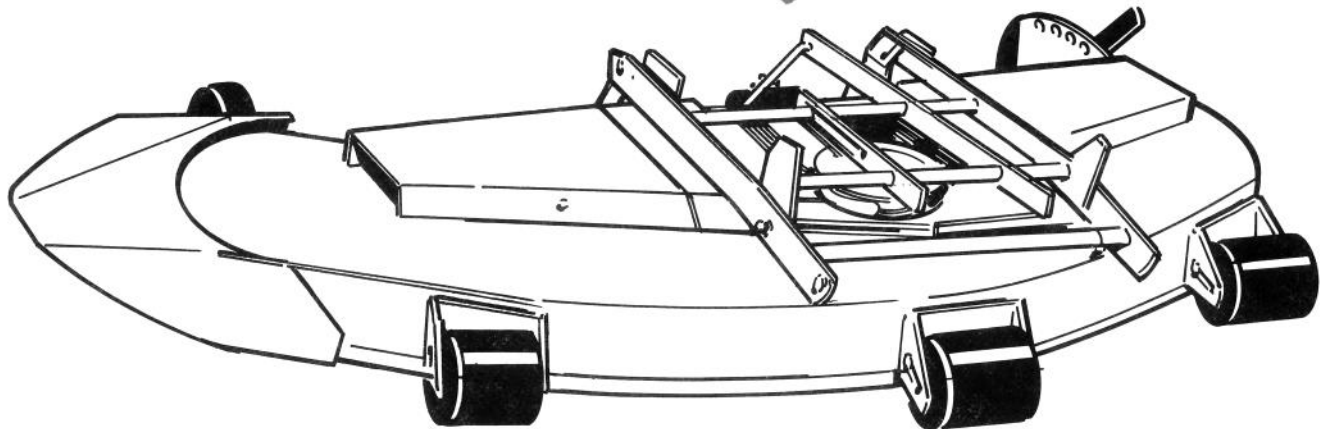




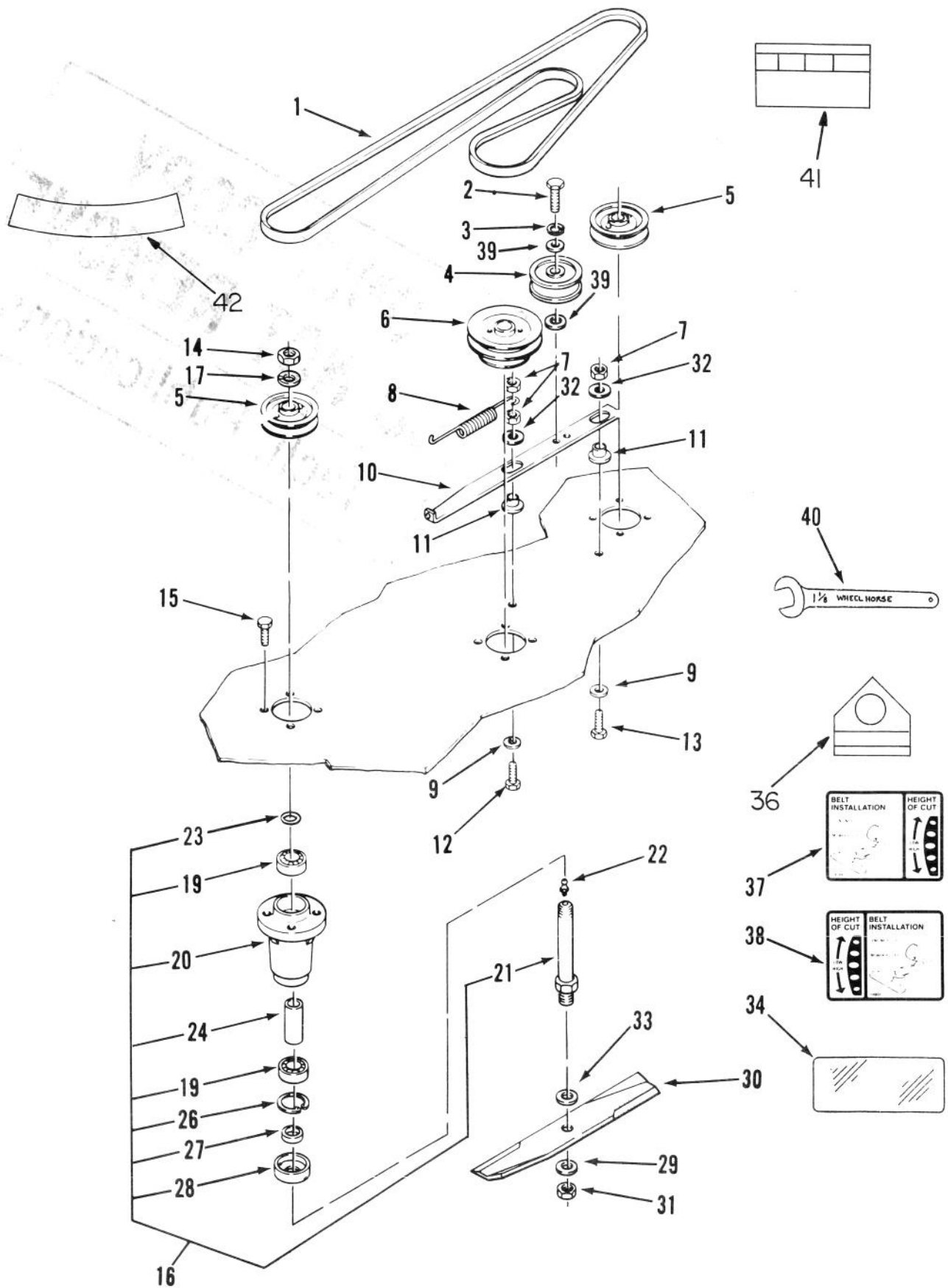
MODEL NO. 1548SC03-1000001 & UP
MODEL NO. 1542SC03-1000001 & UP

