



Groundsmaster[®] 328-D 4-Wheel Drive

Model No. 30631 - 260000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

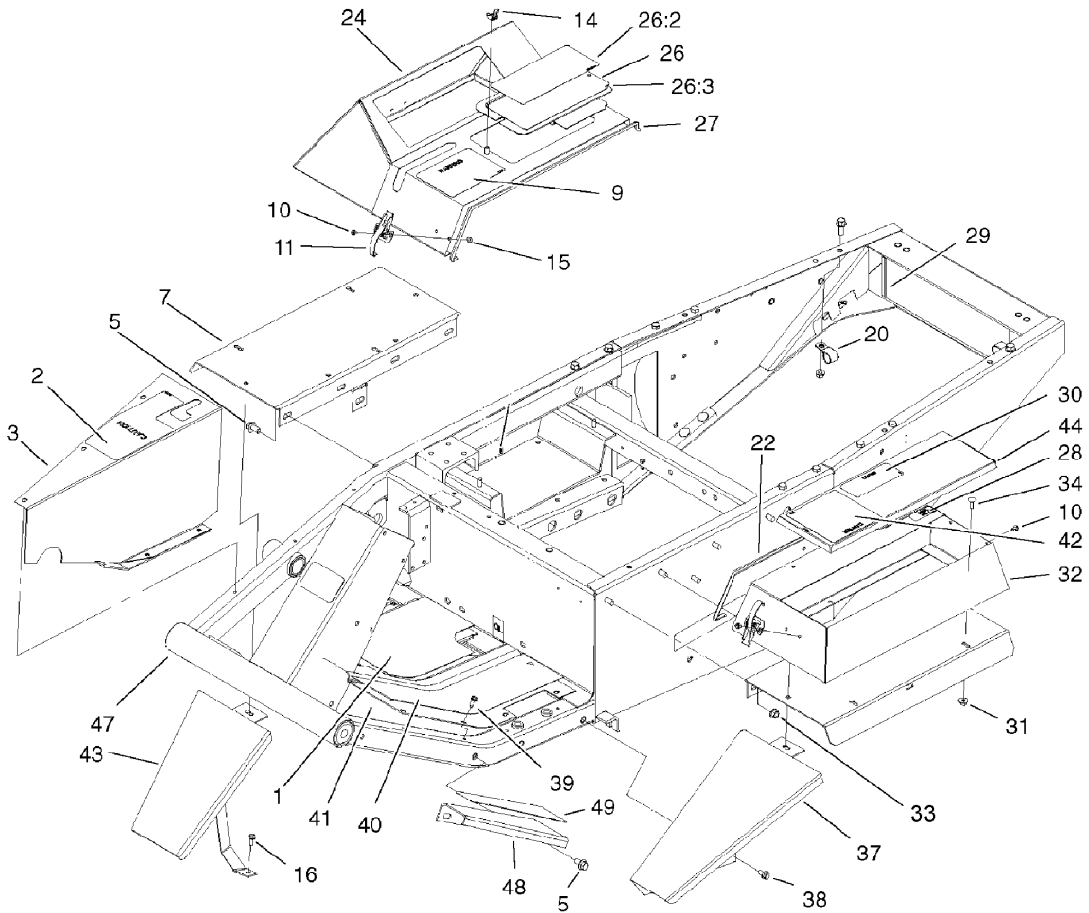
Part descriptions in this catalog may include the following abbreviations.

AR.	as required	INC.	incorporated
ASM.	assembly	LH.	left hand
BBC.	blade brake clutch	NI.	nylon insert
CARR.	carriage	NPTF.	national pipe thread fine
DEG.	degrees	PFH.	phillips flat head
EXT.	external	PPH.	phillips pan head
FH.	flat head	PPHTF.	phillips pan head thread forming
GA.	gauge	PRH.	phillips round head
HF.	hex flange	PTH.	phillips truss head
HH.	hex head	PTO.	power-take-off
HHF.	hex head flange	RH.	right hand
HHFTF.	hex head flange thread forming	ROPS.	roll-over-protection-system
HJ.	hex jam	SFH.	slotted fillister head
HLH.	hex lag head	SHH.	slotted hex head
HOC.	height-of-cut	SHWH.	slotted hex washer head
HSBH.	hex socket button head	SPH.	slotted pan head
HSFH.	hex socket flat head	SQH.	square head
HSH.	hex socket head	SRH.	slotted round head
HWH.	hex washer head	STD.	standard
HWHTF.	hex washer head thread forming	TAP.	self tapping
HYD.	hydraulic	TTH.	torx truss head

Footnotes

❶ Not illustrated

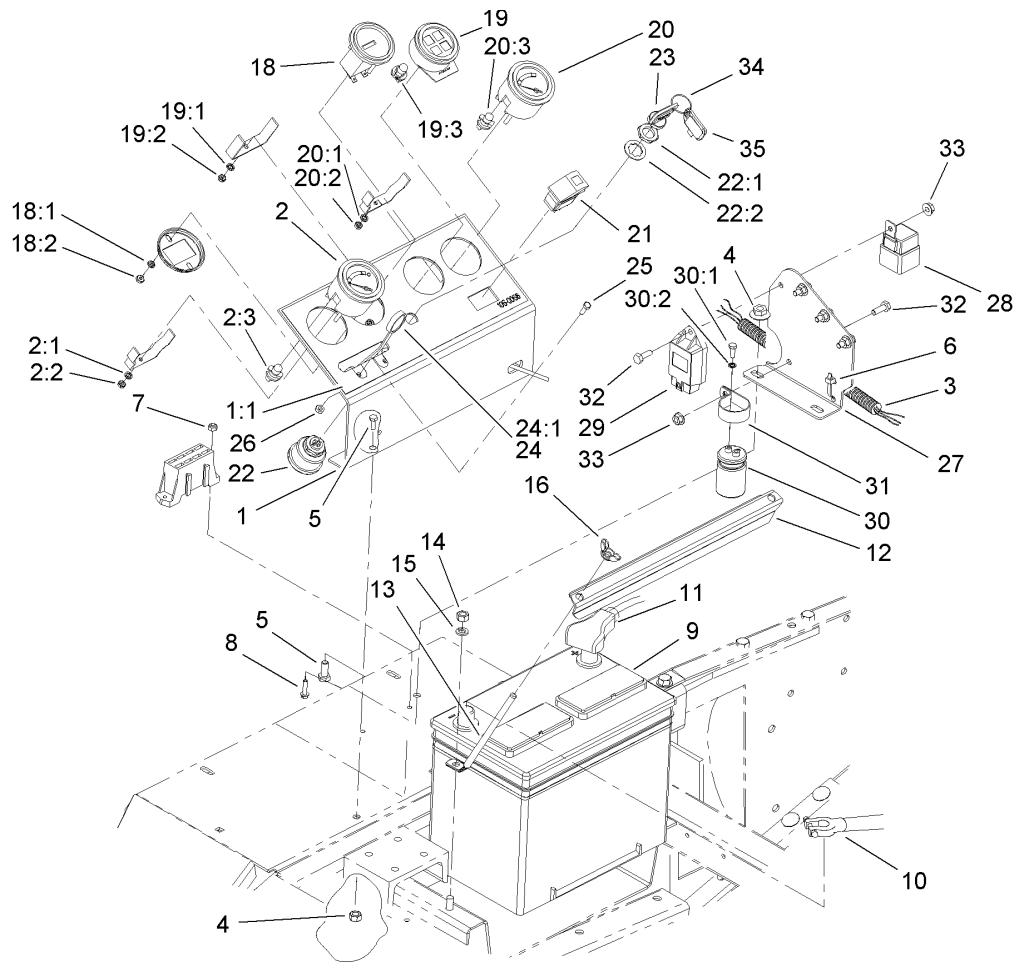
❷ Not serviced separately



Frame Assembly

Ref	Part No.	Qty.	Description
1	21-2770	1	Pad-Floor Plate, RH
2	105-7823	1	Decal-Caution
3	21-2660-01	1	Plate-Side
5	3234-12	5	Screw-HHF
7	105-2596-01	2	Fender ASM
9	107-2918	1	Decal-Danger
10	3290-144	9	Screw-SHWH
11	249-21	3	Clamp-Slotted
14	32103-2	1	Nut-Wing
15	3296-2	9	Nut-Lock
16	3234-33	1	Screw-HHF
20	2412-4	2	Clamp
22	37-9650	1	Trim-Box, Tool
24	38-4550-03	1	Cover-Instruments
26	105-2565	1	Battery Cover ASM
26:2	107-2927	1	Decal-Starting Instructions
26:3	92-7801	1	Shield-Cover, Battery
27	39-8020	1	Trim-Cover, Instrument
28	93-6680	1	Decal-Diesel
29	43-4300	2	Trim-Frame, Rear
30	93-7822	1	Decal-Refueling
31	32128-33	5	Nut-HF
32	93-3182-03	1	Box-Tool
33	3290-357	6	Nut-HHF, Whiz

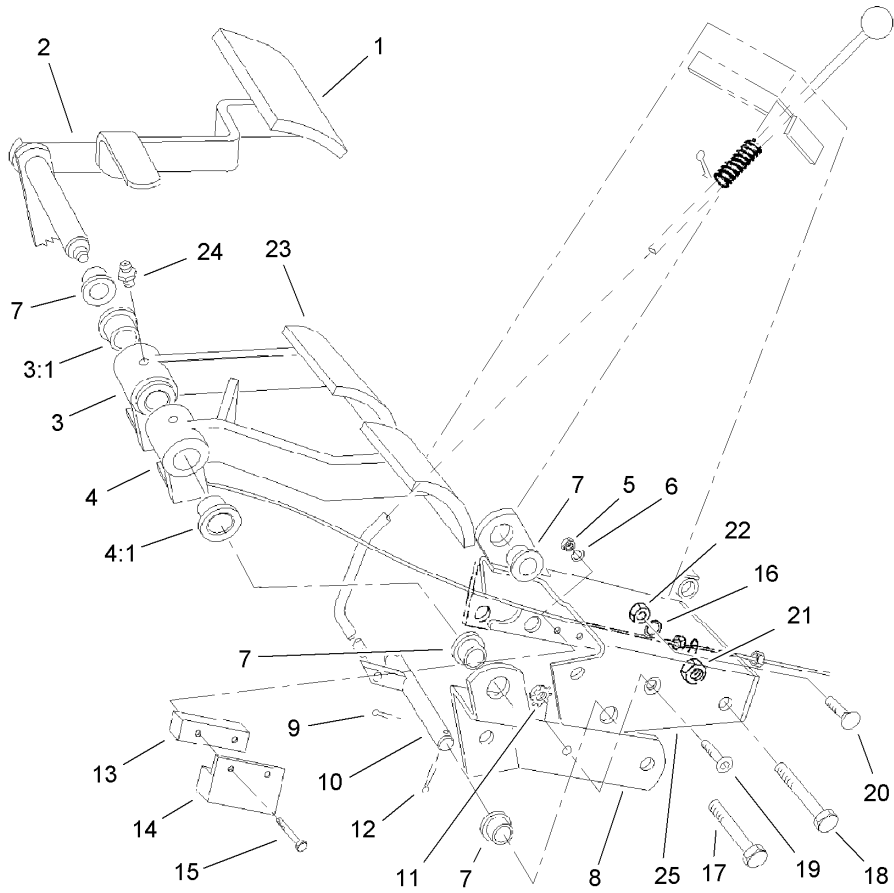
Ref	Part No.	Qty.	Description
34	3229-1	5	Screw-CARR
37	68-8610-01	1	Extension-Fender
38	3234-14	2	Screw-HHF
39	32144-10	11	Screw-HWH
40	21-2760	1	Pad-Plate Floor, LH
41	88-0070-01	1	Plate-Floor
42	93-7839	1	Decal-Danger
43	93-7626-01	1	Fender-RH
44	93-3177-03	1	Cover-Box, Tool
47	98-3879	1	Frame ASM
48	93-7410-01	1	Panel-Footrest
49	66-3200	1	Tread-Footrest, LH



Control Panel Assembly

Ref	Part No.	Qty.	Description
1	105-2917	1	Instrument Panel ASM
1:1	105-0056	1	Decal-Panel, Instrument
2	98-9339	1	Gauge-Fuel
2:1	3254-1	3	Washer-Lock, Int
2:2	3217-27	3	Nut-Hex
2:3	105-9265	1	Bulb And Lamp ASM
3	104-4065	1	Harness-Wire, Main
3:1	100-4918	2	Diode
4	32128-30	4	Nut
5	322-3	4	Screw-HH
6	3290-379	2	Tie-Cable
7	3296-2	2	Nut-Lock
8	32105-13	2	Screw-SHH
9	106-5190	1	Battery
10	104-9497	1	Cable-Battery, Negative
11	95-8853	1	Cable-Battery, Positive
12	24-6420-03	1	Holddown-Battery
13	24-6390	2	Stud-Holddown, Battery
14	3217-6	2	Nut-Hex
15	3253-4	2	Washer-Lock
16	32103-2	2	Nut-Wing
18	66-2950	1	Gauge-Hourmeter
18:1	3255-20	2	Washer-Lock
18:2	3217-25	2	Nut-Hex

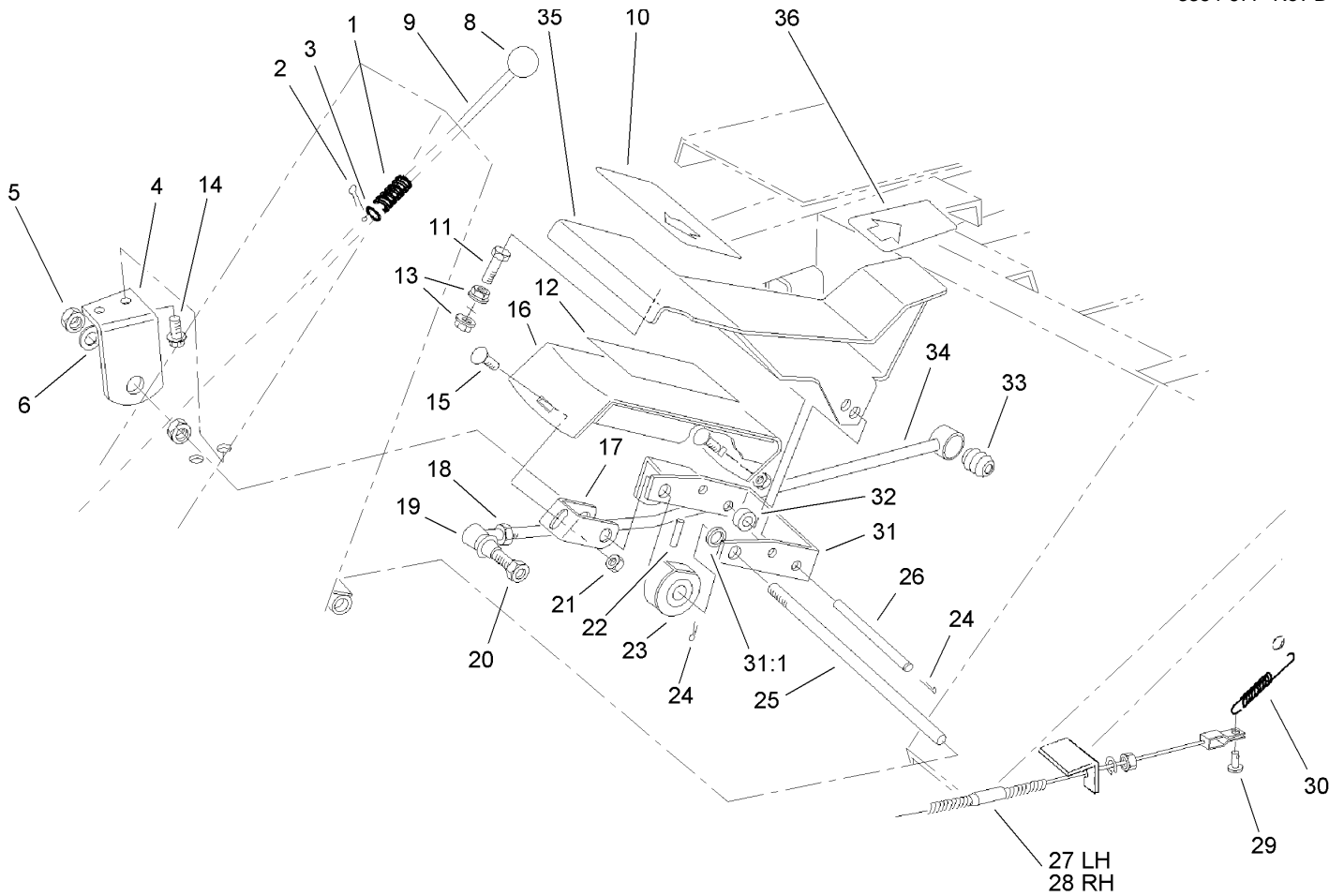
Ref	Part No.	Qty.	Description
19	98-9306	1	Light-Warning
19:1	3254-1	1	Washer-Lock, Int
19:2	3217-27	1	Nut-Hex
19:3	105-9264	4	Bulb And Lamp ASM
20	98-9308	1	Gauge-Temperature
20:1	3254-1	3	Washer-Lock, Int
20:2	3217-27	3	Nut-Hex
20:3	105-9265	1	Bulb And Lamp ASM
21	100-8072	1	Switch
22	104-2541	1	Switch-Key
22:1	218-461	1	Nut-HH
22:2	3254-5	1	Washer-Tooth
23	63-8360	1	Key-Ignition
24	43-3990	1	Control-Throttle
24:1	233-35	1	Knob
25	3290-134	2	Screw
26	3296-12	2	Nut-Lock
27	105-0002-01	1	Bracket-Relay
28	70-1480	4	Relay
29	107-9097	1	Glow Controller
30	37-2690	1	Capacitor
30:1	3252-18	2	Screw
30:2	3254-1	2	Washer-Lock, Int
31	2412-74	1	R-Clamp



Brake Pedal Assembly

Ref	Part No.	Qty.	Description
1	93-8742	1	Footpad-Brake
2	27-8550-01	1	Parking Brake Pedal ASM
3	27-7510	1	RH Brake Pedal ASM
3:1	256-10	2	Bushing-Flange
4	27-7490	1	LH Brake Pedal ASM
4:1	256-10	2	Bushing-Flange
5	3296-2	2	Nut-Lock
6	3256-51	4	Washer-Flat
7	256-156	4	Bushing-Flange
8	27-9270-01	1	Mount-Brake
9	3272-5	2	Pin-Cotter
10	105-0065	1	Parking Brake Shaft ASM
11	32149-2	1	Nut-Keps
12	3272-6	2	Pin-Cotter
13	105-0064	1	Spacer-Switch
14	100-1270	1	Switch-Proximity
15	3290-360	2	Screw-HH
16	3253-21	2	Washer-Lock
17	323-13	1	Screw-HH
18	323-14	1	Screw-HH
19	3274-47	1	Screw-HSFH
20	3231-21	2	Screw-CARR
21	32153-2	2	Nut-Lock, Side
22	3217-7	2	Nut-Hex

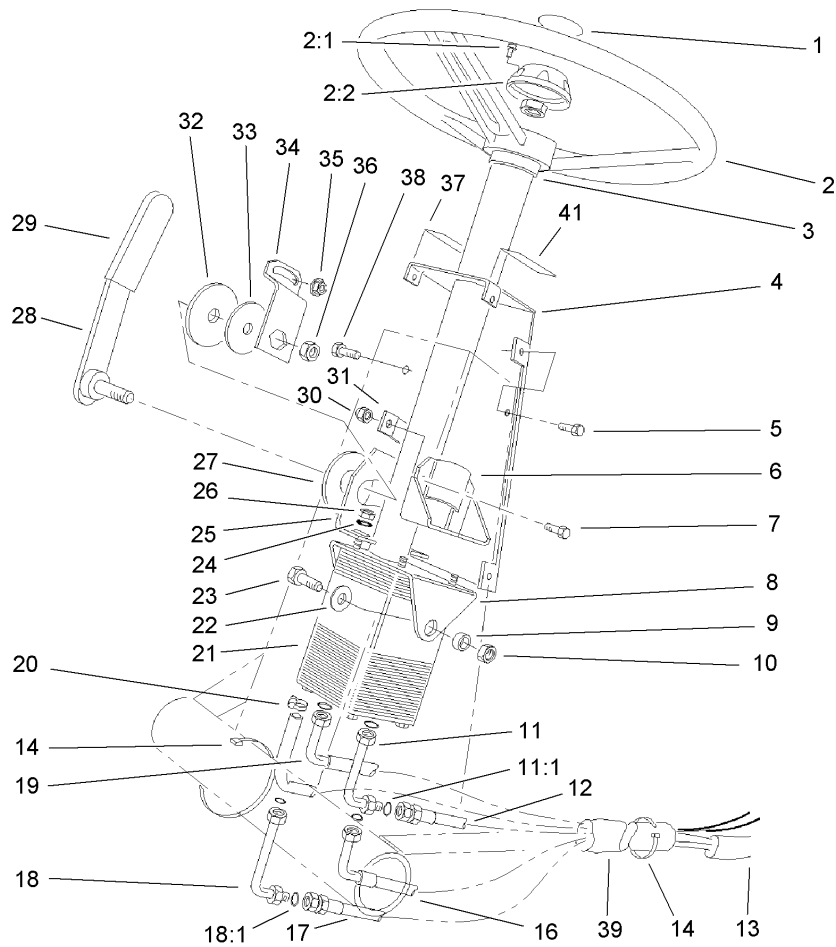
Ref	Part No.	Qty.	Description
23	93-8743	2	Footpad-Turn
24	302-5	2	Fitting-Grease
25	105-0066-01	1	Brake Pedal Mount ASM



Traction Pedal Assembly

Ref	Part No.	Qty.	Description
1	95-1821-03	1	Spring-Compression
2	3272-5	1	Pin-Cotter
3	3256-22	1	Washer-Flat
4	21-2850-01	1	Mount-Pedal, RH
5	3218-5	2	Nut-Jam
6	3256-26	1	Washer-Flat
8	233-17	1	Knob
9	82-8670	1	Rod-Latch, Brake
10	94-3307	1	Pad-Pedal, Traction
11	323-15	1	Screw-HH
12	88-1720	1	Pad-Footrest
13	32128-43	2	Nut-Flange
14	11-0590	2	Screw-HWHTF
15	3230-1	2	Bolt-CARR
16	88-1710-01	1	Footrest ASM
17	88-1680-01	1	Bracket-Footrest
18	3220-5	1	Nut-Jam
19	21-0141	1	RH Ball Joint ASM
20	3220-3	2	Nut-Hex, Jam
21	32128-20	2	Nut-HF
22	32121-6	1	Pin-Roll, Slotted
23	28-5220	1	Friction Wheel ASM
24	3272-6	4	Pin-Cotter
25	88-1650	1	Shaft-Pedal, Traction

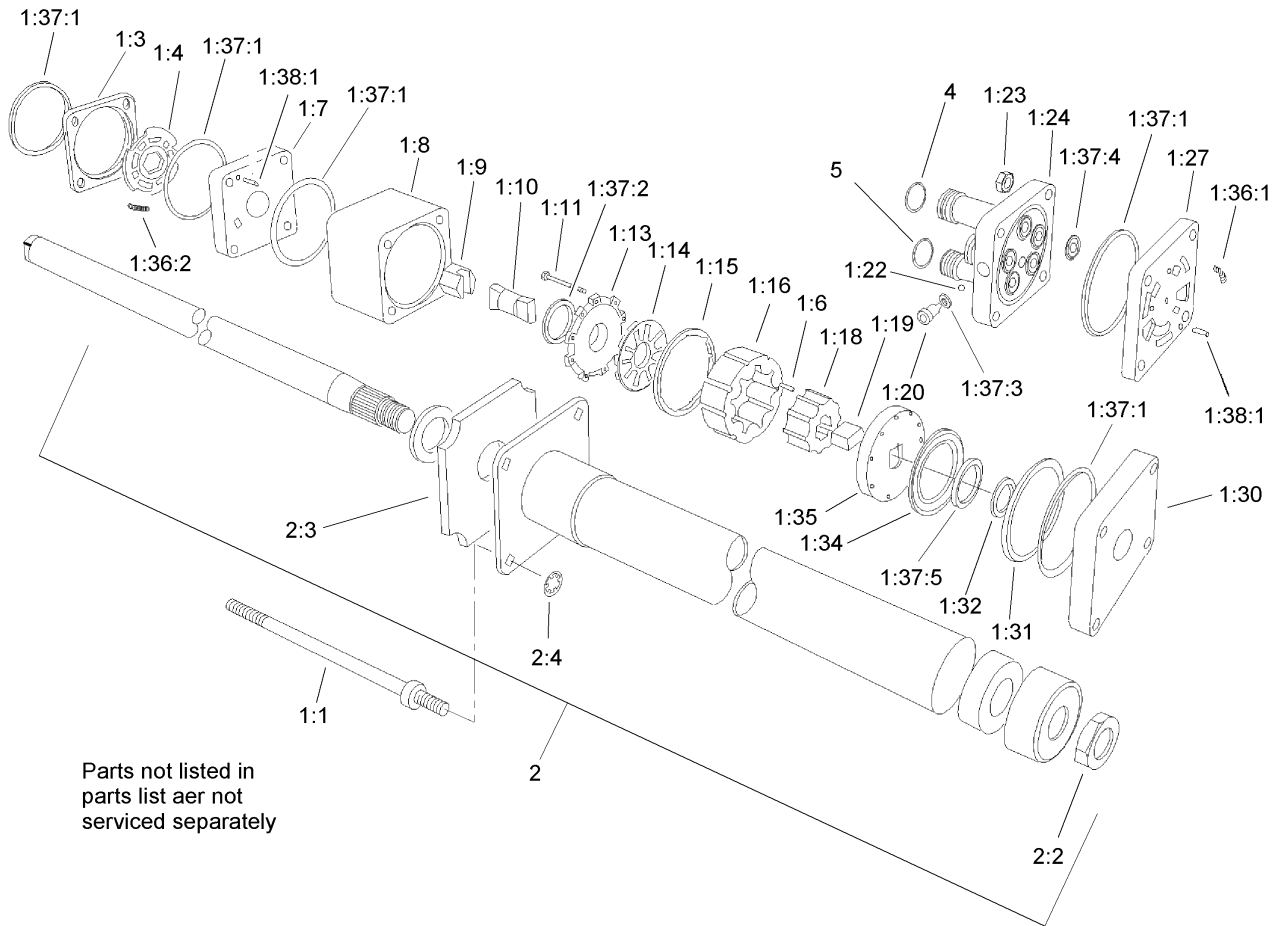
Ref	Part No.	Qty.	Description
26	88-1640	1	Pin-Pedal, Traction
27	108-1380	1	LH Brake Cable ASM
28	108-1379	1	RH Brake Cable ASM
29	283-58	2	Pin-Clevis
30	3-7243	2	Spring-Extension
31	88-1670	1	Pivot Bracket ASM
31:1	256-156	2	Bushing-Flange
32	88-0470	1	Tube-Spacer, Pedal
33	23-2270	1	Bushing-Rubber
34	23-2240-03	1	Pump Control Tube ASM
35	94-3304-01	1	Support-Pedal
36	94-3308	1	Pad-Pedal, Traction



