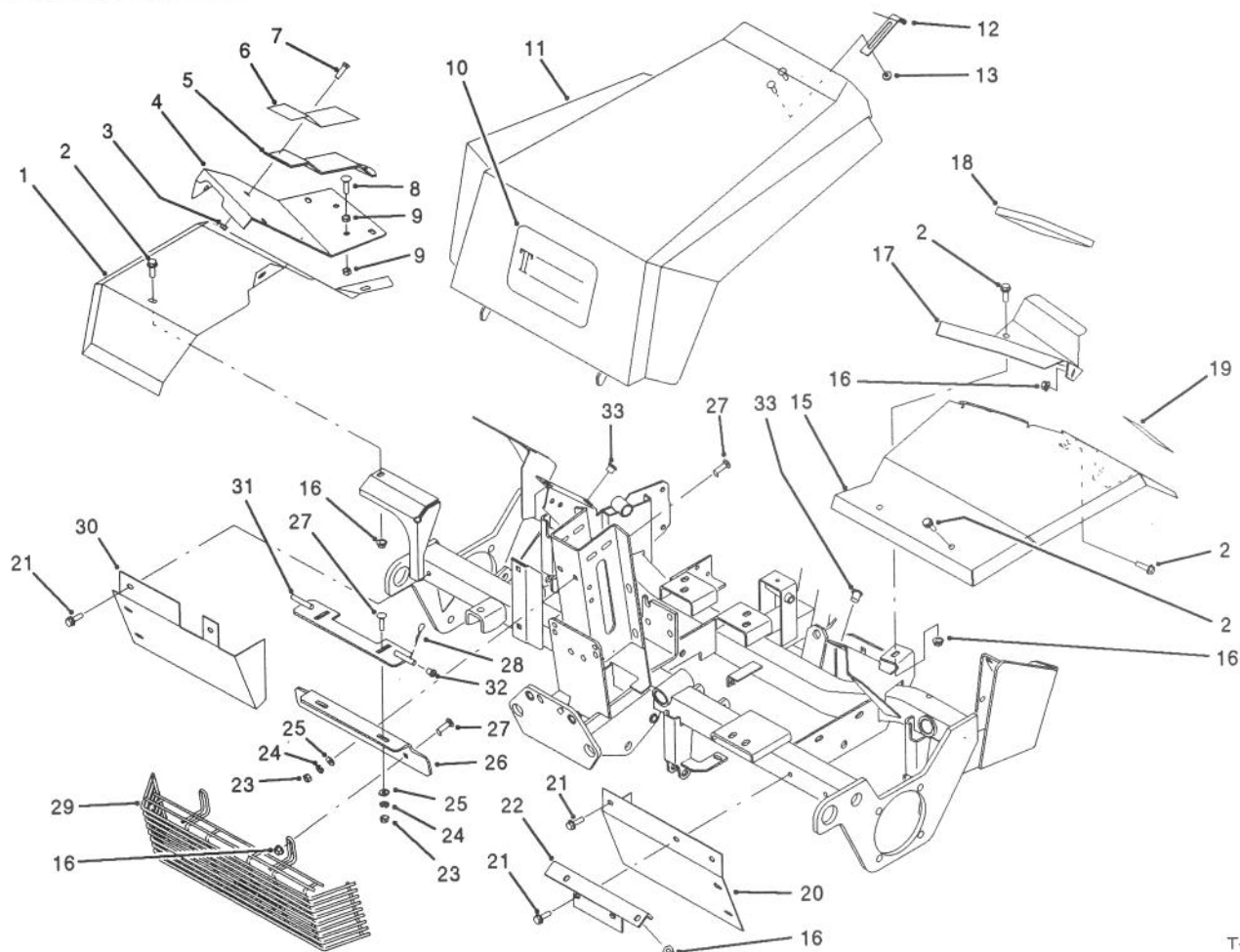




MODEL NO. 03420-20001 & UP

PARTS CATALOG

REELMASTER® 216-D 2wd TRACTION UNIT WITH ACCESSORIES



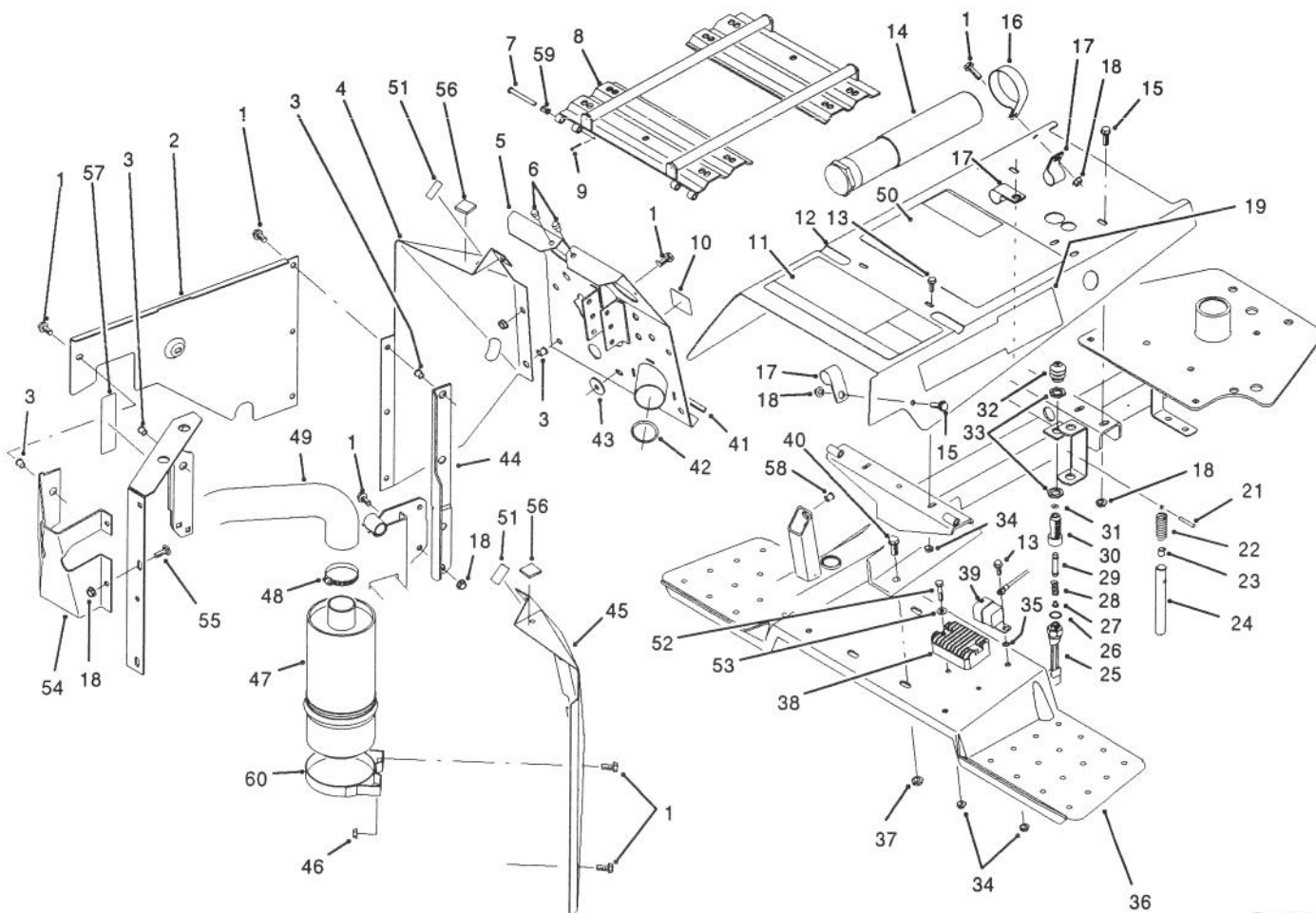
T-1347

HOOD & GRILLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	83-9720	Fender - R.H.	1	18	83-9840	Pad - Footrest L.H.	1
2	3234-5	Screw - Hex. Washer Hd.	14	19	84-1650	Decal - Brake	1
3	32128-33	Nut - Flange Lock	2	20	83-9800	Shield - Grass Front L.H.	1
4	83-9740	Footrest - R.H.	1	21	32104-82	Screw - Hex. Washer Hd.	5
5	76-2200	Footrest - Traction	1	22	83-8510	Bracket - Fender L.H.	1
6	76-2260	Pad - Footrest Traction	1	23	3217-6	Nut - Hex.	4
7	3229-1	Screw - Carriage	2	24	3253-4	Washer - Lock	4
8	3230-27	Screw - Carriage	1	25	3256-23	Washer - Flat	4
9	3218-2	Nut - Hex.	2	26	85-4870	Support - Hinge	1
10	62-7400	Decal - TORO	1	27	3230-23	Screw - Carriage	6
11	83-7950	Hood	1	28	3290-467	Pin - Cotter Hair	2
12	83-9970	Latch - Hood	1	29	83-8850	Grille - Front	1
13	32128-14	Nut - Flange Lock	2	30	83-8860	Shield - Grass Front R.H.	1
15	83-9700	Fender - L.H.	1	31	85-4890	Hinge - Hood	1
16	32128-44	Nut - Flange Lock	13	32	256-320	Bushing	2
17	83-9710	Footrest - L.H.	1	33	32148-7	Insert - Threaded	3

‡For different language versions of this part, see International Decal Cross Reference.

TPS



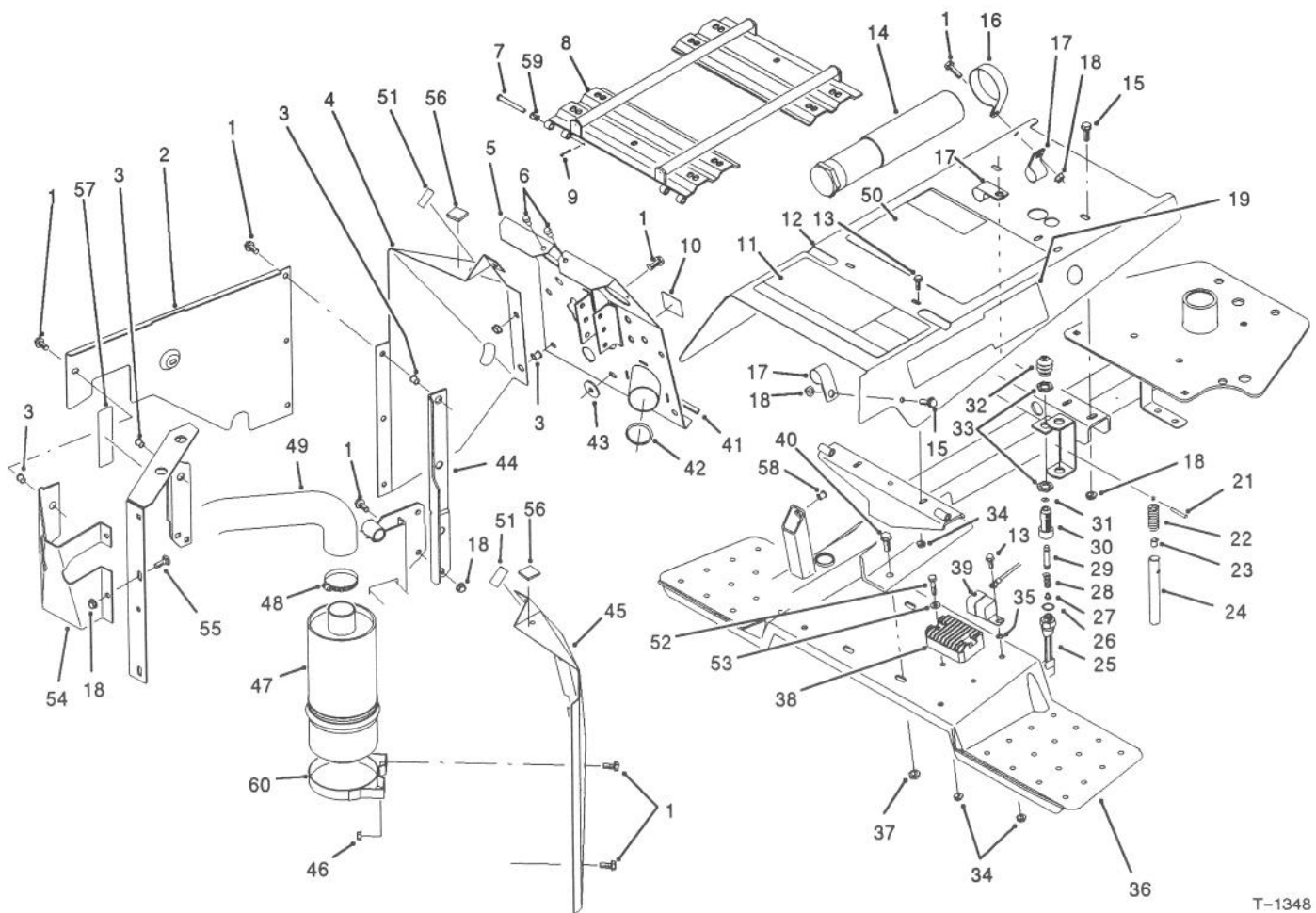
T-1348

SKIRT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3234-5	Screw - Hex. Flange Hd.	21
2	83-8230	Panel - Right Front	1
3	32148-7	Insert - Threaded	5
4	83-8120	Panel - Right Rear	1
5	83-8190	Panel - Control	1
6	237-37	Bumper - Rubber	2
7	283-49	Pin - Clevis	2
8	76-2670	Plate - Seat Mounting	1
9	3272-4	Pin - Cotter	2
±10	83-9150	Decal - Starting Fluid	1
±11	83-9550	Decal - Warning	1
12	83-8880	Panel - Skirt	1
13	3234-4	Screw - Hex. Flange Hd.	3
14	74-0720	Tube - Manual	1
15	3234-17	Screw - Hex. Flange Hd.	3
16	2412-133	Clamp - R	2
17	2412-39	Clamp - R	3
18	32128-44	Nut - Flange Lock	12
19	83-8890	Decal - Reelmaster 216-D	2
21	32121-6	Pin - Roll	1
22	37-9590	Spring - Compression	1
23	28-6180	Pin	1
24	27-9870	Pin - Seat	1
25	72-4320	Switch - Seat	1
26	237-30	Seal - O-Ring	1
27	43-8610	Guide - Spring	1

Ref. No.	Part No.	Description	No. Used
28	43-8600	Spring - Compression	1
29	43-8860	Plunger - Switch	1
30	43-8620	Guide - Pin	1
31	237-7	Seal - O-Ring	1
32	43-8870	Boot - Switch	1
33	218-461	Nut - Hex.	2
34	32128-33	Nut - Flange Lock	5
35	3255-7	Washer - ETLW	1
36	83-9730	Step - Foot	1
37	32128-43	Nut - Flange Lock	4
38	83-8930	Regulator - Voltage	1
39	63-7590	Relay	1
40	3234-11	Screw - Hex. Flange Hd.	4
41	76-6471	Trim - Control Panel Bottom	1
42	237-71	Seal - O-Ring	1
43	62-7170	Spacer	1
44	83-9170	Right Channel Assembly (Incl. Ref. #3)	1
45	83-8110	Panel - Left	1
46	32128-20	Nut - Flange Lock	4
47	85-4910	Air Cleaner Assembly	1
48	2412-92	Clamp - Hose	1
49	83-8550	Hose - Air Cleaner	1
±50	83-8900	Decal - Service Information	1
51	85-5180	Trim	2
52	321-8	Screw - Cap Hex. Hd.	2

±For different language versions of this part, see International Decal Cross Reference.

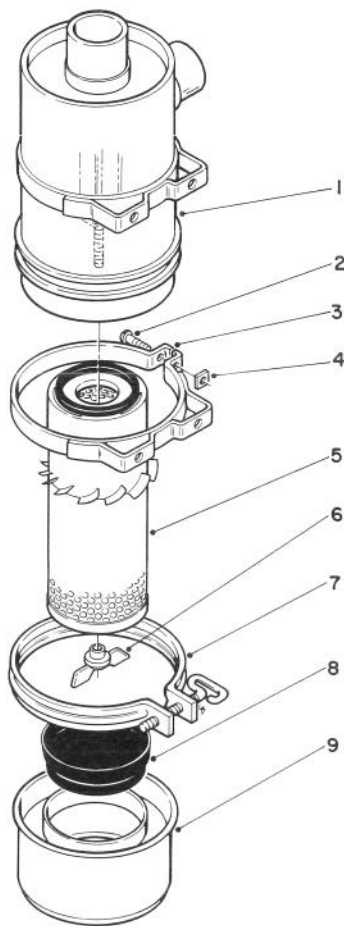


T-1348

SKIRT ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
53	3256-33	Washer - Flat	2	60	33-1350	Clamp Assembly (Incl. Ref. #61 & 62)	2
54	85-5010	Bracket - Right Front	1	*61	3258-19	Screw - Round Hd.	2
55	3230-23	Screw - Carriage	2	*62	32107-11	Nut - Square	2
56	85-5140	Foam - Hood	2	*	43-9071	Seat Switch Assembly (Incl. Ref. #25-33)	1
57	67-5360	Decal - Danger	1				
58	32148-8	Insert - Threaded	1				
59	80-4130	Bushing	4				

*Not Illustrated



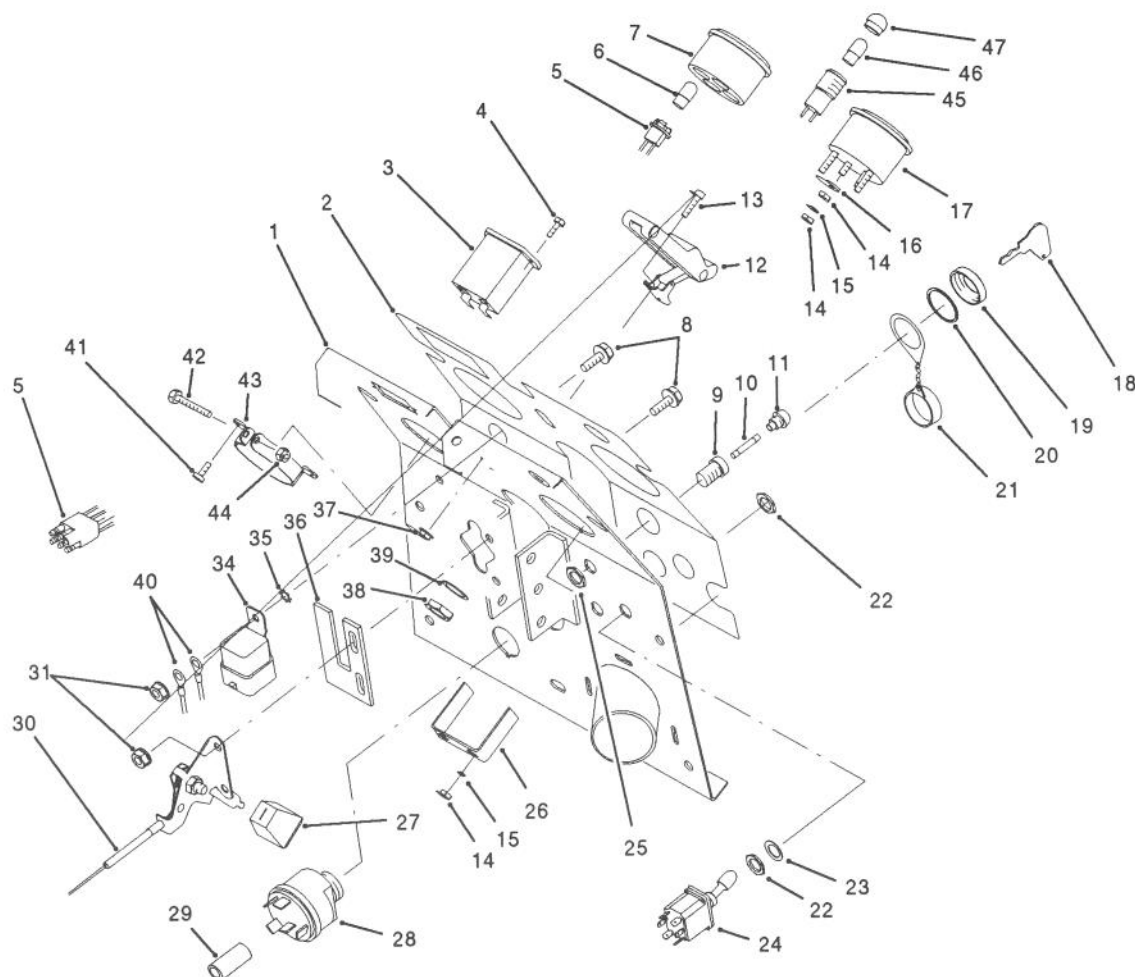
T-1349

AIR CLEANER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1		Body	1
2	3258-19	Screw - Round Hd.	2
3	33-1350	Band Assembly (Incl. Ref. #2 & 4)	2
4	32107-11	Nut - Square	2
5	33-1300	Element Assembly	1

Ref. No.	Part No.	Description	No. Used
6	33-1330	Nut Assembly	1
7	33-1340	Clamp Assembly	1
8	33-1310	Baffle	1
9	33-1320	Cup	1
*	85-4910	Air Cleaner (Complete) (Incl. Ref. #1 & 5-9)	1

*Not Illustrated

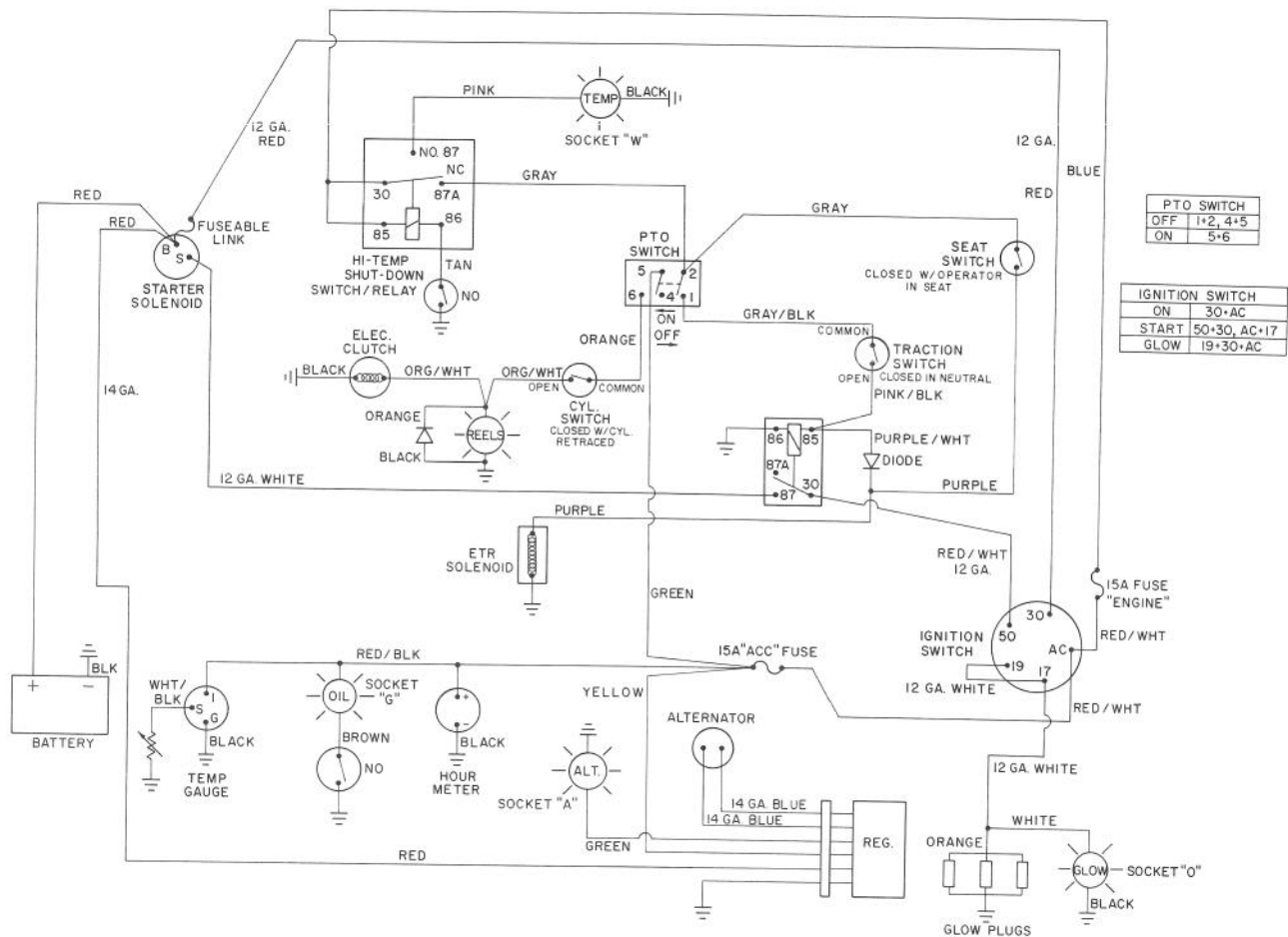


T-1350

INSTRUMENT PANEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-8190	Panel - Instrument	1
2	83-8180	Decal - Instrument Panel	1
3	75-6820	Hourmeter	1
4	32144-18	Screw - Hex. Hd.	2
5	75-4710	Harness - Warning Light	1
6	219-17	Bulb - Light	4
7	66-2960	Cluster - Warning	1
8	3234-4	Screw - Hex. Washer Hd.	3
9	218-489	Fuse Holder Assembly (Incl. Ref. #11 & 25)	2
10	218-469	Fuse - 15 Amp.	2
11		Cap - Fuse Holder	2
12	80-6980	Latch - Hood	1
13	3274-90	Screw - Hex. Socket Hd.	2
14	3219-14	Nut - Hex.	6
15	3253-2	Washer - Lock	5
16	3256-14	Washer - Flat	2
17	63-7430	Temperature Gauge Assy. (Incl. Ref. #14-16 & 26)	1
18		Key - Ignition	2
19		Nut - Retaining	1
20		Seal - Switch	1
21		Cover - Switch	1
22	218-500	Nut - Hex.	2
23		Washer - Lock	1

Ref. No.	Part No.	Description	No. Used
24	85-4980	Switch Assembly (Incl. Ref. #22-23)	1
25		Nut - Hex.	2
26		Clamp - Gauge	1
27		Knob - Throttle	1
28	83-8910	Ignition Switch Assembly (Incl. Ref. #18-21)	1
29	80-7345	Hose	
30	83-8280	Throttle Assembly (Incl. Ref. #27)	1
31	32128-33	Nut - Flange Lock	3
34	63-7590	Relay	1
35	3255-7	Washer - Lock E.T.L.W.	1
36	85-5000	Plate - Throttle	1
37	32149-9	Nut - Flange Lock	2
38		Nut - Hex.	1
39		Washer - Flat	1
40	83-8920	Harness - Wire	1
41	32144-39	Screw - Pan Hd.	2
42	32105-1	Screw - Hex. Hd.	1
43	69-4780	Clamp - Light Cluster	1
44	3296-2	Nut - Lock	1
45	44-2212	Light Assembly (Incl. Ref. #38-39 & 46-47)	1
46	219-18	Bulb - Light	1
47	218-562	Lens - Light	1

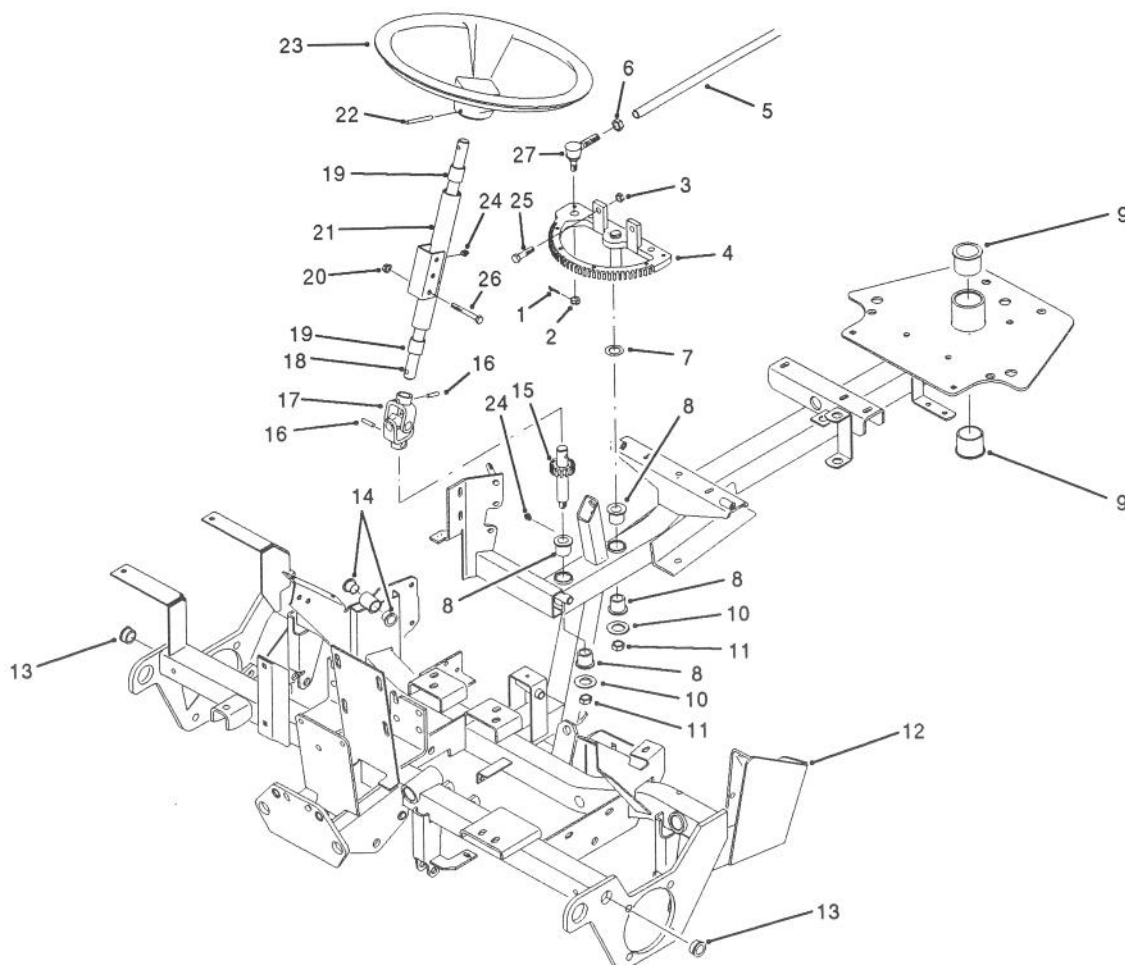


T-1409

ELECTRICAL SCHEMATIC

Ref. No.	Part No.	Description	No. Used

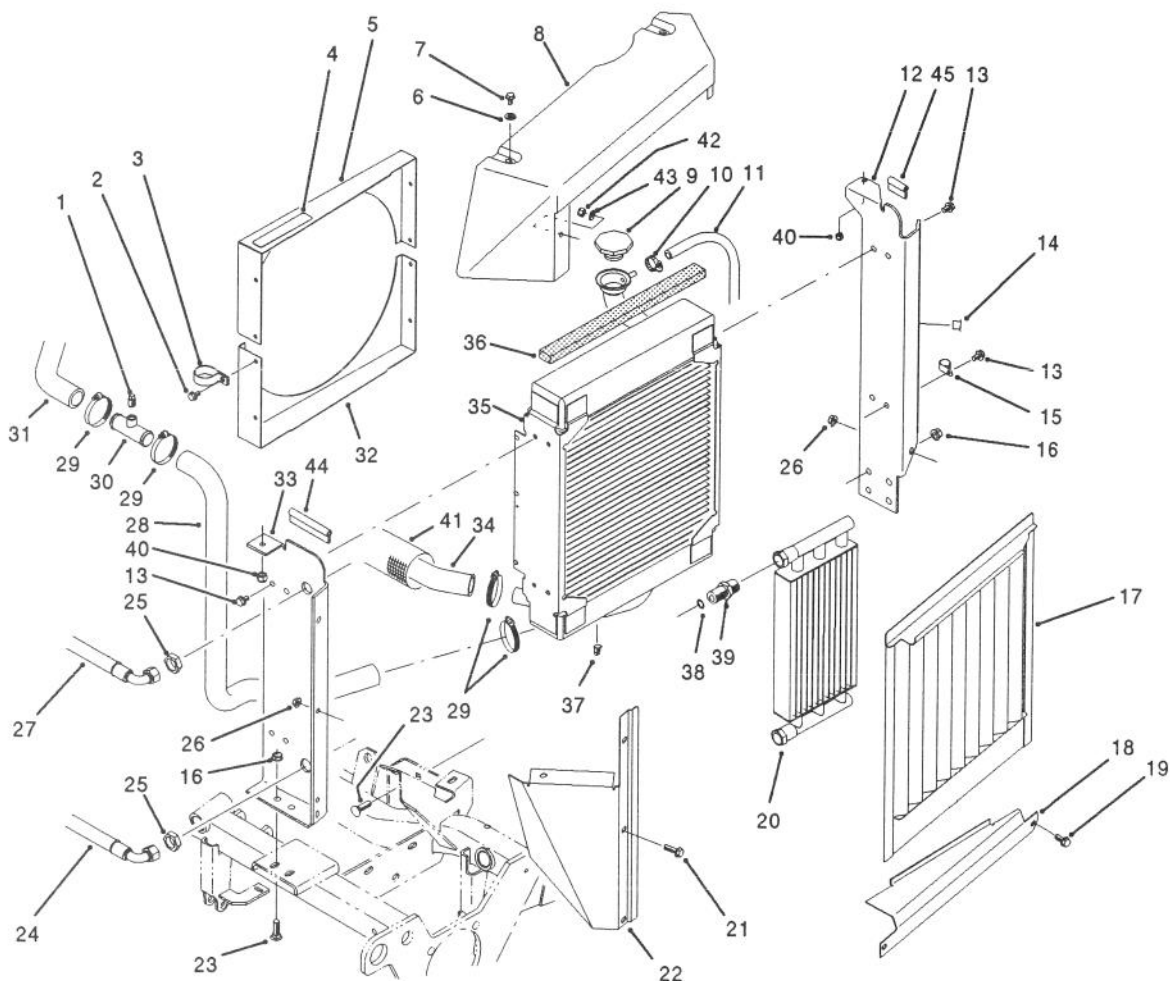
Ref. No.	Part No.	Description	No. Used



T-1351

FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3272-6	Pin - Cotter	1	15	61-2010	Pinion - Steering	1
2	32136-4	Nut - Castle	1	16	32121-15	Pin - Roll	2
3	3218-3	Nut - Jam	2	17	61-3360	Joint - Universal	1
4	61-2040	Rack - Steering	1	18	61-2080	Shaft - Steering	1
5	61-2070	Rod - Steering	1	19	256-27	Bushing - Sleeve	2
6	3220-5	Nut - Jam	1	20	3296-29	Nut - Flange Lock	1
7	3-6498	Washer - Thrust	A/R	21	61-2090	Steering Column Assembly (Incl. Ref. #19)	1
8	256-117	Bushing - Flange	4	22	32121-10	Pin - Roll	1
9	256-245	Bushing - Flange	2	23	76-1420	Wheel - Steering	1
10	3256-26	Washer - Flat	2	24	302-5	Fitting - Grease	3
11	3296-28	Nut - Lock	2	25	32141-84	Screw - Cap Hex. Hd.	2
12	83-7570	Frame Assembly (Incl. Ref. #8, 9, 13 & 14)	1	26	322-12	Screw - Cap Hex. Hd.	1
13	256-247	Bushing - Flange	2	27	21-0140	Rod End Assembly (Incl. Ref. #2)	1
14	256-287	Bushing - Flange	2				



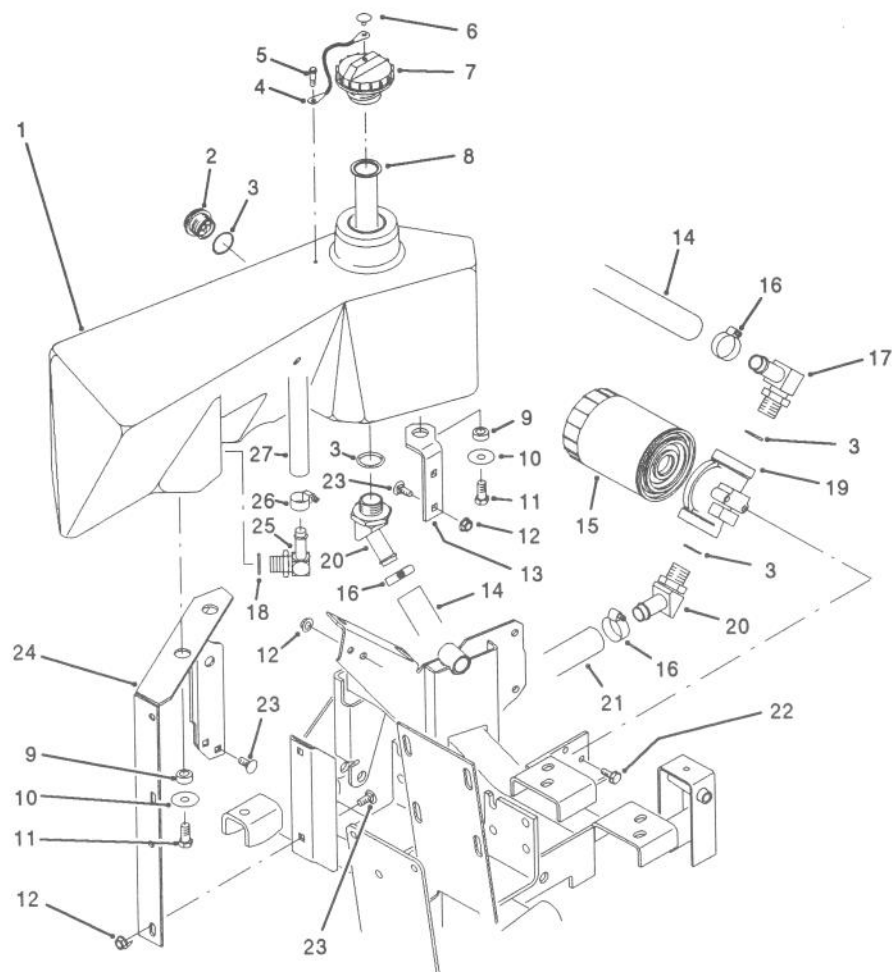
T-1352

RADIATOR ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	281-7	Plug - Pipe	1
2	32104-116	Screw - Hex. Washer Hd.	8
3	2412-74	Clamp - R	1
‡4	77-3100	Decal - Warning	1
5	83-7840	Shroud - Fan Top	1
6	3256-22	Washer - Flat	2
7	3234-4	Screw - Cap Hex. Hd.	2
8	83-8040	Cover - Left	1
9	66-3240	Cap - Radiator	1
10	2412-108	Clamp - Hose	1
11	71-3382	Hose - Overflow	1
12	83-7980	Bracket - Radiator Rear	1
13	3234-28	Screw - Hex. Washer Hd.	8
14	32148-8	Insert - Threaded	3
15	2412-41	Clamp - R	1
16	32128-43	Nut - Flange Lock	6
17	83-8150	Screen - Radiator	1
18	83-8070	Bracket - Radiator Bottom	1
19	3234-5	Screw - Hex. Washer Hd.	2
20	24-0760	Cooler - Oil	1
21	3234-17	Screw - Hex. Washer Hd.	3
22	83-8210	Panel - Front Left	1
23	3231-22	Bolt - Carriage	6
24	85-5030	Hose - Hydraulic	1

Ref. No.	Part No.	Description	No. Used
25	340-127	Nut - Bulkhead	2
26	32128-44	Nut - Flange Lock	4
27	83-9670	Hose - Hydraulic	1
28	83-9060	Hose - Radiator	1
29	2412-34	Clamp - Hose	5
30	83-9080	Connector - Bleed	1
31	83-9070	Hose - Radiator	1
32	83-7850	Shroud - Fan Bottom	1
33	83-7990	Bracket - Radiator Front	1
34	83-9050	Hose - Radiator	1
35	83-7550	Radiator Assembly (Incl. Ref. #37)	1
36	83-9030	Foam - Top	1
37	281-1	Plug - Pipe	2
38	237-30	Seal - O-Ring	2
39	83-7970	Fitting - Hydraulic Bulkhead (Incl. Ref. #38)	2
40	3296-42	Nut - Lock	2
41	85-5170	Sleeve	1
42	3296-29	Nut - Lock	1
43	3256-23	Washer - Flat	1
44	76-6365	Trim	1
45	76-6366	Trim	1

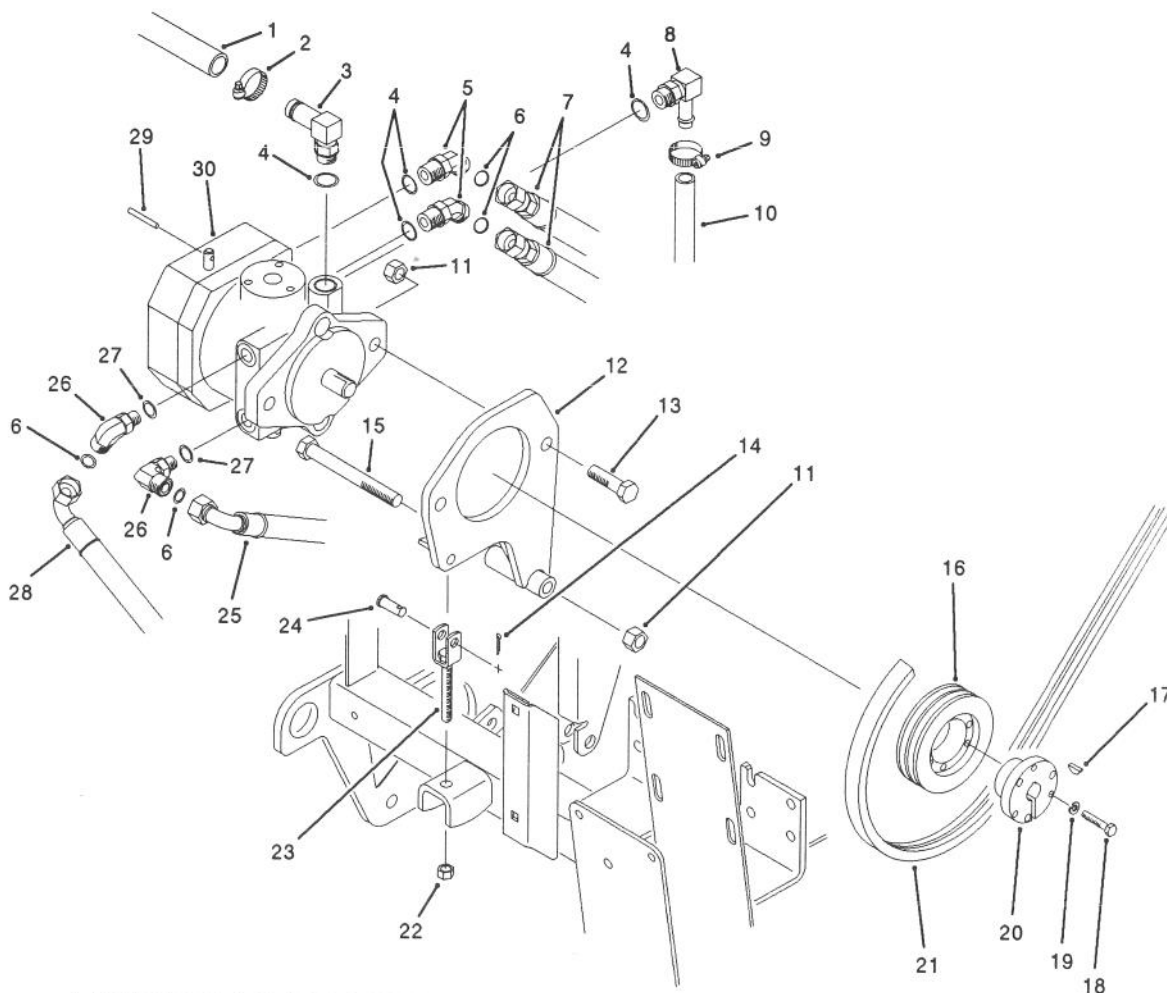
‡For different language versions of this part, see International Decal Cross Reference.



