



## GT2300 Garden Tractor

Model No. 14AK81RK544 - 1A186H30000 and up.

### Parts Catalog

#### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

| Description                                    | Page     | Description                                               | Page     |
|------------------------------------------------|----------|-----------------------------------------------------------|----------|
| Front and Rear Wheel Assembly                  | ..... 3  | Crankcase Assembly Kohler SV735-0011                      | ..... 23 |
| Deck Lift Arm Assembly                         | ..... 4  | Oil Pan and Lubrication Assembly Kohler SV735-0011        | ..... 24 |
| Steering Shaft and Front Axle Assembly         | ..... 5  | Head, Valve and Breather Assembly Kohler SV735-0011       | ..... 25 |
| Frame and Battery Assembly                     | ..... 6  | Ignition and Electrical Assembly Kohler SV735-0011        | ..... 26 |
| Fender Assembly                                | ..... 7  | Blower Housing and Baffle Assembly Kohler SV735-0011      | ..... 27 |
| Brake and Traction Assembly                    | ..... 8  | Starting System Assembly Kohler SV735-0011                | ..... 28 |
| Fuel Tank and Hood Assembly                    | ..... 9  | Fuel System Assembly Kohler SV735-0011                    | ..... 29 |
| Transmission, Belt and Pulley Assembly         | ..... 10 | Engine Control Assembly Kohler SV735-0011                 | ..... 30 |
| Transmission Assembly No. 112-0914             | ..... 12 | Air Intake and Filtration Assembly Kohler SV735-0011      | ..... 31 |
| Transmission Assembly No. 112-0914 (Continued) | ..... 14 | Exhaust Stud, Gasket and Decal Assembly Kohler SV735-0011 | ..... 32 |
| Deck Roller, Belt, Cover and Pulley Assembly   | ..... 16 | Attachments and Accessories List                          | ..... 33 |
| Spindle Assembly No. 112-0915                  | ..... 17 |                                                           |          |
| Deck Assembly                                  | ..... 18 |                                                           |          |
| Electric Clutch Assembly                       | ..... 19 |                                                           |          |
| Muffler Assembly                               | ..... 20 |                                                           |          |
| Seat Assembly                                  | ..... 21 |                                                           |          |
| Crankshaft Assembly Kohler SV735-0011          | ..... 22 |                                                           |          |

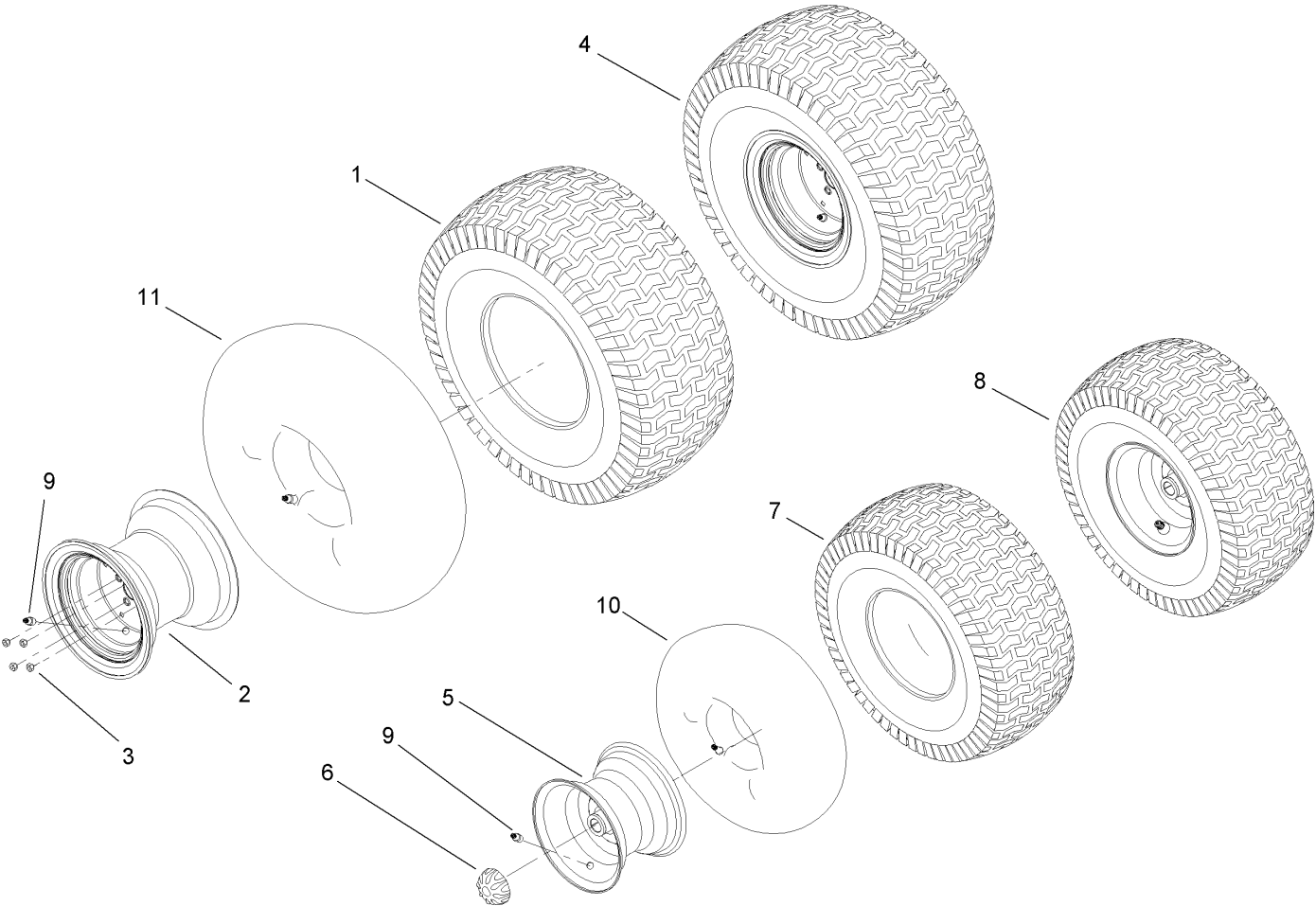
## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|                                            |                                              |
|--------------------------------------------|----------------------------------------------|
| AR. .... as required                       | HYD. .... hydraulic                          |
| ASM. .... assembly                         | LH. .... left hand                           |
| BBC. .... blade brake clutch               | NI. .... nylon insert                        |
| CARR. .... carriage                        | NPTF. .... national pipe thread fine         |
| DEG. .... degrees                          | PFH. .... phillips flat head                 |
| EXT. .... external                         | PPH. .... phillips pan head                  |
| FH. .... flat head                         | PPHTF. .... phillips pan head thread forming |
| GA. .... gauge                             | PRH. .... phillips round head                |
| HD. .... heavy-duty                        | PTH. .... phillips truss head                |
| HF. .... hex flange                        | PTO. .... power-take-off                     |
| HH. .... hex head                          | RH. .... right hand                          |
| HHF. .... hex head flange                  | ROPS. .... roll-over protection system       |
| HHFTF. .... hex head flange thread forming | SFH. .... slotted fillister head             |
| HJ. .... hex jam                           | SHH. .... slotted hex head                   |
| HLH. .... hex lag head                     | SHWH. .... slotted hex washer head           |
| HOC. .... height-of-cut                    | SPH. .... slotted pan head                   |
| HSBH. .... hex socket button head          | SQH. .... square head                        |
| HSFH. .... hex socket flat head            | SRH. .... slotted round head                 |
| HSH. .... hex socket head                  | STD. .... standard                           |
| HWH. .... hex washer head                  | TAP. .... self tapping                       |
| HWHTF. .... hex washer head thread forming | TTH. .... torx truss head                    |

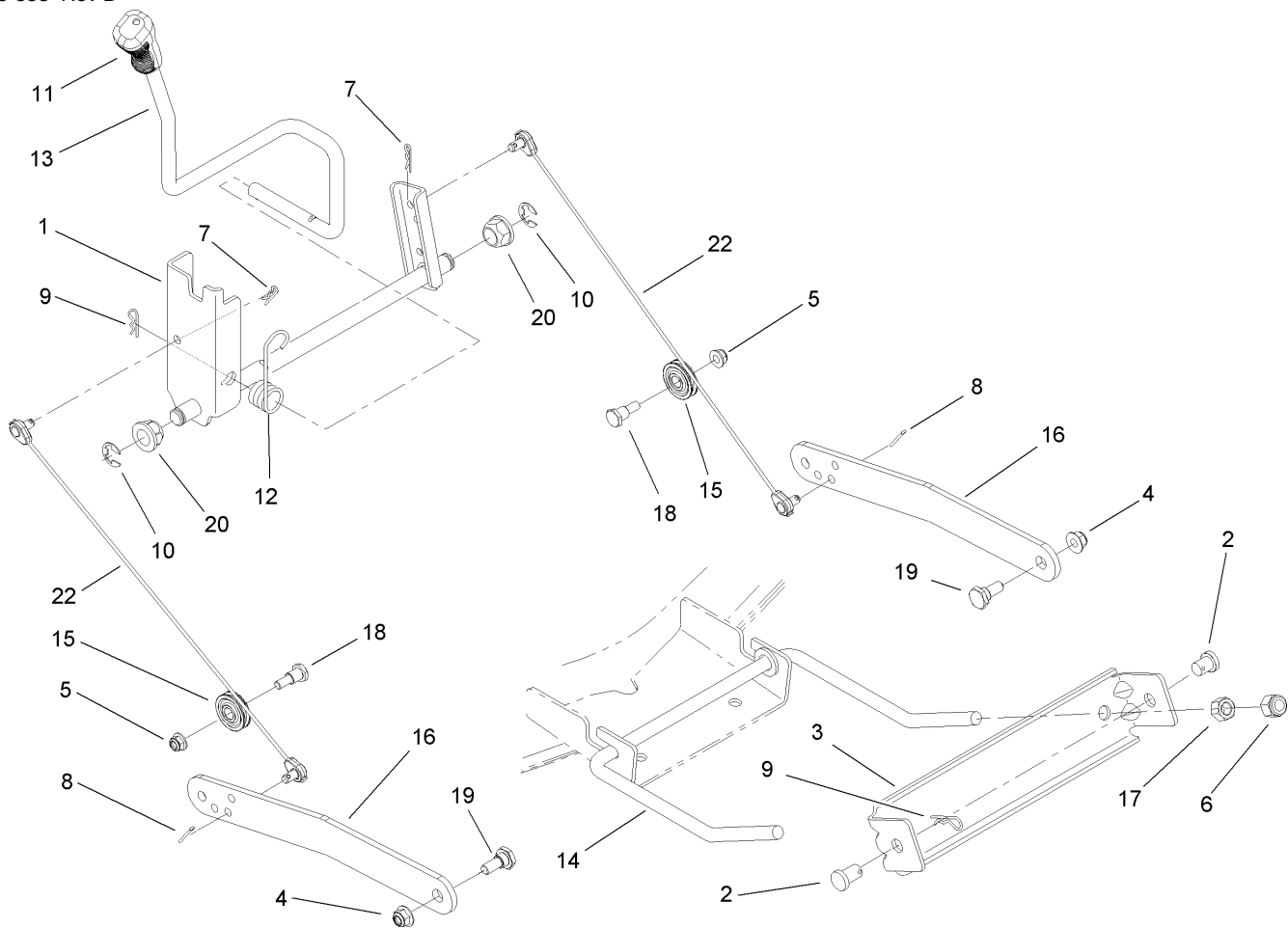
## Footnotes

- |                                        |                                      |
|----------------------------------------|--------------------------------------|
| ❶ Not illustrated                      | ❷ Not serviced separately            |
| ❸ Obtain from your local Kohler dealer | ❹ Obtain from your local Toro dealer |
| ❺ For Service with Keihin Carburetors  | ❻ For Service of Nikki Carburetors   |



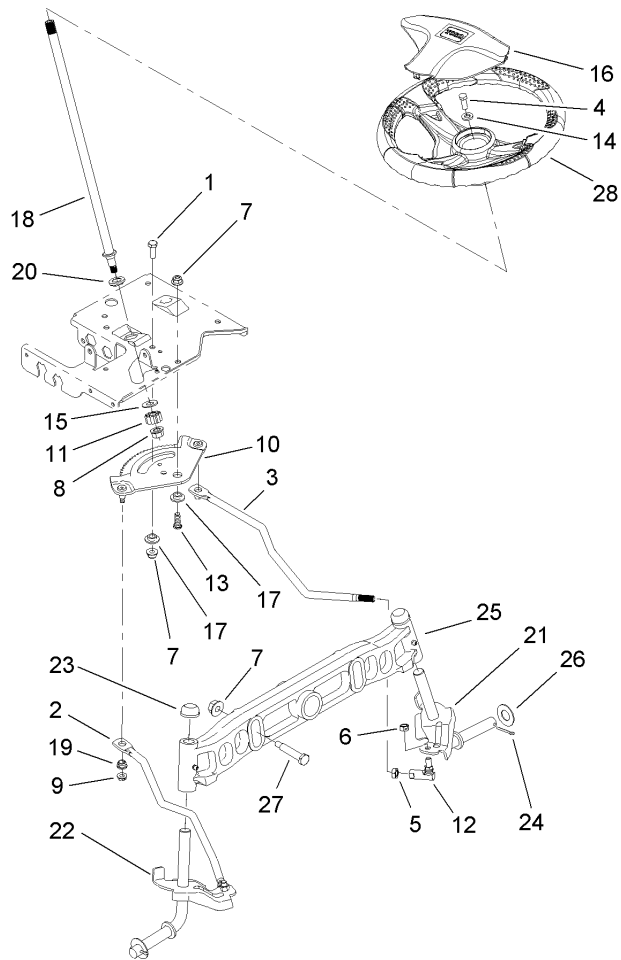
Front and Rear Wheel Assembly

| Ref | Part No. | Qty. | Description         |  |  |  |  |
|-----|----------|------|---------------------|--|--|--|--|
| 1   | 112-0876 | 2    | Tire-Turf           |  |  |  |  |
| 2   | 112-0849 | 2    | Rim ASM             |  |  |  |  |
| 3   | 112-0911 | 8    | Nut-Lug             |  |  |  |  |
| 4   | 112-0847 | 2    | Wheel ASM           |  |  |  |  |
| 5   | 112-0919 | 2    | Rim ASM             |  |  |  |  |
| 6   | 112-0352 | 2    | Cap-Hub             |  |  |  |  |
| 7   | 112-0877 | 2    | Tire-Turf           |  |  |  |  |
| 8   | 112-0848 | 2    | Wheel ASM           |  |  |  |  |
| 9   | 112-0503 | 1    | Valve-Air, Tubeless |  |  |  |  |
| 10  | 112819   | 1    | Tube-Inner          |  |  |  |  |
| 11  | 7007     | 1    | Tube-Inner          |  |  |  |  |



Deck Lift Arm Assembly

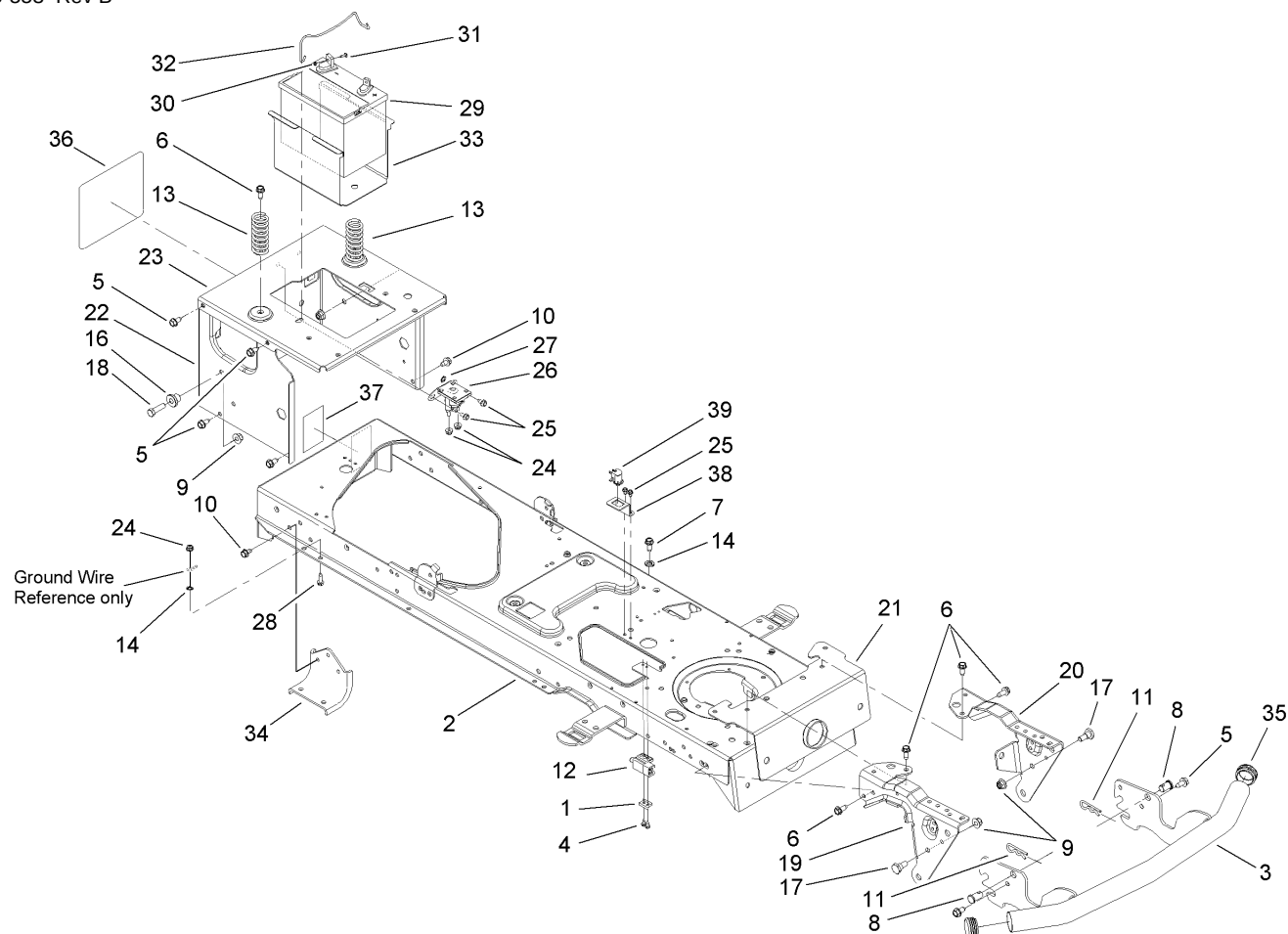
| Ref | Part No. | Qty. | Description           |  |  |  |  |
|-----|----------|------|-----------------------|--|--|--|--|
| 1   | 112-0852 | 1    | Lift Shaft ASM        |  |  |  |  |
| 2   | 112-0376 | 2    | Pin-Bracket, Lift     |  |  |  |  |
| 3   | 112-0707 | 1    | Bracket-Stabilizer    |  |  |  |  |
| 4   | 112-0668 | 2    | Nut-Lock, Flange      |  |  |  |  |
| 5   | 112-0650 | 2    | Nut-Lock, Flange      |  |  |  |  |
| 6   | 112-0476 | 2    | Nut-Lock, Hex (Nylon) |  |  |  |  |
| 7   | 112-0459 | 2    | Pin-Cotter            |  |  |  |  |
| 8   | 112-0568 | 2    | Pin-Cotter            |  |  |  |  |
| 9   | 112-0394 | 3    | Pin-Hair              |  |  |  |  |
| 10  | 112-0586 | 2    | Ring-E                |  |  |  |  |
| 11  | 112-0585 | 1    | Grip-Handle           |  |  |  |  |
| 12  | 112-0477 | 1    | Spring-Torsion        |  |  |  |  |
| 13  | 112-0674 | 1    | Handle-Lift           |  |  |  |  |
| 14  | 112-0497 | 1    | Rod-Front, Adjust     |  |  |  |  |
| 15  | 112-0502 | 2    | Pulley-Roller         |  |  |  |  |
| 16  | 112-0569 | 2    | Arm-Lift              |  |  |  |  |
| 17  | 112-0458 | 2    | Nut-Hex               |  |  |  |  |
| 18  | 112-0443 | 2    | Bolt-Shoulder         |  |  |  |  |
| 19  | 112-0442 | 2    | Bolt-Shoulder         |  |  |  |  |
| 20  | 112-0347 | 2    | Bearing-Flange        |  |  |  |  |
| 22  | 112-0374 | 2    | Cable-Lift            |  |  |  |  |



