



GT2200 Garden Tractor

Model No. 14AQ81RP544 - 1A136H30000 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Front and Rear Wheel Assembly	 3	Oil Pan and Lubrication Assembly Kohler SV730-0018	 24
Deck Lift Arm Assembly	 4	Head, Valve and Breather Assembly Kohler SV730-0018	 25
Steering Shaft and Front Axle Assembly	 5	Ignition and Electrical Assembly Kohler SV730-0018	 26
Frame and Battery Assembly	 6	Blower Housing and Baffle Assembly Kohler SV730-0018	 27
Fender Assembly	 7	Starting System Assembly Kohler SV730-0018	 28
Brake and Traction Assembly	 8	Fuel System Assembly Kohler SV730-0018	 29
Fuel Tank and Hood Assembly	 9	Engine Control Assembly Kohler SV730-0018	 30
Transmission, Belt and Pulley Assembly	 10	Air Intake and Filtration Assembly Kohler SV730-0018	 31
Transmission Assembly No. 112-0914	 12	Exhaust Stud, Gasket and Decal Assembly Kohler SV730-0018	 32
Transmission Assembly No. 112-0914 (Continued)	 14	Attachments and Accessories List	 33
Deck Assembly	 16		
Spindle Assembly No. 112-0370	 18		
Electric Clutch Assembly	 19		
Muffler Assembly	 20		
Seat Assembly	 21		
Crankshaft Assembly Kohler SV730-0018	 22		
Crankcase Assembly Kohler SV730-0018	 23		

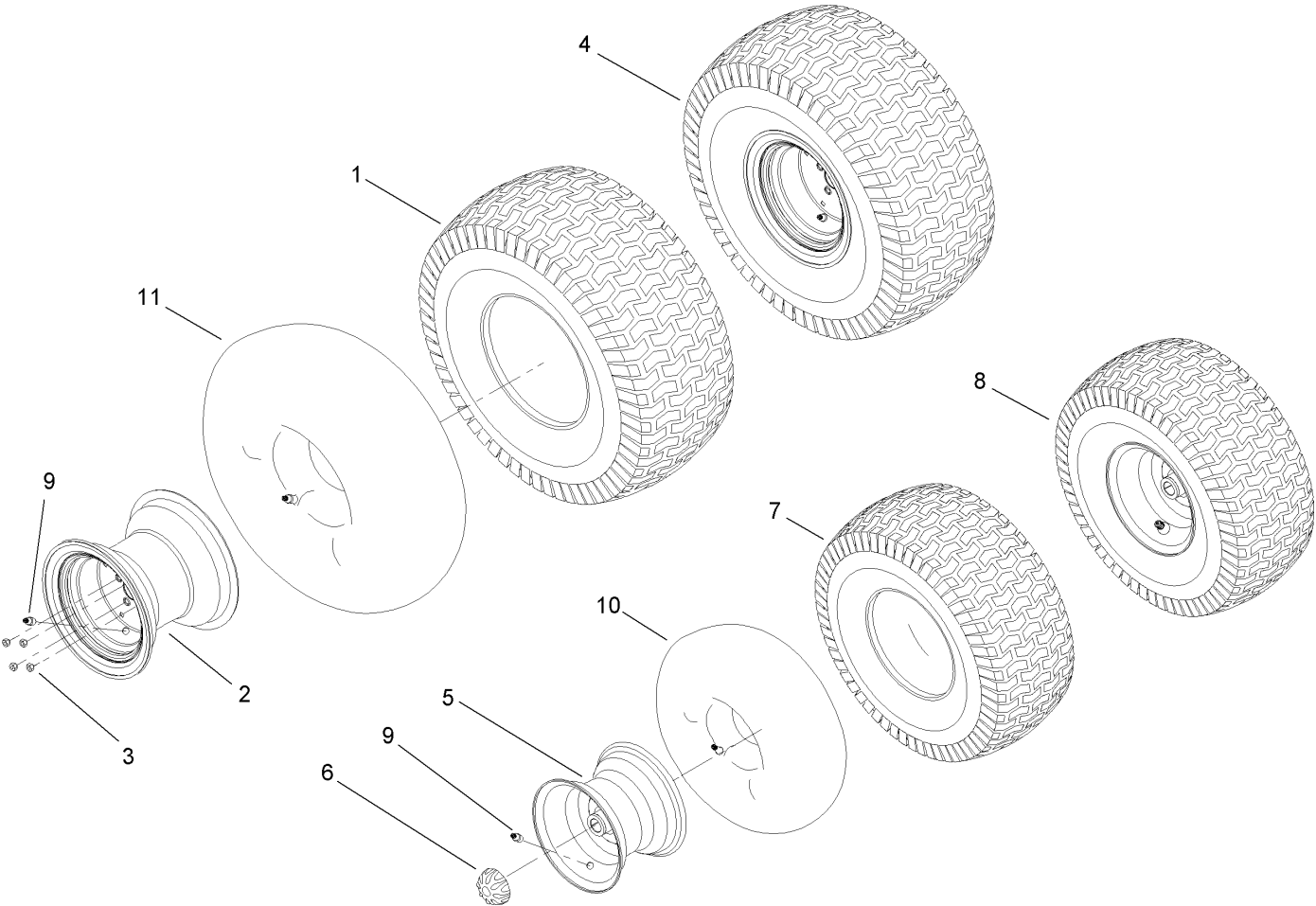
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

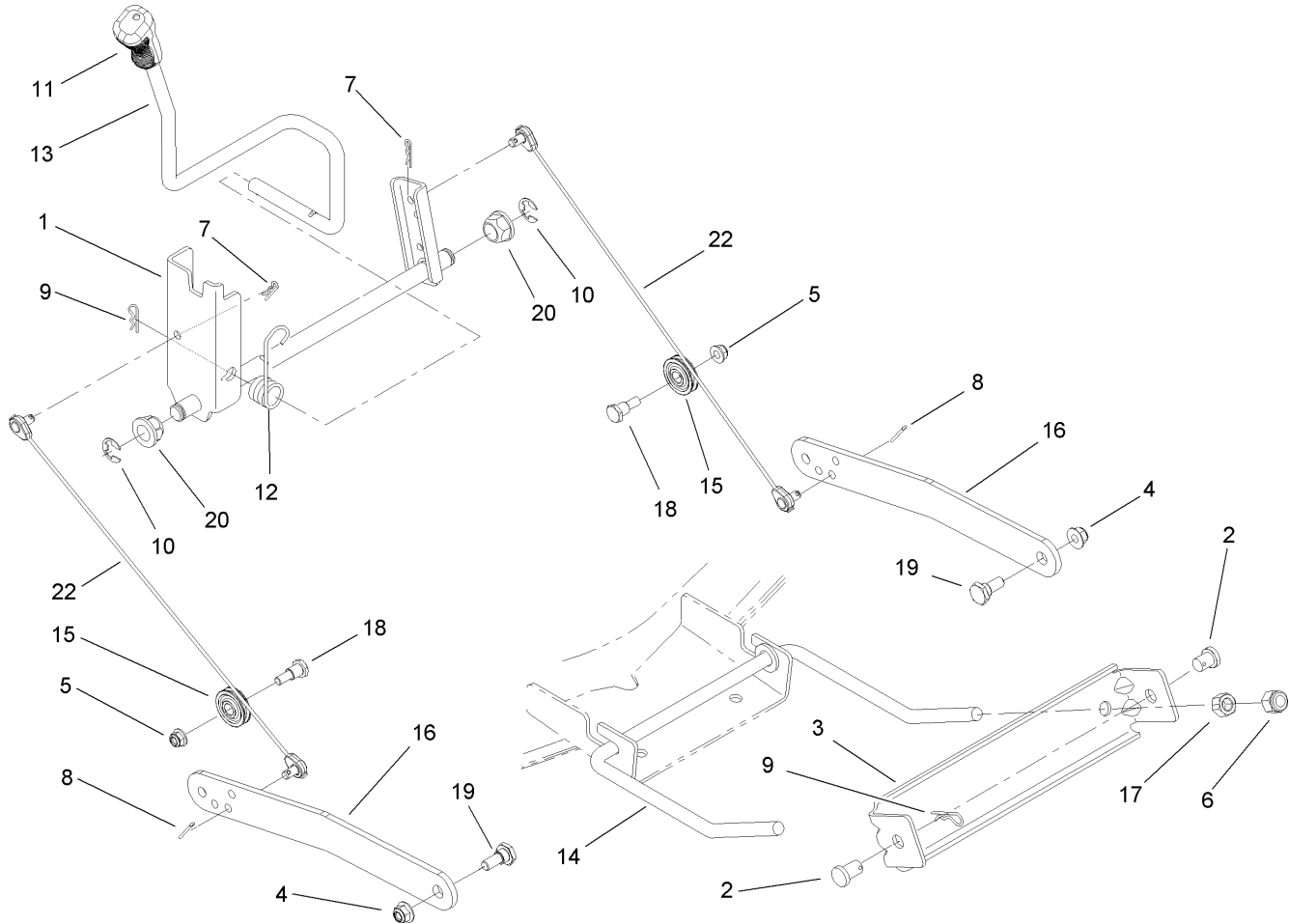
Footnotes

- | | |
|--|--------------------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |
| ❺ For Service with Keihin Carburetors | ❻ For Service of Nikki Carburetors |



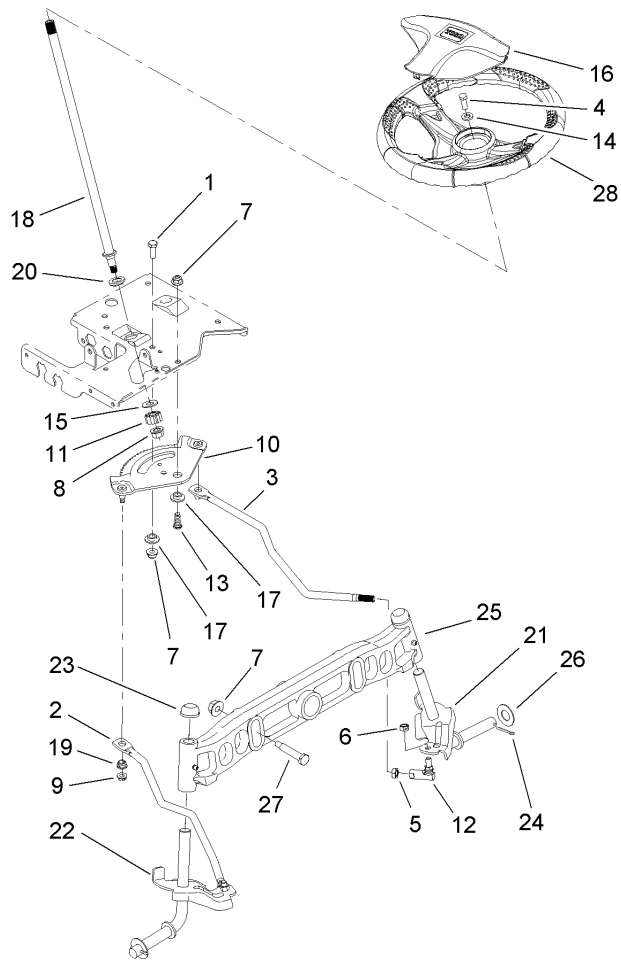
Front and Rear Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-0876	2	Tire-Turf				
2	112-0849	2	Rim ASM				
3	112-0911	8	Nut-Lug				
4	112-0847	2	Wheel ASM				
5	112-0919	2	Rim ASM				
6	112-0352	2	Cap-Hub				
7	112-0877	2	Tire-Turf				
8	112-0848	2	Wheel ASM				
9	112-0503	1	Valve-Air, Tubeless				
10	112819	1	Tube-Inner				
11	7007	1	Tube-Inner				



