Form Number 3355-432 Rev A

CCR™ 3650 GTS®
Snowthrower

Model No. 38518 - 270000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

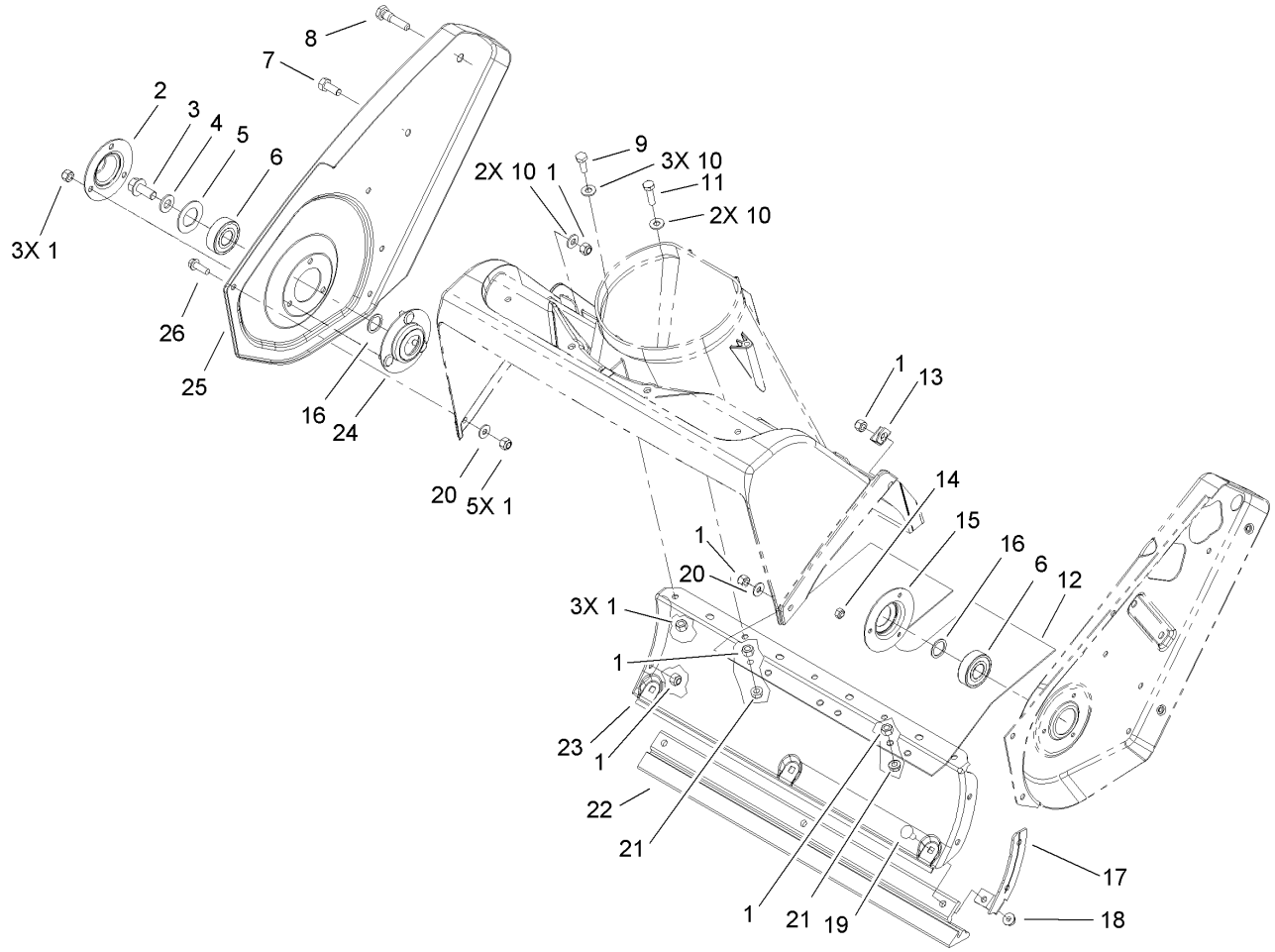
Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not serviced separately

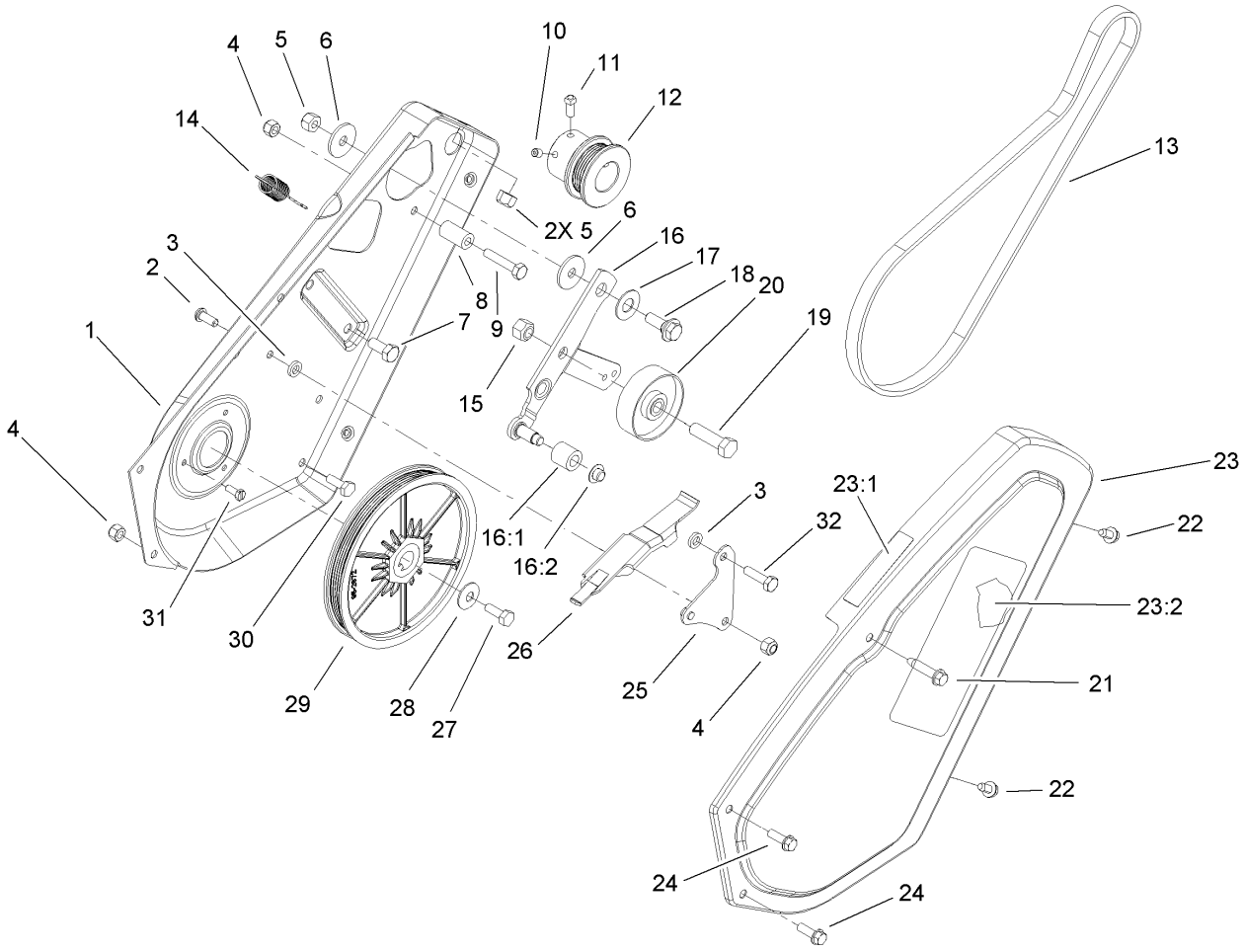
❷ Obtain from your local Briggs & Stratton dealer



