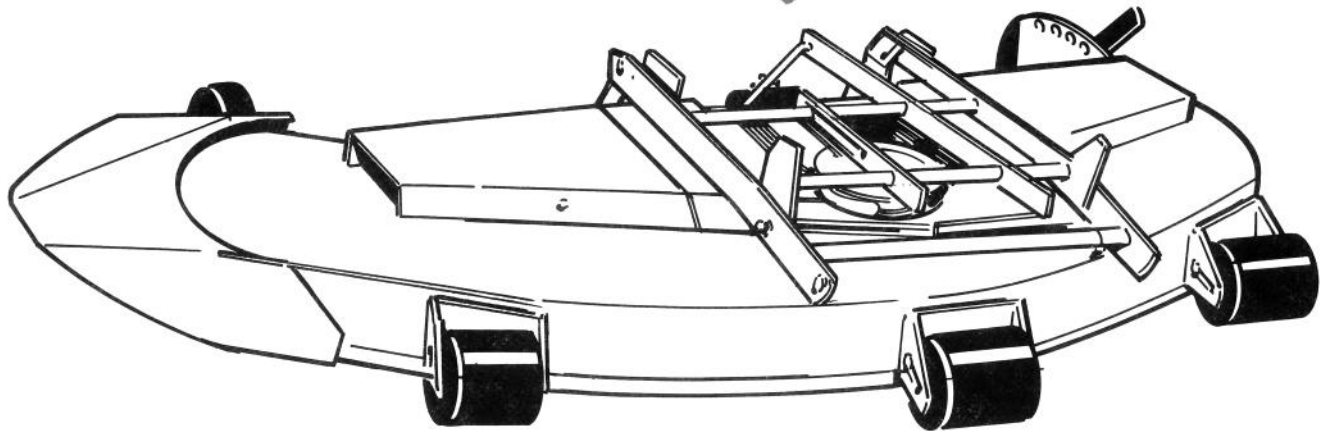




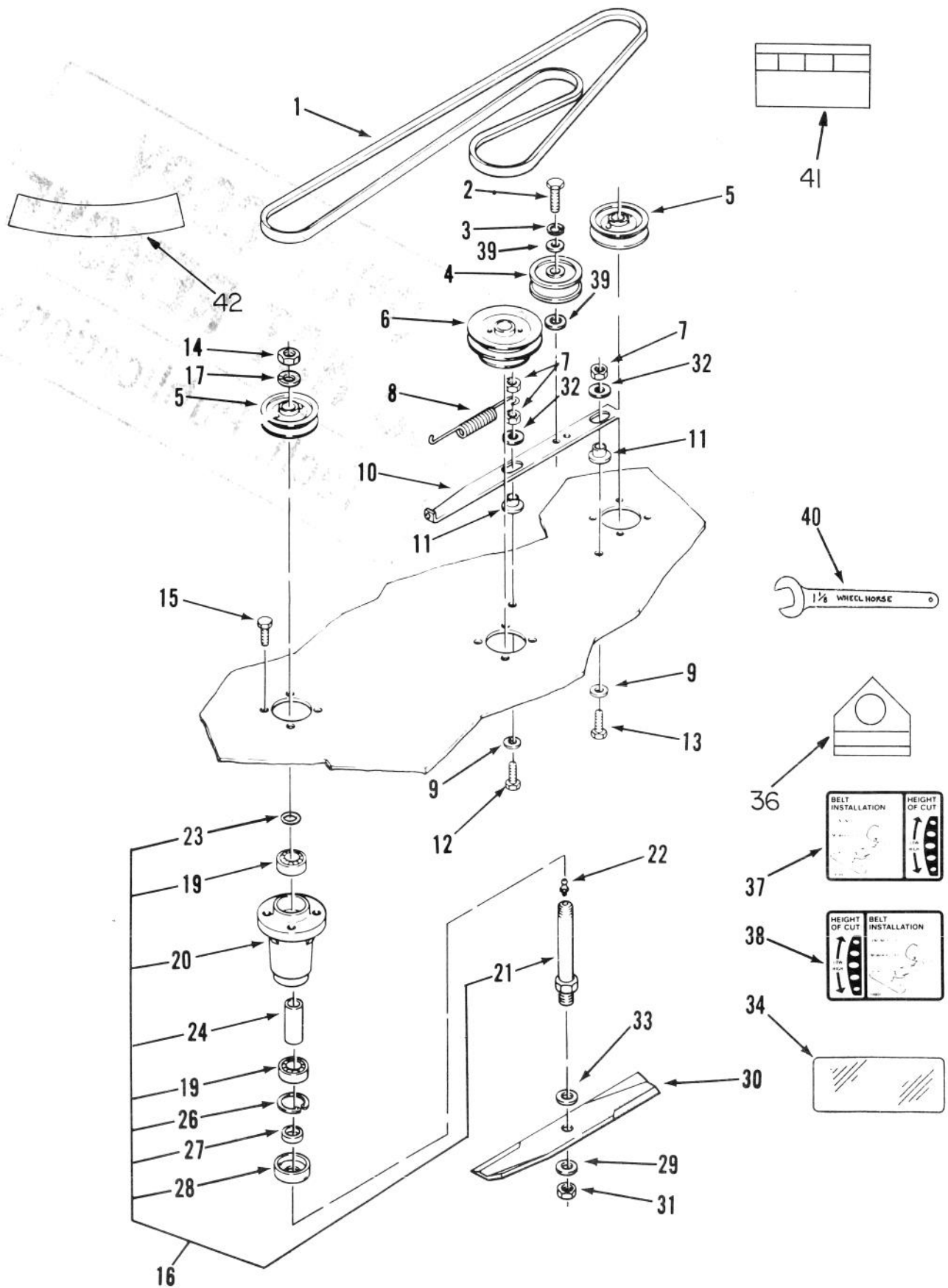
MODEL NO. 1548SC03-1000001 & UP  
MODEL NO. 1542SC03-1000001 & UP

