Form Number 3357-463 Rev A

# 22in Recycler®
## Lawn Mower

**Model No. 20096 - 270000001 and up.**

# Parts Catalog

**Ordering Replacement Parts**

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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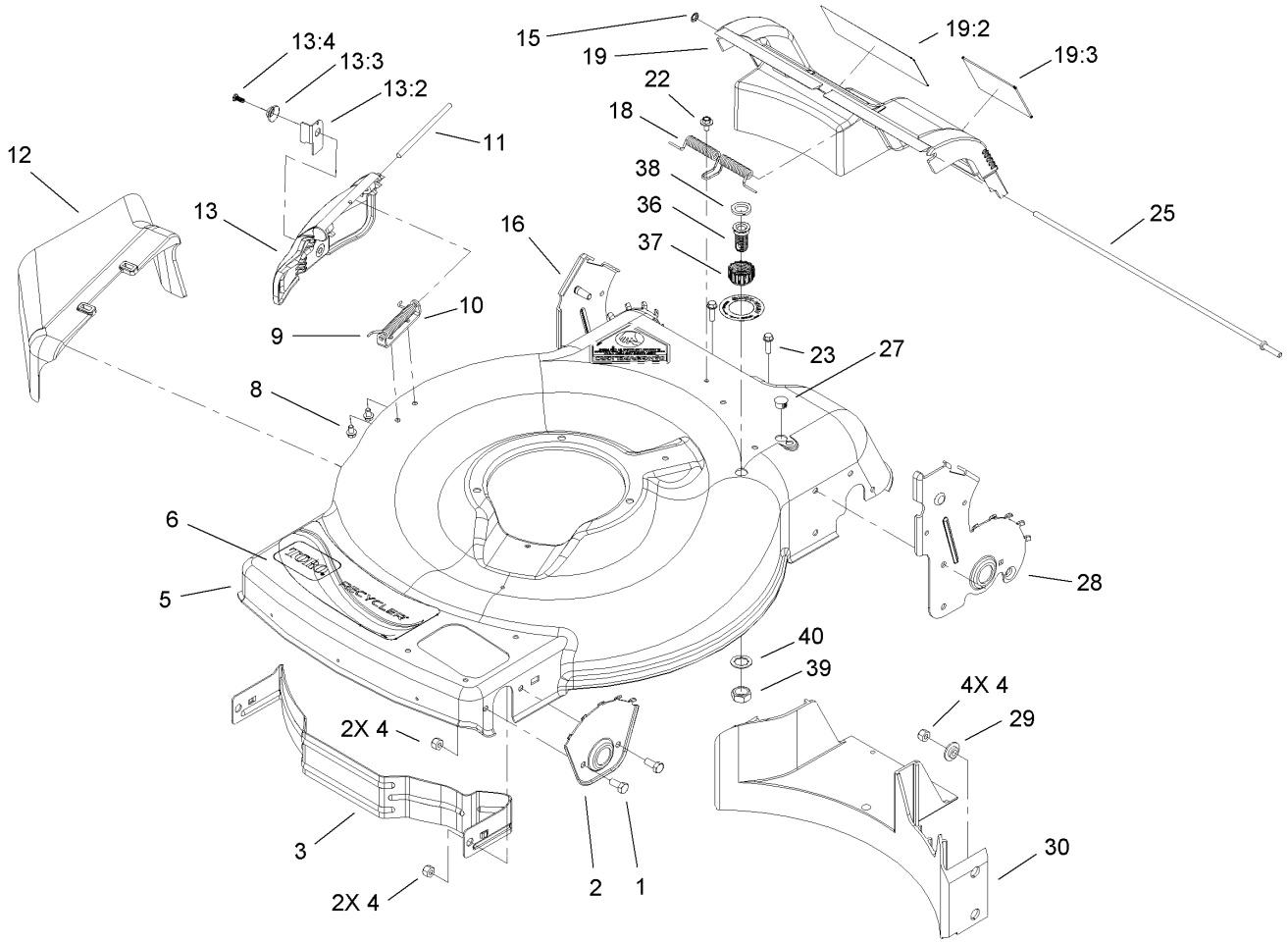
# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
DEG. . . . . degrees
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

# Footnotes

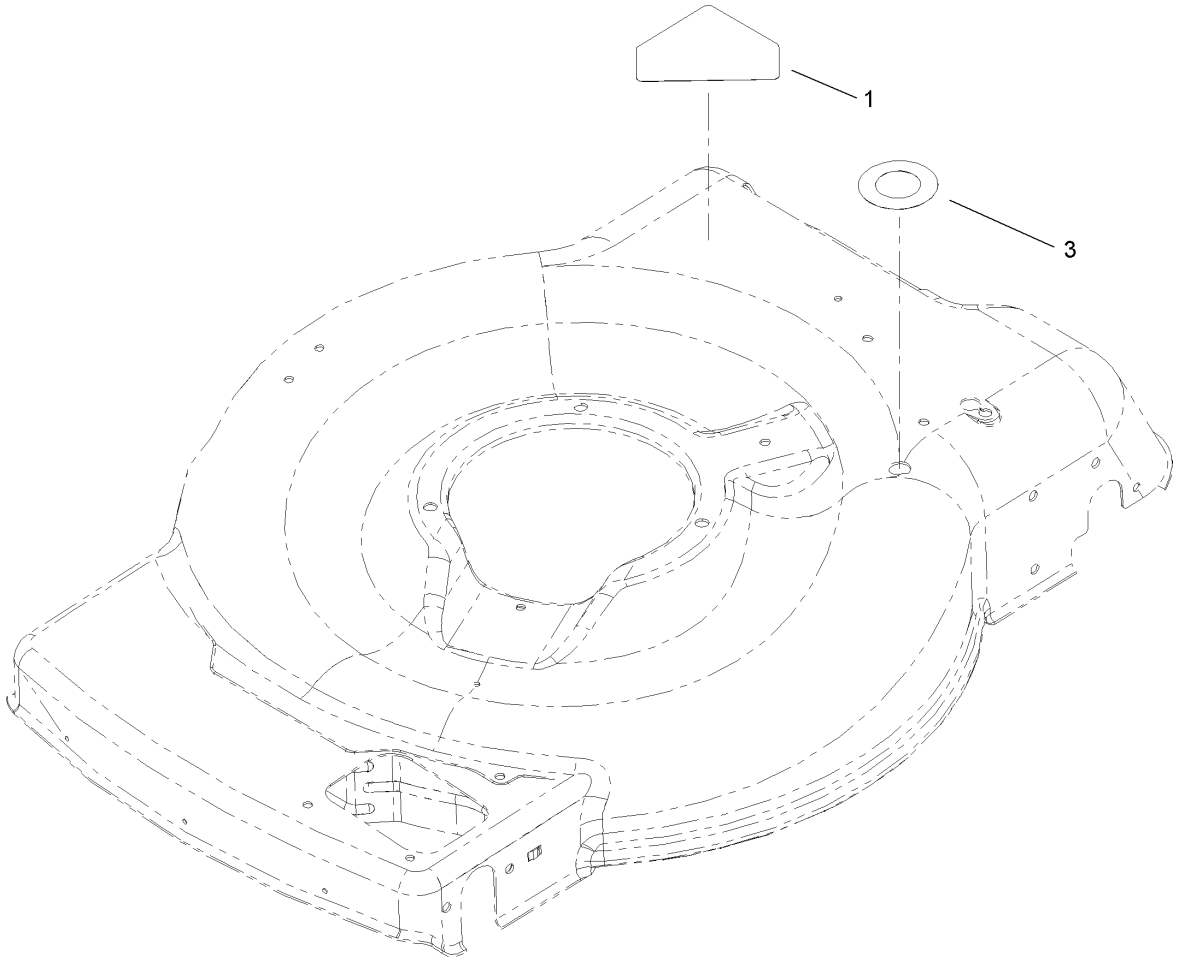
❶ Not illustrated
❷ Not serviced separately
❸ Obtain from your local Tecumseh dealer
❹ Included in Repair Kit 632760B