Power Steering Assembly

Ref	Part No.	Qty.	Description
1	68-5370	1	Decal
2	75-0560	1	Wheel-Steering
2:1	32144-21	1	Screw
2:2	68-5140	1	Cap-Wheel, Steering
3	21-9260	1	Cover-Dust
4	82-8660-01	1	Cover-Tower
5	32144-10	6	Screw-HWH
6	67-8690-03	1	Support-Column
7	322-5	2	Screw-HH
8	77-3120-01	1	Bracket-Mounting, Column
9	80-2960	2	Spacer-Tower
10	3296-39	2	Nut-Lock, NI
11	82-8760	1	Elbow-HYD
11:1	237-30	1	O-Ring
12	63-8970	1	Hose-HYD
13	70-1390	1	Sleeve-Protective
14	3290-379	4	Tie-Cable
16	68-9730	1	Hose-Steering, HYD
17	68-9720	1	Hose-Steering, HYD
18	82-8770	1	Elbow-HYD
18:1	237-22	1	O-Ring
19	63-8980	1	Hose-HYD
20	2412-36	1	Clamp-Hose
21	108-6557	1	Steer Valve And Column ASM

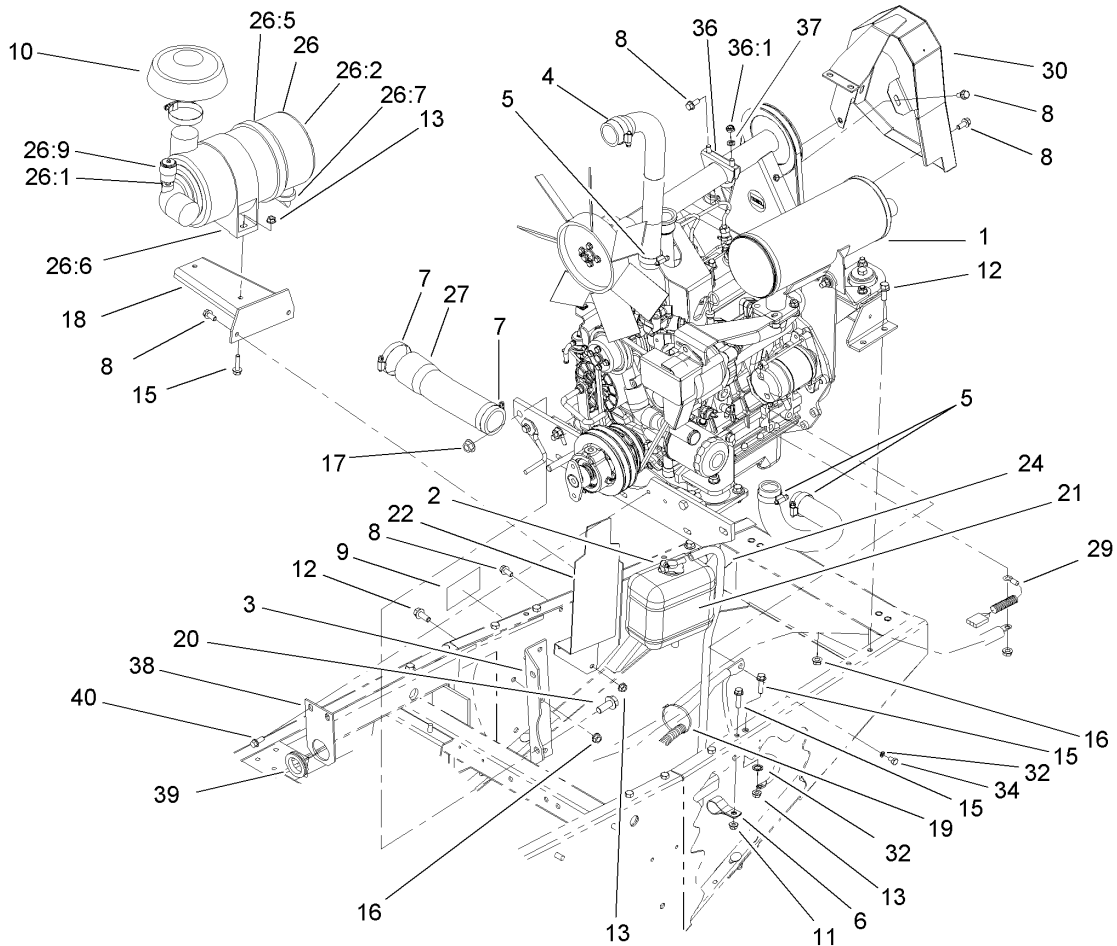
Ref	Part No.	Qty.	Description
22	3256-46	2	Washer-Flat
23	323-6	2	Screw-HH
24	3256-3	4	Washer-Flat
25	80-2940-03	1	Plate-Pivot
26	3296-20	4	Nut-Lock, NI
27	31-0390	1	Disc-Friction
28	93-1353-03	1	Lever-Steering, Tilt
29	21-1880	2	Grip-Handle
30	3296-29	2	Nut-Lock, NI
31	82-8650	1	Clamp-Column
32	82-9010	1	Disc-Friction
33	80-2930	1	Washer-Flat
34	80-2880	1	Bracket-Tilt
35	32128-20	1	Nut-HF
36	3218-7	1	Nut-Jam
37	82-8940	1	Decal-Steering, Tilt
38	322-4	1	Screw-HH
39	70-1380	1	Sleeve-Protective
41	93-7831	1	Decal-Brake, Parking



Power Steering Unit Assembly No. 108-6557

Ref	Part No.	Qty.	Description
1:1	92-7310	4	Bolt-Special
②1:3		1	Ring-Valve
②1:4		1	Plate-Valve
②1:6		9	Pin-Alignment
②1:7		1	Manifold-Isolation
②1:8		1	Ring-Metering
②1:9		1	Hex Drive ASM
②1:10		1	Link-Drive
②1:11		11	Screw-HSH
②1:13		1	Cover-Commutator
②1:14		1	Commutator
②1:15		1	Ring-Commutator
②1:16		1	Stator
②1:18		1	Rotor
②1:19		1	Spacer-Link, Drive
②1:20		1	Plug
②1:22		1	Ball
②1:23		4	Nut-Hex
②1:24		1	Cover-Port
②1:27		1	Manifold-Port
②1:30		1	Plate-Cover, Upper
②1:31		1	Spacer-Bearing, Thrust
②1:32		1	Spacer-Seal
②1:34		1	Bearing-Thrust
②1:35		1	Plate-Drive

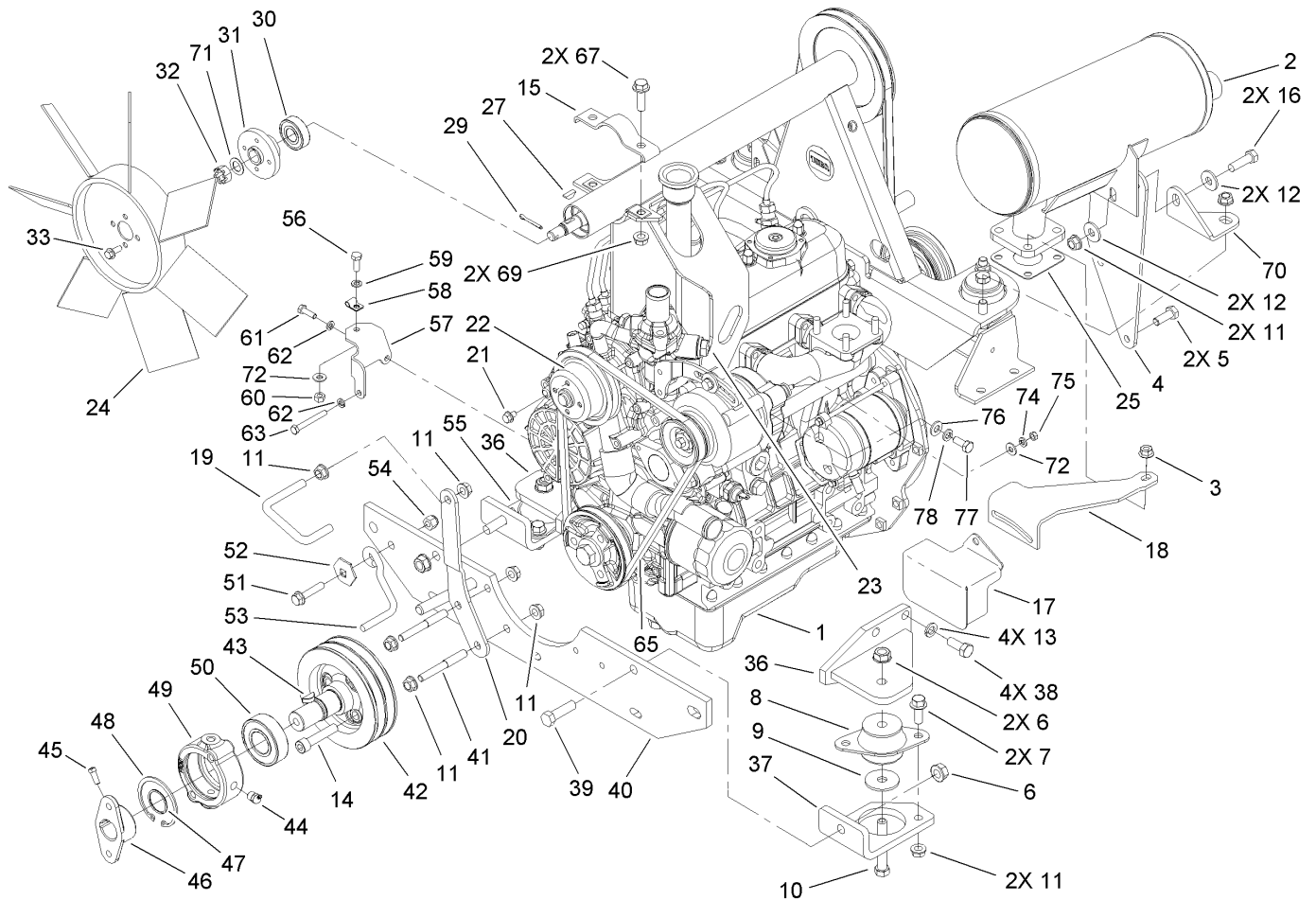
Ref	Part No.	Qty.	Description
①1:36	66-9970	1	Spring Kit
②1:36:1		3	Spring
②1:36:2		3	Spring
①1:37	66-9980	1	Seal Kit
②1:37:1		5	Ring-Seal
②1:37:2		1	Seal-Commutator
②1:37:3		1	Seal-Dust
②1:37:4		5	Seal-Dust
②1:37:5		1	Seal-Face
①1:38	66-9990	1	Needle Roller Kit
②1:38:1		9	Pin-Alignment
2	108-6560	1	Column ASM
2:2	3220-6	1	Nut-Jam
2:3	92-7317	1	Seal-Foam, Upper Cover
2:4	92-7316	4	Nut-Push On
4	237-30	2	O-Ring
5	237-22	2	O-Ring



Engine Installation Assembly

Ref	Part No.	Qty.	Description
①		1	Engine-Briggs And Stratton, 084133-0196-E1
2	2412-108	2	Clamp-Worm
3	67-8190-01	2	Bracket-Support, Engine
4	2412-3	1	Clamp-Hose
5	2412-111	3	Clamp
6	98-3883	1	Clamp-Wire
7	2412-130	2	Clamp-Hose
8	3234-5	9	Screw-HHF
9	93-7275	1	Decal-Fluid, Starting
10	105-2539	1	Cap ASM
11	104-8300	1	Nut-Flange, NI
12	3234-11	10	Screw-HHF
13	32128-20	6	Nut-HF
15	3234-36	4	Screw-HHF
16	3290-357	10	Nut-HHF, Whiz
17	32128-23	2	Nut-HF
18	98-4518-03	1	Bracket-Cleaner, Air
19	3290-378	1	Tie-Cable
20	3234-32	2	Screw-HHF
21	104-9318	1	Bottle-Overflow
22	105-0050-03	1	Reservoir Bracket ASM
24	110-3257	1	Hose-Fuel
26	104-3428	1	Air Cleaner ASM

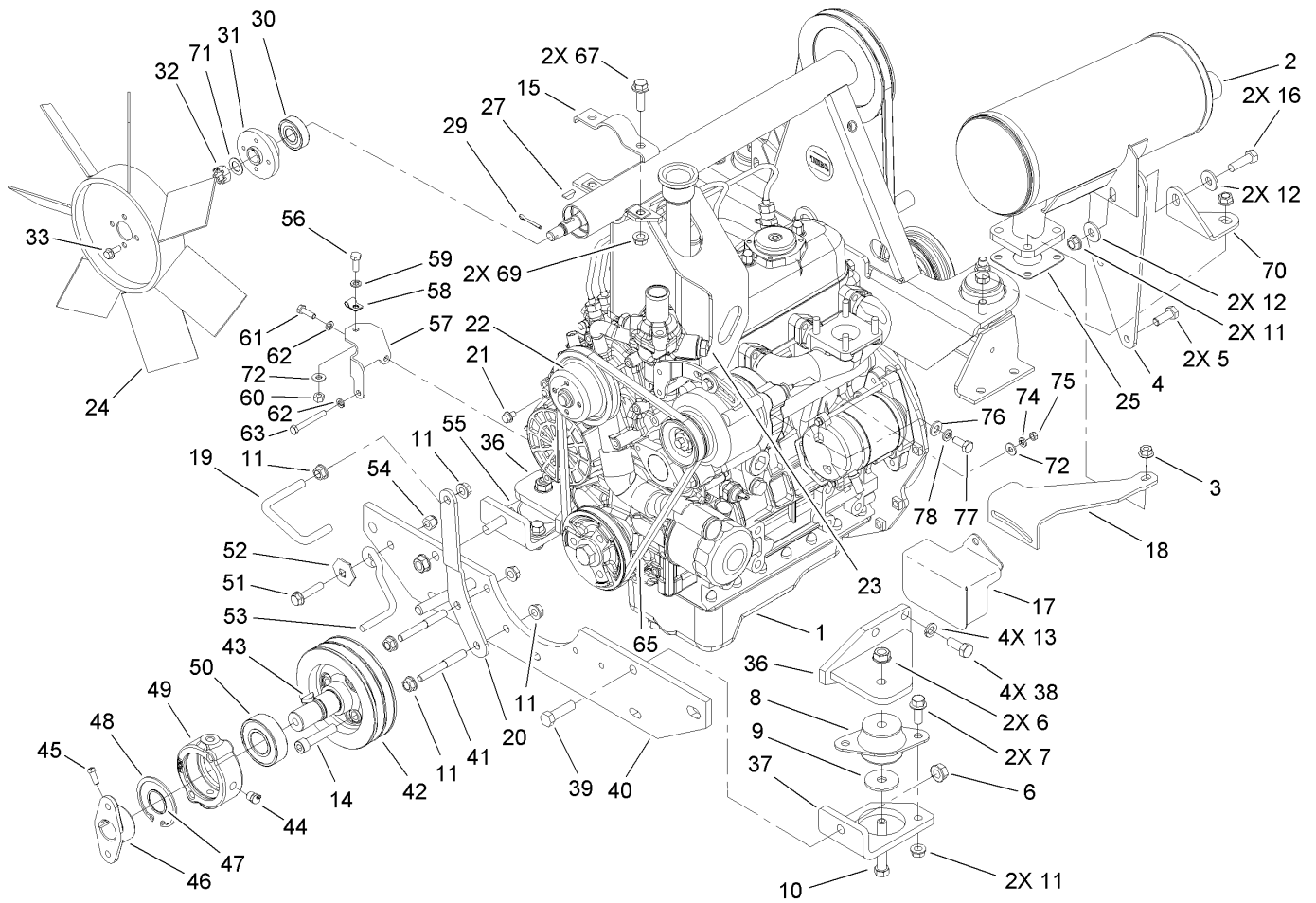
Ref	Part No.	Qty.	Description
26:1	105-4292	1	Nipple-Pipe
26:2	104-0497	1	Cover ASM
26:5	104-4897	1	Gasket
26:6	98-4525	1	Bracket-Cleaner, Air
26:7	104-0498	1	Valve-Vacuator
①26:8	108-3810	1	Filter-Air
26:9	93-9164	1	Indicator-Mini
27	104-3434	1	Hose-Inlet, Air
29	99-3441	1	Harness-Wire, Fusible Link
30	105-7807-03	1	Guard-Belt, Fan
32	3254-6	2	Washer-Lock, Internal
34	70-8470	1	Screw-HH
36	2112-6	1	Clamp-Muffler
36:1	3218-2	2	Nut-Jam
37	3253-4	2	Washer-Lock
38	104-3774-03	1	Bracket-Bulkhead
39	240-7	1	Grommet-Rubber
40	32144-11	2	Screw-HWHTF



Engine Mounting and Component Assembly

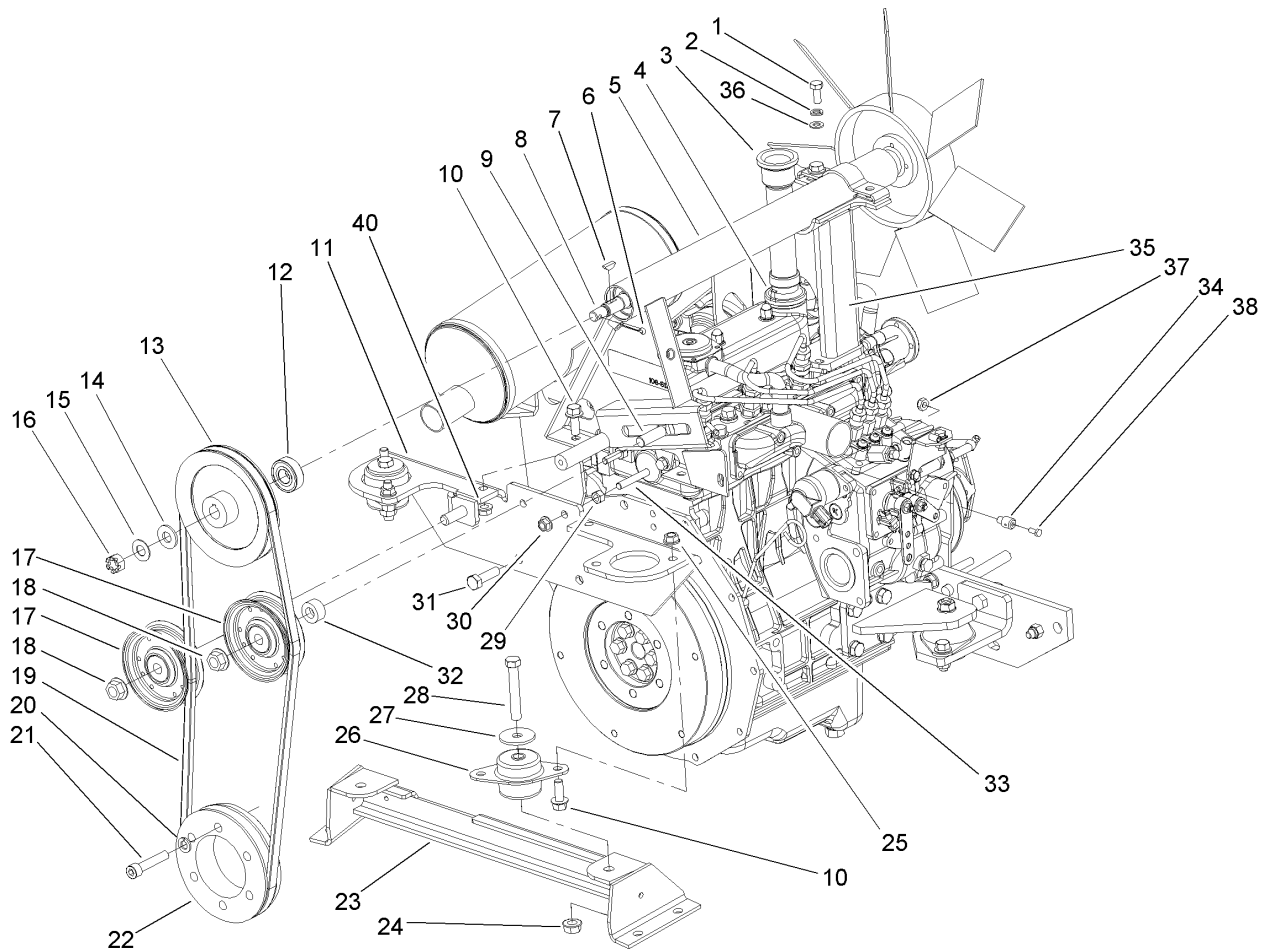
Ref	Part No.	Qty.	Description
1	108-1361	1	Engine-Kubota
2	106-8069	1	Muffler-Exhaust
3	33004-00	4	Nut-HF
4	105-2523-03	1	Bracket-Muffler
5	33114-016	2	Screw-HH
6	32128-37	4	Nut-HF
7	3234-11	4	Screw-HHF
8	53-9680	2	Mount-Engine
9	53-9480	2	Washer-Snubber
10	324-11	2	Screw-HH
11	3290-357	12	Nut-HHF, Whiz
12	80-6990	4	Washer-Hardened
13	42-9600	8	Washer-Lock, Spring
14	3274-106	3	Screw-HSH
15	105-2519-03	1	Clamp-Cradle
16	323-44	2	Screw-HH
17	105-2557-03	1	Guard-Alternator
18	105-2556-03	1	Brace-Alternator, Upper
19	105-4276	1	Guide-Belt, PTO
20	105-0052-03	1	Bracket-Belt Guide
21	81-1280	4	Screw-Hfh
22	98-9584	1	Pulley-Fan
23	98-9346	1	Sender-Temperature
24	107-9096	1	Fan-Cooling

Ref	Part No.	Qty.	Description
25	98-9611	1	Gasket
27	3257-30	1	Key-Woodruff
29	3272-11	1	Pin-Cotter
30	38-7820	1	Bearing-Ball
31	104-3408-03	1	Hub-Fan
32	32136-3	1	Nut-SHH
33	3234-33	4	Screw-HHF
36	104-3463-03	2	Mount-Front ASM
37	104-3464-03	1	Mount-Frame, LH Front
38	43-0090	8	Screw-HH
39	324-6	2	Screw-HH
40	75-9900-01	1	Support-Engine, Front
41	105-0057	2	Stud-Belt Retainer
42	104-3406-03	1	Pulley-Fan
43	3257-33	1	Key-Woodruff
44	302-10	1	Fitting-Grease
45	3241-5	2	Screw-Set
46	27-1960	1	Hub-Engine
47	32120-69	1	Ring-Snap
48	32120-22	1	Ring-Snap, Internal
49	43-3720	1	Collar-Bearing
50	251-252	1	Bearing
51	3234-18	1	Screw-HHF
52	3290-224	1	Lockwasher-Pyramid



Engine Mounting and Component Assembly (continued)

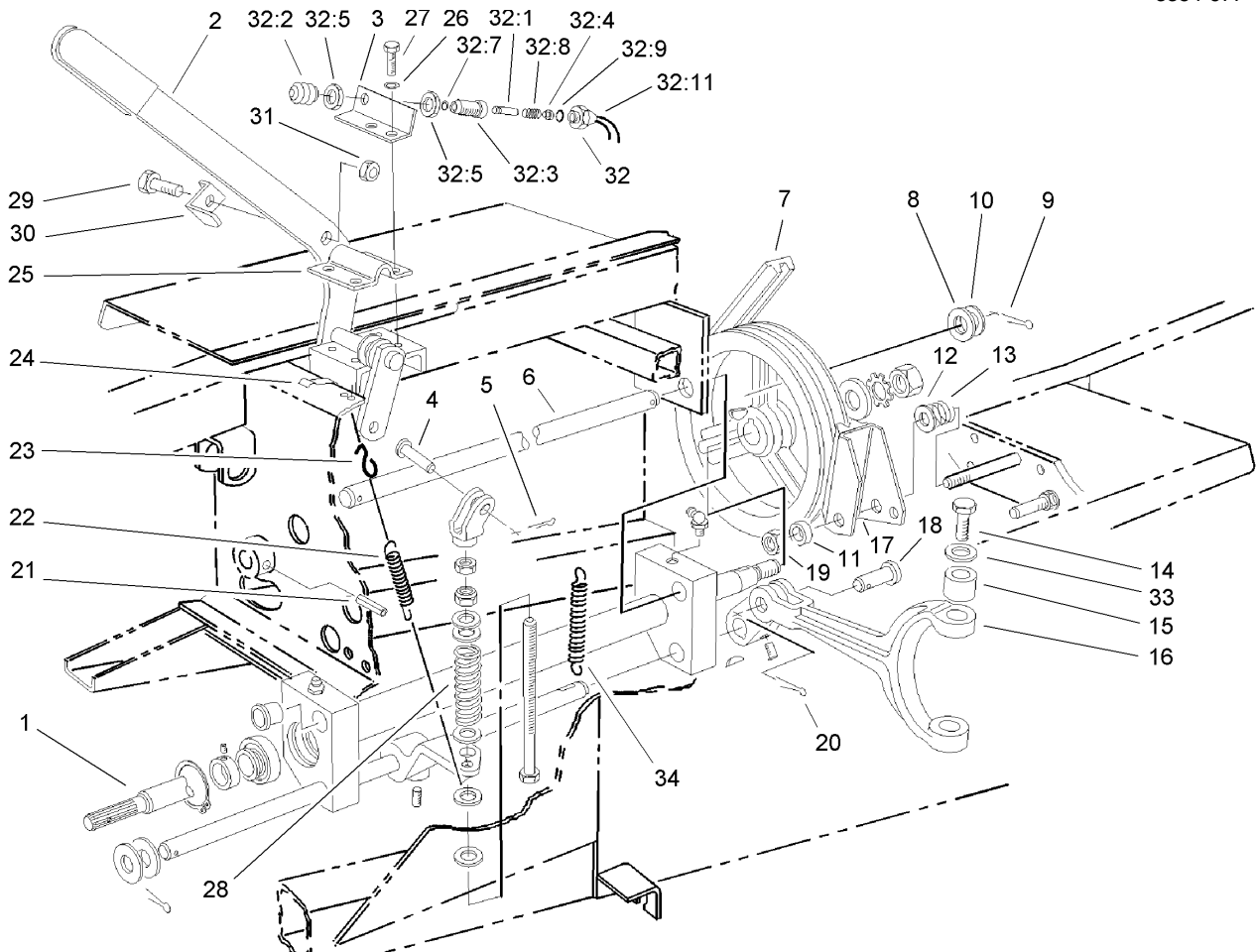
Ref	Part No.	Qty.	Description
53	63-1400	1	Rod-Belt
54	3296-39	1	Nut-Lock, NI
55	104-3465-03	1	Mount-Frame, RH Front
56	321-4	1	Screw-HH
57	104-3421-03	1	Bracket-Throttle
58	2412-31	1	Clamp-Boden
59	3253-3	1	Washer-Lock
60	3217-5	1	Nut-Hex
61	33113-050	1	Screw-HH
62	48-8020	2	Washer-Spring
63	48-7630	1	Screw
65	98-9676	1	V-Belt
67	3234-24	2	Screw-HHF
69	3296-39	2	Nut-Lock, NI
70	105-2598-03	1	Bracket-Muffler
71	18-9810	1	Washer-Thrust
72	3256-22	2	Washer-Flat
74	43-5930	1	Washer-Spring
75	33013-00	1	Nut-Hex
76	33094-00	1	Washer-Plain
77	92-1374	1	Screw-HH
78	3253-4	1	Washer-Lock



