



Workman® 3200

Model No. 07211TC - 230000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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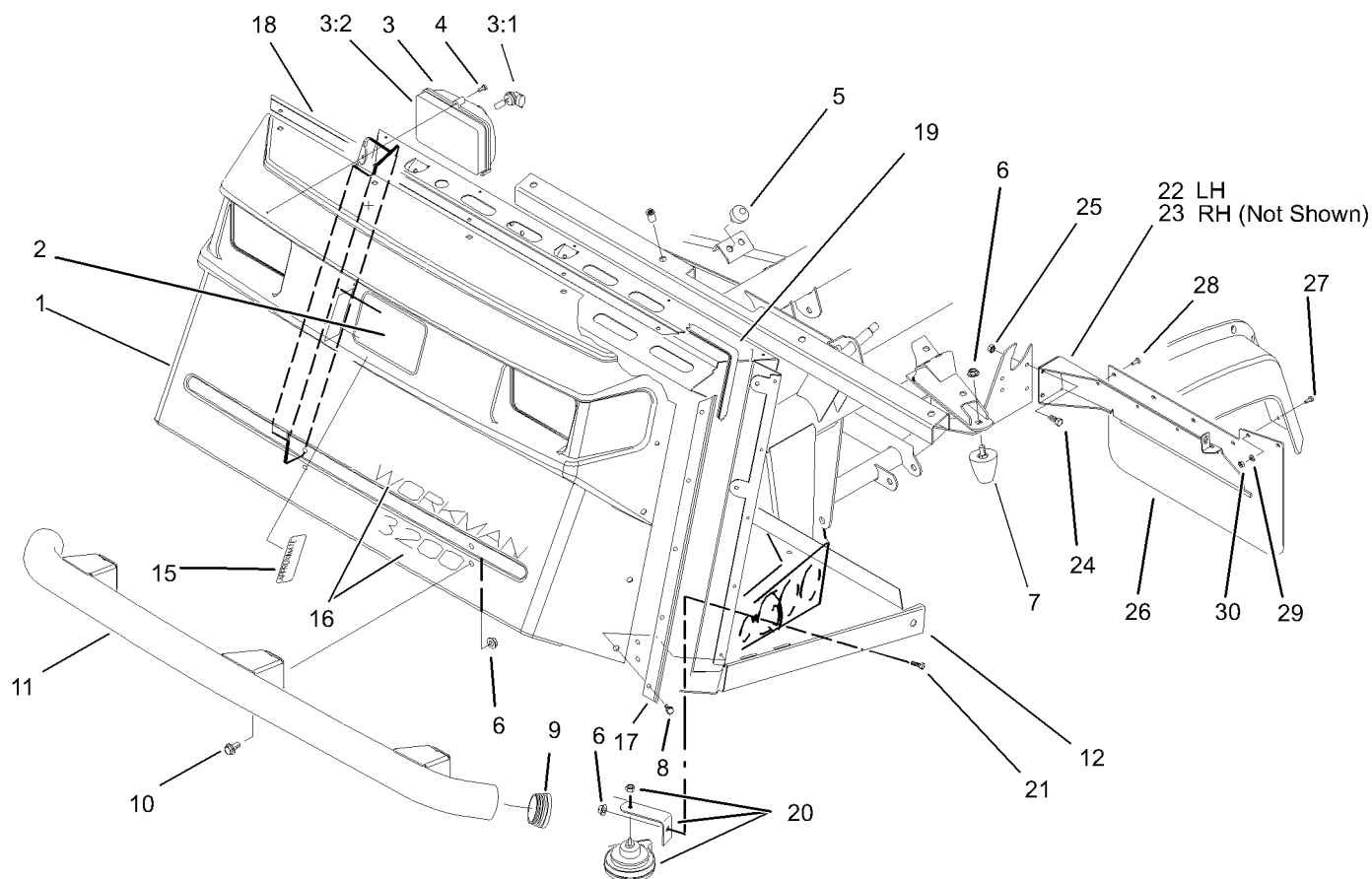
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR.	as required	HYD.	hydraulic
ASM.	assembly	LH.	left hand
BBC.	blade brake clutch	NI.	nylon insert
CARR.	carriage	NPTF.	national pipe thread fine
DEG.	degrees	PFH.	phillips flat head
EXT.	external	PPH.	phillips pan head
FH.	flat head	PPHTF.	phillips pan head thread forming
GA.	gauge	PRH.	phillips round head
HD.	heavy-duty	PTH.	phillips truss head
HF.	hex flange	PTO.	power-take-off
HH.	hex head	RH.	right hand
HHF.	hex head flange	ROPS.	roll-over protection system
HHFTF.	hex head flange thread forming	SFH.	slotted fillister head
HJ.	hex jam	SHH.	slotted hex head
HLH.	hex lag head	SHWH.	slotted hex washer head
HOC.	height-of-cut	SPH.	slotted pan head
HSBH.	hex socket button head	SQH.	square head
HSFH.	hex socket flat head	SRH.	slotted round head
HSH.	hex socket head	STD.	standard
HWH.	hex washer head	TAP.	self tapping
HWHTF.	hex washer head thread forming	TTH.	torx truss head

Footnotes

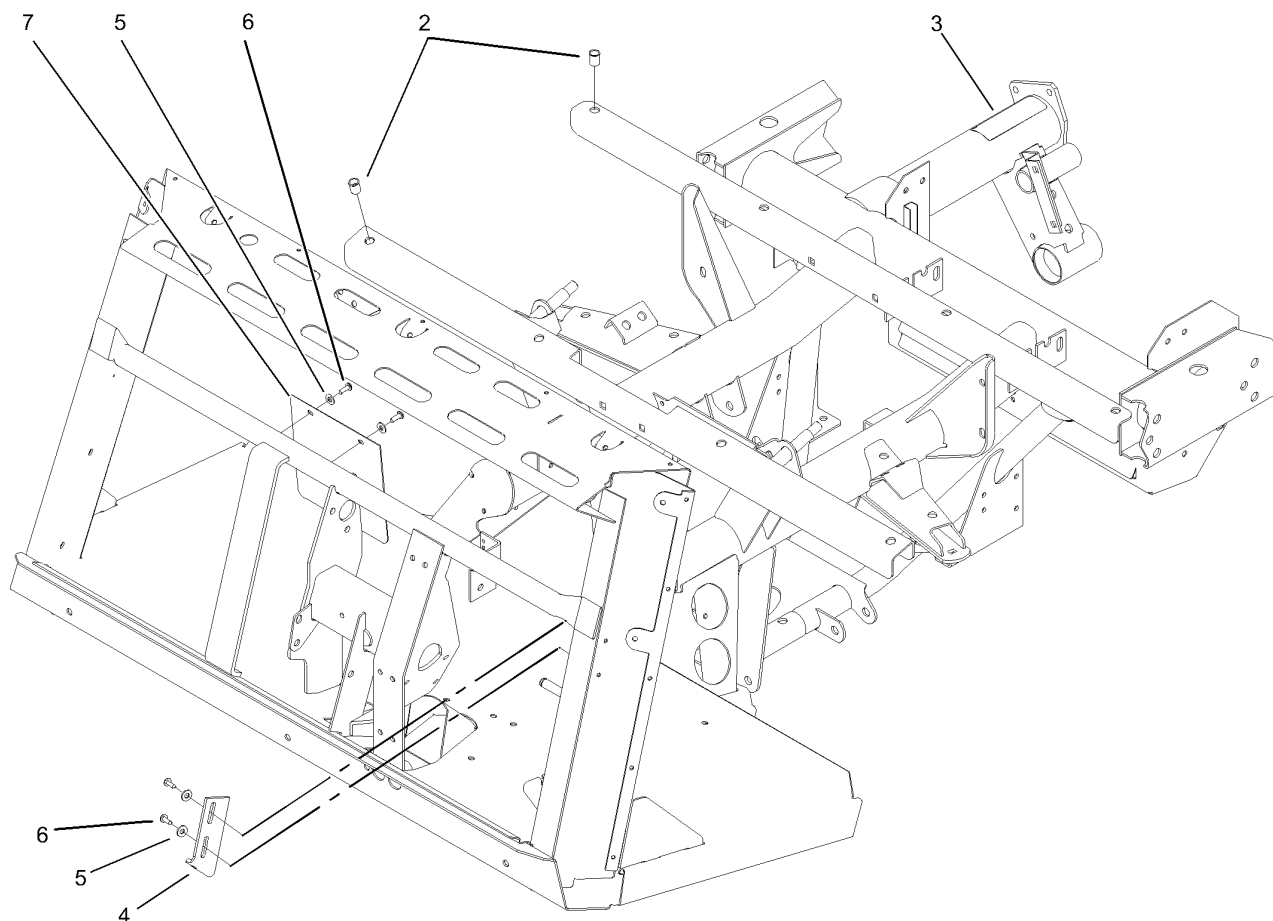
- ❶ Not serviced separately



Hood and Bumper Assembly

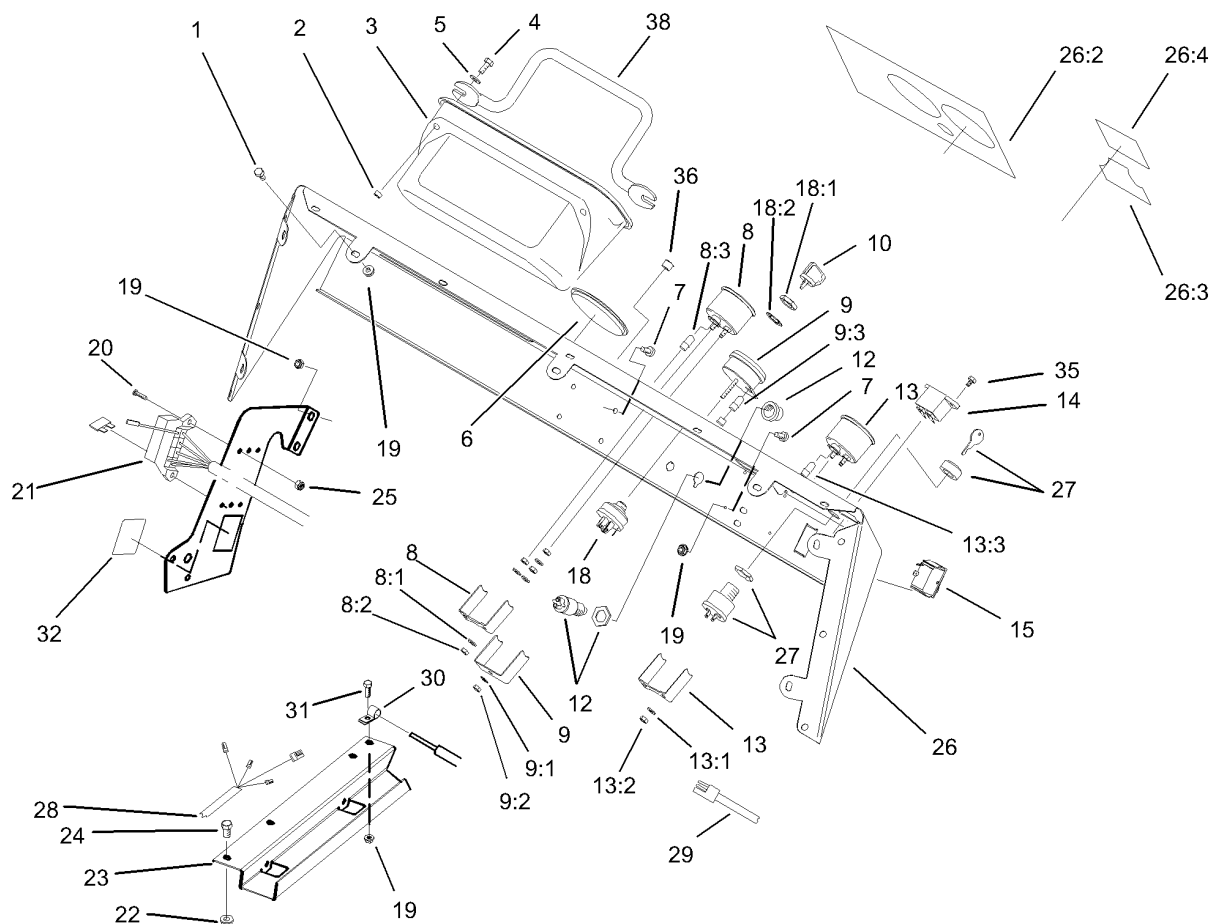
Ref	Part No.	Qty.	Description
1	87-0710	1	Hood-Front
2	62-5550	1	Decal
3	87-2120	2	Headlight
3:1	95-0909	1	Lamp-12 Volt
3:2	87-6330	1	Lens-Headlight
4	32104-88	6	Screw-HWH
5	87-2440	2	Bumper-Rubber
6	3290-357	9	Nut-HHF, Whiz
7	26-0071	2	Snubber-Rubber
8	87-6620	15	Screw
9	2410-42	2	Cap-End
10	3234-1	6	Screw-HHF
11	87-4070-03	1	Bumper ASM
12	105-4218	1	Operator Frame ASM
15	94-1224	1	Decal-Load Rating
16	87-6700	1	Decal-Workman, 3200
17	87-8120-03	2	Bracket-Trim, Side
18	87-8130-03	1	Bracket-Trim, Top
19	87-8160	1	Trim-Lok
20	116749	1	Horn
21	323-4	1	Screw-HH
22	94-3838-03	1	Bracket-Mudflap, LH
23	94-3839-03	1	Bracket-Mudflap, RH
24	321-4	4	Screw-HH

Ref	Part No.	Qty.	Description
25	32128-33	4	Nut-HF
26	94-3841	2	Mudflap
27	3250-13	4	Screw-PPH
28	146489	8	Rivet
29	3256-61	4	Washer-Flat
30	3296-2	4	Nut-Lock



Operator Frame Assembly No. 105-4218

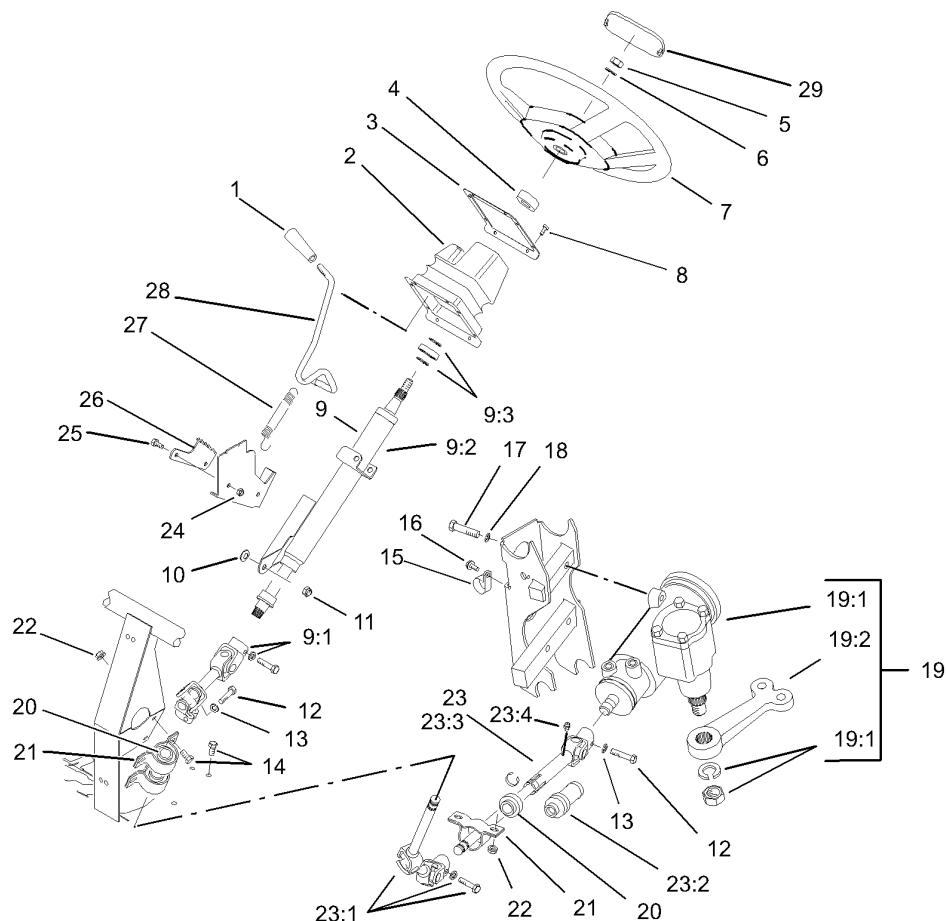
Ref	Part No.	Qty.	Description
2	32148-7	8	Nut-Insert
3	93-7814	1	Decal-Danger
4	87-8710	1	Tab-Clutch, Up-Stop
5	3256-22	4	Washer-Flat
6	87-6620	4	Screw
7	94-5221	1	Flap-Cylinder, Master



Dash Panel Assembly

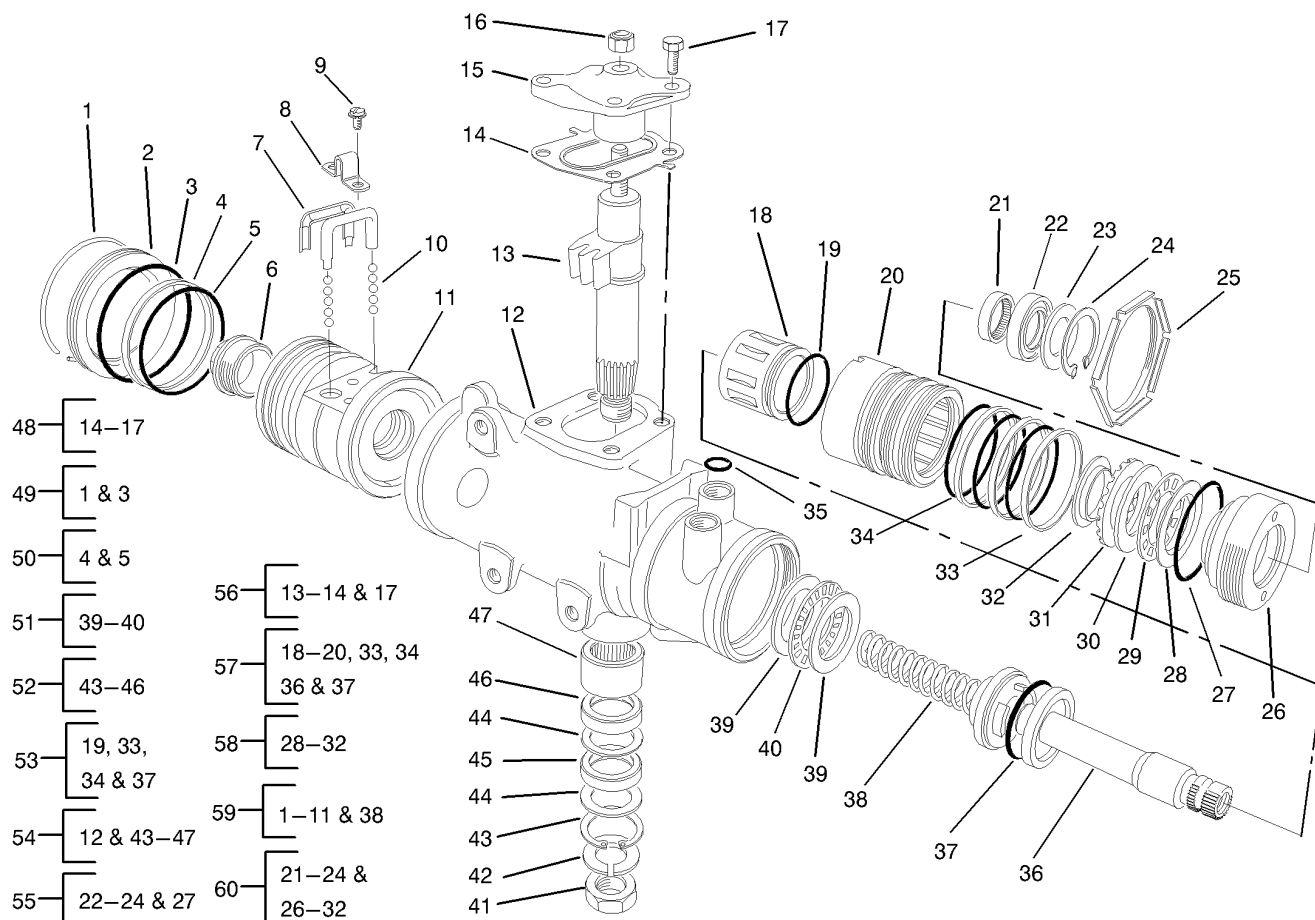
Ref	Part No.	Qty.	Description
1	321-2	7	Screw-HH
2	32148-6	2	Insert-Nut
3	87-3780	1	Box-Glove
4	321-5	2	Screw-HH
5	3256-22	2	Washer-Flat
6	2410-35	1	Plug-Cap
7	3274-31	4	Screw-HSBH
8	105-2540	1	Gauge-Temp, Gas
8:1	3254-1	3	Washer-Lock, Int
8:2	3217-27	3	Nut-Hex
8:3	105-9265	1	Bulb And Lamp ASM
9	98-9306	1	Light-Warning
9:1	3254-1	1	Washer-Lock, Int
9:2	3217-27	1	Nut-Hex
9:3	105-9264	4	Bulb And Lamp ASM
10	63-8360	1	Key-Ignition
12	18-2830	1	Button-Horn
13	98-9339	1	Gauge-Fuel
13:1	3254-1	3	Washer-Lock, Int
13:2	3217-27	3	Nut-Hex
13:3	105-9265	1	Bulb And Lamp ASM
14	75-6820	1	Hourmeter
15	87-3790	1	Switch-Light
18	27-2360	1	Switch-Key

Ref	Part No.	Qty.	Description
18:1	218-446	1	Nut-Hex
18:2	218-447	1	Washer-Lock
19	32128-33	12	Nut-HF
20	3250-13	2	Screw-PPH
21	105-1792	1	Harness-Wire, Front Right
22	32128-20	3	Nut-HF
23	93-7094-03	1	Cover-Harness, Wire
24	322-2	3	Screw-HH
25	3296-2	2	Nut-Lock
26	105-4247	1	Dash Panel ASM
26:2	93-9446	1	Decal-Dash
26:3	105-7971	1	Decal-Supervisor
26:4	93-7252	1	Decal
27	94-5245	1	Switch-Key
28	105-4150	1	Harness-Wire, Rear
29	105-1791	1	Harness-Wire, Front Left
30	2412-89	1	Clamp
31	321-4	1	Screw-HH
32	93-9851	1	Decal-Fuse Block
35	32144-18	2	Screw-HH
36	2410-64	1	Plug-Button
38	105-1758	1	Handle-Grab



Steering Assembly

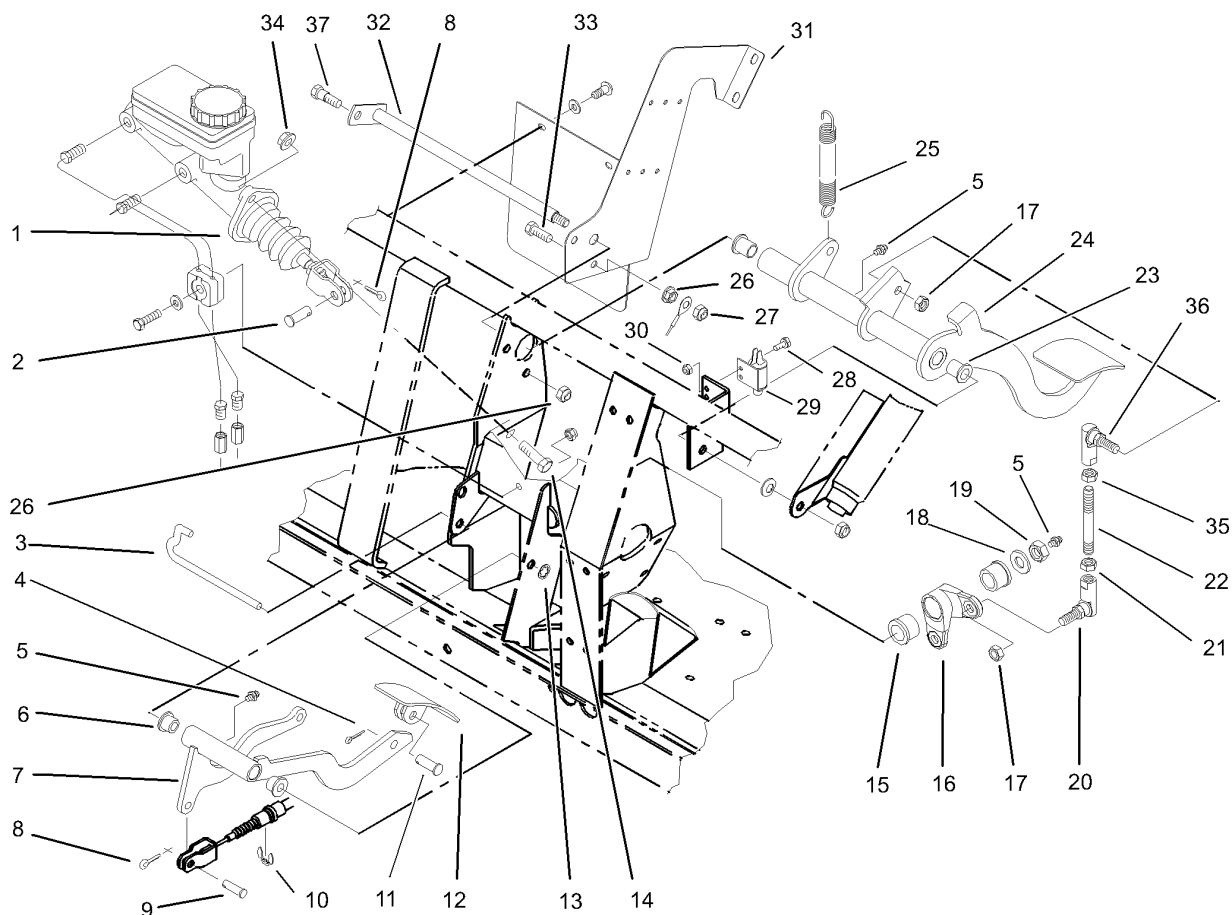
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	233-39	1	Knob-Control	20	87-2280	3	Bearing-Plastic
2	87-3460	1	Boot-Steering	21	87-3250	3	Block-Pillow
3	87-4720-03	1	Plate-Boot, Steering	22	32128-20	6	Nut-HF
4	21-9260	1	Cover-Dust	23		1	Shaft-Slip, U-Joint
5	3277-1	1	Nut-Hex	23:1	92-4155	1	Upper Slip Joint ASM
6	48-8070	1	Washer-Lock	23:2	92-4157	1	Seal-Boot
7	87-3820	1	Wheel-Steering	23:3	92-4156	1	Lower Slip Joint ASM
8	32144-116	8	Tscrew-Crph	23:4	302-5	1	Fitting-Grease
9		1	Steering Column / U-Joint	24	3296-42	2	Nut-Lock, NI
9:1	92-4154	1	U-Joint ASM	25	321-3	2	Screw-HH
9:2	92-4153	1	Steering Column Shaft ASM	26	87-3610	1	Bracket-Detent
9:3	46-2210	2	Shim-Bearing, Front	27	65-5360	1	Extension-Spring
10	3290-455	1	Washer-Belleville	28	87-3130	1	Lever-Tilt
11	3296-59	1	Nut-Lock, NI	29	87-3750	1	Cover-Wheel, Steering
12	48-7740	2	Screw				
13	3253-4	2	Washer-Lock				
14	322-2	6	Screw-HH				
15	2412-105	2	Clamp-Tube, Double				
16	32144-10	2	Screw-HWH				
17	93-7145	3	Bolt-HH				
18	87-7480	3	Washer				
19		1	Steering Gear / Pitman ASM				
19:1	105-9524-03	1	Gear-Steering, 2Wd				
19:2	87-0370-03	1	Arm-Pitman				



2wd Steering Gear Assembly No. 105-9538-01

Ref	Part No.	Qty.	Description
❶1	92-4165	1	Ring-Retaining
2		1	Plug-Housing End
❸3		1	Seal-End Plug, Housing
❹4		1	Ring-Piston, Rack
❺5		1	O-Ring-Piston, Rack
6	18-4340	1	Plug-End, Rack Piston
7	92-4168	2	Return-Guide Ball
8	18-4270	1	Clamp-Ball Return
9	18-4260	2	Screw-Lockwasher ASM
10	18-5190	1	Recirculating Ball Kit
❶11	28-8280	1	Nut-Piston, Rack
❶12		1	Housing-Gear, Steer
❶13		1	Gear-Shaft, Pitman
14		1	Seal Kit-Housing Cover
❶15		1	Cover-Side, Housing
16	28-8220	1	Adjuster-Nut Lash
17	28-8210	4	Bolt-Flange Hex HD
❶18	92-4169	1	Valve-Spool
❶19		1	O-Ring-Valve, Spool
❶20		1	Body-Valve
21		1	Bearing-Needle
❶22		1	Seal-Shaft, Stub
❶23		1	Seal-Dust, Stub Shaft
❶24		1	Ring-Retaining

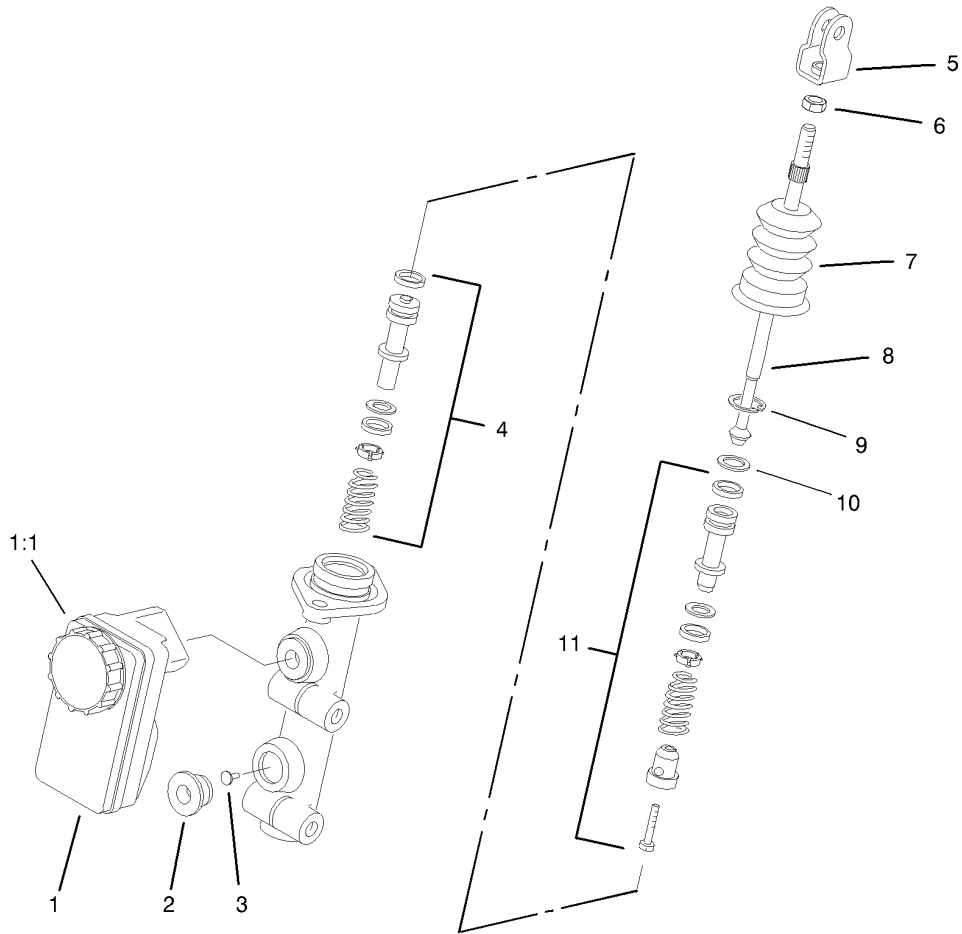
Ref	Part No.	Qty.	Description
25	92-4159	1	Nut
❶26	28-8200	1	Plug-Adjuster
27		1	Seal-O Ring
❶28		1	Race-Bearing, Upper
❶29		1	Bearing-Roller, Thrust
❶30		1	Race-Bearing, Thrust
❶31	39-7310	1	Spacer-Bearing, Thrust
❶32		1	Retainer-Bearing
❶33		3	Ring-Body, Valve
❶34		3	Seal-Dust
35		3	Seal-O Ring
❶36	39-7440	1	Shaft-Stub
❶37		1	Seal-Dust
❶38		1	Worm-Steering
❶39		2	Race-Bearing, Thrust
❶40		1	Bearing-Roller, Thrust
41	39-7440	1	Nut-Pitman Arm
42	39-7420	1	Washer-Lock
❶43	92-4170	1	Ring-Retaining
❶44		2	Washer-Seal, Backup
❶45		1	Seal-Shaft, Pitman
❶46		1	Seal-Shaft, Pitman
47	92-4170	1	Bearing-Pitman Shaft
48	92-4161	1	Cover Kit



Brake and Accelerator Assembly

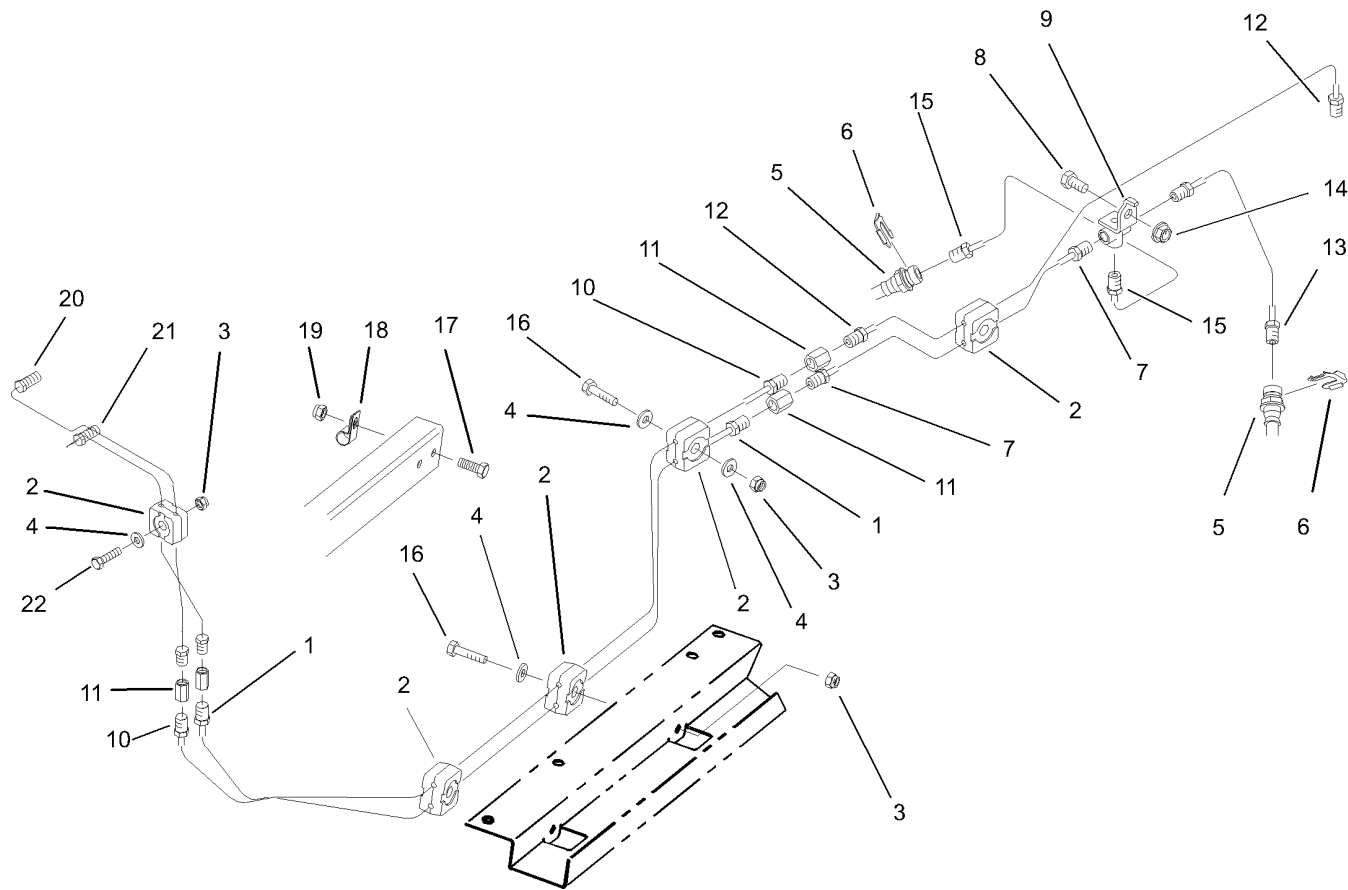
Ref	Part No.	Qty.	Description
1	94-3800	1	Master Cylinder ASM
2	283-2	1	Pin-Clevis
3	87-2880	1	Shaft-Pedal, Accelerator
4	3272-6	1	Pin-Cotter
5	302-5	3	Fitting-Grease
6	256-259	2	Bushing-Flange
7	93-8961-03	1	Arm-Pedal
8	3272-10	2	Pin-Cotter
9	283-30	1	Pin-Clevis
10	32120-47	1	Ring-Retaining, External
11	283-85	1	Pin-Clevis
12	93-8969-03	1	Pedal
13	32151-56	1	Ring-Retaining, External
14	323-7	2	Screw-HH
15	256-247	2	Bushing-Flange
16	94-5223	1	Crank-Bell
17	3296-6	2	Nut-Lock
18	3256-26	1	Washer-Flat
19	3296-23	1	Nut-Lock, NI
20	68-3840	1	Joint-Ball, RH Threaded
21	3220-3	1	Nut-Hex, Jam
22	94-5299	1	Rod-Link, Straight
23	256-155	2	Bushing-Flange
24	93-8965-03	1	Brake Pedal ASM