# Deck, Side Chute and Rear Door Assembly

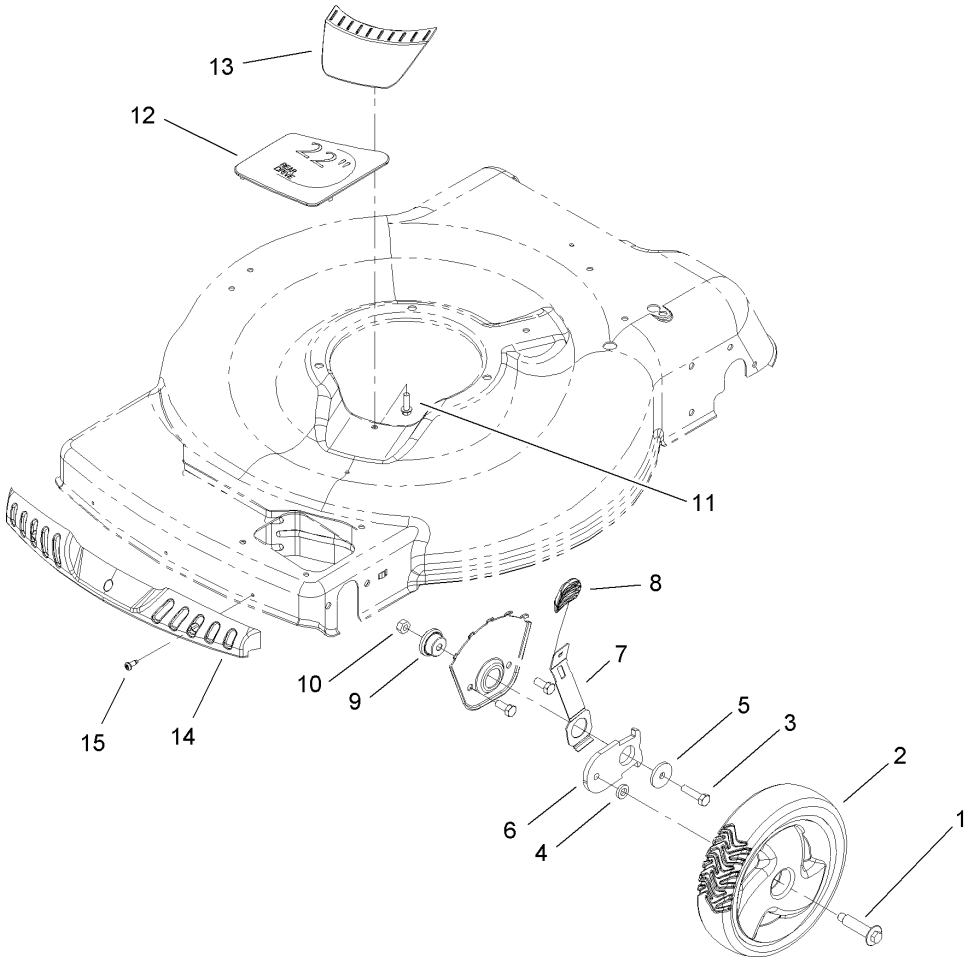
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 322-3 | 4 | Screw-HH |
| 2 | 105-1808-03 | 2 | Plate-HOC, Front |
| 3 | 104-8694-03 | 1 | Baffle-Front |
| 4 | 3296-29 | 8 | Nut-Lock, NI |
| 5 | 112-8850 | 1 | Housing ASM |
| 6 | 114-0321 | 1 | Decal-Deck |
| 8 | 99-8445 | 2 | Screw-HWH |
| 9 | 99-5293 | 1 | Spring-Torsion |
| 10 | 112-6416 | 1 | Bracket-Cover |
| 11 | 99-5291 | 1 | Rod-Cover |
| 12 | 105-3028 | 1 | Chute-Discharge, Side |
| 13 | 106-8376 | 1 | Discharge Door ASM |
| 13:2 | 107-0795 | 1 | Latch-Door |
| 13:3 | 107-7456 | 1 | Cap-Door |
| 13:4 | 107-7461 | 1 | Screw-Plastite |
| 15 | 32112-6 | 1 | Nut-Push |
| 16 | 112-6441 | 1 | RH 8 Inch HOC Plate ASM |
| 18 | 105-3032 | 1 | Spring-Door, Rear |
| 19 | 112-8865 | 1 | Rear Door ASM |
| 19:2 | 112-8759 | 1 | Decal-Warning |
| 19:3 | 104-7908 | 1 | Decal-Warning |
| 22 | 46-6810 | 1 | Screw And Washer ASM |
| 23 | 46-8091 | 2 | Screw-HWH |
| 25 | 105-1827 | 1 | Rod-Pivot, Rear Door |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 27 | 104-9369 | 1 | Plug-Dome |
| 28 | 112-6443 | 1 | LH 8 Inch HOC Plate ASM |
| 29 | 105-3006 | 4 | Washer-Stepped |
| 30 | 105-1834 | 1 | Baffle-Rear |
| 36 | 112-6400 | 1 | Port-Washout |
| 37 | 112-6401 | 1 | Coupling-Hose, Washout Port |
| 38 | 112-6438 | 1 | Washer-Seal, Washout Port |
| 39 | 3218-6 | 1 | Nut-Jam |
| 40 | 3254-5 | 1 | Washer-Tooth |



