



XL 320 Lawn Tractor

Model No. 71209 - 250005001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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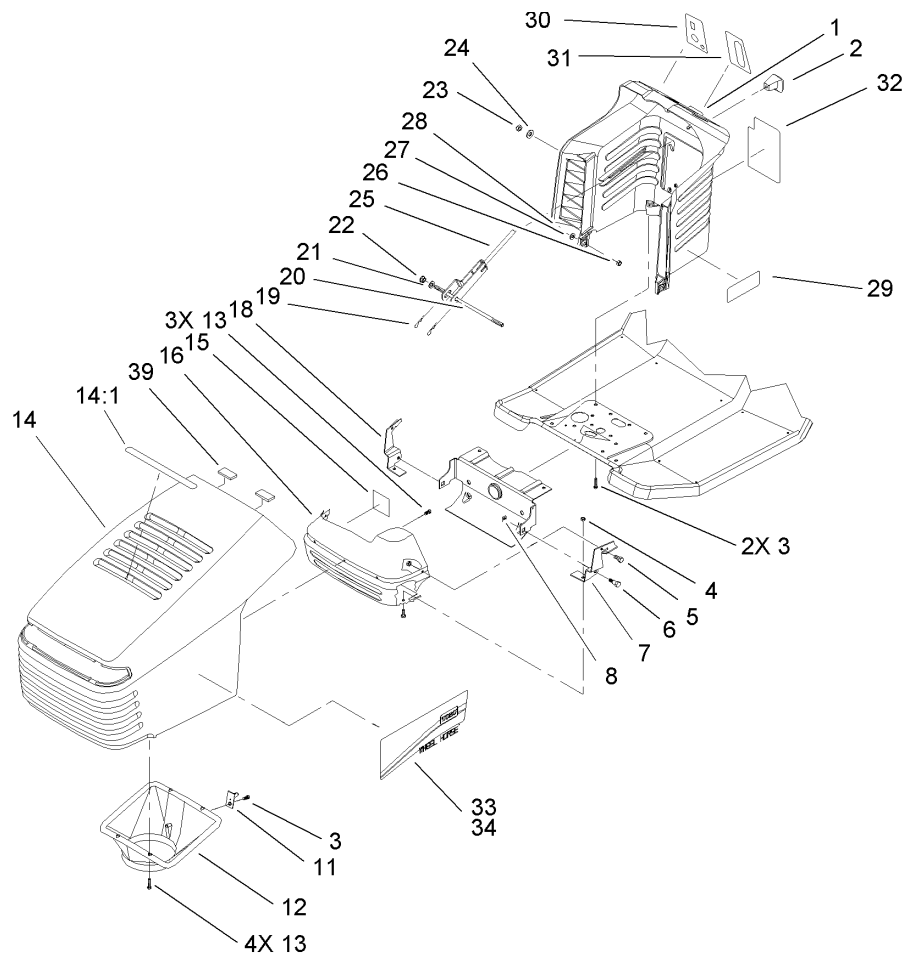
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	INC. incorporated
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HF. hex flange	PTH. phillips truss head
HH. hex head	PTO. power-take-off
HHF. hex head flange	RH. right hand
HHFTF. hex head flange thread forming	ROPS. roll-over-protection-system
HJ. hex jam	SFH. slotted fillister head
HLH. hex lag head	SHH. slotted hex head
HOC. height-of-cut	SHWH. slotted hex washer head
HSBH. hex socket button head	SPH. slotted pan head
HSFH. hex socket flat head	SQH. square head
HSH. hex socket head	SRH. slotted round head
HWH. hex washer head	STD. standard
HWHTF. hex washer head thread forming	TAP. self tapping
HYD. hydraulic	TTH. torx truss head

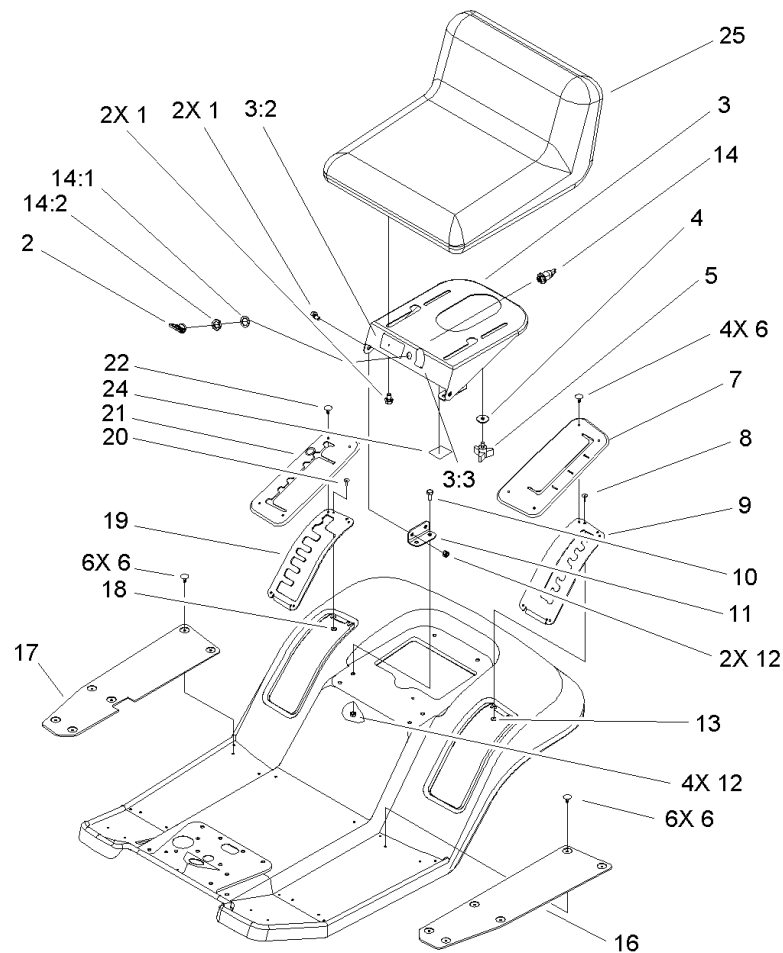
Footnotes

- | | |
|---|---|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Included in Engine Gasket Set-Ref. 358. | ❹ Included in Valve Gasket Set-Ref. 1095. |
| ❺ Included in Carburetor Overhaul Kit-Ref. 121. | ❻ Obtain from your local Briggs & Stratton dealer |



Hood and Tower Assembly

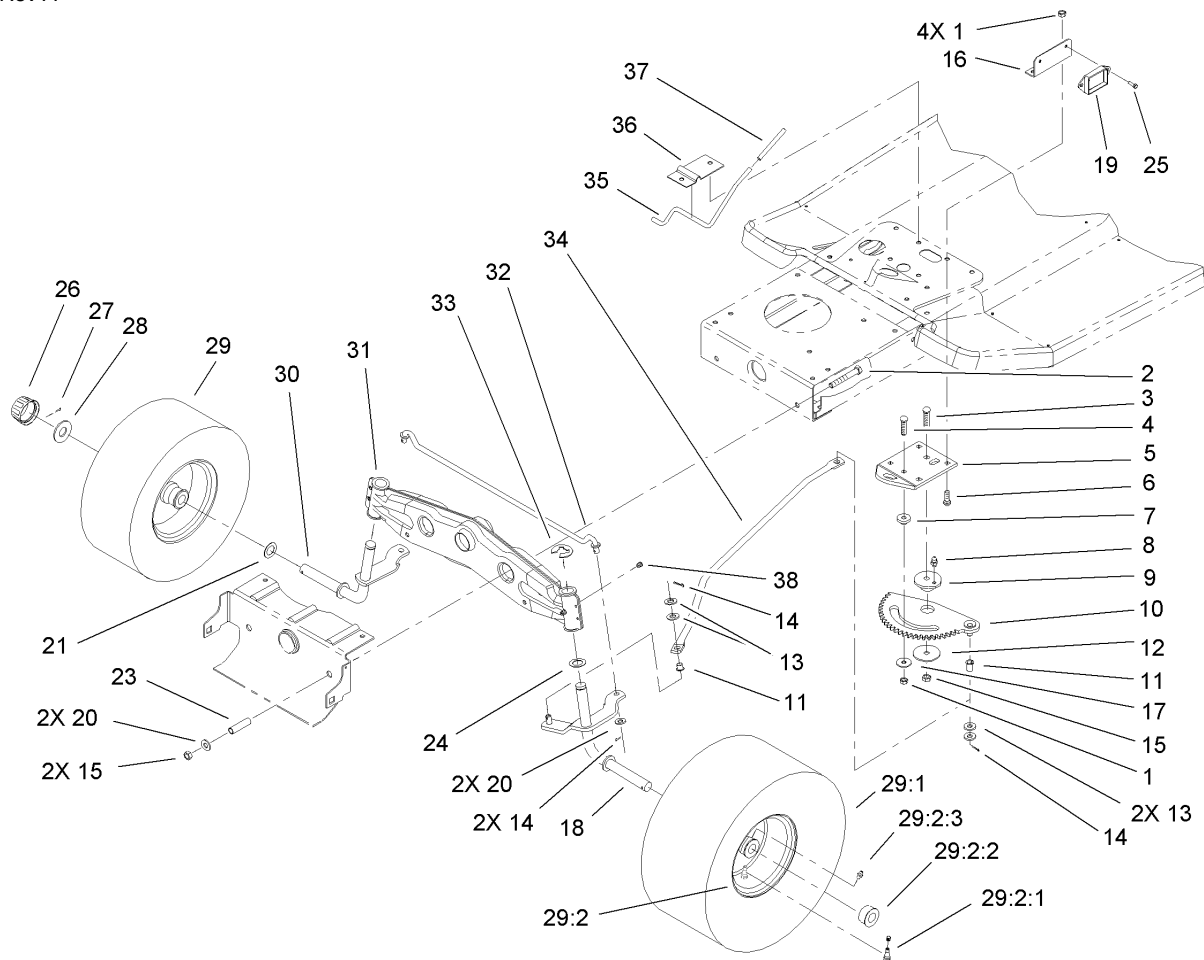
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	99-1947	1	Tower-Steering	27	3256-23	2	Washer-Flat
2	94-5565	1	Knob-Shift	28	322-3	2	Screw-HH
3	46-8091	3	Screw-HWH	29	108-7802	2	Decal-Tower
4	3296-42	4	Nut-Lock, NI	30	99-8142	1	Decal-Ignition
5	321-2	4	Screw-HH	31	92-5730	1	Decal-Throttle
6	28-0540	2	Bolt-Shoulder	32	93-6673	1	Decal-Deck, Engage
7	88-6050-03	1	Bracket-Hinge, LH	33	105-2497	1	Decal
8	3290-496	2	Nut-Retainer	34	105-2496	1	Decal
11	94-1984	1	Latch-Pin	39	94-1980	2	Foam-Hood
12	93-3891	1	Duct-Air, Hood				
13	46-8090	7	Screw-Plastite				
14	92-8650	1	Hood ASM				
14:1	92-5748	1	Decal				
15	92-5782	3	Tape-Foil				
16	93-3864-03	1	Shield-Heat				
18	88-6040-03	1	Bracket-Hinge, RH				
19	3290-307	2	Pin-Hair				
20	100-7401	1	Rod-Tower, Pivot				
21	3256-24	2	Washer-Flat				
22	3218-3	2	Nut-Jam				
23	100-7402	2	Nut-Cap				
24	100-7403	2	Washer-Flat				
25	88-5190-03	1	Lever-Deck, Engage				
26	3296-29	2	Nut-Lock, NI				