## Steering Shaft and Front Axle Assembly

| Ref | Part No. | Qty. | Description           |
|-----|----------|------|-----------------------|
| 1   | 112-0492 | 1    | Screw-HH              |
| 2   | 112-0355 | 1    | Link-Drag, RH         |
| 3   | 112-0346 | 1    | Link-Drag, LH         |
| 4   | 112-0473 | 1    | Screw-HH              |
| 5   | 112-0493 | 2    | Nut-Jam               |
| 6   | 112-0483 | 2    | Nut-Hex, Lock         |
| 7   | 112-0668 | 4    | Nut-Lock, Flange      |
| 8   | 112-0859 | 1    | Nut-Lock, Flange      |
| 9   | 112-0511 | 2    | Nut-Lock, Flange      |
| 10  | 112-0862 | 1    | Gear-Steering         |
| 11  | 112-0863 | 1    | Gear-Pinion, Steering |
| 12  | 112-0917 | 2    | Ball Joint ASM        |
| 13  | 112-0631 | 1    | Screw-HH              |
| 14  | 112-0924 | 1    | Washer-Flat           |
| 15  | 112-0925 | 1    | Washer-Flat           |
| 16  | 112-0341 | 1    | Cover-Wheel, Steering |
| 17  | 112-0881 | 2    | Spacer-Shoulder       |
| 18  | 112-5804 | 1    | Shaft-Steering        |
| 19  | 112-0929 | 2    | Bushing               |
| 20  | 112-0930 | 1    | Bearing-Flange, Hex   |
| 21  | 112-0687 | 1    | LH Axle ASM           |
| 22  | 112-0405 | 1    | RH Axle ASM           |
| 23  | 112-0323 | 2    | Cap                   |
| 24  | 112-0519 | 2    | Pin-Cotter            |

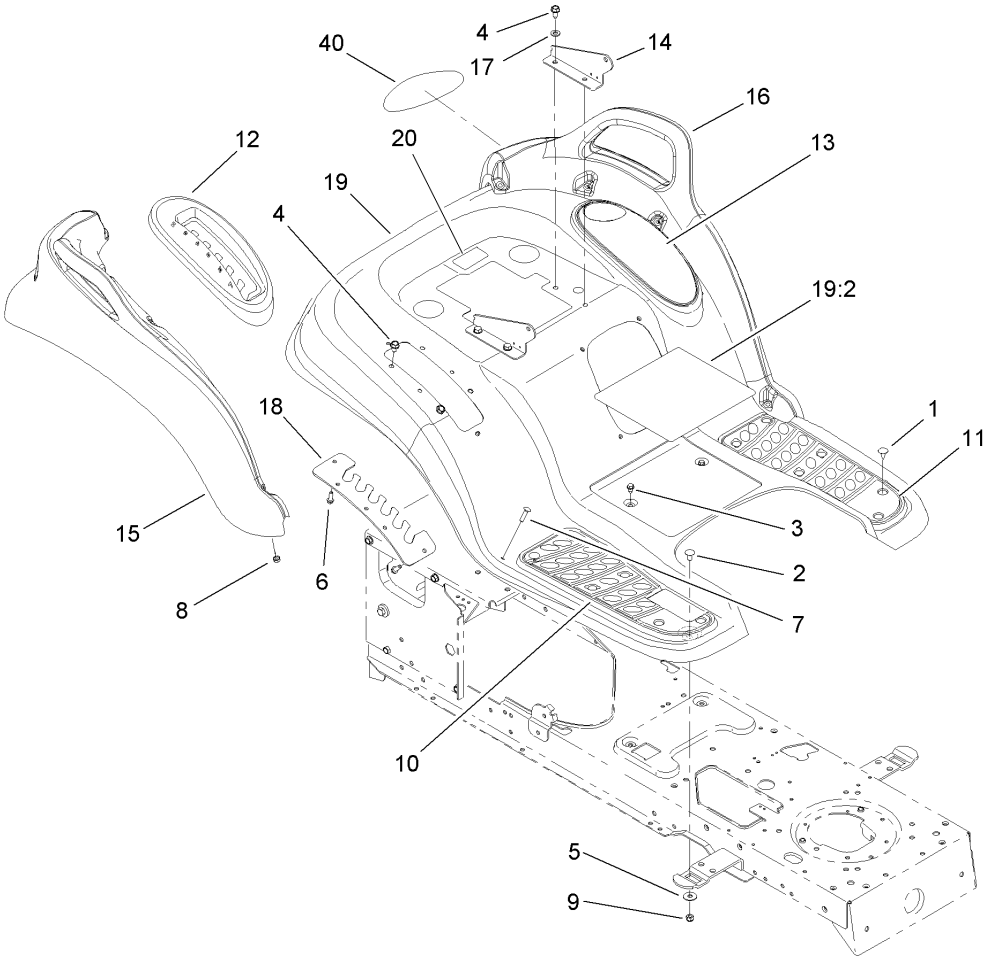
| Ref | Part No. | Qty. | Description              |
|-----|----------|------|--------------------------|
| 25  | 112-0416 | 1    | Axle-Pivot, Front        |
| 26  | 112-0396 | 2    | Washer-Flat              |
| 27  | 112-0486 | 2    | Bolt-Shoulder            |
| 28  | 112-0438 | 1    | Wheel-Steering, Softgrip |



## Frame and Battery Assembly

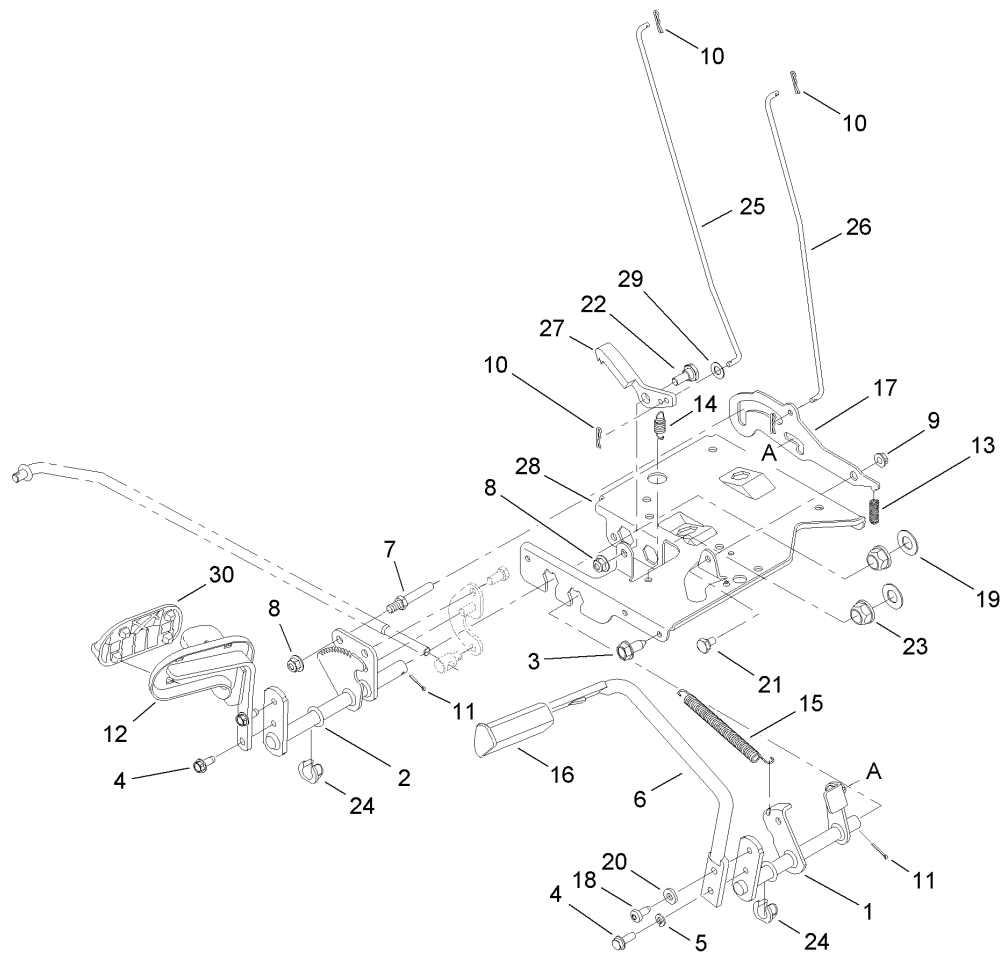
| Ref | Part No. | Qty. | Description            |
|-----|----------|------|------------------------|
| 1   | 112-0671 | 1    | Plate-Switch           |
| 2   | 112-0705 | 1    | Lower Frame ASM        |
| 3   | 112-0954 | 1    | Bumper ASM             |
| 4   | 112-0651 | 1    | Screw-HH, TAP          |
| 5   | 112-0472 | 1    | Screw-HH, TAP          |
| 6   | 112-0395 | 1    | Screw-HWH              |
| 7   | 112-0659 | 1    | Screw-HWH              |
| 8   | 112-0376 | 1    | Pin-Bracket, Lift      |
| 9   | 112-0668 | 1    | Nut-Lock, Flange       |
| 10  | 112-0676 | 1    | Screw-TAP              |
| 11  | 112-0394 | 1    | Pin-Hair               |
| 12  | 112-0455 | 1    | Switch-Interlock       |
| 13  | 112-0501 | 1    | Spring-Compression     |
| 14  | 112-0703 | 1    | Washer-Lock, External  |
| 16  | 112-0661 | 1    | Spacer-Shoulder        |
| 17  | 112-0565 | 1    | Bolt-Shoulder          |
| 18  | 112-0557 | 1    | Screw-HH               |
| 19  | 112-0620 | 1    | Bracket-Pivot, Support |
| 20  | 112-0610 | 1    | Bracket-Pivot, Support |
| 21  | 112-0640 | 1    | Bracket-Pivot, Bar     |
| 22  | 112-0728 | 1    | Frame-Upper            |
| 23  | 112-0647 | 1    | Bracket-Frame, Seat    |
| 24  | 112-0636 | 1    | Nut-Lock, Flange       |
| 25  | 112-0524 | 1    | Screw-HWHTF            |

| Ref | Part No. | Qty. | Description                    |
|-----|----------|------|--------------------------------|
| 26  | 112-0309 | 1    | Solenoid-12V                   |
| 27  | 112-0703 | 1    | Washer-Lock, External          |
| 28  | 112-0587 | 1    | Screw-HH, TAP                  |
| 29  | 112-0425 | 1    | Battery-245 Cca (Dry Flat Top) |
| 30  | 112-5805 | 1    | Nut-Sems                       |
| 31  | 112-0479 | 1    | Bolt-CARR                      |
| 32  | 112-0581 | 1    | Rod-Holddown, Battery          |
| 33  | 112-5806 | 1    | Tray-Battery                   |
| 34  | 112-0710 | 1    | Bracket-Axle                   |
| 35  | 112-5807 | 1    | Bumper-Cap                     |
| 36  | 112-1284 | 1    | Decal-Toro                     |
| 37  | 112-3715 | 1    | Decal-Bypass                   |
| 38  | 112-3737 | 1    | Bracket-Switch, Parking Brake  |
| 39  | 112-0441 | 1    | Switch-Mount, Snap             |



Fender Assembly

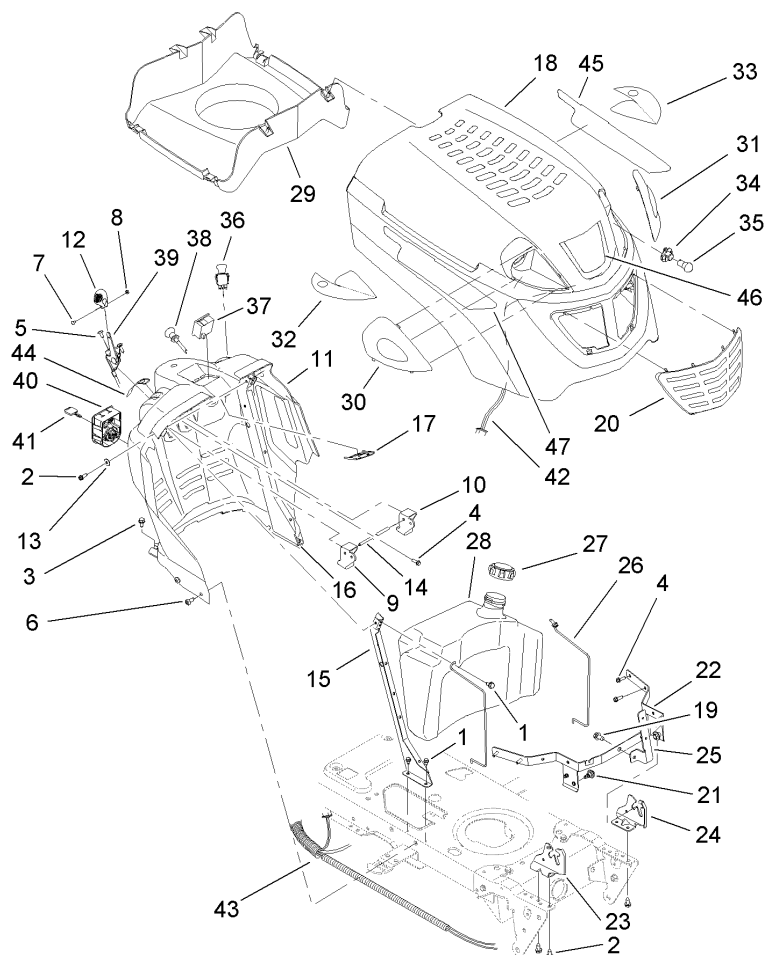
| Ref  | Part No. | Qty. | Description             |  |  |  |  |
|------|----------|------|-------------------------|--|--|--|--|
| 1    | 112-0549 | 1    | Clip-Ratchet, Fastener  |  |  |  |  |
| 2    | 112-0426 | 1    | Bolt-CARR               |  |  |  |  |
| 3    | 112-0524 | 1    | Screw-HWHTF             |  |  |  |  |
| 4    | 112-0556 | 1    | Screw-HWH               |  |  |  |  |
| 5    | 112-0582 | 1    | Washer-Flat             |  |  |  |  |
| 6    | 112-0509 | 1    | Screw-HH, TAP           |  |  |  |  |
| 7    | 112-0907 | 1    | Screw-CARR              |  |  |  |  |
| 8    | 112-0546 | 1    | Nut-Sems                |  |  |  |  |
| 9    | 112-0650 | 1    | Nut-Lock, Flange        |  |  |  |  |
| 10   | 112-0540 | 1    | Pad-Foot, RH            |  |  |  |  |
| 11   | 112-0545 | 1    | Pad-Foot, LH            |  |  |  |  |
| 12   | 112-0869 | 1    | Cover-Lever, Lift       |  |  |  |  |
| 13   | 112-0870 | 1    | Cover (W/Cup Holder)    |  |  |  |  |
| 14   | 112-5808 | 1    | Bracket-Seat            |  |  |  |  |
| 15   | 112-0871 | 1    | Flare-Fender, RH        |  |  |  |  |
| 16   | 112-0872 | 1    | Flare-Fender, LH        |  |  |  |  |
| 17   | 112-0517 | 1    | Washer-Lock, External   |  |  |  |  |
| 18   | 112-0629 | 1    | Bracket-Adjusting, Lift |  |  |  |  |
| 19   | 112-5869 | 1    | Fender And Decal ASM    |  |  |  |  |
| 19:2 | 112-3707 | 1    | Decal-Slope             |  |  |  |  |
| 20   | 112-3701 | 1    | Decal-Toro Hotline      |  |  |  |  |
| 40   | 112-5873 | 1    | Reflector               |  |  |  |  |



