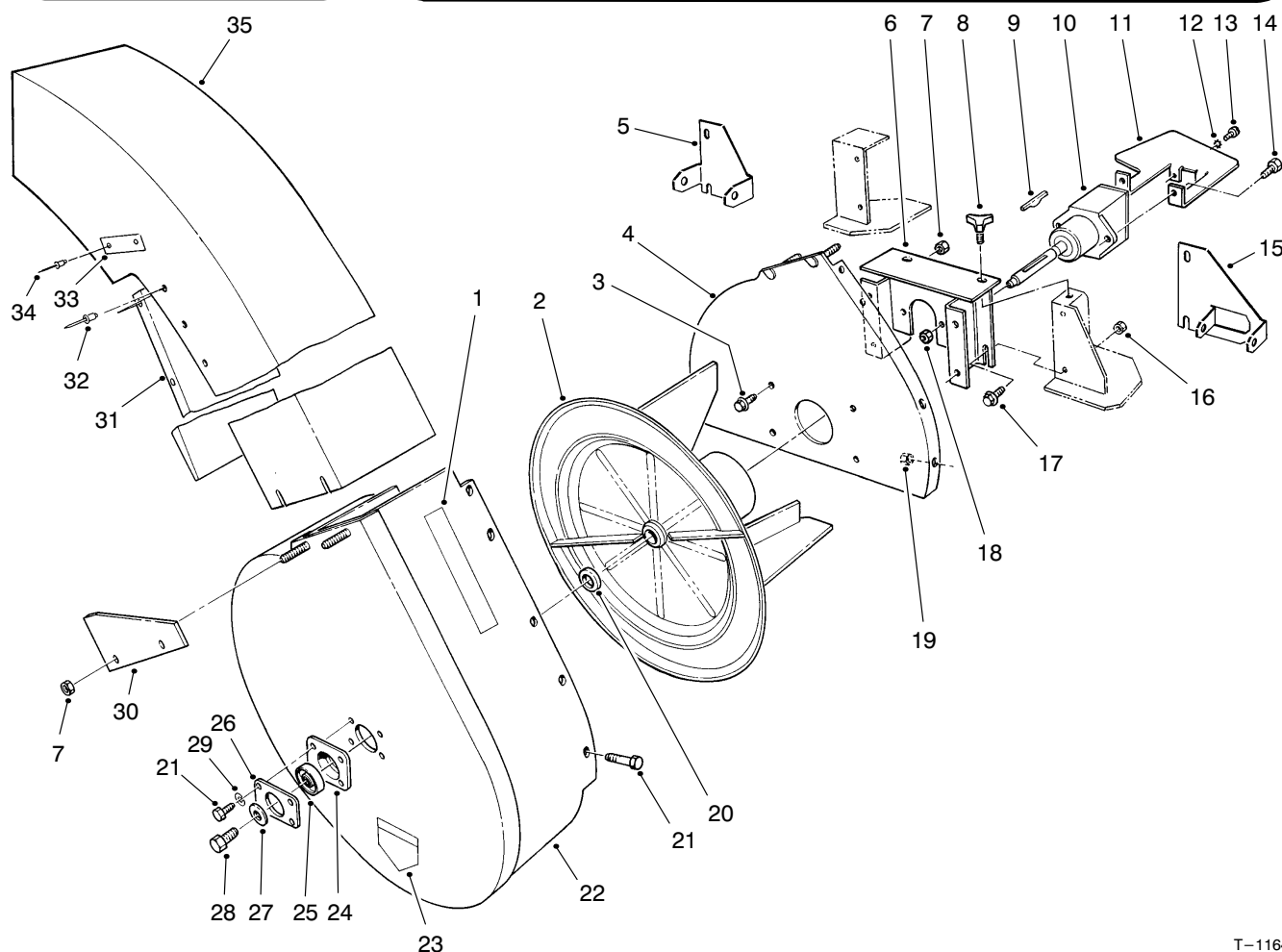




MODEL NO. 30503-00001 & UP

PARTS CATALOG

62" BLOWER KIT For Groundsmaster & ProLine 200 Series



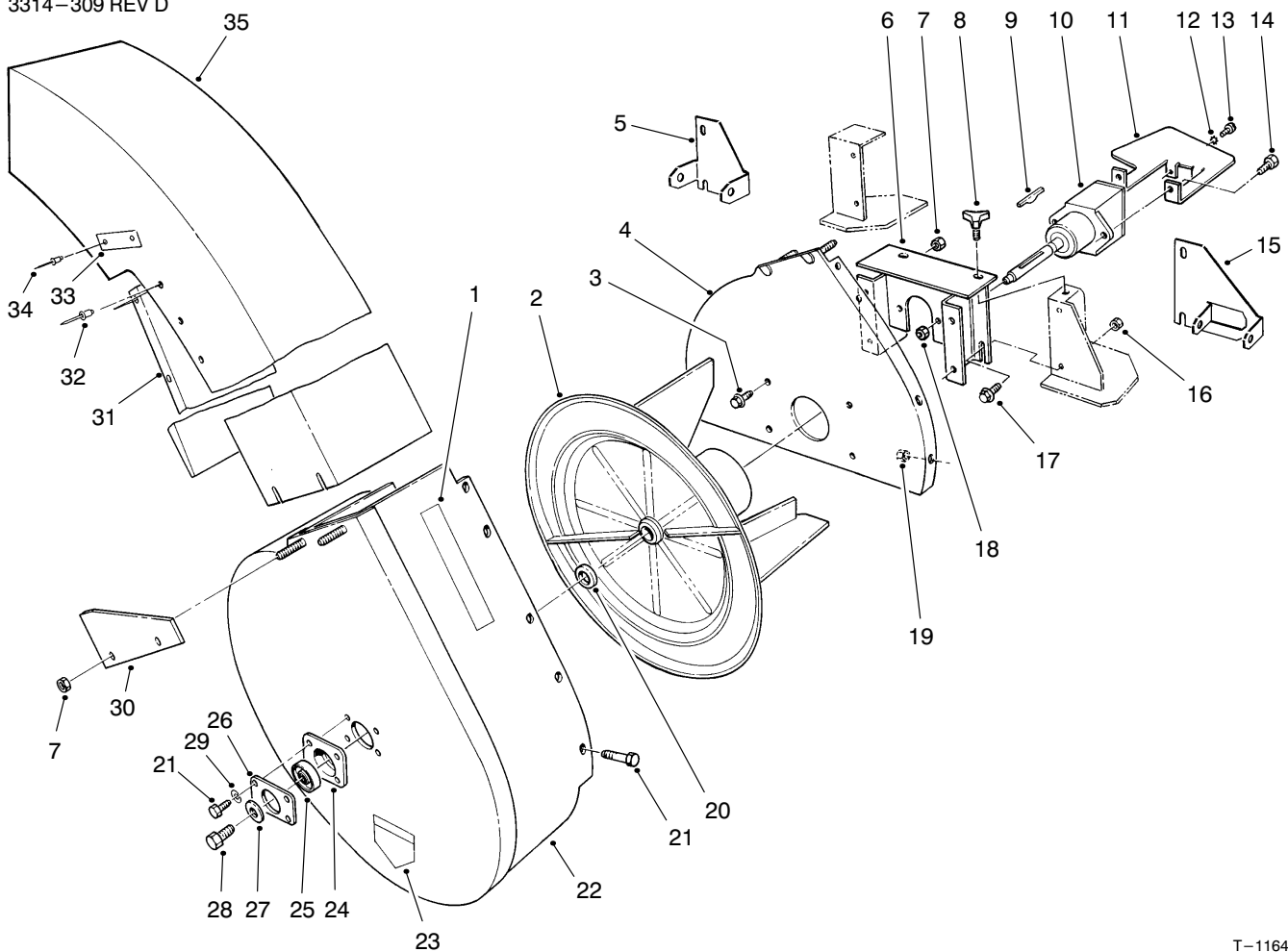
T-1164-1

BLOWER HOUSING & MOUNT

Ref. No.	Part No.	Description	No. Used
1	82-5510	Decal - Warning	1
*	93-7301	Decal Warning (Europe)	1
2	56-4780	Impeller	1
3	3234-14	Screw - Flange Hd.	4
4	77-5820	Plate - Mounting	1
5	80-2820	Bracket - Pivot, L.H.	1
6	77-5440	Mount - Blower	1
7	3296-29	Nut - Lock	8
8	62-6520	Knob	2
9	3257-40	Key - Hi Pro	1
10	53-4530	Gear Box Assembly	1
11	77-5630	Cover - Gear Box	1
12	3255-17	Washer - Lock	2
13	3290-134	Screw - Cap, Hex. Hd.	2
14	323-7	Screw - Cap, Hex. Hd.	2
15	80-2810	Bracket - Pivot, R.H.	1
16	3218-3	Nut - Jam	2