Rotor Housing and Scraper Assembly

Ref	Part No.	Qty.	Description
1	3296-42	17	Nut-Lock, NI
2	52-7290-03	1	Retainer-Bearing
3	3234-25	1	Screw-HHF
4	3256-24	1	Washer-Flat
5	52-7270	1	Washer-Rubber
6	100-1048	2	Bearing-Ball
7	322-43	1	Screw-HH
8	38-8211	1	Pin-Rotor
9	321-4	3	Screw-HH
10	3256-22	7	Washer-Flat
11	321-6	2	Screw-HH
12	55-9512	1	Cover-Bottom
13	55-9430	1	Bracket-Housing
14	3296-2	3	Nut-Lock
15	38-8620	1	Flange-Bearing
16	52-7280	2	Washer-Thrust
17	56-2610	1	Bracket-Housing, Lower
18	32149-2	3	Nut-Keps
19	3229-11	3	Screw-CARR
20	3256-1	2	Washer-Flat
21	32128-10	2	Nut-Lock, HHF
22	55-8760	1	Scraper
23	105-1967-03	1	Housing-Lower
24	52-9110	1	Flange-Bearing

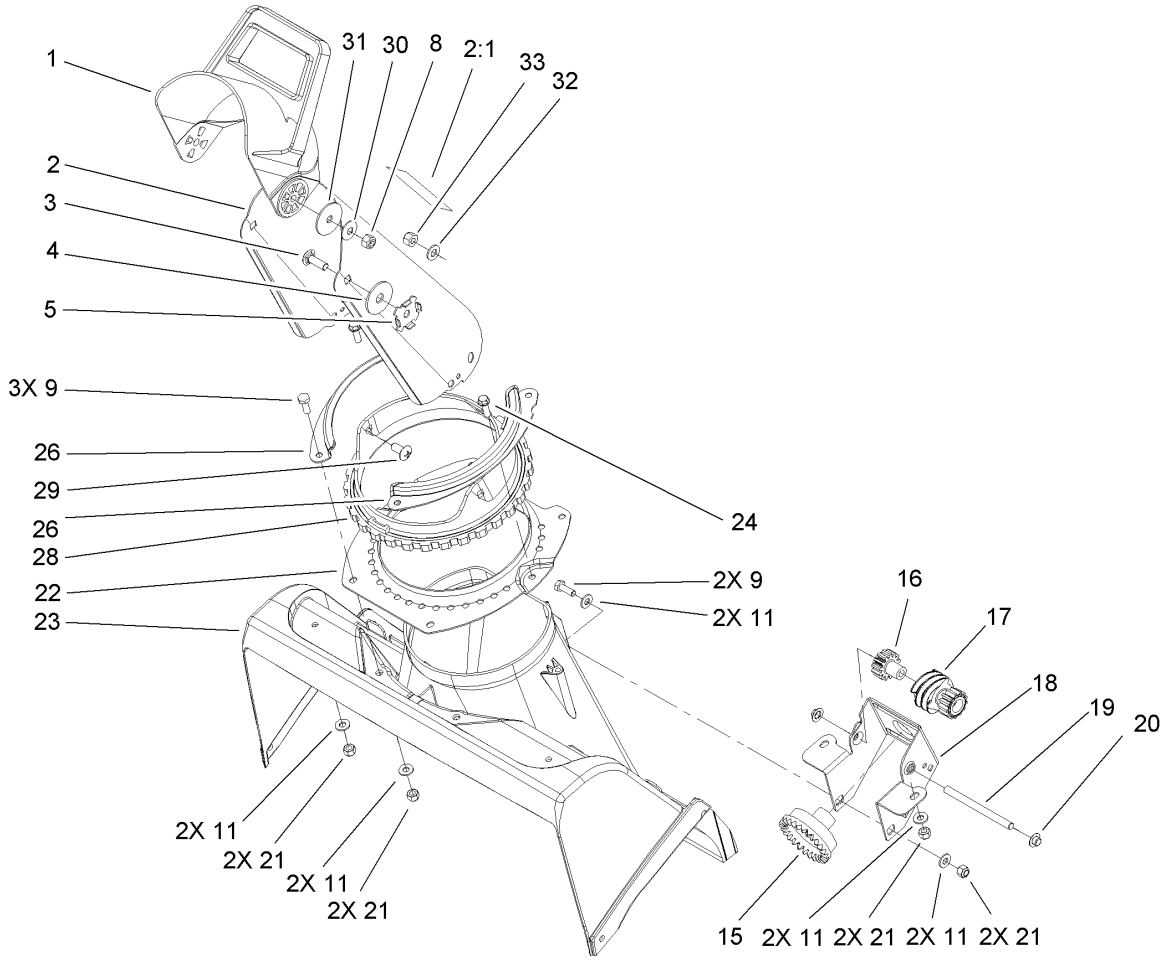
Ref	Part No.	Qty.	Description
25	105-1952-03	1	Sideplate-Right
26	32105-15	5	Screw



