



Z500 Z Master[®]

With 52in TURBO FORCE[®] Side Discharge Mower

Model No. 74261 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Front Frame Assembly	 3	Electrical Assembly	 23
Caster and Wheel Assembly	 4	Crankshaft Assembly Kohler CH750-0010	 24
Main Frame Assembly	 5	Crankcase Assembly Kohler CH750-0010	 25
Brake and Wheel Hub Assembly	 6	Oil Pan and Lubrication Assembly Kohler CH750-0010	 26
Steering Control Assembly	 7	Head, Valve and Breather Assembly Kohler CH750-0010	 27
Hydraulic System Assembly	 8	Ignition and Electrical Assembly Kohler CH750-0010	 28
Seat and Roll-Over-Protection-System Assembly	 10	Blower Housing and Baffle Assembly Kohler CH750-0010	 29
Seat Assembly No. 110-0446	 11	Starting System Assembly Kohler CH750-0010	 30
Roll-Over-Protection-System Assembly No. 108-1097	 12	Fuel System Assembly Kohler CH750-0010	 31
Deck Connection Assembly	 13	Engine Control Assembly Kohler CH750-0010	 32
Deck Assembly	 14	Exhaust Assembly Kohler CH750-0010	 35
Spindle Assembly No. 106-3217	 16	Air Intake and Filtration Assembly Kohler CH750-0010	 33
Deck Decal Assembly No. 107-1623	 17	Decal Assembly Kohler CH750-0010	 36
Rubber Deflector Assembly No. 108-2792	 18		
Drive Idler Assembly	 19		
Engine and Clutch Assembly	 20		
Muffler and Guard Assembly	 21		
Fuel Tank Assembly	 22		

Part Description Abbreviations

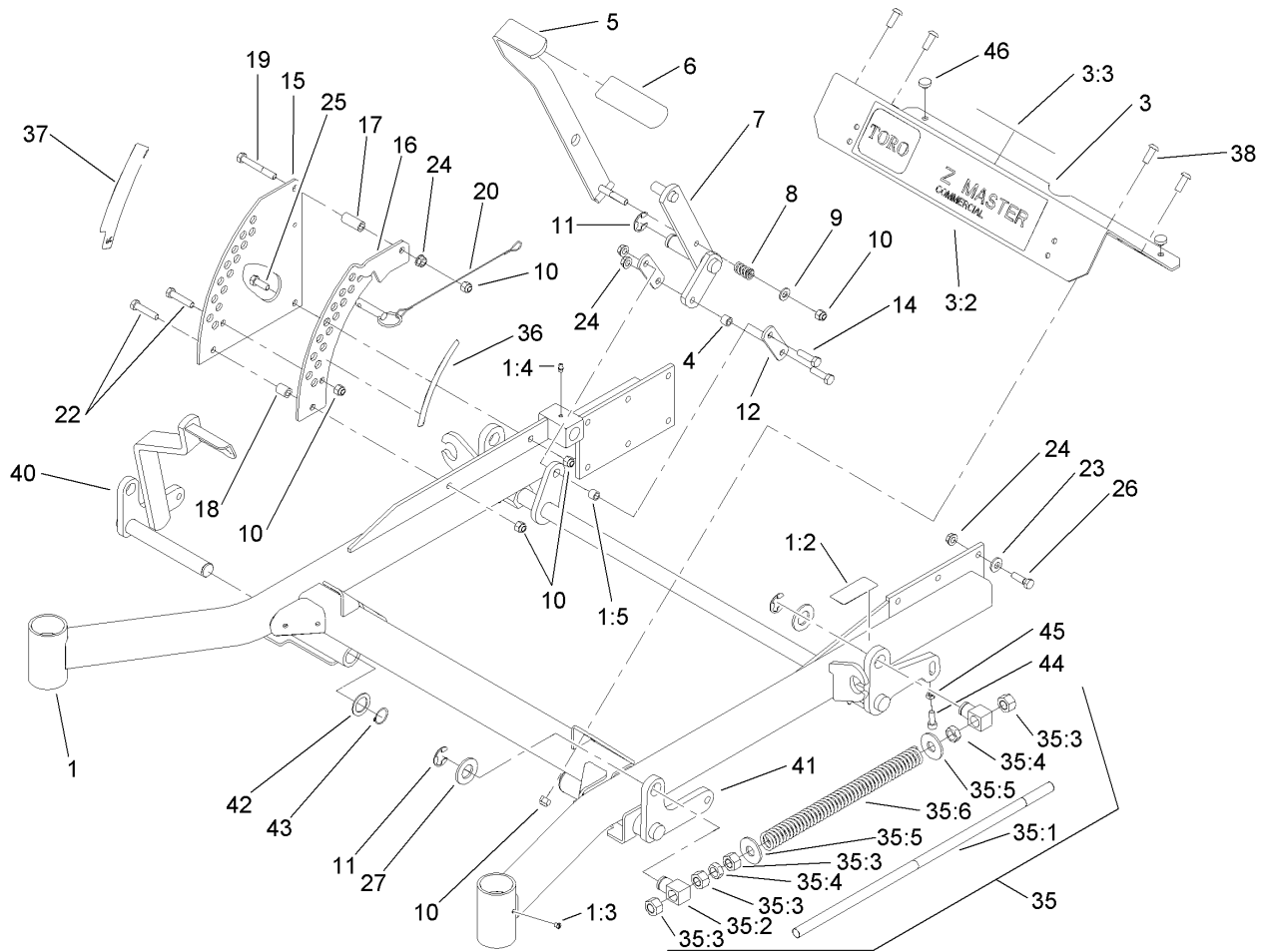
Part descriptions in this catalog may include the following abbreviations.

AR. as required	INC. incorporated
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HF. hex flange	PTH. phillips truss head
HH. hex head	PTO. power-take-off
HHF. hex head flange	RH. right hand
HHFTF. hex head flange thread forming	ROPS. roll-over-protection-system
HJ. hex jam	SFH. slotted fillister head
HLH. hex lag head	SHH. slotted hex head
HOC. height-of-cut	SHWH. slotted hex washer head
HSBH. hex socket button head	SPH. slotted pan head
HSFH. hex socket flat head	SQH. square head
HSH. hex socket head	SRH. slotted round head
HWH. hex washer head	STD. standard
HWHTF. hex washer head thread forming	TAP. self tapping
HYD. hydraulic	TTH. torx truss head

Footnotes

- ❶ Not illustrated
- ❸ Obtain from your local Kohler dealer

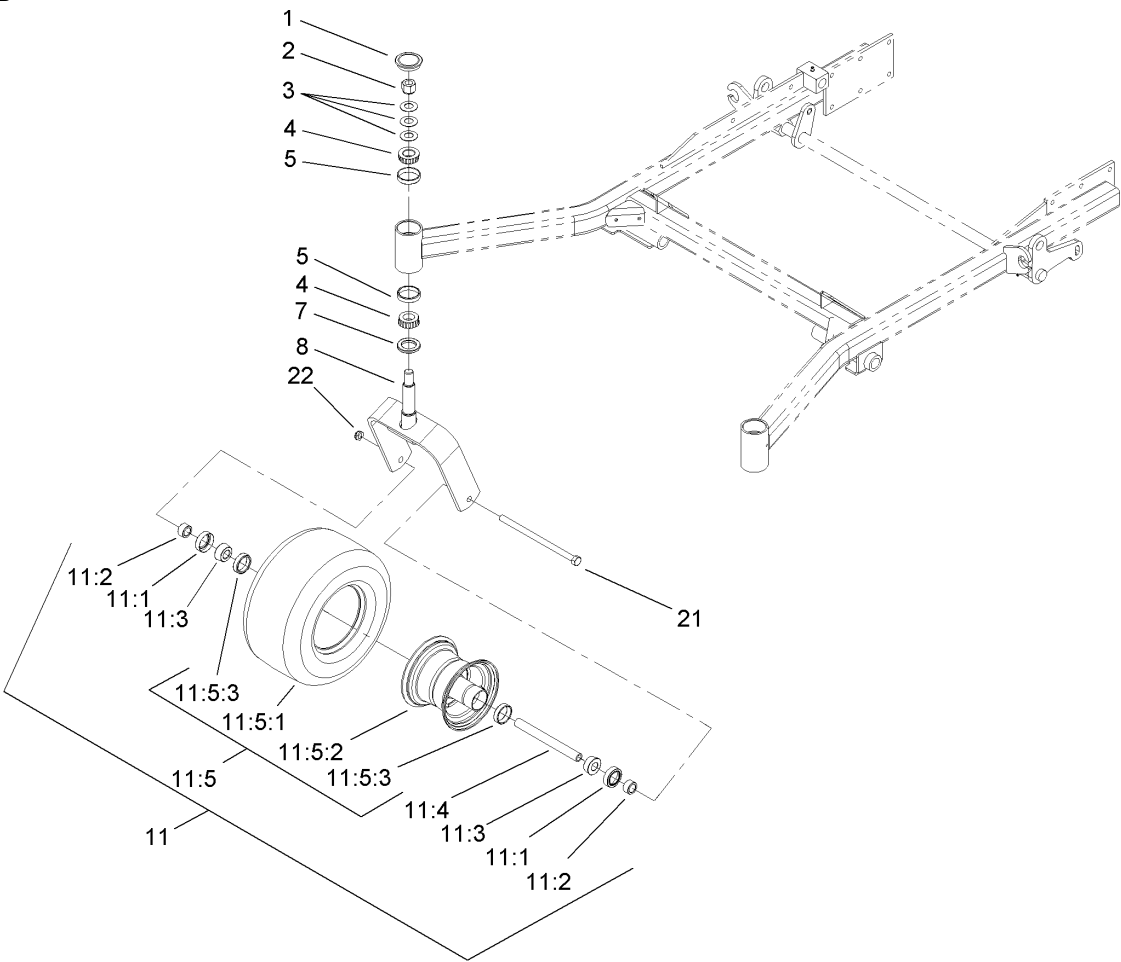
- ❷ Not serviced separately



Front Frame Assembly

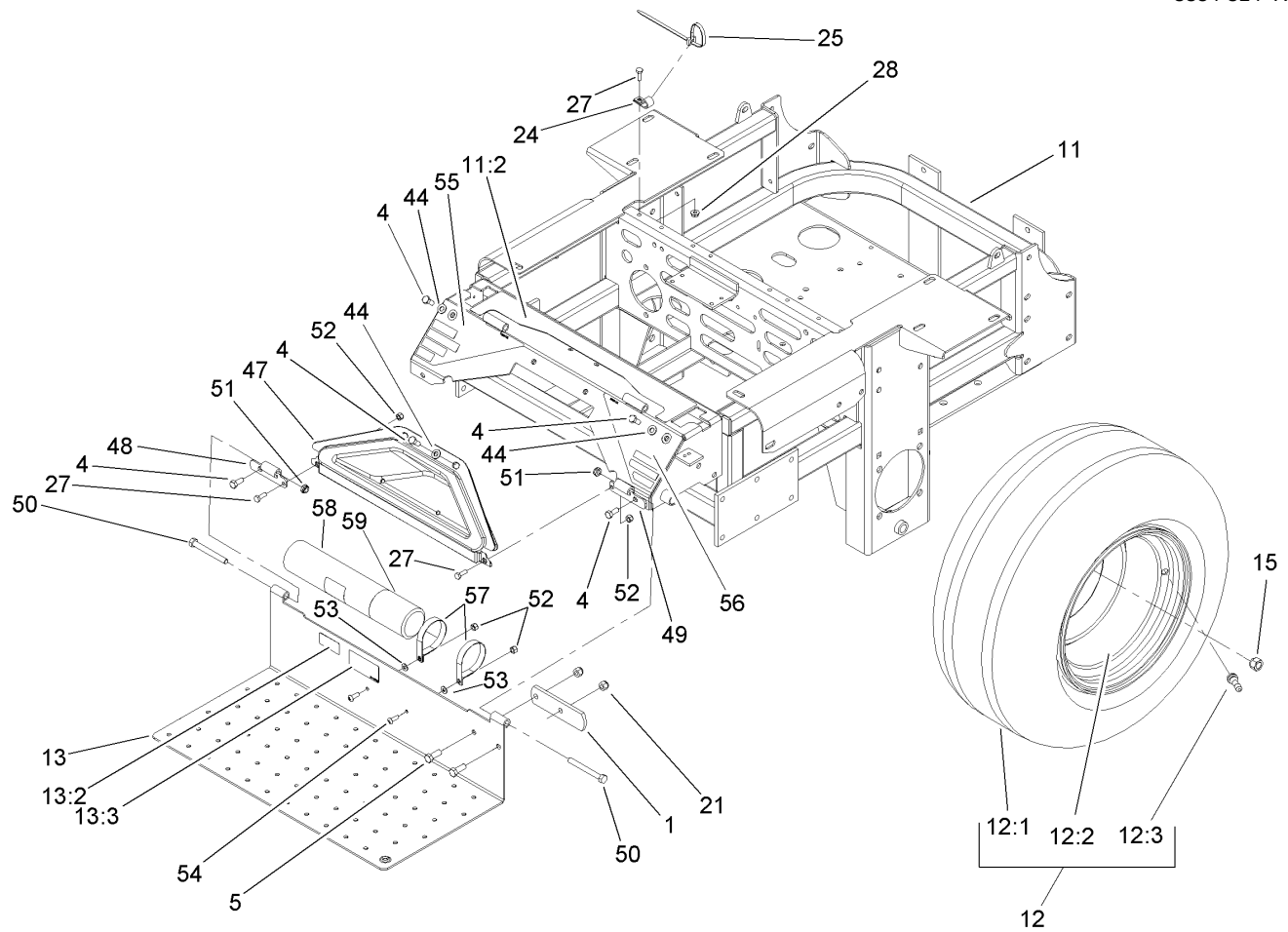
Ref	Part No.	Qty.	Description
1	106-8978	1	Frame ASM
1:2	107-1857	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	103-1918	1	Bushing
3	106-9981	1	Front Floorpan ASM
3:2	106-7451	1	Decal
3:3	107-2112	1	Decal-Warning
4	103-1918	1	Bushing
5	103-2083-03	1	Lift Lever ASM
6	1-633295	1	Grip-Lever, Lift
7	103-2064-03	1	Arm-Lift, Deck
8	1-633325	1	Spring-Compression
9	3256-24	1	Washer-Flat
10	3296-39	9	Nut-Lock, NI
11	32151-103	5	Ring-Snap
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	1-633889-01	1	Plate-Lift, Deck
16	108-7759-01	1	Plate-Lift, Deck
17	1-633082	1	Bushing-Lever, Lift
18	1-633080	1	Bushing-Lever, Lift
19	323-13	1	Screw-HH
20	106-9951	1	Hitch Pin ASM

Ref	Part No.	Qty.	Description
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF, Whiz
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
35		2	Front Frame Spring ASM
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
36	107-1861	1	Decal-Height, Deck
37	107-1860	1	Decal-Height, Deck
38	3274-94	4	Screw-HSBH
40	108-7786-01	1	RH Front Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer, 14 GA
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam
46	1-513658	2	Bumper



Caster and Wheel Assembly

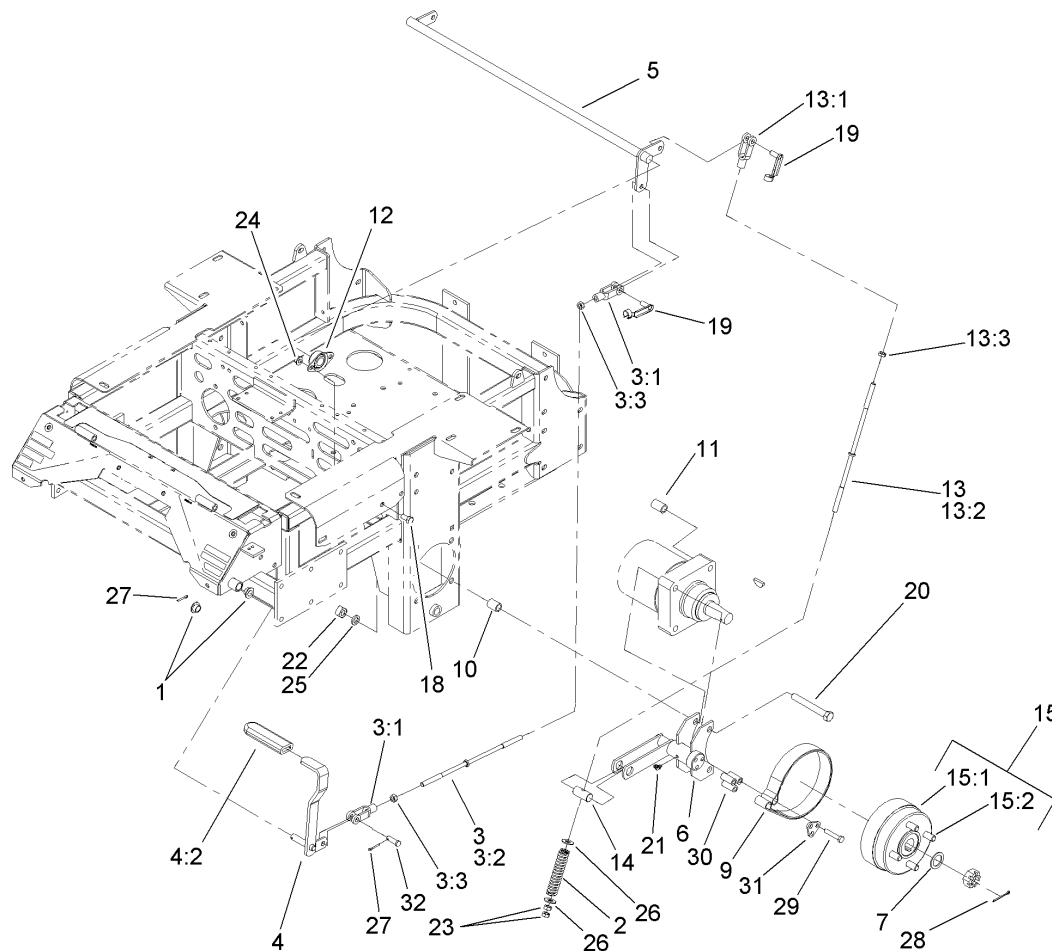
Ref	Part No.	Qty.	Description				
1	103-4882	2	Cap-Grease				
2	3296-51	2	Nut-Lock, NI				
3	1-633508	6	Washer-Bellville				
4	254-94	4	Bearing-Cone, Tapered				
5	254-72	4	Bearing-Cup, Tapered				
7	1-543511	2	Seal-Grease				
8	1-642111-01	2	Caster				
11	1-644251	2	Caster Wheel ASM				
11:1	1-633580	2	Seal-Bearing				
11:2	1-633581	2	Spacer-Bearing				
11:3	1-633585	2	Bearing-Cone, Taper				
11:4	1-633959	1	Spacer-Caster, Front				
11:5		1	Wheel And Tire ASM				
11:5:1	1-523009	1	Tire				
11:5:2	1-633987	1	Wheel				
11:5:3	1-633584	2	Bearing-Cup				
21	325-24	2	Screw-HH				
22	3296-45	2	Nut-Lock, NI				