Engine Pulley System Assembly

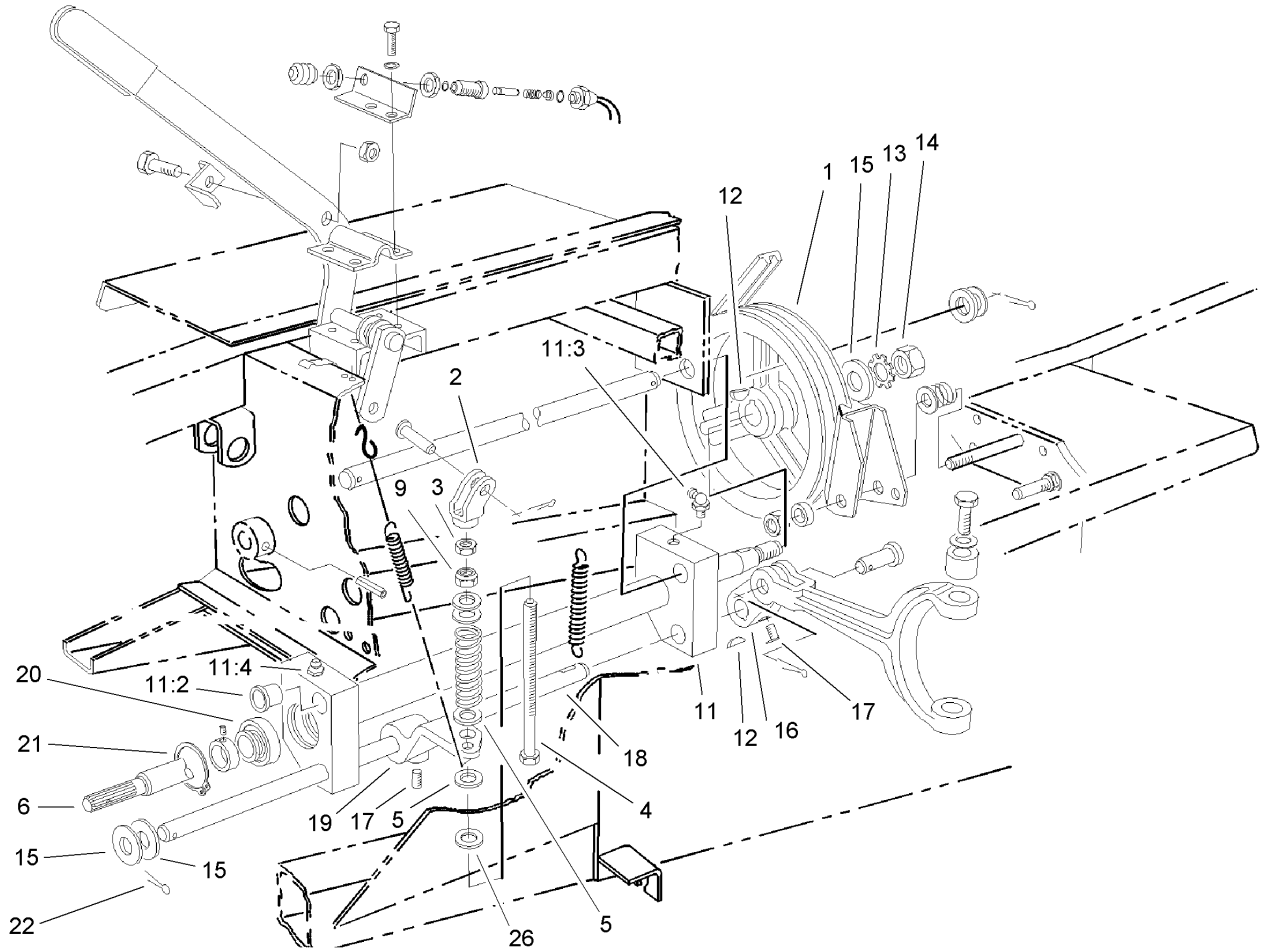
Ref	Part No.	Qty.	Description
1	93-7773	2	Screw
2	3253-4	2	Washer-Lock
3	105-0087	1	Flange-Filler, Oil
4	98-7430	1	O-Ring
5	106-4399	1	Fan-Support ASM
6	3272-16	1	Pin-Cotter
7	3257-30	1	Key-Woodruff
8	43-3690	1	Fan Shaft
9	3233-14	1	Screw-CARR
10	3234-11	6	Screw-HHF
11	105-2501-03	1	Engine Mount ASM
12	38-7820	1	Bearing-Ball
13	105-2524	1	Hub-Pulley
14	3-6803	2	Washer-Adjusting
15	29-8910	1	Washer
16	32136-3	1	Nut-SHH
17	105-3699	2	Pulley-Idler, Flat
18	32128-23	2	Nut-HF
19	105-3693	1	Belt-Fan
20	42-9600	6	Washer-Lock, Spring
21	3274-106	6	Screw-HSH
22	104-3407-03	1	Pulley-Flywheel
23	105-2520-03	1	Engine Mount ASM
24	32128-37	2	Nut-HF

Ref	Part No.	Qty.	Description
25	3290-357	4	Nut-HHF, Whiz
26	53-9680	2	Mount-Engine
27	53-9480	2	Washer-Snubber
28	324-11	2	Screw-HH
29	33014-00	2	Nut-Hex
30	33004-00	2	Nut-HF
31	56-2140	2	Bolt
32	105-0058	1	Spacer-Fan Idler
33	105-2502	2	Stud
34	105-4263	1	Swivel-Cable, Throttle
35	105-2507-03	1	Cradle-Tube Support
36	68-0020	2	Idler Pivot Spacer
37	3296-20	1	Nut-Lock, NI
38	25-8640	1	Screw-HH
40	32128-21	2	Nut-HF



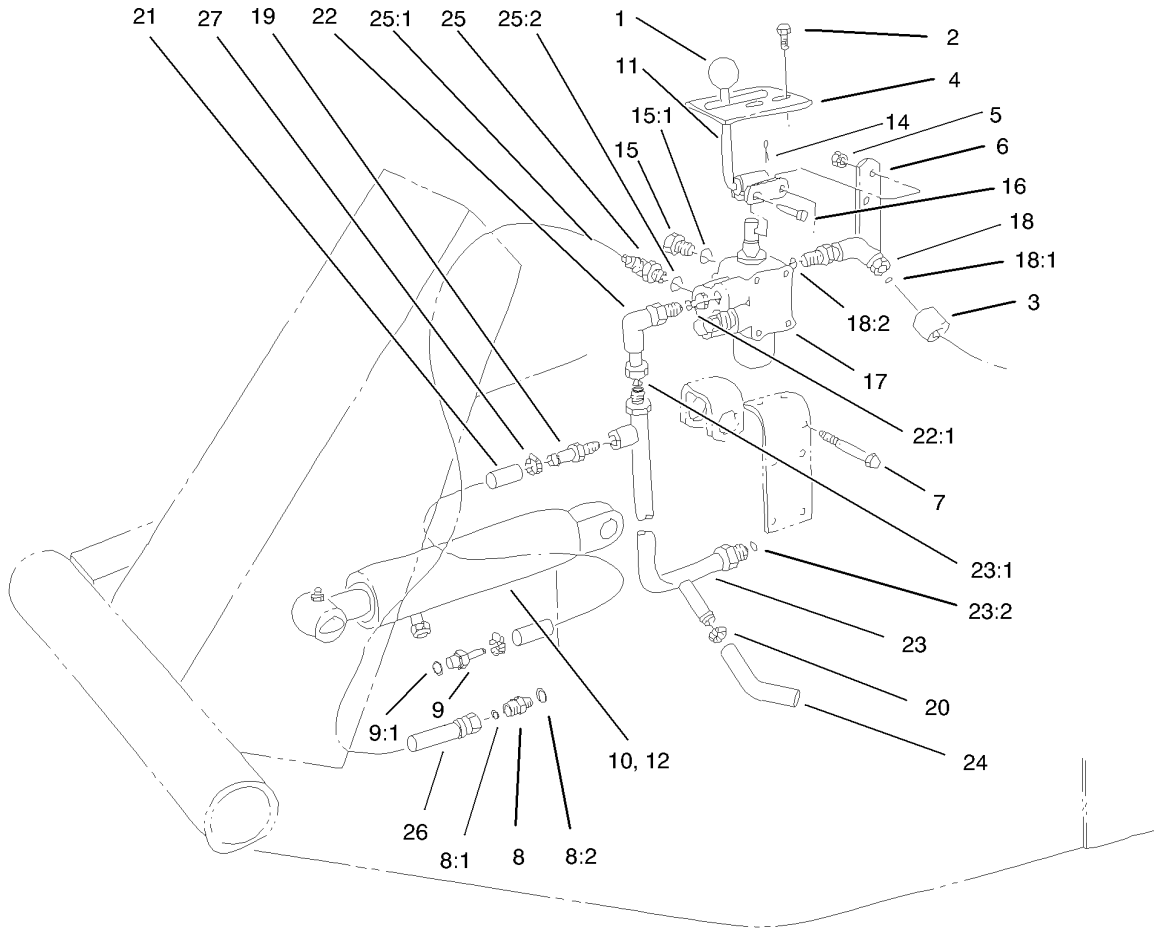
PTO and Shaft Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1		1	PTO ASM	25	21-1600	1	Clamp-Lever, PTO
2	84-8500-01	1	Lever-PTO	26	3253-21	4	Washer-Lock
3	84-8520-01	1	Bracket-Switch, PTO	27	32104-6	4	Screw-HH
4	283-42	1	Pin-Clevis	28	21-0400-01	1	Spring-Compression
5	3272-6	1	Pin-Cotter	29	321-4	1	Screw-HH
6	43-3860	1	Shaft-Pivot, PTO	30	86-7050	1	Bracket-Switch, Actuator
7	106-4383	1	V-Belt	31	3296-16	1	Nut-Lock, NI
8	3256-28	1	Washer-Flat	32	43-9071	1	Limit Switch ASM
9	3272-22	1	Pin-Cotter	32:1	43-8860	1	Plunger-Switch
10	3-6498	3	Washer-Thrust	32:2	43-8870	1	Boot-Switch
11	3-8812	1	Spacer-Spring, Anchor	32:3	43-8620	1	Pin-Guide, Switch
12	3256-6	1	Washer-Flat	32:4	43-8610	1	Guide
13	5-1747	1	Spring-Adjustment	32:5	218-461	2	Nut-HH
14	92-5727	2	Screw-Lock, Patch	32:7	237-7	1	O-Ring
15	92-5723	2	Bushing-Fork, PTO	32:8	43-8600	1	Spring-Compression
16	92-4060-03	1	Fork-PTO	32:9	237-30	1	O-Ring
17	27-7370	1	PTO Brake ASM	32:11	72-4320	1	Switch-Ball
18	93-3769	1	Pin-Clevis	33	75-9890	2	Washer-Shim
19	3296-28	1	Nut-Lock, NI	34	108-1368	1	Spring-Extension
20	3272-11	1	Pin-Cotter				
21	32121-9	1	Pin-Roll, Slotted				
22	21-1830	1	Spring-Extension				
23	5-0701	1	Anchor				
24	212-93	3	Clamp-Casing				



Power-Take-Off Assembly

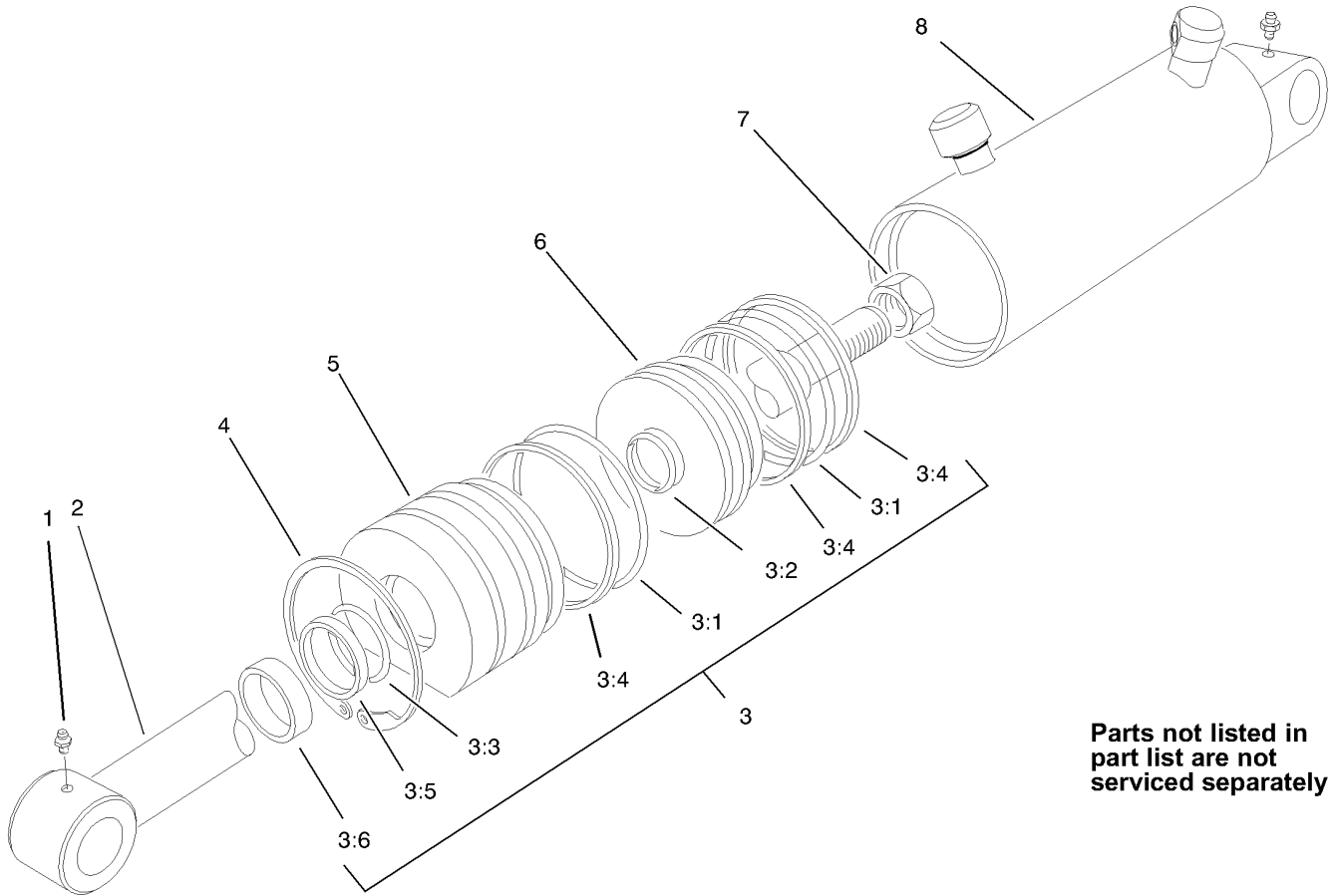
Ref	Part No.	Qty.	Description
1	21-0230	1	Pulley-PTO
2	43-5630	1	Yoke-PTO
3	3219-3	1	Nut-Hex
4	27-7900	1	Screw-Adjusting
5	3256-41	4	Washer
6	43-5540	1	Shaft-PTO
9	3296-6	1	Nut-Lock
11	100-6599	1	PTO Pivot ASM
11:2	256-113	4	Bushing-Flange
11:3	302-10	1	Fitting-Grease
11:4	302-2	1	Fitting-Grease
12	3257-5	3	Key-Woodruff
13	3254-7	1	Washer-Lock, Int
14	3219-7	1	Nut-Hex
15	3256-28	3	Washer-Flat
16	92-4058	1	Arm-PTO
17	3246-3	4	Screw-HSH
18	43-5550	1	Shaft-Actuator, PTO
19	43-5570	1	Arm-Actuator
20	251-252	2	Bearing
21	32120-22	2	Ring-Snap, Internal
22	3272-22	1	Pin-Cotter
26	5-0652	1	Spacer



Valve and Cylinder Assembly

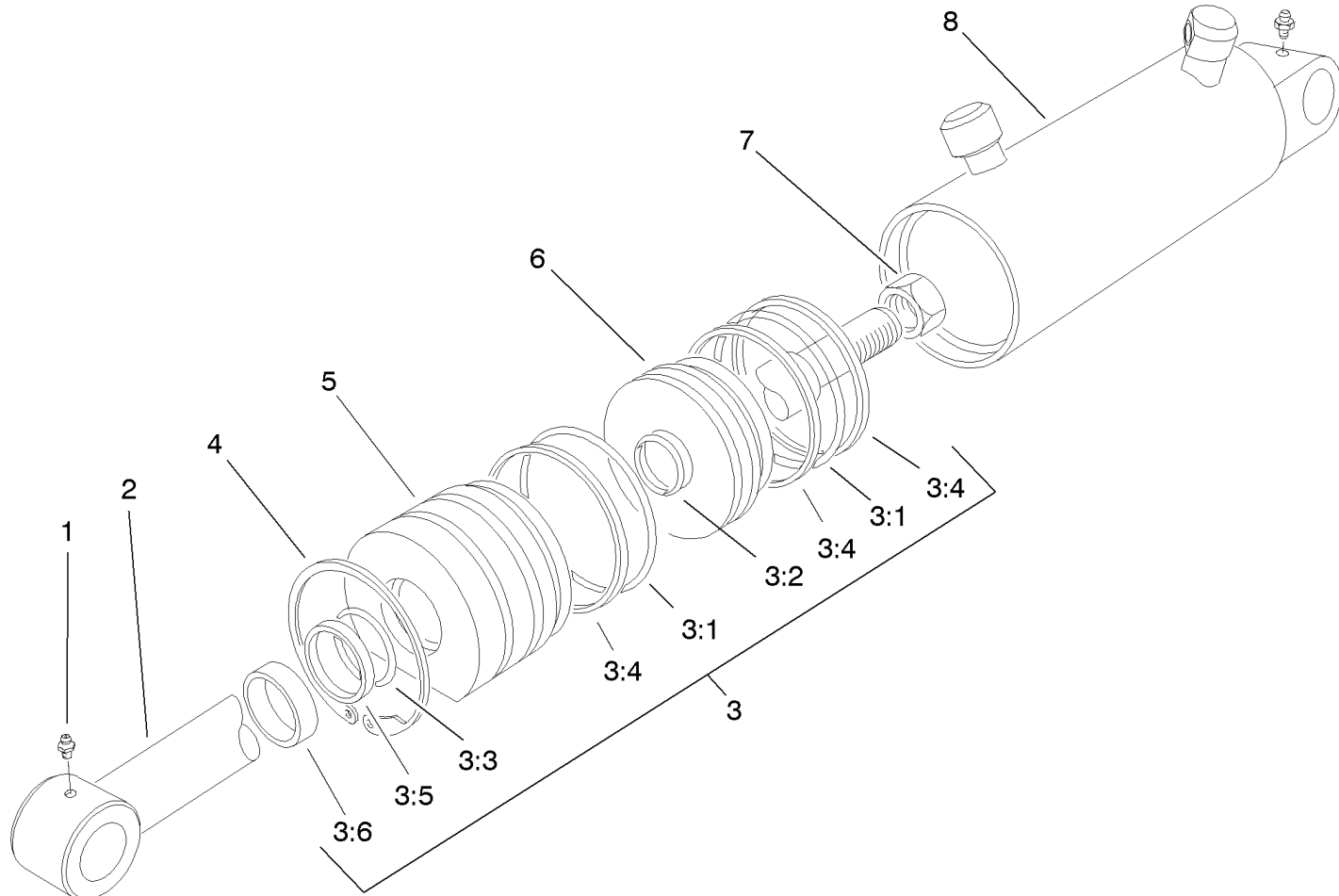
Ref	Part No.	Qty.	Description
1	233-21	1	Knob
2	32144-10	2	Screw-HWH
3	38-3400	1	Guard-Rubber
4	105-7806	1	Latch-Lever, Valve
5	3296-42	5	Nut-Lock, NI
6	21-9010	1	Lever-Valve, Pivot Mount
7	321-23	5	Screw-HH
8	340-2	1	Fitting-HYD, Straight
8:1	237-22	1	O-Ring
8:2	237-42	1	O-Ring
9	95-8849	1	Fitting-Straight, HYD
9:1	237-78	1	O-Ring
10	100-6586	1	Cylinder-HYD, 2.5 Inch
11	105-7839-03	1	Valve Lever ASM
12	100-6591	1	Cylinder-HYD, 3 Inch
14	3272-4	1	Pin-Cotter
15	353-512	1	Plug
15:1	237-78	1	O-Ring
16	283-17	1	Pin-Clevis
17	106-8071-01	1	Valve ASM
18	340-99	1	Fitting-HYD, 90 DEG
18:1	237-30	1	O-Ring
18:2	237-42	1	O-Ring
19	304-73	1	Connector-Hose

Ref	Part No.	Qty.	Description
20	2412-36	1	Clamp-Hose
21	92-7834	1	Hose
22	340-110	1	Fitting-Swivel, 90 DEG
22:1	237-42	1	O-Ring
23	63-9260	1	Manifold-Valve
23:1	237-22	1	O-Ring
23:2	237-30	1	O-Ring
24	63-8990	1	Hose-Out / Cool
25	340-97	1	Fitting-HYD, 90 DEG
25:1	237-22	1	O-Ring
25:2	237-78	1	O-Ring
26	92-7833	1	Hose ASM
27	2412-108	2	Clamp-Worm



Hydraulic Cylinder Assembly No. 100-6586 (2-1/2 Inch Bore)

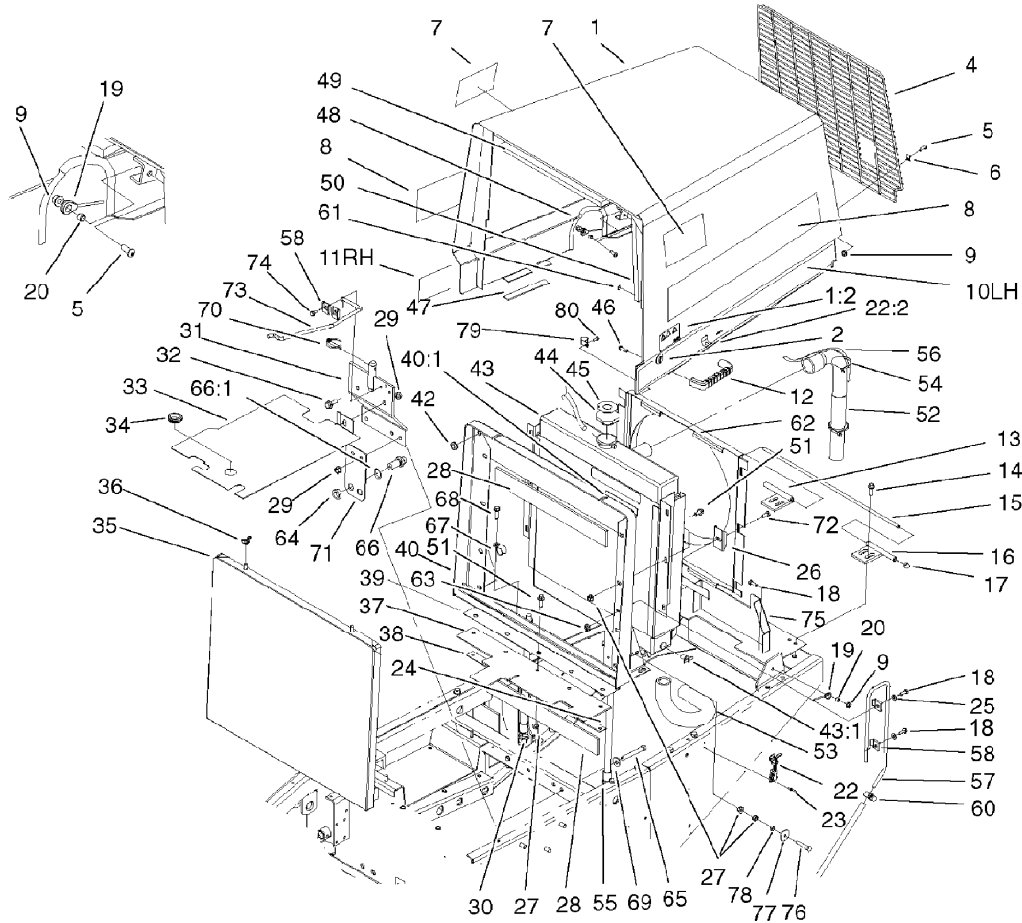
Ref	Part No.	Qty.	Description
1	302-55	2	Fitting-Grease
2		1	Shaft
3	61-4960	1	Seal Kit
3:1		2	Seal-Dust
3:2		1	Seal-Dust
3:3		1	Seal-Dust
3:4		3	Backup
3:5		1	Backup
3:6		1	Seal-Dust
4	61-4990	1	Ring-Retaining
5		1	Head
6		1	Piston
7		1	Nut
8		1	Barrel



Hydraulic Cylinder Assembly No. 100-6591 (Optional, 3 Inch Bore)

Ref	Part No.	Qty.	Description
1	302-55	2	Fitting-Grease
2		1	Shaft
3	67-5500	1	Seal Kit
3:1		2	Seal-Dust
3:2		1	Seal-Dust
3:3		1	Seal-Dust
3:4		3	Backup
3:5		1	Backup
3:6		1	Seal-Dust
4	67-5470	1	Ring-Snap
5		1	Head
6		1	Piston
7		1	Nut
8		1	Barrel

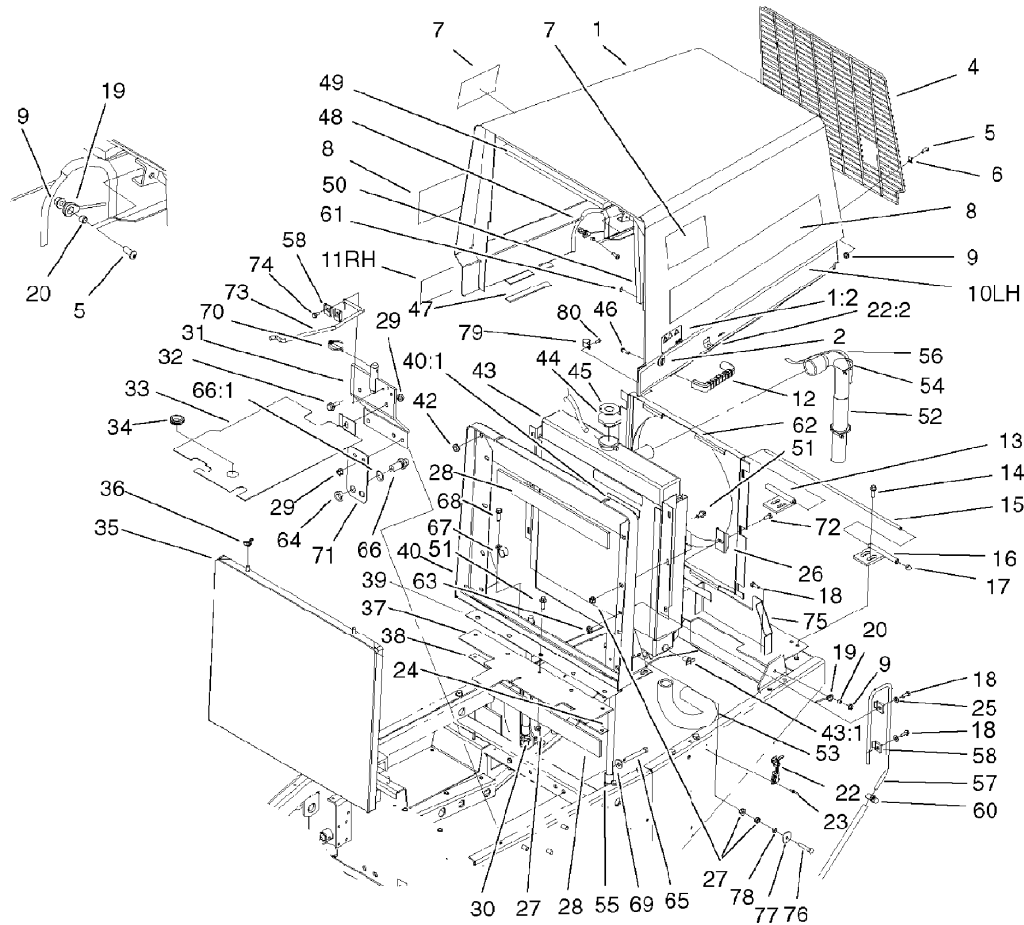
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Radiator and Hood Assembly

