



Workman® 1100 Utility Vehicle

Model No. 07252 - 230000001 and up.

Model No. 07252TC - 230000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

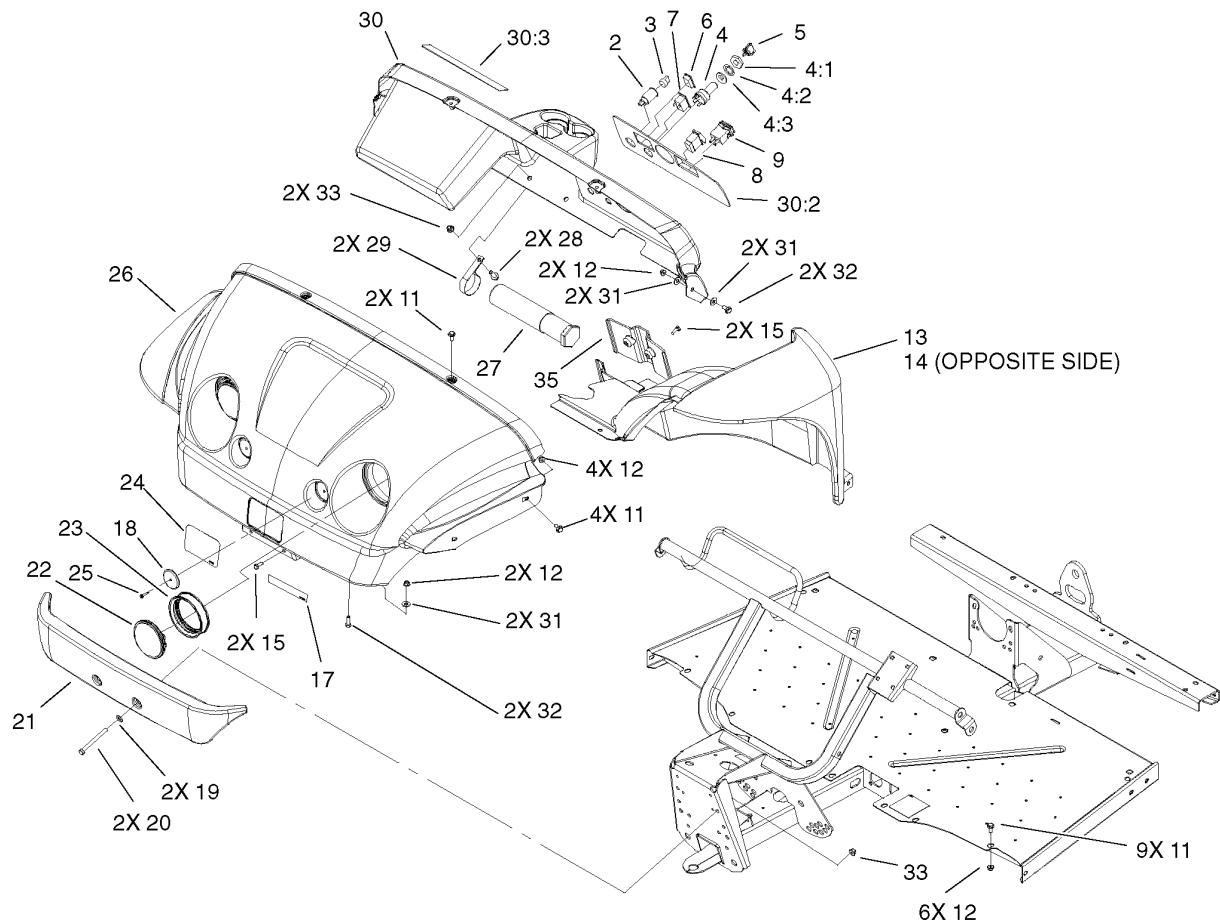
AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

❶ Not illustrated

❷ Obtain Parts From Kohler

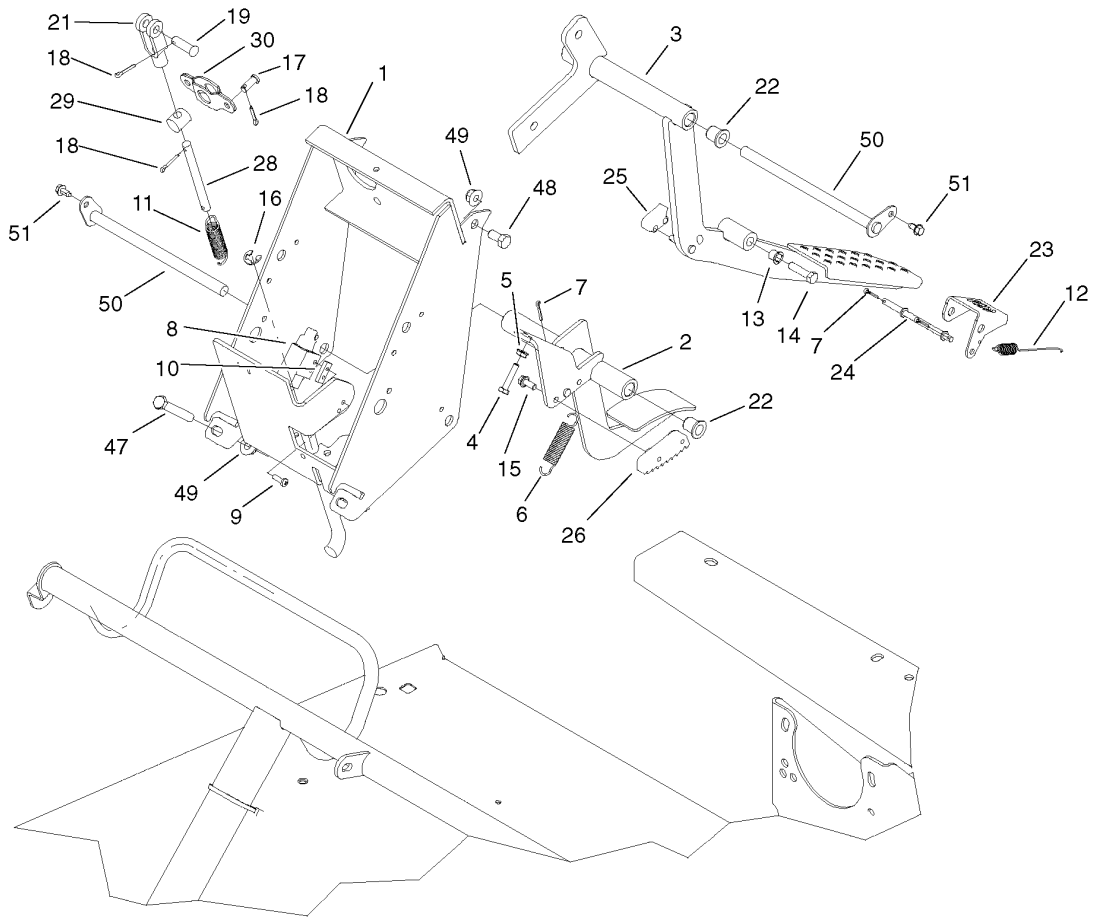
❸ Not serviced separately



Hood Assembly

Ref	Part No.	Qty.	Description
2	99-7411	1	Point-Power
3	99-7416	1	Cap
4	104-6929	1	Switch-Ignition
4:1	104-7042	1	Nut-Switch, Plastic
4:2	104-7019	2	Washer-Lock, Internal
4:3	104-7021	1	Spacer-Switch
5	99-7418	2	Key-Ignition
6	99-7420	1	Plug-Hole
7	99-7410	1	Light-Oil
8	95-8999	1	Switch
9	94-4208	1	Hourmeter
11	3234-5	13	Screw-HHF
12	104-8300	14	Nut-Flange, NI
13	104-7076	1	LH Fender ASM
14	104-7077	1	RH Fender ASM
15	104-7206	4	Screw-HHF
17	104-7269	1	Decal
18	99-7312	2	Reflector
19	3256-24	2	Washer-Flat
20	323-42	2	Screw-HH
21	99-7733	1	Bumper-Plastic
22	99-7310	2	Headlight
23	99-7311	2	Mount-Headlight
24	99-7339	1	Decal

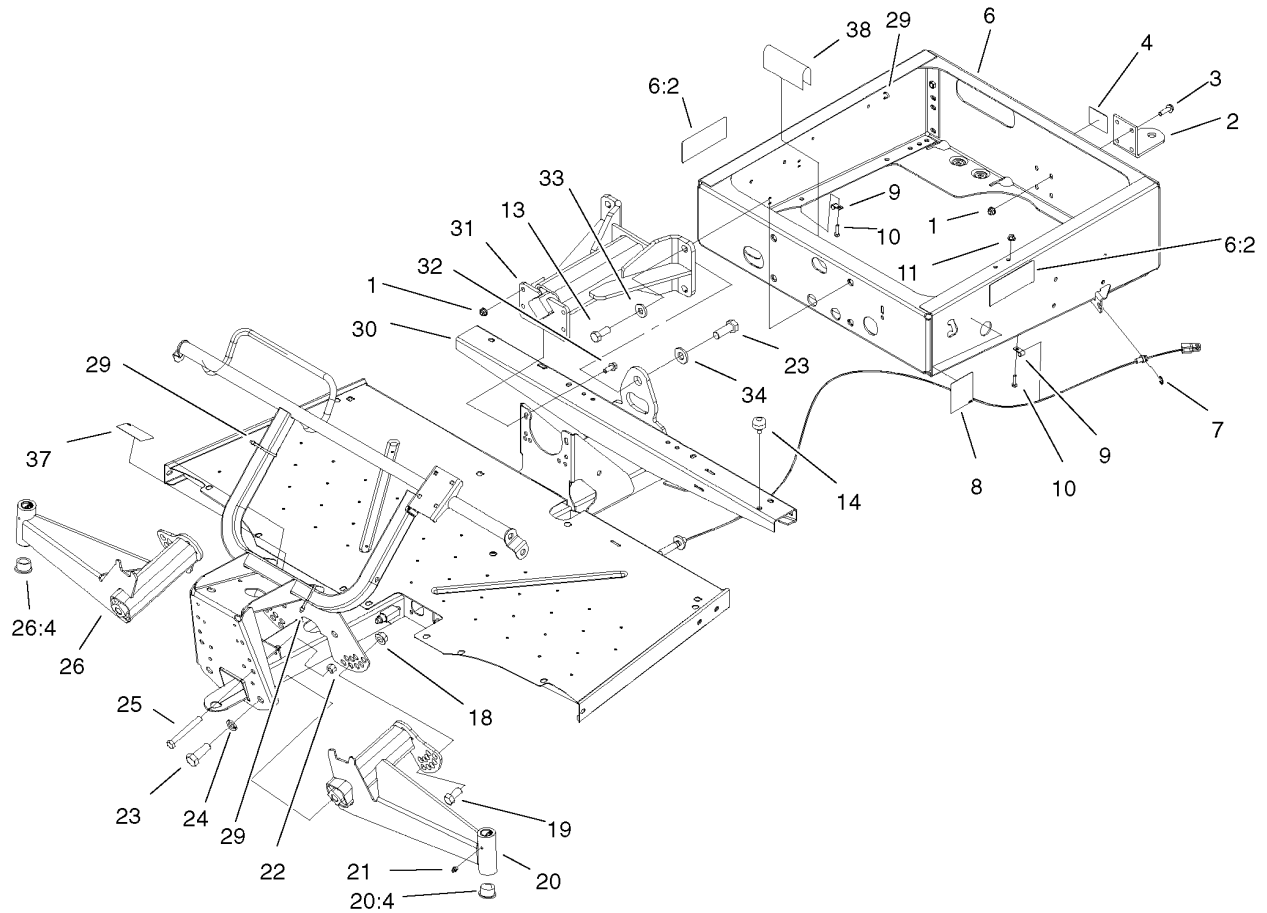
Ref	Part No.	Qty.	Description
25	32144-89	2	Screw-Forming, Thread
26	104-7003	1	Hood
27	74-0720	1	Tube-Manual
28	3234-11	2	Screw-HHF
29	2412-133	2	R-Clamp
30	99-7360	1	Dash ASM
30:2	99-7343	1	Decal-Warning, Dash
30:3	99-7344	1	Decal-Danger
31	3256-3	6	Washer-Flat
32	3234-17	4	Screw-HHF
33	104-8301	4	Nut-Flange, NI
35	104-7075	1	Cover-Channel



