



Workman[®] 3100 with Bed

Model No. 07363 - 260000301 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

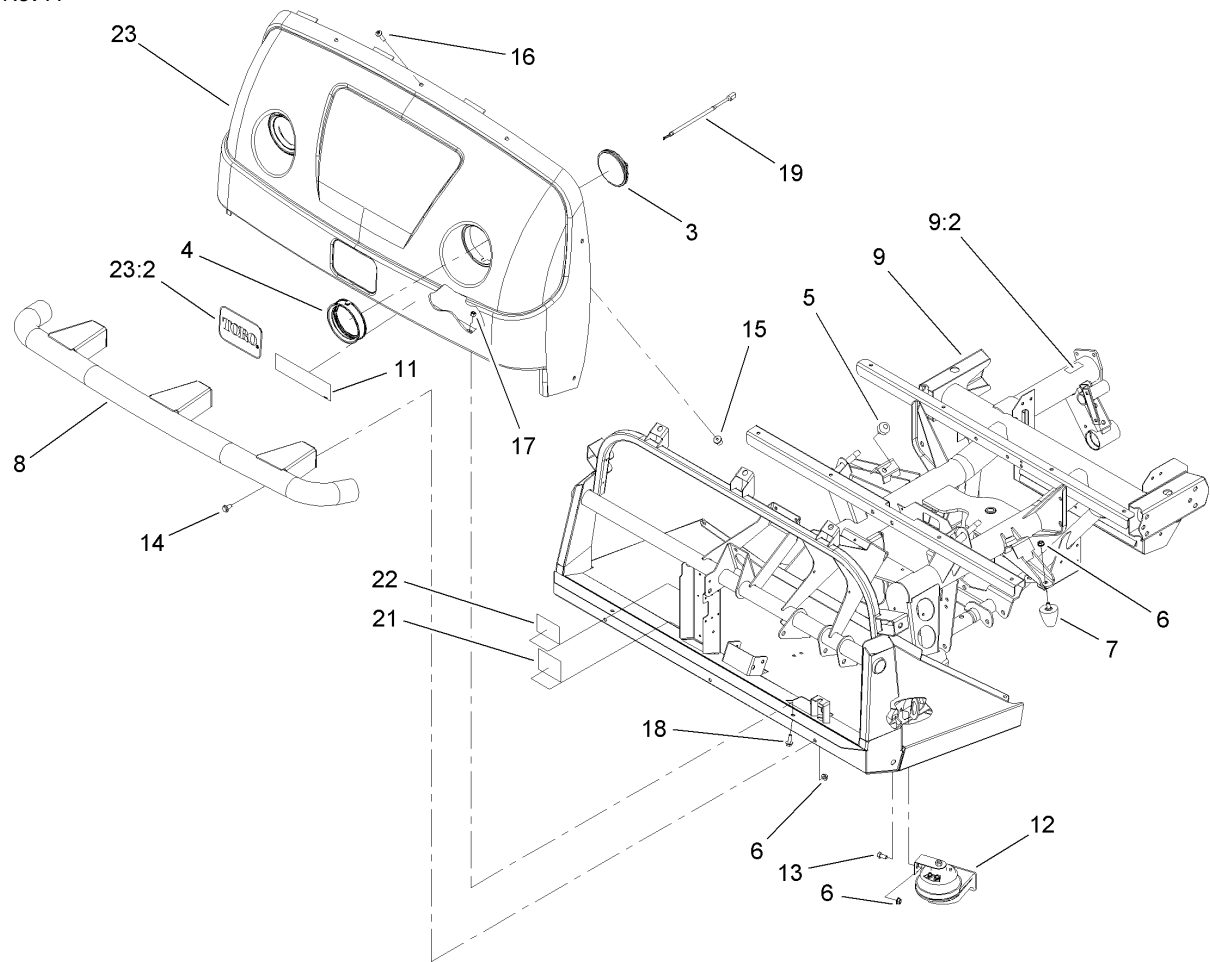
Part descriptions in this catalog may include the following abbreviations.

AR.	as required	INC.	incorporated
ASM.	assembly	LH.	left hand
BBC.	blade brake clutch	NI.	nylon insert
CARR.	carriage	NPTF.	national pipe thread fine
DEG.	degrees	PFH.	phillips flat head
EXT.	external	PPH.	phillips pan head
FH.	flat head	PPHTF.	phillips pan head thread forming
GA.	gauge	PRH.	phillips round head
HF.	hex flange	PTH.	phillips truss head
HH.	hex head	PTO.	power-take-off
HHF.	hex head flange	RH.	right hand
HHFTF.	hex head flange thread forming	ROPS.	roll-over-protection-system
HJ.	hex jam	SFH.	slotted fillister head
HLH.	hex lag head	SHH.	slotted hex head
HOC.	height-of-cut	SHWH.	slotted hex washer head
HSBH.	hex socket button head	SPH.	slotted pan head
HSFH.	hex socket flat head	SQH.	square head
HSH.	hex socket head	SRH.	slotted round head
HWH.	hex washer head	STD.	standard
HWHTF.	hex washer head thread forming	TAP.	self tapping
HYD.	hydraulic	TTH.	torx truss head

Footnotes

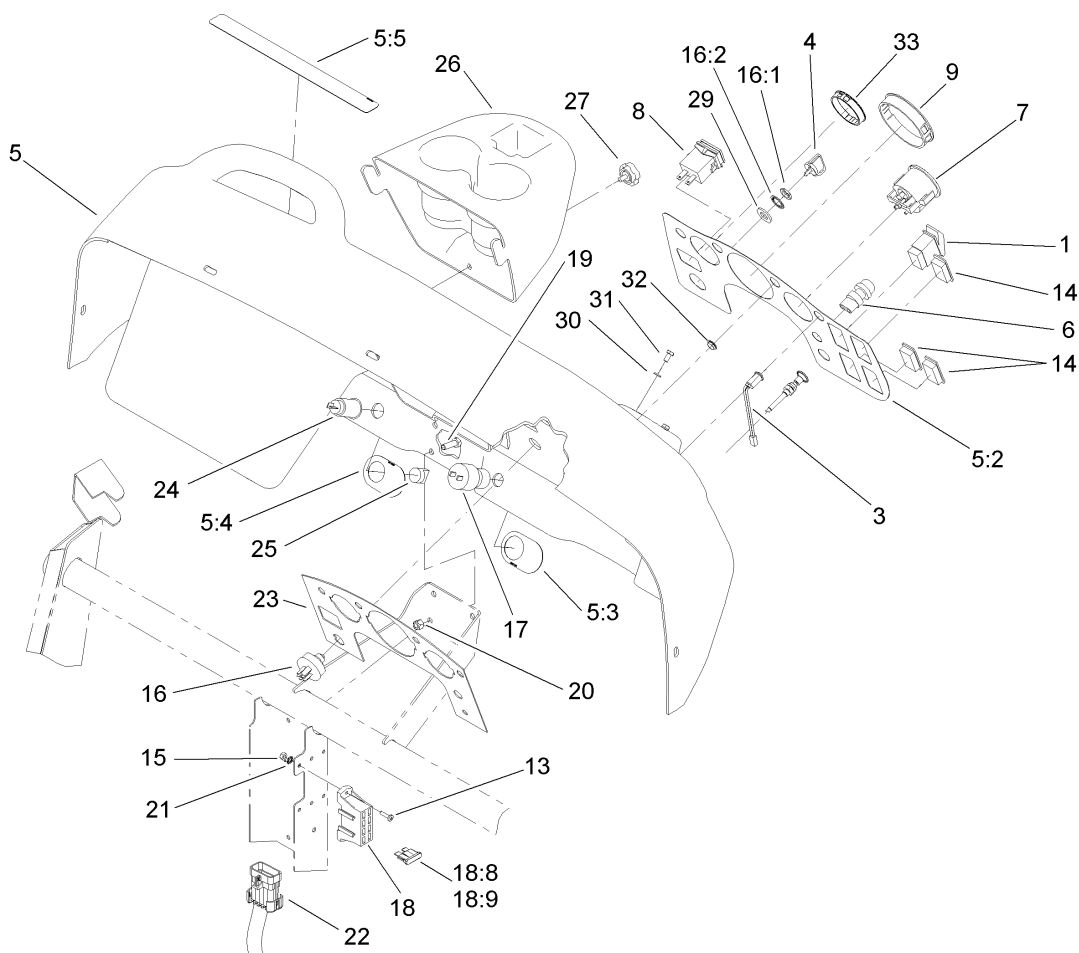
- ❶ Not illustrated
- ❸ Obtain parts from your local Kohler dealer.

- ❷ Not serviced separately



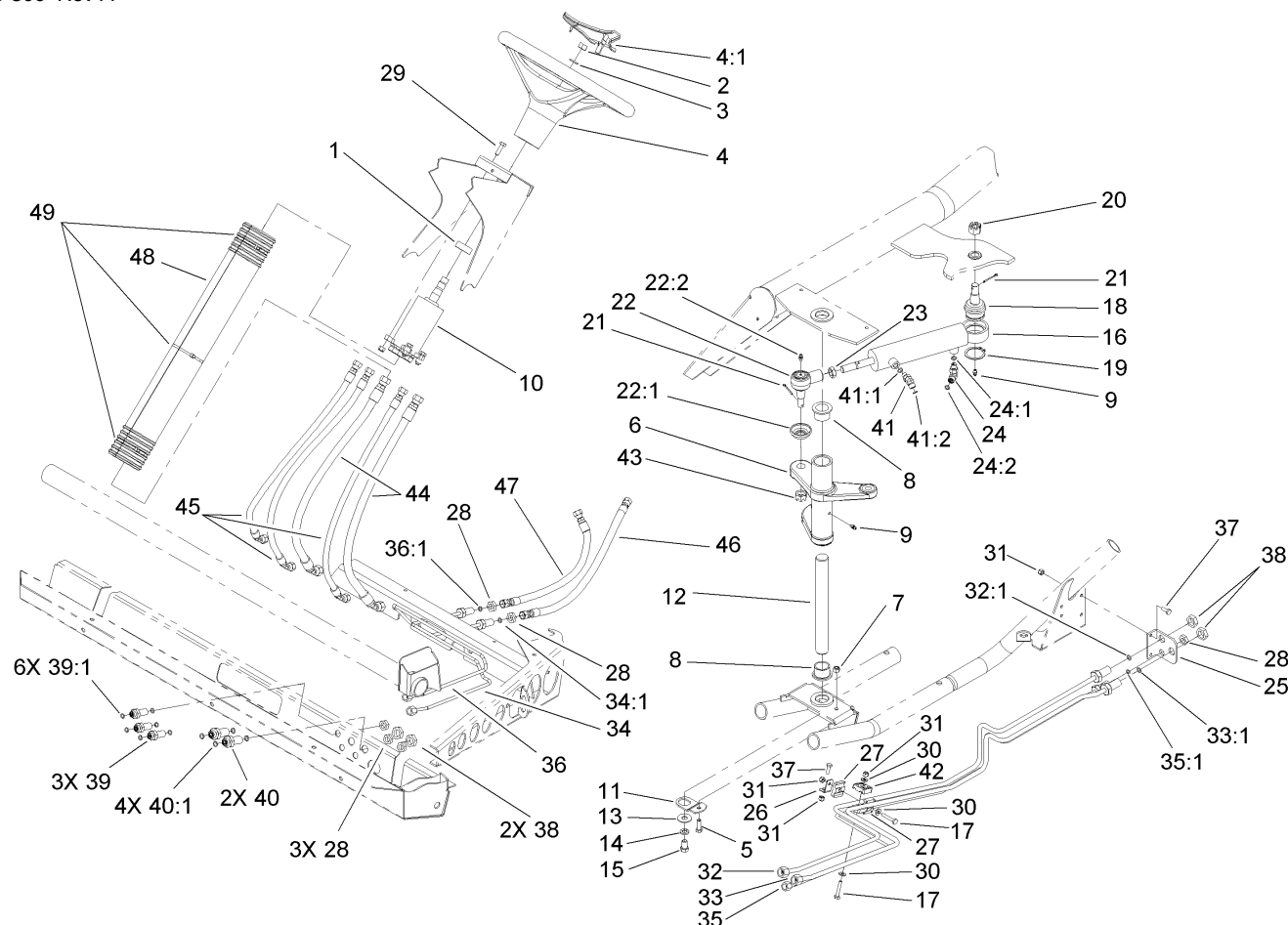
Hood and Bumper Assembly

Ref	Part No.	Qty.	Description				
3	99-7310	2	Headlight				
4	99-7311	2	Mount-Headlight				
5	87-2440	2	Bumper-Rubber				
6	3290-357	9	Nut-HHF, Whiz				
7	26-0071	2	Snubber-Rubber				
8	106-2369-03	1	Bumper ASM				
9	106-7884	1	Operator Frame ASM				
9:2	93-7814	1	Decal-Danger				
11	106-2393	1	Decal-Workman				
12	110-2594	1	Horn ASM				
13	323-4	1	Screw-HH				
14	3234-1	6	Screw-HHF				
15	106-7883	7	Nut-Well				
16	106-7922	7	Screw-PTH				
17	3296-29	2	Nut-Lock, NI				
18	3234-29	2	Screw-HHF				
19	106-2401	2	Harness-Headlight				
21	106-7894	1	Decal-Block, Fuse				
22	106-7897	1	Decal-Load Rating, Ac				
23	107-7979	1	Front Hood ASM				
23:2	62-5550	1	Decal				



Dash Panel Assembly

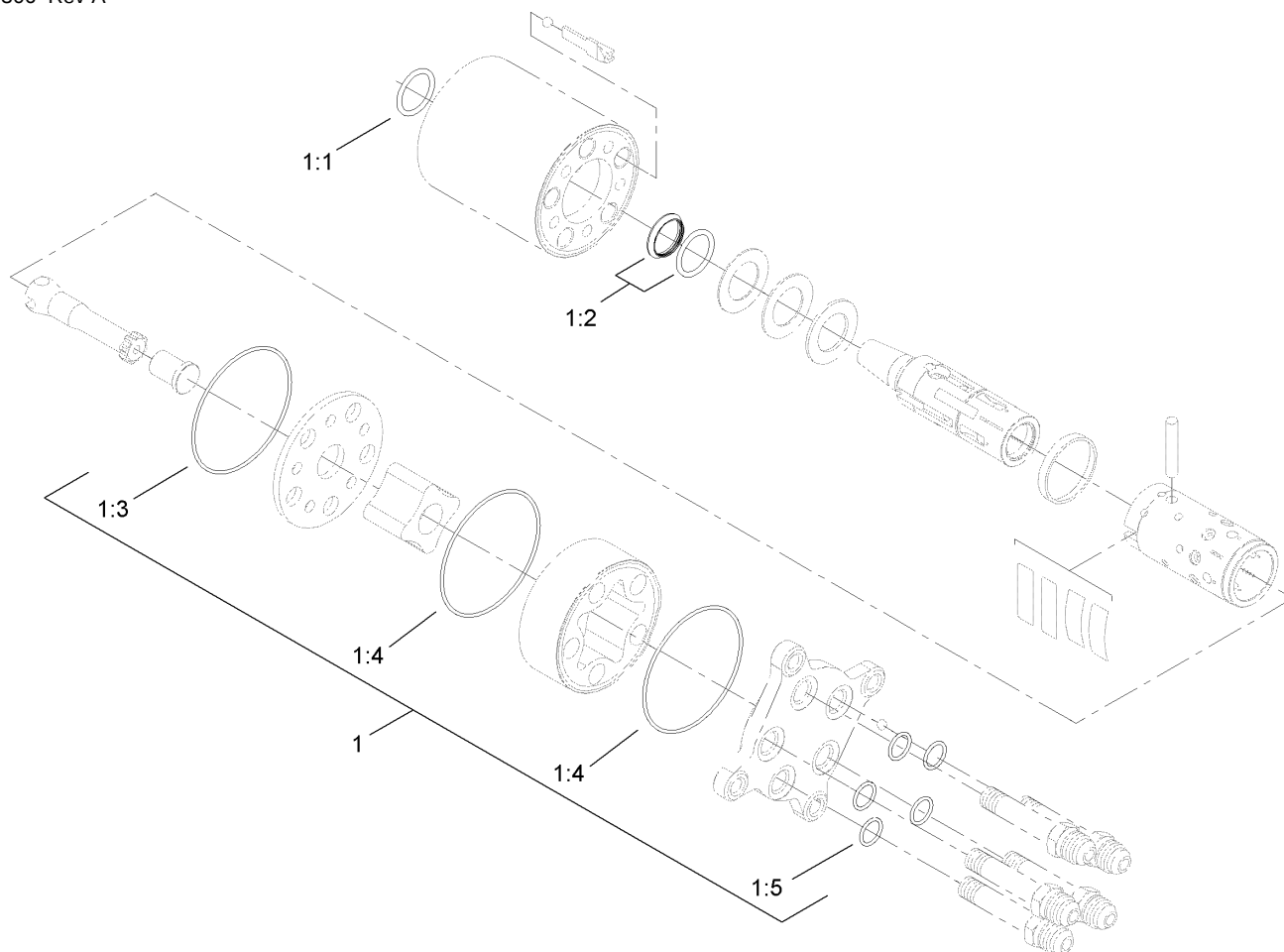
Ref	Part No.	Qty.	Description
1	95-8999	1	Switch
3	95-7652	1	Light-Indicator
4	63-8360	1	Key-Ignition
5	106-7885	1	Dash ASM
5:2	106-2352	1	Decal-Dash
5:3	106-2355	1	Decal-Switch, Supervisor
5:4	106-2353	1	Decal-Powerpoint
5:5	106-2383	1	Decal-Warning, Dash
6	18-2830	1	Button-Horn
7	106-2405	1	Gauge-Fuel
8	94-4208	1	Hourmeter
9	106-2359	1	Plug-Cap
13	32105-13	2	Screw-SHH
14	99-7420	3	Plug-Hole
15	3296-2	2	Nut-Lock
16	27-2360	1	Switch-Key
16:1	218-446	1	Nut-Hex
16:2	218-447	1	Washer-Lock
17	94-5245	1	Switch-Key
18	106-7910	1	Harness-Wire, Front
18:8	218-578	2	Fuse-10 Amp
18:9	109355	2	Fuse-15 Amp
19	322-3	3	Screw-HH
20	3296-29	3	Nut-Lock, NI



Steering Assembly

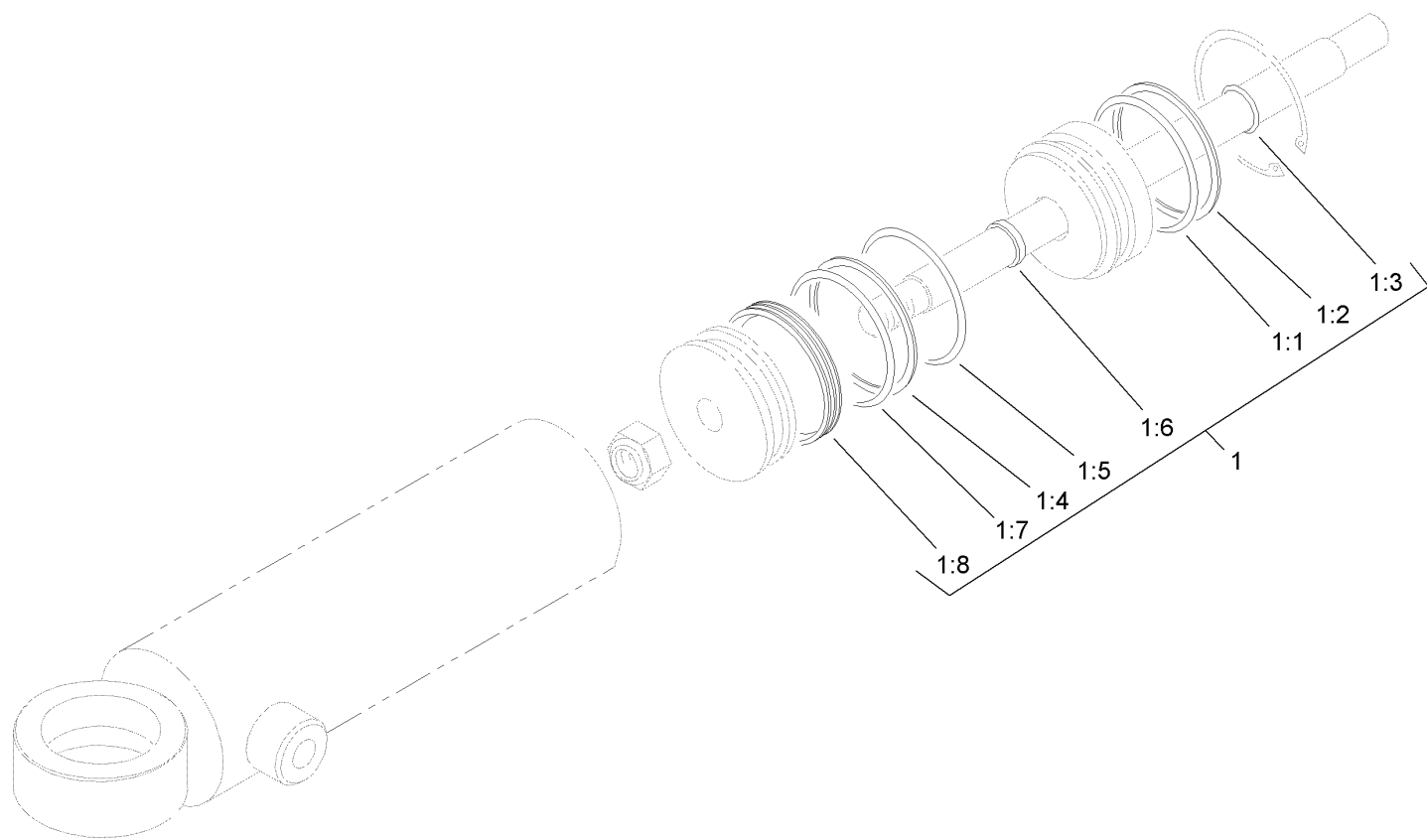
Ref	Part No.	Qty.	Description
1	21-9260	1	Cover-Dust
2	3220-6	1	Nut-Jam
3	3253-8	1	Washer-Lock
4	98-1471	1	Wheel-Steering
4:1	98-1468	1	Cover-Wheel, Steering
5	322-5	1	Screw-HH
6	106-2536	1	Arm-Pitman
7	3296-29	1	Nut-Lock, NI
8	94-1291	2	Bushing
9	302-5	2	Fitting-Grease
10	106-6726	1	Steering Pump ASM
11	106-2287	1	Plate
12	106-2271	1	Shaft-Pivot
13	3256-5	1	Washer-Flat
14	3253-6	1	Washer-Lock
15	324-2	1	Screw-HH
16	106-2262	1	Cylinder-HYD
17	321-8	2	Screw-HH
18	106-6774	1	Joint-Ball
19	32151-104	1	Ring-Retaining, External
20	32136-14	1	Nut-SHH
21	3272-12	2	Pin-Cotter
22	106-6898	1	Joint-Ball
22:1	106-6896	1	Seal

Ref	Part No.	Qty.	Description
22:2	302-5	1	Fitting-Grease
23	3220-11	1	Nut-Jam
24	340-132	1	Fitting-HYD, 90 DEG
24:1	237-78	1	O-Ring
24:2	237-21	1	O-Ring
25	106-7801-03	1	Bracket-Line, Steering
26	106-7807	1	Bracket-Line, Steering
27	106-7839	2	Clamp-Tube
28	340-78	6	Locknut-Bulkhead
29	33114-020	4	Screw-HH
30	3256-22	3	Washer-Flat
31	3296-42	5	Nut-Lock, NI
32	108-6938	1	Tube-HYD
32:1	237-22	1	O-Ring
33	108-6939	1	Tube-HYD
33:1	237-22	1	O-Ring
34	106-7804	1	Tube-HYD
34:1	237-21	1	O-Ring
35	108-6940	1	Tube-HYD
35:1	237-21	1	O-Ring
36	106-7806	1	Tube-HYD
36:1	237-21	1	O-Ring
37	321-4	3	Screw-HH
38	340-70	4	Nut-Lock



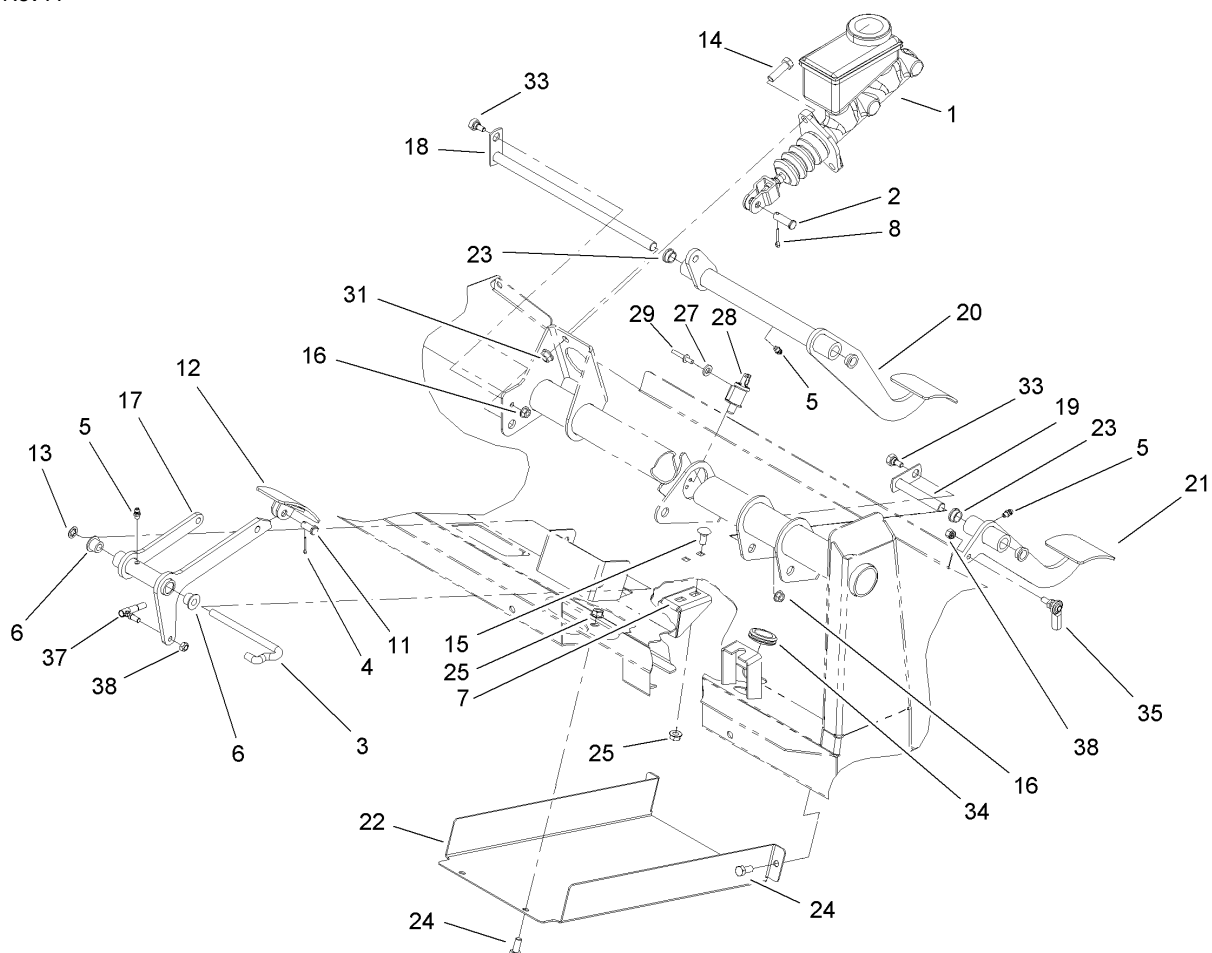
Steering Pump Assembly No. 106-6726

Ref	Part No.	Qty.	Description				
1	106-6716	1	Seal Kit				
21:1		1	Ring-Seal, Dust				
21:2		1	Seal-Shaft				
21:3		1	O-Ring				
21:4		2	O-Ring				
21:5		5	O-Ring				



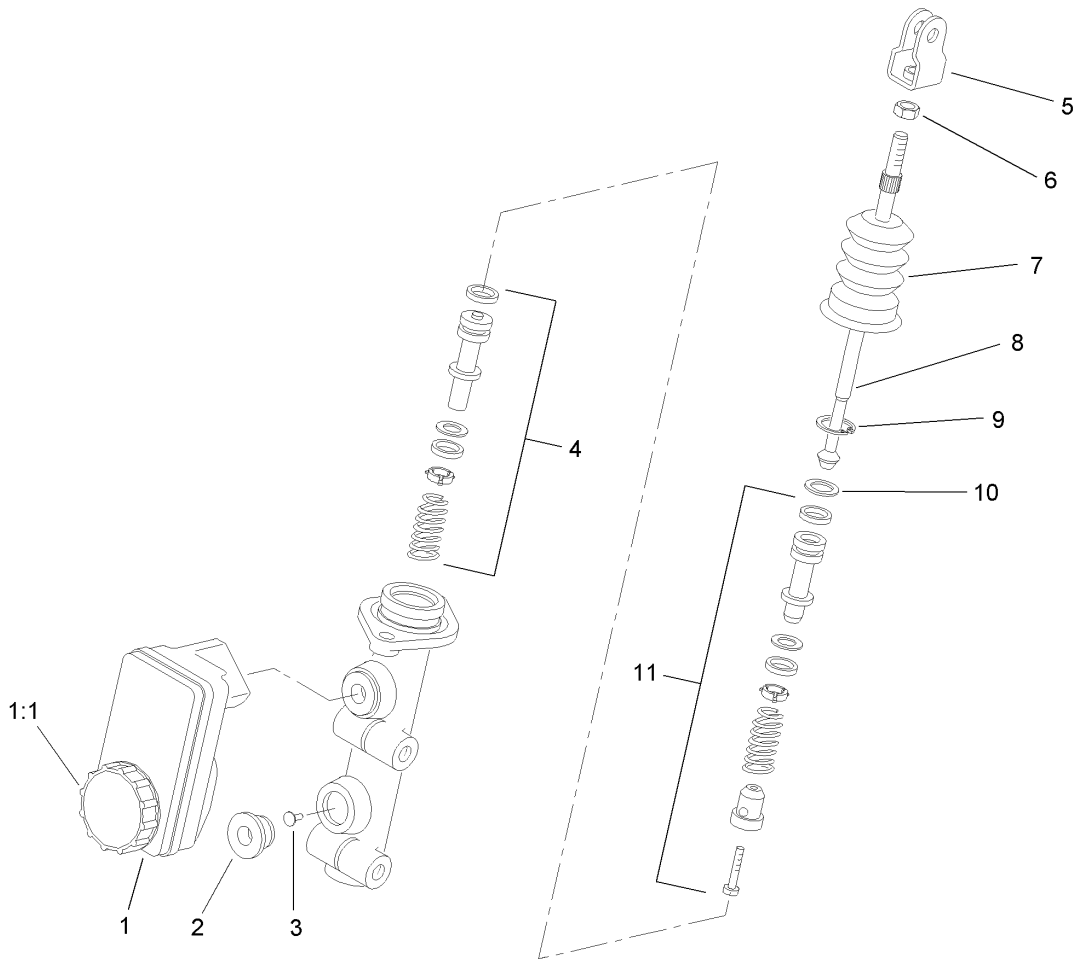
Hydraulic Cylinder Assembly No. 106-2262

