Form Number 3355-552 Rev B

GT2200 Garden Tractor

Model No. 14AQ81RP544 - 1A136H30000 and up.

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Register your product at www.Toro.com

© The Toro Company - 2006
All Rights Reserved

Contents

Description	Page
Front and Rear Wheel Assembly	3
Deck Lift Arm Assembly	4
Steering Shaft and Front Axle Assembly	5
Frame and Battery Assembly	6
Fender Assembly	7
Brake and Traction Assembly	8
Fuel Tank and Hood Assembly	9
Transmission, Belt and Pulley Assembly	10
Transmission Assembly No. 112-0914	12
Transmission Assembly No. 112-0914 (Continued)	14
Deck Assembly	16
Spindle Assembly No. 112-0370	18
Electric Clutch Assembly	19
Muffler Assembly	20
Seat Assembly	21
Crankshaft Assembly Kohler SV730-0018	22
Crankcase Assembly Kohler SV730-0018	23
Oil Pan and Lubrication Assembly Kohler SV730-0018	24
Head, Valve and Breather Assembly Kohler SV730-0018	25
Ignition and Electrical Assembly Kohler SV730-0018	26
Blower Housing and Baffle Assembly Kohler SV730-0018	27
Starting System Assembly Kohler SV730-0018	28
Fuel System Assembly Kohler SV730-0018	29
Engine Control Assembly Kohler SV730-0018	30
Air Intake and Filtration Assembly Kohler SV730-0018	31
Exhaust Stud, Gasket and Decal Assembly Kohler SV730-0018	32
Attachments and Accessories List	33

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not illustrated

❷ Not serviced separately

❸ Obtain from your local Kohler dealer

❹ Obtain from your local Toro dealer

❺ For Service with Keihin Carburetors

❻ For Service of Nikki Carburetors

Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description
1	112-0876	2	Tire-Turf
2	112-0849	2	Rim ASM
3	112-0911	8	Nut-Lug
4	112-0847	2	Wheel ASM
5	112-0919	2	Rim ASM
6	112-0352	2	Cap-Hub
7	112-0877	2	Tire-Turf
8	112-0848	2	Wheel ASM
9	112-0503	1	Valve-Air, Tubeless
10	112819	1	Tube-Inner
11	7007	1	Tube-Inner

Deck Lift Arm Assembly

Ref	Part No.	Qty.	Description
1	112-0686	1	Lift Shaft ASM
2	112-0376	1	Pin-Bracket, Lift
3	112-0707	1	Bracket-Stabilizer
4	112-0668	1	Nut-Lock, Flange
5	112-0650	1	Nut-Lock, Flange
6	112-0476	1	Nut-Lock, Hex (Nylon)
7	112-0459	1	Pin-Cotter
8	112-0568	1	Pin-Cotter
9	112-0394	1	Pin-Hair
10	112-0586	1	Ring-E
11	112-0585	1	Grip-Handle
12	112-0477	1	Spring-Torsion
13	112-0674	1	Handle-Lift
14	112-0497	1	Rod-Front, Adjust
15	112-0502	1	Pulley-Roller
16	112-0569	1	Arm-Lift
17	112-0458	1	Nut-Hex
18	112-0443	1	Bolt-Shoulder
19	112-0442	1	Bolt-Shoulder
20	112-0347	1	Bearing-Flange
22	112-0374	1	Cable-Lift

Steering Shaft and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	112-0492	1	Screw-HH
2	112-0355	1	Link-Drag, RH
3	112-0346	1	Link-Drag, LH
4	112-0473	1	Screw-HH
5	112-0493	1	Nut-Jam
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0631	1	Screw-HH
14	112-0924	1	Washer-Flat
15	112-0925	1	Washer-Flat
16	112-0341	1	Cover-Wheel, Steering
17	112-0881	1	Spacer-Shoulder
18	112-5804	1	Shaft-Steering
19	112-0929	1	Bushing
20	112-0930	1	Bearing-Flange, Hex
21	112-0687	1	LH Axle ASM
22	112-0405	1	RH Axle ASM
23	112-0323	1	Cap
24	112-0519	1	Pin-Cotter

Ref	Part No.	Qty.	Description
25	112-0416	1	Axle-Pivot, Front
26	112-0396	1	Washer-Flat
27	112-0486	1	Bolt-Shoulder
28	112-0438	1	Wheel-Steering, Softgrip