Ref. No.	Part No.	Description	No. Used
17	3234-11	Screw - Flange Hd.	2
18	3296-44	Nut - Lock	2
19	3296-42	Nut - Lock	9
20	63-9710	Spacer - Bearing	2
21	321-3	Screw - Cap, Hex. Hd.	13
22	13-0269	Blower Housing (Incl. Ref. #1 & 23)	1
23	54-9220	Decal - Danger	1
*	93-7316	Decal - Danger (Europe)	1
24	37-6730	Cup - Bearing	1
25	38-7820	Bearing - Ball	1
26	63-9700	Cover - Plate	1
27	43-0940	Spacer - Hub, Blower	1
28	3235-22	Screw - Cap, Hex. Hd.	1
29	3253-3	Washer - Lock	4
30	43-0960	Bracket - Chute	2
31		Deflector - Chute	1

* Not Illustrated

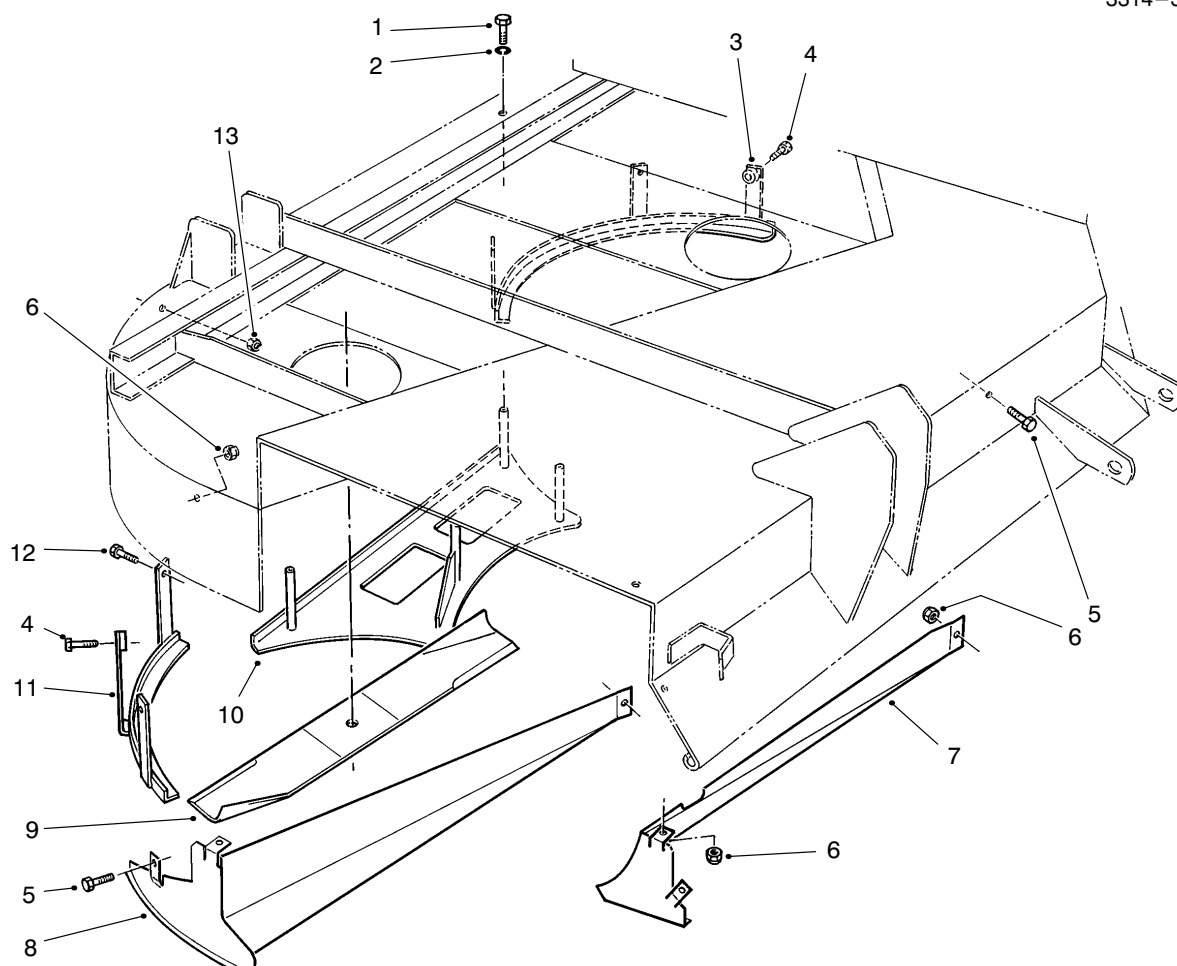


T-1164-1

BLOWER HOUSING & MOUNT (Continued)

Ref. No.	Part No.	Description	No. Used
32	3290-409	Rivet	6
33	80-4670	Plate - Warning	2
34	3290-271	Rivet	4

Ref. No.	Part No.	Description	No. Used
35	80-3720	Chute Assembly (Incl. Ref. #31-34)	1