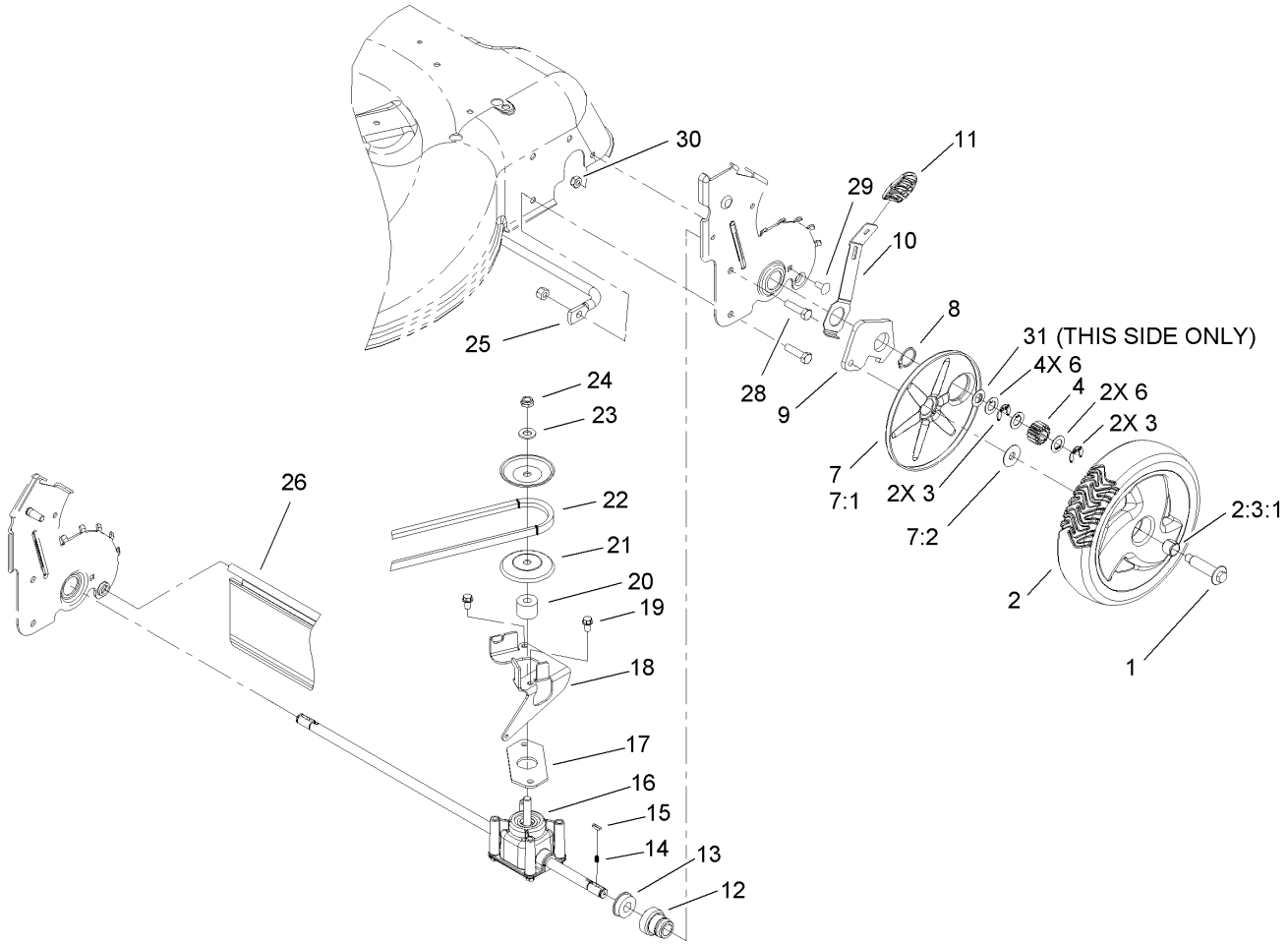

# Housing Assembly No. 112-8850

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 94-8072 | 1 | Decal-Danger |
| 3 | 112-8867 | 1 | Decal-Washout Port, Trilingual |




# Front Axle Assembly

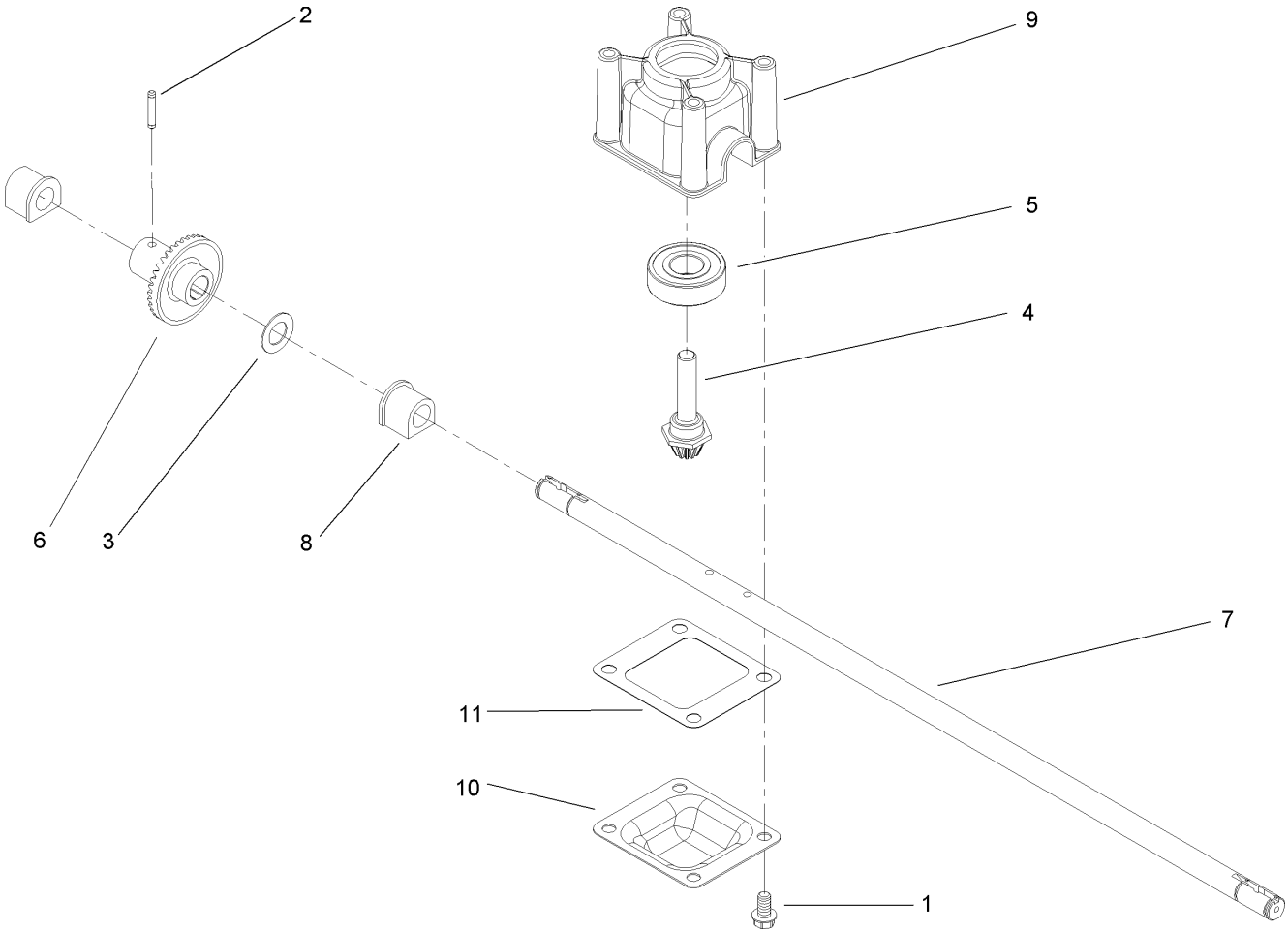
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 614650 | 2 | Bolt-Shoulder |
| 2 | 105-1814 | 2 | Wheel ASM |
| 3 | 322-6 | 2 | Screw-HH |
| 4 | 110-7466 | 2 | Washer-Bolt, Wheel |
| 5 | 105-3048 | 2 | Washer-Flat |
| 6 | 105-1807 | 2 | Arm-Pivot, Front |
| 7 | 105-1809 | 2 | Arm-Spring |
| 8 | 105-3042 | 2 | Knob-Lever, HOC |
| 9 | 105-1818 | 2 | Bushing-Mount, HOC |
| 10 | 3296-29 | 2 | Nut-Lock, NI |
| 11 | 46-8091 | 1 | Screw-HWH |
| 12 | 105-3004 | 1 | Cover-Cutout |
| 13 | 105-3005 | 1 | Cover-Belt Opening |
| 14 | 104-9359 | 1 | Bumper-Mower |
| 15 | 105-6849 | 3 | Screw-Thread Forming |