Ref	Part No.	Qty.	Description
25	76-9430-03	1	Spring-Extension
26	32128-20	2	Nut-HF
27	3296-29	1	Nut-Lock, NI
28	3290-321	2	Screw-HWH
29	55-7120	1	Switch-Brake, Parking
30	3296-2	2	Nut-Lock
31	94-3821-03	1	Plate-Center, Frame
32	95-7394	1	Brake Shaft ASM
33	322-5	1	Screw-HH
34	3290-357	2	Nut-HHF, Whiz
35	3220-16	1	Nut-Jam, LH
36	68-3841	1	Joint-Ball, LH Threaded
37	28-0540	1	Bolt-Shoulder



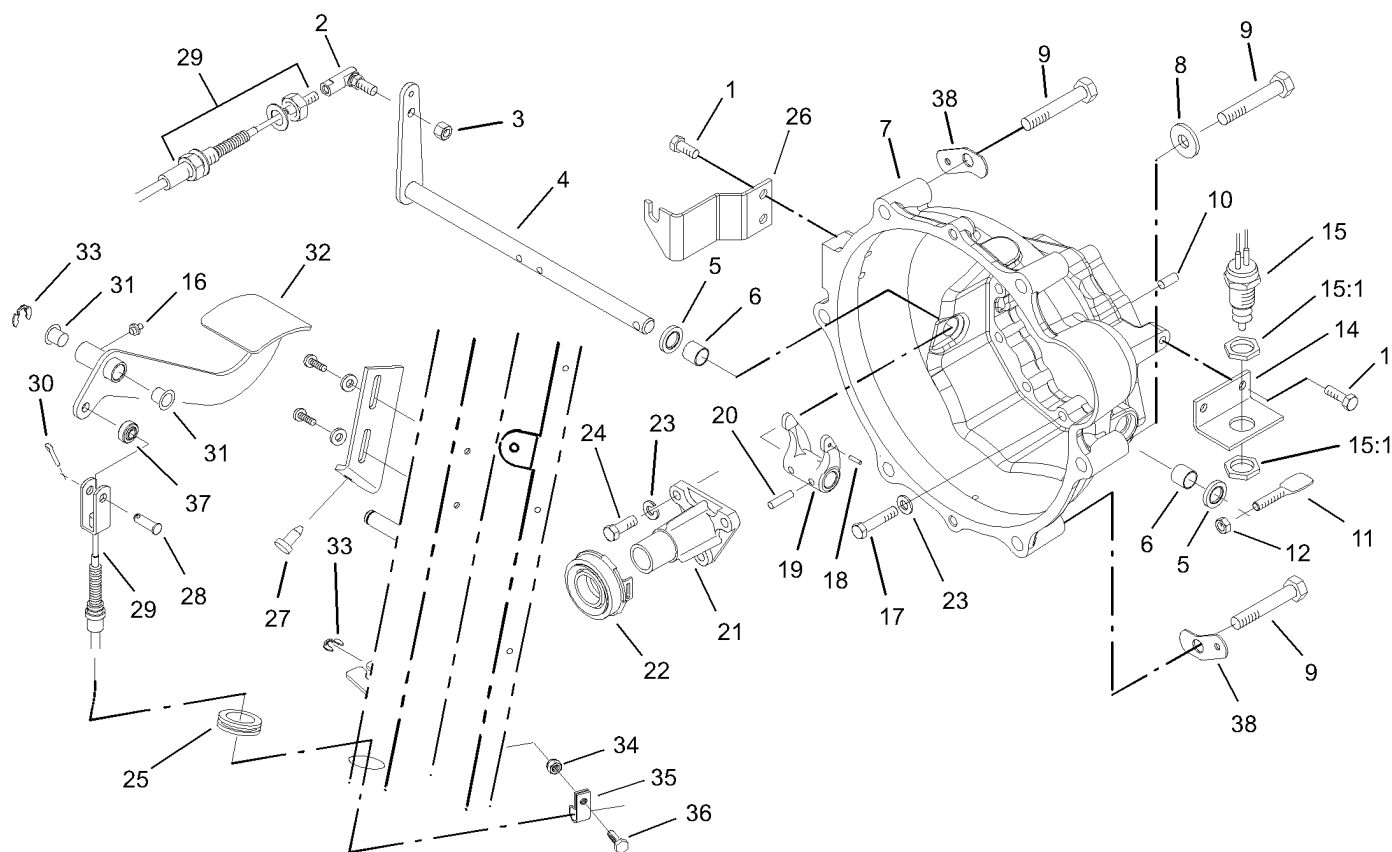
Master Cylinder Assembly No. 94-3800

Ref	Part No.	Qty.	Description				
1	87-3040	1	Reservoir-Cylinder, Master				
1:1	92-4112	1	Cap ASM				
2	93-8971	2	Seal-Port, Flange				
3	92-4103	1	Pin-Stop				
4	92-4102	1	Secondary Piston ASM				
5	92-4110	1	Clevis				
6	21-0360	1	Nut-Hex				
7	94-5209	1	Cover-Dust				
8	94-5210	1	Rod-Push				
9	92-4109	1	Ring-Snap				
10	92-4108	1	Retainer-Washer				
11	92-4101	1	Primary Piston ASM				



Hydraulic Brake Assembly

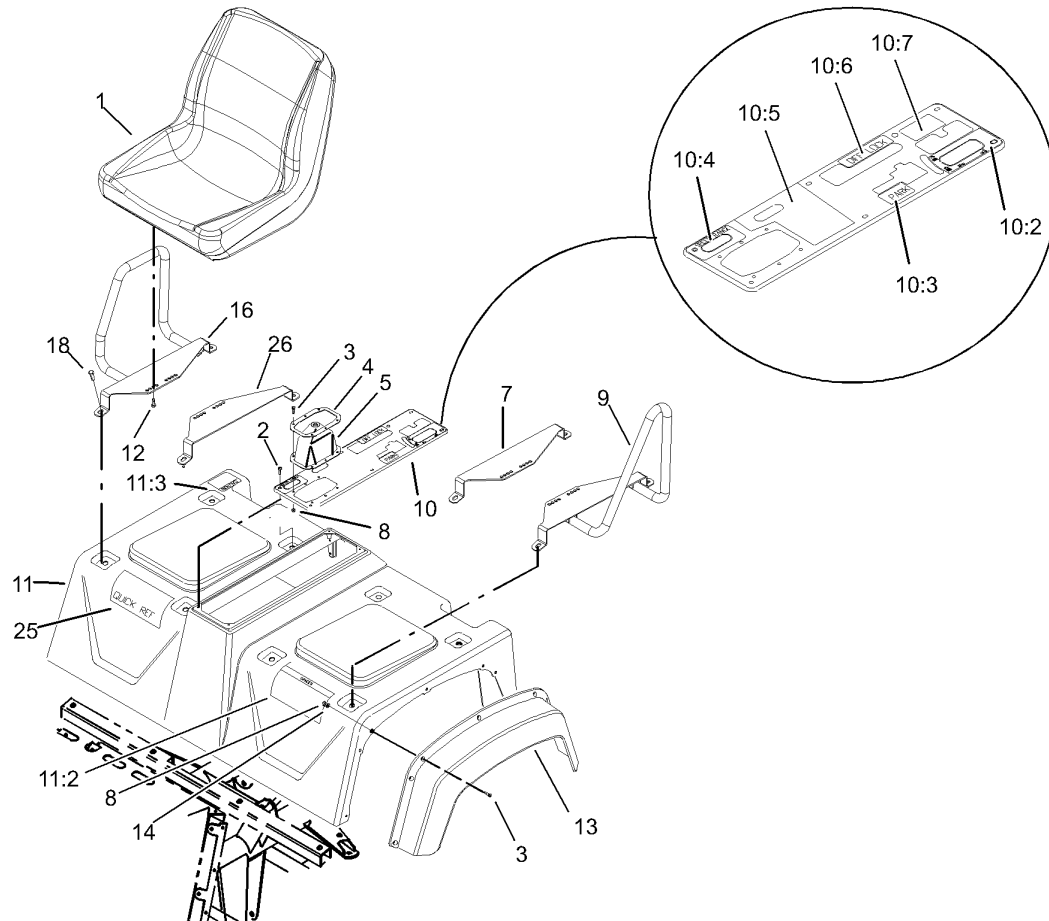
Ref	Part No.	Qty.	Description				
1	94-3820	1	Tube-Brake, Front				
2	87-7660	10	Clamp-Tube				
3	3296-42	5	Nut-Lock, NI				
4	3256-22	6	Washer-Flat				
5	93-7123	2	Front Brake Hose ASM				
6	87-3580	2	Clip-Retainer				
7	93-7085	1	Front Brake Tube ASM				
8	322-2	1	Screw-HH				
9	87-3560	1	Tee				
10	94-3819	1	Tube-Brake, Rear				
11	87-3570	4	Union				
12	94-3842	1	Rear Brake Tube ASM				
13	93-7082	1	LH Front Brake Tube ASM				
14	32128-20	1	Nut-HF				
15	93-7081	1	RH Front Brake Tube ASM				
16	321-9	4	Screw-HH				
17	321-4	1	Screw-HH				
18	2412-89	1	Clamp				
19	32128-33	1	Nut-HF				
20	94-3814	1	Tube-Brake, Front				
21	94-3815	1	Tube-Brake, Rear				
22	321-9	1	Screw-HH				



Clutch Linkage Assembly

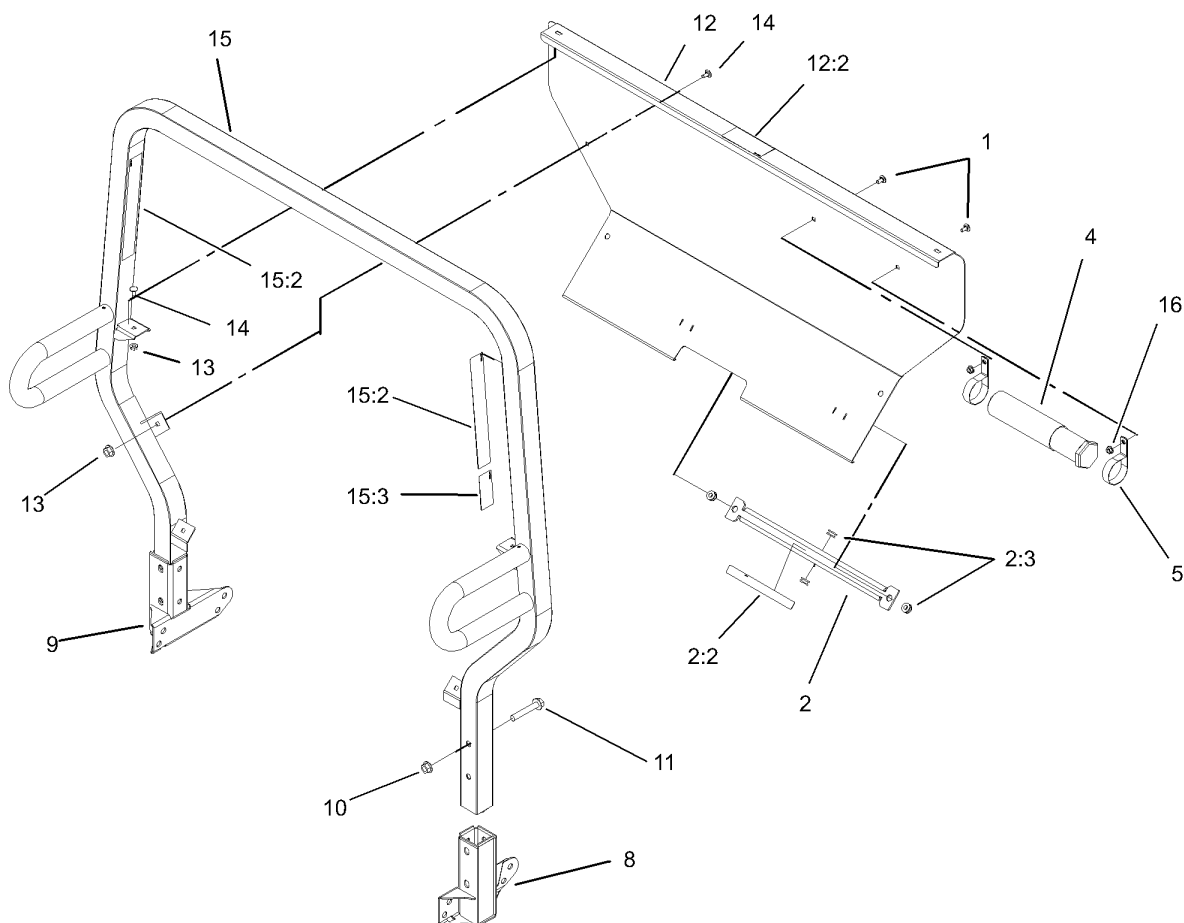
Ref	Part No.	Qty.	Description
1	33114-020	4	Screw-HH
2	2411-33	1	Balljoint-RH (W/Grommet)
3	3296-4	1	Nut-Lock
4	105-1702	1	Release Shaft ASM
5	87-1920	2	Seal-Oil
6	87-3770	2	Bushing-Housing, Bell
7	104-9249	1	Housing-Bell
8	3256-26	3	Washer-Flat
9	3215-2	6	Screw-HH
10	87-1910	4	Pin-Dowel
11	87-5360	1	Paddle-Clutch, Switch
12	3296-29	1	Nut-Lock, NI
14	87-5350	1	Bracket-Clutch, Switch
15	87-5490	1	Switch-Clutch
15:1	3218-20	2	Nut-Jam
16	302-5	1	Fitting-Grease
17	33114-040	9	Screw-HH
18	32121-7	1	Pin-Roll, Slotted
19	87-5300	1	Fork-Clutch
20	32121-24	2	Pin-Spring
21	87-5320	1	Release-Guide
22	87-2100	1	Bearing-Out, Throw
23	42-9850	12	Washer-Lock, Spring
24	33114-025	3	Screw-HH

Ref	Part No.	Qty.	Description
25	240-5	1	Grommet
26	106-2523	1	Bracket-Clutch
27	87-8460	1	Bumper-Rubber
28	283-75	1	Pin-Clevis
29	106-2414	1	Cable-Clutch
30	3272-10	1	Pin-Cotter
31	256-156	2	Bushing-Flange
32	99-1199-03	1	Clutch Pedal ASM
33	32120-47	2	Ring-Retaining, External
34	32128-33	1	Nut-HF
35	2412-89	1	Clamp
36	321-4	1	Screw-HH
37	99-1202	1	Rod-End
38	87-6410	3	Bracket-Harness



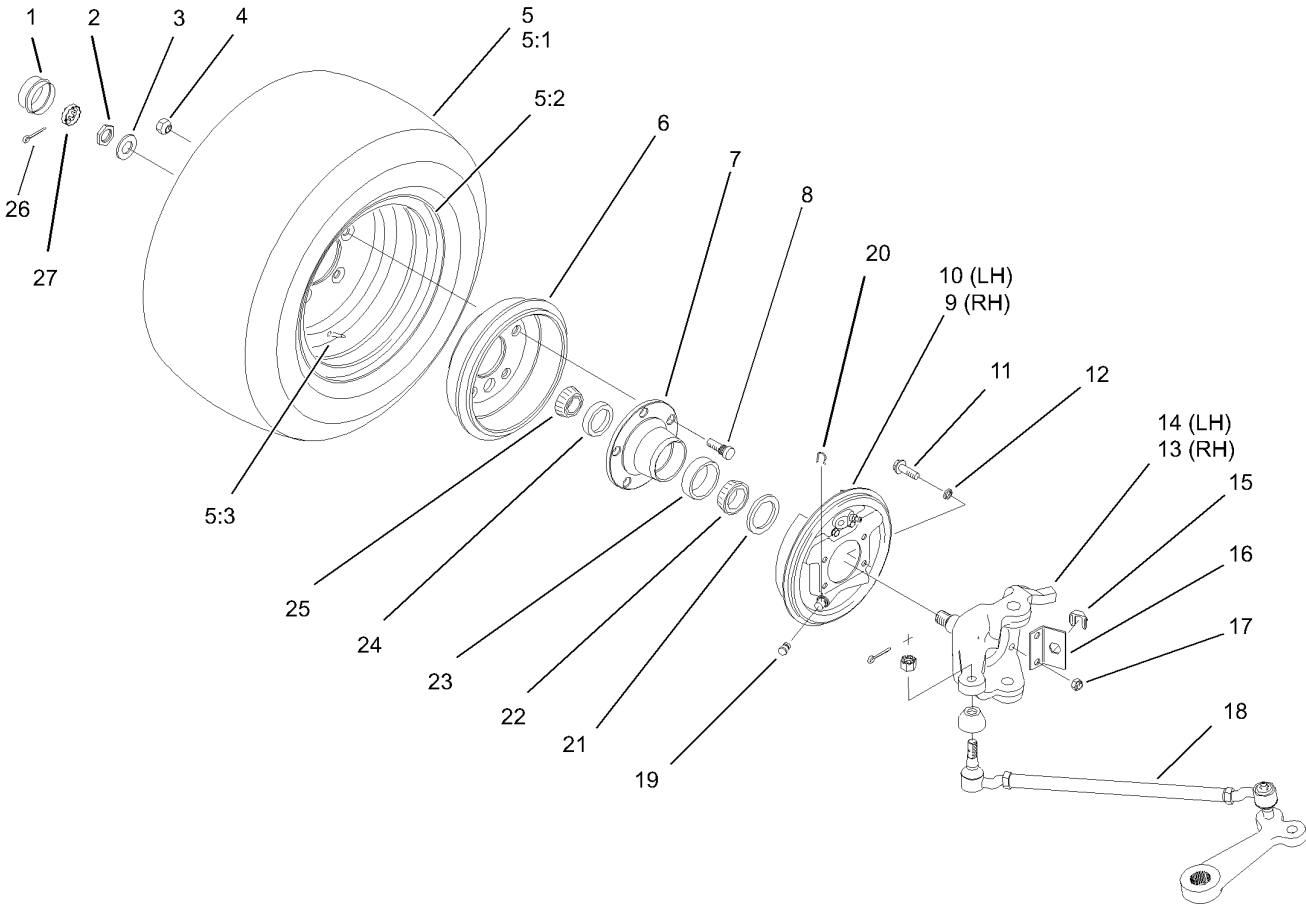
Shroud and Seat Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	99-7281	2	Seat	26	105-1703-03	1	Mount-Seat, LH
2	32144-52	6	Screw-PPH				
3	3250-13	20	Screw-PPH				
4	87-3760-03	1	Plate-Boot, Shift				
5	87-8620	1	Shift Boot ASM				
7	105-1704-03	1	Strap-Seat Pad, RH				
8	3296-2	20	Nut-Lock				
9	105-1710	1	LH Seat Strap ASM				
10	105-4244	1	Console Cover ASM				
10:2	93-9444	1	Decal-Hydraulic Pump				
10:3	93-9443	1	Decal-Parking Brake				
10:4	93-9857	1	Decal-Axle Range				
10:5	93-9861	1	Decal-PTO				
10:6	93-9430	1	Decal-Differential Block				
10:7	93-9866	1	Decal-Remote Hydraulics				
11	105-4245	1	2Wd Front Shroud ASM				
11:2	93-9860	1	Decal-Danger				
11:3	93-9448	1	Decal-Fuel				
12	33114-016	8	Screw-HH				
13	87-9480	2	Fender-Front				
14	3256-61	14	Washer-Flat				
16	105-1706	1	RH Seat Strap ASM				
18	3234-17	8	Screw-HHF				
25	106-6730	1	Decal-Quick Ref, Workman				



Roll-Over-Protection-System Assembly

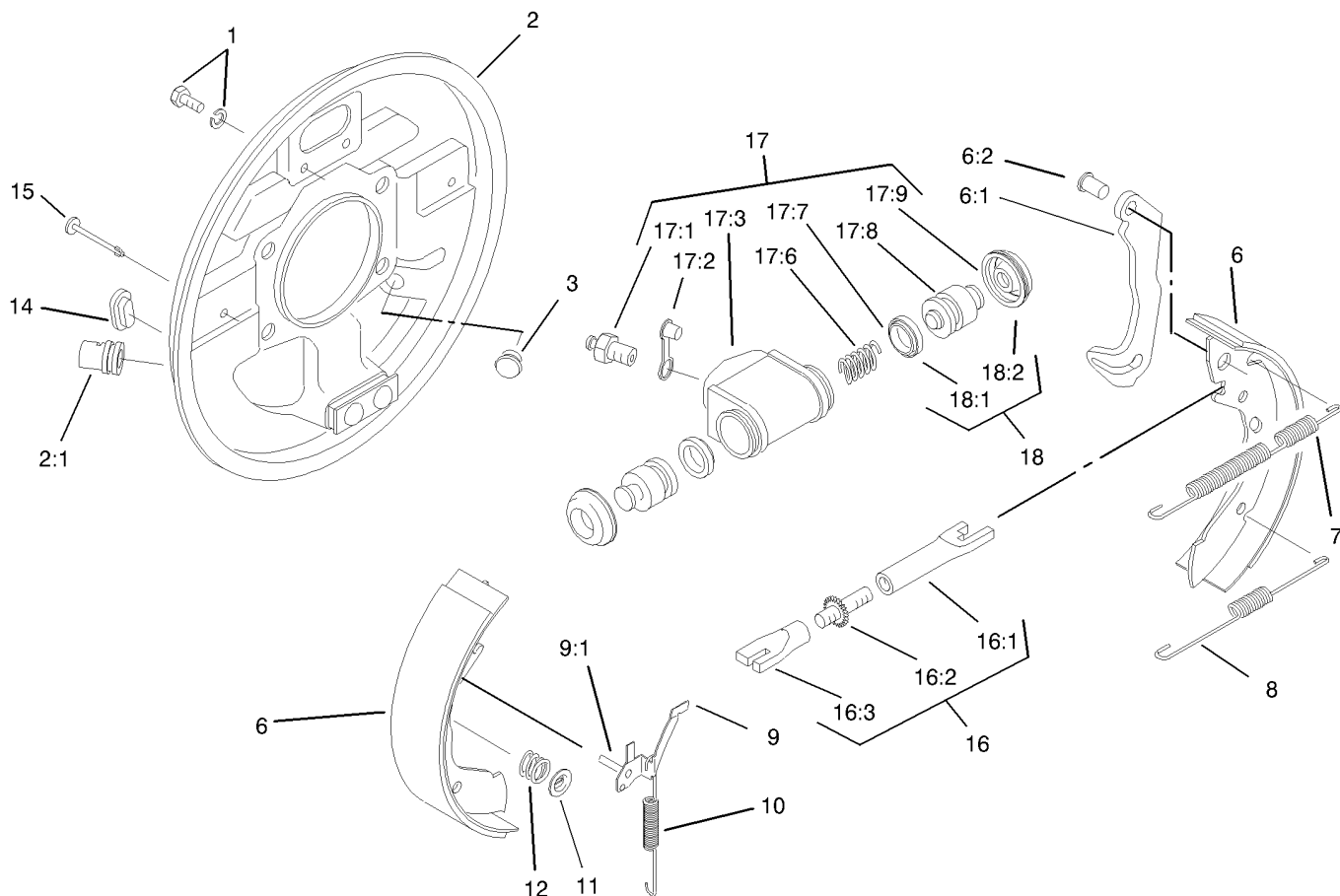
Ref	Part No.	Qty.	Description				
1	3230-18	2	Screw-CARR				
2	105-7960	1	Bed Support ASM				
2:2	93-9852	1	Decal-Warning				
2:3	92-5972	4	Grommet-Rubber				
4	74-0720	1	Tube-Manual				
5	2412-133	2	R-Clamp				
8	87-6950-03	1	LH Receiver ASM				
9	87-6960-03	1	RH Receiver ASM				
10	32128-23	4	Nut-HF				
11	3234-40	4	Screw-HF				
12	105-4237	1	ROPS Cover ASM				
12:2	105-4215	1	Decal-Caution				
13	32128-20	6	Nut-HF				
14	3230-18	6	Screw-CARR				
15	105-4221	1	ROPS ASM				
15:2	105-4214	2	Decal-ROPS				
15:3	93-9850	1	Decal-Roll Over				
16	32128-20	2	Nut-HF				



Front Wheel Assembly

Ref	Part No.	Qty.	Description
1	241-119	2	Cap-Dust
2	3220-7	2	Nut-Jam
3	93-0309	2	Washer-Tab
4	23-7270	10	Nut-Wheel
5		2	Tire And Wheel ASM
5:1	94-5261	1	Tire-Front
5:2	87-5720	1	Front Rim ASM
5:3	232-27	1	Stem-Valve
6	87-0270	2	Drum-Brake
7	87-5560	2	Hub-Front
8	87-8730	10	Stud
9	87-3010	1	RH Brake ASM
10	87-3020	1	LH Brake ASM
11	323-8	8	Screw-HH
12	3253-21	8	Washer-Lock
13	87-9430-03	1	Spindle-Sp Mask, RH
14	87-9440-03	1	Spindle-Sp Mask, LH
15	87-3580	2	Clip-Retainer
16	87-2820	2	Bracket-Spindle, Brake Hose
17	3296-39	8	Nut-Lock, NI
18		2	Rod-Tie
19	87-3450	2	Plug-Plate, Brake (Front)
20	87-3310	2	Clip-Cable, Brake
21	87-3590	2	Seal-Bearing

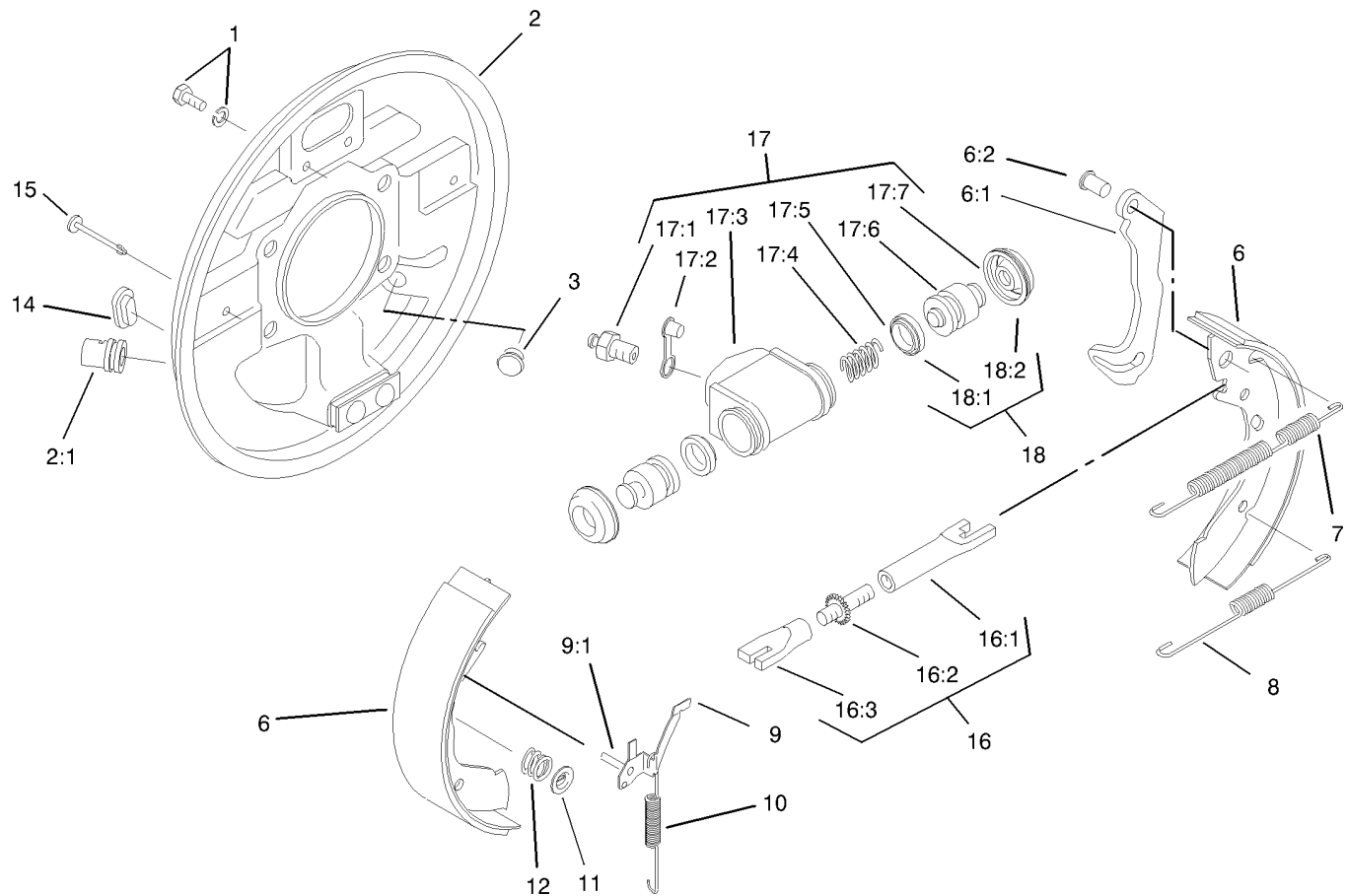
Ref	Part No.	Qty.	Description
22	254-106	2	Cone-Bearing, Tapered
23	254-107	2	Cup-Bearing, Tapered
24	254-72	2	Bearing-Cup, Tapered
25	254-94	2	Bearing-Cone, Tapered
26	3272-12	2	Pin-Cotter
27	93-0307	2	Nut-Lock, Retainer



RH Front Brake Assembly No. 87-3010

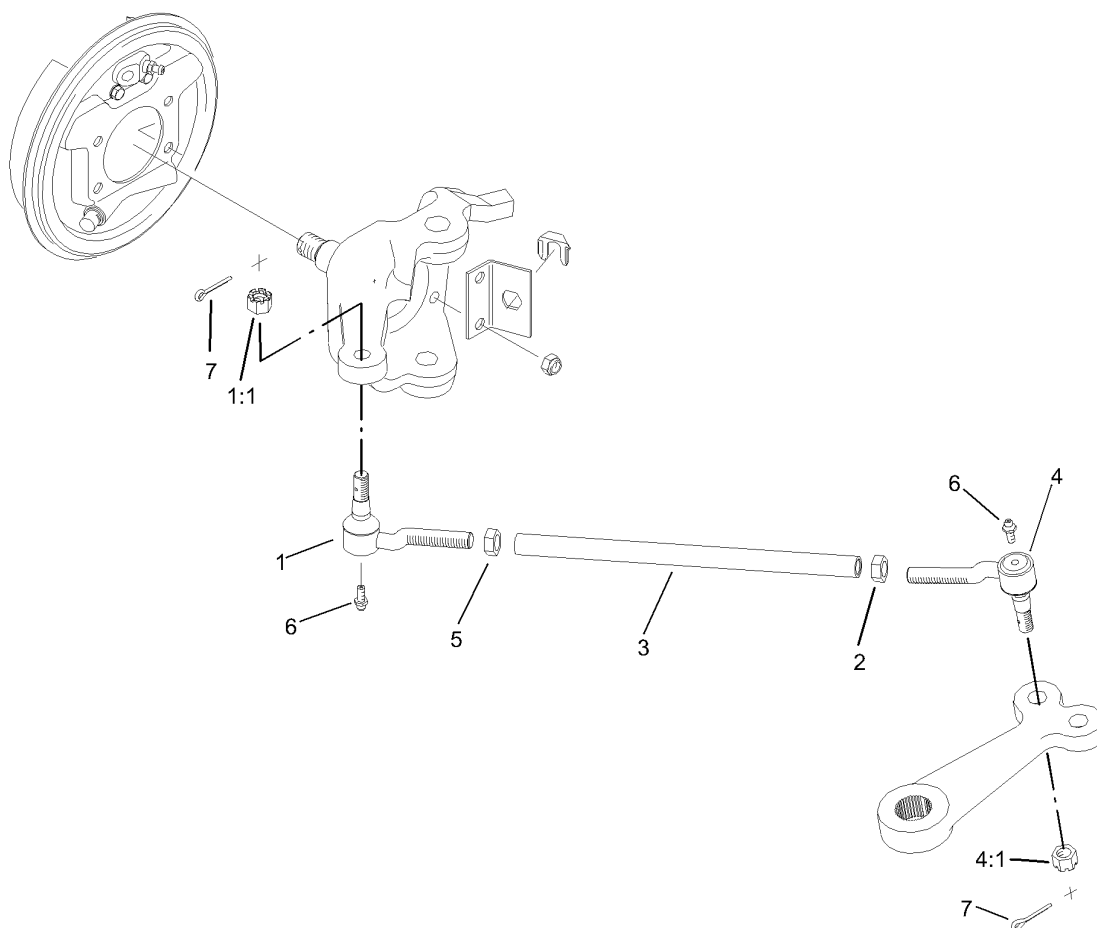
Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set
2	92-4116	1	RH Backplate ASM
●2:1		1	Guide-Pipe
3	92-4125	1	Plug
6	92-4120	1	Kit-Shoe, Lined
●6:1		1	Lever-Operating
●6:2		1	Pin
7	92-4127	1	Spring-Shoe Ret, Upper RH
8	92-4128	1	Spring-Shoe Ret, Lower
9	92-4124	1	RH Pawl Lever ASM
●9:1		1	Pin-Pawl
10	92-4130	1	Spring-Adjustor, RH
11	92-4131	2	Washer-Hold Down, Shoe
12	92-4132	2	Spring-Hold Down, Shoe
14	92-4134	1	Plug-Inspection
15	92-4133	2	Pin-Hold Down, Shoe
16	92-4122	1	RH Adjustor ASM
●16:1		1	Pushrod-Female
●16:2		1	Bolt-Adjuster
●16:3		1	Sleeve-Adjuster
17	92-4118	1	Wheel Cylinder ASM
17:1	92-4113	1	Screw-Bleed
17:2	92-4114	1	Cap-Screw, Bleed
●17:3		1	Body

Ref	Part No.	Qty.	Description
●17:6		1	Spring
●17:7		2	Seal-L- Type
●17:8		2	Piston
●17:9		2	Cover-Dust
18	92-4119	1	Seal Kit
●18:1		2	Seal-L- Type
●18:2		2	Cover-Dust



