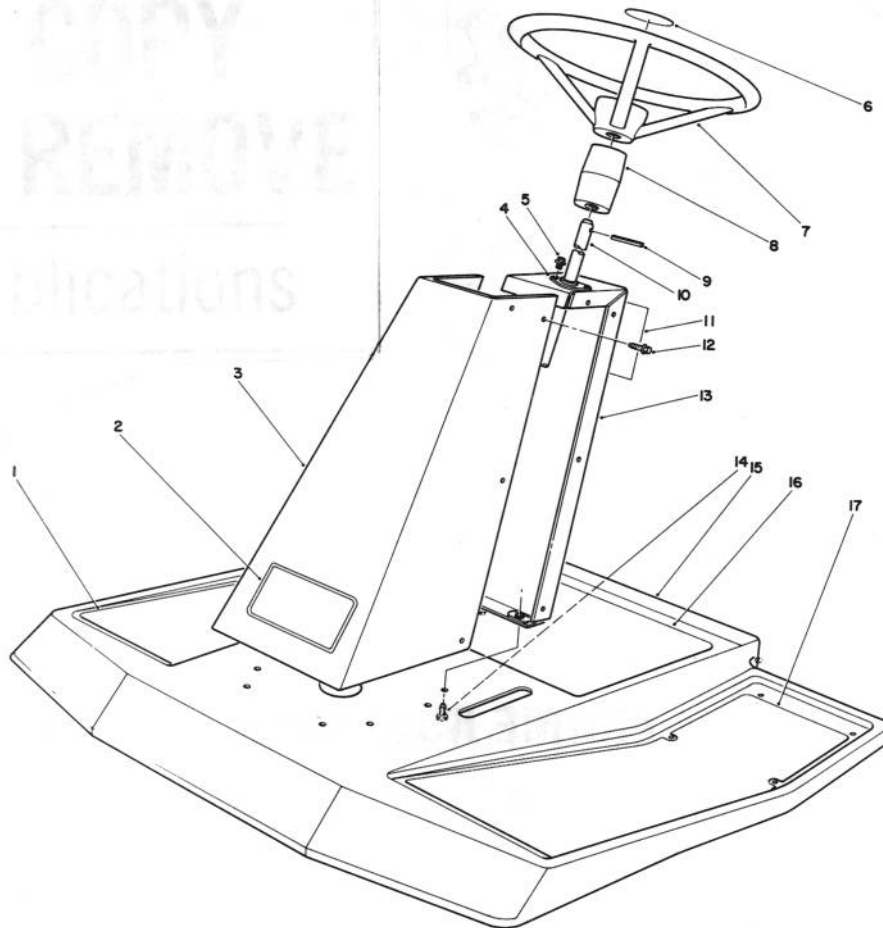




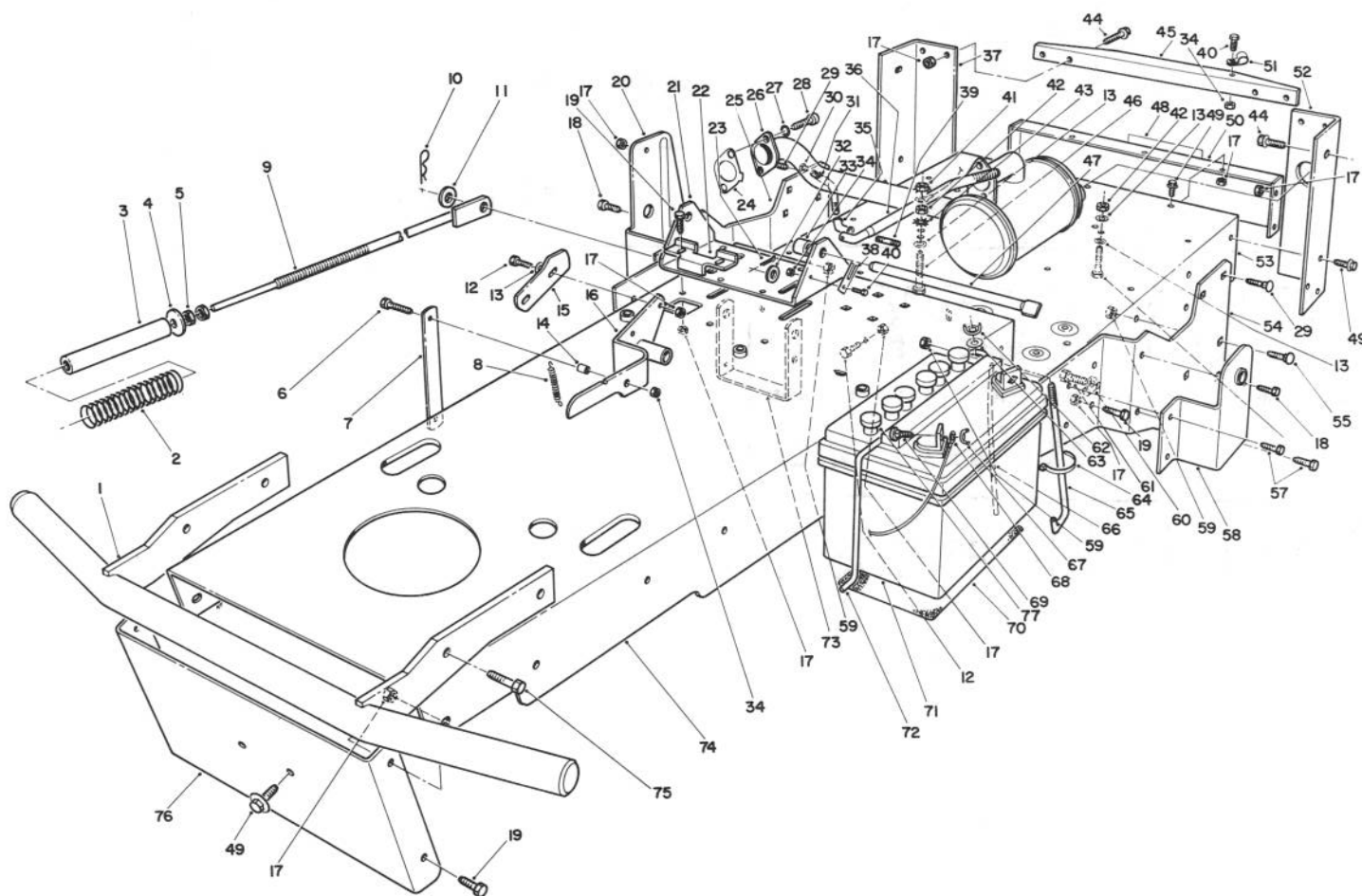
MODEL NO. 55620-9000001 & UP

**PARTS
CATALOG****HMR 1600****STEERING TOWER ASSEMBLY**

C-0193-89

Ref. No.	Part No.	Description	No. Used
1	68-2060	Foot Tread — R.H.	1
2	68-3640	Decal — Logo	1
3	68-1780	Tower — Steering	1
4	56-7170	Guide — Steering Shaft	1
5	32104-76	Screw — Acorn Slot Hd.	2
6	24-2090	Cap — Steering Wheel	1
7	25-6260	Wheel — Steering	1
8	47-1980	Cover — Steering Shaft	1
9	32121-10	Pin — Roll	1
10	68-1070	Shaft — Steering	1

Ref. No.	Part No.	Description	No. Used
11	68-3460	Decal — Warning	1
12	32104-114	Screw — Ind. Hd.	8
13	13-4559	Panel — Steering Tower (Incl. Ref. #11)	1
14	322-1	Capscrew — Hex. Hd.	8
15	13-6129	Pan — Floor (Incl. Ref. #1, 16, & 17)	1
16	68-3410	Decal Operation	1
17	68-2070	Foot Tread L.H.	1

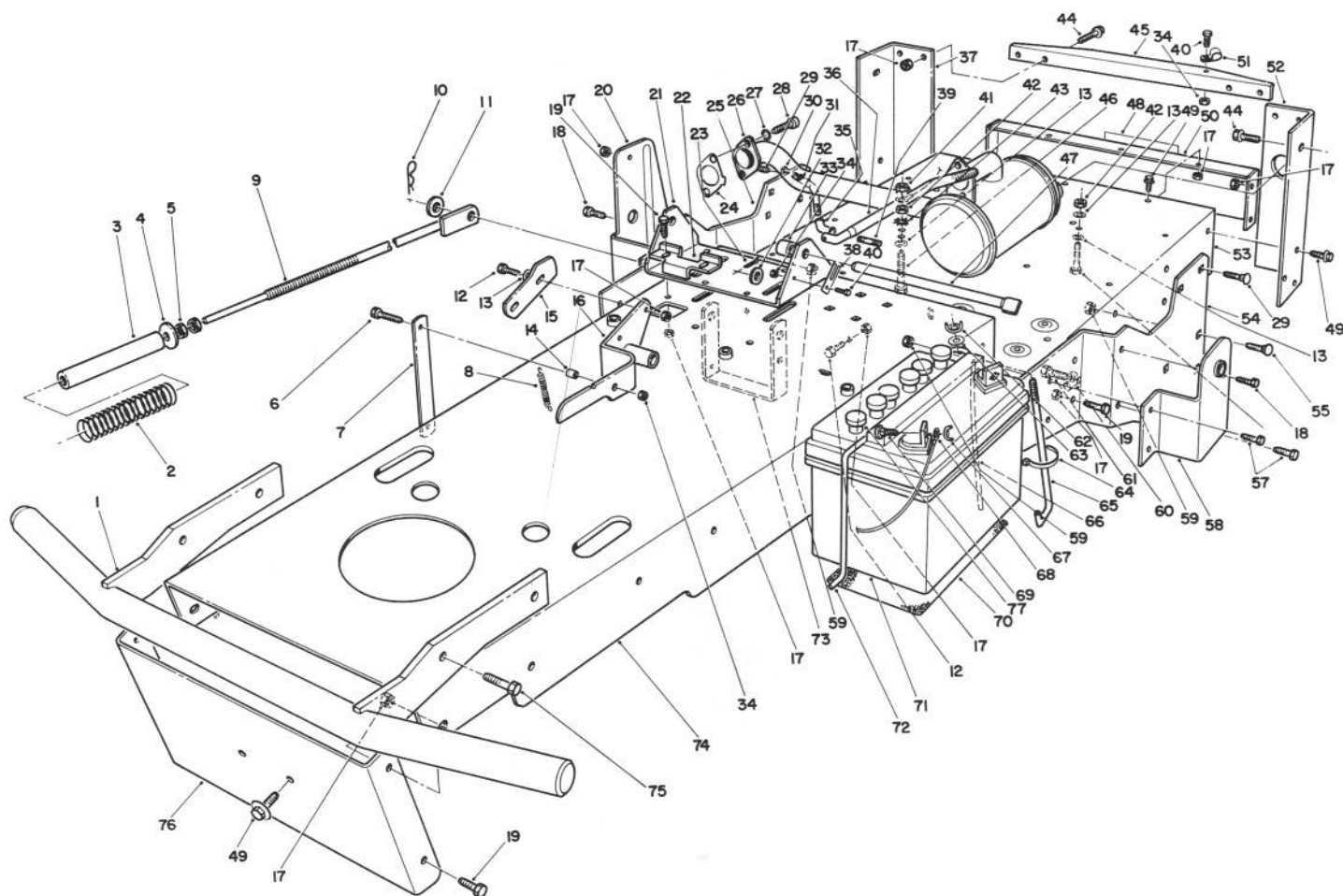


FRAME ASSEMBLY

C-0237-89

Ref. No.	Part No.	Description	No. Used
1	68-3340	Bumper — Front	1
2	66-7140	Spring — Compression	2
3	68-1380	Sleeve — Tube	2
4	51-3500	Washer	2
5	3218-5	Hex. Jam Nut	4
6	321-8	Hex. Hd. Capscrew	2
7	68-0620	Link — Parking Brake	2
8	68-0550	Spring — Extension	1
9	68-1510	Rod — Deck Tension	2
10	3290-355	Hairpin Cotter	2
11	3256-27	Washer — Flat	2
12	322-3	Hex Hd. Capscrew	5
13	3256-23	Washer — Flat	9
14	68-0610	Spacer	2
15	68-2160	Stop — Shift	1
16	68-0520	Lever — Parking Brake	1
17	3296-29	Locknut	40
18	323-6	Hex. Hd. Capscrew	3
19	322-4	Hex. Hd. Capscrew	15
20	68-1630	Bracket — Pivot R.H.	1
21	68-0510	Bracket — Pivot	1
22	68-0590	Stop — Parking Brake	1

Ref. No.	Part No.	Description	No. Used
23	3272-10	Pin — Cotter	1
24	68-3240	Gasket — Exhaust	2
25	68-1400	Splice Plate — R.H.	1
26	68-2050	Muffler — Exhaust	1
27	3253-4	Lockwasher	4
28	3274-10	Capscrew — Hex. Socket Hd.	4
29	3231-2	Carriage Bolt	8
30	288-10	Cap — Pipe	1
31	67-9301	Drain — Oil Tube	1
32	3256-24	Washer — Flat	1
33	68-0570	Spacer	1
34	3296-42	Locknut	4
35	2813-12	Elbow — 45° Pipe	1
36	68-0600	Rod — Brake	1
37	68-1930	Post — R.H. Rear Corner	1
38	47-0780	Retainer — Shaft	1
39	289-46	Nipple — Pipe	1
40	321-3	Hex. Hd. Capscrew	2
41	32149-1	Nut — Keps	1
42	32153-3	Locknut	4



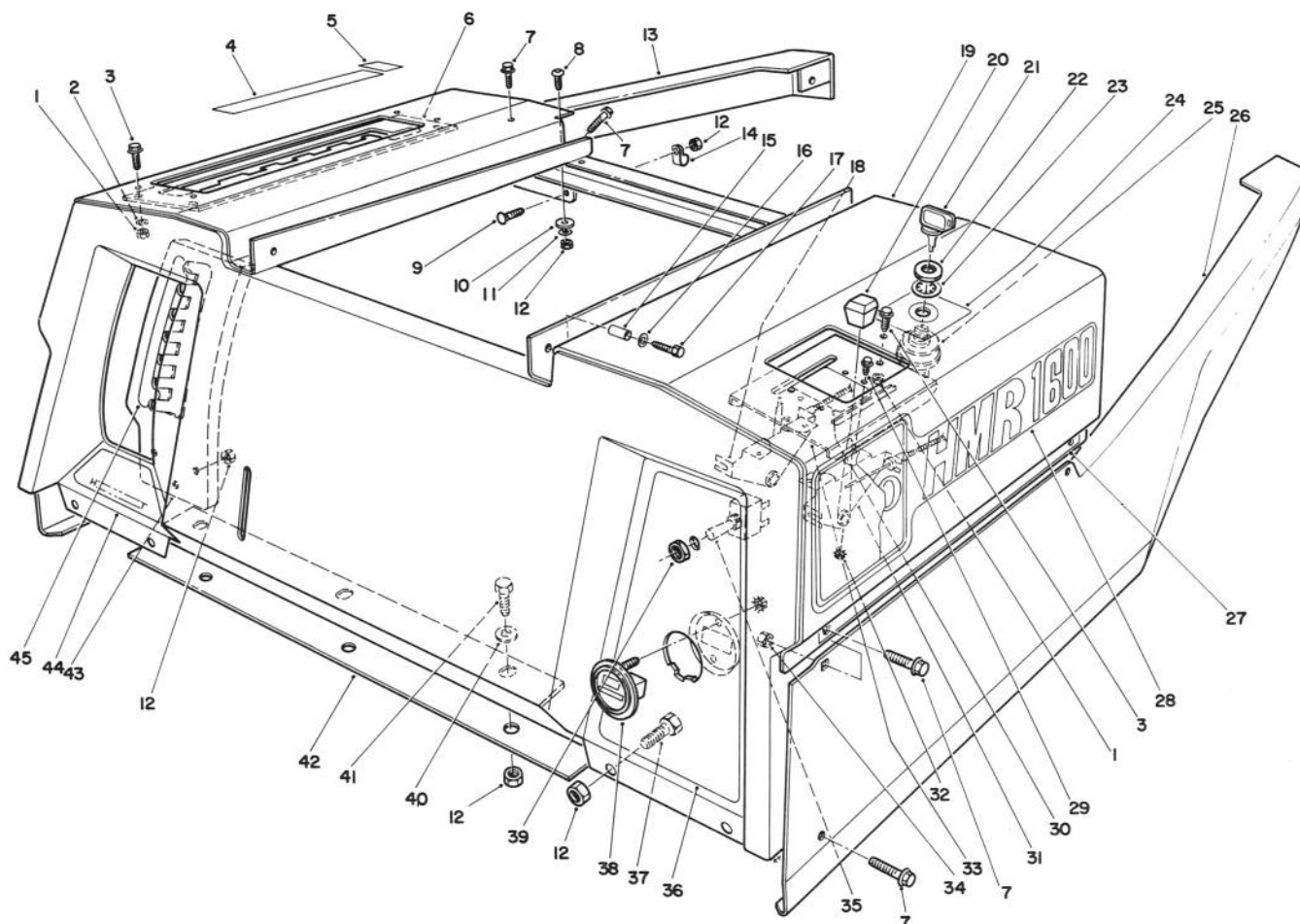
FRAME ASSEMBLY (Continued)

C-0237-89

Ref. No.	Part No.	Description	No. Used
43	3255-8	Lockwasher — External Tooth	1
44	3234-5	Screw — Hex. Flange Hd.	6
45	68-2010	Guard — Rear	1
46	322-9	Hex. Hd. Capscrew	1
47	68-0580	Shaft — Parking Brake	1
48	68-3420	Decal — Trailer Hitch	1
49	3234-17	Screw — Hex. Flange Hd.	11
50	68-1370	Plate — Hitch	1
51	2412-72	Clamp — R.	1
52	68-1940	Post — L.H. Rear Corner	1
53	68-1550	Frame — Rear	1
54	68-1450	Splice Plate — L.H.	1
55	3231-25	Carriage Bolt	4
56	322-7	Hex. Hd. Capscrew	3
57	323-7	Hex. Hd. Capscrew	5
58	68-1640	Bracket — Pivot L.H.	1
59	3296-39	Locknut	12
60	2412-112	Clamp — R	1

Ref. No.	Part No.	Description	No. Used
61	323-41	Hex. Hd. Capscrew	2
62	32103-12	Nut — Wing	1
63	3256-22	Washer — Flat	1
64	3290-378	Tie — Cable	1
65	56-7720	Post — Battery	1
66	68-3810	Vent — Tube	1
67	32103-22	Nut — Wing	2
68	56-7670	Cable Battery Positive	1
69	3229-1	Carriage Bolt	2
70	62-4300	Pad — Antiskid	1
71	49-7030	Battery — 12 Volt	1
72	68-2080	Hold Down — Battery	1
73	68-0560	U Bracket — Brake	1
74	68-1600	Frame — Front	1
75	322-47	Hex. Hd. Capscrew	4
76	68-0880	Cover — Front	1
77	218-577	Cap — Battery	6
*	68-3750	Exhaust Elbow (Optional)	1
*	68-3790	Spark Arrestor (Optional)	1
*	68-2100	Engine	1