Deck Lift Arm Assembly

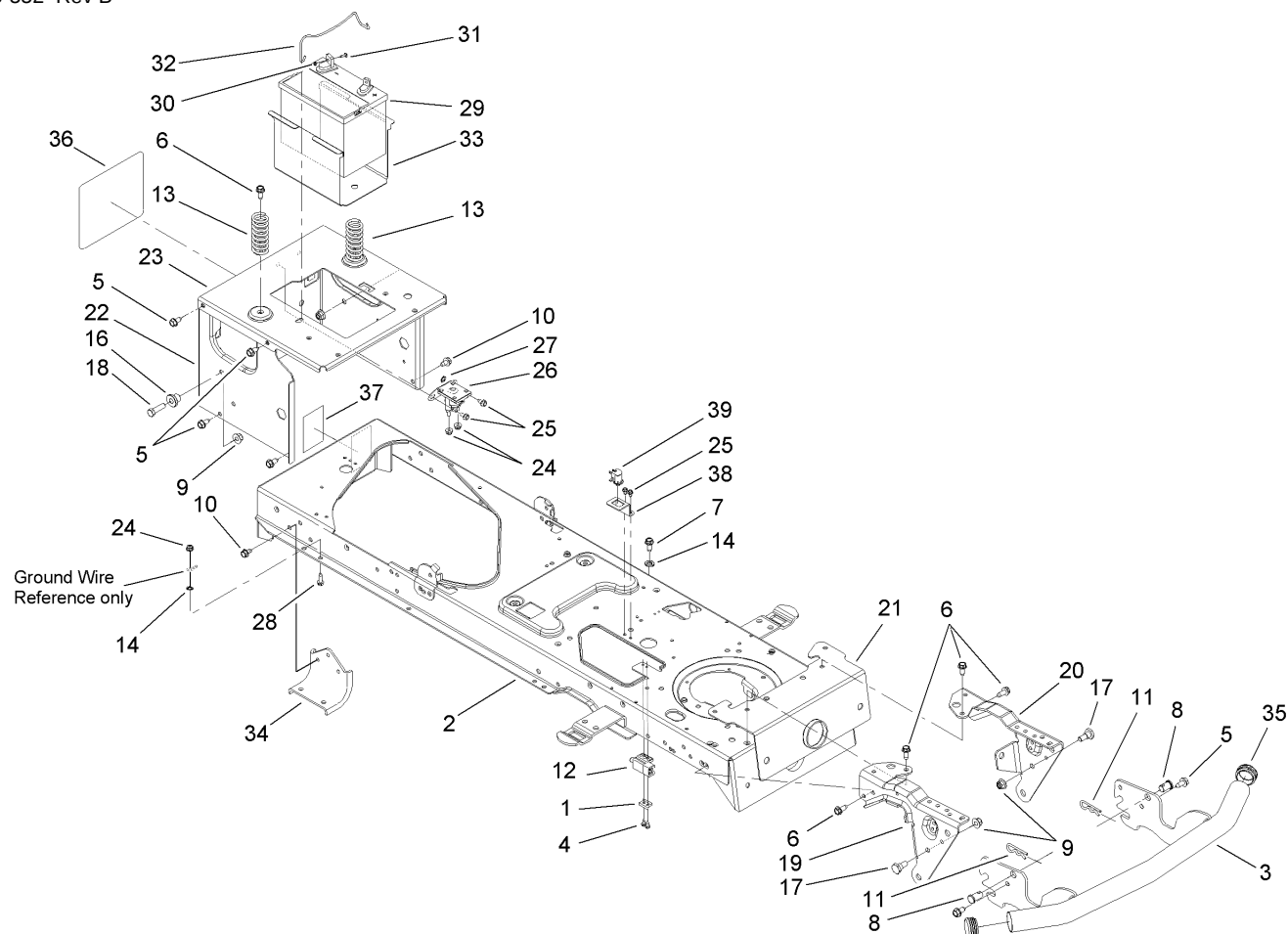
Ref	Part No.	Qty.	Description				
1	112-0686	1	Lift Shaft ASM				
2	112-0376	1	Pin-Bracket, Lift				
3	112-0707	1	Bracket-Stabilizer				
4	112-0668	1	Nut-Lock, Flange				
5	112-0650	1	Nut-Lock, Flange				
6	112-0476	1	Nut-Lock, Hex (Nylon)				
7	112-0459	1	Pin-Cotter				
8	112-0568	1	Pin-Cotter				
9	112-0394	1	Pin-Hair				
10	112-0586	1	Ring-E				
11	112-0585	1	Grip-Handle				
12	112-0477	1	Spring-Torsion				
13	112-0674	1	Handle-Lift				
14	112-0497	1	Rod-Front, Adjust				
15	112-0502	1	Pulley-Roller				
16	112-0569	1	Arm-Lift				
17	112-0458	1	Nut-Hex				
18	112-0443	1	Bolt-Shoulder				
19	112-0442	1	Bolt-Shoulder				
20	112-0347	1	Bearing-Flange				
22	112-0374	1	Cable-Lift				



Steering Shaft and Front Axle Assembly

Ref	Part No.	Qty.	Description
1	112-0492	1	Screw-HH
2	112-0355	1	Link-Drag, RH
3	112-0346	1	Link-Drag, LH
4	112-0473	1	Screw-HH
5	112-0493	1	Nut-Jam
6	112-0483	1	Nut-Hex, Lock
7	112-0668	1	Nut-Lock, Flange
8	112-0859	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0862	1	Gear-Steering
11	112-0863	1	Gear-Pinion, Steering
12	112-0917	1	Ball Joint ASM
13	112-0631	1	Screw-HH
14	112-0924	1	Washer-Flat
15	112-0925	1	Washer-Flat
16	112-0341	1	Cover-Wheel, Steering
17	112-0881	1	Spacer-Shoulder
18	112-5804	1	Shaft-Steering
19	112-0929	1	Bushing
20	112-0930	1	Bearing-Flange, Hex
21	112-0687	1	LH Axle ASM
22	112-0405	1	RH Axle ASM
23	112-0323	1	Cap
24	112-0519	1	Pin-Cotter

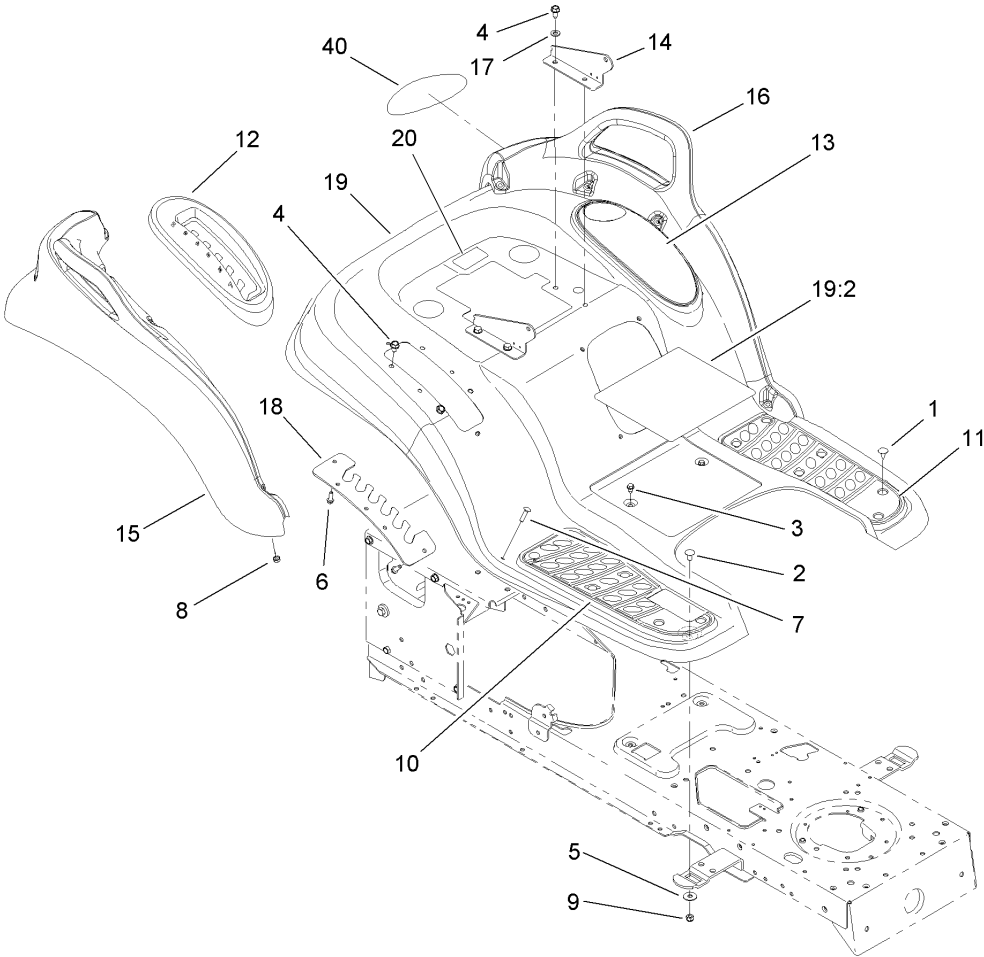
Ref	Part No.	Qty.	Description
25	112-0416	1	Axle-Pivot, Front
26	112-0396	1	Washer-Flat
27	112-0486	1	Bolt-Shoulder
28	112-0438	1	Wheel-Steering, Softgrip



Frame and Battery Assembly

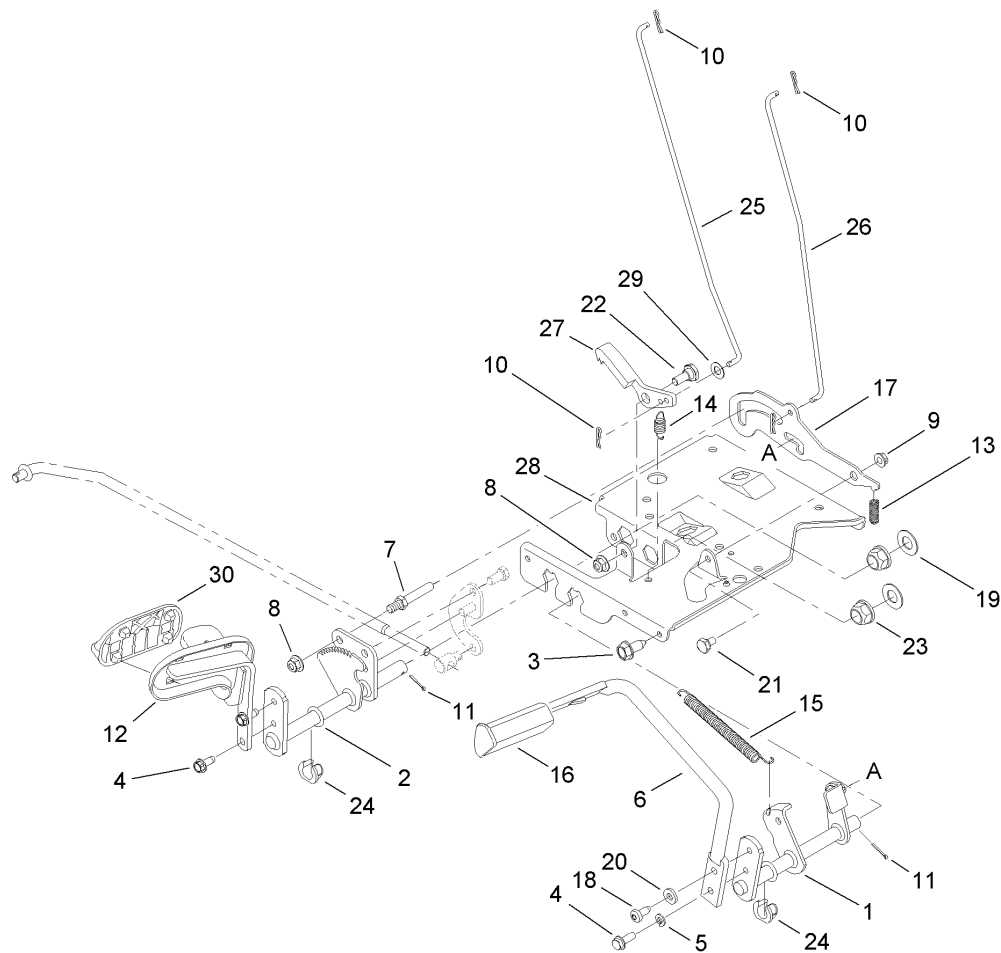
Ref	Part No.	Qty.	Description
1	112-0671	1	Plate-Switch
2	112-0705	1	Lower Frame ASM
3	112-0954	1	Bumper ASM
4	112-0651	1	Screw-HH, TAP
5	112-0472	1	Screw-HH, TAP
6	112-0395	1	Screw-HWH
7	112-0659	1	Screw-HWH
8	112-0376	1	Pin-Bracket, Lift
9	112-0668	1	Nut-Lock, Flange
10	112-0676	1	Screw-TAP
11	112-0394	1	Pin-Hair
12	112-0455	1	Switch-Interlock
13	112-0501	1	Spring-Compression
14	112-0703	1	Washer-Lock, External
16	112-0661	1	Spacer-Shoulder
17	112-0565	1	Bolt-Shoulder
18	112-0557	1	Screw-HH
19	112-0620	1	Bracket-Pivot, Support
20	112-0610	1	Bracket-Pivot, Support
21	112-0640	1	Bracket-Pivot, Bar
22	112-0728	1	Frame-Upper
23	112-0647	1	Bracket-Frame, Seat
24	112-0636	1	Nut-Lock, Flange
25	112-0524	1	Screw-HWHTF

Ref	Part No.	Qty.	Description
26	112-0309	1	Solenoid-12V
27	112-0703	1	Washer-Lock, External
28	112-0587	1	Screw-HH, TAP
29	112-0425	1	Battery-245 Cca (Dry Flat Top)
30	112-5805	1	Nut-Sems
31	112-0479	1	Bolt-CARR
32	112-0581	1	Rod-Holddown, Battery
33	112-5806	1	Tray-Battery
34	112-0710	1	Bracket-Axle
35	112-5807	1	Bumper-Cap
36	112-1284	1	Decal-Toro
37	112-3715	1	Decal-Bypass
38	112-3737	1	Bracket-Switch, Parking Brake
39	112-0441	1	Switch-Mount, Snap



Fender Assembly

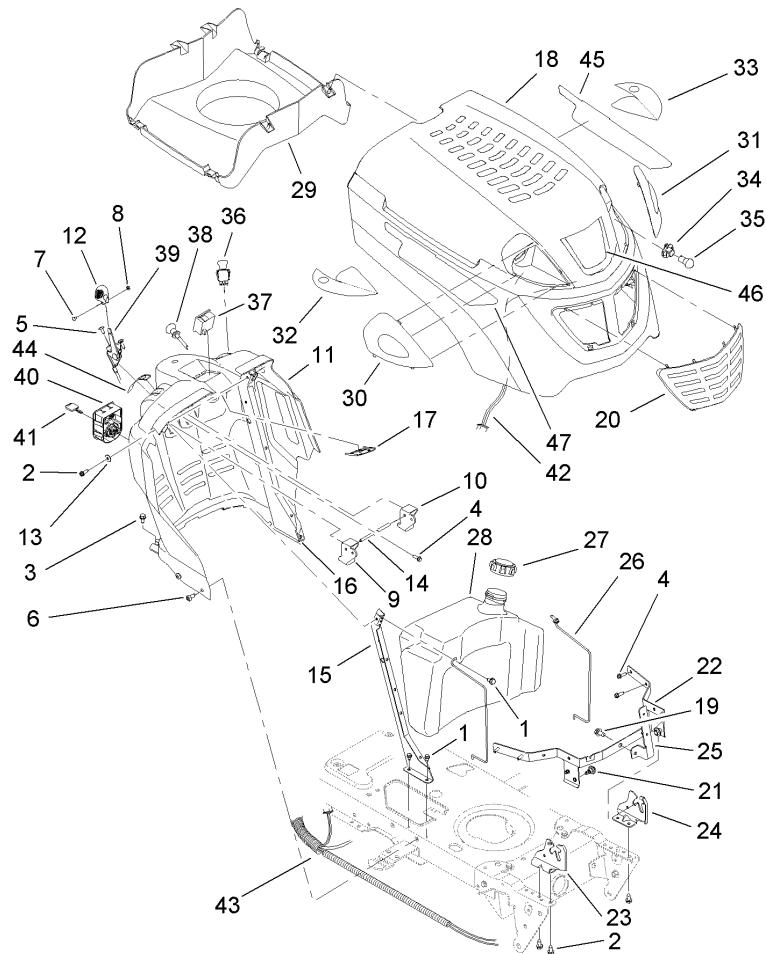
Ref	Part No.	Qty.	Description				
1	112-0549	1	Clip-Ratchet, Fastener				
2	112-0426	1	Bolt-CARR				
3	112-0524	1	Screw-HWHTF				
4	112-0556	1	Screw-HWH				
5	112-0582	1	Washer-Flat				
6	112-0509	1	Screw-HH, TAP				
7	112-0907	1	Screw-CARR				
8	112-0546	1	Nut-Sems				
9	112-0650	1	Nut-Lock, Flange				
10	112-0540	1	Pad-Foot, RH				
11	112-0545	1	Pad-Foot, LH				
12	112-0869	1	Cover-Lever, Lift				
13	112-0870	1	Cover (W/Cup Holder)				
14	112-5808	1	Bracket-Seat				
15	112-0871	1	Flare-Fender, RH				
16	112-0872	1	Flare-Fender, LH				
17	112-0517	1	Washer-Lock, External				
18	112-0629	1	Bracket-Adjusting, Lift				
19	112-5869	1	Fender And Decal ASM				
19:2	112-3707	1	Decal-Slope				
20	112-3701	1	Decal-Toro Hotline				
40	112-5873	1	Reflector				