## Brake and Traction Assembly

| Ref | Part No. | Qty. | Description                 |
|-----|----------|------|-----------------------------|
| 1   | 112-0648 | 1    | Brake Control ASM           |
| 2   | 112-0850 | 1    | Control ASM                 |
| 3   | 112-0472 | 1    | Screw-HH, TAP               |
| 4   | 112-0404 | 1    | Screw-HWHTF                 |
| 5   | 112-0366 | 1    | Washer-Lock                 |
| 6   | 112-3738 | 1    | Pedal-Brake                 |
| 7   | 112-0599 | 1    | Pin                         |
| 8   | 112-0668 | 1    | Nut-Lock, Flange            |
| 9   | 112-0511 | 1    | Nut-Lock, Flange            |
| 10  | 112-0459 | 1    | Pin-Cotter                  |
| 11  | 112-0568 | 1    | Pin-Cotter                  |
| 12  | 112-0851 | 1    | Control Pedal ASM           |
| 13  | 112-0506 | 1    | Spring                      |
| 14  | 112-0510 | 1    | Spring-Extension            |
| 15  | 112-0348 | 1    | Spring-Extension            |
| 16  | 112-0530 | 1    | Pad-Brake                   |
| 17  | 112-5812 | 1    | Bracket-Lockout             |
| 18  | 112-0563 | 1    | Screw-TAP                   |
| 19  | 112-0339 | 1    | Washer-Flat                 |
| 20  | 112-0579 | 1    | Washer-Flat                 |
| 21  | 112-0542 | 1    | Bolt-Shoulder               |
| 22  | 112-0442 | 1    | Bolt-Shoulder               |
| 23  | 112-0347 | 1    | Bearing-Flange              |
| 24  | 112-0387 | 1    | Bearing-Flange, Hex (Split) |

| Ref | Part No. | Qty. | Description               |
|-----|----------|------|---------------------------|
| 25  | 112-0662 | 1    | Rod-Control, Cruise       |
| 26  | 112-0675 | 1    | Rod-Brake, Lock Control   |
| 27  | 112-0696 | 1    | Latch-Cruise              |
| 28  | 112-0681 | 1    | Bracket-Support, Steering |
| 29  | 112-0541 | 1    | Washer-Flat               |
| 30  | 112-0543 | 1    | Pad-Pedal                 |

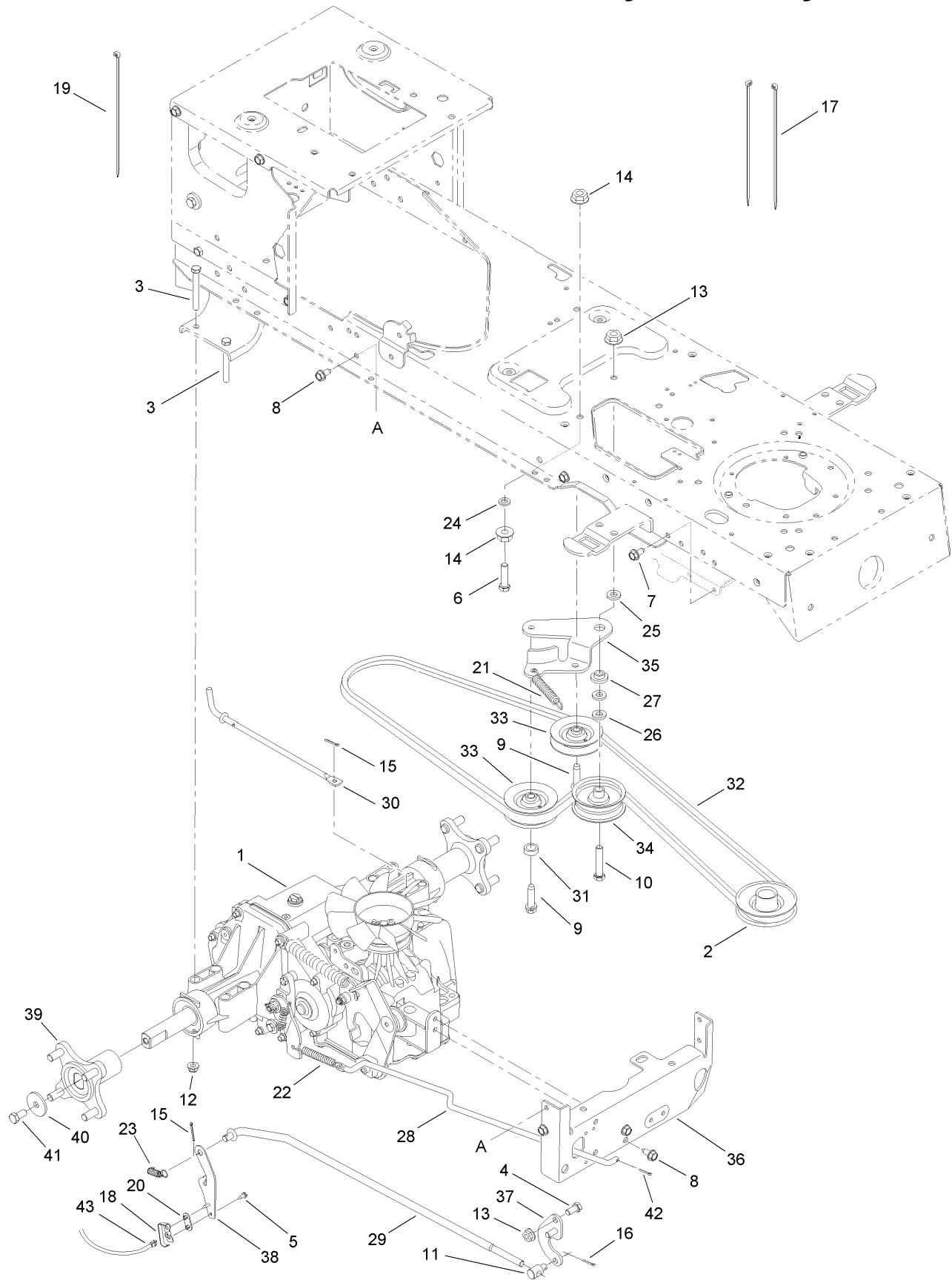


## Fuel Tank and Hood Assembly

| Ref | Part No. | Qty. | Description              |
|-----|----------|------|--------------------------|
| 1   | 112-0524 | 1    | Screw-HWHTF              |
| 2   | 112-0587 | 1    | Screw-HH, TAP            |
| 3   | 112-0472 | 1    | Screw-HH, TAP            |
| 4   | 112-0509 | 1    | Screw-HH, TAP            |
| 5   | 112-0550 | 1    | Screw-TAP                |
| 6   | 112-0563 | 1    | Screw-TAP                |
| 7   | 112-0478 | 1    | Screw-PTH                |
| 8   | 112-0515 | 1    | Nut-Hex                  |
| 9   | 112-0526 | 1    | Lever-Cruise             |
| 10  | 112-0580 | 1    | Lever-Brake              |
| 11  | 112-0536 | 1    | Dash-PTO, Electric       |
| 12  | 112-0474 | 1    | Knob-Control             |
| 13  | 112-0485 | 1    | Washer-Spring            |
| 14  | 112-0604 | 1    | Rod-Lever, Bent          |
| 15  | 112-0583 | 1    | Support-Dash, RH         |
| 16  | 112-0591 | 1    | Support-Dash, LH         |
| 17  | 112-5809 | 1    | Bracket-PTO              |
| 18  | 112-0444 | 1    | Hood                     |
| 19  | 112-0906 | 1    | Screw-HWHTF              |
| 20  | 112-0381 | 1    | Grill                    |
| 21  | 112-0597 | 1    | Bolt-Shoulder            |
| 22  | 112-0555 | 1    | Bracket-Pivot            |
| 23  | 112-0727 | 1    | Bracket-Pivot, Hood (RH) |
| 24  | 112-0726 | 1    | Bracket-Pivot, Hood (LH) |

| Ref | Part No. | Qty. | Description                      |
|-----|----------|------|----------------------------------|
| 25  | 112-3736 | 1    | Bracket-Support, Hood            |
| 26  | 112-0678 | 1    | Rod-Support                      |
| 27  | 112-0321 | 1    | Cap-Fuel                         |
| 28  | 112-0414 | 1    | Tank-Fuel, 3 Gallon              |
| 29  | 112-5814 | 1    | Plenum-Hood                      |
| 30  | 112-0447 | 1    | Lens-RH                          |
| 31  | 112-0446 | 1    | Lens-LH                          |
| 32  | 112-5810 | 1    | Reflector-RH                     |
| 33  | 112-5811 | 1    | Reflector-LH                     |
| 34  | 112-0408 | 1    | Socket-Headlight                 |
| 35  | 112-0402 | 1    | Lamp-12V, Miniature              |
| 36  | 112-0411 | 1    | Switch-Electric, PTO             |
| 37  | 112-0336 | 1    | Meter-Indicator, Systems         |
| 38  | 112-0310 | 1    | Cable Control ASM (W/Choke Knob) |
| 39  | 112-0403 | 1    | Cable-Throttle                   |
| 40  | 112-0865 | 1    | Module-Switch, Ignition          |
| 41  | 112-0312 | 1    | Key-Ignition                     |
| 42  | 112-0480 | 1    | Harness-Headlight                |
| 43  | 112-5815 | 1    | Harness-Wiring                   |
| 44  | 112-1272 | 1    | Decal-Throttle, Dash             |
| 45  | 112-1278 | 1    | Decal-Hood, Left Side            |
| 46  | 112-1285 | 1    | Decal-Hood, Toro                 |
| 47  | 112-1279 | 1    | Decal-Hood, Right Side           |

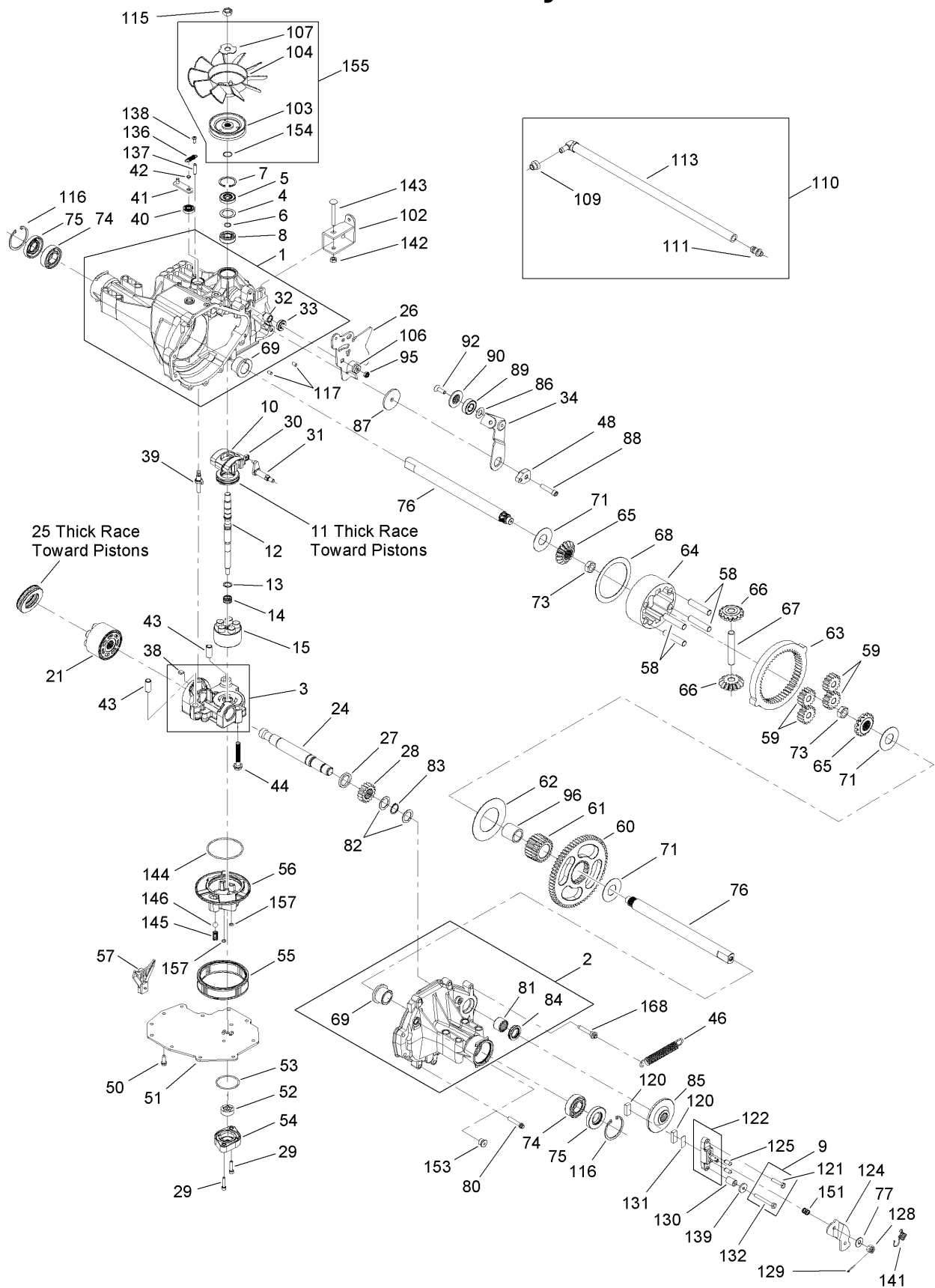
# Transmission, Belt and Pulley Assembly



# Transmission, Belt and Pulley Assembly

| Ref | Part No. | Qty. | Description                  |  |  |  |  |
|-----|----------|------|------------------------------|--|--|--|--|
| 1   | 112-0914 | 1    | Transmission ASM             |  |  |  |  |
| 2   | 112-5822 | 1    | Pulley-Engine                |  |  |  |  |
| 3   | 112-0714 | 1    | Screw-Hex                    |  |  |  |  |
| 4   | 112-0855 | 1    | Screw-HH                     |  |  |  |  |
| 5   | 112-0626 | 1    | Screw-HWHTF                  |  |  |  |  |
| 6   | 112-5823 | 1    | Screw-HH                     |  |  |  |  |
| 7   | 112-0524 | 1    | Screw-HWHTF                  |  |  |  |  |
| 8   | 112-0472 | 1    | Screw-HH, TAP                |  |  |  |  |
| 9   | 112-0469 | 1    | Screw-HH, TAP                |  |  |  |  |
| 10  | 112-0700 | 1    | Screw-HH                     |  |  |  |  |
| 11  | 112-0908 | 1    | Ferrule                      |  |  |  |  |
| 12  | 112-0511 | 1    | Nut-Lock, Flange             |  |  |  |  |
| 13  | 112-0668 | 1    | Nut-Lock, Flange             |  |  |  |  |
| 14  | 112-0668 | 1    | Nut-Lock, Flange             |  |  |  |  |
| 15  | 112-0459 | 1    | Pin-Cotter                   |  |  |  |  |
| 16  | 112-0568 | 1    | Pin-Cotter                   |  |  |  |  |
| 17  | 112-0527 | 1    | Tie-Cable                    |  |  |  |  |
| 18  | 112-0602 | 1    | Switch-Spring, Short         |  |  |  |  |
| 19  | 112-0866 | 1    | Tie-Cable, Push Mount        |  |  |  |  |
| 20  | 112-0625 | 1    | Plate-Insulator              |  |  |  |  |
| 21  | 112-0873 | 1    | Spring-Extension             |  |  |  |  |
| 22  | 112-0350 | 1    | Spring-Extension             |  |  |  |  |
| 23  | 112-0875 | 1    | Spring-Extension             |  |  |  |  |
| 24  | 112-0415 | 1    | Washer-Lock                  |  |  |  |  |
| 25  | 112-5824 | 1    | Washer-Flat                  |  |  |  |  |
| 26  | 112-0544 | 1    | Washer-Flat                  |  |  |  |  |
| 27  | 112-0345 | 1    | Spacer-Shoulder              |  |  |  |  |
| 28  | 112-0887 | 1    | Rod-Brake                    |  |  |  |  |
| 29  | 112-0888 | 1    | Rod-Control                  |  |  |  |  |
| 30  | 112-0889 | 1    | Rod-Disengage                |  |  |  |  |
| 31  | 112-5825 | 1    | Spacer                       |  |  |  |  |
| 32  | 112-0317 | 1    | Belt                         |  |  |  |  |
| 33  | 112-0892 | 1    | Pulley-Idler, V-Type         |  |  |  |  |
| 34  | 112-0313 | 1    | Pulley-Idler, Flat           |  |  |  |  |
| 35  | 112-0525 | 1    | Bracket-Idler, Center Double |  |  |  |  |
| 36  | 112-0711 | 1    | Bracket-Transmission         |  |  |  |  |
| 37  | 112-0899 | 1    | Bracket-Control              |  |  |  |  |
| 38  | 112-0901 | 1    | Bracket-Actuator             |  |  |  |  |
| 39  | 112-0738 | 1    | Wheel Hub ASM                |  |  |  |  |
| 40  | 112-0534 | 1    | Washer-Flat                  |  |  |  |  |
| 41  | 112-0768 | 1    | Screw-HH                     |  |  |  |  |
| 42  | 112-0354 | 1    | Pin-Cotter                   |  |  |  |  |
| 43  | 112-0846 | 1    | Harness ASM                  |  |  |  |  |

