FORM NO. 3314-832

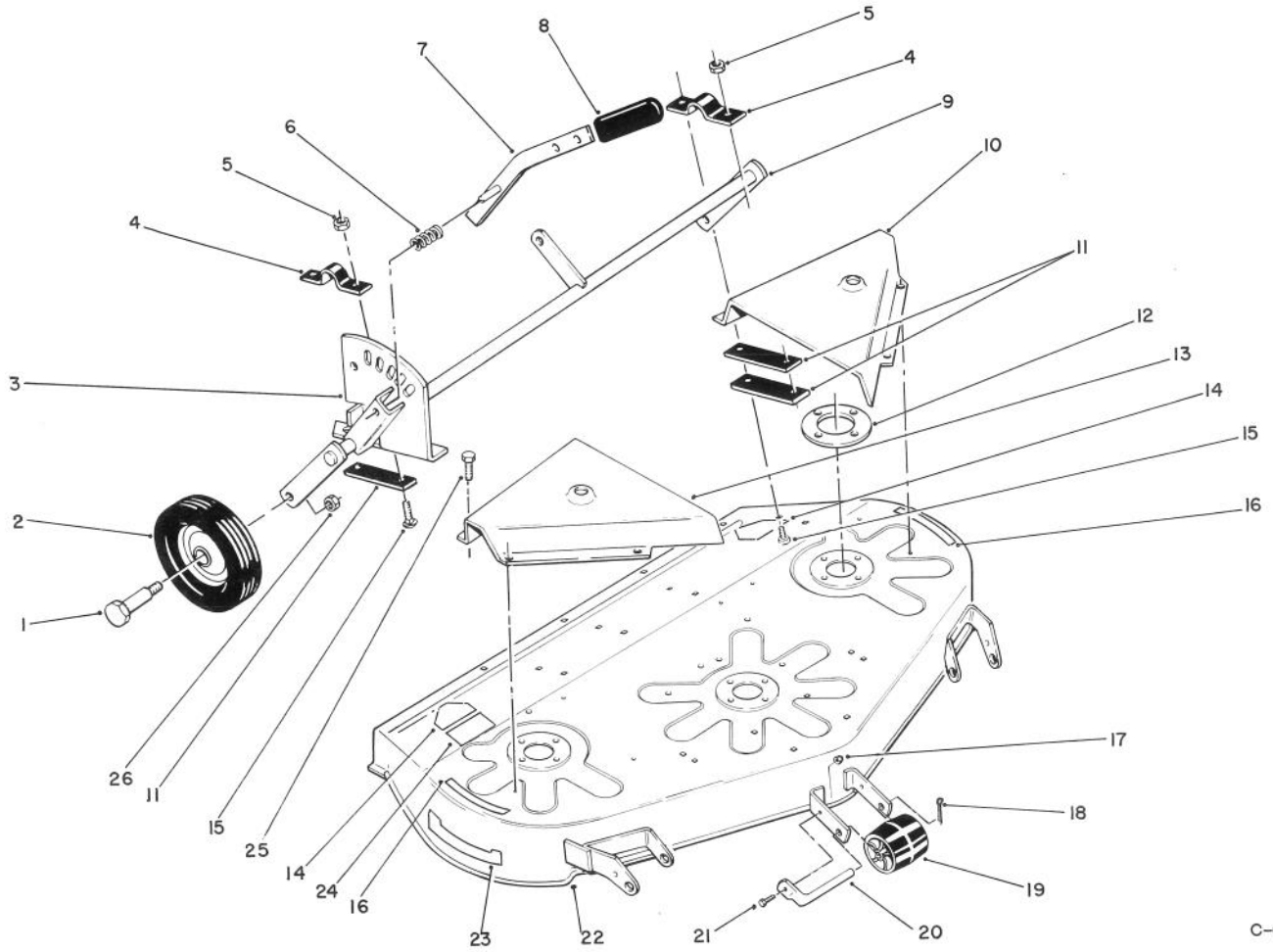
TORO®

MODEL NO. R542RC01-1000001 & UP

PARTS CATALOG

WHEEL HORSE®

42" (107cm) Recycler® Rotary Cutting Unit



DECK & COVER ASSEMBLY

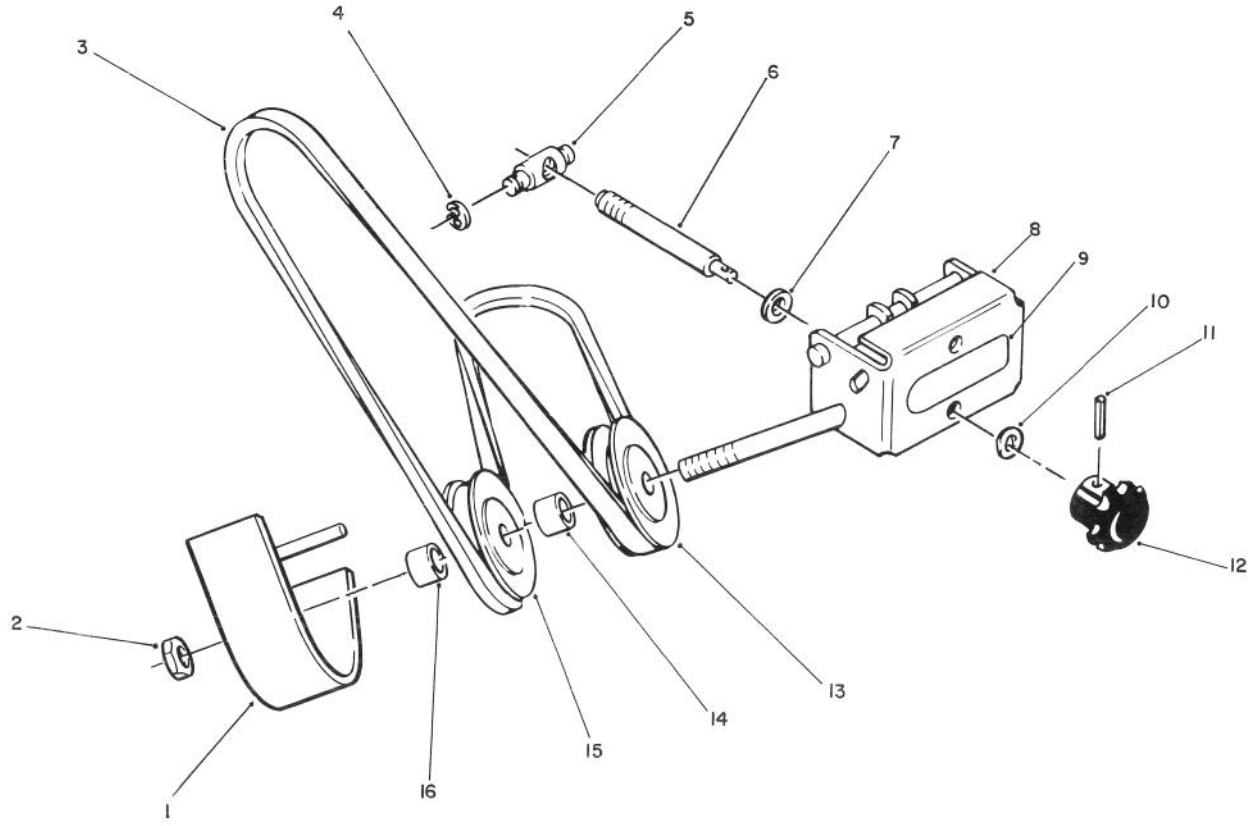
Ref. No.	Part No.	Description	No. Used
1	5188	Bolt - Shoulder	2
2	110506	Wheel	2
3	106392	Quadrant	1
4	110841	Camp	2
5	915663	Nut	8
6	101853	Spring	1
7	115213	Lever	1
8	103712	Grip	1
9	115053	Gauge - Wheel Support	1
10	106638	Cover - Belt L.H.	1
11	110840	Strap	3
12	106408	Plate - Spindle	3
13	116426	Cover - Belt R.H.	1
14	43-8480	Decal - Danger	2

Ref. No.	Part No.	Description	No. Used
15	900064	Bolt - Carriage	8
16	76-4070	Decal - Danger	2
17	915661	Nut	3
18	932034	Pin - Cotter	3
19	108789	Roller	3
20	110847	Shaft - Roller	3
21	908003	Bolt	3
22	116965	Deck - Mower	1
23	79-1301	Decal - Recycler	2
24	106748	Decal - Height of Cut	1
25	926671	Bolt	8
26	915113	Nut	8
*	810819	Manual - Operators	1