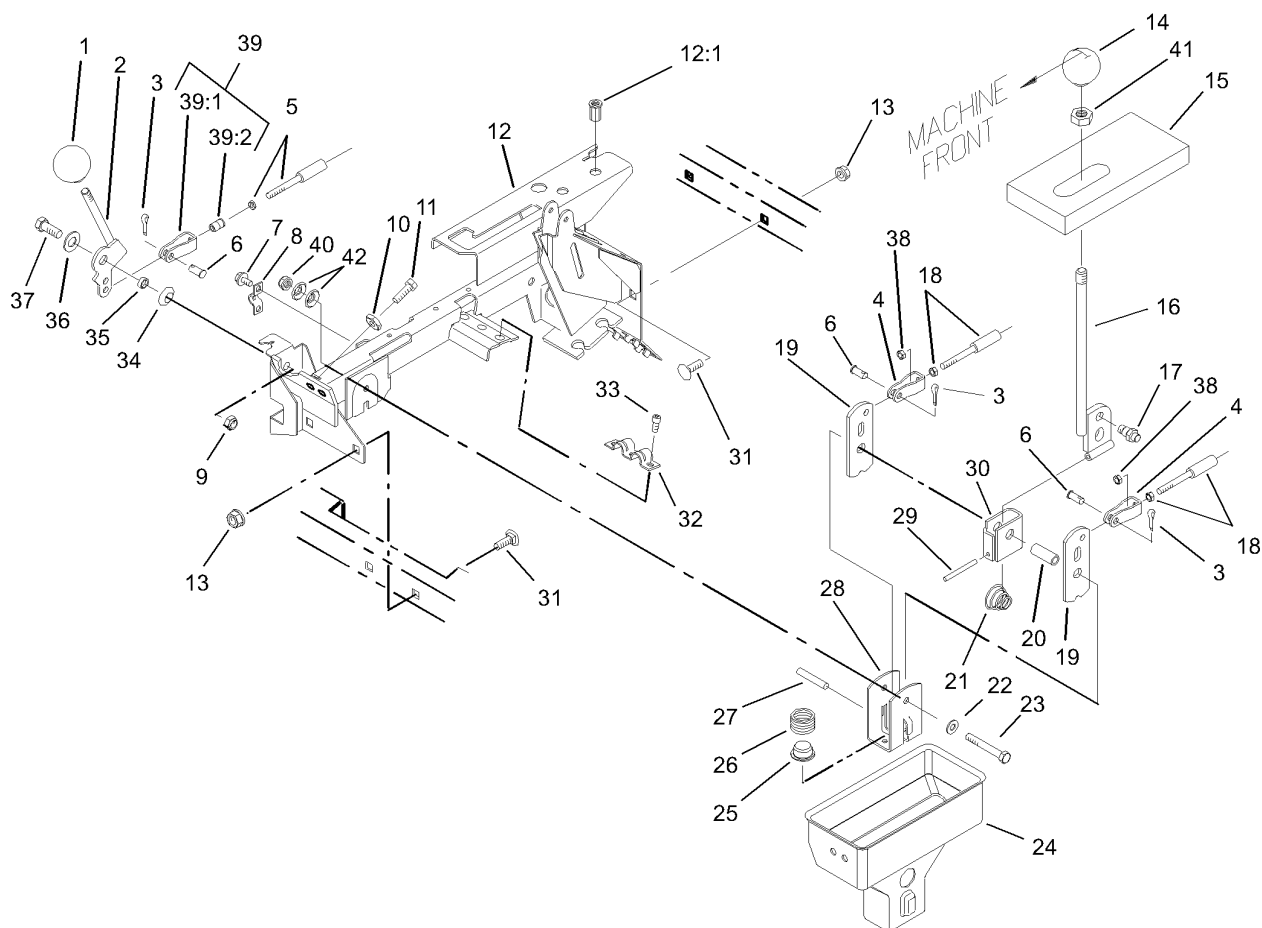
LH Front Brake Assembly No. 87-3020

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set	17:4		1	Spring
2	92-4115	1	LH Backplate ASM	17:5		2	Seal-L- Type
2:1		1	Guide-Pipe	17:6		2	Piston
3	92-4125	1	Plug	17:7		2	Cover-Dust
6	92-4120	1	Kit-Shoe, Lined	18	92-4119	1	Seal Kit
6:1		1	Lever-Operating	18:1		2	Seal-L- Type
6:2		1	Pin	18:2		2	Cover-Dust
7	92-4126	1	Spring-Shoe Ret, Upper LH				
8	92-4128	1	Spring-Shoe Ret, Lower				
9	92-4123	1	LH Pawl Lever ASM				
9:1		1	Pin-Pawl				
10	92-4129	1	Spring-Adjustor, LH				
11	92-4131	2	Washer-Hold Down, Shoe				
12	92-4132	2	Spring-Hold Down, Shoe				
14	92-4134	1	Plug-Inspection				
15	92-4133	2	Pin-Hold Down, Shoe				
16	92-4121	1	LH Adjustor ASM				
16:1		1	Pushrod-Female				
16:2		1	Bolt-Adjuster				
16:3		1	Sleeve-Adjuster				
17	92-4117	1	Wheel Cylinder ASM				
17:1	92-4113	1	Screw-Bleed				
17:2	92-4114	1	Cap-Screw, Bleed				
17:3		1	Body				



Tie Rod Assembly

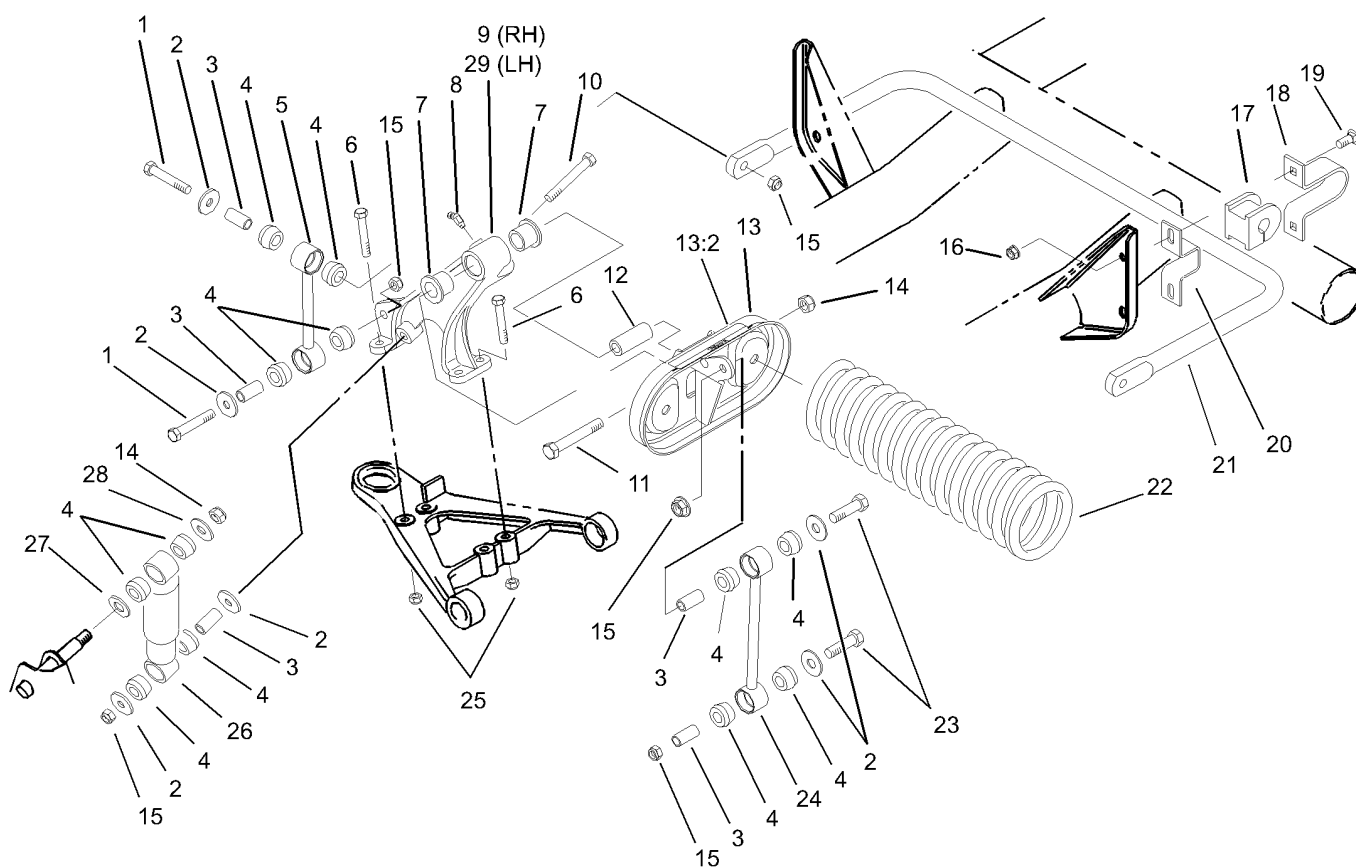
Ref	Part No.	Qty.	Description				
1	94-3807	1	Tie Rod End (RH)				
1:1	32136-3	1	Nut-SHH				
2	3218-21	1	Nut-Jam				
3	87-2410-03	1	Tie Rod-Steering				
4	94-3804	1	Tie Rod End-LH				
4:1	32136-3	1	Nut-SHH				
5	3220-11	1	Nut-Jam				
6	302-5	2	Fitting-Grease				
7	3272-12	2	Pin-Cotter				



Center Console Assembly

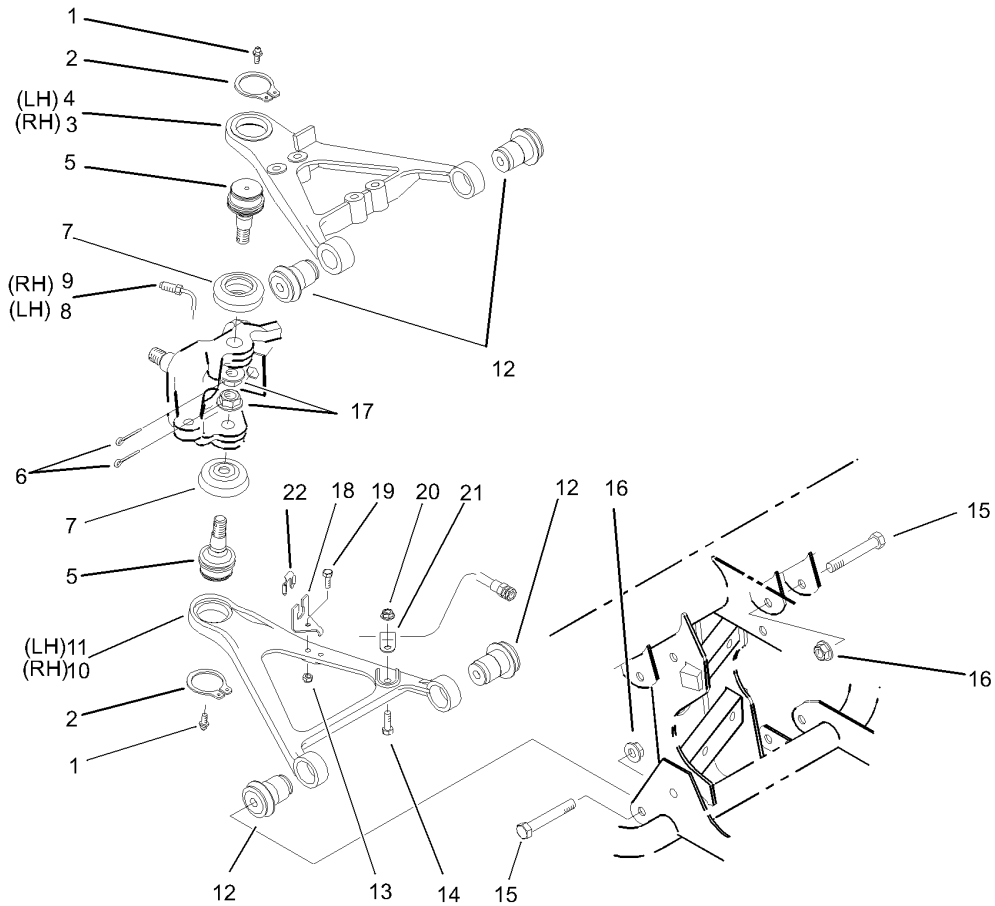
Ref	Part No.	Qty.	Description
1	233-37	1	Knob
2	87-4350	1	Hi/Lo Lever ASM
3	3272-6	3	Pin-Cotter
4	87-2310	2	Clevis-Cable
5	87-4420	1	Cable-Hi/Lo
6	283-62	3	Pin-Clevis
7	32144-4	2	Screw-HWH
8	87-4340	1	Clamp-Cable
9	3296-39	1	Nut-Lock, NI
10	3220-3	2	Nut-Hex, Jam
11	3211-8	2	Screw-HH
12	94-5202	1	Lever Support ASM
12:1	32148-7	2	Nut-Insert
13	3290-357	4	Nut-HHF, Whiz
14	87-6720	1	Knob-Shift
15	87-6570	1	Seal-Boot, Lower
16	87-2040	1	Shift Lever ASM
17	87-3650	1	Pin-Shift
18	87-4260	2	Cable-Selector, Gear
19	87-3540	2	Link-Shift
20	87-2520	1	Tube-Pivot
21	87-2900	1	Spring-Compression
22	87-8640	1	Washer-Flat
23	322-12	1	Screw-HH

Ref	Part No.	Qty.	Description
24	87-2260	1	Boot-Shift, Lower
25	87-3530	1	Button-Shifter
26	87-3660	1	Spring-Compression
27	3290-507	1	Pin-Dowel
28	87-3520	1	Clevis
29	32121-48	1	Pin-Spring
30	87-6040	1	Bracket-Shifter
31	3231-21	4	Screw-CARR
32	87-4960	1	Clamp-Cable
33	65-5220	3	Screw-Forming, Thread
34	3290-221	1	Washer-Spring
35	76-9100	1	Spacer-Speed, Reel
36	49-9150	1	Washer-Pivot
37	323-6	1	Screw-HH
38	3220-1	2	Nut-Jam
39	87-7160	1	Cable Clevis ASM
39:1	87-2310	1	Clevis-Cable
39:2	32148-15	1	Nut-Insert
40	3296-58	1	Nut-Lock, NI
41	3218-18	1	Nut-Jam
42	3290-456	2	Washer-Belleville



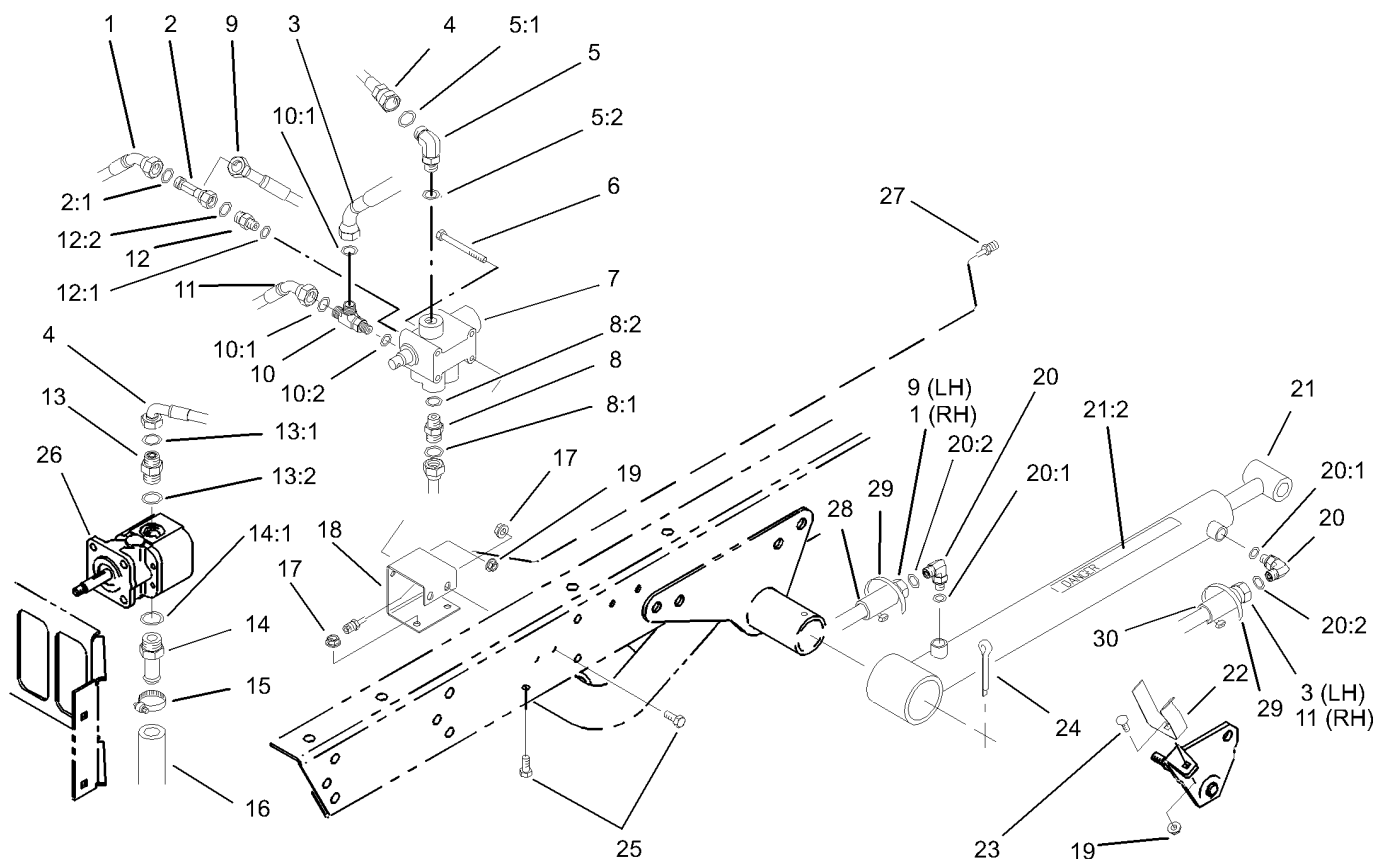
Front Suspension Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	324-10	4	Screw-HH	24	87-2480-03	2	Stabilizer Link ASM
2	87-5330	12	Washer	25	3296-39	8	Nut-Lock, NI
3	87-3600	10	Spacer-Absorber, Shock	26	87-3110	2	Absorber-Shock
4	87-3920	24	Bushing	27	3256-27	2	Washer-Flat
5	87-3860-03	2	Anti-Sway Bar Link ASM	28	3256-6	2	Washer-Flat
6	323-12	8	Screw-HH	29	87-0160-03	1	Tower-Control Arm, LH
7	33-3090	4	Bushing				
8	302-11	2	Fitting-Lube, 45 DEG				
9	87-0150-03	1	Tower-Control Arm, RH				
10	324-13	2	Screw-HH				
11	325-13	2	Screw-HH				
12	87-2500	2	Sleeve-Spring, Pivot				
13	105-7958	2	Spring Cradle ASM				
13:2	93-9879	1	Decal-Warning				
14	3296-23	4	Nut-Lock, NI				
15	3296-48	10	Nut-Lock, NI				
16	3290-357	4	Nut-HHF, Whiz				
17	87-3910	2	Bushing-Rubber				
18	87-4010-03	2	Clamp-Bar, Sway				
19	3231-25	4	Screw-CARR				
20	87-3890-03	2	Bracket-Bar, Sway				
21	87-3850-03	1	Bar-Sway, Anti				
22	105-4183-01	2	Spring-Compression				
23	324-9	4	Screw-HH				



Front Control Arm Assembly

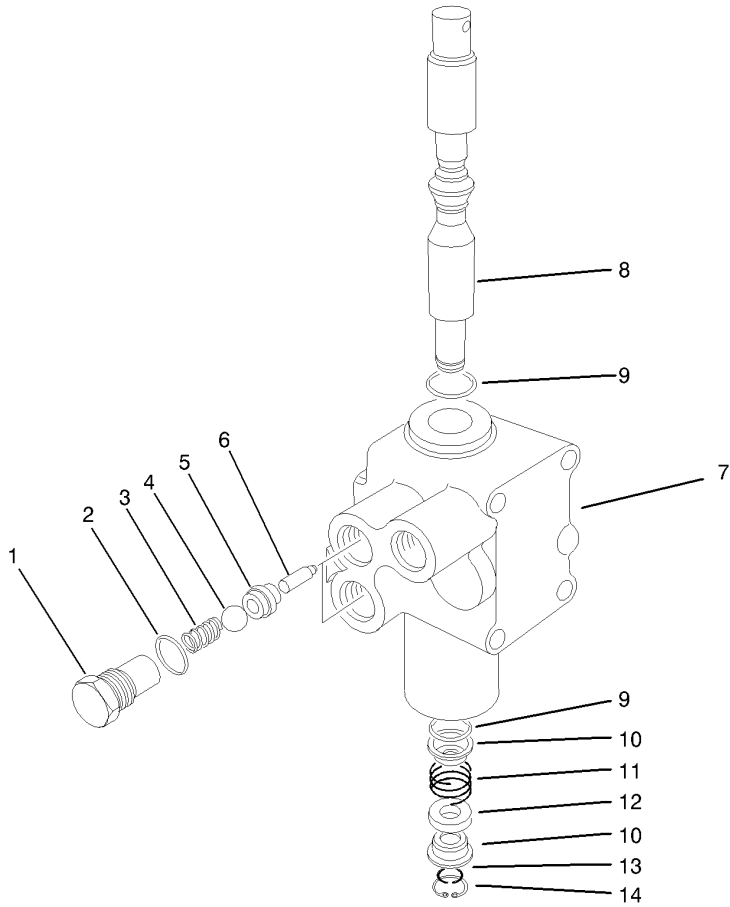
Ref	Part No.	Qty.	Description				
1	302-5	4	Fitting-Grease				
2	32151-104	4	Ring-Retaining, External				
3	93-7135-03	1	Arm-Control, Top (RH)				
4	93-7133-03	1	Arm-Control, Top (LH)				
5	87-1430	4	Joint-Ball				
6	3272-12	4	Pin-Cotter				
7	87-2420	4	Seal-Joint, Ball				
8	87-2790	1	LH Brake Tube ASM				
9	87-2800	1	RH Brake Tube ASM				
10	87-0210-03	1	Arm-Control, Lower (RH)				
11	87-0220-03	1	Arm-Control, Lower (LH)				
12	87-1450	8	Bushing-Flange				
13	3296-42	2	Nut-Lock, NI				
14	322-5	2	Screw-HH				
15	325-13	8	Screw-HH				
16	3296-23	8	Nut-Lock, NI				
17	32136-2	4	Nut-SHH				
18	87-2870	2	Bracket-Hose, Brake				
19	321-6	2	Screw-HH				
20	32128-20	2	Nut-HF				
21	2412-10	2	R-Clamp				
22	87-3580	2	Clip-Retainer				



Lift Valve and Cylinder Assembly

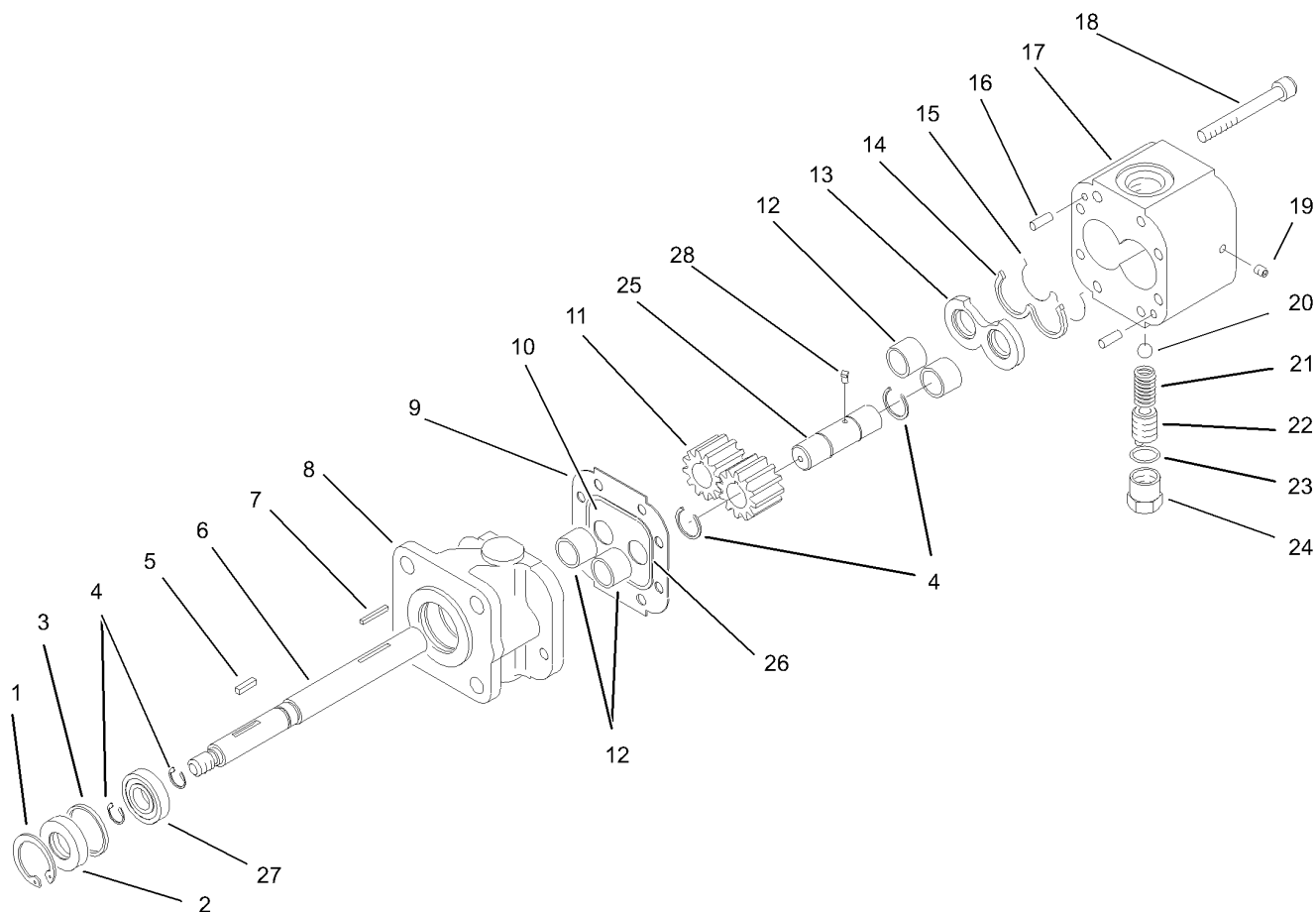
Ref	Part No.	Qty.	Description
1	87-4900	1	Hose ASM
2	340-151	1	Fitting
2:1	237-75	3	O-Ring
3	92-2697	1	Hose ASM
4	93-9552	1	Hose ASM
5	340-77	1	Fitting-HYD, 90 DEG
5:1	237-22	1	O-Ring
5:2	237-42	1	O-Ring
6	321-14	2	Screw-HH
7	43-1950-03	1	Valve-HYD
8	340-77	1	Fitting-HYD, 90 DEG
8:1	237-22	1	O-Ring
8:2	237-42	1	O-Ring
9	87-4880	1	Hose ASM
10	340-140	1	Adapter-Tee
10:1	237-21	2	O-Ring
10:2	237-78	1	O-Ring
11	87-4910	1	Hose ASM
12	340-92	1	Fitting-HYD, Straight
12:1	237-78	1	O-Ring
12:2	237-21	1	O-Ring
13	340-3	1	Adapter
13:1	237-22	1	O-Ring
13:2	237-79	1	O-Ring

Ref	Part No.	Qty.	Description
14	354-136	1	Fitting-HYD
14:1	237-80	1	O-Ring
15	2412-34	1	Clamp-Hose
16	87-3670	1	Hose-Suction
17	32128-20	4	Nut-HF
18	87-4520-03	1	Bracket-Dump Valve
19	32128-33	4	Nut-HF
20	340-132	4	Fitting-HYD, 90 DEG
20:1	237-78	1	O-Ring
20:2	237-21	1	O-Ring
21	105-7957	2	HYD Lift Cylinder ASM
21:2	93-9852	1	Decal-Warning
22	87-3720	2	Retainer-Cylinder
23	3229-1	2	Screw-CARR
24	3272-37	2	Pin-Cotter
25	322-3	4	Screw-HH
26	87-5700	1	Gear-HYD Pump
27	94-3844	1	LH Rear Brake Tube ASM
28	24-7922	1	Cover-Shaft, Drive
29	3290-378	6	Tie-Cable
30	24-7923	2	Cover-Shaft, Drive



Hydraulic Valve Assembly No. 43-1950-03

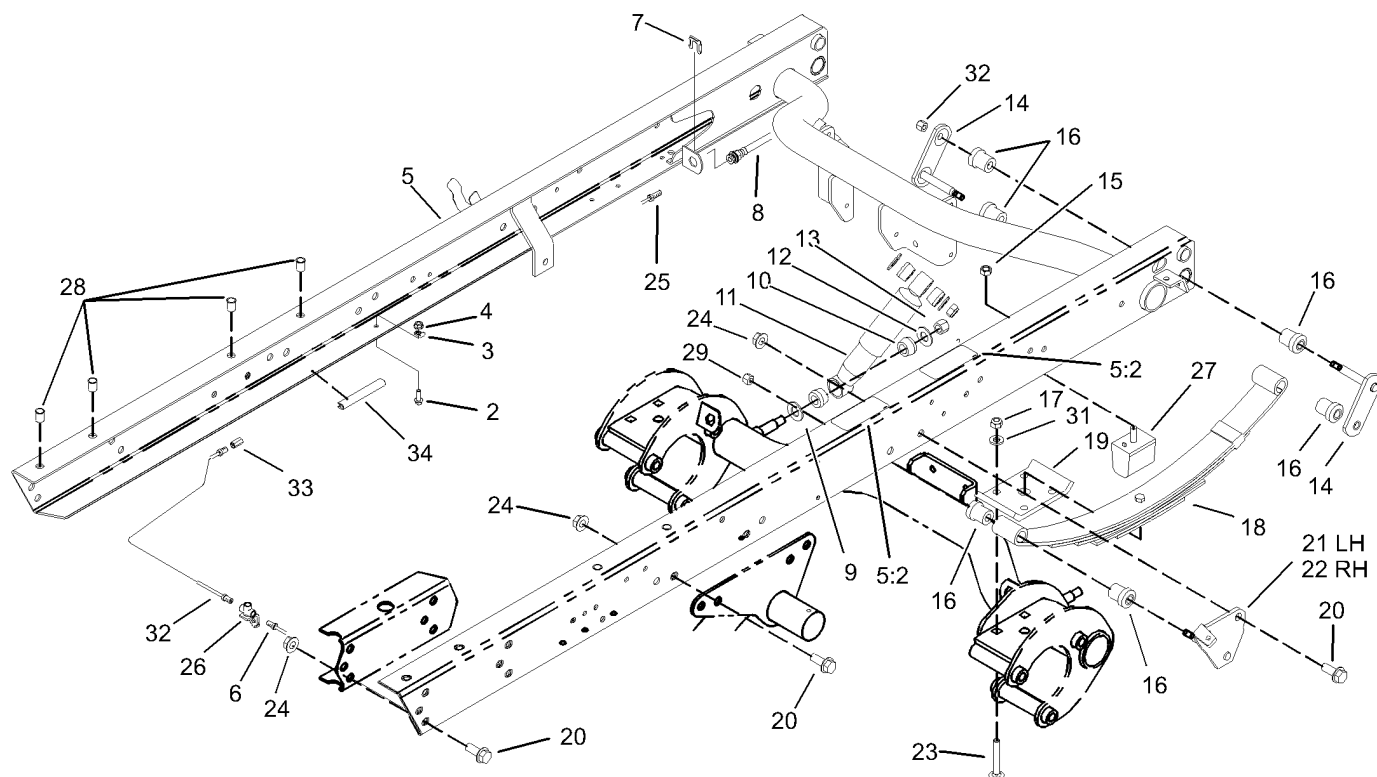
Ref	Part No.	Qty.	Description				
1	22-8330	2	Plug				
2	237-42	2	O-Ring				
3	22-8340	2	Spring				
4	22-8350	2	Ball				
5	22-8370	2	Seat-Valve				
6	22-8360	2	Pin				
7		1	Body				
8	22-8420	1	Spool				
9	22-8500	2	O-Ring				
10	22-8380	2	Retainer				
11	22-8410	1	Spring				
12	23-3030	1	Spacer				
13	22-8480	1	Ring-Snap				
14	22-8490	1	Ring-Snap				



Hydraulic Gear Pump Assembly No. 87-5700

Ref	Part No.	Qty.	Description
1	32151-41	1	Ring-Snap
2	92-2195	1	Seal-Oil
3	92-2186	1	Spacer
4	92-2178	4	Ring-Crescent
5	92-2179	1	Key-Square
6	92-2189	1	Shaft-Drive
7	92-2177	1	Pin-Shear
8	92-2188	1	Stator
9	92-2182	1	Plate-Seal
10	92-2183	1	Plate-Wear
11	92-2175	2	Gear
12	92-2192	4	Bearing
13	92-2181	1	Plate-Pressure
14	92-2197	1	Seal-Back Up, Pressure Plate
15	92-2196	1	Seal-Plate, Pressure
16	92-2176	2	Pin-Shear
17	92-2187	1	Housing-Gear, End
18	92-2173	4	Screw
19	92-2185	1	Plug
20	92-2193	1	Ball-Steel
21	92-2194	1	Spring
22	92-2174	1	Screw-Adjusting
23	92-2180	1	Gasket-Copper
24	92-2184	1	Cap-Hex, Relief Valve

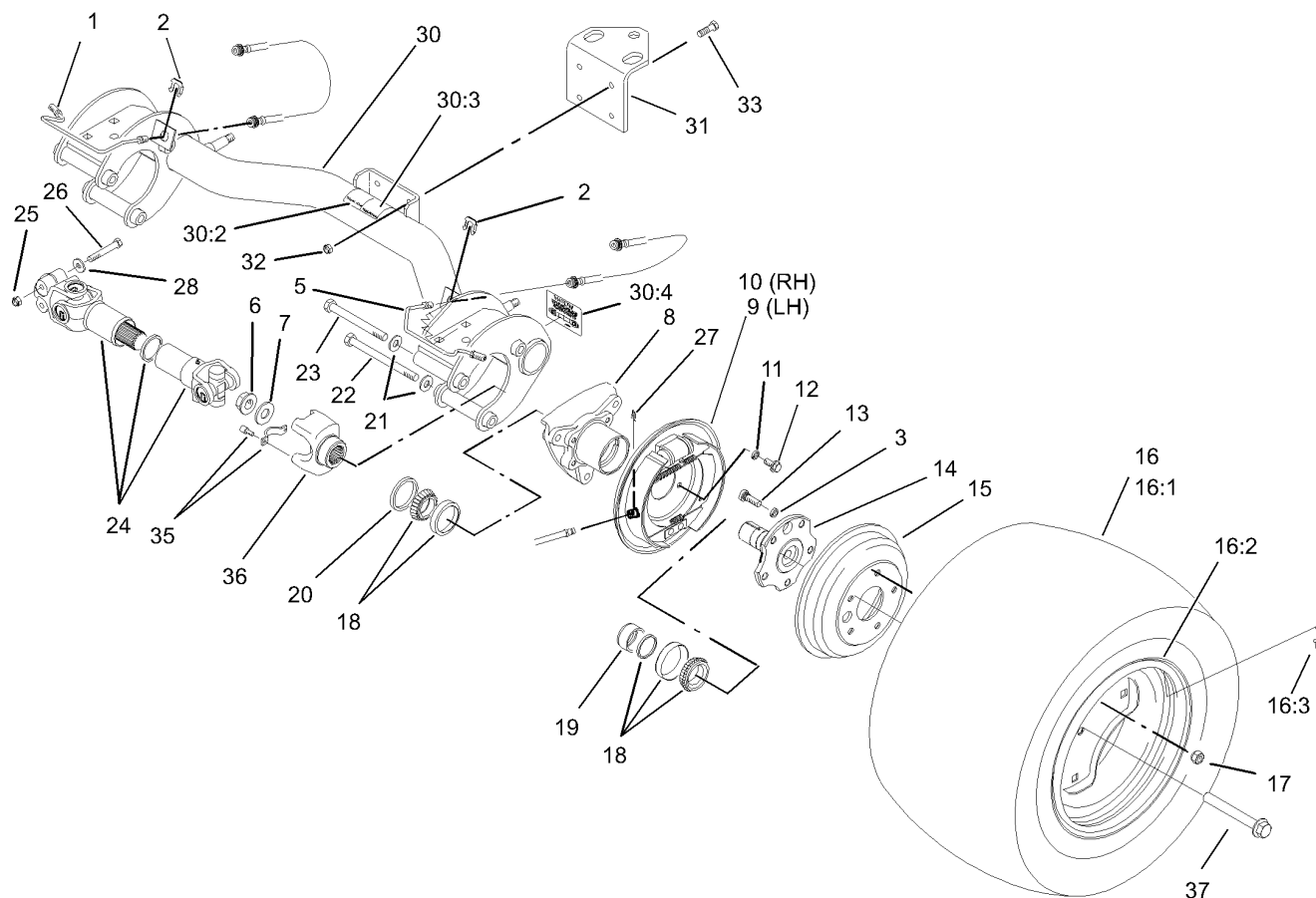
Ref	Part No.	Qty.	Description
25	92-2190	1	Shaft-Idler
26	92-2198	1	Seal-Plate, Wear
27	92-2191	1	Bearing-Ball
28	92-2199	1	Key-Ball