Impeller Drive Assembly

Ref	Part No.	Qty.	Description
1	55-8851-03	1	Plate-Side, LH
2	3274-31	1	Screw-HSBH
3	55-9620	2	Spacer-Plate, Pivot
4	3296-42	3	Nut-Lock, NI
5	3296-29	3	Nut-Lock, NI
6	5-4460	2	Washer-Pivot
7	322-3	2	Screw-HH
8	55-9530	1	Sleeve-Guide, Belt
9	321-13	1	Screw-HH
10	3245-32	1	Screw-HSH
11	3241-7	1	Screw-SQH
12	95-2673	1	Pulley-Engine
13	95-6151	1	Belt-Drive
14	55-9280	1	Spring-Extension
15	32152-2	1	Nut-Lock, Cone
16	105-3542	1	Idler Arm ASM
16:1	55-9520	1	Roller-Brake
16:2	32112-11	1	Nut-Push
17	25-5641	1	Washer
18	27-0410	1	Screw-Shoulder
19	323-29	1	Screw-HH
20	55-9290	1	Pulley-Idler
21	32144-110	1	Screw-HWH
22	12-3270	2	Screw

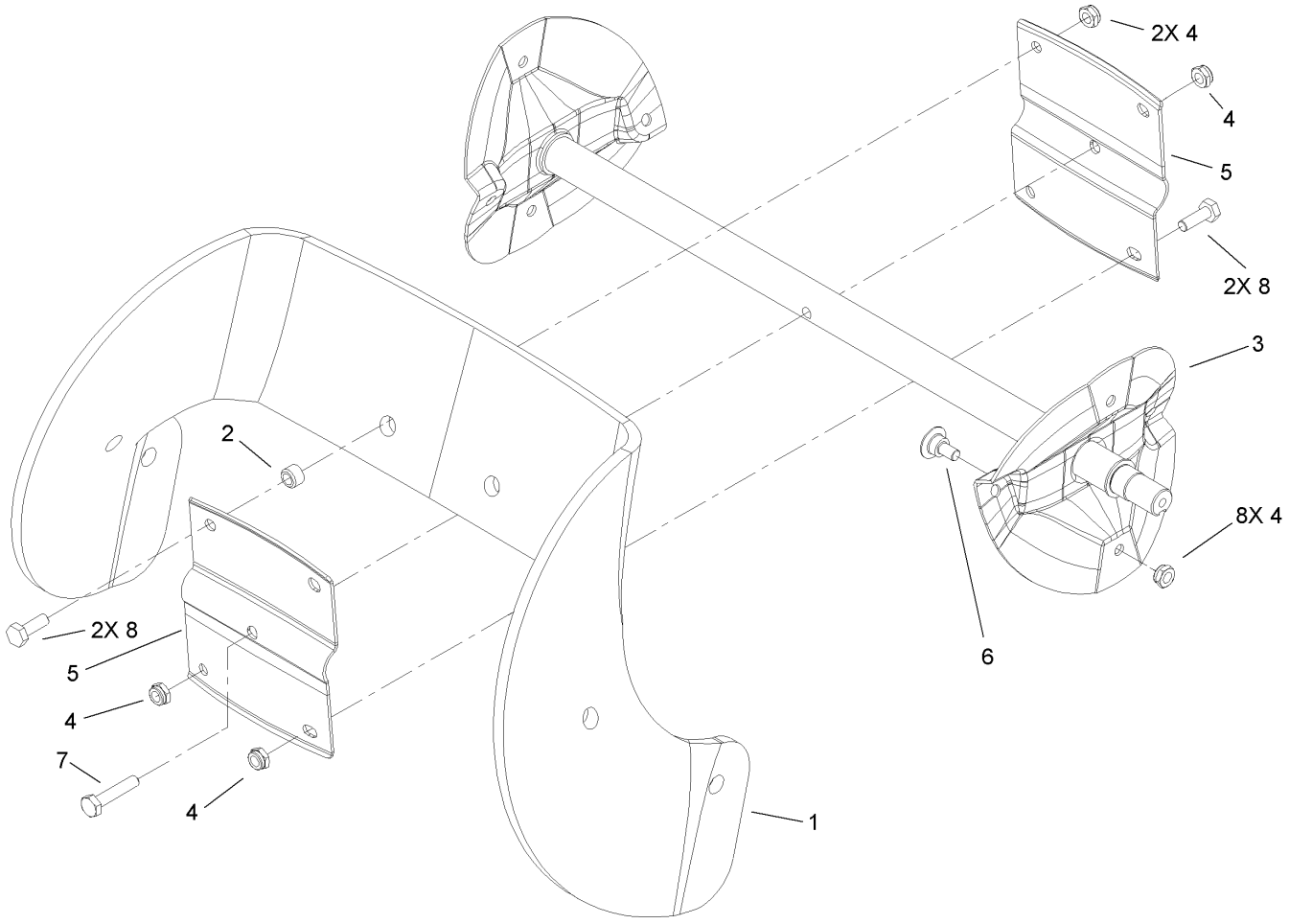
Ref	Part No.	Qty.	Description
23	105-1997	1	Cover-Drive
23:1	104-2767	1	Decal-Warning
23:2	60-9480	1	Decal
24	32105-15	2	Screw
25	55-9570	1	Pivot Plate ASM
26	55-9550	1	Brake-Arm
27	321-30	1	Screw-HH
28	3290-456	1	Washer-Belleville
29	95-2672	1	Pulley Rotor ASM
30	321-4	2	Screw-HH
31	32105-8	3	Screw-SHH
32	321-6	1	Screw-HH



