Form Number 3356-658 Rev A

62in Rear Discharge Mower
Groundsmaster® 3320 and 3280-D

Model No. 30367 - 270000001 and up.

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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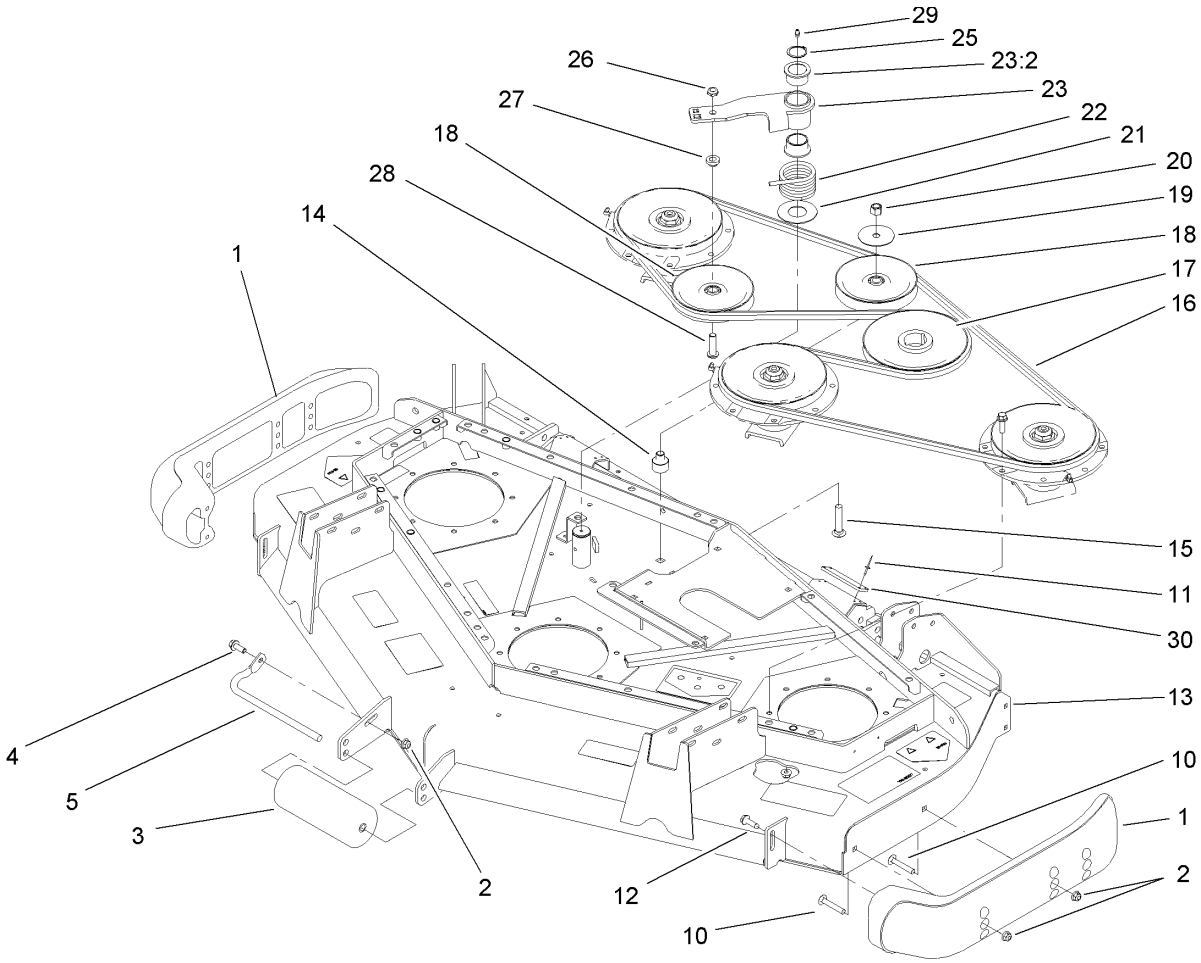
Contents

Description	Page
Roller, Belt and Pulley Assembly	3
Deck Assembly No. 107-7261	4
Caster Arm Assembly	5
Spindle and Blade Assembly	6
Low Driven Spindle Assembly No. 104-3532	7
Deck Cover and Gearbox Assembly	8
Gear Box Assembly	9
Lift Arm Assembly	10
LH Lift Arm Assembly No. 108-1948	11
RH Lift Arm Assembly No. 108-1947	12
Rear Discharge and Shield Assembly	13
Attachments and Accessories List	14