Rear Frame Assembly

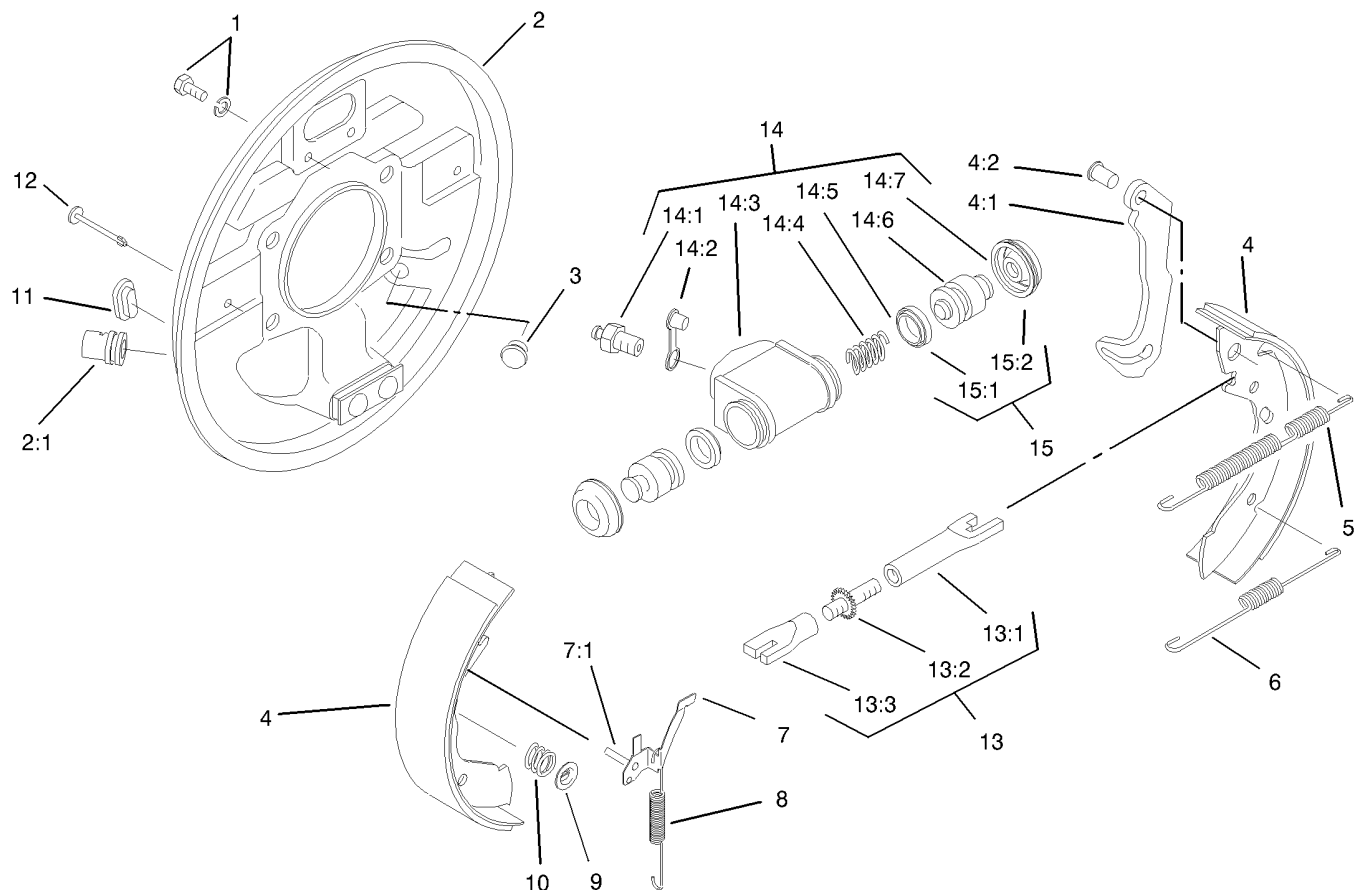
Ref	Part No.	Qty.	Description
2	3234-4	4	Screw-HHF
3	2412-149	4	Clamp-Hose
4	32128-33	4	Nut-HF
5	105-7959	1	Frame Channel ASM
5:2	93-8071	2	Decal-Surface, Hot
6	94-3843	1	LH Rear Brake Tube ASM
7	87-3580	2	Clip-Retainer
8	87-4100	2	Hose-Brake, Rear
9	3256-27	4	Washer-Flat
10	87-3920	8	Bushing
11	87-3110	2	Absorber-Shock
12	3256-6	4	Washer-Flat
13	3296-23	4	Nut-Lock, NI
14	87-3980	4	Shackle ASM
15	48-9520	2	Nut
16	87-4760	12	Bushing-Rubber
17	3296-76	8	Nut-Lock, NI
18	87-1490	2	Spring-Leaf, Rear
19	87-7470-03	2	Plate-Spring, Clamp
20	3234-38	24	Screw-HHF
21	87-3960	1	LH Spring Mount ASM
22	87-3940	1	RH Spring Mount ASM
23	3232-17	8	Screw-CARR
24	32128-23	24	Nut-HF

Ref	Part No.	Qty.	Description
25	94-3846	1	RH Rear Brake Tube ASM
26	87-3560	1	Tee
27	87-3470	2	Bumper-Axle, Rear
28	32148-9	8	Insert-Nut
29	3296-39	6	Nut-Lock, NI
31	87-7480	8	Washer
32	94-3845	1	RH Rear Brake Tube ASM
33	87-3570	2	Union
34	43-4300	1	Trim-Frame, Rear



Rear Axle Assembly

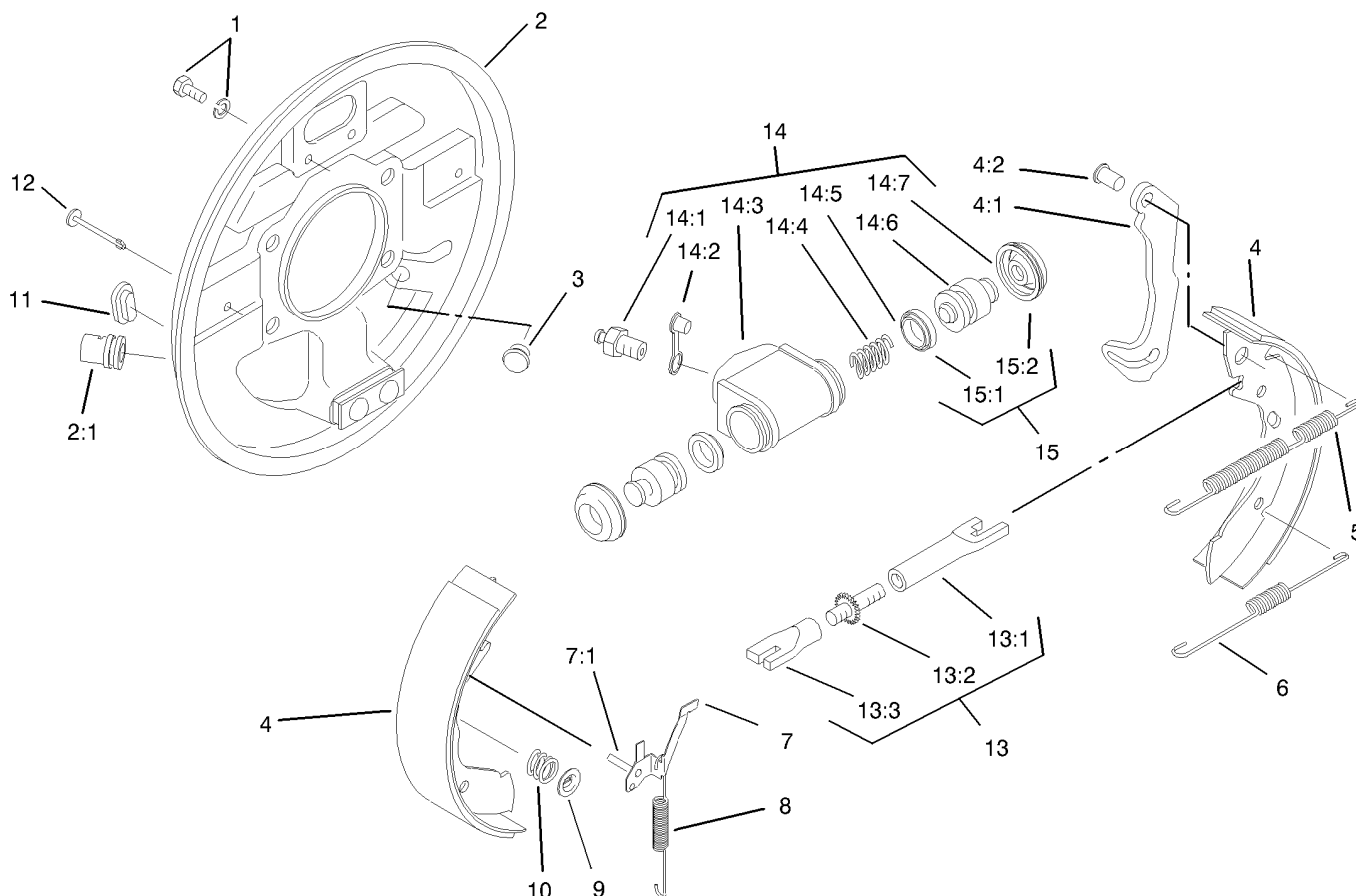
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	87-4090	1	RH Rear Brake Tube ASM	23	325-19	1	Screw-HH
2	87-3580	2	Clip-Retainer	24	98-2918	2	Driveshaft ASM
3	3253-6	10	Washer-Lock	25	32128-36	4	Nut-HF
5	87-4080	1	LH Rear Brake Tube ASM	26	98-2939	4	Screw-Cap
6	105-1764	2	Nut-Flange, Side Lock	27	87-3310	2	Clip-Cable, Brake
7	104-9216	2	Washer-Hardened	28	80-6990	4	Washer-Hardened
8	87-2240-03	2	Housing-Axle	30	105-7961	1	Rear Axle ASM
9	93-7126	1	LH Rear Brake ASM	30:2	93-9442	1	Decal-Atf
10	93-7125	1	RH Rear Brake ASM	30:3	93-9862	1	Decal-Danger
11	3253-21	8	Washer-Lock	30:4	93-9449	2	Decal-Driveshaft
12	323-6	8	Screw-HH	31	92-5951-03	1	Angle-Hitch
13	87-2080	10	Bolt-Hex, TAP	32	3296-39	4	Nut-Lock, NI
14	105-1717-03	2	Axle-Stub	33	323-7	4	Screw-HH
15	93-7128	2	Drum-Brake	35	92-4189	2	Strap Kit
16		2	Tire And Wheel ASM	35:2		1	Strap
16:1	105-1781	1	Tire	36	92-4190	2	Yoke
16:2	87-6750	1	Wheel	37	105-1763	2	Screw-HHF
16:3	232-27	1	Stem-Valve				
17	23-7270	10	Nut-Wheel				
18	87-1970	2	Bearing				
19	87-4060	2	Spacer-Bearing, Wheel				
20	87-3590	2	Seal-Bearing				
21	87-7270	6	Washer-Thrust				
22	325-20	5	Screw-HH				



LH Rear Brake Assembly No. 93-7126

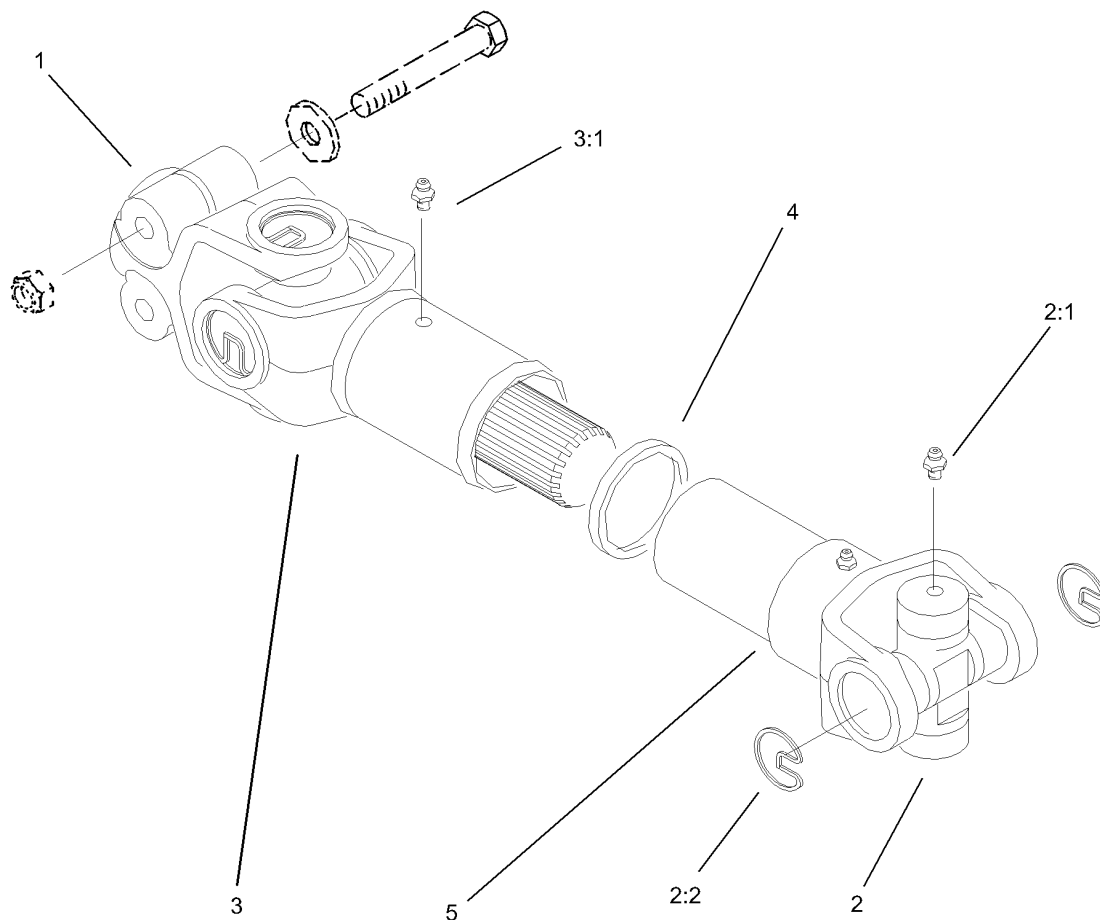
Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set
2	92-4136	1	LH Backplate ASM
❶2:1		1	Guide-Pipe
3	92-4146	1	Plunger ASM
4	92-4143	1	Lined Shoe Kit
❶4:1		1	Lever-Operating
❶4:2		1	Pin
5	92-4147	1	Spring-Return, Shoe (Upper, LH)
6	92-4149	1	Spring-Return, Shoe (Lower)
7	92-4123	1	LH Pawl Lever ASM
❶7:1		1	Pin-Pawl
8	92-4150	1	Spring-Adjuster, LH
9	92-4131	2	Washer-Hold Down, Shoe
10	92-4152	2	Spring-Hold Down, Shoe
11	92-4134	1	Plug-Inspection
12	92-4133	2	Pin-Hold Down, Shoe
13	92-4144	1	LH Adjuster ASM
❶13:1		1	Pushrod-Female
❶13:2		1	Bolt-Adjuster
❶13:3		1	Sleeve-Adjuster
14	92-4140	1	LH Wheel Cylinder ASM
14:1	92-4137	1	Screw-Bleed
14:2	92-4114	1	Cap-Screw, Bleed
❶14:3		1	Body

Ref	Part No.	Qty.	Description
❶14:4		1	Spring
❶14:5		2	Seal-L- Type
❶14:6		2	Piston
❶14:7		2	Cover-Dust
15	92-4142	1	Seal Kit
❶15:1		2	Seal-L- Type
❶15:2		2	Cover-Dust



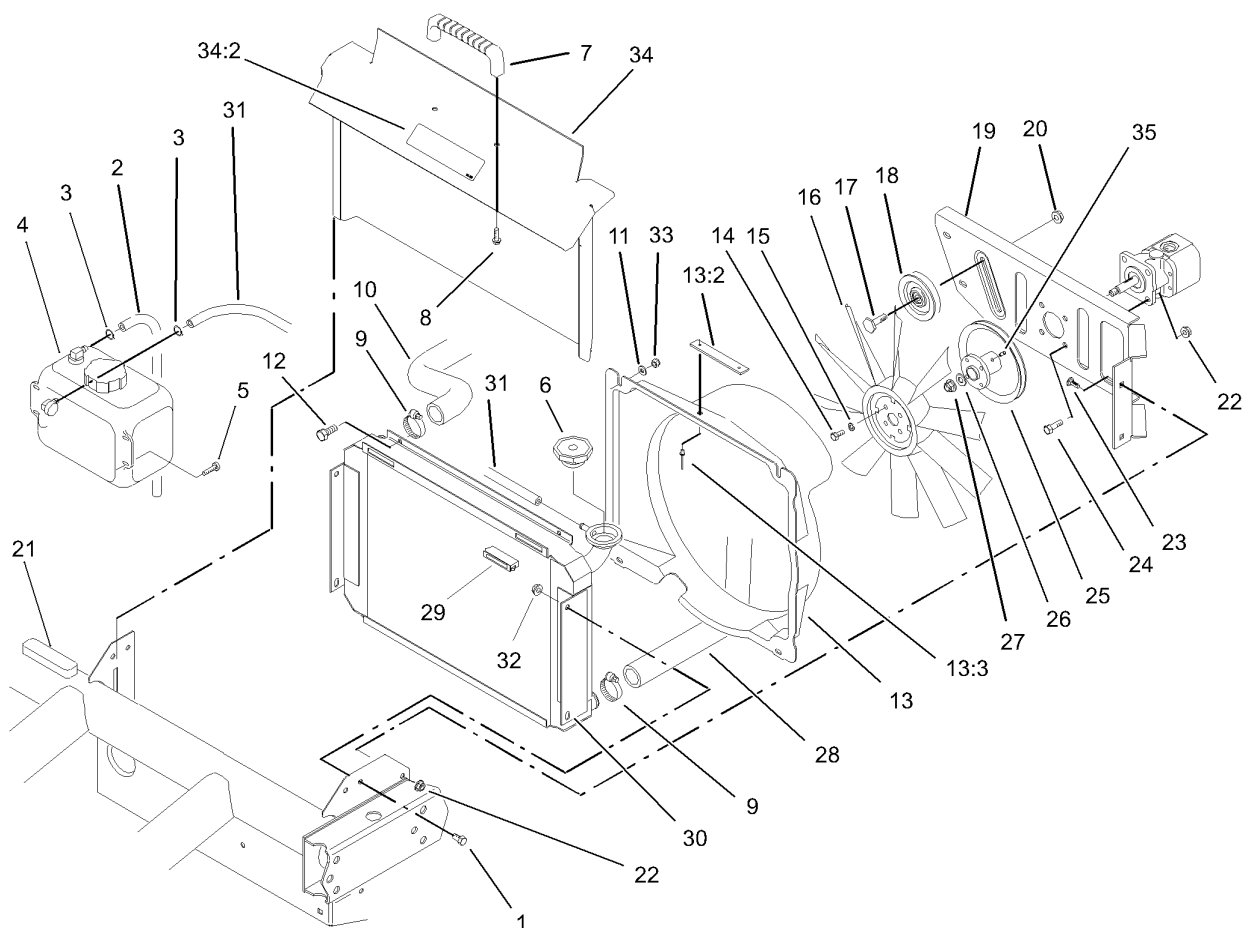
RH Rear Brake Assembly No. 93-7125

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-4135	2	Bolt-Set	14:4		1	Spring
2	92-4100	1	RH Backplate ASM	14:5		2	Seal-L- Type
12:1		1	Guide-Pipe	14:6		2	Piston
3	92-4146	1	Plunger ASM	14:7		2	Cover-Dust
4	92-4143	1	Lined Shoe Kit	15	92-4142	1	Seal Kit
14:1		1	Lever-Operating	15:1		2	Seal-L- Type
14:2		1	Pin	15:2		2	Cover-Dust
5	92-4148	1	Spring-Return, Shoe (Upper, RH)				
6	92-4149	1	Spring-Return, Shoe (Lower)				
7	92-4124	1	RH Pawl Lever ASM				
17:1		1	Pin-Pawl				
8	92-4151	1	Spring-Adjuster, RH				
9	92-4131	2	Washer-Hold Down, Shoe				
10	92-4152	2	Spring-Hold Down, Shoe				
11	92-4134	1	Plug-Inspection				
12	92-4133	2	Pin-Hold Down, Shoe				
13	92-4145	1	RH Adjustor ASM				
113:1		1	Pushrod-Female				
113:2		1	Bolt-Adjuster				
113:3		1	Sleeve-Adjuster				
14	92-4141	1	RH Wheel Cylinder ASM				
14:1	92-4137	1	Screw-Bleed				
14:2	92-4114	1	Cap-Screw, Bleed				
14:3		1	Body				



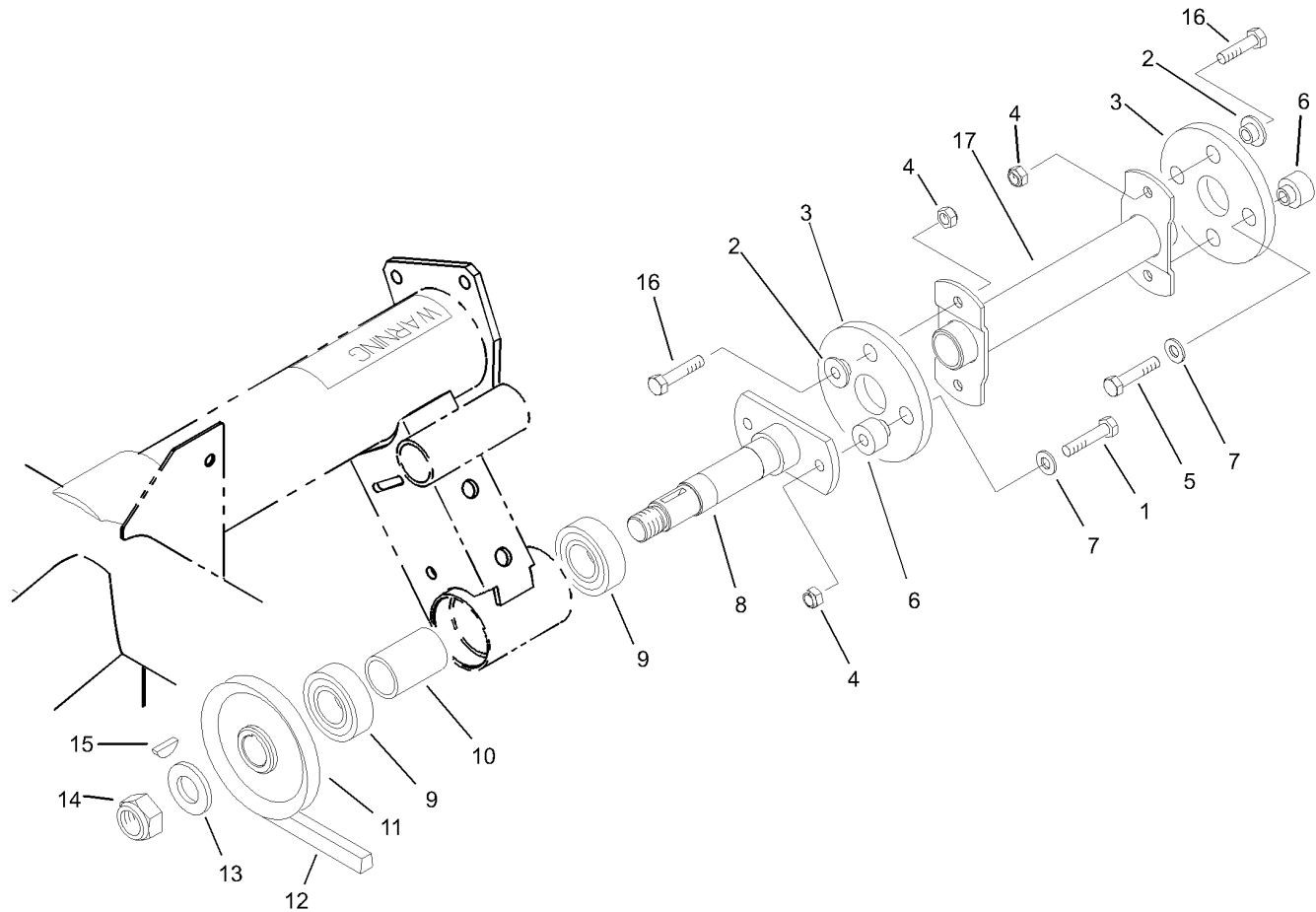
Driveshaft Assembly No. 98-2918

Ref	Part No.	Qty.	Description				
1	98-2940	1	Yoke				
2	92-4187	2	Cross And Bearing Kit				
2:1	302-58	2	Fitting-Straight				
2:2	92-4188	2	Ring-Snap				
3	92-4179	1	Yoke-Tube, Shaft And Seal				
3:1	302-5	1	Fitting-Grease				
4	92-4180	1	Seal				
5	92-4182	1	Yoke And Hub				



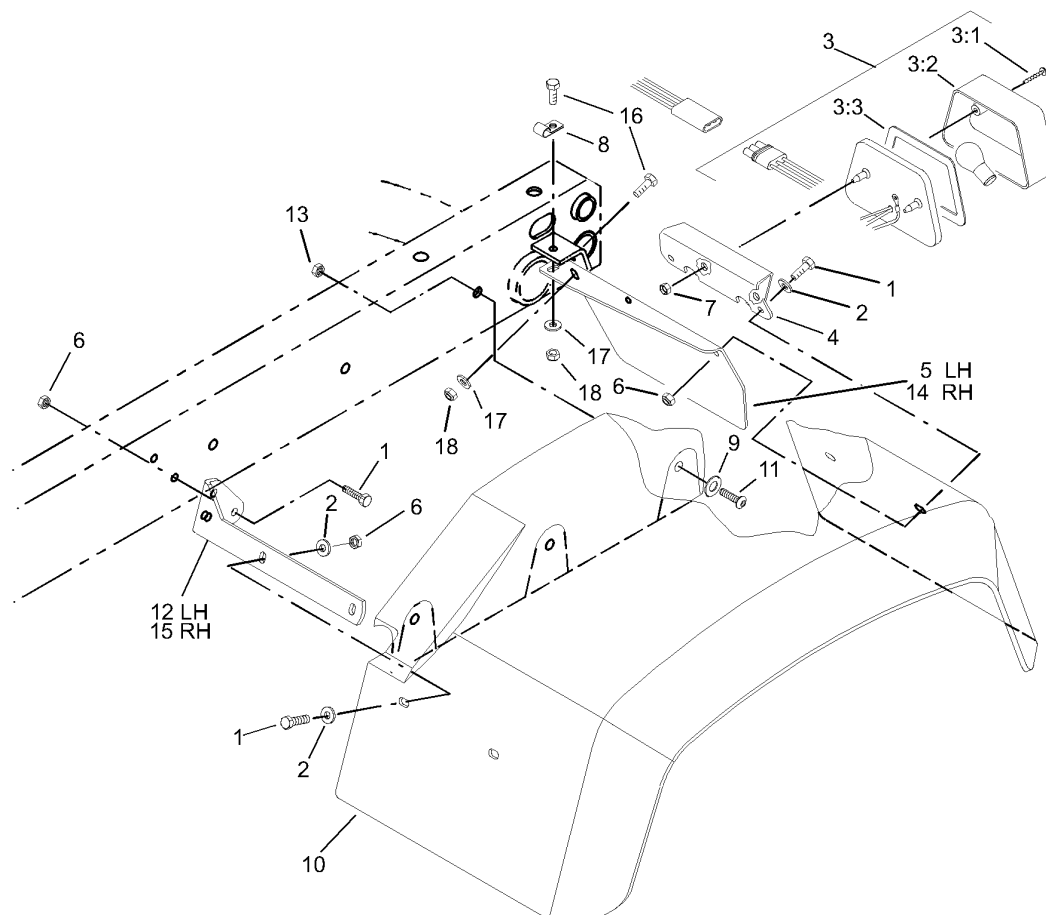
Radiator and Hydraulic Pump Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	322-2	4	Screw-HH	23	3230-23	4	Screw-CARR
2	71-3381	1	Hose-Fuel	24	322-5	4	Screw-HH
3	92-2379	2	Clamp-Hose	25	94-5237	1	Fan Hub ASM
4	87-3710	1	Reservoir-Coolant	26	3256-45	1	Washer-Flat
5	3250-20	4	Screw-PPH	27	3296-5	1	Nut-Lock
6	66-3240	1	Cap-Radiator	28	105-1725	1	Hose-Radiator, Lower
7	65-5100	1	Handle-Door	29	58-4250	2	Catch-Magnetic
8	46-8091	2	Screw-HWH	30	93-7051	1	Radiator
9	2412-34	2	Clamp-Hose	31	71-3383	1	Hose-Fuel
10	105-1724	1	Hose-Radiator, Upper	32	32128-20	4	Nut-HF
11	3256-22	4	Washer-Flat	33	3296-42	4	Nut-Lock, NI
12	321-4	4	Screw-HH	34	105-4223	1	Radiator Cover ASM
13	105-7956	1	Fan Shroud ASM	34:2	93-9447	1	Decal-Caution
13:2	98-9335	1	Plate-Warning, Fan	35	3245-31	1	Screw-HSH
13:3	3290-271	2	Rivet-Pop				
14	321-3	4	Screw-HH				
15	3253-3	4	Washer-Lock				
16	84-1880	1	Fan				
17	32141-86	1	Screw-Leveler				
18	63-8140	1	Pulley-Idler				
19	93-7088-03	1	Plate-Mount, Pump				
20	3290-357	1	Nut-HHF, Whiz				
21	87-9810	1	Foam-Overflow, Tank				
22	3296-29	8	Nut-Lock, NI				



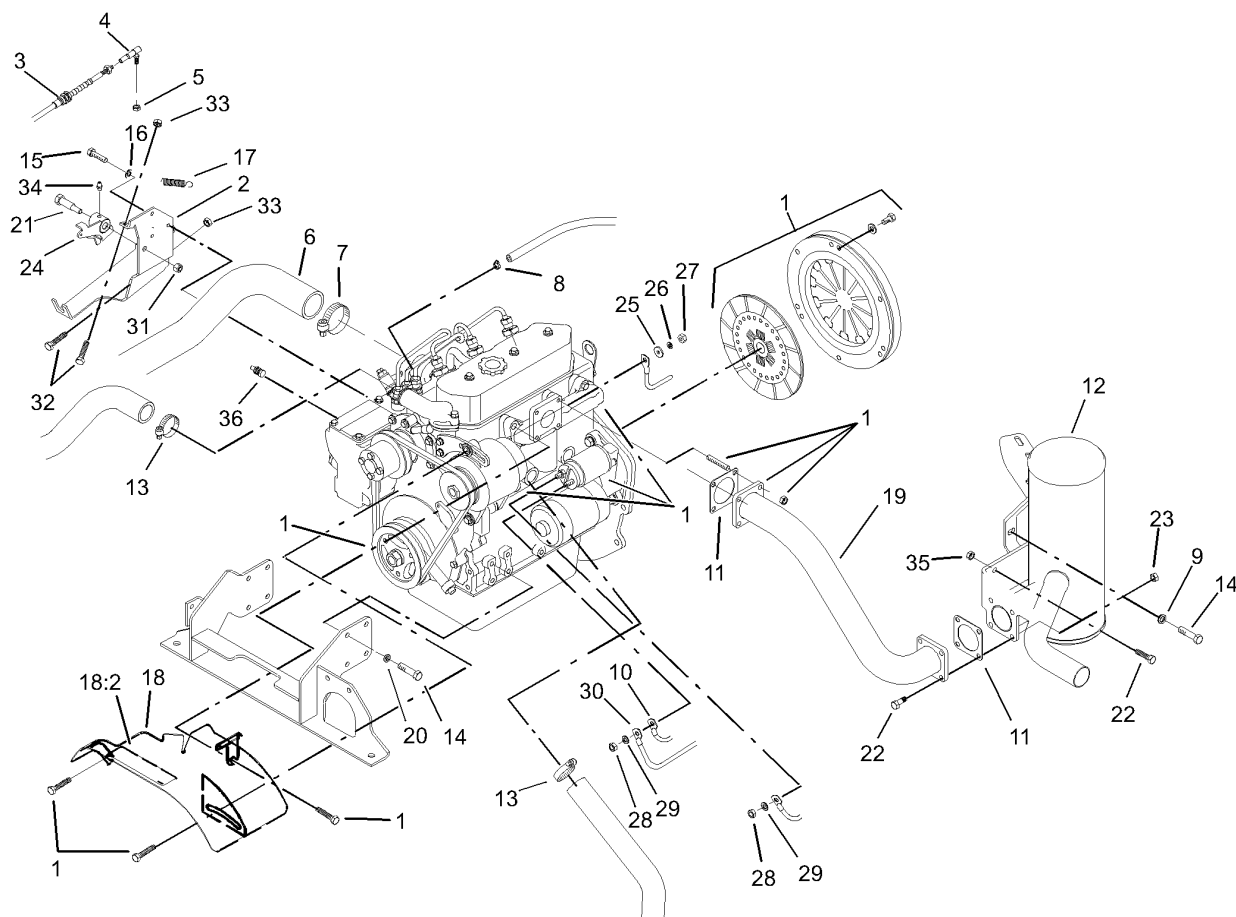
Fan and Hydraulic Pump Drive Assembly

Ref	Part No.	Qty.	Description				
1	33114-040	2	Screw-HH				
2	27-6600	4	Spacer-Coupling				
3	44-2230	2	Coupling-Rubber				
4	33024-00	6	Nut-Lock				
5	48-7740	2	Screw				
6	27-6590	4	Spacer-Coupling, Rubber				
7	3256-3	4	Washer-Flat				
8	87-2720-03	1	Shaft-Mask				
9	251-82	2	Bearing-Ball				
10	87-2750	1	Spacer-Bearing				
11	87-3370-03	1	Pulley And Hub-Mask				
12	93-7140	1	V-Belt-Pump				
13	3256-28	1	Washer-Flat				
14	3296-15	1	Nut-Lock, NI				
15	3257-7	1	Key-Woodruff				
16	33114-025	4	Screw-HH				
17	87-4440-03	1	Driveshaft ASM				



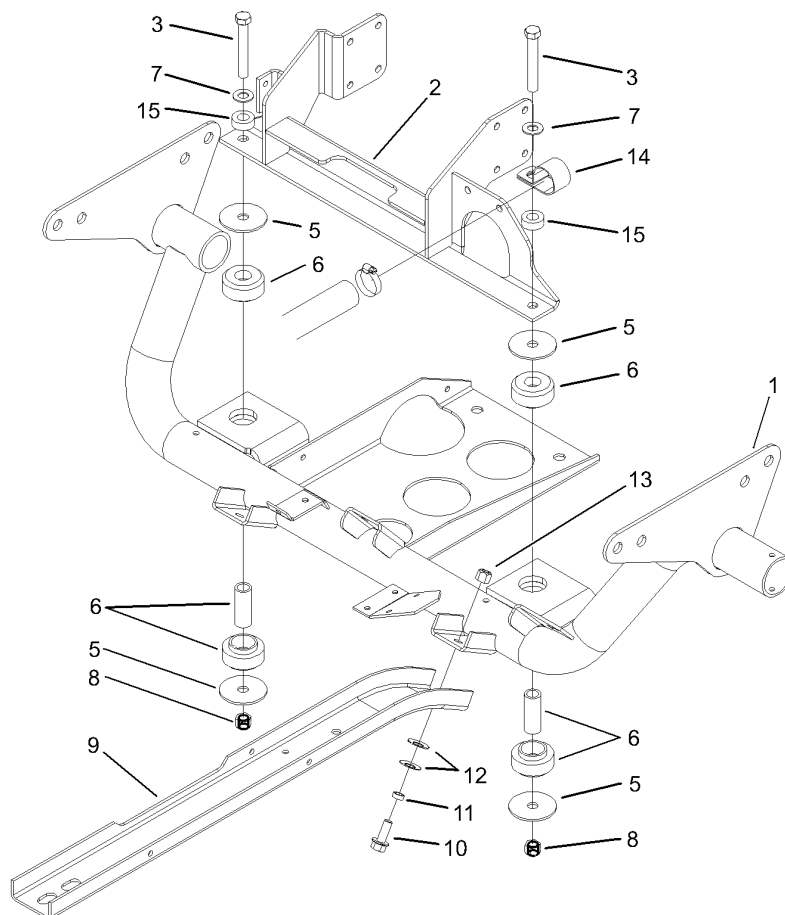
Tail Light and Fender Assembly

Ref	Part No.	Qty.	Description				
1	321-6	12	Screw-HH				
2	3256-22	12	Washer-Flat				
3	87-2110	1	Light-Tail / Brake				
3:1	32144-93	4	Screw-PPHTF				
3:2	87-6300	2	Lens-Light, Tail				
3:3	87-6310	2	Gasket-Light, Tail				
4	87-5770-03	1	Bracket-Light, Tail				
5	93-8943-03	1	Bracket-Fender, LH Rear				
6	3296-42	12	Nut-Lock, NI				
7	3290-506	2	Palnut				
8	2412-93	1	Clamp-R				
9	3256-24	6	Washer-Flat				
10	87-6660	2	Fender-Rear, 24 Inch				
11	3274-94	6	Screw-HSBH				
12	93-8941-03	1	Bracket-Fender, Front LH				
13	3296-39	6	Nut-Lock, NI				
14	93-8944-03	1	Bracket-Fender, Rear RH				
15	93-8942-03	1	Bracket-Fender, Front RH				
16	322-5	4	Screw-HH				
17	3256-23	4	Washer-Flat				
18	3296-29	4	Nut-Lock, NI				