# Transmission Assembly No. 112-0914

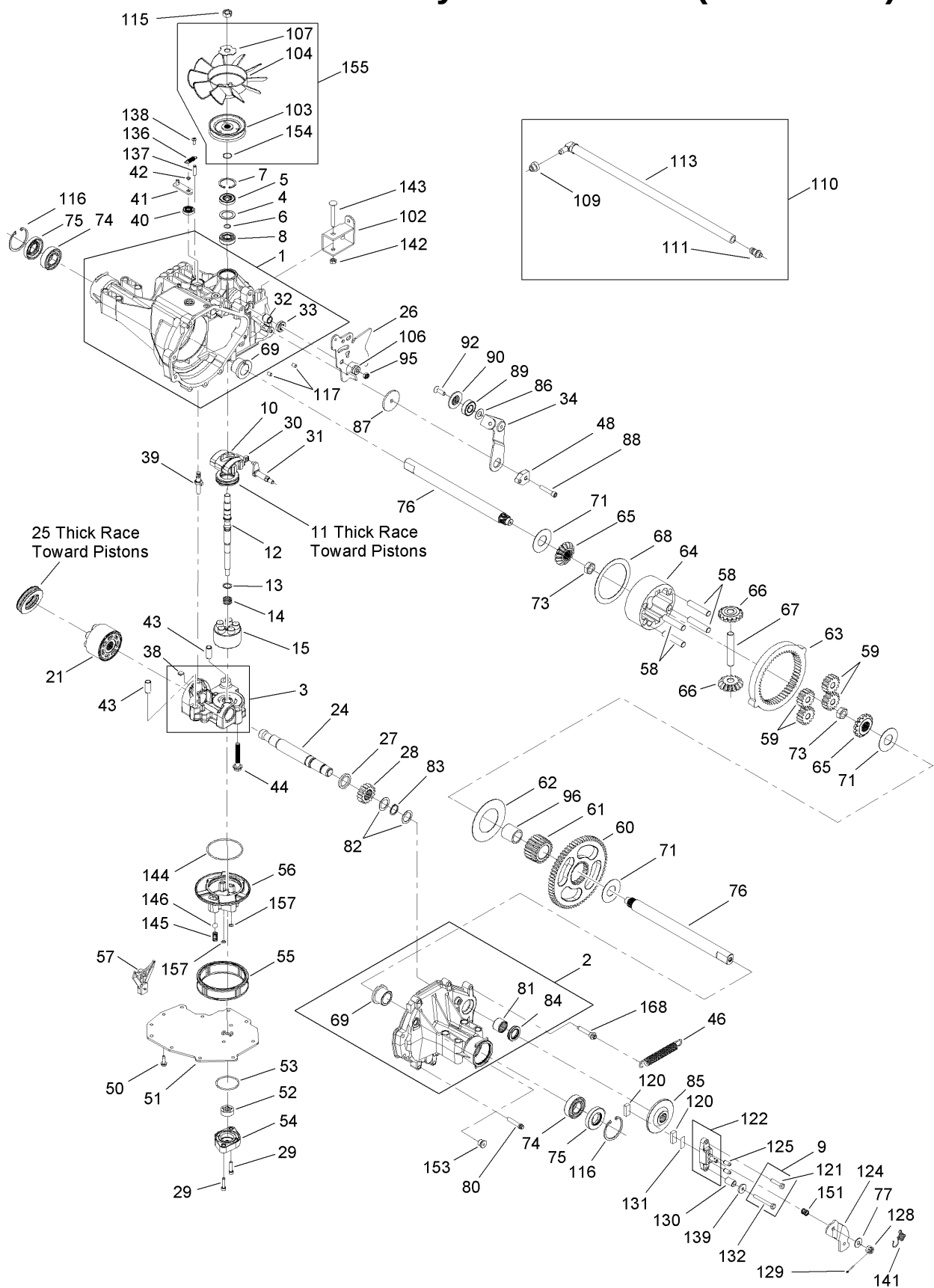


# Transmission Assembly No. 112-0914

| Ref | Part No. | Qty. | Description                    |
|-----|----------|------|--------------------------------|
| 1   | 104-2101 | 1    | Main Housing ASM               |
| 2   | 112-5887 | 1    | Right Hand Housing ASM         |
| 3   | 112-5889 | 1    | Center Section ASM             |
| 4   | 104-2104 | 1    | Spacer                         |
| 5   | 92-6543  | 1    | Seal-Lip                       |
| 6   | 94-1902  | 1    | Ring-Wire, Retaining           |
| 7   | 94-1903  | 1    | Ring-Retaining                 |
| 8   | 94-1904  | 1    | Bearing-Shaft, Ball            |
| 9   | 112-5888 | 1    | Brake Bolt Kit                 |
| 10  | 94-1907  | 1    | Swashplate-Variable            |
| 11  | 94-6922  | 1    | Bearing-Thrust                 |
| 12  | 104-2105 | 1    | Shaft-Input                    |
| 13  | 94-1937  | 1    | Washer-Block, Thrust           |
| 14  | 94-1936  | 1    | Spring-Block                   |
| 15  | 103-2666 | 1    | Cylinder Block Kit             |
| 21  | 94-1913  | 1    | Cylinder Block ASM             |
| 24  | 104-2107 | 1    | Shaft-Output                   |
| 25  | 94-6923  | 1    | Bearing-Thrust                 |
| 26  | 112-5890 | 1    | Arm-Control                    |
| 27  | 104-2109 | 1    | Spacer                         |
| 28  | 104-2110 | 1    | Gear-Pinion, 16T               |
| 29  | 104-2111 | 2    | Capscrew                       |
| 30  | 94-1910  | 1    | Guide-Slot                     |
| 31  | 104-2112 | 1    | Trunnion ASM                   |
| 32  | 104-2113 | 1    | Bushing-Trunnion               |
| 33  | 92-6544  | 1    | Seal-Lip                       |
| 34  | 112-5891 | 1    | Arm-Return                     |
| 38  | 112-5892 | 1    | Bypass Plate Kit               |
| 39  | 94-1914  | 1    | Actuator-Bypass                |
| 40  | 92-6545  | 1    | Seal-Lip                       |
| 41  | 104-2117 | 1    | Arm-Bypass                     |
| 42  | 936109   | 1    | Ring-Retaining                 |
| 43  | 94-1927  | 2    | Pin                            |
| 44  | 94-6926  | 3    | Bolt                           |
| 46  | 112-5893 | 1    | Spring-Return, 5 Inch (Medium) |
| 48  | 104-2119 | 1    | Puck-Adjusting                 |
| 50  | 104-2120 | 11   | Screw                          |
| 51  | 104-2121 | 1    | Cover-Lower                    |
| 52  | 104-2122 | 1    | Gerotor ASM                    |
| 53  | 104-2123 | 1    | O-Ring                         |
| 54  | 104-2124 | 1    | Cover-Gerotor                  |
| 55  | 112-5894 | 1    | Filter Kit                     |
| 56  | 112-5895 | 1    | Manifold-Charge                |
| 57  | 104-2127 | 1    | Retainer-Bearing, Motor        |
| 58  | 104-2128 | 4    | Pin-Carrier                    |
| 59  | 104-2129 | 4    | Gear-Planet, 15T               |
| 60  | 104-2130 | 1    | Gear-Spur, 67T                 |
| 61  | 104-2131 | 1    | Gear-Sun, 21T                  |
| 62  | 104-2132 | 1    | Plate-Thrust, Planet           |
| 63  | 104-2133 | 1    | Gear-Ring, 51T                 |
| 64  | 104-2134 | 1    | Carrier-Planetary              |
| 65  | 104-2135 | 2    | Gear-Miter                     |

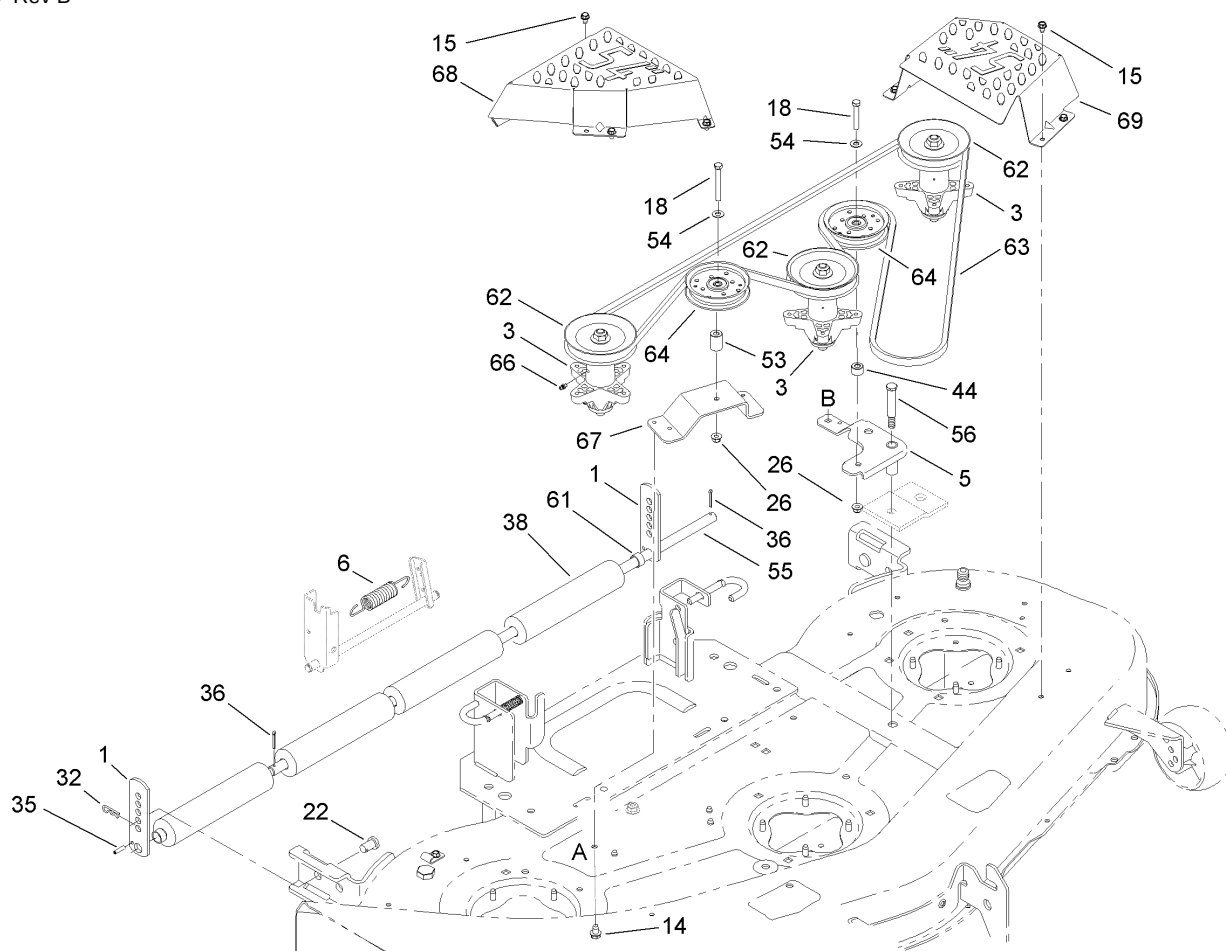
| Ref | Part No. | Qty. | Description       |
|-----|----------|------|-------------------|
| 66  | 104-2136 | 2    | Gear-Miter        |
| 67  | 104-2137 | 1    | Shaft             |
| 68  | 104-2138 | 1    | Plate-Thrust      |
| 69  | 104-2139 | 2    | Bearing-Flange    |
| 71  | 104-2141 | 3    | Washer            |
| 73  | 104-2142 | 2    | Nut-HJ            |
| 74  | 104-2143 | 2    | Bearing-Ball      |
| 75  | 104-2144 | 2    | Seal              |
| 76  | 112-5896 | 2    | Shaft-Axle        |
| 77  | 5-4460   | 1    | Washer-Pivot      |
| 79  | 104-2147 | 10   | Sealant           |
| 80  | 104-2148 | 8    | Screw-TTH         |
| 81  | 104-2149 | 1    | Bearing-Needle    |
| 82  | 104-2150 | 2    | Washer            |
| 83  | 104-2151 | 1    | Ring-Retaining    |
| 84  | 104-2152 | 1    | Seal-Lip          |
| 85  | 104-2153 | 1    | Disk-Brake        |
| 86  | 94-1933  | 1    | Washer            |
| 87  | 104-2154 | 1    | Washer            |
| 88  | 104-2155 | 1    | Screw             |
| 89  | 104-2156 | 1    | Bearing           |
| 90  | 104-2157 | 1    | Spacer-Locating   |
| 92  | 104-2158 | 1    | Screw-Countersunk |
| 95  | 104-2159 | 1    | Nut-Hex, Lock     |
| 96  | 104-2160 | 1    | Bearing-Sleeve    |

# Transmission Assembly No. 112-0914 (Continued)



## Transmission Assembly No. 112-0914 (Continued)

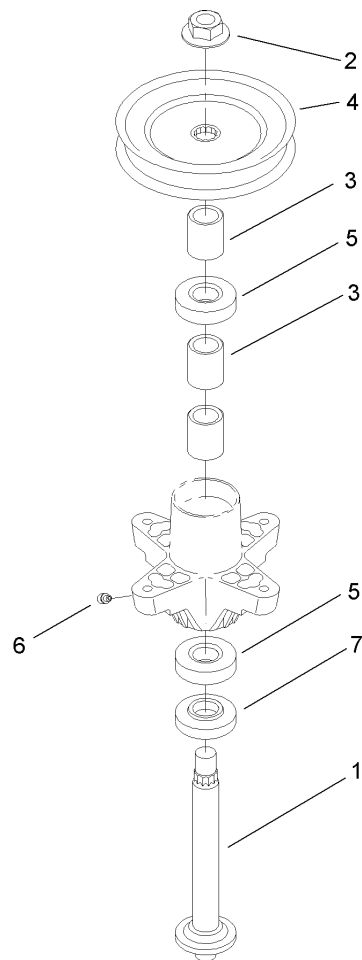
| Ref   | Part No. | Qty. | Description                        |  |  |  |  |
|-------|----------|------|------------------------------------|--|--|--|--|
| 102   | 112-5897 | 1    | Bracket-Torque                     |  |  |  |  |
| 103   | 112-5885 | 1    | Pulley                             |  |  |  |  |
| 104   | 112-5886 | 1    | Fan-Blade, 10                      |  |  |  |  |
| 106   | 112-5898 | 1    | Spacer-Trunnion                    |  |  |  |  |
| 107   | 112-5899 | 1    | Washer-Slotted                     |  |  |  |  |
| 109   | 112-5900 | 1    | Bushing-Vent                       |  |  |  |  |
| 110   | 112-5901 | 1    | Fitting Kit                        |  |  |  |  |
| 111   | 112-5902 | 1    | Cap Vent ASM                       |  |  |  |  |
| 113   | 112-5903 | 1    | 90 Degree Fitting And Hose ASM Kit |  |  |  |  |
| 115   | 104-2168 | 1    | Nut-Hex                            |  |  |  |  |
| 116   | 104-2169 | 2    | Ring-Retaining                     |  |  |  |  |
| 117   | 104-2170 | 2    | Pin                                |  |  |  |  |
| 120   | 104-2171 | 2    | Puck-Brake                         |  |  |  |  |
| 121   | 112-5904 | 1    | Bolt-Hex                           |  |  |  |  |
| 122   | 112-5905 | 1    | Brake Yoke ASM                     |  |  |  |  |
| 124   | 112-5906 | 1    | Arm-Brake                          |  |  |  |  |
| 125   | 104-2176 | 2    | Pin-Brake                          |  |  |  |  |
| 128   | 93-3807  | 1    | Nut-Castle                         |  |  |  |  |
| 129   | 3272-7   | 1    | Pin-Cotter                         |  |  |  |  |
| 130   | 104-2180 | 1    | Spacer                             |  |  |  |  |
| 131   | 104-2181 | 1    | Puck-Plate                         |  |  |  |  |
| 132   | 112-5907 | 1    | Bolt-Hex                           |  |  |  |  |
| 136   | 112-5908 | 1    | Spring-Bypass                      |  |  |  |  |
| 137   | 112-5909 | 1    | Pin-Spring                         |  |  |  |  |
| 138   | 112-5910 | 1    | Bolt-Self Tapping                  |  |  |  |  |
| 139   | 112-5911 | 1    | Washer                             |  |  |  |  |
| 141   | 104-2184 | 1    | Spring-Arm, Brake                  |  |  |  |  |
| 142   | 112-5912 | 1    | Nut-Hex Lock                       |  |  |  |  |
| 143   | 112-5913 | 1    | Bolt                               |  |  |  |  |
| 144   | 104-2185 | 1    | O-Ring                             |  |  |  |  |
| 145   | 104-2186 | 1    | Spring-Relief                      |  |  |  |  |
| 146   | 25-2490  | 1    | Ball                               |  |  |  |  |
| 151   | 104-2188 | 1    | Spring-Brake, Anti Drag            |  |  |  |  |
| 153   | 104-2189 | 1    | Plug-Thread, Straight              |  |  |  |  |
| 154   | 112-5914 | 1    | Ring-Retaining                     |  |  |  |  |
| 155   | 112-5915 | 1    | Fan And Pulley Kit                 |  |  |  |  |
| 157   | 104-2191 | 2    | O-Ring                             |  |  |  |  |
| 168   | 112-5916 | 1    | Bolt-Shoulder, Torx                |  |  |  |  |
| ❶ 203 | 112-5917 | 1    | Seal And O-Ring Kit                |  |  |  |  |



