



GT2100 Garden Tractor

Model No. 14AP80RP544 - 1A136H30000 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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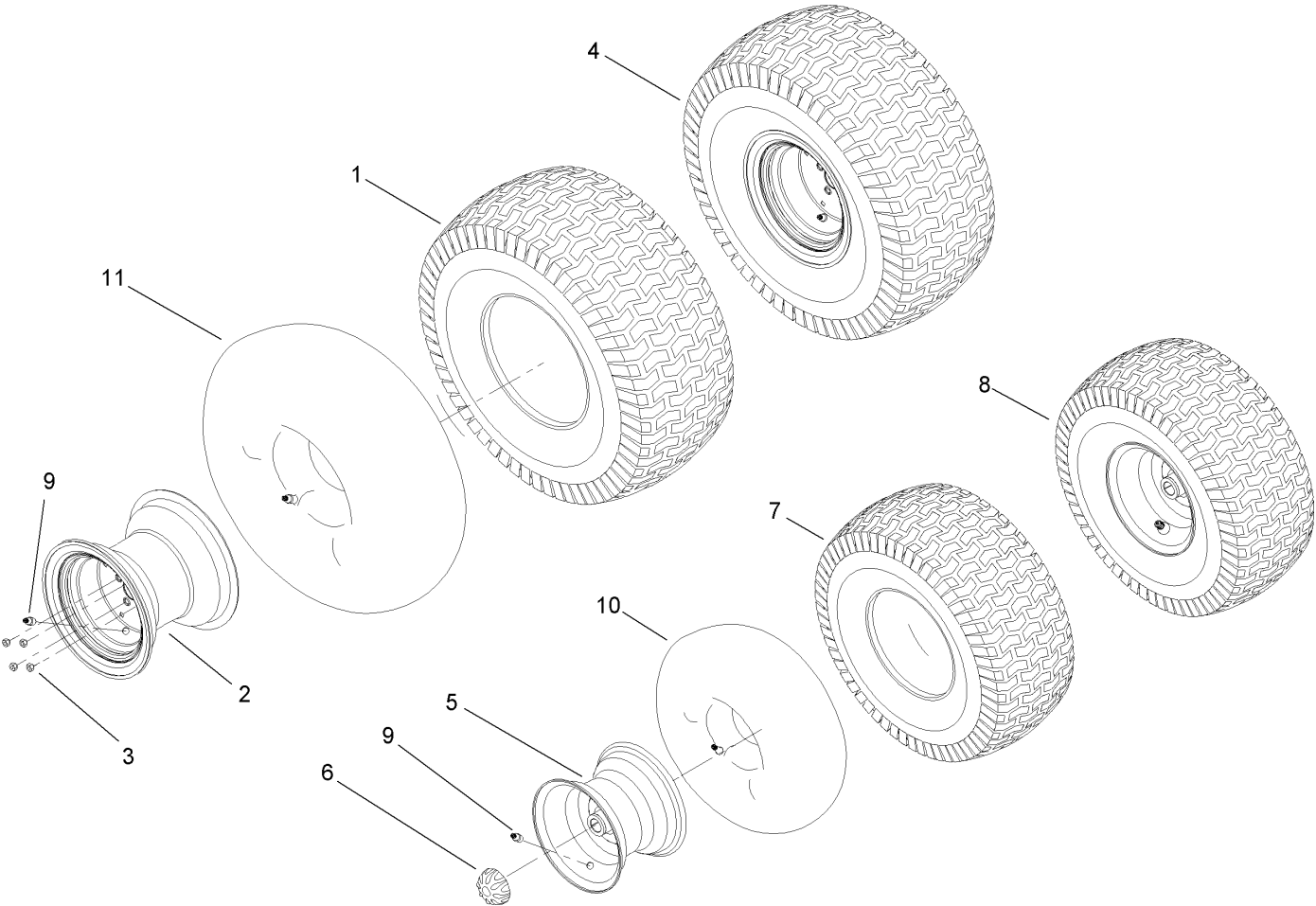
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

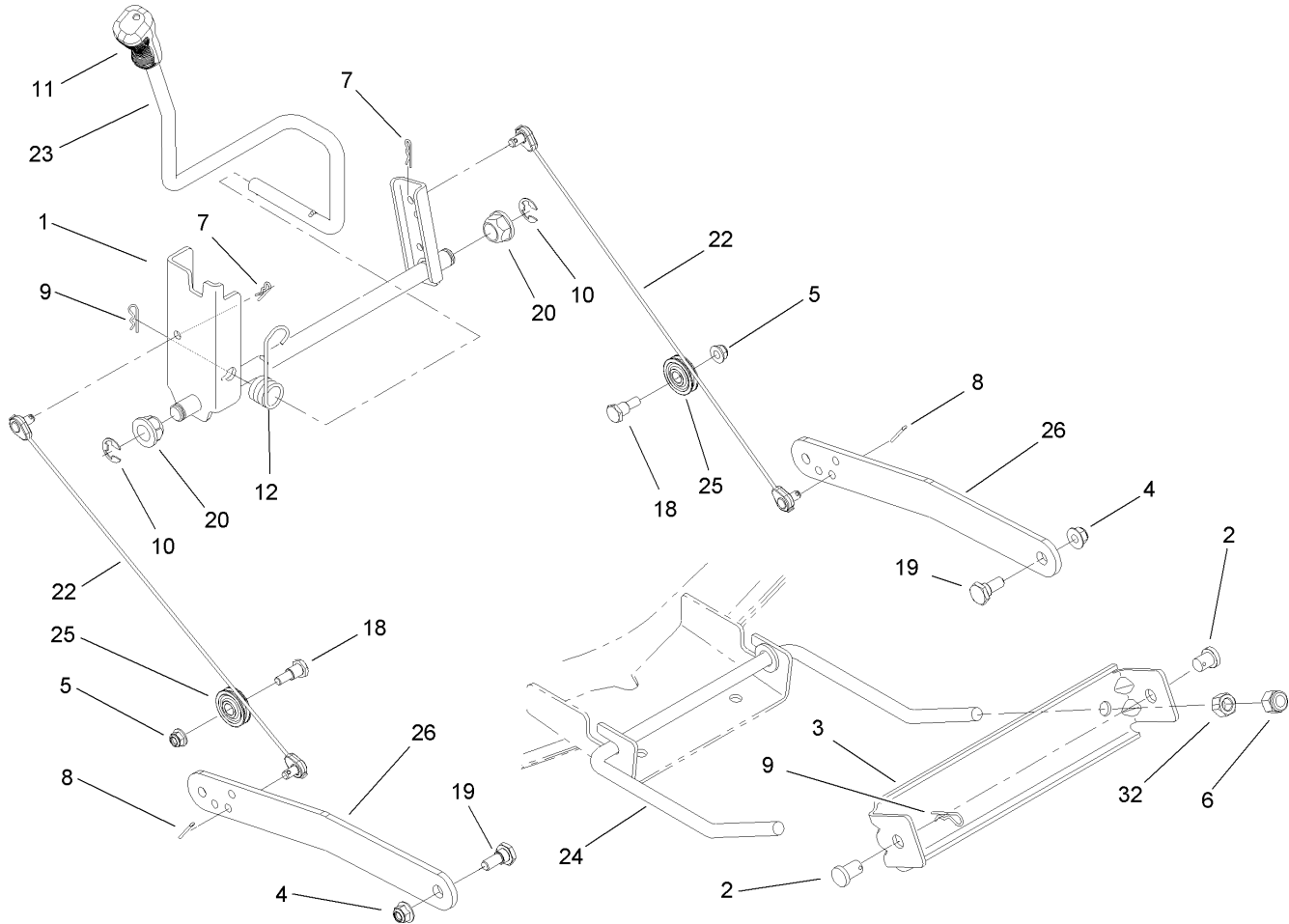
Footnotes

- | | |
|--|--------------------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |
| ❺ For Service with Keihin Carburetors | ❻ For Service of Nikki Carburetors |



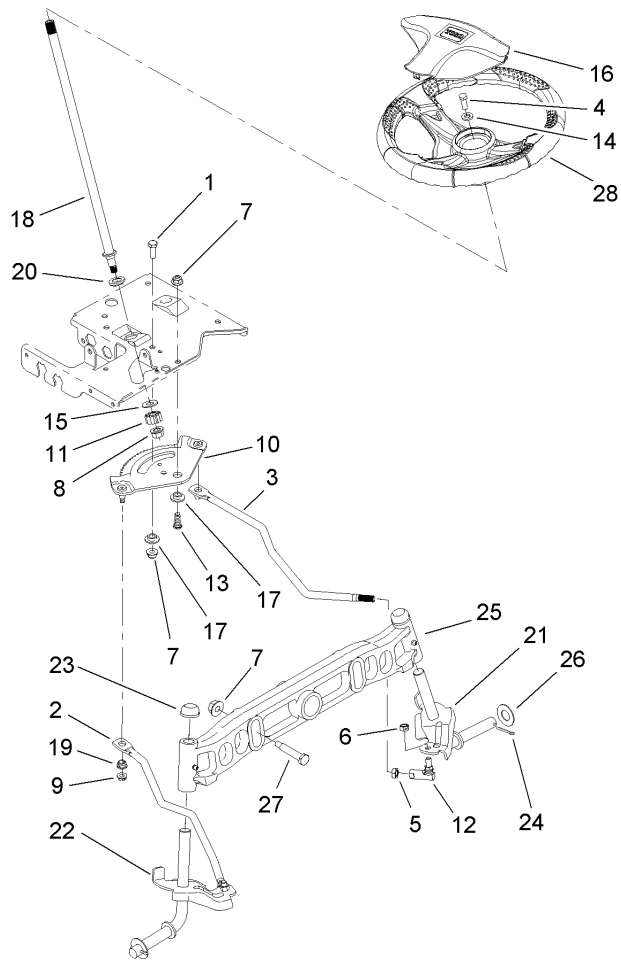
Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-0876	1	Tire-Turf				
2	112-0849	1	Rim ASM				
3	112-0911	1	Nut-Lug				
4	112-0847	1	Wheel ASM				
5	112-0919	1	Rim ASM				
6	112-0352	1	Cap-Hub				
7	112-0877	1	Tire-Turf				
8	112-0848	1	Wheel ASM				
9	112-0503	1	Valve-Air, Tubeless				
10	112819	1	Tube-Inner				
11	7007	1	Tube-Inner				



