FORM NO. 3314-891

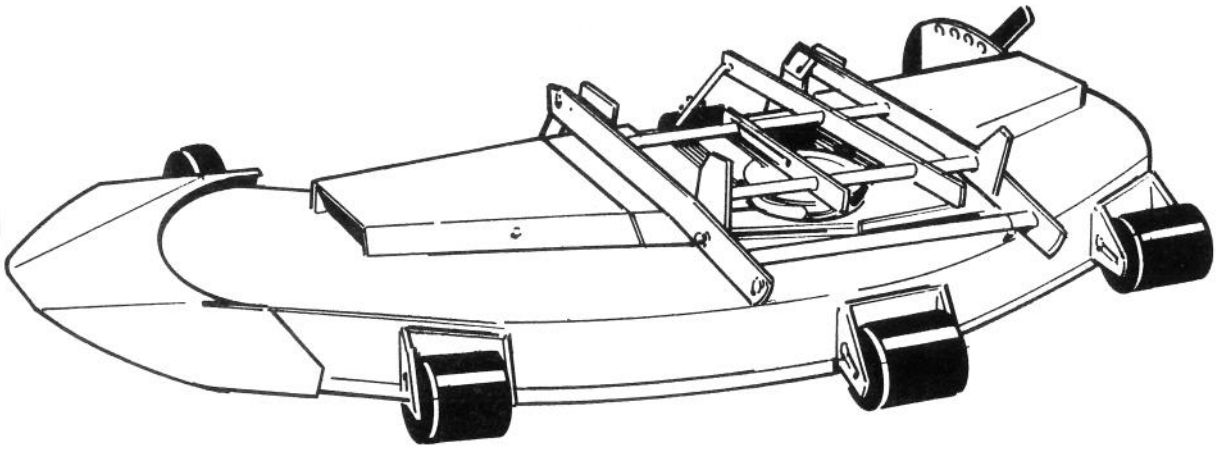
TORO®

MODEL NO. D542MS01-1000001 & UP

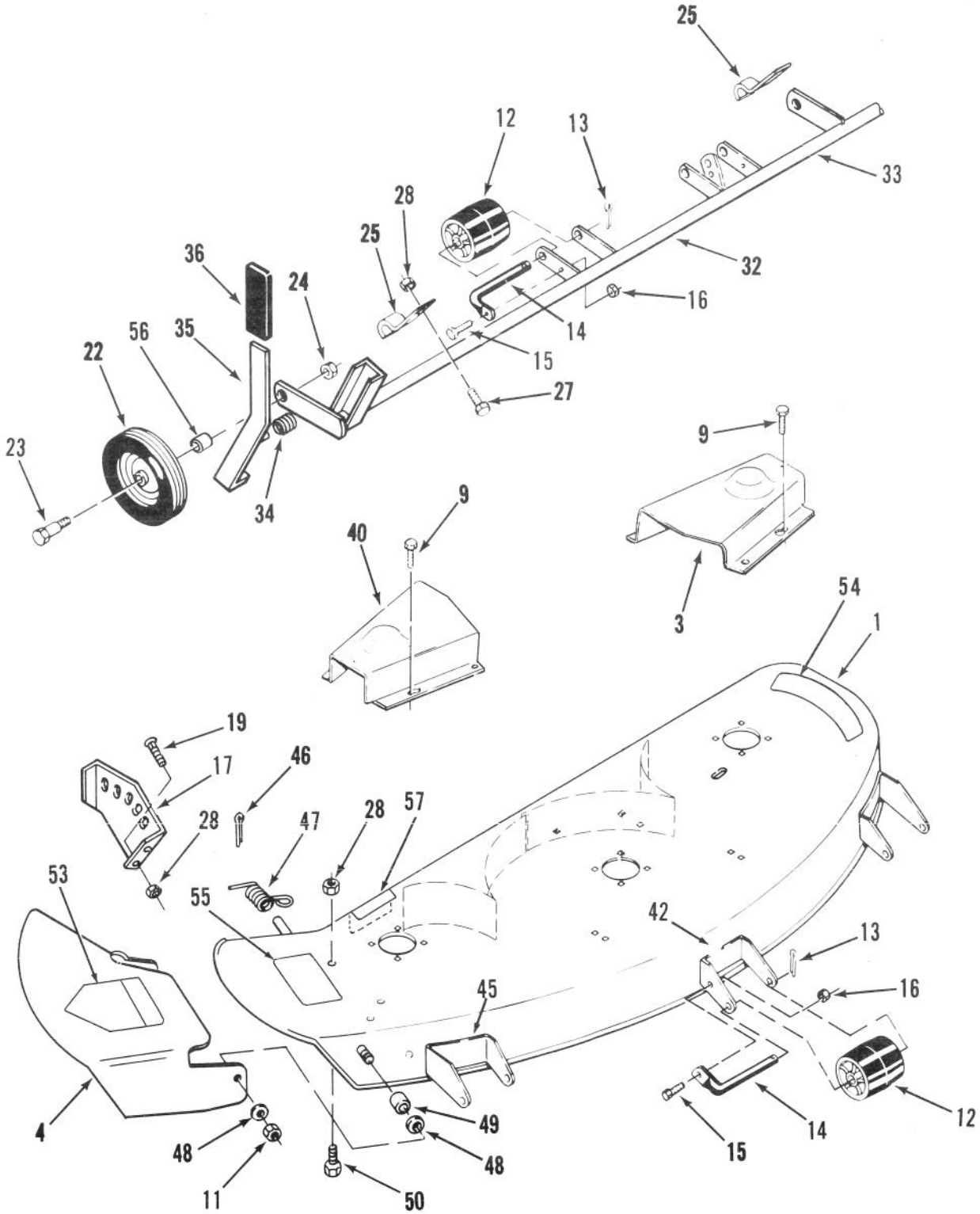