Pedal Assembly

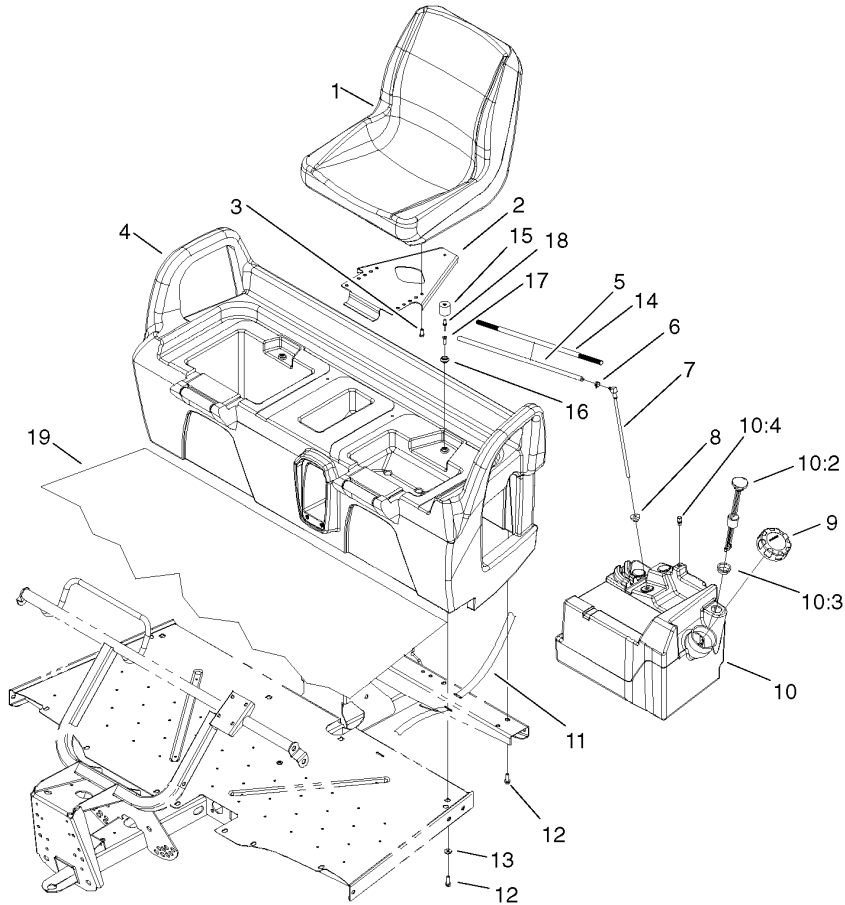
Ref	Part No.	Qty.	Description
1	104-7160-03	1	Frame-Pedals
2	104-7165-03	1	Pedal-Throttle
3	104-7170-03	1	Pedal-Brake
4	321-8	2	Screw-HH
5	32149-2	2	Nut-Keps
6	104-6415	1	Spring-Return, Pedal
7	3272-6	4	Pin-Cotter
8	99-7407	1	Switch
9	3290-500	2	Screw-PPH
10	1-633181	1	Plate-Tapped
11	613386	1	Spring-Brake
12	92-6945	1	Spring-Extension
13	52-2891	2	Bushing-Link, Steering
14	323-12	1	Screw-HH
15	3234-33	2	Screw-HHF
16	32120-47	2	Ring-Retaining, External
17	283-62	2	Pin-Clevis
18	3272-10	4	Pin-Cotter
19	283-2	1	Pin-Clevis
21	1-633131	1	Yoke-Linkage, Brake
22	256-155	4	Bushing-Flange
23	104-6613	1	Pedal-Park
24	104-6616	1	Rod-Park
25	104-6624	1	Detent-Brake

Ref	Part No.	Qty.	Description
26	104-6614	1	Pawl-Brake
27	104-6571	2	Cable-Brake
28	104-6597	1	Rod-Threaded
29	104-6598	1	Pin-Pivot
30	104-6599	1	Pivot-Brake
47	323-11	2	Screw-HH
48	323-4	2	Screw-HH
49	104-8301	5	Nut-Flange, NI
50	104-7164	2	Pivot-Pedal
51	12-3270	2	Screw



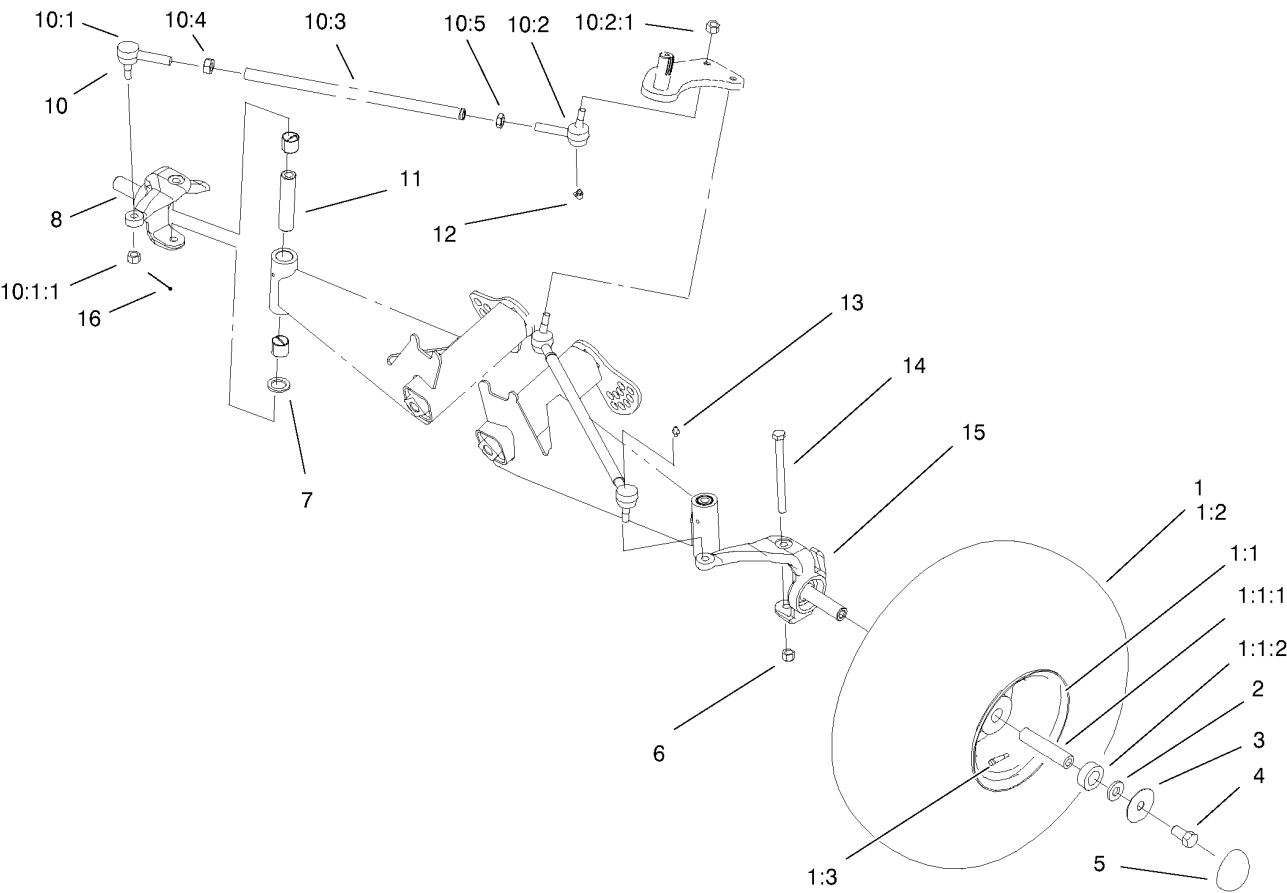
Frame Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-8301	8	Nut-Flange, NI	29	3290-379	12	Tie-Cable
2	99-7654-03	1	Hitch-Duty, Light	30	104-7197-03	1	Front Frame ASM
3	3234-24	4	Screw-HHF	31	99-7700	1	Pivot Yoke ASM
4	99-7350	1	Decal-Information	32	3234-11	4	Screw-HHF
6	99-7362	1	Rear Frame ASM	33	99-7667	4	Washer-Flat
6:2	99-7345	2	Decal-Warning	34	87-3060	1	Washer-Hardened
7	32120-47	2	Ring-Retaining, External	37	104-6855	1	Decal-Capacity
8	99-7349	1	Decal-Information, Boxlatch	38	95-5686	1	Trim
9	2412-89	4	Clamp				
10	321-6	4	Screw-HH				
11	32128-33	4	Nut-HF				
13	327-4	4	Screw-HH				
14	87-2440	1	Bumper-Rubber				
18	32128-54	2	Nut-HF				
19	3214-2	2	Screw-HH				
20	99-7685	1	LH A-Arm ASM				
20:4	3-0348	2	Bushing				
21	302-5	2	Fitting-Grease				
22	3296-23	2	Nut-Lock, NI				
23	328-24	5	Screw-HH				
24	3254-7	4	Washer-Lock, Int				
25	325-17	2	Screw-HH				
26	99-7684	1	RH A-Arm ASM				
26:4	3-0348	2	Bushing				