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

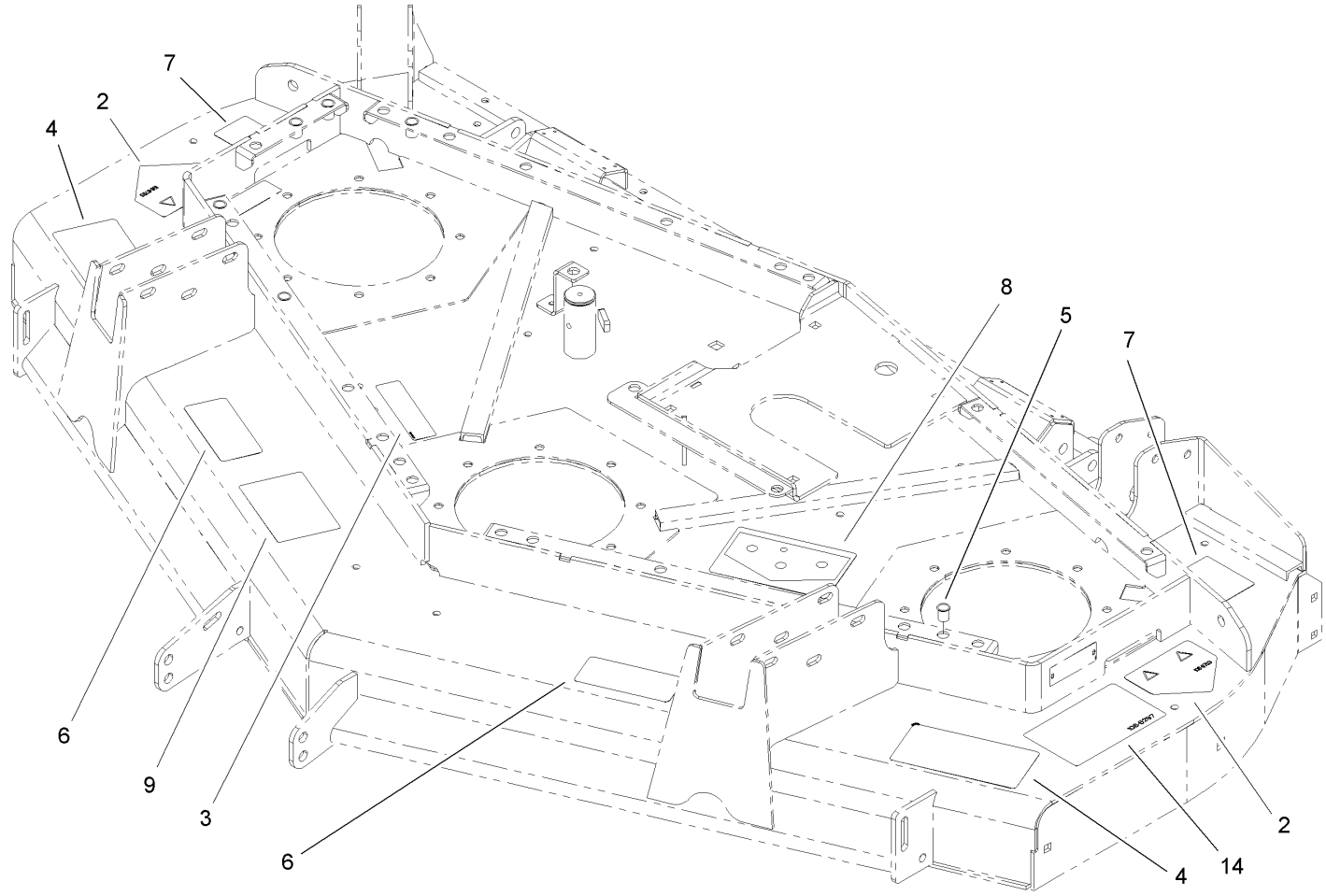
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head



Roller, Belt and Pulley Assembly

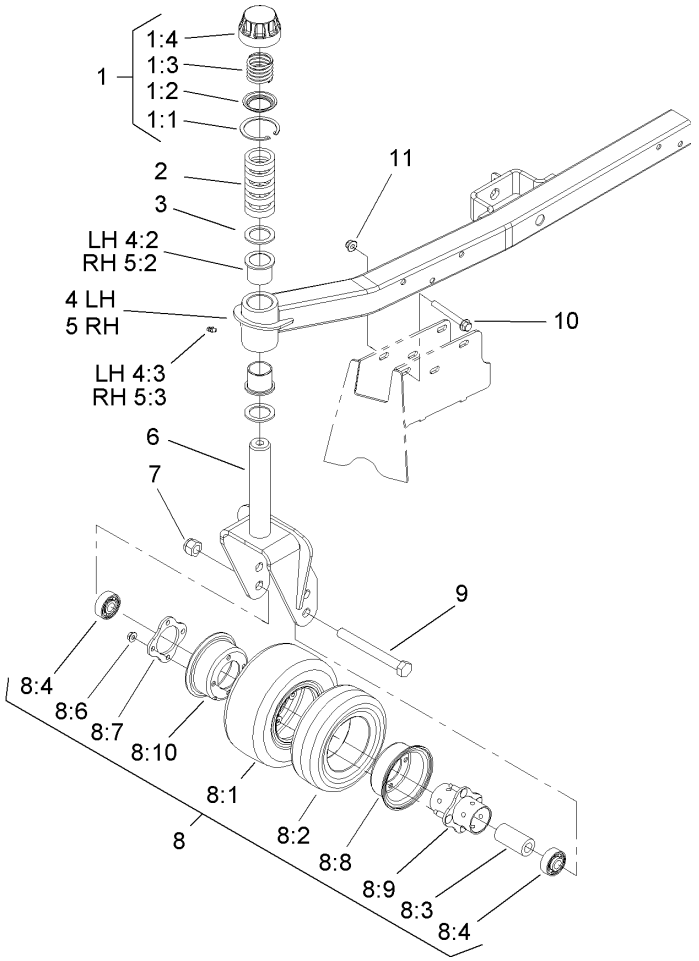
Ref	Part No.	Qty.	Description
1	112-1479	2	Skid-Bumper, Deck
2	104-8301	5	Nut-Flange, NI
3	68-6710	1	Roller
4	3234-42	1	Screw-HHF
5	68-6840	1	Shaft-Roller
10	3231-33	4	Screw-CARR
11	3269-24	8	Rivet
12	9136144	2	Screw-HWHTF
13	107-7261	1	Deck ASM
14	108-1908	1	Spacer-Idler
15	3233-34	1	Screw-CARR
16	107-4788	1	Belt-Hex
17	107-4767	1	Pulley ASM
18	01-268-0160	2	Pulley-Idler
19	100-3102	1	Washer-Flat
20	3296-23	1	Nut-Lock, NI
21	108-1926	1	Washer
22	108-1921	1	Spring-Torsion
23	108-1930	1	Idler Arm ASM
23:2	93-4510	2	Bushing-Caster
25	32120-84	1	Ring-Snap, External
26	3296-45	1	Nut-Lock, NI
27	108-1924	1	Spacer-Idler
28	108-1993	1	Screw-HSBH

