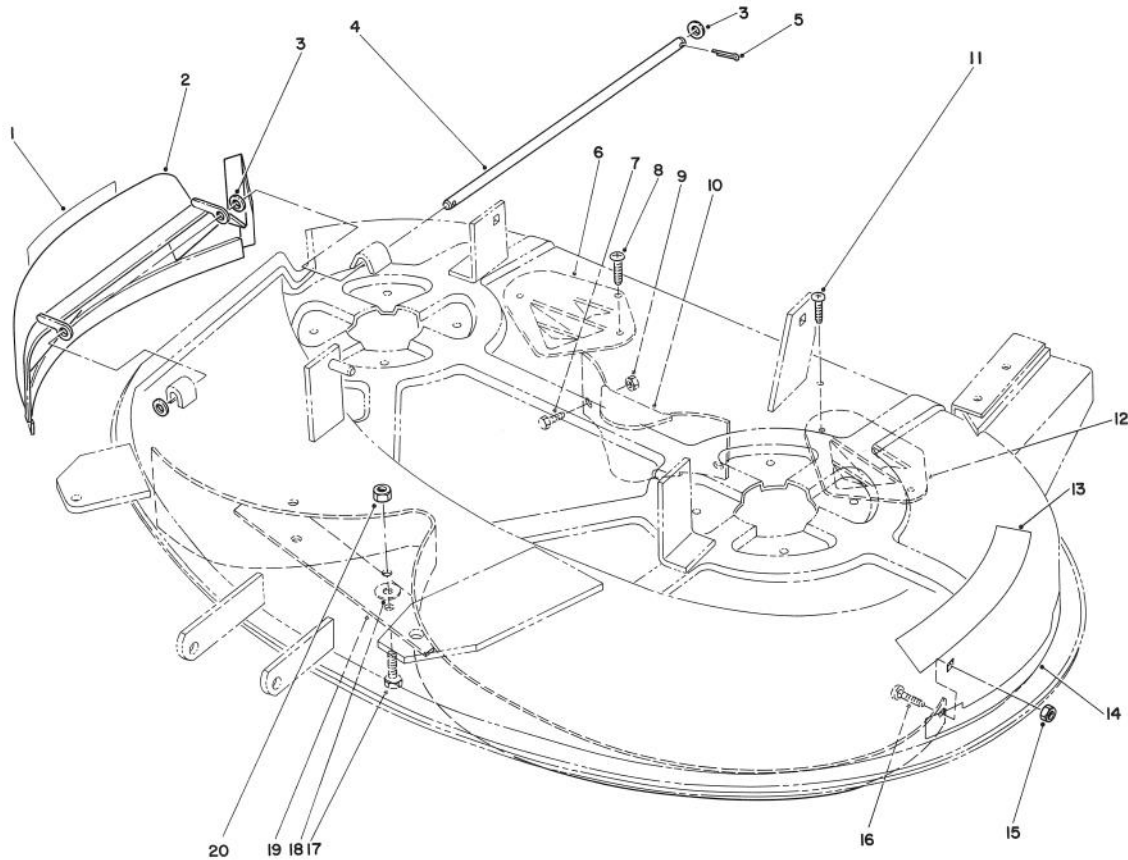




MODEL NO. R538SY01-1000001 & UP

**PARTS  
CATALOG**

**WHEEL HORSE<sup>®</sup>**  
38" (97cm) Recycler<sup>®</sup> Rotary Cutting Unit



C-0880

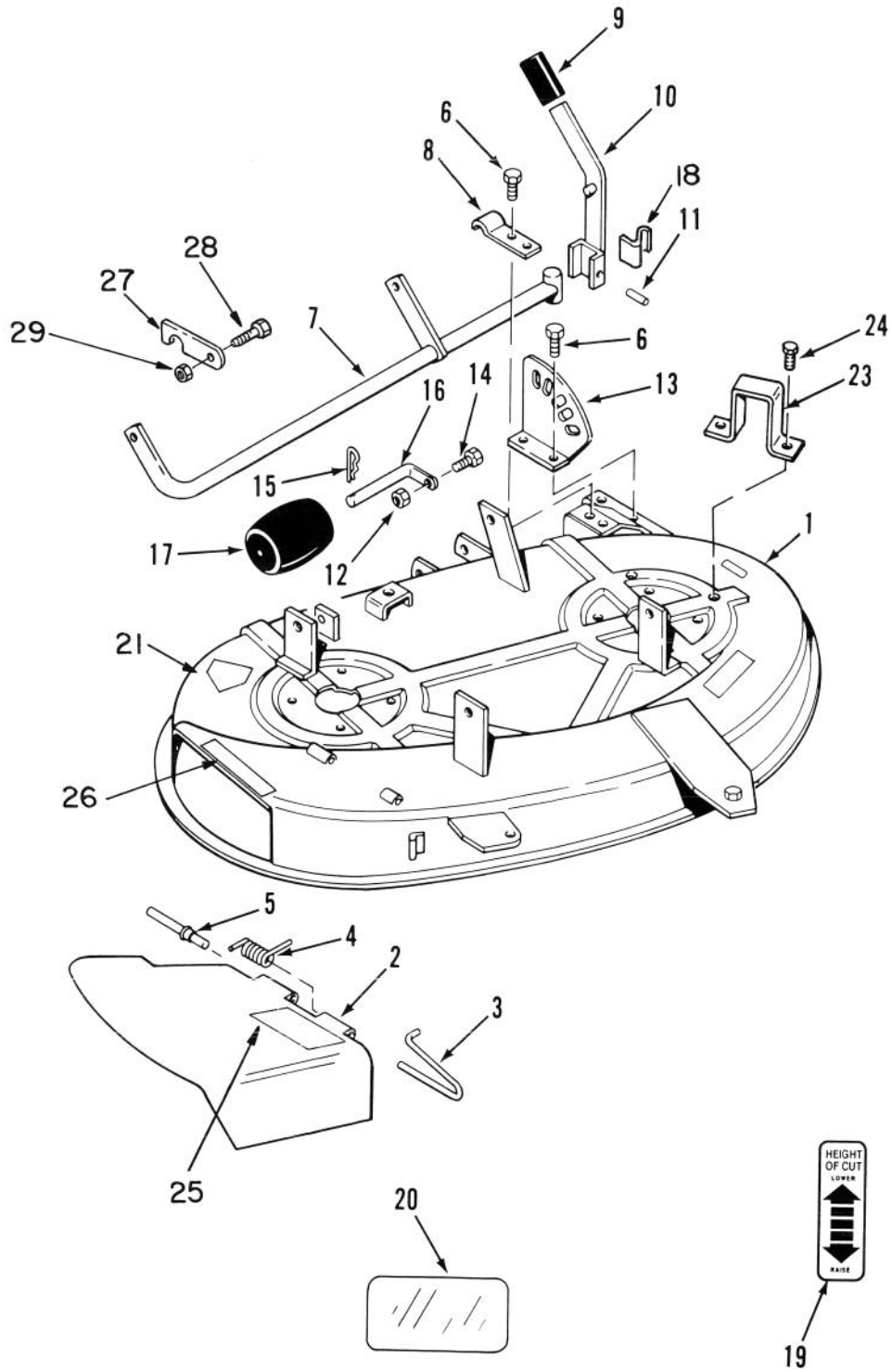
**BAFFLE ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1	66-1340	Decal - Danger	2
2	79-1680	Recycler Chute Ass'y	1
3	920008	Washer - Flat	3
4	78-0820	Rod - Hinge	1
5	932008	Pin - Cotter	2
6	80-4510	Plate - Kicker	1
7	908002	Screw - Hex Hd. Cap	2
8	32144-97	Screw - Pan Hd.	2
9	915661	Nut - Hex	2
10	79-1640	Baffle - Rear	1

Ref. No.	Part No.	Description	No. Used
11	32104-130	Screw - Pan Hd.	6
12	76-2160	Plate - Kicker	3
13	79-3140	Decal - Danger	1
14	79-1311	Decal - Recycler	1
15	915662	Nut - Hex	1
16	900037	Bolt - Carriage	1
17	908033	Screw - Hex Hd. Cap	2
18	2844	Washer - Flat	2
19	79-1600	Baffle - Front	1
20	915663	Nut - Hex	2