# Rear Axle and Transmission Assembly

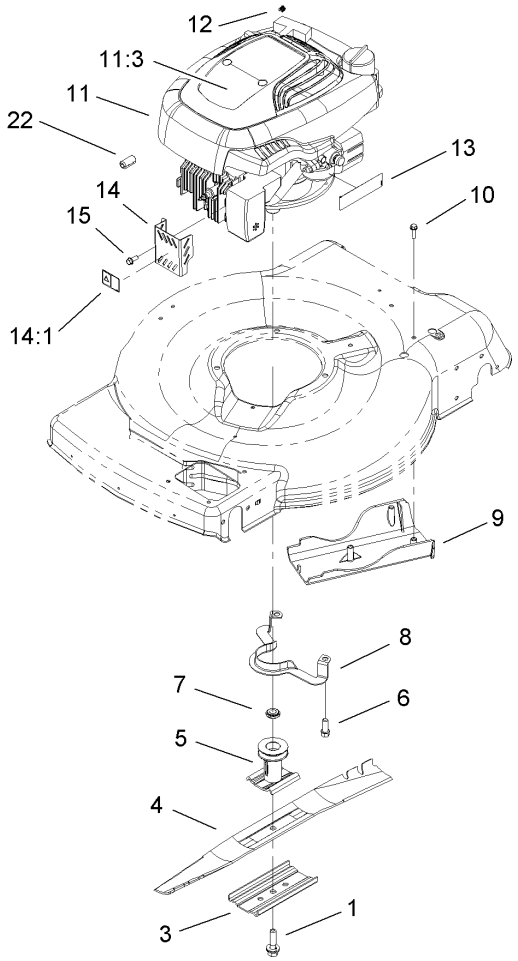
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 614650 | 2 | Bolt-Shoulder |
| 2 | 105-3036 | 2 | Wheel Gear ASM |
| ❶❷2:3 | | 1 | Wheel ASM |
| 2:3:1 | 27-6250 | 2 | Bushing |
| 3 | 65-2720 | 4 | Klipring-Locking |
| 4 | 105-3040 | 2 | Gear-Pinion, 15T |
| 6 | 105-6840 | 6 | Washer-Thrust |
| 7 | 110-1792 | 2 | Wheel Cover ASM |
| ❷7:1 | | 1 | Cover-Wheel |
| 7:2 | 614426 | 1 | Washer-Stepped |
| 8 | 32151-36 | 2 | Ring-Retaining |
| 9 | 105-1819 | 2 | Arm-Pivot, Rear |
| 10 | 105-1809 | 2 | Arm-Spring |
| 11 | 105-3042 | 2 | Knob-Lever, HOC |
| 12 | 104-8698 | 2 | Retainer-Bearing, HOC |
| 13 | 104-8699 | 2 | Bearing-Ball |
| 14 | 39-9650 | 2 | Spring-Compression |
| 15 | 612066 | 2 | Key |
| 16 | 106-3956 | 1 | Transmission ASM |
| 17 | 108-9756 | 1 | Gasket-Gearbox |
| 18 | 106-6809-03 | 1 | Bracket-Pivot |
| 19 | 32144-4 | 2 | Screw-HWH |
| 20 | 92-5791 | 1 | Spacer |
| 21 | 100-1176 | 2 | Pulley-Half |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 91-2258 | 1 | V-Belt |
| 23 | 3256-24 | 1 | Washer-Flat |
| 24 | 3296-5 | 1 | Nut-Lock |
| 25 | 105-1811 | 1 | Brace-Plate, HOC |
| 26 | 114-1585 | 1 | Shield-Trailing |
| 28 | 322-6 | 4 | Screw-HH |
| 29 | 3229-11 | 2 | Screw-CARR |
| 30 | 3296-16 | 2 | Nut-Lock, NI |
| 31 | 36-4780 | 1 | Washer |



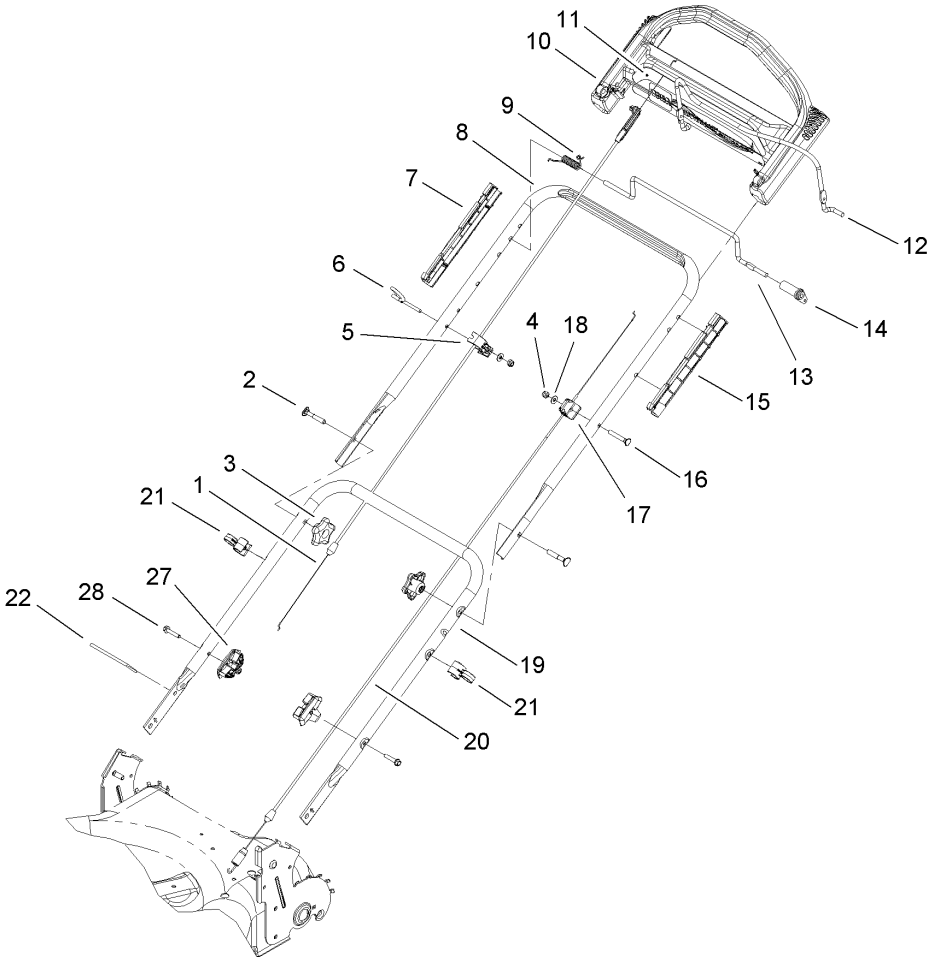

# Transmission Assembly No. 106-3956

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 32144-4 | 4 | Screw-HWH |
| 2 | 105-6817 | 1 | Pin-Groove |
| 3 | 36-4780 | 1 | Washer |
| 4 | 92-5790 | 1 | Pinion |
| 5 | 100-1048 | 1 | Bearing-Ball |
| 6 | 104-8671 | 1 | Gear-Bevel, 37T |
| 7 | 106-3957 | 1 | Shaft-Output |
| 8 | 104-8673 | 2 | Bushing-Shaft, Output |
| 9 | 104-8674 | 1 | Gearcase-Upper |
| 10 | 104-8675-03 | 1 | Cover-Gearcase |
| 11 | 105-6839 | 1 | Gasket-Gearcase |