Main Frame Assembly

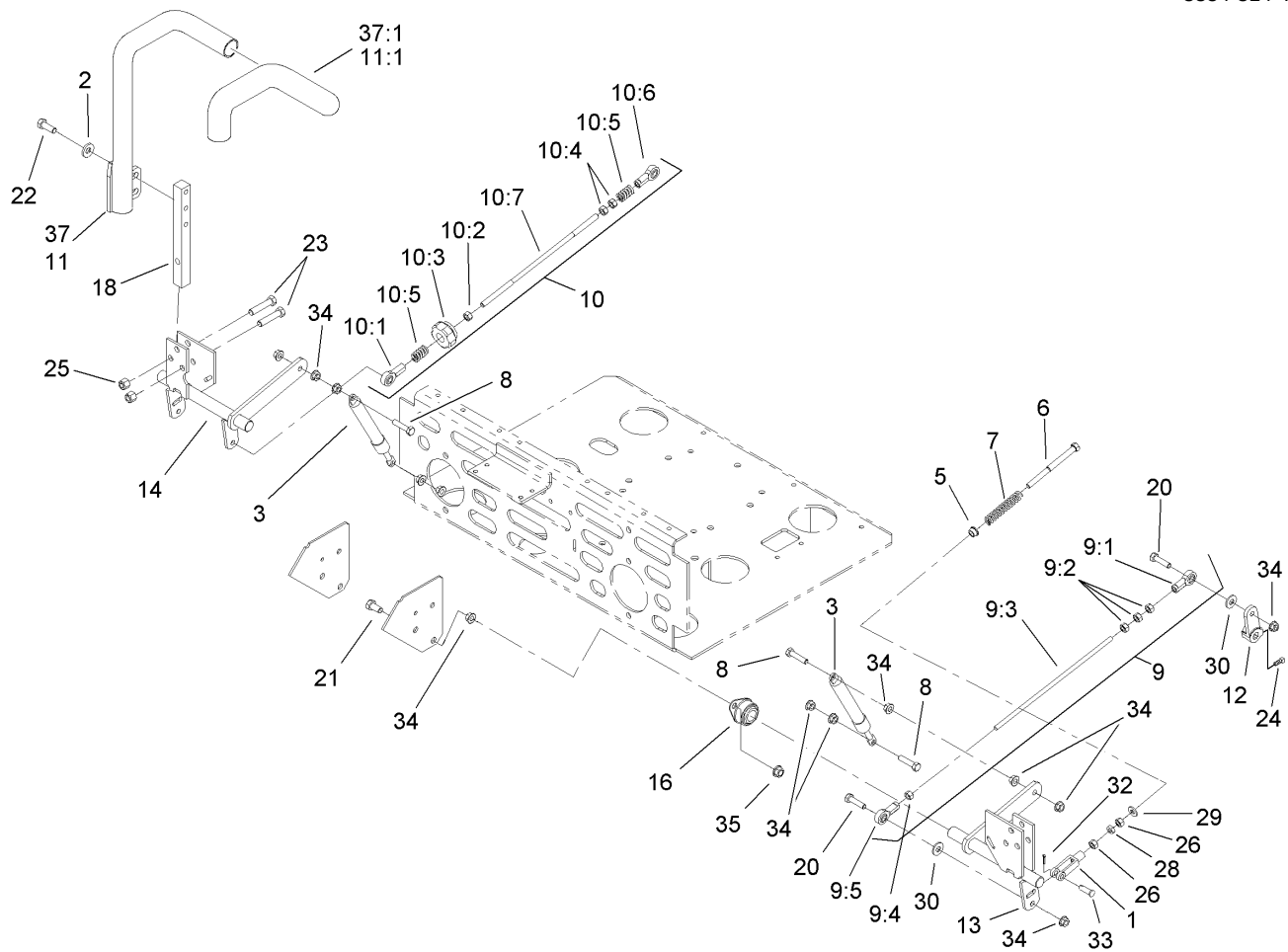
Ref	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park
4	322-43	6	Screw-HH
5	323-6	2	Screw-HH
11	108-1095	1	Main Frame ASM
11:2	107-8076	1	Decal-Console, Top
12	1-653010	2	Wheel And Tire ASM
12:1	1-653160	1	Tire
12:2	1-653158	1	Wheel
12:3	232-27	1	Stem-Valve
13	107-1858	1	Floorpan
13:2	98-4387	1	Decal-Protection, Ear
13:3	107-1864	1	Decal-Location, Manual
15	242-50	8	Nut-Lug
21	3296-39	2	Nut-Lock, NI
24	1-513762	1	Clip-Loom
25	1-303335	1	Tie-Plastic
27	321-4	3	Screw-HH
28	32128-33	1	Nut-HF
44	3256-70	6	Washer-Flat
47	106-7498	1	Pocket
48	106-7488-03	1	Hinge-Floorpan, LH
49	106-7489-03	1	Hinge-Floorpan, RH
50	323-20	2	Screw-HH
51	3296-59	2	Nut-Lock, NI

Ref	Part No.	Qty.	Description
52	3296-42	4	Nut-Lock, NI
53	3256-63	2	Washer-Flat
54	3258-166	2	Screw-PRH
55	106-9989	1	Decal-Warning
56	106-7492	1	Decal-Danger
57	107-1865	2	R-Clamp
58	104-7050	1	Housing-Manual
59	104-7048	1	Cap-Housing



Brake and Wheel Hub Assembly

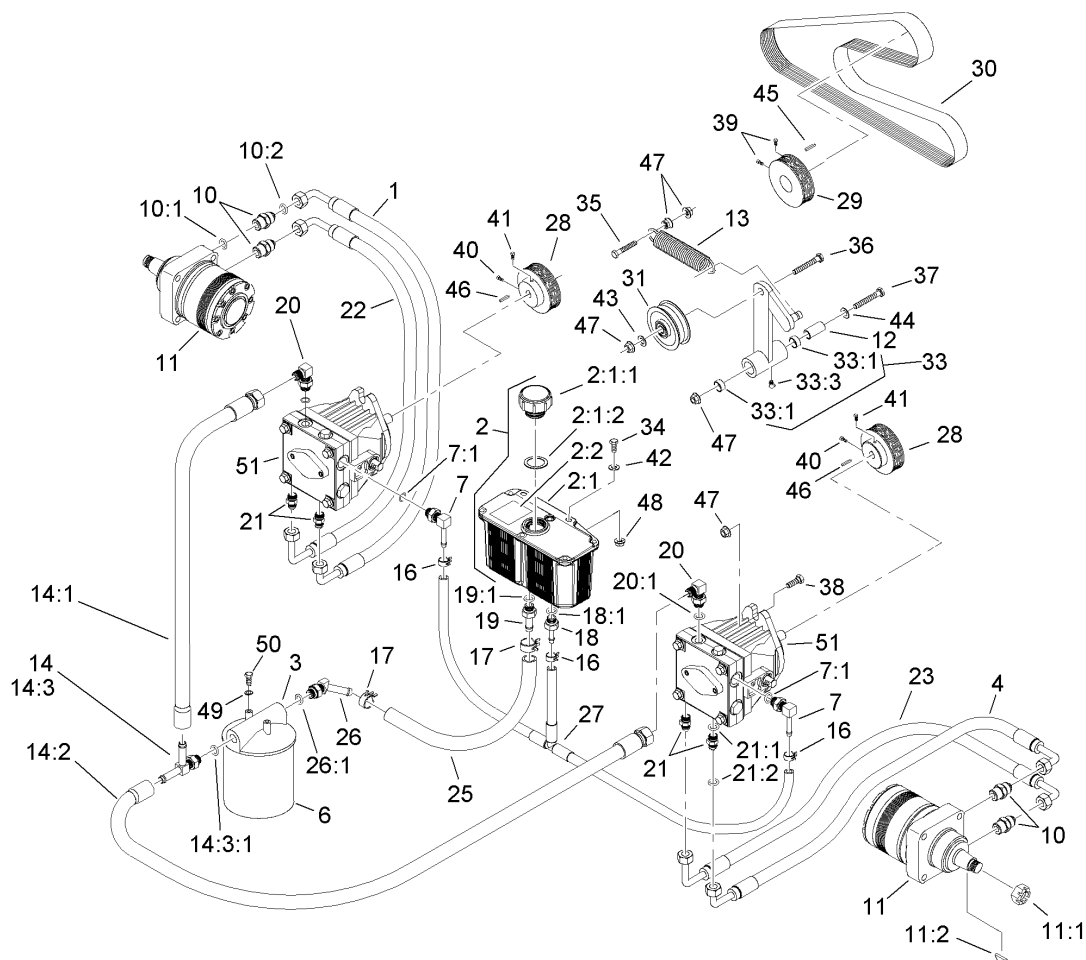
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control	19	103-2399	3	Pin-Spring, Clevis
2	1-633454	2	Spring-Brake	20	325-17	8	Screw-HH
3	103-4332	1	Brake Rod And Yoke ASM	21	1481	2	Fitting-Grease
3:1	1-633131	2	Yoke-Linkage, Brake	22	103-0131	8	Nut-Square
3:2	1-633477	1	Rod-Brake	23	3219-3	4	Nut-Hex
3:3	3219-3	2	Nut-Hex	24	3290-357	4	Nut-HHF, Whiz
4	1-634500	1	Brake Lever ASM	25	3253-7	8	Washer-Lock
4:2	1-633268	1	Grip-Lever, Brake	26	3256-4	4	Washer-Flat
5	1-632217-03	1	Shaft-Brake	27	3272-10	2	Pin-Cotter
6	103-0352-03	2	Bracket-Brake	28	1-806800	2	Pin-Cotter
7	1-523157	2	Washer-Spacer, 14 GA	29	322-9	6	Screw-HH
9	103-0355	2	Band-Brake	30	103-0384	6	Spacer
10	1-633380	4	Spacer-Wheel, Short	31	103-0374	2	Retainer-Band, Brake
11	1-633382	4	Spacer-Wheel, Long	32	1-808285	1	Pin-Clevis
12	1-633102	2	Bearing-Flange, Side				
13	103-4333	2	Brake Rod And Yoke ASM				
13:1	1-633131	1	Yoke-Linkage, Brake				
13:2	1-633477	1	Rod-Brake				
13:3	3219-3	1	Nut-Hex				
14	1-633144	2	Pin-Trunion				
15	103-0590	2	Hub And Wheel ASM				
15:1	103-0589	1	Wheel Hub ASM				
15:2	1-633926	4	Stud-Wheel				
18	323-4	4	Screw-HH				



Steering Control Assembly

Ref	Part No.	Qty.	Description
1	1-303105	2	Yoke-Adjustable
2	98-5975	4	Washer-Belleville
3	103-4079	2	Damper-Control, Motion
5	1-603735	2	Bushing-Flanged
6	1-603737	2	Bolt-Return, Neutral
7	1-603807	2	Spring-Return, Neutral
8	1-403180	4	Screw-HH
9	103-4331	1	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:3	103-3064	1	Link-Rod, Tracking
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-Thread, LH
10	103-4330	1	Tracking Rod ASM
10:1	1-543017	1	Balljoint-RH
10:2	3219-2	1	Nut-Hex
10:3	103-3060	1	Knob-Tracking
10:4	1-804524	2	Nut
10:5	1-323245	2	Spring-Compression
10:6	1-633152	1	Balljoint-Thread, LH
10:7	103-3064	1	Link-Rod, Tracking
11	108-7238	1	LH Lever ASM
11:1	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump

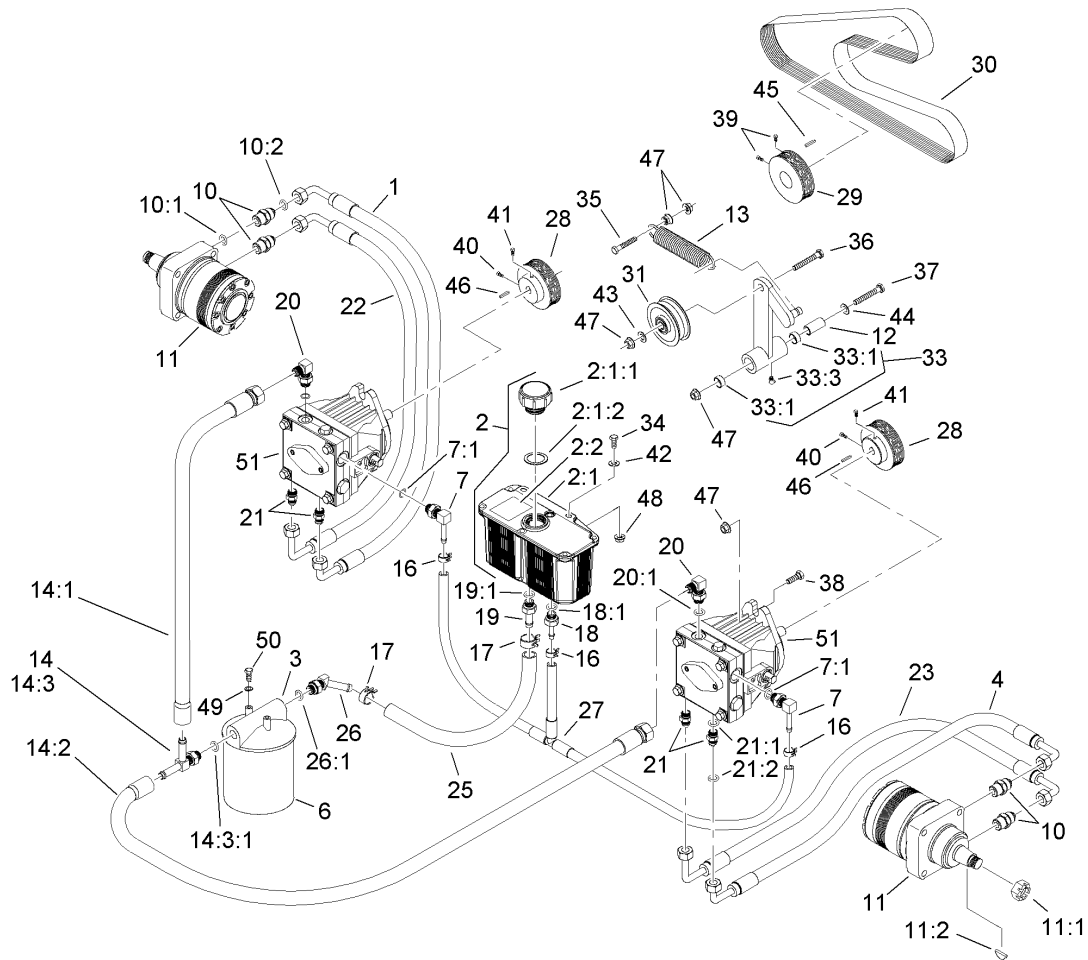
Ref	Part No.	Qty.	Description
13	103-4781	1	Control-Motion, LH
14	103-4782	1	Control-Motion, RH
16	1-633102	4	Bearing-Flange, Side
18	103-0407	2	Arm-Shaft, Control
20	322-6	4	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
23	323-9	6	Screw-HH
24	1-803022	2	Screw-Set
25	3296-39	6	Nut-Lock, NI
26	3219-2	4	Nut-Hex
28	3220-2	2	Nut-Jam
29	3256-2	2	Washer-Flat
30	3256-3	4	Washer-Flat
32	3272-5	2	Pin-Cotter
33	1-808280	2	Pin-Clevis
34	32128-20	16	Nut-HF
35	3290-357	8	Nut-HHF, Whiz
37	108-7237	1	RH Lever ASM
37:1	106-9987	1	Grip-Control, Motion



Hydraulic System Assembly

Ref	Part No.	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	103-1947	1	HYD Reservoir ASM
2:1		1	Reservoir-HYD
2:1:1	103-1948	1	Cap-Reservoir, HYD
2:1:2	103-1949	1	Gasket-Cap
2:2	1-523552	1	Decal-Tank, HYD
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633752	1	Filter-HYD, Winter
6	1-633750	1	Filter-HYD
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	103-6988	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
11:99	103-2748	1	Drive Link Kit
11:99	1-000139	1	Bearing Kit
11:99	1-000099	1	Seal Kit
12	1-603384	1	Bushing-Pivot, Idler
13	103-3330	1	Spring-Extension
14	109-1936	1	Pump Inlet Hose ASM