*Not Illustrated



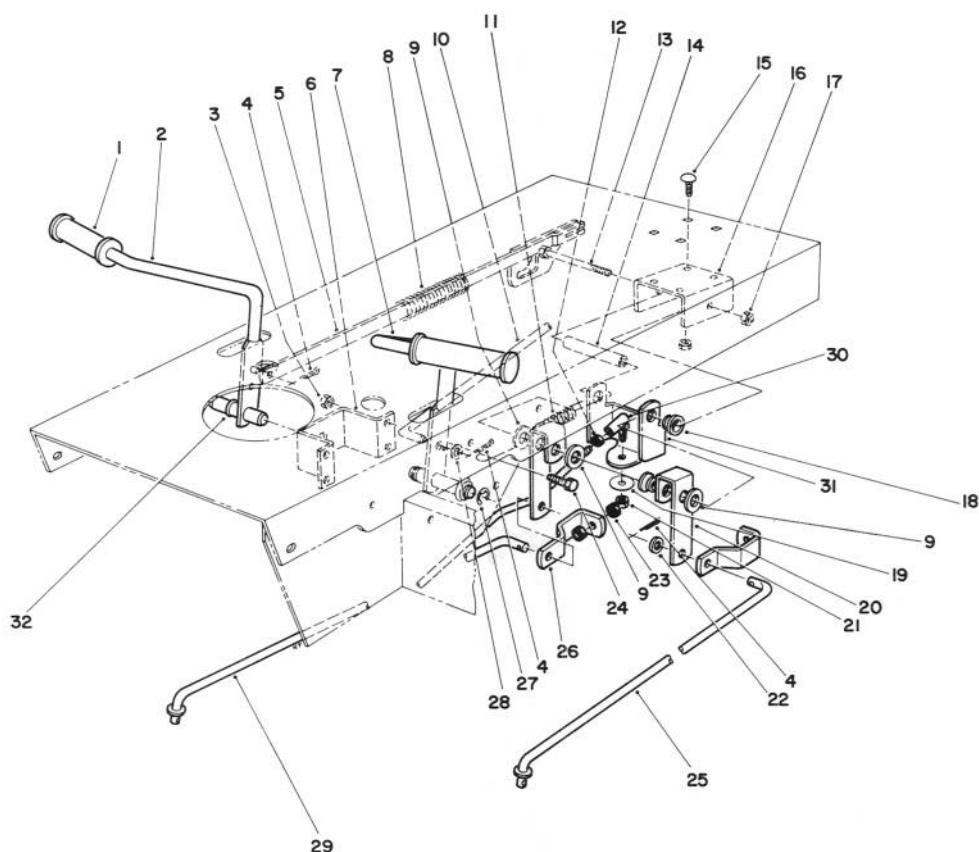
BODY ASSEMBLY

C-0238-89

Ref. No.	Part No.	Description	No. Used
1	3296-42	Locknut	6
2	3256-1	Washer — Flat	4
3	3234-4	Hex. Hd. Flange Screw	6
4	68-3490	Decal — Shift	1
5	68-3550	Decal — Reverse	1
6	68-1540	Gate — Shift	1
7	3234-5	Hex. Hd. Flange Screw	10
8	3274-32	Hex. Socket Hd. Capscrew	2
9	3230-1	Carriage Bolt	2
10	68-3150	Washer — Rubber	2
11	3256-3	Washer — Flat	2
12	3296-29	Locknut	14
13	68-1900	Fender — R.H.	1
14	2412-39	Clamp — R	2
15	68-0610	Spacer	2
16	3256-22	Washer — Flat	2
17	321-6	Hex. Hd. Capscrew	2
18	68-2120	Control — Choke	1
19	68-3830	Body (Incl. Ref. #8, 10, 11, 12, 24, 27, 28, 36, 44)	1
20	66-0120	Knob — Control	2
21	63-8360	Key — Ignition	1
22	218-461	Hex. Nut	1
23	3254-5	Lockwasher	1

Ref. No.	Part No.	Description	No. Used
24	68-3440	Decal — Ignition	1
25	23-0660	Switch — Starter (Incl. Ref. #22 & 23)	1
26	68-1950	Fender — L.H.	1
27	68-3690	Decal — Steering L.H.	1
*	68-3710	Decal — Steering R.H.	1
28	68-3680	Decal — HMR 1600	2
29	3290-359	Screw — Hex. Hd.	4
30	68-3520	Decal — Throttle	1
31	68-2130	Control — Throttle	1
32	32149-7	Nut — Keps	4
33	68-2140	Plate — Control	1
34	3290-196	Nut	4
35	37-2610	Switch (Incl. Ref. #39)	1
36	68-3540	Decal — Deck Switch	1
37	322-3	Hex. Hd. Capscrew	4
38	66-2950	Meter — Hour	1
39	218-500	Hex. Nut	1
40	3256-23	Washer — Flat	3
41	322-6	Hex. Hd. Capscrew	3
42	68-1390	Gasket — Floor Plan	1
43	68-1690	Quadrant — H.O.C.	1
44	68-3510	Decal — H.O.C.	1
45	68-3430	Decal — H.O.C.	1

*Not Illustrated

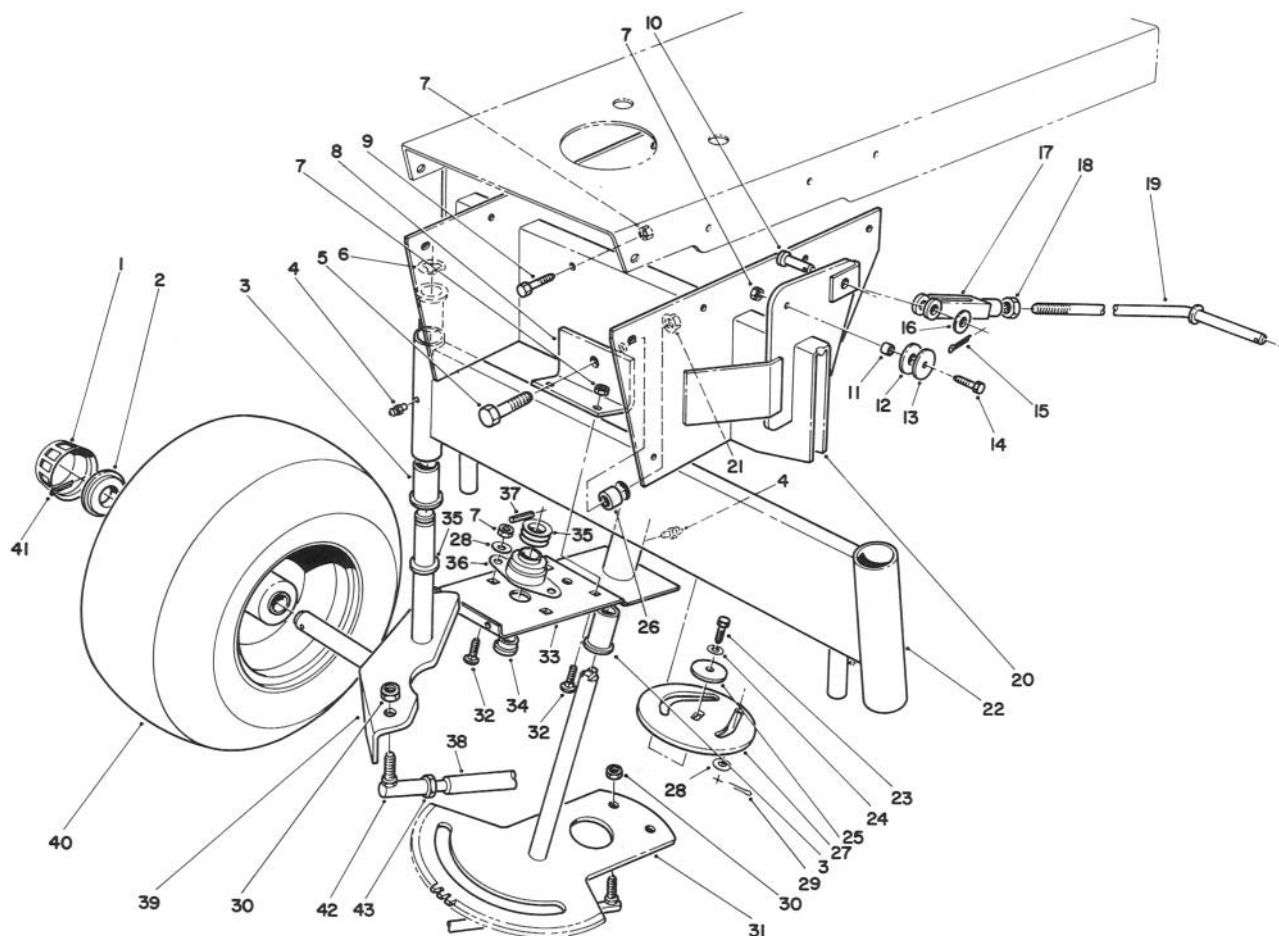


BRAKE & CLUTCH PEDAL ASSEMBLY

C-0196-89

Ref. No.	Part No.	Description	No. Used
1	28-2470	Pad — Foot	2
2	68-0450	Pedal — Brake	1
3	3296-29	Locknut	8
4	3272-10	Pin — Cotter	4
5	68-0470	Link — Brake	1
6	68-0290	Bracket — Foot Pedal	2
7	68-0370	Pedal — Clutch	1
8	68-0390	Spring — Extension	1
9	3256-26	Washer — Flat	3
10	68-0360	Rod — Clutch	1
11	27-8890	Spring — Return	2
12	3220-20	Hex. Jam Nut	1
13	322-20	Capscrew — Hex. Hd.	1
14	68-0240	Sleeve — Clutch Bracket	1
15	3230-18	Bolt — Carriage	4
16	68-0220	Bracket — Clutch Support	1

Ref. No.	Part No.	Description	No. Used
17	3296-47	Locknut	5
18	256-296	Bushing — Flange Nyliner	6
19	5-4460	Washer — Pivot	1
20	68-0270	Lever — Steering	2
21	3296-20	Locknut	1
22	3256-23	Washer — Flat	2
23	3218-3	Hex. Jam Nut	4
24	322-4	Capscrew — Hex. Hd.	8
25	68-0340	Rod — Left Front	1
26	68-0280	Link — Pull Rod	2
27	32120-19	Ring — Retaining External	4
28	3256-24	Washer — Flat	1
29	68-0350	Rod — Right Front	1
30	2411-33	Ball Joint	1
31	68-0230	Bracket — Clutch	1
32	256-258	Nyliner	4



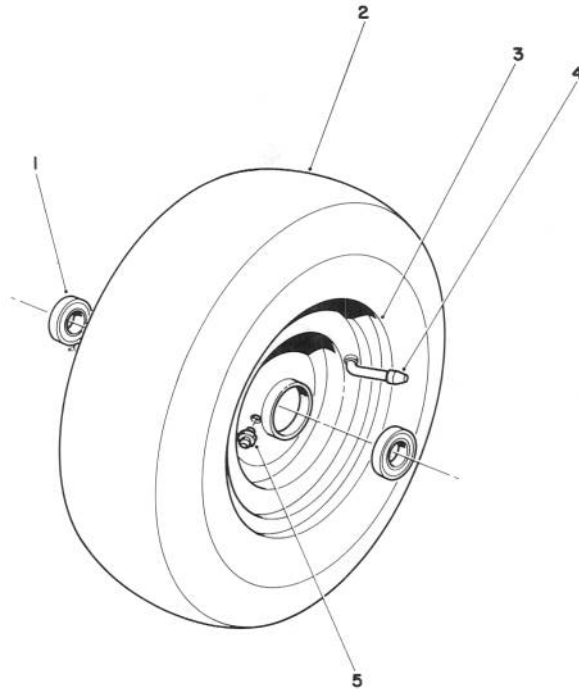
FRONT AXLE & STEERING ASSEMBLY

C-0197-89

Ref. No.	Part No.	Description	No. Used
1	61-9780	Cap — Hub	2
2	68-0790	Spacer — Front Wheel	2
3	46-6680	Bushing	6
4	302-49	Grease Fitting	3
5	325-6	Capscrew — Hex. Hd.	1
6	32151-48	E-Ring — External	2
7	3296-29	Locknut	8
8	68-0890	Bracket — Spindle Support	1
9	322-7	Capscrew — Hex. Hd.	2
10	283-68	Pin — Clevis	2
11	68-2270	Spacer — Floor Pan	2
12	68-1440	Washer — Rubber	2
13	3256-68	Washer — Flat	2
14	322-6	Capscrew — Hex. Hd.	2
15	3272-11	Pin — Cotter	2
16	3256-26	Washer — Flat	2
17	282-11	Clevis — Adj.	2
18	3220-5	Hex Jam Nut	2
19	68-1180	Link — Front	2
20	68-0800	Support — Front Axle	1
21	32128-23	Locknut — Hex. Flange	1
22	68-0900	Axle — Front (Incl. Ref. #3 & 4)	1
23	329-23	Capscrew Hex. Hd.	1
24	3253-3	Lockwasher	1

Ref. No.	Part No.	Description	No. Used
25	7-5461	Spacer	1
26	28-0380	Spacer — Front Axle	1
27	68-0940	Plate — Pull Rod	1
28	3256-23	Washer — Flat	4
29	3272-10	Pin — Cotter	2
30	3296-6	Locknut	4
31	68-0960	Rack — Steering	1
32	3230-16	Bolt — Carriage	4
33	68-1010	Spindle — Steering Rack (Incl. Ref. #3 & 4)	1
34	47-0700	Bearing — Flange	1
35	3-6498	Washer — Thrust	5
36	68-2970	Bearing — Side Flange	1
37	32121-9	Pin — Roll	1
38	68-0990	Tie Rod — Steering (Incl. Ref. #42 & 43)	2
39	68-0760	Spindle — R.H.	1
*	68-0860	Spindle — L.H.	1
40		Tire & Wheel Assy — Front	2
41	3272-12	Pin — Cotter	2
42	68-3840	Ball Joint RH Thread	2
*	68-3841	Ball Joint LH Thread	2
43	3220-3	Jam Nut RH Thread	2
*	3220-16	Jam Nut LH Thread	2

*Not Illustrated

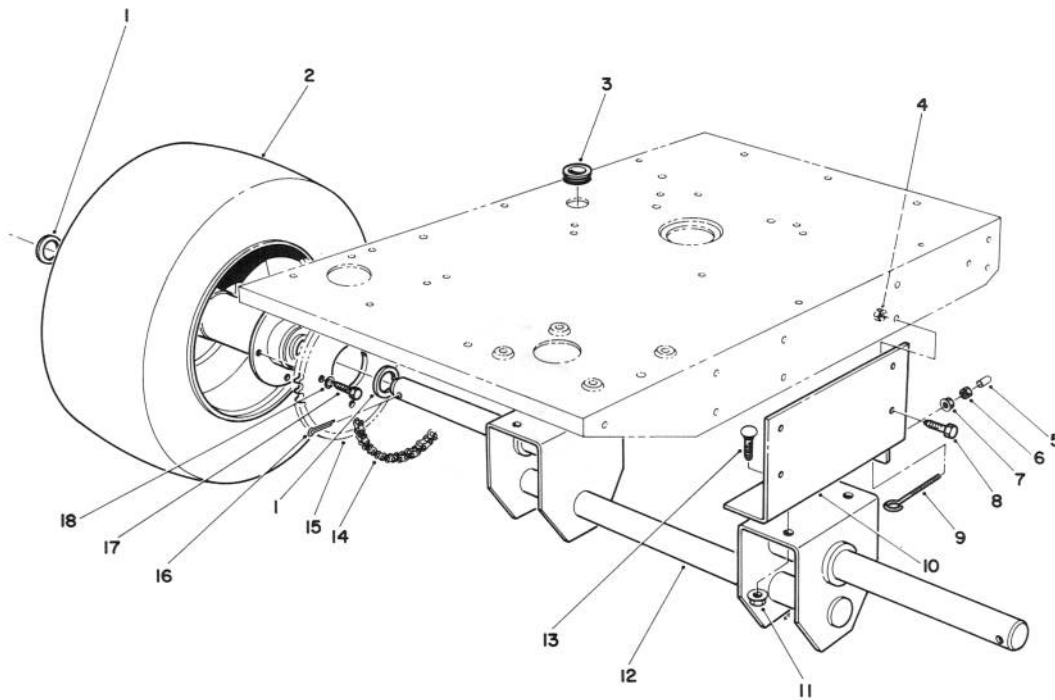


FRONT WHEEL & TIRE ASSEMBLY

C-0198-89

Ref. No.	Part No.	Description	No. Used
1	251-330	Bearing	2
2	231-115	Tire	1
3	242-82	Wheel	1

Ref. No.	Part No.	Description	No. Used
4	232-50	Tube — Inner	1
5	302-5	Fitting — Grease	1



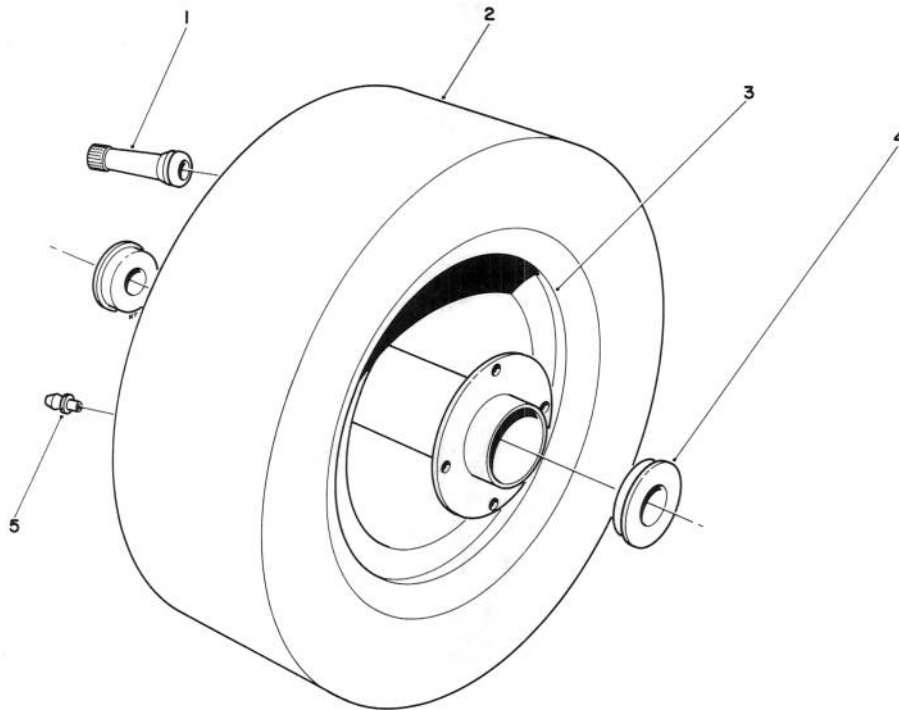
REAR WHEEL & AXLE ASSEMBLY

C-0199-89

Ref. No.	Part No.	Description	No. Used
1	51-4230	Washer — Wheel	4
2		Tire & Wheel Assy — Rear	2
3	237-100	Grommet	1
4	3296-39	Locknut	4
5	2410-66	Tip — Rod	2
6	3217-5	Hex Nut	2
7	32128-33	Locknut — Hex Flange	2
8	323-6	Capscrew — Hex. Hd.	4
9	68-0090	Screw — Adjusting	2
10	68-1490	Bracket — Rear Axle, L.H.	1