*Not Illustrated

TPS

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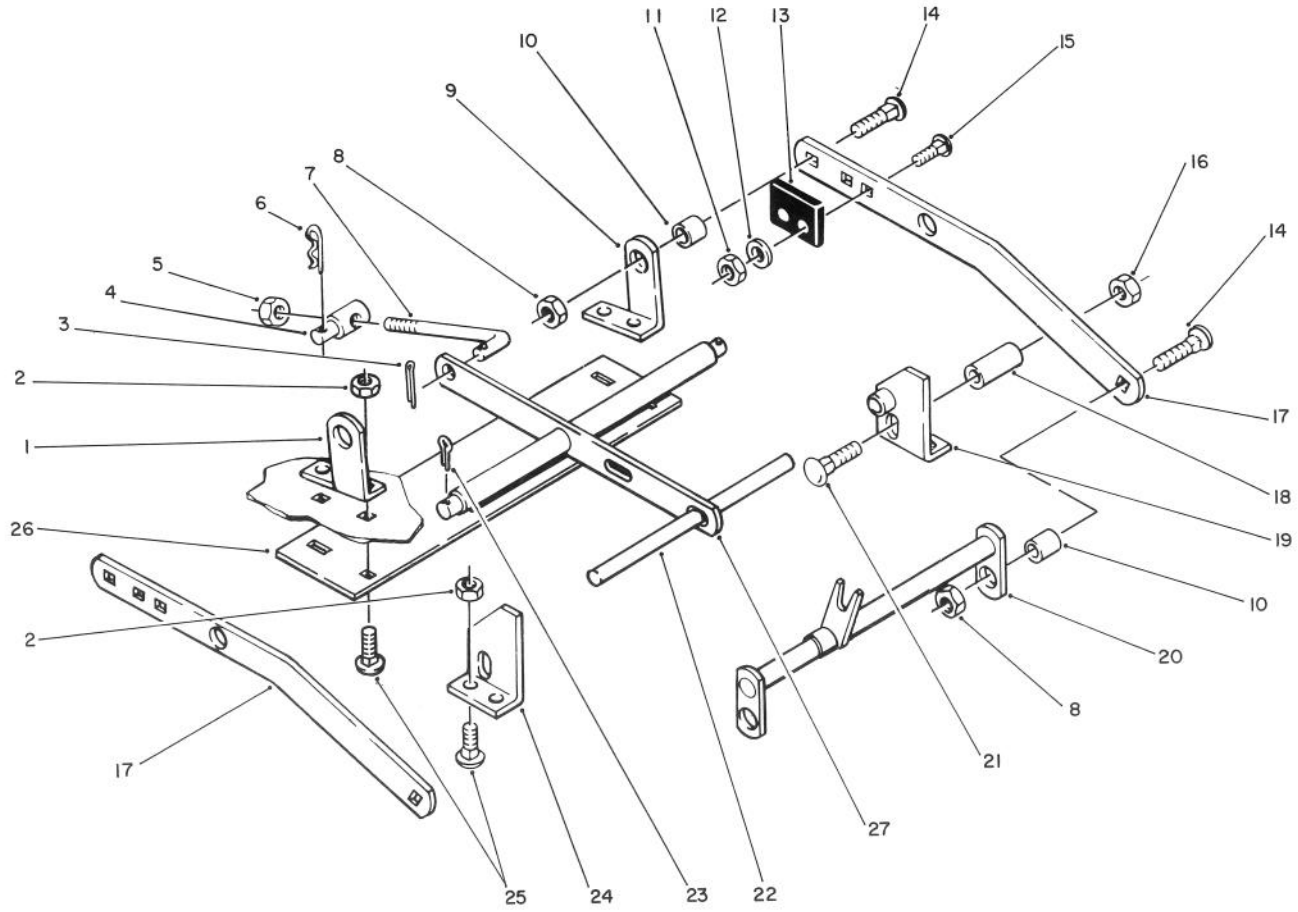
C-0885

DECK DRIVE BELT ATTACHMENT

Ref. No.	Part No.	Description	No. Used
1	102582	Cover - Belt	1
2	915007	Nut	1
3	108834	Drive - Belt	1
4	105797	Ring - Retaining	2
5	101708	Trunion	1
6	101842	Rod - Adjustment	1
7	920009	Washer	1
8	101728	Support - Idler, Front	1
9	115197	Decal - Attach a Matic	1

