



Workman[®] 2100 Utility Vehicle

Model No. 07253 - 240000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Hood and Fender Assembly	 3	Cylinder Assembly Briggs and Stratton 303440-1326-E1	 26
Pedal Assembly	 4	Crankcase Assembly Briggs and Stratton 303440-1326-E1	 27
Shifter Assembly	 5	Crankshaft Assembly Briggs and Stratton 303440-1326-E1	 28
Frame Assembly	 6	Cylinder Head Assembly Briggs and Stratton 303440-1326-E1	 29
Seat Base Assembly	 7	Oil Filter, Tube and Pump Assembly Briggs and Stratton 303440-1326-E1	 30
Front Tire and Steering Assembly	 8	Carburetor Assembly Briggs and Stratton 303440-1326-E1	 31
Tire, Wheel and Hub Assembly	 9	Intake Manifold Assembly Briggs and Stratton 303440-1326-E1	 32
Engine and Clutch Assembly	 10	Governor Assembly Briggs and Stratton 303440-1326-E1	 33
Drive Clutch Assembly No. 99-7145	 12	Flywheel Assembly Briggs and Stratton 303440-1326-E1	 34
Starter Generator Assembly No. 99-7108	 13	Blower Housing Assembly Briggs and Stratton 303440-1326-E1	 35
Rear Tire and Transaxle Assembly	 14	Gasket Assembly Briggs and Stratton 303440-1326-E1	 36
Clutch Assembly No. 99-7104	 15	Carburetor Overhaul Kit Assembly Briggs and Stratton 303440-1326-E1	 37
Transaxle Assembly No. 107-0360	 16		
Right Hand Brake Assembly No. 99-7136	 18		
Left Hand Brake Assembly No. 99-7137	 19		
Drivetrain Mount Assembly	 20		
Air Filter Assembly No. 99-7120	 21		
Upper Steering Assembly	 22		
Steering Gearbox Assembly No. 99-7660	 23		
Box Assembly	 24		
Box and Tailgate Assembly	 25		

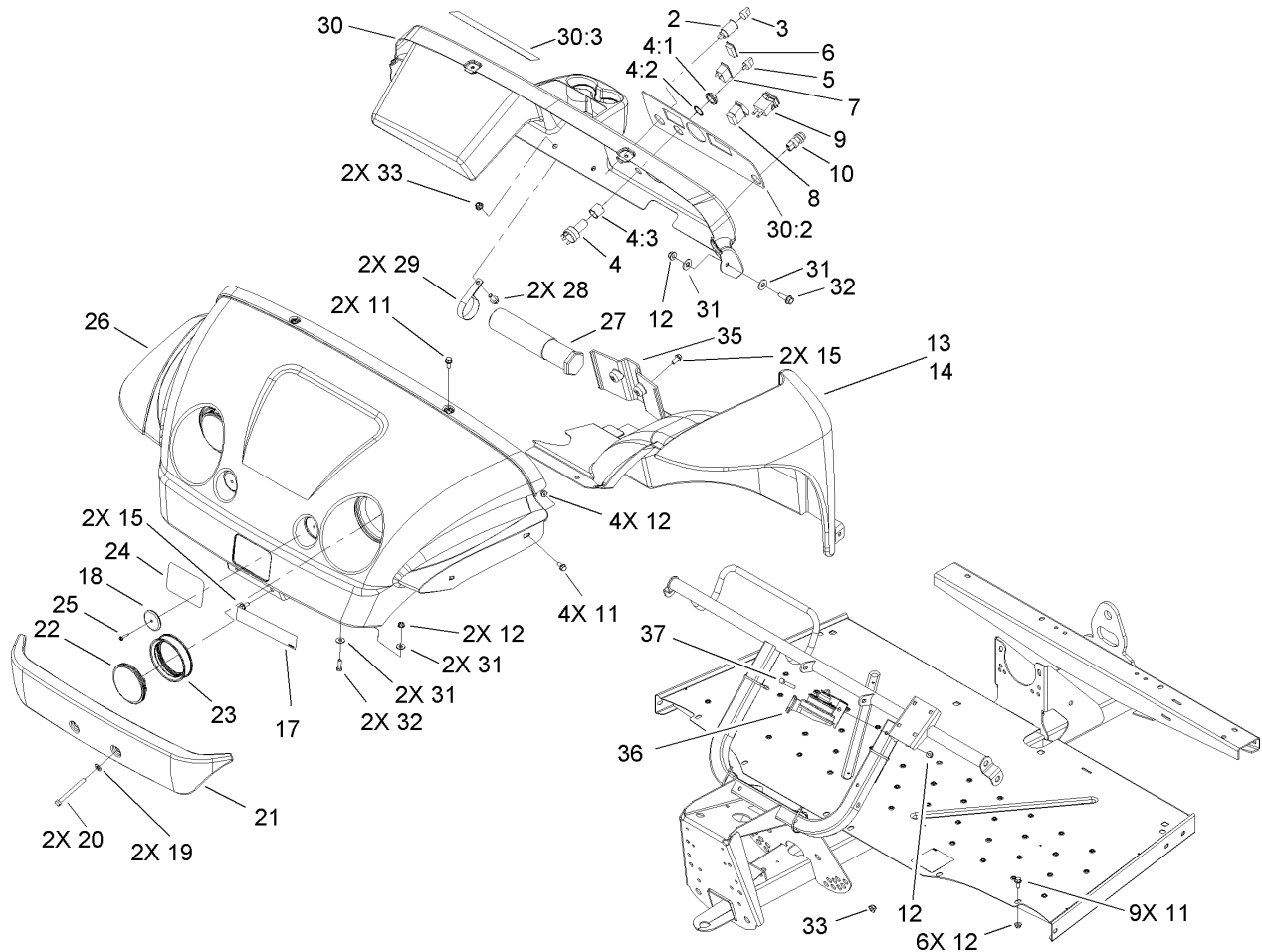
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHE. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

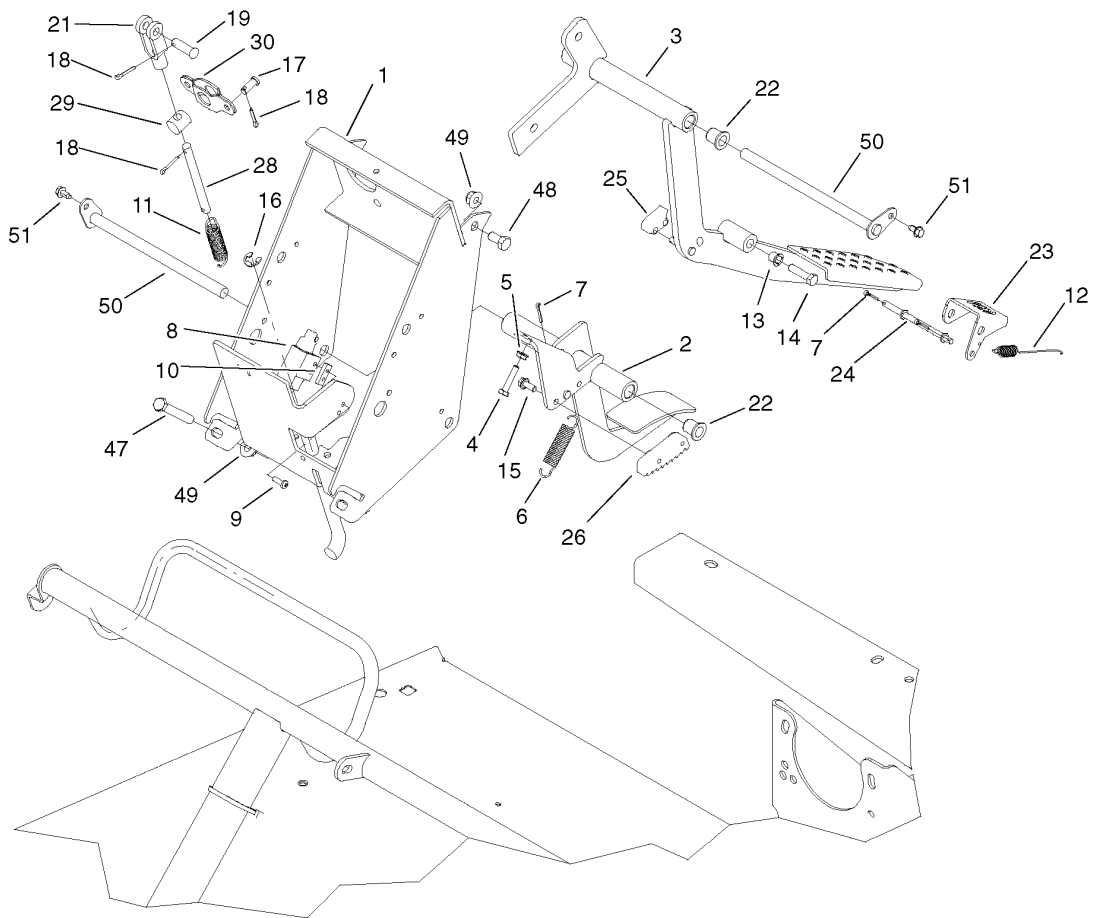
- | | |
|---|---|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Included in Engine Gasket Set-Ref. 358. | ❹ Included in Valve Gasket Set-Ref. 1095. |
| ❺ Included in Carburetor Overhaul Kit-Ref. 121. | ❻ Obtain from your local Briggs & Stratton dealer |



Hood and Fender Assembly

Ref	Part No.	Qty.	Description
2	99-7411	1	Point-Power
3	99-7416	1	Cap
4	104-6929	1	Switch-Ignition
4:1	104-7042	1	Nut-Switch, Plastic
4:2	104-7019	2	Washer-Lock, Internal
4:3	104-7021	1	Spacer-Switch
5	99-7418	2	Key-Ignition
6	99-7420	1	Plug-Hole
7	99-7410	1	Light-Oil
8	95-8999	1	Switch
9	94-4208	1	Hourmeter
10	18-2830	1	Button-Horn
11	3234-5	13	Screw-HHF
12	104-8300	15	Nut-Flange, NI
13	104-7076	1	LH Fender ASM
14	104-7077	1	RH Fender ASM
15	104-7206	4	Screw-HHF
17	104-7268	1	Decal
18	99-7312	2	Reflector
19	3256-24	2	Washer-Flat
20	323-42	2	Screw-HH
21	99-7733	1	Bumper-Plastic
22	99-7310	2	Headlight
23	99-7311	2	Mount-Headlight

Ref	Part No.	Qty.	Description
24	99-7339	1	Decal
25	32144-89	2	Screw-Forming, Thread
26	104-7003	1	Hood
27	74-0720	1	Tube-Manual
28	3234-11	2	Screw-HHF
29	2412-133	2	R-Clamp
30	107-0701	1	Dash ASM
30:2	107-0699	1	Decal-Panel, Control
30:3	99-7344	1	Decal-Danger
31	3256-3	8	Washer-Flat
32	3234-17	4	Screw-HHF
33	104-8301	4	Nut-Flange, NI
35	104-7075	1	Cover-Channel
36	116749	1	Horn
37	322-11	1	Screw-HH

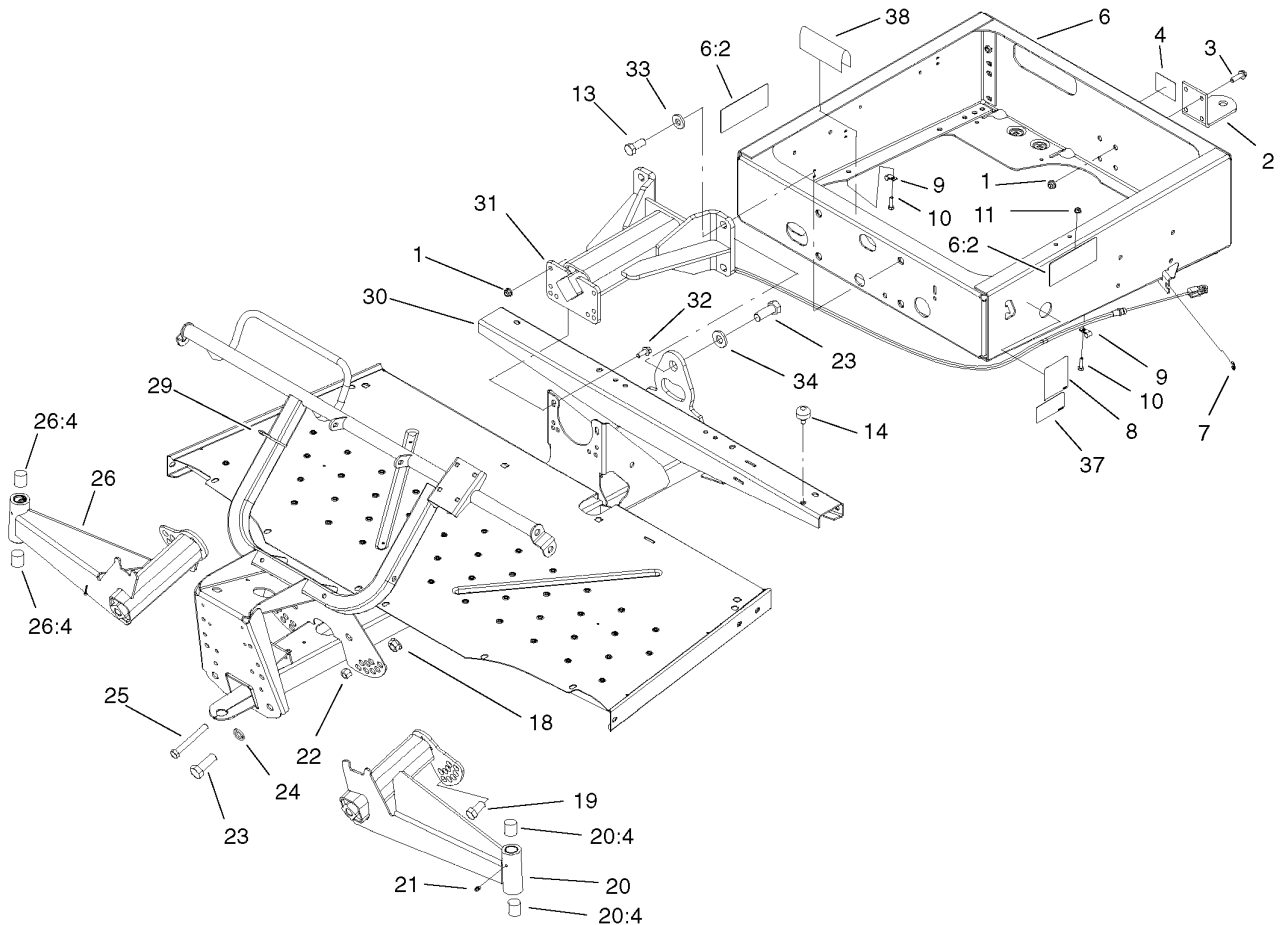


Pedal Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-7160-03	1	Frame-Pedals	26	104-6614	1	Pawl-Brake
2	104-7165-03	1	Pedal-Throttle	27	104-6571	2	Cable-Brake
3	104-7170-03	1	Pedal-Brake	28	104-6597	1	Rod-Threaded
4	321-7	2	Screw-HH	29	104-6598	1	Pin-Pivot
5	32149-2	2	Nut-Keps	30	104-6599	1	Pivot-Brake
6	104-6415	1	Spring-Return, Pedal	47	323-11	2	Screw-HH
7	3272-4	4	Pin-Cotter	48	323-4	2	Screw-HH
8	99-7407	1	Switch	49	104-8301	5	Nut-Flange, NI
9	104-7221	2	Screw-PPH	50	104-7164	2	Pivot-Pedal
10	1-633181	1	Plate-Tapped	51	12-3270	2	Screw
11	613386	1	Spring-Brake				
12	92-6945	1	Spring-Extension				
13	52-2891	2	Bushing-Link, Steering				
14	323-12	1	Screw-HH				
15	3234-33	2	Screw-HHF				
16	32120-47	2	Ring-Retaining, External				
17	283-62	2	Pin-Clevis				
18	3272-10	4	Pin-Cotter				
19	283-2	1	Pin-Clevis				
21	1-633131	1	Yoke-Linkage, Brake				
22	256-155	4	Bushing-Flange				
23	104-6613	1	Pedal-Park				
24	104-6616	1	Rod-Park				
25	104-6624	1	Detent-Brake				