Ref. No.	Part No.	Description	No. Used
*	68-1480	Bracket — Rear Axle, R.H.	1
11	32128-21	Locknut — Hex. Flange	4
12	68-0400	Axle — Rear	1
13	3231-25	Bolt — Carriage	4
14	68-0190	Chain — Roller	2
15	68-0170	Sprocket — Drive	2
16	3272-30	Pin — Cotter	2
17	322-5	Capscrew — Hex. Hd.	8
18	3253-4	Lockwasher	8

*Not Illustrated

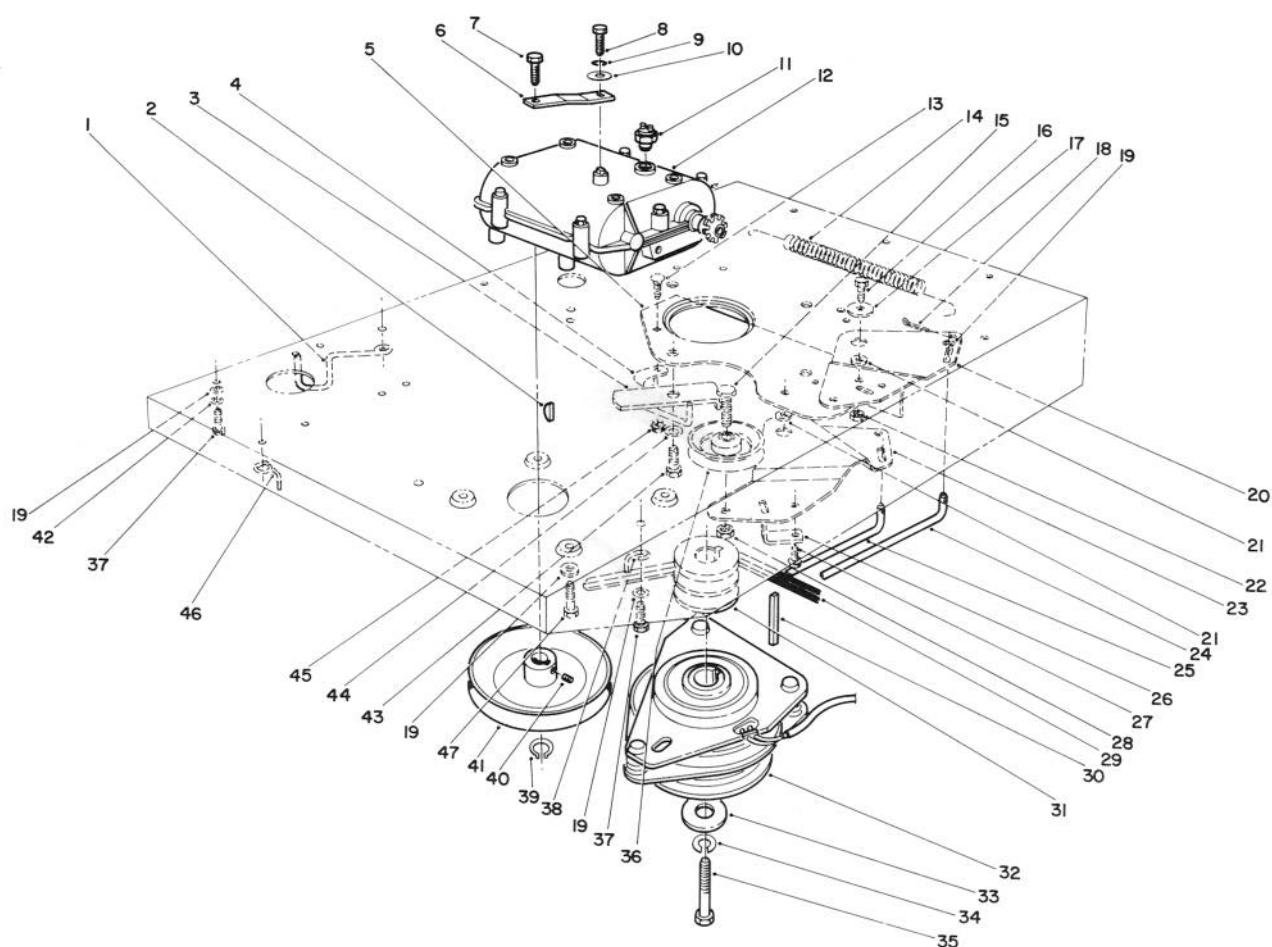


REAR TIRE & WHEEL ASSEMBLY

C-0200-89

Ref. No.	Part No.	Description	No. Used
1	232-27	Valve Stem w/cap	1
2	231-130	Tire	1
3	242-83	Wheel	1

Ref. No.	Part No.	Description	No. Used
4	251-321	Bearing	2
5	302-5	Fitting — Grease	1

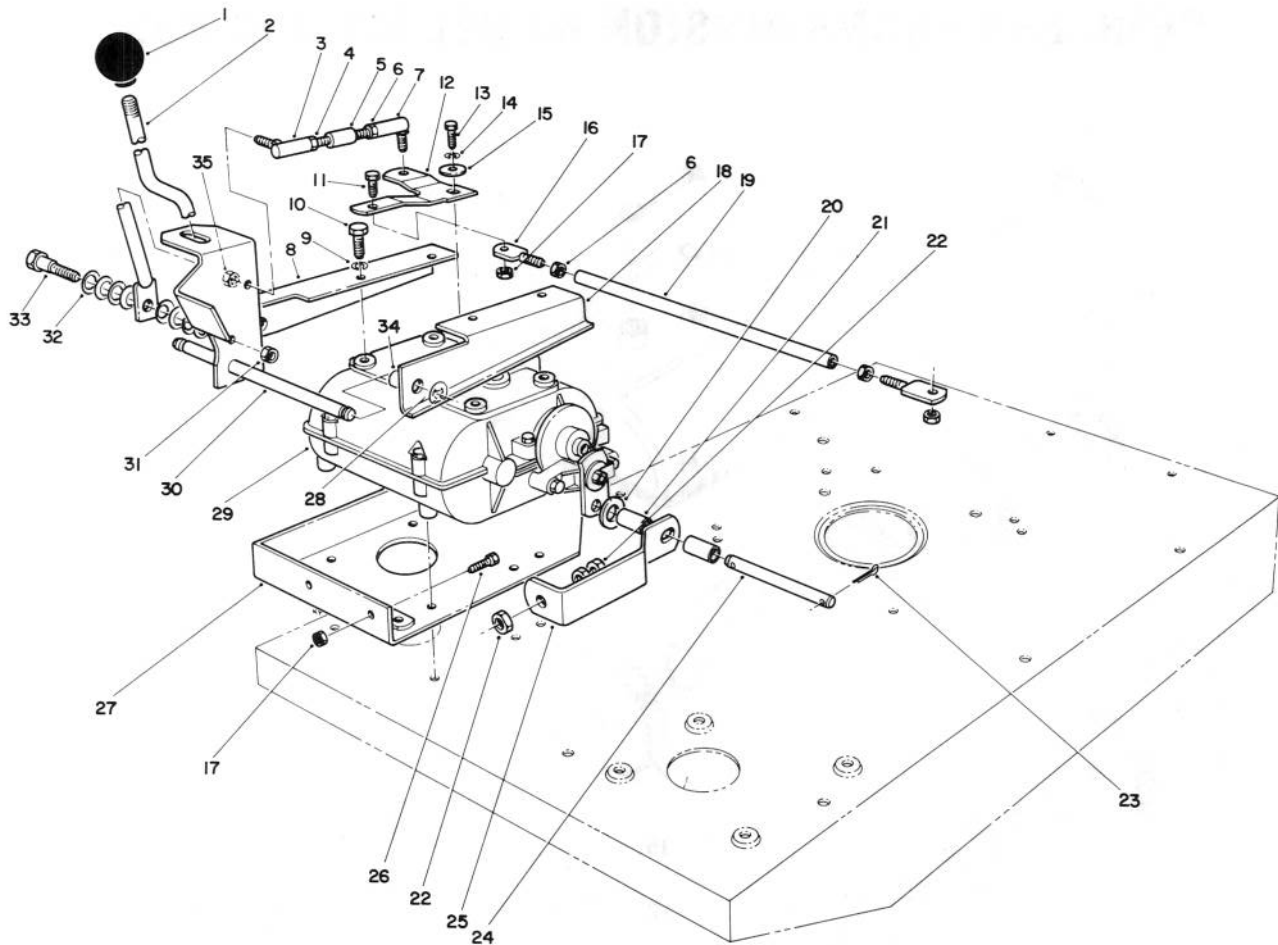


TRANSMISSION & CLUTCH ASSEMBLY

C-0239-89

Ref. No.	Part No.	Description	No. Used
1	68-0140	Rod — Belt	1
2	3257-5	Key — Woodruff	2
3	68-0100	Retainer — Clutch	1
4	2412-72	Clamp — Hose	1
5	68-0010	Panel — Pivot Support	1
6	68-0660	Arm — Shift L.H.	1
7	322-6	Capscrew — Hex. Hd.	1
8	329-23	Capscrew — Hex. Hd.	1
9	3253-3	Lockwasher	1
10	7-5461	Spacer	1
11	28-4250	Switch — Neutral	1
12	68-0060	Transmission — L.H.	1
13	3229-11	Bolt — Carriage	1
14	27-8960	Spring — Deck Engagement	2
15	32141-86	Screw — Leveler	2
16	322-3	Capscrew — Hex. Hd.	2
17	5-4460	Washer — Pivot	2
18	3272-10	Pin — Cotter	2
19	3256-23	Washer — Flat	16
20	68-0200	Bracket — Upper Traction Pivot	1
21	68-0020	Spacer — Idler Pivot	2
22	3296-47	Locknut	2
23	68-0300	Bracket — Lower Traction Pivot	1

Ref. No.	Part No.	Description	No. Used
24	68-0320	Pull Rod — Left Rear	1
25	68-0330	Pull Rod — Right Rear	1
26	68-0040	Retainer — Belt	2
27	46-8560	Screw — Hex Thrd. Form.	2
28	3296-59	Locknut	2
29	68-0080	V-Belt — Traction Drive	2
30	68-3220	Key	1
31	68-0050	Pulley — Traction Drive	1
32	54-3200	Clutch — Brake Assy.	1
33	44-8160	Washer — Clutch	1
34	3253-22	Lockwasher	1
35	3212-11	Capscrew — Hex. Hd.	1
36	68-0030	Idler	2
37	322-4	Capscrew — Hex. Hd.	10
38	68-0150	Guide — Belt	2
39	32120-64	Ring — External Retaining	2
40	3245-1	Setscrew — Hex. Socket	4
41	68-0180	Pulley — Transmission	2
42	3253-4	Lockwasher	6
43	322-5	Capscrew — Hex. Hd.	3
44	3290-456	Washer — Belleville	3
45	32149-2	Nut — Keps	1
46	68-3170	Guide — Belt	1
47	32140-45	Screw — Ind. Hd.	4



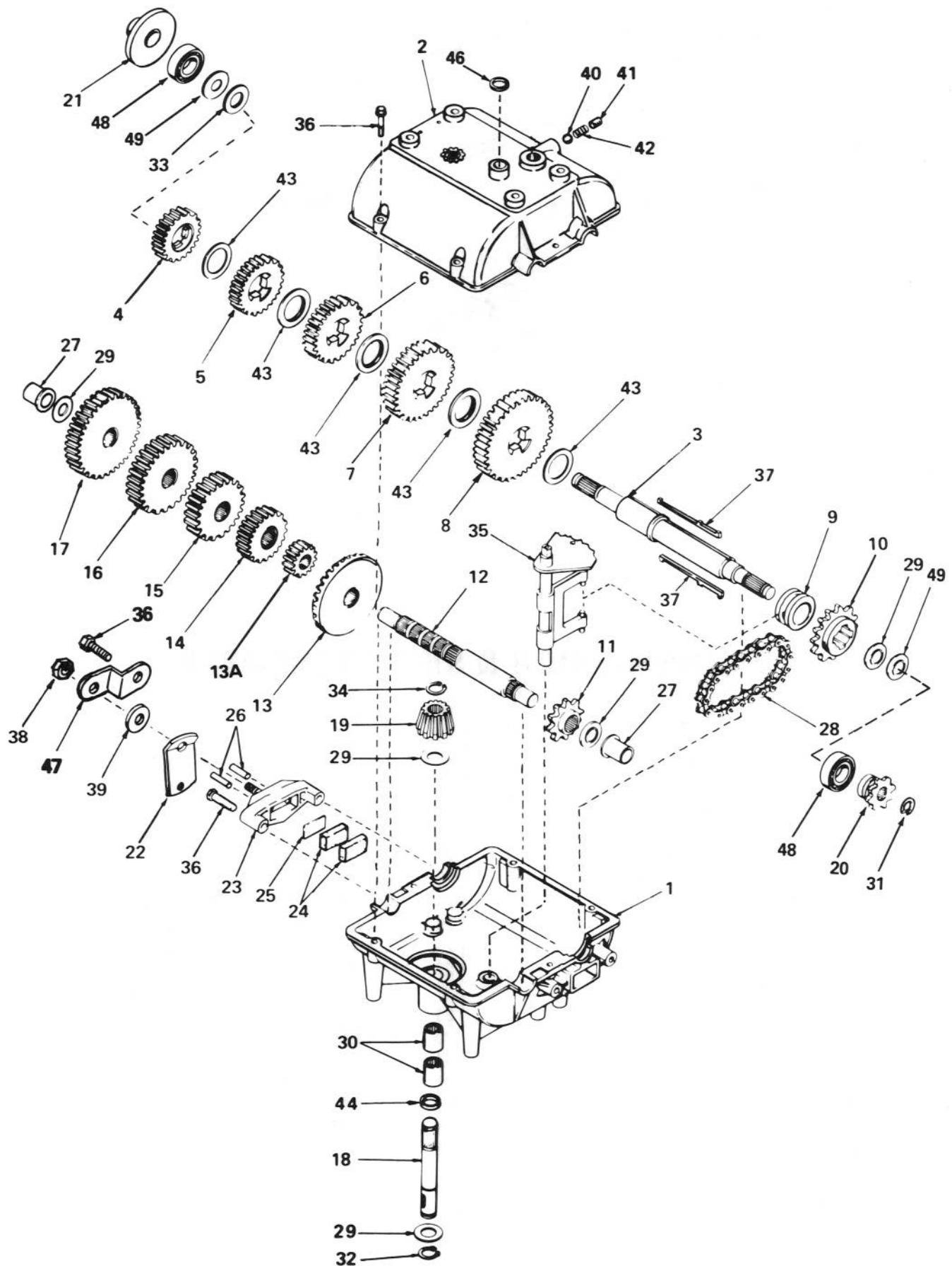
TRANSMISSION & SHIFT ASSEMBLY

C-0202-89

Ref. No.	Part No.	Description	No. Used
1	233-48	Knob — Shift Lever	1
2	68-0750	Lever — Shift	1
3	2411-42	Ball Joint Assy — L.H.	1
4	3220-20	Jam Nut — L.H.	1
5	68-3780	Adj. Shaft — Shift Lever (Incl. Ref. #3, 4, 6, & 7)	1
6	3220-2	Jam Nut	3
7	2411-32	Ball Joint Assy	1
8	68-0680	Bracket — Shift R.H.	1
9	3253-4	Lockwasher	4
10	32144-11	Screw — Hex. Thrd. Form.	4
11	322-6	Capscrew — Hex. Hd.	1
12	68-0670	Arm — Shift R.H.	1
13	329-23	Capscrew — Hex. Hd.	1
14	3253-3	Lockwasher	1
15	7-5461	Spacer	1
16	68-3180	Bearing — Rod End	2
17	3296-29	Locknut	4

Ref. No.	Part No.	Description	No. Used
18	68-0690	Bracket — Shift L.H.	1
19	68-0740	Shaft — Shift Link	1
20	3256-24	Washer — Flat	2
21	68-0640	Spacer	2
22	3218-4	Hex. Jam Nut	3
23	3272-10	Pin — Cotter	2
24	68-0630	Pin — Brake Linkage	1
25	68-0650	Adjuster — Brake	1
26	322-3	Capscrew — Hex. Hd.	2
27	68-0250	Pan — Transmission	1
28	32120-47	Ring — External Retaining	2
29	68-0070	Transmission — R.H.	1
30	68-0700	Pivot — Shift	1
31	3296-47	Locknut	1
32	3290-413	Washer — Belleville	8
33	28-0540	Bolt — Shoulder	1
34	256-296	Nyliner	2
35	3296-4	Locknut	2

PEERLESS TRANSMISSION MODEL NO. 700-030

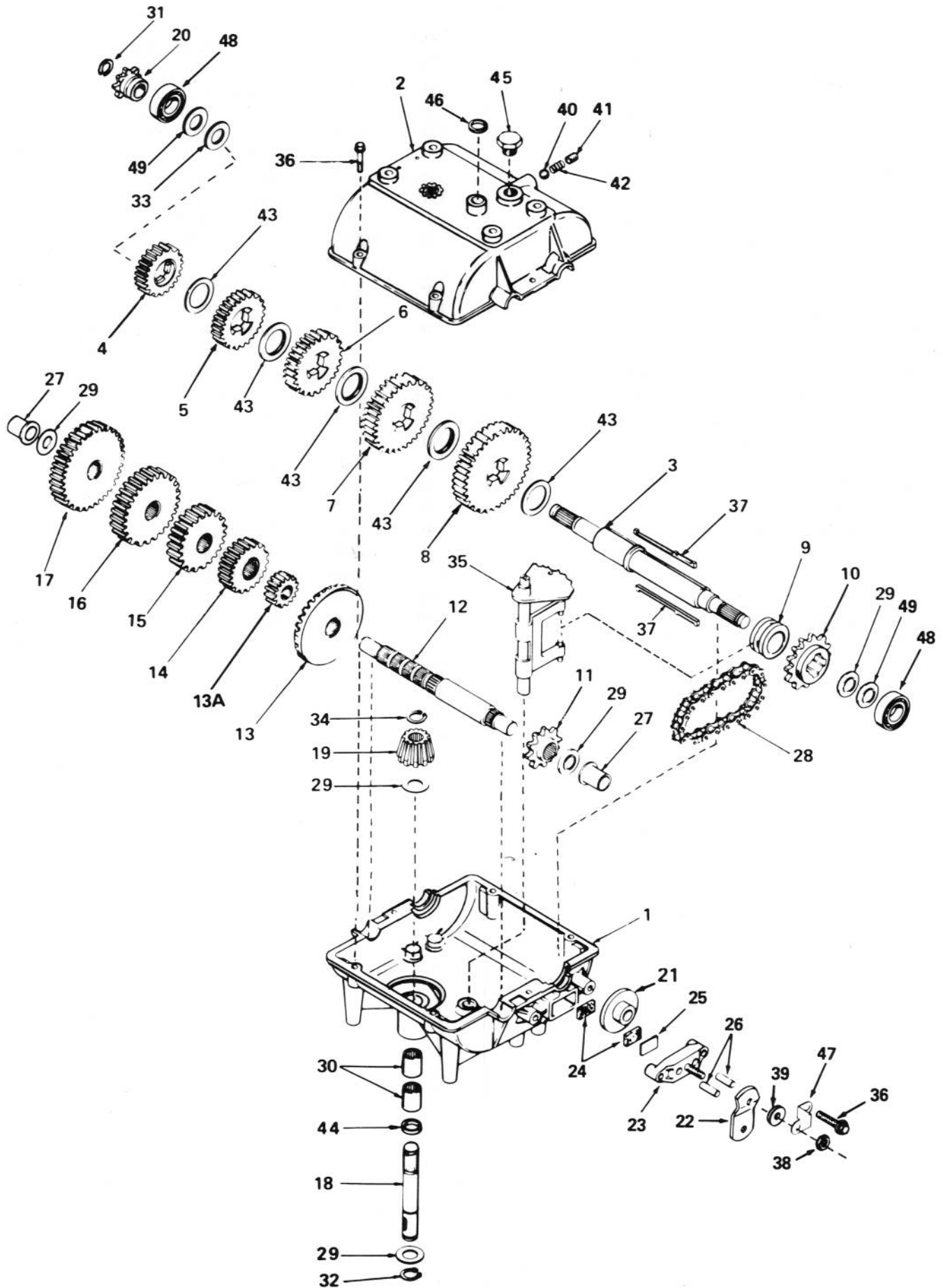


PEERLESS TRANSMISSION MODEL NO. 700-030

Ref. No.	Part No.	Description	No. Used
1	770090	Case, Transmission	1
2	772099	Cover, Transmission	1
3	776289	Shaft, Output	1
4	778209	Gear, Spur (19 teeth)	1
5	778122A	Gear, Spur (22 teeth)	1
6	778123A	Gear, Spur (25 teeth)	1
7	778124A	Gear, Spur (30 teeth)	1
8	778125	Gear, Spur (35 teeth)	1
9	784266	Collar, Shift	1
10	786083	Sprocket (18 teeth)	1
11	786082	Sprocket (9 teeth)	1
12	776134	Shaft, Counter	1
13	778137A	Gear, Bevel (42 teeth)	1
13A	778136	Gear, Spur (15 teeth)	1
14	778126A	Gear, Spur (20 teeth)	1
15	778127A	Gear, Spur (25 teeth)	1
16	778128A	Gear, Spur (28 teeth)	1
17	778163	Gear, Spur (31 teeth)	1
18	776135	Shaft, Input	1
19	778113A	Bevel Pinion, Input	1
20	786048	Sprocket (8 teeth)	1
21	790003	Disk	1
22	790046	Lever, Brake	1
23	790025	Holder, Brake Pad	1
24	790006	Pad, Brake	2
25	790007	Plate, Brake Pad	1

