Form Number 3354-314 Rev B

Z500 Z Master®
With 52in TURBO FORCE® Side Discharge Mower

Model No. 74261 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Contents

Description	Page
Front Frame Assembly	3
Caster and Wheel Assembly	4
Main Frame Assembly	5
Brake and Wheel Hub Assembly	6
Steering Control Assembly	7
Hydraulic System Assembly	8
Seat and Roll-Over-Protection-System Assembly	10
Seat Assembly No. 110-0446	11
Roll-Over-Protection-System Assembly No. 108-1097	12
Deck Connection Assembly	13
Deck Assembly	14
Spindle Assembly No. 106-3217	16
Deck Decal Assembly No. 107-1623	17
Rubber Deflector Assembly No. 108-2792	18
Drive Idler Assembly	19
Engine and Clutch Assembly	20
Muffler and Guard Assembly	21
Fuel Tank Assembly	22
Electrical Assembly	23
Crankshaft Assembly Kohler CH750-0010	24
Crankcase Assembly Kohler CH750-0010	25
Oil Pan and Lubrication Assembly Kohler CH750-0010	26
Head, Valve and Breather Assembly Kohler CH750-0010	27
Ignition and Electrical Assembly Kohler CH750-0010	28
Blower Housing and Baffle Assembly Kohler CH750-0010	29
Starting System Assembly Kohler CH750-0010	30
Fuel System Assembly Kohler CH750-0010	31
Engine Control Assembly Kohler CH750-0010	32
Exhaust Assembly Kohler CH750-0010	35
Air Intake and Filtration Assembly Kohler CH750-0010	33
Decal Assembly Kohler CH750-0010	36

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

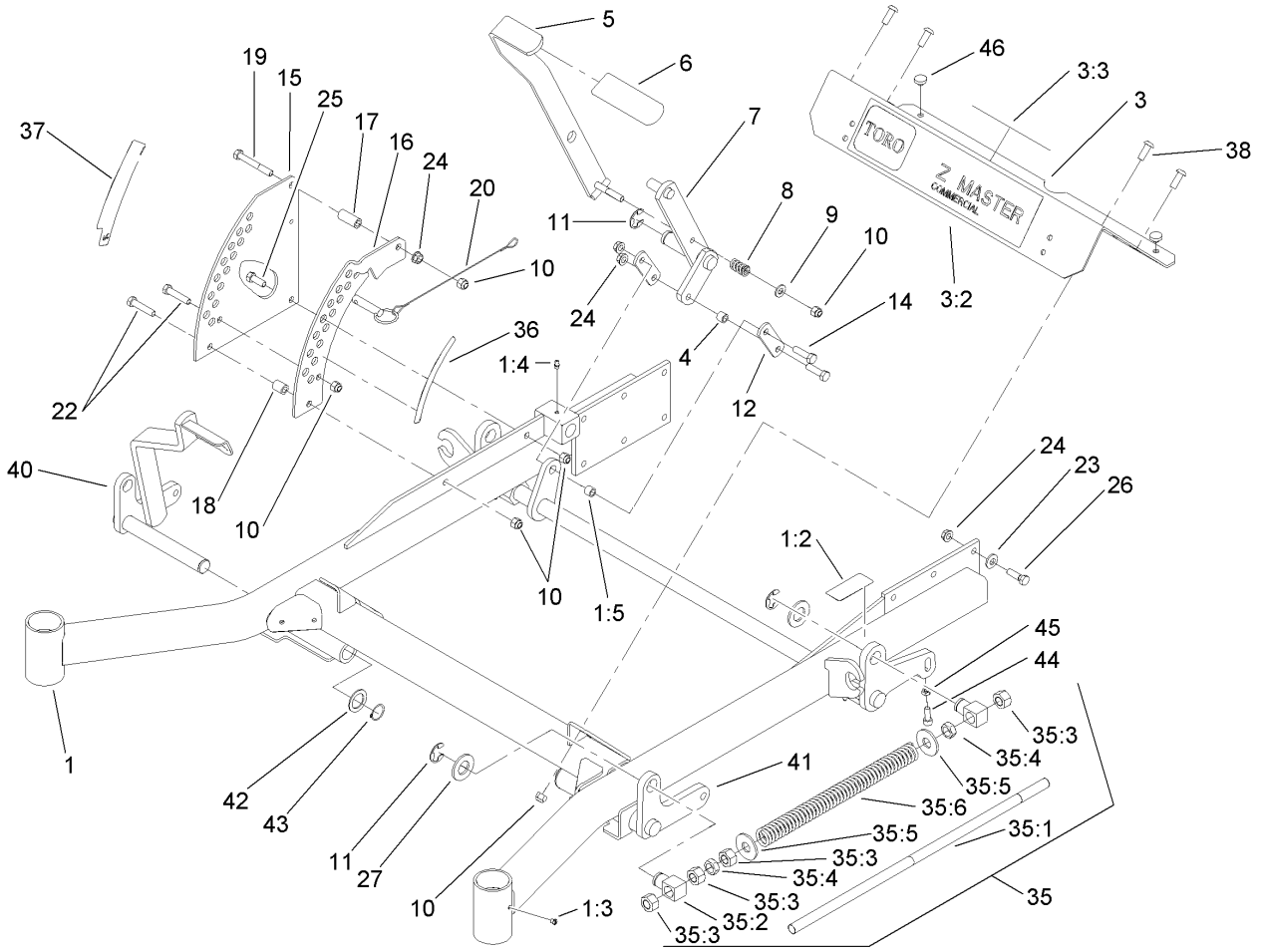
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over-protection-system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not illustrated

❷ Not serviced separately

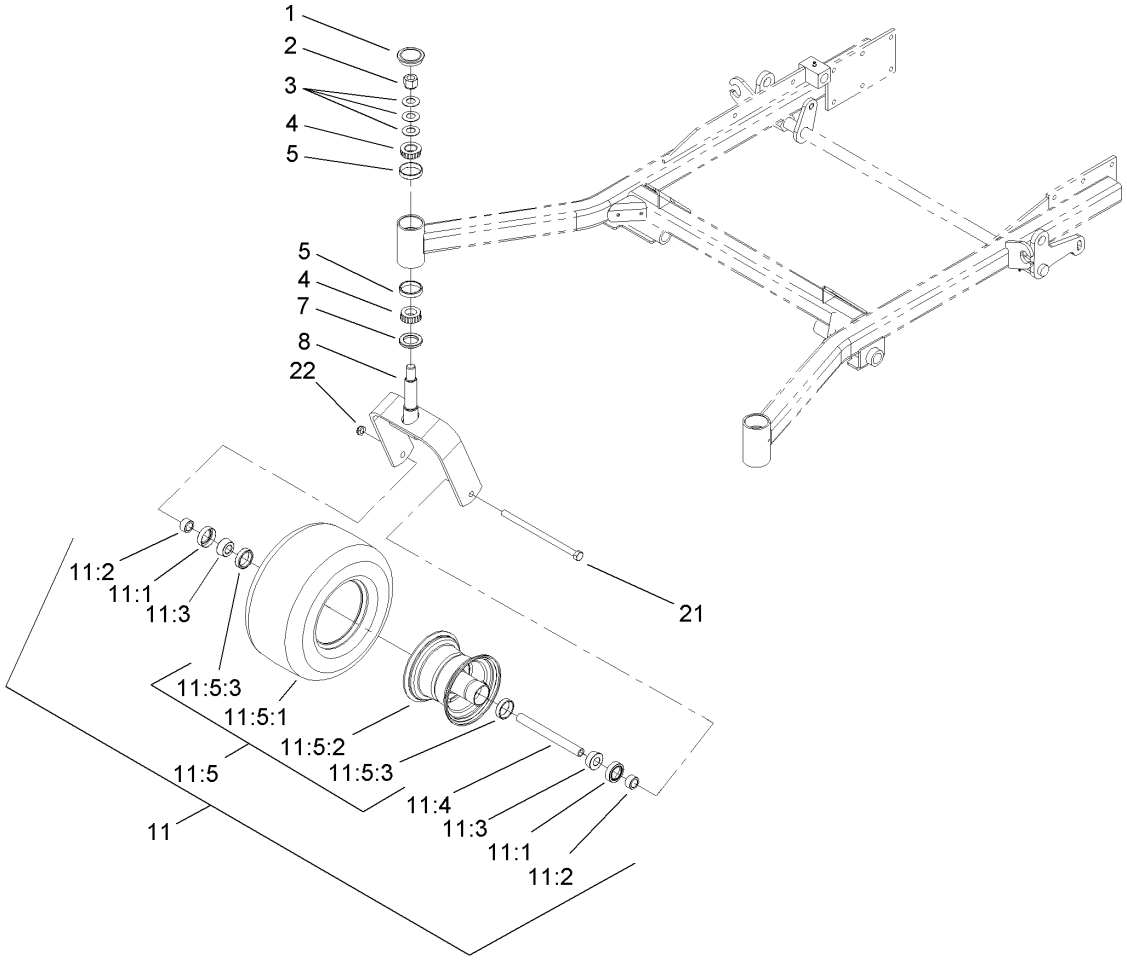
❸ Obtain from your local Kohler dealer



Front Frame Assembly

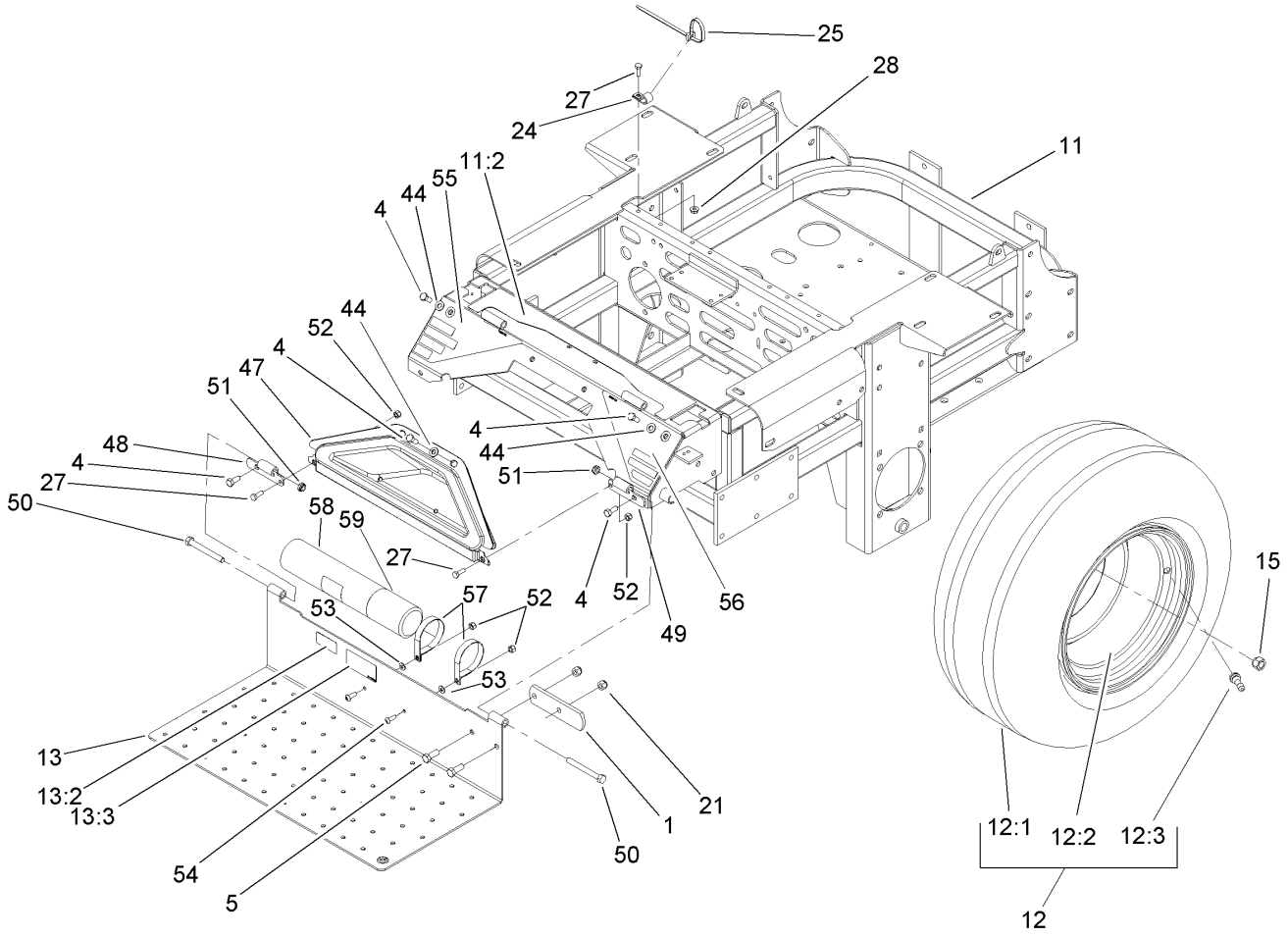
Ref	Part No.	Qty.	Description
1	106-8978	1	Frame ASM
1:2	107-1857	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	103-1918	1	Bushing
3	106-9981	1	Front Floorpan ASM
3:2	106-7451	1	Decal
3:3	107-2112	1	Decal-Warning
4	103-1918	1	Bushing
5	103-2083-03	1	Lift Lever ASM
6	1-633295	1	Grip-Lever, Lift
7	103-2064-03	1	Arm-Lift, Deck
8	1-633325	1	Spring-Compression
9	3256-24	1	Washer-Flat
10	3296-39	9	Nut-Lock, NI
11	32151-103	5	Ring-Snap
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	1-633889-01	1	Plate-Lift, Deck
16	108-7759-01	1	Plate-Lift, Deck
17	1-633082	1	Bushing-Lever, Lift
18	1-633080	1	Bushing-Lever, Lift
19	323-13	1	Screw-HH
20	106-9951	1	Hitch Pin ASM

Ref	Part No.	Qty.	Description
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF, Whiz
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
❷35		2	Front Frame Spring ASM
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
36	107-1861	1	Decal-Height, Deck
37	107-1860	1	Decal-Height, Deck
38	3274-94	4	Screw-HSBH
40	108-7786-01	1	RH Front Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer, 14 GA
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam
46	1-513658	2	Bumper



Caster and Wheel Assembly

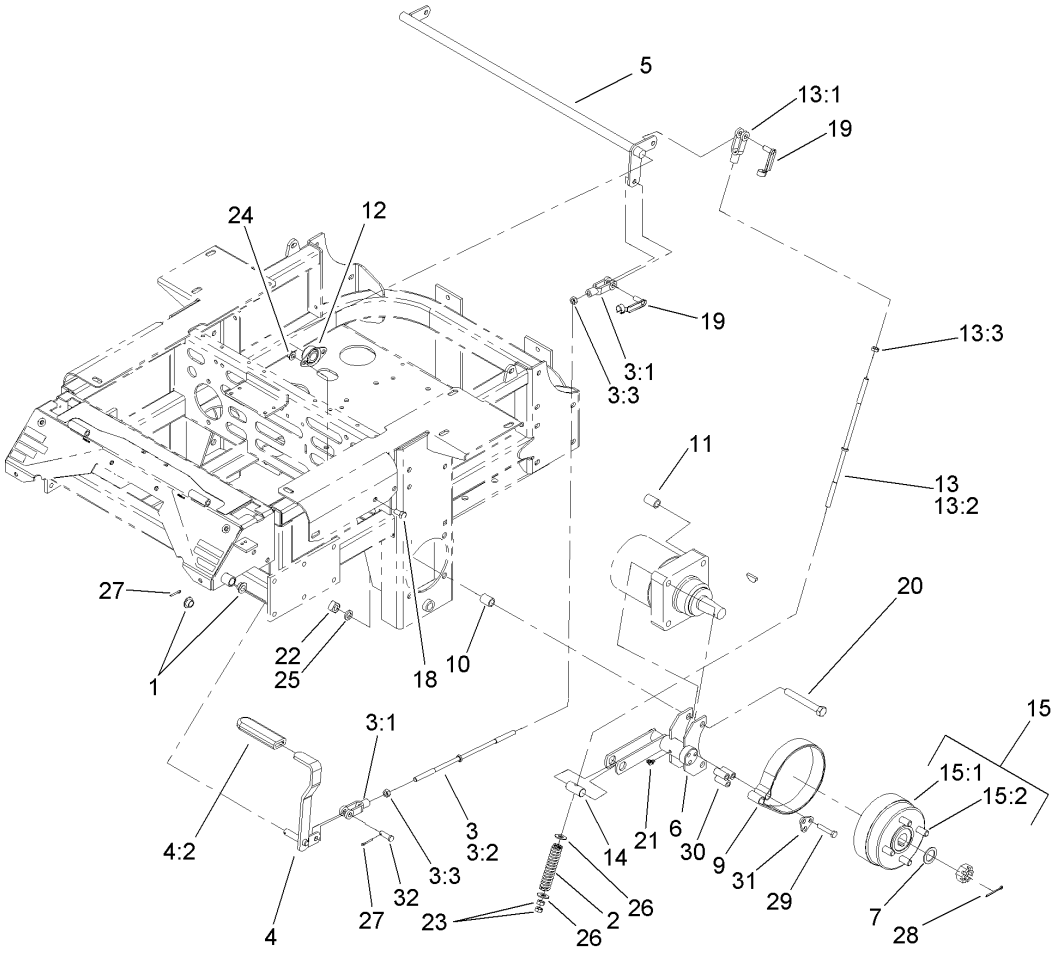
Ref	Part No.	Qty.	Description
1	103-4882	2	Cap-Grease
2	3296-51	2	Nut-Lock, NI
3	1-633508	6	Washer-Bellville
4	254-94	4	Bearing-Cone, Tapered
5	254-72	4	Bearing-Cup, Tapered
7	1-543511	2	Seal-Grease
8	1-642111-01	2	Caster
11	1-644251	2	Caster Wheel ASM
11:1	1-633580	2	Seal-Bearing
11:2	1-633581	2	Spacer-Bearing
11:3	1-633585	2	Bearing-Cone, Taper
11:4	1-633959	1	Spacer-Caster, Front
❷11:5		1	Wheel And Tire ASM
11:5:1	1-523009	1	Tire
11:5:2	1-633987	1	Wheel
11:5:3	1-633584	2	Bearing-Cup
21	325-24	2	Screw-HH
22	3296-45	2	Nut-Lock, NI