# Engine and Blade Assembly

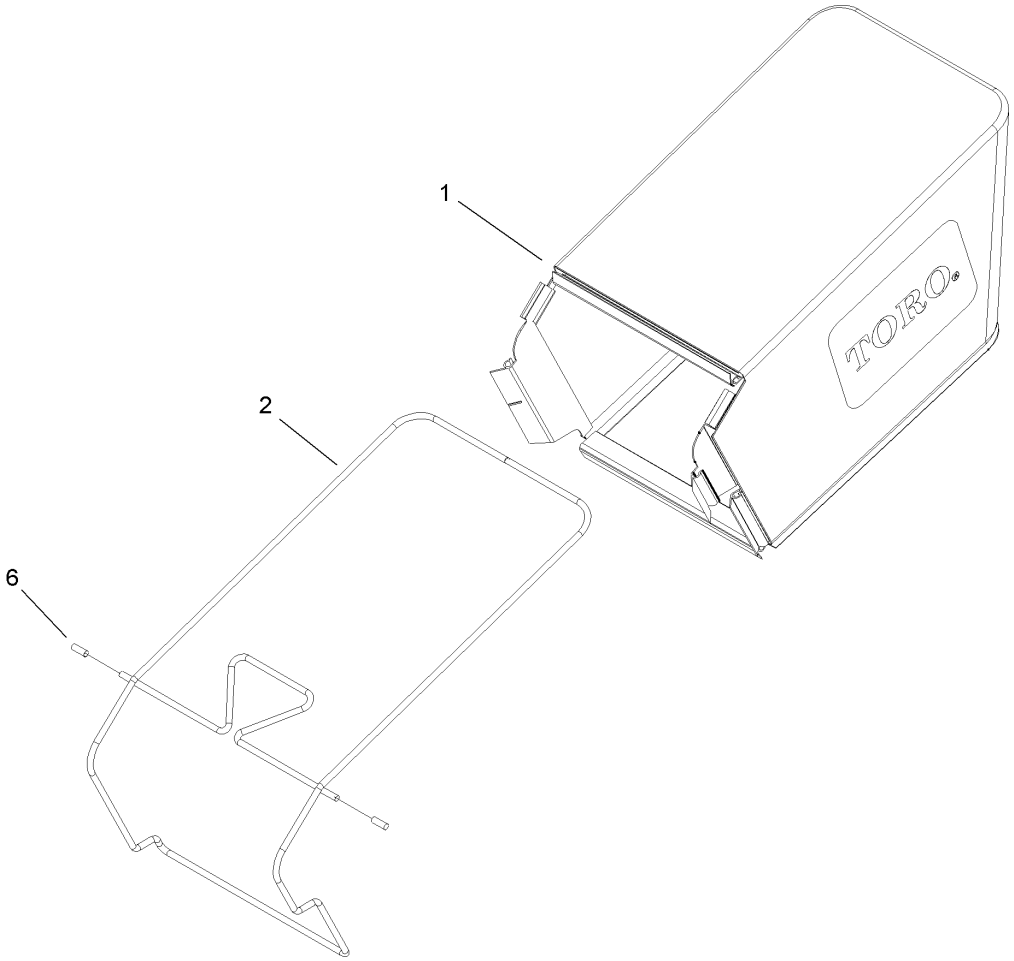
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 105-8579 | 1 | Bolt-Blade |
| 3 | 108-3766-03 | 1 | Support-Blade |
| 4 | 108-9764-03 | 1 | Blade-22 Inch |
| 5 | 106-3987 | 1 | Blade Driver ASM |
| 6 | 95-1726 | 3 | Screw-Taptite |
| 7 | 106-3999 | 1 | Spacer-Driver |
| 8 | 105-3030-03 | 1 | Guide-Belt |
| 9 | 105-1835 | 1 | Cover-Belt, Rear |
| 10 | 46-8091 | 3 | Screw-HWH |
| ❷❸11 | | 1 | Engine-Tecumseh, Lv195-362089D |
| 11:3 | 112-8874 | 1 | Decal-Shroud, Engine |
| 12 | 92-1701 | 1 | Stop-Rope |
| 13 | 105-6832 | 1 | Decal-Primer |
| 14 | 106-8387 | 1 | Muffler Guard ASM |
| 14:1 | 106-5517 | 1 | Decal-Surface, Hot |
| 15 | 32144-85 | 1 | Screw-HWH |
| 22 | 112-1540 | 1 | Ferrite-Snap On |




# Handle Assembly

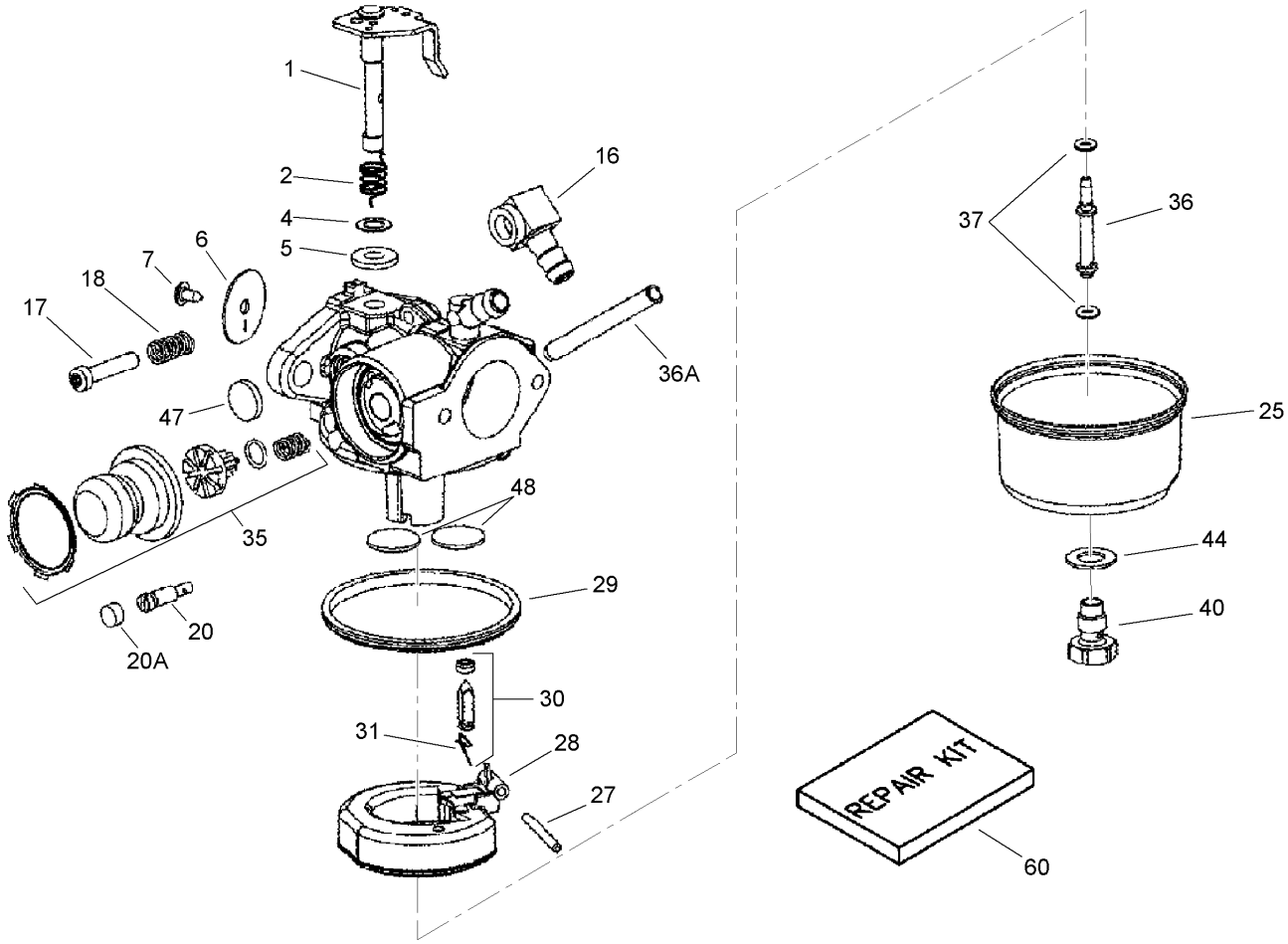
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 104-8676 | 1 | Cable-Brake |
| 2 | 112-8876 | 2 | Screw-Handle |
| 3 | 108-8162 | 2 | Knob-Locking |
| 4 | 3296-73 | 2 | Nut-Lock, NI |
| 5 | 106-8331 | 1 | Anchor-Cable |
| 6 | 106-8330 | 1 | Guide-Rope |
| 7 | 105-6841 | 2 | Guide-RH |
| 8 | 104-8680-05 | 1 | Handle-Upper |
| 9 | 104-8690 | 1 | Spring-Torsion |
| 10 | 104-8678 | 1 | Handle-Control |
| 11 | 114-0338 | 1 | Decal-Personal Pace |
| 12 | 104-8679-03 | 1 | Bail-Brake |
| 13 | 99-1588 | 1 | Bar-Control, Traction |
| 14 | 99-1589 | 1 | Lever-Traction |
| 15 | 105-6842 | 2 | Guide-LH |
| 16 | 95-4453 | 1 | Screw |
| 17 | 92-7729 | 1 | Anchor-Cable, Upper |
| 18 | 3256-1 | 2 | Washer-Flat |
| 19 | 112-6440-05 | 1 | Handle-Lower |
| 20 | 105-1844 | 1 | Cable-Traction |
| 21 | 106-6805 | 2 | Guide-Cable |
| 22 | 614249 | 1 | Strap-Tie |
| 27 | 108-9788 | 2 | Anchor-Bag |
| 28 | 32144-110 | 2 | Screw-HWH |