**PARTS
CATALOG**

WHEEL HORSE®
42" & 48" Rotary Cutting Unit



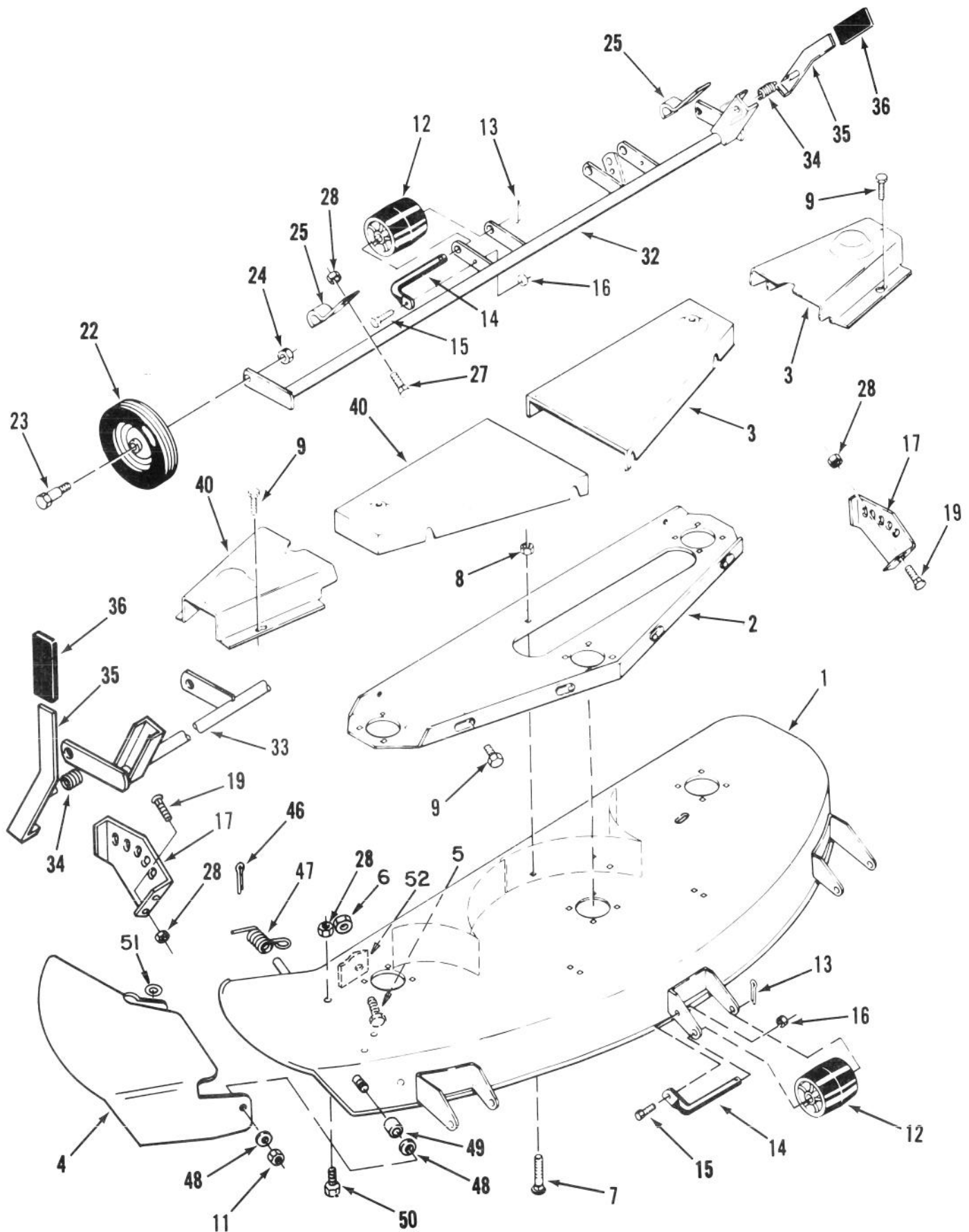
BELT & SPINDLE ASSEMBLY



BELT & SPINDLE ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	1594	Belt - Spindle (Model No. 1548SC03)	1	19	109966	Bearing - Ball	2
1	6738	Belt - Spindle (Model No. 1542SC03)	1	20	114568	Housing - Spindle	1
2	908035	Bolt	1	21	112674	Shaft - Spindle	1
3	920083	Washer - Lock	1	22	1030	Fitting - Grease	3
4	112895	Pulley - Flat Idler (Model No. 1548SC03)	1	23	971015	O-Ring	1
4	112425	Pulley - Flat Idler (Model No. 1542SC03)	1	24	116085	Spacer	1
5	110146	Pulley - Outside (Model No. 1548SC03)	2	26	936028	Ring - Internal Snap	1
5	109967	Pulley - Outside (Model No. 1542SC03)	2	27	106068	Spacer - Blade	1
6	110147	Pulley - Center (Model No. 1548SC03)	1	28	106067	Cup - Spindle	1
6	110148	Pulley - Center (Model No. 1542SC03)	1	29	920015	Washer - Special	3
7	915663	Nut - E.S.	3	30	106078	Blade (Model No. 1548SC03)	3
8	100071	Spring	1	30	106077	Blade (Model No. 1542SC03)	3
9	2844	Washer - Special	2	31	915904	Nut - Jam	3
10	106120	Bar- Idler Support	1	32	107675	Washer - Special	2
11	107674	Spacer - Bushing	2	33	920257	Washer - Special	3
12	908037	Bolt	1	34	112403	VIN Tag Overlay	1
13	908035	Bolt	1	36	54-9220	Decal - Danger	2
14	915089	Nut - Jam	3	37	106748	Decal - Height Adj. & Belt Diagram (Model No. 1542SC03)	1
15	908032	Bolt - Eslok	12	38	106753	Decal - Height Adj. & Belt Diagram (Model No. 1548SC03)	1
16	110172	Spindle Assembly (Incl. Ref. #19-24, & 26-28)	3	39	920009	Washer	2
17	920087	Washer - Lock	3	40	114647	Wrench - Spindle	1
				41	66-1340	Decal - Danger	1
				42	76-4070	Decal - Danger	1