Ref	Part No.	Qty.	Description				
1	106-6712	1	Seal Kit				
1:1		1	O-Ring				
1:2		1	O-Ring				
1:3		1	Wiper				
1:4		1	O-Ring				
1:5		1	Back-Up				
1:6		1	Seal				
1:7		1	Seal				
1:8		1	Ring-Wear				



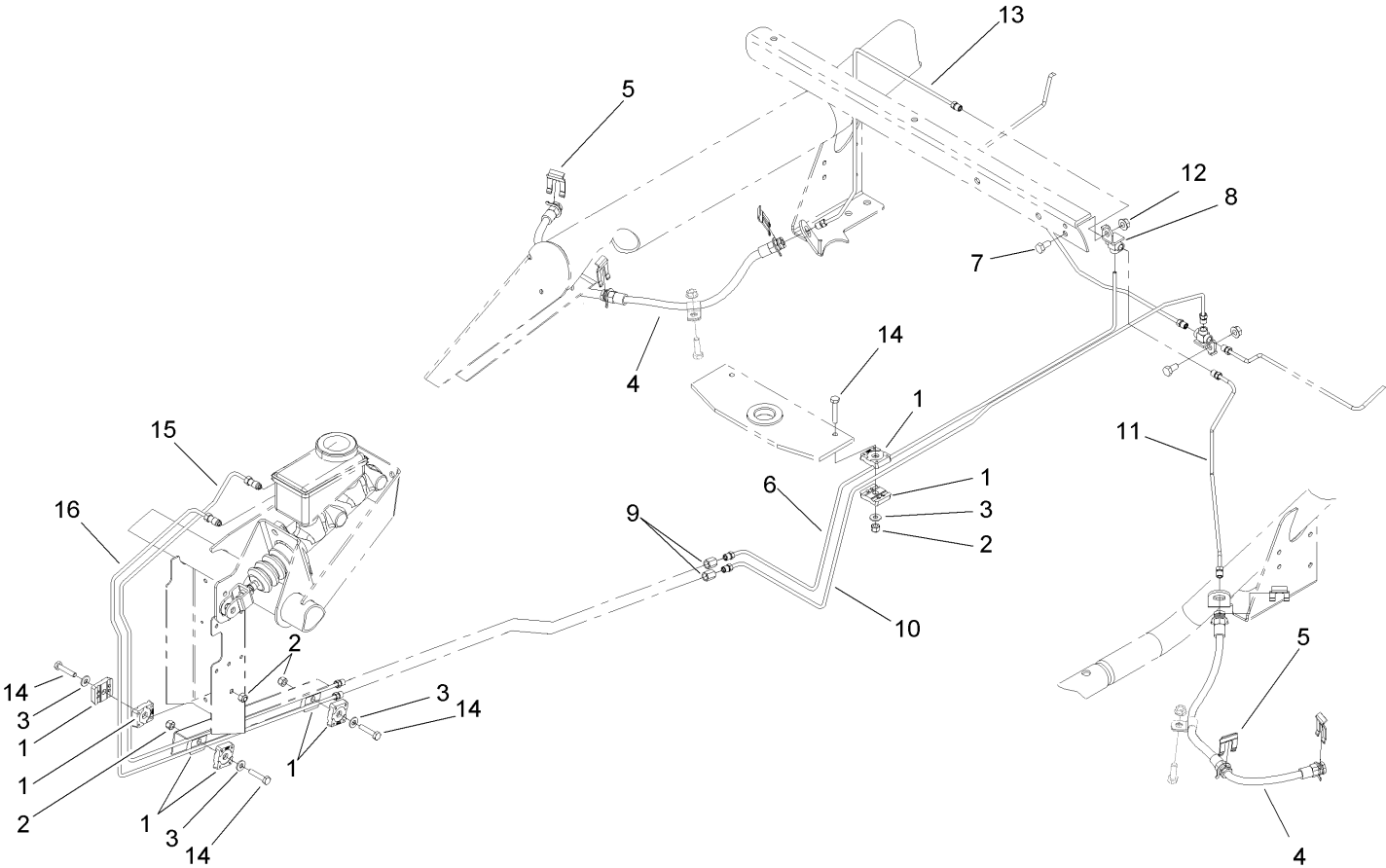
Brake Accelerator and Clutch Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-6782	1	Cylinder-Master	28	95-1653	1	Switch-Pole, Single
2	283-2	1	Pin-Clevis	29	3290-382	2	Rivet-Pop
3	87-2880	1	Shaft-Pedal, Accelerator	31	3290-357	2	Nut-HHF, Whiz
4	3272-6	1	Pin-Cotter	33	63-3410	2	Screw-Shoulder
5	302-5	3	Fitting-Grease	34	240-5	1	Grommet
6	256-259	2	Bushing-Flange	35	110-2554	1	Rod End-Spherical
7	106-2421	1	Bracket-Mount, Cable	37	18-1720	1	Governor Ball Joint ASM
8	3272-10	1	Pin-Cotter	38	3296-13	2	Nut-Lock NI
11	283-85	1	Pin-Clevis				
12	93-8969-03	1	Pedal				
13	32151-56	1	Ring-Retaining, External				
14	323-7	2	Screw-HH				
15	3230-1	2	Bolt-CARR				
16	32128-33	2	Nut-HF				
17	106-2471-03	1	Arm-Pedal, Accelerator				
18	106-2475	1	Brake Shaft ASM				
19	106-2476	1	Clutch Shaft ASM				
20	106-2461-03	1	Brake Pedal ASM				
21	106-2457-03	1	Clutch Pedal ASM				
22	106-2427-03	1	Cover				
23	256-156	4	Bushing-Flange				
24	322-3	4	Screw-HH				
25	32128-20	6	Nut-HF				
27	3256-21	2	Washer-Flat				



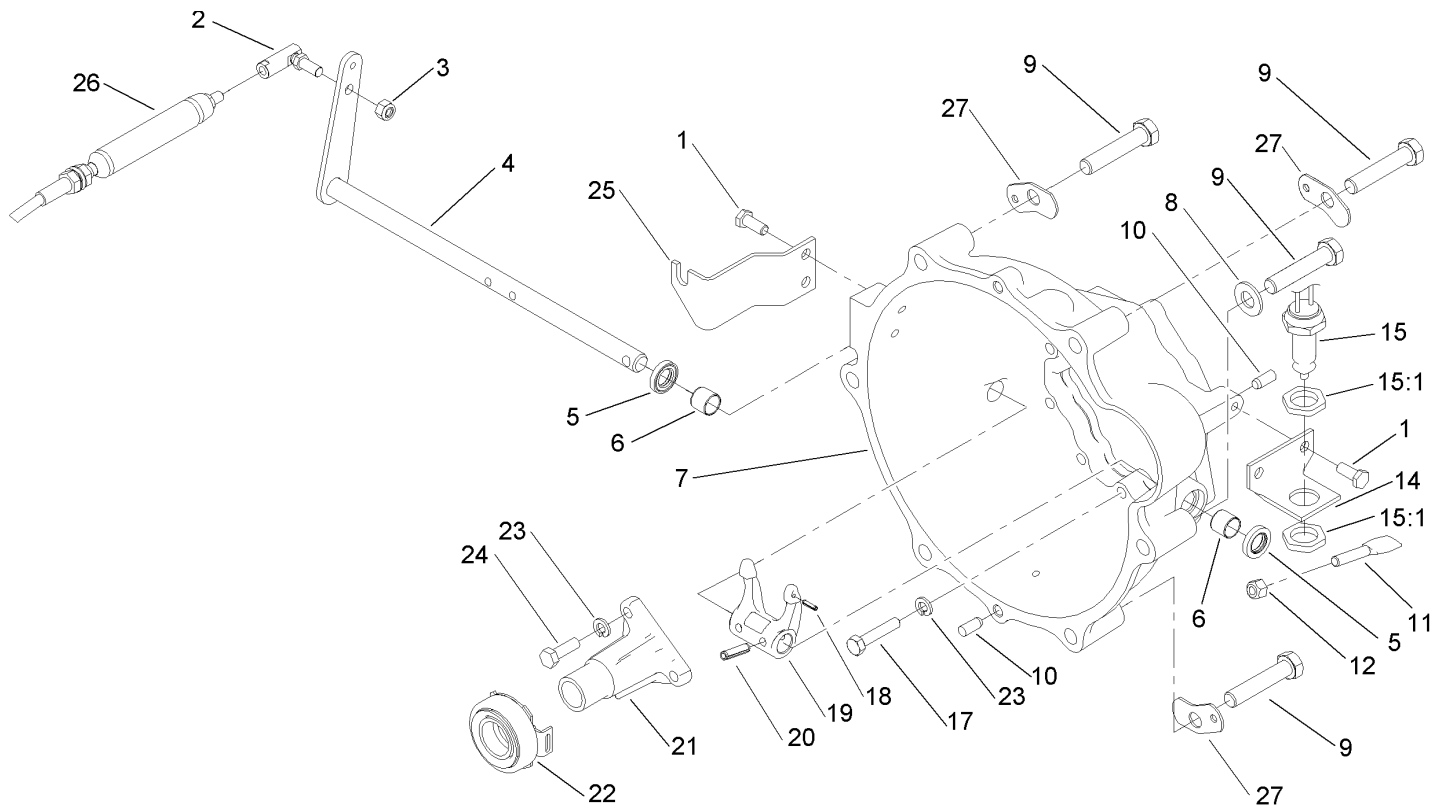
Master Cylinder Assembly No. 104-6782

Ref	Part No.	Qty.	Description				
1	104-6845	1	Reservoir ASM				
1:1	92-4112	1	Cap ASM				
2	93-8971	2	Seal-Port, Flange				
3	92-4103	1	Pin-Stop				
4	92-4102	1	Secondary Piston ASM				
5	92-4110	1	Clevis				
6	21-0360	1	Nut-Hex				
7	94-5209	1	Cover-Dust				
8	94-5210	1	Rod-Push				
9	92-4109	1	Ring-Snap				
10	92-4108	1	Retainer-Washer				
11	92-4101	1	Primary Piston ASM				



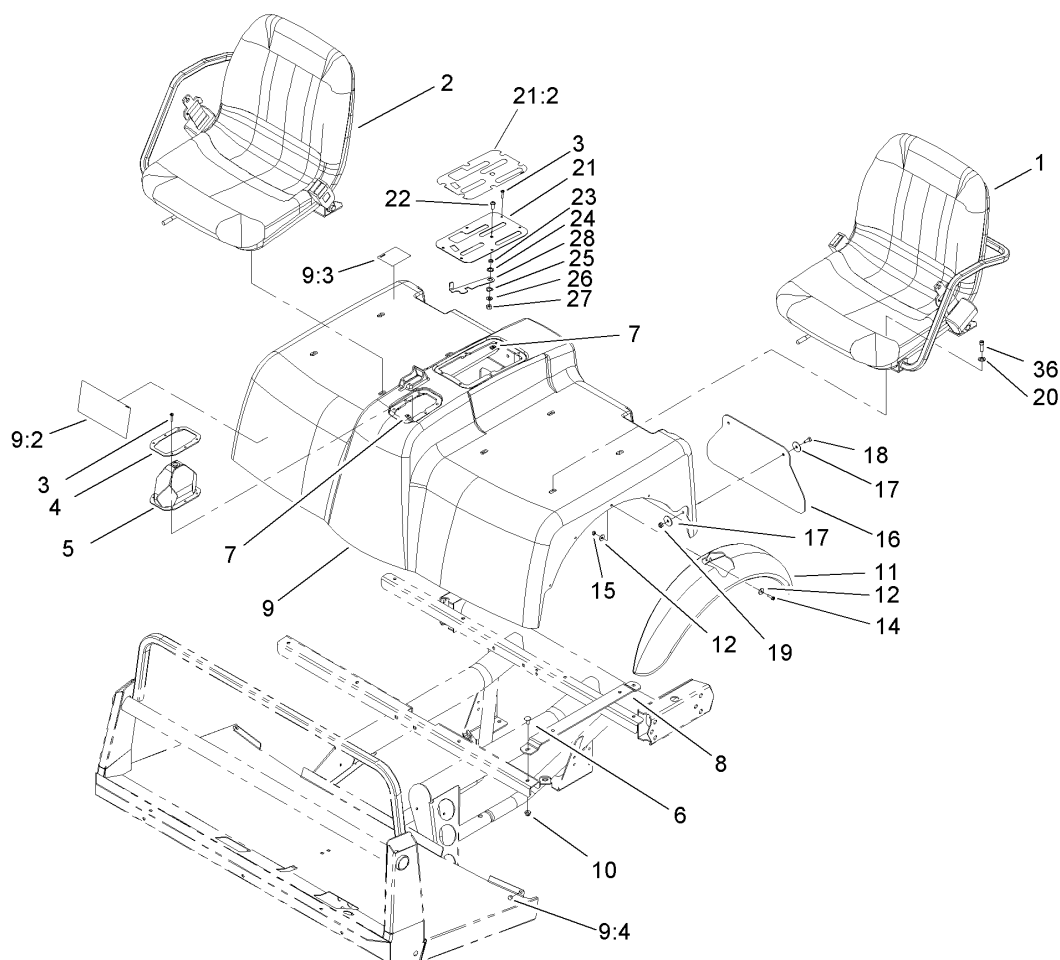
Hydraulic Brake Assembly

Ref	Part No.	Qty.	Description				
1	87-7660	8	Clamp-Tube				
2	3296-42	4	Nut-Lock, NI				
3	3256-22	4	Washer-Flat				
4	93-7123	2	Front Brake Hose ASM				
5	87-3580	2	Clip-Retainer				
6	106-6686	1	Tube ASM				
7	322-2	1	Screw-HH				
8	87-3560	1	Tee				
9	87-3570	2	Union				
10	106-6687	1	Tube ASM				
11	106-6688	1	Tube ASM				
12	32128-20	1	Nut-HF				
13	106-6689	1	Tube ASM				
14	321-8	4	Screw-HH				
15	106-6683	1	Tube ASM				
16	106-6684	1	Tube ASM				



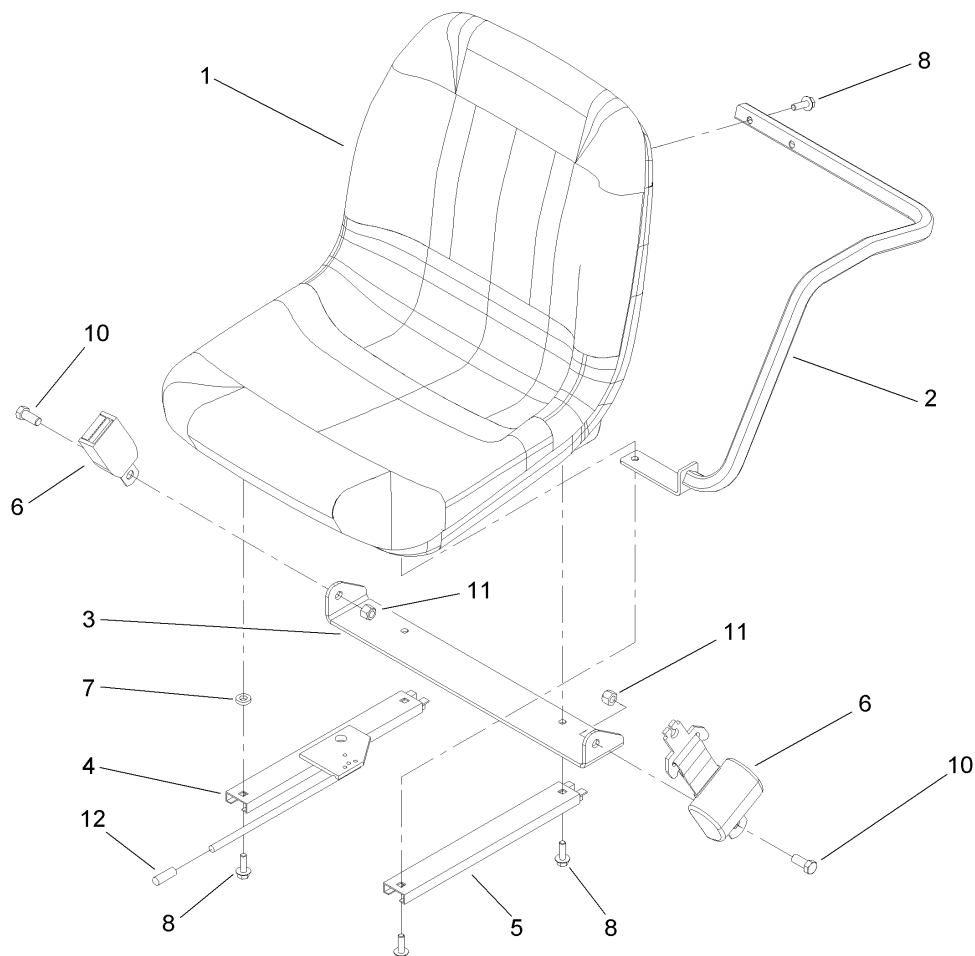
Clutch Linkage Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	33114-020	4	Screw-HH	26	110-2548	1	Cable-Clutch
2	2411-33	1	Balljoint-RH (W/Grommet)	27	87-6410	3	Bracket-Harness
3	3296-4	1	Nut-Lock				
4	105-1702	1	Release Shaft ASM				
5	87-1920	2	Seal-Oil				
6	87-3770	2	Bushing-Housing, Bell				
7	104-9249	1	Housing-Bell				
8	3256-26	3	Washer-Flat				
9	107-7983	6	Screw-HH				
10	87-1910	4	Pin-Dowel				
11	87-5360	1	Paddle-Clutch, Switch				
12	3296-29	1	Nut-Lock, NI				
14	87-5350	1	Bracket-Clutch, Switch				
15	87-5490	1	Switch-Clutch				
15:1	3218-20	2	Nut-Jam				
17	33114-040	9	Screw-HH				
18	32121-7	1	Pin-Roll, Slotted				
19	87-5300	1	Fork-Clutch				
20	32121-24	2	Pin-Spring				
21	87-5320	1	Release-Guide				
22	110-2538	1	Bearing-Release, Clutch				
23	3253-4	12	Washer-Lock				
24	33114-025	3	Screw-HH				
25	106-2523	1	Bracket-Clutch				



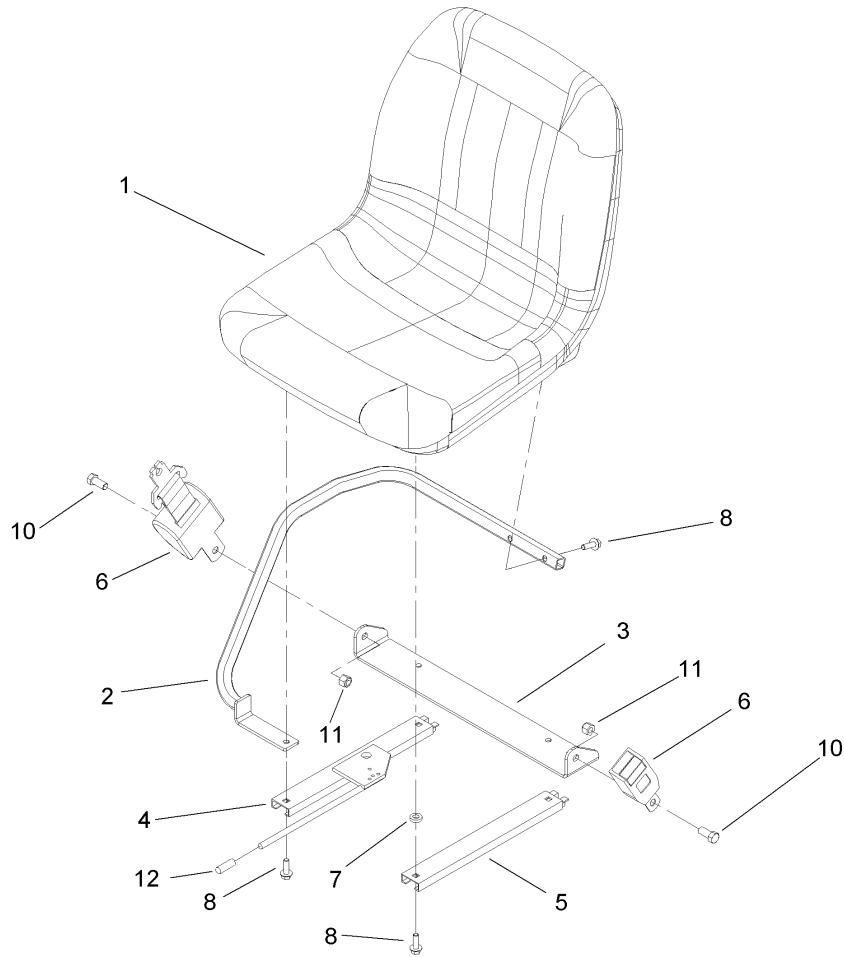
Shroud and Seat Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
②1		1	LH Seat ASM	22	3274-55	1	Screw-HSBH
②2		1	RH Seat ASM	23	82-4240	1	Spacer-Bearing
3	32144-36	12	Screw-PPH	24	94-8196	1	Washer-Nylon
4	87-3760-03	1	Plate-Boot, Shift	25	3290-221	1	Washer-Spring
5	87-8620	1	Shift Boot ASM	26	3256-23	1	Washer-Flat
6	3230-1	8	Bolt-CARR	27	3296-29	1	Nut-Lock, NI
7	106-2388	12	Clip-Fastener	28	106-7984-03	1	Lever-Detent
8	107-7957-03	4	Seat Bracket ASM	36	3274-22	8	Screw-HSH
9	106-2362	1	Seatbase ASM				
9:2	106-2384	1	Decal-Reference, Quick				
9:3	93-9448	1	Decal-Fuel				
9:4	107-8042	2	Bumper-Rubber				
10	104-8300	8	Nut-Flange, NI				
11	106-2375	2	Fender-Front				
12	3256-61	20	Washer-Flat				
14	32105-13	10	Screw-SHH				
15	3296-2	10	Nut-Lock				
16	106-2378	2	Mudflap				
17	3256-55	8	Washer-Flat				
18	321-4	4	Screw-HH				
19	3296-16	4	Nut-Lock, NI				
20	3256-74	8	Washer-Flat				
21	106-7886	1	Control Plate ASM				
21:2	106-2377	1	Decal-Console				



LH Seat Assembly

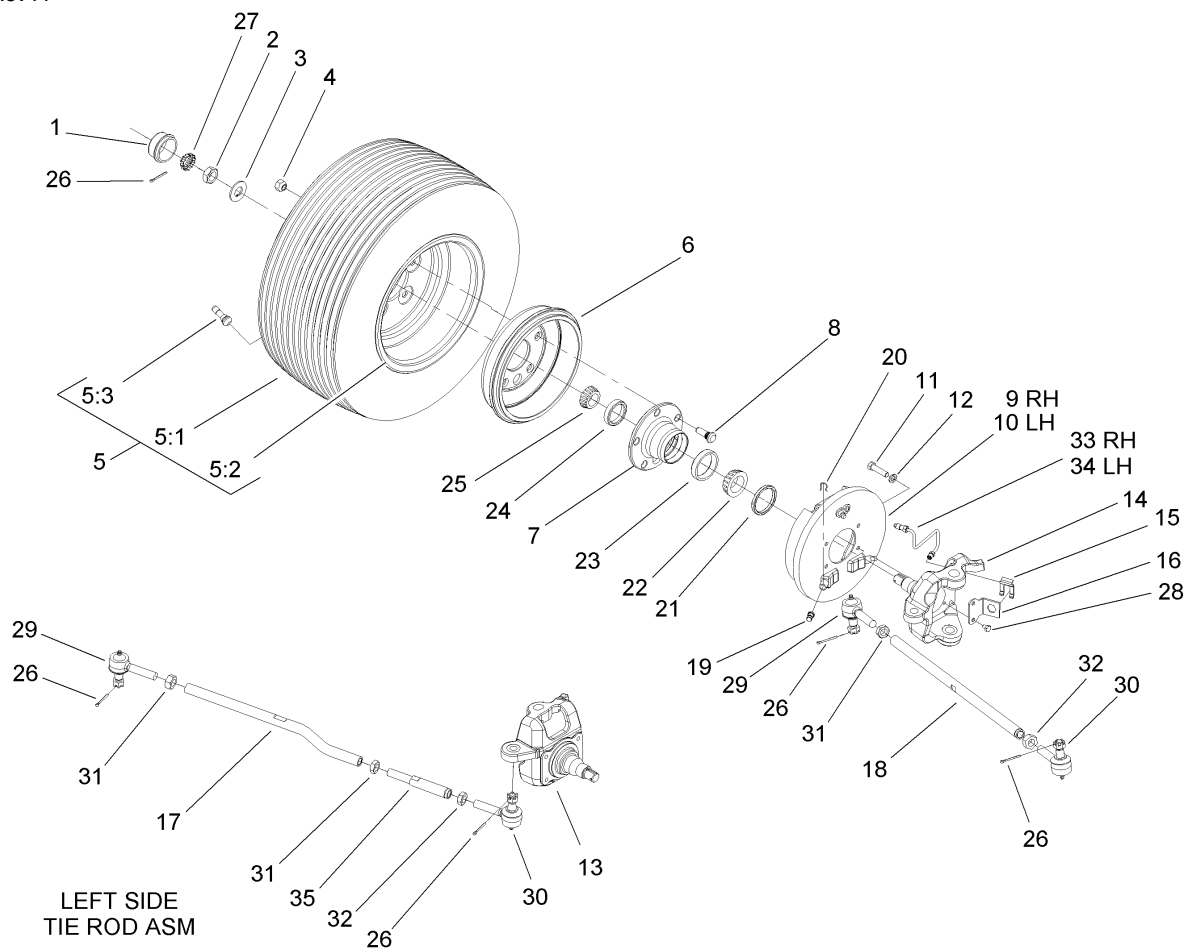
Ref	Part No.	Qty.	Description				
1	106-6672	1	Seat				
2	106-7842	1	LH Armrest ASM				
3	106-7845	1	Bracket-Belt, Seat				
4	106-7847	1	Adjuster-Seat, W/Handle				
5	107-7959	1	Adjuster-Slave, 7 Inch				
6	106-7848	1	Seat Belt ASM				
7	80-7730	1	Spacer				
8	3234-29	6	Screw-HHF				
10	3212-4	2	Screw-HH				
11	3296-7	2	Nut-Lock				
12	106-7953	1	Grip-Gray				



RH Seat Assembly

Ref	Part No.	Qty.	Description				
1	106-6672	1	Seat				
2	106-7844	1	RH Armrest ASM				
3	106-7845	1	Bracket-Belt, Seat				
4	106-7847	1	Adjuster-Seat, W/Handle				
5	107-7959	1	Adjuster-Slave, 7 Inch				
6	106-7848	1	Seat Belt ASM				
7	80-7730	1	Spacer				
8	3234-29	6	Screw-HHF				
10	3212-4	2	Screw-HH				
11	3296-7	2	Nut-Lock				
12	106-7953	2	Grip-Gray				

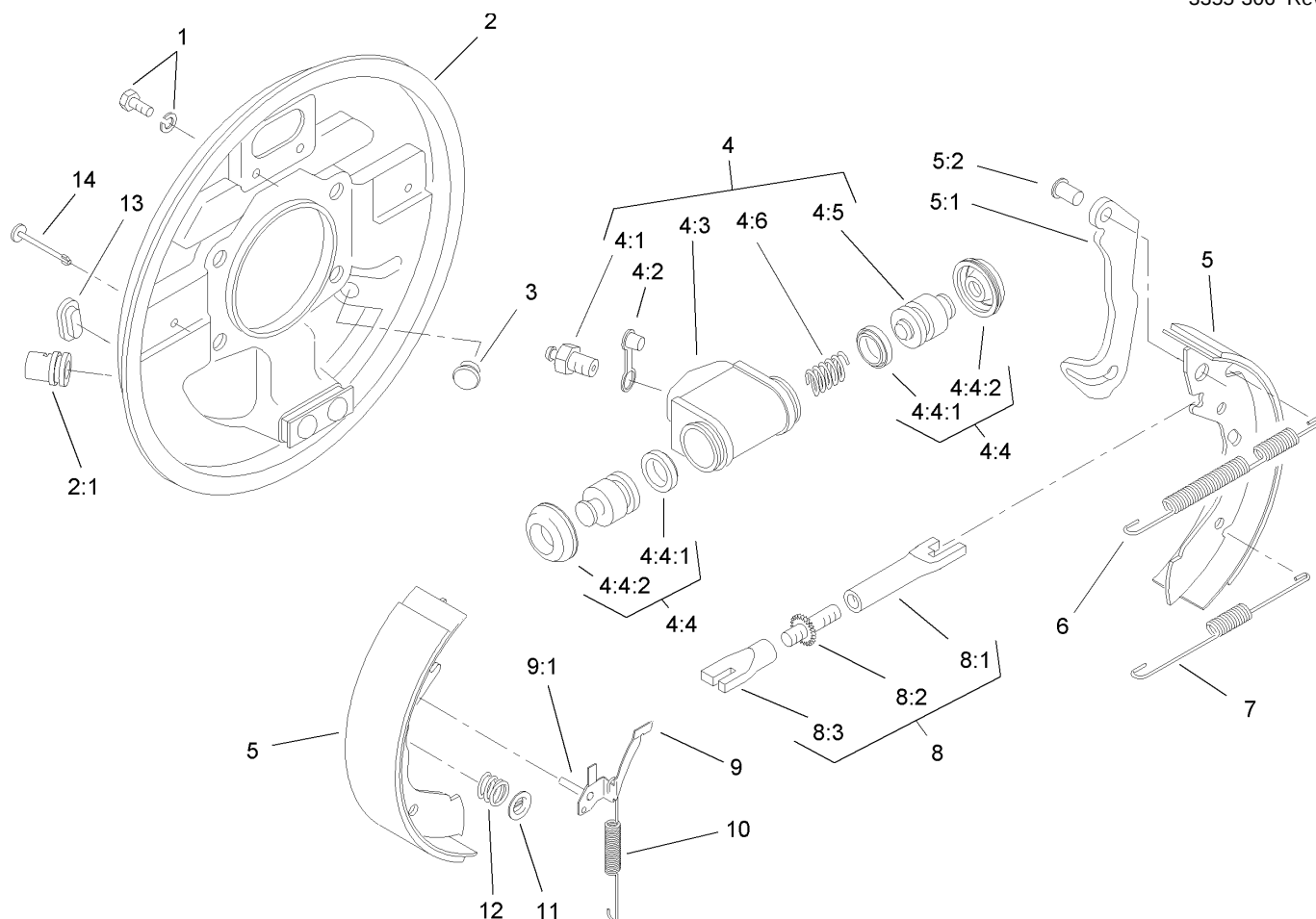
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Front Wheel Assembly