Chute Assembly

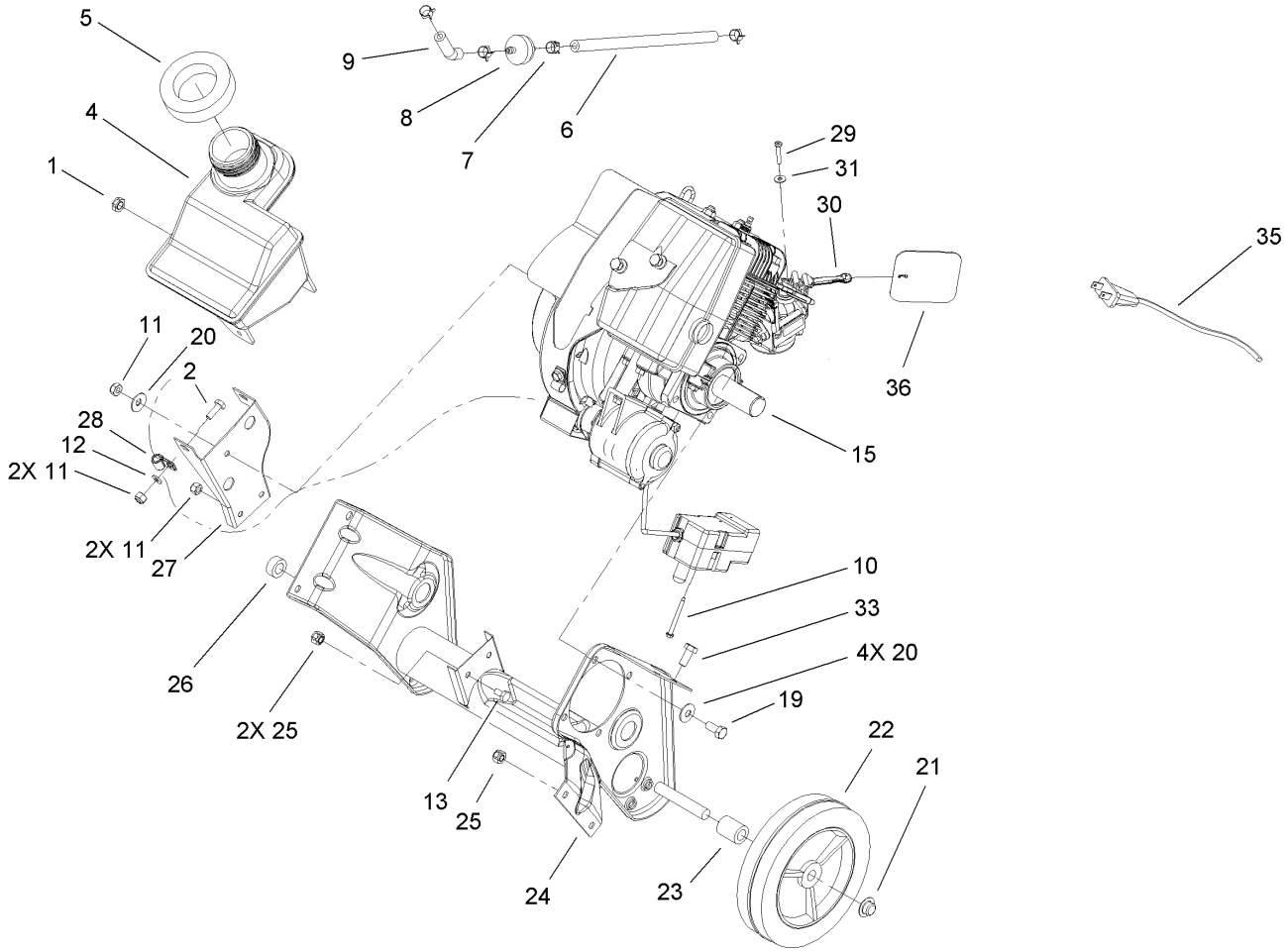
Ref	Part No.	Qty.	Description
1	56-2680	1	Chute-Deflector
2	104-4115	1	Chute ASM
2:1	104-4135	1	Decal-Danger
3	3230-22	2	Screw-CARR
4	20-4320	2	Washer-Rubber
5	55-8950	2	Plate-Friction
8	3296-29	2	Nut-Lock, NI
9	321-4	5	Screw-HH
11	3256-22	10	Washer-Flat
15	55-8740	1	Gear-Face
16	55-8750	1	Gear-Spur, Spacer
17	105-3512	1	Gear-Spur/Worm
18	105-3513	1	Bracket-Gear, Chute
19	55-9150	1	Shaft-Gear, Worm
20	32112-11	2	Nut-Push
21	3296-42	8	Nut-Lock, NI
22	55-8921-03	1	Ring-Support, Chute
23	105-1950	1	Housing-Rotor, Upper
24	46-8091	2	Screw-HWH
26	55-8910-03	2	Ring-Retainer, Chute
28	55-8720	1	Ring-Gear, Chute
29	100-5486	3	Screw-Truss HD, Phillips
30	3290-456	2	Washer-Belleville
31	3256-68	2	Washer-Flat