Brake and Traction Assembly

Ref	Part No.	Qty.	Description
1	112-0648	1	Brake Control ASM
2	112-0850	1	Control ASM
3	112-0472	1	Screw-HH, TAP
4	112-0404	1	Screw-HWHTF
5	112-0366	1	Washer-Lock
6	112-3738	1	Pedal-Brake
7	112-0599	1	Pin
8	112-0668	1	Nut-Lock, Flange
9	112-0511	1	Nut-Lock, Flange
10	112-0459	1	Pin-Cotter
11	112-0568	1	Pin-Cotter
12	112-0851	1	Control Pedal ASM
13	112-0506	1	Spring
14	112-0510	1	Spring-Extension
15	112-0348	1	Spring-Extension
16	112-0530	1	Pad-Brake
17	112-5812	1	Bracket-Lockout
18	112-0563	1	Screw-TAP
19	112-0339	1	Washer-Flat
20	112-0579	1	Washer-Flat
21	112-0542	1	Bolt-Shoulder
22	112-0442	1	Bolt-Shoulder
23	112-0347	1	Bearing-Flange
24	112-0387	1	Bearing-Flange, Hex (Split)

Ref	Part No.	Qty.	Description
25	112-0662	1	Rod-Control, Cruise
26	112-0675	1	Rod-Brake, Lock Control
27	112-0696	1	Latch-Cruise
28	112-0681	1	Bracket-Support, Steering
29	112-0541	1	Washer-Flat
30	112-0543	1	Pad-Pedal



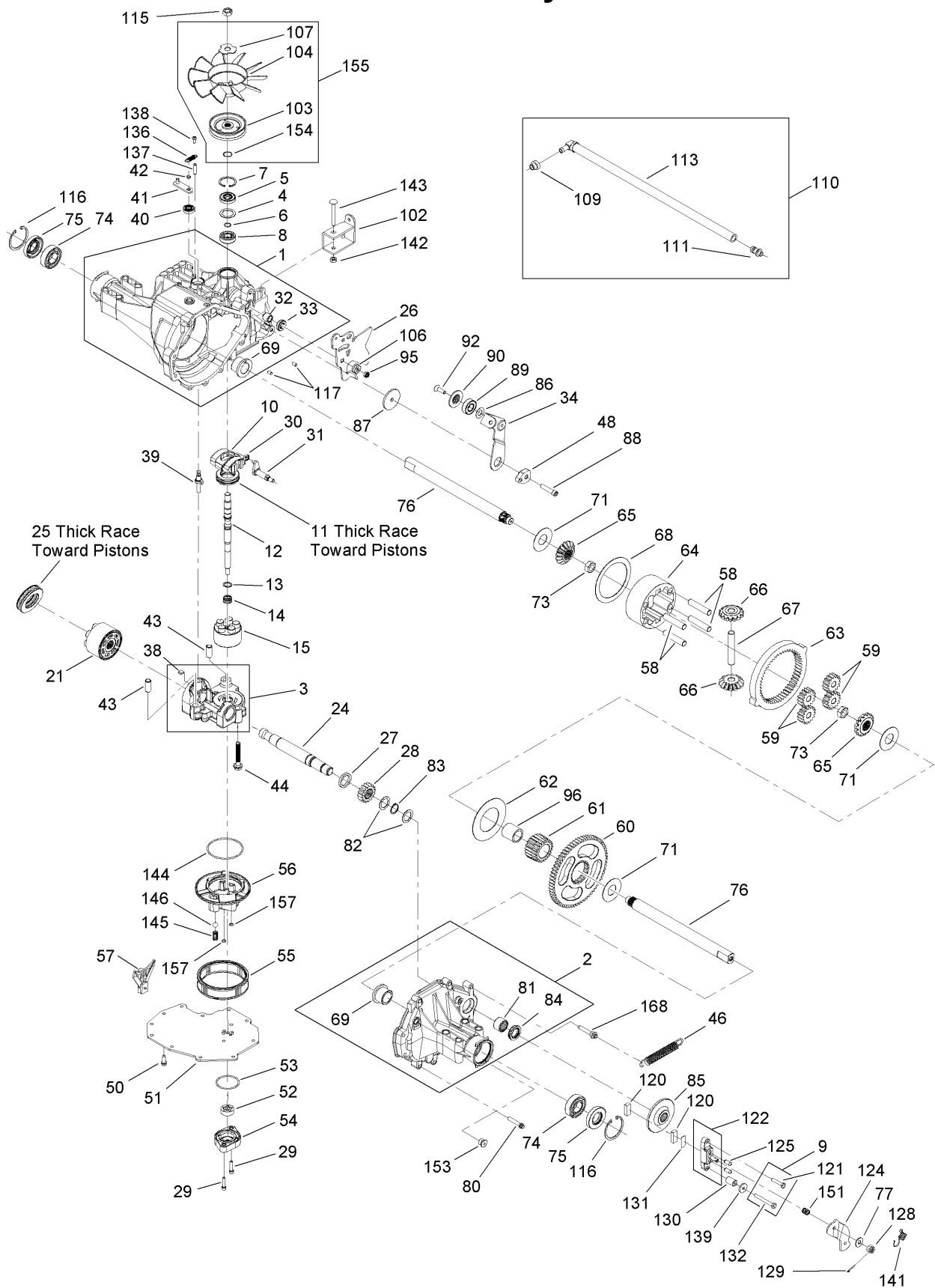
Fuel Tank and Hood Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	112-0524	1	Screw-HWHTF	25	112-3736	1	Bracket-Support, Hood
2	112-0587	1	Screw-HH, TAP	26	112-0678	1	Rod-Support
3	112-0472	1	Screw-HH, TAP	27	112-0321	1	Cap-Fuel
4	112-0509	1	Screw-HH, TAP	28	112-0414	1	Tank-Fuel, 3 Gallon
5	112-0550	1	Screw-TAP	29	112-5814	1	Plenum-Hood
6	112-0563	1	Screw-TAP	30	112-0447	1	Lens-RH
7	112-0478	1	Screw-PTH	31	112-0446	1	Lens-LH
8	112-0515	1	Nut-Hex	32	112-5810	1	Reflector-RH
9	112-0526	1	Lever-Cruise	33	112-5811	1	Reflector-LH
10	112-0580	1	Lever-Brake	34	112-0408	1	Socket-Headlight
11	112-0536	1	Dash-PTO, Electric	35	112-0402	1	Lamp-12V, Miniature
12	112-0474	1	Knob-Control	36	112-0411	1	Switch-Electric, PTO
13	112-0485	1	Washer-Spring	37	112-0336	1	Meter-Indicator, Systems
14	112-0604	1	Rod-Lever, Bent	38	112-0310	1	Cable Control ASM (W/Choke Knob)
15	112-0583	1	Support-Dash, RH	39	112-0403	1	Cable-Throttle
16	112-0591	1	Support-Dash, LH	40	112-0865	1	Module-Switch, Ignition
17	112-5809	1	Bracket-PTO	41	112-0312	1	Key-Ignition
18	112-0444	1	Hood	42	112-0480	1	Harness-Headlight
19	112-0906	1	Screw-HWHTF	43	112-5815	1	Harness-Wiring
20	112-0381	1	Grill	44	112-1272	1	Decal-Throttle, Dash
21	112-0597	1	Bolt-Shoulder	45	112-1276	1	Decal-Hood, Left Side
22	112-0555	1	Bracket-Pivot	46	112-1285	1	Decal-Hood, Toro
23	112-0727	1	Bracket-Pivot, Hood (RH)	47	112-1277	1	Decal-Hood, Right Side
24	112-0726	1	Bracket-Pivot, Hood (LH)				

Transmission, Belt and Pulley Assembly

Ref	Part No.	Qty.	Description				
1	112-0914	1	Transmission ASM				
2	112-5822	1	Pulley-Engine				
3	112-0714	1	Screw-Hex				
4	112-0855	1	Screw-HH				
5	112-0626	1	Screw-HWHTF				
6	112-5823	1	Screw-HH				
7	112-0524	1	Screw-HWHTF				
8	112-0472	1	Screw-HH, TAP				
9	112-0469	1	Screw-HH, TAP				
10	112-0700	1	Screw-HH				
11	112-0908	1	Ferrule				
12	112-0511	1	Nut-Lock, Flange				
13	112-0668	1	Nut-Lock, Flange				
14	112-0668	1	Nut-Lock, Flange				
15	112-0459	1	Pin-Cotter				
16	112-0568	1	Pin-Cotter				
17	112-0527	1	Tie-Cable				
18	112-0602	1	Switch-Spring, Short				
19	112-0866	1	Tie-Cable, Push Mount				
20	112-0625	1	Plate-Insulator				
21	112-0873	1	Spring-Extension				
22	112-0350	1	Spring-Extension				
23	112-0875	1	Spring-Extension				
24	112-0415	1	Washer-Lock				
25	112-5824	1	Washer-Flat				
26	112-0544	1	Washer-Flat				
27	112-0345	1	Spacer-Shoulder				
28	112-0887	1	Rod-Brake				
29	112-0888	1	Rod-Control				
30	112-0889	1	Rod-Disengage				
31	112-5825	1	Spacer				
32	112-0317	1	Belt				
33	112-0892	1	Pulley-Idler, V-Type				
34	112-0313	1	Pulley-Idler, Flat				
35	112-0525	1	Bracket-Idler, Center Double				
36	112-0711	1	Bracket-Transmission				
37	112-0899	1	Bracket-Control				
38	112-0901	1	Bracket-Actuator				
39	112-0738	1	Wheel Hub ASM				
40	112-0534	1	Washer-Flat				
41	112-0768	1	Screw-HH				
42	112-0354	1	Pin-Cotter				
43	112-0846	1	Harness ASM				