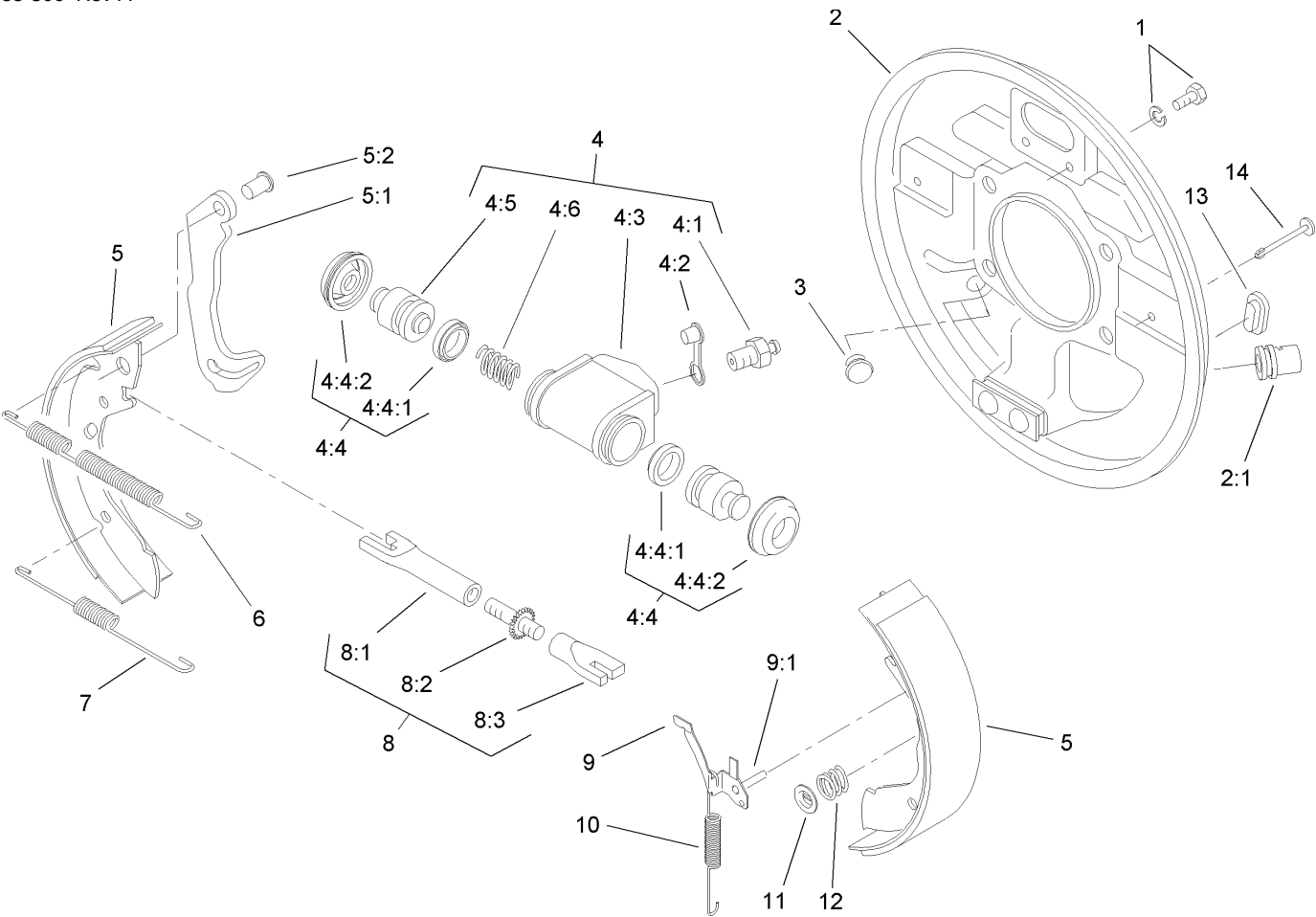
Ref	Part No.	Qty.	Description
1	241-119	2	Cap-Dust
2	3220-7	2	Nut-Jam
3	93-0309	2	Washer-Tab
4	23-7270	10	Nut-Wheel
25		2	Tire And Wheel ASM
5:1	112-2984	1	Tire
5:2	87-5720	1	Front Rim ASM
5:3	232-27	1	Stem-Valve
6	93-7128	2	Drum-Brake
7	87-5560	2	Hub-Front
8	87-8730	10	Stud
9	87-9170	1	RH Front Brake ASM
10	87-9180	1	LH Front Brake ASM
11	323-6	8	Screw-HH
12	3253-21	8	Washer-Lock
13	108-6942	1	Spindle-LH
14	106-6746	1	Spindle-RH
15	87-3580	2	Clip-Retainer
16	106-6747	2	Bracket-Spindle
17	108-6936	1	Tie Rod-LH
18	106-2327	1	Tie Rod-Steering
19	87-3450	2	Plug-Plate, Brake (Front)
20	87-3310	2	Clip-Cable, Brake
21	108-7019	2	Seal-Shaft

Ref	Part No.	Qty.	Description
22	254-106	2	Cone-Bearing, Tapered
23	254-107	2	Cup-Bearing, Tapered
24	254-72	2	Bearing-Cup, Tapered
25	254-94	2	Bearing-Cone, Tapered
26	3272-12	6	Pin-Cotter
27	93-0307	2	Nut-Lock, Retainer
28	321-1	4	Screw-HH
29	110-2537	2	Ball Joint-RH
30	110-2536	2	Ball Joint-LH
31	3220-11	3	Nut-Jam
32	3218-21	2	Nut-Jam
33	106-7970	1	RH Brake Tube ASM
34	106-7971	1	LH Brake Tube ASM
35	108-6937	1	Turnbuckle-Tie Rod, LH



RH Front Brake Assembly No. 87-9170

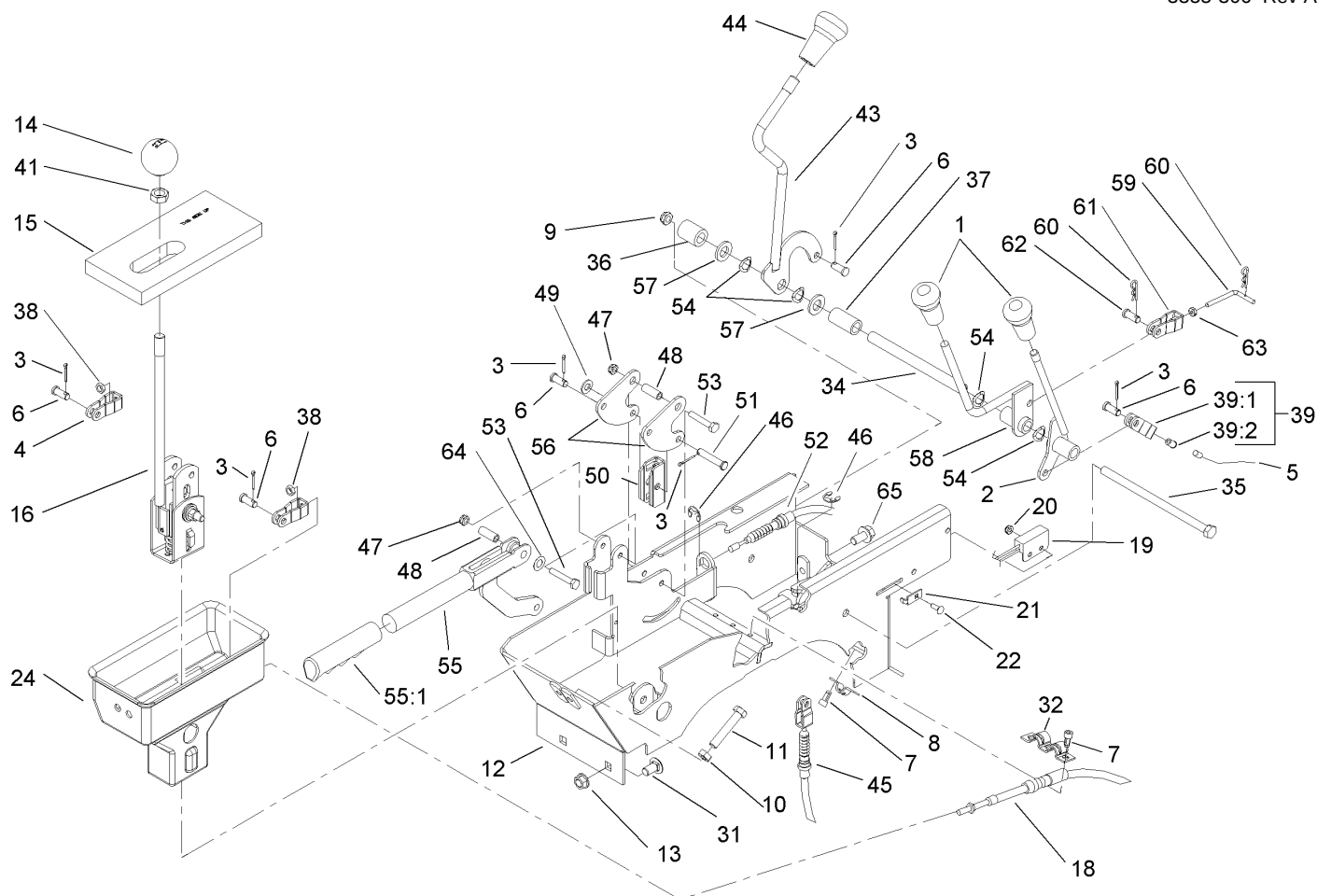
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set	10	92-4151	1	Spring-Adjuster, RH
2	92-4100	1	RH Backplate ASM	11	92-4131	2	Washer-Hold Down, Shoe
2:1		1	Guide-Pipe	12	92-4152	2	Spring-Hold Down, Shoe
3	92-4146	1	Plunger ASM	13	92-4134	2	Plug-Inspection
4	92-4118	1	Wheel Cylinder ASM	14	92-4133	2	Pin-Hold Down, Shoe
4:1	92-4113	1	Screw-Bleed				
4:2	92-4114	1	Cap-Screw, Bleed				
4:3		1	Body				
4:4	92-4119	1	Seal Kit				
4:4:1		2	Seal-L Type				
4:4:2		2	Cover-Dust				
4:5		2	Piston				
4:6		1	Spring				
5	92-4143	1	Lined Shoe Kit				
5:1		1	Lever-Operating				
5:2		1	Pin				
6	92-4148	1	Spring-Return, Shoe (Upper, RH)				
7	92-4149	1	Spring-Return, Shoe (Lower)				
8	92-4145	1	RH Adjustor ASM				
8:1		1	Pushrod-Female				
8:2		1	Bolt-Adjuster				
8:3		1	Sleeve-Adjuster				
9	92-4124	1	RH Pawl Lever ASM				
9:1		1	Pin-Pawl				



LH Front Brake Assembly No. 87-9180

Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set
2	92-4136	1	LH Backplate ASM
2:1		1	Guide-Pipe
3	92-4146	1	Plunger ASM
4	92-4117	1	Wheel Cylinder ASM
4:1	92-4113	1	Screw-Bleed
4:2	92-4114	1	Cap-Screw, Bleed
4:3		1	Body
4:4	92-4119	1	Seal Kit
4:4:1		2	Seal-L Type
4:4:2		2	Cover-Dust
4:5		2	Piston
4:6		1	Spring
5	92-4143	1	Lined Shoe Kit
5:1		1	Lever-Operating
5:2		1	Pin
6	92-4147	1	Spring-Return, Shoe (Upper, LH)
7	92-4149	1	Spring-Return, Shoe (Lower)
8	92-4144	1	LH Adjuster ASM
8:1		1	Pushrod-Female
8:2		1	Bolt-Adjuster
8:3		1	Sleeve-Adjuster
9	92-4123	1	LH Pawl Lever ASM
9:1		1	Pin-Pawl

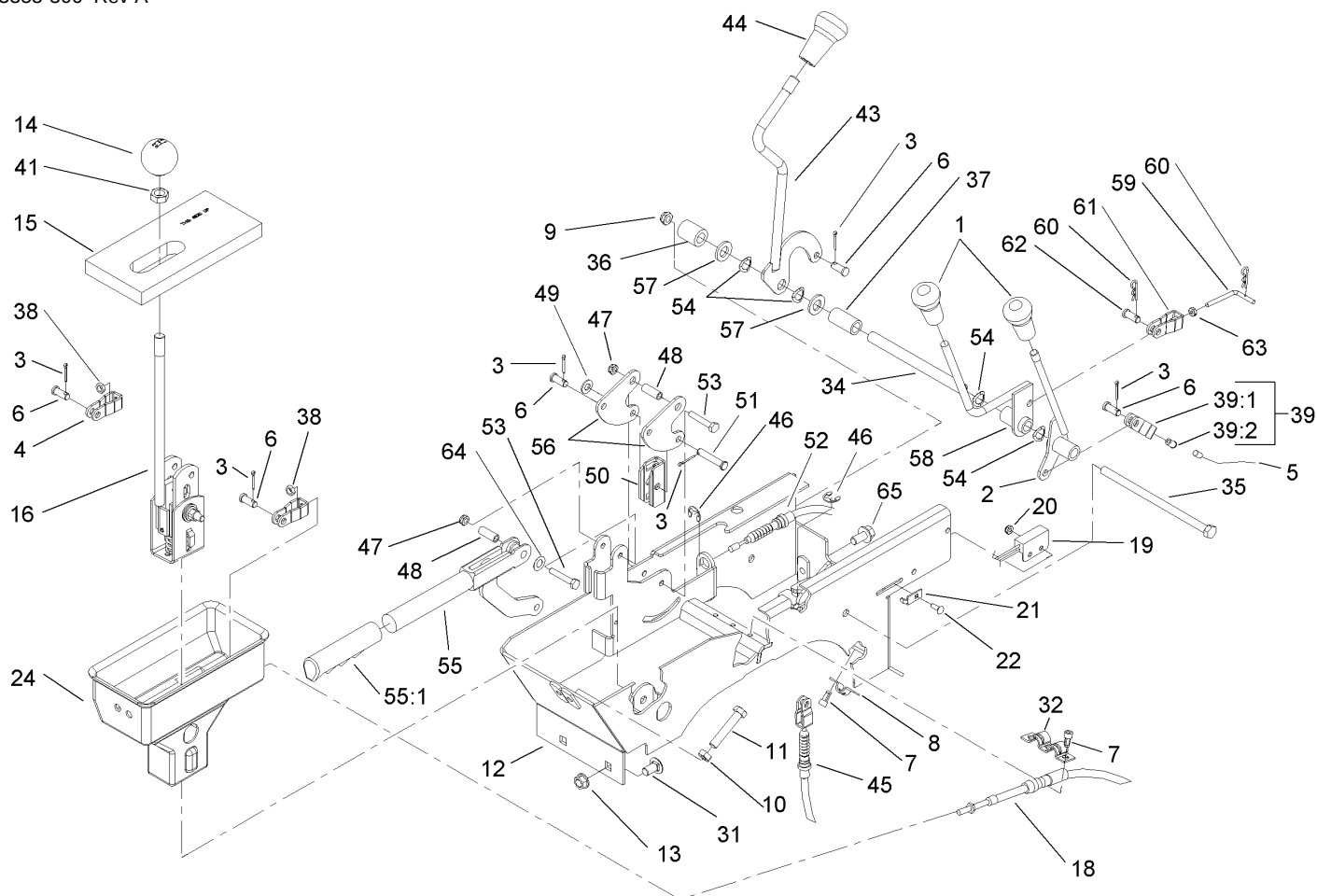
Ref	Part No.	Qty.	Description
10	92-4150	1	Spring-Adjuster, LH
11	92-4131	2	Washer-Hold Down, Shoe
12	92-4152	2	Spring-Hold Down, Shoe
13	92-4134	2	Plug-Inspection
14	92-4133	2	Pin-Hold Down, Shoe



Console Assembly

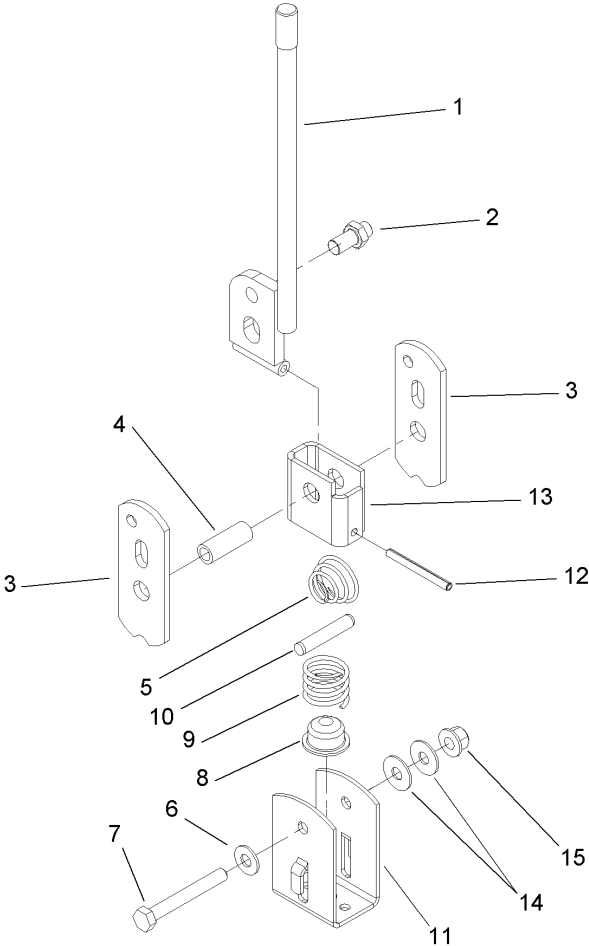
Ref	Part No.	Qty.	Description
1	106-7903	2	Knob-Control
2	106-7828	1	Lever ASM
3	3272-6	6	Pin-Cotter
4	87-2310	2	Clevis-Cable
5	106-6698	1	Cable-Hi-Low
6	283-62	5	Pin-Clevis
7	65-5220	5	Screw-Forming, Thread
8	87-4340	1	Clamp-Cable
9	3296-59	1	Nut-Lock, NI
10	3217-7	2	Nut-Hex
11	323-10	2	Screw-HH
12	108-6914-03	1	Lever Support ASM
13	3290-357	2	Nut-HHF, Whiz
14	87-6720	1	Knob-Shift
15	87-6570	1	Seal-Boot, Lower
16	106-7887	1	Shift ASM
18	87-4260	2	Cable-Selector, Gear
19	100-1270	1	Switch-Proximity
20	3296-12	1	Nut-Lock
21	100-4872	1	Plate-Switch, Neutral
22	3229-34	1	Bolt-CARR
24	106-2376	1	Boot-Shift, Lower
31	3231-21	2	Screw-CARR
32	87-4960	1	Clamp-Cable

Ref	Part No.	Qty.	Description
34	106-7833	1	Spacer
35	323-36	1	Screw-HH
36	66-6501	1	Spacer-Wheel
37	106-7835	1	Spacer
38	3220-1	2	Nut-Jam
39	87-7160	1	Cable Clevis ASM
39:1	87-2310	1	Clevis-Cable
39:2	32148-15	1	Nut-Insert
41	3218-18	1	Nut-Jam
43	87-5030	1	Lever-Lock, Differential
44	106-7952	1	Knob
45	87-4460	1	Cable-Lock, Differential
46	32120-47	3	Ring-Retaining, External
47	3296-56	2	Nut-Lock, NI
48	114402	2	Spacer
49	3256-23	1	Washer-Flat
50	87-3480	1	Bracket-Equalizer, Cable
51	94-3829	1	Pin-Clevis
52	106-6691	2	Cable-Brake, Park
53	321-9	2	Screw-HH
54	3290-221	4	Washer-Spring
55	104-6842	1	Lever-Brake, Park
55:1	106-7972	1	Grip-Handle
56	106-7814	2	Bellcrank



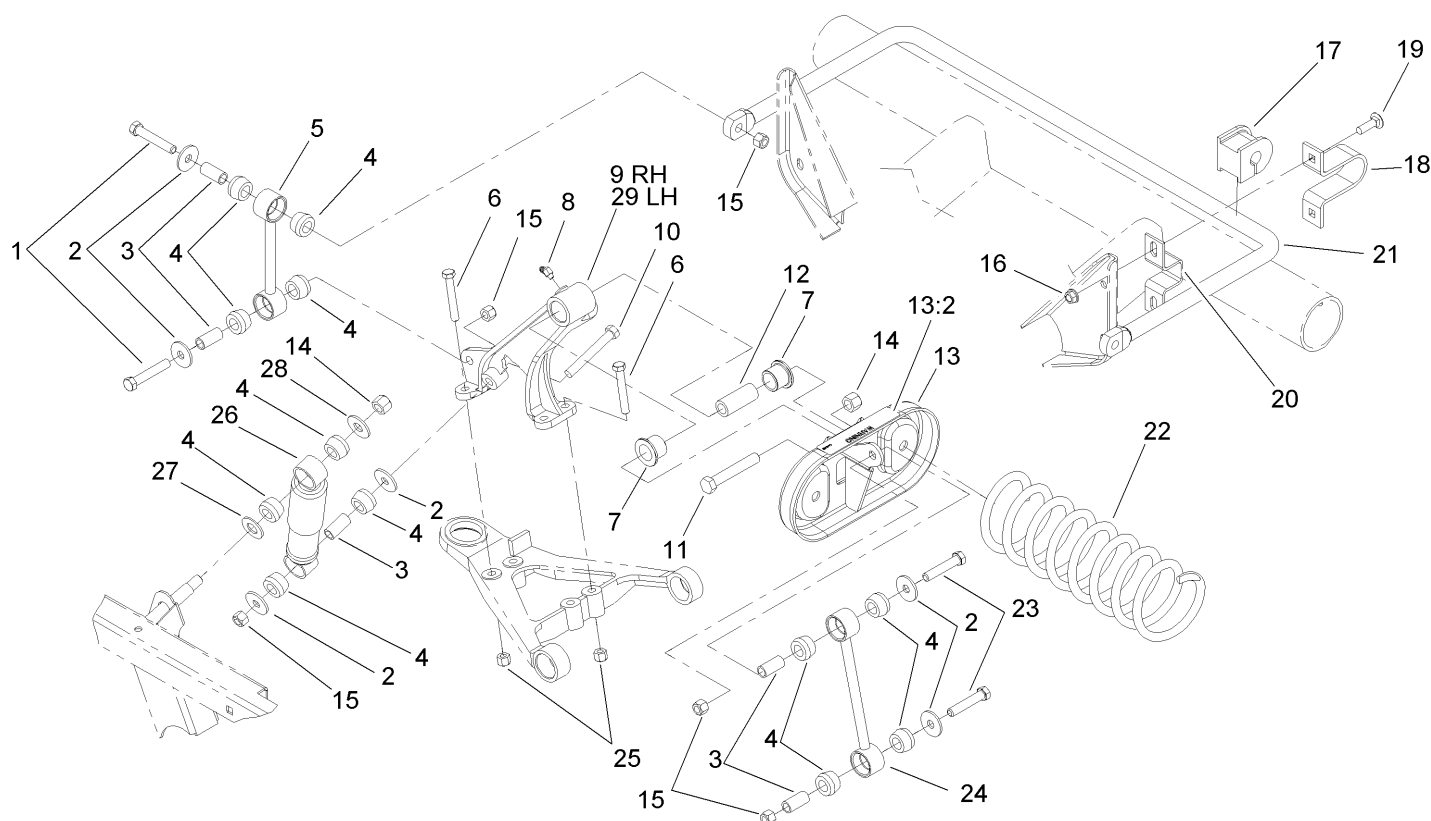
Console Assembly (continued)

Ref	Part No.	Qty.	Description
57	33096-00	2	Washer-Flat
58	106-7960	1	HYD Lever ASM
59	107-8000	1	Rod-Link
60	3290-307	2	Pin-Hair
61	107-7966	1	Clevis ASM
62	283-62	1	Pin-Clevis
63	3219-14	1	Nut-Hex
64	3290-477	1	Washer-Curved
65	3234-12	2	Screw-HHF



Shift Assembly No. 106-7887

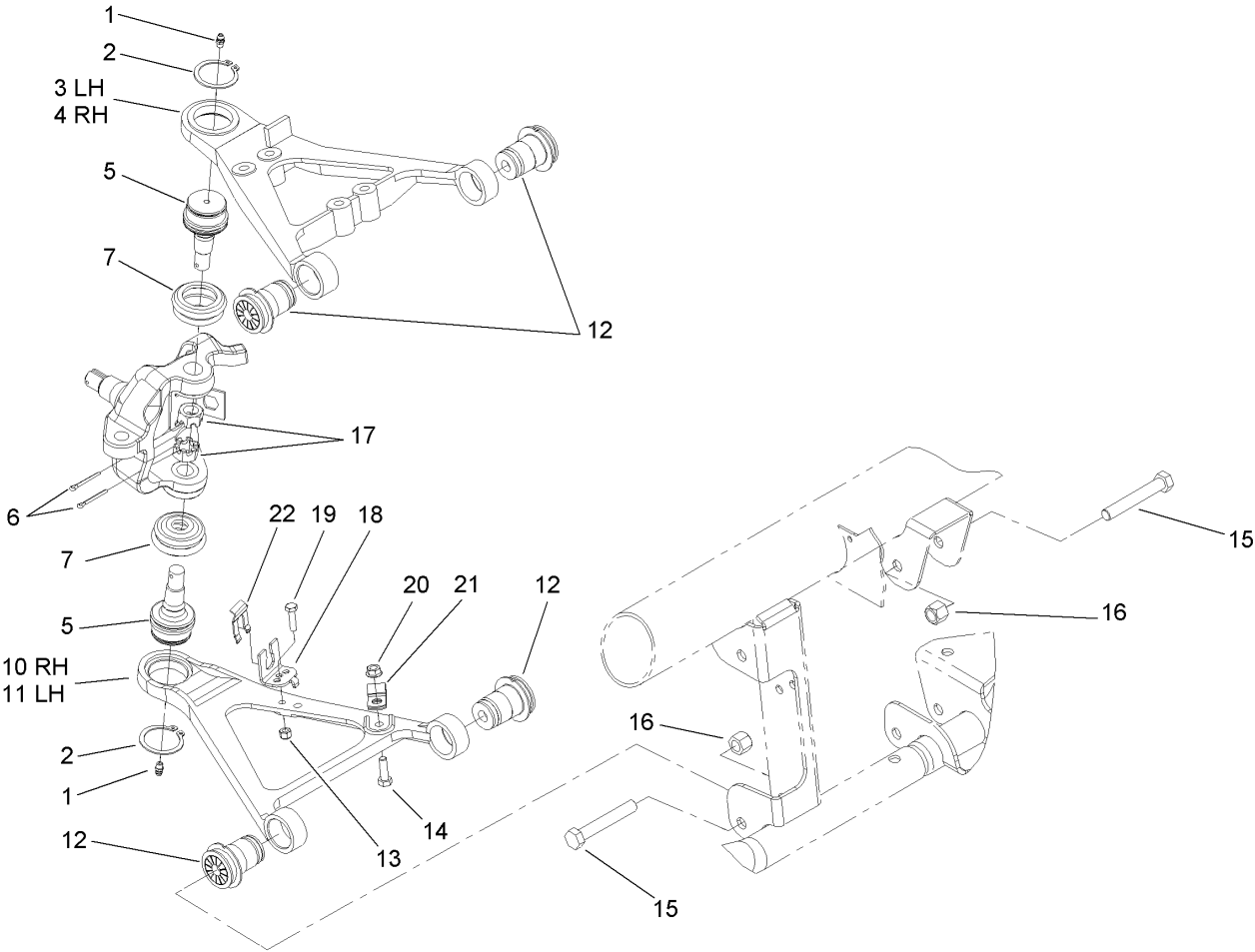
Ref	Part No.	Qty.	Description				
1	87-2040	1	Shift Lever ASM				
2	87-3650	1	Pin-Shift				
3	87-3540	2	Link-Shift				
4	87-2520	1	Tube-Pivot				
5	87-2900	1	Spring-Compression				
6	87-8640	1	Washer-Flat				
7	322-12	1	Screw-HH				
8	87-3530	1	Button-Shifter				
9	87-3660	1	Spring-Compression				
10	3290-507	1	Pin-Dowel				
11	87-3520	1	Clevis				
12	32121-48	1	Pin-Spring				
13	87-6040	1	Bracket-Shifter				
14	3290-456	2	Washer-Belleville				
15	3296-58	1	Nut-Lock, NI				



Front Suspension Assembly

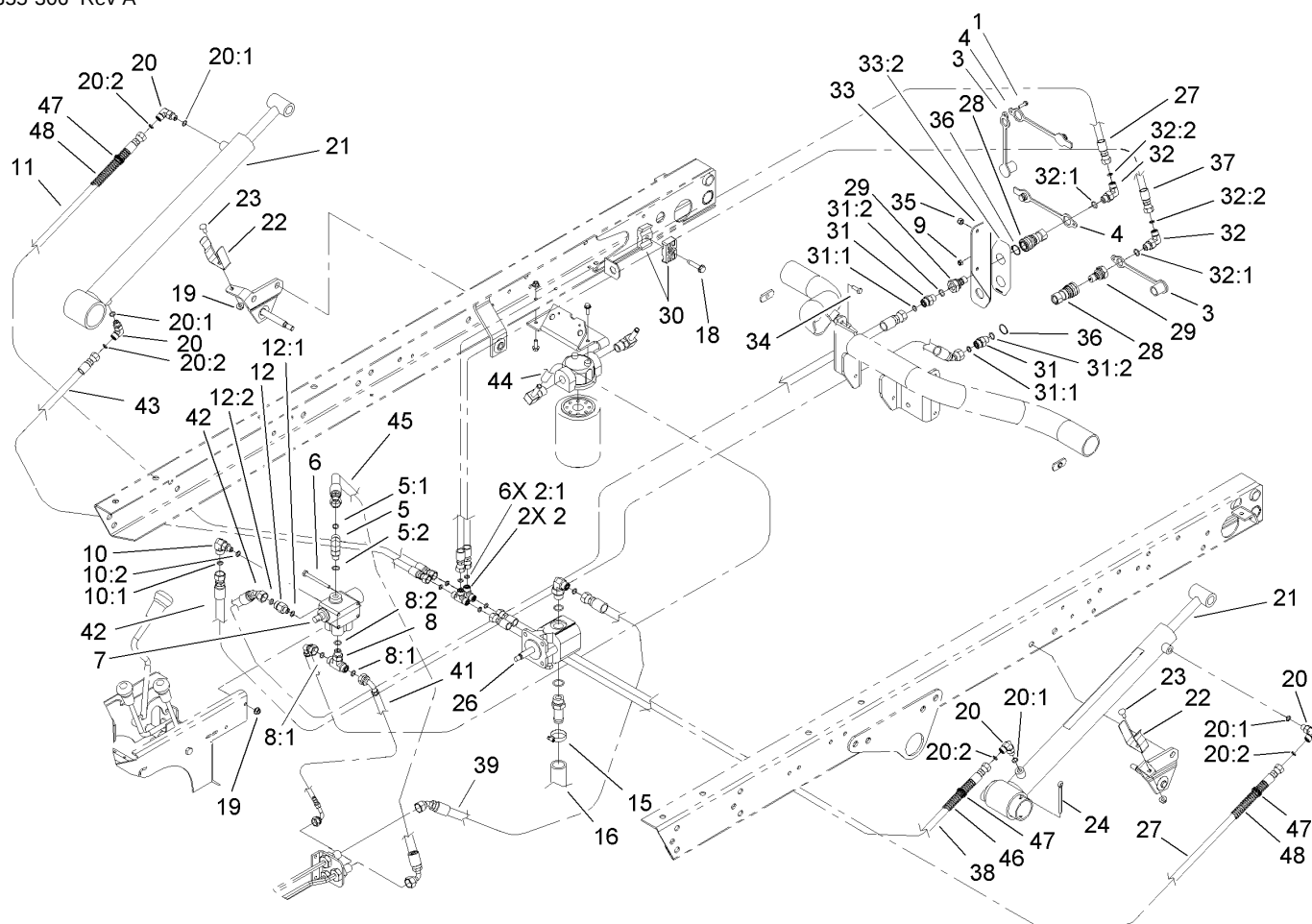
Ref	Part No.	Qty.	Description
1	324-10	4	Screw-HH
2	87-5330	12	Washer
3	87-3600	10	Spacer-Absorber, Shock
4	87-3920	24	Bushing
5	87-3860-03	2	Anti-Sway Bar Link ASM
6	323-12	8	Screw-HH
7	33-3090	4	Bushing
8	302-11	2	Fitting-Lube, 45 DEG
9	87-0150-03	1	Tower-Control Arm, RH
10	324-13	2	Screw-HH
11	325-13	2	Screw-HH
12	87-2500	2	Sleeve-Spring, Pivot
13	105-7958	2	Spring Cradle ASM
13:2	93-9879	1	Decal-Warning
14	3296-23	4	Nut-Lock, NI
15	3296-48	10	Nut-Lock, NI
16	3290-357	4	Nut-HHF, Whiz
17	87-3910	2	Bushing-Rubber
18	87-4010-03	2	Clamp-Bar, Sway
19	3231-25	4	Screw-CARR
20	87-3890-03	2	Bracket-Bar, Sway
21	87-3850-03	1	Bar-Sway, Anti
22	105-4183-01	2	Spring-Compression
23	324-9	4	Screw-HH