Frame and Battery Assembly

Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-0705	1	Lower Frame ASM
3	112-0954	1	Bumper ASM
4	112-0651	1	Screw-HH, TAP
5	112-0472	1	Screw-HH, TAP
6	112-0395	1	Screw-HWH
7	112-0659	1	Screw-HWH
8	112-0376	1	Pin-Bracket, Lift
9	112-0668	1	Nut-Lock, Flange
10	112-0676	1	Screw-TAP
11	112-0394	1	Pin-Hair
12	112-0455	1	Switch-Interlock
13	112-0501	1	Spring-Compression
14	112-0703	1	Washer-Lock, External
16	112-0661	1	Spacer-Shoulder
17	112-0565	1	Bolt-Shoulder
18	112-0557	1	Screw-HH
19	112-0620	1	Bracket-Pivot, Support
20	112-0610	1	Bracket-Pivot, Support
21	112-0640	1	Bracket-Pivot, Bar
22	112-0728	1	Frame-Upper
23	112-0647	1	Bracket-Frame, Seat
24	112-0636	1	Nut-Lock, Flange
25	112-0524	1	Screw-HWHTF

Ref	Part No.	Qty.	Description
26	112-0309	1	Solenoid-12V
27	112-0703	1	Washer-Lock, External
28	112-0587	1	Screw-HH, TAP
29	112-0425	1	Battery-245 Cca (Dry Flat Top)
30	112-5805	1	Nut-Sems
31	112-0479	1	Bolt-CARR
32	112-0581	1	Rod-Holddown, Battery
33	112-5806	1	Tray-Battery
34	112-0710	1	Bracket-Axle
35	112-5807	1	Bumper-Cap
36	112-1284	1	Decal-Toro
37	112-3715	1	Decal-Bypass
38	112-3737	1	Bracket-Switch, Parking Brake
39	112-0441	1	Switch-Mount, Snap

Fender Assembly

Ref	Part No.	Qty.	Description
1	112-0549	1	Clip-Ratchet, Fastener
2	112-0426	1	Bolt-CARR
3	112-0524	1	Screw-HWHTF
4	112-0556	1	Screw-HWH
5	112-0582	1	Washer-Flat
6	112-0509	1	Screw-HH, TAP
7	112-0907	1	Screw-CARR
8	112-0546	1	Nut-Sems
9	112-0650	1	Nut-Lock, Flange
10	112-0540	1	Pad-Foot, RH
11	112-0545	1	Pad-Foot, LH
12	112-0869	1	Cover-Lever, Lift
13	112-0870	1	Cover (W/Cup Holder)
14	112-5808	1	Bracket-Seat
15	112-0871	1	Flare-Fender, RH
16	112-0872	1	Flare-Fender, LH
17	112-0517	1	Washer-Lock, External
18	112-0629	1	Bracket-Adjusting, Lift
19	112-5869	1	Fender And Decal ASM
19:2	112-3707	1	Decal-Slope
20	112-3701	1	Decal-Toro Hotline
40	112-5873	1	Reflector

Brake and Traction Assembly

Ref	Part No.	Qty.	Description
1	112-0648	1	Brake Control ASM
2	112-0850	1	Control ASM
3	112-0472	1	Screw-HH, TAP
4	112-0404	1	Screw-HWHTF
5	112-0366	1	Washer-Lock
6	112-3738	1	Pedal-Brake
7	112-0599	1	Pin
8	112-0668	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0459	1	Pin-Cotter
11	112-0568	1	Pin-Cotter
12	112-0851	1	Control Pedal ASM
13	112-0506	1	Spring
14	112-0510	1	Spring-Extension
15	112-0348	1	Spring-Extension
16	112-0530	1	Pad-Brake
17	112-5812	1	Bracket-Lockout
18	112-0563	1	Screw-TAP
19	112-0339	1	Washer-Flat
20	112-0579	1	Washer-Flat
21	112-0542	1	Bolt-Shoulder
22	112-0442	1	Bolt-Shoulder
23	112-0347	1	Bearing-Flange
24	112-0387	1	Bearing-Flange, Hex (Split)

Ref	Part No.	Qty.	Description
25	112-0662	1	Rod-Control, Cruise
26	112-0675	1	Rod-Brake, Lock Control
27	112-0696	1	Latch-Cruise
28	112-0681	1	Bracket-Support, Steering
29	112-0541	1	Washer-Flat
30	112-0543	1	Pad-Pedal

Fuel Tank and Hood Assembly

Ref	Part No.	Qty.	Description
1	112-0524	1	Screw-HWHTF
2	112-0587	1	Screw-HH, TAP
3	112-0472	1	Screw-HH, TAP
4	112-0509	1	Screw-HH, TAP
5	112-0550	1	Screw-TAP
6	112-0563	1	Screw-TAP
7	112-0478	1	Screw-PTH
8	112-0515	1	Nut-Hex
9	112-0526	1	Lever-Cruise
10	112-0580	1	Lever-Brake
11	112-0536	1	Dash-PTO, Electric
12	112-0474	1	Knob-Control
13	112-0485	1	Washer-Spring
14	112-0604	1	Rod-Lever, Bent
15	112-0583	1	Support-Dash, RH
16	112-0591	1	Support-Dash, LH
17	112-5809	1	Bracket-PTO
18	112-0444	1	Hood
19	112-0906	1	Screw-HWHTF
20	112-0381	1	Grill
21	112-0597	1	Bolt-Shoulder
22	112-0555	1	Bracket-Pivot
23	112-0727	1	Bracket-Pivot, Hood (RH)
24	112-0726	1	Bracket-Pivot, Hood (LH)

