Form Number 3323-980 Rev A

Workman® 1100 Utility Vehicle

Model No. 07252 - 210000001 and up.
Model No. 07252TC - 210000001 and up.

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

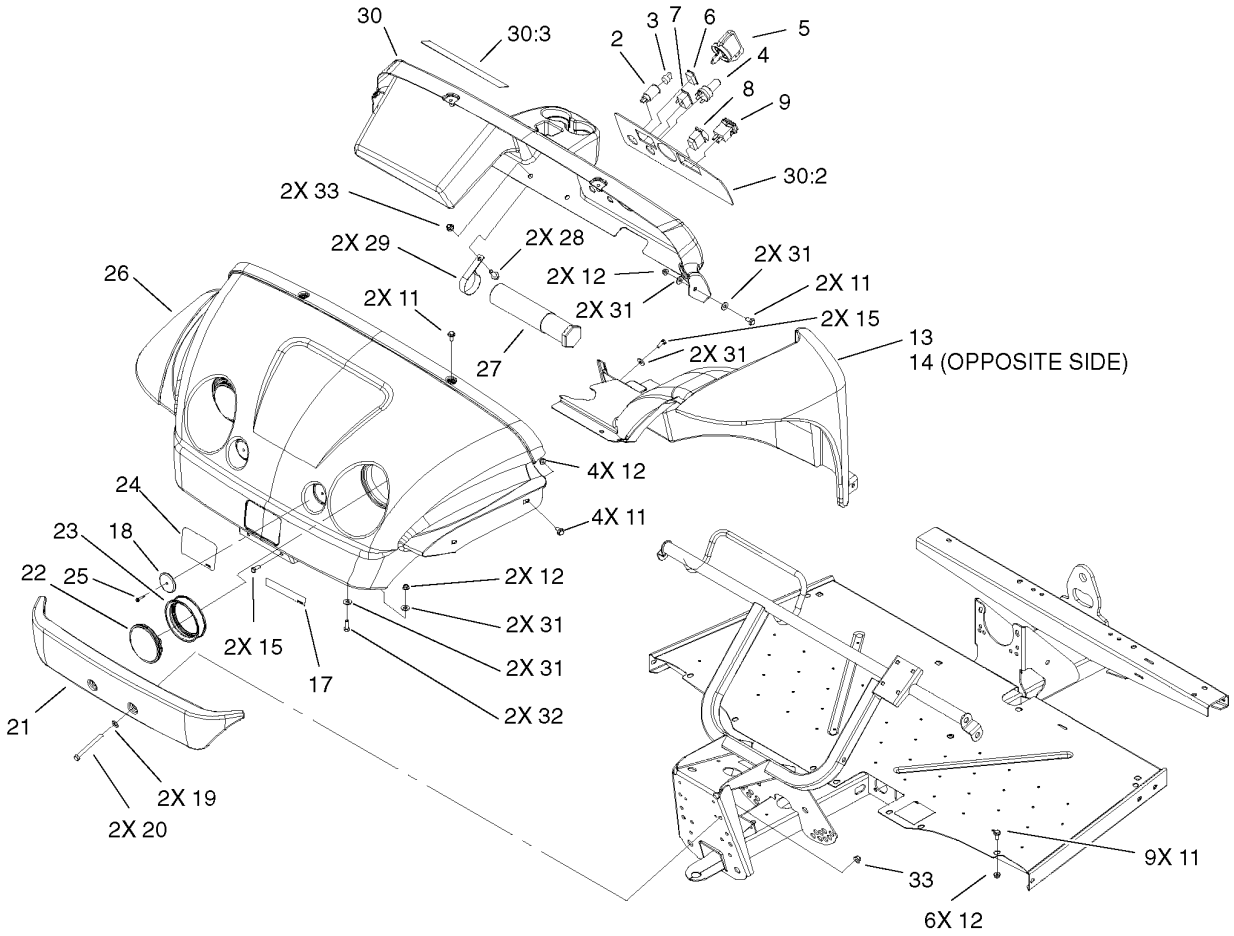
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not illustrated

❷ Not serviced

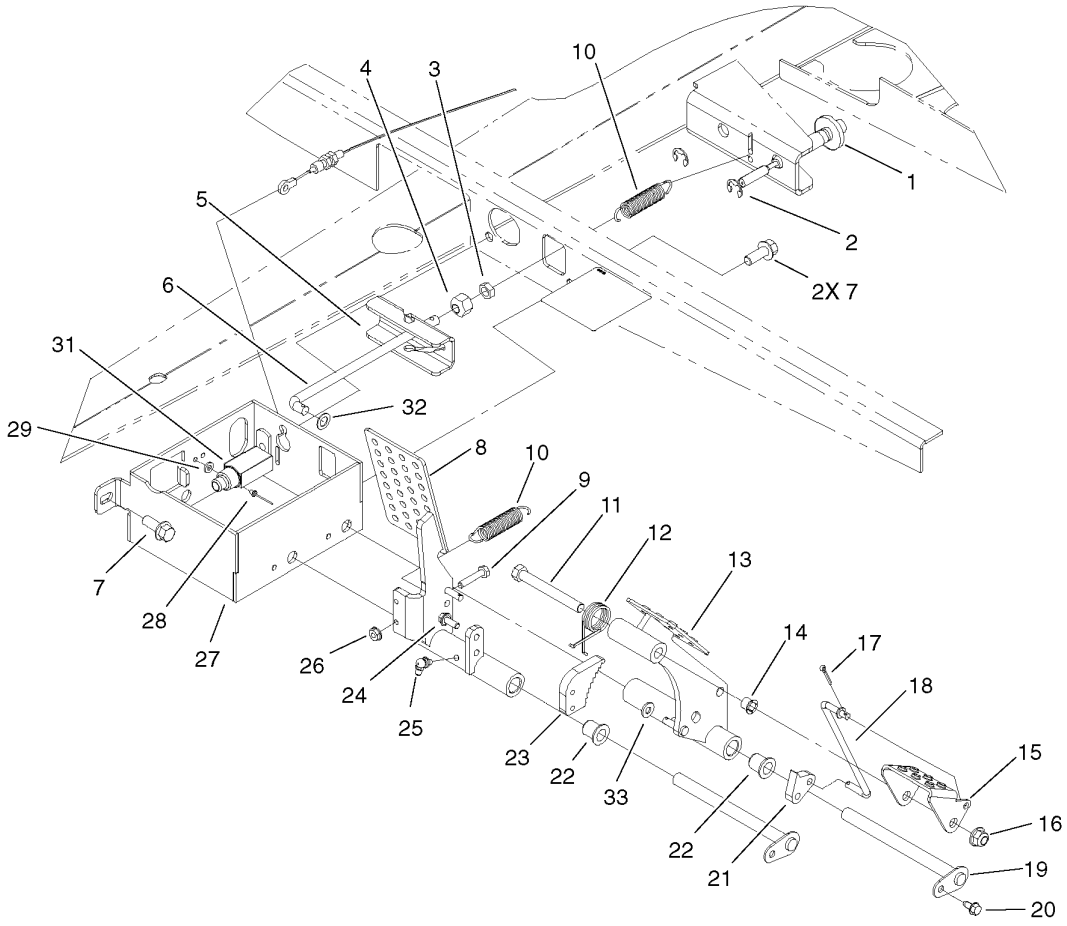
❸ Obtain Parts From Kohler



Hood Assembly

Ref	Part No.	Qty.	Description
2	99-7411	1	Point-Power
3	99-7416	1	Cap
4	99-7429	1	Switch-Key
5	99-7418	2	Key-Ignition
6	99-7420	1	Plug-Hole
7	99-7410	1	Light-Oil
8	95-8999	1	Switch
9	94-4208	1	Hourmeter
11	3234-5	15	Screw-HHF
12	104-8300	14	Nut-Flange, NI
13	99-7279	1	LH Fender ASM
14	99-7280	1	RH Fender ASM
15	32104-32	4	Screw-HWH
17	99-7353	1	Decal
18	99-7312	2	Reflector
19	3256-24	2	Washer-Flat
20	323-42	2	Screw-HH
21	99-7733	1	Bumper-Plastic
22	99-7310	2	Headlight
23	99-7311	2	Mount-Headlight
24	99-7339	1	Decal
25	32144-89	2	Screw-Forming, Thread
26	99-7270	1	Hood
27	74-0720	1	Tube-Manual

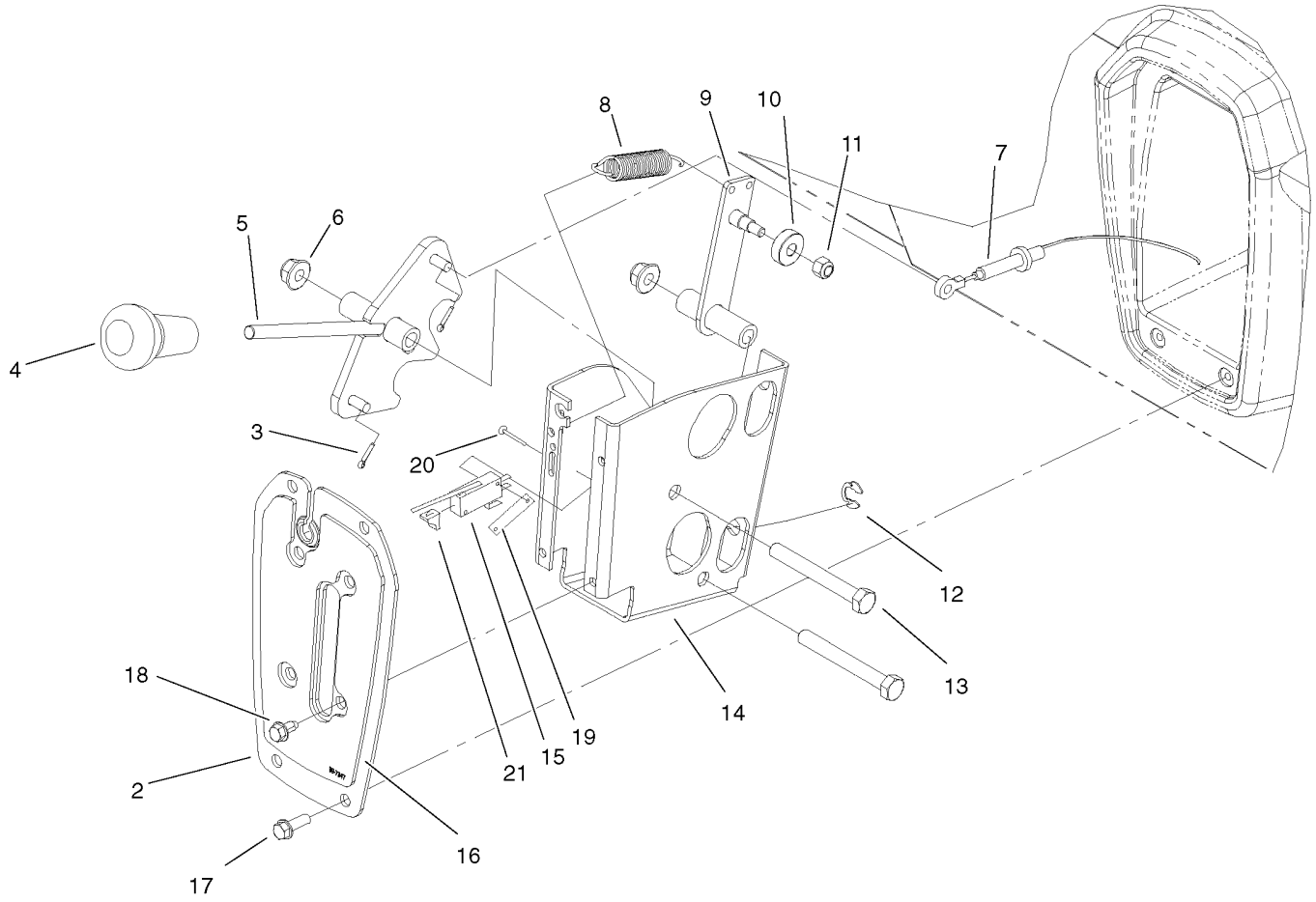
Ref	Part No.	Qty.	Description
28	3234-11	2	Screw-HHF
29	2412-133	2	R-Clamp
30	99-7360	1	Dash ASM
30:2	99-7343	1	Decal-Warning, Dash
30:3	99-7344	1	Decal-Danger
31	3256-3	10	Washer-Flat
32	3234-17	4	Screw-HHF
33	104-8301	4	Nut-Flange, NI



Pedal Assembly

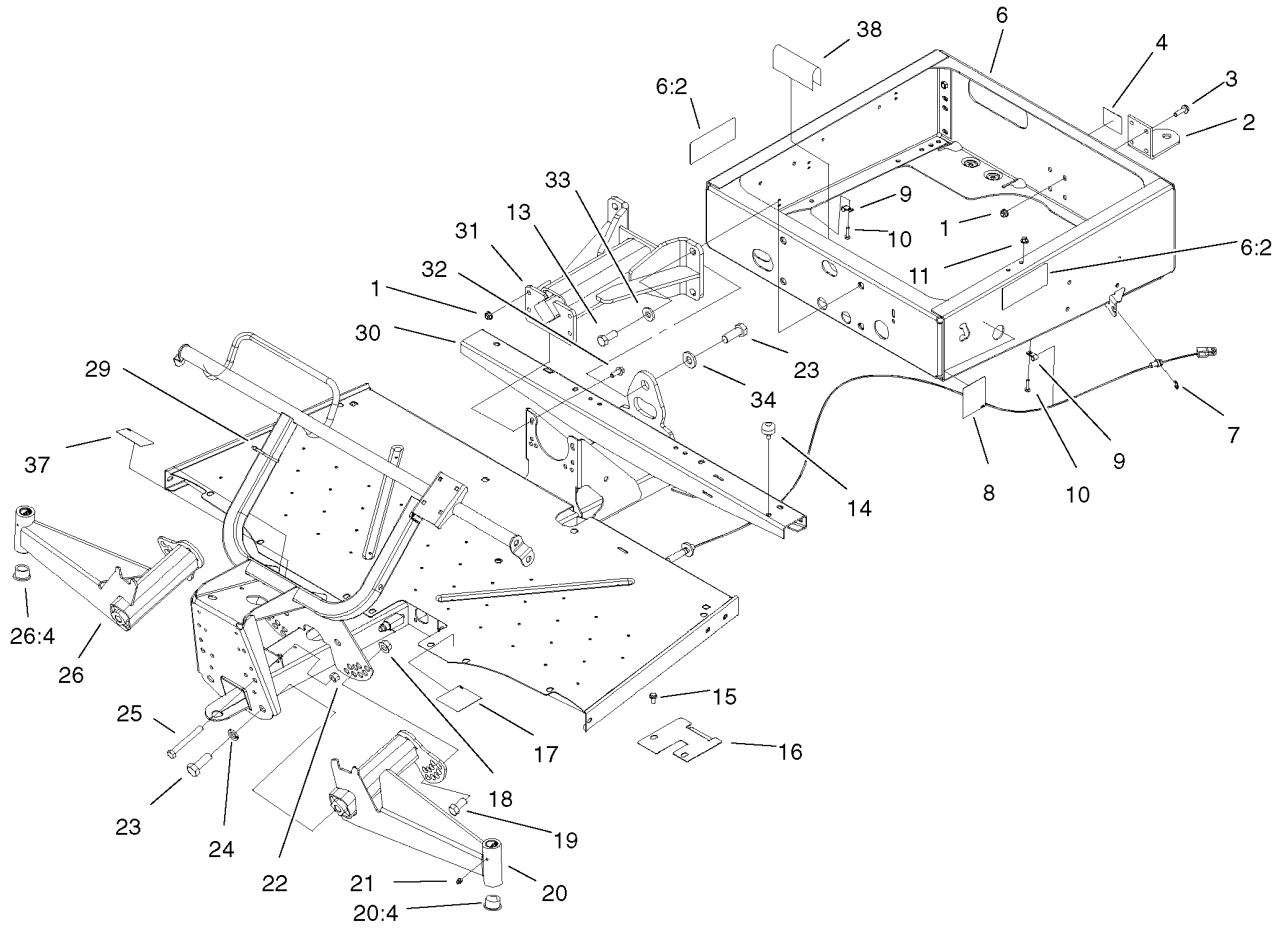
Ref	Part No.	Qty.	Description
1	99-7109	2	Cable-Brake
2	32120-47	2	Ring-Retaining, External
3	3219-3	1	Nut-Hex
4	99-7123	1	Nut-Equalizer
5	99-7093	1	Bracket-Brake, Adjustment
6	99-7060	1	Rod-Brake
7	3234-11	3	Screw-HHF
8	99-7212-03	1	Throttle ASM
9	321-8	2	Screw-HH
10	99-7141	2	Spring-Return, Pedal
11	323-54	1	Screw-HH
12	99-7140	1	Spring-Torsion
13	99-7211-03	1	Brake ASM
14	52-2891	2	Bushing-Link, Steering
15	99-7227-03	1	Pedal-Park
16	104-8301	2	Nut-Flange, NI
17	3272-6	5	Pin-Cotter
18	99-7221	1	Rod-Park
19	99-7169	2	Pivot-Pedals
20	12-3270	2	Screw
21	99-7218	1	Detent
22	256-155	4	Bushing-Flange
23	99-7214	1	Pawl-Brake
24	3234-33	2	Screw-HHF