Ref	Part No.	Qty.	Description
1	105-4282	1	Hood
1:2	106-6754	1	Decal-Danger
2	98-5398	1	Latch
4	105-0059-03	1	Hood-Screen, Rear
5	3274-69	6	Screw-HSBH
6	2412-127	4	Clamp-R
7	66-6140	2	Decal
8	106-4394	2	Decal
9	32128-32	8	Nut-HHF
10	77-5140	1	Decal-Hood, LH
11	77-5150	1	Decal-Hood, RH
12	65-5100	1	Handle-Door
13	67-8820-01	1	RH Hinge ASM
14	3234-17	4	Screw-HHF
15	67-8840	1	Hinge-Rod
16	67-8810-01	1	LH Hinge ASM
17	32111-8	2	Nut-Lock, Cap
18	321-4	4	Screw-HH
19	77-3170	2	Cable-Hood
20	77-5250	4	Spacer-Cable, Hood
22	59-9740	1	Flex Draw Latch ASM
22:2	249-40	1	Keeper
23	3290-55	4	Rivet-Pop
24	63-9010	1	Hose-Coolant, Transmission

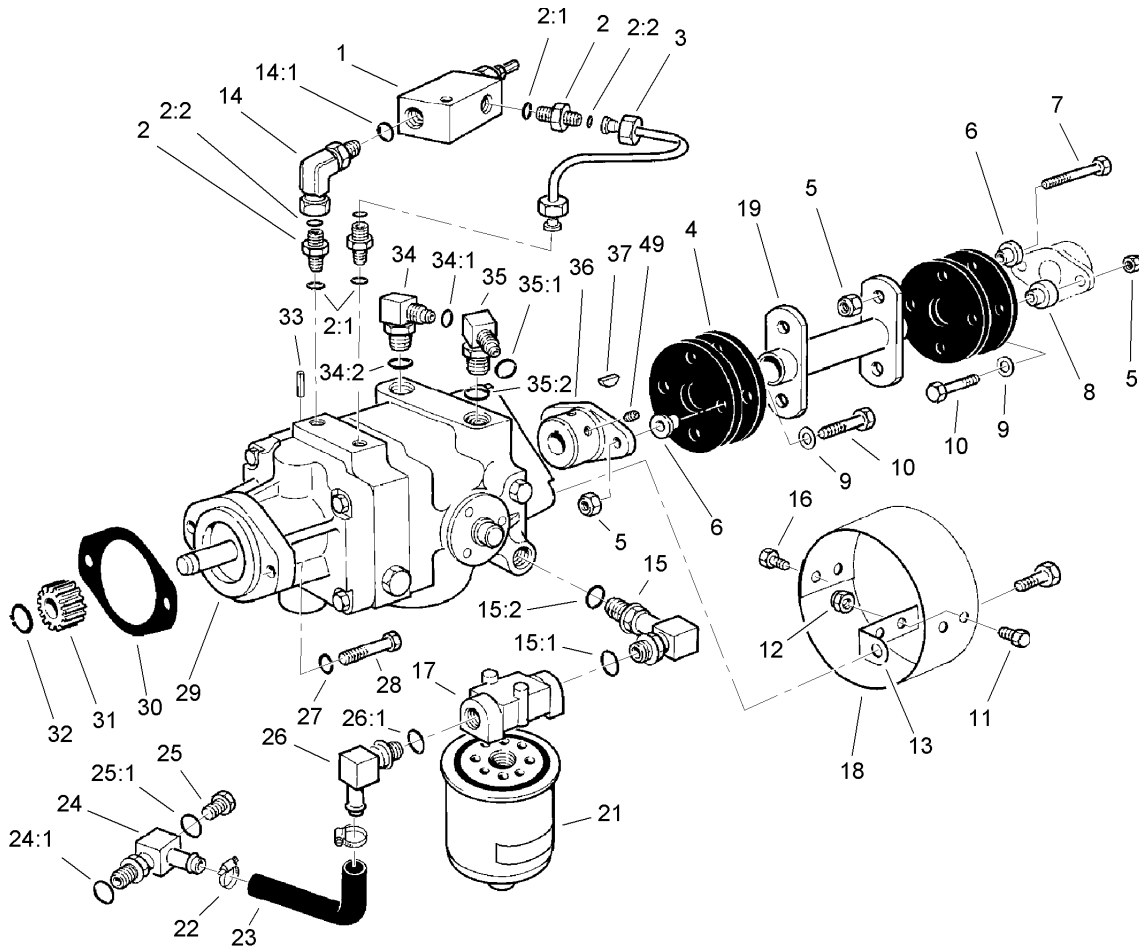
Ref	Part No.	Qty.	Description
25	3256-22	2	Washer-Flat
26	105-0012-03	6	Clip-Mounting, Fan Shroud
27	32128-20	15	Nut-HF
28	43-3320	2	Foam-Radiator
29	32128-21	4	Nut-HF
30	63-8960	1	Hose
31	105-2542-01	1	Bracket-Support, Seat
32	3234-11	1	Screw-HHF
33	105-2544-01	1	Plate-Sealing
34	240-5	1	Grommet
35	67-9030-03	1	Grille ASM
36	32103-2	2	Nut-Wing
37	67-8570	1	Strip-Sealing
38	67-8470-03	1	Strip-Retainer
39	105-4264-03	1	Grill-Plate, Sealing
40	105-4293	1	Radiator Support ASM
40:1	93-7272	3	Decal-Warning
42	237-141	2	Grommet-Rubber
43	108-8699	1	Radiator ASM
43:1	304-46	1	Draincock
44	66-3240	1	Cap-Radiator
45	106-5976	1	Decal-Warning
46	46-8091	2	Screw-HWH
47	82-8950	2	Foam



Radiator and Hood Assembly (continued)

Ref	Part No.	Qty.	Description
48	66-8111	1	Trim-Hood
49	77-5170	1	Foam-Top
50	77-5160	1	Foam-Side, LH
51	3234-14	13	Screw-HHF
52	104-3433	1	Hose-Radiator, Top
53	104-3432	1	Hose-Radiator, Bottom
54	3290-379	6	Tie-Cable
55	38-3400	1	Guard-Rubber
56	104-0076	1	Hose-Fuel
57	105-4265	1	Tube-Vent
58	3-6657	4	Clip-Skid
60	2412-108	1	Clamp-Worm
61	3269-10	2	Washer-Back
62	105-0007-03	1	Fan Shroud ASM
63	32128-33	1	Nut-HF
64	340-70	2	Nut-Lock
65	323-14	3	Screw-HH
66	340-71	2	Fitting-Straight, Bulkhead
66:1	237-22	2	O-Ring
67	2412-4	1	Clamp
68	11-0590	1	Screw-HWHTF
69	5-0838	3	Washer
70	283-76	1	Pin-Lynch
71	68-9160	1	Bracket

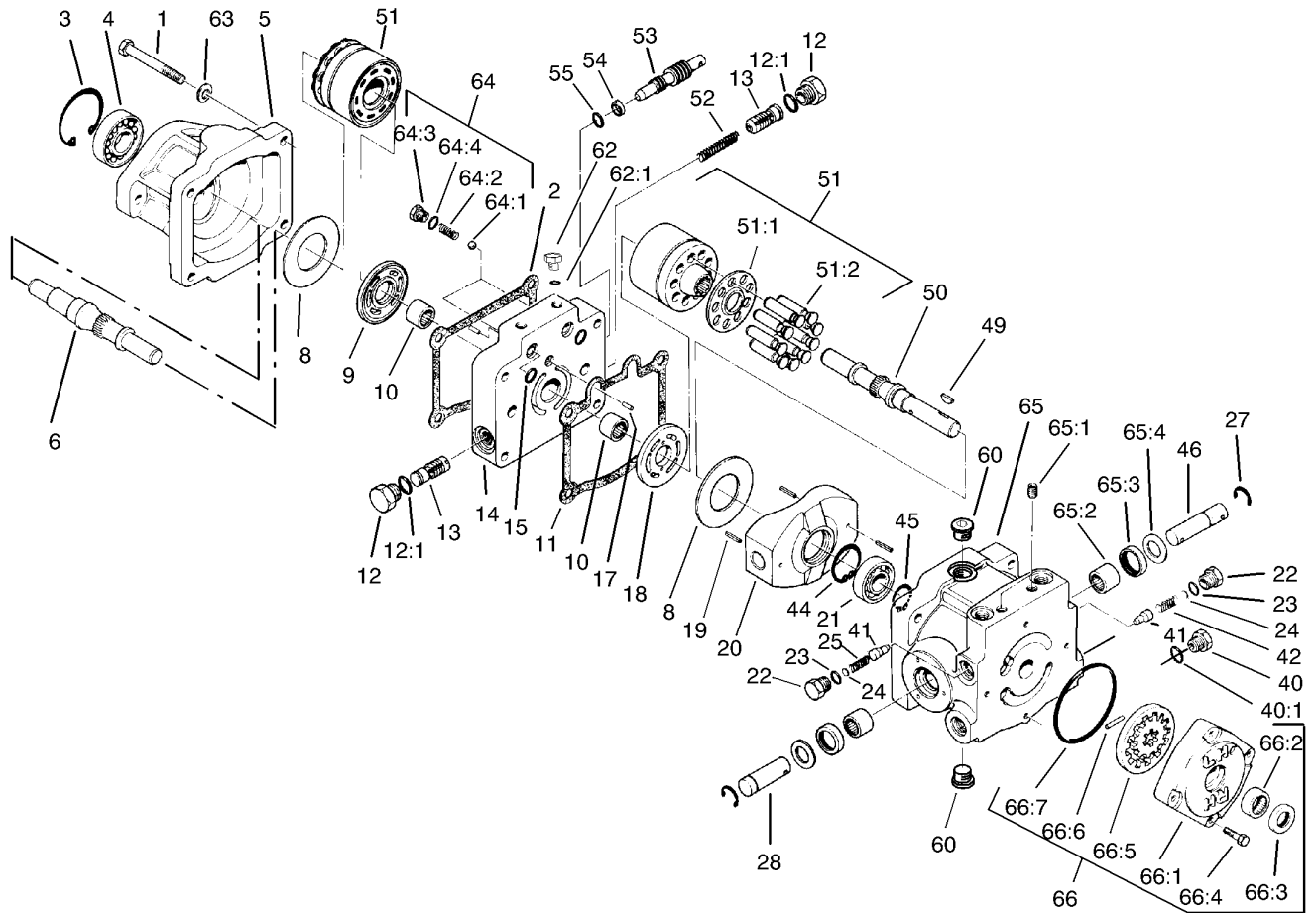
Ref	Part No.	Qty.	Description
72	3234-33	6	Screw-HHF
73	86-7040	1	Rod-Prop, Seat
74	32144-10	2	Screw-HWH
75	105-4255-01	1	Pulley Guard ASM
76	322-41	1	Screw-HH
77	3256-57	1	Washer-Flat
78	3296-47	1	Nut-Lock, NI
79	2412-83	1	Clamp-Cable
80	32144-1	1	Screw-Taptite



Hydrostatic Transmission Assembly

Ref	Part No.	Qty.	Description
1	72-3540	1	Valve-Relief
2	340-92	3	Fitting-HYD, Straight
2:1	237-78	1	O-Ring
2:2	237-21	1	O-Ring
3	72-3550	1	Tube
4	44-2230	4	Coupling-Rubber
5	32152-1	8	Nut-Lock, Cone
6	71-4411	4	Spacer
7	322-8	4	Screw-HH
8	71-4410	4	Spacer
9	3256-3	4	Washer-Flat
10	322-10	4	Screw-HH
11	321-2	2	Screw-HH
12	3296-42	4	Nut-Lock, NI
13	54-9290	2	Bracket-Mounting
14	340-143	1	Elbow-Swivel, 90 DEG
14:1	237-78	1	O-Ring
15	68-8660	1	Fitting-HYD, 90 DEG
15:1	237-80	1	O-Ring
15:2	237-81	1	O-Ring
16	321-4	2	Screw-HH
17	68-8990	1	Filter Head ASM
18	54-9300-03	1	Cover-Shaft, Pump
19	105-0033-03	1	Drive Shaft ASM

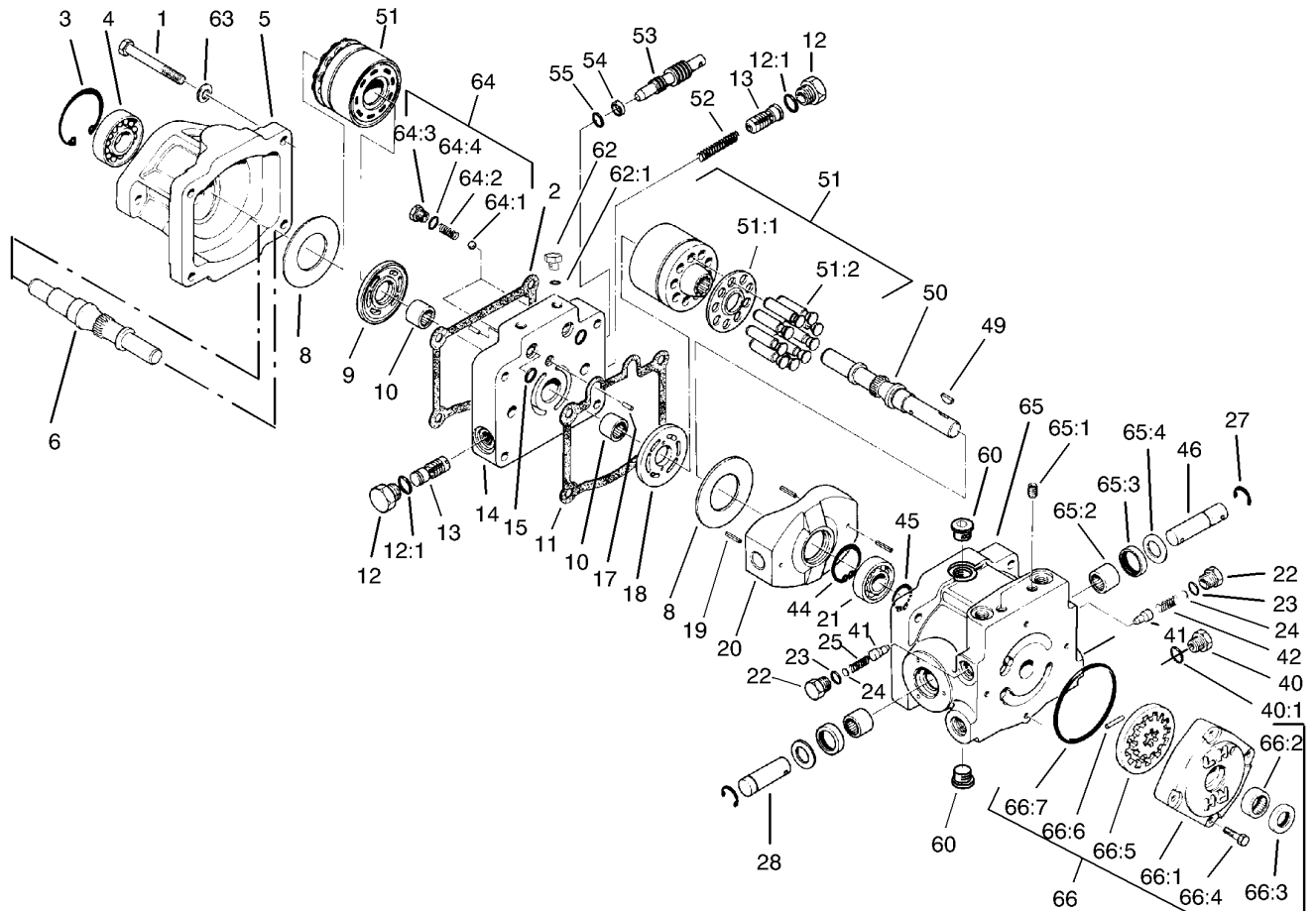
Ref	Part No.	Qty.	Description
21	23-9740	1	Filter-Oil
22	2412-34	2	Clamp-Hose
23	68-9650	1	Hose-Axle
24	70-2620	1	Fitting-HYD, 90 DEG
24:1	237-81	1	O-Ring
25	353-508	1	Plug
25:1	237-42	1	O-Ring
26	353-987	1	Fitting-HYD, 90 DEG
26:1	237-81	1	O-Ring
27	3253-21	2	Washer-Lock
28	323-7	2	Screw-HH
29	92-8947	1	Transmission ASM
30	41-8760	1	Gasket
31	86-7220	1	Gear-Pinion
32	32120-72	1	Ring-Snap
33	32121-6	1	Pin-Roll, Slotted
34	340-77	1	Fitting-HYD, 90 DEG
34:1	237-22	1	O-Ring
34:2	237-42	1	O-Ring
35	340-99	1	Fitting-HYD, 90 DEG
35:1	237-30	1	O-Ring
35:2	237-42	1	O-Ring
36	33-4380	1	Hub-Pump
37	3257-32	1	Key-Woodruff



Transmission Assembly No. 92-8947

Ref	Part No.	Qty.	Description
1	323-56	4	Screw-HH
2	67-9100	1	Gasket
3	32120-8	1	Ring-Snap
4	72-3750	1	Bearing-Roller
5	67-9080	1	Housing-Motor
6	46-8410	1	Shaft-Motor
8	25-2380	2	Plate-Thrust
9	25-2390	1	Plate-Valve, Motor
10	46-8400	2	Bearing-Shaft
11	25-2400	1	Gasket
12	353-550	2	Plug-HYD, HH
12:1	237-79	1	O-Ring
13	25-2410	2	Valve ASM
14	92-8918	1	Section-Center
15	93-4132	2	O-Ring
17	25-2430	2	Pin-Dowel
18	25-2440	1	Plate-Valve, Pump
19	32121-91	3	Pin-Spring
20	25-2450	1	Plate-Swash, Variable
21	251-8	1	Bearing-Ball
22	25-2460	2	Plug-HH
23	237-86	4	O-Ring
24	25-2470	2	Pack-Shim
25	25-2480	1	Spring-Valve

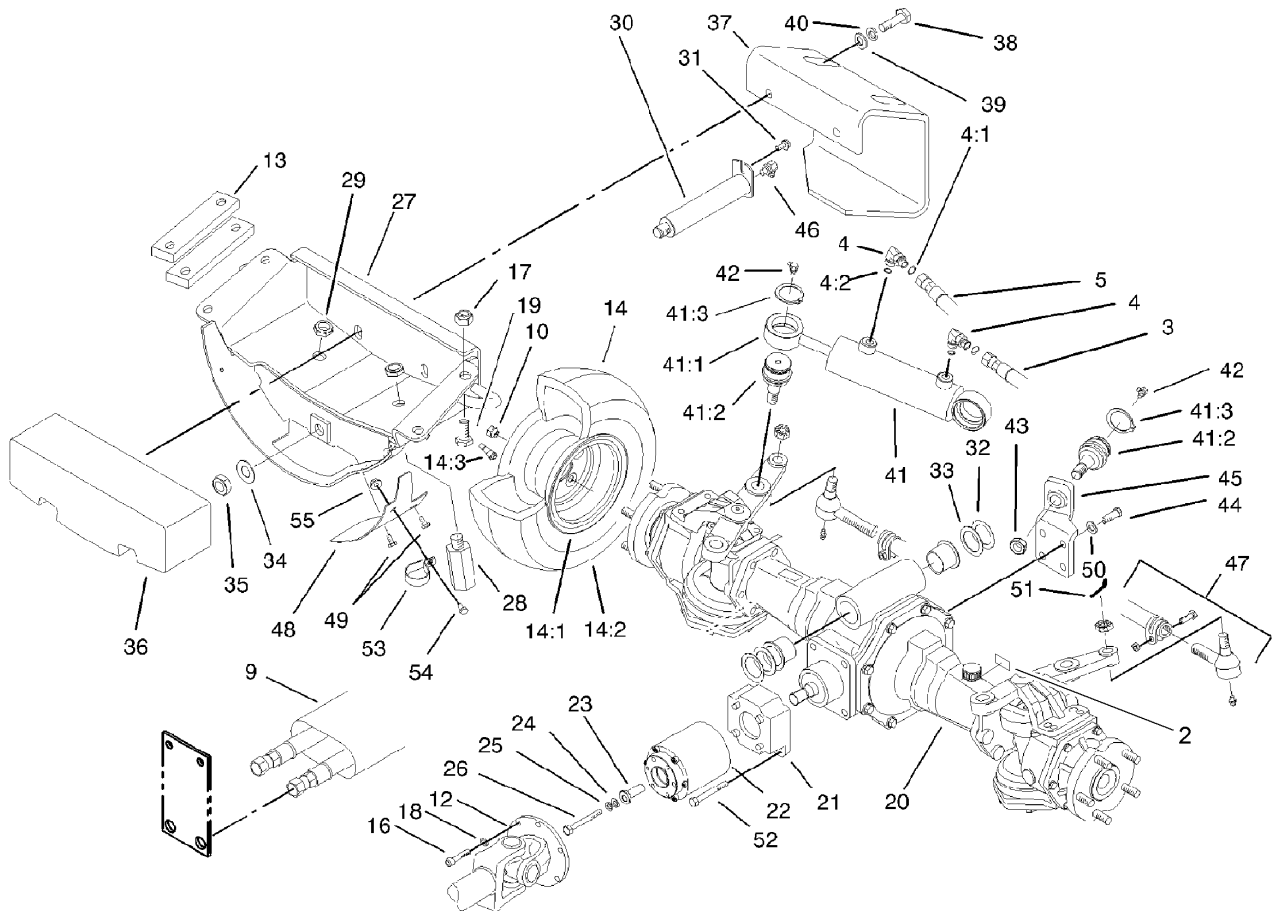
Ref	Part No.	Qty.	Description
27	32151-46	2	Ring-Retaining
28	25-2500	1	Shaft-Trunnion
40	353-551	1	Plug-HH
40:1	237-80	1	O-Ring
41	83-7260	2	Cone-Relief, Charge
42	25-2570	1	Spring-Valve
44	32151-75	1	Ring-Retaining
45	32120-15	1	Ring-Snap, EXT
46	25-2580	1	Shaft-Trunnion
49	3257-32	1	Key-Woodruff
50	67-8020	1	Shaft-Pump
51	48-1800	2	Cylinder Block Kit
51:1		1	Retainer-Slipper
51:2		9	Piston ASM
52	25-2610	1	Spring-Valve
53	88-8220	1	Valve-By Pass
54	25-2630	1	Ring-Back Up
55	237-22	1	O-Ring
60	67-9090	1	Plug ASM
62	92-8776	4	Plug
62:1	92-8777	1	O-Ring
63	93-0312	4	Washer-Hardened
64	99-5689	1	Check Valve ASM
64:1	25-2490	1	Ball



Transmission Assembly No. 92-8947 (continued)

Ref	Part No.	Qty.	Description
64:2	25-2640	1	Spring-Valve
64:3	25-2650	1	Plug-Valve, Check
64:4	237-86	1	O-Ring
65	54-7890	1	Housing Kit
65:1	285-17	2	Plug-Pipe
65:2	252-82	2	Bearing-Needle
65:3	25-3210	2	Seal-Lip
65:4	25-2510	2	Washer-Flat
66	25-3190	1	Charge Pump Kit
66:1	25-2550	1	Housing-Pump, Charge
66:2	67-8050	1	Bearing-Needle
66:3	93-4133	1	Seal-Lip
66:4	322-4	4	Screw-HH
66:5	25-2540	1	Gerotor ASM
66:6	25-2530	1	Pin-Straight, Headless
66:7	237-95	1	O-Ring

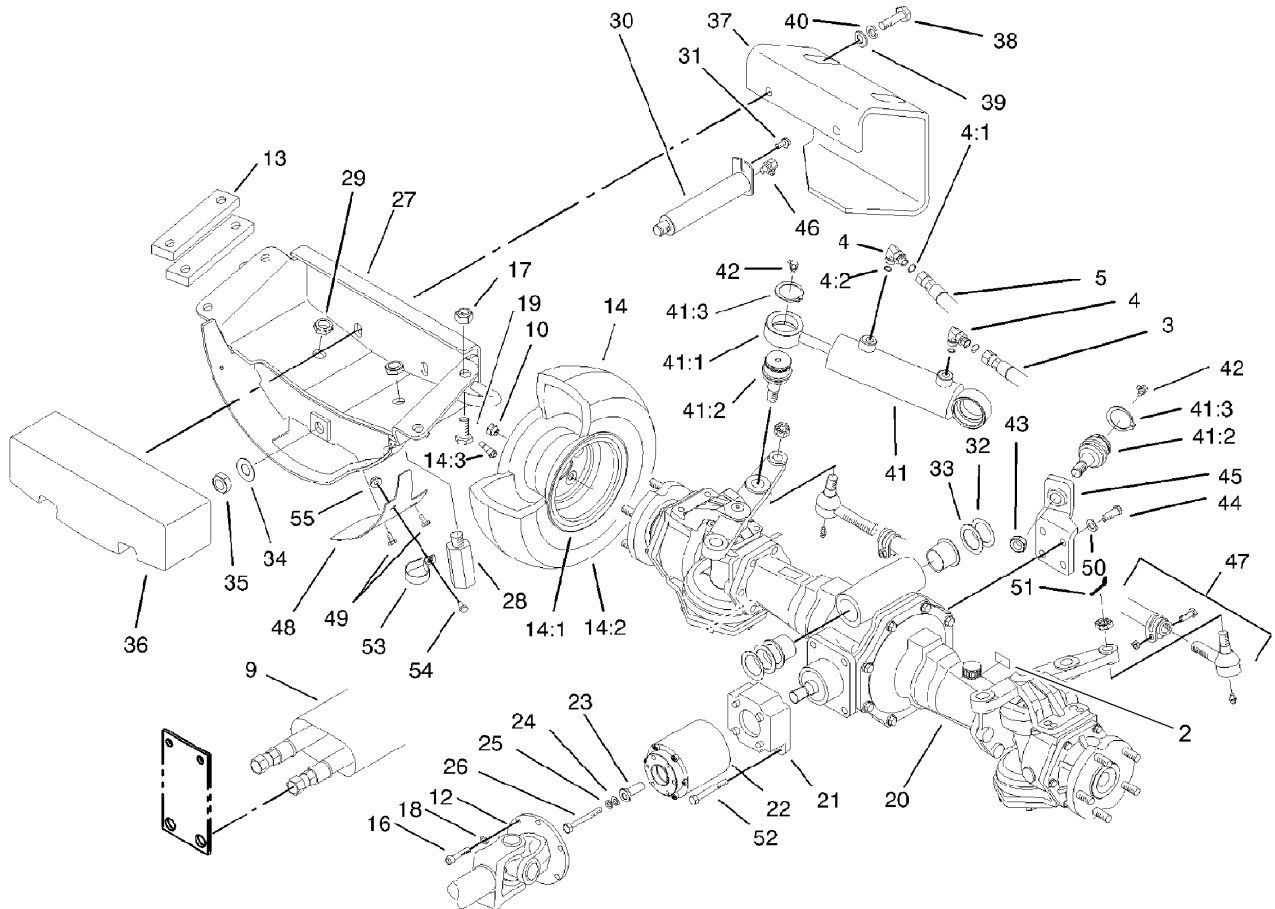
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4 Wheel Drive Rear Axle Assembly