PARTS CATALOG

WHEEL HORSE®

42" Rotary Cutting Unit



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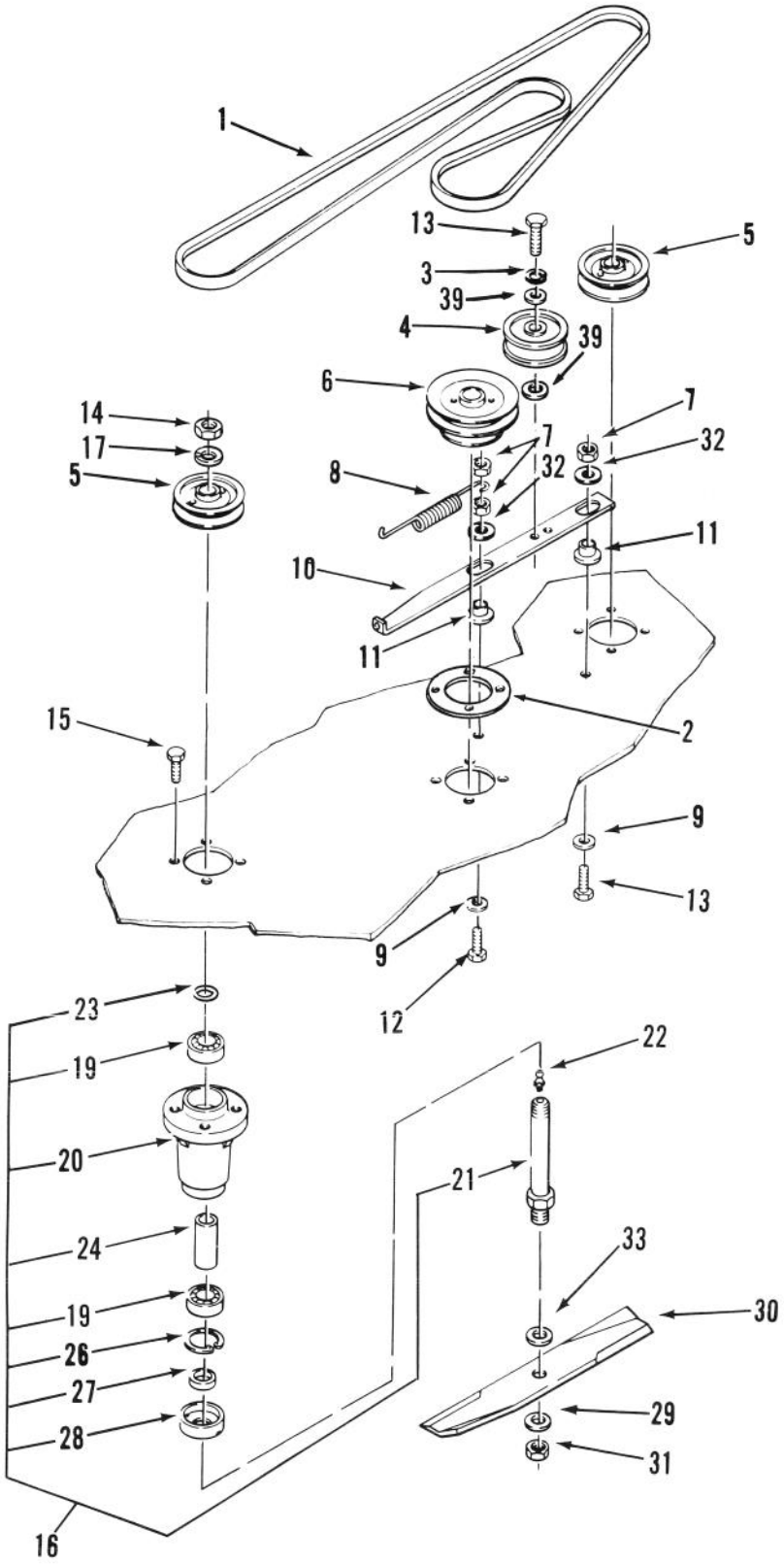