Ref	Part No.	Qty.	Description
32	3256-70	3	Washer-Flat
33	3296-47	3	Nut-Lock, NI



Rotor Assembly

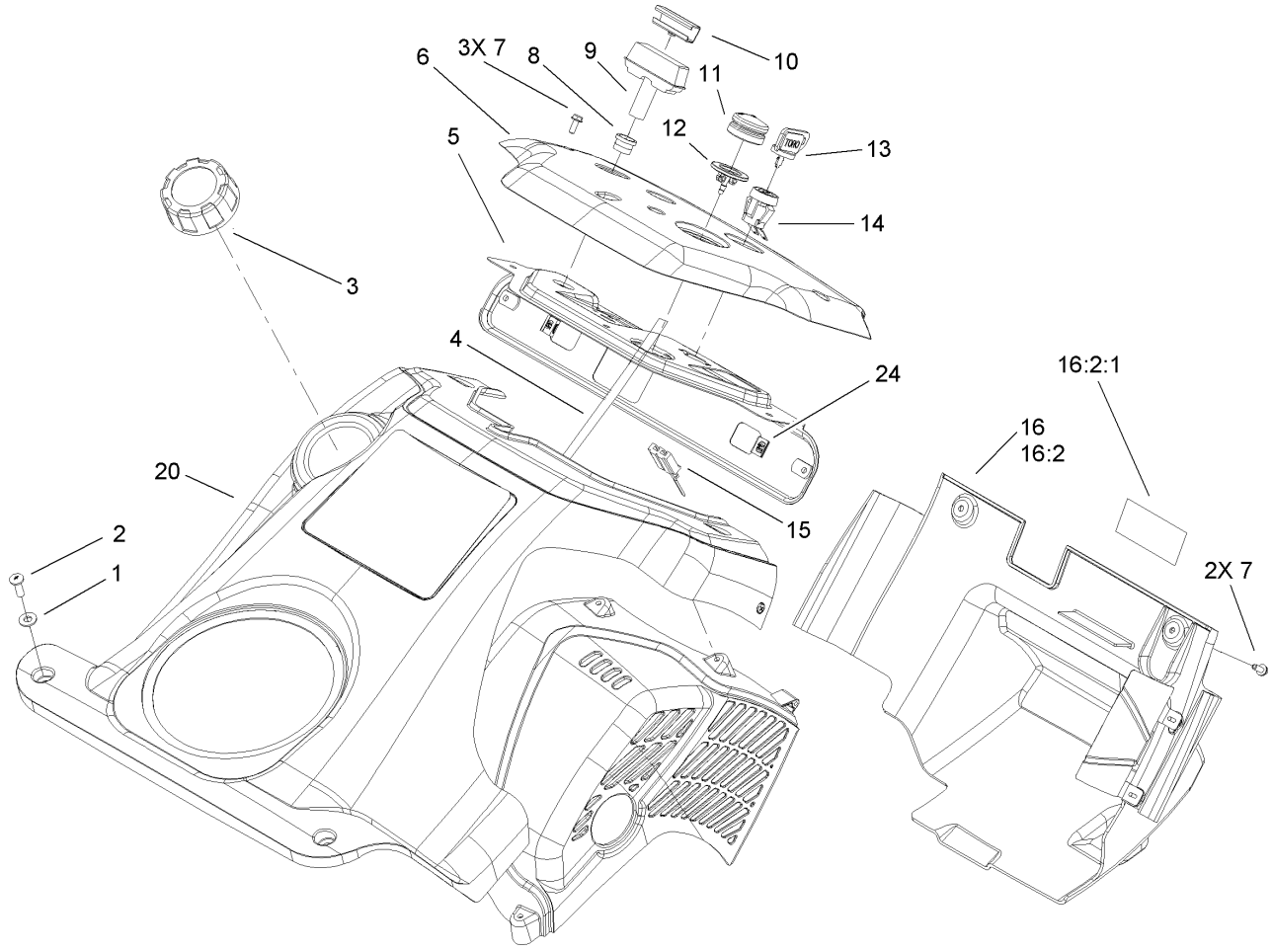
Ref	Part No.	Qty.	Description
1	99-9313	2	Blade-Rotor
2	55-9370	4	Spacer-Blade, Rotor
3	100-5478-03	1	Rotor ASM
4	3296-56	13	Nut-Lock, NI
5	66-6600-03	2	Half-Rotor
6	84-1971	8	Screw
7	321-8	1	Screw-HH
8	321-4	4	Screw-HH



Engine, Gas Tank and Frame Assembly

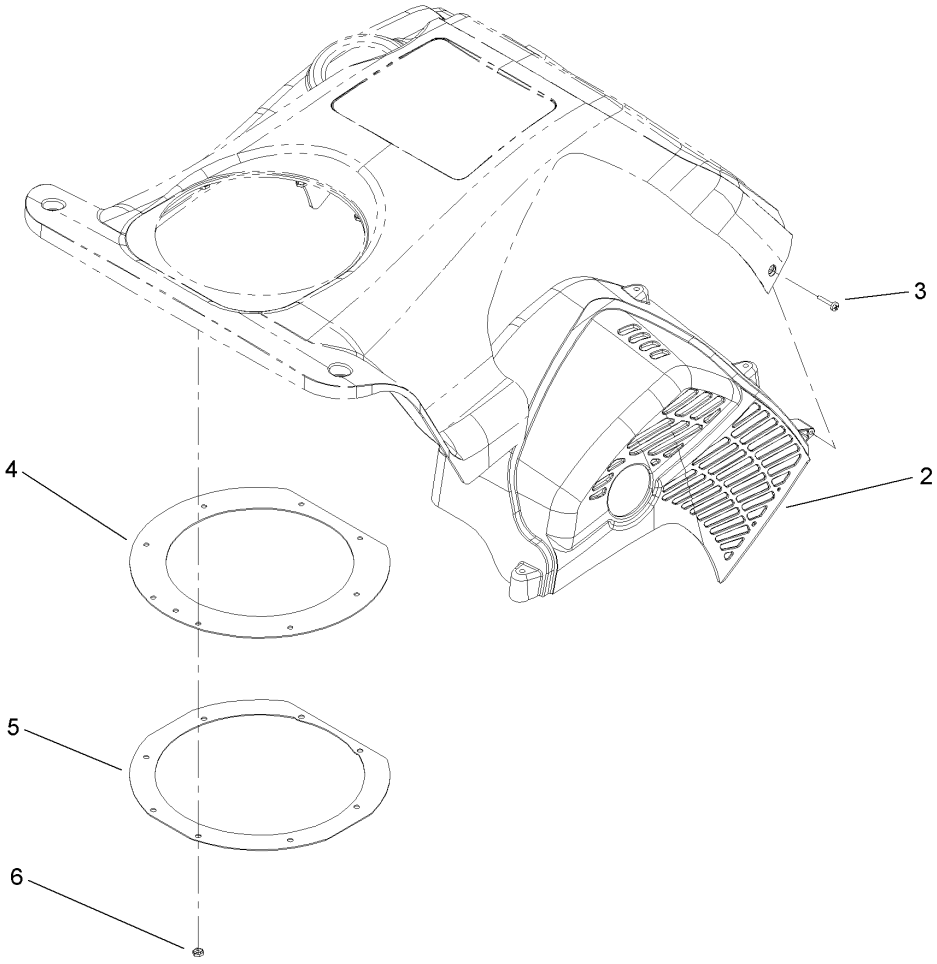
Ref	Part No.	Qty.	Description
1	32152-8	1	Nut-Lock, Cone
2	321-4	2	Screw-HH
4	105-8952	1	Tank-Gas
5	55-9310	1	Seal-Foam
6	110-4894	1	Hose-Fuel
7	2412-98	4	Clamp
8	56-6360	1	Filter-Fuel
9	109-0304	1	Hose-Fuel
10	32144-27	3	Screw-Plastite
11	3296-42	5	Nut-Lock, NI
12	3256-22	2	Washer-Flat
13	321-2	2	Screw-HH
❶❷15		1	Engine-Briggs And Stratton, 084233-0198-E1
19	322-3	4	Screw-HH
20	3290-456	5	Washer-Belleville
21	32112-14	2	Nut-Push
22	66-6510	2	Wheel
23	66-6501	1	Spacer-Wheel
24	105-1965-03	1	Frame
25	3296-29	3	Nut-Lock, NI
26	66-6500	1	Spacer-Wheel
27	105-1968-03	1	Bracket-Support, Recoil
28	2412-91	1	Clamp