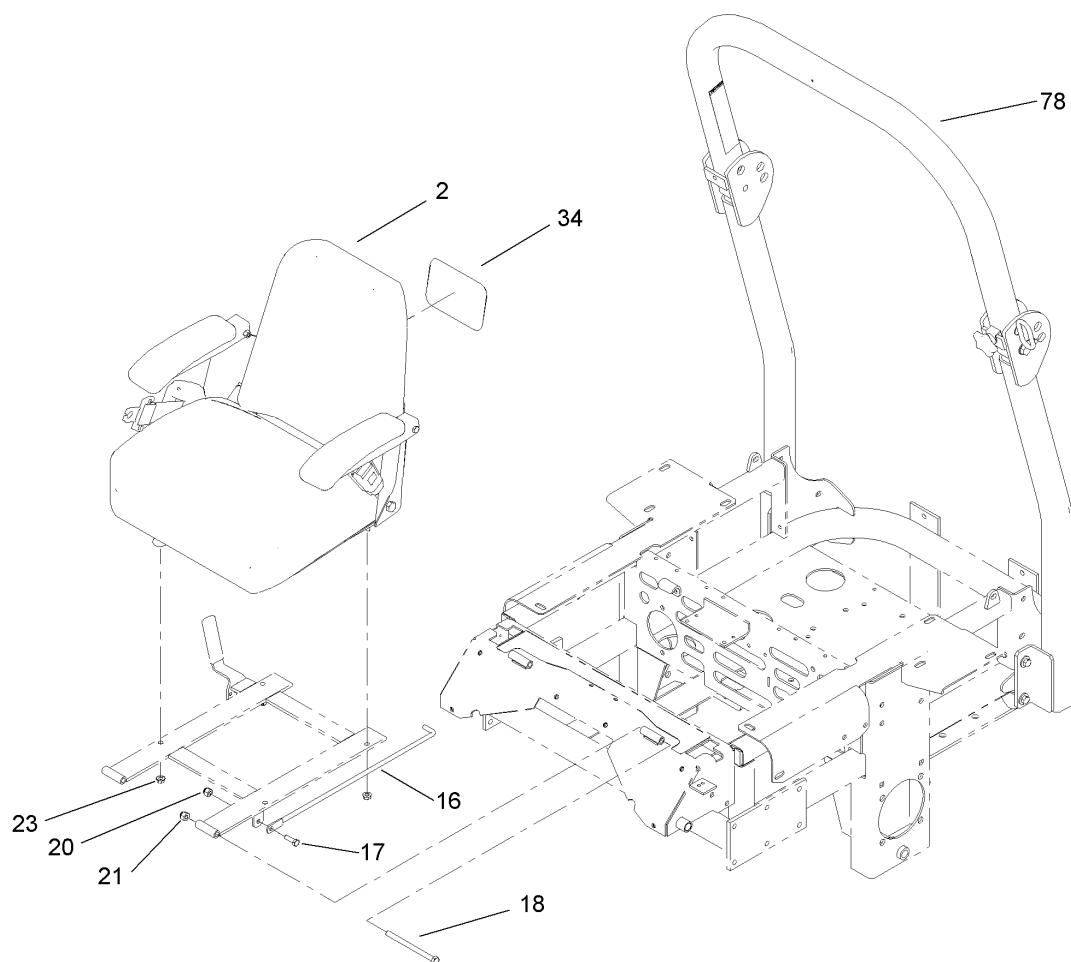
Ref	Part No.	Qty.	Description
14:1	103-1826	1	HYD Hose ASM
14:2	103-1827	1	HYD Hose ASM
14:3	103-1828	1	Adapter-Run, Tee
14:3:1	237-42	1	O-Ring
16	103-1716	3	Clamp-Hose
17	103-1988	2	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
19	103-1912	1	Adapter-Straight
19:1	237-42	1	O-Ring
20	103-1802	2	Fitting-HYD, 90 DEG
20:1	1-603921	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	1-603920	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
25	103-1808	1	Hose-HYD
26	103-1807	1	Elbow-45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	103-6907	2	Sheave
29	1-633567	1	Sheave
30	103-7445	1	Belt-V



Hydraulic System Assembly (continued)

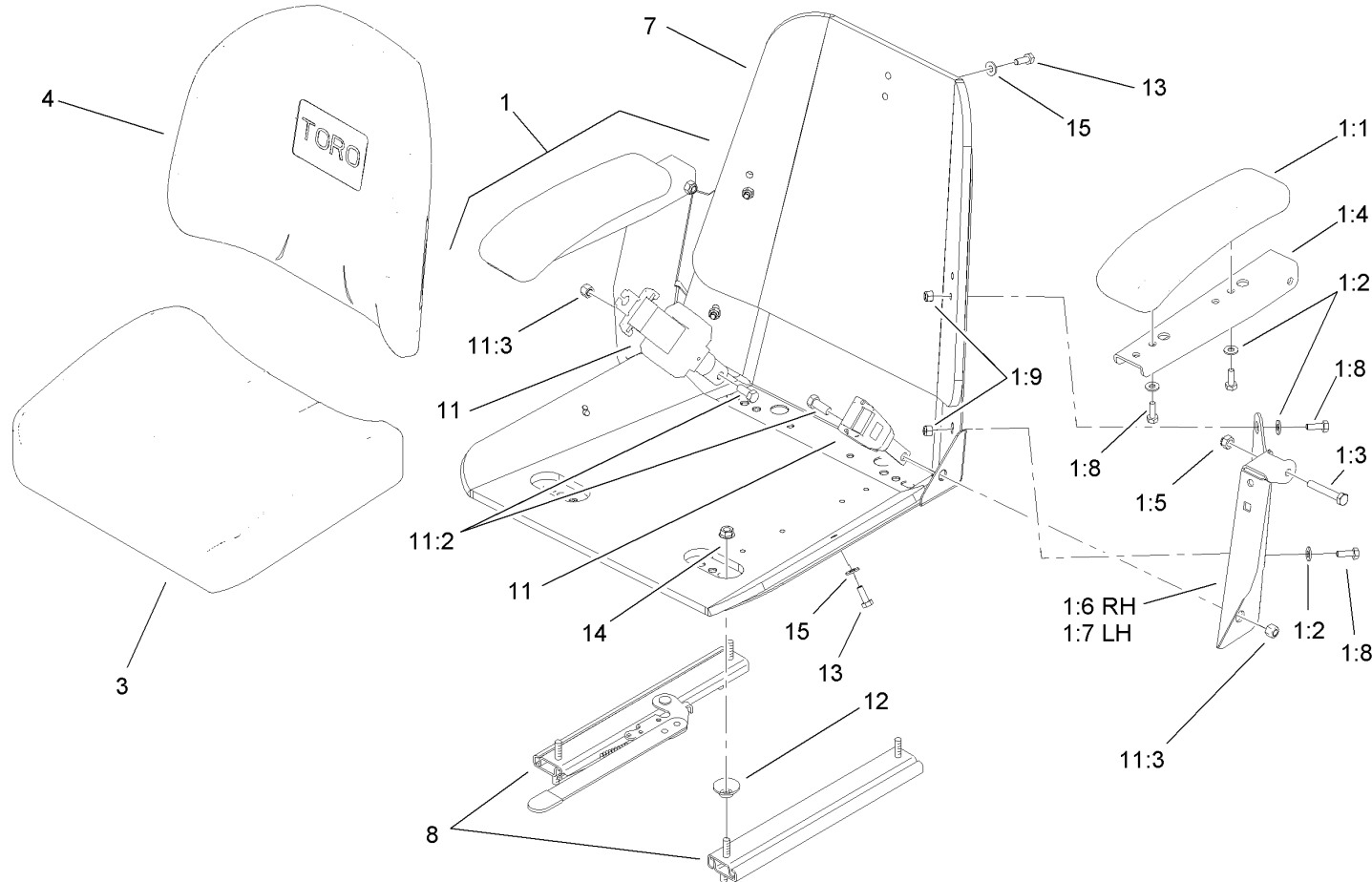
Ref	Part No.	Qty.	Description
31	1-633167	1	Sheave-Idler
33	1-634277	1	Bearing Arm ASM
33:1	1-513034	2	Sleeve-Bearing
33:3	302-40	1	Fitting-Grease
34	321-6	2	Screw-HH
35	323-8	1	Screw-HH
36	323-9	1	Screw-HH
37	1-800805	1	Screw-HH
38	323-7	4	Screw-HH
39	1-803022	2	Screw-Set
40	30-1710	2	Screw
41	1-803050	2	Screw-Set
42	3256-22	2	Washer-Flat
43	3256-3	1	Washer-Flat
44	3256-4	1	Washer-Flat
45	13-2840	1	Key-Square
46	5-1077	2	Key-Square
47	3290-357	8	Nut-HHF, Whiz
48	32128-33	2	Nut-HF
49	1-805004	2	Washer-Lock
50	321-3	2	Screw-HH
51	103-7262	2	Pump-HYD
●51:1	103-7441	1	Bearing-Shaft, Input
●51:2	103-7443	1	Cylinder Block Kit

Ref	Part No.	Qty.	Description
●51:3	103-8448	1	Thrust Bearing Kit
●51:4	105-6184	1	Overhaul Seal Kit



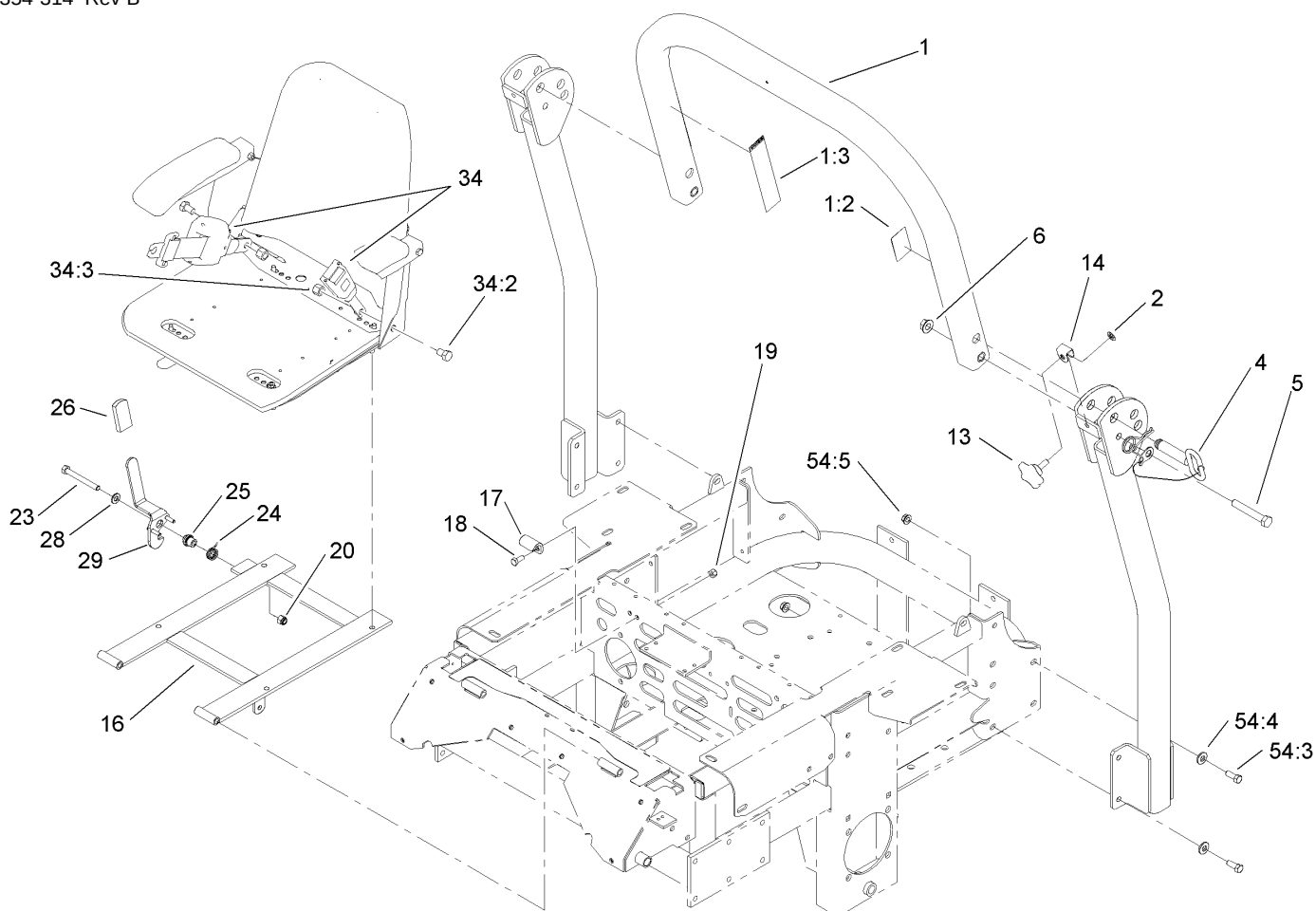
Seat and Roll-Over-Protection-System Assembly

Ref	Part No.	Qty.	Description
2	110-0446	1	Seat ASM
16	1-633293	1	Rod-Holdup, Seat
17	322-5	1	Screw-HH
18	323-39	2	Screw-HH
20	3296-29	3	Nut-Lock, NI
21	3296-39	3	Nut-Lock, NI
23	32128-20	4	Nut-HF
34	99-4693	1	Decal
78	108-1097	1	ROPS ASM



Seat Assembly No. 110-0446

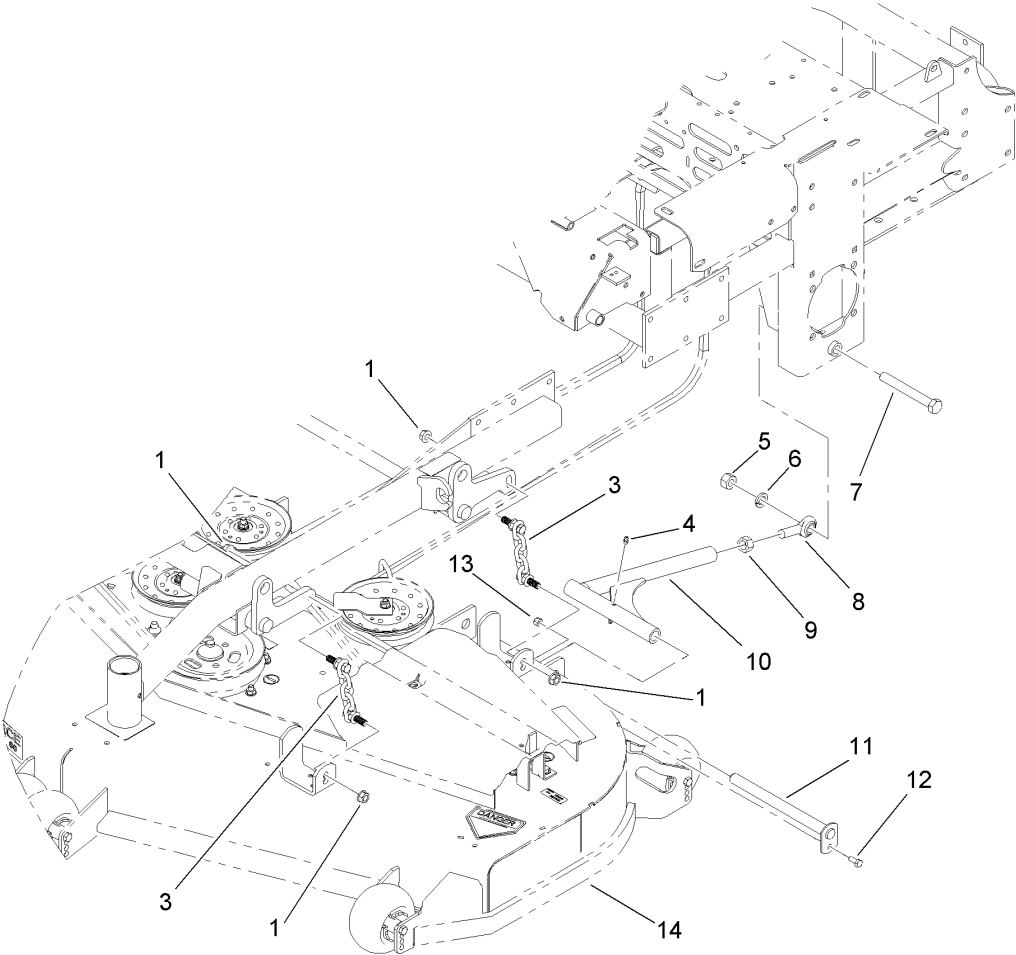
Ref	Part No.	Qty.	Description				
1	110-5719	1	Armrest Kit				
1:1	110-4163	2	Cushion-Arm Rest				
1:2	3256-22	4	Washer-Flat				
1:3	322-10	2	Screw-HH				
1:4	105-3623	2	Channel-Armrest				
1:5	32153-3	2	Nut-Hex, Side Deform				
1:6	105-3621	1	Bracket-Armrest, RH				
1:7	105-3622	1	Bracket-Armrest, LH				
1:8	321-30	8	Screw-HH				
1:9	3296-42	4	Nut-Lock, NI				
3	110-4162	1	Cushion-Seat, Bottom				
4	110-0447	1	Cusion-Seat, Back				
7	1-633859	1	Frame-Seat				
8	1-643255	1	Track-Seat				
11	110-0883	1	Retractable Seatbelt Kit				
11:2	3212-4	2	Screw-HH				
11:3	3296-7	2	Nut-Lock				
12	1-543401	4	Spacer-Track				
13	321-30	5	Screw-HH				
14	32128-20	4	Nut-HF				
15	3256-22	5	Washer-Flat				