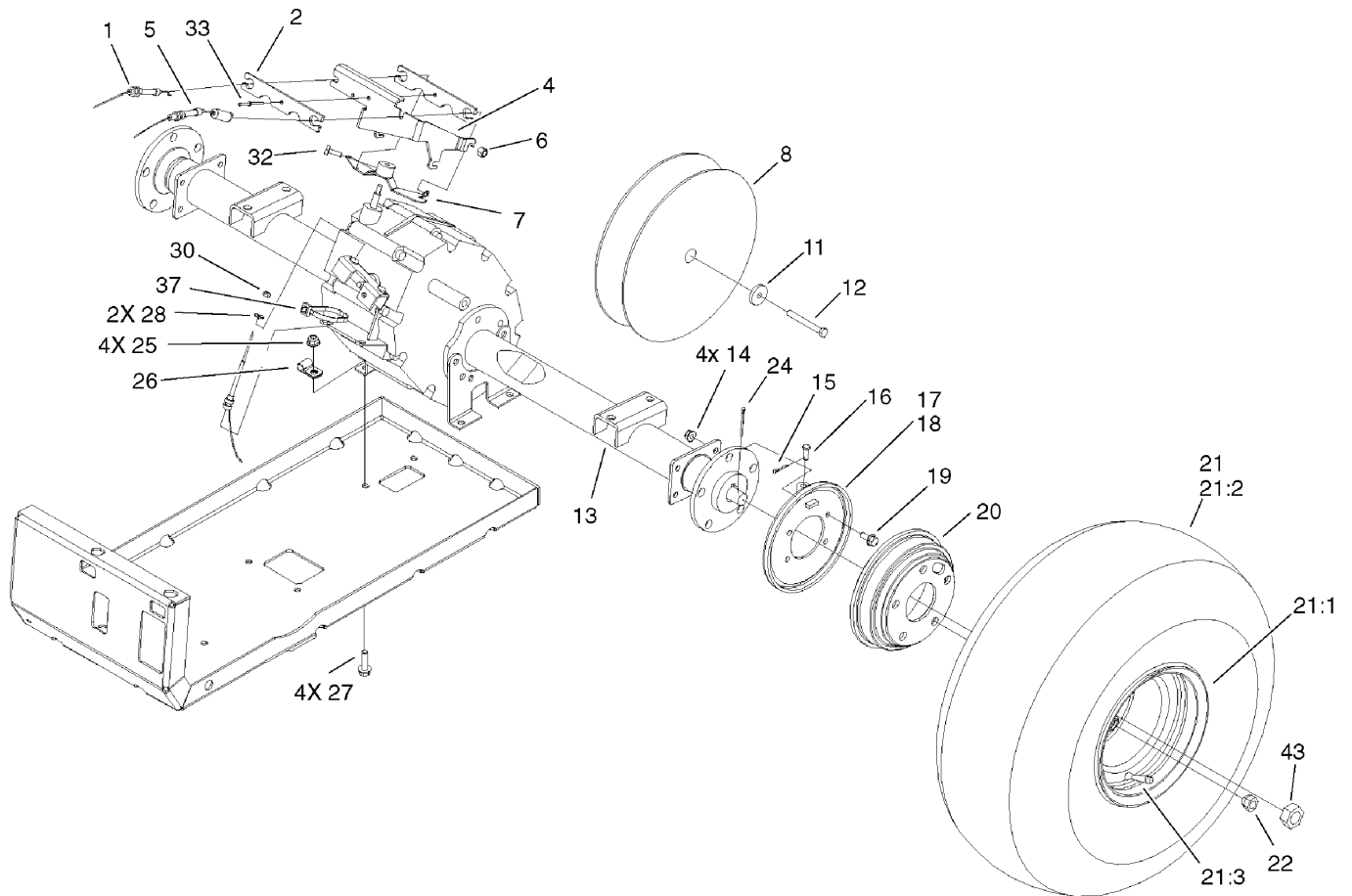
Seatbase Assembly

Ref	Part No.	Qty.	Description				
1	99-7281	2	Seat				
2	99-7829	2	Bracket-Seat				
3	33114-016	8	Screw-HH				
4	104-6401	1	Seat Base ASM				
5	99-7187	1	Hose-Fuel				
6	2412-98	1	Clamp				
7	99-7264	1	Pipe-Stand				
8	46-6560	1	Bushing				
9	95-4192	1	Unleaded Gas Cap ASM				
10	99-7323	1	Fuel Tank ASM				
10:2	99-7262	1	Gauge-Fuel				
10:3	95-8972	1	Grommet				
10:4	99-7267	1	Vent-Air				
11	3339-175	1	Strapping-Web, 48 Inch				
12	3234-17	8	Screw-HHF				
13	88-7200	4	Washer-Flat				
14	99-7129	1	Conduit-Line, Fuel				
15	99-7830	2	Rubber Receptical ASM				
16	99-7833	2	Post-Holding				
17	32108-5	2	Screw-FH				
18	3290-412	2	Rivet				
19	104-6590	1	Mat-Floor				



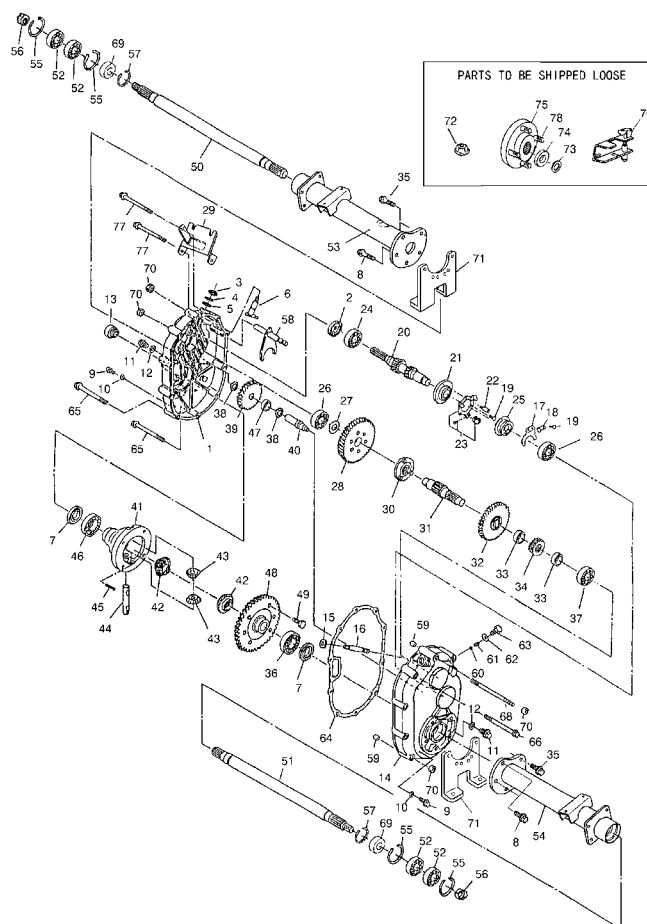
Front Tire and Steering Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
②1		2	Wheel And Tire ASM	14	325-20	2	Screw-HH
1:1	99-7303	1	Wheel ASM	15	99-7486-03	1	Spindle-LH
1:1:1	104-1699	1	Spacer	16	3272-7	4	Pin-Cotter
1:1:2	104-1698	2	Bearing-Ball				
1:2	99-7300	1	Tire				
1:3	232-27	1	Stem-Valve				
2	99-7667	2	Washer-Flat				
3	99-7719	2	Washer				
4	327-2	2	Screw-HH				
5	94-7871	2	Cap-Dust				
6	3296-23	2	Nut-Lock, NI				
7	256-115	2	Washer-Thrust				
8	99-7487-03	1	Spindle-RH				
②10		2	Rod-Tie				
10:1	112772	1	Joint-Ball, RH				
10:1:1	915031	1	Nut				
10:2	112771	1	Joint-Ball, LH				
10:2:1	915031	1	Nut				
10:3	99-7600-03	1	Rod-Tie				
10:4	3220-11	1	Nut-Jam				
10:5	3218-21	1	Nut-Jam				
11	99-7499	2	Sleeve-Kingpin				
12	302-60	2	Fitting-Grease, 90 DEG				
13	302-5	2	Fitting-Grease				



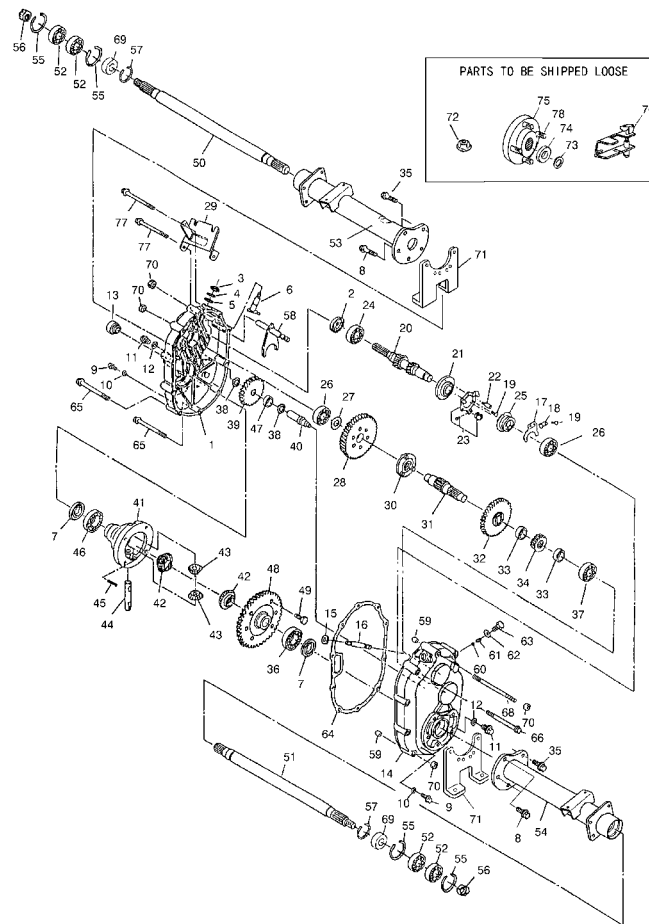
Rear Tire and Transaxle Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-6474	1	Cable-Governor, 12Hp	26	2412-10	1	R-Clamp
2	99-7121	2	Bracket-Tamper	27	3234-24	4	Screw-HHF
4	99-7054	1	Bracket-Cables	28	3256-49	2	Washer-Flat (Only On: 38053)
5	104-6572	1	Cable-Throttle	30	3296-2	2	Nut-Lock
6	33024-00	3	Nut-Lock	32	3241-6	2	Screw-SQH
7	104-6569	1	Bracket-Governor	33	99-7122	1	Rivet-Annodized
8	99-7104	1	Clutch-Driven	37	3290-378	1	Tie-Cable
11	104-6563	1	Washer-Stepped	43	104-1656	2	Nut-Castle
12	104-6564	1	Screw-HH				
13	104-6898	1	Transaxle				
14	104-8300	8	Nut-Flange, NI				
15	3272-10	2	Pin-Cotter				
16	283-62	2	Pin-Clevis				
17	99-7136	1	Brake-RH				
18	99-7137	1	Brake-LH				
19	3234-5	10	Screw-HHF				
20	104-6500	2	Drum-Brake				
21		2	Wheel And Tire ASM				
21:1	98-4753	1	Wheel				
21:2	99-7301	1	Tire				
21:3	232-27	1	Stem-Valve				
22	242-50	10	Nut-Lug				
24	3272-42	2	Pin-Cotter				
25	104-8301	4	Nut-Flange, NI				