Rear Body and Seat Assembly

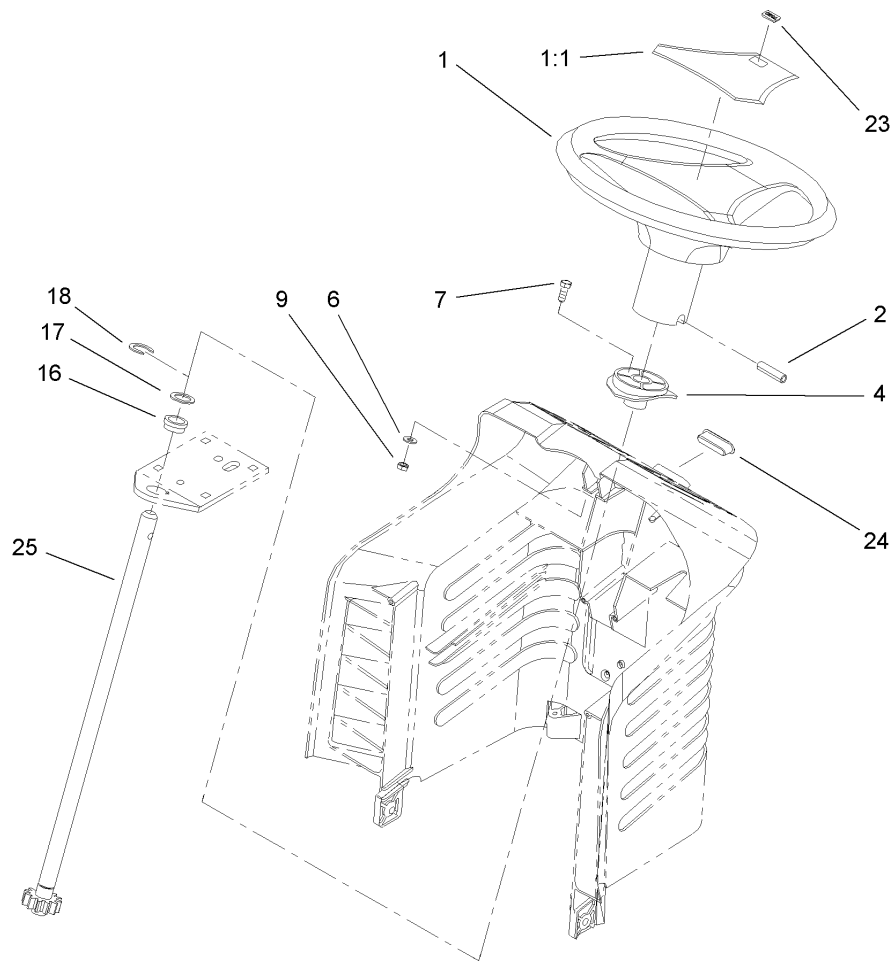
Ref	Part No.	Qty.	Description
1	37-8770	4	Bolt-Shoulder
2	63-8360	1	Key-Ignition
3	106-6437	1	Seat Support ASM
3:2	99-2986	1	Decal-Danger
3:3	99-5340	1	Decal-Switch
4	5-4460	2	Washer-Pivot
5	92-9674	2	Knob
6	3290-479	16	Fastener-Panel
7	93-7657	1	Cover-HOC
8	3290-282	2	Rivet-Pop
9	88-5030-03	1	Gate-HOC
10	322-3	4	Screw-HH
11	88-4820-03	2	Bracket-Hinge, Seat
12	3296-29	6	Nut-Lock, NI
13	3269-26	2	Washer-Flat
14	46-5780	1	Switch-Starter
14:1	3254-5	1	Washer-Tooth
14:2	218-461	1	Nut-HH
16	88-5240	1	Mat-Foot, LH
17	88-5220	1	Mat-Foot, RH
18	3269-26	2	Washer-Flat
19	88-5020-03	1	Plate-Gate, Shift
20	3290-282	2	Rivet-Pop
21	93-7656	1	Cover-Shift

Ref	Part No.	Qty.	Description
22	3290-479	4	Fastener-Panel
24	105-2699	1	Decal-Noise
25	106-6439	1	Seat-11 Inch



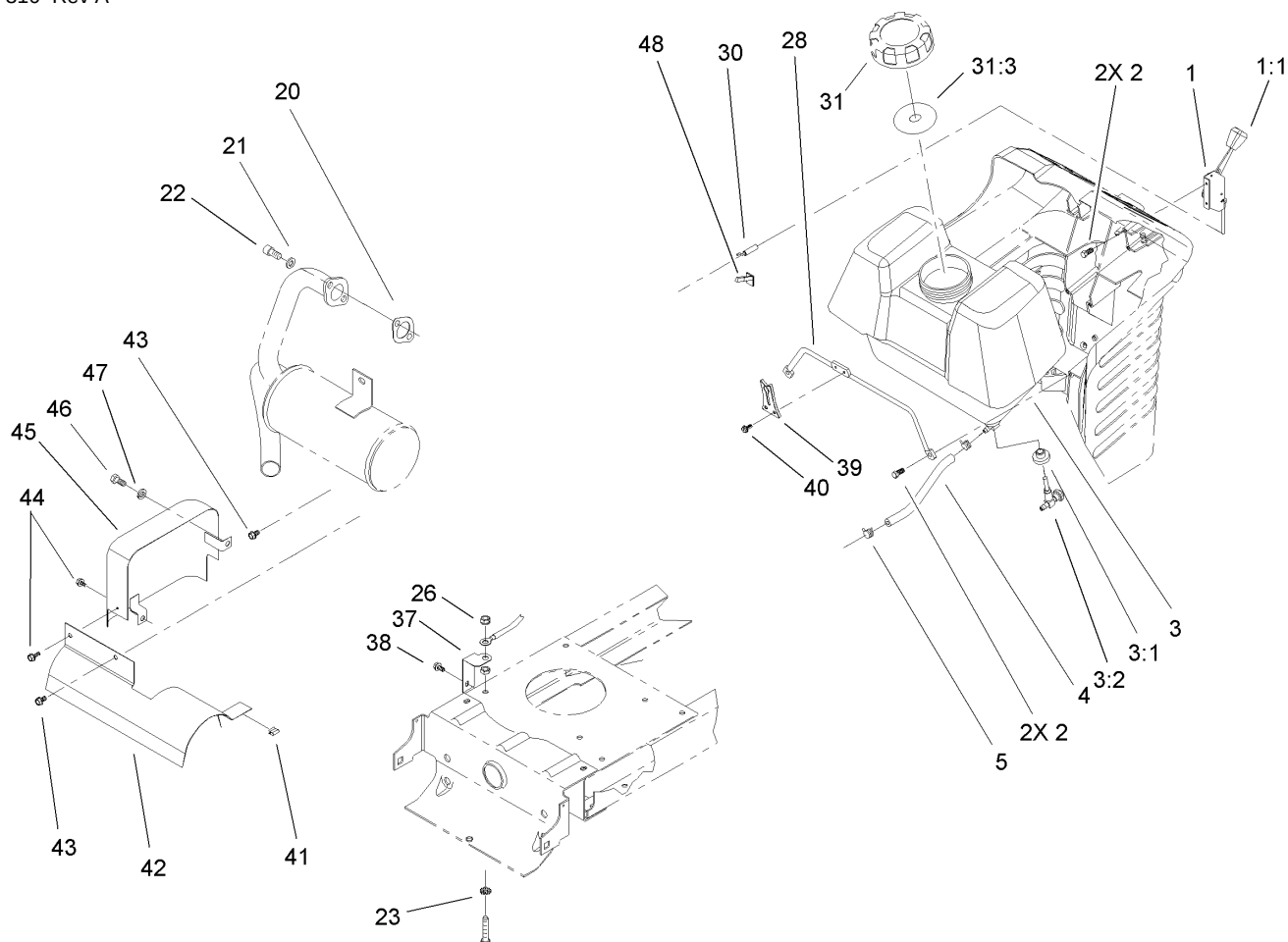
Steering Component Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	3296-29	5	Nut-Lock, NI	26	61-9780	2	Cap-Hub
2	323-13	2	Screw-HH	27	3272-12	2	Pin-Cotter
3	3231-4	1	Screw-CARR	28	28-2480	2	Washer
4	3230-3	1	Screw-CARR	29		2	Front Wheel And Tire ASM
5	88-5130-03	1	Bracket-Rack, Steering	29:1	99-2992	1	Tire
6	3230-2	4	Bolt-CARR	29:2	88-4360	1	Rim ASM
7	88-5010	1	Spacer-Rack, Steering	29:2:1	232-27	1	Stem-Valve
8	302-26	1	Fitting-Grease	29:2:2	110513	2	Bearing-Wheel
9	88-4670	1	Bushing-Eccentric	29:2:3	302-5	1	Fitting-Grease
10	88-5200	1	Rack-Steering	29:99	232-38	1	Tube
11	52-2891	2	Bushing-Link, Steering	30	92-7889-03	1	RH Spindle ASM
12	111419	1	Washer-Bearing	31	17-3579-03	1	Front Axle ASM
13	3256-25	4	Washer-Flat	32	88-5380	1	Tie Rod-Steering
14	3272-10	4	Pin-Cotter	33	32151-48	2	E-Ring
15	3296-39	3	Nut-Lock, NI	34	88-4830	1	Link-Drag
16	99-2956-03	1	Bracket-Module	35	88-5510	1	Rod-Brake, Parking
17	5-4460	1	Washer-Pivot	36	88-5520-03	1	Bracket-Brake, Parking
18	92-7890-03	1	LH Spindle ASM	37	88-0890	1	Grip-Brake, Parking
19	99-3700	1	Module	38	302-5	2	Fitting-Grease
20	3256-24	4	Washer-Flat				
21	3-6498	4	Washer-Thrust				
23	88-5470	2	Spacer-Axle, Front				
24	3-6498	2	Washer-Thrust				
25	9266714	2	Screw-HWH				



Fixed Steering Assembly

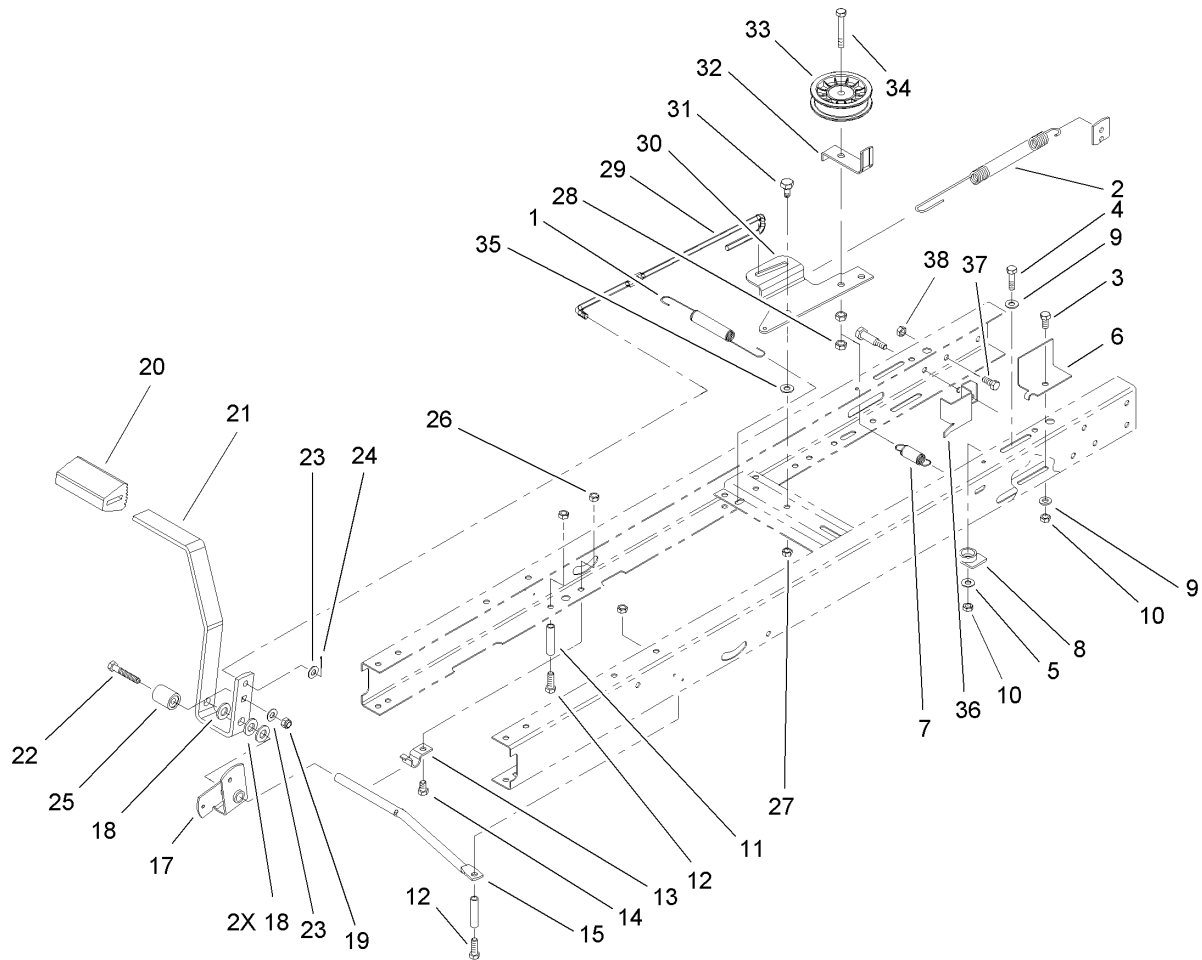
Ref	Part No.	Qty.	Description				
1	98-1467	1	Wheel-Steering				
1:1	98-1468	1	Cover-Wheel, Steering				
2	32121-111	1	Pin-Roll				
4	88-4190	1	Bushing-Sliding				
6	3256-22	2	Washer-Flat				
7	321-4	2	Screw-HH				
9	3296-42	2	Nut-Lock, NI				
16	88-5150	1	Bearing-Flange				
17	3-6498	1	Washer-Thrust				
18	32151-48	1	E-Ring				
23	98-1459	1	Decal				
24	88-4150	1	Plug				
25	88-6380	1	Shaft-Steering, Long				



OHV Engine System Component Assembly

Ref	Part No.	Qty.	Description
1	88-4340	1	Control-Throttle
1:1	66-0120	1	Knob
2	27-0220	4	Screw-Special
3	88-3880	1	Gas Tank ASM
3:1	46-6560	1	Bushing
3:2	104048	1	Valve-Fuel
4	107-9297	1	Fuel-Hose, 8.5 Inch
5	2412-98	2	Clamp
20	88-4410	1	Gasket-Muffler
21	3253-4	2	Washer-Lock
22	3274-10	2	Screw-HSH
23	3255-8	1	Washer-Lock
26	32149-1	2	Nut-Keps
28	94-1952	1	Rod-Tank, Gas
30	88-4350	1	Cable-Throttle
31	88-3980	1	Gas Cap ASM
31:3	88-4010	1	Gasket-Cap, Gas
37	93-3809	1	Bracket-Ground
38	9266714	1	Screw-HWH
39	94-1951	1	Latch-Hood
40	32144-112	2	Screw-HWH
41	93-3882	1	Clip-Tinnerman
42	105-2462-03	1	Shield-Muffler
43	9266714	2	Screw-HWH