**PARTS  
CATALOG**

**WHEEL HORSE®**  
42" & 48" Rotary Cutting Unit



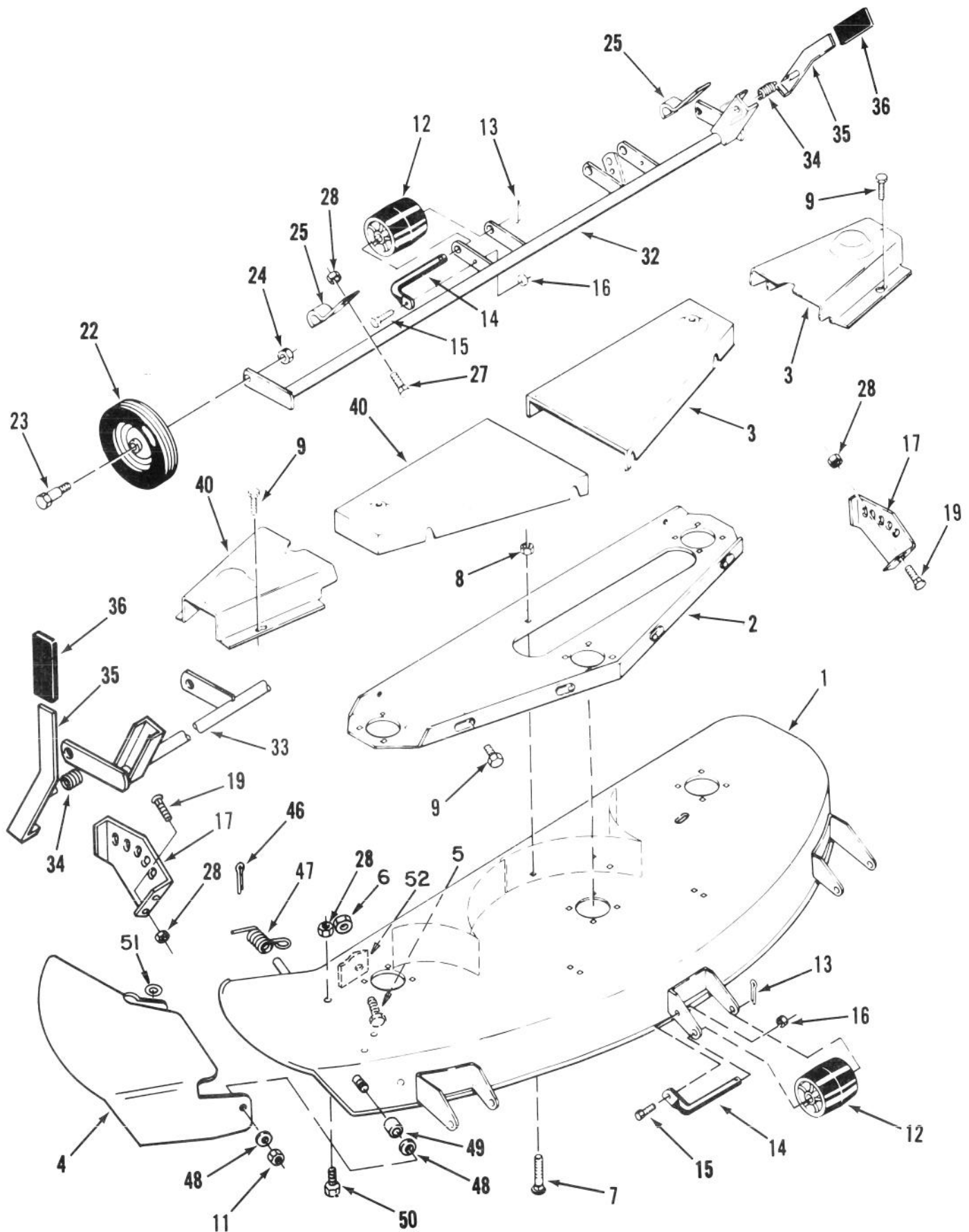
# BELT & SPINDLE ASSEMBLY



## BELT & SPINDLE ASSEMBLY (Continued)

| Ref. No. | Part No. | Description                                         | No. Used | Ref. No. | Part No. | Description                                                   | No. Used |
|----------|----------|-----------------------------------------------------|----------|----------|----------|---------------------------------------------------------------|----------|
| 1        | 1594     | Belt - Spindle<br>(Model No. 1548SC03)              | 1        | 19       | 109966   | Bearing - Ball                                                | 2        |
| 1        | 6738     | Belt - Spindle<br>(Model No. 1542SC03)              | 1        | 20       | 114568   | Housing - Spindle                                             | 1        |
| 2        | 908035   | Bolt                                                | 1        | 21       | 112674   | Shaft - Spindle                                               | 1        |
| 3        | 920083   | Washer - Lock                                       | 1        | 22       | 1030     | Fitting - Grease                                              | 3        |
| 4        | 112895   | Pulley - Flat Idler<br>(Model No. 1548SC03)         | 1        | 23       | 971015   | O-Ring                                                        | 1        |
| 4        | 112425   | Pulley - Flat Idler<br>(Model No. 1542SC03)         | 1        | 24       | 116085   | Spacer                                                        | 1        |
| 5        | 110146   | Pulley - Outside<br>(Model No. 1548SC03)            | 2        | 26       | 936028   | Ring - Internal Snap                                          | 1        |
| 5        | 109967   | Pulley - Outside<br>(Model No. 1542SC03)            | 2        | 27       | 106068   | Spacer - Blade                                                | 1        |
| 6        | 110147   | Pulley - Center<br>(Model No. 1548SC03)             | 1        | 28       | 106067   | Cup - Spindle                                                 | 1        |
| 6        | 110148   | Pulley - Center<br>(Model No. 1542SC03)             | 1        | 29       | 920015   | Washer - Special                                              | 3        |