Ref	Part No.	Qty.	Description
25	112-3736	1	Bracket-Support, Hood
26	112-0678	1	Rod-Support
27	112-0321	1	Cap-Fuel
28	112-0414	1	Tank-Fuel, 3 Gallon
29	112-5814	1	Plenum-Hood
30	112-0447	1	Lens-RH
31	112-0446	1	Lens-LH
32	112-5810	1	Reflector-RH
33	112-5811	1	Reflector-LH
34	112-0408	1	Socket-Headlight
35	112-0402	1	Lamp-12V, Miniature
36	112-0411	1	Switch-Electric, PTO
37	112-0336	1	Meter-Indicator, Systems
38	112-0310	1	Cable Control ASM (W/Choke Knob)
39	112-0403	1	Cable-Throttle
40	112-0865	1	Module-Switch, Ignition
41	112-0312	1	Key-Ignition
42	112-0480	1	Harness-Headlight
43	112-5815	1	Harness-Wiring
44	112-1272	1	Decal-Throttle, Dash
45	112-1276	1	Decal-Hood, Left Side
46	112-1285	1	Decal-Hood, Toro
47	112-1277	1	Decal-Hood, Right Side

Transmission, Belt and Pulley Assembly

Transmission, Belt and Pulley Assembly

Ref	Part No.	Qty.	Description
1	112-0914	1	Transmission ASM
2	112-5822	1	Pulley-Engine
3	112-0714	1	Screw-Hex
4	112-0855	1	Screw-HH
5	112-0626	1	Screw-HWHTF
6	112-5823	1	Screw-HH
7	112-0524	1	Screw-HWHTF
8	112-0472	1	Screw-HH, TAP
9	112-0469	1	Screw-HH, TAP
10	112-0700	1	Screw-HH
11	112-0908	1	Ferrule
12	112-0511	1	Nut-Lock, Flange
13	112-0668	1	Nut-Lock, Flange
14	112-0668	1	Nut-Lock, Flange
15	112-0459	1	Pin-Cotter
16	112-0568	1	Pin-Cotter
17	112-0527	1	Tie-Cable
18	112-0602	1	Switch-Spring, Short
19	112-0866	1	Tie-Cable, Push Mount
20	112-0625	1	Plate-Insulator
21	112-0873	1	Spring-Extension
22	112-0350	1	Spring-Extension
23	112-0875	1	Spring-Extension
24	112-0415	1	Washer-Lock
25	112-5824	1	Washer-Flat
26	112-0544	1	Washer-Flat
27	112-0345	1	Spacer-Shoulder
28	112-0887	1	Rod-Brake
29	112-0888	1	Rod-Control
30	112-0889	1	Rod-Disengage
31	112-5825	1	Spacer
32	112-0317	1	Belt
33	112-0892	1	Pulley-Idler, V-Type
34	112-0313	1	Pulley-Idler, Flat
35	112-0525	1	Bracket-Idler, Center Double
36	112-0711	1	Bracket-Transmission
37	112-0899	1	Bracket-Control
38	112-0901	1	Bracket-Actuator
39	112-0738	1	Wheel Hub ASM
40	112-0534	1	Washer-Flat
41	112-0768	1	Screw-HH
42	112-0354	1	Pin-Cotter
43	112-0846	1	Harness ASM