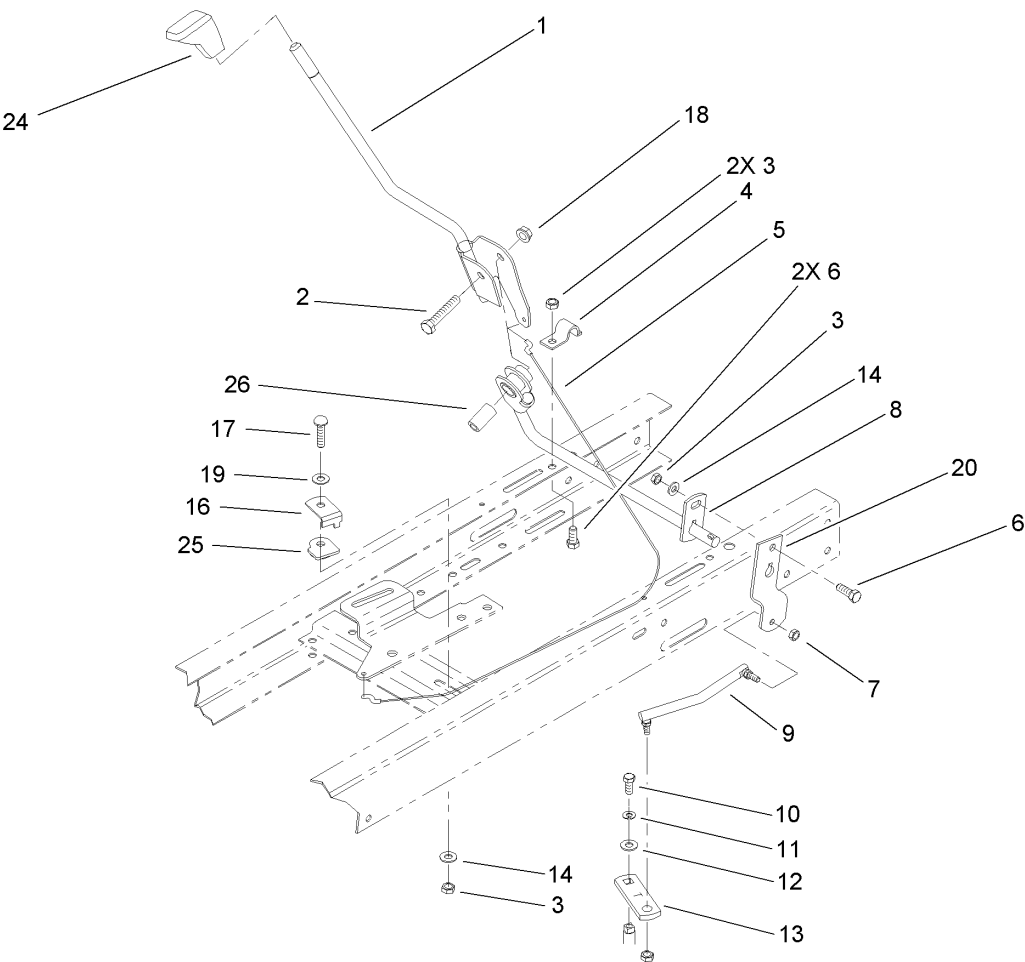
Ref	Part No.	Qty.	Description
44	32104-76	2	Screw
45	93-8450-03	1	Exhaust Shield ASM
46	322-3	1	Screw-HH
47	3253-4	1	Washer-Lock
48	88-4490	1	Reducer-Throttle, Rpm



Traction Clutch Assembly

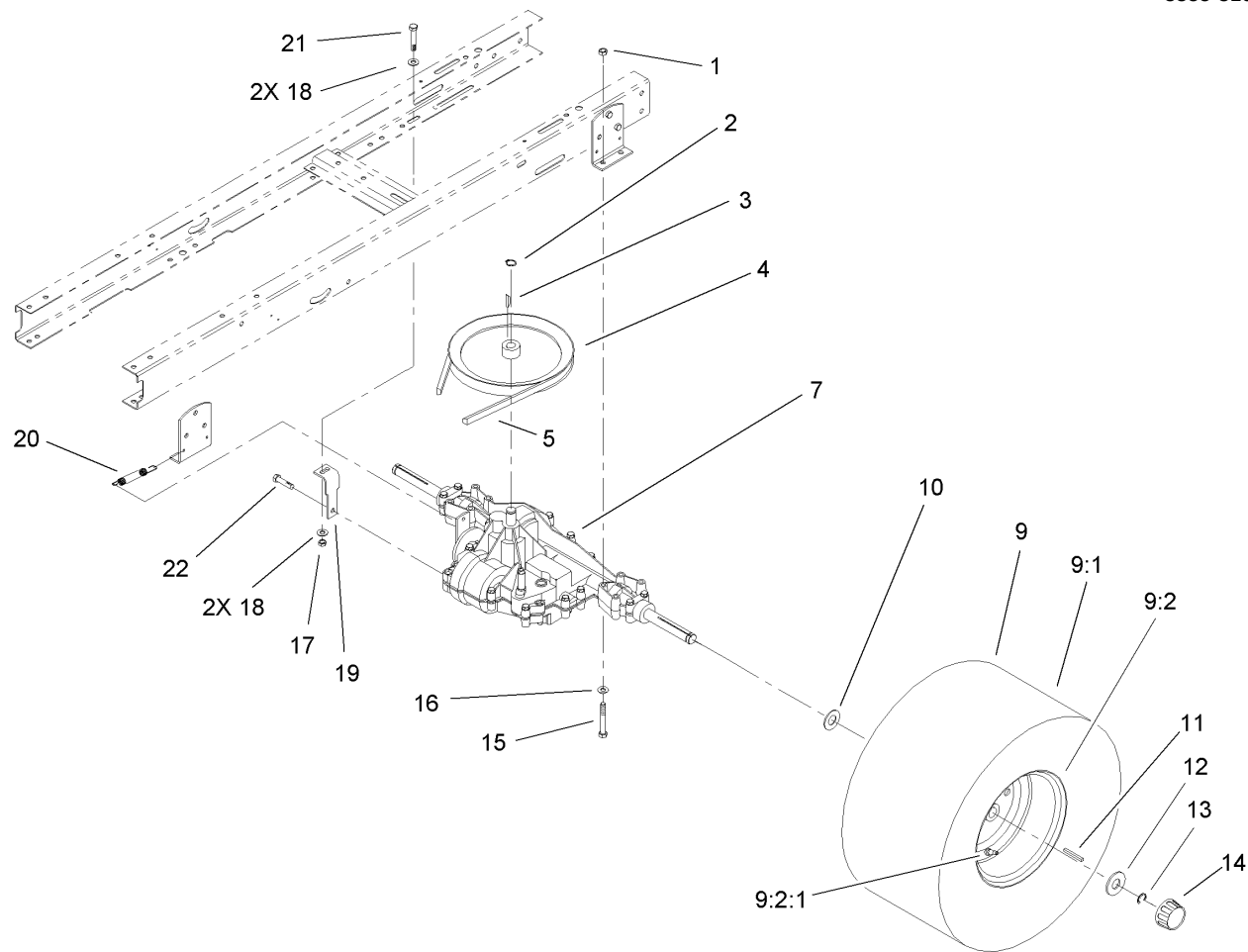
Ref	Part No.	Qty.	Description
1	27-8890	1	Spring-Return
2	94-4295	1	Spring-Brake
3	322-3	1	Screw-HH
4	322-6	1	Screw-HH
5	5-4460	1	Washer-Pivot
6	94-5433	1	Bracket-Belt, Guide
7	88-6330	1	Spring-Extension
8	84-5610	1	Guide-Cable
9	3256-23	2	Washer-Flat
10	3296-29	2	Nut-Lock, NI
11	46-5590	2	Tubing-Spacer
12	322-12	2	Screw-HH
13	88-4810	1	Clamp-Shift, Pivot
14	322-3	1	Screw-HH
15	88-5500	1	Rod-Pedal, Pivot
17	88-4800-03	1	Bellcrank
18	3256-26	3	Washer-Flat
19	3296-47	1	Nut-Lock, NI
20	65-2920	1	Pad-Pedal
21	88-5000-03	1	Pedal-Clutch / Brake
22	322-9	1	Screw-HH
23	3256-23	2	Washer-Flat
24	3272-10	1	Pin-Cotter
25	99-6836	1	Spacer-Plastic

Ref	Part No.	Qty.	Description
26	3296-29	3	Nut-Lock, NI
27	3296-29	1	Nut-Lock, NI
28	3296-59	2	Nut-Lock, NI
29	88-5270	1	Rod-Clutch / Brake
30	88-6070	1	Arm-Idler
31	37-8770	1	Bolt-Shoulder
32	88-5560	1	Guide-Idler, Belt
33	104-4160	1	Pulley-Idler
34	323-10	1	Screw-HH
35	5-4460	1	Washer-Pivot
36	94-4926	1	Bracket-Belt, Guide
37	322-3	1	Screw-HH
38	3296-29	1	Nut-Lock, NI



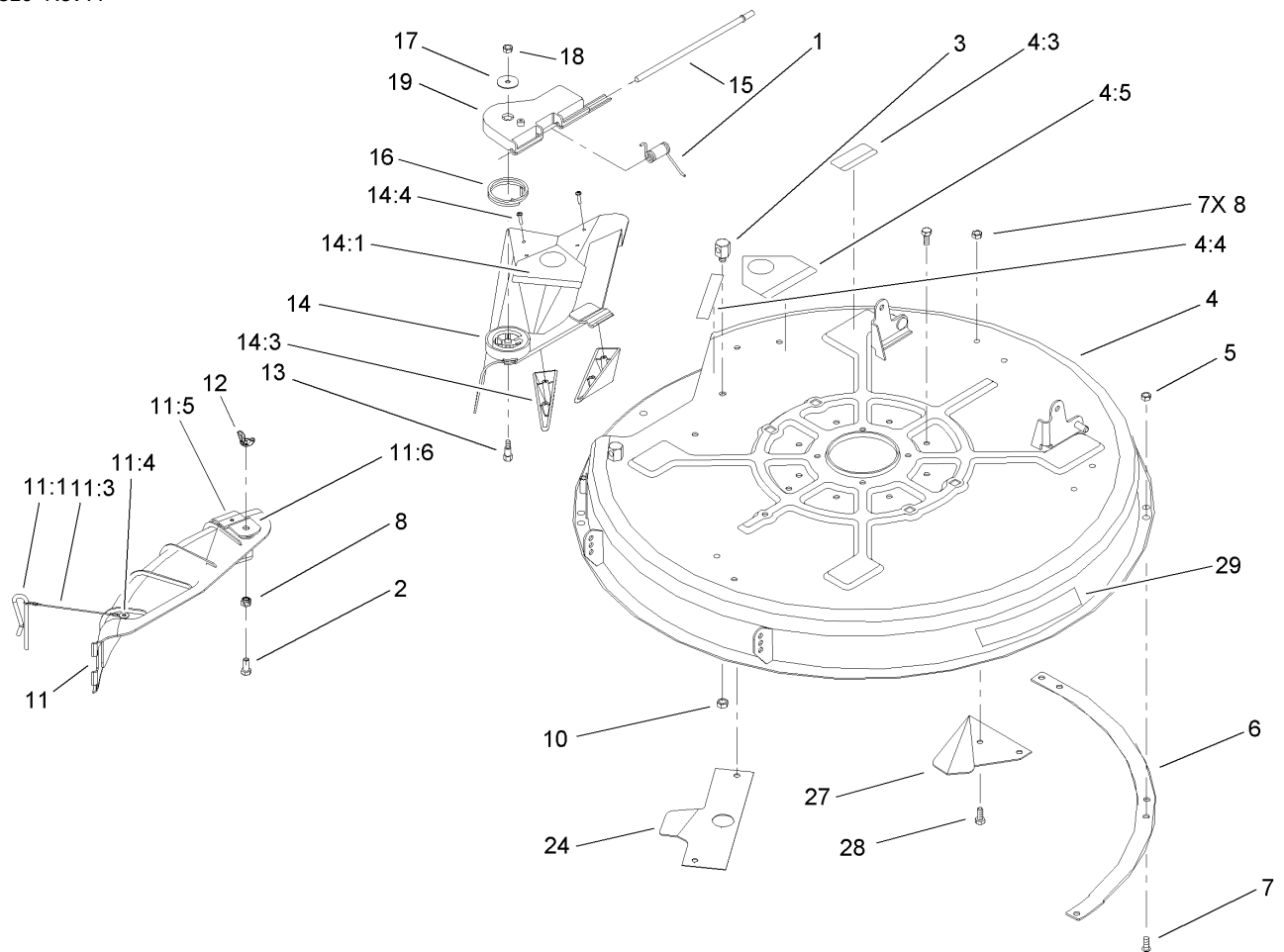
Shifter Assembly

Ref	Part No.	Qty.	Description				
1	94-1991-03	1	Lever-Shift ASM				
2	323-10	1	Screw-HH				
3	3296-29	4	Nut-Lock, NI				
4	88-4810	2	Clamp-Shift, Pivot				
5	55-9321	1	Cable-Clutch				
6	322-3	3	Screw-HH				
7	3296-3	2	Nut-Lock				
8	94-1993-03	1	Shift Pivot ASM				
9	94-5432	1	Link-Shift				
10	329-23	1	Screw-HH				
11	3253-3	1	Washer-Lock				
12	7-5461	1	Spacer				
13	88-5340	1	Lever-Shift				
14	3256-23	2	Washer-Flat				
16	88-5930	1	Keeper-Cable				
17	3230-3	1	Screw-CARR				
18	3296-39	1	Nut-Lock, NI				
19	3256-25	1	Washer-Flat				
20	94-1968	1	Lever-Pivot, Shift				
24	94-5565	1	Knob-Shift				
25	84-5610	1	Guide-Cable				
26	94-1997	1	Bushing-Shift, Lever				