Ref	Part No.	Qty.	Description
25	302-60	2	Fitting-Grease, 90 DEG
26	32149-2	2	Nut-Keps
27	99-7210-03	1	Base ASM
28	3269-28	2	Rivet-Pop
29	3256-51	2	Washer-Flat
31	99-7407	1	Switch
32	3256-46	1	Washer-Flat
33	3256-22	1	Washer-Flat



Shifter Assembly

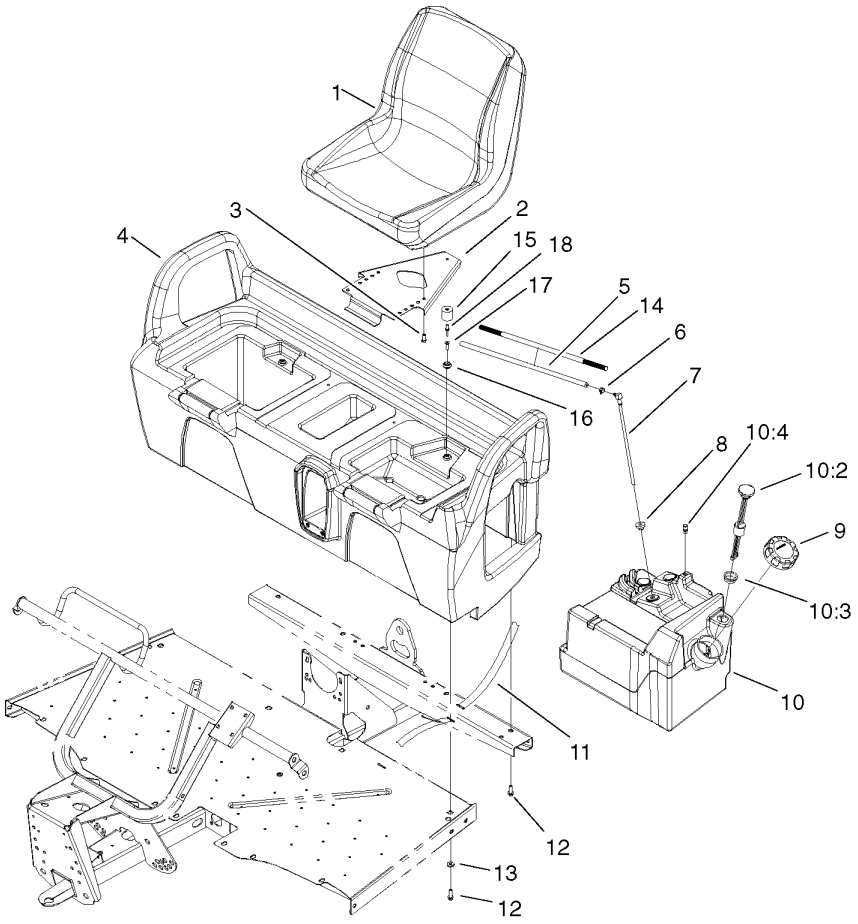
Ref	Part No.	Qty.	Description
2	99-7887-03	1	Plate-Shifter
3	3272-5	2	Pin-Cotter
4	99-7981	1	Knob-Grip, Soft
5	99-7879	1	Lever-Shifter
6	104-8301	2	Nut-Flange, NI
7	99-7112	2	Cable-Shift
8	99-7141	1	Spring-Return, Pedal
9	99-7176	1	Detent
10	251-307	1	Bearing-Ball
11	3296-42	1	Nut-Lock, NI
12	32151-101	2	E-Ring
13	323-14	2	Screw-HH
14	104-6509-03	1	Bracket-Shift
15	88-9932	1	Switch-Micro
16	99-7952	1	Decal-Shifter
17	32105-15	4	Screw
18	12-3270	4	Screw
19	3290-354	1	Nut-Speed
20	3290-313	2	Screw-Ph
21	93-3240	1	Plunger-Seal



Frame Assembly

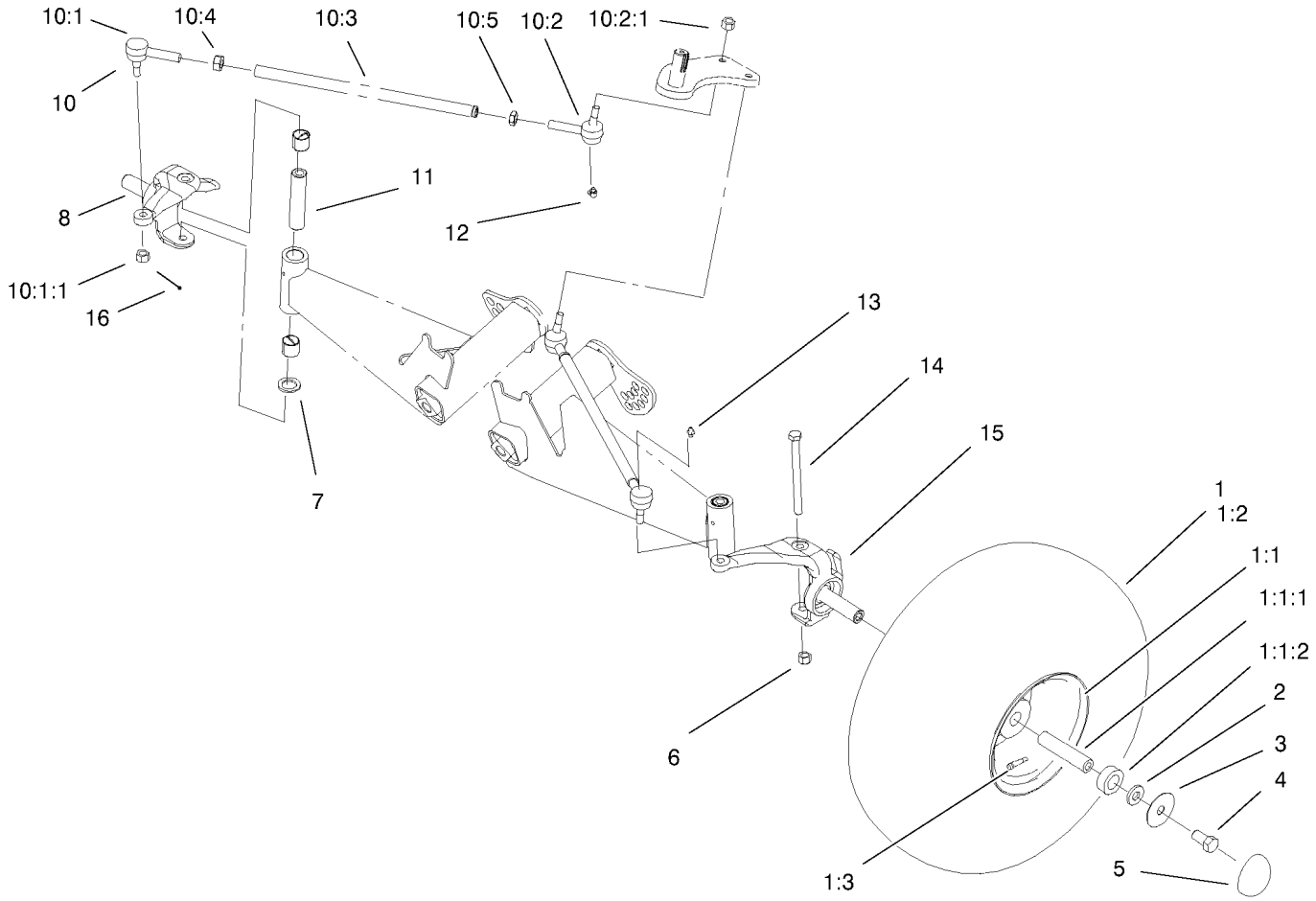
Ref	Part No.	Qty.	Description
1	104-8301	8	Nut-Flange, NI
2	99-7654-03	1	Hitch-Duty, Light
3	3234-24	4	Screw-HHF
4	99-7350	1	Decal-Information
6	99-7362	1	Rear Frame ASM
6:2	99-7345	2	Decal-Warning
7	32120-47	2	Ring-Retaining, External
8	99-7349	1	Decal-Information, Boxlatch
9	2412-89	5	Clamp
10	321-6	4	Screw-HH
11	32128-33	4	Nut-HF
13	327-4	4	Screw-HH
14	87-2440	1	Bumper-Rubber
15	3234-5	2	Screw-HHF
16	99-7275-03	1	Cover-Pedal
17	99-7346	1	Decal-Information, Brake
18	32128-54	2	Nut-HF
19	3214-2	2	Screw-HH
20	99-7685	1	LH A-Arm ASM
20:4	3-0348	2	Bushing
21	302-5	2	Fitting-Grease
22	3296-23	2	Nut-Lock, NI
23	328-24	5	Screw-HH
24	3254-7	4	Washer-Lock, Int

Ref	Part No.	Qty.	Description
25	325-17	2	Screw-HH
26	99-7684	1	RH A-Arm ASM
26:4	3-0348	2	Bushing
29	3290-379	27	Tie-Cable
30	99-7463-03	1	Frame-Front
31	99-7700	1	Pivot Yoke ASM
32	3234-11	4	Screw-HHF
33	99-7667	4	Washer-Flat
34	87-3060	1	Washer-Hardened
37	104-6855	1	Decal-Capacity
38	95-5686	1	Trim



Seatbase Assembly

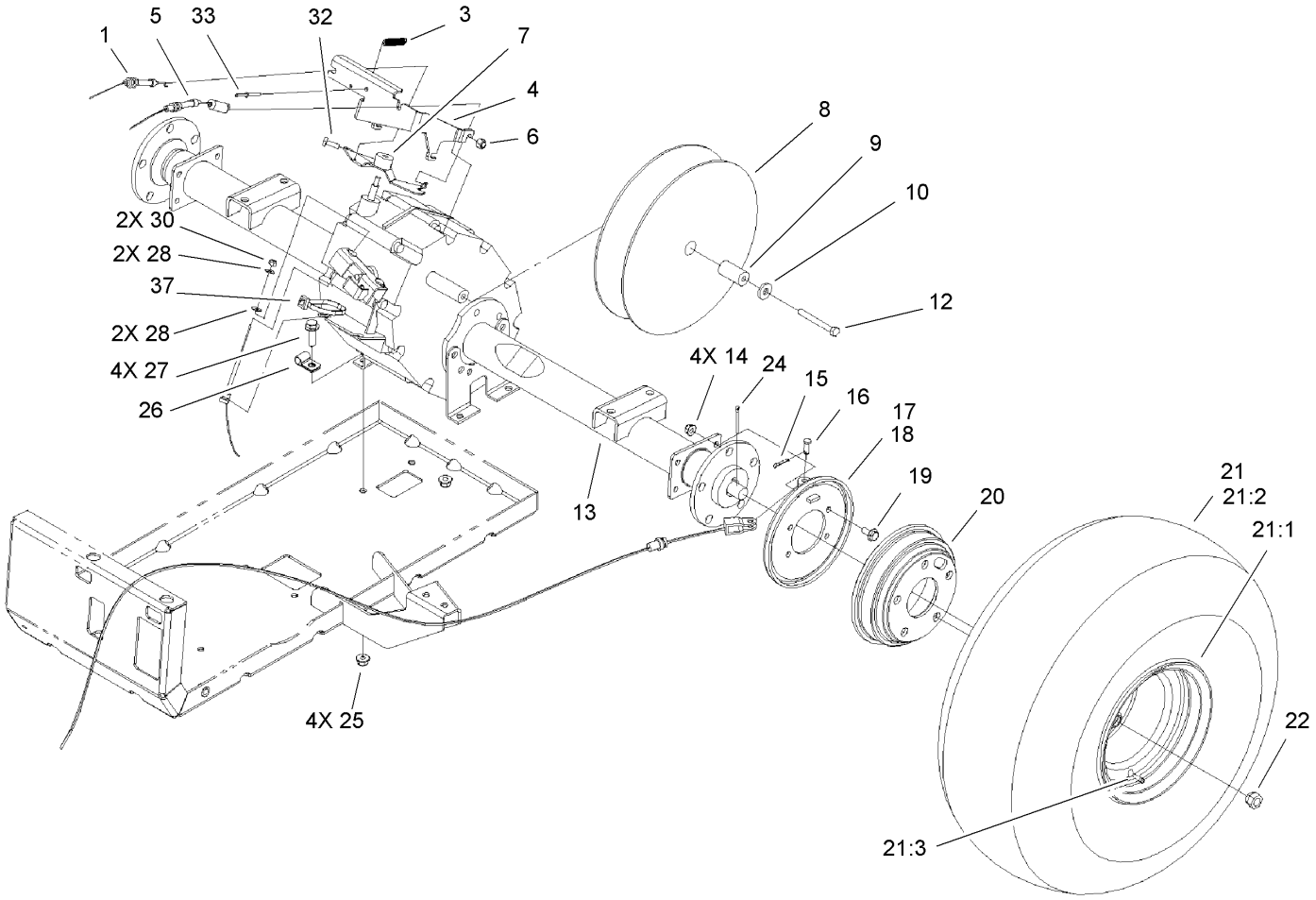
Ref	Part No.	Qty.	Description
1	99-7281	2	Seat
2	99-7829	2	Bracket-Seat
3	33114-016	8	Screw-HH
4	104-6401	1	Seat Base ASM
5	99-7187	1	Hose-Fuel
6	2412-98	1	Clamp
7	99-7264	1	Pipe-Stand
8	46-6560	1	Bushing
9	95-4192	1	Unleaded Gas Cap ASM
10	99-7323	1	Fuel Tank ASM
10:2	99-7262	1	Gauge-Fuel
10:3	95-8972	1	Grommet
10:4	99-7267	1	Vent-Air
11	3339-175	1	Strapping-Web, 48 Inch
12	3234-17	8	Screw-HHF
13	88-7200	4	Washer-Flat
14	99-7129	1	Conduit-Line, Fuel
15	99-7830	2	Rubber Receptical ASM
16	99-7833	2	Post-Holding
17	32108-5	2	Screw-FH
18	3290-412	2	Rivet