T-1353

HYDRAULIC RESERVOIR & FILTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	83-7720	Reservoir - Hydraulic	1	15	54-0110	Element - Oil Filter	1
2	69-1170	Glass - Sight (Incl. Ref. #3)	1	16	3212-34	Clamp - Hose	3
3	237-81	Seal - O-Ring	4	17	353-987	Fitting- Hydraulic 90° (Incl. Ref. #3)	1
4	75-0540	Teather - Cap	1	18	237-79	Seal - O-Ring	1
5	57-5420	Screw - Shoulder	1	19	68-8990	Head - Oil Filter	1
6	2410-73	Retainer - Teather	1	20	354-127	Fitting - Hydraulic 45° (Incl. Ref. #3)	2
7	70-8640	Cap - Hydraulic Reservoir (Incl Ref. #4 & 6)	1	21	83-9650	Hose - Hydraulic	1
8	61-2790	Screen - Filler	1	22	3234-4	Screw - Hex. Washer Hd.	2
9	240-11	Grommet	3	23	3230-23	Screw - Carriage	6
10	63-8410	Washer - Flat	3	24	83-7780	Bracket - Support	1
11	323-5	Screw - Cap Hex. Hd.	3	25	354-120	Fitting - Hydraulic 90° (Incl. Ref. #18)	1
12	32128-44	Nut - Hex. Flange Hd.	6	26	2412-36	Clamp - Hose	1
13	83-9920	Bracket - Reservoir	1	27	83-9670	Hose - Hydraulic	1
14	83-9651	Hose - Hydraulic	1				

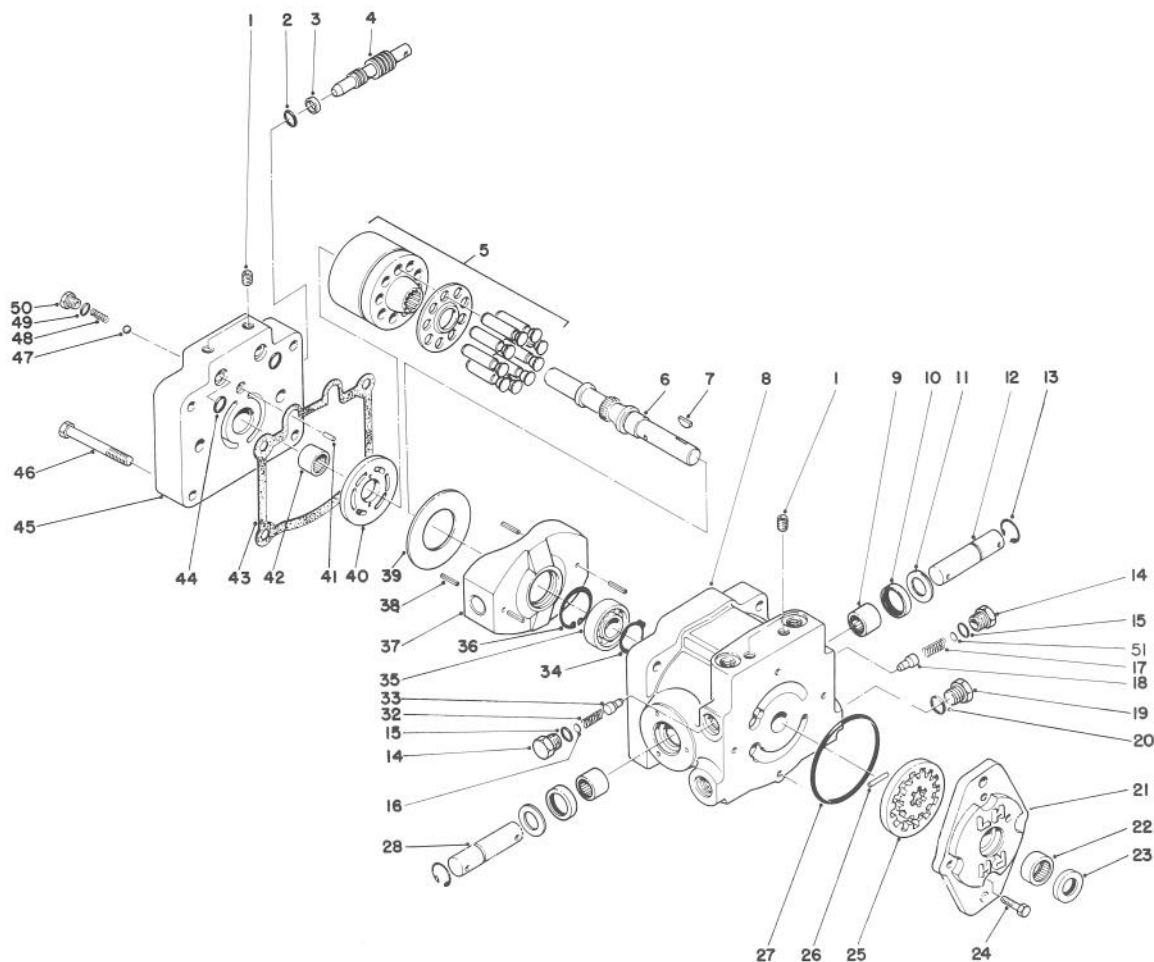


T-1354

HYDRAULIC PUMP INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-9650	Hose - Hydraulic	1
2	2412-34	Clamp - Hose	1
3	354-128	Fitting - Hydraulic 90° (Incl. Ref. #4)	1
4	237-79	Seal - O-Ring	4
5	340-101	Fitting - Hydraulic 45° (Incl. Ref. #4 & 6)	2
6	237-30	Seal - O-Ring	4
7	83-9600	Hose - Hydraulic	2
8	354-120	Fitting - Hydraulic 90° (Incl. Ref. #4)	1
9	2412-36	Clamp - Hose	1
10	83-9670	Hose - Hydraulic	1
11	3296-23	Nut - Lock	3
12	83-8320	Mount - Pump	1
13	325-7	Screw - Cap Hex. Hd.	2
14	3272-6	Pin - Cotter	1
15	325-18	Screw - Cap Hex. Hd.	1

Ref. No.	Part No.	Description	No. Used
16	85-4960	Pulley	1
17	3257-32	Key - Woodruff	1
18	321-13	Screw - Cap Hex. Hd.	3
19	3253-3	Washer - Lock	3
20	59-2150	Taper Lock Bushing Assy. (Incl. Ref. #18 & 19)	1
21	83-8540	Belt - Pump Drive	1
22	3296-6	Nut - Lock	1
23	83-9660	Clevis	1
24	283-2	Pin - Clevis	1
25	83-9640	Hose - Hydraulic	1
26	340-99	Fitting - Hydraulic 90° (Incl. Ref. #6 & 27)	2
27	237-42	Seal - O-Ring	2
28	83-9630	Hose - Hydraulic	1
29	32121-34	Pin - Dowel	1
30	85-4920	Hydraulic Pump Assembly (Incl. Ref. #17)	1

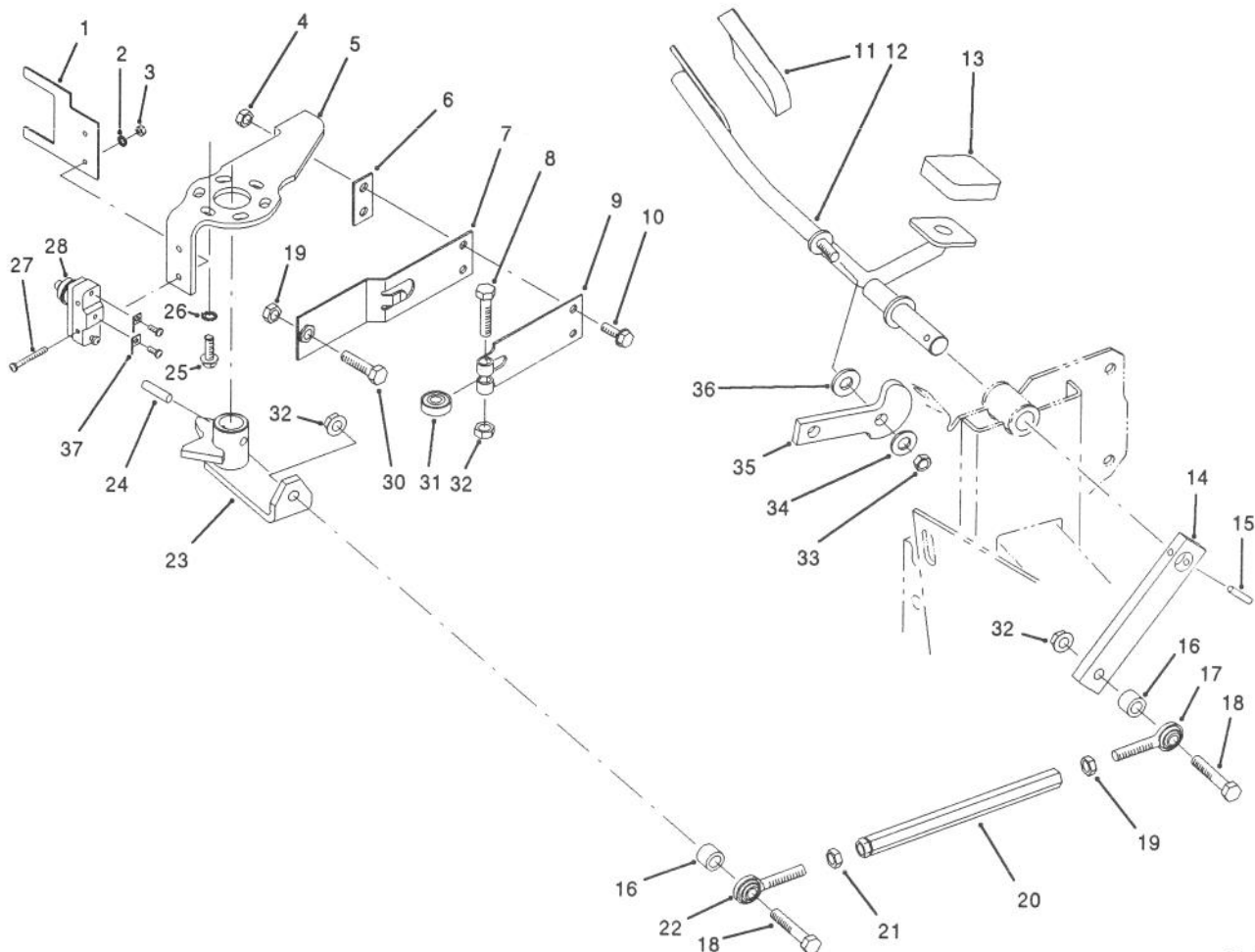


T-0245

HYDRAULIC PUMP ASSEMBLY NO. 85-4920

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	285-17	Plug - Pipe	6	25	25-2680	Gerotor Assembly	1
2	237-22	O-Ring	1	26	25-2530	Pin - Straight	1
3	25-2630	Ring	1	27	237-95	O-Ring	1
4	25-2620	Valve - By-Pass	1	28	49-8480	Shaft - Trunion	1
5	48-1800	Cylinder Block Kit	1	32	25-2480	Spring - Charge Relief	1
6	67-8020	Shaft - Pump	1	33	28-3420	Cone - Charge Relief	1
7	3257-32	Key - Woodruff	1	34	32120-15	Ring - Retaining	1
8	85-4920	Hydraulic Pump Assembly (Complete)	1	35	251-8	Bearing - Ball	1
9	252-82	Bearing - Needle	2	36	32120-11	Ring - Retaining	1
10	25-3210	Seal - Lip	2	37	25-2450	Swash/Plate	1
11	25-2510	Washer	2	38	32121-91	Pin - Coiled Spring	3
12	25-2580	Shaft - Trunion	1	39	25-2380	Plate - Thrust	1
13	32151-46	Ring - Retaining	2	40	25-2390	Plate - Valve	1
14	25-2460	Plug	2	41	25-2430	Pin - Straight	1
15	237-86	O-Ring	2	42	67-8080	Bearing - Needle	1
16	25-2470	Kit - Shim Pack	2	43	25-2400	Gasket	1
17	25-2570	Spring - Relief Valve	1	44	62-4290	O-Ring	2
18	25-2560	Cone - Relief Valve	1	45	67-8090	Cap - Pump End	1
19	67-8030	Plug Assembly (Incl. Ref. #20)	1	46	323-11	Screw - Cap Hex. Hd.	4
20	67-8040	O-Ring	1	47	25-2490	Ball - Check Valve	2
21	25-2690	Housing - Charge Pump	1	48	25-2640	Spring - Check Valve	2
22	67-8050	Bearing - Needle	1	50	25-2650	Plug - Check Valve	2
23	67-8060	Seal - Lip	1	*	25-3180	Kit - Check Valve (Incl. Ref. #47-50)	1
24	322-4	Screw - Cap Hex. Hd.	4	*	49-8520	Kit - Implement Relief (Incl. Ref. #14-18)	1

*Not Illustrated

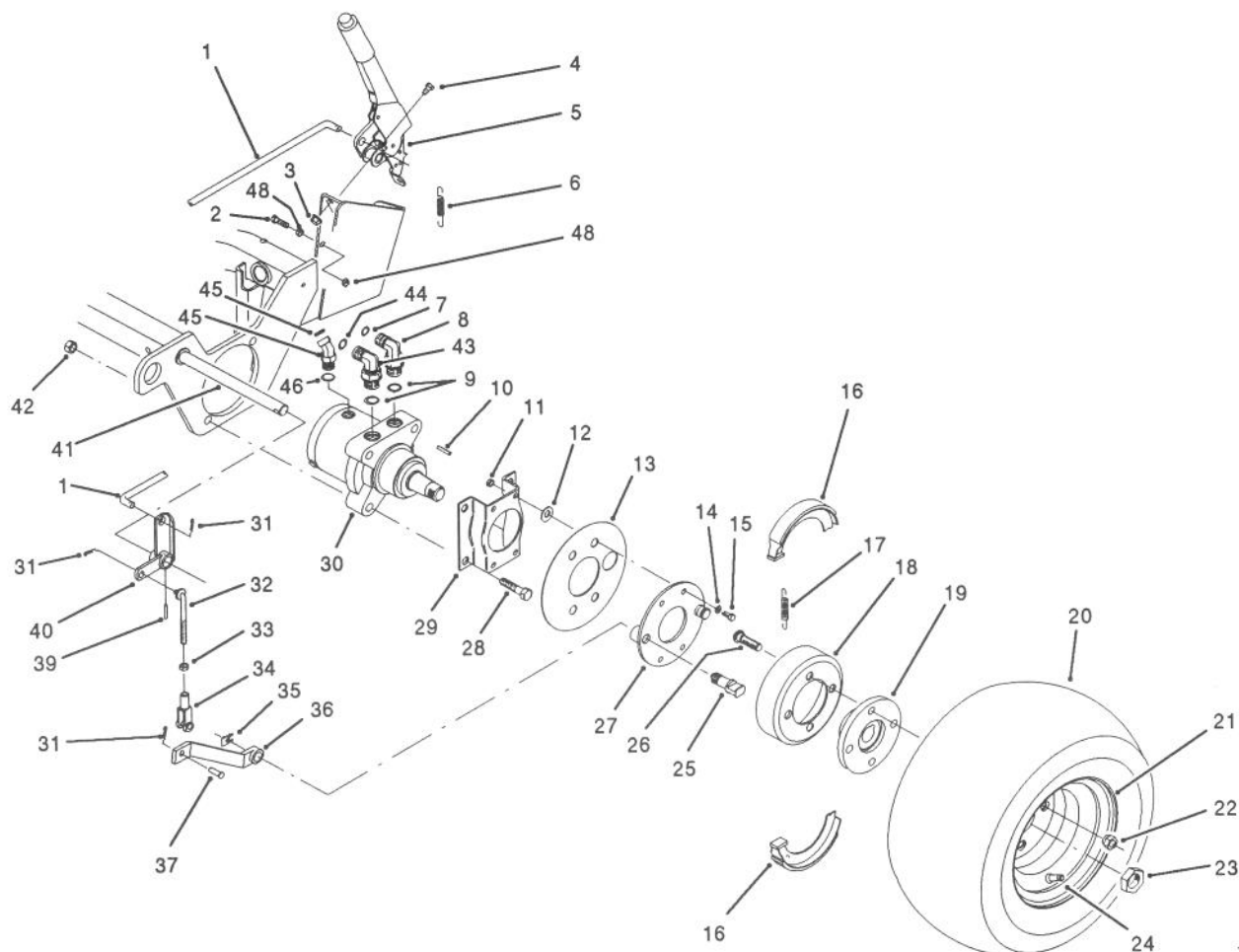


T-1355

TRACTION CONTROL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	46-8810	Stop - Spring	1
2	3254-9	Washer - ITLW	2
3	3217-16	Nut - Lock	2
4	3296-16	Nut - Lock	2
5	29-6120	Plate - Pump	1
6	51-3150	Shim - Spring	1
7	29-6170	Spring - Extended Leaf	1
8	322-17	Screw - Cap Hex. Hd.	1
9	29-6150	Spring - Leaf	1
10	3234-4	Screw - Hex. Flange Hd.	2
11	74-9100	Pad - Forward	1
12	83-8270	Pedal - Traction	1
13	74-9110	Pad - Reverse	1
14	61-2610	Arm - Traction	1
15	32121-6	Pin - Roll	1
16	61-2370	Spacer	2
17	2411-52	End - Rod	1
18	322-9	Screw - Cap Hex. Hd.	2

Ref. No.	Part No.	Description	No. Used
19	3220-2	Nut - Jam	2
20	83-8760	Rod - Control	1
21	3220-20	Nut - Jam	1
22	2411-53	End - Rod	1
23	83-8770	Lever - Pump	1
24	32121-24	Pin - Roll	1
25	11-9760	Screw - Hex. Flange Hd.	3
26	3255-7	Washer - ETLW	3
27	3249-11	Screw - Round Hd.	2
28	29-6163	Switch	1
30	3210-7	Screw - Cap Hex. Hd.	1
31	251-259	Bearing - Ball	1
32	3296-29	Nut - Lock	3
33	3296-59	Nut - Lock	1
34	3256-24	Washer - Flat	1
35	74-6110	Cam - Stop	1
36	66-2920	Spacer	1
37	218-596	Tab	2

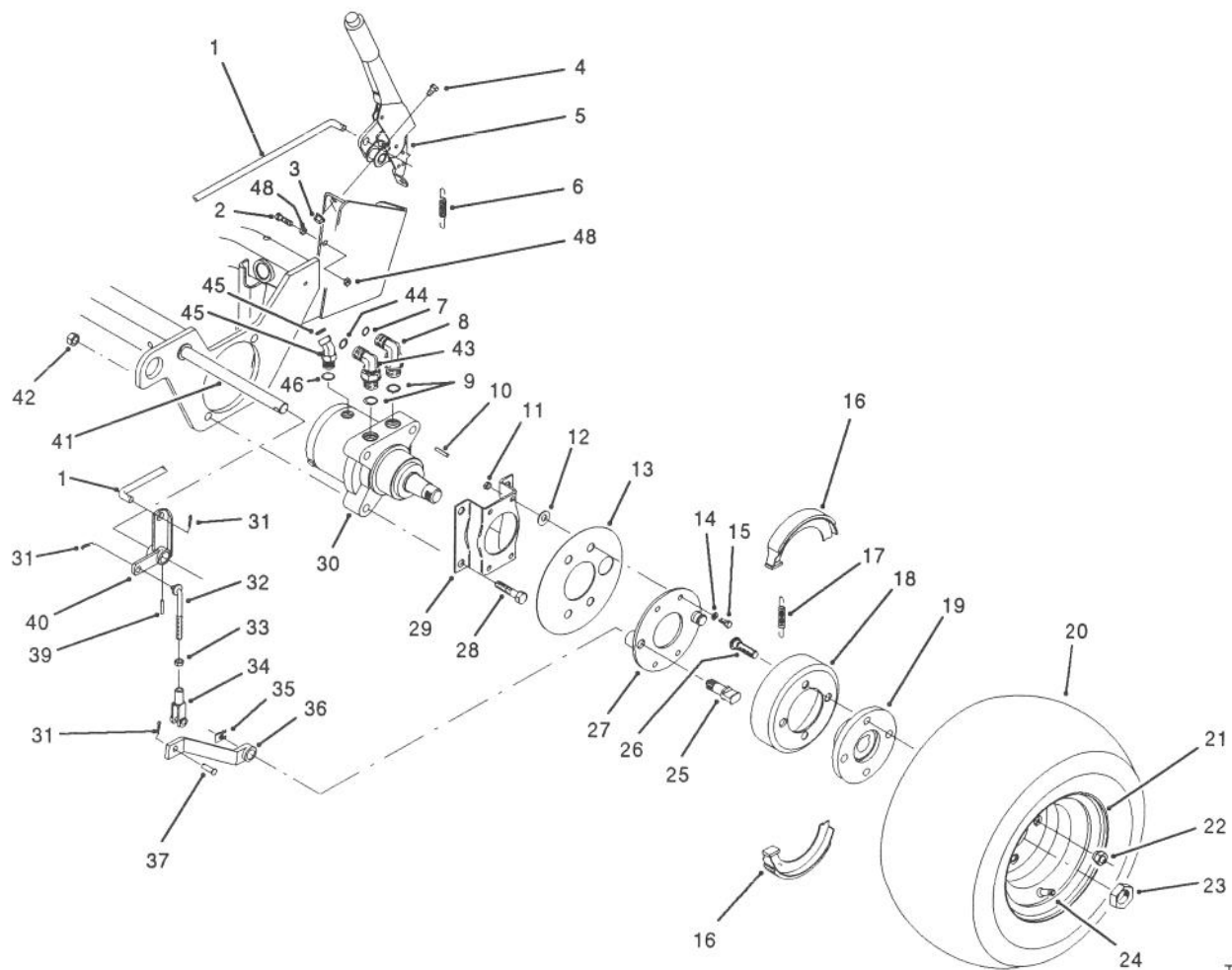


T-1356

FRONT WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	83-9350	Rod - Parking Brake	1	23	26-3790	Nut - Lock	2
2	322-17	Screw - Cap Hex. Hd.	1	24	232-27	Valve - Stem	2
3	32128-44	Nut - Lock	2	25	70-9860	Pin - Pivot Brake	2
4	3234-5	Screw - Hex. Washer Hd.	2	26	85-6540	Stud - Drive	8
5	61-3990	Parking Brake Assembly	1	27	70-9870	Plate - Brake	2
6	5-7290	Spring - Extension	1	28	325-11	Screw - Cap Hex. Hd.	8
7	237-30	Seal - O-Ring	2	29	84-2000	Bracket - Brake	2
8	340-105	Fitting - Hydraulic 90° (Incl. Ref. 7 & 9)	2	30	66-5291	Hydraulic Motor Assembly (Incl. Ref. #10)	2
9	237-80	Seal - O-Ring	4	31	3272-6	Pin - Cotter	5
10	65-4640	Key - Square	2	32	84-1990	Rod - Adjusting	2
11	3296-42	Nut - Lock	8	33	3220-2	Nut - Jam	2
12	3256-16	Washer - Flat	8	34	282-2	Clevis	2
13	83-9340	Shield - Grass	2	35	70-9850	Clip - Retaining	2
14	3253-3	Washer - Lock	8	36	83-9250	Lever - Brake	2
15	321-5	Screw - Cap Hex. Hd.	8	37	283-1	Pin - Clevis	2
16	70-9840	Shoe - Brake	4	39	32121-79	Pin - Roll	2
17	70-9880	Spring - Extension	4	40	83-9270	Pivot - Brake L.H.	1
18	10-6821	Brake Drum Assembly (Incl. Ref. #19 & 26)	2	*	83-9310	Pivot - Brake R.H.	1
19	10-6870	Hub - Wheel	2	41	83-9330	Shaft - Brake	1
20	231-127	Tire	2	42	3296-23	Nut - Lock	8
21	217-60	Rim	2	43	340-17	Fitting - Hydraulic 90° (Incl. Ref. #9 & 44)	2
22	242-50	Nut - Lug	8	44	237-65	Seal - O-Ring	2

*Not Illustrated



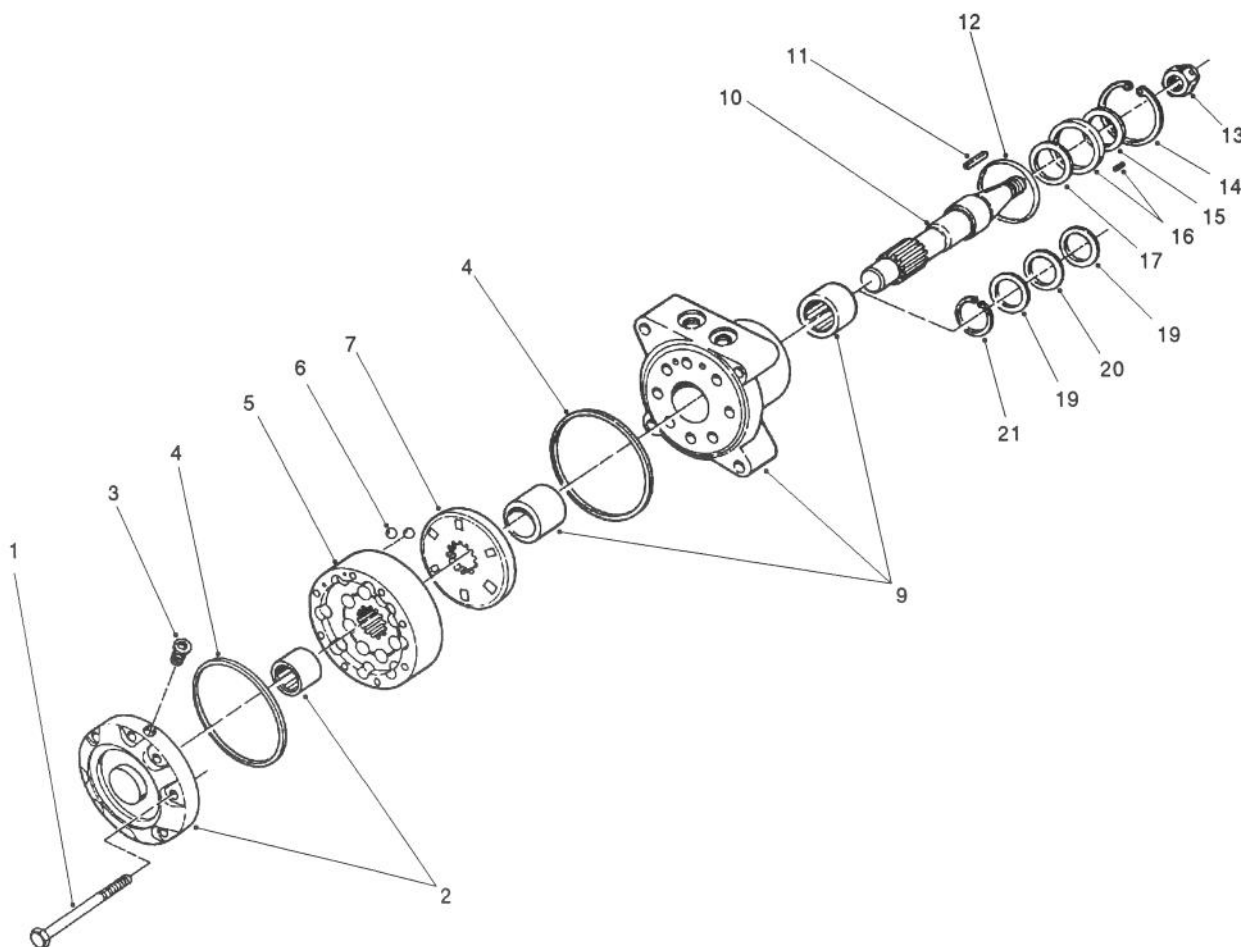
T-1356

FRONT WHEEL ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
45	340-103	Fitting - Hydraulic 45° (Incl. Ref. #46 & 47) (For Left Wheel Motor)	1
*	340-140	Fitting - Hydraulic Tee (Incl. Ref. #46 & 47) (For Right Wheel Motor)	1

Ref. No.	Part No.	Description	No. Used
46	237-78	Seal - O-Ring	2
47	237-21	Seal - O-Ring	3
48	32128-20	Nut - Lock	2
*	71-1500	Brake Assembly (Incl. Ref. #16, 17, 25, 27 & 35)	2

*Not Illustrated



T-0274

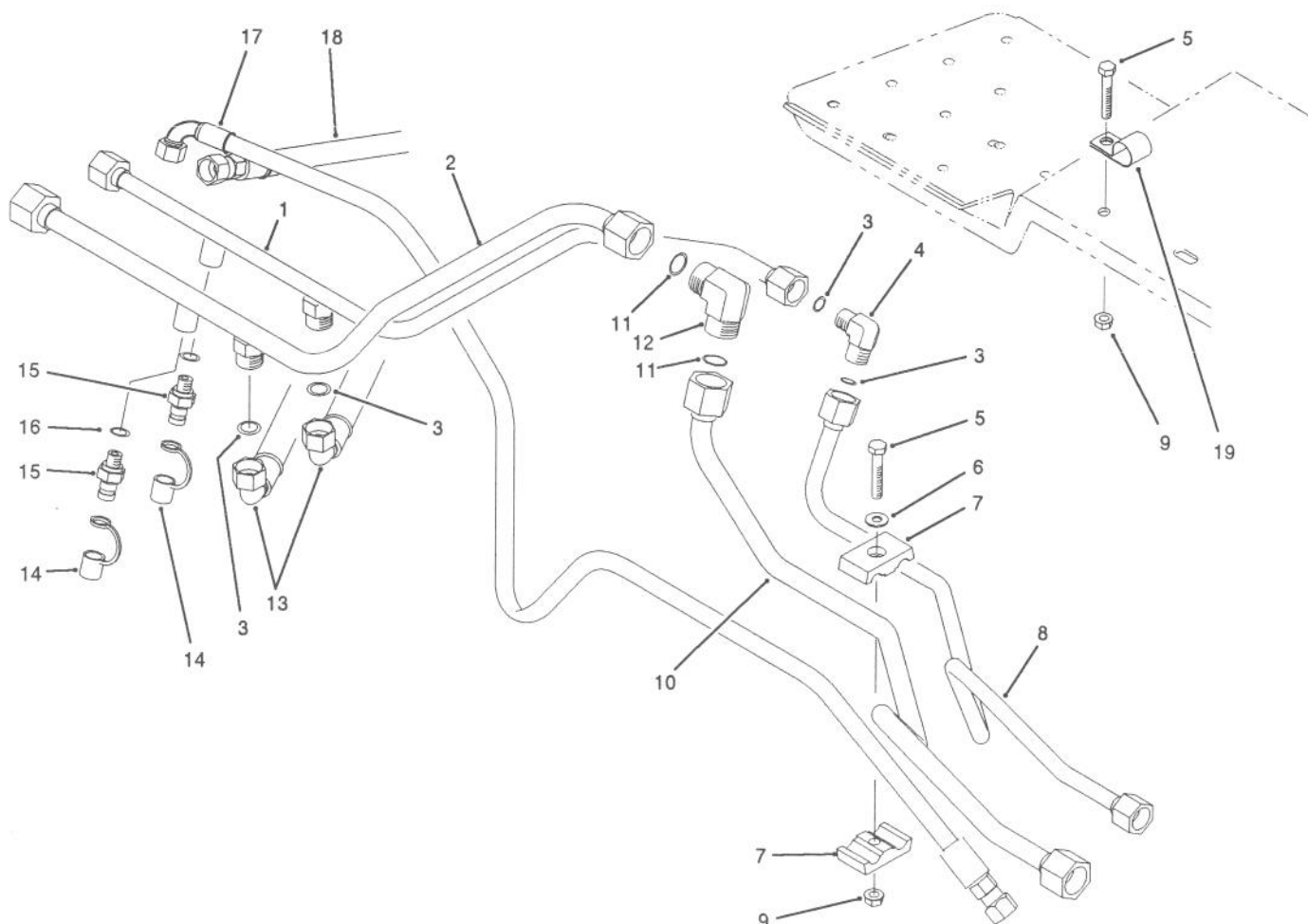
HYDRAULIC DRIVE MOTOR ASSEMBLY NO. 66-5291

Ref. No.	Part No.	Description	No. Used
1	65-4580	Screw - Cap Hex Hd.	8
2	65-4680	Cover & Bearing Assembly	1
3	65-4560	Plug - Hex (Hollow)	1
4	65-4570	Seal - Square Ring	2
5	66-6110	IGR Assembly	1
6	65-4550	Valve - Check Ball	2
7	70-8150	Plate - Valve	1
9	65-4670	Body & Bearing Assembly	1
10	65-4660	Shaft	1
11	65-4640	Key - Square	1
12	65-4620	Seal - O-Ring	1

Ref. No.	Part No.	Description	No. Used
14	65-4500	Seal - Snap Ring	1
†15		Seal-Dust	1
†16		Retainer/Pin	1
†17		Seal-Lip	1
*	76-2350	Seal/Retainer Assembly (Incl. Ref. #15-17)	1
19	65-4600	Washer - Thrust	2
20	65-4610	Bearing - Thrust	1
21	65-4590	Ring - Snap	1
*	76-2360	Body Seal Kit (Incl. Ref. #4,12 & 15-17)	1

*Not Illustrated

†Not available from Toro as a replacement part.

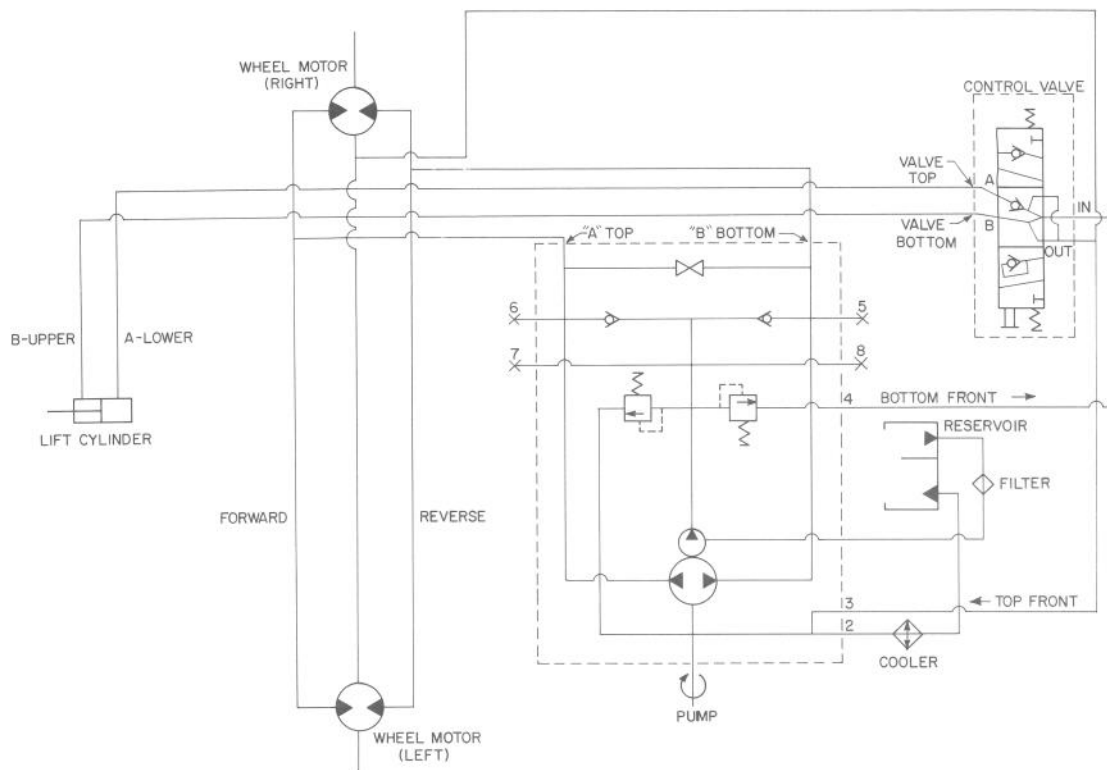


T-1357

DRIVE MOTOR PLUMBING ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-9470	Hydraulic Tube Assembly (Incl. Ref. #3)	1
2	83-9440	Hydraulic Tube Assembly (Incl. Ref. #3)	1
3	237-30	Seal - O-Ring	4
4	340-163	Fitting - Hydraulic 90° (Incl. Ref. #3)	1
5	322-9	Screw - Cap Hex. Hd.	2
6	3256-3	Washer - Flat	1
7	56-7976	Clamp - Hydraulic Tube	2
8	83-9480	Tube - Hydraulic	1
9	3296-29	Nut - Lock	2

Ref. No.	Part No.	Description	No. Used
10	83-9450	Tube - Hydraulic	1
11	237-65	Seal - O-Ring	2
12	340-162	Fitting - Hydraulic 90° (Incl. Ref. #11)	1
13	83-9600	Hose - Hydraulic	2
14	354-79	Cap - Test Port	2
15	354-77	Hydraulic Test Port Fitting (Incl. Ref. #16)	2
16	237-78	Seal - O-Ring	2
17	85-4940	Hose - Hydraulic	1
18	85-4990	Hose - Hydraulic	1
19	2412-39	Clamp - R	1

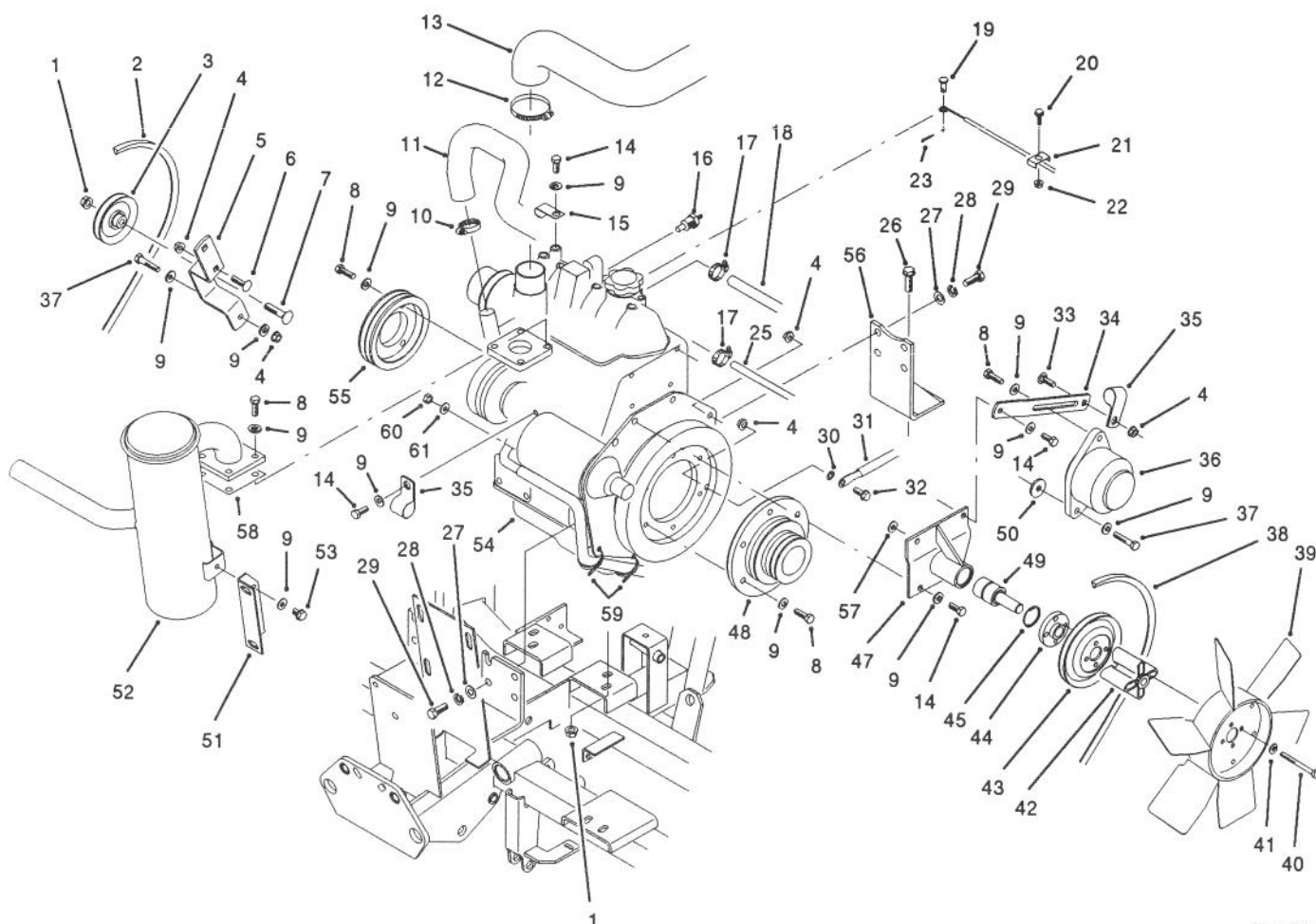


T-1410

HYDRAULIC SCHEMATIC

Ref. No.	Part No.	Description	No. Used

Ref. No.	Part No.	Description	No. Used

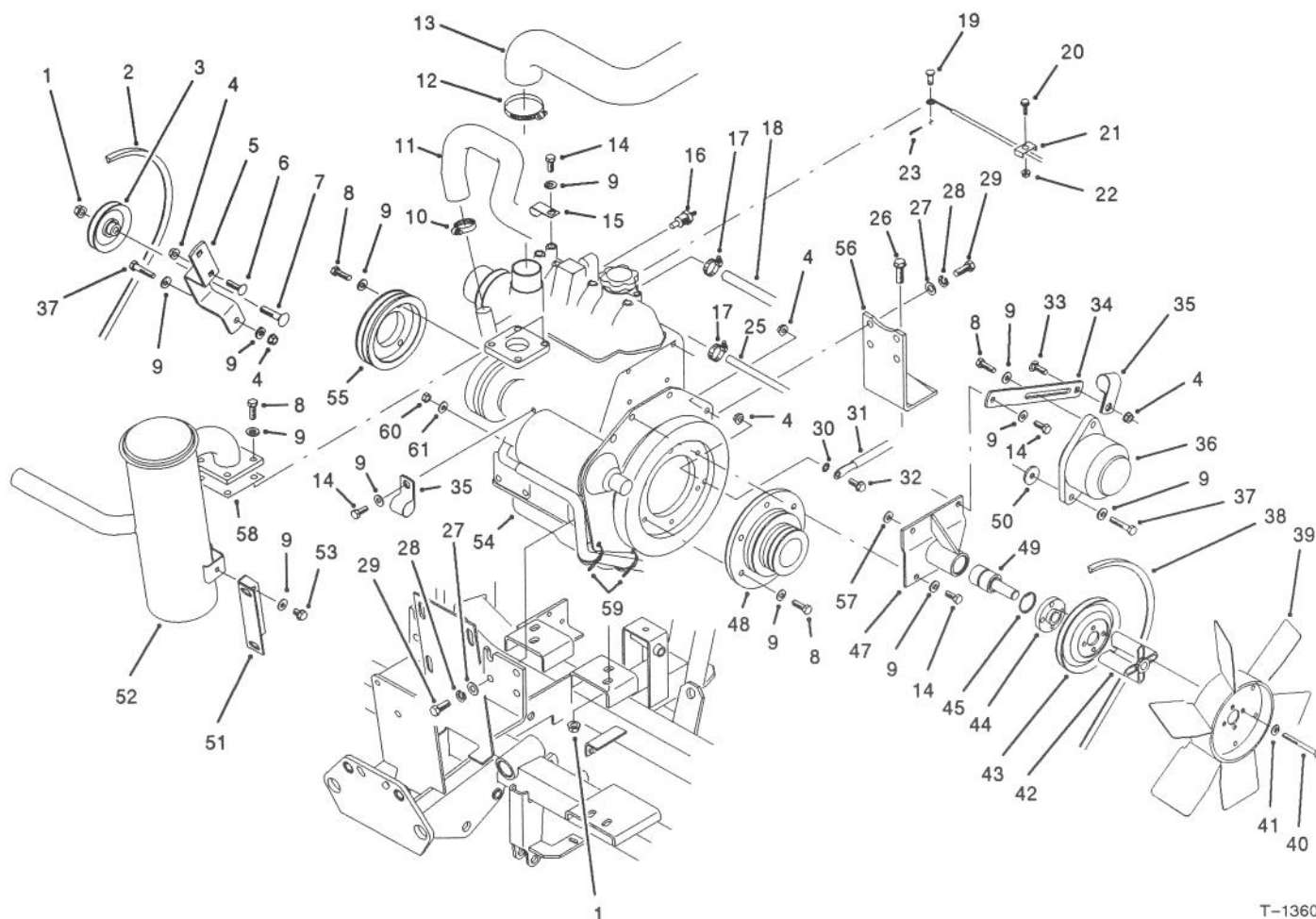


T-1360

ENGINE INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	32128-43	Nut - Flange Lock	5
2	37-9090	Belt - V	1
3	63-8140	Pulley - Idler	1
4	32128-44	Nut - Flange Lock	5
5	83-7690	Bracket - Idler	1
6	3230-22	Screw - Carriage	1
7	3231-26	Screw - Carriage	1
8	48-9460	Screw - Cap Hex. Hd.	14
9	3256-23	Washer - Flat	23
10	2412-34	Clamp - Hose	2
11	83-9070	Hose - Coolant	1
12	2412-92	Clamp - Hose	1
13	83-8550	Hose - Air Intake	1
14	48-7700	Screw - Cap Hex. Hd.	6
15	249-53	Clamp - J	1
16	82-3110	Sensor - Temp	1
17	2412-108	Clamp - Hose	2
18	63-7620	Hose - Fuel	1
19	283-62	Pin - Clevis	1
20	32105-13	Screw - Cap Hex. Hd.	1
21	81-1690	Clamp - Throttle Cable	1
22	32108-17	Nut - Flange Lock	1
23	3272-9	Pin - Cotter	1
25	75-4703	Hose - Fuel	1
26	3234-24	Screw - Hex. Flange Hd.	4
27	3256-24	Washer - Flat	16

Ref. No.	Part No.	Description	No. Used
28	48-9590	Washer - Lock	16
29	48-7780	Screw - Cap Hex. Hd.	16
30	3255-8	Washer - Lock E.T.L.W.	1
31	83-9210	Cable - Ground	1
32	3234-5	Screw - Hex. Washer Hd.	1
33	3230-1	Screw - Carriage	1
34	83-7700	Bracket - Alternator	1
35	2412-39	Clamp - R	2
36		Alternator	1
37	322-7	Screw - Cap Hex. Hd.	2
38	83-9020	Belt - V	1
39	83-7560	Fan	1
40	321-14	Screw - Cap Hex. Hd.	4
41	48-8010	Washer - Flat	4
42	83-7620	Spacer - Fan	1
43	83-7630	Pulley - Fan	1
44	83-7610	Hub - Fan	1
45	32120-10	Ring - Retaining	1
47	83-9880	Bracket - Fan Spindle	1
48	83-8410	Pulley - Engine	1
49	36-7290	Spindle - Fan	1
50	62-9510	Washer - Flat	1
51	83-8220	Bracket - Muffler	1
52	83-8500	Muffler	1
53	3234-28	Screw - Hex. Washer Hd.	1
54	83-7540	Engine Assembly	1

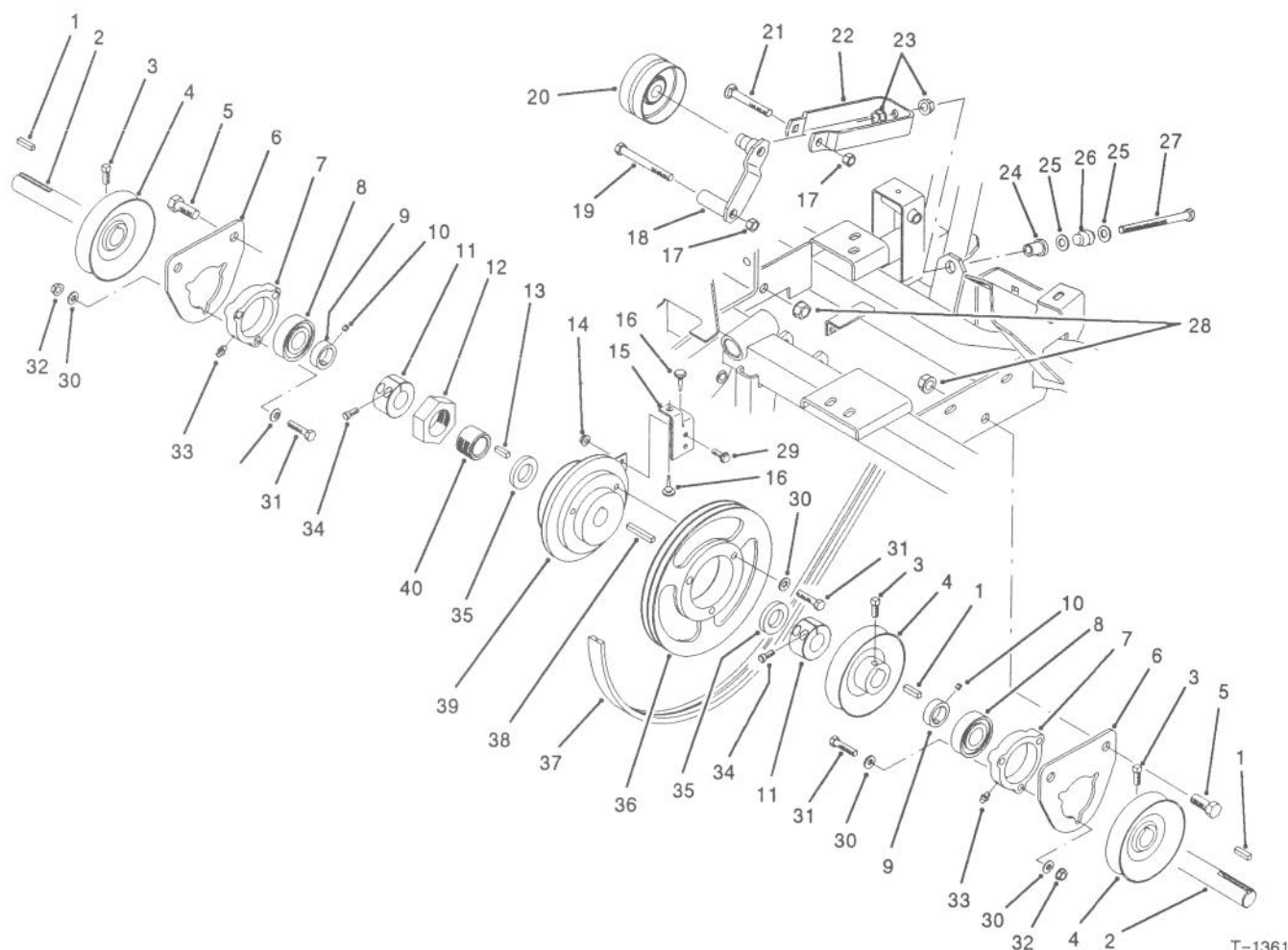


T-1360

ENGINE INSTALLATION ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
55	83-7590	Pulley - Engine	1
56	83-8470	Bracket - Engine Mount	2
57	65-8270	Waher	1
58	83-9910	Gasket - Muffler	1