CUTTING UNIT ASSEMBLY

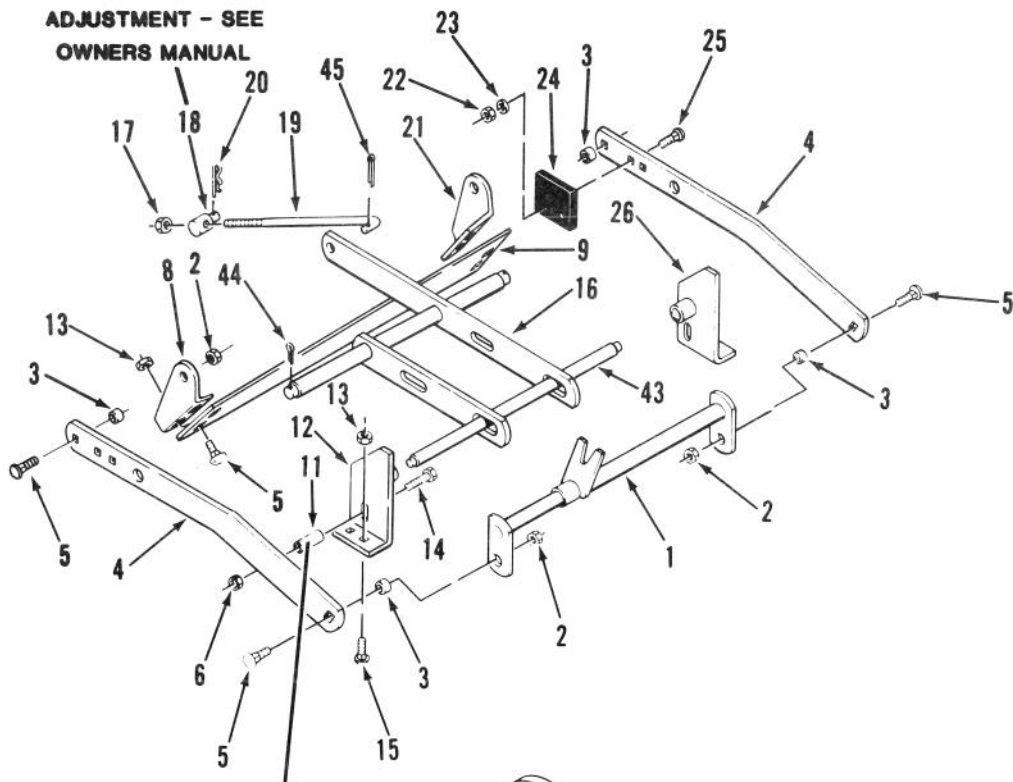


CUTTING UNIT ASSEMBLY (Continued)

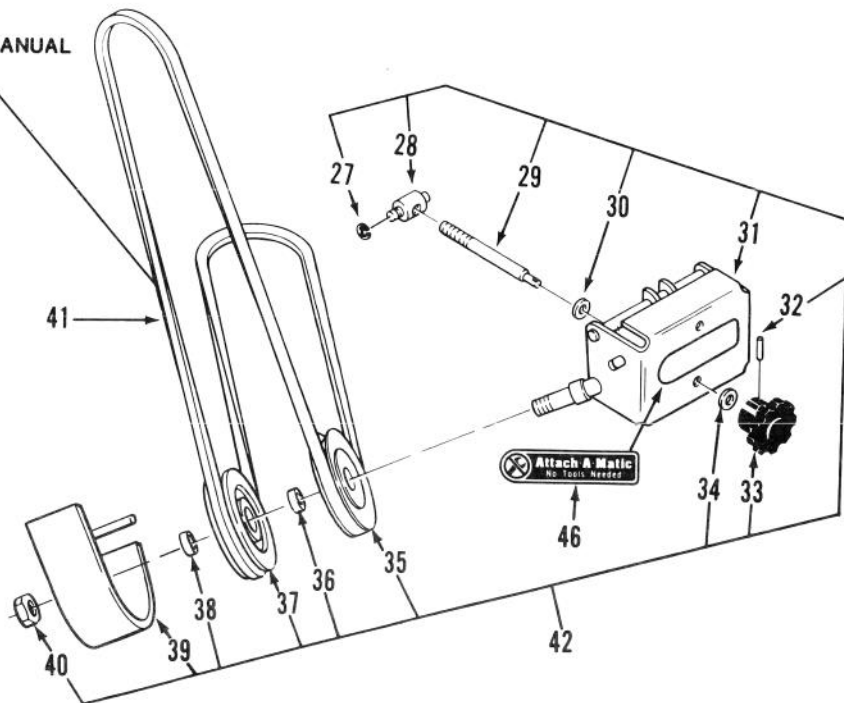
Ref. No.	Part No.	Description	No. Used
1	117298	Deck - Mower (Model No. 1548SC03)	1
1	117128	Deck - Mower (Model No. 1542SC03)	1
2	107030	Support - Deck (Model No. 1548SC03)	1
3	107027	Cover - Belt L.H. (Model No. 1548SC03)	1
3	107029	Cover - Belt L.H. (Model No. 1542SC03)	1
4	115994	Extension - Chute	1
5	908017	Bolt (Model No. 1548SC03)	2
6	915662	Nut - E.S. (Model No. 1548SC03)	2
7	900063	Bolt - Carriage	1
8	915663	Nut - E.S.	1
9	960150	Bolt - Whizlock (Model No. 1548SC03)	8
9	926671	Bolt - S.T. (Model No. 1542SC03)	8
11	915236	Nut	1
12	108798	Roller	5
13	932034	Pin - Cotter	5
14	110847	Shaft - Roller	5
15	908003	Bolt	5
16	915661	Nut - E.S.	5
17	102654	Quadrant	2
19	900063	Bolt - Carriage	2
22	110506	Wheel	2