Ref	Part No.	Qty.	Description
2	93-6697	1	Decal-Lube
3	99-2407	1	Hose ASM
4	340-97	2	Fitting-HYD, 90 DEG
4:1	237-22	1	O-Ring
4:2	237-78	1	O-Ring
5	99-2408	1	Hose ASM
9	56-7985	1	Sleeve-Protective
10	93-5268	10	Nut-Lug
12	98-5009	1	Driveshaft ASM
13	105-0073-01	4	Spacer-Frame
14	105-7845	2	Tire And Wheel ASM
14:1	105-7846	1	Wheel
14:2	231-122	1	Tire
14:3	232-27	1	Stem-Valve
16	3274-8	12	Screw-HSH
17	32128-23	4	Nut-HF
18	3253-3	12	Washer-Lock
19	3234-46	4	Screw-HHF
20	106-1120	1	Rear Axle ASM
21	98-3860-03	1	Adaptor-Locator, Clutch
22	95-6296	1	Clutch-Bidirectional
23	98-1823	1	Spacer
24	33094-00	1	Washer-Plain
25	3253-4	1	Washer-Lock

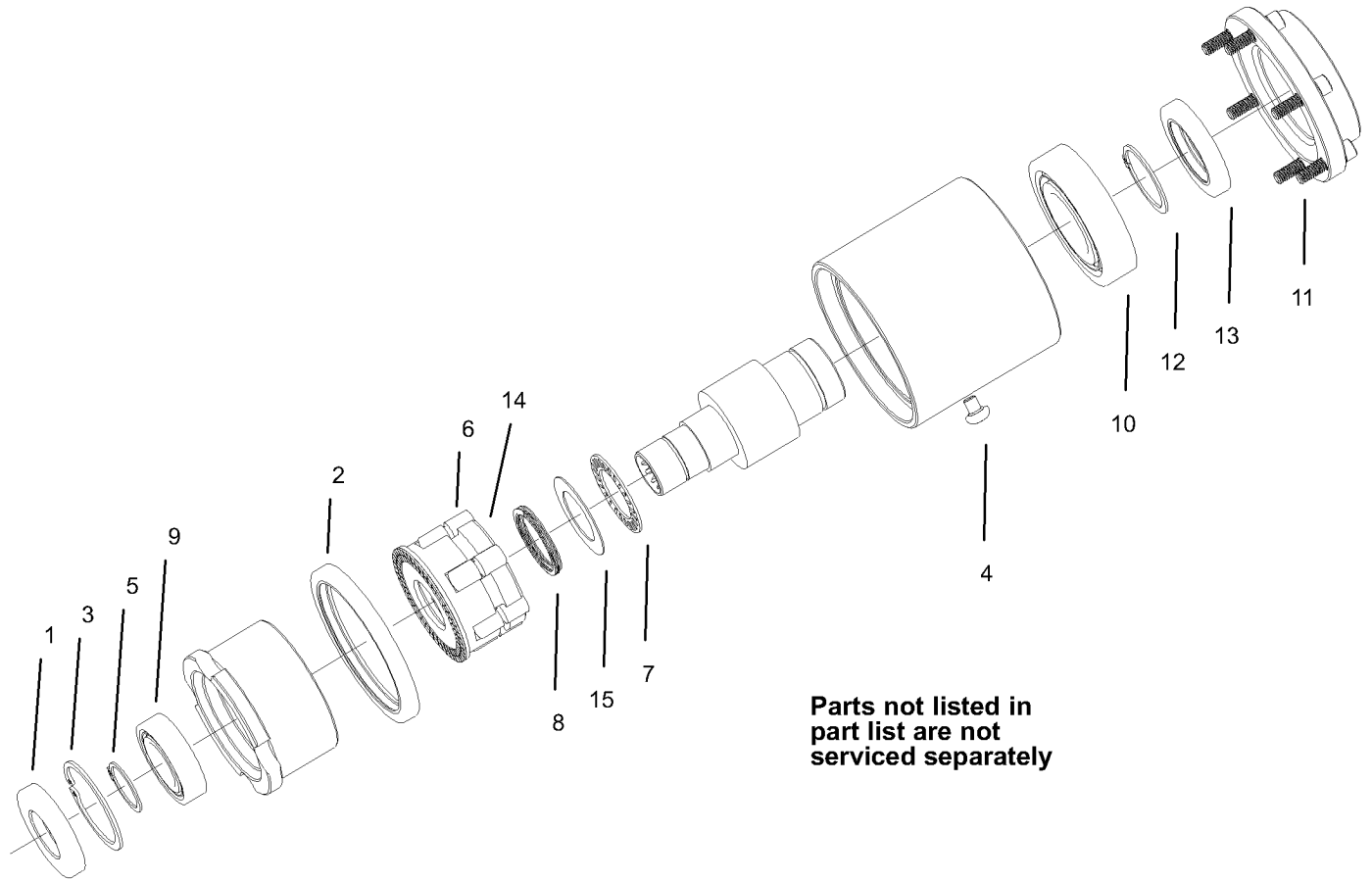
Ref	Part No.	Qty.	Description
26	33114-050	1	Screw-HH
27	100-6570-01	1	Axle Support ASM
28	98-3863	2	Stop-Oscillation
29	3296-15	2	Nut-Lock, NI
30	99-8434-03	1	Rear Axle Pin ASM
31	32144-14	1	Screw-HWH
32	99-8431	1	Washer-Thrust
33	99-8432	1	Washer-Thrust
34	71-4540	1	Washer-Thrust
35	32146-20	1	Nut-Jam
36	98-3869-01	1	Weight-Rear
37	98-3880-03	1	Bumper
38	325-7	2	Screw-HH
39	3256-26	2	Washer-Flat
40	3253-7	2	Washer-Lock
41		1	Steering Cylinder ASM
41:1	99-2415	1	Cylinder-HYD
41:2	106-6774	2	Joint-Ball
41:3	32151-104	2	Ring-Retaining, External
42	302-11	2	Fitting-Lube, 45 DEG
43	3220-6	4	Nut-Jam
44	95-8812	4	Screw-HH
45	98-3862-03	1	Bracket-Support, Cylinder
46	302-33	1	Fitting-Grease



4 Wheel Drive Rear Axle Assembly (continued)

Ref	Part No.	Qty.	Description
47	98-3871-03	1	Tie Rod ASM
48	99-2413-01	1	Cover-Guard, Flywheel
49	32144-10	2	Screw-HWH
50	48-9220	4	Washer
51	3272-12	2	Pin-Cotter
52	87-3700	2	Screw-Cap, HH
53	2412-74	1	R-Clamp
54	321-2	1	Screw-HH
55	32128-14	1	Nut-HF

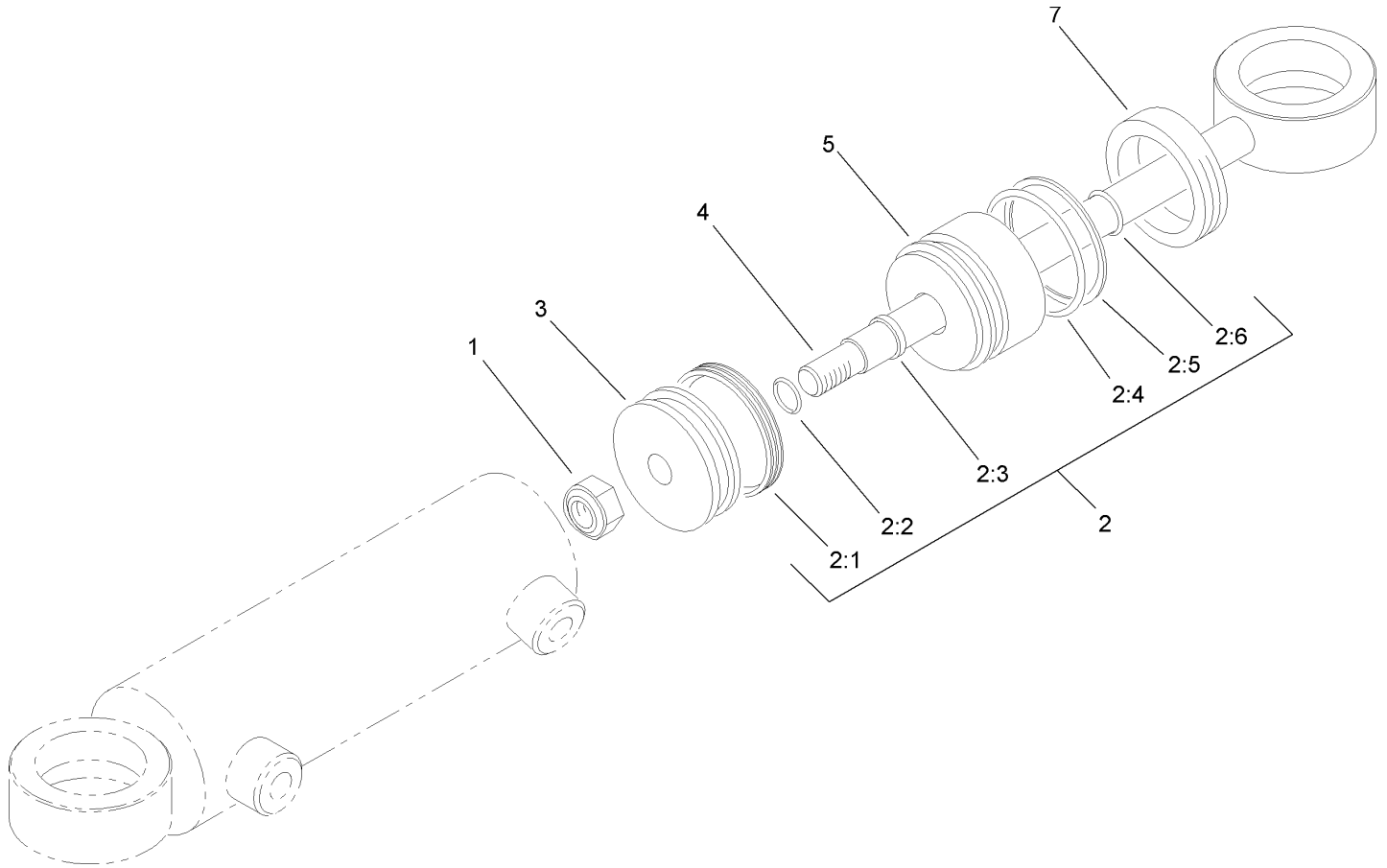
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Bi-Directional Clutch Assembly No. 95-6296

Ref	Part No.	Qty.	Description
1	100-6589	1	Seal-Oil
2	100-6593	1	Seal-Oil
3	32151-75	1	Ring-Retaining
4	100-6596	1	Screw-PPH
5	100-6597	1	Ring-Snap, External
6	93-8925	6	Roller
7	93-8919	1	Bearing-Needle, Thrust
8	93-8923	1	Spring-Wave
9	99-2902	1	Bearing
10	92-9705	1	Bearing
11	3245-6	6	Screw-HSH
12	32120-84	1	Ring-Snap, External
13	71-6790	1	Seal-Oil
14	100-2568	1	Roll Cage ASM
15	93-8929	1	Washer-Thrust

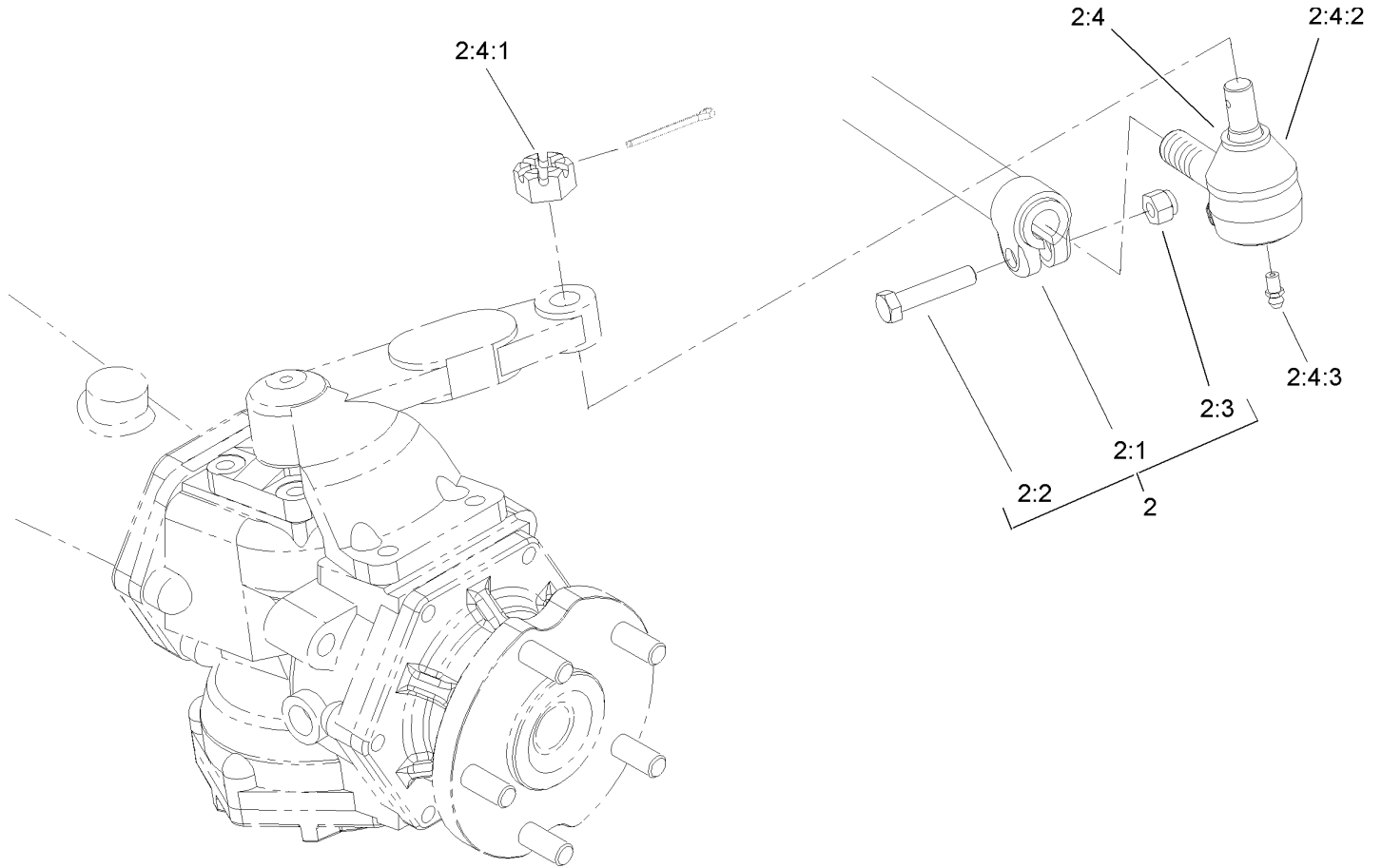
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Hydraulic Cylinder Assembly No. 99-2415

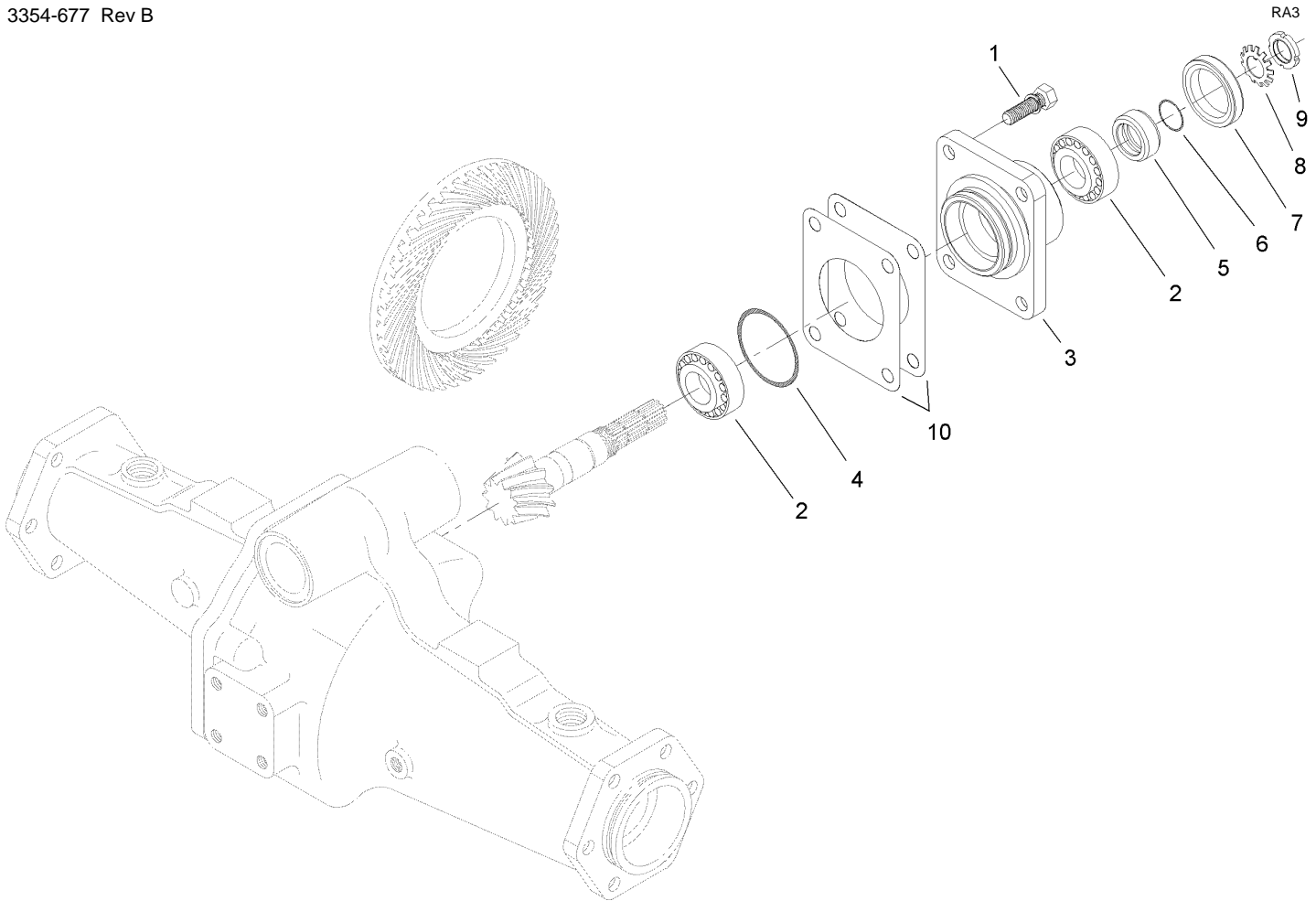
Ref	Part No.	Qty.	Description
1	32152-10	1	Locknut
2	86-5390	1	Seal Repair Kit
2:1		1	Uniring
2:2		1	Seal-Dust
2:3		1	Seal-Rod
2:4		1	Seal-Dust
2:5		1	Ring-Backup
2:6		1	Seal-Dust
3		1	Piston
4		1	Rod
5		1	Head
7		1	Collar-Internal

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Tie Rod Assembly No. 98-3871-03

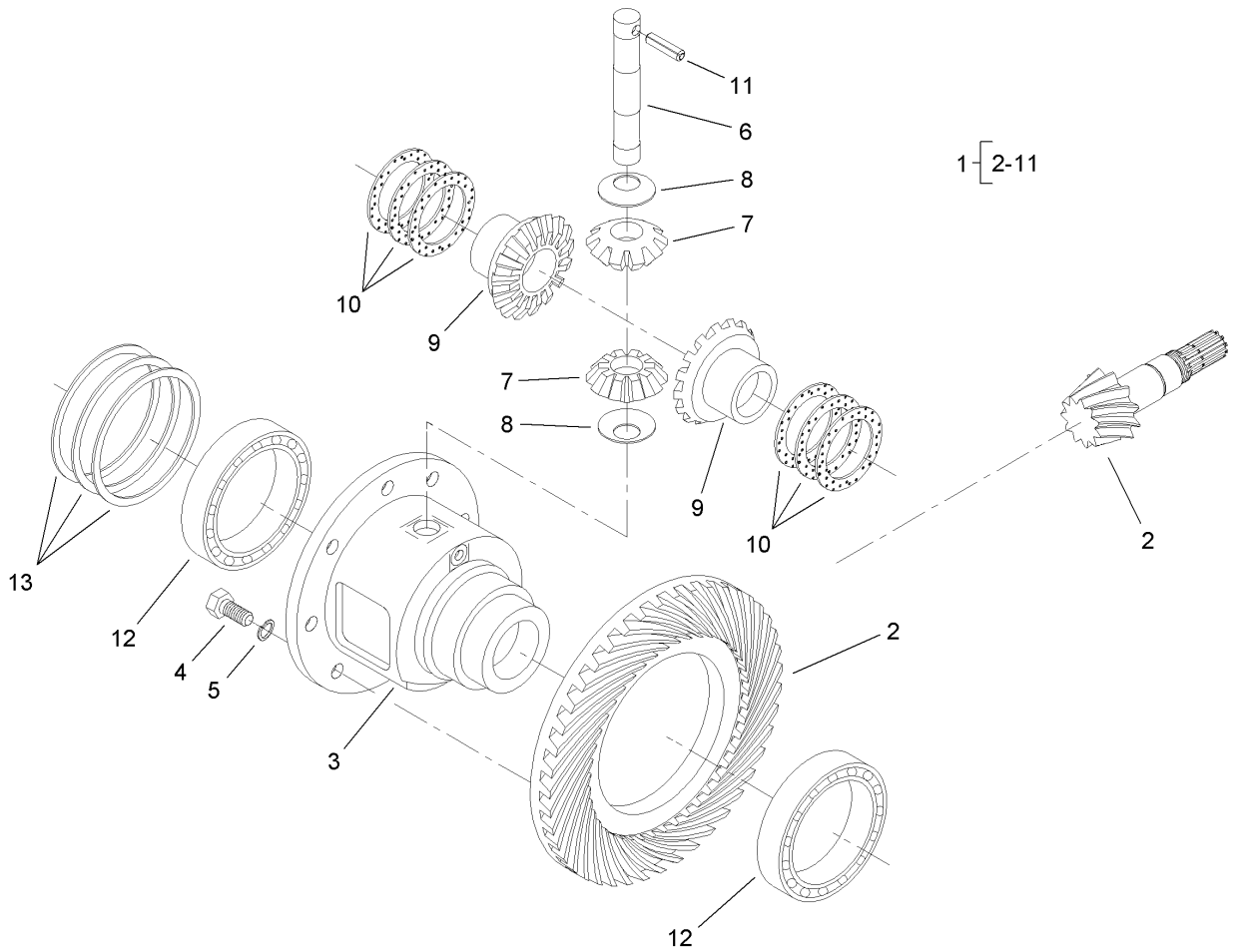
Ref	Part No.	Qty.	Description
2		1	Rod-Tie
2:1	99-2412-03	1	Rod And Clamp ASM
2:2	323-9	2	Screw-HH
2:3	3296-39	2	Nut-Lock, NI
2:4	71-4740	2	End-Rod, Tie (RH)
2:4:1	105-7941	1	Nut-Hex, Slotted
2:4:2	105-7835	1	Seal
2:4:3	302-5	1	Fitting-Grease



Bevel Pinion Shaft Assembly Rear Axle Assembly No. 106-1120

Ref	Part No.	Qty.	Description
1	99-7575	4	Bolt
2	99-7570	2	Bearing-Roller, Taper
3	95-7535	1	Case-Bearing
4	106-1065	1	O-Ring
5	99-7572	1	Collar-Seal, Oil
6	106-1066	1	O-Ring
7	99-7574	1	Seal-Oil
8	99-7559	1	Washer-Lock
9	99-7560	1	Nut-Lock
10	99-7550	2	Shim 0.1
10	99-7551	2	Shim 0.2

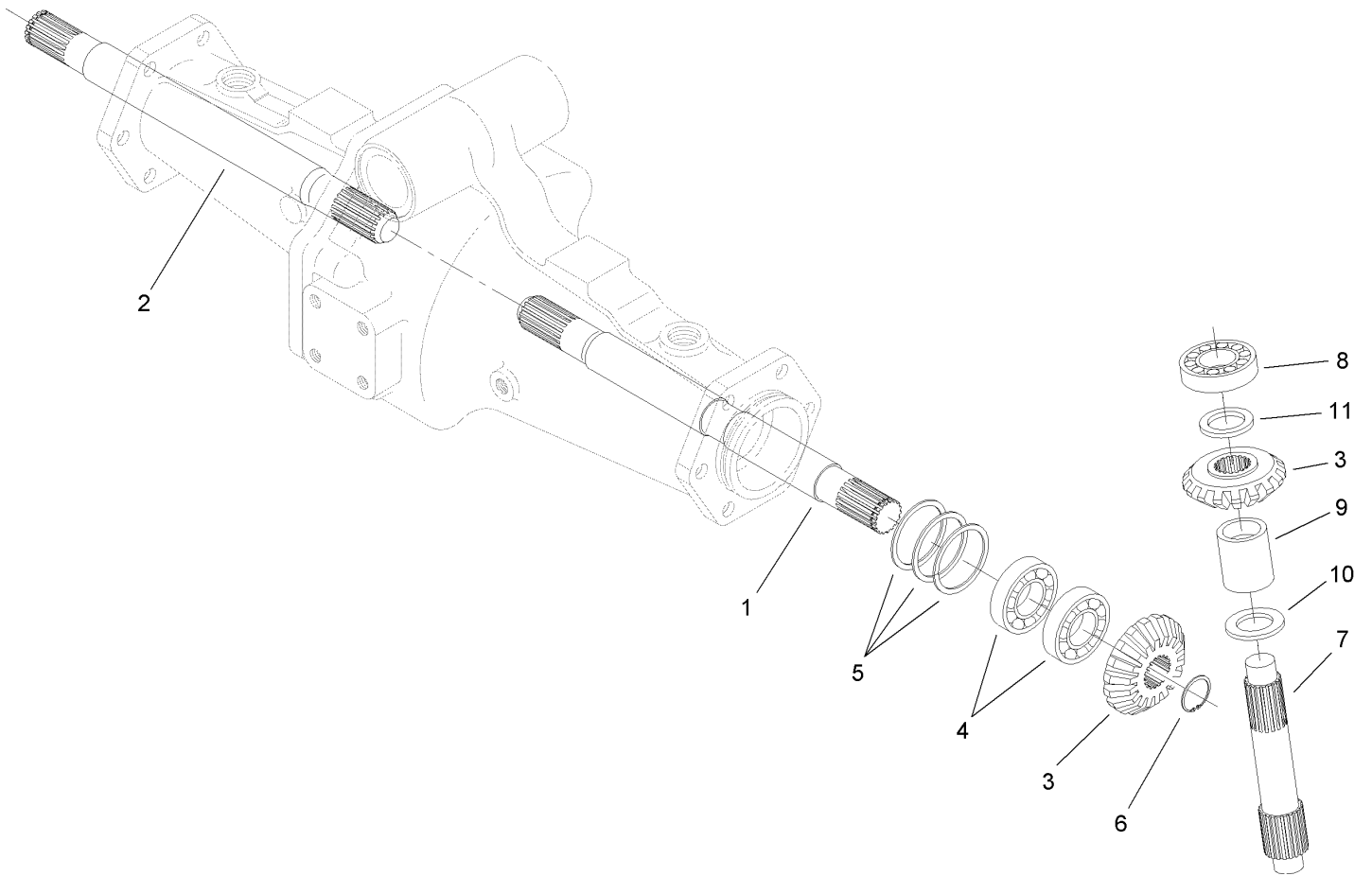
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Differential Assembly Rear Axle Assembly No. 106-1120