Transmission Assembly No. 112-0914

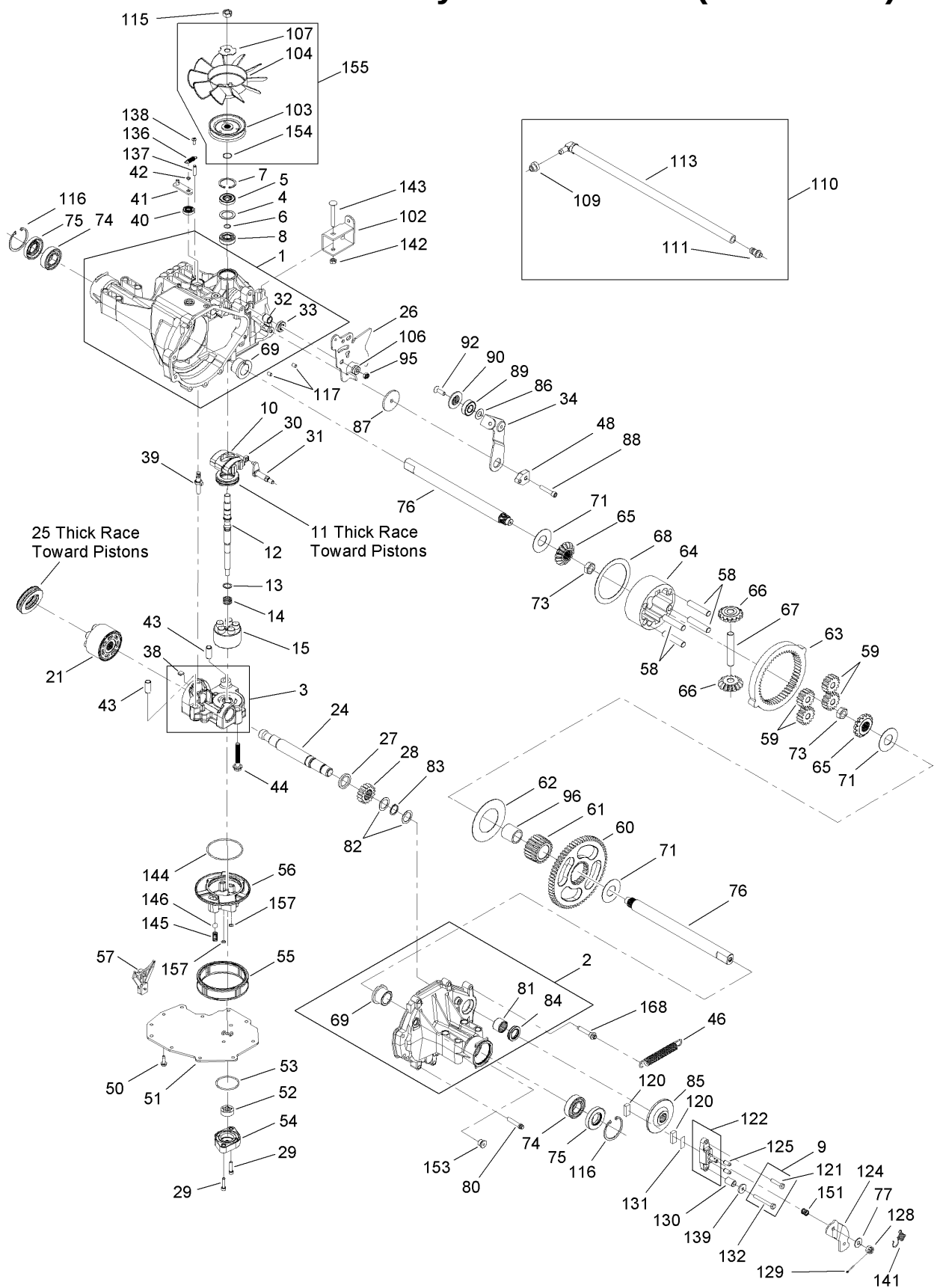


Transmission Assembly No. 112-0914

Ref	Part No.	Qty.	Description
1	104-2101	1	Main Housing ASM
2	112-5887	1	Right Hand Housing ASM
3	112-5889	1	Center Section ASM
4	104-2104	1	Spacer
5	92-6543	1	Seal-Lip
6	94-1902	1	Ring-Wire, Retaining
7	94-1903	1	Ring-Retaining
8	94-1904	1	Bearing-Shaft, Ball
9	112-5888	1	Brake Bolt Kit
10	94-1907	1	Swashplate-Variable
11	94-6922	1	Bearing-Thrust
12	104-2105	1	Shaft-Input
13	94-1937	1	Washer-Block, Thrust
14	94-1936	1	Spring-Block
15	103-2666	1	Cylinder Block Kit
21	94-1913	1	Cylinder Block ASM
24	104-2107	1	Shaft-Output
25	94-6923	1	Bearing-Thrust
26	112-5890	1	Arm-Control
27	104-2109	1	Spacer
28	104-2110	1	Gear-Pinion, 16T
29	104-2111	2	Capscrew
30	94-1910	1	Guide-Slot
31	104-2112	1	Trunnion ASM
32	104-2113	1	Bushing-Trunnion
33	92-6544	1	Seal-Lip
34	112-5891	1	Arm-Return
38	112-5892	1	Bypass Plate Kit
39	94-1914	1	Actuator-Bypass
40	92-6545	1	Seal-Lip
41	104-2117	1	Arm-Bypass
42	936109	1	Ring-Retaining
43	94-1927	2	Pin
44	94-6926	3	Bolt
46	112-5893	1	Spring-Return, 5 Inch (Medium)
48	104-2119	1	Puck-Adjusting
50	104-2120	11	Screw
51	104-2121	1	Cover-Lower
52	104-2122	1	Gerotor ASM
53	104-2123	1	O-Ring
54	104-2124	1	Cover-Gerotor
55	112-5894	1	Filter Kit
56	112-5895	1	Manifold-Charge
57	104-2127	1	Retainer-Bearing, Motor
58	104-2128	4	Pin-Carrier
59	104-2129	4	Gear-Planet, 15T
60	104-2130	1	Gear-Spur, 67T
61	104-2131	1	Gear-Sun, 21T
62	104-2132	1	Plate-Thrust, Planet
63	104-2133	1	Gear-Ring, 51T
64	104-2134	1	Carrier-Planetary
65	104-2135	2	Gear-Miter

Ref	Part No.	Qty.	Description
66	104-2136	2	Gear-Miter
67	104-2137	1	Shaft
68	104-2138	1	Plate-Thrust
69	104-2139	2	Bearing-Flange
71	104-2141	3	Washer
73	104-2142	2	Nut-HJ
74	104-2143	2	Bearing-Ball
75	104-2144	2	Seal
76	112-5896	2	Shaft-Axle
77	5-4460	1	Washer-Pivot
79	104-2147	10	Sealant
80	104-2148	8	Screw-TTH
81	104-2149	1	Bearing-Needle
82	104-2150	2	Washer
83	104-2151	1	Ring-Retaining
84	104-2152	1	Seal-Lip
85	104-2153	1	Disk-Brake
86	94-1933	1	Washer
87	104-2154	1	Washer
88	104-2155	1	Screw
89	104-2156	1	Bearing
90	104-2157	1	Spacer-Locating
92	104-2158	1	Screw-Countersunk
95	104-2159	1	Nut-Hex, Lock
96	104-2160	1	Bearing-Sleeve

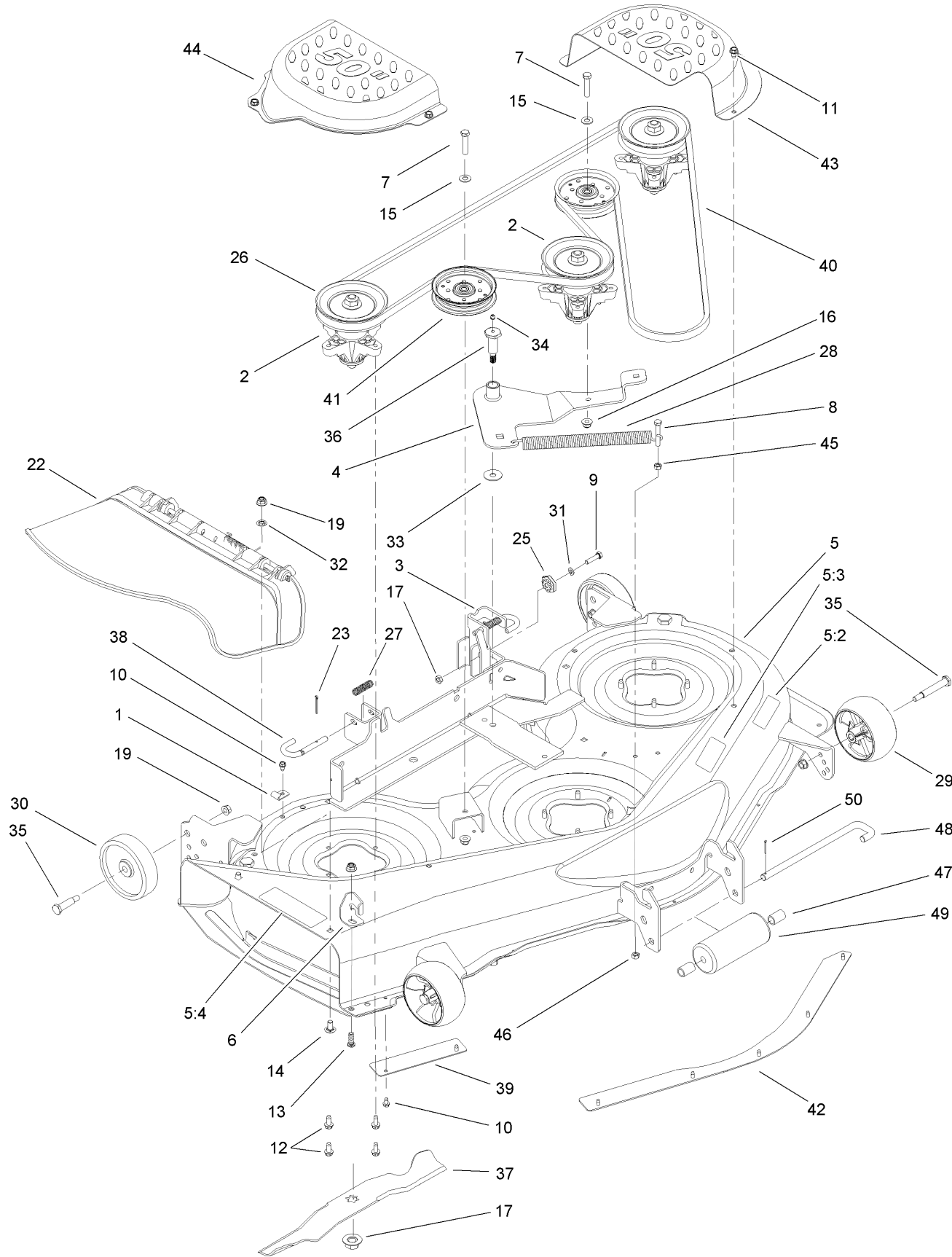
Transmission Assembly No. 112-0914 (Continued)



Transmission Assembly No. 112-0914 (Continued)

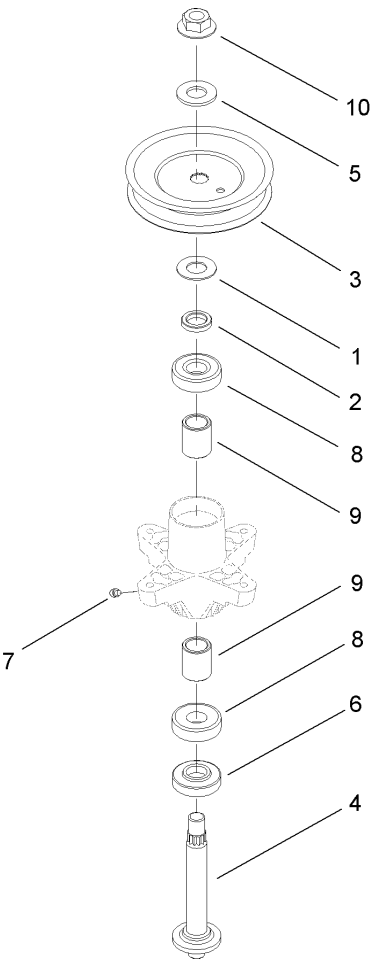
Ref	Part No.	Qty.	Description				
102	112-5897	1	Bracket-Torque				
103	112-5885	1	Pulley				
104	112-5886	1	Fan-Blade, 10				
106	112-5898	1	Spacer-Trunnion				
107	112-5899	1	Washer-Slotted				
109	112-5900	1	Bushing-Vent				
110	112-5901	1	Fitting Kit				
111	112-5902	1	Cap Vent ASM				
113	112-5903	1	90 Degree Fitting And Hose ASM Kit				
115	104-2168	1	Nut-Hex				
116	104-2169	2	Ring-Retaining				
117	104-2170	2	Pin				
120	104-2171	2	Puck-Brake				
121	112-5904	1	Bolt-Hex				
122	112-5905	1	Brake Yoke ASM				
124	112-5906	1	Arm-Brake				
125	104-2176	2	Pin-Brake				
128	93-3807	1	Nut-Castle				
129	3272-7	1	Pin-Cotter				
130	104-2180	1	Spacer				
131	104-2181	1	Puck-Plate				
132	112-5907	1	Bolt-Hex				
136	112-5908	1	Spring-Bypass				
137	112-5909	1	Pin-Spring				
138	112-5910	1	Bolt-Self Tapping				
139	112-5911	1	Washer				
141	104-2184	1	Spring-Arm, Brake				
142	112-5912	1	Nut-Hex Lock				
143	112-5913	1	Bolt				
144	104-2185	1	O-Ring				
145	104-2186	1	Spring-Relief				
146	25-2490	1	Ball				
151	104-2188	1	Spring-Brake, Anti Drag				
153	104-2189	1	Plug-Thread, Straight				
154	112-5914	1	Ring-Retaining				
155	112-5915	1	Fan And Pulley Kit				
157	104-2191	2	O-Ring				
168	112-5916	1	Bolt-Shoulder, Torx				
❶ 203	112-5917	1	Seal And O-Ring Kit				

Deck Assembly



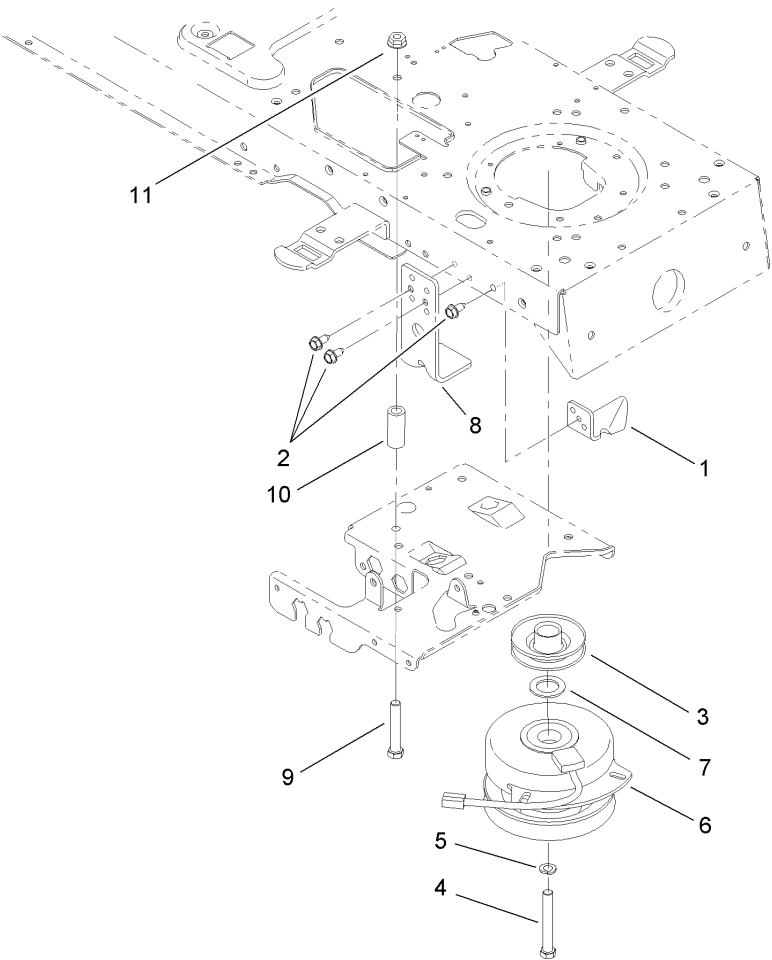
Deck Assembly

Ref	Part No.	Qty.	Description				
1	112-0378	1	Bracket-Retain, Hook				
2	112-0370	1	Spindle ASM				
3	112-0413	1	LH Hanger Bracket ASM				
4	112-0702	1	Idler ASM				
5	112-5859	1	Deck And Decal ASM				
5:2	112-1268	1	Decal-Danger, Deck				
5:3	112-1273	1	Decal-Belt Routing, Deck				
5:4	112-1265	1	Decal-Danger				
6	112-0854	1	Stop-Chute				
7	112-0513	1	Screw-HH				
8	112-0590	1	Screw-HH				
9	112-0373	1	Screw-HH				
10	112-0524	1	Screw-HWHTF				
11	112-0472	1	Screw-HH, TAP				
12	112-0395	1	Screw-HWH				
13	112-0631	1	Screw-HH				
14	112-0452	1	Bolt-CARR				
15	112-0572	1	Washer-Flat				
16	112-0668	1	Nut-Lock, Flange				
17	112-0330	1	Nut-Flange, Hex				
19	112-0385	1	Nut-Lock, Flange				
22	112-0533	1	Chute ASM				
23	112-0412	1	Pin-Cotter				
25	112-0327	1	Gear-Adjustment, Deck				
26	112-0505	1	Pulley-Deck				
27	112-0406	1	Spring-Compression				
28	112-0349	1	Spring				
29	112-0677	1	Wheel-Deck				
30	112-0337	1	Wheel				
31	112-0366	1	Washer-Lock				
32	112-0623	1	Retainer-Bolt				
33	112-0564	1	Washer-Flat				
34	112-0926	1	Fitting-Grease				
35	112-0334	1	Bolt-Shoulder				
36	112-5836	1	Bolt-Shoulder				
37	112-0316	1	Blade-17.90 Inch				
38	112-0436	1	Pin-Handle, Deck Release				
39	112-0612	1	Skirt-RH				
40	112-0332	1	Belt-V, Type B				
41	112-0314	1	Pulley-Idler				
42	112-5837	1	Skirt-Center				
43	112-0614	1	Cover-Belt, LH				
44	112-0618	1	Cover-Belt, RH				
45	112-0437	1	Nut-Hex				
46	112-0650	1	Nut-Lock, Flange				
47	112-0691	1	Spacer				
48	112-5839	1	Pin-Roller				
49	112-5840	1	Roller				
50	112-5841	1	Pin-Cotter				