Ref. No.	Part No.	Description	No. Used
10	108571	Washer - Spring	1
11	933156	Pin - Spirol	1
12	101851	Knob - Adjustment	1
13	104974	Pulley - Idler	1
14	101734	Spanner - Inner	
15	104975	Pulley - Idler, Flat	1
16	101757	Spacer - Outer	1
*	101657	Idler Assembly - Front (Incl. Ref. #1-16)	1

*Not Illustrated

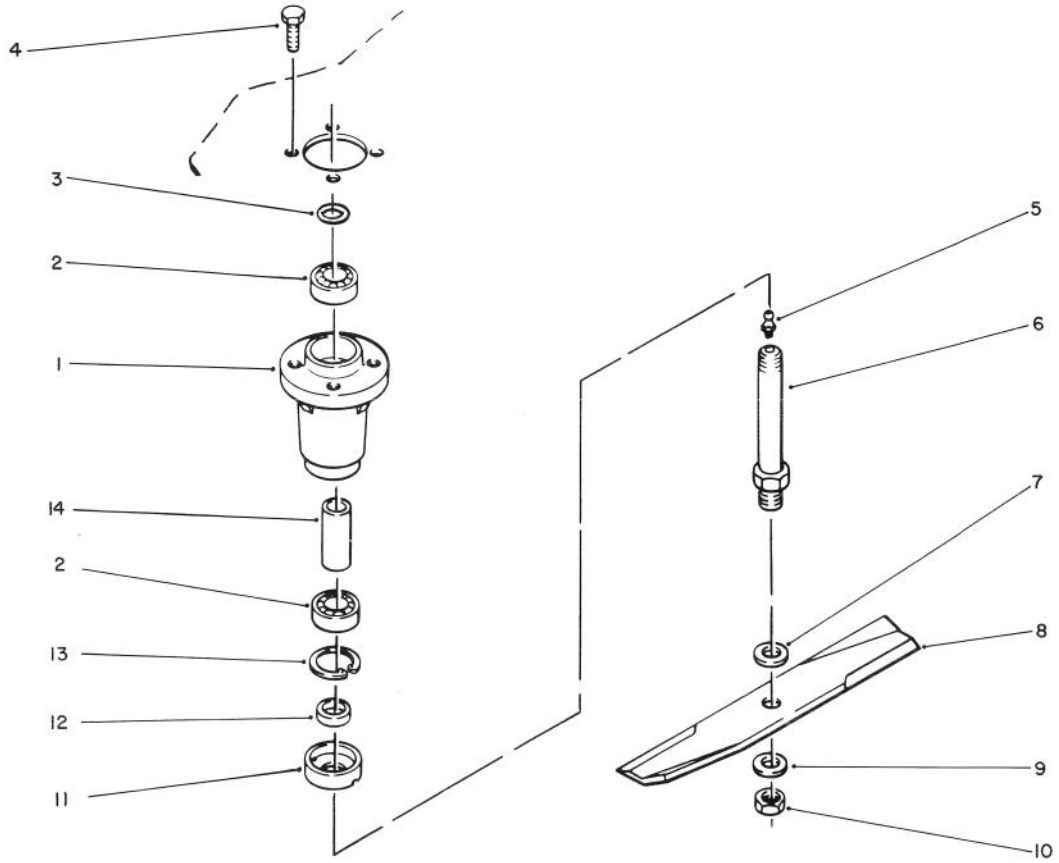


C-0886

SUSPENSION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	107512	Bracket – Right Rear	1
2	915663	Nut	8
3	932008	Pin – Cotter	1
4	6739	Trunion	1
5	915663	Nut	1
6	933504	Pin – Cotter	2
7	101828	Rod – leveler	1
8	102809	Nut	4
9	107511	Bracket – Left Rear	1
10	111044	Spacer	4
11	915662	Nut	4
12	920038	Washer	4
13	102322	Bumper – Rubber	2
14	900064	Bolt – Carriage	4

Ref. No.	Part No.	Description	No. Used
15	900039	Bolt – Carriage	4
16	915664	Nut	2
17	101777	Bar – Draft	2
18	979360	Spacer – Transport Stop	2
19	102567	Bracket – Left Front	1
20	101758	Hitch	1
21	900093	Bolt – Carriage	2
22	102570	Shaft – Front	1
23	932018	Pin – Cotter	2
24	102566	Bracket – Right Front	1
25	900063	Bolt – Carriage	8
26	115056	Plate	1
27	110268	Leveler	1



