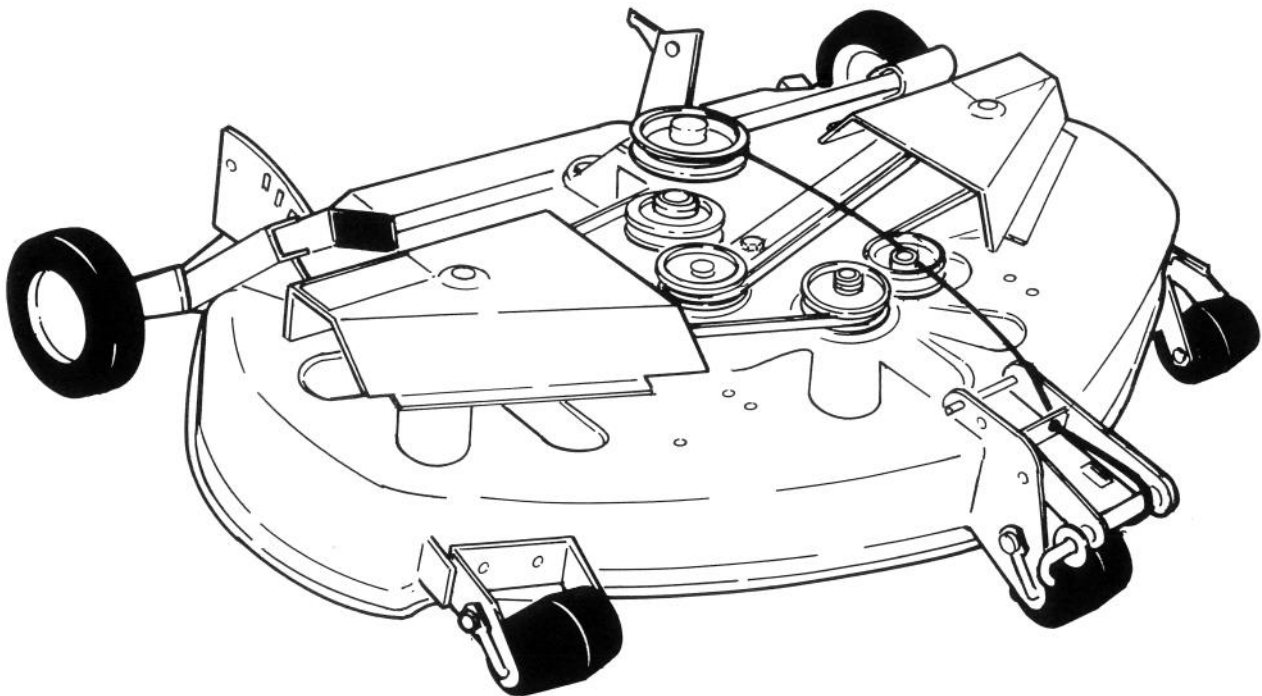




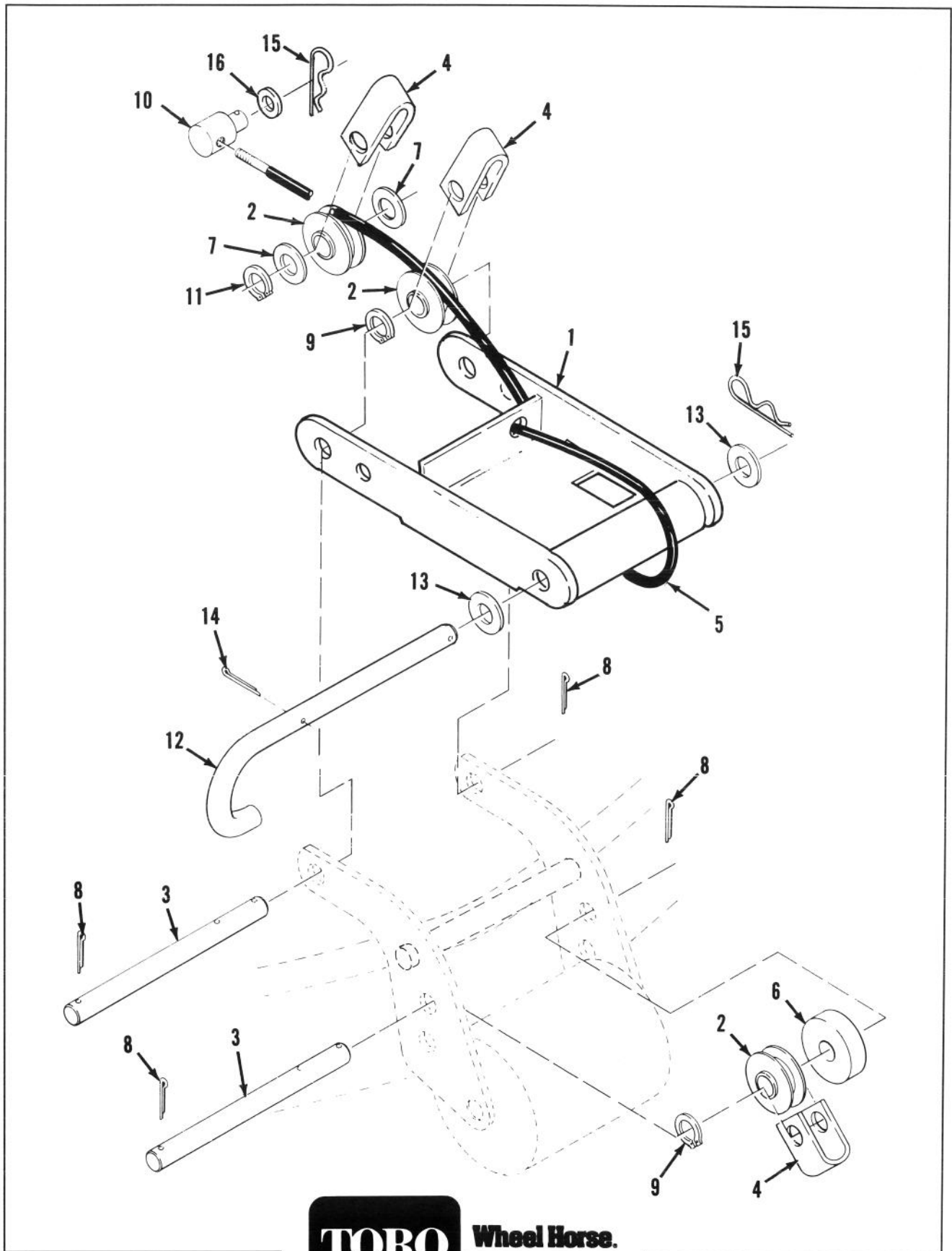
MODEL NO. E542XR02-1000001 & UP

**PARTS
CATALOG**

WHEEL HORSE®
200 SERIES 42" (107 CM) REAR DISCHARGE CUTTING UNIT



42" REAR DISCHARGE MOWER ASSEMBLY



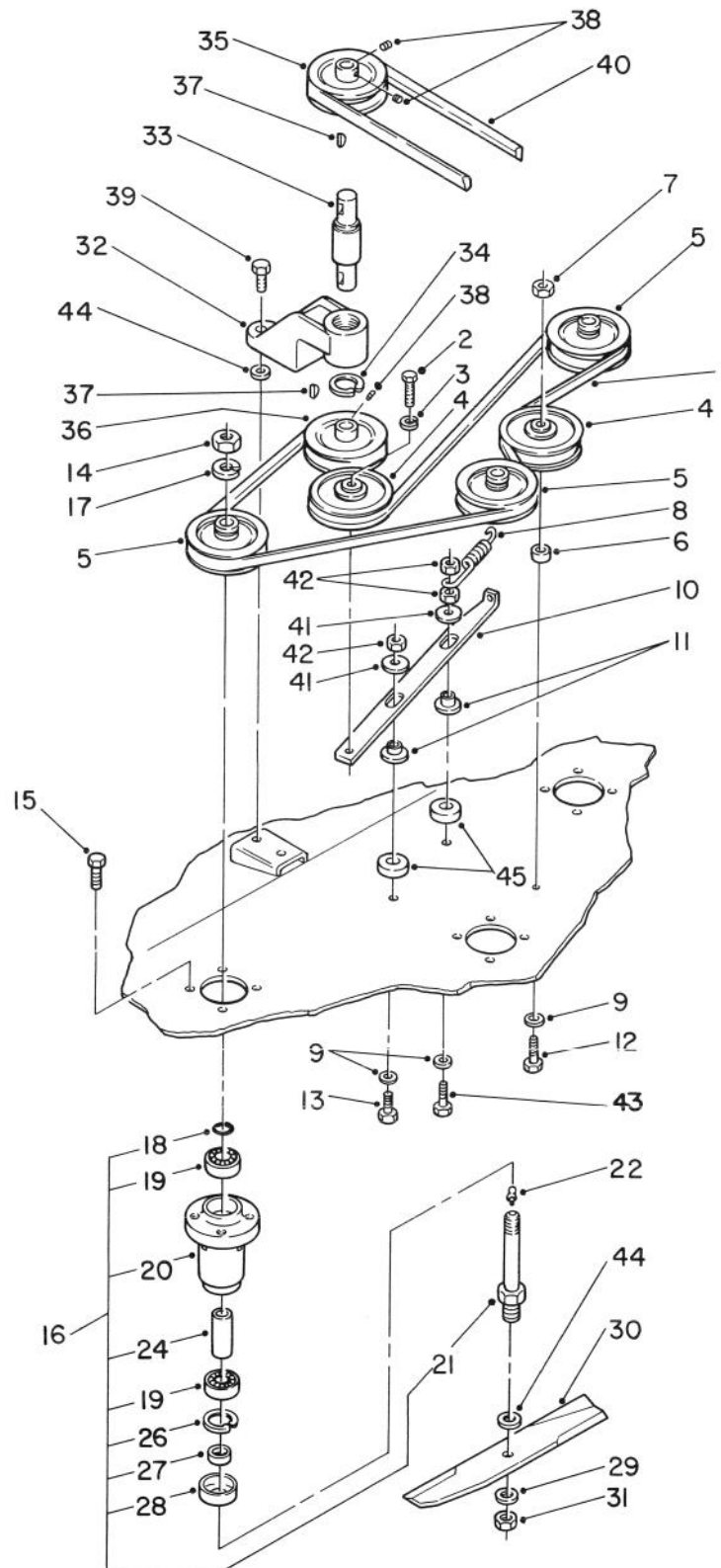
Wheel Horse.
Tractors & Riding Mowers

42" REAR DISCHARGE MOWER ASSEMBLY

Parts available only through Authorized Dealers.
When ordering parts always list Part No. and Description.
(Specifications subject to change without notice.)

ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	113032	Front Housing Mount	1
2	106474	Cable Roller	2
3	110843	Rod.....	2
4	106469	Cable Strap	2
5	109273	Cable	1
6	106461	Spacer	1
7	3256-24	Washer	2
8	3272-11	Cotter Pin	4
9	106589	Grip Ring	2
10	110839	Trunnion	1
11	106589	Grip Ring	1
12	110845	Front Link Pin	1
13	3256-26	Washer	2
14	3272-10	Cotter Pin	1
15	933505	Hairpin Cotter.....	2
16	3256-24	Washer - Flat.....	1