Ref	Part No.	Qty.	Description
24	106-2302-03	2	Stabilizer Link ASM
25	3296-39	8	Nut-Lock, NI
26	87-3110	2	Absorber-Shock
27	3256-27	2	Washer-Flat
28	3256-6	2	Washer-Flat
29	87-0160-03	1	Tower-Control Arm, LH



Front Control Arm Assembly

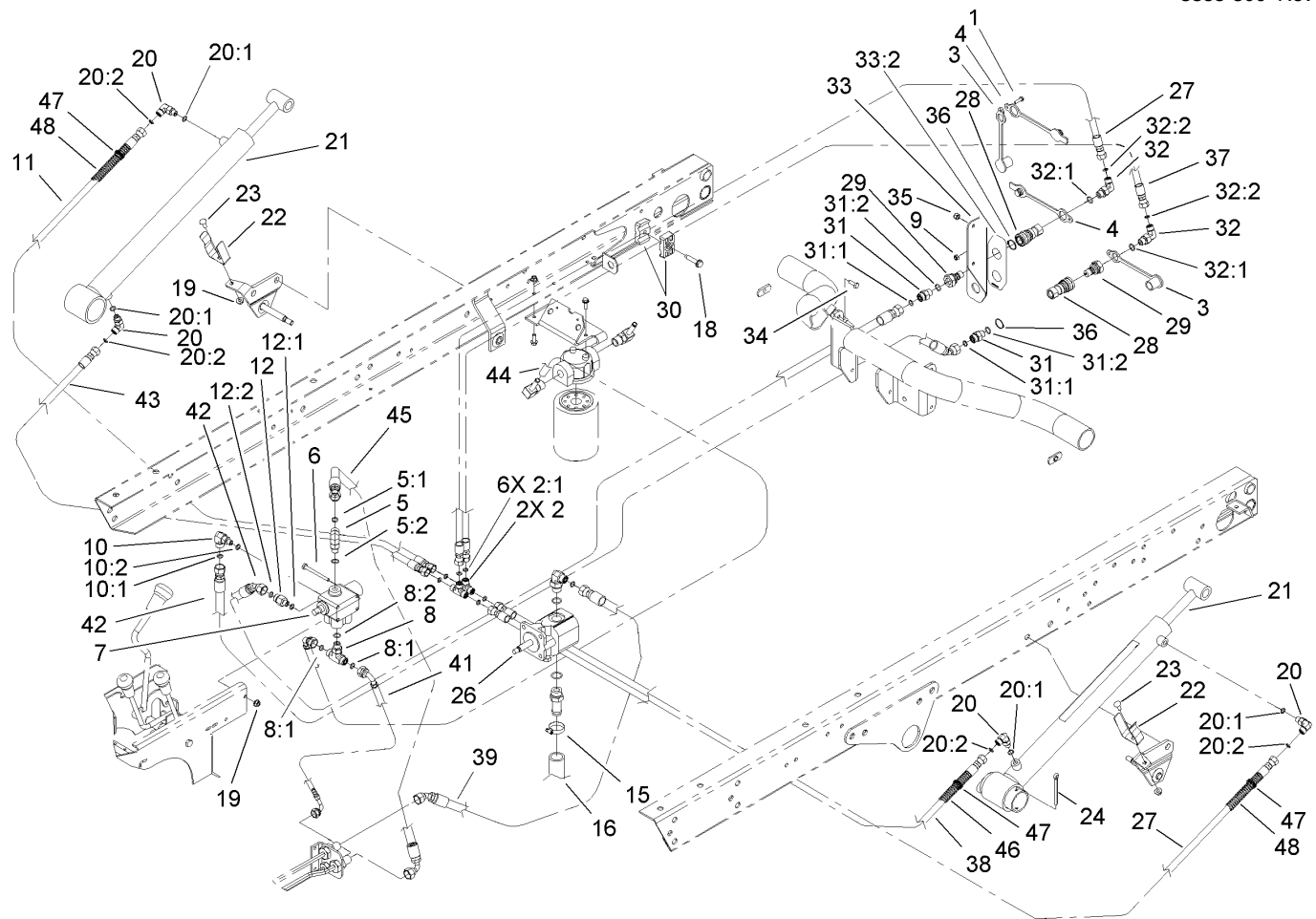
Ref	Part No.	Qty.	Description				
1	302-5	4	Fitting-Grease				
2	32151-104	4	Ring-Retaining, External				
3	93-7135-03	1	Arm-Control, Top (RH)				
4	93-7133-03	1	Arm-Control, Top (LH)				
5	87-1430	4	Joint-Ball				
6	3272-12	4	Pin-Cotter				
7	87-2420	4	Seal-Joint, Ball				
10	87-0210-03	1	Arm-Control, Lower (RH)				
11	87-0220-03	1	Arm-Control, Lower (LH)				
12	87-1450	8	Bushing-Flange				
13	3296-42	2	Nut-Lock, NI				
14	322-5	2	Screw-HH				
15	325-14	8	Screw-HH				
16	3296-23	8	Nut-Lock, NI				
17	32136-2	4	Nut-SHH				
18	93-7070	2	Bracket-Hose, Brake				
19	321-6	2	Screw-HH				
20	32128-20	2	Nut-HF				
21	2412-10	2	R-Clamp				
22	87-3580	2	Clip-Retainer				



Lift Valve and Hydraulic Assembly

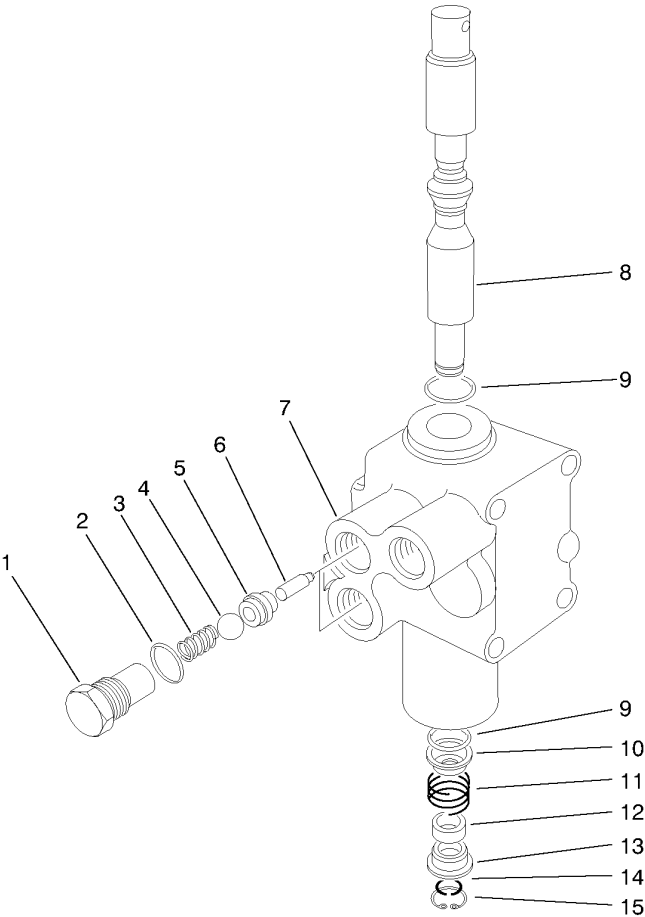
Ref	Part No.	Qty.	Description
1	32105-13	1	Screw-SHH
2	340-21	2	Fitting
2:1	237-21	3	O-Ring
3	106-7881	2	Cap-Dust, HYD
4	106-7882	2	Plug-Dust, HYD
5	340-77	1	Fitting-HYD, 90 DEG
5:1	237-22	1	O-Ring
5:2	237-42	1	O-Ring
6	321-14	2	Screw-HH
7	43-1950	1	Valve-Control, HYD
8	340-94	1	Adapter
8:1	237-22	2	O-Ring
8:2	237-42	1	O-Ring
9	3296-2	1	Nut-Lock
10	340-97	1	Fitting-HYD, 90 DEG
10:1	237-22	1	O-Ring
10:2	237-78	1	O-Ring
11	92-7564	1	Hose ASM
12	340-88	1	Adapter
12:1	237-22	1	O-Ring
12:2	237-78	1	O-Ring
15	2412-34	1	Clamp-Hose
16	87-8030	1	Hose-Suction
18	32144-57	1	Screw

Ref	Part No.	Qty.	Description
19	32128-33	4	Nut-HF
20	340-132	4	Fitting-HYD, 90 DEG
20:1	237-78	1	O-Ring
20:2	237-21	1	O-Ring
21	106-7939	2	HYD Cylinder ASM
22	108-3109	2	Retainer-Cylinder
23	3229-1	2	Screw-CARR
24	3272-37	2	Pin-Cotter
26	106-6649	1	Pump-Gear, HYD
27	104-3716	2	HYD Hose ASM
28	106-7968	2	Coupler-Quick, Female
29	106-7969	2	Coupler-Quick, Male
30	56-7976	2	Clamp-Tube
31	340-2	2	Fitting-HYD, Straight
31:1	237-22	1	O-Ring
31:2	237-42	1	O-Ring
32	340-82	2	Adapter
32:1	237-42	1	O-Ring
32:2	237-21	1	O-Ring
33	106-7923	1	Quick Coupler Bracket ASM
33:2	106-7888	1	Decal-Couplers, Quick
34	3234-21	2	Screw-Cap
35	3296-42	2	Nut-Lock, NI
36	32151-83	2	Ring-Snap



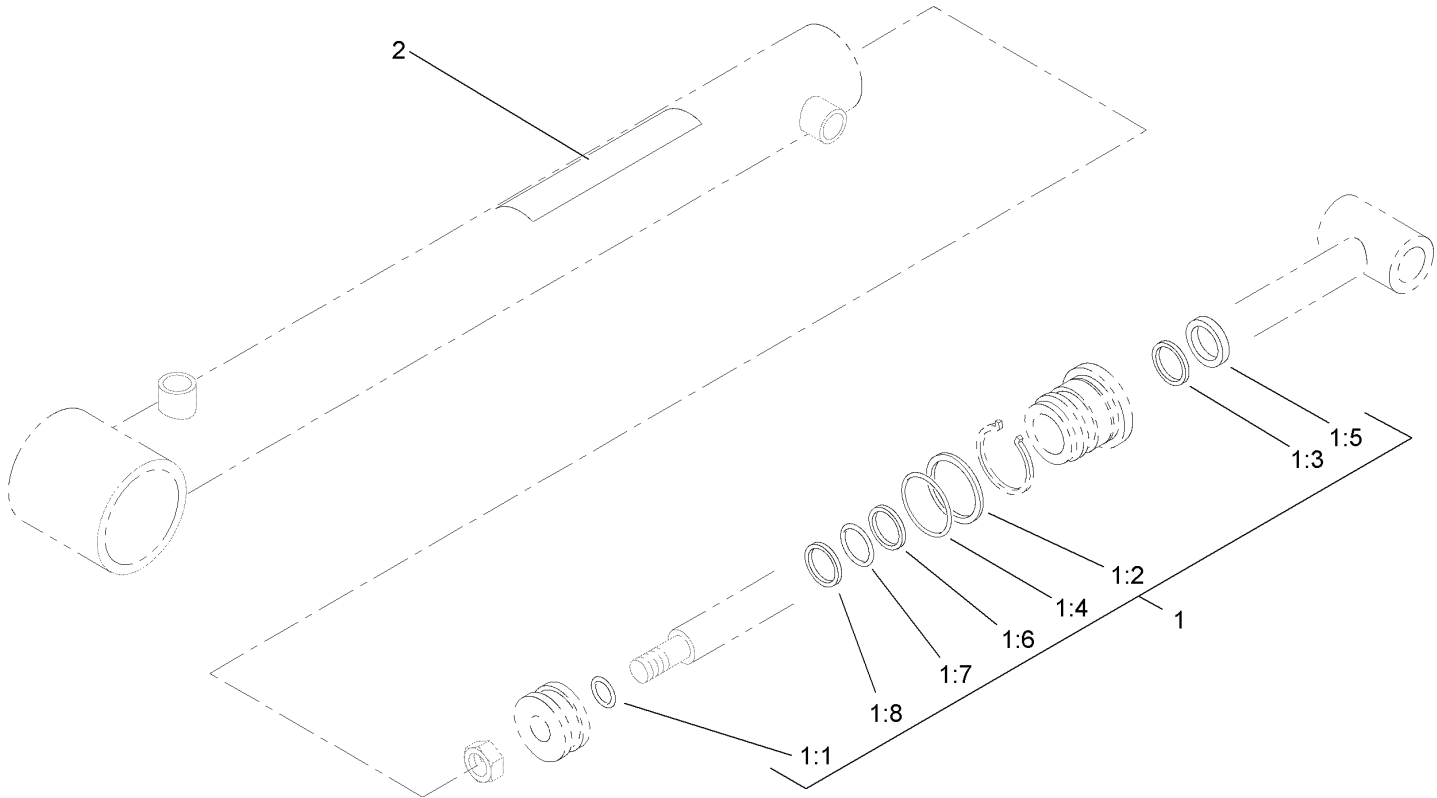
Lift Valve and Hydraulic Assembly (continued)

Ref	Part No.	Qty.	Description
37	98-4584	1	HYD Hose ASM
38	98-4590	1	Hose ASM
39	95-0965	1	Hose ASM
41	106-7964	1	Hose-HYD
42	106-7977	2	Hose-HYD
43	106-7981	1	Hose-HYD
44	106-7965	1	Hose-HYD
45	95-8828	1	Hose-HYD
46	24-7922	1	Cover-Shaft, Drive
47	3290-378	6	Tie-Cable
48	24-7923	2	Cover-Shaft, Drive



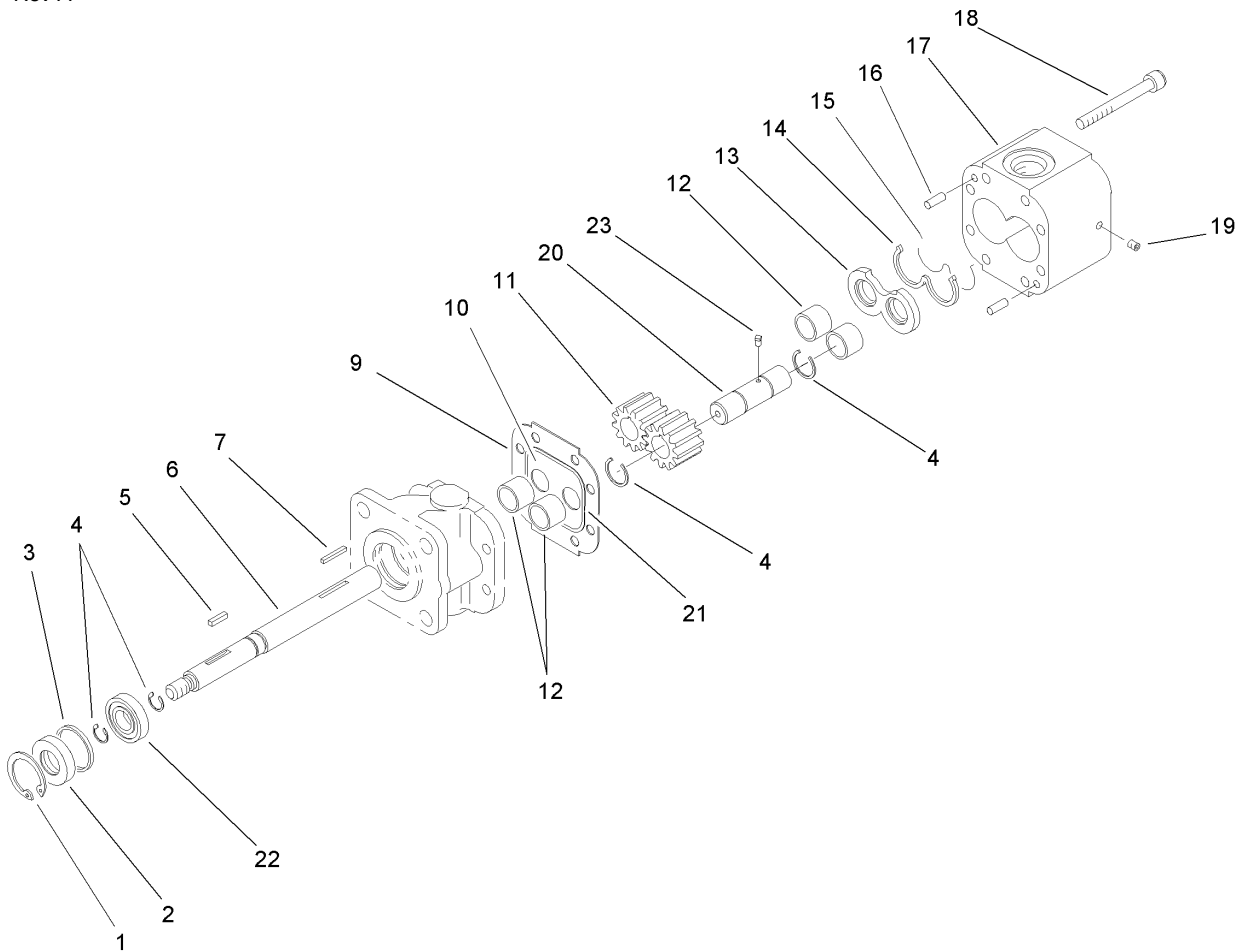
Control Valve Assembly No. 43-1950

Ref	Part No.	Qty.	Description				
1	22-8330	2	Plug				
2	237-42	2	O-Ring				
3	22-8340	2	Spring				
4	22-8350	2	Ball				
5	22-8370	2	Seat-Valve				
6	22-8360	2	Pin				
7		1	Body				
8	22-8420	1	Spool				
9	22-8500	2	O-Ring				
10	22-8380	2	Retainer				
11	22-8410	1	Spring				
12	23-3030	1	Spacer				
13	22-8480	1	Ring-Snap				
14	22-8490	1	Ring-Snap				



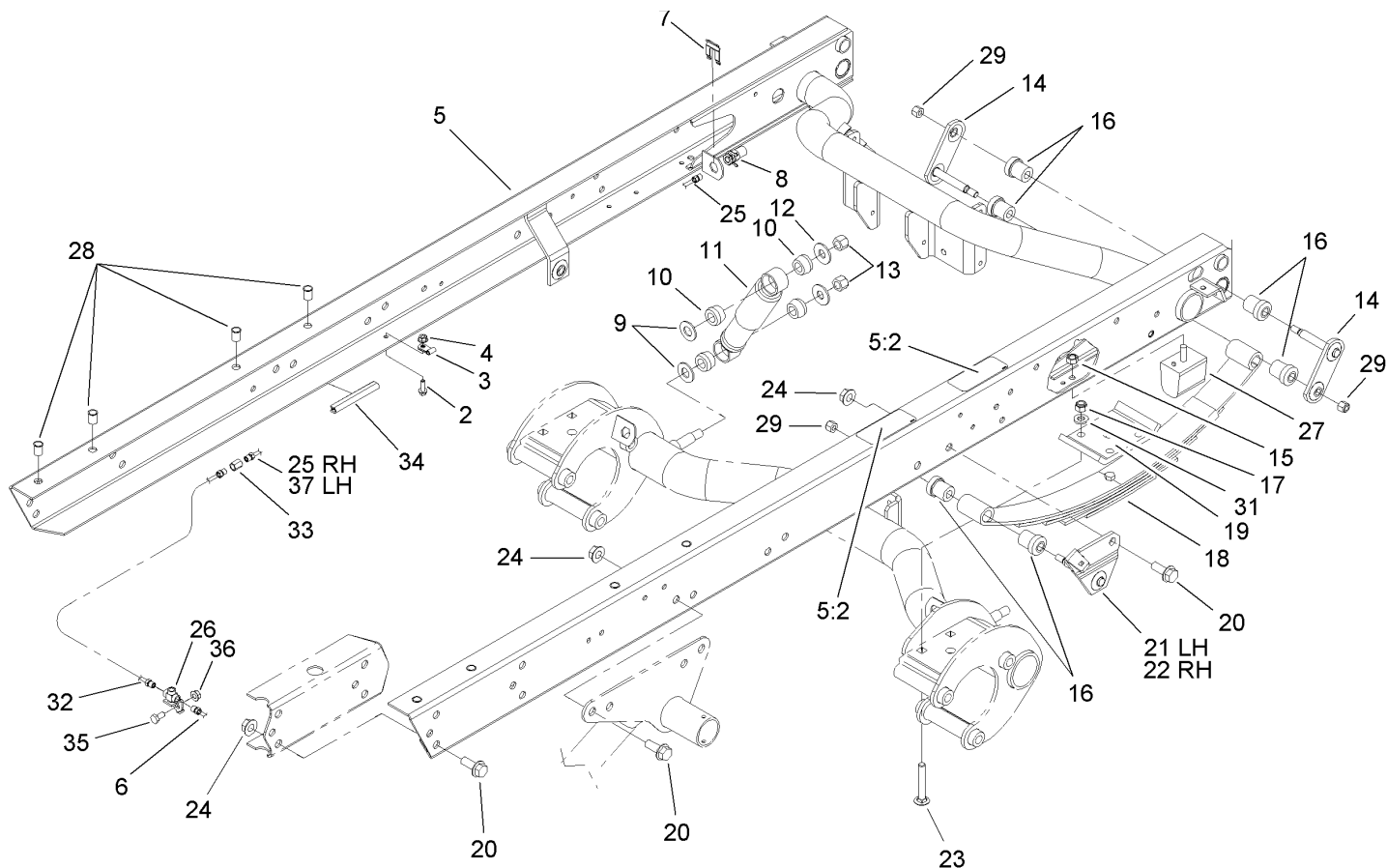
Hydraulic Cylinder Assembly No. 106-7939

Ref	Part No.	Qty.	Description				
1	106-7941	1	Seal Kit				
1:1		1	O-Ring				
1:2		1	O-Ring				
1:3		1	Seal				
1:4		1	Back-Up				
1:5		1	Wiper				
1:6		1	Seal				
1:7		1	O-Ring				
1:8		1	Ring-Wear				
2	93-9852	1	Decal-Warning				



Hydraulic Pump Assembly No. 106-6649

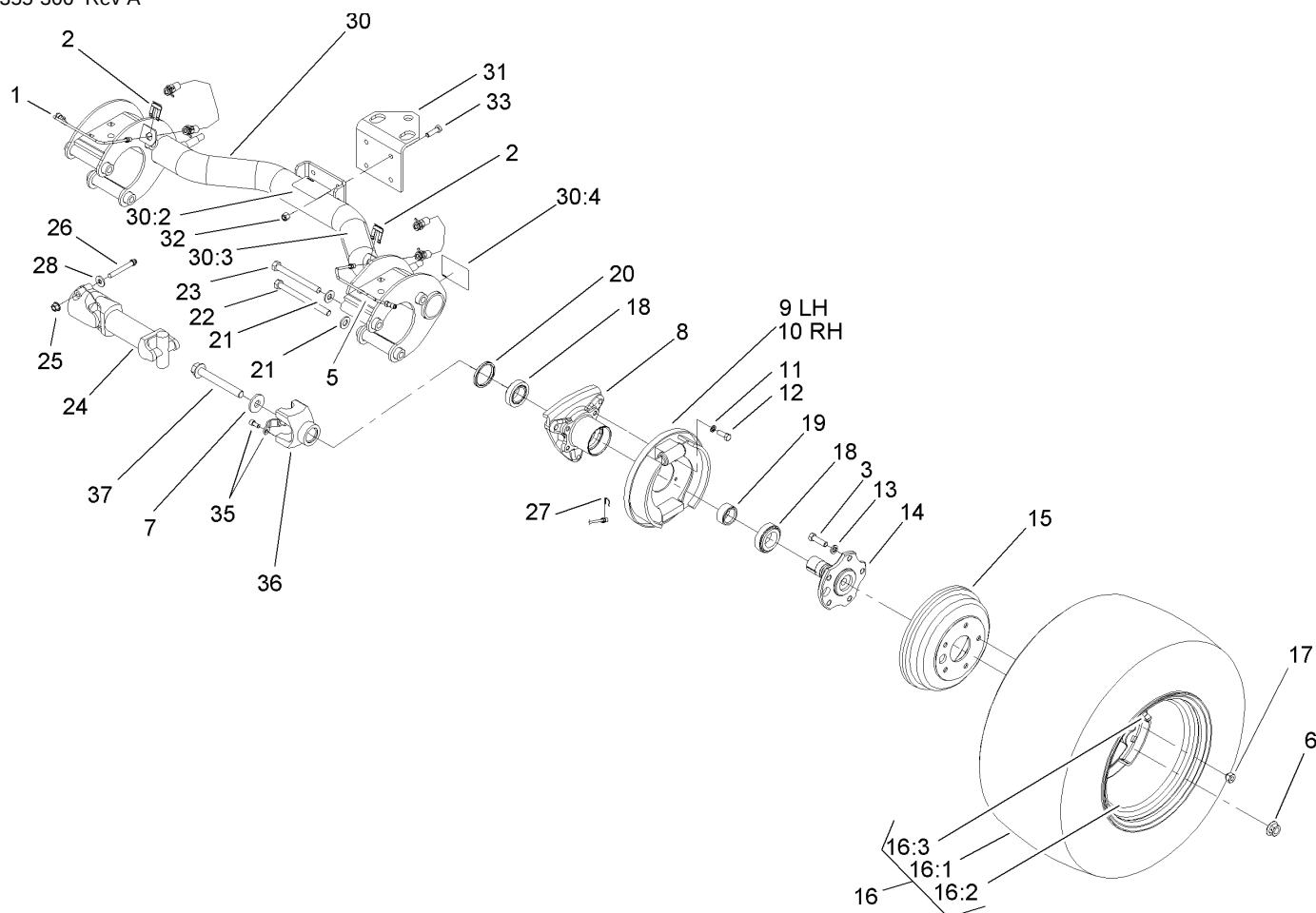
Ref	Part No.	Qty.	Description				
1	32151-41	1	Ring-Snap				
2	92-2195	1	Seal-Oil				
3	92-2186	1	Spacer				
4	92-2178	4	Ring-Crescent				
5	92-2179	1	Key-Square				
6	92-2189	1	Shaft-Drive				
7	92-2177	1	Pin-Shear				
9	92-2182	1	Plate-Seal				
10	92-2183	1	Plate-Wear				
11	92-2175	2	Gear				
12	92-2192	4	Bearing				
13	92-2181	1	Plate-Pressure				
14	92-2197	1	Seal-Back Up, Pressure Plate				
15	92-2196	1	Seal-Plate, Pressure				
16	92-2176	2	Pin-Shear				
17	92-2187	1	Housing-Gear, End				
18	92-2173	8	Screw				
19	92-2185	1	Plug				
20	92-2190	1	Shaft-Idler				
21	92-2198	1	Seal-Plate, Wear				
22	92-2191	1	Bearing-Ball				
23	92-2199	1	Key-Ball				



Rear Frame Assembly

Ref	Part No.	Qty.	Description
2	3234-4	4	Screw-HHF
3	2412-149	4	Clamp-Hose
4	32128-33	4	Nut-HF
5	105-7959	1	Frame Channel ASM
5:2	93-8071	2	Decal-Surface, Hot
6	94-3843	1	LH Rear Brake Tube ASM
7	87-3580	2	Clip-Retainer
8	87-4100	2	Hose-Brake, Rear
9	3256-27	4	Washer-Flat
10	87-3920	8	Bushing
11	87-3110	2	Absorber-Shock
12	3256-6	4	Washer-Flat
13	3296-23	4	Nut-Lock, NI
14	87-3980	4	Shackle ASM
15	48-9520	2	Nut
16	87-4760	12	Bushing-Rubber
17	3296-76	8	Nut-Lock, NI
18	87-1490	2	Spring-Leaf, Rear
19	87-7470-03	2	Plate-Spring, Clamp
20	3234-38	24	Screw-HHF
21	87-3960	1	LH Spring Mount ASM
22	87-3940	1	RH Spring Mount ASM
23	3232-17	8	Screw-CARR
24	32128-23	24	Nut-HF

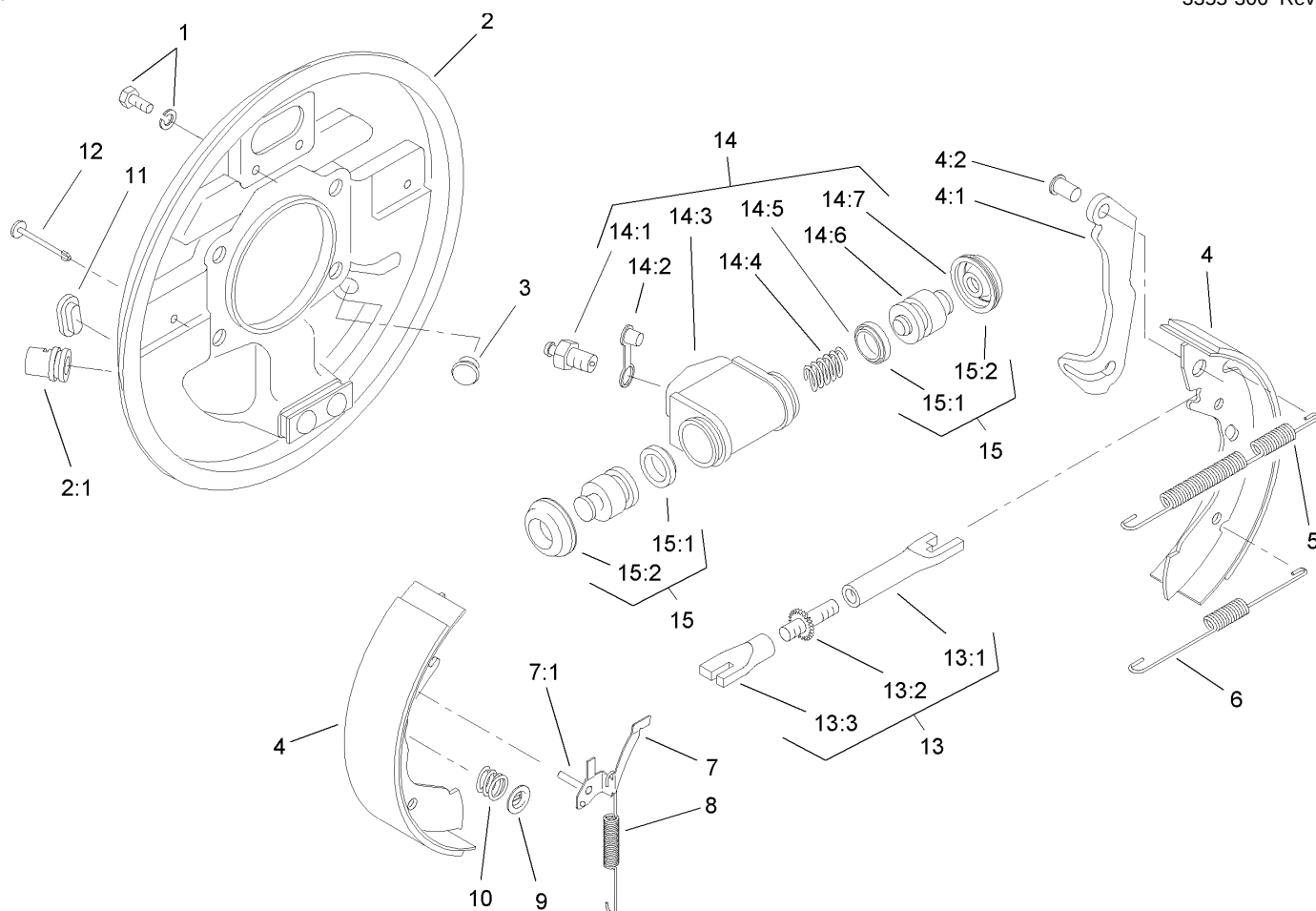
Ref	Part No.	Qty.	Description
25	94-3846	1	RH Rear Brake Tube ASM
26	87-3560	1	Tee
27	87-3470	2	Bumper-Axle, Rear
28	32148-9	8	Insert-Nut
29	3296-39	6	Nut-Lock, NI
31	87-7480	8	Washer
32	94-3845	1	RH Rear Brake Tube ASM
33	87-3570	2	Union
34	43-4300	1	Trim-Frame, Rear
35	322-2	1	Screw-HH
36	32128-20	1	Nut-HF
37	94-3844	1	LH Rear Brake Tube ASM