TPS

# DECK ASSEMBLY

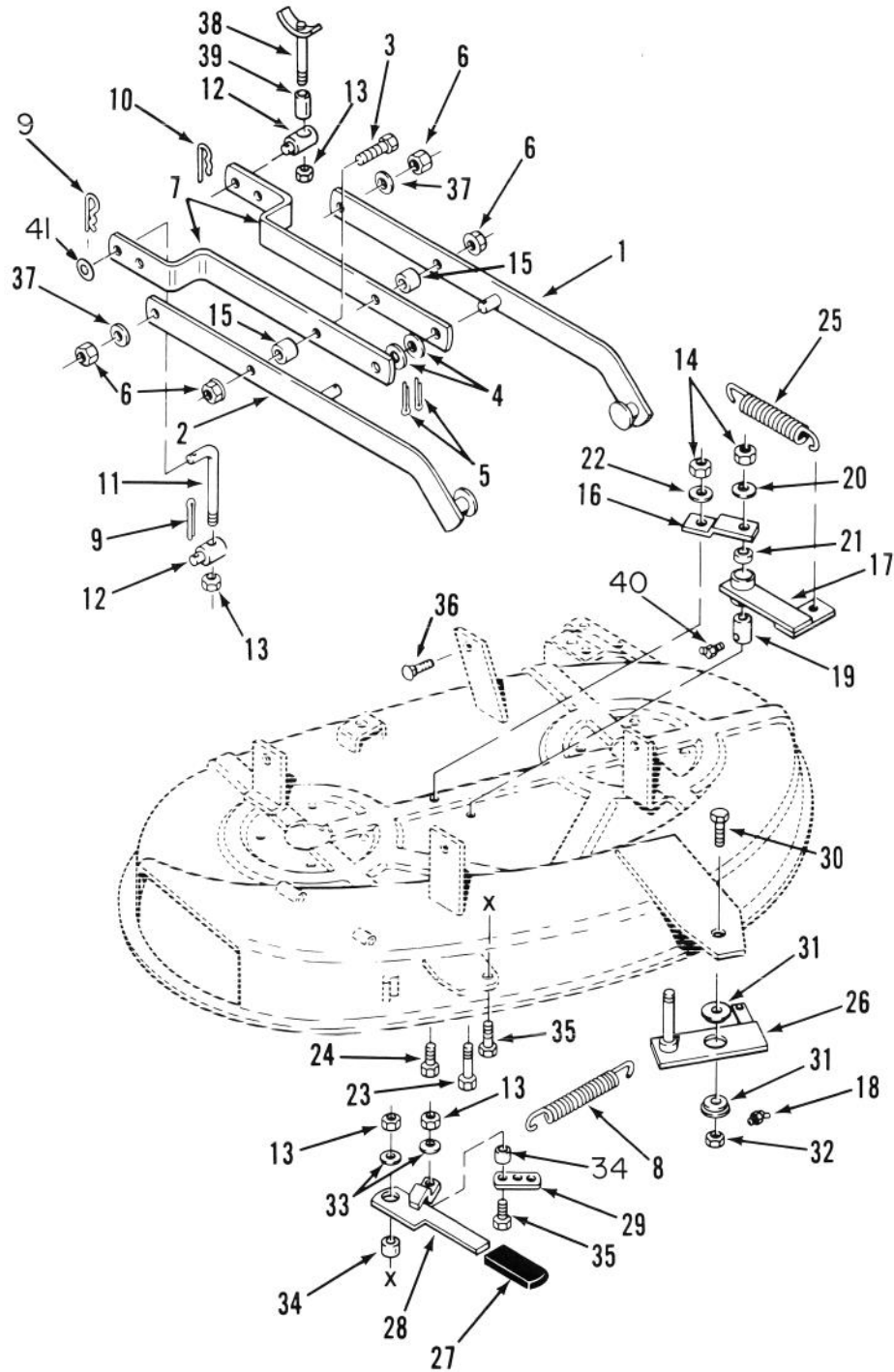


## DECK ASSEMBLY (CONTINUED)

Ref. No.	Part No.	Description	No. Used
1	79-2180	Deck - Mower	1
2	121170	Chute - Discharge	1
3	119730	Rod - Front	1
4	119691	Spring	1
5	119720	Rod - Rear	1
6	926715	Screw	4
7	120700	Support - Lift	1
8	110846	Bracket - Pivot	1
9	103712	Grip	1
10	79-1030	Lever	1
11	933244	Pin - Spirol	1
12	915661	Nut - E.S.	2
13	120691	Quadrant	1
14	908003	Screw	2

Ref. No.	Part No.	Description	No. Used
15	932034	Pin - Cotter	2
16	118960	Shaft - Roller	2
17	29-4820	Roller	2
18	112730	Clip - Spring	1
19	111655	Decal - Height	1
20	112403	Vin Tag Overlay	1
21	54-9220	Decal - Danger	1
23	78-0290	Stop - Deck	1
24	926466	Screw - S.T.	2
25	66-1340	Decal - Danger	1
26	66-6380	Decal - Danger	1
27	118730	Lock - Shaft	1
28	908034	Screw - Hex Hd. Cap	1
29	915663	Nut - Hex	1