Ref	Part No.	Qty.	Description
29	302-5	1	Fitting-Grease
30	108-1914	2	Pad-Bumper



Deck Assembly No. 107-7261

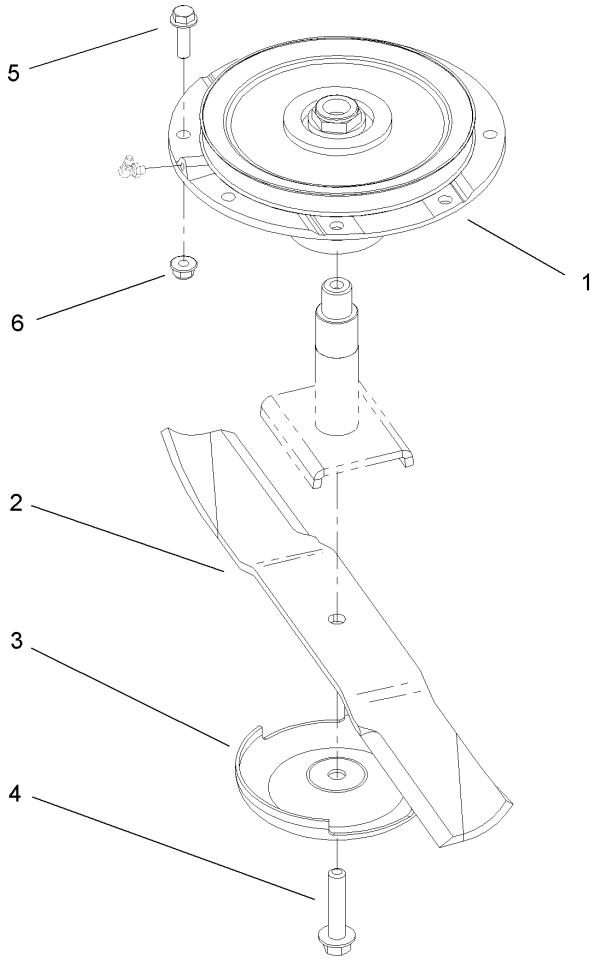
Ref	Part No.	Qty.	Description
2	106-6753	2	Decal-Danger, Ce
3	100-6578	4	Decal-Danger
4	100-5622	2	Decal-HOC
5	32148-9	7	Insert-Nut
6	93-7818	2	Decal-Torque, Blade Bolt
7	108-1986	2	Decal-HOC, Rear
8	108-1988	1	Decal-Routing, Belt
9	108-1989	1	Decal
14	108-5297	1	Decal-Warning



Caster Arm Assembly

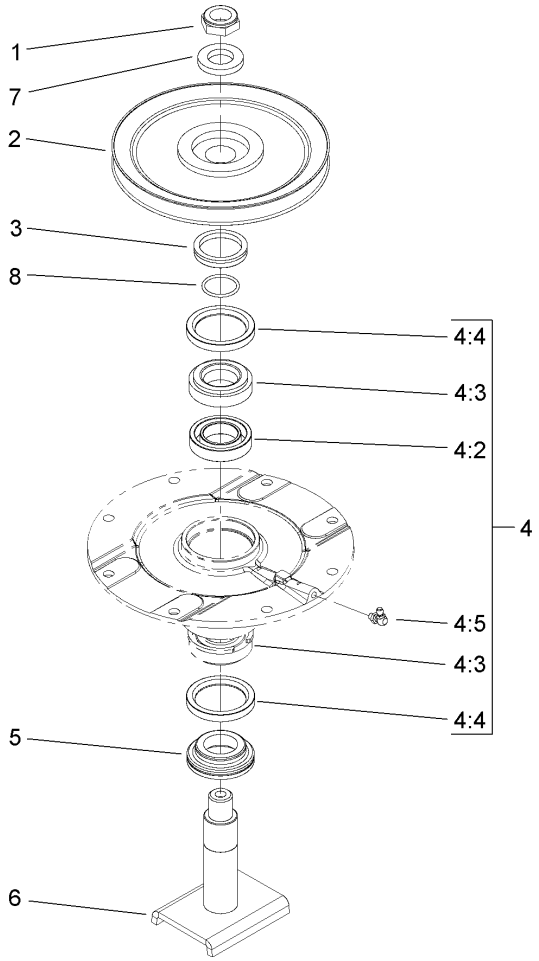
Ref	Part No.	Qty.	Description
1	92-9727	2	HOC Cap ASM
1:1	92-5581	1	Ring-Retaining
1:2	92-5583	1	Washer-Cap
1:3	92-9726	1	Spring-Compression
1:4	92-8861	1	Cap-HOC
2	69-1510	10	Spacer-Caster
3	69-6860	4	Washer-Thrust
4	108-1946	1	LH Castor Arm ASM
4:2	69-6470	2	Bushing-Caster
4:3	302-5	1	Fitting-Grease
5	108-1945	1	RH Caster Arm ASM
5:2	69-6470	2	Bushing-Caster
5:3	302-5	1	Fitting-Grease
6	104-0762-01	2	Caster Fork ASM
7	3296-53	2	Nut-Lock, NI
8	93-9938	2	8 Inch Wheel ASM
8:1	93-9939	1	Tire
8:2	68-8950	1	Tube-Inner (W/Valve)
8:3	93-4241	1	Spacer-Bearing, Inner
8:4	93-4237	2	Bearing
8:6	32128-16	4	Nut-HHF
8:7	93-4242	1	Plate
8:8	93-4239	1	Rim-Wheel, Half
8:9	93-5980	1	Hub