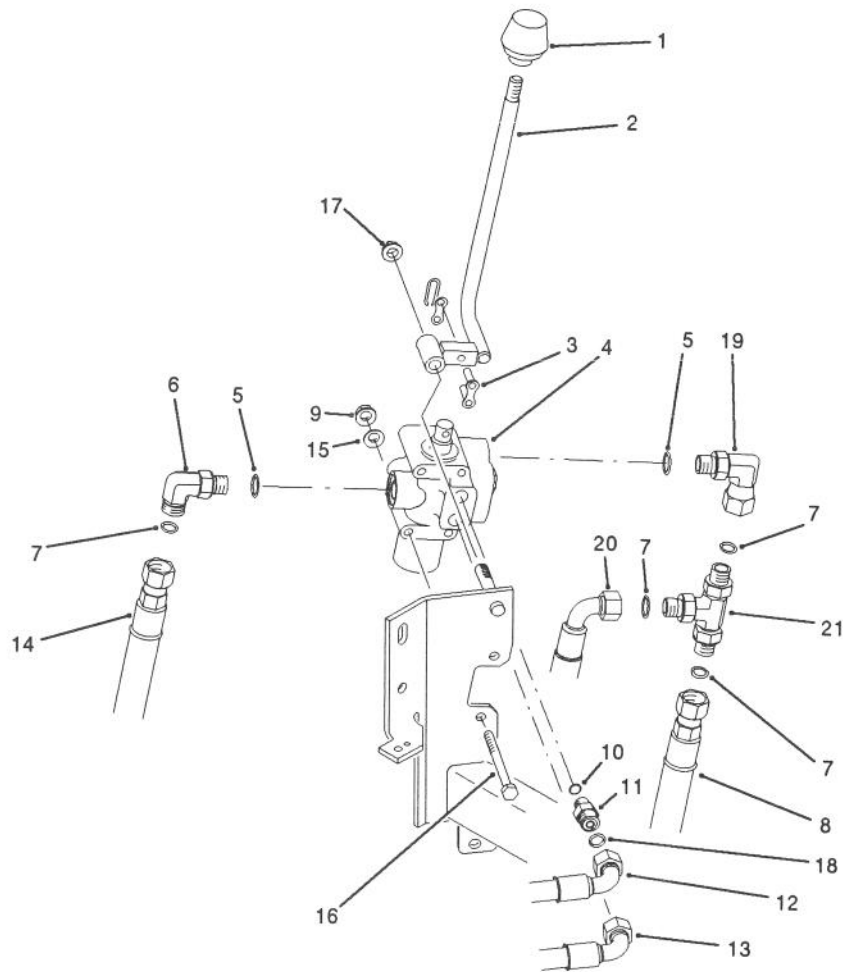
Ref. No.	Part No.	Description	No. Used
59	3290-379	Tie - Cable	2
60	57-6390	Nut	1
61	42-9850	Washer	1



REEL DRIVE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	5-7280	Key - Square	3
2	83-7820	Shaft - Drive	1
3	3242-4	Screw - Square Hd. Set	6
4	61-0140	Pulley - Reel	3
5	3234-32	Screw - Cap Hex. Hd.	4
6	61-2350	Support - Bearing	2
7	76-2460	Bearing Assembly (Incl. Ref. #7-10 & 33)	2
8	251-337	Bearing - Ball	2
9	251-77	Collar - Locking	2
10	3245-35	Screw - Set	4
11	83-7790	Collar	2
12	3218-17	Nut - Jam	1
13	10-7070	Key - Square	1
14	32128-33	Nut - Flange Lock	2
15	83-7830	Retainer - Clutch	1
16	240-13	Bumper	2
17	3296-39	Nut - Lock	2
18	83-8620	Bracket - Idler	1
19	323-15	Screw - Cap Hex. Hd.	1
20	83-8400	Pulley - Idler	1

Ref. No.	Part No.	Description	No. Used
21	3231-31	Bolt - Carriage	1
22	83-8630	Yoke - Belt Tension	1
23	32128-43	Nut - Flange Lock	2
24	83-9810	Bushing - Flange	1
25	3256-24	Washer - Flat	2
26	83-9690	Spring - Compression	1
27	83-9680	Screw - Cap Hex. Hd.	1
28	3296-23	Nut - Flange Lock	4
29	3234-4	Screw - Hex. Flange Hd.	2
30	3256-23	Washer - Flat	15
31	322-17	Screw - Cap Hex. Hd.	9
32	3296-29	Nut - Flange Lock	6
33	302-5	Fitting - Grease	2
34	3273-18	Screw - Hex. Socket Hd.	4
35	83-7810	Spacer	2
36	83-8420	Pulley - Clutch	1
37	83-8490	Belt - Drive	1
38	83-8080	Key - Square	1
39	83-9140	Clutch Assembly	1
40	83-7800	Sleeve	1

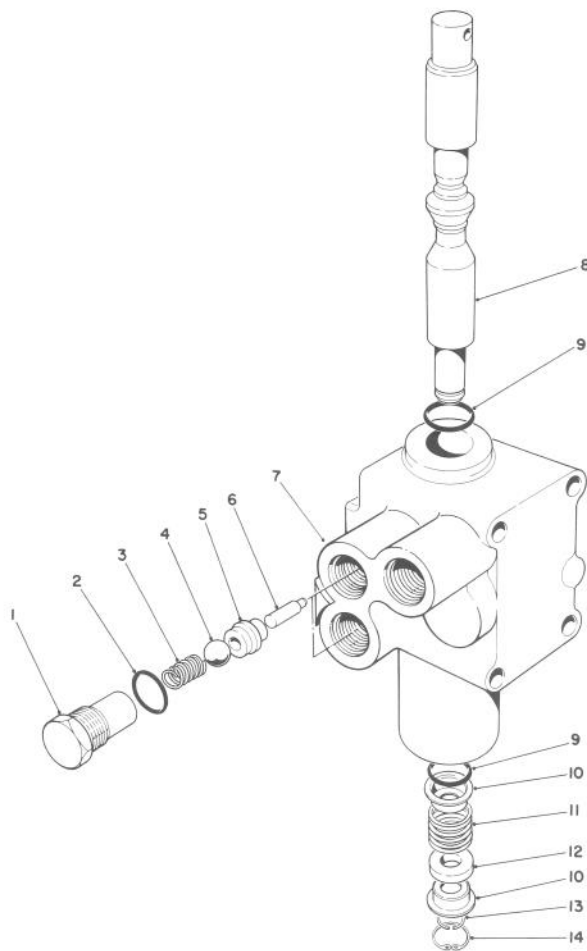


T-1376

CUTTING UNIT LIFT VALVE INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	233-37	Knob	1
2	85-5160	Lever - Lift Valve	1
3	2710-16	Connecting Link Assembly	1
4	43-1950	Lift Valve Assembly	1
5	237-42	Seal - O-Ring	1
6	340-77	Fitting - Hydraulic 90° (Incl. Ref. #5 & 7)	1
7	237-22	Seal - O-Ring	4
8	83-9630	Hose - Hydraulic	1
9	3296-16	Nut - Flange Lock	2
10	237-78	Seal - O-Ring	2
11	340-92	Fitting - Hydraulic Straight (Incl. Ref. #10 & 18)	1

Ref. No.	Part No.	Description	No. Used
12	83-9610	Hose - Hydraulic	1
13	83-9620	Hose - Hydraulic	1
14	83-9640	Hose - Hydraulic	1
15	3256-22	Washer - Flat	2
16	321-23	Screw - Cap Hex. Hd.	2
17	3296-39	Nut - Flange Lock	1
18	237-21	Seal - O-Ring	2
19	340-110	Fitting - Hydraulic 90° (Incl. Ref. #5)	1
20	85-4990	Hose - Hydraulic	1
21	340-20	Fitting - Hydraulic Tee (Incl. Ref. #7)	1
2	84-7780	Armature Assembly	1

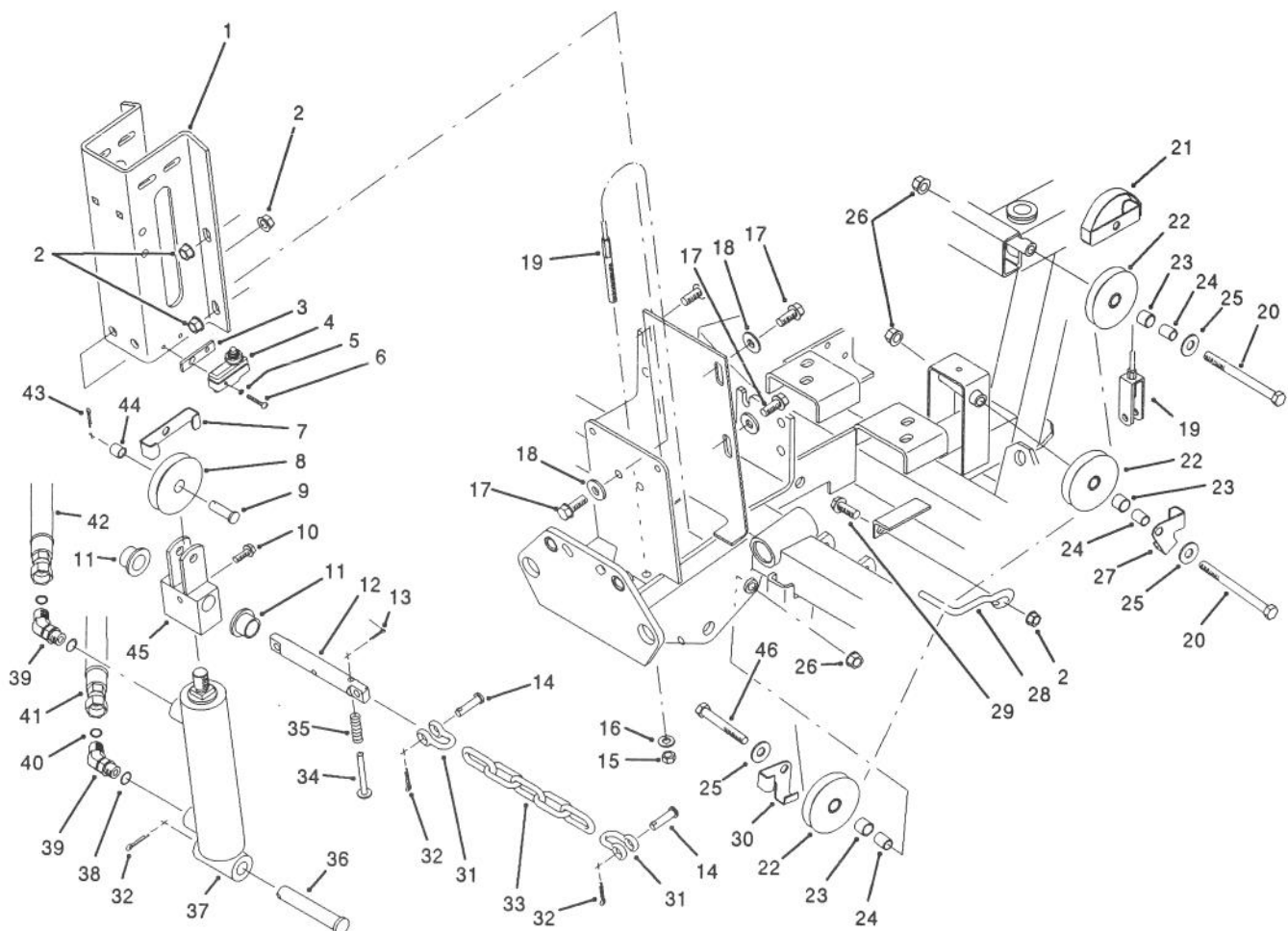


T-0280

CONTROL VALVE ASSEMBLY NO. 43-1950

Ref. No.	Part No.	Description	No. Used
1	22-8330	Plug	2
2	237-42	Seal - O-Ring	2
3	22-8340	Spring	2
4	22-8350	Ball	2
5	22-8370	Seat - Check Valve	2
6	22-8360	Pin - Cam	2
7		Body	1

Ref. No.	Part No.	Description	No. Used
8	22-8420	Spool	1
9	22-8500	Seal - O-Ring	2
10	22-8380	Retainer - Spring	2
11	22-8410	Spring	1
12	23-3030	Spacer	1
13	22-8480	Snap Ring - Spool	1
14	22-8490	Snap Ring	1

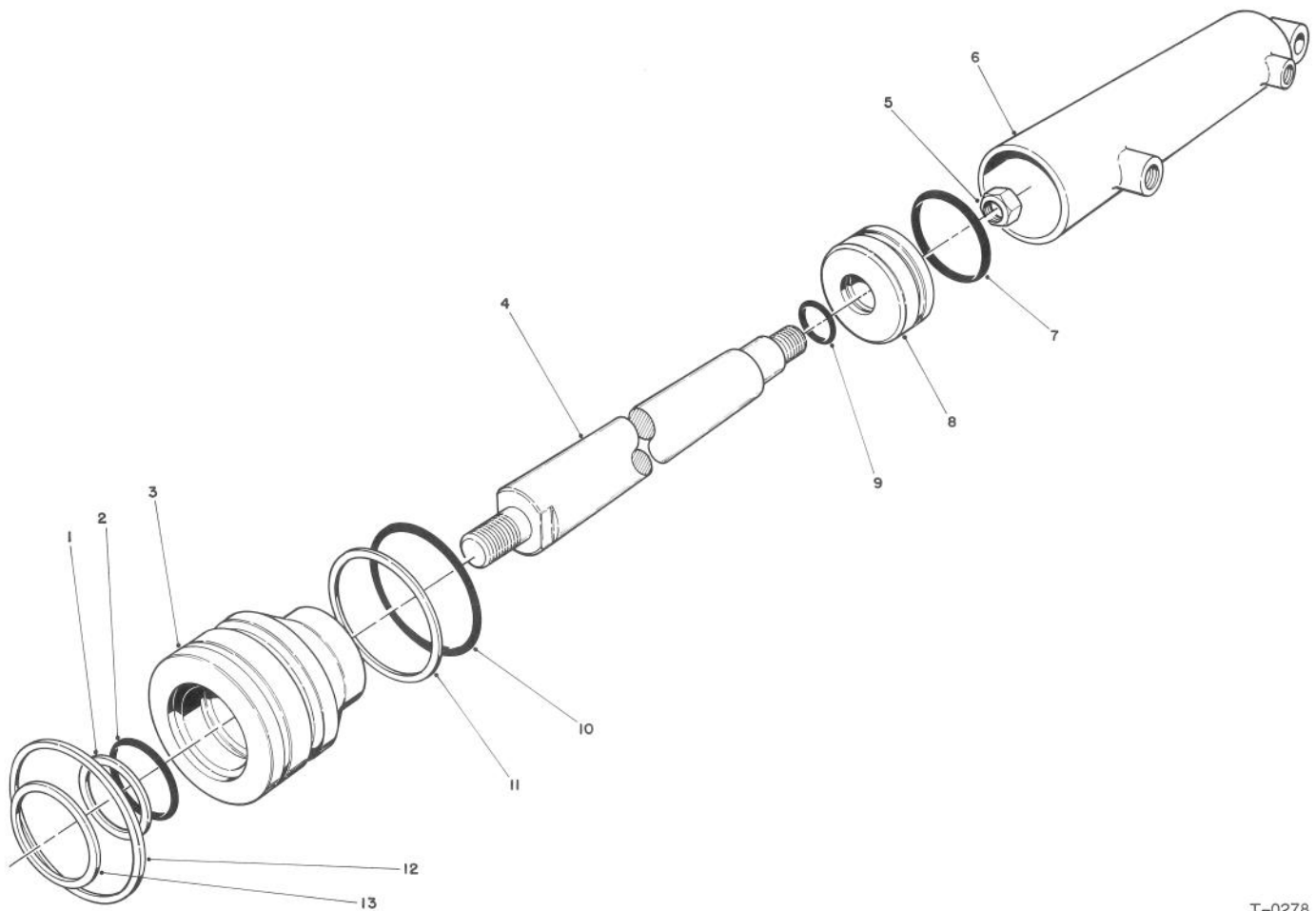


T-1364

CUTTING UNIT LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-9760	Bracket - Cylinder Support	1
2	32128-43	Nut - Flange Lock	7
3	61-2990	Spacer - Switch	1
4	29-6163	Switch - Lift	1
5	3254-9	Washer - Lock Internal	2
6	3250-35	Screw - Pan Hd.	2
7	5-2655	Keeper - Cable	1
8	5-2653	Cable Pulley Assembly (Incl. Ref. #44)	1
9	283-42	Pin - Clevis	1
10	3234-4	Screw - Hex. Washer Hd.	1
11	84-8440	Bushing - Flange	2
12	72-4190	Pin - Cylinder Guide	1
13	3272-4	Pin - Cotter	1
14	283-6	Pin - Clevis	4
15	3296-4	Nut - Lock	1
16	3256-23	Washer - Flat	1
17	3234-25	Screw - Hex. Washer Hd.	5
18	80-6990	Washer	4
19	83-8590	Cable - Lift	1
20	323-17	Screw - Cap Hex. Hd.	2
21	61-3240	Keeper - Cable	1
22	61-3210	Cable Pulley Assembly (Incl. Ref. #23)	3
23	256-1	Bushing - Sleeve	3

Ref. No.	Part No.	Description	No. Used
24	31-3230	Spacer	3
25	3256-24	Washer - Flat	3
26	3296-39	Nut - Flange Lock	3
27	83-9130	Keeper - Cable	1
28	63-1400	Guide - Cable	1
29	3234-11	Screw - Hex. Washer Hd.	1
30	5-2656	Keeper - Cable	1
31	282-4	Clevis	4
32	3272-11	Pin - Cotter	5
33	61-3830	Chain - Lift	2
34	71-1380	Pin - Spring	1
35	71-1370	Spring - Compression	1
36	283-78	Pin - Clevis	1
37	76-0020	Hydraulic Cylinder Assembly	1
38	237-42	Seal - O-Ring	2
39	340-87	Fitting - Hydraulic 45° (Incl. Ref. #38 & 40)	2
40	237-22	Seal - O-Ring	2
41	83-9610	Hose - Hydraulic	1
42	83-9620	Hose - Hydraulic	1
43	3272-6	Pin - Cotter	1
45	61-2430	Hub - Lift	1
44	256-2	Bushing - Sleeve	1
46	323-13	Screw - Cap Hex. Hd.	1

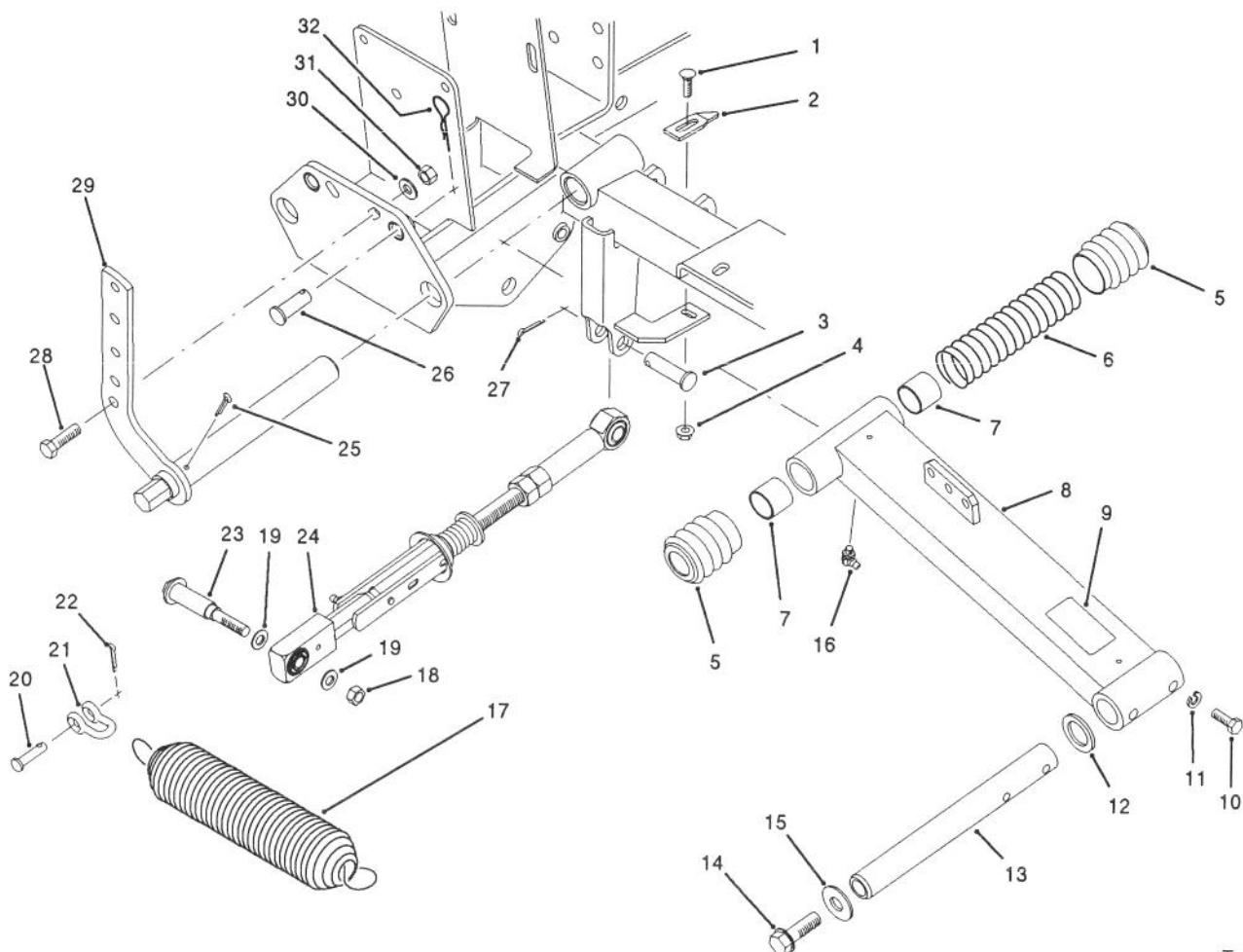


T-0278

HYDRAULIC CYLINDER ASSEMBLY NO. 76-0020

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1		Washer - Backup	1	9		Seal - O-Ring	1
2		Seal - O-Ring	1	10		Seal - O-Ring	1
3	76-0090	Head	1	11		Washer - Backup	1
4	76-2320	Shaft	1	12	76-0050	Ring - Retaining	1
5	76-2330	Nut - Lock	1	13		Seal-Dust	1
6		Barrel	1	*	76-0030	Repair Kit	
7		Uniring	1			(Incl. Ref. #1-2, 7, 9-11 & 13)	1
8	76-0040	Piston	1				

*Not Illustrated



T-1365

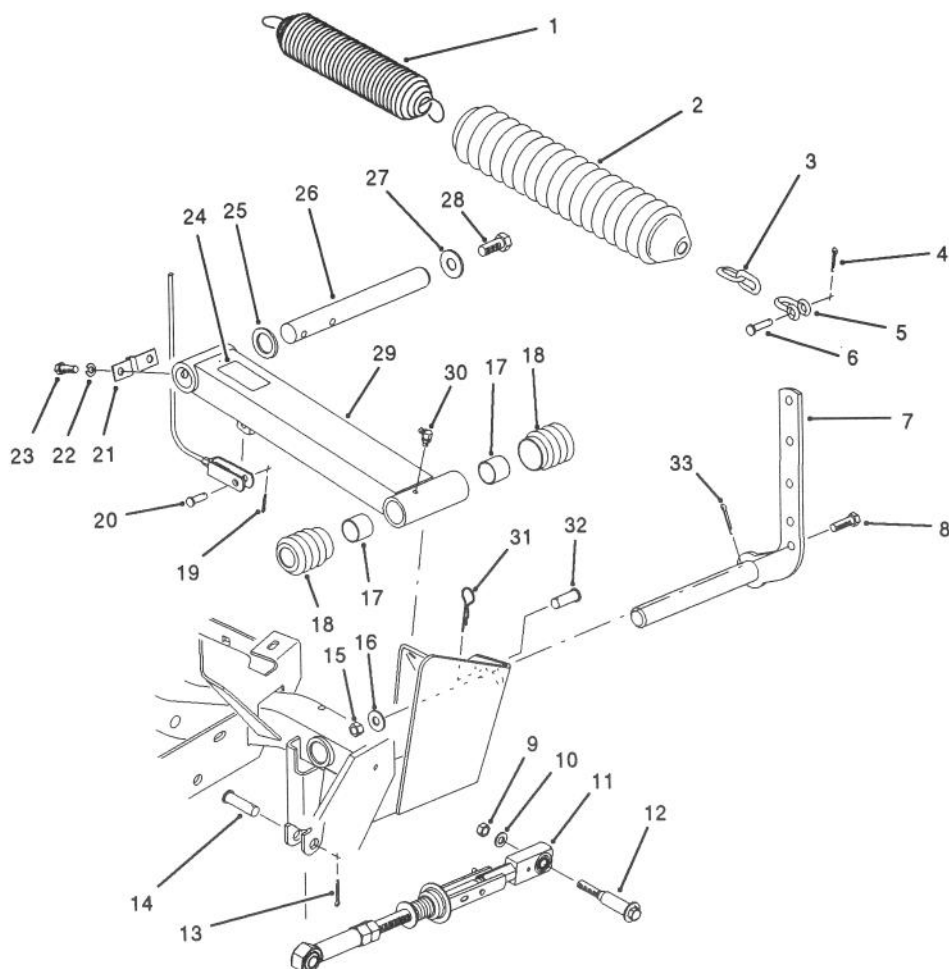
FRONT CUTTING UNIT LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3229-1	Bolt - Carriage	2
2	76-2430	Scraper - Pulley	2
3	283-40	Pin - Clevis	2
4	32128-33	Nut - Flange Lock	2
5	61-7250	Boot	4
6	61-3270	Spring - Compression	2
7	3-0348	Bushing - Sleeve	4
8	61-2880	Lift Arm Assembly L.H. (Incl. Ref. #7 & 16)	1
*	61-2830	Lift Arm Assembly R.H. (Incl. Ref. #7 & 16)	1
†9	55-4300	Decal - Warning	2
10	322-4	Screw - Cap Hex. Hd.	4
11	3253-4	Washer - Lock	4
12	256-115	Washer - Thrust	2
13	61-3000	Rod - Pivot	2
14	3234-32	Screw - Hex. Flange Hd.	2
15	3256-6	Washer - Flat	2

Ref. No.	Part No.	Description	No. Used
16	302-60	Fitting - Grease	2
17	5-0743	Spring - Extension	2
18	3296-59	Nut - Lock	2
19	3256-45	Washer - Flat	4
20	283-6	Pin - Clevis	2
21	282-4	Clevis	2
22	3272-11	Pin - Cotter	2
23	76-0370	Bolt - Shoulder	2
24	83-7900	Belt Tensioner Assembly	2
25	3272-17	Pin - Cotter	2
26	283-8	Pin - Clevis	2
27	3272-13	Pin - Cotter	2
28	323-7	Screw - Cap Hex. Hd.	2
29	61-2930	Shaft - Pivot L.H.	1
*	61-2900	Shaft - Pivot R.H.	1
30	3256-24	Washer - Flat	2
31	3296-39	Nut - Lock	2
32	3290-322	Pin - Hair	2

*Not Illustrated

†For different language versions of this part, see International Decal Cross Reference.

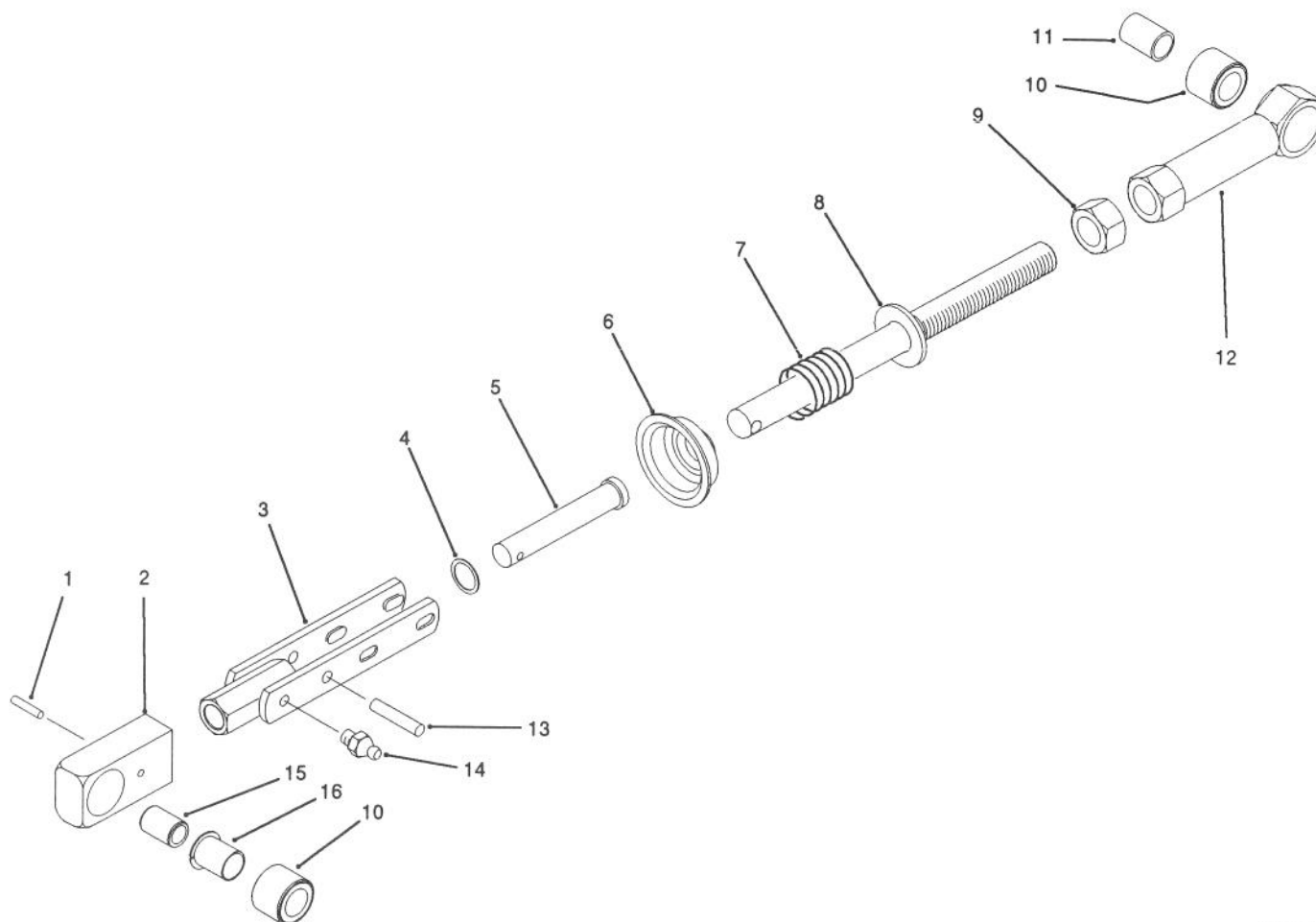


T-1366

REAR CUTTING UNIT LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	5-0743	Spring - Extension	1	18	62-7250	Boot	2
2	62-7240	Cover - Spring	1	19	3272-6	Pin - Cotter	1
3	62-7300	Chain	1	20	283-1	Pin - Clevis	1
4	3272-11	Pin - Cotter	1	21	61-3820	Retainer - Cable	1
5	282-4	Clevis	1	22	3253-4	Washer - Lock	2
6	283-6	Pin - Clevis	1	23	322-4	Screw - Cap Hex. Hd.	2
7	61-2930	Shaft - Pivot	1	‡24	55-4300	Decal - Warning	1
8	323-7	Screw - Cap Hex. Hd.	1	25	256-115	Washer - Thrust	1
9	3296-59	Nut - Lock	2	26	61-3000	Rod - Pivot	1
10	3256-45	Washer - Flat	2	27	3256-6	Washer - Flat	1
11	83-7900	Belt Tensioner Assembly	2	28	3234-32	Screw - Cap Hex. Hd.	1
12	76-0370	Bolt - Shoulder	2	29	61-2890	Lift Arm Assembly (Incl. Ref. #17 & 30)	1
13	3272-13	Pin - Cotter	2	30	302-60	Fitting - Grease	1
14	283-40	Pin - Clevis	2	31	3290-322	Pin - Hair	1
15	3296-39	Nut - Lock	1	32	283-8	Pin - Clevis	1
16	3256-24	Washer - Flat	1	33	3272-17	Pin - Cotter	1
17	3-0348	Bushing - Sleeve	2				

‡For different language versions of this part, see International Decal Cross Reference.

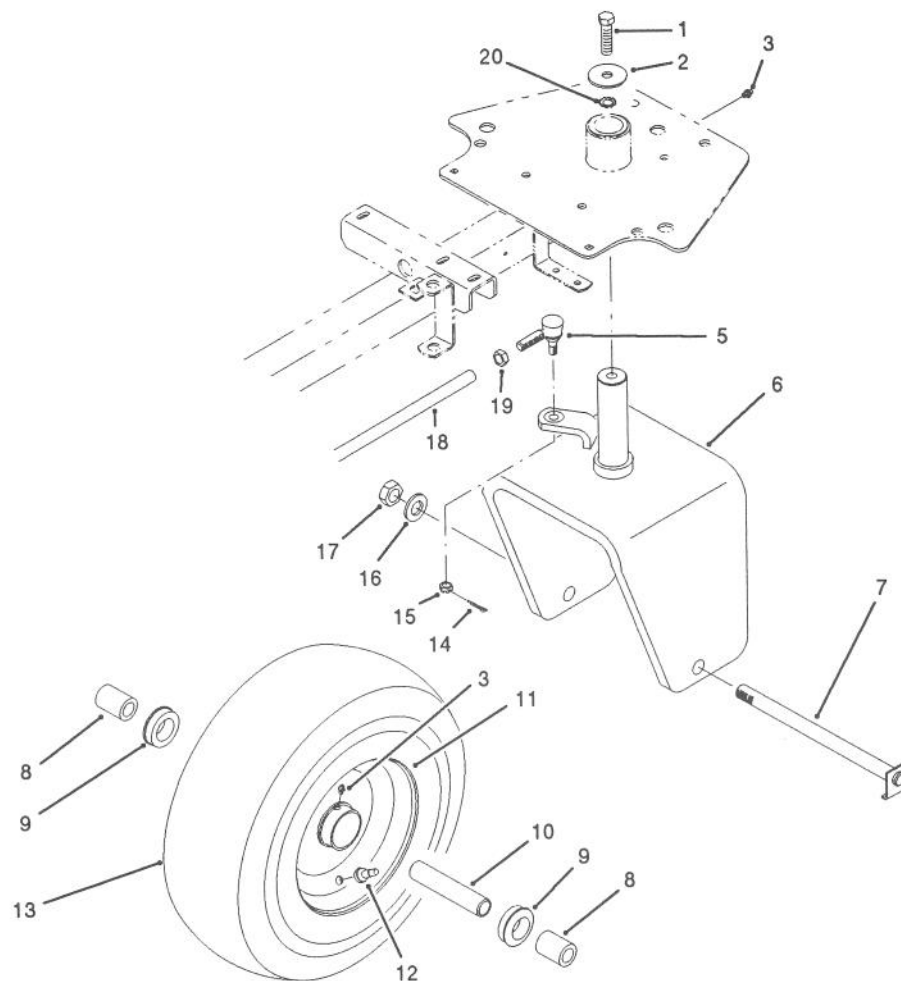


BELT TENSIONER ASSEMBLY NO. 83-7900

T-1367

Ref. No.	Part No.	Description	No. Used
1	32121-23	Pin - Roll	1
2	76-0350	Housing - Bushing	1
3	83-7930	Yoke	1
4	3256-54	Washer - Flat	1
5	283-55	Pin - Clevis	1
6	76-0360	Cup - Retainer	1
7	76-0410	Spring - Compression	1
8	83-7910	Rod	1

Ref. No.	Part No.	Description	No. Used
9	3218-6	Nut - Jam	1
10	56-9510	Bushing Assembly	2
11	256-173	Bushing - Sleeve	1
12	76-0300	Housing - Bushing	1
13	32121-9	Pin - Roll	1
14	302-5	Fitting - Grease	1
15	76-0390	Spacer	1
16	56-9520	Bushing - Nyliner	1

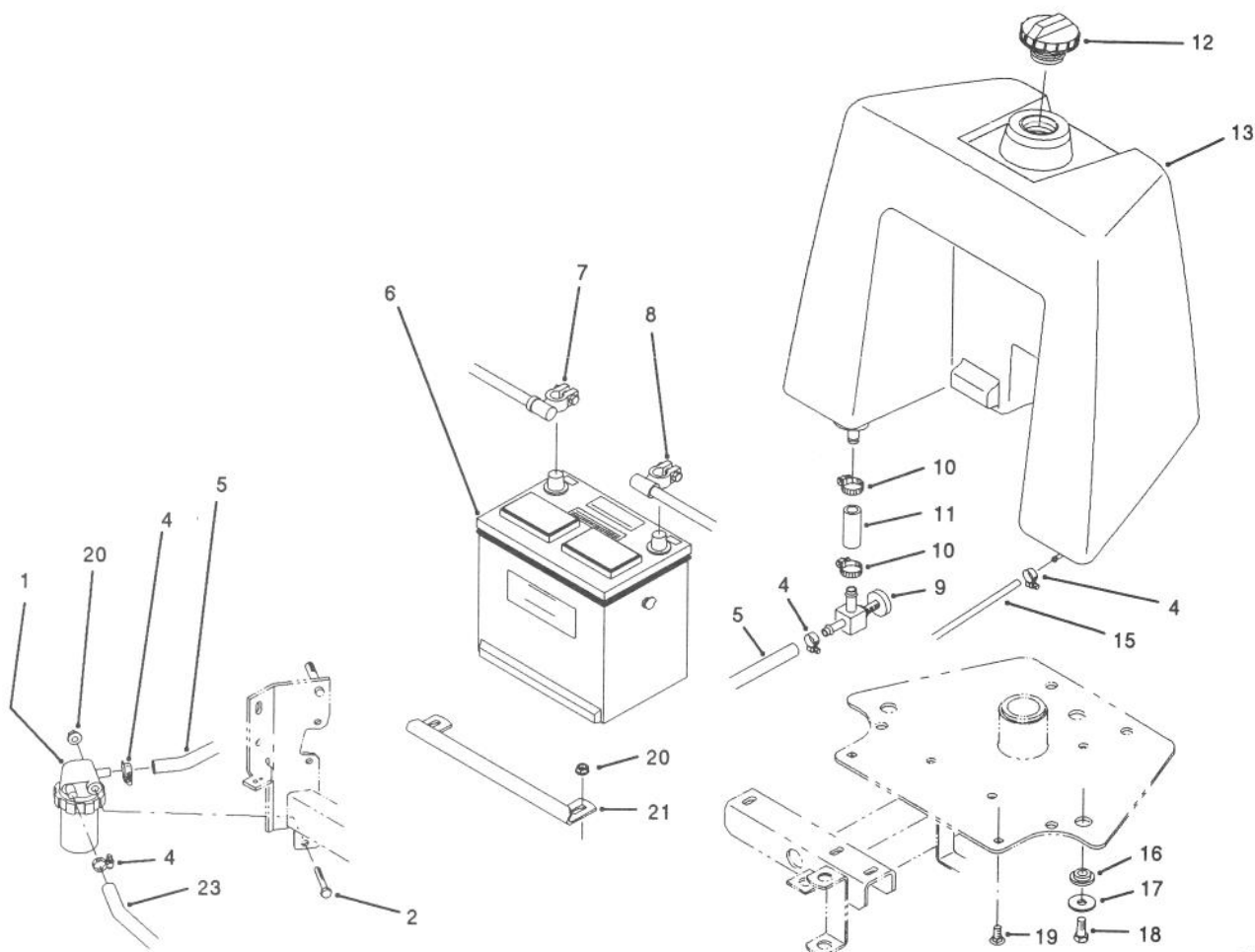


T-1368

REAR WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	325-7	Screw - Cap Hex. Hd.	1
2	75-7730	Spacer	1
3	302-5	Fitting - Grease	2
5	20-0150	Rod End Assembly (Incl. Ref. #15)	1
6	83-7340	Fork - Caster	1
7	61-1960	Axle - Wheel	1
8	68-4210	Spacer - Wheel	2
9	251-321	Bearing - Wheel	2
10	241-130	Spacer - Bearing	1

Ref. No.	Part No.	Description	No. Used
11	241-129	Rim	1
12	232-47	Valve - Stem	1
13	231-122	Tire	1
14	3272-6	Pin - Cotter	1
15	32136-4	Nut - Castle	1
16	3256-28	Washer - Flat	1
17	3296-51	Nut - Lock	1
18	61-2070	Rod - Steering	1
19	3220-12	Nut - Jam	1
20	3255-2	Washer - Lock	1

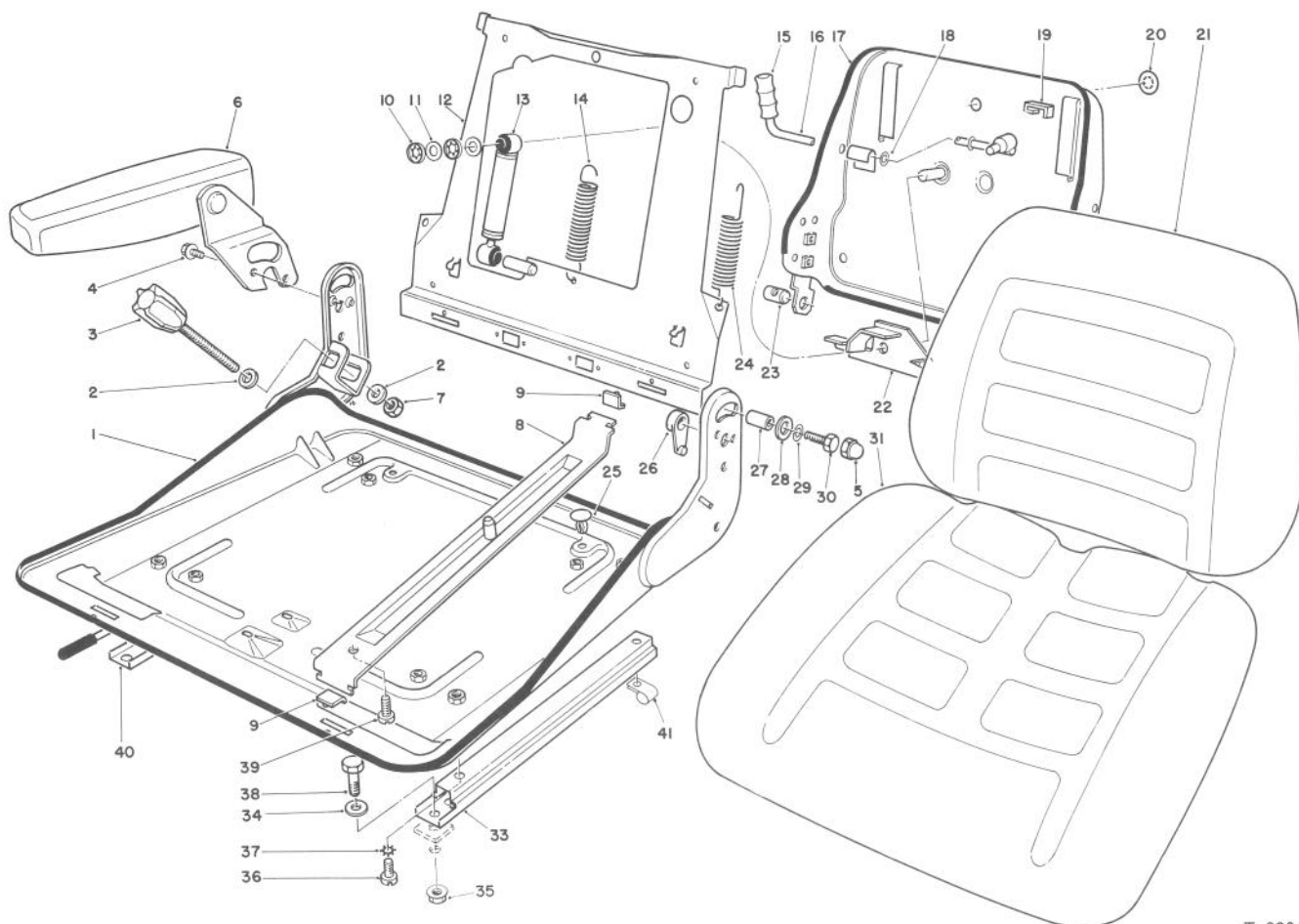


T-1370

FUEL SYSTEM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83-8970	Filter - Fuel	1
2	321-12	Screw - Cap Hex. Hd.	1
4	2412-108	Clamp - Hose	4
5	63-7620	Hose - Fuel	1
6	83-9000	Battery	1
7	83-9220	Cable - Battery Pos.	1
8	83-9210	Cable - Battery Neg.	1
9	56-2520	Valve - Fuel Shut-Off	1
10	2412-36	Clamp - Hose	2
11	56-2230	Hose - Fuel	1

Ref. No.	Part No.	Description	No. Used
12	70-8621	Cap - Fuel Tank	1
13	83-8720	Tank - Fuel	1
15	75-4703	Hose - Fuel	1
16	240-11	Grommet	3
17	63-8410	Washer - Flat	3
18	323-5	Screw - Cap Hex. Hd.	3
19	3230-1	Screw - Carriage	2
20	32128-44	Nut - Flange Lock	3
21	83-9240	Hold-Down - Battery	1
23	23-2140	Hose - Fuel	1