| | | | |
|---|---|---|---|
| | | | |




# Rear Bag Assembly

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 108-9792 | 1 | Grass Bag ASM |
| 2 | 108-9785-03 | 1 | Frame-Bag |
| 6 | 112-6439 | 2 | Cap-End |

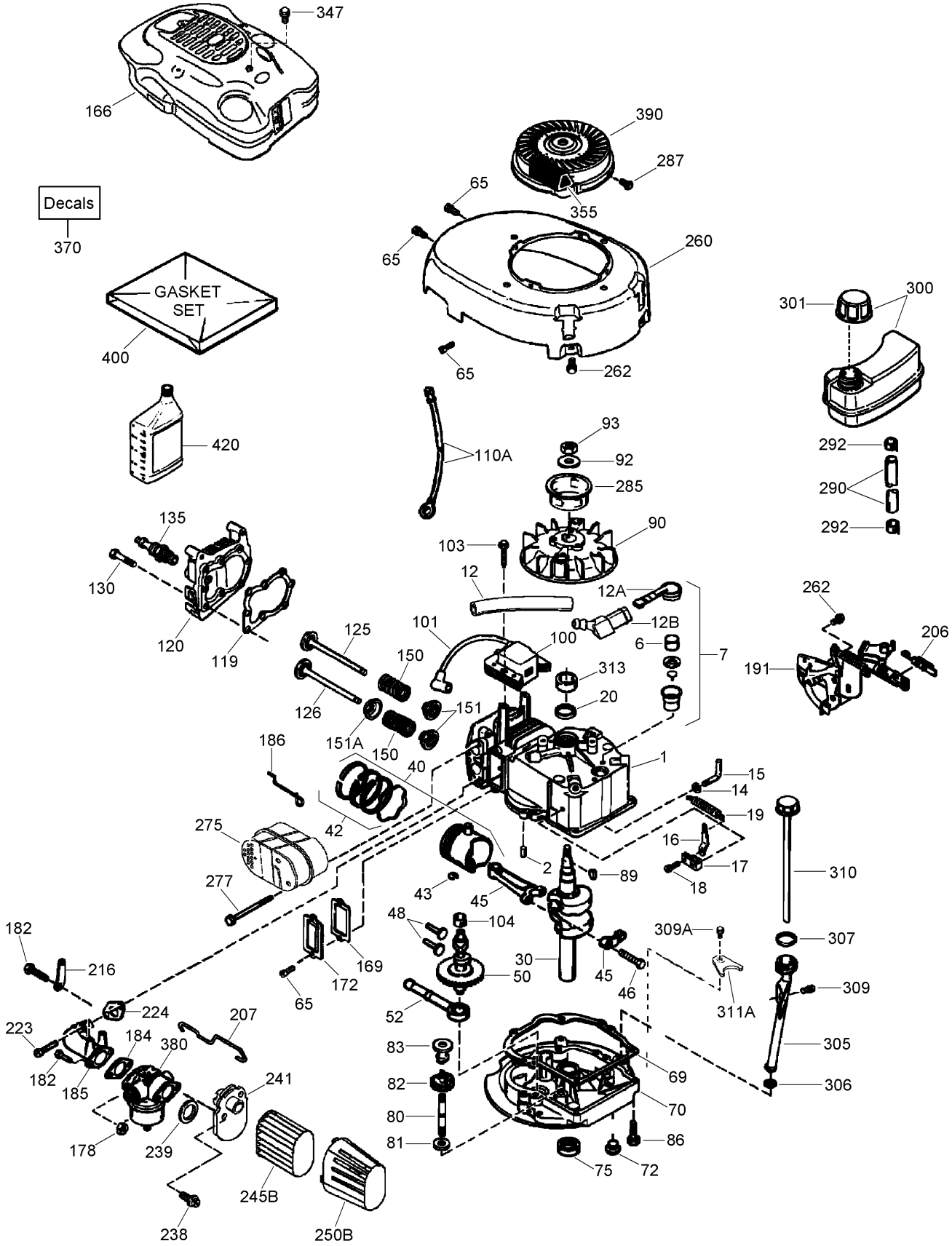



# Carburetor Assembly No. 640350
# Tecumseh LV195EA-362089D

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸0 | 640350 | 1 | Carburetor ASM |
| ❸1 | 631615 | 1 | Throttle Shaft And Lever ASM |
| ❸2 | 631767 | 1 | Spring-Return, Throttle |
| ❸❹4 | 631184 | 1 | Washer-Seal, Dust |
| ❸❹5 | 631183 | 1 | Seal-Dust, Throttle |
| ❸6 | 640070 | 1 | Shutter-Throttle |
| ❸❹7 | 650506 | 1 | Screw-Shutter |
| ❸16 | 631807 | 1 | Fitting-Fuel |
| ❸17 | 651025 | 1 | Screw-Throttle Crack/Idle Speed |
| ❸18 | 630766 | 1 | Spring-Tension |
| ❸20 | 640016 | 1 | Screw-Restrictor, Idle |
| ❸20A | 640200 | 1 | Cap-Screw, Restrictor Idle |
| ❸25 | 631867 | 1 | Bowl-Float (No Drain) |
| ❸❹27 | 631024 | 1 | Shaft-Float |
| ❸28 | 632802 | 1 | Float (Plastic) |
| ❸❹29 | 631028 | 1 | O-Ring-Bowl, Float |
| ❸❹30 | 631021A | 1 | Inlet Needle, Seat And Clip ASM (Includes 31) |
| ❸31 | 631022 | 1 | Clip-Spring |
| ❸35 | 640351 | 1 | Primer Bulb/Valve Repair Kit |
| ❸36 | 640080 | 1 | Tube-Nozzle, Main |
| ❸36A | 632766 | 1 | Tube-Carburetor |
| ❸❹37 | 632547 | 2 | O-Ring-Nozzle Tube, Main |
| ❸40 | 640030 | 1 | Nut-Bowl, High Speed |