Roll-Over-Protection-System Assembly No. 108-1097

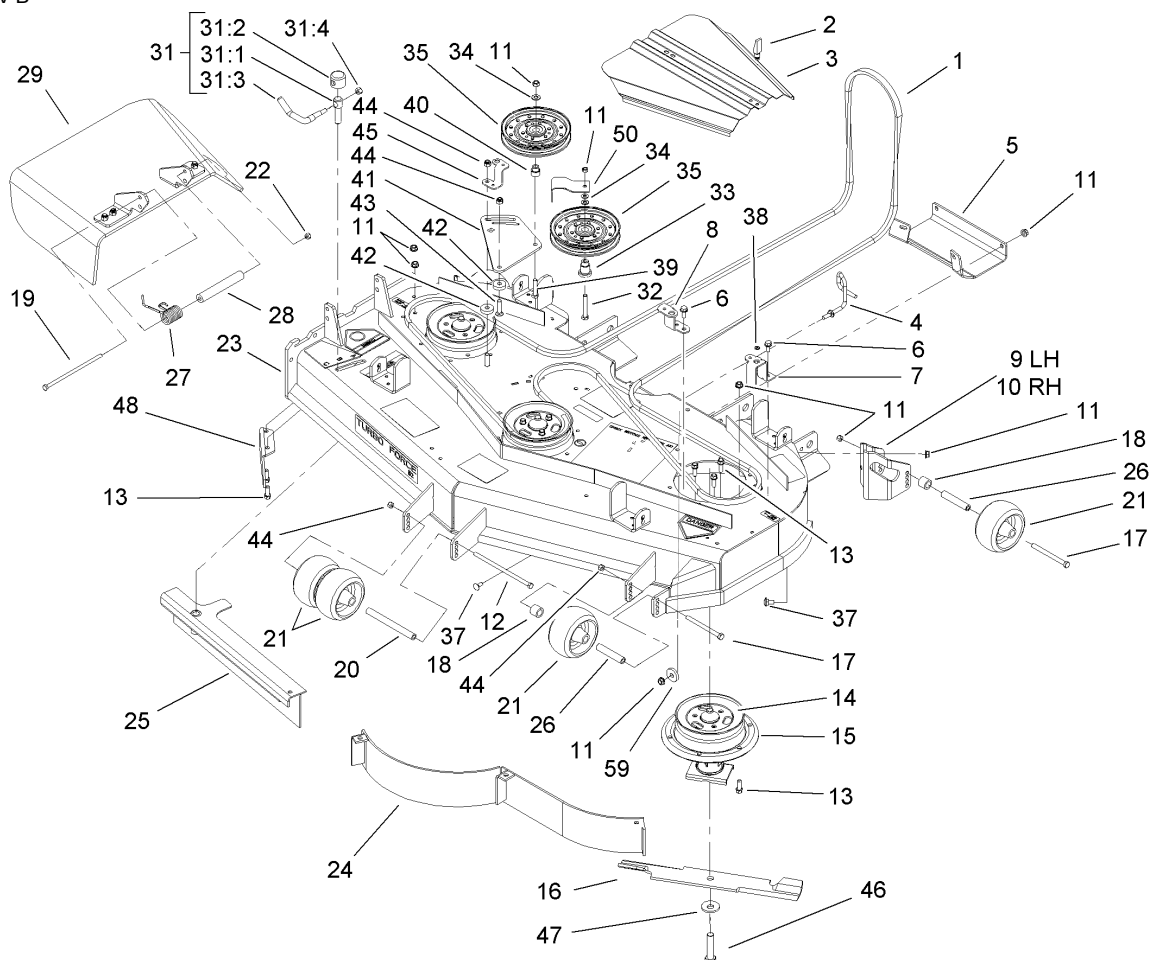
Ref	Part No.	Qty.	Description
② 1		1	Upper Tube ASM
1:2	107-2101	1	Decal-ROPS
1:3	107-2102	1	Decal-Warning, Folding ROPS
2	107-3154	2	Nut-Push
4	103-4553	2	ROPS Fold Pin ASM
5	325-13	2	Screw-HH
6	32128-23	2	Nut-HF
13	106-0887	2	Knob
14	107-3124	2	Clip
16	107-3052-03	1	Seat Support Frame ASM
17	107-3058	1	Catch-Latch, Seat
18	322-3	2	Screw-HH
19	3296-29	2	Nut-Lock, NI
20	3296-39	1	Nut-Lock, NI
23	323-20	1	Screw-HH
24	107-0076	1	Spring-Torsion
25	107-0075	1	Bushing-Latch, Seat
26	103-4434	1	Grip-Lever
28	3256-24	1	Washer-Flat
29	107-3083	1	Latch ASM
34	110-0883	1	Retractable Seatbelt Kit
34:2	3212-4	2	Screw-HH
34:3	3296-7	2	Nut-Lock
① ② 54		1	Bag-Bolt, ROPS

Ref	Part No.	Qty.	Description
54:3	323-6	8	Screw-HH
54:4	98-5975	8	Washer-Belleville
54:5	3290-357	8	Nut-HHF, Whiz



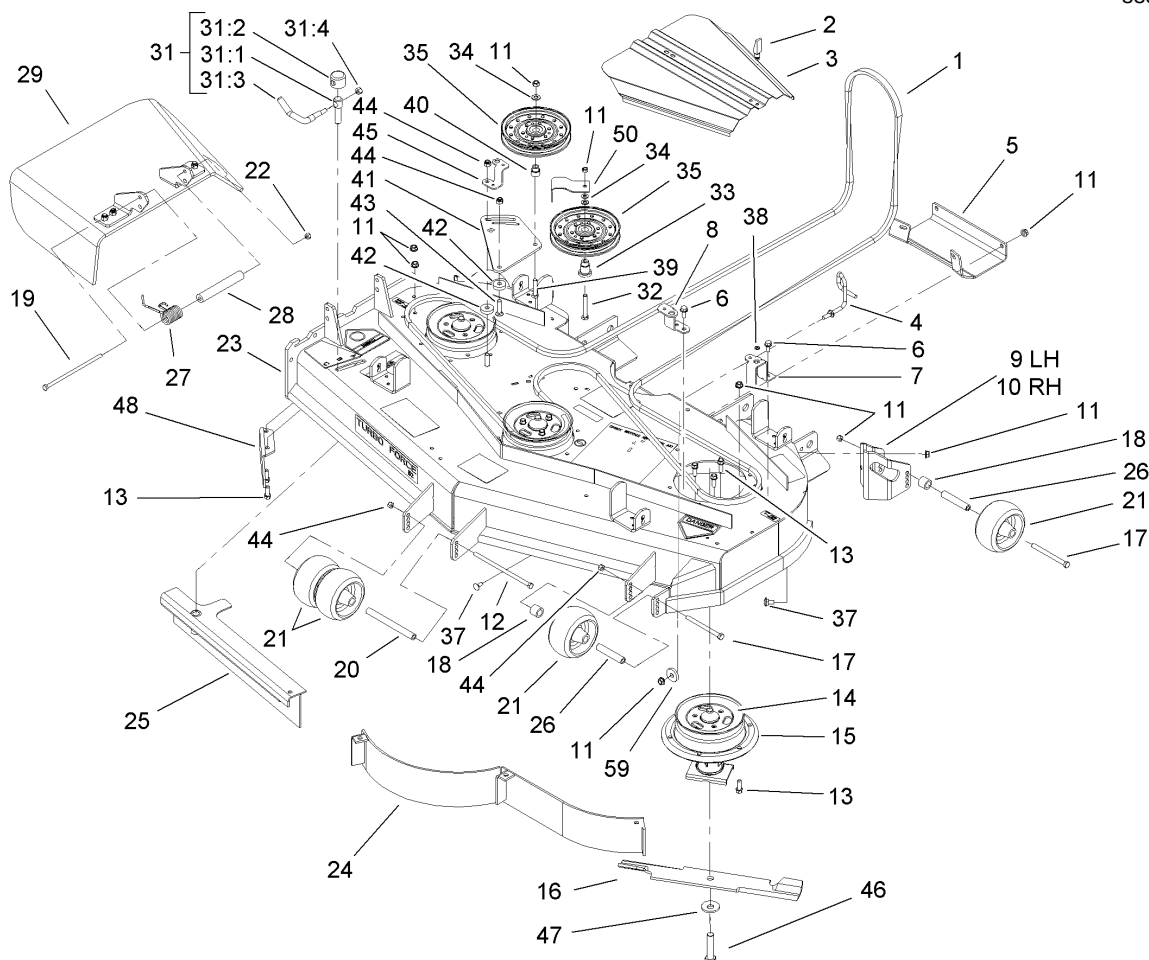
Deck Connection Assembly

Ref	Part No.	Qty.	Description				
1	32128-37	8	Nut-HF				
3	103-9792	4	Deck Chain ASM				
4	302-19	4	Fitting-Grease				
5	3217-11	2	Nut-Hex				
6	3253-8	2	Washer-Lock				
7	327-11	2	Screw-HH				
8	1-633029	2	Balljoint-Spherical				
9	3219-6	2	Nut-Hex				
10	103-1072-01	2	Strut				
11	1-632199-01	2	Pin-Strut				
12	322-3	2	Screw-HH				
13	3296-29	2	Nut-Lock, NI				
14		1	Deck ASM				



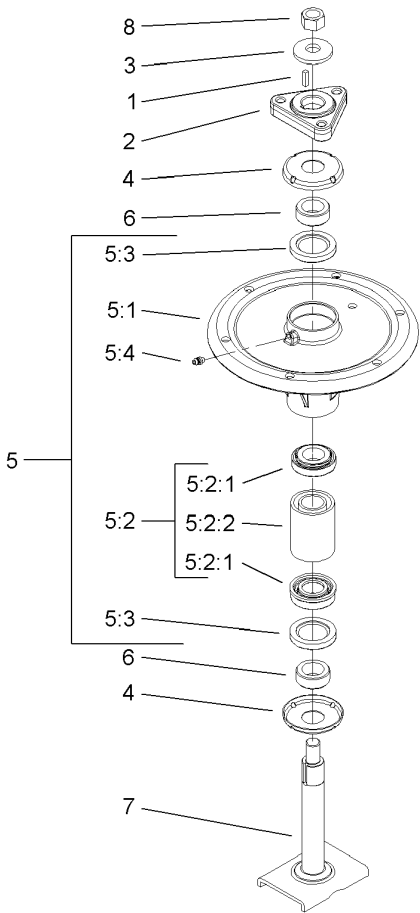
Deck Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	105-7790	1	Belt	25	105-7755-01	1	Baffle ASM
2	74-5950	2	Latch-Swell	26	98-7912	3	Tube-Spanner
3	107-8536	2	Cover-Belt	27	108-4052	1	Spring-Torsion
4	106-3220	1	Guide-Belt	28	105-4622	1	Spacer
5	106-7358-01	1	Plate-Skid	29	108-2792	1	Rubber Deflector ASM
6	32144-70	4	Screw-HH	31	107-1664	1	Lever ASM
7	108-4121-01	2	Bracket-Cover	31:1	106-3239	1	Screw-Lock
8	108-2177-01	1	Bracket-Cover, Tall	31:2	107-1644	1	Cap-Lock
9	106-7354-01	1	Plate-Roller, LH	31:3	106-3241	1	Lever-Lock
10	106-7355-01	1	Plate-Roller, RH	31:4	3296-29	1	Nut-Lock, NI
11	3290-357	38	Nut-HHF, Whiz	32	323-12	2	Screw-HH
12	323-28	1	Screw-HH	33	106-3214	2	Mount-Pulley
13	92-1624	33	Screw	34	3256-24	4	Washer-Flat
14	105-7735	3	Pulley	35	1-633109	3	Idler-Flat
15	106-3217	3	Spindle ASM	37	3231-1	10	Screw-CARR
16	105-7781-03	3	Blade-Hi Flow	38	99-3058	2	Washer
17	323-23	3	Screw-HH	39	323-9	1	Screw-HH
18	98-7913	3	Tube-Spacer	40	1-603496	1	Bushing-Idler
19	322-50	1	Screw-HH	41	105-7787-01	1	Plate-Idler
20	98-5967	1	Spacer-Wheel	42	105-7788	2	Spacer
21	1-603299	5	Roller-Scalp, Anti	43	3231-4	2	Screw-CARR
22	3296-29	1	Nut-Lock, NI	44	3296-39	6	Nut-Lock, NI
23	107-1623	1	52 Inch Deck ASM	45	108-2178-01	1	Bracket-Cover, Short
24	105-7754-01	1	Baffle ASM	46	103-0862	3	Screw-Cap



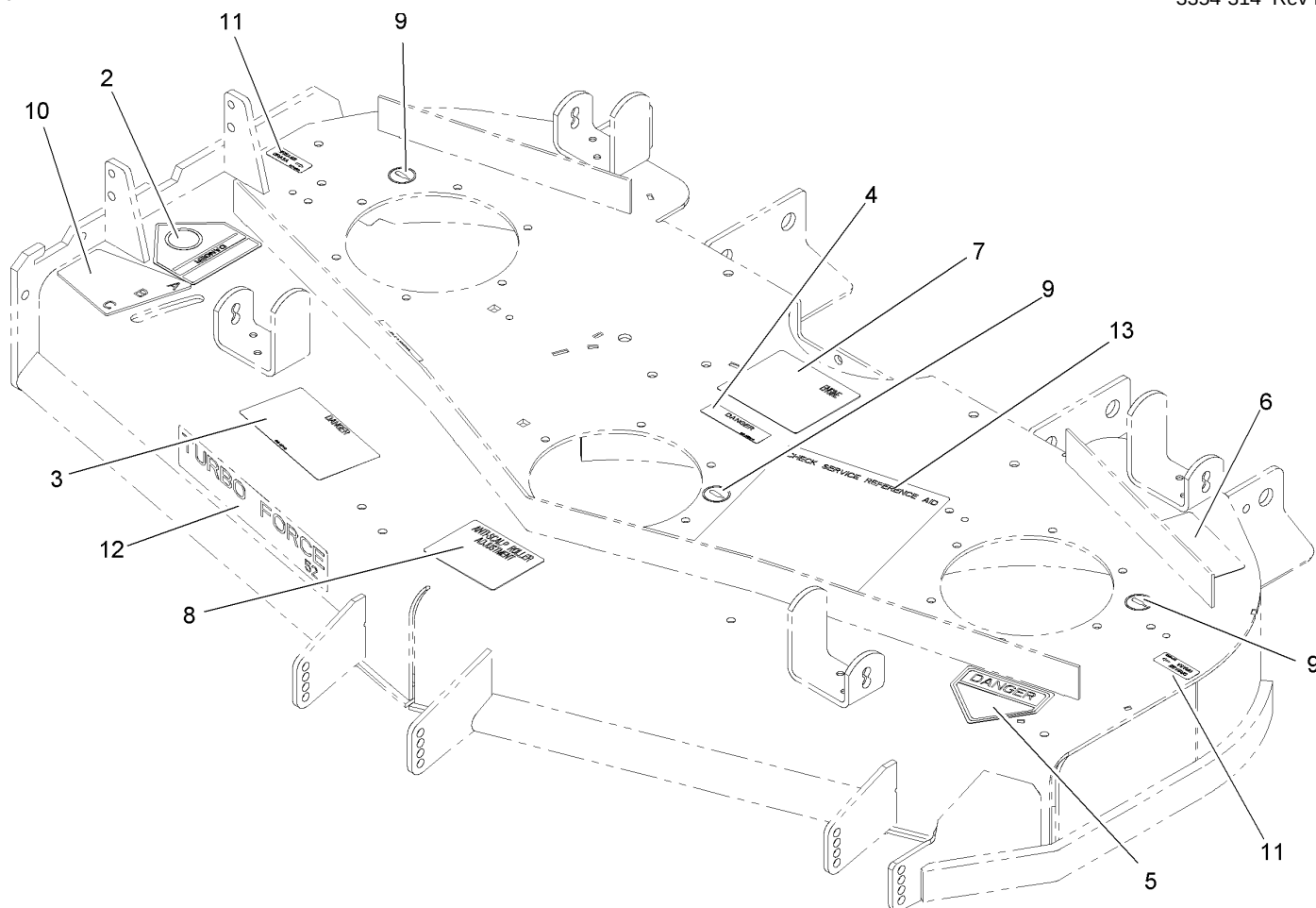
Deck Assembly (continued)

Ref	Part No.	Qty.	Description
47	103-0865	3	Washer-Blade Bolt, Heavy
48	106-3216-01	1	Baffle-Discharge
50	108-7220-01	1	Guide-Belt
59	112843	1	Washer



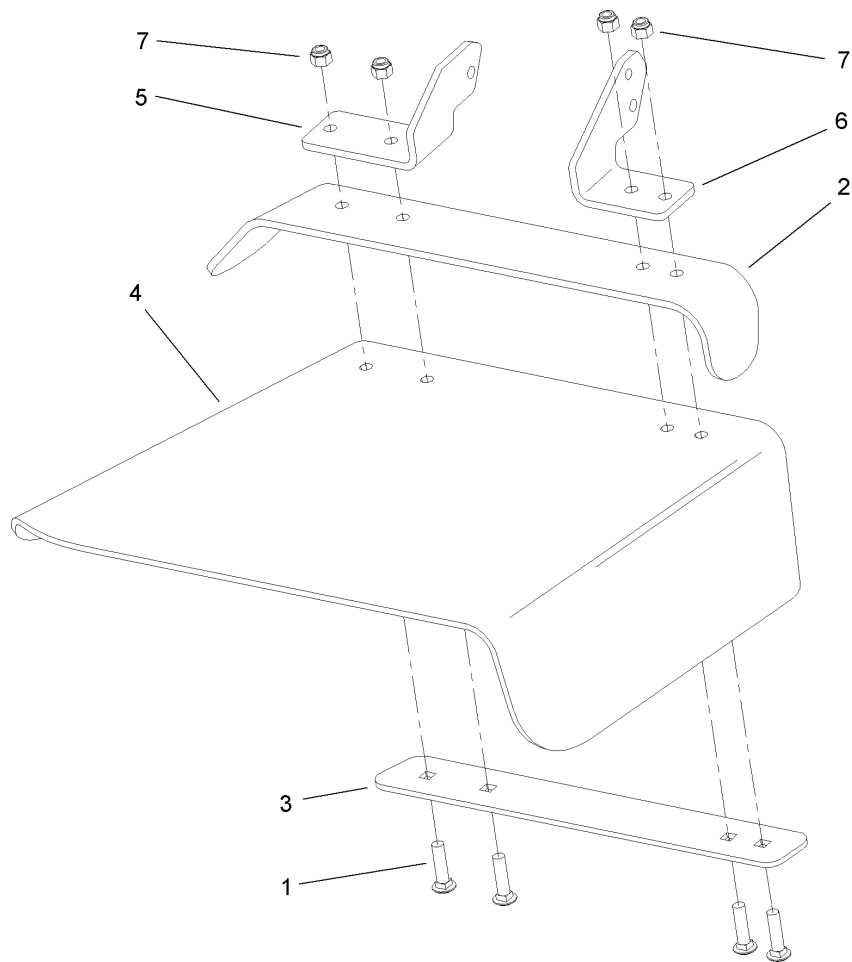
Spindle Assembly No. 106-3217

Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	106-3207	1	Bearing ASM				
5:2:1	27-0960	1	Bearing ASM				
5:2:2	106-3206	1	Spacer-Set, Matched				
5:3	253-133	2	Seal-Oil				
5:4	302-5	1	Fitting-Grease				
6	106-3218	2	Spacer-Seal				
7	106-3233	1	Spindle Shaft ASM				
8	3219-6	1	Nut-Hex				