42" REAR DISCHARGE MOWER ASSEMBLY

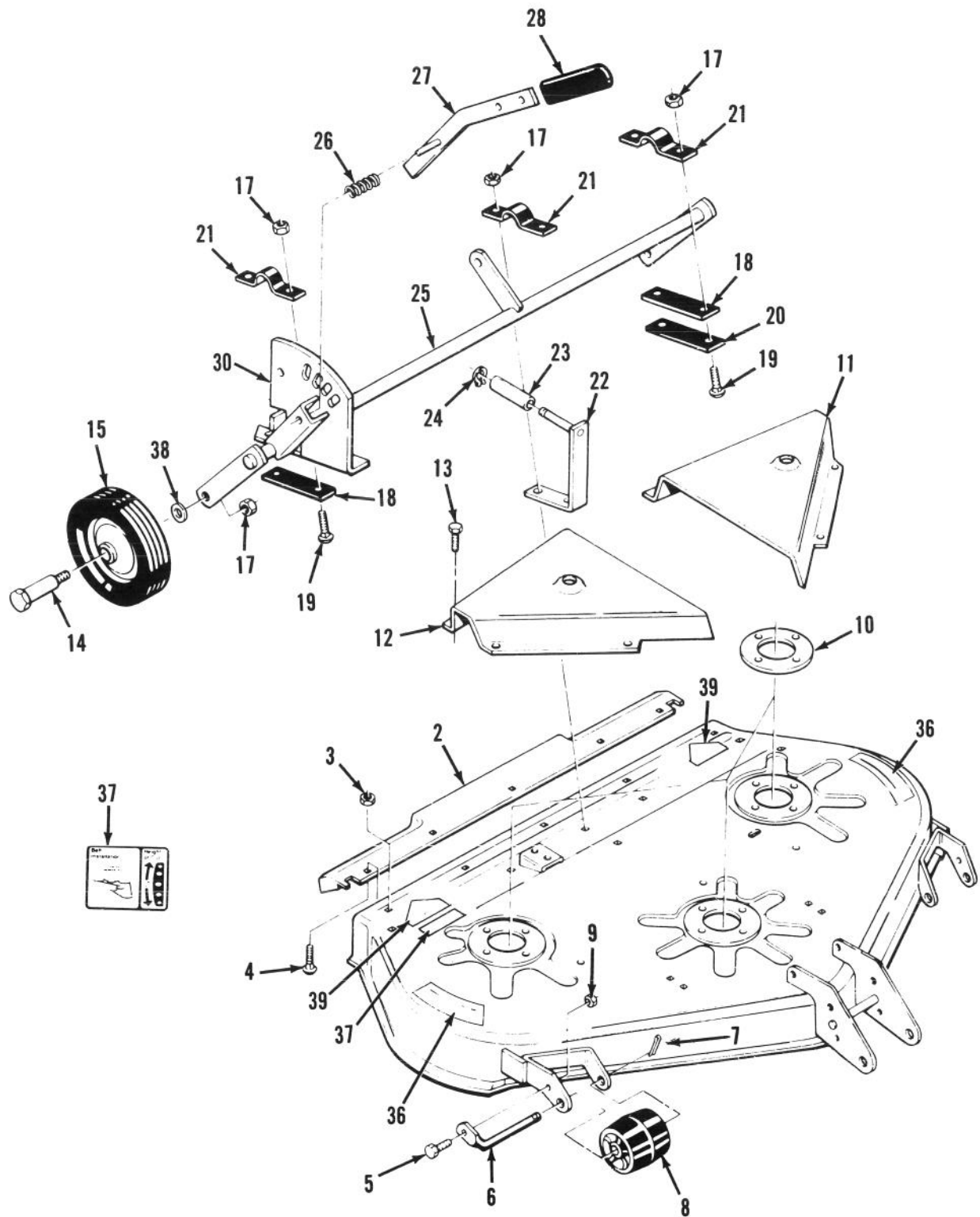


42" REAR DISCHARGE MOWER ASSEMBLY

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ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	106516	Spindle Belt.....	1
2	323-7	Special Bolt.....	1
3	3253-21	Lockwasher.....	1
4	112426	Flat Idler Pulley	2
5	109967	Pulley.....	3
6	102704	Spacer.....	1
7	3296-39	Eslok Nut.....	1
8	106517	Spring.....	1
9	2844	Special Washer.....	2
10	106389	Idler Support Bar.....	1
11	107674	Spacer/Bushing.....	2
12	323-10	Bolt	1
13	323-7	Bolt	1
14	3220-6	Eslok Jam Nut.....	3
15	908032	Eslok Bolt	12
16	822327	Spindle Assembly	3
17	920087	Lockwasher.....	3
18	971015	"O" Ring.....	1
19	109966	Ball Bearing (Metric)	2
20	114568	Spindle Housing.....	1
21	112674	Spindle Shaft.....	1
22	1030	Grease Fitting.....	3
24	116085	Spacer.....	1
26	32120-42	Internal Snap Ring.....	1
27	106068	Blade Spacer	1
28	106067	Spindle Cup.....	1
29	3256-44	Special Washer.....	3
30	114157	Blade 14.5 Low Lift	3
31	3220-7	Jam Nut.....	3
32	8971	Drive Bearing Housing.....	1
33	106388	Integral Shaft Bearing	1
34	32120-10	Snap Ring	1
35	106524	Upper Pulley.....	1
36	109310	Lower Pulley.....	1