## Deck Roller, Belt, Cover and Pulley Assembly

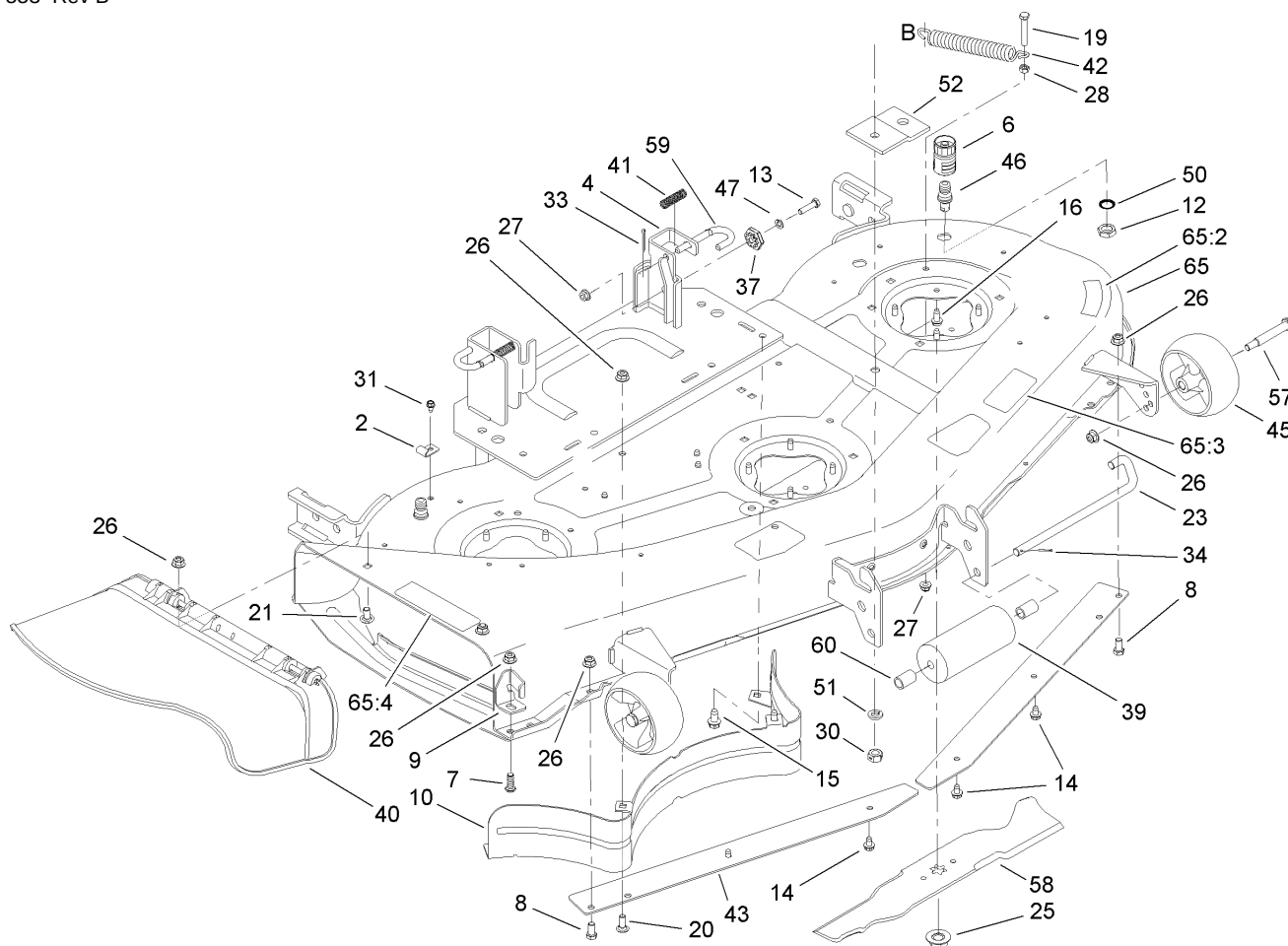
| Ref | Part No. | Qty. | Description               |
|-----|----------|------|---------------------------|
| 1   | 112-0845 | 1    | Adjuster-Height           |
| 3   | 112-0915 | 1    | Spindle ASM               |
| 5   | 112-0853 | 1    | Idler ASM                 |
| 6   | 112-5871 | 1    | Spring Extension          |
| 14  | 112-5838 | 1    | Screw-TAP                 |
| 15  | 112-0676 | 1    | Screw-TAP                 |
| 18  | 112-0700 | 1    | Screw-HH                  |
| 22  | 112-0376 | 1    | Pin-Bracket, Lift         |
| 26  | 112-0668 | 1    | Nut-Lock, Flange          |
| 32  | 112-0912 | 1    | Pin-Hair                  |
| 35  | 112-0861 | 1    | Pin-Spring                |
| 36  | 112-5845 | 1    | Pin-Spring                |
| 38  | 112-0867 | 1    | Roller-Deck               |
| 44  | 112-0891 | 1    | Spacer                    |
| 53  | 112-0890 | 1    | Spacer                    |
| 54  | 112-1018 | 1    | Washer-Isomount           |
| 55  | 112-0880 | 1    | Shaft-Roller              |
| 56  | 112-0886 | 1    | Bolt-Shoulder             |
| 61  | 112-0932 | 1    | Spacer                    |
| 62  | 112-0505 | 1    | Pulley-Deck               |
| 63  | 112-0933 | 1    | Belt-V, Type B            |
| 64  | 112-0314 | 1    | Pulley-Idler              |
| 66  | 112-0926 | 1    | Fitting-Grease            |
| 67  | 112-5848 | 1    | Bracket-Idler, Stationary |

| Ref | Part No. | Qty. | Description       |
|-----|----------|------|-------------------|
| 68  | 112-0903 | 1    | Cover-Spindle, RH |
| 69  | 112-0904 | 1    | Cover-Spindle, LH |



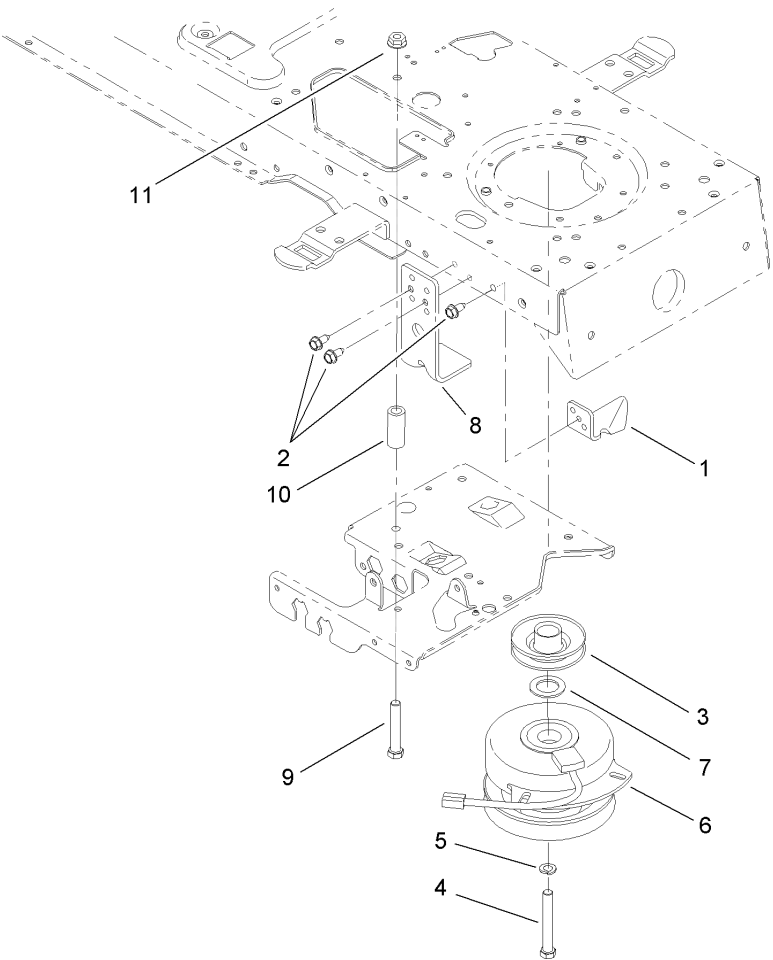
# Spindle Assembly No. 112-0915

| Ref | Part No. | Qty. | Description                      |  |  |  |  |
|-----|----------|------|----------------------------------|--|--|--|--|
| 1   | 112-0885 | 1    | Shaft-Blade Spindle Star 6.95 Lg |  |  |  |  |
| 2   | 112-0330 | 1    | Nut-Flange, Hex                  |  |  |  |  |
| 3   | 112-0389 | 1    | Spacer                           |  |  |  |  |
| 4   | 112-0505 | 1    | Pulley-Deck                      |  |  |  |  |
| 5   | 112-0377 | 1    | Bearing-Ball                     |  |  |  |  |
| 6   | 112-0926 | 1    | Fitting-Grease                   |  |  |  |  |
| 7   | 112-0721 | 1    | Spacer                           |  |  |  |  |



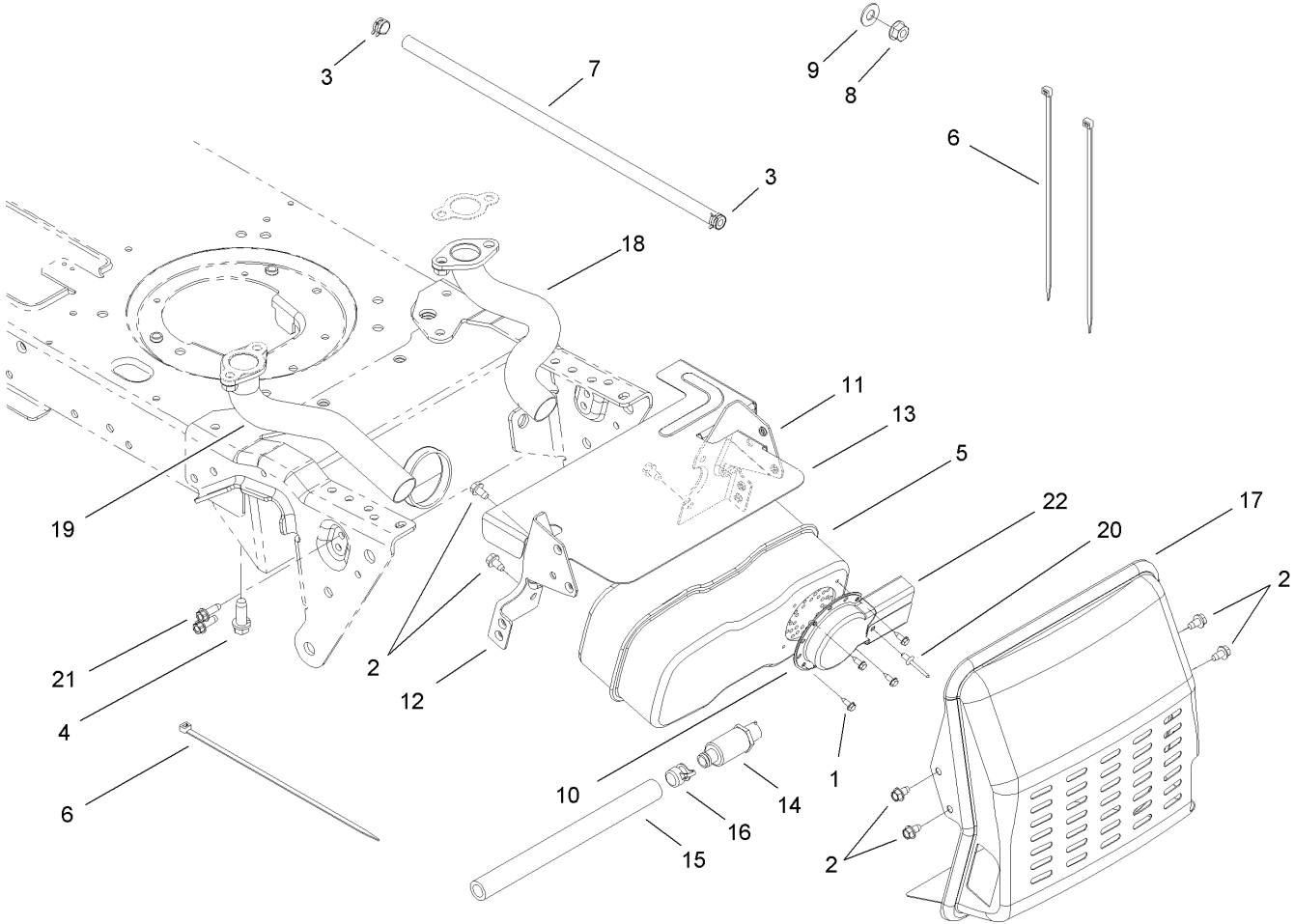
## Deck Assembly

| Ref | Part No. | Qty. | Description           | Ref  | Part No. | Qty. | Description              |
|-----|----------|------|-----------------------|------|----------|------|--------------------------|
| 2   | 112-0378 | 1    | Bracket-Retain, Hook  | 37   | 112-0327 | 1    | Gear-Adjustment, Deck    |
| 4   | 112-0413 | 1    | LH Hanger Bracket ASM | 39   | 112-5840 | 1    | Roller                   |
| 6   | 112-0916 | 1    | Adapter-Nozzle, Water | 40   | 112-5846 | 1    | Chute Deflector ASM      |
| 7   | 112-0631 | 1    | Screw-HH              | 41   | 112-0406 | 1    | Spring-Compression       |
| 8   | 112-0855 | 1    | Screw-HH              | 42   | 112-0349 | 1    | Spring                   |
| 9   | 112-0854 | 1    | Stop-Chute            | 43   | 112-0895 | 1    | Skirt-Deck               |
| 10  | 112-5872 | 1    | Baffle                | 45   | 112-0677 | 1    | Wheel-Deck               |
| 12  | 112-0351 | 1    | Nut-Hex               | 46   | 112-0879 | 1    | Nozzle-Water, Deck       |
| 13  | 112-0373 | 1    | Screw-HH              | 47   | 112-0366 | 1    | Washer-Lock              |
| 14  | 112-5838 | 1    | Screw-TAP             | 50   | 112-0922 | 1    | Washer-Lock              |
| 15  | 112-0906 | 1    | Screw-HWHTF           | 51   | 112-0923 | 1    | Washer-Lock              |
| 16  | 112-1083 | 1    | Screw-HH              | 52   | 112-0893 | 1    | Bracket-Stabilizer       |
| 19  | 112-5843 | 1    | Screw-HH              | 57   | 112-0325 | 1    | Bolt-Shoulder            |
| 20  | 112-5844 | 1    | Bolt-CARR             | 58   | 112-0931 | 1    | Blade-18.50              |
| 21  | 112-0452 | 1    | Bolt-CARR             | 59   | 112-0436 | 1    | Pin-Handle, Deck Release |
| 23  | 112-5839 | 1    | Pin-Roller            | 60   | 112-0691 | 1    | Spacer                   |
| 25  | 112-0330 | 1    | Nut-Flange, Hex       | 65   | 112-5862 | 1    | Deck And Decal ASM       |
| 26  | 112-0668 | 1    | Nut-Lock, Flange      | 65:2 | 112-1268 | 1    | Decal-Danger, Deck       |
| 27  | 112-0650 | 1    | Nut-Lock, Flange      | 65:3 | 112-1273 | 1    | Decal-Belt Routing, Deck |
| 28  | 112-0437 | 1    | Nut-Hex               | 65:4 | 112-1265 | 1    | Decal-Danger             |
| 30  | 112-1117 | 1    | Nut-Hex, Lock         |      |          |      |                          |
| 31  | 112-0657 | 1    | Nut-Lock, Flange      |      |          |      |                          |
| 33  | 112-0412 | 1    | Pin-Cotter            |      |          |      |                          |
| 34  | 112-5841 | 1    | Pin-Cotter            |      |          |      |                          |



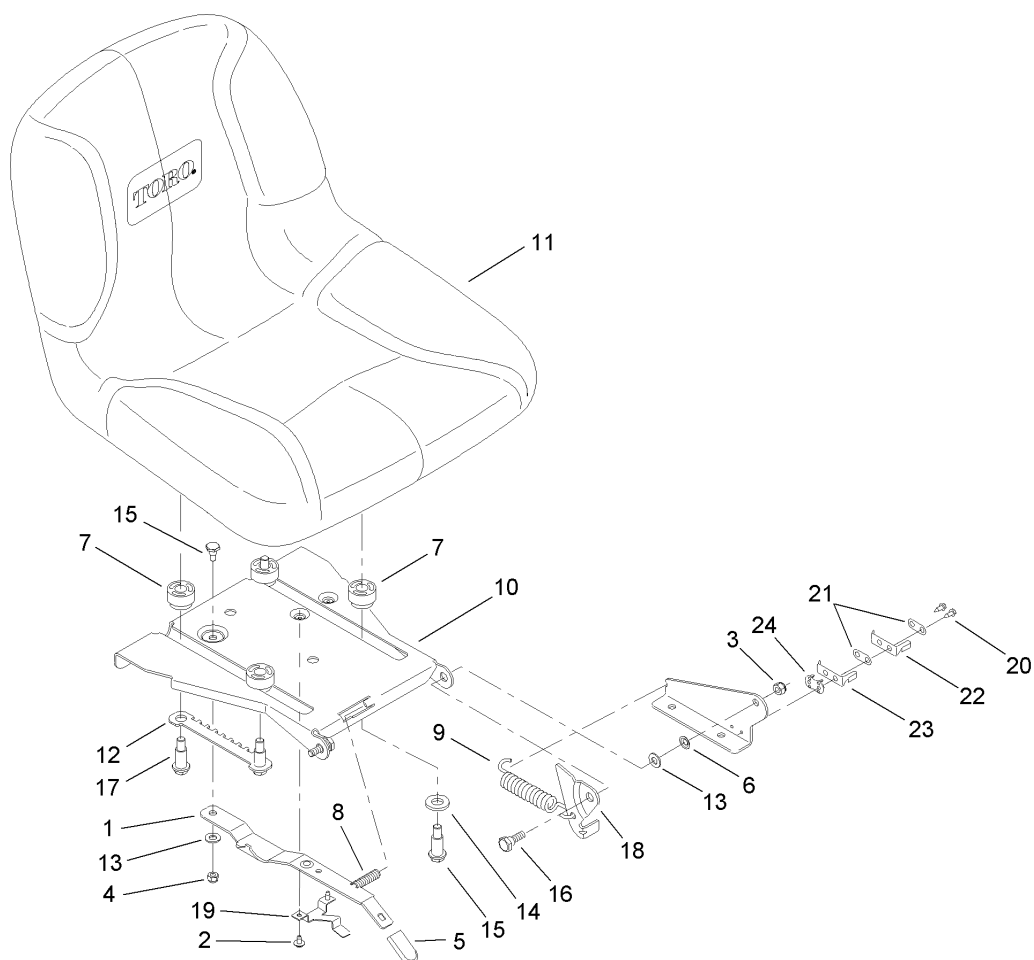
Electric Clutch Assembly

| Ref | Part No. | Qty. | Description           |  |  |  |  |
|-----|----------|------|-----------------------|--|--|--|--|
| 1   | 112-0571 | 1    | Bracket-Clutch        |  |  |  |  |
| 2   | 112-0472 | 1    | Screw-HH, TAP         |  |  |  |  |
| 3   | 112-5822 | 1    | Pulley-Engine         |  |  |  |  |
| 4   | 112-0561 | 1    | Screw-HH              |  |  |  |  |
| 5   | 112-0428 | 1    | Washer-Lock           |  |  |  |  |
| 6   | 112-0913 | 1    | Clutch-Electric, PTO  |  |  |  |  |
| 7   | 112-0420 | 1    | Washer-Flat           |  |  |  |  |
| 8   | 112-0689 | 1    | Bracket-Deck, Up Stop |  |  |  |  |
| 9   | 112-0700 | 1    | Screw-HH              |  |  |  |  |
| 10  | 112-0433 | 1    | Spacer                |  |  |  |  |
| 11  | 112-0668 | 1    | Nut-Lock, Flange      |  |  |  |  |