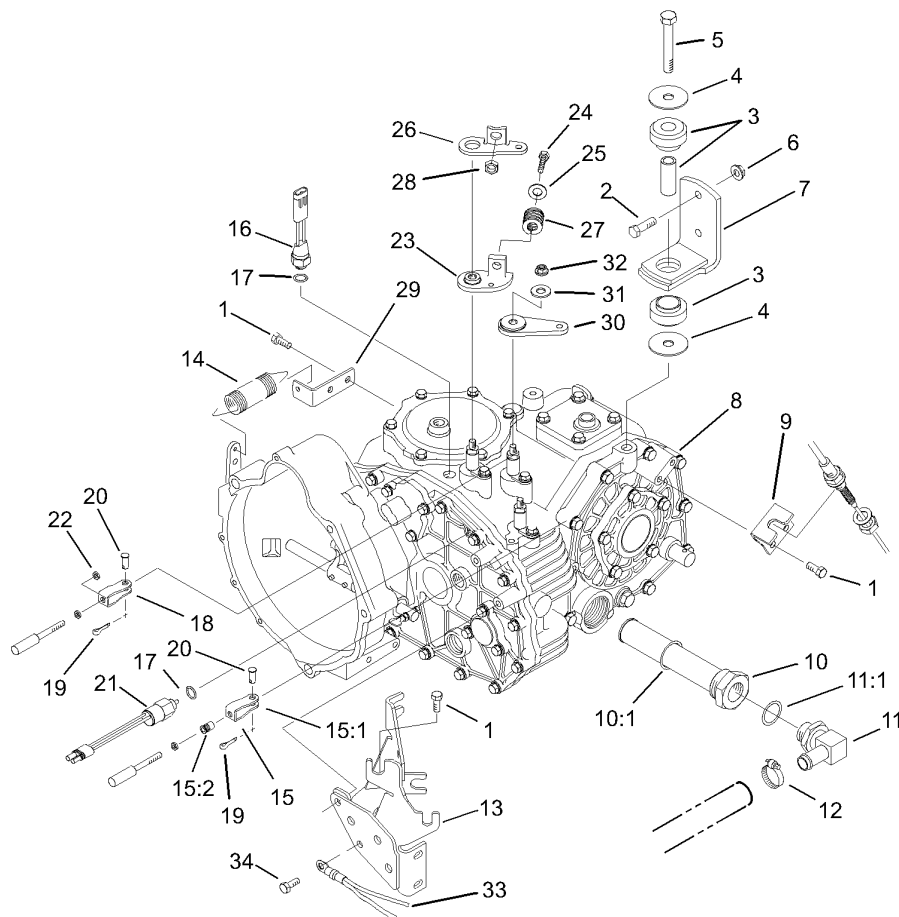
Engine Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-9218	1	Engine ASM	24	104-9246-03	1	Plate-Throttle
2	104-9244-03	1	Bracket-Throttle	25	3256-2	1	Washer-Flat
3	105-1788	1	Cable-Accelerator	26	43-5920	1	Washer-Lock, Spring
4	18-1720	1	Governor Ball Joint ASM	27	48-7880	1	Nut-Hex
5	3296-3	1	Nut-Lock	28	33014-00	2	Nut-Hex
6	105-1700	1	Hose-Air Intake, Gas	29	3254-2	2	Washer-Lock, Internal
7	2412-92	1	Clamp-Hose	30	87-3070	1	Cable-Battery, Positive
8	2412-108	2	Clamp-Worm	31	3296-29	1	Nut-Lock, NI
9	87-8640	1	Washer-Flat	32	321-8	2	Screw-HH
10	99-3441	1	Harness-Wire, Fusible Link	33	3218-1	2	Nut-Jam
11	105-4209	2	Gasket-Muffler	34	302-5	1	Fitting-Grease
12	105-1778	1	Muffler-Exhaust	35	32128-20	2	Nut-HF
13	2412-34	2	Clamp-Hose	36	94-3457	1	Sender-Temperature
14	33114-020	9	Screw-HH				
15	33103-016	3	Screw-HHF				
16	3253-3	3	Washer-Lock				
17	87-4020	1	Spring-Extension				
18	105-7995	1	Engine Cover ASM				
18:2	93-7814	1	Decal-Danger				
19	105-4186	1	Exhaust Tube ASM				
20	3253-4	8	Washer-Lock				
21	7-0030	1	Bolt-Shoulder				
22	322-5	6	Screw-HH				
23	32128-25	4	Nut-HF				



Engine Support Assembly

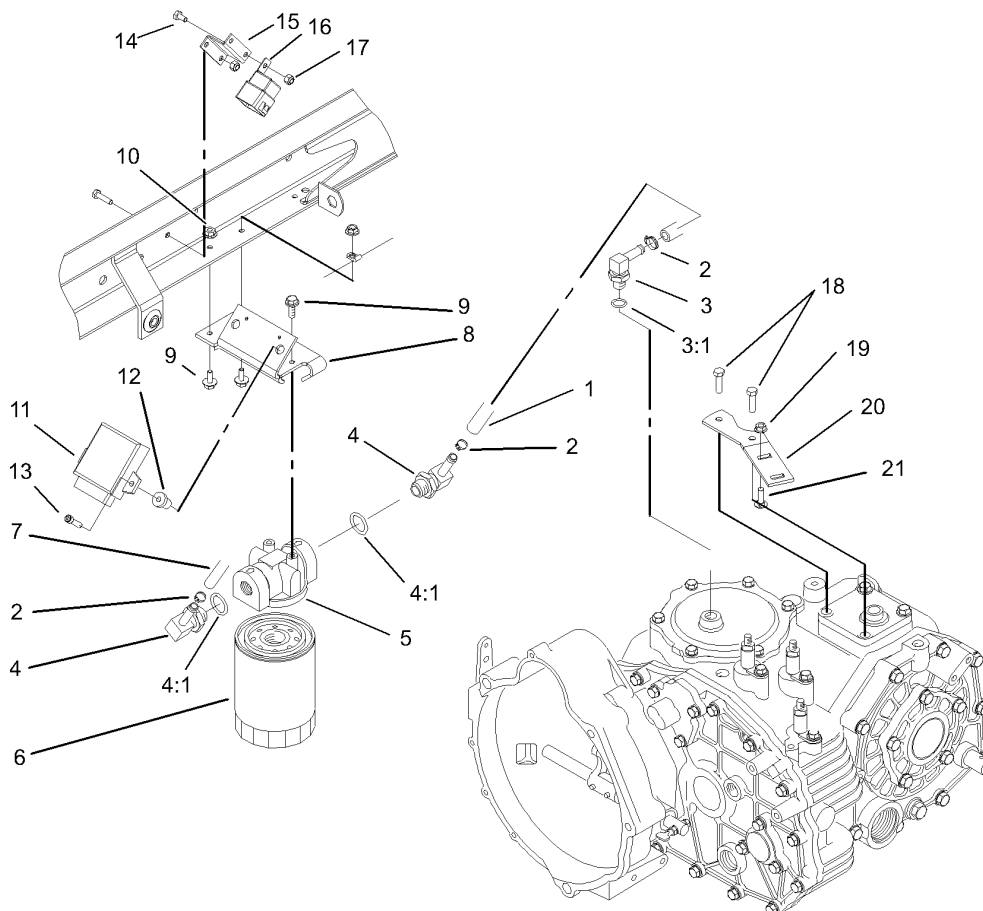
Ref	Part No.	Qty.	Description				
1	105-4200-03	1	Engine Support ASM				
2	104-9238-03	1	Engine Mount ASM				
3	324-19	2	Screw-HH				
5	87-5100	4	Washer-Snubbing				
6	87-4970	2	Engine Mount ASM				
7	3256-25	2	Washer-Flat				
8	3296-48	2	Nut-Lock, NI				
9	87-4730-03	2	Guard-Belly				
10	3234-11	6	Screw-HHF				
11	76-9100	6	Spacer-Speed, Reel				
12	3290-413	12	Washer-Belleville				
13	3296-39	6	Nut-Lock, NI				
14	2412-82	1	Clamp				
15	59-2290	2	Spacer				



Transaxle Assembly

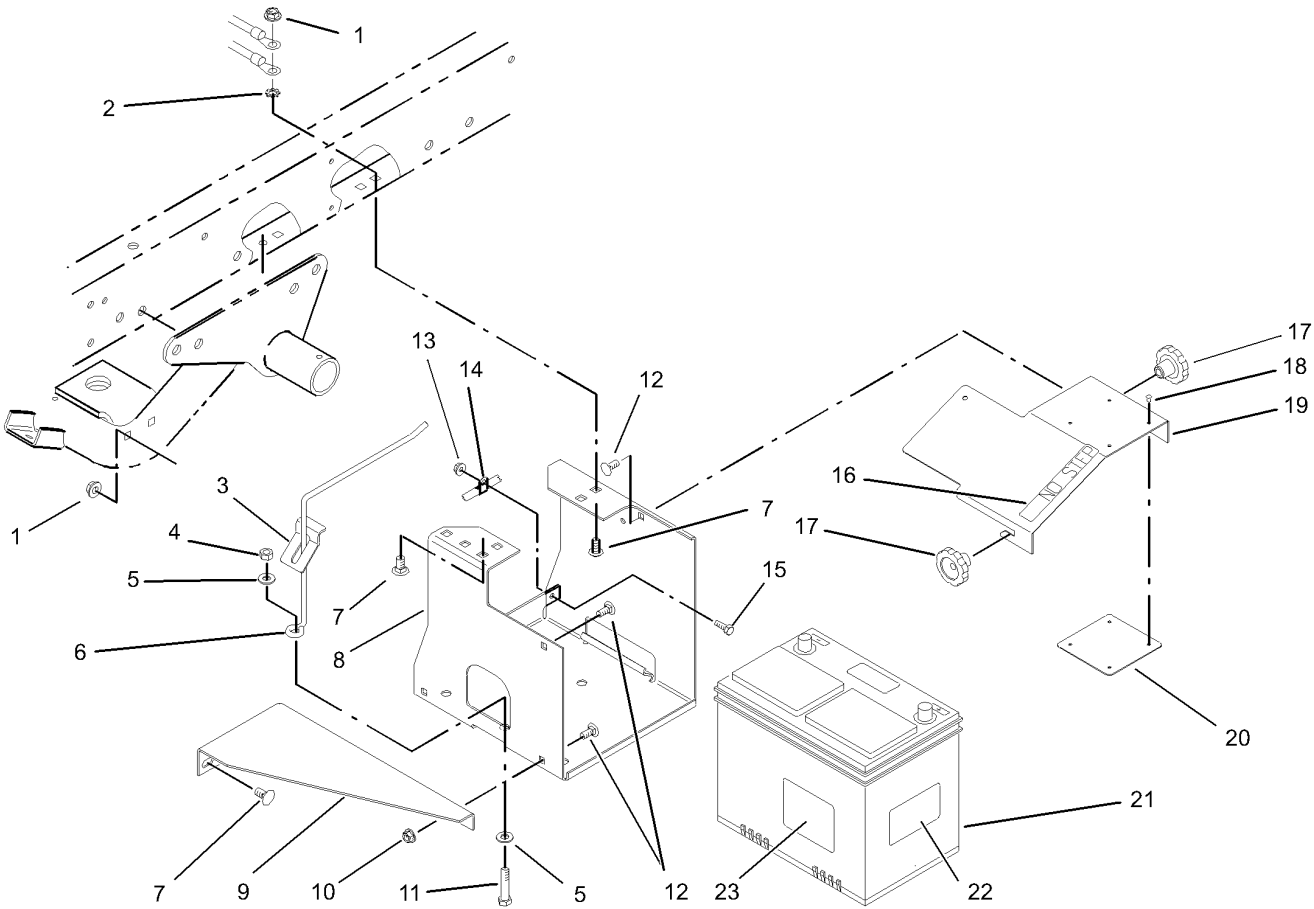
Ref	Part No.	Qty.	Description
1	33114-020	5	Screw-HH
2	323-7	4	Screw-HH
3	87-4970	2	Engine Mount ASM
4	87-5100	4	Washer-Snubbing
5	33116-080	2	Screw-HH
6	3296-39	4	Nut-Lock, NI
7	87-5800-03	2	Transaxle Mount ASM
8	105-4180	1	2 Wheel Drive Transaxle ASM
9	87-4470	1	Bracket-Lock, Differential
10	87-3990	1	Strainer-Transaxle
10:1	237-123	1	O-Ring
11	353-987	1	Fitting-HYD, 90
11:1	237-81	1	O-Ring
12	2412-34	1	Clamp-Hose
13	105-4207-03	1	Cable Mount ASM
14	68-9950	1	Spring-Traction
15	87-7160	1	Cable Clevis ASM
15:1	87-2310	1	Clevis-Cable
15:2	32148-15	1	Nut-Insert
16	72-4310	1	Switch-Ball
17	237-30	2	O-Ring
18	87-2310	2	Clevis-Cable
19	3272-6	3	Pin-Cotter
20	283-62	3	Pin-Clevis

Ref	Part No.	Qty.	Description
21	87-6710	1	Switch-Transmission
22	3220-1	2	Nut-Jam
23	87-7970	1	Arm-Shift
24	323-10	1	Screw-HH
25	3256-4	1	Washer-Flat
26	87-8250	1	Plate-Arm, Shift
27	87-6910	1	Spring-Compression
28	32128-21	1	Nut-HF
29	87-7170	1	Bracket-Spring, Clutch
30	87-7960	2	Lever-Shift
31	80-6990	3	Washer-Hardened
32	48-9520	3	Nut
33	87-3080	1	Cable-Battery, Negative
34	33114-025	2	Screw-HH



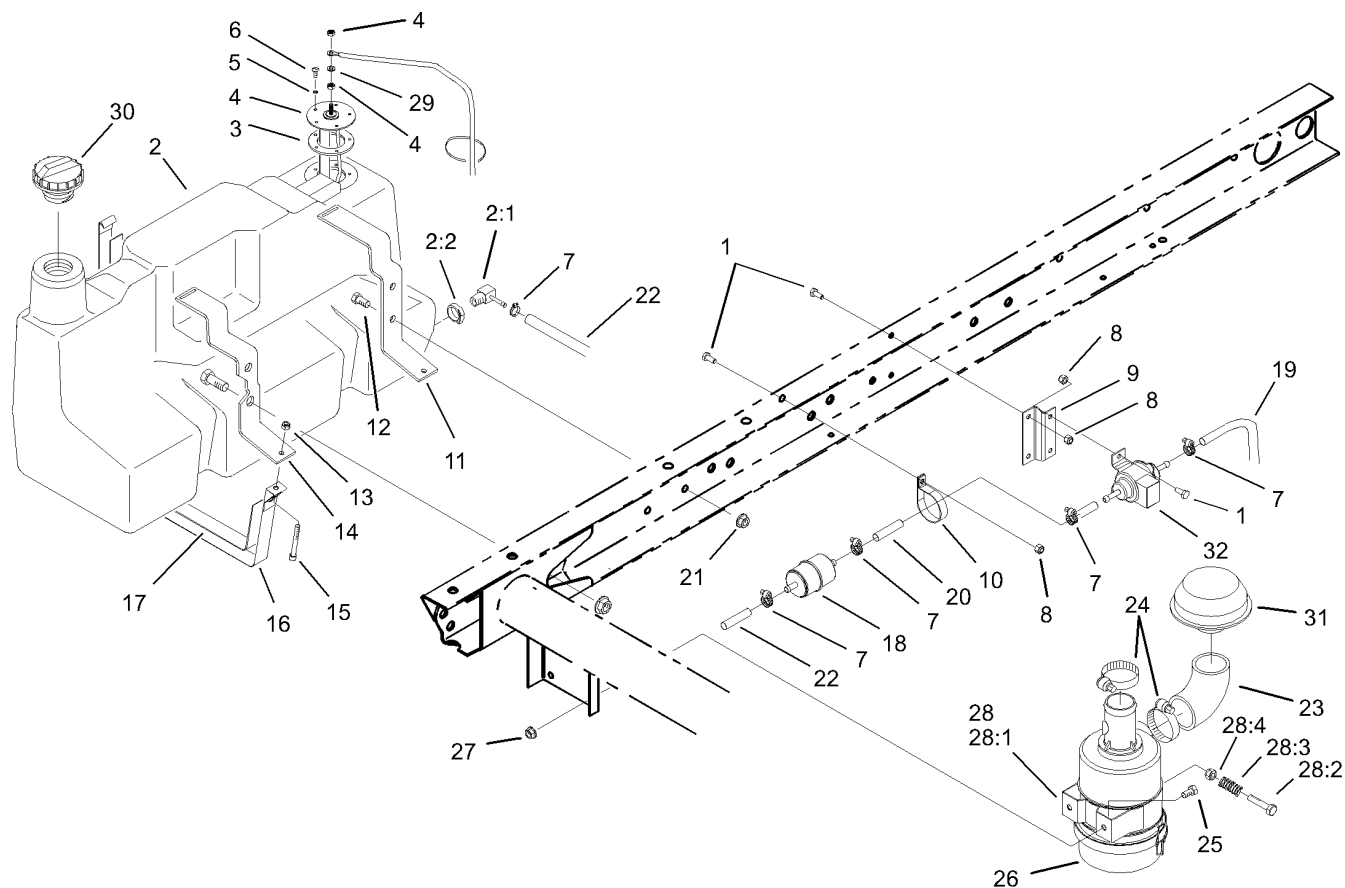
Hydraulic Filter Assembly

Ref	Part No.	Qty.	Description				
1	87-5730	1	Hose				
2	2412-36	3	Clamp-Hose				
3	354-135	1	Fitting-HYD, 90 DEG				
3:1	237-42	1	O-Ring				
4	354-134	2	Fitting-HYD, 90 DEG				
4:1	237-79	1	O-Ring				
5	87-8780	1	Head-Filter				
6	54-0110	1	Filter-Oil, Transmission				
7	94-5255	1	Hose ASM				
8	105-4199	1	Bracket-Mount, Filter				
9	3234-4	3	Screw-HHF				
10	32128-33	1	Nut-HF				
11	105-1768	1	Ecm				
12	32117-1	2	Nut-Insert				
13	3274-9	2	Screw-HSH				
14	321-2	2	Screw-HH				
15	105-1776	1	Bracket-Mount, Relay				
16	99-7430	2	Relay				
17	32128-33	2	Nut-HF				
18	33114-030	2	Screw-HH				
19	32128-20	2	Nut-HF				
20	105-9472	1	Plate-Mount, Muffler				
21	3230-2	2	Bolt-CARR				



Battery Assembly

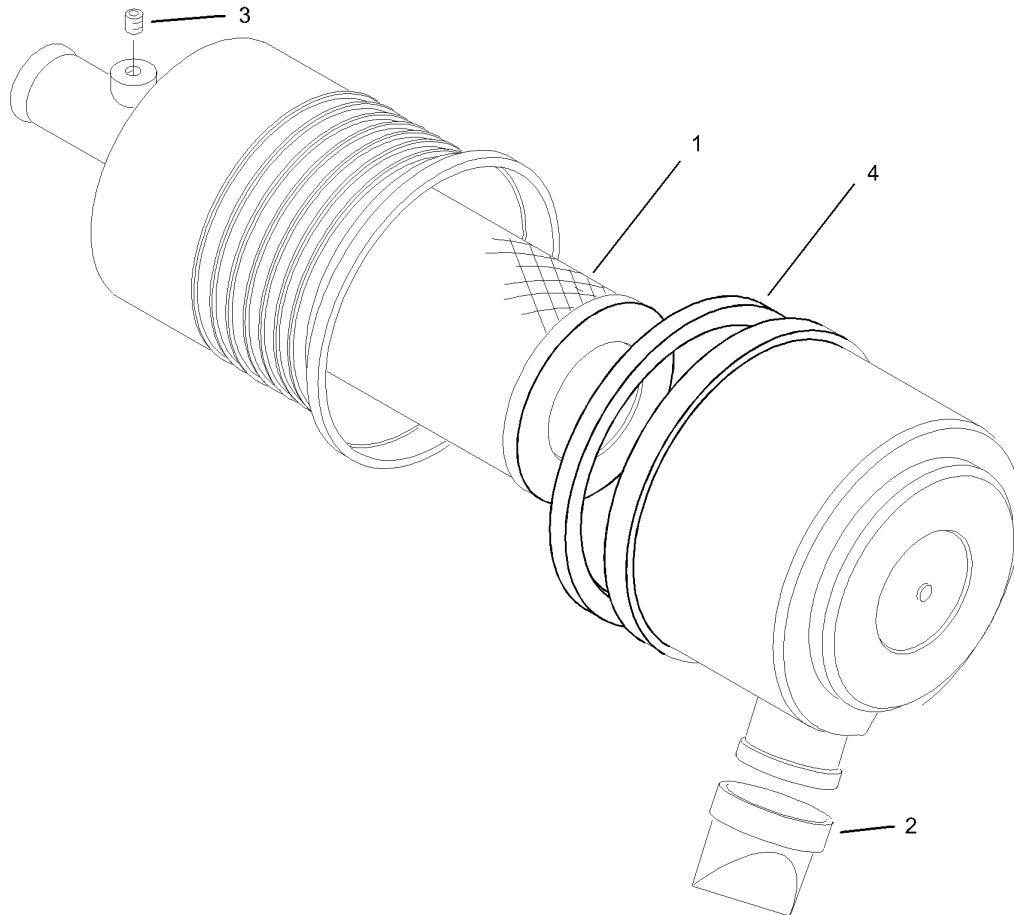
Ref	Part No.	Qty.	Description				
1	3290-357	6	Nut-HHF, Whiz				
2	3255-9	1	Washer-Lock, EXT				
3	87-7610	1	Tab-Support, Battery				
4	3296-39	1	Nut-Lock, NI				
5	3256-24	2	Washer-Flat				
6	87-7600	1	Rod-Support, Battery				
7	3231-21	6	Screw-CARR				
8	87-5120-03	1	Bracket-Holder, Battery				
9	87-5110-03	1	Support-Base, Battery				
10	32128-20	2	Nut-HF				
11	323-9	1	Screw-HH				
12	3230-23	4	Screw-CARR				
13	32128-33	1	Nut-HF				
14	2412-89	1	Clamp				
15	321-4	1	Screw-HH				
16	93-6687	1	Decal-No Step				
17	19-4050	2	Knob				
18	3269-27	4	Rivet-Snap				
19	87-5130-03	1	Cover-Battery				
20	87-7620	1	Shield-Terminal, Battery				
21	63-9230	1	Battery-Dry				
22	93-7276	1	Decal-Danger				
23	93-6668	1	Decal-Battery				



Fuel Tank and Air Cleaner Assembly

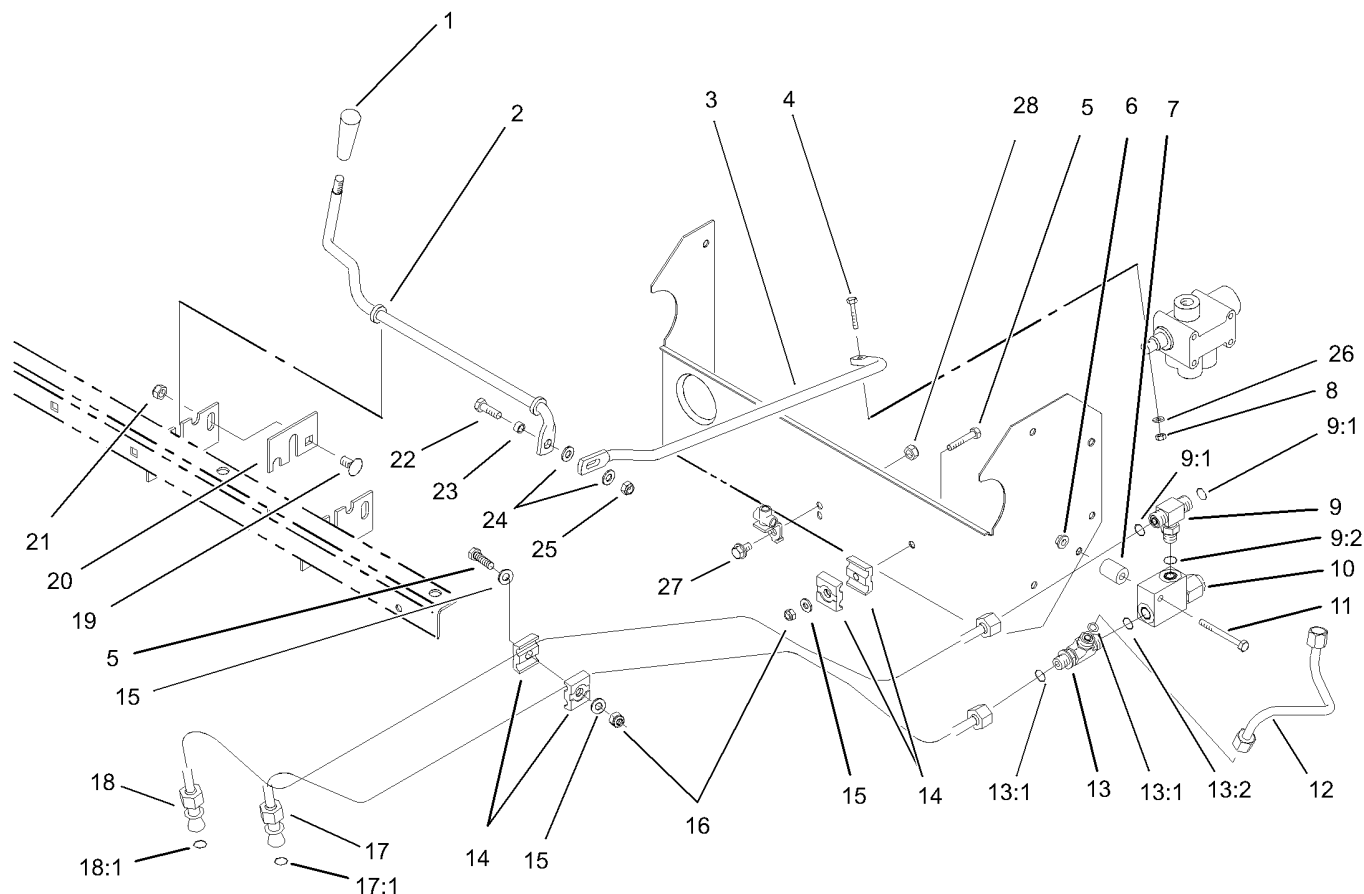
Ref	Part No.	Qty.	Description
1	321-3	5	Screw-HH
2	98-2919	1	Tank-Fuel
2:1	353-781	1	Fitting-Elbow
2:2	2412-36	1	Clamp-Hose
3	62-7650	1	Gasket
4	63-7640	1	Sender-Fuel
5	3253-15	5	Washer-Lock
6	32122-24	5	Screw-PTH
7	2412-108	5	Clamp-Worm
8	32128-33	5	Nut-HF
9	105-1774	1	Bracket-Pump, Fuel
10	2412-148	1	Clamp-R
11	87-3140-03	1	Support-Gas Tank, Rear
12	323-4	2	Screw-HH
13	3296-42	2	Nut-Lock, NI
14	87-3150-03	1	Support-Gas Tank, Front
15	3274-54	2	Screw-HSH
16	87-3160	2	Strap-Tank, Gas
17	87-3170	2	Felt-Strap
18	105-8045	1	Filter-Fuel
19	94-1349	1	Hose-Fuel
20	80-7360	1	Hose-Fuel
21	3290-357	2	Nut-HHF, Whiz
22	63-9640	1	Hose

Ref	Part No.	Qty.	Description
23	94-5248	1	Elbow-Intake, Air
24	2412-92	2	Clamp-Hose
25	322-2	2	Screw-HH
26	106-6732	1	Air Cleaner ASM
27	32128-20	2	Nut-HF
28	93-2191	1	Band-Mounting, Air Cleaner
28:1		1	Clamp ASM
28:2	94-3653	1	Bolt
28:3	94-3654	1	Spring
28:4	48-9510	1	Nut
29	5-3637	1	Spacer
30	93-3101	1	Cap-Fuel
31	46-7510	1	Hood-Inlet, Air
32	99-9196	1	Pump-Fuel



Air Cleaner Assembly No. 106-6732

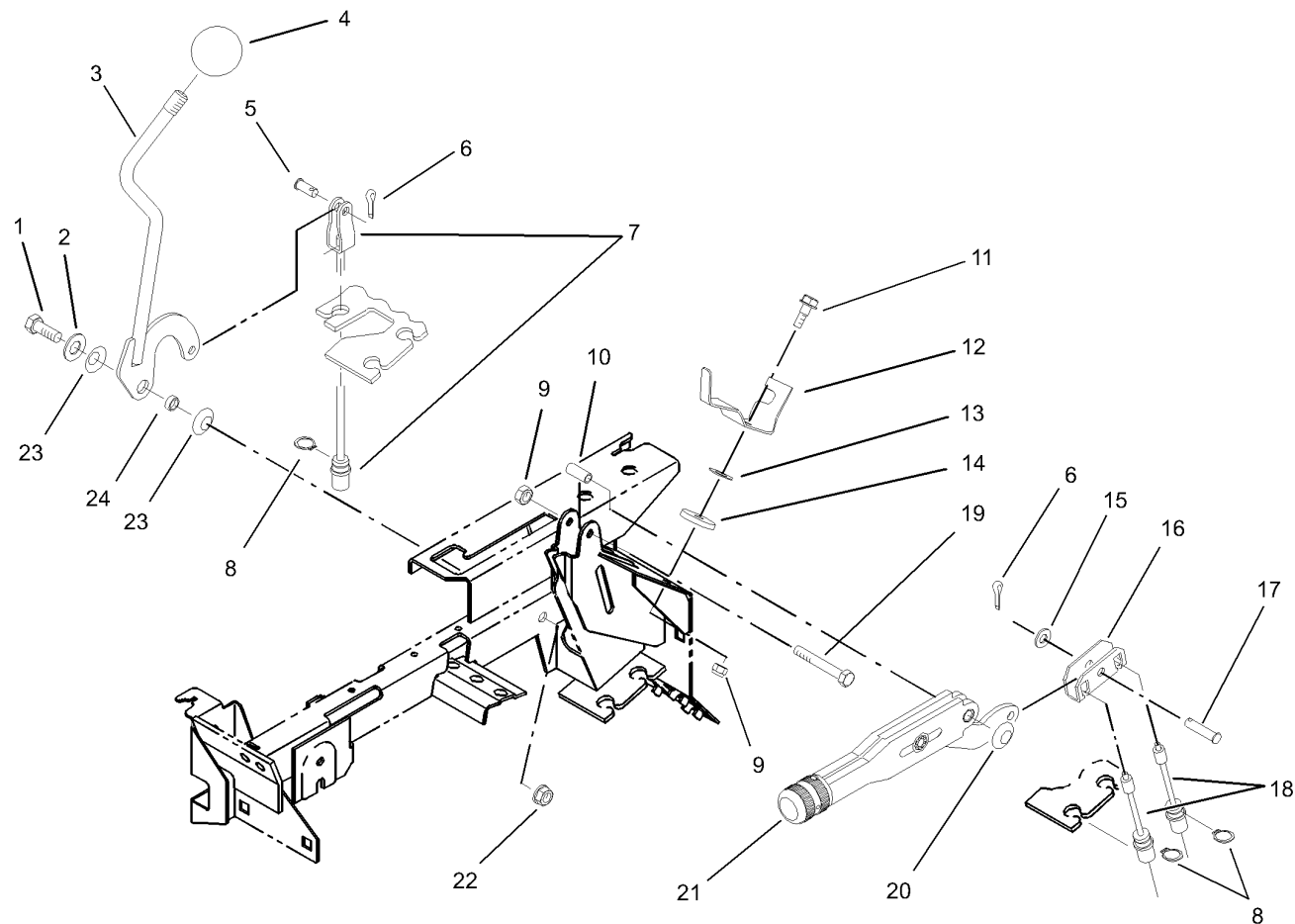
Ref	Part No.	Qty.	Description
1	93-2195	1	Filter
2	104-0498	1	Valve-Vacuator
3	285-17	1	Plug-Pipe
4	106-6748	1	Gasket



Lift Valve Linkage Assembly

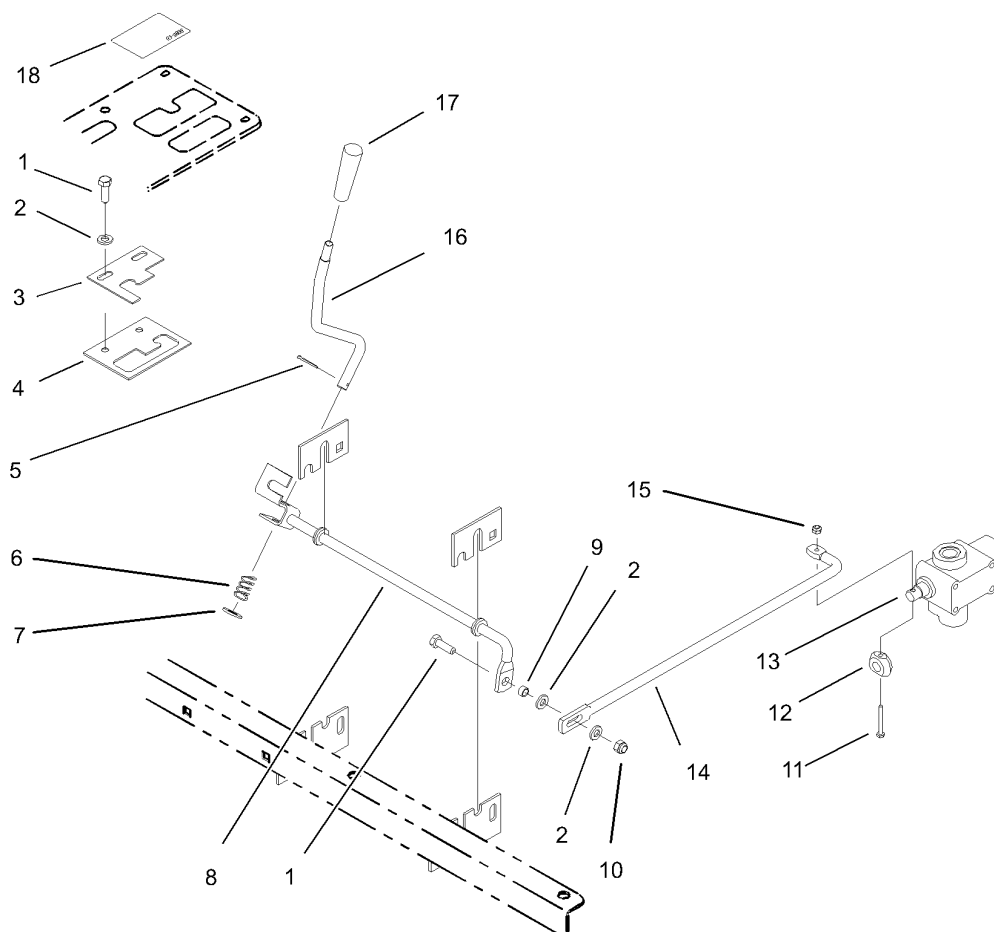
Ref	Part No.	Qty.	Description
1	233-39	1	Knob-Control
2	87-4500	1	Rod-Pivot, Pump
3	87-4510	1	Rod-Connecting Dump
4	87-5150	1	Bolt
5	321-9	2	Screw-HH
6	32128-33	1	Nut-HF
7	75-9610	1	Support-Radiator
8	87-5140	1	Nut-Lock
9	340-94	1	Adapter
9:1	237-22	2	O-Ring
9:2	237-42	1	O-Ring
10	87-3680	1	Valve-Relief
11	321-15	1	Screw-HH
12	92-2622	1	Hardline-Rel/Remote
13	340-86	1	Fitting-HYD, Tee
13:1	237-22	2	O-Ring
13:2	237-42	1	O-Ring
14	56-7973	4	Clamp-Tube
15	3256-22	3	Washer-Flat
16	3296-42	2	Nut-Lock, NI
17	87-9350	1	Hardline-Steering
17:1	39-7310	1	Seal-O Ring
18	87-4540	1	Hardline-Steering
18:1	39-7310	1	Seal-O Ring

