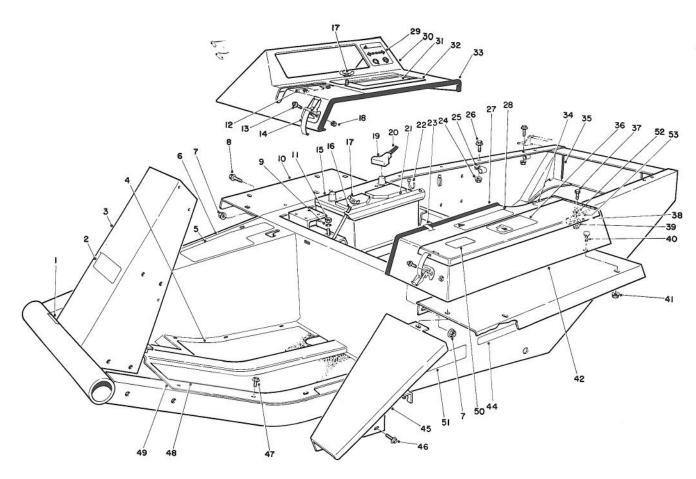


MODEL NO. 30741-20001 & UP MODEL NO. 30722-20001 & UP MODEL NO. 30710-20001 & UP

PARTS CATALOG

# GROUNDSMASTER® 325D 4wd Int'l. TRACTION UNIT & ACCESSORIES

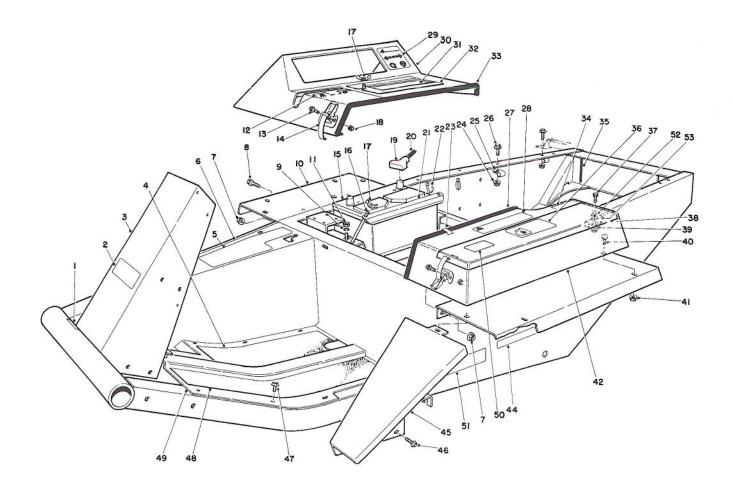


T-1232

### MAIN FRAME ASSEMBLY

No. Usec	Description	Part No.	Ref. No.
1	Decal - Traction Pedal	27-7320	1
1	Decal - Toro	70-2200	2
	Frame	82-8980	2
1	(Incl. Ref. #7)		
1	Pad - Foot Rest R.H.	21-2770	4
1	Decal - Caution	66-6390	5
1	Footrest	21-2660	6
6	Nut - Lock Flange	32128-21	7
4	Screw - Hex. Hd. Flange	3234-12	8
2	Washer - Lock	3253-4	9
2	Fender	72-3690	10
2	Nut	3217-6	11
1	Decal- Power Take Off	27-7290	12
6	Screw - Machine	3290-144	13
3	Clamp - Hook	249-21	14
	Battery - Type MF214-78	6-07 48676-24	15
2	Stud - Battery Hold Down	24-6390	16

Ref. No.	Part No.	Description	No. Used
17	32103-2	Nut - Wing	3
18	3296-2	Nut - Lock	6
19	28-1280	Boot - Cable	1
20	70-1180	Cable - Battery Positive	1
		(Incl. Ref.#19)	1
21	24-6420	Hold Down - Battery	1
22	3290-378	Tie - Cable	2
23	2412-61	Clip - Tinnermann	2
24	3290-357	Nut - Lock Flange	5
25	2412-4	Clamp	3
26	3234-11	Screw - Cap Locking Fl.	5
27	37-9650	Trim	1
28	67-1710	Decal - Caution	1
29	71-4860	Decal - 4 WD Control	1
30	38-4550	Cover - Instruments	1
31	43-4290	Decal - Instructions Start.	1
32	24-9740	Cover - Access Battery	1

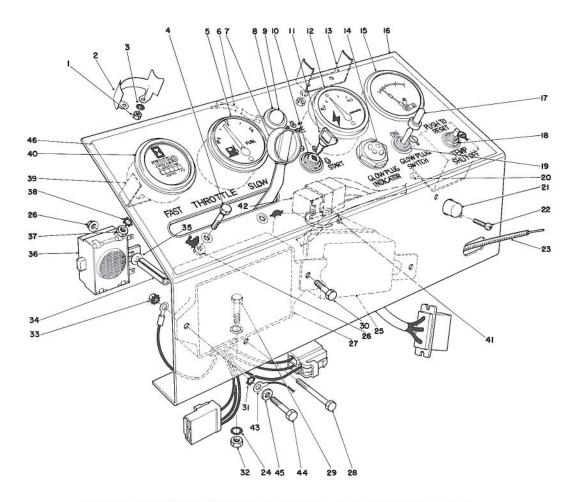


MAIN FRAME ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
33 34 35 36 37 38 39 40 41 42	39-8020 49-2280 43-4300 27-7310 322-5 2412-74 32128-20 3229-1 32128-33 38-4530	Trim - Cover Instruments Decal - Fuel Diesel Trim - Frame Rear Decal - Refueling Screw - Cap Hex. Hd. Clamp Nut - Lock Flange Bolt - Carriage Nut - Lock Flange Tool Box	1 1 2 1 1 1 5 5 1

Ref. No.	Part No.	Description	No. Used
44	67-1720	Decal – Torque Fender – Extension Screw – Cap Hex. Hd. Screw – Self-Tapping Pad – Foot Rest L.H. Plate – Floor Decal – Caution Decal – Caution Washet – I.T.L.W. Cable – Ground	2
45	68-8610		1
46	3234-14		2
47	32144-10		1
48	21-2760		1
49	77-3210		1
50	72-3700		2
51	75-0810		2
52	3254-2		1
53	18-2770		1

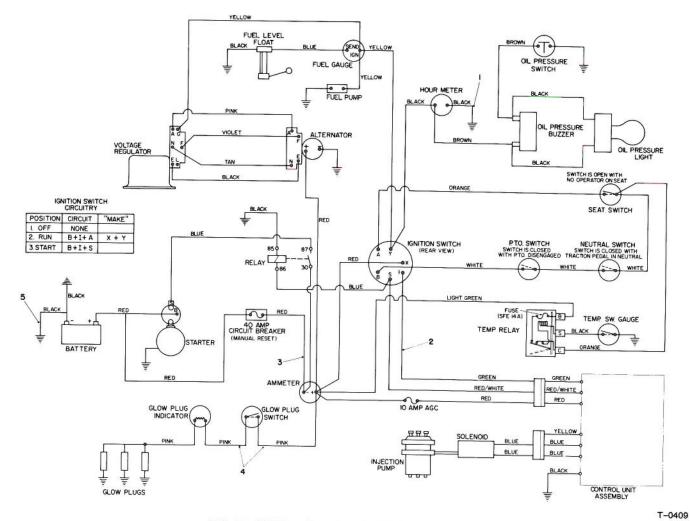
T-1232



### **INSTRUMENT PANEL ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1 2 3 4 5	3219-14 38-1670 3253-17 3290-134	Nut Clamp Mounting Washer – Lock Screw – Hex. Hd. Mach.	6 2 6 2
	38-1650	Fuel Gauge (Incl. Ref. #1-3)	1
6 7	44-2220 233-35	Wire Lead Knob	2
8	44-2210 218-533	Warning Light (Incl. Ref. #9) Lens	1
10	27-2360	Key Switch (Incl. Ref. #11)	1
11 12	63-8360 38-1660	Key Ammeter	1
13	218-539	(Incl. Ref. #1-3) Clamp	1 1
	42-9190 26-6750	Glow Lamp Engine Temperature Gauge	1
	43-3970	(Incl. Ref. #1, 3, & 13)	1
16 17	218-473	Toggle Switch Boot	
18 19	26-6740 6-1659	Temperature Reset Relay Toggle Switch	
†20		(Incl. Ref. #17) Fuse - Temp. Relay	1
21	43-4000	14 Amp. SFE Circuit Breaker	1

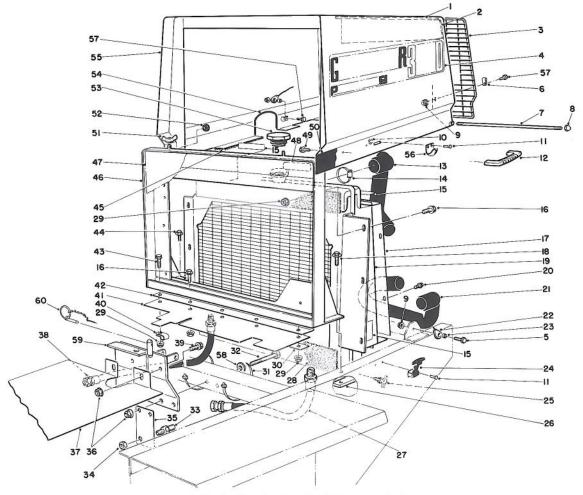
Ref. No.	Part No.	Description	No. Used
22 23	3250-17 43-3990	Screw - Pan Hd. Throttle Control	2
24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46	3254-2 43-0410 32128-17 43-1880 3290-424 322-5 321-4 3255-7 3217-6 32149-2 43-3820 3256-14 22-7820 3256-14 22-7820 3217-26 3254-1 218-515 12-9990 3290-379 63-7590 70-1190 321-6 3256-1 43-3980	(Incl. Ref. #7) Washer - Lock Int. Tooth Regulator Assembly Nut - Lock Flange Hd. Control Unit Assembly Screw - Hex. Hd. Mach. Screw - Cap Hex. Hd. Screw - Cap Hex. Hd. Washer - Lock Ext. Tooth Nut - Hex Nut - Lock Spacer Washer - Flat Buzzer Assembly Nut Washer - Lock Mounting Bracket Hour Meter (Incl. Ref. #37-39) Cable Tie Relay Cable - Ground Screw - Cap Hex. Hd. Washer - Flat Decal - Panel, Instrument	161311223231111111111111111111111111111



## **ELECTRICAL SCHEMATIC**

Ref. No.	Part No.	Description	No. Used
1 2 3	21–2370 70–1230 43–4040	Wire – Hour Meter Ground Wire Harness Assembly Wire Assembly	1 1 1

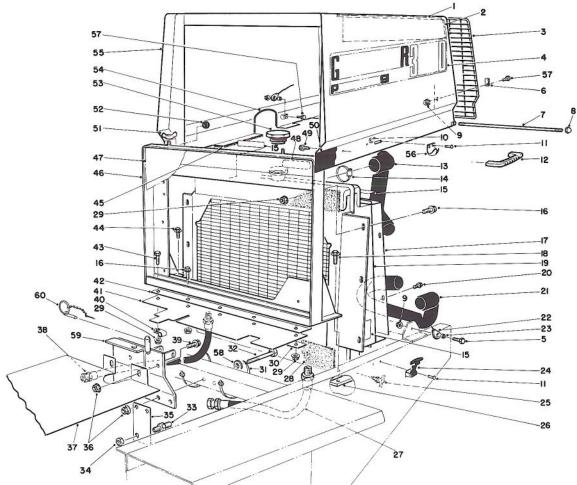
Part No.	Description	No. Used
43–4010 70–1190	Wire Assembly Ground Cable	2 1
	43–4010	43-4010 Wire Assembly



## **RADIATOR & HOOD ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1	77-5170	Foam - Top	1
2	77-5160	Foam - Side	1
2 3 4 5	67-9000	Screen - Rear	1
4	84-8610	Decal - Groundsmaster	2
5	321-4	Screw - Cap Hex. Hd.	2 2 4
6	2412-127	Clamp	4
7	67-8840	Pin - Hinge	1
8	32111-8	Nut - Acorn	2 8
9	32128-32	Nut - Flange	8
10	3269-10	Washer - Backup	2
11	3290-271	Rivet	4
12	65-5100	Handle - Hood	1
13	43-3350	Hose - Upper Radiator	1
14	2412-3	Clamp - Hose	4
15	77-3100	Decal - Warning	
16	3234-14	Screw - Flange Hex. Hd.	11
17	43-3330	Shroud - Radiator	1
18	3234-1	Screw - Flange, Hex. Hd.	2
19	33-2570	Radiator Assembly	1
20	32104-116	Screw - Self Tapping	8
21	43-7020	Hose - Lower Radiator	1
22	77-3170	Stop - Cable Hood	2 4
23	77-5250	Spacer - Cable Hood	4
24	249-39	Latch - Draw Flexible	1
25	304-46	Drain Cock	1
26	38-4600	Bar - Frame LH	1

Ref. No.	Part No.	Description	No. Used
27	63-9010	Hose Assy Cooler/Pump	1
28	43-3320	Foam - Radiator	2
29	32128-20	Screw - Flange Hex. Hd.	11
30	67-8470	Strip - Retainer	1
31	3290-379	Tie – Cable	4
32	323-14	Screw - Cap Hex. Hd.	2 2 2 1 4 1 1 2 1 1 1 1
33	340-71	Union - Bulkhead	2
34	340-70	Nut - Lock Bulkhead	2
35	68-9160	Bracket	1
36	32128-21	Nut - Flange	4
37	67-8530	Plate - Sealing	1
38	63-8960	Hose Assy Valve/Cooler	1
39	3234-11	Screw - Flange	2
40	2412-39	Clamp	1
41	67-8570	Strip - Sealing	1
42	43-3340	Plate - Sealing, Grille	1
43	322-6	Screw - Cap Hex. Hd.	1
44	11-0590	Screw - Self Tapping	2
45	82-8950	Foam - Flange Hood	2
46	67-8870	Support - Radiator	1
47	67-9030	Grille	1
48	82-8970	Decal - Coolant Radiator	1
49	46-8091	Screw - Flange	2
50	77-5140	Decal - Hood 4wd L.H.	1 1
*	77-5150	Decal - Hood 4wd R.H.	2 2 1 1 2 1 1 2
51	32103-2	Nut - Wing	2



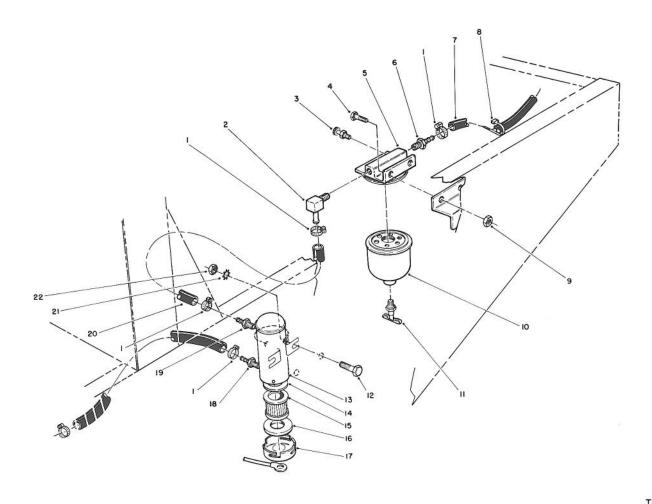
## RADIATOR & HOOD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
52 53 54 55 56	237-141 66-3240 66-8111 67-8700 249-40	Bumper – Radiator Cap – Pressure Radiator Trim – Hood Cutout Hood Keeper	2 1 1 1 1 1
			1 1

Ref. No.	Part No.	Description	No. Used
57 58 59 60	3274-69 5-0838 71-4490 283-76	Screw - Hex. Socket Hd. Washer - Flat Bracket - Seat Support Pin - Lynch	6 3 1 1

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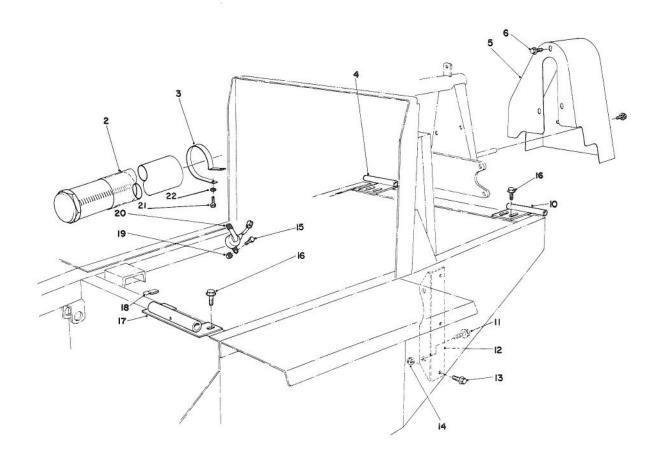
<sup>\*</sup> Not Illustrated



## **FUEL FILTER ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1	2412-108	Hose Clamp	5
2	304-96	90° Hose Barb	1
3	63-8290	Vent	1
4	321-4	Screw - Cap, Hex. Hd.	2
5	63-8280	Head Assembly	1
6	353-975	Hose Barb	1
7	63-9720	Hose	1
8	3290-378	Cable Tie	A/R
9	32149-2	Nut	2
10	63-8300	Element - Fuel Filter	
		(Incl. Ref. #11)	1
11	63-8310	Drain Valve	1

Ref. No.	Part No.	Description	No. Used
	321-6 53-8150 43-2570 43-2550 43-2560 43-2580 353-702 304-73 63-9650 3255-7 32149-2	Screw - Cap, Hex. Hd. Pump Assy. Fuel, Electric (Incl. Ref. #14-17) Gasket Filter Gasket Magnet Hose Barb Hose Barb Hose Washer - Lock, Ext. Tooth Nut	2 1 1 1 1 1 1 2 2

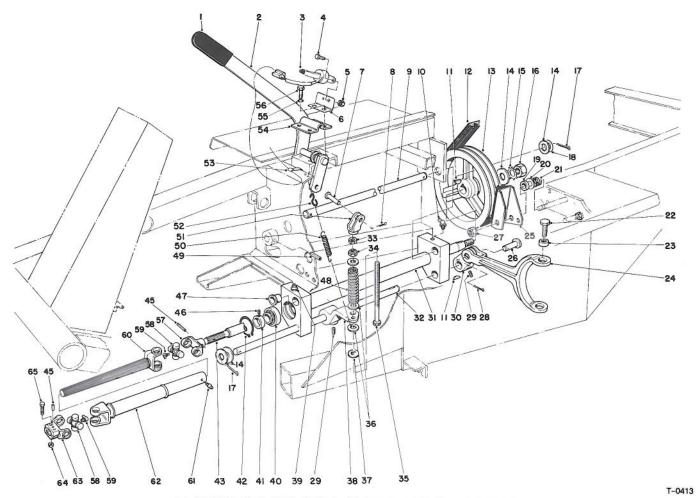


#### T-1186A

## **INTERLOCK ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
2	74-0720	Tube - Manual	1
3	2412-133	R-Clamp	2
4	67-8820	Hinge, R.H.	1
5	43-3900	Guard - Fan Belt	1 1 5
6	3234-14	Screw - Cap, Hex. Hd.	5
9	3256-23	Washer - Flat	1
10	67-8810	Hinge L.H.	1
11	3234-32	Screw - w/Locking Flange	2
12	67-8190	Bracket - Engine Support	2
13	3234-11	Screw w/Locking Flange	6

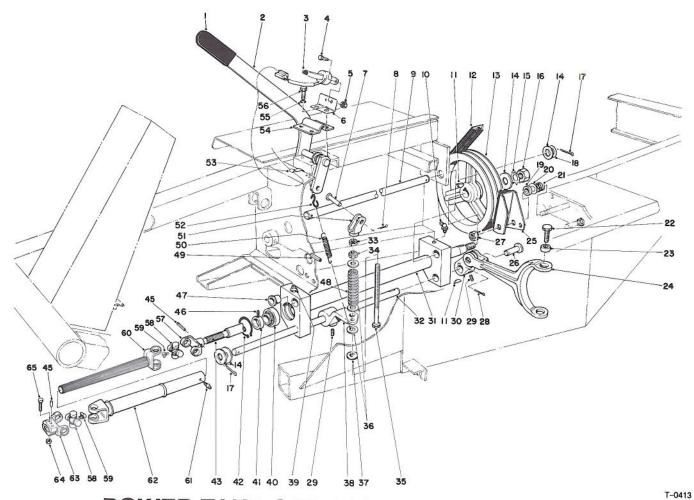
Ref. No.	Part No.	Description	No. Used
14	3290-357	Nut - Lock, Flange	6 2 6 1 2 1 1 2 2
15	321-2	Screw - Cap, Hex. Hd.	
16	3234-17	Screw - Cap, Hex. Hd.	
17	27-9810	Seat Pivot	
18	212-93	Wire Clip	
19	3296-42	Nut - Lock	
20	29-6930	Switch	
21	322-2	Screw - Cap, Hex. Hd.	
22	3256-23	Washer - Flat	



### **POWER TAKE OFF ASSEMBLY**

Ref.	Part No.	Description	No.
No.			Used
1	21-1880	Grip Handle	1
2	21-1550	Lever - P.T.O.	1
3	29-6930	Switch Arm	1
	321-2	Screw - Cap Hex. Hd.	1
5	3296-42	Nut - Lock	1
6	27-7260	Mount - Arm Switch	1
	283-42	Clevis Pin	1
	3272-10	Cotter Pin	1
9	43-3860	Shaft - Pivot P.T.O.	1
10	302-10	Grease Fitting	1
11	3257-5	Woodruff Key	3
12	53-9660	V-Belt Torque Team	3 1 1
	21-0230	Pulley P.T.O.	
14	3256-28	Washer - Flat	4
100,000	3254-7	Washer - Lock	1
16	3219-7	Nut	1
	3272-22	Cotter Pin	2
18	3-6498	Washer	A/R
	3-8812	Spacer	1
20	3256-6	Washer - Flat	1
21	5-1747	Spring	1
22	30-2120	Screw - Cap Hex. Hd.	1 2 2
	43-3800	Bushing - P.T.O. Fork	2
	43-5610	Fork P.T.O.	
25	27-7370	Brake Assembly P.T.O.	1
26	283-8	Clevis Pin	1

Ref. No.	Part No.	Description	No. Used
27	3296-28	Nut - Lock	1
28	3272-11	Cotter Pin	1
29	3246-3	Set Screw	4
30	43-5590	Arm - P.T.O.	1
31	43-5500	Pivot P.T.O.	1
32	43-5550	Shaft - Actuator P.T.O.	
	3219-3	Nut	1
34	3296-6	Nut - Lock	1
35	27-7900	Screw - Adjusting	1
477.44.77.0	3256-41	Washer - Flat	1 3 1 1
37	5-0652	Spacer	1
38	43-5570	Arm, Actuator - P.T.O.	1
39	302-2	Grease Fitting	1
40	251-252	Ball Bearing	
		(Incl. Ref. #41)	2
41	251-234	Lock Collar	
0080033	Calle Strate Could the State of	(Incl. Ref. #46)	2
42	32120-22	Ring - Retaining	2
43	43-5540	Shaft P.T.O.	1
45	32121-34	Pin – Roll	2 2 1 2 2 4
46	3245-1	Set Screw	2
	256-113	Bushing - Flange	4
48	21-0400	Spring - Compression	1
	32121-9	Pin – Roll	1
50	21-1830	Spring - Tension	1
51	43-5630	Yoke - P.T.O.	1

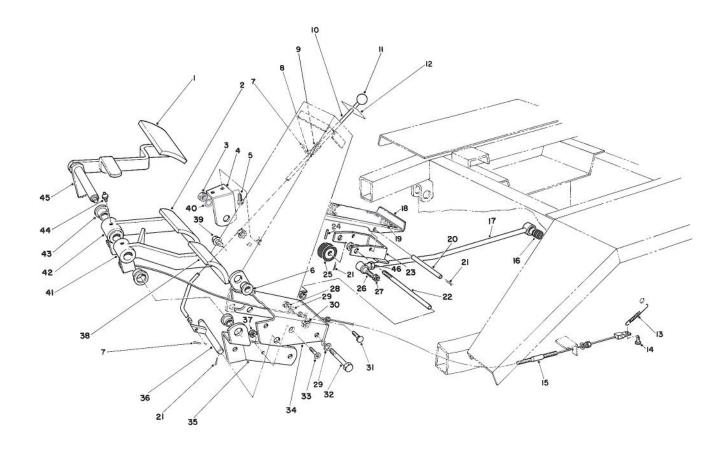


POWER TAKE OFF ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
52 53 54 55 56 57 58 59	5-0701 212-93 21-1600 3253-21 32104-6 62-3800 54-9180 62-3820	Spring Anchor Wire Clip Clamp P.T.O. Lever Washer – Lock Screw – Hex. Hd. Tapping Yoke – End Kit – U–Joint Fitting – Grease	1 1 1 4 4 1 2 2

Ref. No.	Part No.	Description	No. Used
60 61 62 63 64 65 *	62-3290 302-58 62-3790 54-9040 3296-29 322-9 84-4890	Shaft - Slip Yoke Fitting - Grease Tube - Slip Yoke Yoke - End (Split) Nut - Lock Screw - Cap Hex. Hd. Drive Shaft Assembly (Incl. Ref. #57-63)	1 1 1 2 2 1

<sup>\*</sup>Not Illustrated

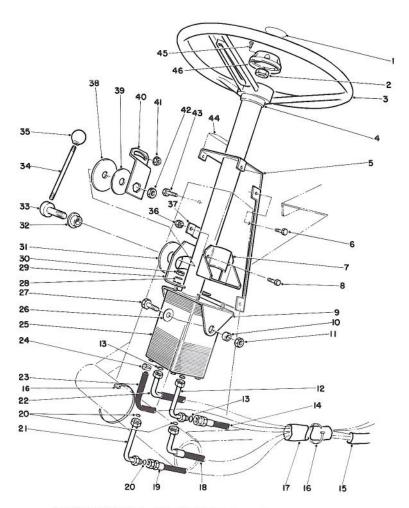


## BRAKE PEDAL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	7-3900	Pad - Brake	1
2	27-7580	Pad - Right Turn	1
3	3218-5	Nut - Jam	2
4	21-2850	Mount - R.H. Pedal	1 2 1 2 5 3 1 1
5	11-0590	Screw - Hex. Hd. Tapping	2
6 7 8	256-156	Bushing	5
7	3272-5	Pin - Cotter	3
8	3256-22	Washer - Flat	1
9	3-3251	Spring - Compression	1
10	82-8670	Rod - Brake Latch	1
	233-17	Knob	1 1 2 2 1 1
12	82-8930	Decal - Parking Brake	1
13	3-7243	Spring - Extension	2
14	283-58	Pin - Clevis	2
15	21-3380	Cable - L.H. Brake	1
sk	21-3370	Cable - R.H. Brake	1
16	23-2270	Bushing - Rubber	
17	23-2240	Rod - Pump Control	1
	28-5190	Pedal - Traction	1 1 1 1
19	28-5130	Pad - Pedal	1
20	28-5240	Pin - Traction Pedal	
21	3272-6	Pin - Cotter	6
22	28-5210	Shaft - Traction Pedal	1
23	28-5160	Bracket - Pivot	1000
		(Incl. Ref. #6)	1

Ref. No.	Part No.	Description	No. Used
24	32121-6	Pin - Roll	1
25	28-5220	Wheel - Friction	1
26	21-0141	Socket Assembly R.H.	1
27	3220-3	Nut - Jam	1
28	3217-7	Nut - Hex	2 4 2 2 2 1 1 1 1 1 3 1
29	3253-21	Washer - Lock	4
30	32153-2	Nut - Lock	2
31	3231-21	Bolt - Carriage	2
32	323-13	Screw - Cap Hex. Hd.	2
33	3274-47	Screw - Flat Hd. Socket	1
34	27-7590	Mount - Brake	1
35	27-9270	Mount - Brake Pivot Shaft	1
36	27-7640	Shaft - Brake Latch	1
37	32149-2	Nut	1
38	27-7570	Pad - Left Turn	1
39	3234-11	Screw - Cap Hex. Hd .	3
40	3256-26	Washer - Flat	1
41	27-7490	Pedal - L.H. Brake	
		(Incl. Ref. #43)	1
42	27-7510	Pedal - R.H. Brake	
		(Incl. Ref. #43)	1
43	256-10	Bushing	4
44	302-5	Fitting - Grease	2
45	27-8550	Pedal - Parking Bake	1
46	3220-5	Nut - Jam	1 1