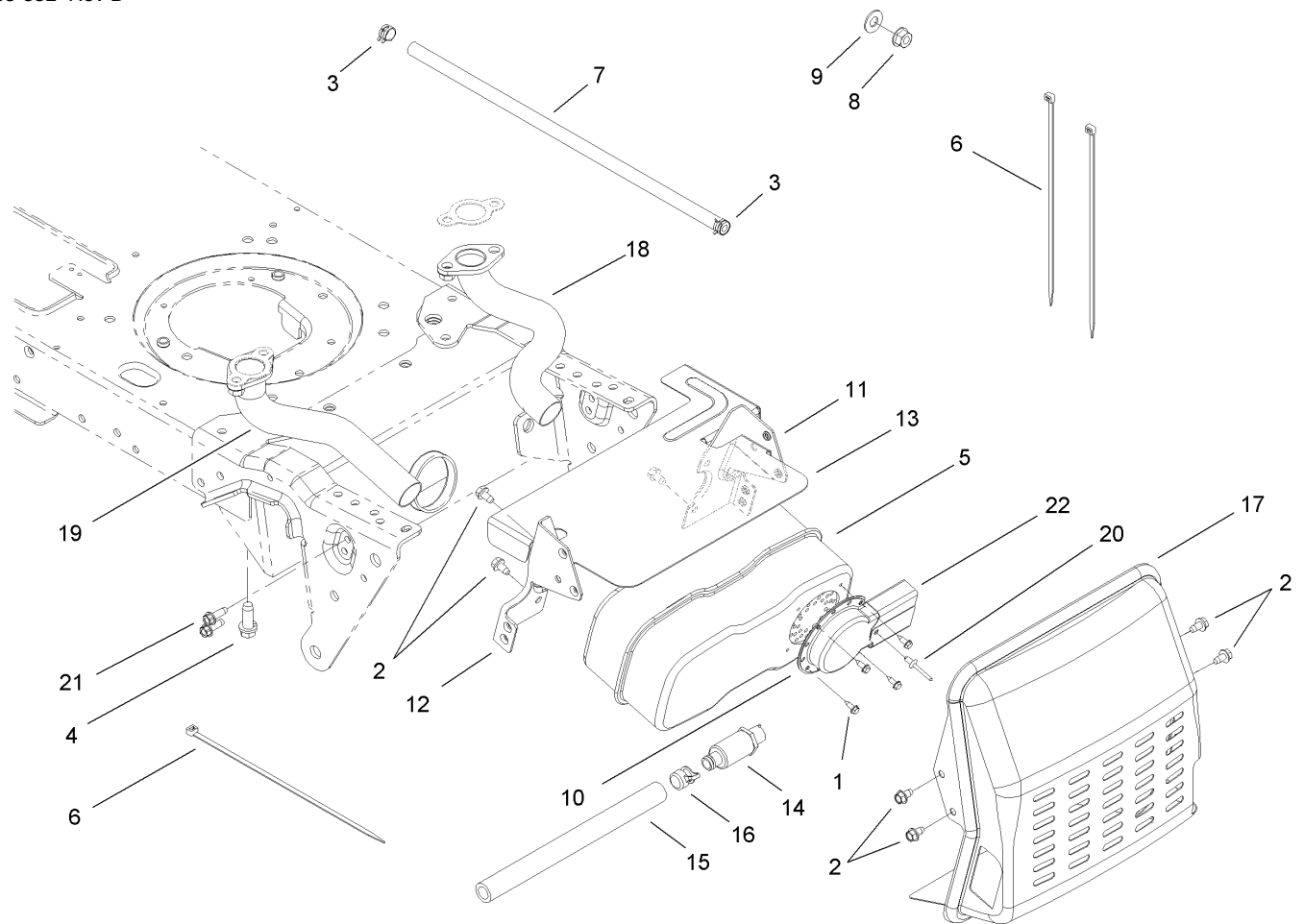
Spindle Assembly No. 112-0370

Ref	Part No.	Qty.	Description				
1	112-5925	1	Washer-Flat				
2	112-0600	1	Spacer				
3	112-5926	1	Pulley				
4	112-0884	1	Shaft-Spindle, Blade (Star)				
5	112-0921	1	Washer-Flat				
6	112-0721	1	Spacer				
7	112-0926	1	Fitting-Grease				
8	112-0377	1	Bearing-Ball				
9	112-0389	1	Spacer				
10	112-0330	1	Nut-Flange, Hex				



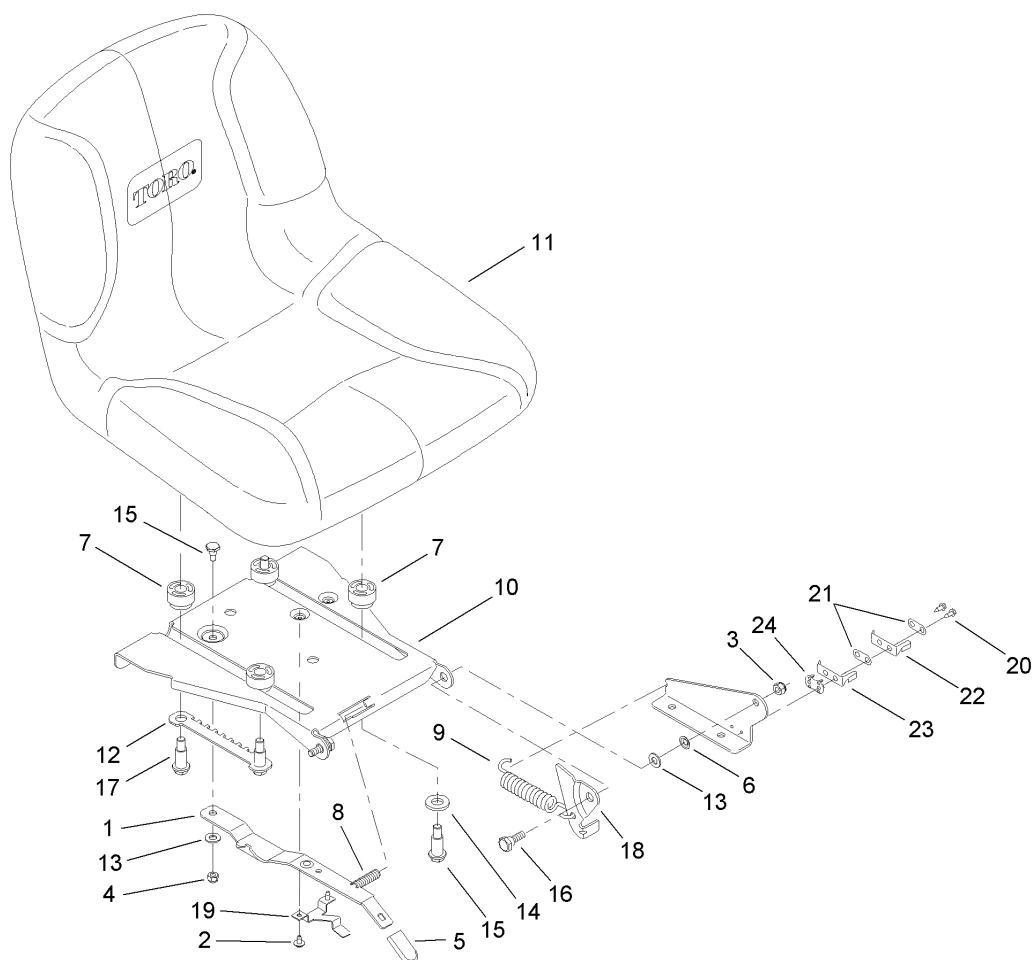
Electric Clutch Assembly

Ref	Part No.	Qty.	Description				
1	112-0571	1	Bracket-Clutch				
2	112-0472	1	Screw-HH, TAP				
3	112-5822	1	Pulley-Engine				
4	112-0561	1	Screw-HH				
5	112-0428	1	Washer-Lock				
6	112-0424	1	Clutch-Electric, PTO				
7	112-0420	1	Washer-Flat				
8	112-0689	1	Bracket-Deck, Up Stop				
9	112-0700	1	Screw-HH				
10	112-0433	1	Spacer				
11	112-0668	1	Nut-Lock, Flange				



Muffler Assembly

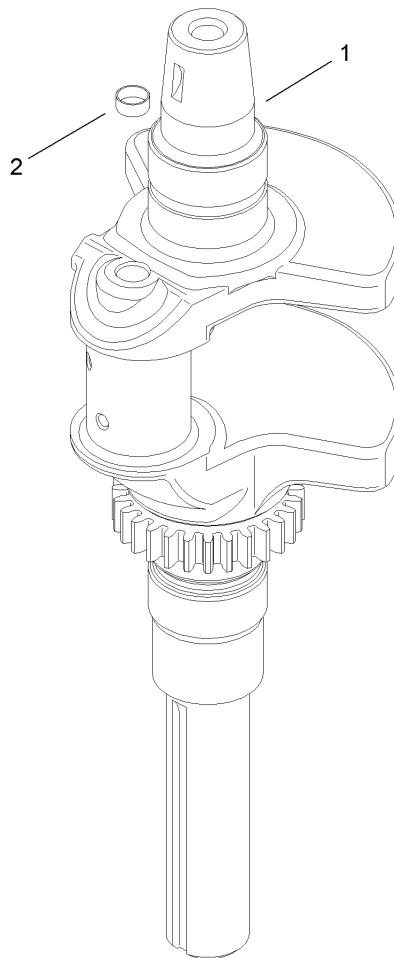
Ref	Part No.	Qty.	Description				
1	112-0626	1	Screw-HWHTF				
2	112-0524	1	Screw-HWHTF				
3	112-0573	1	Clamp-Hose				
4	112-0487	1	Screw-TAP				
5	112-0342	1	Muffler-Inlet, Dual				
6	112-0527	1	Tie-Cable				
7	112-0720	1	Hose-Fuel				
8	112-0490	1	Nut-Lock, Flange				
9	112-0572	1	Washer-Flat				
10	112-0453	1	Deflector-Muffler				
11	112-0467	1	Bracket-Muffler, LH				
12	112-0466	1	Bracket-Muffler, RH				
13	112-0716	1	Shield-Heat				
14	112-0388	1	Drain-Oil				
15	112-0553	1	Hose-Drain				
16	112-0397	1	Cap-Drain, Oil				
17	112-0457	1	Muffler Shield ASM				
18	112-0391	1	Pipe-Exhaust, LH				
19	112-0392	1	Pipe-Exhaust, RH				
20	112-3741	1	Rivet-Pop				
21	112-0587	1	Screw-HH, TAP				
22	112-0730	1	Deflector-Muffler, Long				



Seat Assembly

Ref	Part No.	Qty.	Description
1	112-0898	1	Lever-Adjust, Seat
2	112-0857	1	Screw-HH, TAP
3	112-0650	1	Nut-Lock, Flange
4	112-0657	1	Nut-Lock, Flange
5	112-0864	1	Grip-Adjuster, Seat
6	112-0645	1	Nut-Push
7	112-0868	1	Spacer-Adjust, Seat
8	112-0874	1	Spring-Compression
9	112-0616	1	Spring-Extension
10	112-0897	1	Bracket-Pivot, Seat
11	112-0372	1	Seat-High Back
12	112-0900	1	Selector-Adjust, Seat
13	112-0601	1	Washer-Flat
14	112-0878	1	Washer-Flat
15	112-0927	1	Bolt-Shoulder
16	112-0575	1	Bolt-Shoulder
17	112-0882	1	Bolt-Shoulder
18	112-0646	1	Bracket-Lift, LH
18	112-5849	1	Bracket-Lift, RH
19	112-5850	1	Stop-Adjust, Seat
20	112-0626	1	Screw-HWHTF
21	112-0635	1	Plate-Insulator
22	112-0529	1	Switch-Spring
23	112-0532	1	Switch-Spring, Inner