| 7        | 915663   | Nut - E.S.                                          | 3        | 30       | 106078   | Blade<br>(Model No. 1548SC03)                                 | 3        |
| 8        | 100071   | Spring                                              | 1        | 30       | 106077   | Blade<br>(Model No. 1542SC03)                                 | 3        |
| 9        | 2844     | Washer - Special                                    | 2        | 31       | 915904   | Nut - Jam                                                     | 3        |
| 10       | 106120   | Bar- Idler Support                                  | 1        | 32       | 107675   | Washer - Special                                              | 2        |
| 11       | 107674   | Spacer - Bushing                                    | 2        | 33       | 920257   | Washer - Special                                              | 3        |
| 12       | 908037   | Bolt                                                | 1        | 34       | 112403   | VIN Tag Overlay                                               | 1        |
| 13       | 908035   | Bolt                                                | 1        | 36       | 54-9220  | Decal - Danger                                                | 2        |
| 14       | 915089   | Nut - Jam                                           | 3        | 37       | 106748   | Decal - Height Adj. & Belt<br>Diagram<br>(Model No. 1542SC03) | 1        |
| 15       | 908032   | Bolt - Eslok                                        | 12       | 38       | 106753   | Decal - Height Adj. & Belt<br>Diagram<br>(Model No. 1548SC03) | 1        |
| 16       | 110172   | Spindle Assembly<br>(Incl. Ref. #19-24,<br>& 26-28) | 3        | 39       | 920009   | Washer                                                        | 2        |
| 17       | 920087   | Washer - Lock                                       | 3        | 40       | 114647   | Wrench - Spindle                                              | 1        |
|          |          |                                                     |          | 41       | 66-1340  | Decal - Danger                                                | 1        |
|          |          |                                                     |          | 42       | 76-4070  | Decal - Danger                                                | 1        |