5 Speed Transaxle Assembly

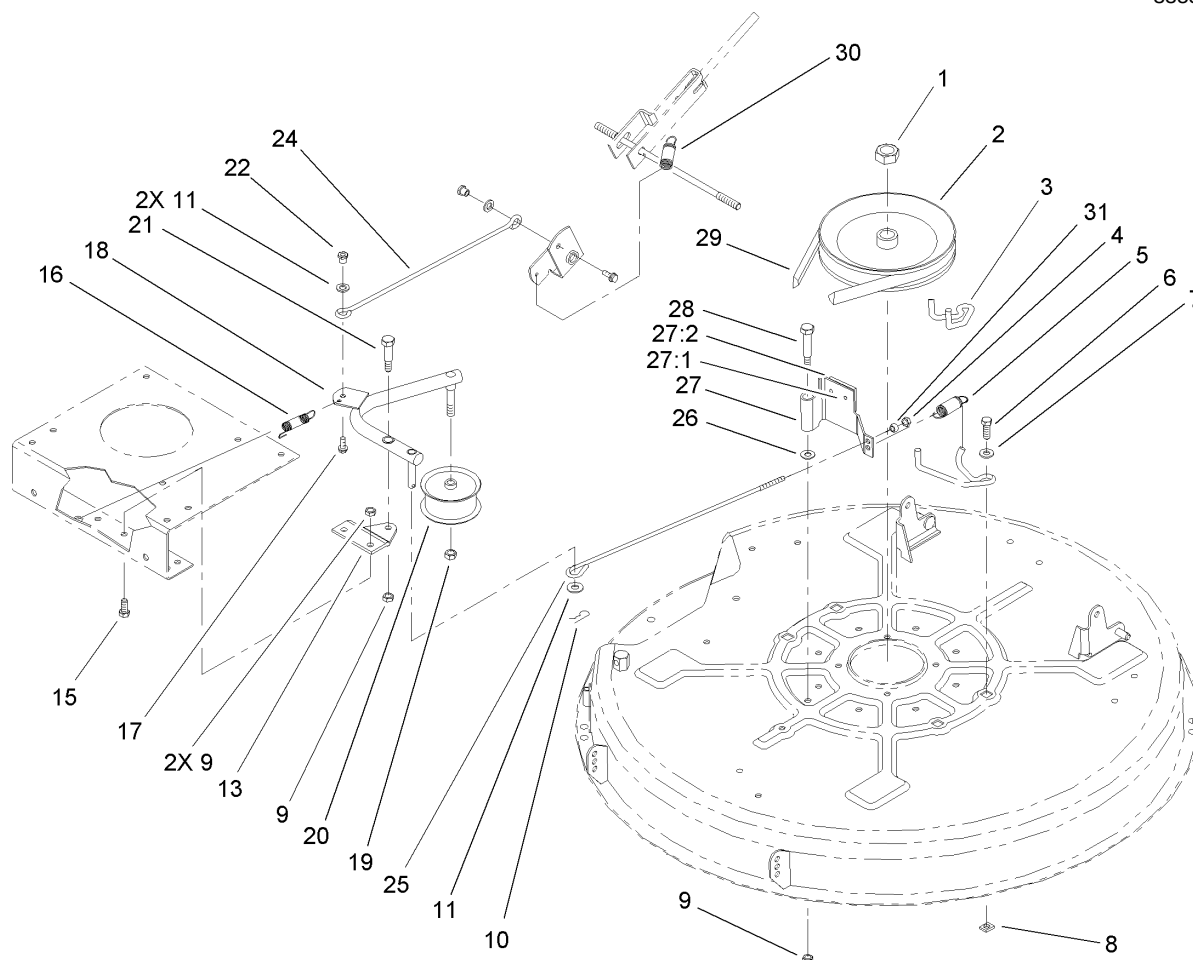
Ref	Part No.	Qty.	Description				
1	3296-29	4	Nut-Lock, NI				
2	32120-64	1	Ring-Snap, External				
3	3257-23	1	Key-Woodruff				
4	88-4840	1	Pulley-Transmission				
5	94-4291	1	V Belt-Traction				
7	94-6022	1	Transaxle				
29		2	Rear Wheel And Tire ASM				
9:1	99-2336	1	Tire				
9:2	88-4380	1	Rim ASM				
9:2:1	232-27	1	Stem-Valve				
9:99	231-91	1	Tube				
10	3-6498	2	Washer-Thrust				
11	7-0036	2	Key-Square				
12	28-2480	2	Washer				
13	32151-48	2	E-Ring				
14	61-9780	2	Cap-Hub				
15	322-12	4	Screw-HH				
16	3256-23	4	Washer-Flat				
17	3296-29	2	Nut-Lock, NI				
18	3256-23	4	Washer-Flat				
19	94-1969	2	Strap-Torque				
20	26-6701	1	Spring-Return, Brake				
21	322-3	2	Screw-HH				
22	32144-14	2	Screw-HWH				



32 Inch Deck Component Assembly

Ref	Part No.	Qty.	Description
1	92-2493	1	Spring
2	322-6	1	Screw-HH
3	28-7350	1	Post-Pivot
4	95-7483	1	Deck ASM
4:3	93-6674	2	Decal-Warning
4:4	93-7009	1	Decal-Danger
4:5	93-7010	2	Decal-Danger
5	3296-29	8	Nut-Lock, NI
6	80-4490-03	4	Ring-Deck
7	322-3	8	Screw-HH
8	3296-29	8	Nut-Lock, NI
10	3296-59	1	Nut-Lock, NI
11	82-6151	1	Discharge Cover ASM
11:1	28-8130	1	Pin-Locking, Chute
11:3	28-8070	1	Lanyard
11:4	3290-282	2	Rivet-Pop
11:5	3256-49	1	Washer-Flat
11:6	83-7010-03	1	Brace
12	32103-2	1	Nut-Wing
13	92-8916	1	Bolt-Shoulder
14	93-7694	1	32 Inch Deflector ASM
14:1	93-7010	1	Decal-Danger
14:3	93-7696	2	Kicker
14:4	93-0231	4	Screw-PPH

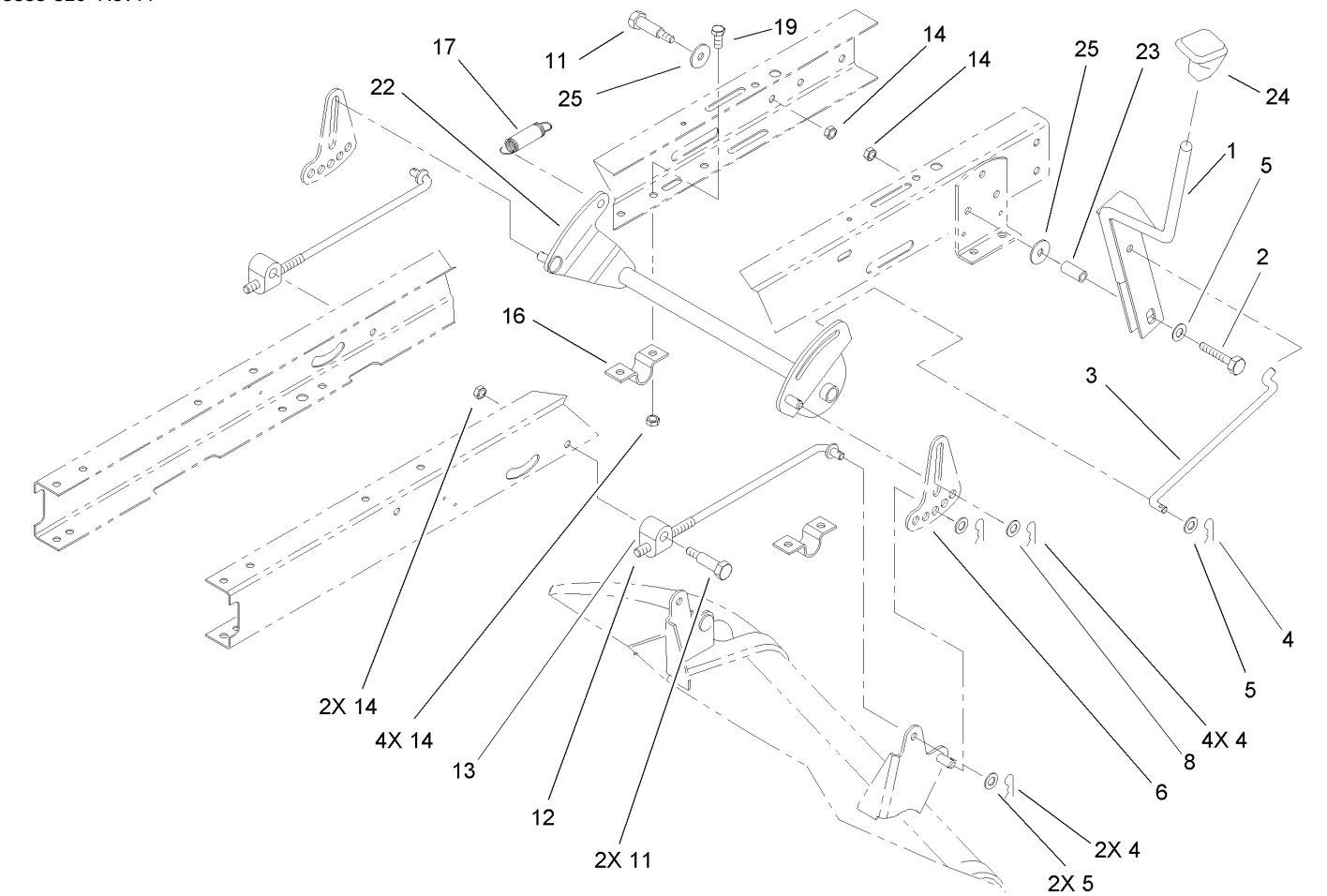
Ref	Part No.	Qty.	Description
15	88-6150	1	Rod-Hinge, Deflector
16	88-6160	1	Spring-Torsion
17	3256-58	1	Washer-Flat
18	3296-42	1	Nut-Lock, NI
19	88-4540	1	Pivot-Hinge, Deflector
24	92-2494-03	1	Ramp-Deflector
27	80-2630-03	4	Kicker
28	322-3	7	Screw-HH
29	106-6406	1	Decal-Recycler