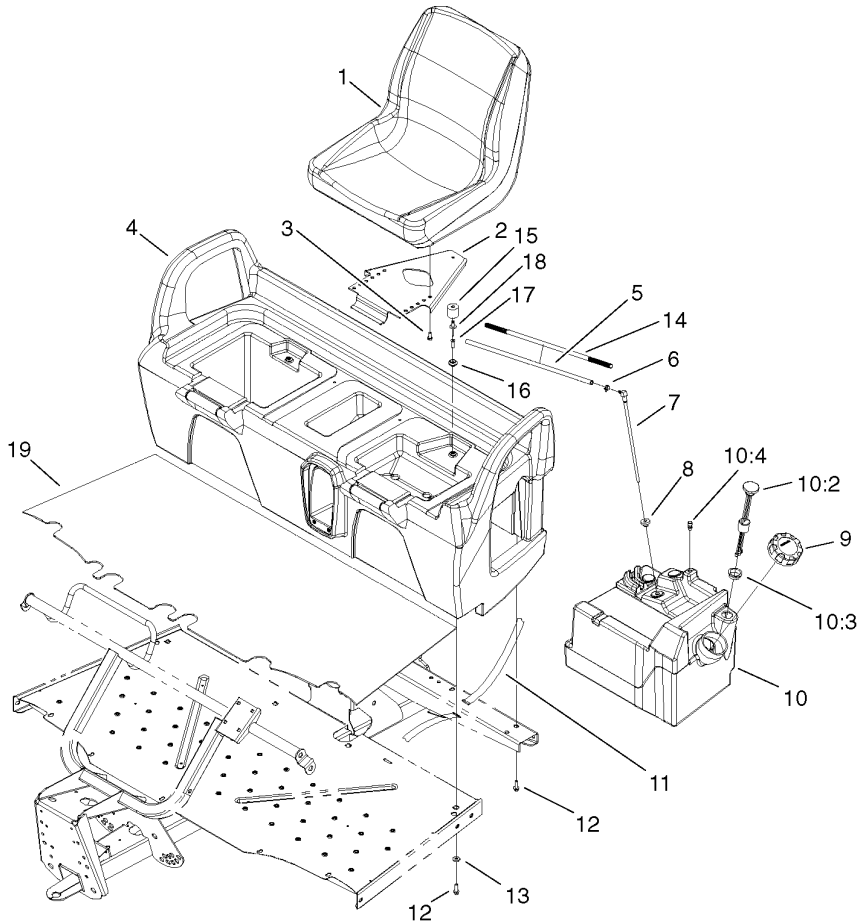


5



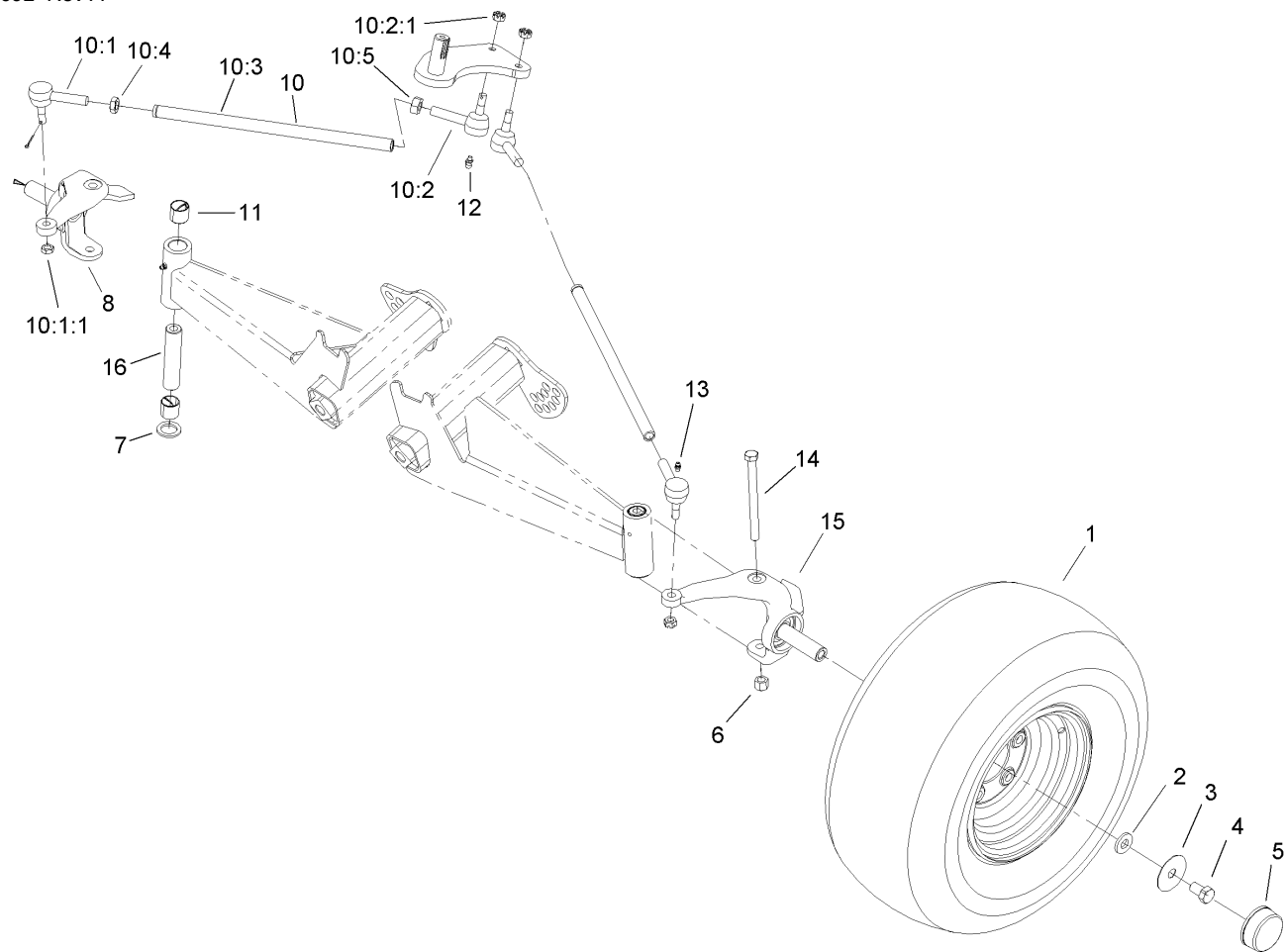
Frame Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-8301	8	Nut-Flange, NI	29	3290-379	12	Tie-Cable
2	99-7654-03	1	Hitch-Duty, Light	30	104-7197-03	1	Front Frame ASM
3	3234-24	4	Screw-HHF	31	99-7700	1	Pivot Yoke ASM
4	99-7350	1	Decal-Information	32	3234-11	4	Screw-HHF
6	99-7362	1	Rear Frame ASM	33	99-7667	4	Washer-Flat
6:2	99-7345	2	Decal-Warning	34	87-3060	1	Washer-Hardened
7	32120-47	2	Ring-Retaining, External	37	99-7348	1	Decal-Information, Capacity
8	99-7349	1	Decal-Information, Boxlatch	38	95-5686	1	Trim
9	2412-89	4	Clamp				
10	321-6	4	Screw-HH				
11	32128-33	4	Nut-HF				
13	327-4	4	Screw-HH				
14	87-2440	1	Bumper-Rubber				
18	32128-54	2	Nut-HF				
19	3214-2	2	Screw-HH				
20	99-7685	1	LH A-Arm ASM				
20:4	3-0348	2	Bushing				
21	302-5	2	Fitting-Grease				
22	3296-23	2	Nut-Lock, NI				
23	328-24	5	Screw-HH				
24	3254-7	4	Washer-Lock, Int				
25	325-17	2	Screw-HH				
26	99-7684	1	RH A-Arm ASM				
26:4	3-0348	2	Bushing				



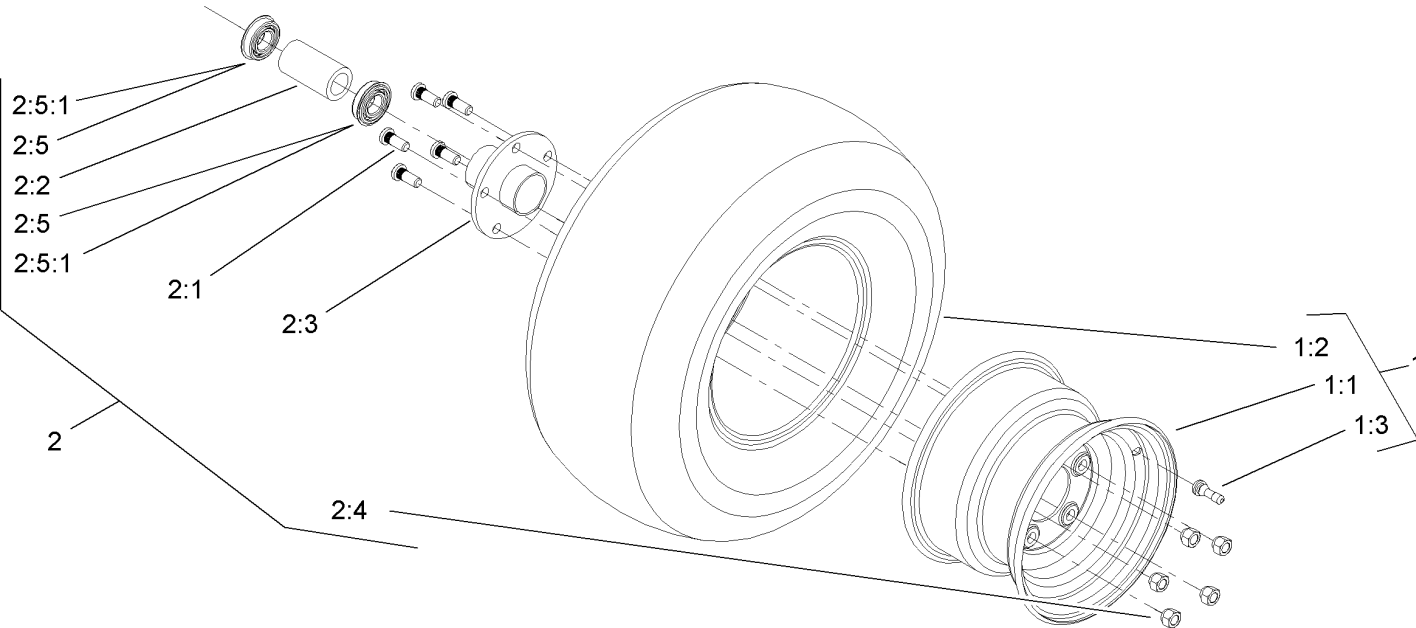
Seat Base Assembly

Ref	Part No.	Qty.	Description				
1	106-6672	2	Seat				
2	99-7829	2	Bracket-Seat				
3	33114-016	8	Screw-HH				
4	104-6401	1	Seat Base ASM				
5	99-7187	1	Hose-Fuel				
6	2412-98	1	Clamp				
7	99-7264	1	Pipe-Stand				
8	46-6560	1	Bushing				
9	95-4192	1	Unleaded Gas Cap ASM				
10	99-7323	1	Fuel Tank ASM				
10:2	99-7262	1	Gauge-Fuel				
10:3	95-8972	1	Grommet				
10:4	99-7267	1	Vent-Air				
11	3339-175	1	Strapping-Web, 48 Inch				
12	3234-17	8	Screw-HHF				
13	88-7200	8	Washer-Flat				
14	99-7129	1	Conduit-Line, Fuel				
15	99-7830	2	Rubber Receptical ASM				
16	99-7833	2	Post-Holding				
17	32108-5	2	Screw-FH				
18	3290-412	2	Rivet				
19	104-6590	1	Mat-Floor				



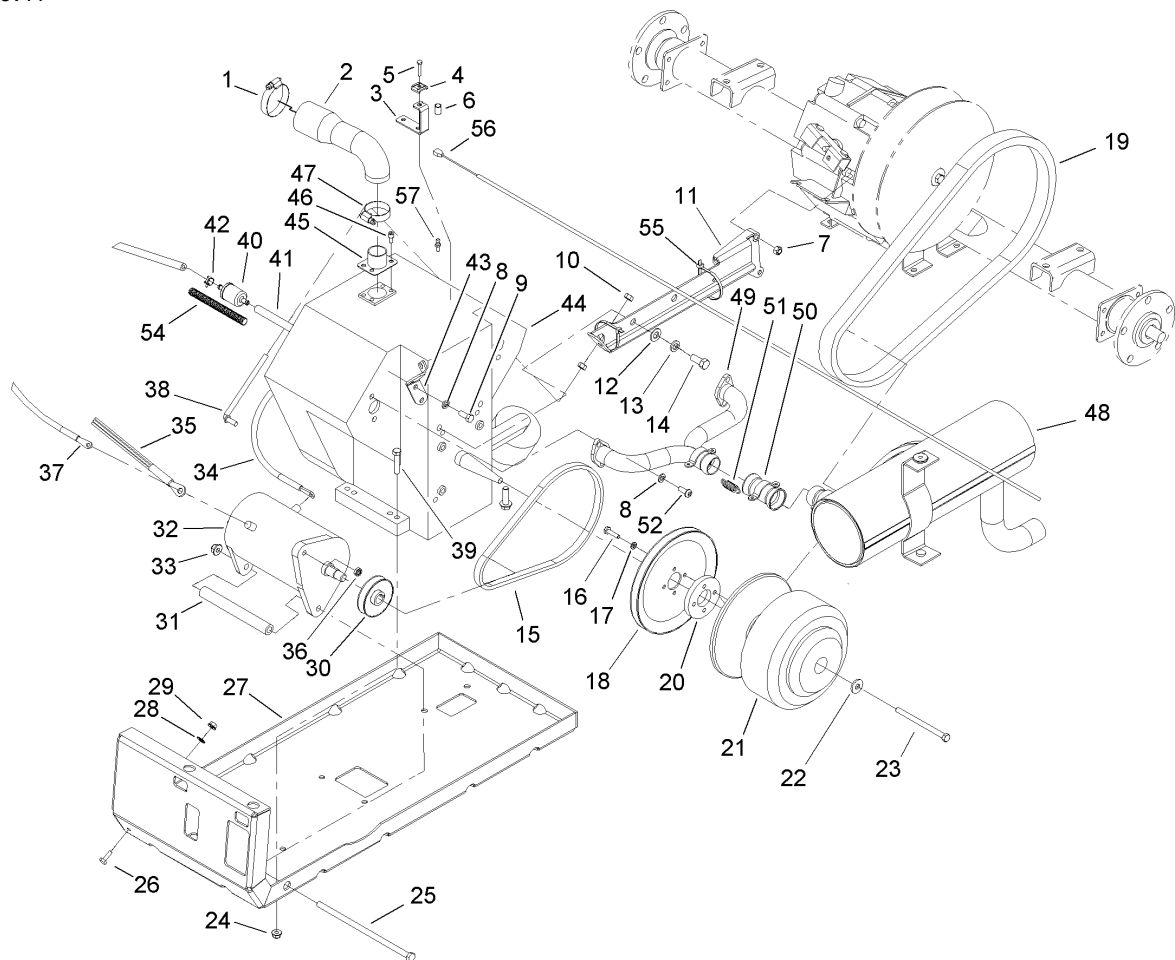
Front Tire and Steering Assembly

Ref	Part No.	Qty.	Description				
1	104-7122	2	Tire, Wheel And Hub ASM				
2	99-7667	2	Washer-Flat				
3	99-7719	2	Washer				
4	327-2	2	Screw-HH				
5	94-7871	2	Cap-Dust				
6	3296-23	2	Nut-Lock, NI				
7	256-115	2	Washer-Thrust				
8	99-7487-03	1	Spindle-RH				
10		2	Rod-Tie				
10:1	112772	1	Joint-Ball, RH				
10:1:1	915031	1	Nut				
10:2	112771	1	Joint-Ball, LH				
10:2:1	915031	1	Nut				
10:3	99-7600-03	1	Rod-Tie				
10:4	3220-11	1	Nut-Jam				
10:5	3218-21	1	Nut-Jam				
11	99-7499	2	Sleeve-Kingpin				
12	302-60	2	Fitting-Grease, 90 DEG				
13	302-5	2	Fitting-Grease				
14	325-20	2	Screw-HH				
15	99-7486-03	1	Spindle-LH				
16	3272-7	4	Pin-Cotter				