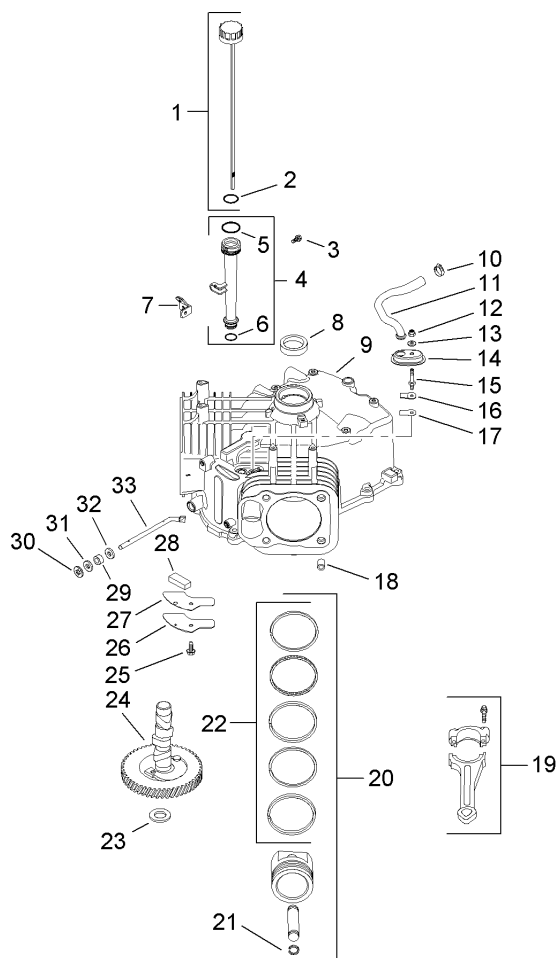
Ref	Part No.	Qty.	Description
24	112-0637	1	Plate-Boss, Insulator



Crankshaft Assembly

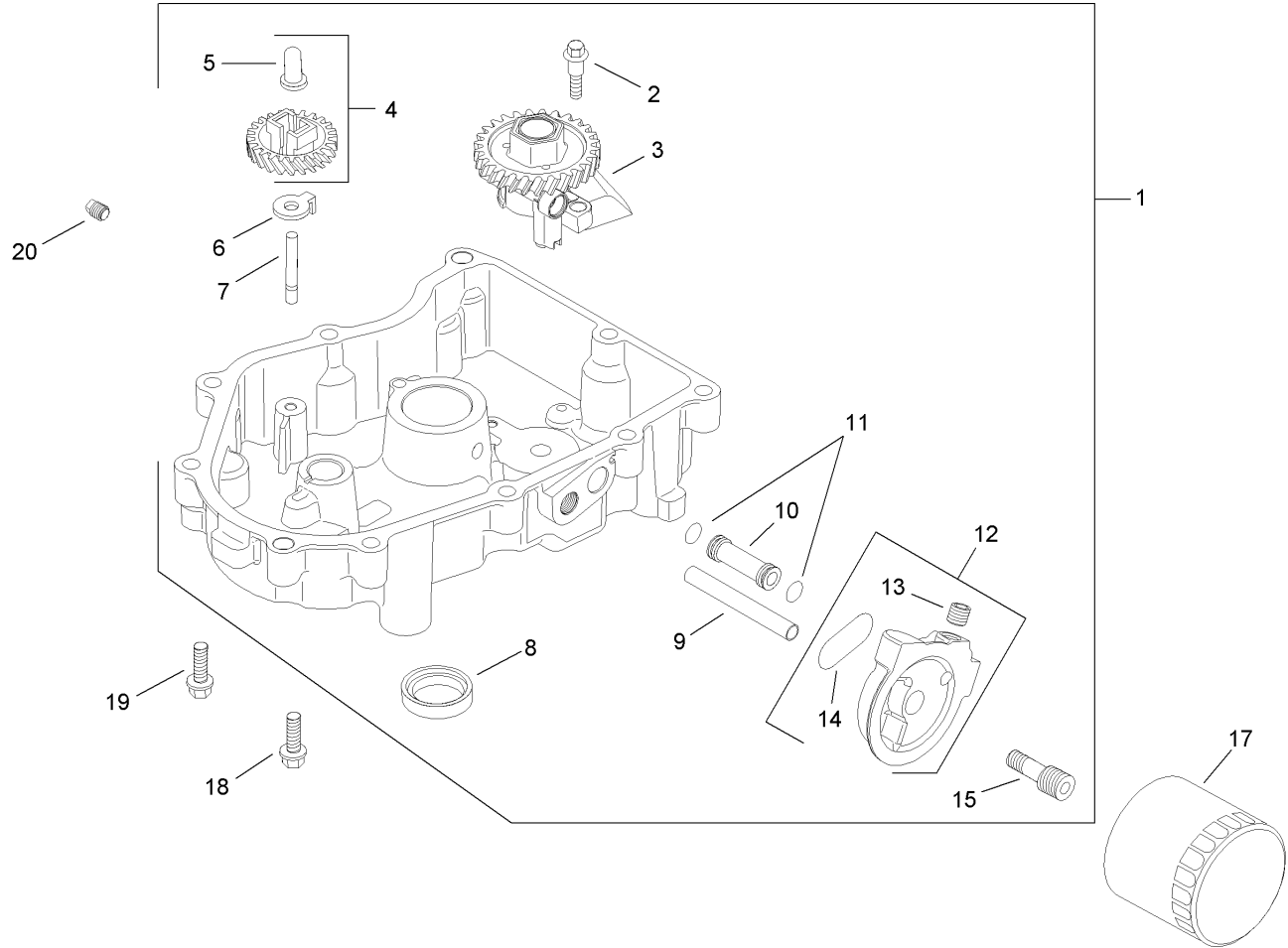
Kohler SV730-0018

Ref	Part No.	Qty.	Description
❶1	32 014 04-S	1	Crankshaft ASM (Includes 2)
❶2	52 139 09-S	1	Plug-Cup



Crankcase Assembly Kohler SV730-0018

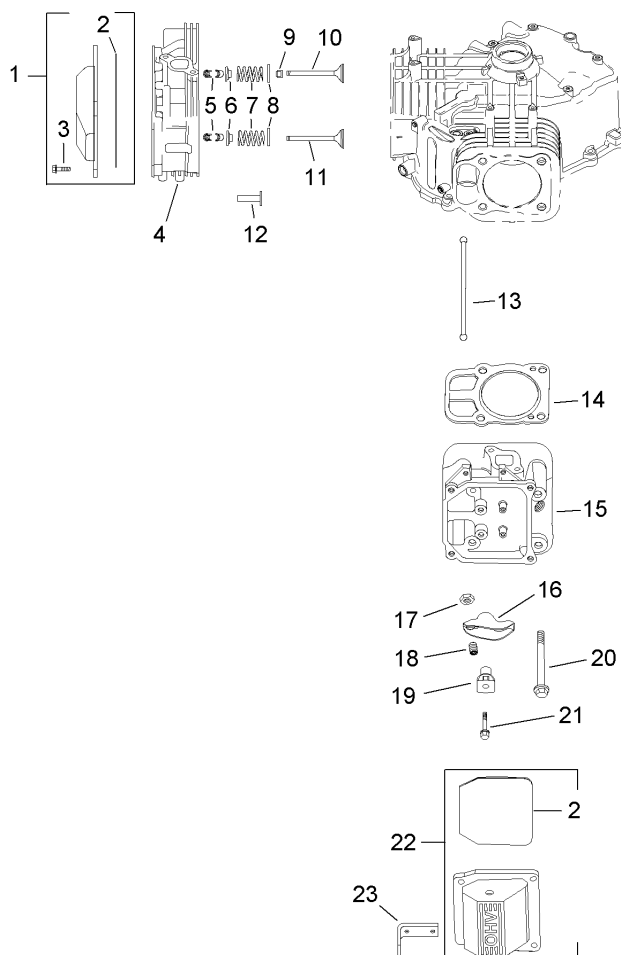
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	32 038 01-S	1	Dipstick Kit (Includes 2)	❶23	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❶2	12 153 03-S	1	O-Ring	❶23	12 422 09-S	1	Shim-Camshaft (Red .032)
❶3	M-545016-S	1	Screw-HHFTF (M5X0.8X16)	❶23	12 422 13-S	1	Shim-Camshaft (Black .04)
❶4	12 123 04-S	1	Oil Fill Tube ASM (Includes 5-6)	❶23	12 422 07-S	1	Shim-Camshaft (White .028)
❶5	12 153 02-S	1	O Ring-Upper Oil Fill Tube	❶23	12 422 08-S	1	Shim-Camshaft (Blue .03)
❶6	12 153 01-S	1	O-Ring-Lower Oil Fill Tube	❶23	12 422 11-S	1	Shim-Camshaft (Green .036)
❶7	24 126 19-S	1	Bracket-Oil Fill Tube	❶23	12 422 12-S	1	Shim-Camshaft (Gray .038)
❶8	24 032 01-S	1	Seal-Oil	❶24	32 012 01-S	1	Camshaft Kit
❶❷❶9		1	Crankcase (Use: Short Block # 32 522 03)	❶25	M-645016-S	1	Screw-HHFTF (M6X1.0X16)
❶10	25 237 14-S	1	Clamp-Hose	❶26	32 096 04-S	1	Breather Cover ASM
❶11	32 326 04-S	1	Hose-Breather	❶27	32 041 01-S	1	Gasket-Cover, Breather
❶12	M-547050-S	1	Nut-Hex, Lock (M5X0.8)	❶28	32 050 01-S	1	Filter-Breather
❶13	32 468 01-S	1	Washer-Sealing	❶29	28 032 09-S	1	Seal-Shaft, Cross Governor
❶14	32 081 02-S	1	Housing-Breather	❶30	24 018 09-S	1	Ring-Retainer
❶15	32 072 02-S	1	Stud-Breather Cover	❶31	M-931010-S	1	Washer-Flat (8 Mm)
❶16	24 018 04-S	1	Retainer-Breather Reed	❶32	24 468 15-S	1	Washer-Flat (1/4)
❶17	24 402 05-S	1	Reed-Breather	❶33	24 144 38-S	1	Shaft-Cross, Governor
❶18	24 380 16-S	6	Pin-Locating				
❶19	24 067 13-S	2	Rod-Connecting (Standard)				
❶20	32 874 06-S	2	Piston W/Ring Set (Standard) (Includes 21-22)				
❶21	24 018 01-S	4	Retainer-Piston, Pin				
❶22	24 108 11-S	2	Ring Set (STD And .08)				



Oil Pan and Lubrication Assembly

Kohler SV730-0018

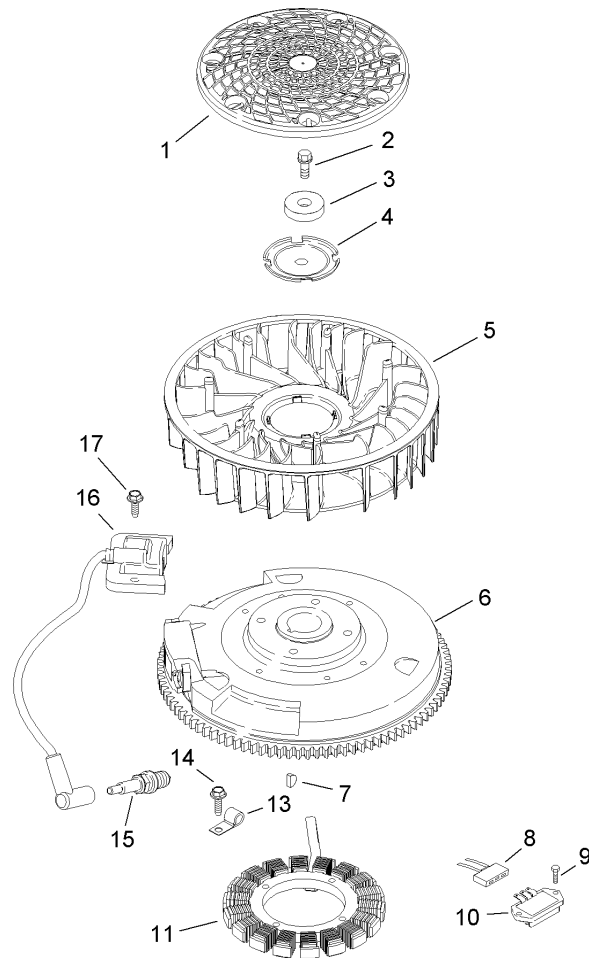
Ref	Part No.	Qty.	Description				
❶1	32 199 02-S	1	Oil Pan ASM (Includes 2-15)				
❷2	32 086 01-S	2	Screw-Hex Flange Thread Forming (Shoulder)				
❸3	32 393 08-S	1	Oil Pump ASM				
❹4	24 043 12-S	1	Governor Gear Kit W/Pin (Includes 5)				
❺5	12 380 01-S	1	Pin-Regulating, Governor				
❻6	24 448 02-S	1	Tab-Locking				
❼7	12 144 02-S	1	Shaft-Gear, Governor				
❽8	52 032 08-S	1	Seal-Oil (PTO End)				
❾9	32 123 01-S	1	Tube-Oil Feed (Filter To Oil Pan)				
❿10	32 123 03-S	1	Tube-Oil Feed (Oil Pan To Filter)				
⓫11	24 153 01-S	2	O-Ring				
⓬12	32 029 07-S	1	Adapter-Oil Filter (Includes 13-14)				
⓭13	25 139 60-S	1	Plug-Hex, Countersunk (1/8)				
⓮14	32 153 02-S	1	O-Ring-Oil Filter Adapter				
⓯15	32 136 03-S	1	Nipple-Oil Filter				
⓰17	98020	1	Filter-Oil				
⓱18	24 086 17-S	1	Screw-HF (M8X1.25X45)				
⓲19	24 086 16-S	9	Screw-HF (M8X1.25X45)				
⓳20	25 139 57-S	1	Plug-Square Head Solid (3/8)				