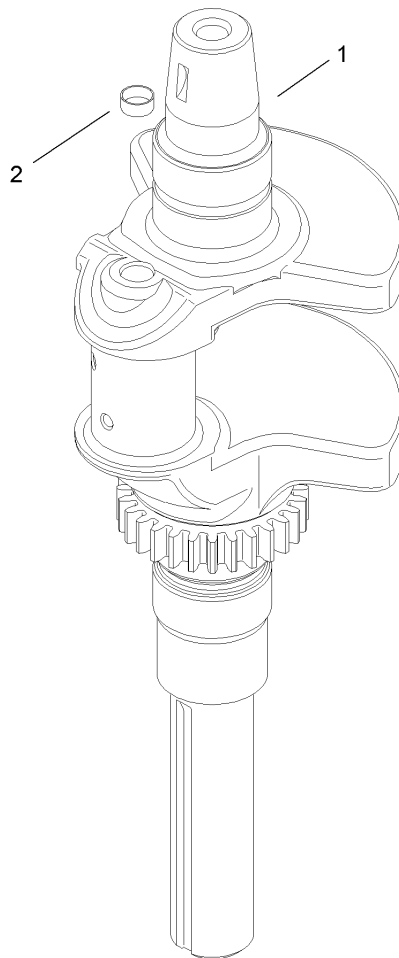
Muffler Assembly

| Ref | Part No. | Qty. | Description             |  |  |  |  |
|-----|----------|------|-------------------------|--|--|--|--|
| 1   | 112-0626 | 1    | Screw-HWHTF             |  |  |  |  |
| 2   | 112-0524 | 1    | Screw-HWHTF             |  |  |  |  |
| 3   | 112-0573 | 1    | Clamp-Hose              |  |  |  |  |
| 4   | 112-0487 | 1    | Screw-TAP               |  |  |  |  |
| 5   | 112-0342 | 1    | Muffler-Inlet, Dual     |  |  |  |  |
| 6   | 112-0527 | 1    | Tie-Cable               |  |  |  |  |
| 7   | 112-0720 | 1    | Hose-Fuel               |  |  |  |  |
| 8   | 112-0490 | 1    | Nut-Lock, Flange        |  |  |  |  |
| 9   | 112-0572 | 1    | Washer-Flat             |  |  |  |  |
| 10  | 112-0453 | 1    | Deflector-Muffler       |  |  |  |  |
| 11  | 112-0467 | 1    | Bracket-Muffler, LH     |  |  |  |  |
| 12  | 112-0466 | 1    | Bracket-Muffler, RH     |  |  |  |  |
| 13  | 112-0716 | 1    | Shield-Heat             |  |  |  |  |
| 14  | 112-0388 | 1    | Drain-Oil               |  |  |  |  |
| 15  | 112-0553 | 1    | Hose-Drain              |  |  |  |  |
| 16  | 112-0397 | 1    | Cap-Drain, Oil          |  |  |  |  |
| 17  | 112-0457 | 1    | Muffler Shield ASM      |  |  |  |  |
| 18  | 112-0391 | 1    | Pipe-Exhaust, LH        |  |  |  |  |
| 19  | 112-0392 | 1    | Pipe-Exhaust, RH        |  |  |  |  |
| 20  | 112-3741 | 1    | Rivet-Pop               |  |  |  |  |
| 21  | 112-0587 | 1    | Screw-HH, TAP           |  |  |  |  |
| 22  | 112-0730 | 1    | Deflector-Muffler, Long |  |  |  |  |



## Seat Assembly

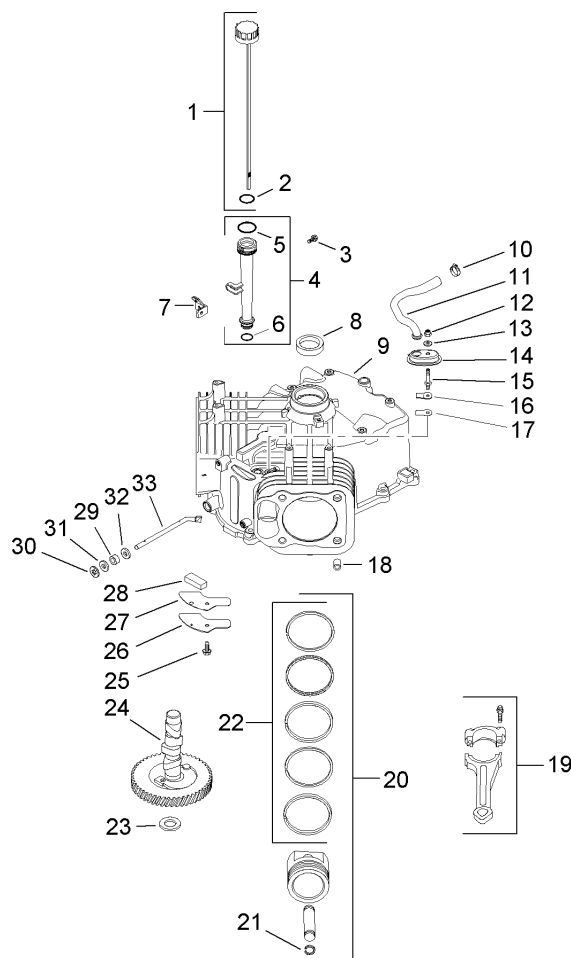
| Ref | Part No. | Qty. | Description           | Ref | Part No. | Qty. | Description           |
|-----|----------|------|-----------------------|-----|----------|------|-----------------------|
| 1   | 112-0898 | 1    | Lever-Adjust, Seat    | 24  | 112-0637 | 1    | Plate-Boss, Insulator |
| 2   | 112-0857 | 1    | Screw-HH, TAP         |     |          |      |                       |
| 3   | 112-0650 | 1    | Nut-Lock, Flange      |     |          |      |                       |
| 4   | 112-0657 | 1    | Nut-Lock, Flange      |     |          |      |                       |
| 5   | 112-0864 | 1    | Grip-Adjuster, Seat   |     |          |      |                       |
| 6   | 112-0645 | 1    | Nut-Push              |     |          |      |                       |
| 7   | 112-0868 | 1    | Spacer-Adjust, Seat   |     |          |      |                       |
| 8   | 112-0874 | 1    | Spring-Compression    |     |          |      |                       |
| 9   | 112-0616 | 1    | Spring-Extension      |     |          |      |                       |
| 10  | 112-0897 | 1    | Bracket-Pivot, Seat   |     |          |      |                       |
| 11  | 112-0372 | 1    | Seat-High Back        |     |          |      |                       |
| 12  | 112-0900 | 1    | Selector-Adjust, Seat |     |          |      |                       |
| 13  | 112-0601 | 1    | Washer-Flat           |     |          |      |                       |
| 14  | 112-0878 | 1    | Washer-Flat           |     |          |      |                       |
| 15  | 112-0927 | 1    | Bolt-Shoulder         |     |          |      |                       |
| 16  | 112-0575 | 1    | Bolt-Shoulder         |     |          |      |                       |
| 17  | 112-0882 | 1    | Bolt-Shoulder         |     |          |      |                       |
| 18  | 112-0646 | 1    | Bracket-Lift, LH      |     |          |      |                       |
| 18  | 112-5849 | 1    | Bracket-Lift, RH      |     |          |      |                       |
| 19  | 112-5850 | 1    | Stop-Adjust, Seat     |     |          |      |                       |
| 20  | 112-0626 | 1    | Screw-HWHTF           |     |          |      |                       |
| 21  | 112-0635 | 1    | Plate-Insulator       |     |          |      |                       |
| 22  | 112-0529 | 1    | Switch-Spring         |     |          |      |                       |
| 23  | 112-0532 | 1    | Switch-Spring, Inner  |     |          |      |                       |



# Crankshaft Assembly

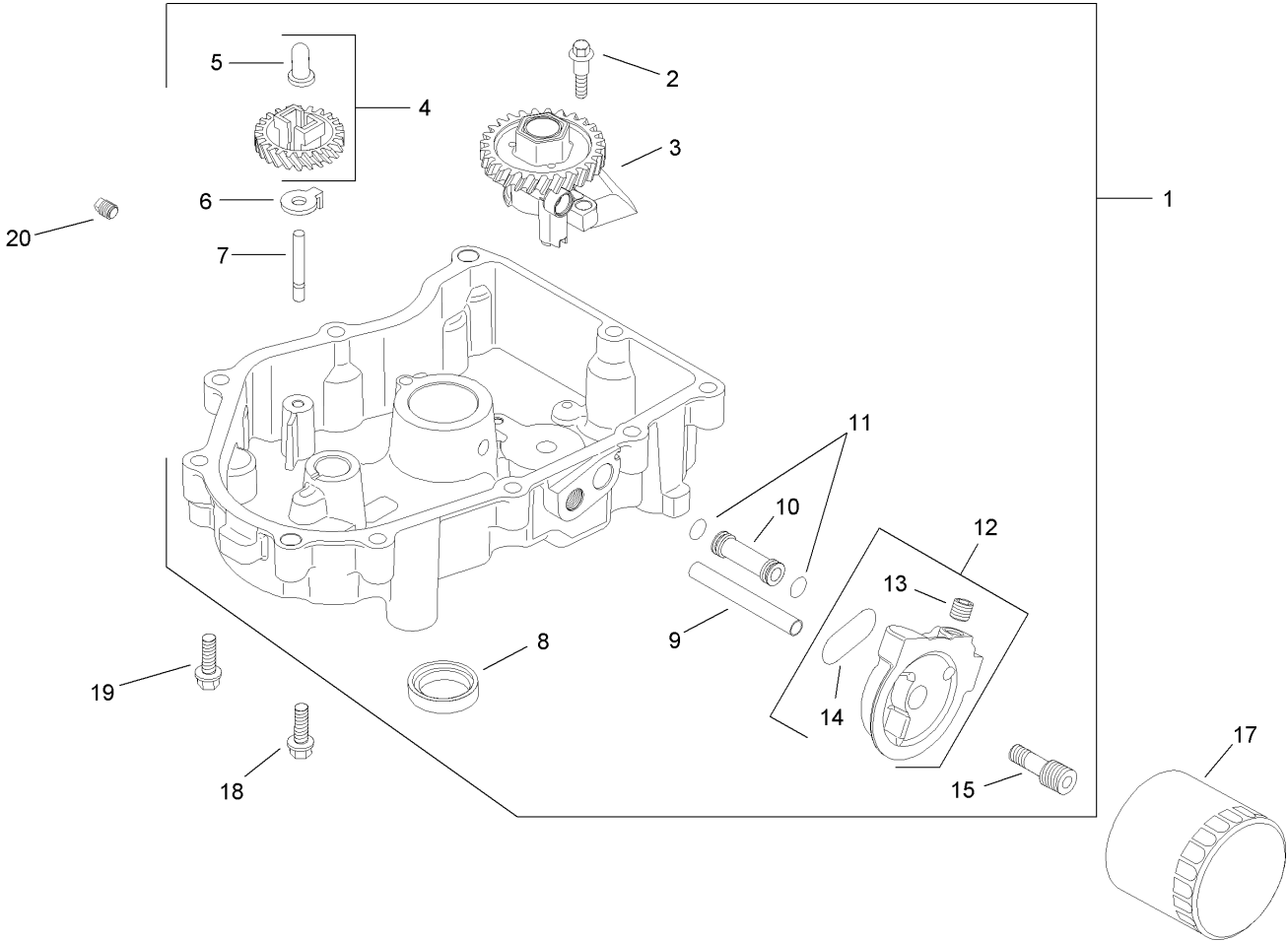
## Kohler SV735-0011

| Ref | Part No.    | Qty. | Description                 |
|-----|-------------|------|-----------------------------|
| ❶1  | 32 014 04-S | 1    | Crankshaft ASM (Includes 2) |
| ❷2  | 52 139 09-S | 1    | Plug-Cup                    |



## Crankcase Assembly Kohler SV735-0011

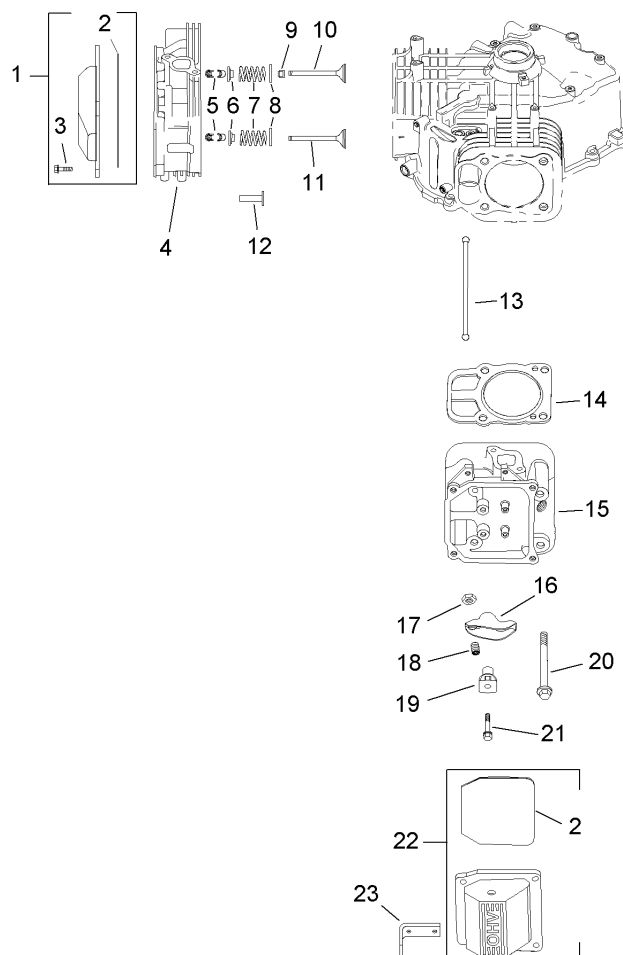
| Ref | Part No.    | Qty. | Description                                   | Ref | Part No.    | Qty. | Description                 |
|-----|-------------|------|-----------------------------------------------|-----|-------------|------|-----------------------------|
| ❶1  | 32 038 01-S | 1    | Dipstick Kit (Includes 2)                     | ❶23 | 12 422 10-S | 1    | Shim-Camshaft (Yellow .034) |
| ❶2  | 12 153 03-S | 1    | O-Ring                                        | ❶23 | 12 422 09-S | 1    | Shim-Camshaft (Red .032)    |
| ❶3  | M-545016-S  | 1    | Screw-HHFTF (M5X0.8X16)                       | ❶23 | 12 422 13-S | 1    | Shim-Camshaft (Black .04)   |
| ❶4  | 12 123 04-S | 1    | Oil Fill Tube ASM (Includes 5-6)              | ❶23 | 12 422 07-S | 1    | Shim-Camshaft (White .028)  |
| ❶5  | 12 153 02-S | 1    | O Ring-Upper Oil Fill Tube                    | ❶23 | 12 422 08-S | 1    | Shim-Camshaft (Blue .03)    |
| ❶6  | 12 153 01-S | 1    | O-Ring-Lower Oil Fill Tube                    | ❶23 | 12 422 11-S | 1    | Shim-Camshaft (Green .036)  |
| ❶7  | 24 126 19-S | 1    | Bracket-Oil Fill Tube                         | ❶23 | 12 422 12-S | 1    | Shim-Camshaft (Gray .038)   |
| ❶8  | 24 032 01-S | 1    | Seal-Oil                                      | ❶24 | 32 012 01-S | 1    | Camshaft Kit                |
| ❷❶9 |             | 1    | Crankcase (Use: Short Block # 32 522 03)      | ❶25 | M-645016-S  | 1    | Screw-HHFTF (M6X1.0X16)     |
| ❶10 | 25 237 14-S | 1    | Clamp-Hose                                    | ❶26 | 32 096 04-S | 1    | Breather Cover ASM          |
| ❶11 | 32 326 04-S | 1    | Hose-Breather                                 | ❶27 | 32 041 01-S | 1    | Gasket-Cover, Breather      |
| ❶12 | M-547050-S  | 1    | Nut-Hex, Lock (M5X0.8)                        | ❶28 | 32 050 01-S | 1    | Filter-Breather             |
| ❶13 | 32 468 01-S | 1    | Washer-Sealing                                | ❶29 | 28 032 09-S | 1    | Seal-Shaft, Cross Governor  |
| ❶14 | 32 081 02-S | 1    | Housing-Breather                              | ❶30 | 24 018 09-S | 1    | Ring-Retainer               |
| ❶15 | 32 072 02-S | 1    | Stud-Breather Cover                           | ❶31 | M-931010-S  | 1    | Washer-Flat (8 Mm)          |
| ❶16 | 24 018 04-S | 1    | Retainer-Breather Reed                        | ❶32 | 24 468 15-S | 1    | Washer-Flat (1/4)           |
| ❶17 | 24 402 05-S | 1    | Reed-Breather                                 | ❶33 | 24 144 38-S | 1    | Shaft-Cross, Governor       |
| ❶18 | 24 380 16-S | 6    | Pin-Locating                                  |     |             |      |                             |
| ❶19 | 24 067 13-S | 2    | Rod-Connecting (Standard)                     |     |             |      |                             |
| ❶20 | 32 874 06-S | 2    | Piston W/Ring Set (Standard) (Includes 21-22) |     |             |      |                             |
| ❶21 | 24 018 01-S | 4    | Retainer-Piston, Pin                          |     |             |      |                             |
| ❶22 | 24 108 11-S | 2    | Ring Set (STD And .08)                        |     |             |      |                             |