Ref	Part No.	Qty.	Description
8:10	95-2741	1	Rim-Wheel, Half
9	327-24	2	Screw-HH
10	3234-41	10	Screw-HHF
11	104-8301	10	Nut-Flange, NI



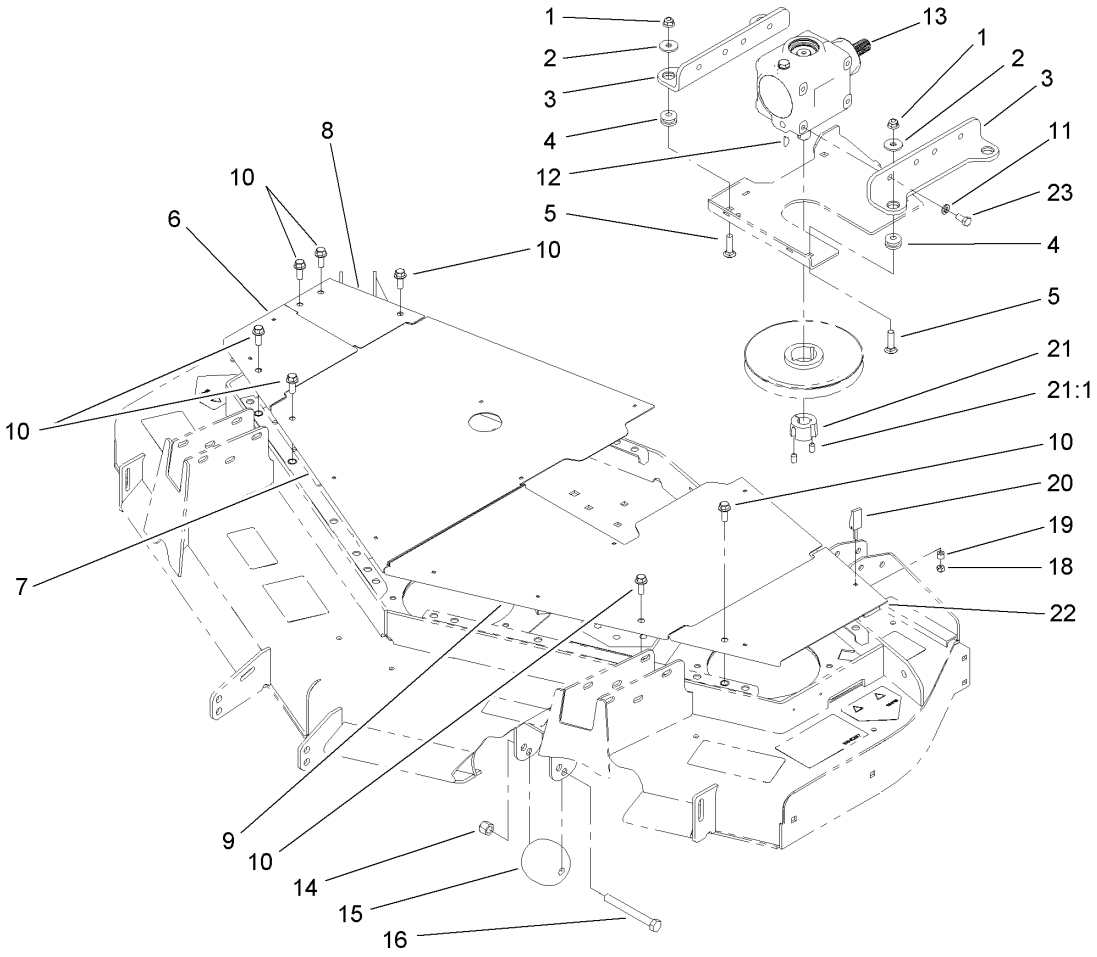
Spindle and Blade Assembly

Ref	Part No.	Qty.	Description
1	104-3532	3	Low Driven Spindle ASM
2	92-5608-03	3	Blade
3	72-9361	3	Cup-Scalp, Anti
4	92-5816	3	Bolt-Blade
5	3234-24	24	Screw-HHF
6	104-8301	24	Nut-Flange, NI