# CUTTING UNIT ASSEMBLY

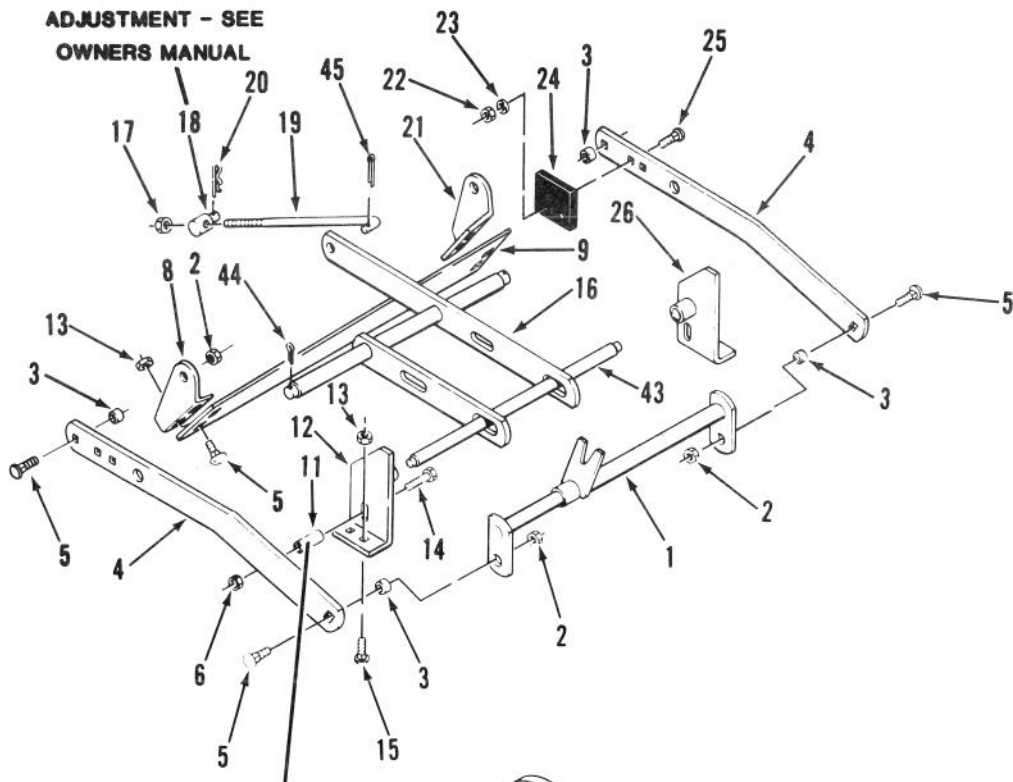


## CUTTING UNIT ASSEMBLY (Continued)

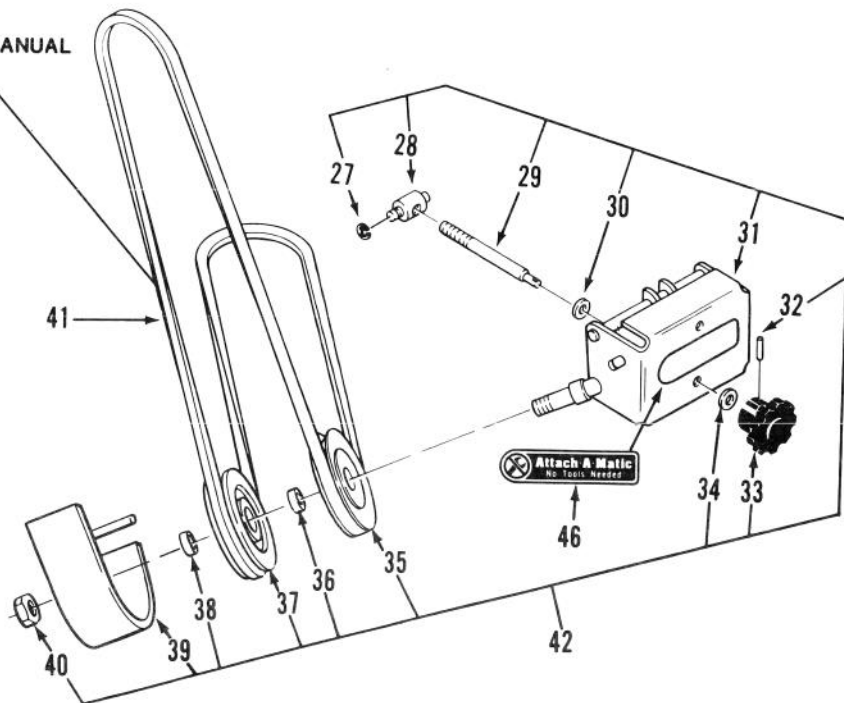
| Ref. No. | Part No. | Description                               | No. Used |
|----------|----------|-------------------------------------------|----------|
| 1        | 117298   | Deck - Mower<br>(Model No. 1548SC03)      | 1        |
| 1        | 117128   | Deck - Mower<br>(Model No. 1542SC03)      | 1        |
| 2        | 107030   | Support - Deck<br>(Model No. 1548SC03)    | 1        |
| 3        | 107027   | Cover - Belt L.H.<br>(Model No. 1548SC03) | 1        |
| 3        | 107029   | Cover - Belt L.H.<br>(Model No. 1542SC03) | 1        |
| 4        | 115994   | Extension - Chute                         | 1        |
| 5        | 908017   | Bolt<br>(Model No. 1548SC03)              | 2        |
| 6        | 915662   | Nut - E.S.<br>(Model No. 1548SC03)        | 2        |
| 7        | 900063   | Bolt - Carriage                           | 1        |
| 8        | 915663   | Nut - E.S.                                | 1        |
| 9        | 960150   | Bolt - Whizlock<br>(Model No. 1548SC03)   | 8        |
| 9        | 926671   | Bolt - S.T.<br>(Model No. 1542SC03)       | 8        |
| 11       | 915236   | Nut                                       | 1        |
| 12       | 108798   | Roller                                    | 5        |
| 13       | 932034   | Pin - Cotter                              | 5        |
| 14       | 110847   | Shaft - Roller                            | 5        |
| 15       | 908003   | Bolt                                      | 5        |
| 16       | 915661   | Nut - E.S.                                | 5        |
| 17       | 102654   | Quadrant                                  | 2        |
| 19       | 900063   | Bolt - Carriage                           | 2        |
| 22       | 110506   | Wheel                                     | 2        |

