FORM NO. 3313-788

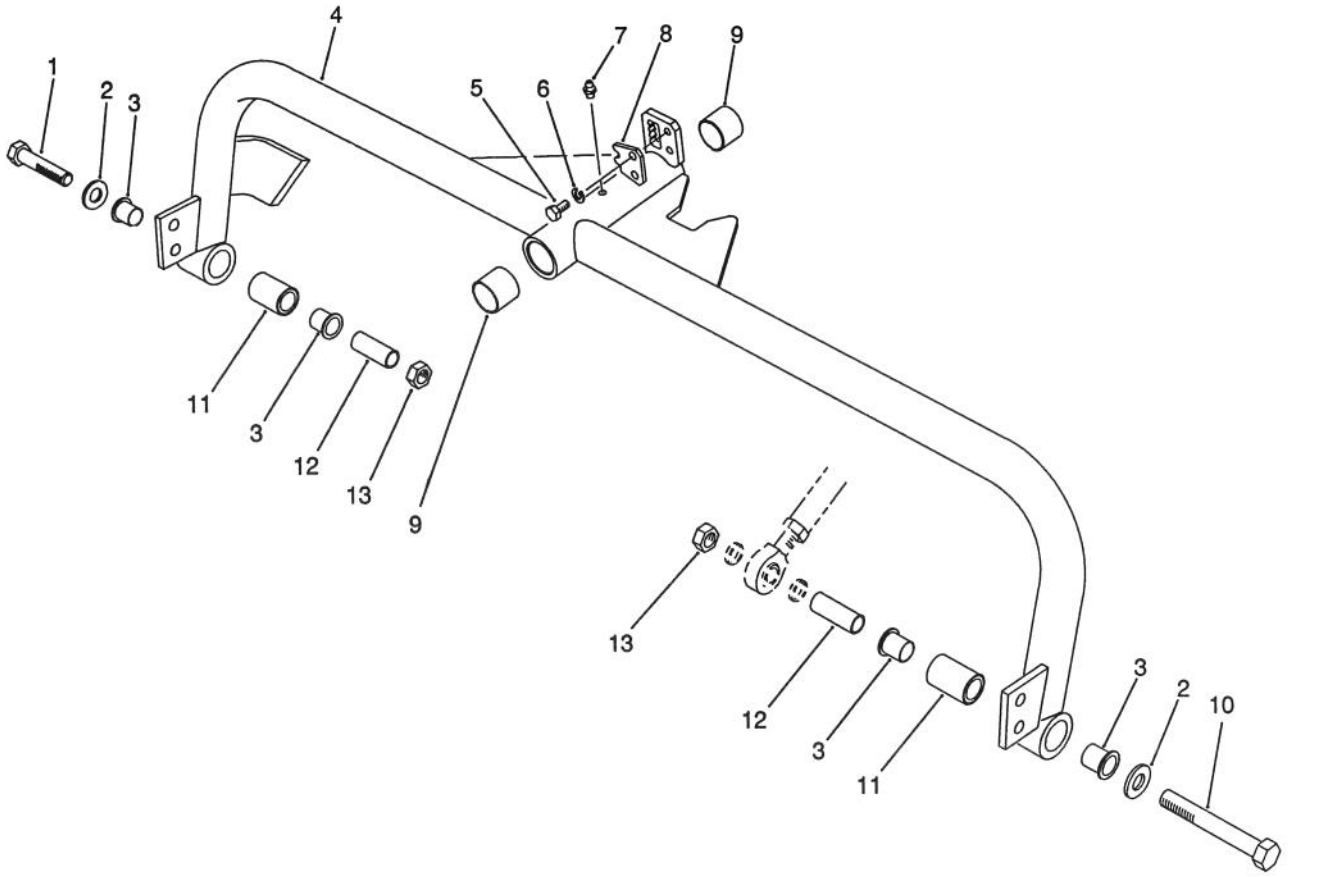
TORO®

MODEL NO. 03454-90001 & UP
MODEL NO. 03455-90001 & UP
MODEL NO. 03456-90001 & UP

PARTS CATALOG

5 BLADE FLOATING CUTTING UNITS

(For Reelmaster® 216)