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C-0961

CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	117128	Deck – Mower	1
3	107029	Cover – Belt L.H.	1
4	115994	Extension – Chute	1
9	926671	Bolt – S.T.	8
11	3218-3	Nut	1
12	109376	Roller	5
13	3272-21	Pin – Cotter	5
14	110847	Shaft – Roller	5
15	321-4	Bolt	5
16	3296-42	Nut – E.S.	5
17	102654	Quadrant	1
19	3231-2	Bolt – Carriage	2
22	109375	Wheel	2
23	5188	Bolt – Shoulder	2
24	32146-2	Nut – Eslok	2
25	110837	Bracket – Pivot	2

Ref. No.	Part No.	Description	No. Used
27	3231-25	Bolt – Carriage	4
28	3296-39	Nut – E.S.	7
33	115064	Support – Gage Wheel	1
34	101853	Spring – Compression	1
35	115229	Lever	1
35	103712	Grip	1
40	107028	Cover – Belt R.H.	1
46	3272-10	Pin – Cotter	1
47	116082	Spring	1
48	116083	Washer	2
49	116080	Bushing	1
53	54-9220	Decal – Danger	1
54	76-4070	Decal – Danger	1
55	66-1340	Decal – Danger	1
56	920242	Spacer – Wheel	2
57	106748	Decal – Height & Belt	1