Ref. No.	Part No.	Description	No. Used
26	786026	Pin, Dowel	2
27	780105A	Bushing, Flanged	2
28	786081	Chain, Roller (No. 41 chain, 24 links)	1
29	780072	Washer, Thrust	5
30	780086	Bearing, Needle	2
31	792072	Ring, Retaining	1
32	792035	Ring, Retaining	1
33	780109	Washer	1
34	788040	Ring, Retaining	1
35	784267	Rod & Fork Assy., Shift	1
36	792073	Screw, Flanged Hex. Hd. Thrd. Form 1/4-20 x 1-1/4	8
37	792089A	Key	2
38	792075	Nut, Lock, 5/16-24	1
39	792076	Washer, Flat, 5/16	1
40	792077	Ball, Steel, 5/16"	1
41	792078	Screw, Set, 3/8-16 x 3/8	1
42	792079	Spring	1
43	780108	Washer, Thrust	5
44	792001	"O" Ring	1
46	788069	Seal, Square Cut	1
47	786086	Bracket, Brake Lever	1
48	780092	Bearing, Ball	2
49	780065	Washer, Thrust	2

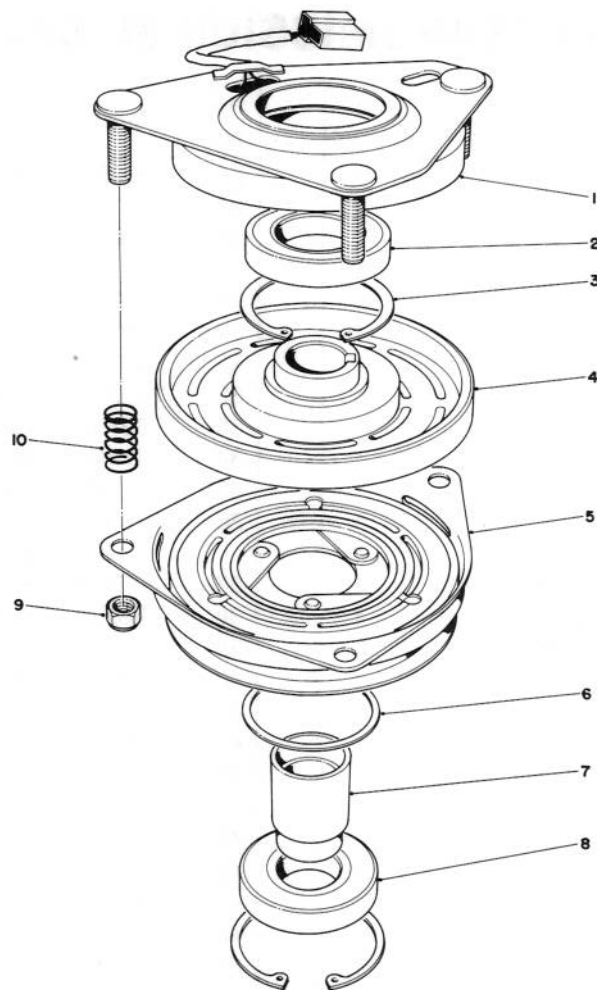
PEERLESS TRANSMISSION MODEL NO. 700-029



PEERLESS TRANSMISSION MODEL NO. 700-029

Ref. No.	Part No.	Description	No. Used
1	770090	Case, Transmission	1
2	772099	Cover, Transmission	1
3	776289	Shaft, Output	1
4	778209	Gear, Spur (19 teeth)	1
5	778122A	Gear, Spur (22 teeth)	1
6	778123A	Gear, Spur (25 teeth)	1
7	778124A	Gear, Spur (30 teeth)	1
8	778125	Gear, Spur (35 teeth)	1
9	784266	Collar, Shift	1
10	786083	Sprocket (18 teeth)	1
11	786082	Sprocket (9 teeth)	1
12	776134	Shaft, Counter	1
13	778137A	Gear, Bevel (42 teeth)	1
13A	778136	Gear, Spur (15 teeth)	1
14	778126A	Gear, Spur (20 teeth)	1
15	778127A	Gear, Spur (25 teeth)	1
16	778128A	Gear, Spur (28 teeth)	1
17	778163	Gear, Spur (31 teeth)	1
18	776135	Shaft, Input	1
19	778113A	Bevel Pinion, Input	1
20	786048	Sprocket (8 teeth)	1
21	790003	Disk	1
22	790046	Lever, Brake	1
23	790025	Holder, Brake Pad	1
24	790006	Pad, Brake	2
25	790007	Plate, Brake Pad	1

Ref. No.	Part No.	Description	No. Used
26	786026	Pin, Dowel	2
27	780105A	Bushing, Flanged	2
28	786081	Chain, Roller (No. 41 chain, 24 links)	1
29	780072	Washer, Thrust	5
30	780086	Bearing, Needle	2
31	792072	Ring, Retaining	1
32	792035	Ring, Retaining	1
33	780109	Washer	1
34	788040	Ring, Retaining	1
35	784267	Rod & Fork Assy., Shift	1
36	792073	Screw, Flanged Hex. Hd. Thrd. Form 1/4-20 x 1-1/4	8
37	792089A	Key	2
38	792075	Nut, Lock, 5/16-24	1
39	792076	Washer, Flat, 5/16	1
40	792077	Ball, Steel, 5/16"	1
41	792078	Screw, Set, 3/8-16 x 3/8	1
42	792079	Spring	1
43	780108	Washer, Thrust	5
44	792001	"O" Ring	1
45	792074	Plug, Threaded	1
46	788069	Seal, Square Cut	1
47	786086	Bracket, Brake Lever	1
48	780092	Bearing, Ball	2
49	780065	Washer, Thrust	2

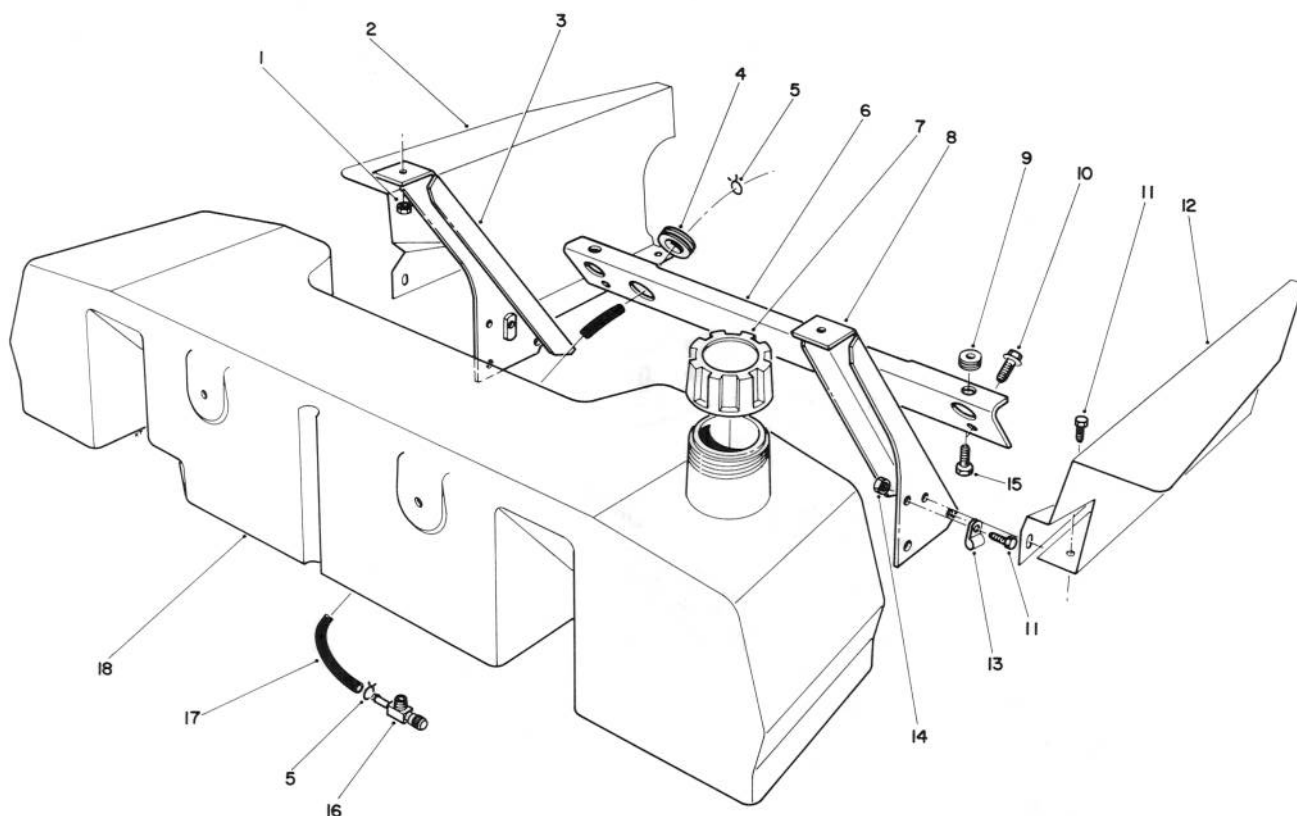


CLUTCH ASSEMBLY NO. 54-3200

T-0080-89

Ref. No.	Part No.	Description	No. Used
1	44-8350	Field Assy (Incl. Ref. #2 & 3)	1
2	251-292	Bearing — Field	1
3	44-8310	Retaining Ring	2
4	44-8360	Field Coil, Rotor & Bearing Assy (Incl. Ref. #1)	1
5	55-7410	Armature & Pulley Assy (Incl. Ref. #3, 6, 7 & 8)	1

Ref. No.	Part No.	Description	No. Used
6	44-8330	Spacer — Pulley Bearing	1
7	44-8340	Bearing Collar	1
8	251-291	Bearing — Pulley	1
9	3296-5	Locknut	3
10	44-8320	Spring	3

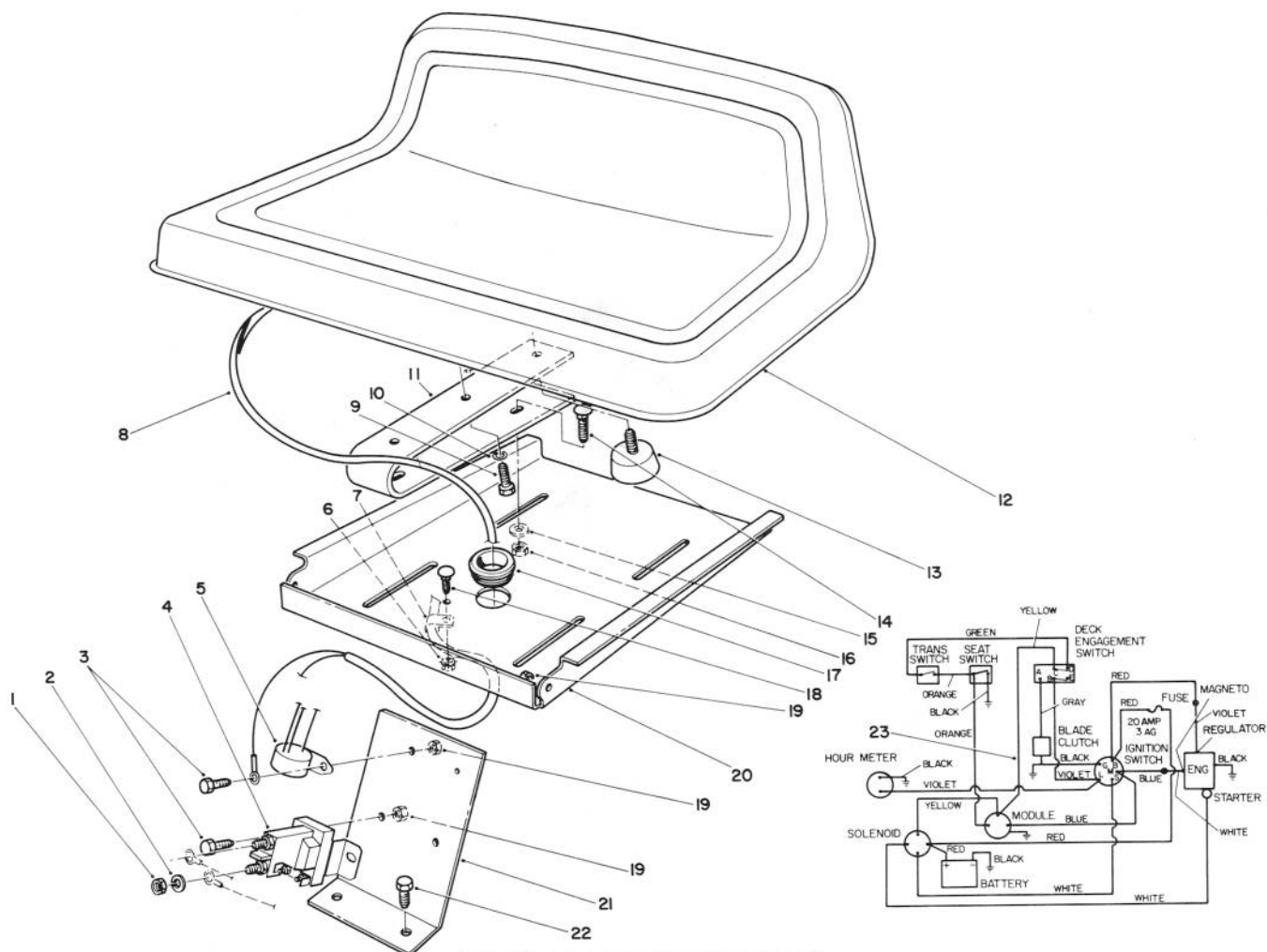


FUEL TANK ASSEMBLY

C-0203-89

Ref. No.	Part No.	Description	No. Used
1	3296-29	Locknut	2
2	68-1980	Liner — Fender R.H.	1
3	68-1820	Support — Right Rear	1
4	237-100	Grommet	1
5	2210-185	Clamp — Hose	2
6	68-2030	Support — Gas Tank	1
7	55-3570	Gas Cap Assembly	1
8	68-1840	Support — Left Rear	1
9	237-136	Grommet	4

Ref. No.	Part No.	Description	No. Used
10	3234-5	Capscrew — Hex. Flange Hd.	2
11	322-1	Capscrew — Hex. Hd.	7
12	68-1990	Liner — Fender L.H.	1
13	2412-10	Clamp — Hose	1
14	3296-39	Locknut	8
15	3250-36	Screw — Pan Fil. Hd.	4
16	68-3010	Valve — Fuel	1
17	51-3218	Line — Fuel	1
18	68-2020	Tank — Gas	1



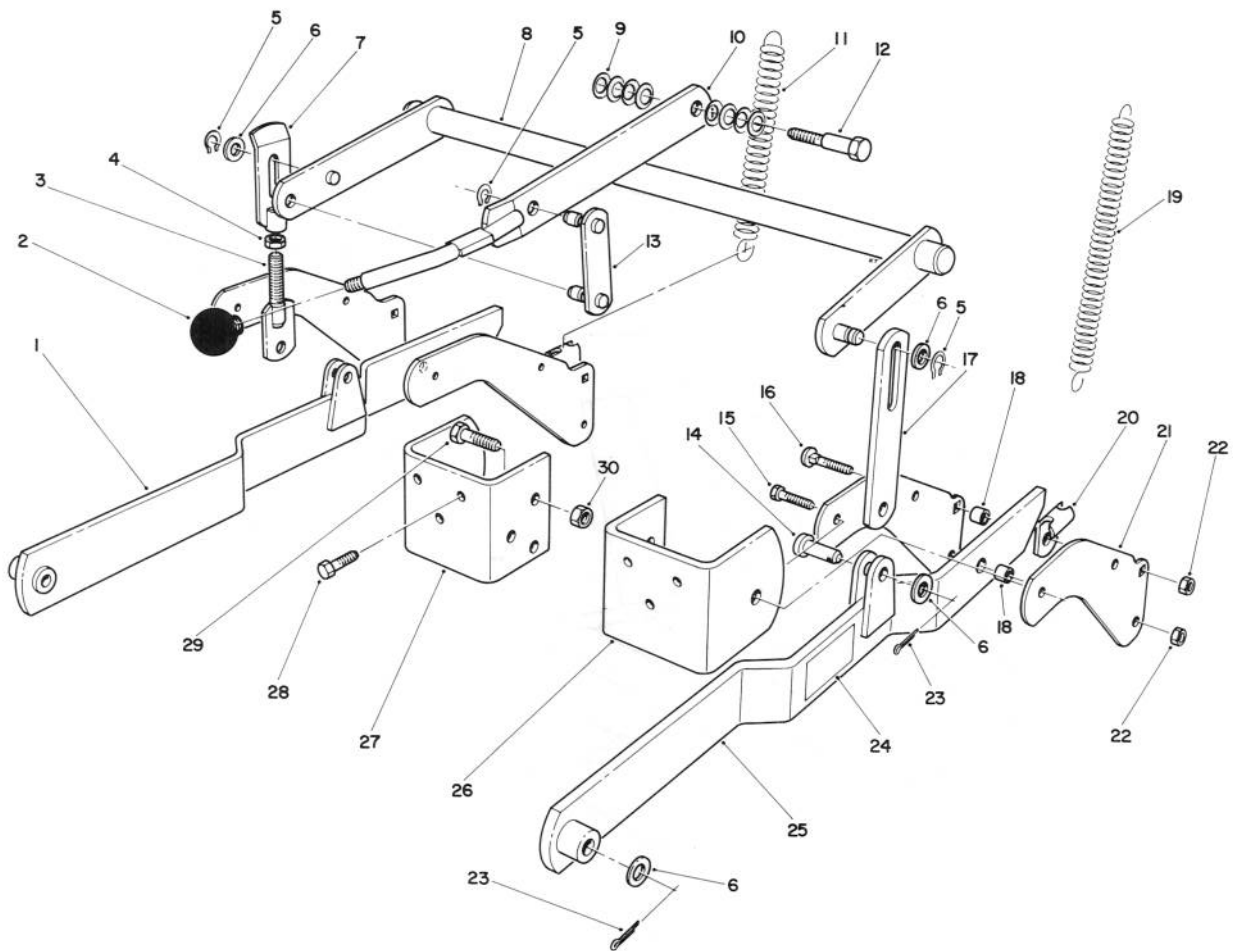
SEAT ASSEMBLY

C-0240-89

Ref. No.	Part No.	Description	No. Used
1	3218-1	Hex. Jam Nut	2
2	3253-3	Lockwasher	2
3	321-3	Hex. Hd. Capscrew	3
4	47-1910	Solenoid — Starter	1
5	68-2150	Module	1
6	32149-2	Nut — Keps	2
7	2412-72	Clamp — R	2
8	38-1420	Switch — Seat	1
9	322-3	Hex. Hd. Capscrew	2
10	3253-4	Lockwasher	2
11	68-3280	Spring — Seat	2
12	38-0840	Seat	1