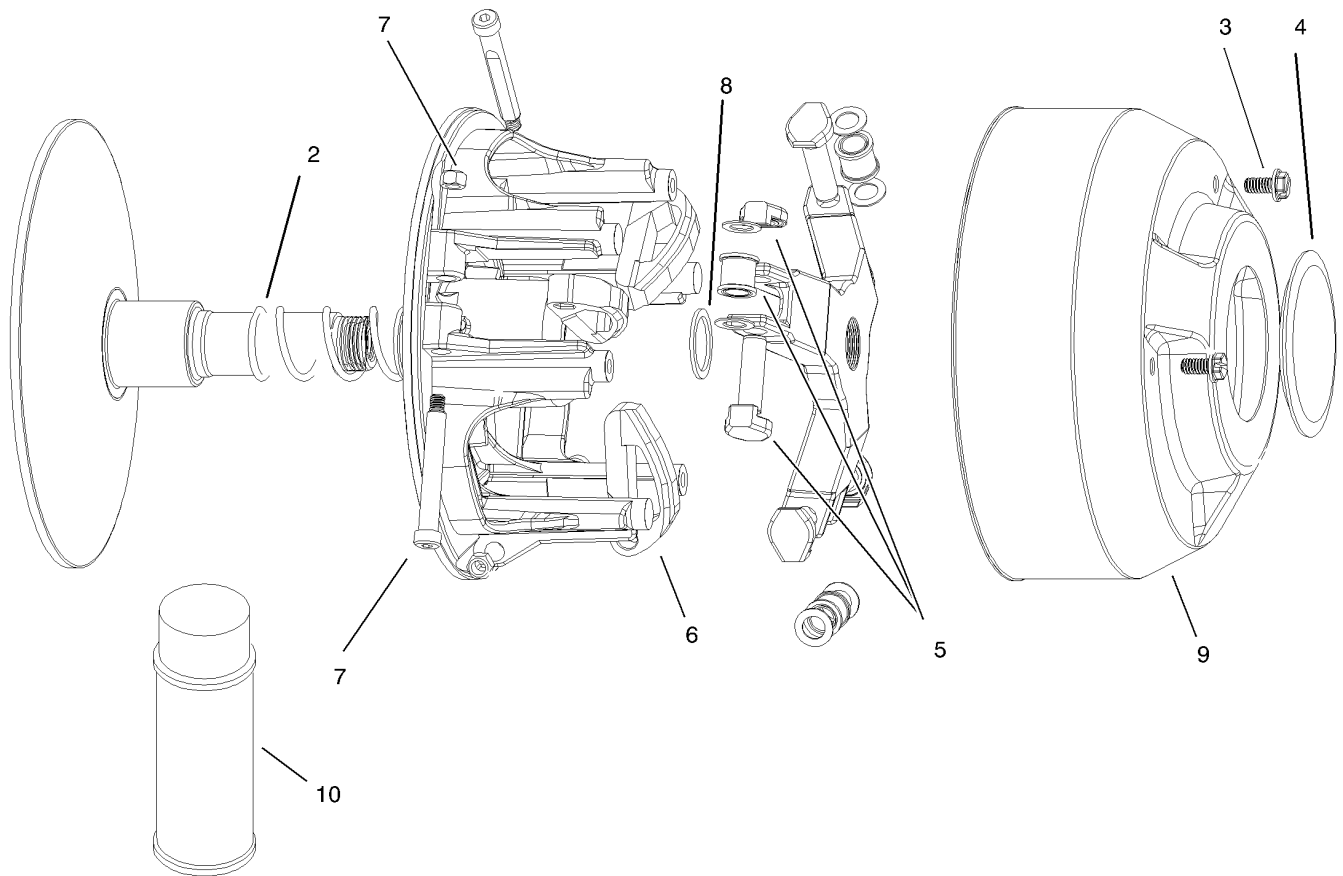
Tire, Wheel and Hub Assembly

Ref	Part No.	Qty.	Description				
1	104-7290	1	Tire \ Wheel ASM				
1:1	104-7288	1	Wheel				
1:2	104-7289	1	Tire				
1:3	232-27	1	Stem-Valve				
2	104-7287	1	Hub And Flange ASM				
2:1	104-7283	5	Stud				
2:2	104-7284	1	Spacer				
2:3	104-7286	1	Hub And Flange				
2:4	242-50	5	Nut-Lug				
2:5	94-7538	2	Bearing				
2:5:1	94-2053	1	Ring-Snap				



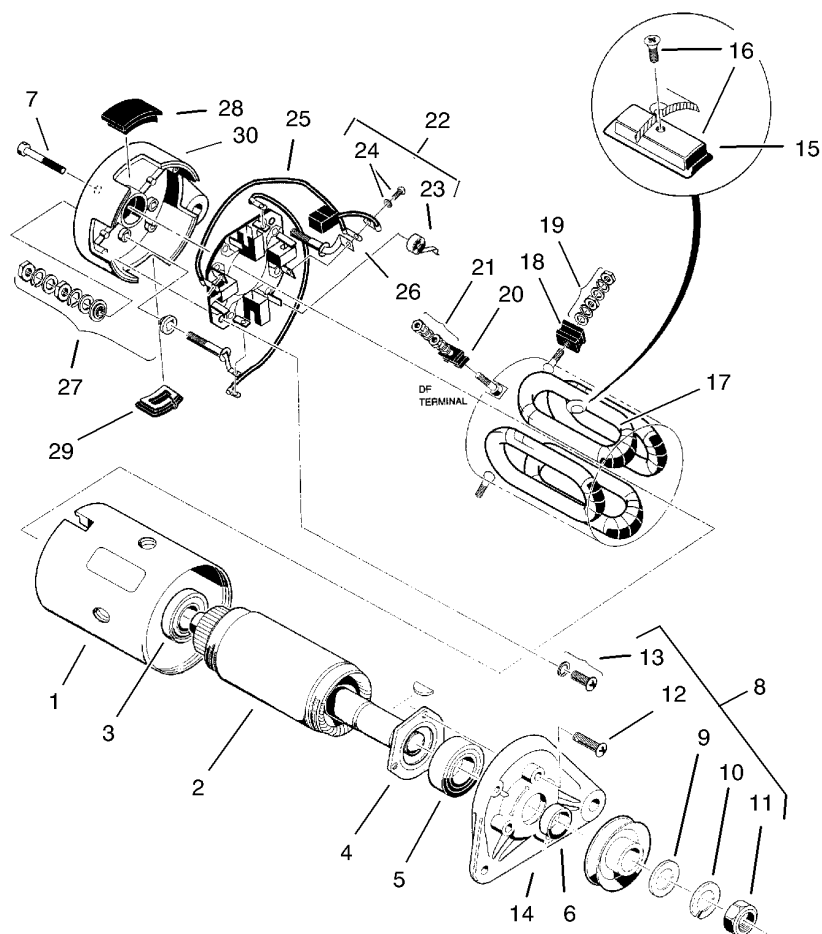
Engine and Clutch Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	2412-130	1	Clamp-Hose	25	99-7203	1	Screw
2	99-7106	1	Hose-Intake	26	321-4	1	Screw-HH
3	107-0319	1	Bracket-Cable	27	104-6433-03	1	Mount-Engine
4	81-1690	1	Clamp-Cable	28	3255-8	1	Washer-Lock
5	3290-432	1	Screw-HH	29	32128-32	1	Nut-HHF
6	32148-14	1	Insert-Threaded	30	99-7130	1	Pulley-Starter
7	33024-00	2	Nut-Lock	31	99-7053	1	Pivot-Starter
8	3253-4	6	Washer-Lock	32	99-7108	1	Generator-Starter
9	66-3160	2	Screw-Cap	33	104-8301	1	Nut-Flange, NI
10	3217-6	2	Nut-Hex	34	99-7403	1	Cable-Negative
11	104-6631-03	1	Torque Arm ASM	35	99-7437	1	Harness-Wire, Engine
12	3256-25	2	Washer-Flat	36	3296-20	1	Nut-Lock, NI
13	3253-6	2	Washer-Lock	37	104-6926	1	Cable-Positive
14	324-4	2	Screw-HH	38	104-6629	1	Rod-Starter
15	99-7133	1	V-Belt-Starter	39	322-8	4	Screw-HH
16	321-6	4	Screw-HH	40	94-2690	1	Filter-Fuel
17	3253-3	4	Washer-Lock	41	47-2966	1	Hose-Fuel
18	99-7131	1	Pulley-Engine	42	2412-98	3	Clamp
19	99-7144	1	Belt-Drive	43	104-7152	1	Bracket-Cable, Throttle
20	99-7064	1	Spacer-Starter	44	107-0353	1	Engine-Briggs & Stratton, 303440-1326-E1
21	99-7145	1	Clutch-Drive	45	99-7083	1	Bracket-Intake
22	5-0838	1	Washer	46	99-7202	4	Screw
23	99-7201	1	Screw-HH	47	2412-3	1	Clamp-Hose
24	104-8300	5	Nut-Flange, NI				



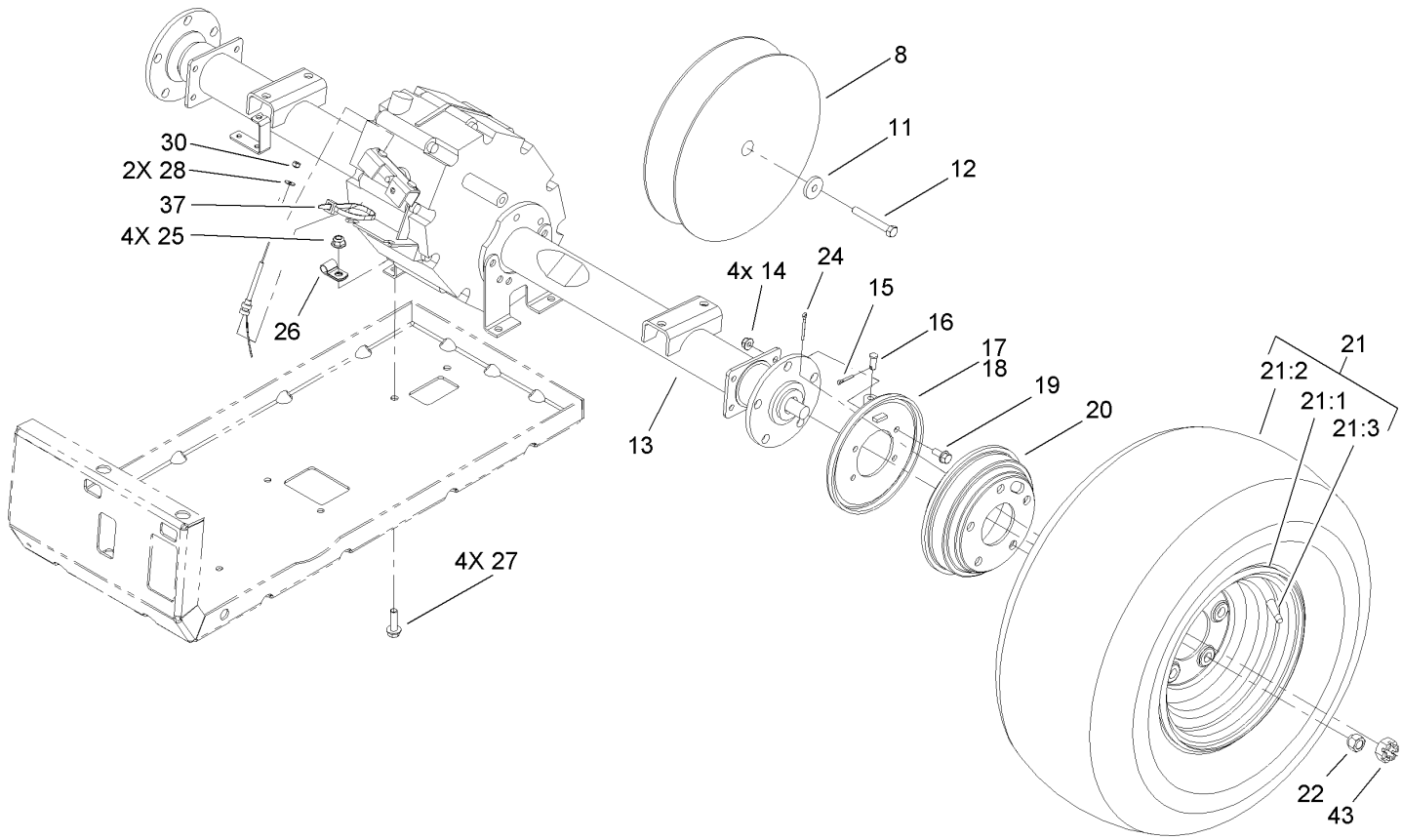
Drive Clutch Assembly No. 99-7145

Ref	Part No.	Qty.	Description				
2	104-1686	1	Spring				
3	3234-26	3	Screw				
4	104-1690	1	Cap				
5	104-1697	1	Spider Roller Kit				
6	104-1696	1	Arm-Cam				
7	104-4256	1	Pivot Bolt And Nut Kit				
8	104-1687	1	Spacer				
9	104-1691	1	Cover				
10	104-7011	1	Lubricant-Dry				



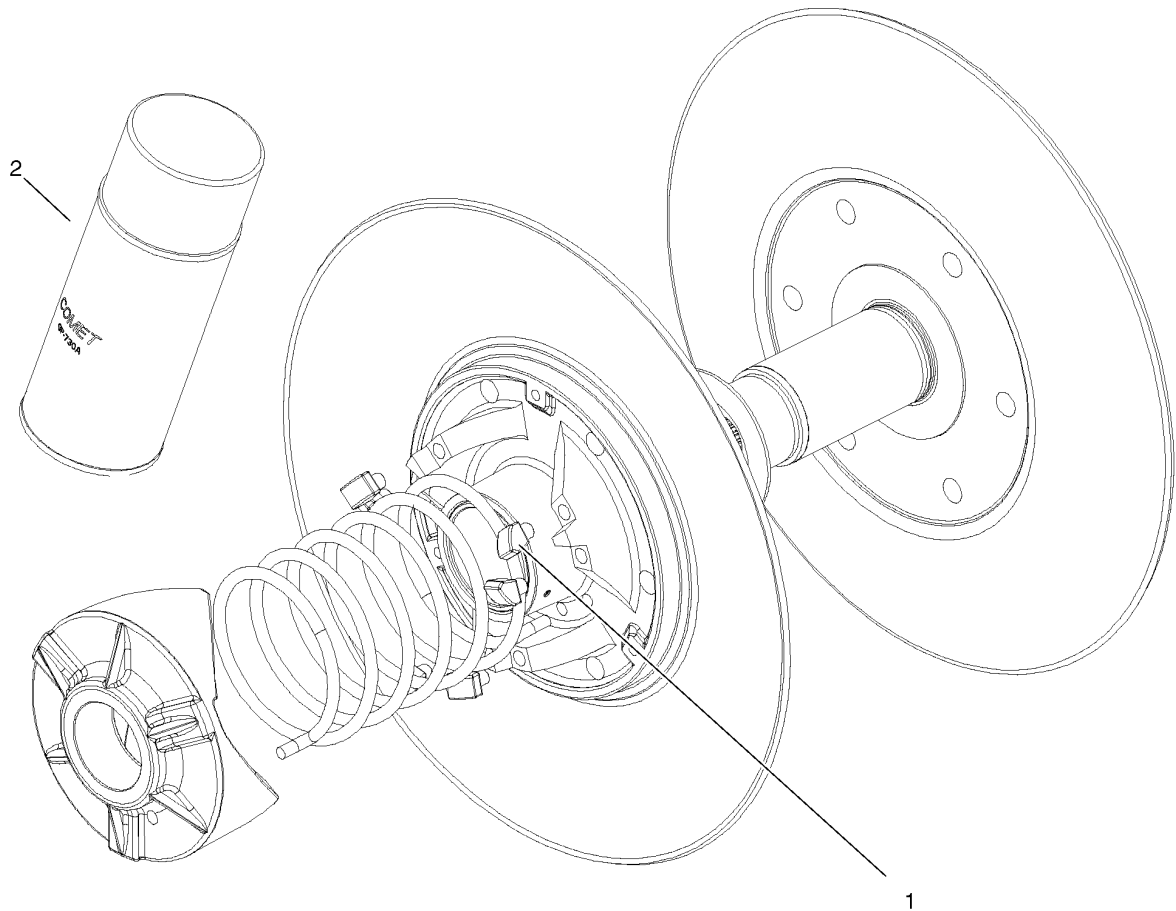
Starter Generator Assembly No. 99-7108

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
②1		1	Yoke	②25		2	Brush Connector ASM
2	104-1210	1	Armature Kit	②26		2	A Terminal ASM
3	104-1211	1	Bearing-Ball, Rear	27	104-1228	2	Screw And Mold ASM
4	104-1212	1	Retainer	②28		1	Cover Set
5	104-1213	1	Bearing-Ball, Front	②29		1	Cover B
6	104-1214	1	Spacer	②30		1	Bracket-Rear
7	104-1215	2	Bolt				
②8		1	Nut And Screw Set				
9	104-1216	1	Washer-Plain				
10	104-1217	1	Washer-Spring				
11	104-1218	1	Nut-Hex				
②12		3	Screw-Flange				
13	104-1219	2	Set-Screw				
14	104-1220	1	Bracket-Front				
②15		4	Pole				
16	104-1221	1	Set-Pole And Screw				
17	104-1222	1	Field Stator Coil ASM				
②18		2	F Mold				
19	104-1223	2	Set-Screw				
②20		1	D F Mold				
21	104-1224	1	Set-Screw				
22	104-1225	1	Brush Holder Kit				
23	104-1226	4	Spring-Brush				
24	104-1227	1	Brush And Screw Set				