Ref	Part No.	Qty.	Description
29	32144-97	1	Screw-PPH, Plastite
30	104-0878	1	Lever-Choke
31	3256-14	1	Washer-Flat
33	322-43	2	Screw-HH
35	106-4741	1	Cord-Electric
36	110-3444	1	Shield-Choke Hole



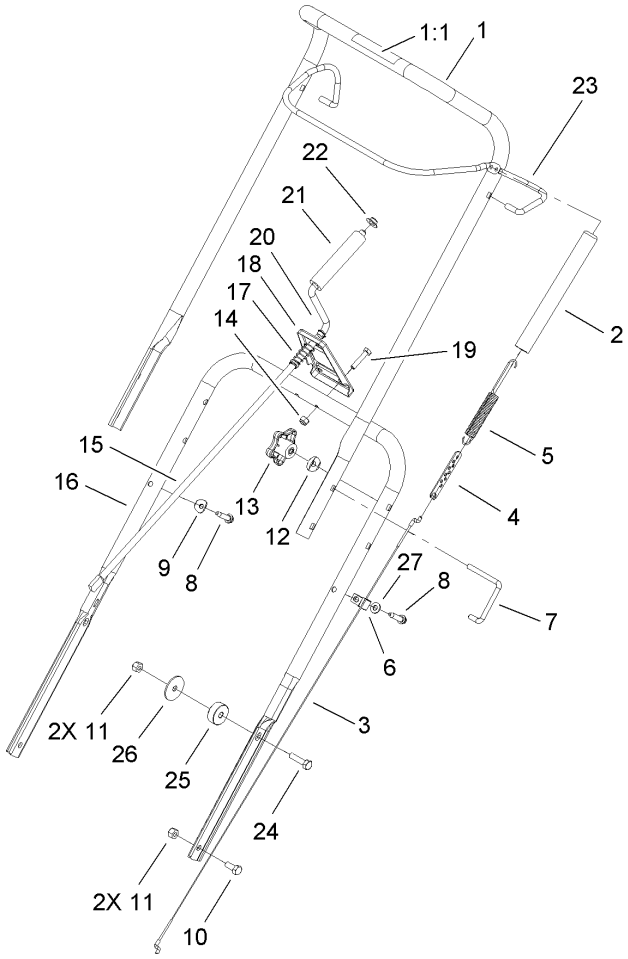
Shroud and Control Panel Assembly

Ref	Part No.	Qty.	Description
1	3256-22	2	Washer-Flat
2	3250-32	2	Screw-PPH
3	104-4133	1	Gas Cap ASM
4	98-1372	1	Hose-Primer
5	105-1999-03	1	Panel-Support, Control
6	105-1954	1	Panel-Control
7	32144-112	5	Screw-HWH
8	55-9410	1	Guide-Rope, Starter
9	612825	1	Handle-Start
10	612824	1	Clip-Starter
11	66-7460	1	Bulb-Primer
12	44-2750	1	Body-Primer
13	63-8360	1	Key-Ignition
14	40-5940	1	Switch
15	218-532	1	Connector-Body
16	108-7339	1	Lower Shroud And Baffle ASM
❶16:2		1	Shroud-Lower
16:2:1	61-4790	1	Decal
20	110-3401	1	Upper Shroud ASM
24	100-9889	2	Nut-Speed



Upper Shroud Assembly No. 110-3401

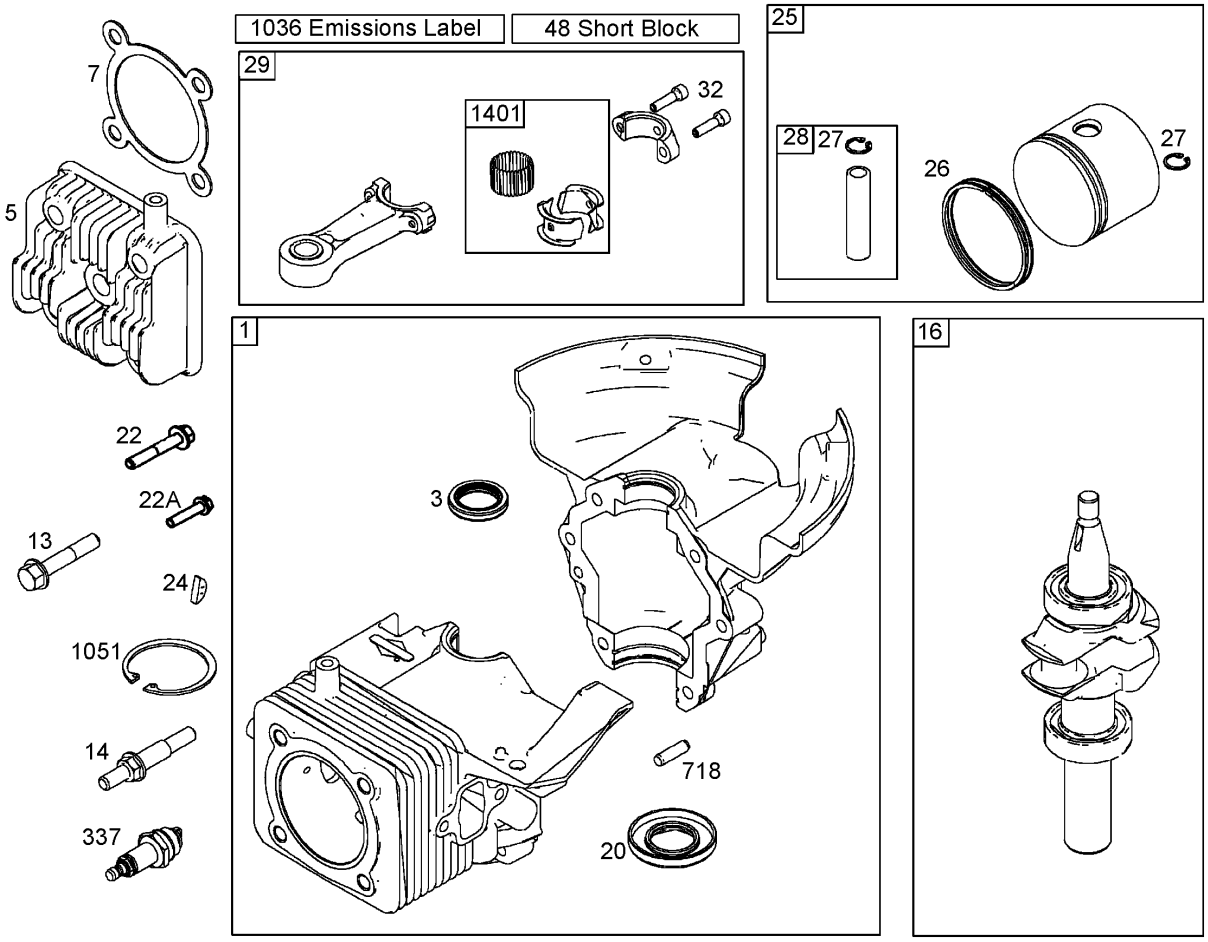
Ref	Part No.	Qty.	Description
2	108-7333	1	Shield-Heat
3	94-4496	5	Screw-PPH
4	105-3543	1	Seal-Chute
5	55-9540-03	1	Retainer-Seal, Chute
6	3290-474	8	Palnut