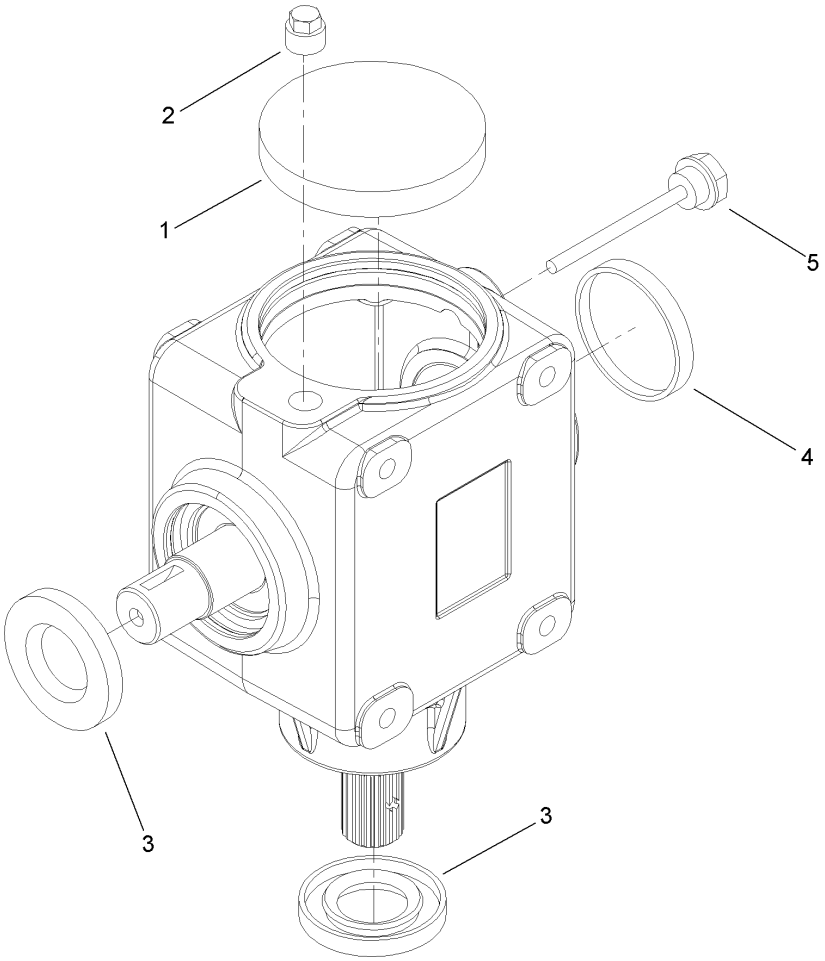
Low Driven Spindle Assembly No. 104-3532

Ref	Part No.	Qty.	Description
1	3296-60	1	Nut-Lock, NI
2	104-3546	1	Pulley-Driven, Low
3	104-3564	1	Seal-V Ring
4	104-3552	1	Spindle Housing ASM
4:2	104-3549	1	Bearing Spacer Set
4:3	26-1830	1	Bearing Kit (Matched Set)
4:4	253-154	2	Seal-Oil
4:5	302-60	1	Fitting-Grease, 90 DEG
5	69-6950	1	Spacer-Shaft, Spindle
6	104-3554	1	Spindle Shaft ASM
7	104-8322	1	Washer-Hardened
8	106-7159	1	O-Ring