Deck Lift Arm Assembly

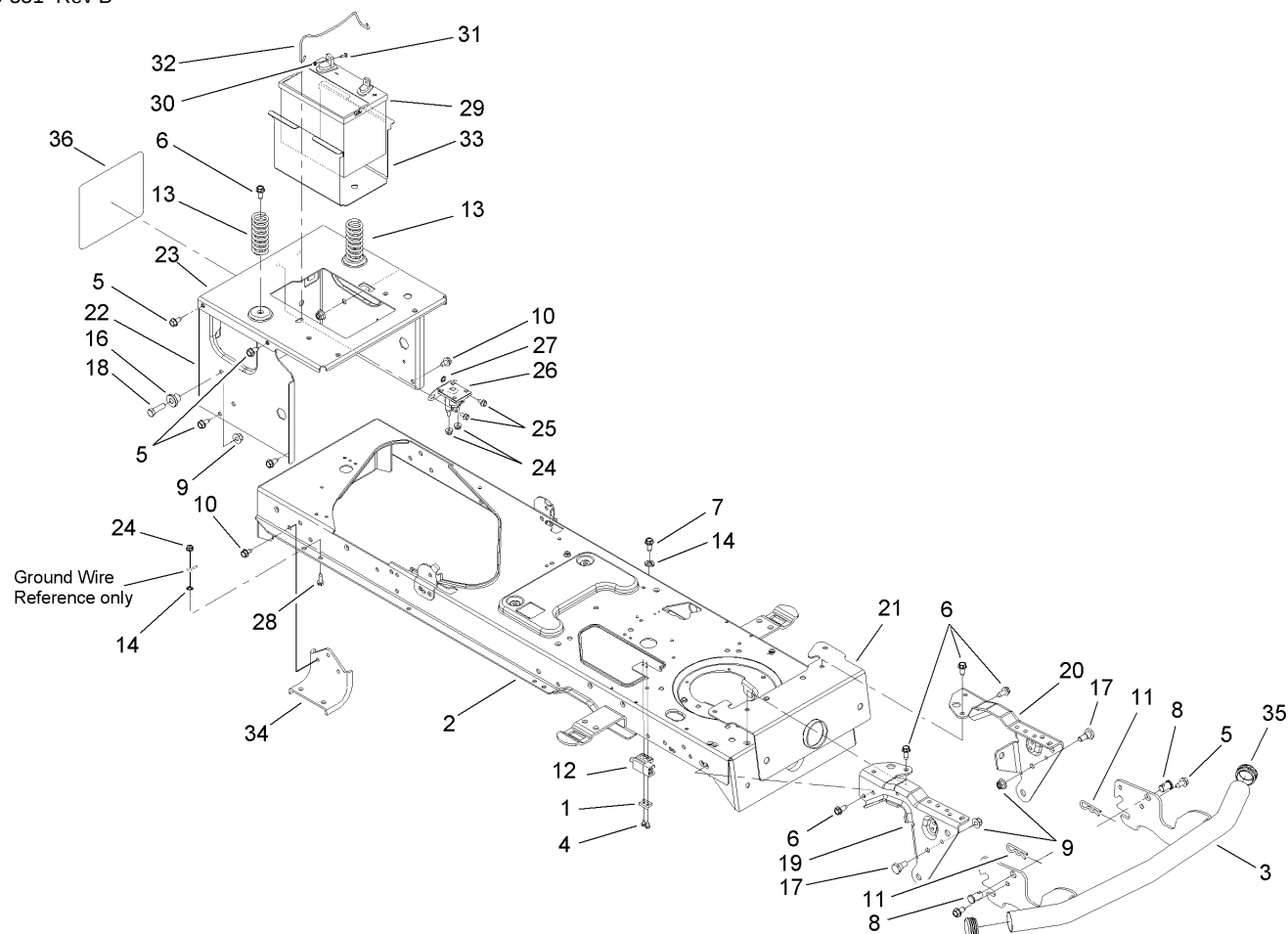
Ref	Part No.	Qty.	Description				
1	112-0686	1	Lift Shaft ASM				
2	112-0376	1	Pin-Bracket, Lift				
3	112-0707	1	Bracket-Stabilizer				
4	112-0668	1	Nut-Lock, Flange				
5	112-0650	1	Nut-Lock, Flange				
6	112-0476	1	Nut-Lock, Hex (Nylon)				
7	112-0459	1	Pin-Cotter				
8	112-0568	1	Pin-Cotter				
9	112-0394	1	Pin-Hair				
10	112-0586	1	Ring-E				
11	112-0585	1	Grip-Handle				
12	112-0477	1	Spring-Torsion				
18	112-0443	1	Bolt-Shoulder				
19	112-0565	1	Bolt-Shoulder				
20	112-0347	1	Bearing-Flange				
22	112-0374	1	Cable-Lift				
23	112-0674	1	Handle-Lift				
24	112-0456	1	Rod-Front, Adjust				
25	112-0502	1	Pulley-Roller				
26	112-0724	1	Link-Lift				
32	112-0458	1	Nut-Hex				



Steering Shaft and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	112-0492	1	Screw-HH
2	112-0355	1	Link-Drag, RH
3	112-0346	1	Link-Drag, LH
4	112-0473	1	Screw-HH
5	112-0493	1	Nut-Jam
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0631	1	Screw-HH
14	112-0924	1	Washer-Flat
15	112-0925	1	Washer-Flat
16	112-0341	1	Cover-Wheel, Steering
17	112-0881	1	Spacer-Shoulder
18	112-5804	1	Shaft-Steering
19	112-0929	1	Bushing
20	112-0930	1	Bearing-Flange, Hex
21	112-0687	1	LH Axle ASM
22	112-0405	1	RH Axle ASM
23	112-0323	1	Cap
24	112-0519	1	Pin-Cotter

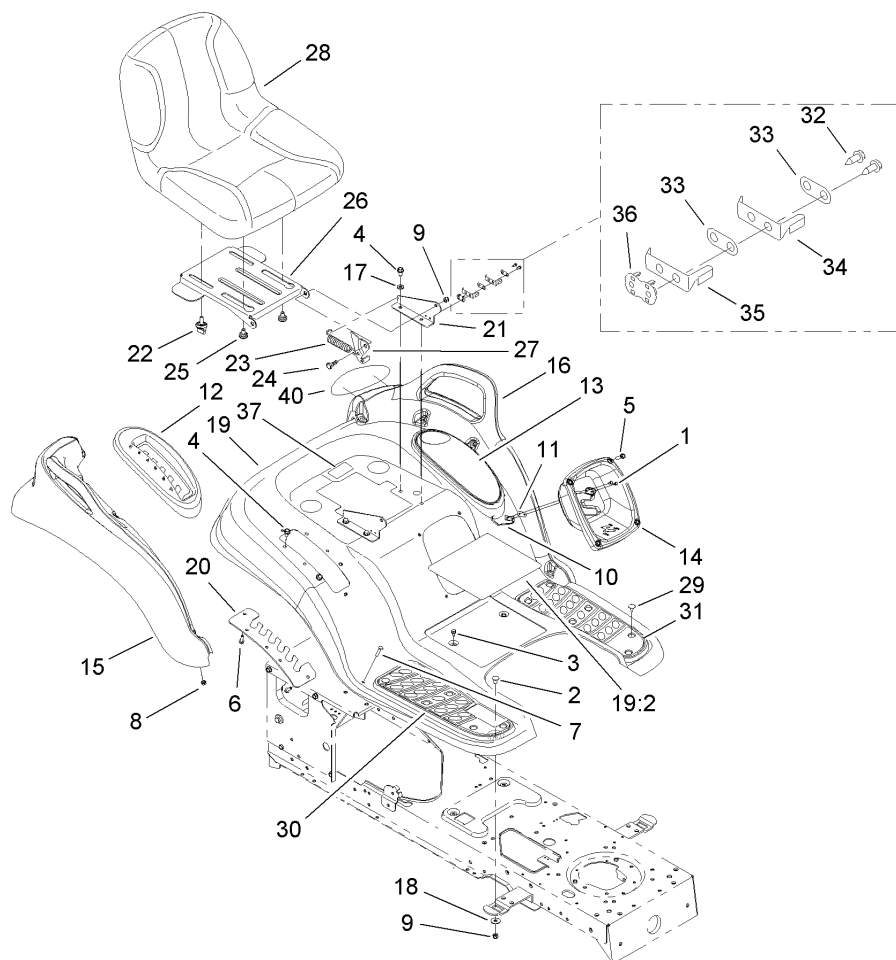
Ref	Part No.	Qty.	Description
25	112-0416	1	Axle-Pivot, Front
26	112-0396	1	Washer-Flat
27	112-0486	1	Bolt-Shoulder
28	112-0438	1	Wheel-Steering, Softgrip



Frame and Battery Assembly

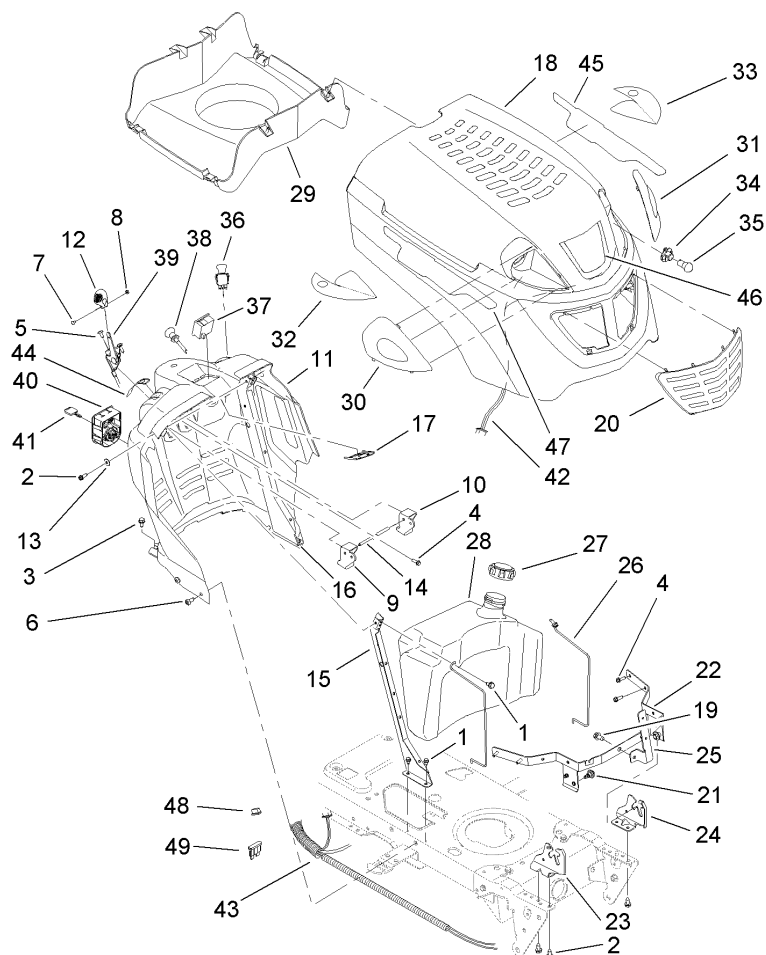
Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-0705	1	Lower Frame ASM
3	112-0954	1	Bumper ASM
4	112-0651	1	Screw-HH, TAP
5	112-0472	1	Screw-HH, TAP
6	112-0395	1	Screw-HWH
7	112-0659	1	Screw-HWH
8	112-0376	1	Pin-Bracket, Lift
9	112-0668	1	Nut-Lock, Flange
10	112-0676	1	Screw-TAP
11	112-0394	1	Pin-Hair
12	112-0455	1	Switch-Interlock
13	112-0501	1	Spring-Compression
14	112-0703	1	Washer-Lock, External
16	112-0661	1	Spacer-Shoulder
17	112-0565	1	Bolt-Shoulder
18	112-0557	1	Screw-HH
19	112-0620	1	Bracket-Pivot, Support
20	112-0610	1	Bracket-Pivot, Support
21	112-0640	1	Bracket-Pivot, Bar
22	112-0728	1	Frame-Upper
23	112-0647	1	Bracket-Frame, Seat
24	112-0636	1	Nut-Lock, Flange
25	112-0524	1	Screw-HWHTF

Ref	Part No.	Qty.	Description
26	112-0309	1	Solenoid-12V
27	112-0703	1	Washer-Lock, External
28	112-0587	1	Screw-HH, TAP
29	112-0425	1	Battery-245 Cca (Dry Flat Top)
30	112-5805	1	Nut-Sems
31	112-0479	1	Bolt-CARR
32	112-0581	1	Rod-Holddown, Battery
33	112-5806	1	Tray-Battery
34	112-0710	1	Bracket-Axle
35	112-5807	1	Bumper-Cap
36	112-1284	1	Decal-Toro



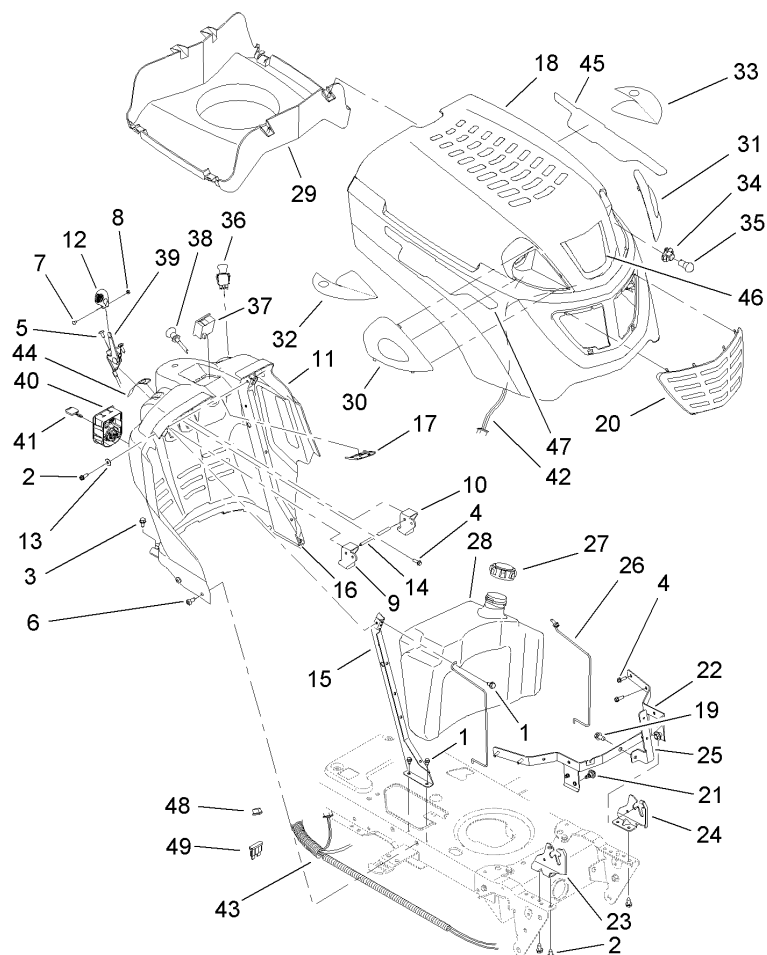
Seat and Fender Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0626	1	Screw-HWHTF	24	112-0575	1	Bolt-Shoulder
2	112-0373	1	Screw-HH	25	112-0554	1	Bolt-Shoulder
3	112-0524	1	Screw-HWHTF	26	112-0593	1	Bracket-Seat
4	112-0556	1	Screw-HWH	27	112-0646	1	Bracket-Lift, LH
5	112-0566	1	Screw-TAP	28	112-0372	1	Seat-High Back
6	112-0509	1	Screw-HH, TAP	29	112-0549	1	Clip-Ratchet, Fastener
7	112-0907	1	Screw-CARR	30	112-0540	1	Pad-Foot, RH
8	112-0546	1	Nut-Sems	31	112-0545	1	Pad-Foot, LH
9	112-0650	1	Nut-Lock, Flange	32	112-0626	1	Screw-HWHTF
10	112-5851	1	Switch-Spring	33	112-0635	1	Plate-Insulator
11	112-0625	1	Plate-Insulator	34	112-0529	1	Switch-Spring
12	112-0869	1	Cover-Lever, Lift	35	112-0532	1	Switch-Spring, Inner
13	112-0870	1	Cover (W/Cup Holder)	36	112-0637	1	Plate-Boss, Insulator
14	112-5852	1	Cover-Shift	37	112-3701	1	Decal-Toro Hotline
15	112-0871	1	Flare-Fender, RH	40	112-5873	1	Reflector
16	112-0872	1	Flare-Fender, LH				
17	112-0517	1	Washer-Lock, External				
18	112-0582	1	Washer-Flat				
19	112-5868	1	Fender And Decal ASM				
19:2	112-3705	1	Decal-Slope				
20	112-0629	1	Bracket-Adjusting, Lift				
21	112-0905	1	Bracket-Mount, Seat				
22	112-0409	1	Knob				
23	112-0616	1	Spring-Extension				