Head, Valve and Breather Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Valve Cover ASM (Includes 2-3)
❶2	24 153 28-S	1	O-Ring
❶3	M-651030-S	8	Screw-Hex Flange (M6X1.0X30)
❶4	32 318 01-S	1	Head ASM (No.1 Cylinder)
❶5	12 755 03-S	8	Retainer Kit
❶6	12 173 01-S	4	Cap-Spring, Valve
❶7	24 089 02-S	4	Spring-Valve
❶8	235011-S	4	Retainer-Spring
❶9	66 032 05-S	2	Seal-Stem, Valve
❶10	24 017 01-S	2	Valve-Intake (Standard)
❶10	24 017 02-S	2	Valve-Intake (.25)
❶11	24 016 01-S	2	Valve-Exhaust (Standard)
❶11	24 016 02-S	2	Valve-Exhaust (.25)
❶12	32 019 01-S	4	Tappet
❶13	32 411 02-S	4	Rod-Push
❶14	24 841 03-S	2	Cylinder Head Gasket Kit
❶15	32 318 02-S	1	Head ASM (No.2 Cylinder)
❶16	32 186 02-S	4	Arm-Rocker
❶17	32 100 04-S	4	Nut-Hex (M10X0.75)
❶18	32 086 03-S	4	Screw-Set
❶19	32 599 01-S	4	Pivot-Rocker Arm
❶20	12 086 16-S	8	Screw-Hex Flange (M10X1.5X90)
❶21	32 086 04-S	4	Screw-Hex Flange (M6X1.0X45)

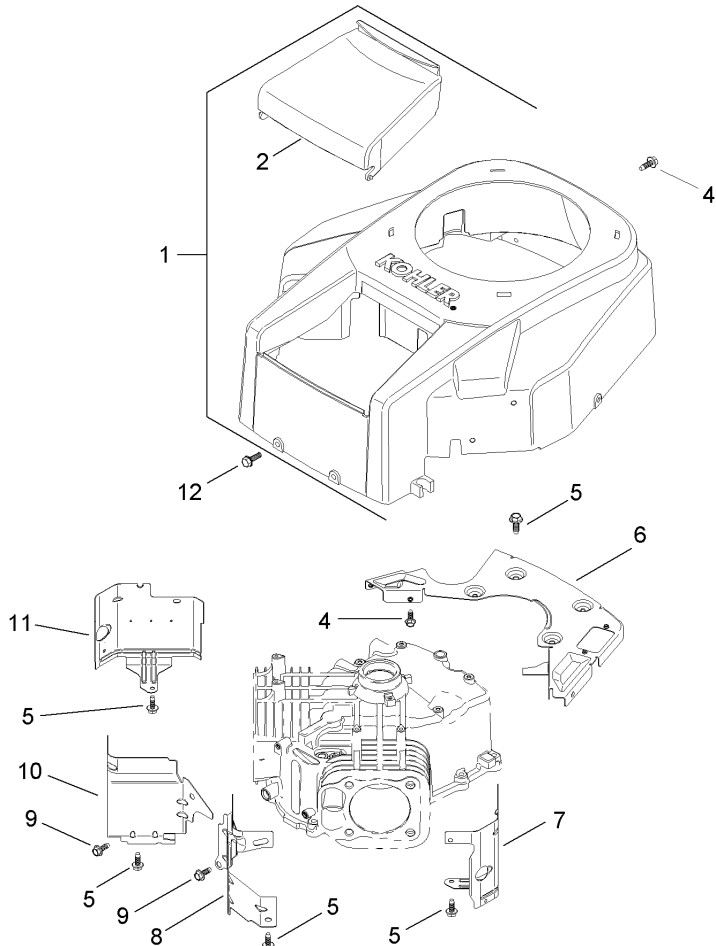
Ref	Part No.	Qty.	Description
❶22	32 096 06-S	1	Breather Valve Cover ASM (Includes 2)
❶23	24 445 01-S	1	Strap-Lifting
❶❶24	24 041 49-S	1	Gasket-Manifold, Exhaust
❶❶25	24 153 27-S	1	O-Ring, Intake Port



Ignition and Electrical Assembly

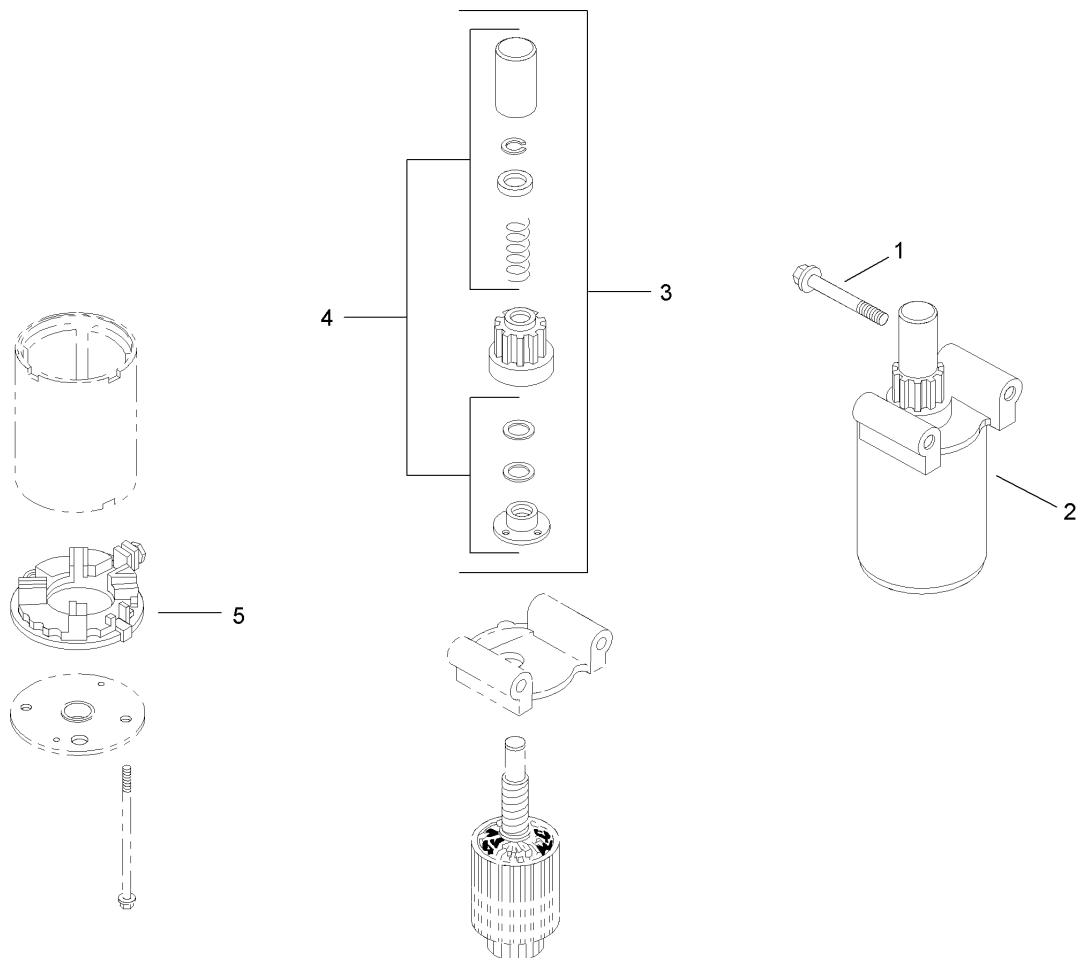
Kohler SV730-0018

Ref	Part No.	Qty.	Description				
③1	32 162 03-S	1	Screen-Grass				
③2	12 086 14-S	1	Screw-Hex, Flange (M10X1.5X45)				
③3	12 468 03-S	1	Washer-Flat (3/8)				
③4	20 146 02-S	1	Plate-Fan Mounting				
③5	32 157 01-S	1	Fan				
③6	32 025 08-S	1	Flywheel				
③7	X-42-15-S	1	Key (3/16 X 5/8)				
③8	236602-S	1	Connector (3 Contact)				
③9	M-551016-S	2	Screw-Heavy Hex Flange (M5X0.8X16)				
③10	41 403 09-S	1	Rectifier-Regulator				
③11	32 085 01-S	1	15 Amp Stator Kit				
③13	235173-S	1	Clip-Cable				
③14	M-548025-S	2	Screw-HHFTF (M5X0.8X25)				
④15	77-7330	1	Plug-Spark				
③16	24 584 01-S	2	Module-Ignition				
③17	M-545020-S	4	Screw-HHFTF (M5X0.8X20)				
①③18	32 176 04-S	1	Harness-Wiring				
①③19	25 454 03-S	2	Tie-Wire				



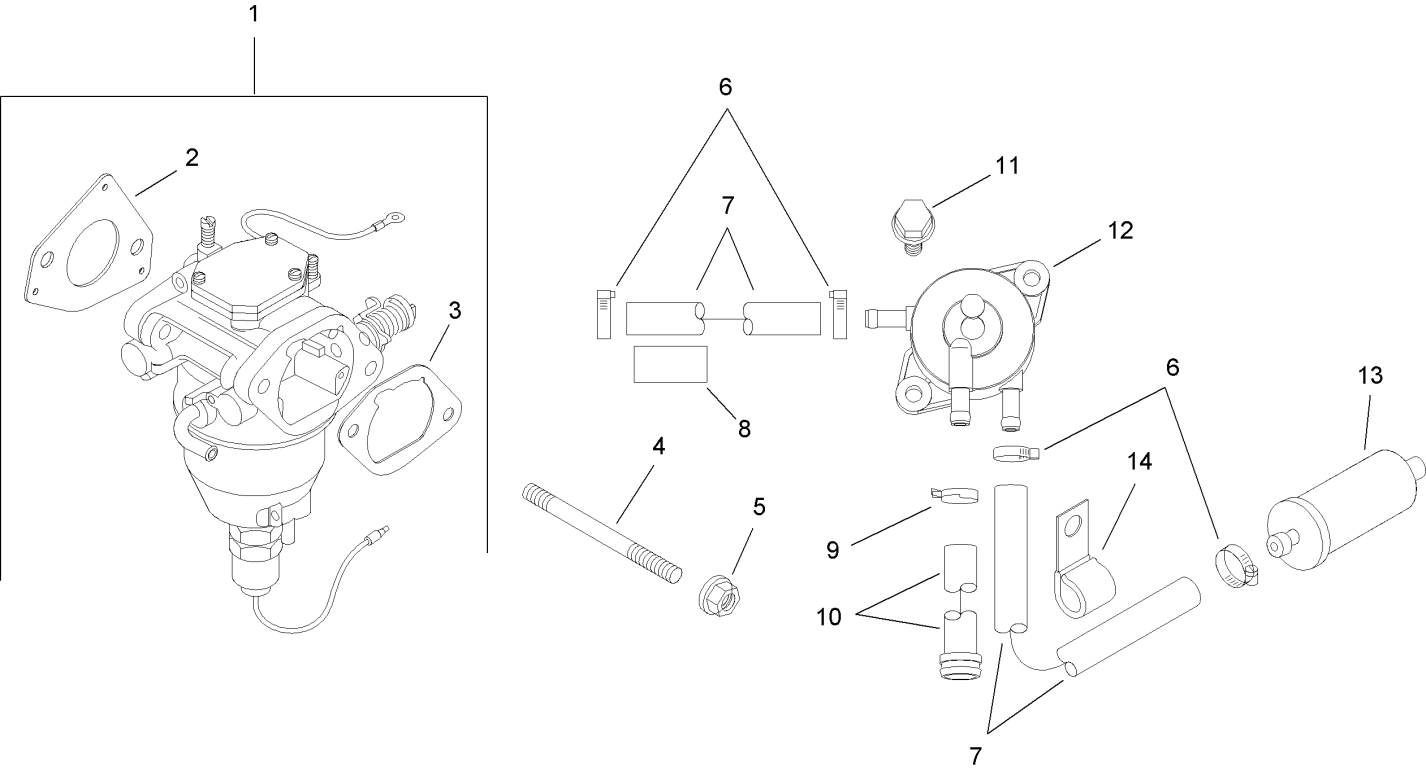
Blower Housing and Baffle Assembly
Kohler SV730-0018

Ref	Part No.	Qty.	Description				
❶1	32 027 03-S	1	Housing-Blower (Includes 2 And 41 037 10-S)				
❷2	32 096 08-S	1	Cover-Cleaner, Air				
❹4	M-545016-S	6	Screw-HHFTF (M5X0.8X16)				
❺5	M-645016-S	8	Screw-HHFTF (M6X1.0X16)				
❻6	32 146 05-S	1	Plate-Backing W/Rectifier-Regulator Opening				
❼7	32 063 05-S	1	Baffle-Cylinder Barrel (No.2 Side)				
❸8	32 063 02-S	1	Baffle-Valley (No.2 Side)				
❹9	M-545010-S	2	Screw-HHFTF (M5X0.8X10)				
❺10	32 063 03-S	1	Baffle-Valley (No.1 Side)				
❹11	32 063 06-S	1	Baffle-Cylinder Barrel (No.1 Side)				
❹12	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)				
❶❸13	41 037 10-S	1	Nameplate-Service				



Starting System Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description
③1	M-839080-S	2	Screw-Hex, Flange (M8X1.25X70)
③2	32 098 01-S	1	Starter ASM (Includes 3-5)
③3	12 755 39-S	1	Drive Kit
③4	12 755 38-S	1	Drive Parts Kit
③5	12 243 04-S	1	Cap-End, Commutator