Ref. No.	Part No.	Description	No. Used
23	5188	Bolt - Shoulder	2
24	915113	Nut - Eslok	2
25	110837	Bracket - Pivot	2
27	900064	Bolt - Carriage	4
28	915663	Nut - E.S.	8
32	119750	Support - Gage Wheel (Model No. 1548SC03)	1
33	115064	Support - Gage Wheel (Model No. 1542SC03)	1
34	101853	Spring	1
35	115213	Lever (Model No. 1548SC03)	1
35	115229	Lever (Model No. 1542SC03)	1
36	103712	Grip	1
40	107026	Cover - Belt R.H. (Model No. 1548SC03)	1
40	107028	Cover - Belt R.H. (Model No. 1542SC03)	1
46	932016	Pin - Cotter	1
47	116081	Spring (Model No. 1548SC03)	1
47	116082	Spring (Model No. 1542SC03)	1
48	116083	Washer	2
49	116080	Bushing	1
50	908031	Bolt	1
51	920011	Washer - Flat	1
52	116189	Guard - Chute	1

SUSPENSION ASSEMBLY



ADJUSTMENT - SEE OWNERS MANUAL



SUSPENSION ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
1	110758	Hitch	1
2	102809	Nut	4
3	11104	Spacer	4
4	101777	Bar - Draft	2
5	900064	Bolt - Carriage	8
6	915664	Nut - E.S.	2
8	1101776	Bracket - Rt. Rear (Model No. 1548SC03)	1
8	102430	Bracket - Rt. Rear (Model No. 1542SC03)	1
9	115056	Plate (Model No. 1548SC03)	1
9	115068	Plate (Model No. 1542SC03)	1
11	979360	Spacer - Transport Stop	2
12	102574	Bracket - Rt. Front	1
13	915663	Nut - E.S.	8
14	900093	Bolt	2
15	900063	Bolt - Carriage	4
16	110269	Leveler	1
17	915663	Nut - E.S.	1
18	6739	Trunnion	1
19	110173	Rod - Leveler	1
20	933504	Hairpin	1
21	101775	Bracket - Left Rear (Model No. 1548SC03)	1
21	102429	Bracket - Left Rear (Model No. 1542SC03)	1

Ref. No.	Part No.	Description	No. Used
22	915662	Nut - E.S.	4
23	920038	Washer	4
24	102322	Bumper - Rubber	2
25	900039	Bolt - Carriage	4
26	102575	Bracket - Left Front	1
27	105797	E-Ring	2
28	101708	Trunnion	1
29	101842	Rod - Adjustment	1
30	920009	Washer	1
31	101728	Support - Front	1
32	933156	Pin - Spirol	1
33	101851	Knob - Adjusting	1
34	108571	Spring - Washer	1
35	104974	Pulley - V-Idler	1
36	101734	Spacer - Inner	1
37	104975	Pulley - Flat Idler	1
38	101757	Spacer - Outer	1
39	102582	Cover - Belt	1
40	915007	Nut - Eslok	1
41	102742	Belt - Drive	1
42	101657	Front Idler Assembly	1
43	102570	Shaft - Front	1
44	932018	Pin - Cotter	2
45	932008	Pin - Cotter	1
46	115197	Decal - Attach-a-Matic	1

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

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[illegible]

compliance with Radio Interference Regulations Certified.
certifie Conforme au Reglement sur le Brouillage Radioelectrique.

Litho in U.S.A.