CUTTING UNIT CARRIER FRAME ASSEMBLY

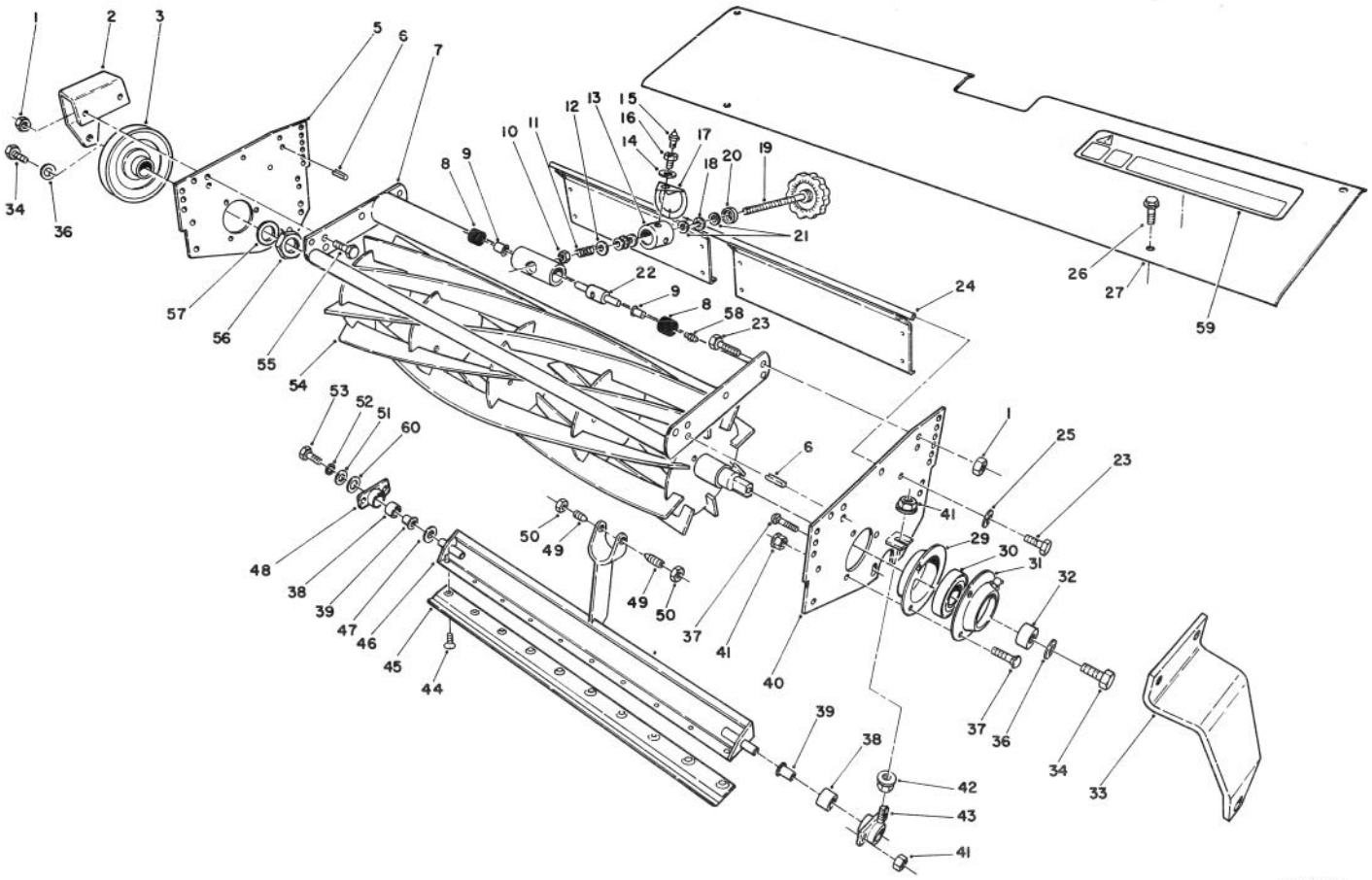
Ref. No.	Part No.	Description	No. Used
1	325-10	Screw - Cap Hex. Hd. (For front cutting units ONLY)	1
2	3256-26	Washer - Flat	2
3	256-285	Bushing - Flange	4
4	61-0880	Carrier Frame L.H. (Incl. Ref. #7, 9 & 11)	1
*	61-0860	Carrier Frame R.H. (Incl. Ref. #7, 9 & 11)	1
*	61-0870	Carrier Frame Rear (Incl. Ref. #7, 9 & 11)	1