Ref	Part No.	Qty.	Description
19	3231-21	2	Screw-CARR
20	87-4490	2	Bracket-Hold Down
21	3296-39	2	Nut-Lock, NI
22	322-5	1	Screw-HH
23	87-5080	1	Spacer-Rod, Connecting
24	3256-23	2	Washer-Flat
25	3296-29	1	Nut-Lock, NI
26	3256-14	1	Washer-Flat
27	322-2	1	Screw-HH
28	32128-20	1	Nut-HF



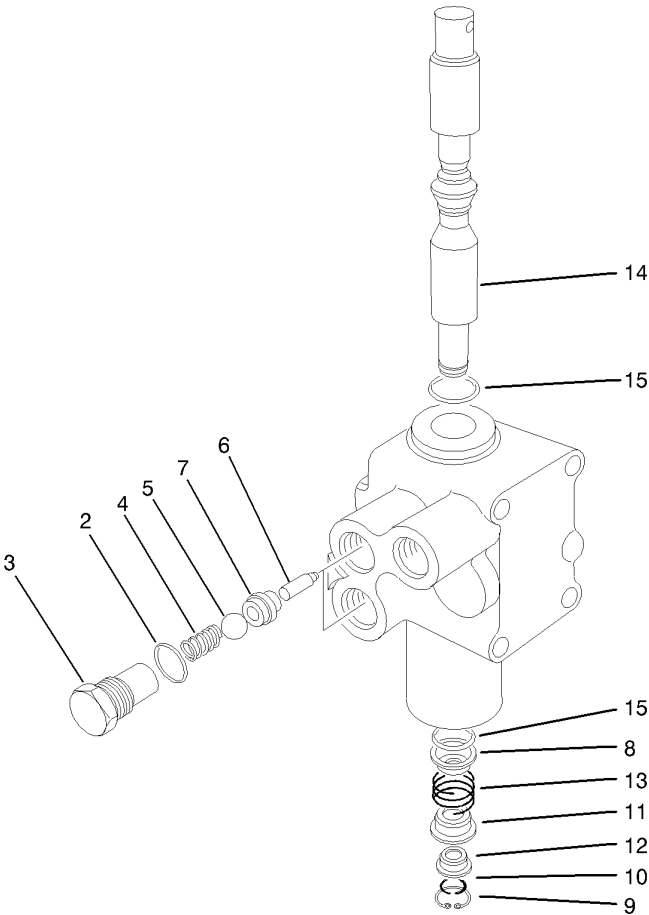
Differential Lock and Parking Brake Assembly

Ref	Part No.	Qty.	Description				
1	323-6	1	Screw-HH				
2	49-9150	1	Washer-Pivot				
3	87-5030	1	Lever-Lock, Differential				
4	233-48	1	Knob				
5	283-62	1	Pin-Clevis				
6	3272-6	2	Pin-Cotter				
7	87-4460	1	Cable-Lock, Differential				
8	32120-47	3	Ring-Retaining, External				
9	3296-42	2	Nut-Lock, NI				
10	87-4710	1	Spacer-Brake, Parking				
11	42-3560	1	Bolt-Shoulder				
12	87-6640-03	1	Lever-Dump Stop				
13	3290-478	1	Washer-Belleville				
14	71-5320	1	Washer-Support, Engine				
15	3256-23	1	Washer-Flat				
16	87-3480	1	Bracket-Equalizer, Cable				
17	94-3829	1	Pin-Clevis				
18	87-8240	2	Cable-Brake				
19	321-9	1	Screw-HH				
20	3290-477	1	Washer-Curved				
21	87-2710	1	Lever-Brake				
22	3296-39	1	Nut-Lock, NI				
23	3290-221	2	Washer-Spring				
24	76-2290	1	Spacer				



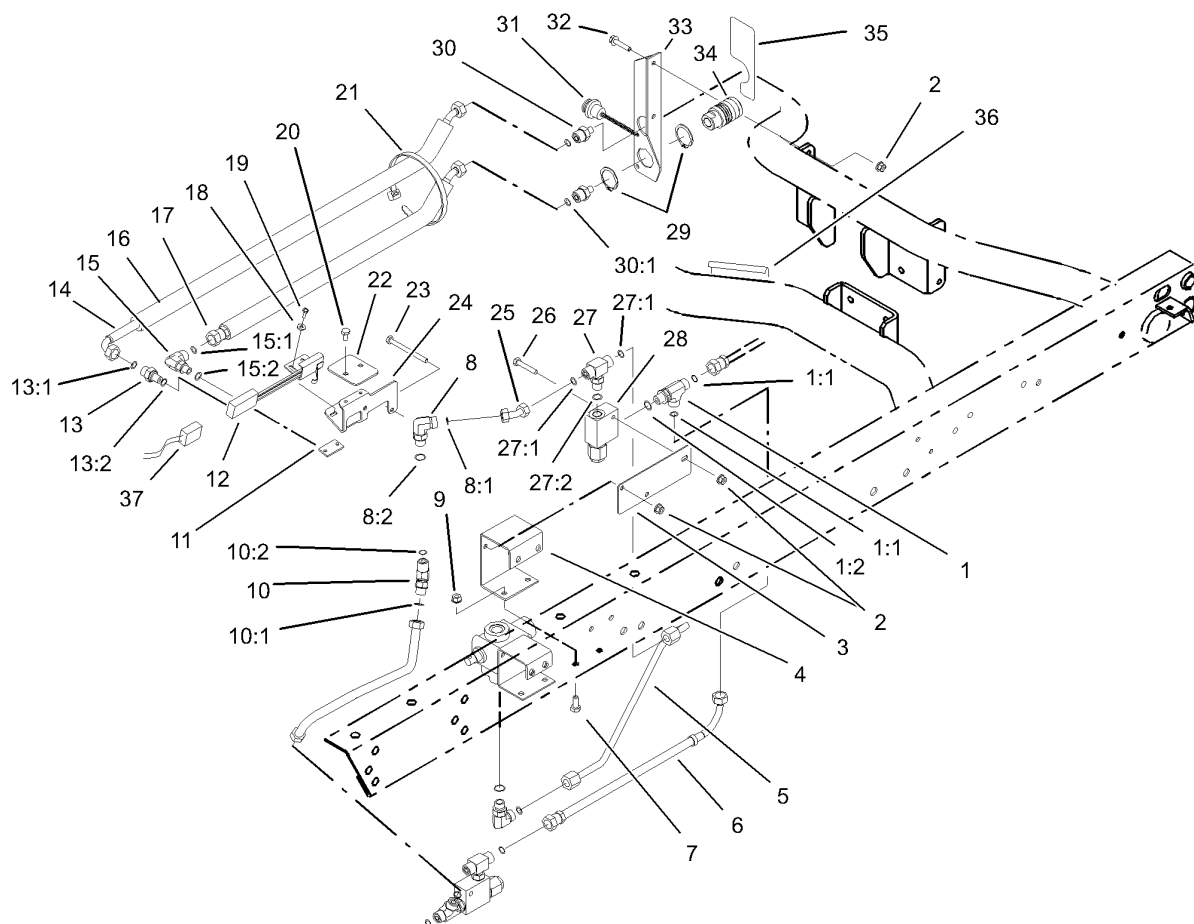
Remote Hydraulic Assembly

Ref	Part No.	Qty.	Description				
1	322-5	3	Screw-HH				
2	3256-23	4	Washer-Flat				
3	87-4680-03	1	Plate-Detent, Upper				
4	87-4670-03	1	Plate-Detent				
5	3272-7	1	Pin-Cotter				
6	66-4850	1	Spring-Compression				
7	3256-25	1	Washer-Flat				
8	87-4610	1	Rod-Auxiliary				
9	87-5080	1	Spacer-Rod, Connecting				
10	3296-29	1	Nut-Lock, NI				
11	32105-5	1	Screw				
12	93-9542	1	Cam-Switch				
13	43-1710-01	1	Valve ASM				
14	93-9536	1	Rod-Connecting, Aux HYD				
15	3296-2	1	Nut-Lock				
16	87-4580	1	Rod-Lever, Auxiliary				
17	233-39	1	Knob-Control				
18	93-9866	1	Decal-Remote Hydraulics				



Hydraulic Valve Assembly No. 43-1710-01

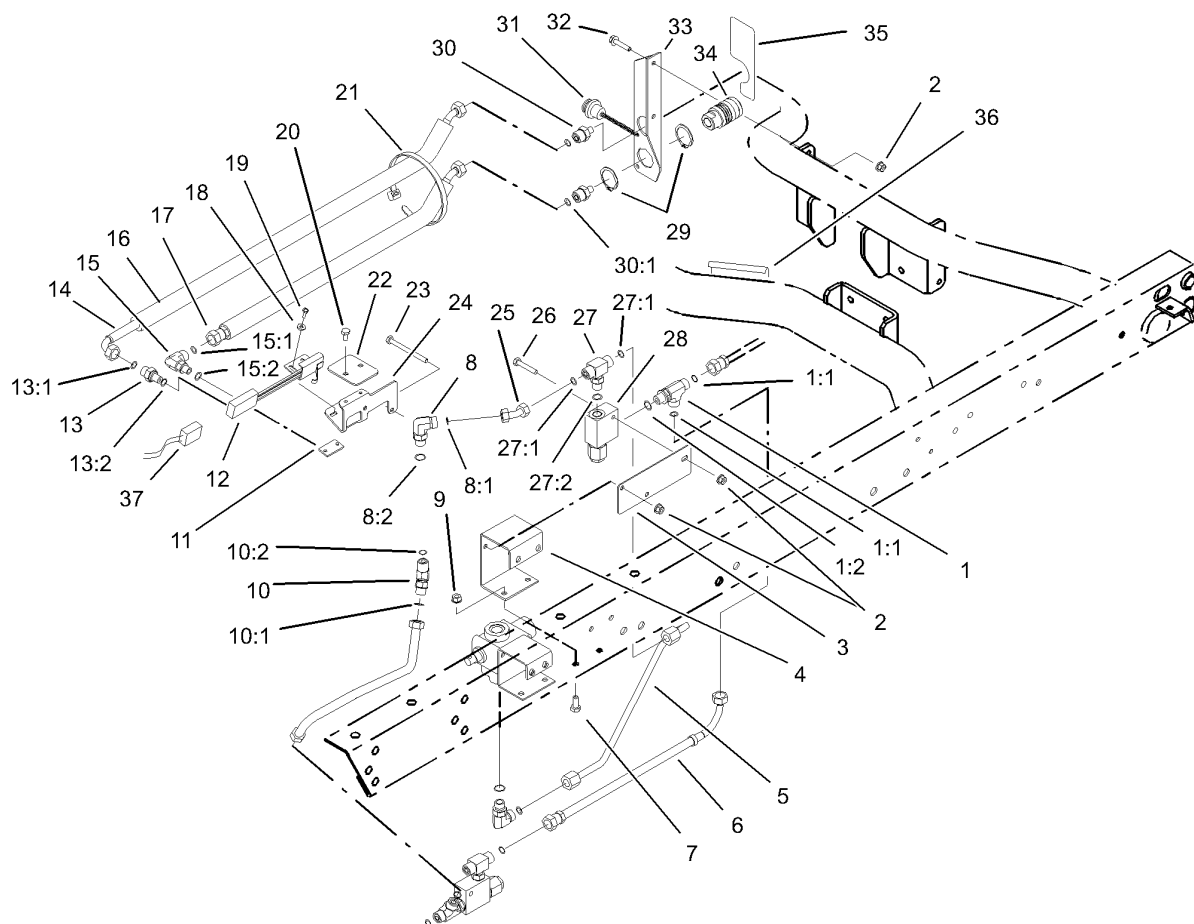
Ref	Part No.	Qty.	Description				
2	237-42	2	O-Ring				
3	22-8330	2	Plug				
4	22-8340	2	Spring				
5	22-8350	2	Ball				
6	22-8360	2	Pin				
7	22-8370	2	Seat-Valve				
8	22-8380	1	Retainer				
9	22-8490	1	Ring-Snap				
10	22-8480	1	Ring-Snap				
11	22-8390	1	Retainer				
12	22-8400	1	Spacer				
13	22-8410	1	Spring				
14	22-8420	1	Spool				
15	22-8500	2	O-Ring				



Remote Hydraulics

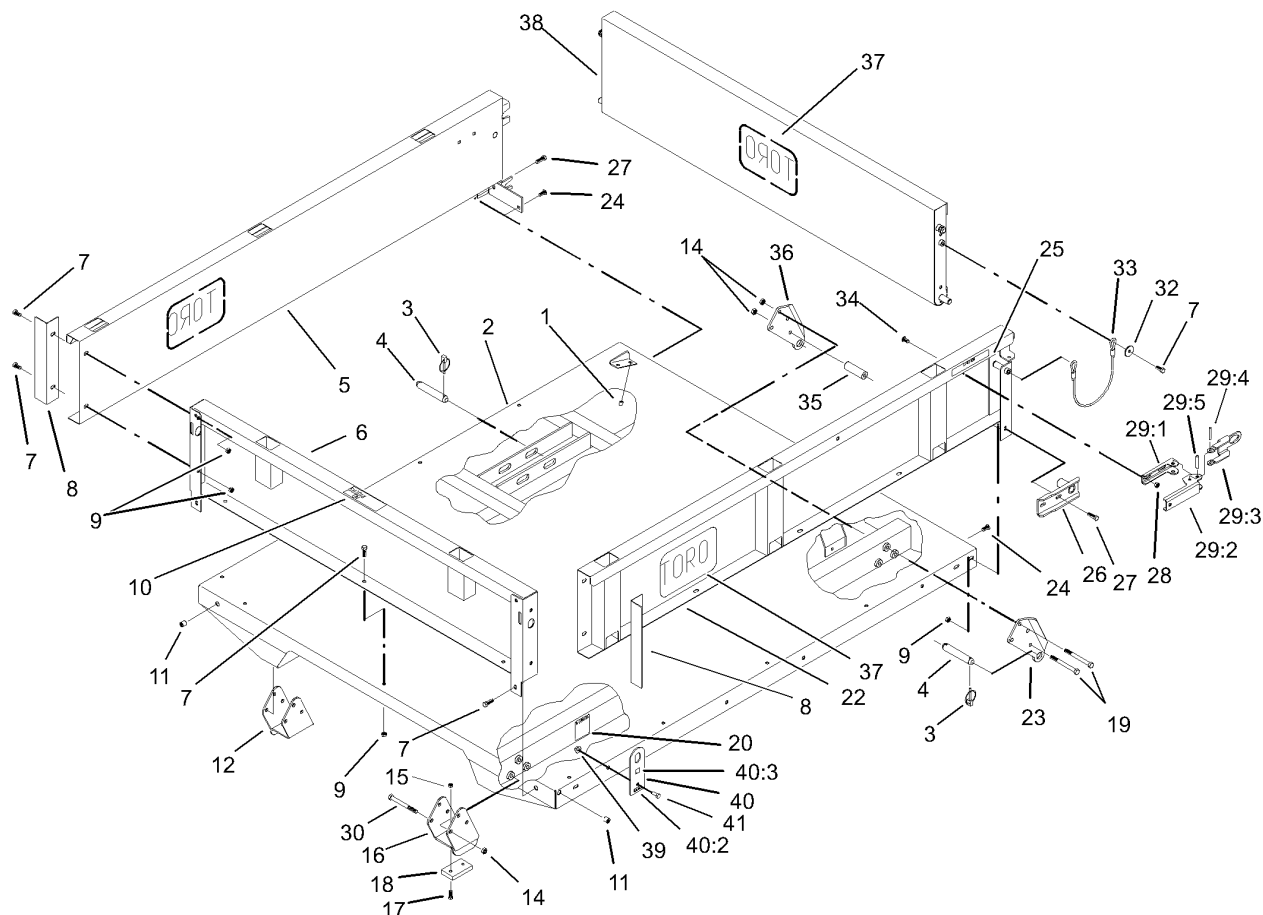
Ref	Part No.	Qty.	Description
1	340-86	1	Fitting-HYD, Tee
1:1	237-22	2	O-Ring
1:2	237-42	1	O-Ring
2	32128-33	5	Nut-HF
3	92-2623-03	1	Plate-Valve, Relief
4	87-4620-03	1	Bracket-Valve, Aux
5	93-9535	1	Hardline-Dump / Remote
6	92-2624	1	Hose ASM
7	322-3	4	Screw-HH
8	340-77	1	Fitting-HYD, 90 DEG
8:1	237-22	1	O-Ring
8:2	237-42	1	O-Ring
9	32128-20	4	Nut-HF
10	340-87	1	Fitting-HYD, 45 DEG
10:1	237-22	1	O-Ring
10:2	237-42	1	O-Ring
11	93-9539	1	Strip-Tapped
12	92-7905	1	Switch And Bracket ASM
13	340-88	1	Adapter
13:1	237-22	1	O-Ring
13:2	237-78	1	O-Ring
14	92-2606	1	Hose ASM
15	340-97	1	Fitting-HYD, 90 DEG
15:1	237-22	1	O-Ring

Ref	Part No.	Qty.	Description
15:2	237-78	1	O-Ring
16	93-9540	2	Sleeve-Protective
17	92-2605	1	Hose ASM
18	3256-14	2	Washer-Flat
19	32105-8	2	Screw-SHH
20	321-2	2	Screw-HH
21	3290-378	6	Tie-Cable
22	93-9538	1	Cover-Switch, Aux HYD
23	321-23	2	Screw-HH
24	93-9537	1	Bracket-Mounting, Switch
25	92-2620	1	Hardline-Rel / Remote
26	321-9	1	Screw-HH
27	340-94	1	Adapter
27:1	237-22	2	O-Ring
27:2	237-42	1	O-Ring
28	92-2625	1	Valve-Relief
29	92-2601	4	Ring-Retaining
30	340-12	2	Fitting-Straight
30:1	237-22	1	O-Ring
31	92-2603	2	Plug-Dust
32	3234-21	2	Screw-Cap
33	92-2604-03	1	Bracket-Coupler
34	92-2602	2	Coupling-HYD, Female
35	93-9089	1	Decal-Quick Couplers



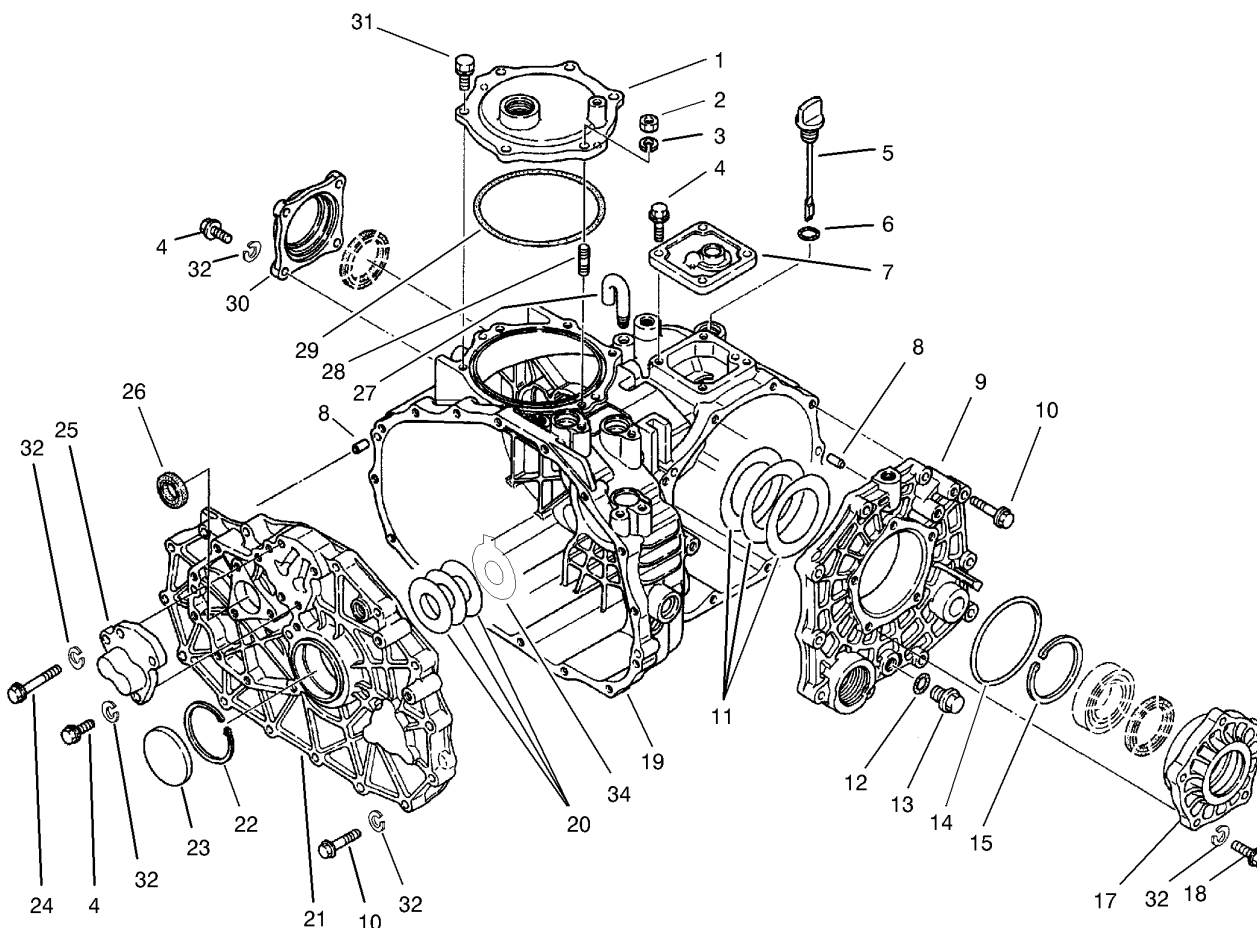
Remote Hydraulics (continued)

Ref	Part No.	Qty.	Description
36	93-9090	1	Decal-Caution
37	93-9541	1	Wire Harness-Aux HYD



Full Bed and Side Panel Assembly

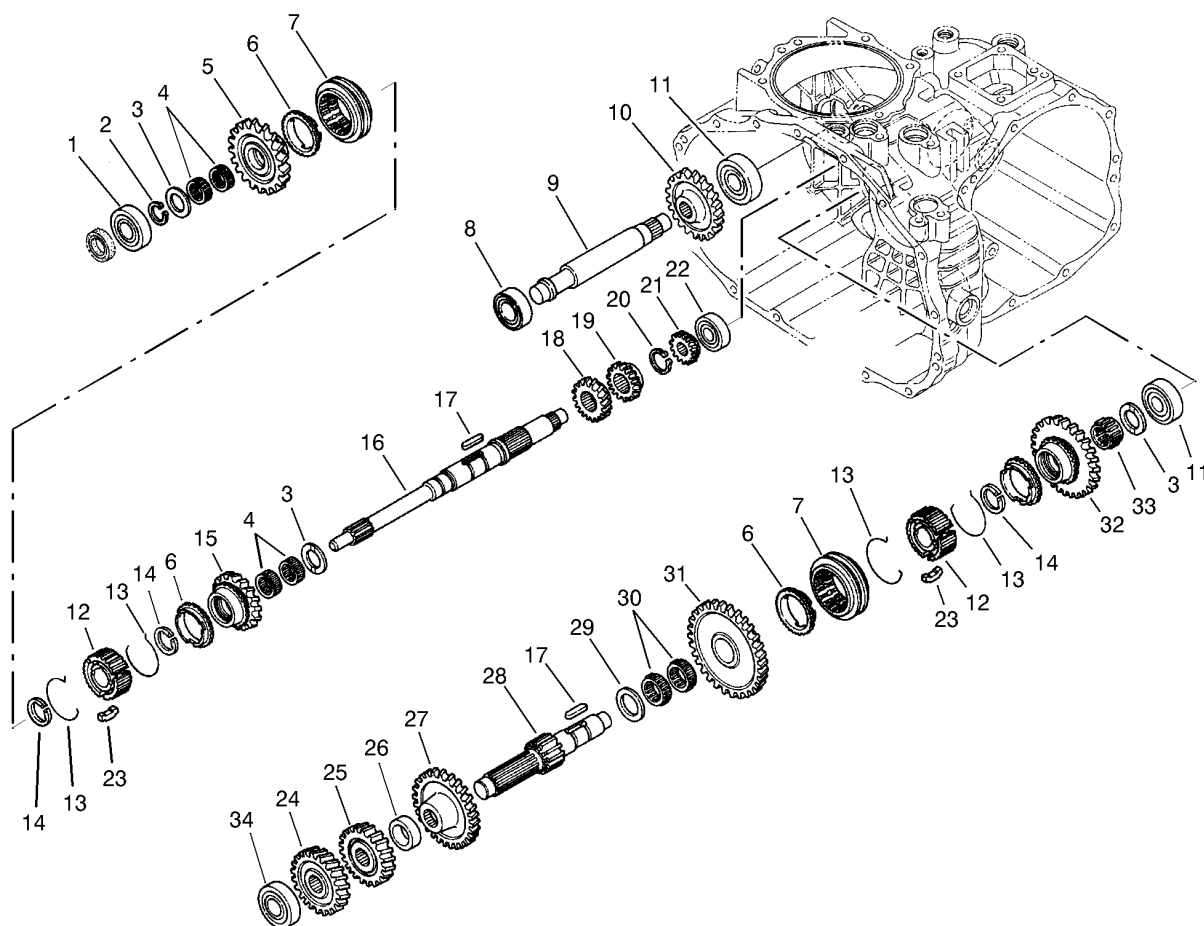
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	32148-6	4	Insert-Nut	27	3234-29	6	Screw-HHF
2	93-9724-03	1	Flatbed-Full	28	32128-20	4	Nut-HF
3	92-1298	8	Pin-Lynch	29	99-1123	2	Latch ASM
4	92-1233	4	Pin-Clevis	29:1	92-1271	1	Pivot-Latch
5	92-1255-03	1	RH Side Panel ASM	29:2	99-1113	1	Handle-Latch
6	92-5974-03	1	Front Panel ASM	29:3	99-1112	1	Plate-Retainer
7	3234-7	21	Screw-HHF	29:4	32121-78	1	Pin-Roll
8	92-1320-03	2	Angle-Side	29:5	32121-25	1	Pin-Roll
9	32128-35	23	Nut-HF	30	3231-24	6	Screw-CARR
10	93-6689	1	Decal-No Riders	32	3256-57	4	Washer-Flat
11	32148-7	4	Nut-Insert	33	93-9595	2	Lanyard
12	106-2423-03	1	RH Spacer Bracket ASM	34	3230-15	4	Screw-CARR
14	3296-44	14	Nut-Lock, NI	35	93-9575	2	Tube-Pivot, Flatbed
15	3296-42	4	Nut-Lock, NI	36	93-9721-03	2	Bracket-Pivot, Long (RH)
16	106-2422-03	1	LH Spacer Bracket ASM	37	105-4222	3	Decal
17	3250-45	4	Screw-SPH	38	92-1259-03	1	Tailgate-Rear
18	93-9719	2	Block-Wear	39	32128-43	4	Nut-Flange
19	323-42	8	Screw-HH	40	106-6733	4	Lift Plate ASM
20	93-9899	2	Decal-Warning	40:2	93-9525	1	Decal
22	92-1248-03	1	LH Side Panel ASM	40:3	93-9084	1	Decal-Point, Lift
23	93-9720-03	2	Bracket-Pivot, Long (LH)	41	323-6	4	Screw-HH
24	3230-1	2	Bolt-CARR				
25	93-9868	2	Decal-Caution				
26	92-1265-03	2	Bracket-Pivot				



Transaxle Case Assembly No. 105-4180

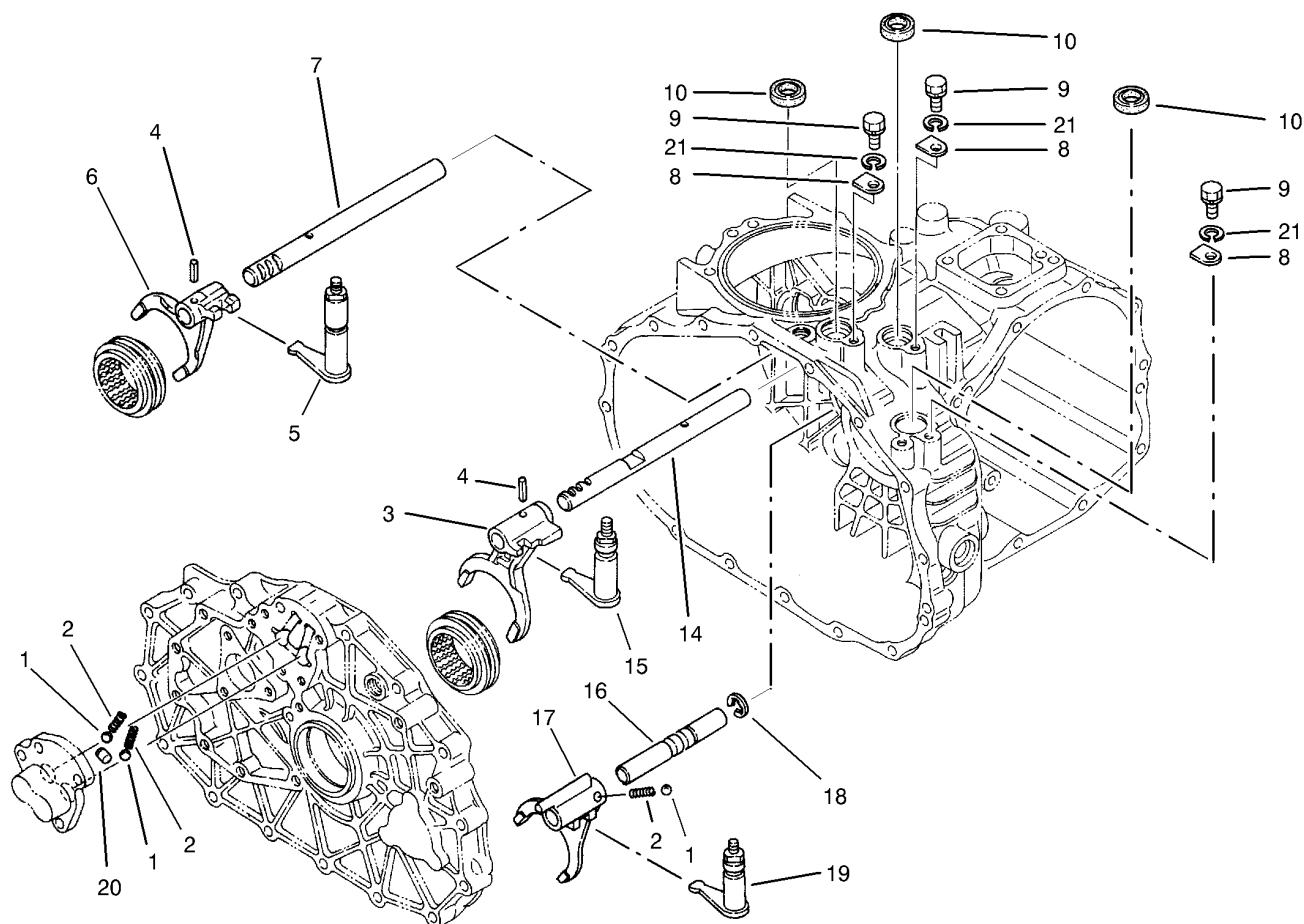
Ref	Part No.	Qty.	Description
1	92-0656	1	Cover-Upper, PTO
2	48-7930	1	Nut
3	92-0762	1	Washer-Spring
4	33114-025	11	Screw-HH
5	92-0662	1	Cap-Oil
6	92-0788	1	O-Ring
7	92-0652	1	Cover-Upper
8	92-0765	4	Pin-Parallel
9	92-0653	1	Cover-Side
10	42-9530	25	Bolt/Washer
11	92-0809	1	Set-Shim
12	92-0787	1	O-Ring
13	92-0773	1	Plug-Drain
14	92-0789	1	O-Ring
15	92-0760	1	Ring-Snap
17	92-0654	1	Carrier-Differential
18	48-7730	5	Screw-HH
19	92-0651	1	Case-Transmission
20	100-4460	1	Shim Set
21	100-4461	1	Plate-Center
22	92-0759	1	Ring-Snap
23	92-0807	1	Cap-Sealing
24	48-7560	1	Bolt-HH
25	92-0706	1	Shaft-Fork

Ref	Part No.	Qty.	Description
26	92-0791	1	Seal-Oil
27	92-0743	1	Breather-Air
28	92-0804	1	Stud
29	92-0790	1	O-Ring
30	92-0655	1	Cover-Seal, Axle
31	92-0796	5	Bolt
32	42-9850	42	Washer-Lock, Spring
34	100-4465	1	Shim (W/Tab)



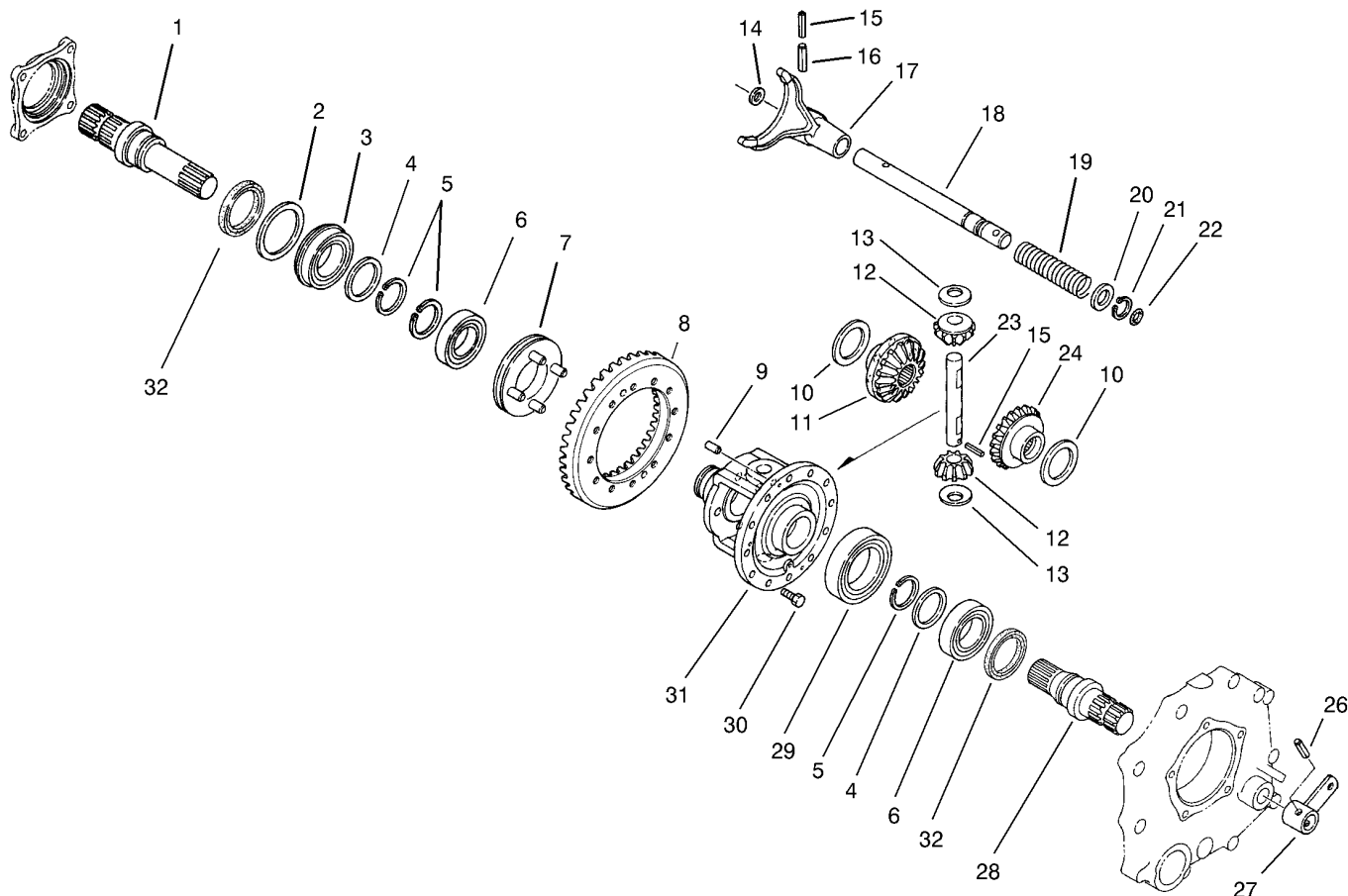
Transaxle Gear Shaft Assembly No. 105-4180