32 Inch Deck Blade Drive and Brake Assembly

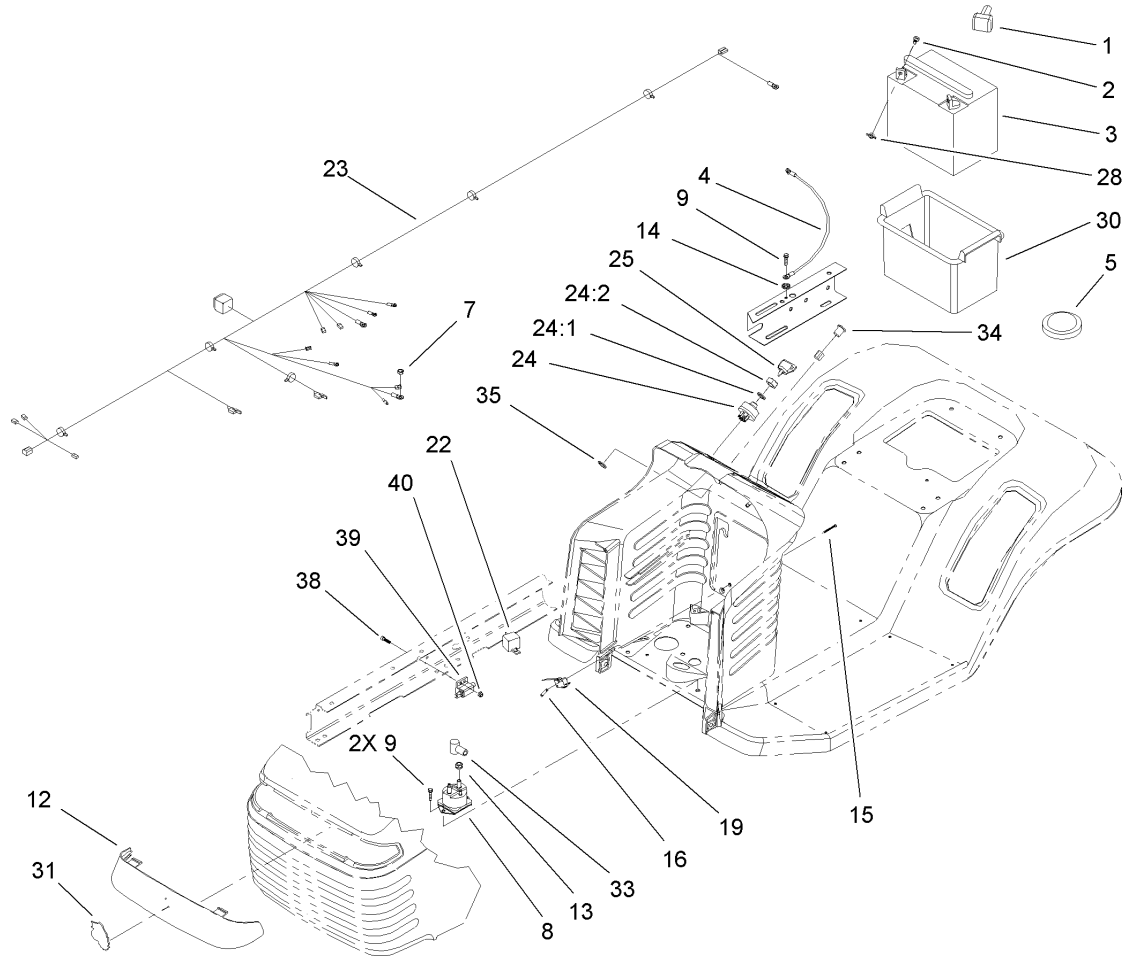
Ref	Part No.	Qty.	Description
1	3219-7	1	Nut-Hex
2	88-5060	1	Pulley-Deck
3	88-5760	2	Guide-Belt, Deck
4	3296-42	1	Nut-Lock, NI
5	88-6330	1	Spring-Extension
6	322-5	2	Screw-HH
7	5-4460	2	Washer-Pivot
8	3290-496	2	Nut-Retainer
9	3296-29	4	Nut-Lock, NI
10	3290-307	1	Pin-Hair
11	3256-24	3	Washer-Flat
13	88-5370-03	1	Plate-Mounting, Idler
15	322-3	2	Screw-HH
16	26-6700	1	Spring-Return, Brake
17	3234-13	2	Screw-HHF
18	88-5850-03	1	Arm-Idler
19	3296-39	1	Nut-Lock, NI
20	56-9870	1	Pulley-Idler
21	7-0030	1	Bolt-Shoulder
22	47-4990	2	Post-Mounting, Linkage
24	88-5980	1	Rod-Engage, Deck
25	88-5690	1	Rod-Brake, Deck
26	3256-23	1	Washer-Flat
27	88-6110	1	Brake Arm ASM

Ref	Part No.	Qty.	Description
27:1	3290-282	2	Rivet-Pop
27:2	56-9830	1	Pad-Brake
28	88-4590	1	Bolt-Shoulder
29	88-6260	1	V-Belt
30	88-6420	1	Cable Spring ASM
31	67-0710	1	Ball-Swivel, Stop



Height-of-Cut Assembly

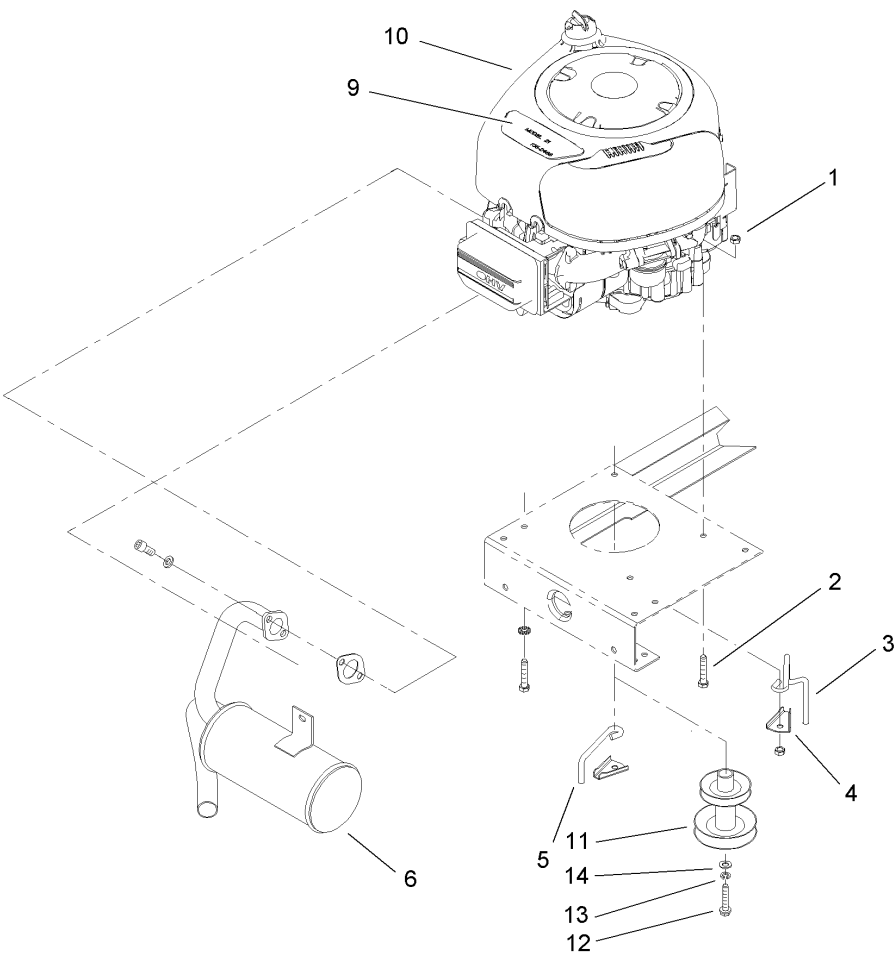
Ref	Part No.	Qty.	Description				
1	93-3822-03	1	Lever ASM				
2	322-32	1	Screw-HH				
3	88-5900	1	Link-HOC				
4	3290-307	7	Pin-Hair				
5	3256-24	4	Washer-Flat				
6	88-5570-03	2	Link-Adjusting, HOC				
8	80-6990	4	Washer-Hardened				
11	7-0030	3	Bolt-Shoulder				
12	88-5450	2	Rod-Hanger, Rear				
13	88-4230	2	Trunnion-HOC				
14	3296-29	8	Nut-Lock, NI				
16	88-4730	2	Clamp-Pivot, HOC				
17	88-6460	1	Spring-Extension				
19	322-3	4	Screw-HH				
22	88-5110-03	1	Pivot ASM				
23	65-7210	1	Spacer				
24	94-5565	1	Knob-Shift				
25	5-4460	2	Washer-Pivot				



Electrical Component Assembly

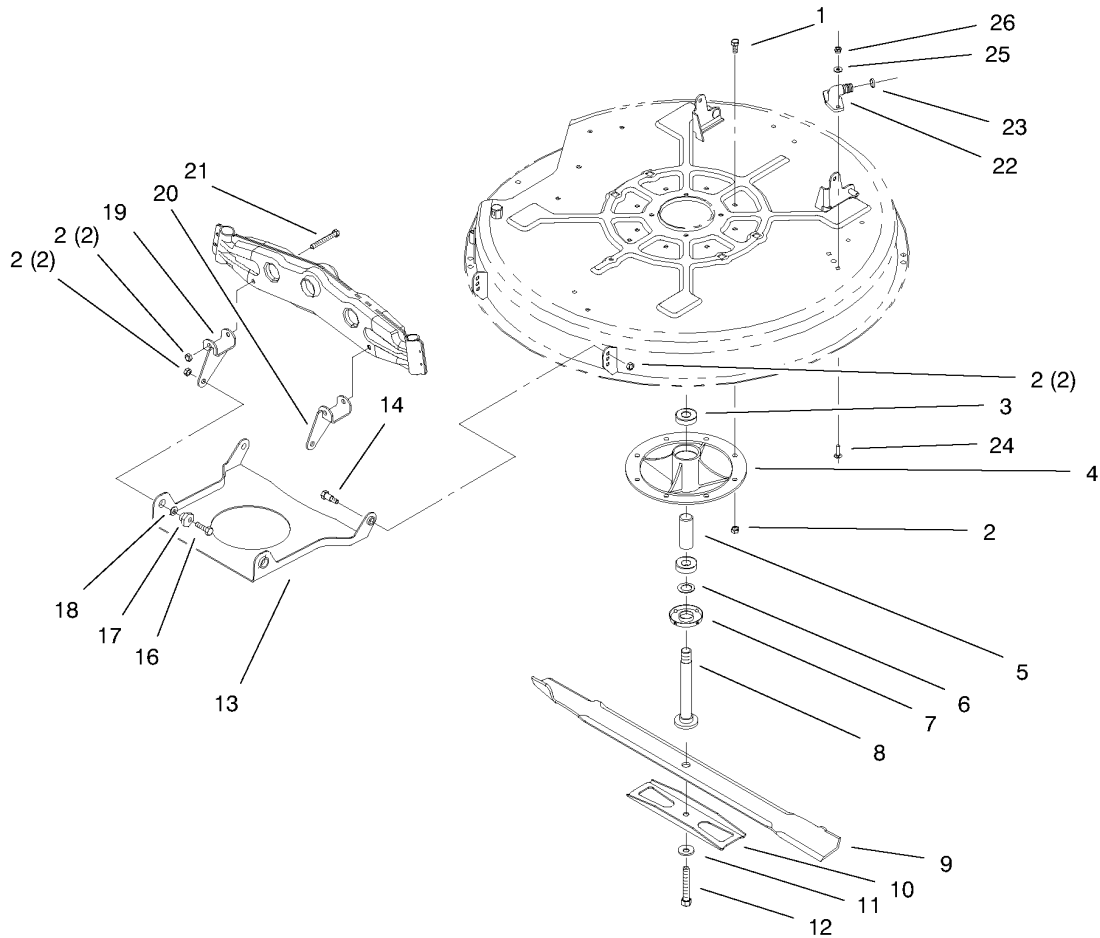
Ref	Part No.	Qty.	Description
1	28-8080	1	Boot-Terminal
2	321-4	2	Screw-HH
3	104-1755	1	Battery
4	44-8110	1	Wire ASM
5	100-3524	1	Switch-Seat
7	32149-2	1	Nut-Keps
8	106-8245	1	Solenoid
9	9266714	3	Screw-HWH
12	88-3960	1	Lens-Headlight
13	32149-2	2	Nut-Keps
14	3255-7	2	Washer-Lock / EXT
15	93-0539	2	Screw-HH
16	3290-354	1	Nut-Speed
19	88-9932	1	Switch-Micro
22	98-7249	1	Relay
23	106-6434	1	Harness-Wire
24	88-9830	1	Key Switch ASM
24:1	3254-5	1	Washer-Tooth
24:2	218-461	1	Nut-HH
25	63-8360	1	Key-Ignition
28	32103-22	2	Nut-Wing
30	88-4040	1	Box-Battery
31	95-4248	1	Decal
33	93-3190	1	Boot-Insulator, Terminal

Ref	Part No.	Qty.	Description
34	95-7652	1	Light-Indicator
35	32151-80	1	Nut-Push-On, Circular
38	3274-14	2	Screw-HSH
39	65-7410	1	Switch-Pole, Single
40	3296-2	2	Nut-Lock