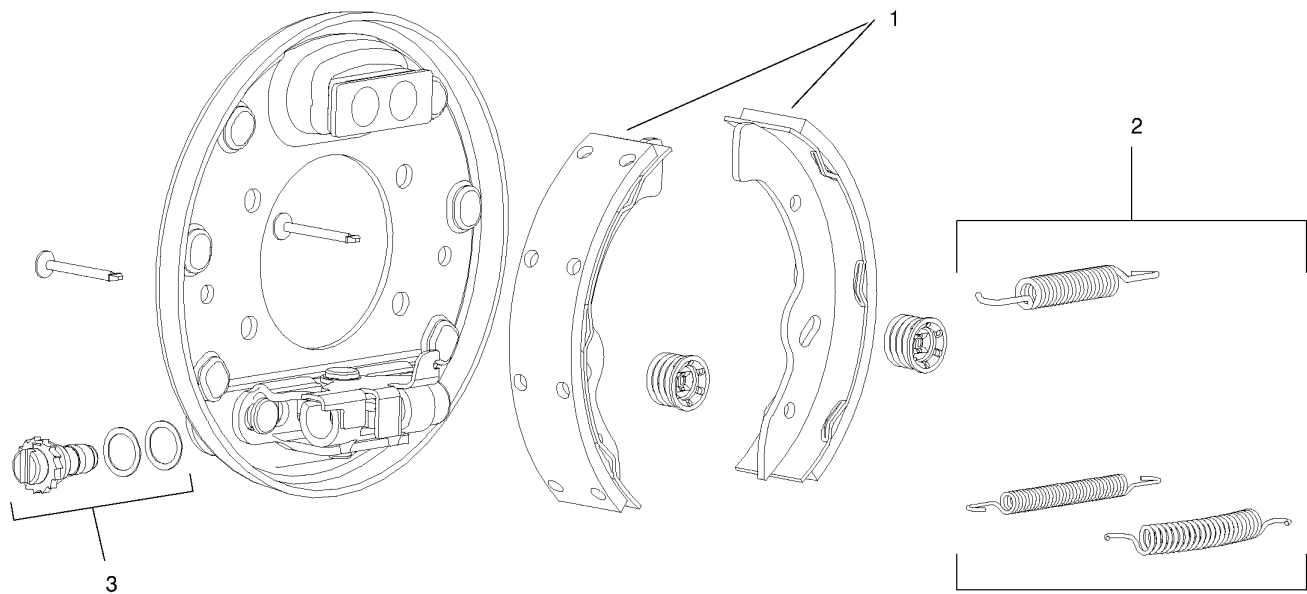
Transaxle Assembly No. 104-6898

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-1601	1	Case-LH, Complete	25	104-1625	1	Sleeve-Governor
2	104-1602	1	Seal-Oil	26	104-1626	2	Bearing-Ball
3	104-1603	1	Seal-Oil	27	104-1627	1	Spacer
4	104-1604	1	Ring-Snap	28	104-1628	1	Gear
5	104-1605	1	Spacer	29	104-1629	1	Bracket-Wire, Change
6	104-1606	1	Shaft-Selector	30	104-1630	1	Clutch-Pin
7	104-1607	2	Seal-Oil	31	104-1631	1	Shaft-Center
8	104-1608	4	Bolt-Flange	32	104-1632	1	Gear-47
9	104-1609	2	Plug-Check, Oil	33	104-1633	2	Collar
10	104-1610	2	Gasket	34	104-1634	1	Gear
11	104-1611	2	Plug-Drain, Oil	35	104-1635	6	Bolt-Flange
12	104-1612	2	Gasket	36	104-1636	1	Bearing-Ball
13	104-1613	1	Plug-Filler, Oil	37	104-1637	1	Bearing-Ball
14	104-1614	1	Case-Complete, RH	38	104-1638	2	Spacer
15	104-1615	1	Seal-Oil	39	104-1639	1	Gear-34
16	104-1616	1	Shaft-Governor	40	104-1640	1	Shaft-Counter
17	104-1617	1	Fork-Governor	41	104-1641	1	Case-Differential
18	104-1618	1	Stopper	42	104-1642	2	Gear-Side, Differential
19	104-1619	4	Screw And Washer ASM	43	104-1643	2	Pinion-Differential
20	104-7002	1	Shaft-Input, Complete	44	104-1644	1	Shaft-Differential
21	104-1621	1	Base-Governor	45	104-1645	1	Pin
22	104-1622	1	Pin-Lock	46	104-1646	1	Bearing-Ball
23	104-1623	1	Unit-Plate, Governor	47	104-1647	1	Bearing-Needle
24	104-1624	1	Bearing-Ball	48	104-1648	1	Gear-62



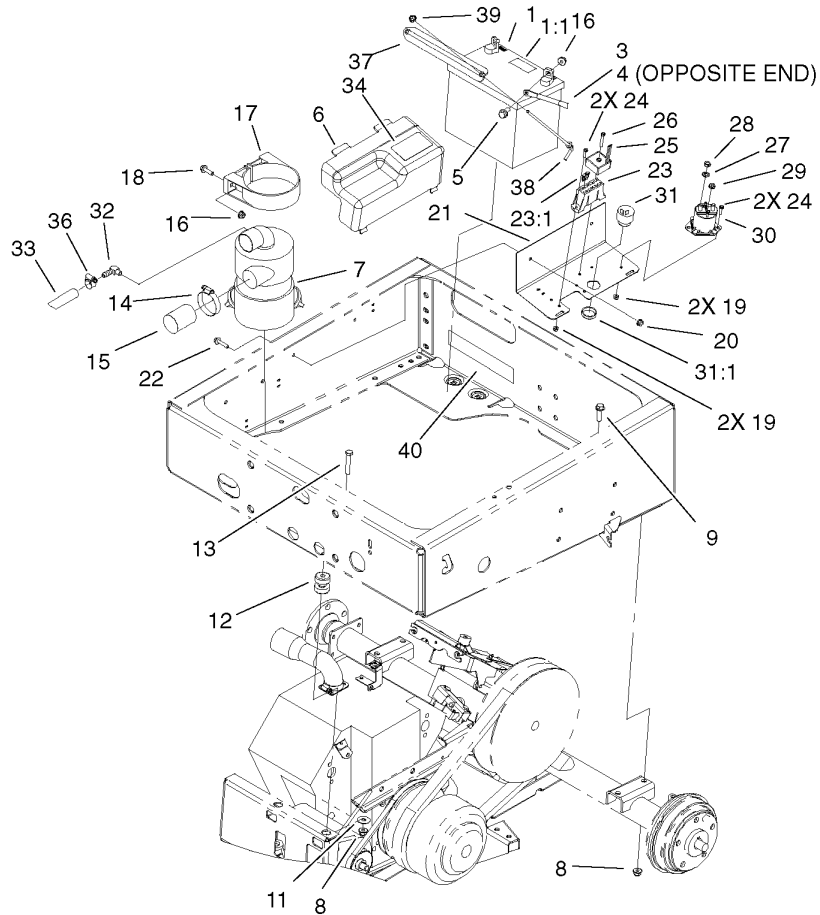
Transaxle Assembly No. 104-6898 (continued)

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
49	104-1649	6	Bolt	74	104-1674	2	Washer
50	104-1650	1	Shaft-Axle, LH	75	104-1675	2	Hub
51	104-1651	1	Shaft-Axle, RH	76	104-6860	1	Lever-Select
52	104-1652	4	Bearing-Ball	77	104-6869	2	Bolt-Flange
53	104-1653	1	Case-Axle, LH	78	104-8649	10	Stud
54	104-1654	1	Case-Axle, RH				
55	104-1655	4	Ring-Snap				
56	104-1656	2	Nut-Castle				
57	104-1657	2	Ring-Snap				
58	104-6870	1	Shaft-Shift, Complete				
59	104-1659	2	Knock-Pipe				
60	104-1660	1	Ball-Steel				
61	104-1661	1	Spring				
62	104-1662	1	Gasket				
63	104-1663	1	Bolt				
64	104-1664	1	Gasket				
65	104-1665	6	Bolt-Flange				
66	104-1666	1	Bolt-Flange				
68	104-6866	1	Bolt				
69	104-6867	2	Collar				
70	33004-00	11	Nut-HF				
71	104-1671	2	Bracket-Axle				
72	104-1672	1	Nut-Lock				
73	104-1673	2	Washer-Spring				



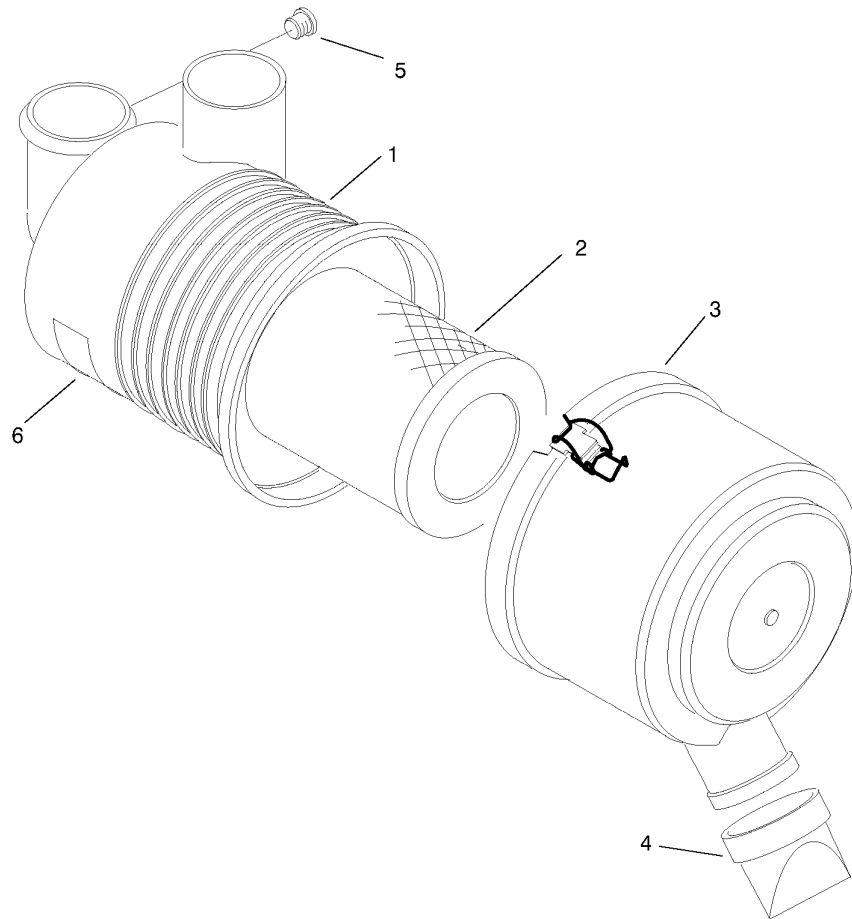
Left Hand Brake Assembly No. 99-7137

Ref	Part No.	Qty.	Description
1	104-1243	1	Shoe And Lining Kit
2	104-1244	1	Spring Kit
3	104-1245	1	LH Adjuster Kit