Rear Tire and Transaxle Assembly

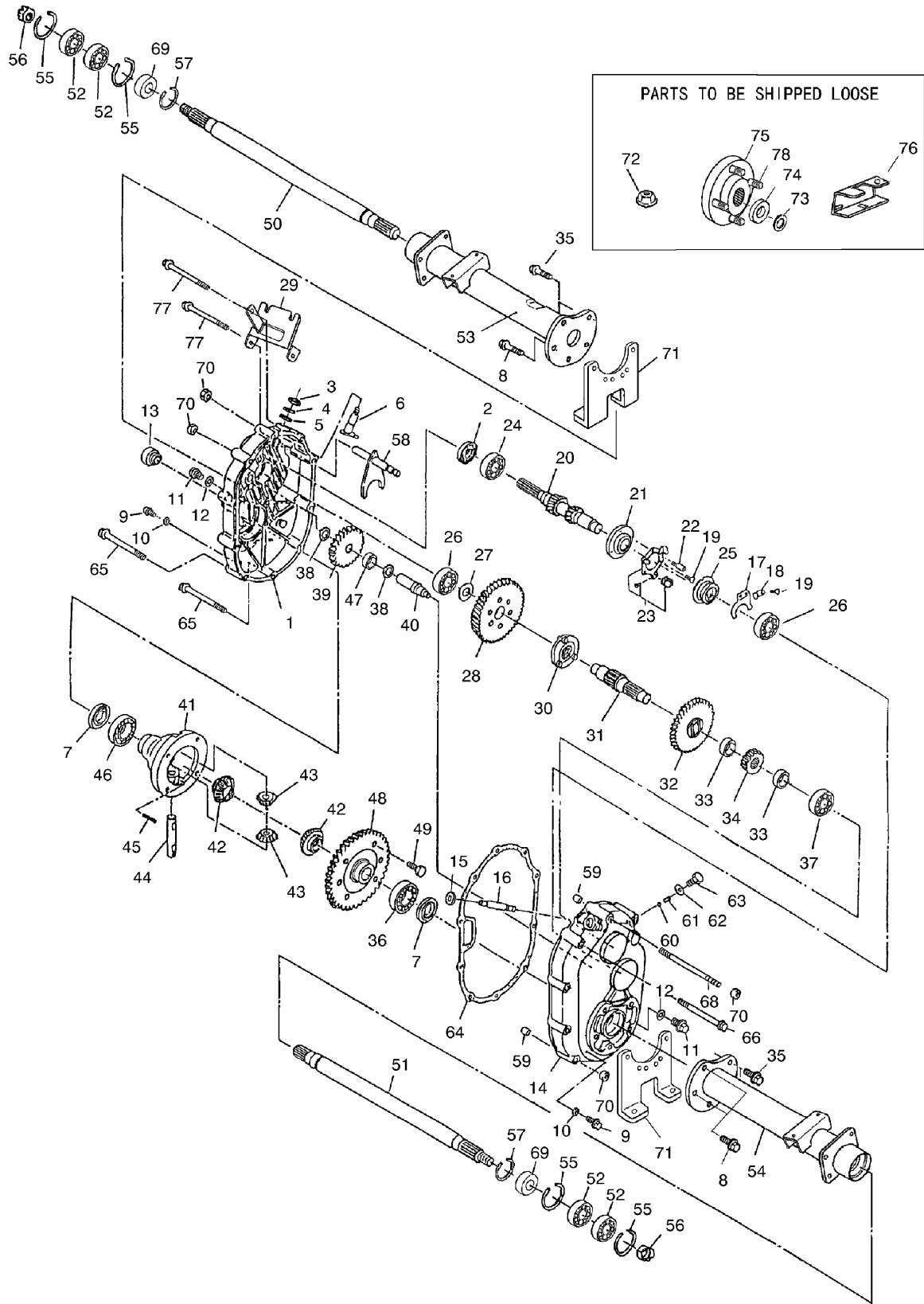
Ref	Part No.	Qty.	Description				
8	99-7104	1	Clutch-Driven				
11	104-6563	1	Washer-Stepped				
12	104-6564	1	Screw-HH				
13	107-0360	1	Transaxle				
14	104-8300	8	Nut-Flange, NI				
15	3272-10	2	Pin-Cotter				
16	283-62	2	Pin-Clevis				
17	99-7136	1	Brake-RH				
18	99-7137	1	Brake-LH				
19	3234-5	8	Screw-HHF				
20	104-6500	2	Drum-Brake				
21	104-7290	2	Tire \ Wheel ASM				
21:1	104-7288	1	Wheel				
21:2	104-7289	1	Tire				
21:3	232-27	1	Stem-Valve				
22	242-50	10	Nut-Lug				
24	3272-42	2	Pin-Cotter				
25	104-8301	4	Nut-Flange, NI				
26	2412-10	1	R-Clamp				
27	3234-24	4	Screw-HHF				
28	3256-49	2	Washer-Flat (Only On: 38053)				
30	3296-2	2	Nut-Lock				
37	3290-378	1	Tie-Cable				
43	104-1656	2	Nut-Castle				



Clutch Assembly No. 99-7104

Ref	Part No.	Qty.	Description
1	104-4257	1	Button Kit
2	104-7011	1	Lubricant-Dry

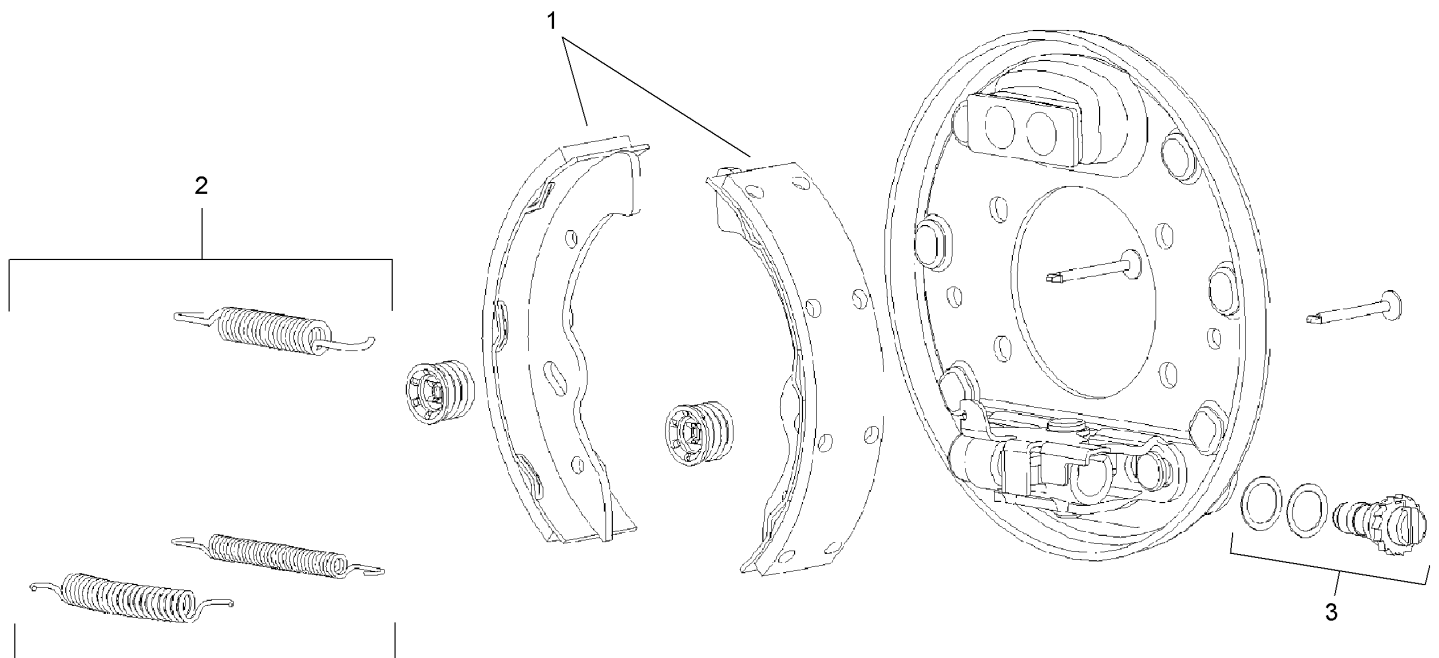
Transaxle Assembly No. 107-0360



Transaxle Assembly No. 107-0360

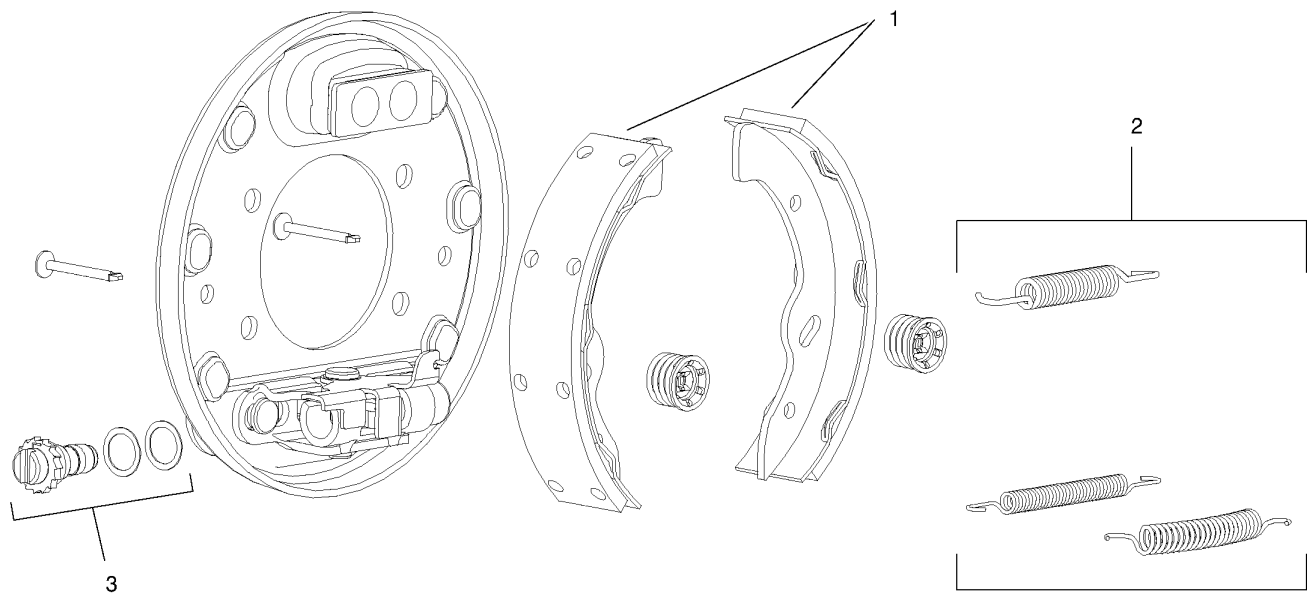
Ref	Part No.	Qty.	Description
1	104-1601	1	Case-LH, Complete
2	104-1602	1	Seal-Oil
3	104-1603	1	Seal-Oil
4	104-1604	1	Ring-Snap
5	104-1605	1	Spacer
6	104-1606	1	Shaft-Selector
7	104-1607	2	Seal-Oil
8	104-1608	4	Bolt-Flange
9	104-1609	2	Plug-Check, Oil
10	104-1610	2	Gasket
11	104-1611	2	Plug-Drain, Oil
12	104-1612	2	Gasket
13	104-1613	1	Plug-Filler, Oil
14	104-1614	1	Case-Complete, RH
15	104-1615	1	Seal-Oil
16	104-1616	1	Shaft-Governor
17	104-1617	1	Fork-Governor
18	104-1618	1	Stopper
19	104-1619	4	Screw And Washer ASM
20	104-7002	1	Shaft-Input, Complete
21	104-1621	1	Base-Governor
22	104-1622	1	Pin-Lock
23	104-1623	1	Unit-Plate, Governor
24	104-1624	1	Bearing-Ball
25	104-1625	1	Sleeve-Governor
26	104-1626	2	Bearing-Ball
27	104-1627	1	Spacer
28	104-1628	1	Gear
29	104-1629	1	Bracket-Wire, Change
30	104-1630	1	Clutch-Pin
31	104-1631	1	Shaft-Center
32	104-1632	1	Gear-47
33	104-1633	2	Collar
34	104-1634	1	Gear
35	104-1635	6	Bolt-Flange
36	104-1636	1	Bearing-Ball
37	104-1637	1	Bearing-Ball
38	104-1638	2	Spacer
39	104-1639	1	Gear-34
40	104-1640	1	Shaft-Counter
41	104-1641	1	Case-Differential
42	104-1642	2	Gear-Side, Differential
43	104-1643	2	Pinion-Differential
44	104-1644	1	Shaft-Differential
45	104-1645	1	Pin
46	104-1646	1	Bearing-Ball
47	104-1647	1	Bearing-Needle
48	104-1648	1	Gear-62
49	104-1649	6	Bolt
50	104-1650	1	Shaft-Axle, LH
51	104-1651	1	Shaft-Axle, RH
52	104-1652	4	Bearing-Ball

Ref	Part No.	Qty.	Description
53	104-1653	1	Case-Axle, LH
54	104-1654	1	Case-Axle, RH
55	104-1655	4	Ring-Snap
56	104-1656	2	Nut-Castle
60	104-1660	1	Ball-Steel
57	104-1657	2	Ring-Snap
58	104-6870	1	Shaft-Shift, Complete
59	104-1659	2	Knock-Pipe
60	104-1660	1	Ball-Steel
61	104-1661	1	Spring
62	104-1662	1	Gasket
63	104-1663	1	Bolt
64	104-1664	1	Gasket
65	104-1665	6	Bolt-Flange
66	104-1666	1	Bolt-Flange
68	104-6866	1	Bolt
69	104-6867	2	Collar
70	33004-00	11	Nut-HF
71	104-1671	2	Bracket-Axle
72	104-1672	1	Nut-Lock
73	104-1673	2	Washer-Spring
74	104-1674	2	Washer
75	104-1675	2	Hub
76	104-6860	1	Lever-Select
77	104-6869	2	Bolt-Flange
78	104-8649	10	Stud



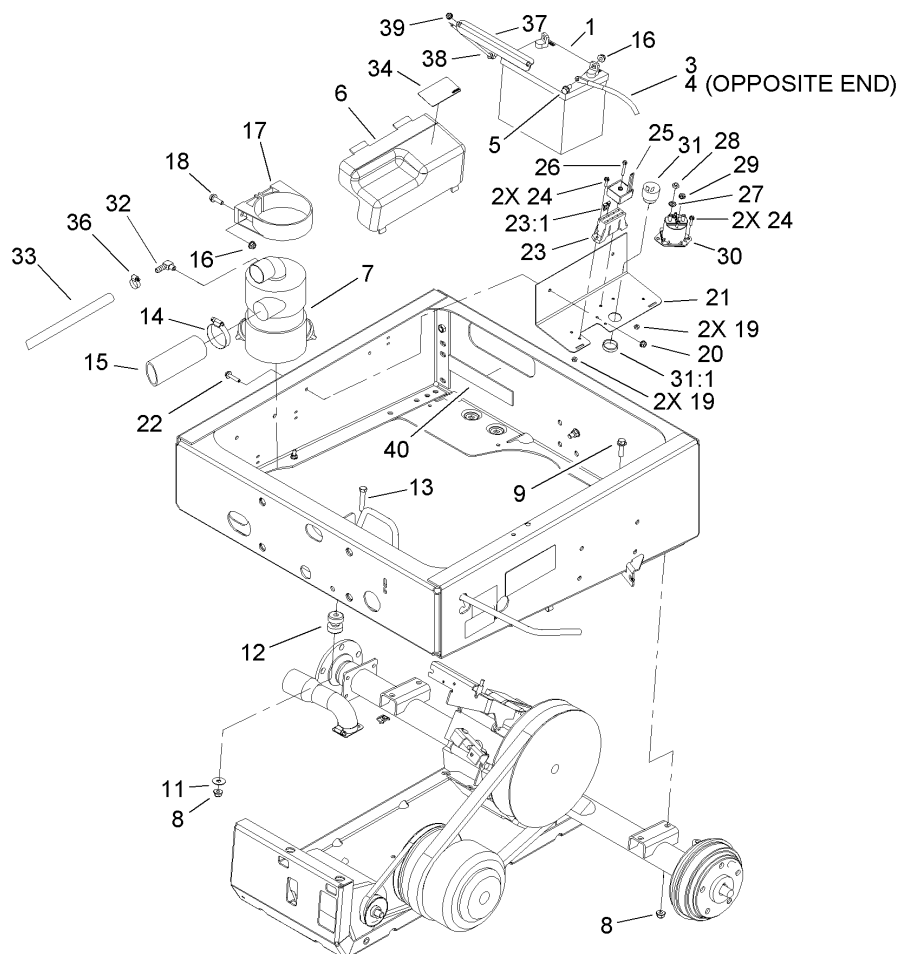
Right Hand Brake Assembly No. 99-7136

Ref	Part No.	Qty.	Description
1	104-1243	1	Shoe And Lining Kit
2	104-1244	1	Spring Kit
3	104-1246	1	RH Adjuster Kit