Front Tire And Steering Assembly

Ref	Part No.	Qty.	Description
❷1		2	Wheel And Tire ASM
1:1	99-7303	1	Wheel ASM
1:1:1	104-1699	1	Spacer
1:1:2	104-1698	2	Bearing-Ball
1:2	99-7300	1	Tire
1:3	232-27	1	Stem-Valve
2	99-7667	2	Washer-Flat
3	99-7719	2	Washer
4	327-2	2	Screw-HH
5	94-7871	2	Cap-Dust
6	3296-23	2	Nut-Lock, NI
7	256-115	2	Washer-Thrust
8	99-7487-03	1	Spindle-RH
❷10		2	Rod-Tie
10:1	112772-03	1	Joint-Ball, RH
10:1:1	915031	1	Nut
10:2	112771-03	1	Joint-Ball, LH
10:2:1	915031	1	Nut
10:3	99-7600-03	1	Rod-Tie
10:4	3220-11	1	Nut-Jam
10:5	3218-21	1	Nut-Jam
11	99-7499	2	Sleeve-Kingpin
12	302-60	2	Fitting-Grease, 90 DEG
13	302-5	2	Fitting-Grease

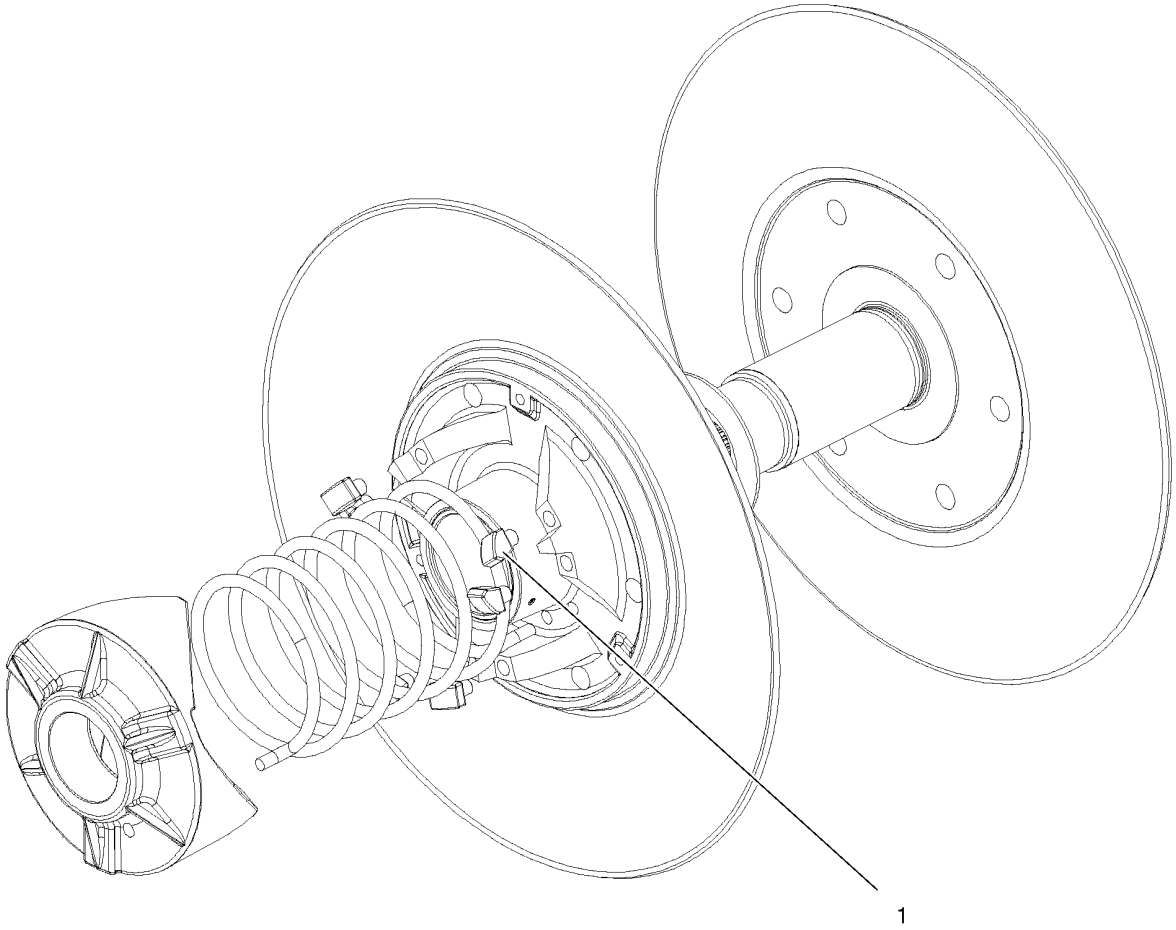
Ref	Part No.	Qty.	Description
14	325-20	2	Screw-HH
15	99-7486-03	1	Spindle-LH
16	3272-7	4	Pin-Cotter



Rear Tire And Transaxle Assembly

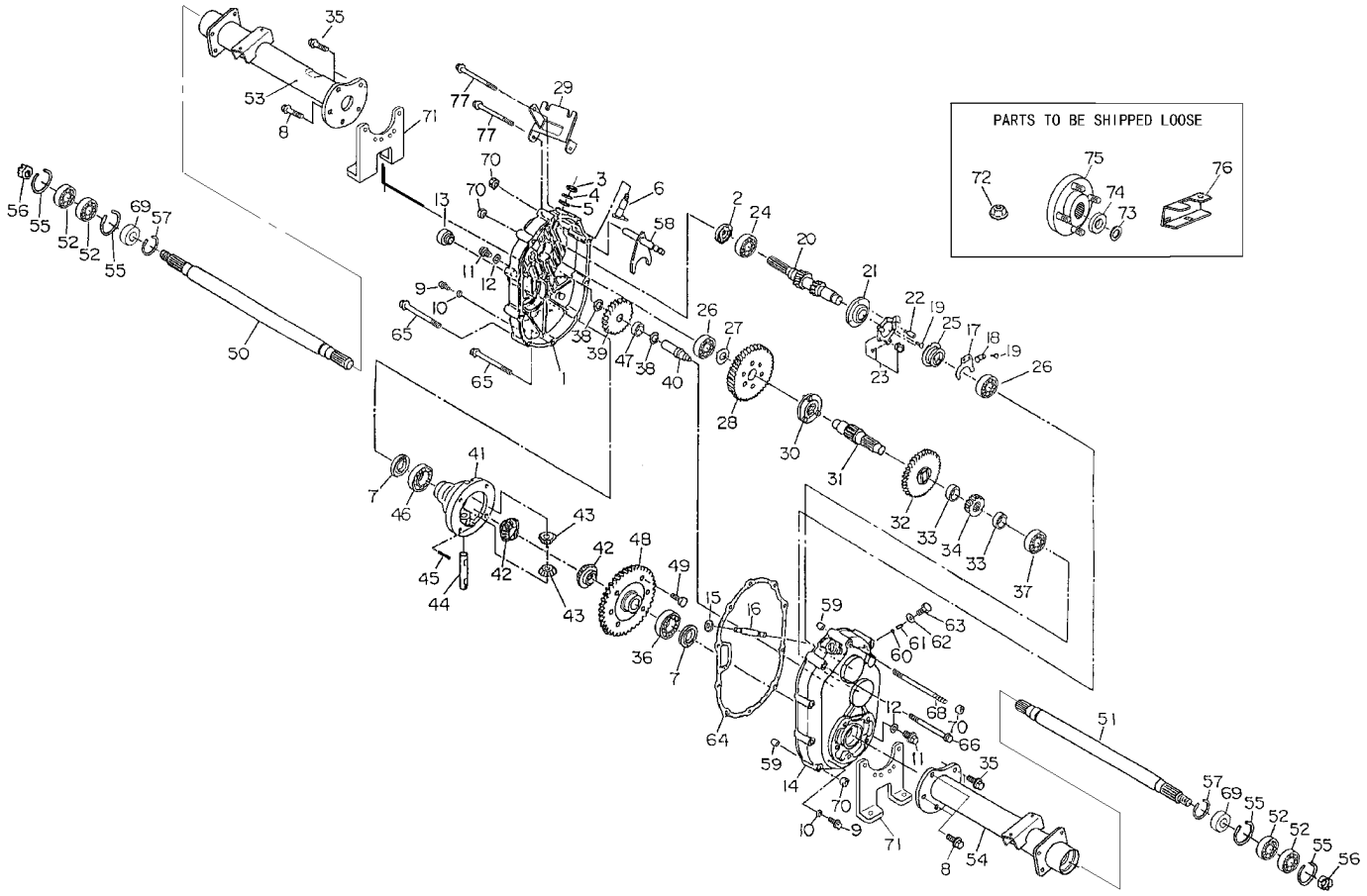
Ref	Part No.	Qty.	Description
1	104-6474	1	Cable-Governor, 12Hp
3	99-7078	1	Spring-Governor
4	99-7054	1	Bracket-Cables
5	99-7110	1	Cable-Throttle
6	33024-00	3	Nut-Lock
7	99-7081	1	Bracket-Governor
8	99-7104	1	Clutch-Driven
9	99-7174	1	Spacer-Clutch
10	5-0838	1	Washer
12	322-33	1	Screw-HH
13	99-7941	1	Transaxle
14	104-8300	8	Nut-Flange, NI
15	3272-10	2	Pin-Cotter
16	283-62	2	Pin-Clevis
17	99-7136	1	Brake-RH
18	99-7137	1	Brake-LH
19	3234-5	10	Screw-HHF
20	104-6500	2	Drum-Brake
❷21		2	Wheel And Tire ASM
21:1	98-4753	1	Wheel
21:2	99-7301	1	Tire
21:3	232-27	1	Stem-Valve
22	242-50	10	Nut-Lug
24	3272-12	2	Pin-Cotter

Ref	Part No.	Qty.	Description
25	104-8301	4	Nut-Flange, NI
26	2412-10	1	R-Clamp
27	3234-24	4	Screw-HHF
28	3256-49	2	Washer-Flat (Only On: 38053)
30	3296-2	2	Nut-Lock
32	3241-6	2	Screw-SQH
33	99-7122	1	Rivet-Annodized
37	3290-378	1	Tie-Cable



Driven Clutch Assembly No. 99-7104

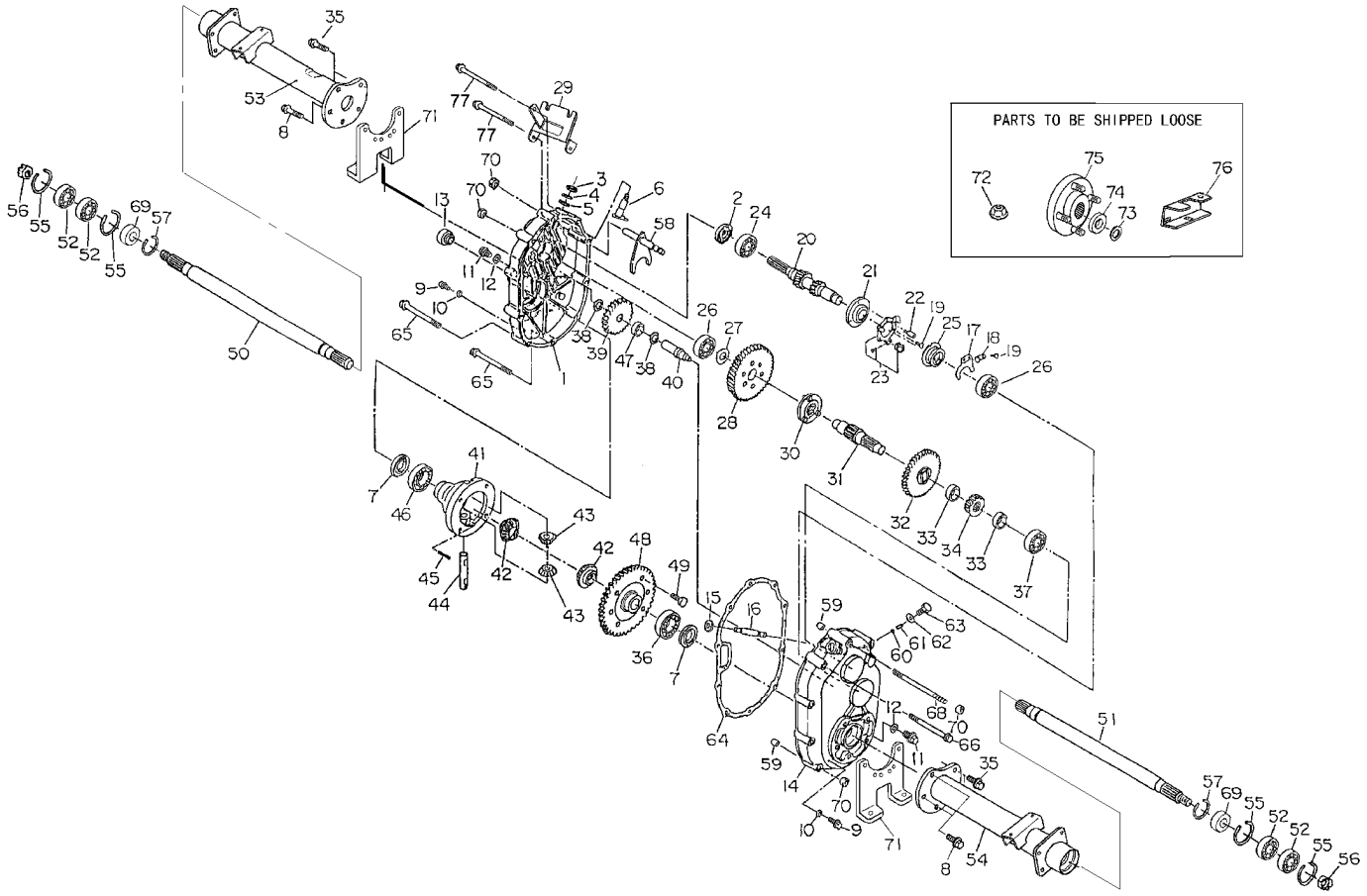
Ref	Part No.	Qty.	Description
1	104-4256	6	Pivot Bolt And Nut Kit



Transaxle Assembly No. 99-7941

Ref	Part No.	Qty.	Description
1	104-1601	1	Case-LH, Complete
2	104-1602	1	Seal-Oil
3	104-1603	1	Seal-Oil
4	104-1604	1	Ring-Snap
5	104-1605	1	Spacer
6	104-1606	1	Shaft-Selector
7	104-1607	2	Seal-Oil
8	104-1608	4	Bolt-Flange
9	104-1609	2	Plug-Check, Oil
10	104-1610	2	Gasket
11	104-1611	2	Plug-Drain, Oil
12	104-1612	2	Gasket
13	104-1613	1	Plug-Filler, Oil
14	104-1614	1	Case-Complete, RH
15	104-1615	1	Seal-Oil
16	104-1616	1	Shaft-Governor
17	104-1617	1	Fork-Governor
18	104-1618	1	Stopper
19	104-1619	4	Screw And Washer ASM
20	104-1620	1	Shaft-Input, Complete
21	104-1621	1	Base-Governor
22	104-1622	1	Pin-Lock
23	104-1623	1	Unit-Plate, Governor
24	104-1624	1	Bearing-Ball