Fuel Tank and Hood Assembly

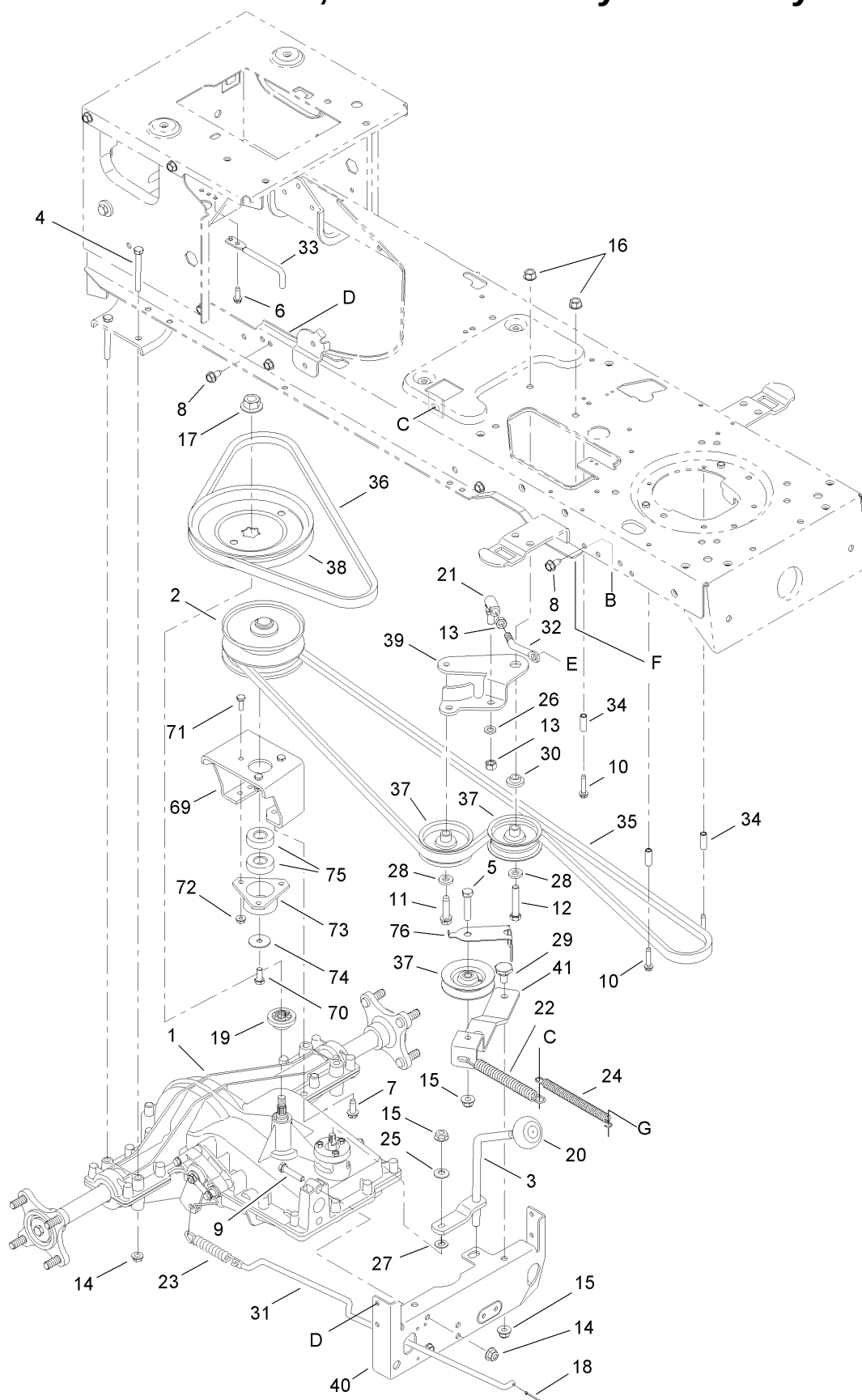
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0524	1	Screw-HWHTF	25	112-3736	1	Bracket-Support, Hood
2	112-0587	1	Screw-HH, TAP	26	112-0678	1	Rod-Support
3	112-0472	1	Screw-HH, TAP	27	112-0321	1	Cap-Fuel
4	112-0509	1	Screw-HH, TAP	28	112-0414	1	Tank-Fuel, 3 Gallon
5	112-0550	1	Screw-TAP	29	112-5814	1	Plenum-Hood
6	112-0563	1	Screw-TAP	30	112-0447	1	Lens-RH
7	112-0478	1	Screw-PTH	31	112-0446	1	Lens-LH
8	112-0515	1	Nut-Hex	32	112-5810	1	Reflector-RH
9	112-0526	1	Lever-Cruise	33	112-5811	1	Reflector-LH
10	112-0580	1	Lever-Brake	34	112-0408	1	Socket-Headlight
11	112-0536	1	Dash-PTO, Electric	35	112-0402	1	Lamp-12V, Miniature
12	112-0474	1	Knob-Control	36	112-0411	1	Switch-Electric, PTO
13	112-0485	1	Washer-Spring	37	112-0336	1	Meter-Indicator, Systems
14	112-0604	1	Rod-Lever, Bent	38	112-0310	1	Cable Control ASM (W/Choke Knob)
15	112-0583	1	Support-Dash, RH	39	112-0403	1	Cable-Throttle
16	112-0591	1	Support-Dash, LH	40	112-0865	1	Module-Switch, Ignition
17	112-5809	1	Bracket-PTO	41	112-0312	1	Key-Ignition
18	112-0444	1	Hood	42	112-0480	1	Harness-Headlight
19	112-0906	1	Screw-HWHTF	43	112-5815	1	Harness-Wiring
20	112-0381	1	Grill	44	112-1272	1	Decal-Throttle, Dash
21	112-0597	1	Bolt-Shoulder	45	112-1286	1	Decal-Hood, Left Side
22	112-0555	1	Bracket-Pivot	46	112-1285	1	Decal-Hood, Toro
23	112-0727	1	Bracket-Pivot, Hood (RH)	47	112-1287	1	Decal-Hood, Right Side
24	112-0726	1	Bracket-Pivot, Hood (LH)				



Fuel Tank and Hood Assembly (continued)