Rear Axle Assembly

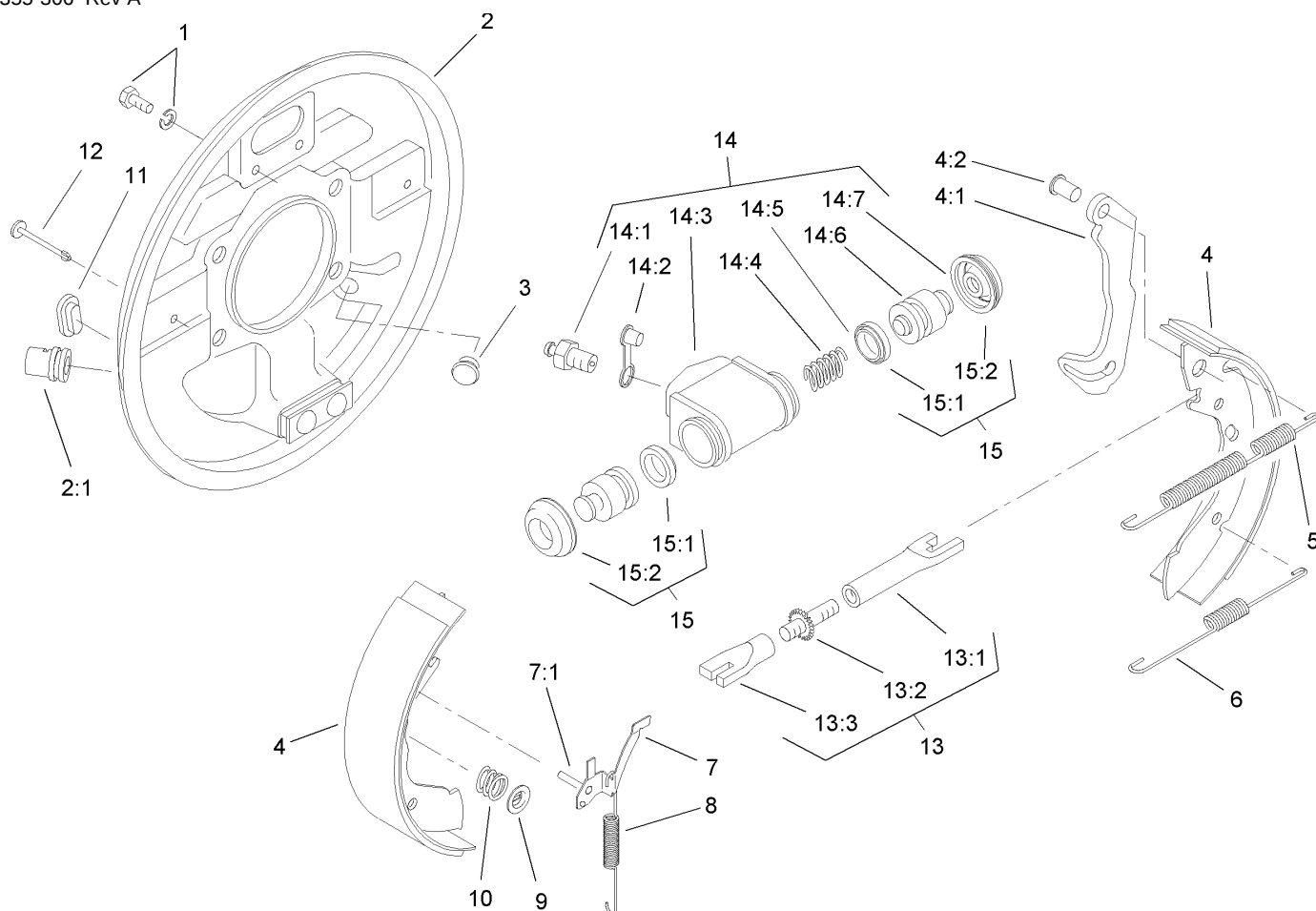
Ref	Part No.	Qty.	Description
1	87-4090	1	RH Rear Brake Tube ASM
2	87-3580	2	Clip-Retainer
3	87-2080	10	Bolt-Hex, TAP
5	87-4080	1	LH Rear Brake Tube ASM
6	105-1764	2	Nut-Flange, Side Lock
7	104-9216	2	Washer-Hardened
8	87-2240	2	Housing-Axle
9	93-7126	1	LH Rear Brake ASM
10	93-7125	1	RH Rear Brake ASM
11	3253-21	8	Washer-Lock
12	323-6	8	Screw-HH
13	3253-6	10	Washer-Lock
14	105-1717-03	2	Axle-Stub
15	93-7128	2	Drum-Brake
16		2	Tire And Wheel ASM
16:1	106-7868	1	Tire
16:2	87-6750	1	Wheel
16:3	232-27	1	Stem-Valve
17	23-7270	10	Nut-Wheel
18	87-1970	2	Bearing
19	87-4060	2	Spacer-Bearing, Wheel
20	108-7019	2	Seal-Shaft
21	87-7270	6	Washer-Thrust
22	325-20	5	Screw-HH

Ref	Part No.	Qty.	Description
23	325-19	1	Screw-HH
24	98-2918	2	Driveshaft ASM
25	32128-36	4	Nut-HF
26	98-2939	4	Screw-Cap
27	87-3310	2	Clip-Cable, Brake
28	80-6990	4	Washer-Hardened
30	105-7961	1	Rear Axle ASM
30:2	93-9442	1	Decal-Atf
30:3	93-9862	1	Decal-Danger
30:4	93-9449	2	Decal-Driveshaft
31	92-5951-03	1	Angle-Hitch
32	3296-39	4	Nut-Lock, NI
33	323-7	4	Screw-HH
35	92-4189	2	Strap Kit
36	92-4190	2	Yoke
37	105-1763	2	Screw-HHF



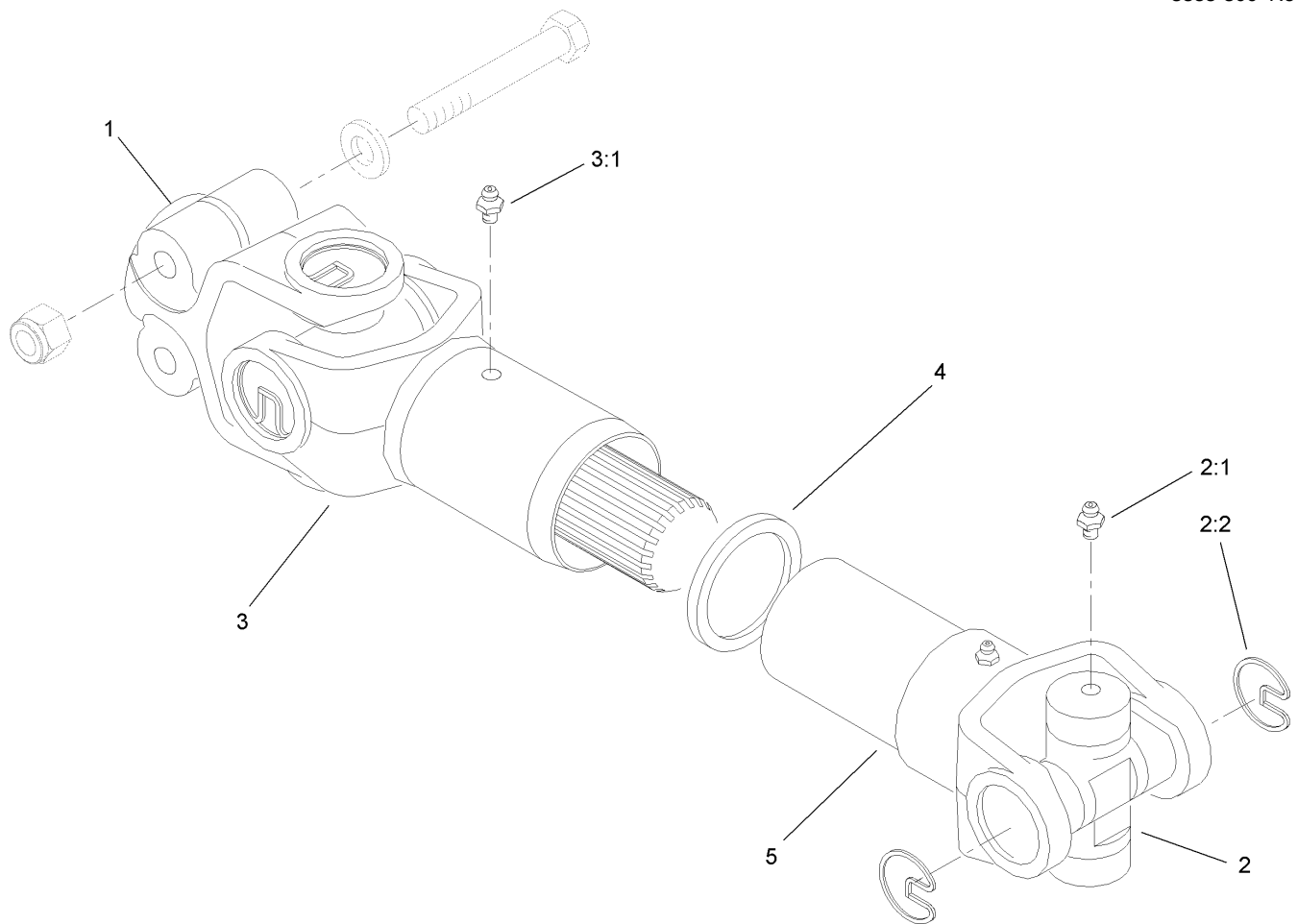
LH Rear Brake Assembly No. 93-7126

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set	14:4		1	Spring
2	92-4136	1	LH Backplate ASM	14:5		2	Seal-L Type
2:1		1	Guide-Pipe	14:6		2	Piston
3	92-4146	1	Plunger ASM	14:7		2	Cover-Dust
4	92-4143	1	Lined Shoe Kit	15	92-4142	1	Seal Kit
4:1		1	Lever-Operating	15:1		2	Seal-L Type
4:2		1	Pin	15:2		2	Cover-Dust
5	92-4147	1	Spring-Return, Shoe (Upper, LH)				
6	92-4149	1	Spring-Return, Shoe (Lower)				
7	92-4123	1	LH Pawl Lever ASM				
7:1		1	Pin-Pawl				
8	92-4150	1	Spring-Adjuster, LH				
9	92-4131	2	Washer-Hold Down, Shoe				
10	92-4152	2	Spring-Hold Down, Shoe				
11	92-4134	1	Plug-Inspection				
12	92-4133	2	Pin-Hold Down, Shoe				
13	92-4144	1	LH Adjuster ASM				
13:1		1	Pushrod-Female				
13:2		1	Bolt-Adjuster				
13:3		1	Sleeve-Adjuster				
14	92-4140	1	LH Wheel Cylinder ASM				
14:1	92-4137	1	Screw-Bleed				
14:2	92-4114	1	Cap-Screw, Bleed				
14:3		1	Body				



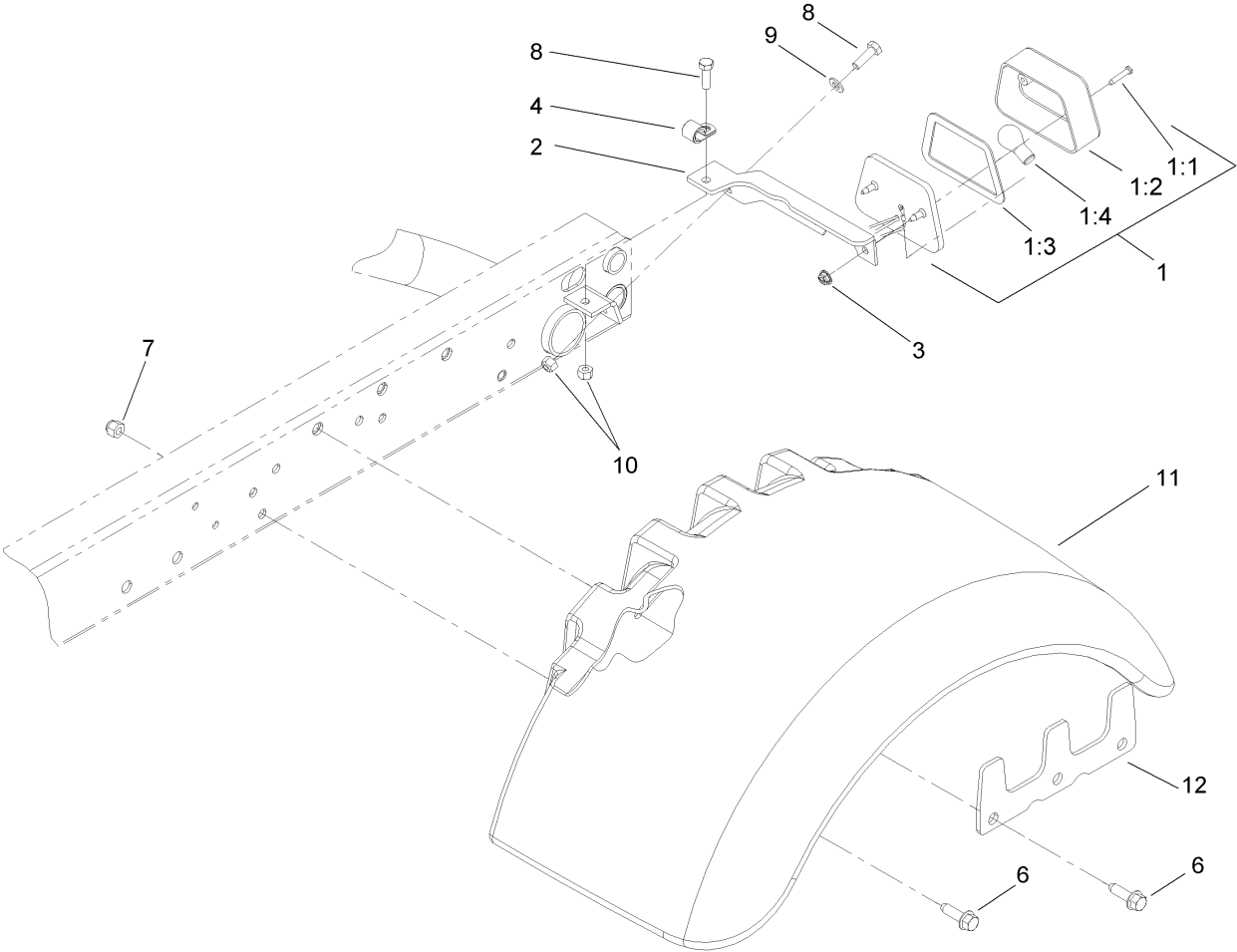
RH Rear Brake Assembly No. 93-7125

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set	14:4		1	Spring
2	92-4100	1	RH Backplate ASM	14:5		2	Seal-L Type
2:1		1	Guide-Pipe	14:6		2	Piston
3	92-4146	1	Plunger ASM	14:7		2	Cover-Dust
4	92-4143	1	Lined Shoe Kit	15	92-4142	1	Seal Kit
4:1		1	Lever-Operating	15:1		2	Seal-L Type
4:2		1	Pin	15:2		2	Cover-Dust
5	92-4148	1	Spring-Return, Shoe (Upper, RH)				
6	92-4149	1	Spring-Return, Shoe (Lower)				
7	92-4124	1	RH Pawl Lever ASM				
7:1		1	Pin-Pawl				
8	92-4151	1	Spring-Adjuster, RH				
9	92-4131	2	Washer-Hold Down, Shoe				
10	92-4152	2	Spring-Hold Down, Shoe				
11	92-4134	1	Plug-Inspection				
12	92-4133	2	Pin-Hold Down, Shoe				
13	92-4145	1	RH Adjustor ASM				
13:1		1	Pushrod-Female				
13:2		1	Bolt-Adjuster				
13:3		1	Sleeve-Adjuster				
14	92-4141	1	RH Wheel Cylinder ASM				
14:1	92-4137	1	Screw-Bleed				
14:2	92-4114	1	Cap-Screw, Bleed				
14:3		1	Body				



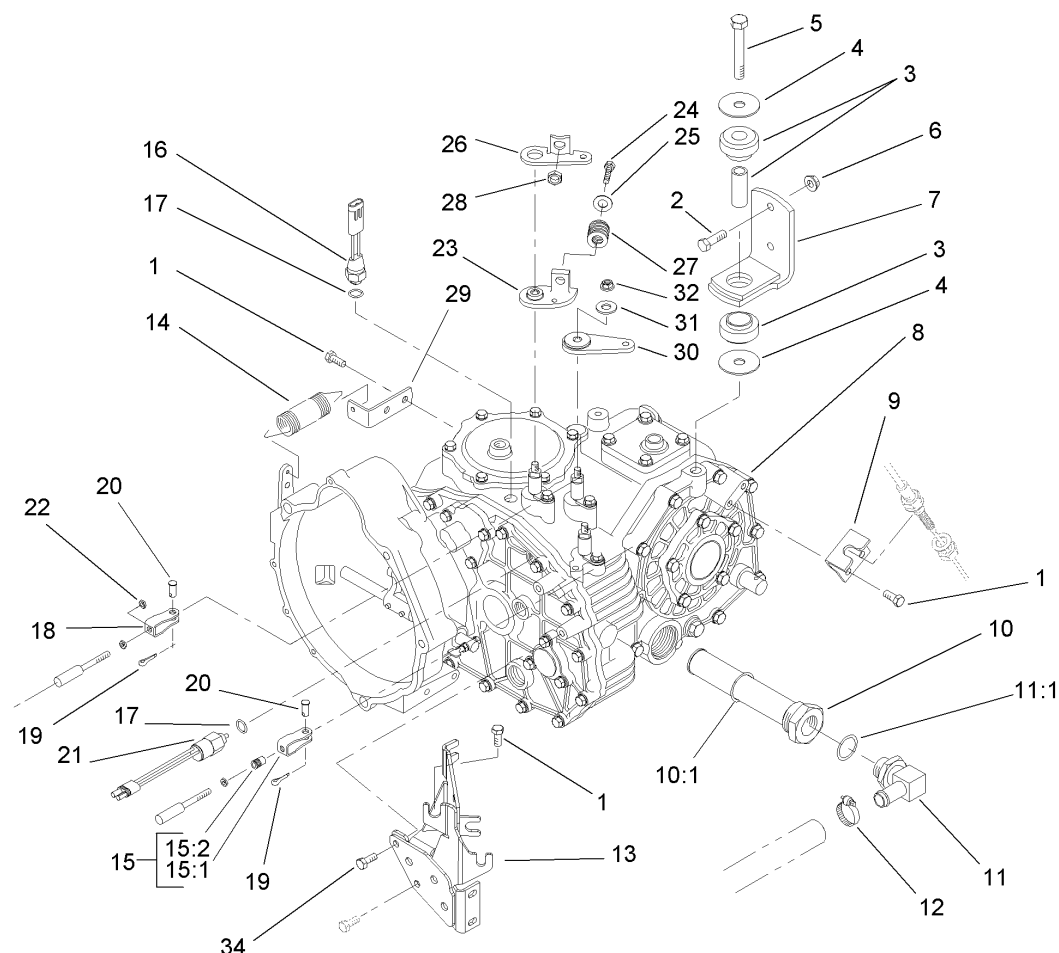
Driveshaft Assembly No. 98-2918

Ref	Part No.	Qty.	Description				
1	98-2940	1	Yoke				
2	92-4187	2	Cross And Bearing Kit				
2:1	302-58	2	Fitting-Grease				
2:2	92-4188	2	Ring-Snap				
3	92-4179	1	Yoke-Tube, Shaft And Seal				
3:1	302-5	1	Fitting-Grease				
4	92-4180	1	Seal				
5	92-4182	1	Yoke And Hub				



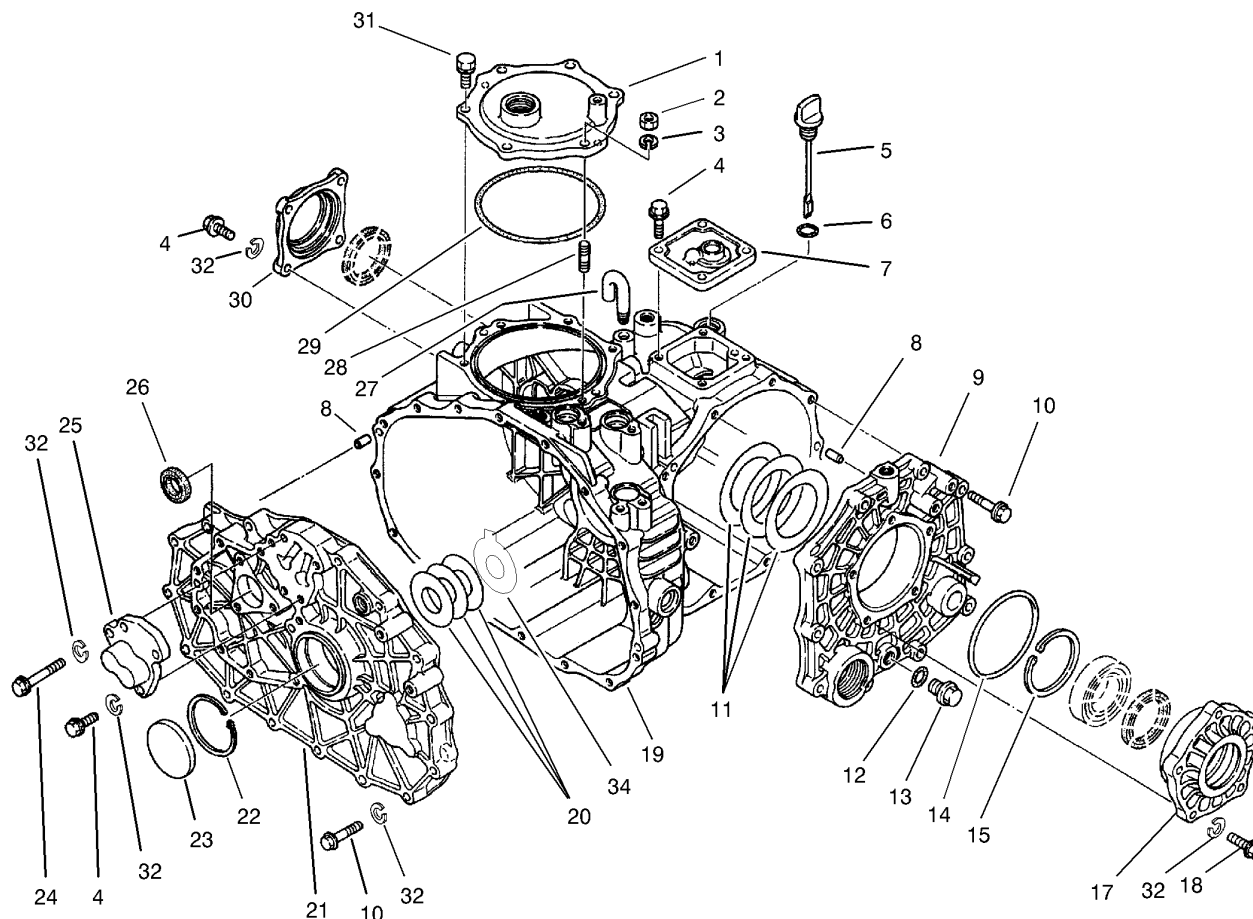
Tail Light and Fender Assembly

Ref	Part No.	Qty.	Description				
1	87-2110	1	Light-Tail / Brake				
1:1	32144-93	4	Screw-PPHTF				
1:2	87-6300	2	Lens-Light, Tail				
1:3	87-6310	2	Gasket-Light, Tail				
1:4		1	Bulb				
2	106-7872-03	1	LH Tail Light Bracket ASM				
3	3290-506	2	Palnut				
4	2412-93	1	Clamp-R				
6	32144-109	10	Screw				
7	3296-39	2	Nut-Lock, NI				
8	322-5	2	Screw-HH				
9	3256-23	1	Washer-Flat				
10	3296-29	2	Nut-Lock, NI				
11	106-2373	2	Fender-Rear				
12	106-7895-03	2	Plate-Support				



Transaxle Assembly

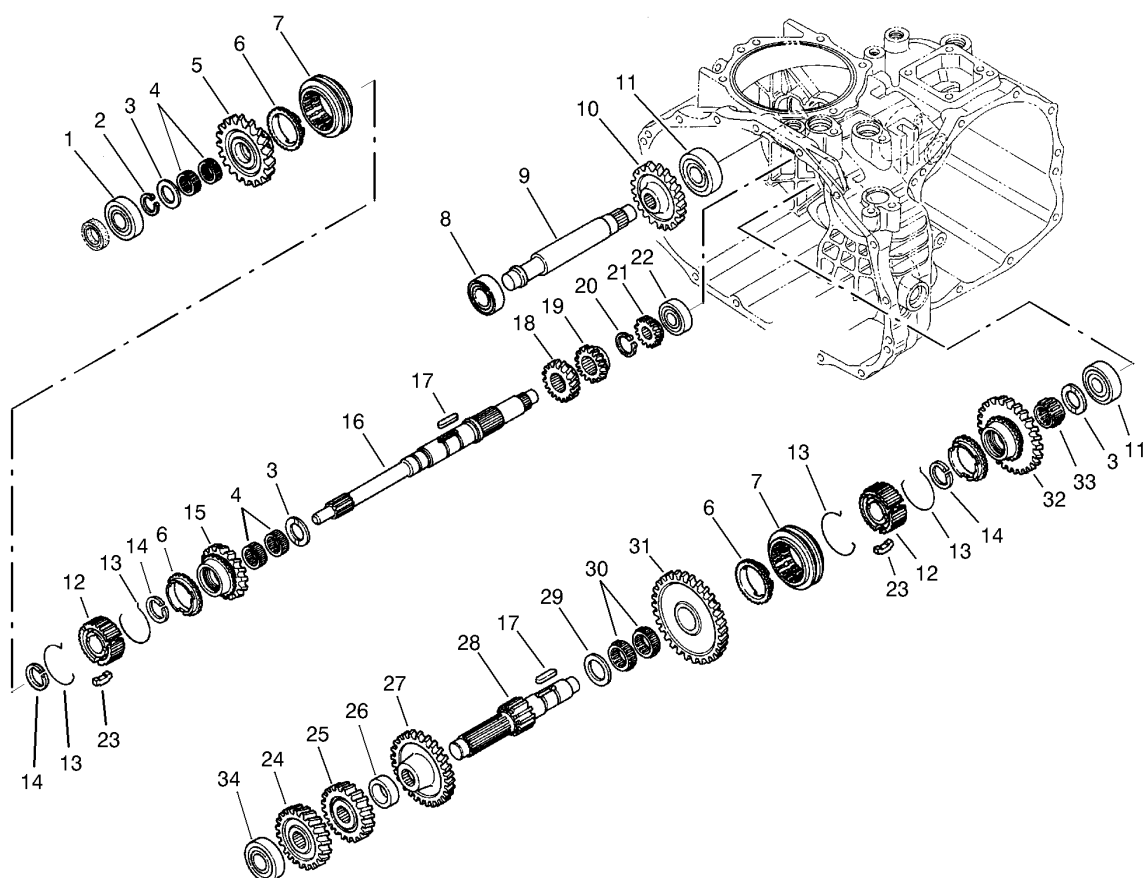
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	33114-020	5	Screw-HH	21	87-6710	1	Switch-Transmission
2	323-7	4	Screw-HH	22	3220-1	2	Nut-Jam
3	106-7865	2	Engine Mount ASM	23	87-7970	1	Arm-Shift
4	87-5100	4	Washer-Snubbing	24	323-10	1	Screw-HH
5	33116-080	2	Screw-HH	25	3256-4	1	Washer-Flat
6	3296-39	4	Nut-Lock, NI	26	87-8250	1	Plate-Arm, Shift
7	87-5800-03	2	Transaxle Mount ASM	27	87-6910	1	Spring-Compression
8	105-4180	1	2 Wheel Drive Transaxle ASM	28	32128-21	1	Nut-HF
9	87-4470	1	Bracket-Lock, Differential	29	87-7170	1	Bracket-Spring, Clutch
10	87-3990	1	Strainer-Transaxle	30	87-7960	2	Lever-Shift
10:1	237-123	1	O-Ring	31	80-6990	3	Washer-Hardened
11	353-987	1	Fitting-HYD, 90 DEG	32	48-9520	3	Nut
11:1	237-81	1	O-Ring	34	33114-025	1	Screw-HH
12	2412-34	1	Clamp-Hose				
13	105-4207-03	1	Cable Mount ASM				
14	68-9950	1	Spring-Traction				
15	87-7160	1	Cable Clevis ASM				
15:1	87-2310	1	Clevis-Cable				
15:2	32148-15	1	Nut-Insert				
16	72-4310	1	Switch-Ball				
17	237-30	2	O-Ring				
18	87-2310	2	Clevis-Cable				
19	3272-6	3	Pin-Cotter				
20	283-62	3	Pin-Clevis				