Transmission Assembly No. 112-0914

Transmission Assembly No. 112-0914

Ref	Part No.	Qty.	Description
1	104-2101	1	Main Housing ASM
2	112-5887	1	Right Hand Housing ASM
3	112-5889	1	Center Section ASM
4	104-2104	1	Spacer
5	92-6543	1	Seal-Lip
6	94-1902	1	Ring-Wire, Retaining
7	94-1903	1	Ring-Retaining
8	94-1904	1	Bearing-Shaft, Ball
9	112-5888	1	Brake Bolt Kit
10	94-1907	1	Swashplate-Variable
11	94-6922	1	Bearing-Thrust
12	104-2105	1	Shaft-Input
13	94-1937	1	Washer-Block, Thrust
14	94-1936	1	Spring-Block
15	103-2666	1	Cylinder Block Kit
21	94-1913	1	Cylinder Block ASM
24	104-2107	1	Shaft-Output
25	94-6923	1	Bearing-Thrust
26	112-5890	1	Arm-Control
27	104-2109	1	Spacer
28	104-2110	1	Gear-Pinion, 16T
29	104-2111	2	Capscrew
30	94-1910	1	Guide-Slot
31	104-2112	1	Trunnion ASM
32	104-2113	1	Bushing-Trunnion
33	92-6544	1	Seal-Lip
34	112-5891	1	Arm-Return
38	112-5892	1	Bypass Plate Kit
39	94-1914	1	Actuator-Bypass
40	92-6545	1	Seal-Lip
41	104-2117	1	Arm-Bypass
42	936109	1	Ring-Retaining
43	94-1927	2	Pin
44	94-6926	3	Bolt
46	112-5893	1	Spring-Return, 5 Inch (Medium)
48	104-2119	1	Puck-Adjusting
50	104-2120	11	Screw
51	104-2121	1	Cover-Lower
52	104-2122	1	Gerotor ASM
53	104-2123	1	O-Ring
54	104-2124	1	Cover-Gerotor
55	112-5894	1	Filter Kit
56	112-5895	1	Manifold-Charge
57	104-2127	1	Retainer-Bearing, Motor
58	104-2128	4	Pin-Carrier
59	104-2129	4	Gear-Planet, 15T
60	104-2130	1	Gear-Spur, 67T
61	104-2131	1	Gear-Sun, 21T
62	104-2132	1	Plate-Thrust, Planet
63	104-2133	1	Gear-Ring, 51T
64	104-2134	1	Carrier-Planetary
65	104-2135	2	Gear-Miter

Ref	Part No.	Qty.	Description
66	104-2136	2	Gear-Miter
67	104-2137	1	Shaft
68	104-2138	1	Plate-Thrust
69	104-2139	2	Bearing-Flange
71	104-2141	3	Washer
73	104-2142	2	Nut-HJ
74	104-2143	2	Bearing-Ball
75	104-2144	2	Seal
76	112-5896	2	Shaft-Axle
77	5-4460	1	Washer-Pivot
❶79	104-2147	10	Sealant
80	104-2148	8	Screw-TTH
81	104-2149	1	Bearing-Needle
82	104-2150	2	Washer
83	104-2151	1	Ring-Retaining
84	104-2152	1	Seal-Lip
85	104-2153	1	Disk-Brake
86	94-1933	1	Washer
87	104-2154	1	Washer
88	104-2155	1	Screw
89	104-2156	1	Bearing
90	104-2157	1	Spacer-Locating
92	104-2158	1	Screw-Countersunk
95	104-2159	1	Nut-Hex, Lock
96	104-2160	1	Bearing-Sleeve

Transmission Assembly No. 112-0914 (Continued)

Transmission Assembly No. 112-0914 (Continued)

Ref	Part No.	Qty.	Description
102	112-5897	1	Bracket-Torque
103	112-5885	1	Pulley
104	112-5886	1	Fan-Blade, 10
106	112-5898	1	Spacer-Trunnion
107	112-5899	1	Washer-Slotted
109	112-5900	1	Bushing-Vent
110	112-5901	1	Fitting Kit
111	112-5902	1	Cap Vent ASM
113	112-5903	1	90 Degree Fitting And Hose ASM Kit
115	104-2168	1	Nut-Hex
116	104-2169	2	Ring-Retaining
117	104-2170	2	Pin
120	104-2171	2	Puck-Brake
121	112-5904	1	Bolt-Hex
122	112-5905	1	Brake Yoke ASM
124	112-5906	1	Arm-Brake
125	104-2176	2	Pin-Brake
128	93-3807	1	Nut-Castle
129	3272-7	1	Pin-Cotter
130	104-2180	1	Spacer
131	104-2181	1	Puck-Plate
132	112-5907	1	Bolt-Hex
136	112-5908	1	Spring-Bypass
137	112-5909	1	Pin-Spring
138	112-5910	1	Bolt-Self Tapping
139	112-5911	1	Washer
141	104-2184	1	Spring-Arm, Brake
142	112-5912	1	Nut-Hex Lock
143	112-5913	1	Bolt
144	104-2185	1	O-Ring
145	104-2186	1	Spring-Relief
146	25-2490	1	Ball
151	104-2188	1	Spring-Brake, Anti Drag
153	104-2189	1	Plug-Thread, Straight
154	112-5914	1	Ring-Retaining
155	112-5915	1	Fan And Pulley Kit
157	104-2191	2	O-Ring
168	112-5916	1	Bolt-Shoulder, Torx
❶203	112-5917	1	Seal And O-Ring Kit