# SUSPENSION ASSEMBLY

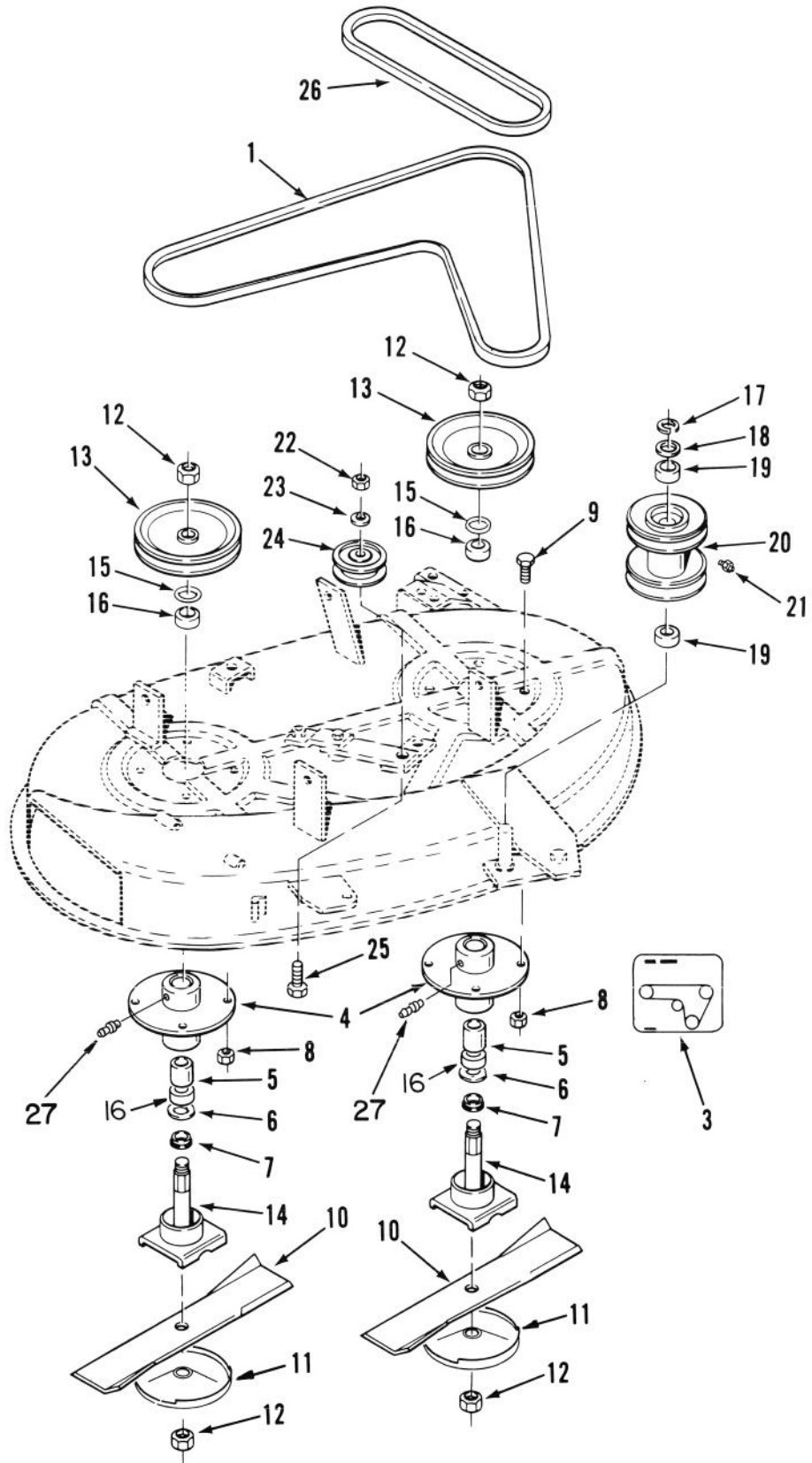


## SUSPENSION ASSEMBLY (CONTINUED)

Ref. No.	Part No.	Description	No. Used
1	117071	Bar - Draft L.H.	1
2	117072	Bar - Draft R.H.	1
3	908037	Screw - Hex Hd. Cap	2
4	920013	Washer	2
5	932035	Pin - Cotter	2
6	102809	Nut - Flange	4
7	120070	Bar - Leveler	2
8	116167	Spring	1
9	932008	Pin - Cotter	4
10	933504	Cotter - Hairpin	2
11	121010	Rod - Lift	2
12	116815	Trunnion	4
13	915663	Nut - E.S.	6
14	915662	Nut - E.S.	2
15	115706	Spacer	2
16	117086	Strap	1
17	117083	Arm - Idler	1
19	114512	Spacer	1
21	109859	Bushing	2
22	920008	Washer	1

Ref. No.	Part No.	Description	No. Used
23	908026	Screw - Hex Hd. Cap	1
24	908017	Screw - Hex Hd. Cap	1
25	120580	Spring	1
26	116368	Shaft - Counter	1
27	103712	Grip	1
28	117088	Lever	1
29	117090	Link	1
30	900271	Bolt	1
31	116621	Bushing	2
32	915665	Nut - E.S.	1
33	2844	Washer	2
34	4627	Spacer	2