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	251-8	1	Bearing-Ball	25	92-0679	1	Gear-Reduction, H23 Tooth
2	92-0753	1	Ring-Snap	26	92-0680	1	Collar
3	92-0740	3	Washer-Thrust	27	92-0823	1	Gear-Reduction, 43 Tooth
4	92-0781	4	Bearing-Needle	28	92-0674	1	Shaft-Reduction
5	92-0820	1	Gear-Main, 27 Tooth	29	92-0682	1	Washer-Thrust
6	92-0667	3	Ring-Synchro	30	92-0681	2	Bearing-Needle
7	92-0668	2	Shifter-Synchro	31	92-0677	1	Gear-Reduction, 49 Tooth
8	251-346	2	Bearing-Ball	32	92-0819	1	Gear-Reduction, 40 Tooth
9	92-0824	1	Shaft-Idler, Reverse	33	92-0782	1	Bearing-Needle
10	92-0684	1	Gear-Reverse, 33 Tooth	34	105-7985	1	Bearing
11	92-0778	2	Bearing				
12	92-0664	2	Hub-Synchro				
13	92-0666	4	Spring-Synchro				
14	92-0763	3	Ring-Snap				
15	92-0821	1	Gear-Main, 24 Tooth				
16	92-0663	1	Shaft-Main				
17	92-0772	2	Key				
18	92-0687	1	Gear-Main, 16 Tooth				
19	92-0672	1	Gear-Main, 18 Tooth				
20	92-0754	1	Ring-Snap				
21	92-0673	1	Gear-Main, 14 Tooth				
22	92-0650	1	Bearing				
23	92-0665	6	Key-Synchro				
24	92-0822	1	Gear-Reduction, 28 Tooth				



Shift Fork Assembly No. 105-4180

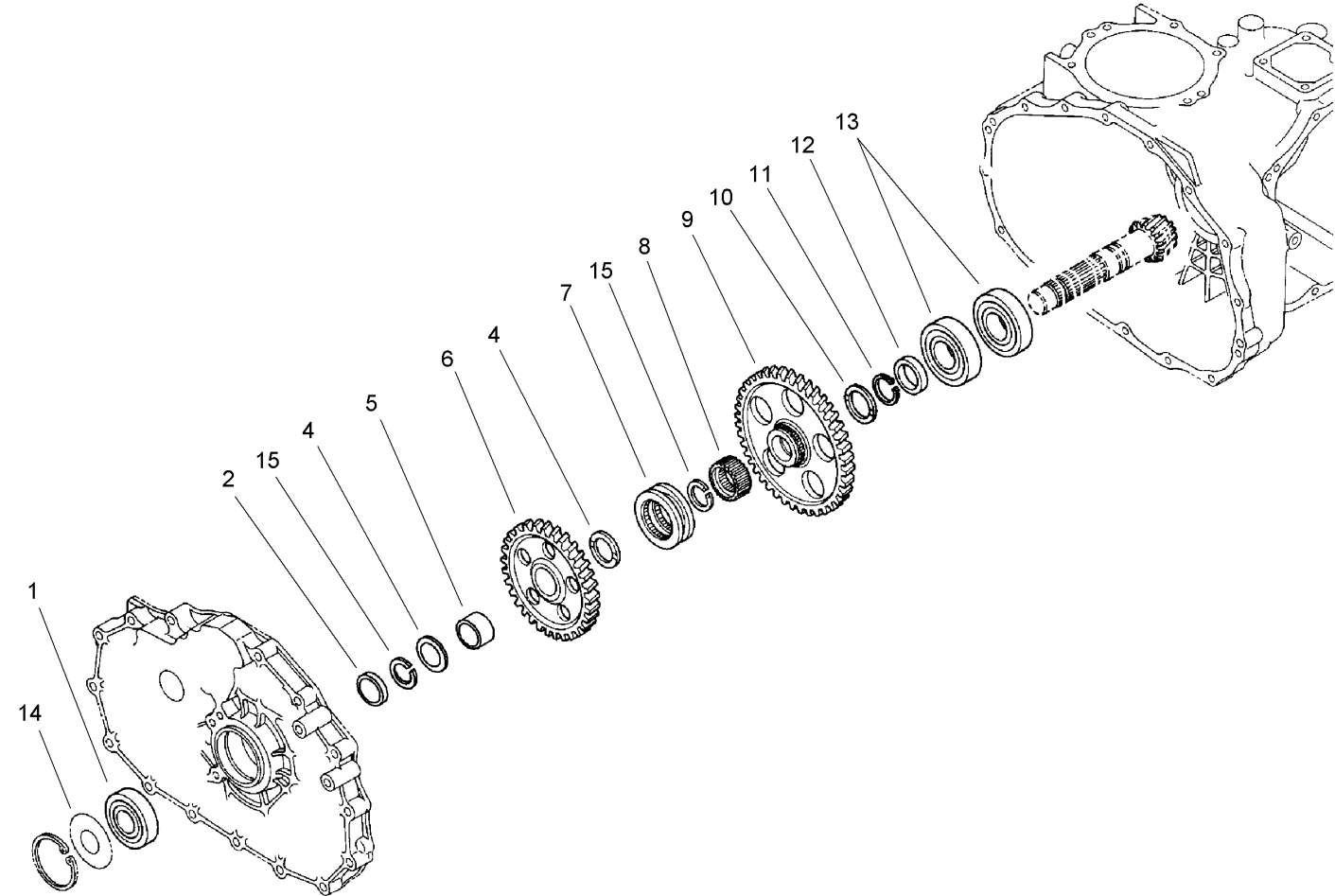
Ref	Part No.	Qty.	Description
1	92-0785	3	Ball-Steel
2	92-0731	3	Spring
3	92-0700	1	Fork-Shift
4	92-0769	2	Pin-Roll
5	92-0817	1	Arm-Shift
6	92-0701	1	Fork-Shift
7	92-0699	1	Shaft-Fork
8	92-0732	3	Plate-Keeper
9	48-7700	3	Screw-HH
10	92-0729	3	Seal-Oil
14	92-0698	1	Shaft-Fork
15	92-0816	1	Arm-Shift
16	92-0708	1	Shaft-Fork
17	92-0709	1	Fork-Shift
18	92-0761	1	Ring-E
19	92-0818	1	Arm-Shift
20	92-0705	1	Lock-Spindle
21	42-9850	3	Washer-Lock, Spring



Differential Gear Assembly No. 105-4180

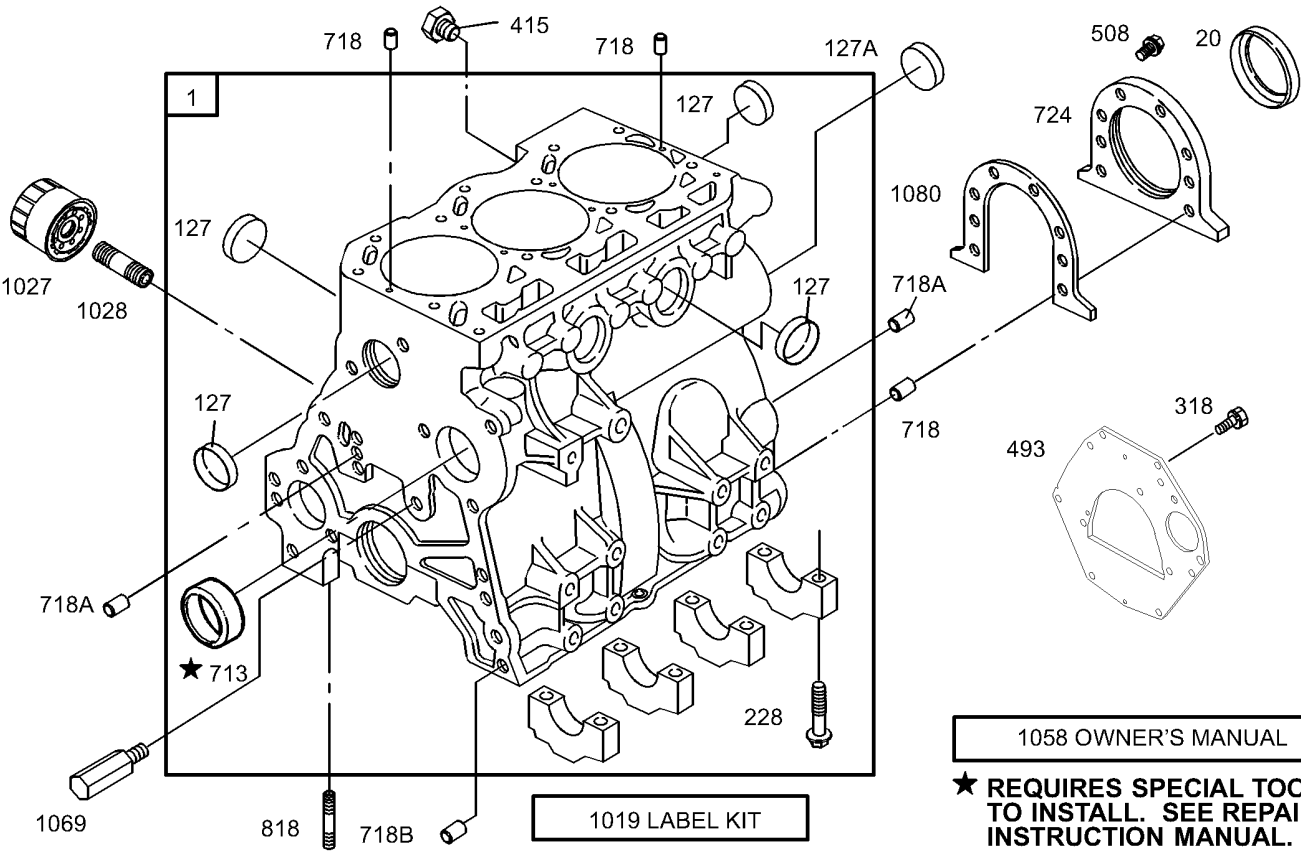
Ref	Part No.	Qty.	Description
1	92-0726	1	Shaft-Axle, Right
2	92-0728	1	Washer
3	92-0780	1	Bearing
4	92-0727	2	Washer
5	92-0756	3	Ring-Snap
6	92-0775	2	Bearing
7	92-0730	1	Slider-Differential, Lock
8	105-7983	1	Countershaft And Ring Gear
9	92-0765	2	Pin-Parallel
10	92-0747	2	Side-Gear, Left Inner
11	92-0746	1	Gear-Side, RH
12	92-0748	2	Pinion-Differential
13	92-0750	2	Washer
14	92-0744	1	Washer
15	92-0768	2	Pin-Roll, Spring
16	92-0771	1	Pin-Roll, Spring
17	92-0721	1	Fork-Lock, Differential
18	92-0722	1	Shaft-Fork, Lock Differential
19	92-0723	1	Spring-Lock, Differential
20	92-0733	1	Washer
21	92-0753	1	Ring-Snap
22	92-0787	1	O-Ring
23	92-0749	1	Shaft-Pinion
24	92-0745	1	Gear-Side, LH

Ref	Part No.	Qty.	Description
26	92-0770	1	Pin-Roll, Spring
27	92-0724	1	Arm-Lock, Differential
28	92-0725	1	Shaft-Axle, Left
29	92-0776	1	Bearing
30	92-0803	12	Bolt
31	92-0720	1	Case-Differential
32	92-0793	2	Seal-Oil



Countershaft Assembly
Transaxle Assembly No. 105-4180

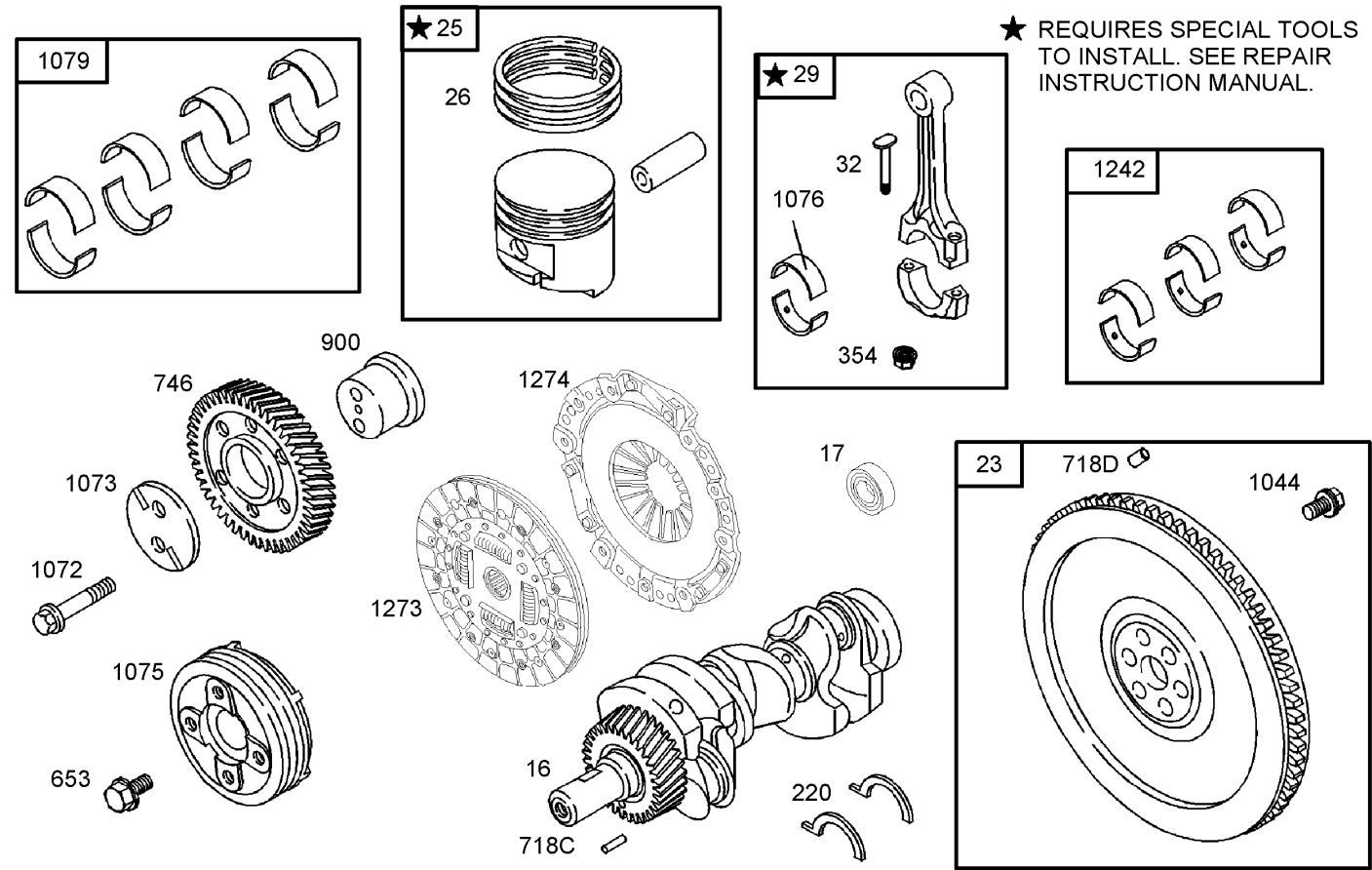
Ref	Part No.	Qty.	Description				
1	92-0712	1	Bearing-Ball				
2	92-0716	1	Collar				
4	92-0711	2	Washer-Thrust				
5	92-0783	1	Race-Inner				
6	92-0715	1	Gear-Shaft, Counter				
7	92-0718	1	Shifter				
8	105-7986	1	Collar-Spline				
9	92-0717	1	Gear-Shaft, Counter				
10	92-0741	1	Washer-Thrust				
11	92-0755	1	Ring-Snap				
12	92-0713	1	Collar				
13	92-0714	2	Bearing				
14	92-0710	1	Gear-Ring				
15	105-7987	2	Ring-Snap				



Assemblies include all parts shown in frames.

Cylinder Assembly

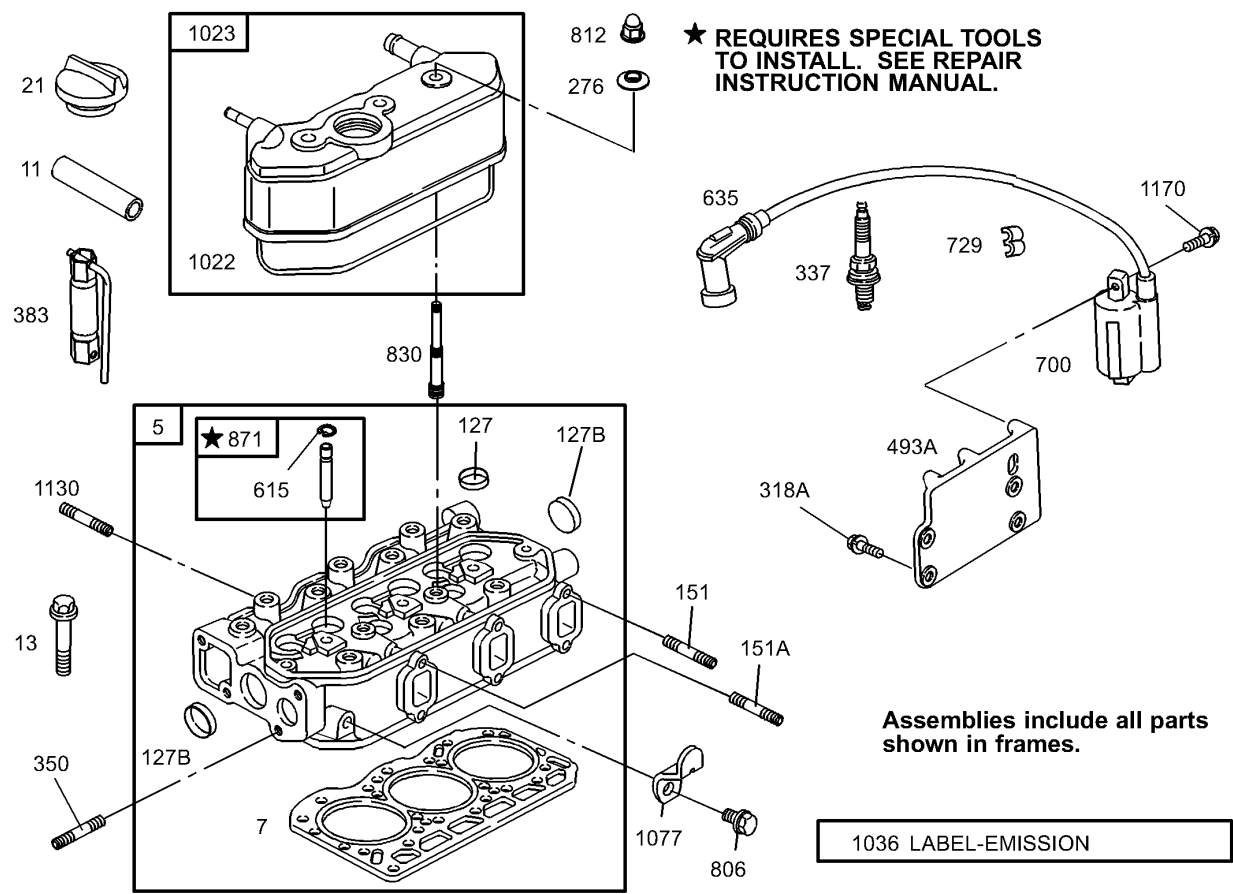
Ref	Part No.	Qty.	Description				
1	112-2982	1	Cylinder ASM				
20	99-9003	1	Seal-Oil				
127	99-9008	1	Plug-Welch				
228	99-9006	1	Screw-Hex				
318	99-9005	1	Screw-Hex				
415	99-9010	1	Plug-Welch				
493	104-9232	1	Plate-End, Rear				
508	99-9004	1	Screw-Hex				
713	99-9002	1	Bushing				
718	99-9012	1	Pin-Locating				
724	99-9022	1	Retainer-Seal				
818	99-9007	1	Stud-Metric				
1019	110-2595	1	Label Kit				
1027	108-3842	1	Filter-Oil				
1028	105-9337	1	Adapter-Filter, Oil				
1058	99-9019	1	Manual-Owners, Engine				
1069	99-9020	1	Nozzle-Oil				
1080	99-9021	1	Gasket-Retainer				
127A	107-9892	1	Plug-Welch (Cam)				
718A	99-9013	1	Pin-Locating				
718B	99-9014	1	Pin-Locating				



Assemblies include all parts shown in frames.

Crankshaft Assembly

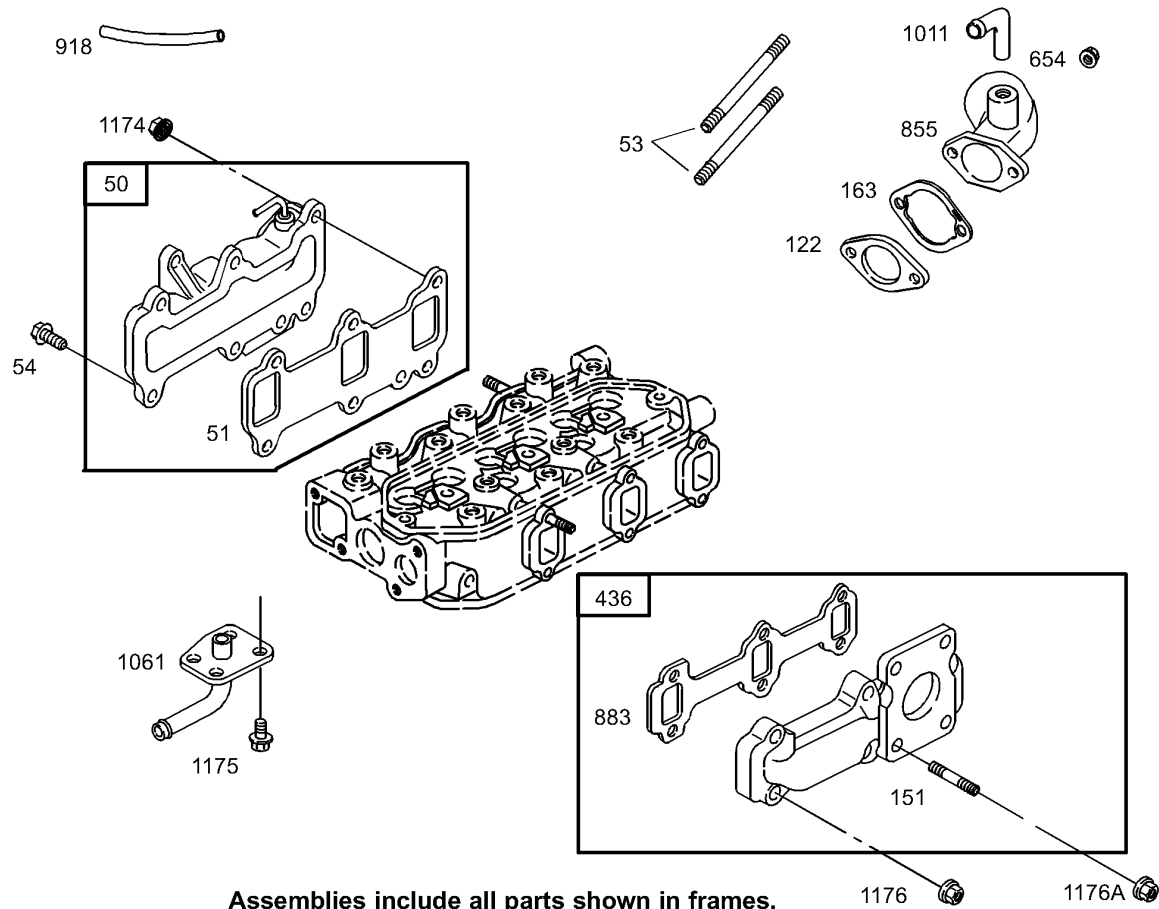
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
16	105-9339	1	Crankshaft	1242	99-9043	1	Set-Bearing, Rod
17	105-9324	1	Bearing-Ball, Radial	1242	99-9044	1	Set-Bearing, Rod (.010 Undersized)
23	105-9323	1	Flywheel ASM	1273	104-9219	1	Disc-Clutch
25	99-9025	1	Piston ASM (Standard)	1274	104-9231	1	Plate-Pressure, Clutch
25	99-9026	1	Piston ASM (.010 Over)	718C	99-9037	1	Pin-Locating
26	99-9027	1	Ring Set (Standard)	718D	106-1852	1	Pin-Locating
26	99-9028	1	Ring Set (.010 Over)				
29	99-9029	1	Rod-Connecting				
32	99-9030	1	Screw-Rod, Connecting				
220	99-9035	1	Washer-Thrust				
220	99-9036	1	Washer-Thrust (.005 In Oversized)				
354	99-9034	1	Nut-Hex				
653	107-9897	1	Screw-Hex				
746	99-9609	1	Gear-Drive				
900	99-9039	1	Shaft-Gear				
1044	99-9031	1	Screw-Hex				
1072	99-9032	1	Screw-Hex				
1073	99-9040	1	Plate-Gear, Idler				
1075	99-9041	1	Pulley-Crankshaft				
1076	99-9042	1	Bearing-Rod				
1079	99-9045	1	Set-Bearing, Main (Set Of 8)				
1079	99-9046	1	Set-Bearing, Main (.010 Undersized)				



Cylinder Head Assembly

Ref	Part No.	Qty.	Description
5	106-1853	1	Head-Cylinder
7	99-9254	1	Gasket-Head, Cylinder
11	105-9322	1	Hose-Breather
13	99-9614	1	Screw-Metric
21	99-9052	1	Cap-Fill, Oil
127	99-9060	1	Plug-Welch
151	99-9058	1	Stud-Metric
276	99-9063	1	Washer-Seal
337	108-6945	1	Plug-Spark
350	99-9057	1	Stud-Metric
383	94-1664	1	Wrench-Spark Plug
615	99-9067	1	Retainer
635	99-9068	1	Boot-Plug, Spark
700	99-9069	1	Coil-Ignition
729	99-9066	1	Clip-Wire
806	99-9270	1	Screw-Hex
812	99-9061	1	Nut-Hex, Metric
830	99-9101	1	Stud-Arm, Rocker
871	99-9070	1	Bushing-Guide
1022	99-9073	1	Gasket-Cover, Rocker
1023	99-9074	1	Cover-Rocker
1036	99-9075	1	Emission Label Kit
1077	99-9076	1	Bracket-Lifting
1130	99-9055	1	Stud-Metric

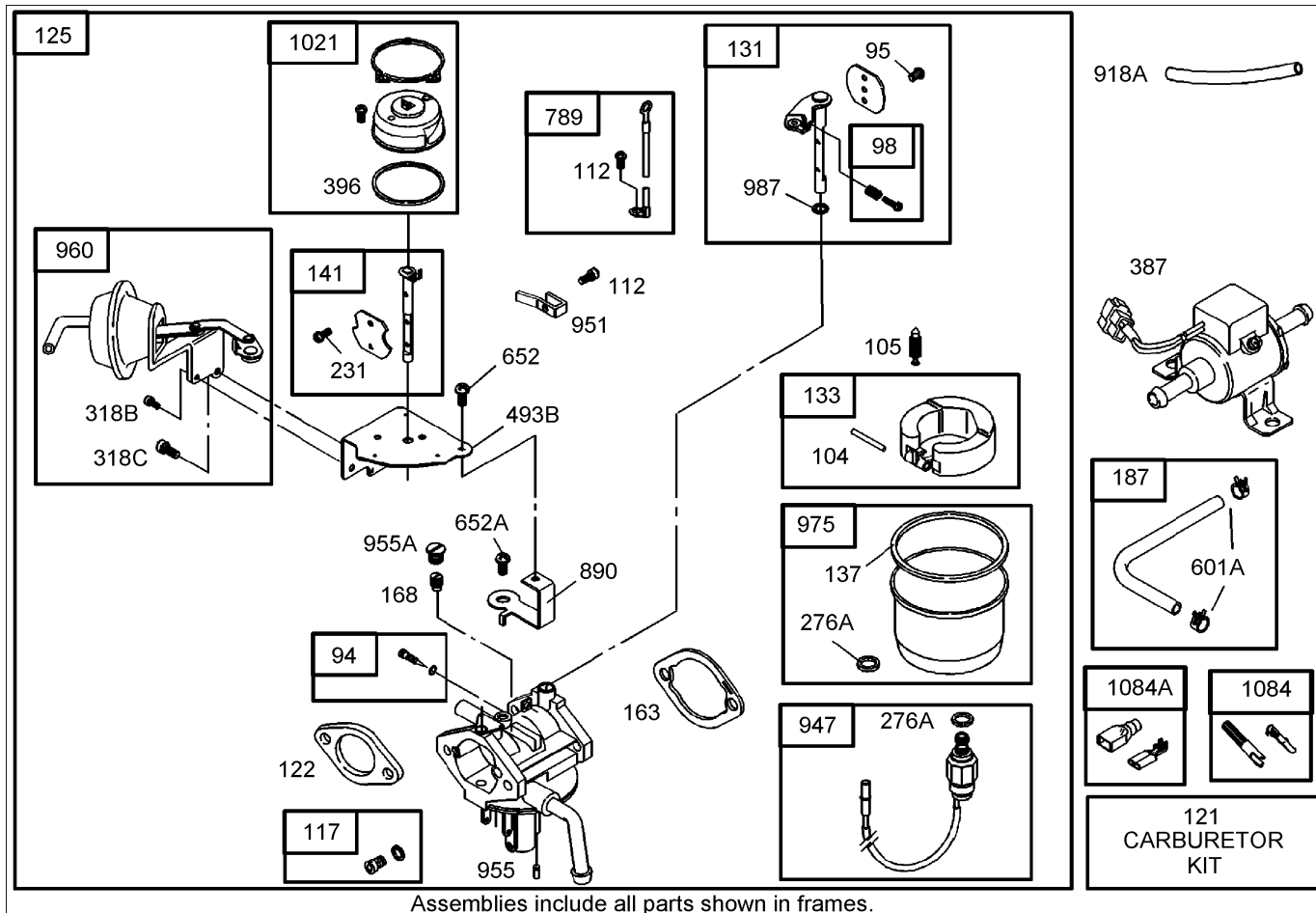
Ref	Part No.	Qty.	Description
1170	99-9056	1	Screw-Hex
127B	99-9008	1	Plug-Welch
151A	99-9059	1	Stud-Metric
318A	99-9202	1	Screw-Hex
493A	99-9065	1	Bracket-Mounting



Assemblies include all parts shown in frames.

Manifold Assembly

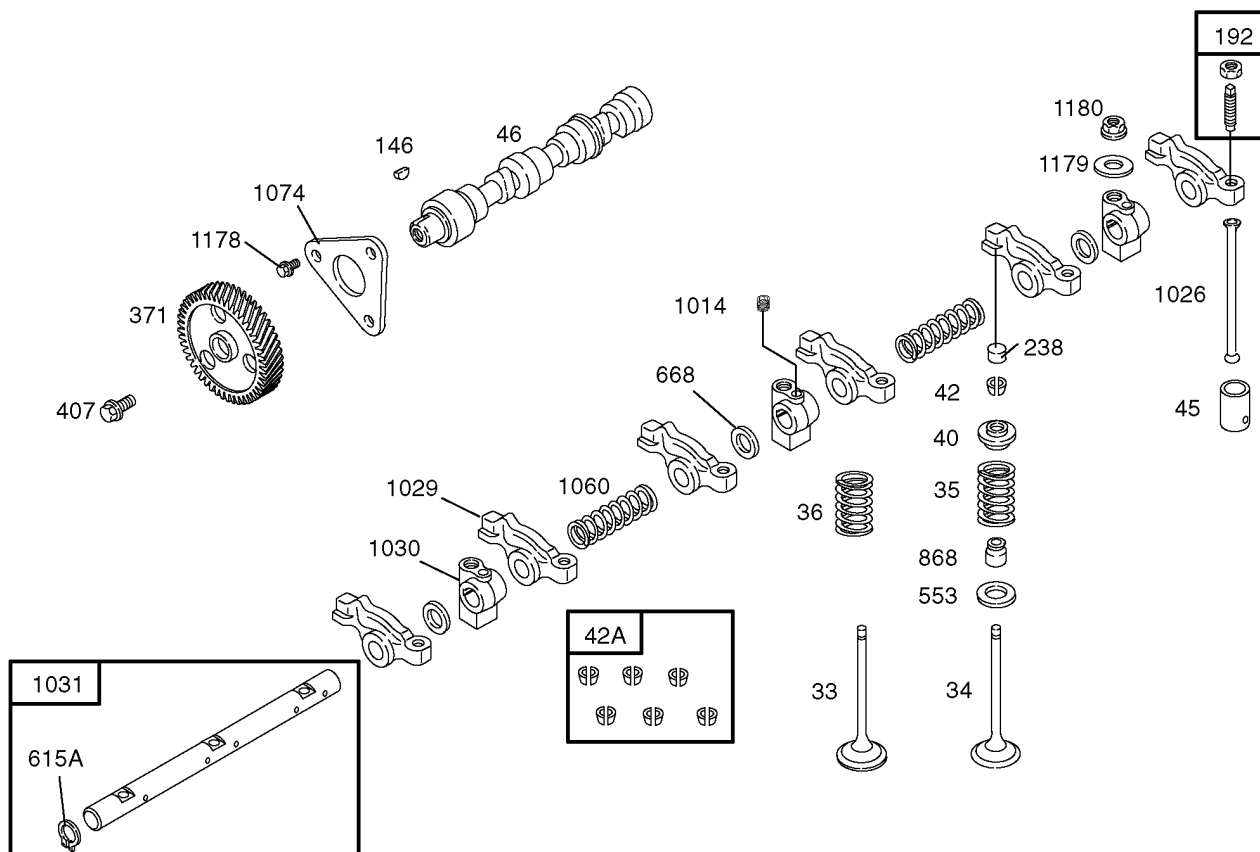
Ref	Part No.	Qty.	Description				
50	105-9325	1	Manifold-Intake				
51	99-9173	1	Gasket-Intake				
53	106-1854	1	Stud				
54	99-9004	1	Screw-Hex				
122	99-9184	1	Spacer-Carburator				
151	99-9221	1	Stud-Standard				
163	105-9329	1	Gasket-Funnel, Air				
436	99-9177	1	Manifold-Exhaust				
654	99-9186	1	Nut-Hex, Metric				
855	105-9328	1	Funnel-Air				
883	106-1855	1	Gasket-Exhaust				
918	105-9330	1	Hose-Vacuum				
1011	99-9198	1	Tube-Vent				
1061	99-9180	1	Cover-Outlet				
1174	99-9114	1	Nut-Hex, Metric				
1175	99-9004	1	Screw-Hex				
1176	99-9175	1	Nut-Hex, Metric				
1176A	99-9176	1	Nut-Hex				



Carburetor Assembly

Ref	Part No.	Qty.	Description
94	106-1856	1	Idle Mixture Kit
95	106-1857	1	Screw
98	106-1858	1	Idle Speed Kit
104	106-1859	1	Pin-Hinge, Float
105	106-1860	1	Valve-Needle, Float
112	105-2063	2	Screw-Mtg., Valve
117	106-1861	1	Jet-Main
121	106-1862	1	Carburetor Kit
122	99-9184	1	Spacer-Carburetor
125	105-9327	1	Carburetor ASM
131	106-1863	1	Throttle Shaft Kit
133	106-1864	1	Float-Carburetor
137	106-1865	1	Gasket-Bowl, Float
141	106-1866	1	Choke Shaft Kit
163	105-9329	1	Gasket-Funnel, Air
168	106-1953	1	Jet-Circuit, Idle
187	99-9238	1	Line-Fuel
231	106-1857	1	Screw
387	99-9196	1	Pump-Fuel
396	106-1871	1	Gasket-Cover, Choke
652	106-1869	1	Screw
789	106-1875	1	Harness-Wiring
890	106-1876	1	Bracket-Support
947	110-2511	1	Solenoid-Valve

Ref	Part No.	Qty.	Description
951	106-1878	1	Lever-Choke
955	106-1879	1	Plug-Carburetor
960	106-1881	1	Break-Choke, Vacuum
975	106-1882	1	Bowl-Float
987	106-1883	1	Seal-Shaft, Throttle
1021	106-1883	1	Activator-Choke
1084	99-9245	1	Connector
276A	106-1868	1	Washer-Sealing
318B	106-1869	1	Screw
318C	106-1870	1	Screw
493B	106-1872	1	Bracket-Mounting
601A	99-9242	1	Clamp-Hose
652A	106-1874	1	Screw
918A	105-9330	1	Hose-Vacuum
955A	106-1880	1	Plug-Carburetor
1084A	99-9098	1	Connector

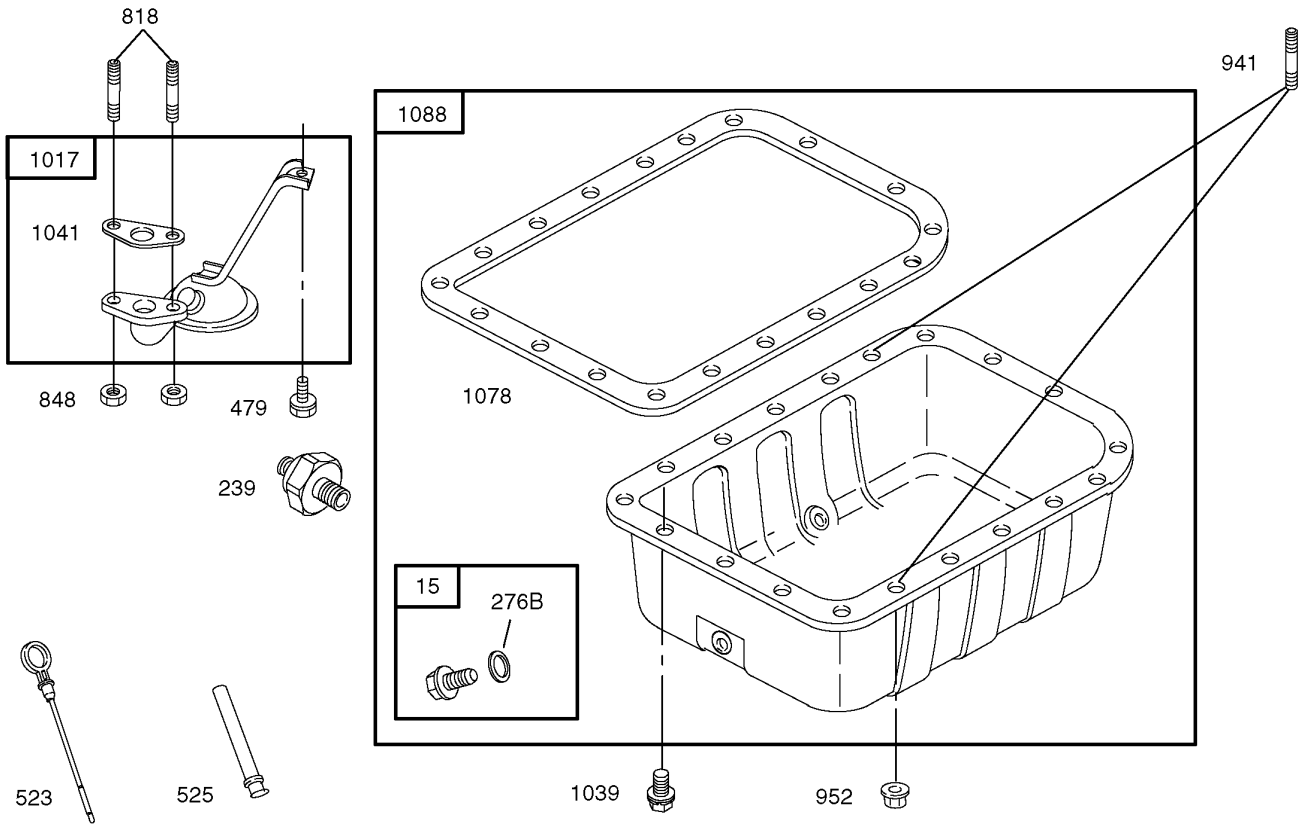


Assemblies include all parts shown in frames.