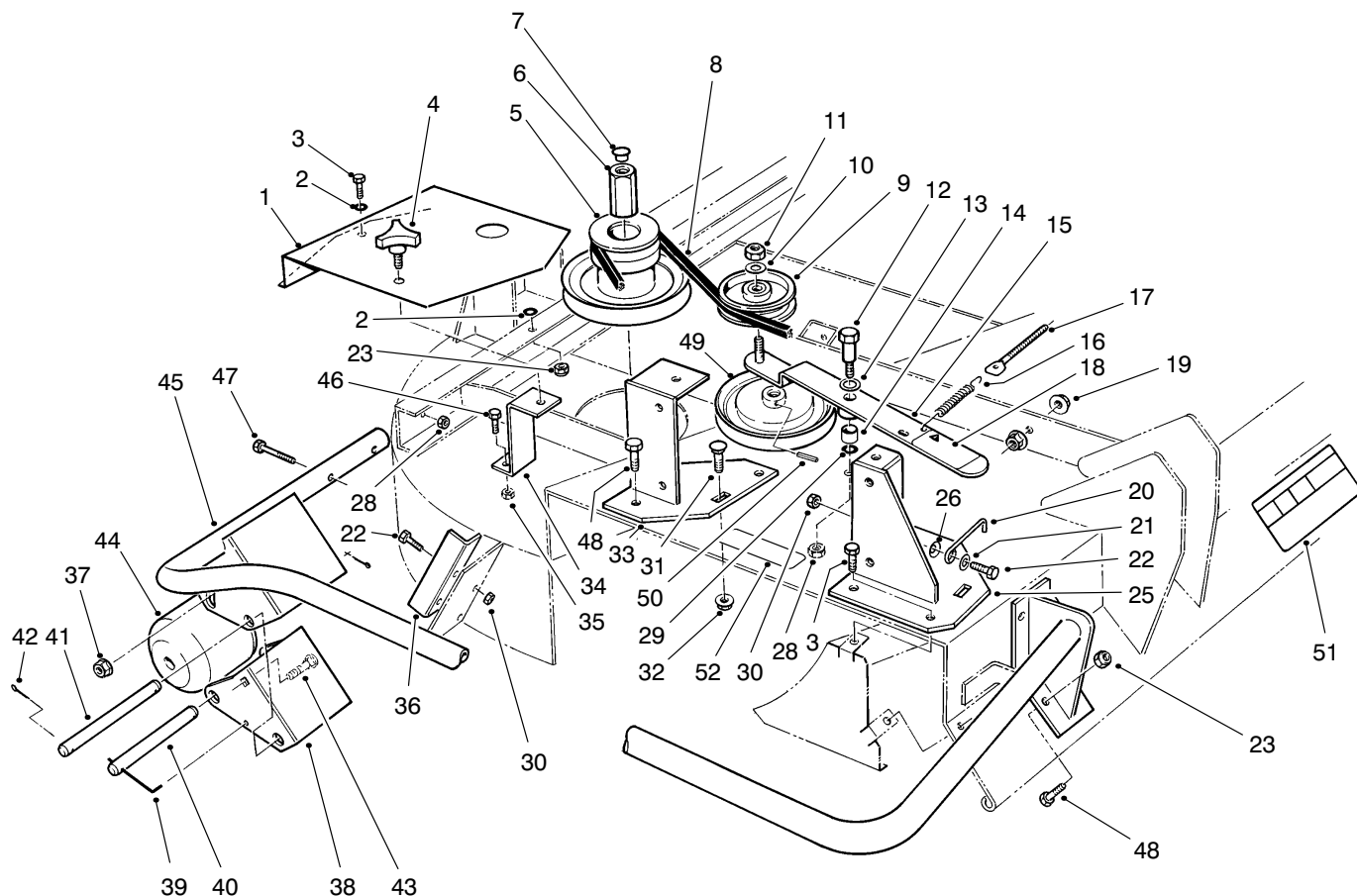


T-1165-1

SHELF & DEFLECTORS ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	323-6	Screw – Cap, Hex. Hd.	4
2	3253-21	Washer – Lock	4
3	77-5930	Shelf – Bottom, Left	1
4	321-6	Screw – Cap, Hex. Hd.	3
5	322-2	Screw – Cap, Hex. Hd.	5
6	3296-29	Nut – Lock	6
7	77-5740	Deflector – Front	1

Ref. No.	Part No.	Description	No. Used
8	77-5670	Deflector – Rear	1
9	77-6710	Blade	3
10	77-5640	Shelf – Rear	1
11	77-5850	Shelf – Right	1
12	321-4	Screw – Cap, Hex. Hd.	3
13	3296-42	Nut – Lock	6



T-1167-2

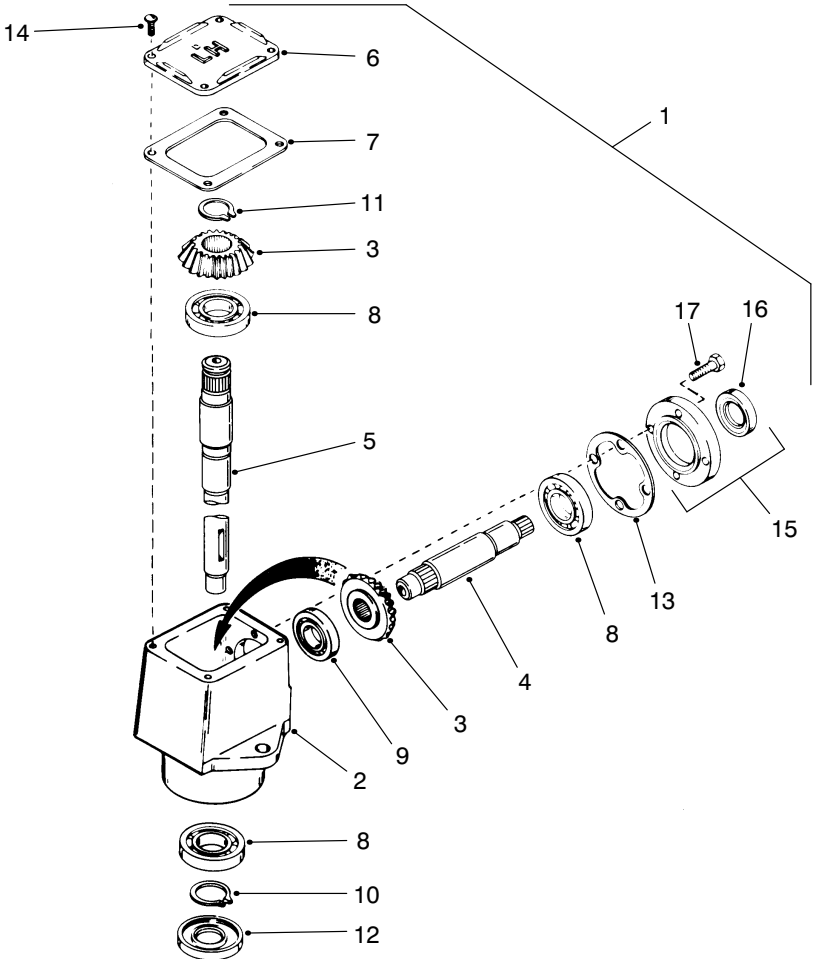
PULLEY & BUMPER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	77-5620	Cover - Deck, R.H.	1
2	3256-23	Washer - Flat	2
3	322-5	Screw - Cap, Hex. Hd.	2
4	62-6520	Knob	1
5	77-5420	Pulley - Splined	1
6	59-5190	Nut - Pulley	1
7	59-5310	Cover - Nut	1
8	80-3590	V-Belt	1
9	56-4920	Pulley - Idler	1
10	3256-38	Washer - Flat	1
11	3296-59	Nut - Lock	1
12	80-3250	Screw - Pivot	1
13	257-10	Washer - Thrust	1
14	256-206	Bushing	1
15	80-3310	Arm Assembly (Incl. Ref. #14 & 18)	1
16	37-8880	Spring	1
17	80-3560	Rod - Threaded	1
18	55-4300	Decal	1
*	93-6696	Decal (Europe)	1
19	32128-20	Nut - Flange	2
20	80-3570	Hook	1
21	3256-22	Washer - Flat	1
22	321-4	Screw - Cap, Hex. Hd.	3
23	3296-29	Nut - Lock	8
25	77-5520	Bracket - R.H.	1
26	3290-451	Washer - Belleville	1
28	3296-39	Nut	3

