



## Workman<sup>®</sup> 3200 with Bed

Model No. 07361 - 240000001 and up.

## Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

| Description                                                | Page     | Description                                                | Page     |
|------------------------------------------------------------|----------|------------------------------------------------------------|----------|
| Hood and Bumper Assembly                                   | ..... 4  | Transaxle Assembly                                         | ..... 37 |
| Dash Panel Assembly                                        | ..... 5  | Case Assembly Transaxle Assembly No. 105-4180              | ..... 38 |
| Steering Assembly                                          | ..... 6  | Gear Shaft Assembly Transaxle Assembly No. 105-4180        | ..... 39 |
| Brake, Accelerator and Clutch Assembly                     | ..... 8  | Countershaft Assembly Transaxle Assembly No. 105-4180      | ..... 40 |
| Master Cylinder Assembly No. 104-6782                      | ..... 9  | Shift Fork Assembly Transaxle Assembly No. 105-4180        | ..... 41 |
| Hydraulic Brake Assembly                                   | ..... 10 | Differential Gear Assembly Transaxle Assembly No. 105-4180 | ..... 42 |
| Clutch Linkage Assembly                                    | ..... 11 | Hydraulic Filter and Relay Assembly                        | ..... 43 |
| Shroud and Seat Assembly                                   | ..... 12 | Battery Assembly                                           | ..... 44 |
| Left Hand Seat Assembly                                    | ..... 13 | Fuel Tank and Air Cleaner Assembly                         | ..... 45 |
| Right Hand Seat Assembly                                   | ..... 14 | Air Cleaner Assembly No. 106-6732                          | ..... 46 |
| Roll-Over Protection System Assembly                       | ..... 15 | Full Bed and Side Panel Assembly                           | ..... 47 |
| Front Wheel Assembly                                       | ..... 16 | Cylinder Assembly                                          | ..... 48 |
| RH Front Brake Assembly No. 87-9170                        | ..... 17 | Crankshaft Assembly                                        | ..... 49 |
| LH Front Brake Assembly No. 87-9180                        | ..... 18 | Cylinder Head Assembly                                     | ..... 50 |
| Console Assembly                                           | ..... 19 | Manifold Assembly                                          | ..... 51 |
| Shift Assembly No. 106-7887                                | ..... 21 | Carburetor Assembly                                        | ..... 52 |
| Front Suspension Assembly                                  | ..... 22 | Cam Shaft Assembly                                         | ..... 53 |
| Front Control Arm Assembly                                 | ..... 23 | Oil Pan Assembly                                           | ..... 54 |
| Lift Valve and Hydraulic Assembly                          | ..... 24 | Gear Cover Assembly                                        | ..... 55 |
| Hydraulic Valve Assembly No. 43-1950                       | ..... 26 | Gear Housing Assembly                                      | ..... 56 |
| Hydraulic Pump Assembly No. 106-6649                       | ..... 27 | Water Pump Assembly                                        | ..... 57 |
| Rear Frame Assembly                                        | ..... 28 | Governor Assembly                                          | ..... 58 |
| Rear Axle Assembly                                         | ..... 29 | Alternator Assembly                                        | ..... 59 |
| Rear Brake Assembly No. 93-7125 (Right) and 93-7126 (Left) | ..... 30 | Starter Motor Assembly                                     | ..... 60 |
| Driveshaft Assembly No. 98-2918                            | ..... 31 | Ignition Assembly                                          | ..... 61 |
| Radiator and Hydraulic Pump Assembly                       | ..... 32 | Gasket Assembly                                            | ..... 62 |
| Fan and Hydraulic Pump Drive Assembly                      | ..... 33 |                                                            |          |
| Tail Light and Fender Assembly                             | ..... 34 |                                                            |          |
| Engine Assembly                                            | ..... 35 |                                                            |          |
| Engine Support Assembly                                    | ..... 36 |                                                            |          |

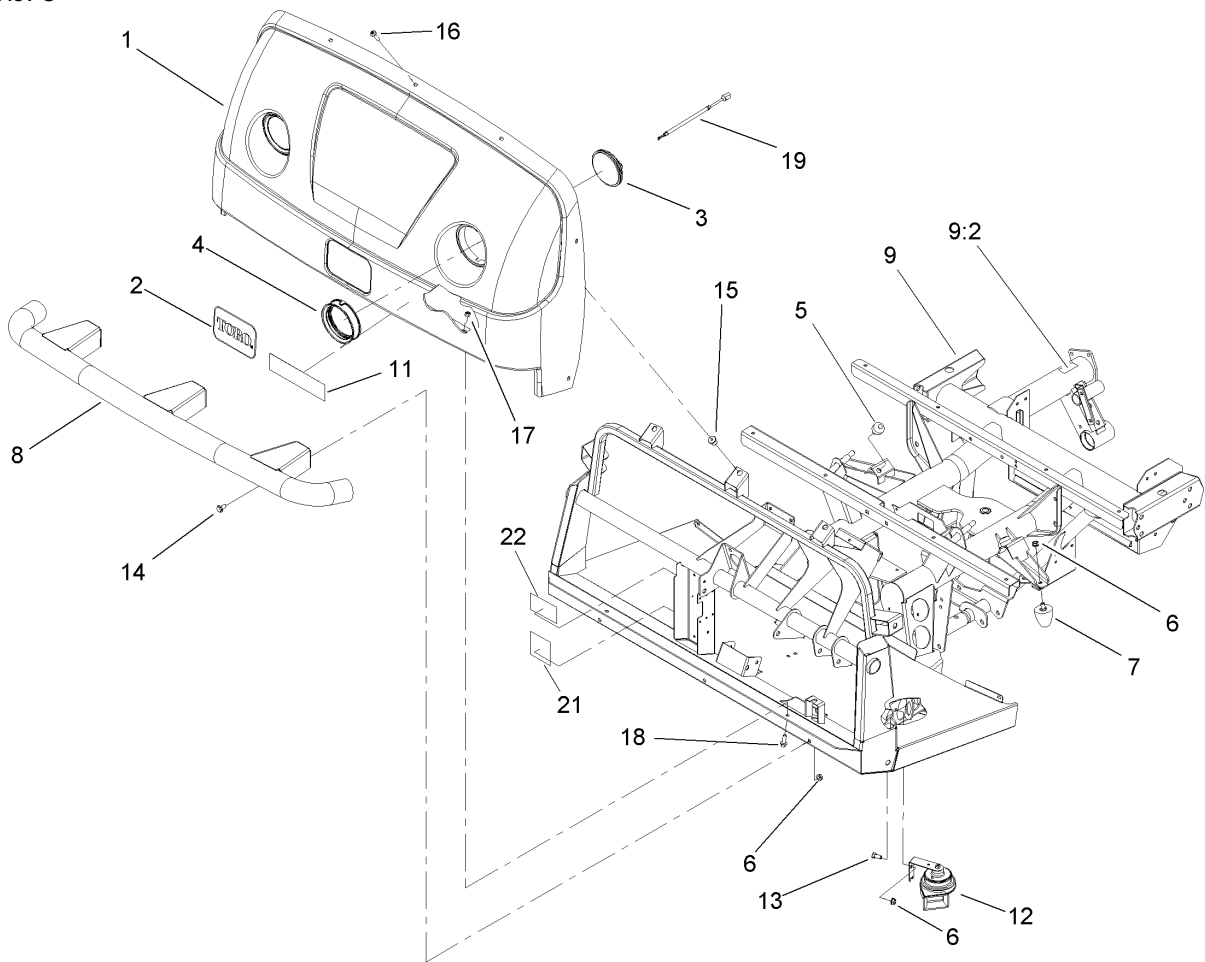
# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|             |                                |             |                                  |
|-------------|--------------------------------|-------------|----------------------------------|
| AR. ....    | as required                    | INC. ....   | incorporated                     |
| ASM. ....   | assembly                       | LH. ....    | left hand                        |
| BBC. ....   | blade brake clutch             | NI. ....    | nylon insert                     |
| CARR. ....  | carriage                       | NPTF. ....  | national pipe thread fine        |
| DEG. ....   | degrees                        | PFH. ....   | phillips flat head               |
| EXT. ....   | external                       | PPH. ....   | phillips pan head                |
| FH. ....    | flat head                      | PPHTF. .... | phillips pan head thread forming |
| GA. ....    | gauge                          | PRH. ....   | phillips round head              |
| HF. ....    | hex flange                     | PTH. ....   | phillips truss head              |
| HH. ....    | hex head                       | PTO. ....   | power-take-off                   |
| HHF. ....   | hex head flange                | RH. ....    | right hand                       |
| HHFTF. .... | hex head flange thread forming | ROPS. ....  | roll-over-protection-system      |
| HJ. ....    | hex jam                        | SFH. ....   | slotted fillister head           |
| HLH. ....   | hex lag head                   | SHH. ....   | slotted hex head                 |
| HOC. ....   | height-of-cut                  | SHWH. ....  | slotted hex washer head          |
| HSBH. ....  | hex socket button head         | SPH. ....   | slotted pan head                 |
| HSFH. ....  | hex socket flat head           | SQH. ....   | square head                      |
| HSH. ....   | hex socket head                | SRH. ....   | slotted round head               |
| HWH. ....   | hex washer head                | STD. ....   | standard                         |
| HWHTF. .... | hex washer head thread forming | TAP. ....   | self tapping                     |
| HYD. ....   | hydraulic                      | TTH. ....   | torx truss head                  |

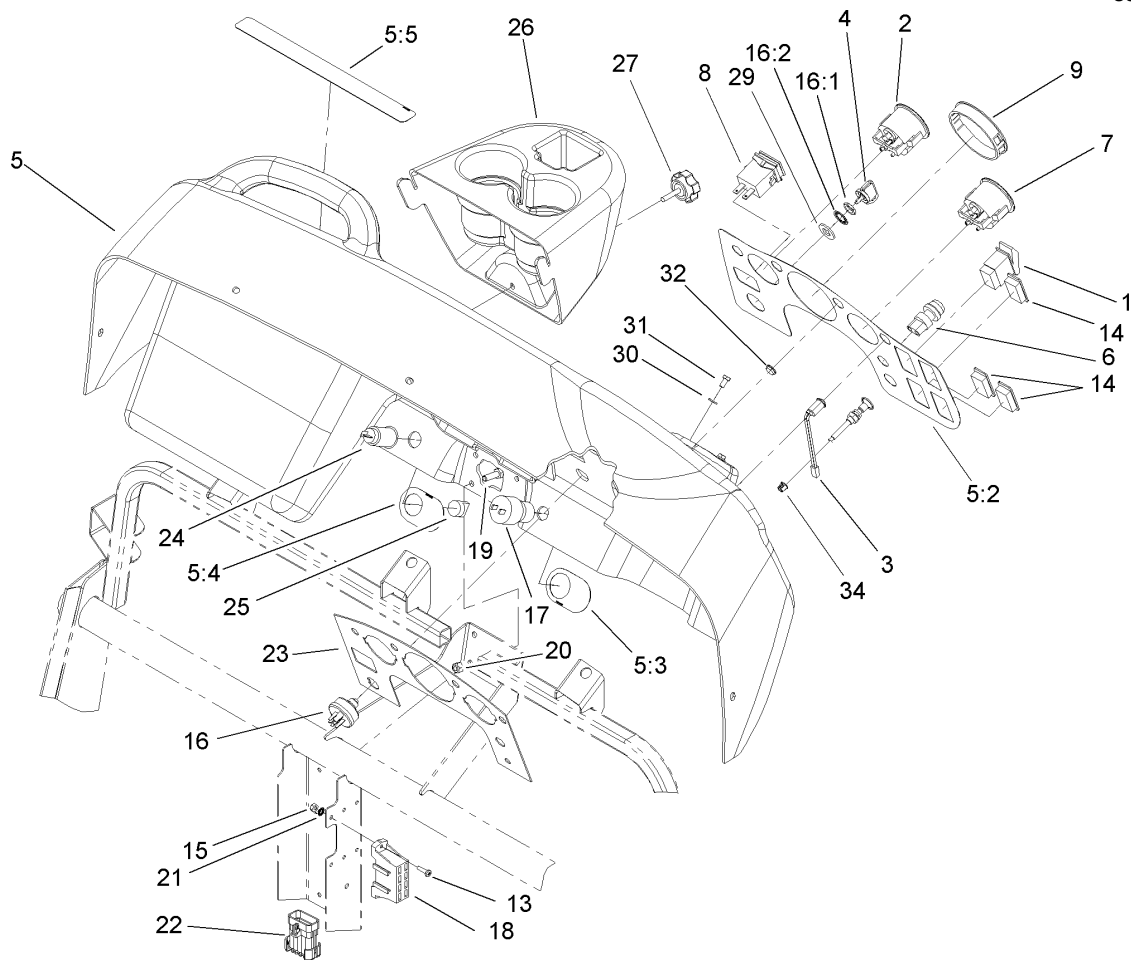
## Footnotes

- ❶** Not illustrated
- ❷** Not serviced separately



Hood and Bumper Assembly

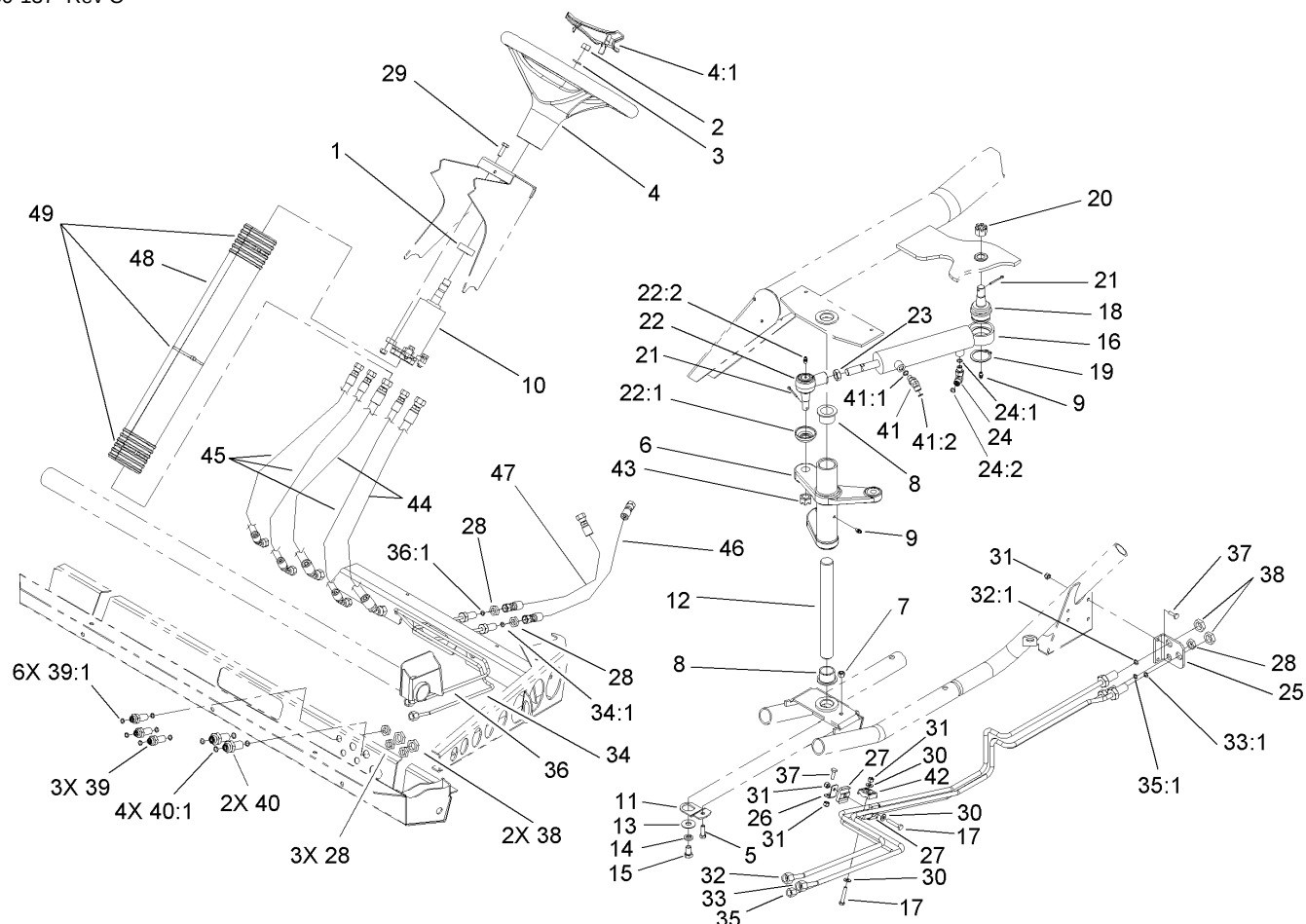
| Ref | Part No.    | Qty. | Description        |  |  |  |  |
|-----|-------------|------|--------------------|--|--|--|--|
| 1   | 106-2350    | 1    | Hood ASM           |  |  |  |  |
| 2   | 62-5550     | 1    | Decal              |  |  |  |  |
| 3   | 99-7310     | 2    | Headlight          |  |  |  |  |
| 4   | 99-7311     | 2    | Mount-Headlight    |  |  |  |  |
| 5   | 87-2440     | 2    | Bumper-Rubber      |  |  |  |  |
| 6   | 3290-357    | 9    | Nut-HHF, Whiz      |  |  |  |  |
| 7   | 26-0071     | 2    | Snubber-Rubber     |  |  |  |  |
| 8   | 106-2369-03 | 1    | Bumper ASM         |  |  |  |  |
| 9   | 106-7884    | 1    | Operator Frame ASM |  |  |  |  |
| 9:2 | 93-7814     | 1    | Decal-Danger       |  |  |  |  |
| 11  | 106-2394    | 1    | Decal              |  |  |  |  |
| 12  | 116749      | 1    | Horn               |  |  |  |  |
| 13  | 323-4       | 1    | Screw-HH           |  |  |  |  |
| 14  | 3234-1      | 6    | Screw-HHF          |  |  |  |  |
| 15  | 106-7883    | 7    | Nut-Well           |  |  |  |  |
| 16  | 106-7922    | 7    | Screw-PTH          |  |  |  |  |
| 17  | 3296-29     | 2    | Nut-Lock, NI       |  |  |  |  |
| 18  | 3234-29     | 2    | Screw-HHF          |  |  |  |  |
| 19  | 106-2401    | 2    | Harness-Headlight  |  |  |  |  |
| 21  | 106-7894    | 1    | Decal-Block, Fuse  |  |  |  |  |
| 22  | 106-7896    | 1    | Decal-Rating, Load |  |  |  |  |



## Dash Panel Assembly

| Ref   | Part No. | Qty. | Description              |
|-------|----------|------|--------------------------|
| 1     | 95-8999  | 1    | Switch                   |
| 2     | 106-2406 | 1    | Gauge-Temperature        |
| 3     | 95-7652  | 3    | Light-Indicator          |
| 4     | 63-8360  | 1    | Key-Ignition             |
| 5     | 106-7885 | 1    | Dash ASM                 |
| 5:2   | 106-2352 | 1    | Decal-Dash               |
| 5:3   | 106-2355 | 1    | Decal-Switch, Supervisor |
| 5:4   | 106-2353 | 1    | Decal-Powerpoint         |
| 5:5   | 106-2383 | 1    | Decal-Warning, Dash      |
| 6     | 18-2830  | 1    | Button-Horn              |
| 7     | 106-2405 | 1    | Gauge-Fuel               |
| 8     | 94-4208  | 1    | Hourmeter                |
| 9     | 106-2359 | 1    | Plug-Cap                 |
| 13    | 32105-13 | 2    | Screw-SHH                |
| 14    | 99-7420  | 3    | Plug-Hole                |
| 15    | 3296-2   | 2    | Nut-Lock                 |
| 16    | 27-2360  | 1    | Switch-Key               |
| 16:1  | 218-446  | 1    | Nut-Hex                  |
| 16:2  | 218-447  | 1    | Washer-Lock              |
| 17    | 94-5245  | 1    | Switch-Key               |
| 18    | 106-7910 | 1    | Harness-Wire, Front      |
| ●18:8 | 114241   | 2    | Fuse-7.5 Amp             |
| ●18:9 | 109355   | 1    | Fuse-15 Amp              |
| 19    | 322-4    | 4    | Screw-HH                 |

| Ref   | Part No.    | Qty. | Description        |
|-------|-------------|------|--------------------|
| 20    | 3296-29     | 4    | Nut-Lock, NI       |
| 21    | 3255-10     | 1    | Washer-Lock / EXT  |
| 22    | 106-7908    | 1    | Harness-Wire, Rear |
| ●22:8 | 100-4918    | 2    | Diode              |
| 23    | 106-2360-03 | 1    | Plate-Dash         |
| 24    | 99-7411     | 1    | Point-Power        |
| 25    | 99-7416     | 1    | Cap                |
| 26    | 106-2358    | 1    | Cover-Reservoir    |
| 27    | 106-7017    | 1    | Knob               |
| 29    | 9202624     | 1    | Washer             |
| 30    | 33093-00    | 2    | Washer-Flat        |
| 31    | 33113-012   | 2    | Screw-HH           |
| 32    | 2410-64     | 1    | Plug-Button        |
| 34    | 104-9368    | 1    | Plug-Dome          |



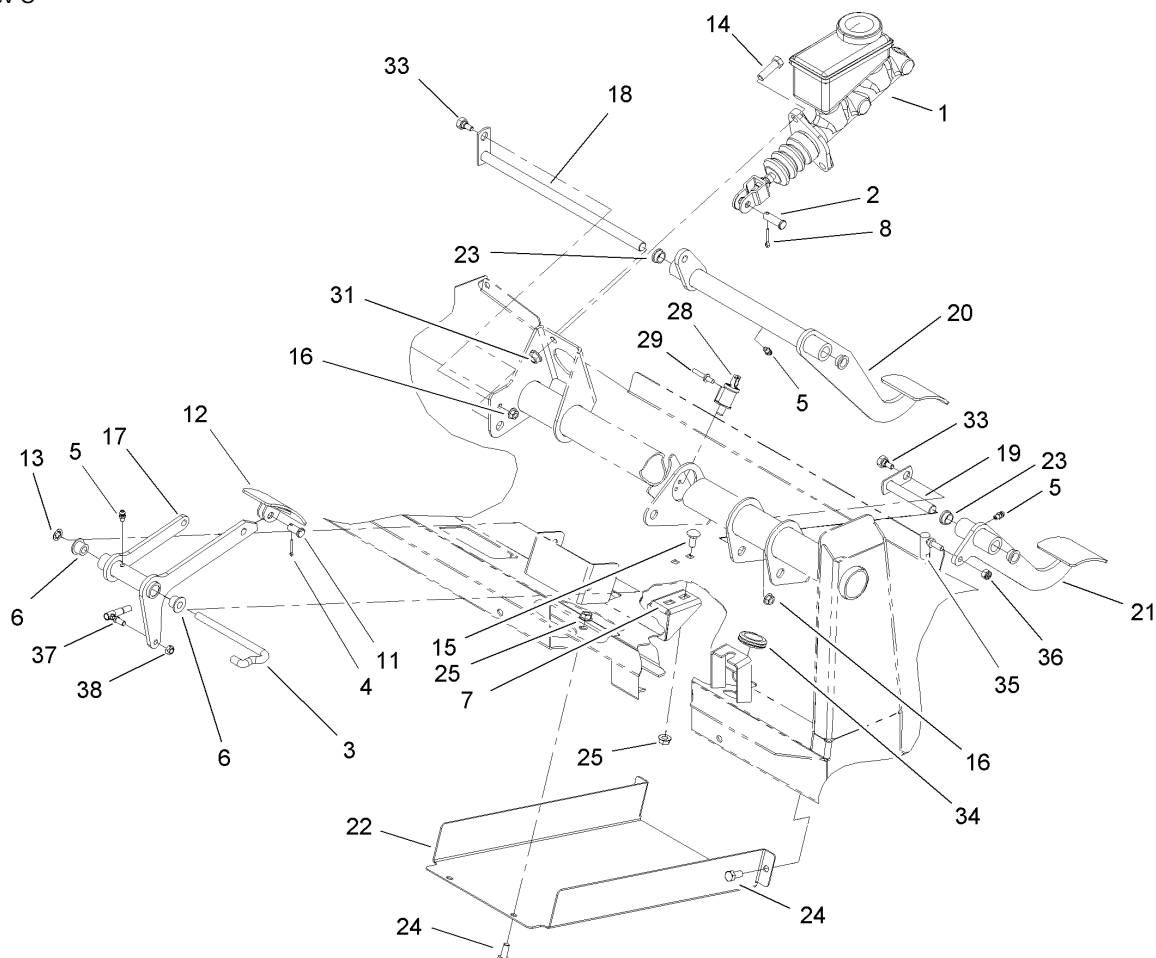
## Steering Assembly

| Ref  | Part No.  | Qty. | Description              |
|------|-----------|------|--------------------------|
| 1    | 21-9260   | 1    | Cover-Dust               |
| 2    | 3220-6    | 1    | Nut-Jam                  |
| 3    | 3253-8    | 1    | Washer-Lock              |
| 4    | 98-1471   | 1    | Wheel-Steering           |
| 4:1  | 98-1468   | 1    | Cover-Wheel, Steering    |
| 5    | 322-5     | 1    | Screw-HH                 |
| 6    | 106-2536  | 1    | Arm-Pitman               |
| 7    | 3296-29   | 1    | Nut-Lock, NI             |
| 8    | 94-1291   | 2    | Bushing                  |
| 9    | 302-5     | 2    | Fitting-Grease           |
| 10   | 106-6726  | 1    | Steering Pump ASM        |
| 10:1 | 106-6716  | 1    | Seal Kit                 |
| 11   | 106-2287  | 1    | Plate                    |
| 12   | 106-2271  | 1    | Shaft-Pivot              |
| 13   | 3256-5    | 1    | Washer-Flat              |
| 14   | 3253-6    | 1    | Washer-Lock              |
| 15   | 324-2     | 1    | Screw-HH                 |
| 16   | 106-2262  | 1    | Cylinder-HYD             |
| 16:1 | 106-6712  | 1    | Seal Kit                 |
| 17   | 321-9     | 2    | Screw-HH                 |
| 18   | 106-6774  | 1    | Joint-Ball               |
| 19   | 32151-104 | 1    | Ring-Retaining, External |
| 20   | 32136-14  | 1    | Nut-SHH                  |
| 21   | 3272-12   | 2    | Pin-Cotter               |

| Ref  | Part No.    | Qty. | Description            |
|------|-------------|------|------------------------|
| 22   | 106-6898    | 1    | Joint-Ball             |
| 22:1 | 106-6896    | 1    | Seal                   |
| 22:2 | 302-5       | 1    | Fitting-Grease         |
| 23   | 3220-11     | 1    | Nut-Jam                |
| 24   | 340-132     | 1    | Fitting-HYD, 90 DEG    |
| 24:1 | 237-78      | 1    | O-Ring                 |
| 24:2 | 237-21      | 1    | O-Ring                 |
| 25   | 106-7801-03 | 1    | Bracket-Line, Steering |
| 26   | 106-7807    | 1    | Bracket-Line, Steering |
| 27   | 106-7839    | 2    | Clamp-Tube             |
| 28   | 340-78      | 6    | Locknut-Bulkhead       |
| 29   | 33114-020   | 4    | Screw-HH               |
| 30   | 3256-22     | 3    | Washer-Flat            |
| 31   | 3296-42     | 5    | Nut-Lock, NI           |
| 32   | 106-7802    | 1    | Tube-HYD               |
| 32:1 | 237-22      | 1    | O-Ring                 |
| 33   | 106-7803    | 1    | Tube-HYD               |
| 33:1 | 237-22      | 1    | O-Ring                 |
| 34   | 106-7804    | 1    | Tube-HYD               |
| 34:1 | 237-21      | 1    | O-Ring                 |
| 35   | 106-7805    | 1    | Tube-HYD               |
| 35:1 | 237-21      | 1    | O-Ring                 |
| 36   | 106-7806    | 1    | Tube-HYD               |
| 36:1 | 237-21      | 1    | O-Ring                 |

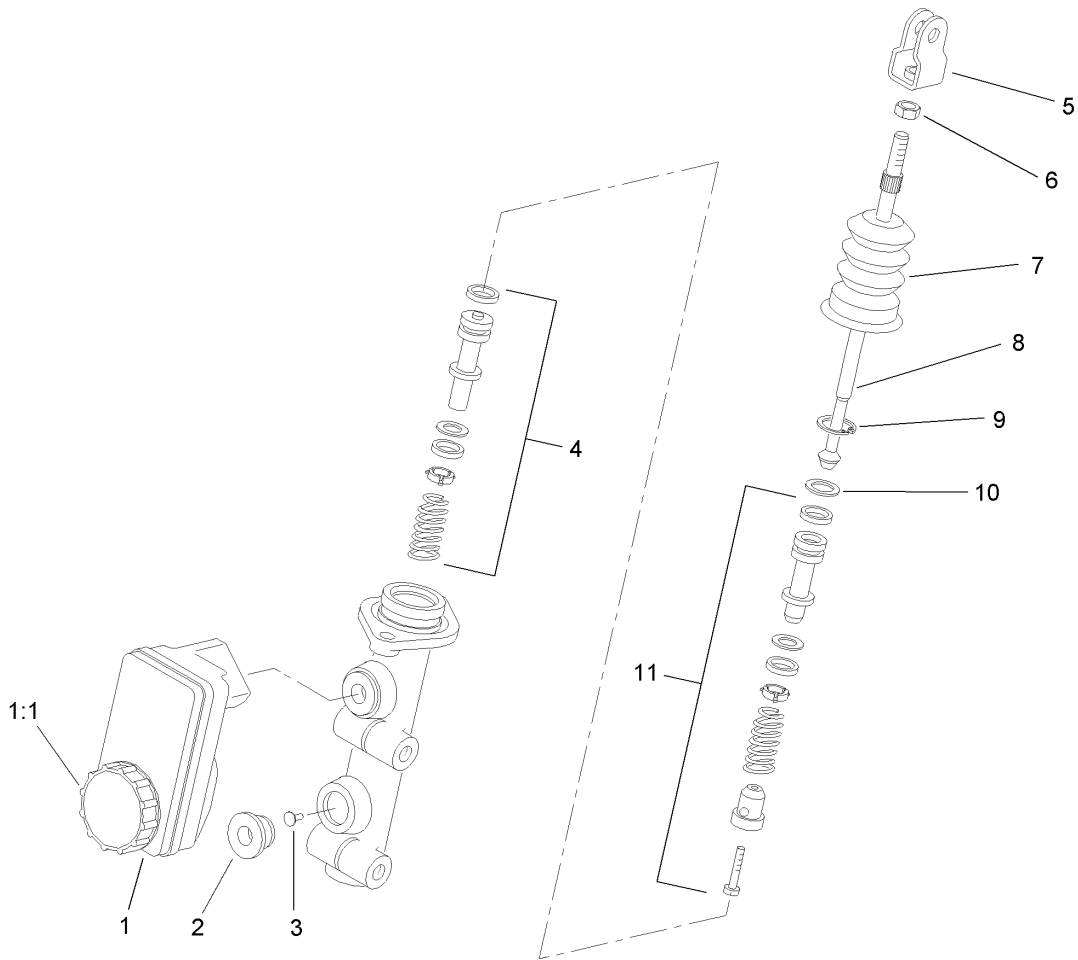


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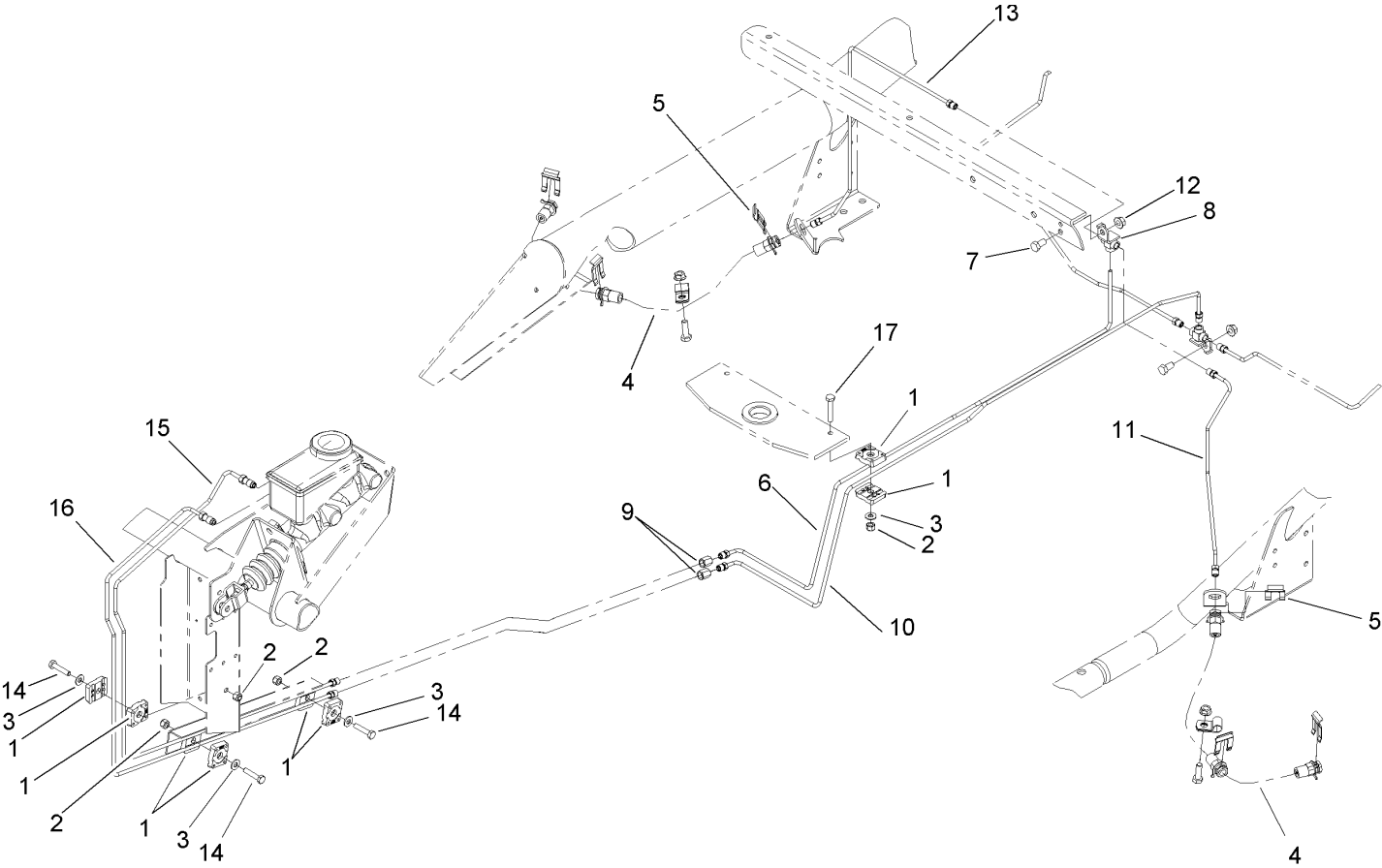
## Brake, Accelerator and Clutch Assembly

| Ref | Part No.    | Qty. | Description              | Ref | Part No. | Qty. | Description             |
|-----|-------------|------|--------------------------|-----|----------|------|-------------------------|
| 1   | 104-6782    | 1    | Cylinder-Master          | 29  | 3269-23  | 2    | Rivet-Pop               |
| 2   | 283-2       | 1    | Pin-Clevis               | 31  | 3290-357 | 2    | Nut-HHF, Whiz           |
| 3   | 87-2880     | 1    | Shaft-Pedal, Accelerator | 33  | 63-3410  | 2    | Screw-Shoulder          |
| 4   | 3272-6      | 1    | Pin-Cotter               | 34  | 240-5    | 1    | Grommet                 |
| 5   | 302-5       | 3    | Fitting-Grease           | 35  | 2411-34  | 1    | Joint-Ball              |
| 6   | 256-259     | 2    | Bushing-Flange           | 36  | 3296-3   | 1    | Nut-Lock                |
| 7   | 106-2421    | 1    | Bracket-Mount, Cable     | 37  | 18-1720  | 1    | Governor Ball Joint ASM |
| 8   | 3272-10     | 1    | Pin-Cotter               | 38  | 3296-13  | 1    | Nut-Lock NI             |
| 11  | 283-85      | 1    | Pin-Clevis               |     |          |      |                         |
| 12  | 93-8969-03  | 1    | Pedal                    |     |          |      |                         |
| 13  | 32151-56    | 1    | Ring-Retaining, External |     |          |      |                         |
| 14  | 323-7       | 2    | Screw-HH                 |     |          |      |                         |
| 15  | 3230-1      | 2    | Bolt-CARR                |     |          |      |                         |
| 16  | 32128-33    | 2    | Nut-HF                   |     |          |      |                         |
| 17  | 106-2471-03 | 1    | Arm-Pedal, Accelerator   |     |          |      |                         |
| 18  | 106-2475    | 1    | Brake Shaft ASM          |     |          |      |                         |
| 19  | 106-2476    | 1    | Clutch Shaft ASM         |     |          |      |                         |
| 20  | 106-2461-03 | 1    | Brake Pedal ASM          |     |          |      |                         |
| 21  | 106-2457-03 | 1    | Clutch Pedal ASM         |     |          |      |                         |
| 22  | 106-2427-03 | 1    | Cover                    |     |          |      |                         |
| 23  | 256-156     | 4    | Bushing-Flange           |     |          |      |                         |
| 24  | 322-3       | 4    | Screw-HH                 |     |          |      |                         |
| 25  | 32128-20    | 6    | Nut-HF                   |     |          |      |                         |
| 28  | 55-7120     | 1    | Switch-Brake, Parking    |     |          |      |                         |



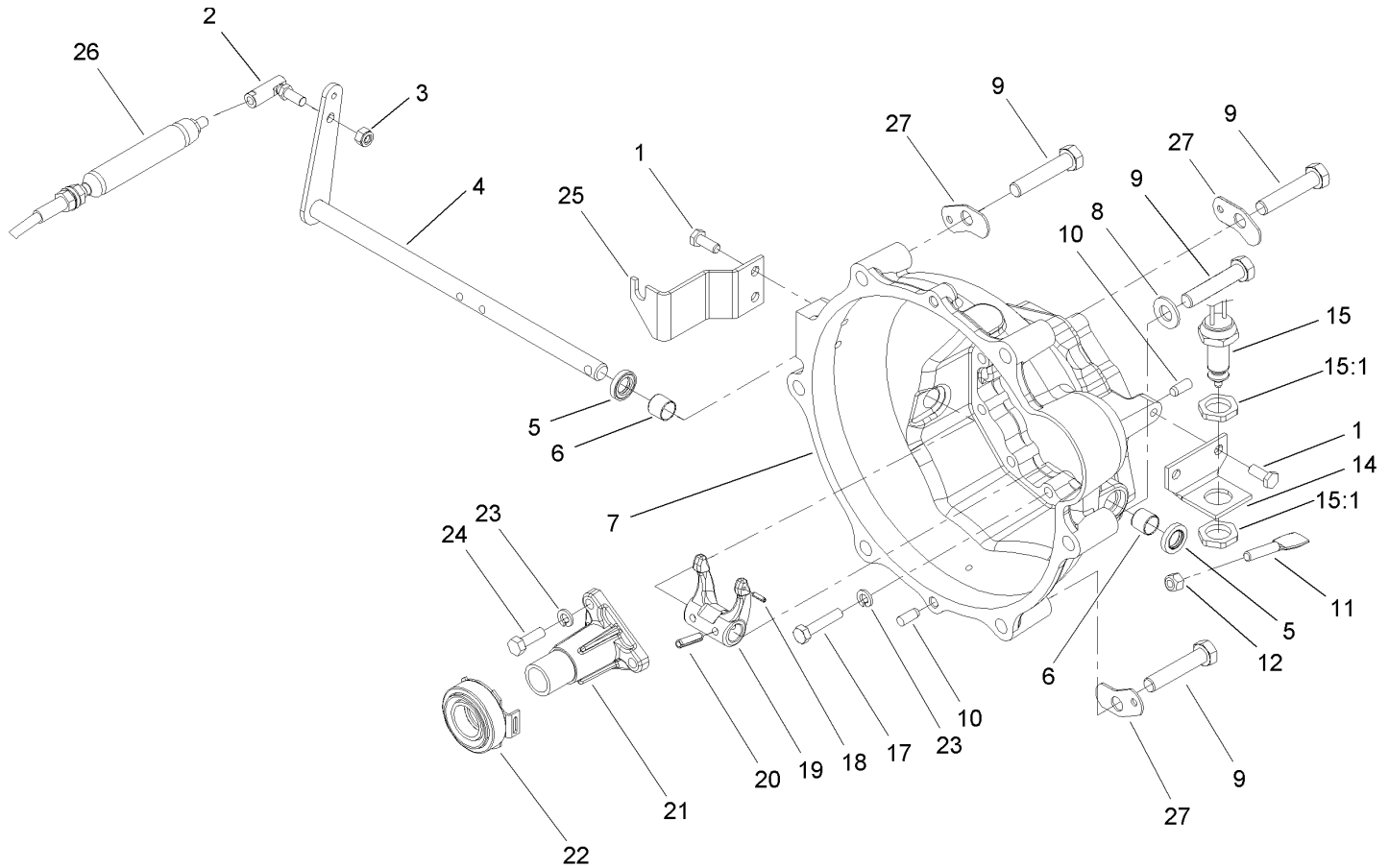
Master Cylinder Assembly No. 104-6782

| Ref | Part No. | Qty. | Description          |  |  |  |  |
|-----|----------|------|----------------------|--|--|--|--|
| 1   | 104-6845 | 1    | Reservoir ASM        |  |  |  |  |
| 1:1 | 92-4112  | 1    | Cap ASM              |  |  |  |  |
| 2   | 93-8971  | 2    | Seal-Port, Flange    |  |  |  |  |
| 3   | 92-4103  | 1    | Pin-Stop             |  |  |  |  |
| 4   | 92-4102  | 1    | Secondary Piston ASM |  |  |  |  |
| 5   | 92-4110  | 1    | Clevis               |  |  |  |  |
| 6   | 21-0360  | 1    | Nut-Hex              |  |  |  |  |
| 7   | 94-5209  | 1    | Cover-Dust           |  |  |  |  |
| 8   | 94-5210  | 1    | Rod-Push             |  |  |  |  |
| 9   | 92-4109  | 1    | Ring-Snap            |  |  |  |  |
| 10  | 92-4108  | 1    | Retainer-Washer      |  |  |  |  |
| 11  | 92-4101  | 1    | Primary Piston ASM   |  |  |  |  |



Hydraulic Brake Assembly

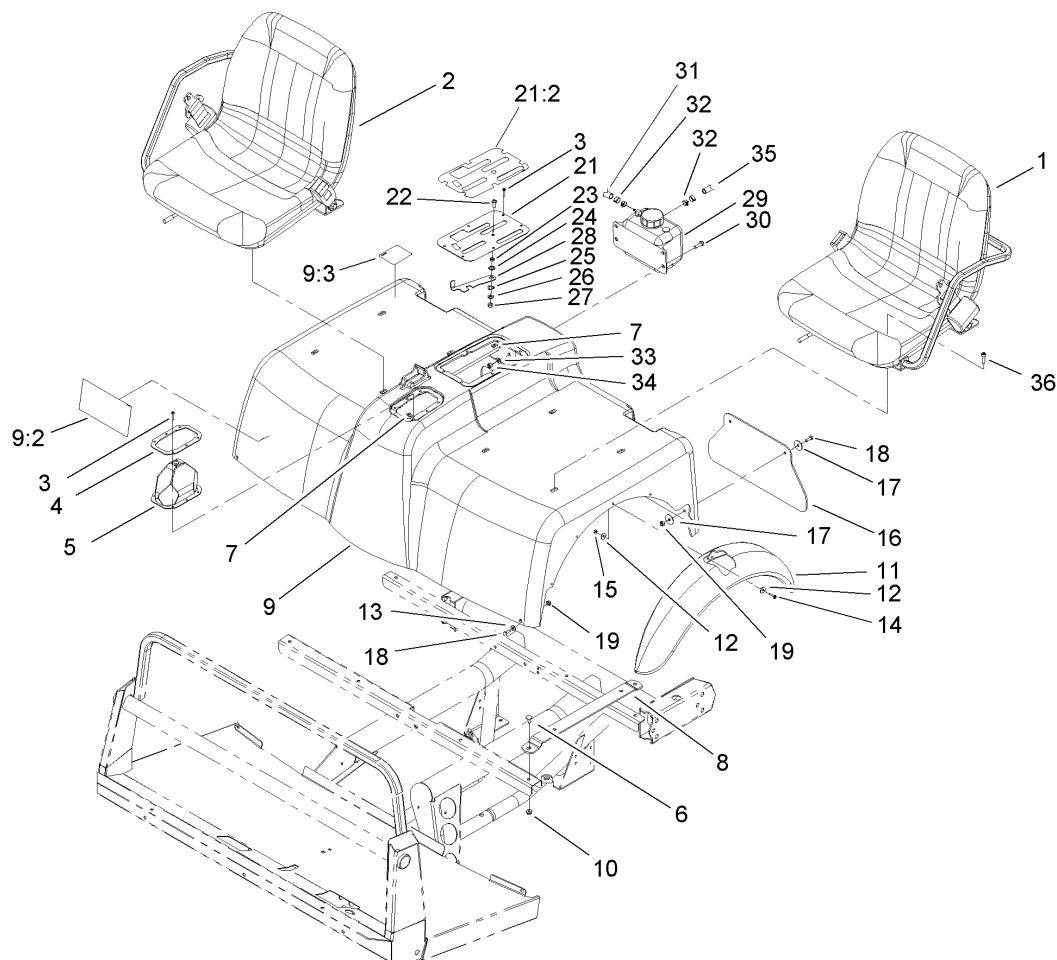
| Ref | Part No. | Qty. | Description          |  |  |  |  |
|-----|----------|------|----------------------|--|--|--|--|
| 1   | 87-7660  | 8    | Clamp-Tube           |  |  |  |  |
| 2   | 3296-42  | 4    | Nut-Lock, NI         |  |  |  |  |
| 3   | 3256-22  | 4    | Washer-Flat          |  |  |  |  |
| 4   | 93-7123  | 2    | Front Brake Hose ASM |  |  |  |  |
| 5   | 87-3580  | 2    | Clip-Retainer        |  |  |  |  |
| 6   | 106-6686 | 1    | Tube ASM             |  |  |  |  |
| 7   | 322-2    | 1    | Screw-HH             |  |  |  |  |
| 8   | 87-3560  | 1    | Tee                  |  |  |  |  |
| 9   | 87-3570  | 2    | Union                |  |  |  |  |
| 10  | 106-6687 | 1    | Tube ASM             |  |  |  |  |
| 11  | 106-6688 | 1    | Tube ASM             |  |  |  |  |
| 12  | 32128-20 | 1    | Nut-HF               |  |  |  |  |
| 13  | 106-6689 | 1    | Tube ASM             |  |  |  |  |
| 14  | 321-8    | 3    | Screw-HH             |  |  |  |  |
| 15  | 106-6683 | 1    | Tube ASM             |  |  |  |  |
| 16  | 106-6684 | 1    | Tube ASM             |  |  |  |  |
| 17  | 321-9    | 1    | Screw-HH             |  |  |  |  |



## Clutch Linkage Assembly

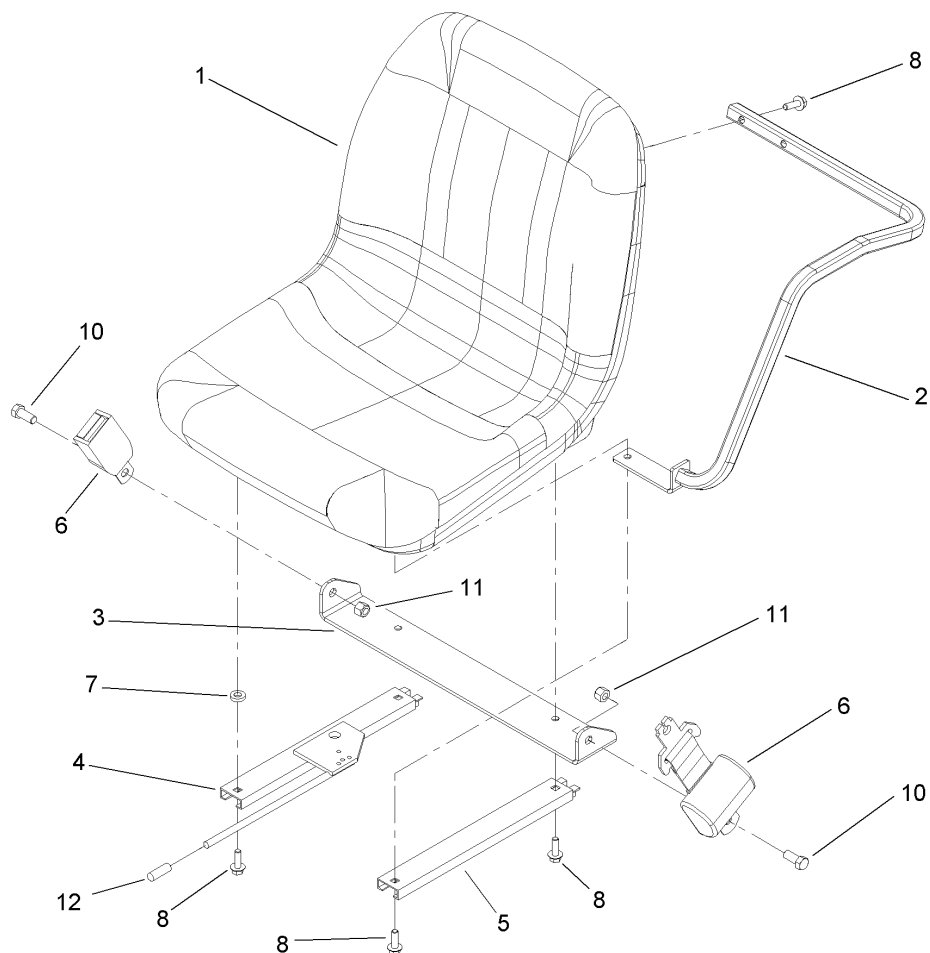
| Ref  | Part No.  | Qty. | Description              |
|------|-----------|------|--------------------------|
| 1    | 33114-020 | 4    | Screw-HH                 |
| 2    | 2411-33   | 1    | Balljoint-RH (W/Grommet) |
| 3    | 3296-4    | 1    | Nut-Lock                 |
| 4    | 105-1702  | 1    | Release Shaft ASM        |
| 5    | 87-1920   | 2    | Seal-Oil                 |
| 6    | 87-3770   | 2    | Bushing-Housing, Bell    |
| 7    | 104-9249  | 1    | Housing-Bell             |
| 8    | 3256-26   | 3    | Washer-Flat              |
| 9    | 3215-2    | 6    | Screw-HH                 |
| 10   | 87-1910   | 4    | Pin-Dowel                |
| 11   | 87-5360   | 1    | Paddle-Clutch, Switch    |
| 12   | 3296-29   | 1    | Nut-Lock, NI             |
| 14   | 87-5350   | 1    | Bracket-Clutch, Switch   |
| 15   | 87-5490   | 1    | Switch-Clutch            |
| 15:1 | 3218-20   | 2    | Nut-Jam                  |
| 17   | 33114-040 | 9    | Screw-HH                 |
| 18   | 32121-7   | 1    | Pin-Roll, Slotted        |
| 19   | 87-5300   | 1    | Fork-Clutch              |
| 20   | 32121-24  | 2    | Pin-Spring               |
| 21   | 87-5320   | 1    | Release-Guide            |
| 22   | 87-2100   | 1    | Bearing-Out, Throw       |
| 23   | 3253-4    | 12   | Washer-Lock              |
| 24   | 33114-025 | 3    | Screw-HH                 |
| 25   | 106-2523  | 1    | Bracket-Clutch           |

| Ref | Part No. | Qty. | Description     |
|-----|----------|------|-----------------|
| 26  | 106-2450 | 1    | Cable-Clutch    |
| 27  | 87-6410  | 3    | Bracket-Harness |



## Shroud and Seat Assembly

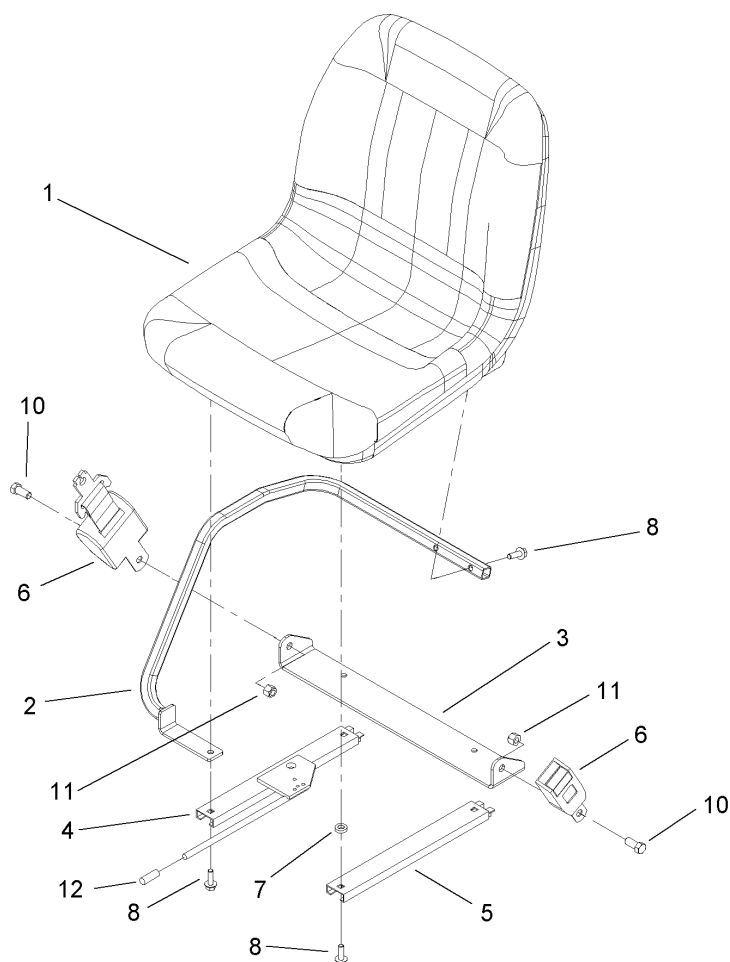
| Ref  | Part No.    | Qty. | Description            | Ref | Part No.    | Qty. | Description       |
|------|-------------|------|------------------------|-----|-------------|------|-------------------|
| ②1   |             | 1    | LH Seat ASM            | 23  | 82-4240     | 1    | Spacer-Bearing    |
| ②2   |             | 1    | RH Seat ASM            | 24  | 94-8196     | 1    | Washer-Nylon      |
| 3    | 32144-36    | 12   | Screw-PPH              | 25  | 3290-221    | 1    | Washer-Spring     |
| 4    | 87-3760-03  | 1    | Plate-Boot, Shift      | 26  | 3256-23     | 1    | Washer-Flat       |
| 5    | 87-8620     | 1    | Shift Boot ASM         | 27  | 3296-29     | 1    | Nut-Lock, NI      |
| 6    | 3230-1      | 8    | Bolt-CARR              | 28  | 106-7984-03 | 1    | Lever-Detent      |
| 7    | 106-2388    | 12   | Clip-Fastener          | 29  | 87-3710     | 1    | Reservoir-Coolant |
| 8    | 107-7957-03 | 4    | Seat Bracket ASM       | 30  | 322-5       | 4    | Screw-HH          |
| 9    | 106-2362    | 1    | Seatbase ASM           | 31  | 71-3381     | 1    | Hose-Fuel         |
| 9:2  | 106-2384    | 1    | Decal-Reference, Quick | 32  | 92-2379     | 2    | Clamp-Hose        |
| 9:3  | 93-9448     | 1    | Decal-Fuel             | 33  | 3256-23     | 4    | Washer-Flat       |
| 10   | 104-8300    | 16   | Nut-Flange, NI         | 34  | 3296-29     | 4    | Nut-Lock, NI      |
| 11   | 106-2375    | 2    | Fender-Front           | 35  | 71-3383     | 1    | Hose-Fuel         |
| 12   | 3256-61     | 20   | Washer-Flat            | 36  | 3274-22     | 8    | Screw-HSH         |
| 13   | 3256-22     | 2    | Washer-Flat            |     |             |      |                   |
| 14   | 32105-13    | 10   | Screw-SHH              |     |             |      |                   |
| 15   | 3296-2      | 10   | Nut-Lock               |     |             |      |                   |
| 16   | 106-2378    | 2    | Mudflap                |     |             |      |                   |
| 17   | 3256-55     | 8    | Washer-Flat            |     |             |      |                   |
| 18   | 321-4       | 6    | Screw-HH               |     |             |      |                   |
| 19   | 3296-16     | 6    | Nut-Lock, NI           |     |             |      |                   |
| 21   | 106-7886    | 1    | Control Plate ASM      |     |             |      |                   |
| 21:2 | 106-2377    | 1    | Decal-Console          |     |             |      |                   |
| 22   | 3274-55     | 1    | Screw-HSBH             |     |             |      |                   |



## Left Hand Seat Assembly

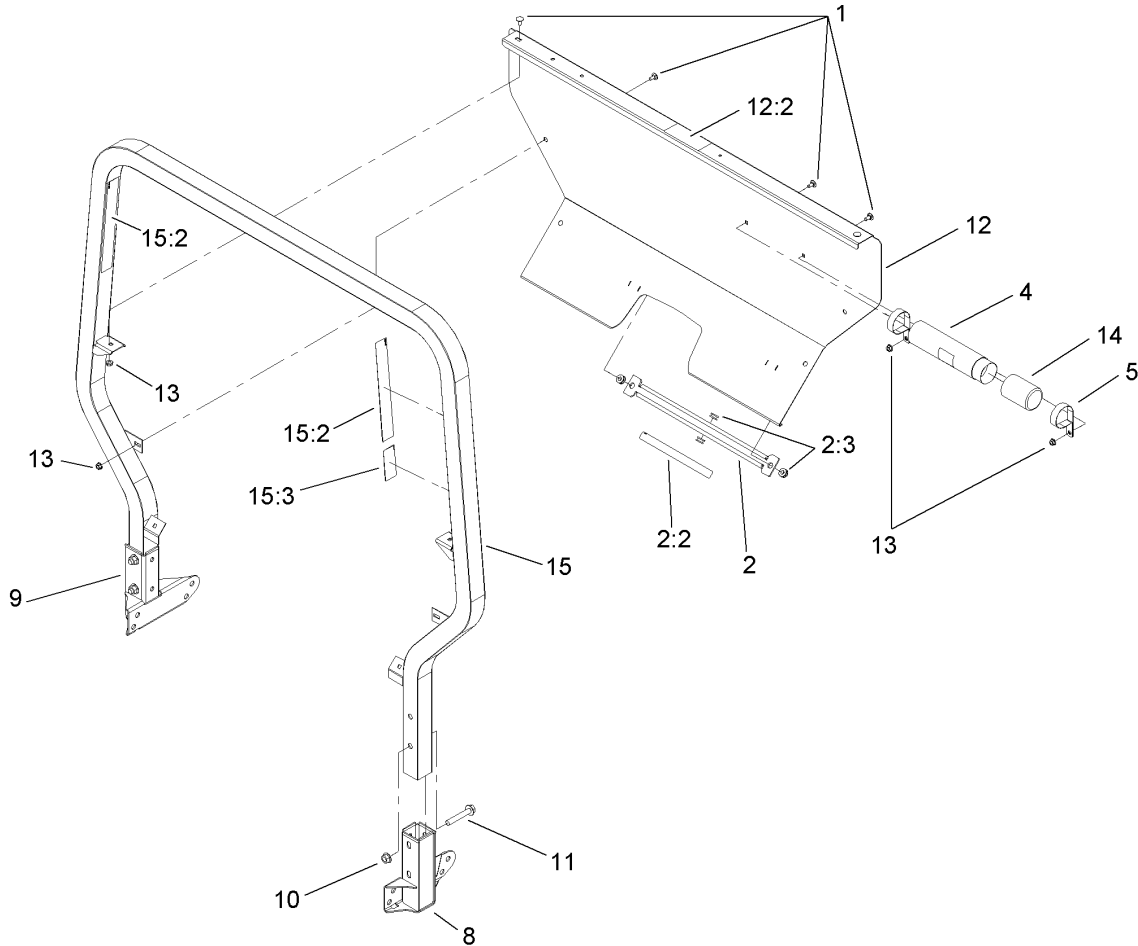
| Ref | Part No. | Qty. | Description             |
|-----|----------|------|-------------------------|
| 1   | 106-6672 | 1    | Seat                    |
| 2   | 106-7842 | 1    | LH Armrest ASM          |
| 3   | 106-7845 | 1    | Bracket-Belt, Seat      |
| 4   | 106-7847 | 1    | Adjuster-Seat, W/Handle |
| 5   | 107-7959 | 1    | Adjuster-Slave, 7 Inch  |
| 6   | 106-7848 | 1    | Seat Belt ASM           |
| 7   | 80-7730  | 1    | Spacer                  |
| 8   | 3234-29  | 6    | Screw-HHF               |
| 10  | 3212-4   | 2    | Screw-HH                |
| 11  | 3296-7   | 2    | Nut-Lock                |
| 12  | 106-7953 | 1    | Grip-Gray               |

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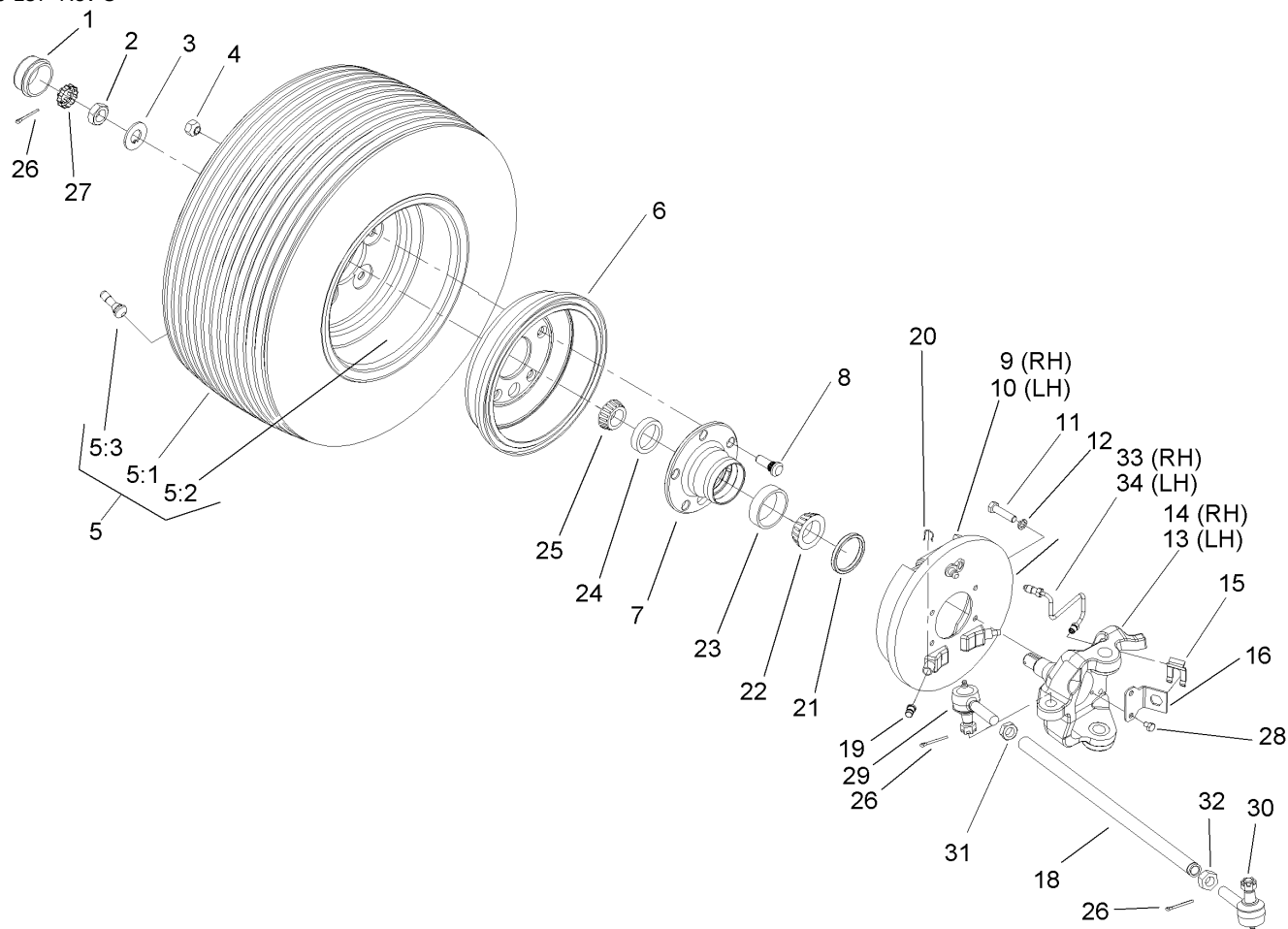
## Right Hand Seat Assembly

| Ref | Part No. | Qty. | Description             |  |  |  |  |
|-----|----------|------|-------------------------|--|--|--|--|
| 1   | 106-6672 | 1    | Seat                    |  |  |  |  |
| 2   | 106-7844 | 1    | RH Armrest ASM          |  |  |  |  |
| 3   | 106-7845 | 1    | Bracket-Belt, Seat      |  |  |  |  |
| 4   | 106-7847 | 1    | Adjuster-Seat, W/Handle |  |  |  |  |
| 5   | 107-7959 | 1    | Adjuster-Slave, 7 Inch  |  |  |  |  |
| 6   | 106-7848 | 1    | Seat Belt ASM           |  |  |  |  |
| 7   | 80-7730  | 1    | Spacer                  |  |  |  |  |
| 8   | 3234-29  | 6    | Screw-HHF               |  |  |  |  |
| 10  | 3212-4   | 2    | Screw-HH                |  |  |  |  |
| 11  | 3296-7   | 2    | Nut-Lock                |  |  |  |  |
| 12  | 106-7953 | 2    | Grip-Gray               |  |  |  |  |



Roll-Over Protection System Assembly

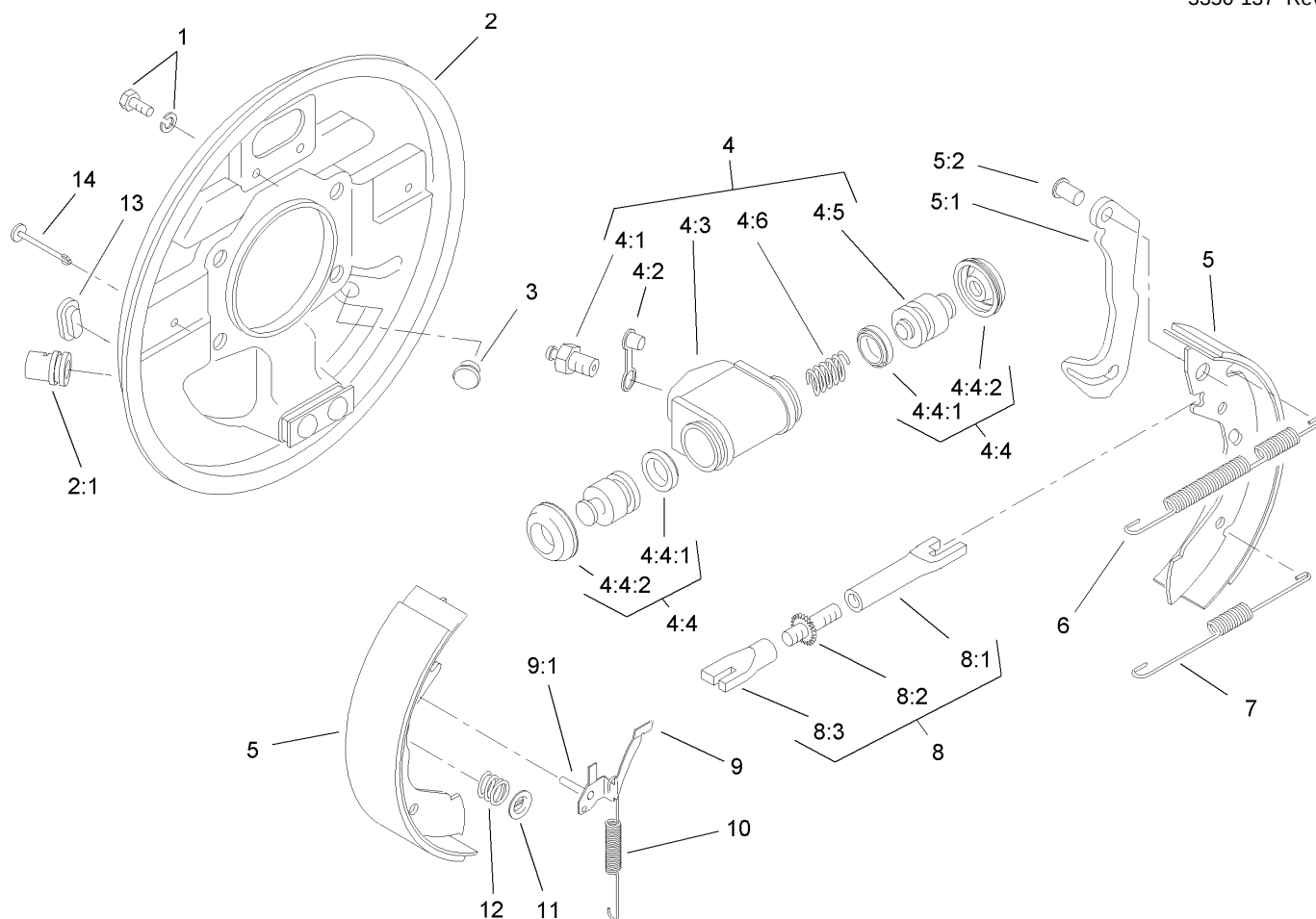
| Ref  | Part No.   | Qty. | Description     |  |  |  |  |
|------|------------|------|-----------------|--|--|--|--|
| 1    | 3230-18    | 8    | Screw-CARR      |  |  |  |  |
| 2    | 105-7960   | 1    | Bed Support ASM |  |  |  |  |
| 2:2  | 93-9852    | 1    | Decal-Warning   |  |  |  |  |
| 2:3  | 92-5972    | 4    | Grommet-Rubber  |  |  |  |  |
| 4    | 104-7050   | 1    | Housing-Manual  |  |  |  |  |
| 5    | 2412-133   | 2    | R-Clamp         |  |  |  |  |
| 8    | 87-6950-03 | 1    | LH Receiver ASM |  |  |  |  |
| 9    | 87-6960-03 | 1    | RH Receiver ASM |  |  |  |  |
| 10   | 32128-23   | 4    | Nut-HF          |  |  |  |  |
| 11   | 3234-40    | 4    | Screw-HF        |  |  |  |  |
| 12   | 106-2409   | 1    | ROPS Cover ASM  |  |  |  |  |
| 12:2 | 105-4215   | 1    | Decal-Caution   |  |  |  |  |
| 13   | 32128-20   | 8    | Nut-HF          |  |  |  |  |
| 14   | 104-7048   | 1    | Cap-Housing     |  |  |  |  |
| 15   | 106-2412   | 1    | ROPS ASM        |  |  |  |  |
| 15:2 | 106-7767   | 2    | Decal-ROPS      |  |  |  |  |
| 15:3 | 93-9850    | 1    | Decal-Roll Over |  |  |  |  |



## Front Wheel Assembly

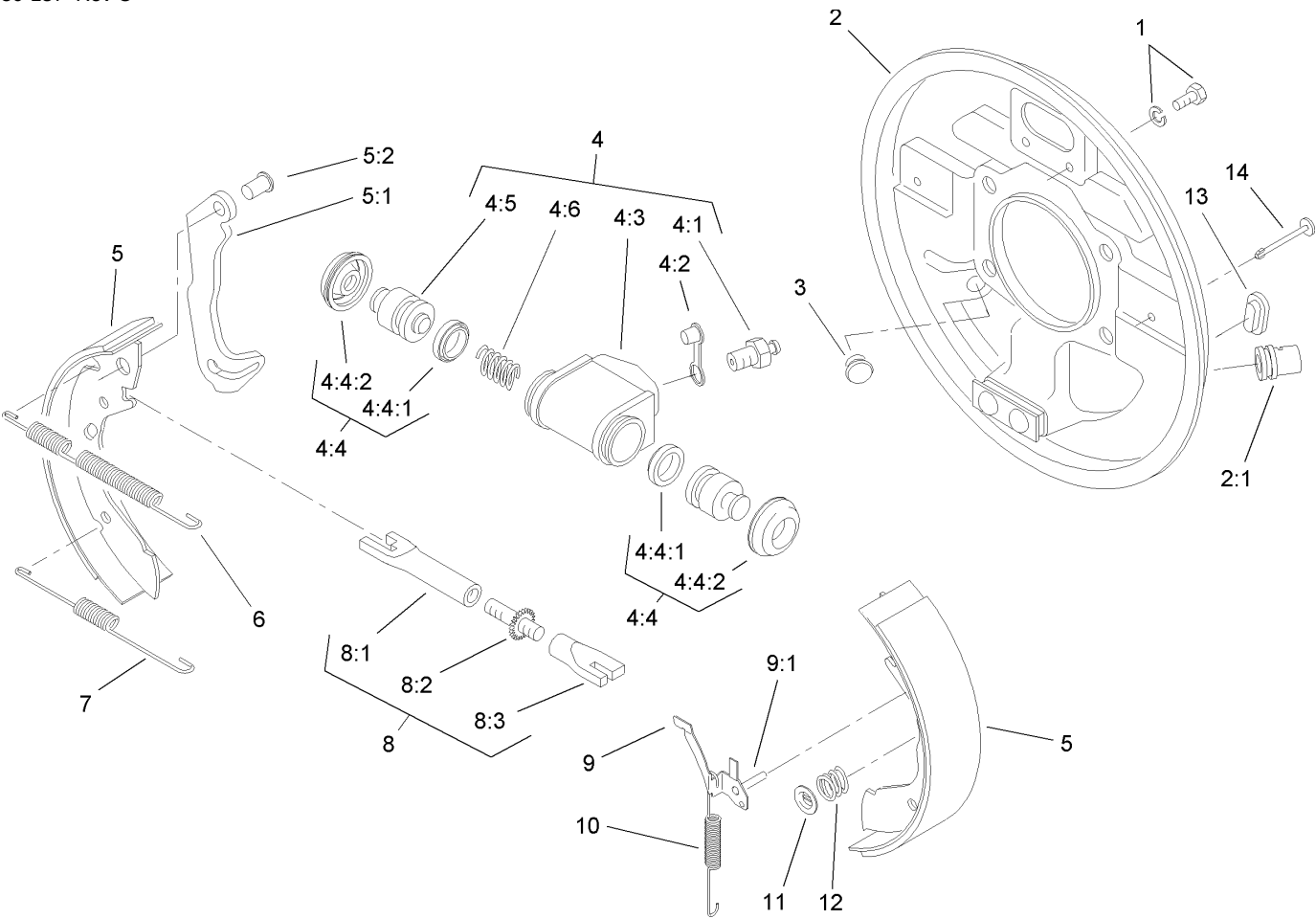
| Ref | Part No. | Qty. | Description               |
|-----|----------|------|---------------------------|
| 1   | 241-119  | 2    | Cap-Dust                  |
| 2   | 3220-7   | 2    | Nut-Jam                   |
| 3   | 93-0309  | 2    | Washer-Tab                |
| 4   | 23-7270  | 10   | Nut-Wheel                 |
| 5   |          | 2    | Tire And Wheel ASM        |
| 5:1 | 106-7862 | 1    | Tire                      |
| 5:2 | 87-5720  | 1    | Front Rim ASM             |
| 5:3 | 232-27   | 1    | Stem-Valve                |
| 6   | 93-7128  | 2    | Drum-Brake                |
| 7   | 87-5560  | 2    | Hub-Front                 |
| 8   | 87-8730  | 10   | Stud                      |
| 9   | 87-9170  | 1    | RH Front Brake ASM        |
| 10  | 87-9180  | 1    | LH Front Brake ASM        |
| 11  | 323-6    | 8    | Screw-HH                  |
| 12  | 3253-21  | 8    | Washer-Lock               |
| 13  | 106-6745 | 1    | Spindle-LH                |
| 14  | 106-6746 | 1    | Spindle-RH                |
| 15  | 87-3580  | 2    | Clip-Retainer             |
| 16  | 106-6747 | 2    | Bracket-Spindle           |
| 18  | 106-2327 | 2    | Tie Rod-Steering          |
| 19  | 87-3450  | 2    | Plug-Plate, Brake (Front) |
| 20  | 87-3310  | 2    | Clip-Cable, Brake         |
| 21  | 87-3590  | 2    | Seal-Bearing              |
| 22  | 254-106  | 2    | Cone-Bearing, Tapered     |

| Ref | Part No. | Qty. | Description           |
|-----|----------|------|-----------------------|
| 23  | 254-107  | 2    | Cup-Bearing, Tapered  |
| 24  | 254-72   | 2    | Bearing-Cup, Tapered  |
| 25  | 254-94   | 2    | Bearing-Cone, Tapered |
| 26  | 3272-12  | 2    | Pin-Cotter            |
| 27  | 93-0307  | 2    | Nut-Lock, Retainer    |
| 28  | 321-1    | 4    | Screw-HH              |
| 29  | 106-6694 | 2    | Rod End-Tie, RH       |
| 30  | 106-6695 | 2    | Rod End-Tie, LH       |
| 31  | 3220-11  | 2    | Nut-Jam               |
| 32  | 3218-21  | 2    | Nut-Jam               |
| 33  | 106-7970 | 1    | RH Brake Tube ASM     |
| 34  | 106-7971 | 1    | LH Brake Tube ASM     |



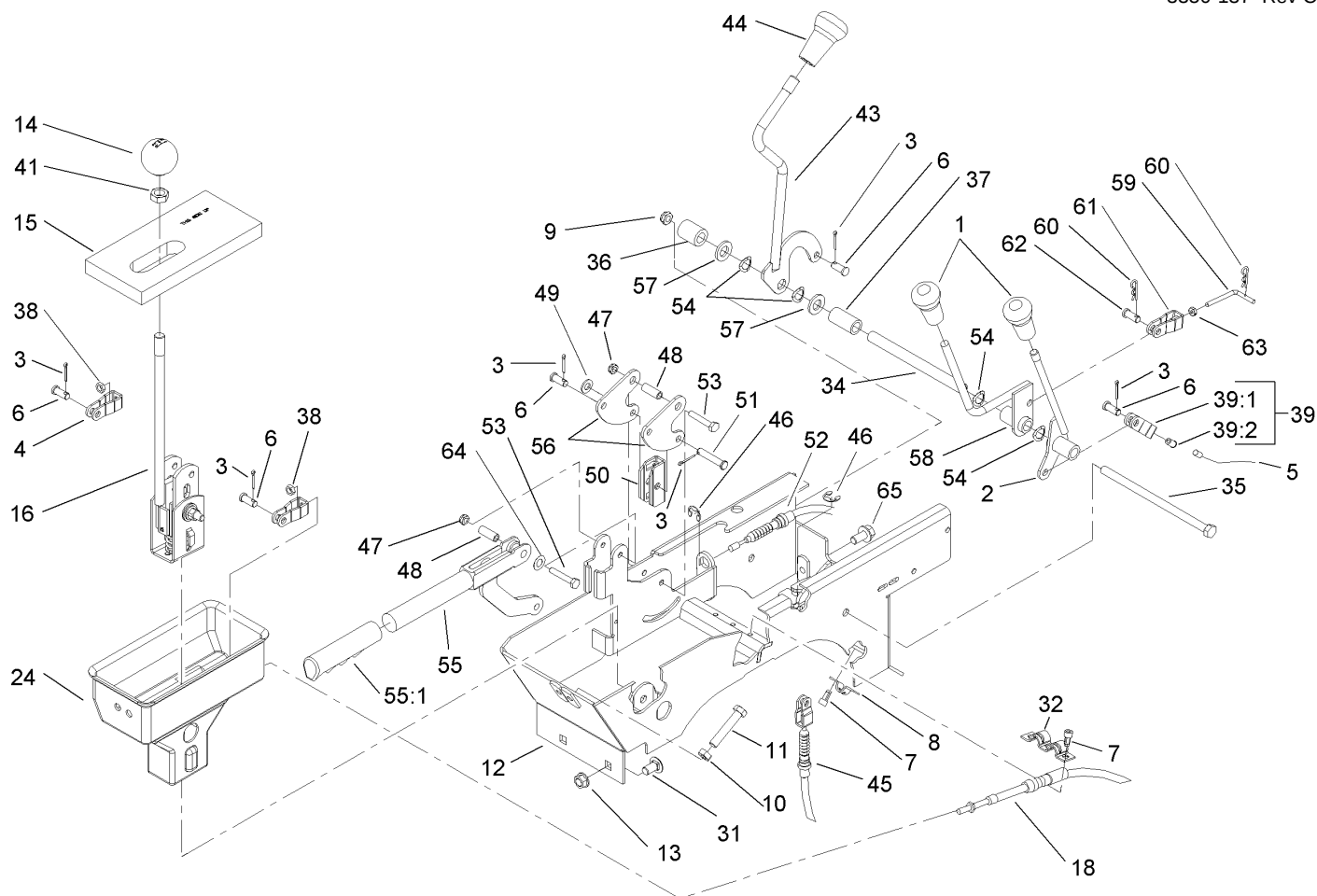
## RH Front Brake Assembly No. 87-9170

| Ref   | Part No. | Qty. | Description                     | Ref | Part No. | Qty. | Description            |
|-------|----------|------|---------------------------------|-----|----------|------|------------------------|
| 1     | 92-4135  | 2    | Bolt-Set                        | 10  | 92-4151  | 1    | Spring-Adjuster, RH    |
| 2     | 92-4100  | 1    | RH Backplate ASM                | 11  | 92-4131  | 2    | Washer-Hold Down, Shoe |
| 2:1   |          | 1    | Guide-Pipe                      | 12  | 92-4152  | 2    | Spring-Hold Down, Shoe |
| 3     | 92-4146  | 1    | Plunger ASM                     | 13  | 92-4134  | 2    | Plug-Inspection        |
| 4     | 92-4118  | 1    | Wheel Cylinder ASM              | 14  | 92-4133  | 2    | Pin-Hold Down, Shoe    |
| 4:1   | 92-4113  | 1    | Screw-Bleed                     |     |          |      |                        |
| 4:2   | 92-4114  | 1    | Cap-Screw, Bleed                |     |          |      |                        |
| 4:3   |          | 1    | Body                            |     |          |      |                        |
| 4:4   | 92-4119  | 1    | Seal Kit                        |     |          |      |                        |
| 4:4:1 |          | 2    | Seal-L Type                     |     |          |      |                        |
| 4:4:2 |          | 2    | Cover-Dust                      |     |          |      |                        |
| 4:5   |          | 2    | Piston                          |     |          |      |                        |
| 4:6   |          | 1    | Spring                          |     |          |      |                        |
| 5     | 92-4143  | 1    | Lined Shoe Kit                  |     |          |      |                        |
| 5:1   |          | 1    | Lever-Operating                 |     |          |      |                        |
| 5:2   |          | 1    | Pin                             |     |          |      |                        |
| 6     | 92-4148  | 1    | Spring-Return, Shoe (Upper, RH) |     |          |      |                        |
| 7     | 92-4149  | 1    | Spring-Return, Shoe (Lower)     |     |          |      |                        |
| 8     | 92-4145  | 1    | RH Adjustor ASM                 |     |          |      |                        |
| 8:1   |          | 1    | Pushrod-Female                  |     |          |      |                        |
| 8:2   |          | 1    | Bolt-Adjuster                   |     |          |      |                        |
| 8:3   |          | 1    | Sleeve-Adjuster                 |     |          |      |                        |
| 9     | 92-4124  | 1    | RH Pawl Lever ASM               |     |          |      |                        |
| 9:1   |          | 1    | Pin-Pawl                        |     |          |      |                        |



LH Front Brake Assembly No. 87-9180

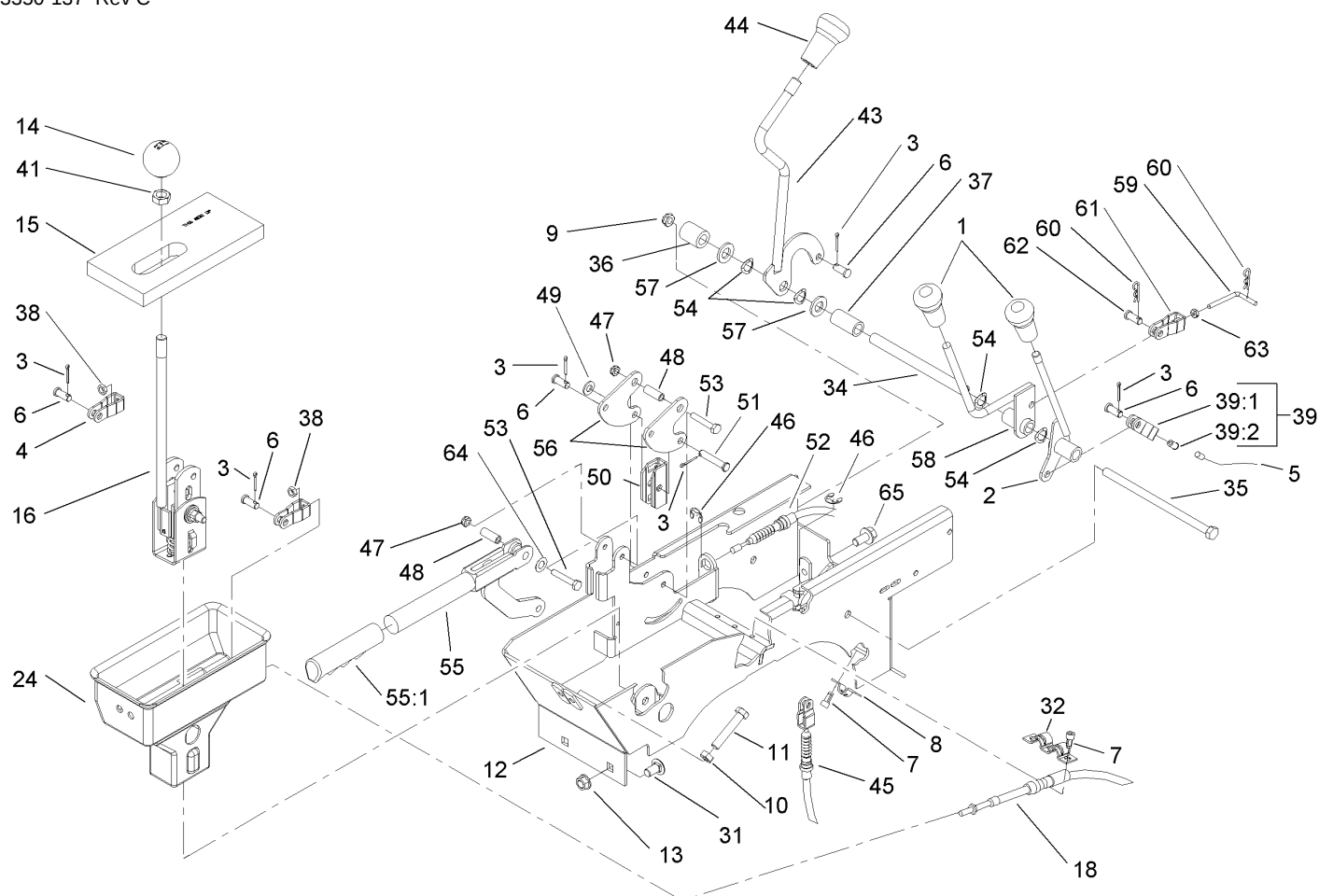
| Ref   | Part No. | Qty. | Description                     | Ref | Part No. | Qty. | Description            |
|-------|----------|------|---------------------------------|-----|----------|------|------------------------|
| 1     | 92-4135  | 2    | Bolt-Set                        | 10  | 92-4150  | 1    | Spring-Adjuster, LH    |
| 2     | 92-4136  | 1    | LH Backplate ASM                | 11  | 92-4131  | 2    | Washer-Hold Down, Shoe |
| 2:1   |          | 1    | Guide-Pipe                      | 12  | 92-4152  | 2    | Spring-Hold Down, Shoe |
| 3     | 92-4146  | 1    | Plunger ASM                     | 13  | 92-4134  | 2    | Plug-Inspection        |
| 4     | 92-4117  | 1    | Wheel Cylinder ASM              | 14  | 92-4133  | 2    | Pin-Hold Down, Shoe    |
| 4:1   | 92-4113  | 1    | Screw-Bleed                     |     |          |      |                        |
| 4:2   | 92-4114  | 1    | Cap-Screw, Bleed                |     |          |      |                        |
| 4:3   |          | 1    | Body                            |     |          |      |                        |
| 4:4   | 92-4119  | 1    | Seal Kit                        |     |          |      |                        |
| 4:4:1 |          | 2    | Seal-L Type                     |     |          |      |                        |
| 4:4:2 |          | 2    | Cover-Dust                      |     |          |      |                        |
| 4:5   |          | 2    | Piston                          |     |          |      |                        |
| 4:6   |          | 1    | Spring                          |     |          |      |                        |
| 5     | 92-4143  | 1    | Lined Shoe Kit                  |     |          |      |                        |
| 5:1   |          | 1    | Lever-Operating                 |     |          |      |                        |
| 5:2   |          | 1    | Pin                             |     |          |      |                        |
| 6     | 92-4147  | 1    | Spring-Return, Shoe (Upper, LH) |     |          |      |                        |
| 7     | 92-4149  | 1    | Spring-Return, Shoe (Lower)     |     |          |      |                        |
| 8     | 92-4144  | 1    | LH Adjuster ASM                 |     |          |      |                        |
| 8:1   |          | 1    | Pushrod-Female                  |     |          |      |                        |
| 8:2   |          | 1    | Bolt-Adjuster                   |     |          |      |                        |
| 8:3   |          | 1    | Sleeve-Adjuster                 |     |          |      |                        |
| 9     | 92-4123  | 1    | LH Pawl Lever ASM               |     |          |      |                        |
| 9:1   |          | 1    | Pin-Pawl                        |     |          |      |                        |



## Console Assembly

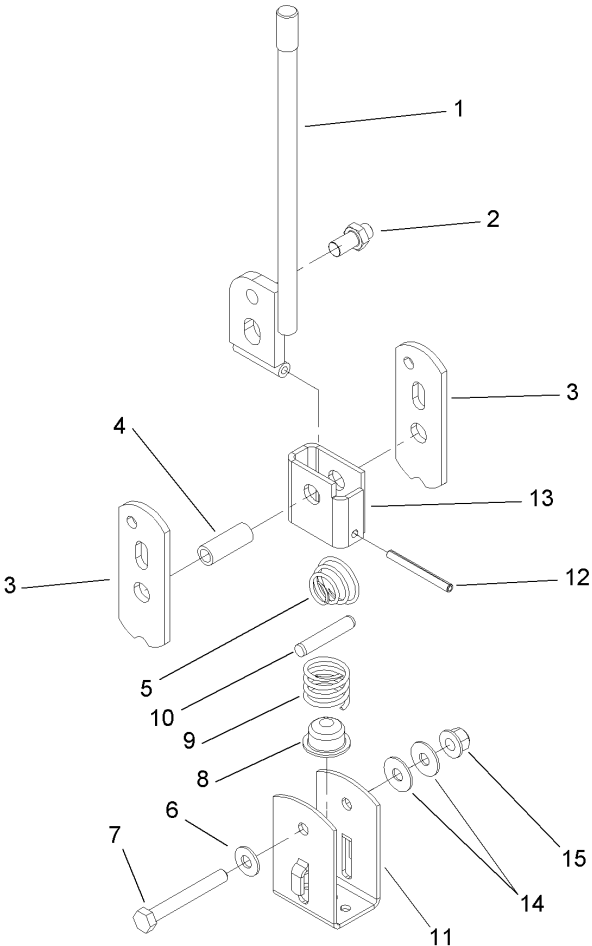
| Ref | Part No.    | Qty. | Description           |
|-----|-------------|------|-----------------------|
| 1   | 106-7903    | 2    | Knob-Control          |
| 2   | 106-7828    | 1    | Lever ASM             |
| 3   | 3272-6      | 6    | Pin-Cotter            |
| 4   | 87-2310     | 2    | Clevis-Cable          |
| 5   | 106-6698    | 1    | Cable-Hi-Low          |
| 6   | 283-62      | 5    | Pin-Clevis            |
| 7   | 65-5220     | 5    | Screw-Forming, Thread |
| 8   | 87-4340     | 1    | Clamp-Cable           |
| 9   | 3296-59     | 1    | Nut-Lock, NI          |
| 10  | 3217-7      | 2    | Nut-Hex               |
| 11  | 323-10      | 2    | Screw-HH              |
| 12  | 106-7819-03 | 1    | Lever Support ASM     |
| 13  | 3290-357    | 2    | Nut-HHF, Whiz         |
| 14  | 87-6720     | 1    | Knob-Shift            |
| 15  | 87-6570     | 1    | Seal-Boot, Lower      |
| 16  | 106-7887    | 1    | Shift ASM             |
| 18  | 87-4260     | 2    | Cable-Selector, Gear  |
| 24  | 106-2376    | 1    | Boot-Shift, Lower     |
| 31  | 3231-21     | 2    | Screw-CARR            |
| 32  | 87-4960     | 1    | Clamp-Cable           |
| 34  | 106-7833    | 1    | Spacer                |
| 35  | 323-36      | 1    | Screw-HH              |
| 36  | 66-6501     | 1    | Spacer-Wheel          |
| 37  | 106-7835    | 1    | Spacer                |

| Ref  | Part No. | Qty. | Description              |
|------|----------|------|--------------------------|
| 38   | 3220-1   | 2    | Nut-Jam                  |
| 39   | 87-7160  | 1    | Cable Clevis ASM         |
| 39:1 | 87-2310  | 1    | Clevis-Cable             |
| 39:2 | 32148-15 | 1    | Nut-Insert               |
| 41   | 3218-18  | 1    | Nut-Jam                  |
| 43   | 87-5030  | 1    | Lever-Lock, Differential |
| 44   | 106-7952 | 1    | Knob                     |
| 45   | 87-4460  | 1    | Cable-Lock, Differential |
| 46   | 32120-47 | 3    | Ring-Retaining, External |
| 47   | 3296-56  | 2    | Nut-Lock, NI             |
| 48   | 114402   | 2    | Spacer                   |
| 49   | 3256-23  | 1    | Washer-Flat              |
| 50   | 87-3480  | 1    | Bracket-Equalizer, Cable |
| 51   | 94-3829  | 1    | Pin-Clevis               |
| 52   | 106-6691 | 2    | Cable-Brake, Park        |
| 53   | 321-9    | 2    | Screw-HH                 |
| 54   | 3290-221 | 4    | Washer-Spring            |
| 55   | 104-6842 | 1    | Lever-Brake, Park        |
| 55:1 | 106-7972 | 1    | Grip-Handle              |
| 56   | 106-7814 | 2    | Bellcrank                |
| 57   | 33096-00 | 2    | Washer-Flat              |
| 58   | 106-7960 | 1    | HYD Lever ASM            |
| 59   | 106-7957 | 1    | Rod-Link                 |
| 60   | 3290-307 | 2    | Pin-Hair                 |



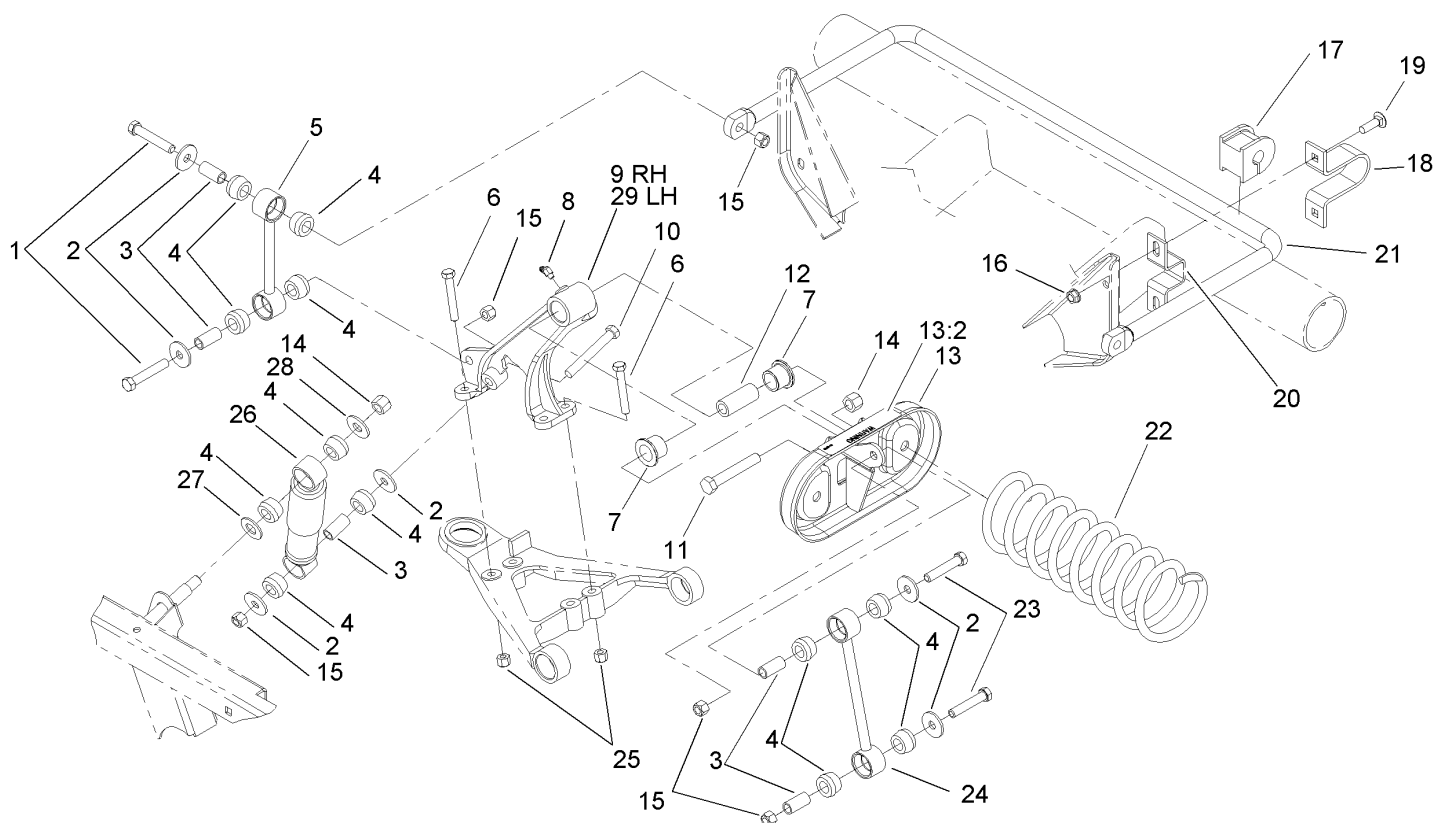
## Console Assembly (continued)

| Ref | Part No. | Qty. | Description   |
|-----|----------|------|---------------|
| 61  | 107-7966 | 1    | Clevis ASM    |
| 62  | 283-62   | 1    | Pin-Clevis    |
| 63  | 3219-14  | 1    | Nut-Hex       |
| 64  | 3290-477 | 1    | Washer-Curved |
| 65  | 3234-12  | 2    | Screw-HHF     |



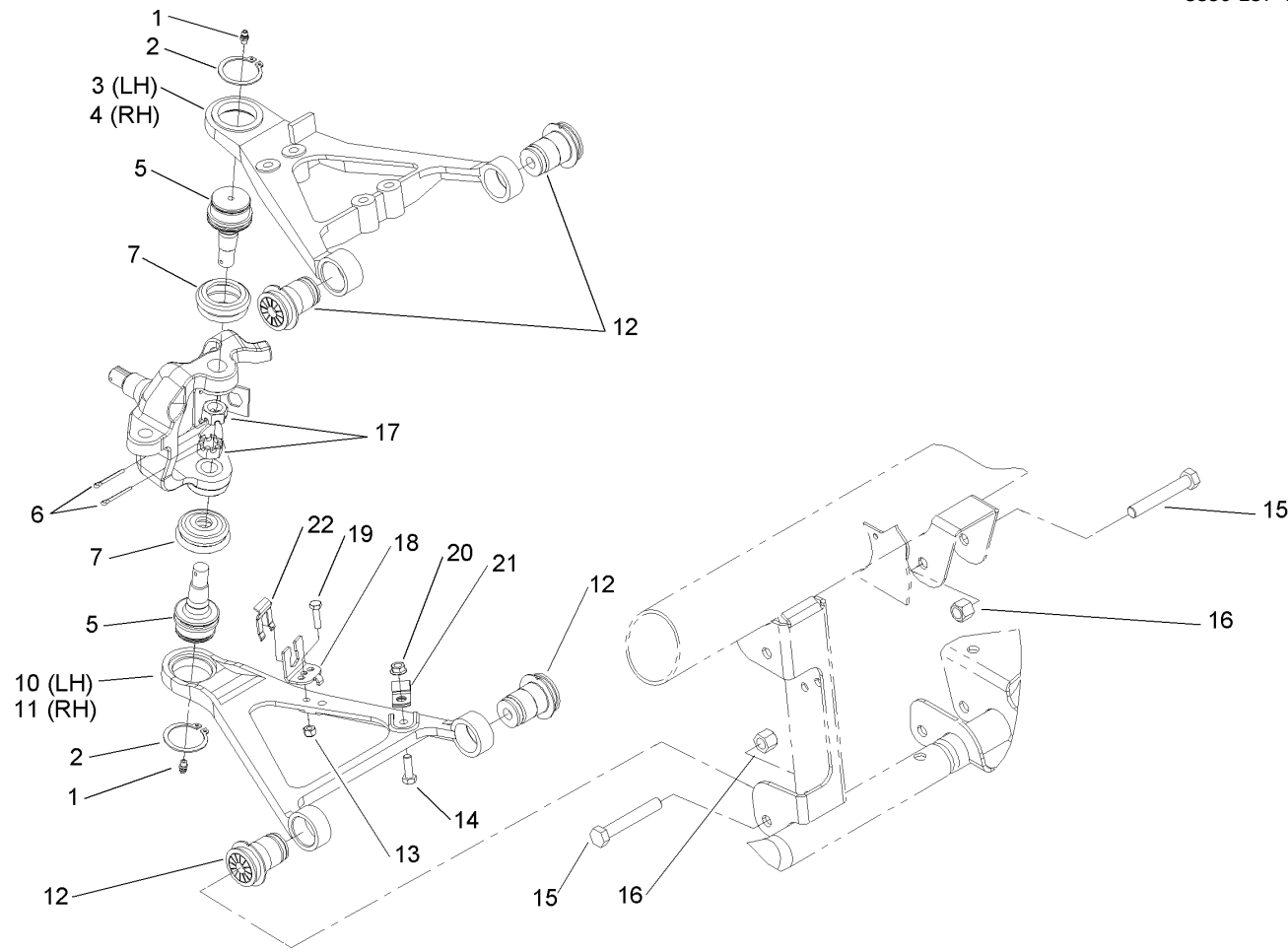
**Shift Assembly No. 106-7887**

| Ref | Part No. | Qty. | Description        |  |  |  |  |
|-----|----------|------|--------------------|--|--|--|--|
| 1   | 87-2040  | 1    | Shift Lever ASM    |  |  |  |  |
| 2   | 87-3650  | 1    | Pin-Shift          |  |  |  |  |
| 3   | 87-3540  | 2    | Link-Shift         |  |  |  |  |
| 4   | 87-2520  | 1    | Tube-Pivot         |  |  |  |  |
| 5   | 87-2900  | 1    | Spring-Compression |  |  |  |  |
| 6   | 87-8640  | 1    | Washer-Flat        |  |  |  |  |
| 7   | 322-12   | 1    | Screw-HH           |  |  |  |  |
| 8   | 87-3530  | 1    | Button-Shifter     |  |  |  |  |
| 9   | 87-3660  | 1    | Spring-Compression |  |  |  |  |
| 10  | 3290-507 | 1    | Pin-Dowel          |  |  |  |  |
| 11  | 87-3520  | 1    | Clevis             |  |  |  |  |
| 12  | 32121-48 | 1    | Pin-Spring         |  |  |  |  |
| 13  | 87-6040  | 1    | Bracket-Shifter    |  |  |  |  |
| 14  | 3290-456 | 2    | Washer-Belleville  |  |  |  |  |
| 15  | 3296-58  | 1    | Nut-Lock, NI       |  |  |  |  |



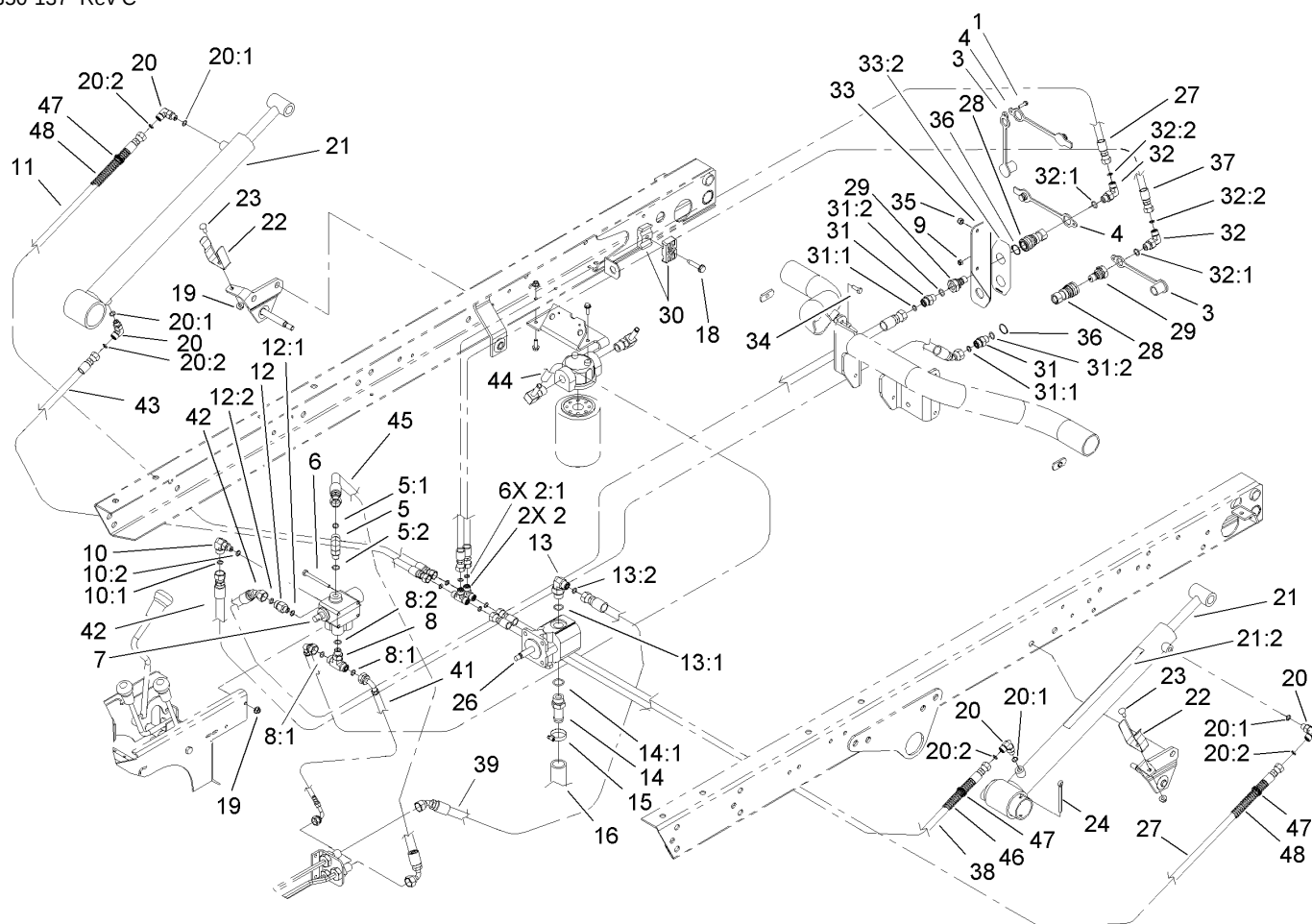
## Front Suspension Assembly

| Ref  | Part No.    | Qty. | Description            | Ref | Part No.    | Qty. | Description           |
|------|-------------|------|------------------------|-----|-------------|------|-----------------------|
| 1    | 324-10      | 4    | Screw-HH               | 24  | 106-2302-03 | 2    | Stabilizer Link ASM   |
| 2    | 87-5330     | 12   | Washer                 | 25  | 3296-39     | 8    | Nut-Lock, NI          |
| 3    | 87-3600     | 10   | Spacer-Absorber, Shock | 26  | 87-3110     | 2    | Absorber-Shock        |
| 4    | 87-3920     | 24   | Bushing                | 27  | 3256-27     | 2    | Washer-Flat           |
| 5    | 87-3860-03  | 2    | Anti-Sway Bar Link ASM | 28  | 3256-6      | 2    | Washer-Flat           |
| 6    | 323-12      | 8    | Screw-HH               | 29  | 87-0160-03  | 1    | Tower-Control Arm, LH |
| 7    | 33-3090     | 4    | Bushing                |     |             |      |                       |
| 8    | 302-11      | 2    | Fitting-Lube, 45 DEG   |     |             |      |                       |
| 9    | 87-0150-03  | 1    | Tower-Control Arm, RH  |     |             |      |                       |
| 10   | 324-13      | 2    | Screw-HH               |     |             |      |                       |
| 11   | 325-13      | 2    | Screw-HH               |     |             |      |                       |
| 12   | 87-2500     | 2    | Sleeve-Spring, Pivot   |     |             |      |                       |
| 13   | 105-7958    | 2    | Spring Cradle ASM      |     |             |      |                       |
| 13:2 | 93-9879     | 1    | Decal-Warning          |     |             |      |                       |
| 14   | 3296-23     | 4    | Nut-Lock, NI           |     |             |      |                       |
| 15   | 3296-48     | 10   | Nut-Lock, NI           |     |             |      |                       |
| 16   | 3290-357    | 4    | Nut-HHF, Whiz          |     |             |      |                       |
| 17   | 87-3910     | 2    | Bushing-Rubber         |     |             |      |                       |
| 18   | 87-4010-03  | 2    | Clamp-Bar, Sway        |     |             |      |                       |
| 19   | 3231-25     | 4    | Screw-CARR             |     |             |      |                       |
| 20   | 87-3890-03  | 2    | Bracket-Bar, Sway      |     |             |      |                       |
| 21   | 87-3850-03  | 1    | Bar-Sway, Anti         |     |             |      |                       |
| 22   | 105-4183-01 | 2    | Spring-Compression     |     |             |      |                       |
| 23   | 324-9       | 4    | Screw-HH               |     |             |      |                       |



# Front Control Arm Assembly

| Ref | Part No.   | Qty. | Description              |  |  |  |  |
|-----|------------|------|--------------------------|--|--|--|--|
| 1   | 302-5      | 4    | Fitting-Grease           |  |  |  |  |
| 2   | 32151-104  | 4    | Ring-Retaining, External |  |  |  |  |
| 3   | 93-7135-03 | 1    | Arm-Control, Top (RH)    |  |  |  |  |
| 4   | 93-7133-03 | 1    | Arm-Control, Top (LH)    |  |  |  |  |
| 5   | 87-1430    | 4    | Joint-Ball               |  |  |  |  |
| 6   | 3272-12    | 4    | Pin-Cotter               |  |  |  |  |
| 7   | 87-2420    | 4    | Seal-Joint, Ball         |  |  |  |  |
| 10  | 87-0210-03 | 1    | Arm-Control, Lower (RH)  |  |  |  |  |
| 11  | 87-0220-03 | 1    | Arm-Control, Lower (LH)  |  |  |  |  |
| 12  | 87-1450    | 8    | Bushing-Flange           |  |  |  |  |
| 13  | 3296-42    | 2    | Nut-Lock, NI             |  |  |  |  |
| 14  | 322-5      | 2    | Screw-HH                 |  |  |  |  |
| 15  | 325-13     | 8    | Screw-HH                 |  |  |  |  |
| 16  | 3296-23    | 8    | Nut-Lock, NI             |  |  |  |  |
| 17  | 32136-2    | 4    | Nut-SHH                  |  |  |  |  |
| 18  | 93-7070    | 2    | Bracket-Hose, Brake      |  |  |  |  |
| 19  | 321-6      | 2    | Screw-HH                 |  |  |  |  |
| 20  | 32128-20   | 2    | Nut-HF                   |  |  |  |  |
| 21  | 2412-10    | 2    | R-Clamp                  |  |  |  |  |
| 22  | 87-3580    | 2    | Clip-Retainer            |  |  |  |  |

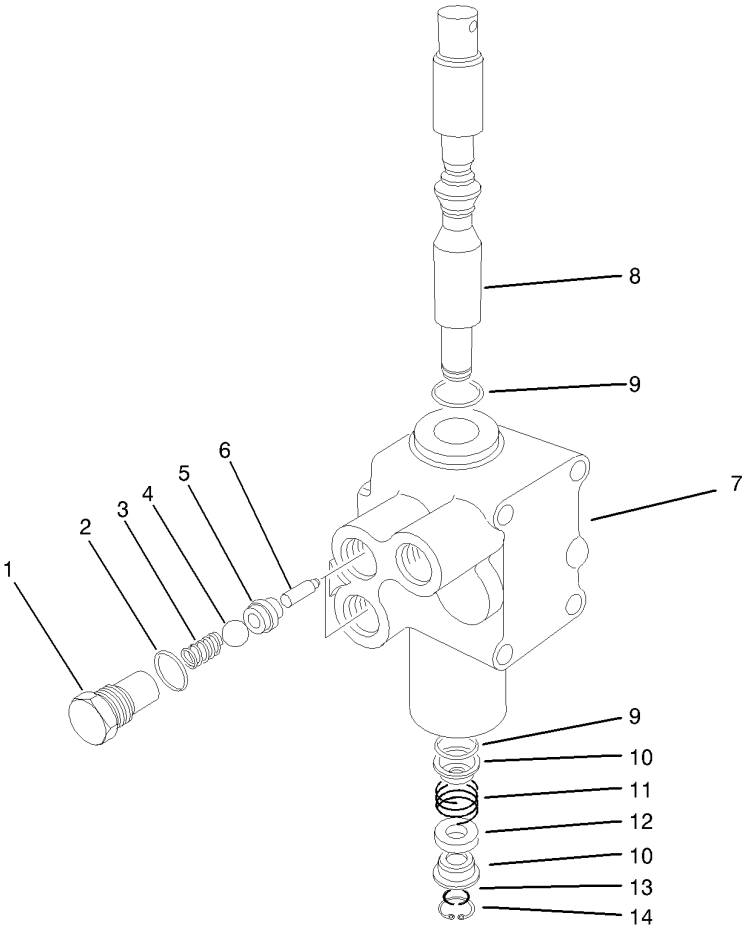


## Lift Valve and Hydraulic Assembly

| Ref  | Part No. | Qty. | Description         |
|------|----------|------|---------------------|
| 1    | 32105-13 | 1    | Screw-SHH           |
| 2    | 340-21   | 2    | Fitting             |
| 2:1  | 237-21   | 3    | O-Ring              |
| 3    | 106-7881 | 2    | Cap-Dust, HYD       |
| 4    | 106-7882 | 2    | Plug-Dust, HYD      |
| 5    | 340-77   | 1    | Fitting-HYD, 90 DEG |
| 5:1  | 237-22   | 1    | O-Ring              |
| 5:2  | 237-42   | 1    | O-Ring              |
| 6    | 321-14   | 2    | Screw-HH            |
| 7    | 43-1950  | 1    | Valve-Control, HYD  |
| 8    | 340-94   | 1    | Adapter             |
| 8:1  | 237-22   | 2    | O-Ring              |
| 8:2  | 237-42   | 1    | O-Ring              |
| 9    | 3296-2   | 1    | Nut-Lock            |
| 10   | 340-97   | 1    | Fitting-HYD, 90 DEG |
| 10:1 | 237-22   | 1    | O-Ring              |
| 10:2 | 237-78   | 1    | O-Ring              |
| 11   | 92-7564  | 1    | Hose ASM            |
| 12   | 340-88   | 1    | Adapter             |
| 12:1 | 237-22   | 1    | O-Ring              |
| 12:2 | 237-78   | 1    | O-Ring              |
| 13   | 340-18   | 1    | Fitting-HYD, 90 DEG |
| 13:1 | 237-79   | 1    | O-Ring              |
| 13:2 | 237-22   | 1    | O-Ring              |

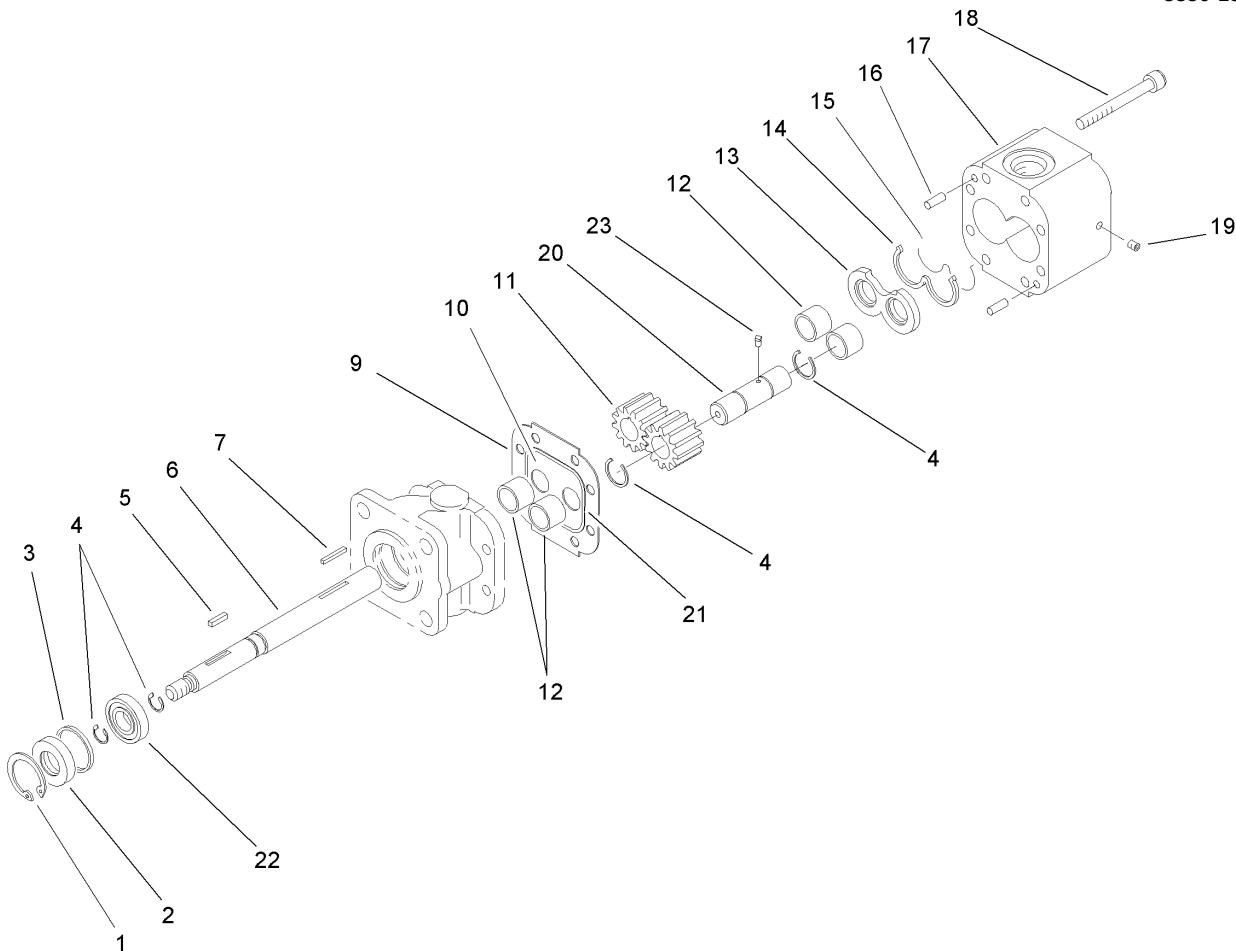
| Ref    | Part No. | Qty. | Description           |
|--------|----------|------|-----------------------|
| 14     | 354-136  | 1    | Fitting-HYD           |
| 14:1   | 237-80   | 1    | O-Ring                |
| 15     | 2412-34  | 1    | Clamp-Hose            |
| 16     | 87-3670  | 1    | Hose-Suction          |
| 18     | 32144-57 | 1    | Screw                 |
| 19     | 32128-33 | 4    | Nut-HF                |
| 20     | 340-132  | 4    | Fitting-HYD, 90 DEG   |
| 20:1   | 237-78   | 1    | O-Ring                |
| 20:2   | 237-21   | 1    | O-Ring                |
| 21     | 106-7939 | 2    | HYD Cylinder ASM      |
| 21:1:1 | 106-7941 | 1    | Seal Kit              |
| 21:2   | 93-9852  | 1    | Decal-Warning         |
| 22     | 87-3720  | 2    | Retainer-Cylinder     |
| 23     | 3229-1   | 2    | Screw-CARR            |
| 24     | 3272-37  | 2    | Pin-Cotter            |
| 26     | 106-6649 | 1    | Pump-Gear, HYD        |
| 27     | 104-3716 | 2    | HYD Hose ASM          |
| 28     | 106-7968 | 2    | Coupler-Quick, Female |
| 29     | 106-7969 | 2    | Coupler-Quick, Male   |
| 30     | 56-7976  | 2    | Clamp-Tube            |
| 31     | 340-2    | 2    | Fitting-Straight, HYD |
| 31:1   | 237-22   | 1    | O-Ring                |
| 31:2   | 237-42   | 1    | O-Ring                |
| 32     | 340-82   | 2    | Adapter               |





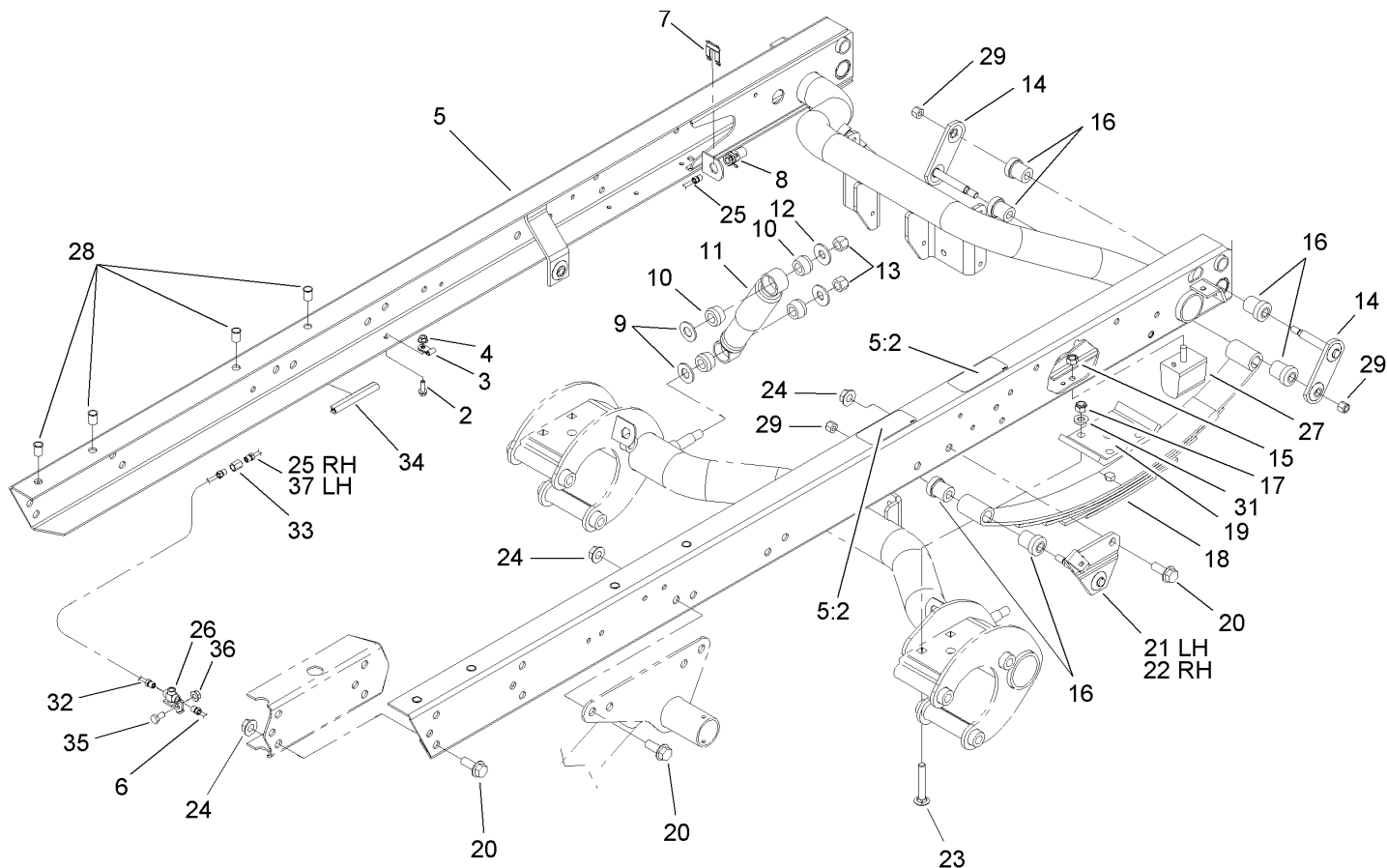
Hydraulic Valve Assembly No. 43-1950

| Ref | Part No. | Qty. | Description |  |  |  |  |
|-----|----------|------|-------------|--|--|--|--|
| 1   | 22-8330  | 2    | Plug        |  |  |  |  |
| 2   | 237-42   | 2    | O-Ring      |  |  |  |  |
| 3   | 22-8340  | 2    | Spring      |  |  |  |  |
| 4   | 22-8350  | 2    | Ball        |  |  |  |  |
| 5   | 22-8370  | 2    | Seat-Valve  |  |  |  |  |
| 6   | 22-8360  | 2    | Pin         |  |  |  |  |
| 7   |          | 1    | Body        |  |  |  |  |
| 8   | 22-8420  | 1    | Spool       |  |  |  |  |
| 9   | 22-8500  | 2    | O-Ring      |  |  |  |  |
| 10  | 22-8380  | 2    | Retainer    |  |  |  |  |
| 11  | 22-8410  | 1    | Spring      |  |  |  |  |
| 12  | 23-3030  | 1    | Spacer      |  |  |  |  |
| 13  | 22-8480  | 1    | Ring-Snap   |  |  |  |  |
| 14  | 22-8490  | 1    | Ring-Snap   |  |  |  |  |



Hydraulic Pump Assembly No. 106-6649

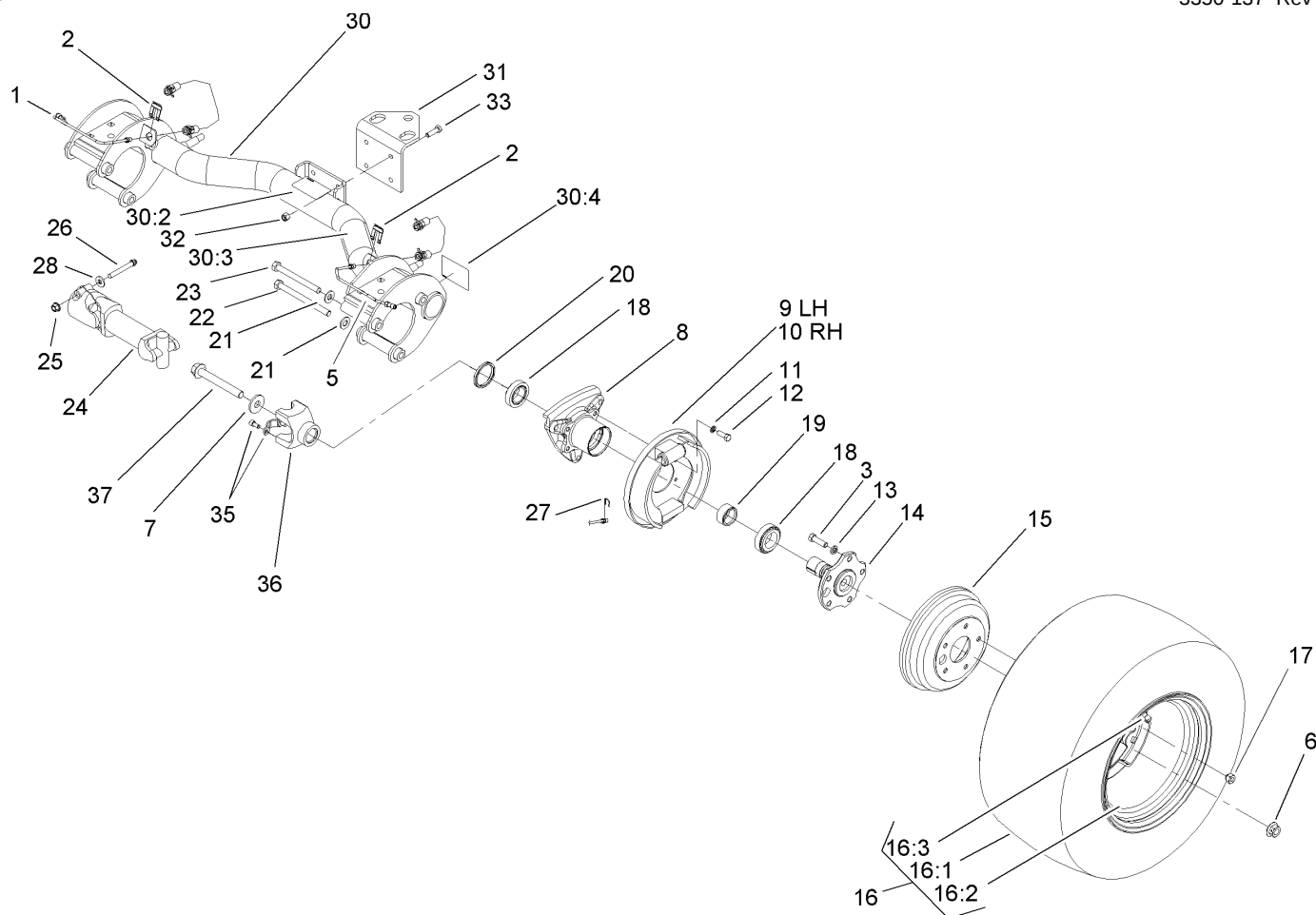
| Ref | Part No. | Qty. | Description                  |  |  |  |  |
|-----|----------|------|------------------------------|--|--|--|--|
| 1   | 32151-41 | 1    | Ring-Snap                    |  |  |  |  |
| 2   | 92-2195  | 1    | Seal-Oil                     |  |  |  |  |
| 3   | 92-2186  | 1    | Spacer                       |  |  |  |  |
| 4   | 92-2178  | 4    | Ring-Crescent                |  |  |  |  |
| 5   | 92-2179  | 1    | Key-Square                   |  |  |  |  |
| 6   | 92-2189  | 1    | Shaft-Drive                  |  |  |  |  |
| 7   | 92-2177  | 1    | Pin-Shear                    |  |  |  |  |
| 9   | 92-2182  | 1    | Plate-Seal                   |  |  |  |  |
| 10  | 92-2183  | 1    | Plate-Wear                   |  |  |  |  |
| 11  | 92-2175  | 2    | Gear                         |  |  |  |  |
| 12  | 92-2192  | 4    | Bearing                      |  |  |  |  |
| 13  | 92-2181  | 1    | Plate-Pressure               |  |  |  |  |
| 14  | 92-2197  | 1    | Seal-Back Up, Pressure Plate |  |  |  |  |
| 15  | 92-2196  | 1    | Seal-Plate, Pressure         |  |  |  |  |
| 16  | 92-2176  | 2    | Pin-Shear                    |  |  |  |  |
| 17  | 92-2187  | 1    | Housing-Gear, End            |  |  |  |  |
| 18  | 92-2173  | 4    | Screw                        |  |  |  |  |
| 19  | 92-2185  | 1    | Plug                         |  |  |  |  |
| 20  | 92-2190  | 1    | Shaft-Idler                  |  |  |  |  |
| 21  | 92-2198  | 1    | Seal-Plate, Wear             |  |  |  |  |
| 22  | 92-2191  | 1    | Bearing-Ball                 |  |  |  |  |
| 23  | 92-2199  | 1    | Key-Ball                     |  |  |  |  |



## Rear Frame Assembly

| Ref | Part No.   | Qty. | Description            |
|-----|------------|------|------------------------|
| 2   | 3234-4     | 4    | Screw-HHF              |
| 3   | 2412-149   | 4    | Clamp-Hose             |
| 4   | 32128-33   | 4    | Nut-HF                 |
| 5   | 105-7959   | 1    | Frame Channel ASM      |
| 5:2 | 93-8071    | 2    | Decal-Surface, Hot     |
| 6   | 94-3843    | 1    | LH Rear Brake Tube ASM |
| 7   | 87-3580    | 2    | Clip-Retainer          |
| 8   | 87-4100    | 2    | Hose-Brake, Rear       |
| 9   | 3256-27    | 4    | Washer-Flat            |
| 10  | 87-3920    | 8    | Bushing                |
| 11  | 87-3110    | 2    | Absorber-Shock         |
| 12  | 3256-6     | 4    | Washer-Flat            |
| 13  | 3296-23    | 4    | Nut-Lock, NI           |
| 14  | 87-3980    | 4    | Shackle ASM            |
| 15  | 48-9520    | 2    | Nut                    |
| 16  | 87-4760    | 12   | Bushing-Rubber         |
| 17  | 3296-76    | 8    | Nut-Lock, NI           |
| 18  | 87-1490    | 2    | Spring-Leaf, Rear      |
| 19  | 87-7470-03 | 2    | Plate-Spring, Clamp    |
| 20  | 3234-38    | 24   | Screw-HHF              |
| 21  | 87-3960    | 1    | LH Spring Mount ASM    |
| 22  | 87-3940    | 1    | RH Spring Mount ASM    |
| 23  | 3232-17    | 8    | Screw-CARR             |
| 24  | 32128-23   | 24   | Nut-HF                 |

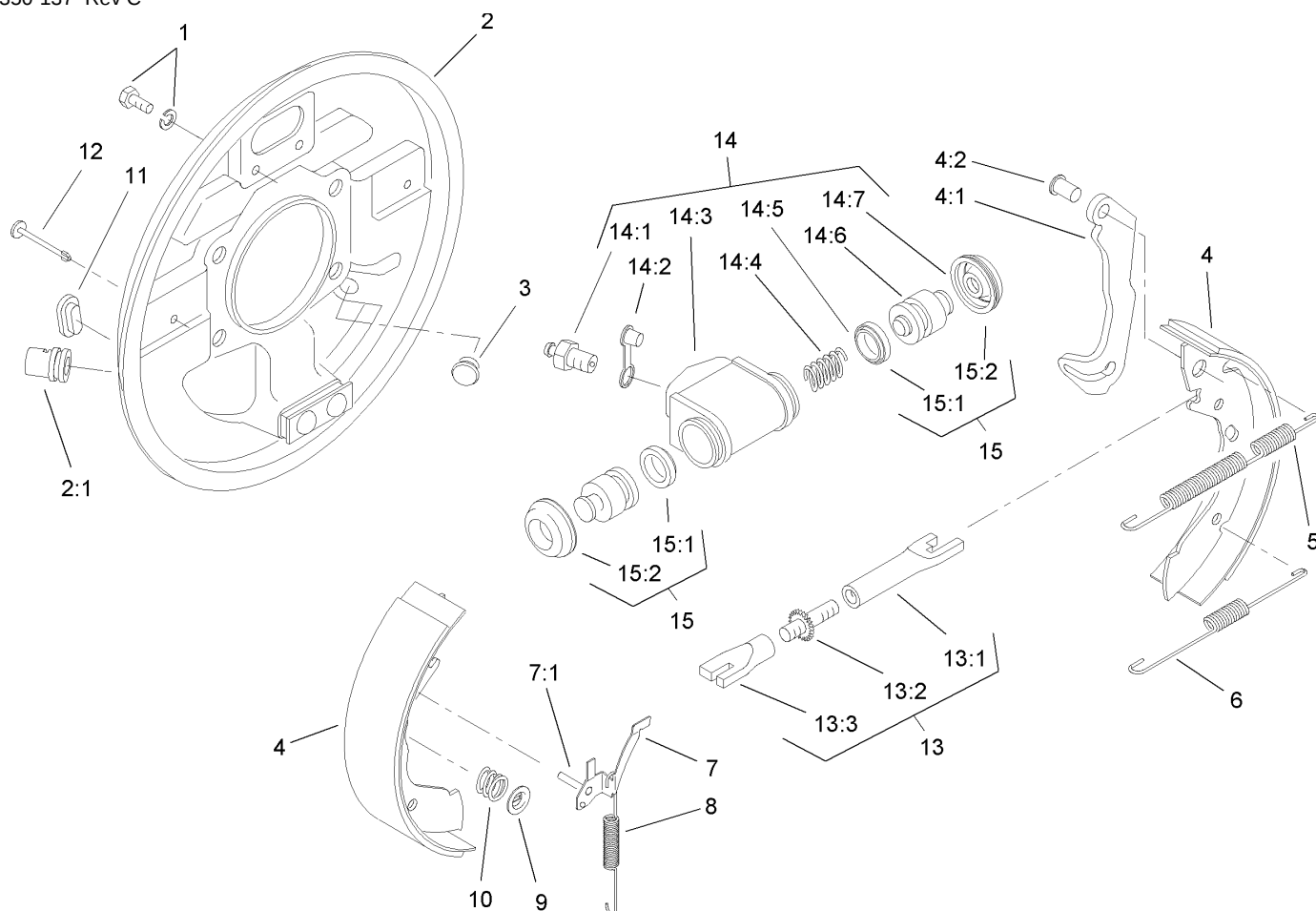
| Ref | Part No. | Qty. | Description            |
|-----|----------|------|------------------------|
| 25  | 94-3846  | 1    | RH Rear Brake Tube ASM |
| 26  | 87-3560  | 1    | Tee                    |
| 27  | 87-3470  | 2    | Bumper-Axle, Rear      |
| 28  | 32148-9  | 8    | Insert-Nut             |
| 29  | 3296-39  | 6    | Nut-Lock, NI           |
| 31  | 87-7480  | 8    | Washer                 |
| 32  | 94-3845  | 1    | RH Rear Brake Tube ASM |
| 33  | 87-3570  | 2    | Union                  |
| 34  | 43-4300  | 1    | Trim-Frame, Rear       |
| 35  | 322-2    | 1    | Screw-HH               |
| 36  | 32128-20 | 1    | Nut-HF                 |
| 37  | 94-3844  | 1    | LH Rear Brake Tube ASM |



## Rear Axle Assembly

| Ref  | Part No.    | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 87-4090     | 1    | RH Rear Brake Tube ASM |
| 2    | 87-3580     | 2    | Clip-Retainer          |
| 3    | 87-2080     | 10   | Bolt-Hex, TAP          |
| 5    | 87-4080     | 1    | LH Rear Brake Tube ASM |
| 6    | 105-1764    | 2    | Nut-Flange, Side Lock  |
| 7    | 104-9216    | 2    | Washer-Hardened        |
| 8    | 87-2240     | 2    | Housing-Axle           |
| 9    | 93-7126     | 1    | LH Rear Brake ASM      |
| 10   | 93-7125     | 1    | RH Rear Brake ASM      |
| 11   | 3253-21     | 8    | Washer-Lock            |
| 12   | 323-6       | 8    | Screw-HH               |
| 13   | 3253-6      | 10   | Washer-Lock            |
| 14   | 105-1717-03 | 2    | Axle-Stub              |
| 15   | 93-7128     | 2    | Drum-Brake             |
| 16   |             | 2    | Tire And Wheel ASM     |
| 16:1 | 106-7868    | 1    | Tire                   |
| 16:2 | 87-6750     | 1    | Wheel                  |
| 16:3 | 232-27      | 1    | Stem-Valve             |
| 17   | 23-7270     | 10   | Nut-Wheel              |
| 18   | 87-1970     | 2    | Bearing                |
| 19   | 87-4060     | 2    | Spacer-Bearing, Wheel  |
| 20   | 87-3590     | 2    | Seal-Bearing           |
| 21   | 87-7270     | 6    | Washer-Thrust          |
| 22   | 325-20      | 5    | Screw-HH               |

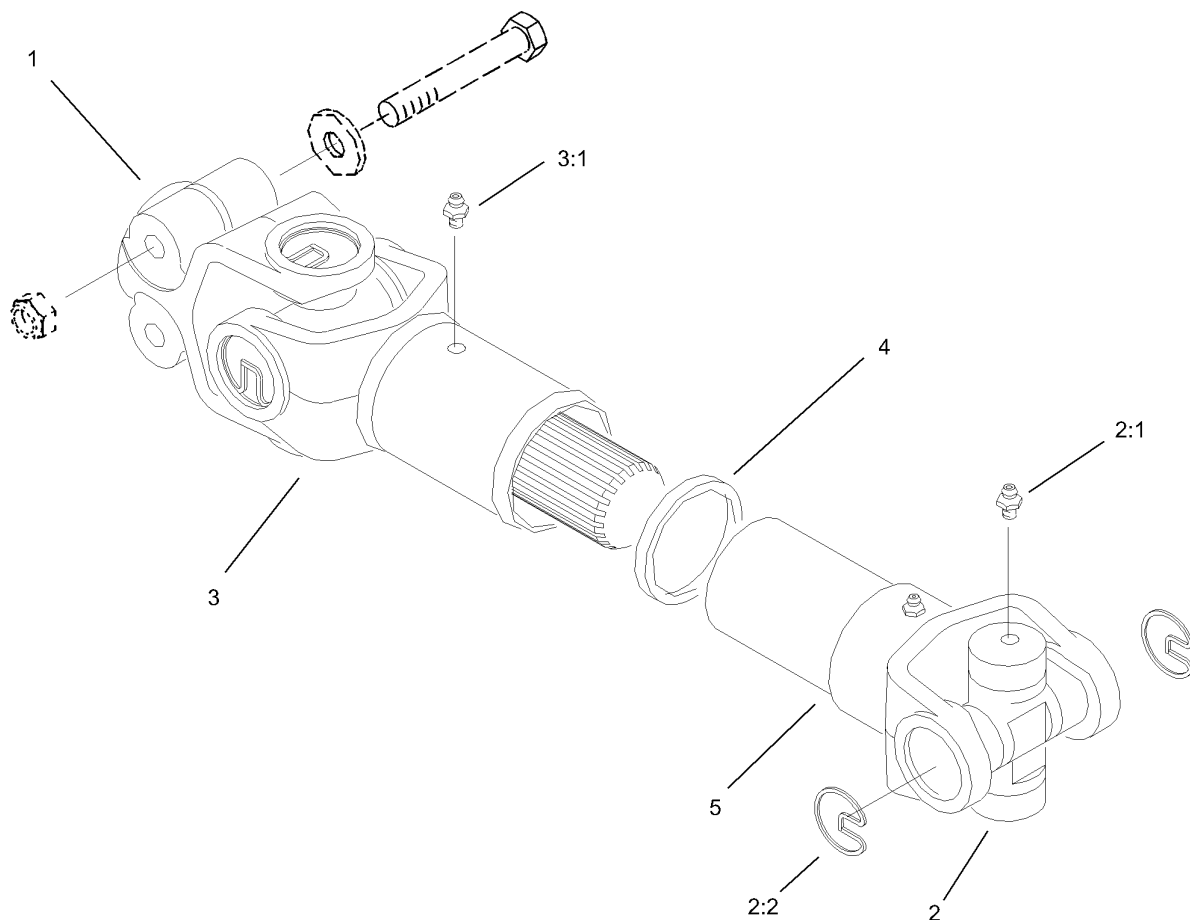
| Ref  | Part No.   | Qty. | Description       |
|------|------------|------|-------------------|
| 23   | 325-19     | 1    | Screw-HH          |
| 24   | 98-2918    | 2    | Driveshaft ASM    |
| 25   | 32128-36   | 4    | Nut-HF            |
| 26   | 98-2939    | 4    | Screw-Cap         |
| 27   | 87-3310    | 2    | Clip-Cable, Brake |
| 28   | 80-6990    | 4    | Washer-Hardened   |
| 30   | 105-7961   | 1    | Rear Axle ASM     |
| 30:2 | 93-9442    | 1    | Decal-Atf         |
| 30:3 | 93-9862    | 1    | Decal-Danger      |
| 30:4 | 93-9449    | 2    | Decal-Driveshaft  |
| 31   | 92-5951-03 | 1    | Angle-Hitch       |
| 32   | 3296-39    | 4    | Nut-Lock, NI      |
| 33   | 323-7      | 4    | Screw-HH          |
| 35   | 92-4189    | 2    | Strap Kit         |
| 36   | 92-4190    | 2    | Yoke              |
| 37   | 105-1763   | 2    | Screw-HHF         |



## Rear Brake Assembly No. 93-7125 (Right) and 93-7126 (Left)

| Ref  | Part No. | Qty. | Description                     |
|------|----------|------|---------------------------------|
| 1    | 92-4135  | 2    | Bolt-Set                        |
| 2    | 92-4100  | 1    | RH Backplate ASM                |
| 2    | 92-4136  | 1    | LH Backplate ASM                |
| 2:1  |          | 1    | Guide-Pipe                      |
| 3    | 92-4146  | 1    | Plunger ASM                     |
| 4    | 92-4143  | 1    | Lined Shoe Kit                  |
| 4:1  |          | 1    | Lever-Operating                 |
| 4:2  |          | 1    | Pin                             |
| 5    | 92-4147  | 1    | Spring-Return, Shoe (Upper, LH) |
| 5    | 92-4148  | 1    | Spring-Return, Shoe (Upper, RH) |
| 6    | 92-4149  | 1    | Spring-Return, Shoe (Lower)     |
| 7    | 92-4124  | 1    | RH Pawl Lever ASM               |
| 7    | 92-4123  | 1    | LH Pawl Lever ASM               |
| 7:1  |          | 1    | Pin-Pawl                        |
| 8    | 92-4150  | 1    | Spring-Adjuster, LH             |
| 8    | 92-4151  | 1    | Spring-Adjuster, RH             |
| 9    | 92-4131  | 2    | Washer-Hold Down, Shoe          |
| 10   | 92-4152  | 2    | Spring-Hold Down, Shoe          |
| 11   | 92-4134  | 1    | Plug-Inspection                 |
| 12   | 92-4133  | 2    | Pin-Hold Down, Shoe             |
| 13   | 92-4145  | 1    | RH Adjustor ASM                 |
| 13   | 92-4144  | 1    | LH Adjustor ASM                 |
| 13:1 |          | 1    | Pushrod-Female                  |
| 13:2 |          | 1    | Bolt-Adjuster                   |

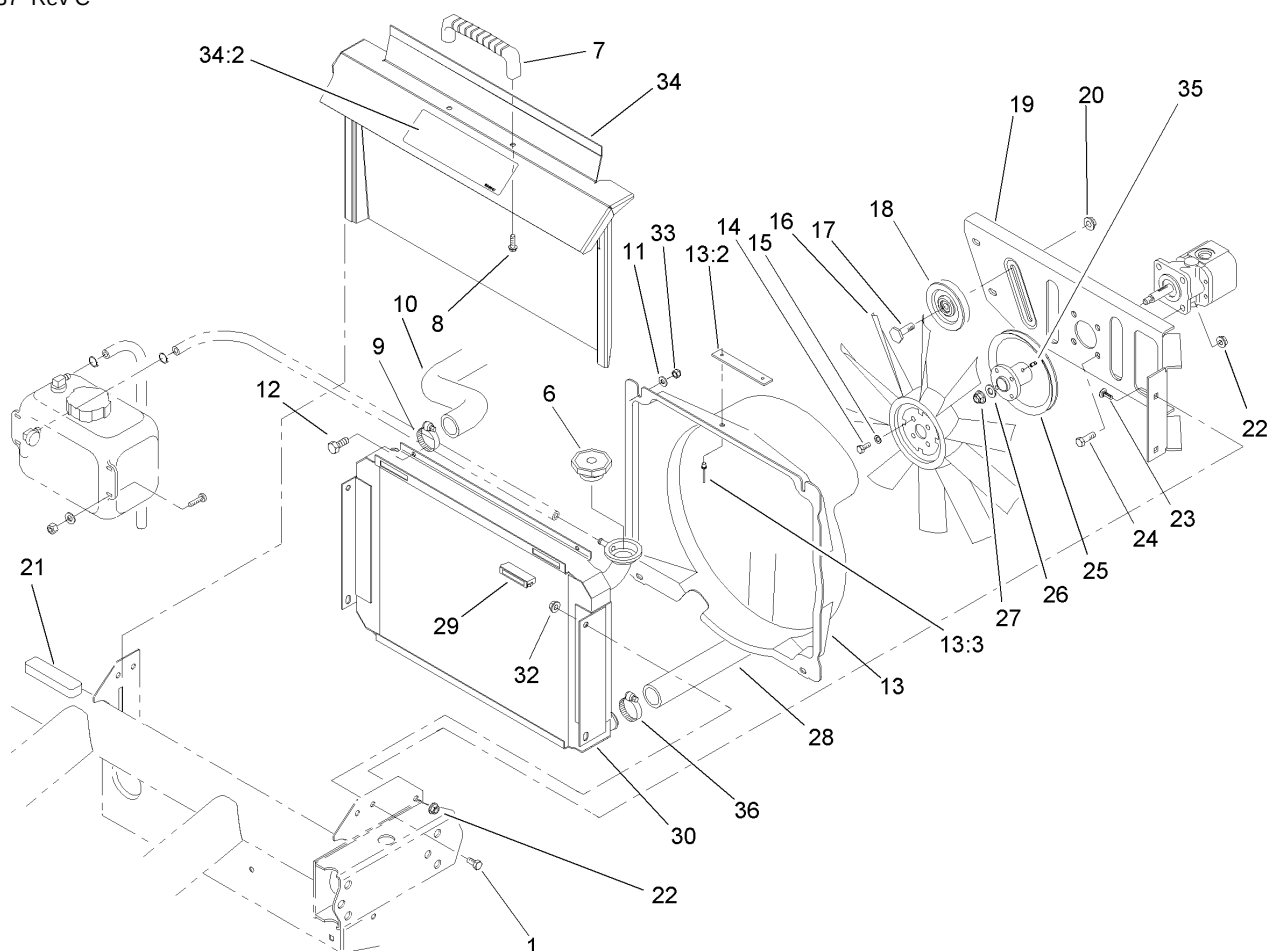
| Ref  | Part No. | Qty. | Description           |
|------|----------|------|-----------------------|
| 13:3 |          | 1    | Sleeve-Adjuster       |
| 14   | 92-4141  | 1    | RH Wheel Cylinder ASM |
| 14   | 92-4140  | 1    | LH Wheel Cylinder ASM |
| 14:1 | 92-4137  | 1    | Screw-Bleed           |
| 14:2 | 92-4114  | 1    | Cap-Screw, Bleed      |
| 14:3 |          | 1    | Body                  |
| 14:4 |          | 1    | Spring                |
| 14:5 |          | 2    | Seal-L Type           |
| 14:6 |          | 2    | Piston                |
| 14:7 |          | 2    | Cover-Dust            |
| 15   | 92-4142  | 1    | Seal Kit              |
| 15:1 |          | 2    | Seal-L Type           |
| 15:2 |          | 2    | Cover-Dust            |



## Driveshaft Assembly No. 98-2918

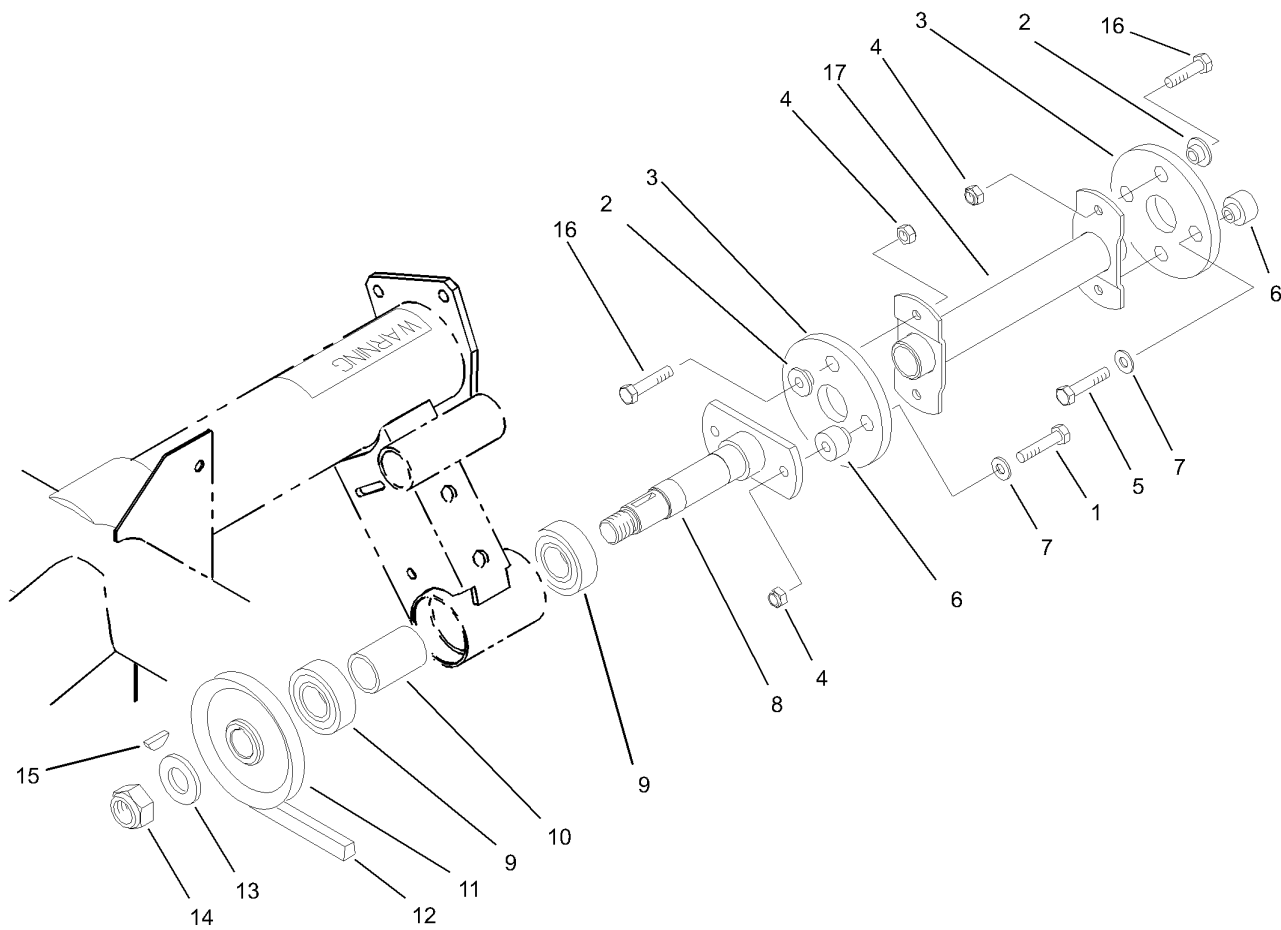
| Ref | Part No. | Qty. | Description               |
|-----|----------|------|---------------------------|
| 1   | 98-2940  | 1    | Yoke                      |
| 2   | 92-4187  | 2    | Cross And Bearing Kit     |
| 2:1 | 302-58   | 2    | Fitting-Grease            |
| 2:2 | 92-4188  | 2    | Ring-Snap                 |
| 3   | 92-4179  | 1    | Yoke-Tube, Shaft And Seal |
| 3:1 | 302-5    | 1    | Fitting-Grease            |
| 4   | 92-4180  | 1    | Seal                      |
| 5   | 92-4182  | 1    | Yoke And Hub              |

|  |  |  |  |
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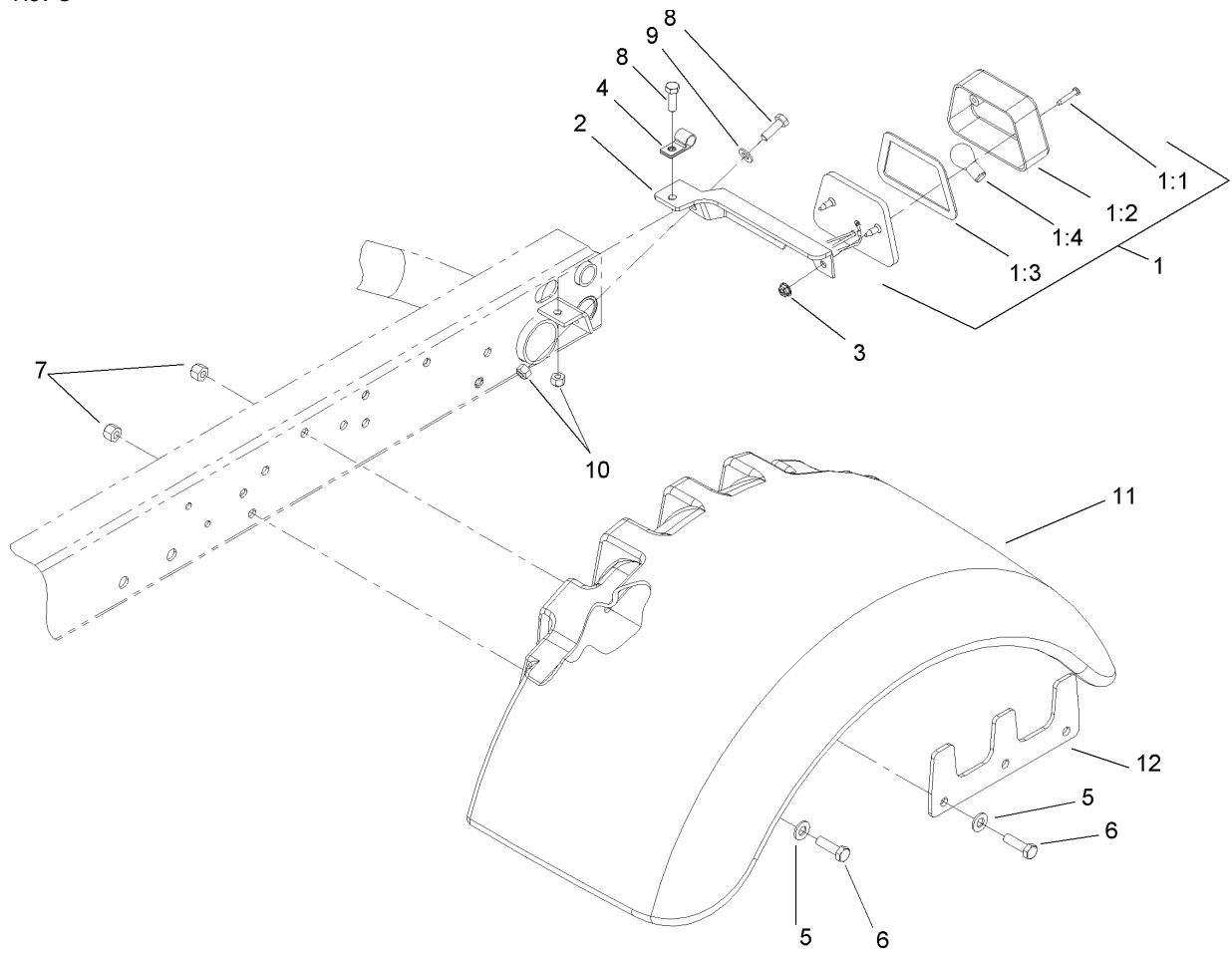
## Radiator and Hydraulic Pump Assembly

| Ref  | Part No.   | Qty. | Description          | Ref  | Part No. | Qty. | Description          |
|------|------------|------|----------------------|------|----------|------|----------------------|
| 1    | 322-2      | 4    | Screw-HH             | 27   | 3296-5   | 1    | Nut-Lock             |
| 6    | 66-3240    | 1    | Cap-Radiator         | 28   | 105-1725 | 1    | Hose-Radiator, Lower |
| 7    | 65-5100    | 1    | Handle-Door          | 29   | 58-4250  | 2    | Catch-Magnetic       |
| 8    | 46-8091    | 2    | Screw-HWH            | 30   | 93-7051  | 1    | Radiator             |
| 9    | 2412-34    | 1    | Clamp-Hose           | 32   | 32128-20 | 4    | Nut-HF               |
| 10   | 105-1724   | 1    | Hose-Radiator, Upper | 33   | 3296-42  | 4    | Nut-Lock, NI         |
| 11   | 3256-22    | 4    | Washer-Flat          | 34   | 105-4223 | 1    | Radiator Cover ASM   |
| 12   | 321-4      | 4    | Screw-HH             | 34:2 | 93-9447  | 1    | Decal-Caution        |
| 13   | 105-7956   | 1    | Fan Shroud ASM       | 35   | 3245-31  | 1    | Screw-HSH            |
| 13:2 | 98-9335    | 1    | Plate-Warning, Fan   | 36   | 2412-3   | 1    | Clamp-Hose           |
| 13:3 | 3290-271   | 2    | Rivet-Pop            |      |          |      |                      |
| 14   | 321-3      | 4    | Screw-HH             |      |          |      |                      |
| 15   | 3253-3     | 4    | Washer-Lock          |      |          |      |                      |
| 16   | 84-1880    | 1    | Fan                  |      |          |      |                      |
| 17   | 32141-86   | 1    | Screw-Leveler        |      |          |      |                      |
| 18   | 63-8140    | 1    | Pulley-Idler         |      |          |      |                      |
| 19   | 93-7088-03 | 1    | Plate-Mount, Pump    |      |          |      |                      |
| 20   | 3290-357   | 1    | Nut-HHF, Whiz        |      |          |      |                      |
| 21   | 87-9810    | 1    | Foam-Overflow, Tank  |      |          |      |                      |
| 22   | 3296-29    | 8    | Nut-Lock, NI         |      |          |      |                      |
| 23   | 3230-23    | 4    | Screw-CARR           |      |          |      |                      |
| 24   | 322-5      | 4    | Screw-HH             |      |          |      |                      |
| 25   | 94-5237    | 1    | Fan Hub ASM          |      |          |      |                      |
| 26   | 3256-45    | 1    | Washer-Flat          |      |          |      |                      |



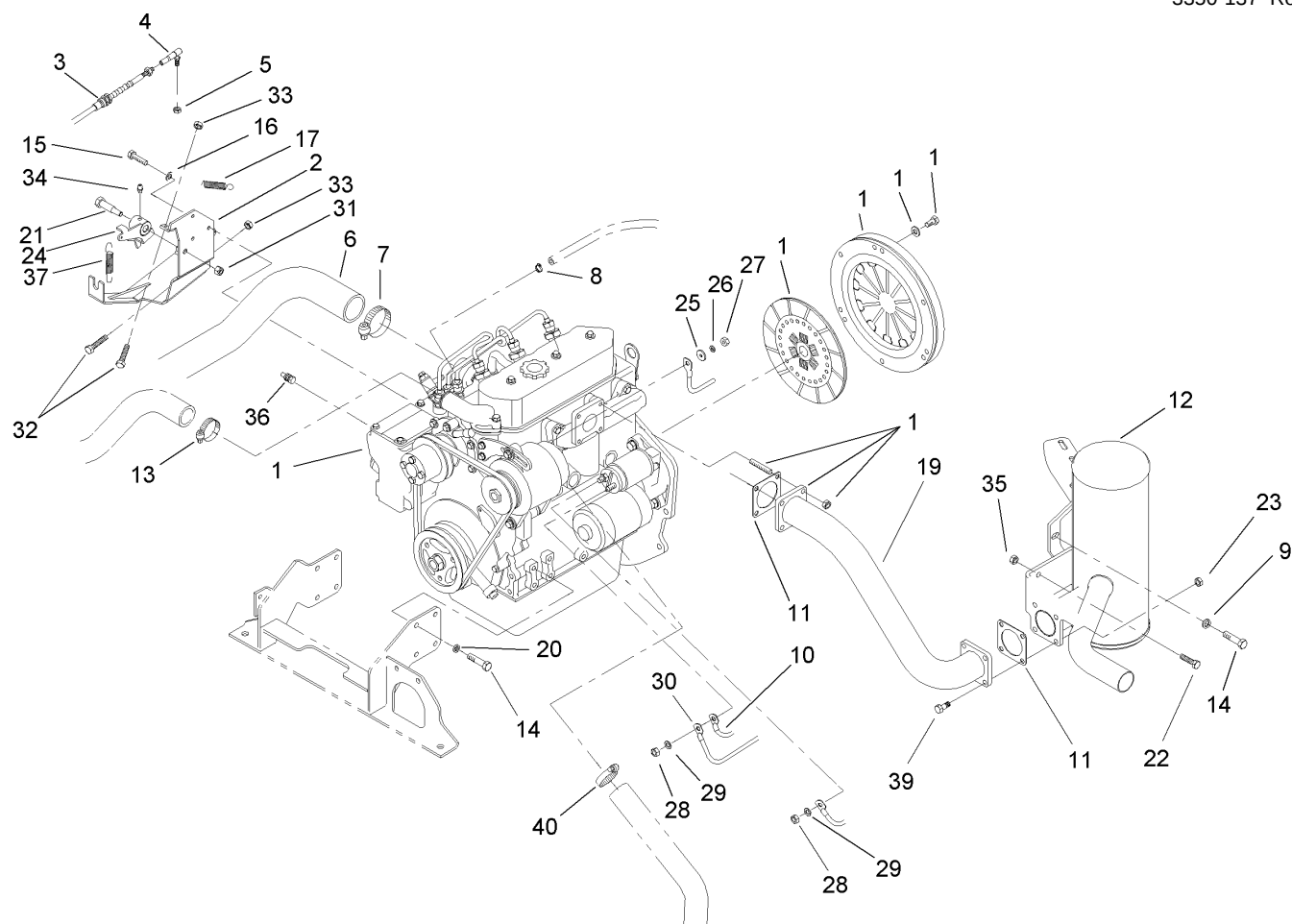
Fan and Hydraulic Pump Drive Assembly

| Ref | Part No.   | Qty. | Description             |  |  |  |  |
|-----|------------|------|-------------------------|--|--|--|--|
| 1   | 33114-040  | 2    | Screw-HH                |  |  |  |  |
| 2   | 27-6600    | 4    | Spacer-Coupling         |  |  |  |  |
| 3   | 44-2230    | 2    | Coupling-Rubber         |  |  |  |  |
| 4   | 33024-00   | 6    | Nut-Lock                |  |  |  |  |
| 5   | 48-7740    | 2    | Screw                   |  |  |  |  |
| 6   | 27-6590    | 4    | Spacer-Coupling, Rubber |  |  |  |  |
| 7   | 3256-3     | 4    | Washer-Flat             |  |  |  |  |
| 8   | 87-2720-03 | 1    | Shaft-Mask              |  |  |  |  |
| 9   | 251-82     | 2    | Bearing-Ball            |  |  |  |  |
| 10  | 87-2750    | 1    | Spacer-Bearing          |  |  |  |  |
| 11  | 87-3370-03 | 1    | Pulley And Hub-Mask     |  |  |  |  |
| 12  | 93-7140    | 1    | V-Belt-Pump             |  |  |  |  |
| 13  | 3256-28    | 1    | Washer-Flat             |  |  |  |  |
| 14  | 3296-15    | 1    | Nut-Lock, NI            |  |  |  |  |
| 15  | 3257-7     | 1    | Key-Woodruff            |  |  |  |  |
| 16  | 33114-025  | 4    | Screw-HH                |  |  |  |  |
| 17  | 87-4440-03 | 1    | Driveshaft ASM          |  |  |  |  |



# Tail Light and Fender Assembly

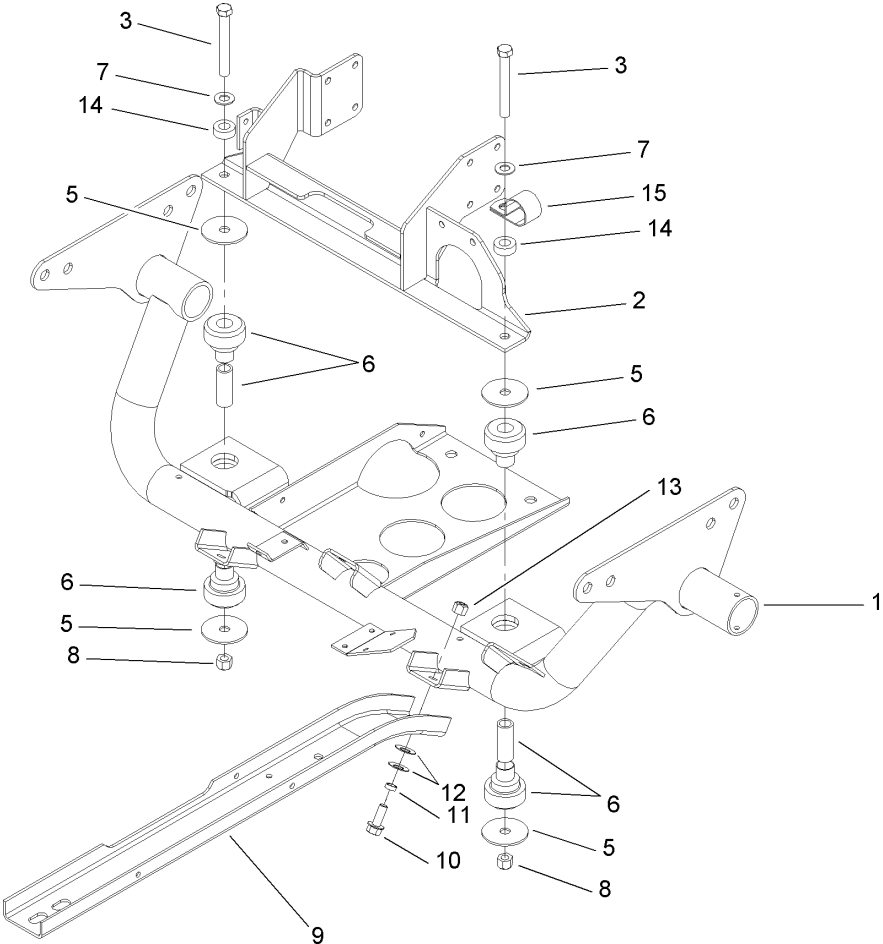
| Ref | Part No.    | Qty. | Description               |  |  |  |  |
|-----|-------------|------|---------------------------|--|--|--|--|
| 1   | 87-2110     | 1    | Light-Tail / Brake        |  |  |  |  |
| 1:1 | 32144-93    | 4    | Screw-PPHTF               |  |  |  |  |
| 1:2 | 87-6300     | 2    | Lens-Light, Tail          |  |  |  |  |
| 1:3 | 87-6310     | 2    | Gasket-Light, Tail        |  |  |  |  |
| 1:4 |             | 1    | Bulb                      |  |  |  |  |
| 2   | 106-7872-03 | 1    | LH Tail Light Bracket ASM |  |  |  |  |
| 3   | 3290-506    | 2    | Palnut                    |  |  |  |  |
| 4   | 2412-93     | 1    | Clamp-R                   |  |  |  |  |
| 5   | 3256-24     | 10   | Washer-Flat               |  |  |  |  |
| 6   | 323-7       | 10   | Screw-HH                  |  |  |  |  |
| 7   | 3296-39     | 8    | Nut-Lock, NI              |  |  |  |  |
| 8   | 322-5       | 2    | Screw-HH                  |  |  |  |  |
| 9   | 3256-23     | 1    | Washer-Flat               |  |  |  |  |
| 10  | 3296-29     | 2    | Nut-Lock, NI              |  |  |  |  |
| 11  | 106-2373    | 2    | Fender-Rear               |  |  |  |  |
| 12  | 106-7895-03 | 2    | Plate-Support             |  |  |  |  |



## Engine Assembly

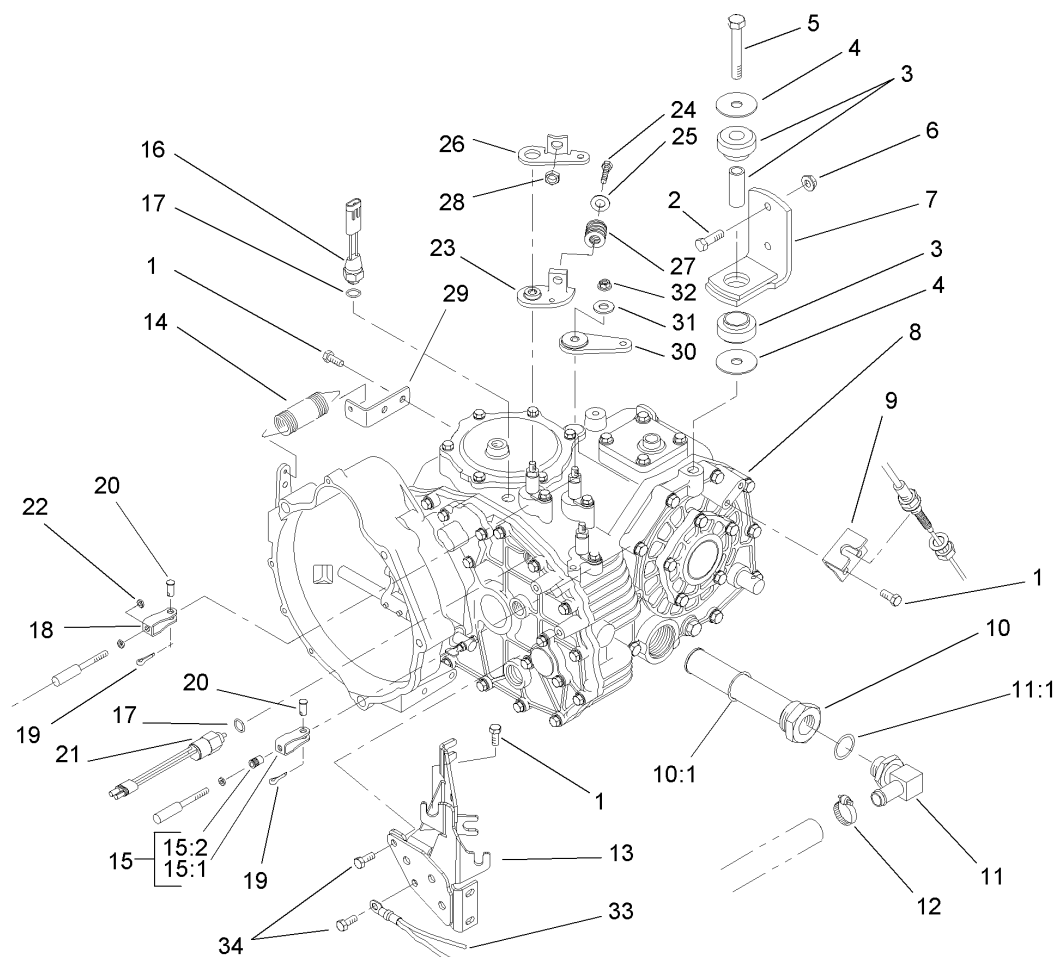
| Ref | Part No.    | Qty. | Description                |
|-----|-------------|------|----------------------------|
| 1   | 104-9218    | 1    | Engine ASM                 |
| 2   | 106-2445-03 | 1    | Throttle Bracket ASM       |
| 3   | 106-2420    | 1    | Cable-Accelerator          |
| 4   | 18-1720     | 1    | Governor Ball Joint ASM    |
| 5   | 3296-3      | 1    | Nut-Lock                   |
| 6   | 107-7961    | 1    | Hose-Intake                |
| 7   | 2412-92     | 1    | Clamp-Hose                 |
| 8   | 2412-108    | 1    | Clamp-Worm                 |
| 9   | 87-8640     | 1    | Washer-Flat                |
| 10  | 99-3441     | 1    | Harness-Wire, Fusible Link |
| 11  | 105-4209    | 2    | Gasket-Muffler             |
| 12  | 105-1778    | 1    | Muffler-Exhaust            |
| 13  | 2412-34     | 1    | Clamp-Hose                 |
| 14  | 33114-020   | 9    | Screw-HH                   |
| 15  | 33103-016   | 3    | Screw-HHF                  |
| 16  | 3253-3      | 3    | Washer-Lock                |
| 17  | 87-4020     | 1    | Spring-Extension           |
| 19  | 105-4186    | 1    | Exhaust Tube ASM           |
| 20  | 3253-4      | 8    | Washer-Lock                |
| 21  | 7-0030      | 1    | Bolt-Shoulder              |
| 22  | 322-5       | 2    | Screw-HH                   |
| 23  | 32128-25    | 4    | Nut-HF                     |
| 24  | 106-7949    | 1    | Bellcrank ASM              |
| 25  | 3256-2      | 1    | Washer-Flat                |

| Ref | Part No. | Qty. | Description             |
|-----|----------|------|-------------------------|
| 26  | 43-5920  | 1    | Washer-Lock, Spring     |
| 27  | 48-7880  | 1    | Nut-Hex                 |
| 28  | 33014-00 | 2    | Nut-Hex                 |
| 29  | 3254-2   | 2    | Washer-Lock, Internal   |
| 30  | 87-3070  | 1    | Cable-Battery, Positive |
| 31  | 3296-29  | 1    | Nut-Lock, NI            |
| 32  | 321-8    | 2    | Screw-HH                |
| 33  | 3218-1   | 2    | Nut-Jam                 |
| 34  | 302-5    | 1    | Fitting-Grease          |
| 35  | 32128-20 | 2    | Nut-HF                  |
| 36  | 94-3457  | 1    | Sender-Temperature      |
| 37  | 107-7958 | 1    | Spring-Governor         |
| 39  | 3274-22  | 4    | Screw-HSH               |
| 40  | 2412-3   | 1    | Clamp-Hose              |



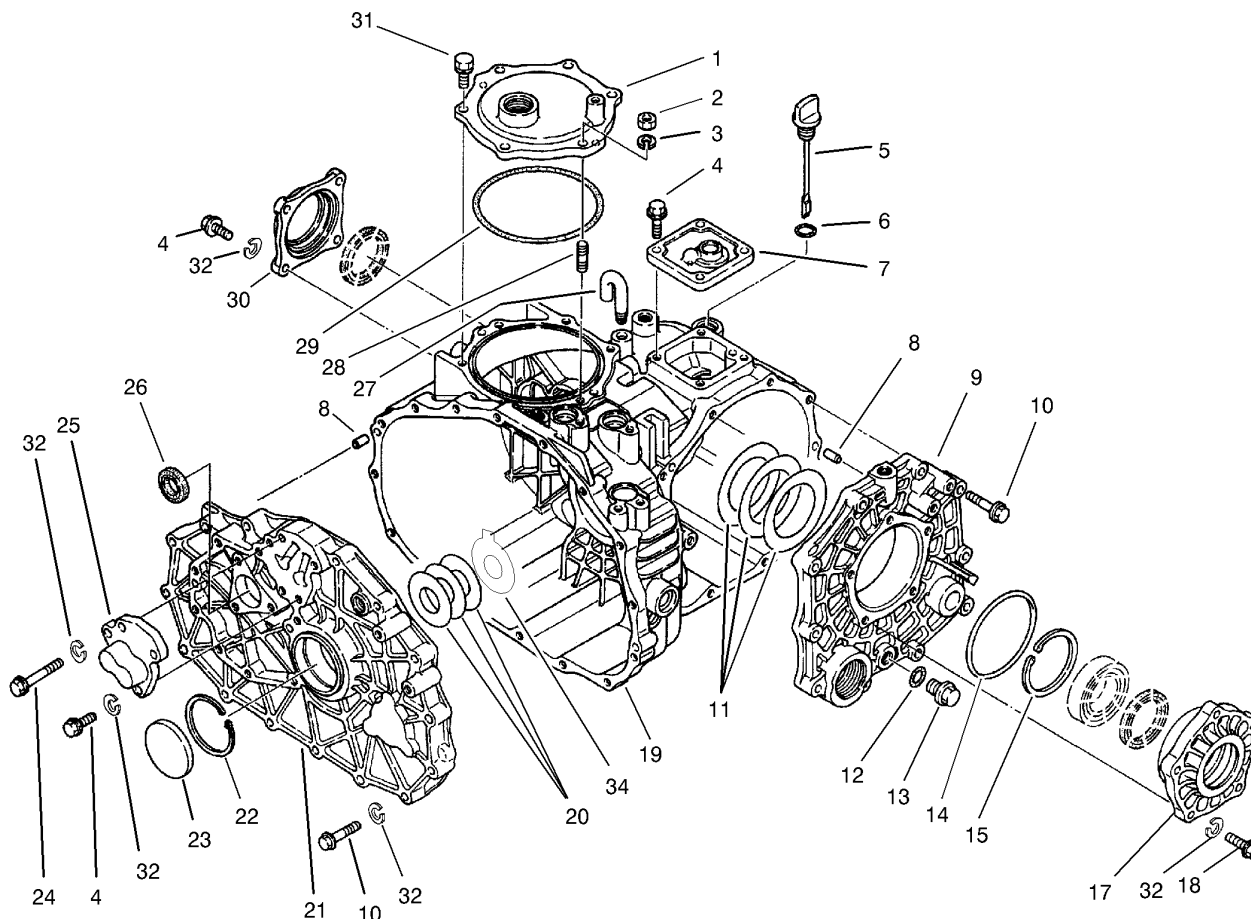
Engine Support Assembly

| Ref | Part No.    | Qty. | Description        |  |  |  |  |
|-----|-------------|------|--------------------|--|--|--|--|
| 1   | 105-4200-03 | 1    | Engine Support ASM |  |  |  |  |
| 2   | 104-9238-03 | 1    | Engine Mount ASM   |  |  |  |  |
| 3   | 324-19      | 2    | Screw-HH           |  |  |  |  |
| 5   | 87-5100     | 4    | Washer-Snubbing    |  |  |  |  |
| 6   | 106-7865    | 2    | Engine Mount ASM   |  |  |  |  |
| 7   | 3256-25     | 2    | Washer-Flat        |  |  |  |  |
| 8   | 3296-48     | 2    | Nut-Lock, NI       |  |  |  |  |
| 9   | 87-4730-03  | 2    | Guard-Belly        |  |  |  |  |
| 10  | 3234-11     | 6    | Screw-HHF          |  |  |  |  |
| 11  | 76-9100     | 6    | Spacer-Speed, Reel |  |  |  |  |
| 12  | 3290-413    | 12   | Washer-Belleville  |  |  |  |  |
| 13  | 3296-39     | 6    | Nut-Lock, NI       |  |  |  |  |
| 14  | 59-2290     | 2    | Spacer             |  |  |  |  |
| 15  | 2412-82     | 1    | Clamp              |  |  |  |  |



## Transaxle Assembly

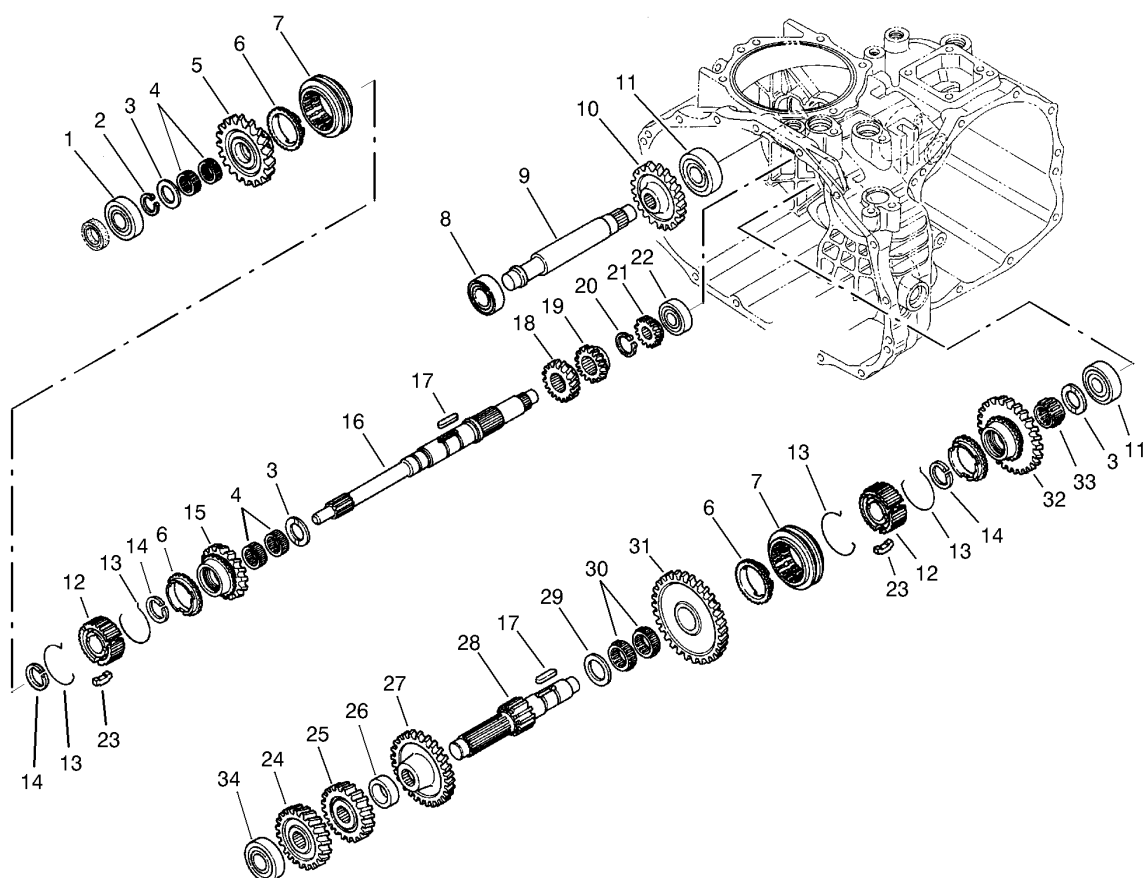
| Ref  | Part No.    | Qty. | Description                 | Ref | Part No.  | Qty. | Description             |
|------|-------------|------|-----------------------------|-----|-----------|------|-------------------------|
| 1    | 33114-020   | 5    | Screw-HH                    | 21  | 87-6710   | 1    | Switch-Transmission     |
| 2    | 323-7       | 4    | Screw-HH                    | 22  | 3220-1    | 2    | Nut-Jam                 |
| 3    | 106-7865    | 2    | Engine Mount ASM            | 23  | 87-7970   | 1    | Arm-Shift               |
| 4    | 87-5100     | 4    | Washer-Snubbing             | 24  | 323-10    | 1    | Screw-HH                |
| 5    | 33116-080   | 2    | Screw-HH                    | 25  | 3256-4    | 1    | Washer-Flat             |
| 6    | 3296-39     | 4    | Nut-Lock, NI                | 26  | 87-8250   | 1    | Plate-Arm, Shift        |
| 7    | 87-5800-03  | 2    | Transaxle Mount ASM         | 27  | 87-6910   | 1    | Spring-Compression      |
| 8    | 105-4180    | 1    | 2 Wheel Drive Transaxle ASM | 28  | 32128-21  | 1    | Nut-HF                  |
| 9    | 87-4470     | 1    | Bracket-Lock, Differential  | 29  | 87-7170   | 1    | Bracket-Spring, Clutch  |
| 10   | 87-3990     | 1    | Strainer-Transaxle          | 30  | 87-7960   | 2    | Lever-Shift             |
| 10:1 | 237-123     | 1    | O-Ring                      | 31  | 80-6990   | 3    | Washer-Hardened         |
| 11   | 353-987     | 1    | Fitting-HYD, 90 DEG         | 32  | 48-9520   | 3    | Nut                     |
| 11:1 | 237-81      | 1    | O-Ring                      | 33  | 87-3080   | 1    | Cable-Battery, Negative |
| 12   | 2412-34     | 1    | Clamp-Hose                  | 34  | 33114-025 | 2    | Screw-HH                |
| 13   | 105-4207-03 | 1    | Cable Mount ASM             |     |           |      |                         |
| 14   | 68-9950     | 1    | Spring-Traction             |     |           |      |                         |
| 15   | 87-7160     | 1    | Cable Clevis ASM            |     |           |      |                         |
| 15:1 | 87-2310     | 1    | Clevis-Cable                |     |           |      |                         |
| 15:2 | 32148-15    | 1    | Nut-Insert                  |     |           |      |                         |
| 16   | 72-4310     | 1    | Switch-Ball                 |     |           |      |                         |
| 17   | 237-30      | 2    | O-Ring                      |     |           |      |                         |
| 18   | 87-2310     | 2    | Clevis-Cable                |     |           |      |                         |
| 19   | 3272-6      | 3    | Pin-Cotter                  |     |           |      |                         |
| 20   | 283-62      | 3    | Pin-Clevis                  |     |           |      |                         |



## Case Assembly Transaxle Assembly No. 105-4180

| Ref | Part No.  | Qty. | Description          |
|-----|-----------|------|----------------------|
| 1   | 92-0656   | 1    | Cover-Upper, PTO     |
| 2   | 48-7930   | 1    | Nut                  |
| 3   | 92-0762   | 1    | Washer-Spring        |
| 4   | 33114-025 | 11   | Screw-HH             |
| 5   | 92-0662   | 1    | Cap-Oil              |
| 6   | 92-0788   | 1    | O-Ring               |
| 7   | 92-0652   | 1    | Cover-Upper          |
| 8   | 92-0765   | 4    | Pin-Parallel         |
| 9   | 92-0653   | 1    | Cover-Side           |
| 10  | 42-9530   | 25   | Bolt/Washer          |
| 11  | 92-0809   | 1    | Set-Shim             |
| 12  | 92-0787   | 1    | O-Ring               |
| 13  | 92-0773   | 1    | Plug-Drain           |
| 14  | 92-0789   | 1    | O-Ring               |
| 15  | 92-0760   | 1    | Ring-Snap            |
| 17  | 92-0654   | 1    | Carrier-Differential |
| 18  | 48-7730   | 5    | Screw-HH             |
| 19  | 92-0651   | 1    | Case-Transmission    |
| 20  | 100-4460  | 1    | Shim Set             |
| 21  | 100-4461  | 1    | Plate-Center         |
| 22  | 92-0759   | 1    | Ring-Snap            |
| 23  | 92-0807   | 1    | Cap-Sealing          |
| 24  | 48-7560   | 1    | Bolt-HH              |
| 25  | 92-0706   | 1    | Shaft-Fork           |

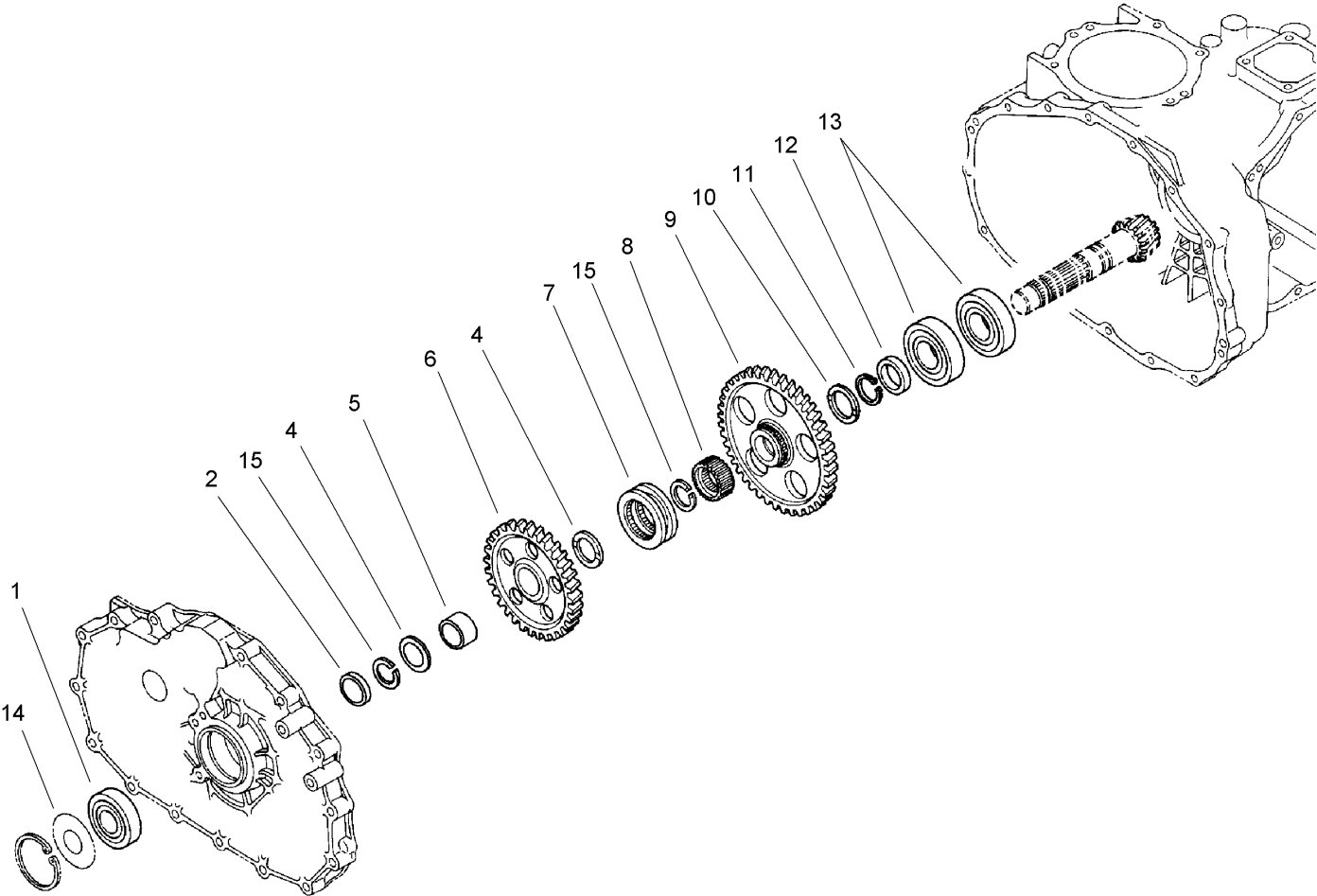
| Ref | Part No. | Qty. | Description         |
|-----|----------|------|---------------------|
| 26  | 92-0791  | 1    | Seal-Oil            |
| 27  | 92-0743  | 1    | Breather-Air        |
| 28  | 92-0804  | 1    | Stud                |
| 29  | 92-0790  | 1    | O-Ring              |
| 30  | 92-0655  | 1    | Cover-Seal, Axle    |
| 31  | 92-0796  | 5    | Bolt                |
| 32  | 42-9850  | 42   | Washer-Lock, Spring |
| 34  | 100-4465 | 1    | Shim (W/Tab)        |



## Gear Shaft Assembly Transaxle Assembly No. 105-4180

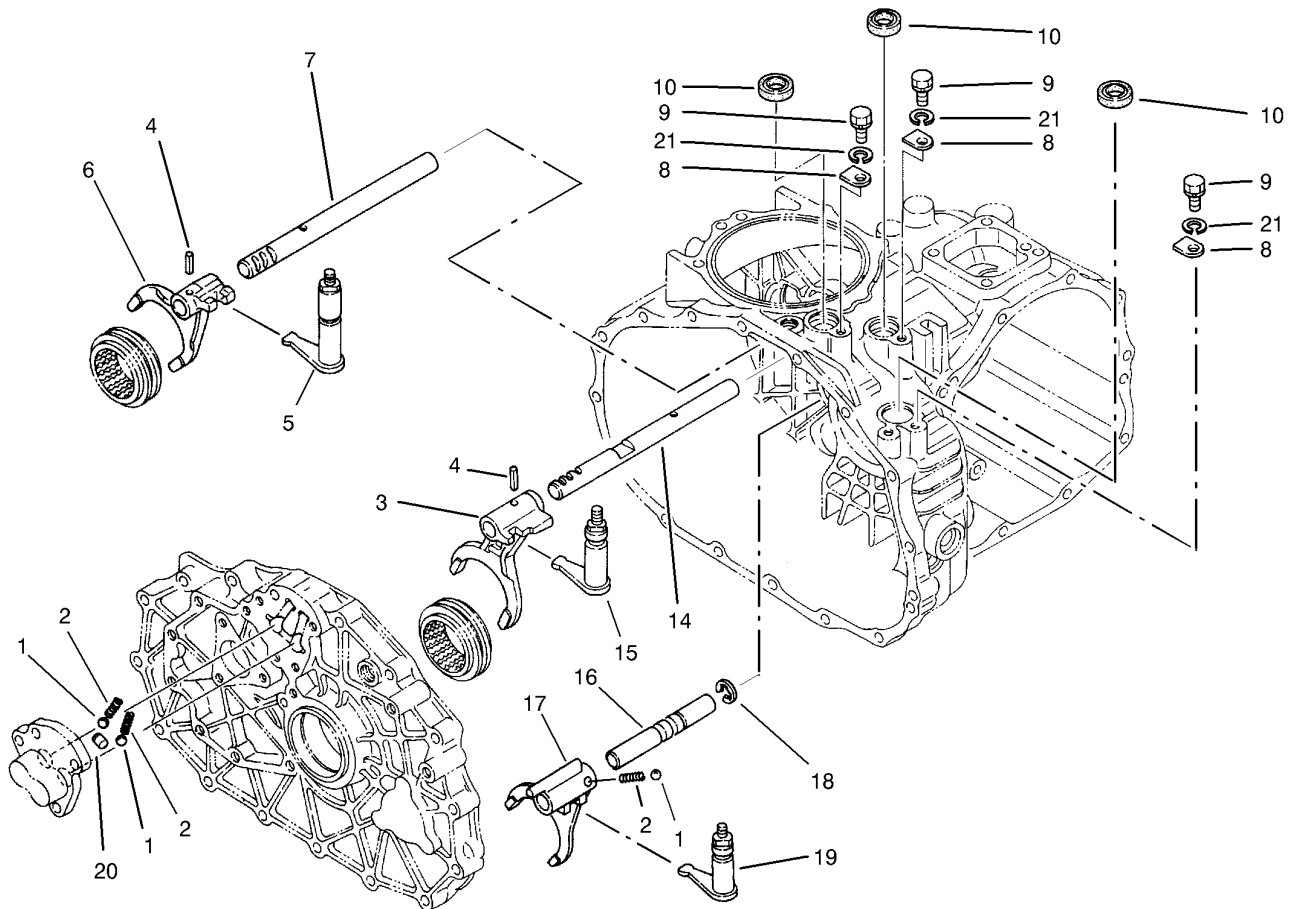
| Ref | Part No. | Qty. | Description              |
|-----|----------|------|--------------------------|
| 1   | 251-8    | 1    | Bearing-Ball             |
| 2   | 92-0753  | 1    | Ring-Snap                |
| 3   | 92-0740  | 3    | Washer-Thrust            |
| 4   | 92-0781  | 4    | Bearing-Needle           |
| 5   | 92-0820  | 1    | Gear-Main, 27 Tooth      |
| 6   | 92-0667  | 3    | Ring-Synchro             |
| 7   | 92-0668  | 2    | Shifter-Synchro          |
| 8   | 251-346  | 2    | Bearing-Ball             |
| 9   | 92-0824  | 1    | Shaft-Idler, Reverse     |
| 10  | 92-0684  | 1    | Gear-Reverse, 33 Tooth   |
| 11  | 92-0778  | 2    | Bearing                  |
| 12  | 92-0664  | 2    | Hub-Synchro              |
| 13  | 92-0666  | 4    | Spring-Synchro           |
| 14  | 92-0763  | 3    | Ring-Snap                |
| 15  | 92-0821  | 1    | Gear-Main, 24 Tooth      |
| 16  | 92-0663  | 1    | Shaft-Main               |
| 17  | 92-0772  | 2    | Key                      |
| 18  | 92-0687  | 1    | Gear-Main, 16 Tooth      |
| 19  | 92-0672  | 1    | Gear-Main, 18 Tooth      |
| 20  | 92-0754  | 1    | Ring-Snap                |
| 21  | 92-0673  | 1    | Gear-Main, 14 Tooth      |
| 22  | 92-0650  | 1    | Bearing                  |
| 23  | 92-0665  | 6    | Key-Synchro              |
| 24  | 92-0822  | 1    | Gear-Reduction, 28 Tooth |

| Ref | Part No. | Qty. | Description               |
|-----|----------|------|---------------------------|
| 25  | 92-0679  | 1    | Gear-Reduction, H23 Tooth |
| 26  | 92-0680  | 1    | Collar                    |
| 27  | 92-0823  | 1    | Gear-Reduction, 43 Tooth  |
| 28  | 92-0674  | 1    | Shaft-Reduction           |
| 29  | 92-0682  | 1    | Washer-Thrust             |
| 30  | 92-0681  | 2    | Bearing-Needle            |
| 31  | 92-0677  | 1    | Gear-Reduction, 49 Tooth  |
| 32  | 92-0819  | 1    | Gear-Reduction, 40 Tooth  |
| 33  | 92-0782  | 1    | Bearing-Needle            |
| 34  | 105-7985 | 1    | Bearing                   |



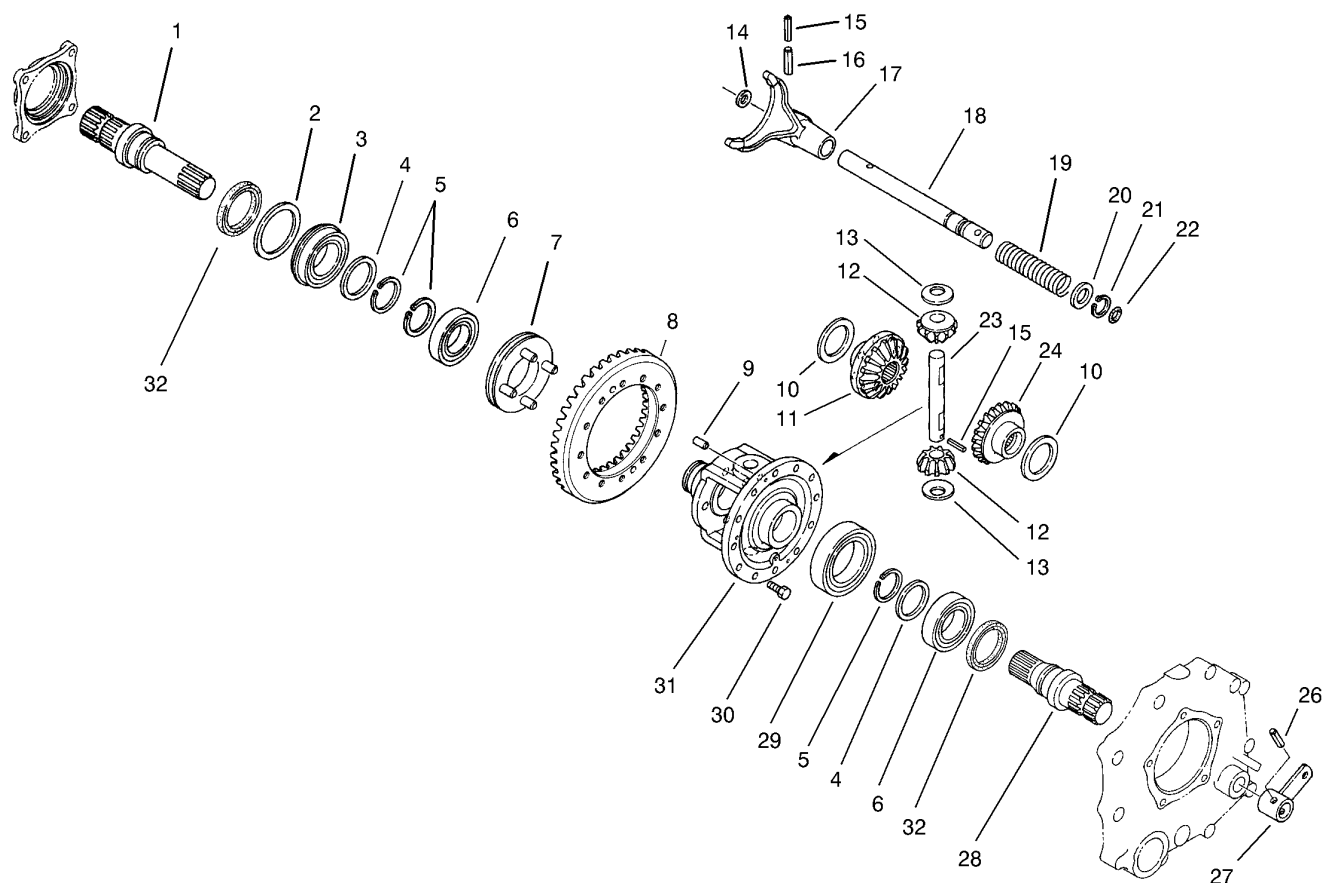
**Countershaft Assembly**  
**Transaxle Assembly No. 105-4180**

| Ref | Part No. | Qty. | Description         |  |  |  |  |
|-----|----------|------|---------------------|--|--|--|--|
| 1   | 92-0712  | 1    | Bearing-Ball        |  |  |  |  |
| 2   | 92-0716  | 1    | Collar              |  |  |  |  |
| 4   | 92-0711  | 2    | Washer-Thrust       |  |  |  |  |
| 5   | 92-0783  | 1    | Race-Inner          |  |  |  |  |
| 6   | 92-0715  | 1    | Gear-Shaft, Counter |  |  |  |  |
| 7   | 92-0718  | 1    | Shifter             |  |  |  |  |
| 8   | 105-7986 | 1    | Collar-Spline       |  |  |  |  |
| 9   | 92-0717  | 1    | Gear-Shaft, Counter |  |  |  |  |
| 10  | 92-0741  | 1    | Washer-Thrust       |  |  |  |  |
| 11  | 92-0755  | 1    | Ring-Snap           |  |  |  |  |
| 12  | 92-0713  | 1    | Collar              |  |  |  |  |
| 13  | 92-0714  | 2    | Bearing             |  |  |  |  |
| 14  | 92-0710  | 1    | Gear-Ring           |  |  |  |  |
| 15  | 105-7987 | 2    | Ring-Snap           |  |  |  |  |



**Shift Fork Assembly**  
**Transaxle Assembly No. 105-4180**

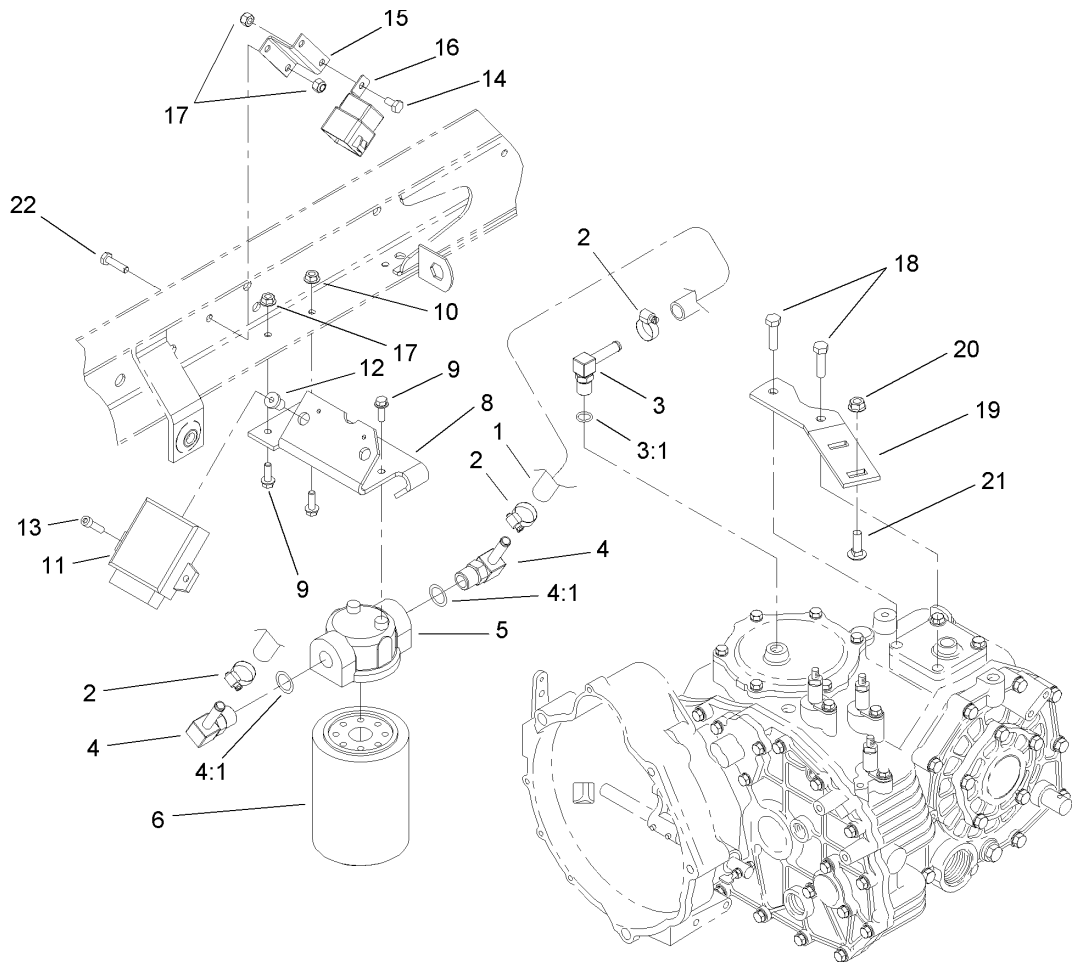
| Ref | Part No. | Qty. | Description         |  |  |  |  |
|-----|----------|------|---------------------|--|--|--|--|
| 1   | 92-0785  | 3    | Ball-Steel          |  |  |  |  |
| 2   | 92-0731  | 3    | Spring              |  |  |  |  |
| 3   | 92-0700  | 1    | Fork-Shift          |  |  |  |  |
| 4   | 92-0769  | 2    | Pin-Roll            |  |  |  |  |
| 5   | 92-0817  | 1    | Arm-Shift           |  |  |  |  |
| 6   | 92-0701  | 1    | Fork-Shift          |  |  |  |  |
| 7   | 92-0699  | 1    | Shaft-Fork          |  |  |  |  |
| 8   | 92-0732  | 3    | Plate-Keeper        |  |  |  |  |
| 9   | 48-7700  | 3    | Screw-HH            |  |  |  |  |
| 10  | 92-0729  | 3    | Seal-Oil            |  |  |  |  |
| 14  | 92-0698  | 1    | Shaft-Fork          |  |  |  |  |
| 15  | 92-0816  | 1    | Arm-Shift           |  |  |  |  |
| 16  | 92-0708  | 1    | Shaft-Fork          |  |  |  |  |
| 17  | 92-0709  | 1    | Fork-Shift          |  |  |  |  |
| 18  | 92-0761  | 1    | Ring-E              |  |  |  |  |
| 19  | 92-0818  | 1    | Arm-Shift           |  |  |  |  |
| 20  | 92-0705  | 1    | Lock-Spindle        |  |  |  |  |
| 21  | 42-9850  | 3    | Washer-Lock, Spring |  |  |  |  |



## Differential Gear Assembly Transaxle Assembly No. 105-4180

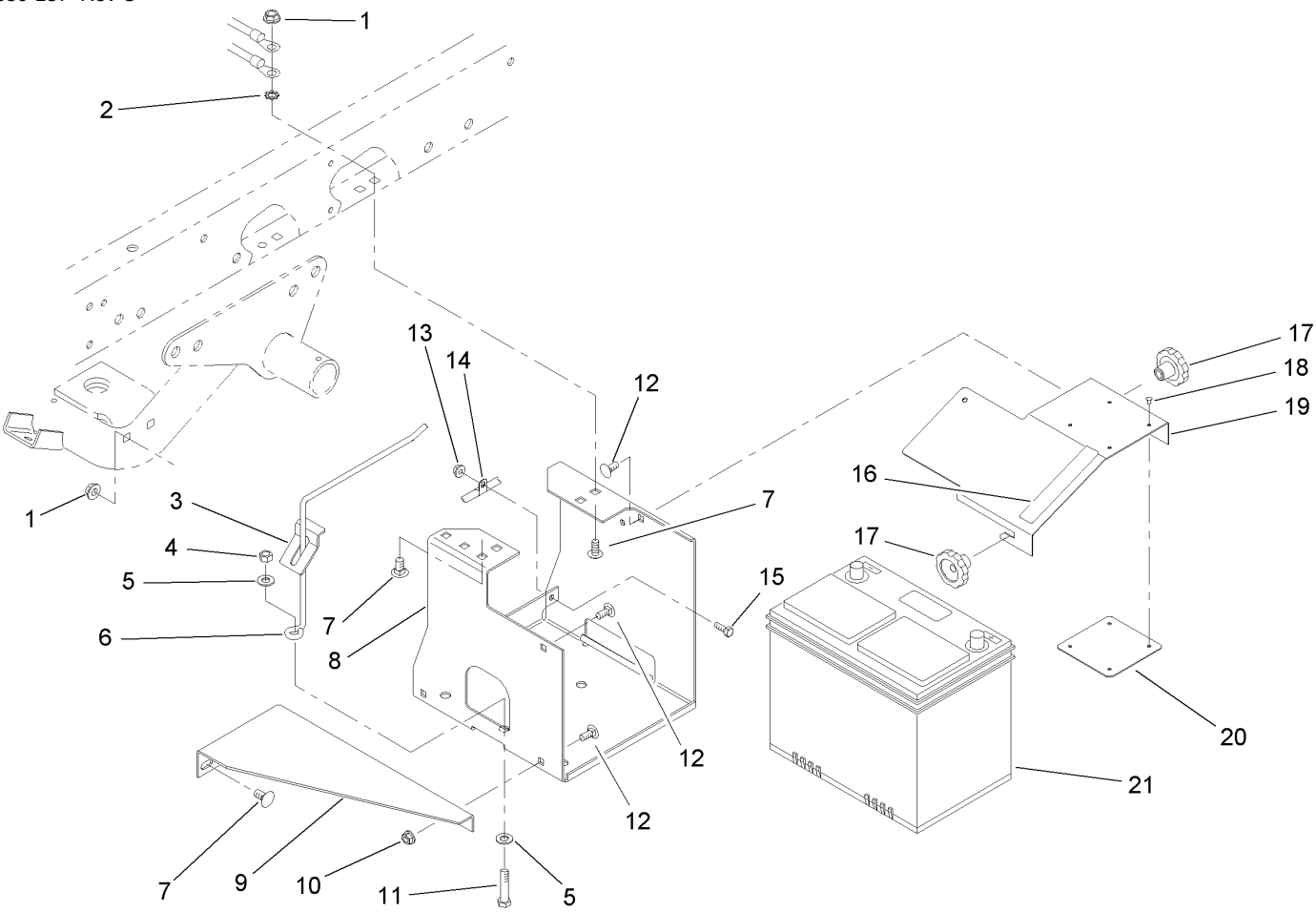
| Ref | Part No. | Qty. | Description                   |
|-----|----------|------|-------------------------------|
| 1   | 92-0726  | 1    | Shaft-Axle, Right             |
| 2   | 92-0728  | 1    | Washer                        |
| 3   | 92-0780  | 1    | Bearing                       |
| 4   | 92-0727  | 2    | Washer                        |
| 5   | 92-0756  | 3    | Ring-Snap                     |
| 6   | 92-0775  | 2    | Bearing                       |
| 7   | 92-0730  | 1    | Slider-Differential, Lock     |
| 8   | 105-7983 | 1    | Countershaft And Ring Gear    |
| 9   | 92-0765  | 2    | Pin-Parallel                  |
| 10  | 92-0747  | 2    | Side-Gear, Left Inner         |
| 11  | 92-0746  | 1    | Gear-Side, RH                 |
| 12  | 92-0748  | 2    | Pinion-Differential           |
| 13  | 92-0750  | 2    | Washer                        |
| 14  | 92-0744  | 1    | Washer                        |
| 15  | 92-0768  | 2    | Pin-Roll, Spring              |
| 16  | 92-0771  | 1    | Pin-Roll, Spring              |
| 17  | 92-0721  | 1    | Fork-Lock, Differential       |
| 18  | 92-0722  | 1    | Shaft-Fork, Lock Differential |
| 19  | 92-0723  | 1    | Spring-Lock, Differential     |
| 20  | 92-0733  | 1    | Washer                        |
| 21  | 92-0753  | 1    | Ring-Snap                     |
| 22  | 92-0787  | 1    | O-Ring                        |
| 23  | 92-0749  | 1    | Shaft-Pinion                  |
| 24  | 92-0745  | 1    | Gear-Side, LH                 |

| Ref | Part No. | Qty. | Description            |
|-----|----------|------|------------------------|
| 26  | 92-0770  | 1    | Pin-Roll, Spring       |
| 27  | 92-0724  | 1    | Arm-Lock, Differential |
| 28  | 92-0725  | 1    | Shaft-Axle, Left       |
| 29  | 92-0776  | 1    | Bearing                |
| 30  | 92-0803  | 12   | Bolt                   |
| 31  | 92-0720  | 1    | Case-Differential      |
| 32  | 92-0793  | 2    | Seal-Oil               |



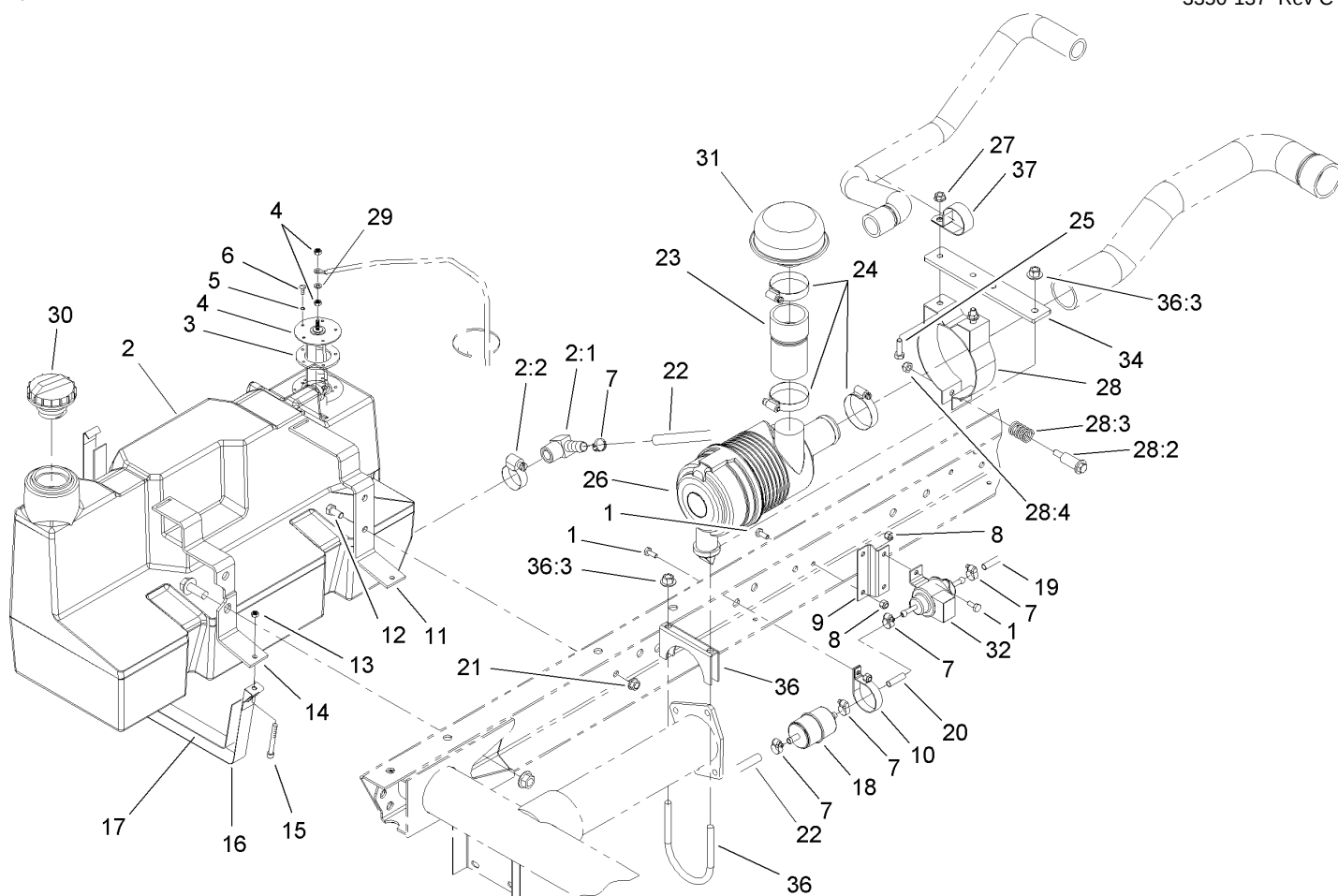
Hydraulic Filter and Relay Assembly

| Ref | Part No.  | Qty. | Description              |  |  |  |  |
|-----|-----------|------|--------------------------|--|--|--|--|
| 1   | 87-5730   | 1    | Hose                     |  |  |  |  |
| 2   | 2412-36   | 3    | Clamp-Hose               |  |  |  |  |
| 3   | 354-135   | 1    | Fitting-HYD, 90 DEG      |  |  |  |  |
| 3:1 | 237-42    | 1    | O-Ring                   |  |  |  |  |
| 4   | 354-134   | 2    | Fitting-HYD, 90 DEG      |  |  |  |  |
| 4:1 | 237-79    | 1    | O-Ring                   |  |  |  |  |
| 5   | 87-8780   | 1    | Head-Filter              |  |  |  |  |
| 6   | 54-0110   | 1    | Filter-Oil, Transmission |  |  |  |  |
| 8   | 105-4199  | 1    | Bracket-Mount, Filter    |  |  |  |  |
| 9   | 3234-4    | 3    | Screw-HHF                |  |  |  |  |
| 10  | 32128-33  | 1    | Nut-HF                   |  |  |  |  |
| 11  | 105-1768  | 1    | Ecm                      |  |  |  |  |
| 12  | 32117-1   | 2    | Nut-Insert               |  |  |  |  |
| 13  | 3274-9    | 2    | Screw-HSH                |  |  |  |  |
| 14  | 321-2     | 2    | Screw-HH                 |  |  |  |  |
| 15  | 105-1776  | 1    | Bracket-Mount, Relay     |  |  |  |  |
| 16  | 99-7430   | 2    | Relay                    |  |  |  |  |
| 17  | 32128-33  | 4    | Nut-HF                   |  |  |  |  |
| 18  | 33114-030 | 2    | Screw-HH                 |  |  |  |  |
| 19  | 105-9472  | 1    | Plate-Mount, Muffler     |  |  |  |  |
| 20  | 32128-20  | 2    | Nut-HF                   |  |  |  |  |
| 21  | 3230-2    | 2    | Bolt-CARR                |  |  |  |  |
| 22  | 321-4     | 2    | Screw-HH                 |  |  |  |  |



Battery Assembly

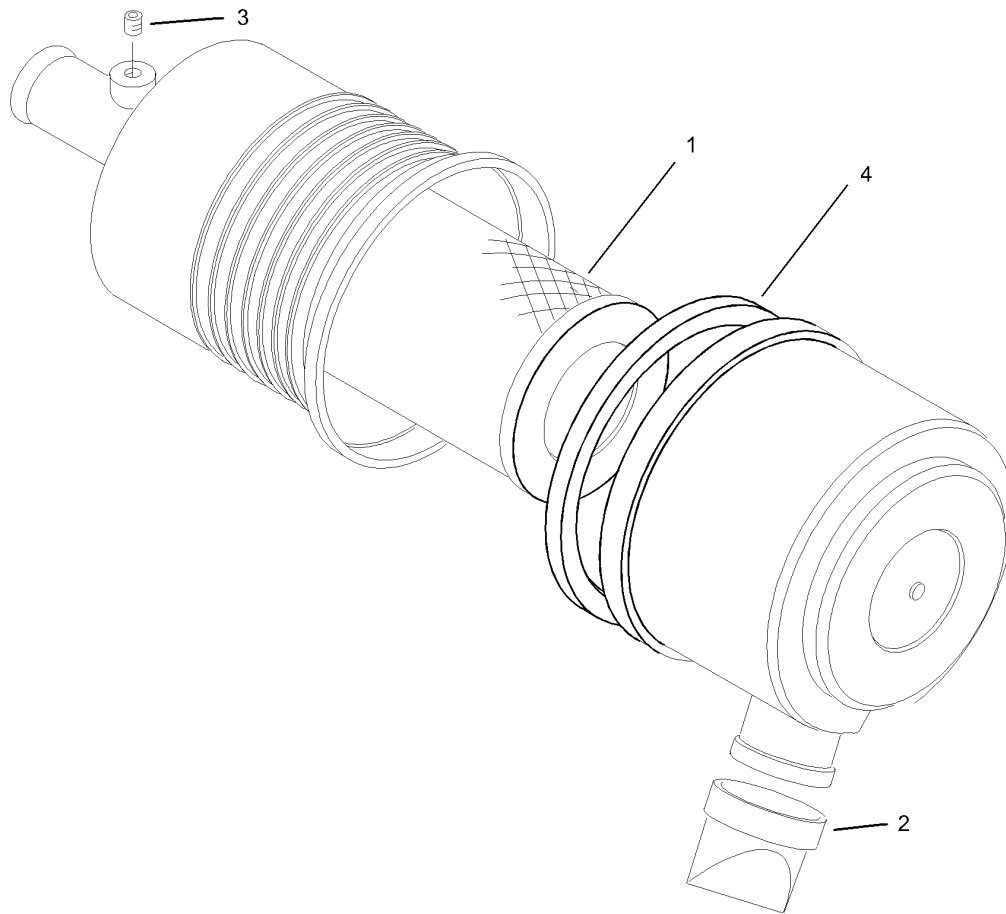
| Ref | Part No.   | Qty. | Description              |  |  |  |  |
|-----|------------|------|--------------------------|--|--|--|--|
| 1   | 3290-357   | 6    | Nut-HHF, Whiz            |  |  |  |  |
| 2   | 3255-9     | 1    | Washer-Lock, EXT         |  |  |  |  |
| 3   | 87-7610    | 1    | Tab-Support, Battery     |  |  |  |  |
| 4   | 3296-39    | 1    | Nut-Lock, NI             |  |  |  |  |
| 5   | 3256-24    | 2    | Washer-Flat              |  |  |  |  |
| 6   | 87-7600    | 1    | Rod-Support, Battery     |  |  |  |  |
| 7   | 3231-21    | 6    | Screw-CARR               |  |  |  |  |
| 8   | 87-5120-03 | 1    | Bracket-Holder, Battery  |  |  |  |  |
| 9   | 87-5110-03 | 1    | Support-Base, Battery    |  |  |  |  |
| 10  | 32128-20   | 2    | Nut-HF                   |  |  |  |  |
| 11  | 323-9      | 1    | Screw-HH                 |  |  |  |  |
| 12  | 3230-23    | 4    | Screw-CARR               |  |  |  |  |
| 13  | 32128-33   | 1    | Nut-HF                   |  |  |  |  |
| 14  | 2412-89    | 1    | Clamp                    |  |  |  |  |
| 15  | 321-4      | 1    | Screw-HH                 |  |  |  |  |
| 16  | 93-6687    | 1    | Decal-No Step            |  |  |  |  |
| 17  | 19-4050    | 2    | Knob                     |  |  |  |  |
| 18  | 3269-27    | 4    | Rivet-Snap               |  |  |  |  |
| 19  | 87-5130-03 | 1    | Cover-Battery            |  |  |  |  |
| 20  | 87-7620    | 1    | Shield-Terminal, Battery |  |  |  |  |
| 21  | 106-5190   | 1    | Battery                  |  |  |  |  |



## Fuel Tank and Air Cleaner Assembly

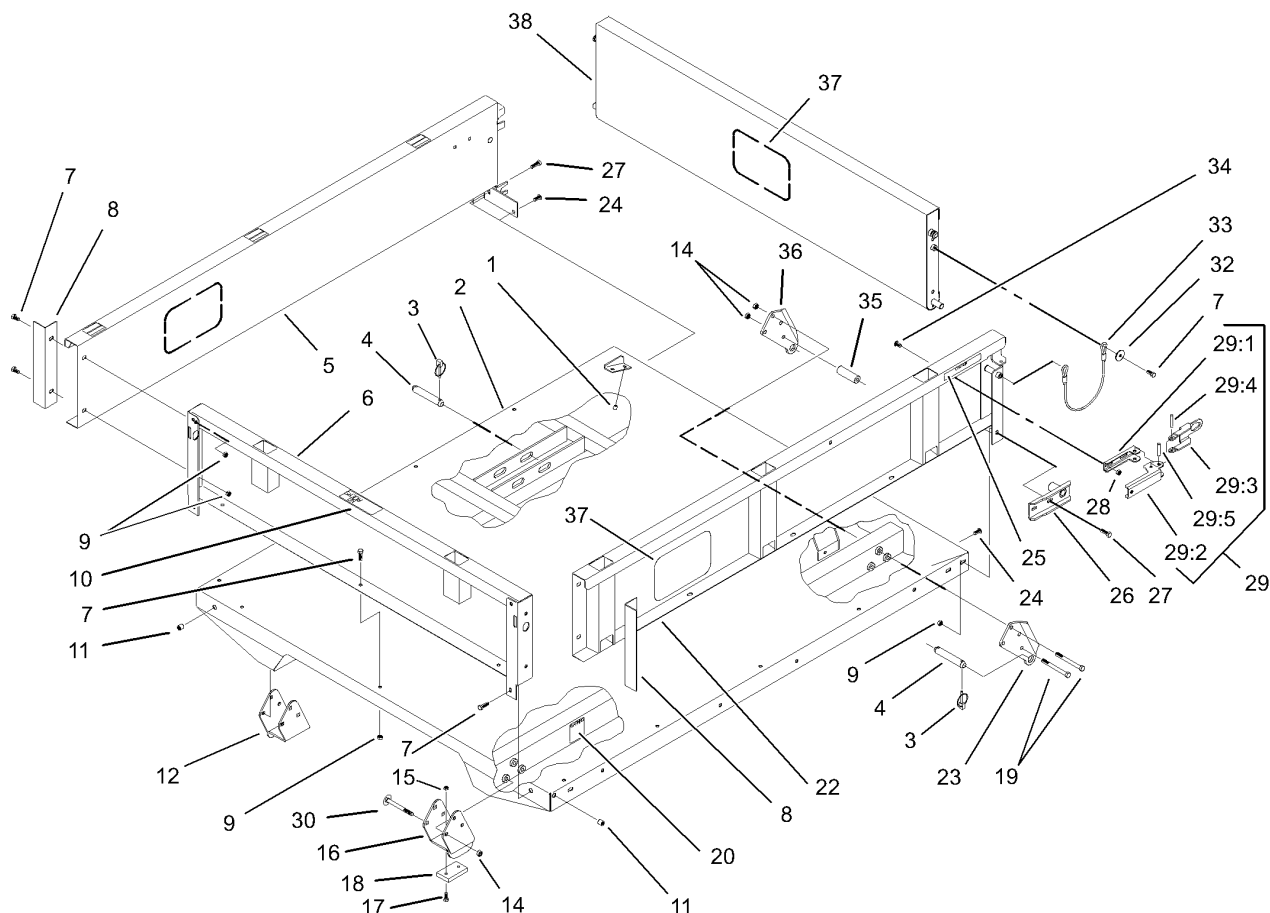
| Ref | Part No.   | Qty. | Description             |
|-----|------------|------|-------------------------|
| 1   | 321-3      | 5    | Screw-HH                |
| 2   | 98-2919    | 1    | Tank-Fuel               |
| 2:1 | 353-781    | 1    | Fitting-Elbow           |
| 2:2 | 2412-36    | 1    | Clamp-Hose              |
| 3   | 62-7650    | 1    | Gasket                  |
| 4   | 63-7640    | 1    | Sender-Fuel             |
| 5   | 3253-15    | 5    | Washer-Lock             |
| 6   | 32122-24   | 5    | Screw-PTH               |
| 7   | 2412-108   | 5    | Clamp-Worm              |
| 8   | 32128-33   | 5    | Nut-HF                  |
| 9   | 105-1774   | 1    | Bracket-Pump, Fuel      |
| 10  | 2412-148   | 1    | Clamp-R                 |
| 11  | 87-3140-03 | 1    | Support-Gas Tank, Rear  |
| 12  | 323-4      | 2    | Screw-HH                |
| 13  | 3296-42    | 2    | Nut-Lock, NI            |
| 14  | 87-3150-03 | 1    | Support-Gas Tank, Front |
| 15  | 3274-54    | 2    | Screw-HSH               |
| 16  | 87-3160    | 2    | Strap-Tank, Gas         |
| 17  | 87-3170    | 2    | Felt-Strap              |
| 18  | 105-8045   | 1    | Filter-Fuel             |
| 19  | 94-1349    | 1    | Hose-Fuel               |
| 20  | 80-7360    | 1    | Hose-Fuel               |
| 21  | 3290-357   | 2    | Nut-HHF, Whiz           |
| 22  | 63-9640    | 1    | Hose                    |

| Ref  | Part No.    | Qty. | Description                |
|------|-------------|------|----------------------------|
| 23   | 107-7962    | 1    | Hose-Cleaner, Air          |
| 24   | 2412-92     | 3    | Clamp-Hose                 |
| 25   | 322-5       | 2    | Screw-HH                   |
| 26   | 106-6732    | 1    | Air Cleaner ASM            |
| 27   | 32128-20    | 2    | Nut-HF                     |
| 28   | 93-2191     | 1    | Band-Mounting, Air Cleaner |
| 28:2 | 94-3653     | 1    | Bolt                       |
| 28:3 | 94-3654     | 1    | Spring                     |
| 28:4 | 48-9510     | 1    | Nut                        |
| 29   | 5-3637      | 1    | Spacer                     |
| 30   | 93-3101     | 1    | Cap-Fuel                   |
| 31   | 46-7510     | 1    | Hood-Inlet, Air            |
| 32   | 99-9196     | 1    | Pump-Fuel                  |
| 34   | 106-7948-03 | 1    | Bracket-Mount              |
| 36   | 107-7954    | 1    | Clamp-Muffler              |
| 36:3 | 32128-43    | 2    | Nut-Flange                 |
| 37   | 2412-147    | 1    | Clamp                      |



## Air Cleaner Assembly No. 106-6732

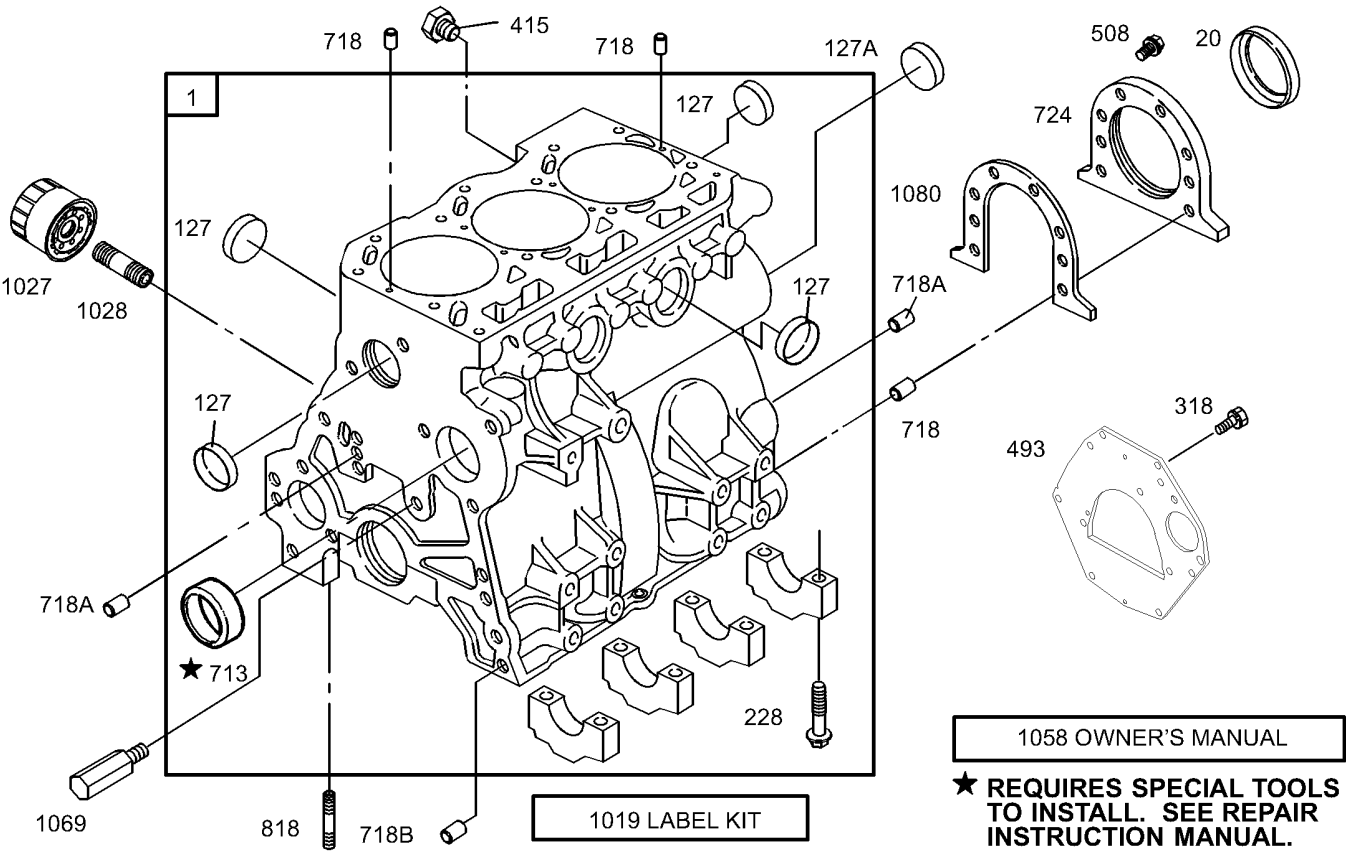
| Ref | Part No. | Qty. | Description    |
|-----|----------|------|----------------|
| 1   | 93-2195  | 1    | Filter         |
| 2   | 104-0498 | 1    | Valve-Vacuator |
| 3   | 285-17   | 1    | Plug-Pipe      |
| 4   | 106-6748 | 1    | Gasket         |



## Full Bed and Side Panel Assembly

| Ref | Part No.    | Qty. | Description              |
|-----|-------------|------|--------------------------|
| 1   | 32148-6     | 4    | Insert-Nut               |
| 2   | 93-9724-03  | 1    | Flatbed-Full             |
| 3   | 92-1298     | 8    | Pin-Lynch                |
| 4   | 92-1233     | 4    | Pin-Clevis               |
| 5   | 92-1255-03  | 1    | RH Side Panel ASM        |
| 6   | 92-5974-03  | 1    | Front Panel ASM          |
| 7   | 3234-7      | 21   | Screw-HHF                |
| 8   | 92-1320-03  | 2    | Angle-Side               |
| 9   | 32128-35    | 23   | Nut-HF                   |
| 10  | 93-6689     | 1    | Decal-No Riders          |
| 11  | 32148-7     | 4    | Insert-Nut               |
| 12  | 106-2423-03 | 1    | RH Spacer Bracket ASM    |
| 14  | 3296-44     | 14   | Nut-Lock, NI             |
| 15  | 3296-42     | 4    | Nut-Lock, NI             |
| 16  | 106-2422-03 | 1    | LH Spacer Bracket ASM    |
| 17  | 3250-45     | 4    | Screw-SPH                |
| 18  | 93-9719     | 2    | Block-Wear               |
| 19  | 323-42      | 8    | Screw-HH                 |
| 20  | 93-9899     | 2    | Decal-Warning            |
| 22  | 92-1248-03  | 1    | LH Side Panel ASM        |
| 23  | 93-9720-03  | 2    | Bracket-Pivot, Long (LH) |
| 24  | 3230-1      | 2    | Bolt-CARR                |
| 25  | 93-9868     | 2    | Decal-Caution            |
| 26  | 92-1265-03  | 2    | Bracket-Pivot            |

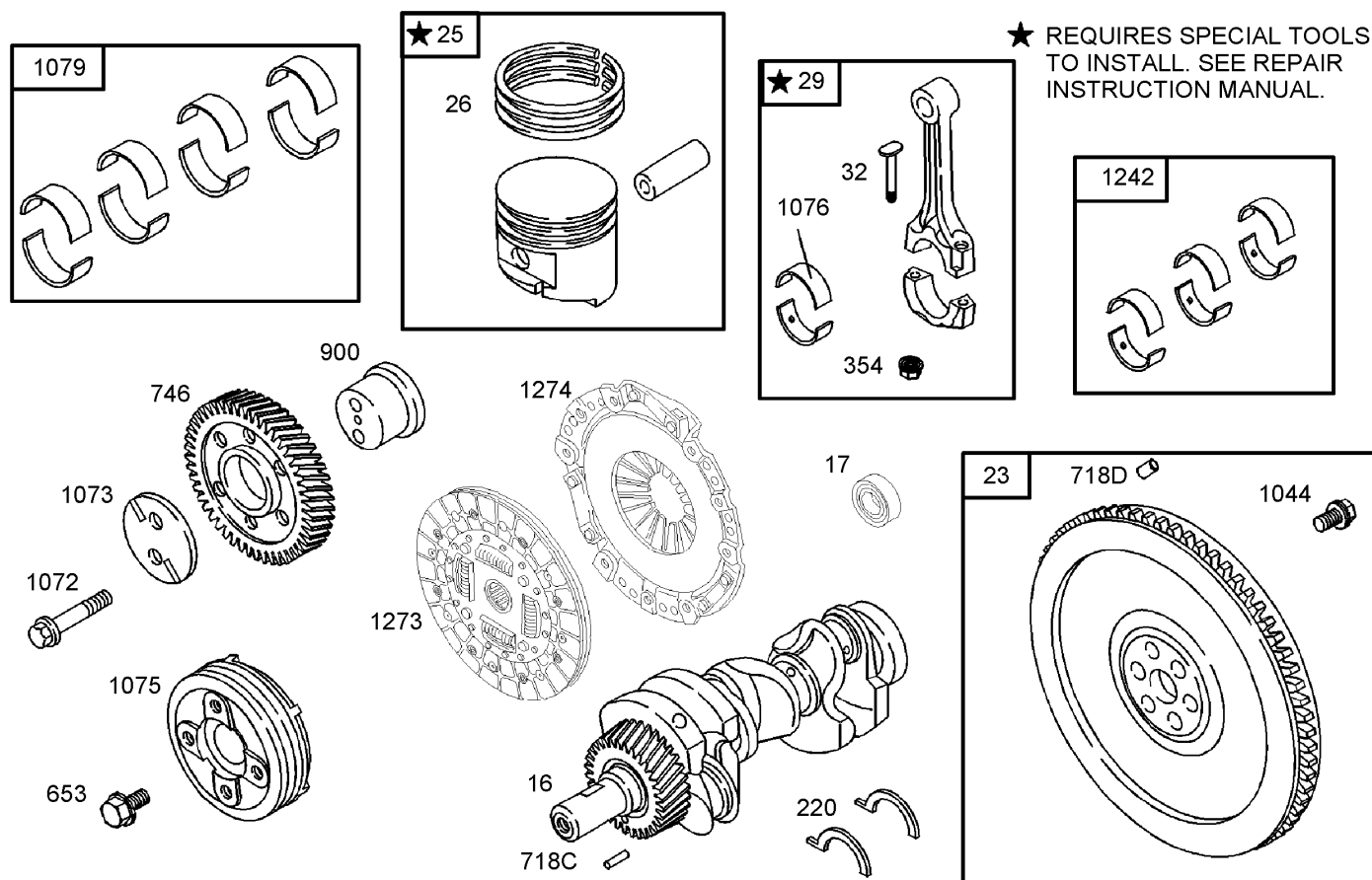
| Ref  | Part No.   | Qty. | Description              |
|------|------------|------|--------------------------|
| 27   | 3234-29    | 6    | Screw-HHF                |
| 28   | 32128-20   | 4    | Nut-HF                   |
| 29   | 99-1123    | 2    | Latch ASM                |
| 29:1 | 92-1271    | 1    | Pivot-Latch              |
| 29:2 | 99-1113    | 1    | Handle-Latch             |
| 29:3 | 99-1112    | 1    | Plate-Retainer           |
| 29:4 | 32121-78   | 1    | Pin-Roll                 |
| 29:5 | 32121-25   | 1    | Pin-Roll                 |
| 30   | 3231-24    | 6    | Screw-CARR               |
| 32   | 3256-57    | 4    | Washer-Flat              |
| 33   | 93-9595    | 2    | Lanyard (Only On: 07213) |
| 34   | 3230-15    | 4    | Screw-CARR               |
| 35   | 93-9575    | 2    | Tube-Pivot, Flatbed      |
| 36   | 93-9721-03 | 2    | Bracket-Pivot, Long (RH) |
| 37   | 105-4222   | 3    | Decal                    |
| 38   | 92-1259-03 | 1    | Tailgate-Rear            |



Assemblies include all parts shown in frames.

### Cylinder Assembly

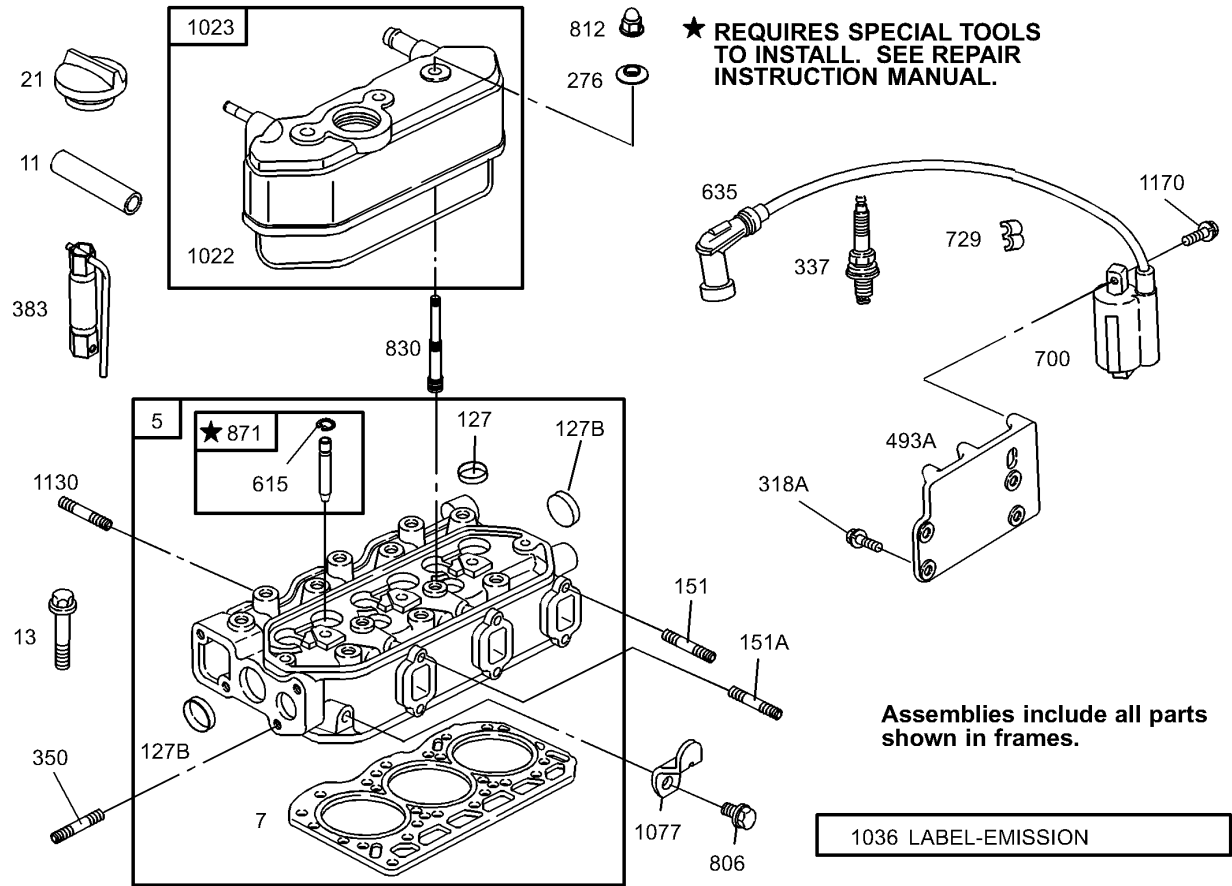
| Ref  | Part No. | Qty. | Description           |  |  |  |  |
|------|----------|------|-----------------------|--|--|--|--|
| 1    | 112-2982 | 1    | Cylinder ASM          |  |  |  |  |
| 20   | 99-9003  | 1    | Seal-Oil              |  |  |  |  |
| 127  | 99-9008  | 1    | Plug-Welch            |  |  |  |  |
| 228  | 99-9006  | 1    | Screw-Hex             |  |  |  |  |
| 318  | 99-9005  | 1    | Screw-Hex             |  |  |  |  |
| 415  | 99-9010  | 1    | Plug-Welch            |  |  |  |  |
| 493  | 104-9232 | 1    | Plate-End, Rear       |  |  |  |  |
| 508  | 99-9004  | 1    | Screw-Hex             |  |  |  |  |
| 713  | 99-9002  | 1    | Bushing               |  |  |  |  |
| 718  | 99-9012  | 1    | Pin-Locating          |  |  |  |  |
| 724  | 99-9022  | 1    | Retainer-Seal         |  |  |  |  |
| 818  | 99-9007  | 1    | Stud-Metric           |  |  |  |  |
| 1019 | 110-2595 | 1    | Label Kit             |  |  |  |  |
| 1027 | 108-3842 | 1    | Filter-Oil            |  |  |  |  |
| 1028 | 105-9337 | 1    | Adapter-Filter, Oil   |  |  |  |  |
| 1058 | 99-9019  | 1    | Manual-Owners, Engine |  |  |  |  |
| 1069 | 99-9020  | 1    | Nozzle-Oil            |  |  |  |  |
| 1080 | 99-9021  | 1    | Gasket-Retainer       |  |  |  |  |
| 127A | 107-9892 | 1    | Plug-Welch (Cam)      |  |  |  |  |
| 718A | 99-9013  | 1    | Pin-Locating          |  |  |  |  |
| 718B | 99-9014  | 1    | Pin-Locating          |  |  |  |  |



Assemblies include all parts shown in frames.

## Crankshaft Assembly

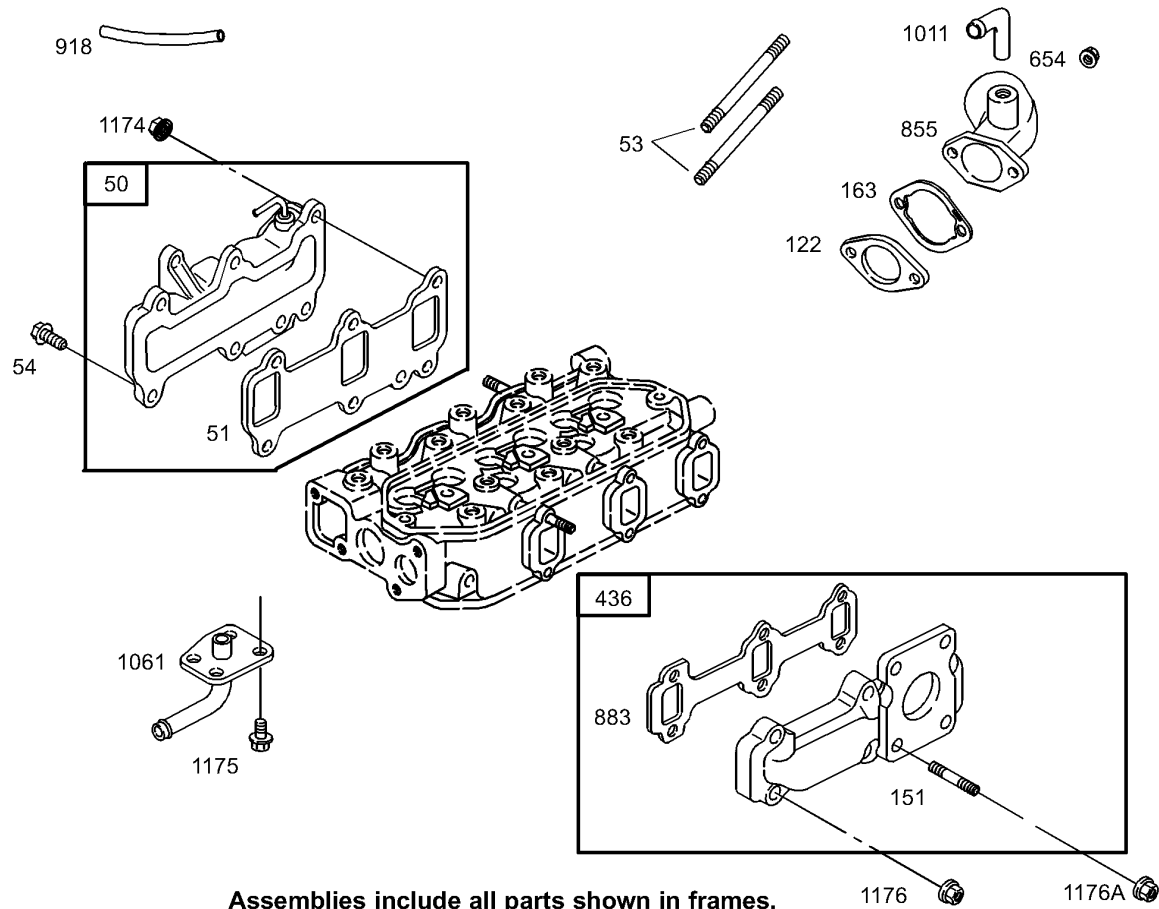
| Ref  | Part No. | Qty. | Description                         | Ref  | Part No. | Qty. | Description                        |
|------|----------|------|-------------------------------------|------|----------|------|------------------------------------|
| 16   | 105-9339 | 1    | Crankshaft                          | 1242 | 99-9043  | 1    | Set-Bearing, Rod                   |
| 17   | 105-9324 | 1    | Bearing-Ball, Radial                | 1242 | 99-9044  | 1    | Set-Bearing, Rod (.010 Undersized) |
| 23   | 105-9323 | 1    | Flywheel ASM                        | 1273 | 104-9219 | 1    | Disc-Clutch                        |
| 25   | 99-9025  | 1    | Piston ASM (Standard)               | 1274 | 104-9231 | 1    | Plate-Pressure, Clutch             |
| 25   | 99-9026  | 1    | Piston ASM (.010 Over)              | 718C | 99-9037  | 1    | Pin-Locating                       |
| 26   | 99-9027  | 1    | Ring Set (Standard)                 | 718D | 106-1852 | 1    | Pin-Locating                       |
| 26   | 99-9028  | 1    | Ring Set (.010 Over)                |      |          |      |                                    |
| 29   | 99-9029  | 1    | Rod-Connecting                      |      |          |      |                                    |
| 32   | 99-9030  | 1    | Screw-Rod, Connecting               |      |          |      |                                    |
| 220  | 99-9035  | 1    | Washer-Thrust                       |      |          |      |                                    |
| 220  | 99-9036  | 1    | Washer-Thrust (.005 In Oversized)   |      |          |      |                                    |
| 354  | 99-9034  | 1    | Nut-Hex                             |      |          |      |                                    |
| 653  | 107-9897 | 1    | Screw-Hex                           |      |          |      |                                    |
| 746  | 99-9609  | 1    | Gear-Drive                          |      |          |      |                                    |
| 900  | 99-9039  | 1    | Shaft-Gear                          |      |          |      |                                    |
| 1044 | 99-9031  | 1    | Screw-Hex                           |      |          |      |                                    |
| 1072 | 99-9032  | 1    | Screw-Hex                           |      |          |      |                                    |
| 1073 | 99-9040  | 1    | Plate-Gear, Idler                   |      |          |      |                                    |
| 1075 | 99-9041  | 1    | Pulley-Crankshaft                   |      |          |      |                                    |
| 1076 | 99-9042  | 1    | Bearing-Rod                         |      |          |      |                                    |
| 1079 | 99-9045  | 1    | Set-Bearing, Main (Set Of 8)        |      |          |      |                                    |
| 1079 | 99-9046  | 1    | Set-Bearing, Main (.010 Undersized) |      |          |      |                                    |



Cylinder Head Assembly

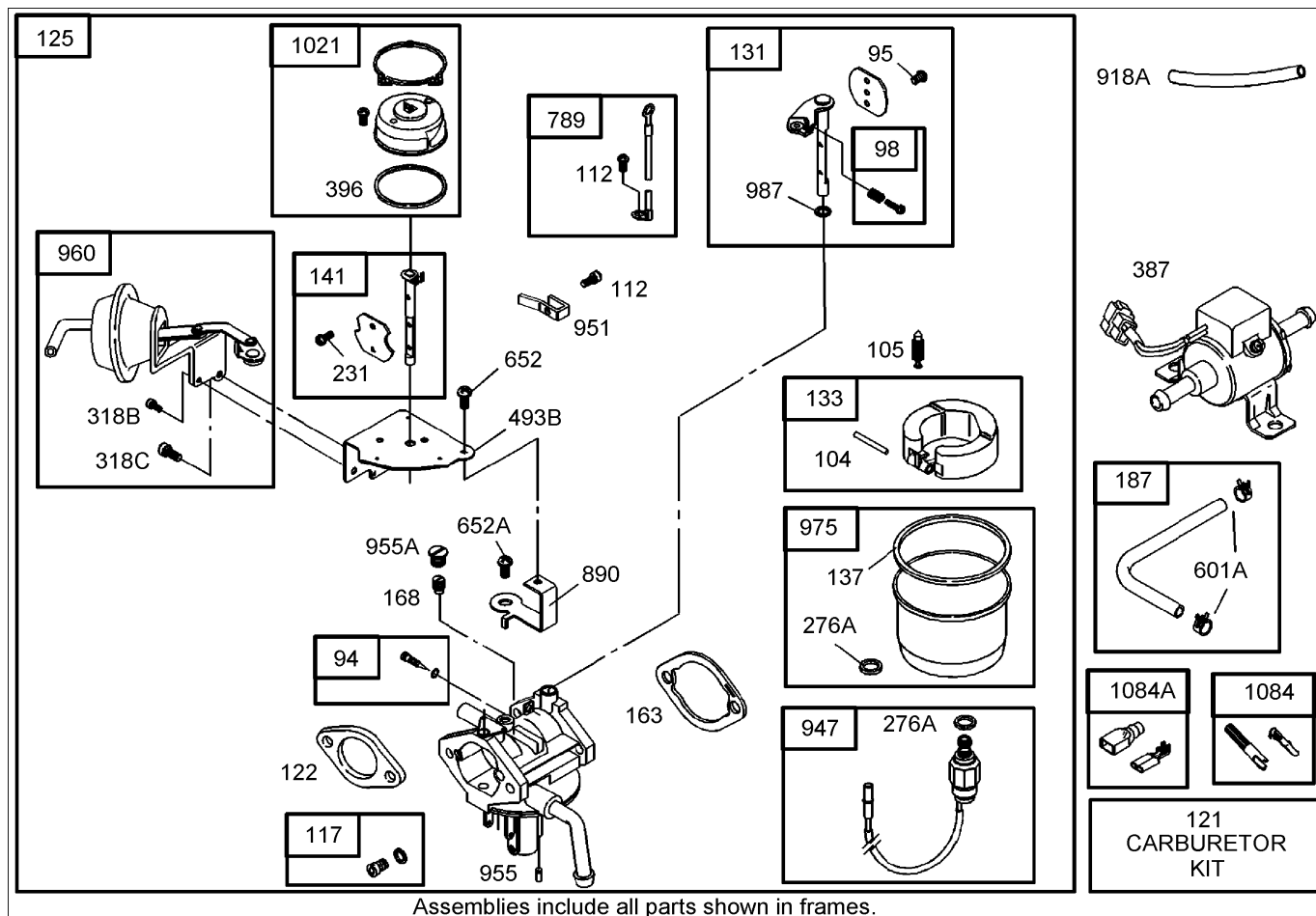
| Ref  | Part No. | Qty. | Description           |
|------|----------|------|-----------------------|
| 5    | 106-1853 | 1    | Head-Cylinder         |
| 7    | 99-9254  | 1    | Gasket-Head, Cylinder |
| 11   | 105-9322 | 1    | Hose-Breather         |
| 13   | 99-9614  | 1    | Screw-Metric          |
| 21   | 99-9052  | 1    | Cap-Fill, Oil         |
| 127  | 99-9060  | 1    | Plug-Welch            |
| 151  | 99-9058  | 1    | Stud-Metric           |
| 276  | 99-9063  | 1    | Washer-Seal           |
| 337  | 108-6945 | 1    | Plug-Spark            |
| 350  | 99-9057  | 1    | Stud-Metric           |
| 383  | 94-1664  | 1    | Wrench-Spark Plug     |
| 615  | 99-9067  | 1    | Retainer              |
| 635  | 99-9068  | 1    | Boot-Plug, Spark      |
| 700  | 99-9069  | 1    | Coil-Ignition         |
| 729  | 99-9066  | 1    | Clip-Wire             |
| 806  | 99-9270  | 1    | Screw-Hex             |
| 812  | 99-9061  | 1    | Nut-Hex, Metric       |
| 830  | 99-9101  | 1    | Stud-Arm, Rocker      |
| 871  | 99-9070  | 1    | Bushing-Guide         |
| 1022 | 99-9073  | 1    | Gasket-Cover, Rocker  |
| 1023 | 99-9074  | 1    | Cover-Rocker          |
| 1036 | 99-9075  | 1    | Emission Label Kit    |
| 1077 | 99-9076  | 1    | Bracket-Lifting       |
| 1130 | 99-9055  | 1    | Stud-Metric           |

| Ref  | Part No. | Qty. | Description      |
|------|----------|------|------------------|
| 1170 | 99-9056  | 1    | Screw-Hex        |
| 127B | 99-9008  | 1    | Plug-Welch       |
| 151A | 99-9059  | 1    | Stud-Metric      |
| 318A | 99-9202  | 1    | Screw-Hex        |
| 493A | 99-9065  | 1    | Bracket-Mounting |



Manifold Assembly

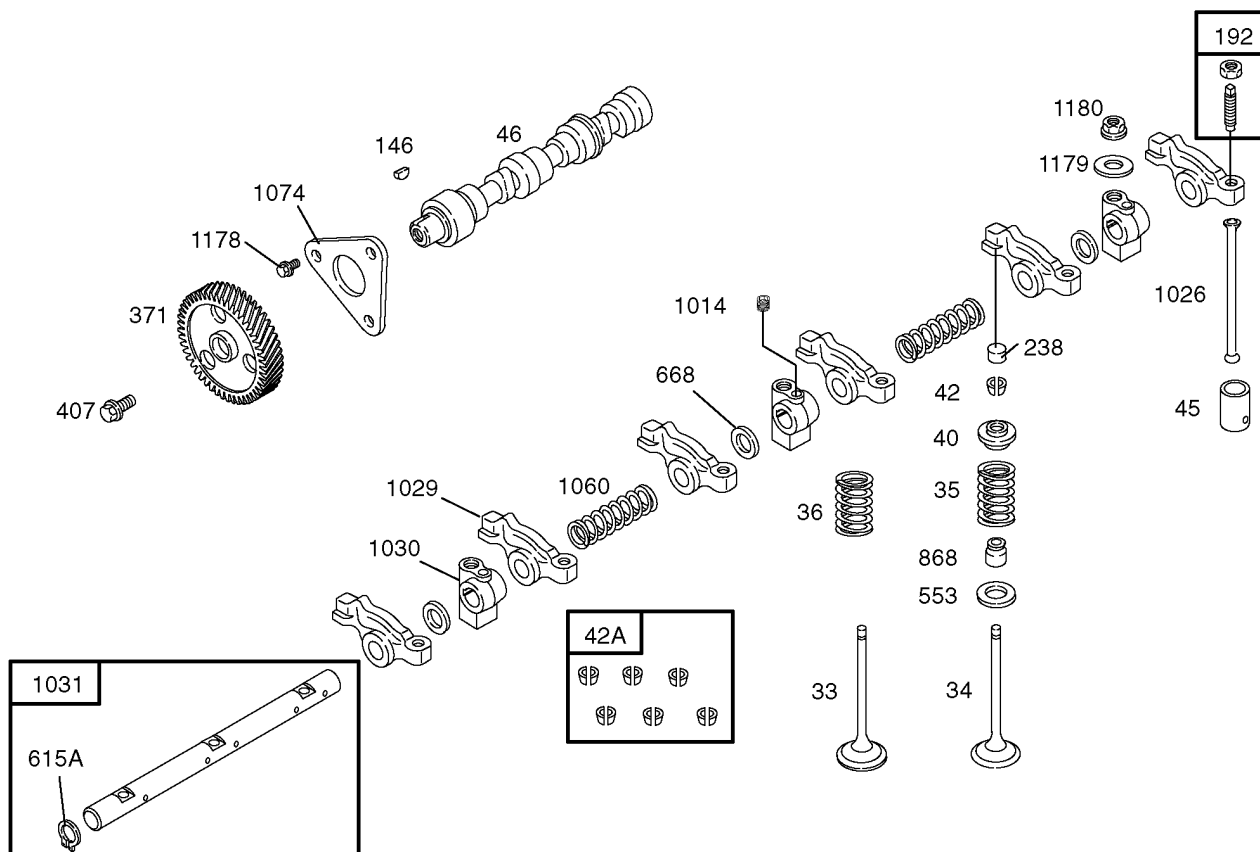
| Ref   | Part No. | Qty. | Description        |  |  |  |  |
|-------|----------|------|--------------------|--|--|--|--|
| 50    | 105-9325 | 1    | Manifold-Intake    |  |  |  |  |
| 51    | 99-9173  | 1    | Gasket-Intake      |  |  |  |  |
| 53    | 106-1854 | 1    | Stud               |  |  |  |  |
| 54    | 99-9004  | 1    | Screw-Hex          |  |  |  |  |
| 122   | 99-9184  | 1    | Spacer-Carburator  |  |  |  |  |
| 151   | 99-9221  | 1    | Stud-Standard      |  |  |  |  |
| 163   | 105-9329 | 1    | Gasket-Funnel, Air |  |  |  |  |
| 436   | 99-9177  | 1    | Manifold-Exhaust   |  |  |  |  |
| 654   | 99-9186  | 1    | Nut-Hex, Metric    |  |  |  |  |
| 855   | 105-9328 | 1    | Funnel-Air         |  |  |  |  |
| 883   | 106-1855 | 1    | Gasket-Exhaust     |  |  |  |  |
| 918   | 105-9330 | 1    | Hose-Vacuum        |  |  |  |  |
| 1011  | 99-9198  | 1    | Tube-Vent          |  |  |  |  |
| 1061  | 99-9180  | 1    | Cover-Outlet       |  |  |  |  |
| 1174  | 99-9114  | 1    | Nut-Hex, Metric    |  |  |  |  |
| 1175  | 99-9004  | 1    | Screw-Hex          |  |  |  |  |
| 1176  | 99-9175  | 1    | Nut-Hex, Metric    |  |  |  |  |
| 1176A | 99-9176  | 1    | Nut-Hex            |  |  |  |  |



## Carburetor Assembly

| Ref | Part No. | Qty. | Description         |
|-----|----------|------|---------------------|
| 94  | 106-1856 | 1    | Idle Mixture Kit    |
| 95  | 106-1857 | 1    | Screw               |
| 98  | 106-1858 | 1    | Idle Speed Kit      |
| 104 | 106-1859 | 1    | Pin-Hinge, Float    |
| 105 | 106-1860 | 1    | Valve-Needle, Float |
| 112 | 105-2063 | 2    | Screw-Mtg., Valve   |
| 117 | 110-2564 | 1    | Jet-Main            |
| 121 | 110-2565 | 1    | Carburetor Kit      |
| 122 | 99-9184  | 1    | Spacer-Carburetor   |
| 125 | 110-2563 | 1    | Carburetor Assembly |
| 131 | 110-2566 | 1    | Throttle Shaft Kit  |
| 133 | 106-1864 | 1    | Float-Carburetor    |
| 137 | 106-1865 | 1    | Gasket-Bowl, Float  |
| 141 | 106-1866 | 1    | Choke Shaft Kit     |
| 163 | 105-9329 | 1    | Gasket-Funnel, Air  |
| 168 | 106-1953 | 1    | Jet-Circuit, Idle   |
| 187 | 99-9238  | 1    | Line-Fuel           |
| 231 | 106-1857 | 1    | Screw               |
| 387 | 99-9196  | 1    | Pump-Fuel           |
| 396 | 106-1871 | 1    | Gasket-Cover, Choke |
| 652 | 106-1869 | 1    | Screw               |
| 789 | 106-1875 | 1    | Harness-Wiring      |
| 890 | 106-1876 | 1    | Bracket-Support     |
| 947 | 110-2511 | 1    | Solenoid-Valve      |

| Ref   | Part No. | Qty. | Description          |
|-------|----------|------|----------------------|
| 951   | 106-1878 | 1    | Lever-Choke          |
| 955   | 106-1879 | 1    | Plug-Carburetor      |
| 960   | 106-1881 | 1    | Break-Choke, Vacuum  |
| 975   | 106-1882 | 1    | Bowl-Float           |
| 987   | 106-1883 | 1    | Seal-Shaft, Throttle |
| 1021  | 106-1883 | 1    | Activator-Choke      |
| 1084  | 99-9245  | 1    | Connector            |
| 276A  | 106-1868 | 1    | Washer-Sealing       |
| 318B  | 106-1869 | 1    | Screw                |
| 318C  | 106-1870 | 1    | Screw                |
| 493B  | 106-1872 | 1    | Bracket-Mounting     |
| 601A  | 99-9242  | 1    | Clamp-Hose           |
| 652A  | 106-1874 | 1    | Screw                |
| 918A  | 105-9330 | 1    | Hose-Vacuum          |
| 955A  | 106-1880 | 1    | Plug-Carburetor      |
| 1084A | 99-9098  | 1    | Connector            |

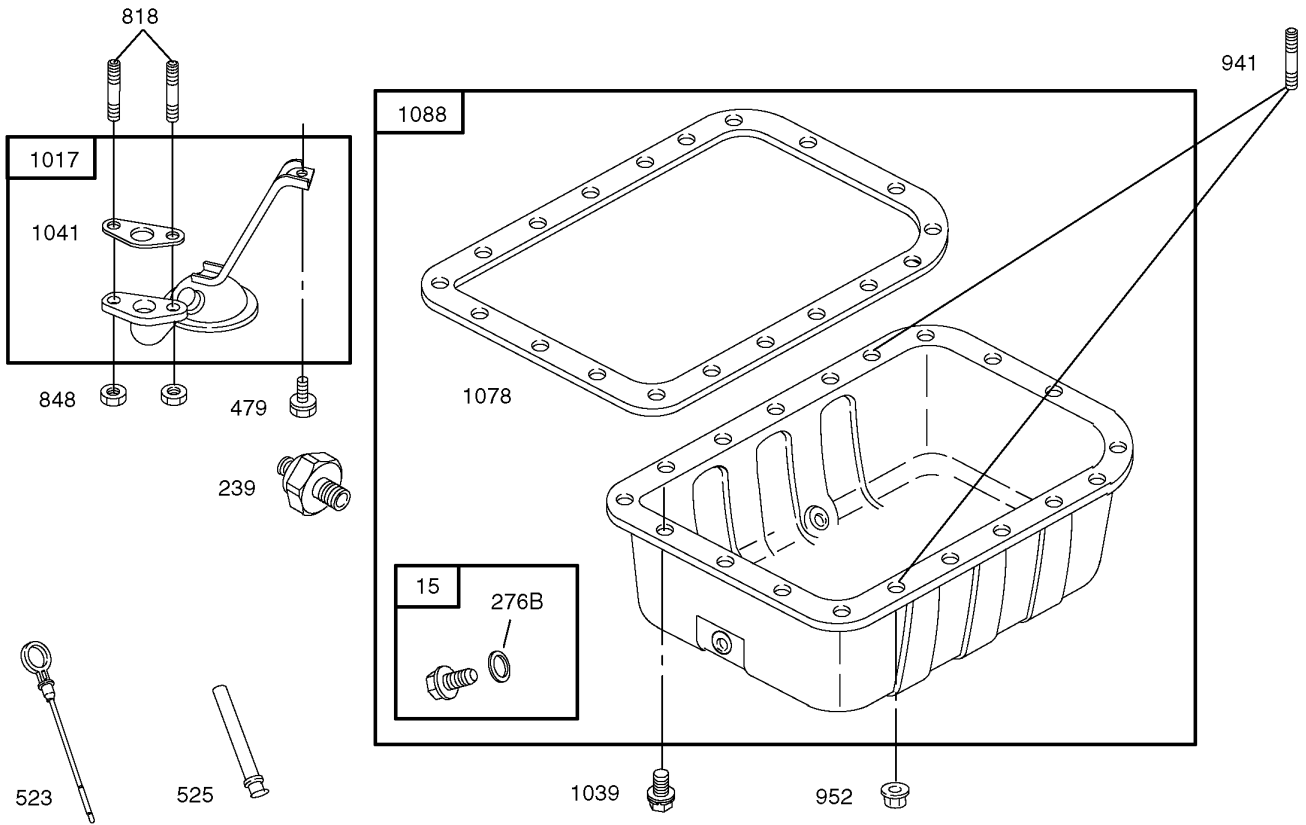


**Assemblies include all parts shown in frames.**

## Cam Shaft Assembly

| Ref  | Part No. | Qty. | Description                                               |
|------|----------|------|-----------------------------------------------------------|
| 33   | 99-9080  | 1    | Valve-Exhaust                                             |
| 34   | 99-9081  | 1    | Valve-Intake                                              |
| 35   | 99-9082  | 1    | Spring-Valve                                              |
| 36   | 99-9082  | 1    | Spring-Valve                                              |
| 40   | 99-9084  | 1    | Retainer-Valve                                            |
| 42   | 99-9086  | 1    | Keeper-Valve                                              |
| 45   | 99-9088  | 1    | Tappet-Valve                                              |
| 46   | 99-9097  | 1    | Shaft-Cam                                                 |
| 146  | 99-9095  | 1    | Key-Woodruff                                              |
| 192  | 99-9092  | 1    | Adjuster-Arm, Rocker (Use Before Engine Serial #04090100) |
| 192  | 112-2978 | 1    | Adjuster-Arm, Rocker (Use Before Engine Serial #04083100) |
| 238  | 99-9094  | 1    | Cap-Valve (Use Before Engine Serial #04090100)            |
| 238  | 112-2979 | 1    | Cap-Valve (Use Before Engine Serial #04083100)            |
| 371  | 99-9641  | 1    | Gear-Cam                                                  |
| 407  | 99-9085  | 1    | Screw-Metric                                              |
| 42A  | 99-9087  | 1    | Keeper-Valve (Set Of 6)                                   |
| 553  | 99-9096  | 1    | Seat-Spring, Valve                                        |
| 668  | 99-9093  | 1    | Washer-Spacer                                             |
| 868  | 99-9102  | 1    | Seal-Valve                                                |
| 1014 | 99-9090  | 1    | Screw-Metric                                              |

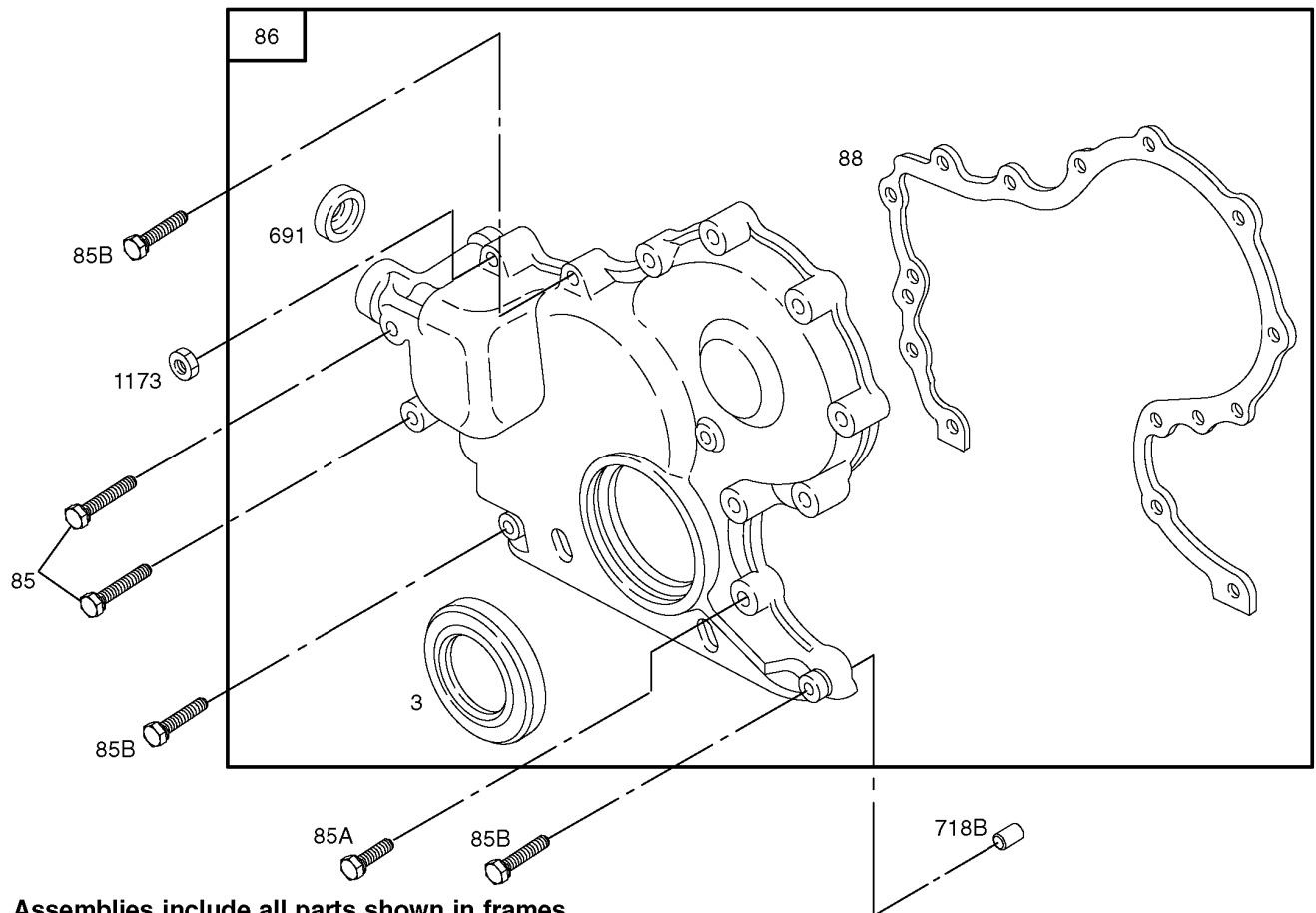
| Ref  | Part No. | Qty. | Description                                   |
|------|----------|------|-----------------------------------------------|
| 1026 | 99-9103  | 1    | Rod-Push (Use Before Engine Serial #04090100) |
| 1026 | 112-2980 | 1    | Rod-Push (Use Before Engine Serial #04083100) |
| 1029 | 99-9104  | 1    | Arm-Rocker                                    |
| 1030 | 99-9107  | 1    | Support-Arm, Rocker                           |
| 1031 | 99-9106  | 1    | Shaft-Arm, Rocker                             |
| 1060 | 99-9108  | 1    | Spring-Shaft, Rocker                          |
| 1074 | 99-9109  | 1    | Retainer-Camshaft                             |
| 1178 | 99-9083  | 1    | Screw-Hex                                     |
| 1179 | 99-9079  | 1    | Washer-Flat                                   |
| 1180 | 99-9091  | 1    | Nut-Hex, Metric                               |
| 615A | 99-9099  | 1    | Retainer                                      |



Assemblies include all parts shown in frames.

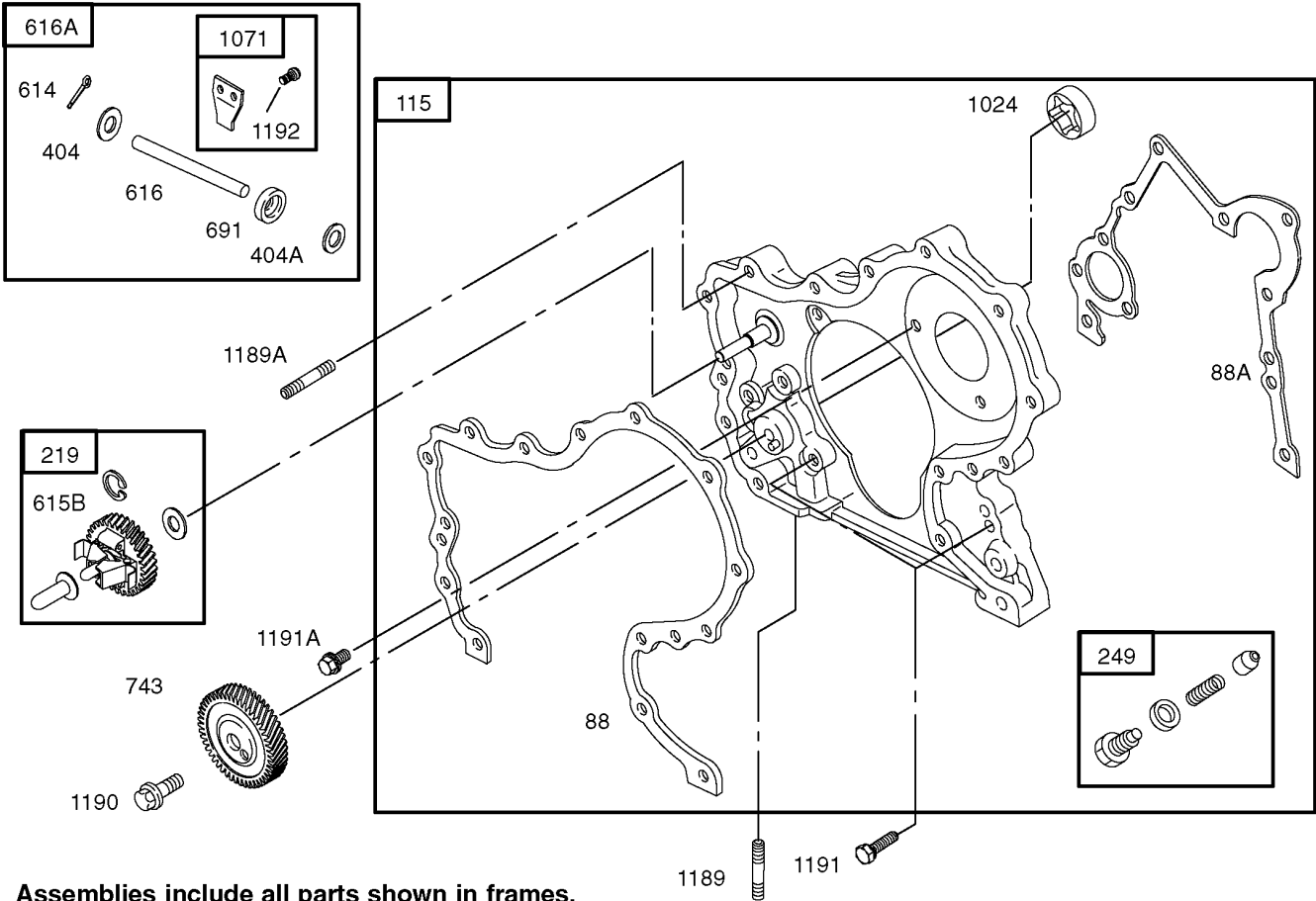
# Oil Pan Assembly

| Ref  | Part No. | Qty. | Description          |  |  |  |  |
|------|----------|------|----------------------|--|--|--|--|
| 239  | 107-9908 | 1    | Switch-Pressure, Oil |  |  |  |  |
| 15   | 99-9247  | 1    | Plug-Drain, Oil      |  |  |  |  |
| 479  | 99-9111  | 1    | Screw-Hex            |  |  |  |  |
| 523  | 110-2597 | 1    | Dipstick             |  |  |  |  |
| 525  | 99-9118  | 1    | Tube-Dipstick        |  |  |  |  |
| 818  | 99-9007  | 1    | Stud-Metric          |  |  |  |  |
| 848  | 99-9114  | 1    | Nut-Hex, Metric      |  |  |  |  |
| 941  | 99-9112  | 1    | Stud-Metric          |  |  |  |  |
| 952  | 99-9113  | 1    | Nut-Hex, Metric      |  |  |  |  |
| 1017 | 99-9116  | 1    | Screen-Pump, Oil     |  |  |  |  |
| 1039 | 99-9111  | 1    | Screw-Hex            |  |  |  |  |
| 1041 | 99-9120  | 1    | Gasket-Strainer, Oil |  |  |  |  |
| 1078 | 99-9121  | 1    | Gasket-Pan, Oil      |  |  |  |  |
| 1088 | 99-9241  | 1    | Pan-Oil              |  |  |  |  |
| 276B | 99-9249  | 1    | Washer-Seal          |  |  |  |  |



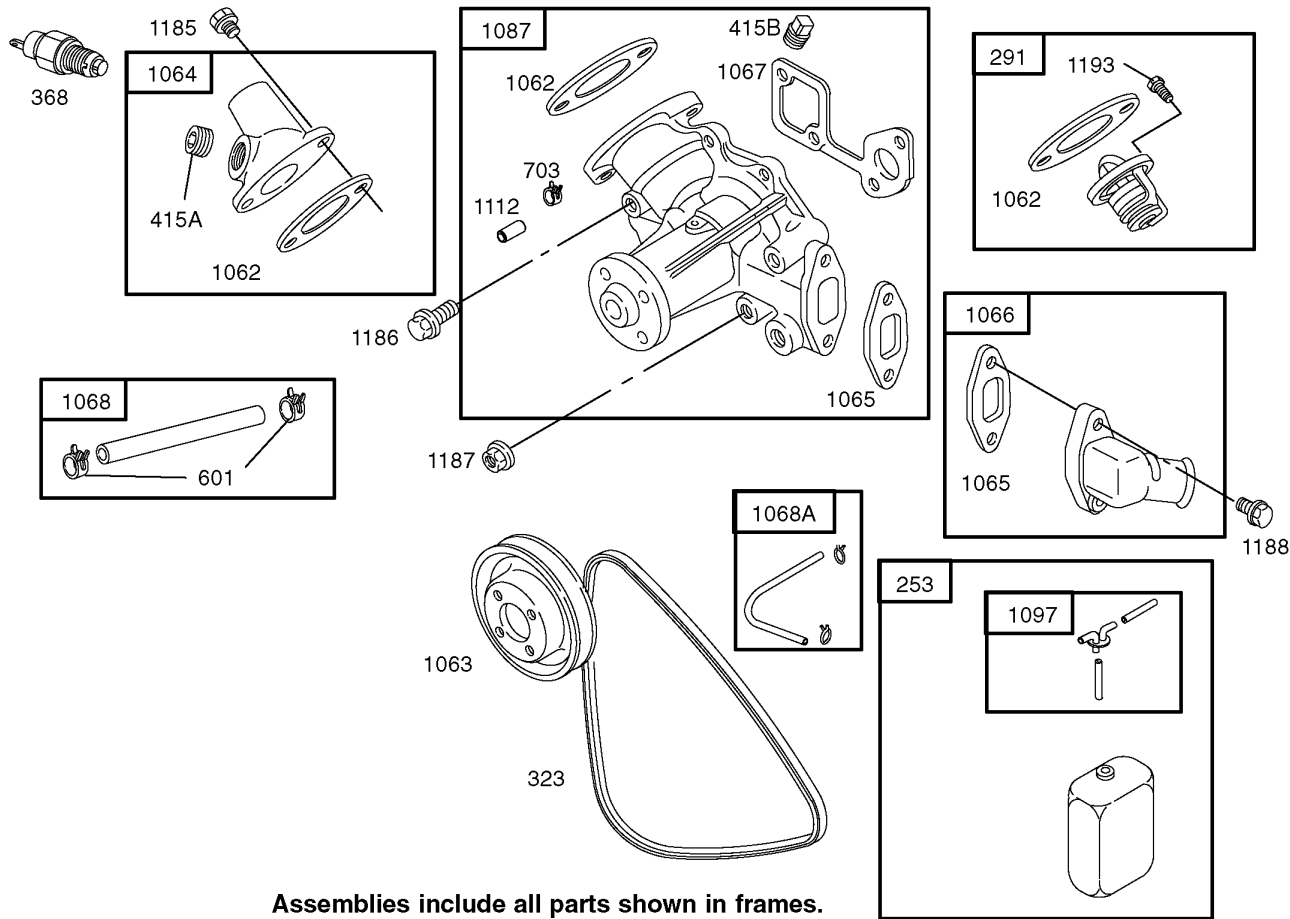
## Gear Cover Assembly

| Ref  | Part No. | Qty. | Description          |  |  |  |  |
|------|----------|------|----------------------|--|--|--|--|
| 3    | 107-9900 | 1    | Seal-Oil             |  |  |  |  |
| 85   | 99-9127  | 1    | Screw-Hex            |  |  |  |  |
| 86   | 99-9130  | 1    | Gear Cover ASM       |  |  |  |  |
| 88   | 99-9132  | 1    | Gasket-Cover         |  |  |  |  |
| 691  | 99-9131  | 1    | Seal-Shaft, Governor |  |  |  |  |
| 85A  | 99-9128  | 1    | Screw-Hex            |  |  |  |  |
| 85B  | 99-9129  | 1    | Screw-Hex            |  |  |  |  |
| 1173 | 99-9114  | 1    | Nut-Hex, Metric      |  |  |  |  |
| 718B | 99-9014  | 1    | Pin-Locating         |  |  |  |  |



Gear Housing Assembly

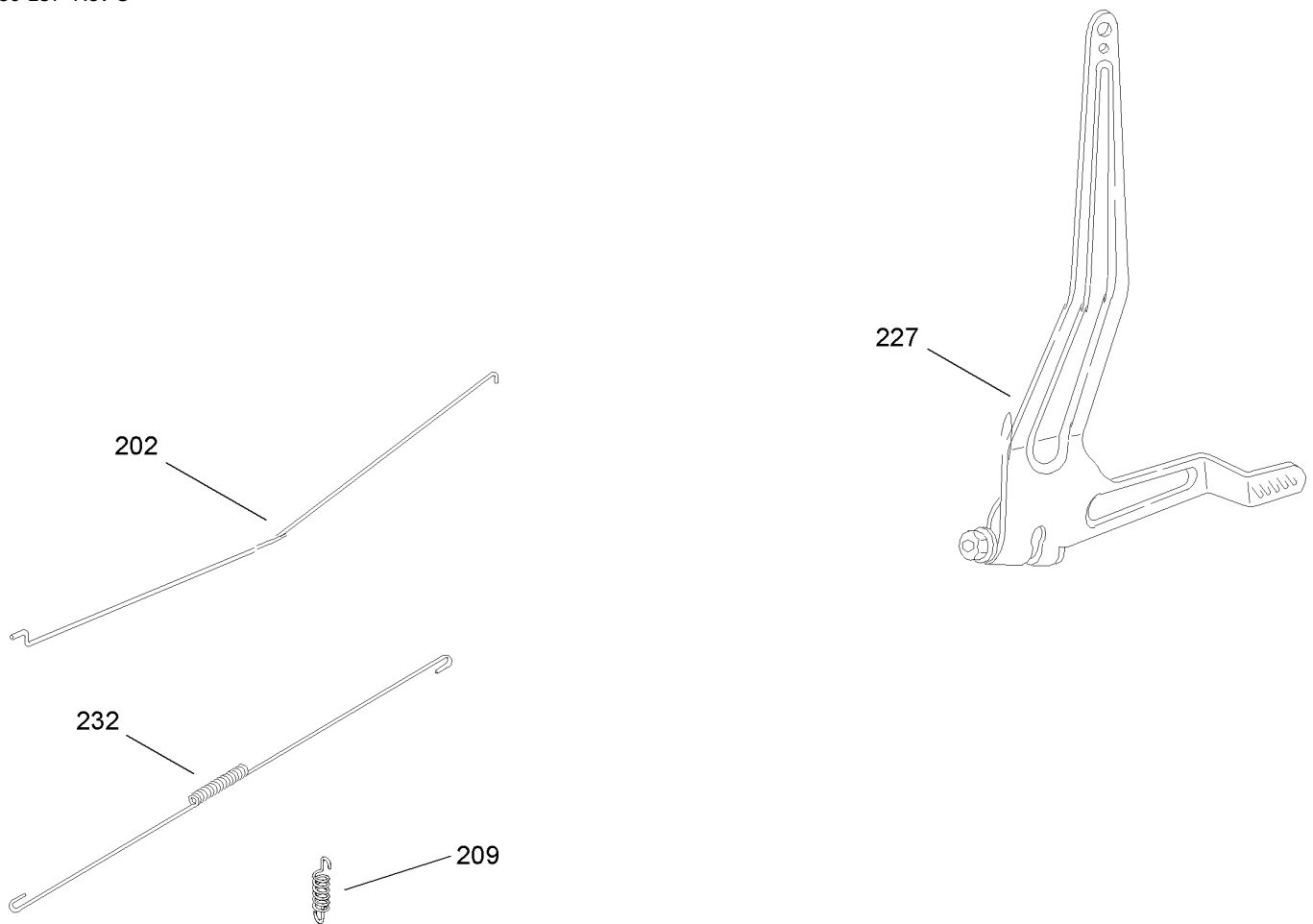
| Ref   | Part No. | Qty. | Description          |  |  |  |  |
|-------|----------|------|----------------------|--|--|--|--|
| ②1024 |          | 1    | Pump-Oil             |  |  |  |  |
| 1071  | 99-9149  | 1    | Paddle-Governor      |  |  |  |  |
| 115   | 99-9138  | 1    | Housing-Gear         |  |  |  |  |
| 1189  | 99-9007  | 1    | Stud-Metric          |  |  |  |  |
| 1189A | 99-9137  | 1    | Stud-Metric          |  |  |  |  |
| 1190  | 99-9135  | 1    | Screw-Hex            |  |  |  |  |
| 1191  | 99-9133  | 1    | Screw-Hex            |  |  |  |  |
| 1191A | 99-9134  | 1    | Screw-Hex            |  |  |  |  |
| 1192  | 99-9143  | 1    | Screw-Hex, Torx      |  |  |  |  |
| 219   | 99-9261  | 1    | Gear-Governor        |  |  |  |  |
| 249   | 99-9142  | 1    | Valve-Relief, Oil    |  |  |  |  |
| 404   | 99-9140  | 1    | Washer-Spacer        |  |  |  |  |
| 404A  | 99-9141  | 1    | Washer-Spacer        |  |  |  |  |
| 614   | 99-9053  | 1    | Pin-Cotter           |  |  |  |  |
| 615B  | 99-9145  | 1    | Retainer             |  |  |  |  |
| 616   | 99-9146  | 1    | Crank-Governor       |  |  |  |  |
| 616A  | 99-9147  | 1    | Crank-Governor       |  |  |  |  |
| 691   | 99-9131  | 1    | Seal-Shaft, Governor |  |  |  |  |
| 743   | 99-9656  | 1    | Gear-Drive           |  |  |  |  |
| 88    | 99-9132  | 1    | Gasket-Cover         |  |  |  |  |
| 88A   | 99-9136  | 1    | Gasket-Cover, Gear   |  |  |  |  |



Assemblies include all parts shown in frames.

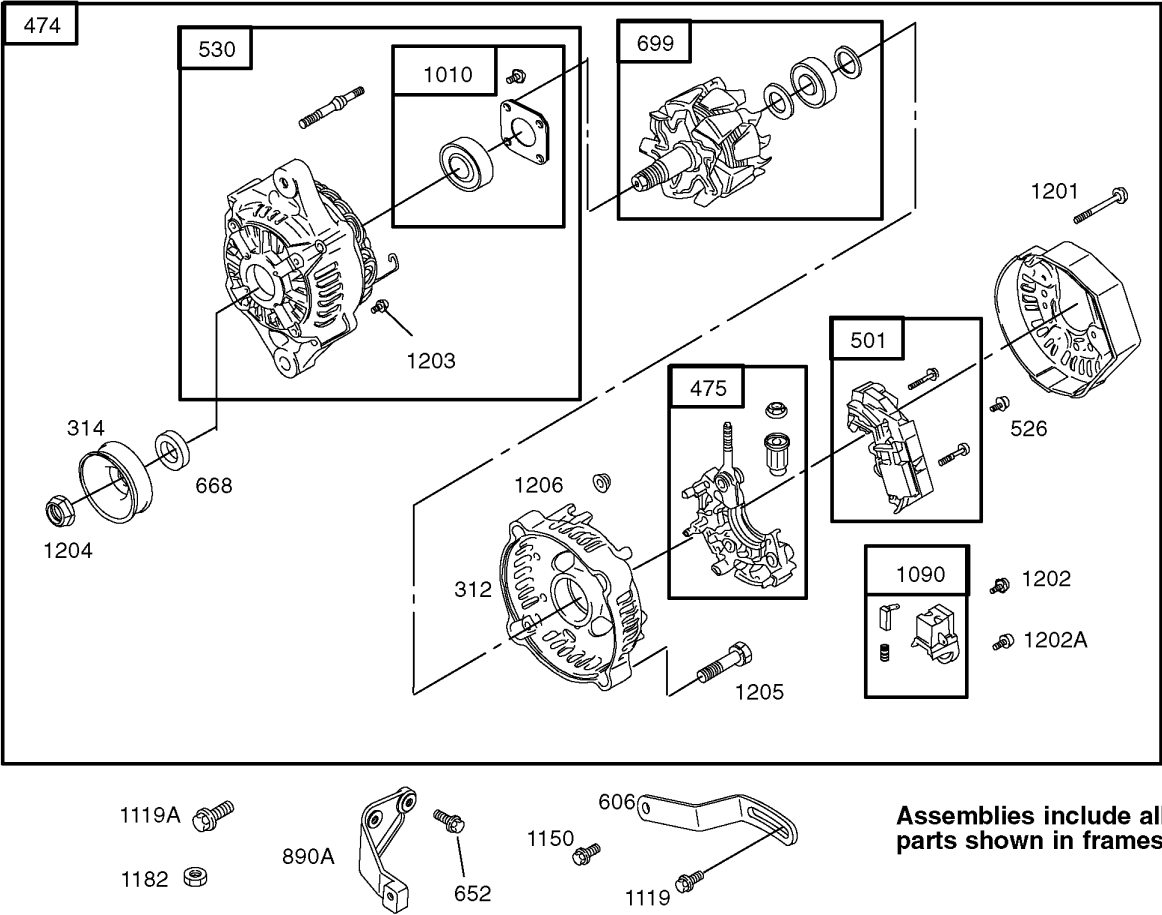
Water Pump Assembly

| Ref   | Part No. | Qty. | Description               |  |  |  |  |
|-------|----------|------|---------------------------|--|--|--|--|
| 1062  | 99-9163  | 1    | Gasket-Outlet             |  |  |  |  |
| 1063  | 99-9164  | 1    | Pulley-Pump               |  |  |  |  |
| 1064  | 99-9165  | 1    | Housing-Outlet            |  |  |  |  |
| 1065  | 99-9166  | 1    | Gasket-Housing, Inlet     |  |  |  |  |
| 1066  | 99-9167  | 1    | Housing-Inlet             |  |  |  |  |
| 1067  | 99-9168  | 1    | Gasket-Pump, Water        |  |  |  |  |
| 1068  | 106-1886 | 1    | Hose / Clamp ASM          |  |  |  |  |
| 1068A | 99-9072  | 1    | Hose-Tank, Reserve        |  |  |  |  |
| 1087  | 106-1887 | 1    | Pump-Water                |  |  |  |  |
| 1097  | 99-9071  | 1    | Hose-Tank, Reserve        |  |  |  |  |
| 1112  | 106-1888 | 1    | Tube-Vent                 |  |  |  |  |
| 1185  | 99-9004  | 1    | Screw-Hex                 |  |  |  |  |
| 1186  | 99-9151  | 1    | Screw-Hex                 |  |  |  |  |
| 1187  | 99-9153  | 1    | Nut-Hex, Metric           |  |  |  |  |
| 1188  | 99-9004  | 1    | Screw-Hex                 |  |  |  |  |
| 1193  | 99-9152  | 1    | Screw-Metric              |  |  |  |  |
| 253   | 106-1884 | 1    | Tank-Reserve              |  |  |  |  |
| 291   | 99-9155  | 1    | Thermostat                |  |  |  |  |
| 323   | 99-9156  | 1    | Belt-V                    |  |  |  |  |
| 368   | 99-9157  | 1    | Switch-Temperature, Water |  |  |  |  |
| 415A  | 99-9158  | 1    | Plug                      |  |  |  |  |
| 415B  | 99-9159  | 1    | Plug                      |  |  |  |  |
| 601   | 99-9160  | 1    | Clamp-Hose                |  |  |  |  |
| 703   | 106-1885 | 1    | Clip                      |  |  |  |  |



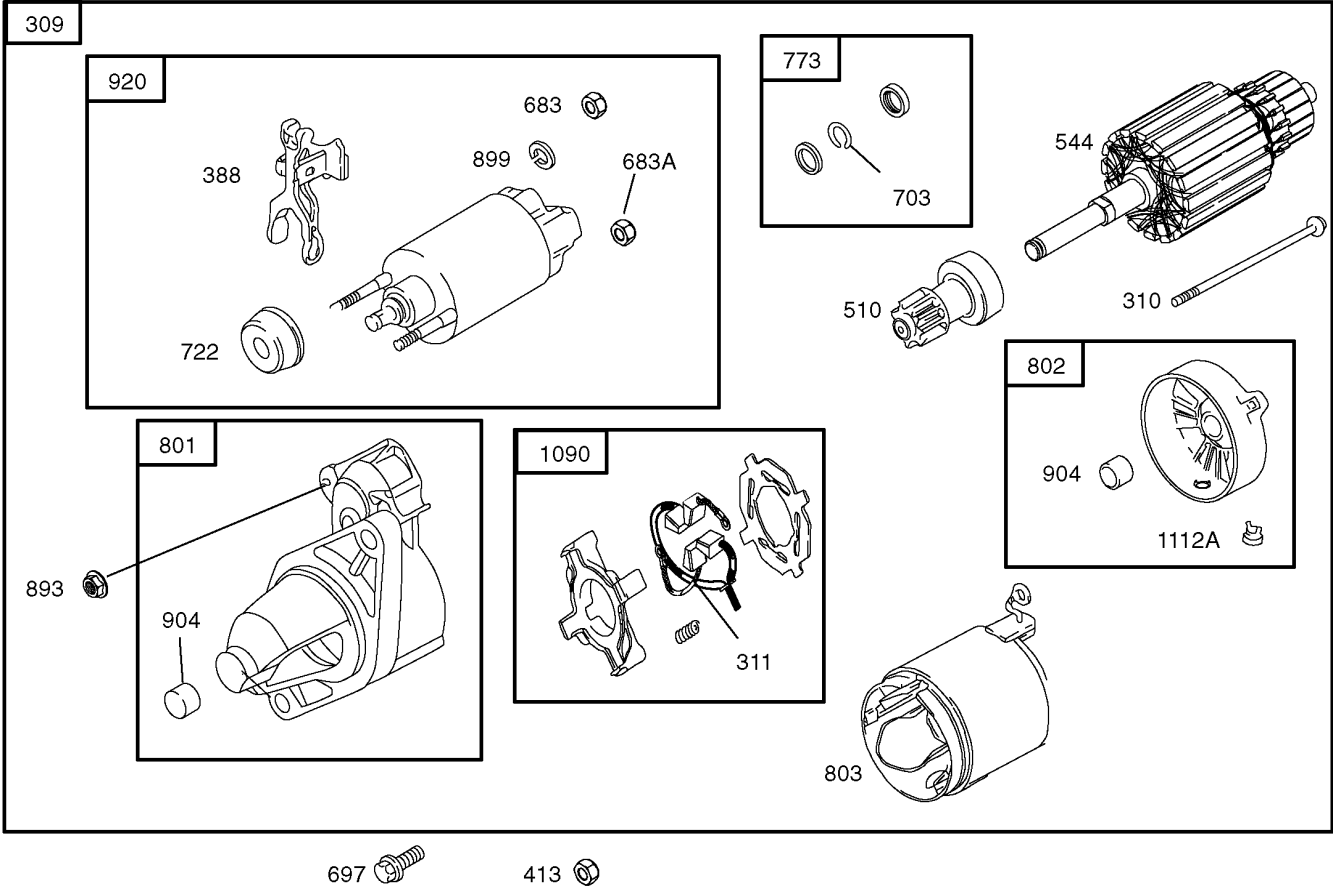
## Governor Assembly

| Ref | Part No. | Qty. | Description          |
|-----|----------|------|----------------------|
| 202 | 99-9187  | 1    | Link-Governor, Mech. |
| 209 | 106-1889 | 1    | Spring-Governor      |
| 227 | 99-9191  | 1    | Lever-Governor       |
| 232 | 99-9192  | 1    | Spring-Link          |



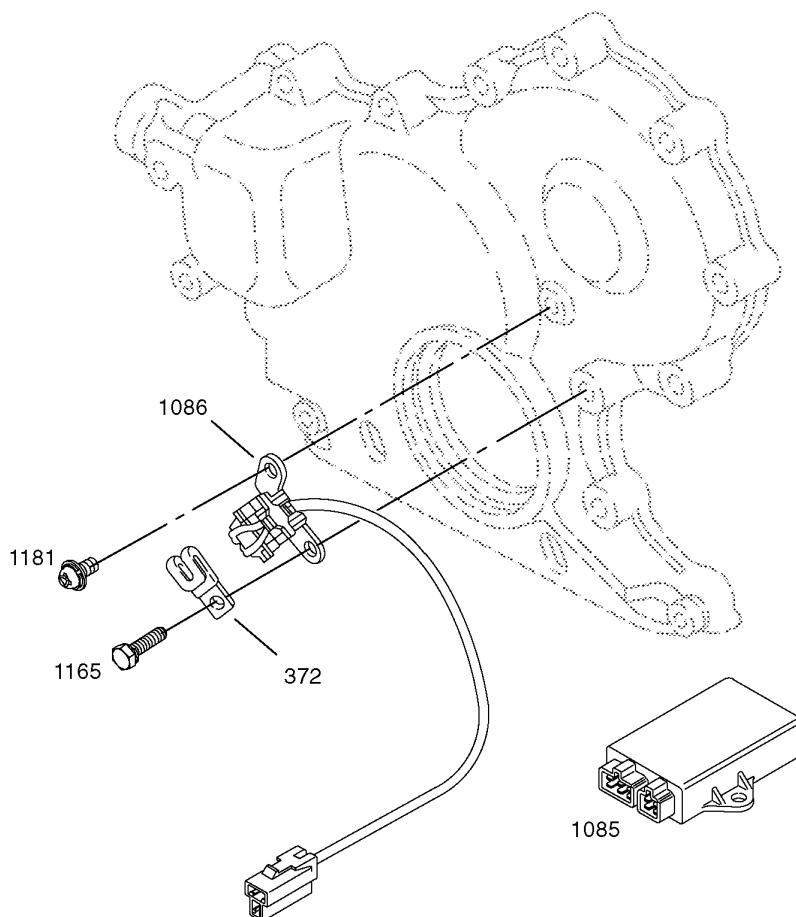
Alternator Assembly

| Ref   | Part No. | Qty. | Description        | Ref  | Part No. | Qty. | Description     |
|-------|----------|------|--------------------|------|----------|------|-----------------|
| 1010  | 106-1898 | 1    | Retainer-Bearing   | 890A | 99-9211  | 1    | Bracket-Support |
| 1090  | 106-1899 | 1    | Retainer-Brush     |      |          |      |                 |
| 1119  | 99-9663  | 1    | Screw-Hex, Metric  |      |          |      |                 |
| 1119A | 99-9205  | 1    | Screw-Hex, Metric  |      |          |      |                 |
| 1150  | 99-9202  | 1    | Screw-Hex          |      |          |      |                 |
| 1182  | 99-9114  | 1    | Nut-Hex, Metric    |      |          |      |                 |
| 1201  | 106-1950 | 1    | Screw              |      |          |      |                 |
| 1202  | 106-1951 | 1    | Screw              |      |          |      |                 |
| 1202A | 106-1894 | 1    | Screw              |      |          |      |                 |
| 1203  | 106-1894 | 1    | Screw              |      |          |      |                 |
| 1204  | 106-1954 | 1    | Nut                |      |          |      |                 |
| 1205  | 106-1955 | 1    | Screw              |      |          |      |                 |
| 1206  | 106-1956 | 1    | Nut                |      |          |      |                 |
| 312   | 106-1890 | 1    | Housing-End, Brush |      |          |      |                 |
| 314   | 106-1891 | 1    | Pulley-Alternator  |      |          |      |                 |
| 474   | 99-9209  | 1    | Alternator         |      |          |      |                 |
| 475   | 106-1892 | 1    | Rectifier          |      |          |      |                 |
| 501   | 106-1893 | 1    | Regulator          |      |          |      |                 |
| 526   | 106-1894 | 1    | Screw              |      |          |      |                 |
| 530   | 106-1895 | 1    | Housing-End, Drive |      |          |      |                 |
| 606   | 106-1952 | 1    | Strap-Adjusting    |      |          |      |                 |
| 652   | 99-9202  | 1    | Screw-Hex          |      |          |      |                 |
| 668   | 106-1896 | 1    | Spacer             |      |          |      |                 |
| 699   | 106-1897 | 1    | Rotor              |      |          |      |                 |



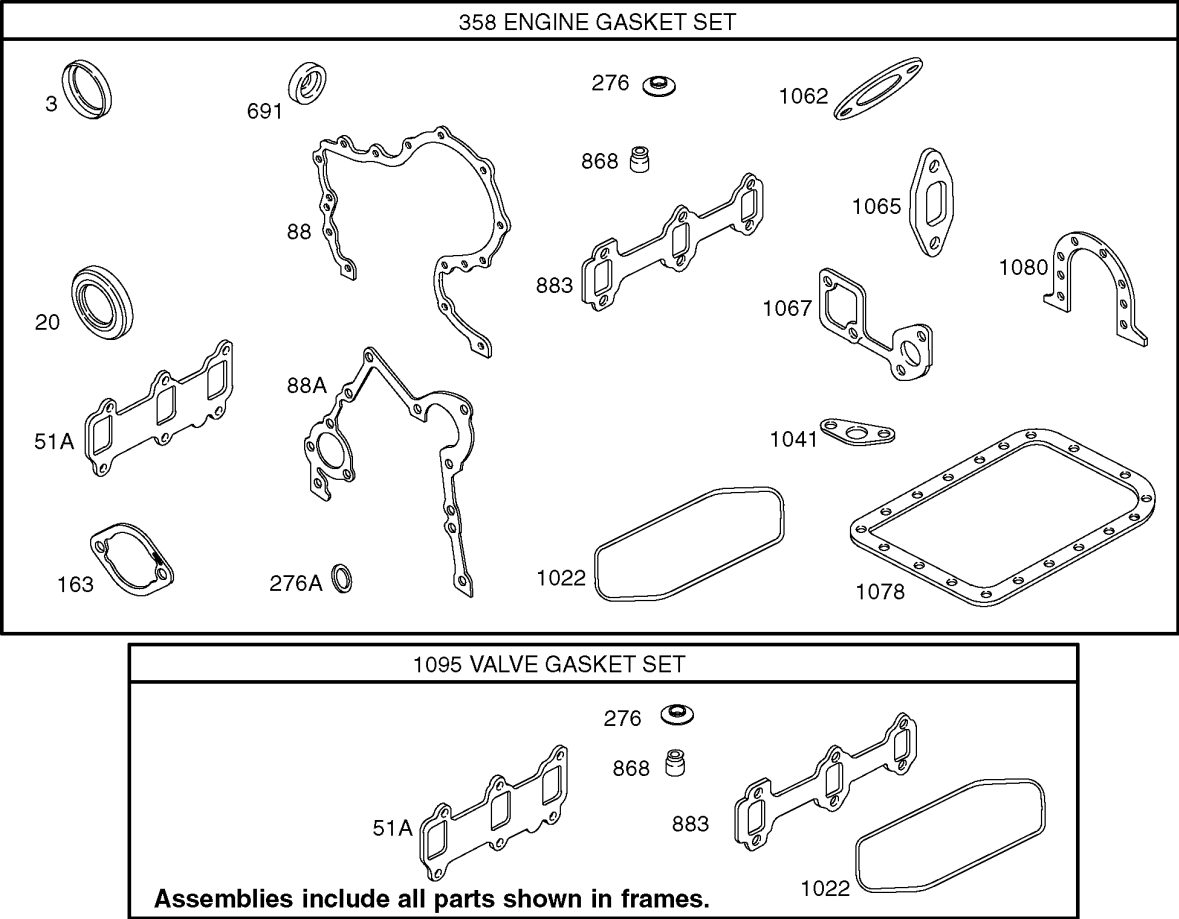
# Starter Motor Assembly

| Ref   | Part No. | Qty. | Description         |  |  |  |  |
|-------|----------|------|---------------------|--|--|--|--|
| 1090  | 106-1974 | 1    | Retainer-Brush      |  |  |  |  |
| 1112A | 106-1975 | 1    | Plug-Vent           |  |  |  |  |
| 309   | 100-9837 | 1    | Motor-Starter       |  |  |  |  |
| 310   | 106-1957 | 1    | Bolt                |  |  |  |  |
| 311   | 106-1958 | 1    | Brush Set           |  |  |  |  |
| 388   | 106-1959 | 1    | Lever-Drive, Pinion |  |  |  |  |
| 413   | 99-9206  | 1    | Nut-Hex, Metric     |  |  |  |  |
| 510   | 106-1960 | 1    | Drive-Starter       |  |  |  |  |
| 544   | 106-1961 | 1    | Armature-Starter    |  |  |  |  |
| 683   | 106-1962 | 1    | Nut                 |  |  |  |  |
| 683A  | 106-1963 | 1    | Nut                 |  |  |  |  |
| 697   | 99-9201  | 1    | Screw-Hex           |  |  |  |  |
| 703   | 106-1964 | 1    | Clip                |  |  |  |  |
| 722   | 106-1965 | 1    | Seal-Plunger        |  |  |  |  |
| 773   | 106-1966 | 1    | Retainer            |  |  |  |  |
| 801   | 106-1967 | 1    | Cap-Drive           |  |  |  |  |
| 802   | 106-1968 | 1    | Cap-End             |  |  |  |  |
| 803   | 106-1969 | 1    | Housing-Starter     |  |  |  |  |
| 893   | 106-1970 | 1    | Nut                 |  |  |  |  |
| 899   | 106-1971 | 1    | Washer              |  |  |  |  |
| 904   | 106-1972 | 1    | Bearing-Needle      |  |  |  |  |
| 920   | 106-1973 | 1    | Solenoid-Starter    |  |  |  |  |



## Ignition Assembly

| Ref  | Part No. | Qty. | Description      |
|------|----------|------|------------------|
| 1085 | 105-1768 | 1    | Ecm              |
| 1086 | 99-9217  | 1    | Trigger-Ignition |
| 1165 | 99-9128  | 1    | Screw-Hex        |
| 1181 | 99-9210  | 1    | Screw-Phillips   |
| 372  | 99-9208  | 1    | Clamp            |



Gasket Assembly

| Ref  | Part No. | Qty. | Description           |  |  |  |  |
|------|----------|------|-----------------------|--|--|--|--|
| 3    | 107-9900 | 1    | Seal-Oil              |  |  |  |  |
| 20   | 99-9003  | 1    | Seal-Oil              |  |  |  |  |
| 88   | 99-9132  | 1    | Gasket-Cover          |  |  |  |  |
| 163  | 105-9329 | 1    | Gasket-Funnel, Air    |  |  |  |  |
| 276  | 99-9063  | 1    | Washer-Seal           |  |  |  |  |
| 358  | 106-1976 | 1    | Engine Gasket Set     |  |  |  |  |
| 51A  | 99-9173  | 1    | Gasket-Intake         |  |  |  |  |
| 691  | 99-9131  | 1    | Seal-Shaft, Governor  |  |  |  |  |
| 868  | 99-9102  | 1    | Seal-Valve            |  |  |  |  |
| 883  | 106-1855 | 1    | Gasket-Exhaust        |  |  |  |  |
| 88A  | 99-9136  | 1    | Gasket-Cover, Gear    |  |  |  |  |
| 1022 | 99-9073  | 1    | Gasket-Cover, Rocker  |  |  |  |  |
| 1041 | 99-9120  | 1    | Gasket-Strainer, Oil  |  |  |  |  |
| 1062 | 99-9163  | 1    | Gasket-Outlet         |  |  |  |  |
| 1065 | 99-9166  | 1    | Gasket-Housing, Inlet |  |  |  |  |
| 1067 | 99-9168  | 1    | Gasket-Pump, Water    |  |  |  |  |
| 1078 | 99-9121  | 1    | Gasket-Pan, Oil       |  |  |  |  |
| 1080 | 99-9021  | 1    | Gasket-Retainer       |  |  |  |  |
| 1095 | 106-1977 | 1    | Valve Gasket Set      |  |  |  |  |
| 276A | 99-9249  | 1    | Washer-Seal           |  |  |  |  |

## NOTES