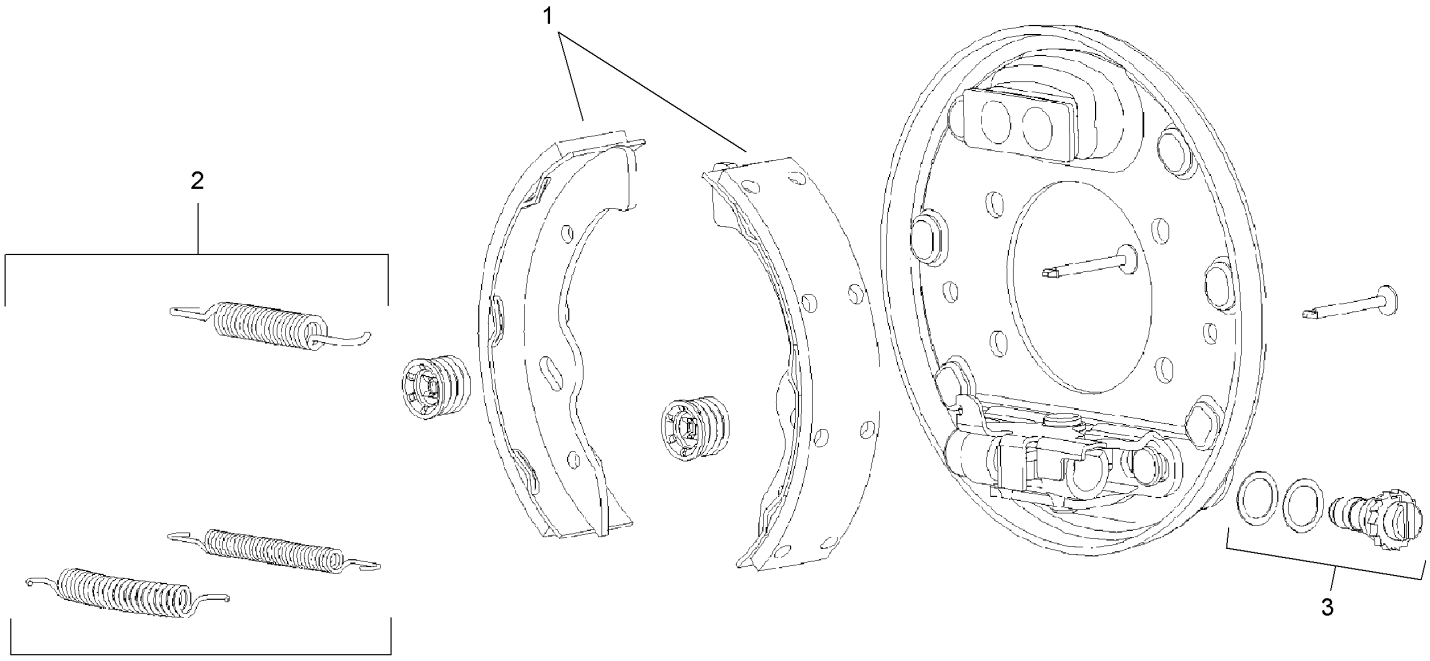
Ref	Part No.	Qty.	Description
25	104-1625	1	Sleeve-Governor
26	104-1626	2	Bearing-Ball
27	104-1627	1	Spacer
28	104-1628	1	Gear
29	104-1629	1	Bracket-Wire, Change
30	104-1630	1	Clutch-Pin
31	104-1631	1	Shaft-Center
32	104-1632	1	Gear-47
33	104-1633	2	Collar
34	104-1634	1	Gear
35	104-1635	6	Bolt-Flange
36	104-1636	1	Bearing-Ball
37	104-1637	1	Bearing-Ball
38	104-1638	2	Spacer
39	104-1639	1	Gear-34
40	104-1640	1	Shaft-Counter
41	104-1641	1	Case-Differential
42	104-1642	2	Gear-Side, Differential
43	104-1643	2	Pinion-Differential
44	104-1644	1	Shaft-Differential
45	104-1645	1	Pin
46	104-1646	1	Bearing-Ball
47	104-1647	1	Bearing-Needle
48	104-1648	1	Gear-62



Transaxle Assembly No. 99-7941 (continued)

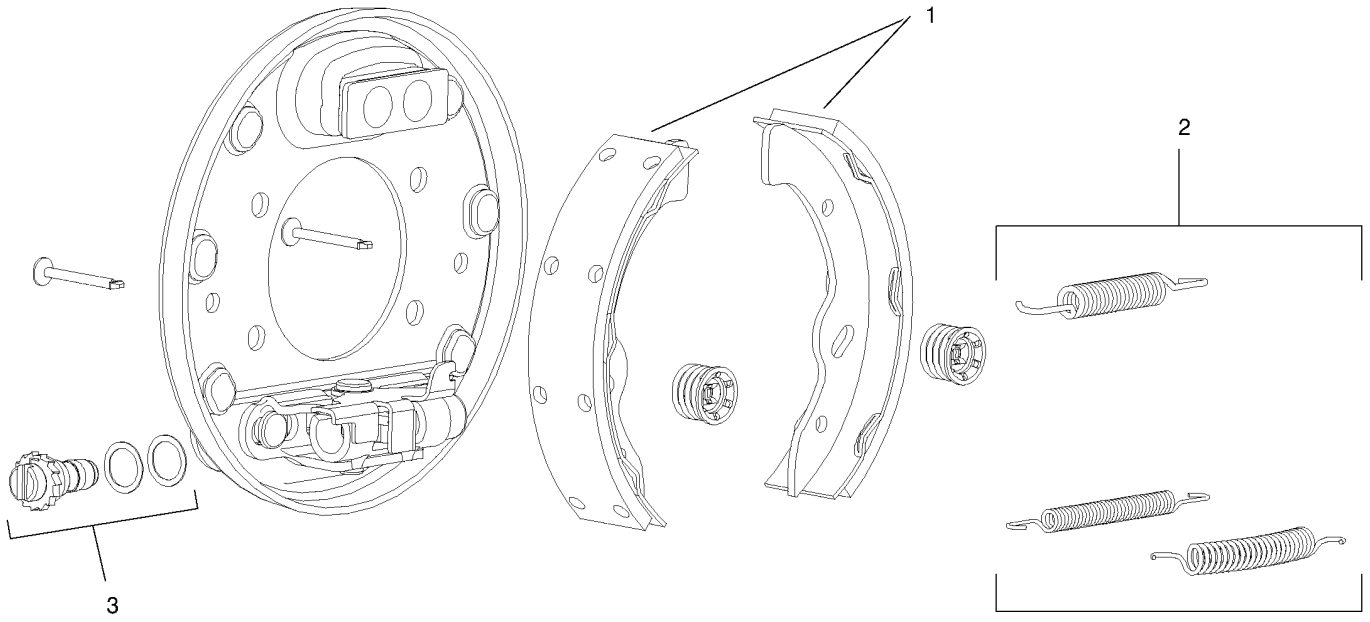
Ref	Part No.	Qty.	Description
49	104-1649	6	Bolt
50	104-1650	1	Shaft-Axle, LH
51	104-1651	1	Shaft-Axle, RH
52	104-1652	4	Bearing-Ball
53	104-1653	1	Case-Axle, LH
54	104-1654	1	Case-Axle, RH
55	104-1655	4	Ring-Snap
56	104-1656	2	Nut-Castle
57	104-1657	2	Ring-Snap
58	104-6870	1	Shaft-Shift, Complete
59	104-1659	2	Knock-Pipe
60	104-1660	1	Ball-Steel
61	104-1661	1	Spring
62	104-1662	1	Gasket
63	104-1663	1	Bolt
64	104-1664	1	Gasket
65	104-1665	6	Bolt-Flange
66	104-1666	1	Bolt-Flange
68	104-6866	1	Bolt
69	104-6867	2	Collar
70	33004-00	11	Nut-HF
71	104-1671	2	Bracket-Axle
72	104-1672	1	Nut-Lock
73	104-1673	2	Washer-Spring

Ref	Part No.	Qty.	Description
74	104-1674	2	Washer
75	104-1675	2	Hub
76	104-6860	1	Lever-Select
77	104-6869	2	Bolt-Flange



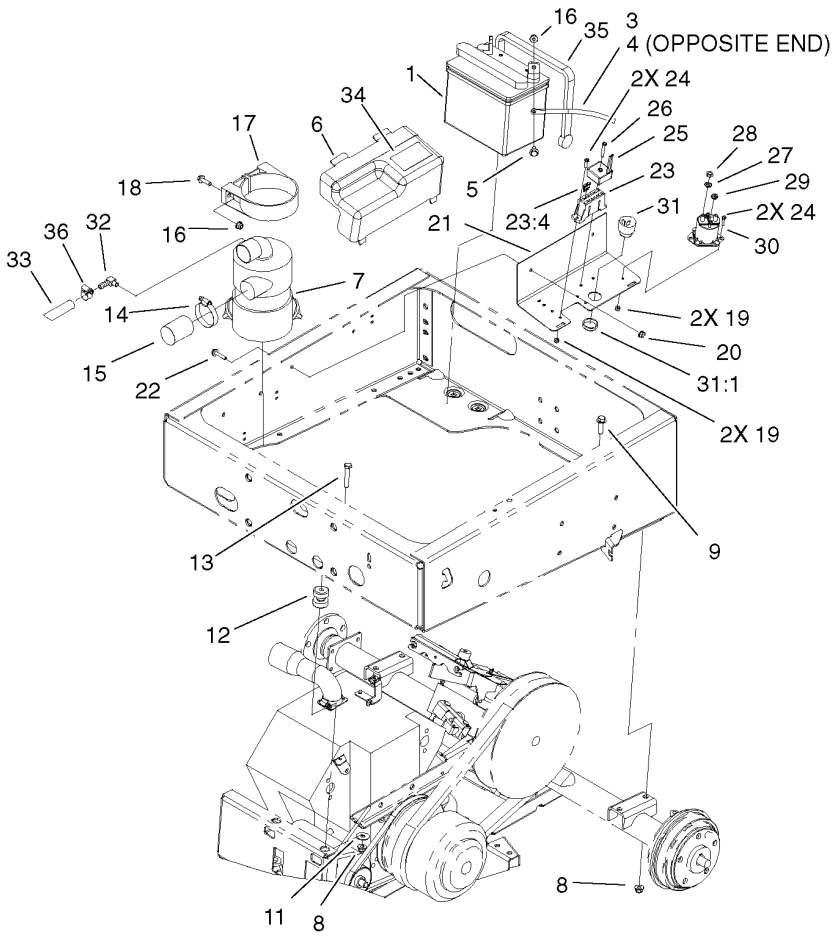
Right Hand Brake Assembly No. 99-7136

Ref	Part No.	Qty.	Description
1	104-1243	1	Shoe And Lining Kit
2	104-1244	1	Spring Kit
3	104-1246	1	RH Adjuster Kit



Left Hand Brake Assembly No. 99-7137

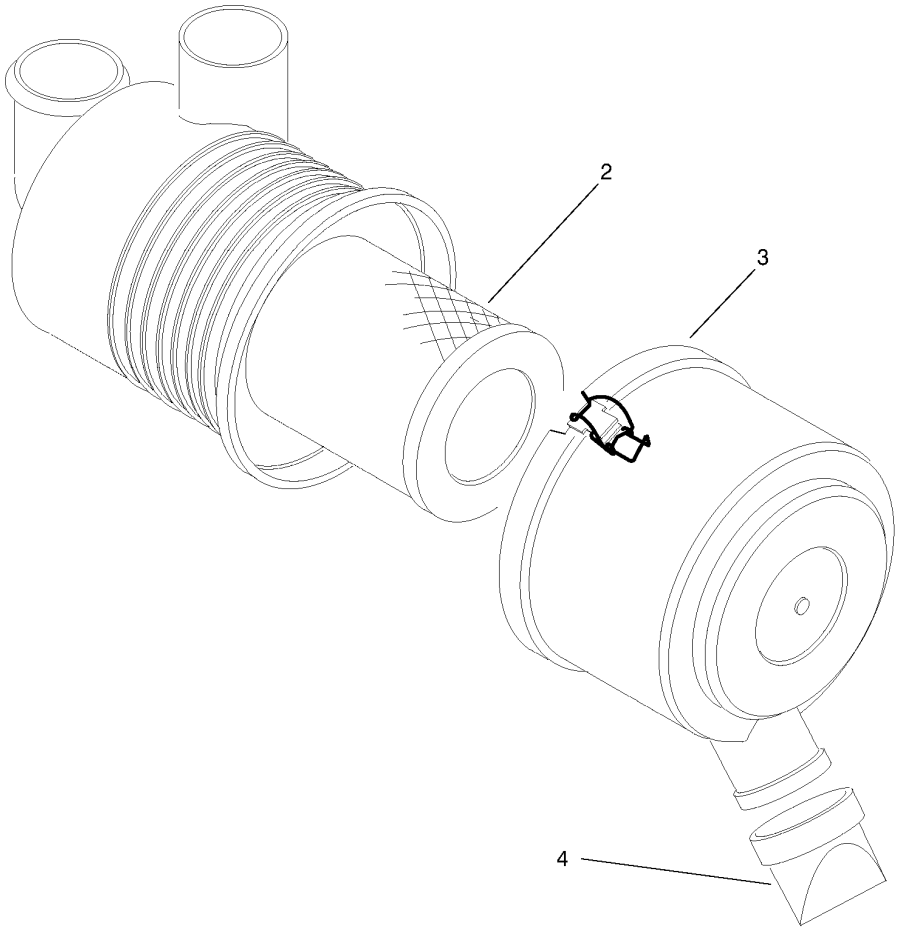
Ref	Part No.	Qty.	Description
1	104-1243	1	Shoe And Lining Kit
2	104-1244	1	Spring Kit
3	104-1245	1	LH Adjuster Kit