<sup>\*</sup>Not Illustrated

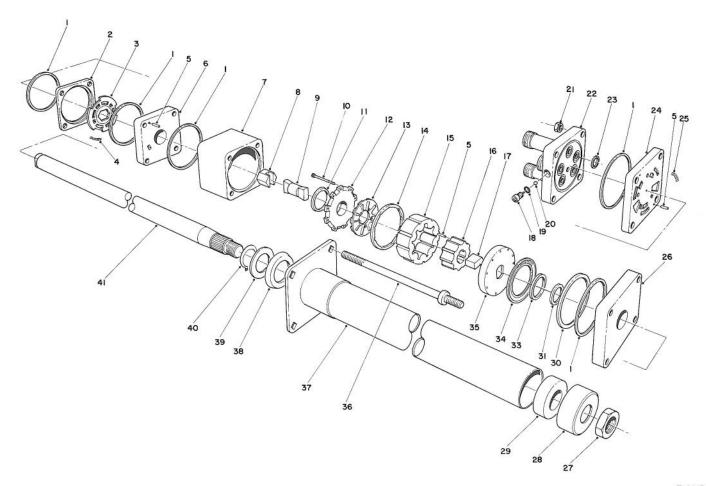


#### T-1187A

## **POWER STEERING ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
2 6 3 7 4 2	68-5370 66-9760 75-0560	Decal – Toro Nut – Hex. Steering Wheel Assembly (Incl. Ref. #45 & 46) Cover – Dust	1 1 1
6 3 7 6 8 3 9 7 10 8 11 3 12 8 13 2 14 6 15 7 16 3 17 7 18 6 19 6 20 2 21 8 22 6 22 6	2-8660 2144-10 7-8690 234-17 7-3120 0-2960 2153-2 2-8760 37-30 3-8970 0-1390 290-379 0-1380 8-9730 8-9720 37-22 2-8770 3-8980 3-8990	Cover - Tower Screw - Hex. Thd. Form Support - Column Screw - Cap Hex. Hd. Bracket - Mount Column Spacer - Tower Nut - Hex. Elbow Seal - O-Ring Hose - Trans. to Steering Sleeve - Protective Tie - Cable Sleeve - Protective Hose - Steering to Cylinder Hose - Cylinder to Steering Seal - O-Ring Elbow Hose - Aux. to Valve Hose	1 6 1 2 1 2 2 1 3 1 1 1 3 1 1 1 1 1 1 1 1 1

Ref. No. Description No. Us
24       2412-36       Clamp         25       63-9250       Valve - Steering Power         26       3256-46       Washer - Flat         27       323-6       Screw - Cap Hex. Hd.         28       3256-3       Washer - Flat         29       80-2940       Plate - Pivot         30       3296-4       Nut - Lock         31       31-0390       Disc - Friction         32       80-2980       Boss - Pin         33       80-2970       Pin - Steering Tilt         34       80-2890       Handle - Steering Tilt         35       233-21       Knob - Handle         36       3296-29       Nut - Lock         37       82-8650       Clamp - Half         38       82-9010       Disc - Friction         39       80-2930       Washer

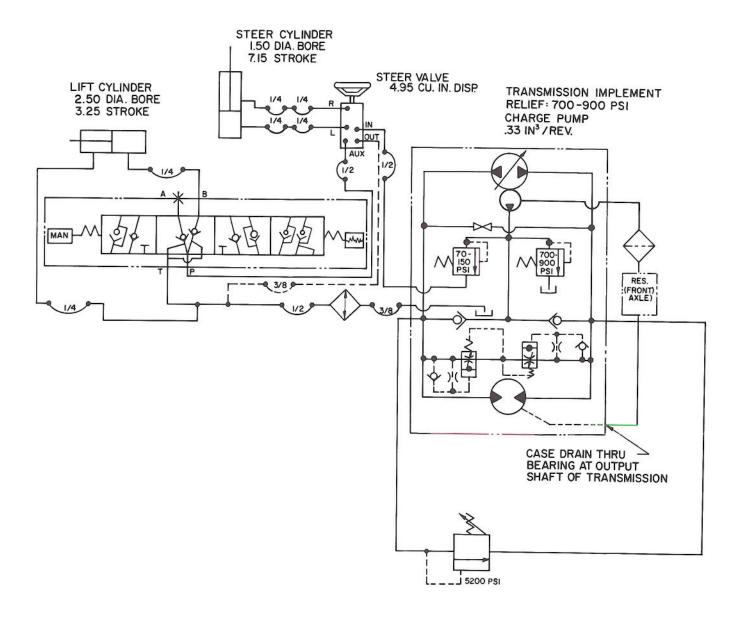


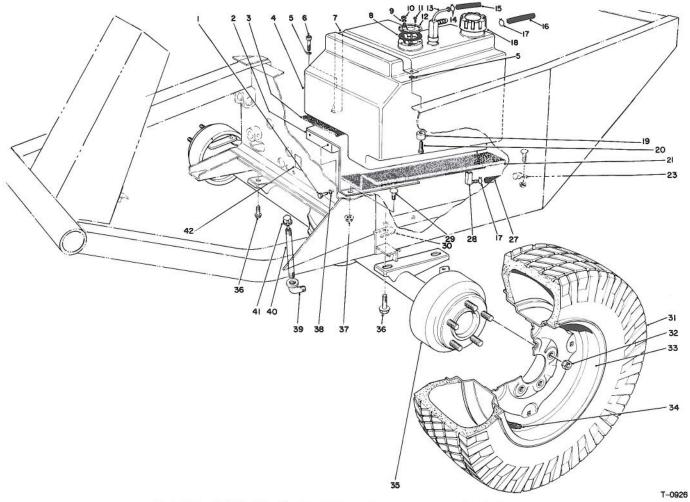
POWER STEERING VALVE ASSEMBLY NO. 63–9250

Ref. No. Part No.	Description	No. Used
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	Ring - Seal Ring - Valve Plate - Valve Spring Pin - Alignment Manifold - Isolation Ring - Metering Hex Drive Assy. Link - Drive Screw - Hex. Hd. Socket Seal - Commutator Cover - Commutator Commutator Ring - Commutator Stator Rotor Spacer - Drive Link Plug O-Ring Ball Nut - Hex Cover - Port O-Ring Manifold - Port	5 1 3 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

<sup>\*</sup>Not Illustrated

### HYDRAULIC SCHEMATIC



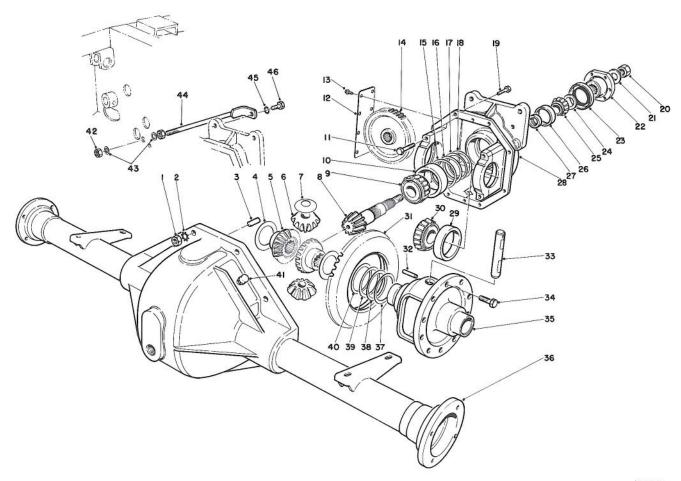


## FRONT AXLE & FUEL TANK ASSEMBLY

Ref. No.	Part No.	Description	No. Used
13 14 15	32104-6 68-9760 21-3600 43-4150 3253-3 32104-96 37-9550 62-7650 3253-17 3219-14 32144-53 62-6840 43-4160 2412-79 43-4230 43-5690 2412-6 55-3572 22-7810	Screw - Self Tapping Fuel Tank Base Foam - Tank Support Fuel Tank (Incl. Ref. #13 & 14) Washer - Lock Screw - Cap Hex. Hd. Strap - Fuel Tank Gasket Washer - Lock Nut Screw - Thread Forming Sender - Fuel Level Fitting - Return & Vent Clamp Hose - Return Hose - Vent, Fuel Tank Clamp Fuel Cap Spacer	2 1 1 1 2 1 1 1 2 1 1

Ref. No.	Part No.	Description	No. Used
20 21 23 27 28 29 30 31 32 33 34 35 36 37 38 40 41 42 *	321-6 21-3610 2412-4 63-9640 43-4190 3230-2 42-6080 231-138 23-7270 217-117 232-31 71-4390 32144-67 32128-20 3253-21 2811-9 289-37 23-5180 53-4430 231-90	Screw - Cap Hex. Hd. Foam - Tank Support Clamp Hose - Fuel Fitting Assembly Bolt - Carriage Shim - Axle Tire Nut - Wheel Rim Valve Stem w/Cap Front Axle Assembly Screw - Cap Thd. Forming Nut - Flange Washer - Lock Street Elbow Nipple - Pipe Dipstick Decal - Oil Tube - Inner	1 1 1 1 3 A/R 2 10 2 2 1 1 1 1 1 2

<sup>\*</sup>Not Illustrated

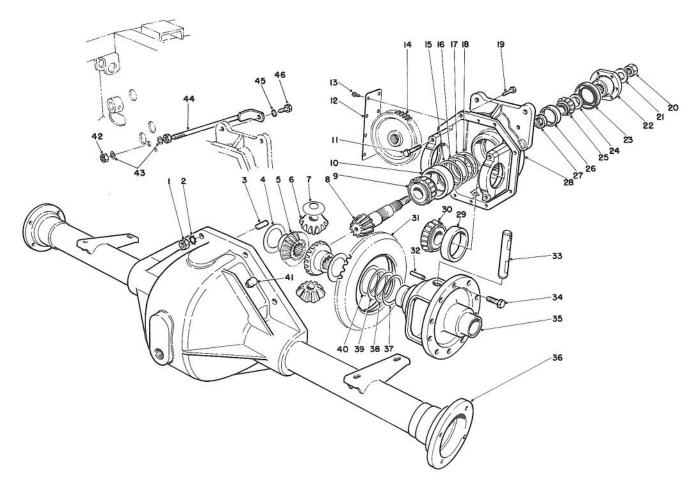


## FRONT AXLE ASSEMBLY NO. 71-4390

Ref. No.	Part No.	Description	No. Used
1 2 3	3219-2 3255-8 21-8270 21-7720	Nut Washer – Lock Pin – Dowel Washer – Thrust	8 8 2
2 3 4 5 6 7 8 9	24-8790 21-7690 21-7730	Gear - Bevel, Diff. Side Gear - Pinion Washer - Thrust	88222221114181
10 11	43-6760 43-6750 324-23	Pinion - Drive Cone - Bearing, Tapered Cup - Bearing, Tapered Screw - Cap, Hex. Hd.	1 1 1 4
12 13 14 15	21-7830 12-5450 21-8150 43-6710	Cover - Gear Screw - Thread Forming Gear - Spur	
16 17 18	43-6711 43-6712 43-6713	Shim .003 - Diff. Adjust. Shim .005 - Diff. Adjust. Shim .010 - Diff. Adjust. Shim .030 - Diff. Adjust.	A/R A/R A/R A/R
19 20 21	3210-7 71-4350 71-4340	Screw - Cap, Hex. Hd. Nut Washer	8
22 23 24 *	68-7010 71-4330 72-3570 72-3571	Flange Seal Shim .094 - Diff. Adjust. Shim .096 - Diff. Adjust.	1 1 A/R A/R
* *	72-3572 72-3573 72-3574	Shim .098 - Diff. Adjust. Shim .100 - Diff. Adjust. Shim .102 - Diff. Adjust.	A/R A/R A/R
*	72-3575	Shim .104 - Diff. Adjust.	A/R

Ref. No.	Part No.	Description	No. Used
*	72-3576	Shim .106 - Diff. Adjust.	A/R
*	72-3577	Shim .108 - Diff. Adjust.	A/R
*	72-3578	Shim .110 - Diff. Adjust.	A/R
*	72-3580	Shim .112 - Diff. Adjust.	A/R
*	72-3581	Shim .114 - Diff. Adjust.	A/R
*	72-3582	Shim .116 - Diff. Adjust.	A/R
*	72-3583	Shim .118 - Diff. Adjust.	A/R
*	72-3584	Shim .120 - Diff. Adjust.	A/R
*	72-3585	Shim .125 - Diff. Adjust.	A/R
*	72-3586	Shim .127 - Diff. Adjust.	A/R
*	72-3587	Shim .129 - Diff. Adjust.	A/R
*	72-3588	Shim .131 - Diff. Adjust.	A/R
*	72-3590	Shim .133 - Diff. Adjust.	A/R
*	72-3591	Shim .135 - Diff. Adjust.	A/R
*	72-3592	Shim .137 - Diff. Adjust.	A/R
*	72-3593	Shim .139 - Diff. Adjust.	A/R
*	72-3594	Shim .141 - Diff. Adjust.	A/R
*	72-3595	Shim .143 - Diff. Adjust.	A/R
*	72-3596	Shim .145 - Diff. Adjust.	A/R
*	72-3597	Shim .147 - Diff. Adjust.	A/R
*	72-3598	Shim .149 - Diff. Adjust.	A/R
*	72-3600	Shim .151 - Diff. Adjust.	A/R
25	254-91	Cone - Bearing	1 1
26	254-90	Cup - Bearing	11
27	21-8020	Spacer - Bearing, Pinion Ft.	1
28	72-3610	Carrier Assembly	
(347/5 <del>7</del> /8/1		(Incl. Ref.#11)	1
29	254-66	Cup - Bearing, Tapered	
30	254-65	Cone - Bearing, Tapered	2 2

<sup>\*</sup>Not Illustrated

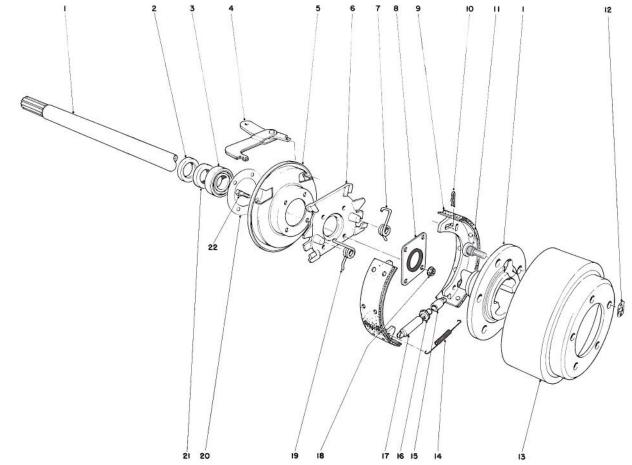


## FRONT AXLE ASSEMBLY NO. 71-4390 (Continued)

	100		
Ref. No.	Part No.	Description	No. Used
31 32 33 34 35 36 37 38 39	32121-15 21-7700 21-7770 21-7670 43-6840 21-8120 21-8110 21-8100	Gear - Ring Pin - Roll Shaft - Pinion, Mate Screw - Gear, Drive Case - Differential Housing - Lower Shim .030 - Diff. Adjust. Shim .010 - Diff. Adjust. Shim .005 - Diff. Adjust.	1 1 5 1 1 A/R A/R A/R

No.	Part No.	Description	Used
40 41 42 43 44 45 46 *	21-8090 72-9420 3217-9 3256-6 24-9830 3253-21 323-6 72-3620	Shim .003 - Diff. Adjust. Vent Assembly Nut - Hex. Washer - Flat Support - Axle Washer - Lock Screw - Cap Hex. Hd. Gear & Pinion Assembly (Incl. Ref. #8 & 31)	A/R 1 2 1 1 1

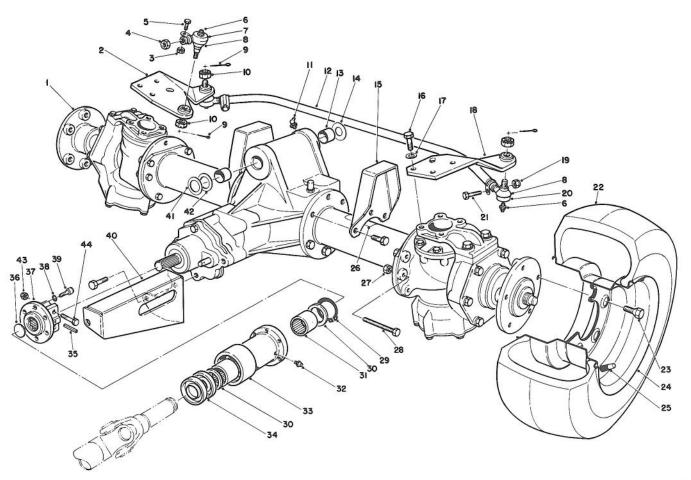
<sup>\*</sup>Not Illustrated



## **BRAKE ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1 2 3 4 5 6 7 8 9 10 11	28-0650 21-8330 21-8180 24-9180 21-9450 43-6810 21-9430 28-0670 43-2690 21-9460 242-34	Shaft - Flanged, Axle Seal - Oil Bearing Strut & Lever Parking Brake Dust Shield Torque - Spider Spring - Shoe Return R.H. Seal - Oil Shoe & Lining Assembly Retainer - Brake Lever Stud - Flanged, Axle	2 2 2 2 2 2 4 4 10

Ref. No.	Part No.	Description	No. Used
12 13 14 15 16 17 18 19 20 21 22	21-8360 28-0680 21-9440 21-9390 21-9370 21-9380 43-6800 21-9420 21-8320 24-8840 28-0660	Clip - Retaining Brake Drum Spring - Adjusting Screw Socket - Adjusting Screw Screw - Adjusting Nut - Pivot Nut - Lock Spring - Shoe Return L.H. Gasket - Wheel Bearing Ring - Wheel Bearing Screw - Cap, Hex. Hd.	2 2 2 2 2 8 2 2 2 8

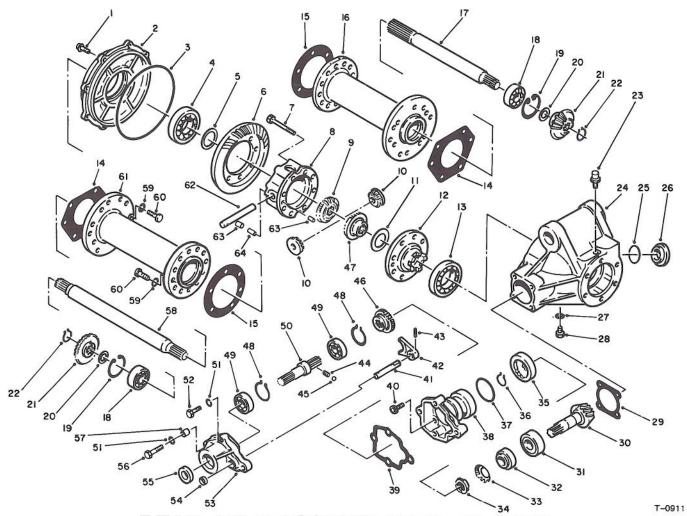


## STEERABLE AXLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	68-6820	Axle - Drive, Steerable	1
	68-6910	Arm - R.H., Steering	1
2 3	3296-43	Nut - Lock	1
4	3220-5	Nut – Jam	1
5	3210-7	Screw - Cap, Hex. Hd.	1
	302-55	Fitting - Grease	3
7	68-6870	Rod End	
		(Incl. Ref.#3, 5, 6, 8 & 10)	1
8	71-4760	Seal - Rod	3 3
9	3272-11	Pin - Cotter	3
10	32136-13	Nut - Slotted	
11	302-11	Fitting - Grease	1
12	71-4750	Tube & Clamp Assembly	1
*	71-4530	Tie Rod Assembly	
		(Incl. Ref.#6, 8, 10, 12, &	
		19–21)	1
13	67-1750	Bushing	2
14	71-4540	Washer - Thrust	1
15	68-6990	Stop - Oscillation	2
16	48-7780	Screw - Cap, Hex. Hd.	8
17	48-9220	Washer - Flat	8
18	68-6930	Arm - L.H., Steering	1 2 1 2 8 8 1 2
19	3296-39	Nut - Lock	2
20	71-4740	Rod End	
		(Incl. Ref. #6, 8 & 10)	2

Ref. No.	Part No.	Description	No. Used
22 23 24 22 25 26 7 28 33 31 32 33 34 35 36 37 38 39 40 41 42 43 3	323-9 231-122 71-4450 217-106 232-31 70-2560 48-7960 71-4690 32151-87 71-4590 71-4580 302-5 71-4570 253-155 32121-34 284-3 76-4690 3253-3 3274-8 68-6880 56-2460 5-1226 3296-29 322-8	Screw - Cap, Hex. Hd. Tire Bolt - Wheel Wheel Stem - Valve Decal - Lube Nut Screw - Cap, Hex. Hd. Ring - Retaining Washer - Thrust Clutch - Roller Fitting - Grease Housing - Clutch, Seal Pin - Roll Plug - Welch Coupling - Axle Washer - Lock Screw - Cap, Hex. Hd. Bracket - Clutch, Cable Washer - Flat Washer Nut - Lock Screw - Cap, Hex. Hd.	2 2 1 2 2 1 2 2 1 1 1 1 6 6 1 R A/R 2 2

<sup>\*</sup>Not Illustrated

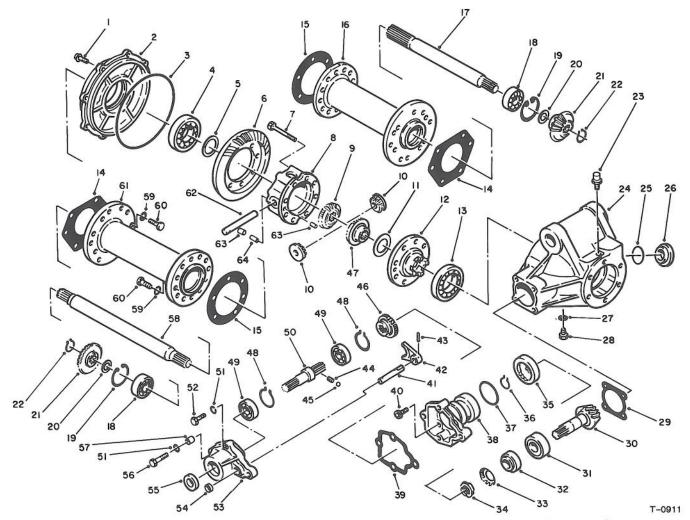


## REAR AXLE ASSEMBLY NO. 68–6820

Ref. No.	Part No.	Description	No. Used
1	72-5800	Bolt	8
2	72-4880	Cover	1
3	72-4890	O-Ring	1
4	251-344	Bearing - Ball	1
5	72-4960	Shim .1 mm	1
*	72-4970	Shim .15 mm	1
*	72-4980	Shim .5 mm	1
*	72-4990	Shim .8 mm	1 1
*	72-5000	Shim 1.0 mm	1
*	72-5010	Shim 1.2 mm	1 1
6		Gear - Bevel	1 1
7	72-5810	Bolt	8
8	72-4900	Case - Differential	1
9	72-4930	Gear - Side, Differential	1
10	72-4950	Gear - Pinion, Differential	2
11	72-5040	Washer - Gear, Diff.	1
12	72-4910	Flange - Case, Diff.	1
13	251-345	Bearing - Ball	1
14	72-5080	Gasket	2
15	72-5070	Gasket	2
16	72-5050	Tube - Axle, R.H.	1
17	72-5060	Axle - R.H.	1
18	251-350	Bearing - Ball	2
19	72-5360	Ring - Retaining	2

			200
Ref. No.	Part No.	Description	No. Used
20	72-5100	Spacer	2
21	72-5090	Bear - Bevel	2
22	72-5370	Ring - Retaining	2
23	72-5130	Vent	1
24	72-4870	Case - Differential	1
25	72-5140	O-Ring	1
26	72-5150	Plug	1
27	72-5840	Gasket	
28	72-5820	Plug	1
29	72-5160	Shim .1mm	1
*	72-5170	Shim .15 mm	1
*	72-5180	Shim .5 mm	1
*	72-5190	Shim .8 mm	1
*	72-5200	Shim 1.0 mm	1
*	72-5210	Shim 1.2 mm	1
30	200000000000000000000000000000000000000	Gear - Pinion	1
31	254-108	Bearing - Roller, Tapered	1
32	254-109	Bearing - Roller, Tapered	1
33	72-5250	Washer	1
34	72-5260	Nut	1
35	72-5280	Clutch - Outer	1
36	72-5380	Ring - Retaining	1
37	72-5460	O-Ring	1
38	72-5270	Case	1

<sup>\*</sup>Not Illustrated

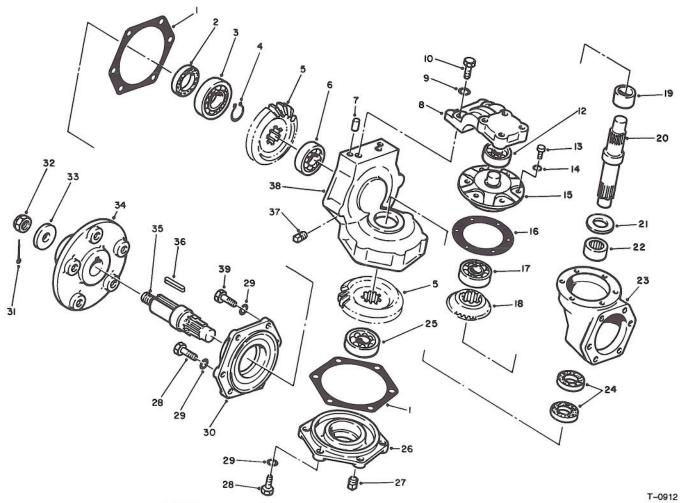


REAR AXLE ASSEMBLY NO. 68-6820 (Continued)

Ref. No.	Part No.	Description	No. Used
39	72-5290	Gasket	1
40	72-5830	Bolt - Socket Hd.	4
41	72-5330	Rod - Clutch	1
42	72-5320	Fork - Clutch	1
43	72-5450	Pin - Spring	1
44	72-5350	Spring	1
45	72-5470	Ball - Steel	1
46	72-5310	Clutch - Inner	1
47	72-4940	Gear - Side, Differential	1
48	72-5390	Ring - Retaining	2
49	251-346	Bearing - Ball	2
50	72-5340	Shaft - Input	
51	42-9850	Washer - Lock M8	4
52	48-7730	Bolt - M8 x 30	2

Ref. No.	Part No.	Description	No. Used
53 54 55 56 57 58 59 60 61 62 63 64 *	72-5300 72-5500 72-5490 63-4360 72-5480 72-5120 42-9600 48-9470 72-5110 72-5020 72-5030 72-5440 77-2970	Cover - Clutch Seal - Oil Seal - Oil Bolt - M8 x 40 Dowel Axle - L.H. Washer - Lock M10 Bolt - M10 x 30 Tube - Axle, L.H. Shaft - Pinion Pin - Dowel Pin -Spring Ring & Pinion Assembly (Incl. Ref.#6 & 30)	1 1 1 2 2 1 24 24 1 1 2 1