Deck Assembly

Deck Assembly

Ref	Part No.	Qty.	Description
1	112-0378	1	Bracket-Retain, Hook
2	112-0370	1	Spindle ASM
3	112-0413	1	LH Hanger Bracket ASM
4	112-0702	1	Idler ASM
5	112-5859	1	Deck And Decal ASM
5:2	112-1268	1	Decal-Danger, Deck
5:3	112-1273	1	Decal-Belt Routing, Deck
5:4	112-1265	1	Decal-Danger
6	112-0854	1	Stop-Chute
7	112-0513	1	Screw-HH
8	112-0590	1	Screw-HH
9	112-0373	1	Screw-HH
10	112-0524	1	Screw-HWHTF
11	112-0472	1	Screw-HH, TAP
12	112-0395	1	Screw-HWH
13	112-0631	1	Screw-HH
14	112-0452	1	Bolt-CARR
15	112-0572	1	Washer-Flat
16	112-0668	1	Nut-Lock, Flange
17	112-0330	1	Nut-Flange, Hex
19	112-0385	1	Nut-Lock, Flange
22	112-0533	1	Chute ASM
23	112-0412	1	Pin-Cotter
25	112-0327	1	Gear-Adjustment, Deck
26	112-0505	1	Pulley-Deck
27	112-0406	1	Spring-Compression
28	112-0349	1	Spring
29	112-0677	1	Wheel-Deck
30	112-0337	1	Wheel
31	112-0366	1	Washer-Lock
32	112-0623	1	Retainer-Bolt
33	112-0564	1	Washer-Flat
34	112-0926	1	Fitting-Grease
35	112-0334	1	Bolt-Shoulder
36	112-5836	1	Bolt-Shoulder
37	112-0316	1	Blade-17.90 Inch
38	112-0436	1	Pin-Handle, Deck Release
39	112-0612	1	Skirt-RH
40	112-0332	1	Belt-V, Type B
41	112-0314	1	Pulley-Idler
42	112-5837	1	Skirt-Center
43	112-0614	1	Cover-Belt, LH
44	112-0618	1	Cover-Belt, RH
45	112-0437	1	Nut-Hex
46	112-0650	1	Nut-Lock, Flange
47	112-0691	1	Spacer
48	112-5839	1	Pin-Roller
49	112-5840	1	Roller
50	112-5841	1	Pin-Cotter

Spindle Assembly No. 112-0370

Ref	Part No.	Qty.	Description
1	112-5925	1	Washer-Flat
2	112-0600	1	Spacer
3	112-5926	1	Pulley
4	112-0884	1	Shaft-Spindle, Blade (Star)
5	112-0921	1	Washer-Flat
6	112-0721	1	Spacer
7	112-0926	1	Fitting-Grease
8	112-0377	1	Bearing-Ball
9	112-0389	1	Spacer
10	112-0330	1	Nut-Flange, Hex

Electric Clutch Assembly

Ref	Part No.	Qty.	Description
1	112-0571	1	Bracket-Clutch
2	112-0472	1	Screw-HH, TAP
3	112-5822	1	Pulley-Engine
4	112-0561	1	Screw-HH
5	112-0428	1	Washer-Lock
6	112-0424	1	Clutch-Electric, PTO
7	112-0420	1	Washer-Flat
8	112-0689	1	Bracket-Deck, Up Stop
9	112-0700	1	Screw-HH
10	112-0433	1	Spacer
11	112-0668	1	Nut-Lock, Flange

Muffler Assembly

Ref	Part No.	Qty.	Description
1	112-0626	1	Screw-HWHTF
2	112-0524	1	Screw-HWHTF
3	112-0573	1	Clamp-Hose
4	112-0487	1	Screw-TAP
5	112-0342	1	Muffler-Inlet, Dual
6	112-0527	1	Tie-Cable
7	112-0720	1	Hose-Fuel
8	112-0490	1	Nut-Lock, Flange
9	112-0572	1	Washer-Flat
10	112-0453	1	Deflector-Muffler
11	112-0467	1	Bracket-Muffler, LH
12	112-0466	1	Bracket-Muffler, RH
13	112-0716	1	Shield-Heat
14	112-0388	1	Drain-Oil
15	112-0553	1	Hose-Drain
16	112-0397	1	Cap-Drain, Oil
17	112-0457	1	Muffler Shield ASM
18	112-0391	1	Pipe-Exhaust, LH
19	112-0392	1	Pipe-Exhaust, RH
20	112-3741	1	Rivet-Pop
21	112-0587	1	Screw-HH, TAP
22	112-0730	1	Deflector-Muffler, Long

Seat Assembly

Ref	Part No.	Qty.	Description
1	112-0898	1	Lever-Adjust, Seat
2	112-0857	1	Screw-HH, TAP
3	112-0650	1	Nut-Lock, Flange
4	112-0657	1	Nut-Lock, Flange
5	112-0864	1	Grip-Adjuster, Seat
6	112-0645	1	Nut-Push
7	112-0868	1	Spacer-Adjust, Seat
8	112-0874	1	Spring-Compression
9	112-0616	1	Spring-Extension
10	112-0897	1	Bracket-Pivot, Seat
11	112-0372	1	Seat-High Back
12	112-0900	1	Selector-Adjust, Seat
13	112-0601	1	Washer-Flat
14	112-0878	1	Washer-Flat
15	112-0927	1	Bolt-Shoulder
16	112-0575	1	Bolt-Shoulder
17	112-0882	1	Bolt-Shoulder
18	112-0646	1	Bracket-Lift, LH
18	112-5849	1	Bracket-Lift, RH
19	112-5850	1	Stop-Adjust, Seat
20	112-0626	1	Screw-HWHTF
21	112-0635	1	Plate-Insulator
22	112-0529	1	Switch-Spring
23	112-0532	1	Switch-Spring, Inner

