



Customer Service Bulletin Commercial Business Group

Groundsmaster® 4000/4100-D

Date: August 17, 2006

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
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GM 4000-D	30410	All
GM 4100-D	30411	All

Subject: Cutting in Very Dry or Debris Conditions

Some machines need to operate in very dry, chaff conditions or in areas where seasonal blooms (cottonwood, dandelions, kudzu, etc.) create additional screen cleaning requirements to keep the cooling system clean. The additional maintenance required to keep screens and radiators free of debris due to these conditions can be burdensome.

There are several options available that can help minimize the additional maintenance in these conditions. A Top Screen Kit (model 30424) is now available, and works in concert with the rear screen (see picture below). The Top Screen Kit works together with the rear screen to provide additional screened surface area that provides a broader air flow to attract less airborne debris.

In addition, new Flat Sail Blades are also available for use in situations where a machine is used to mow down very tall grass in informal areas (such as road side ditches, etc.), where the intent is to “knock down the grass” and quality of cut is not a primary concern. These Flat Sail Blades greatly decrease airborne chaff and, therefore, reduce radiator and screen cleaning intervals. However, they do not provide suction or promote even cutting or discharge.

For the GM 4000-D, order Flat Sail Blades in an MVP Pack #110-6130 (7 blades). For individual blades, order #110-6115-03.

For the GM 4100-D, order Flat Sail Blades in an MVP Pack #110-6140 (7 blades). For individual blades, order #110-6116-03.

Note: These options will not eliminate the need to keep the radiators clean.

For parts or additional information, please contact your local authorized Toro Commercial Products Distributor.