Ref	Part No.	Qty.	Description
1	95-7503	1	Differential ASM
2	106-1093	1	Ring And Pinion, Matched Set
3	95-7502	1	Case-Differential
4	99-7576	8	Bolt
5	3253-4	8	Washer-Lock
6	99-7578	1	Shaft-Differential
7	99-7579	2	Pinion-Differential
8	99-7580	2	Washer-Differential
9	99-7581	2	Gear-Differential
10	99-7582	2	Washer-Differential
10	99-7583	2	Washer-Differential
10	99-7584	2	Washer-Differential
11	99-7588	1	Pin-Spring
12	99-7562	2	Bearing-Ball
13	99-7585	2	Shim 0.1
13	99-7586	2	Shim 0.2
13	99-7587	2	Shim 0.4

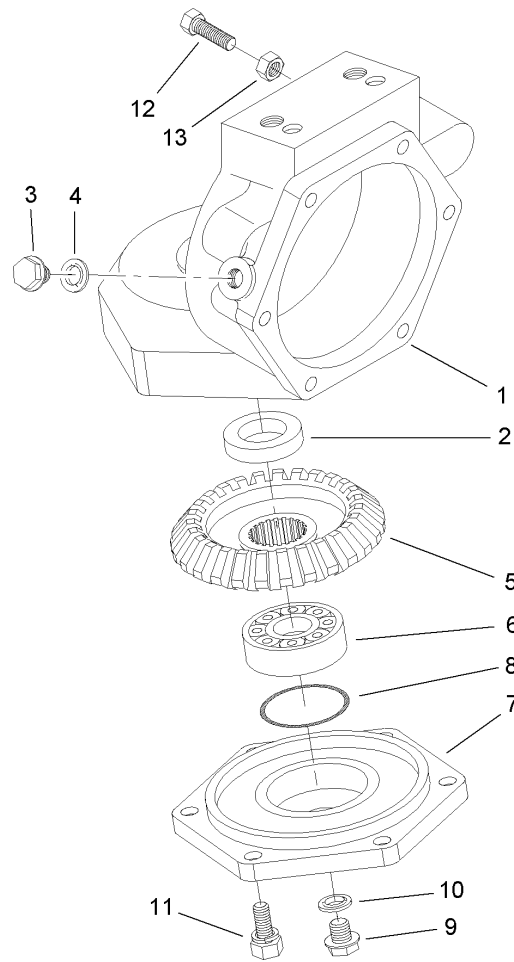
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Bevel Gear Shaft Assembly Rear Axle Assembly No. 106-1120

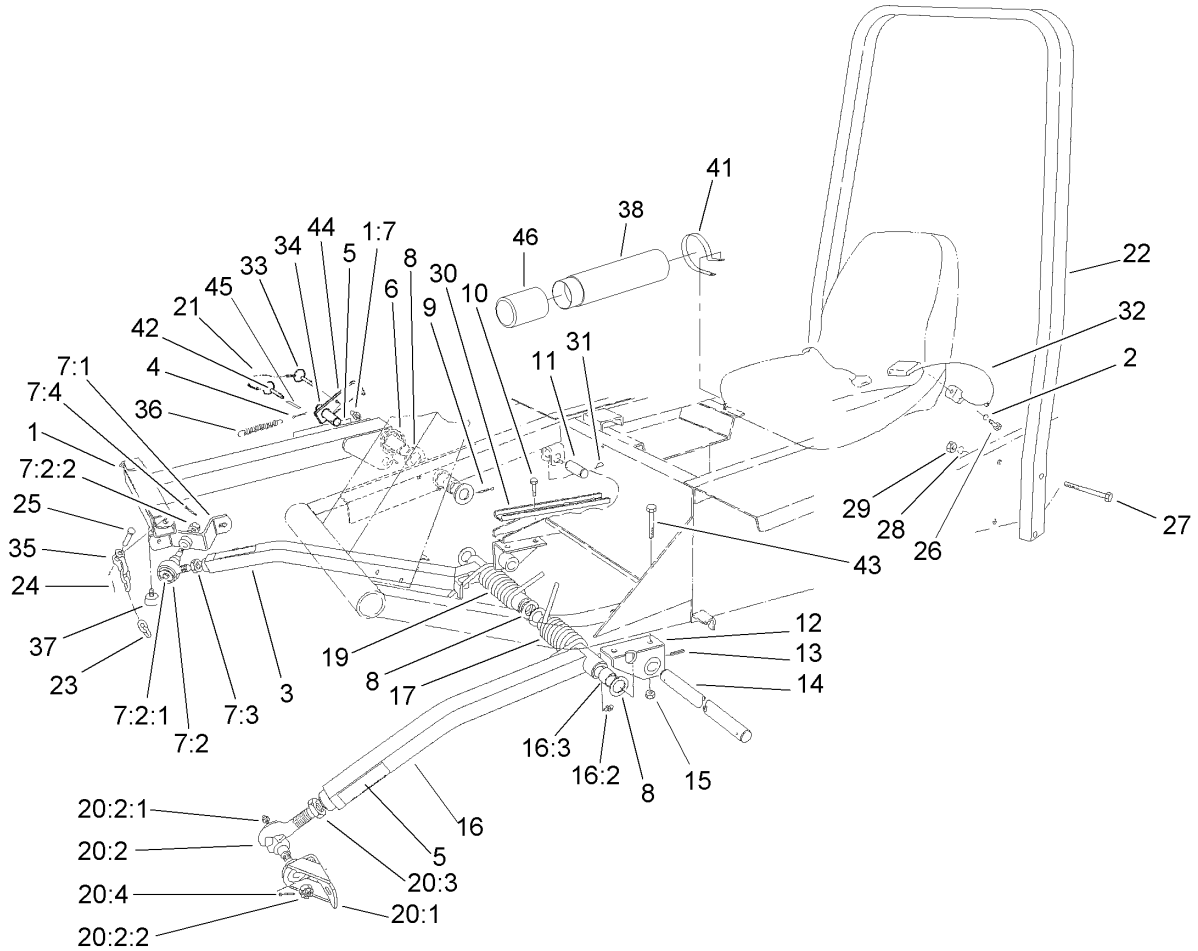
Ref	Part No.	Qty.	Description
1	95-7509	1	Shaft-Gear, Differential
2	95-7512	1	Shaft-Gear, Differential
3	95-7518	4	Gear-Bevel, 18 Tooth
4	99-7530	4	Bearing-Ball
5	99-7552	2	Shim 0.1
5	99-7553	2	Shim 0.2
5	99-7554	2	Shim 0.5
6	99-7531	2	Clip
7	106-1101	2	Shaft-Gear, Bevel
8	99-7532	2	Bearing-Roller, Taper
9	95-7543	2	Spacer
10	99-7533	2	Collar-Thrust
11	99-7558	2	Collar

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Axle Case Assembly Rear Axle Assembly No. 106-1120

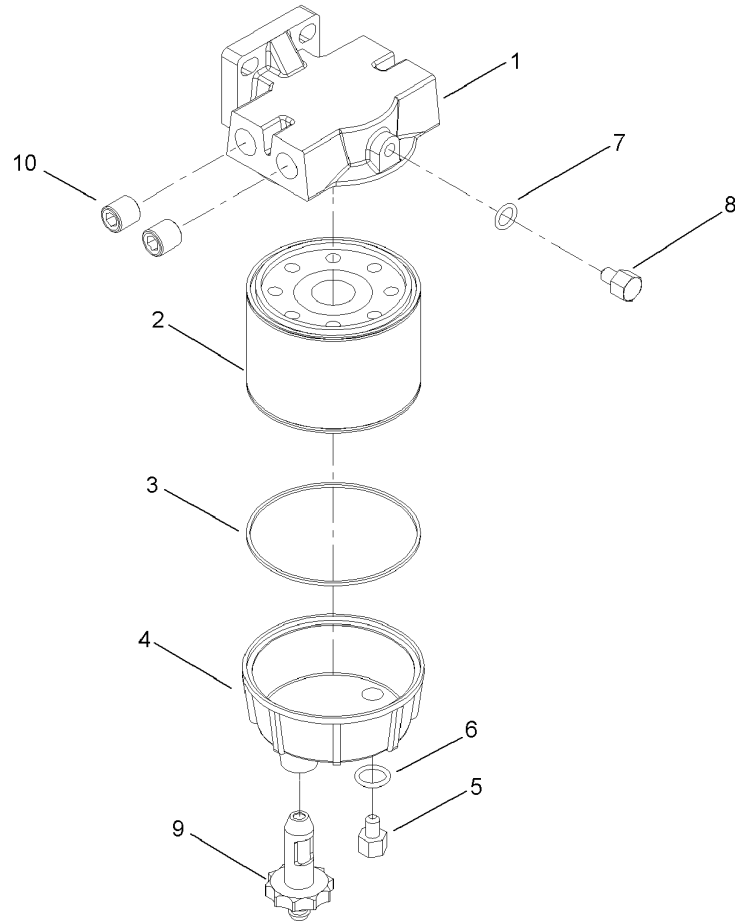
Ref	Part No.	Qty.	Description
1	106-1100	2	Case-Axle
2	99-7594	2	Seal-Oil
3	99-7535	2	Plug
4	99-7536	2	Washer-Seal
5	95-7528	2	Gear-Bevel, 27 Tooth
6	99-7532	2	Bearing-Roller, Taper
7	95-7526	2	Cover-Axle
8	106-1072	2	O-Ring
9	99-7589	2	Plug
10	99-7590	2	Washer-Seal
11	99-7596	12	Bolt
12	106-1102	2	Bolt-Stop
13	106-1103	2	Nut



Push Arm and Roll-Over-Protection-System Assembly

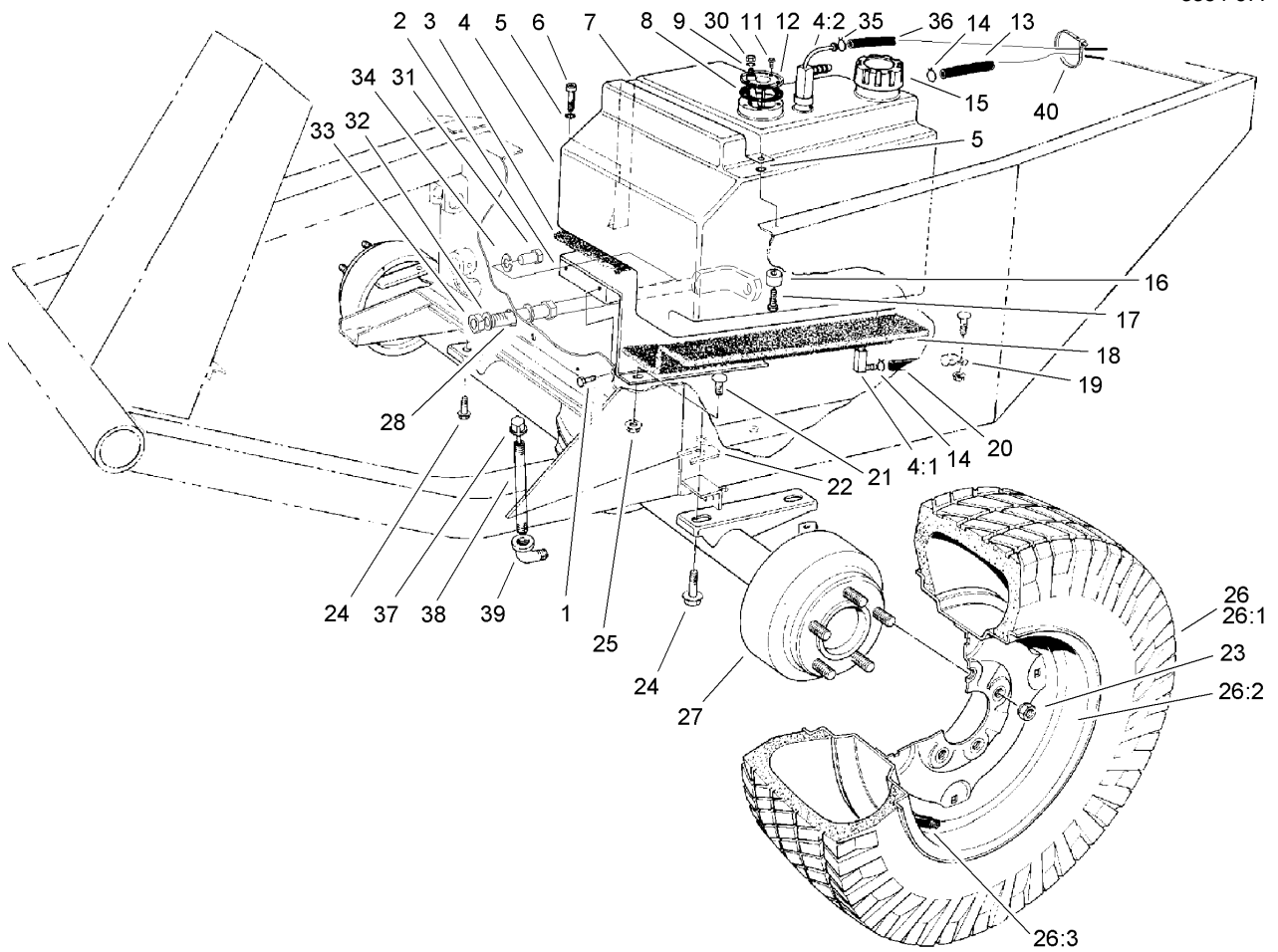
Ref	Part No.	Qty.	Description
1	66-6370	1	Lift Arm ASM
1:7	302-5	1	Fitting-Grease
1:8	3290-472	1	Insert-Threaded
2	3253-6	2	Washer-Lock
3	66-7150	1	Arm-Push, RH
3:2	302-33	1	Fitting-Grease
3:3	256-126	2	Bushing
4	3272-24	1	Pin-Cotter
5	93-6696	3	Decal-Warning
6	46-8840-01	1	Spring-Lift Arm
7	21-3020-01	1	Mount-Balljoint, RH
7:1	21-3020-01	1	Mount-Balljoint, RH
7:2	86-8100-01	1	Ball Joint ASM
7:2:1	302-5	1	Fitting-Grease
7:2:2	32136-2	1	Nut-SHH
7:2:3	105-7835	1	Seal
7:3	21-3000	1	Nut-HJ
7:4	3272-11	1	Pin-Cotter
8	5-1754	6	Washer-Flat
9	3272-33	1	Pin-Cotter
10	324-4	2	Screw-HH
11	3-7292	1	Pin-Clevis
12	21-2860-01	2	Push Arm Bracket ASM
13	32121-84	2	Pin-Coil

Ref	Part No.	Qty.	Description
14	21-2990	1	Shaft-Pivot
15	32128-42	4	Nut-HF
16	21-2960	1	Arm-Push, LH
16:2	302-33	1	Fitting-Grease
16:3	256-126	2	Bushing
17	21-2900-01	1	Spring-Torsion, LH
17	105-9550-01	1	Spring-Counter Balance, LH (Light)
19	21-2890-01	1	Spring-Torsion, RH
20	21-3050-01	1	LH Ball Joint ASM
20:1	21-3050-01	1	LH Ball Joint Mount ASM
20:2	86-8100-01	1	Ball Joint ASM
20:2:1	302-5	1	Fitting-Grease
20:2:2	32136-2	1	Nut-SHH
20:2:3	105-7835	1	Seal
20:3	21-3000	1	Nut-HJ
20:4	3272-11	1	Pin-Cotter
21	28-8070	1	Lanyard
22	99-1299-03	1	ROPS-2 Post
23	3-1365	3	Chain
24	3272-10	6	Pin-Cotter
25	283-10	6	Pin-Clevis
26	3212-4	2	Screw-HH
27	328-12	4	Screw-HH



Water and Fuel Filter Assembly No. 98-9305

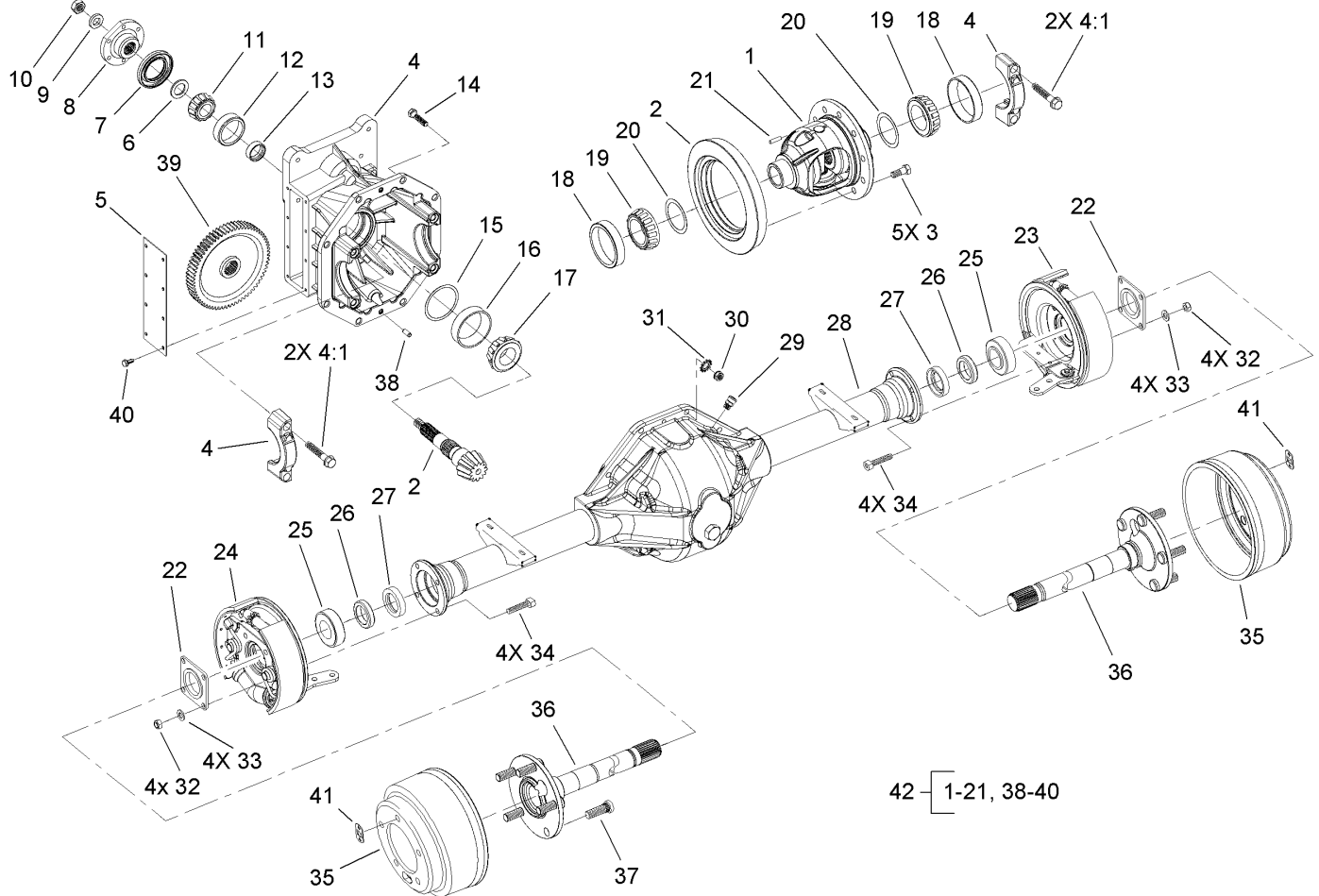
Ref	Part No.	Qty.	Description	
1	98-9772	1	Head-Filter	
2	98-9764	1	Element	
3	98-9774	1	O-Ring-Base, Filter	
4	98-9775	1	Base-Filter	
5	98-9773	1	Plug-Base, Filter	
6	237-42	1	O-Ring	
7	237-78	1	O-Ring	
8	98-9776	1	Plug-Head, Filter	
9	98-9777	1	Drain Valve ASM	
10	285-22	2	Plug-Pipe	



Fuel Tank and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	3234-11	2	Screw-HHF
2	68-9760	1	Fuel Tank Base ASM
3	21-3600	1	Foam-Support, Tank
4	43-4150	1	Fuel Tank ASM
4:1	43-4190	1	Fitting ASM
4:2	43-4160	1	Fitting-Return And Vent
5	3253-3	2	Washer-Lock
6	32104-96	1	Screw-HH
7	37-9550	1	Strap-Tank, Gas
8	62-7650	1	Gasket
9	3253-17	1	Washer-Lock
11	32144-53	5	Screw-SHWH
12	105-2563	1	Sender-Fuel
13	110-4109	1	Hose-Fuel
14	2412-6	2	Clamp-Hose
15	55-3572	1	Gas Cap ASM
16	22-7810	1	Spacer
17	321-6	1	Screw-HH
18	21-3610	1	Foam-Support, Tank
19	2412-4	1	Clamp
20	110-4105	1	Hose-Fuel
21	3230-2	3	Bolt-CARR
22	42-6080	1	Shim-Axle
23	23-7270	10	Nut-Wheel

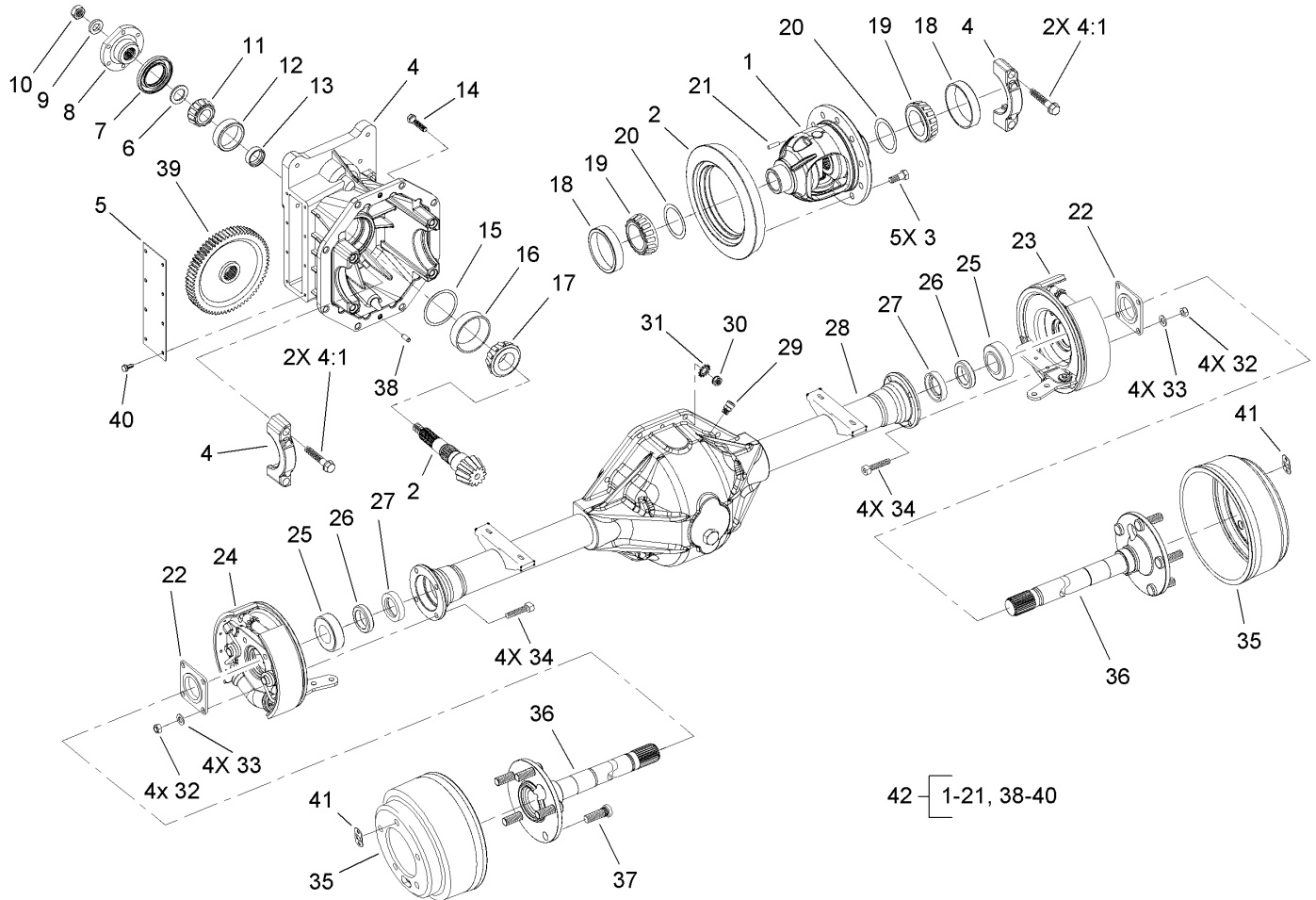
Ref	Part No.	Qty.	Description
24	32144-67	4	Screw
25	32128-20	3	Nut-HF
26		2	Wheel And Tire ASM
26:1	95-3348	1	Tire
26:2	217-117	1	Wheel
26:3	232-27	1	Stem-Valve
27	86-9630-03	1	Axle ASM
28	24-9830-01	1	Support-Axle
30	3219-14	1	Nut-Hex
31	323-6	1	Screw-HH
32	3256-6	2	Washer-Flat
33	3217-9	2	Nut-Hex
34	3253-21	1	Washer-Lock
35	2412-80	2	Clamp-Line, Fuel
36	110-5688	1	Hose-Fuel
37	23-5180	1	Dipstick-Axle
38	289-37	1	Nipple-Pipe
39	2811-9	1	Fitting-Elbow, Street
40	3290-379	1	Tie-Cable



Front Axle Assembly No. 86-9630-03

Ref	Part No.	Qty.	Description
1	110-4136	1	Differential Case ASM
2	92-1676	1	Gear And Pinion ASM
3	21-7770	5	Screw-Gear, Drive
4	86-9610	1	Carrier ASM
4:1	92-1773	4	Screw-HHF
5	21-7830	1	Cover-Gear
6	72-3570	1	Shim-Bearing, Front (.094)
6	72-3571	1	Shim-Bearing, Front (.096)
6	72-3572	1	Shim-Bearing, Front (.098)
6	72-3573	1	Shim-Bearing, Front (.100)
6	72-3574	1	Shim-Bearing, Front (.102)
6	72-3575	1	Shim-Bearing, Front (.104)
6	72-3576	1	Shim-Bearing, Front (.106)
6	72-3577	1	Shim-Bearing, Front (.108)
6	72-3578	1	Shim-Bearing, Front (.110)
6	72-3580	1	Shim-Bearing, Front (.112)
6	72-3581	1	Shim-Bearing, Front (.114)
6	72-3582	1	Shim-Bearing, Front (.116)
6	72-3583	1	Shim-Bearing, Front (.118)
6	72-3584	1	Shim-Bearing, Front (.120)
6	72-3585	1	Shim-Bearing, Front (.125)
6	72-3586	1	Shim-Bearing, Front (.127)
6	72-3587	1	Shim-Bearing, Front (.129)
6	72-3588	1	Shim-Bearing, Front (.131)