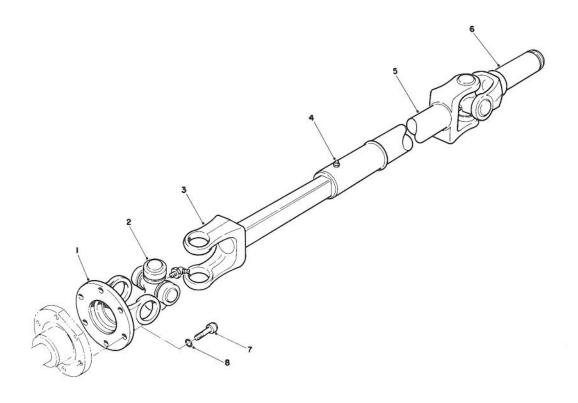
<sup>\*</sup>Not Illustrated



## STEERING KNUCKLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	72-5620	Gasket	4
2	72-5740	Seal - Oil	2
3	251-348	Bearing - Ball	2
4	72-5720	Ring - Retaining	2
5	72-5580	Gear - Bevel	4
6	251-8	Bearing - Ball	2
7	72-5670	Pin - Dowel	4
8	77-2980	Arm - Knuckle	2
9	42-9600	Washer - Lock	28
10	48-9470	Screw - Cap, M10 x 30	4
12	251-347	Bearing - Ball	2
13	72-5790	Screw - Cap, M6 x 18	12
14	43-5930	Washer - Lock	12
15	72-5590	Retainer - Bearing	2
16	72-5630	Gasket	2
17	251-349	Bearing - Ball	2
18	72-5090	Gear - Bevel	2
19	72-5680	Spacer	2 2 2
20	72-5560	Pin - King, Knuckle	2

Ref. No.	Part No	Description	No. Used
No. 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39	72-5600 72-5640 72-5510 72-5510 72-5730 251-263 72-5550 281-10 48-9460 42-9850 72-5540 3272-17 72-5770 72-5650 72-5650 72-5780 281-7 72-5520 48-7710	Washer - Thrust Bearing - Needle Gear Box - Axle Seal - Oil Bearing - Ball Cover Plug - Socket, Hex. Screw - Cap, M8 x 25 Washer - Lock, M8 Case - Knuckle Pin - Cotter Nut - Castell Washer - Shaft, Wheel Hub - Wheel Shaft - Axle, Outer Key Plug - Pipe, Square Hd. Case - Knuckle Screw - Cap, M8 x 20	
39	48–7710	Screw - Cap, M8 x 20	

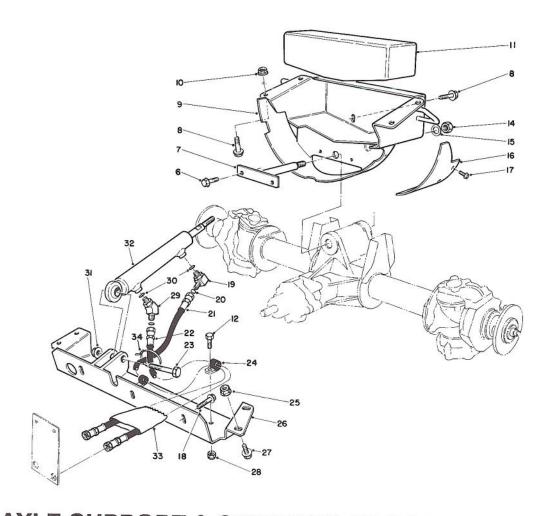


# DRIVE SHAFT ASSEMBLY NO. 71-4550

Ref. No.	Part No.	Description	No. Used
1	72-3410	Yoke - Flange	1
2	54-9180	Kit - Universal Joint	2
3	72-3420	Shaft - Yoke, Slip	1 1
4	302-58	Fitting - Grease	1
5	72-3430	Tube - Yoke, Slip	1
	1	1	

Ref. No.	Part No.	Description	No. Used
6 7 8 *	72-3440	Yoke - Shaft	1
	3274-8	Screw - Cap Soc. Hd.	6
	3253-3	Washer - Lock	6
	71-4550	Driveshaft (Complete)	1

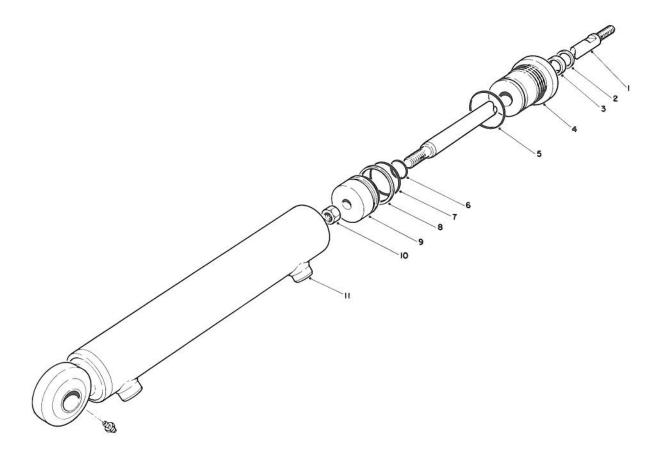
<sup>\*</sup>Not Illustrated



## **AXLE SUPPORT & STEERING CROSS MEMBER**

Ref. No. Part No.	Description	No. Used
6 3234-14 7 67-8170 8 3234-32 9 67-8130 10 32128-23 11 67-8960 12 322-5 14 32146-20 15 71-4540 16 71-4850 17 32144-10 18 3234-24 19 340-97 20 237-22	Screw - Flange Hex. Hd. Pin W.A Axle Rear Screw - Flange Hex. Hd. Support W.A Axle Nut - Lock Flange Weight - Rear Screw - Cap Hex. Hd. Nut Washer - Thrust Cover - Guard Flywheel Screw - Thread Forming Screw - Flange Hex. Hd. Elbow - Fitting O-Ring	2 1 6 1 4 1 2 1 2 3 1 2

Ref. No.	Part No.	Description	No. Used
21 22 23 24 25 26 27 28 29 30 31 32 33 34	71-4430 68-9710 328-25 2412-39 32128-21 68-6950 3234-25 3296-20 340-54 237-78 32128-45 68-6860 70-1390 3290-379	Hose Assy. – Steering Hose Assy. – Steering Screw – Cap Hex. Hd. Clamp Nut – Flange Cross Member W.A. Screw – Flange Hex. Hd. Nut – Lock Fitting O-Ring Nut – Flange Cylinder – Hyd. Steering Sleeve – Protective Tie – Cable	1 1 1 2 4 1 4 2 1 1 1 1

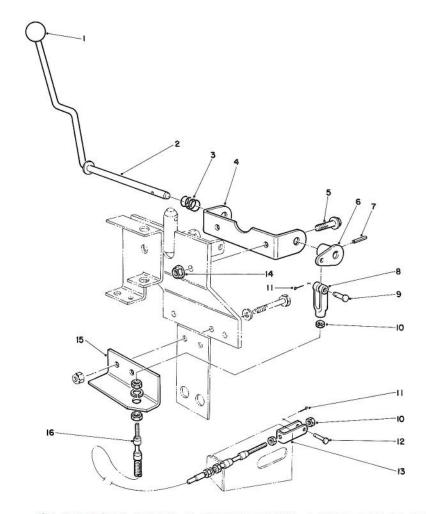


## STEERING CYLINDER PART NO. 68-6860

Ref. No.	Part No.	Description	No. Used
1	72-3520	Rod	1
2		Wiper	1
2 3 4 5 6 7		U-Cup	1
4	72-3520	Head - Internal	1 1 1
5		O-Ring	1
6		O-Ring	1
7		O-Ring	1

Ref. No.	Part No.	Description	No. Used
	72-3500 72-3490 72-3510 72-3480	Piston Piston Nut Barrel Assembly Kit - Seal (Incl. Ref.#2, 3, & 5-8)	

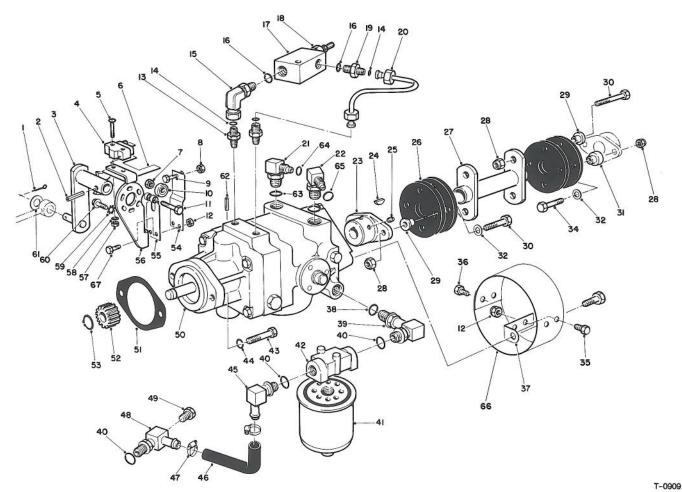
<sup>\*</sup>Not Illustrated



## **CLUTCH ENGAGEMENT ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1	233-21	Knob	1
2	71-4610	Handle W.A.	1
3	5-1747	Spring - Compression	1
4	71-4640	Bracket - Lever, Shaft	1
5	3234-11	Screw - Flange, Hex. Hd.	2
6	71-4650	Lever W.A.	1
7	32121-5	Pin – Roll	1
8	282–17	Clevis	1
9	283–3	Pin - Clevis	1

Ref. No.	Part No.	Description	No. Used
10 11 12 13 14 15 16	3220-1 3272-1 283-17 68-6890 32128-21 71-4630 71-4680	Nut – Jam Pin – Cotter Pin –Clevis Clevis Nut – Flange, Lock Mount – Cable Cable Assembly	3 2 1 1 2 1 1

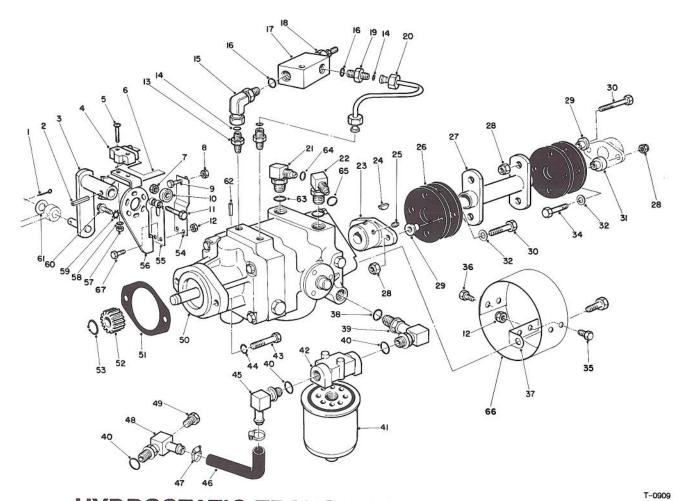


### HYDROSTATIC TRANSMISSION

No. Ref. Part No. Description No. Used 3272-10 Pin - Cotter Pin - Roll 2 32121-24 1 Lever - Pump 3 28-9570 1 Switch - Micro 4 29-6163 1 5 3249-11 Screw - Mach. Rd. Hd. 2 1 6 46-8810 Stop - Leaf, Spring 7 3296-29 Nut - Lock 1 3219-2 Nut - Hex 1 8 Screw - Cap Hex. Hd. 9 3210-7 1 Bearing - Ball Screw - Cap Hex. Hd. 251-259 1 10 1 322-17 11 Nut - Lock 6 3296-42 12 Fitting - Straight 2 340-107 13 3 237-21 O-Ring 14 1 Elbow - Swivel 15 340-143 2 237-78 O-Ring 16 Body - Valve, Relief 1 17 72-3710 Carridge - Valve, Relief 1 18 72-3720 Seal Kit (Relief Valve) 1 72-3730 Valve - Relief Adj. 72-3540 (Incl. Ref.#17 & 18) 1 Adapter - Straight 1 340-92 19 Tube Assembly 72-3550 1 20 Elbow - Fitting 1 21 340-77 22 340-99 Elbow - Fitting 1 Hub - Pump 23 33-4380

Ref. No.	Part No.	Description	No. Used
24	3257-32	Key - Woodruff	1
25	3241-5	Screw - Set, Sq. Hd.	
26	44-2230	Coupling - Rubber	2 4
27	71-4400	Coupling - Drive	1
28	32152-1	Nut - Lock	8
29	71-4411	Spacer - Coupling, Rubber	6
30	322-8	Screw - Cap Hex. Hd.	6
	71-4410	Spacer - Coupling, Rubber	2
	3256-3	Washer - Flat	4
	322-10	Screw - Cap Hex. Hd.	2
100000000000000000000000000000000000000	321-2	Screw - Cap Hex. Hd.	2 2 2 1
100000	321-4	Screw - Cap Hex. Hd.	2
1000	54-9290	Bracket	2
	237-80	O-Ring	
-	68-8660	Elbow - Fitting	1
40	237-81	O-Ring	3
41	67-8110	Filter - Oil	1 1
42	68-8990	Head - Filter	1
43	323-7	Screw - Cap Hex. Hd.	2 2
44	3253-21	Washer - Lock	2
45	353-987	Elbow - Fitting	1
46	68-9650	Hose - Axle	1
47	2412-34	Clamp - Hose	2
48	70-2620	Elbow - Fitting	1
49	353-508	Plug - Drain	1 1
50	71-4370	Transmission - Inline	1

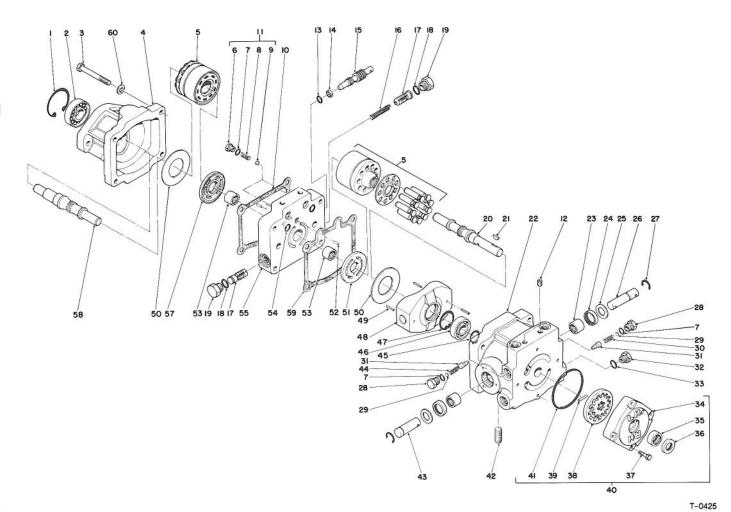
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HYDROSTATIC TRANSMISSION (Continued)

Ref. No.	Part No.	Description	No. Used
51 52 53 54 55 56 57 58 59	41-8760 23-4810 32120-72 29-6170 29-6150 29-6120 3217-6 3254-9 3255-7	Gasket - Transmission Gear - Output, Trans. Ring - Retaining Spring - Leaf, Extended Spring - Leaf Plate - Pump Nut - Hex Washer - Lock Washer - Lock	1 1 1 1 1 2 2 3

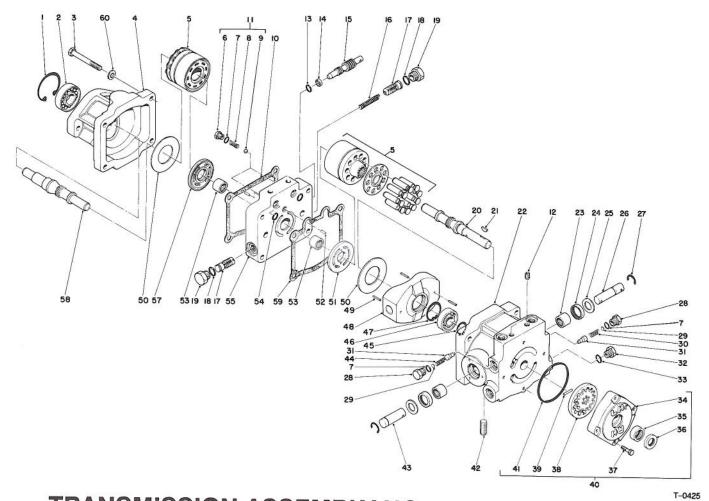
Ref. No.	Part No.	Description	No. Used
60 61 62 63 64 65 66 67	11-9760 3256-6 32121-6 237-42 237-22 237-30 54-9300 321-6	Screw - Self Tapping Washer - Flat Pin - Roll O-Ring O-Ring O-Ring Cover Screw - Cap Hex. Hd.	3 1 1 2 1 1 1 2 2



### TRANSMISSION ASSEMBLY NO. 71-4370

		MAISSIMISSICIA	7
Ref. No.	Part No.	Description	No. Used
1	32120-8	Ring - Retaining	1
2	72-3750	Bearing - Ball	1
3	323-13	Screw - Cap Hex. Hd.	4
4	67-9080	Housing - Motor	1
2 3 4 5 6 7	48-1800	Cylinder Block Kit	2 4 2 2 1
6	25-2650	Check Valve Plug	2
7	237-86	O-Ring	4
8	25-2640	Valve Spring	2
9	25-2490	Ball	2
10	67-9100	Gasket	1
11	25-3180	Check Valve Kit	
		(Incl. Ref. #6-9)	6
12	285-17	Pipe Plug	6
13	237-22	O-Ring	1
14	25-2630	Back-Up Ring	1
	25-2620	By-Pass Valve	1
	25-2610	Accel. Valve Spring	1
1.50	25-2410	Accel. Valve Assembly	2
	76–1900	O-Ring	2 2 1
19	353-550	Plug – Hex. Hd.	2
20	75-9560	Pump Shaft	] ]
21	3257-32	Key - Woodruff	1
22	54-7890	Pump Housing	
		(Incl. Ref. #12 & 23-25)	1
23	252-82	Bearing - Bearing	2 2
24	25-3210	Lip Seal	2

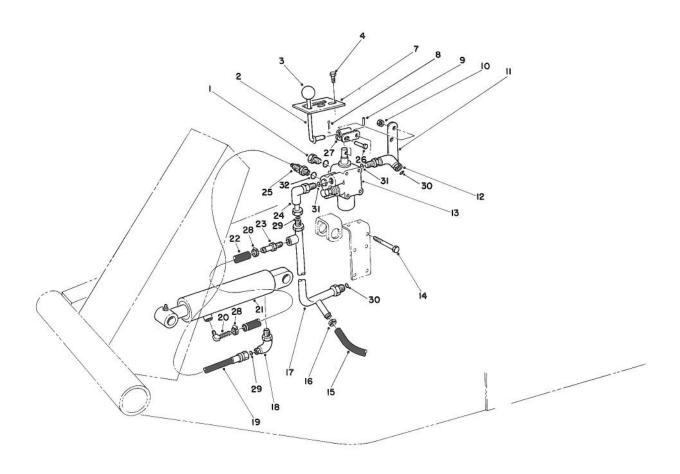
Ref. No.	Part No.	Description	No. Used
25	25-2510	Washer - Flat	2
26	25-2580	Trunion Shaft	2
27	32151-46	Ring - Retaining	2
28	25-2460	Plug - Hex. Hd.	2
	25-2470	Shim Pack	2
30	25-2570	Valve Spring	1
31	25-2560	Relief Valve Cone	2
32	353-551	Plug – Hex. Hd.	1
	237-80	O-Ring	1
34	25-2550	Charge Pump Housing	2 2 2 1 2 1 1 1 1 1 4
1.0000000000000000000000000000000000000	67-8050	Bearing - Needle	1
10000000	67-8060	Lip Seal	1
37	322-4	Screw - Cap Hex. Hd.	4
38	25-2680	Gerotor Assembly	1
39	25-2530	Headless Straight Pin	1
40	25-3190	Charge Pump	
		(Incl. Ref. #34-39 & 41)	1
41	237-95	O-Ring	1
42	67-9090	Plug	1
43	25-2500	Trunion Shaft	1
44	25-2480	Valve Spring	]
45	32120-15	Ring - Retaining	1 1 1 1 1 1
46	251-8	Bearing - Ball	1 ]
47	32120-11	Ring - Retaining	1
48	25-2450	Variable Swashplate	3
49	32121-91	Pin - Coil ,Spring	3



TRANSMISSION ASSEMBLY NO. 71-4370 (Continued)

Ref. No.	Part No.	Description	No. Used
50 51 52 53 54	25-2380 25-2440 25-2430 46-8400 62-4290	Thrust Plate Pump Valve Plate Dowel Pin Bearing - Needle O-Ring	2 1 2 2 2 2

Ref. No.	Part No.	Description	No. Used
55 57 58 59 60	25-2420 25-2390 46-8410 25-2400 74-9510	Center Section Motor Valve Plate Motor Shaft Gasket Washer	1 1 1 1 4

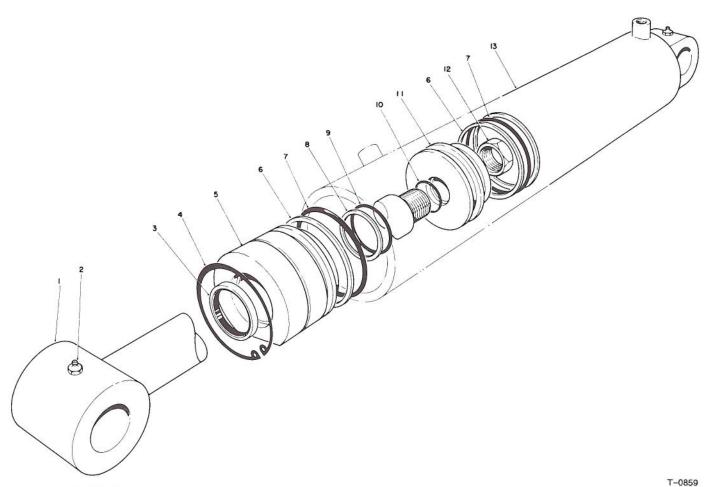


## **VALVE & CYLINDER ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
12 13 14	353-512 21-8620 233-21 32144-10 21-8640 3272-6 32121-73 3296-42 21-9010 340-99 43-1710 321-23 63-8990 2412-36 63-9260 340-112	Plug Lever Valve Knob Screw - Hex. Self Tapping Latch - Valve Lever Pin - Cotter Pin - Slotted Spring Nut - Lock Pivot Mount - Valve Lever Fitting - 90° Elbow Valve Assembly Screw - Cap Hex. Hd. Hose Clamp Hose Manifold - Valve Elbow - 90°	1 1 1 2 1 1 1 5 1 1 1 1 1 1

Ref. No.	Part No.	Description	No. Used
19 20 21 * 22 23 24 25 26 27 28 29 30 31 32	71-3580 304-75 62-4250 66-1250 65-2970 304-73 340-110 340-97 283-17 21-8590 2412-108 237-22 237-30 237-42 237-78	Hose - (Valve to Cylinder) Fitting - 90° Barb Cylinder - Hydraulic Cylinder - Hydraulic (Optional) Line - Gas Fitting - Straight Barb Elbow - 90° Fitting - 90° Pin Link - Valve Lever Clamp - Hose O-Ring O-Ring O-Ring O-Ring	111111122222

<sup>\*</sup>Not Illustrated

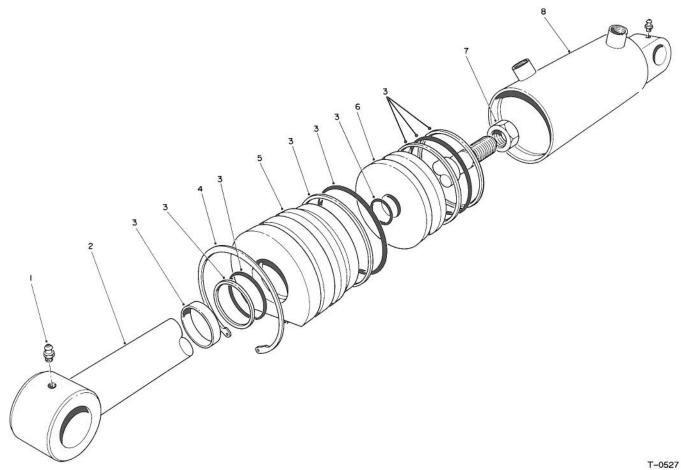


# HYDRAULIC LIFT CYLINDER ASSEMBLY NO. 62-4250 (2-1/2" Bore)

Ref. No.	Part No.	Description		No. Used
1	61-4980	Shaft - w/Clevis		1
2	302-55	Fitting - Grease		2
3		Seal - Dust		1
4	61-4990	Ring - Retaining		1
5 6	60–9780	Head		1
7		Ring - Backup O-Ring		3 2
8		Ring - Backup		1
- 1				
-				
			l	
- 1				
- 1				- 1

Ref. No.	Part No.	Description	No. Used
9		O-Ring	1
10		O-Ring	1
11	60-9770	Piston	1
12	60-9760	Nut	1
†13		Barrel	1
*	61-4960	Seal Repair Kit (Incl. Ref. #3, 6-10)	1

<sup>\*</sup>Not Illustrated †Not available separately.

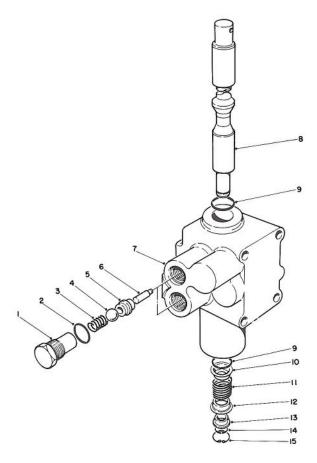


HYDRAULIC LIFT CYLINDER ASSEMBLY NO. 66–1250
(3" Bore)

Ref. No.	Part No.	Description	No. Used
1	302-55	Fitting - Grease	2
2	67-5480	Shaft	1
3	67-5500	Repair Kit	2 1 1 1
4	67–5470	Ring - Retaining	1
	1	1	

Ref. No.		Description	No. Used
5 6 7 *8	67–5460 67–5450 60–9760	Head Piston Nut – Hex Barrel	1 1 1
			1 1

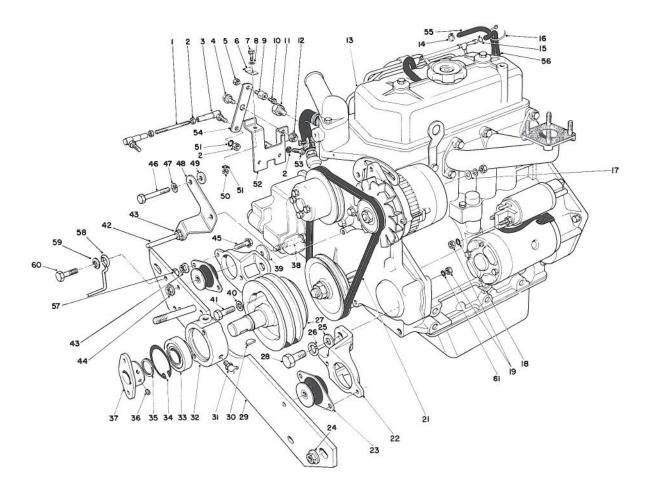
<sup>\*</sup>Not available separately.