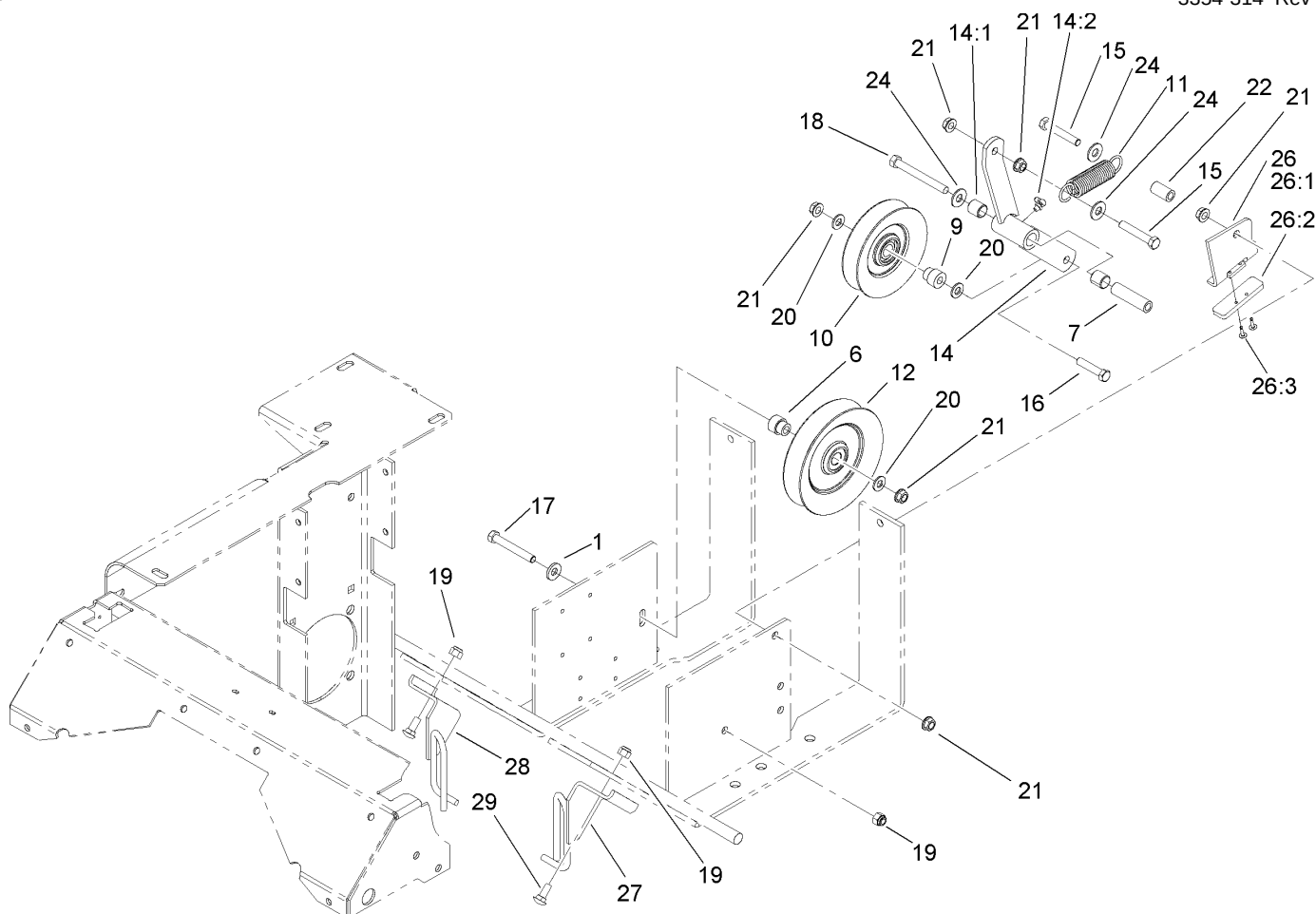
Deck Decal Assembly No. 107-1623

Ref	Part No.	Qty.	Description				
2	54-9220	1	Decal-Danger				
3	66-1340	1	Decal-Danger				
4	98-5954	3	Decal-Missing, Cover				
5	1-403005	1	Decal-Danger				
6	68-8340	1	Decal-Torque				
7	105-7797	1	Decal-Routing, Belt				
8	105-7798	1	Decal-Scalp, Anti				
9	58-6520	3	Decal-Grease				
10	107-1622	1	Decal-Adjustment, Baffle				
11	107-1613	2	Decal-Grease				
12	107-1618	1	Decal				
13	107-1621	1	Decal-Service, Check				



Rubber Deflector Assembly No. 108-2792

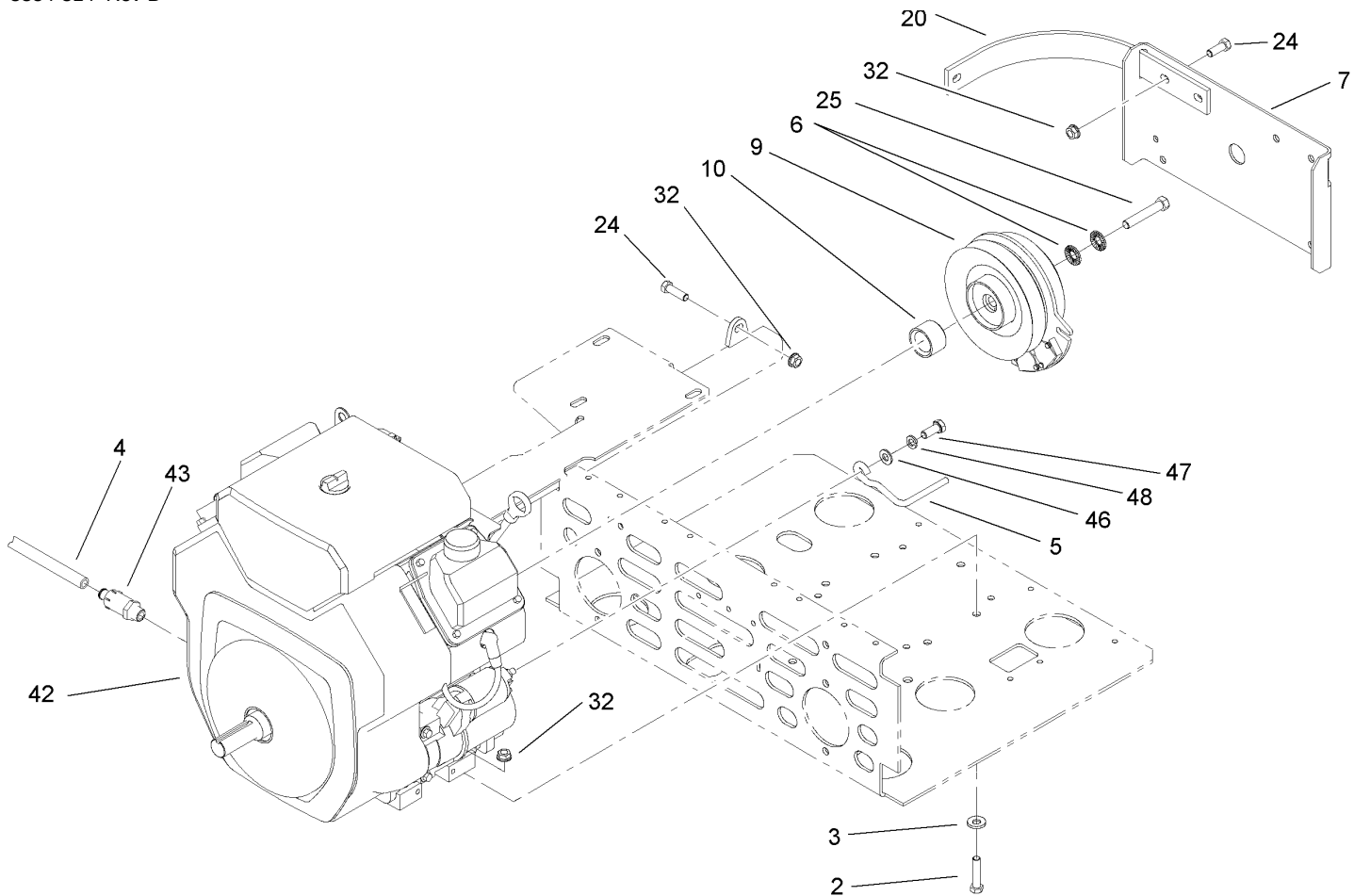
Ref	Part No.	Qty.	Description				
1	3231-4	4	Screw-CARR				
2	106-3246-01	1	Deflector				
3	106-3248-03	1	Strap-Discharge				
4	108-5029	1	Deflector-Rubber				
5	108-4059-01	1	Plate-Hinge, Rear				
6	106-3253-01	1	Plate-Hinge, Front				
7	3296-39	4	Nut-Lock, NI				



Drive Idler Assembly

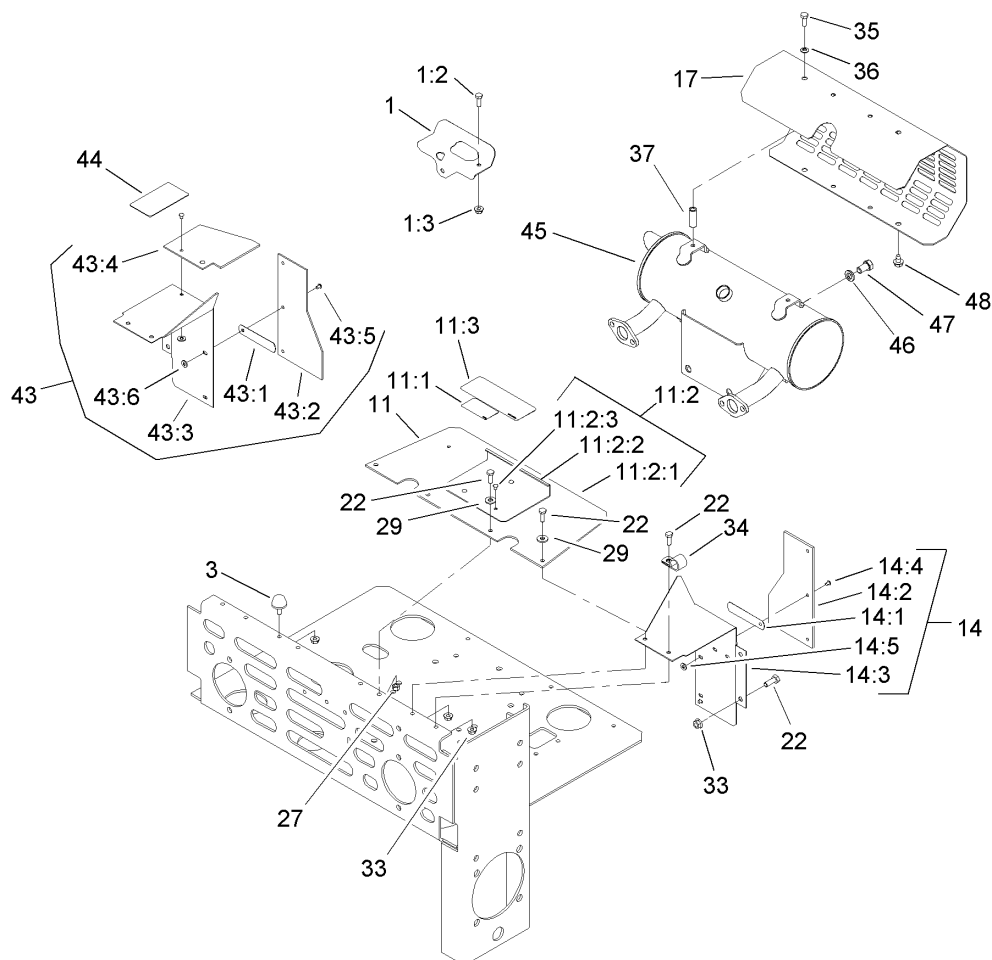
Ref	Part No.	Qty.	Description
1	98-5975	1	Washer-Belleville
6	103-2627	1	Bushing-Idler
7	1-603384	1	Bushing-Pivot, Idler
9	1-603496	1	Bushing-Idler
10	99-4638	1	Idler
11	1-603402	1	Spring-Extension
12	1-633166	1	Pulley-Idler
14	103-3147	1	Arm ASM
14:1	1-513034	2	Sleeve-Bearing
14:2	302-40	1	Fitting-Grease
15	323-12	2	Screw-HH
16	323-9	1	Screw-HH
17	323-13	1	Screw-HH
18	1-800805	1	Screw-HH
19	3296-39	3	Nut-Lock, NI
20	3256-24	3	Washer-Flat
21	3290-357	6	Nut-HHF, Whiz
22	1-603401	1	Spacer-Fender
24	3256-4	3	Washer-Flat
26	106-3271	1	Travel Limiter ASM
26:1	106-3228-03	1	Plate-Limiter, Pulley
26:2	106-3229	1	Pad-Bumper
26:3	3269-24	2	Rivet
27	108-7204-03	1	Guide-Belt, LH

Ref	Part No.	Qty.	Description
28	108-7229-03	1	Guide-Belt, RH
29	3231-2	2	Screw-CARR



Engine and Clutch Assembly

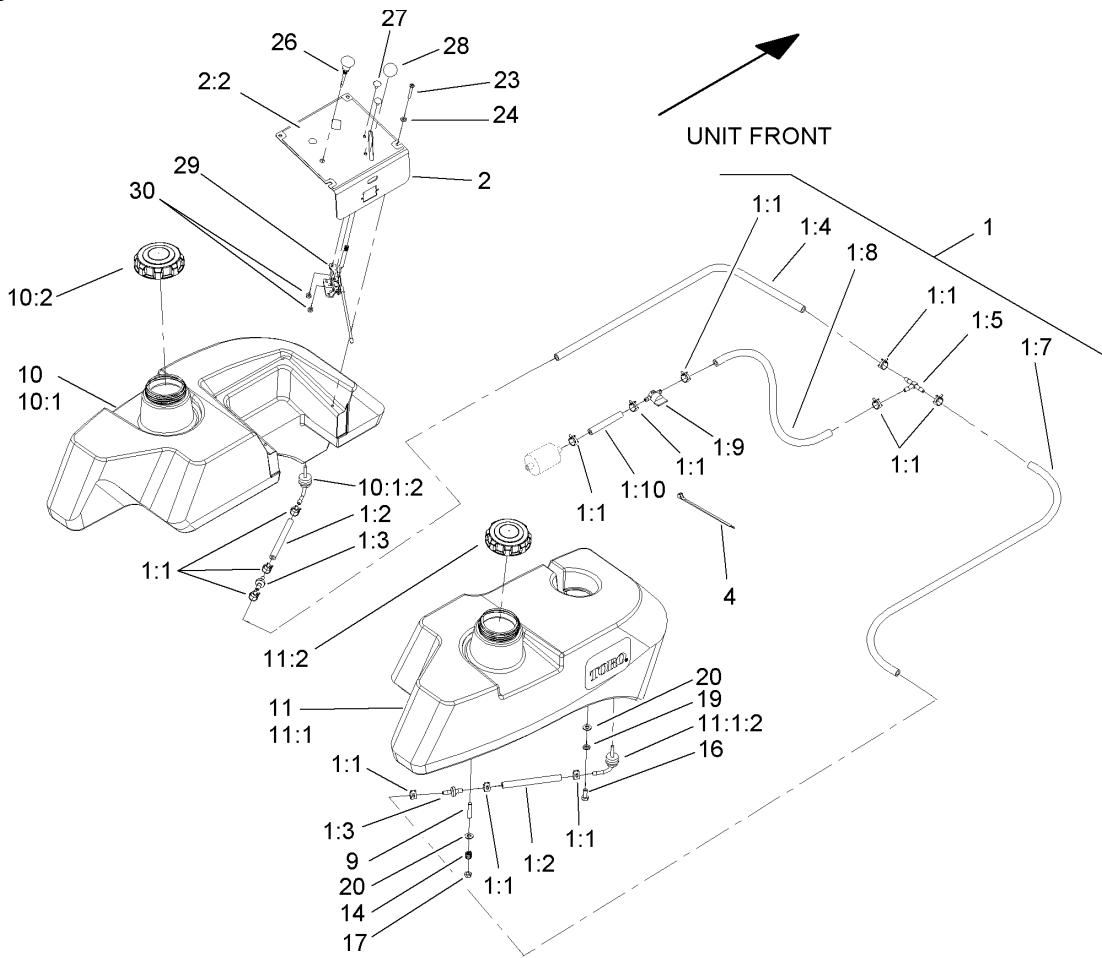
Ref	Part No.	Qty.	Description				
2	323-9	4	Screw-HH				
3	98-5975	4	Washer-Belleville				
4	106-7022	1	Tube-Drain, Oil				
5	52-4780	1	Rod-Belt				
6	1-603610	2	Washer-Spring				
7	1-633615-03	1	Guard-Clutch				
9	103-6579	1	Clutch				
10	1-633179	1	Spacer-Clutch				
20	103-7454-03	2	Strap-Guard				
24	323-6	6	Screw-HH				
25	3212-6	1	Screw-HH				
32	3290-357	8	Nut-HHF, Whiz				
42		1	Engine-Kohler, Ch750-0010				
43	92-6877	1	Valve-Drain, Oil				
46	3256-24	1	Washer-Flat				
47	33115-025	1	Screw-HH				
48	98-5975	1	Washer-Belleville				