Driven Mount Assembly

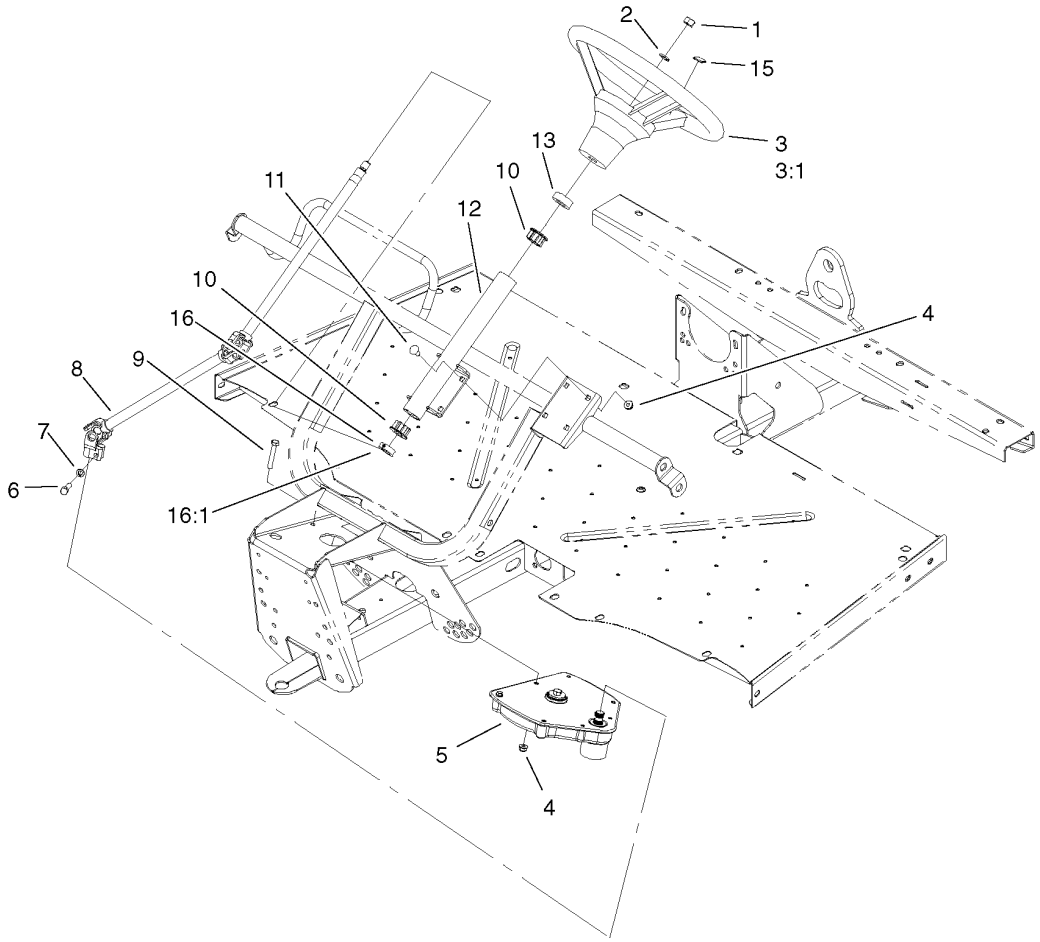
Ref	Part No.	Qty.	Description
1	92-1678	1	Battery (Dry)(Only On: 07252Tc)
1	99-7421	1	Battery (Wet)(Only On: 07252)
3	99-7402	1	Cable-Negitive
4	99-7404	1	Cable-Positive
5	3234-5	2	Screw-HHF
6	99-7325	1	Cover-Electrical
7	99-7120	1	Filter-Air
8	104-8301	6	Nut-Flange, NI
9	3234-24	4	Screw-HHF
11	3256-35	2	Washer-Flat
12	95-2596	2	Mount-Iso
13	323-10	2	Screw-HH
14	2412-130	1	Clamp-Hose
15	104-6528	1	Hose-Intake (Only On: 07252Tc)
16	104-8300	4	Nut-Flange, NI
17	95-5806	1	Bracket-Mounting
18	3234-17	2	Screw-HHF
19	3296-2	5	Nut-Lock
20	32128-32	2	Nut-HHF
21	99-7051-03	1	Mount-Component
22	3234-21	2	Screw-Cap
23	99-7412	1	Harness-Wire, Main
23:4	218-578	3	Fuse-10 Amp
24	32105-13	4	Screw-SHH

Ref	Part No.	Qty.	Description
25	99-7409	1	Regulator-Voltage
26	32105-1	1	Screw-SHH
27	3255-8	2	Washer-Lock
28	3218-2	2	Nut-Jam
29	32149-8	2	Nut-Keps
30	99-7406	1	Solenoid
31	80-9330	1	Alarm-Audio
31:1	104-5107	1	Nut-Plastic, Knurled
32	99-7230	1	Fitting-90 DEG
33	94-5625	1	Hose-Overflow, Radiator
34	99-7352	1	Decal-Information
35	99-7197	1	Strap-Epdm
36	2412-36	2	Clamp-Hose



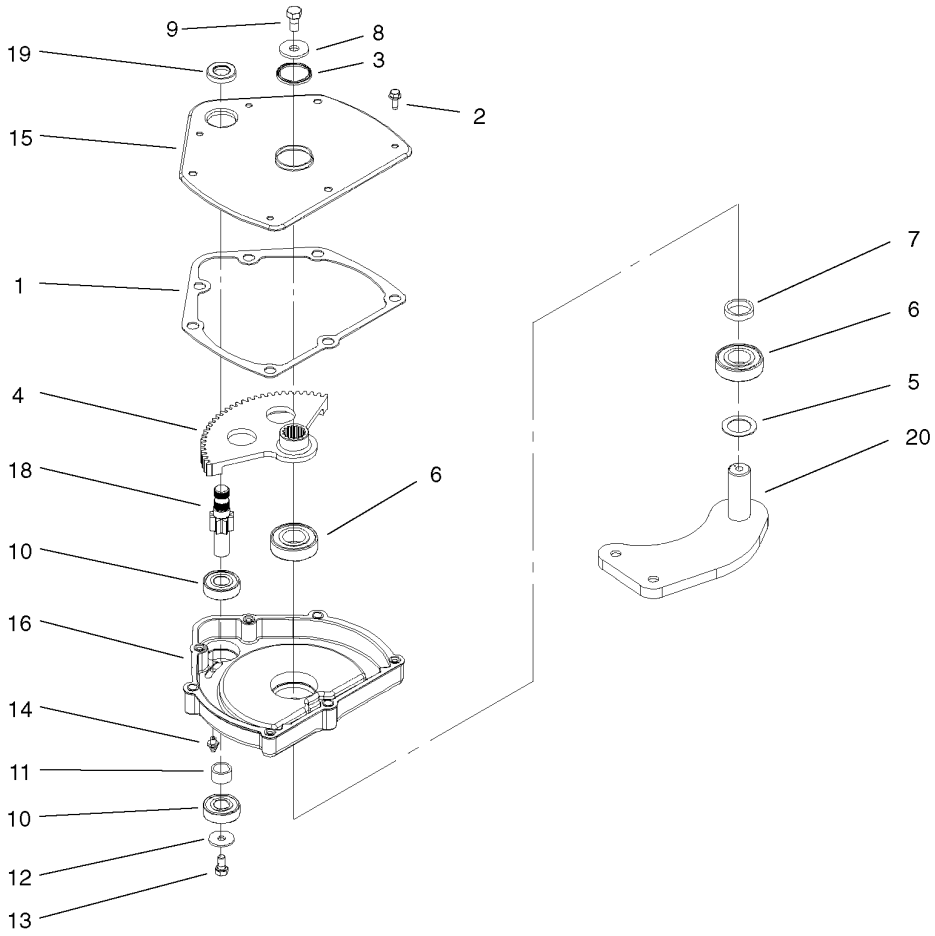
Air Cleaner Assembly No. 99-7120

Ref	Part No.	Qty.	Description
2	93-2195	1	Filter
3	94-3652	1	Cover ASM
4	87-9400	1	Valve-Vacuator



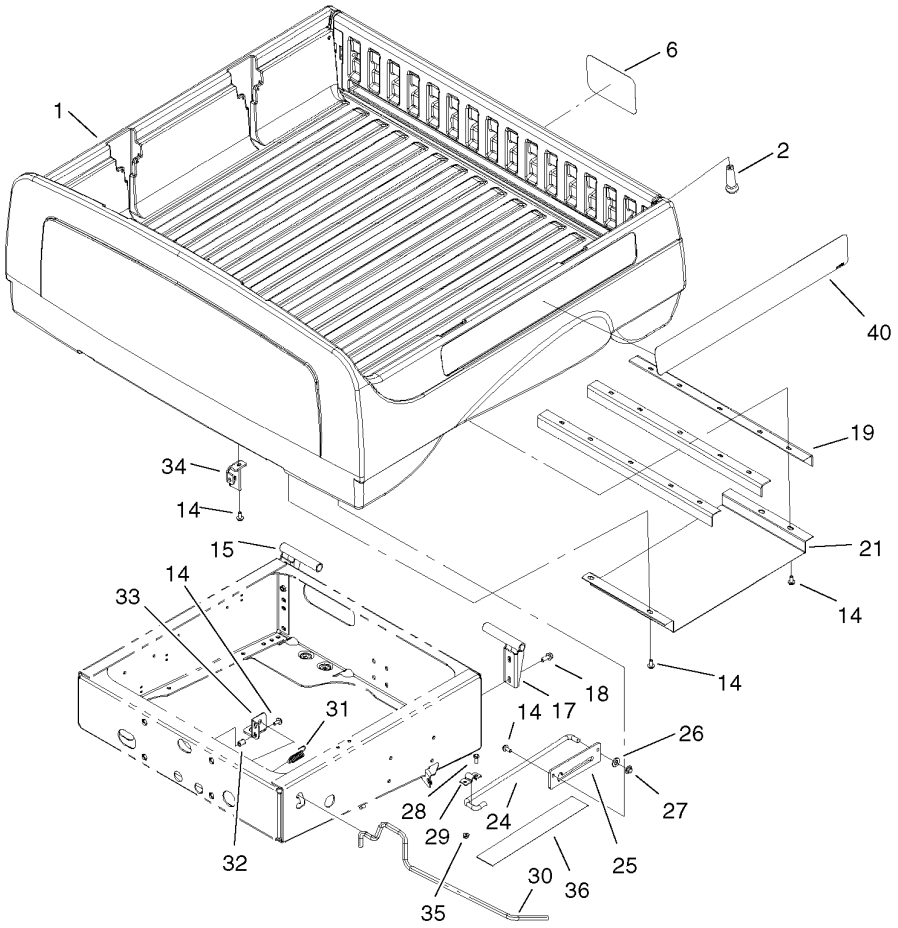
Upper Steering Assembly

Ref	Part No.	Qty.	Description
1	3277-1	1	Nut-Hex
2	48-8070	1	Washer-Lock
3	98-1471	1	Wheel-Steering
3:1	98-1468	1	Cover-Wheel, Steering
4	104-8300	7	Nut-Flange, NI
❷5		1	Steering Gearbox ASM
6	48-7730	1	Screw-HH
7	3253-4	1	Washer-Lock
8	99-7653	1	Shaft-Steering
9	322-10	3	Screw-HH
10	93-1146	2	Bushing-Upper, Steering
11	3230-1	4	Bolt-CARR
12	99-7651-03	1	Column-Steering
13	21-9260	1	Cover-Dust
15	98-1459	1	Decal
16	111383	1	Collar
16:1	3245-32	1	Screw-HSH



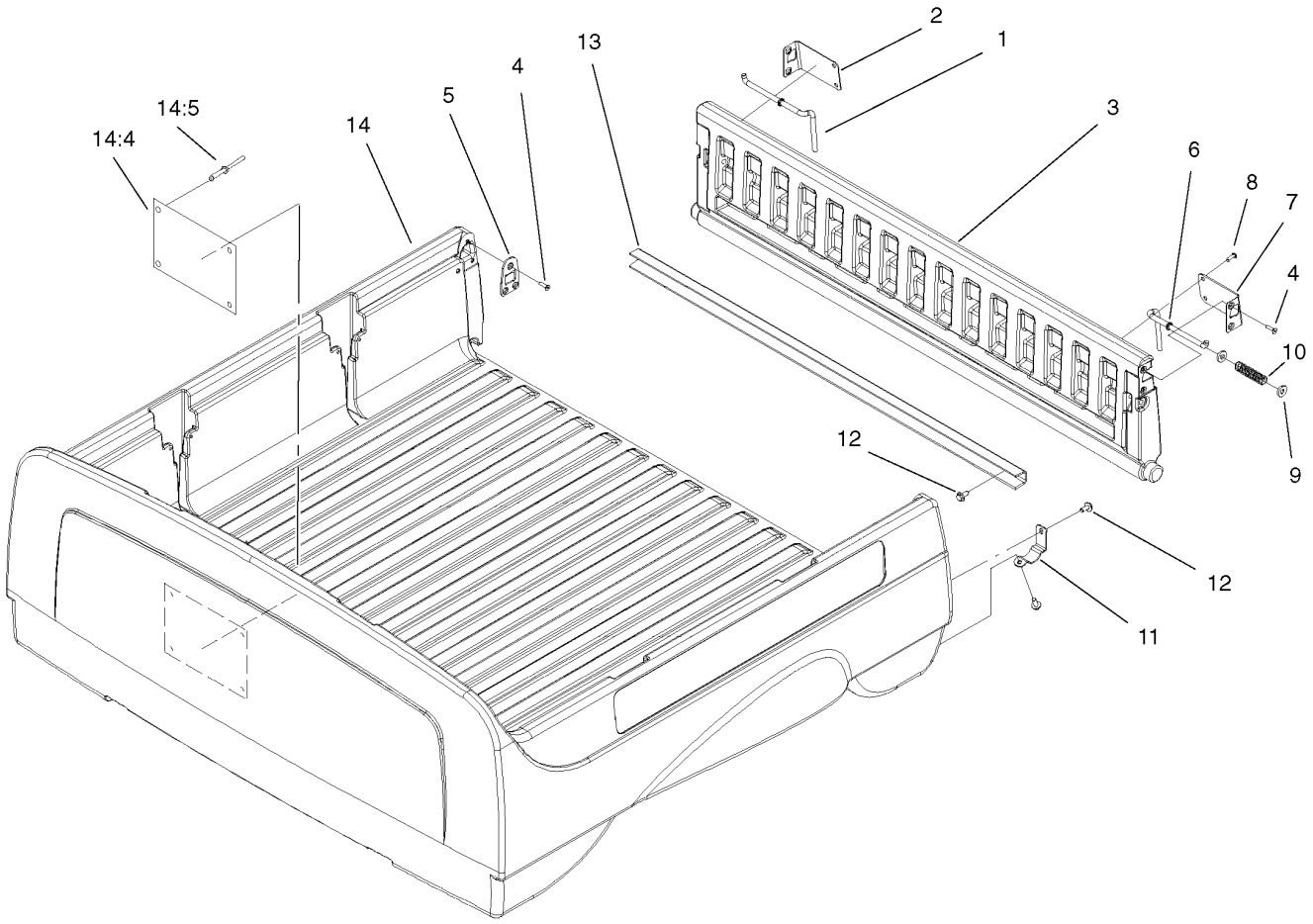
Steering Gearbox Assembly

Ref	Part No.	Qty.	Description
1	94-2135	1	Gasket
2	32144-10	4	Screw-HWH
3	103118	1	Seal
4	99-7843	1	Sector-Gear
5	3256-42	1	Washer-Flat
6	251-82	2	Bearing-Ball
7	94-2218	1	Spacer-Shaft, Output
8	2844	1	Washer
9	98-3052	1	Screw-Locking, Thread
10	38-7820	2	Bearing-Ball
11	94-2217	1	Spacer-Shaft, Input
12	1-613235	1	Washer
13	98-3498	1	Screw-HH
14	302-5	1	Fitting-Grease
15	99-7656-03	1	Cover-Housing, Steering
16	99-7658	1	Housing-Steering
18	99-7650	1	Gear-Pinion
19	99-7657	1	Seal-Oil
20	99-7601-03	1	Arm-Pitman