Handle Assembly

Ref	Part No.	Qty.	Description
1	95-2669	1	Handle-Upper W/Decal ASM
1:1	104-2775	1	Decal-Drive, Rotor
2	71-5530	1	Cover-Spring
3	110-2182	1	Cable-Clutch
4	71-5330	1	Adjuster-Cable, Clutch
5	110-2181	1	Spring-Extension
6	2412-91	1	Clamp
7	98-2266	2	Lock-Handle
8	32144-110	2	Screw-HWH
9	3-7501	1	Washer
10	322-3	2	Screw-HH
11	3296-29	4	Nut-Lock, NI
12	107-3844	2	Washer
13	106-4161	2	Knob-Handle
14	3296-42	2	Nut-Lock, NI
15	55-9140	1	Rod-Crank, Chute
16	55-9121-03	1	Handle-Lower
17	104-8664	1	Spring-Compression
18	55-9090-03	1	Support-Crank, Chute
19	321-8	2	Screw-HH
20	256-249	1	Bushing
21	40-8230	1	Grip-Chute Control
22	3290-320	1	Retainer-Push On
23	100-5473-03	1	Bail-Control

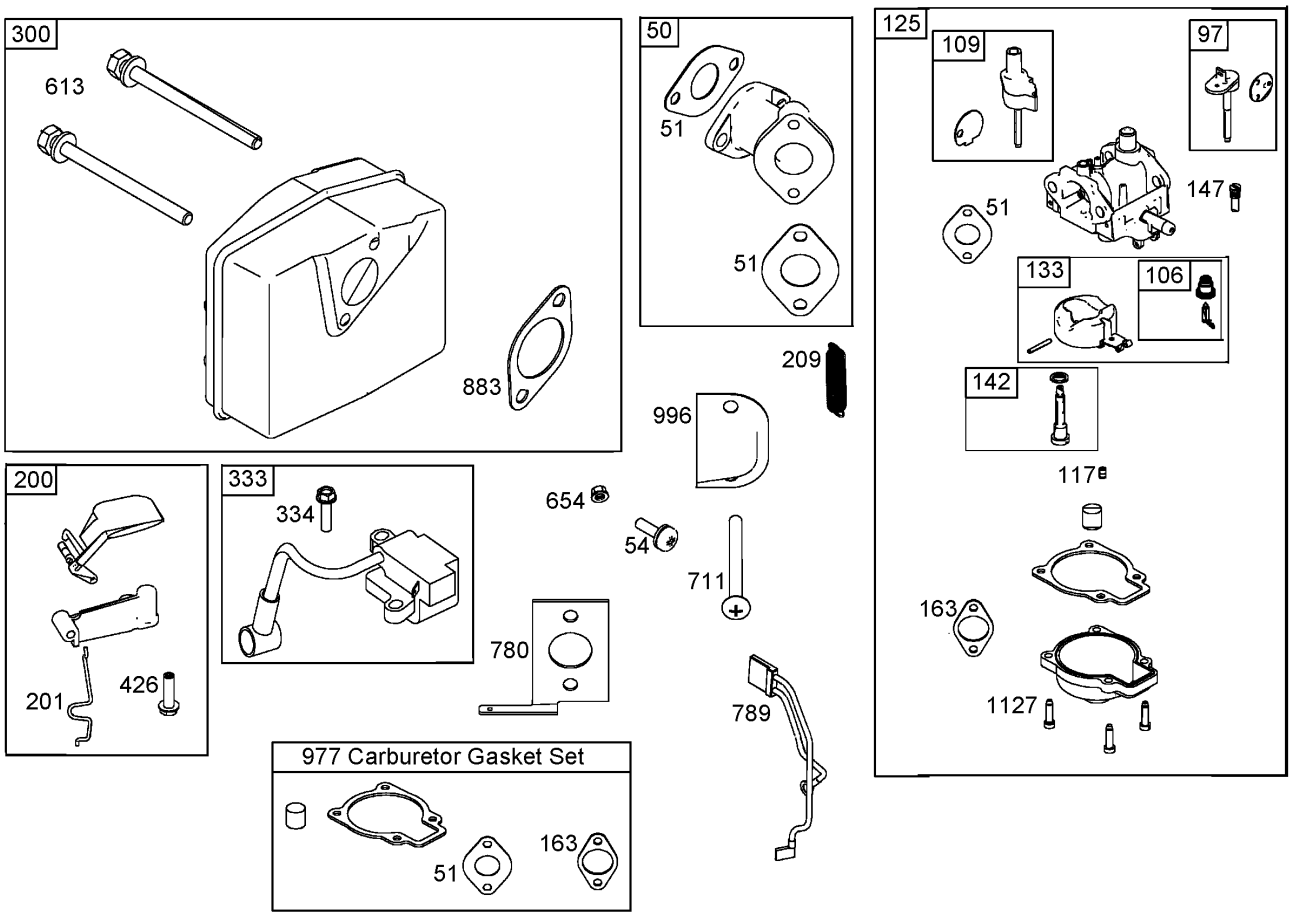
Ref	Part No.	Qty.	Description
24	322-6	2	Screw-HH
25	105-1961	2	Spacer
26	3256-68	2	Washer-Flat
27	3256-22	1	Washer-Flat



Cylinder, Piston, and Connecting Rod Assemblies
Briggs and Stratton 084233-0198-E1