Muffler and Guard Assembly

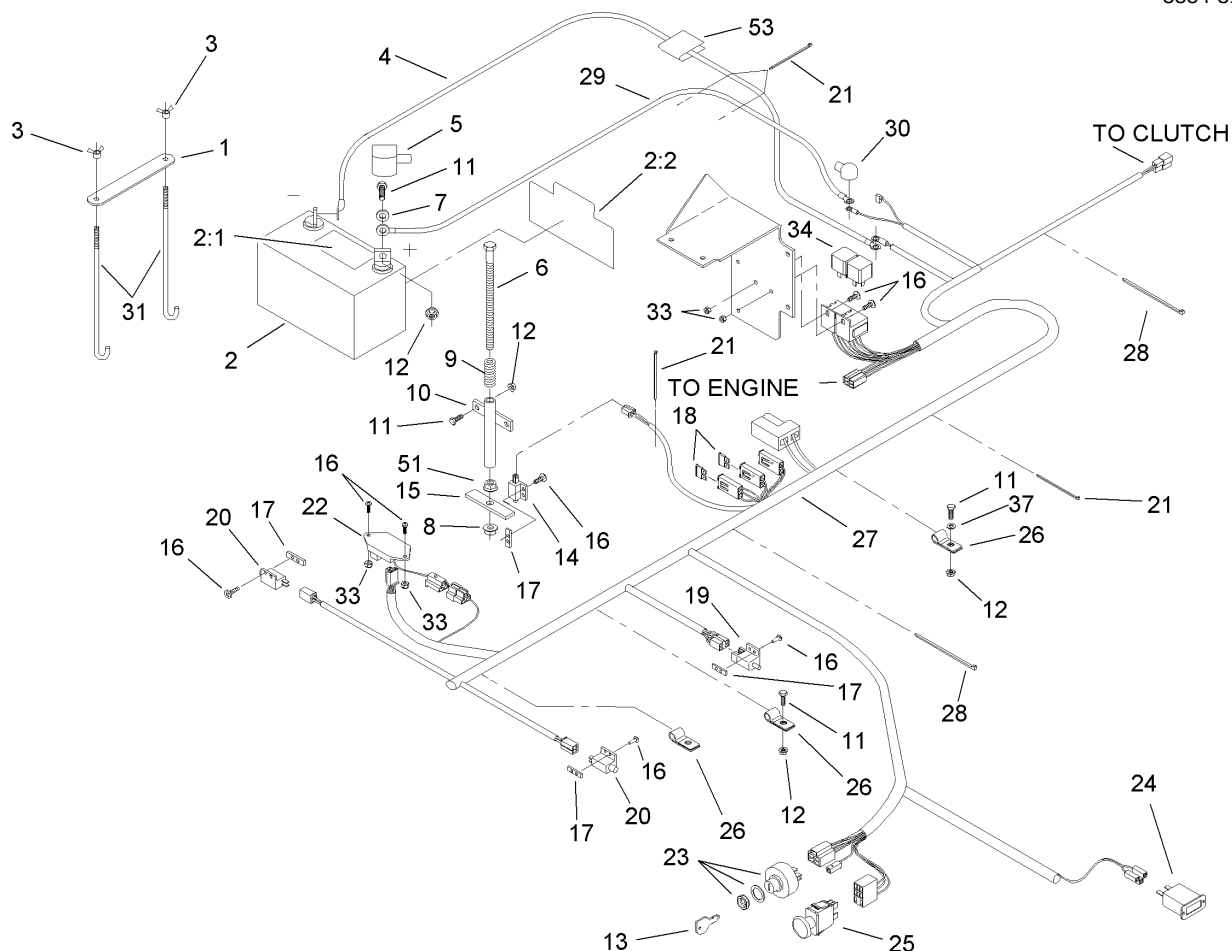
Ref	Part No.	Qty.	Description
1	103-3535	1	Cable Heat Shield Kit
1:2	321-4	1	Screw-HH
1:3	32128-33	1	Nut-HF
3	1-523420	2	Bumper
11	1-644276	1	Shield ASM
11:1	1-633462	1	Decal-Important
11:2	1-634308	1	Shield/Lift ASM
11:2:1	103-1308	1	Shield-Engine
11:2:2	1-633300-03	1	Lift-Shield
11:2:3	1-803035	3	Rivet-Pop
11:3	103-5881	1	Decal-Devices, Rotating
14	1-634796	1	LH Shield ASM
14:1	1-523285	1	Clip-Baffle, Rear
14:2	1-633301	1	Shield-Engine
14:3	1-633795-03	1	Baffle-Engine Shield, LH
14:4	1-803035	3	Rivet-Pop
14:5	3256-63	3	Washer-Flat
17	1-643313-03	1	Guard-Muffler
22	321-4	10	Screw-HH
27	3296-42	4	Nut-Lock, NI
29	3256-2	4	Washer-Flat
33	32128-33	8	Nut-HF
34	1-633396	1	Clip-Loom
35	1-809108	2	Screw-HWH

Ref	Part No.	Qty.	Description
36	1-323235	2	Washer-Spring
37	1-323236	2	Spacer
43	1-644316	1	RH Shield ASM
43:1	1-523285	1	Clip-Baffle, Rear
43:2	1-633301	1	Shield-Engine
43:3	1-633794-03	1	Shield-RH
43:4	1-643315	1	Baffle-Cooler, Engine
43:5	1-803035	5	Rivet-Pop
43:6	3256-63	5	Washer-Flat
44	1-643339	1	Decal-Routing, Belt
45	103-7482	1	Muffler
46	3253-6	2	Washer-Lock
47	324-2	2	Screw-HH
48	9266934	2	Screw



Fuel Tank Assembly

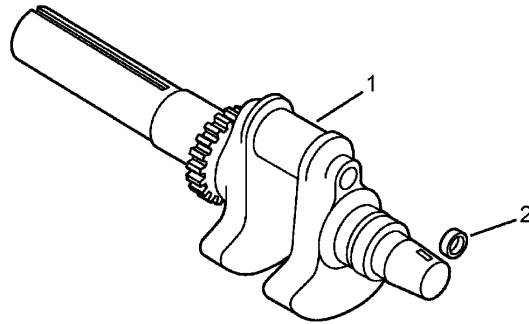
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	107-9285	1	Fuel Line ASM	17	3296-47	6	Nut-Lock, NI
1:1	1-303077	12	Clamp	19	1-805005	2	Washer-Lock
1:2	109-0678	2	Hose-Fuel	20	3256-23	8	Washer-Flat
1:3	99-5000	2	Valve-Check, Fuel	23	3251-1	4	Screw-PPH
1:4	109-0305	1	Hose-Fuel	24	1-303435	4	Washer-Spring
1:5	99-5005	1	Fitting-Tee, Barbed	26	110-5720	1	Control-Choke, Push / Pull
1:7	109-0302	1	Hose-Fuel	27	1-807513	2	Bolt-CARR
1:8	110-5702	1	Hose-Fuel	28	1-603175	1	Knob-Ball
1:9	1-603770	1	Valve-Fuel	29	110-5717	1	Cable-Throttle
1:10	109-0660	1	Hose-Fuel	30	3296-2	2	Nut-Lock
2	110-3886	1	Control Panel ASM				
2:2	110-5721	1	Decal-Panel, Control				
4	1-303335	4	Tie-Plastic				
9	1-633023	6	Stud				
10	105-3644	1	LH Fuel Tank Kit ASM				
10:1		1	LH Fuel Tank ASM				
10:1:2	103-2605	1	Fitting-Fuel, Bulkhead				
10:2	109-0346	1	Cap-Fuel, Gas				
11	105-3643	1	RH Fuel Tank Kit ASM				
11:1		1	RH Fuel Tank ASM				
11:1:2	103-2605	1	Fitting-Fuel, Bulkhead				
11:2	109-0346	1	Cap-Fuel, Gas				
14	1-633349	6	Spring-Tank, Fuel				
16	322-3	2	Screw-HH				



Electrical Assembly

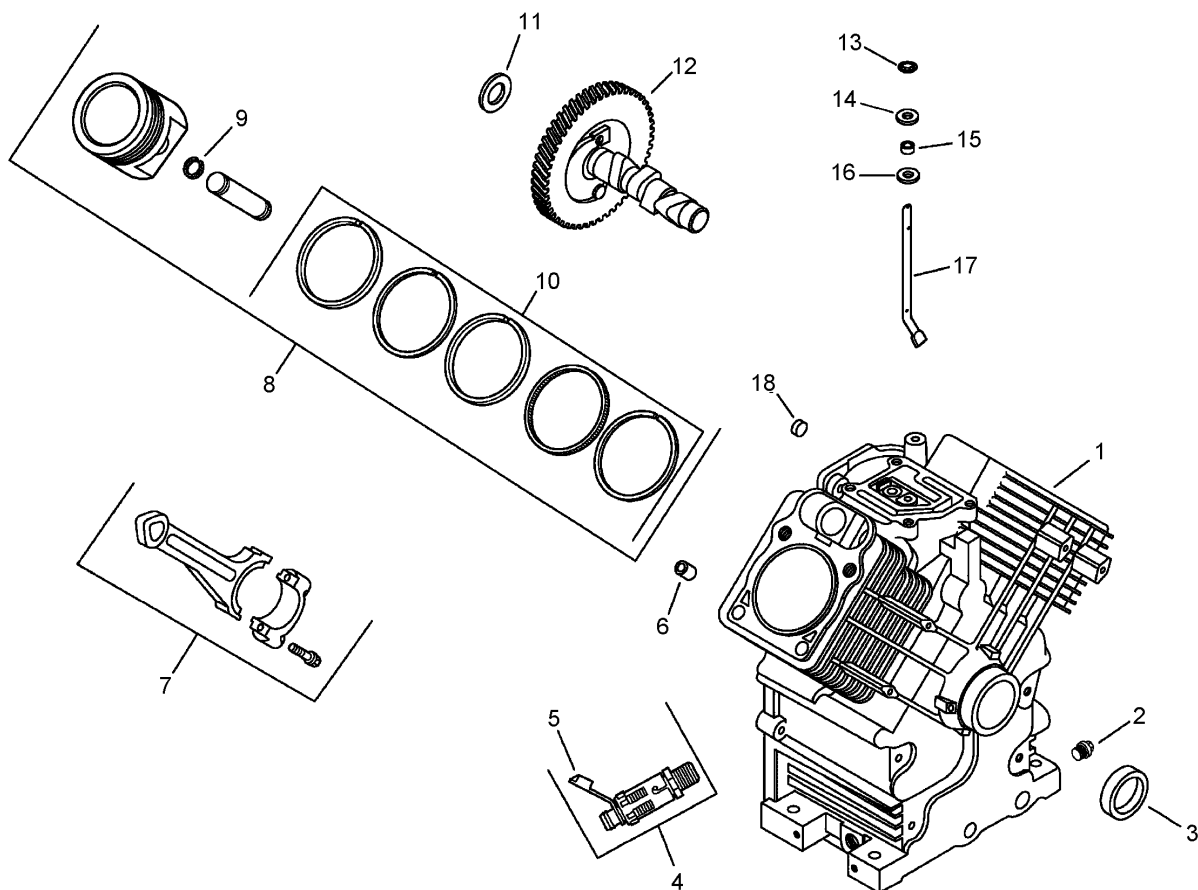
Ref	Part No.	Qty.	Description
1	107-9277-03	1	Strap-Holddown, Battery
2	105-1692	1	Battery
2:1	104-4163	1	Decal-Battery
2:2	104-4164	1	Decal-Battery
3	1-543792	2	Wingnut
4	1-633307	1	Wire-Ground
5	1-543391	1	Insulator-Battery
6	1-800282	1	Screw-HH
7	3256-2	2	Washer-Flat
8	3296-29	1	Nut-Lock, NI
9	1-523415	1	Spring-Switch, Seat
10	1-522424-03	1	Mount-Spring, Seat
11	321-4	6	Screw-HH
12	32128-33	6	Nut-HF
13	63-8360	2	Key-Ignition
14	1-513152	1	Switch-Closed, Normally
15	1-513180	1	Plate-Switch, Seat
16	3290-500	12	Screw-PPH
17	1-633181	4	Plate-Tapped
18	1-816001	2	Fuse-Blade Type, 20 Amp
19	1-633111	1	Switch
20	1-513051	2	Switch-Open, Normally
21	1-303287	5	Tie-Plastic
22	100-6186	1	Module-Delay, Seat

Ref	Part No.	Qty.	Description
23	103-0206	1	Switch-Starting, Key
24	1-513374	1	Meter-Hour
25	103-5221	1	Switch-PTO
26	1-633396	3	Clip-Loom
27	106-7497	1	Harness-Wire
28	1-303335	2	Tie-Plastic
29	1-523281	1	Wire-Starter
30	1-543393	1	Insulator-Solenoid
31	1-633651	2	Bolt-Holddown
33	3296-2	4	Nut-Lock
34	1-643275	2	Relay
37	3256-22	1	Washer-Flat
51	3217-6	1	Nut-Hex
53	107-9309	1	Decal-Instructions, Charging



Crankshaft Assembly Kohler CH750-0010

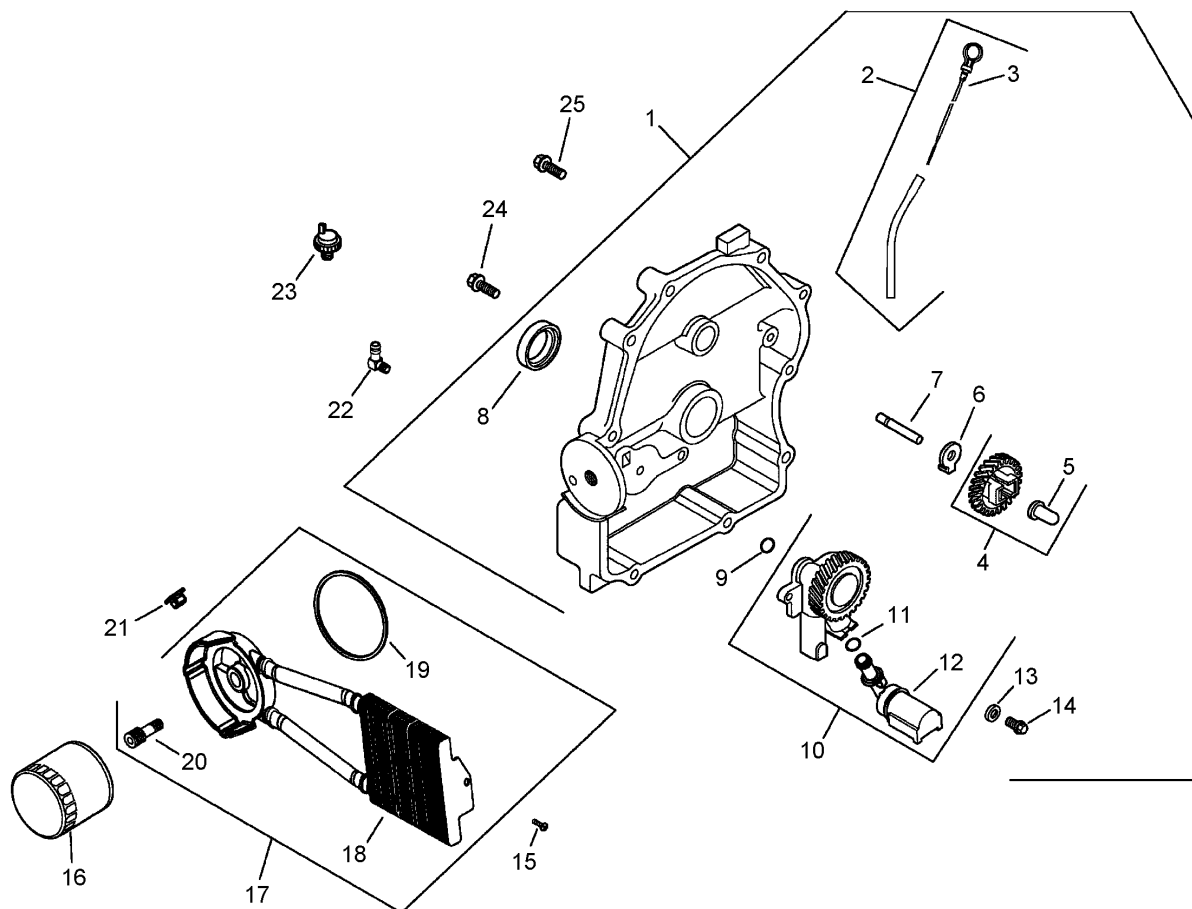
Ref	Part No.	Qty.	Description
❶1	24 014 134-S	1	Crankshaft (Includes 2)
❶2	52 139 09-S	1	Plug-Cup



Crankcase Assembly Kohler CH750-0010

Ref	Part No.	Qty.	Description
1		1	Crankcase
2	52 139 02-S	1	Plug-Pipe
3	24 032 01-S	1	Seal-Oil, Front
4	25 755 14-S	1	Valve-Drain, Oil (Includes 5)
5	25 173 14-S	1	Cap-Valve, Oil Drain
6	24 380 16-S	6	Pin-Locating
7	24 067 13-S	2	Rod-Connecting (STD)
8	24 067 14-S	2	Rod-Connecting (.25)
9	66 874 01-S	2	Piston W/Ring Set (STD) (Includes 9,10)
10	66 874 02-S	2	Piston W/Ring Set (.08)
11	66 874 03-S	2	Piston W/Ring Set (.25)
12	66 874 04-S	2	Piston W/Ring Set (.50)
13	24 018 01-S	4	Retainer-Pin, Piston
14	24 108 05-S	2	Ring Set (.25)
15	24 108 06-S	2	Ring Set (.25)
16	24 108 07-S	2	Ring Set (.50)
17	12 422 09-S	1	Shim-Camshaft, Red
18	12 422 13-S	1	Shim-Camshaft, Black
19	12 422 07-S	1	Shim-Camshaft, White
20	12 422 08-S	1	Shim-Camshaft, Blue
21	12 422 10-S	1	Shim-Camshaft, Yellow
22	12 422 11-S	1	Shim-Camshaft, Green
23	12 422 12-S	1	Shim-Camshaft, Gray

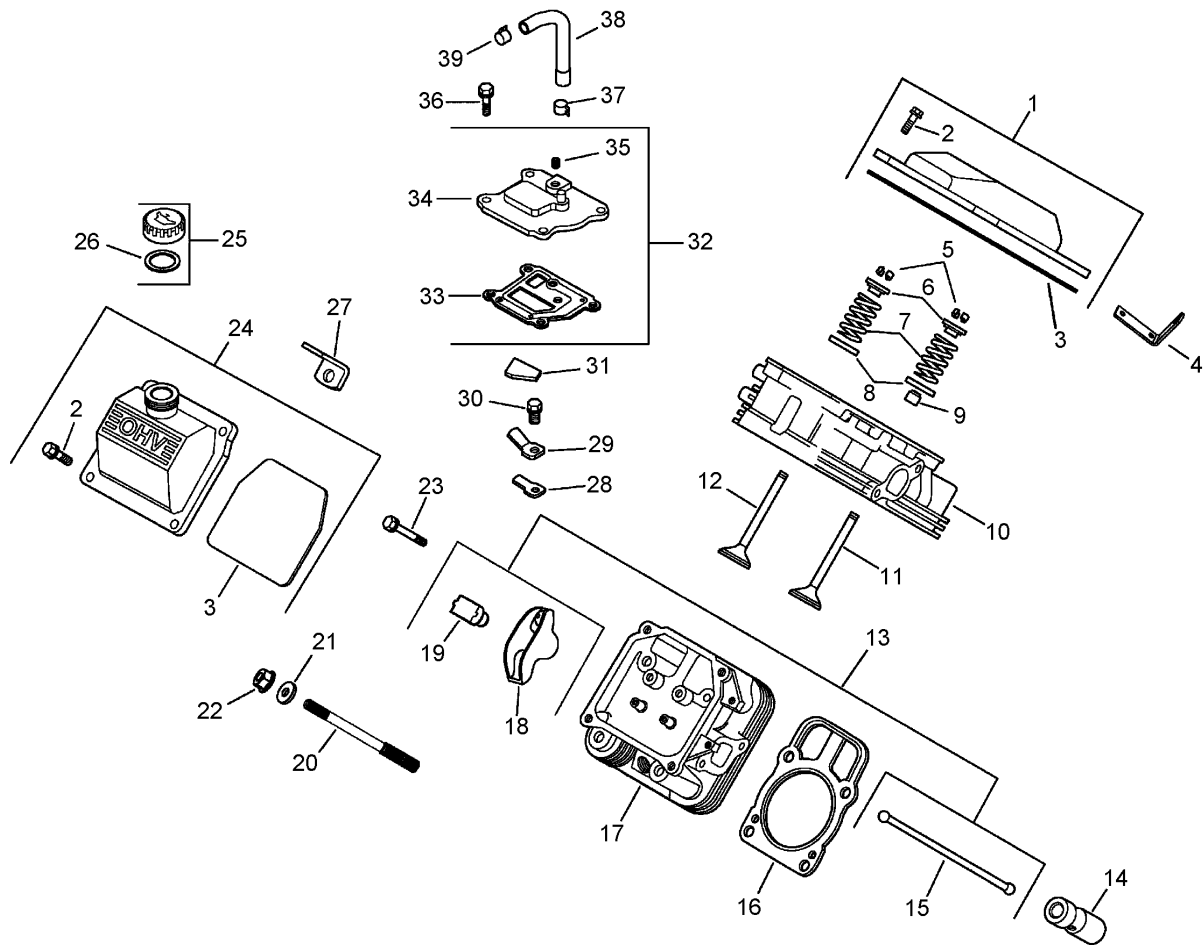
Ref	Part No.	Qty.	Description
24	24 012 18-S	1	Camshaft
25	24 018 09-S	1	Retainer-Ring
26	M-931010-S	1	Washer-Plain
27	28 032 09-S	1	Seal-Cross Shaft, Governor
28	24 468 15-S	1	Washer-Flat
29	24 144 38-S	1	Shaft-Cross, Governor
30	52 139 09-S	1	Plug-Cup