Ref. No.	Part No.	Description	No. Used
13	68-3270	Bumper — Rubber	2
14	3230-2	Carriage Bolt	4
15	3256-23	Washer — Flat	4
16	3296-29	Locknut	4
17	237-100	Grommet	1
18	3229-11	Carriage Bolt	2
19	3296-42	Locknut	5
20	68-1890	Pan — Seat	1
21	68-2110	Panel — Elect. Components	1
22	322-1	Hex. Hd. Capscrew	2
23	68-3210	Wire Harness	1
*	3290-378	Tie — Cable	1

*Not Illustrated



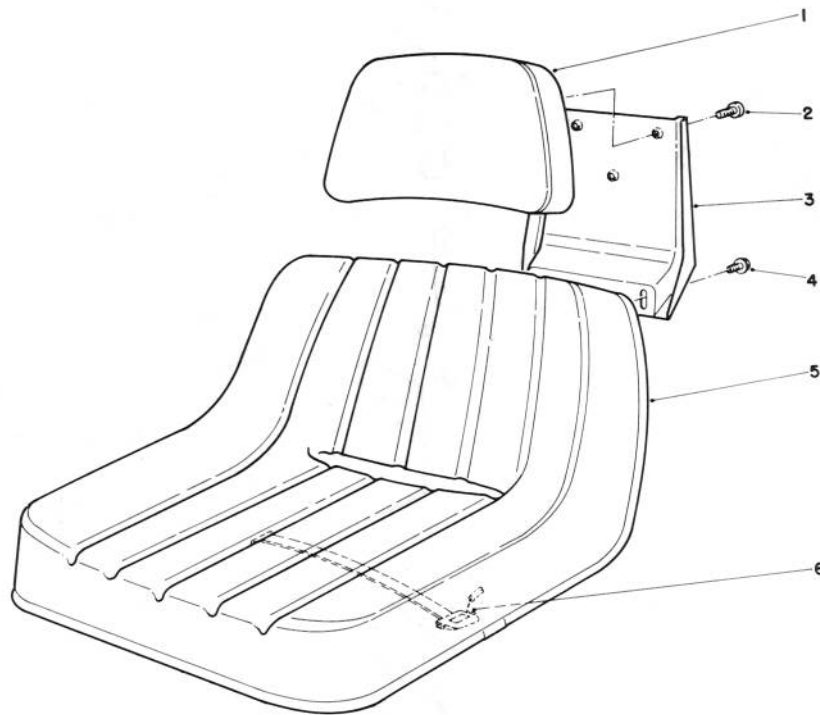
HEIGHT OF CUT ASSEMBLY

C-0241-89

Ref. No.	Part No.	Description	No. Used
1	13-4539	Lift Bar — R.H. (Incl. Ref. #24)	1
2	233-48	Knob	1
3	68-1220	Plate — H.O.C.	1
4	3220-5	Hex. Jam Nut	1
5	32151-61	Ring — External Retaining	4
6	3256-26	Washer — Flat	6
7	68-1190	Link — H.O.C.	1
8	68-1300	Arm — H.O.C. Pivot	1
9	3290-413	Washer — Belleville	8
10	68-1270	Lever — H.O.C.	1
11	68-2190	Spring — Extension	1
12	28-0540	Bolt — Shoulder	1
13	68-1250	Upper Link — H.O.C.	1
14	283-60	Pin — Clevis	2
15	322-6	Hex. Hd. Capscrew	6
16	3230-3	Carriage Bolt	2
17	68-1340	Link — Deck Suspension	1

Ref. No.	Part No.	Description	No. Used
18	68-1090	Spacer — Deck Lift	8
19	68-2180	Spring — Extension	1
20	68-2170	Link — Deck Spring	2
21	68-1140	Arm — Rear Pivot	4
22	3296-29	Locknut	8
23	3272-11	Cotter Pin	4
24	55-4300	Decal Warning	2
25	13-4549	Lift Bar — L.H. (Incl. Ref. #24)	1
26	68-1590	U — Bracket — Deck Lift L.H.	1
27	68-1580	U — Bracket — Deck Lift R.H.	1
28	322-4	Hex. Hd. Capscrew	3
29	323-7	Hex. Hd. Capscrew	6
30	3296-39	Nut	6
*	13-3259	Loose Parts	1

*Not Illustrated

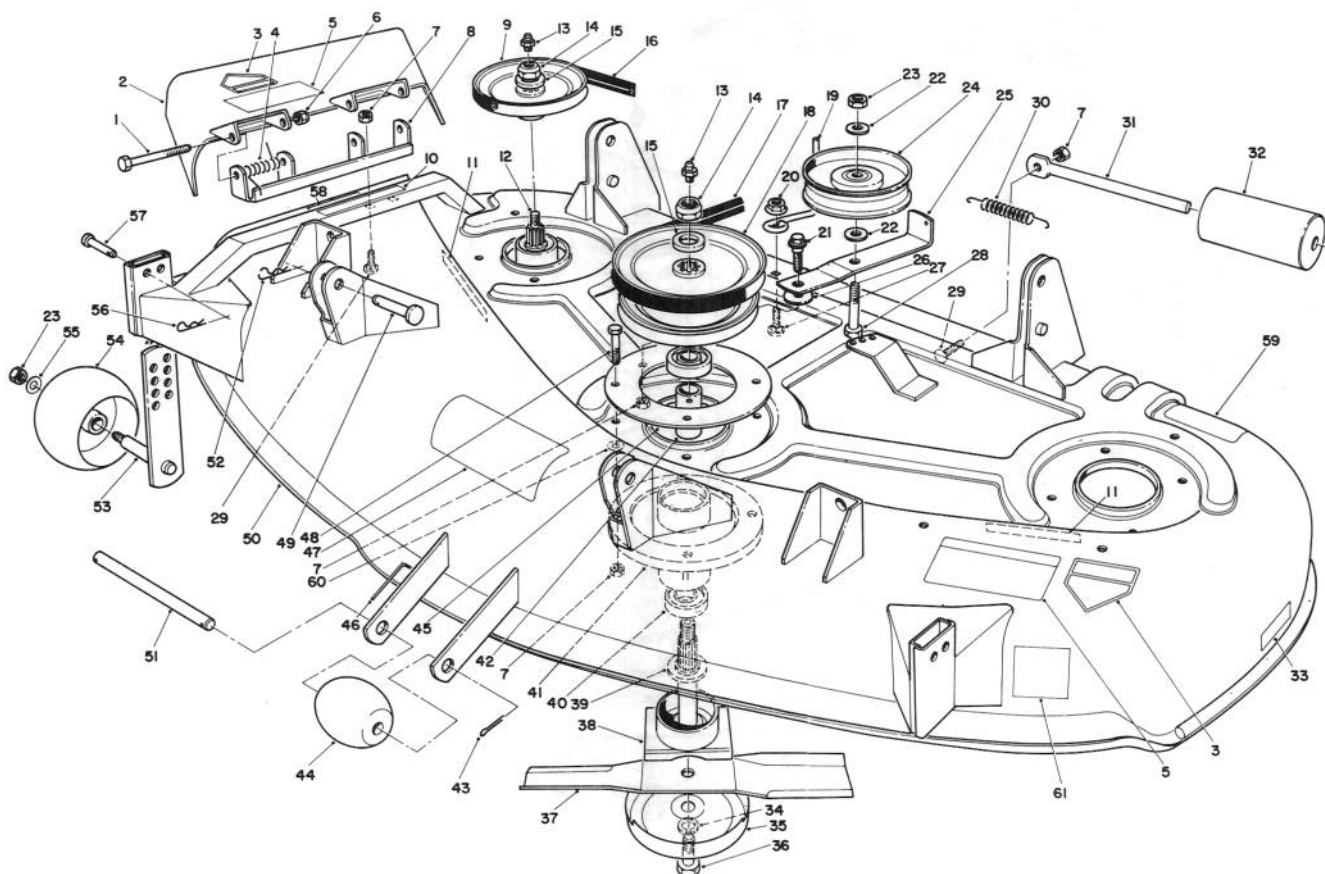


DELUXE SEAT KIT NO. 68-3800 (OPTIONAL)

C-0209-89

Ref. No.	Part No.	Description	No. Used
1	66-7520	Back Rest	1
2	32104-81	Screw — Phillip Head	3
3	66-7530	Plate — Bracket	1

Ref. No.	Part No.	Description	No. Used
4	3234-7	Screw — Hex. Hd. Flange	2
5	66-7510	Seat	1
6	38-1420	Switch — Seat	1

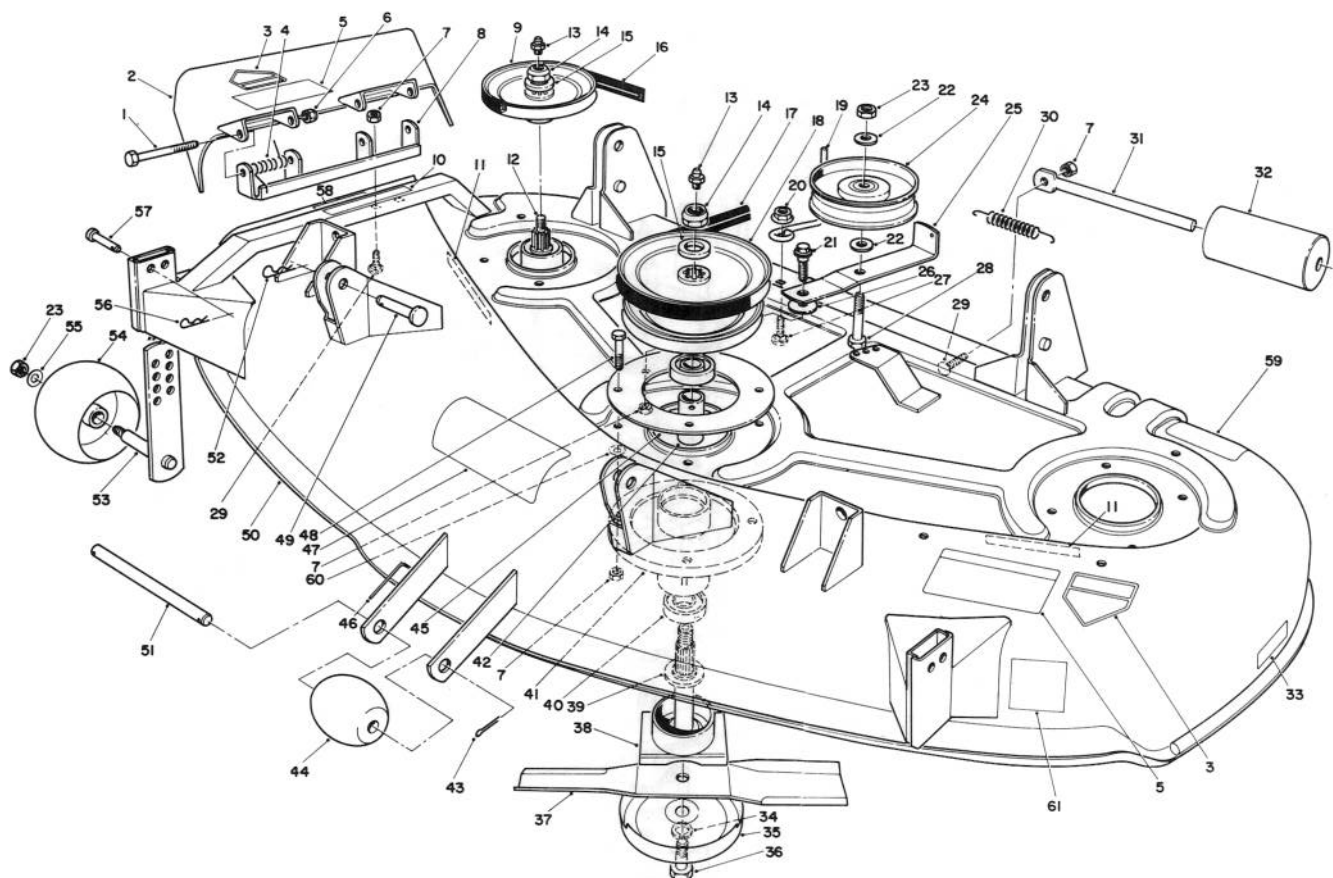


C-0242-89

44" CUTTING DECK MODEL NO. 55660 (OPTIONAL)

Ref. No.	Part No.	Description	No. Used
1	3211-15	Hex Hd. Capscrew	2
2	68-3470	Deflector (Incl . Ref # 3 & 5)	1
3	43-8480	Decal - Danger	2
4	40-6230	Spring - Torsion	2
5	66-1340	Decal - Danger	2
6	3296-5	Locknut	2
7	3296-29	Locknut	18
8	55-8320	Bracket - Pivot	1
9	67-7690	Pulley - Spindle	2
10	36-3400	Decal - Warning	1
11	67-5360	Decal - Danger	2
12	71-2780	Shaft - Spindle	2
13	302-2	Grease Fitting	3
14	32146-20	Locknut	3
15	7-4150	Washer	3
16	57-6990	V-Belt - Deck	1
17	54-2750	V-Belt - Drive	1
18	67-7650	Pulley	1
19	52-4780	Rod - Belt	2
20	32128-13	Flange Locknut	2
21	27-0410	Screw - Shoulder	1
22	3256-3	Washer	2

Ref. No.	Part No.	Description	No. Used
23	3296-39	Locknut	3
24	36-3220	Pulley - Idler	1
25	57-6520	Arm - Idler	1
26	5-4460	Washer	1
27	3230-2	Carriage Bolt	2
28	323-9	Hex Hd. Capscrew	1
29	3230-18	Carriage Bolt	5
30	57-6540	Spring - Extension	1
31	62-4480	Shaft - Roller	1
32	36-1740	Roller - Deck	1
33	57-4830	Decal - Deck	1
34	3253-8	Lockwasher	3
35	67-7561	Cup - Anti-Scalp	3
36	51-4060	Bolt - Blade	3
37	54-0010	Blade	3
38	71-2790	Shaft - Spindle	1
39	67-7570	Spacer - Spindle	3
40	251-257	Bearing - Ball	6
41	67-7590	Housing - Spindle	3
42	67-7580	Spacer - Bearing	3
43	3272-11	Pin - Cotter	1
44	29-4820	Roller	1



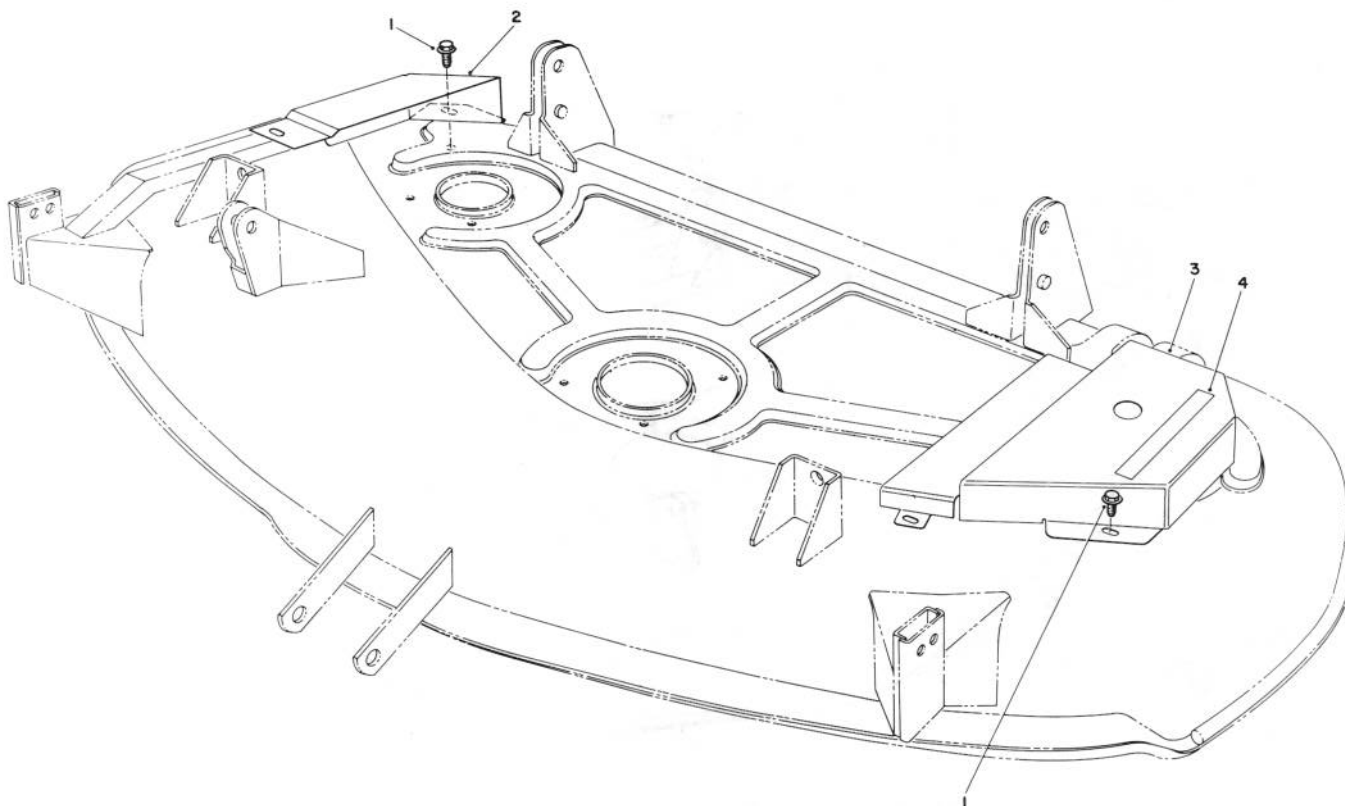
C-0242-89

44" CUTTING DECK MODEL NO. 55660 (OPTIONAL) (CONTINUED)