Main Frame Assembly

Ref	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park
4	322-43	6	Screw-HH
5	323-6	2	Screw-HH
11	108-1095	1	Main Frame ASM
11:2	107-8076	1	Decal-Console, Top
12	1-653010	2	Wheel And Tire ASM
12:1	1-653160	1	Tire
12:2	1-653158	1	Wheel
12:3	232-27	1	Stem-Valve
13	107-1858	1	Floorpan
13:2	98-4387	1	Decal-Protection, Ear
13:3	107-1864	1	Decal-Location, Manual
15	242-50	8	Nut-Lug
21	3296-39	2	Nut-Lock, NI
24	1-513762	1	Clip-Loom
25	1-303335	1	Tie-Plastic
27	321-4	3	Screw-HH
28	32128-33	1	Nut-HF
44	3256-70	6	Washer-Flat
47	106-7498	1	Pocket
48	106-7488-03	1	Hinge-Floorpan, LH
49	106-7489-03	1	Hinge-Floorpan, RH
50	323-20	2	Screw-HH
51	3296-59	2	Nut-Lock, NI

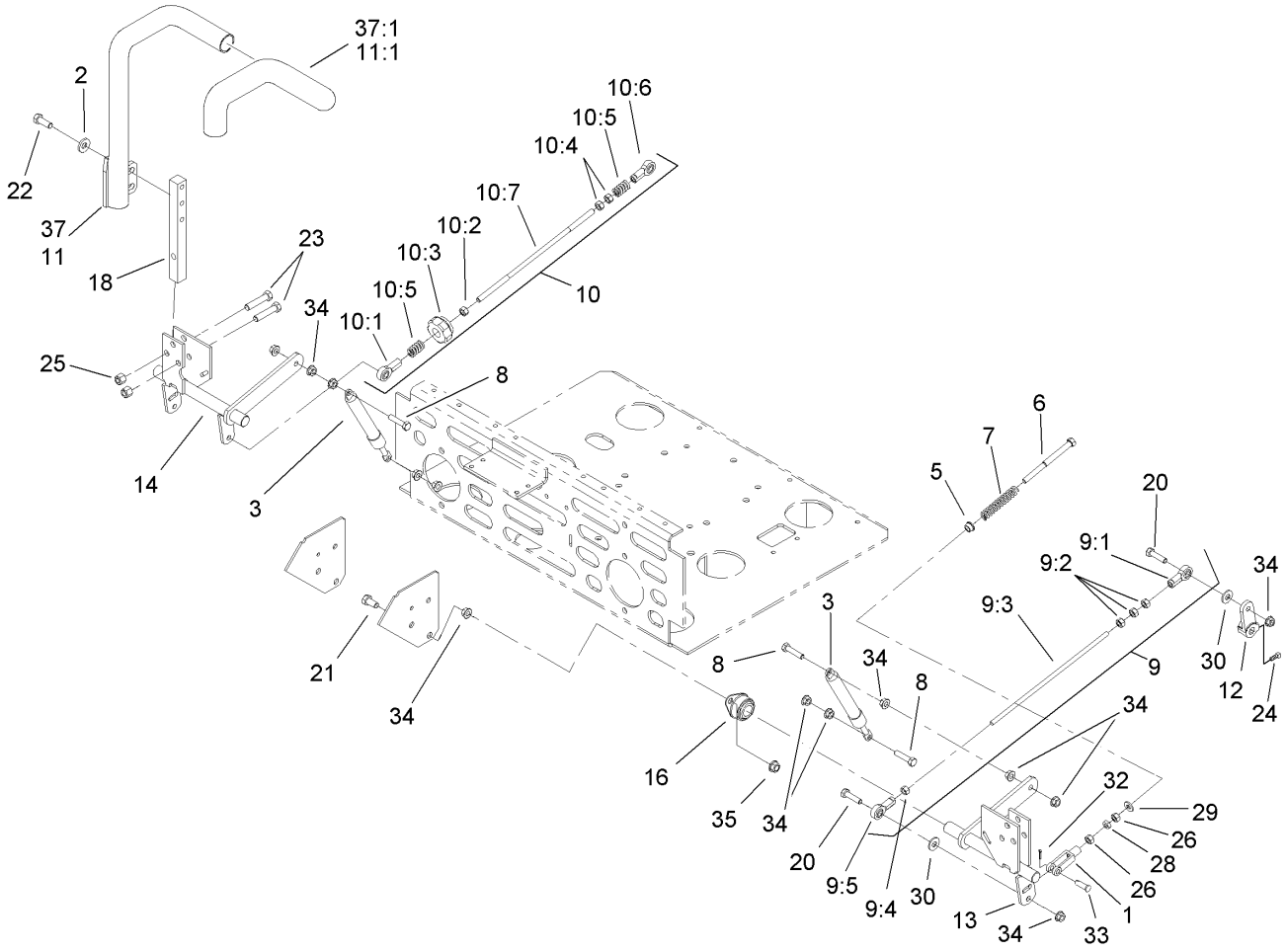
Ref	Part No.	Qty.	Description
52	3296-42	4	Nut-Lock, NI
53	3256-63	2	Washer-Flat
54	3258-166	2	Screw-PRH
55	106-9989	1	Decal-Warning
56	106-7492	1	Decal-Danger
57	107-1865	2	R-Clamp
58	104-7050	1	Housing-Manual
59	104-7048	1	Cap-Housing



Brake and Wheel Hub Assembly

Ref	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control
2	1-633454	2	Spring-Brake
3	103-4332	1	Brake Rod And Yoke ASM
3:1	1-633131	2	Yoke-Linkage, Brake
3:2	1-633477	1	Rod-Brake
3:3	3219-3	2	Nut-Hex
4	1-634500	1	Brake Lever ASM
4:2	1-633268	1	Grip-Lever, Brake
5	1-632217-03	1	Shaft-Brake
6	103-0352-03	2	Bracket-Brake
7	1-523157	2	Washer-Spacer, 14 GA
9	103-0355	2	Band-Brake
10	1-633380	4	Spacer-Wheel, Short
11	1-633382	4	Spacer-Wheel, Long
12	1-633102	2	Bearing-Flange, Side
13	103-4333	2	Brake Rod And Yoke ASM
13:1	1-633131	1	Yoke-Linkage, Brake
13:2	1-633477	1	Rod-Brake
13:3	3219-3	1	Nut-Hex
14	1-633144	2	Pin-Trunion
15	103-0590	2	Hub And Wheel ASM
15:1	103-0589	1	Wheel Hub ASM
15:2	1-633926	4	Stud-Wheel
18	323-4	4	Screw-HH

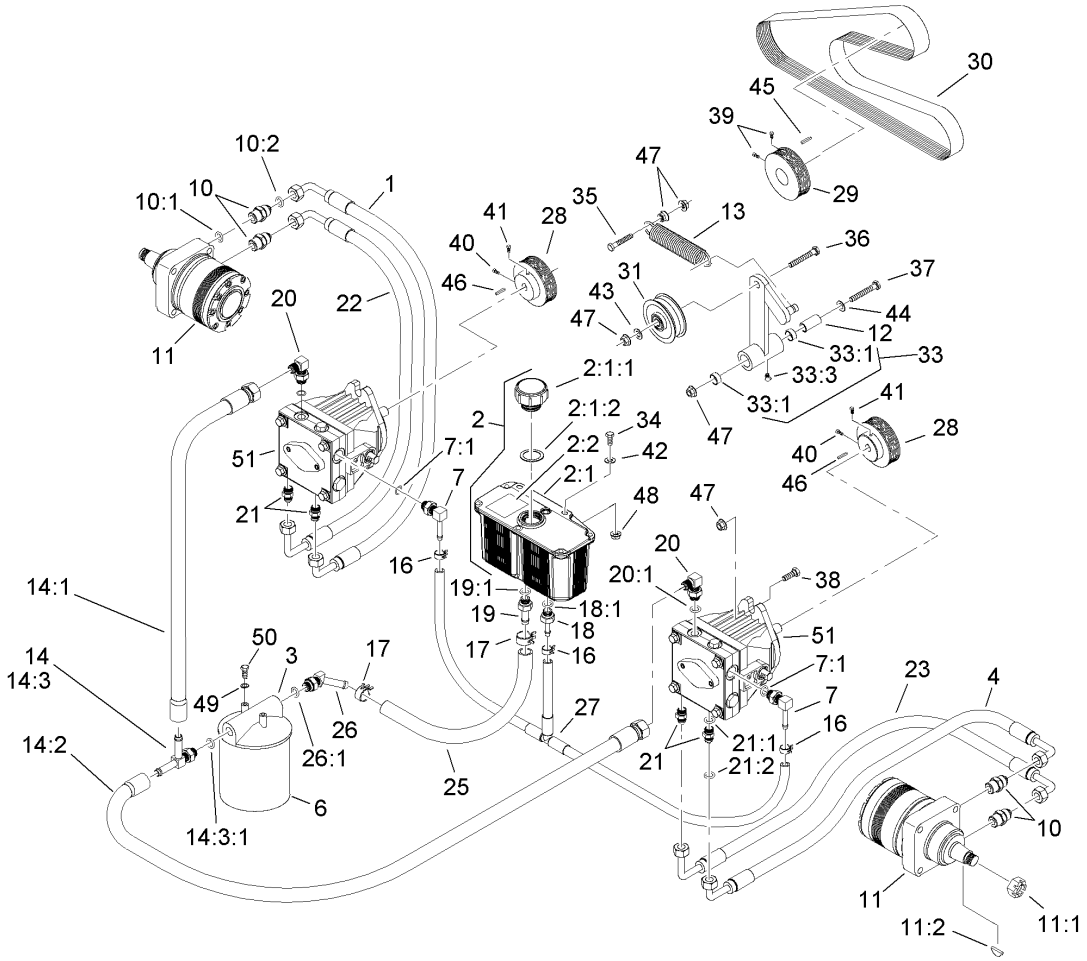
Ref	Part No.	Qty.	Description
19	103-2399	3	Pin-Spring, Clevis
20	325-17	8	Screw-HH
21	1481	2	Fitting-Grease
22	103-0131	8	Nut-Square
23	3219-3	4	Nut-Hex
24	3290-357	4	Nut-HHF, Whiz
25	3253-7	8	Washer-Lock
26	3256-4	4	Washer-Flat
27	3272-10	2	Pin-Cotter
28	1-806800	2	Pin-Cotter
29	322-9	6	Screw-HH
30	103-0384	6	Spacer
31	103-0374	2	Retainer-Band, Brake
32	1-808285	1	Pin-Clevis



Steering Control Assembly

Ref	Part No.	Qty.	Description
1	1-303105	2	Yoke-Adjustable
2	98-5975	4	Washer-Belleville
3	103-4079	2	Damper-Control, Motion
5	1-603735	2	Bushing-Flanged
6	1-603737	2	Bolt-Return, Neutral
7	1-603807	2	Spring-Return, Neutral
8	1-403180	4	Screw-HH
9	103-4331	1	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:3	103-3064	1	Link-Rod, Tracking
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-Thread, LH
10	103-4330	1	Tracking Rod ASM
10:1	1-543017	1	Balljoint-RH
10:2	3219-2	1	Nut-Hex
10:3	103-3060	1	Knob-Tracking
10:4	1-804524	2	Nut
10:5	1-323245	2	Spring-Compression
10:6	1-633152	1	Balljoint-Thread, LH
10:7	103-3064	1	Link-Rod, Tracking
11	108-7238	1	LH Lever ASM
11:1	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump

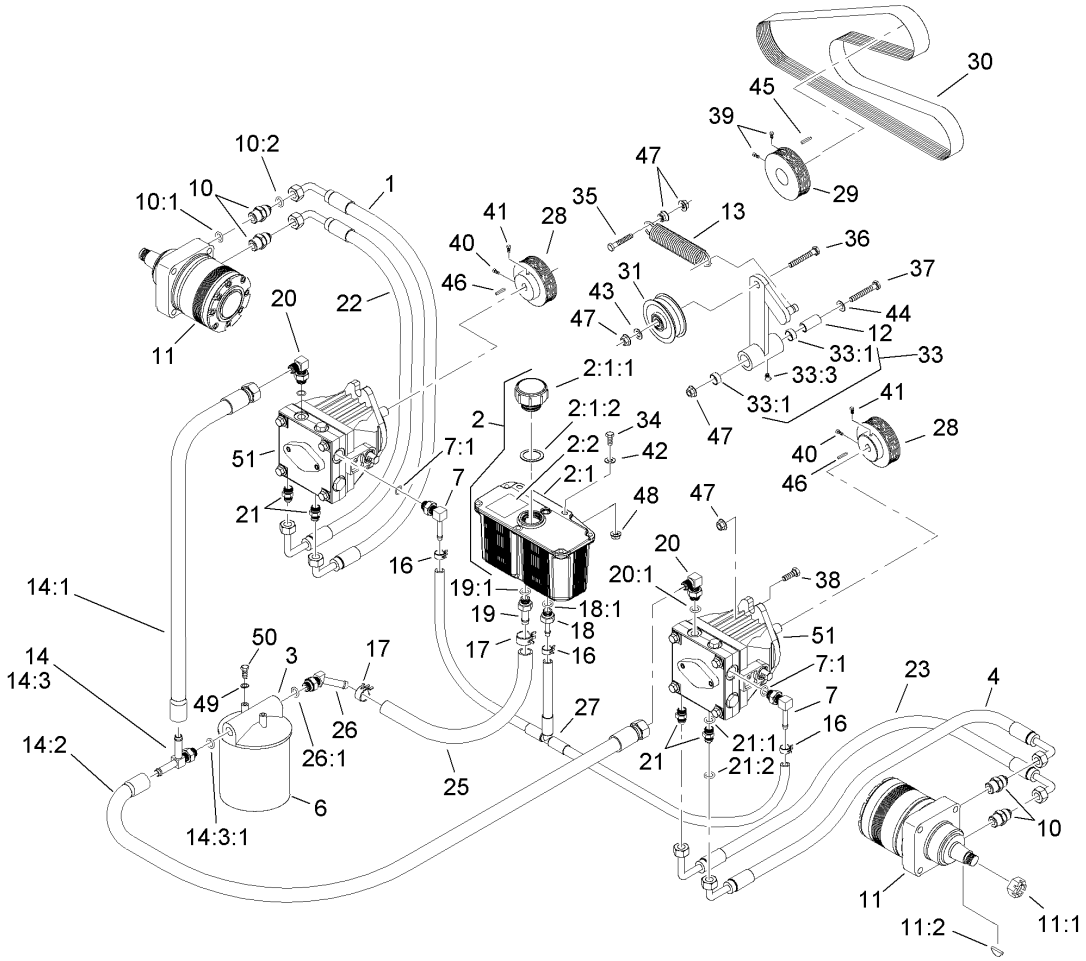
Ref	Part No.	Qty.	Description
13	103-4781	1	Control-Motion, LH
14	103-4782	1	Control-Motion, RH
16	1-633102	4	Bearing-Flange, Side
18	103-0407	2	Arm-Shaft, Control
20	322-6	4	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
23	323-9	6	Screw-HH
24	1-803022	2	Screw-Set
25	3296-39	6	Nut-Lock, NI
26	3219-2	4	Nut-Hex
28	3220-2	2	Nut-Jam
29	3256-2	2	Washer-Flat
30	3256-3	4	Washer-Flat
32	3272-5	2	Pin-Cotter
33	1-808280	2	Pin-Clevis
34	32128-20	16	Nut-HF
35	3290-357	8	Nut-HHF, Whiz
37	108-7237	1	RH Lever ASM
37:1	106-9987	1	Grip-Control, Motion



Hydraulic System Assembly

Ref	Part No.	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	103-1947	1	HYD Reservoir ASM
❷2:1		1	Reservoir-HYD
2:1:1	103-1948	1	Cap-Reservoir, HYD
2:1:2	103-1949	1	Gasket-Cap
2:2	1-523552	1	Decal-Tank, HYD
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633752	1	Filter-HYD, Winter
6	1-633750	1	Filter-HYD
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	103-6988	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
❶11:99	103-2748	1	Drive Link Kit
❶11:99	1-000139	1	Bearing Kit
❶11:99	1-000099	1	Seal Kit
12	1-603384	1	Bushing-Pivot, Idler
13	103-3330	1	Spring-Extension
14	109-1936	1	Pump Inlet Hose ASM

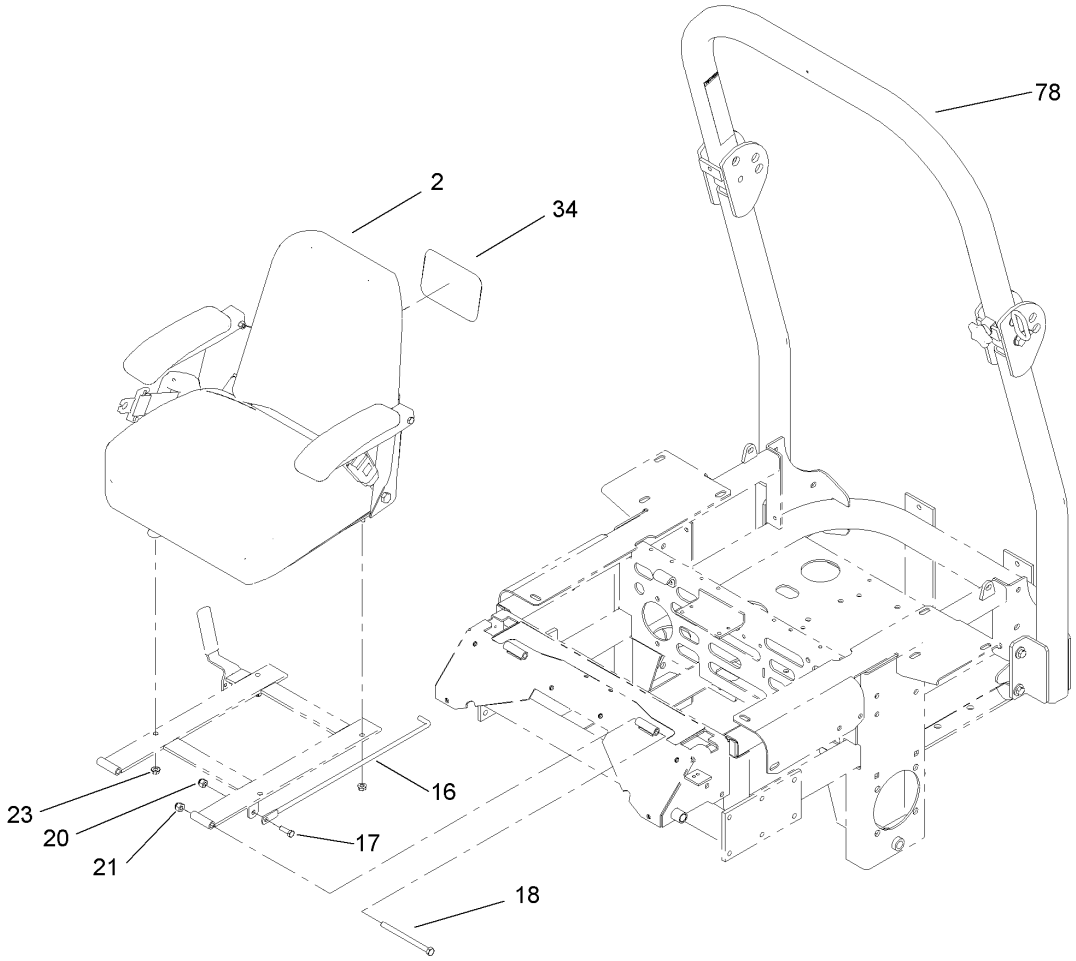
Ref	Part No.	Qty.	Description
14:1	103-1826	1	HYD Hose ASM
14:2	103-1827	1	HYD Hose ASM
14:3	103-1828	1	Adapter-Run, Tee
14:3:1	237-42	1	O-Ring
16	103-1716	3	Clamp-Hose
17	103-1988	2	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
19	103-1912	1	Adapter-Straight
19:1	237-42	1	O-Ring
20	103-1802	2	Fitting-HYD, 90 DEG
20:1	1-603921	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	1-603920	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
25	103-1808	1	Hose-HYD
26	103-1807	1	Elbow-45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	103-6907	2	Sheave
29	1-633567	1	Sheave
30	103-7445	1	Belt-V