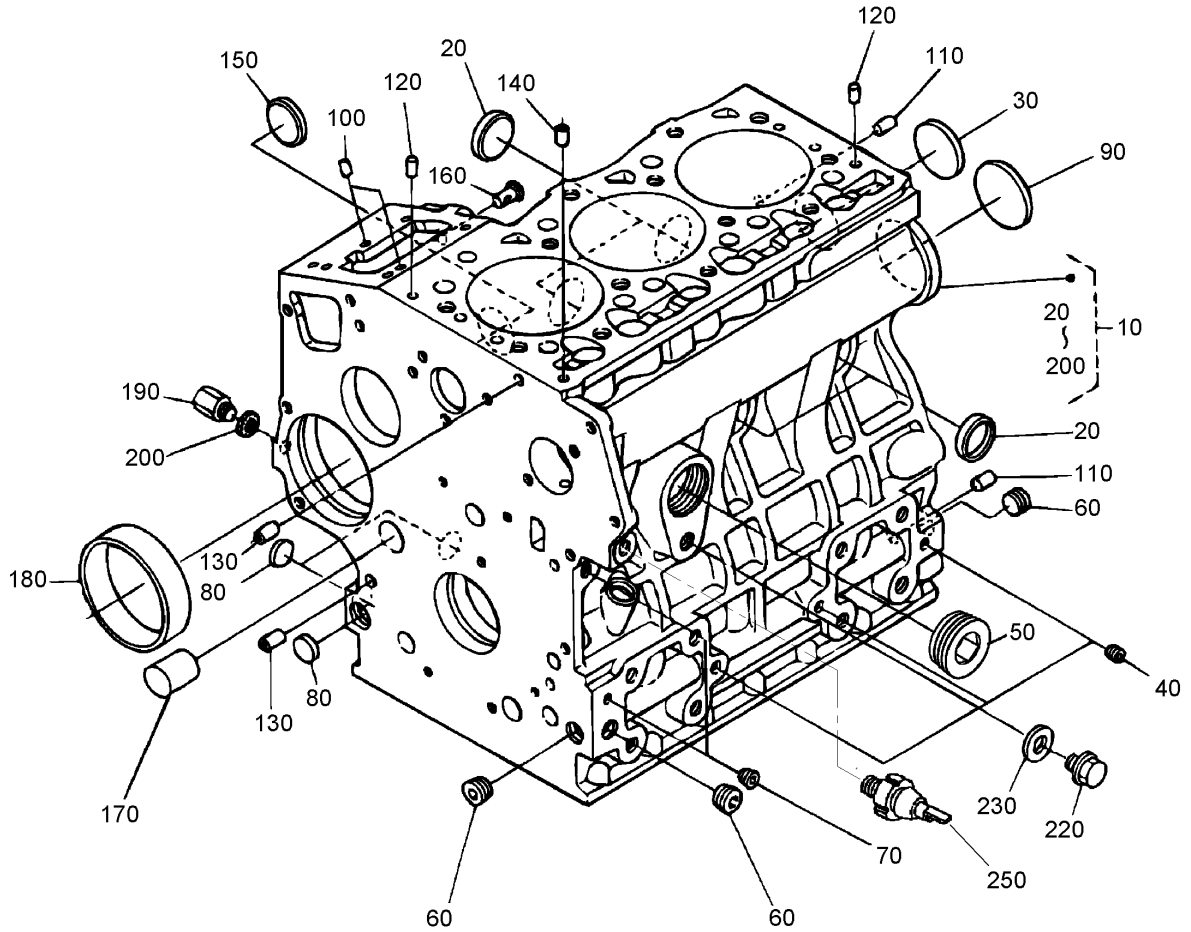
Ref	Part No.	Qty.	Description
6	72-3590	1	Shim-Bearing, Front (.133)
6	72-3591	1	Shim-Bearing, Front (.135)
6	72-3592	1	Shim-Bearing, Front (.137)
6	72-3593	1	Shim-Bearing, Front (.139)
6	72-3594	1	Shim-Bearing, Front (.141)
6	72-3595	1	Shim-Bearing, Front (.143)
6	72-3596	1	Shim-Bearing, Front (.145)
6	72-3597	1	Shim-Bearing, Front (.147)
6	72-3598	1	Shim-Bearing, Front (.149)
6	72-3600	1	Shim-Bearing, Front (.151)
7	71-4330	1	Seal
8	68-7010	1	Flange
9	71-4340	1	Washer
10	71-4350	1	Nut
11	254-91	1	Cone-Bearing
12	254-90	1	Bearing-Cup
13	21-8020	1	Spacer-Bearing
14	3210-7	8	Screw-HH
15	43-6710	1	Shim-Pinion (.003)
15	43-6711	1	Shim-Pinion (.005)
15	43-6712	1	Shim-Pinion (.010)
15	43-6713	1	Shim-Pinion (.030)
16	43-6750	1	Bearing-Taper, Cup
17	43-6760	1	Bearing-Roller, Cone Taper



Front Axle Assembly No. 86-9630-03 (continued)

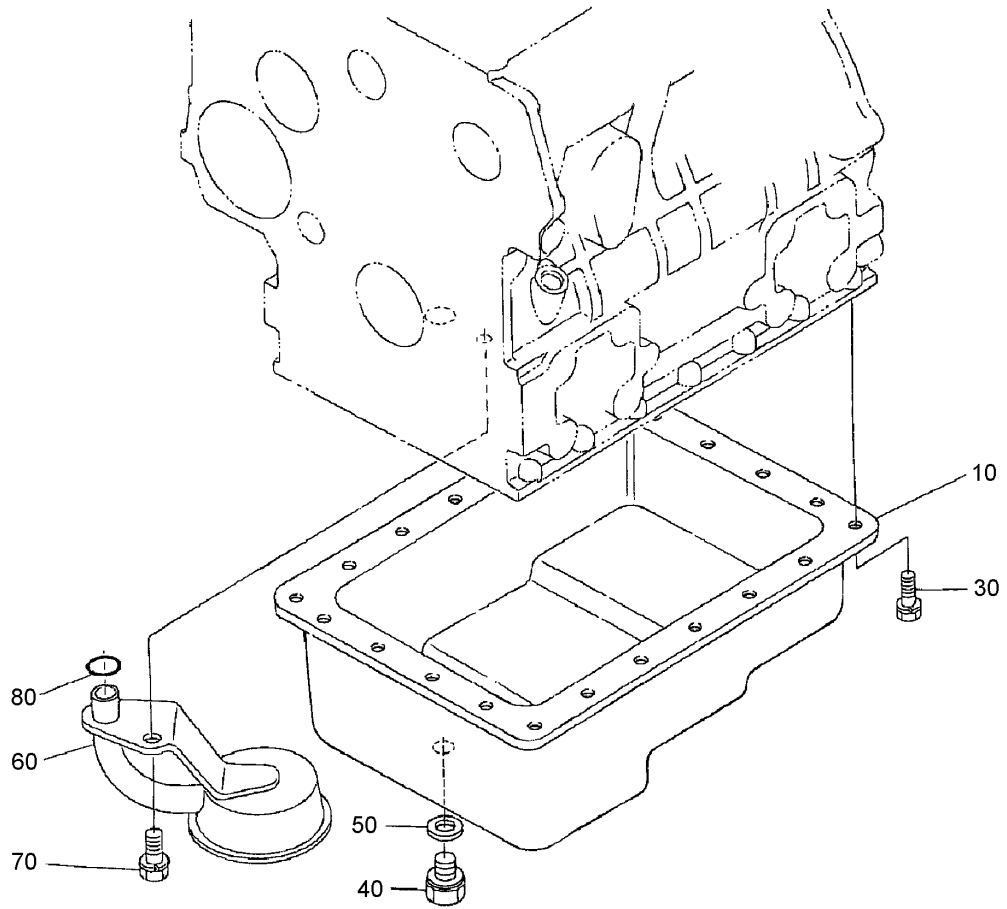
Ref	Part No.	Qty.	Description
18	254-66	2	Cup-Bearing, Roller
19	254-65	2	Cone-Bearing, Roller
20	21-8090	1	Shim-Bearing, Diff. (.003)
20	21-8100	1	Shim-Bearing, Diff. (.005)
20	21-8110	1	Shim-Bearing, Diff. (.010)
20	21-8120	1	Shim-Bearing, Diff. (.030)
21	32121-15	1	Pin-Roll
22	28-0670	2	Seal-Grease
23		1	LH Brake ASM
24		1	RH Brake ASM
25	21-8180	2	Bearing ASM
26	99-6969	2	Seal-Oil
27	24-8840	2	Ring-Retaining, Wheel Bearing
28	43-6840	1	Housing-Lower
29	72-9420	1	Vent
30	3219-2	8	Nut-Hex
31	3255-8	8	Washer-Lock
32	94-6935	8	Locknut
33	94-6936	8	Washer-Hardened
34	94-6934	8	Screw-HH
35	28-0680-03	2	Rear Axle Pin ASM
36	28-0650	2	Flanged Axle Shaft
37	242-34	10	Stud-Drive
38	21-8270	2	Pin-Dowel

Ref	Part No.	Qty.	Description
39	86-7230	1	Gear-Input, Transmission
40	12-5450	8	Screw
41	21-8360	2	Clip-Retaining
42	92-4902	1	Differential Carrier ASM



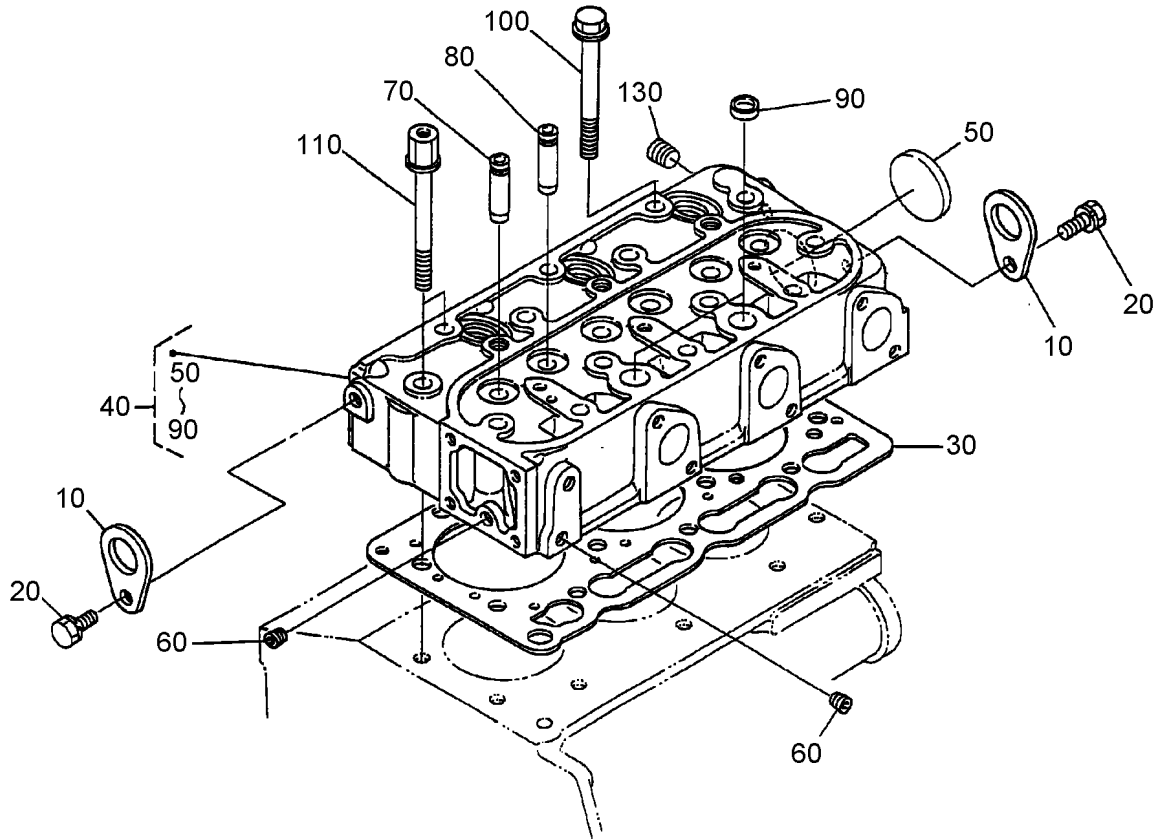
Crankcase Assembly

Ref	Part No.	Qty.	Description
10	108-6571	1	Crankcase ASM
20	98-9398	4	Cap-Sealing
30	98-7539	1	Cap-Sealing
40	98-7540	3	Plug
50	105-3779	1	Plug
60	98-9597	3	Plug
70	98-7487	2	Plug
80	98-7489	3	Plug
90	98-9668	1	Plug
100	98-9375	2	Pin-Straight
110	98-9377	2	Pin-Straight
120	105-3795	2	Pin-Straight
130	98-9387	2	Pin-Pipe
140	98-9539	1	Pin-Pipe
150	98-9599	1	Plug
160	98-9630	1	Pin-Spring, Start
170	98-9675	1	Plug
180	98-9656	1	Bushing-Governor, Gear
190	98-7507	1	Plug
200	98-7428	1	Gasket
220	99-3447	1	Plug
230	106-7056	1	Gasket
250	98-9416	1	Switch-Oil



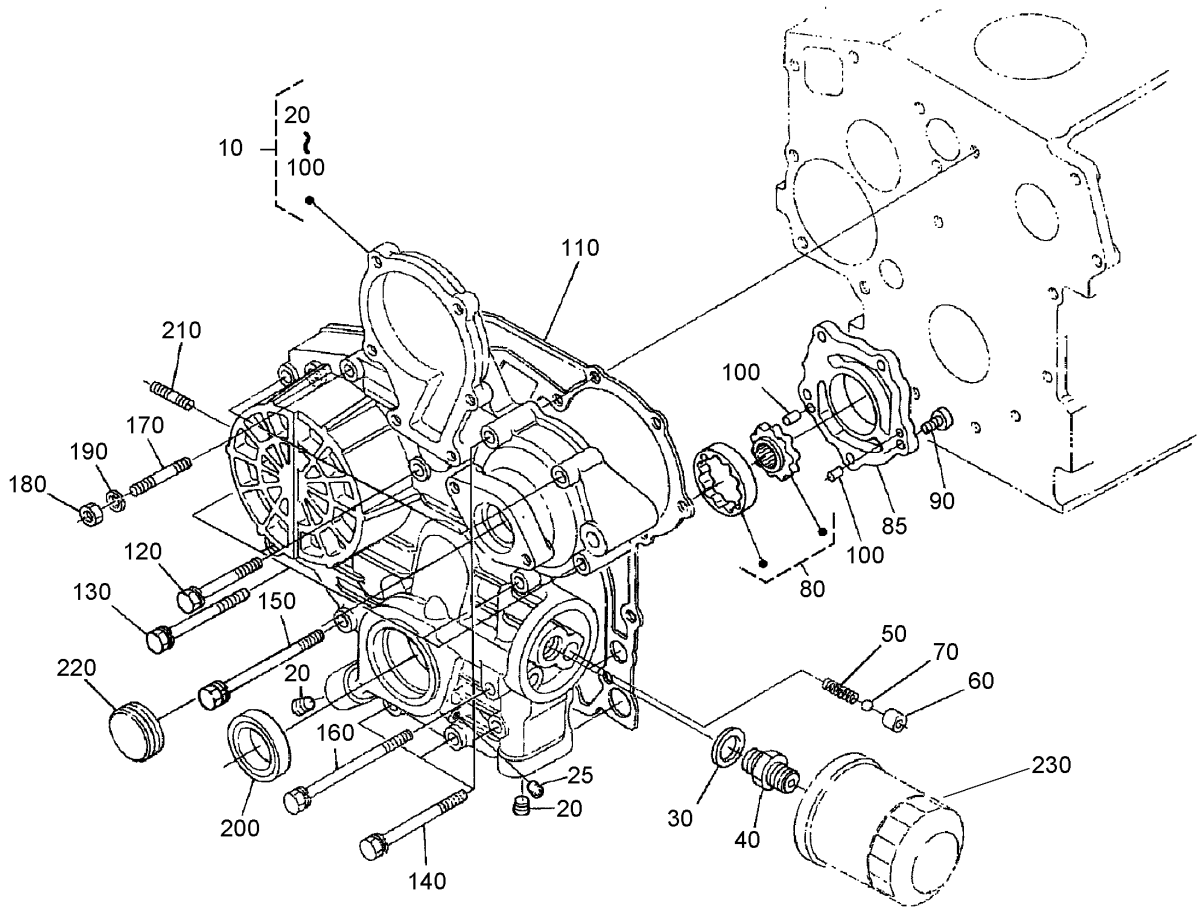
Oil Pan Assembly

Ref	Part No.	Qty.	Description
10	104-3495	1	Pan-Oil
30	107-9065	22	Bolt
40	108-6572	1	Plug-Drain
50	98-7524	1	Gasket
60	104-3496	1	Filter-Oil Pickup
70	98-7526	1	Bolt
80	105-3776	1	O-Ring



Cylinder Head Assembly

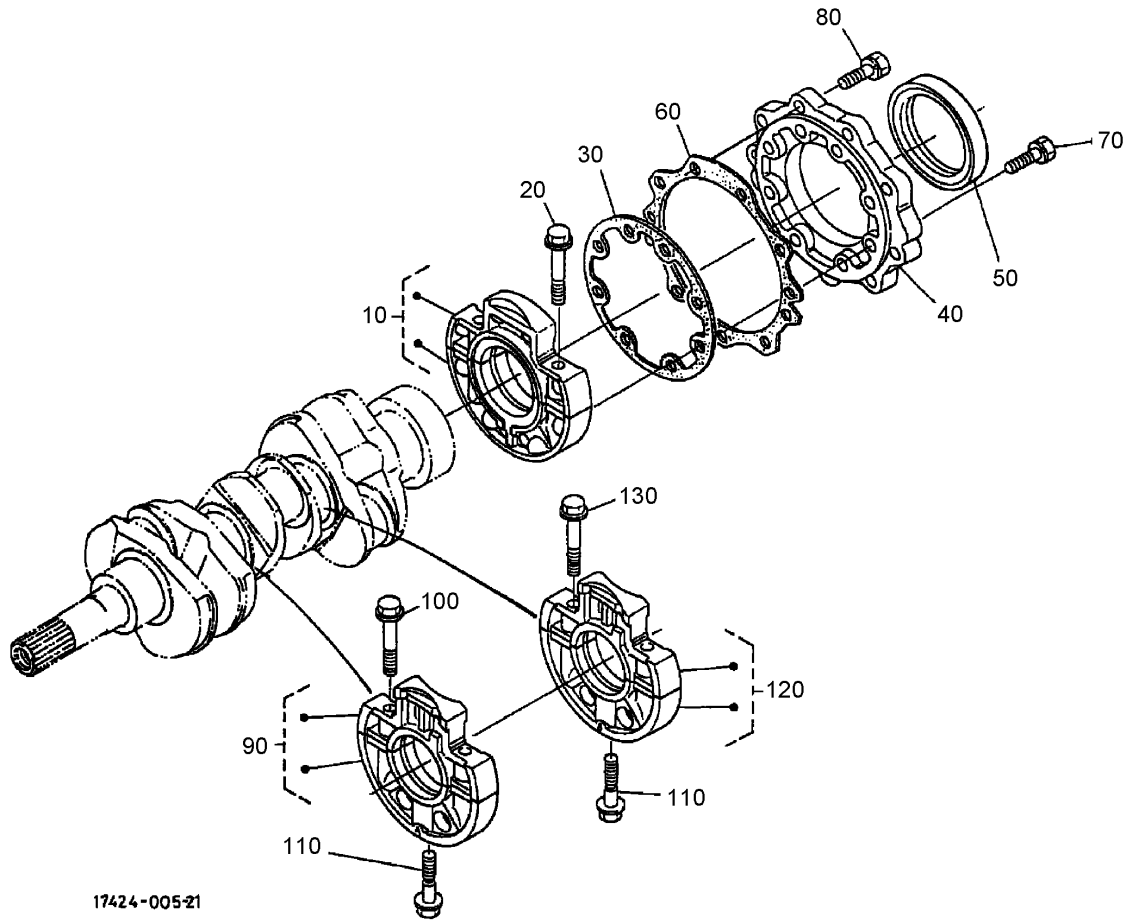
Ref	Part No.	Qty.	Description
10	98-7531	2	Hook-Engine
20	100-9195	2	Bolt
30	108-6573	1	Gasket-Head, Cylinder
40	108-6574	1	Cylinder Head ASM
50	98-9395	1	Cap-Sealing
60	98-7540	2	Plug
70	107-9066	3	Guide-Valve, Inlet
80	107-9067	3	Guide-Valve, Exhaust
90	98-9389	2	Cap-Sealing
100	98-9479	1	Bolt-Head, Cylinder
110	98-9647	2	Bolt-Head, Cylinder
130	98-9444	1	Plug



Gear Case Assembly

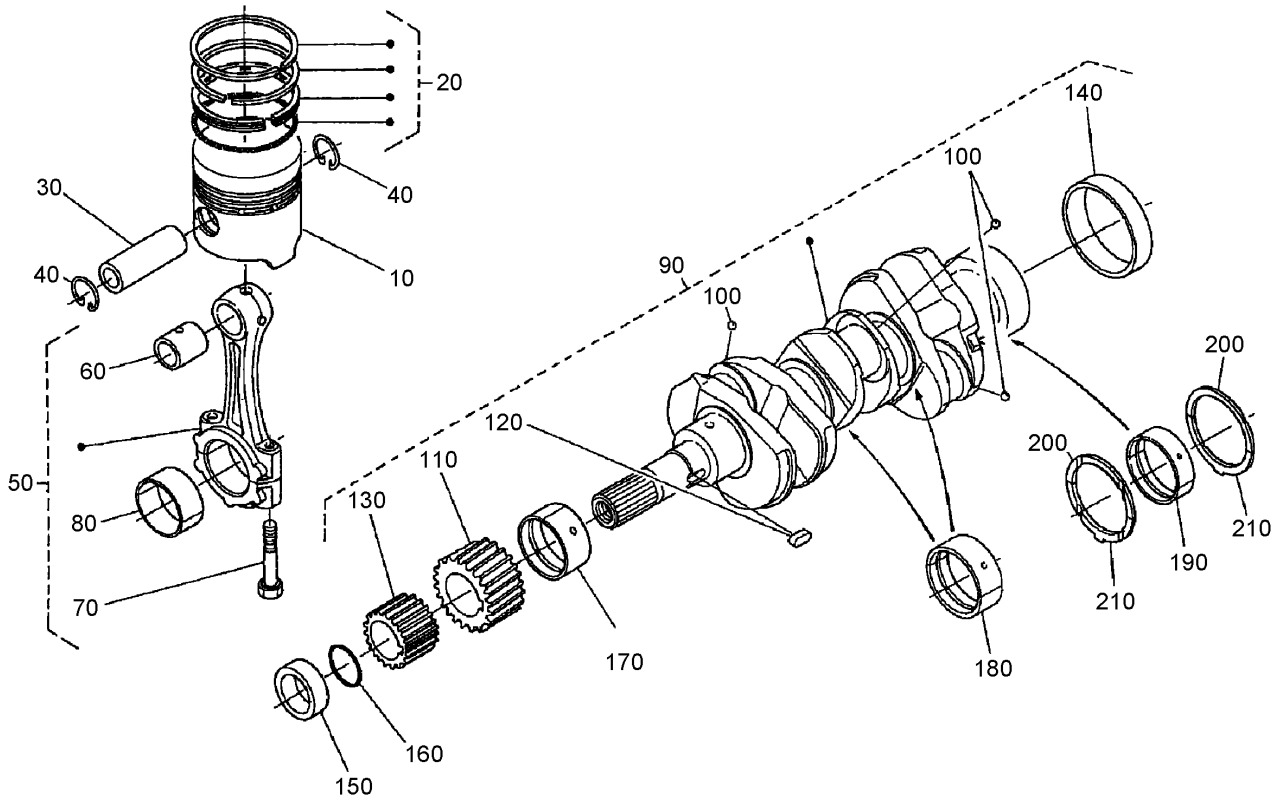
Ref	Part No.	Qty.	Description
10	107-9068	1	Gear Case ASM
20	98-9598	2	Plug
25	98-7487	1	Plug
30	98-7562	1	Washer-Plain
40	98-9388	1	Joint-Pipe
50	98-9544	1	Spring
60	98-9543	1	Seat-Valve
70	98-9380	1	Ball
80	98-9540	1	Oil Pump Rotor ASM
85	107-9069	1	Cover-Pump, Oil
90	107-9071	5	Screw
100	107-9072	2	Pin-Straight
110	98-9633	1	Gasket-Case, Gear
120	107-9073	3	Bolt
130	105-3797	4	Bolt
140	98-9356	4	Bolt
150	107-9074	1	Bolt
160	98-9586	1	Bolt
170	105-3709	1	Stud
180	98-7572	1	Nut
190	98-7699	1	Washer-Spring
200	98-9482	1	Seal-Oil
210	105-3710	2	Stud
220	98-9641	1	Cover

Ref	Part No.	Qty.	Description
230	104-5167	1	Filter-Oil



Main Bearing Case Assembly

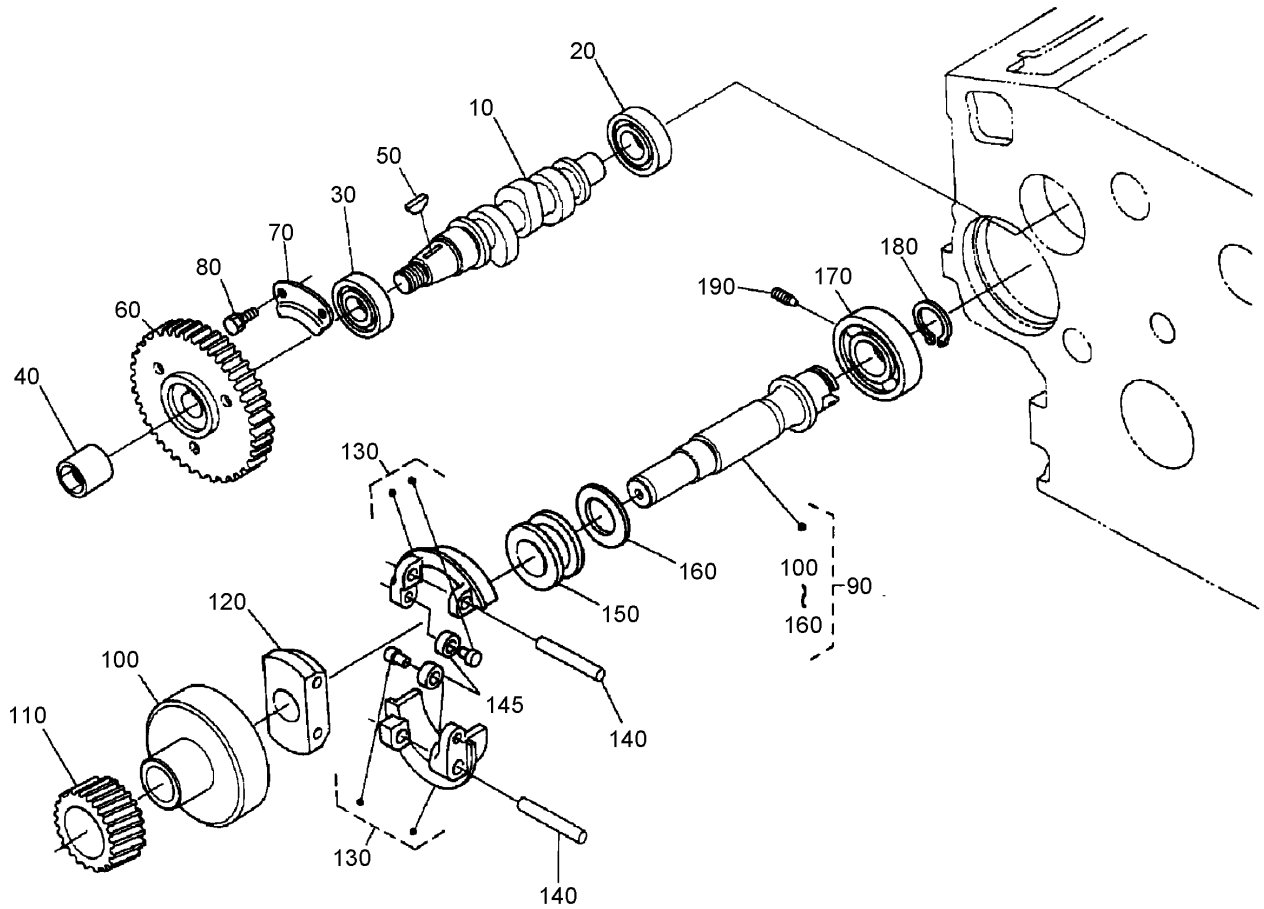
Ref	Part No.	Qty.	Description
10	98-9480	1	Main Bearing Case ASM
20	98-9484	6	Bolt-Case, Bearing
30	98-9634	1	Gasket-Case, Bearing
40	98-9487	1	Cover-Case, Bearing
50	98-9483	1	Seal-Oil
60	98-9635	1	Gasket-Cover, Bearing Case
70	98-9352	8	Bolt
80	98-7568	9	Bolt
90	98-9606	1	Main Bearing Case ASM
100	98-9484	2	Bolt-Case, Bearing
110	98-9485	2	Bolt-Case, Bearing
120	98-9607	1	Main Bearing Case ASM
130	98-9484	2	Bolt-Case, Bearing