Ref. No.	Part No.	Description	No. Used
29	257-9	Washer - Thrust	1
30	3296-42	Nut	3
†31	3231-27	Bolt - Carriage	4
†32	3290-357	Nut - Flange	4
33	77-5560	Bracket - L.H.	1
34	77-5600	Support - Cover	1
35	3296-12	Nut	2
36	80-3550	Stop - Deflector	1
37	32128-43	Nut - Lock	2
38	80-3450	Bracket - Roller	1
39	80-3230	Pin - Special	1
40	80-3440	Shaft - Roller	1
41	80-3200	Pin	1
42	3272-11	Pin - Cotter	3
43	3231-22	Screw - Carriage	2
44	80-3580	Roller	1
45	77-6940	Bumper	1
46	3290-134	Screw - Cap, Hex. Hd.	2
47	323-19	Screw - Cap, Hex. Hd.	2
48	322-3	Screw - Cap, Hex. Hd.	8
49	56-4810	Pulley - Gear Box	1
50	32121-77	Pin - Roll	1
51	66-1340	Decal - Danger	1
*	93-7824	Decal - Danger (Europe)	1
52	66-6380	Decal - Warning	1
*	94-2556	Decal - Warning (Europe)	1
*	66-8390	Spring - Compression (Counterbalance Assy. RH)	1

* Not Illustrated

† Not included with Blower Kit, shown for reference only.



T-1168-1

GEAR BOX ASSEMBLY 53-4530

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	794402	Head Assembly – L.H. (Incl. Ref.#2–15)	1	10	788019	Ring – Snap	1
2	770026A	Housing – Right Angle Drive	1	11	788018	Ring – Snap	1
3	778046	Gear – Miter	2	12	788029	Seal – Oil	1
4	776250	Shaft – Input	1	13	788030	Gasket – Cap	1
5	776249	Shaft – Output	1	14	792025	Screw – Rd. Hd. Self–Tap.	4
6	772035	Cover	1	15	786029	Cap & Seal Assy. Retainer (Incl. Ref.#16 & 17)	1
7	788028	Gasket – Cover	1	16	788031	Seal – Oil	1
8	780034	Bearing – Ball	3	17	792026	Screw – Cap, Hex. Hd.	4
9	780024	Bearing – Ball	1				