Ref. No.	Part No.	Description	No. Used
45	55-8280	Ring - Deck Support	3
46	57-0690	Pin - Special	1
47	57-7010	Decal - Belt Routing	1
48	322-4	Hex Hd. Capscrew	12
49	283-8	Pin - Clevis	4
50	13-3929	Deck - Cutting (Incl. Ref. # 3, 5, 10, 11, 33, 47, 58, 59, & 61)	1
51	57-0680	Shaft - Roller	1
52	3290-355	Hairpin Cotter	4

Ref. No.	Part No.	Description	No. Used
53	68-2350	Plate - Gage Wheel	2
54	68-2730	Wheel - Gage	2
55	3256-24	Washer	2
56	3290-467	Hairpin Cotter	2
57	283-2	Pin - Clevis	2
58	66-6380	Decal - Danger	1
59	68-8340	Decal - Caution	1
60	3256-2	Flat Washer	A/R
61	68-3380	Decal - Wheel Adjustment	1
*	68-3160	Spring - Extension	1

*Not Illustrated

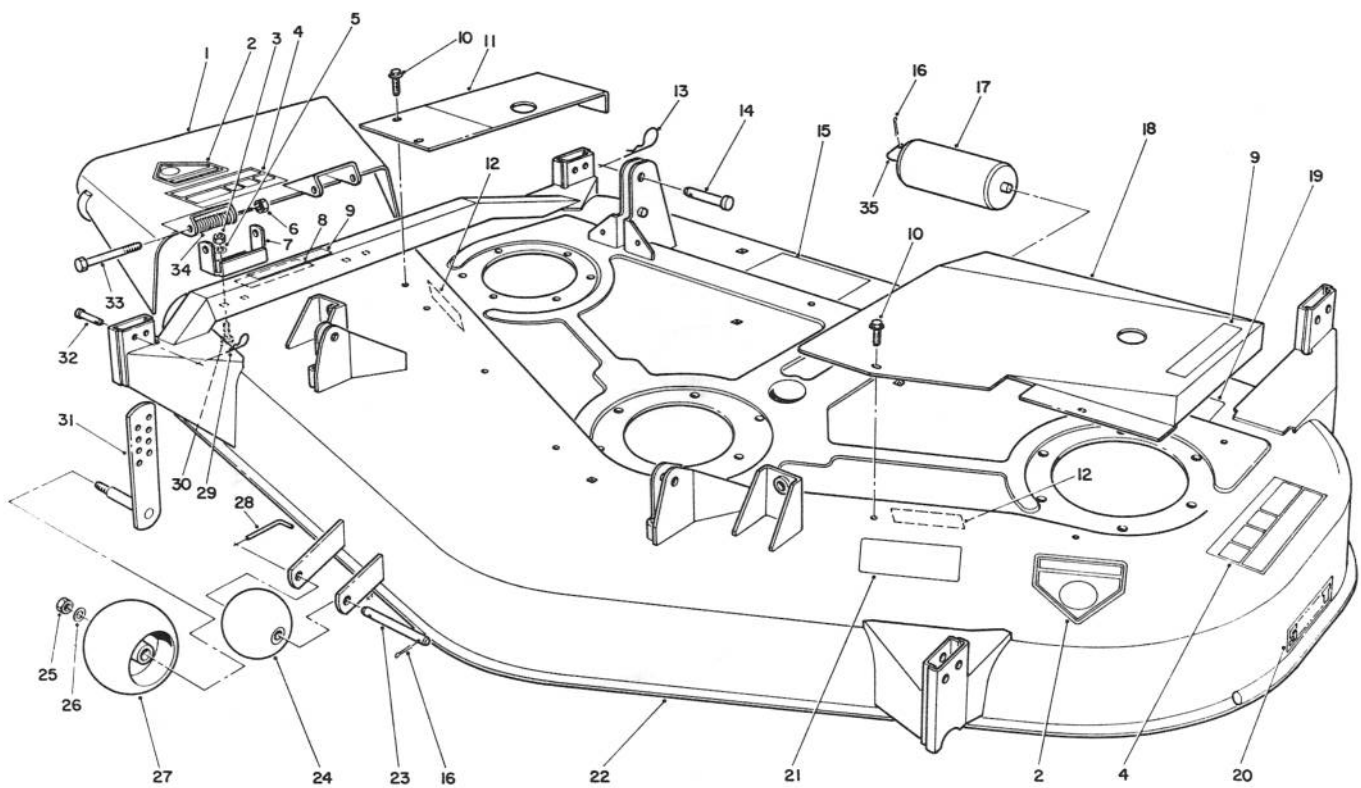


44" CUTTING DECK MODEL NO. 55660 (OPTIONAL) (CONTINUED)

C-0243-89

Ref. No.	Part No.	Description	No. Used
1	46-8560	Screw - Self Tapping	5
2	68-2700	Cover - R.H.	1

Ref. No.	Part No.	Description	No. Used
3	54-2220	Cover - L.H.	1
4	36-3400	Decal - Warning	1

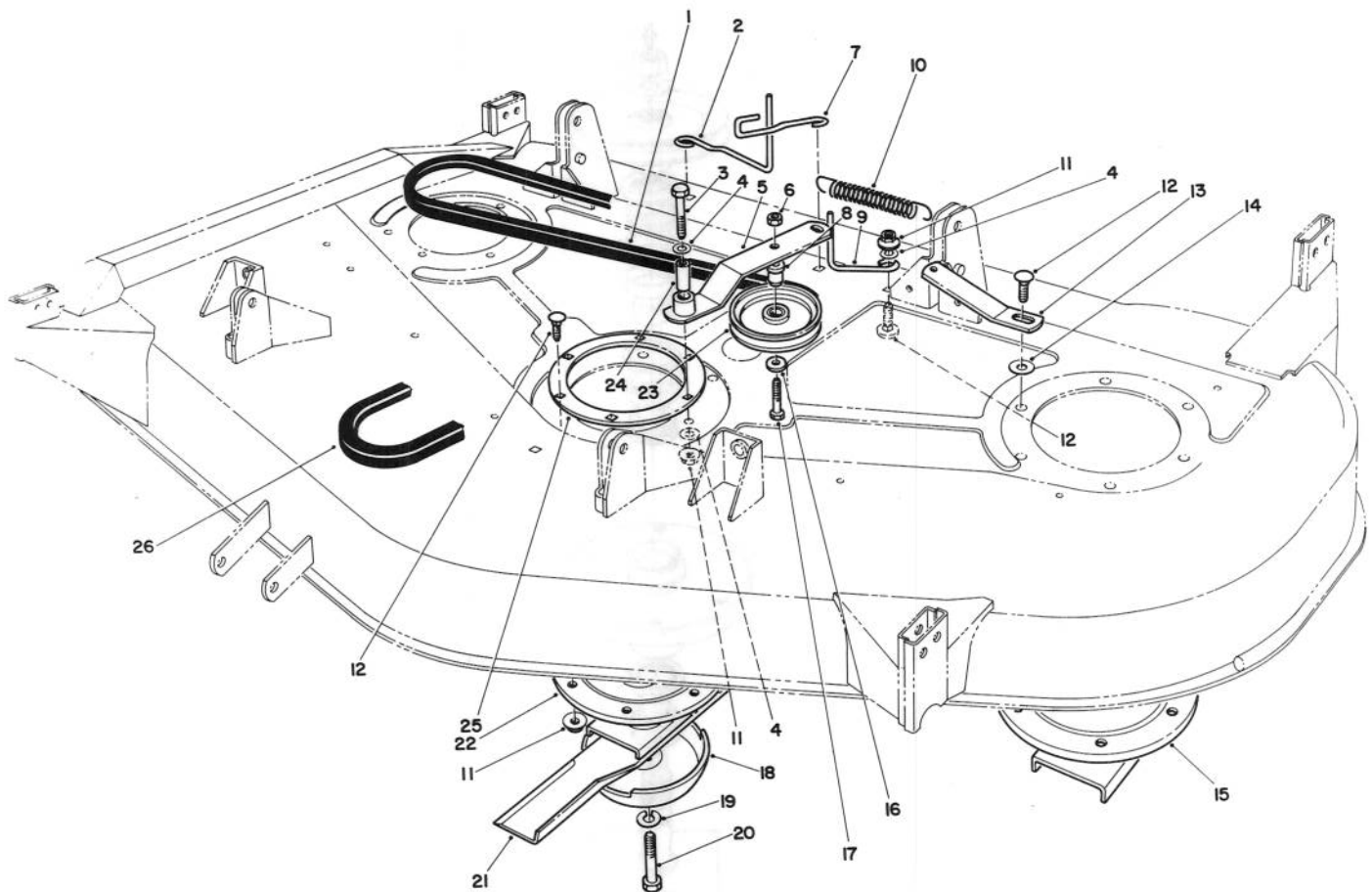


C-0244-89

52" CUTTING DECK MODEL NO. 55670 (OPTIONAL)

Ref. No.	Part No.	Description	No. Used
1	68-3480	Deflector Assembly (Incl. Ref. # 2 & 4)	1
2	43-8480	Decal - Danger	2
3	3217-6	Hex Nut	4
4	66-1340	Decal - Danger	2
5	3253-4	Lockwasher	4
6	3296-5	Locknut	2
7	29-5590	Pivot Bracket - Deflector	2
8	66-6380	Decal - Danger	1
9	36-3400	Decal - Warning	2
10	46-8560	Hex Flange Hd. Thr'd Form Screw	7
11	68-2280	Cover - R.H.	1
12	67-5360	Decal - Danger	2
13	3290-355	Hairpin Cotter	4
14	283-8	Pin - Clevis	4
15	68-3260	Decal - Belt Routing	1
16	3272-11	Cotter Pin	3
17	36-1740	Roller - Deck	2
18	68-2320	Cover - L.H.	1

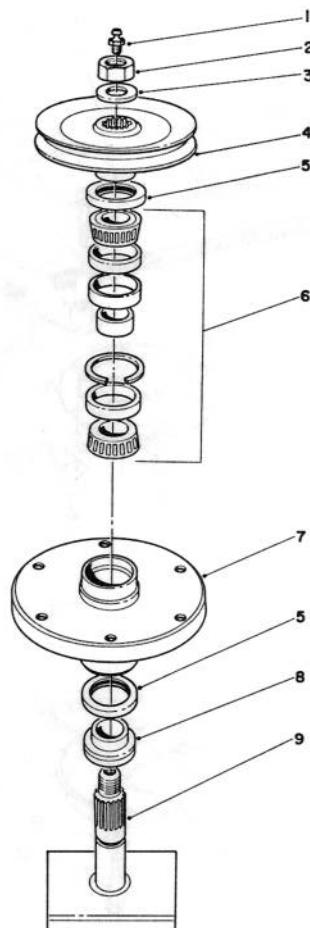
Ref. No.	Part No.	Description	No. Used
19	68-8340	Decal - Caution	1
20	68-3250	Decal - 52" Cut	1
21	68-3380	Decal - Gage Wheel Adj.	1
22	13-3939	Deck Ass'y - 52" (Incl. Ref. # 2, 4, 8, 9, 12, 15, & 19-21)	1
23	57-0680	Shaft - Roller	1
24	29-4820	Roller	1
25	3296-39	Locknut	4
26	3256-24	Flat Washer	4
27	68-2730	Wheel - Gage	4
28	57-0690	Cotter Pin - Special	1
29	3290-467	Hairpin Cotter	4
30	3230-18	Carriage Bolt	4
31	68-2350	Plate - Gage Wheel	4
32	283-2	Pin - Clevis	4
33	3211-15	Hex Hd. Capscrew	2
34	40-6230	Spring - Torsion	2
35	40-0340	Shaft - Rear Roller	2



C-0245-89

52" CUTTING DECK MODEL NO. 55670 (OPTIONAL) (CONTINUED)

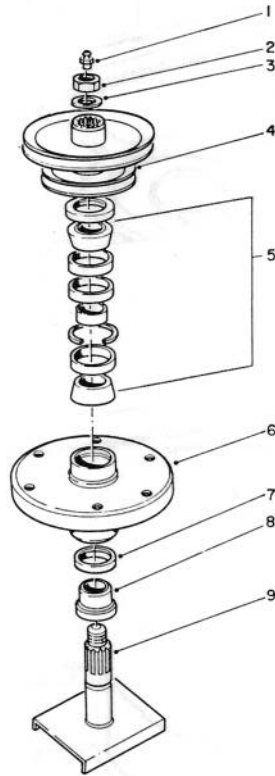
Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	27-1160	V-Belt - Deck	1	14	3256-3	Flat Washer	1
2	68-2390	Rod - Belt	1	15	27-0870	Spindle Assembly	2
3	323-11	Hex Hd. Capscrew	1	16	7-0081	Washer - Special	1
4	3256-24	Flat Washer	5	17	55-7630	Bolt - Special	1
5	55-7640	Idler Arm W.A.	1	18	27-1000	Cup - Anti-Scalp	3
6	3296-5	Locknut	1	19	3253-27	Lockwasher	3
7	55-7620	Guide - Belt	1	20	44-2200	Screw - Blade	3
8	65-5950	Bushing - Pulley	1	21	27-0990	Blade - 18"	3
9	68-2380	Rod - Belt	1	22	54-7781	Spindle Ass'y - Drive	1
10	51-3650	Spring - Extension	1	23	65-5940	Pulley - Idler	1
11	32128-21	Flange Locknut	21	24	51-3640	Sleeve - Idler Pivot	1
12	3231-22	Carriage Bolt	20	25	27-7680	Ring - Deck Support	3
13	55-7650	Plate - Spring	1	26	68-2960	V-Belt - Drive	1



T-0111-89

DRIVE SPINDLE NO. 27-0870

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	302-2	Grease Fitting	1	6	46-8530	Bearing Assembly	1
2	32146-20	Nut - Locking Jam	1	7	61-4160	Housing - Spindle	1
3	7-4150	Washer	1	8	27-0950	Spacer - Spindle Bearing	1
4	27-0970	Pulley & Hub	1	9	27-0920	Shaft - Spindle	1
5	253-139	Seal - Wave	2				

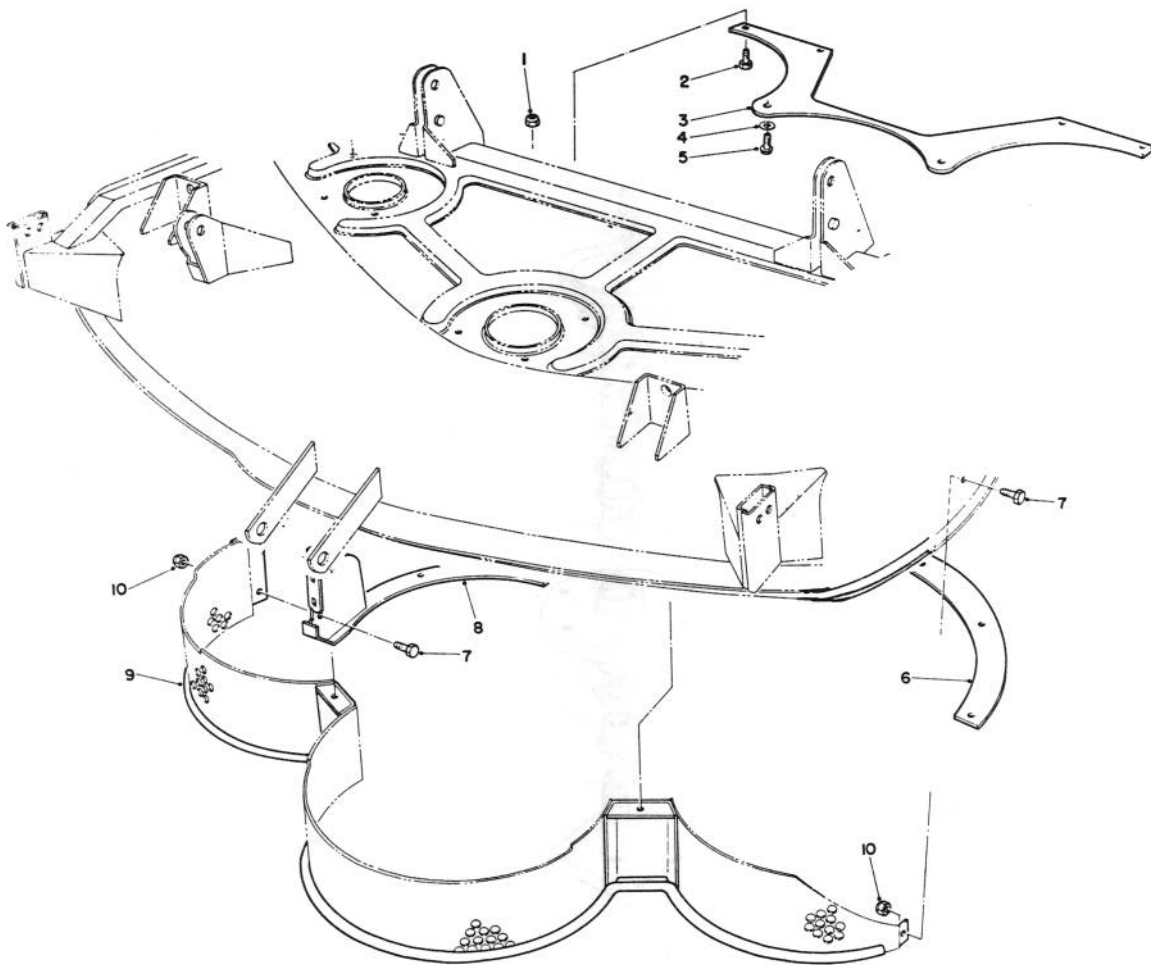


C-0265-89

DRIVE SPINDLE NO. 54-7781

Ref. No.	Part No.	Description	No. Used
1	302-2	Fitting - Grease	1
2	32146-20	Nut - Hex Jam	1
3	7-4150	Washer	1
4	55-7610	Pulley Assembly	1
5	46-8530	Bearing Assembly	1