Ref	Part No.	Qty.	Description
48	112-5921	1	Relay
49	112-5943	1	Fuse-20 Amp

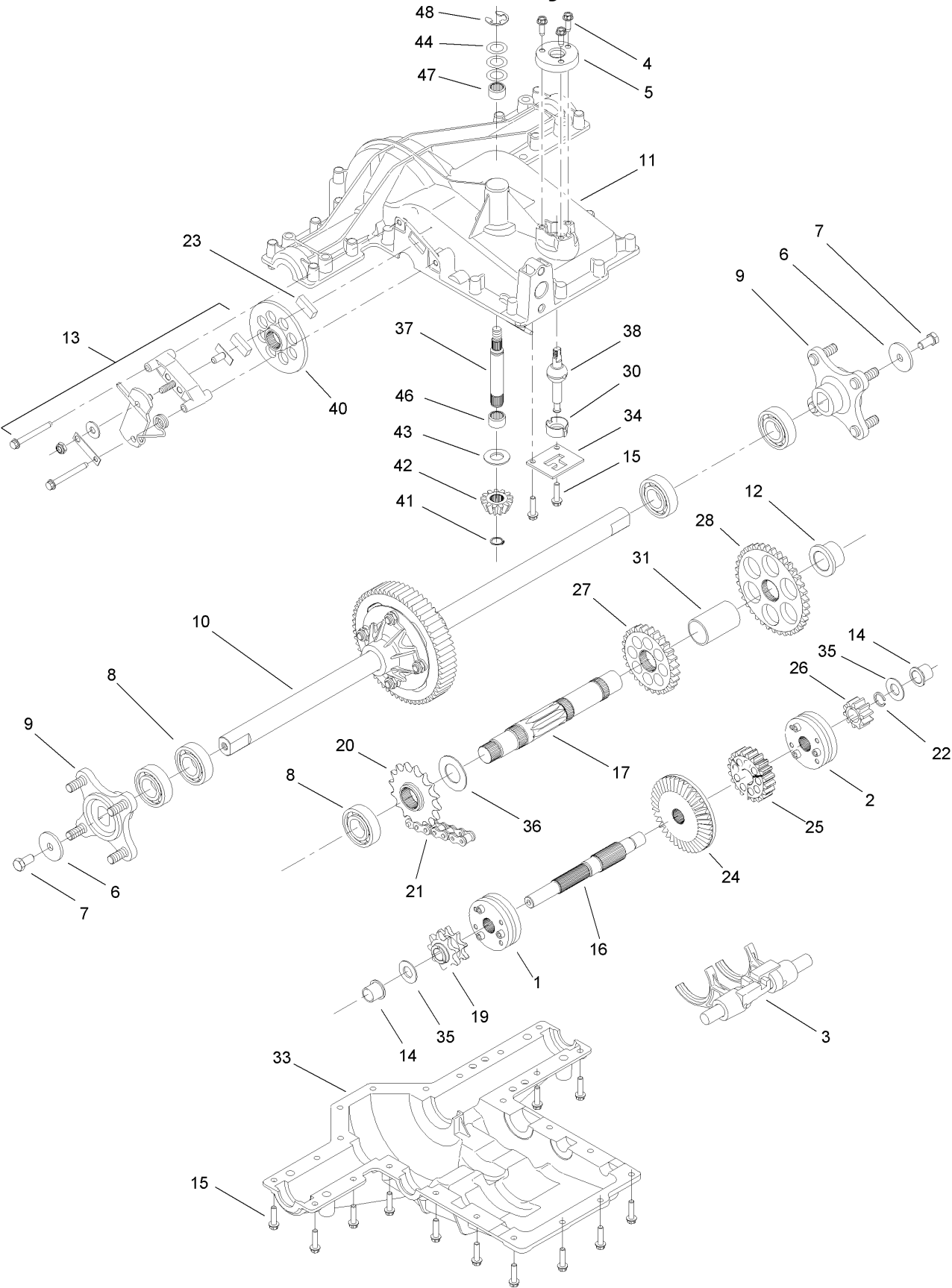
Transmission, Belt and Pulley Assembly



Transmission, Belt and Pulley Assembly

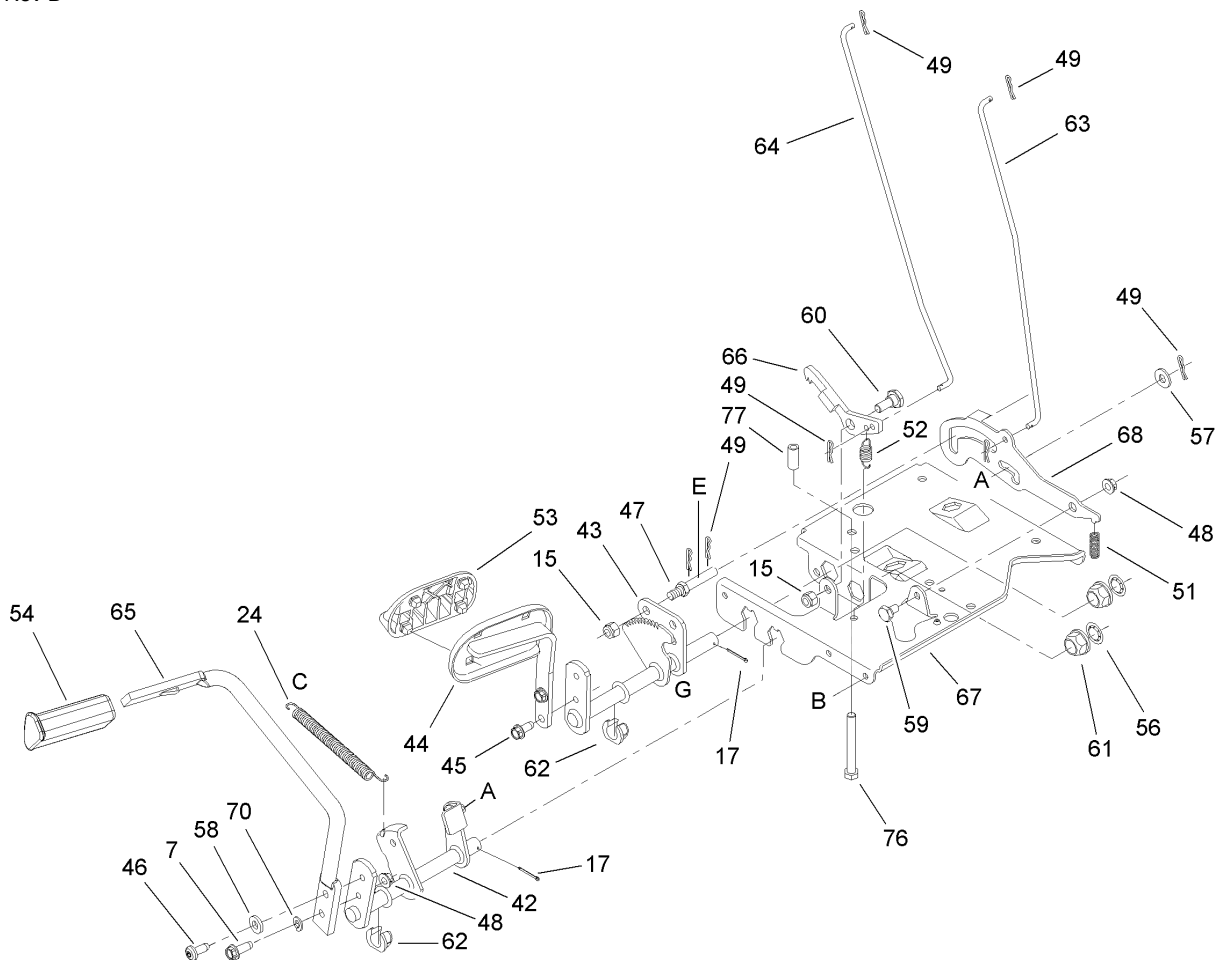
Ref	Part No.	Qty.	Description				
1	112-0558	1	Transmission ASM				
2	112-5854	1	Variable Speed Pulley ASM				
3	112-0693	1	Shift Rod ASM				
4	112-0714	1	Screw-Hex				
5	112-0513	1	Screw-HH				
6	112-0587	1	Screw-HH, TAP				
7	112-0404	1	Screw-HWHTF				
8	112-0472	1	Screw-HH, TAP				
9	112-0594	1	Screw-HH				
10	112-0603	1	Screw-HH				
11	112-0469	1	Screw-HH, TAP				
12	112-0700	1	Screw-HH				
13	112-0343	1	Nut-Hex				
14	112-0650	1	Nut-Lock, Flange				
15	112-0668	1	Nut-Lock, Flange				
16	112-0385	1	Nut-Lock, Flange				
17	112-0605	1	Nut-Flange W/Hub				
18	112-0354	1	Pin-Cotter				
19	112-0619	1	Hub-Pulley				
20	112-0514	1	Knob-Shift				
21	112-0306	1	Ball Joint ASM				
22	112-0369	1	Spring				
23	112-0350	1	Spring-Extension				
24	112-0348	1	Spring-Extension				
25	112-0660	1	Washer-Spring				
26	112-0415	1	Washer-Lock				
27	112-0664	1	Washer-Flat				
28	112-0544	1	Washer-Flat				
29	112-0328	1	Bolt-Shoulder				
30	112-0345	1	Spacer-Shoulder				
31	112-0692	1	Rod-Brake				
32	112-0538	1	Rod-Adjustment, Idler				
33	112-0712	1	Rod-Guard, Belt (Transmission)				
34	112-0644	1	Spacer				
35	112-0301	1	Belt-Drive, Variable Speed				
36	112-0305	1	Belt-Drive, Transmission				
37	112-0313	1	Pulley-Idler, Flat				
38	112-0461	1	Pulley-Transmission (W/Hubs)				
39	112-0525	1	Bracket-Idler, Center Double				
40	112-0711	1	Bracket-Transmission				
41	112-0548	1	Bracket-Idler				
69	112-0842	1	Bracket				
70	112-0551	1	Screw-HH				
71	112-0499	1	Screw-HH				
72	112-0657	1	Nut-Lock, Flange				
73	112-0520	1	Cup-Bearing				
74	112-0500	1	Washer-Flat				
75	112-0423	1	Bearing-Ball				
76	112-5883	1	Guide-Belt, Traction				

Transmission Assembly No. 112-0558



Transmission Assembly No. 112-0558

Ref	Part No.	Qty.	Description				
1	112-0763	1	Collar ASM				
2	112-0739	1	Hi-Lo Collar ASM				
3	112-0785	1	Shift Fork ASM				
4	112-0587	1	Screw-HH, TAP				
5	112-0783	1	Cover-Shift				
6	112-0534	1	Washer-Flat				
7	112-0768	1	Screw-HH				
8	112-0775	1	Bearing-Ball				
9	112-0738	1	Wheel Hub ASM				
10	112-5930	1	Differential Axle ASM				
11	112-5931	1	Housing-Upper				
12	112-5932	1	Bearing-Flanged				
13	112-0747	1	RH Brake ASM				
14	112-0764	1	Bearing-Flange (W/Key)				
15	112-0566	1	Screw-TAP				
16	112-0766	1	Shaft-Drive				
17	112-0742	1	Shaft-Output, RH				
19	112-5933	1	Sprocket-9T				
20	112-0772	1	Sprocket-16T				
21	112-5934	1	Chain-Link, 22				
22	112-0736	1	Ring-Snap				
23	112-0741	1	Puck-Brake				
24	112-0754	1	Gear-Spur 41T				
25	112-0765	1	Gear-Spur 20T				
26	112-0753	1	Gear-Spur 10T				
27	112-5935	1	Gear-Spur, 27T				
28	112-5936	1	Gear-Spur, 37T				
30	112-5937	1	Insert-Shifter				
31	112-5938	1	Cover-Shifter				
33	112-5942	1	Housing-Lower				
34	112-0758	1	Plate-Lockout				
35	112-0750	1	Washer-Flat				
36	112-5939	1	Washer-Flat				
37	112-0740	1	Shaft-Input				
38	112-5940	1	Lever-Shift				
40	112-0752	1	Brake-Disc, 43T				
41	112-0733	1	Ring-Snap				
42	112-0784	1	Gear-Bevel, 13T				
43	112-0814	1	Washer-Thrust				
44	112-0745	1	Washer-Flat				
44	112-0748	1	Washer-Flat				
44	112-0750	1	Washer-Flat				
46	112-0808	1	Bearing-Needle				
47	112-5941	1	Bearing-Needle				
48	112-0756	1	Ring-E				

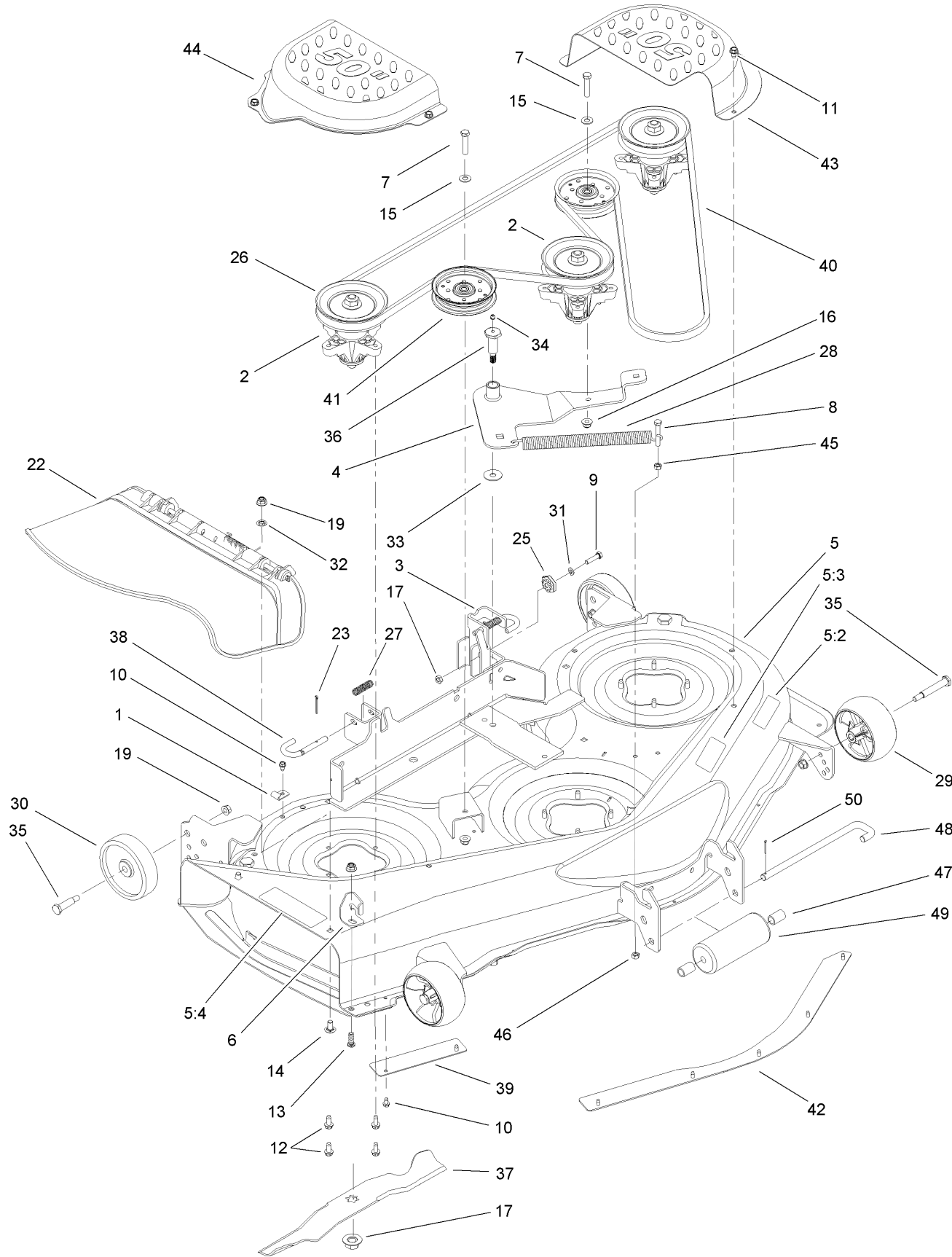


Brake and Traction Assembly

Ref	Part No.	Qty.	Description
7	112-0404	1	Screw-HWHTF
15	112-0668	1	Nut-Lock, Flange
17	112-0568	1	Pin-Cotter
24	112-0348	1	Spring-Extension
42	112-0648	1	Brake Control ASM
43	112-0539	1	Speed Control ASM
44	112-0680	1	Pedal ASM
45	112-0395	1	Screw-HWH
46	112-0563	1	Screw-TAP
47	112-0599	1	Pin
48	112-0511	1	Nut-Lock, Flange
49	112-0459	1	Pin-Cotter
51	112-0506	1	Spring
52	112-0510	1	Spring-Extension
53	112-0543	1	Pad-Pedal
54	112-0530	1	Pad-Brake
56	112-0339	1	Washer-Flat
57	112-0541	1	Washer-Flat
58	112-0579	1	Washer-Flat
59	112-0552	1	Bracket-Torque
60	112-0442	1	Bolt-Shoulder
61	112-0347	1	Bearing-Flange
62	112-0387	1	Bearing-Flange, Hex (Split)
63	112-0675	1	Rod-Brake, Lock Control