## CONTROL VALVE ASSEMBLY NO. 43-1710

Ref. No.	Part No.	Description	No. Used
1 2 3 4 5 6 7	22-8330 237-42 22-8340 22-8350 22-8370 22-8360 43-1730	Plug O-Ring Spring Ball Seat - Check Valve Pin - Cam Body	2 2 2 2 1

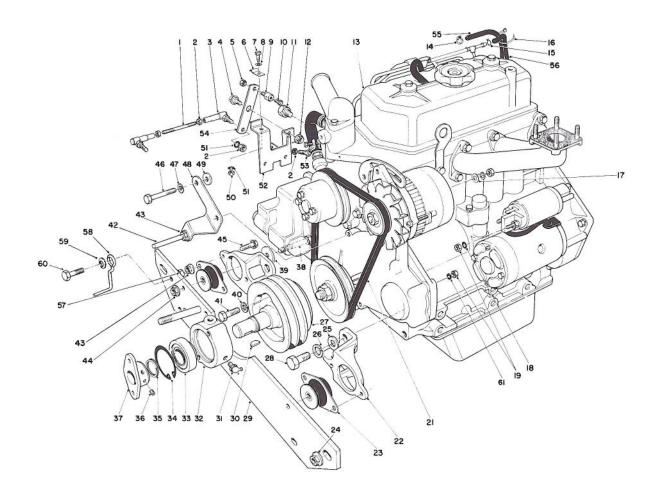
Ref. No.	Part No.	Description	No. Used
10 2 11 2 12 2 13 2 14 2	2-8420 2-8380 2-8410 2-8390 2-8400 2-8480 2-8490	Spool Spring Retainer Spring Spring Retainer Spacer Float Spring Ring Spool Snap Ring	1 1 1 1 1 1



## ENGINE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	43-3770	Link - Throttle	1
2	3219-1	Nut	5
2 3 4	18-1720	Ball Joint Assembly	5 2
	37-8770	Bolt - Shoulder	1 1
5	3296-20	Nut - Lock	1
6	2412-31	Clamp - Bodine	1
7	321-4	Screw - Cap Hex. Hd.	1
8	3256-22	Washer - Flat	1
9	43-3780	Swivel - Throttle Control	1
10	25-8640	Screw - Machine	1 1
11	43-1940	Adapter - Temp. Gauge	1
12	32152-1	Nut - Lock Flange	1
13	43-1440	Engine	1
14	2412-108	Clamp - Worm Drive	1
15	2412-79	Clamp	1
16	3290-379	Cable Tie	1
17	5-3637	Washer	1
18	3254-2	Washer - Lock Int. Tooth	2
19	42-9580	Nut	2
21	42-9100	Belt - Fan	1
22	53-9710	Engine Mount	2
23	53-9680	Engine Mount - Rubber	2 1 2 2 2
24	32128-23	Nut - Lock Flange	2
25	3256-64	Washer - Flat	4
26	43-5950	Washer - Lock	4
27	43-3510	Pulley - Engine	1

Ref. No.	Part No.	Description	No. Used
28	43-3210	Screw - Cap Hex. Hd.	4
29	75-9900	Engine Support - Front	1
30	3257-33	Key - Woodruff	1 1
31	302-10	Fitting - Grease	1
32	43-3720	Collar - Bearing	1 1
33	251-252	Bearing - Ball	1 1
34	32120-22	Ring - Retaining Internal	1
35	32120-69	Ring - Retaining External	1
36	3245-1	Screw - Set Socket Head	2
37	27-1960	Hub - Engine	1
38	324-12	Screw - Cap Hex. Hd.	2
100000000000000000000000000000000000000	53-9480	Washer	2
40	42-9600	Washer - Lock	3
	43-3190	Screw - Cap Hex. Hd.	3
	21-1820	Stud - Belt Retainer	2
43	3290-357	Nut - Lock Flange	7
44	32128-37	Nut - Lock Flange	2
45	3234-11	Screw - Cap Hex. Hd.	4
0.75	43-3220	Screw - Cap Hex. Hd.	2
47	3253-4	Washer - Lock	2
48	43-3790	Bracket - Belt Guide	1
	4-2390	Washer	2
50	3217-5	Nut	1 1 1 2 1 2 2 3 3 2 7 2 4 2 2 1 2 1 3 1
51	3253-3	Washer - Lock	3
	43-3730	Bracket Throttle Control	1
53	329-7	Screw - Cap Hex. Hd.	1

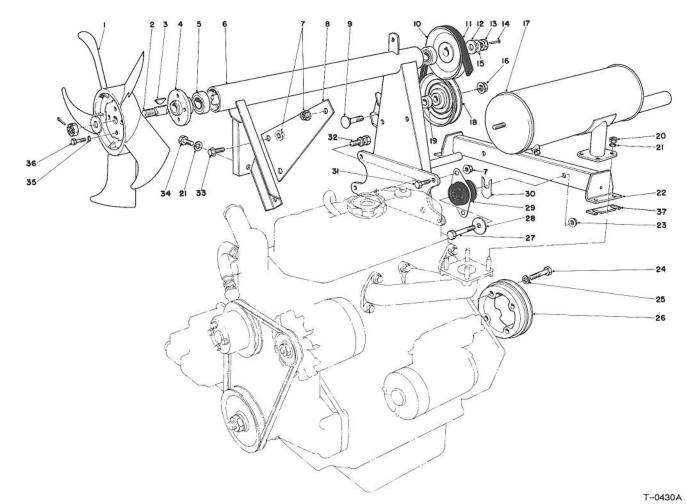


**ENGINE ASSEMBLY (Continued)** 

- 1	-	·U	4	4

Ref. No.	Part No.	Description	No. Used
54 55 56 57	43-3760 47-7420 43-4230 32153-2	Lever – Throttle Hose Hose Nut – Lock	Used 1 1 1 1 1 1

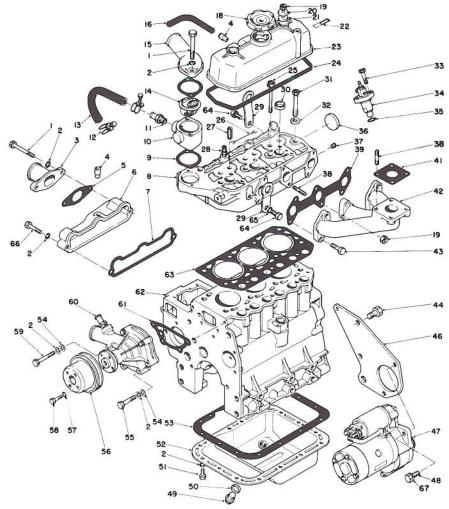
Ref.	No.
No. Part No. Description	Used
58 63-1400 3290-224 60 3234-18 61 3255-9 Belt Guide Washer - Lock Screw - Cap Hex. Hd. Washer - E.T.L.W.	1 1 1 1



Ref. No.	Part No.	Description	No. Used
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	43-1910 43-3690 3257-30 43-3700 38-7820 53-9750 3290-357 43-3870 3233-14 43-3880 43-5910 29-8910 32136-3 3272-16 3-6803 32128-23 43-3850 66-5310 66-5320 42-9580	Fan - Cooling Fan - Shaft Key - Woodruff Hub-Fan Bearing Fan Mount Nut - Lock, Flange Support - Muffler Bolt - Carriage Pulley V-Belt Washer Nut - Hex. Slotted Pin - Cotter Washer Nut - Lock, Flange Muffler Idler Pulley Spacer Nut	1 1 2 1 2 1 8 1 1 1 2 2 2 A/R 1 1 1 1

Ref. No.	Part No.	Description	No. Used
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 **	3253-4 77-3140 32128-37 43-3200 42-9600 43-3530 324-11 53-9480 53-9680 42-6080 3234-11 66-7030 3234-12 42-9230 3253-3 321-3 68-9110 68-9111 68-9112	Washer - Lock Engine Mount Nut - Lock, Flange Screw - Cap, Hex. Hd. Washer - Lock Pulley Flywheel Screw - Cap, Hex. Hd. Washer Engine Mount - Rubber Shim Screw - Cap, Hex. Hd. Screw - Cap, w/Washer Screw - Lock, Flange Screw - Cap, Hex. Hd. Washer - Lock Screw - Cap, Hex. Hd. Screw - Cap, Hex. Hd. Shim Shim Shim	5 1 2 4 4 1 2 2 2 2 2 4 4 4 A/R A/R A/R

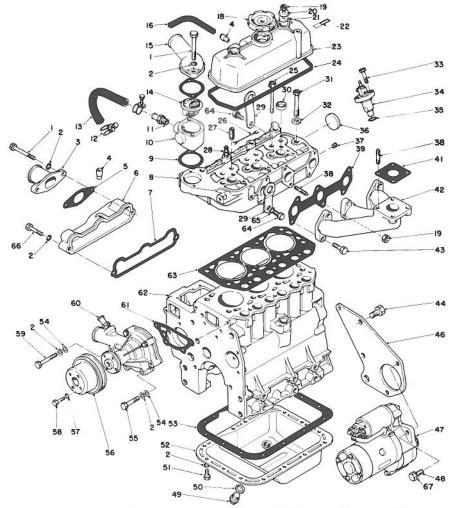
<sup>\*</sup>Not Illustrated



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Ref.	Part No.	Description	No. Used
140.			Used
1	42-9310	Screw - Cp, Hex. Hd.	4
2	42-9850	Washer - Lock	24
	42-9150	Pipe Inlet	1
4	42-7510	Pipe	2
5 6	42-9160	Gasket - Inlet Pipe	1
6	42-9120	Intake Manifold Assembly	1
	42-9140	Gasket - Intake Manifold	1
8	72-4290	Head Assembly - Cylinder	1
9	42-7550	Gasket	2
10	43-1790	Fitting - Thermostat	1
11	42-7740	Nipple - Hose	1 2
	43-3140	Clamp - Hose	2
13	43-3130	Hose - Water	
100 200	#740 MANUSARIAN	(Incl. Ref. #12)	1
14	43-1780	Thermostat	1
15	42-7540	Fitting - Water Outlet	1
16	42-7430	Pipe - Air Breather	1
18	42-7420	Cap - Oil Filter	1
19	42-9580	Nut (8)	3
20	42-9800	Washer	3 2 2 1
	42-7490	Seal - Oil	2
	42-7530	Label - Engine No.	1
23	42-7500	Cover Assembly - Rocker	1
55,022	42-7520	Gasket - Rocker Cover	1
25	42-9330	Bolt - Cylinder Head	122
		(10 × 90)	3

Ref. No.	Part No	Description	No. Used
26	42-9180	Wire - Glow Plug Lead	2
27	42-7460	Guide - Valve	6
28	42-7480	Glow Plug	3
100	42-7440	Hanger - Engine	2 6 3 2 3
30	42-7080	Cap - Sealing (25)	3
31	42-9320	Bolt - Cylinder Head	500000
		(12 x 98)	8
32	42-9790	Washer - Head Bolt	8
33	42-9390	Bolt (8 x 32)	
1000	44-8070	Nozzle & Holder Assembly	6 3 3
35	42-8120	Gasket - Nozzle Holder	3
	42-7090	Cap - Sealing (45)	1
37	42-7410	Plug - Taper 1/8	1
38	42-9570	Stud (8 x 25)	5
	42-9170	Gasket - Exhaust Manifold	1
	42-9110	Gasket	1
	43-1870	Manifold - Exhaust	1
207	42-9520	Screw - Cap (8 x 30)	5
50.05	42-9240	Screw - Cap (12 x 28)	3
- Table 1	43-1770	Plate - Rear	1
17 17 17 17 17 17 17 17 17 17 17 17 17 1	46-7610	Starter Assembly	1
1	43-0090	Screw - Cap (10 x 25)	2
0 3000	42-9260	Plug - Oil Drain	1
50	42-7290	Gasket - Oil Drain Plug (18)	1
51	42-9230	Screw - Cap (8 x 16)	15

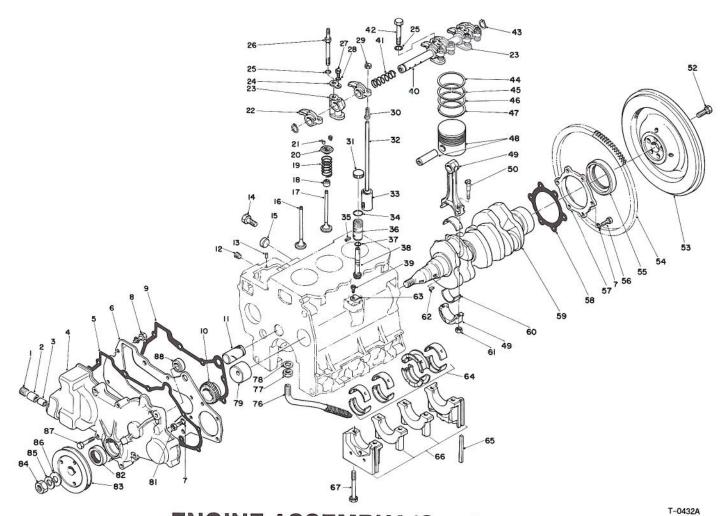


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Ref. No.	Part No.	Description	No. Used
52 53	42-7280 42-7300	Oil Pan Assembly (Inc. Ref. #49 & 50) Gasket – Oil Pan	1 1 4
54 55	42-9660 42-9500	Washer - Plain (8) Screw - Cap (8 x 45)	3
56 57	42-9070 43-5930	Pulley - Water Pump Washer - Lock	1 4
58 59	42-9490 42-9510	Screw - Cap (6 x 12) Screw - Cap (8 x 60)	4

Ref. No.	Part No.	Description	No. Used
60 61 62 63 64 65 66 67 *	42-9080 42-9090 48-2020 42-7470 42-9300 42-9600 42-9530 42-9600 42-9200	Water Pump Assembly Gasket - Water Pump Cylinder Block Sub Assy. Gasket - Cylinder Head Screw -Cap (10 x 20) Washer - Lock Screw - Cap (8 x 40) Washer - Lock Complete Gasket Set	1 1 1 2 2 1 2 1

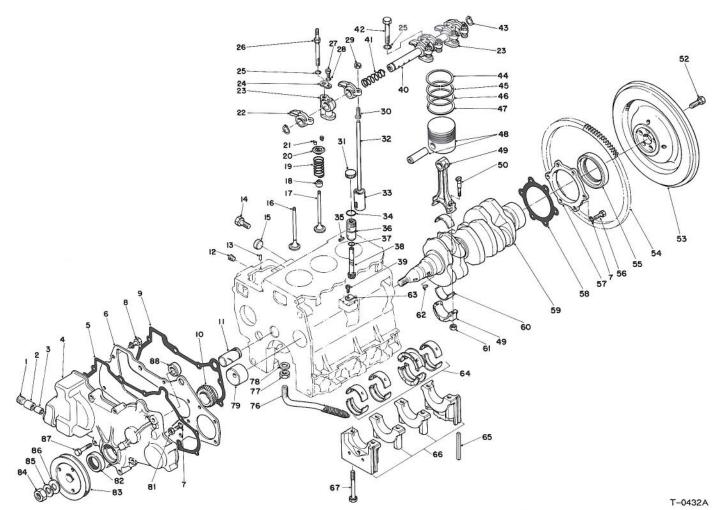
<sup>\*</sup>Not Illustrated



Ref. No.	Part No.	Description	No. Used
11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27	42-7400 42-7320 42-7330 42-7340 62-3740 42-9850 62-3730 42-7150 42-710 42-710 42-7210 42-7210 42-7080 42-7950 42-7860 42-7860 42-7860 42-7940 42-7950 42-7950 42-7950 42-9600 42-9360 42-9350 43-5930 42-9620	Plug - Taper Bearing - Needle Bearing - Needle Case - Gear Gasket - Gear Case Plate - Front Washer - Lock Screw - Cap w/Washer Gasket - Front Plate Gear - Crankshaft Shaft - Idler Plug - Taper Pin - Dowel Screw - Cap Hex. Hd. Cap - Sealing Valve - Intake Valve - Exhaust Seal - Valve Stem Spring - Valve Retainer - Valve Spring Lock - Spring Retainer Arm - Rocker Stay - Rocker Washer - Seat Washer - Spring Bolt Screw - Cap Hex. Hd. Washer - Lock Nut - Jam	111111111111111111111111111111111111111

No.   Screw   Adjusting   Cap - Shipping   Rod - Push   Tappet   O-Ring   Gear - Driven   Screw - Cap Hex. Hd.   Screw - Cap Hex. Hd.		1001161	maca)	
31		I Part No	Description	No. Used
12-42/0 PISION & PISION PIN	30 31 32 33 34 35 36 37 †38 39 40 41 42 43 44 45 46 47	42-7980 49-7990 42-7920 42-7890 42-9010 42-8970 42-8980 42-8990 42-9440 42-7960 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 42-7930 72-4210 72-4220 72-4230 72-4230 72-4250	Cap - Shipping Rod - Push Tappet O-Ring Pin - Spring Sleeve - Gear O-Ring Gear - Driven Screw - Cap Hex. Hd. Shaft Assembly - Rocker Spring - Rocker Shaft L.H. Screw - Cap Hex. Hd. Ring - Snap Ring - Set - Piston Std. Ring Set - Piston 0.25 (.010 in.) 0.5. Ring Set - Piston 0.50 (.020 in.) 0.5. Piston & Piston Pin Std. Piston & Piston Pin 0.25 (.010 in.) 0.5. Piston & Piston Pin 0.25 (.010 in.) 0.5. Piston & Piston Pin 0.25 (.010 in.) 0.5. Piston & Piston Pin 0.50 (.020 in.) 0.5. Piston & Piston Pin	6 1 1 1 1 1 1 1 2 3 3 3 3 3 3 3 3 3 3 3

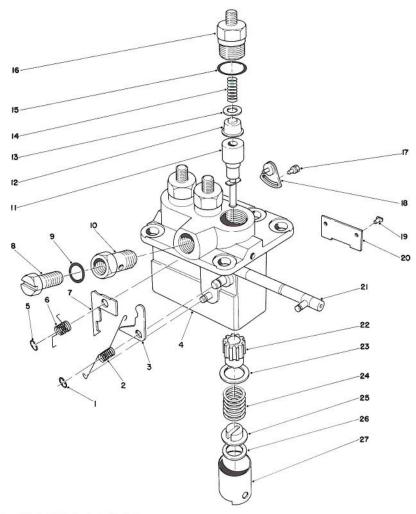
<sup>\*</sup>Not Illustrated †Not Serviced Separately



Ref. No.	Part No.	Description	No. Used
49	42-7650	Connecting Rod Assembly	3
50	42-9470	Bolt - Connecting Rod	6
52	54-8670	Bolt - Flywheel	5
53	43-1800	Flywheel	1
		(Incl. Ref. #54)	1
54	43-1810	Gear - Ring	1
55	42-7060	Seal - Oil	1
56	42-9220	Screw - Cap, Hex. Hd.	6
57	42-7120	Case - Oil Seal	1
58	42-7130	Gasket - Oil Seal	1
59	42-7710	Crankshaft	1
60	42-7660	Bearing Set	
		Connecting Rod Std.	3
*	42-7670	Bearing Set	
		Connecting Rod	Acces 1
		0.25 (.010 in.) U.S.	3
*	42-7680	Bearing Set	1
		Connecting Rod	1
		0.50 (.020 in.) U.S.	3
*	42-7690	Bearing Set	
	10.0000 53 50.05258	Connecting Rod	
		0.75 (.030 in.) U.S.	3
61	42-9590	Nut - Connecting Rod	6
62	42-7730	Key - Woodruff	2
63	42-9020	Plate - Locking	1 1

Ref. No.	Part No.	Description	No. Used
64	42-7230	Bearing Set	
		Crankshaft Std.	1
*	42-7240	Bearing Set - Crankshaft	
	Toologie Barrowseerschafte	0.25 (.010 in.) U.S.	1
*	42-7250	Bearing Set - Crankshaft	
		0.50 (.020 in.) U.S.	1 1
*	42-7260	Bearing Set - Crankshaft	
53943		0.75 (.030 in.) U.S.	1 1
65	42-7040	Seal - Side	4
†66		Bearing Cap Assembly	1
67	42-9210	Bolt - Bearing Cap	8
76	48–2010	Screen - Assembly Oil	1
77	48-1990	Nut - Jam	1
78	48-1980	Gasket	1
79	42-7100	Bushing - Camshaft	1
81	42-9230	Screw - Cap, Hex. Hd.	3
82	42-7390	Seal - Oil	1
83	42-7720	Pulley - Crankshaft	1
84	43-6470	Nut	1
85	42-9860	Washer -Spring	1
86	42-9810	Washer - Flat	1
87	42-9500	Screw - Cap, Hex. Hd.	8
88	82-2590	Plug - Thrust	1
*	42-8960	Driven Unit - Speedometer	
		(Incl. Ref. #34-38)	1
		122	

<sup>\*</sup>Not Illustrated †Not Available

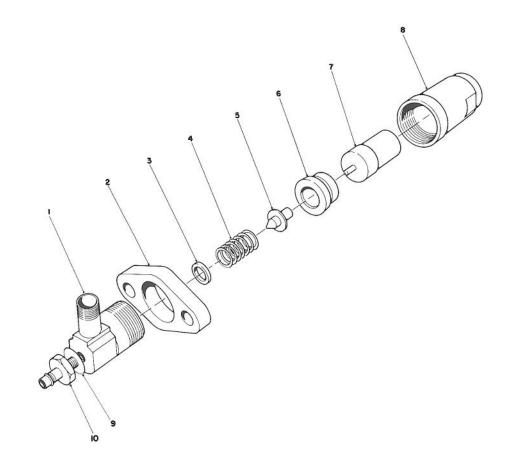


## FUEL INJECTION PUMP ASSEMBLY NO. 42-8000 (Cont.)

Ref. No.	Part No.	Description	No. Used
8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25	42-8370 42-9770 42-8380 42-8260 42-8250 42-8230 42-8230 42-8330 42-8350 42-8360 42-8350 42-8310 42-8270 42-8270 42-8290 42-8320	Screw - Air Breather Washer Screw - Hollow Element Sub Assembly Delivery Valve Sub Assy. Gasket - Delivery Valve Spring - Delivery Valve O-Ring Holder - Delivery Valve Bolt/Washer - Assembled Plate Assembly - Adjusting Pin - Tappet Guide Plate Rack Assembly - Control Sleeve - Plunger Control Seat - Spring, Upper Spring - Pump Plunger Seat - Spring, Lower	1 1 1 3 3 3 3 3 3 2 2 3 1 1 3 3 3 3

Ref. No.	Part No.	Description	No. Used
26	42-8390	Shim - Plate	
*	42-8400	0.6 (.0241 in.) Shim – Plate	A/R
*	42-8410	0.2 (.008 in.)   Shim - Plate	A/R
*	42-8420	0.3 (.0121 in.) Shim - Plate	A/R
*	42-8430	0.4 (.016 in.) Shim – Plate	A/R
*	42-8440	0.5 (.020 in.) Shim - Plate	A/R
*	42-8450	0.25 (.010 in.) Shim - Plate	A/R
*	43-6240	0.35 (.014 in.) Shim - Plate	A/R
*	54-8680	0.45 (.018 in.) Shim - Plate	A/R
*	54-8690	0.55 (.022 in.) Shim - Plate	A/R
27	42-8300	0.65 (.026 in.) Tappet Sub Assembly	A/R 3

<sup>\*</sup>Not Illustrated



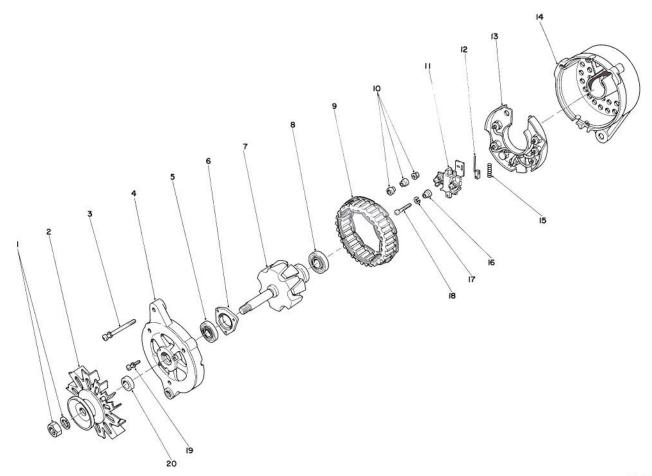
T-0436

#### NOZZLE & HOLDER ASSEMBLY NO. 44-8070

Ref. No.	Part No.	Description	No. Used
1	44-8080	Body	3 3
1 2 3	42-8670	Flange	3
3	42-9680	Washer 1.3 (.051 in.)	A/R
*	42-9690	Washer 1.35 (.053 in.)	A/R
*	42-9700	Washer 1.4 (.055 in.)	A/R
*	42-9710	Washer 0.9 (.035 in.)	A/R
*	42-9720	Washer 1.0 (.039 in.)	A/R

Ref. No.	Part No.	Description	No. Used
*3	42-9730	Washer	A/R
*	42-9740	1.1 (.043 in.) Washer	
*	42-9750	1.2 (.047 in.) Washer	A/R
4 5 6 7 8 9 10	42-8630 42-8620 42-8660 42-8680 42-8650 42-9670 42-8640	0.1 (.004 in.) Spring – Pressure Pin – Pressure Piece – Distance Nozzle Assembly Nut – Retaining Washer Nipple	A/R 333333333

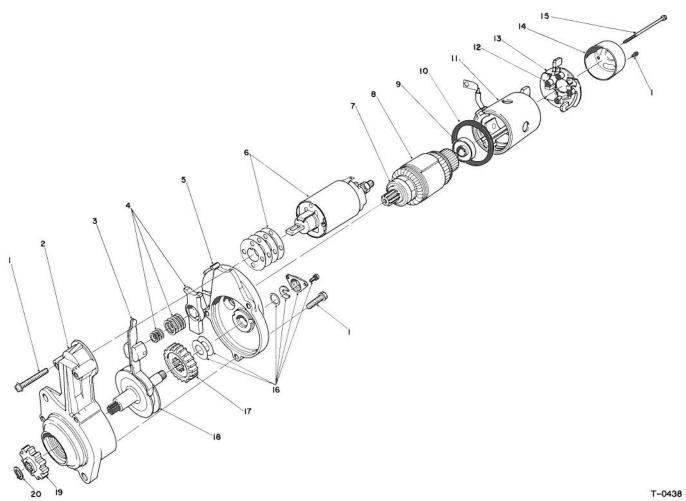
<sup>\*</sup>Not Illustrated



# ALTERNATOR ASSEMBLY NO. 43-0390

Ref. No.	Part No.	Description	No. Used
1	43-1920	Nut Set	1
2	43-0420	Pulley Assembly (Inc. Ref. #20)	1
3	43-0120	Screw - Set	li
4	43-0430	Bracket Assembly Front	
_		(Incl. Ref. #5-6 & 19)	1
5	43-0440	Bearing - Front	1
5 6 7	42 0450	Plate – Bearing Retainer	1
1	43-0450	Rotor Assembly	1.
8	43-0460	(Inc. Ref. #8) Bearing - Rear	
9	43-0470	Stator	1
10	43-0080	Nut - Set	1 1
	.0 0000		1.
			1
			1
			1

Ref. No.	Part No.	Description	No. Used
	Part No.  43-0490  43-0500 43-0520 43-0480  43-0510 43-2720 43-5920 43-1890 43-0130	Description  Holder Assembly Brush (Incl. Ref. #12 & 15) Brush Rectifier Assembly Rear Bracket Assembly (Incl. Ref. #10-13 & 15-18) Spring - Brush Mold Washer - Lock Screw Screw - Set	1 2 1
20		Collar - Shaft	1

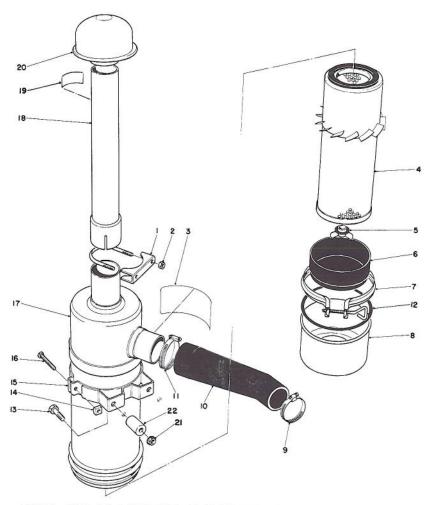


# STARTER ASSEMBLY NO. 46-7610

Ref. No.	Part No.	Description	No. Used
1 2 3 4 5 6 7 8 9 10 11 12	46-7620 46-7630 46-7540 43-0190 46-7650 46-7660 46-7670 46-7670 46-7690 46-8050 46-7780 46-8030	Screw - Set Bracket Assembly - Front Lever Assembly Spring Set Bracket Assembly - Center Switch Assembly Bearing - Front Armature Set (Incl. Ref. #7 & 9) Bearing - Rear Packing Yoke Assembly Spring - Brush	1 1 1 1 1 1 1 1 4