Ref	Part No.	Qty.	Description
24	112-0637	1	Plate-Boss, Insulator

Crankshaft Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 014 04-S	1	Crankshaft ASM (Includes 2)
❸2	52 139 09-S	1	Plug-Cup

Crankcase Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 038 01-S	1	Dipstick Kit (Includes 2)
❸2	12 153 03-S	1	O-Ring
❸3	M-545016-S	1	Screw-HHFTF (M5X0.8X16)
❸4	12 123 04-S	1	Oil Fill Tube ASM (Includes 5-6)
❸5	12 153 02-S	1	O Ring-Upper Oil Fill Tube
❸6	12 153 01-S	1	O-Ring-Lower Oil Fill Tube
❸7	24 126 19-S	1	Bracket-Oil Fill Tube
❸8	24 032 01-S	1	Seal-Oil
❷❸9		1	Crankcase (Use: Short Block # 32 522 03)
❸10	25 237 14-S	1	Clamp-Hose
❸11	32 326 04-S	1	Hose-Breather
❸12	M-547050-S	1	Nut-Hex, Lock (M5X0.8)
❸13	32 468 01-S	1	Washer-Sealing
❸14	32 081 02-S	1	Housing-Breather
❸15	32 072 02-S	1	Stud-Breather Cover
❸16	24 018 04-S	1	Retainer-Breather Reed
❸17	24 402 05-S	1	Reed-Breather
❸18	24 380 16-S	6	Pin-Locating
❸19	24 067 13-S	2	Rod-Connecting (Standard)
❸20	32 874 06-S	2	Piston W/Ring Set (Standard) (Includes 21-22)
❸21	24 018 01-S	4	Retainer-Piston, Pin
❸22	24 108 11-S	2	Ring Set (STD And .08)

Ref	Part No.	Qty.	Description
❸23	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❸23	12 422 09-S	1	Shim-Camshaft (Red .032)
❸23	12 422 13-S	1	Shim-Camshaft (Black .04)
❸23	12 422 07-S	1	Shim-Camshaft (White .028)
❸23	12 422 08-S	1	Shim-Camshaft (Blue .03)
❸23	12 422 11-S	1	Shim-Camshaft (Green .036)
❸23	12 422 12-S	1	Shim-Camshaft (Gray .038)
❸24	32 012 01-S	1	Camshaft Kit
❸25	M-645016-S	1	Screw-HHFTF (M6X1.0X16)
❸26	32 096 04-S	1	Breather Cover ASM
❸27	32 041 01-S	1	Gasket-Cover, Breather
❸28	32 050 01-S	1	Filter-Breather
❸29	28 032 09-S	1	Seal-Shaft, Cross Governor
❸30	24 018 09-S	1	Ring-Retainer
❸31	M-931010-S	1	Washer-Flat (8 Mm)
❸32	24 468 15-S	1	Washer-Flat (1/4)
❸33	24 144 38-S	1	Shaft-Cross, Governor

Oil Pan and Lubrication Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 199 02-S	1	Oil Pan ASM (Includes 2-15)
❸2	32 086 01-S	2	Screw-Hex Flange Thread Forming (Shoulder)
❸3	32 393 08-S	1	Oil Pump ASM
❸4	24 043 12-S	1	Governor Gear Kit W/Pin (Includes 5)
❸5	12 380 01-S	1	Pin-Regulating, Governor
❸6	24 448 02-S	1	Tab-Locking
❸7	12 144 02-S	1	Shaft-Gear, Governor
❸8	52 032 08-S	1	Seal-Oil (PTO End)
❸9	32 123 01-S	1	Tube-Oil Feed (Filter To Oil Pan)
❸10	32 123 03-S	1	Tube-Oil Feed (Oil Pan To Filter)
❸11	24 153 01-S	2	O-Ring
❸12	32 029 07-S	1	Adapter-Oil Filter (Includes 13-14)
❸13	25 139 60-S	1	Plug-Hex, Countersunk (1/8)
❸14	32 153 02-S	1	O-Ring-Oil Filter Adapter
❸15	32 136 03-S	1	Nipple-Oil Filter
❹17	98020	1	Filter-Oil
❸18	24 086 17-S	1	Screw-HF (M8X1.25X45)
❸19	24 086 16-S	9	Screw-HF (M8X1.25X45)
❸20	25 139 57-S	1	Plug-Square Head Solid (3/8)