Hydraulic System Assembly (continued)

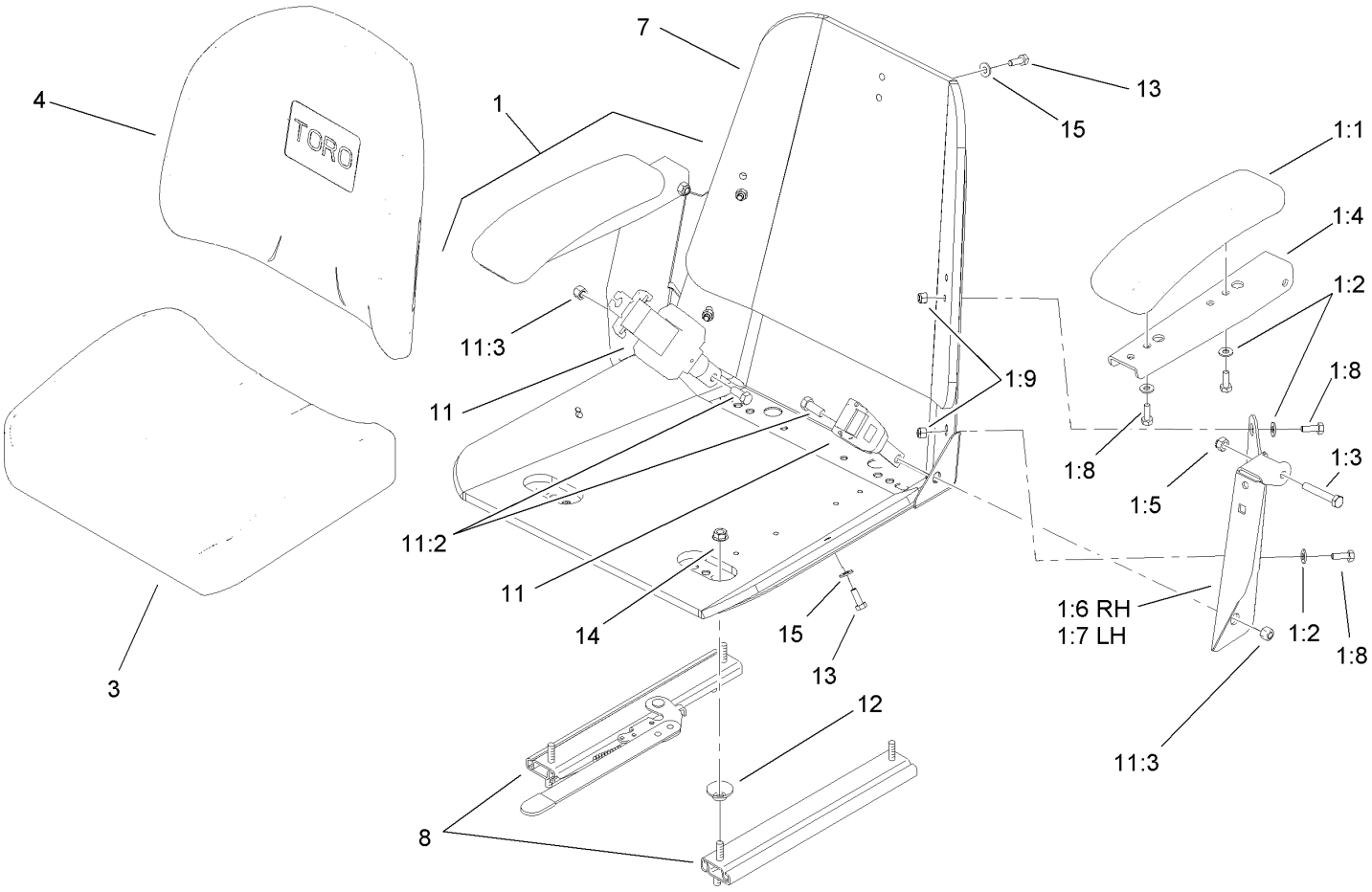
Ref	Part No.	Qty.	Description
31	1-633167	1	Sheave-Idler
33	1-634277	1	Bearing Arm ASM
33:1	1-513034	2	Sleeve-Bearing
33:3	302-40	1	Fitting-Grease
34	321-6	2	Screw-HH
35	323-8	1	Screw-HH
36	323-9	1	Screw-HH
37	1-800805	1	Screw-HH
38	323-7	4	Screw-HH
39	1-803022	2	Screw-Set
40	30-1710	2	Screw
41	1-803050	2	Screw-Set
42	3256-22	2	Washer-Flat
43	3256-3	1	Washer-Flat
44	3256-4	1	Washer-Flat
45	13-2840	1	Key-Square
46	5-1077	2	Key-Square
47	3290-357	8	Nut-HHF, Whiz
48	32128-33	2	Nut-HF
49	1-805004	2	Washer-Lock
50	321-3	2	Screw-HH
51	103-7262	2	Pump-HYD
❶51:1	103-7441	1	Bearing-Shaft, Input
❶51:2	103-7443	1	Cylinder Block Kit

Ref	Part No.	Qty.	Description
❶51:3	103-8448	1	Thrust Bearing Kit
❶51:4	105-6184	1	Overhaul Seal Kit



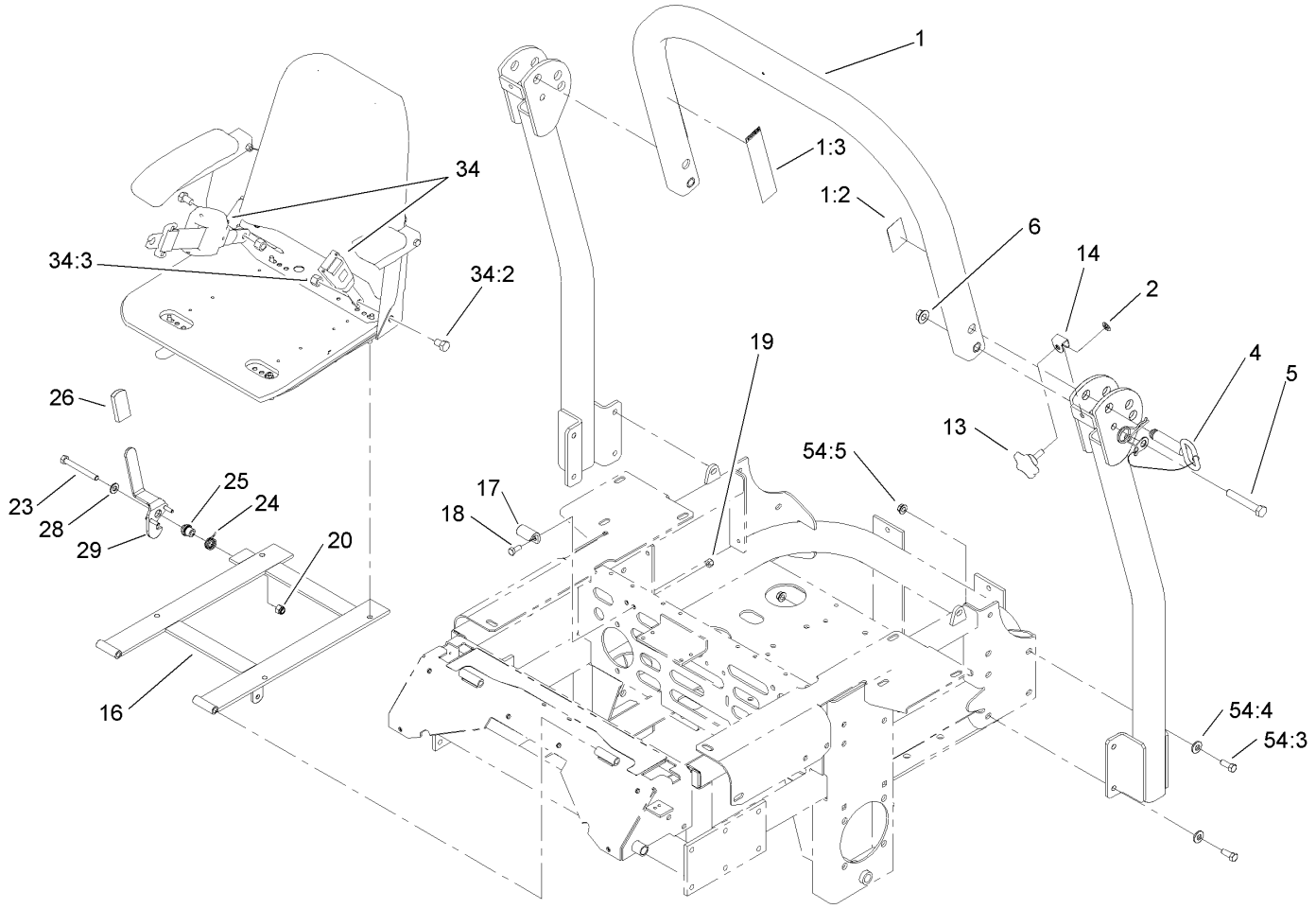
Seat and Roll-Over-Protection-System Assembly

Ref	Part No.	Qty.	Description
2	110-0446	1	Seat ASM
16	1-633293	1	Rod-Holdup, Seat
17	322-5	1	Screw-HH
18	323-39	2	Screw-HH
20	3296-29	3	Nut-Lock, NI
21	3296-39	3	Nut-Lock, NI
23	32128-20	4	Nut-HF
34	99-4693	1	Decal
78	108-1097	1	ROPS ASM



Seat Assembly No. 110-0446

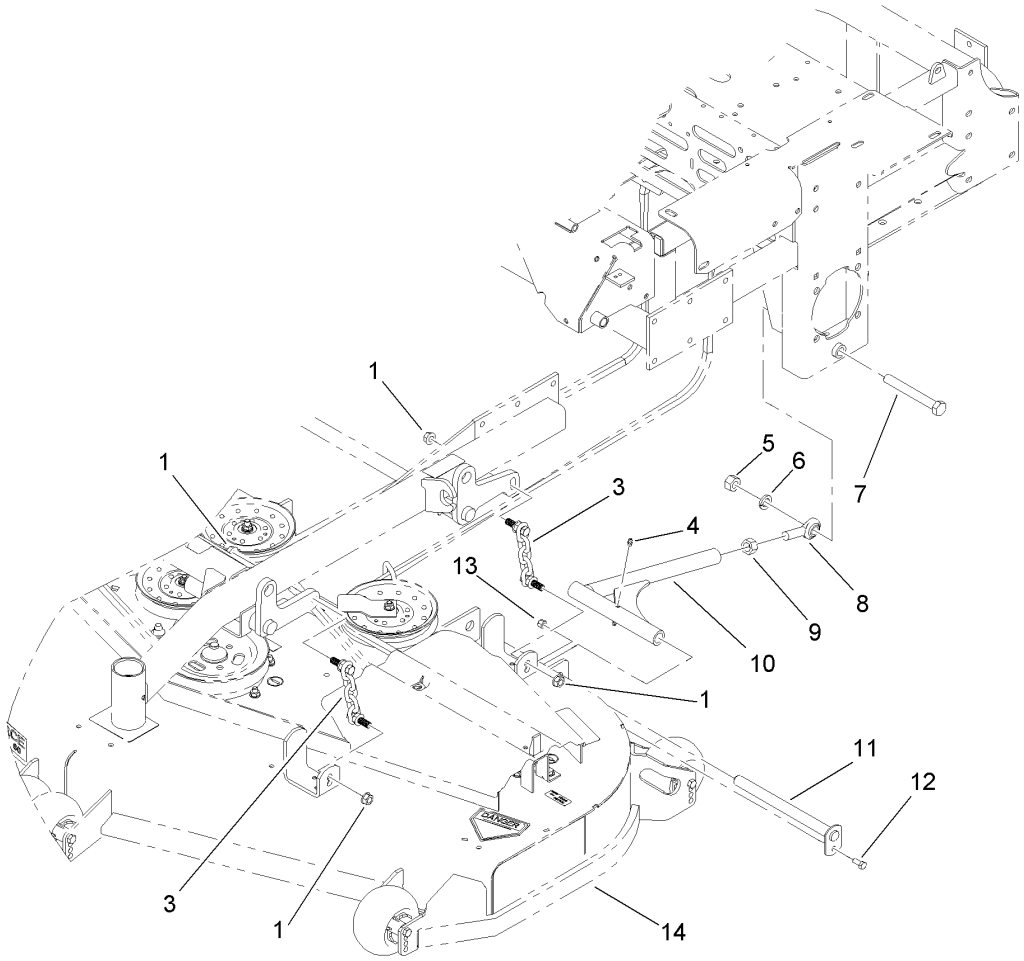
Ref	Part No.	Qty.	Description
1	110-5719	1	Armrest Kit
1:1	110-4163	2	Cushion-Arm Rest
1:2	3256-22	4	Washer-Flat
1:3	322-10	2	Screw-HH
1:4	105-3623	2	Channel-Armrest
1:5	32153-3	2	Nut-Hex, Side Deform
1:6	105-3621	1	Bracket-Armrest, RH
1:7	105-3622	1	Bracket-Armrest, LH
1:8	321-30	8	Screw-HH
1:9	3296-42	4	Nut-Lock, NI
3	110-4162	1	Cushion-Seat, Bottom
4	110-0447	1	Cusion-Seat, Back
7	1-633859	1	Frame-Seat
8	1-643255	1	Track-Seat
11	110-0883	1	Retractable Seatbelt Kit
11:2	3212-4	2	Screw-HH
11:3	3296-7	2	Nut-Lock
12	1-543401	4	Spacer-Track
13	321-30	5	Screw-HH
14	32128-20	4	Nut-HF
15	3256-22	5	Washer-Flat



Roll-Over-Protection-System Assembly No. 108-1097

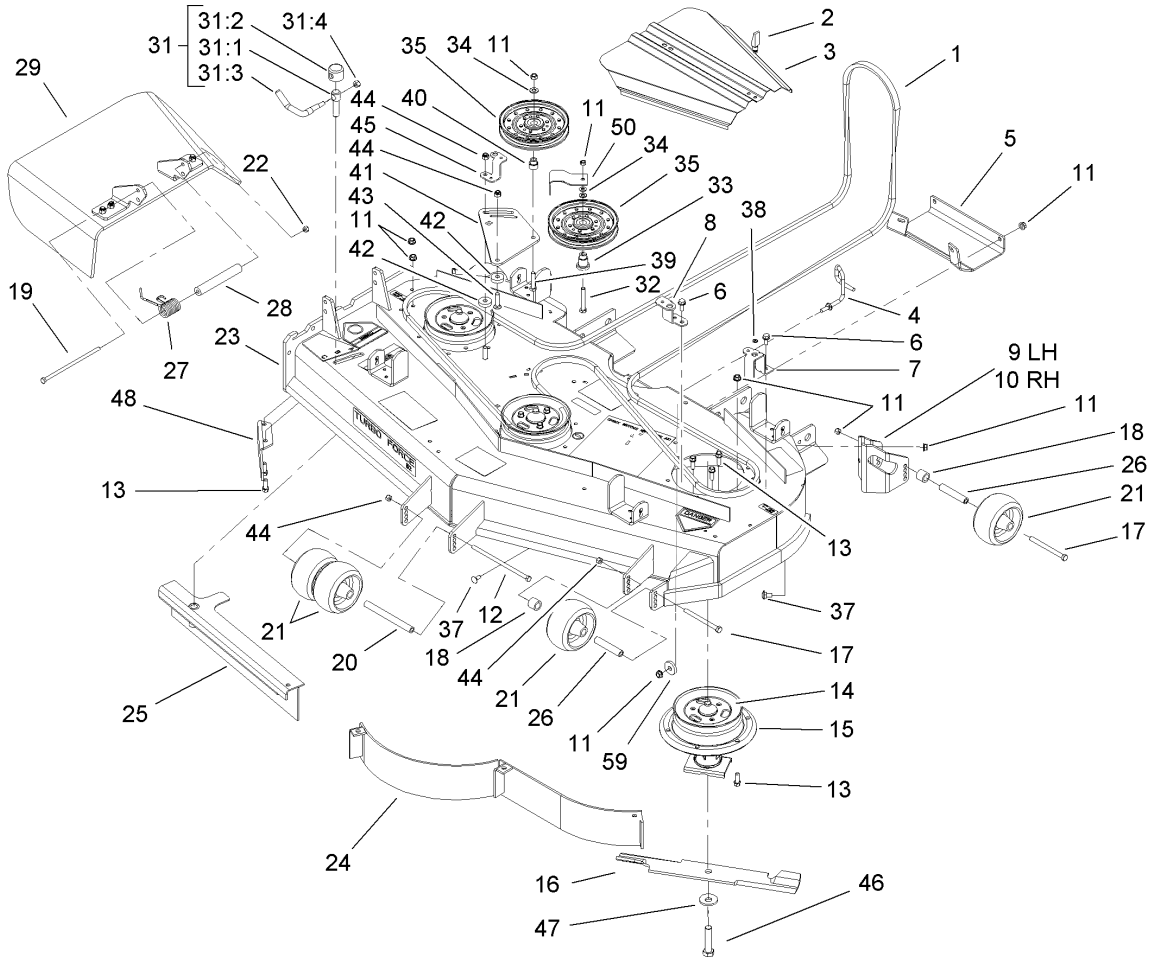
Ref	Part No.	Qty.	Description
❷1		1	Upper Tube ASM
1:2	107-2101	1	Decal-ROPS
1:3	107-2102	1	Decal-Warning, Folding ROPS
2	107-3154	2	Nut-Push
4	103-4553	2	ROPS Fold Pin ASM
5	325-13	2	Screw-HH
6	32128-23	2	Nut-HF
13	106-0887	2	Knob
14	107-3124	2	Clip
16	107-3052-03	1	Seat Support Frame ASM
17	107-3058	1	Catch-Latch, Seat
18	322-3	2	Screw-HH
19	3296-29	2	Nut-Lock, NI
20	3296-39	1	Nut-Lock, NI
23	323-20	1	Screw-HH
24	107-0076	1	Spring-Torsion
25	107-0075	1	Bushing-Latch, Seat
26	103-4434	1	Grip-Lever
28	3256-24	1	Washer-Flat
29	107-3083	1	Latch ASM
34	110-0883	1	Retractable Seatbelt Kit
34:2	3212-4	2	Screw-HH
34:3	3296-7	2	Nut-Lock
❶❷54		1	Bag-Bolt, ROPS