13 46-7790 Brush Holder Assembly (Incl. Ref. #12) 14 46-8040 Bracket - Rear 15 46-7700 Bolt Set 16 46-7770 Cover Set 17 46-7760 Gear 18 46-7750 Shaft Assembly Pinion 19 46-7720 Pinion Set (Incl. Ref. #20) 20 46-7730 Snap Ring
* 46-7740 Gear Set (Incl. Ref. #17 & 18) * 46-7710 Shaft Assembly - Clutch (Inc. Ref. #16-20)

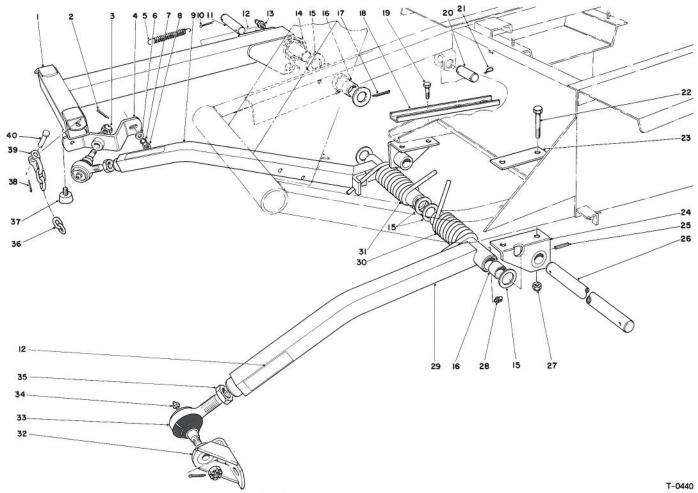
<sup>\*</sup>Not Illustrated



### AIR CLEANER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1 23456789 101112	20-4840 3217-6 27-7160 27-7110 27-7120 27-7140 27-7130 27-7150 2412-3 80-0060 2412-42 80-3330	Muffler Clamp (Incl. Ref. #2) Nut Decal – Instructions Element Assembly Nut & Gasket Assembly Skirt – Baffle Clamp Assembly Cup Assembly Hose – Clamp Hose – Air Cleaner Hose Clamp Gasket	1 2 1 1 1 1 1 1 1 1 1 1

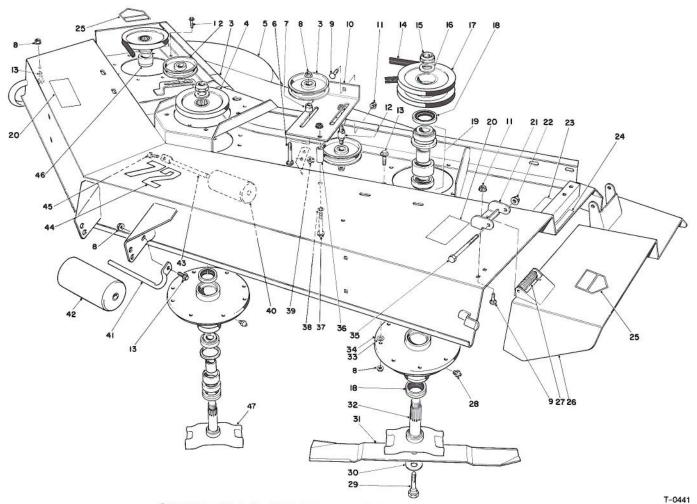
Ref. No.	Part No.	Description	No. Used
13 14 15 16 17 18 19 20 21 22	322-10 32107-11 27-7170 3258-19 27-7100 43-3810 67-1700 27-7180 32128-20 77-3180	Screw - Cap Hex. Hd. Nut Band Assy. (Incl. Ref. #14 & 16) Screw - Mach. Rd. Hd. Air Cleaner Assembly (Incl. Ref. #3-8) Tube - Air Cleaner Decal - Starting Fluid Cap Assembly - Air Inlet Nut - Flange Spacer	4 2 2 1 1 1 1 4 4



PUSH ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
2 33 3 4 2 2 5 2 6 32 7 33 8 33 9 66 10 3 3 11 24 12 66 13 3 14 44 15 5 16 22 17 33 18 23 19 33	6-6370 272-11 2136-2 1-3020 1-1830 256-25 253-6 217-8 6-7150 272-24 4-9510 1-3610 02-5 6-8840 -1754 56-126 272-33 3-1950 24-4 -7292	Lift Arm Pin - Cotter Nut Ball Joint Mount R.H. Spring Tension Washer - Flat Washer - Lock Nut - Full Push Arm R.H. (Incl. Ref. #16 & 28) Cotter Pin Pin Warning Decal Fitting - Grease Spring - Lift Arm Washer Bushing Pin - Cotter Support - Reinforcement Screw - Cap Hex. Hd. Pin	1 2 2 1 1 1 2 2 1 1 1 3 1 1 6 6 6 1 1 2 1

Ref. No.	Part No.	Description	No. Used
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40	5-3126 324-12 21-3750 21-2860 32121-84 21-2990 32128-42 302-33 21-2960 21-2900 21-2890 21-3050 21-0160 302-2 21-3000 3-1365 67-9800 3272-10 5-2942 283-10	Pin – Spring Screw – Cap Hex. Hd. Support Plate Push Arm Bracket Pin – Roll Shaft – Pivot Nut Fitting – Grease Push Arm L.H. (Incl. Ref. #16 & 28) Spring – Torsion L.H. Spring – Torsion R.H. Ball Joint Mount L.H. Ball Joint Assembly Fitting – Grease Nut – Jam Chain – Lift Bumper Pin – Cotter Shackle Pin	32122142 111122231333

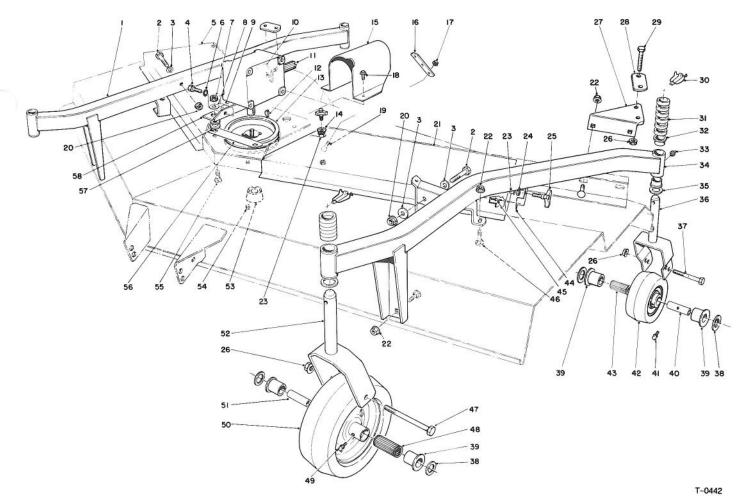


CUTTING UNIT MODEL NO. 30722 (Serial No. 10001 thru 20610)

Ref. No.	Part No.	Description	No. Used
1	3234-11	Screw - Hex. Hd. Flange	4
2	26-1840	Idler Pulley	3
3	67-5360	Decal - Danger	3 2 2
4	26-1760	Pulley	2
5	14-0289	Cutting Deck	
_		(Incl. Ref. #23 page 54)	1
6	3231-29	Bolt - Carriage	2
7	26-1860	Spacer - Idler Pulley	1 2 2 33
8	32128-21	Nut - Flange	33
9	3231-27	Bolt - Carriage	6
	26-1870	Idler Mount L.H.	1 6
	3290-357	Nut - Flange	6
	26-1850	Stud - Idler	1
-	3234-1	Screw - Hex. Hd. Flange	24
	21-0890	V-Belt	3
	3296-49	Nut	3
	3-8514	Washer	3
	26-9100	Pulley L.H.	1
	253-138	Seal - Oil	9
	49-8320	Bearing & Spacer Set	3
20	66-1340	Decal - Danger	2
	51-1530	Hinge Bracket	3 3 1 9 3 2 2 2
	32128-23	Nut - Lock Flange	2
	68-7280	Decal - Blade Bolt Torque	] ]
24	66-6380	Decal - Deflector Missing	וי

Ref. No.	Part No.	Description	No. Used
25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 *	43-8480 51-1470 51-1550 302-52 26-1820 26-1990 29-5530 26-1690 3256-24 60-9700 325-17 26-1880 323-12 3253-21 32128-25 36-1740 68-6840 68-6710 62-4480 57-0280 322-4 26-1790 26-1680 23-2410	Decal – Danger Deflector Spring Fitting – Grease Screw – Cap Hex. Hd. Washer – Belleville Blade Spindle – Outer Washer Spindle Housing Screw – Cap Hex. Hd. Spacer – Idler Mount Screw – Cap Hex. Hd. Washer – Lock Nut – Lock Flange Roller – Deck Shaft – Roller Roller – Deck Rod – Roller Decal – 72" Screw – Cap. Hex Hd. Spacer R.H. Spindle Spindle Ctr. Blade – High Sail (Opt.)	21233332R32111221113

<sup>\*</sup>Not Illustrated

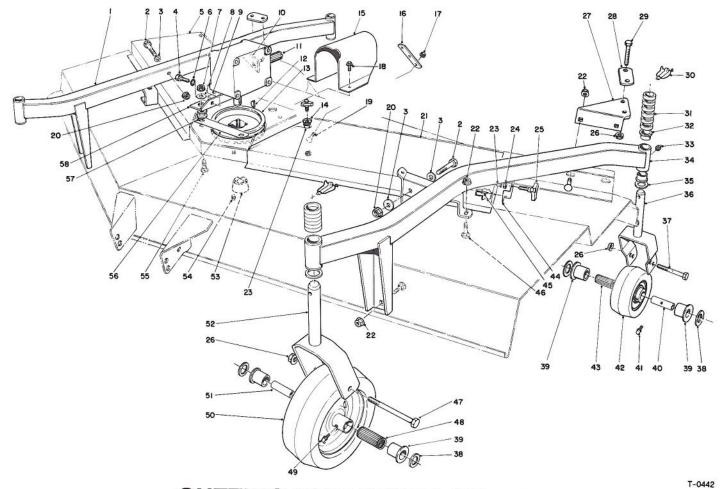


CUTTING UNIT MODEL NO. 30722 (Serial No. 10001 thru 20610) (Continued)

Ref. No.	Part No.	Description	No. Used
1	26-1490	Caster Arm R.H. (Incl. Ref. #32)	1
2	324-12	Screw - Cap Hex Hd.	4
3	66-6480	Washer - Flat	4
4	323-4	Screw - Cap Hex Hd.	4
5	14-0809	Cover - Deck R.H.	
		(Incl. Ref. #24, 25, 44-45)	1
6	3253-21	Washer - Lock	4
7	32128-21	Nut - Flange	4
8	63-8410	Washer	4
		Decal - Lube	1
10		Bracket - Clamp	1
	68-6810	Gear Case Assembly	1
12		Key – Woodruff	1
100000000000000000000000000000000000000	26-1400	Pulley - Deck	1
14		Washer - Cup	2
	63-1970	Shroud – Universal	1
	21-3770	Strap - Lift	1
	3290-357	Nut - Flange	4
	32104-82	Screw - Cap Self-Tapping	2
19	3231-27	Bolt - Carriage	2 2
20		Nut - Flange Cover - Deck L.H.	"
21	14-0819	(Incl. Ref. #24, 25, 44-45)	4
22	32128-49	Nut - Flange	12
22	32120-49	Nut   Hange	12
1	1		

Ref. No.	Part No.	Description	No. Used
No. †23 24 25 26 27 28 29 30 31 32	Part No.  3290-469 3296-59 27-4570 32128-23 39-7450 39-3330 325-14 3290-384 63-0070 28-9290 302-5 26-1430 3-6781 75-9680 325-18	Nut - Grip Nut - Lock Knob Nut - Lock Flange Bracket - Clamp Bar - Caster Clamp Screw - Cap Hex Hd. Pin - Lynch Spacer - 1/2 Bushing - Special Fitting - Grease Caster Arm (Incl. Ref. #32) Washer Fork - Caster, Rear Screw - Cap Hex Hd.	10000000
38 39 40 41 42	3256-6 62-5580 63-1770 302-11 63-8400	Washer - Fiat Bushing Spanner - Rear Fitting - Grease Wheel - Caster Rear (Incl. Ref. #39, 41 & 43)	8 2 2
43 44 45	63-8580 66-1260 3269-5	Bearing - Roller Bracket - Knob Rivet - Pop	2 2 4

<sup>†</sup>Special tool required to install.

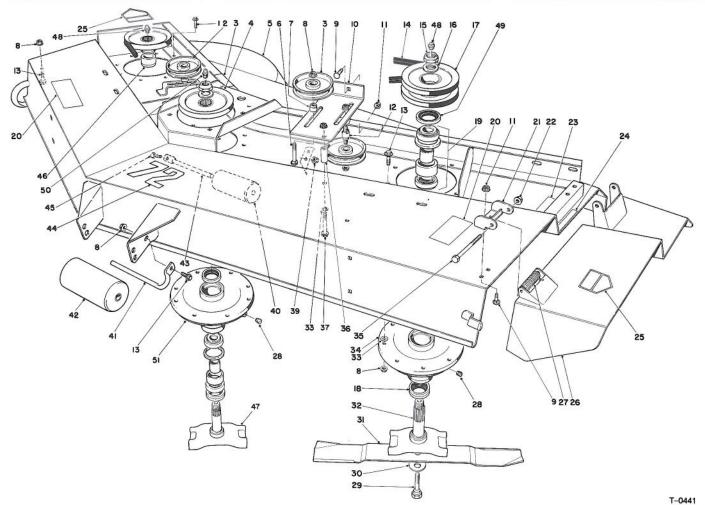


CUTTING UNIT MODEL NO. 30722 (Serial No. 10001 thru 20610) (Continued)

		1000	1 61
Ref. No.	Part No.	Description	No. Used
46 47	3233-2 325-22	Bolt - Carriage Screw - Cap Hex Hd.	12
48	83-4740	Bearing - Roller	2
49	302-40	Fitting - Grease	2 2 2
50	62-4330	Wheel - Caster - Front	1 AT
		(Incl. Ref. #39, 48 & 49)	2
51	62-4340	Spanner - Front	2 2 2
52	26-1530	Fork - Caster Front	2
53	23-1640	Bushing - TaperLock	
1		(Incl. Ref. #54)	1
		9	
- 1			
		l i	

Ref. No.	Part No.	Description	No. Used
54 55 56 57 58 *	3247-4 3231-26 68-9890 63-9750 68-8560 12-1509	Screw - Set Bolt - Carriage Cover - Gear Box Front Mount - Isolation Bracket - Gear Box Pneumatic Tire & Wheel (Optional)	2 4 1 4 2 2 2

<sup>\*</sup>Not Illustrated

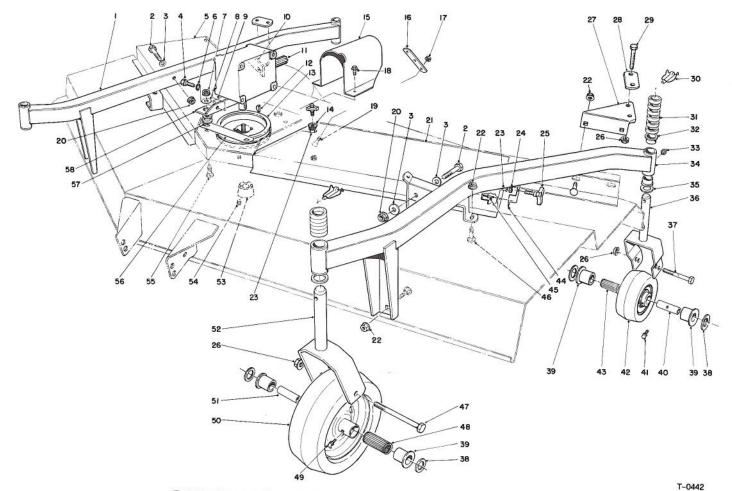


CUTTING UNIT MODEL NO. 30722 (Serial No. 20611 & Up)

Ref. No.	Part No.	Description	No. Used
11 12 13 14 15 16 17	68-7280	Screw - Hex. Hd. Flange Idler Pulley Decal - Danger Pulley Deck Assy. (Incl. Ref. #23) Bolt - Carriage Spacer - Idler Pulley Nut - Flange Bolt - Carriage Idler Mount L.H. Nut - Flange Stud - Idler Screw - Hex. Hd. Flange V-Belt Nut Washer Pulley L.H. Seal - Oil Bearing & Spacer Set Decal - Danger Hinge Bracket Nut - Lock Flange Decal - Blade Bolt Torque Decal - Danger Decal - Danger Decal - Danger	43221223616123331632221121

Ref. No.	Part No.	Description	No. Used
27 28 29 30 31 32 33 34 35 36 37 39 40 41 42 43 44 45 46 47 48 49 50 51 51 51 51 51 51 51 51 51 51 51 51 51	51-1550 285-17 26-1820 26-1990 29-5530 84-2070 3256-24 84-2020 325-17 26-1880 323-12 32128-25 36-1740 68-6840 68-6710 62-4480 57-0280 322-4 84-2090 84-5370 302-5 253-154 302-52 84-2080 23-2410	Spring Plug Screw - Cap Hex. Hd. Washer - Belleville Blade Spindle - Outer Washer Outer Spindle Housing Screw - Cap Hex. Hd. Spacer - Idler Mount Screw - Cap Hex. Hd. Nut - Lock Flange Roller - Deck Shaft - Roller Roller - Deck Rod - Roller Decal - 72" Screw - Cap. Hex Hd. Spacer R.H. Spindle Spindle Center Fitting - Graese Seal - Oil Fitting - Grease Center Spindle Housing Blade - High Sail (Opt.)	243332R2211221121133113

<sup>\*</sup>Not Illustrated

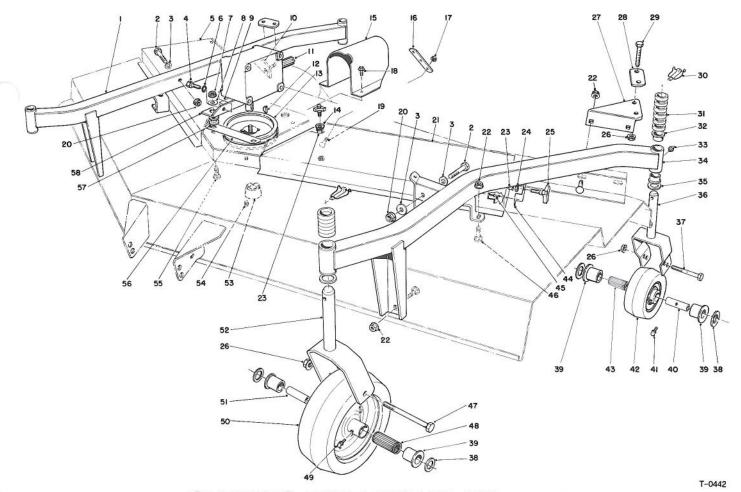


CUTTING UNIT MODEL NO. 30722 (Serial No. 20611 & Up) (Continued)

Ref. No.	Part No.	Description	No. Used
1	26-1490	Caster Arm R.H.	
	lasera social	(Inc. Ref. #32)	1
2 3 4	324-12	Screw - Cap Hex Hd.	4
3	66-6480	Washer - Flat	4
4	323-4	Screw - Cap Hex Hd.	4
5	14-0809	Cover - Deck R.H.	
	ranamina rang	(Incl. Ref. #24, 25, 44-45)	1
6	3253-21	Washer - Lock	4
7	32128-21	Nut - Flange	4
8	63-8410	Washer	4
9	70-2560	Decal - Lube	1 1
10	39-3340	Bracket - Clamp	1 1
11	68-6810	Gear Case Assembly	1
37.77	3257-5	Key – Woodruff	1
200	26-1400	Pulley – Deck	1
91,0000	66-6310	Washer - Cup	2
15	63-1970	Shroud - Universal	1
	21-3770	Strap - Lift	1
	3290-357	Nut - Flange	4
	32104-82	Screw - Cap Self-Tapping	1 2 1 1 4 2 2
	3231-27	Bolt - Carriage	2
	32128-42	Nut - Flange	4
21	14-0819	Cover - Deck L.H.	,
22	32128-49	(Incl. Ref. #24, 25, 44-45) Nut - Flange	12

24   3296-59	Ref. No.	Part No.	Description	No. Used
24       3296-59       Nut - Lock         25       27-4570       Knob         26       32128-23       Nut - Lock Flange         27       39-7450       Bracket - Clamp         28       39-3330       Bar - Caster Clamp         29       325-14       Screw - Cap Hex Hd.         30       3290-384       Pin - Lynch         31       63-0070       Spacer - 1/2       2         32       28-9290       Bushing - Special       3         33       302-5       Fitting - Grease       3         34       26-1430       Caster Arm       (Incl. Ref. #32)         Washer       Washer       3         36       75-9680       Fork - Caster, Rear         37       325-18       Screw - Cap Hex Hd.         38       3256-6       Washer - Flat         39       62-5580       Bushing         40       63-1770       Spanner - Rear         41       302-11       Fitting - Grease         42       63-8400       Wheel - Caster Rear	†23	3290-469	Nut - Grip	4
25   27-4570   Knob   Nut - Lock Flange   Bracket - Clamp   Bar - Caster Clamp   Screw - Cap Hex Hd.   Spacer - 1/2   24   Spacer - 1/2   Spa		3296-59		4
26			Knob	4
27 39-7450 Bracket - Clamp 28 39-3330 Bar - Caster Clamp 29 325-14 Screw - Cap Hex Hd. 30 3290-384 Pin - Lynch 31 63-0070 Spacer - 1/2 32 28-9290 Bushing - Special 33 302-5 Fitting - Grease 34 26-1430 Caster Arm (Incl. Ref. #32) Washer 36 75-9680 Fork - Caster, Rear 37 325-18 Screw - Cap Hex Hd. 38 3256-6 Washer - Flat 39 62-5580 Bushing 40 63-1770 Spanner - Rear 41 302-11 Fitting - Grease 42 63-8400 Wheel - Caster Rear		32128-23	Nut - Lock Flange	8
30 3290-384 Pin - Lynch 31 63-0070 Spacer - 1/2 32 28-9290 Bushing - Special 33 302-5 Fitting - Grease 34 26-1430 Caster Arm (Incl. Ref. #32) Washer 36 75-9680 Fork - Caster, Rear 37 325-18 Screw - Cap Hex Hd. 38 3256-6 Washer - Flat 39 62-5580 Bushing 40 63-1770 Spanner - Rear 41 302-11 Fitting - Grease 42 63-8400 Wheel - Caster Rear		39-7450	Bracket - Clamp	1
30 3290-384 Pin - Lynch 31 63-0070 Spacer - 1/2 32 28-9290 Bushing - Special 33 302-5 Fitting - Grease 34 26-1430 Caster Arm (Incl. Ref. #32) Washer 36 75-9680 Fork - Caster, Rear 37 325-18 Screw - Cap Hex Hd. 38 3256-6 Washer - Flat 39 62-5580 Bushing 40 63-1770 Spanner - Rear 41 302-11 Fitting - Grease 42 63-8400 Wheel - Caster Rear		39-3330	Bar - Caster Clamp	2
30 3290-384 Pin - Lynch 31 63-0070 Spacer - 1/2 32 28-9290 Bushing - Special 33 302-5 Fitting - Grease 34 26-1430 Caster Arm (Incl. Ref. #32) Washer 36 75-9680 Fork - Caster, Rear 37 325-18 Screw - Cap Hex Hd. 38 3256-6 Washer - Flat 39 62-5580 Bushing 40 63-1770 Spanner - Rear 41 302-11 Fitting - Grease 42 63-8400 Wheel - Caster Rear			Screw - Cap Hex Hd.	8 1 2 4
31       63-0070       Spacer - 1/2       2         32       28-9290       Bushing - Special       3         33       302-5       Fitting - Grease       3         34       26-1430       Caster Arm (Incl. Ref. #32)       3         35       3-6781       Washer       3         36       75-9680       Fork - Caster, Rear       3         37       325-18       Screw - Cap Hex Hd.       3         38       3256-6       Washer - Flat       3         39       62-5580       Bushing       3         40       63-1770       Spanner - Rear       2         41       302-11       Fitting - Grease       2         42       63-8400       Wheel - Caster Rear			Pin – Lynch	4
32       28-9290       Bushing - Special         33       302-5       Fitting - Grease         34       26-1430       Caster Arm         (Incl. Ref. #32)       Washer         36       75-9680       Fork - Caster, Rear         37       325-18       Screw - Cap Hex Hd.         38       3256-6       Washer - Flat         39       62-5580       Bushing         40       63-1770       Spanner - Rear         41       302-11       Fitting - Grease         42       63-8400       Wheel - Caster Rear			Spacer - 1/2	24
33   302-5   Fitting - Grease   24   26-1430   Caster Arm (Incl. Ref. #32)   Washer   36   75-9680   Fork - Caster, Rear   37   325-18   Screw - Cap Hex Hd.   38   3256-6   Washer - Flat   39   62-5580   Bushing   40   63-1770   Spanner - Rear   41   302-11   Fitting - Grease   42   63-8400   Wheel - Caster Rear   44   45   45   45   45   45   45   4			Bushing - Special	8
(Incl. Ref. #32)  35  3-6781				4
35   3-6781   Washer   36   75-9680   Fork - Caster, Rear   37   325-18   Screw - Cap Hex Hd.   38   3256-6   Washer - Flat   39   62-5580   Bushing   40   63-1770   Spanner - Rear   41   302-11   Fitting - Grease   42   63-8400   Wheel - Caster Rear   44   45   45   45   45   45   45   4	34	26-1430		
36       75–9680       Fork – Caster, Rear         37       325–18       Screw – Cap Hex Hd.         38       3256–6       Washer – Flat         39       62–5580       Bushing         40       63–1770       Spanner – Rear         41       302–11       Fitting – Grease         42       63–8400       Wheel – Caster Rear				1
39 62–5580 Bushing 40 63–1770 Spanner – Rear 41 302–11 Fitting – Grease 42 63–8400 Wheel – Caster Rear				4
39 62-5580 Bushing 40 63-1770 Spanner - Rear 41 302-11 Fitting - Grease 42 63-8400 Wheel - Caster Rear			Fork - Caster, Rear	2
39 62–5580 Bushing 40 63–1770 Spanner – Rear 41 302–11 Fitting – Grease 42 63–8400 Wheel – Caster Rear				2
40 63-1770 Spanner - Rear 41 302-11 Fitting - Grease 42 63-8400 Wheel - Caster Rear			The state of the s	8
42 63-8400 Wheel - Caster Rear				8
42 63-8400 Wheel - Caster Rear				2
The state of the s				2
43 63–8580 Bearing – Roller 244 66–1260 Bracket – Knob	42	03-8400		
44 66–1260 Bracket – Knob	12	62 0500	(ITICI. Her. #39, 41 & 43)	2
***   00-1200   DIACKEL - KNOD   2	A		Product Knob	2
45   3269-5   Rivet - Pop	45			2
45 3269-5 Rivet - Pop	70	0209-0	niver - Pup	4

<sup>†</sup>Special tool required to install.