# Oil Pan and Lubrication Assembly

## Kohler SV735-0011

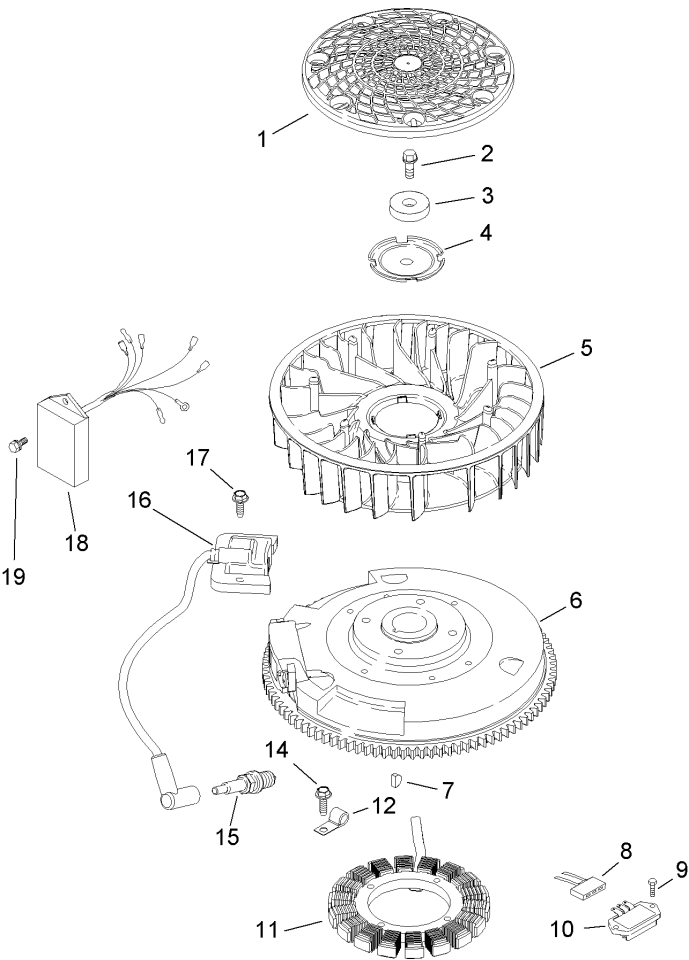
| Ref | Part No.    | Qty. | Description                                |  |  |  |  |
|-----|-------------|------|--------------------------------------------|--|--|--|--|
| ❶1  | 32 199 02-S | 1    | Oil Pan ASM (Includes 2-15)                |  |  |  |  |
| ❷2  | 32 086 01-S | 2    | Screw-Hex Flange Thread Forming (Shoulder) |  |  |  |  |
| ❸3  | 32 393 08-S | 1    | Oil Pump ASM                               |  |  |  |  |
| ❹4  | 24 043 12-S | 1    | Governor Gear Kit W/Pin (Includes 5)       |  |  |  |  |
| ❺5  | 12 380 01-S | 1    | Pin-Regulating, Governor                   |  |  |  |  |
| ❻6  | 24 448 02-S | 1    | Tab-Locking                                |  |  |  |  |
| ❼7  | 12 144 02-S | 1    | Shaft-Gear, Governor                       |  |  |  |  |
| ❽8  | 52 032 08-S | 1    | Seal-Oil (PTO End)                         |  |  |  |  |
| ❾9  | 32 123 01-S | 1    | Tube-Oil Feed (Filter To Oil Pan)          |  |  |  |  |
| ❿10 | 32 123 03-S | 1    | Tube-Oil Feed (Oil Pan To Filter)          |  |  |  |  |
| ⓫11 | 24 153 01-S | 2    | O-Ring                                     |  |  |  |  |
| ⓬12 | 32 029 07-S | 1    | Adapter-Oil Filter (Includes 13-14)        |  |  |  |  |
| ⓭13 | 25 139 60-S | 1    | Plug-Hex, Countersunk (1/8)                |  |  |  |  |
| ⓮14 | 32 153 02-S | 1    | O-Ring-Oil Filter Adapter                  |  |  |  |  |
| ⓯15 | 32 136 03-S | 1    | Nipple-Oil Filter                          |  |  |  |  |
| ⓰17 | 98020       | 1    | Filter-Oil                                 |  |  |  |  |
| ❶18 | 24 086 17-S | 1    | Screw-HF (M8X1.25X45)                      |  |  |  |  |
| ❶19 | 24 086 16-S | 9    | Screw-HF (M8X1.25X45)                      |  |  |  |  |
| ❶20 | 25 139 57-S | 1    | Plug-Square Head Solid (3/8)               |  |  |  |  |



## Head, Valve and Breather Assembly Kohler SV735-0011

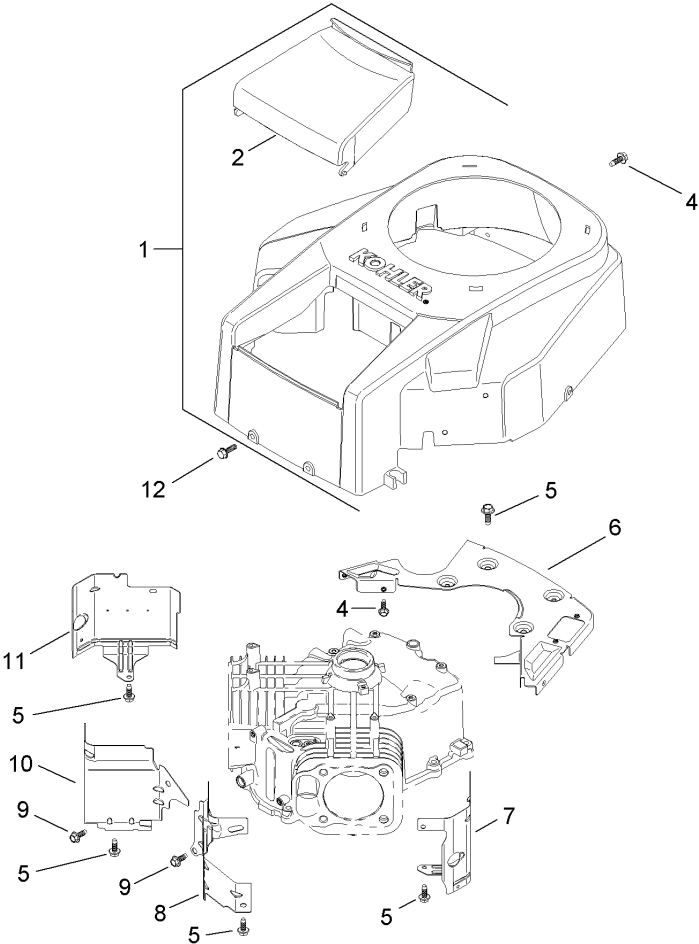
| Ref | Part No.     | Qty. | Description                             |
|-----|--------------|------|-----------------------------------------|
| ❶1  | 24 755 141-S | 1    | Plain Valve Cover ASM<br>(Includes 2-3) |
| ❶2  | 24 153 28-S  | 1    | O-Ring                                  |
| ❶3  | M-651030-S   | 8    | Screw-Hex Flange (M6X1.0X30)            |
| ❶4  | 32 318 01-S  | 1    | Head ASM (No.1 Cylinder)                |
| ❶5  | 12 755 03-S  | 8    | Retainer Kit                            |
| ❶6  | 12 173 01-S  | 4    | Cap-Spring, Valve                       |
| ❶7  | 24 089 02-S  | 4    | Spring-Valve                            |
| ❶8  | 235011-S     | 4    | Retainer-Spring                         |
| ❶9  | 66 032 05-S  | 2    | Seal-Stem, Valve                        |
| ❶10 | 24 017 01-S  | 2    | Valve-Intake (Standard)                 |
| ❶10 | 24 017 02-S  | 2    | Valve-Intake (.25)                      |
| ❶11 | 24 016 01-S  | 2    | Valve-Exhaust (Standard)                |
| ❶11 | 24 016 02-S  | 2    | Valve-Exhaust (.25)                     |
| ❶12 | 32 019 01-S  | 4    | Tappet                                  |
| ❶13 | 32 411 02-S  | 4    | Rod-Push                                |
| ❶14 | 24 841 03-S  | 2    | Cylinder Head Gasket Kit                |
| ❶15 | 32 318 02-S  | 1    | Head ASM (No.2 Cylinder)                |
| ❶16 | 32 186 02-S  | 4    | Arm-Rocker                              |
| ❶17 | 32 100 04-S  | 4    | Nut-Hex (M10X0.75)                      |
| ❶18 | 32 086 03-S  | 4    | Screw-Set                               |
| ❶19 | 32 599 01-S  | 4    | Pivot-Rocker Arm                        |
| ❶20 | 12 086 16-S  | 8    | Screw-Hex Flange (M10X1.5X90)           |
| ❶21 | 32 086 04-S  | 4    | Screw-Hex Flange (M6X1.0X45)            |

| Ref | Part No.    | Qty. | Description                              |
|-----|-------------|------|------------------------------------------|
| ❶22 | 32 096 06-S | 1    | Breather Valve Cover ASM<br>(Includes 2) |
| ❶23 | 24 445 01-S | 1    | Strap-Lifting                            |
| ❶24 | 24 041 49-S | 1    | Gasket-Manifold, Exhaust                 |
| ❶25 | 24 153 27-S | 1    | O-Ring, Intake Port                      |



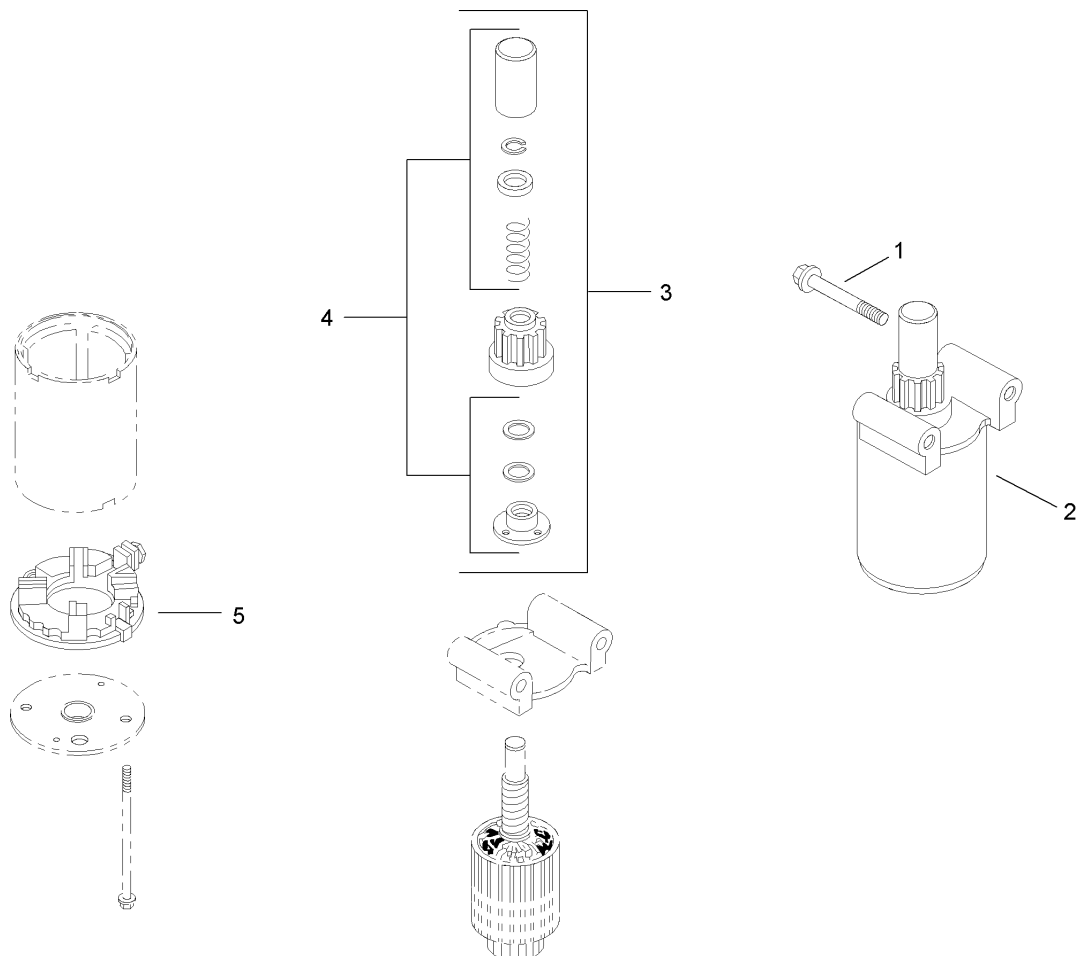
**Ignition and Electrical Assembly**  
**Kohler SV735-0011**

| Ref  | Part No.    | Qty. | Description                        |  |  |  |  |
|------|-------------|------|------------------------------------|--|--|--|--|
| ❸1   | 32 162 03-S | 1    | Screen-Grass                       |  |  |  |  |
| ❸2   | 12 086 14-S | 1    | Screw-Hex, Flange (M10X1.5X45)     |  |  |  |  |
| ❸3   | 12 468 03-S | 1    | Washer-Flat (3/8)                  |  |  |  |  |
| ❸4   | 20 146 02-S | 1    | Plate-Fan Mounting                 |  |  |  |  |
| ❸5   | 32 157 01-S | 1    | Fan                                |  |  |  |  |
| ❸6   | 32 025 05-S | 1    | Flywheel                           |  |  |  |  |
| ❸7   | X-42-15-S   | 1    | Key (3/16 X 5/8)                   |  |  |  |  |
| ❸8   | 236602-S    | 1    | Connector (3 Contact)              |  |  |  |  |
| ❸9   | M-551016-S  | 2    | Screw-Heavy Hex Flange (M5X0.8X16) |  |  |  |  |
| ❸10  | 41 403 09-S | 1    | Rectifier-Regulator                |  |  |  |  |
| ❸11  | 32 085 01-S | 1    | 15 Amp Stator Kit                  |  |  |  |  |
| ❸12  | 47 154 01-S | 1    | Clip-Cable                         |  |  |  |  |
| ❸14  | M-548025-S  | 2    | Screw-HHFTF (M5X0.8X25)            |  |  |  |  |
| ❹15  | 77-7330     | 1    | Plug-Spark                         |  |  |  |  |
| ❸16  | 24 584 36-S | 2    | Module-Ignition                    |  |  |  |  |
| ❸17  | M-545020-S  | 4    | Screw-HHFTF (M5X0.8X20)            |  |  |  |  |
| ❸18  | 24 584 31-S | 1    | Module-Advance, Spark              |  |  |  |  |
| ❸19  | M-448010-S  | 2    | Screw, Hex. Cap                    |  |  |  |  |
| ❶❸20 | 32 176 03-S | 1    | Harness, Wiring                    |  |  |  |  |
| ❶❸21 | 25 454 03-S | 2    | Tie-Wire                           |  |  |  |  |



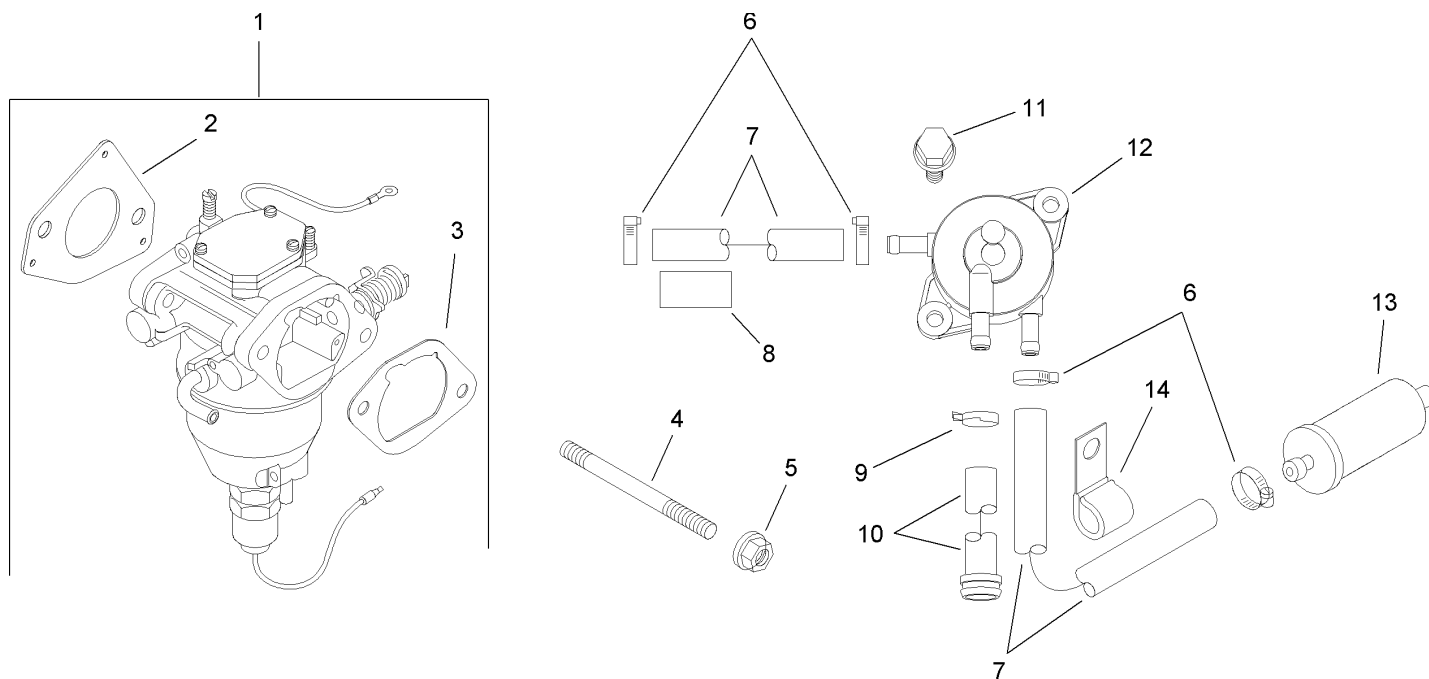
**Blower Housing and Baffle Assembly**  
**Kohler SV735-0011**

| Ref  | Part No.    | Qty. | Description                                 |  |  |  |  |
|------|-------------|------|---------------------------------------------|--|--|--|--|
| ❶1   | 32 027 03-S | 1    | Blower Housing ASM (Includes 2-4)           |  |  |  |  |
| ❷2   | 32 096 08-S | 1    | Cover-Cleaner, Air                          |  |  |  |  |
| ❹4   | M-545016-S  | 6    | Screw-HHFTF (M5X0.8X16)                     |  |  |  |  |
| ❺5   | M-645016-S  | 8    | Screw-HHFTF (M6X1.0X16)                     |  |  |  |  |
| ❻6   | 32 146 05-S | 1    | Plate-Backing W/Rectifier-Regulator Opening |  |  |  |  |
| ❼7   | 32 063 05-S | 1    | Baffle-Cylinder Barrel (No.2 Side)          |  |  |  |  |
| ❸8   | 32 063 02-S | 1    | Baffle-Valley (No.2 Side)                   |  |  |  |  |
| ❹9   | M-545010-S  | 4    | Screw-HHFTF (M5X0.8X10)                     |  |  |  |  |
| ❺10  | 32 063 03-S | 1    | Baffle-Valley (No.1 Side)                   |  |  |  |  |
| ❻11  | 32 063 04-S | 1    | Baffle-Cylinder Barrel (#1 Side)            |  |  |  |  |
| ❸12  | 24 086 12-S | 2    | Screw-Hex Cap (M6X1.7X18)                   |  |  |  |  |
| ❶❸13 | 41 037 10-S | 1    | Nameplate-Service                           |  |  |  |  |



