Form No. 3357–488 Rev. A

Rear Axle Skid Plate Kit

Groundsmaster® 3280–D 4 Wheel Drive

Part No. 110–9694

Installation Instructions

1. Remove the (4) bolts securing the lower half of the left axle support to right axle support (Fig. 1).

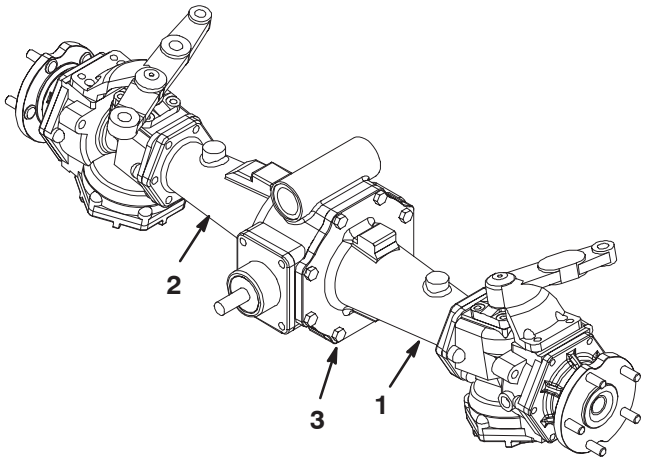


Figure 1

1. Left axle support
2. Right axle support
3. Mounting bolt (4)

2. Position the skid plate against the left side of the axle support aligning the mounting holes.

3. Secure the skid to the axle support with (4) new bolts (Fig. 2). Torque the bolts to 35–41 ft–lbs.

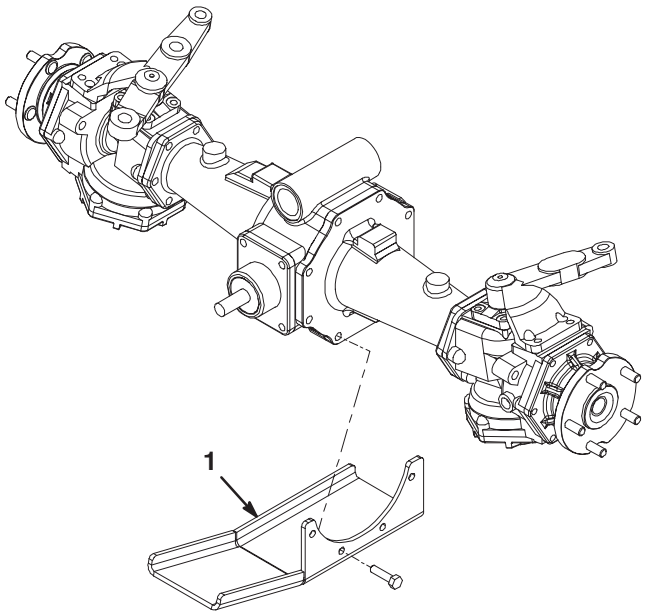


Figure 2

1. Rear axle skid plate

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