Ref	Part No.	Qty.	Description
54:3	323-6	8	Screw-HH
54:4	98-5975	8	Washer-Belleville
54:5	3290-357	8	Nut-HHF, Whiz



Deck Connection Assembly

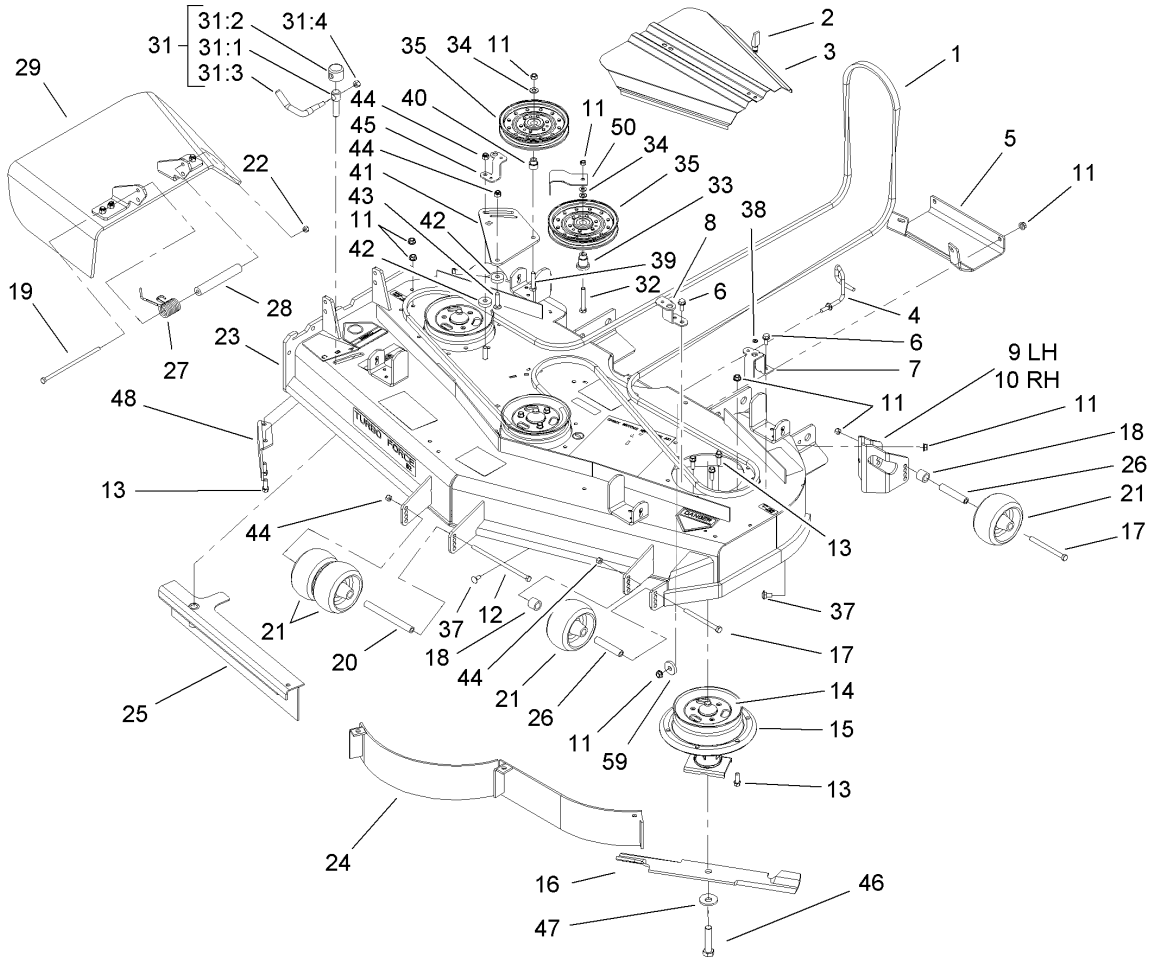
Ref	Part No.	Qty.	Description
1	32128-37	8	Nut-HF
3	103-9792	4	Deck Chain ASM
4	302-19	4	Fitting-Grease
5	3217-11	2	Nut-Hex
6	3253-8	2	Washer-Lock
7	327-11	2	Screw-HH
8	1-633029	2	Balljoint-Spherical
9	3219-6	2	Nut-Hex
10	103-1072-01	2	Strut
11	1-632199-01	2	Pin-Strut
12	322-3	2	Screw-HH
13	3296-29	2	Nut-Lock, NI
❷14		1	Deck ASM



Deck Assembly

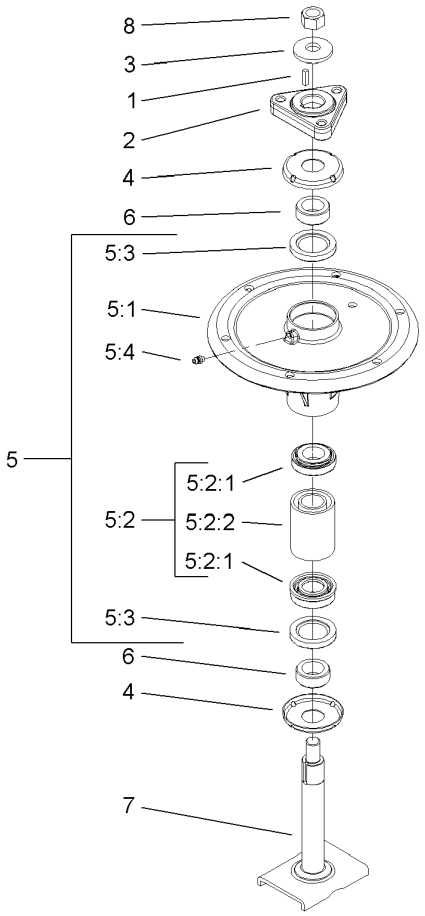
Ref	Part No.	Qty.	Description
1	105-7790	1	Belt
2	74-5950	2	Latch-Swell
3	107-8536	2	Cover-Belt
4	106-3220	1	Guide-Belt
5	106-7358-01	1	Plate-Skid
6	32144-70	4	Screw-HH
7	108-4121-01	2	Bracket-Cover
8	108-2177-01	1	Bracket-Cover, Tall
9	106-7354-01	1	Plate-Roller, LH
10	106-7355-01	1	Plate-Roller, RH
11	3290-357	38	Nut-HHF, Whiz
12	323-28	1	Screw-HH
13	92-1624	33	Screw
14	105-7735	3	Pulley
15	106-3217	3	Spindle ASM
16	105-7781-03	3	Blade-Hi Flow
17	323-23	3	Screw-HH
18	98-7913	3	Tube-Spacer
19	322-50	1	Screw-HH
20	98-5967	1	Spacer-Wheel
21	1-603299	5	Roller-Scalp, Anti
22	3296-29	1	Nut-Lock, NI
23	107-1623	1	52 Inch Deck ASM
24	105-7754-01	1	Baffle ASM

Ref	Part No.	Qty.	Description
25	105-7755-01	1	Baffle ASM
26	98-7912	3	Tube-Spanner
27	108-4052	1	Spring-Torsion
28	105-4622	1	Spacer
29	108-2792	1	Rubber Deflector ASM
31	107-1664	1	Lever ASM
31:1	106-3239	1	Screw-Lock
31:2	107-1644	1	Cap-Lock
31:3	106-3241	1	Lever-Lock
31:4	3296-29	1	Nut-Lock, NI
32	323-12	2	Screw-HH
33	106-3214	2	Mount-Pulley
34	3256-24	4	Washer-Flat
35	1-633109	3	Idler-Flat
37	3231-1	10	Screw-CARR
38	99-3058	2	Washer
39	323-9	1	Screw-HH
40	1-603496	1	Bushing-Idler
41	105-7787-01	1	Plate-Idler
42	105-7788	2	Spacer
43	3231-4	2	Screw-CARR
44	3296-39	6	Nut-Lock, NI
45	108-2178-01	1	Bracket-Cover, Short
46	103-0862	3	Screw-Cap



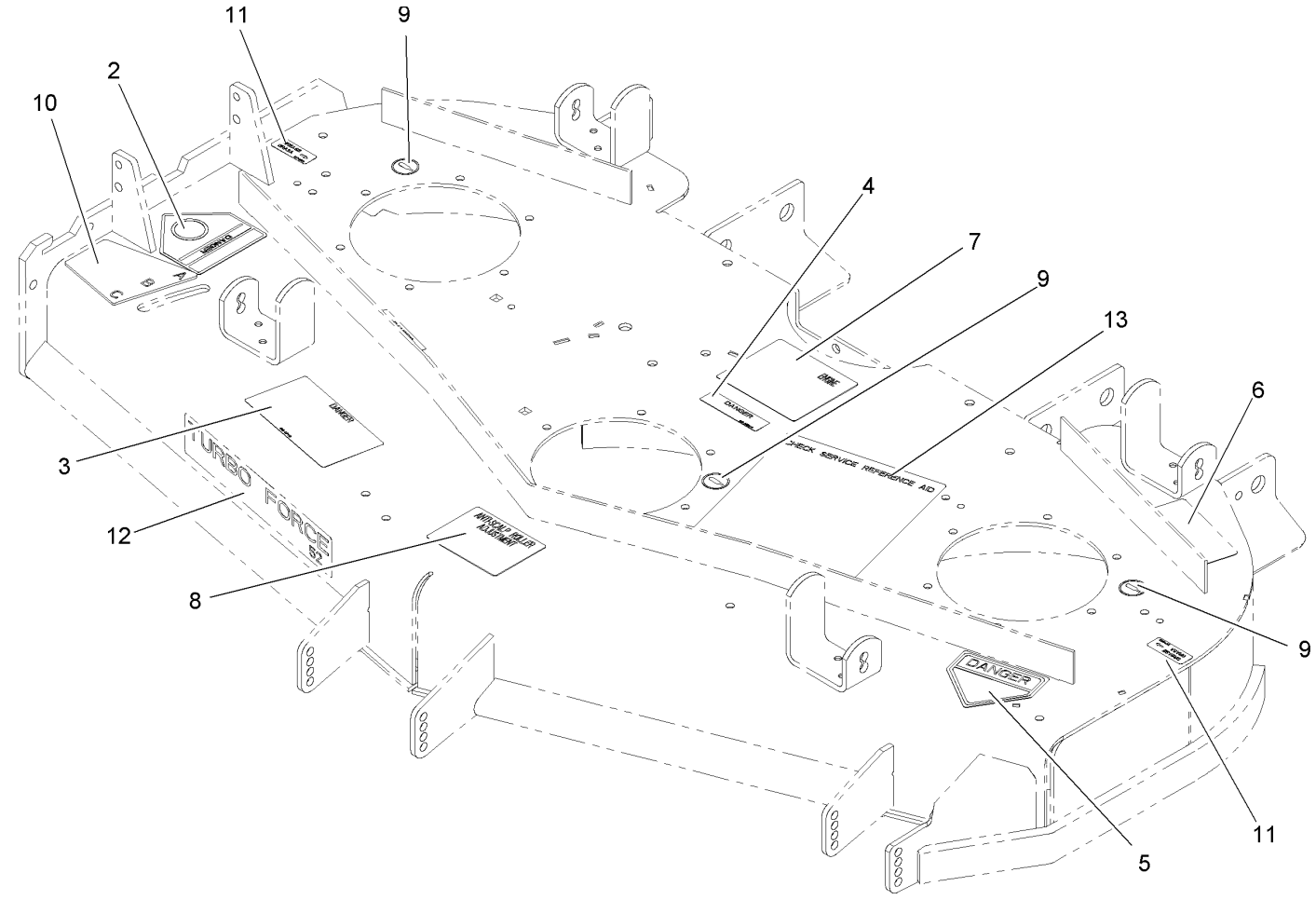
Deck Assembly (continued)

Ref	Part No.	Qty.	Description
47	103-0865	3	Washer-Blade Bolt, Heavy
48	106-3216-01	1	Baffle-Discharge
50	108-7220-01	1	Guide-Belt
59	112843	1	Washer



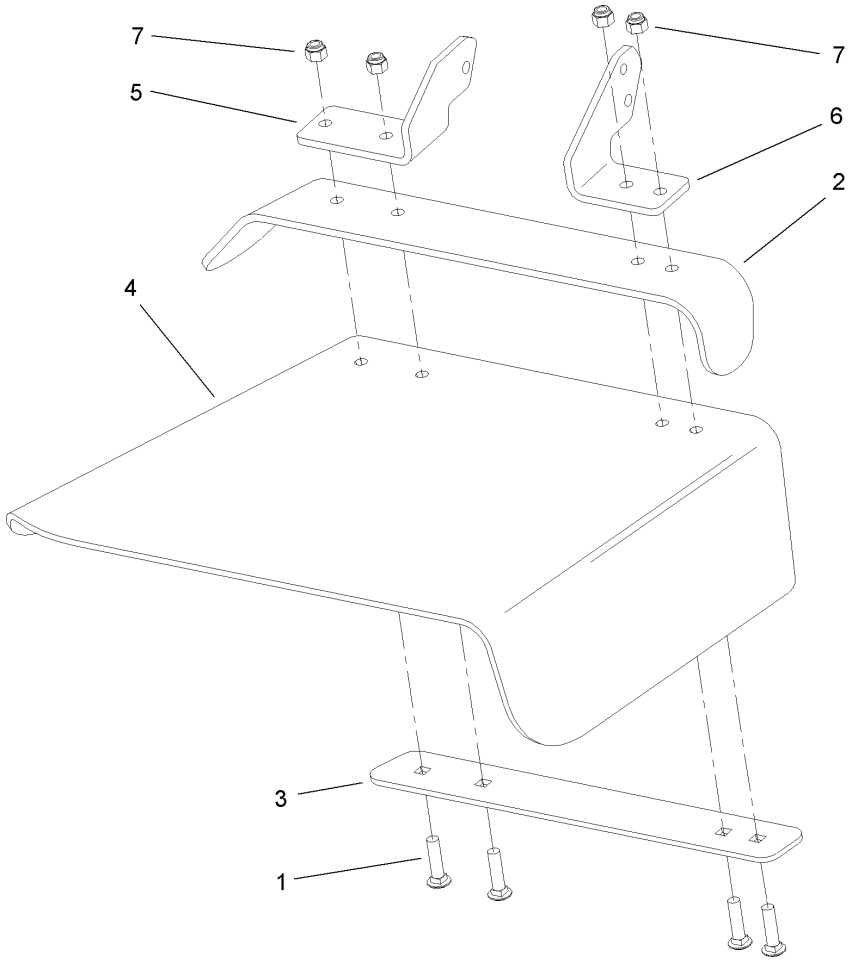
Spindle Assembly No. 106-3217

Ref	Part No.	Qty.	Description
1	10-8040	1	Key-Square
2	106-3277	1	Hub-Pulley
3	103-0865	1	Washer-Blade Bolt, Heavy
4	106-3204	2	Shield-Bearing
❷5		1	Spindle Bearing ASM
5:1	106-3211	1	Housing-Spindle
5:2	106-3207	1	Bearing ASM
5:2:1	27-0960	1	Bearing ASM
5:2:2	106-3206	1	Spacer-Set, Matched
5:3	253-133	2	Seal-Oil
5:4	302-5	1	Fitting-Grease
6	106-3218	2	Spacer-Seal
7	106-3233	1	Spindle Shaft ASM
8	3219-6	1	Nut-Hex