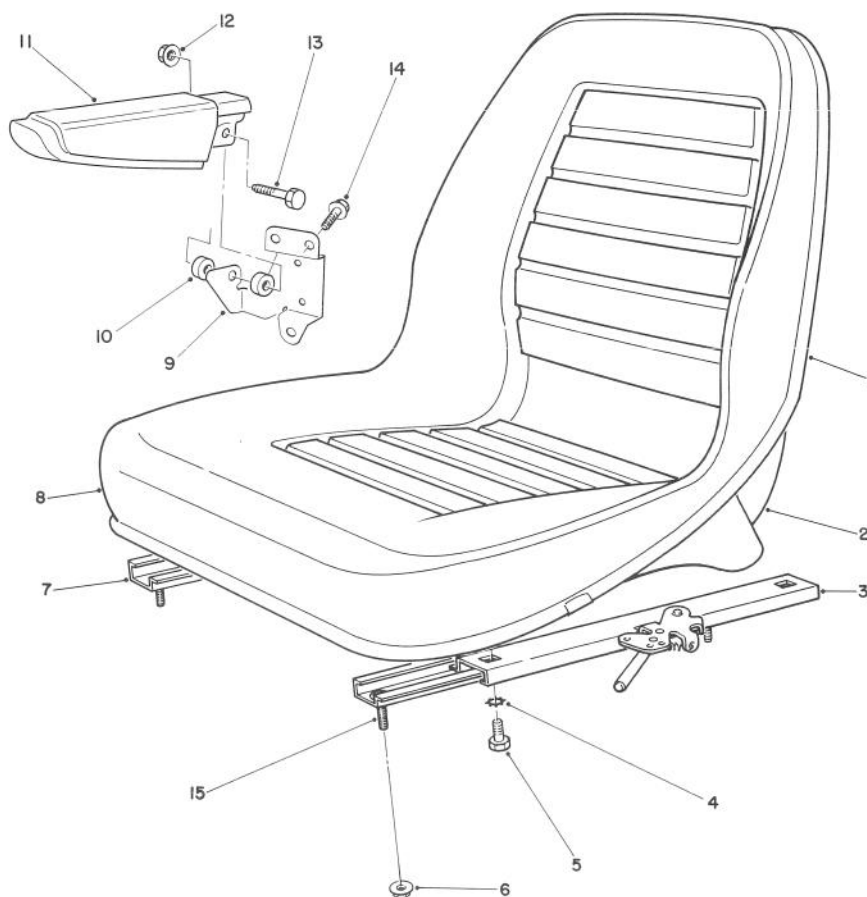
T-0281

SEAT ASSEMBLY MODEL NO. 30797 (Optional)

Ref. No.	Part No.	Description	No. Used
1	56-3810	Platform - Seat	1
2	56-3880	Washer - Flat	2
3	56-3870	Knob - Adjustment	1
4	56-3850	Screw - Hex. Hd. Machine	2
5	56-3960	Cover - Screw	4
6	55-4331	Arm Rest Assembly R.H.	1
	55-4330	Arm Rest Assembly L.H.	1
7	56-3890	Nut - Hex.	1
8	56-3970	Carrier - Seat	2
9	56-3980	Clip - Rail	4
10	56-4080	Clamp - Axle	2
11	39-9500	Washer - Flat	2
12	56-4040	Plate - Back	1
13	62-7670	Shock Absorber - Seat	1
14	56-4050	Spring - Extension	1
15		Grip - Cover	1
16	56-4150	Lever - Handle (Incl. Ref. #15)	1
17	56-3820	Cover - Seat Sack	1
18	56-4160	Washer - Flat	2
19	56-4130	Bumper	2
20	56-4120	Cushion - Seat Back	1
21	56-3800	Cushion - Seat Back	1
22	56-4100	Bracket - Lever	1

Ref. No.	Part No.	Description	No. Used
23	56-4170	Pin - Clevis	1
24	56-4060	Spring - Extension	1
25	56-4190	Cap - Seat	2
26	56-3900	Spacer - Arm L.H.	1
	56-3910	Spacer - Arm R.H.	1
27	56-3920	Bushing - Sleeve	4
28	56-3930	Washer - Flat	4
29	56-3940	Washer - Lock	4
30	56-3950	Screw - Cap Hex. Hd.	4
31	76-2240	Cushion - Seat Bottom	1
32	55-8380	Seat Wire Assembly	1
33	40-3820	Bottom Rail Assembly L.H.	1
34	3256-23	Washer - Flat	4
35	32128-25	Nut - Flange Lock	4
36	56-4020	Screw - Machine	4
37	56-4030	Washer - Lock	4
38	322-3	Screw - Cap Hex. Hd.	4
39	56-3990	Screw - Machine	2
40	40-3790	Bottom Rail Assembly R.H.	1
41	2412-67	Clamp - R	1
*	76-2230	Seat Assembly (Incl. Ref. #1-3, 5, 7-31, 33, 36-37 & 39-40)	1

*Not Illustrated



T-1070

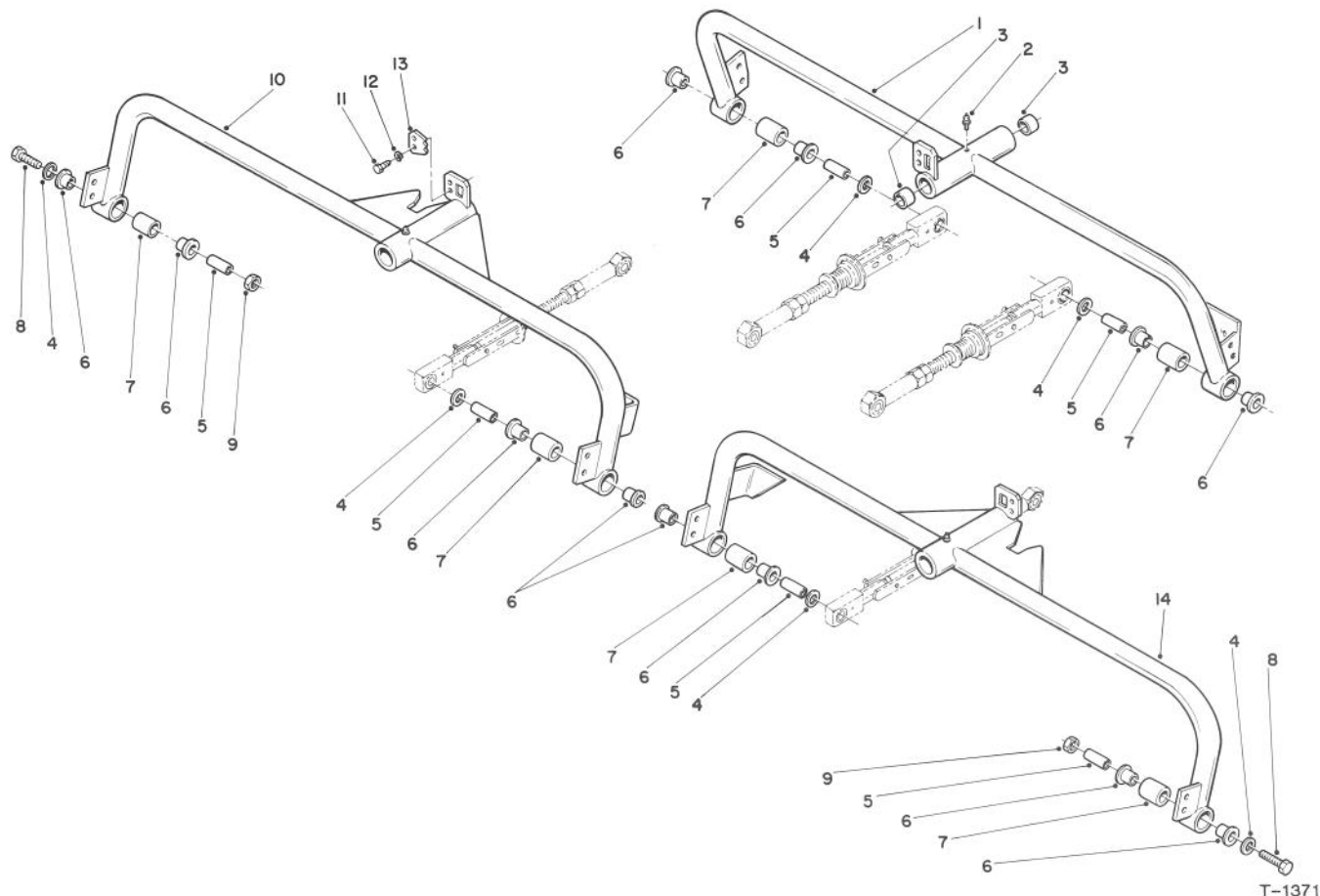
SEAT ASSEMBLY MODEL NO. 30796 (Optional)

Ref. No.	Part No.	Description	No. Used
1		Trim	1
2		Shell	1
3	80-4260	Adjuster - L.H.	1
4	3255-8	Washer - Ext. Tooth Lock	4
5	322-2	Capscrew - Hex. Hd.	4
6	32128-25	Nut - Hex. Flange	4
7	80-4250	Adjuster - R.H.	1
8		Cushion	1
*	66-5400	Seat Assembly (Inc. Ref. #1, 2 & 8)	1

Ref. No.	Part No.	Description	No. Used
†9	69-0770	Bracket - Arm R.H.	1
	69-0760	Bracket - Arm L.H.	1
†10	69-1260	Spacer	4
†11	69-1180	Armrest	2
†12	32128-19	Nut - Flange	2
†13	323-9	Screw - Cap Hex. Hd.	2
†14	3234-23	Screw - Hex. Flange	6
15	3230-1	Bolt - Carriage	4

*Not Illustrated

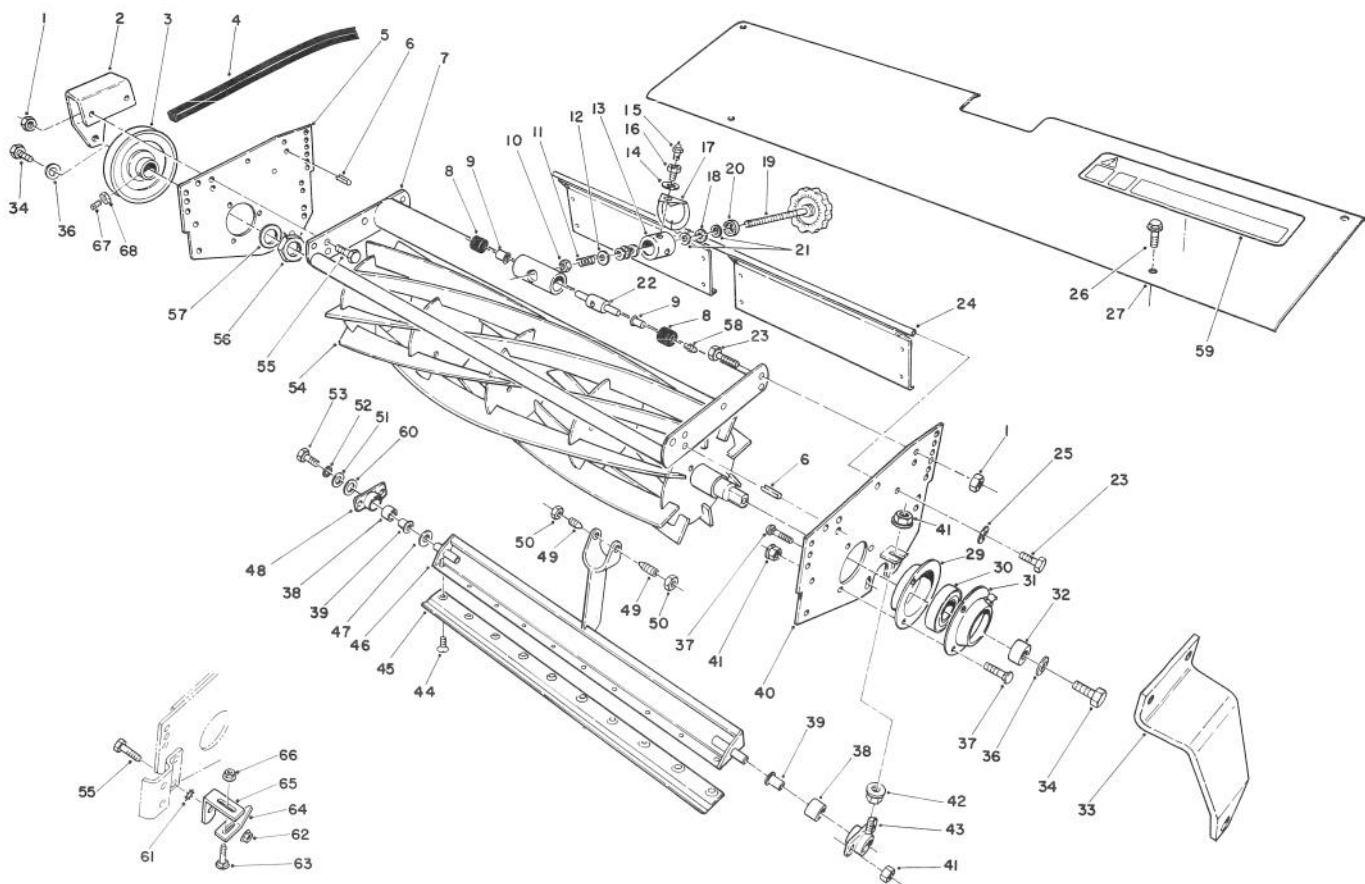
†Optional item



CUTTING UNIT CARRIER FRAME ASSEMBLY (Floating Suspension For 8 & 11 Blade Cutting Units)

Ref. No.	Part No.	Description	No. Used
1	61-0870	Rear Carrier Frame Assy. (Incl. Ref. #2, 3 & 7)	1
2	302-5	Fitting - Grease	3
3	3-0348	Bushing	6
4	3256-26	Washer - Flat	6
5	61-1370	Spacer	6
6	256-285	Bushing - Flange	12
7	61-0710	Bushing Assembly	6
8	325-10	Screw - Cap Hex. Hd.	2

Ref. No.	Part No.	Description	No. Used
9	3296-59	Nut - Lock	2
10	61-0860	Right Carrier Frame Assy. (Incl. Ref. #2, 3 & 7)	1
11	321-2	Screw - Cap Hex. Hd.	6
12	3253-3	Washer - Lock	6
13	61-3600	Tab - Lift	3
14	61-0880	Left Carrier Frame Assy. (Incl. Ref. #2, 3 & 7)	1



8 & 11 BLADE CUTTING UNIT REEL ASSEMBLY

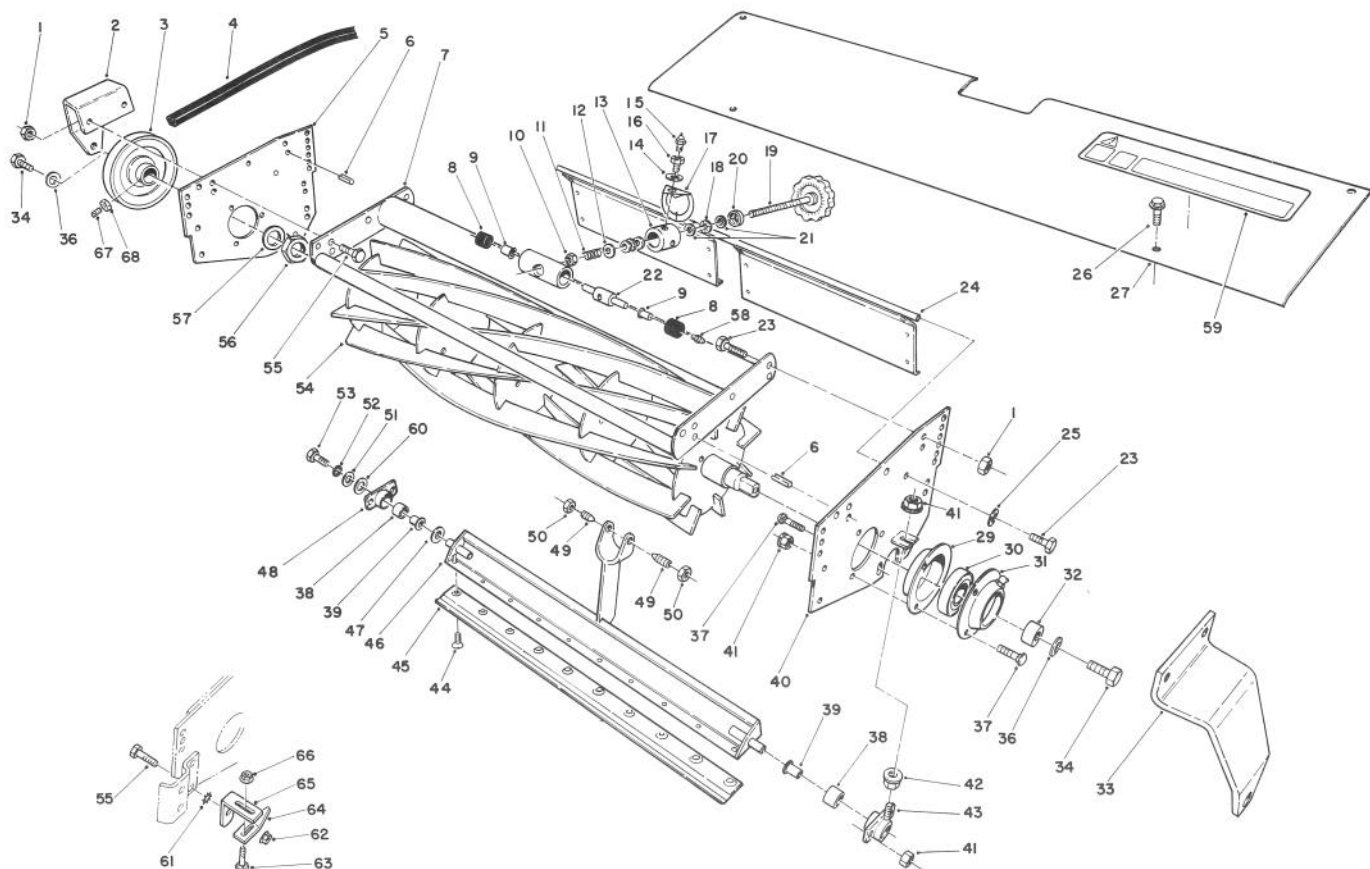
T-0285

Ref. No.	Part No.	Description	No. Used
1	3296-39	Nut - Lock	8
2	61-0900	Bracket - Tensioner/Carrier (Use 2 Brackets on Rear Cutting Unit)	1
3	80-4270	Pulley - Reel	1
4	61-3380	V-Belt - Reel	1
5	61-1320	Sideplate	1
6	32121-36	Pin - Roll	4
7	61-0930	Frame - Reel	1
8	62-5510	Rubber Bushing Assembly	2
9	52-2890	Bushing - Flanged (Nylon)	2
10	3296-62	Nut - Lock	1
11	57-5270	Spring - Compression	1
12	29-8870	Washer	1
13	52-2980	Pivot - Single Point Adjust	1
14	3256-25	Washer - Flat	1
15	302-5	Fitting - Grease	1
16	52-2990	Capscrew - Spring Retainer	1
17	52-3000	Arm - Spring	1
18	257-6	Bearing - Thrust	2
19	61-1070	Handle - Assembly	1
20	253-84	Seal	1
21	257-5	Washer - Thrust	4
22	57-5260	Pin - S.P.A.	1
23	323-6	Screw - Cap Hex. Hd.	6
24	61-1130	Rear Grass Guard	1

Ref. No.	Part No.	Description	No. Used
25	3253-5	Washer - Lock	2
26	32144-10	Screw - Hex. Washer Hd.	4
27	61-0560	Shield - Top	1
29	76-2500	Flange - Bearing	2
30	251-331	Bearing	2
31	76-2490	Flange - Bearing (Lube)	2
*	302-11	Fitting - Grease	2
32	61-0500	Spacer - Reel	1
33	61-0890	Bracket - Carrier	1
34	3211-4	Screw - Cap Hex. Hd.	2
36	67-9760	Washer	2
37	3230-20	Bolt - Carriage	10
38	56-9510	Bushing Assy.	2
39	56-9520	Bushing - Flanged	2
40	61-0940	Sideplate - Adjust	1
41	3296-29	Nut - Lock	11
42	3217-6	Nut	1
43	61-0970	Housing - Bedbar Adj.	1
44	57-4910	Screw - Special	10
45	62-5180	Bedknife - 7 In. Reel	1
46	61-1210	Bedbar	1
47	61-1950	Washer - Bedbar	1
48	61-1010	Bedbar Housing	1
49	57-5190	Screw - Adjustment	2
50	3218-18	Nut - Jam	2
51	3256-56	Washer - Flat	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated



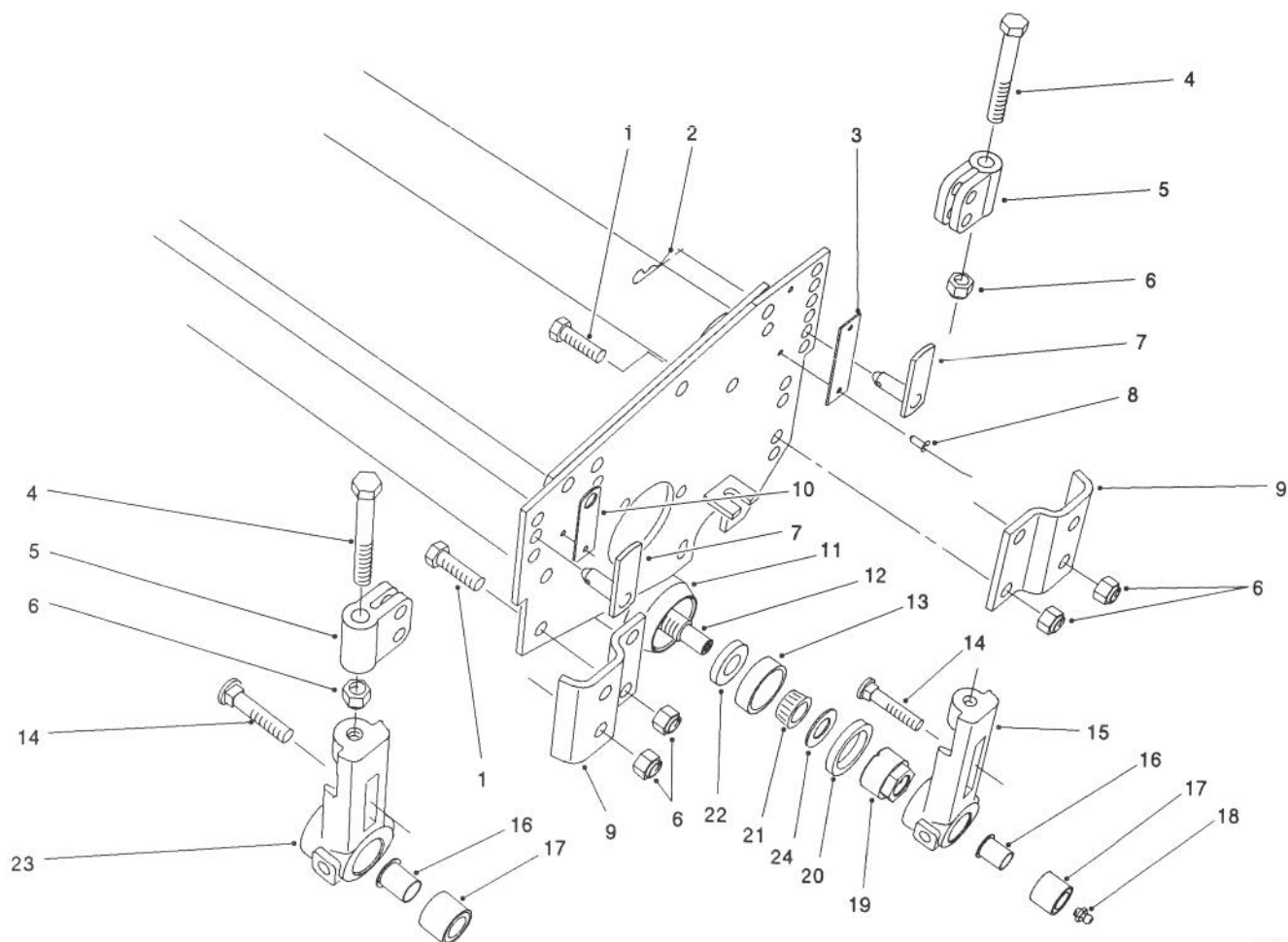
T-0285

8 & 11 BLADE CUTTING UNIT ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
52	3253-4	Washer - Lock	1	‡59	62-5070	Decal - Warning	1
53	322-3	Screw - Cap Hex. Hd.	1	60	62-7120	Spacer	1
54	12-7099	Reel Assembly - 8 Blade (Left C.U.)	1	61	3255-2	Washer - Lock E.T.L.W.	1
*	12-7089	Reel Assembly - 8 Blade (Right & Center C.U.)	1	62	32128-21	Nut - Flange Lock	1
*	13-1709	Reel Assembly - 11 Blade (Left C.U.)	1	63	3229-11	Bolt - Carriage	1
*	13-1699	Reel Assembly - 11 Blade (Right & Center C.U.)	1	64	76-2430	Bracket - Debris Cleaner	1
55	323-7	Screw - Cap Hex. Hd.	5	65	76-2440	Support - Debris Cleaner	1
56	67-5840	Nut - Jam	1	66	32128-10	Nut - Flange Lock	1
57	27-1850	Washer	1	67	3243-6	Screw - Set Sq. Hd.	1
58	302-18	Fitting - Grease	1	68	3218-3	Nut - Jam	1
				*	13-3649	Overhaul Kit (Incl. Ref. #8, 9, 18, 20, 30, 38, 39 & 44)	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated ‡For different language versions of this part, see International Decal Cross Reference.



T-0286

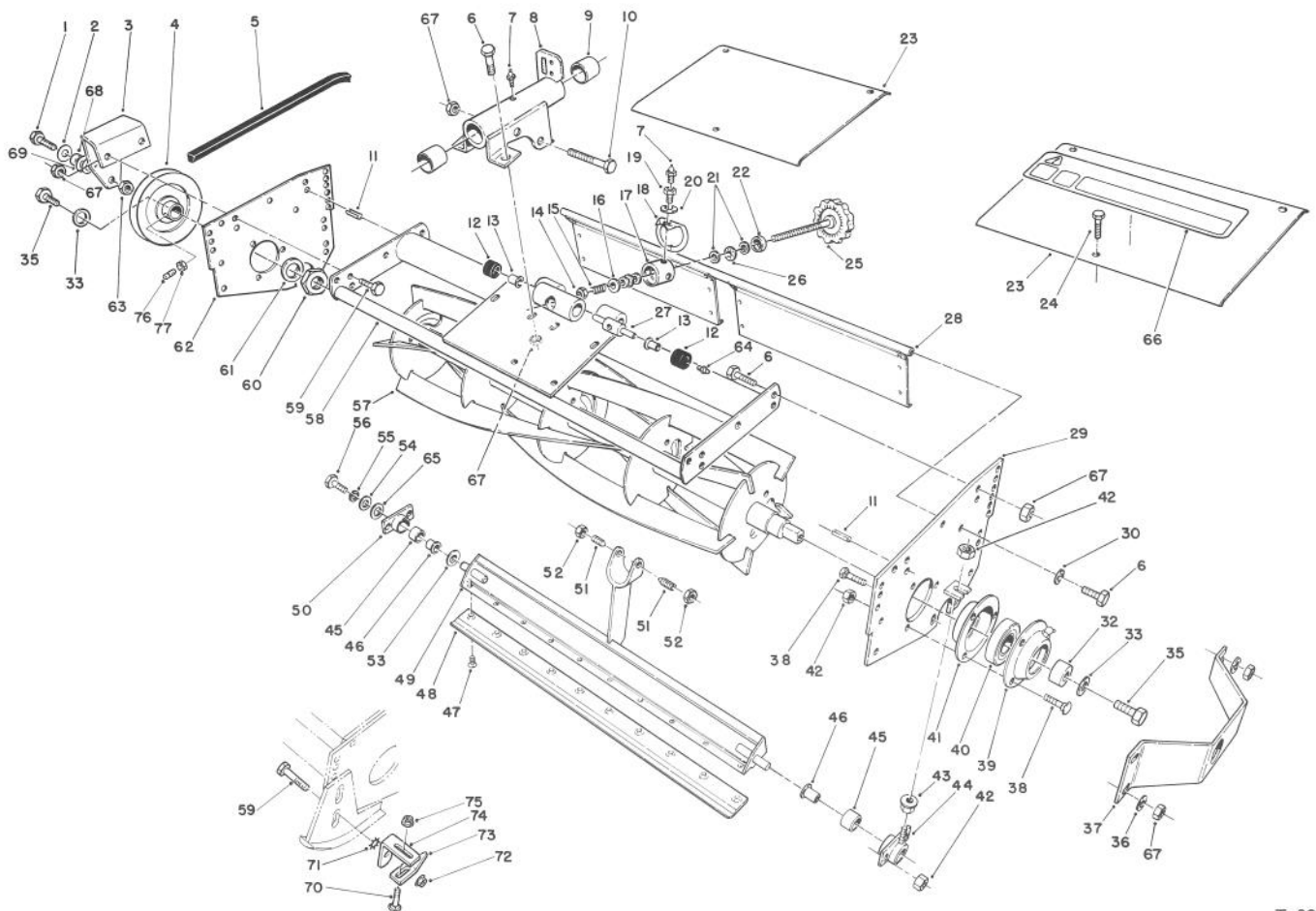
8 & 11 BLADE CUTTING UNIT ROLLER ASSEMBLY (Floating Suspension)

Ref. No.	Part No.	Description	No. Used
1	323-6	Screw - Cap Hex Hd.	8
2	3290-467	Cotter - Hairpin	4
3	61-3800	Plate - HOC Rear	2
4	61-0790	Screw - Cap Hex Hd.	4
5	61-0420	Support - HOC	4
6	3296-39	Nut - Lock	16
7	71-3690	Pin - HOC	4
8	3290-55	Rivet - Pop	6
9	61-0910	Bracket - Angle	4
10	61-3790	Plate - HOC Front	2
11	61-0380	Cap - Roller	2
12	61-0400	Shaft - Roller	1
13	254-79	Cup - Bearing	2
14	3231-2	Bolt - Carriage	4

Ref. No.	Part No.	Description	No. Used
15	61-0430	Bracket - Rear	2
16	56-9520	Bushing - Flanged	2
17	56-9510	Bushing	4
18	302-5	Fitting - Grease	2
19	71-3590	Nut - Adjustment	2
20	253-153	Seal - Outer	2
21	254-78	Cone - Bearing	2
22	253-152	Seal - Inner	2
23	61-0440	Bracket - Front	2
24	62-7660	Washer - Shim (not used on all full roller assemblies)	2
*	61-0410	Full Roller Assembly (Incl. Ref. #11-13, 18-22 & 24)	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated



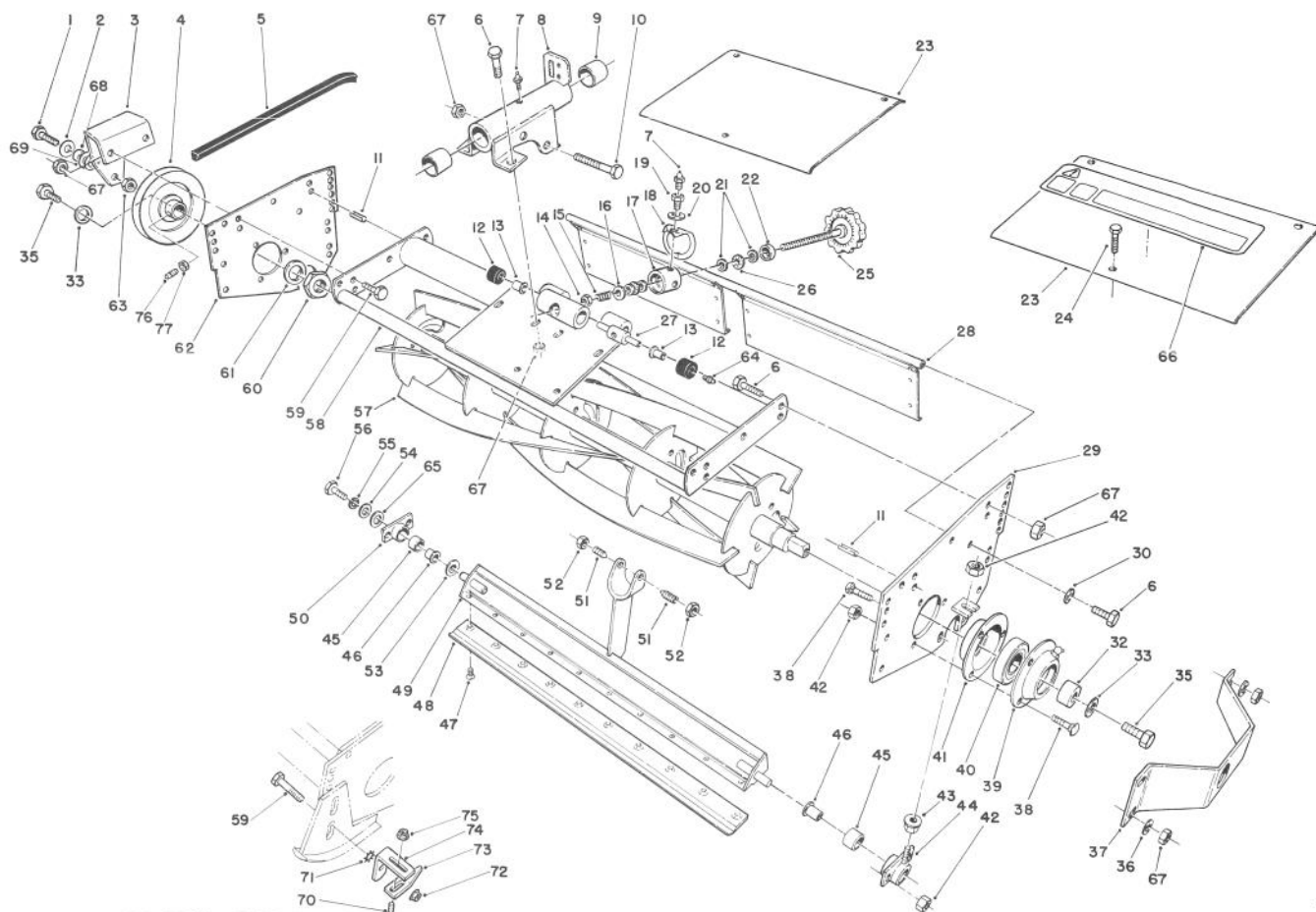
T-0283

5 BLADE CUTTING UNIT REEL ASSEMBLY (Fixed Suspension)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	323-9	Screw - Cap Hex. Hd. (Use 2 capscrews on rear cutting unit)	1	17	52-2980	Pivot - Single Point Adjust	1
2	3256-24	Washer - Flat (Use 2 washers on rear cutting unit)	1	18	52-3000	Arm - Spring	1
3	61-0900	Bracket - Tensioner (Use 2 brackets on rear cutting unit)	1	19	52-2990	Capscrew - Spring Retainer	1
4	80-4280	Pulley - Reel, 5 Blade	1	20	3256-25	Washer - Flat	1
5	61-3380	V-Belt	1	21	257-5	Washer - Thrust	4
6	323-6	Screw - Cap Hex. Hd.	8	22	253-84	Seal	1
7	302-5	Fitting - Grease	2	23	61-0550	Shield - Top	2
8	61-1050	Front Support - L.H. (Incl. Ref. #7 & 9)	1	24	32144-10	Screw - Cap Hex. Hd.	6
*	61-3660	Front Support - R.H. (Incl. Ref. #7 & 9)	1	25	61-1070	Handle - Assembly	1
*	61-0670	Rear Support (Incl. Ref. #7 & 9)	1	26	257-6	Bearing - Thrust	2
9	3-0348	Bushing	2	27	57-5260	Pin - S.P.A.	1
10	323-12	Screw - Cap Hex. Hd.	1	28	61-1130	Rear Grass Guard	1
11	32121-36	Pin-Roll	4	29	61-0940	Sideplate - Adjust	1
12	62-5510	Rubber Bushing Assembly	2	30	3253-5	Washer - Lock	2
13	52-2890	Bushing - Flanged Nylon	2	32	61-0500	Spacer - Bearing	1
14	3296-62	Nut - Lock	1	33	67-9760	Washer - Flat	2
15	57-5270	Spring - Compression	1	35	3211-4	Screw - Cap Hex. Hd.	2
16	29-8870	Washer - Flat	1	36	3256-3	Washer - Flat	5
				37	61-0610	Guard - Side (Used on front units only)	1
				38	3230-20	Bolt - Carriage	10
				39	76-2490	Flange - Bearing (Lube)	2
				*	302-11	Fitting - Grease	2
				40	251-331	Bearing	2
				41	76-2500	Flange - Bearing	2
				42	3296-29	Nut - Lock	11
				43	3217-6	Nut	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated



T-0283

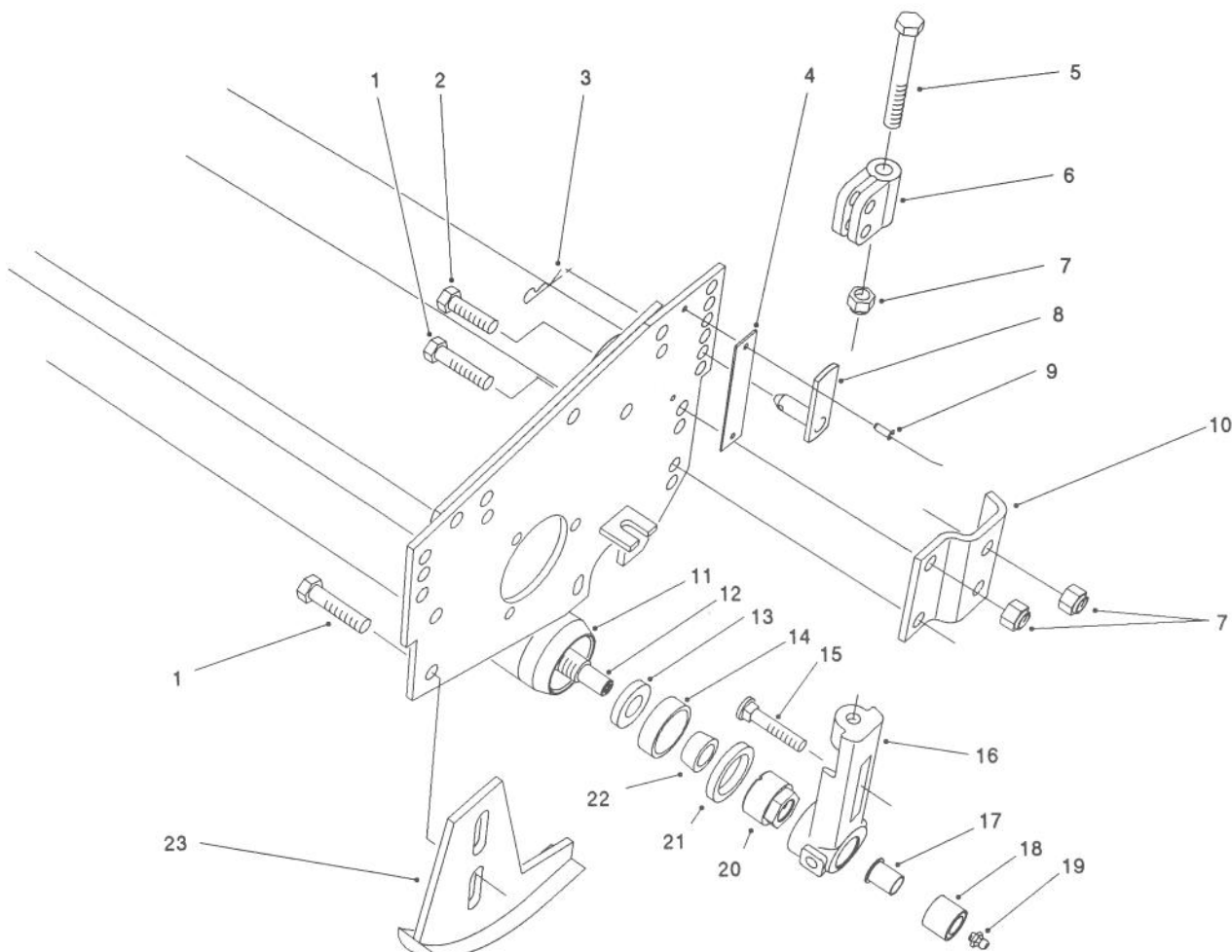
5 BLADE CUTTING UNIT REEL ASSEMBLY(Continued) (Fixed Suspension)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
44	61-0970	Housing - Bedbar Adj.	1	65	62-7120	Spacer	1
45	56-9510	Bushing Assembly	2	‡66	62-5070	Decal - Warning	1
46	56-9520	Bushing - Flanged	2	67	3296-39	Nut - Lock (Use 14 nuts on rear unit)	12
47	57-4910	Screw - Special	10	68	76-2290	Spacer (Use 2 spacers on rear cutting unit)	1
48	62-5180	Bedknife - 7 In. Reel	1	69	3256-45	Washer Flat (Use 4 washers on rear cutting unit)	2
49	61-1210	Bedbar	1	70	3229-11	Bolt - Carriage (Rear cutting unit)	1
50	61-1010	Bedbar Housing	1	71	3255-2	Washer - Lock E.T.L.W. (Rear cutting unit)	1
51	57-5190	Screw - Adjustment	2	72	32128-21	Nut - Flange Lock (Rear cutting unit)	1
52	3218-18	Nut - Jam	2	73	76-2430	Bracket - Debris Cleaner (Rear cutting unit)	1
53	61-1950	Washer - Bedbar	1	74	76-2440	Support - Debris Cleaner (Rear cutting unit)	1
54	3256-56	Washer - Flat	1	75	32128-10	Nut - Flange Lock (Rear cutting unit)	1
55	3253-4	Washer - Lock	1	76	3243-6	Screw - Set Sq. Hd.	1
56	322-3	Screw - Cap Hex. Hd.	1	77	3218-3	Nut - Jam	1
57	12-7079	Reel Assy. - 5 Blade (Left C.U.)	1	*	13-3649	Overhaul Kit (Incl. Ref. #12, 13, 22, 26 40 & 45-47)	1
*	12-7059	Reel Assy. - 5 Blade (Right & Rear C.U.)	1				
58	61-0660	Reel Frame	1				
59	323-7	Screw - Cap Hex. Hd. (Use 5 screws on rear cutting unit)	2				
60	67-5840	Nut - Jam	1				
61	27-1850	Washer	1				
62	61-1320	Sideplate - Reel	1				
63	3296-59	Nut - Lock (Use 2 nuts on rear C.U.)	1				
64	302-18	Fitting - Grease	1				

NOTE: Front Left Cutting Unit Shown

*Not Illustrated

‡For different language versions of this part, see International Decal Cross Reference.