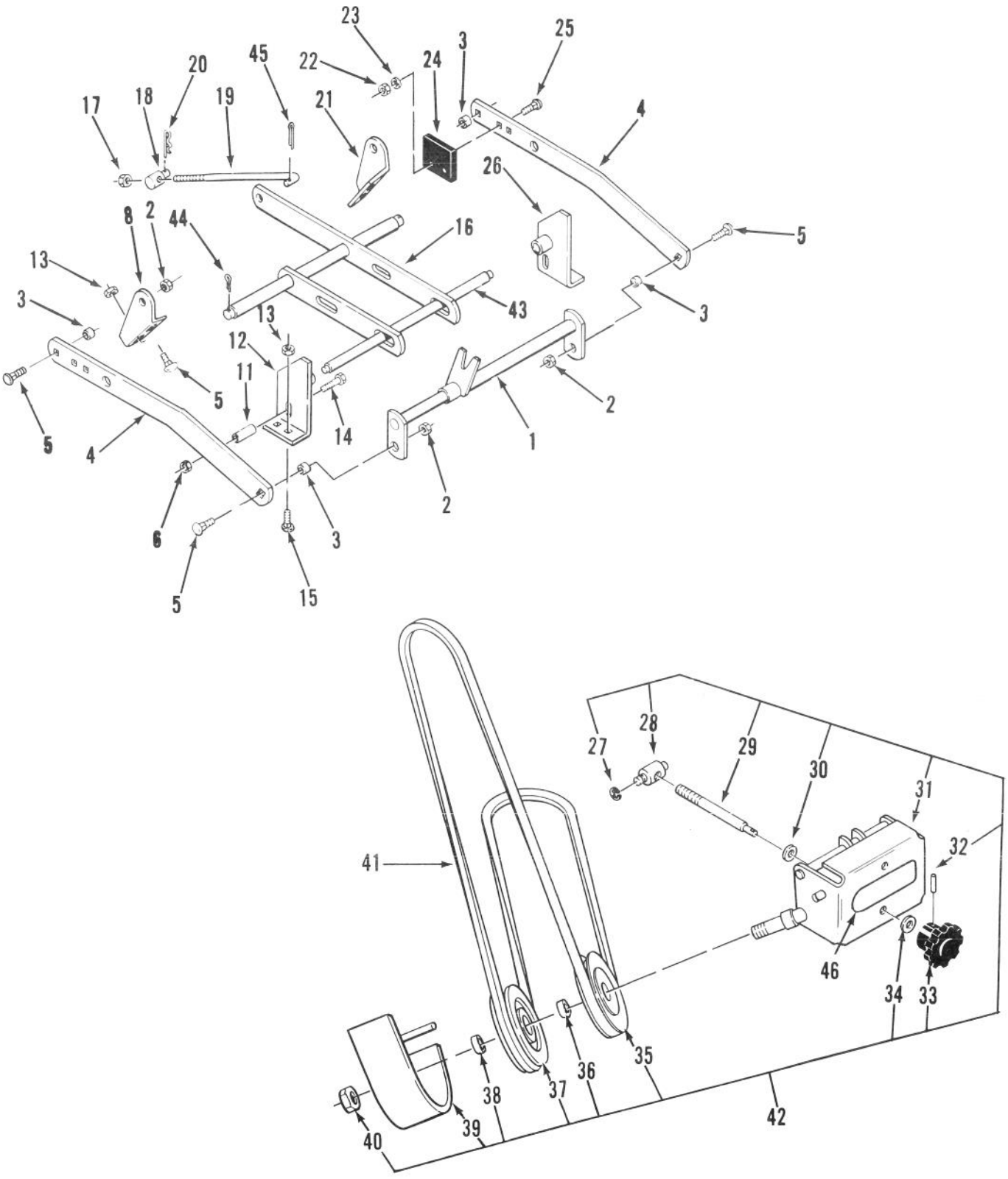

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BELT & SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	6738	Belt – Spindle	1
2	106117	Plate – Spindle	1
3	3253-21	Washer – Lock	1
4	112425	Pulley – Flat Idler	1
5	109967	Pulley – Outside	2
6	110148	Pulley – Center	1
7	3296-39	Nut – E.S.	3
8	100071	Spring	1
9	2844	Washer – Special	2
10	106120	Bar – Idler Support	1
11	107674	Spacer – Bushing	2
12	323-9	Bolt	1
13	323-7	Bolt	2
14	3220-6	Nut – Jam	3
15	323-4	Bolt – Eslok	12
16	110172	Spindle Assembly	3

Ref. No.	Part No.	Description	No. Used
17	3253-8	Washer – Lock	3
19	109966	Bearing – Ball	6
20	114568	Housing – Spindle	1
21	112674	Shaft – Spindle	3
22	302-5	Fitting – Grease	3
23	971015	O-Ring	3
24	116085	Spacer	3
26	32120-42	Ring – Internal Snap	3
27	106068	Spacer – Blade	1
28	106067	Cup – Spindle	1
29	3256-28	Washer – Special	3
30	106077	Blade	3
31	3220-7	Nut – Jam	3
32	107675	Washer – Special	2
33	920257	Washer – Special	3
*	114647	Wrench – Spindle	1

* Not Illustrated


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C-0962

SUSPENSION ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	110758	Hitch	1
2	102809	Nut	4
3	111044	Spacer	4
4	101777	Bar – Draft	2
5	3231-25	Bolt – Carriage	8
6	915664	Nut – E.S.	2
8	102430	Bracket – Rt. Rear	1
11	979360	Spacer – Transport Stop	2
12	102574	Bracket – Rt. Front	1
13	3296-39	Nut – E.S.	8
14	3232-3	Bolt	2
15	3231-2	Bolt – Carriage	4
16	110269	Leveler	1
17	3296-39	Nut – E.S.	1
18	6739	Trunnion	1
19	110173	Rod – Leveler	1
20	933504	Hairpin	1
21	102429	Bracket – Left Rear	1
22	3296-29	Nut – E.S.	4
23	3256-3	Washer	4
24	102322	Bumper – Rubber	2
25	3230-3	Bolt – Carriage	4

Ref. No.	Part No.	Description	No. Used
26	102575	Bracket – Left Front	1
27	105797	E-Ring	2
28	101708	Trunnion	1
29	101842	Rod – Adjustment	1
30	3256-24	Washer	1
31	101728	Support – Front	1
32	933156	Pin – Spirol	1
33	101851	Knob – Adjusting	1
34	108571	Spring – Washer	1
35	104974	Pulley – V-Idler	1
36	101734	Spacer – Inner	1
37	104975	Pulley – Flat Idler	1
38	101757	Spacer – Outer	1
39	102582	Cover – Belt	1
40	915007	Nut – Eslok	1
41	102742	Belt – Drive	1
42	101657	Front Idler Assembly	1
43	102570	Shaft – Front	1
44	3272-12	Pin – Cotter	2
45	3272-6	Pin – Cotter	1
46	115197	Decal – Attach-a-Matic	1

MAINTENANCE RECORD

Date								