Piston and Crankshaft Assembly

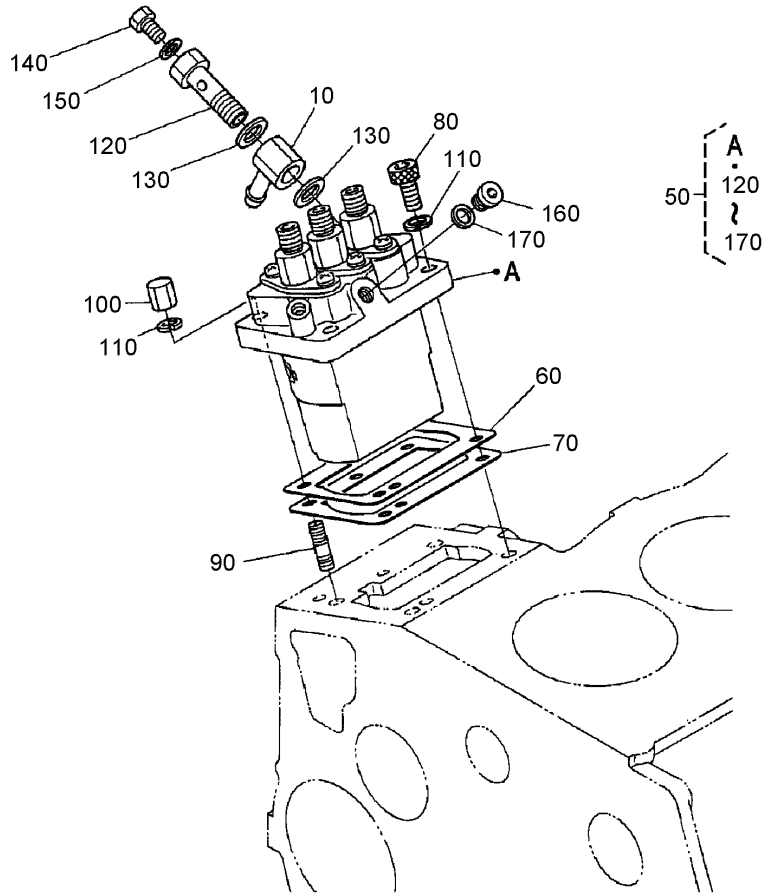
Ref	Part No.	Qty.	Description
10	98-9470	3	Piston (0.5Mm)
10	98-9469	3	Piston (STD)
20	98-9619	3	Piston Ring ASM (0.5Mm)
20	98-9618	3	Piston Ring ASM (STD)
30	98-9513	3	Pin-Piston
40	98-9514	6	Clip-Circular, Piston Pin
50	98-9516	3	Connecting Rod ASM
60	98-9515	3	Bushing-Pin, Piston
70	98-9517	6	Bolt-Rod, Connecting
80	98-9520	3	Bearing-Rod (0.4Mm)
80	98-9519	3	Bearing-Rod (0.2Mm)
80	98-9518	3	Metal-Crankpin (STD)
90	98-9642	1	Crankshaft ASM
100	98-7473	3	Ball
110	98-9532	1	Gear-Crankshaft
120	98-9666	1	Key
130	98-9542	1	Gear-Drive, Oil Pump
140	98-9522	1	Sleeve-Crankshaft
150	98-9521	1	Collar-Crankshaft
160	105-3783	1	O-Ring
170	98-9523	1	Metal Crankshaft (STD)
170	98-9528	1	Bearing-Main (0.2Mm)
170	98-9529	1	Bearing-Main (0.4Mm)
180	98-9524	2	Metal-Crankshaft (STD Set)

Ref	Part No.	Qty.	Description
180	98-9530	2	Bearing-Main (0.2Mm)
180	98-9531	2	Bearing-Main (0.4Mm)
190	98-9556	1	Bearing-Main (STD)
190	105-3719	1	Metal-Crankshaft (.2Mm)
190	105-3720	1	Metal-Crankshaft (.4Mm)
200	98-9413	2	Bearing-Thrust (STD)
200	98-9414	2	Bearing-Thrust (0.2Mm)
200	98-9415	2	Bearing-Thrust (0.4Mm)
210	98-9688	2	Bearing-Thrust (STD)
210	98-9689	2	Bearing-Thrust (0.2Mm)
210	98-9690	2	Bearing-Thrust (0.4Mm)



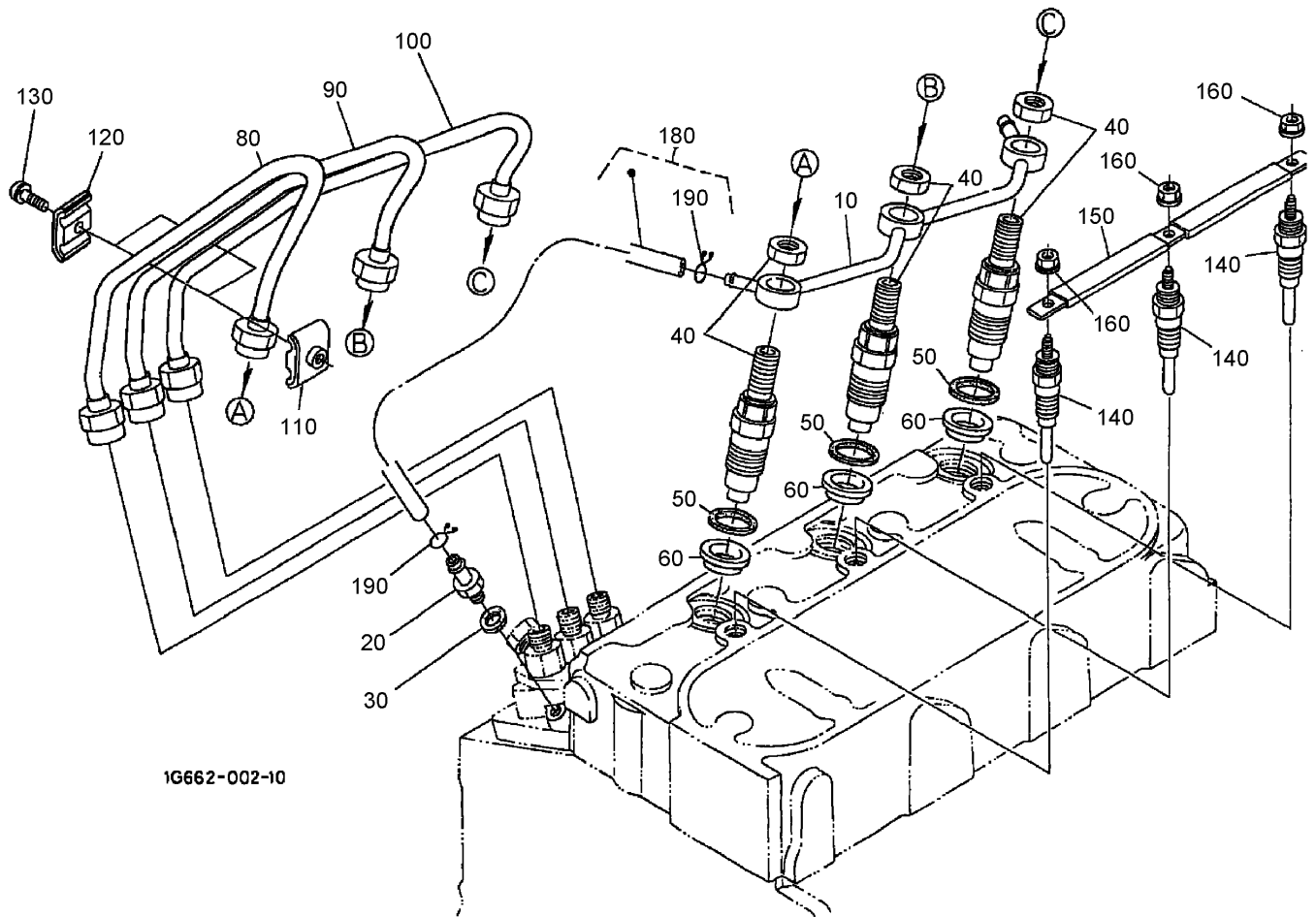
Fuel Camshaft and Governor Shaft Assembly

Ref	Part No.	Qty.	Description
10	98-9459	1	Camshaft-Fuel
20	107-9077	1	Bearing-Ball
30	107-9078	1	Bearing-Ball
40	98-9590	1	Nut-Cap
50	98-9595	1	Key-Woodruff
60	98-9669	1	Gear-Pump, Injection
70	98-9511	1	Stopper-Fuel, Camshaft
80	98-9350	2	Bolt
90	98-9644	1	Governor Shaft ASM
100	98-9562	1	Holder-Gear, Governor
110	98-9673	1	Gear-Governor
120	98-9561	1	Holder-Weight, Governor
130	98-9559	2	Governor Weight ASM
140	98-9560	2	Shaft-Weight, Governor
145	98-9692	2	Roller
150	98-9563	1	Sleeve-Governor
160	98-9564	1	Washer-Thrust
170	107-9079	1	Bearing-Ball
180	98-9657	1	Clip-Circular, Governor Shaft
190	98-9565	1	Screw-Set



Injection Pump Assembly

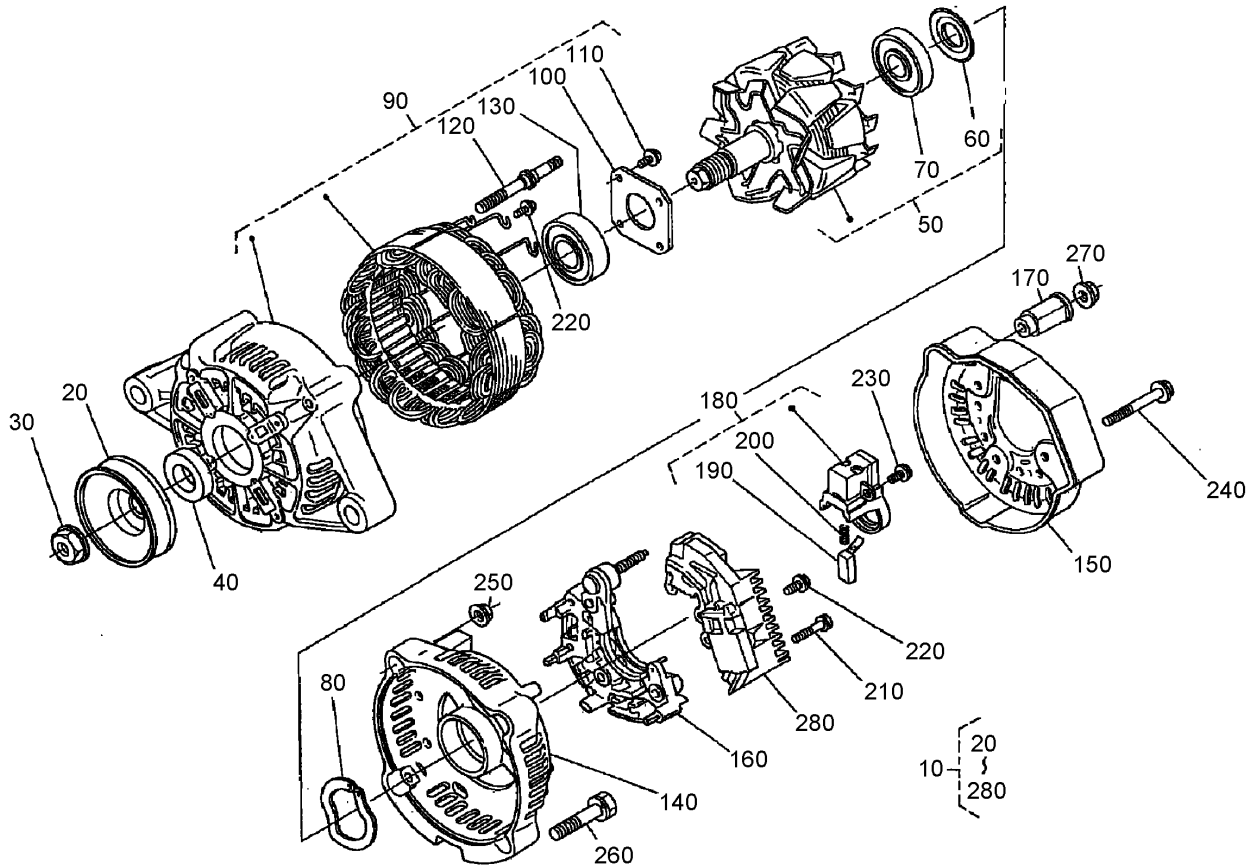
Ref	Part No.	Qty.	Description
10	98-9596	1	Joint-Eye
50	98-9643	1	Injection Pump ASM
60	98-9457	1	Shim-Injection (0.25Mm)
60	98-9456	1	Shim (0.2Mm)
70	98-9458	1	Shim-Injection (0.30Mm)
80	98-9361	2	Bolt-HSH
90	98-9438	2	Stud
100	98-9440	2	Nut-Cap
110	98-7699	4	Washer-Spring
120	98-9464	1	Bolt-Joint
130	98-9445	2	Gasket
140	98-9430	1	Screw
150	98-9446	1	Gasket
160	98-9466	1	Plug
170	98-9451	1	Gasket



Nozzle Holder and Glow Plug Assembly

Ref	Part No.	Qty.	Description
10	98-9620	1	Over Flow Pipe ASM
20	98-9431	1	Screw-Bleeder
30	98-7654	1	Gasket
40	108-2866	3	Nozzle Holder Kit
50	98-7676	3	Gasket
60	98-7677	3	Seal
80	98-9653	1	Pipe-Injection
90	98-9654	1	Pipe-Injection
100	98-9655	1	Pipe-Injection
110	98-7682	2	Clamp-Pipe
120	98-7683	2	Clamp-Pipe
130	98-7684	2	Screw (W/Washer)
140	98-9695	3	Plug-Glow
150	98-9631	3	Cord-Plug, Glow
160	99-8377	3	Nut-Flange
180	98-9420	1	Over Flow Pipe ASM
190	98-7671	2	Clip-Pipe

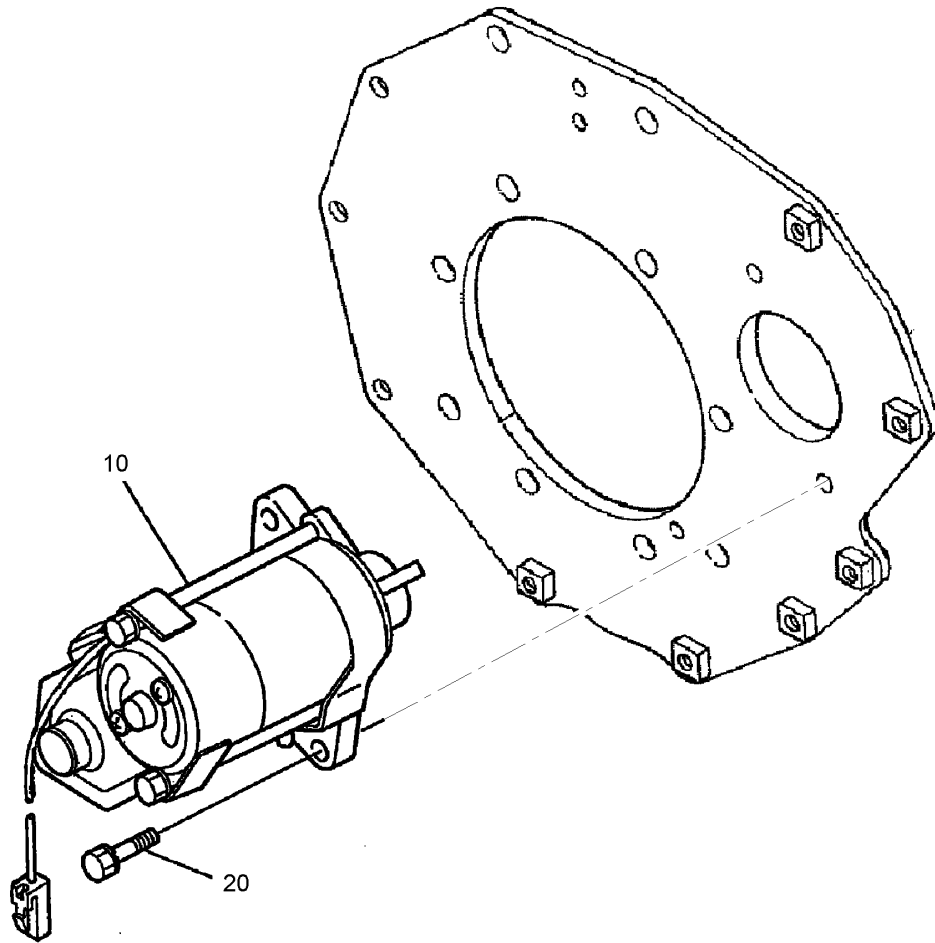
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Alternator (Component Part) Assembly

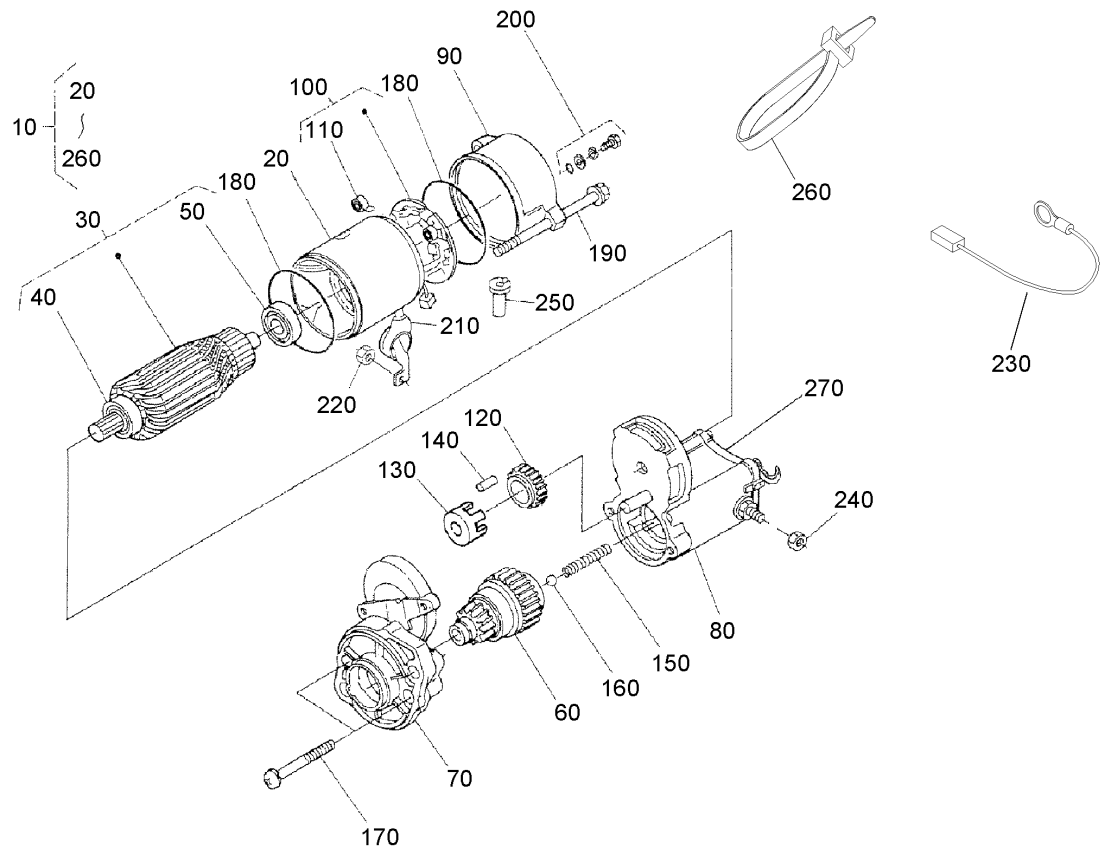
Ref	Part No.	Qty.	Description
10	98-9474	1	Alternator ASM
20	98-9453	1	Pulley-Dynamo
30	98-7708	1	Nut
40	98-7709	1	Collar
50	107-0136	1	Rotor
60	98-7711	1	Cover-Bearing
70	107-0138	1	Bearing-Ball
80	98-7713	1	Washer-Thrust
90	107-0139	1	Drive End Frame ASM
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	107-0137	1	Bearing-Ball
140	107-9087	1	Frame-End
150	107-0140	1	Cover-End
160	98-9476	1	Rectifier ASM
170	98-7722	1	Bushing-Insulation
180	107-0141	1	Holder-Brush
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7726	2	Screw-Head, Round
220	98-7727	6	Screw-Head, Round
230	98-7728	1	Screw-Head, Round
240	98-7729	3	Bolt

Ref	Part No.	Qty.	Description
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	107-9088	1	Regulator ASM



Starter Assembly

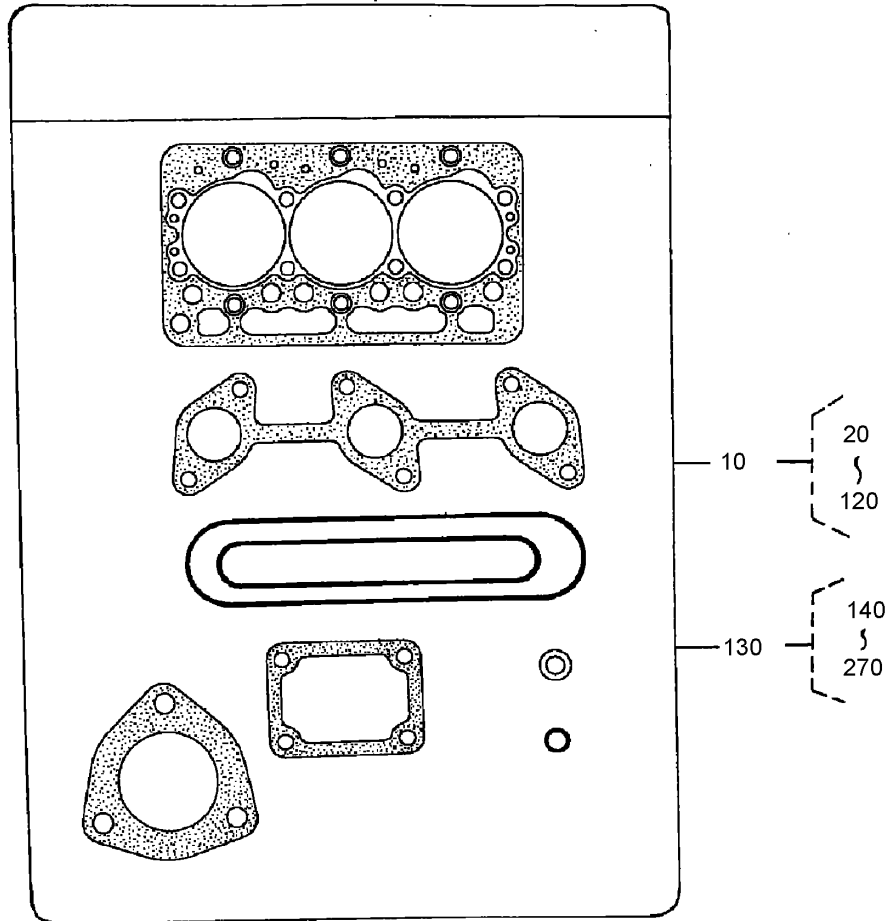
Ref	Part No.	Qty.	Description
10	98-9705	1	Starter ASM
20	98-7697	2	Bolt



Starter (Component Part) Assembly

Ref	Part No.	Qty.	Description
10	98-9705	1	Starter ASM
20	104-8608	1	Yoke ASM
30	98-7742	1	Armature ASM
40	98-7744	1	Bearing
50	98-7743	1	Bearing
60	99-8373	1	Clutch-Running, Over
70	99-8374	1	Frame-End, Drive
80	105-3746	1	Magnetic Switch ASM
90	98-7748	1	Frame-End
100	98-7749	1	Brush Holder ASM
110	98-7750	4	Spring-Brush
120	98-7751	1	Gear
130	98-7752	1	Retainer
140	98-7753	5	Roller
150	98-7754	1	Spring
160	98-7755	1	Ball
170	98-7756	2	Bolt
180	98-7757	2	O-Ring
190	100-9240	2	Bolt
200	98-7758	2	Bolt ASM
210	99-8375	1	Cover
220	99-8371	1	Nut-Hex
230	98-9711	1	Cord-Solenoid, Stop
240	99-8376	1	Nut-Hex

Ref	Part No.	Qty.	Description
250	98-7759	1	Pipe-Drain
260	98-9712	1	Band-Cover
270	105-2886	1	Cover ASM



Gasket Kit Assembly

Ref	Part No.	Qty.	Description
10	107-7848	1	Upper Gasket Kit
130	107-9095	1	Lower Gasket Kit

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Attachments and Accessories

For 30631 - Groundsmaster 328-D 4-Wheel Drive

Product Name	Model/Part
Jack Pad Kit	106-4386
Tire Chains (23 x 8.50-12)	11-0390
Wheel Weight Kit	11-0440
Tube-Inner (23 x 8.50-12)	231-90
Rear Weight Kit	24-5780
Weight-Rear	24-5790-01
Standard Seat Kit	30623
Deluxe Seat Kit	30625
Seat Adapter Kit	30628
Cruise Control Kit	30677
Arm Rest Kit	30707
72 Inch Rear Discharge Mower	30710
Quick Attach Adapter Kit	30711
72 Inch Guardian Recycler Mower	30716
Mowers and Boom Quick Attach Adapter Kit	30719
72 Inch Side Discharge Mower	30722
Recycler Mower Quick Attach Adapter Kit	30729
Rotary Broom	30743
48 Inch V-Plow	30750
48 Inch V-Plow Mounting Kit	30757
72 Inch Mower Mulching Kit	30799
Debris Blower	30855
4-Ply Wide Wheel and Tire ASM	62-7020
Wheel And Tire ASM	69-9870
Spark Arrestor Screen	75-6880
Rear Tire Chains, 4 Wheel Drive	76-1840

NOTES