T-0284

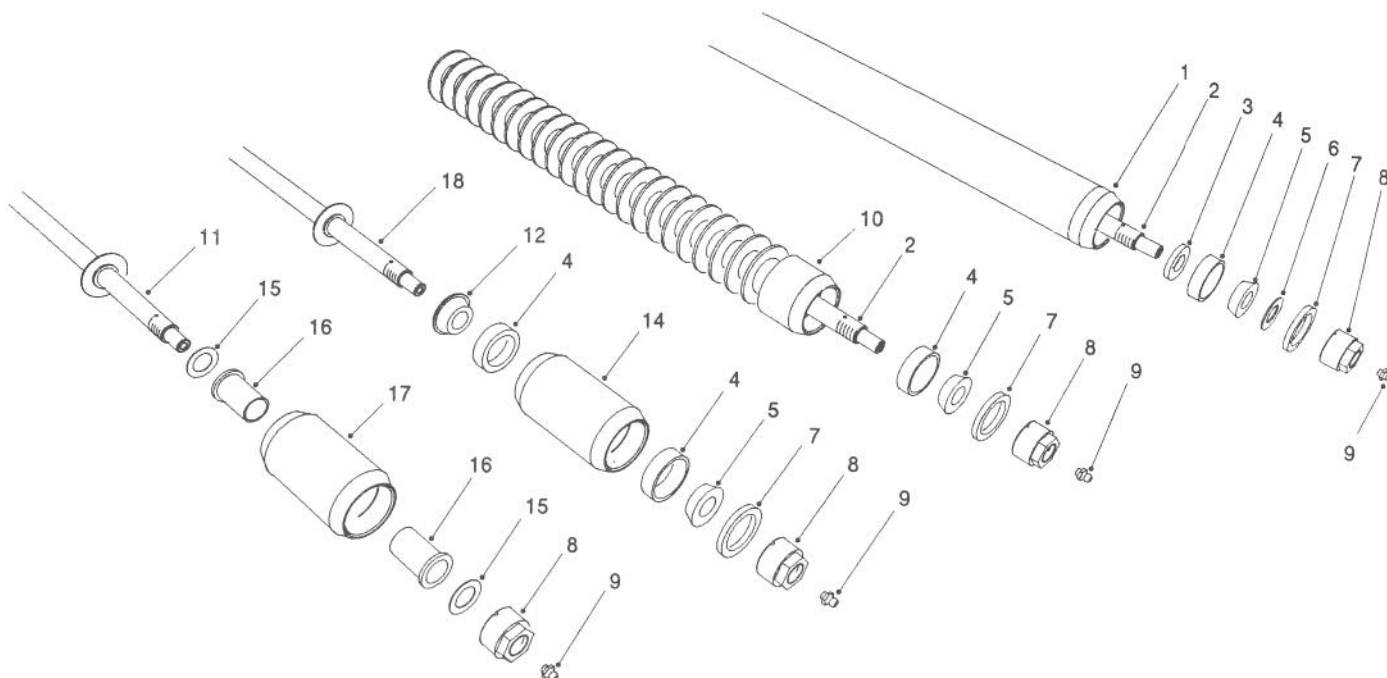
5 BLADE CUTTING UNIT ROLLER ASSEMBLY (Fixed Suspension)

Ref. No.	Part No.	Description	No. Used
1	323-7	Screw - Cap Hex. Hd.	3
2	323-6	Screw - Cap Hex. Hd.	5
3	3290-467	Cotter - Hairpin	2
4	61-3810	Plate - HOC	2
5	61-0790	Screw - Cap Hex. Hd.	2
6	61-0420	Support - HOC	2
7	3296-39	Nut - Lock	9
8	71-3690	Pin - HOC	2
9	3290-55	Rivet - Pop	4
10	61-0910	Bracket - Angle	2
11	61-0380	Cap - Roller	2
12	61-0400	Shaft - Roller	1
13	253-152	Seal - Inner	2

Ref. No.	Part No.	Description	No. Used
14	254-79	Cup - Bearing	2
15	3231-2	Bolt - Carriage	2
16	61-0430	Bracket - Rear	2
17	56-9520	Bushing - Flanged	1
18	56-9510	Bushing Assembly	2
19	302-5	Fitting - Grease	2
20	71-3590	Nut - Adjustment	2
21	253-153	Seal - Outer	2
22	254-78	Cone - Bearing	2
23	03446	Skid Kit (Incl. Ref. #1)	1
*	61-0410	Roller Assembly (Incl. Ref. #11-14,19-22)	1

NOTE: Front Left Cutting Unit Shown

*Not Illustrated



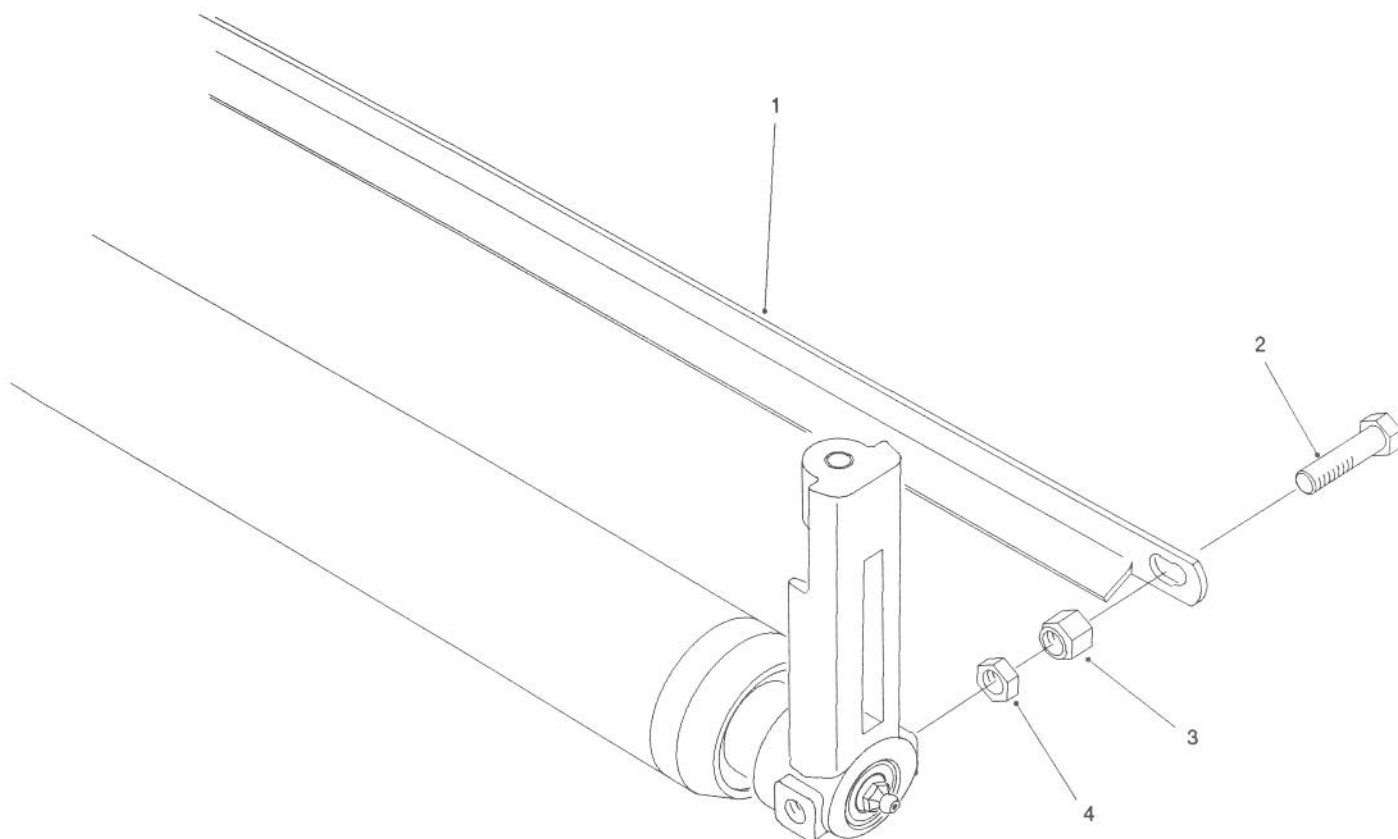
T-0287

CUTTING UNIT ROLLER OPTIONS

Ref. No.	Part No.	Description	No. Used
1	61-0380	Cap - Full Roller	2
2	61-0400	Shaft - Full/Wiehle Roller	2
3	253-152	Seal - Inner	2
4	254-79	Cup - Bearing (Outer)	8
5	254-78	Cone - Bearing (Outer)	6
6	62-7660	Washer - Shim (not used on all full roller assemblies)	2
7	253-153	Seal - Outer	6
8	71-3590	Nut - Adjustment	8
9	302-5	Fitting - Grease	8
10	82-2400	Wiehle Roller Weld Assy.	1
11	62-4990	Shaft - Anti-Scalp Roller	1
12	252-112	Cone - Bearing (Inner)	2
14	76-2400	Roller - Sectional	2
15	3-6498	Washer - Thrust	4
16	256-117	Bushing - Flanged	4
17	63-5060	Roller - Anti-Scalp	2

Ref. No.	Part No.	Description	No. Used
18	76-2380	Shaft - Sectional Roller	1
*	61-0410	Full Roller Assembly (Incl. Ref. #1 -9)	1
*	62-7410	Wiehle Roller Assembly (Incl. Ref. #2, 4-5 & 7-10)	1
*	62-4970	Sectional Roller Assembly (Incl. Ref. #4-5, 7-9, 12, 14 & 18)	1
*	63-5090	Anti-Scalp Roller Assembly (Incl. Ref. #8-9, 11 & 15-17)	1
*	03440	Full Roller Kit (Incl. 3 No. 61-0410)	1
*	03450	Wiehle Roller Kit (Incl. 3 No. 62-7410)	1
*	03445	Sectional Roller Kit (Incl. 3 No. 62-4970)	1
*	03447	Anti-Scalp Roller Kit (Incl. 3 No. 63-5090)	1

*Not Illustrated

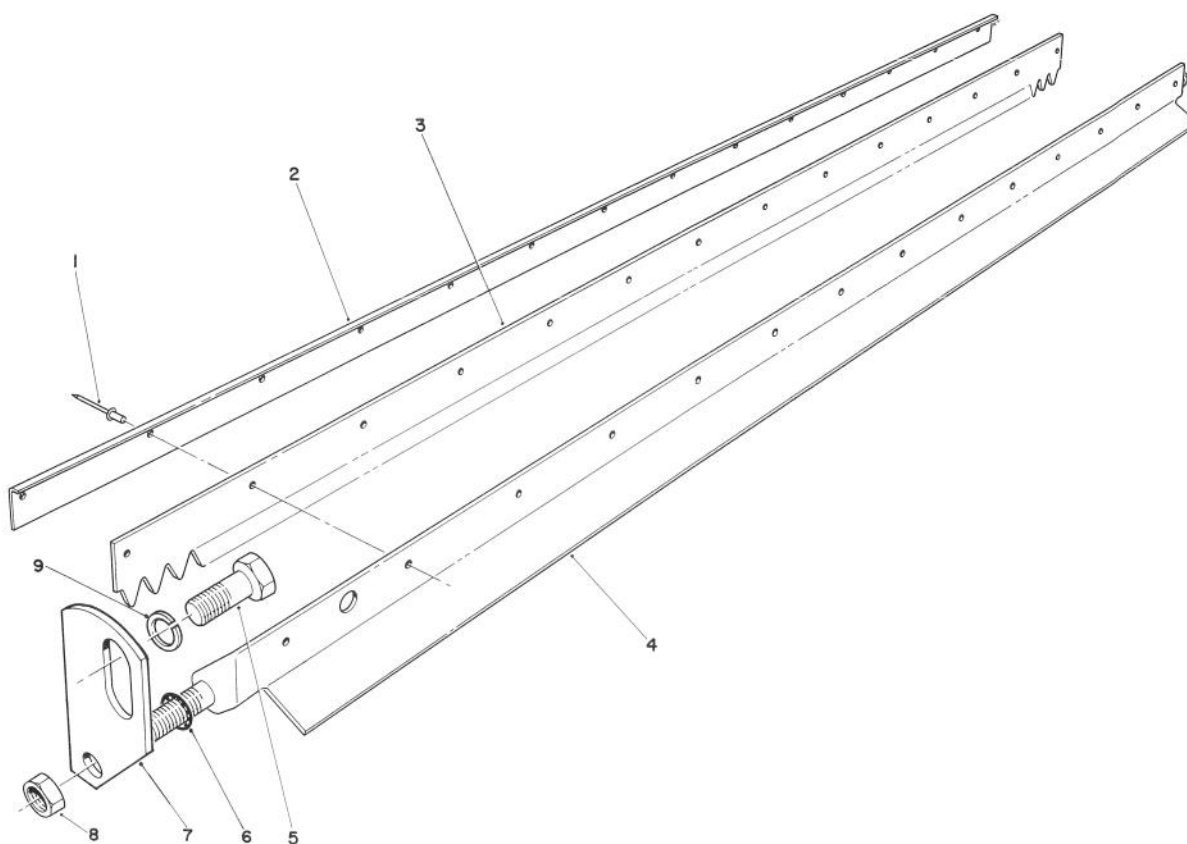


T-0288

CUTTING UNIT ROLLER SCRAPER KIT NO. 60-9560 (Optional)

Ref. No.	Part No.	Description	No. Used
1	61-0590	Scraper - Roller	3
2	323-7	Screw - Cap Hex. Hd.	6

Ref. No.	Part No.	Description	No. Used
3	3296-59	Nut - Lock	6
4	3218-3	Nut - Jam	6

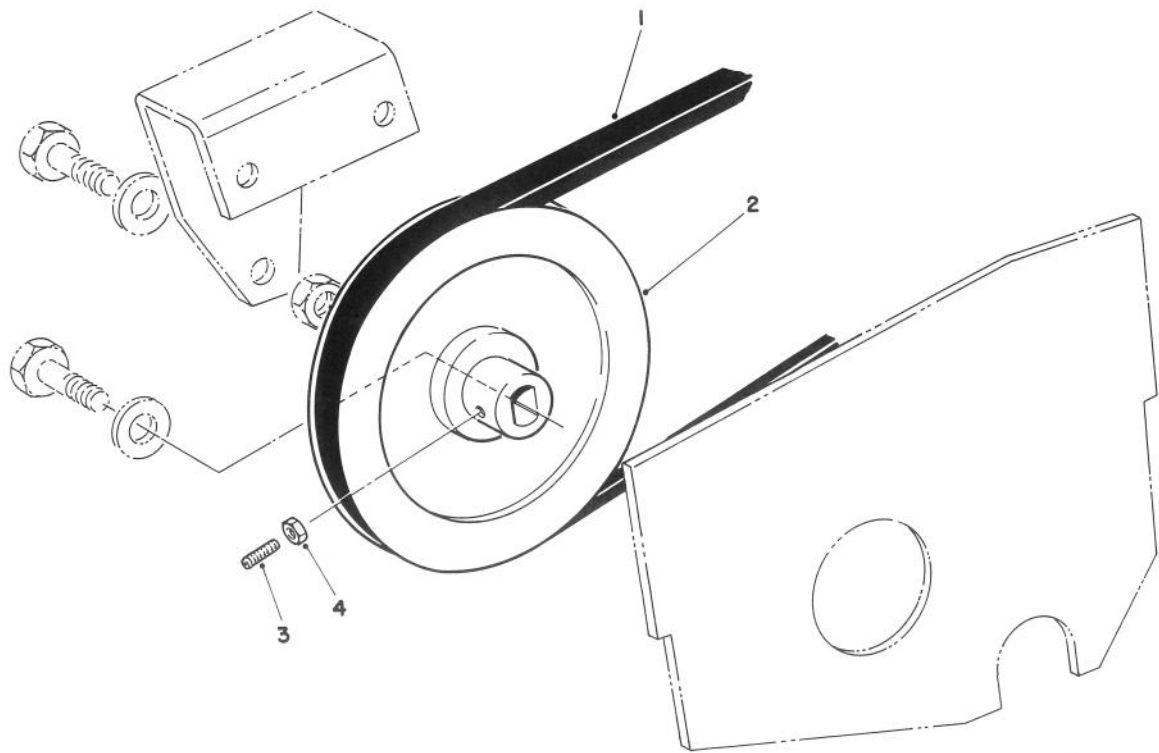


COMB KIT PART NO. 67-9400 (Optional)

T-1036

Ref. No.	Part No.	Description	No. Used
1	3296-13	Rivet - Pop	14
2	67-9450	Support - Comb	1
3	67-9470	Comb	1
4	67-9430	Plate - Comb	1
5	323-7	Screw - Cap Hex. Hd.	2

Ref. No.	Part No.	Description	No. Used
6	3254-18	Washer - Lock I.T.L.W.	6
7	80-4690	Support - Scraper	2
8	3296-39	Nut - Lock	2
9	3256-35	Washer	6

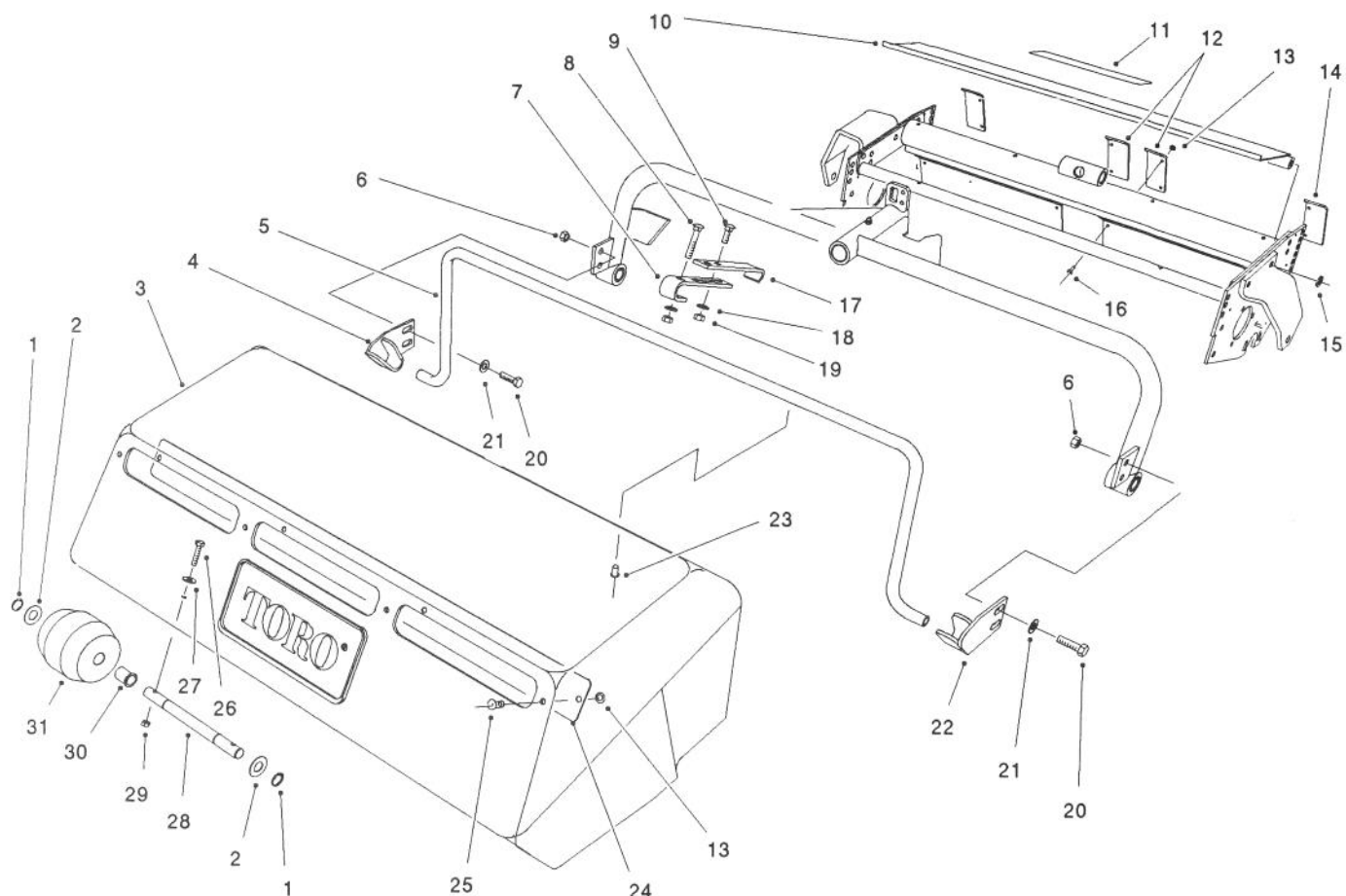


T-0930

LARGE PULLEY KIT NO. 67-9540 (Optional)

Ref. No.	Part No.	Description	No. Used
1	80-4290	Pulley - Reel	3
2	72-4770	Belt - V	3

Ref. No.	Part No.	Description	No. Used
3	3247-6	Screw - Set	3
4	3218-3	Nut - Jam	3



T-0289

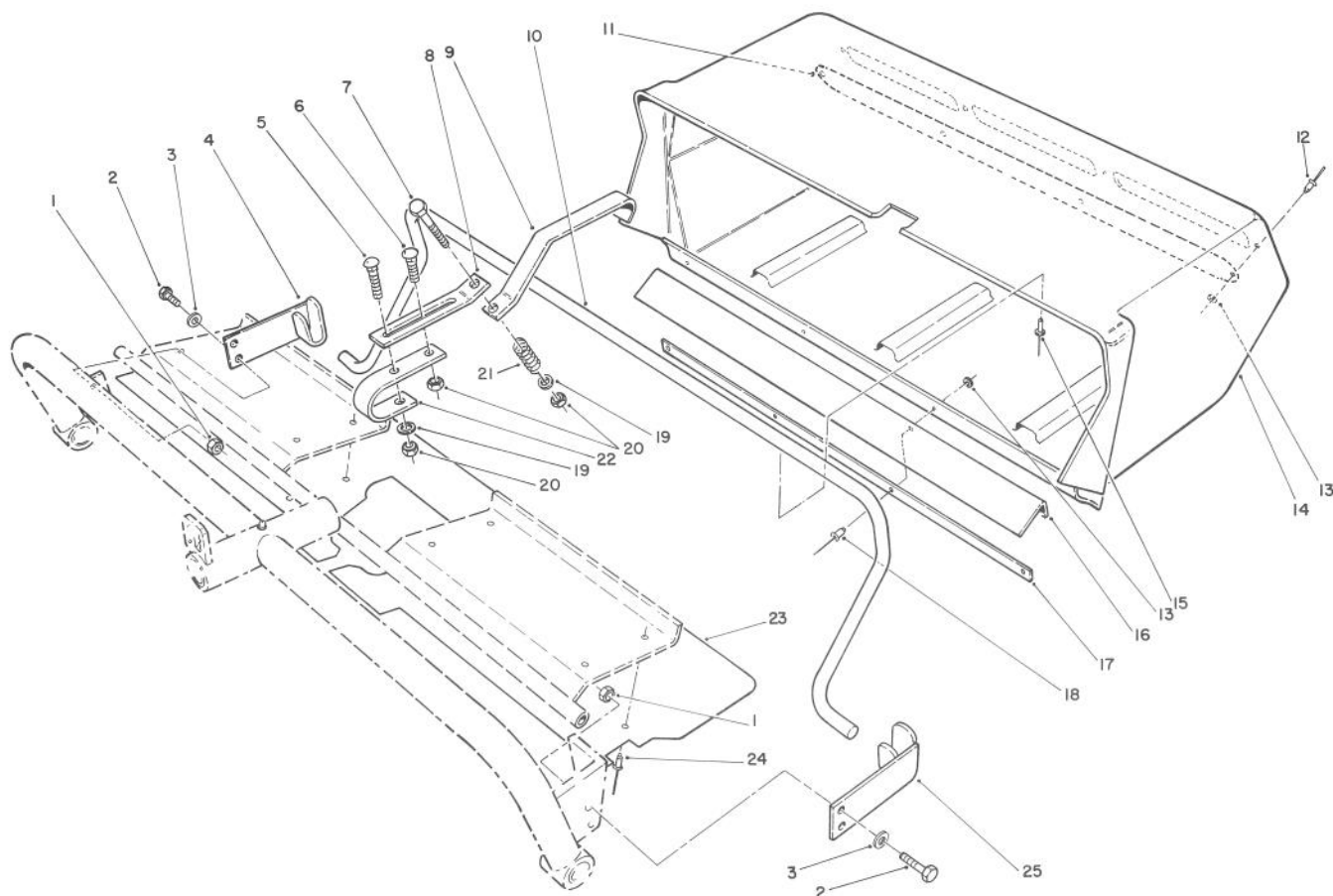
GRASS COLLECTION SYSTEM MODEL NO. 03433 (Optional) (Front Cutting Unit Basket Assembly)

Ref. No.	Part No.	Description	No. Used
1	32120-64	Ring - Snap	8
2	3-9274	Spacer - Wheel	8
3	61-1330	Front Grass Basket Assy. (Incl. Ref. #1, 2, 5, 7-9, 13, 17-19 & 23-31)	2
4	61-1280	Bracket - Basket R.H.	2
5	61-1190	Support - Basket (Front)	2
6	3296-39	Nut - Lock	8
7	61-3160	Hanger - Basket (Front)	2
8	3230-5	Bolt - Carriage	2
9	3230-2	Bolt - Carriage	4
10	61-0750	Deflector - Grass	2
11	62-5070	Decal - Warning	2
12	61-3290	Cover - Middle	4
13	3256-49	Washer - Flat	32
14	61-3280	Cover - End	4
15	3253-21	Washer - Lock	4

Ref. No.	Part No.	Description	No. Used
16	3269-23	Rivet - Pop	24
17	62-7230	Hanger - Adjustable (Front)	2
18	3256-23	Washer - Flat	6
19	3296-29	Nut - Lock	6
20	323-7	Screw - Cap Hex. Hd.	8
21	3256-24	Washer - Flat	8
22	61-1270	Bracket - Basket L.H.	2
23	3269-18	Rivet - Pop	20
24	61-3170	Baffle - Grass	2
25	3269-22	Rivet - Pop	8
26	321-8	Screw - Cap Hex. Hd.	8
27	3256-2	Washer - Flat	8
28	5-2891	Shaft - Wheel	4
29	32153-4	Nut - Lock	8
30	256-90	Bushing - Flange	8
31	4-7439	Wheel Assembly (Incl. Ref. #30)	4

NOTE: Left Front Cutting Unit Shown

NOTE: Model No. 03433 Includes 2 Front and 1 Rear Basket Assembly.

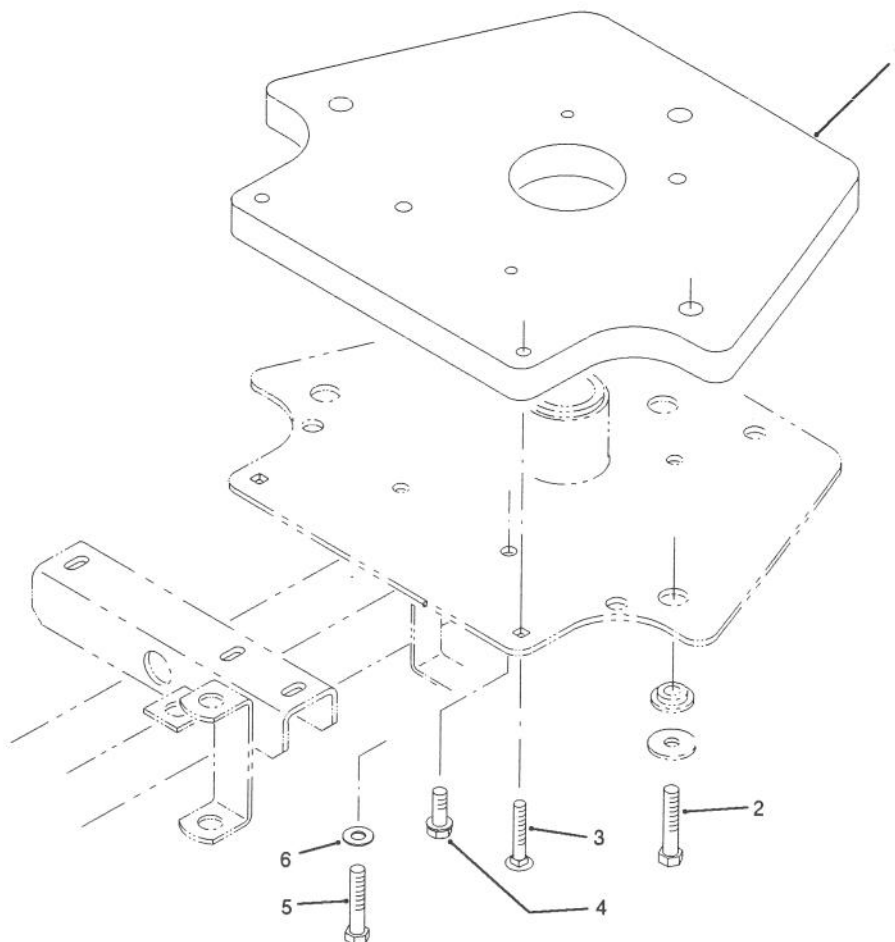


T-0290

GRASS COLLECTION SYSTEM MODEL NO. 03433 (Optional) (Rear Cutting Unit Basket Assembly)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	3296-39	Nut - Lock	3	14	61-1340	Rear Grass Basket Assy. (Incl. Ref. #10-13 & 15-18)	1
2	323-7	Screw - Cap Hex. Hd.	4	15	3269-18	Rivet - Pop	10
3	3256-24	Washer - Flat	4	16	62-5130	Flap - Rubber	1
4	61-1260	Bracket - Basket R.H.	1	17	63-8740	Strap - Basket	1
5	3230-8	Bolt - Carriage	1	18	3290-282	Rivet - Pop	10
6	3230-2	Bolt - Carriage	1	19	3256-23	Washer - Flat	2
7	322-7	Screw - Cap Hex. Hd.	1	20	3296-29	Nut - Lock	3
8	67-5910	Plate - Rear	1	21	63-4220	Spring - Compression	1
9	67-5890	Hanger - Basket Rear	1	22	62-7480	Bracket - Hanger	1
10	67-5920	Support - Basket Rear	1	23	67-5800	Flap - Basket Rear	1
11	61-3170	Baffle - Grass	1	24	3269-23	Rivet - Pop	8
12	3269-22	Rivet - Pop	4	25	61-1250	Bracket - Basket L.H.	1
13	3256-49	Washer	8				

NOTE: Model No. 03433 Includes 2 Front and 1 Rear Basket Assembly.



WEIGHT KIT NO. 83-9370

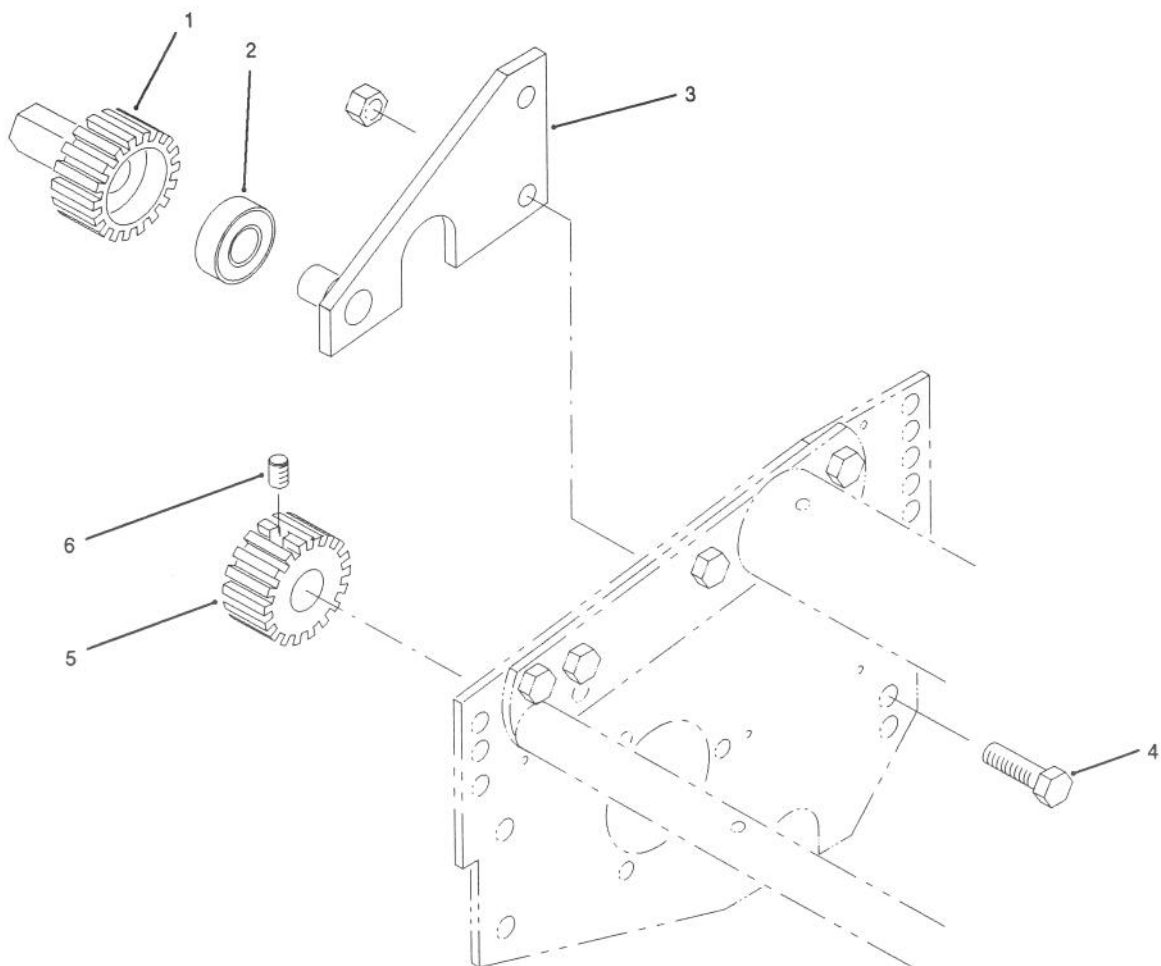
T-1372

Ref. No.	Part No.	Description	No. Used
1	83-9390	Weight	1
2	323-10	Screw - Cap Hex. Hd.	3
*†	232-14	Screw - Cap Hex. Hd.	3
3	3230-5	Screw - Carriage	2
*†	3230-9	Screw - Carriage	2

Ref. No.	Part No.	Description	No. Used
4	3234-11	Screw - Hex. Washer Hd.	2
†5	323-10	Screw - Cap Hex. Hd.	2
†6	3256-24	Washer - Flat	2

*Not Illustrated

†Required when installing 2 weights.



T-1372

BACKLAP KIT NO. 84-5510

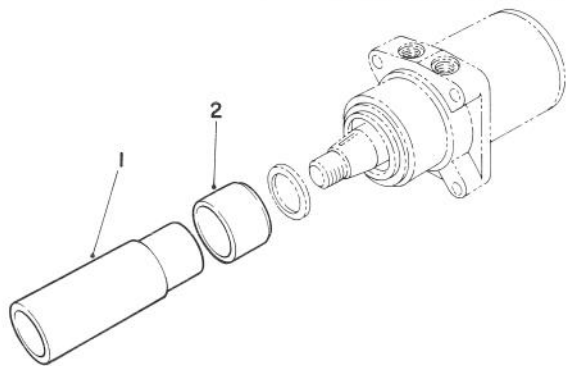
Ref. No.	Part No.	Description	No. Used
1	84-5590	Gear - Driver	1
2	251-270	Bearing - Ball	1
3	84-5580	Plate - Attachment (L.H. Cutting Unit)	1
*	84-5570	Plate - Attachment (R.H. & Ctr. Cutting Unit)	2

Ref. No.	Part No.	Description	No. Used
4	323-7	Screw - Cap Hex. Hd.	6
5	84-5560	Gear - Reel Shaft	3
6	3246-9	Screw - Set	6

*Not Illustrated

SPECIAL TOOLS

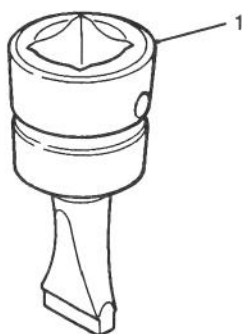
DRIVE MOTOR SEAL INSTALLATION TOOL NO. *19-2660



T-0728

Ref. No.	Part No.	Description	No. Used
1		Driver - Seal	1
2		Holder - Seal	1

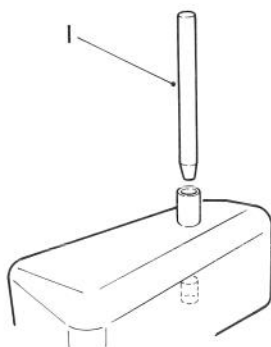
BEDKNIFE SCREW TOOL NO. *TOR510880



T-0729

Ref. No.	Part No.	Description	No. Used
1		Tool - Bedknife Screw	1

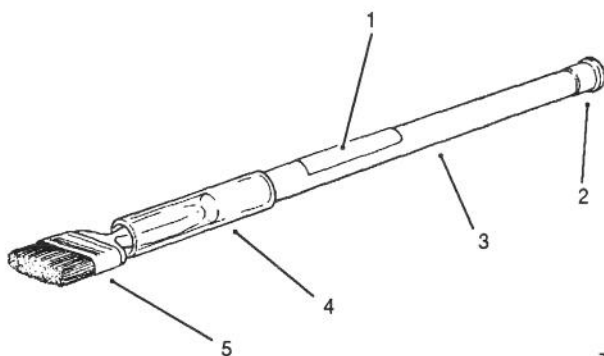
HYDRAULIC OIL RESERVOIR PLUG NO. *63-4310



T-1213

Ref. No.	Part No.	Description	No. Used
1		Plug - Reservoir	1

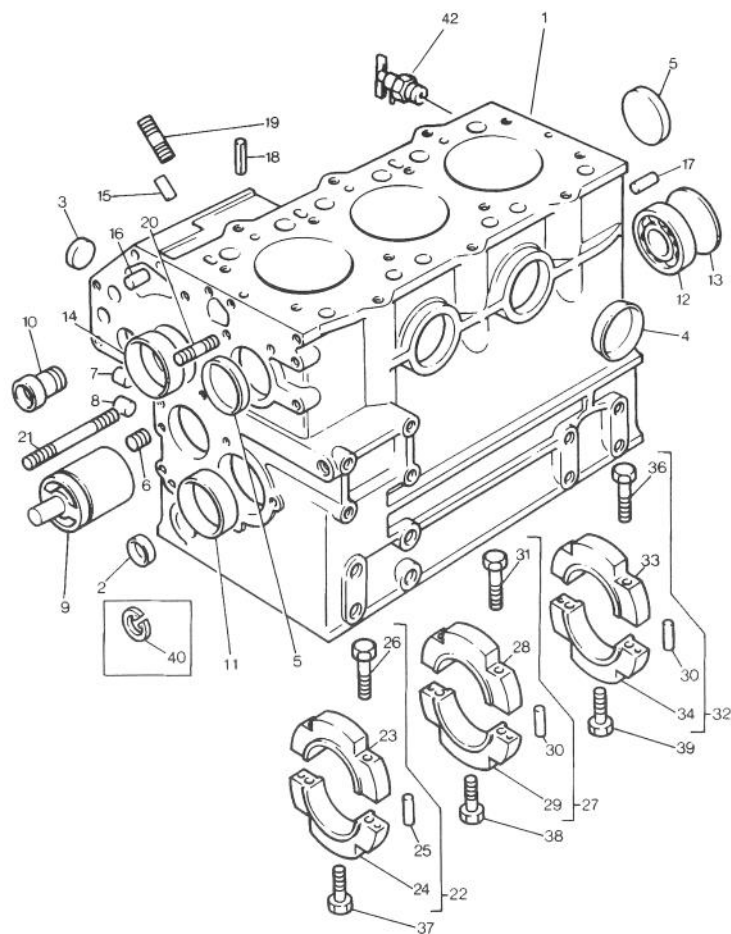
BACKLAPPING BRUSH ASSEMBLY NO. *TOR299100



T-0731

Ref. No.	Part No.	Description	No. Used
1	12-9140	Decal	1
2	2410-18	Plug	1
3	29-9080	Handle	1
4	29-9090	Hose - Handle	1
5	36-4310	Brush	1

*Obtain these items directly from OTC 2013 4th St. Owatonna, MN. 55060 1-800-533-0492
(in Minnesota and Canada 1-507-455-7050) Fax. 507-455-7011.

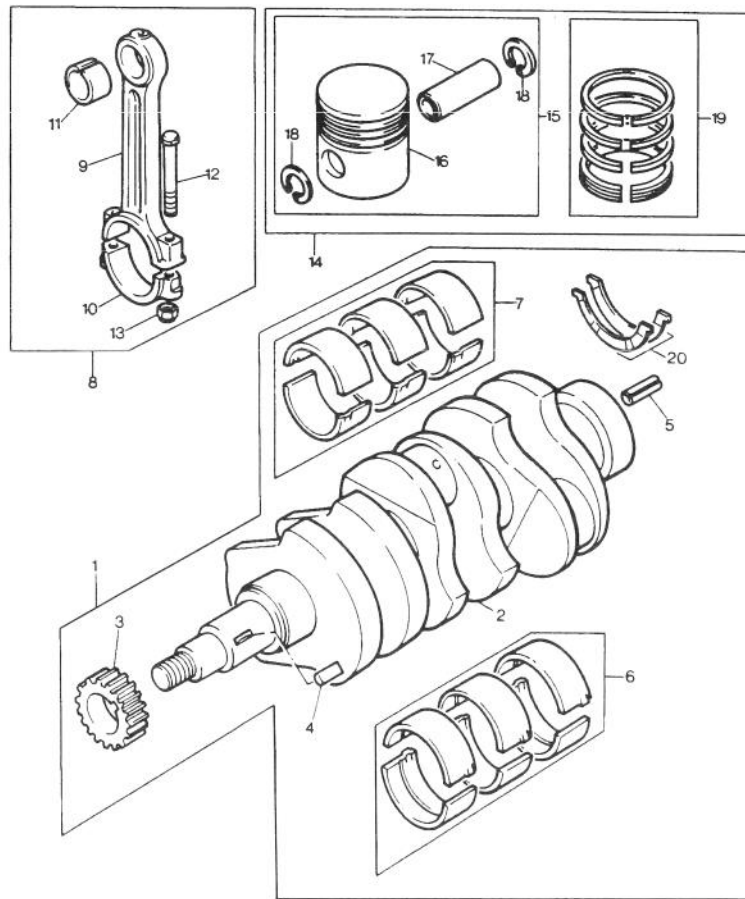


T-1377

CYLINDER BLOCK ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	110186030	Kit - Cylinder Block	1	23		Cap	1
2	064200015	Plug	1	24		Cap	1
4	064200040	Plug	2	25	030500612	Dowel	2
5	064200040	Plug	2	26	010810840	Screw	2
6	198466050	Plug	3	27	110156230	Holder	
7	198466010	Plug	4			Incl. Ref. #28 & 29)	1
8	198466070	Plug	2	28		Cap	1
9	165296160	Shaft	1	29		Cap	1
10	198517090	Bush	1	30	030500612	Dowel	2
11	198517300	Bush	1	31	010810840	Screw	2
*	198517304	Bush -.25mm	1	32	110156240	Holder	
*	198517307	Bush -.50mm	1			Incl. Ref. #33 & 34)	1
12	040106203	Bearing - Ball	1	33		Cap	1
13	064100045	Plug	1	34		Cap	1
14	042303015	Bush	1	35	030500612	Dowel	2
15	030500512	Dowel	2	36	010810840	Screw	2
16	030500512	Dowel	2	37	011310850	Screw	1
17	030500820	Dowel	2	38	011310850	Screw	1
18	030309005	Pin	2	39	010700845	Screw	2
19	012100620	Stud	2	40	036509005	Circlip	1
20	012100635	Stud	1	41	064200018	Plug	2
21	012100660	Stud	1	42	198736052	Cock	1
22	110156220	Holder		*	110006330	Short Block Assembly	1
		Incl. Ref. #23 & 24)	1	*	195906610	Kit - Gasket	1

*Not Illustrated



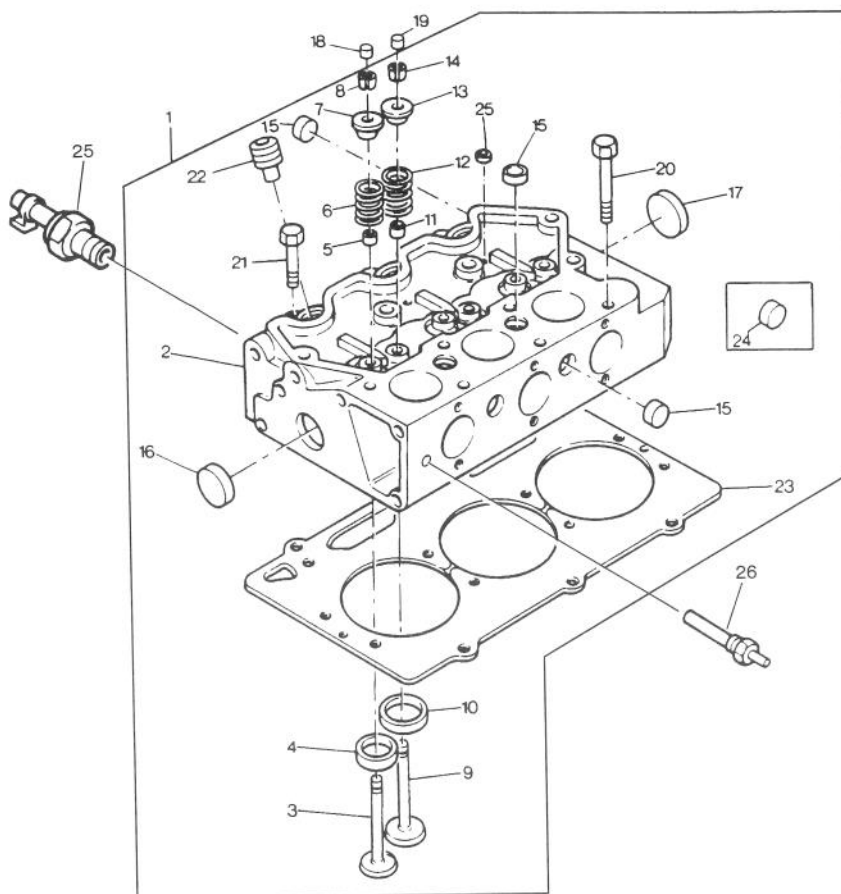
CRANKSHAFT ASSEMBLY

T-1378

Ref. No.	Part No.	Description	No. Used
1	115236020	Kit - Crankshaft Incl. Ref. #2)	1
2		Crankshaft	1
3	115276210	Gear	1
4	030509020	Key	1
6	198586030	Kit - Bearing Std.	1
*	198586034	Kit - Bearing -0.25mm	1
*	198586037	Kit - Bearing -0.50mm	1
7	198586060	Kit - Bearing Std.	1
*	198586064	Kit - Bearing -0.25mm	1
*	198586067	Kit - Bearing -0.50mm	1
8	115026240	Connecting Rod Assembly Incl. Ref. # 9 & 10)	3
9		Rod	1
10		Cap	1
11	198517325	Bush	1
12	115176130	Screw	2

Ref. No.	Part No.	Description	No. Used
13	020109103	Nut	2
14	115016670	Kit - Piston Std.	3
*	115016674	Kit - Piston +0.5mm	1
*	115016677	Kit - Piston +1.0mm	1
15	115016770	Kit - Piston Std. Incl. Ref. #16)	1
*	115016774	Kit - Piston +0.5mm Incl. Ref. #16)	1
*	115016777	Kit - Piston +1.0mm Incl. Ref. #16)	1
16		Piston	1
17	115326260	Pin	1
18	03500019	Circlip	2
19	115107260	Kit - Piston Ring	1
*	115107263	Kit - Piston Ring +0.5mm	1
*	115107265	Kit - Piston Ring +1.0mm	1

*Not Illustrated

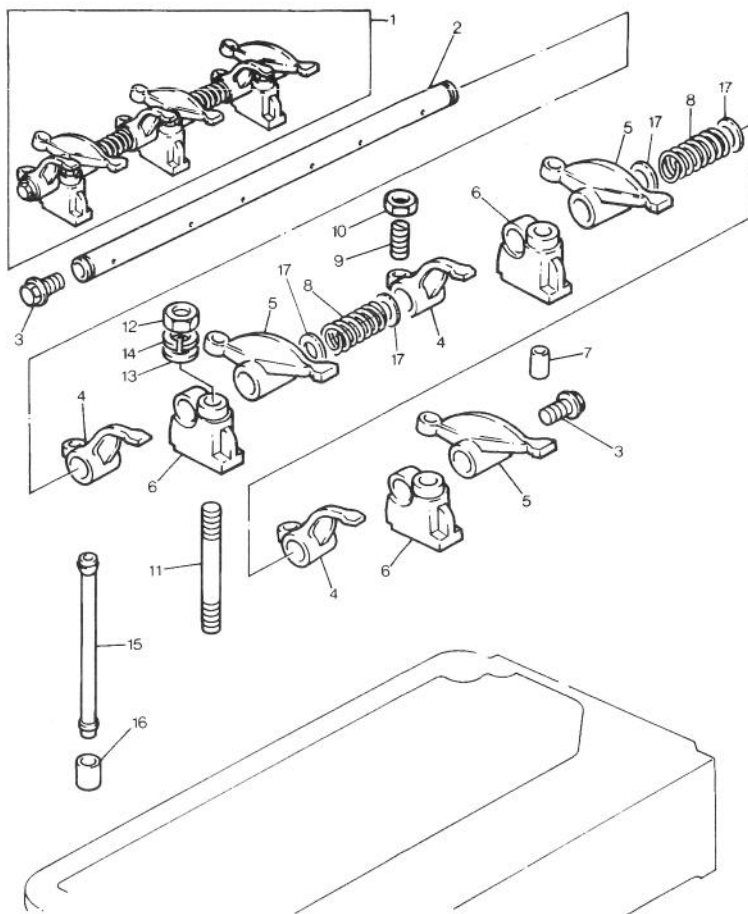


T-1379

CYLINDER HEAD ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	111016911	Kit - Cylinder Head	1	14	120226080	Cotter	6
2	111086030	Kit - Cylinder Head	1	15	198466070	Plug	4
3	120166280	Valve Inlet	3	16	064200022	Plug	3
5	120406080	Seal	3	17	064200022	Plug	3
6	198217070	Spring	3	20	111136340	Screw	11
7	120186100	Cap	3	21	111136350	Screw	3
8	120226080	Cotter	6	23	111147100	Gasket +1.2mm	1
9	120176290	Valve Exhaust	3	*	111147110	Gasket +1.3mm	1
10	110136290	Insert	3	24	064200018	Plug	2
11	120406080	Seal	3	25	185246060	Switch - Oil Pressure	1
12	198217070	Spring	3	26	385720101	Sender - Temperature	1
13	120186100	Cap	3				