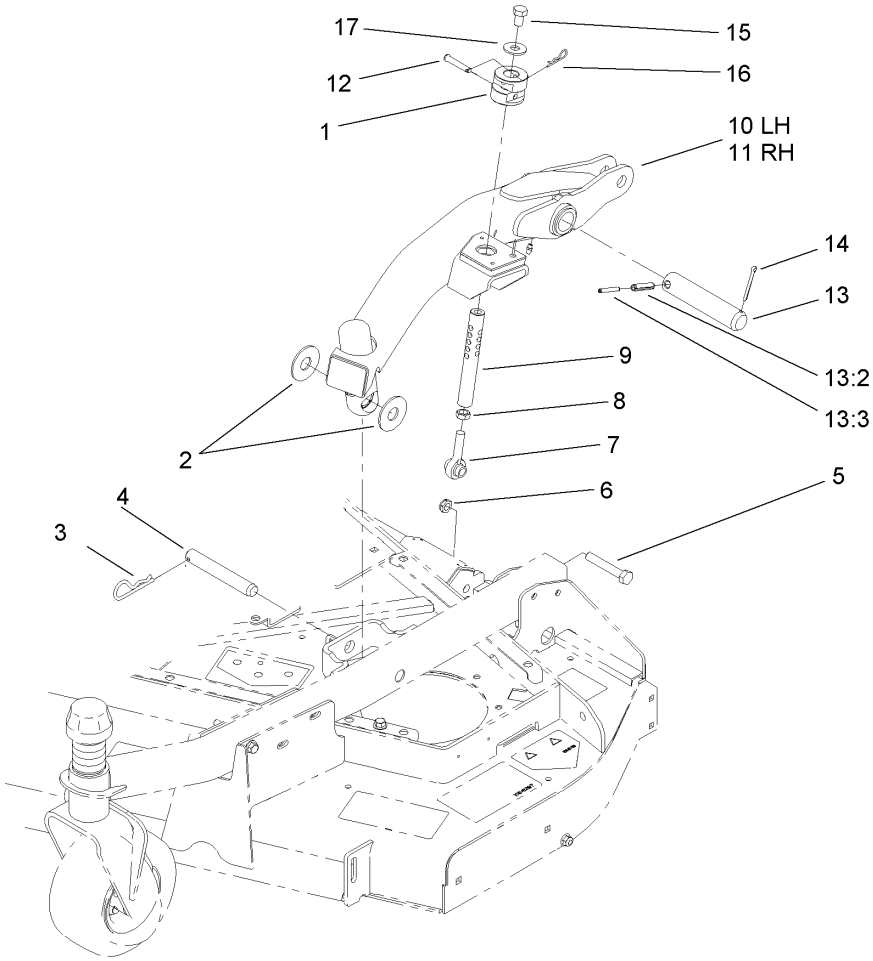
Deck Cover and Gearbox Assembly

Ref	Part No.	Qty.	Description
1	104-8301	4	Nut-Flange, NI
2	63-8410	4	Washer
3	108-1928-03	2	Bracket-Gearbox
4	63-9750	4	Mount
5	3231-26	4	Screw-CARR
6	108-5292-03	1	Cover-Deck, RH (Outer Front)
7	108-5290-03	1	Cover-Deck, RH (Inner)
8	108-5291-03	1	Cover-Deck, RH (Outer Rear)
9	108-5289-03	1	Cover-Deck, LH (Inner)
10	3234-42	7	Screw-HHF
11	3253-21	4	Washer-Lock
12	3257-5	1	Key-Woodruff
13	106-4355	1	Gearbox ASM
14	3296-23	2	Nut-Lock, NI
15	29-4820	2	Roller
16	325-18	2	Screw-HH
18	1-804254	13	Nut
19	106-6778	13	Bushing-Latch, Swell
20	106-6777	13	Handle-Latch, Swell
21	23-1640	1	Bushing-Taperlock
21:1	3247-4	2	Screw-Set
22	108-5288-03	1	Cover-Deck, LH (Outer)
23	323-4	4	Screw-HH



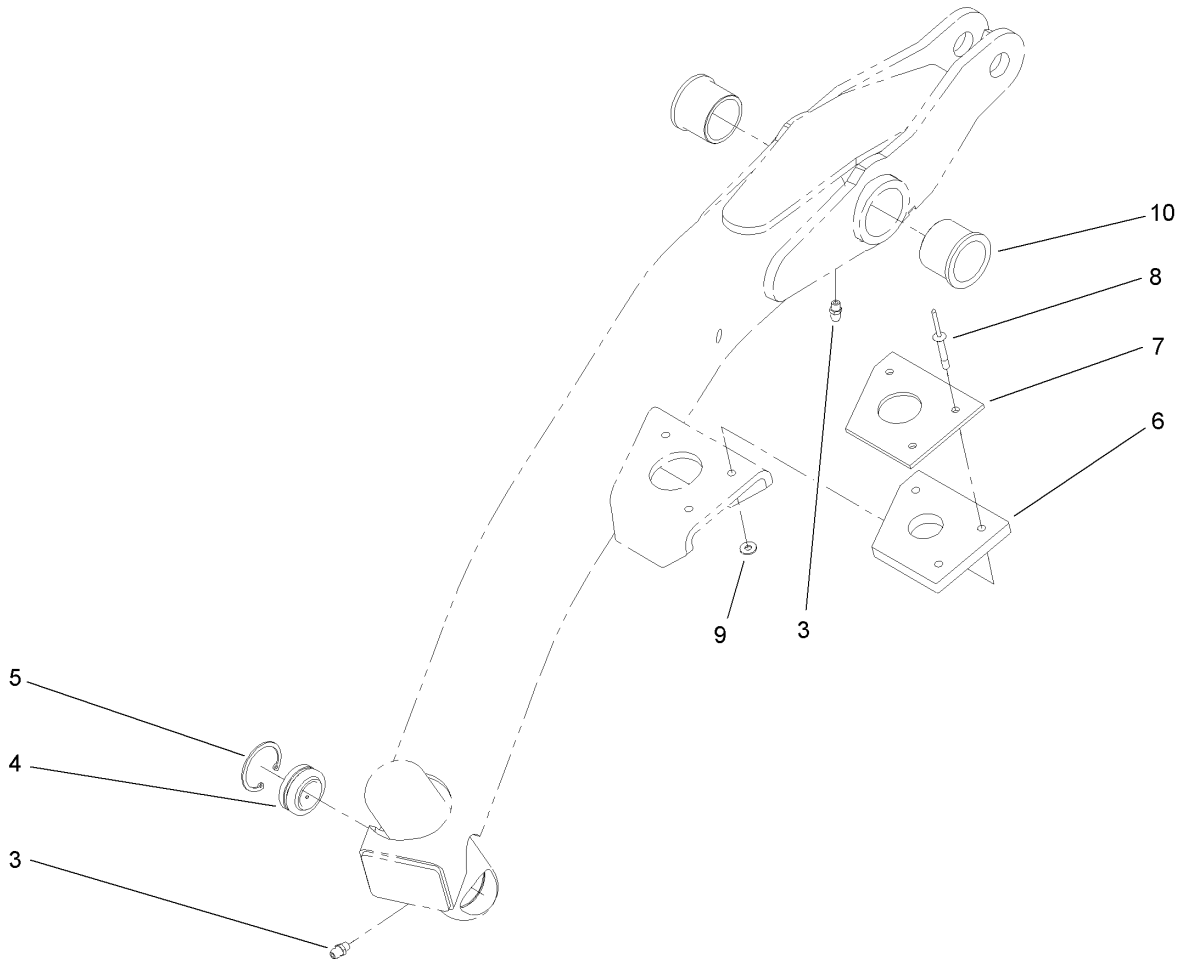
Gear Box Assembly

Ref	Part No.	Qty.	Description
1	107-2932	1	Cap-Oil
2	107-2933	1	Plug
3	107-2934	2	Seal-Oil
4	107-2935	1	Cap-Oil
5	107-2936	1	Plug-Filler, Dipstick