Engine Assembly

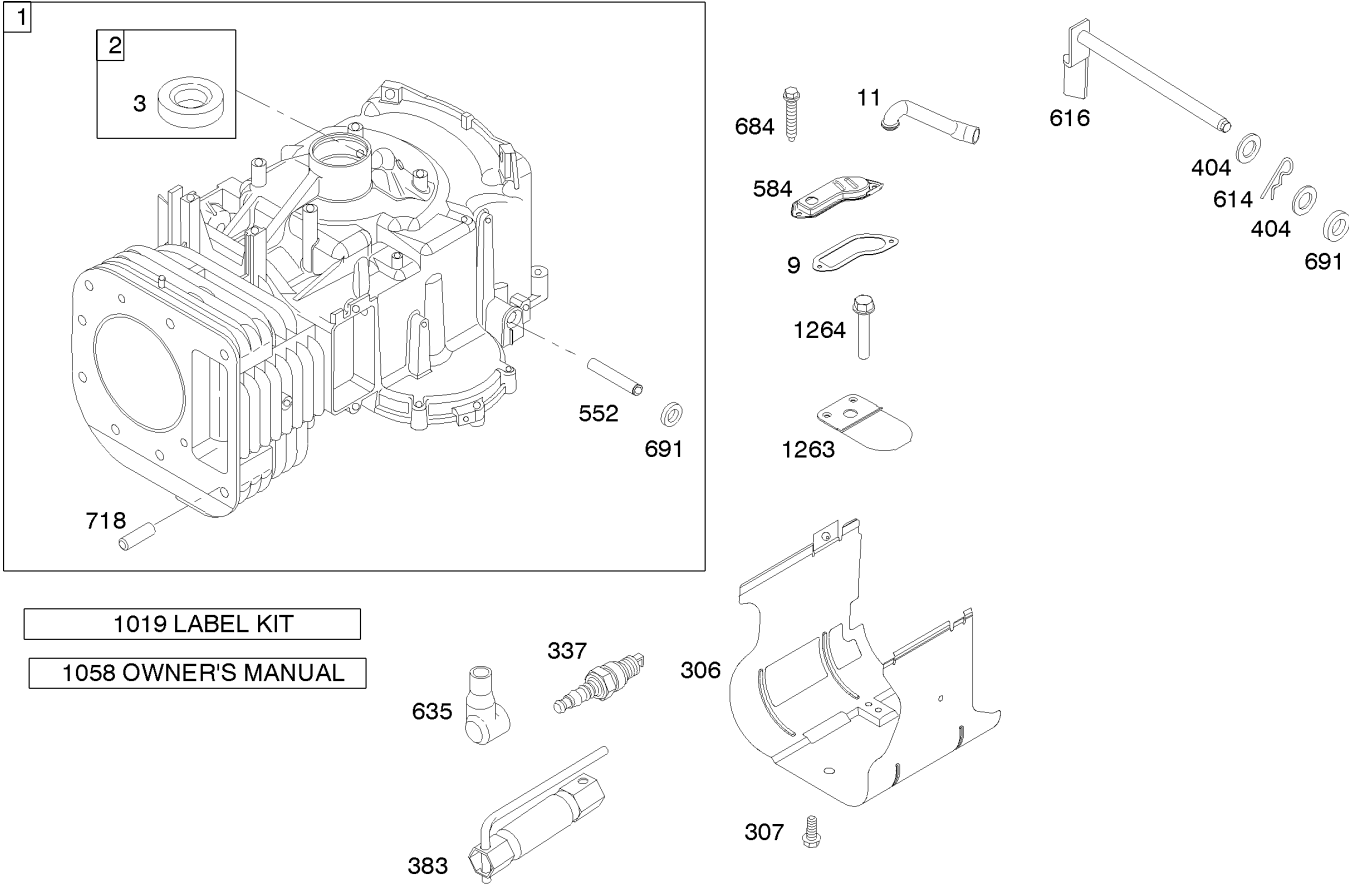
Ref	Part No.	Qty.	Description				
1	3296-29	3	Nut-Lock, NI				
2	322-9	4	Screw-HH				
3	88-6060	1	Guide-Belt, LH				
4	76-3820	2	Anchor-Guide, Belt				
5	88-5490	1	Guide-Belt, RH				
6	105-2461	1	Muffler-Exhaust				
9	107-4903	1	Decal-Engine				
10		1	Engine-Briggs & Stratton, 219907-0170-E1				
11	88-5050	1	Pulley-Engine				
12	62-3760	1	Screw-HH				
13	3253-22	1	Washer-Lock				
14	3256-25	1	Washer-Flat				



32 Inch Deck Components Assembly

Ref	Part No.	Qty.	Description
1	322-3	8	Screw-HH
2	3296-29	14	Nut-Lock, NI
3	251-297	2	Bearing-Ball
4	56-7030	1	Spindle
5	83-7020	1	Spacer-Bearing
6	80-4390	1	Spacer-Hardned
7	80-4370	1	Shield-Bearing
8	80-4350	1	Shaft-Spindle
9	80-4430	1	Blade-Recycler
10	80-4570-03	1	Stiffener
11	3290-465	1	Washer-Belleville
12	26-0671	1	Screw-Blade
13	88-4940-03	1	Suspension-Pan, Front
14	28-0540	2	Bolt-Shoulder
16	322-6	2	Screw-HH
17	106661	2	Cam
18	3256-23	2	Washer-Flat
19	88-5640-03	1	Bracket-RH
20	88-5650-03	1	Bracket-LH
21	322-12	2	Screw-HH
22	95-2747	1	Fitting-Washout
23	46-6290	1	O-Ring
24	3229-1	2	Screw-CARR
25	3256-1	2	Washer-Flat

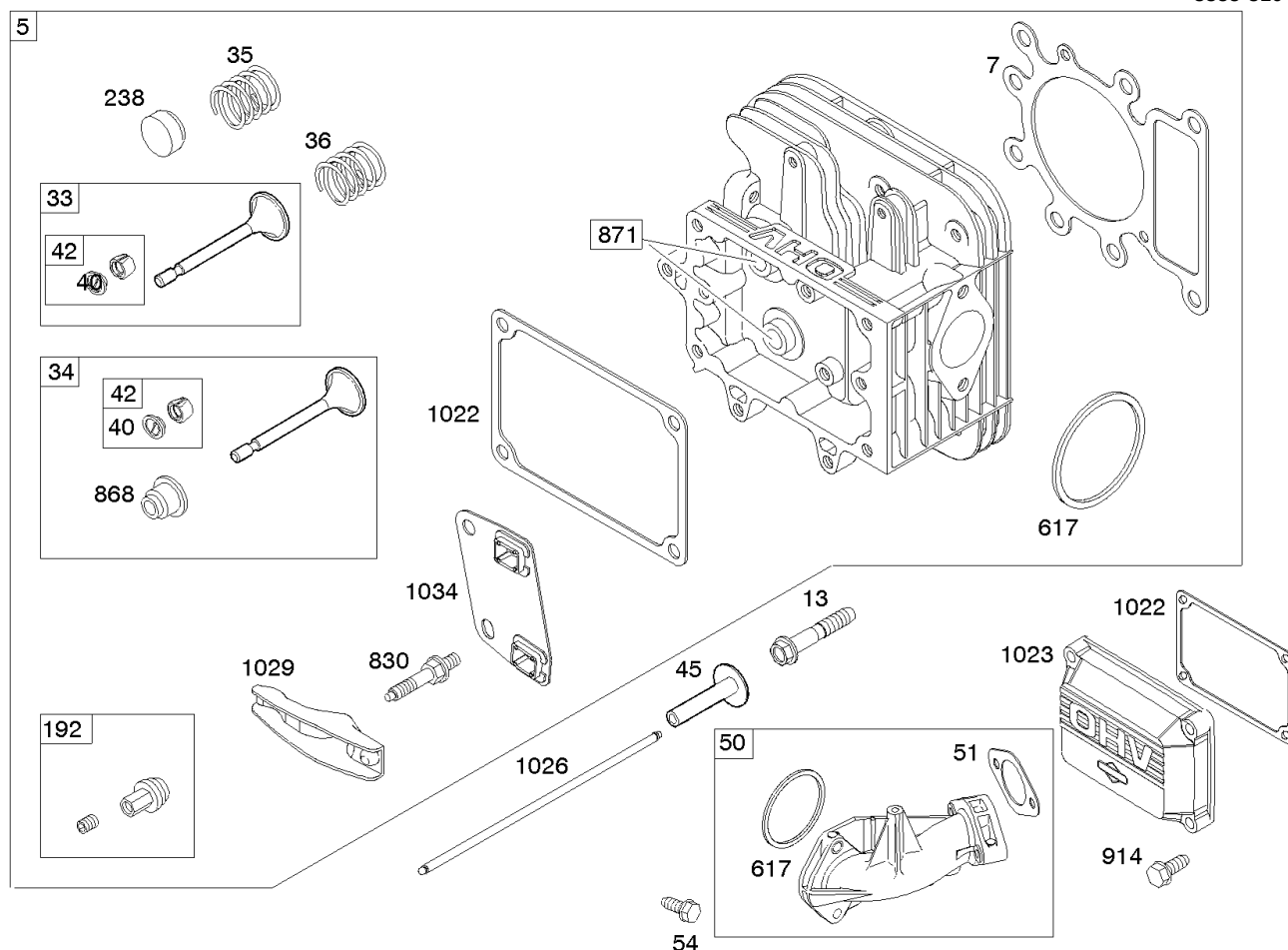
Ref	Part No.	Qty.	Description
26	3296-16	2	Nut-Lock, NI



Assemblies include all parts shown in frames.

Cylinder Assembly
Briggs and Stratton 219907-0170-E1

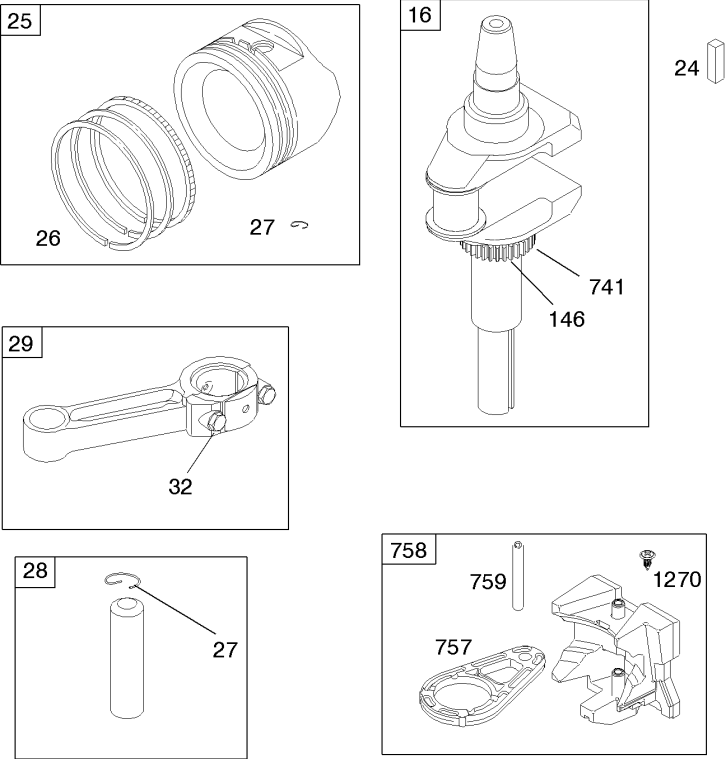
Ref	Part No.	Qty.	Description				
1	697377	1	Cylinder ASM				
2	399265	1	Bushing / Seal Kit				
3	391086	1	Seal-Oil				
9	697109	1	Gasket-Breather				
11	697113	1	Tube-Breather				
306	697359	1	Shield-Cylinder				
307	691003	1	Screw				
337	691043	1	Spark Plug				
383	89838	1	Wrench-Plug, Spark				
404	691691	1	Washer				
552	697144	1	Bushing-Crank, Governor				
584	697112	1	Cover-Passage, Breather				
614	691620	1	Pin-Cotter				
616	692012	1	Crank-Governor				
635	691909	1	Boot-Plug, Spark				
684	697157	1	Screw				
691	692407	1	Seal-Shaft, Governor				
718	690959	1	Pin-Locating				
1019	697143	1	Label Kit				
1058	275038	1	Owner's Manual				
1263	697124	1	Reed-Breather				
1264	697104	1	Screw				



Cylinder Head Assembly Briggs and Stratton 219907-0170-E1

Ref	Part No.	Qty.	Description
5	697396	1	Head-Cylinder
3 4 7	273280	1	Gasket-Head, Cylinder
6			
6 13	690360	1	Screw
6 33	695760	1	Valve-Exhaust
6 34	695761	1	Valve-Intake
6 35	691279	1	Spring-Valve
6 36	691279	1	Spring-Valve
6 40	690964	1	Retainer-Valve
6 42	499586	1	Keeper-Valve
6 45	690564	1	Tappet-Valve
6 50	697361	1	Manifold-Intake
3 4 51	692137	1	Gasket-Intake
5 6			
6 54	691148	1	Screw
6 192	691986	1	Adjustor-Arm, Rocker
6 238	691843	1	Cap-Valve
3 5 617	692138	1	Seal
6			
6 830	691095	1	Stud-Arm, Rocker
3 4 868	690968	1	Seal-Valve
6			
6 871	690969	1	Bushing-Valve Guide
6 914	690960	1	Screw
3 4 1022	272475	1	Gasket-Cover, Rocker
6			

Ref	Part No.	Qty.	Description
6 1023	692492	1	Cover-Rocker
6 1026	697394	1	Rod-Push (Intake)
6	697395	1	Rod-Push (Exhaust)
6 1029	691751	1	Arm-Rocker
6 1034	690822	1	Guide-Rod, Push

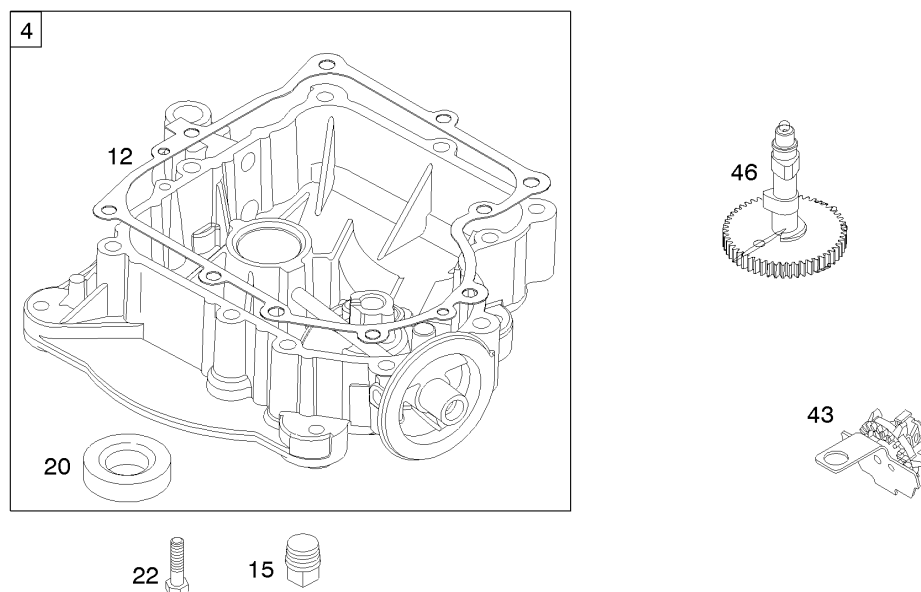


Assemblies include all parts shown in frames.