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸❹44 | 27110A | 1 | Washer-Nut, Bowl |
| ❸❹47 | 630748 | 1 | Plug-Welch, Idle Mixture Well |
| ❸❹48 | 631027 | 2 | Plug-Welch, Atmospheric Vent |
| ❸60 | 632760B | 1 | Repair Kit |

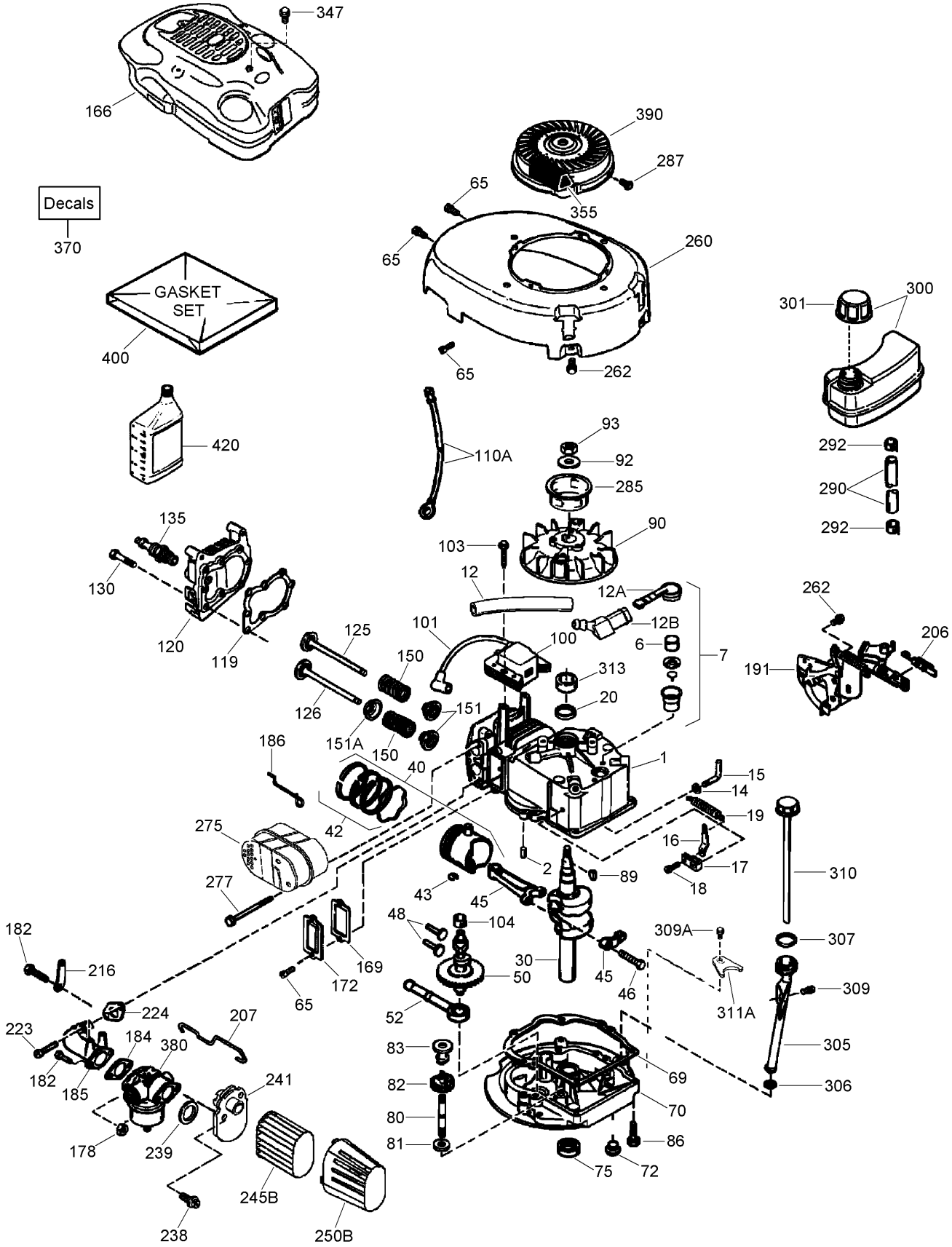
# Engine Assembly No. 1
# Tecumseh LV195EA-362089D



# Engine Assembly No. 1
# Tecumseh LV195EA-362089D

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 37465 | 1 | Cylinder ASM (Includes 2, 20) |
| ❸2 | 26727 | 2 | Pin-Dowel |
| ❸6 | 33734 | 1 | Element-Breather |
| ❸7 | 36557 | 1 | Breather ASM (Includes 6, 12A) |
| ❸12 | 37944 | 1 | Tube-Breather |
| ❸12A | 36558 | 1 | Breather Cover And Tube ASM |
| ❸12B | 36694 | 1 | Elbow-Tube, Breather |
| ❸14 | 28277 | 1 | Washer-Flat |
| ❸15 | 30589 | 1 | Governor Rod ASM (Includes 14) |
| ❸16 | 34839A | 1 | Lever-Governor |
| ❸17 | 31335 | 1 | Clamp-Lever, Governor |
| ❸18 | 651018 | 1 | Screw (T-15, 8-32 X 19/64) |
| ❸19 | 36281 | 1 | Spring-Extension |
| ❸20 | 32600 | 1 | Seal-Oil |
| ❸30 | 37692 | 1 | Crankshaft |
| ❸40 | 40045 | 1 | Piston, Pin And Ring Set (.010 O S) (Includes 42) |
| ❸40 | 40044 | 1 | Piston, Pin And Ring Set (STD) (Includes 42) |
| ❸42 | 40007 | 1 | Ring Set (.010 O S) |
| ❸42 | 40006 | 1 | Ring Set (STD) |
| ❸43 | 20381 | 2 | Ring-Retaining, Piston Pin |
| ❸45 | 36777 | 1 | Connecting Rod ASM (Includes 46) |
| ❸46 | 32610A | 2 | Bolt-Rod, Connecting |
| ❸48 | 27241 | 2 | Lifter-Valve |
| ❸50 | 37460 | 1 | Camshaft (Exhaust M C R) (Includes 104) |
| ❸52 | 29914 | 1 | Oil Pump ASM |
| ❸65 | 30200 | 4 | Screw (10-24 X 9/16) |
| ❸69 | 37609 | 1 | Gasket-Flange, Mounting |
| ❸70 | 37608A | 1 | Mounting Flange ASM (Includes 72-83, 306, 309A, 311A) |
| ❸72 | 37614 | 1 | Plug-Drain, Oil (Flush Mount) |
| ❸75 | 27897 | 1 | Seal-Oil |
| ❸80 | 30574A | 1 | Shaft-Governor |
| ❸81 | 30590A | 1 | Washer |
| ❸82 | 30591 | 1 | Governor Gear ASM (Includes 81) |
| ❸83 | 30588A | 1 | Spool-Governor |
| ❸86 | 650488 | 6 | Screw (1/4-20 X 1-1/4) |
| ❸89 | 611298 | 1 | Key-Flywheel |
| ❸90 | 611299 | 1 | Flywheel |
| ❸92 | 650815 | 1 | Washer-Belleville |
| ❸93 | 650816 | 1 | Nut-Flywheel |
| ❸100 | 34443C | 1 | Ignition-Solid State |
| ❸101 | 611289 | 1 | Cover-Spark Plug |
| ❸103 | 651007 | 2 | Screw (T-15, 10-24 X 15/16) |
| ❸104 | 37480 | 1 | Bushing-Cam |
| ❸110A | 37047 | 1 | Wire-Ground (10.50 With Male And Female Flag Terminals) |
| ❸119 | 37796 | 1 | Gasket-Head, Cylinder |
| ❸120 | 37714 | 1 | Head-Cylinder |
| ❸125 | 37288 | 1 | Exhaust Valve (STD) (Includes 151) |
| ❸126 | 37289 | 1 | Intake Valve (STD) (Includes 151) |
| ❸130 | 6021A | 8 | Screw (5/16-18X1-1/2) |