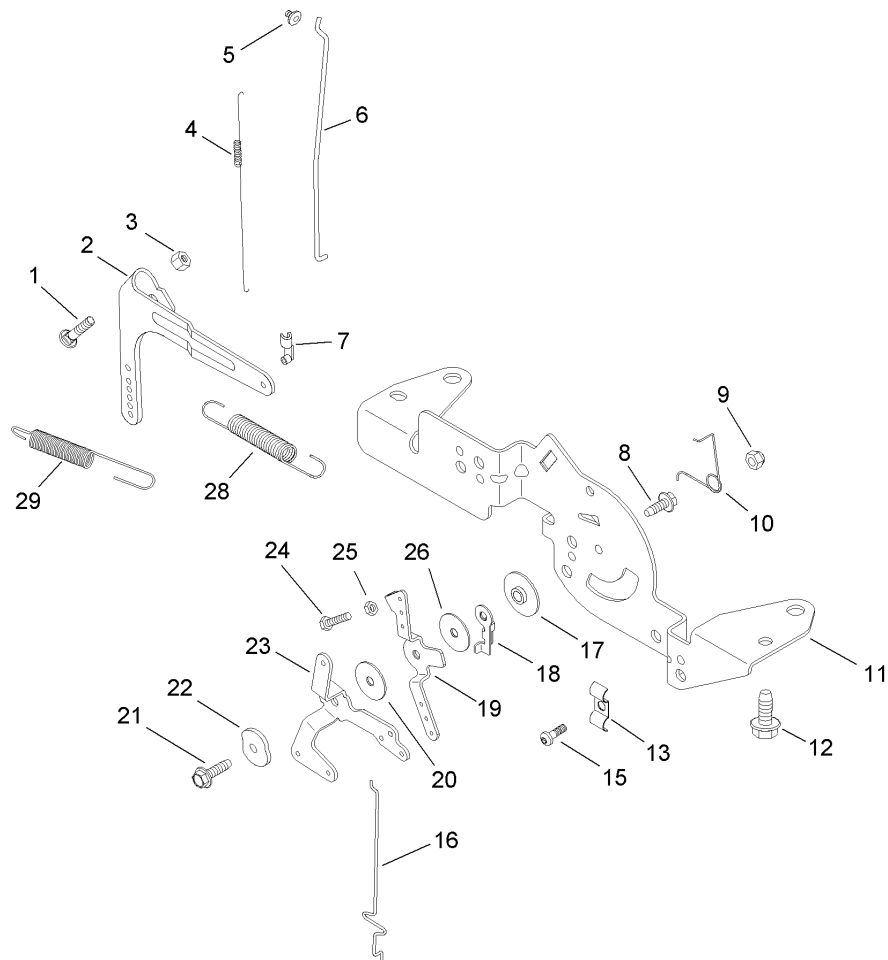


Fuel System Assembly

Kohler SV730-0018

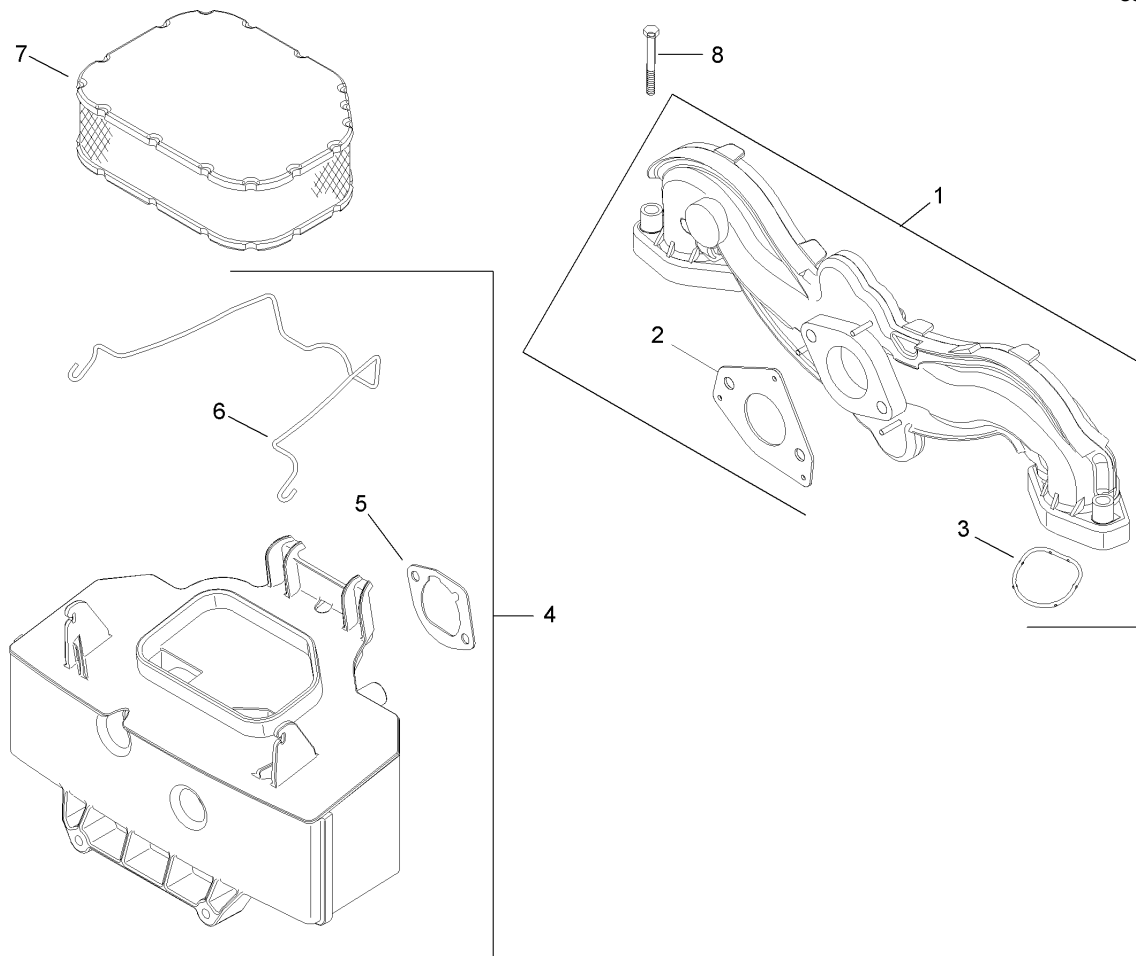
Ref	Part No.	Qty.	Description
1	32 853 04-S	1	Carburetor Kit W/Gaskets (Includes 2-3)
2	24 041 52-S	1	Gasket-Carburetor
3	24 041 14-S	1	Gasket-Base, Air Cleaner
4	M-629105-S	2	Stud-Carburetor
5	M-641060-S	2	Nut-Hex, Flange (M6X1.0)
6	25 237 14-S	4	Clamp-Hose
7	25 111 34-S	2	Line-Fuel (24 Inch, Cut to needed Length)
8	25 431 10-S	1	Sleeve-Anti-Abrasion
9	25 237 01-S	1	Clamp-Hose
10	32 326 02-S	1	Hose-Pump, Fuel
11	24 086 12-S	2	Screw-Hex Cap (M6X1.7X18)
12	24 393 16-S	1	Pump-Pulse, Fuel
13	98021	1	Filter-Fuel
14	47 154 01-S	1	Clip-Cable
15	24 757 36-S	1	Service Choke Repair Kit
16	24 757 38-S	1	Service Gasket Repair Kit
17	24 757 44-S	1	Float Kit W/Gaskets
18	24 757 45-S	1	Solenoid Valve Kit W/Gaskets
19	24 757 46-S	1	Overhaul Kit W/Gaskets

Ref	Part No.	Qty.	Description
20	24 757 18-S	1	Overhaul Kit W/Gaskets
21	24 757 19-S	1	Choke Service Repair Kit
22	24 757 20-S	1	Gasket Service Repair Kit
23	24 757 22-S	1	Solenoid Valve Service Kit W/Gaskets



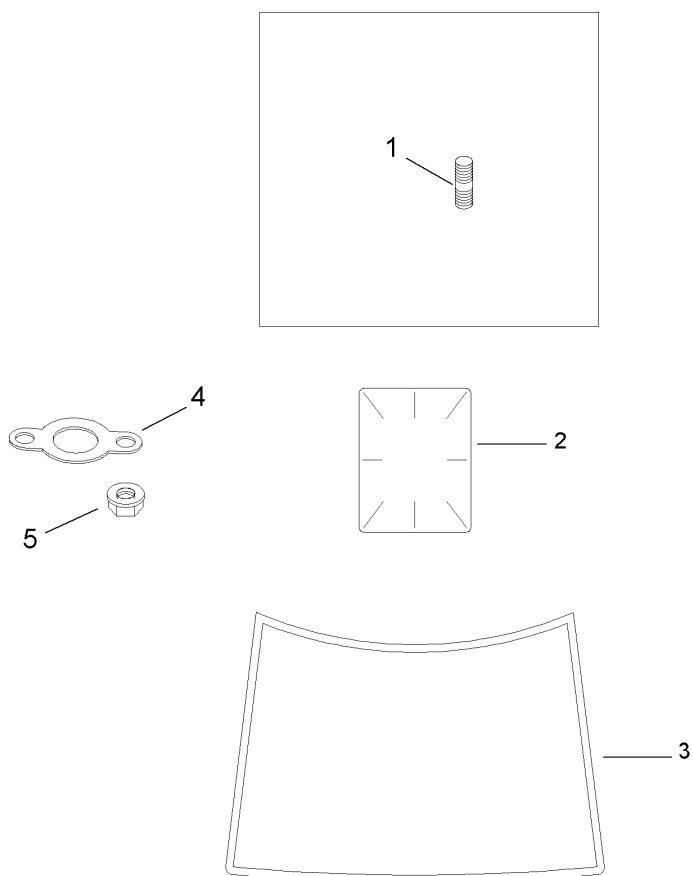
Engine Control Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	24 211 03-S	1	Bolt-Square Neck, Round Head	❷	24 090 33-S	1	Lever-Governor
❷	24 090 33-S	1	Lever-Governor	❸	M-641060-S	1	Nut-Hex, Flange (M6X1.0)
❸	M-641060-S	1	Nut-Hex, Flange (M6X1.0)	❹	24 089 01-S	1	Spring-Linkage
❹	24 089 01-S	1	Spring-Linkage	❺	25 158 08-S	1	Bushing-Retaining, Linkage
❺	25 158 08-S	1	Bushing-Retaining, Linkage	❻	24 079 04-S	1	Linkage-Throttle
❻	24 079 04-S	1	Linkage-Throttle	❼	25 158 11-S	1	Bushing-Linkage, Throttle
❼	25 158 11-S	1	Bushing-Linkage, Throttle	❽	M-545016-S	1	Screw-HHFTF (M5X0.8X16)
❽	M-545016-S	1	Screw-HHFTF (M5X0.8X16)	❾	M-547050-S	1	Nut-Hex, Lock (M5X0.8)
❾	M-547050-S	1	Nut-Hex, Lock (M5X0.8)	❿	24 089 03-S	1	Spring-Return, Choke
❿	24 089 03-S	1	Spring-Return, Choke	⓫	24 126 161-S	1	Bracket-Control
⓫	24 126 161-S	1	Bracket-Control	⓬	M-645016-S	4	Screw-HHFTF (M6X1.0X16)
⓬	M-645016-S	4	Screw-HHFTF (M6X1.0X16)	⓭	47 237 02-S	1	Clamp-Dual Conduit
⓭	47 237 02-S	1	Clamp-Dual Conduit	⓮	24 086 43-S	1	Screw-Thread Forming
⓮	24 086 43-S	1	Screw-Thread Forming	⓯	24 079 22-S	1	Linkage-Choke
⓯	24 079 22-S	1	Linkage-Choke	⓰	24 112 27-S	1	Spacer-Control
⓰	24 112 27-S	1	Spacer-Control	⓱	24 090 47-S	1	Lever-Actuator, Throttle
⓱	24 090 47-S	1	Lever-Actuator, Throttle	⓲	24 090 13-S	1	Lever-Control, Throttle
⓲	24 090 13-S	1	Lever-Control, Throttle	⓳	24 468 01-S	1	Washer-Flat (5.5 Mm)
⓳	24 468 01-S	1	Washer-Flat (5.5 Mm)	⓴	M-545020-S	1	Screw-HHFTF (M5X0.8X20)
⓴	M-545020-S	1	Screw-HHFTF (M5X0.8X20)	⓵	41 468 03-S	1	Washer-Spring (1/4)
⓵	41 468 03-S	1	Washer-Spring (1/4)	⓶	24 090 05-S	1	Lever-Choke
⓶	24 090 05-S	1	Lever-Choke	⓷	M-403025-S	1	Screw-Hex Head Cap (M4X0.7X25)
⓷	M-403025-S	1	Screw-Hex Head Cap (M4X0.7X25)	⓸	M-446030-S	1	Nut-Hex (M4X0.7)
⓸	M-446030-S	1	Nut-Hex (M4X0.7)	⓹	24 468 20-S	1	Washer-Flat
⓹	24 468 20-S	1	Washer-Flat	⓺	24 089 55-S	1	Spring-Governor
⓺	24 089 55-S	1	Spring-Governor	⓻	24 089 25-S	1	Spring-Governor
⓻	24 089 25-S	1	Spring-Governor				



Air Intake and Filtration Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description
③1	24 164 51-S	1	Manifold-Intake
③2	24 041 52-S	1	Gasket-Carburetor
③3	24 153 27-S	2	O-Ring, Intake Port
③4	32 094 03-S	1	Base-Air Cleaner
③5	24 041 14-S	1	Gasket-Base, Air Cleaner
③6	32 344 02-S	1	Latch-Element, Air Cleaner
④7	98019	1	Element-Air Cleaner
③8	M-651040-S	4	Screw-Hex Flange (M6X1.0X40)



Artwork is representative.

Actual labels may differ depending on model and specification number.

Exhaust Stud, Gasket and Decal Assembly Kohler SV730-0018

Ref	Part No.	Qty.	Description				
❸1	25 072 04-S	4	Stud (M8X1.25X33)				
❸2	25 113 39-S	1	Decal-Clear Laminate				
❸3	32 113 08-S	1	Decal-25 Hp				
❸4	24 041 49-S	1	Gasket-Manifold, Exhaust				
❸5	M-841080-S	4	Nut-Hex, Flange (M8X1.25)				
❶❸6	32 522 03	1	Short Block				
❶❸7	32 755 01-S	1	Overhaul Kit				

Attachments and Accessories

For 14AQ81RP544 - GT2200 Garden Tractor

Product Name	Model/Part
Washout Port Kit	112-5803
42 Inch Two-Stage Snowthrower	190-032-101
50 Inch Triple Bagger	190-192-190
46 Inch Front Blade	190-833-000
Spark Plug	77-7330
50 Inch Mulch Kit	77220
10 cu. ft. Dump Cart	79901
10 cu. ft. Poly Dump Cart	79935
Folding Loading Ramp	79949
Sweeper	79985
12 Inch Rear Wheel Weights	81115
Tire Chains (23 x 9.50-12)	82531
Filter-Air	98019
Filter-Oil	98020
Filter-Fuel	98021
Blade Kit (3 Blades, 50 Inch Decks)	98024

NOTES

NOTES