Crankshaft Assembly
Briggs and Stratton 219907-0170-E1

Ref	Part No.	Qty.	Description				
16	697390	1	Crankshaft				
24	222698	1	Key				
25	698371	1	Piston ASM (Standard)				
6	698373	1	Piston ASM (.020In Oversize)				
26	698375	1	Ring Set (Standard)				
6	698377	1	Ring Set (.020In Oversize)				
27	698469	1	Lock-Pin, Piston				
28	697099	1	Pin-Piston (Standard)				
29	697364	1	Rod-Connecting (Standard)				
32	692852	1	Screw				
146	691639	1	Key-Timing				
741	697128	1	Gear-Timing				
757	697607	1	Link-Counterweight				
758	697391	1	Counterweight				
759	697392	1	Pin-Counterweight				
1270	697156	1	Plug-Counterweight, Avs				

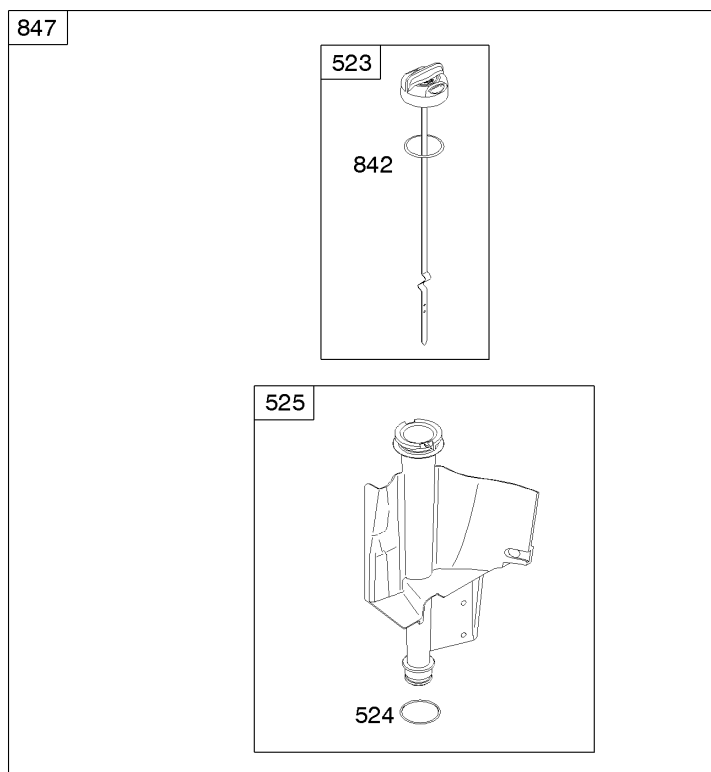
48 SHORT BLOCK



Assemblies include all parts shown in frames.

Crankcase Assembly
Briggs and Stratton 219907-0170-E1

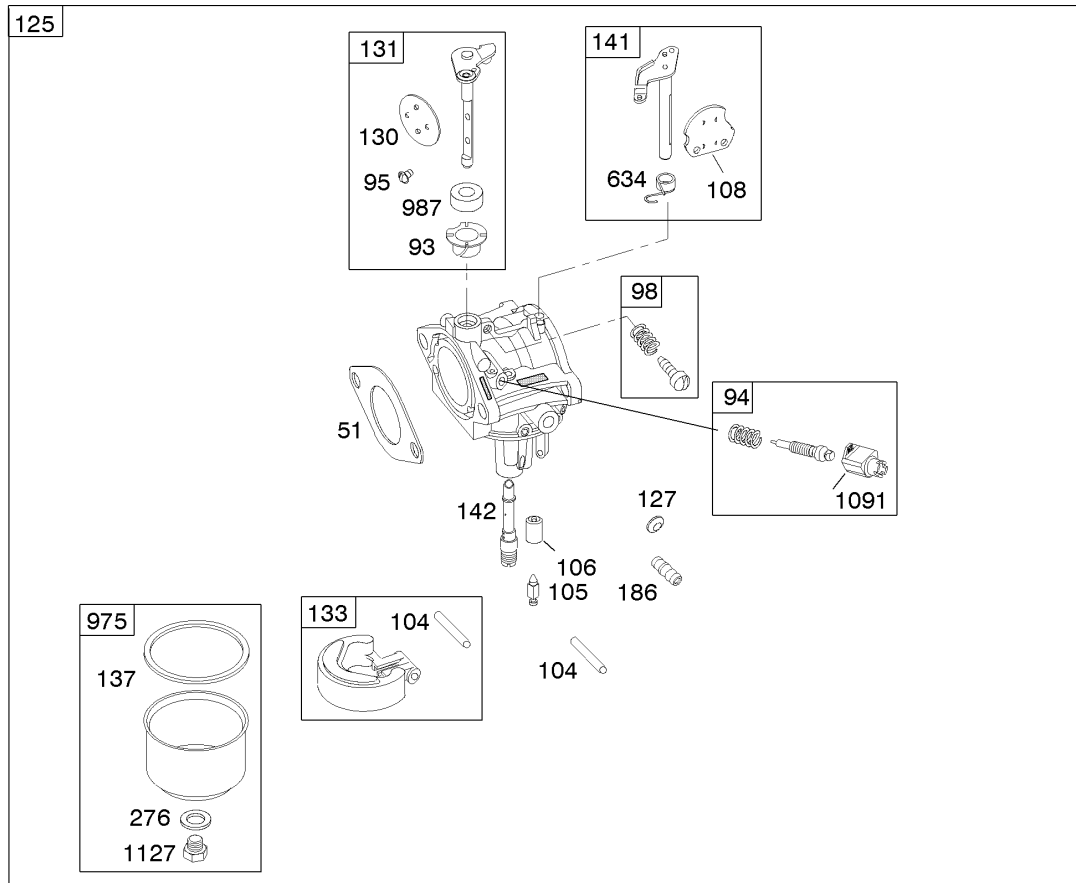
Ref	Part No.	Qty.	Description				
⑥4	697106	1	Sump-Engine				
③⑥12	697110	1	Gasket-Crankcase				
⑥15	690946	1	Plug-Drain, Oil				
③⑥20	690947	1	Seal-Oil				
⑥22	692125	1	Screw				
⑥43	691968	1	Slinger-Governor / Oil				
⑥46	699016	1	Camshaft				
⑥48	697740	1	Short Block				



Assemblies include all parts shown in frames.

Oil Filter, Tube and Pump Assembly Briggs and Stratton 219907-0170-E1

Ref	Part No.	Qty.	Description
6523	697086	1	Dipstick
36524	691032	1	Seal
6525	697184	1	Tube-Dipstick
36842	691031	1	Seal-O Ring
6847	697611	1	Dipstick And Tube ASM



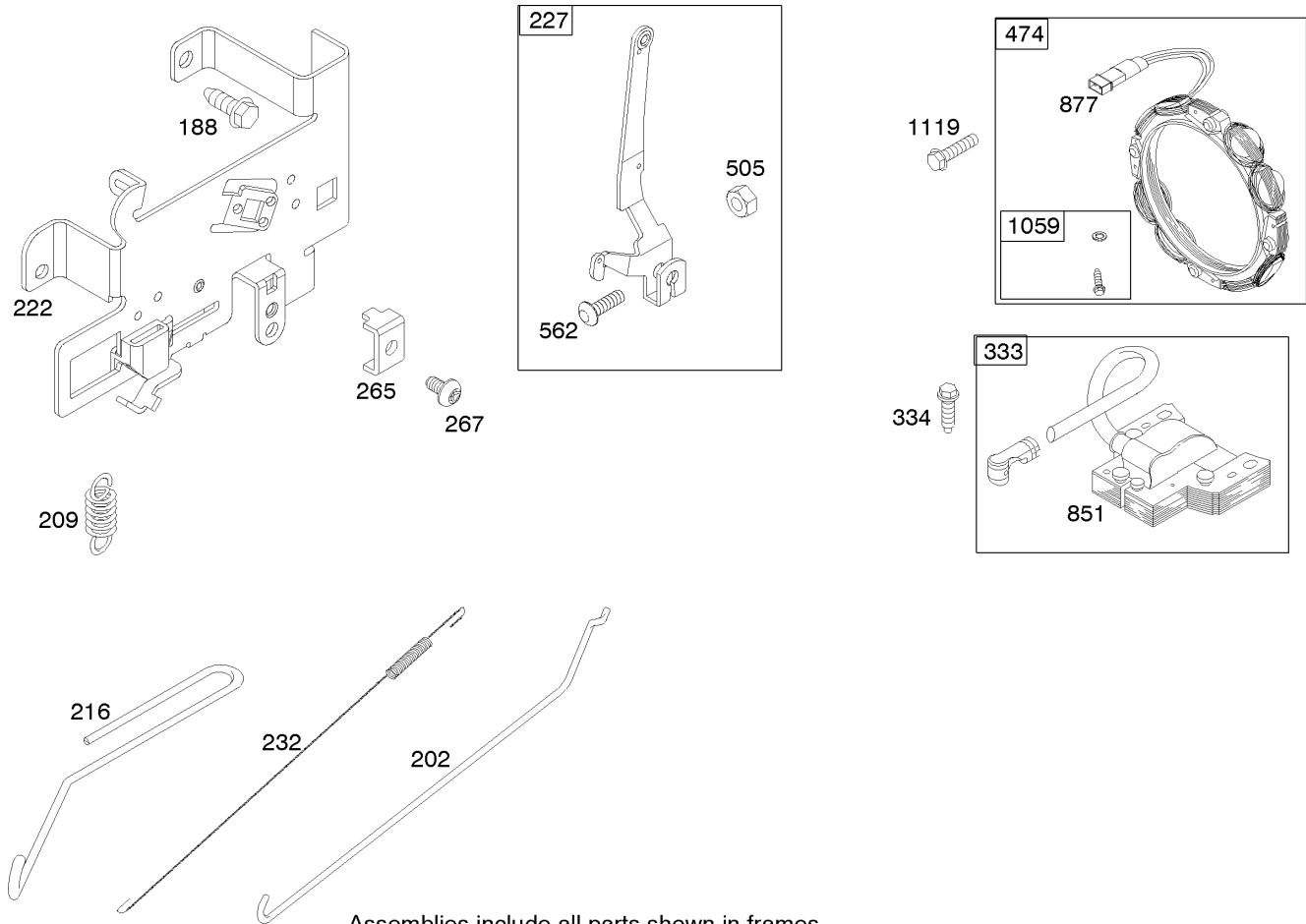
Assemblies include all parts shown in frames.

Carburetor Assembly

Briggs and Stratton 219907-0170-E1

Ref	Part No.	Qty.	Description
⑤ ④ 51	692137	0	Gasket-Intake
⑤ ⑥			
⑥ 53	690227	1	Stud
⑤ ⑥ 93	60602	1	Bushing-Throttle Shaft
⑥ 94	498030	1	Idle Mixture Kit
⑤ ⑥ 95	691636	1	Screw
⑥ 98	495800	1	Idle Speed Kit
⑤ ⑥ 104	690525	1	Pin-Hinge, Float
⑤ ⑥ 105	231855	1	Valve-Needle, Float
⑤ ⑥ 106	690577	1	Seat-Inlet
⑥ 108	691227	1	Valve-Choke (Manual Choke)
⑥ 125	790019	1	Carburetor
⑤ ⑥ 127	694524	1	Plug-Welch
⑥ 130	698774	1	Valve-Throttle
⑥ 131	790175	1	Throttle Shaft Kit
⑥ 133	494381	1	Float-Carburetor
⑤ ⑥ 137	281165	1	Gasket-Bowl, Float
⑥ 141	699027	1	Choke Shaft Kit (Manual Choke)
⑤ ⑥ 142	790025	1	Nozzle-Carburetor
⑥ 143	790028	1	Nozzle-Carburetor (High Altitude)
⑥ 186	698174	1	Connector-Hose
⑥ 187	699331	1	Line-Fuel (Molded)
⑥ 240	394358	1	Filter-Fuel
⑤ ⑥ 276	692255	1	Washer-Sealing