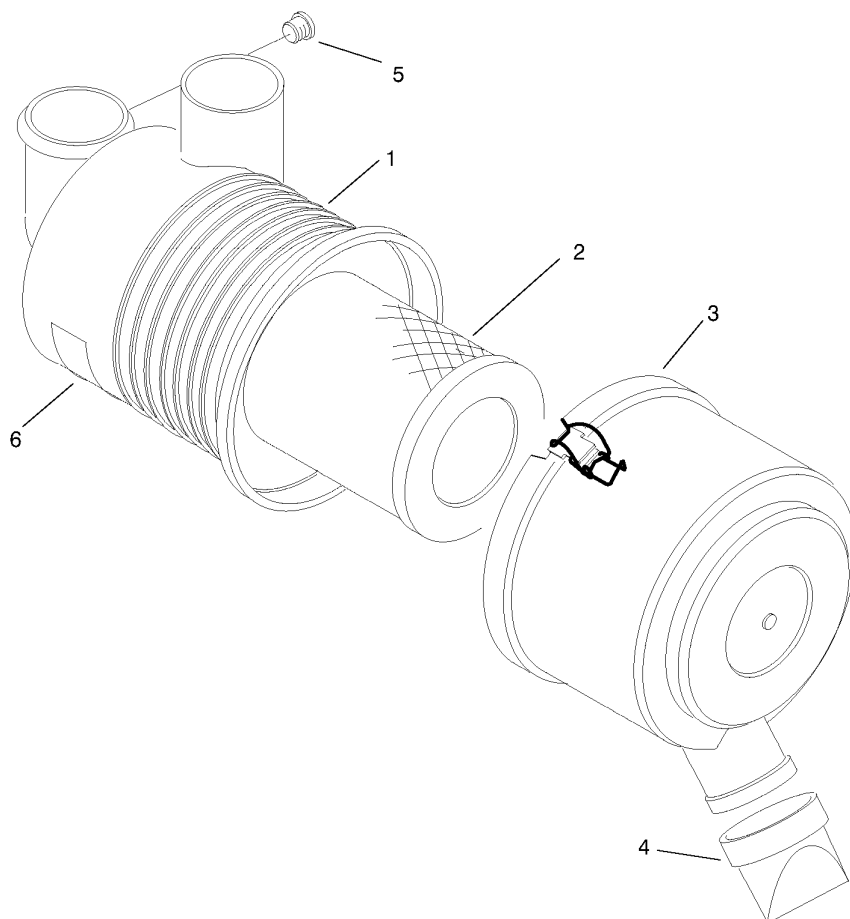
Left Hand Brake Assembly No. 99-7137

Ref	Part No.	Qty.	Description				
1	104-1243	1	Shoe And Lining Kit				
2	104-1244	1	Spring Kit				
3	104-1245	1	LH Adjuster Kit				



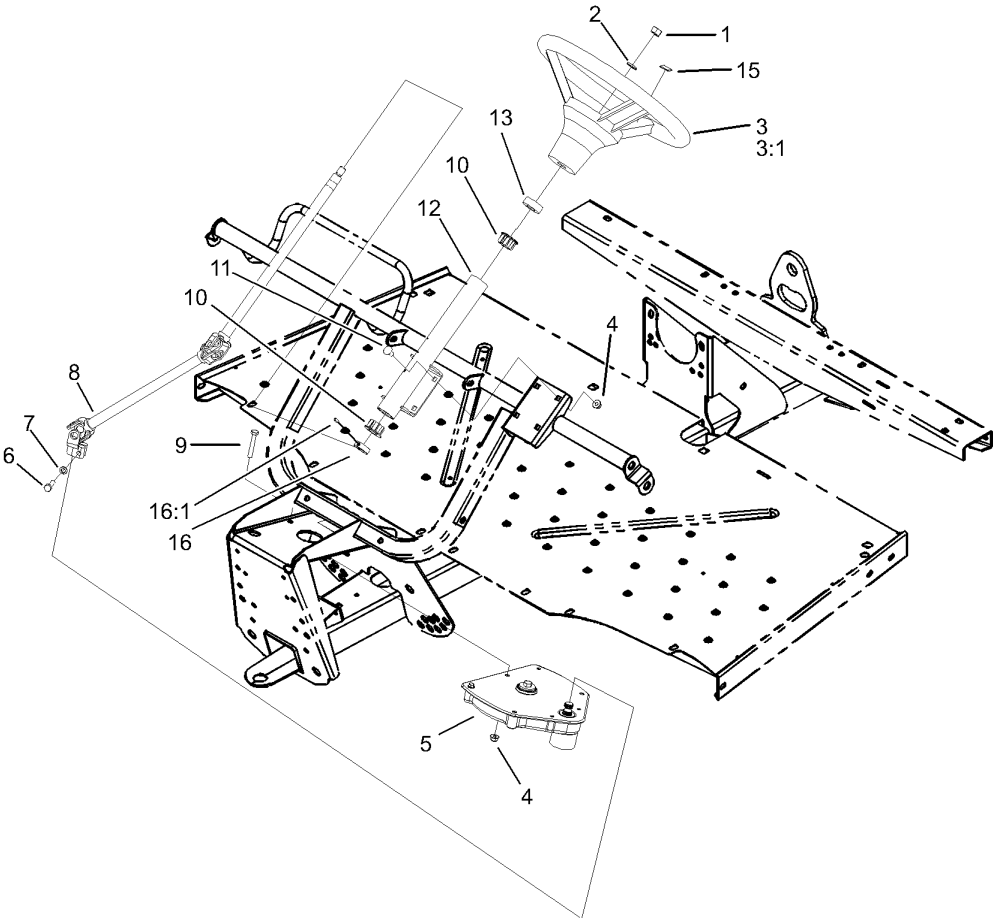
Drivetrain Mount Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-8162	1	Battery	25	104-6927	1	Regulator
3	99-7415	1	Cable-Negative	26	32105-1	1	Screw-SHH
4	99-7404	1	Cable-Positive	27	3255-8	2	Washer-Lock
5	3234-5	2	Screw-HHF	28	3218-2	2	Nut-Jam
6	99-7325	1	Cover-Electrical	29	32149-8	2	Nut-Keps
7	99-7120	1	Filter-Air	30	99-7406	1	Solenoid
8	104-8301	6	Nut-Flange, NI	31	80-9330	1	Alarm-Audio
9	3234-24	4	Screw-HHF	31:1	104-5107	1	Nut-Plastic, Knurled
11	3256-35	2	Washer-Flat	32	99-7230	1	Fitting-90 DEG
12	95-2596	2	Mount-Iso	33	99-7842	1	Hose-Breather
13	323-10	2	Screw-HH	34	99-7352	1	Decal-Information
14	2412-130	1	Clamp-Hose	36	2412-36	2	Clamp-Hose
15	104-6528	1	Hose-Intake	37	92-5018-03	1	Clamp-Battery
16	104-8300	4	Nut-Flange, NI	38	95-4042	2	Hook-Retain, Battery
17	95-5806	1	Bracket-Mounting	39	104-7201	2	Nut-HF
18	3234-17	2	Screw-HHF	40	104-7102	1	Pad-Battery
19	3296-2	5	Nut-Lock				
20	32128-32	2	Nut-HHF				
21	99-7051-03	1	Mount-Component				
22	3234-21	2	Screw-Cap				
23	107-0669	1	Harness-Wire, Main				
23:1	218-578	3	Fuse-10 Amp				
23:2	100-4918	1	Diode				
24	32105-13	4	Screw-SHH				



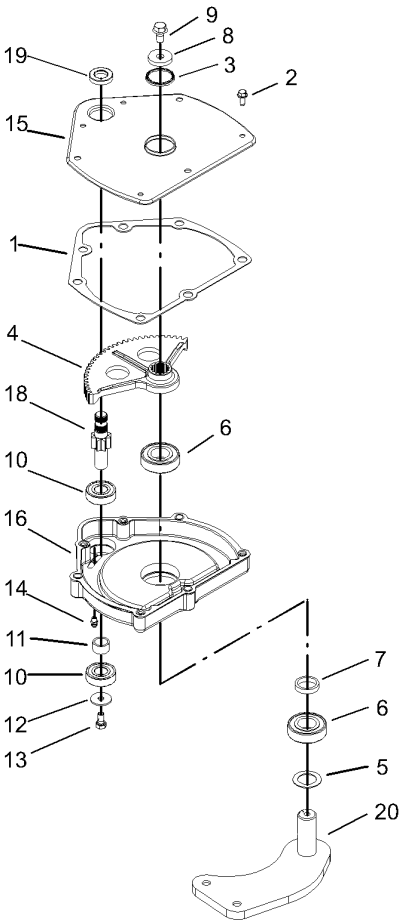
Air Filter Assembly No. 99-7120

Ref	Part No.	Qty.	Description
21		1	Body
2	93-2195	1	Filter
3	94-3652	1	Cover ASM
4	87-9400	1	Valve-Vacuator
25		1	Plug
26		1	Marking



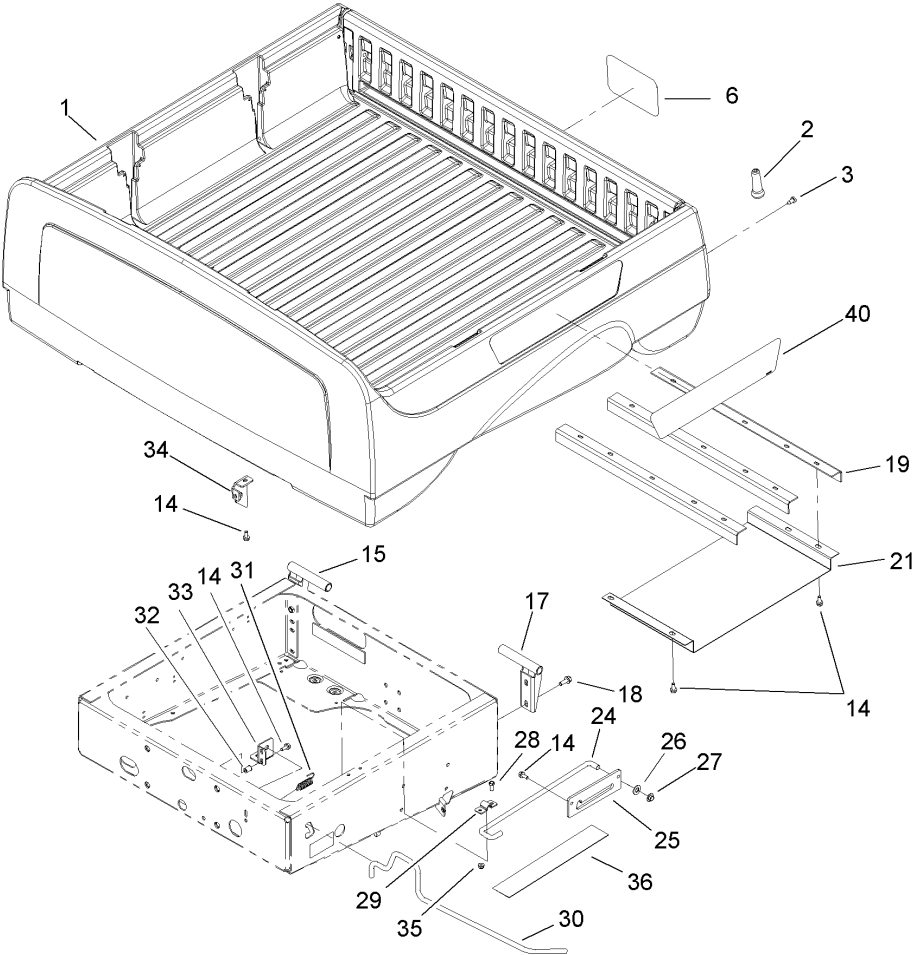
Upper Steering Assembly

Ref	Part No.	Qty.	Description				
1	3277-1	1	Nut-Hex				
2	48-8070	1	Washer-Lock				
3	98-1471	1	Wheel-Steering				
3:1	98-1468	1	Cover-Wheel, Steering				
4	104-8300	7	Nut-Flange, NI				
5	99-7660	1	Steering Gearbox ASM				
6	48-7730	1	Screw-HH				
7	3253-4	1	Washer-Lock				
8	99-7653	1	Shaft-Steering				
9	322-10	3	Screw-HH				
10	93-1146	2	Bushing-Upper, Steering				
11	3230-1	4	Bolt-CARR				
12	99-7651-03	1	Column-Steering				
13	21-9260	1	Cover-Dust				
15	98-1459	1	Decal				
16	111383	1	Collar				
16:1	3245-32	1	Screw-HSH				



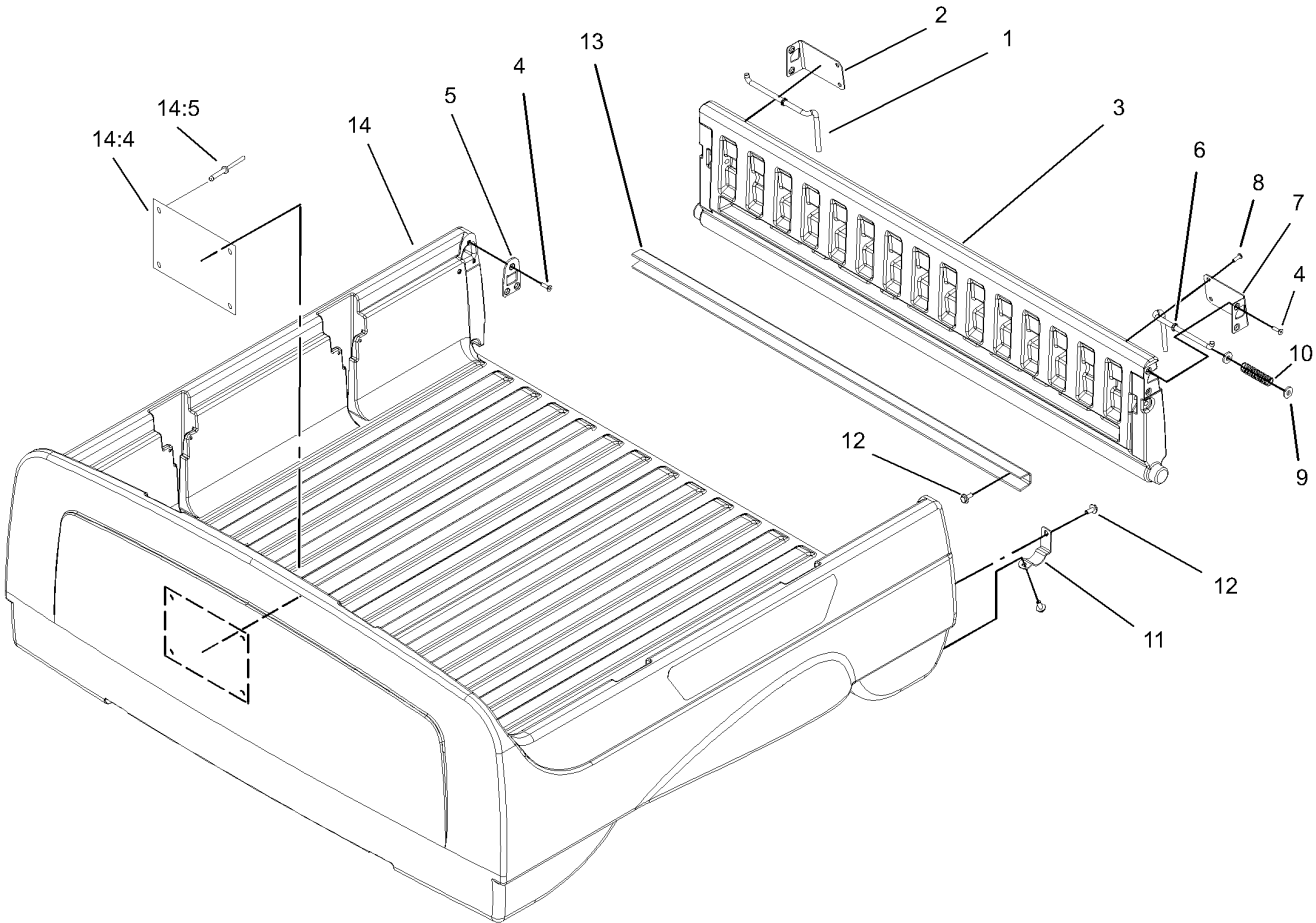
Steering Gearbox Assembly No. 99-7660

Ref	Part No.	Qty.	Description				
1	94-2135	1	Gasket				
2	32144-10	4	Screw-HWH				
3	103118	1	Seal				
4	99-7843	1	Sector-Gear				
5	3256-42	1	Washer-Flat				
6	251-82	2	Bearing-Ball				
7	94-2218	1	Spacer-Shaft, Output				
8	104-6563	1	Washer-Stepped				
9	104-7156	1	Screw-HHF				
10	38-7820	2	Bearing-Ball				
11	94-2217	1	Spacer-Shaft, Input				
12	1-613235	1	Washer				
13	98-3498	1	Screw-HH				
14	302-5	1	Fitting-Grease				
15	99-7656-03	1	Cover-Housing, Steering				
16	99-7658	1	Housing-Steering				
18	99-7650	1	Gear-Pinion				
19	99-7657	1	Seal-Oil				
20	99-7601-03	1	Arm-Pitman				