Ref. No.	Part No.	Description	No. Used
5	321-2	Screw - Cap Hex. Hd.	2
6	3253-3	Washer - Lock	2
7	302-5	Fitting - Graese	1
8	61-3600	Tab - Lift	1
9	3-0348	Bushing - Sleeve	2
10	325-14	Screw - Cap Hex. Hd. (Use 2 on rear cutting unit)	1
11	61-0710	Bushing Assembly	2
12	61-1370	Spacer	2
13	3296-45	Nut - Lock	2

*Not Illustrated

NOTE: Front left cutting unit shown

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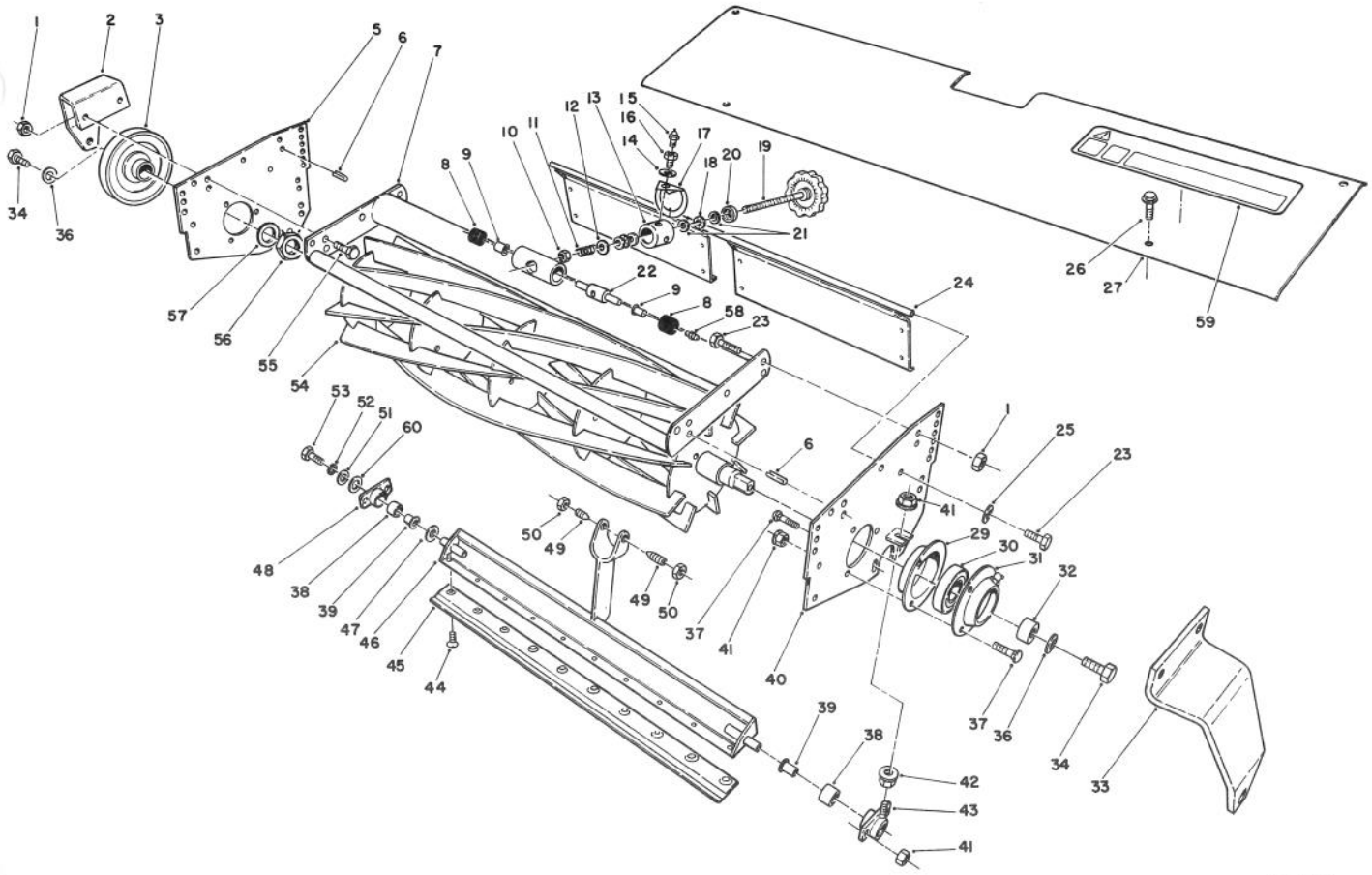
5 BLADE FLOATING CUTTING UNIT REEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3296-39	Nut - Lock	8
2	61-0900	Bracket - Tensioner/Carrier (Use 2 Brackets on Rear Cutting Unit)	1
3	61-0160	Pulley - Reel	1
5	61-1320	Sideplate	1
6	32121-36	Pin - Roll	4
7	61-0930	Frame - Reel	1
8	62-5510	Rubber Bushing Assembly	2
9	52-2890	Bushing - Flanged (Nylon)	2
10	3296-62	Nut - Lock	1
11	57-5270	Spring - Compression	1
12	29-8870	Washer	1
13	52-2980	Pivot - Single Point Adjust	1
14	3256-25	Washer - Flat	1
15	302-5	Fitting - Grease	1
16	52-2990	Capscrew - Spring Retainer	1
17	52-3000	Arm - Spring	1
18	257-6	Bearing - Thrust	2
19	61-1070	Handle - Assy.	1
20	253-84	Seal	1
21	257-5	Washer - Thrust	4
22	57-5260	Pin - S.P.A.	1