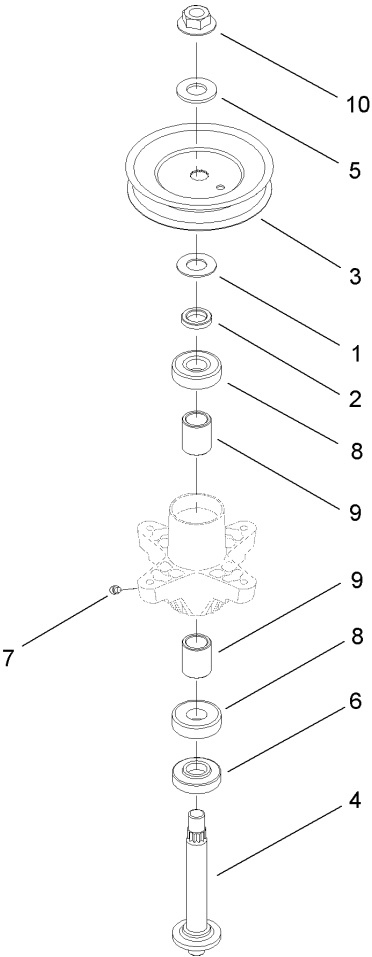
Ref	Part No.	Qty.	Description
64	112-0662	1	Rod-Control, Cruise
65	112-3738	1	Pedal-Brake
66	112-0696	1	Latch-Cruise
67	112-0681	1	Bracket-Support, Steering
68	112-0679	1	Bracket-Lockout
70	112-0366	1	Washer-Lock
76	112-0700	1	Screw-HH
77	112-0433	1	Spacer

Deck Assembly



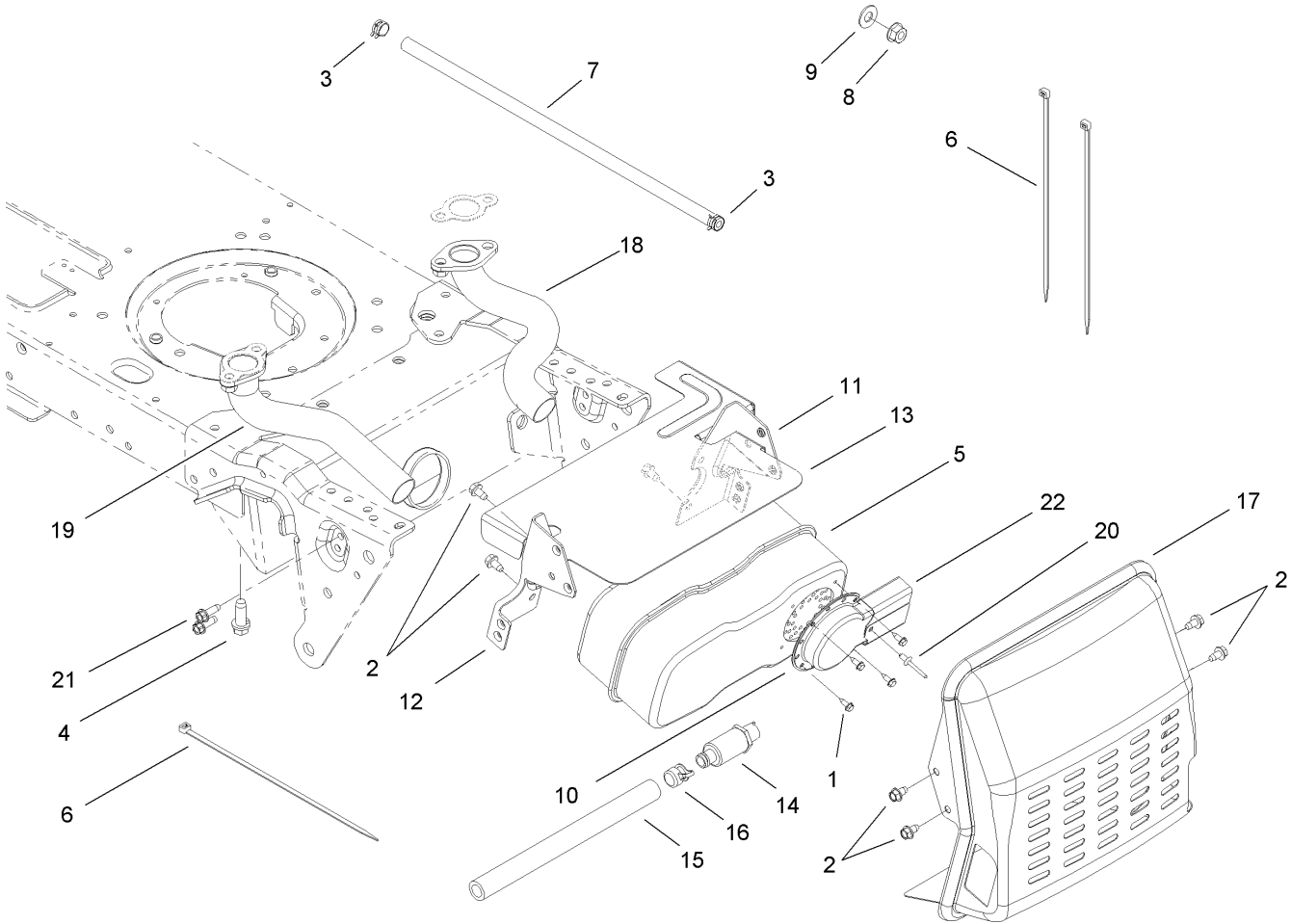
Deck Assembly

Ref	Part No.	Qty.	Description				
1	112-0378	1	Bracket-Retain, Hook				
2	112-0370	1	Spindle ASM				
3	112-0413	1	LH Hanger Bracket ASM				
4	112-0702	1	Idler ASM				
5	112-5859	1	Deck And Decal ASM				
5:2	112-1268	1	Decal-Danger, Deck				
5:3	112-1273	1	Decal-Belt Routing, Deck				
5:4	112-1265	1	Decal-Danger				
6	112-0854	1	Stop-Chute				
7	112-0513	1	Screw-HH				
8	112-0590	1	Screw-HH				
9	112-0373	1	Screw-HH				
10	112-0524	1	Screw-HWHTF				
11	112-0472	1	Screw-HH, TAP				
12	112-0395	1	Screw-HWH				
13	112-0631	1	Screw-HH				
14	112-0452	1	Bolt-CARR				
15	112-0572	1	Washer-Flat				
16	112-0668	1	Nut-Lock, Flange				
17	112-0330	1	Nut-Flange, Hex				
19	112-0385	1	Nut-Lock, Flange				
22	112-0533	1	Chute ASM				
23	112-0412	1	Pin-Cotter				
25	112-0327	1	Gear-Adjustment, Deck				
26	112-0505	1	Pulley-Deck				
27	112-0406	1	Spring-Compression				
28	112-0349	1	Spring				
29	112-0677	1	Wheel-Deck				
30	112-0337	1	Wheel				
31	112-0366	1	Washer-Lock				
32	112-0623	1	Retainer-Bolt				
33	112-0564	1	Washer-Flat				
34	112-0926	1	Fitting-Grease				
35	112-0334	1	Bolt-Shoulder				
36	112-5836	1	Bolt-Shoulder				
37	112-0316	1	Blade-17.90 Inch				
38	112-0436	1	Pin-Handle, Deck Release				
39	112-0612	1	Skirt-RH				
40	112-0332	1	Belt-V, Type B				
41	112-0314	1	Pulley-Idler				
42	112-5837	1	Skirt-Center				
43	112-0614	1	Cover-Belt, LH				
44	112-0618	1	Cover-Belt, RH				
45	112-0437	1	Nut-Hex				
46	112-0650	1	Nut-Lock, Flange				
47	112-0691	1	Spacer				
48	112-5839	1	Pin-Roller				
49	112-5840	1	Roller				
50	112-5841	1	Pin-Cotter				



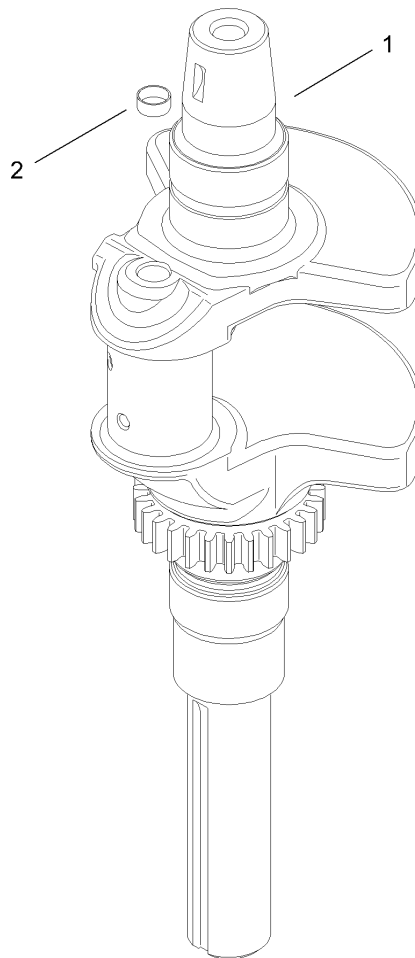
Spindle Assembly No. 112-0370

Ref	Part No.	Qty.	Description				
1	112-5925	1	Washer-Flat				
2	112-0600	1	Spacer				
3	112-5926	1	Pulley				
4	112-0884	1	Shaft-Spindle, Blade (Star)				
5	112-0921	1	Washer-Flat				
6	112-0721	1	Spacer				
7	112-0926	1	Fitting-Grease				
8	112-0377	1	Bearing-Ball				
9	112-0389	1	Spacer				
10	112-0330	1	Nut-Flange, Hex				



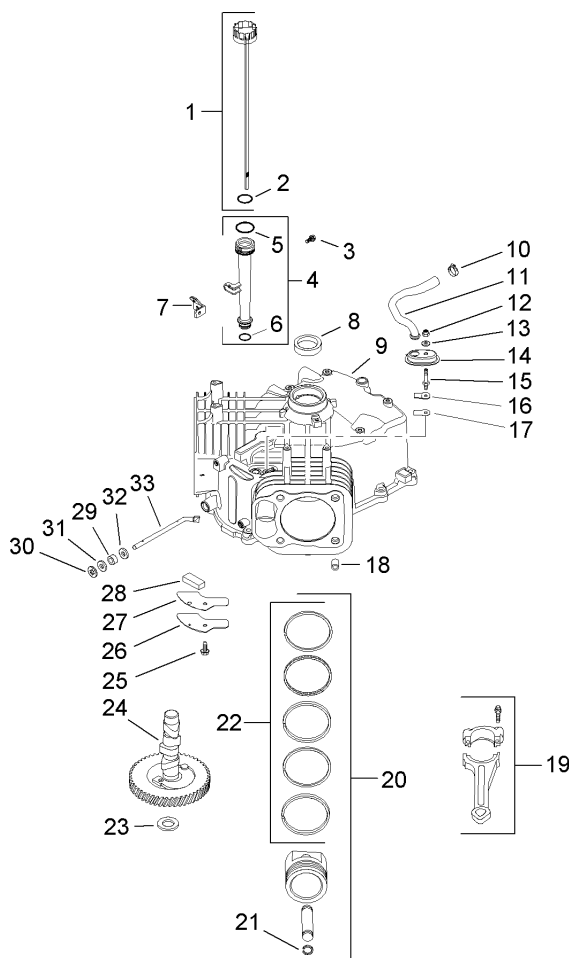
Muffler Assembly

Ref	Part No.	Qty.	Description				
1	112-0626	1	Screw-HWHTF				
2	112-0524	1	Screw-HWHTF				
3	112-0573	1	Clamp-Hose				
4	112-0487	1	Screw-TAP				
5	112-0342	1	Muffler-Inlet, Dual				
6	112-0527	1	Tie-Cable				
7	112-0720	1	Hose-Fuel				
8	112-0490	1	Nut-Lock, Flange				
9	112-0572	1	Washer-Flat				
10	112-0453	1	Deflector-Muffler				
11	112-0467	1	Bracket-Muffler, LH				
12	112-0466	1	Bracket-Muffler, RH				
13	112-0716	1	Shield-Heat				
14	112-0388	1	Drain-Oil				
15	112-0553	1	Hose-Drain				
16	112-0397	1	Cap-Drain, Oil				
17	112-0457	1	Muffler Shield ASM				
18	112-0391	1	Pipe-Exhaust, LH				
19	112-0392	1	Pipe-Exhaust, RH				
20	112-3741	1	Rivet-Pop				
21	112-0587	1	Screw-HH, TAP				
22	112-0730	1	Deflector-Muffler, Long				