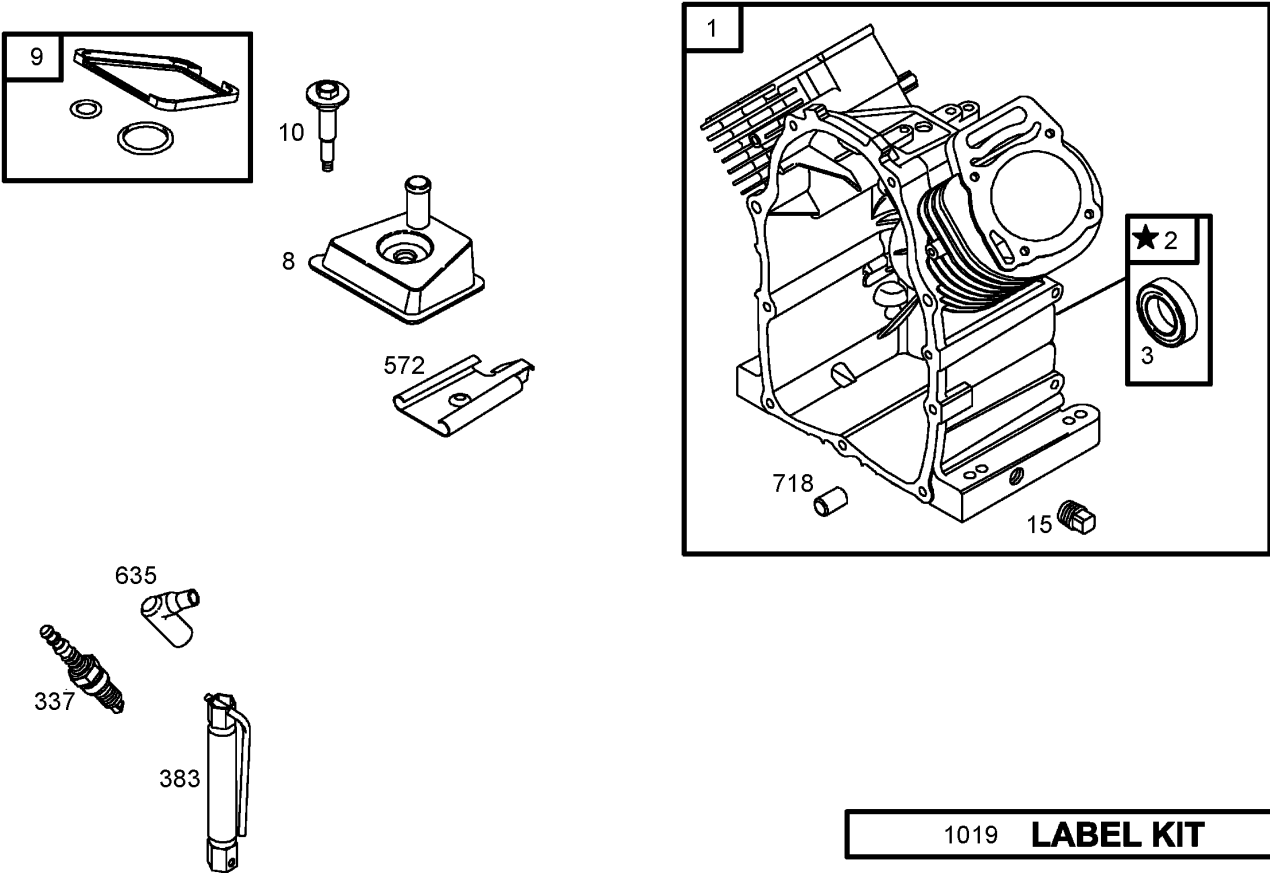
Box Assembly

Ref	Part No.	Qty.	Description				
1		1	Box And Tailgate ASM				
2	99-7984	2	Knob-Soft Grip, Push-On				
3	87-8460	2	Bumper-Rubber				
6	104-7213	1	Decal				
14	3234-5	18	Screw-HHF				
15	99-7309-03	1	RH Pivot Bracket ASM				
17	99-7308-03	1	LH Pivot Bracket ASM				
18	3234-11	4	Screw-HHF				
19	99-7864-03	3	Brace-Box				
21	99-7870	1	Shield-Heat				
24	99-7895	1	Rod-Prop				
25	99-7894	1	Bracket-Rod, Prop				
26	3256-26	1	Washer-Flat				
27	32112-14	1	Nut-Push				
28	3234-17	2	Screw-HHF				
29	99-7896	1	Bracket-U, Prop Rod				
30	99-7745	1	Rod-Latch				
31	5-7290	1	Spring-Tension				
32	32148-7	2	Nut-Insert				
33	99-7744-03	1	Bracket-Latch				
34	99-7742-03	1	Hook-Latch, RH				
35	104-8300	1	Nut-Flange, NI				
36	104-6859	1	Shield-Heat				
40	104-7265	2	Decal				



Box and Tailgate Assembly

Ref	Part No.	Qty.	Description				
1	99-7860	1	Rod-Latch, Right				
2	99-7858	1	Bracket-Tailgate Latch, Right				
3	99-7893	1	Tailgate ASM				
4	99-7334	10	Screw				
5	99-7852	2	Plate-Striker				
6	99-7859	1	Rod-Latch, Left				
7	99-7857	1	Bracket-Tailgate Latch, Left				
8	99-7335	4	Screw				
9	99-7861	4	Washer-Latch				
10	61-8880	2	Spring				
11	99-7286	2	Bracket-Pivot, Tailgate				
12	3234-5	10	Screw-HHF				
13	99-7867	1	Channel-Tailgate				
14	104-7203	1	Box ASM				
14:4	99-7954	1	Decal-No Riders				
14:5	3290-415	4	Rivet				

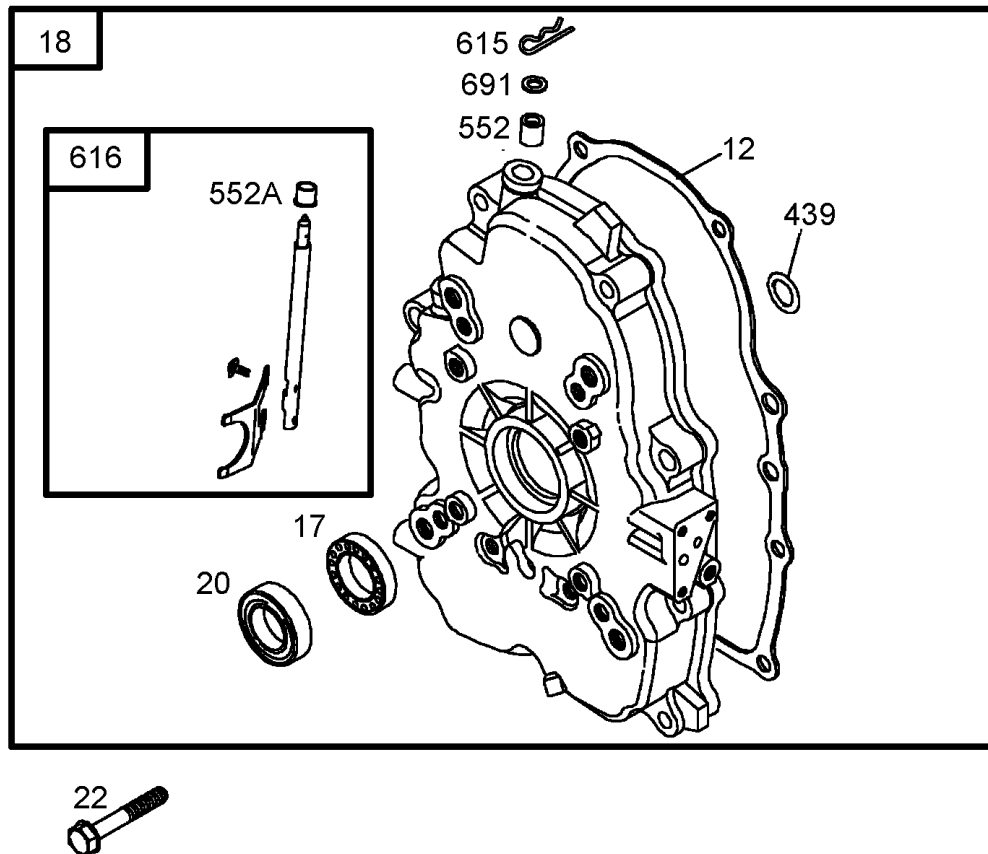


Assemblies include all parts shown in frames.

Cylinder Assembly

Briggs and Stratton 303440-1326-E1

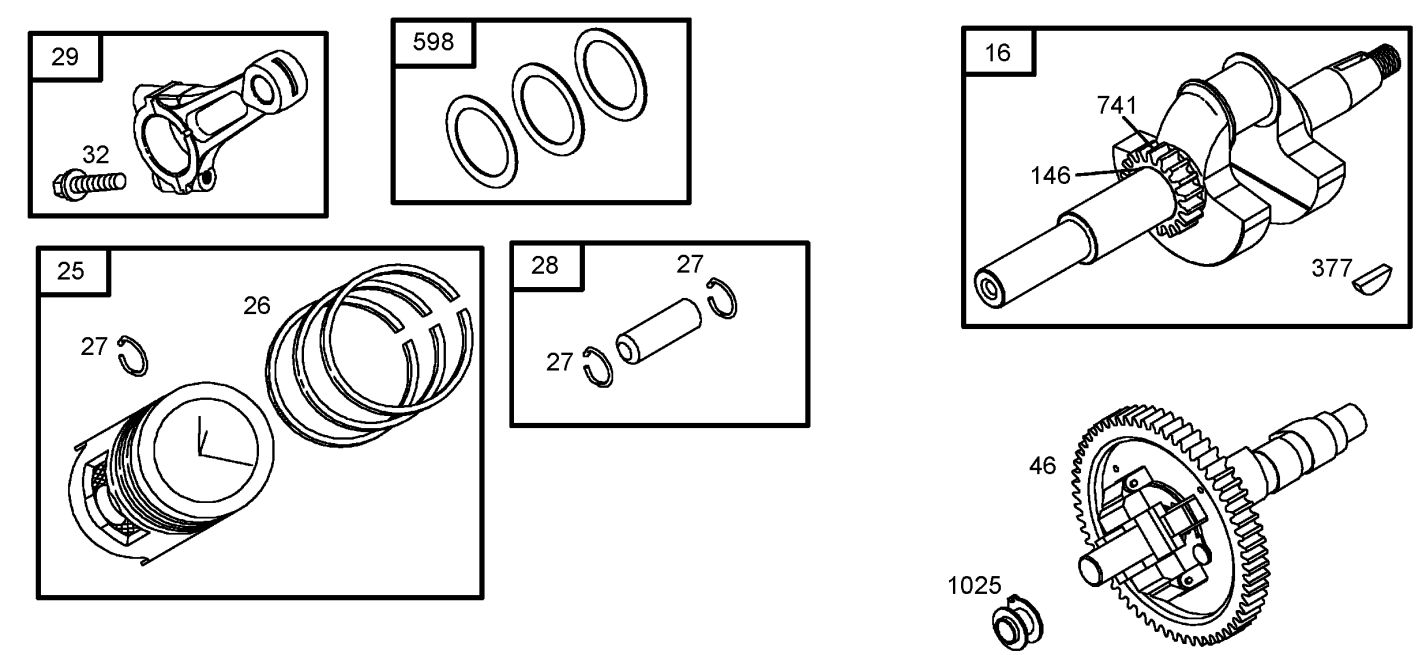
Ref	Part No.	Qty.	Description				
1	692178	1	Cylinder ASM				
2	808534	1	Bushing / Seal Kit				
3	805101	1	Seal-Oil				
8	808984	1	Breather ASM				
9	809094	1	Gasket-Breather				
10	690751	1	Screw				
15	690946	1	Plug-Drain, Oil				
337	496018	1	Plug-Spark				
383	19374	1	Wrench-Spark Plug				
572	690686	1	Baffle-Breather				
635	692076	1	Boot-Spark Plug				
718	690684	1	Pin-Locating				
1019	808036	1	Label Kit				



Assemblies include all parts shown in frames.

Crankcase Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description				
3 612	691684	1	Gasket-Crankcase				
617	690752	1	Bearing-Ball				
618	808847	1	Cover-Crankcase				
3 620	805049	1	Seal-Oil				
622	692540	1	Screw				
1 6276A	690704	1	Washer-Sealing				
3 6439	692154	1	Seal-O Ring				
6552	690701	1	Bushing-Crank, Governor				
6552A	806686	1	Bushing-Crank, Governor				
6615	691550	1	Retainer-Shaft, Governor				
6616	806685	1	Crank-Governor				
6691	690680	1	Seal-Shaft, Governor				

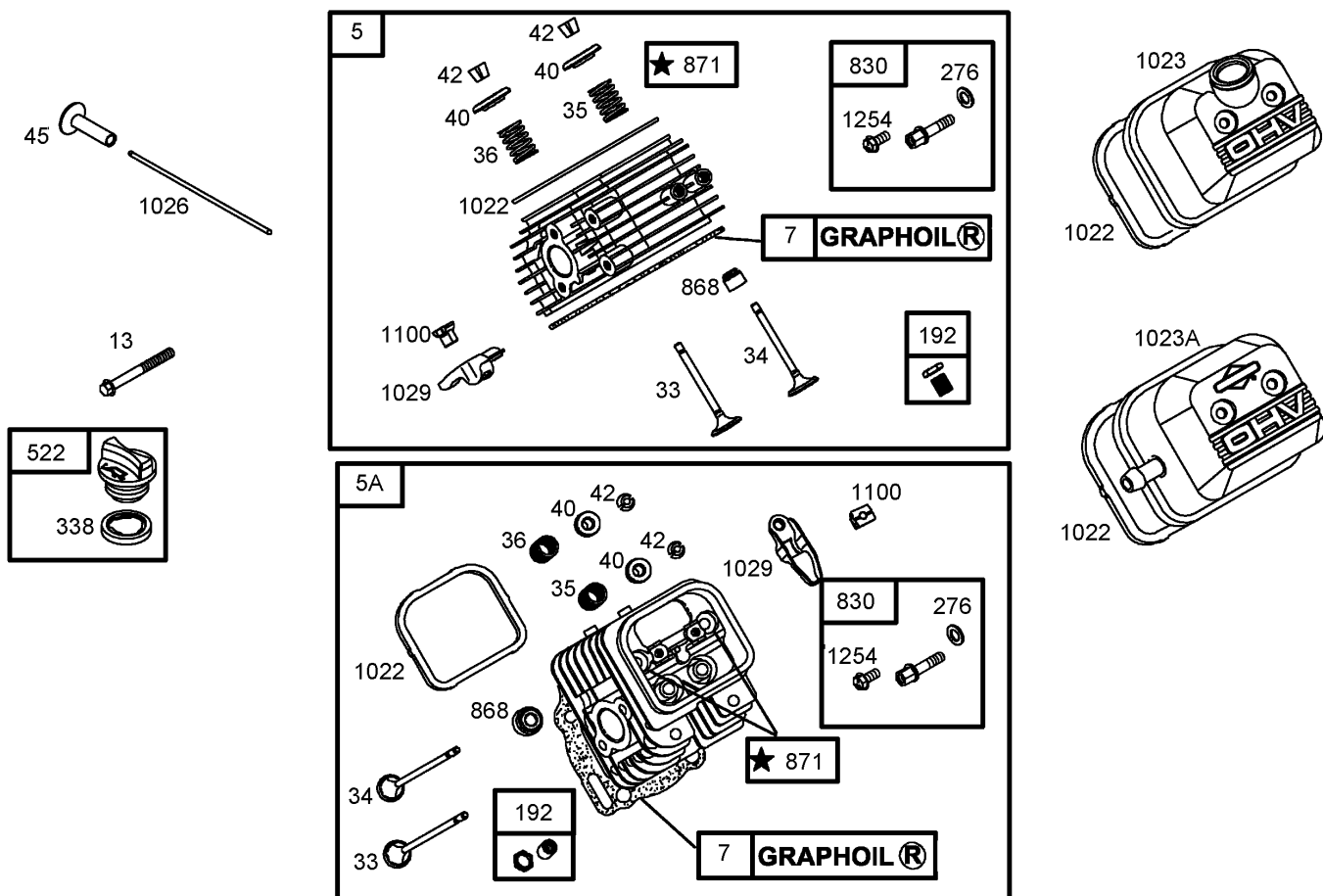


Assemblies include all parts shown in frames.