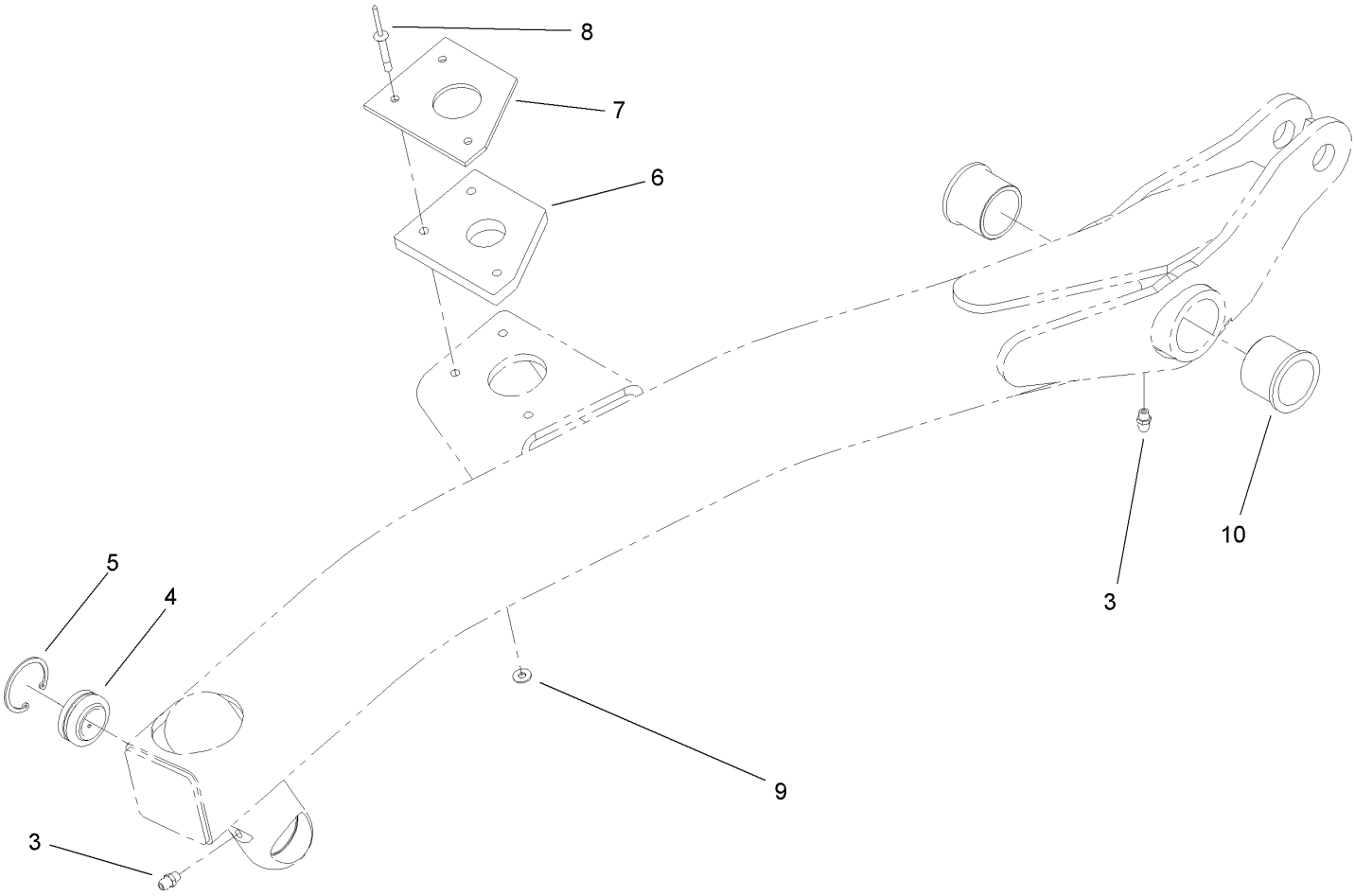
Lift Arm Assembly

Ref	Part No.	Qty.	Description
1	110-0641	2	Collar-HOC
2	107-7915	4	Washer-Thrust
3	3290-256	2	Pin-Hair
4	107-7904	2	Pin-Clevis
5	325-12	2	Screw-HH
6	3296-45	2	Nut-Lock, NI
7	105-2808	2	End-Rod
8	3220-5	2	Nut-Jam
9	107-7284	2	Tube-HOC
10	108-1948	1	LH Lift Arm ASM
11	108-1947	1	RH Lift Arm ASM
12	107-3457	2	Pin-Clevis
13	98-2330	2	Pivot Pin ASM
13:2	32121-67	1	Pin-Roll
13:3	32121-61	1	Pin-Roll
14	3272-24	2	Pin-Cotter
15	3213-20	2	Screw-HH
16	3290-467	2	Pin-Hair
17	3256-6	2	Washer-Flat