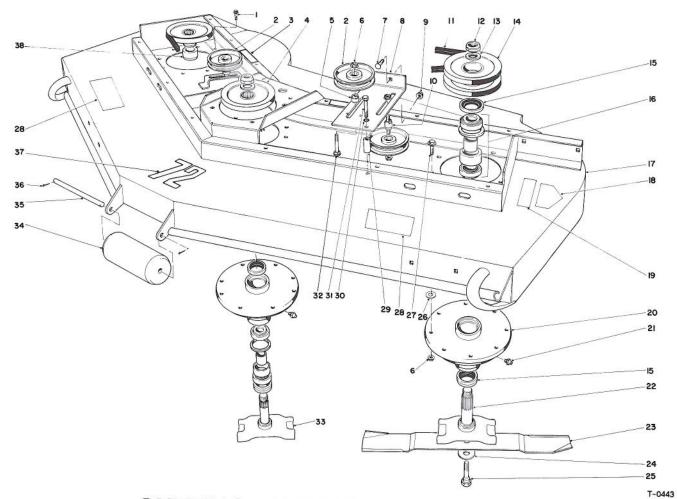


CUTTING UNIT MODEL NO. 30722 (Serial No. 20611 & Up) (Continued)

	(Seliai 140. 20	
Ref. No. Part No.	Description	No. Used
46 3233-2 47 325-22 48 83-4740 49 302-40 50 85-6310 51 62-4340 52 26-1530 53 23-1640	Bolt - Carriage Screw - Cap Hex Hd. Bearing - Roller Fitting - Grease Wheel - Caster - Front (Inc. Ref. #39, 48 & 49) Spanner - Front Fork - Caster, Front Bushing - TaperLock (Incl. Ref. #54)	12 2 2 2 2 1

Ref. No.	Part No.	Description	No. Used
54 55 56 57 58 *	3247-4 3231-26 68-9890 63-9750 68-8560 12-1509	Screw - Set Bolt - Carriage Cover - Gear Box Front Mount - Isolation Bracket - Gear Box Pneumatic Tire & Wheel (Optional)	2 4 1 4 2 2

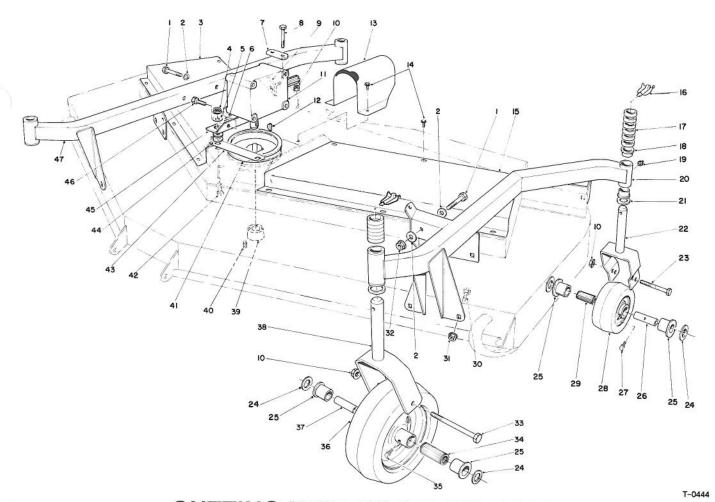
<sup>\*</sup>Not Illustrated



CUTTING UNIT MODEL NO. 30710 (Serial No. 10001 thru 20200)

1       3234-11       Screw - Hex. Hd. Flange       4         2       26-1840       Idler Pulley       3         3       67-5360       Decal - Shield Missing       2         4       26-1760       Pulley       2         5       26-1860       Spacer - Idler Pulley       2         6       32128-21       Nut - Flange       28         7       3231-22       Bolt - Carriage       2         8       26-1870       Idler Mount L.H.       1         9       3290-357       Nut - Flange       2         10       26-1850       Stud - Idler       1         11       21-0890       V-Belt       3         12       3296-49       Nut - Lock       3         13       3-8514       Washer       3         14       26-9100       Pulley L.H.       1         15       253-138       Oil Seal       9         16       49-8320       Bearing & Spacer Assy.       (Matched Set)       3         17       38-9200       Cutter Deck       1         18       43-8480       Decal - Danger       2         19       68-7280       Decal - Blade Bolt Torque <t< th=""><th>Ref. No.</th><th>Part No.</th><th>Description</th><th>No. Used</th></t<>	Ref. No.	Part No.	Description	No. Used
*Not Illustrated	23 45 67 89 10 11 12 13 14 15 16 17 18 19 20	26-1840 67-5360 26-1760 26-1860 32128-21 3231-22 26-1870 3290-357 26-1850 21-0890 3296-49 3-8514 26-9100 253-138 49-8320 38-9200 43-8480 68-7280 60-9700	Idler Pulley Decal - Shield Missing Pulley Spacer - Idler Pulley Nut - Flange Bolt - Carriage Idler Mount L.H. Nut - Flange Stud - Idler V-Belt Nut - Lock Washer Pulley L.H. Oil Seal Bearing & Spacer Assy. (Matched Set) Cutter Deck Decal - Danger Decal - Blade Bolt Torque	3 2 2 2 8 2 1 2 1 3 3 3 1 9

Ref. No.	Part No.	Description	No. Used
21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 *	302-52 26-1690 29-5530 26-1990 26-1820 3256-24 3234-1 66-1340 26-1880 3253-21 323-12 3231-29 26-1680 31-0750 32-9610 3272-11 57-0280 26-1790 23-2410	Fitting - Grease Spindle - Outer Blade Washer - Belleville Screw - Cap Hex. Hd. Washer -Flat Screw - Hex. Hd. Flange Decal - Danger Spacer - Idler Mount Washer - Lock Screw - Cap Hex. Hd. Bolt - Carriage Spindle Center Roller Roller Shaft Pin - Cotter Decal - 72" Spacer - R.H. Spindle Blade - High Lift (Optional)	3 2 3 3 3 A/R 20 2 1 1 1 2 1 1 3

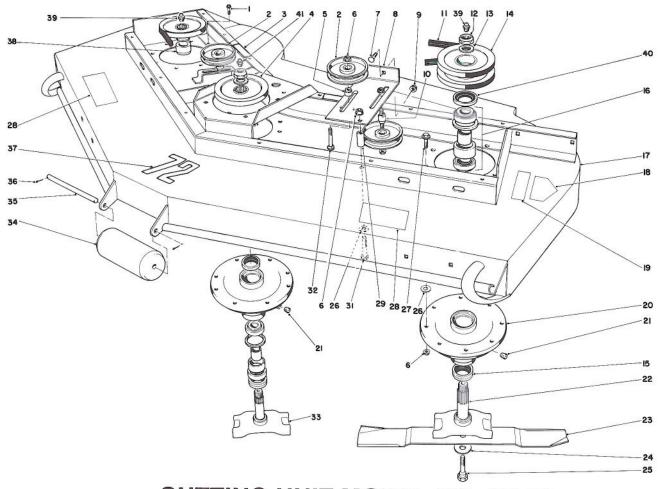


CUTTING UNIT MODEL NO. 30710 (Serial No. 10001 thru 20200) (Continued)

Ref. No.	Part No.	Description	No. Used
1	324-12	Screw - Cap Hex. Hd.	4
2	66-6480	Washer - Flat	4
2 3 4	26-1890	Cover R.H Deck	1
4	32128-21	Nut - Lock Flange	4 4 1 1 2
5	63-8410	Washer	4
6 7	70-2560	Decal - Lube	1
7	39-3330	Bar - Clamp Castor Arm	1
8	325-14	Screw - Cap Hex. Hd.	2
9	39-3340	Bracket - Clamp	1
10	32128-23	Nut - Lock Flange	6
11	68-6810	Gear Box Assembly	1
12	3257-5	Key - Woodruff	1
	63-1970	Shroud - Universal	1
14	32104-82	Screw - Cap Self Tapping	14
15	26-1900	Cover L.H Deck	1
	3290-384	Pin - Lynch - Safety Type	4
17	63-0070	Spacer 1/2"	24
	28-9290	Bushing - Special	8
19	302-5	Fitting - Grease	4
20	38-9420	Arm - Castor L.H.	
		(Incl. Ref. #18)	1
21	3-6781	Washer	4
21 22 23	75-9680	Fork - Castor, Rear	4 2 2 8
23	325-18	Screw - Cap Hex Hd.	2
24	3256-6	Washer - Flat	
25	62-5580	Bushing	8

Ref. No. Part No.	Description	No. Used
26 63-1770 27 302-11 28 63-8400 29 63-8580 30 3233-2 31 32128-49 32 32128-42 33 325-22 34 83-4740 35 302-40 36 62-4330 37 62-4340 38 26-1530 39 23-1640 40 3247-4 41 26-1400 42 3231-26 43 68-9890 44 63-9750 45 68-8560 46 323-4 47 38-9370	Spanner - Rear Fitting - Grease Wheel - Castor - Rear (Incl. Ref. #25, 27 & 29) Bearing - Roller Bolt - Carriage Nut - Flange Nut - Flange Nut - Flange Screw - Cap Hex Hd. Bearing - Roller Fitting - Grease Wheel - Castor - Front (Incl. Ref. #25, 34 & 35) Spanner - Front Fork - Castor Bushing - Taper Screw - Set Pulley - Deck Bolt - Carriage Cover - Gear Box - Front Mount - Isolation Bracket - Gearbox Screw - Cap Hex Hd. Arm - Castor - R.H. (Incl. Ref. #18)	24 2222 22212141424 1

\*Not Illustrated



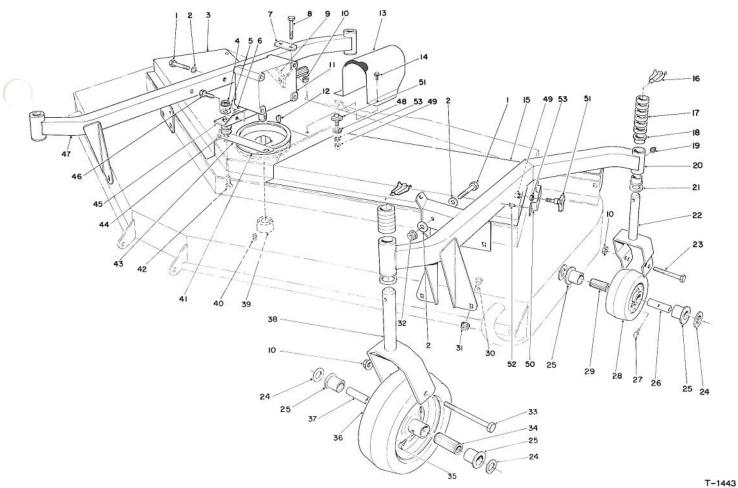
CUTTING UNIT MODEL NO. 30710 (Serial No. 20201 & Up)

		1001101	
Ref. No.	Part No.	Description	No. Used
1 2 3 4 5 6 7 8 9 10 11	3234-11 26-1840 67-5360 26-1760 26-1860 32128-21 3231-22 26-1870 3290-357 26-1850 21-0890 3296-49	Screw - Hex. Hd. Flange Idler Pulley Decal - Shield Missing Pulley Spacer - Idler Pulley Nut - Flange Bolt - Carriage Idler Mount L.H. Nut - Flange Stud - Idler V-Belt Nut	4 3 2 2 2 2 9 2 1 2 1 3 3 3 1
13 14 15 16 17 18 19 20 21	3-8514 84-2060 253-138 49-8320 38-9200 43-8480 68-7280 84-2020 285-17	Washer Pulley L.H. Seal - Oil Bearing & Spacer Assy. (Matched Set) Cutter Deck Decal - Danger Decal - Blade Bolt Torque Outer Spindle Housing Plug	3 1 6 3 1 2 1 2 4

Ref. No.	Part No.	Description	No. Used
22 23 24 25 26 27 28 29 31 32 33 34 35 36 37 38 39 40 41 42 *	84-2070 29-5530 26-1990 26-1820 3256-24 3234-1 66-1340 26-1880 323-12 3231-29 84-5370 31-0750 32-9610 3272-11 57-0280 84-2090 302-5 253-154 302-52 84-2080 23-2410	Spindle - Outer Blade Washer - Belleville Screw - Cap Hex. Hd. Washer Screw - Hex. Hd. Flange Decal - Danger Spacer - Idler Mount Screw - Cap Hex. Hd. Bolt - Carriage Spindle Center Roller Roller Shaft Cotter Pin Decal - 72" Spacer - R.H. Spindle Fitting - Grease Seal - Oil Fitting - Grease Center Spindle Housing Blade - High Lift (Optional)	2 3 3 3 A/R 20 2 1 1 2 1 1 2 3 1 1 3

T-0443

\*Not Illustrated

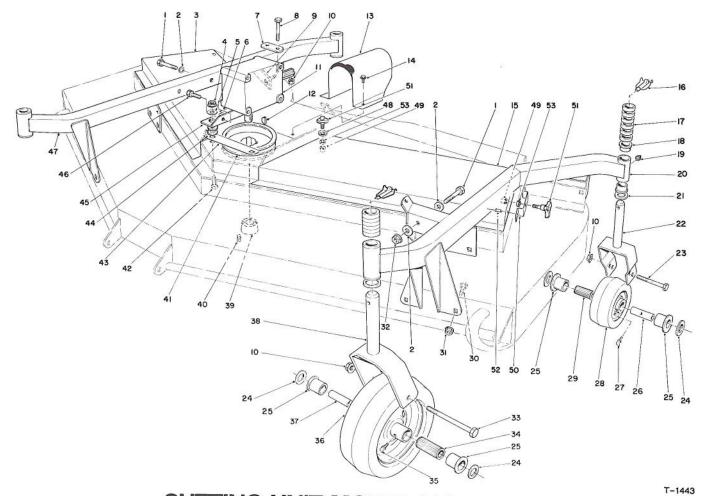


CUTTING UNIT MODEL NO. 30710 (Serial No. 20201 & Up) (Continued)

Ref. No.	Part No.	Description	No. Used
1	324-12	Screw - Cap Hex. Hd.	4
2	66-6480	Washer - Flat	4
3	14-5869	Cover - Deck R.H.	
		(Incl. Ref. #50-51)	1
4	32128-21	Nut - Lock Flange	4
5	63-8410	Washer	4
6	70-2560	Decal - Lube	1
7	39-3330	Bar - Clamp Castor Arm	1 1 2 1 6
8	325-14	Screw - Cap Hex. Hd.	2
9	39-3340	Bracket - Clamp	1
10	32128-23	Nut - Lock Flange	6
11	68-6810	Gear Box Assembly	1 1 1
	3257-5	Key - Woodruff	1
	63-1970	Shroud - Universal	1
14	32104-82	Screw - Cap Self Tapping	2
15	14-5879	Cover L.H Deck	
		(Incl. Ref. #50-51)	1
16	3290-384	Pin - Lynch - Safety Type	4
17	63-0070	Spacer 1/2"	24
18		Bushing - Special	8
19		Fitting - Grease	4
20	38-9420	Arm - Castor L.H.	
		(Incl. Ref. #18)	1
21	3-6781	Washer	4
22	75-9680	Fork - Castor Rear	2

		/ ( ) )		
000000000000000000000000000000000000000	Ref. No.	Part No.	Description	No. Used
	23	325-18	Screw - Cap Hex Hd.	2
	24	3256-6	Washer - Flat	2 8
	25	62-5580	Bushing	8
	26	63-1770	Spanner - Rear	8 2 4
	27	302-11	Fitting - Grease	4
	28	63-8400	Wheel - Castor - Rear	
1			(Incl. Ref. #25, 27 & 29)	2
	29	63-8580	Bearing - Roller	2 2
	30	3233-2	Bolt - Carriage	12
	31	32128-49	Nut - Flange	12
	32	32128-42	Nut - Flange	
	33	325-22	Screw - Cap ,Hex Hd.	2 2 2
Ì	34	83-4740	Bearing - Roller	2
	35	302-40	Fitting - Grease	2
	36	85-6310	Wheel - Castor - Front	
		200	(Incl. Ref. #25, 34 & 35)	2
	37	62-4340	Spanner - Front	2
	38	26-1530	Fork - Castor	2
1	39	23-1640	Bushing - Taper	1
	40	3247-4	Screw - Set	2
1	41	26-1400	Pulley - Deck	2 2 2 1 2 1 4
1	42	3231–26	Bolt - Carriage	4
	43	68-9890	Cover - Gear Box - Front	1
j	44	63-9750	Mount - Isolation	4
1	45	68-8560	Bracket - Gearbox	2

\*Not Illustrated



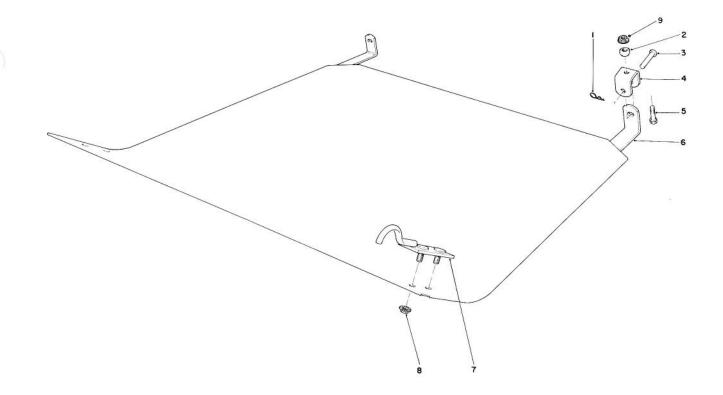
CUTTING UNIT MODEL NO. 30710 (Serial No. 20201 & Up) (Continued)

Ref. No.	Part No.	Description	No. Used
46 47	323-4 38-9370	Screw - Cap Hex Hd. Arm - Castor - R.H.	4
48	66-6310	(Incl. Ref. #18) Washer - Cup	1 2 4
†49	3290-469	Nut - Grip	4

Ref. No.	Part No.	Description	No. Used
50	66-1260	Bracket - Knob	2 2 4 4
51	27-4570	Knob	
52	3269-5	Rivet - Pop	
53	3296-59	Nut - Lock	

<sup>\*</sup>Not Illustrated

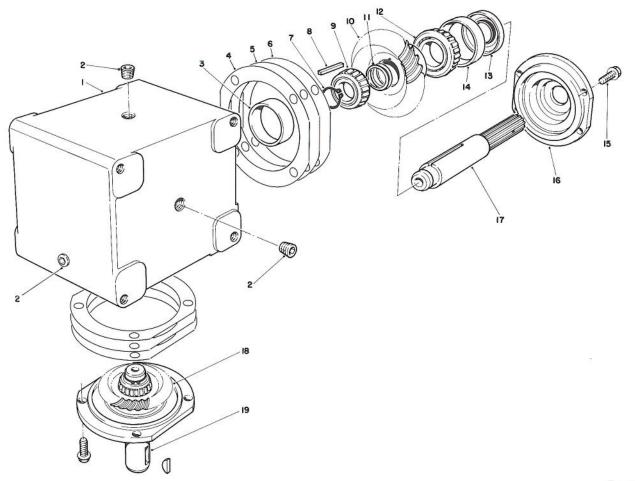
<sup>†</sup>Requires special tool to install.



TRACTION UNIT BELLY SHIELD ASSEMBLY (For Use With Cutting Unit Model No. 30710)

(101030 1111100	16611116
Ref. No. Description	No. Used
1 3290-322 2 46-1600 3 283-23 4 39-1470 5 323-7 Pin - Cotter Hair Spacer Pin - Clevis Hanger - Belly Shield Screw - Cap Hex. Hd.	2 2 2 2

Ref. No.	Part No.	Description	No. Used
6	39-1410	Shield – Belly	1 2 4 2
7	39-1440	Hook – Shield Belly	
8	32128-20	Nut – Flange	
9	32128-21	Nut – Flange	

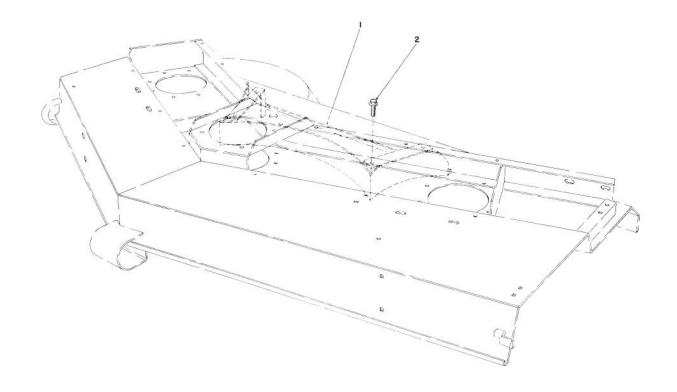


#### GEAR BOX ASSEMBLY NO. 68-6810

T-0977

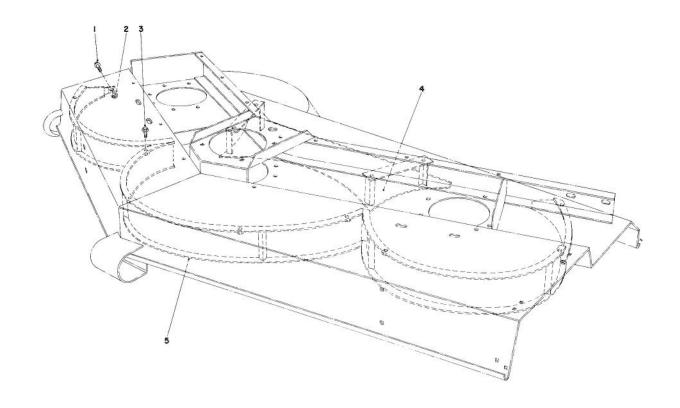
Ref. No.	Part No.	Description	No. Used
1 2 3 4 5 6 7 8 9 10	68-7030 62-3490 62-3360 62-3420 62-3440 68-7070 62-3380 62-3370 68-7080	Housing Plug - Pipe (Solid) Cup - Bearing Gasket (.015 in.) Gasket (.003 in.) Ring - Retaining Key Cone - Bearing Gear	1 4 2 A/R A/R 2 2 2 1

Ref. No.	Part No.	Description	No. Used
11 12 13 14 15 16 17 18 19	72-9370 62-3330 62-3400 62-3310 62-3410 68-7040 68-7060 68-7050	Shim (.020 in.) Cone – Gear Seal Cup – Bearing Screw – Cap, Sems Cap Shaft Gear Shaft	4 1 2 8 2 1 1 1



REAR BAFFLE KIT NO. 51-1460 (Optional) (For Cutting Unit Model No. 30721)

		(For Cuπing	Unit
Ref. No.	Part No.	Description	No. Used
1		Rear Baffle	1



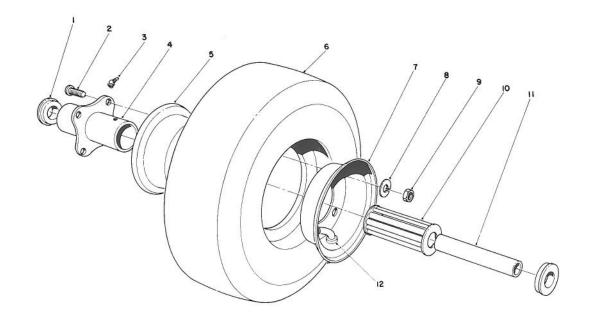
#### MULCHER KIT MODEL NO. 30732 (Optional) (For Cutting Unit Model No. 30721) MULCHER KIT MODEL NO. 30733 (Optional) (For Cutting Unit Model No. 30722)

Ref. No.	art No. Description	No. Used
1 323 2 321	Screw - Hex. Hd. Flange 128-21 Nut - Flange 34-1 Screw - Hex. Hd. Flange	e 1 13

Ref. No.	Part No.	Description	No. Used
4	23-4190	Bottom Rear Shield (Model 30732 only)	1
*	68-6740	Bottom Rear Shield (Model 30733 only)	`
5	27-5430	Mulcher Screen	1

\*Not Illustrated

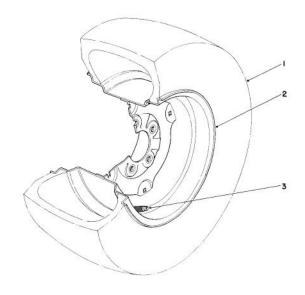
Note: Will not fit with Cutting Unit Model No. 30710.



# CUTTING UNIT PNEUMATIC TIRE & WHEEL ASSEMBLY NO. 12–1509 (Optional)

		140. 12	-10
Ref. No.	Part No.	Description	No. Used
1	54-8930	Retainer	2 4
2	54-8890	Bolt - Wheel	4
3	302-10	Fitting - Grease	1
4	54-8920	Hub - Centered	1
5	54-8910	Wheel Half - Female	1
6	54-8960	Tire	1
7	54-8900	Wheel Half - Male	1

Ref. No.	Part No.	Description	No. Used
8 9 10 11 12	3253-4 3217-6 54-8940 55-7080 54-8950	Washer - Lock Nut - Hex. Bearing - Roller (Open Cage) Bushing - Spanner Tube w/Valve	1 1 1

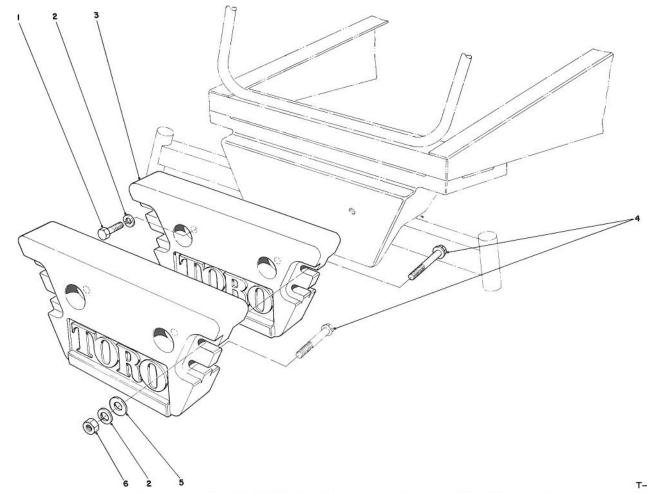


23 x 10.5 x 12 TIRE & WHEEL ASSEMBLY NO. 62-7020 (Optional)

Ref. No.	Part No.	Description	No. Used
1	231-95	Tire	1
2	217–116	Rim	1
æ			- 1
			1

Ref. No.	Part No.	Description	No. Used
3	232-27	Valve Stem	1

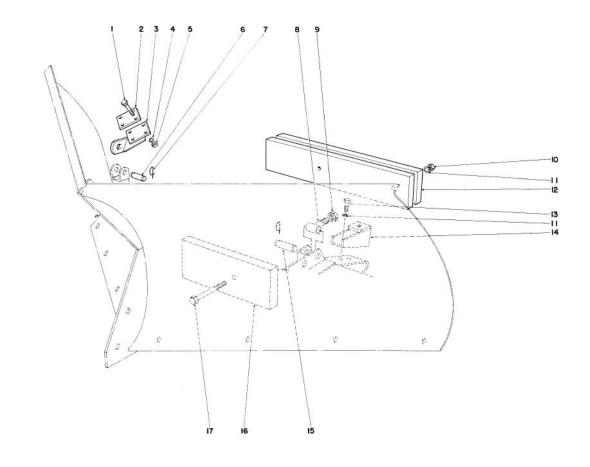
Note: Will not fit with Cutting Unit Model No. 30710.



REAR WEIGHT KIT NO. 24-5780 (Optional)

Ref. No.	Part No.	Description	No. Used
No. 1 2 3	325-6 3253-7 24-5790	Screw - Cap, Hex. Hd. Washer - Lock Rear Weight	2 6 2

Ref. No.	Part No.	Description	No. Used
4	325-14	Screw - Cap, Hex. Hd.	4 8 4
5	3256-26	Washer - Flat	
6	3217-9	Nut - Hex.	