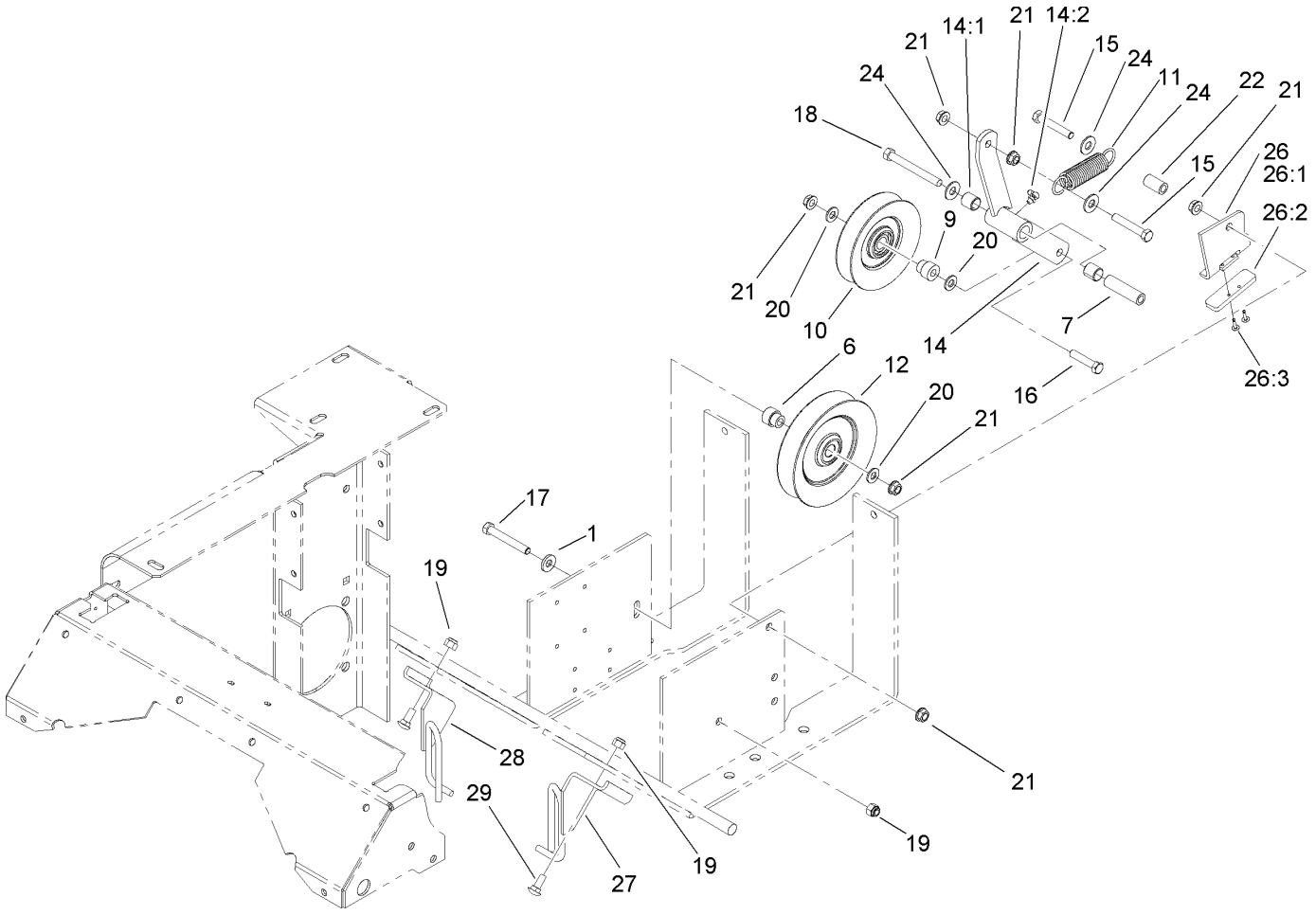
Deck Decal Assembly No. 107-1623

Ref	Part No.	Qty.	Description
2	54-9220	1	Decal-Danger
3	66-1340	1	Decal-Danger
4	98-5954	3	Decal-Missing, Cover
5	1-403005	1	Decal-Danger
6	68-8340	1	Decal-Torque
7	105-7797	1	Decal-Routing, Belt
8	105-7798	1	Decal-Scalp, Anti
9	58-6520	3	Decal-Grease
10	107-1622	1	Decal-Adjustment, Baffle
11	107-1613	2	Decal-Grease
12	107-1618	1	Decal
13	107-1621	1	Decal-Service, Check



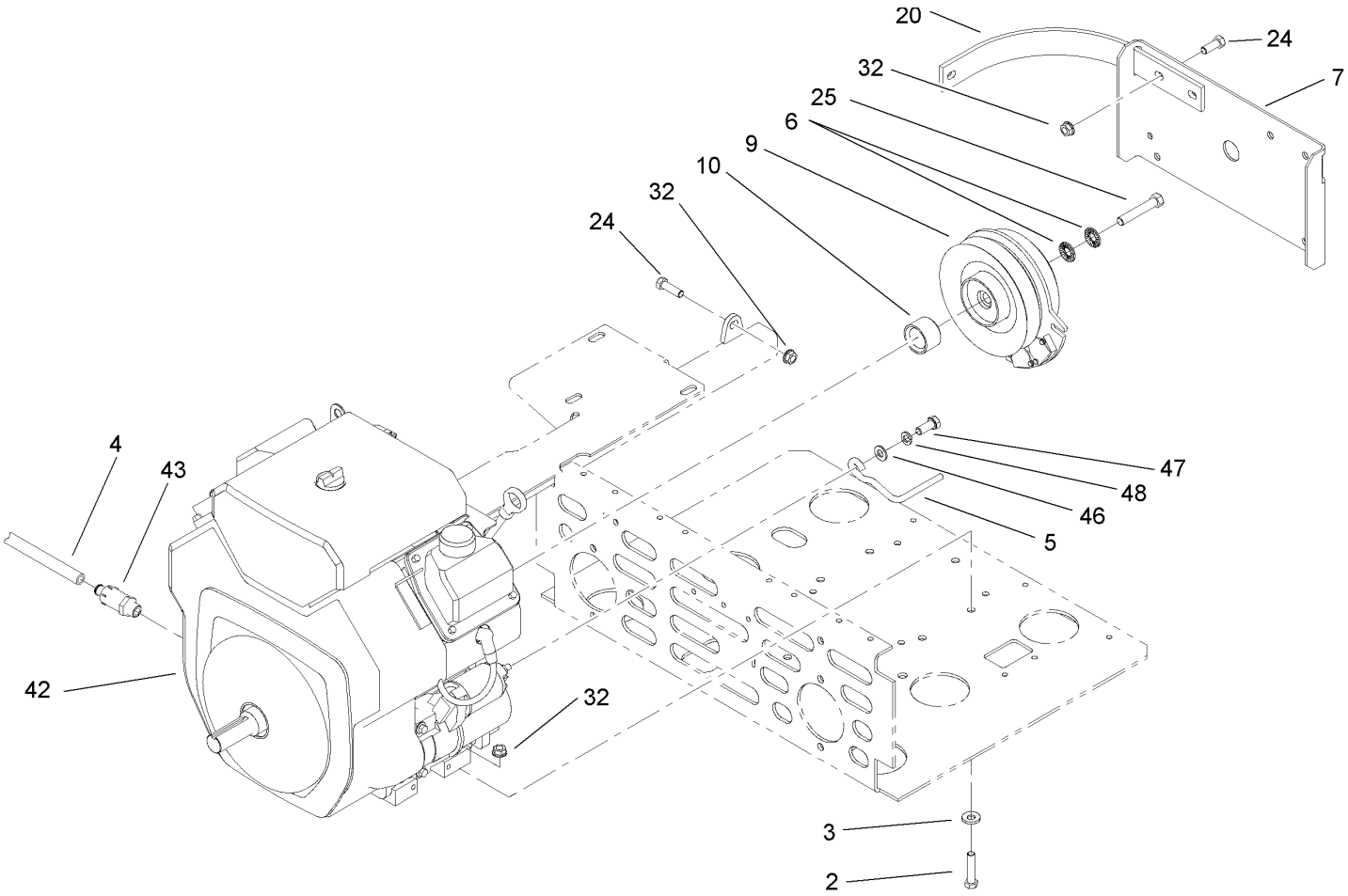
Rubber Deflector Assembly No. 108-2792

Ref	Part No.	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	3296-39	4	Nut-Lock, NI



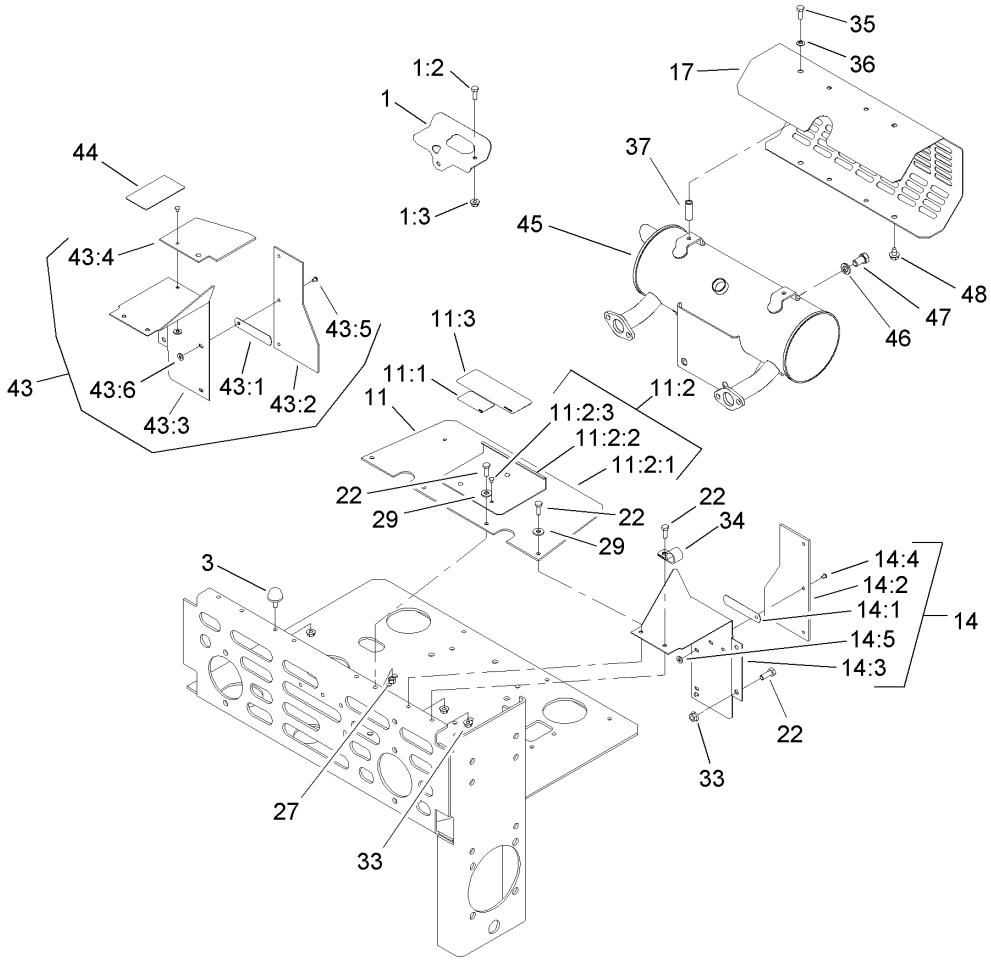
Drive Idler Assembly

Ref	Part No.	Qty.	Description
1	98-5975	1	Washer-Belleville
6	103-2627	1	Bushing-Idler
7	1-603384	1	Bushing-Pivot, Idler
9	1-603496	1	Bushing-Idler
10	99-4638	1	Idler
11	1-603402	1	Spring-Extension
12	1-633166	1	Pulley-Idler
14	103-3147	1	Arm ASM
14:1	1-513034	2	Sleeve-Bearing
14:2	302-40	1	Fitting-Grease
15	323-12	2	Screw-HH
16	323-9	1	Screw-HH
17	323-13	1	Screw-HH
18	1-800805	1	Screw-HH
19	3296-39	3	Nut-Lock, NI
20	3256-24	3	Washer-Flat
21	3290-357	6	Nut-HHF, Whiz
22	1-603401	1	Spacer-Fender
24	3256-4	3	Washer-Flat
26	106-3271	1	Travel Limiter ASM
26:1	106-3228-03	1	Plate-Limiter, Pulley
26:2	106-3229	1	Pad-Bumper
26:3	3269-24	2	Rivet
27	108-7204-03	1	Guide-Belt, LH
28	108-7229-03	1	Guide-Belt, RH
29	3231-2	2	Screw-CARR



Engine and Clutch Assembly

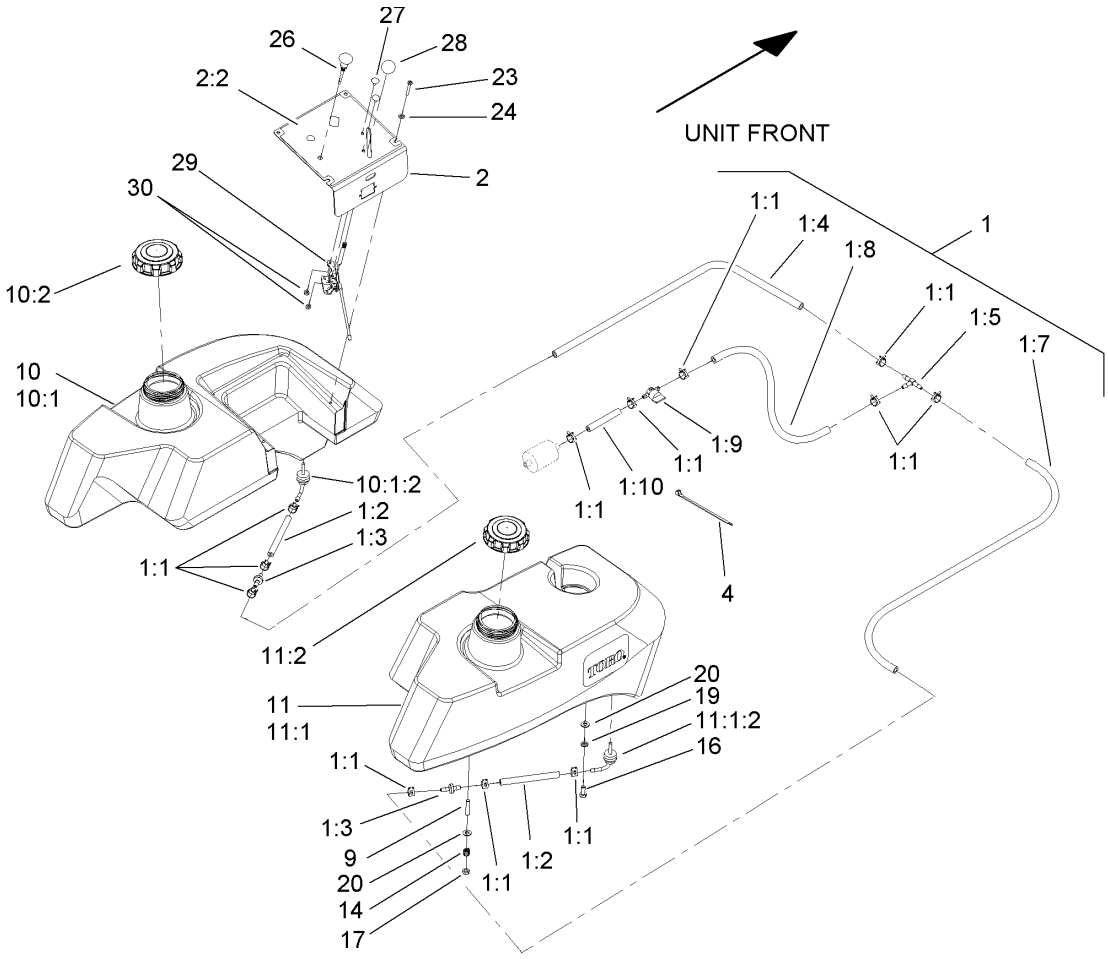
Ref	Part No.	Qty.	Description
2	323-9	4	Screw-HH
3	98-5975	4	Washer-Belleville
4	106-7022	1	Tube-Drain, Oil
5	52-4780	1	Rod-Belt
6	1-603610	2	Washer-Spring
7	1-633615-03	1	Guard-Clutch
9	103-6579	1	Clutch
10	1-633179	1	Spacer-Clutch
20	103-7454-03	2	Strap-Guard
24	323-6	6	Screw-HH
25	3212-6	1	Screw-HH
32	3290-357	8	Nut-HHF, Whiz
❷❸42		1	Engine-Kohler, Ch750-0010
43	92-6877	1	Valve-Drain, Oil
46	3256-24	1	Washer-Flat
47	33115-025	1	Screw-HH
48	98-5975	1	Washer-Belleville



Muffler and Guard Assembly

Ref	Part No.	Qty.	Description
1	103-3535	1	Cable Heat Shield Kit
1:2	321-4	1	Screw-HH
1:3	32128-33	1	Nut-HF
3	1-523420	2	Bumper
11	1-644276	1	Shield ASM
11:1	1-633462	1	Decal-Important
11:2	1-634308	1	Shield/Lift ASM
11:2:1	103-1308	1	Shield-Engine
11:2:2	1-633300-03	1	Lift-Shield
11:2:3	1-803035	3	Rivet-Pop
11:3	103-5881	1	Decal-Devices, Rotating
14	1-634796	1	LH Shield ASM
14:1	1-523285	1	Clip-Baffle, Rear
14:2	1-633301	1	Shield-Engine
14:3	1-633795-03	1	Baffle-Engine Shield, LH
14:4	1-803035	3	Rivet-Pop
14:5	3256-63	3	Washer-Flat
17	1-643313-03	1	Guard-Muffler
22	321-4	10	Screw-HH
27	3296-42	4	Nut-Lock, NI
29	3256-2	4	Washer-Flat
33	32128-33	8	Nut-HF
34	1-633396	1	Clip-Loom
35	1-809108	2	Screw-HWH