*Not Illustrated

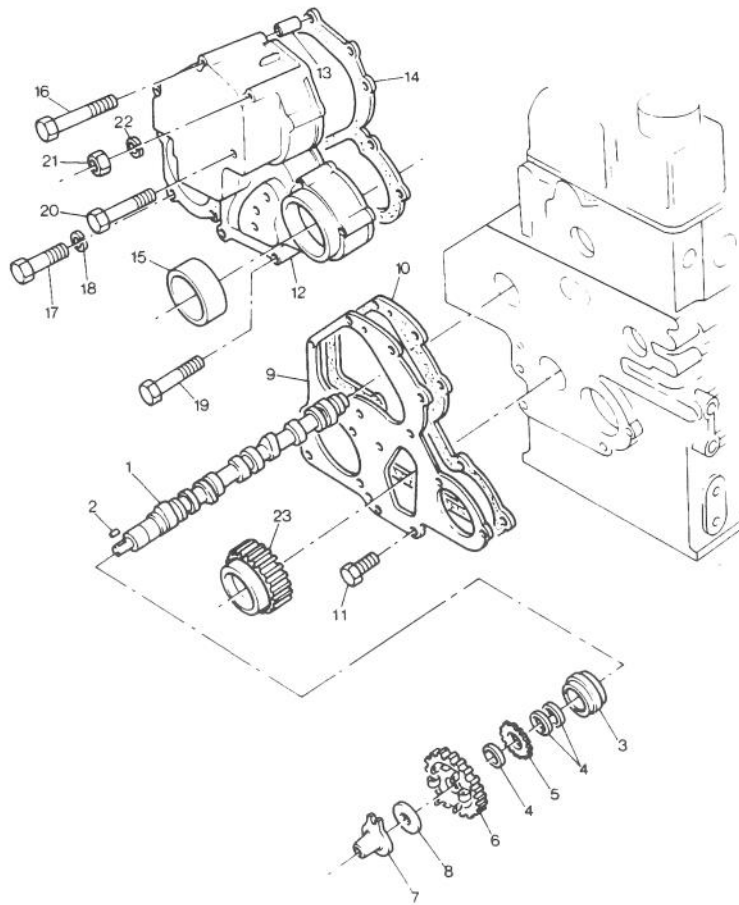


T-1380

ROCKER ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	120336020	Rocker Shaft Assembly	1
2	120316190	Shaft	1
3	064609006	Plug	2
4	120356120	Lever	3
5	120356110	Lever	3
6	120346170	Bracket	3
7	030300325	Pin	1
8	198217080	Spring	2

Ref. No.	Part No.	Description	No. Used
9	199486220	Adjusting Screw	6
10	020109076	Nut	6
11	012109177	Stud	3
12	023100008	Nut	3
15	120456240	Rod	6
16	120116100	Tappet	6
17	199280280	Washer	4

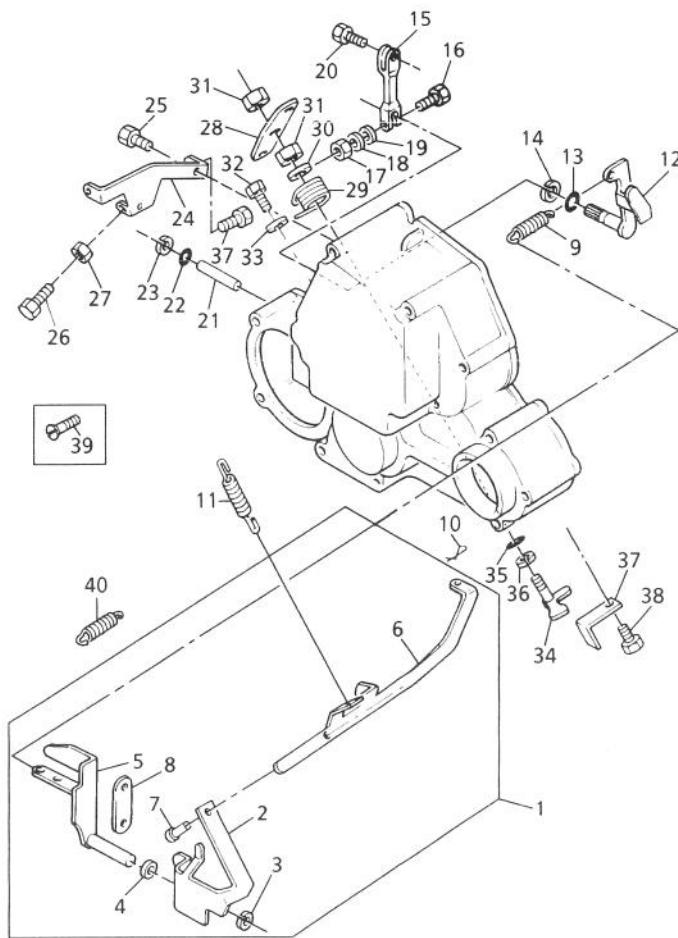


T-1381

CAMSHAFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	120026120	Camshaft	1
2	034100508	Key	1
3	040109059	Bearing	1
4	199216230	Spacer	3
5	120736081	Gear	1
6	120016030	Gear	1
7	125256120	Tappet	1
9	165166260	Plate	1
10	165996400	Joint	1
11	011300612	Bolt	3

Ref. No.	Part No.	Description	No. Used
12	165106130	Cover	1
13	030300414	Pin	1
14	165996410	Joint	1
15	198636090	Seal	1
16	011300680	Screw	2
19	011300640	Screw	4
20	011300660	Screw	2
21	023100006	Nut	1
23		Gear	1

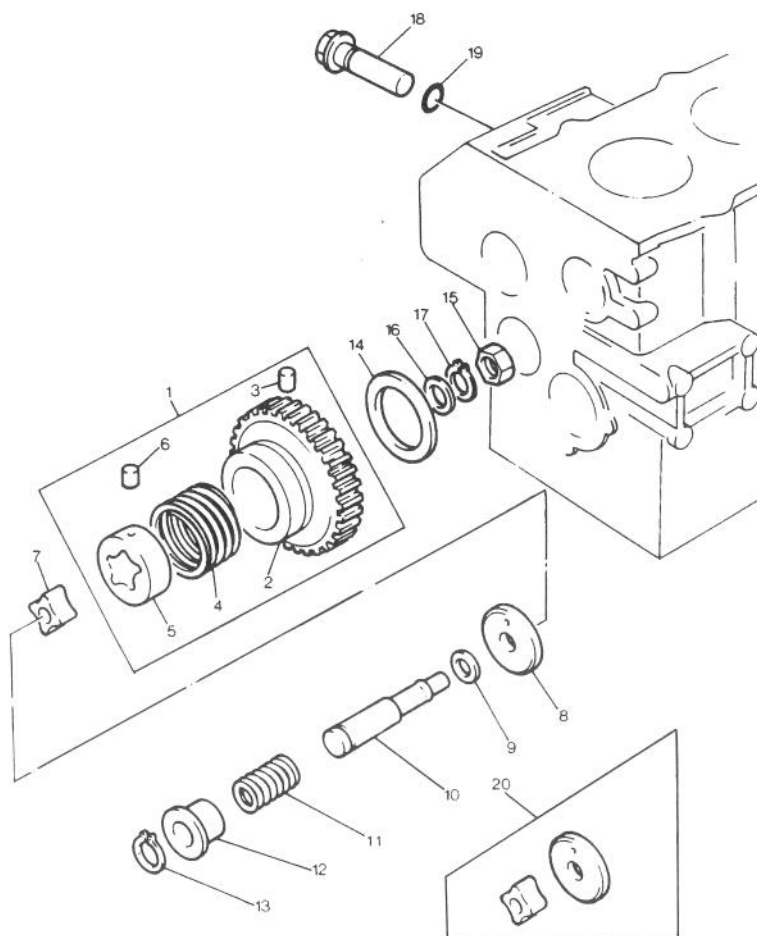


T-1382

TIMING COVER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	125046140	Lever Incl. Ref. #2, 6 & 7)	1
2		Lever	1
3	036800008	Circlip	1
4	026200010	Washer	1
5	125406071	Lever	1
6		Link	1
7		Pin	1
9	198217220	Spring	1
10	031100004	Pin	1
11	198217420	Spring	1
12	125156170	Arm	1
13	052100070	O Ring	1
14	036800008	Circlip	1
15	125416020	Lever	1
16	010110630	Screw	1

Ref. No.	Part No.	Description	No. Used
17	023100006	Nut	1
21	125116130	Shaft	1
22	052100030	Seal - O-Ring	1
23	036800005	Circlip	1
24	125976120	Stay	1
25	011300618	Screw	2
26	010109264	Screw	2
27	023100006	Nut	2
28	125176080	Lever	1
29	198216760	Spring	1
30	026200008	Washer	1
31	020300008	Nut	2
34	125156180	Arm	1
35	052100050	O Ring	1
36	036800006	Circlip	1



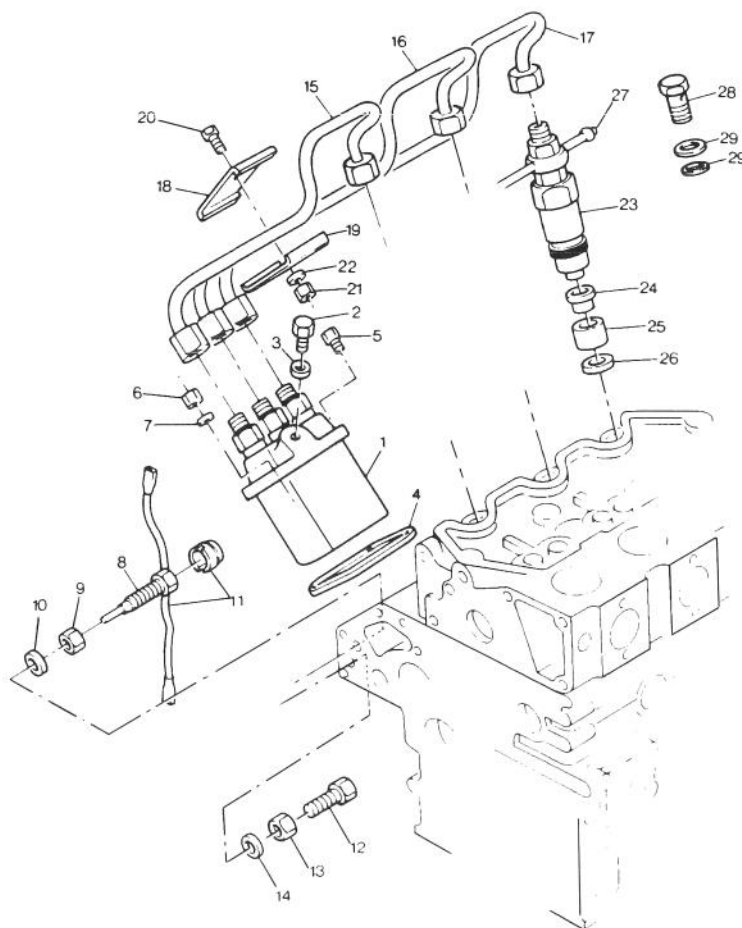
T-1383

OIL PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	165026110	Gear	1
4	198216821	Spring	1
7	140166130	Rotor	1
8	140116140	Cover	1
9	199286150	Shim +0.10mm	1
*	199286160	Shim +0.15mm	1
*	199286170	Shim +0.20mm	1
*	199286180	Shim +0.50mm	1

Ref. No.	Part No.	Description	No. Used
11	198216720	Spring	1
12	199236540	Collar	1
13	036800010	Circlip	1
14	199266180	Washer	1
18	140036120	Valve	1
19	052100150	Seal - O-Ring	1
20	140186010	Repair Kit	1

* Not Illustrated



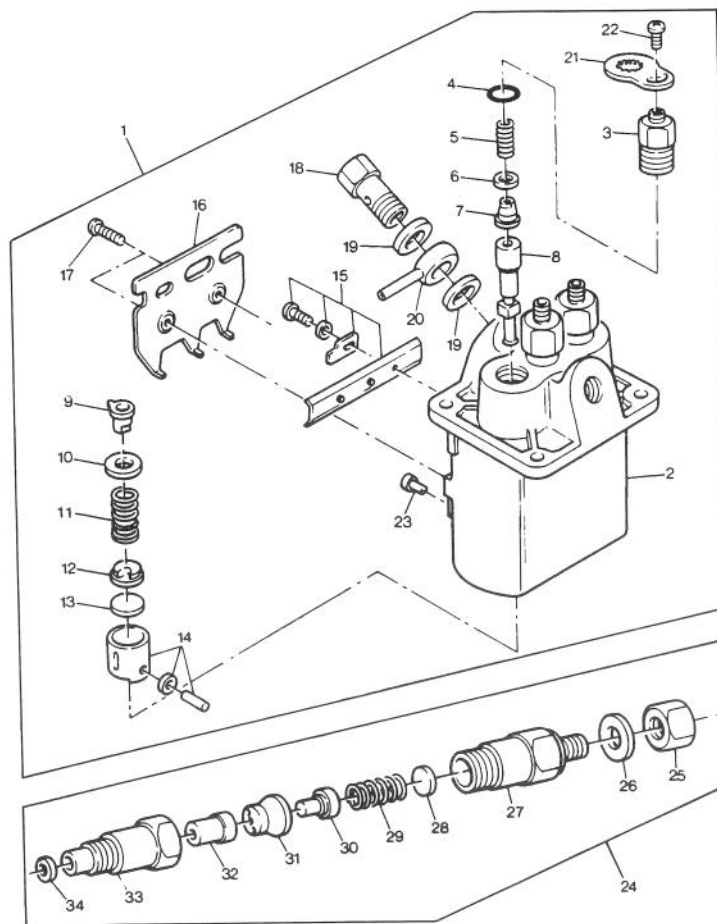
FUEL INJECTION SYSTEM ASSEMBLY

T-1384

Ref. No.	Part No.	Description	No. Used
1	131017340	Injection Pump	1
2	131236201	Screw	1
3	025100006	Washer	1
4	131437310	Shim +0.2mm	1
*	131437320	Shim +0.3mm	1
*	131437330	Shim +0.4mm	1
*	131437340	Shim +0.5mm	1
*	131437340	Shim +1.0mm	1
5	011300620	Screw	2
6	023100006	Nut	2
8	131046160	Screw	1
9	023109002	Nut	1
10	025100010	Washer	1
11	198236030	Wire	1
12	010109270	Screw	1

Ref. No.	Part No.	Description	No. Used
13	023109002	Nut	1
14	025100010	Washer	1
15	131507010	Injection Pipe No. 1 Cyl.	1
16	131507020	Injection Pipe No. 2 Cyl.	1
17	131507030	Injection Pipe No. 3 Cyl.	1
18	199106020	Damper	2
19	199106020	Damper	2
20	010100625	Screw	2
21	023100006	Nut	2
23	131406340	Atomiser	3
24	131426200	Gasket	3
25	111316280	Insert	3
26	198996090	Seal	3
27	131606260	Pipe	1

*Not Illustrated



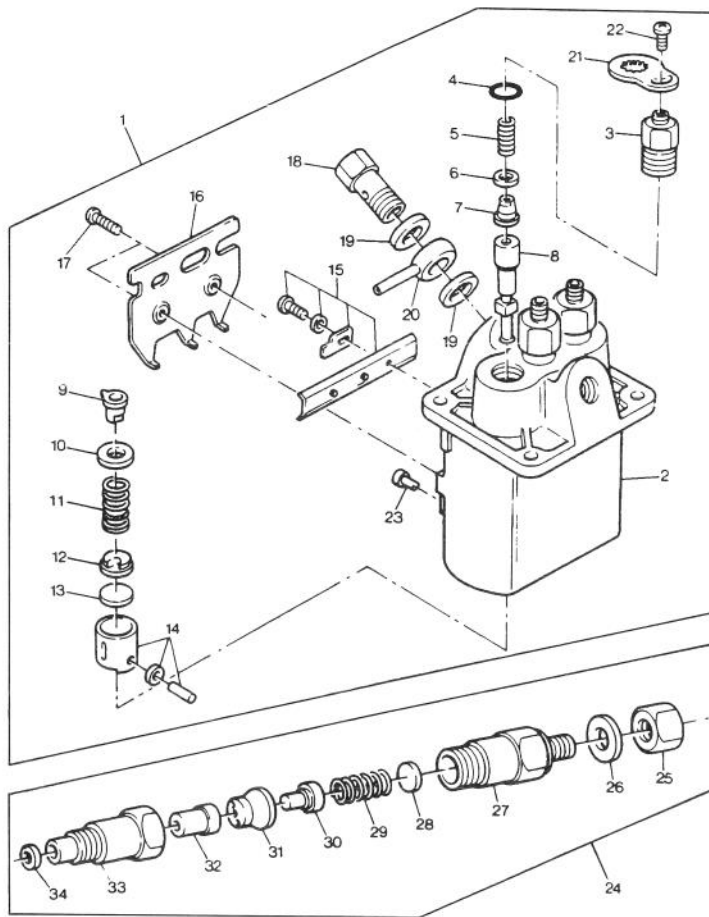
T-1385

INJECTION PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	131017340	Injection Pipe	1
2	131296665	Housing	1
3	131196120	Holder	3
4	131226170	Seal - O-Ring	3
5	131176430	Spring	3
6	131186050	Gasket	3
7	131156160	Valve	3
8	131116410	Element	3
9	131296951	Sleeve	3
10	131296620	Seat	3
11	131176440	Spring	3
12	131296621	Seat	3
*	131296622	Plate +1.85mm	1
*	131296623	Plate +1.90mm	1
*	131296625	Plate +2.00mm	1
*	131296626	Plate +2.05mm	1
*	131296627	Plate +2.10mm	1
*	131296628	Plate +2.15mm	1
*	131296629	Plate +2.20mm	1
*	131296630	Plate +2.25mm	1
*	131296631	Plate +2.30mm	1
*	131296632	Plate +2.35mm	1
*	131296633	Plate +2.40mm	1
*	131296634	Plate +2.45mm	1
*	131296635	Plate +2.50mm	1
14	131256120	Tappet	3

Ref. No.	Part No.	Description	No. Used
15	131296636	Rack	1
16	131296650	Bracket	1
17	131136320	Screw	2
18	131236190	Bolt	1
19	131246180	Washer	2
20	131246130	Nipple	1
21	131296662	Plate	3
22	131136330	Screw	3
23	131296651	Pin	3
24	131406340	Atomiser	3
25	131446069	Nut	1
26	131426210	Washer	1
27	131446065	Body	1
28	131437250	Shim +0.90mm	1
*	131437251	Shim +0.925mm	1
*	131437252	Shim +0.95mm	1
*	131437253	Shim +0.975mm	1
*	131437354	Shim +1.00mm	1
*	131437255	Shim +1.025mm	1
*	131437256	Shim +1.05mm	1
*	131437257	Shim +1.075mm	1
*	131437258	Shim +1.10mm	1
*	131437259	Shim +1.125mm	1
*	131437260	Shim +1.15mm	1
*	131437261	Shim +1.175mm	1
*	131437262	Shim +1.20mm	1

*Not Illustrated

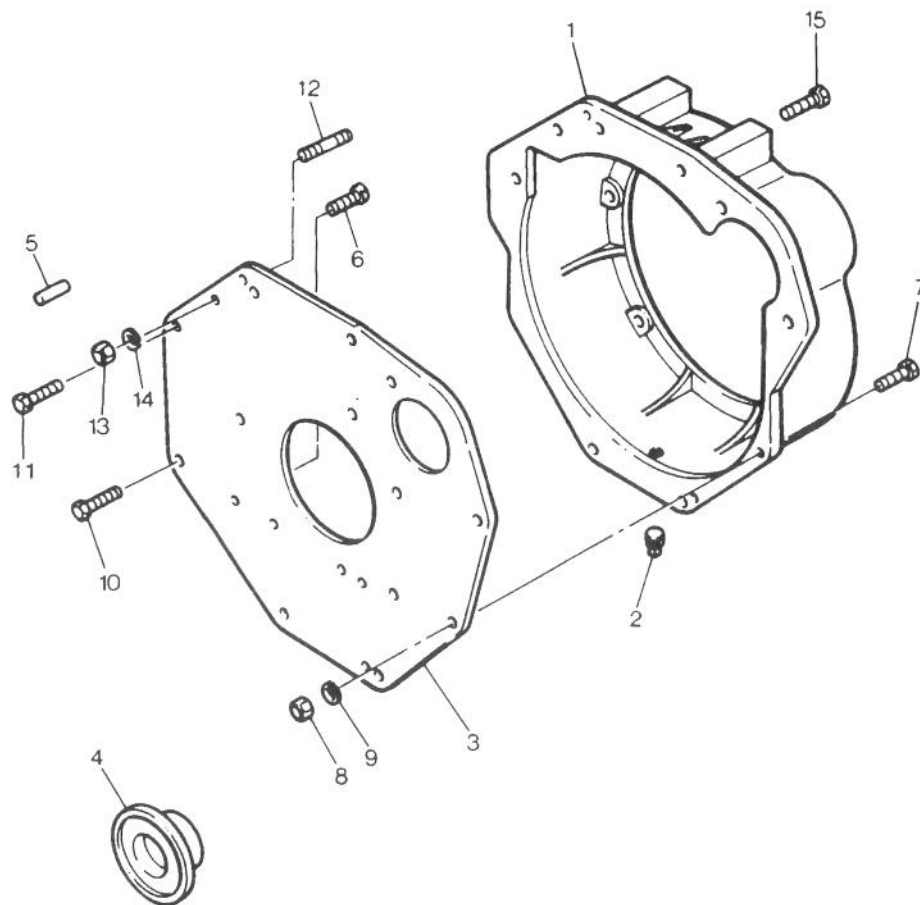


T-1385

INJECTION PUMP ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
28	131437263	Shim +1.225mm	1	29	131446066	Spring	1
*	131437264	Shim +1.250mm	1	30	131446070	Pin	1
*	131437265	Shim +1.275mm	1	31	131446068	Spacer	1
*	131437266	Shim +1.30mm	1	32	131416150	Nozzle	1
*	131437267	Shim +1.325mm	1	33	131446067	Nut	1
*	131437268	Shim +1.35mm	1				
*	131437269	Shim +1.375mm	1				
*	131437270	Shim +1.40mm	1				
*	131437271	Shim +1.425mm	1				
*	131437272	Shim +1.45mm	1				

*Not Illustrated

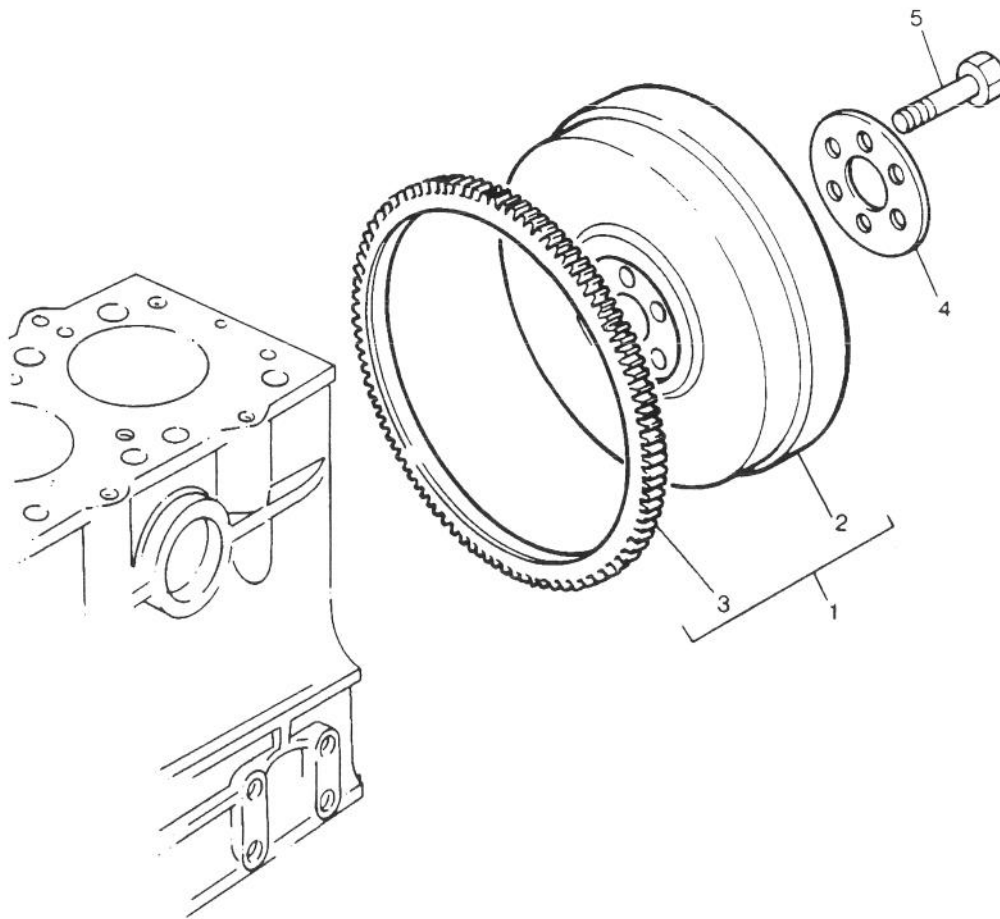


T-1386

FLYWHEEL HOUSING ASSEMBLY

Ref. No.	Part No.	Description	No. Used
13	110366700	Plate	1
4	198636080	Seal	1

Ref. No.	Part No.	Description	No. Used
10	011310816	Screw	10



FLYWHEEL ASSEMBLY

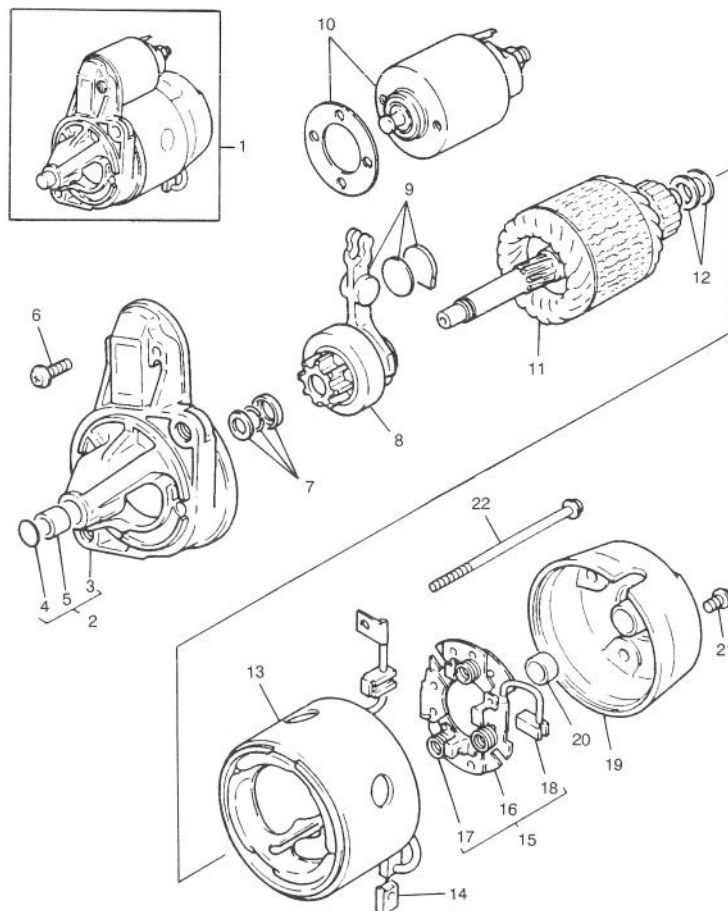
T-1387

Ref. No.	Part No.	Description	No. Used
2	115356921	Flywheel	1
3	115376150	Gear - Ring	1

Ref. No.	Part No.	Description	No. Used
5	010109330	Screw	4



Ref. No.	Part No.	Description	No. Used
2	011601020	Screw	2

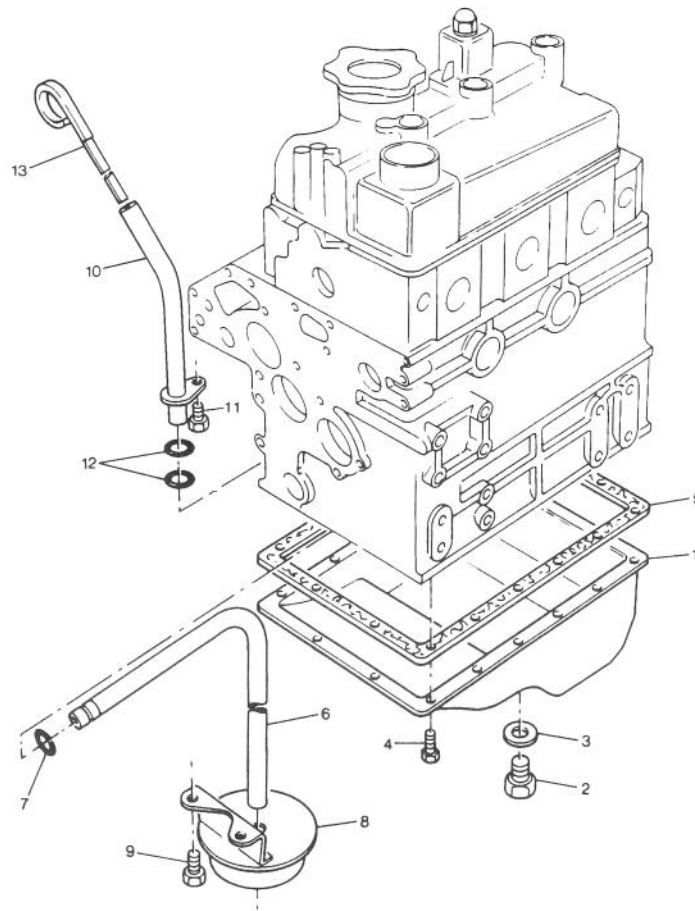


STARTER ASSEMBLY

T-1389

Ref. No.	Part No.	Description	No. Used
1	185086370	Startermotor	1
2	185846471	Cover	
		(Incl. Ref. #3 & 4)	1
3		Cover	1
4		Ring	1
5	185846472	Bush	2
6	185846468	Screw	2
7	185846473	Washer	1
8	185866240	Pinion	1
9	185846469	Lever	1
10	185816220	Switch	1
11	185846474	Armature	1

Ref. No.	Part No.	Description	No. Used
12	185846475	Washer	1
13	185846476	Yoke	1
14	185416400	Brush	1
15	185416390	Holder	
		(Incl. Ref. #16)	1
16		Holder	1
17	185886010	Spring	1
18	185416410	Brush	1
19	185846477	Cover	1
20	185846478	Bush	1
21	185846468	Screw	3
22	185846470	Screw	2



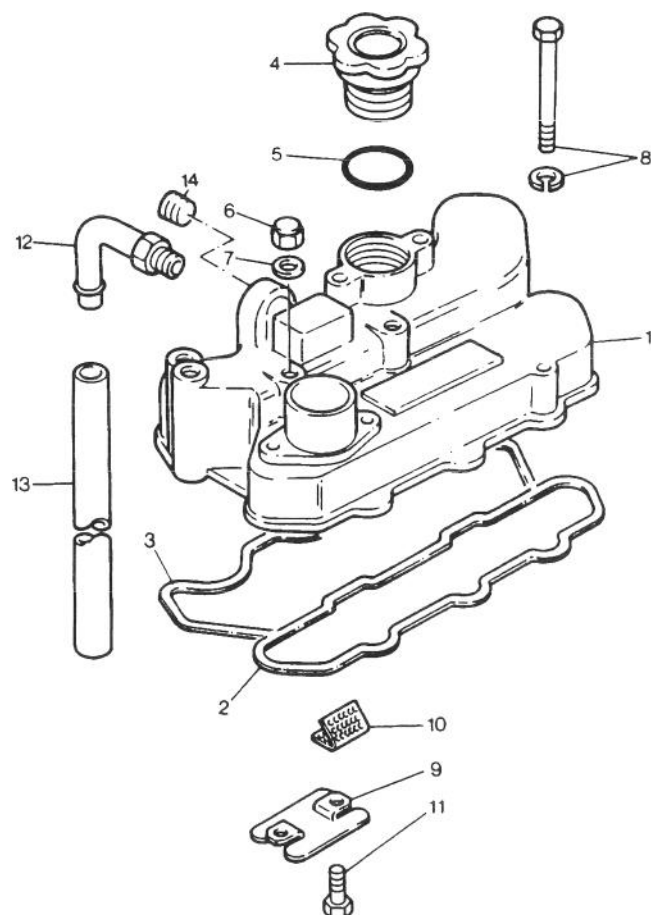
T-1390

OIL SUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	110706860	Sump	1
2	010401212	Plug	2
3	025100012	Washer	2
4	010109235	Screw	18
5	110996590	Gasket	1
6	140986590	Pipe	1
7	052109076	Seal - O-Ring	1

Ref. No.	Part No.	Description	No. Used
8	140406310	Strainer	1
9	011300612	Bolt	2
11	011300612	Bolt	1
*	011300812	Screw	1
12	052100100	Seal - O-Ring	2
13	198416371	Dipstick	1

*Not Illustrated

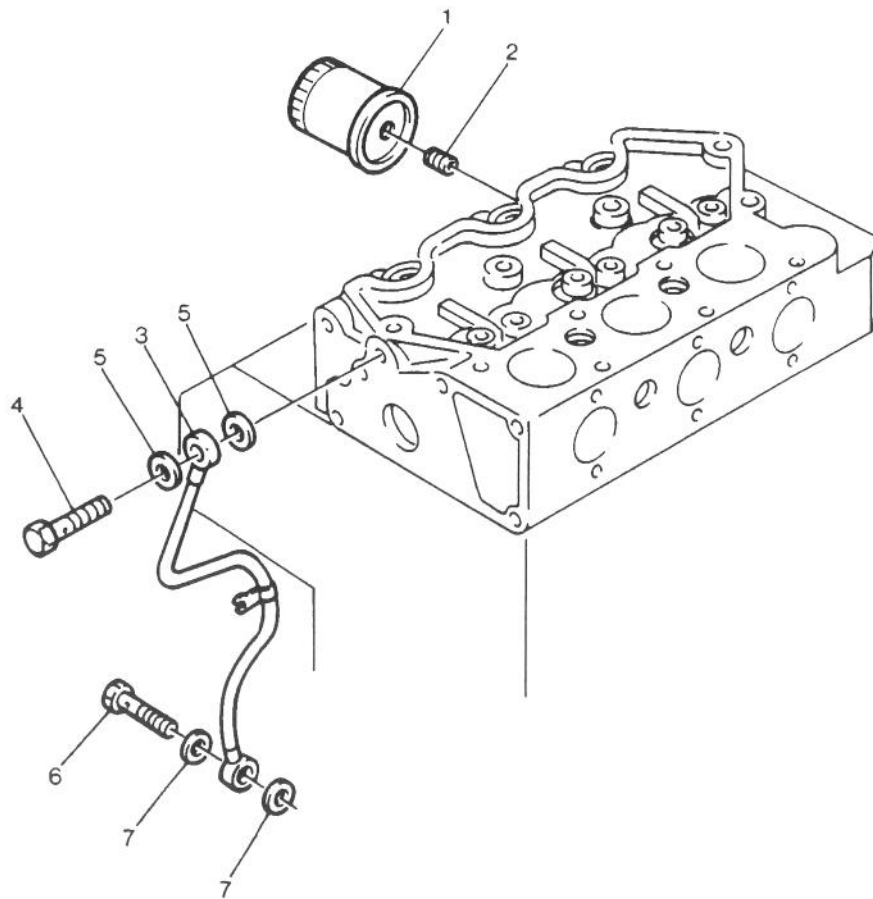


VALVE COVER ASSEMBLY

T-1391

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	111216630	Cover	1	7	198996060	Washer	3
*	111026371	Cover	1	8	011300650	Screw	2
2	111996330	Gasket	1	9	110666110	Plate	1
3	111996060	Gasket	1	10	110666120	Gauze	1
4	198436010	Cap	1	11	011300612	Bolt	2
5	052100400	Seal	1	12	110986500	Pipe	1
6	024500008	Nut	3	13	068122560	Hose	1

*Not Illustrated

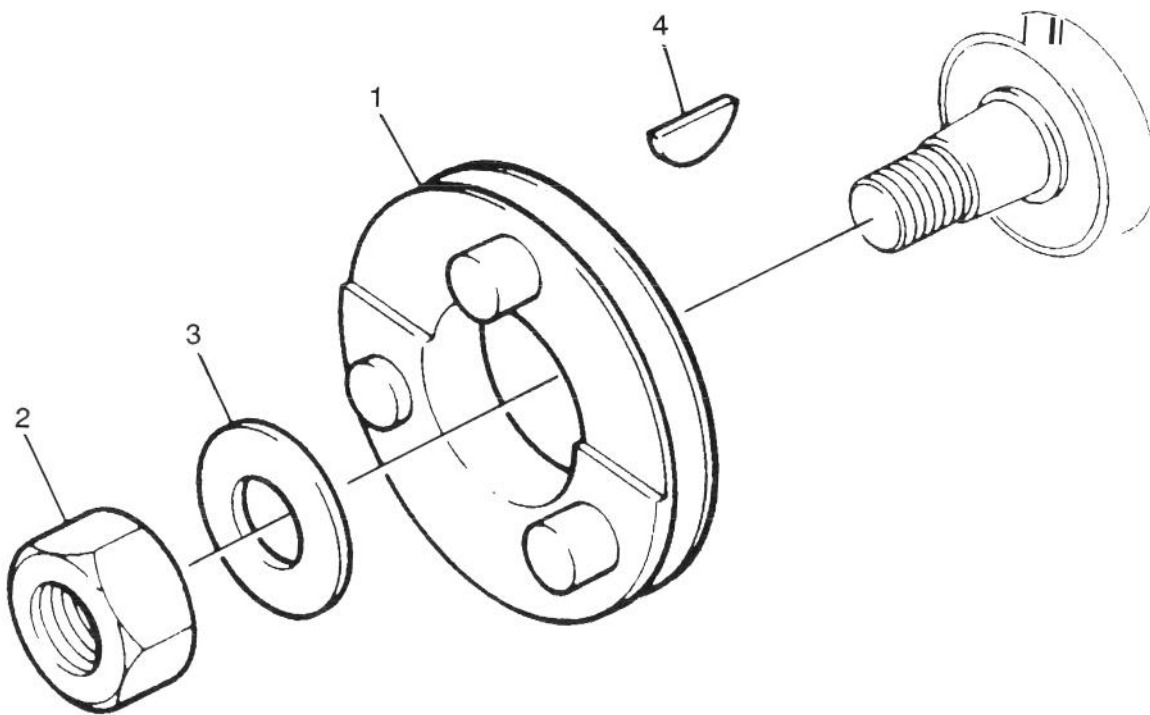


T-1392

OIL FILTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	140516190	Filter – Oil	1
2	140546020	Connection	1
3	140606680	Pipe	1
4	198486780	Bolt	1

Ref. No.	Part No.	Description	No. Used
5	198996060	Washer	2
6	198486780	Bolt	1
7	198996060	Washer	2

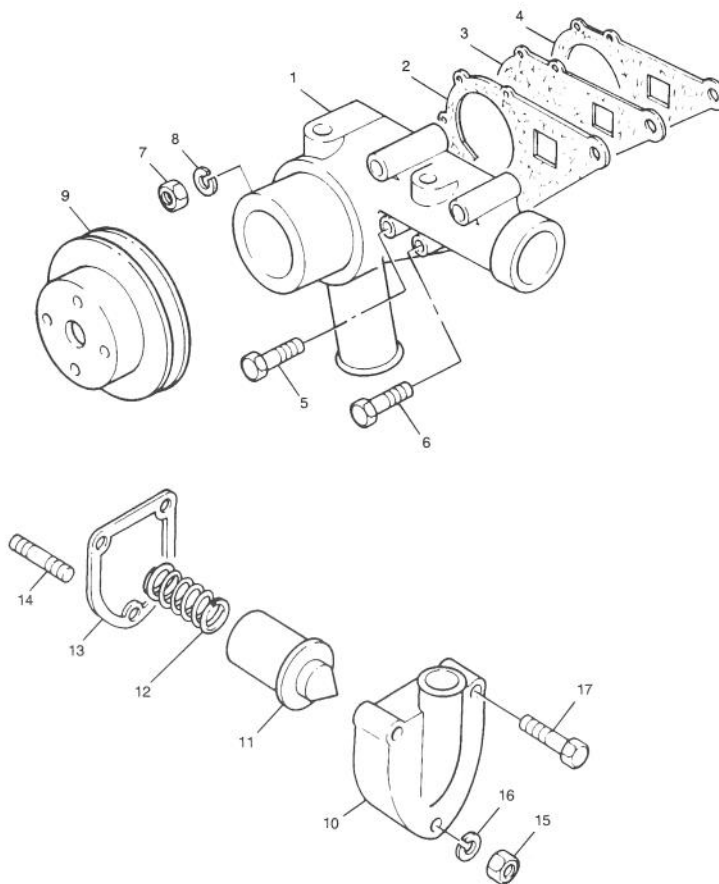


T-1393

FRONT DRIVE PULLEY ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	115397550	Pulley	1
2	020800018	Nut	1

Ref. No.	Part No.	Description	No. Used
3	026200018	Washer	1
4	134100508	Key	1

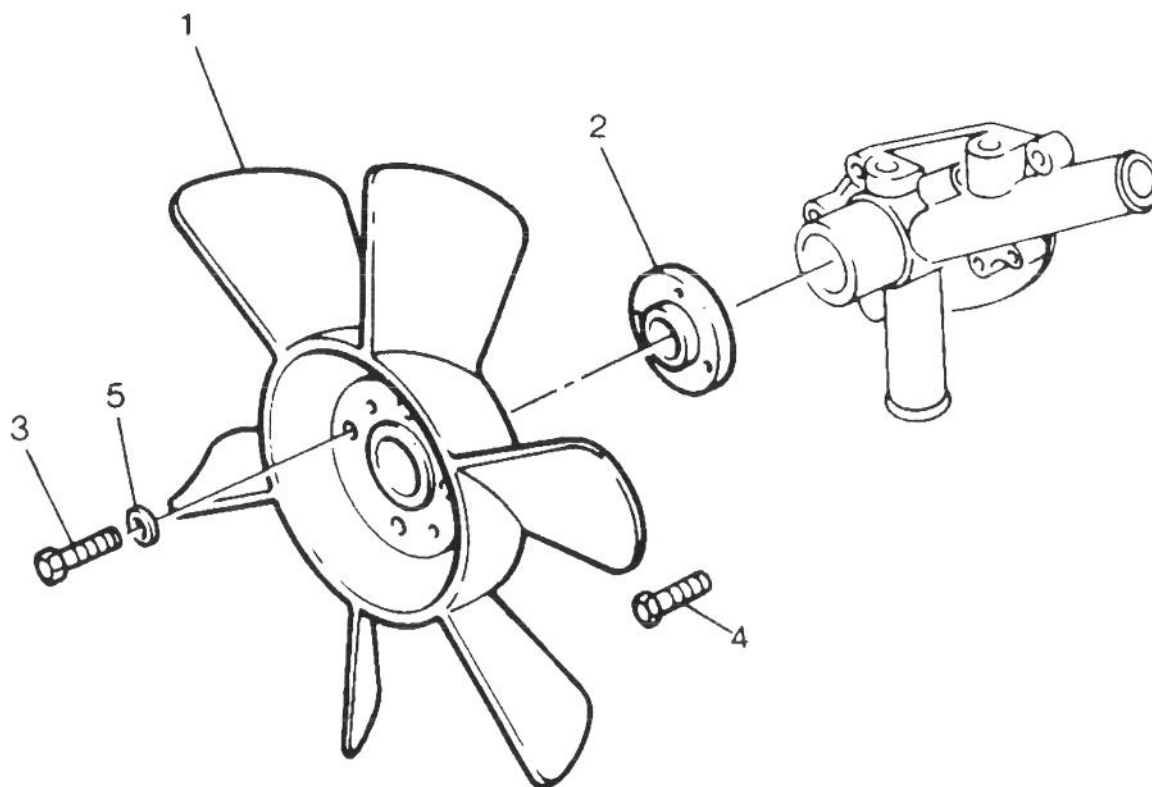


T-1394

WATER PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	145016840	Pump – Water	1
2	145996430	Gasket	1
3	145146270	Backplate	1
4	145996420	Gasket	1
5	011300635	Screw	3
6	011300650	Screw	4
7	023100006	Nut	1
8	027100006	Washer	1
9	145336490	Pulley	1

Ref. No.	Part No.	Description	No. Used
10	145216160	Housing	1
11	145206061	Thermostat	1
12	198217090	Spring	1
13	145996440	Gasket	1
14	012100650	Stud	1
15	023100006	Nut	1
16	027100006	Washer	1
17	011300650	Screw	2

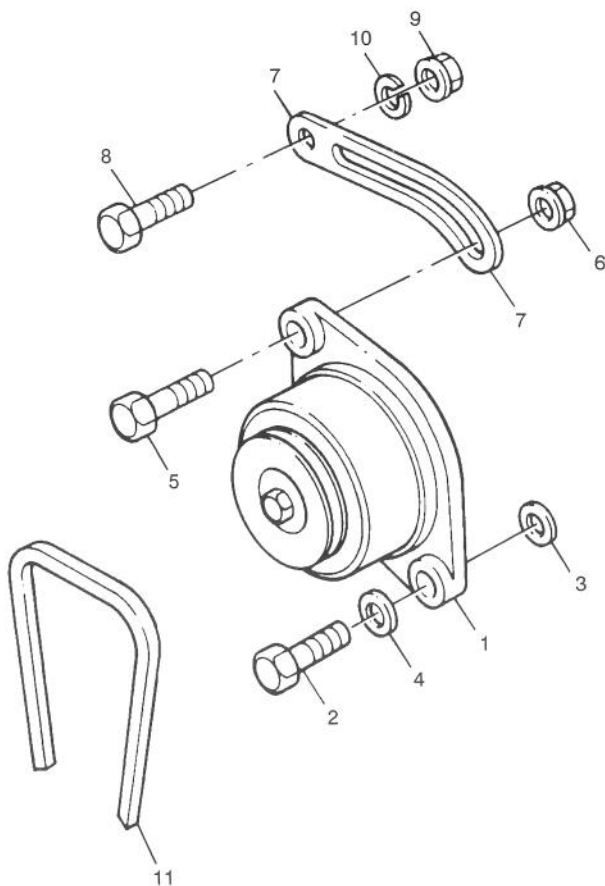


T-1395

FAN & EXTENSION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	145306380	Fan	1
2	145386520	Plate	1

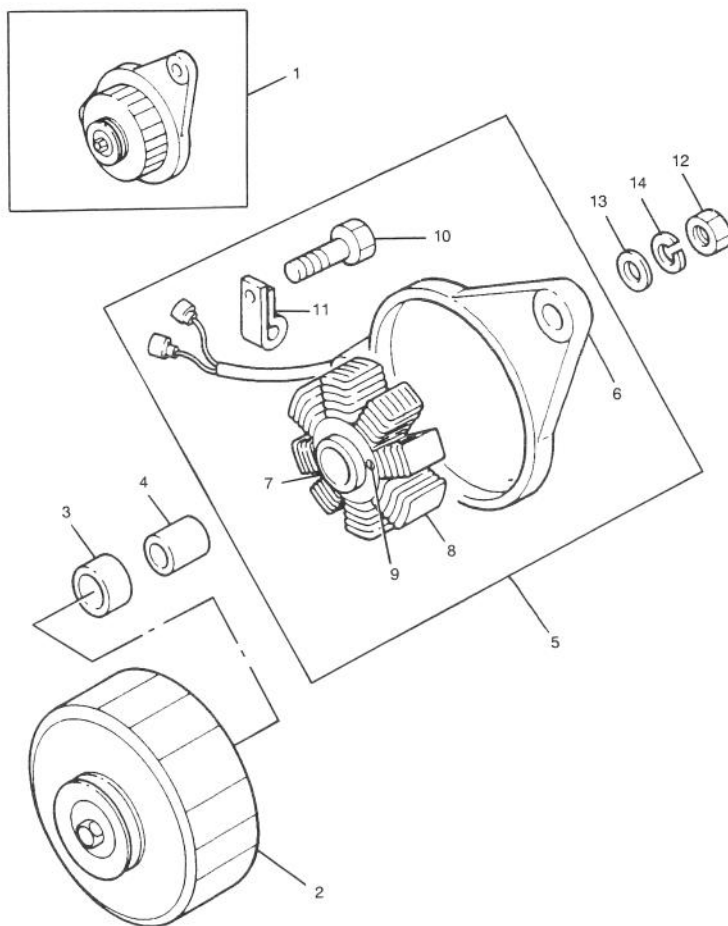
Ref. No.	Part No.	Description	No. Used
3	011310614	Screw	4