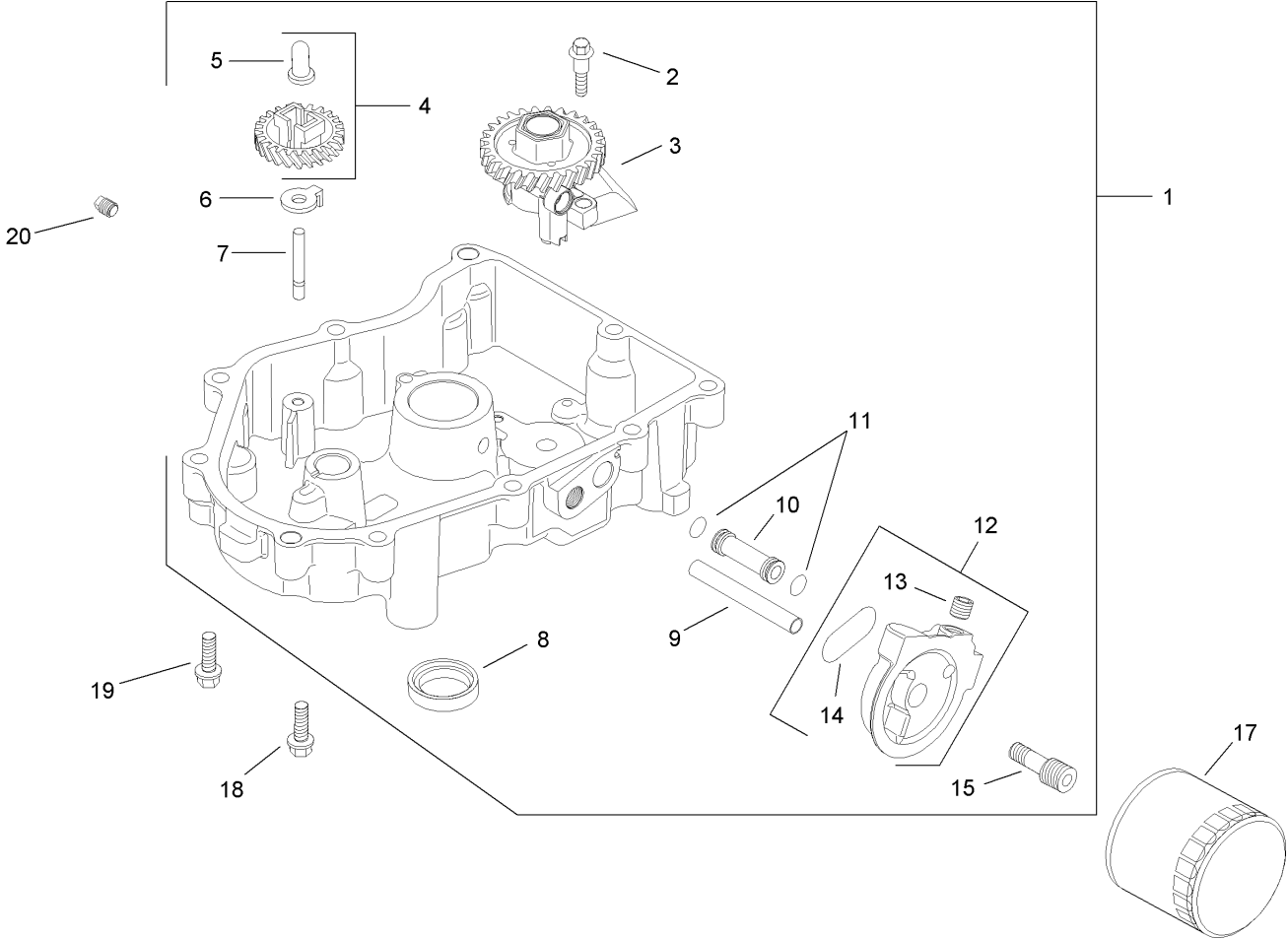
Crankshaft Assembly Kohler SV720-0017

Ref	Part No.	Qty.	Description
③1	32 014 04-S	1	Crankshaft ASM (Includes 2)
③2	52 139 09-S	1	Plug-Cup



Crankcase Assembly Kohler SV720-0017

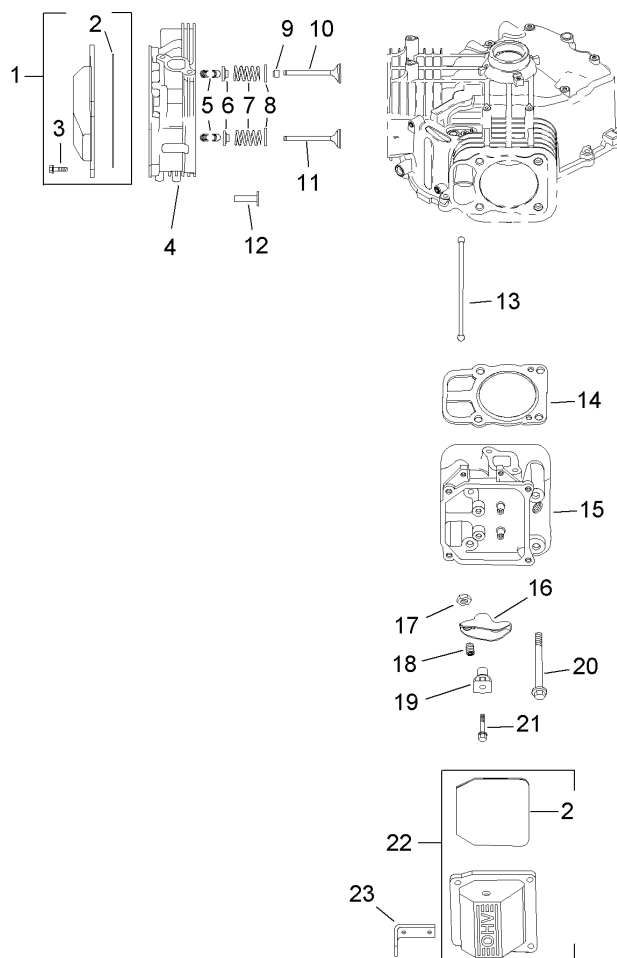
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	32 038 01-S	1	Dipstick Kit (Includes 2)	❶23	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❶2	12 153 03-S	1	O-Ring	❶23	12 422 09-S	1	Shim-Camshaft (Red .032)
❶3	M-545016-S	1	Screw-HHFTF (M5X0.8X16)	❶23	12 422 13-S	1	Shim-Camshaft (Black .04)
❶4	12 123 04-S	1	Oil Fill Tube ASM (Includes 5-6)	❶23	12 422 07-S	1	Shim-Camshaft (White .028)
❶5	12 153 02-S	1	O Ring-Upper Oil Fill Tube	❶23	12 422 08-S	1	Shim-Camshaft (Blue .03)
❶6	12 153 01-S	1	O-Ring-Lower Oil Fill Tube	❶23	12 422 11-S	1	Shim-Camshaft (Green .036)
❶7	24 126 19-S	1	Bracket-Oil Fill Tube	❶23	12 422 12-S	1	Shim-Camshaft (Gray .038)
❶8	24 032 01-S	1	Seal-Oil	❶24	32 012 01-S	1	Camshaft Kit
❷❶9		1	Crankcase (Use: Short Block # 32 522 03)	❶25	M-645016-S	1	Screw-HHFTF (M6X1.0X16)
❶10	25 237 14-S	1	Clamp-Hose	❶26	32 096 04-S	1	Breather Cover ASM
❶11	32 326 04-S	1	Hose-Breather	❶27	32 041 01-S	1	Gasket-Cover, Breather
❶12	M-547050-S	1	Nut-Hex, Lock (M5X0.8)	❶28	32 050 01-S	1	Filter-Breather
❶13	32 468 01-S	1	Washer-Sealing	❶29	28 032 09-S	1	Seal-Shaft, Cross Governor
❶14	32 081 02-S	1	Housing-Breather	❶30	24 018 09-S	1	Ring-Retainer
❶15	32 072 02-S	1	Stud-Breather Cover	❶31	M-931010-S	1	Washer-Flat (8 Mm)
❶16	24 018 04-S	1	Retainer-Breather Reed	❶32	24 468 15-S	1	Washer-Flat (1/4)
❶17	24 402 05-S	1	Reed-Breather	❶33	24 144 38-S	1	Shaft-Cross, Governor
❶18	24 380 16-S	6	Pin-Locating				
❶19	24 067 13-S	2	Rod-Connecting (Standard)				
❶20	32 874 06-S	2	Piston W/Ring Set (Standard) (Includes 21-22)				
❶21	24 018 01-S	4	Retainer-Piston, Pin				
❶22	24 108 11-S	2	Ring Set (STD And .08)				



Oil Pan and Lubrication Assembly

Kohler SV720-0017

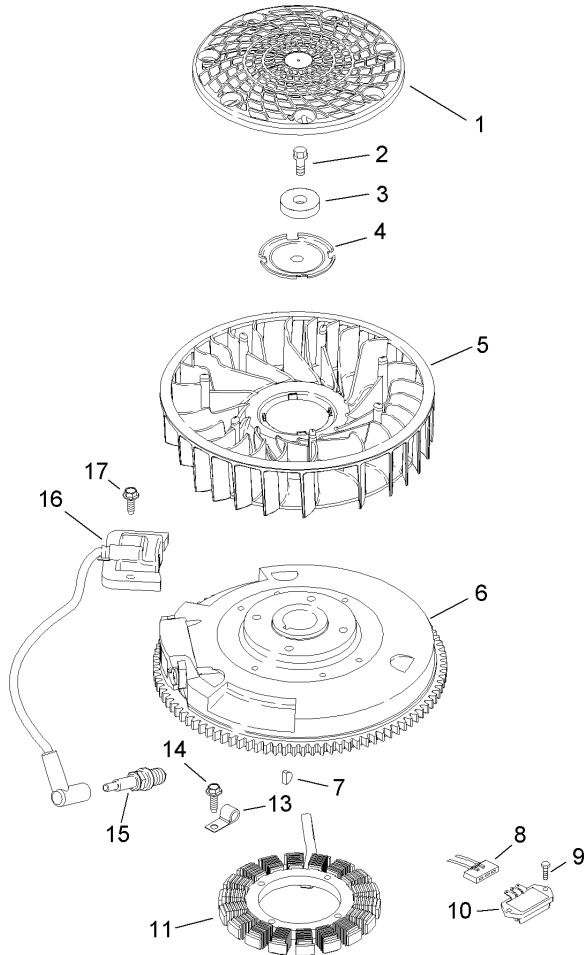
Ref	Part No.	Qty.	Description				
❶1	32 199 02-S	1	Oil Pan ASM (Includes 2-15)				
❷2	32 086 01-S	2	Screw-Hex Flange Thread Forming (Shoulder)				
❸3	32 393 08-S	1	Oil Pump ASM				
❹4	24 043 12-S	1	Governor Gear Kit W/Pin (Includes 5)				
❺5	12 380 01-S	1	Pin-Regulating, Governor				
❻6	24 448 02-S	1	Tab-Locking				
❼7	12 144 02-S	1	Shaft-Gear, Governor				
❽8	52 032 08-S	1	Seal-Oil (PTO End)				
❾9	32 123 01-S	1	Tube-Oil Feed (Filter To Oil Pan)				
❿10	32 123 03-S	1	Tube-Oil Feed (Oil Pan To Filter)				
⓫11	24 153 01-S	2	O-Ring				
⓬12	32 029 07-S	1	Adapter-Oil Filter (Includes 13-14)				
⓭13	25 139 60-S	1	Plug-Hex, Countersunk (1/8)				
⓮14	32 153 02-S	1	O-Ring-Oil Filter Adapter				
⓯15	32 136 03-S	1	Nipple-Oil Filter				
⓰17	98020	1	Filter-Oil				
❶18	24 086 17-S	1	Screw-HF (M8X1.25X45)				
❶19	24 086 16-S	9	Screw-HF (M8X1.25X45)				
❶20	25 139 57-S	1	Plug-Square Head Solid (3/8)				



Head, Valve and Breather Assembly Kohler SV720-0017

Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover ASM (Includes 2-3)
❶2	24 153 28-S	1	O-Ring
❶3	M-651030-S	8	Screw-Hex Flange (M6X1.0X30)
❶4	32 318 01-S	1	Head ASM (No.1 Cylinder)
❶5	12 755 03-S	8	Retainer Kit
❶6	12 173 01-S	4	Cap-Spring, Valve
❶7	24 089 02-S	4	Spring-Valve
❶8	235011-S	4	Retainer-Spring
❶9	66 032 05-S	2	Seal-Stem, Valve
❶10	24 017 01-S	2	Valve-Intake (Standard)
❶10	24 017 02-S	2	Valve-Intake (.25)
❶11	24 016 01-S	2	Valve-Exhaust (Standard)
❶11	24 016 02-S	2	Valve-Exhaust (.25)
❶12	32 019 01-S	4	Tappet
❶13	32 411 02-S	4	Rod-Push
❶14	24 841 03-S	2	Cylinder Head Gasket Kit
❶15	32 318 02-S	1	Head ASM (No.2 Cylinder)
❶16	32 186 02-S	4	Arm-Rocker
❶17	32 100 04-S	4	Nut-Hex (M10X0.75)
❶18	32 086 03-S	4	Screw-Set
❶19	32 599 01-S	4	Pivot-Rocker Arm
❶20	12 086 16-S	8	Screw-Hex Flange (M10X1.5X90)
❶21	32 086 04-S	4	Screw-Hex Flange (M6X1.0X45)