Case Assembly Transaxle Assembly No. 105-4180

Ref	Part No.	Qty.	Description
1	92-0656	1	Cover-Upper, PTO
2	68-9400	1	Nut-Flange
3	92-0762	1	Washer-Spring
4	33114-025	11	Screw-HH
5	92-0662	1	Cap-Oil
6	92-0788	1	O-Ring
7	92-0652	1	Cover-Upper
8	92-0765	4	Pin-Parallel
9	92-0653	1	Cover-Side
10	33114-040	25	Screw-HH
11	92-0809	1	Set-Shim
12	92-0787	1	O-Ring
13	92-0773	1	Plug-Drain
14	92-0789	1	O-Ring
15	92-0760	1	Ring-Snap
17	92-0654	1	Carrier-Differential
18	33114-030	5	Screw-HH
19	92-0651	1	Case-Transmission
20	100-4460	1	Shim Set
21	100-4461	1	Plate-Center
22	92-0759	1	Ring-Snap
23	92-0807	1	Cap-Sealing
24	48-7560	1	Bolt-HH
25	92-0706	1	Shaft-Fork

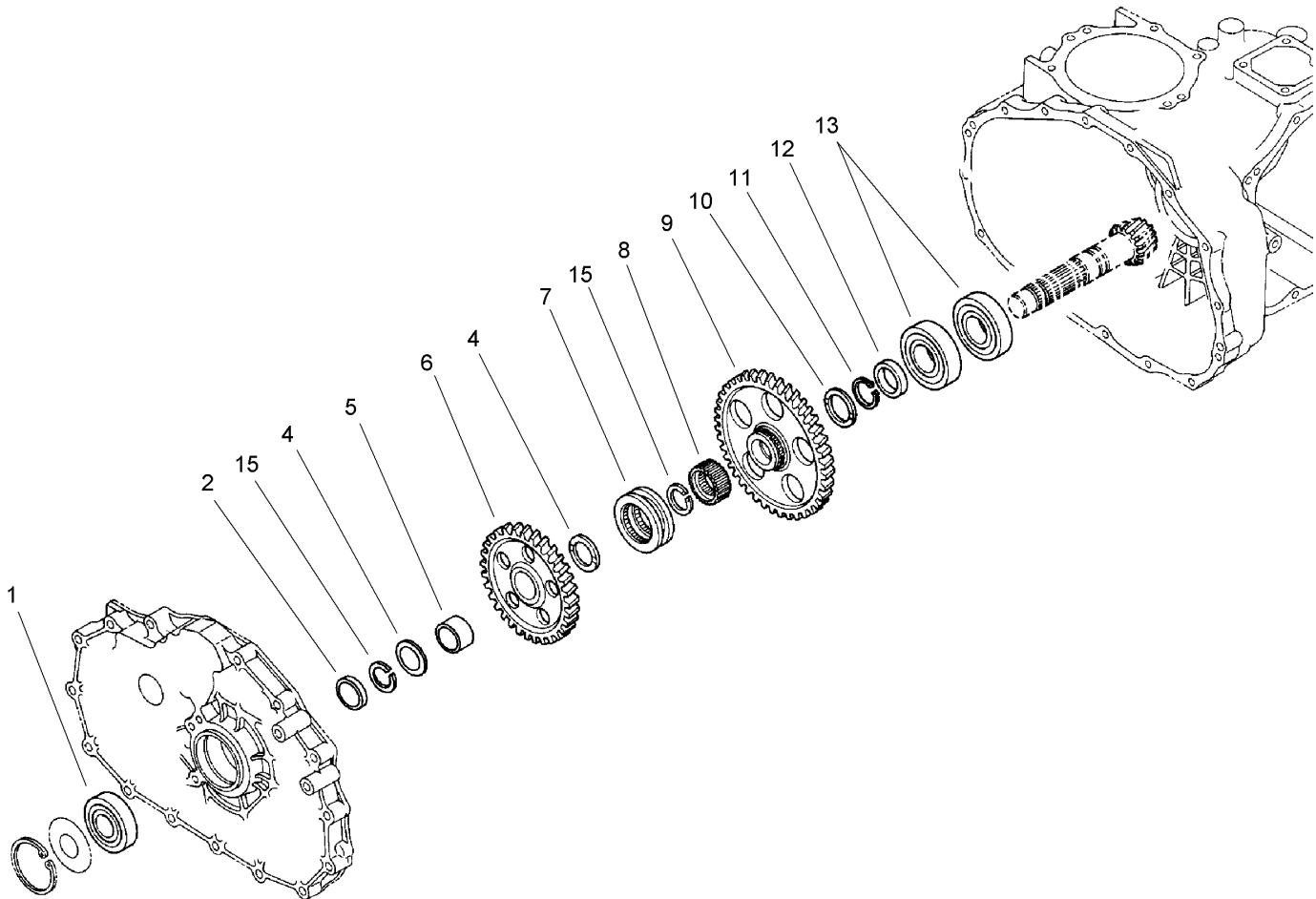
Ref	Part No.	Qty.	Description
26	92-0791	1	Seal-Oil
27	92-0743	1	Breather-Air
28	92-0804	1	Stud
29	92-0790	1	O-Ring
30	92-0655	1	Cover-Seal, Axle
31	92-0796	5	Bolt
32	3253-4	42	Washer-Lock
34	100-4465	1	Shim (W/Tab)



Gear Shaft Assembly Transaxle Assembly No. 105-4180

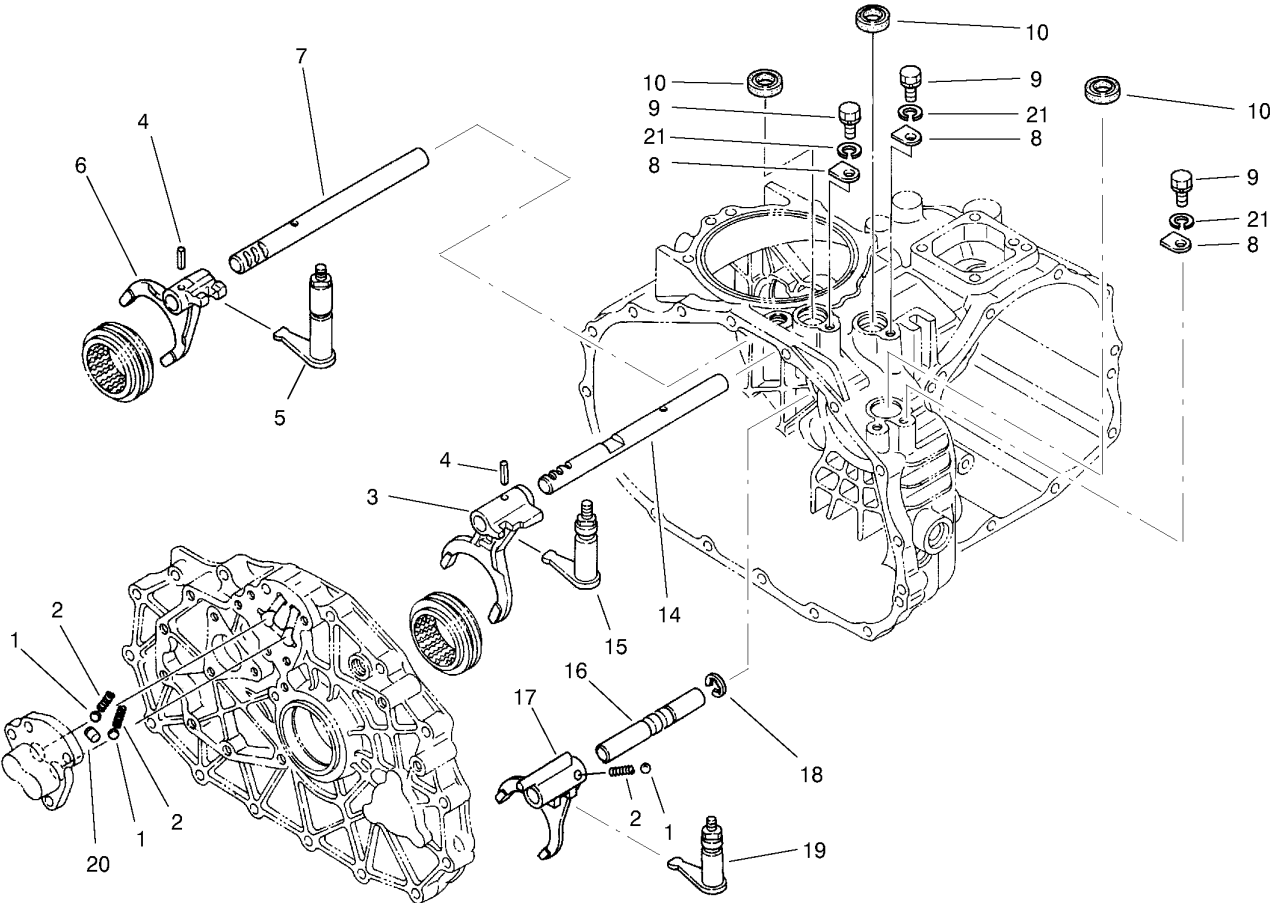
Ref	Part No.	Qty.	Description
1	251-8	1	Bearing-Ball
2	92-0753	1	Ring-Snap
3	92-0740	3	Washer-Thrust
4	92-0781	4	Bearing-Needle
5	110-2521	1	Gear-Main, 27T
6	92-0667	3	Ring-Synchro
7	92-0668	2	Shifter-Synchro
8	251-346	2	Bearing-Ball
9	92-0824	1	Shaft-Idler, Reverse
10	92-0684	1	Gear-Reverse, 33 Tooth
11	92-0778	2	Bearing
12	92-0664	2	Hub-Synchro
13	92-0666	4	Spring-Synchro
14	92-0763	3	Ring-Snap
15	110-2522	1	Gear- Main, 24T
16	92-0663	1	Shaft-Main
17	92-0772	2	Key
18	92-0687	1	Gear-Main, 16 Tooth
19	92-0672	1	Gear-Main, 18 Tooth
20	92-0754	1	Ring-Snap
21	92-0673	1	Gear-Main, 14 Tooth
22	92-0650	1	Bearing
23	92-0665	6	Key-Synchro
24	92-0822	1	Gear-Reduction, 28 Tooth

Ref	Part No.	Qty.	Description
25	92-0679	1	Gear-Reduction, H23 Tooth
26	92-0680	1	Collar
27	92-0823	1	Gear-Reduction, 43 Tooth
28	92-0674	1	Shaft-Reduction
29	92-0682	1	Washer-Thrust
30	92-0681	2	Bearing-Needle
31	110-2524	1	Gear- Reduction, 49T
32	92-0819	1	Gear-Reduction, 40 Tooth
33	92-0782	1	Bearing-Needle
34	105-7985	1	Bearing



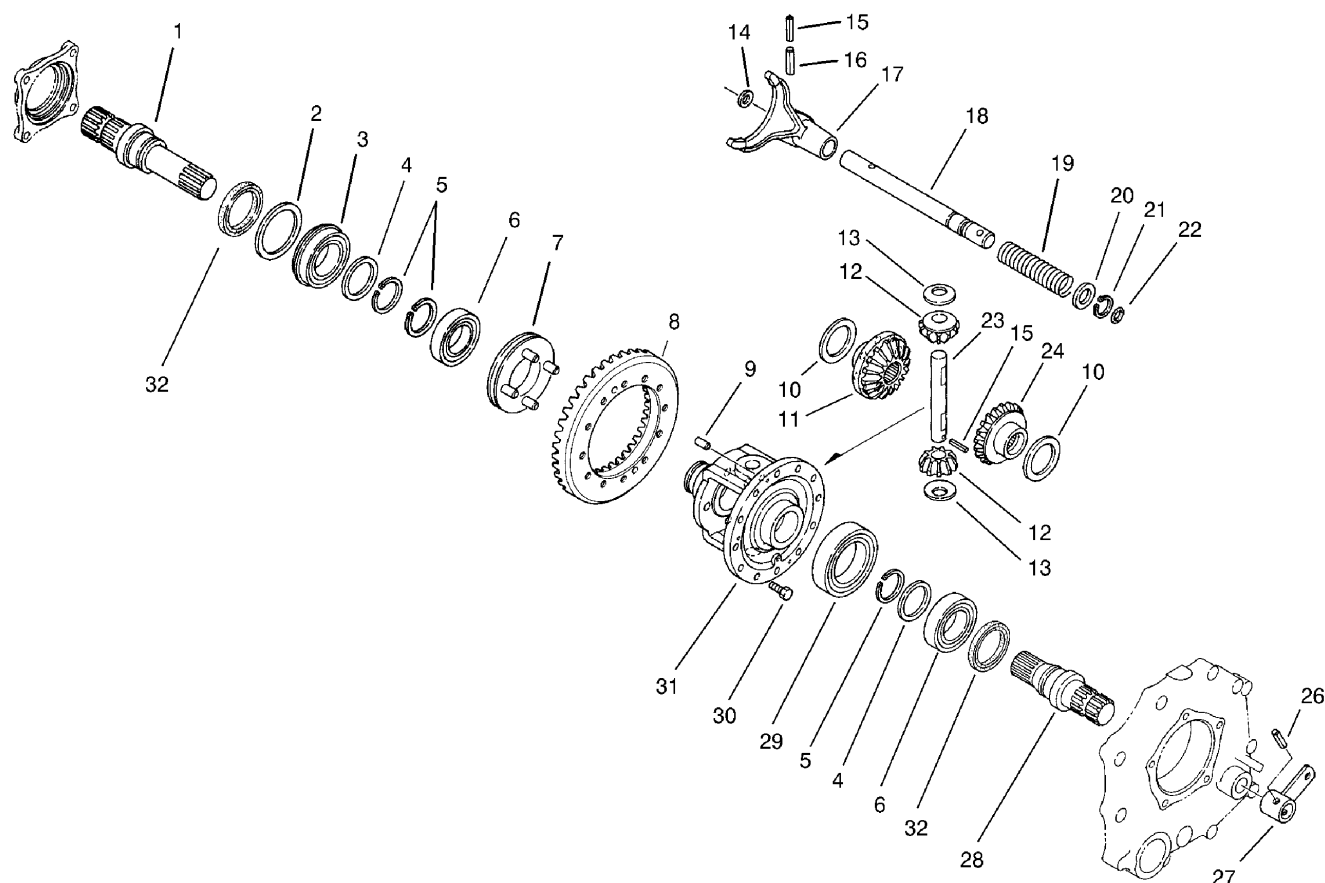
Countershaft Assembly
Transaxle Assembly No. 105-4180

Ref	Part No.	Qty.	Description				
1	92-0712	1	Bearing-Ball				
2	92-0716	1	Collar				
4	92-0711	2	Washer-Thrust				
5	92-0783	1	Race-Inner				
6	92-0715	1	Gear-Shaft, Counter				
7	92-0718	1	Shifter				
8	105-7986	1	Collar-Spline				
9	92-0717	1	Gear-Shaft, Counter				
10	92-0741	1	Washer-Thrust				
11	92-0755	1	Ring-Snap				
12	92-0713	1	Collar				
13	92-0714	2	Bearing				
15	105-7987	2	Ring-Snap				



Shift Fork Assembly
Transaxle Assembly No. 105-4180

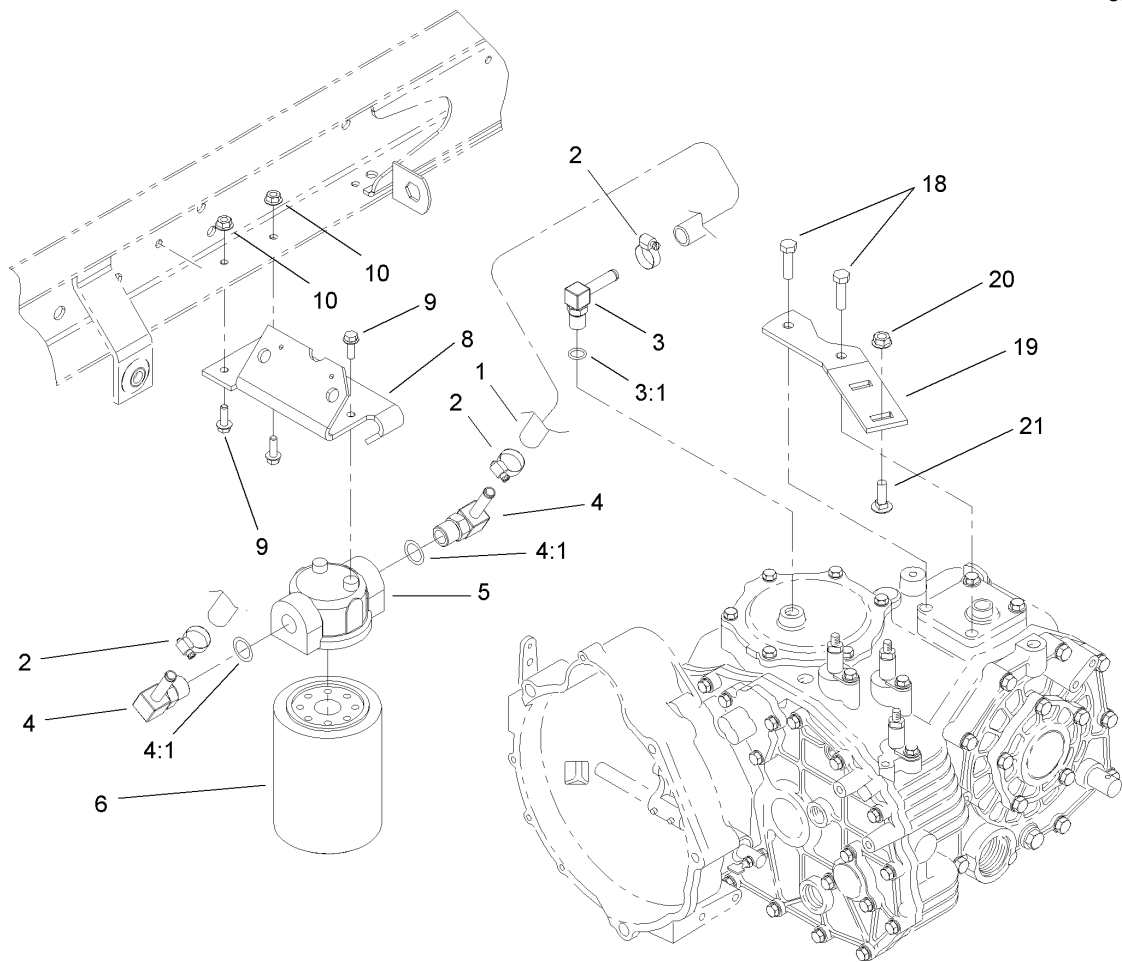
Ref	Part No.	Qty.	Description				
1	92-0785	3	Ball-Steel				
2	92-0731	3	Spring				
3	92-0700	1	Fork-Shift				
4	92-0769	2	Pin-Roll				
5	92-0817	1	Arm-Shift				
6	92-0701	1	Fork-Shift				
7	92-0699	1	Shaft-Fork				
8	92-0732	3	Plate-Keeper				
9	33114-016	3	Screw-HH				
10	92-0729	3	Seal-Oil				
14	92-0698	1	Shaft-Fork				
15	92-0816	1	Arm-Shift				
16	92-0708	1	Shaft-Fork				
17	92-0709	1	Fork-Shift				
18	92-0761	1	Ring-E				
19	92-0818	1	Arm-Shift				
20	92-0705	1	Lock-Spindle				
21	42-9850	3	Washer-Lock, Spring				



Differential Gear Assembly Transaxle Assembly No. 105-4180

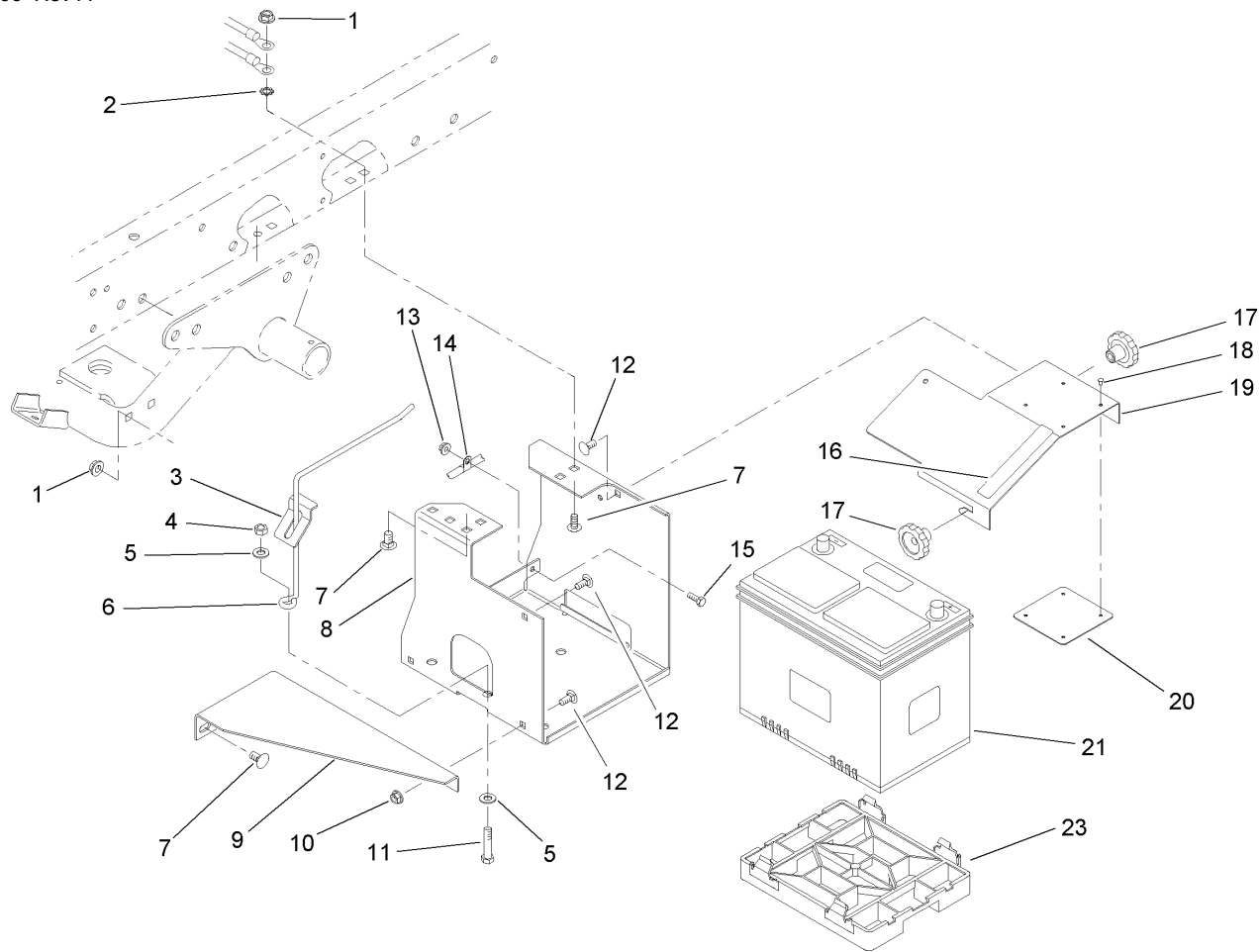
Ref	Part No.	Qty.	Description
1	92-0726	1	Shaft-Axle, Right
2	92-0728	1	Washer
3	92-0780	1	Bearing
4	92-0727	2	Washer
5	92-0756	3	Ring-Snap
6	92-0775	2	Bearing
7	92-0730	1	Slider-Differential, Lock
8	105-7983	1	Countershaft And Ring Gear
9	92-0765	2	Pin-Parallel
10	92-0747	2	Side-Gear, Left Inner
11	92-0746	1	Gear-Side, RH
12	92-0748	2	Pinion-Differential
13	92-0750	2	Washer
14	92-0744	1	Washer
15	92-0768	2	Pin-Roll, Spring
16	92-0771	1	Pin-Roll, Spring
17	92-0721	1	Fork-Lock, Differential
18	92-0722	1	Shaft-Fork, Lock Differential
19	92-0723	1	Spring-Lock, Differential
20	92-0733	1	Washer
21	92-0753	1	Ring-Snap
22	92-0787	1	O-Ring
23	92-0749	1	Shaft-Pinion
24	92-0745	1	Gear-Side, LH

Ref	Part No.	Qty.	Description
26	92-0770	1	Pin-Roll, Spring
27	92-0724	1	Arm-Lock, Differential
28	92-0725	1	Shaft-Axle, Left
29	92-0776	1	Bearing
30	92-0803	12	Bolt
31	92-0720	1	Case-Differential
32	92-0793	2	Seal-Oil



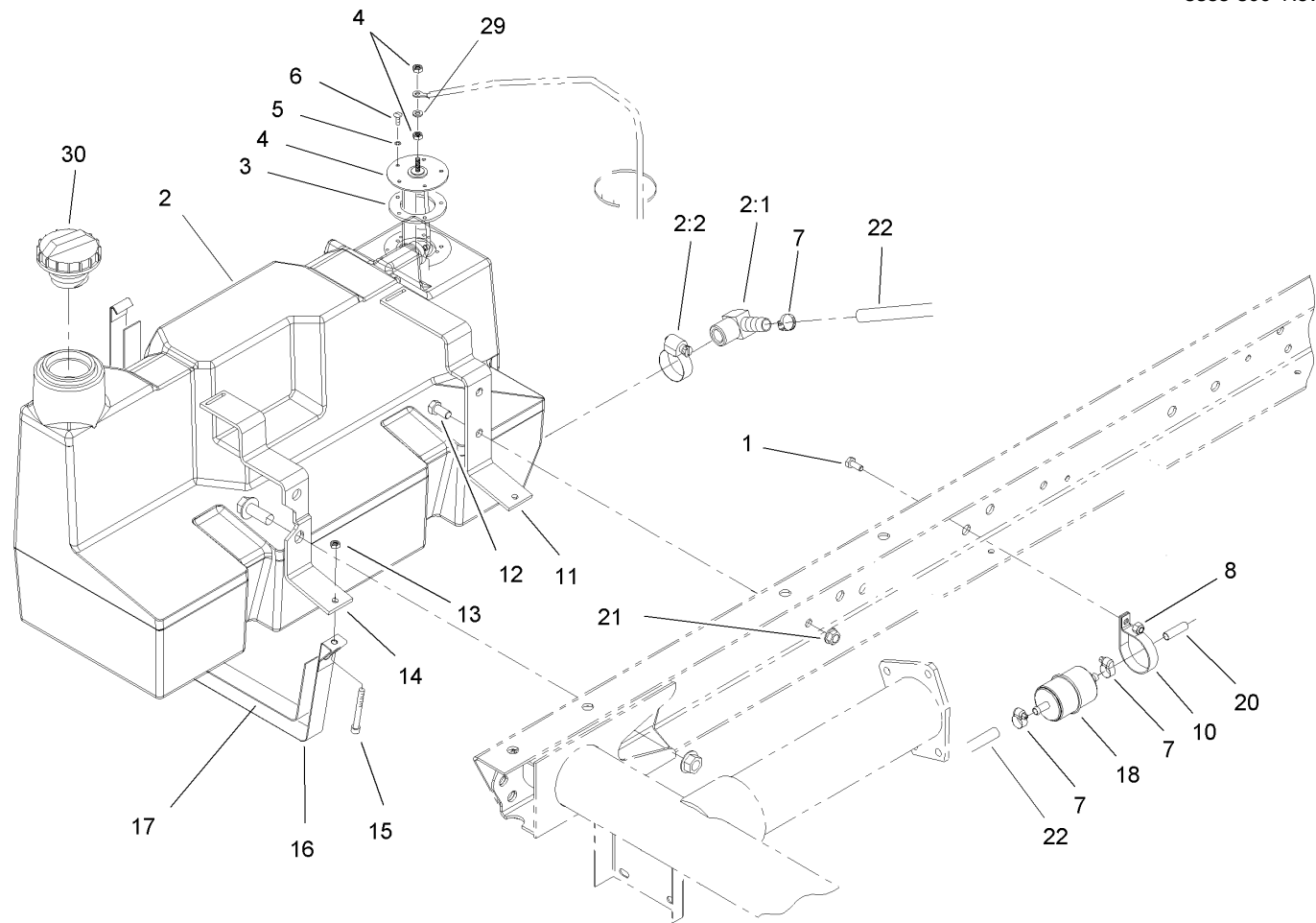
Hydraulic Filter and Relay Assembly

Ref	Part No.	Qty.	Description				
1	87-5730	1	Hose				
2	2412-36	3	Clamp-Hose				
3	100-4887	1	Fitting-Barb				
3:1	237-42	1	O-Ring				
4	354-134	2	Fitting-HYD, 90 DEG				
4:1	237-79	1	O-Ring				
5	87-8780	1	Head-Filter				
6	54-0110	1	Filter-Oil, Transmission				
8	105-4199	1	Bracket-Mount, Filter				
9	3234-4	3	Screw-HHF				
10	32128-33	2	Nut-HF				
18	33114-030	2	Screw-HH				
19	105-9472	1	Plate-Mount, Muffler				
20	32128-20	2	Nut-HF				
21	3230-2	2	Bolt-CARR				



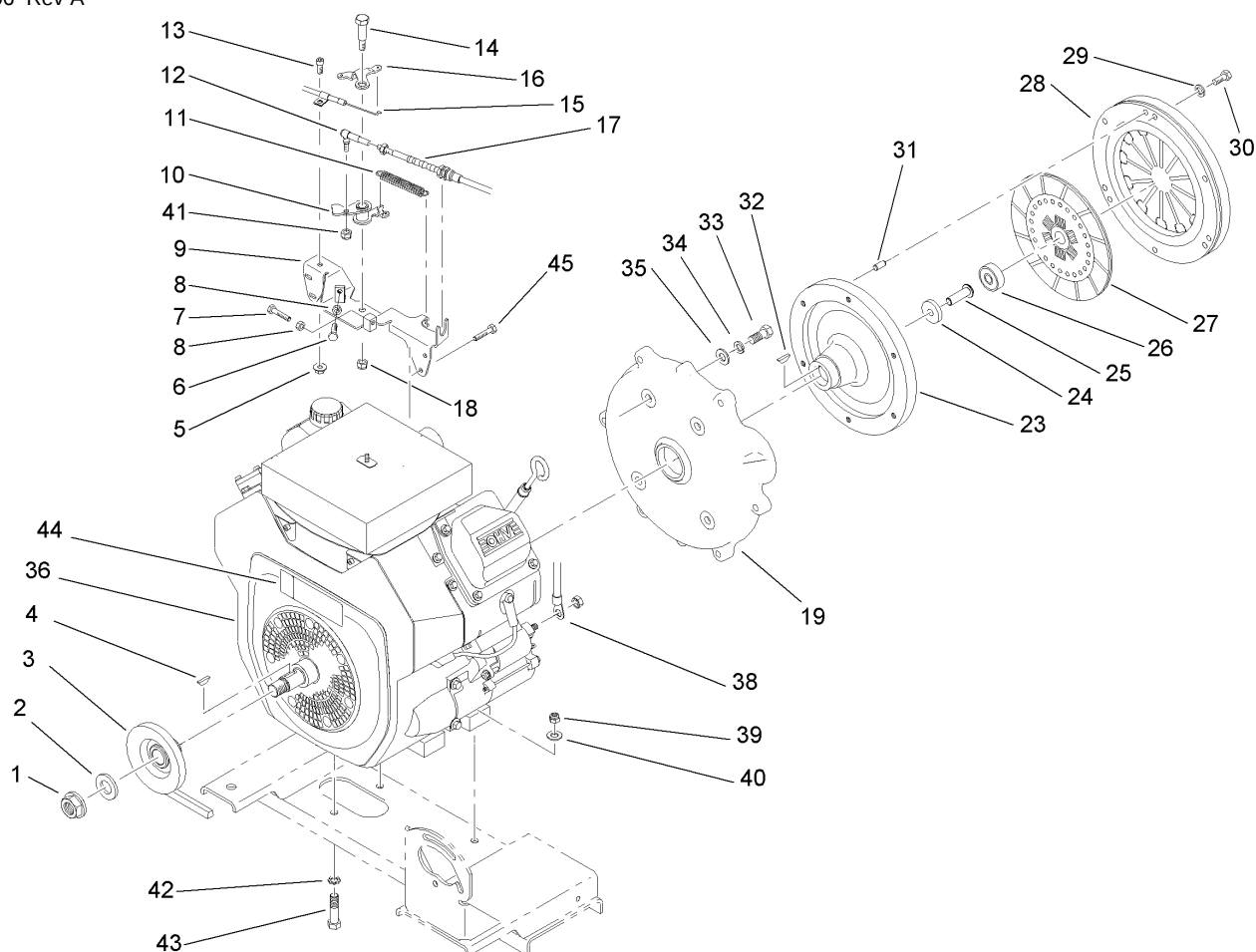
Battery Assembly

Ref	Part No.	Qty.	Description				
1	3290-357	6	Nut-HHF, Whiz				
2	3255-9	1	Washer-Lock, EXT				
3	87-7610	1	Tab-Support, Battery				
4	3296-39	1	Nut-Lock, NI				
5	3256-24	2	Washer-Flat				
6	87-7600	1	Rod-Support, Battery				
7	3231-21	6	Screw-CARR				
8	87-5120-03	1	Bracket-Holder, Battery				
9	87-5110-03	1	Support-Base, Battery				
10	32128-20	2	Nut-HF				
11	323-9	1	Screw-HH				
12	3230-23	4	Screw-CARR				
13	32128-33	1	Nut-HF				
14	2412-89	1	Clamp				
15	321-4	1	Screw-HH				
16	93-6687	1	Decal-No Step				
17	19-4050	2	Knob				
18	3269-27	4	Rivet-Snap				
19	87-5130-03	1	Cover-Battery				
20	87-7620	1	Shield-Terminal, Battery				
21	106-5187	1	Battery				
23	106-5188	1	Adapter-Height, Battery				