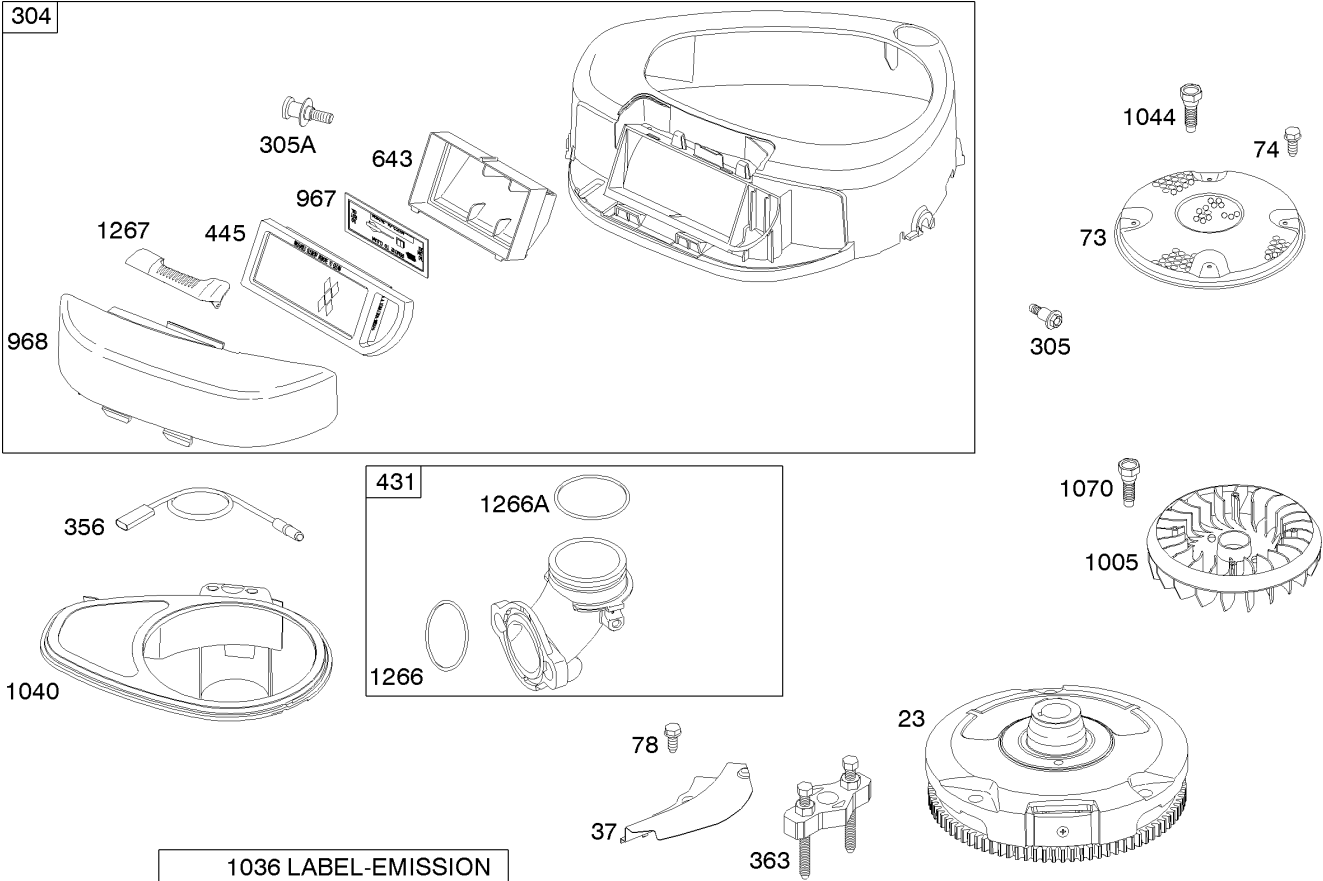
Ref	Part No.	Qty.	Description
⑥ 601	95162	1	Clamp-Hose
⑥ 634	690802	1	Spring / Seal ASM
⑥ 654	690958	1	Nut
⑥ 975	495933	1	Bowl-Float
⑤ ⑥ 987	691326	1	Seal-Shaft, Throttle
⑥ 1091	691333	1	Cap-Limiter
⑥ 1127	691657	1	Screw



Assemblies include all parts shown in frames.

Governor Assembly
Briggs and Stratton 219907-0170-E1

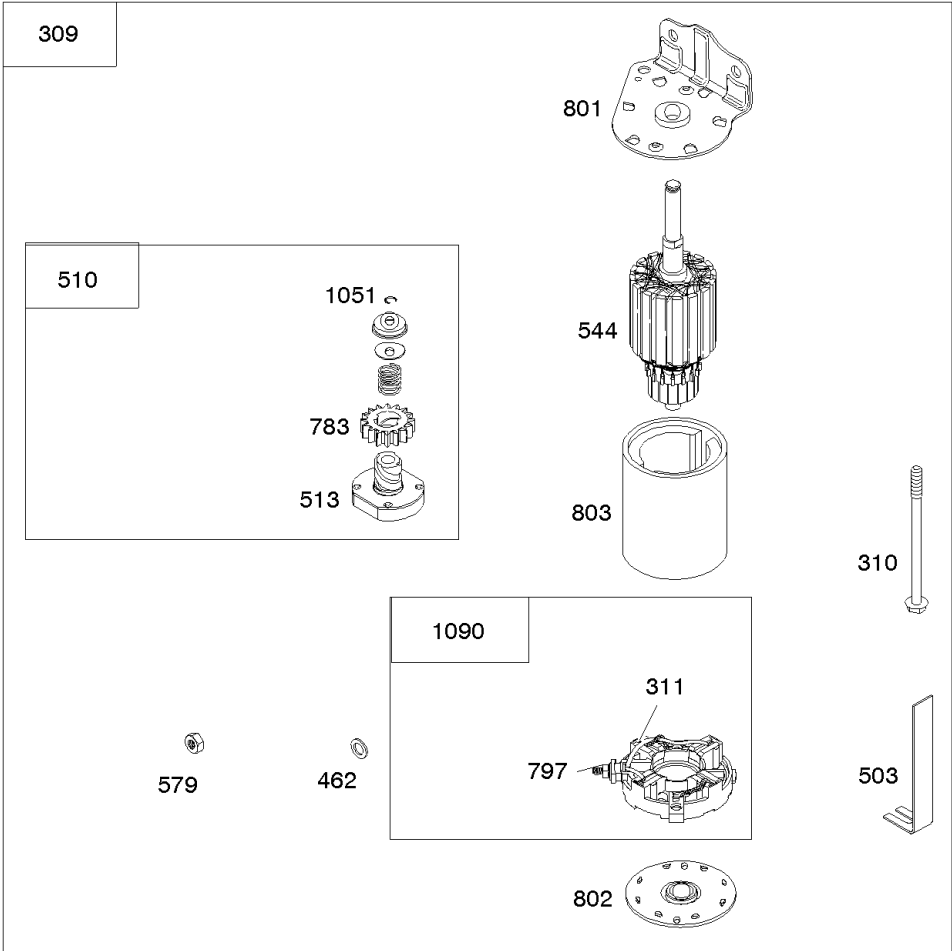
Ref	Part No.	Qty.	Description				
⑥188	691693	0	Screw				
⑥202	691841	1	Link-Governor, Mechanical				
⑥209	692208	1	Spring-Governor				
⑥216	691840	1	Link-Choke				
⑥222	694042	1	Bracket-Control				
⑥227	691374	1	Lever-Control, Governor				
⑥232	691842	1	Spring-Link, Governor				
⑥265	691024	1	Clamp-Casing				
⑥267	695134	1	Screw				
⑥333	492341	1	Armature-Magneto				
⑥334	691061	1	Screw				
⑥474	696459	1	Alternator				
⑥505	691251	1	Nut				
⑥562	691119	1	Screw				
⑥851	493880	1	Terminal-Spark Plug				
⑥877	393456	1	Wire-Connector / Alternator				
⑥1119	691183	1	Screw				
⑥1059	698516	1	Screw/Washer Kit				



Assemblies include all parts shown in frames.

Blower Housing Assembly
Briggs and Stratton 219907-0170-E1

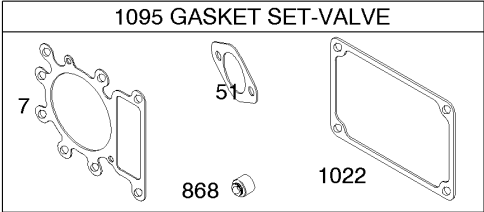
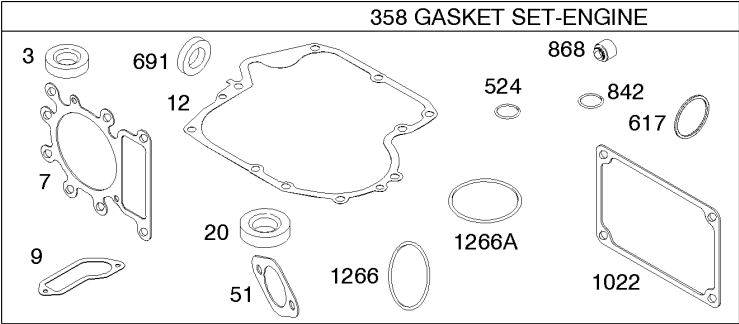
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
23	698281	1	Flywheel	1266A	697123	1	Seal-O Ring
37	697352	1	Guard-Flywheel	1267	697419	1	Latch-Housing, Blower
73	697133	1	Screen-Rotating				
74	697897	1	Screw				
75	690582	1	Washer-Flywheel				
78	691003	1	Screw				
304	698473	1	Housing-Blower				
305	697102	1	Screw				
305A	697103	1	Screw				
356	690807	1	Wire-Stop				
363	19203	1	Puller-Flywheel				
431	697122	1	Elbow-Intake				
445	698413	1	Retainer-Air Filter				
643	697155	1	Retainer-Air Filter				
967	697292	1	Filter-Pre Cleaner				
968	697420	1	Cover-Air Cleaner				
1005	699044	1	Fan-Flywheel				
1036	697221	1	Decal-Emission				
1040	698368	1	Plate-Trim				
1044	698139	1	Screw				
1070	690372	1	Screw				
1266	691917	1	Seal-O Ring				



Starter Assembly

Briggs and Stratton 219907-0170-E1

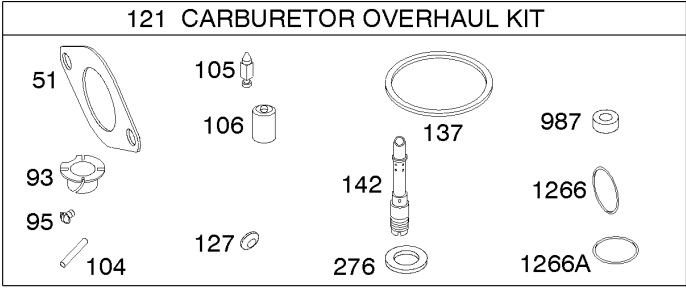
Ref	Part No.	Qty.	Description				
309	693551	1	Motor-Starter				
310	690323	1	Bolt				
311	497608	1	Brush Set				
462	691261	1	Washer				
503	691532	1	Strap-Starter				
510	693699	1	Drive-Starter				
513	692024	1	Clutch-Drive				
544	692034	1	Armature-Starter				
579	691029	1	Nut				
697	690372	1	Screw				
729	691224	1	Clip-Wire				
783	693713	1	Gear-Pinion				
797	693167	1	Nut				
801	691283	1	Cap-Drive				
802	691286	1	Cap-End				
803	693757	1	Housing-Starter				
1051	691265	1	Ring-Retaining				
1090	691293	1	Retainer-Brush				



Assemblies include all parts shown in frames.

Gasket Assembly
Briggs and Stratton 219907-0170-E1

Ref	Part No.	Qty.	Description				
363	391086	1	Seal-Oil				
3476	273280	1	Gasket-Head, Cylinder				
369	697109	1	Gasket-Breather				
3612	697110	1	Gasket-Crankcase				
3620	690947	1	Seal-Oil				
345156	692137	1	Gasket-Intake				
6358	697151	1	Engine Gasket Set				
3461756	692138	1	Seal				
36524	691032	1	Seal				
36691	692407	1	Seal-Shaft, Governor				
36842	691031	1	Seal-O Ring				
348686	690968	1	Seal-Valve				
3410226	272475	1	Gasket-Cover, Rocker				
61095	691581	1	Valve Gasket Set				
3512666	691917	1	Seal-O Ring				
351266A6	697123	0	Seal-O Ring				



Assemblies include all parts shown in frames.

Carburetor Overhaul Kit Assembly
Briggs and Stratton 219907-0170-E1

Ref	Part No.	Qty.	Description				
3451 56	692137	0	Gasket-Intake				
5693	690602	1	Bushing-Shaft, Throttle				
5695	691636	1	Screw				
56104	690525	1	Pin-Hinge, Float				
56105	231855	1	Valve-Needle, Float				
56106	690577	1	Seat-Inlet				
6121	790031	1	Carburetor Overhaul Kit				
56127	694524	1	Plug-Welch				
56137	281165	1	Gasket-Bowl, Float				
56142	790025	1	Nozzle-Carburetor				
56276	692255	1	Washer-Sealing				
35617 6	692138	1	Seal				
56987	691326	1	Seal-Shaft, Throttle				
351266 6	691917	0	Seal-O Ring				
351266A 6	697123	1	Seal-O Ring				

Attachments and Accessories

For 71209 - XL 320 Lawn Tractor

Product Name	Model/Part
Tire Chains	47-7220
8 Inch Rear Wheel Weight Kit	59159
32 Inch Recycler Kit	59167
9.0 cu. ft. Twin Bagger	79086
6.0 cu. ft. Easy-Empty Grass Catcher	79096
10 cu. ft. Dump Cart	79901
Sunshade	79913
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
Tractor Rack	79990
Headlight Kit	92-6301
Tower Kit	98-9880

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