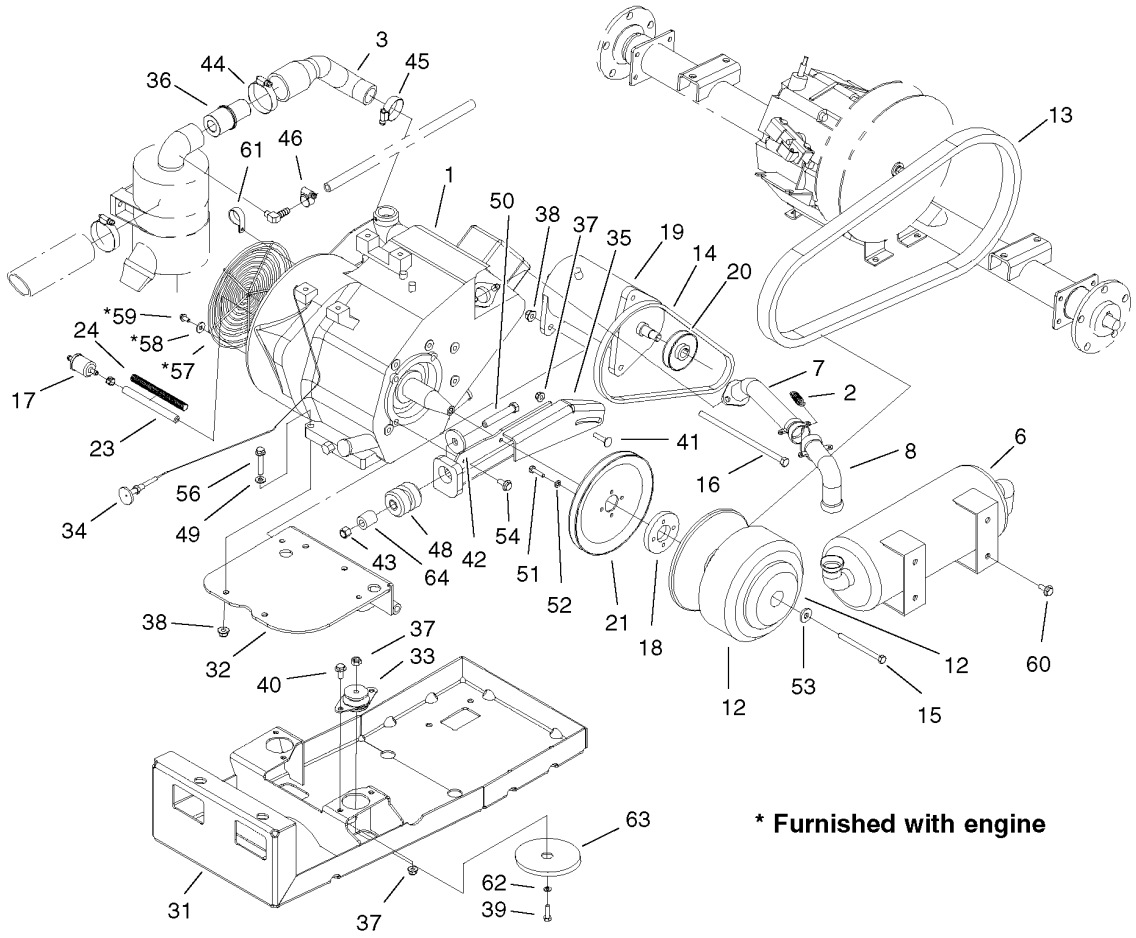
Box And Tailgate Installation Assembly

Ref	Part No.	Qty.	Description
❷1		1	Box And Tailgate ASM
2	99-7984	2	Knob-Soft Grip, Push-On
6	99-7337	1	Decal-Tailgate, Toro
14	3234-5	18	Screw-HHF
15	99-7309-03	1	RH Pivot Bracket ASM
17	99-7308-03	1	LH Pivot Bracket ASM
18	3234-11	4	Screw-HHF
19	99-7864-03	3	Brace-Box
21	99-7870	1	Shield-Heat
24	99-7895	1	Rod-Prop
25	99-7894	1	Bracket-Rod, Prop
26	3256-26	1	Washer-Flat
27	32112-14	1	Nut-Push
28	3234-17	2	Screw-HHF
29	99-7896	1	Bracket-U, Prop Rod
30	99-7745	1	Rod-Latch
31	5-7290	1	Spring-Tension
32	32148-7	2	Nut-Insert
33	99-7744-03	1	Bracket-Latch
34	99-7742-03	1	Hook-Latch, RH
35	104-8300	2	Nut-Flange, NI
36	104-6859	1	Shield-Heat
40	99-7959	2	Decal-Workman



Box And Tailgate Assembly

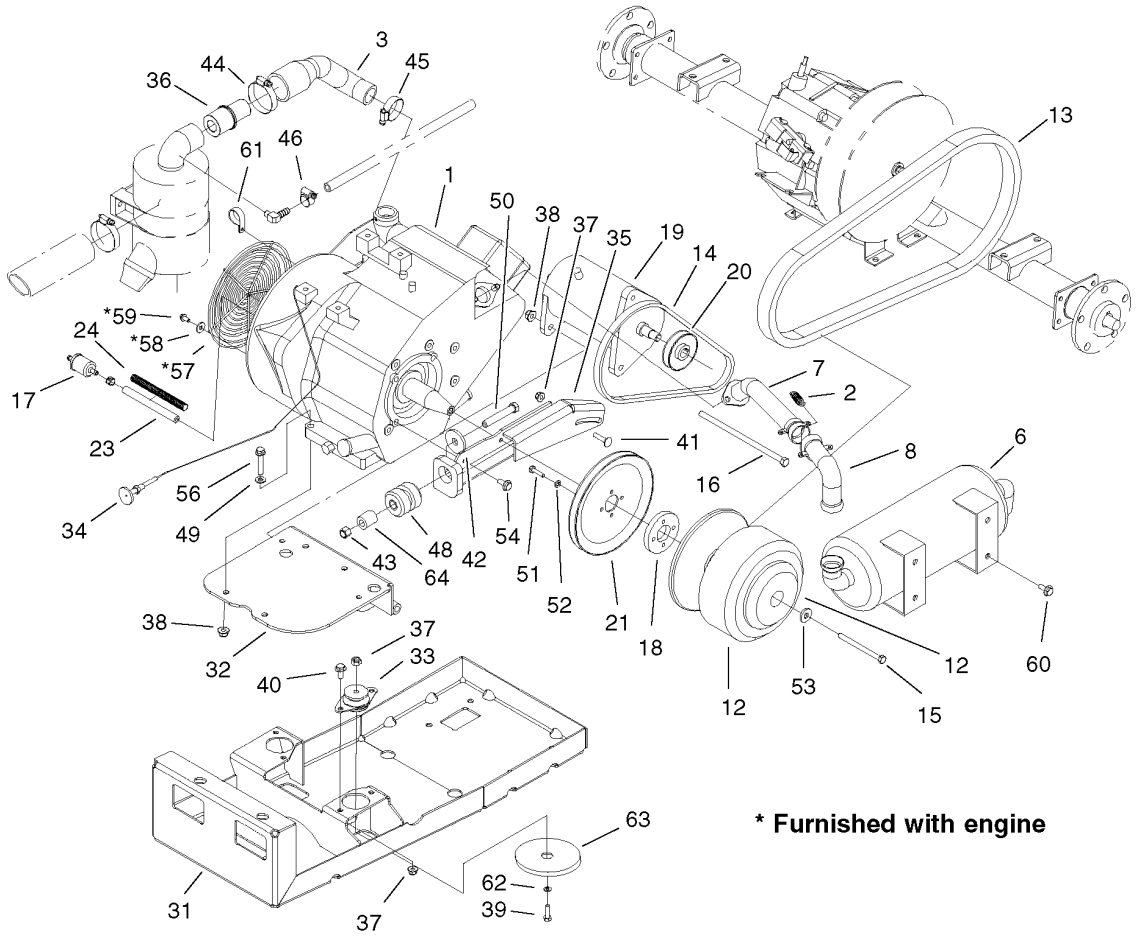
Ref	Part No.	Qty.	Description
1	99-7860	1	Rod-Latch, Right
2	99-7858	1	Bracket-Tailgate Latch, Right
3	99-7893	1	Tailgate ASM
4	99-7334	10	Screw
5	99-7852	2	Plate-Striker
6	99-7859	1	Rod-Latch, Left
7	99-7857	1	Bracket-Tailgate Latch, Left
8	99-7335	4	Screw
9	99-7861	4	Washer-Latch
10	61-8880	2	Spring
11	99-7286	2	Bracket-Pivot, Tailgate
12	3234-5	10	Screw-HHF
13	99-7867	1	Channel-Tailgate
14	99-7891	1	Box ASM
14:4	99-7954	1	Decal-No Riders
14:5	3290-415	4	Rivet



Engine And Clutch Assembly

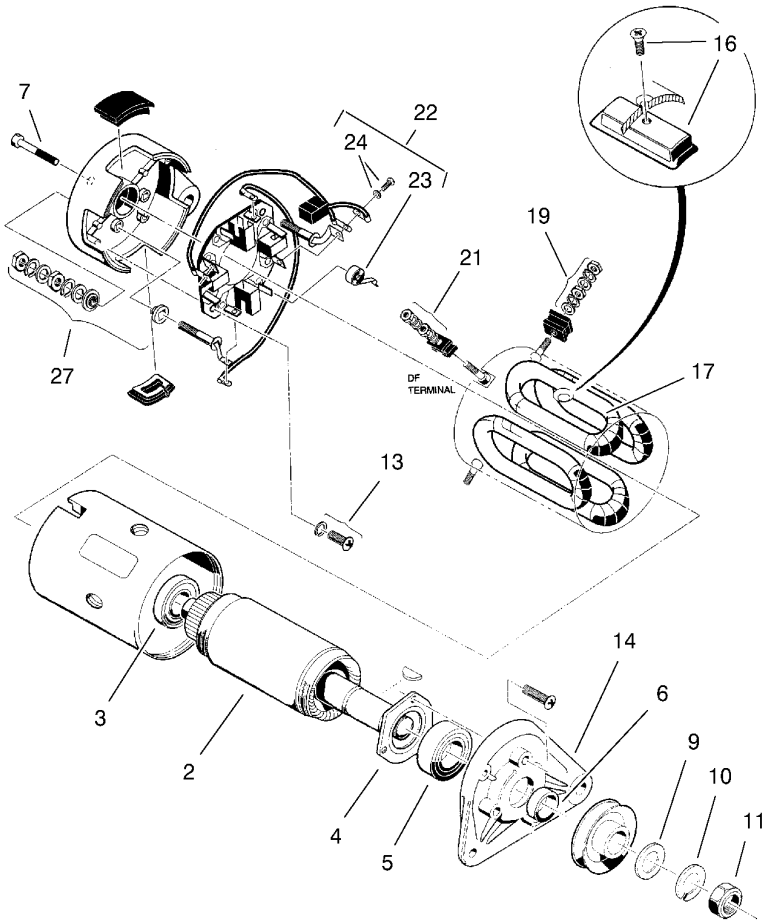
Ref	Part No.	Qty.	Description
❷1		1	Engine-Kohler, Ch12 Pa-941521
2	104-6478	4	Spring-Coupler, Exhaust
3	104-6495	1	Hose-Intake
6	104-6510	1	Muffler
7	104-6511	1	Manifold
8	104-6512	1	Coupler-Exhaust
12	99-7103	1	Clutch-Drive
13	99-7143	1	Belt-Drive
14	99-7132	1	V-Belt-Starter
15	99-7200	1	Screw-HH
16	323-30	1	Screw-HH
17	94-2690	1	Filter-Fuel
18	99-7064	1	Spacer-Starter
19	99-7108	1	Generator-Starter
20	99-7130	1	Pulley-Starter
21	99-7131	1	Pulley-Engine
23	93-2229	1	Hose-Fuel
24	99-7377	1	Conduit-Line, Fuel
❶25	99-7401	1	Cable-Positive
❶26	99-7413	1	Harness-Wire
❶27	99-7403	1	Cable-Negitive
❶29	99-7405	1	Cable-Negative
31	104-6521-03	1	Mount-Engine
32	104-6525-03	1	Base-Engine

Ref	Part No.	Qty.	Description
33	104-6562	2	Mount-Iso
34	104-6507	1	Cable-Choke, Kohler
35	104-6516-03	1	Bracket-Starter
36	104-6531	1	Restrictor-Intake
37	104-8300	7	Nut-Flange, NI
38	104-8301	5	Nut-Flange, NI
39	322-11	2	Screw-HH
40	3234-5	8	Screw-HHF
41	3230-3	1	Screw-CARR
42	84-1560	1	Washer-Thrust
43	3296-48	1	Nut-Lock, NI
44	2412-130	1	Clamp-Hose
45	2412-3	1	Clamp-Hose
46	2412-36	1	Clamp-Hose
48	87-4970	1	Engine Mount ASM
49	3256-23	4	Washer-Flat
50	324-20	1	Screw-HH
51	321-6	4	Screw-HH
52	3253-3	4	Washer-Lock
53	5-0838	1	Washer
54	104-6560	2	Screw-HH
56	3234-19	4	Screw-HHF
60	3234-5	4	Screw-HHF
61	2412-89	1	Clamp



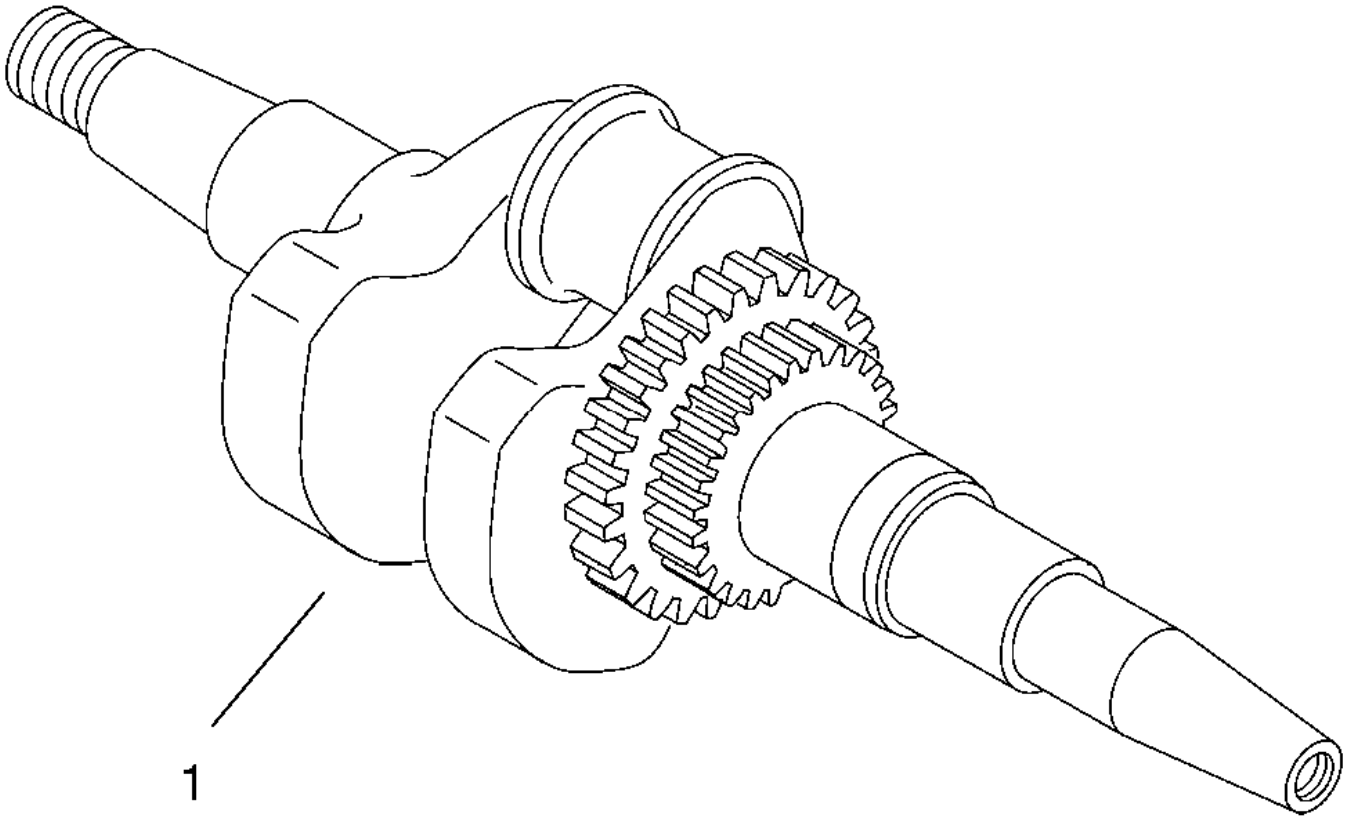
Engine And Clutch Assembly (continued)