37	937089	Woodruff Key.....	2
38	3246-2	Set Screw.....	4
39	926715	S.T. Bolt	2
40	110141	Drive Belt.....	1
41	107675	Special Washer.....	2
42	3296-39	E.S. Nut.....	3
43	323-9	Bolt	1
44	920257	Special Washer.....	3
45	106461	Spacer.....	2

42" REAR DISCHARGE MOWER ASSEMBLY



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ITEM NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	111129	Mower Deck	1
2	109038	Rear Chute Extension.....	1
3	3296-29	E.S. Nut	5
4	3230-1	Carriage Bolt	5
5	321-4	Bolt	3
6	110847	Roller Shaft	3
	932034	Cotter Pin	2
8	109376	Roller	3
9	3296-42	Eslok Nut	3
10	106117	Spindle Plate	3
11	106638	Belt Cover L.H.	1
12	106409	Belt Cover R.H.	1
13	926671	Screw	8
14	5188	Shoulder Bolt.....	2
15	109375	Wheel	2
17	3296-39	Eslok Nut	8
18	110842	Strap	2
19	3231-25	Carriage Bolt	6
20	110840	Strap	1
21	110841	Clamp	3
22	109452	Guide Bracket	1
23	106383	Spacer	1
24	936117	External Snap Ring.....	1
25	115469	Gage Wheel Support	1
26	101853	Spring	1
27	102431	Lever.....	1
28	102597	Grip.....	1
30	111083	Quadrant	1
36	76-4070	Decal - Danger	2
37	106749	Decal - Height Adj. & Belt Diagram	1
38	920242	Spacer	1
39	43-8480	Decal - Danger	2

MAINTENANCE RECORD

[illegible]