Crankshaft Assembly

Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description				
16	692163	1	Crankshaft				
25	807619	1	Piston ASM (Standard)				
25	807807	1	Piston ASM (.010 Oversize)				
25	807809	1	Piston ASM (.020 Oversize)				
25	807811	1	Piston ASM (.030 Oversize)				
26	807620	1	Ring Set (Standard)				
26	807808	1	Ring Set (.010 Oversize)				
26	807810	1	Ring Set (.020 Oversize)				
26	807812	1	Ring Set (.030 Oversize)				
27	690683	1	Lock-Pin, Piston				
28	807621	1	Pin-Piston				
29	807900	1	Rod-Connecting (Standard)				
29	807809	1	Piston ASM (.020 Oversize)				
32	690698	1	Screw				
46	692157	1	Camshaft				
146	691639	1	Key-Timing				
377	808095	1	Key-Woodruff				
598	807625	1	Shim-Play, End				
741	691530	1	Gear-Timing				
1025	690689	1	Spool-Governor				

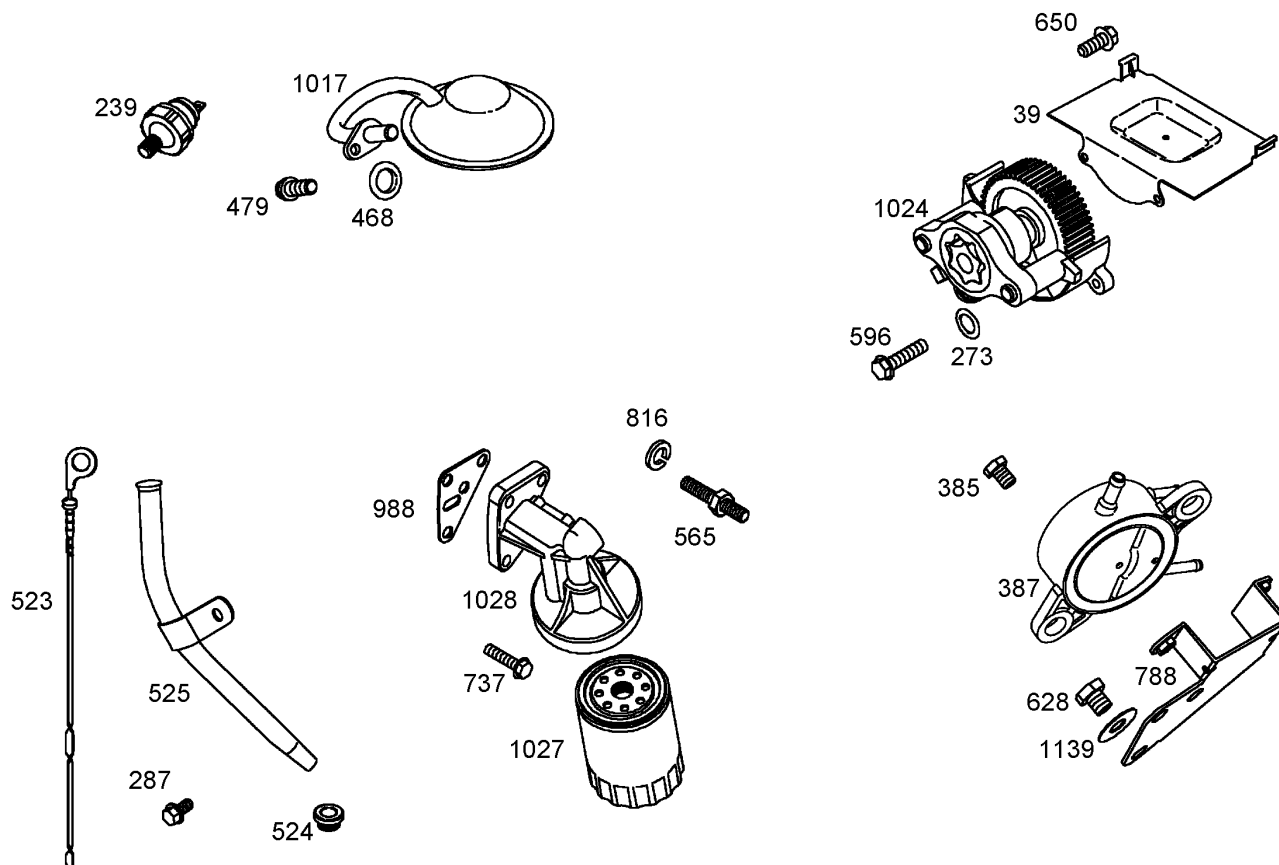


Assemblies include all parts shown in frames.

Cylinder Head Assembly

Briggs and Stratton 303440-1326-E1

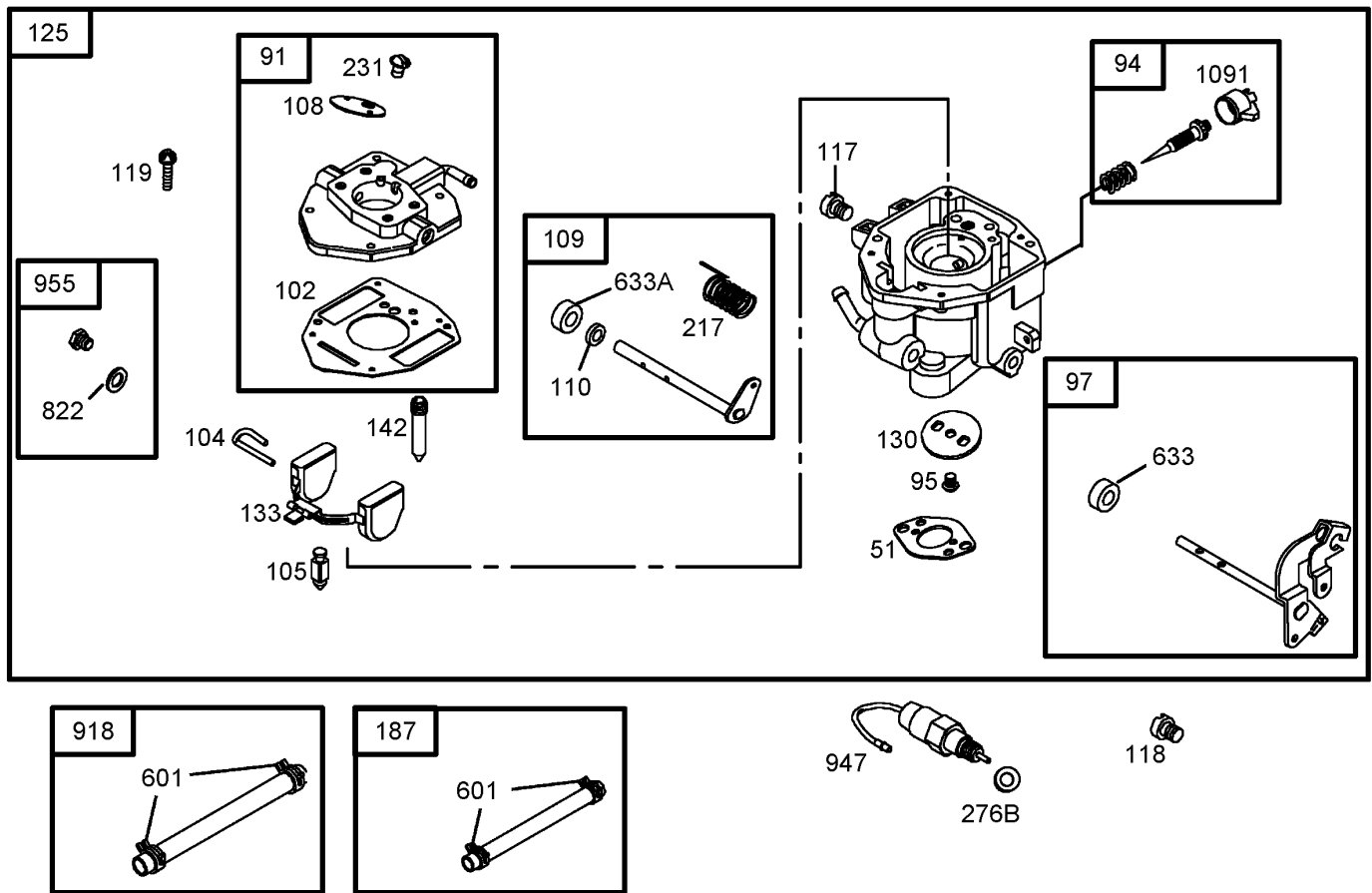
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
5	809200	1	Head-Cylinder (Cylinder 1)	1026	691836	1	Rod-Push
5A	809201	1	Head-Cylinder (Cylinder 2)	1026	691758	1	Rod-Push
47	806085	1	Gasket-Head, Cylinder	1029	807323	1	Arm-Rocker
6				1100	690973	1	Pivot-Arm, Rocker
13	692059	1	Screw	1254	807084	1	Screw
33	807681	1	Valve-Exhaust				
34	807680	1	Valve-Intake				
35	692084	1	Spring-Valve				
36	692084	1	Spring-Valve				
40	692058	1	Retainer-Valve				
42	807683	1	Keeper-Valve				
45	690977	1	Valve-Tappet				
192	807623	1	Adjuster-Arm, Rocker				
276	807085	1	Washer-Sealing				
4338	691312	1	Gasket-Dipstick				
6							
522	491832	1	Plug-Dipstick / Fill				
830	809157	1	Stud-Arm, Rocker				
4868	691963	1	Seal-Valve				
6							
871	692057	1	Bushing-Guide, Valve				
41022	806039	1	Gasket-Cover, Rocker				
6							
1023	690758	1	Cover-Valve				
1023A	691558	1	Cover-Valve				



Assemblies include all parts shown in frames.

Oil Filter, Tube and Pump Assembly Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description				
639	690745	1	Deflector-Oil				
6239	690233	1	Switch-Pressure, Oil				
6273	690681	1	Seal-O Ring				
6287	692062	1	Screw				
6385	807084	1	Screw				
6387	808656	1	Pump-Fuel				
66468	690690	1	Seal-O Ring				
6479	692537	1	Screw				
6523	693175	1	Dipstick				
66524	693172	1	Seal-Tube, Dipstick				
6525	693173	1	Tube-Dipstick				
6565	690682	1	Stud				
6596	691492	1	Screw				
6628	806660	1	Screw (Fuel Pump Bracket)				
6650	692539	1	Screw				
6737	690679	1	Screw				
6788	691559	1	Bracket-Pump, Fuel				
6816	690706	1	Washer				
66988	692063	1	Gasket-Adapter, Oil Filter				
61017	690900	1	Screen-Pump, Oil				
61024	693185	1	Pump-Oil				
61027	492932	1	Filter-Oil				
61028	808235	1	Adapter-Filter, Oil				
61139	806497	1	Washer				



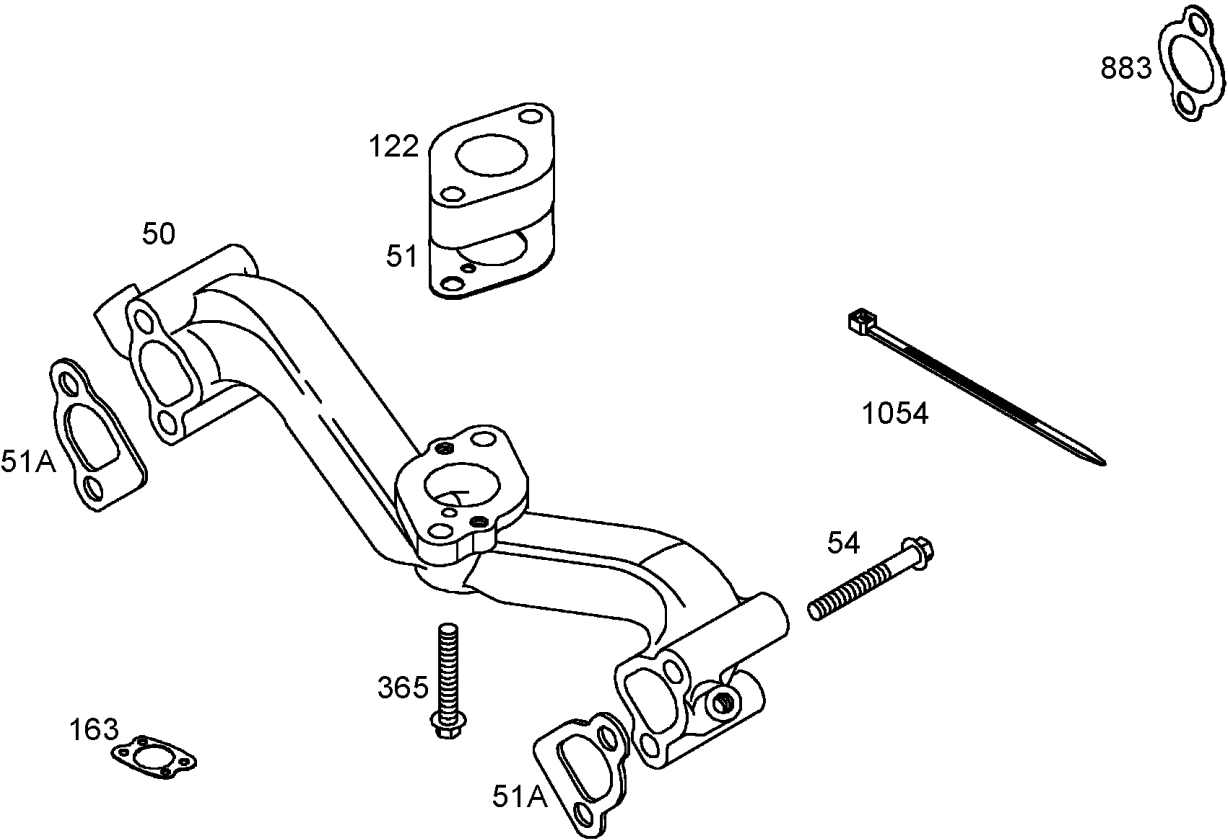
Assemblies include all parts shown in frames.

Carburetor Assembly

Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description
51	691694	1	Gasket-Intake
91	808964	1	Body-Carburetor, Upper
94	808257	1	Idle Mixture Kit
95	690718	1	Screw
97	841498	1	Shaft-Throttle
102	692077	1	Gasket-Body, Carburetor
104	690723	1	Pin-Hinge, Float
105	692078	1	Valve-Needle, Float
108	690719	1	Valve-Choke
109	808962	1	Shaft-Choke
110	806861	1	Washer (Choke Shaft)
117	806859	1	Jet-Main
118	807115	1	Jet-Main (High Altitude)
119	690720	1	Screw
125	841494	1	Carburetor
130	690726	1	Valve-Throttle
133	806961	1	Float-Carburetor
142	806860	1	Nozzle-Carburetor
187	691050	1	Line-Fuel (Cut To Required Length)
217	806862	1	Spring-Return, Choke
231	690718	1	Screw
276B	806137	1	Washer-Sealing

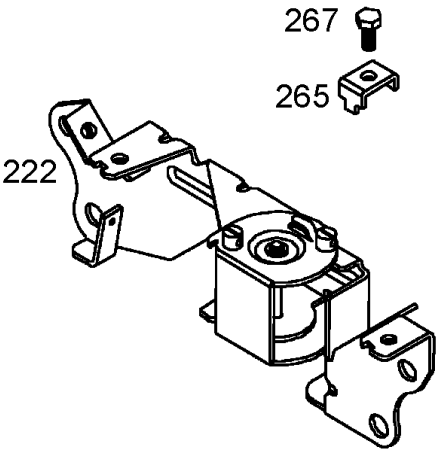
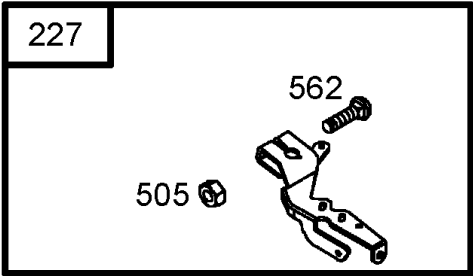
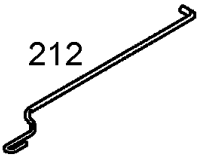
Ref	Part No.	Qty.	Description
601	691038	1	Clamp-Hose
633	806131	1	Seal-Shaft, Choke / Throttle
633A	690722	1	Seal-Shaft, Choke / Throttle
822	690724	1	Seal-O Ring
918	393815	1	Line-Vacuum
947	692094	1	Solenoid-Fuel
955	807723	1	Plug-Carburetor
1091	691516	1	Cap-Limiter



Assemblies include all parts shown in frames.