Ref. No.	Part No.	Description	No. Used
23	323-6	Screw - Cap Hex. Hd.	6
24	61-1130	Rear Grass Guard	1
25	3253-5	Washer - Lock	2
26	32144-10	Screw - Hex. Washer Hd.	4
27	61-0560	Shield - Top	1
29	251-229	Flange - Bearing	2
30	251-331	Bearing	2
31	251-319	Flange - Bearing (Lube)	2
*	302-11	Fitting - Grease	2
32	61-0500	Spacer - Reel	1
33	61-0890	Bracket - Carrier (For front cutting units ONLY)	1
34	3211-4	Screw - Cap Hex. Hd.	2
36	67-9760	Washer	2
37	3230-20	Bolt - Carriage	10
38	56-9510	Bushing Assy.	2
39	56-9520	Bushing - Flanged	2
40	61-0940	Sideplate - Adjust	1
41	3296-29	Nut - Lock	11
42	3217-6	Nut	1
43	61-0970	Housing - Bedbar Adj.	1
44	57-4910	Screw - Special	10

*Not Illustrated

NOTE: Front left cutting unit shown.



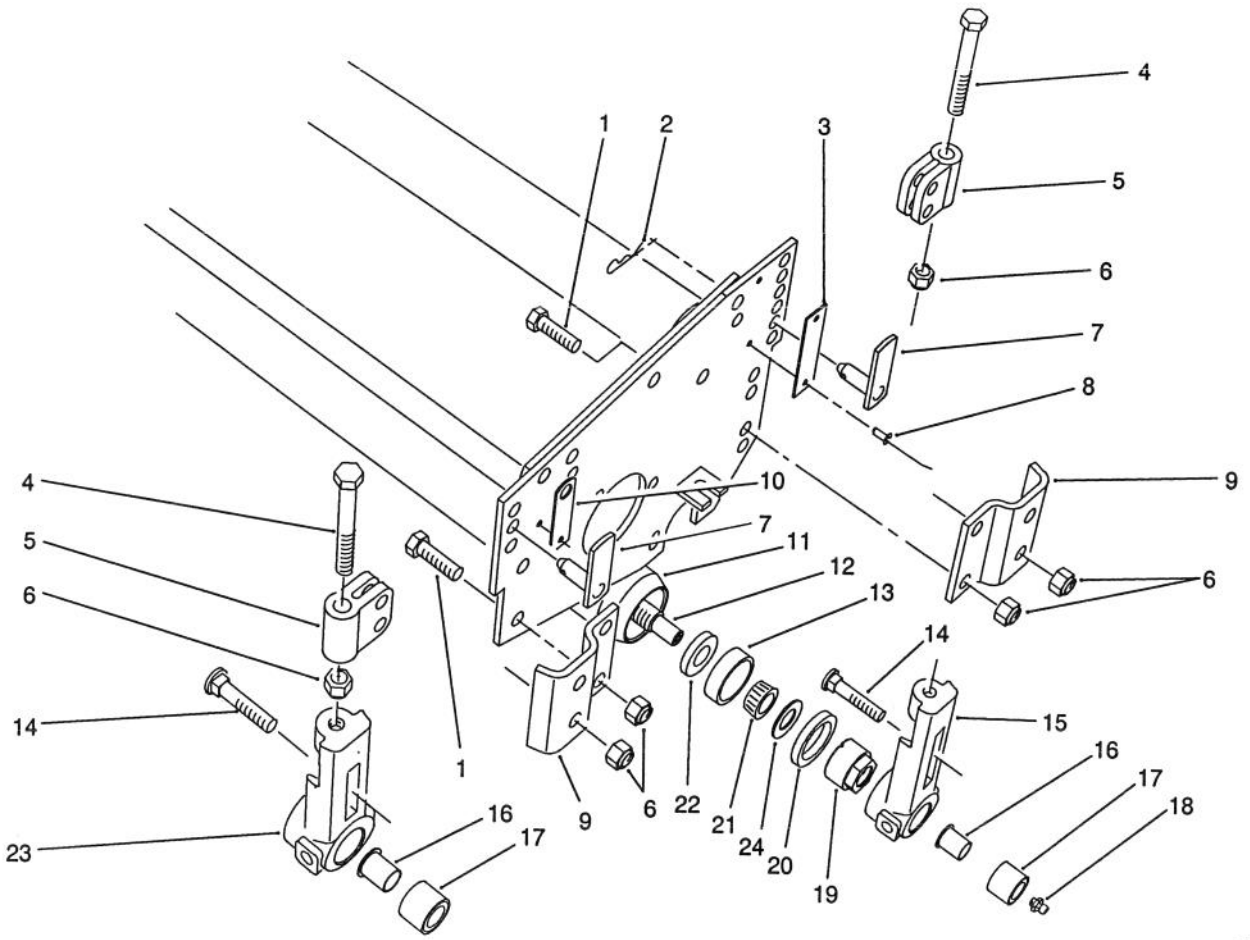
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5 BLADE FLOATING CUTTING UNIT REEL ASSEMBLY (Cont.)