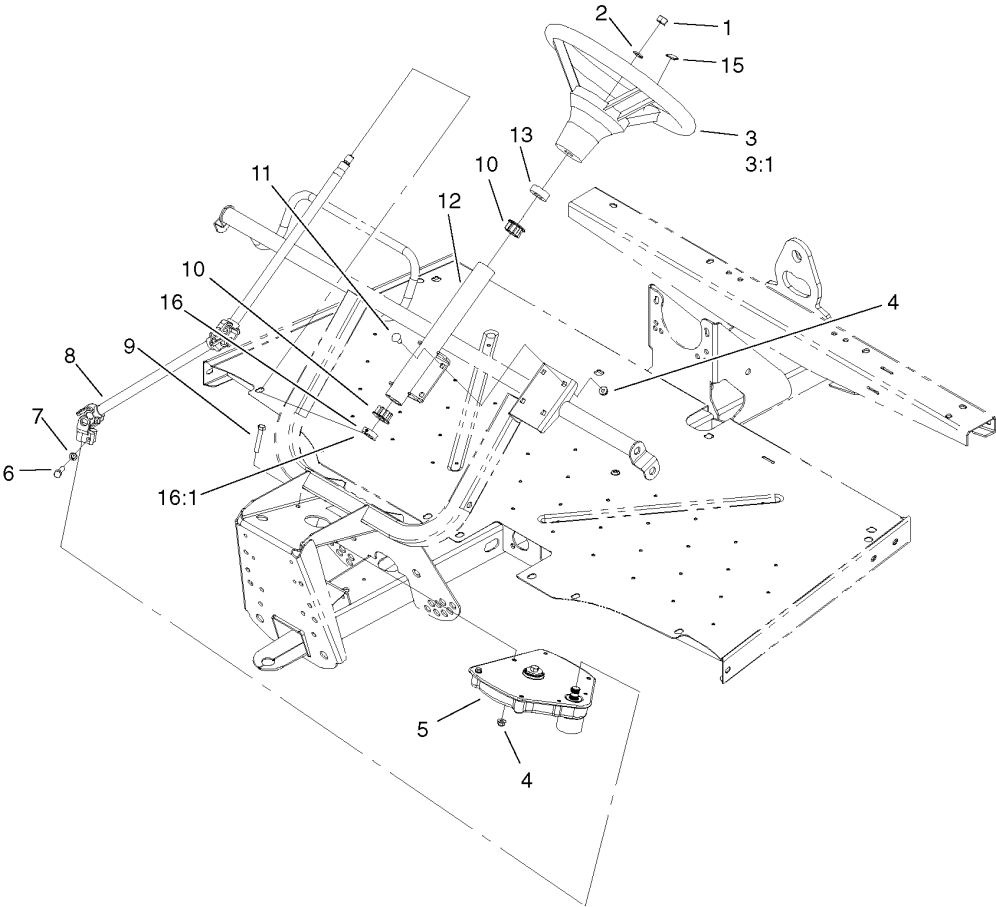
Drivetrain Mount Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-8162	1	Battery (Only On: 07252Tc)	23:2	100-4918	1	Diode
1	99-7421	1	Battery (Wet)(Only On: 07252)	24	32105-13	4	Screw-SHH
1:1	93-7276	1	Decal-Danger (Only On: 07252)	25	104-6927	1	Regulator
3	99-7402	1	Cable-Negative	26	32105-1	1	Screw-SHH
4	99-7404	1	Cable-Positive	27	3255-8	2	Washer-Lock
5	3234-5	2	Screw-HHF	28	3218-2	2	Nut-Jam
6	99-7325	1	Cover-Electrical	29	32149-8	2	Nut-Keps
7	99-7120	1	Filter-Air	30	99-7406	1	Solenoid
8	104-8301	6	Nut-Flange, NI	31	80-9330	1	Alarm-Audio
9	3234-24	4	Screw-HHF	31:1	104-5107	1	Nut-Plastic, Knurled
11	3256-35	2	Washer-Flat	32	99-7230	1	Fitting-90 DEG
12	95-2596	2	Mount-Iso	33	94-5625	1	Hose-Overflow, Radiator
13	323-10	2	Screw-HH	34	99-7352	1	Decal-Information
14	2412-130	1	Clamp-Hose	36	2412-36	2	Clamp-Hose
15	104-6528	1	Hose-Intake	37	92-5018	1	Clamp-Battery
16	104-8300	4	Nut-Flange, NI	38	95-4042	2	Hook-Retain, Battery
17	95-5806	1	Bracket-Mounting	39	104-7201	2	Nut-HF
18	3234-17	2	Screw-HHF	40	104-7102	1	Pad-Battery
19	3296-2	5	Nut-Lock				
20	32128-32	2	Nut-HHF				
21	99-7051-03	1	Mount-Component				
22	3234-21	2	Screw-Cap				
23	99-7434	1	Harness-Wire, Main				
23:1	218-578	3	Fuse-10 Amp				



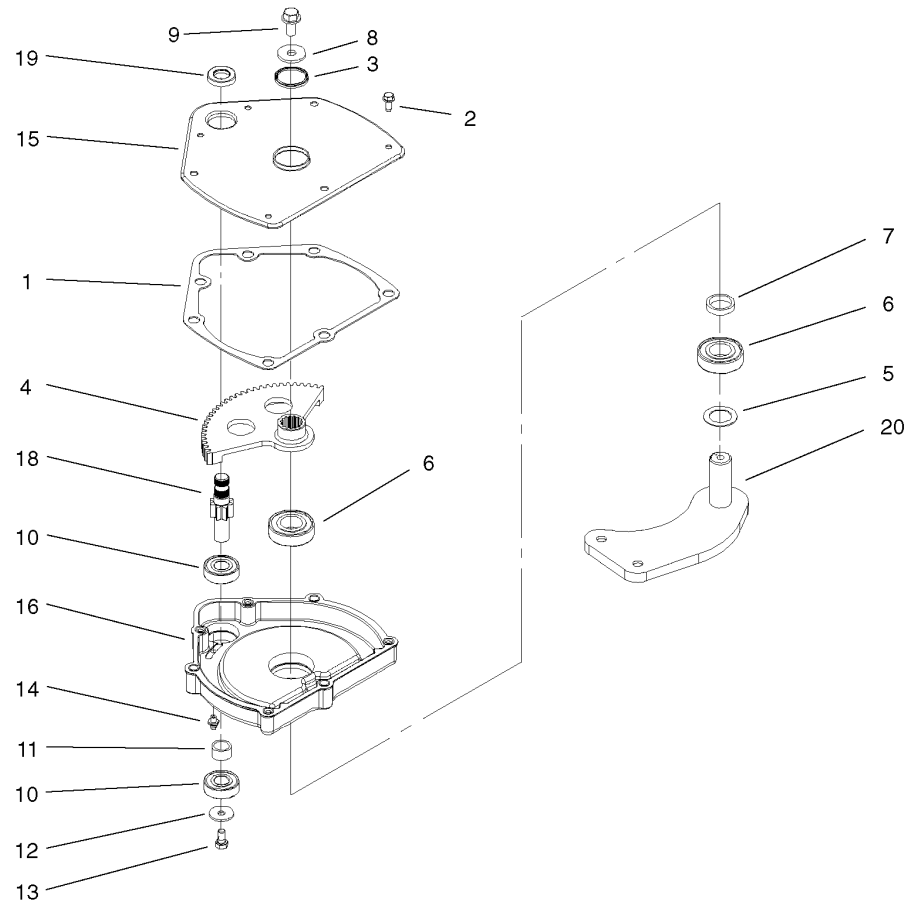
Air Cleaner Assembly No. 99-7120

Ref	Part No.	Qty.	Description				
21		1	Body				
2	93-2195	1	Filter				
3	94-3652	1	Cover ASM				
4	87-9400	1	Valve-Vacuator				
25		1	Plug				
26		1	Marking				



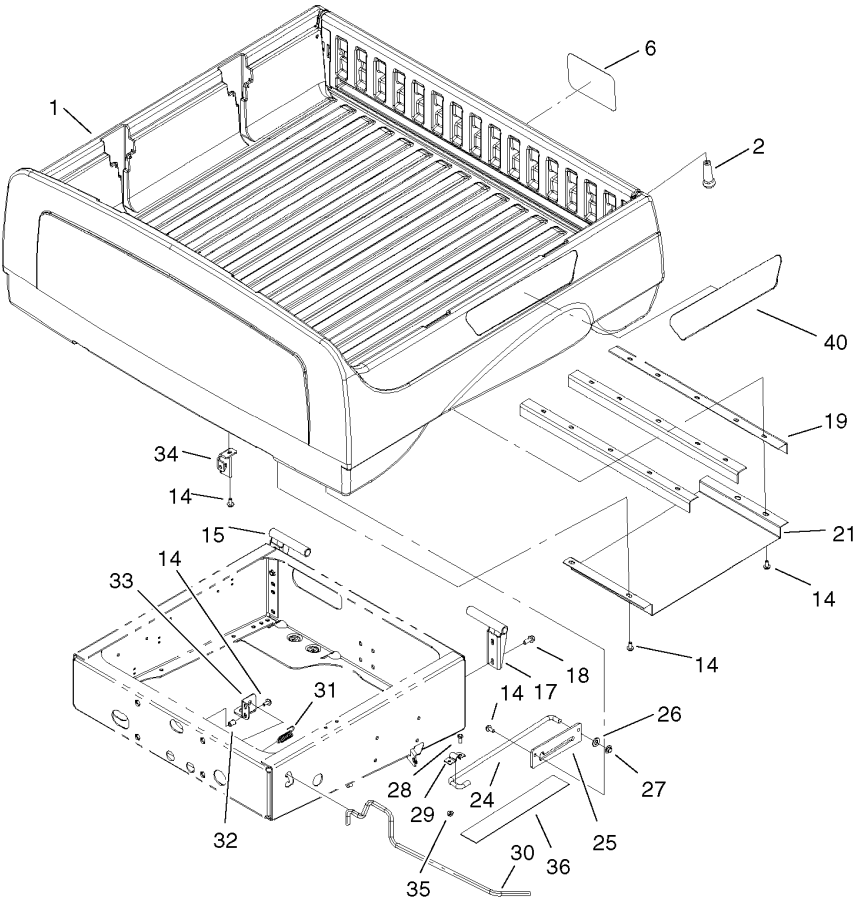
Upper Steering Assembly

Ref	Part No.	Qty.	Description				
1	3277-1	1	Nut-Hex				
2	48-8070	1	Washer-Lock				
3	98-1471	1	Wheel-Steering				
3:1	98-1468	1	Cover-Wheel, Steering				
4	104-8300	7	Nut-Flange, NI				
5	99-7660	1	Steering Gearbox ASM				
6	48-7730	1	Screw-HH				
7	3253-4	1	Washer-Lock				
8	99-7653	1	Shaft-Steering				
9	322-10	3	Screw-HH				
10	93-1146	2	Bushing-Upper, Steering				
11	3230-1	4	Bolt-CARR				
12	99-7651-03	1	Column-Steering				
13	21-9260	1	Cover-Dust				
15	98-1459	1	Decal				
16	111383	1	Collar				
16:1	3245-32	1	Screw-HSH				