Fuel Tank Assembly

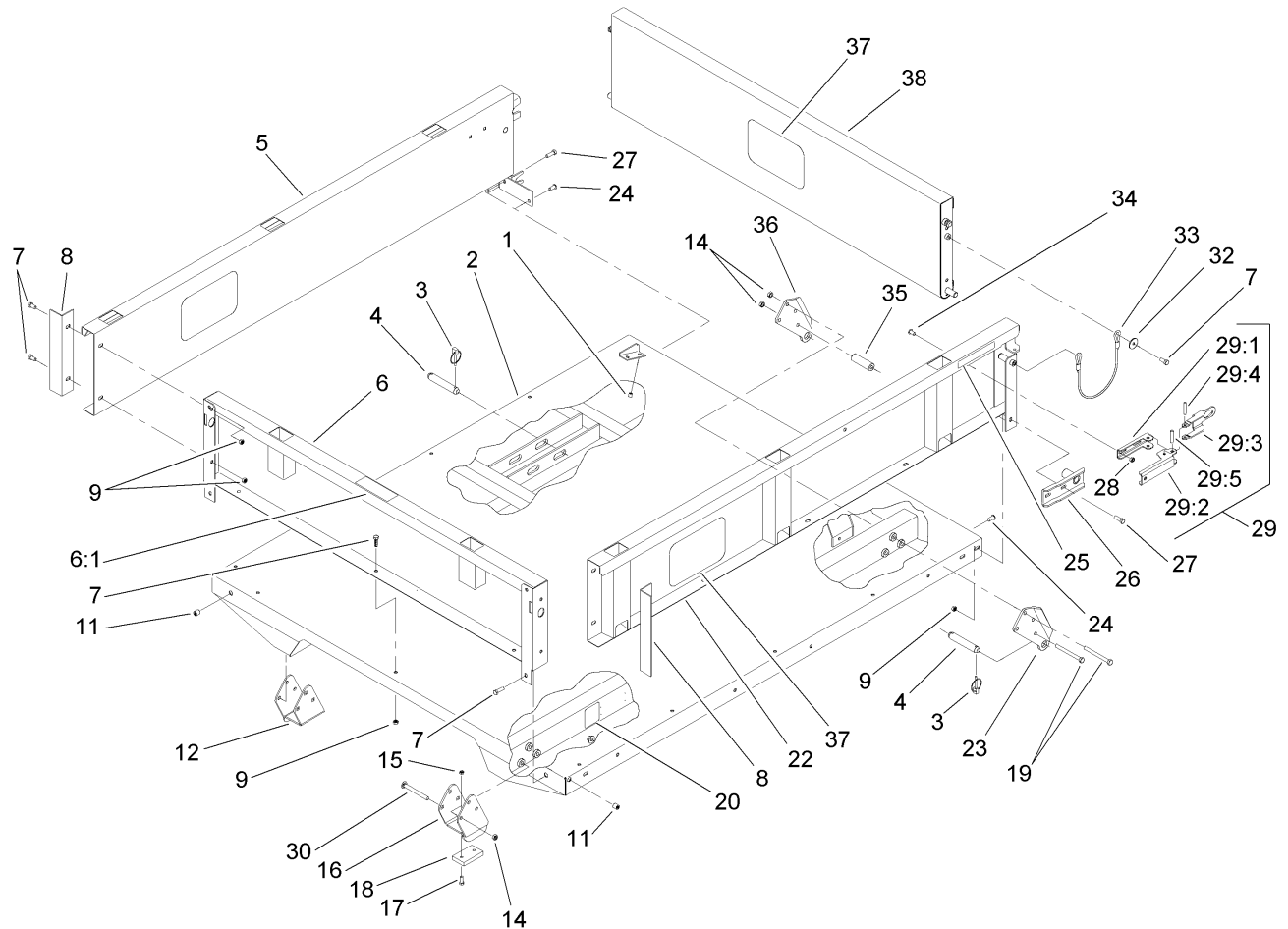
Ref	Part No.	Qty.	Description				
1	321-3	1	Screw-HH				
2	98-2919	1	Tank-Fuel				
2:1	353-781	1	Fitting-Elbow				
2:2	2412-36	1	Clamp-Hose				
3	62-7650	1	Gasket				
4	63-7640	1	Sender-Fuel				
5	3253-15	5	Washer-Lock				
6	32122-24	5	Screw-PTH				
7	2412-108	4	Clamp-Worm				
8	32128-33	1	Nut-HF				
10	2412-148	1	Clamp-R				
11	87-3140-03	1	Support-Gas Tank, Rear				
12	323-4	2	Screw-HH				
13	3296-42	2	Nut-Lock, NI				
14	87-3150-03	1	Support-Gas Tank, Front				
15	3274-54	2	Screw-HSH				
16	87-3160	2	Strap-Tank, Gas				
17	87-3170	2	Felt-Strap				
18	108-3832	1	Fuel Filter Kit				
20	109-0293	1	Hose-Fuel				
21	3290-357	2	Nut-HHF, Whiz				
22	109-0274	1	Hose-Fuel				
29	5-3637	1	Spacer				
30	93-3101	1	Cap-Fuel				



Engine Assembly

Ref	Part No.	Qty.	Description
1	3296-15	1	Nut-Lock, NI
2	3256-28	1	Washer-Flat
3	87-7710	1	Pulley ASM
4	3257-7	1	Key-Woodruff
5	32128-33	1	Nut-HF
6	329-6	1	Screw-HH
7	329-7	1	Screw-HH
8	3220-1	2	Nut-Jam
9	87-7780-03	1	Bracket-Throttle
10	87-7800	1	Lever-Throttle
11	67-1450	1	Spring-Idler
12	18-1720	1	Governor Ball Joint ASM
13	3274-15	1	Screw-HSH
14	7-0030	1	Bolt-Shoulder
15	106-7943	1	Cable-Control, Choke
16	87-7790	1	Lever-Choke
17	110-2539	1	Cable-Accelerator, Ac
18	3296-29	1	Nut-Lock, NI
19	107-7991	1	Adapter-Clutch
23	87-6480	1	Flywheel
24	87-6080	1	Washer
25	3274-63	1	Screw-HSBH
26	87-6460	1	Bearing-Ball (W/Seal)
27	104-9219	1	Disc-Clutch

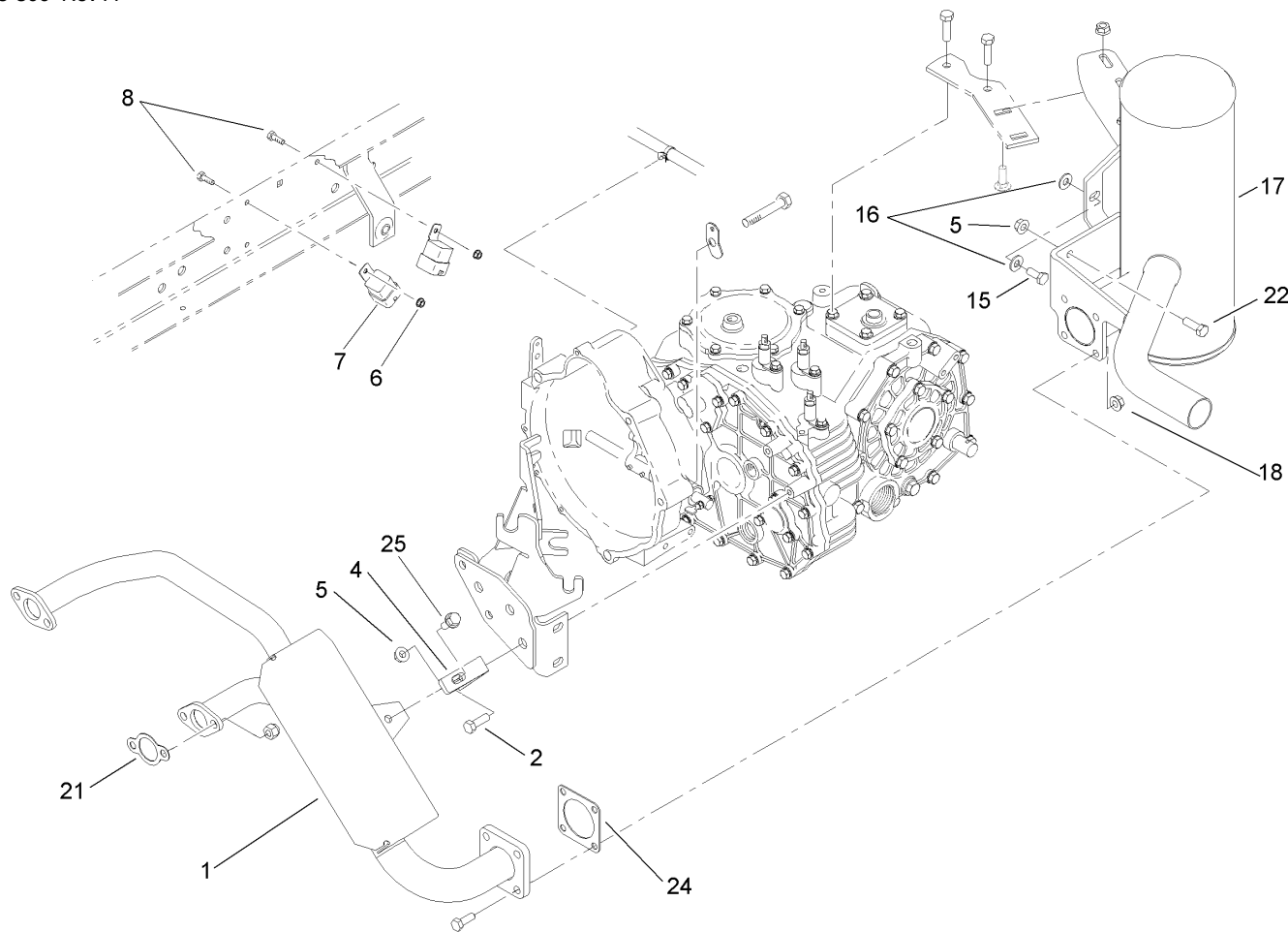
Ref	Part No.	Qty.	Description
28	104-9231	1	Plate-Pressure, Clutch
29	3253-4	6	Washer-Lock
30	33114-016	6	Screw-HH
31	42-7160	3	Pin
32	3257-5	1	Key-Woodruff
33	324-4	4	Screw-HH
34	3253-6	4	Washer-Lock
35	3256-25	4	Washer-Flat
36	105-4203	1	Engine-Kohler
38	87-8000	1	Cable-Battery, Positive
39	3296-39	4	Nut-Lock, NI
40	3256-24	4	Washer-Flat
41	3296-3	1	Nut-Lock
42	3255-9	1	Washer-Lock, EXT
43	323-9	4	Screw-HH
44	80-8040	1	Decal-Warning
45	32144-4	2	Screw-HWH



Full Bed and Side Panel Assembly

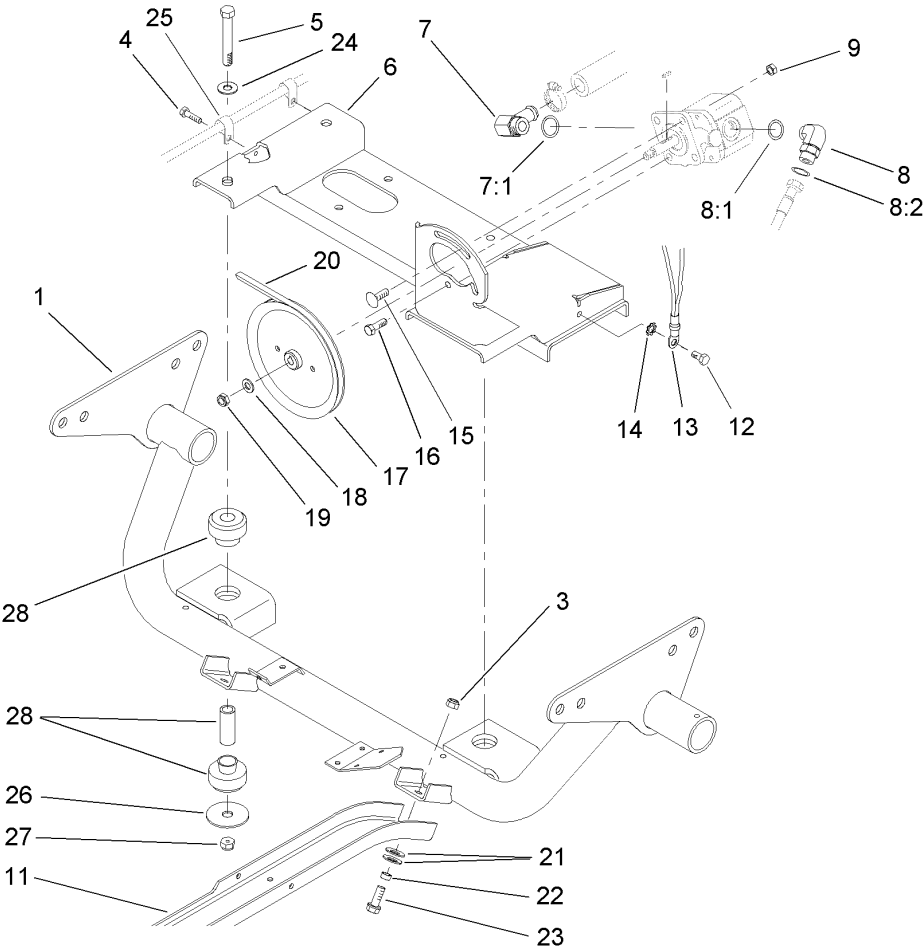
Ref	Part No.	Qty.	Description
1	32148-6	4	Insert-Nut
2	93-9724-03	1	Flatbed-Full
3	92-1298	8	Pin-Lynch
4	92-1233	4	Pin-Clevis
5	92-1255-03	1	RH Side Panel ASM
6	92-5982	1	Front Panel ASM
6:1	93-6689	1	Decal-No Riders
7	3234-7	21	Screw-HHF
8	92-1320-03	2	Angle-Side
9	104-8300	23	Nut-Flange, NI
11	32148-7	4	Insert-Nut
12	106-2423-03	1	RH Spacer Bracket ASM
14	3296-44	14	Nut-Lock, NI
15	3296-42	4	Nut-Lock, NI
16	106-2422-03	1	LH Spacer Bracket ASM
17	3250-45	4	Screw-SPH
18	93-9719	2	Block-Wear
19	323-42	8	Screw-HH
20	93-9899	2	Decal-Warning
22	92-1248-03	1	LH Side Panel ASM
23	93-9720-03	2	Bracket-Pivot, Long (LH)
24	3230-1	2	Bolt-CARR
25	93-9868	2	Decal-Caution
26	92-1265-03	2	Bracket-Pivot

Ref	Part No.	Qty.	Description
27	3234-29	6	Screw-HHF
28	32128-20	4	Nut-HF
29	99-1123	2	Latch ASM
29:1	92-1271	1	Pivot-Latch
29:2	99-1113	1	Handle-Latch
29:3	99-1112	1	Plate-Retainer
29:4	32121-78	1	Pin-Roll
29:5	32121-25	1	Pin-Roll
30	3231-24	6	Screw-CARR
32	3256-57	4	Washer-Flat
33	93-9595	2	Lanyard
34	3230-15	4	Screw-CARR
35	93-9575	2	Tube-Pivot, Flatbed
36	93-9721-03	2	Bracket-Pivot, Long (RH)
37	105-4222	3	Decal
38	92-1259-03	1	Tailgate-Rear



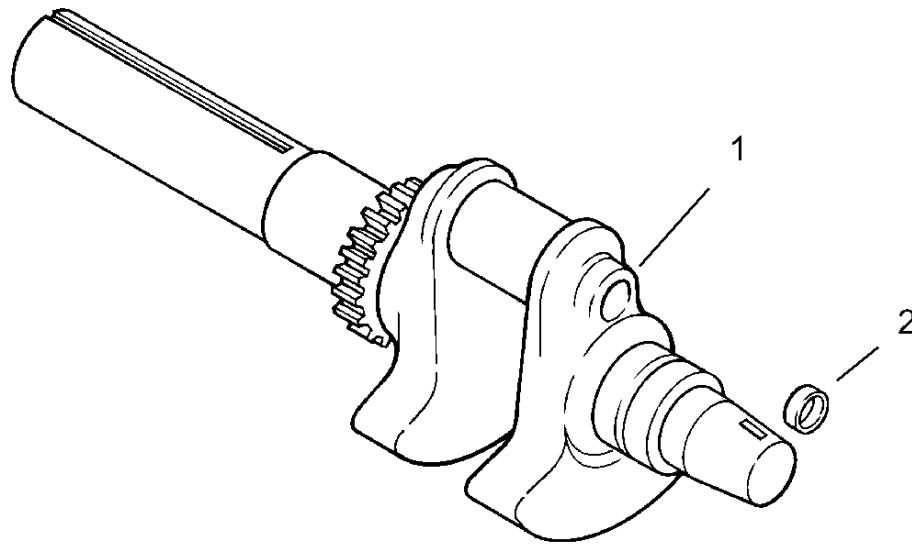
Muffler and Relay Assembly

Ref	Part No.	Qty.	Description				
1	106-7855	1	Manifold-Cooled, Air				
2	33114-025	1	Screw-HH				
4	106-7880-03	1	Mount-Angle				
5	32128-20	3	Nut-HF				
6	32128-33	2	Nut-HF				
7	70-1480	2	Relay				
8	321-4	2	Screw-HH				
15	33114-020	1	Screw-HH				
16	87-8640	2	Washer-Flat				
17	105-1778	1	Muffler-Exhaust				
18	32128-25	4	Nut-HF				
21	93-0350	3	Gasket-Exhaust				
22	322-5	2	Screw-HH				
24	105-4209	1	Gasket-Muffler				
25	3234-5	1	Screw-HHF				



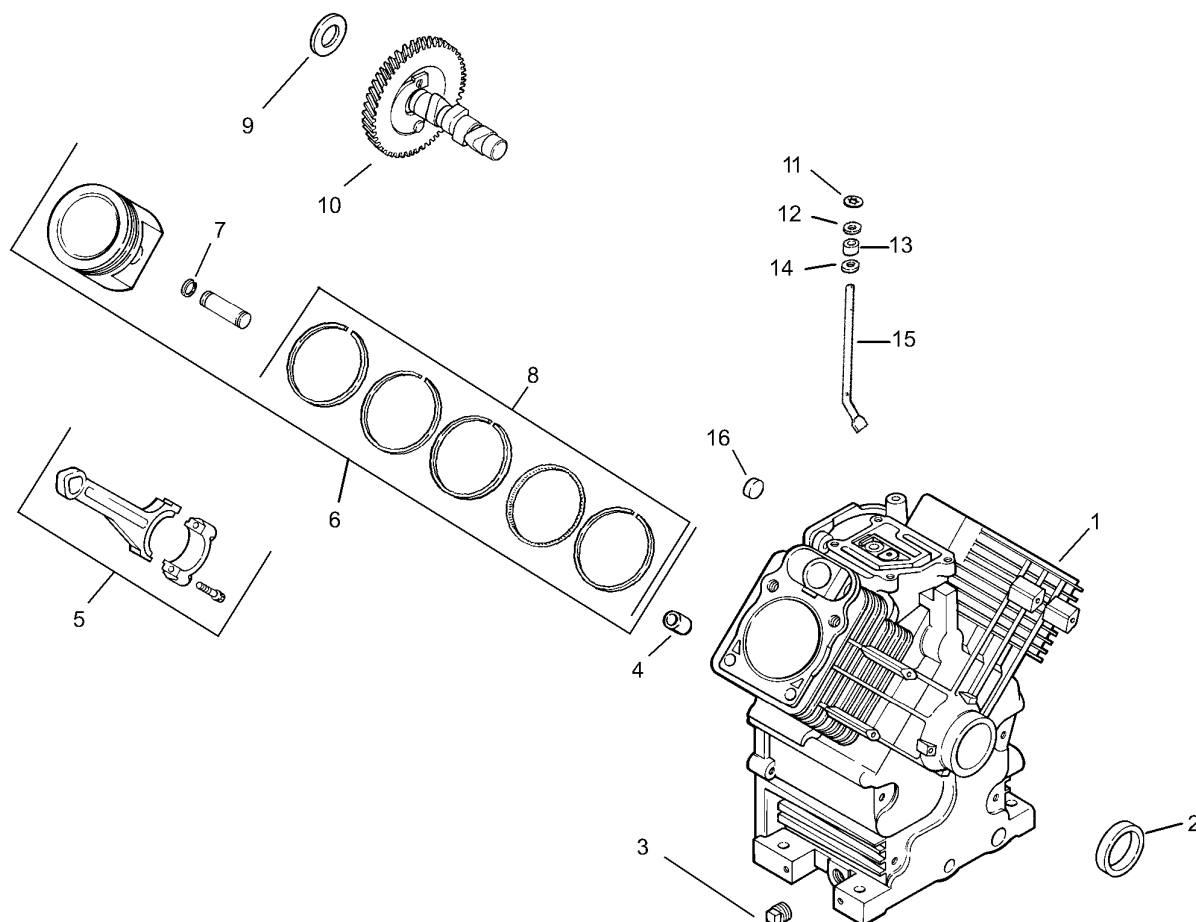
Engine Support Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	87-8150-03	1	Engine Support ASM	24	3256-25	2	Washer-Flat
3	3296-39	6	Nut-Lock, NI	25	2412-89	2	Clamp
4	32144-10	2	Screw-HWH	26	87-5100	2	Washer-Snubbing
5	324-12	2	Screw-HH	27	3296-48	2	Nut-Lock, NI
6	87-6400-03	1	Engine Mount ASM	28	106-7865	2	Engine Mount ASM
7	87-8170	1	Fitting				
7:1	237-80	1	O-Ring				
8	340-18	1	Fitting-HYD, 90 DEG				
8:1	237-79	1	O-Ring				
8:2	237-22	1	O-Ring				
9	3296-29	2	Nut-Lock, NI				
11	87-4730-03	2	Guard-Belly				
12	32144-14	1	Screw-HWH				
13	87-3080	1	Cable-Battery, Negative				
14	3255-8	1	Washer-Lock				
15	3230-22	1	Screw-CARR				
16	322-5	1	Screw-HH				
17	87-7740	1	Pulley				
18	3256-45	1	Washer-Flat				
19	3296-5	1	Nut-Lock				
20	87-8370	1	V-Belt				
21	3290-413	12	Washer-Belleville				
22	76-9100	6	Spacer-Speed, Reel				
23	3234-11	6	Screw-HHF				



Crankshaft Assembly Kohler CH23-76548

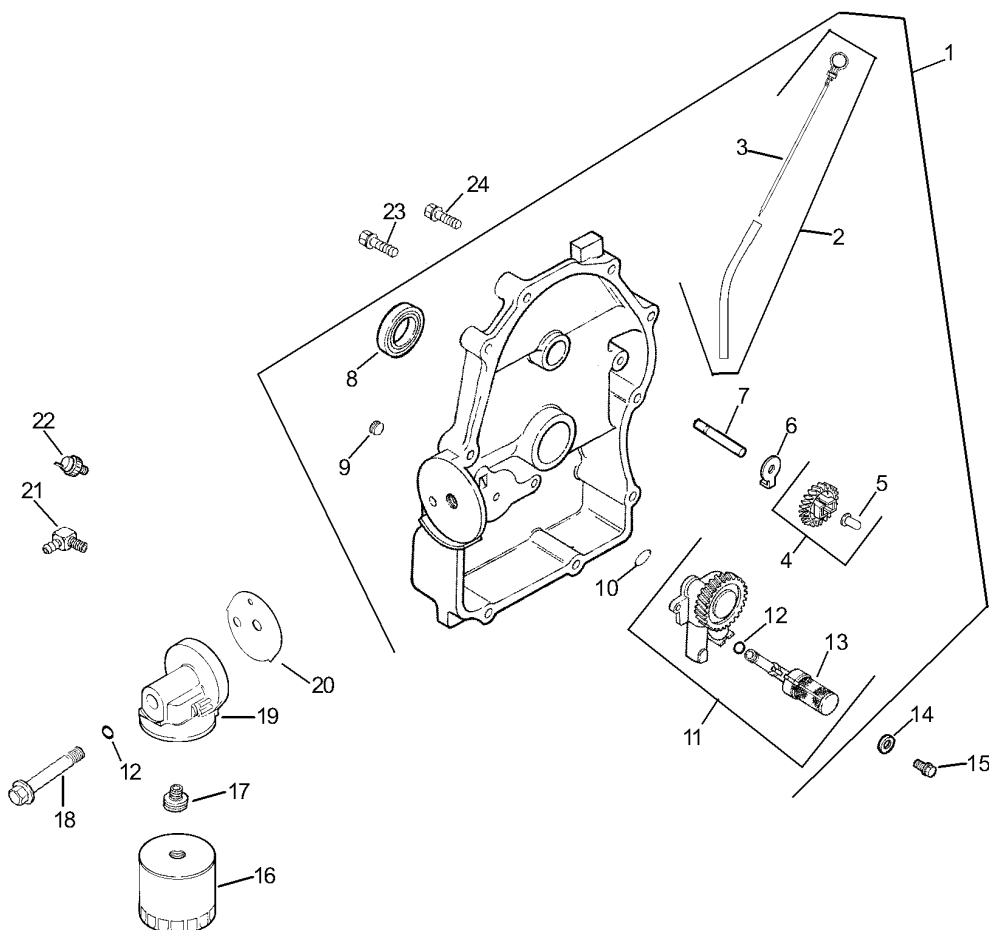
Ref	Part No.	Qty.	Description
③1	24 014 26-S	1	Crankshaft (Incl. Ref. #2)
③2	52 139 09-S	1	Plug-Cup



Crankcase Assembly Kohler CH23-76548

Ref	Part No.	Qty.	Description
❶		1	Crankcase (Use Short Block Or Miniblock)
❷	24 032 01-S	1	Seal-Oil, Front
❸	25 139 57-S	2	Plug-Square Head, Pipe (3/8)
❹	24 380 13-S	6	Pin-Locating
❺	24 067 13-S	2	Rod-Connecting (STD)
❻	24 067 14-S	2	Rod-Connecting (.25)
❼	24 874 09-S	2	Piston W/Ring Set (STD.)(Incl. Ref. #7 And 8)
❽	24 874 10-S	2	Piston W/Ring Set (.25)
❾	24 874 11-S	2	Piston W/Ring Set (.50)
❿	24 874 15-S	2	Piston W/Ring Set (.08)
⓫	24 018 01-S	4	Retainer-Pin, Piston
⓬	24 108 08-S	2	Ring Set (STD And .08)
⓭	24 108 09-S	2	Ring Set (.25)
⓮	24 108 10-S	2	Ring Set (.50)
⓯	12 422 09-S	1	Shim-Camshaft, Red
⓰	12 422 13-S	1	Shim-Camshaft, Black
⓱	12 422 07-S	1	Shim-Camshaft, White
⓲	12 422 08-S	1	Shim-Camshaft, Blue
⓳	12 422 10-S	1	Shim-Camshaft, Yellow
⓴	12 422 11-S	1	Shim-Camshaft, Green
⓵	12 422 12-S	1	Shim-Camshaft, Gray
⓶	24 012 10-S	1	Camshaft

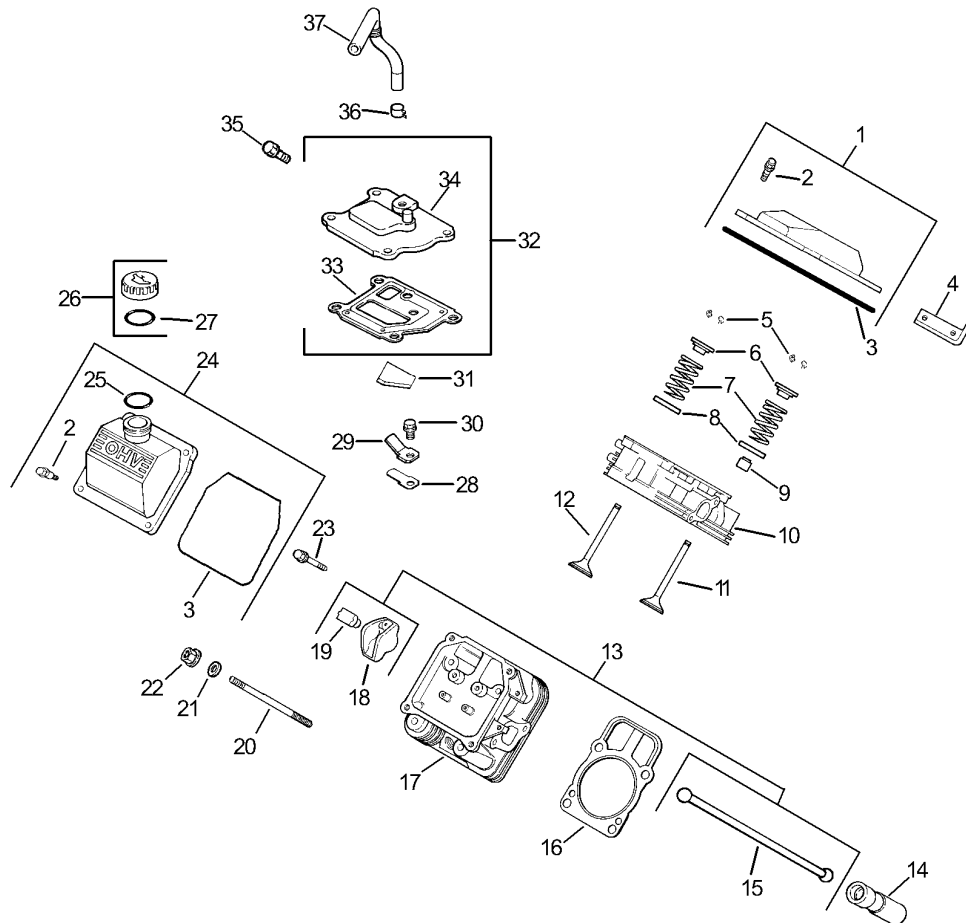
Ref	Part No.	Qty.	Description
❶	24 018 09-S	1	Retainer-Ring
❷	M-931010-S	1	Washer-Plain
❸	28 032 09-S	1	Seal-Cross Shaft, Governor
❹	24 468 15-S	1	Washer-Flat
❺	24 144 33-S	1	Shaft-Governor Cross
❻	52 139 09-S	1	Plug-Cup