Intake Manifold Assembly
Briggs and Stratton 303440-1326-E1

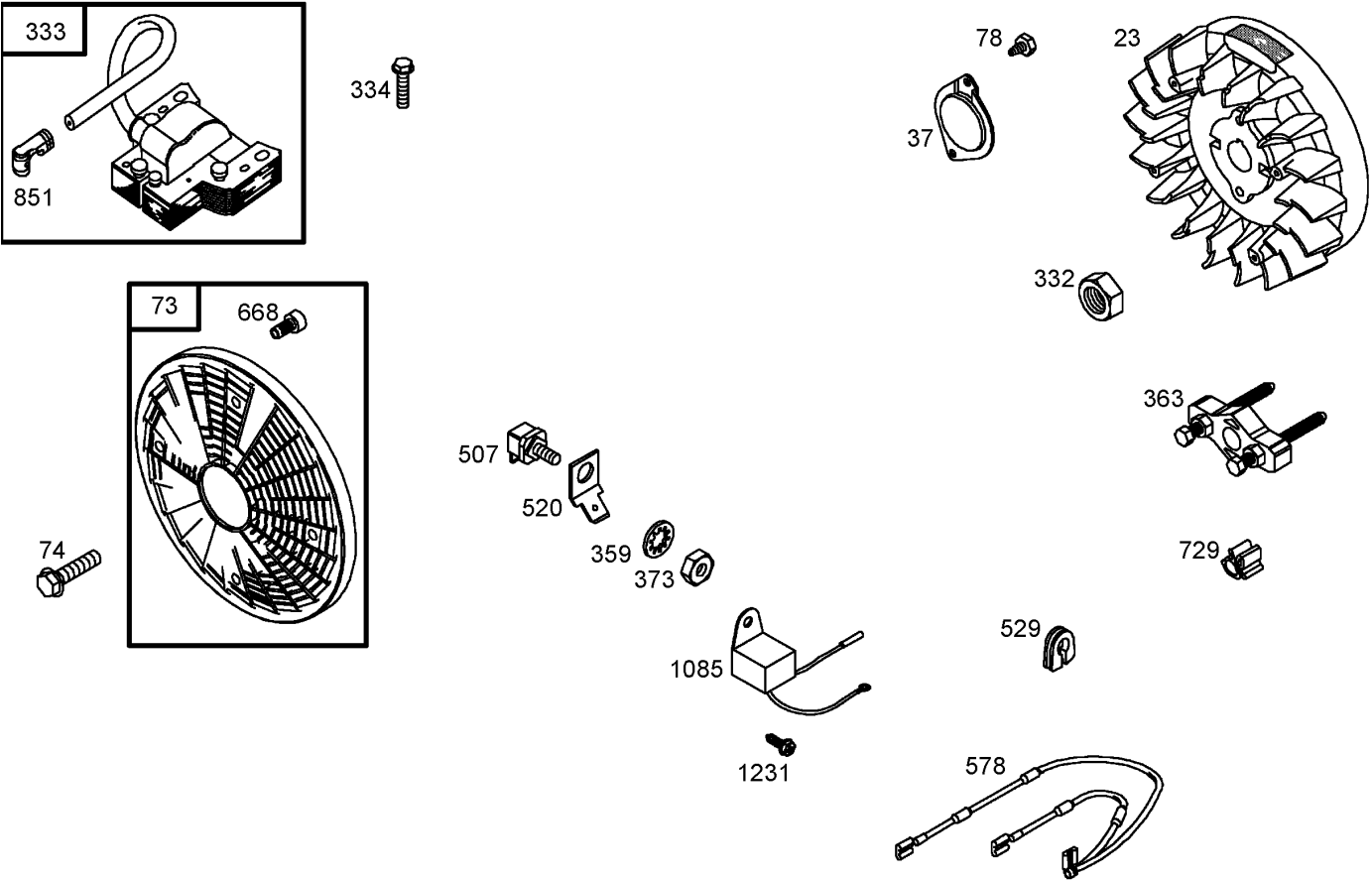
Ref	Part No.	Qty.	Description				
50	690754	1	Manifold-Intake				
51	691694	1	Gasket-Intake				
51A	692035	1	Gasket-Intake				
54	690676	1	Screw				
122	690691	1	Spacer-Carburetor				
163	692081	1	Gasket-Cleaner, Air				
365	690711	1	Screw				
883	691613	1	Gasket-Exhaust				
1054	280275	1	Tie-Cable				



Assemblies include all parts shown in frames.

Governor Assembly
Briggs and Stratton 303440-1326-E1

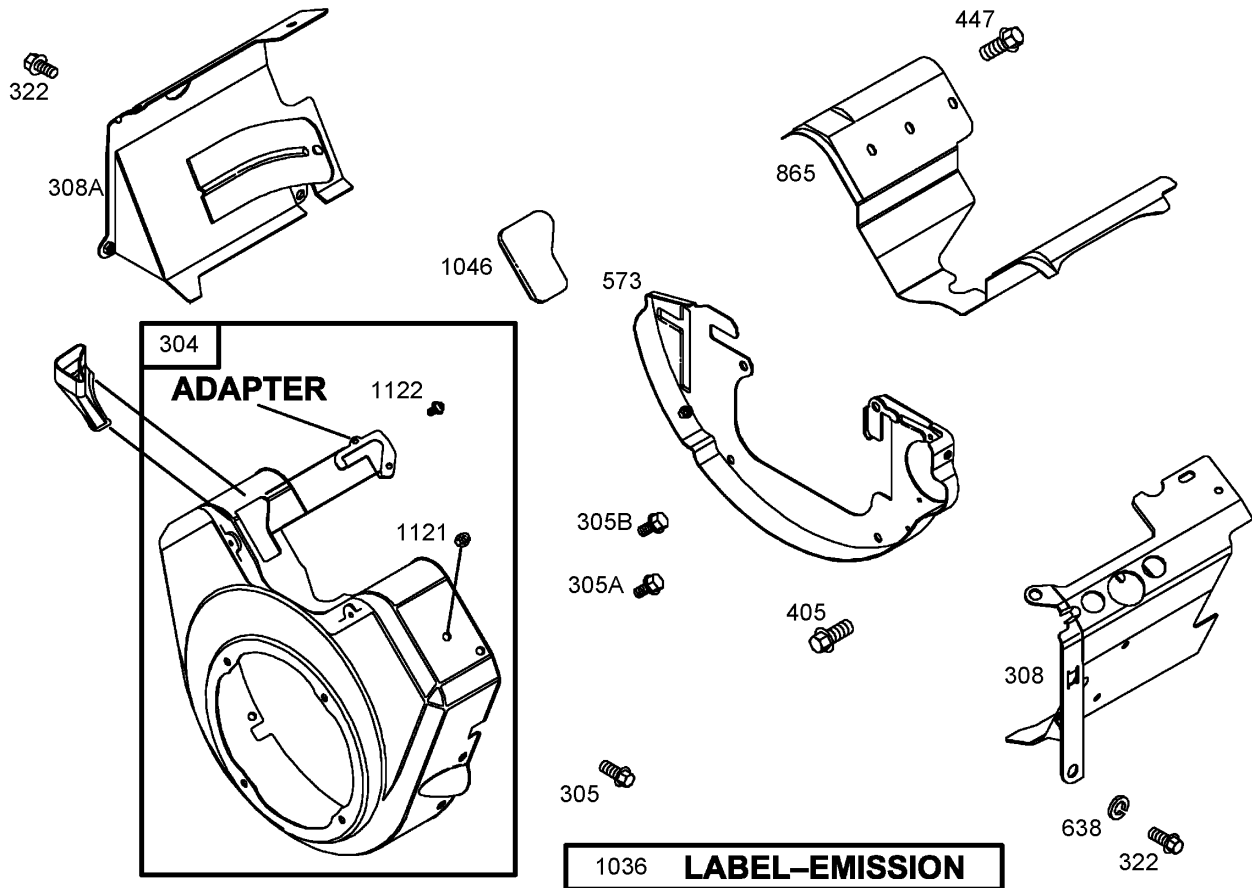
Ref	Part No.	Qty.	Description				
②209	691507	1	Spring-Governor				
②212	690712	1	Link-Throttle				
②222	691570	1	Bracket-Control				
②227	690236	1	Lever-Control, Governor				
②232	692073	1	Spring-Link, Governor				
②265	691024	1	Clamp-Casing				
②267	692083	1	Screw				
②505	690238	1	Nut				
②562	690239	1	Bolt				



Assemblies include all parts shown in frames.

Flywheel Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description				
⑥23	690889	1	Flywheel				
⑥37	841309	1	Guard-Flywheel				
⑥73	494439	1	Screen-Rotating				
⑥74	691647	1	Screw				
⑥78	690688	1	Screw				
⑥332	690887	1	Nut				
⑥333	492341	1	Armature-Magneto				
⑥334	692066	1	Screw				
⑥359	691077	1	Washer				
⑥363	19203	1	Puller-Flywheel				
⑥373	691612	1	Nut				
⑥507	691972	1	Insulator				
⑥520	691084	1	Terminal-Ground				
⑥529	690744	1	Grommet				
⑥578	692319	1	Wire ASM				
⑥668	691500	1	Spacer				
⑥729	690586	1	Clip-Wire				
⑥851	493880	1	Terminal-Spark Plug				
⑥1085	809093	1	Module-Ignition				
⑥1231	692067	1	Screw				

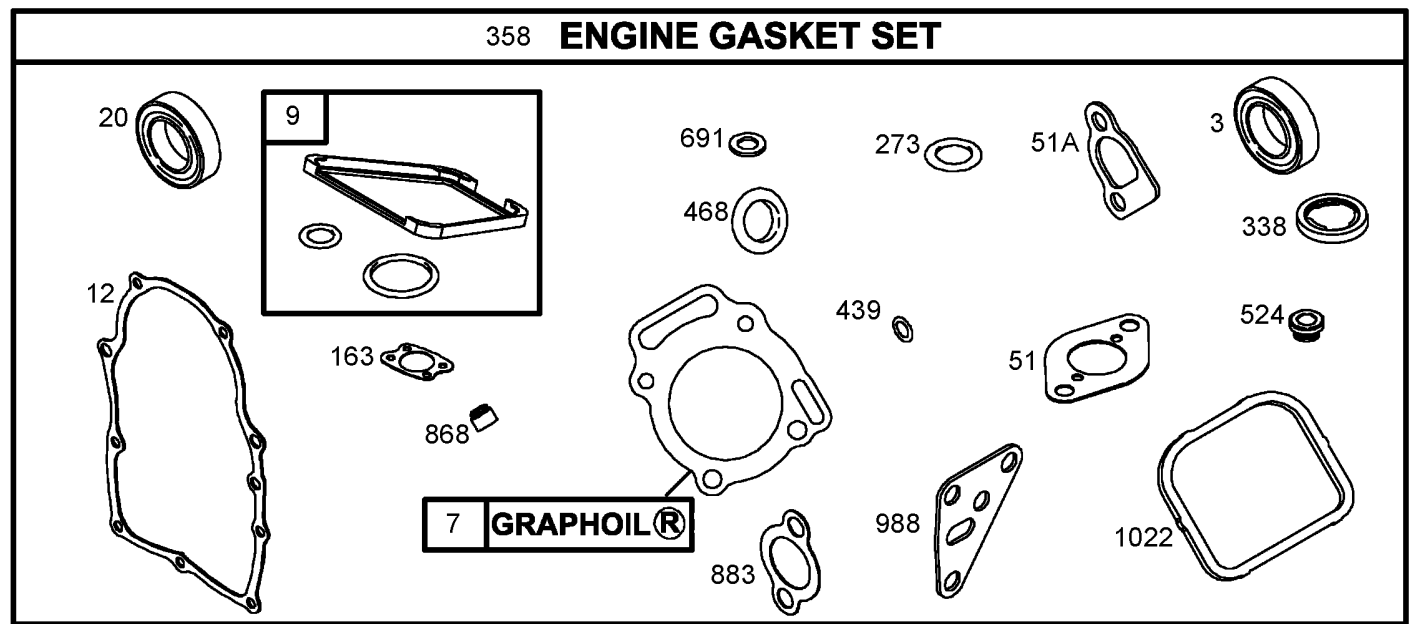


Assemblies include all parts shown in frames.

Blower Housing Assembly

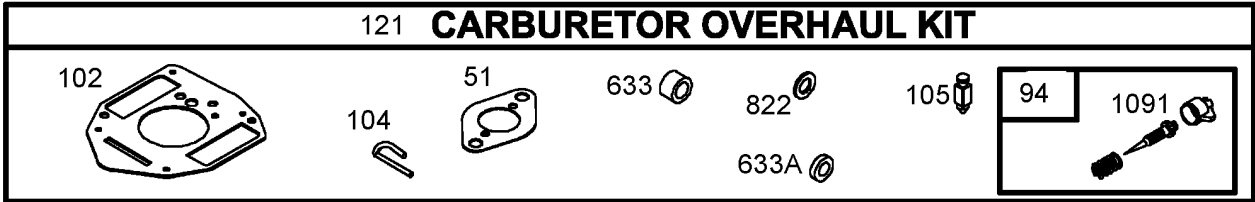
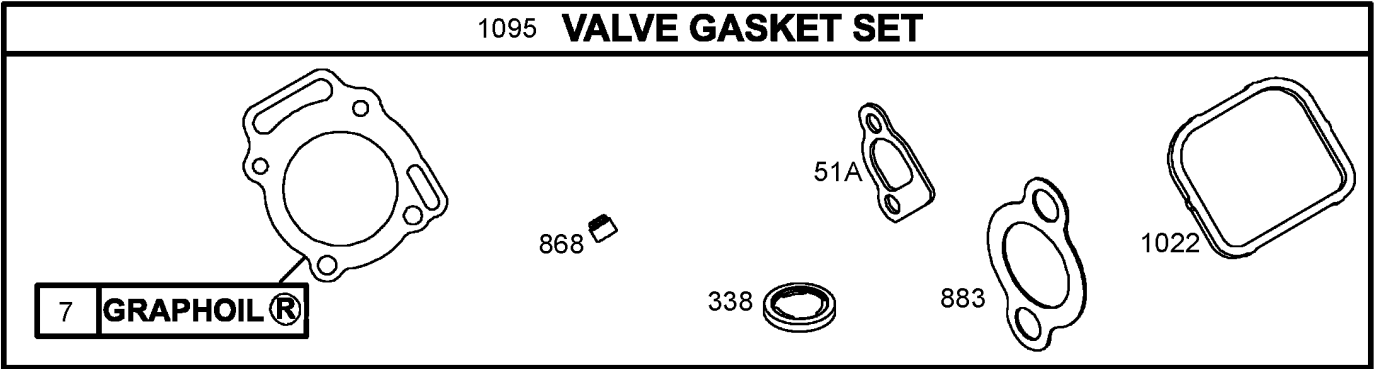
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description				
⑥304	808408	1	Housing-Blower				
⑥305	692539	1	Screw				
⑥305A	692056	1	Screw				
⑥305B	692062	1	Screw				
⑥308	841232	1	Cover-Head, Cylinder (Cylinder 1)				
⑥308A	841182	1	Cover-Head, Cylinder (Cylinder 2)				
⑥322	692539	1	Screw				
⑥405	807163	1	Screw				
⑥447	692539	1	Screw				
⑥573	690902	1	Plate-Back				
⑥638	691551	1	Washer				
⑥865	690750	1	Cover-Guide, Air				
⑥1036	806881	1	Decal-Emission				
⑥1046	692082	1	Plug-Housing, Blower				
⑥1121	810056	1	Nut (Air Cleaner)				
⑥1122	93410	1	Screw (Control Wire Casing)				



Gasket Assembly
Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description				
363	805101	1	Seal-Oil				
3476	806085	1	Gasket-Head, Cylinder				
369	809094	1	Gasket-Breather				
3612	691684	1	Gasket-Crankcase				
3620	805049	1	Seal-Oil				
35516	691694	1	Gasket-Intake				
3451A6	692035	1	Gasket-Intake				
36163	692081	1	Gasket-Cleaner, Air				
36273	690681	1	Seal-O Ring				
343386	691312	1	Gasket-Dipstick				
6358	808390	1	Engine Gasket Set				
36439	692154	1	Seal-O Ring				
36468	690690	1	Seal-O Ring				
36524	693172	1	Seal-Tube, Dipstick				
36691	690680	1	Seal-Shaft, Governor				
348686	691963	1	Seal-Valve				
348836	691613	1	Gasket-Exhaust				
36988	692063	1	Gasket-Adapter, Oil Filter				
3410226	806039	1	Gasket-Cover, Rocker				



Assemblies include all parts shown in frames.

Carburetor Overhaul Kit Assembly

Briggs and Stratton 303440-1326-E1

Ref	Part No.	Qty.	Description				
347	806085	1	Gasket-Head, Cylinder				
6							
351	691694	1	Gasket-Intake				
6							
3451A	692035	1	Gasket-Intake				
6							
3694	808257	1	Idle Mixture Kit				
6							
36102	692077	1	Gasket-Body, Carburetor				
6							
36104	690723	1	Pin-Hinge, Float				
6							
36105	692078	1	Valve-Needle, Float				
6							
36121	809023	1	Carburetor Overhaul Kit				
6							
34338	691312	1	Gasket-Dipstick				
6							
36633	806131	1	Seal-Shaft, Choke / Throttle				
6							
36633A	690722	1	Seal-Shaft, Choke / Throttle				
6							
36822	690724	1	Seal-O Ring				
6							
34868	691963	1	Seal-Valve				
6							
34883	691613	1	Gasket-Exhaust				
6							
341022	806039	1	Gasket-Cover, Rocker				
6							
361091	691516	1	Cap-Limiter				
6							
361095	808392	1	Valve Gasket Set				
6							

NOTES

NOTES