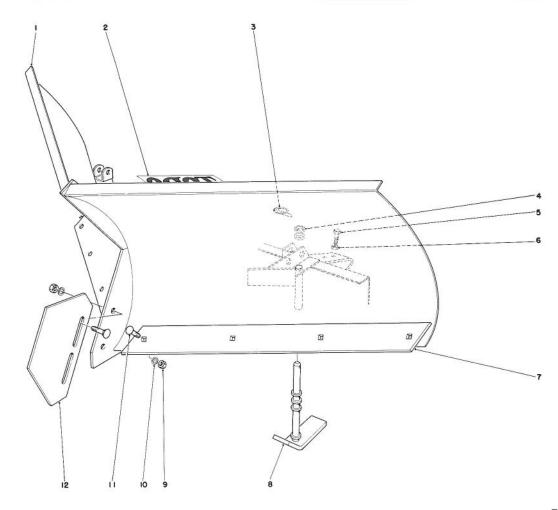
T-0451

### V-PLOW INSTALLATION KIT MODEL NO. 30757 (Optional)

Ref. No.	Part No.	Description	No. Used
1 2 3 4 5 6 7 8 9 10	323-14 24-2690 24-2680 3253-21 3217-7 5-3505 5-3126 23-9930 21-3000 3217-9	Screw - Cap, Hex. Hd. Plate - Clamp Push Arm Bracket Washer - Lock Nut - Hex. Pin Pin - Spring Push Pin Nut - Jam Nut - Hex.	4 1 1 4 4 1 4 1 1 2
*			

Ref. No.	Part No.	Description	No. Used
11 12 13 14 15 16 17 *	3253-7 24-2660 325-4 24-2630 25-1350 24-2670 325-22 11-0390	Washer - Lock Outside Weight Screw - Cap, Hex. Hd. Stop Pin Inside Weight Screw - Cap, Hex. Hd. Chains - Tire (1 Pair)	4 2 2 1 1 2 2 1

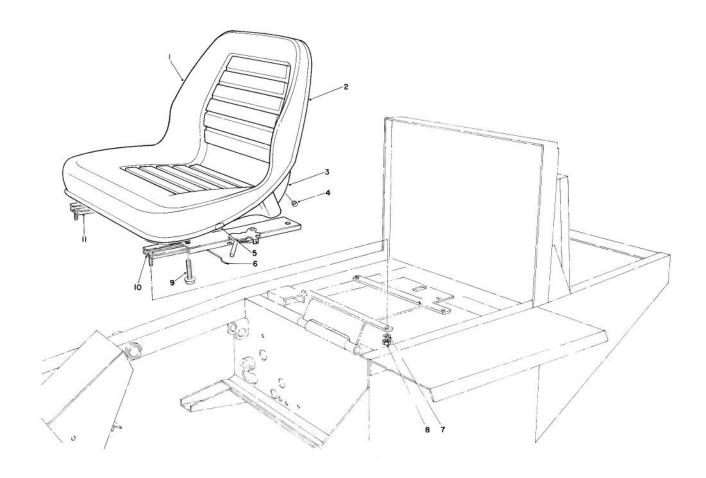
<sup>\*</sup>Not Illustrated



V-PLOW MODEL NO. 30750 (Optional)

Ref. No.	Part No.	Description	No. Used
1	23-9960	V-Plow	1
2	66-6140	Decal	1 2
3	3290-243	Pin - Lynch	2
4	20-4370	Spacer Tubes	10
5	325-6	Screw - Cap, Hex. Hd.	1
6	3218-5	Nut – Jam	1
		1	

Ref. No.	Part No.	Description	No. Used
7	24-5570	Scraper Blade Skid Nut - Hex. Washer - Lock Bolt - Carriage Nose Skid	2
8	24-5540		2
9	3217-9		10
10	3253-7		10
11	3233-2		10
12	24-5530		1

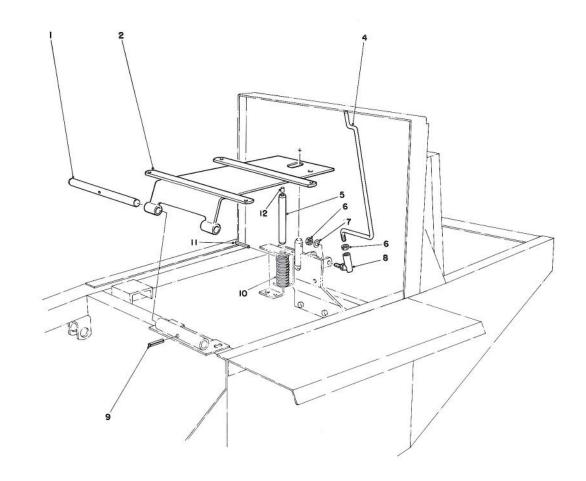


#### STANDARD SEAT KIT MODEL NO. 30770

Ref. No.	Part No.	Description	No. Used
1 2 3 4 5 6 7	52-4890 3253-4	Cushion Trim Base Grommet Clip Rod Connecting Washer – Lock	1 1 1 1 1 4

Ref. No.	Part No.	Description	No. Used
8 9 10 11 *	3217-6 3234-5 51-0790 52-4880 66-5400	Nut - Hex. Screw - Cap, Hex. Hd. Fl. Adjuster L.H. Adjuster - R.H. Seat Assembly (Incl. Ref. #1-5)	4 4 1 1 1 1

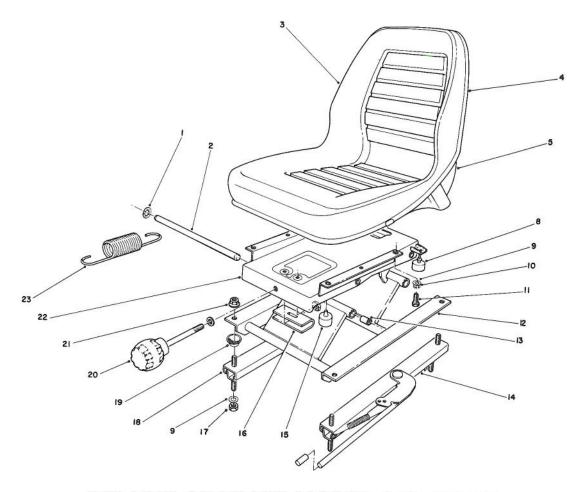
<sup>\*</sup>Not Illustrated



STANDARD SEAT KIT MODEL NO. 30770 (Continued)

Ref. No.	Part No.	Description	No. Used
1 2 4 5 6 7	27-4720 36-7550 37-9580 27-9870 3220-2 3253-24	Shaft Seat Support Seat Prop Pin – Seat Switch Nut – Jam Washer – Lock	1 1 1 1 2 1

Ref. No.	Part No.	Description	No. Used
8 9 10 11 12	37-9570 32121-4 28-0570 32121-6 28-6180	Ball Joint Spring Pin Spring -Compression Spring Pin Pin - Plastic	1 1 1 1 1

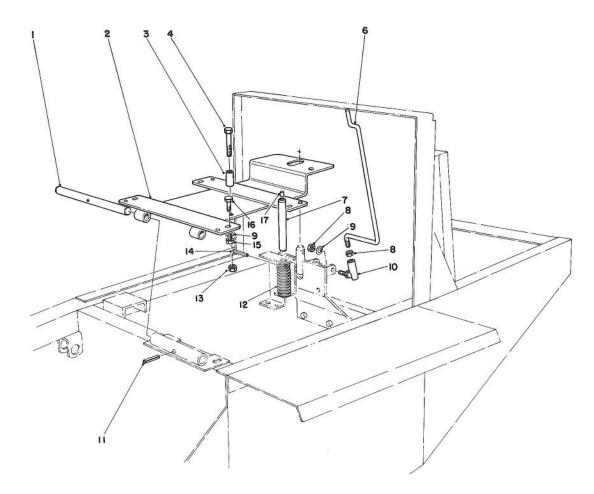


#### **DELUXE SEAT KIT MODEL NO. 30772**

Ref. No.	Part No.	Description	No. Used
1	66-8560	Nut - Push	4
2	76–1910	Shaft - Pivot	2
123456789	li .	Cushion - Seat Trim - Seat	4 2 1 1 1 1 1 2 8 4
5		Base - Seat	1
6	ľ	Grommet	li
7		Cup	1
8	76-2940	Bumper	2
	3256-2	Washer - Flat	8
10	3253-4	Washer - Lock	4
11	322-3	Screw - Cap, Hex. Hd.	4
12 13	66-8610 76-1920	Frame - Lower Bearing - Sleeve	1 4
13	70-1320	Bearing - Sieeve	"
			1
			1
- 3			
	B		1

Ref. No.	Part No.	Description	No. Used
14 15 16 17 18 19 20 21 22 23 *	66-8510 66-8520 66-8540 3296-29 66-8530 66-9290 76-1930 32128-25 66-8600 76-1940 66-5400	Adjuster w/Handle Bumper - Stop Hanger - Spring Nut - Lock Adjuster Spacer - Suspension Knob - Adjustment Nut - Lock, Flange Hd. Frame - Upper Spring - Extension Seat Assembly (Incl. Ref. #3-7)	1 2 1 4 1 4 1 2 1

<sup>\*</sup>Not Illustrated

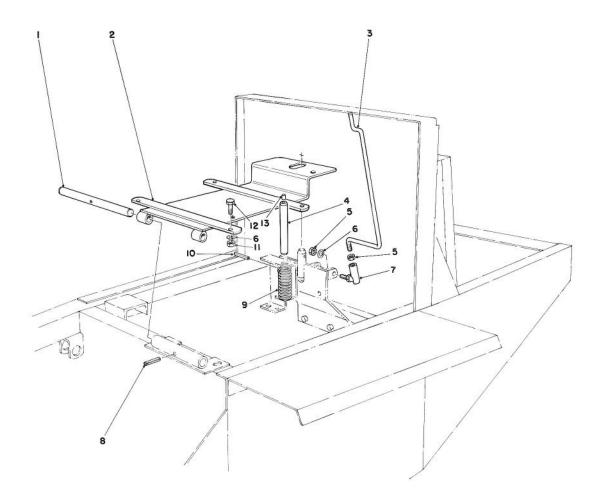


T-1431

#### SEAT ADAPTER KIT MODEL NO. 30791

Ref. No.	Part No.	Description	No. Used
4 6 7 8	27-4720 67-9860 67-9210 322-10 37-9580 27-9870 3220-2 3253-24	Shaft Support - Seat Spacer Screw - Cap Hex. Hd. Prop - Seat Pin - Seat Switch Nut - Jam Washer - Lock	1 1 1 1 1 2 5

Ref. No.	Part No.	Description	No. Used
10 11 12 13 14 15 16 17	37-9570 32121-4 37-9590 32146-5 32121-6 3217-6 322-4 28-6180	Ball Joint Pin - Spring Spring - Compression Nut - Flange Hd. Pin - Spring Nut Screw - Cap Hex. Hd. Pin - Plastic	1 1 1 1 4 4 1 1

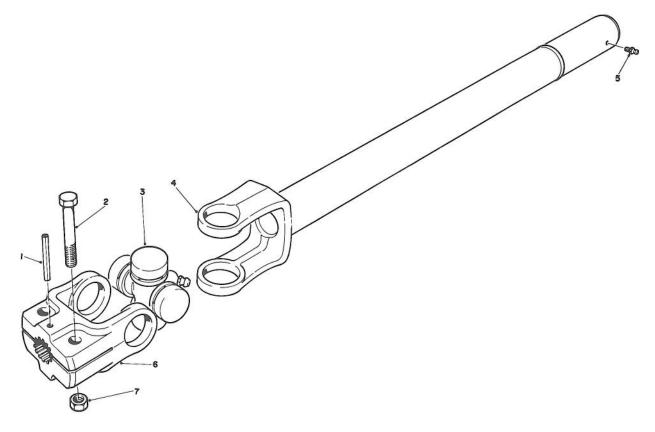


# SEAT ADAPTER KIT MODEL NO. 30745

Ref. No.	Part No.	Description	No. Used
1	27-4720	Shaft Support - Seat Prop - Seat Pin - Seat Switch Nut - Jam Washer - Lock Ball Joint	1
2	37-9600		1
3	37-9580		1
4	27-9870		1
5	3220-2		2
6	3253-24		5
7	37-9570		1

Ref. No.	Part No.	Description	No. Used
8 9 10 11 12 13	32121-4 37-9780 32121-6 3217-6 322-4 28-6180	Pin - Spring Spring - Compression Pin - Spring Nut Screw - Cap Hex. Hd. Pin - Plastic	1 1 4 4 1 1

T-0212

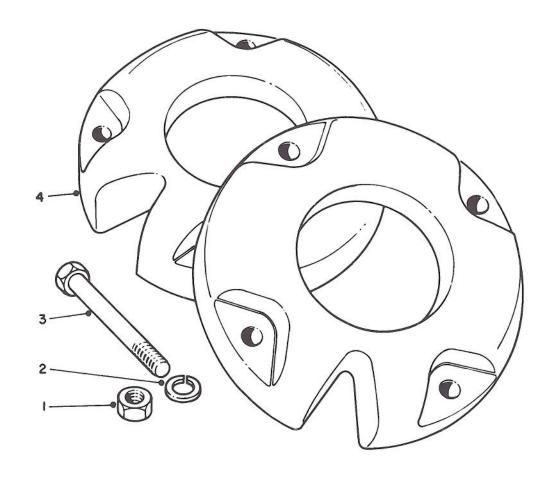


T-0928

FULL TIME 4 WD DRIVE SHAFT ASSEMBLY KIT PART NO. 72-3740 (Optional)

		I AILI IV.	
Ref. No.	Part No.	Description	No. Used
1 2 3 4	32121-34 323-9 54-9180 72-3460	Pin - Roll Screw - Cap, Hex. Hd. Kit - Joint, Universal Tube - Yoke, Half-Slip	1 2 1 1

Ref. No.	Part No.	Description	No. Used	
5 6 7	302-58 72-3450 32153-2	Fitting – Grease Yoke – Flange, Split Nut – Lock	1 1 2	

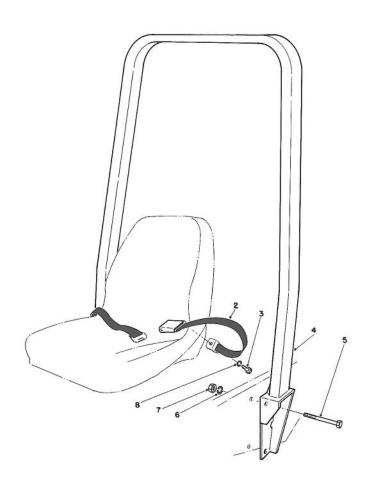


T-0457

WHEEL WEIGHTS NO. 11-0440 (Optional)

Ref. No.	Part No.	Description	No. Used
1 2	3218-5 3253-7	Nut Washer – Lock	8 8

Ref. No.	Part No.	Description			
3 4	325-14 7-2111	Screw - Cap, Hex. Hd. Weight - Wheel	8 2		



T-0927

#### **ROLL OVER PROTECTION KIT**

Ref.	Part No.	Description	No.
No.	raitivo.	Description	Used
2†	3-10287*	Seat Belt Assembly	1
3	3212-4	Screw - Cap Hex. Hd.	1 4
3 4 5	4-11797*	Roll Bar Assembly	1
5	328-5	Screw - Cap Hex. Hd.	4

No.	Part No.	Description	No. Used
6 7 8	3253-9 3217-12 3253-6	Washer – Lock Nut – Hex Washer – Lock	Used 4 4 2 2

<sup>\*</sup>Obtain from Custom Products, Litchfield, MN 55355. †Do not use without installing ROPS Rollover Protection Kit.

#### PART NUMBER INDEX

		De Ded			
Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3-1365	Chain - Lift	51 36 3	21-2900	Spring - Torsion L.H.	51 30 1
3-3251	Spring - Compression	11 9 1	21-2960	Push Arm L.H.	51 29 1
3-6498	Washer	9 18 A/R	21-2990	Shaft - Pivot	51 26 1
3-6781	Washer	53 35 4	21-3000	Nut - Jam	
3-6781	Washer	56 35 4	21-3000	Nut - Jam	51 35 2 70 9 1
3-6781	Washer	59 21 4	21-3020	Ball Joint Mount R.H.	51 4 1
3-6781 3-6803	Washer	61 21 4 37 15 A/R	21-3050	Ball Joint Mount L.H.	51 32 1
3-7243	Washer Spring - Extension	11 13 2	21-3370 21-3380	Cable - R.H. Brake	11 * 1
3-7292	Pin	51 20 1	21-3600	Cable - L.H. Brake Foam - Tank Support	11 15 1
3-8514	Washer	52 16 3	21-3610	Foam - Tank Support	15 3 1 15 21 1
3-8514	Washer	55 16 3	21-3750	Support Plate	51 23 1
3-8514	Washer	58 13 3	21-3770	Strap - Lift	53 16 1
3-8514	Washer	60 13 3	21-3770	Strap - Lift	56 16 1
3-8812	Spacer	9 19 1	21-7670	Case - Differential	17 35 1
4-2390	Washer	35 49 2	21-7690	Gear - Pinion	16 6 2
5-0652	Spacer	9 37 1	21-7700	Shaft - Pinion, Mate	17 33 1
5-0701 5-0838	Spring Anchor Washer - Flat	10 52 1 6 58 3	21-7720 21-7730	Washer - Thrust	16 4 2
5-1226	Washer	19 42 A/R	21-7770	Washer - Thrust	16 7 2
5-1747	Spring	9 21 1	21-7770	Screw - Gear, Drive Cover - Gear	17 34 5
5-1747	Spring - Compression	26 3 1	21-8020	Spacer - Bearing, Pinion Ft.	16 12 1 16 27 1
5-1754	Washer	51 15 6	21-8090	Shim .003 - Diff. Adjust.	17 40 A/R
5-2942	Shackle	51 39 3	21-8100	Shim .005 - Diff. Adjust.	17 39 A/R
5-3126	Pin - Spring	51 21 3	21-8110	Shim .010 - Diff. Adjust.	17 38 A/R
5-3126	Pin - Spring	70 7 4	21-8120	Shim .030 - Diff. Adjust.	17 37 A/R
5-3505	Pin	70 6 1	21-8150	Gear - Spur	16 14 1
5-3637	Washer	35 17 1	21-8180	Bearing	18 3 2
6-1659	Toggle Switch	3 19 1	21-8270	Pin - Dowel	16 3 2
7-2111 7-3900	Weight - Wheel	78 4 2 11 1 1	21-8320	Gasket - Wheel Bearing	18 20 2
11-0390	Pad - Brake Chains - Tire	11 1 1 70 * 1	21-8330 21-8360	Seal - Oil	18 2 2
11-0590	Screw - Hex. Hd. Tapping	11 5 2	21-8590	Clip - Retaining Link - Valve Lever	18 12 2
11-0590	Screw - Self Tapping	5 44 2	21-8620	Lever Valve	31 27 1 31 2 1
11-9760	Screw - Self Tapping	28 60 3	21-8640	Latch - Valve Lever	31 7 1
12-1509	Pneumatic Tire & Wheel	54 * 2	21-9010	Pivot Mount - Valve Lever	31 11 1
12-1509	Pneumatic Tire & Wheel	57 * 2	21-9260	Cover - Dust	12 4 1
12-5450	Screw - Thread Forming	16 13 8	21-9370	Screw - Adjusting	18 16 2
12-9990	Hour Meter	3 40 1	21-9380	Nut - Pivot	18 17 2
14-0289 14-0809	Cutting Deck Cover - Deck R.H.	52 5 1 53 5 1	21-9390	Socket - Adjusting Screw	18 15 2
14-0809	Cover - Deck R.H.	56 5 1	21-9420 21-9430	Spring - Shoe Return L.H.	18 19 2
14-0819	Cover - Deck L.H.	53 21 1	21-9440	Spring - Shoe Return R.H. Spring - Adjusting Screw	18 7 2 18 14 2
14-0819	Cover - Deck L.H.	56 21 1	21-9450	Dust Shield	18 5 2
14-5869	Cover - Deck R.H.	61 3 1	21-9460	Retainer - Brake Lever	18 10 4
14-5879	Cover L.H Deck	61 15 1	22-7810	Spacer	15 19 1
14-7409	Deck Assy.	55 5 1	22-7820	Buzzer Assembly	3 36 1
18-1720	Ball Joint Assembly	35 3 2	22-8330	Plug	34 1 2
18-2770	Cable - Ground	2 53 1	22-8340	Spring	34 1 2 34 3 2 34 4 2 34 6 2 34 5 2
20-4370	Spacer Tubes Muffler Clamp	71 4 10 50 1 1	22-8350	Ball	34 4 2
20-4840 21-0141	Socket Assembly R.H.	11 26 1	22-8360 22-8370	Pin - Cam Seat - Check Valve	34 6 2 34 5 2
21-0141	Ball Joint Assembly	51 33 2	22-8380	Spring Retainer	34 5 2 34 10 1
21-0230	Pulley P.T.O.	9 13 1	22-8390	Spring Retainer	34 12 1
21-0400	Spring - Compression	9 48 1	22-8400	Spacer Float	34 13 1
21-0890	V-Belt	52 14 3	22-8410	Spring	34 11 1
21-0890	V-Belt	55 14 3	22-8420	Spool	34 8 1
21-0890	V-Belt	58 11 3	22-8480	Spring Ring Spool	34 14 1
21-0890	V-Belt	60 11 3	22-8490	Snap Ring	34 15 1
21-1550	Lever - P.T.O.	9 2 1	23-1640	Bushing - Taper	59 39 1
21-1600	Clamp P.T.O. Lever	10 54 1	23-1640	Bushing - Taper	61 39 1
21-1820	Stud - Belt Retainer	35 42 2 9 50 1	23-1640	Bushing - TaperLock	54 53 1
21-1830 21-1830	Spring - Tension Spring Tension	51 \$ 1	23-1640 23-1950	Bushing - TaperLock Support - Reinforcement	57 53 1 51 18 1
21-1880	Grip Handle	9 1 1	23-1930	Rod - Pump Control	11 17 1
21-1000	Wire - Hour Meter Ground	4 1 1	23-2270	Bushing - Rubber	11 16 1
21-2660	Footrest	1 6 1	23-2410	Blade - High Lift	58 * 3
21-2760	Pad - Foot Rest L.H.	2 48 1	23-2410	Blade - High Lift	60 * 3
21-2770	Pad - Foot Rest R.H.	1 4 1	23-2410	Blade - High Sail (Opt.)	52 * 3
21-2850	Mount - R.H. Pedal	11 4 1	23-2410	Blade - High Sail (Opt.)	55 * 3
21-2860	Push Arm Bracket	51 24 2	23-4190	Bottom Rear Shield	66 4 1
21-2890	Spring - Torsion R.H.	51 31 1	23-4810	Gear - Output, Trans.	28 52 1