| Ref. No. | Part No. | Description                                  | No. Used |
|----------|----------|----------------------------------------------|----------|
| 23       | 5188     | Bolt - Shoulder                              | 2        |
| 24       | 915113   | Nut - Eslok                                  | 2        |
| 25       | 110837   | Bracket - Pivot                              | 2        |
| 27       | 900064   | Bolt - Carriage                              | 4        |
| 28       | 915663   | Nut - E.S.                                   | 8        |
| 32       | 119750   | Support - Gage Wheel<br>(Model No. 1548SC03) | 1        |
| 33       | 115064   | Support - Gage Wheel<br>(Model No. 1542SC03) | 1        |
| 34       | 101853   | Spring                                       | 1        |
| 35       | 115213   | Lever<br>(Model No. 1548SC03)                | 1        |
| 35       | 115229   | Lever<br>(Model No. 1542SC03)                | 1        |
| 36       | 103712   | Grip                                         | 1        |
| 40       | 107026   | Cover - Belt R.H.<br>(Model No. 1548SC03)    | 1        |
| 40       | 107028   | Cover - Belt R.H.<br>(Model No. 1542SC03)    | 1        |
| 46       | 932016   | Pin - Cotter                                 | 1        |
| 47       | 116081   | Spring<br>(Model No. 1548SC03)               | 1        |
| 47       | 116082   | Spring<br>(Model No. 1542SC03)               | 1        |
| 48       | 116083   | Washer                                       | 2        |
| 49       | 116080   | Bushing                                      | 1        |
| 50       | 908031   | Bolt                                         | 1        |
| 51       | 920011   | Washer - Flat                                | 1        |
| 52       | 116189   | Guard - Chute                                | 1        |