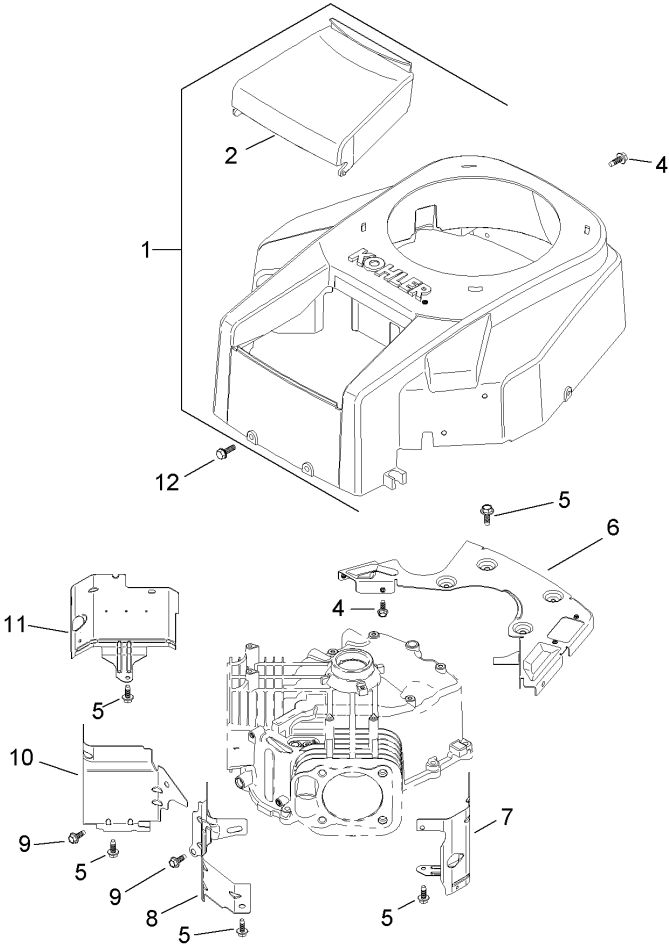
Ref	Part No.	Qty.	Description
❶22	32 096 06-S	1	Breather Valve Cover ASM (Includes 2)
❶23	24 445 01-S	1	Strap-Lifting
❶24	24 041 49-S	1	Gasket-Manifold, Exhaust
❶25	24 153 27-S	1	O-Ring, Intake Port



Ignition and Electrical Assembly

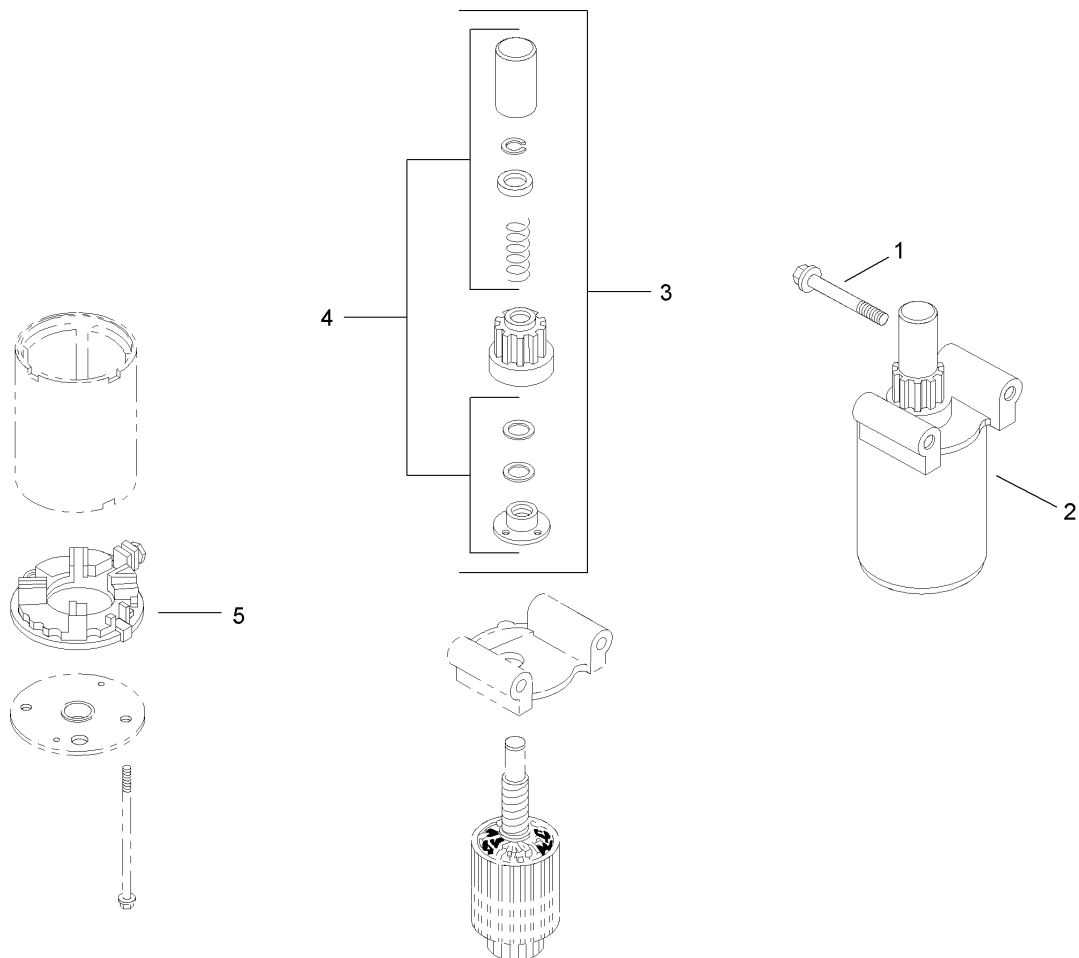
Kohler SV720-0017

Ref	Part No.	Qty.	Description				
❶1	32 162 03-S	1	Screen-Grass				
❷2	12 086 14-S	1	Screw-Hex, Flange (M10X1.5X45)				
❸3	12 468 03-S	1	Washer-Flat (3/8)				
❹4	20 146 02-S	1	Plate-Fan Mounting				
❺5	32 157 01-S	1	Fan				
❻6	32 025 08-S	1	Flywheel				
❼7	X-42-15-S	1	Key (3/16 X 5/8)				
❽8	236602-S	1	Connector (3 Contact)				
❾9	M-551016-S	2	Screw-Heavy Hex Flange (M5X0.8X16)				
❿10	41 403 09-S	1	Rectifier-Regulator				
❶11	32 085 01-S	1	15 Amp Stator Kit				
❶13	235173-S	1	Clip-Cable				
❶14	M-548025-S	2	Screw-HHFTF (M5X0.8X25)				
❶15	77-7330	1	Plug-Spark				
❶16	24 584 01-S	2	Module-Ignition				
❶17	M-545020-S	4	Screw-HHFTF (M5X0.8X20)				
❶❶18	32 176 04-S	1	Harness-Wiring				
❶❶19	25 454 03-S	2	Tie-Wire				



Blower Housing and Baffle Assembly
Kohler SV720-0017

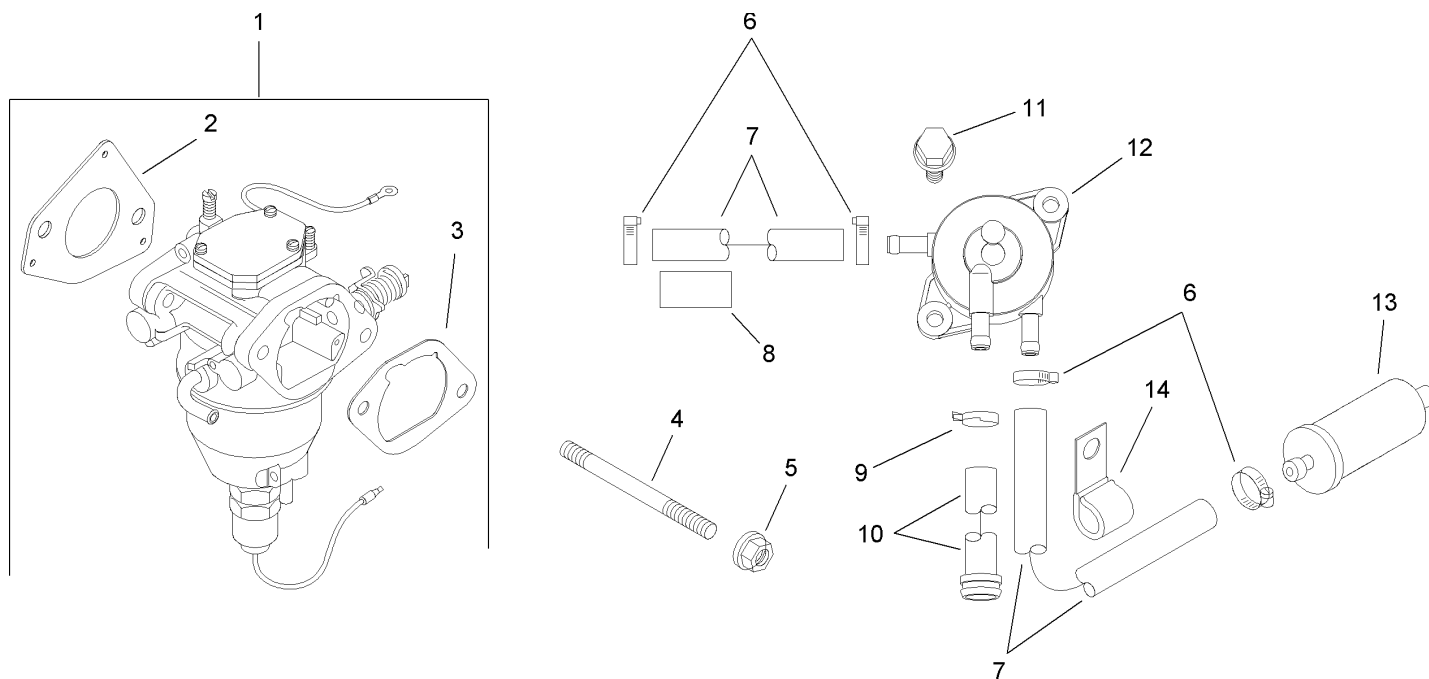
Ref	Part No.	Qty.	Description				
❶1	32 027 03-S	1	Housing-Blower (Includes 2 And 41 037 10-S)				
❷2	32 096 08-S	1	Cover-Cleaner, Air				
❹4	M-545016-S	6	Screw-HHFTF (M5X0.8X16)				
❺5	M-645016-S	8	Screw-HHFTF (M6X1.0X16)				
❻6	32 146 05-S	1	Plate-Backing W/Rectifier-Regulator Opening				
❼7	32 063 05-S	1	Baffle-Cylinder Barrel (No.2 Side)				
❸8	32 063 02-S	1	Baffle-Valley (No.2 Side)				
❹9	M-545010-S	2	Screw-HHFTF (M5X0.8X10)				
❷10	32 063 03-S	1	Baffle-Valley (No.1 Side)				
❸11	32 063 06-S	1	Baffle-Cylinder Barrel (No.1 Side)				
❷12	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)				
❶❷13	41 037 10-S	1	Nameplate-Service				