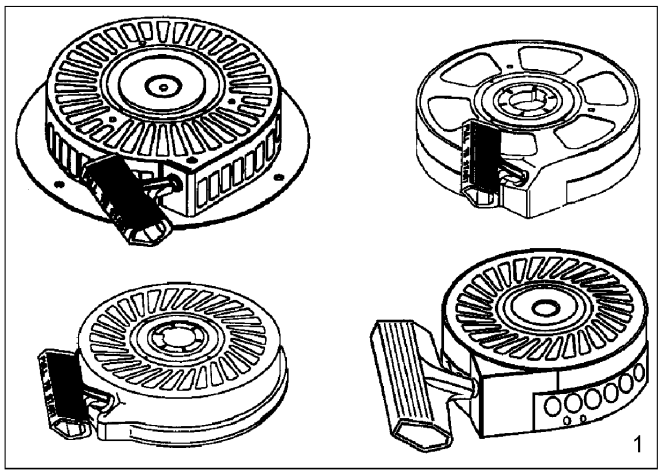
# Engine Assembly No. 2
# Tecumseh LV195EA-362089D



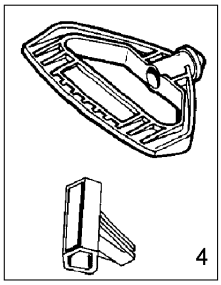
# Engine Assembly No. 2
# Tecumseh LV195EA-362089D

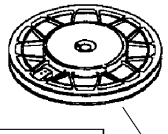
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸135 | 35395 | 1 | Spark Plug-Resistor (R J19 L M) |
| ❸150 | 31672 | 2 | Spring-Valve |
| ❸151 | 31673 | 2 | Cap-Valve, Spring |
| ❸151A | 40017 | 1 | Seal-Valve, Intake |
| ❸166 | 38019 | 1 | Engine Shroud |
| ❸169 | 36783 | 1 | Gasket-Cover, Valve |
| ❸172 | 36784 | 1 | Cover-Valve |
| ❸178 | 29752 | 2 | Nut And Lock Washer (1/4-28) |
| ❸182 | 6201 | 2 | Screw (1/4-28 X 7/8) |
| ❸184 | 26756 | 1 | Gasket-Carburetor To Intake Pipe |
| ❸185 | 37466 | 1 | Pipe-Intake |
| ❸186 | 32653 | 1 | Link-Governor |
| ❸191 | 36559B | 1 | S E Brake Bracket ASM (Includes 206) |
| ❸206 | 610973 | 1 | Terminal |
| ❸207 | 34336A | 1 | Link-Throttle |
| ❸216 | 33086 | 1 | Lever-Adjusting, R P M |
| ❸223 | 650451 | 2 | Screw (1/4-20 X 1) |
| ❸224 | 36786 | 1 | Gasket-Pipe, Intake |
| ❸238 | 650932 | 2 | Screw (10-32 X 49/64) |
| ❸239 | 34338 | 1 | Gasket-Air Cleaner |
| ❸241 | 36919 | 1 | Collar-Air Cleaner |
| ❸245B | 36905 | 1 | Filter-Air Cleaner (Paper) |
| ❸250B | 37122 | 1 | Cover-Air Cleaner |
| ❸260 | 37696A | 1 | Housing-Blower |
| ❸262 | 650831 | 2 | Screw (1/4-20 X 1/2) |
| ❸275 | 37498 | 1 | Muffler |
| ❸277 | 650988 | 2 | Screw (1/4-20 X 2-9/32) |
| ❸285 | 35000A | 1 | Cup-Starter |
| ❸287 | 650926 | 2 | Screw (8-32 X 21/64) |
| ❸290 | 37962 | 1 | Line-Fuel, Low Permeation (8.62) |
| ❸292 | 26460 | 2 | Clamp-Line, Fuel |
| ❸300 | 37947 | 1 | Fuel Tank ASM (Includes 292, 301) |
| ❸301 | 37844 | 1 | Cap-Fuel (Black) (1-1/2 I D) |
| ❸305 | 35647A | 1 | Tube-Fill, Oil |
| ❸306 | 37610 | 1 | O-Ring |
| ❸307 | 35499 | 1 | O-Ring |
| ❸309 | 650562 | 1 | Screw (10-32 X 1/2) |
| ❸309A | 650783 | 1 | Screw (10-24 X 3/4) |
| ❸310 | 35648 | 1 | Dipstick |
| ❸311A | 37611 | 1 | Bracket-Holddown |
| ❸313 | 34080 | 1 | Spacer |
| ❸347 | 650898A | 4 | Screw (10-32 X 27/32) |
| ❸355 | 590701 | 1 | Handle-Starter (STD) |
| ❸370 | 37695 | 1 | Decal-Primer |
| ❸370 | 35977 | 1 | Decal-Warning |
| ❸380 | 640350 | 1 | Carburetor ASM |
| ❸390 | 590702 | 1 | Starter-Recoil |
| ❸400 | 37613A | 1 | Gasket Set |
| ❸420 | 730225A | 1 | Oil-Engine, Sae 30 (4-Cycle) |
| ❶❸999 | 730277 | 1 | Summer Maintenance Kit (Includes Sae 30 Oil) |

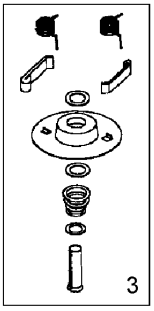
| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❶❸0 | 806173B | 1 | Replacement Engine |
| ❶❸0 | 750876 | 1 | Shortblock-Replacement |

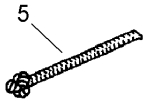



This illustratation may not depict actual equipment and is for reference purposes only




# Recoil Starter Assembly No. 590702
# Tecumseh LV195EA-362089D

| Ref | Part No. | Qty. | Description |
|---|---|---|---|
| ❸1 | 590702 | 1 | Starter-Recoil |
| ❸2 | 590700 | 1 | Pulley And Rewind Spring ASM |
| ❸3 | 590774 | 1 | Repair Kit |
| ❸4 | 590701 | 1 | Handle-Starter |
| ❸5 | 590535 | 1 | 98 Starter Rope (Cut To Length) |

# Attachments and Accessories

## For 20096 - 22in Recycler Lawn Mower

| Product Name | Model/Part |
|---|---|
| Traction Assist Handle Kit | 108-8120 |
| Tuneup Kit | 20235 |
| Replacement Bag | 59303 |
| Bagger Kit | 59304 |
| 22 Inch Blade Kit | 59534 |

# NOTES

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TORO®