		Pg. Ref.		(Commuda)	
Part No.	Description	No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
23-5180	Dipstick	15 41 1	26-1790	Spacer R.H. Spindle	52 46 1
23-7270	Nut - Wheel	15 32 10	26-1820	Screw - Cap Hex. Hd.	52 29 3
23-9930	Push Pin	70 8 1	26-1820	Screw - Cap Hex. Hd.	55 29 3
23-9960	V-Plow	71 1 1	26-1820	Screw - Cap Hex. Hd.	58 25 3
24-2630	Stop	70 14 1	26-1820	Screw - Cap Hex. Hd.	60 25 3
24-2660	Outside Weight	70 12 2	26-1840	Idler Pulley	52 2 3
24-2670	Inside Weight	70 16 2	26-1840	Idler Pulley	55 2 3
24-2680	Push Arm Bracket	70 3 1	26-1840	Idler Pulley	58 2 3
24-2690	Plate - Clamp	70 2 1	26-1840	Idler Pulley	60 2 3
24-5530	Nose Skid	71 12 1	26-1850	Stud - Idler	52 12 1
24-5540	Skid	71 8 2	26-1850	Stud - Idler	55 12 1
24-5570	Scraper Blade	71 7 2	26-1850	Stud - Idler	58 10 1
24-5790	Rear Weight	69 3 2	26-1850	Stud - Idler	60 10 1
24-6390	Stud - Battery Hold Down	1 16 2	26-1860	Spacer - Idler Pulley	52 7 2
24-6420	Hold Down - Battery	1 21 1	26-1860	Spacer - Idler Pulley	55 7 2
24-8790	Gear - Bevel, Diff. Side	16 5 2	26-1860	Spacer - Idler Pulley	58 5 2
24-8840	Ring - Wheel Bearing	18 21 2	26-1860	Spacer - Idler Pulley	60 5 2
24-9180	Strut & Lever Parking Brake	18 4 2	26-1870	Idler Mount L.H.	52 10 1
24-9510	Pin	51 11 1	26-1870	Idler Mount L.H.	55 10 1
24-9740	Cover - Access Battery	1 32 1	26-1870	Idler Mount L.H.	58 8 1
24-9830	Support - Axle	17 44 1	26-1870	Idler Mount L.H.	60 8 1
25-1350	Pin	70 15 1	26-1880	Spacer - Idler Mount	52 36 1
25-2380	Thrust Plate	30 50 2	26-1880	Spacer - Idler Mount	55 36 1
25-2390	Motor Valve Plate	30 57 1	26-1880	Spacer - Idler Mount	58 29 1
25-2400	Gasket	30 59 1	26-1880	Spacer - Idler Mount	60 29 1
25-2410	Accel. Valve Assembly	29 17 2	26-1890	Cover R.H Deck	59 3 1
25-2420	Center Section	30 55 1	26-1900	Cover L.H Deck	59 15 1
25-2430	Dowel Pin	30 52 2	26-1990	Washer - Belleville	52 30 3
25-2440	Pump Valve Plate	30 51 1	26-1990	Washer - Belleville	55 30 3
25-2450	Variable Swashplate	29 48 1	26-1990	Washer - Belleville	58 24 3
25-2460	Plug - Hex. Hd.	29 28 2	26-1990	Washer - Belleville	60 24 3
25-2470	Shim Pack	29 29 2	26-6740	Temperature Reset Relay	3 18 1
25-2480	Valve Spring	29 44 1	26-6750	Engine Temperature Gauge	3 15 1
25-2490	Ball	29 9 2	26-9100	Pulley L.H.	52 17 1
25-2500	Trunion Shaft	29 43 1	26-9100	Pulley L.H.	58 14 1
25-2510	Washer - Flat	29 25 2	27-1960	Hub - Engine	35 37 1
25-2530	Headless Straight Pin	29 39 1	27-2360	Key Switch	3 10 1
25-2550	Charge Pump Housing	29 34 1	27-4570	Knob	53 25 4
25-2560	Relief Valve Cone	29 31 2	27-4570	Knob	56 25 4
25-2570	Valve Spring	29 30 1	27-4570	Knob	62 51 2
25-2580	Trunion Shaft	29 26 1	27-4720	Shaft	73 1 1
25-2610	Accel. Valve Spring	29 16 1	27-4720	Shaft	75 1 1
25-2620	By-Pass Valve	29 15 1	27-4720	Shaft	76 1 1
25-2630	Back-Up Ring	29 14 1	27-5430	Mulcher Screen	66 5 1
25-2640	Valve Spring	29 8 2	27-7100	Air Cleaner Assembly	50 17 1
25-2650	Check Valve Plug	29 6 2	27-7110	Element Assembly	50 4 1
25-2680	Gerotor Assembly	29 38 1	27-7120	Nut & Gasket Assembly	50 5 1
25-3180	Check Valve Kit	29 11 2	27-7130	Clamp Assembly	50 7 1
25-3190	Charge Pump	29 40 1	27-7140	Skirt - Baffle	50 6 1
25-3210	Lip Seal	29 24 2	27-7150	Cup Assembly	50 8 1
25-8640	Screw - Machine	35 10 1	27-7160	Decal - Instructions	50 3 1
26-1400	Pulley - Deck	53 13 1	27-7170	Band Assy.	50 15 2
26-1400	Pulley - Deck	56 13 1	27-7180	Cap Assembly - Air Inlet	50 20 1
26-1400	Pulley - Deck	59 41 1	27-7260	Mount - Arm Switch	9 6 1
26-1400	Pulley - Deck	61 41 1	27-7290	Decal- Power Take Off	1 12 1
26-1430	Caster Arm	53 34 1	27-7310	Decal - Refueling	2 36 1
26-1430	Caster Arm	56 34 1	27-7320	Decal - Traction Pedal	1 1 1
26-1490	Caster Arm R.H.	53 1 1	27-7370	Brake Assembly P.T.O.	9 25 1
26-1490	Caster Arm R.H.	56 1 1	27-7490	Pedal - L.H. Brake	11 41 1
26-1530	Fork - Caster Front	54 52 2	27-7510	Pedal - R.H. Brake	11 42 1
26-1530	Fork - Caster, Front	57 52 2	27-7570	Pad - Left Turn	11 38 1
26-1530	Fork - Castor	59 38 2	27-7580	Pad - Right Turn	11 2 1
26-1530	Fork - Castor	61 38 2	27-7590	Mount - Brake	11 34 1
26-1680	Spindle Center	58 33 1	27-7640	Shaft - Brake Latch	11 36 1
26-1680	Spindle Ctr.	52 47 1	27-7900	Screw - Adjusting	9 35 1
26-1690	Spindle - Outer	52 32 2	27-8550	Pedal - Parking Bake	11 45 1
26-1690	Spindle - Outer	58 22 2	27-9270	Mount - Brake Pivot Shaft	11 35 1
26-1760	Pulley	52 4 2	27-9810	Seat Pivot	8 17 1
26-1760	Pulley	55 4 2	27-9870	Pin - Seat Switch	73 5 1
26-1760	Pulley	58 4 2	27-9870	Pin - Seat Switch	75 7 1
26-1760	Pulley	60 4 2	27-9870	Pin - Seat Switch	76 4 1
26-1790	Spacer - R.H. Spindle	58 38 1	28-0570	Spring -Compression	73 10 1
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	AIII IION		Ref.		NDLA	(Continued)			
Part No.	Description	No.	No.	Qtv.	Part No.	Description	Pg.	Ref.	Otv
28-0650	Shaft - Flanged, Axle	18	1	2	39-3330	Bar - Clamp Castor Arm	61	. 140, 7	1
28-0660	Screw - Cap Hex. Hd.		22	8	39-3340	Bracket - Clamp	53	10	1
28-0670	Seal - Oil	18	8	2	39-3340	Bracket - Clamp		10	1
28-0680	Brake Drum		13	2	39-3340	Bracket - Clamp	59	9	1
28-1280	Boot - Cable		19	1	39-3340	Bracket - Clamp	61	9	1
28-5130	Pad - Pedal		19	1	39-7450	Bracket - Clamp	53	27	1
28-5160	Bracket - Pivot		23	1	39-7450	Bracket - Clamp		27	1
28-5190 28-5210	Pedal - Traction Shaft - Traction Pedal		18 22	1	39-8020 41-8760	Trim - Cover Instruments	2		1
28-5220	Wheel - Friction		25	1	42-71 60	Gasket - Transmission Pin - Dowel	28 42		1
28-5240	Pin - Traction Pedal		20	i	42-6080	Shim	37	21 30 A	
28-6180	Pin - Plastic		12	1	42-6080	Shim - Axle	15	30 A	
28-6180	Pin - Plastic		17	1	42-7030	Pin - Dowel	40	13	2
28-6180	Pin - Plastic		13	1	42-7030	Pin - Dowel	42		2
28-9290	Bushing - Special		32	8	42-7040	Seal - Side	41	65	4
28-9290	Bushing - Special		32	8	42-7050	Guide - Oil Level Gauge	42	18	1
28-9290	Bushing - Special		18	8	42-7060	Seal - Oil	41	55	1
28-9290 28-9570	Bushing - Special Lever - Pump	61 27	18 3	8	42-7080	Cap - Sealing	40	15	2
29-5530	Blade		31	3	42-7080 42-7090	Cap - Sealing (25) Cap - Sealing	38	30	3
29-5530	Blade		31	3	42-7090	Cap - Sealing Cap - Sealing (45)	42 38	17 36	2
29-5530	Blade		23	3	42-7100	Bushing - Camshaft	41	79	1
29-5530	Blade		23	3	42-7110	Shaft - Idler	40	11	i
29-6120	Plate - Pump		56	1	42-7120	Case - Oil Seal	41	57	i
29-6150	Spring - Leaf		55	1	42-7130	Gasket - Oil Seal	41	58	1
29-6163	Switch - Micro	27	4	1	42-7150	Gasket - Front Plate	40	9	1
29-6170	Spring - Leaf, Extended		54	1	42-7170	Plug - Expansion	42	51	1
29-6930	Switch		20	1	42-7180	Bushing - Knock	42	50	2
29-6930	Switch Arm	9	3	1	42-7190	Bushing - Knock		72	2
29-8910	Washer		12	2	42-7200	Bushing - Knock	43	52	1
30-2120	Screw - Cap Hex. Hd.		22	2	42-7210	Plug - Taper	40	12	3
31-0390 31-0750	Disc - Friction Roller		31 34	1	42-7210 42-7230	Plug - Taper Bearing Set	42	36	1
31-0750	Roller		34	1	42-7240	Bearing Set - Crankshaft	41 41	64	1
32-9610	Roller Shaft		35	i	42-7250	Bearing Set - Crankshaft	41	*	i
32-9610	Roller Shaft		35	1	42-7260	Bearing Set - Crankshaft	41	*	i
33-2570	Radiator Assembly		19	1	42-7270	Gauge Assembly - Oil Level	42	22	i
33-4380	Hub - Pump		23	1	42-7280	Oil Pan Assembly	39	52	1
36-1740	Roller - Deck		40	2	42-7290	Gasket - Oil Drain Plug (18)	38	50	1
36-1740	Roller - Deck		40	2	42-7300	Gasket - Oil Pan	39	53	1
36-7550	Seat Support	73	2	1	42-7310	Bearing - Needle	40	3	1
37-8770	Bolt - Shoulder	35	4	1	42-7320	Bearing - Needle	40	2	1
37-9550	Strap - Fuel Tank	15	7	1	42-7330	Case - Gear	40	4	1
37-9570 37-9570	Ball Joint Ball Joint	73 75	8 10	1	42-7340 42-7390	Gasket - Gear Case Seal - Oil	40	5	1
37-9570	Ball Joint	76	7	i	42-7400	Plug - Taper	41 40	82	1
37-9580	Prop - Seat	75	6	i	42-7410	Plug - Taper	42	25	1
37-9580	Prop - Seat	76	3	1	42-7410	Plug - Taper 1/8	38	37	i
37-9580	Seat Prop	73	4	1	42-7420	Cap - Oil Filter	38	18	i
37-9590	Spring - Compression		12	1	42-7430	Pipe - Air Breather	38	16	1
37-9600	Support - Seat	76	2	1	42-7440	Hanger - Engine	38	29	2
37-9650	Trim		27	1	42-7460	Guide - Valve	38		6
37-9780	Spring - Compression	76	9	1	42-7470	Gasket - Cylinder Head	39		1
38-1650	Fuel Gauge	3	5	1	42-7480	Glow Plug		28	3
38-1660	Ammeter	3	12	1	42-7490	Seal - Oil		21	2
38-1670	Clamp Mounting	3	2	2	42-7500	Cover Assembly - Rocker	38	23	1
38-4530	Tool Box Cover - Instruments		42 30	1	42-7510 42-7520	Pipe Gasket - Rocker Cover	38	4 24	2
38-4550	Bar - Frame LH		26	i	42-7530	Label - Engine No.	38 38	22	1
38-4600 38-7820	Bearing	37	5	2	42-7540	Fitting - Water Outlet	38	15	i
38-9200	Cutter Deck		17	ī	42-7550	Gasket	38	9	2
38-9200	Cutter Deck		17	1	42-7650	Connecting Rod Assembly	41	49	3
38-9370	Arm - Castor - R.H.		47	1	42-7660	Bearing Set	41	60	3
38-9370	Arm - Castor - R.H.		47	1	42-7670	Bearing Set	41	*	3
38-9420	Arm - Castor L.H.	59	20	1	42-7680	Bearing Set	41	*	3
38-9420	Arm - Castor L.H.		20	1	42-7690	Bearing Set	41	*	3
39-1410	Shield - Belly	63	6	1	42-7700	Gear - Crankshaft	40	10	1
39-1440	Hook - Shield Belly	63	7	2	42-7710	Crankshaft	41	59	1
39-1470	Hanger - Belly Shield	63	4	2	42-7720	Pulley - Crankshaft	41		1
39-3330	Bar - Caster Clamp	53		2	42-7730	Key - Woodruff	43		1
39-3330	Bar - Caster Clamp	56 59	28 7	2	42-7730 42-7740	Key - Woodruff Nipple - Hose		62 11	2
39-3330	Bar - Clamp Castor Arm	39	,	J.	42-1140	141ppie - 1103e	30	1.1	

				(continued)	228	W25000	
Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg.	Ref.	Qty.
42-7780	Gear - Camshaft	43 57 1	42-8690	Metal - Sealing	44	. 140. 1	1
42-7790	Idler Gear Assembly	43 56 1	42-8700	Wire	44	2	1
42-7810	Shaft - Injection Pump Cam	43 55 1	42-8710	Weight Assy Governor	44	16	1
42-7820	Bearing - Ball	43 53 1	42-8720	Sliding Shaft Assembly	44	13	1
42-7830	Gear - Injection Pump Cam	43 61 1	42-8730	Governor Lever Assembly	44	20	1
42-7840	Key - Sunk	43 54 1	42-8740	Spring - Tie Rod	44	11	1
42-7850 42-7860	Retainer - Valve Spring	40 20 6 40 21 12	42-8750	Tie Rod	44	12	1
42-7870	Lock - Spring Retainer Seal - Valve Stem	40 18 6	42-8760 42-8770	Governor Shaft	44	22	1
42-7880	Spring - Valve	40 19 6	42-8780	Lever - Governor Spring Speed Control Lever Assy.	44 44	8	2
42-7890	Tappet	40 33 6	42-8790	Cover Assembly	44	29	i
42-7900	Valve - Intake	40 16 3	42-8800	Gasket Cover	0.000	30	i
42-7910	Valve - Exhaust	40 17 3	42-8810	Pin - Grooved	44	5	2
42-7920	Rod - Push	40 32 6	42-8810	Pin - Grooved	44	32	2
42-7930	Spring - Rocker Shaft L.H.	40 41 1	42-8820	Governor Spring	44	23	1
42-7940	Arm - Rocker	40 22 6	42-8830	O-Ring	44	7	2
42-7950 42-7960	Washer - Seat Shaft Assembly - Rocker	40 24 2 40 40 1	42-8850 42-8860	Oil Pump Assembly	43	*	1
42-7970	Stay - Rocker	40 23 3	42-8870	Plunger - Relief Plug		40 38	1
42-7980	Screw - Adjusting	40 30 6	42-8880	Gasket		37	1
42-7990	Ring - Snap	40 43 2	42-8900	Body - Oil Pump		48	i
42-8000	Pump Assy Fuel Injection	42 2 1	42-8910	Rotor Assembly - Oil Pump		45	i
42-8010	Shim - 0.2 (.008 in.)	42 15 A/R	42-8920	Cover - Oil Pump		44	1
42-8020	Shim - 0.3 (.012 in.)	42 * A/R	42-8930	Spring - Relief		39	1
42-8030	Shim - 0.4 (.016 in.)	42 * A/R	42-8940	O-Ring		46	1
42-8040	Shim - 0.5 (.020 in.)	42 * A/R	42-8950	Gasket - Oil Pump Body	42	49	1
42-8050	Shim - 0.6 (.024 in.)	42 * A/R	42-8960	Driven Unit - Speedometer	41	*	1
42-8060	Shim - 0.7 (.028 in.)	42 * A/R	42-8970	Pin - Spring		35	1
42-8070	Shim - 0.8 (.032 in.)	42 * A/R	42-8980	Sleeve - Gear		36	1
42-8080	Shim - 0.9 (.036 in.)	42 * A/R	42-8990	O-Ring	40	37	1
42-8090 42-8100	Shim - 1.0 (.039 in.) Collar - Union	42 * A/R 42 4 1	42-9010 42-9020	O-Ring		34	1
42-8120	Gasket - Nozzle Holder	38 35 3	42-9030	Plate - Locking Filter Assembly - Oil	41 42	63 42	1
42-8130	Pipe Assy Fuel Injection	42 7 1	42-9060	Oil Pressure Switch Assy.		41	1
42-8140	Pipe Assy Fuel Injection	42 11 1	42-9070	Pulley - Water Pump	39	56	i
42-8150	Pipe Assy Fuel Injection	42 12 1	42-9080	Water Pump Assembly		60	i
42-8160	Clamp	42 8 2	42-9090	Gasket - Water Pump		61	1
42-8170	Clamp	42 13 2	42-9100	Belt - Fan		21	1
42-8180	Fuel Return Pipe Assembly	42 33 1	42-9110	Gasket	38	41	1
42-8190	Joint	42 35 2	42-9120	Intake Manifold Assembly	38	6	1
42-8220	Holder - Delivery Valve	46 16 3	42-9140	Gasket - Intake Manifold	38	7	1
42-8230	Spring - Delivery Valve	46 14 3	42-9150	Pipe Inlet	38	3	1
42-8240	Gasket - Delivery Valve	46 13 3 46 12 3	42-9160	Gasket - Inlet Pipe	38	5	1
42-8250	Delivery Valve Sub Assy.	46 11 3	42-9170	Gasket - Exhaust Manifold			1
42-8260 42-8270	Element Sub Assembly Sleeve - Plunger Control	46 22 3	42-9180 42-9190	Wire - Glow Plug Lead Glow Lamp	38 3	14	2
42-8280	Seat - Spring, Upper	46 23 3	42-9200	Complete Gasket Set	39	*	i
42-8290	Spring - Pump Plunger	46 24 3	42-9210	Bolt - Bearing Cap		67	8
42-8300	Tappet Sub Assembly	46 27 3	42-9220	Screw - Cap Hex. Hd.		56	6
42-8310	Rack Assembly - Control	46 21 1	42-9230	Screw - Cap (8 x 16)		51	15
42-8320	Seat - Spring, Lower	46 25 3	42-9230	Screw - Cap Hex. Hd.	37	34	1
42-8330	O-Ring	46 15 3	42-9230	Screw - Cap Hex. Hd.		81	3
42-8340	Pin - Tappet Guide	46 19 3	42-9230	Screw - Cap Hex. Hd.	42		2
42-8350	Plate	46 20 1	42-9240	Screw - Cap (12 x 28)	38		3
42-8360	Plate Assembly - Adjusting	46 18 2	42-9250	Screw - Cap Hex. Hd.		14	4
42-8370	Screw - Air Breather	46 8 1	42-9260	Plug - Oil Drain	38		1
42-8380	Screw - Hollow Shim - Plate	46 10 1 46 26 A/R	42-9300 42-9310	Screw -Cap (10 x 20) Screw - Cp, Hex. Hd.	39 38	64	2
42-8390 42-8400	Shim - Plate	46 * A/R	42-9320	Bolt - Cylinder Head	38	1 21	8
42-8410	Shim - Plate	46 * A/R	42-9330	Bolt - Cylinder Head	38		3
42-8420	Shim - Plate	46 * A/R	42-9350	Screw - Cap Hex. Hd.	40		2
42-8430	Shim - Plate	46 * A/R	42-9360	Bolt		26	2
42-8440	Shim - Plate	46 * A/R	42-9370	Screw - Cap Hex. Hd.		42	1
42-8450	Shim - Plate	46 * A/R	42-9390	Bolt (8 x 32)	38	33	6
42-8460	Spring Return	45 6 1	42-9400	Screw - Cap Hex. Hd.	44	28	3
42-8620	Pin - Pressure	47 5 3	42-9420	Bolt - High Speed Set	44	3	1
42-8630	Spring - Pressure	47 4 3	42-9430	Screw - Cap Hex. Hd.		14	3
42-8640	Nipple	47 10 3	42-9440	Screw - Cap Hex. Hd.		39	1
42-8650	Nut - Retaining	47 8 3 47 6 3	42-9450	Bolt/Washer - Assembled	44 41	21	1 6
42-8660	Piece - Distance	47 6 3 47 2 3	42-9470 42-9480	Bolt - Connecting Rod Screw - Cap Hex. Hd.	42		4
42-8670	Flange Nozzle Assembly	47 7 3	42-9490	Screw - Cap (6 x 12)	39		4
42-8680	1902216 ASSETTION		0100				•

	I MILL ITOW	Pg. Ref.		(Continued)	
Part No.	Description	No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
42-9500	Screw - Cap (8 x 45)	39 55 3	43-1790	Fitting - Thermostat	38 10 1
42-9500	Screw - Cap Hex. Hd.	41 87 8	43-1800	Flywheel	41 53 1
42-9510	Screw - Cap (8 x 60)	39 59 1	43-1810	Gear - Ring	41 54 1
42-9520	Screw - Cap (8 x 30)	38 43 5	43-1870	Manifold - Exhaust	38 42 1
42-9530	Screw - Cap (8 x 40)	39 66 1	43-1880	Control Unit Assembly	3 27 1
42-9570	Stud (8 x 25)	38 38 5	43-1890	Screw	48 18 1
42-9580	Nut	35 19 2	43-1900	Screw - Cap Hex. Hd.	43 68 1
42-9580	Nut	37 20 4	43-1910	Fan - Cooling	37 1 1
42-9580	Nut	43 64 1	43-1920	Nut Set	48 1 1
42-9580 42-9580	Nut (8) Nut - Jam	38 19 3 44 10 2	43-1940	Adapter - Temp. Gauge	35 11 1
42-9590	Nut - Connecting Rod	41 61 6	43-2550 43-2560	Filter Gasket	7 15 1
42-9600	Washer - Lock	22 9 28	43-2570	Gasket	7 16 1 7 14 1
42-9600	Washer - Lock	35 40 3	43-2580	Magnet	7 14 1 7 17 1
42-9600	Washer - Lock	37 25 4	43-2600	Capscrew	42 10 2
42-9600	Washer - Lock	39 65 2	43-2690	Shoe & Lining Assembly	18 9 4
42-9600	Washer - Lock	39 67 2	43-2710	O-Ring	42 19 1
42-9600	Washer - Lock M10	21 59 24	43-2720	Mold	48 16 1
42-9600	Washer - Spring	40 25 3	43-2730	Solenoid - Tubular	44 17 1
42-9620	Nut - Jam	40 29 6	43-2740	Gasket	44 19 1
42-9640	Nut - Jam	44 36 1	43-2750	Nut	44 18 1
42-9660	Washer - Flat	42 23 6	43-2770	Lever - Stop	44 35 1
42-9660	Washer - Plain (8)	39 54 4	43-2800	Screw - Cap Hex. Hd.	44 24 1
42-9670 42-9680	Washer Washer	47 9 3 47 3 A/R	43-2820 43-2830	Sealing Cap	44 25 1
42-9690	Washer	47 * A/R	43-2900	Nut Retainer - Oil Level Guide	44 4 1
42-9700	Washer	47 * A/R	43-2910	Plate - Ungleich Set	42 20 1 45 3 A/R
42-9710	Washer	47 * A/R	43-2920	Plate - Ungleich Set	45 * A/R
42-9720	Washer	47 * A/R	43-2930	Plate - Ungleich Set	45 * A/R
42-9730	Washer	47 *3 A/R	43-2940	Plate - Ungleich Set	45 * A/R
42-9740	Washer	47 * A/R	43-2950	Plate - Ungleich Set	45 * A/R
42-9750	Washer	47 * A/R	43-3000	Plate - Smoke Set	45 7 A/R
42-9770	Washer	46 9 1	43-3010	Plate - Smoke Set	45 * A/R
42-9790	Washer - Head Bolt	38 32 8	43-3020	Plate - Smoke Set	45 * A/R
42-9800	Washer	38 20 2 41 86 1	43-3030	Plate - Smoke Set	45 * A/R
42-9810 42-9820	Washer - Flat Washer	41 86 1 43 73 1	43-3040 43-3050	Plate - Smoke Set Plate - Smoke Set	45 * A/R
42-9830	Washer - Seal	42 3 2	43-3060	Plate - Smoke Set	45 * A/R 45 * A/R
42-9850	Washer - Lock	38 2 24	43-3070	Plate - Smoke Set	45 * A/R
42-9850	Washer - Lock	40 7 11	43-3080	Plate - Smoke Set	45 * A/R
42-9850	Washer - Lock	42 31 7	43-3090	Plate - Smoke Set	45 * A/R
42-9850	Washer - Lock	44 9 2	43-3100	E-Ring	45 1 1
42-9850	Washer - Lock M8	21 51 4	43-3110	Spring - Ungleich Set	45 2 1
42-9850	Washer - Lock M8	22 29 28	43-3120	Washer - Seal	44 27 1
42-9860	Washer -Spring	41 85 1	43-3130	Hose - Water	38 13 1
43-0080	Nut - Set	48 10 1 38 48 2	43-3140	Clamp - Hose	38 12 2
43-0090 43-0110	Screw - Cap (10 x 25) Screw - Cap Hex. Hd.	38 48 2 42 14 4	43-3150 43-3160	Bolt/Washer - Assembled Screw - Adjusting	46 17 2 44 33 1
43-0120	Screw - Set	48 3 1	43-3190	Screw - Cap Hex. Hd.	44 33 1 35 41 3
43-0130	Screw - Set	48 19 1	43-3200	Screw - Cap Hex. Hd.	37 24 4
43-0190	Spring Set	49 4 1	43-3210	Screw - Cap Hex. Hd.	35 28 4
43-0370	Shim	43 65 AIR	43-3220	Screw - Cap Hex. Hd.	35 46 2
43-0380	Spacer	43 66 1	43-3320	Foam - Radiator	5 28 2
43-0390	Alternator	43 67 1	43-3330	Shroud - Radiator	5 17 1
43-0400	Brace - Alternator	43 71 1	43-3340	Plate - Sealing, Grille	5 42 1
43-0410	Regulator Assembly	3 25 1	43-3350	Hose - Upper Radiator	5 13 1
43-0420	Pulley Assembly	48 2 1 48 4 1	43-3510 43-3530	Pulley - Engine	35 27 1
43-0430 43-0440	Bracket Assembly Front Bearing - Front	48 5 1	43-3690	Pulley Flywheel Fan - Shaft	37 26 1 37 2 1
43-0440	Rotor Assembly	48 7 1	43-3700	Hub-Fan	37 4 1
43-0460	Bearing - Rear	48 8 1	43-3720	Collar - Bearing	35 32 1
43-0470	Stator	48 9 1	43-3730	Bracket Throttle Control	35 52 1
43-0480	Rear Bracket Assembly	48 14 1	43-3760	Lever - Throttle	36 54 1
43-0490	Holder Assembly Brush	48 11 1	43-3770	Link - Throttle	35 1 1
43-0500	Brush	48 12 2	43-3780	Swivel - Throttle Control	35 9 1
43-0510	Spring - Brush	48 15 1	43-3790	Bracket - Belt Guide	35 48 1
43-0520	Rectifier Assembly	48 13 1	43-3800	Bushing - P.T.O. Fork	9 23 2
43-1440	Engine	35 13 1	43-3810	Tube - Air Cleaner	50 18 1
43-1710	Valve Assembly	31 13 1 34 7 1	43-3820 43-3850	Spacer Muffler	3 34 1 37 17 1
43-1730 43-1770	Body Plate - Rear	38 46 1	43-3860	Shaft - Pivot P.T.O.	9 9 1
43-1770	Thermostat	38 14 1	43-3870	Support - Muffler	37 8 1
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		Pg. Ref.		(00114111404)	D. D.
Part No.	Description	No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
43-3880	Pulley	37 10 1	46-7760	Gear	49 17 1
43-3900	Guard - Fan Belt	8 5 1	46-7770	Cover Set	49 16 1
43-3970	Panel - Instrument	3 16 1	46-7780	Yoke Assembly	49 11 1
43-3980	Decal - Panel, Instrument	3 46 1	46-7790	Brush Holder Assembly	49 13 1
43-3990	Throttle Control	3 23 1	46-8030	Spring - Brush	49 12 4
43-4000	Circuit Breaker	3 21 1	46-8040	Bracket - Rear	49 14 1
43-4010	Wire Assembly	4 4 2	46-8050	Packing	49 10 1
43-4040	Wire Assembly	4 3 1	46-8091	Screw - Flange	5 49 2
43-4150	Fuel Tank	15 4 1	46-8400	Bearing - Needle	30 53 2
43-4160	Fitting - Return & Vent	15 13 1	46-8410	Motor Shaft	30 58 1
43-4190	Fitting Assembly	15 28 1	46-8810	Stop - Leaf, Spring	27 6 1
43-4230	Hose	36 56 1	46-8840	Spring - Lift Arm	51 14 1
43-4230	Hose - Return	15 15 1	47-7420	Hose	36 55 1
43-4290	Decal - Instructions Start.	1 31 1	48-1800	Cylinder Block Kit	29 5 2
43-4300	Trim - Frame Rear	2 35 2	48-1980	Gasket	41 78 1
43-5500	Pivot P.T.O.	9 31 1	48-1990	Nut - Jam	41 77 1
43-5540	Shaft P.T.O.	9 43 1	48-2010	Screen - Assembly Oil	41 76 1
43-5550	Shaft - Actuator P.T.O.	9 32 1 9 38 1	48-2020	Cylinder Block Sub Assy.	39 62 1
43-5570	Arm, Actuator - P.T.O. Arm - P.T.O.	9 30 1	48-7710 48-7730	Screw - Cap M8 x 20	22 39 4
43-5590		9 24 1		Bolt - M8 x 30	21 52 2
43-5610	Fork P.T.O. Yoke - P.T.O.	9 51 1	48-7780 48-7960	Screw - Cap Hex. Hd.	19 16 8
43-5630	Hose - Vent, Fuel Tank	15 16 1	48-9220	Nut Washer - Flat	19 27 2
43-5690 43-5910	V-Belt	37 11 1	48-9460	항상 회사가에 가게 가지 그리지는 아니라면 하는데 모든 그를 됐다.	19 17 8 22 28 20
43-5910	Washer - Lock	43 63 1	48-9470	Screw - Cap M8 x 25 Bolt - M10 x 30	22 28 20 21 60 24
43-5920	Washer - Lock	48 17 1	48-9470	Screw - Cap M10 x 30	22 10 4
43-5930	Washer - Lock	22 14 12	49-2280	Decal - Fuel Diesel	2 34 1
43-5930	Washer - Lock	39 57 4	49-7990	Cap - Shipping	40 31 1
43-5930	Washer - Lock	40 28 2	49-8320	Bearing & Spacer Assy.	58 16 3
43-5930	Washer - Lock	44 15 7	49-8320	Bearing & Spacer Assy.	60 16 3
43-5950	Washer - Lock	35 26 4	49-8320	Bearing & Spacer Set	52 19 3
43-5960	Nut - Special	44 26 1	49-8320	Bearing & Spacer Set	55 19 3
43-5970	Nut	43 62 1	51-0790	Adjuster L.H.	72 10 1
43-6240	Shim - Plate	46 * A/R	51-1470	Deflector	52 26 1
43-6470	Nut	41 84 1	51-1470	Deflector	55 26 1
43-6710	Shim .003 - Diff. Adjust.	16 15 A/R	51-1530	Hinge Bracket	52 21 2
43-6711	Shim .005 - Diff. Adjust.	16 16 A/R	51-1530	Hinge Bracket	55 21 2
43-6712	Shim .010 - Diff. Adjust.	16 17 A/R	51-1550	Spring	52 27 2
43-6713	Shim .030 - Diff. Adjust.	16 18 A/R	51-1550	Spring	55 27 2
43-6750	Cup - Bearing, Tapered	16 10 1	52-4880	Adjuster - R.H.	72 11 1
43-6760	Cone - Bearing, Tapered	16 9 1	52-4890	Rod Connecting	72 6 1
43-6800	Nut - Lock	18 18 8	53-4430	Decal - Oil	15 42 1
43-6810	Torque - Spider	18 6 2	53-8150	Pump Assy. Fuel, Electric	7 13 1
43-6840	Housing - Lower	17 36 1	53-9480	Washer	35 39 2
43-7020	Hose - Lower Radiator	5 21 1	53-9480	Washer	37 28 2
43-8480	Decal - Danger	52 25 2	53-9660	V-Belt Torque Team	9 12 1
43-8480	Decal - Danger	55 25 2	53-9680	Engine Mount - Rubber	35 23 2
43-8480	Decal - Danger	58 18 2	53-9680	Engine Mount - Rubber	37 29 2
43-8480	Decal - Danger	60 18 2	53-9710	Engine Mount	35 22 2
44-2210	Warning Light	3 8 1 3 6	53-9750	Fan Mount	37 6 1
44-2220	Wire Lead	27 26 4	54-7890 54-8650	Pump Housing Screw - Cap Flange Hd.	29 22 1 43 70 1
44-2230	Coupling - Rubber Nozzle & Holder Assembly	38 34 3	54-8660	Washer	43 70 1 43 69 1
44-8070		47 1 3	54-8670	Bolt - