Form Number 3355-363 Rev A

Right-Hand Replacement Mower
Groundsmaster® 4000-D

Model No. 30415 - 270000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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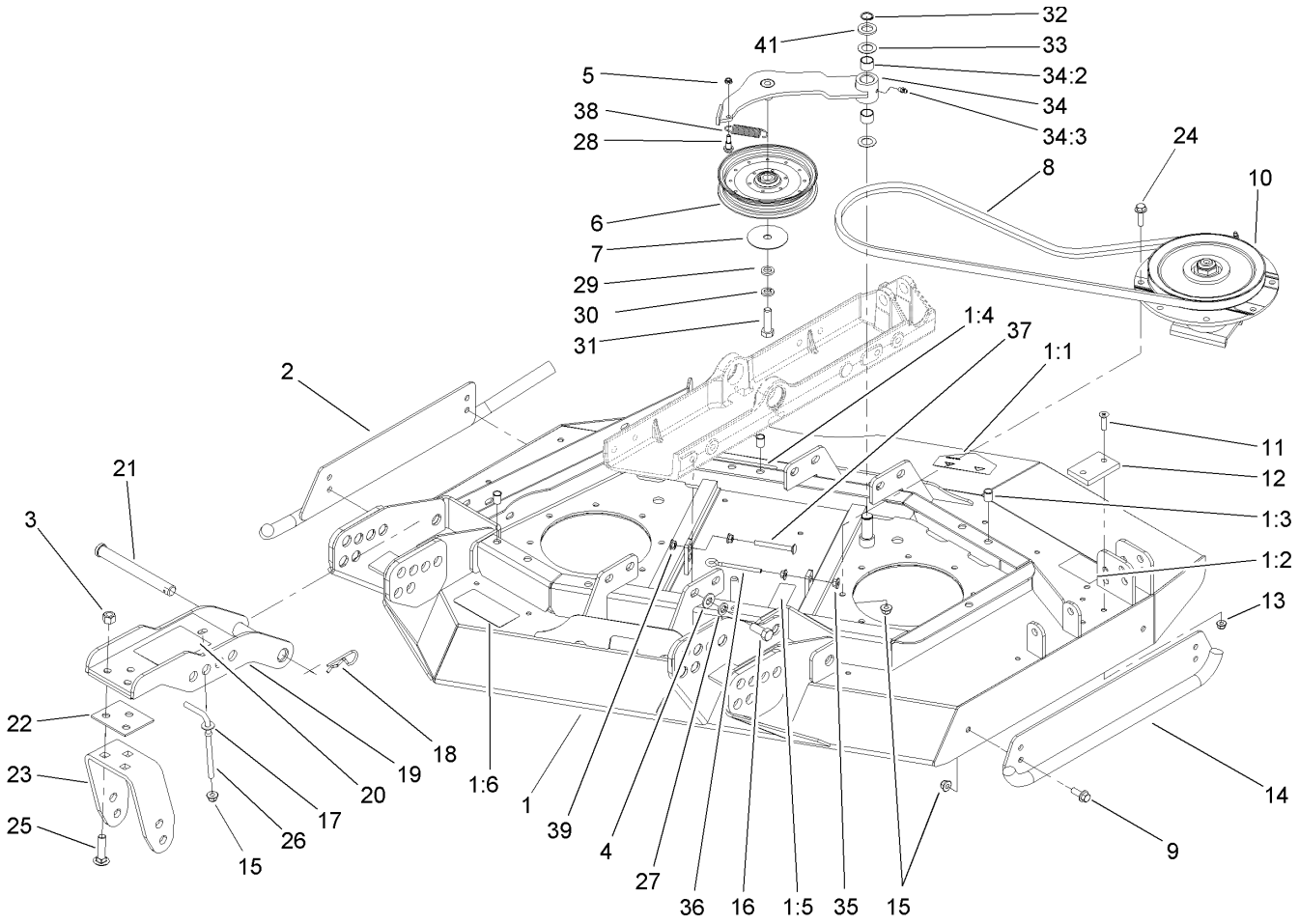
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

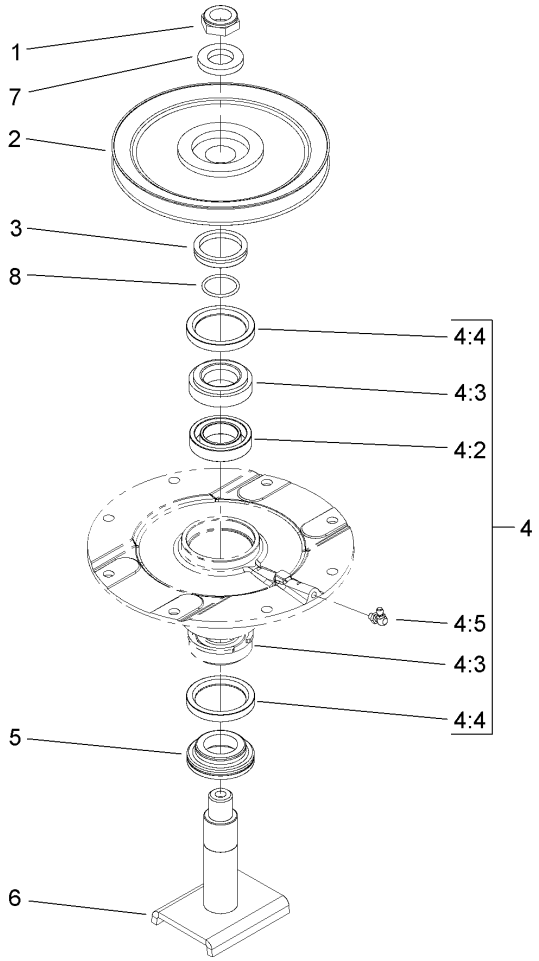
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head



Right Hand Deck, Idler and Skid Assembly

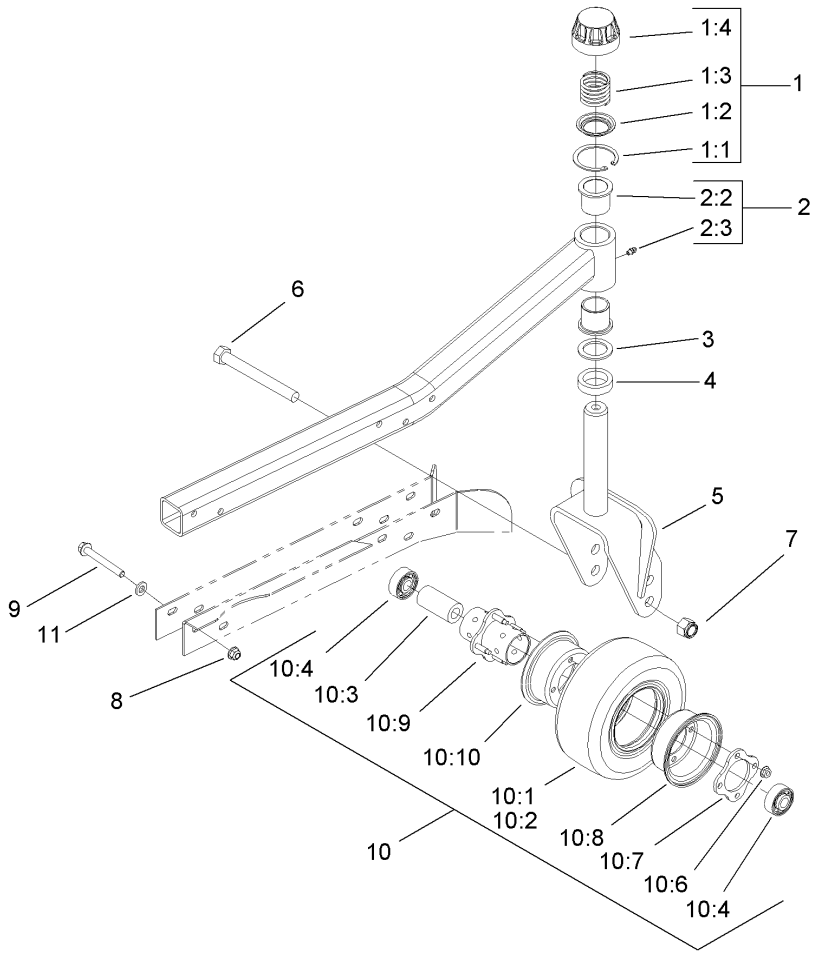
Ref	Part No.	Qty.	Description
1	110-3295	1	Right Deck ASM
1:1	106-6753	1	Decal-Danger, Ce
1:2	100-5694	1	Decal-Rear HOC, RH
1:3	32148-9	3	Insert-Nut
1:4	100-5622	1	Decal-HOC
1:5	100-6578	3	Decal-Danger
1:6	93-7818	1	Decal-Torque, Blade Bolt
2	100-5620-01	1	RH Skid ASM
3	3296-45	6	Nut-Lock, NI
4	3256-26	8	Washer-Flat
5	3296-56	1	Nut-Lock, NI
6	110-9596	1	Pulley-Idler
7	100-3102	1	Washer-Flat
8	108-8076	1	V-Belt, Deck
9	3234-42	4	Screw-HHF
10	104-3532	1	Low Driven Spindle ASM
11	32108-103	2	Screw-FH
12	69-9290	1	Pad-Bumper
13	104-8300	2	Nut-Flange, NI
14	104-2250-01	1	Side Skid ASM
15	104-8301	18	Nut-Flange, NI
16	325-5	8	Screw-HH
17	3256-3	2	Washer-Flat
18	3290-343	4	Pin-Hair

Ref	Part No.	Qty.	Description
19	104-7529-01	2	Castor Bracket ASM
20	100-5623	1	Decal-HOC
21	100-5569	4	Pin-Clevis
22	104-7524	8	Shim
23	104-7525-01	2	Bracket-Fork
24	3234-24	12	Screw-HHF
25	3233-4	6	Screw-CARR
26	106-2047	2	Rod-Tension
27	3253-7	8	Washer-Lock
28	104-0858	1	Bolt-Shoulder
29	9202424	1	Spacer
30	3253-7	1	Washer-Lock
31	325-7	1	Screw-HH
32	32120-72	1	Ring-Snap
33	3-6498	2	Washer-Thrust
34	110-6128	1	Idler Arm ASM
34:2	256-76	2	Bushing
34:3	302-5	1	Fitting-Grease
35	32128-14	2	Nut-HF
36	68-0090	1	Screw-Adjusting
37	3230-7	1	Screw-CARR
38	107938	1	Spring-Extension
39	32128-26	2	Nut-Flange
41	70-1160	1	Washer



Low Driven Spindle Assembly No. 104-3532

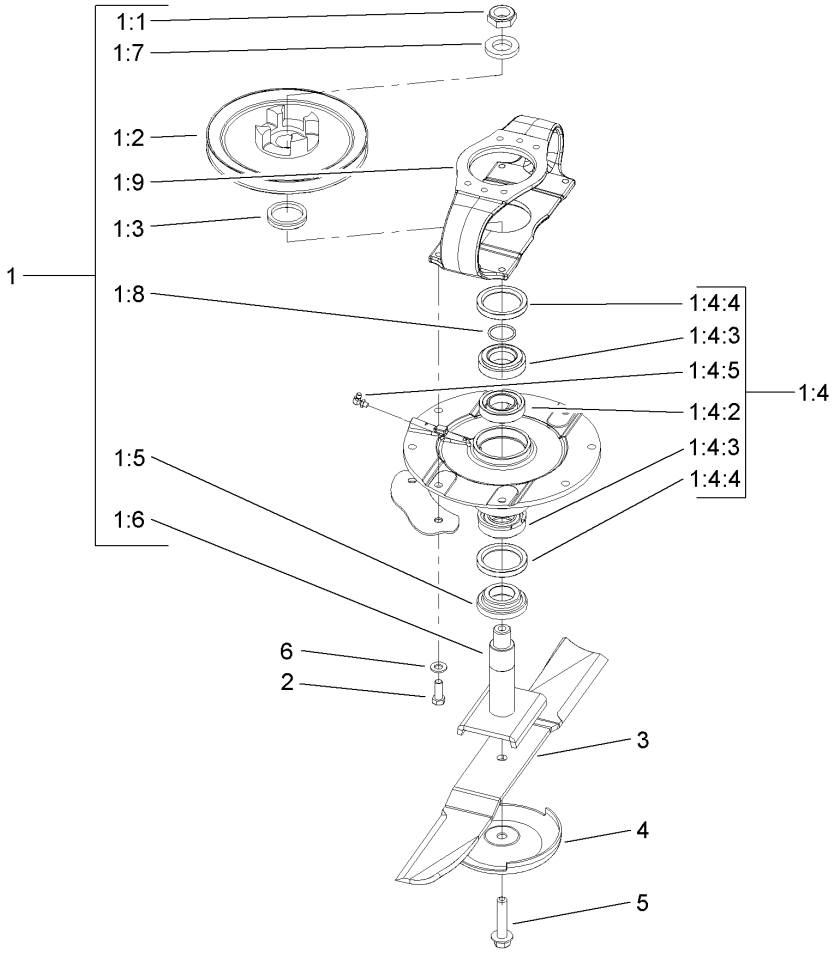
Ref	Part No.	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	104-3546	1	Pulley-Driven, Low
3	104-3564	1	Seal-V Ring
4	104-3552	1	Spindle Housing ASM
4:2	104-3549	1	Bearing Spacer Set
4:3	26-1830	1	Bearing Kit (Matched Set)
4:4	253-154	2	Seal-Oil
4:5	302-60	1	Fitting-Grease, 90 DEG
5	69-6950	1	Spacer-Shaft, Spindle
6	104-3554	1	Spindle Shaft ASM
7	104-8322	1	Washer-Hardened
8	106-7159	1	O-Ring



Right and Left Hand Castor Arm and Tire Assembly

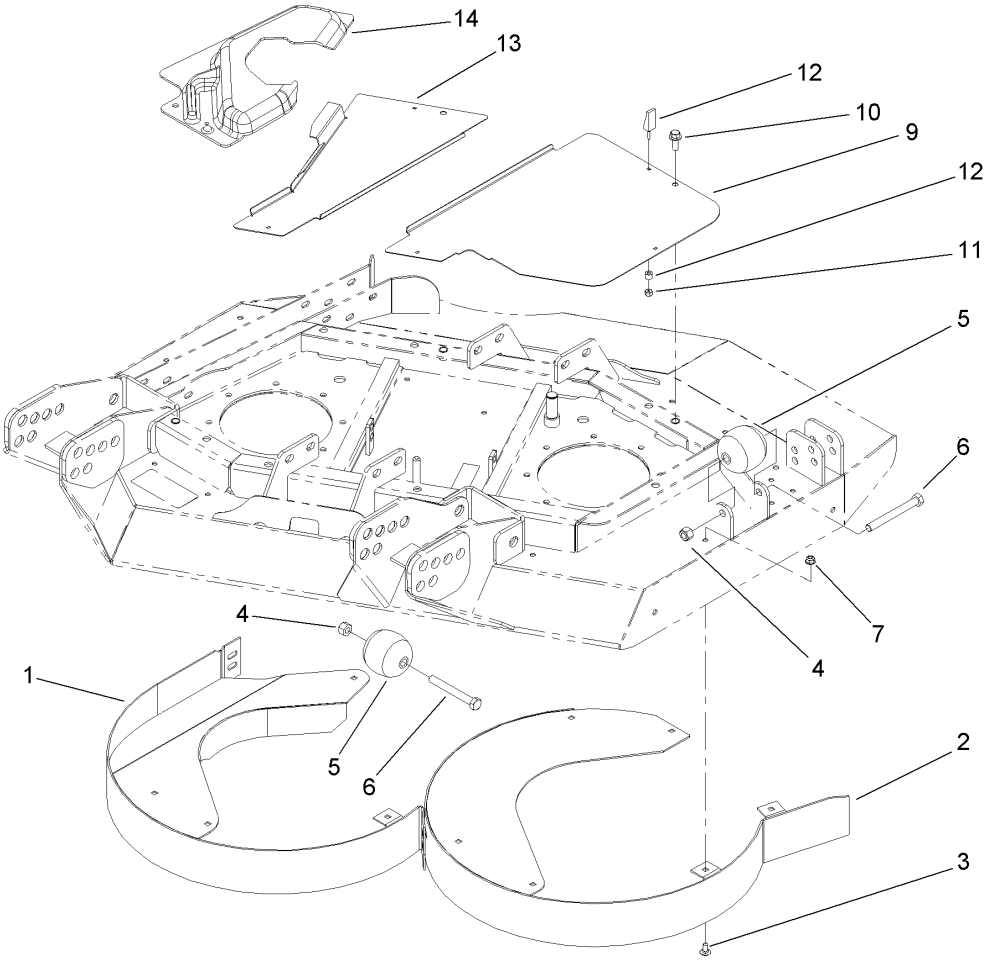
Ref	Part No.	Qty.	Description
1	92-9727	1	HOC Cap ASM
1:1	92-5581	1	Ring-Retaining
1:2	92-5583	1	Washer-Cap
1:3	92-9726	1	Spring-Compression
1:4	92-8861	1	Cap-HOC
2	100-8093	1	Side Castor Arm ASM
2:2	69-6470	2	Bushing-Caster
2:3	302-5	1	Fitting-Grease
3	69-6860	2	Washer-Thrust
4	69-1510	5	Spacer-Caster
5	104-0762-01	1	Caster Fork ASM
6	327-24	3	Screw-HH
7	3296-53	3	Nut-Lock, NI
8	104-8301	5	Nut-Flange, NI
9	323-15	5	Screw-HH
10	93-9938	3	8 Inch Wheel ASM
10	93-5974	3	8 Inch Foam Filled Wheel ASM
10:1	93-9939	1	Tire
10:2	68-8950	1	Tube-Inner (W/Valve)
10:3	93-4241	1	Spacer-Bearing, Inner
10:4	93-4237	2	Bearing
10:6	32128-16	4	Nut-HHF
10:7	93-4242	1	Plate
10:8	93-4239	1	Rim-Wheel, Half

Ref	Part No.	Qty.	Description
10:9	93-5980	1	Hub
10:10	95-2741	1	Rim-Wheel, Half
11	3256-24	5	Washer-Flat



Right and Left Hand Deck Spindle Installation Assembly

Ref	Part No.	Qty.	Description
1	104-3529	1	Driving Spindle ASM
1:1	3296-60	1	Nut-Lock, NI
1:2	104-3545	1	Pulley-Driving
1:3	104-3564	1	Seal-V Ring
1:4	104-3552	1	Spindle Housing ASM
1:4:2	104-3549	1	Bearing Spacer Set
1:4:3	26-1830	1	Bearing Kit (Matched Set)
1:4:4	253-154	2	Seal-Oil
1:4:5	302-60	1	Fitting-Grease, 90 DEG
1:5	69-6950	1	Spacer-Shaft, Spindle
1:6	104-3554	1	Spindle Shaft ASM
1:7	104-8322	1	Washer-Hardened
1:8	106-7159	1	O-Ring
1:9	104-3544	1	Mount-Motor, Drive
2	323-6	4	Screw-HH
3	92-5608-03	2	Blade
4	72-9361	2	Cup-Scalp, Anti
5	92-5816	2	Bolt-Blade
6	3256-24	4	Washer-Flat



Right Hand Deck
Rear Discharge Chamber and Cover Assembly

Ref	Part No.	Qty.	Description
1	104-2203-01	1	Outer Chamber ASM
2	104-2204-01	1	Inner Chamber ASM
3	3230-18	11	Screw-CARR
4	3296-45	2	Nut-Lock, NI
5	29-4820	2	Roller
6	325-17	2	Screw-HH
7	104-8300	11	Nut-Flange, NI
9	100-5668-03	1	Plate-Cover, RH Side
10	3234-42	3	Screw-HHF
11	1-804254	7	Nut
12	74-5950	7	Latch-Swell
13	100-5665-03	1	Plate-Cover, RH
14	100-5666	1	Cover-Motor, RH Deck


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