Head, Valve and Breather Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	24 755 141-S	1	Plain Valve Cover ASM (Includes 2-3)
❸2	24 153 28-S	1	O-Ring
❸3	M-651030-S	8	Screw-Hex Flange (M6X1.0X30)
❸4	32 318 01-S	1	Head ASM (No.1 Cylinder)
❸5	12 755 03-S	8	Retainer Kit
❸6	12 173 01-S	4	Cap-Spring, Valve
❸7	24 089 02-S	4	Spring-Valve
❸8	235011-S	4	Retainer-Spring
❸9	66 032 05-S	2	Seal-Stem, Valve
❸10	24 017 01-S	2	Valve-Intake (Standard)
❸10	24 017 02-S	2	Valve-Intake (.25)
❸11	24 016 01-S	2	Valve-Exhaust (Standard)
❸11	24 016 02-S	2	Valve-Exhaust (.25)
❸12	32 019 01-S	4	Tappet
❸13	32 411 02-S	4	Rod-Push
❸14	24 841 03-S	2	Cylinder Head Gasket Kit
❸15	32 318 02-S	1	Head ASM (No.2 Cylinder)
❸16	32 186 02-S	4	Arm-Rocker
❸17	32 100 04-S	4	Nut-Hex (M10X0.75)
❸18	32 086 03-S	4	Screw-Set
❸19	32 599 01-S	4	Pivot-Rocker Arm
❸20	12 086 16-S	8	Screw-Hex Flange (M10X1.5X90)
❸21	32 086 04-S	4	Screw-Hex Flange (M6X1.0X45)

Ref	Part No.	Qty.	Description
❸22	32 096 06-S	1	Breather Valve Cover ASM (Includes 2)
❸23	24 445 01-S	1	Strap-Lifting
❶❸24	24 041 49-S	1	Gasket-Manifold, Exhaust
❶❸25	24 153 27-S	1	O-Ring, Intake Port

Ignition and Electrical Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 162 03-S	1	Screen-Grass
❸2	12 086 14-S	1	Screw-Hex, Flange (M10X1.5X45)
❸3	12 468 03-S	1	Washer-Flat (3/8)
❸4	20 146 02-S	1	Plate-Fan Mounting
❸5	32 157 01-S	1	Fan
❸6	32 025 08-S	1	Flywheel
❸7	X-42-15-S	1	Key (3/16 X 5/8)
❸8	236602-S	1	Connector (3 Contact)
❸9	M-551016-S	2	Screw-Heavy Hex Flange (M5X0.8X16)
❸10	41 403 09-S	1	Rectifier-Regulator
❸11	32 085 01-S	1	15 Amp Stator Kit
❸13	235173-S	1	Clip-Cable
❸14	M-548025-S	2	Screw-HHFTF (M5X0.8X25)
❹15	77-7330	1	Plug-Spark
❸16	24 584 01-S	2	Module-Ignition
❸17	M-545020-S	4	Screw-HHFTF (M5X0.8X20)
❶❸18	32 176 04-S	1	Harness-Wiring
❶❸19	25 454 03-S	2	Tie-Wire

Blower Housing and Baffle Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 027 03-S	1	Housing-Blower (Includes 2 And 41 037 10-S)
❸2	32 096 08-S	1	Cover-Cleaner, Air
❸4	M-545016-S	6	Screw-HHFTF (M5X0.8X16)
❸5	M-645016-S	8	Screw-HHFTF (M6X1.0X16)
❸6	32 146 05-S	1	Plate-Backing W/Rectifier-Regulator Opening
❸7	32 063 05-S	1	Baffle-Cylinder Barrel (No.2 Side)
❸8	32 063 02-S	1	Baffle-Valley (No.2 Side)
❸9	M-545010-S	2	Screw-HHFTF (M5X0.8X10)
❸10	32 063 03-S	1	Baffle-Valley (No.1 Side)
❸11	32 063 06-S	1	Baffle-Cylinder Barrel (No.1 Side)
❸12	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)
❶❸13	41 037 10-S	1	Nameplate-Service

Starting System Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	M-839080-S	2	Screw-Hex, Flange (M8X1.25X70)
❸2	32 098 01-S	1	Starter ASM (Includes 3-5)
❸3	12 755 39-S	1	Drive Kit
❸4	12 755 38-S	1	Drive Parts Kit
❸5	12 243 04-S	1	Cap-End, Commutator