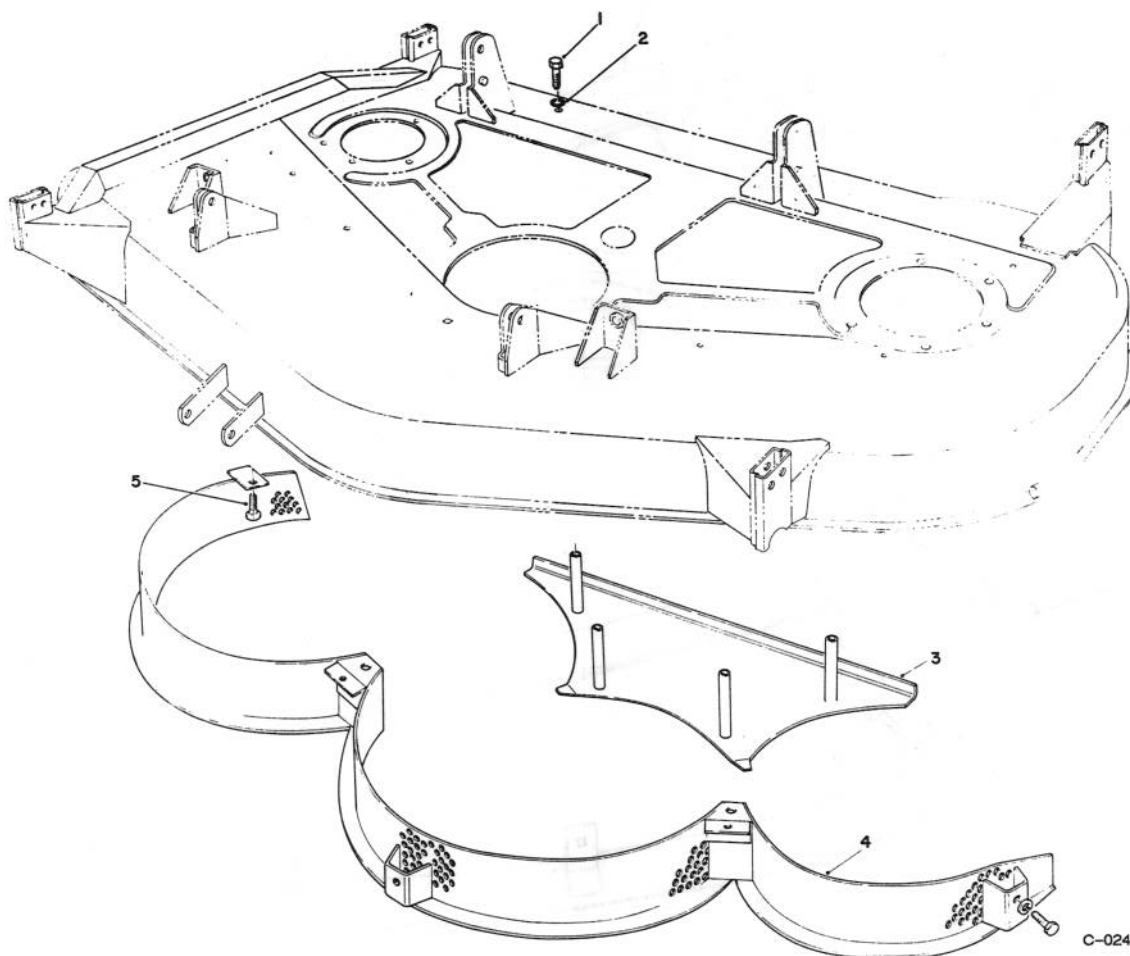
Ref. No.	Part No.	Description	No. Used
6	61-4160	Housing - Spindle	1
7	253-139	Seal - Wave	2
8	27-0950	Spacer - Spindle Bearing	1
9	51-3551	Spindle - Shaft	1



C-0246-89

MULCHER KIT MODEL NO. 30752 (OPTIONAL) (CUTTING UNIT MODEL NO. 55660)

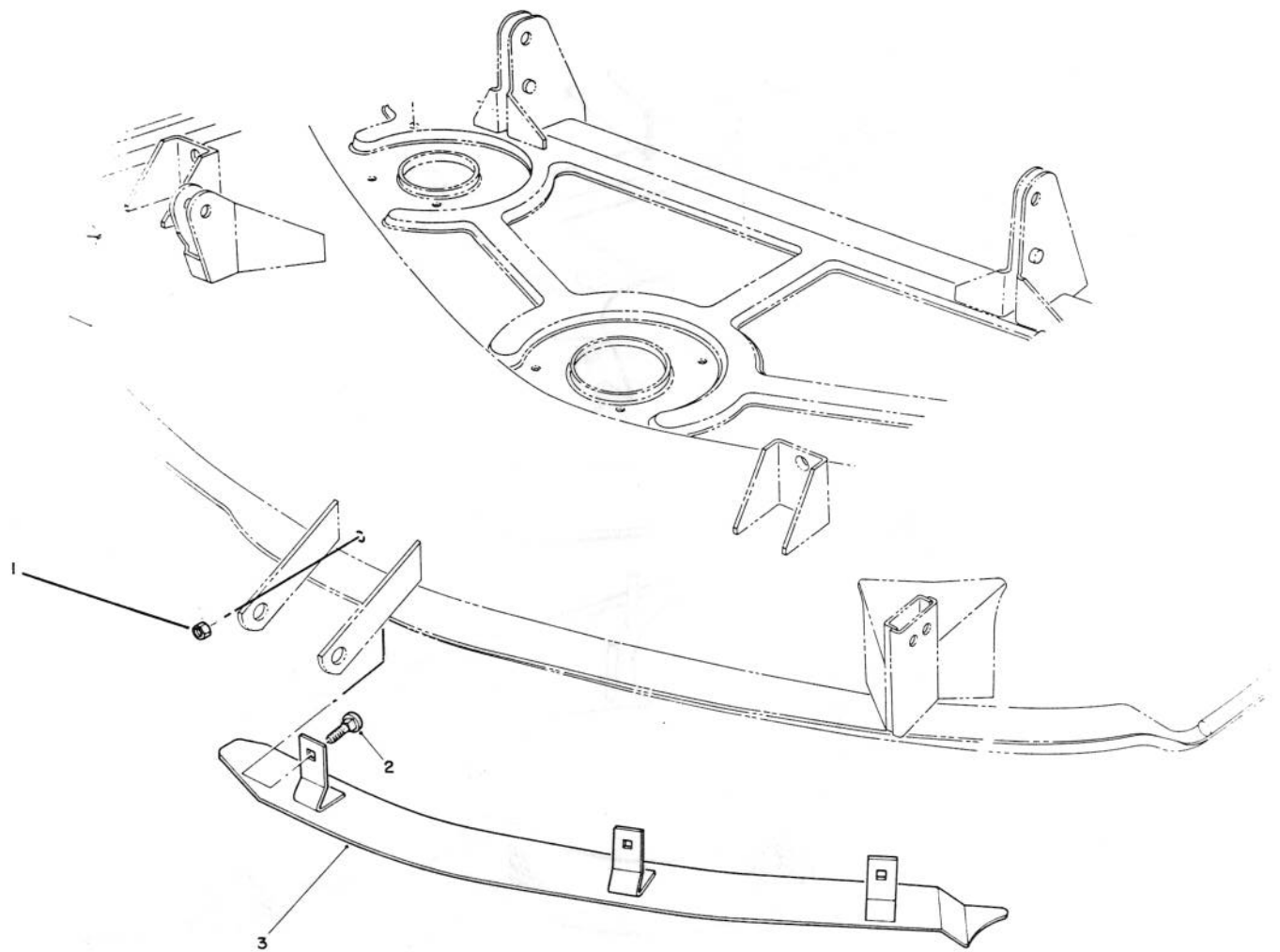
Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3296-42	Nut - Hex	9	6	56-5180	Ring - Bagging L.H.	1
2	321-4	Hex Hd. Capscrew	9	7	322-2	Hex Hd. Capscrew	5
3	56-5190	Baffle - Bagging	1	8	56-5140	Ring - Bagging R.H.	1
4	3256-22	Washer	2	9	55-7880	Screen	1
5	46-8560	Hex Flange Screw	2	10	3296-47	Locknut	3



MULCHER KIT MODEL NO. 30700 (OPTIONAL) (CUTTING UNIT MODEL NO. 55670)

Ref. No.	Part No.	Description	No. Used
1	322-6	Hex Hd. Capscrew	8
2	3253-21	Lockwasher	8
3	42-6340	Bottom - Rear Shelf	1

Ref. No.	Part No.	Description	No. Used
4	42-6310	Screen - Mulcher	1
5	3230-1	Carriage Bolt	1

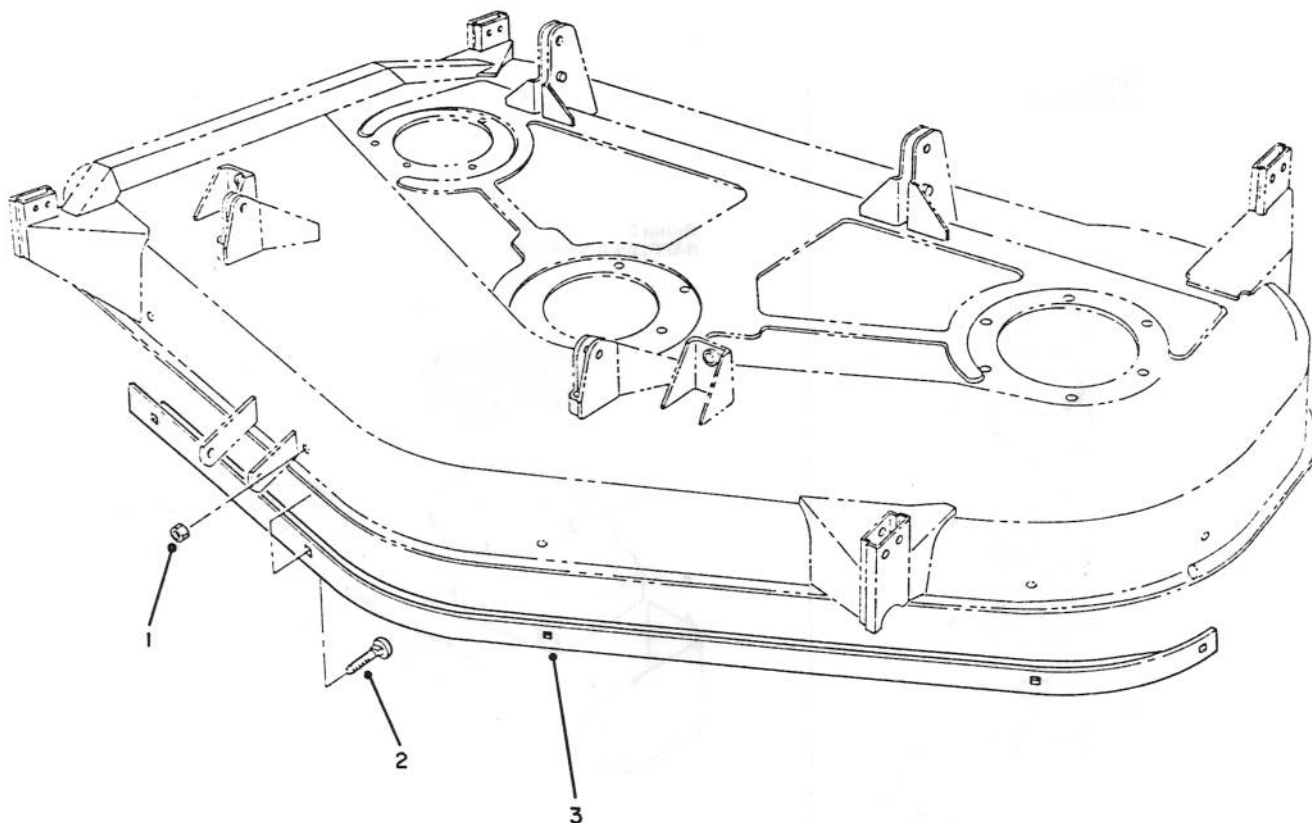


C-0248-89

BLOWOUT GUARD KIT NO. 60-9030 (OPTIONAL) (CUTTING UNIT MODEL NO. 55660)

Ref. No.	Part No.	Description	No. Used
1	3296-47	Locknut	3
2	3230-20	Carriage Bolt	3

Ref. No.	Part No.	Description	No. Used
3	57-6330	Baffle W.A.	1



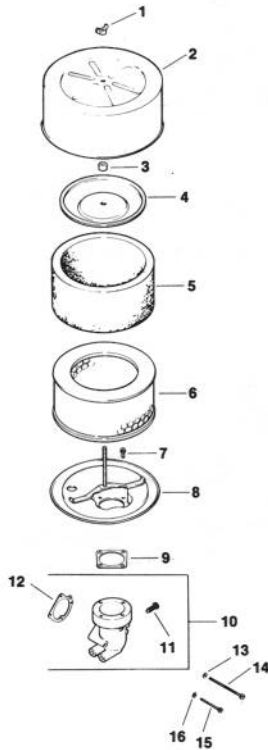
C-0249-89

BLOWOUT GUARD KIT NO. 68-3590 (OPTIONAL) (CUTTING UNIT MODEL NO. 55670)

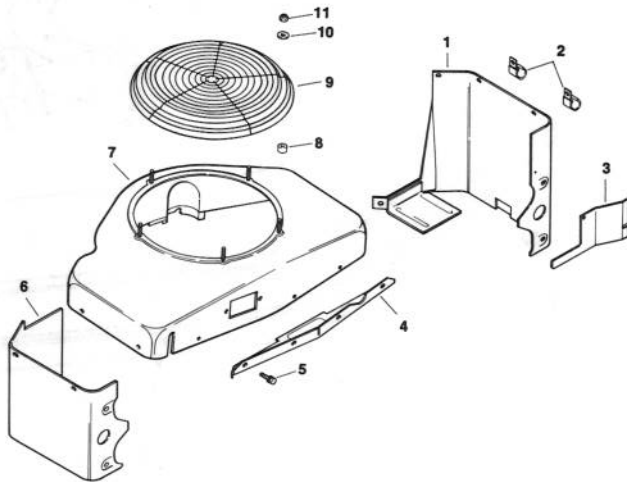
Ref. No.	Part No.	Description	No. Used
1	3296-47	Locknut	5
2	3230-20	Carriage Bolt	5

Ref. No.	Part No.	Description	No. Used
3		Baffle - Front	1

**Group 1
AIR INTAKE**



**Group 2
BAFFLES & SHROUD**



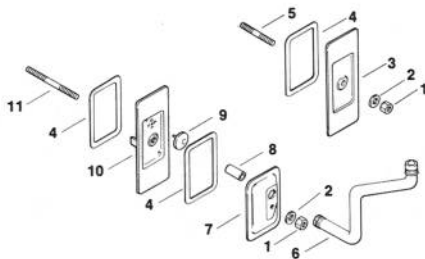
ENGINE KOHLER MODEL NO. MV16S-TYPE 56511

Ref. No.	Part No.	Description	No. Used
AIR INTAKE - GROUP 1			
1	X-276-7	Wing Nut	1
2	45 082 01	Cover - Air Cleaner	1
3	231032	Seal - Element Cover	1
4	52 082 04	Cover - Air Cleaner Element	1
5	45 083 01	Precleaner	1
6	45 083 02	Element	1
7	X-67-98	Screw - Hex Washer Hd.	4
8	52 094 06	Base - Air Cleaner	1
9	277093	Gasket - Air Cleaner	1
10	52 754 02	Kit - Elbow (Incl. Ref. # 11 & 12)	1
11	52 086 11	Screw - Self Tapping	1
12	25 041 06	Gasket - Elbow	1
13	X-22-9	Washer - Internal Tooth	2
14	X-50-57	Screw - Slotted Pan Hd.	2

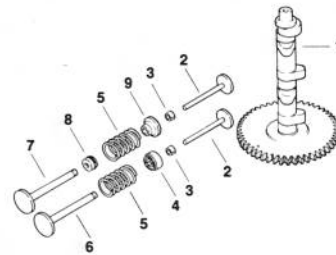
Ref. No.	Part No.	Description	No. Used
15	X-50-37	Screw - Slotted Pan Hd.	1
16	X-25-79	Washer	1
*	25 113 07	Decal - Air Cleaner	1
BAFFLES & SHROUD - GROUP 2			
1	52 063 21	Baffle - Cylinder Head	1
2	48 154 01	Clamp	2
3	52 063 01	Baffle - Cylinder Head	1
4	52 217 01	Support - Upper Housing	1
5	X-67-83	Screw - Hex Washer Hd.	20
6	52 124 23	Baffle - Cylinder Head	1
7	52 027 30	Housing - Blower	1
8	52 112 12	Spacer	5
9	47 314 01	Guard - Grass Screen	1
10	25 468 03	Washer	5
11	X-101-12	Locknut	5

* Not Illustrated

**Group 3
BREATHER & VENT**



**Group 4
CAMSHAFT & VALVES**

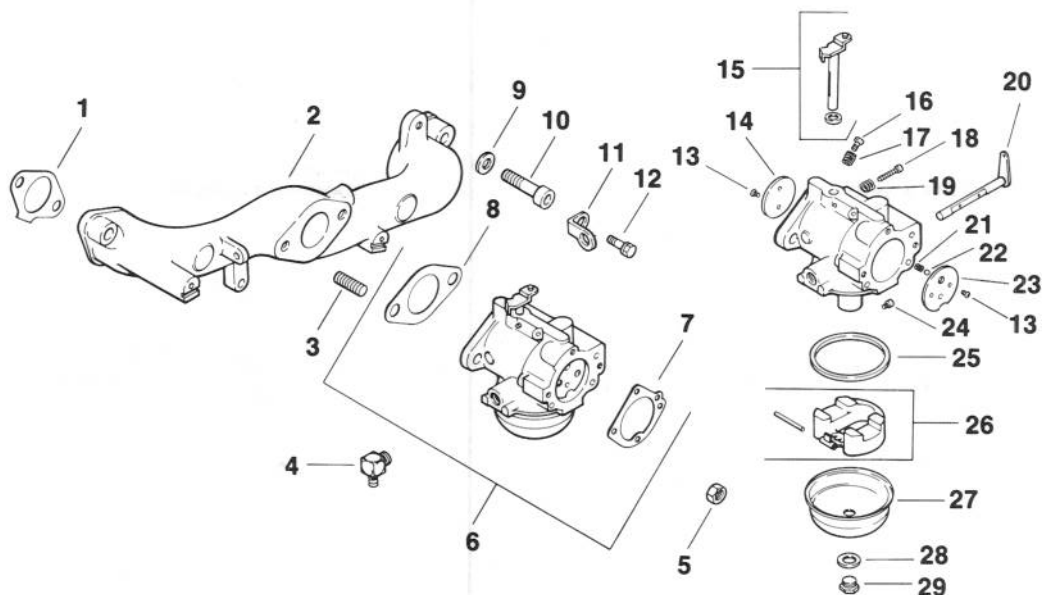


ENGINE KOHLER MODEL MV16S-TYPE 56511

Ref. No.	Part No.	Description	No. Used
BREATHER & VENT - GROUP 3			
1	X-81-1	Hex Nut	2
2	X-25-12	Washer	2
3	52 096 18	Cover Cylinder Valve	1
4	52 055 01	Gasket - Cover	3
5	X-352-39	Stud - Cylinder Valve Cover	1
6	52 326 12	Hose - Breather	1
7	52 096 08	Cover - Upper Cylinder Valve	1
8	52 032 04	Seal - Breather	1
9	52 462 01	Valve - Umbrella	1
10	52 096 22	Cover - Lower Cylinder Valve	1
11	275220	Stud - Cylinder Valve Cover	1

Ref. No.	Part No.	Description	No. Used
CAMSHAFT & VALVES GROUP 4			
1	52 012 08	Camshaft	1
2	52 019 02	Tappet	4
3	41 755 10	Kit - Retainer	4
4	52 413 01	Rotator - Exhaust Valve	2
5	25 089 01	Spring - Valve	4
6	52 016 02	Valve - Exhaust	2
7	52 017 08	Valve - Intake	2
8	52 032 13	Seal - Intake Valve Stem	2
9	230011	Retainer - Intake Valve	2