Oil Pan and Lubrication Assembly Kohler CH750-0010

Ref	Part No.	Qty.	Description
❶1	24 009 163-S	1	Closure Plate ASM (Includes 2-14)
❶2	24 755 121-S	1	Dipstick Tube ASM (Includes 3)
❶3	24 038 10-S	1	Dipstick
❶4	24 043 12-S	1	Governor Gear Kit (Includes 5)
❶5	12 380 01-S	1	Pin-Regulating, Governor
❶6	24 448 02-S	1	Tab-Locking
❶7	12 144 02-S	1	Shaft-Gear, Governor
❶8	52 032 08-S	1	Seal-Oil
❶9	24 153 08-S	1	O-Ring
❶10	24 393 51-S	1	Oil Pump ASM (Includes 11,12)
❶11	24 381 04-S	1	Pick Up-Oil
❶12	24 153 01-S	1	O-Ring (Oil Pick Up)
❶13	M-631005-S	2	Washer-Plain (6Mm)
❶14	M-645025-S	2	Screw-HF (M6X1.0X25)
❶15	25 086 49-S	2	Screw-Tapping, 1/4-1X3/4
❶16	12 050 01-S	1	Filter-Oil
❶17	54 755 21-S	1	Oil Cooler Kit (Includes 18-20)
❶18	24 594 32-S	1	Cooler-Oil (Phenolic)
❶19	24 153 21-S	1	O-Ring
❶20	28 136 01-S	1	Nipple-Filter, Oil
❶21	24 100 01-S	2	Nut-Plastic
❶22	25 155 02-S	1	Connector
❶23	24 099 03-S	1	Switch-Pressure

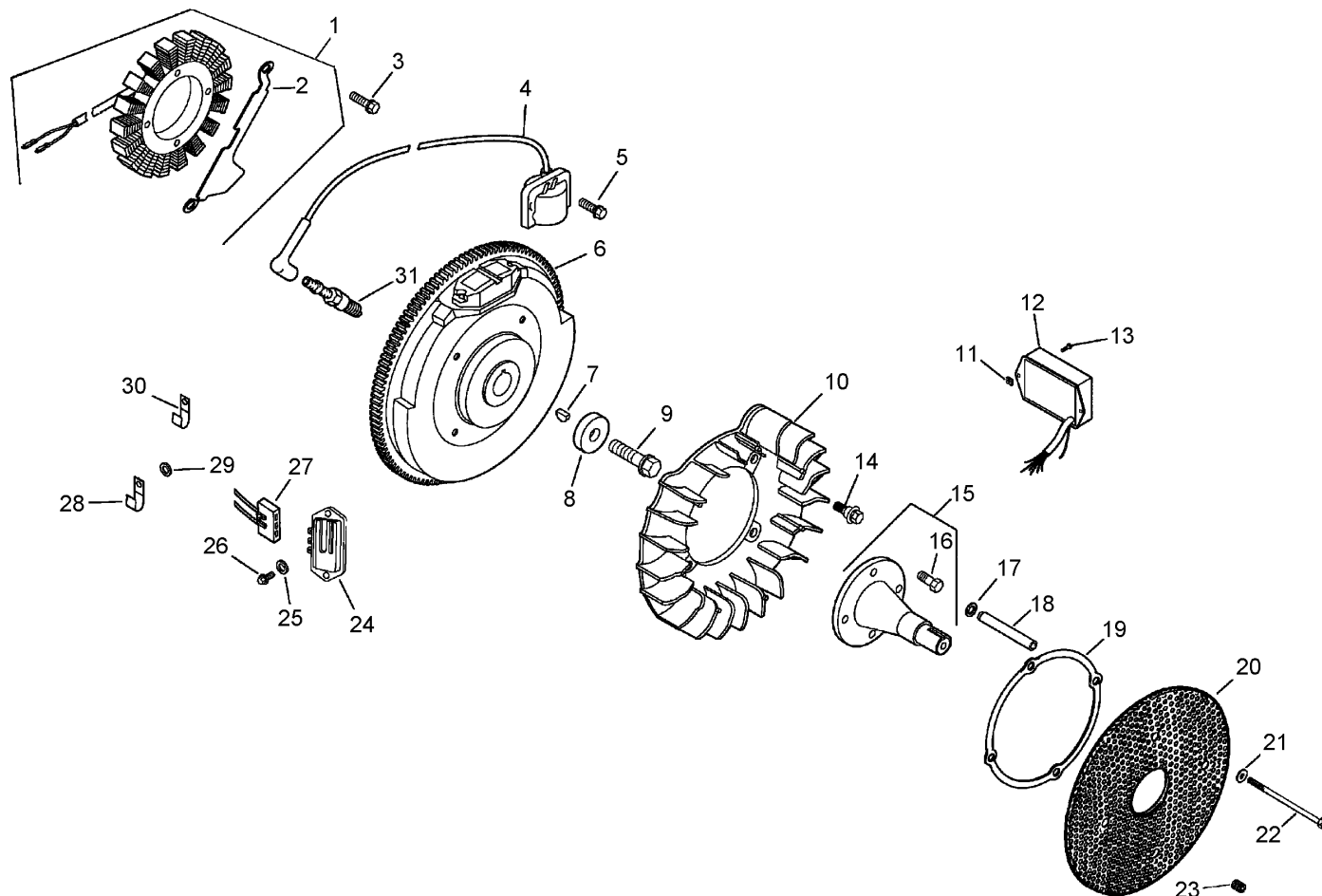
Ref	Part No.	Qty.	Description
❶24	24 086 16-S	9	Screw-HF (M8X1.25X45)
❶25	24 086 17-S	1	Screw-HF (M8X1.25X45)



Head, Valve and Breather Assembly Kohler CH750-0010

Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover Kit (Includes 2, 3)
❶2	M-651030-S	4	Screw-HF (M6X1.0X30)
❶3	24 153 28-S	1	O-Ring
❶4	24 445 01-S	1	Strap-Lifting
❶5	12 755 03-S	4	Retainer Kit
❶6	12 173 01-S	2	Cap-Spring, Valve
❶7	24 089 02-S	2	Spring-Valve
❶8	235011-S	2	Retainer-Spring
❶9	66 032 05-S	1	Seal-Stem, Valve
❶10	24 318 99-S	1	Head ASM (No. 1 Cylinder)
❶11	24 017 01-S	1	Valve-Intake (STD)
❶11	24 017 02-S	1	Valve-Intake (.25)
❶12	24 016 01-S	1	Valve-Exhaust (STD)
❶12	24 016 02-S	1	Valve-Exhaust (.25)
❶13	24 755 66-S	1	Valve Train Kit (Includes 15, 18, 19)
❶14	25 351 04-S	4	Lifter-Valve
❶15	24 411 05-S	2	Rod-Push
❶16	24 841 03-S	2	Cylinder Head Gasket Kit (Includes 21, 22)
❶17	24 318 100-S	1	Head ASM (No. 2 Cylinder)
❶18	25 186 01-S	2	Arm-Rocker
❶19	24 599 01-S	2	Pivot-Arm, Rocker
❶20	24 072 09-S	8	Stud-Head, Cylinder

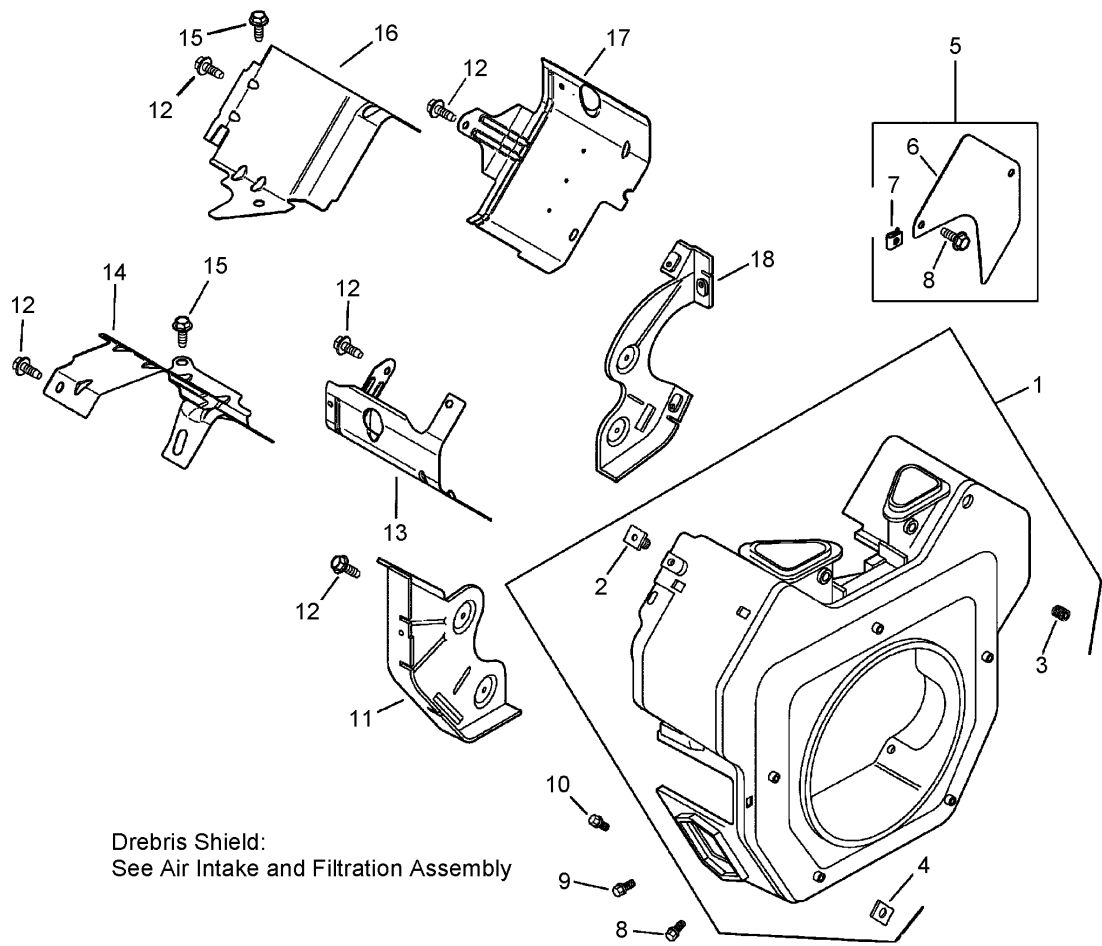
Ref	Part No.	Qty.	Description
❶21	24 468 16-S	8	Washer
❶22	24 100 10-S	8	Nut-HF (M8X1.25)
❶23	M-640034-S	2	Screw-HF (M6X1.0X34)
❶24	24 755 140-S	1	Oil Fill Valve Cover Kit (Includes 2, 3)
❶25	25 755 13-S	1	Oil Fill Cap ASM (Includes 26)
❶26	24 153 02-S	1	O-Ring
❶27	12 445 05-S	1	Strap-Lifting
❶28	24 402 03-S	1	Reed-Breather
❶29	66 018 04-S	1	Retainer-Reed, Breather
❶30	M-545010-S	1	Screw-HF (M5X0.8X10)
❶31	24 050 01-S	1	Filter-Breather
❶32	24 033 01-S	1	Breather Kit (Includes 33-35)
❶33	24 041 51-S	1	Gasket-Breather
❶34	24 096 86-S	1	Cover-Breather
❶35	25 139 60-S	1	Plug-Pipe, 1/8In Allen Head
❶36	M-645020-S	4	Screw-HF (M6X1.0X20)
❶37	25 237 14-S	1	Clamp
❶38	24 326 80-S	1	Hose-Breather
❶39	25 237 08-S	1	Clamp-Hose
❶❶	24 755 147-S	1	Cylinder Head Hardware Kit (Includes 5-9, 11, 12, 14, 18, 19, 23)



Ignition and Electrical Assembly Kohler CH750-0010

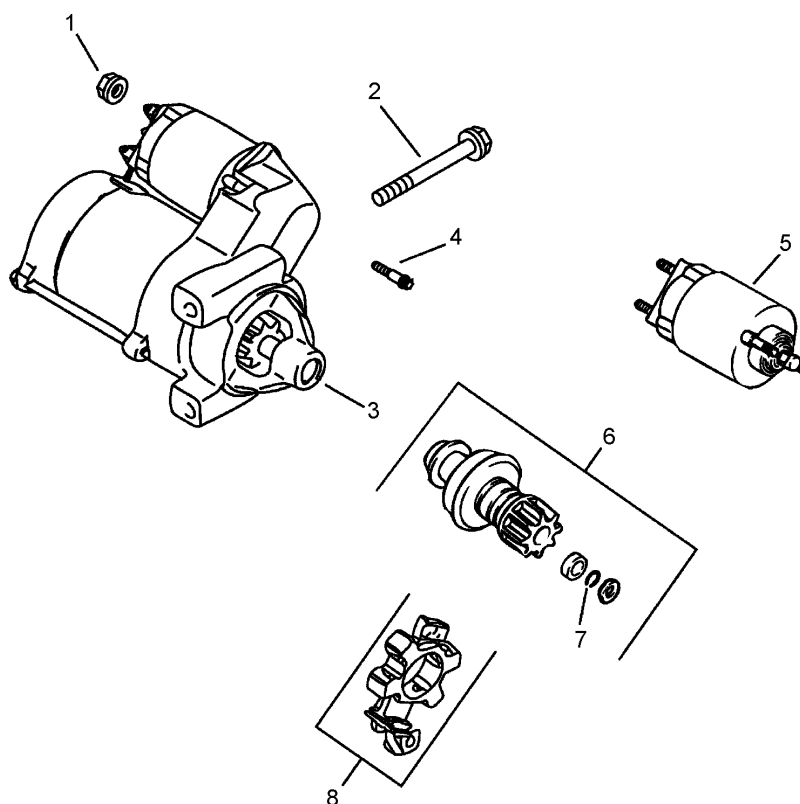
Ref	Part No.	Qty.	Description
❶1	54 755 09-S	1	Stator Kit (Includes 2)
❶2	24 126 139-S	1	Bracket-Wire, Stator
❶3	M-548025-S	2	Screw (M5X0.8X25)
❶4	24 584 36-S	2	Module-Ignition
❶5	M-545020-S	4	Screw-HF (M5X0.8X20)
❶6	24 025 15-S	1	Flywheel
❶7	X-42-15-S	1	Key
❶8	12 468 03-S	1	Washer-Plain (3/8In)
❶9	12 086 14-S	1	Screw-HF (M10X1.5X46)
❶10	24 157 11-S	1	Fan
❶11	24 100 02-S	2	Nut-Plastic
❶12	24 584 38-S	1	Module-Advance, Speed
❶13	24 086 41-S	2	Screw
❶14	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16)
❶15	24 755 08-S	1	Front Drive Shaft Kit (Includes 16)
❶16	M-839025-S	4	Screw-HF (M8X1.25X25)
❶17	X-25-53-S	4	Washer-Plain, 1/4In
❶18	24 112 14-S	4	Spacer
❶19	24 141 06-S	1	Ring-Support
❶20	24 162 22-S	1	Screen-Grass
❶21	24 468 11-S	4	Washer-Spring
❶22	M-603100-S	4	Screw-HH (M6X1.0X100)
❶23	25 086 43-S	1	Screw-Set
❶24	41 403 09-S	1	Rectifier-Regulator

Ref	Part No.	Qty.	Description
❶25	X-25-92-S	2	Washer-Plain
❶26	24 086 18-S	2	Screw-Head, Phillips
❶27	236602-S	1	Connector
❶28	12 154 01-S	1	Clamp-Line, Fuel
❶29	X-25-63-S	1	Washer-Plain (1/4In)
❶30	47 154 01-S	1	Clip-Cable
❶31	25 132 12-S	2	Spark Plug
❶❶	24 176 98-S	1	Harness-Wiring
❶❶	25 454 03-S	2	Tie-Cable
❶❶	24 126 137-S	1	Bracket-Strap, Ground
❶❶	25 468 07-S	1	Washer