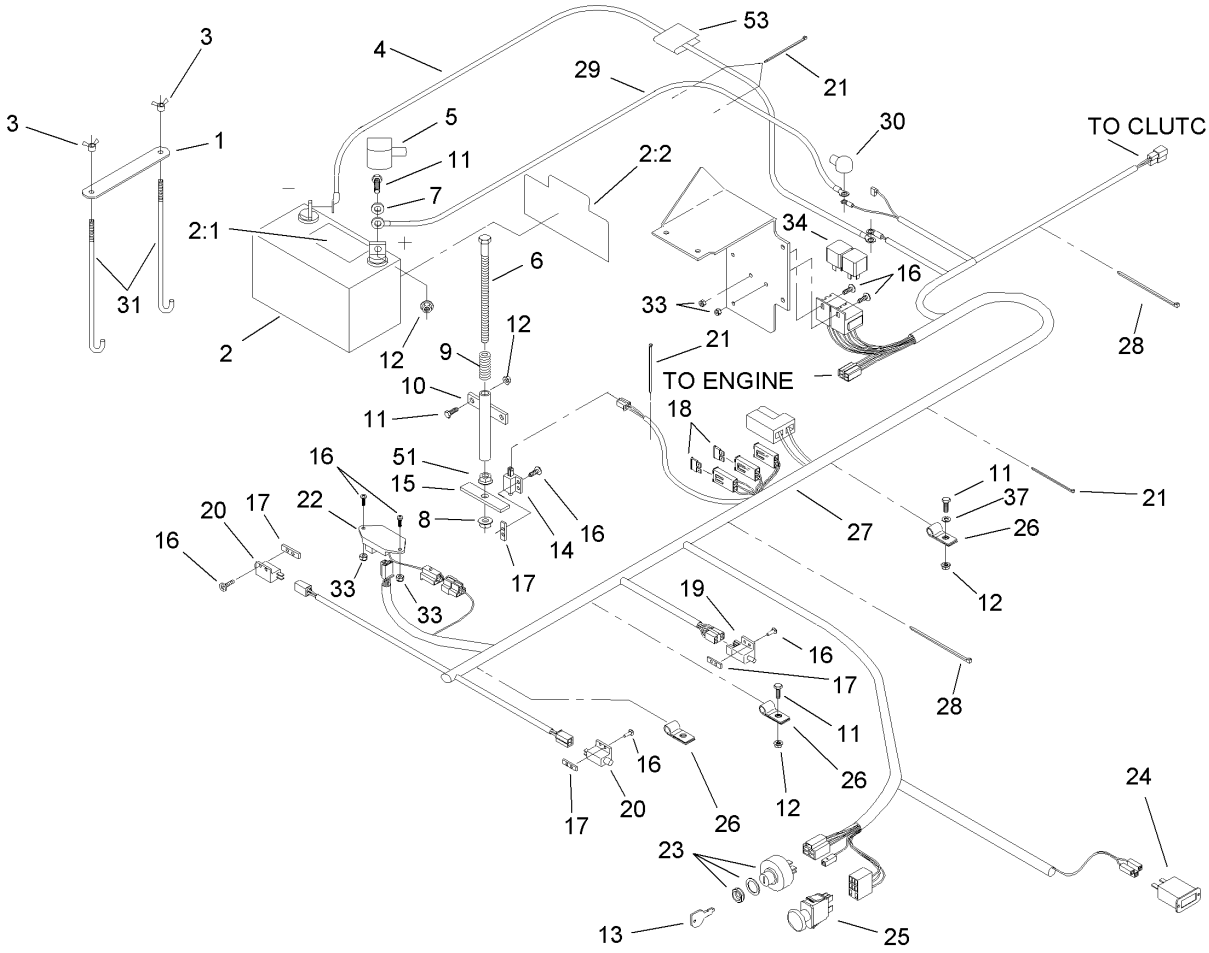
Ref	Part No.	Qty.	Description
36	1-323235	2	Washer-Spring
37	1-323236	2	Spacer
43	1-644316	1	RH Shield ASM
43:1	1-523285	1	Clip-Baffle, Rear
43:2	1-633301	1	Shield-Engine
43:3	1-633794-03	1	Shield-RH
43:4	1-643315	1	Baffle-Cooler, Engine
43:5	1-803035	5	Rivet-Pop
43:6	3256-63	5	Washer-Flat
44	1-643339	1	Decal-Routing, Belt
45	103-7482	1	Muffler
46	3253-6	2	Washer-Lock
47	324-2	2	Screw-HH
48	9266934	2	Screw



Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	107-9285	1	Fuel Line ASM
1:1	1-303077	12	Clamp
1:2	109-0678	2	Hose-Fuel
1:3	99-5000	2	Valve-Check, Fuel
1:4	109-0305	1	Hose-Fuel
1:5	99-5005	1	Fitting-Tee, Barbed
1:7	109-0302	1	Hose-Fuel
1:8	110-5702	1	Hose-Fuel
1:9	1-603770	1	Valve-Fuel
1:10	109-0660	1	Hose-Fuel
2	110-3886	1	Control Panel ASM
2:2	110-5721	1	Decal-Panel, Control
4	1-303335	4	Tie-Plastic
9	1-633023	6	Stud
10	105-3644	1	LH Fuel Tank Kit ASM
❷10:1		1	LH Fuel Tank ASM
10:1:2	103-2605	1	Fitting-Fuel, Bulkhead
10:2	109-0346	1	Cap-Fuel, Gas
11	105-3643	1	RH Fuel Tank Kit ASM
❷11:1		1	RH Fuel Tank ASM
11:1:2	103-2605	1	Fitting-Fuel, Bulkhead
11:2	109-0346	1	Cap-Fuel, Gas
14	1-633349	6	Spring-Tank, Fuel
16	322-3	2	Screw-HH

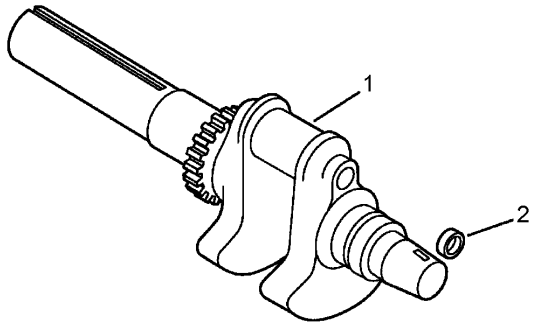
Ref	Part No.	Qty.	Description
17	3296-47	6	Nut-Lock, NI
19	1-805005	2	Washer-Lock
20	3256-23	8	Washer-Flat
23	3251-1	4	Screw-PPH
24	1-303435	4	Washer-Spring
26	110-5720	1	Control-Choke, Push / Pull
27	1-807513	2	Bolt-CARR
28	1-603175	1	Knob-Ball
29	110-5717	1	Cable-Throttle
30	3296-2	2	Nut-Lock



Electrical Assembly

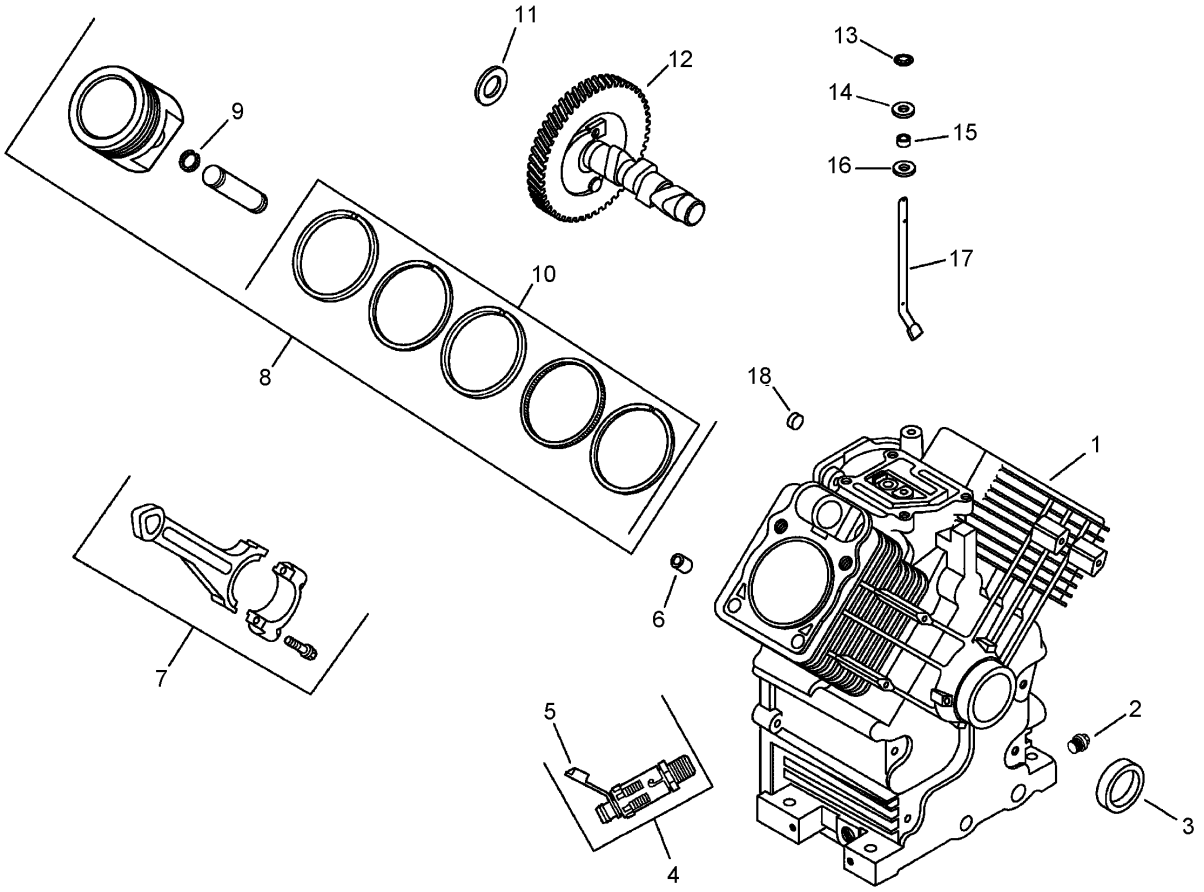
Ref	Part No.	Qty.	Description
1	107-9277-03	1	Strap-Holddown, Battery
2	105-1692	1	Battery
2:1	104-4163	1	Decal-Battery
2:2	104-4164	1	Decal-Battery
3	1-543792	2	Wingnut
4	1-633307	1	Wire-Ground
5	1-543391	1	Insulator-Battery
6	1-800282	1	Screw-HH
7	3256-2	2	Washer-Flat
8	3296-29	1	Nut-Lock, NI
9	1-523415	1	Spring-Switch, Seat
10	1-522424-03	1	Mount-Spring, Seat
11	321-4	6	Screw-HH
12	32128-33	6	Nut-HF
13	63-8360	2	Key-Ignition
14	1-513152	1	Switch-Closed, Normally
15	1-513180	1	Plate-Switch, Seat
16	3290-500	12	Screw-PPH
17	1-633181	4	Plate-Tapped
18	1-816001	2	Fuse-Blade Type, 20 Amp
19	1-633111	1	Switch
20	1-513051	2	Switch-Open, Normally
21	1-303287	5	Tie-Plastic
22	100-6186	1	Module-Delay, Seat

Ref	Part No.	Qty.	Description
23	103-0206	1	Switch-Starting, Key
24	1-513374	1	Meter-Hour
25	103-5221	1	Switch-PTO
26	1-633396	3	Clip-Loom
27	106-7497	1	Harness-Wire
28	1-303335	2	Tie-Plastic
29	1-523281	1	Wire-Starter
30	1-543393	1	Insulator-Solenoid
31	1-633651	2	Bolt-Holddown
33	3296-2	4	Nut-Lock
34	1-643275	2	Relay
37	3256-22	1	Washer-Flat
51	3217-6	1	Nut-Hex
53	107-9309	1	Decal-Instructions, Charging



Crankshaft Assembly
Kohler CH750-0010

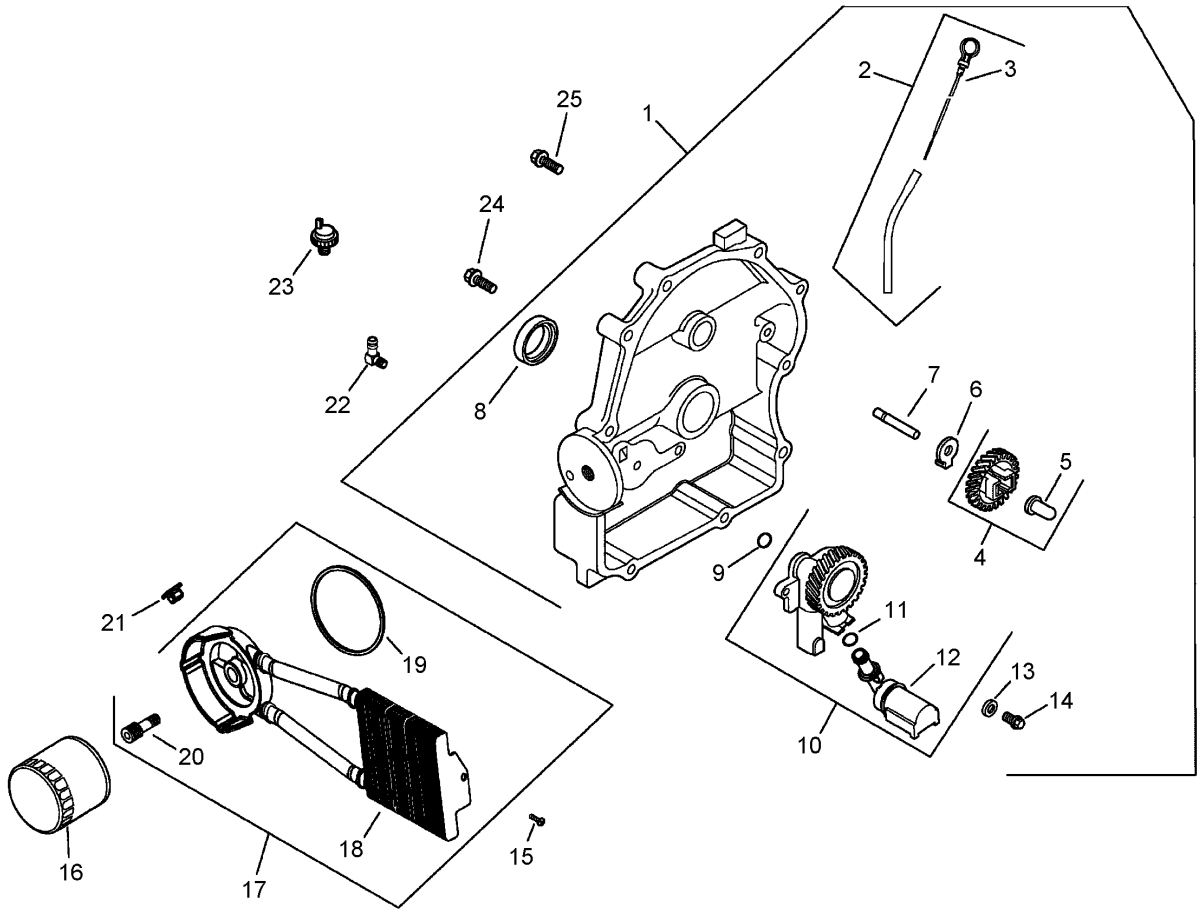
Ref	Part No.	Qty.	Description
❸1	24 014 134-S	1	Crankshaft (Includes 2)
❸2	52 139 09-S	1	Plug-Cup



Crankcase Assembly
Kohler CH750-0010

Ref	Part No.	Qty.	Description
❷❸1		1	Crankcase
❸2	52 139 02-S	1	Plug-Pipe
❸3	24 032 01-S	1	Seal-Oil, Front
❸4	25 755 14-S	1	Valve-Drain, Oil (Includes 5)
❸5	25 173 14-S	1	Cap-Valve, Oil Drain
❸6	24 380 16-S	6	Pin-Locating
❸7	24 067 13-S	2	Rod-Connecting (STD)
❸	24 067 14-S	2	Rod-Connecting (.25)
❸8	66 874 01-S	2	Piston W/Ring Set (STD) (Includes 9,10)
❸	66 874 02-S	2	Piston W/Ring Set (.08)
❸	66 874 03-S	2	Piston W/Ring Set (.25)
❸	66 874 04-S	2	Piston W/Ring Set (.50)
❸9	24 018 01-S	4	Retainer-Pin, Piston
❸10	24 108 05-S	2	Ring Set (.25)
❸	24 108 06-S	2	Ring Set (.25)
❸	24 108 07-S	2	Ring Set (.50)
❸11	12 422 09-S	1	Shim-Camshaft, Red
❸	12 422 13-S	1	Shim-Camshaft, Black
❸	12 422 07-S	1	Shim-Camshaft, White
❸	12 422 08-S	1	Shim-Camshaft, Blue
❸	12 422 10-S	1	Shim-Camshaft, Yellow
❸	12 422 11-S	1	Shim-Camshaft, Green
❸	12 422 12-S	1	Shim-Camshaft, Gray

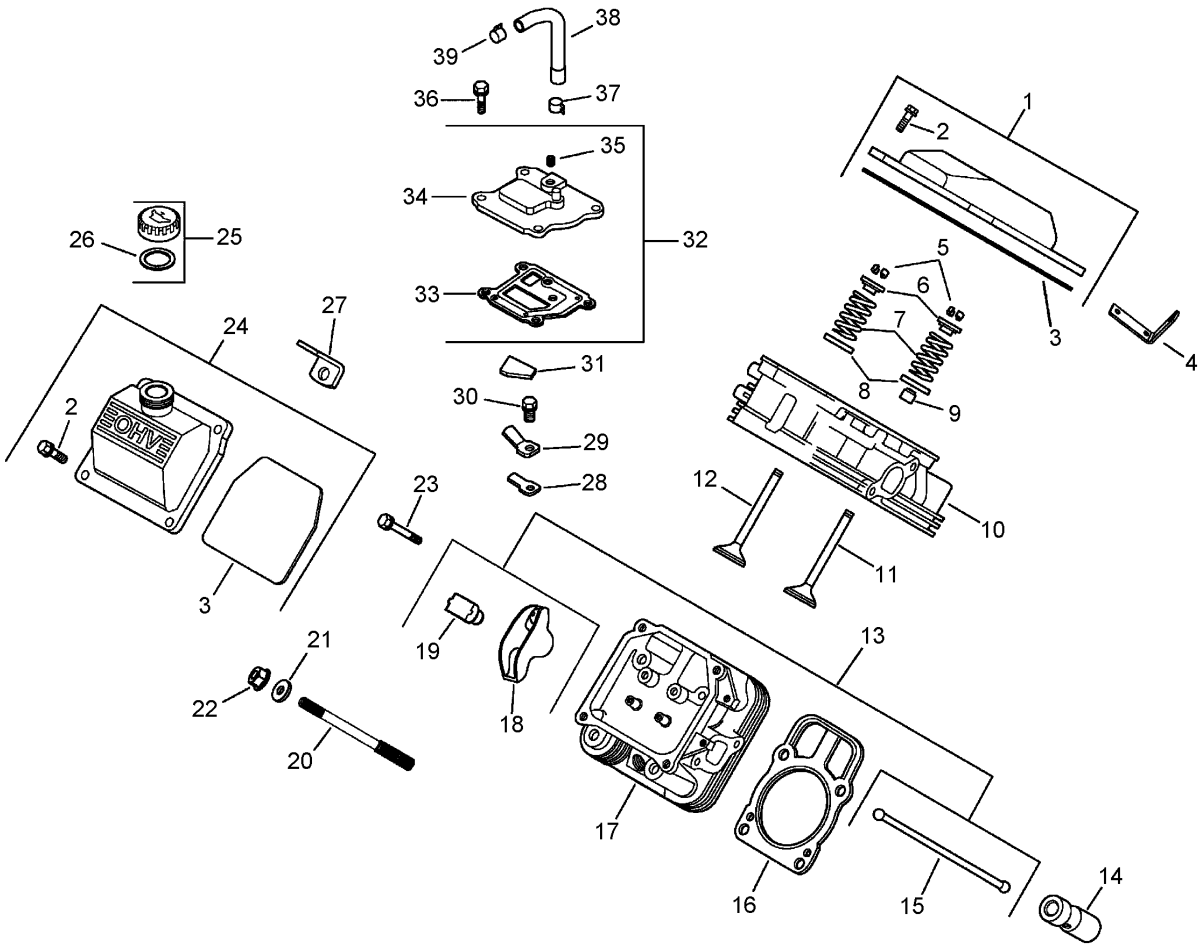
Ref	Part No.	Qty.	Description
❸12	24 012 18-S	1	Camshaft
❸13	24 018 09-S	1	Retainer-Ring
❸14	M-931010-S	1	Washer-Plain
❸15	28 032 09-S	1	Seal-Cross Shaft, Governor
❸16	24 468 15-S	1	Washer-Flat
❸17	24 144 38-S	1	Shaft-Cross, Governor
❸18	52 139 09-S	1	Plug-Cup