Group 5 CARBURETOR



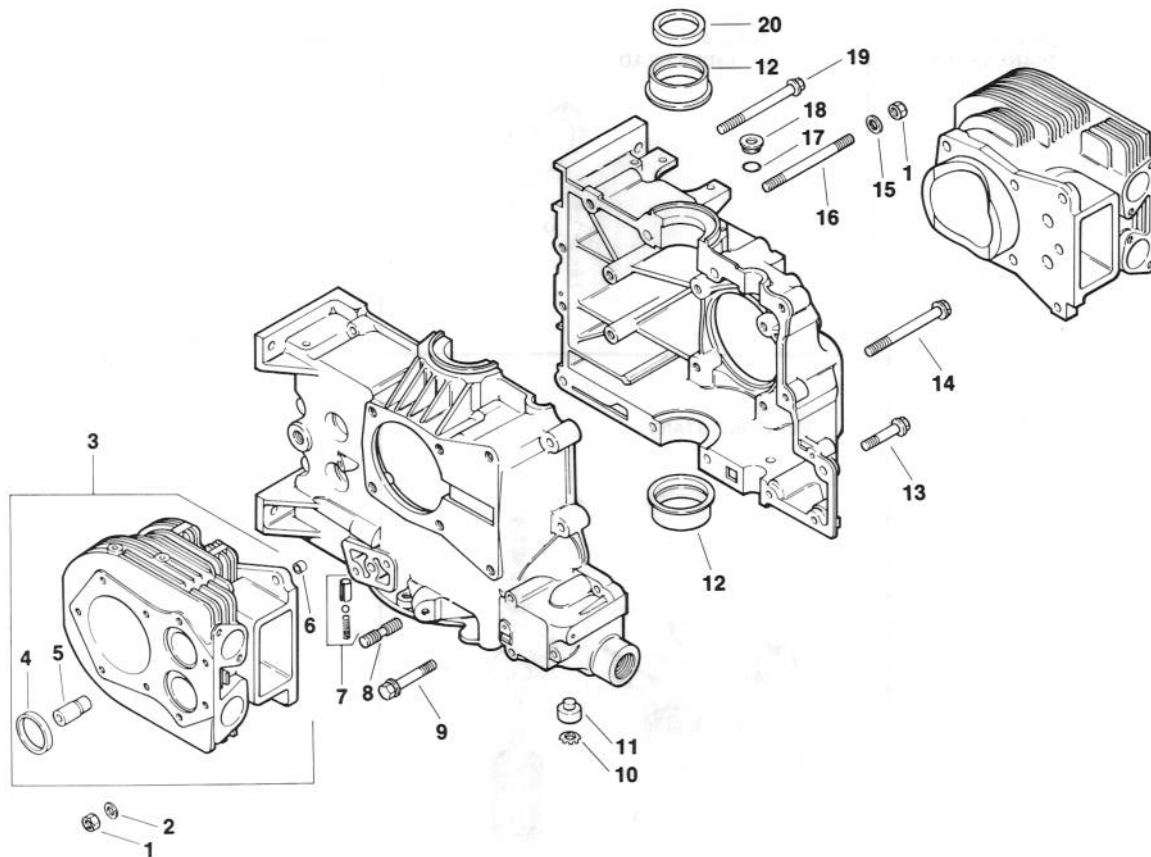
ENGINE KOHLER MODEL NO. MV16S-TYPE 56511

Ref. No.	Part No.	Description	No. Used
CARBURETOR GROUP 5			
1	52 041 09	Gasket - Intake Manifold	2
2	52 164 14	Manifold - Intake	1
3	X-352-37	Stud	2
4	25 155 02	Connector - Hose	1
5	X-77-2	Hex Jam Nut	2
6	52 853 09	Carburetor Kit w/Linkage (Incl. Ref. # 7-9, 14-30)	1
7	277069	Gasket - Air Cleaner	1
8	52 053 34	Carburetor Assembly (For information only, not available separately).	1
9	271030	Gasket - Carburetor	1
10	X-25-44	Washer	4
11	X-6-29	Screw - H. C.	4
12	232867	Strap - Lifting	1
13	X-67-62	Screw - Hex Washer Hd.	1
14	25 086 27	Screw - Throttle & Choke Plate	4
15	25 146 02	Plate - Throttle	1

Ref. No.	Part No.	Description	No. Used
16	52 144 16	Shaft - Throttle w/Lever & Seal	1
17	25 368 01	Needle - Idle -Fuel Adj.	1
18	25 089 02	Spring - Idle Fuel	1
19	25 086 26	Screw - Idle Speed Adj.	1
20	25 089 04	Spring - Idle Speed	1
21	52 090 13	Lever - Choke	1
22	25 089 03	Spring - Choke Friction	1
23	25 194 01	Ball - Choke Friction	1
24	25 146 03	Plate - Choke	1
25	52 337 06	Jet - Main	1
26	25 041 04	Gasket - Bowl	1
27	25 757 09	Kit - Float	1
28	25 104 01	Bowl - Fuel	1
29	25 100 05	Screw - Bowl Retainer	1
30	25 041 03	Gasket - Bowl Retainer Screw	1
*	25 757 08	Kit - Carburetor Repair	1
*	52 755 98	Kit - High Altitude	1
*	52 853 25	Kit - Carburetor w/Gasket	1
*	25 368 03	Needle - Main Fuel	1

* Not Illustrated

**Group 7
CRANKCASE**

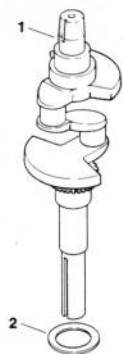


ENGINE KOHLER MODEL NO. MV16S-TYPE 56511

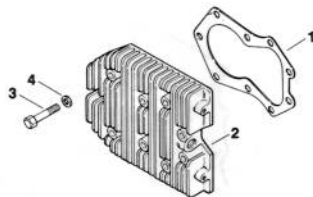
Ref. No.	Part No.	Description	No. Used
CRANKCASE-GROUP 7			
1	X-82-2	Hex Nut	16
2	52 468 12	Washer - Flat	16
3	52 755 81	Kit - Cylinder Barrel (Incl. Ref. # 4-6)	2
4	230265	Insert - Valve Seat	4
5	52 316 06	Guide - Valve	4
6	52 158 04	Bushing - Locating	2
7	52 755 50	Kit - Oil Relief	1
8	52 072 12	Stud - Step	12
9	25 086 12	Screw - Hex Flange Hd.	2
10	X-269-43	Ring - Retaining	1

Ref. No.	Part No.	Description	No. Used
11	52 078 05	Shaft - Governor	1
12	52 030 10	Bearing - Sleeve (Std.)	2
12	52 030 11	Bearing - Sleeve (.010)	1
12	52 030 12	Bearing - Sleeve (.020)	1
13	25 086 10	Screw - Hex Flange	3
14	25 086 13	Screw - Hex Flange	2
15	41 468 01	Washer - Flat	4
16	X-352-33	Stud	2
17	52 141 02	O-Ring	1
18	52 139 08	Plug	1
19	25 086 11	Screw - Hex Flange Hd.	6
20	52 032 10	Seal - Front Oil	1

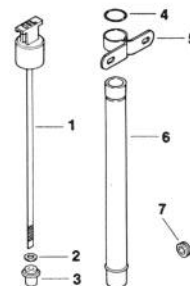
**Group 8
CRANKSHAFT**



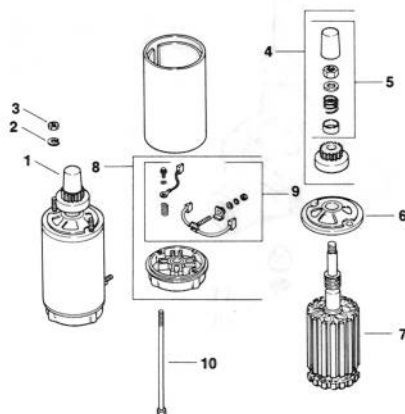
**Group 9
CYLINDER HEAD**



**Group 10
DIPSTICK**



**Group 11
ELECTRIC START**

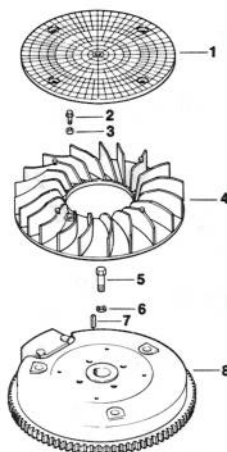


ENGINE KOHLER MODEL NO. MV16S-TYPE 56511

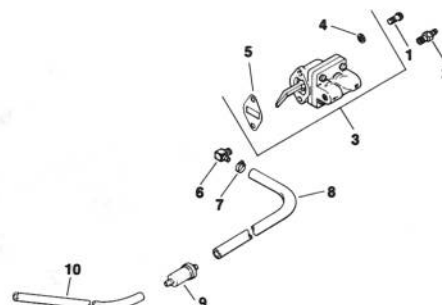
Ref. No.	Part No.	Description	No. Used
CRANKSHAFT GROUP 8			
1	52 014 69	Crankshaft	1
2	52 468 03	Washer - Thrust .119/.122	A/R
2	52 468 04	Washer - Thrust .128/.131	1
2	52 468 05	Washer - Thrust .137/.140	A/R
CYLINDER HEAD - GROUP 9			
1	52 041 18	Gasket - Head	2
2	52 015 10	Head - Cylinder	2
3	41 086 02	Screw - Hex Hd.	18
4	220534	Washer - Plain	18
DIPSTICK - GROUP 10			
1	52 038 08	Dipstick	1
2	X-25-44	Washer - Plain	1
3	52 032 14	Seal - Rubber	1
4	41 153 01	O-Ring	1

Ref. No.	Part No.	Description	No. Used
5	52 126 11	Bracket - Oil Tube Support	1
6	52 123 20	Tube - Oil Fill	1
7	47 139 01	Plug - Hex Countersunk	1
ELECTRIC START - GROUP 11			
1	52 098 03	Starter Assembly (Incl. Ref. # 4-10)	1
2	X-20-1	Lockwasher	2
3	X-81-1	Hex Nut	2
4	52 755 05	Kit - Drive	1
5	52 755 08	Kit - Drive Parts	1
6	52 227 01	Cap - Drive End	1
7	52 170 02	Armature	1
8	277612	Cap - Commutator End	1
9	48 755 15	Kit - Brush	1
10	52 211 01	Bolt	2
*	25 450 03	Tag - Caution	1

**Group 13
FLYWHEEL**



**Group 14
FUEL PUMP**

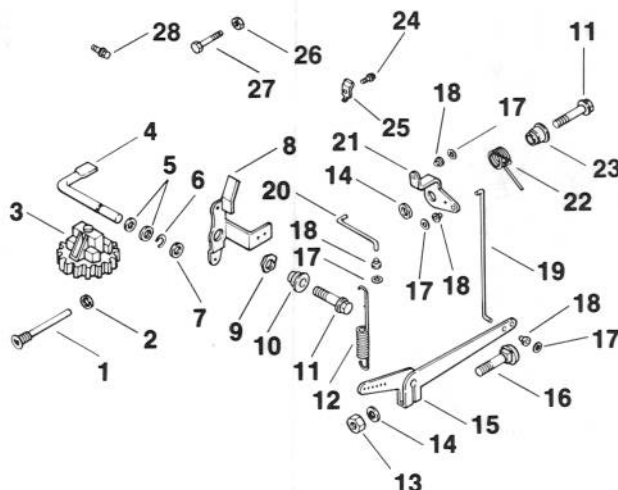


ENGINE KOHLER MODEL NO. MV16S-TYPE 56511

Ref. No.	Part No.	Description	No. Used
FLYWHEEL-GROUP 13			
1	25 162 01	Screen - Grass	1
2	25 086 21	Screw - Hex Washer Hd.	4
3	25 112 04	Spacer	4
4	25 157 01	Fan	1
5	25 086 24	Screw - Hex Machine Hd.	1
6	52 468 15	Washer - Plain	1
7	X-286-17	Key - Square	1
8	52 025 36	Flywheel	1
FUEL PUMP-GROUP 14			
1	47 086 08	Screw - Posidriv T.H.	2
2	X-380-1	Connector - Hose	1

Ref. No.	Part No.	Description	No. Used
3	52 559 01	Pump - Fuel (Incl. Ref. # 4 & 5)	1
4	X-25-63	Washer - Plain	2
5	25 041 05	Gasket - Fuel Pump	1
6	25 155 02	Connector - Hose	1
7	X-426-9	Clamp - Hose	4
8	52 353 18	Line - Fuel	1
9	45 050 01	Filter - Fuel	1
10	25 353 03	Line - Fuel	1

Group 17 GOVERNOR

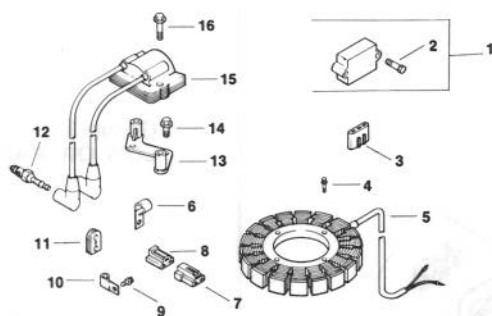


ENGINE KOHLER MODEL NO. MV16S-TYPE 56511

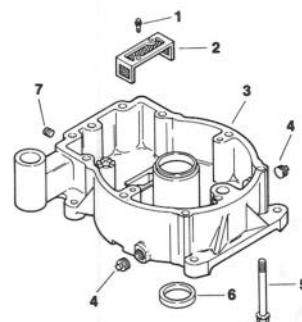
Ref. No.	Part No.	Description	No. Used
GOVERNOR-GROUP 17			
1	231355	Pin - Governor Stop	1
2	X-25-12	Washer - Plain	1
3	A-235743 -S	Kit - Governor Gear	1
4	52 078 04	Shaft - Governor Cross	1
5	X-25-102	Washer - Plain	2
6	X-269-28	Retainer - Governor	1
7	X-25-63	Washer - Plain	1
8	52 090 18	Lever - Speed Control	1
9	277341	Washer - Tension	1
10	25 431 01	Bushing - Speed Control Lever	1
11	25 086 21	Screw - Hex Washer Hd.	1
12	52 089 07	Spring - Governor	1

Ref. No.	Part No.	Description	No. Used
13	X-81-1	Hex Nut	1
14	X-25-72	Washer - Plain	2
15	52 186 09	Arm - Governor	1
16	52 211 04	Screw - R.H. Sq. Neck	1
17	25 141 03	Ring	4
18	25 158 08	Bushing - Linkage Retaining	4
19	52 079 07	Linkage - Governor	1
20	52 079 06	Linkage - Throttle	1
21	52 090 14	Lever - Throttle	1
22	52 089 08	Spring - Torsion	1
23	52 158 07	Bushing - Throttle Control Lever	1
24	X-67-38	Screw - Hex Washer Hd.	3
25	12 237 01	Clamp	3
26	X-70-3	Hex Nut	1
27	52 086 05	Screw - Hex Hd.	1
28	25 086 15	Screw - Hex Washer Hd.	1

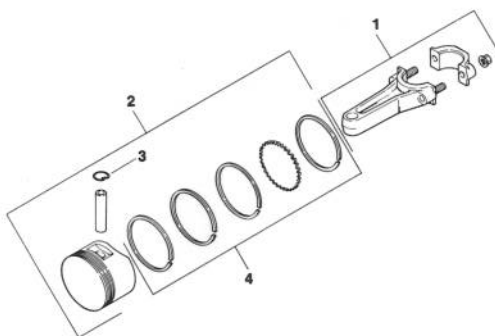
**Group 18
IGNITION**



**Group 21
OIL PAN**



**Group 22
PISTON & ROD**



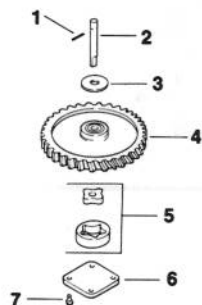
ENGINE KOHLER MODEL NO. MV16S-TYPE 56511

Ref. No.	Part No.	Description	No. Used
IGNITION - GROUP 18			
1	25 755 03	Kit - Rectifier/Regulator (Incl. Ref. # 2)	1
2	X-132-5	Screw - H.C.	2
3	236602	Connector	1
4	X-67-51	Screw - H.C.	4
5	237878	Kit - Stator	1
6	235 173	Clip	1
7	237088	Connector	1
8	236473	Connector	1
9	X-67-83	Screw - Hex Washer Hd.	1
10	48 154 02	Clip	1
11	52 313 02	Grommet	1
12	52 132 02	Spark Plug	2
13	52 126 08	Bracket - Module	1
14	25 086 16	Screw - Hex Washer Hd.	2
15	52 584 02	Module - Ignition	1
16	25 086 15	Screw - Hex Washer Hd.	2
*	47 518 33	Lead - Violet (Rect.- Reg.)	1
*	52 518 19	Lead - White (Module - Connector)	1

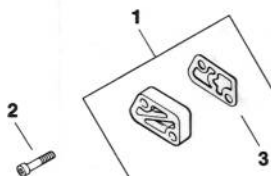
Ref. No.	Part No.	Description	No. Used
OIL PAN - GROUP 21			
1	X-67-64	Screw - Hex Washer Hd.	2
2	52 050 03	Filter - Oil Pickup	1
3	52 199 01	Pan - Oil	1
4	X-75-10	Plug - Sq. Hd.	1
5	52 086 12	Screw - Hex Washer Hd.	9
6	52 032 10	Seal - Rear Oil	1
7	X-75-38	Plug - Hex Countersunk	1
PISTON & ROD - GROUP 22			
1	52 067 67	Rod - Connecting (Std.)	2
	52 067 68	Rod - Connecting (.010)	2
2	52 874 11	Piston w/Ring Set (Std.)	2
	52 874 12	Piston w/Ring Set (.003)	2
	52 874 13	Piston w/Ring Set (.010)	2
	52 874 14	Piston w/Ring Set (.020)	2
	52 874 15	Piston w/Ring Set (.030)	2
3	230004	Retainer - Piston Pin	4
4	52 108 09	Ring Set (Std. & .003)	2
	52 108 10	Ring Set (.010)	2
	52 108 11	Ring Set (.020)	2
	52 108 12	Ring Set (.030)	2

* Not Illustrated

**Group 25
OIL PUMP**



**Group 29
OIL FILTER**



**Group 32
LOW OIL PRESSURE CUTOUT**



ENGINE KOHLER MODEL NO. MV16S-TYPE 56511

Ref. No.	Part No.	Description	No. Used
OIL PUMP - GROUP 25			
1	X-280-25	Pin - Roll	1
2	52 144 05	Shaft - Oil Pump	1
3	52 422 01	Spacer - Shim	2
4	52 043 05	Gear - Oil Pump	1
5	52 393 09	Rotor Set	1
6	52 096 03	Cover - Oil Pump	1
7	X-67-64	Screw - Hex Washer Hd.	4
OIL FILTER - GROUP 29			
1	52 755 66	Kit - Non Filter Cover (Incl. Ref. # 3)	1
2	52 041 16	Gasket - Oil Filter	1
3	X-55-15	Screw - Hex Socket Hd.	2

Ref. No.	Part No.	Description	No. Used
LOW OIL PRESSURE SWITCH - GROUP 32			
1	X-75-23	Plug - Pipe	1
*	52 522 78	Short Block	1
*	52755 53	Gasket Set	1

* Not Illustrated