Ref	Part No.	Qty.	Description
❷1	801322	1	Cylinder ASM
❷3	801262	1	Seal-Oil
❷5	801283	1	Head-Cylinder
❷7	801263	1	Gasket-Head, Cylinder
❷13	801264	1	Screw (Cylinder Head)
❷14	801265	1	Stud (Cylinder Head)
❷16	801220	1	Crankshaft
❷20	801261	1	Seal-Oil
❷22	801266	1	Screw (Crankcase Cover And Sump)
❷22A	801271	1	Screw (Crankcase Cover And Sump)
❷24	801234	1	Key-Flywheel
❷25	801279	1	Piston ASM
❷26	801280	1	Ring Set
❷27	801275	1	Lock-Pin, Piston
❷28	801276	1	Pin-Piston
❷29	801277	1	Rod-Connecting
❷32	801278	1	Screw
❷48	801285	1	Short Block
❷337	801254	1	Plug-Spark
❷718	690959	1	Pin-Locating
❷1036	801294	1	Label-Emissions
❷1051	801274	1	Ring-Retaining

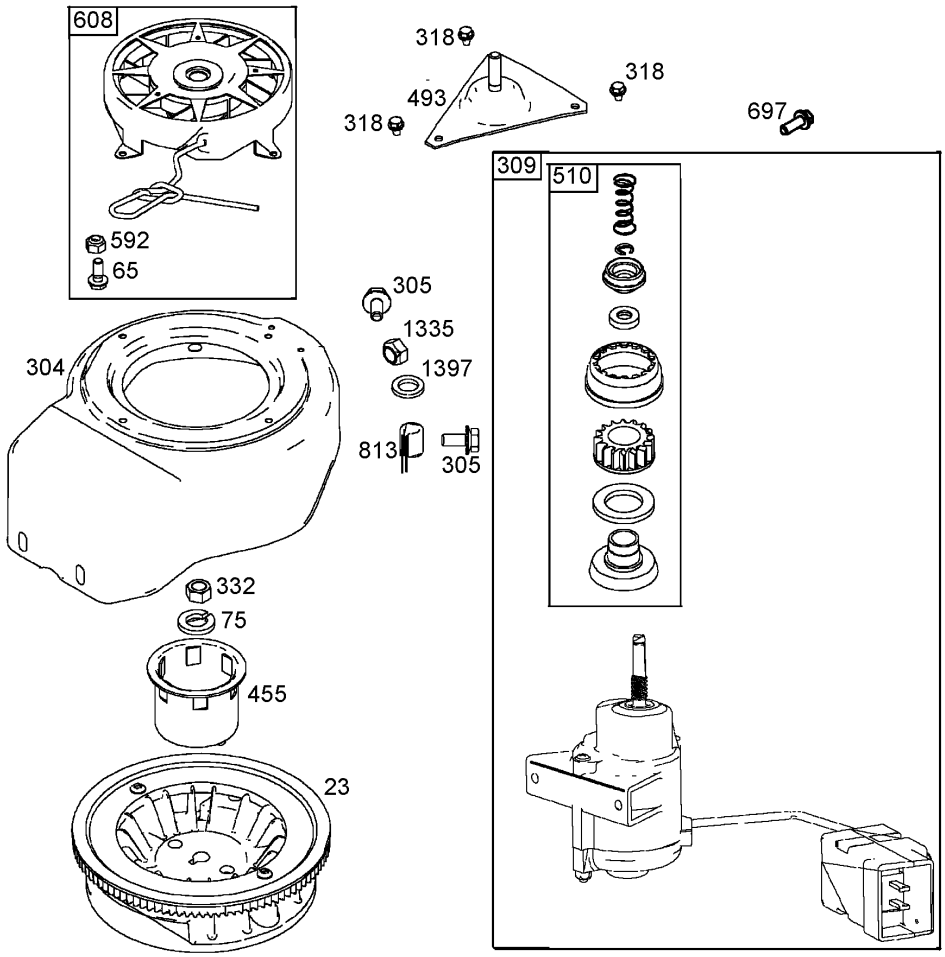
Ref	Part No.	Qty.	Description
❷1401	801290	1	Roller-Strip



Muffler, Carburetor, and Intake Manifold Assemblies
Briggs and Stratton 084233-0198-E1

Ref	Part No.	Qty.	Description
❷50	801232	1	Manifold-Intake
❷51	801224	1	Gasket-Intake
❷54	801230	1	Screw (Intake Manifold)
❷97	801306	1	Shaft-Throttle
❷106	801317	1	Seat-Inlet
❷109	801307	1	Shaft-Choke
❷117	801310	1	Jet-Main
❷125	801233	1	Carburetor
❷133	801316	1	Float-Carburetor
❷142	801313	1	Nozzle-Carburetor
❷147	801308	1	Jet-Pilot
❷163	801227	1	Gasket-Cleaner, Air
❷200	801289	1	Blade-Governor
❷201	801225	1	Link-Vane, Air
❷209	801223	1	Spring-Governor
❷300	801250	1	Muffler
❷333	801268	1	Armature-Magneto
❷334	801267	1	Screw
❷426	801231	1	Screw
❷613	801251	1	Screw
❷654	801324	1	Nut (Intake Manifold) (Use Before Engine Code Date 05042600)
❷711	801229	1	Screw
❷780	801228	1	Anchor-Spring

Ref	Part No.	Qty.	Description
❷789	801253	1	Wire ASM
❷883	801252	1	Gasket-Exhaust
❷977	801312	1	Gasket Set-Carburetor
❷996	801226	1	Shield-Carburetor
❷1127	801318	1	Screw



Flywheel, Blower Housing, and Starter Assemblies
Briggs and Stratton 084233-0198-E1

Ref	Part No.	Qty.	Description
❷23	801246	1	Flywheel
❷65	801243	1	Screw
❷75	801237	1	Washer
❷304	801236	1	Housing-Blower
❷305	801239	1	Screw (Blower Housing)
❷309	801247	1	Motor-Starter
❷318	801241	1	Screw
❷332	801238	1	Nut
❷455	801235	1	Cup-Flywheel
❷493	801240	1	Bracket-Mounting
❷510	801293	1	Drive-Starter
❷592	801244	1	Nut
❷608	801242	1	Starter-Rewind
❷697	801248	1	Screw (Starter Motor)
❷813	801249	1	Clamp
❷1335	801269	1	Nut (Blower Housing)
❷1397	801270	1	Washer

Attachments and Accessories

For 38518 - CCR 3650 GTS Snowthrower

Product Name	Model/Part
Lower Shroud Replacement Kit	108-7338
Snow Cab	88-0600

NOTES

TORO®