35	908035	Screw - Hex Hd. Cap	2
36	900064	Bolt	2
37	115705	Spacer	2
38	116816	Rod - Hanger	2
39	979180	Spacer	2
40	MW1455	Fitting - Grease	1
41	920008	Washer - Flat	2

# SPINDLE ASSEMBLY



## SPINDLE ASSEMBLY (CONTINUED)

Ref. No.	Part No.	Description	No. Used
1	116667	Belt - Spindle	1
3	117137	Decal - Belt Guide	1
4	79-1050	Housing - Spindle	2
5	54-0210	Spacer - Bearing	2
6	32120-11	Ring - Snap	2
7	47-0110	Spacer	2
8	915662	Nut - E.S.	8
9	908017	Screw - Hex Hd. Cap	8
10	79-3060	Blade Kit	2
11	7-3522	Cup	2
12	3296-41	Nut	4
13	55-7690	Pulley	2
14	47-0091	Spindle Shaft Ass'y	2

Ref. No.	Part No.	Description	No. Used
15	920216	Washer	2
16	79-1090	Bearing	4
17	105005	Ring - Retaining	1
18	971015	O-Ring	1
19	109966	Bearing	2
20	116165	Pulley	1
21	1030	Fitting - Grease	1
22	915663	Nut - E.S.	1
23	920009	Washer	1
24	112895	Pulley	1
25	908037	Screw - Hex Hd. Cap	1
26	116666	Belt - Drive	1
27	3796	Fitting - Grease	2