Oil Pan / Lubrication Assembly Kohler CH23-76548

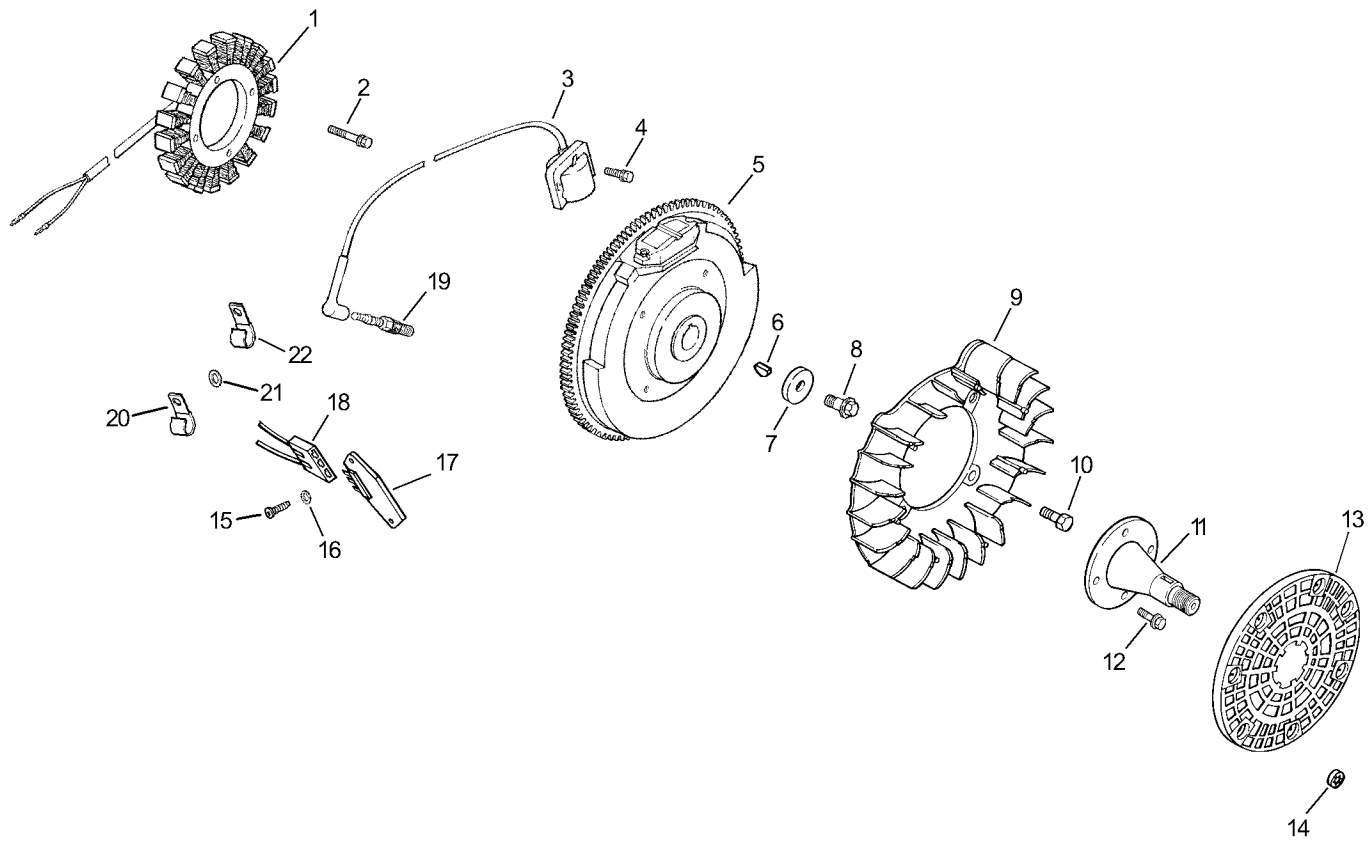
Ref	Part No.	Qty.	Description
❶1	24 009 83-S	1	Plate, Closure ASM. (Incl. Ref. #2-13)
❶2	24 755 121-S	1	Tube ASM., Dipstick (Incl. Ref. #3)
❶3	24 038 10-S	1	Dipstick
❶4	24 043 12-S	1	Kit, Governor Gear (Incl. Ref. #5)
❶5	12 380 01-S	1	Pin-Regulating, Governor
❶6	52 448 02-S	1	Tab-Locking
❶7	12 144 02-S	1	Shaft-Gear, Governor
❶8	52 032 08-S	1	Seal-Oil
❶9	25 139 60-S	2	Plug-Pipe
❶10	24 153 08-S	1	O-Ring
❶11	24 393 10-S	1	Oil Pump Assembly (Incl. Ref. #12,13)
❶12	24 153 01-S	1	O-Ring (Oil Pick Up)
❶13	24 381 04-S	1	Pick Up-Oil
❶14	M-631005-S	2	Washer-Plain (6Mm)
❶15	M-645025-S	2	Screw-HF (M6X1.0X25)
❶16	12 050 01-S	1	Filter-Oil
❶17	24 136 01-S	1	Nipple-Filter, Oil
❶18	24 211 01-S	1	Bolt-Oil Filter Adapter
❶19	23 029 01-S	1	Adapter, Oil Filter
❶20	24 04129-S	1	Gasket, Oil Filter Adapter
❶21	25 155 02-S	1	Connector
❶22	25 099 24-S	1	Switch-Pressure

Ref	Part No.	Qty.	Description
❶23	24 086 16-S	9	Screw-HF (M8X1.25X45)
❶24	24 086 17-S	1	Screw-HF (M8X1.25X45)
❶❶	25 113 05-S	1	Decal-Sentry, Oil



Head / Valve / Breather Assembly Kohler CH23-76548

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	24 755 74-S	1	Kit, Valve Cover-Plain (Incl. Ref. #2 And 3)	❶21	24 468 16-S	8	Washer
❶2	24 086 32-S	4	Screw-Shoulder, M6X1.0X30	❶22	24 100 10-S	8	Nut-HF (M8X1.25)
❶3	24 153 16-S	1	O-Ring	❶23	M-640034-S	4	Screw-HF (M6X1.0X34)
❶4	24 455 01-S	2	Strap-Lifting	❶24	24 755 75-S	1	Kit, Valve Cover Oil Fill (Incl. Ref. #2,3,25)
❶5	12 755 03-S	4	Retainer Kit	❶25	24 153 09-S	1	O-Ring
❶6	12 173 01-S	4	Cap-Spring, Valve	❶26	24 755 46-S	1	Kit, Oil Fill Cap (Incl. Ref. #27)
❶7	24 089 02-S	4	Spring-Valve	❶27	24 153 03-S	1	"o"ring
❶8	235011-S	4	Retainer-Spring	❶28	24 402 03-S	1	Reed-Breather
❶9	66 032 05-S	2	Seal-Stem, Valve	❶29	12 018 01-S	1	Retainer-Reed, Breather
❶10	24 318 68-S	1	No. 1 Cylinder Head ASM	❶30	M-545010-S	1	Screw-HF (M5X0.8X10)
❶11	24 017 01-S	2	Valve-Intake (STD)	❶31	24 050 01-S	1	Filter-Breather
❶	24 017 02-S	2	Valve-Intake (.25)	❶32	24 033 01-S	1	Kit, Breather (Incl. Ref. #33, 34)
❶12	24 016 01-S	2	Valve-Exhaust (STD)	❶33	24 041 23-S	1	Gasket-Breather
❶	24 016 02-S	2	Valve-Exhaust (.25)	❶34	24 096 58-S	1	Cover-Breather
❶13	24 755 66-S	1	Kit, Valve Train (Incl. Ref. # 15,18,19)	❶35	M-645020-S	4	Screw-Flange, Hex (M6X1.0X20)
❶14	25 351 01-S	4	Lifter-Valve	❶36	25 237 14-S	2	Clamp-Hose
❶15	24 411 05-S	4	Rod-Push	❶37	24 326 26-S	1	Hose-Breather
❶16	24 041 40-S	2	Gasket-Cylinder Head				
❶17	24 318 71-S	1	No. 2 Cylinder Head ASM				
❶18	25 186 01-S	4	Arm-Rocker				
❶19	24 599 01-S	4	Pivot-Arm, Rocker				
❶20	24 072 09-S	8	Stud-Head, Cylinder				

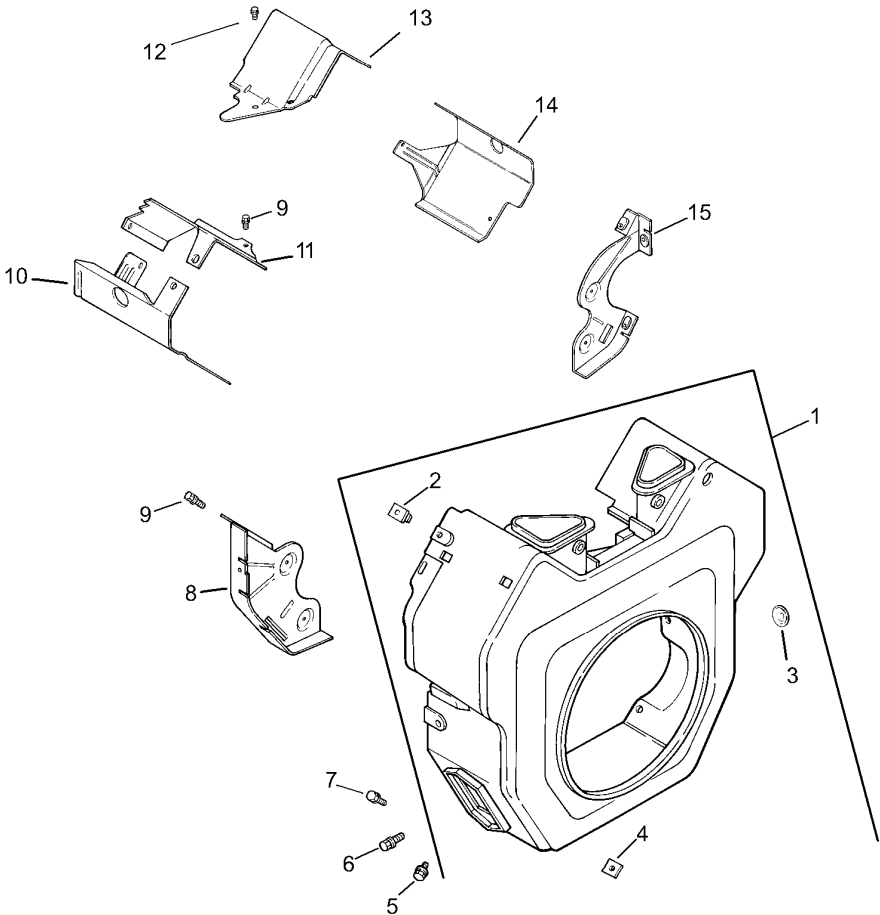


Ignition / Electrical Assembly

Kohler CH23-76548

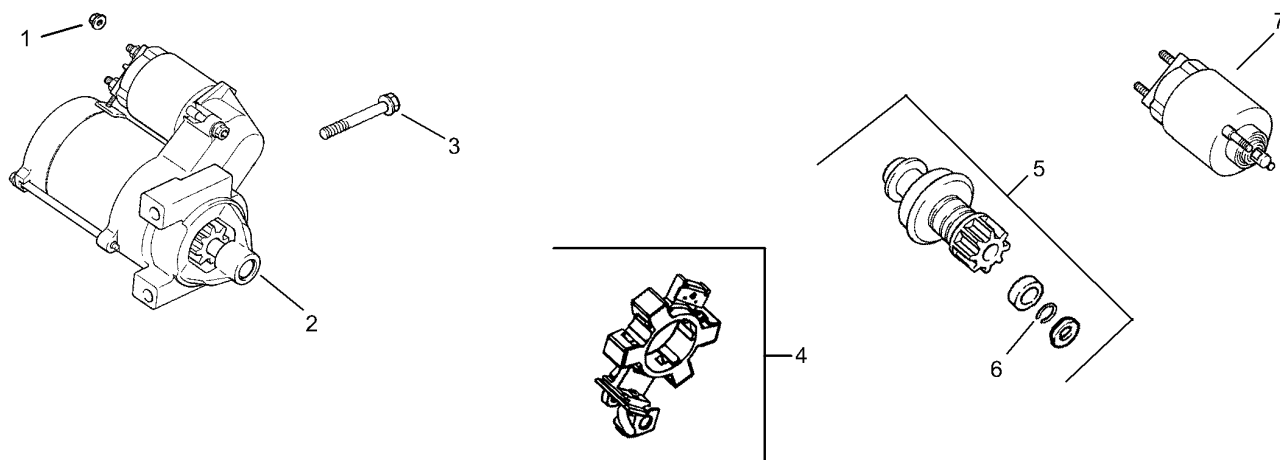
Ref	Part No.	Qty.	Description
❶	28 085 02-S	1	Stator Kit
❷	M-545030-S	2	Screw-Cap, Hex
❸	24 584 01-S	2	Module-Ignition
❹	M-545020-S	4	Screw-Flange, Hex (M5X0.8X20)
❺	24 025 01-S	1	Flywheel
❻	X-42-15-S	1	Key-Woodruff
❼	12 468 03-S	1	Washer-Flat
❽	12 086 14-S	1	Screw-Flange, Hex (M10X1.5X46)
❾	24 157 01-S	1	Fan
❿	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16)
⓫	24 144 17-S	1	Shaft-Front Drive
⓬	M-839025-S	4	Screw-HF (M8X1.25X25)
⓭	24 162 16-S	1	Screen-Grass
⓮	24 018 03-S	3	Retainer
⓯	24 086 18-S	2	Screw-Head, Phillips
⓰	X-25-92-S	2	Washer-Plain
⓱	25 403 03-S	1	Rectifier-Regulator, 15 Amp
⓲	236602-S	1	Connector-Body (3 Contact)
⓳	12 132 02-S	2	Plug-Spark
⓴	235173-S	1	Clip-Cable
⓵	X-25-63-S	1	Washer-Plain (1/4In)
⓶	48 154 02-S	1	Clip-Cable
⓷	24 518 12-S	1	Lead-Black
⓸	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)

Ref	Part No.	Qty.	Description
⓷	24 176 92-S	1	Harness-Wiring
⓸	24 518 34-S	1	Lead
⓹	25 454 03-S	3	Tie-Cable



Blower Housing and Baffle Assembly
Kohler CH23-76548

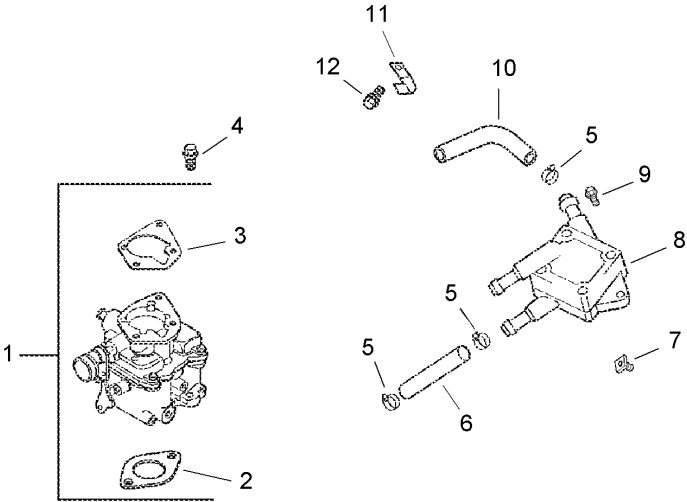
Ref	Part No.	Qty.	Description				
❶1	24 027 20-S	1	Housing, Blower (Incl. Ref. #2-4)				
❷2	24 100 02-S	2	Nut-Plastic				
❸3	25 139 16-S	1	Plug-Button (9/16In)				
❹4	24 100 01-S	2	Nut-Plastic				
❺5	M-551016-S	1	Screw-HF (M5X0.8X16)				
❻6	M-545016-S	3	Screw-Flange, Hex (Thread Forming, M5X0.8X16)				
❼7	M-545020-S	4	Screw-Flange, Hex (M5X0.8X20)				
❽8	24 146 16-S	1	Plate-Backing, No. 2 Side				
❾9	M-645016-S	6	Screw-HF (M6X1.0X16)				
❿10	24 063 20-S	1	Baffle-Cylinder Barrel, No. 2 Side				
❶❶11	24 063 17-S	1	Baffle-Valley (No. 2 Side)				
❶❷12	M-545010-S	2	Screw-HF (M5X0.8X10)				
❶❸13	24 063 24-S	1	Baffle-Valley, No. 1 Side				
❶❹14	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side)				
❶❺15	24 146 20-S	1	Plate-Backing (No. 1 Side)				
❶❻	24 113 81-S	1	Decal-23 Hp				



Starting System Assembly

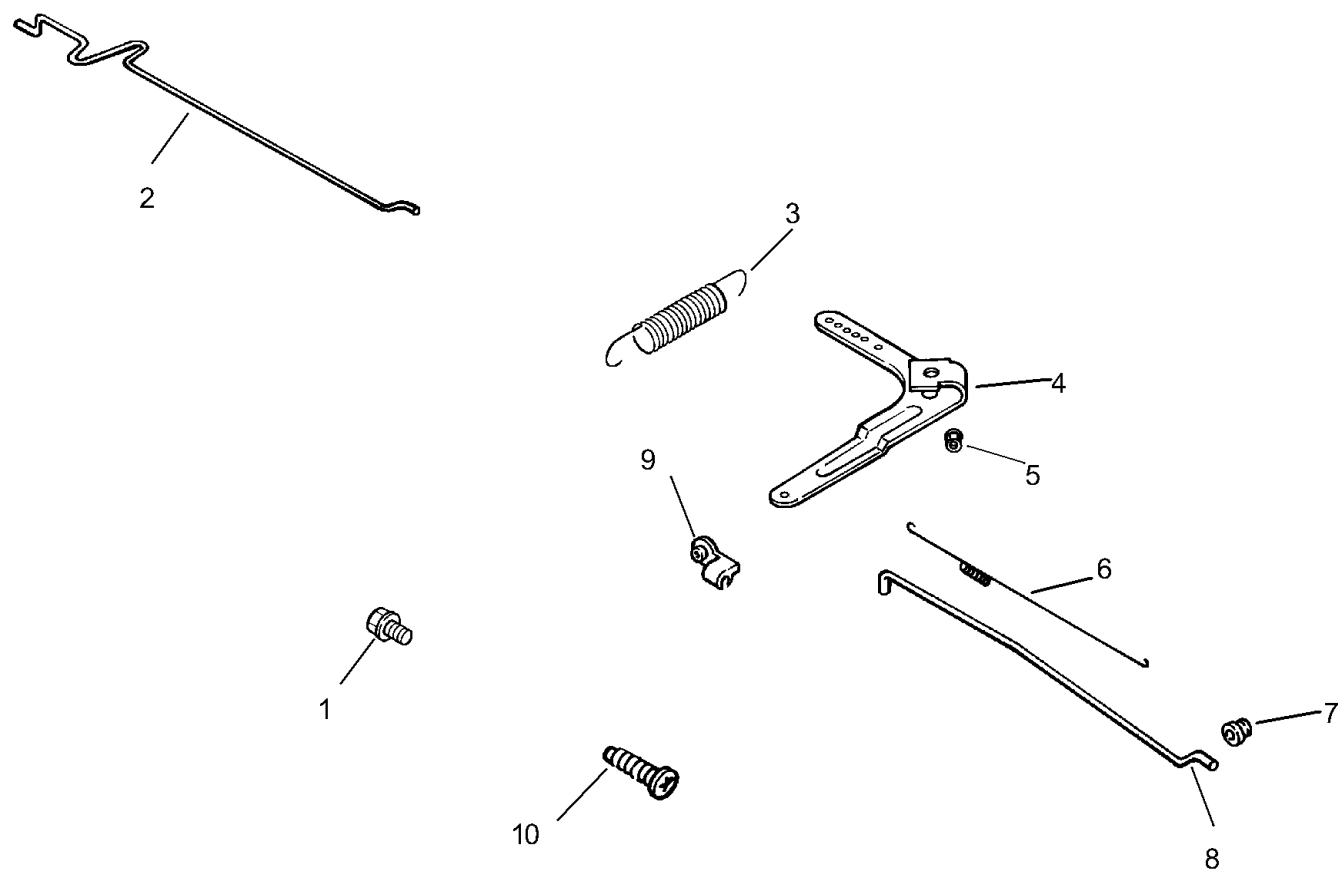
Kohler CH23-76548

Ref	Part No.	Qty.	Description				
❸1	M-841080-S	1	Nut-HF (M8X1.25)				
❸2	25 098 08-S	1	Starter, Solenoid Shift ASM. (Incl. Ref. #4-7)				
❸3	M-839080-S	2	Screw-HF (M8X1.25X80)				
❸4	25 225 01-S	1	Brush Kit				
❸5	25 755 33-S	1	Kit, Pinion Drive (Incl. Ref. #6)				
❸6	25 141 05-S	1	Ring				
❸7	25 435 04-S	1	Solenoid Kit				



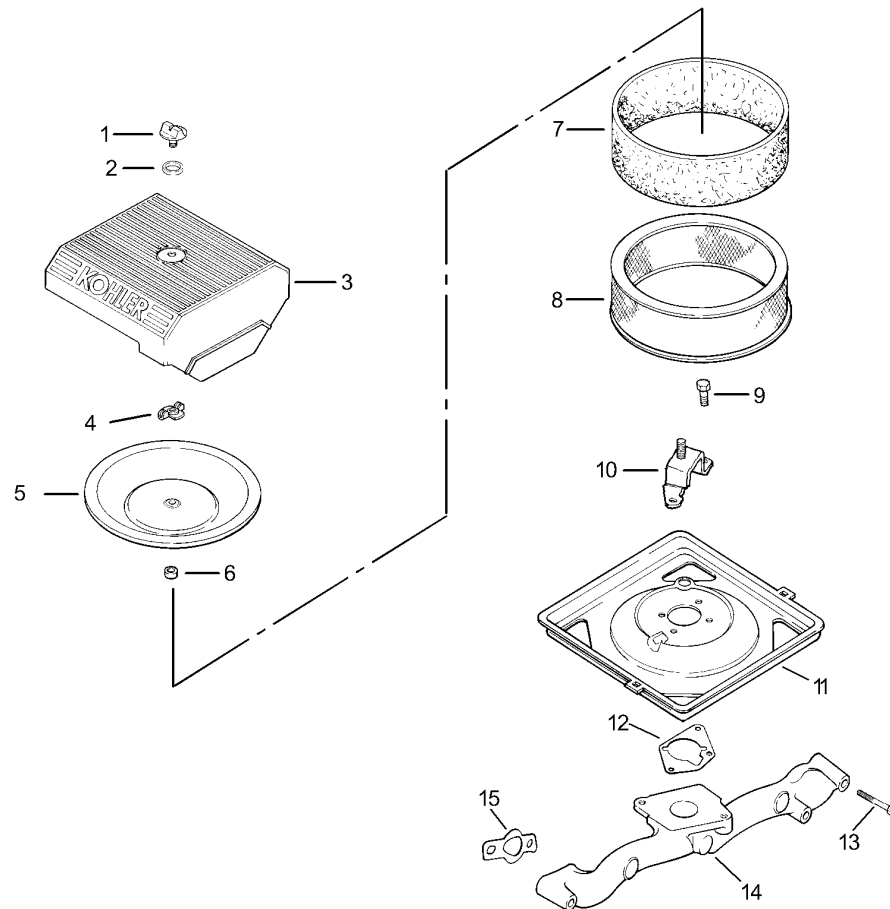
Fuel System Assembly
Kohler CH23-76548

Ref	Part No.	Qty.	Description				
❶1	24 853 58-S	1	Carburetor Kit, W/Gasket (Incl. Ref. #2-3)				
❷2	24 041 53-S	1	Gasket-Carburetor				
❸3	24 041 06-S	1	Gasket-Base, Air Cleaner				
❹4	M-651025-S	2	Screw-HF (M6X1.0X25)				
❺5	25 237 14-S	4	Clamp-Hose				
❻6	24 353 02-S	1	Line-Fuel				
❼7	24 100 01-S	2	Nut-Plastic				
❽8	24 393 16-S	1	Pump-Fuel				
❾9	24 086 12-S	2	Screw				
❿10	25 353 32-S	1	Line-Fuel				
⓫11	47 154 01-S	1	Clip-Cable				
⓬12	M-650012-S	1	Screw-HF (M6X1.0X12)				
Ⓜ❶	24 518 24-S	1	Lead-Ground (Solenoid To Carburetor Mounting Screw)				
Ⓨ❶	24 757 01-S	1	Solenoid Kit				
Ⓩ❶	24 757 02-S	1	Float Repair Kit				
Ⓛ❶	24 757 03-S	1	Carburetor Repair Kit				
Ⓜ❶	24 757 07-S	1	Choke Repair Kit				
Ⓨ❶	24 757 08-S	1	Repair Kit				
Ⓩ❶	24 757 09-S	1	Repair Kit				



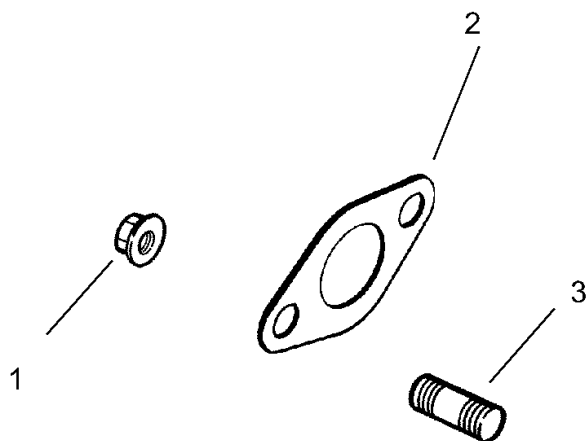
Engine Control Assembly
Kohler CH23-76548

Ref	Part No.	Qty.	Description				
❶1	M-645016-S	4	Screw-HF (M6X1.0X16)				
❷2	24 079 02-S	1	Linkage-Choke				
❸3	24 089 15-S	1	Spring-Governor				
❹4	24 090 33-S	1	Lever-Governor				
❺5	M-641060-S	1	Nut-Flange, Hex (M6X1.0)				
❻6	24 089 01-S	1	Spring-Linkage				
❼7	25 158 08-S	1	Bushing-Retaining, Linkage				
❽8	24 079 01-S	1	Linkage-Throttle				
❾9	25 158 11-S	1	Bushing-Linkage, Throttle				
❿10	24 211 03-S	1	Bolt-Square Neck, Round Head				
⓫❶	25 454 03-S	1	Tie-Cable				



Air Intake / Filtration Assembly Kohler CH23-76548

Ref	Part No.	Qty.	Description				
⑨1	25 341 03-S	1	Knob-Cover				
⑨2	24 153 20-S	1	Seal				
⑨3	24 096 67-S	1	Cover-Cleaner, Air				
⑨4	12 100 01-S	1	Nut-Wing				
⑨5	24 096 01-S	1	Cover-Air Cleaner, Inner				
⑨6	230046-S	1	Seal				
⑨7	24 083 05-S	1	Element-Precleaner				
⑨8	24 083 03-S	1	Element-Cleaner, Air				
⑨9	M-645016-S	3	Screw-HF (M6X1.0X16)				
⑨10	24 126 88-S	1	Bracket-Cleaner, Air				
⑨11	24 094 11-S	1	Base, Air Cleaner				
⑨12	24 041 06-S	1	Gasket-Base, Air Cleaner				
⑨13	25 086 84-S	4	Screw-HF (M6X1.0X55)				
⑨14	24 164 14-S	1	Manifold-Intake				
⑨15	24 041 01-S	2	Gasket-Manifold, Intake				



Exhaust Assembly Kohler CH23-76548

Ref	Part No.	Qty.	Description
③1	M-841080-S	4	Nut-HF (M8X1.25)
③2	24 041 02-S	2	Gasket-Exhaust
③3	25 072 04-S	4	Stud-Exhaust
①③	24 755 107-S	1	Gasket Set

Attachments and Accessories

For 07363 - Workman 3100 with Bed

Product Name	Model/Part
Fold Down Side Kit	07303
Cab Kit with Doors	07319
2/3 Area Flatbed	07321
2/3 Area Flatbed Side Kit	07322
Bed Liner	07331
Sunshade Kit	07332
Fold-down Windshield Kit	07333
1/3 Area Flatbed	07341
1/3 Area Stake Side Kit	07342
1/3 Area Platform Lift	07344
Rear PTO Kit	07419
Hand Throttle Kit	07420
Spiker	08856
Grader-Finish	08867
Tachometer Kit	107-7977
Signal Light Kit	107-7985
Accessory Wire Harness Kit	107-7987
Work Light Kit	107-7988
Remote Hydraulics Float Kit	107-8004
Backup Alarm Kit	107-8037
Side Mirror Kit	107-8048
Arrestor-Spark	108-3108
Single Nozzle Kit	41024
Hose Reel Kit	41097
Spray Gun Kit	41133
Pro Foam Concentrate (4 X 1 Gallon)	41157
Foam Marker Kit	41228
Workman 200 Spray System, Heavy-Duty Workman Vehicles	41235
Enclosed Boom	41355
Enclosed Walking Boom	41358
Enclosed Walking Boom Trailer	41359
Enclosed Boom Mount	41363
Power Holster Hitch Kit	44209
Drawbar Kit	44212
Hitch Frame and Draw Bar Kit	44213
Topdresser 1800	44225
Fifth Wheel Hitch Kit	44230
Core Harvester Adapter Kit	44242
Rear Tire And Wheel ASM	87-5370
23 Inch Rear Fender Kit	87-5420
24 Inch Rear Fender Kit	87-5430
Tire-Rear	87-6740
Speedometer Tachometer Kit	87-9960
1/3 Area Tool Box Mounting Kit	92-1219
Automatic Tailgate Release Kit	92-1220
Block-Fuse	92-2641
PTO Over Running Clutch Kit	92-2655
Topdresser 1800 Lift Kit	92-4452
Mid-Mount Kit for Platform Lift	93-3741
1/3 Area Cover Kit	93-9225
Rear 1/3 Area Mounting Kit	93-9249
Tire-Front, Service	94-3809

Attachments and Accessories (continued)

For 07363 - Workman 3100 with Bed

Product Name	Model/Part
Tire-Front	94-5261
Rear Wheel ASM	98-2978
Wheel And Tire Kit	98-2992
Tire-Rear	98-2993
Tire-Rear, Industrial	99-1091
Rear Tire ASM	99-1093

NOTES