Oil Pan and Lubrication Assembly
Kohler CH750-0010

Ref	Part No.	Qty.	Description
❸1	24 009 163-S	1	Closure Plate ASM (Includes 2-14)
❸2	24 755 121-S	1	Dipstick Tube ASM (Includes 3)
❸3	24 038 10-S	1	Dipstick
❸4	24 043 12-S	1	Governor Gear Kit (Includes 5)
❸5	12 380 01-S	1	Pin-Regulating, Governor
❸6	24 448 02-S	1	Tab-Locking
❸7	12 144 02-S	1	Shaft-Gear, Governor
❸8	52 032 08-S	1	Seal-Oil
❸9	24 153 08-S	1	O-Ring
❸10	24 393 51-S	1	Oil Pump ASM (Includes 11,12)
❸11	24 381 04-S	1	Pick Up-Oil
❸12	24 153 01-S	1	O-Ring (Oil Pick Up)
❸13	M-631005-S	2	Washer-Plain (6Mm)
❸14	M-645025-S	2	Screw-HF (M6X1.0X25)
❸15	25 086 49-S	2	Screw-Tapping, 1/4-1X3/4
❸16	12 050 01-S	1	Filter-Oil
❸17	54 755 21-S	1	Oil Cooler Kit (Includes 18-20)
❸18	24 594 32-S	1	Cooler-Oil (Phenolic)
❸19	24 153 21-S	1	O-Ring
❸20	28 136 01-S	1	Nipple-Filter, Oil
❸21	24 100 01-S	2	Nut-Plastic
❸22	25 155 02-S	1	Connector
❸23	24 099 03-S	1	Switch-Pressure

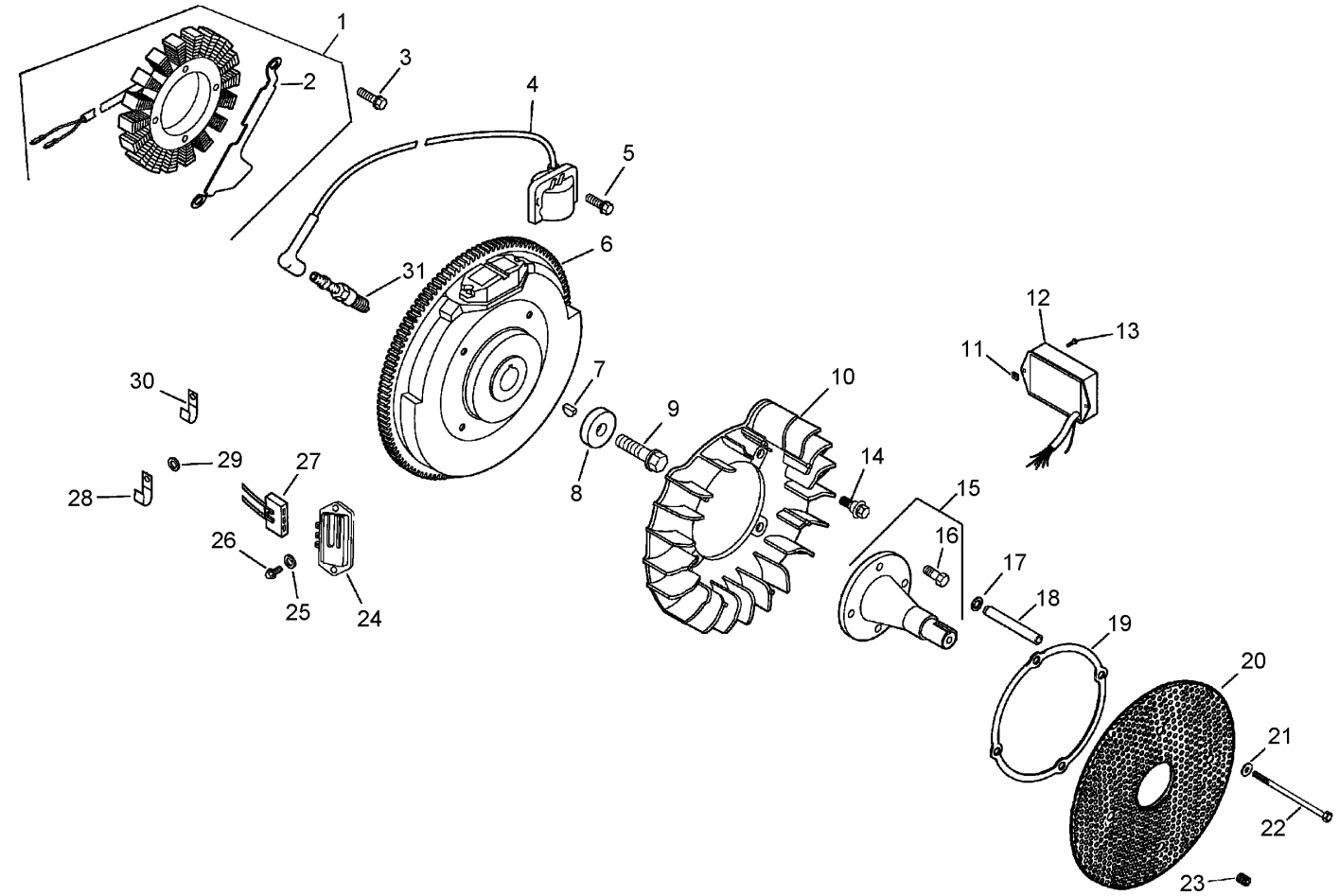
Ref	Part No.	Qty.	Description
❸24	24 086 16-S	9	Screw-HF (M8X1.25X45)
❸25	24 086 17-S	1	Screw-HF (M8X1.25X45)



Head, Valve and Breather Assembly
Kohler CH750-0010

Ref	Part No.	Qty.	Description
❸1	24 755 141-S	1	Plain Valve Cover Kit (Includes 2, 3)
❸2	M-651030-S	4	Screw-HF (M6X1.0X30)
❸3	24 153 28-S	1	O-Ring
❸4	24 445 01-S	1	Strap-Lifting
❸5	12 755 03-S	4	Retainer Kit
❸6	12 173 01-S	2	Cap-Spring, Valve
❸7	24 089 02-S	2	Spring-Valve
❸8	235011-S	2	Retainer-Spring
❸9	66 032 05-S	1	Seal-Stem, Valve
❸10	24 318 99-S	1	Head ASM (No. 1 Cylinder)
❸11	24 017 01-S	1	Valve-Intake (STD)
❸11	24 017 02-S	1	Valve-Intake (.25)
❸12	24 016 01-S	1	Valve-Exhaust (STD)
❸12	24 016 02-S	1	Valve-Exhaust (.25)
❸13	24 755 66-S	1	Valve Train Kit (Includes 15, 18, 19)
❸14	25 351 04-S	4	Lifter-Valve
❸15	24 411 05-S	2	Rod-Push
❸16	24 841 03-S	2	Cylinder Head Gasket Kit (Includes 21, 22)
❸17	24 318 100-S	1	Head ASM (No. 2 Cylinder)
❸18	25 186 01-S	2	Arm-Rocker
❸19	24 599 01-S	2	Pivot-Arm, Rocker
❸20	24 072 09-S	8	Stud-Head, Cylinder

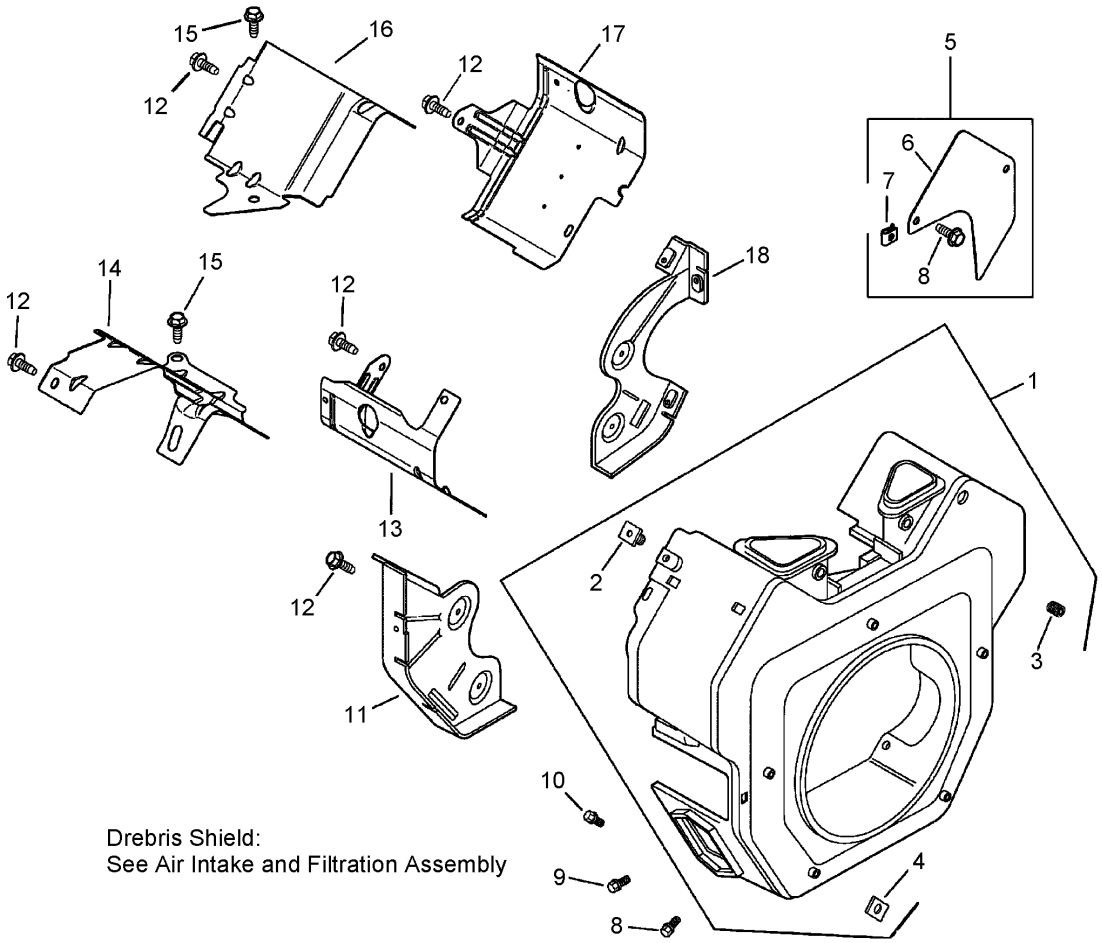
Ref	Part No.	Qty.	Description
❸21	24 468 16-S	8	Washer
❸22	24 100 10-S	8	Nut-HF (M8X1.25)
❸23	M-640034-S	2	Screw-HF (M6X1.0X34)
❸24	24 755 140-S	1	Oil Fill Valve Cover Kit (Includes 2, 3)
❸25	25 755 13-S	1	Oil Fill Cap ASM (Includes 26)
❸26	24 153 02-S	1	O-Ring
❸27	12 445 05-S	1	Strap-Lifting
❸28	24 402 03-S	1	Reed-Breather
❸29	66 018 04-S	1	Retainer-Reed, Breather
❸30	M-545010-S	1	Screw-HF (M5X0.8X10)
❸31	24 050 01-S	1	Filter-Breather
❸32	24 033 01-S	1	Breather Kit (Includes 33-35)
❸33	24 041 51-S	1	Gasket-Breather
❸34	24 096 86-S	1	Cover-Breather
❸35	25 139 60-S	1	Plug-Pipe, 1/8In Allen Head
❸36	M-645020-S	4	Screw-HF (M6X1.0X20)
❸37	25 237 14-S	1	Clamp
❸38	24 326 80-S	1	Hose-Breather
❸39	25 237 08-S	1	Clamp-Hose
❶❸	24 755 147-S	1	Cylinder Head Hardware Kit (Includes 5-9, 11, 12, 14, 18, 19, 23)



Ignition and Electrical Assembly
Kohler CH750-0010

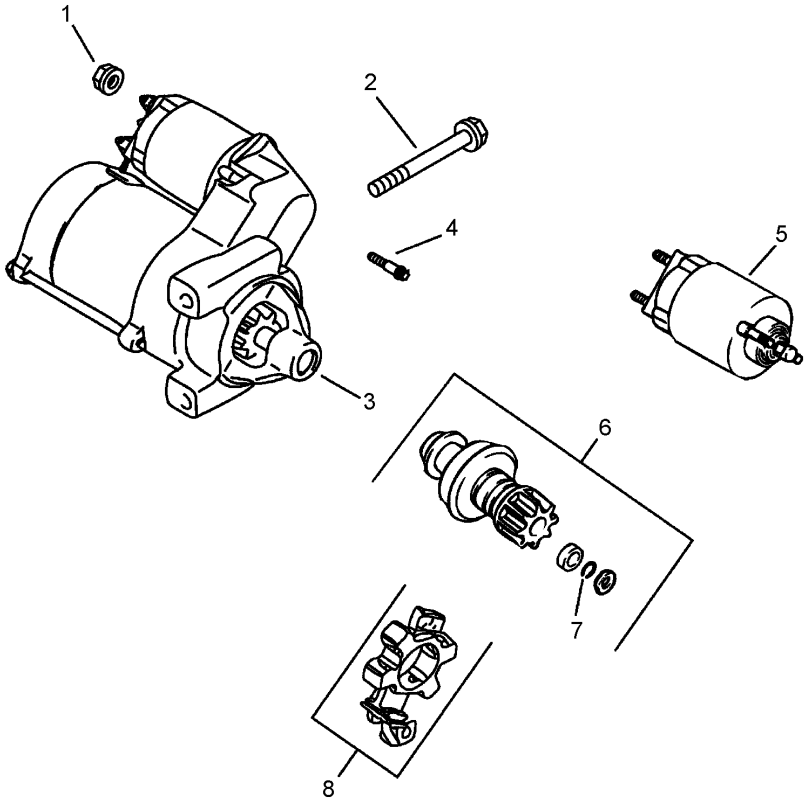
Ref	Part No.	Qty.	Description
❸1	54 755 09-S	1	Stator Kit (Includes 2)
❸2	24 126 139-S	1	Bracket-Wire, Stator
❸3	M-548025-S	2	Screw (M5X0.8X25)
❸4	24 584 36-S	2	Module-Ignition
❸5	M-545020-S	4	Screw-HF (M5X0.8X20)
❸6	24 025 15-S	1	Flywheel
❸7	X-42-15-S	1	Key
❸8	12 468 03-S	1	Washer-Plain (3/8In)
❸9	12 086 14-S	1	Screw-HF (M10X1.5X46)
❸10	24 157 11-S	1	Fan
❸11	24 100 02-S	2	Nut-Plastic
❸12	24 584 38-S	1	Module-Advance, Speed
❸13	24 086 41-S	2	Screw
❸14	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16)
❸15	24 755 08-S	1	Front Drive Shaft Kit (Includes 16)
❸16	M-839025-S	4	Screw-HF (M8X1.25X25)
❸17	X-25-53-S	4	Washer-Plain, 1/4In
❸18	24 112 14-S	4	Spacer
❸19	24 141 06-S	1	Ring-Support
❸20	24 162 22-S	1	Screen-Grass
❸21	24 468 11-S	4	Washer-Spring
❸22	M-603100-S	4	Screw-HH (M6X1.0X100)
❸23	25 086 43-S	1	Screw-Set
❸24	41 403 09-S	1	Rectifier-Regulator

Ref	Part No.	Qty.	Description
❸25	X-25-92-S	2	Washer-Plain
❸26	24 086 18-S	2	Screw-Head, Phillips
❸27	236602-S	1	Connector
❸28	12 154 01-S	1	Clamp-Line, Fuel
❸29	X-25-63-S	1	Washer-Plain (1/4In)
❸30	47 154 01-S	1	Clip-Cable
❸31	25 132 12-S	2	Spark Plug
❶❸	24 176 98-S	1	Harness-Wiring
❶❸	25 454 03-S	2	Tie-Cable
❶❸	24 126 137-S	1	Bracket-Strap, Ground
❶❸	25 468 07-S	1	Washer