T-1396

ALTERNATOR INSTALLATION ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	185046210	Alternator	1	6	023100008	Nut	1
2	010110850	Screw	1	7	185726431	Lever	1
3	026109011	Washer	1	8	011300816	Screw	1
4	026200008	Washer	1	9	023100008	Nut	1
5	012810830	Screw	1	10	027100008	Washer	1

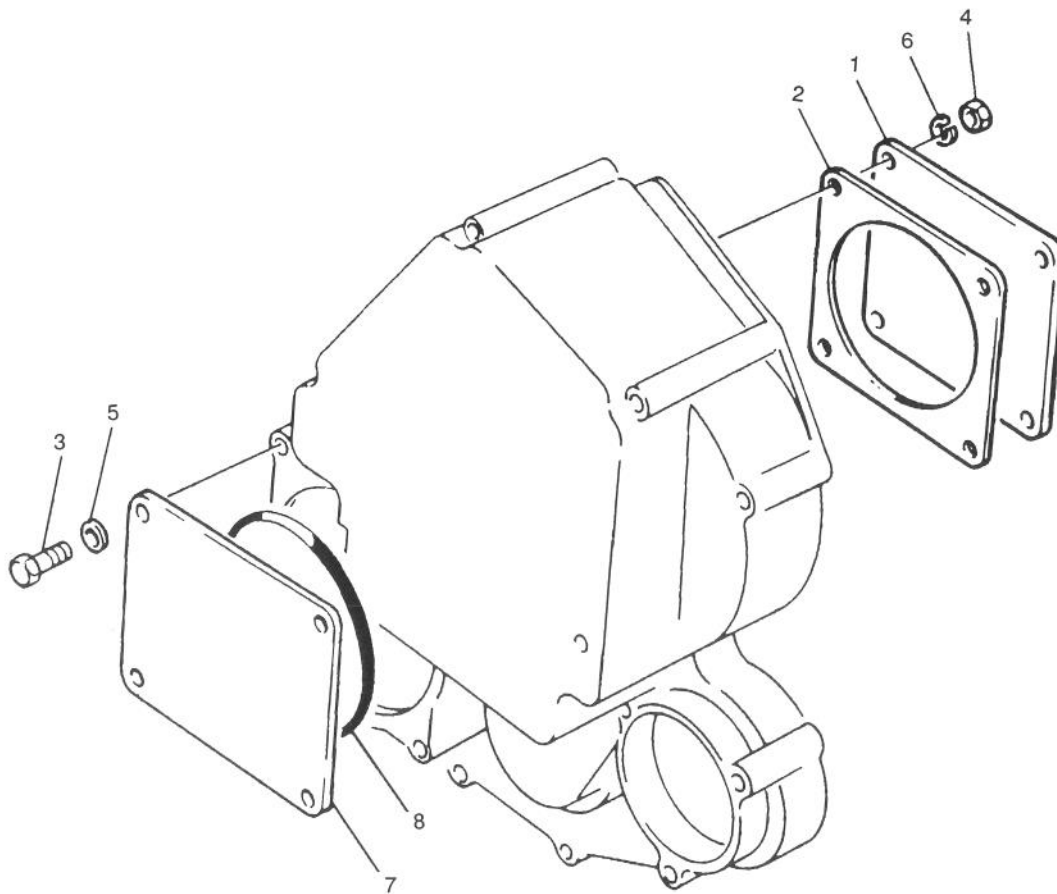


T-1397

ALTERNATOR ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	185046210	Alternator	1
2	185446219	Pulley	1
3	040126201	Bearing	1
4	199236510	Collar	1
5	185446217	Plate	1
6	185716200	Plate	1
7	040126201	Bearing	1

Ref. No.	Part No.	Description	No. Used
8	185426218	Stator	1
9	015140425	Screw	2
10	015140408	Screw	1
11	185446220	Clip	1
12	020210010	Nut	1
13	026100010	Washer	1
14	027100010	Washer	1

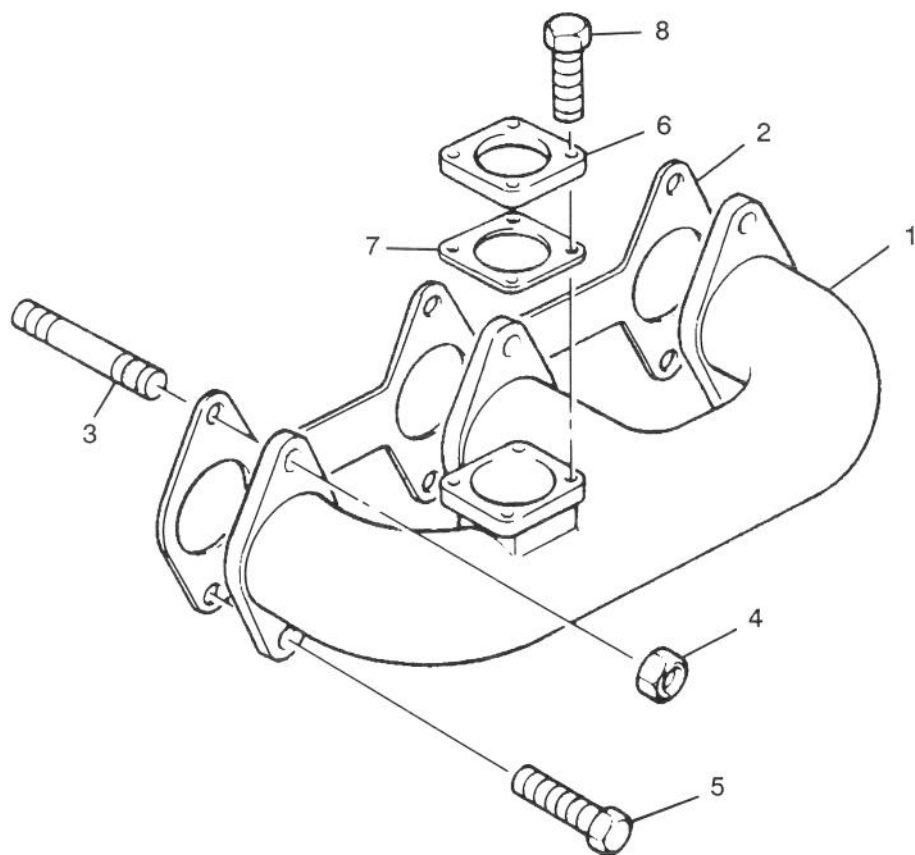


T-1398

TIMING COVER PLATE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	165206360	Plate	1
2	165996420	Gasket	1

Ref. No.	Part No.	Description	No. Used
3	010110850	Screw	4
4	023100008	Nut	4

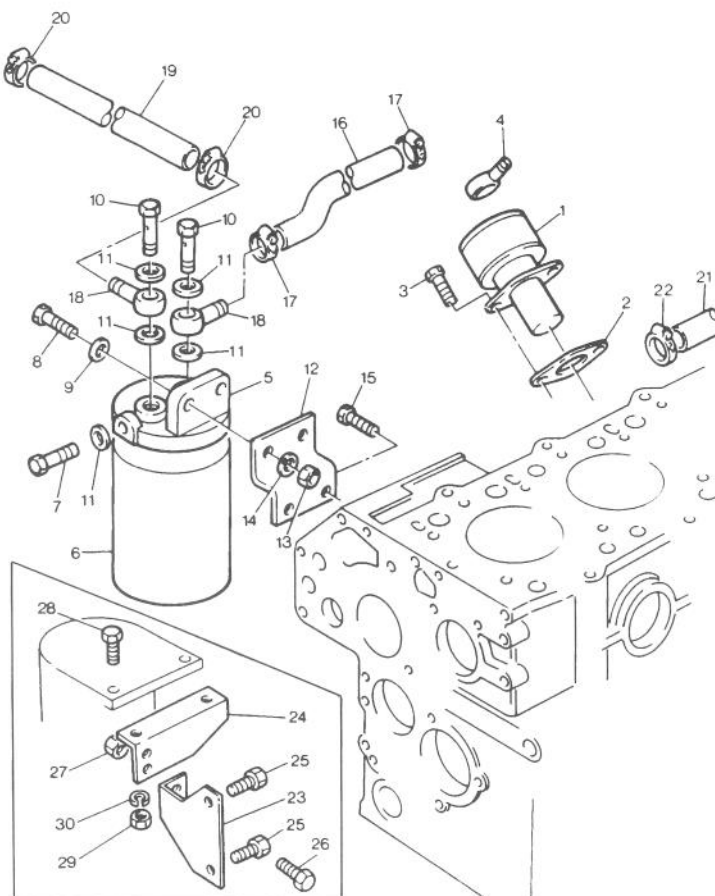


T-1399

EXHAUST MANIFOLD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	135616630	Manifold - Exhaust	1
2	135996520	Gasket	1
3	012110625	Stud	3

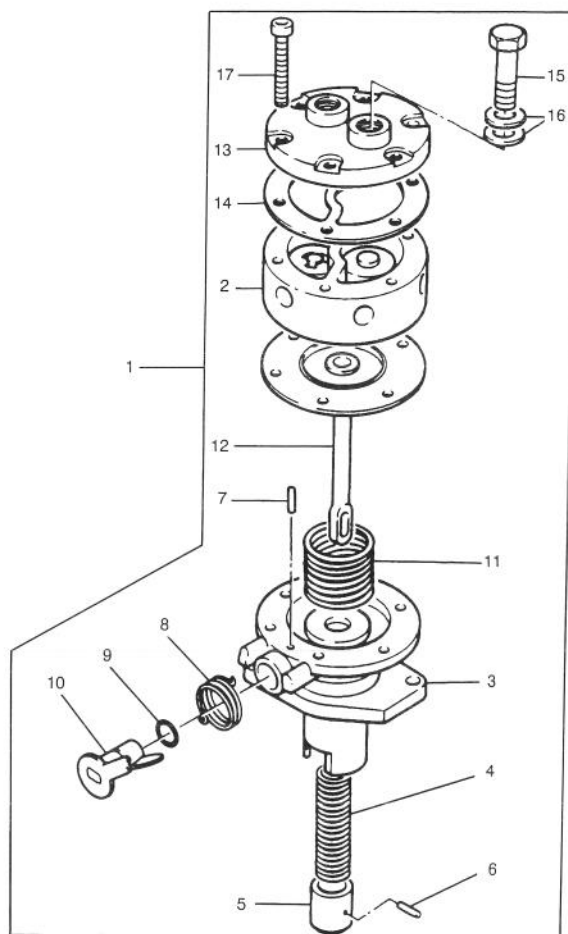
Ref. No.	Part No.	Description	No. Used
4	023100006	Nut	3
5	011310625	Screw	3



LOW PRESSURE FUEL SYSYEM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	130506140	Pump – Lift	1
2	130996070	Gasket	1
3	011140616	Screw	2

Ref. No.	Part No.	Description	No. Used
4	198486840	Connection	2
16	068209084	Hose	1
17	067100015	Clip	2

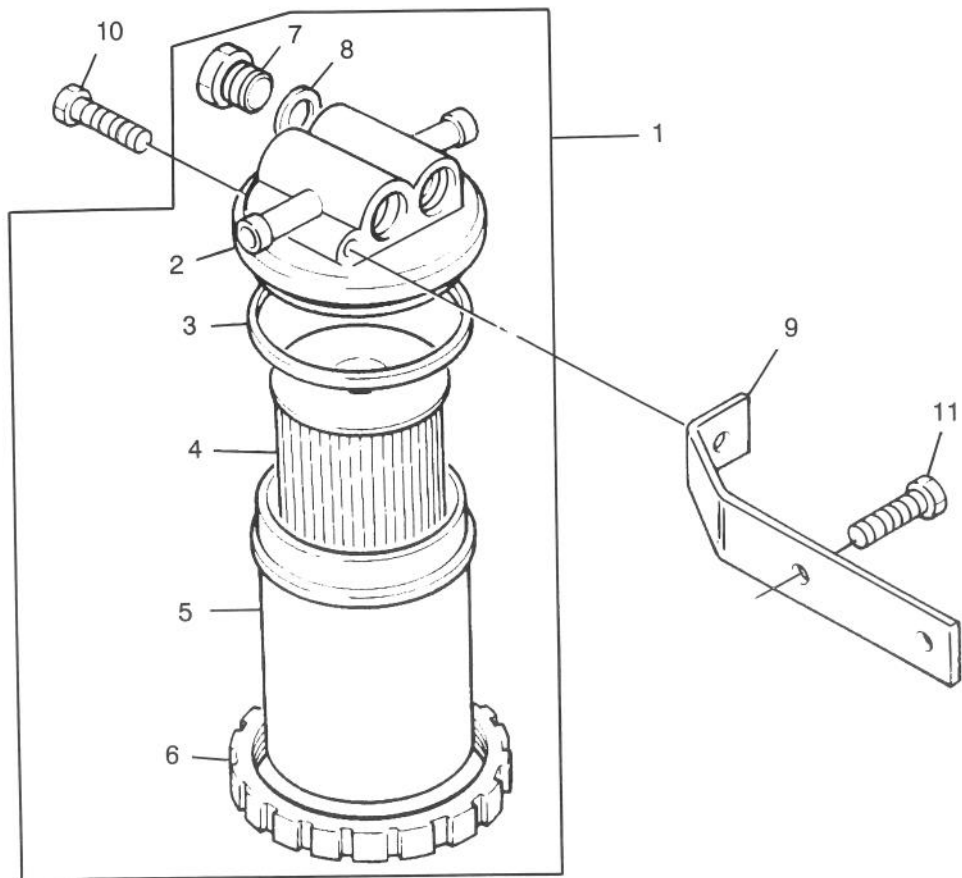


T-1401

LIFT PUMP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	130506140	Lift Pump Assembly (Incl. Ref. #2)	1
2		Body	1
3	130516080	Body	1
4	130516081	Spring	1
5	130516082	Plunger	1
6	130516085	Pin	1
7	130516088	Pin	1
8	130516083	Spring	1

Ref. No.	Part No.	Description	No. Used
9	131226180	Seal - O-Ring	1
10	130516086	Lever	1
11	130516087	Spring	1
12	130516084	Diaphragm	1
13	130516090	Cap	1
14	130516089	Gasket	1
15	130516092	Bolt	2
16	130516069	Washer	4
17	130516091	Screw	6

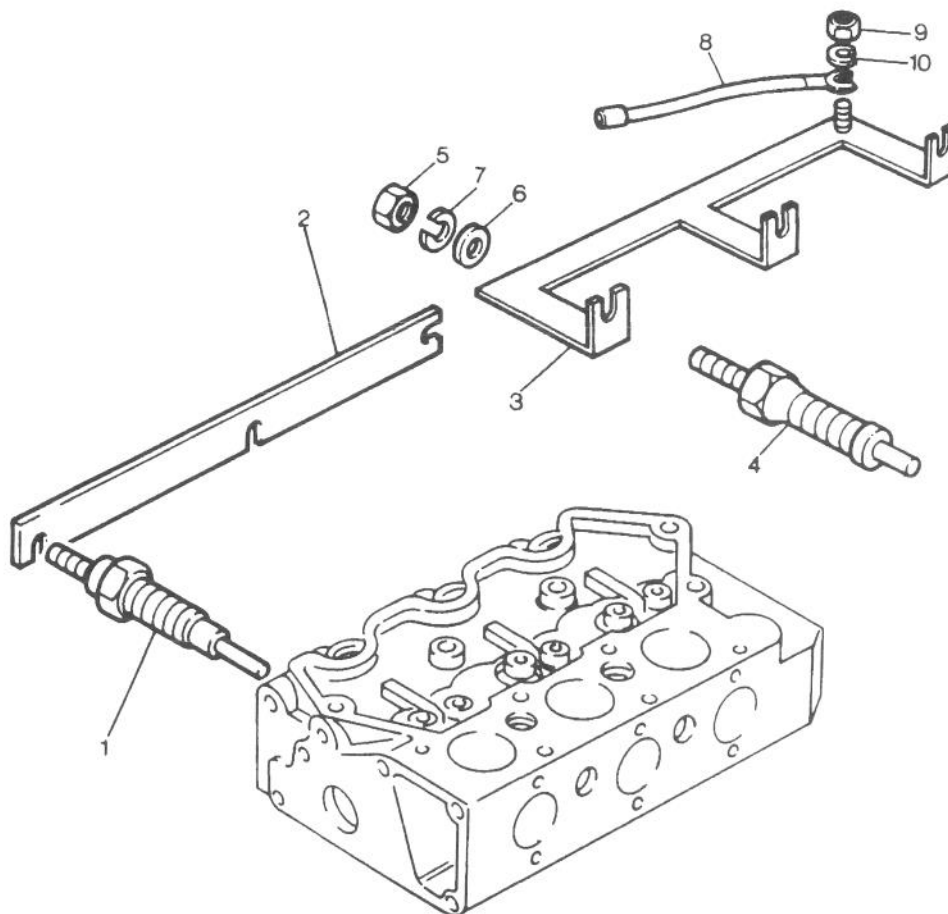


T-1402

FUEL FILTER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	130306041	Fuel Filter Assembly (Incl. Ref. #2)	1
2		Head	1
3	052100440	Seal - O-Ring	1
4	130366040	Element	1

Ref. No.	Part No.	Description	No. Used
5	130336031	Container	1
6	130446090	Seal - O-Ring	1
7	130446080	Plug	2
8	130326120	Washer	2

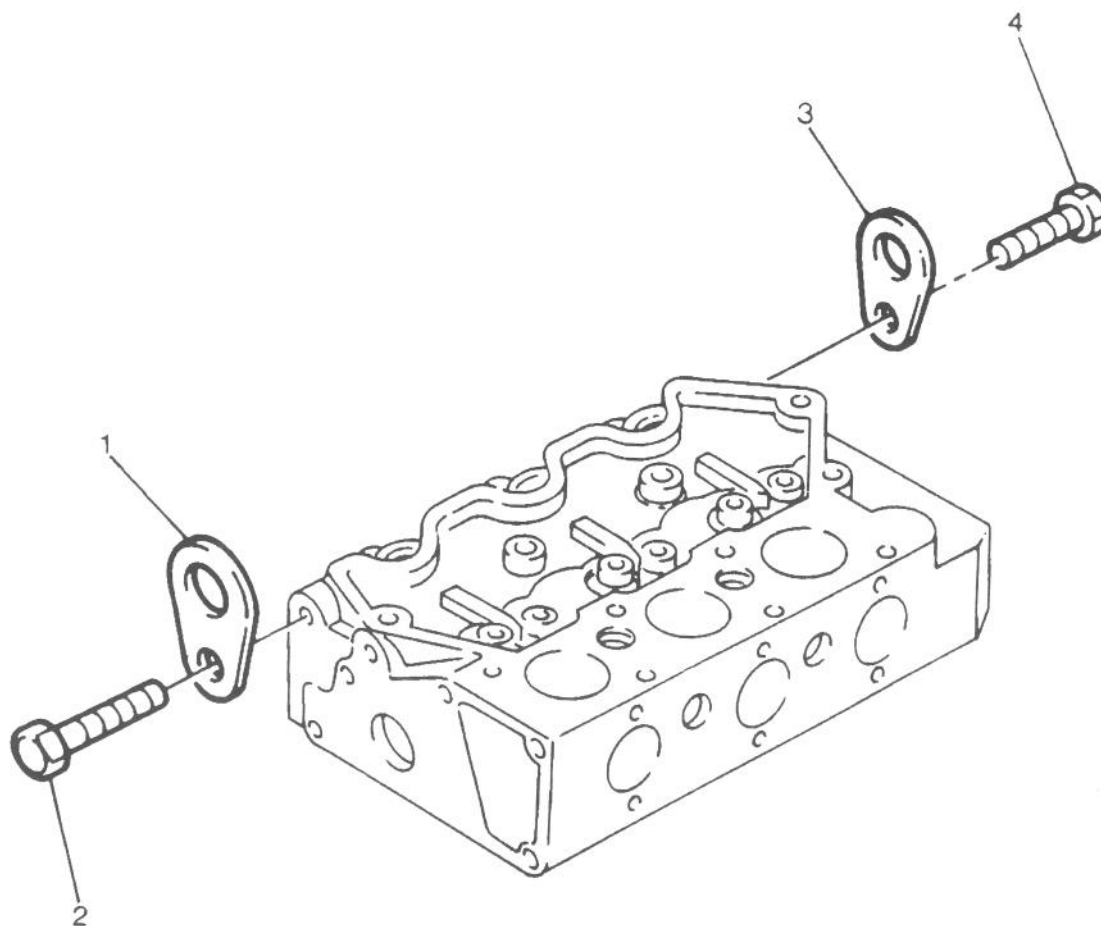


COLD START SYSTEM ASSEMBLY

T-1403

Ref. No.	Part No.	Description	No. Used
1	185366060	Heater	3

Ref. No.	Part No.	Description	No. Used
2	185376170	Bar	1

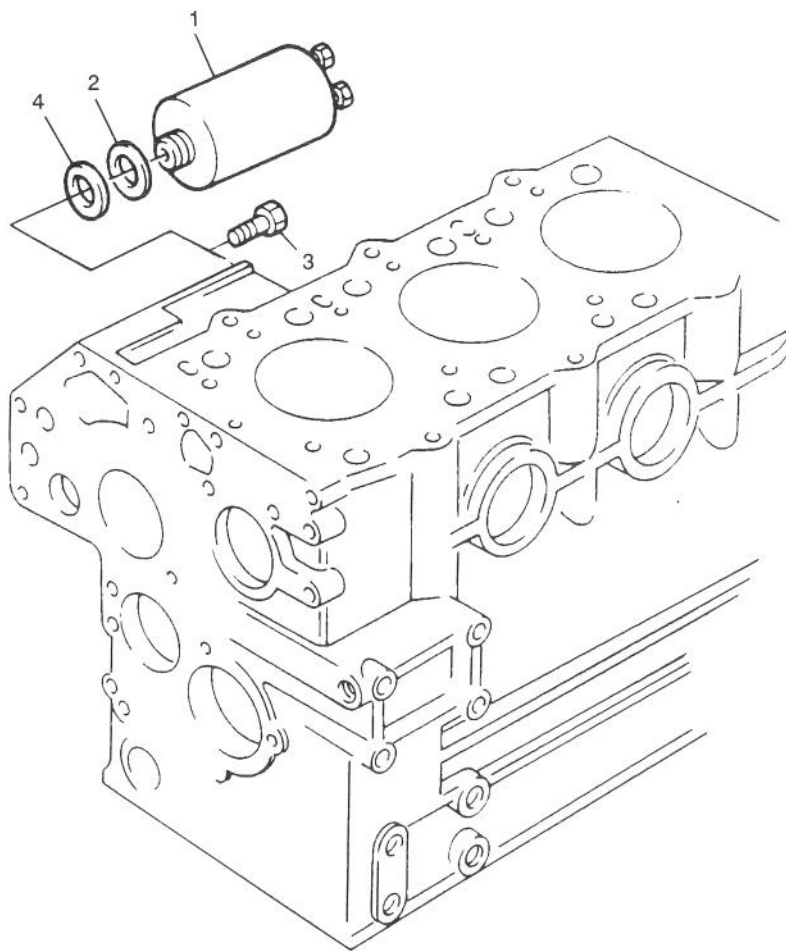


T-1404

ENGINE LIFTING TAB ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	195816200	Plate	1
2	011310816	Screw	1

Ref. No.	Part No.	Description	No. Used
3	195816200	Plate	1
4	011310816	Screw	1

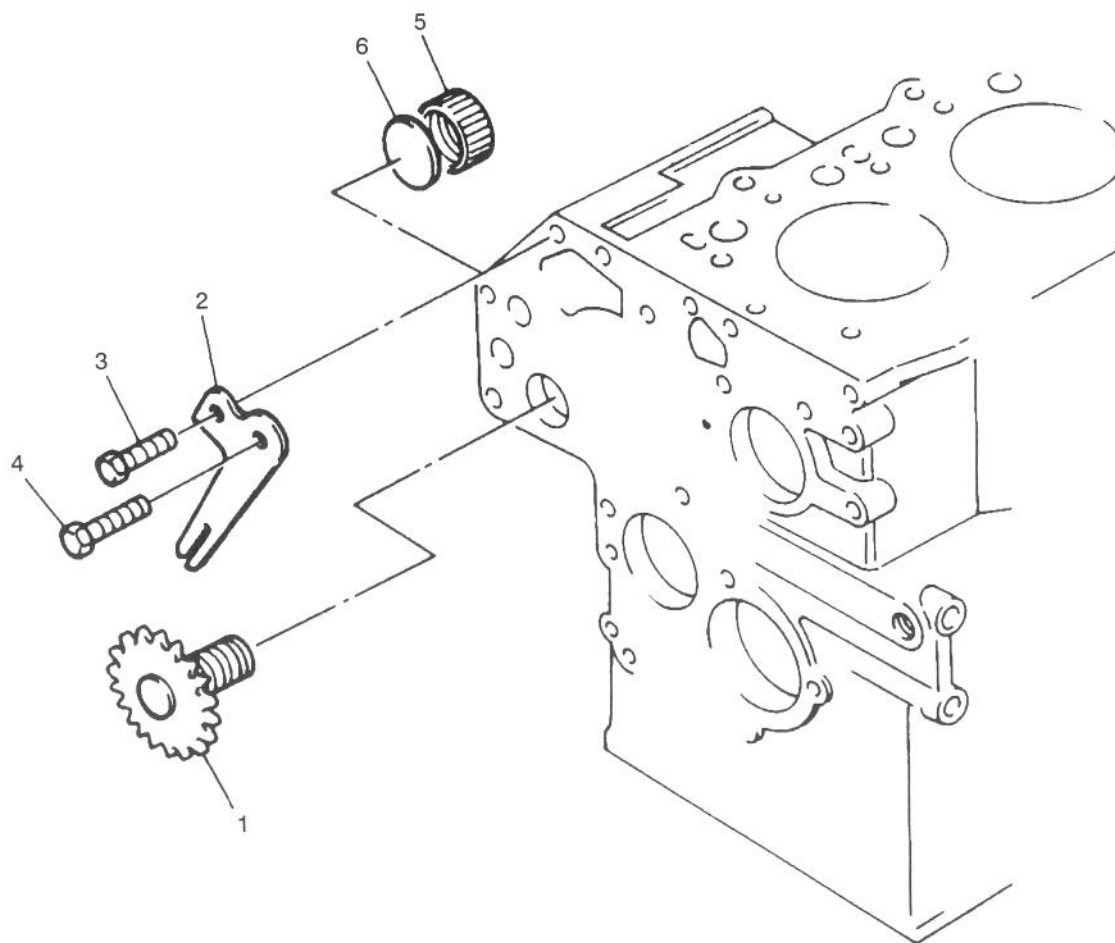


T-1405

THROTTLE STOP ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	185206082	Solenoid	1

Ref. No.	Part No.	Description	No. Used
2	025100016	Washer	1

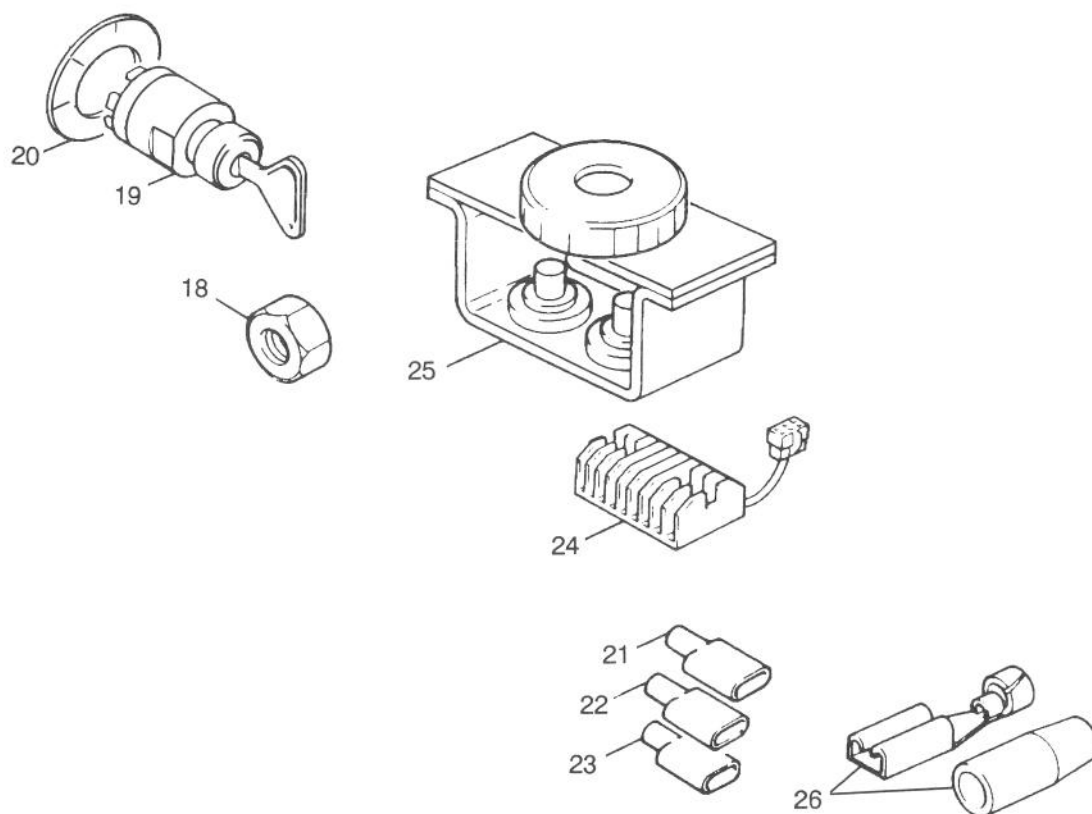


T-1406

RECORDER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	120076070	Shaft	1
2	199566651	Plate	1
3	011310612	Screw	1

Ref. No.	Part No.	Description	No. Used
4	010700610	Screw	1
5	199376230	Cap	1
6	120996060	Seal	1



T-1407

ELECTRICAL COMPONANT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
18	020100008	Nut	1
19	385201160	Switch	1
20	390190030	Plate	1
21	385620010	Connection	1
22	385620280	Connection	2

Ref. No.	Part No.	Description	No. Used
23	385620270	Connection	1
24	185516060	Regulator	1
26	385620200	Connection	2
28	314990013	Gasket	1

INTERNATIONAL DECAL CROSS REFERENCE

JAPANESE DECAL KIT NO. 85-5110

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	JAPANESE
Decal Control	Skirt Panel	80-4220	84-6960
Decal Service	Skirt Panel	83-8900	84-7180
Panel Starting Fluid	Control Panel	83-9150	84-6660
Decal Parking Brake	Left Fender	84-1650	84-6860
Decal Warning	Fan Top Shroud	77-3100	84-6760
Decal Warning	Skirt Panel	83-9550	84-7080
Decal Warning	Hydraulic Tank Support	67-5360	84-7280
Decal Warning	Cutting Unit Top Shields	62-5070	84-6560
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2940

ITALIAN DECAL KIT NO. 85-5120

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	ITALIAN
Decal Control	Skirt Panel	80-4220	84-6950
Decal Service	Skirt Panel	83-8900	84-7170
Panel Starting Fluid	Control Panel	83-9150	84-6650
Decal Parking Brake	Left Fender	84-1650	84-6850
Decal Warning	Fan Top Shroud	77-3100	84-6750
Decal Warning	Skirt Panel	83-9550	84-7070
Decal Warning	Hydraulic Tank Support	67-5360	84-7270
Decal Warning	Cutting Unit Top Shields	62-5070	84-6550
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2910

SWEDISH DECAL KIT NO. 85-5060

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	SWEDISH
Decal Control	Skirt Panel	80-4220	84-6990
Decal Service	Skirt Panel	83-8900	84-7210
Panel Starting Fluid	Control Panel	83-9150	84-6690
Decal Parking Brake	Left Fender	84-1650	84-6890
Decal Warning	Fan Top Shroud	77-3100	84-6790
Decal Warning	Skirt Panel	83-9550	84-7110
Decal Warning	Hydraulic Tank Support	67-5360	84-7310
Decal Warning	Cutting Unit Top Shields	62-5070	84-6590
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2870

GERMAN DECAL KIT NO. 85-5050

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	GERMAN
Decal Control	Skirt Panel	80-4220	84-6940
Decal Service	Skirt Panel	83-8900	84-7160
Panel Starting Fluid	Control Panel	83-9150	84-6640
Decal Parking Brake	Left Fender	84-1650	84-6840
Decal Warning	Fan Top Shroud	77-3100	84-6740
Decal Warning	Skirt Panel	83-9550	84-7060
Decal Warning	Hydraulic Tank Support	67-5360	84-7260
Decal Warning	Cutting Unit Top Shields	62-5070	84-6540
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2900

INTERNATIONAL DECAL CROSS REFERENCE (Cont.)

SPANISH DECAL KIT NO. 85-5070

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	SPANISH
Decal Control	Skirt Panel	80-4220	84-6980
Decal Service	Skirt Panel	83-8900	84-7200
Panel Starting Fluid	Control Panel	83-9150	84-6680
Decal Parking Brake	Left Fender	84-1650	84-6880
Decal Warning	Fan Top Shroud	77-3100	84-6780
Decal Warning	Skirt Panel	83-9550	84-7100
Decal Warning	Hydraulic Tank Support	67-5360	84-7300
Decal Warning	Cutting Unit Top Shields	62-5070	84-6580
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2900

FRENCH DECAL KIT NO. 85-5040

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	FRENCH
Decal Control	Skirt Panel	80-4220	84-6930
Decal Service	Skirt Panel	83-8900	84-7150
Panel Starting Fluid	Control Panel	83-9150	84-6630
Decal Parking Brake	Left Fender	84-1650	84-6830
Decal Warning	Fan Top Shroud	77-3100	84-6730
Decal Warning	Skirt Panel	83-9550	84-7050
Decal Warning	Hydraulic Tank Support	67-5360	84-7250
Decal Warning	Cutting Unit Top Shields	62-5070	84-6530
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2800

DANISH DECAL KIT NO. 85-5130

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	DANISH
Decal Control	Skirt Panel	80-4220	84-6900
Decal Service	Skirt Panel	83-8900	84-7120
Panel Starting Fluid	Control Panel	83-9150	84-6600
Decal Parking Brake	Left Fender	84-1650	84-6800
Decal Warning	Fan Top Shroud	77-3100	84-6700
Decal Warning	Skirt Panel	83-9550	84-7020
Decal Warning	Hydraulic Tank Support	67-5360	84-7220
Decal Warning	Cutting Unit Top Shields	62-5070	84-6500
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2930

DUTCH DECAL KIT NO. 85-5080

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	DUTCH
Decal Control	Skirt Panel	80-4220	84-6910
Decal Service	Skirt Panel	83-8900	84-7130
Panel Starting Fluid	Control Panel	83-9150	84-6610
Decal Parking Brake	Left Fender	84-1650	84-8610
Decal Warning	Fan Top Shroud	77-3100	84-6710
Decal Warning	Skirt Panel	83-9550	84-7030
Decal Warning	Hydraulic Tank Support	67-5360	84-7230
Decal Warning	Cutting Unit Top Shields	62-5070	84-6510
Decal Warning	Cutting Unit Lift Arms	55-4300	84-2920

INTERNATIONAL DECAL CROSS REFERENCE (Cont.)

FINNISH DECAL KIT NO. 85-5090

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	FINISH
Decal Control	Skirt Panel	80-4220	84-6920
Decal Service	Skirt Panel	83-8900	84-7140
Panel Starting Fluid	Control Panel	83-9150	84-6620
Decal Parking Brake	Left Fender	84-1650	84-6820
Decal Warning	Fan Top Shroud	77-3100	84-6720
Decal Warning	Skirt Panel	83-9550	84-7040
Decal Warning	Hydraulic Tank Support	67-5360	84-7240
Decal Warning	Cutting Unit Top Shields	62-5070	84-6520
Decal Warning	Cutting Unit Lift Arms	55-4300	84-7010

NORWEGIAN DECAL KIT NO. 85-5100

DESCRIPTION	LOCATION	PART NUMBER	
		ENGLISH	NORWEGIAN
Decal Control	Skirt Panel	80-4220	84-6970
Decal Service	Skirt Panel	83-8900	84-7190
Panel Starting Fluid	Control Panel	83-9150	84-6670
Decal Parking Brake	Left Fender	84-1650	84-6870
Decal Warning	Fan Top Shroud	77-3100	84-6770
Decal Warning	Skirt Panel	83-9550	84-7090
Decal Warning	Hydraulic Tank Support	67-5360	84-7270
Decal Warning	Cutting Unit Top Shields	62-5070	84-6570
Decal Warning	Cutting Unit Lift Arms	55-4300	84-7000

PART NUMBER INDEX

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3-0348	Bushing	33 3 6	28-3420	Cone - Charge Relief	11 33 1
3-0348	Bushing	37 9 2	28-6180	Pin	2 23 1
3-0348	Bushing - Sleeve	26 7 4	29-6120	Plate - Pump	12 5 1
3-0348	Bushing - Sleeve	27 17 2	29-6150	Spring - Leaf	12 9 1
3-6498	Washer - Thrust	7 7 A/R	29-6163	Switch	12 28 1
3-6498	Washer - Thrust	40 15 4	29-6163	Switch - Lift	24 4 1
3-9274	Spacer - Wheel	44 2 8	29-6170	Spring - Extended Leaf	12 7 1
4-7439	Wheel Assembly	44 31 4	29-8870	Washer	34 12 1
5-0743	Spring - Extension	26 17 2	29-8870	Washer - Flat	37 16 1
5-0743	Spring - Extension	27 1 1	29-9080	Handle	48 3 1
5-2653	Cable Pulley Assembly	24 8 1	29-9090	Hose - Handle	48 4 1
5-2655	Keeper - Cable	24 7 1	31-3230	Spacer	24 24 3
5-2656	Keeper - Cable	24 30 1	33-1300	Element Assembly	4 5 1
5-2891	Shaft - Wheel	44 28 4	33-1310	Baffle	4 8 1
5-7280	Key - Square	20 1 3	33-1320	Cup	4 9 1
5-7290	Spring - Extension	13 6 1	33-1330	Nut Assembly	4 6 1
10-6821	Brake Drum Assembly	13 18 2	33-1340	Clamp Assembly	4 7 1
10-6870	Hub - Wheel	13 19 2	33-1350	Band Assembly	4 3 2
10-7070	Key - Square	20 13 1	33-1350	Clamp Assembly	3 60 2
11-9760	Screw - Hex. Flange Hd.	12 25 3	36-4310	Brush	48 5 1
12-7059	Reel Assy. - 5 Blade	38 * 1	36-7290	Spindle - Fan	18 49 1
12-7079	Reel Assy. - 5 Blade	38 57 1	37-9090	Belt - V	18 2 1
12-7089	Reel Assembly - 8 Blade	35 * 1	37-9590	Spring - Compression	2 22 1
12-7099	Reel Assembly - 8 Blade	35 54 1	39-9500	Washer - Flat	31 11 2
12-9140	Decal	48 1 1	40-3790	Bottom Rail Assembly R.H.	31 40 1
13-1699	Reel Assembly - 11 Blade	35 * 1	40-3820	Bottom Rail Assembly L.H.	31 33 1
13-1709	Reel Assembly - 11 Blade	35 * 1	42-9850	Washer	19 61 1
13-3649	Overhaul Kit	35 * 1	43-1950	Lift Valve Assembly	22 4 1
13-3649	Overhaul Kit	38 * 1	43-8600	Spring - Compression	2 28 1
20-0150	Rod End Assembly	29 5 1	43-8610	Guide - Spring	2 27 1
21-0140	Rod End Assembly	7 27 1	43-8620	Guide - Pin	2 30 1
22-8330	Plug	23 1 2	43-8860	Plunger - Switch	2 29 1
22-8340	Spring	23 3 2	43-8870	Boot - Switch	2 32 1
22-8350	Ball	23 4 2	43-9071	Seat Switch Assembly	3 * 1
22-8360	Pin - Cam	23 6 2	44-2212	Light Assembly	5 45 1
22-8370	Seat - Check Valve	23 5 2	46-8810	Stop - Spring	12 1 1
22-8380	Retainer - Spring	23 10 2	48-1800	Cylinder Block Kit	11 5 1
22-8410	Spring	23 11 1	48-7700	Screw - Cap Hex. Hd.	18 14 6
22-8420	Spool	23 8 1	48-7780	Screw - Cap Hex. Hd.	18 29 16
22-8480	Snap Ring - Spool	23 13 1	48-8010	Washer - Flat	18 41 4
22-8490	Snap Ring	23 14 1	48-9460	Screw - Cap Hex. Hd.	18 8 14
22-8500	Seal - O-Ring	23 9 2	48-9590	Washer - Lock	18 28 16
23-2140	Hose - Fuel	30 23 1	49-8480	Shaft - Trunion	11 28 1
23-3030	Spacer	23 12 1	49-8520	Kit - Implement Relief	11 * 1
24-0760	Cooler - Oil	8 20 1	51-3150	Shim - Spring	12 6 1
25-2380	Plate - Thrust	11 39 1	52-2890	Bushing - Flanged (Nylon)	34 9 2
25-2390	Plate - Valve	11 40 1	52-2890	Bushing - Flanged Nylon	37 13 2
25-2400	Gasket	11 43 1	52-2980	Pivot - Single Point Adjust	34 13 1
25-2430	Pin - Straight	11 41 1	52-2980	Pivot - Single Point Adjust	37 17 1
25-2450	Swash/Plate	11 37 1	52-2990	Capscrew - Spring Retainer	34 16 1
25-2460	Plug	11 14 2	52-2990	Capscrew - Spring Retainer	37 19 1
25-2470	Kit - Shim Pack	11 16 2	52-3000	Arm - Spring	34 17 1
25-2480	Spring - Charge Relief	11 32 1	52-3000	Arm - Spring	37 18 1
25-2490	Ball - Check Valve	11 47 2	54-0110	Element - Oil Filter	9 15 1
25-2510	Washer	11 11 2	55-4300	Decal - Warning	26 9 2
25-2530	Pin - Straight	11 26 1	55-4300	Decal - Warning	27 24 1
25-2560	Cone - Relief Valve	11 18 1	55-4330	Arm Rest Assembly L.H.	31 1 1
25-2570	Spring - Relief Valve	11 17 1	55-4331	Arm Rest Assembly R.H.	31 6 1
25-2580	Shaft - Trunion	11 12 1	55-8380	Seat Wire Assembly	31 32 1
25-2620	Valve - By-Pass	11 4 1	56-2230	Hose - Fuel	30 11 1
25-2630	Ring	11 3 1	56-2520	Valve - Fuel Shut-Off	30 9 1
25-2640	Spring - Check Valve	11 48 2	56-3800	Cushion - Seat Back	31 21 1
25-2650	Plug - Check Valve	11 50 2	56-3810	Platform - Seat	31 1 1
25-2680	Gerotor Assembly	11 25 1	56-3820	Cover - Seat Sack	31 17 1
25-2690	Housing - Charge Pump	11 21 1	56-3850	Screw - Hex. Hd. Machine	31 4 2
25-3180	Kit - Check Valve	11 * 1	56-3870	Knob - Adjustment	31 3 1
25-3210	Seal - Lip	11 10 2	56-3880	Washer - Flat	31 2 2
26-3790	Nut - Lock	13 23 2	56-3890	Nut - Hex.	31 7 1
27-1850	Washer	35 57 1	56-3900	Spacer - Arm L.H.	31 26 1
27-1850	Washer	38 61 1	56-3910	Spacer - Arm R.H.	31 1 1
27-9870	Pin - Seat	2 24 1	56-3920	Bushing - Sleeve	31 27 4