Ref	Part No.	Qty.	Description
62	3256-74	2	Washer-Flat
63	63-7400	2	Washer-Rebound
64	104-6557	1	Spacer-Frame



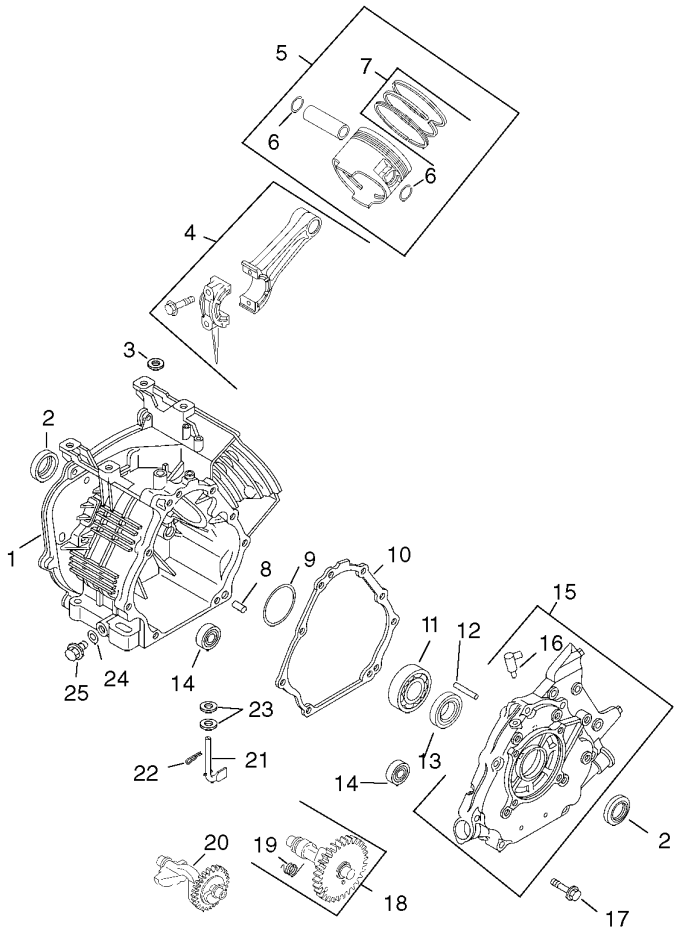
Starter Generator Assembly No. 99-7108

Ref	Part No.	Qty.	Description
2	104-1210	1	Armature Kit
3	104-1211	1	Bearing-Ball, Rear
4	104-1212	1	Retainer
5	104-1213	1	Bearing-Ball, Front
6	104-1214	1	Spacer
7	104-1215	2	Bolt
9	104-1216	1	Washer-Plain
10	104-1217	1	Washer-Spring
11	104-1218	1	Nut-Hex
13	104-1219	2	Set-Screw
14	104-1220	1	Bracket-Front
16	104-1221	1	Set-Pole And Screw
17	104-1222	1	Field Stator Coil ASM
19	104-1223	2	Set-Screw
21	104-1224	1	Set-Screw
22	104-1225	1	Brush Holder Kit
23	104-1226	4	Spring-Brush
24	104-1227	1	Brush And Screw Set
27	104-1228	2	Screw And Mold ASM



Crankshaft Assembly
Kohler CH12 PA-941521

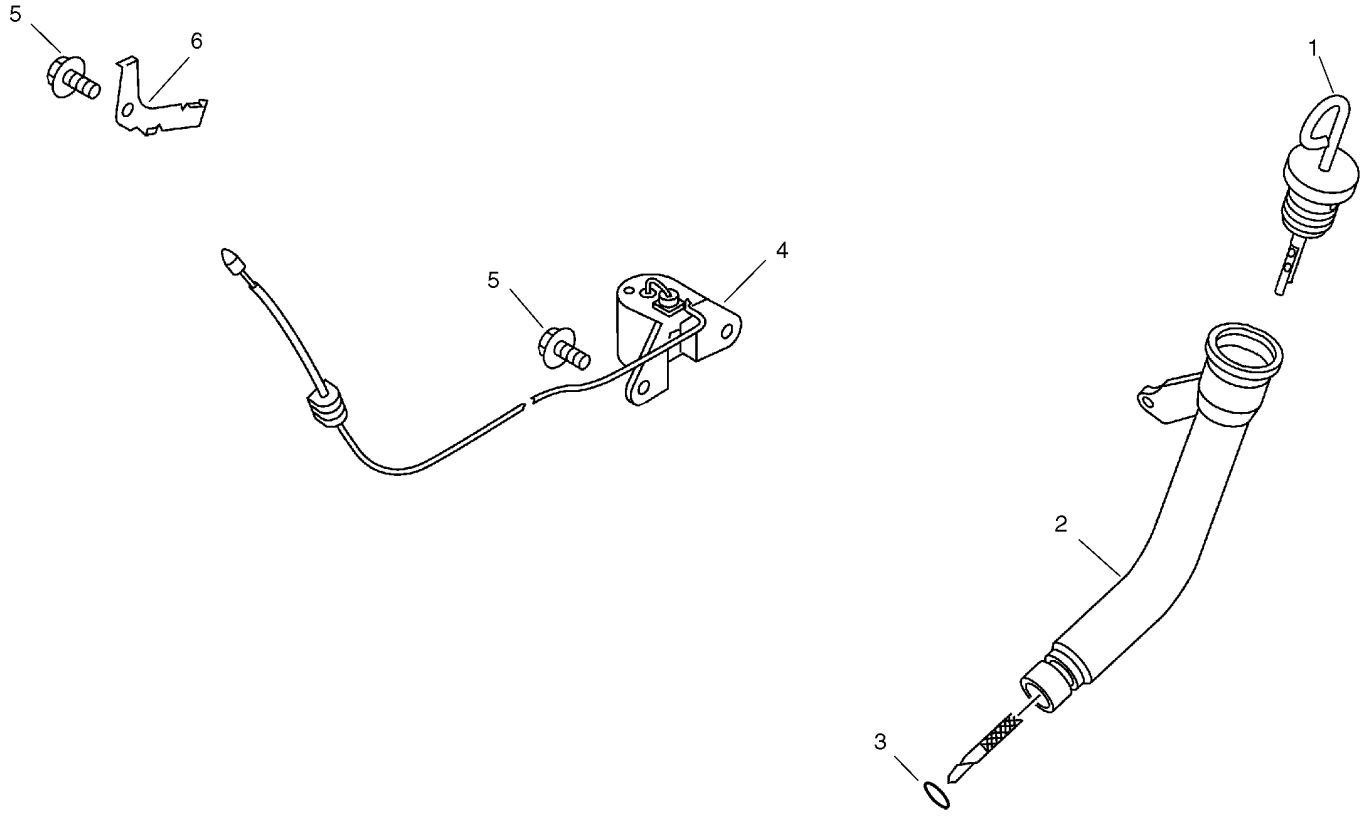
Ref	Part No.	Qty.	Description
❸1	63 014 03-S	1	Crankshaft



Crankcase Assembly
Kohler CH12 PA-941521

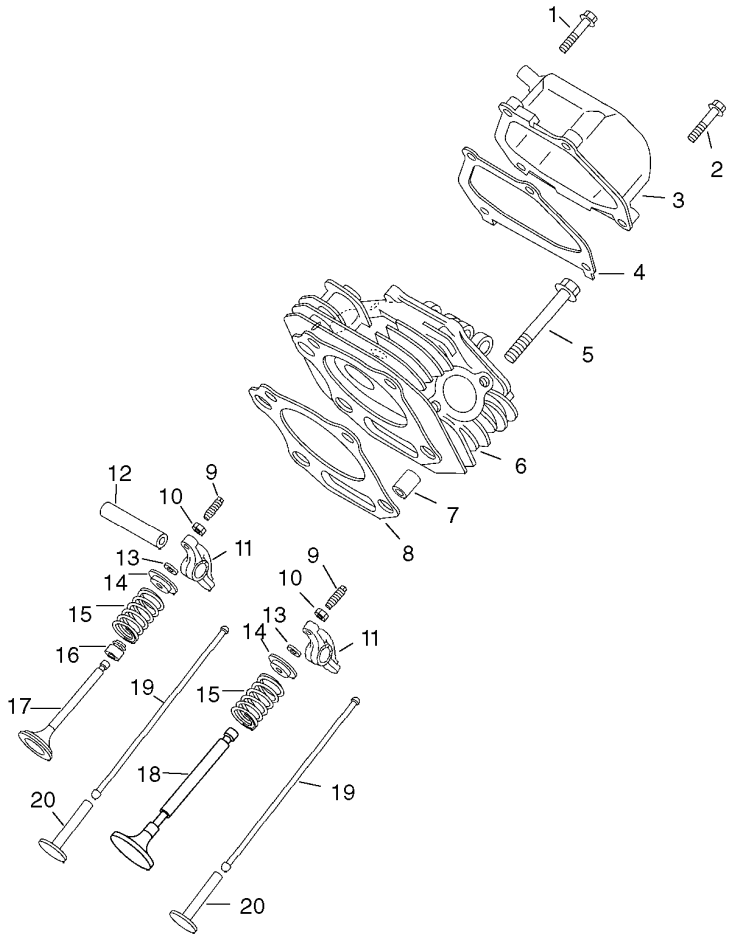
Ref	Part No.	Qty.	Description
❸1	63 561 01-S	1	Crankcase
❸2	63 032 02-S	2	Seal-Oil
❸3	63 032 03-S	1	Seal-Shaft, Governor Cross
❸4	63 067 01-S	1	Rod-Connecting
❸5	63 874 04-S	1	Set-Piston W/Ring (STD.)(Includes 6, 7)
❸	63 874 05-S	1	Set-Piston W/Ring (.25)
❸	63 874 06-S	1	Set-Piston W/Ring (.50)
❸6	63 018 02-S	2	Retainer-Pin, Piston
❸7	63 108 01-S	1	Set-Ring (STD.)
❸	63 108 02-S	1	Set-Ring (.25)
❸	63 108 03-S	1	Set-Ring (.50)
❸8	63 380 04-S	2	Pin-Dowel
❸9	63 422 01-S	1	Shim-Crankshaft
❸10	63 041 07-S	1	Gasket-Plate, Closure
❸11	63 030 01-S	1	Bearing
❸12	63 144 03-S	1	Shaft-Governor
❸13	63 030 03-S	1	Bearing
❸14	63 030 02-S	2	Bearing
❸15	63 009 12-S	1	Plate-Closure (Includes 16)
❸16	63 155 01-S	1	Connector
❸17	63 086 31-S	8	Screw-Plate, Closure
❸18	63 012 01-S	1	Camshaft (Includes 19)
❸19	63 089 01-S	1	Spring-Acr

Ref	Part No.	Qty.	Description
❸20	63 144 02-S	1	Shaft-Balance
❸21	63 144 01-S	1	Shaft-Cross, Governor
❸22	63 154 01-S	1	Clip
❸23	63 468 03-S	2	Washer
❸24	63 041 01-S	2	Gasket-Plug
❸25	63 139 01-S	2	Plug-Drain



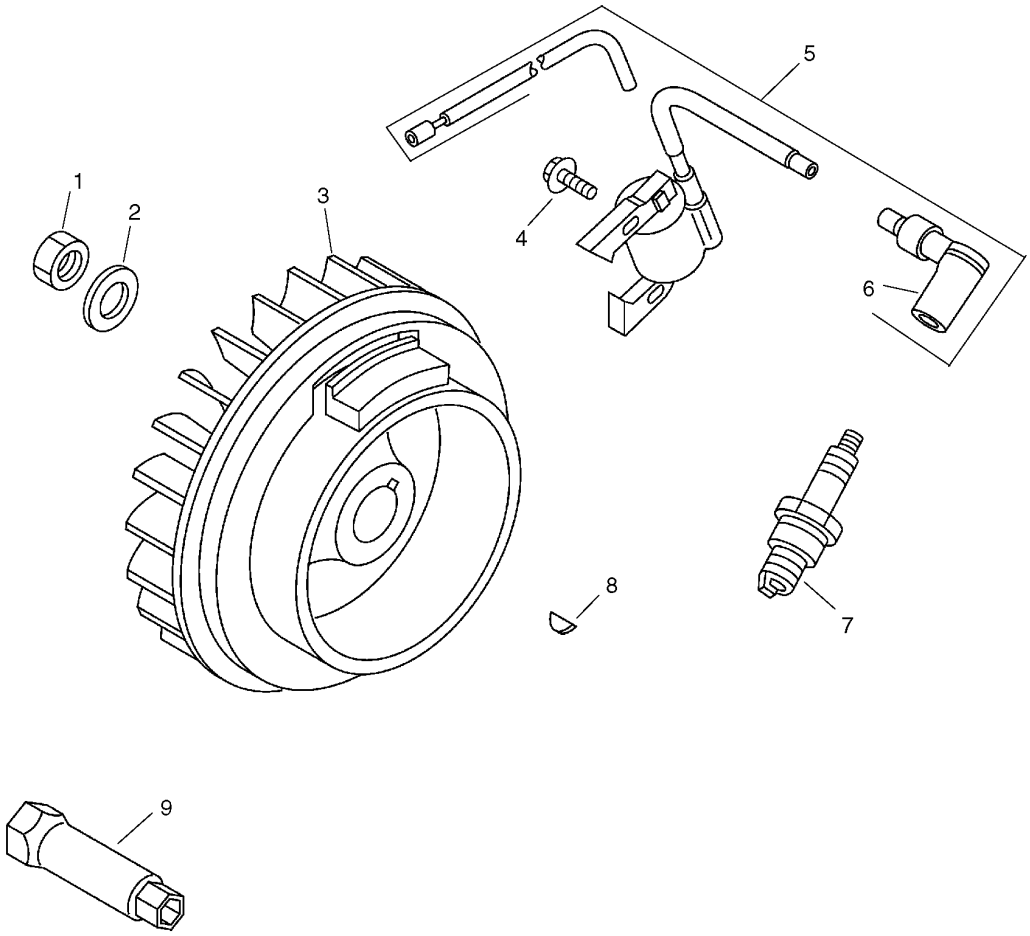
Oil Pan And Lubrication Assembly
Kohler CH12 PA-941521

Ref	Part No.	Qty.	Description
❸1	63 038 02-S	1	Dipstick
❸2	63 123 01-S	1	Tube-Dipstick
❸3	63 153 10-S	1	O-Ring-Tube, Dipstick
❸4	63 099 01-S	1	Switch-Level, Oil
❸5	63 086 14-S	3	Screw
❸6	63 237 01-S	1	Clamp