# SUSPENSION ASSEMBLY



ADJUSTMENT - SEE OWNERS MANUAL



## SUSPENSION ASSEMBLY (Continued)

| Ref. No. | Part No. | Description                                 | No. Used |
|----------|----------|---------------------------------------------|----------|
| 1        | 110758   | Hitch                                       | 1        |
| 2        | 102809   | Nut                                         | 4        |
| 3        | 11104    | Spacer                                      | 4        |
| 4        | 101777   | Bar - Draft                                 | 2        |
| 5        | 900064   | Bolt - Carriage                             | 8        |
| 6        | 915664   | Nut - E.S.                                  | 2        |
| 8        | 1101776  | Bracket - Rt. Rear<br>(Model No. 1548SC03)  | 1        |
| 8        | 102430   | Bracket - Rt. Rear<br>(Model No. 1542SC03)  | 1        |
| 9        | 115056   | Plate<br>(Model No. 1548SC03)               | 1        |
| 9        | 115068   | Plate<br>(Model No. 1542SC03)               | 1        |
| 11       | 979360   | Spacer - Transport Stop                     | 2        |
| 12       | 102574   | Bracket - Rt. Front                         | 1        |
| 13       | 915663   | Nut - E.S.                                  | 8        |
| 14       | 900093   | Bolt                                        | 2        |
| 15       | 900063   | Bolt - Carriage                             | 4        |
| 16       | 110269   | Leveler                                     | 1        |
| 17       | 915663   | Nut - E.S.                                  | 1        |
| 18       | 6739     | Trunnion                                    | 1        |
| 19       | 110173   | Rod - Leveler                               | 1        |
| 20       | 933504   | Hairpin                                     | 1        |
| 21       | 101775   | Bracket - Left Rear<br>(Model No. 1548SC03) | 1        |
| 21       | 102429   | Bracket - Left Rear<br>(Model No. 1542SC03) | 1        |

| Ref. No. | Part No. | Description            | No. Used |
|----------|----------|------------------------|----------|
| 22       | 915662   | Nut - E.S.             | 4        |
| 23       | 920038   | Washer                 | 4        |
| 24       | 102322   | Bumper - Rubber        | 2        |
| 25       | 900039   | Bolt - Carriage        | 4        |
| 26       | 102575   | Bracket - Left Front   | 1        |
| 27       | 105797   | E-Ring                 | 2        |
| 28       | 101708   | Trunnion               | 1        |
| 29       | 101842   | Rod - Adjustment       | 1        |
| 30       | 920009   | Washer                 | 1        |
| 31       | 101728   | Support - Front        | 1        |
| 32       | 933156   | Pin - Spirol           | 1        |
| 33       | 101851   | Knob - Adjusting       | 1        |
| 34       | 108571   | Spring - Washer        | 1        |
| 35       | 104974   | Pulley - V-Idler       | 1        |
| 36       | 101734   | Spacer - Inner         | 1        |
| 37       | 104975   | Pulley - Flat Idler    | 1        |
| 38       | 101757   | Spacer - Outer         | 1        |
| 39       | 102582   | Cover - Belt           | 1        |
| 40       | 915007   | Nut - Eslok            | 1        |
| 41       | 102742   | Belt - Drive           | 1        |
| 42       | 101657   | Front Idler Assembly   | 1        |
| 43       | 102570   | Shaft - Front          | 1        |
| 44       | 932018   | Pin - Cotter           | 2        |
| 45       | 932008   | Pin - Cotter           | 1        |
| 46       | 115197   | Decal - Attach-a-Matic | 1        |

## PRODUCT CHANGES

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## MAINTENANCE RECORD

[illegible]

Compliance with Radio Interference Regulations Certified.  
Certifié Conforme au Règlement sur le Brouillage Radioélectrique.