

# **Replacement Pulley Kit**

# For Z593-D Z Master® Models 74264, 74264TE, 74265 and 74265TE

Model No. 110-3944 Model No. 110-3945

### **Installation Instructions**

This kit is for installing a DFS bagger onto a Z593–D Z Master.

**Note:** Before removing the pulley, make sure the gearbox drive pulley does not have 4 holes around the center hole.

# Step

# **Replacing the Gearbox Drive Pulley**

# Parts needed for this step:

1	Pulley
1	Square key
2	Set screw

## **Procedure**

- 1. Remove the mower belt from the gearbox pulley assembly (Figure 1).
- 2. Remove the 2 set screws, square key, and gearbox pulley from the gearbox.
- 3. Install the bagger drive pulley to the new gearbox pulley with 3 bolts (3/8 x 1-3/4 inches), 3 spacers, and 3 flange nuts (3/8 inch) (Figure 1). This hardware is supplied with the bagger.
- 4. Install the gearbox pulley and bagger drive pulley to the gearbox with 2 set screws and a square key (Figure 1). The pulley center hub needs to be flush with the end of the gearbox shaft.
- 5. Install the mower belt back onto the gearbox pulley (Figure 1).

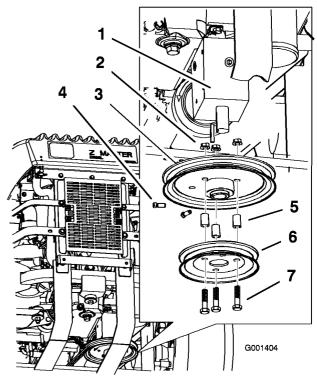


Figure 1

- Gearbox
- Flange nut, 3/8 inch
- Gearbox drive pulley
- Set screw
- Spacer
- Bagger drive pulley
- Bolt, 1/2 x 1-3/4 inch