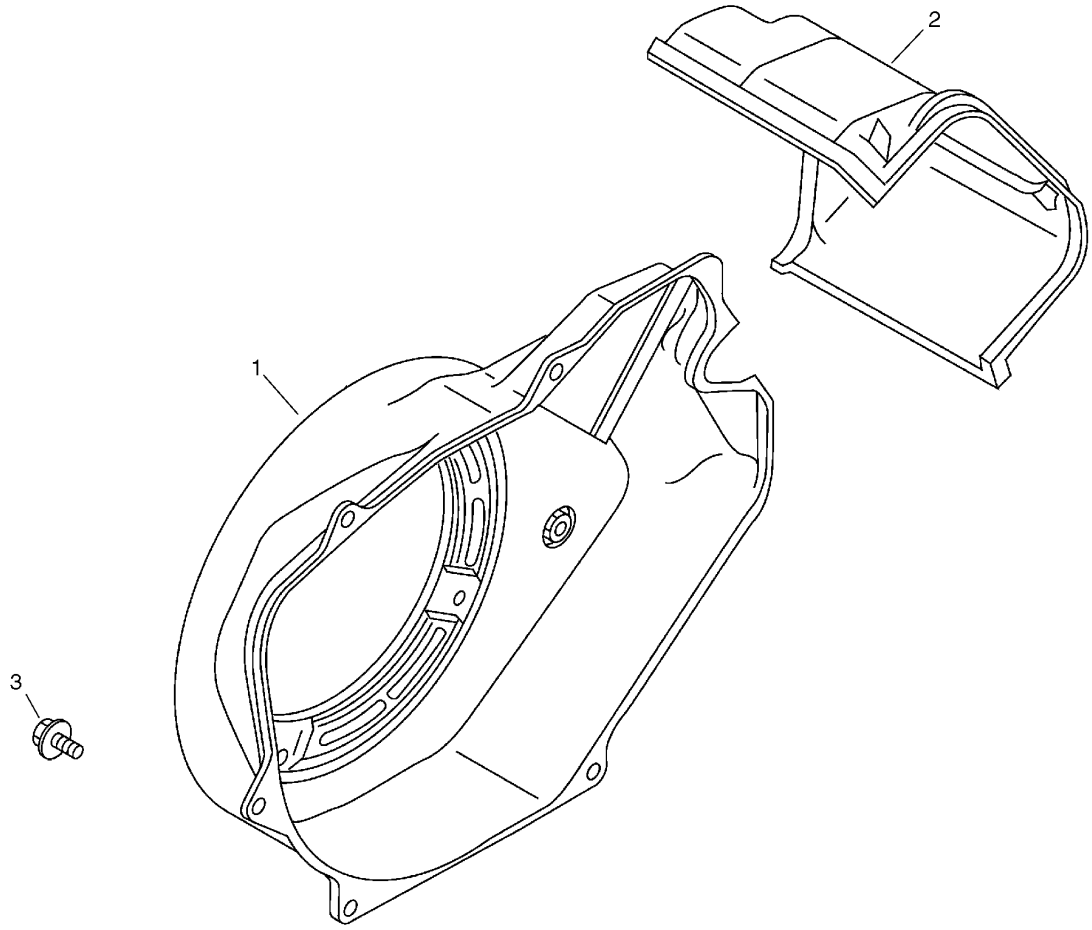
Head, Valve And Breather Assembly
Kohler CH12 PA-941521

Ref	Part No.	Qty.	Description
❸1	63 086 02-S	3	Screw-Cover, Valve
❸2	63 086 44-S	1	Screw-Cover, Valve
❸3	63 096 07-S	1	Cover-Valve
❸4	63 041 04-S	1	Gasket-Cover, Valve
❸5	63 086 01-S	4	Screw-Head, Cylinder
❸6	63 318 01-S	1	Head-Cylinder
❸7	63 380 03-S	2	Pin-Dowel
❸8	63 041 02-S	1	Gasket-Head, Cylinder
❸9	63 086 05-S	2	Screw-Adjusting, Valve
❸10	63 100 02-S	2	Nut
❸11	63 186 01-S	2	Arm-Rocker
❸12	63 144 06-S	1	Shaft-Arm, Rocker
❸13	63 462 01-S	2	Keeper-Valve
❸14	63 173 01-S	2	Cap-Spring, Valve
❸15	63 089 05-S	2	Spring-Valve
❸16	63 032 01-S	1	Seal-Stem, Valve
❸17	63 017 01-S	1	Valve-Intake
❸18	63 016 01-S	1	Valve-Exhaust
❸19	63 411 01-S	2	Rod-Push
❸20	63 351 01-S	2	Lifter-Valve



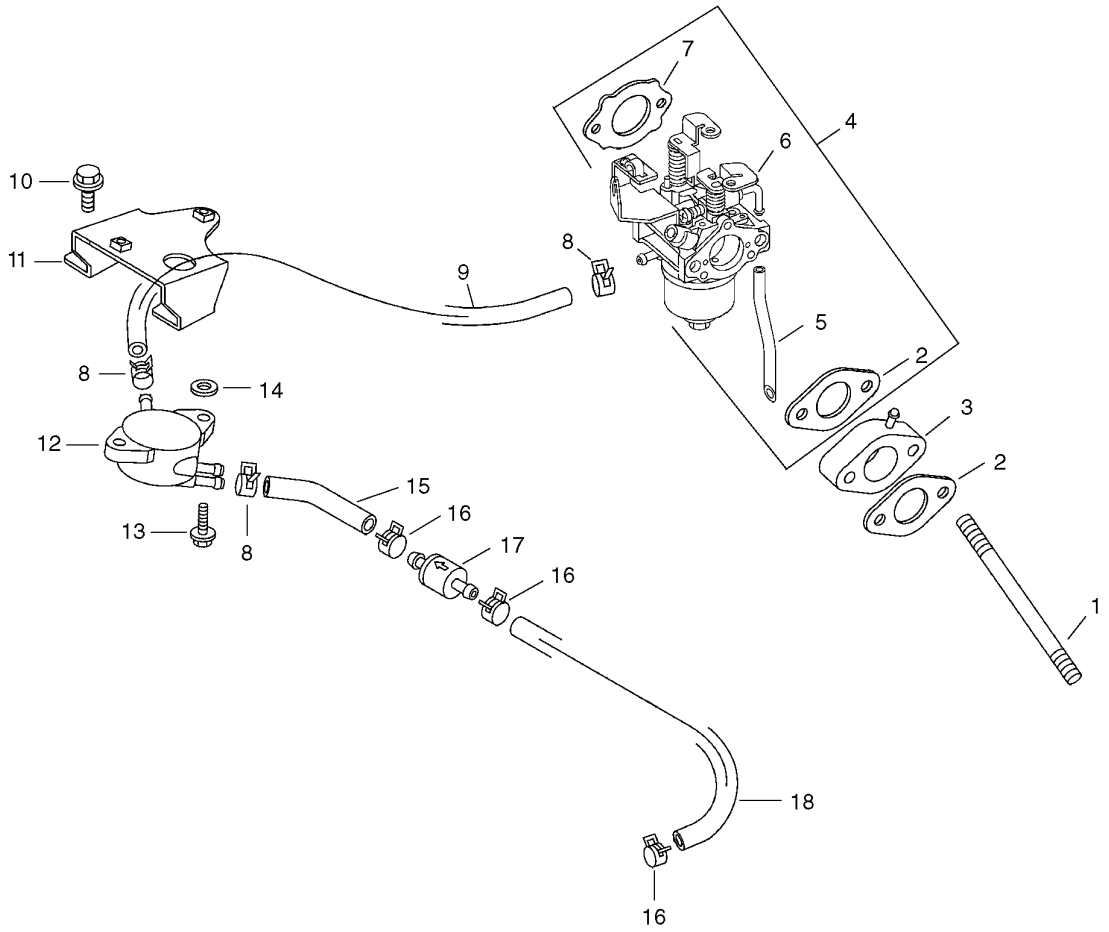
Ignition and Electrical Assembly
Kohler CH12 PA-941521

Ref	Part No.	Qty.	Description
❸1	63 100 04-S	1	Nut-Flywheel
❸2	63 468 06-S	1	Washer-Flywheel
❸3	63 025 01-S	1	Flywheel
❸4	63 086 13-S	2	Screw
❸5	63 755 02-S	1	Kit-Module, Ignition (Includes 6)
❸6	63 173 02-S	1	Cap-Plug, Spark
❸7	63 132 01-S	1	Plug-Spark
❸8	63 340 02-S	1	Key-Woodruff
❸9	63 213 01-S	1	Wrench-Plug, Spark



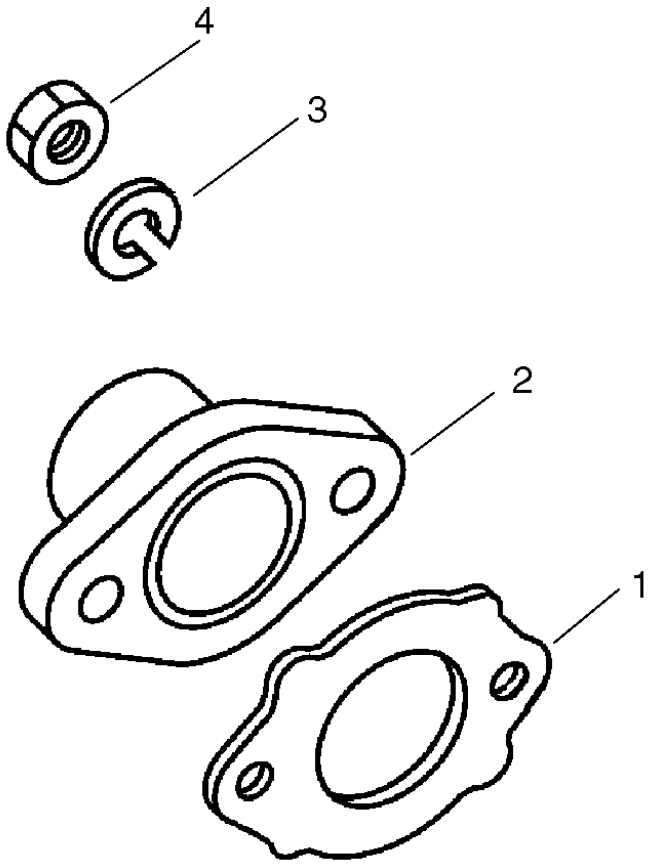
Blower Housing and Baffle Assembly
Kohler CH12 PA-941521

Ref	Part No.	Qty.	Description
❸1	63 027 03-S	1	Housing-Blower
❸2	63 063 01-S	1	Baffle-Cylinder
❸3	63 086 14-S	6	Screw



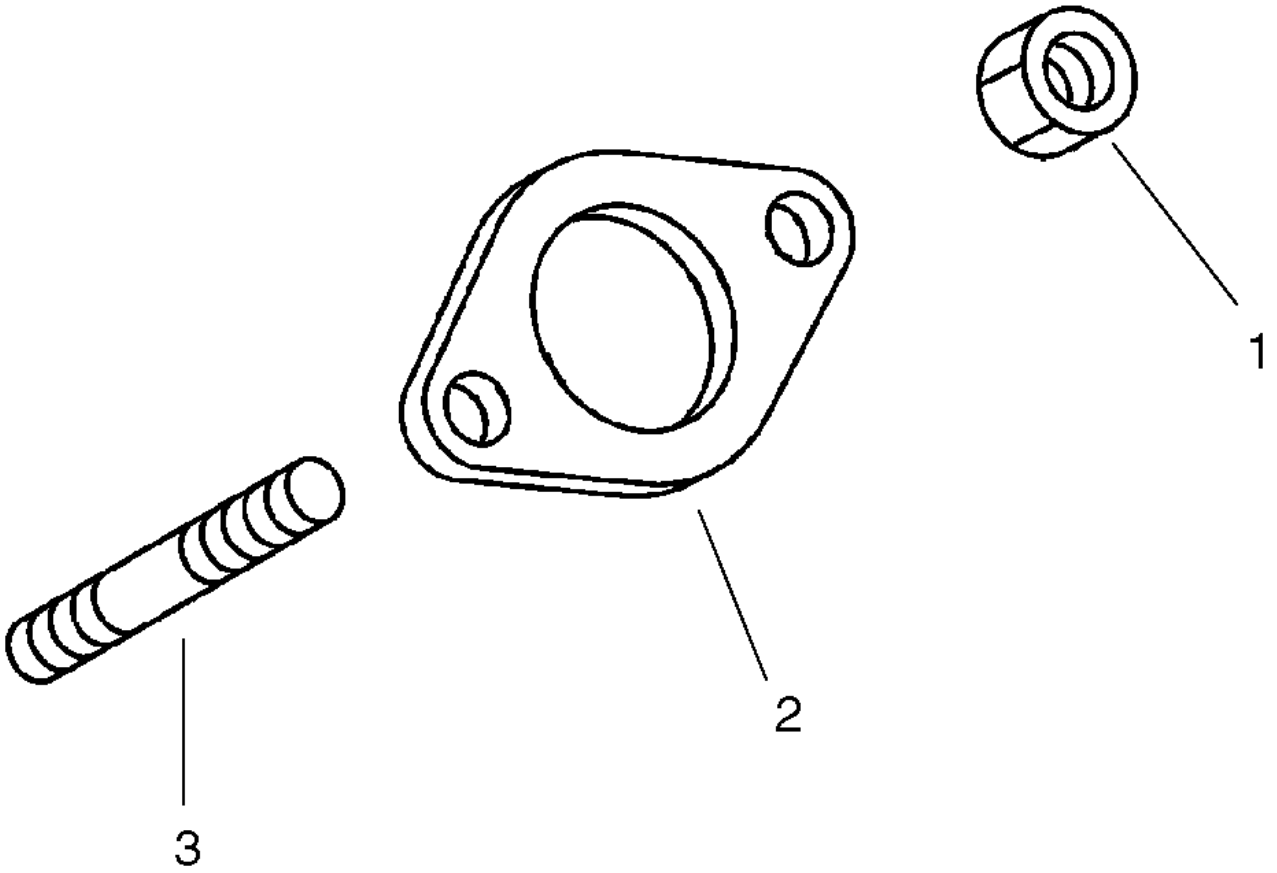
Fuel System Assembly
Kohler CH12 PA-941521

Ref	Part No.	Qty.	Description
❸1	63 072 06-S	2	Stud-Carburetor
❸2	63 041 13-S	2	Gasket-Intake
❸3	63 164 01-S	1	Manifold-Intake
❸4	63 853 22-S	1	Kit-Carburetor W/Gaskets (Includes 2 [qty 1], 5-7)
❸5	63 353 05-S	1	Hose-Bleeder, Carburetor
❸6	63 053 22	1	Carburetor ASM (For Information Only Not Available Separately)(Service With: 63 757 02-S, 63 757 10-S)
❸7	63 041 08-S	1	Gasket-Cleaner, Air
❸8	63 154 07-S	3	Clip
❸9	63 353 07-S	1	Hose-Pump To Carburetor
❸10	63 086 21-S	2	Screw-Bracket
❸11	63 126 22-S	1	Bracket-Pump, Fuel
❸12	63 393 01-S	1	Pump-Fuel
❸13	63 086 81-S	2	Screw-Fuel Pump To Bracket
❸14	63 041 45-S	2	Gasket-Pump, Fuel
❸15	63 353 06-S	1	Hose-Filter To Pump
❸16	63 237 19-S	3	Clamp-Line, Vacuum
❸17	63 050 06-S	1	Filter-Line, Vacuum
❸18	63 353 08-S	1	Hose-Vacuum, Crankcase To Filter
❶❸	63 757 02-S	1	Kit-Float
❶❸	63 757 10-S	1	Kit-Repair, Carburetor



Air Intake and Filtration Assembly
Kohler CH12 PA-941521

Ref	Part No.	Qty.	Description
❸1	63 041 08-S	1	Gasket-Cleaner, Air
❸2	63 054 01-S	1	Elbow-Cleaner, Air
❸3	63 468 31-S	2	Washer-Spring
❸4	63 100 03-S	2	Nut-Exhaust
❶❸	63 113 28-S	1	Label-Emissions



Exhaust Assembly
Kohler CH12 PA-941521

Ref	Part No.	Qty.	Description
❸1	63 100 03-S	2	Nut-Exhaust
❸2	63 041 06-S	1	Gasket-Exhaust
❸3	63 072 01-S	2	Stud-Exhaust
❶❸	63 755 01-S	1	Set-Gasket

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