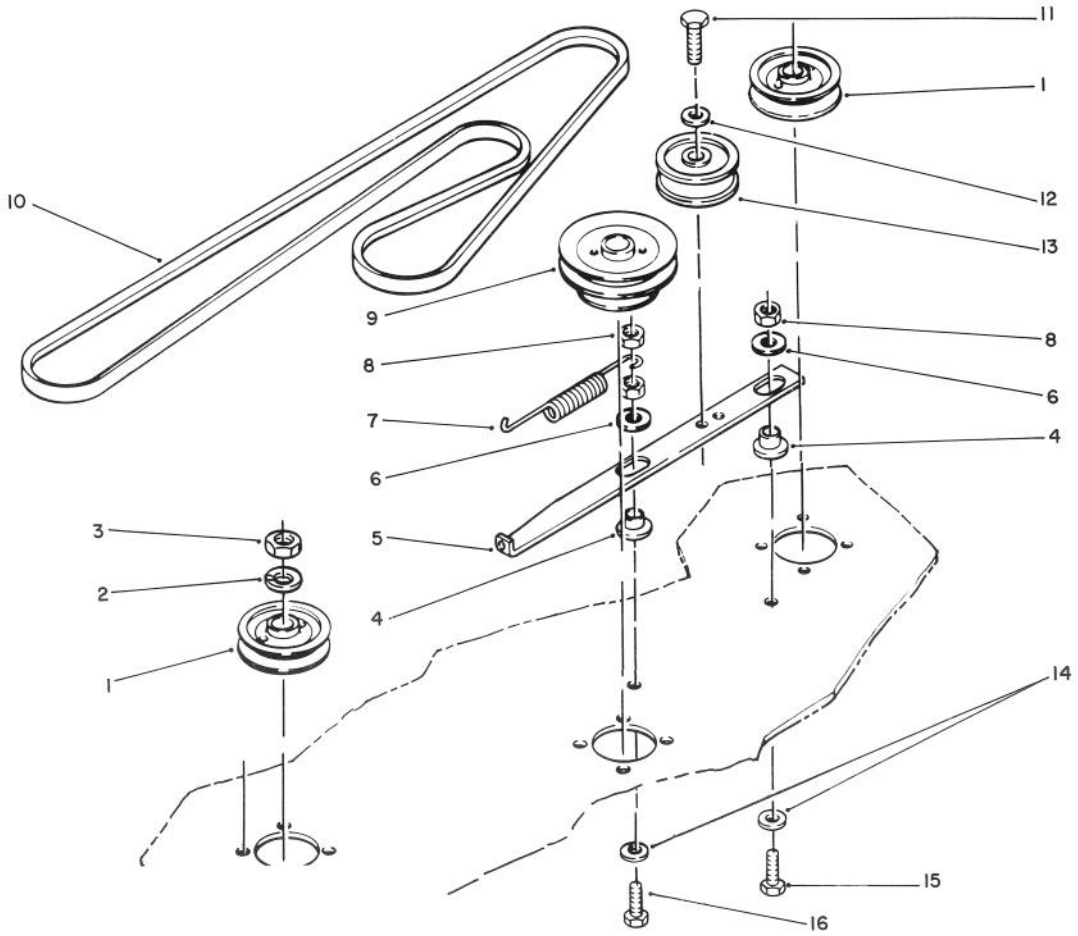
C-0887

SPINDLE & BLADE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	114568	Housing - Spindle	1
2	109966	Bearing - Ball	2
3	971015	"O"Ring	1
4	908035	Bolt	4
5	1030	Fitting - Grease	1
6	112674	Shaft - Spindle	1
7	920257	Washer - Special	1
8	116840	Blade Kit (Set Of 3)	1

Ref. No.	Part No.	Description	No. Used
9	920015	Washer - Special	1
10	915090	Nut	1
11	106067	Cup - Spindle	1
12	106068	Spacer - Blade	1
13	936028	Ring - Retaining Int.	1
14	116085	Spacer	1
*		Spindle Assembly (Incl. Ref. #1-14)	3