Starting System Assembly

Kohler SV720-0017

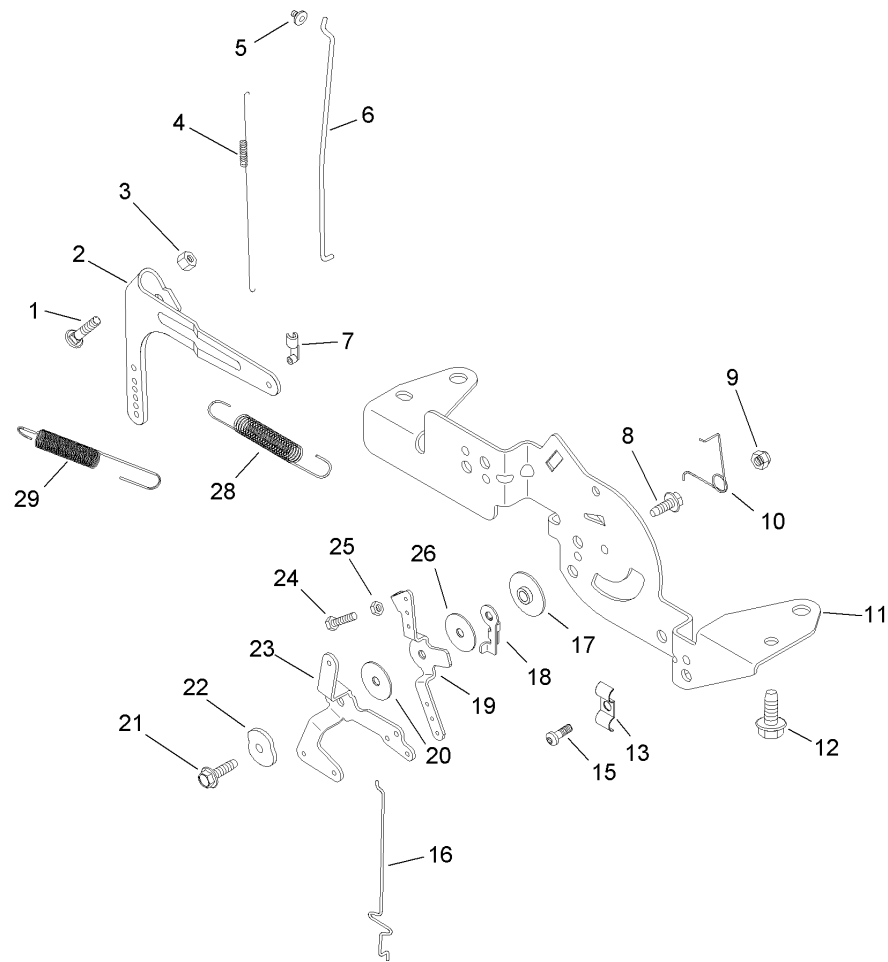
Ref	Part No.	Qty.	Description				
③1	M-839080-S	2	Screw-Hex, Flange (M8X1.25X70)				
③2	32 098 01-S	1	Starter ASM (Includes 3-5)				
③3	12 755 39-S	1	Drive Kit				
③4	12 755 38-S	1	Drive Parts Kit				
③5	12 243 04-S	1	Cap-End, Commutator				



Fuel System Assembly Kohler SV720-0017

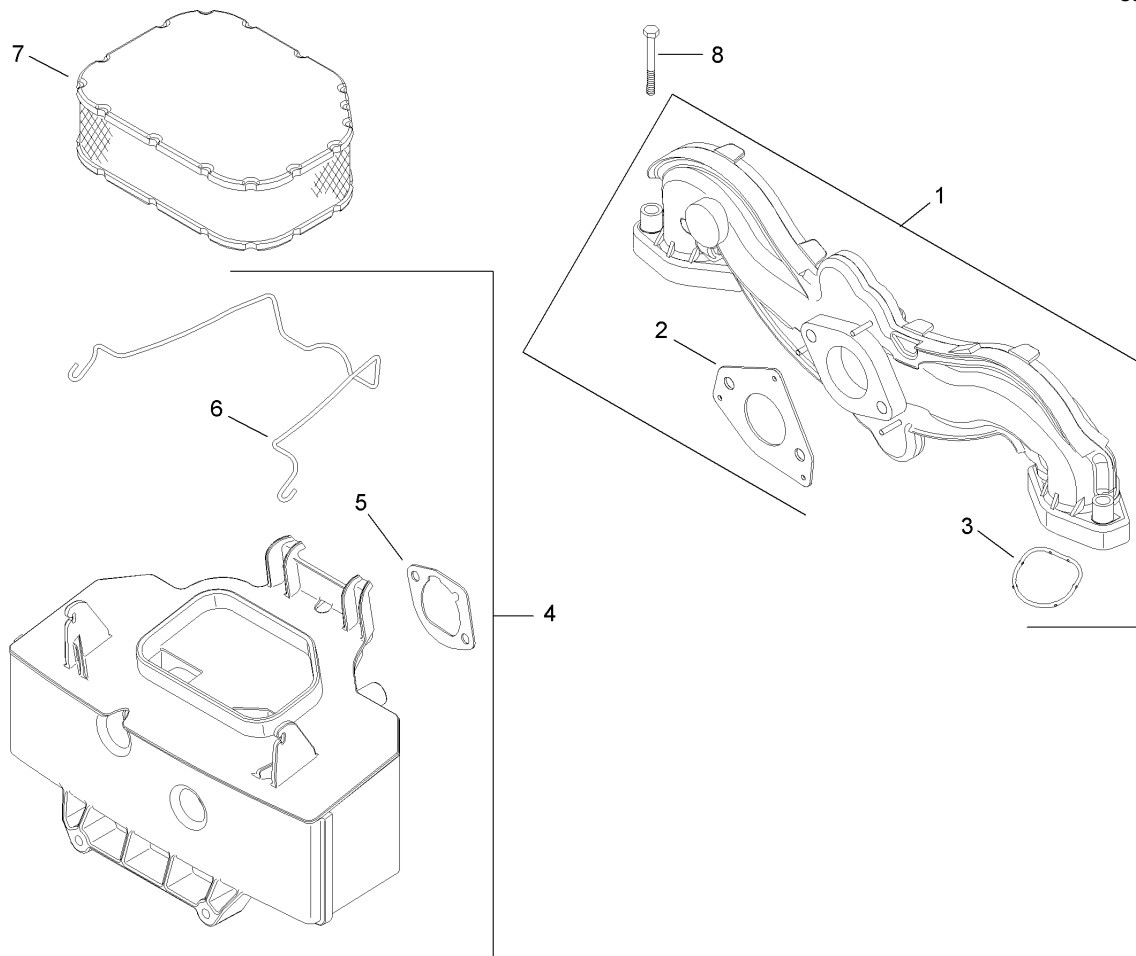
Ref	Part No.	Qty.	Description
❶❸1	32 853 03-S	1	Carburetor Kit W/Gaskets (Includes 2-3)
❸2	24 041 52-S	1	Gasket-Carburetor
❸3	24 041 14-S	1	Gasket-Base, Air Cleaner
❸4	M-629105-S	2	Stud-Carburetor
❸5	M-641060-S	2	Nut-Hex, Flange (M6X1.0)
❸6	25 237 14-S	4	Clamp-Hose
❸7	25 111 34-S	2	Line-Fuel (24 Inch, Cut to needed Length)
❸8	25 431 10-S	1	Sleeve-Anti-Abrasion
❸9	25 237 01-S	1	Clamp-Hose
❸10	32 326 02-S	1	Hose-Pump, Fuel
❸11	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)
❸12	24 393 16-S	1	Pump-Pulse, Fuel
❹13	98021	1	Filter-Fuel
❸14	47 154 01-S	1	Clip-Cable
❶❸15 ❸5	24 757 36-S	1	Service Choke Repair Kit
❶❸16 ❸5	24 757 38-S	1	Service Gasket Repair Kit
❶❸17 ❸5	24 757 44-S	1	Float Kit W/Gaskets
❶❸18 ❸5	24 757 45-S	1	Solenoid Valve Kit W/Gaskets
❶❸19 ❸5	24 757 46-S	1	Overhaul Kit W/Gaskets

Ref	Part No.	Qty.	Description
❶❸20 ❸6	24 757 18-S	1	Overhaul Kit W/Gaskets
❶❸21 ❸6	24 757 19-S	1	Choke Service Repair Kit
❶❸22 ❸6	24 757 20-S	1	Gasket Service Repair Kit
❶❸23 ❸6	24 757 22-S	1	Solenoid Valve Service Kit W/Gaskets



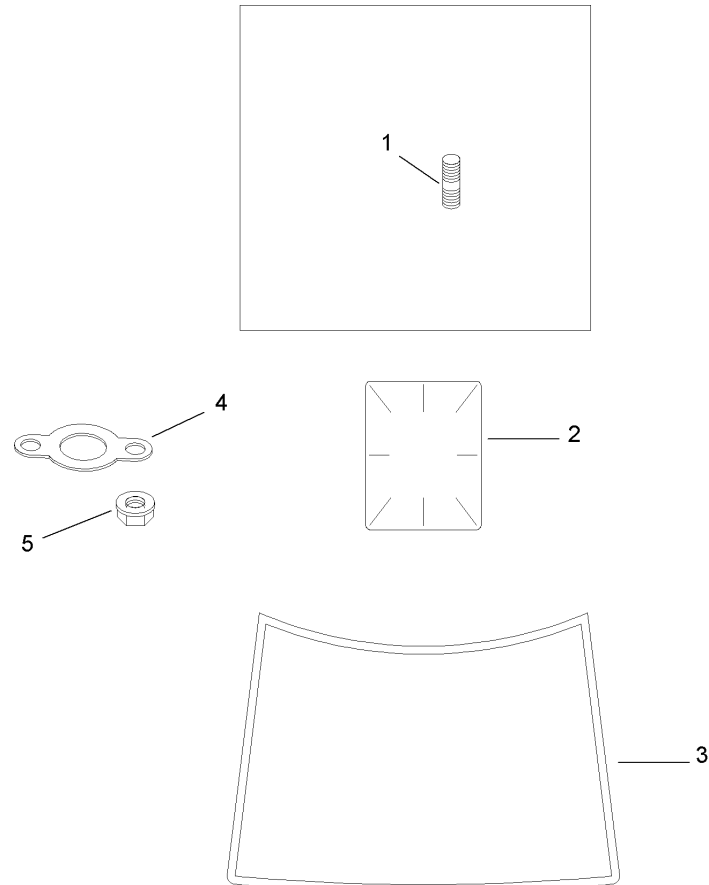
Engine Control Assembly
Kohler SV720-0017

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	24 211 03-S	1	Bolt-Square Neck, Round Head	❶25	M-446030-S	1	Nut-Hex (M4X0.7)
❶2	24 090 33-S	1	Lever-Governor	❶26	24 468 20-S	1	Washer-Flat
❶3	M-641060-S	1	Nut-Hex, Flange (M6X1.0)	❶28	24 089 55-S	1	Spring-Governor
❶4	24 089 01-S	1	Spring-Linkage	❶29	24 089 25-S	1	Spring-Governor
❶5	25 158 08-S	1	Bushing-Retaining, Linkage				
❶6	24 079 04-S	1	Linkage-Throttle				
❶7	25 158 11-S	1	Bushing-Linkage, Throttle				
❶8	M-545016-S	1	Screw-HHFTF (M5X0.8X16)				
❶9	M-547050-S	1	Nut-Hex, Lock (M5X0.8)				
❶10	24 089 03-S	1	Spring-Return, Choke				
❶11	24 126 161-S	1	Bracket-Control				
❶12	M-645016-S	4	Screw-HHFTF (M6X1.0X16)				
❶13	47 237 02-S	1	Clamp-Dual Conduit				
❶15	24 086 43-S	1	Screw-Thread Forming				
❶16	24 079 22-S	1	Linkage-Choke				
❶17	24 112 27-S	1	Spacer-Control				
❶18	24 090 47-S	1	Lever-Actuator, Throttle				
❶19	24 090 13-S	1	Lever-Control, Throttle				
❶20	24 468 01-S	1	Washer-Flat (5.5 Mm)				
❶21	M-545020-S	1	Screw-HHFTF (M5X0.8X20)				
❶22	41 468 03-S	1	Washer-Spring (1/4)				
❶23	24 090 05-S	1	Lever-Choke				
❶24	M-403025-S	1	Screw-Hex Head Cap (M4X0.7X25)				



Air Intake and Filtration Assembly Kohler SV720-0017

Ref	Part No.	Qty.	Description
③1	24 164 51-S	1	Manifold-Intake (Includes 2-3)
③2	24 041 52-S	1	Gasket-Carburetor
③3	24 153 27-S	2	O-Ring, Intake Port
③4	32 094 03-S	1	Base-Air Cleaner (Includes 5-6)
③5	24 041 14-S	1	Gasket-Base, Air Cleaner
③6	32 344 02-S	1	Latch-Element, Air Cleaner
④7	98019	1	Element-Air Cleaner
③8	M-651040-S	4	Screw-Hex Flange (M6X1.0X40)



Artwork is representative.
Actual labels may differ depending on model and specification number.

Exhaust Stud, Gasket and Decal Assembly Kohler SV720-0017

[illegible]

Attachments and Accessories

For 14AP80RP544 - GT2100 Garden Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
50 Inch Triple Bagger	190-192-190
46 Inch Front Blade	190-833-000
Spark Plug	77-7330
50 Inch Mulch Kit	77220
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
12 Inch Rear Wheel Weights	81115
Tire Chains (23 x 9.50-12)	82531
Filter-Air	98019
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (3 Blades, 50 Inch Decks)	98024