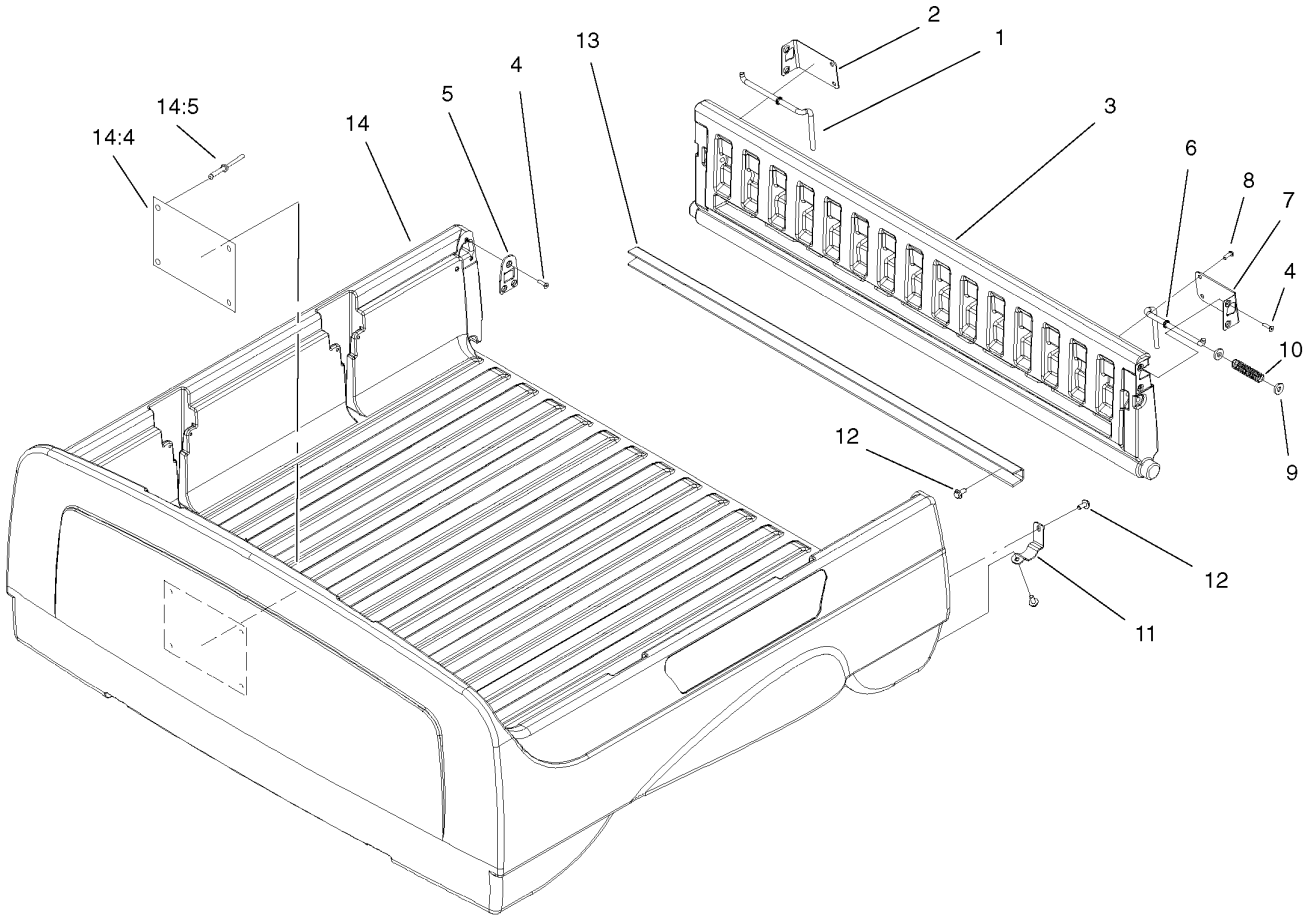
Steering Gearbox Assembly No. 99-7660

Ref	Part No.	Qty.	Description				
1	94-2135	1	Gasket				
2	32144-10	4	Screw-HWH				
3	103118	1	Seal				
4	99-7843	1	Sector-Gear				
5	3256-42	1	Washer-Flat				
6	251-82	2	Bearing-Ball				
7	94-2218	1	Spacer-Shaft, Output				
8	104-6563	1	Washer-Stepped				
9	104-7156	1	Screw-HHF				
10	38-7820	2	Bearing-Ball				
11	94-2217	1	Spacer-Shaft, Input				
12	1-613235	1	Washer				
13	98-3498	1	Screw-HH				
14	302-5	1	Fitting-Grease				
15	99-7656-03	1	Cover-Housing, Steering				
16	99-7658	1	Housing-Steering				
18	99-7650	1	Gear-Pinion				
19	99-7657	1	Seal-Oil				
20	99-7601-03	1	Arm-Pitman				



Box and Tailgate Installation Assembly

Ref	Part No.	Qty.	Description				
1		1	Box And Tailgate ASM				
2	99-7984	2	Knob-Soft Grip, Push-On				
6	104-7213	1	Decal				
14	3234-5	18	Screw-HHF				
15	99-7309-03	1	RH Pivot Bracket ASM				
17	99-7308-03	1	LH Pivot Bracket ASM				
18	3234-11	4	Screw-HHF				
19	99-7864-03	3	Brace-Box				
21	99-7870	1	Shield-Heat				
24	99-7895	1	Rod-Prop				
25	99-7894	1	Bracket-Rod, Prop				
26	3256-26	1	Washer-Flat				
27	32112-14	1	Nut-Push				
28	3234-17	2	Screw-HHF				
29	99-7896	1	Bracket-U, Prop Rod				
30	99-7745	1	Rod-Latch				
31	5-7290	1	Spring-Tension				
32	32148-7	2	Nut-Insert				
33	99-7744-03	1	Bracket-Latch				
34	99-7742-03	1	Hook-Latch, RH				
35	104-8300	2	Nut-Flange, NI				
36	104-6859	1	Shield-Heat				
40	104-7265	2	Decal				



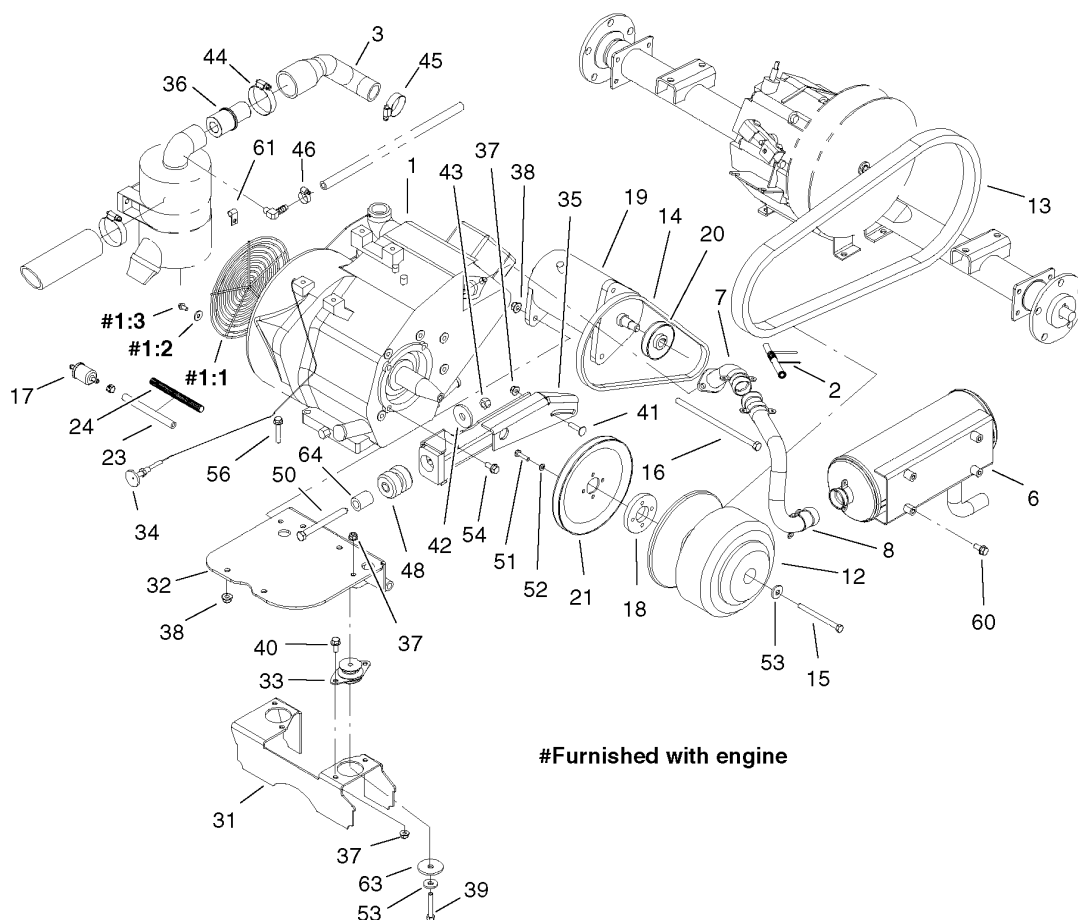
Box and Tailgate Assembly

Ref	Part No.	Qty.	Description				
1	99-7860	1	Rod-Latch, Right				
2	99-7858	1	Bracket-Tailgate Latch, Right				
3	99-7893	1	Tailgate ASM				
4	99-7334	10	Screw				
5	99-7852	2	Plate-Striker				
6	99-7859	1	Rod-Latch, Left				
7	99-7857	1	Bracket-Tailgate Latch, Left				
8	99-7335	4	Screw				
9	99-7861	4	Washer-Latch				
10	61-8880	2	Spring				
11	99-7286	2	Bracket-Pivot, Tailgate				
12	3234-5	10	Screw-HHF				
13	99-7867	1	Channel-Tailgate				
14	104-7203	1	Box ASM				
14:4	99-7954	1	Decal-No Riders				
14:5	3290-415	4	Rivet				