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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
56-3930	Washer - Flat	31 28 4	61-0880	Left Carrier Frame Assy.	33 14 1
56-3940	Washer - Lock	31 29 4	61-0890	Bracket - Carrier	34 33 1
56-3950	Screw - Cap Hex. Hd.	31 30 4	61-0900	Bracket - Tensioner	37 3 1
56-3960	Cover - Screw	31 5 4	61-0900	Bracket - Tensioner/Carrier	34 2 1
56-3970	Carrier - Seat	31 8 2	61-0910	Bracket - Angle	36 9 4
56-3980	Clip - Rail	31 9 4	61-0910	Bracket - Angle	39 10 2
56-3990	Screw - Machine	31 39 2	61-0930	Frame - Reel	34 7 1
56-4020	Screw - Machine	31 36 4	61-0940	Sideplate - Adjust	34 40 1
56-4030	Washer - Lock	31 37 4	61-0940	Sideplate - Adjust	37 29 1
56-4040	Plate - Back	31 12 1	61-0970	Housing - Bedbar Adj.	34 43 1
56-4050	Spring - Extension	31 14 1	61-0970	Housing - Bedbar Adj.	38 44 1
56-4060	Spring - Extension	31 24 1	61-1010	Bedbar Housing	34 48 1
56-4080	Clamp - Axle	31 10 2	61-1010	Bedbar Housing	38 50 1
56-4100	Bracket - Lever	31 22 1	61-1050	Front Support - L.H.	37 8 1
56-4120	Cover	31 20 1	61-1070	Handle - Assembly	34 19 1
56-4130	Bumper	31 19 2	61-1070	Handle - Assembly	37 25 1
56-4150	Lever - Handle	31 16 1	61-1130	Rear Grass Guard	34 24 1
56-4160	Washer - Flat	31 18 2	61-1130	Rear Grass Guard	37 28 1
56-4170	Pin - Clevis	31 23 1	61-1190	Support - Basket (Front)	44 5 2
56-4190	Cap - Seat	31 25 2	61-1210	Bedbar	34 46 1
56-7976	Clamp - Hydraulic Tube	16 7 2	61-1210	Bedbar	38 49 1
56-9510	Bushing	36 17 4	61-1250	Bracket - Basket L.H.	45 25 1
56-9510	Bushing Assembly	28 10 2	61-1260	Bracket - Basket R.H.	45 4 1
56-9510	Bushing Assembly	38 45 2	61-1270	Bracket - Basket L.H.	44 22 2
56-9510	Bushing Assembly	39 18 2	61-1280	Bracket - Basket R.H.	44 4 2
56-9510	Bushing Assy.	34 38 2	61-1320	Sideplate	34 5 1
56-9520	Bushing - Flanged	34 39 2	61-1320	Sideplate - Reel	38 62 1
56-9520	Bushing - Flanged	36 16 2	61-1330	Front Grass Basket Assy.	44 3 2
56-9520	Bushing - Flanged	38 46 2	61-1340	Rear Grass Basket Assy.	45 14 1
56-9520	Bushing - Flanged	39 17 1	61-1370	Spacer	33 5 6
56-9520	Bushing - Nyliner	28 16 1	61-1950	Washer - Bedbar	34 47 1
57-4910	Screw - Special	34 44 10	61-1950	Washer-Bedbar	38 53 1
57-4910	Screw - Special	38 47 10	61-1960	Axle - Wheel	29 7 1
57-5190	Screw - Adjustment	34 49 2	61-2010	Pinion - Steering	7 15 1
57-5190	Screw - Adjustment	38 51 2	61-2040	Rack - Steering	7 4 1
57-5260	Pin - S.P.A.	34 22 1	61-2070	Rod - Steering	7 5 1
57-5260	Pin - S.P.A.	37 27 1	61-2070	Rod - Steering	29 18 1
57-5270	Spring - Compression	34 11 1	61-2080	Shaft - Steering	7 18 1
57-5270	Spring - Compression	37 15 1	61-2090	Steering Column Assembly	7 21 1
57-5420	Screw - Shoulder	9 5 1	61-2350	Support - Bearing	20 6 2
57-6390	Nut	19 60 1	61-2370	Spacer	12 16 2
59-2150	Taper Lock Bushing Assy.	10 20 1	61-2430	Hub - Lift	24 45 1
61-0140	Pulley - Reel	20 4 3	61-2610	Arm - Traction	12 14 1
61-0380	Cap - Full Roller	40 1 2	61-2790	Screen - Filler	9 8 1
61-0380	Cap - Roller	36 11 2	61-2830	Lift Arm Assembly R.H.	26 * 1
61-0380	Cap - Roller	39 11 2	61-2880	Lift Arm Assembly L.H.	26 8 1
61-0400	Shaft - Full/Wiehle Roller	40 2 2	61-2890	Lift Arm Assembly	27 29 1
61-0400	Shaft - Roller	36 12 1	61-2900	Shaft - Pivot R.H.	26 * 1
61-0400	Shaft - Roller	39 12 1	61-2930	Shaft - Pivot	27 7 1
61-0410	Full Roller Assembly	36 * 1	61-2930	Shaft - Pivot L.H.	26 29 1
61-0410	Full Roller Assembly	40 * 1	61-2990	Spacer - Switch	24 3 1
61-0410	Roller Assembly	39 * 1	61-3000	Rod - Pivot	26 13 2
61-0420	Support - HOC	36 5 4	61-3000	Rod - Pivot	27 26 1
61-0420	Support - HOC	39 6 2	61-3160	Hanger - Basket (Front)	44 7 2
61-0430	Bracket - Rear	36 15 2	61-3170	Baffle - Grass	44 24 2
61-0430	Bracket - Rear	39 16 2	61-3170	Baffle - Grass	45 11 1
61-0440	Bracket - Front	36 23 2	61-3210	Cable Pulley Assembly	24 22 3
61-0500	Spacer - Bearing	37 32 1	61-3240	Keeper - Cable	24 21 1
61-0500	Spacer - Reel	34 32 1	61-3270	Spring - Compression	26 6 2
61-0550	Shield - Top	37 23 2	61-3280	Cover - End	44 14 4
61-0560	Shield - Top	34 27 1	61-3290	Cover - Middle	44 12 4
61-0590	Scraper - Roller	41 1 3	61-3360	Joint - Universal	7 17 1
61-0610	Guard - Side	37 37 1	61-3380	V-Belt	37 5 1
61-0660	Reel Frame	38 58 1	61-3380	V-Belt - Reel	34 4 1
61-0670	Rear Support	37 * 1	61-3600	Tab - Lift	33 13 3
61-0710	Bushing Assembly	33 7 6	61-3660	Front Support - R.H.	37 * 1
61-0750	Defector - Grass	44 10 2	61-3790	Plate - HOC Front	36 10 2
61-0790	Screw - Cap Hex Hd.	36 4 4	61-3800	Plate - HOC Rear	36 3 2
61-0790	Screw - Cap Hex. Hd.	39 5 2	61-3810	Plate - HOC	39 4 2
61-0860	Right Carrier Frame Assy.	33 10 1	61-3820	Retainer - Cable	27 21 1
61-0870	Rear Carrier Frame Assy.	33 1 1	61-3830	Chain - Lift	24 33 2

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61-3990	Parking Brake Assembly	13 5 1	67-8050	Bearing - Needle	11 22 1
61-7250	Boot	26 5 4	67-8060	Seal - Lip	11 23 1
62-4290	O-Ring	11 44 2	67-8080	Bearing - Needle	11 42 1
62-4970	Sectional Roller Assembly	40 * 1	67-8090	Cap - Pump End	11 45 1
62-4990	Shaft - Anti-Scalp Roller	40 11 1	67-9430	Plate - Comb	42 4 1
62-5070	Decal - Warning	35 59 1	67-9450	Support - Comb	42 2 1
62-5070	Decal - Warning	38 66 1	67-9470	Comb	42 3 1
62-5070	Decal - Warning	44 11 2	67-9760	Washer	34 36 2
62-5130	Flap - Rubber	45 16 1	67-9760	Washer - Flat	37 33 2
62-5180	Bedknife - 7 In. Reel	34 45 1	68-4210	Spacer - Wheel	29 8 2
62-5180	Bedknife - 7 In. Reel	38 48 1	68-8990	Head - Oil Filter	9 19 1
62-5510	Rubber Bushing Assembly	34 8 2	69-0760	Bracket - Arm L.H.	32 1 1
62-5510	Rubber Bushing Assembly	37 12 2	69-0770	Bracket - Arm R.H.	32 9 1
62-7120	Spacer	35 60 1	69-1170	Glass - Sight	9 2 1
62-7120	Spacer	38 65 1	69-1180	Armrest	32 11 2
62-7170	Spacer	2 43 1	69-1260	Spacer	32 10 4
62-7230	Hanger - Adjustable (Front)	44 17 2	69-4780	Clamp - Light Cluster	5 43 1
62-7240	Cover - Spring	27 2 1	70-8150	Plate - Valve	15 7 1
62-7250	Boot	27 18 2	70-8621	Cap - Fuel Tank	30 12 1
62-7300	Chain	27 3 1	70-8640	Cap - Hydraulic Reservoir	9 7 1
62-7400	Decal - TORO	1 10 1	70-9840	Shoe - Brake	13 16 4
62-7410	Wiehle Roller Assembly	40 * 1	70-9850	Clip - Retaining	13 35 2
62-7480	Bracket - Hanger	45 22 1	70-9860	Pin - Pivot Brake	13 25 2
62-7660	Washer - Shim	40 6 2	70-9870	Plate - Brake	13 27 2
62-7660	Washer - Shim (not used)	36 24 2	70-9880	Spring - Extension	13 17 4
62-7670	Shock Absorber - Seat	31 13 1	71-1370	Spring - Compression	24 35 1
62-9510	Washer - Flat	18 50 1	71-1380	Pin - Spring	24 34 1
63-1400	Guide - Cable	24 28 1	71-1500	Brake Assembly	14 * 2
63-4220	Spring - Compression	45 21 1	71-3382	Hose - Overflow	8 11 1
63-5060	Roller - Anti-Scalp	40 17 2	71-3590	Nut - Adjustment	36 19 2
63-5090	Anti-Scalp Roller Assembly	40 * 1	71-3590	Nut - Adjustment	39 20 2
63-7430	Temperature Gauge Assy.	5 17 1	71-3590	Nut - Adjustment	40 8 8
63-7590	Relay	2 39 1	71-3690	Pin - HOC	36 7 4
63-7590	Relay	5 34 1	71-3690	Pin - HOC	39 8 2
63-7620	Hose - Fuel	18 18 1	72-4190	Pin - Cylinder Guide	24 12 1
63-7620	Hose - Fuel	30 5 1	72-4320	Switch - Seat	2 25 1
63-8140	Pulley - Idler	18 3 1	72-4770	Belt - V	43 2 3
63-8410	Washer - Flat	9 10 3	74-0720	Tube - Manual	2 14 1
63-8410	Washer - Flat	30 17 3	74-6110	Cam - Stop	12 35 1
63-8740	Strap - Basket	45 17 1	74-9100	Pad - Forward	12 11 1
65-4500	Seal - Snap Ring	15 14 1	74-9110	Pad - Reverse	12 13 1
65-4550	Valve - Check Ball	15 6 2	75-0540	Teather - Cap	9 4 1
65-4560	Plug - Hex (Hollow)	15 3 1	75-4703	Hose - Fuel	18 25 1
65-4570	Seal - Square Ring	15 4 2	75-4703	Hose - Fuel	30 15 1
65-4580	Screw - Cap Hex Hd.	15 1 8	75-4710	Harness - Warning Light	5 5 1
65-4590	Ring - Snap	15 21 1	75-6820	Hourmeter	5 3 1
65-4600	Washer - Thrust	15 19 2	75-7730	Spacer	29 2 1
65-4610	Bearing - Thrust	15 20 1	76-0020	Hydraulic Cylinder Assembly	24 37 1
65-4620	Seal - O-Ring	15 12 1	76-0030	Repair Kit	25 * 1
65-4640	Key - Square	13 10 2	76-0040	Piston	25 8 1
65-4640	Key - Square	15 11 1	76-0050	Ring - Retaining	25 12 1
65-4660	Shaft	15 10 1	76-0090	Head	25 3 1
65-4670	Body & Bearing Assembly	15 9 1	76-0300	Housing - Bushing	28 12 1
65-4680	Cover & Bearing Assembly	15 2 1	76-0350	Housing - Bushing	28 2 1
65-8270	Waher	19 57 1	76-0360	Cup - Retainer	28 6 1
66-2920	Spacer	12 36 1	76-0370	Bolt - Shoulder	26 23 2
66-2960	Cluster - Warning	5 7 1	76-0370	Bolt - Shoulder	27 12 2
66-3240	Cap - Radiator	8 9 1	76-0390	Spacer	28 15 1
66-5291	Hydraulic Motor Assembly	13 30 2	76-0410	Spring - Compression	28 7 1
66-5400	Seat Assembly	32 * 1	76-1420	Wheel - Steering	7 23 1
66-6110	IGR Assembly	15 5 1	76-2200	Footrest - Traction	1 5 1
67-5360	Decal - Danger	3 57 1	76-2230	Seat Assembly	31 * 1
67-5800	Flap - Basket Rear	45 23 1	76-2240	Cushion - Seat Bottom	31 31 1
67-5840	Nut - Jam	35 56 1	76-2260	Pad - Footrest Traction	1 6 1
67-5840	Nut - Jam	38 60 1	76-2290	Spacer	38 68 1
67-5890	Hanger - Basket Rear	45 9 1	76-2320	Shaft	25 4 1
67-5910	Plate - Rear	45 8 1	76-2330	Nut - Lock	25 5 1
67-5920	Support - Basket Rear	45 10 1	76-2350	Seal/Retainer Assembly	15 * 1
67-8020	Shaft - Pump	11 6 1	76-2360	Body Seal Kit	15 * 1
67-8030	Plug Assembly	11 19 1	76-2380	Shaft - Sectional Roller	40 18 1
67-8040	O-Ring	11 20 1	76-2400	Roller - Sectional	40 14 2

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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
76-2430	Bracket - Debris Cleaner	35 64 1	83-8400	Pulley - Idler	20 20 1
76-2430	Bracket - Debris Cleaner	38 73 1	83-8410	Pulley - Engine	18 48 1
76-2430	Scraper - Pulley	26 2 2	83-8420	Pulley - Clutch	20 36 1
76-2440	Support - Debris Cleaner	35 65 1	83-8470	Bracket - Engine Mount	19 56 2
76-2440	Support - Debris Cleaner	38 74 1	83-8490	Belt - Drive	20 37 1
76-2460	Bearing Assembly	20 7 2	83-8500	Muffler	18 52 1
76-2490	Flange - Bearing (Lube)	34 31 2	83-8510	Bracket - Fender L.H.	1 22 1
76-2490	Flange - Bearing (Lube)	37 39 2	83-8540	Belt - Pump Drive	10 21 1
76-2500	Flange - Bearing	34 29 2	83-8550	Hose - Air Cleaner	2 49 1
76-2500	Flange - Bearing	37 41 2	83-8550	Hose - Air Intake	18 13 1
76-2670	Plate - Seat Mounting	2 8 1	83-8590	Cable - Lift	24 19 1
76-6365	Trim	8 44 1	83-8620	Bracket - Idler	20 18 1
76-6366	Trim	8 45 1	83-8630	Yoke - Belt Tension	20 22 1
76-6471	Trim - Control Panel Bottom	2 41 1	83-8720	Tank - Fuel	30 13 1
77-3100	Decal - Warning	8 4 1	83-8760	Rod - Control	12 20 1
80-4130	Bushing	3 59 4	83-8770	Lever - Pump	12 23 1
80-4250	Adjuster - R.H.	32 7 1	83-8850	Grille - Front	1 29 1
80-4260	Adjuster - L.H.	32 3 1	83-8860	Shield - Grass Front R.H.	1 30 1
80-4270	Pulley - Reel	34 3 1	83-8880	Panel - Skirt	2 12 1
80-4280	Pulley - Reel, 5 Blade	37 4 1	83-8890	Decal - Reelmaster 216-D	2 19 2
80-4290	Pulley - Reel	43 1 3	83-8900	Decal - Service Information	2 50 1
80-4690	Support - Scraper	42 7 2	83-8910	Ignition Switch Assembly	5 28 1
80-6980	Latch - Hood	5 12 1	83-8920	Harness - Wire	5 40 1
80-6990	Washer	24 18 4	83-8930	Regulator - Voltage	2 38 1
80-7345	Hose	5 29 1	83-8970	Fitter - Fuel	30 1 1
81-1690	Clamp - Throttle Cable	18 21 1	83-9000	Battery	30 6 1
82-2400	Whehle Roller Weld Assy.	40 10 1	83-9020	Belt - V	18 38 1
82-3110	Sensor - Temp	18 16 1	83-9030	Foam - Top	8 36 1
83-7340	Fork - Caster	29 6 1	83-9050	Hose - Radiator	8 34 1
83-7540	Engine Assembly	18 54 1	83-9060	Hose - Radiator	8 28 1
83-7550	Radiator Assembly	8 35 1	83-9070	Hose - Coolant	18 11 1
83-7560	Fan	18 39 1	83-9070	Hose - Radiator	8 31 1
83-7570	Frame Assembly	7 12 1	83-9080	Connector - Bleed	8 30 1
83-7590	Pulley - Engine	19 55 1	83-9130	Keeper - Cable	24 27 1
83-7610	Hub - Fan	18 44 1	83-9140	Clutch Assembly	20 39 1
83-7620	Spacer - Fan	18 42 1	83-9150	Decal - Starting Fluid	2 10 1
83-7630	Pulley - Fan	18 43 1	83-9170	Right Channel Assembly	2 44 1
83-7690	Bracket - Idler	18 5 1	83-9210	Cable - Battery Neg.	30 8 1
83-7700	Bracket - Alternator	18 34 1	83-9210	Cable - Ground	18 31 1
83-7720	Reservoir - Hydraulic	9 1 1	83-9220	Cable - Battery Pos.	30 7 1
83-7780	Bracket - Support	9 24 1	83-9240	Hold-Down - Battery	30 21 1
83-7790	Collar	20 11 2	83-9250	Lever - Brake	13 36 2
83-7800	Sleeve	20 40 1	83-9270	Pivot - Brake L.H.	13 40 1
83-7810	Spacer	20 35 2	83-9310	Pivot - Brake R.H.	13 * 1
83-7820	Shaft - Drive	20 2 1	83-9330	Shaft - Brake	13 41 1
83-7830	Retainer - Clutch	20 15 1	83-9340	Shield - Grass	13 13 2
83-7840	Shroud - Fan Top	8 5 1	83-9350	Rod - Parking Brake	13 1 1
83-7850	Shroud - Fan Bottom	8 32 1	83-9390	Weight	46 1 1
83-7900	Belt Tensioner Assembly	26 24 2	83-9440	Hydraulic Tube Assembly	16 2 1
83-7900	Belt Tensioner Assembly	27 11 2	83-9450	Tube - Hydraulic	16 10 1
83-7910	Rod	28 8 1	83-9470	Hydraulic Tube Assembly	16 1 1
83-7930	Yoke	28 3 1	83-9480	Tube - Hydraulic	16 8 1
83-7950	Hood	1 11 1	83-9550	Decal - Warning	2 11 1
83-7970	Fitting - Hydraulic Bulkhead	8 39 2	83-9600	Hose - Hydraulic	10 7 2
83-7980	Bracket - Radiator Rear	8 12 1	83-9600	Hose - Hydraulic	16 13 2
83-7990	Bracket - Radiator Front	8 33 1	83-9610	Hose - Hydraulic	22 12 1
83-8040	Cover - Left	8 8 1	83-9610	Hose - Hydraulic	24 41 1
83-8070	Bracket - Radiator Bottom	8 18 1	83-9620	Hose - Hydraulic	22 13 1
83-8080	Key - Square	20 38 1	83-9620	Hose - Hydraulic	24 42 1
83-8110	Panel - Left	2 45 1	83-9630	Hose - Hydraulic	10 28 1
83-8120	Panel - Right Rear	2 4 1	83-9630	Hose - Hydraulic	22 8 1
83-8150	Screen - Radiator	8 17 1	83-9640	Hose - Hydraulic	10 25 1
83-8180	Decal - Instrument Panel	5 2 1	83-9640	Hose - Hydraulic	22 14 1
83-8190	Panel - Control	2 5 1	83-9650	Hose - Hydraulic	9 21 1
83-8190	Panel - Instrument	5 1 1	83-9650	Hose - Hydraulic	10 1 1
83-8210	Panel - Front Left	8 22 1	83-9651	Hose - Hydraulic	9 14 1
83-8220	Bracket - Muffler	18 51 1	83-9660	Clevis	10 23 1
83-8230	Panel - Right Front	2 2 1	83-9670	Hose - Hydraulic	8 27 1
83-8270	Pedal - Traction	12 12 1	83-9670	Hose - Hydraulic	9 27 1
83-8280	Throttle Assembly	5 30 1	83-9670	Hose - Hydraulic	10 10 1
83-8320	Mount - Pump	10 12 1	83-9680	Screw - Cap Hex. Hd.	20 27 1

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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
83-9690	Spring - Compression	20 26 1	237-42	Seal - O-Ring	22 5 1
83-9700	Fender - L.H.	1 15 1	237-42	Seal - O-Ring	23 2 2
83-9710	Footrest - L.H.	1 17 1	237-42	Seal - O-Ring	24 38 2
83-9720	Fender - R.H.	1 1 1	237-65	Seal - O-Ring	13 44 2
83-9730	Step - Foot	2 36 1	237-65	Seal - O-Ring	16 11 2
83-9740	Footrest - R.H.	1 4 1	237-71	Seal - O-Ring	2 42 1
83-9760	Bracket - Cylinder Support	24 1 1	237-78	Seal - O-Ring	14 46 2
83-9800	Shield - Grass Front L.H.	1 20 1	237-78	Seal - O-Ring	16 16 2
83-9810	Bushing - Flange	20 24 1	237-78	Seal - O-Ring	22 10 2
83-9840	Pad - Footrest L.H.	1 18 1	237-79	Seal - O-Ring	9 18 1
83-9880	Bracket - Fan Spindle	18 47 1	237-79	Seal - O-Ring	10 4 4
83-9910	Gasket - Muffler	19 58 1	237-80	Seal - O-Ring	13 9 4
83-9920	Bracket - Reservoir	9 13 1	237-81	Seal - O-Ring	9 3 4
83-9970	Latch - Hood	1 12 1	237-86	O-Ring	11 15 2
84-1650	Decal - Brake	1 19 1	237-95	O-Ring	11 27 1
84-1990	Rod - Adjusting	13 32 2	240-11	Grommet	9 9 3
84-2000	Bracket - Brake	13 29 2	240-11	Grommet	30 16 3
84-5560	Gear - Reel Shaft	47 5 3	240-13	Bumper	20 16 2
84-5570	Plate - Attachment	47 * 2	241-129	Rim	29 11 1
84-5580	Plate - Attachment	47 3 1	241-130	Spacer - Bearing	29 10 1
84-5590	Gear - Driver	47 1 1	242-50	Nut - Lug	13 22 8
84-7770	Field & Rotor Assembly	21 1 1	249-53	Clamp - J	18 15 1
84-7780	Armature Assembly	22 2 1	2410-18	Plug	48 2 1
84-8440	Bushing - Flange	24 11 2	2410-73	Retainer - Teather	9 6 1
85-4870	Support - Hinge	1 26 1	2411-52	End - Rod	12 17 1
85-4890	Hinge - Hood	1 31 1	2411-53	End - Rod	12 22 1
85-4910	Air Cleaner (Complete)	4 * 1	2412-34	Clamp - Hose	8 29 5
85-4910	Air Cleaner Assembly	2 47 1	2412-34	Clamp - Hose	10 2 1
85-4920	Hydraulic Pump Assembly	10 30 1	2412-34	Clamp - Hose	18 10 2
85-4920	Hydraulic Pump Assembly	11 8 1	2412-36	Clamp - Hose	9 26 1
85-4940	Hose - Hydraulic	16 17 1	2412-36	Clamp - Hose	10 9 1
85-4960	Pulley	10 16 1	2412-36	Clamp - Hose	30 10 2
85-4980	Switch Assembly	5 24 1	2412-39	Clamp - R	2 17 3
85-4990	Hose - Hydraulic	16 18 1	2412-39	Clamp - R	16 19 1
85-4990	Hose - Hydraulic	22 20 1	2412-39	Clamp - R	18 35 2
85-5000	Plate - Throttle	5 36 1	2412-41	Clamp - R	8 15 1
85-5010	Bracket - Right Front	3 54 1	2412-67	Clamp - R	31 41 1
85-5030	Hose - Hydraulic	8 24 1	2412-74	Clamp - R	8 3 1
85-5140	Foam - Hood	3 56 2	2412-92	Clamp - Hose	2 48 1
85-5160	Lever - Lift Valve	22 2 1	2412-92	Clamp - Hose	18 12 1
85-5170	Sleeve	8 41 1	2412-108	Clamp - Hose	8 10 1
85-5180	Trim	2 51 2	2412-108	Clamp - Hose	18 17 2
85-6540	Stud - Drive	13 26 8	2412-108	Clamp - Hose	30 4 4
217-60	Rim	13 21 2	2412-133	Clamp - R	2 16 2
218-461	Nut - Hex.	2 33 2	251-8	Bearing - Ball	11 35 1
218-469	Fuse - 15 Amp.	5 10 2	251-77	Collar - Locking	20 9 2
218-489	Fuse Holder Assembly	5 9 2	251-259	Bearing - Ball	12 31 1
218-500	Nut - Hex.	5 22 2	251-270	Bearing - Ball	47 2 1
218-562	Lens - Light	5 47 1	251-321	Bearing - Wheel	29 9 2
218-596	Tab	12 37 2	251-331	Bearing	34 30 2
219-17	Bulb - Light	5 6 4	251-331	Bearing	37 40 2
219-18	Bulb - Light	5 46 1	251-337	Bearing - Ball	20 8 2
231-122	Tire	29 13 1	252-82	Bearing - Needle	11 9 2
231-127	Tire	13 20 2	252-112	Cone - Bearing (Inner)	40 12 2
232-14	Screw - Cap Hex. Hd.	46 * 3	253-84	Seal	34 20 1
232-27	Valve - Stem	13 24 2	253-84	Seal	37 22 1
232-47	Valve - Stem	29 12 1	253-152	Seal - Inner	36 22 2
233-37	Knob	22 1 1	253-152	Seal - Inner	39 13 2
237-7	Seal - O-Ring	2 31 1	253-152	Seal - Inner	40 3 2
237-21	Seal - O-Ring	14 47 3	253-153	Seal - Outer	36 20 2
237-21	Seal - O-Ring	22 18 2	253-153	Seal - Outer	39 21 2
237-22	O-Ring	11 2 1	253-153	Seal - Outer	40 7 6
237-22	Seal - O-Ring	22 7 4	254-78	Cone - Bearing	36 21 2
237-22	Seal - O-Ring	24 40 2	254-78	Cone - Bearing	39 22 2
237-30	Seal - O-Ring	2 26 1	254-78	Cone - Bearing (Outer)	40 5 6
237-30	Seal - O-Ring	8 38 2	254-79	Cup - Bearing	36 13 2
237-30	Seal - O-Ring	10 6 4	254-79	Cup - Bearing	39 14 2
237-30	Seal - O-Ring	13 7 2	254-79	Cup - Bearing (Outer)	40 4 8
237-30	Seal - O-Ring	16 3 4	256-1	Bushing - Sleeve	24 23 3
237-37	Bumper - Rubber	2 6 2	256-2	Bushing - Sleeve	24 44 1
237-42	Seal - O-Ring	10 27 2	256-27	Bushing - Sleeve	7 19 2

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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
256-90	Bushing - Flange	44 30 8	322-9	Screw - Cap Hex. Hd.	12 18 2
256-115	Washer - Thrust	26 12 2	322-9	Screw - Cap Hex. Hd.	16 5 2
256-115	Washer - Thrust	27 25 1	322-12	Screw - Cap Hex. Hd.	7 26 1
256-117	Bushing - Flange	7 8 4	322-17	Screw - Cap Hex. Hd.	12 8 1
256-117	Bushing - Flanged	40 16 4	322-17	Screw - Cap Hex. Hd.	13 2 1
256-173	Bushing - Sleeve	28 11 1	322-17	Screw - Cap Hex. Hd.	20 31 9
256-245	Bushing - Flange	7 9 2	323-5	Screw - Cap Hex. Hd.	9 11 3
256-247	Bushing - Flange	7 13 2	323-5	Screw - Cap Hex. Hd.	30 18 3
256-285	Bushing - Flange	33 6 12	323-6	Screw - Cap Hex. Hd.	36 1 8
256-287	Bushing - Flange	7 14 2	323-6	Screw - Cap Hex. Hd.	34 23 6
256-320	Bushing	1 32 2	323-6	Screw - Cap Hex. Hd.	37 6 8
257-5	Washer - Thrust	34 21 4	323-6	Screw - Cap Hex. Hd.	39 2 5
257-5	Washer - Thrust	37 21 4	323-7	Screw - Cap Hex. Hd.	26 28 2
257-6	Bearing - Thrust	34 18 2	323-7	Screw - Cap Hex. Hd.	27 8 1
257-6	Bearing - Thrust	37 26 2	323-7	Screw - Cap Hex. Hd.	35 55 5
2710-16	Connecting Link Assembly	22 3 1	323-7	Screw - Cap Hex. Hd.	38 59 2
281-1	Plug - Pipe	8 37 2	323-7	Screw - Cap Hex. Hd.	39 1 3
281-7	Plug - Pipe	8 1 1	323-7	Screw - Cap Hex. Hd.	41 2 6
282-2	Clevis	13 34 2	323-7	Screw - Cap Hex. Hd.	42 5 2
282-4	Clevis	24 31 4	323-7	Screw - Cap Hex. Hd.	44 20 8
282-4	Clevis	26 21 2	323-7	Screw - Cap Hex. Hd.	45 2 4
282-4	Clevis	27 5 1	323-7	Screw - Cap Hex. Hd.	47 4 6
283-1	Pin - Clevis	13 37 2	323-9	Screw - Cap Hex. Hd.	37 1 1
283-1	Pin - Clevis	27 20 1	323-9	Screw - Cap Hex. Hd.	32 13 2
283-2	Pin - Clevis	10 24 1	323-10	Screw - Cap Hex. Hd.	46 5 2
283-6	Pin - Clevis	24 14 4	323-10	Screw - Cap Hex. Hd.	46 2 3
283-6	Pin - Clevis	26 20 2	323-11	Screw - Cap Hex. Hd.	11 46 4
283-6	Pin - Clevis	27 6 1	323-12	Screw - Cap Hex. Hd.	37 10 1
283-8	Pin - Clevis	26 26 2	323-13	Screw - Cap Hex. Hd.	24 46 1
283-8	Pin - Clevis	27 32 1	323-15	Screw - Cap Hex. Hd.	20 19 1
283-40	Pin - Clevis	26 3 2	323-17	Screw - Cap Hex. Hd.	24 20 2
283-40	Pin - Clevis	27 14 2	325-7	Screw - Cap Hex. Hd.	10 13 2
283-42	Pin - Clevis	24 9 1	325-7	Screw - Cap Hex. Hd.	29 1 1
283-49	Pin - Clevis	2 7 2	325-10	Screw - Cap Hex. Hd.	33 8 2
283-55	Pin - Clevis	28 5 1	325-11	Screw - Cap Hex. Hd.	13 28 8
283-62	Pin - Clevis	18 19 1	325-18	Screw - Cap Hex. Hd.	10 15 1
283-78	Pin - Clevis	24 36 1	3210-7	Screw - Cap Hex. Hd.	12 30 1
285-17	Plug - Pipe	11 1 6	3211-4	Screw - Cap Hex. Hd.	34 34 2
302-5	Fitting - Grease	7 24 3	3211-4	Screw - Cap Hex. Hd.	37 35 2
302-5	Fitting - Grease	20 33 2	3212-34	Clamp - Hose	9 16 3
302-5	Fitting - Grease	28 14 1	3217-6	Nut	34 42 1
302-5	Fitting - Grease	29 3 2	3217-6	Nut	37 43 1
302-5	Fitting - Grease	33 2 3	3217-6	Nut - Hex.	1 23 4
302-5	Fitting - Grease	34 15 1	3217-16	Nut - Lock	12 3 2
302-5	Fitting - Grease	36 18 2	3218-2	Nut - Hex.	1 9 2
302-5	Fitting - Grease	37 7 2	3218-3	Nut - Jam	7 3 2
302-5	Fitting - Grease	39 19 2	3218-3	Nut - Jam	35 68 1
302-5	Fitting - Grease	40 9 8	3218-3	Nut - Jam	38 77 1
302-11	Fitting - Grease	34 * 2	3218-3	Nut - Jam	41 4 6
302-11	Fitting - Grease	37 * 2	3218-3	Nut - Jam	43 4 3
302-18	Fitting - Grease	35 58 1	3218-6	Nut - Jam	28 9 1
302-18	Fitting - Grease	38 64 1	3218-17	Nut - Jam	20 12 1
302-60	Fitting - Grease	26 16 2	3218-18	Nut - Jam	34 50 2
302-60	Fitting - Grease	27 30 1	3218-18	Nut - Jam	38 52 2
321-2	Screw - Cap Hex. Hd.	33 11 6	3219-14	Nut - Hex.	5 14 6
321-5	Screw - Cap Hex. Hd.	13 15 8	3220-2	Nut - Jam	12 19 2
321-8	Screw - Cap Hex. Hd.	2 52 2	3220-2	Nut - Jam	13 33 2
321-8	Screw - Cap Hex. Hd.	44 26 8	3220-5	Nut - Jam	7 6 1
321-12	Screw - Cap Hex. Hd.	30 2 1	3220-12	Nut - Jam	29 19 1
321-13	Screw - Cap Hex. Hd.	10 18 3	3220-20	Nut - Jam	12 21 1
321-14	Screw - Cap Hex. Hd.	18 40 4	3229-1	Bolt - Carriage	26 1 2
321-23	Screw - Cap Hex. Hd.	22 16 2	3229-1	Screw - Carriage	1 7 2
322-2	Capscrew - Hex. Hd.	32 5 4	3229-11	Bolt - Carriage	35 63 1
322-3	Screw - Cap Hex. Hd.	31 38 4	3229-11	Bolt - Carriage	38 70 1
322-3	Screw - Cap Hex. Hd.	35 53 1	3230-1	Bolt - Carriage	32 15 4
322-3	Screw - Cap Hex. Hd.	38 56 1	3230-1	Screw - Carriage	18 33 1
322-4	Screw - Cap Hex. Hd.	11 24 4	3230-1	Screw - Carriage	30 19 2
322-4	Screw - Cap Hex. Hd.	26 10 4	3230-2	Bolt - Carriage	44 9 4
322-4	Screw - Cap Hex. Hd.	27 23 2	3230-2	Bolt - Carriage	45 6 1
322-7	Screw - Cap Hex. Hd.	18 37 2	3230-5	Bolt - Carriage	44 8 2
322-7	Screw - Cap Hex. Hd.	45 7 1	3230-5	Screw - Carriage	46 3 2

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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3230-8	Bolt - Carriage	45 5 1	3256-3	Washer - Flat	16 6 1
3230-9	Screw - Carriage	46 * 2	3256-3	Washer - Flat	37 36 5
3230-20	Bolt - Carriage	34 37 10	3256-6	Washer - Flat	26 15 2
3230-20	Bolt - Carriage	37 38 10	3256-6	Washer - Flat	27 27 1
3230-22	Screw - Carriage	18 6 1	3256-14	Washer - Flat	5 16 2
3230-23	Screw - Carriage	1 27 6	3256-16	Washer - Flat	13 12 8
3230-23	Screw - Carriage	3 55 2	3256-22	Washer - Flat	8 6 2
3230-23	Screw - Carriage	9 23 6	3256-22	Washer - Flat	22 15 2
3230-27	Screw - Carriage	1 8 1	3256-23	Washer - Flat	1 25 4
3231-2	Bolt - Carriage	36 14 4	3256-23	Washer - Flat	8 43 1
3231-2	Bolt - Carriage	39 15 2	3256-23	Washer - Flat	18 9 23
3231-22	Bolt - Carriage	8 23 6	3256-23	Washer - Flat	20 30 15
3231-26	Screw - Carriage	18 7 1	3256-23	Washer - Flat	24 16 1
3231-31	Bolt - Carriage	20 21 1	3256-23	Washer - Flat	31 34 4
3234-4	Screw - Cap Hex. Hd.	8 7 2	3256-23	Washer - Flat	44 18 6
3234-4	Screw - Hex. Flange Hd.	2 13 3	3256-23	Washer - Flat	45 19 2
3234-4	Screw - Hex. Flange Hd.	12 10 2	3256-24	Washer - Flat	12 34 1
3234-4	Screw - Hex. Flange Hd.	20 29 2	3256-24	Washer - Flat	18 27 16
3234-4	Screw - Hex. Washer Hd.	5 8 3	3256-24	Washer - Flat	20 25 2
3234-4	Screw - Hex. Washer Hd.	9 22 2	3256-24	Washer - Flat	24 25 3
3234-4	Screw - Hex. Washer Hd.	24 10 1	3256-24	Washer - Flat	26 30 2
3234-5	Screw - Hex. Flange Hd.	2 1 21	3256-24	Washer - Flat	27 16 1
3234-5	Screw - Hex. Washer Hd.	1 2 14	3256-24	Washer - Flat	37 2 1
3234-5	Screw - Hex. Washer Hd.	8 19 2	3256-24	Washer - Flat	44 21 8
3234-5	Screw - Hex. Washer Hd.	13 4 2	3256-24	Washer - Flat	45 3 4
3234-5	Screw - Hex. Washer Hd.	18 32 1	3256-24	Washer - Flat	46 6 2
3234-11	Screw - Hex. Flange Hd.	2 40 4	3256-25	Washer - Flat	34 14 1
3234-11	Screw - Hex. Washer Hd.	24 29 1	3256-25	Washer - Flat	37 20 1
3234-11	Screw - Hex. Washer Hd.	46 4 2	3256-26	Washer - Flat	7 10 2
3234-17	Screw - Hex. Flange Hd.	2 15 3	3256-26	Washer - Flat	33 4 6
3234-17	Screw - Hex. Washer Hd.	8 21 3	3256-28	Washer - Flat	29 16 1
3234-23	Screw - Hex. Flange	32 14 6	3256-33	Washer - Flat	3 53 2
3234-24	Screw - Hex. Flange Hd.	18 26 4	3256-35	Washer	42 9 6
3234-25	Screw - Hex. Washer Hd.	24 17 5	3256-45	Washer - Flat	26 19 4
3234-28	Screw - Hex. Washer Hd.	8 13 8	3256-45	Washer - Flat	27 10 2
3234-28	Screw - Hex. Washer Hd.	18 53 1	3256-45	Washer Flat	38 69 2
3234-32	Screw - Cap Hex. Hd.	20 5 4	3256-49	Washer	45 13 8
3234-32	Screw - Cap Hex. Hd.	27 28 1	3256-49	Washer - Flat	44 13 32
3234-32	Screw - Hex. Flange Hd.	26 14 2	3256-54	Washer - Flat	28 4 1
3242-4	Screw - Square Hd. Set	20 3 6	3256-56	Washer - Flat	34 51 1
3243-6	Screw - Set Sq. Hd.	35 67 1	3256-56	Washer - Flat	38 54 1
3243-6	Screw - Set Sq. Hd.	38 76 1	3257-32	Key - Woodruff	10 17 1
3245-35	Screw - Set	20 10 4	3257-32	Key - Woodruff	11 7 1
3246-9	Screw - Set	47 6 6	3258-19	Screw - Round Hd.	3 *61 2
3247-6	Screw - Set	43 3 3	3258-19	Screw - Round Hd.	4 2 2
3249-11	Screw - Round Hd.	12 27 2	3269-18	Rivet - Pop	45 15 10
3250-35	Screw - Pan Hd.	24 6 2	3269-18	Rivet - Pop	44 23 20
3253-2	Washer - Lock	5 15 5	3269-22	Rivet - Pop	44 25 8
3253-3	Washer - Lock	10 19 3	3269-22	Rivet - Pop	45 12 4
3253-3	Washer - Lock	13 14 8	3269-23	Rivet - Pop	44 16 24
3253-3	Washer - Lock	33 12 6	3269-23	Rivet - Pop	45 24 8
3253-4	Washer - Lock	1 24 4	3272-4	Pin - Cotter	2 9 2
3253-4	Washer - Lock	26 11 4	3272-4	Pin - Cotter	24 13 1
3253-4	Washer - Lock	27 22 2	3272-6	Pin - Cotter	7 1 1
3253-4	Washer - Lock	35 52 1	3272-6	Pin - Cotter	10 14 1
3253-4	Washer - Lock	38 55 1	3272-6	Pin - Cotter	13 31 5
3253-5	Washer - Lock	34 25 2	3272-6	Pin - Cotter	24 43 1
3253-5	Washer - Lock	37 30 2	3272-6	Pin - Cotter	27 19 1
3253-21	Washer - Lock	44 15 4	3272-6	Pin - Cotter	29 14 1
3254-9	Washer - ITLW	12 2 2	3272-9	Pin - Cotter	18 23 1
3254-9	Washer - Lock Internal	24 5 2	3272-11	Pin - Cotter	24 32 5
3254-18	Washer - Lock I.T.L.W.	42 6 6	3272-11	Pin - Cotter	26 22 2
3255-2	Washer - Lock	29 20 1	3272-11	Pin - Cotter	27 4 1
3255-2	Washer - Lock E.T.L.W.	35 61 1	3272-13	Pin - Cotter	26 27 2
3255-2	Washer - Lock E.T.L.W.	38 71 1	3272-13	Pin - Cotter	27 13 2
3255-7	Washer - ETLW	2 35 1	3272-17	Pin - Cotter	26 25 2
3255-7	Washer - ETLW	12 26 3	3272-17	Pin - Cotter	27 33 1
3255-7	Washer - Lock E.T.L.W.	5 35 1	3273-18	Screw - Hex. Socket Hd.	20 34 4
3255-8	Washer - Ext. Tooth Lock	32 4 4	3274-90	Screw - Hex. Socket Hd.	5 13 2
3255-8	Washer - Lock E.T.L.W.	18 30 1	3290-55	Rivet - Pop	36 8 6
3256-2	Washer - Flat	44 27 8	3290-55	Rivet - Pop	39 9 4

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Part No.	Description	Pg. No.	Ref. No.	Qty.	Part No.	Description	Pg. No.	Ref. No.	Qty.
3290-282	Rivet - Pop	45	18	10	32121-36	Pin - Roll	34	6	4
3290-322	Pin - Hair	26	32	2	32121-36	Pin-Roll	37	11	4
3290-322	Pin - Hair	27	31	1	32121-79	Pin - Roll	13	39	2
3290-379	Tie - Cable	19	59	2	32121-91	Pin - Coiled Spring	11	38	3
3290-467	Cotter - Hairpin	36	2	4	32128-10	Nut - Flange Lock	35	66	1
3290-467	Cotter - Hairpin	39	3	2	32128-10	Nut - Flange Lock	38	75	1
3290-467	Pin - Cotter Hair	1	28	2	32128-14	Nut - Flange Lock	1	13	2
3296-2	Nut - Lock	5	44	1	32128-19	Nut - Flange	32	12	2
3296-4	Nut - Lock	24	15	1	32128-20	Nut - Flange Lock	2	46	4
3296-6	Nut - Lock	10	22	1	32128-20	Nut - Lock	14	48	2
3296-13	Rivet - Pop	42	1	14	32128-21	Nut - Flange Lock	35	62	1
3296-16	Nut - Flange Lock	22	9	2	32128-21	Nut - Flange Lock	38	72	1
3296-16	Nut - Lock	12	4	2	32128-25	Nut - Flange Lock	31	35	4
3296-23	Nut - Flange Lock	20	28	4	32128-25	Nut - Hex. Flange	32	6	4
3296-23	Nut - Lock	10	11	3	32128-33	Nut - Flange Lock	1	3	2
3296-23	Nut - Lock	13	42	8	32128-33	Nut - Flange Lock	2	34	5
3296-28	Nut - Lock	7	11	2	32128-33	Nut - Flange Lock	5	31	3
3296-29	Nut - Flange Lock	7	20	1	32128-33	Nut - Flange Lock	20	14	2
3296-29	Nut - Flange Lock	20	32	6	32128-33	Nut - Flange Lock	26	4	2
3296-29	Nut - Lock	8	42	1	32128-43	Nut - Flange Lock	2	37	4
3296-29	Nut - Lock	12	32	3	32128-43	Nut - Flange Lock	8	16	6
3296-29	Nut - Lock	16	9	2	32128-43	Nut - Flange Lock	18	1	5
3296-29	Nut - Lock	34	41	11	32128-43	Nut - Flange Lock	20	23	2
3296-29	Nut - Lock	37	42	11	32128-43	Nut - Flange Lock	24	2	7
3296-29	Nut - Lock	44	19	6	32128-44	Nut - Flange Lock	1	16	13
3296-29	Nut - Lock	45	20	3	32128-44	Nut - Flange Lock	2	18	12
3296-39	Nut - Flange Lock	22	17	1	32128-44	Nut - Flange Lock	8	26	4
3296-39	Nut - Flange Lock	24	26	3	32128-44	Nut - Flange Lock	18	4	5
3296-39	Nut - Lock	20	17	2	32128-44	Nut - Flange Lock	30	20	3
3296-39	Nut - Lock	26	31	2	32128-44	Nut - Hex. Flange Hd.	9	12	6
3296-39	Nut - Lock	27	15	1	32128-44	Nut - Lock	13	3	2
3296-39	Nut - Lock	34	1	8	32136-4	Nut - Castle	7	2	1
3296-39	Nut - Lock	36	6	16	32136-4	Nut - Castle	29	15	1
3296-39	Nut - Lock	38	67	12	32141-84	Screw - Cap Hex. Hd.	7	25	2
3296-39	Nut - Lock	39	7	9	32144-10	Screw - Cap Hex. Hd.	37	24	6
3296-39	Nut - Lock	42	8	2	32144-10	Screw - Hex. Washer Hd.	34	26	4
3296-39	Nut - Lock	44	6	8	32144-18	Screw - Hex. Hd.	5	4	2
3296-39	Nut - Lock	45	1	3	32144-39	Screw - Pan Hd.	5	41	2
3296-42	Nut - Lock	8	40	2	32148-7	Insert - Threaded	1	33	3
3296-42	Nut - Lock	13	11	8	32148-7	Insert - Threaded	2	3	5
3296-51	Nut - Lock	29	17	1	32148-8	Insert - Threaded	3	58	1
3296-59	Nut - Lock	12	33	1	32148-8	Insert - Threaded	8	14	3
3296-59	Nut - Lock	26	18	2	32149-9	Nut - Flange Lock	5	37	2
3296-59	Nut - Lock	27	9	2	32151-46	Ring - Retaining	11	13	2
3296-59	Nut - Lock	33	9	2	32153-4	Nut-Lock	44	29	8
3296-59	Nut - Lock	38	63	1	340-17	Fitting - Hydraulic 90°	13	43	2
3296-59	Nut - Lock	41	3	6	340-20	Fitting - Hydraulic Tee	22	21	1
3296-62	Nut - Lock	34	10	1	340-77	Fitting - Hydraulic 90°	22	6	1
3296-62	Nut - Lock	37	14	1	340-87	Fitting - Hydraulic 45°	24	39	2
32104-82	Screw - Hex. Washer Hd.	1	21	5	340-92	Fitting - Hydraulic Straight	22	11	1
32104-116	Screw - Hex. Washer Hd.	8	2	8	340-99	Fitting - Hydraulic 90°	10	26	2
32105-1	Screw - Hex. Hd.	5	42	1	340-101	Fitting - Hydraulic 45°	10	5	2
32105-13	Screw - Cap Hex. Hd.	18	20	1	340-103	Fitting - Hydraulic 45°	14	45	1
32107-11	Nut - Square	3	*62	2	340-105	Fitting - Hydraulic 90°	13	8	2
32107-11	Nut - Square	4	4	2	340-110	Fitting - Hydraulic 90°	22	19	1
32108-17	Nut - Flange Lock	18	22	1	340-127	Nut - Bulkhead	8	25	2
32120-10	Ring - Retaining	18	45	1	340-140	Fitting - Hydraulic Tee	14	*	1
32120-11	Ring - Retaining	11	36	1	340-162	Fitting - Hydraulic 90°	16	12	1
32120-15	Ring - Retaining	11	34	1	340-163	Fitting - Hydraulic 90°	16	4	1
32120-64	Ring - Snap	44	1	8	353-987	Fitting - Hydraulic 90°	9	17	1
32121-6	Pin - Roll	2	21	1	354-77	Hydraulic Test Port Fitting	16	15	2
32121-6	Pin - Roll	12	15	1	354-79	Cap - Test Port	16	14	2
32121-9	Pin - Roll	28	13	1	354-120	Fitting - Hydraulic 90°	9	25	1
32121-10	Pin - Roll	7	22	1	354-120	Fitting - Hydraulic 90°	10	8	1
32121-15	Pin - Roll	7	16	2	354-127	Fitting - Hydraulic 45°	9	20	2
32121-23	Pin - Roll	28	1	1	354-128	Fitting - Hydraulic 90°	10	3	1
32121-24	Pin - Roll	12	24	1					
32121-34	Pin - Dowel	10	29	1					

*Not Illustrated

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBERS

The Reelmaster 216-D has two identification numbers; a model number and a serial number. The two numbers are stamped on a plate which is located on the main frame under the seat. In any correspondence concerning the Reelmaster 216-D, supply model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an Authorized TORO Service Dealer, supply the following information:

1. Model and serial number of the Reelmaster 216-D.
2. Part number, description, and the quantity of part(s) desired.

NOTE: Do not order by reference number if a parts catalog is being used; use the PART NUMBER.

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