Cam Shaft Assembly

Ref	Part No.	Qty.	Description
33	99-9080	1	Valve-Exhaust
34	99-9081	1	Valve-Intake
35	99-9082	1	Spring-Valve
36	99-9082	1	Spring-Valve
40	99-9084	1	Retainer-Valve
42	99-9086	1	Keeper-Valve
45	99-9088	1	Tappet-Valve
46	99-9097	1	Shaft-Cam
146	99-9095	1	Key-Woodruff
192	99-9092	1	Adjuster-Arm, Rocker (Use Before Engine Serial #04090100)
192	112-2978	1	Adjuster-Arm, Rocker (Use Before Engine Serial #04083100)
238	99-9094	1	Cap-Valve (Use Before Engine Serial #04090100)
238	112-2979	1	Cap-Valve (Use Before Engine Serial #04083100)
371	99-9641	1	Gear-Cam
407	99-9085	1	Screw-Metric
42A	99-9087	1	Keeper-Valve (Set Of 6)
553	99-9096	1	Seat-Spring, Valve
668	99-9093	1	Washer-Spacer
868	99-9102	1	Seal-Valve
1014	99-9090	1	Screw-Metric

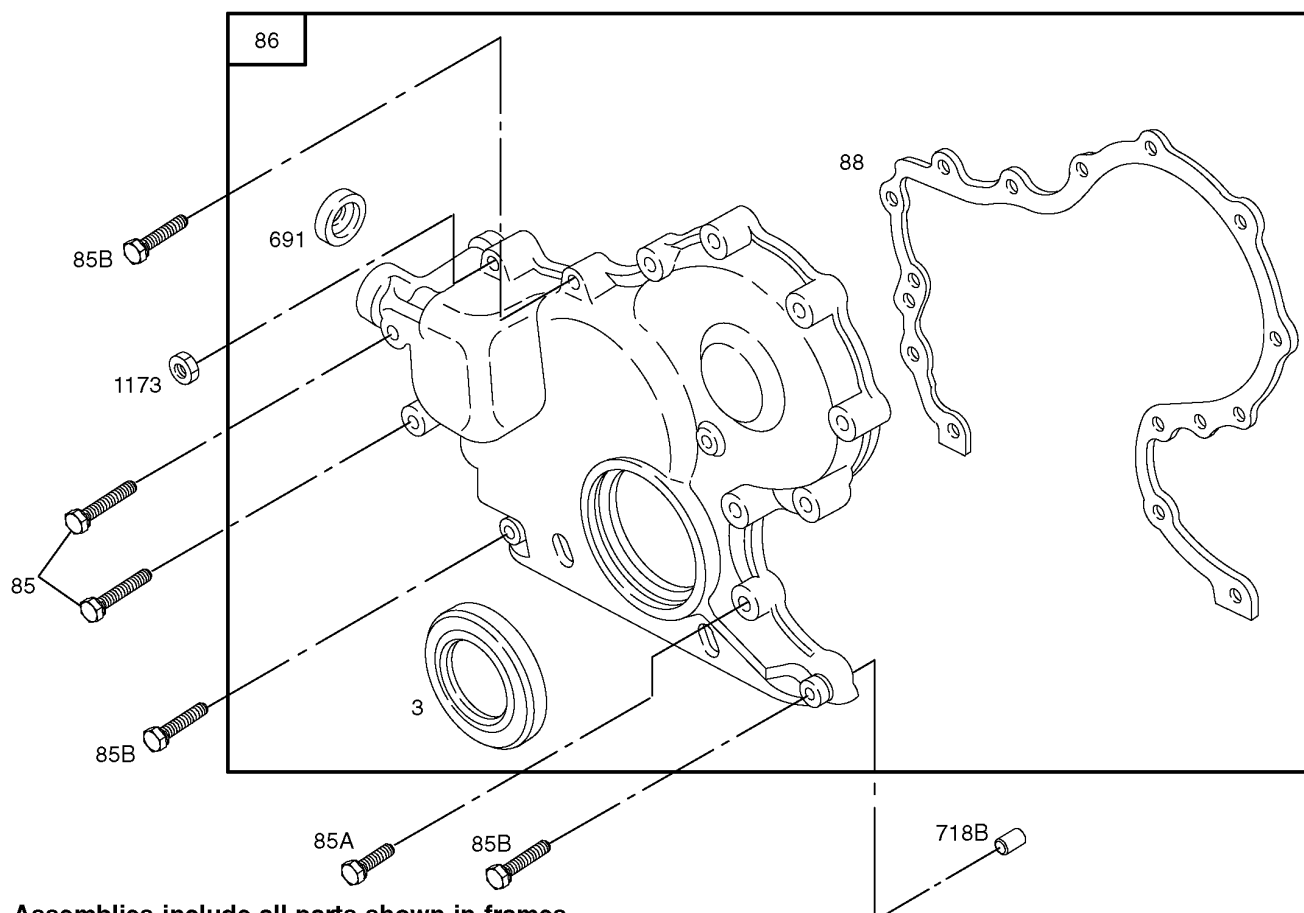
Ref	Part No.	Qty.	Description
1026	99-9103	1	Rod-Push (Use Before Engine Serial #04090100)
1026	112-2980	1	Rod-Push (Use Before Engine Serial #04083100)
1029	99-9104	1	Arm-Rocker
1030	99-9107	1	Support-Arm, Rocker
1031	99-9106	1	Shaft-Arm, Rocker
1060	99-9108	1	Spring-Shaft, Rocker
1074	99-9109	1	Retainer-Camshaft
1178	99-9083	1	Screw-Hex
1179	99-9079	1	Washer-Flat
1180	99-9091	1	Nut-Hex, Metric
615A	99-9099	1	Retainer



Assemblies include all parts shown in frames.

Oil Pan Assembly

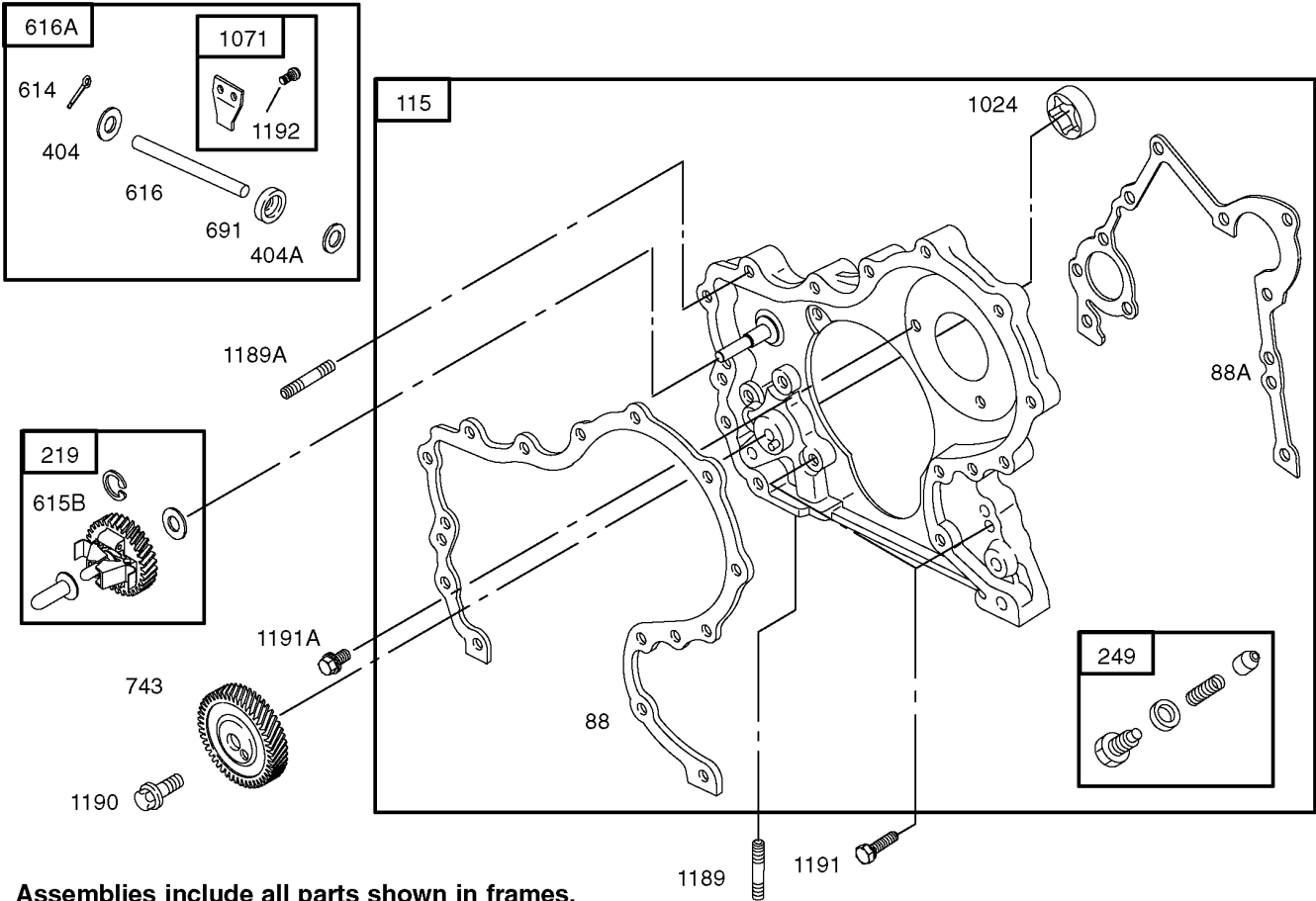
Ref	Part No.	Qty.	Description				
239	107-9908	1	Switch-Pressure, Oil				
15	99-9247	1	Plug-Drain, Oil				
479	99-9111	1	Screw-Hex				
523	110-2597	1	Dipstick				
525	99-9118	1	Tube-Dipstick				
818	99-9007	1	Stud-Metric				
848	99-9114	1	Nut-Hex, Metric				
941	99-9112	1	Stud-Metric				
952	99-9113	1	Nut-Hex, Metric				
1017	99-9116	1	Screen-Pump, Oil				
1039	99-9111	1	Screw-Hex				
1041	99-9120	1	Gasket-Strainer, Oil				
1078	99-9121	1	Gasket-Pan, Oil				
1088	99-9241	1	Pan-Oil				
276B	99-9249	1	Washer-Seal				



Assemblies include all parts shown in frames.

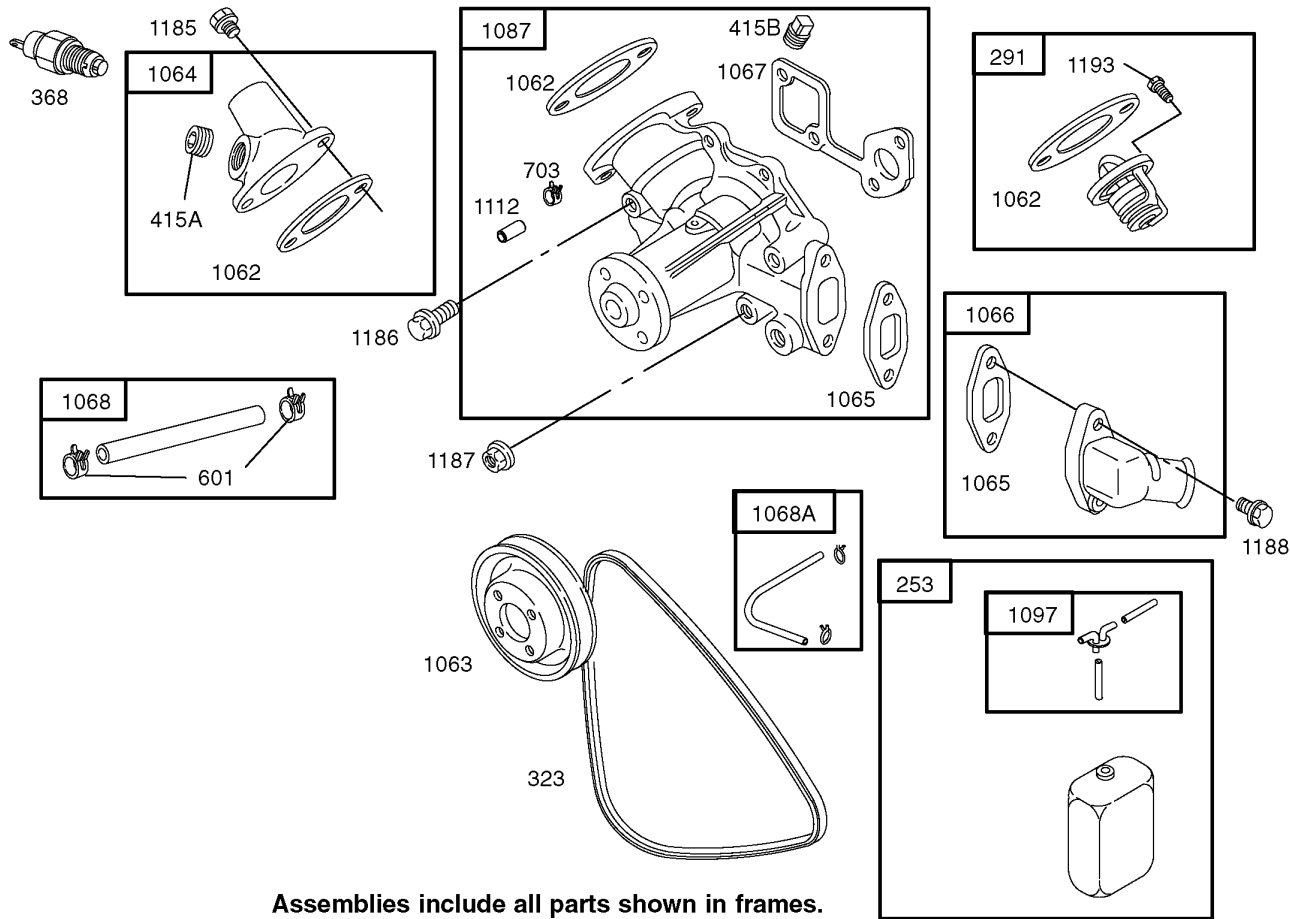
Gear Cover Assembly

Ref	Part No.	Qty.	Description				
3	107-9900	1	Seal-Oil				
85	99-9127	1	Screw-Hex				
86	99-9130	1	Gear Cover ASM				
88	99-9132	1	Gasket-Cover				
691	99-9131	1	Seal-Shaft, Governor				
85A	99-9128	1	Screw-Hex				
85B	99-9129	1	Screw-Hex				
1173	99-9114	1	Nut-Hex, Metric				
718B	99-9014	1	Pin-Locating				



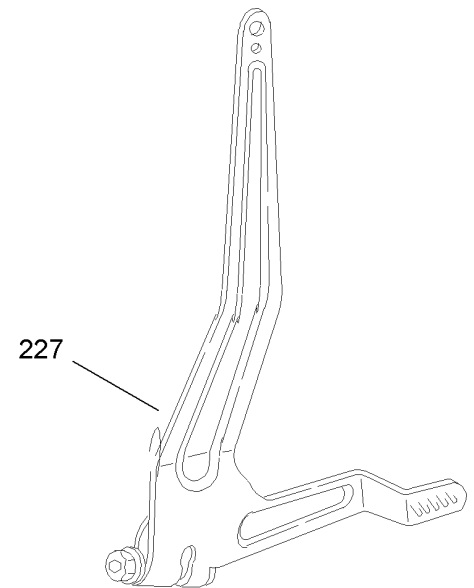
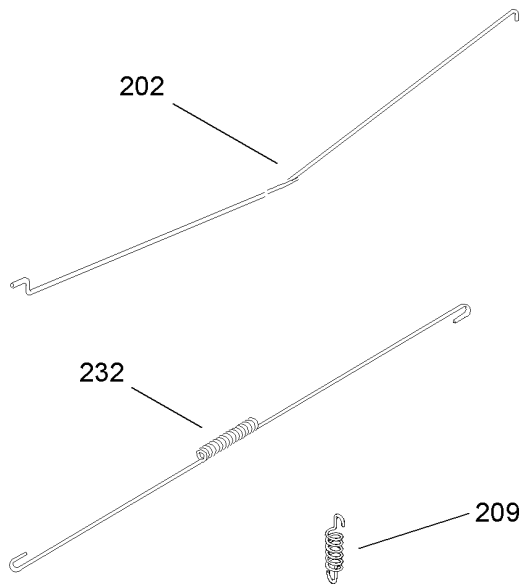
Gear Housing Assembly

Ref	Part No.	Qty.	Description				
❶ 1024		1	Pump-Oil				
1071	99-9149	1	Paddle-Governor				
115	99-9138	1	Housing-Gear				
1189	99-9007	1	Stud-Metric				
1189A	99-9137	1	Stud-Metric				
1190	99-9135	1	Screw-Hex				
1191	99-9133	1	Screw-Hex				
1191A	99-9134	1	Screw-Hex				
1192	99-9143	1	Screw-Hex, Torx				
219	99-9261	1	Gear-Governor				
249	99-9142	1	Valve-Relief, Oil				
404	99-9140	1	Washer-Spacer				
404A	99-9141	1	Washer-Spacer				
614	99-9053	1	Pin-Cotter				
615B	99-9145	1	Retainer				
616	99-9146	1	Crank-Governor				
616A	99-9147	1	Crank-Governor				
691	99-9131	1	Seal-Shaft, Governor				
743	99-9656	1	Gear-Drive				
88	99-9132	1	Gasket-Cover				
88A	99-9136	1	Gasket-Cover, Gear				



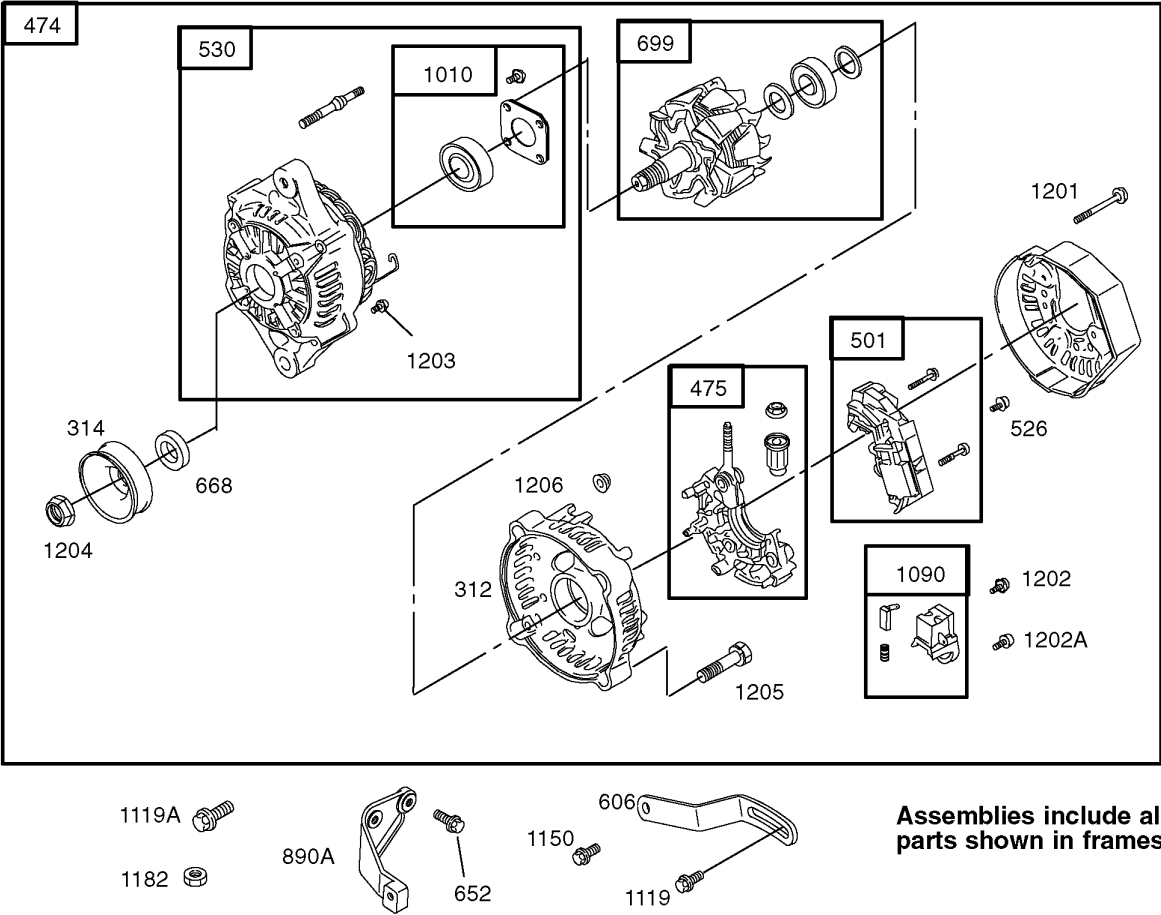
Water Pump Assembly

Ref	Part No.	Qty.	Description				
1062	99-9163	1	Gasket-Outlet				
1063	99-9164	1	Pulley-Pump				
1064	99-9165	1	Housing-Outlet				
1065	99-9166	1	Gasket-Housing, Inlet				
1066	99-9167	1	Housing-Inlet				
1067	99-9168	1	Gasket-Pump, Water				
1068	106-1886	1	Hose / Clamp ASM				
1068A	99-9072	1	Hose-Tank, Reserve				
1087	106-1887	1	Pump-Water				
1097	99-9071	1	Hose-Tank, Reserve				
1112	106-1888	1	Tube-Vent				
1185	99-9004	1	Screw-Hex				
1186	99-9151	1	Screw-Hex				
1187	99-9153	1	Nut-Hex, Metric				
1188	99-9004	1	Screw-Hex				
1193	99-9152	1	Screw-Metric				
253	106-1884	1	Tank-Reserve				
291	99-9155	1	Thermostat				
323	99-9156	1	Belt-V				
368	99-9157	1	Switch-Temperature, Water				
415A	99-9158	1	Plug				
415B	99-9159	1	Plug				
601	99-9160	1	Clamp-Hose				
703	106-1885	1	Clip				



Governor Assembly

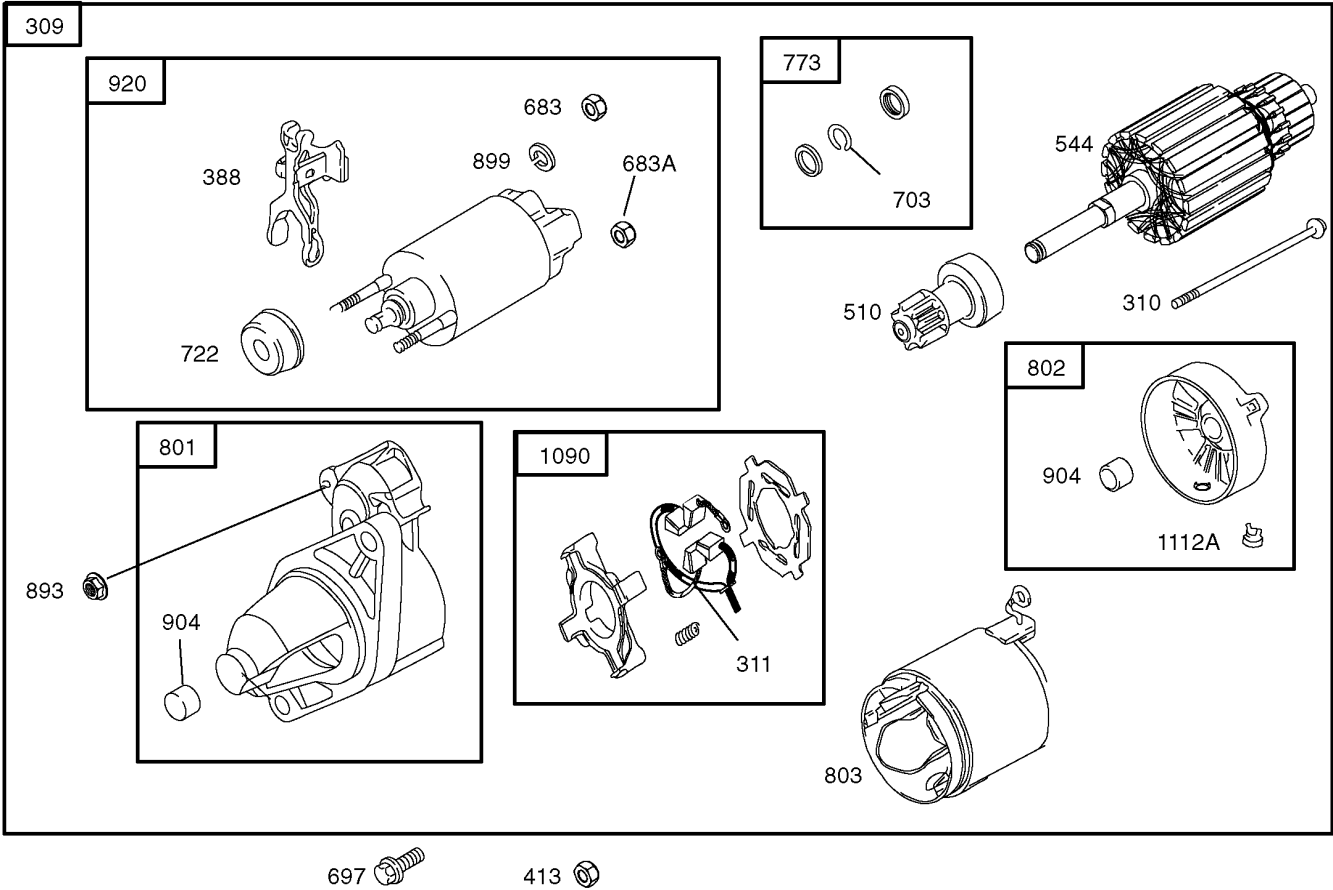
Ref	Part No.	Qty.	Description
202	99-9187	1	Link-Governor, Mech.
209	106-1889	1	Spring-Governor
227	99-9191	1	Lever-Governor
232	99-9192	1	Spring-Link



Alternator Assembly

Ref	Part No.	Qty.	Description
1010	106-1898	1	Retainer-Bearing
1090	106-1899	1	Retainer-Brush
1119	99-9663	1	Screw-Hex, Metric
1119A	99-9205	1	Screw-Hex, Metric
1150	99-9202	1	Screw-Hex
1182	99-9114	1	Nut-Hex, Metric
1201	106-1950	1	Screw
1202	106-1951	1	Screw
1202A	106-1894	1	Screw
1203	106-1894	1	Screw
1204	106-1954	1	Nut
1205	106-1955	1	Screw
1206	106-1956	1	Nut
312	106-1890	1	Housing-End, Brush
314	106-1891	1	Pulley-Alternator
474	99-9209	1	Alternator
475	106-1892	1	Rectifier
501	106-1893	1	Regulator
526	106-1894	1	Screw
530	106-1895	1	Housing-End, Drive
606	106-1952	1	Strap-Adjusting
652	99-9202	1	Screw-Hex
668	106-1896	1	Spacer
699	106-1897	1	Rotor

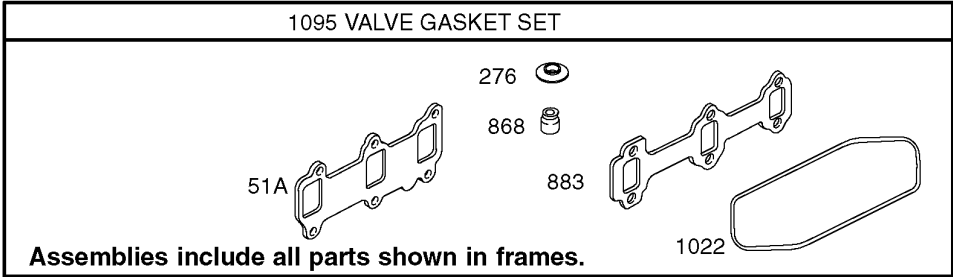
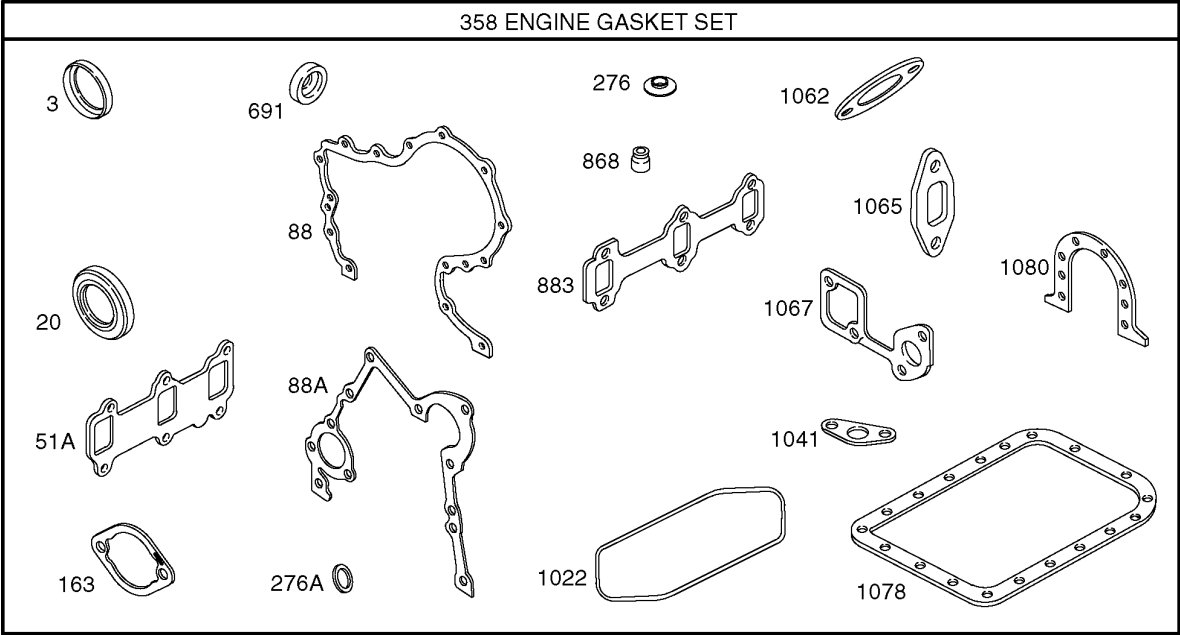
Ref	Part No.	Qty.	Description
890A	99-9211	1	Bracket-Support



Assemblies include all parts shown in frames.

Starter Motor Assembly

Ref	Part No.	Qty.	Description				
1090	106-1974	1	Retainer-Brush				
1112A	106-1975	1	Plug-Vent				
309	100-9837	1	Motor-Starter				
310	106-1957	1	Bolt				
311	106-1958	1	Brush Set				
388	106-1959	1	Lever-Drive, Pinion				
413	99-9206	1	Nut-Hex, Metric				
510	106-1960	1	Drive-Starter				
544	106-1961	1	Armature-Starter				
683	106-1962	1	Nut				
683A	106-1963	1	Nut				
697	99-9201	1	Screw-Hex				
703	106-1964	1	Clip				
722	106-1965	1	Seal-Plunger				
773	106-1966	1	Retainer				
801	106-1967	1	Cap-Drive				
802	106-1968	1	Cap-End				
803	106-1969	1	Housing-Starter				
893	106-1970	1	Nut				
899	106-1971	1	Washer				
904	106-1972	1	Bearing-Needle				
920	106-1973	1	Solenoid-Starter				



Gasket Assembly

Ref	Part No.	Qty.	Description				
3	107-9900	1	Seal-Oil				
20	99-9003	1	Seal-Oil				
88	99-9132	1	Gasket-Cover				
163	105-9329	1	Gasket-Funnel, Air				
276	99-9063	1	Washer-Seal				
358	106-1976	1	Engine Gasket Set				
51A	99-9173	1	Gasket-Intake				
691	99-9131	1	Seal-Shaft, Governor				
868	99-9102	1	Seal-Valve				
883	106-1855	1	Gasket-Exhaust				
88A	99-9136	1	Gasket-Cover, Gear				
1022	99-9073	1	Gasket-Cover, Rocker				
1041	99-9120	1	Gasket-Strainer, Oil				
1062	99-9163	1	Gasket-Outlet				
1065	99-9166	1	Gasket-Housing, Inlet				
1067	99-9168	1	Gasket-Pump, Water				
1078	99-9121	1	Gasket-Pan, Oil				
1080	99-9021	1	Gasket-Retainer				
1095	106-1977	1	Valve Gasket Set				
276A	99-9249	1	Washer-Seal				