# Starting System Assembly Kohler SV735-0011

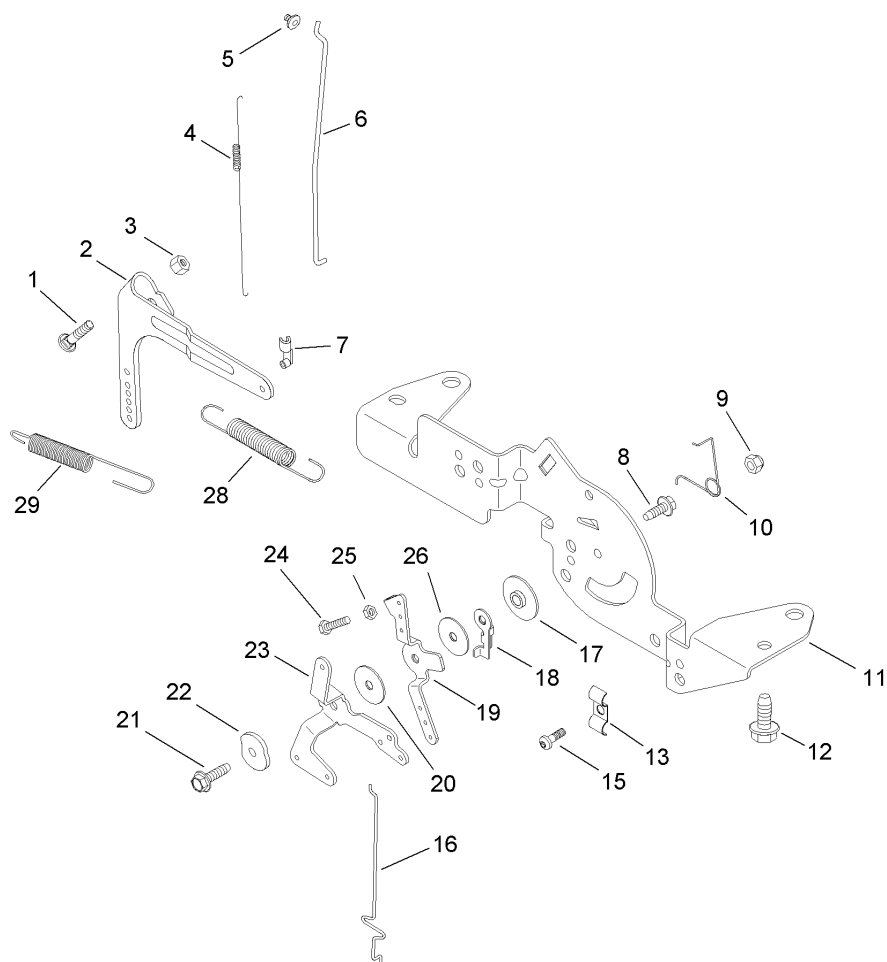
| Ref | Part No.    | Qty. | Description                    |  |  |  |  |
|-----|-------------|------|--------------------------------|--|--|--|--|
| ❸1  | M-839080-S  | 2    | Screw-Hex, Flange (M8X1.25X70) |  |  |  |  |
| ❸2  | 32 098 01-S | 1    | Starter ASM (Includes 3-5)     |  |  |  |  |
| ❸3  | 12 755 39-S | 1    | Drive Kit                      |  |  |  |  |
| ❸4  | 12 755 38-S | 1    | Drive Parts Kit                |  |  |  |  |
| ❸5  | 12 243 04-S | 1    | Cap-End, Commutator            |  |  |  |  |



## Fuel System Assembly Kohler SV735-0011

| Ref         | Part No.    | Qty. | Description                               |
|-------------|-------------|------|-------------------------------------------|
| ❶❸1         | 32 853 03-S | 1    | Carburetor Kit W/Gaskets (Includes 2-3)   |
| ❶❸2         | 24 041 52-S | 1    | Gasket-Carburetor                         |
| ❶❸3         | 24 041 14-S | 1    | Gasket-Base, Air Cleaner                  |
| ❶❸4         | M-629105-S  | 2    | Stud-Carburetor                           |
| ❶❸5         | M-641060-S  | 2    | Nut-Hex, Flange (M6X1.0)                  |
| ❶❸6         | 25 237 14-S | 4    | Clamp-Hose                                |
| ❶❸7         | 25 111 34-S | 2    | Line-Fuel (24 Inch, Cut to needed Length) |
| ❶❸8         | 25 431 10-S | 1    | Sleeve-Anti-Abrasion                      |
| ❶❸9         | 25 237 01-S | 1    | Clamp-Hose                                |
| ❶❸10        | 32 326 02-S | 1    | Hose-Pump, Fuel                           |
| ❶❸11        | 24 086 12-S | 2    | Screw-Hex Cap (M6X1.7X18)                 |
| ❶❸12        | 24 393 16-S | 1    | Pump-Pulse, Fuel                          |
| ❶❸13        | 98021       | 1    | Filter-Fuel                               |
| ❶❸14        | 47 154 01-S | 1    | Clip-Cable                                |
| ❶❸15<br>❶❸5 | 24 757 36-S | 1    | Service Choke Repair Kit                  |
| ❶❸16<br>❶❸5 | 24 757 38-S | 1    | Service Gasket Repair Kit                 |
| ❶❸17<br>❶❸5 | 24 757 44-S | 1    | Float Kit W/Gaskets                       |
| ❶❸18<br>❶❸5 | 24 757 45-S | 1    | Solenoid Valve Kit W/Gaskets              |
| ❶❸19<br>❶❸5 | 24 757 46-S | 1    | Overhaul Kit W/Gaskets                    |

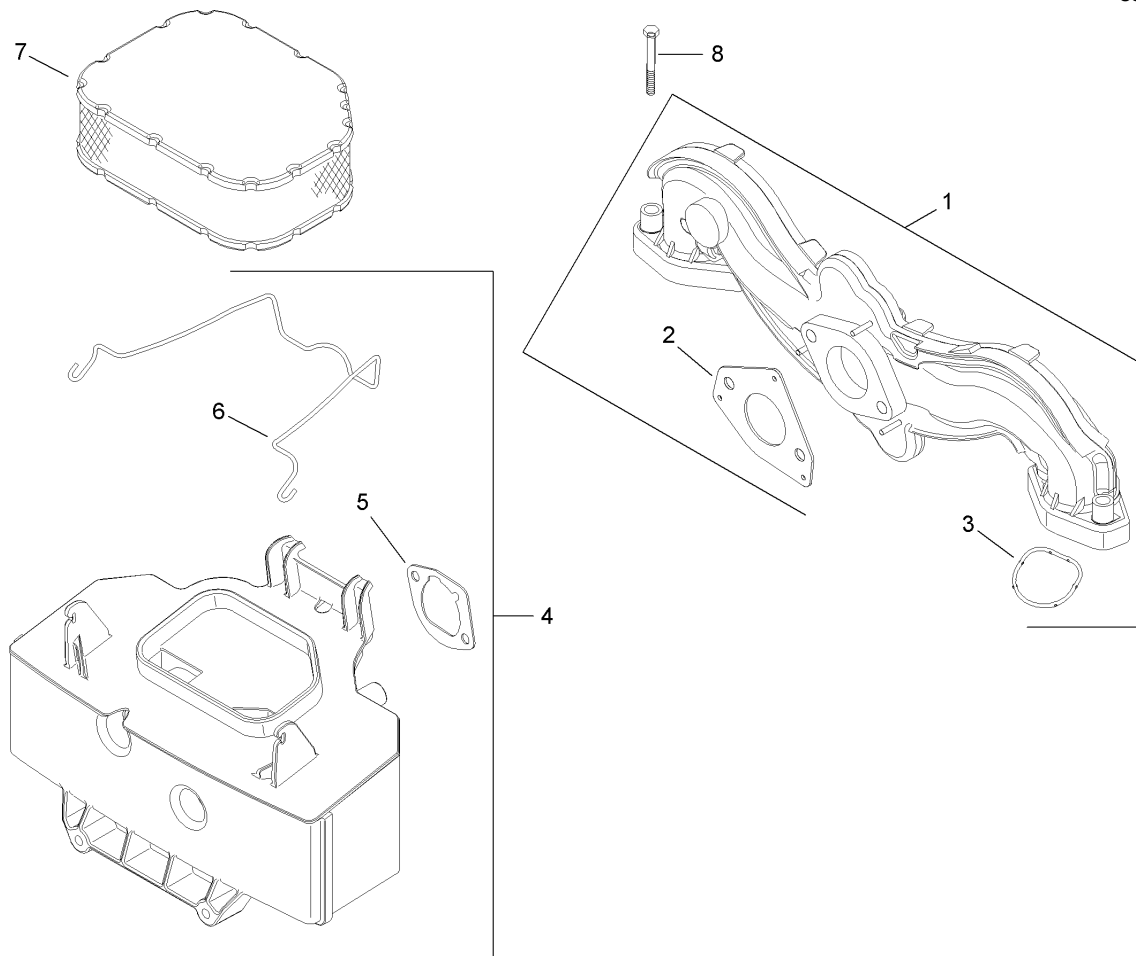
| Ref         | Part No.    | Qty. | Description                          |
|-------------|-------------|------|--------------------------------------|
| ❶❸20<br>❶❸6 | 24 757 18-S | 1    | Overhaul Kit W/Gaskets               |
| ❶❸21<br>❶❸6 | 24 757 19-S | 1    | Choke Service Repair Kit             |
| ❶❸22<br>❶❸6 | 24 757 20-S | 1    | Gasket Service Repair Kit            |
| ❶❸23<br>❶❸6 | 24 757 22-S | 1    | Solenoid Valve Service Kit W/Gaskets |



## Engine Control Assembly Kohler SV735-0011

| Ref | Part No.     | Qty. | Description                    |
|-----|--------------|------|--------------------------------|
| ❶   | 24 211 03-S  | 1    | Bolt-Square Neck, Round Head   |
| ❷   | 24 090 33-S  | 1    | Lever-Governor                 |
| ❸   | M-641060-S   | 1    | Nut-Hex, Flange (M6X1.0)       |
| ❹   | 24 089 01-S  | 1    | Spring-Linkage                 |
| ❺   | 25 158 08-S  | 1    | Bushing-Retaining, Linkage     |
| ❻   | 24 079 04-S  | 1    | Linkage-Throttle               |
| ❼   | 25 158 11-S  | 1    | Bushing-Linkage, Throttle      |
| ❽   | M-545016-S   | 1    | Screw-HHFTF (M5X0.8X16)        |
| ❾   | M-547050-S   | 1    | Nut-Hex, Lock (M5X0.8)         |
| ❿   | 24 089 03-S  | 1    | Spring-Return, Choke           |
| ⓫   | 24 126 161-S | 1    | Bracket-Control                |
| ⓬   | M-645016-S   | 4    | Screw-HHFTF (M6X1.0X16)        |
| ⓭   | 47 237 02-S  | 1    | Clamp-Dual Conduit             |
| ⓮   | 24 086 43-S  | 1    | Screw-Thread Forming           |
| ⓯   | 24 079 22-S  | 1    | Linkage-Choke                  |
| ⓰   | 24 112 27-S  | 1    | Spacer-Control                 |
| ⓱   | 24 090 47-S  | 1    | Lever-Actuator, Throttle       |
| ⓲   | 24 090 13-S  | 1    | Lever-Control, Throttle        |
| ⓳   | 24 468 01-S  | 1    | Washer-Flat (5.5 Mm)           |
| ⓴   | M-545020-S   | 1    | Screw-HHFTF (M5X0.8X20)        |
| ⓵   | 41 468 03-S  | 1    | Washer-Spring (1/4)            |
| ⓶   | 24 090 05-S  | 1    | Lever-Choke                    |
| ⓷   | M-403025-S   | 1    | Screw-Hex Head Cap (M4X0.7X25) |

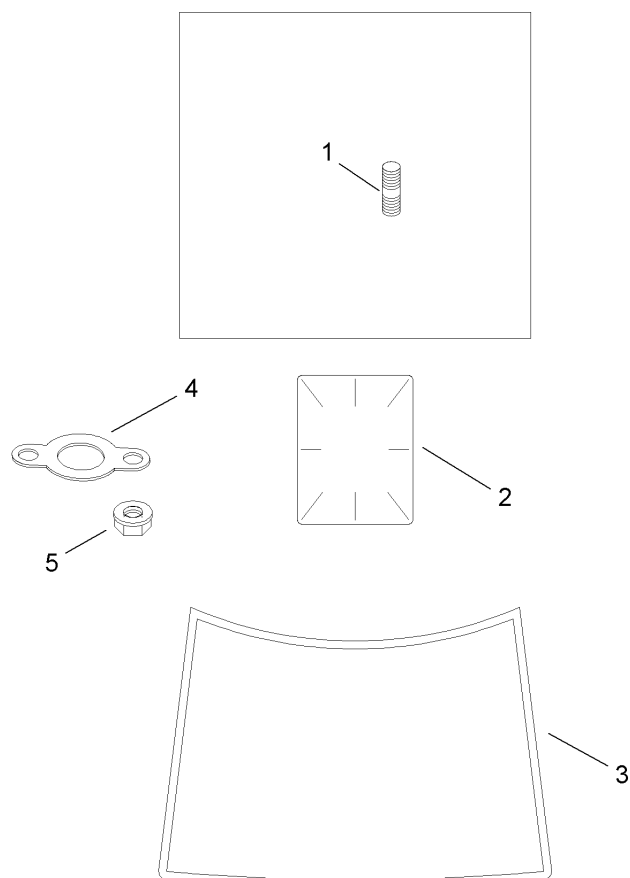
| Ref | Part No.    | Qty. | Description      |
|-----|-------------|------|------------------|
| ⓸   | M-446030-S  | 1    | Nut-Hex (M4X0.7) |
| ⓹   | 24 468 20-S | 1    | Washer-Flat      |
| ⓺   | 24 089 55-S | 1    | Spring-Governor  |
| ⓻   | 24 089 25-S | 1    | Spring-Governor  |



## Air Intake and Filtration Assembly Kohler SV735-0011

| Ref | Part No.    | Qty. | Description                     |
|-----|-------------|------|---------------------------------|
| ③1  | 24 164 51-S | 1    | Manifold-Intake (Includes 2-3)  |
| ③2  | 24 041 52-S | 1    | Gasket-Carburetor               |
| ③3  | 24 153 27-S | 2    | O-Ring, Intake Port             |
| ③4  | 32 094 03-S | 1    | Base-Air Cleaner (Includes 5-6) |
| ③5  | 24 041 14-S | 1    | Gasket-Base, Air Cleaner        |
| ③6  | 32 344 02-S | 1    | Latch-Element, Air Cleaner      |
| ④7  | 98019       | 1    | Element-Air Cleaner             |
| ③8  | M-651040-S  | 4    | Screw-Hex Flange (M6X1.0X40)    |

|  |  |  |  |
|--|--|--|--|
|  |  |  |  |
|  |  |  |  |



Artwork is representative.

Actual labels may differ depending on model and specification number.

## Exhaust Stud, Gasket and Decal Assembly Kohler SV735-0011

| Ref | Part No.    | Qty. | Description               |  |  |  |  |
|-----|-------------|------|---------------------------|--|--|--|--|
| ❸1  | 25 072 04-S | 4    | Stud (M8X1.25X33)         |  |  |  |  |
| ❸2  | 25 113 39-S | 1    | Decal-Clear Laminate      |  |  |  |  |
| ❸3  | 32 113 25-S | 1    | Decal-26 Hp               |  |  |  |  |
| ❸4  | 24 041 49-S | 1    | Gasket-Manifold, Exhaust  |  |  |  |  |
| ❸5  | M-841080-S  | 4    | Nut-Hex, Flange (M8X1.25) |  |  |  |  |
| ❶❸6 | 32 522 03   | 1    | Short Block               |  |  |  |  |
| ❶❸7 | 32 755 01-S | 1    | Overhaul Kit              |  |  |  |  |

## Attachments and Accessories

### For 14AK81RK544 - GT2300 Garden Tractor

| Product Name                        | Model/Part  |
|-------------------------------------|-------------|
| Washout Port Kit .....              | 112-5803    |
| 42 Inch Two-Stage Snowthrower ..... | 190-032-101 |
| 46 Inch Front Blade .....           | 190-833-000 |
| 54 Inch Triple Bagger .....         | 190-842-000 |
| Spark Plug .....                    | 77-7330     |
| 54 Inch Mulch Kit .....             | 77225       |
| 10 cu. ft. Dump Cart .....          | 79901       |
| 10 cu. ft. Poly Dump Cart .....     | 79935       |
| Folding Loading Ramp .....          | 79949       |
| Sweeper .....                       | 79985       |
| 12 Inch Rear Wheel Weights .....    | 81115       |
| Tire Chains (23 x 9.50-12) .....    | 82531       |
| Filter-Air .....                    | 98019       |
| Filter-Oil .....                    | 98020       |
| Filter-Fuel .....                   | 98021       |

## NOTES

## NOTES