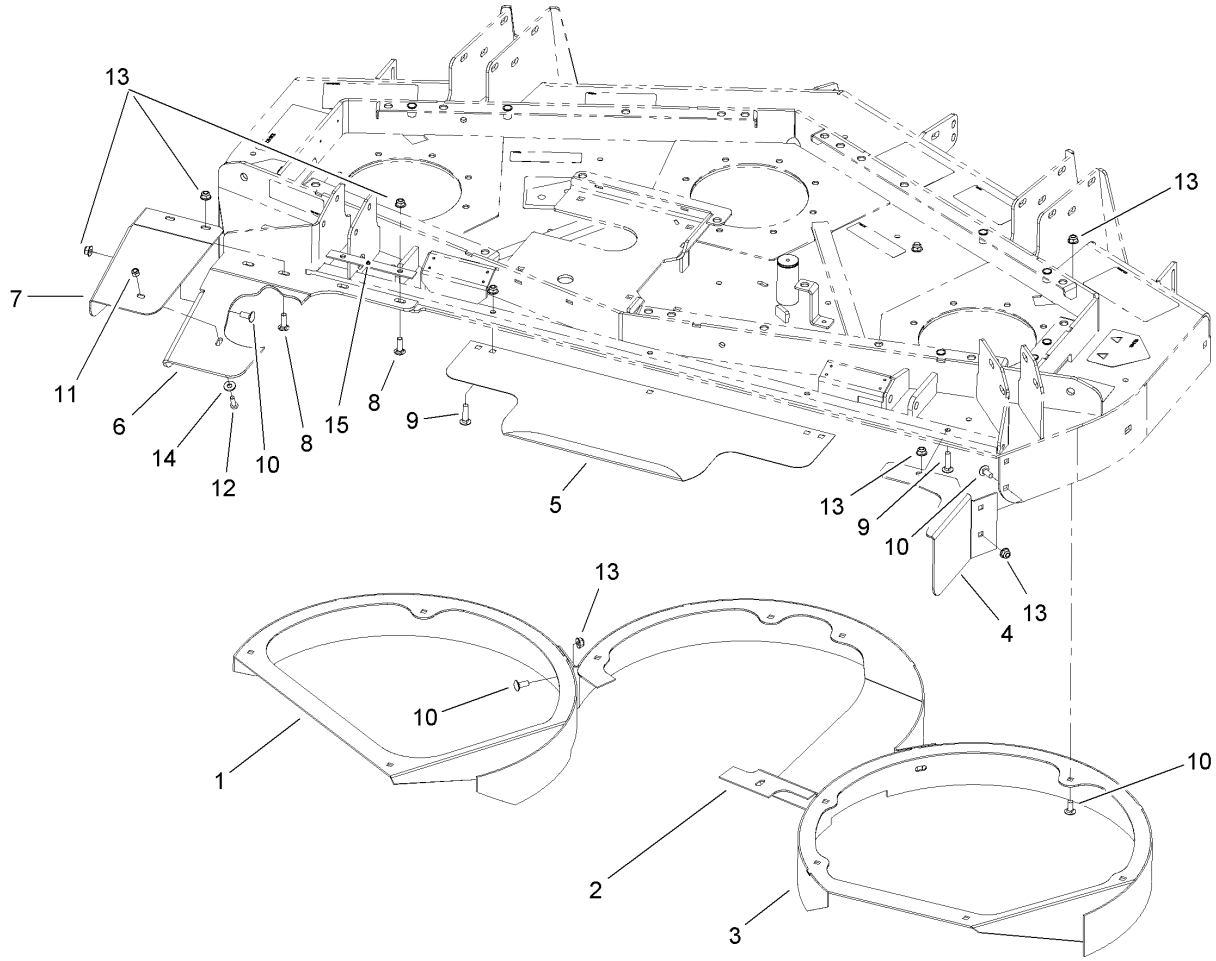
LH Lift Arm Assembly No. 108-1948

Ref	Part No.	Qty.	Description
3	302-5	2	Fitting-Grease
4	105-7441	1	Bearing-Spherical
5	32151-34	1	Ring-Retaining
6	108-5298	1	Pad-Rubber, Rear HOC
7	110-0602	1	Pad-Plastic, Rear HOC
8	110-0606	3	Rivet-Blind
9	3269-26	3	Washer-Flat
10	256-268	2	Bushing



RH Lift Arm Assembly No. 108-1947

Ref	Part No.	Qty.	Description
3	302-5	2	Fitting-Grease
4	105-7441	1	Bearing-Spherical
5	32151-34	1	Ring-Retaining
6	108-5298	1	Pad-Rubber, Rear HOC
7	110-0602	1	Pad-Plastic, Rear HOC
8	110-0606	3	Rivet-Blind
9	3269-26	3	Washer-Flat
10	256-268	2	Bushing



Rear Discharge and Shield Assembly

Ref	Part No.	Qty.	Description
1	108-5279-01	1	LH Chamber ASM
2	108-5282-01	1	Center Chamber ASM
3	108-5285-01	1	RH Chamber ASM
4	110-0603-01	1	Shield-Foot, Right
5	108-1913-01	1	Deflector-Rear
6	110-0604	1	Deflector-Rubber
7	110-0605-01	1	Shield-Foot, Left
8	3230-22	4	Screw-CARR
9	3230-3	4	Screw-CARR
10	3230-23	20	Screw-CARR
11	32128-32	2	Nut-HHF
12	321-4	2	Screw-HH
13	104-8300	28	Nut-Flange, NI
14	3256-2	2	Washer-Flat
15	108-5295-03	1	Bar-Deflector, Hold-Down

Attachments and Accessories

For 30367 - 62in Rear Discharge Mower, Groundsmaster 3320 and 3280-D

Product Name	Model/Part
Blade-Atomic, 21.75 Inch	107-0214-03
Recycler Kit	108-1901
Castor Wheel ASM Kit	110-4767
Blade and Belt Kit	110-4768
8 Inch Foam Filled Wheel ASM	93-5974

NOTES


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