*Not Illustrated

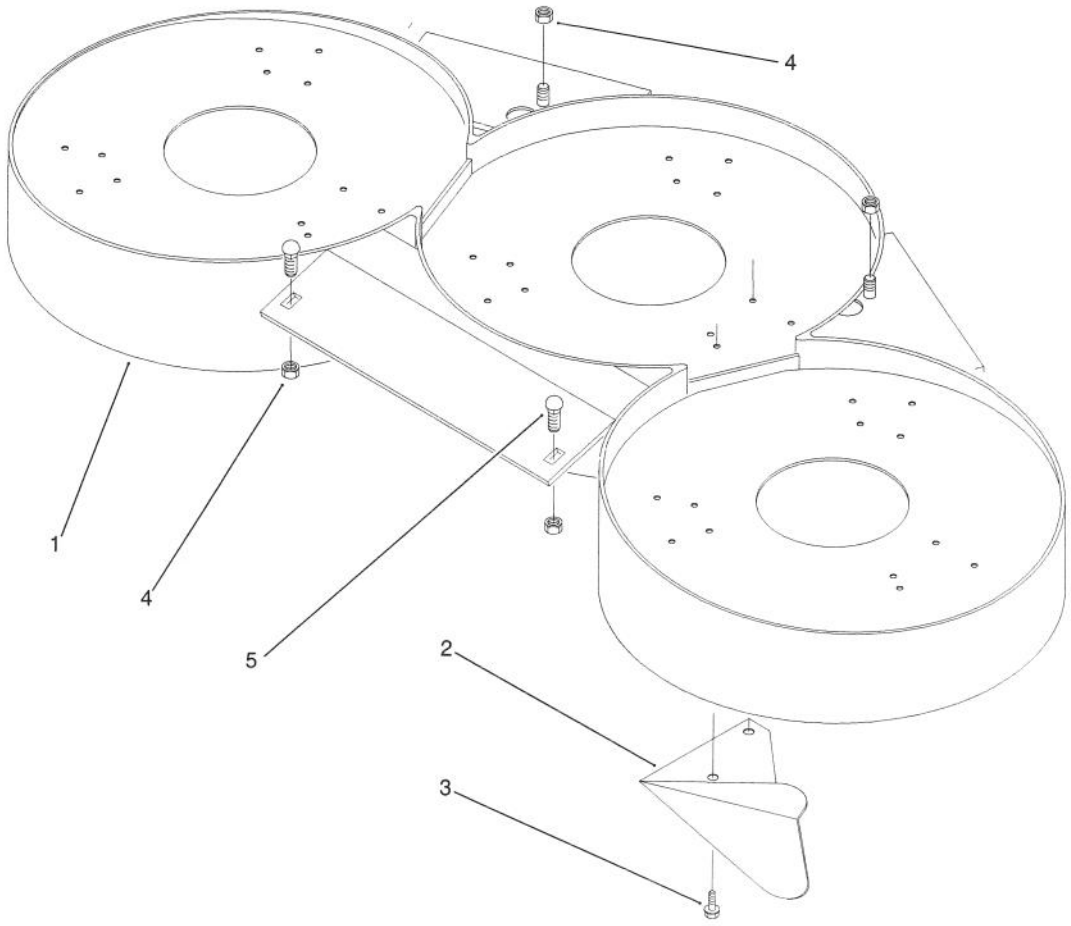


C-0888

DECK BELT & PULLEYS

Ref. No.	Part No.	Description	No. Used
1	109967	Pulley - Outer	2
2	920087	Washer - lock	3
3	915089	Nut	3
4	107674	Bushing -Spacer	2
5	106120	Bar - Idler Support	1
6	107675	Washer - Special	2
7	100071	Spring	1
8	915663	Nut	3

Ref. No.	Part No.	Description	No. Used
9	110148	Pulley - Center	1
10	106125	"V"Belt	1
11	908035	Bolt	1
12	920083	Washer -Lock	1
13	112425	Pulley - Idler, Flat	1
14	2844	Washer - Special	2
15	908035	Bolt	1
16	908037	Bolt	1



C-0844

BAFFLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	79-2960	Baffle	1
2	80-2630	Kicker	9
3	926671	Screw	18

Ref. No.	Part No.	Description	No. Used
4	915663	Nut - Lock	4
5	900064	Bolt - Carriage	2

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.

MAINTENANCE RECORD

Date								

Compliance with Radio Interference Regulations Certified.
Certifie Conforme au Reglement sur le Brouillage Radioelectrique.

PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
1030	Fitting - Grease	4	5	1
2844	Washer - Special	5	14	2
5188	Bolt - Shoulder	1	1	2
6739	Trunnion	3	4	1
110506	Wheel	1	2	2
100071	Spring	5	7	1
101657	Idler Assembly - Front	2	*	1
101708	Trunion	2	5	1
101728	Support - Idler, Front	2	8	1
101734	Spanner - Inner	2	14	
101757	Spacer - Outer	2	16	1
101758	Hitch	3	20	1
101777	Bar - Draft	3	17	2
101828	Rod - leveler	3	7	1
101842	Rod - Adjustment	2	6	1
101851	Knob - Adjustment	2	12	1
101853	Spring	1	6	1
102322	Bumper - Rubber	3	13	2
102566	Bracket - Right Front	3	24	1
102567	Bracket - Left Front	3	19	1
102570	Shaft - Front	3	22	1
102582	Cover - Belt	2	1	1
102809	Nut	3	8	4
103712	Grip	1	8	1
104974	Pulley - Idler	2	13	1
105797	Ring - Retaining	2	4	2
106067	Cup - Spindle	4	11	1
106068	Spacer - Blade	4	12	1
106117	Plate - Spindle	1	12	3
106120	Bar - Idler Support	5	5	1
106125	"V"Belt	5	10	1
106392	Quadrant	1	3	1
106408	Plate - Spindle	1	12	3
106638	Cover - Belt L.H.	1	10	1
106748	Decal - Height of Cut	1	24	1
107511	Bracket - Left Rear	3	9	1
107512	Bracket - Right Rear	3	1	1
107674	Bushing -Spacer	5	4	2
107675	Washer - Special	5	6	2
108571	Washer - Spring	2	10	1
108789	Roller	1	19	3
108834	Drive - Belt	2	3	1
109966	Bearing - Ball	4	2	2
109967	Pulley - Outer	5	1	2
110148	Pulley - Center	5	9	1
110268	Leveler	3	27	1
110840	Strap	1	11	3
110841	Camp	1	4	2
110847	Shaft - Roller	1	20	3
111044	Spacer	3	10	4
112425	Pulley - Idler, Flat	5	13	1
112674	Shaft - Spindle	4	6	1
114568	Housing - Spindle	4	1	1
115053	Gauge - Wheel Support	1	9	1
115056	Plate	3	26	1
115197	Decal - Attach a Matic	2	9	1
115213	Lever	1	7	1
116085	Spacer	4	14	1
116426	Cover - Belt R.H.	1	13	1
116840	Blade Kit	4	*	1
116965	Deck - Mower	1	22	1
810819	Manual - Operators	1	*	1
822237	Spindle Assembly	4	*	3
900039	Bolt - Carriage	3	15	4
900063	Bolt - Carriage	3	25	8
900064	Bolt - Carriage	1	15	8
900064	Bolt - Carriage	3	14	4
900064	Bolt - Carriage	6	5	2
900093	Bolt - Carriage	3	21	2
908003	Bolt	1	21	3
908035	Bolt	4	4	4
908035	Bolt	5	11	1
908035	Bolt - Carriage	5	15	1
908037	Bolt - Carriage	5	16	1
915007	Nut	2	2	1
915089	Nut	5	3	3
915090	Nut	4	10	1
915113	Nut	1	26	8
915661	Nut	1	17	3
915662	Nut	3	11	4
915663	Nut	1	5	8
915663	Nut	3	2	8
915663	Nut	3	5	1
915663	Nut	5	8	3
915663	Nut - Lock	6	4	4
915664	Nut	3	16	2
920009	Washer	2	7	1
920015	Washer - Special	4	9	1
920038	Washer	3	12	4
920083	Washer -Lock	5	12	1
920087	Washer - lock	5	2	3
920257	Washer - Special	4	7	1
926671	Bolt	1	25	8
926671	Screw	6	3	18
932008	Pin - Cotter	3	3	1
932018	Pin - Cotter	3	23	2
932034	Pin - Cotter	1	18	3
933156	Pin - Spirol	2	11	1
933504	Pin - Cotter	3	6	2
936028	Ring - Retaining Int.	4	13	1
971015	"O"Ring	4	3	1
979360	Spacer - Transport Stop	3	18	2
43-8480	Decal - Danger	1	14	2
76-4070	Decal - Danger	1	16	2
79-1301	Decal - Recycler	1	23	2
79-2920	Blade	4	8	1
79-2960	Baffle	6	1	1
80-2630	Kicker	6	2	9

*Not Illustrated