Fuel System Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	32 853 04-S	1	Carburetor Kit W/Gaskets (Includes 2-3)
❸2	24 041 52-S	1	Gasket-Carburetor
❸3	24 041 14-S	1	Gasket-Base, Air Cleaner
❸4	M-629105-S	2	Stud-Carburetor
❸5	M-641060-S	2	Nut-Hex, Flange (M6X1.0)
❸6	25 237 14-S	4	Clamp-Hose
❸7	25 111 34-S	2	Line-Fuel (24 Inch, Cut to needed Length)
❸8	25 431 10-S	1	Sleeve-Anti-Abrasion
❸9	25 237 01-S	1	Clamp-Hose
❸10	32 326 02-S	1	Hose-Pump, Fuel
❸11	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)
❸12	24 393 16-S	1	Pump-Pulse, Fuel
❹13	98021	1	Filter-Fuel
❸14	47 154 01-S	1	Clip-Cable
❶❸15 ❺	24 757 36-S	1	Service Choke Repair Kit
❶❸16 ❺	24 757 38-S	1	Service Gasket Repair Kit
❶❸17 ❺	24 757 44-S	1	Float Kit W/Gaskets
❶❸18 ❺	24 757 45-S	1	Solenoid Valve Kit W/Gaskets
❶❸19 ❺	24 757 46-S	1	Overhaul Kit W/Gaskets

Ref	Part No.	Qty.	Description
❶❸20 ❻	24 757 18-S	1	Overhaul Kit W/Gaskets
❶❸21 ❻	24 757 19-S	1	Choke Service Repair Kit
❶❸22 ❻	24 757 20-S	1	Gasket Service Repair Kit
❶❸23 ❻	24 757 22-S	1	Solenoid Valve Service Kit W/Gaskets

Engine Control Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	24 211 03-S	1	Bolt-Square Neck, Round Head
❸2	24 090 33-S	1	Lever-Governor
❸3	M-641060-S	1	Nut-Hex, Flange (M6X1.0)
❸4	24 089 01-S	1	Spring-Linkage
❸5	25 158 08-S	1	Bushing-Retaining, Linkage
❸6	24 079 04-S	1	Linkage-Throttle
❸7	25 158 11-S	1	Bushing-Linkage, Throttle
❸8	M-545016-S	1	Screw-HHFTF (M5X0.8X16)
❸9	M-547050-S	1	Nut-Hex, Lock (M5X0.8)
❸10	24 089 03-S	1	Spring-Return, Choke
❸11	24 126 161-S	1	Bracket-Control
❸12	M-645016-S	4	Screw-HHFTF (M6X1.0X16)
❸13	47 237 02-S	1	Clamp-Dual Conduit
❸15	24 086 43-S	1	Screw-Thread Forming
❸16	24 079 22-S	1	Linkage-Choke
❸17	24 112 27-S	1	Spacer-Control
❸18	24 090 47-S	1	Lever-Actuator, Throttle
❸19	24 090 13-S	1	Lever-Control, Throttle
❸20	24 468 01-S	1	Washer-Flat (5.5 Mm)
❸21	M-545020-S	1	Screw-HHFTF (M5X0.8X20)
❸22	41 468 03-S	1	Washer-Spring (1/4)
❸23	24 090 05-S	1	Lever-Choke
❸24	M-403025-S	1	Screw-Hex Head Cap (M4X0.7X25)

Ref	Part No.	Qty.	Description
❸25	M-446030-S	1	Nut-Hex (M4X0.7)
❸26	24 468 20-S	1	Washer-Flat
❸28	24 089 55-S	1	Spring-Governor
❸29	24 089 25-S	1	Spring-Governor

Air Intake and Filtration Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	24 164 51-S	1	Manifold-Intake
❸2	24 041 52-S	1	Gasket-Carburetor
❸3	24 153 27-S	2	O-Ring, Intake Port
❸4	32 094 03-S	1	Base-Air Cleaner
❸5	24 041 14-S	1	Gasket-Base, Air Cleaner
❸6	32 344 02-S	1	Latch-Element, Air Cleaner
❹7	98019	1	Element-Air Cleaner
❸8	M-651040-S	4	Screw-Hex Flange (M6X1.0X40)

Artwork is representative.
Actual labels may differ depending on model and specification number.

Exhaust Stud, Gasket and Decal Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❸1	25 072 04-S	4	Stud (M8X1.25X33)
❸2	25 113 39-S	1	Decal-Clear Laminate
❸3	32 113 08-S	1	Decal-25 Hp
❸4	24 041 49-S	1	Gasket-Manifold, Exhaust
❸5	M-841080-S	4	Nut-Hex, Flange (M8X1.25)
❶❸6	32 522 03	1	Short Block
❶❸7	32 755 01-S	1	Overhaul Kit

Attachments and Accessories

For 14AQ81RP544 - GT2200 Garden Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
50 Inch Triple Bagger	190-192-190
46 Inch Front Blade	190-833-000
Spark Plug	77-7330
50 Inch Mulch Kit	77220
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
12 Inch Rear Wheel Weights	81115
Tire Chains (23 x 9.50-12)	82531
Filter-Air	98019
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (3 Blades, 50 Inch Decks)	98024

NOTES

NOTES

TORO®