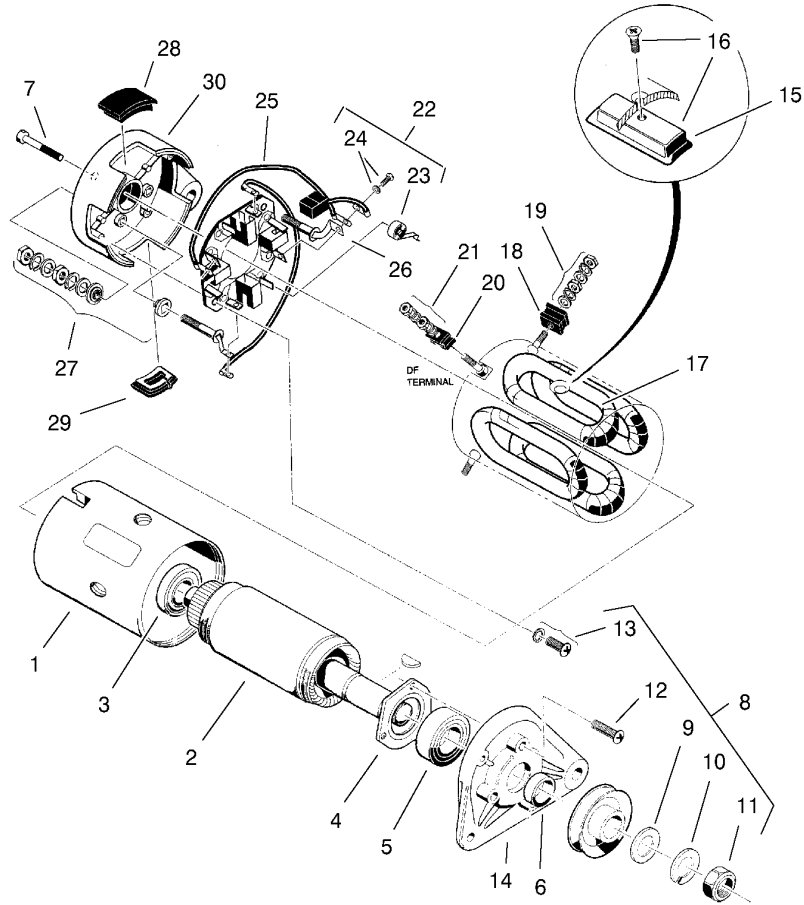
Engine and Clutch Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-6565	1	Engine-Kohler, Cs12 Pa-941621	29	99-7405	1	Cable-Negative
1:1	104-6538	1	Guard-Flywheel	31	104-6521-03	1	Mount-Engine
1:2	104-6547	4	Washer-Flat	32	104-6525-03	1	Base-Engine
1:3	104-6548	4	Screw-Flange	33	104-6562	2	Mount-Iso
2	104-6478	4	Spring-Coupler, Exhaust	34	104-6507	1	Cable-Choke, Kohler
3	104-6495	1	Hose-Intake	35	104-6516-03	1	Bracket-Starter
6	104-6510	1	Muffler	36	104-6531	1	Restrictor-Intake
7	104-6511	1	Manifold	37	104-8300	7	Nut-Flange, NI
8	104-6512	1	Coupler-Exhaust	38	104-8301	5	Nut-Flange, NI
12	99-7103	1	Clutch-Drive	39	322-11	2	Screw-HH
13	99-7143	1	Belt-Drive	40	3234-5	8	Screw-HHF
14	99-7132	1	V-Belt-Starter	41	3230-3	1	Screw-CARR
15	99-7200	1	Screw-HH	42	84-1560	1	Washer-Thrust
16	323-30	1	Screw-HH	43	3296-48	1	Nut-Lock, NI
17	94-2690	1	Filter-Fuel	44	2412-130	1	Clamp-Hose
18	99-7064	1	Spacer-Starter	45	2412-3	1	Clamp-Hose
19	99-7108	1	Generator-Starter	46	2412-36	1	Clamp-Hose
20	99-7130	1	Pulley-Starter	48	87-4970	1	Engine Mount ASM
21	99-7131	1	Pulley-Engine	50	104-6561	1	Screw-HH
23	93-2229	1	Hose-Fuel	51	321-6	4	Screw-HH
24	99-7377	1	Conduit-Line, Fuel	52	3253-3	4	Washer-Lock
25	104-6928	1	Cable-Positive	53	5-0838	3	Washer
26	99-7438	1	Harness-Wire, Engine	54	104-6560	2	Screw-HH
27	99-7403	1	Cable-Negative	56	3234-19	4	Screw-HHF



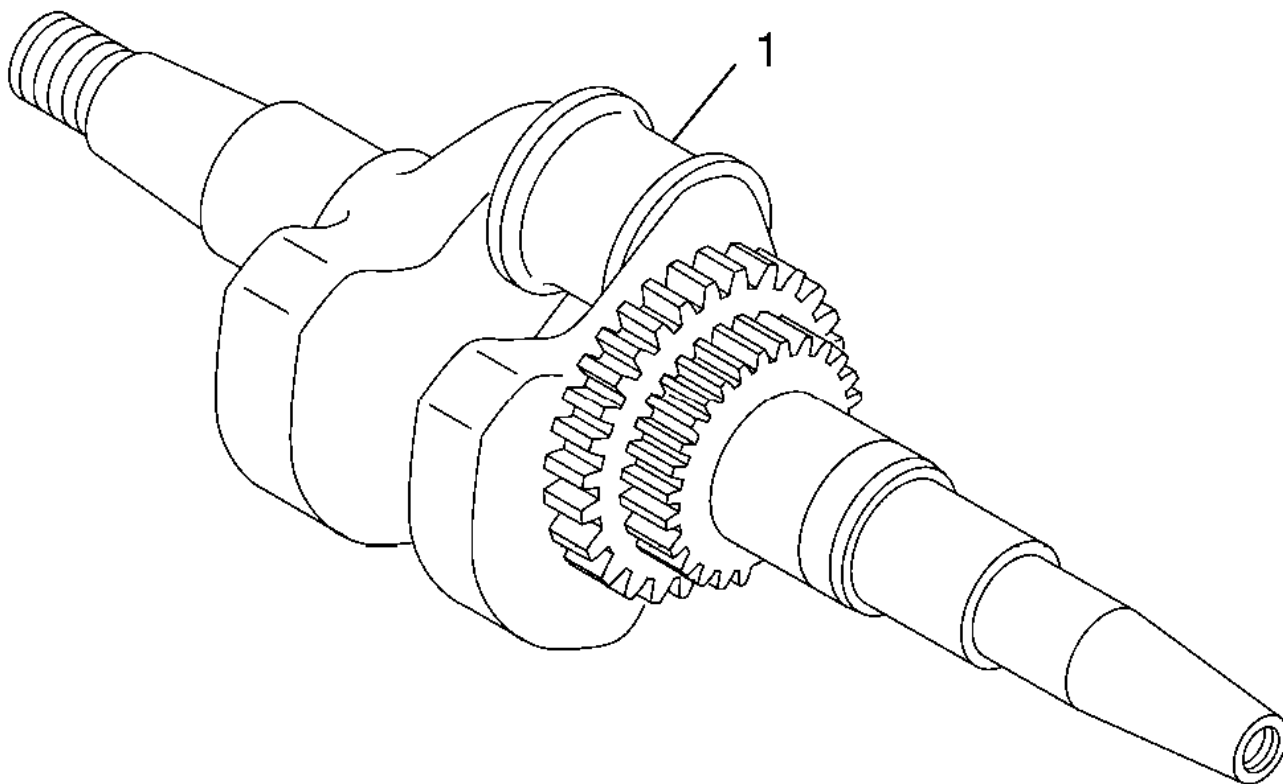
Engine and Clutch Assembly (continued)

Ref	Part No.	Qty.	Description
60	3234-5	4	Screw-HHF
61	2412-89	1	Clamp
63	63-7400	2	Washer-Rebound
64	104-6557	1	Spacer-Frame



Starter Generator Assembly No. 99-7108

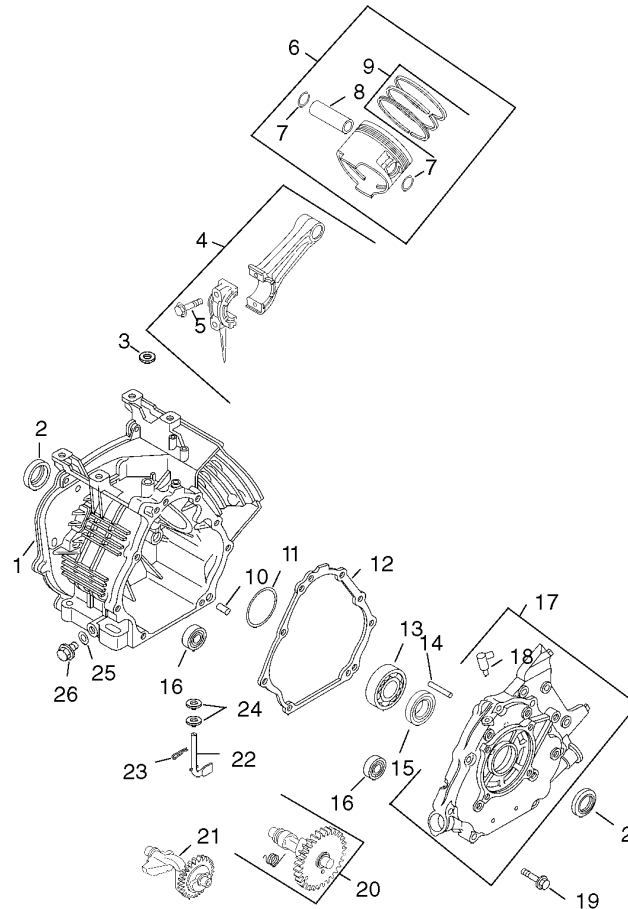
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1		1	Yoke	25		2	Brush Connector ASM
2	104-1210	1	Armature Kit	26		2	A Terminal ASM
3	104-1211	1	Bearing-Ball, Rear	27	104-1228	2	Screw And Mold ASM
4	104-1212	1	Retainer	28		1	Cover Set
5	104-1213	1	Bearing-Ball, Front	29		1	Cover B
6	104-1214	1	Spacer	30		1	Bracket-Rear
7	104-1215	2	Bolt				
8		1	Nut And Screw Set				
9	104-1216	1	Washer-Plain				
10	104-1217	1	Washer-Spring				
11	104-1218	1	Nut-Hex				
12		3	Screw-Flange				
13	104-1219	2	Set-Screw				
14	104-1220	1	Bracket-Front				
15		4	Pole				
16	104-1221	1	Set-Pole And Screw				
17	104-1222	1	Field Stator Coil ASM				
18		2	F Mold				
19	104-1223	2	Set-Screw				
20		1	D F Mold				
21	104-1224	1	Set-Screw				
22	104-1225	1	Brush Holder Kit				
23	104-1226	4	Spring-Brush				
24	104-1227	4	Brush And Screw Set				