Blower Housing and Baffle Assembly
Kohler CH750-0010

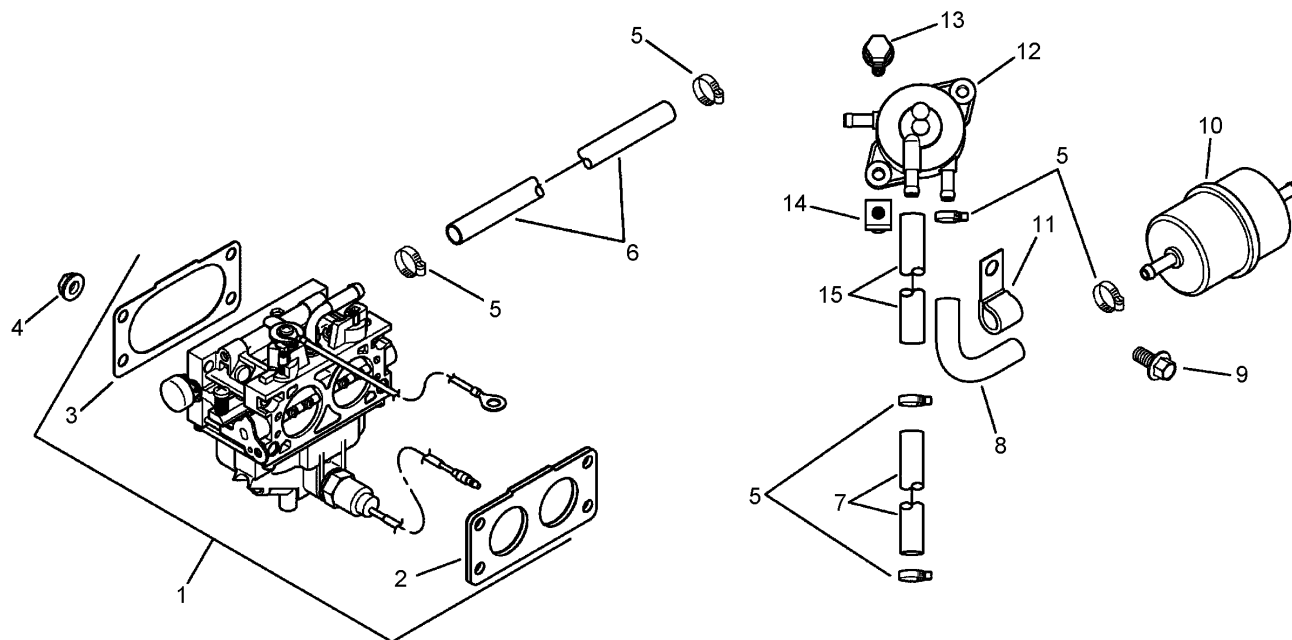
Ref	Part No.	Qty.	Description				
❶1	24 027 208-S	1	Housing-Blower (Includes 2-4, 6)				
❶2	24 100 02-S	2	Nut-Plastic				
❶3	25 086 43-S	1	Screw-Set				
❶4	24 100 01-S	1	Nut-Plastic				
❶5	25 755 20-S	1	Access Cover Kit (Includes 6, 7, 8 (Qty.4))				
❶6	24 096 63-S	2	Panel-Access				
❶7	25 154 02-S	4	Clip				
❶8	M-645016-S	10	Screw-HF (M6X1.0X16)				
❶9	M-551016-S	1	Screw-HF (M5X0.8X16)				
❶10	M-545016-S	2	Screw-HF (M5X0.8X16)				
❶11	24 146 19-S	1	Plate-Backing (No. 2 Side)				
❶12	M-545020-S	4	Screw-HF (M5X0.8X20)				
❶13	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side)				
❶14	24 063 70-S	1	Baffle-Valley (No. 2 Side)				
❶15	M-545010-S	2	Screw-HF (M5X0.8X10)				
❶16	24 063 59-S	1	Baffle-Valley (No. 1 Side)				
❶17	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)				
❶18	24 146 20-S	1	Plate-Backing (No. 1 Side)				



Starting System Assembly

Kohler CH750-0010

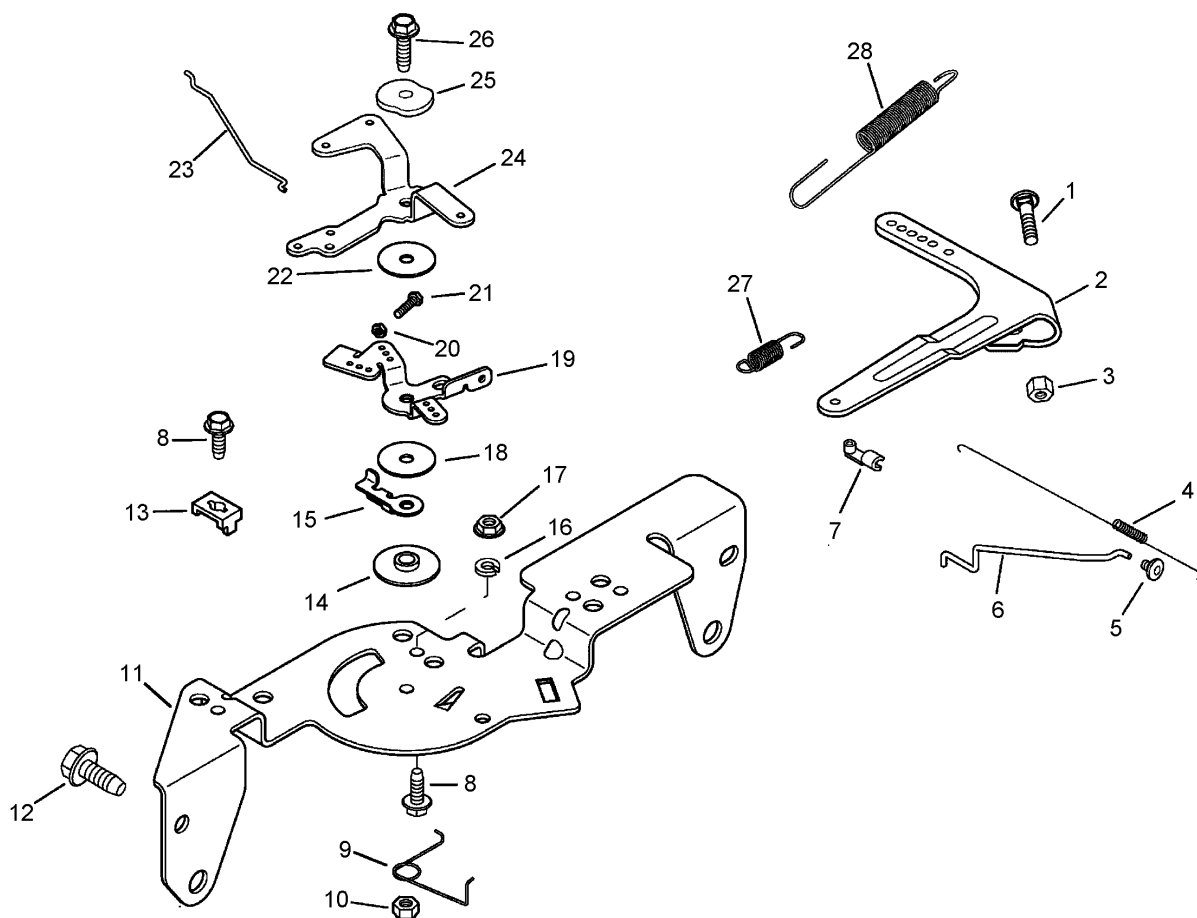
Ref	Part No.	Qty.	Description				
❸1	M-841080-S	1	Nut-HF (M8X1.25)				
❸2	M-839080-S	2	Screw-HF (M8X1.25X80)				
❸3	25 098 09-S	1	Starter ASM (Includes 4-8)				
❸4	25 086 113-S	3	Screw-Torx Head, External				
❸5	25 435 06-S	1	Solenoid Kit (Includes 4)				
❸6	25 755 33-S	1	Pinion Drive Kit (Includes 7)				
❸7	25 141 05-S	1	Ring				
❸8	25 221 01-S	1	Brush Kit				



Fuel System Assembly

Kohler CH750-0010

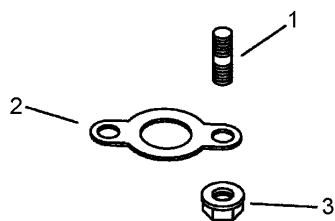
Ref	Part No.	Qty.	Description				
③1	24 853 104-S	1	Carburetor Kit (Includes 2, 3)				
③2	24 041 60-S	1	Gasket-Manifold/Carburetor				
③3	24 041 58-S	1	Gasket-Carburetor/Elbow				
③4	M-641060-S	4	Nut-HF				
③5	25 237 14-S	6	Clamp				
③6	25 111 34-S	1	Line (Fuel Pump To Carburetor)				
③7	24 353 02-S	1	Line-Fuel				
③8	25 111 36-S	1	Line (Fuel Pump To Filter)				
③9	M-650012-S	1	Screw-HF (M6X1.0X12)				
③10	24 050 10-S	1	Filter-Fuel				
③11	47 154 01-S	1	Clip-Cable				
③12	24 393 16-S	1	Pump-Fuel				
③13	24 086 12-S	2	Screw				
③14	24 100 01-S	2	Nut-Plastic				
③15	24 431 02-S	1	Sleeve-Insulating				
①③	24 757 48-S	1	Service Choke Repair Kit				
①③	24 757 49-S	1	Float Kit				
①③	24 757 50-S	1	Solenoid Valve Kit				
①③	24 757 51-S	1	Overhaul Kit				



Engine Control Assembly Kohler CH750-0010

Ref	Part No.	Qty.	Description
❶	24 211 03-S	1	Bolt-Square Neck, Round Head
❷	24 090 33-S	1	Lever-Governor
❸	M-641060-S	1	Nut-HF
❹	24 089 01-S	1	Spring-Linkage
❺	25 158 08-S	1	Bushing-Retaining, Linkage
❻	24 079 26-S	1	Linkage-Throttle
❼	25 158 11-S	1	Bushing-Linkage
❸	M-545016-S	3	Screw-HF (M5X0.8X16)
❹	24 089 03-S	1	Spring-Return, Choke
❶	M-547050-S	1	Nut-Lock, Hex (M5X0.8)
❶	24 126 56-S	1	Bracket-Control
❶	M-645016-S	4	Screw-HF (M6X1.0X16)
❶	12 237 01-S	2	Clamp-Cable
❶	24 112 27-S	1	Spacer Control ASM
❶	24 090 47-S	1	Lever-Actuator, Throttle
❶	X-20-1-S	1	Washer-Lock (1/4In)
❶	M-541050-S	1	Nut-HF (M5X0.8)
❶	24 468 20-S	1	Washer-Flat
❶	24 090 03-S	1	Lever-Control, Throttle
❶	M-446030-S	1	Nut-HF (M4X0.7)
❶	M-401030-S	1	Screw (M4X0.7X30)
❶	24 468 01-S	1	Washer-Plain
❶	24 079 27-S	1	Linkage-Choke
❶	24 090 05-S	1	Lever-Choke

Ref	Part No.	Qty.	Description
❶	41 468 03-S	1	Washer
❶	M-545020-S	1	Screw-HF (M5X0.8X20)
❶	24 089 55-S	1	Spring-Idle, Governed
❶	24 089 49-S	1	Spring-Governor

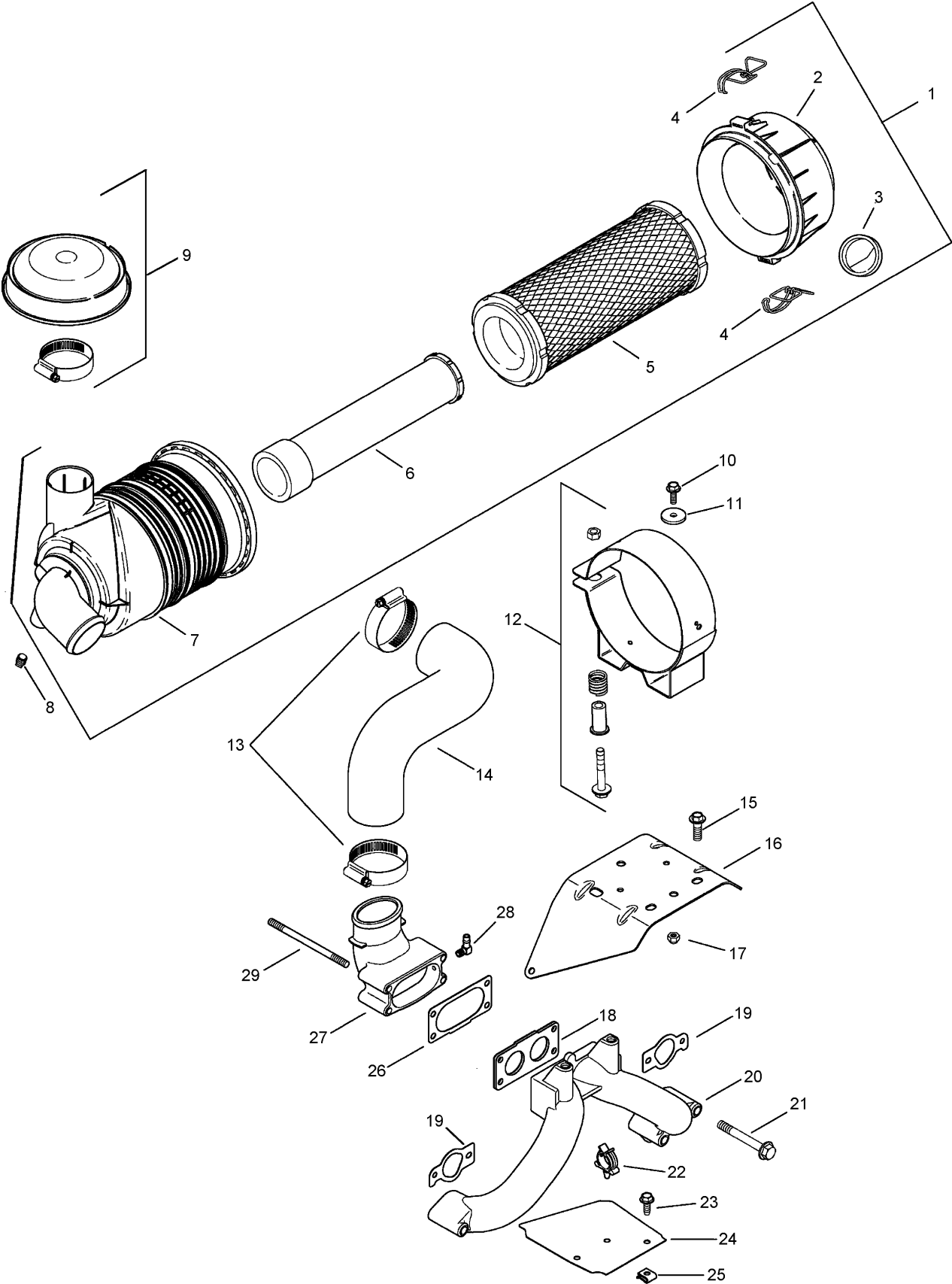


Exhaust Assembly Kohler CH750-0010

Ref	Part No.	Qty.	Description
❸1	25 072 04-S	4	Stud (M8X1.25X33)
❸2	24 041 49-S	2	Gasket-Exhaust
❸3	M-841080-S	4	Nut-HF (M8X1.25)

Air Intake and Filtration Assembly

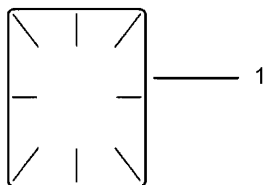
Kohler CH750-0010



Air Intake and Filtration Assembly

Kohler CH750-0010

Ref	Part No.	Qty.	Description				
③1	25 048 07-S	1	Air Cleaner ASM (Includes 2-7)				
③2	25 096 06-S	1	Cover ASM				
③3	24 462 07-S	1	Valve-Ejector, Dust				
③4	25 154 05-S	2	Clip				
③5	25 083 01-S	1	Element-Air, Primary				
③6	25 083 04-S	1	Element-Air, Safety				
③7	25 081 01-S	1	Housing-Air Cleaner, Heavy Duty				
③8	25 139 20-S	1	Plug-Pipe				
③9	25 324 02-S	1	Hood-Cleaner, Air				
③10	M-639016-S	2	Screw-HF (M6X1.0X16)				
③11	X-25-73-S	2	Washer-Plain				
③12	25 126 02-S	1	Air Cleaner Bracket ASM				
③13	25 237 21-S	2	Clamp-Hose				
③14	24 326 81-S	1	Hose-Cleaner, Air				
③15	M-839020-S	2	Screw-HF				
③16	24 126 147-S	1	Bracket-Mounting, Air Cleaner				
③17	M-647060-S	2	Nut				
③18	24 041 60-S	1	Gasket-Manifold/Carburetor				
③19	24 041 01-S	2	Gasket-Manifold, Intake				
③20	24 164 87-S	1	Manifold-Intake (Includes 17, 18, 25)				
③21	25 086 84-S	4	Screw-HF (M6X1.0X55)				
③22	25 018 03-S	1	Retainer-Clip				
③23	M-645016-S	2	Screw-HF (M6X1.0X16)				
③24	24 314 48-S	1	Shield-Debris				
③25	25 154 02-S	2	Clip				
③26	24 041 58-S	1	Gasket-Carburetor/Elbow				
③27	24 054 17-S	1	Elbow-Air Cleaner (Includes 25)				
③28	25 155 38-S	2	Connector-Hose				
③29	M-629122-S	4	Stud-Carburetor				
①③	25 113 05-S	1	Decal-Sentry, Oil				
①③	25 113 27-S	1	Decal-Cleaner, Air				



OIL COOLER MAINTENANCE

Oil cooler must be kept free of debris.

Inspect and clean every 25 hours, more frequently under severe conditions.

Artwork is representative.
Actual labels may differ depending on model and specification number.

Decal Assembly Kohler CH750-0010

Ref	Part No.	Qty.	Description
③1	25 113 39-S	1	Decal-Lamination, Clear
③2	24 113 25-S	1	Decal-Cooler, Oil

Attachments and Accessories

For 74261 - Z500 Z Master, With 52in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Deck Lift Assist Kit	100-4336
1.25 Inch Spark Arrester Kit	105-1672
Blade-Recycler, 18 Inch	105-7779-03
Blade-Hi Flow, 18 Inch	105-7781
Blade-Med Flow, 18 Inch	105-7794-03
Blade-Low Flow, 18 Inch	105-7795-03
Blade-Atomic, 18 Inch	105-7796-03
52 Inch Recycler Kit	107-1610
Deluxe Suspension Seat	107-1891
Suspension Kit for Standard Seat	107-1892
Filter Minder Gauge	99-4664
Hitch Kit	99-8925

NOTES

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