TORO PART NUMBER INDEX

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
13-0269	Blower Housing	1 22 1	93-6696	Decal (Europe)	4 * 1
37-6730	Cup - Bearing	1 24 1	93-7301	Decal Warning (Europe)	1 * 1
37-8880	Spring	4 16 1	93-7316	Decal - Danger (Europe)	1 * 1
38-7820	Bearing - Ball	1 25 1	93-7824	Decal - Danger (Europe)	4 * 1
43-0940	Spacer - Hub, Blower	1 27 1	94-2556	Decal (Europe)	4 * 2
43-0960	Bracket - Chute	1 30 2	256-206	Bushing	4 14 1
53-4530	Gear Box Assembly	1 10 1	257-9	Washer - Thrust	4 29 1
54-9220	Decal - Danger	1 23 1	257-10	Washer - Thrust	4 13 1
55-4300	Decal	4 18 1	321-3	Screw - Cap, Hex. Hd.	1 21 13
56-4780	Impeller	1 2 1	321-4	Screw - Cap, Hex. Hd.	3 12 3
56-4810	Pulley - Gear Box	4 49 1	321-4	Screw - Cap, Hex. Hd.	4 22 3
56-4920	Pulley - Idler	4 9 1	321-6	Screw - Cap, Hex. Hd.	3 4 3
59-5190	Nut - Pulley	4 6 1	322-2	Screw - Cap, Hex. Hd.	3 5 5
59-5310	Cover - Nut	4 7 1	322-3	Screw - Cap, Hex. Hd.	4 48 8
62-6520	Knob	4 4 1	322-5	Screw - Cap, Hex. Hd.	4 3 2
62-6520	Knob	1 8 2	323-6	Screw - Cap, Hex. Hd.	3 1 4
63-9700	Cover - Plate	1 26 1	323-7	Screw - Cap, Hex. Hd.	1 14 2
63-9710	Spacer - Bearing	1 20 2	323-19	Screw - Cap, Hex. Hd.	4 47 2
66-1340	Decal - Danger	4 51 1	3218-3	Nut - Jam	1 16 2
66-6380	Decal - Warning	4 52 1	3231-22	Screw - Carriage	4 43 2
66-8390	Spring - Compression	4 * 1	3231-27	Bolt - Carriage	4 31 4
77-5420	Pulley - Splined	4 5 1	3234-11	Screw - Flange Hd.	1 17 2
77-5440	Mount - Blower	1 6 1	3234-14	Screw - Flange Hd.	1 3 4
77-5520	Bracket - R.H.	4 25 1	3235-22	Screw - Cap, Hex. Hd.	1 28 1
77-5560	Bracket - L.H.	4 33 1	3253-3	Washer - Lock	1 29 4
77-5600	Support - Cover	4 34 1	3253-21	Washer - Lock	3 2 4
77-5620	Cover - Deck, R.H.	4 1 1	3255-17	Washer - Lock	1 12 2
77-5630	Cover - Gear Box	1 11 1	3256-22	Washer - Flat	4 21 1
77-5640	Shelf - Rear	3 10 1	3256-23	Washer - Flat	4 2 2
77-5670	Deflector - Rear	3 8 1	3256-38	Washer - Flat	4 10 1
77-5740	Deflector - Front	3 7 1	3257-40	Key - Hi Pro	1 9 1
77-5820	Plate - Mounting	1 4 1	3272-11	Pin - Cotter	4 42 3
77-5850	Shelf - Right	3 11 1	3290-134	Screw - Cap, Hex. Hd.	1 13 2
77-5930	Shelf - Bottom, Left	3 3 1	3290-134	Screw - Cap, Hex. Hd.	4 46 2
77-6710	Blade	3 9 3	3290-271	Rivet	2 34 4
77-6940	Bumper	4 45 1	3290-357	Nut - Flange	4 32 4
80-2810	Bracket - Pivot, R.H.	1 15 1	3290-409	Rivet	2 32 6
80-2820	Bracket - Pivot, L.H.	1 5 1	3290-451	Washer - Belleville	4 26 1
80-3200	Pin	4 41 1	3296-12	Nut	4 35 2
80-3230	Pin - Special	4 39 1	3296-29	Nut - Lock	3 6 6
80-3250	Screw - Pivot	4 12 1	3296-29	Nut - Lock	1 7 8
80-3310	Arm Assembly	4 15 1	3296-29	Nut - Lock	4 23 8
80-3440	Shaft - Roller	4 40 1	3296-39	Nut	4 28 3
80-3450	Bracket - Roller	4 38 1	3296-42	Nut	4 30 3
80-3550	Stop - Deflector	4 36 1	3296-42	Nut - Lock	3 13 6
80-3560	Rod - Threaded	4 17 1	3296-42	Nut - Lock	1 19 9
80-3570	Hook	4 20 1	3296-44	Nut - Lock	1 18 2
80-3580	Roller	4 44 1	3296-59	Nut - Lock	4 11 1
80-3590	V-Belt	4 8 1	32121-77	Pin - Roll	4 50 1
80-3720	Chute Assembly	2 35 1	32128-20	Nut - Flange	4 19 2
80-4670	Plate	2 33 2	32128-43	Nut - Lock	4 37 2
82-5510	Decal - Warning	1 1 1			

*Not Illustrated

[illegible]