Ref. No.	Part No.	Description	No. Used
45	62-5180	Bedknife - 7 In. Reel	1
46	61-1210	Bedbar	1
47	61-1950	Washer - Bedbar	1
48	61-1010	Bedbar Housing	1
49	57-5190	Screw - Adjustment	2
50	3218-18	Nut - Jam	2
51	3256-56	Washer - Flat	1
52	3253-4	Washer - Lock	1
53	322-3	Screw - Cap Hex. Hd.	1

Ref. No.	Part No.	Description	No. Used
54	12-7079	Reel Assy. - 5 Blade (Left C.U.)	1
*	12-7059	Reel Assy. - 5 Blade (Right & Rear C.U.)	1
55	323-7	Screw - Cap Hex. Hd.	4
56	67-5840	Nut - Jam	1
57	27-1850	Washer	1
58	302-18	Fitting - Grease	1
59	62-5070	Decal - Warning	1
60	62-7120	Spacer	1

*Not Illustrated
NOTE: Front left cutting unit shown.



5 BLADE FLOATING CUTTING UNIT ROLLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	323-6	Screw - Cap Hex. Hd.	8
2	3290-467	Cotter - Hairpin	4
3	61-3800	Plate - HOC Rear	2
4	61-0790	Screw - Cap Hex. Hd.	4
5	61-0420	Support - HOC	4
6	3296-39	Nut - Lock	16
7	71-3690	Pin - HOC	4
8	3290-55	Rivet - Pop	6
9	61-0910	Bracket - Angle	4
10	61-3790	Plate - HOC Front	2
11	61-0380	Cap - Roller	2
12	61-0400	Shaft - Roller	1
13	254-79	Cup - Bearing	2
14	3231-2	Bolt - Carriage	4

Ref. No.	Part No.	Description	No. Used
15	61-0430	Bracket - Rear	2
16	56-9520	Bushing - Flanged	2
17	56-9510	Bushing	4
18	302-5	Fitting - Grease	2
19	71-3590	Nut - Adjustment	2
20	253-153	Seal - Outer	2
21	254-78	Cone - Bearing	2
22	253-152	Seal - Inner	2
23	61-0440	Bracket - Front	2
24	62-7660	Washer - Shim (not used on all full roller assys.)	2
*	61-0410	Full Roller Assembly (Incl. Ref. #11-13, 18-22 & 24)	1

*Not Illustrated
NOTE: Front left cutting unit shown.

Litho in U.S.A.