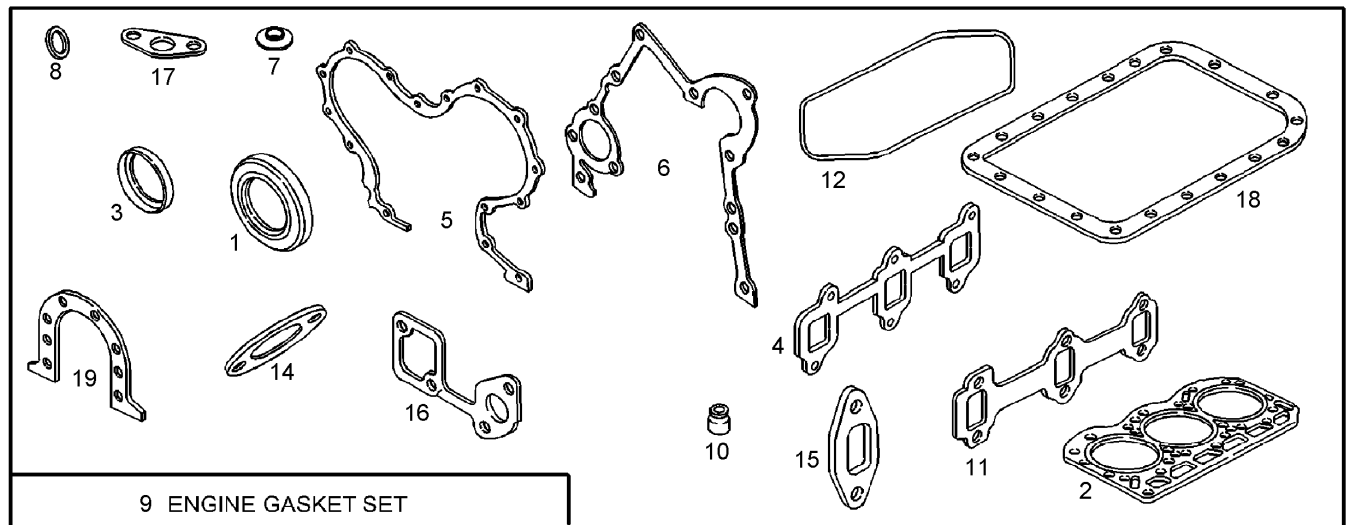
Ref	Part No.	Qty.	Description				
1	99-9207	1	Motor-Starter				
2	99-9206	1	Nut-Hex, Metric				
3	99-9209	1	Alternator				
4	106-1952	1	Strap-Adjusting				
5	99-9203	1	Screw-Hex				
6	99-9666	1	Module				
7	99-9211	1	Bracket-Support				
8	99-9201	1	Screw-Hex				
9	99-9205	1	Screw-Hex, Metric				
10	99-9202	1	Screw-Hex				
11	107-9903	1	Screw-Hex, Metric				
12	99-9114	1	Nut-Hex, Metric				



**Parts not listed in
part list are not
serviced separately**

Alternator Assembly No. 99-9209

Ref	Part No.	Qty.	Description
1	100-5315	1	Collar
2	100-5316	1	Bearing
3	100-5317	1	Bearing
4	100-5318	1	Brush Holder ASM



Assemblies include all parts shown in frames.

Gasket Assembly

Ref	Part No.	Qty.	Description				
1	99-9003	1	Seal-Oil				
2	107-9898	1	Gasket-Head, Cylinder				
3	107-9900	1	Seal-Oil				
4	99-9662	1	Gasket-Intake				
5	99-9653	1	Gasket-Cover, Gear				
6	99-9136	1	Gasket-Cover, Gear				
7	99-9063	1	Washer-Seal				
8	99-9249	1	Washer-Seal				
9	107-9906	1	Gasket Set				
10	99-9643	1	Seal-Valve				
11	106-1855	1	Gasket-Exhaust				
12	99-9073	1	Gasket-Cover, Rocker				
13	107-9907	1	Valve Overhaul Kit				
14	99-9163	1	Gasket-Outlet				
15	99-9166	1	Gasket-Housing, Inlet				
16	99-9168	1	Gasket-Pump, Water				
17	99-9120	1	Gasket-Strainer, Oil				
18	99-9121	1	Gasket-Pan, Oil				
19	99-9021	1	Gasket-Retainer				

Attachments and Accessories

For 74268 - Z597-D Z Master, With 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
1.25 Inch Spark Arrester Kit	105-1672
Blade-Mid Flow, 20.5 Inch	105-7715-03
Blade-Lo Flow, 20.5 Inch	105-7716-03
Blade-Recycler, 20.5 Inch	105-7777-03
Blade-Atomic, 20.5 Inch	105-8777-03
60 Inch Recycler Kit	107-1611
Striping Kit	107-1630
Turbo Baffle Kit	107-1634
Diesel Mounting Kit (Triple Bagger)	107-9850
Light Kit	107-9880
Roller Striping Kit	108-2162
Sunshade-Bimini	108-2793
Latch Kit	108-4101
Hitch Kit	110-0444
Triple Bagger (60in)	78456
60 Inch Deck Finishing Kit (Triple Bagger)	78502
Chute Gate Kit	78521
Filter Minder Gauge	99-4664
Hitch Kit	99-8925

NOTES