Crankshaft Assembly

Kohler CS12 PA-941621

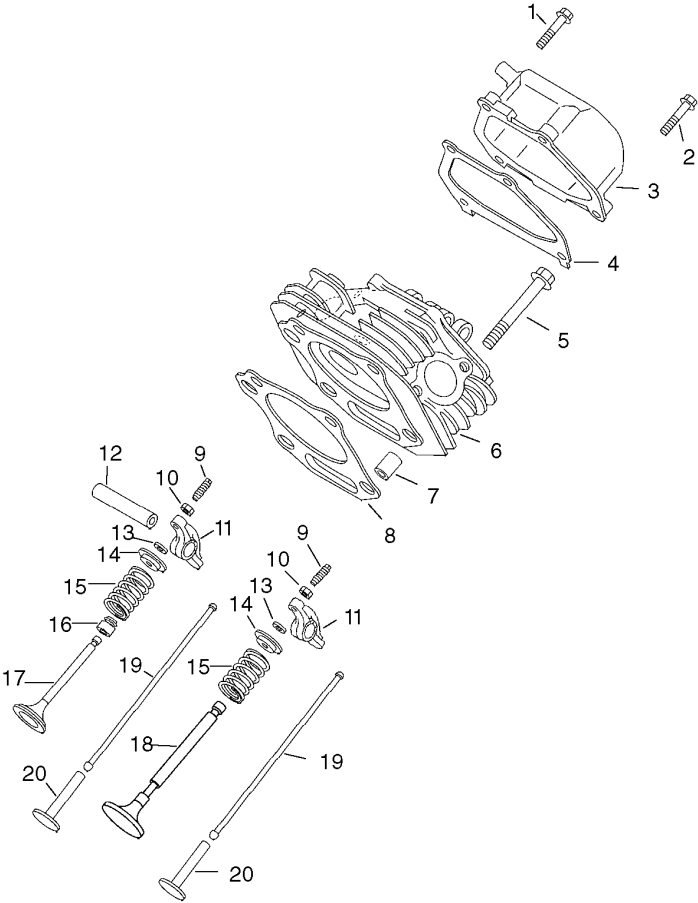
Ref	Part No.	Qty.	Description
1	63 014 17-S	1	Crankshaft



Crankcase Assembly Kohler CS12 PA-941621

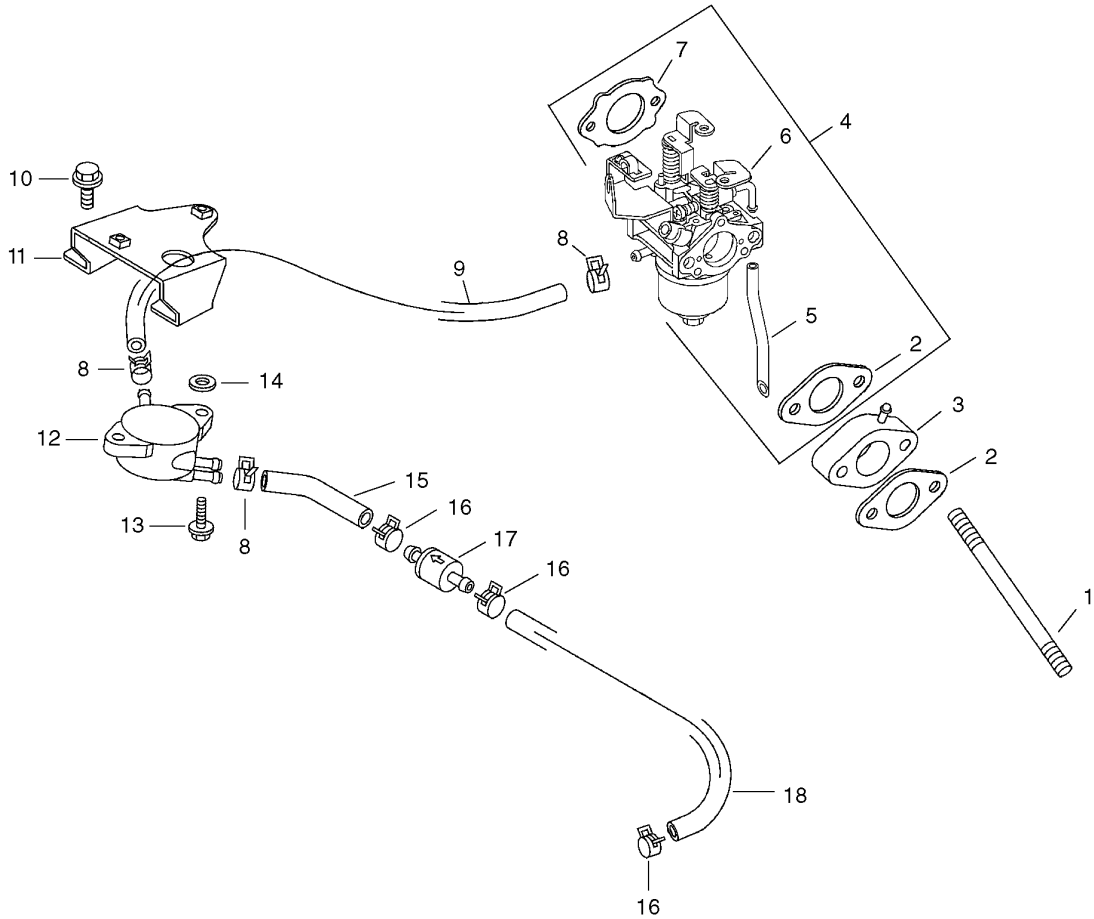
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	63 561 20-S	1	Crankcase	❷	63 012 04-S	1	Camshaft (Includes 21)
❷	63 032 02-S	2	Seal-Oil	❸	63 089 01-S	1	Spring-Acr
❸	63 032 03-S	1	Seal-Shaft, Governor Cross	❹	63 144 16-S	1	Shaft, Balance
❹	63 067 01-S	1	Rod-Connecting	❺	63 144 01-S	1	Shaft-Cross, Governor
❺	63 211 01-S	2	Bolt, Connecting Rod	❻	63 154 01-S	1	Clip
❻	63 874 04-S	1	Piston W/Ring Set (STD.)(Includes 7-9)	❼	63 468 03-S	2	Washer
❼	63 874 05-S	1	Set-Piston W/Ring (.25)	❽	63 041 01-S	2	Gasket-Plug
❽	63 874 06-S	1	Set-Piston W/Ring (.50)	❾	63 139 01-S	2	Plug-Drain
❽	63 018 02-S	2	Retainer-Pin, Piston				
❽	63 380 02-S	1	Pin, Piston				
❽	63 108 01-S	1	Set-Ring (STD.)				
❽	63 108 02-S	1	Set-Ring (.25)				
❽	63 108 03-S	1	Set-Ring (.50)				
❽	63 380 04-S	2	Pin-Dowel				
❽	63 422 01-S	1	Shim-Crankshaft				
❽	63 041 07-S	1	Gasket-Plate, Closure				
❽	63 030 01-S	1	Bearing				
❽	63 144 03-S	1	Shaft-Governor				
❽	63 030 03-S	1	Bearing				
❽	63 030 02-S	2	Bearing				
❽	63 009 12-S	1	Plate, Closure (Includes 16)				
❽	63 155 01-S	1	Connector				
❽	63 086 31-S	8	Screw-Plate, Closure				

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Head, Valve and Breather Assembly
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
❶1	63 086 02-S	3	Screw-Cover, Valve				
❷2	63 086 44-S	1	Screw-Cover, Valve				
❸3	63 096 18-S	1	Cover, Valve				
❹4	63 041 04-S	1	Gasket-Cover, Valve				
❺5	63 086 01-S	4	Screw-Head, Cylinder				
❻6	63 318 07-S	1	Head, Cylinder				
❼7	63 380 03-S	2	Pin-Dowel				
❽8	63 041 44-S	1	Gasket, Cylinder Head				
❾9	63 086 05-S	2	Screw-Adjusting, Valve				
❿10	63 100 02-S	2	Nut				
⓫11	63 186 01-S	2	Arm-Rocker				
⓬12	63 144 06-S	1	Shaft-Arm, Rocker				
⓭13	63 462 01-S	2	Keeper-Valve				
⓮14	63 173 01-S	2	Cap-Spring, Valve				
⓯15	63 089 05-S	2	Spring-Valve				
⓰16	63 032 01-S	1	Seal-Stem, Valve				
⓱17	63 017 01-S	1	Valve-Intake				
⓲18	63 016 01-S	1	Valve-Exhaust				
⓳19	63 411 01-S	2	Rod-Push				
⓴20	63 351 01-S	2	Lifter-Valve				



Fuel System Assembly
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
1	63 072 06-S	2	Stud-Carburetor				
2	63 041 13-S	2	Gasket-Intake				
3	63 164 01-S	1	Manifold-Intake				
4	63 853 22-S	1	Kit, Carburetor W/Gaskets (Incl. 2 [qty 1], 5, 6)				
5	63 053 22	1	Carburetor ASM (For Information Only Not Available Separately)(Service With: 63 757 02-S, 63 757 10-S)				
6	63 041 08-S	1	Gasket-Cleaner, Air				
7	63 154 07-S	3	Clip				
8	63 353 07-S	1	Hose-Pump To Carburetor				
9	63 086 21-S	2	Screw-Bracket				
10	63 126 22-S	1	Bracket-Pump, Fuel				
11	63 393 01-S	1	Pump-Fuel				
12	63 086 81-S	2	Screw-Fuel Pump To Bracket				
13	63 041 45-S	2	Gasket-Pump, Fuel				
14	63 353 06-S	1	Hose-Filter To Pump				
15	63 237 19-S	3	Clamp-Line, Vacuum				
16	63 050 06-S	1	Filter-Line, Vacuum				
17	63 353 08-S	1	Hose-Vacuum, Crankcase To Filter				
❶	63 757 02-S	1	Kit-Float				
❶	63 757 10-S	1	Kit-Repair, Carburetor				

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