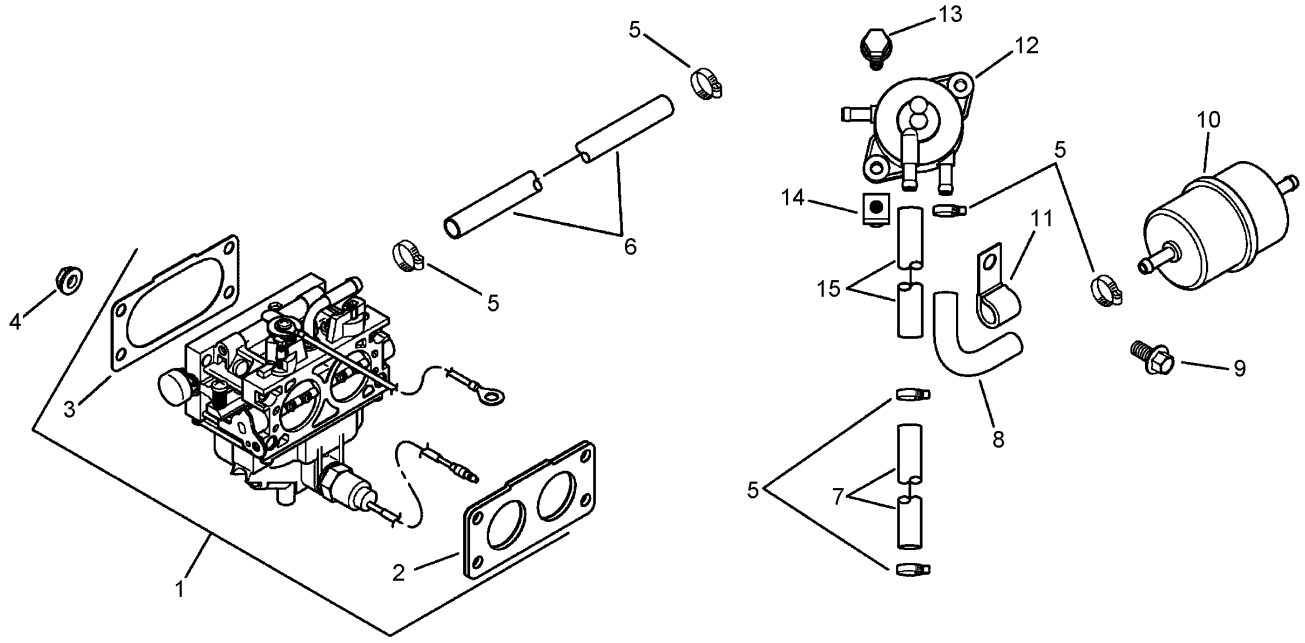
Blower Housing and Baffle Assembly
Kohler CH750-0010

Ref	Part No.	Qty.	Description
❸1	24 027 208-S	1	Housing-Blower (Includes 2-4, 6)
❸2	24 100 02-S	2	Nut-Plastic
❸3	25 086 43-S	1	Screw-Set
❸4	24 100 01-S	1	Nut-Plastic
❸5	25 755 20-S	1	Access Cover Kit (Includes 6, 7, 8 (Qty.4))
❸6	24 096 63-S	2	Panel-Access
❸7	25 154 02-S	4	Clip
❸8	M-645016-S	10	Screw-HF (M6X1.0X16)
❸9	M-551016-S	1	Screw-HF (M5X0.8X16)
❸10	M-545016-S	2	Screw-HF (M5X0.8X16)
❸11	24 146 19-S	1	Plate-Backing (No. 2 Side)
❸12	M-545020-S	4	Screw-HF (M5X0.8X20)
❸13	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side)
❸14	24 063 70-S	1	Baffle-Valley (No. 2 Side)
❸15	M-545010-S	2	Screw-HF (M5X0.8X10)
❸16	24 063 59-S	1	Baffle-Valley (No. 1 Side)
❸17	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)
❸18	24 146 20-S	1	Plate-Backing (No. 1 Side)



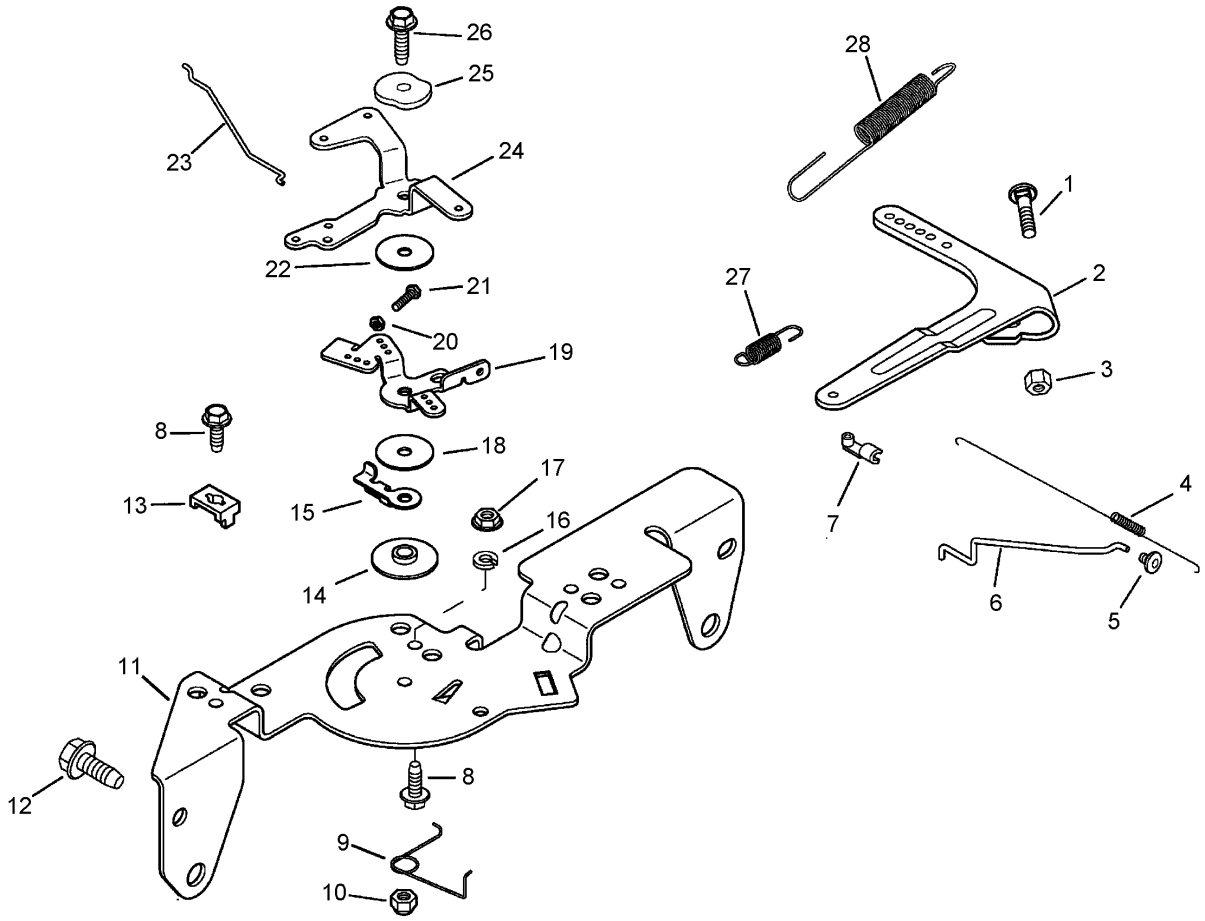
Starting System Assembly
Kohler CH750-0010

Ref	Part No.	Qty.	Description
❸1	M-841080-S	1	Nut-HF (M8X1.25)
❸2	M-839080-S	2	Screw-HF (M8X1.25X80)
❸3	25 098 09-S	1	Starter ASM (Includes 4-8)
❸4	25 086 113-S	3	Screw-Torx Head, External
❸5	25 435 06-S	1	Solenoid Kit (Includes 4)
❸6	25 755 33-S	1	Pinion Drive Kit (Includes 7)
❸7	25 141 05-S	1	Ring
❸8	25 221 01-S	1	Brush Kit



Fuel System Assembly
Kohler CH750-0010

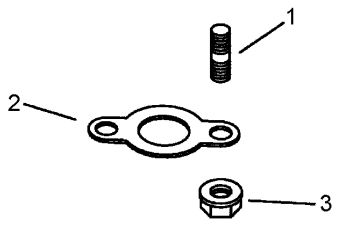
Ref	Part No.	Qty.	Description
❸1	24 853 104-S	1	Carburetor Kit (Includes 2, 3)
❸2	24 041 60-S	1	Gasket-Manifold/Carburetor
❸3	24 041 58-S	1	Gasket-Carburetor/Elbow
❸4	M-641060-S	4	Nut-HF
❸5	25 237 14-S	6	Clamp
❸6	25 111 34-S	1	Line (Fuel Pump To Carburetor)
❸7	24 353 02-S	1	Line-Fuel
❸8	25 111 36-S	1	Line (Fuel Pump To Filter)
❸9	M-650012-S	1	Screw-HF (M6X1.0X12)
❸10	24 050 10-S	1	Filter-Fuel
❸11	47 154 01-S	1	Clip-Cable
❸12	24 393 16-S	1	Pump-Fuel
❸13	24 086 12-S	2	Screw
❸14	24 100 01-S	2	Nut-Plastic
❸15	24 431 02-S	1	Sleeve-Insulating
❶❸	24 757 48-S	1	Service Choke Repair Kit
❶❸	24 757 49-S	1	Float Kit
❶❸	24 757 50-S	1	Solenoid Valve Kit
❶❸	24 757 51-S	1	Overhaul Kit



Engine Control Assembly
Kohler CH750-0010

Ref	Part No.	Qty.	Description
❸1	24 211 03-S	1	Bolt-Square Neck, Round Head
❸2	24 090 33-S	1	Lever-Governor
❸3	M-641060-S	1	Nut-HF
❸4	24 089 01-S	1	Spring-Linkage
❸5	25 158 08-S	1	Bushing-Retaining, Linkage
❸6	24 079 26-S	1	Linkage-Throttle
❸7	25 158 11-S	1	Bushing-Linkage
❸8	M-545016-S	3	Screw-HF (M5X0.8X16)
❸9	24 089 03-S	1	Spring-Return, Choke
❸10	M-547050-S	1	Nut-Lock, Hex (M5X0.8)
❸11	24 126 56-S	1	Bracket-Control
❸12	M-645016-S	4	Screw-HF (M6X1.0X16)
❸13	12 237 01-S	2	Clamp-Cable
❸14	24 112 27-S	1	Spacer Control ASM
❸15	24 090 47-S	1	Lever-Actuator, Throttle
❸16	X-20-1-S	1	Washer-Lock (1/4In)
❸17	M-541050-S	1	Nut-HF (M5X0.8)
❸18	24 468 20-S	1	Washer-Flat
❸19	24 090 03-S	1	Lever-Control, Throttle
❸20	M-446030-S	1	Nut-HF (M4X0.7)
❸21	M-401030-S	1	Screw (M4X0.7X30)
❸22	24 468 01-S	1	Washer-Plain
❸23	24 079 27-S	1	Linkage-Choke
❸24	24 090 05-S	1	Lever-Choke

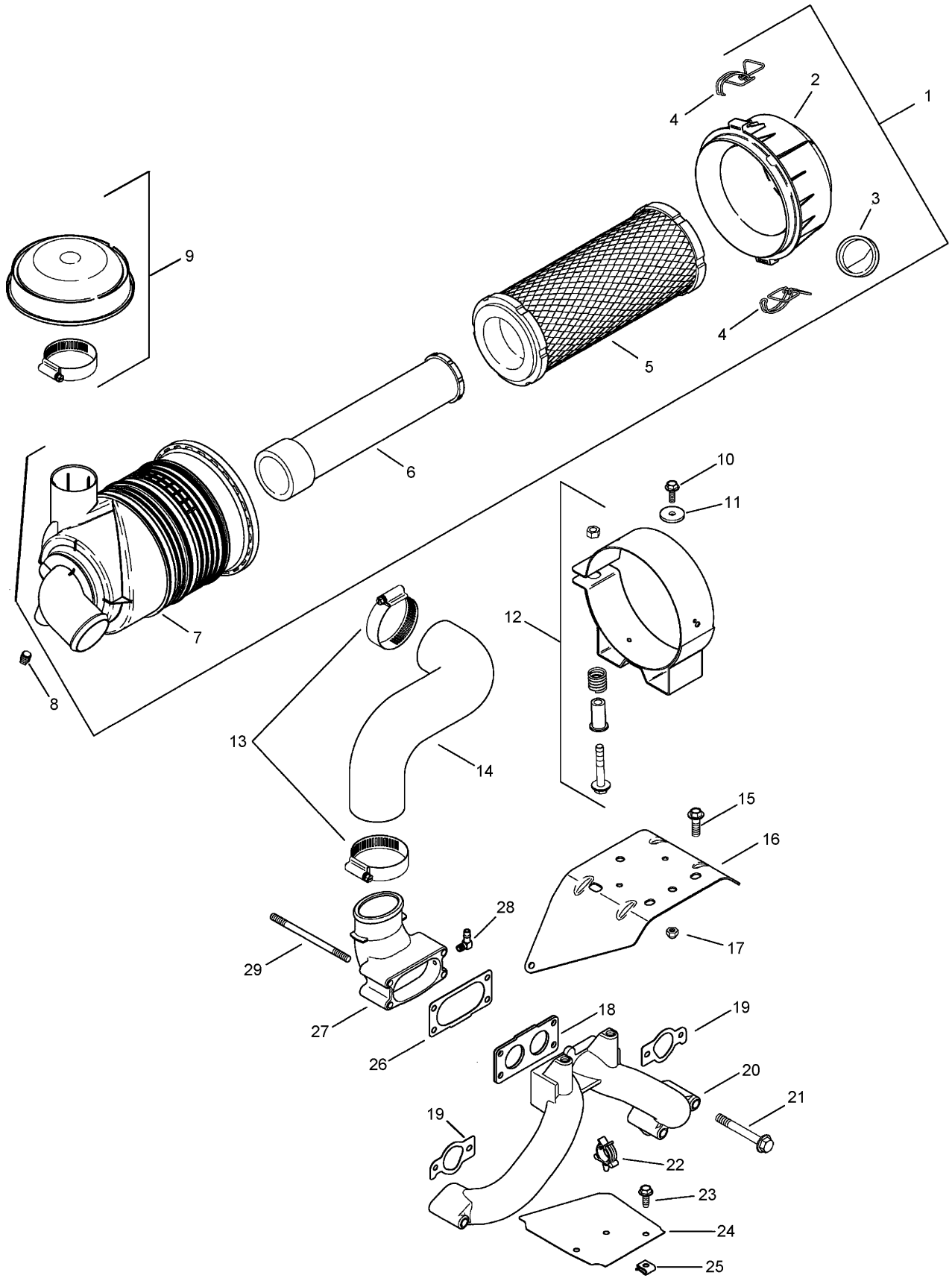
Ref	Part No.	Qty.	Description
❸25	41 468 03-S	1	Washer
❸26	M-545020-S	1	Screw-HF (M5X0.8X20)
❸27	24 089 55-S	1	Spring-Idle, Governed
❸28	24 089 49-S	1	Spring-Governor



Exhaust Assembly
Kohler CH750-0010

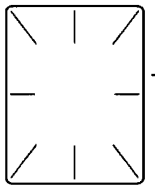
Ref	Part No.	Qty.	Description
❸1	25 072 04-S	4	Stud (M8X1.25X33)
❸2	24 041 49-S	2	Gasket-Exhaust
❸3	M-841080-S	4	Nut-HF (M8X1.25)

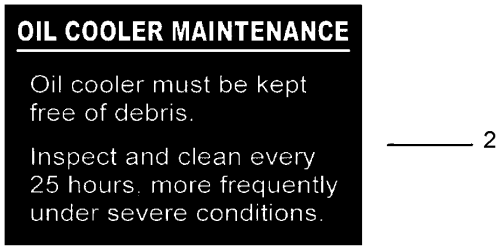
Air Intake and Filtration Assembly
Kohler CH750-0010



Air Intake and Filtration Assembly
Kohler CH750-0010

Ref	Part No.	Qty.	Description
❸1	25 048 07-S	1	Air Cleaner ASM (Includes 2-7)
❸2	25 096 06-S	1	Cover ASM
❸3	24 462 07-S	1	Valve-Ejector, Dust
❸4	25 154 05-S	2	Clip
❸5	25 083 01-S	1	Element-Air, Primary
❸6	25 083 04-S	1	Element-Air, Safety
❸7	25 081 01-S	1	Housing-Air Cleaner, Heavy Duty
❸8	25 139 20-S	1	Plug-Pipe
❸9	25 324 02-S	1	Hood-Cleaner, Air
❸10	M-639016-S	2	Screw-HF (M6X1.0X16)
❸11	X-25-73-S	2	Washer-Plain
❸12	25 126 02-S	1	Air Cleaner Bracket ASM
❸13	25 237 21-S	2	Clamp-Hose
❸14	24 326 81-S	1	Hose-Cleaner, Air
❸15	M-839020-S	2	Screw-HF
❸16	24 126 147-S	1	Bracket-Mounting, Air Cleaner
❸17	M-647060-S	2	Nut
❸18	24 041 60-S	1	Gasket-Manifold/Carburetor
❸19	24 041 01-S	2	Gasket-Manifold, Intake
❸20	24 164 87-S	1	Manifold-Intake (Includes 17, 18, 25)
❸21	25 086 84-S	4	Screw-HF (M6X1.0X55)
❸22	25 018 03-S	1	Retainer-Clip
❸23	M-645016-S	2	Screw-HF (M6X1.0X16)
❸24	24 314 48-S	1	Shield-Debris
❸25	25 154 02-S	2	Clip
❸26	24 041 58-S	1	Gasket-Carburetor/Elbow
❸27	24 054 17-S	1	Elbow-Air Cleaner (Includes 25)
❸28	25 155 38-S	2	Connector-Hose
❸29	M-629122-S	4	Stud-Carburetor
❶❸	25 113 05-S	1	Decal-Sentry, Oil
❶❸	25 113 27-S	1	Decal-Cleaner, Air





Artwork is representative.
Actual labels may differ depending on model and specification number.

Decal Assembly
Kohler CH750-0010

Ref	Part No.	Qty.	Description
❸1	25 113 39-S	1	Decal-Lamination, Clear
❸2	24 113 25-S	1	Decal-Cooler, Oil

Attachments and Accessories

For 74261 - Z500 Z Master, With 52in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Deck Lift Assist Kit	100-4336
1.25 Inch Spark Arrester Kit	105-1672
Blade-Recycler, 18 Inch	105-7779-03
Blade-Hi Flow, 18 Inch	105-7781
Blade-Med Flow, 18 Inch	105-7794-03
Blade-Low Flow, 18 Inch	105-7795-03
Blade-Atomic, 18 Inch	105-7796-03
52 Inch Recycler Kit	107-1610
Deluxe Suspension Seat	107-1891
Suspension Kit for Standard Seat	107-1892
Filter Minder Gauge	99-4664
Hitch Kit	99-8925

NOTES

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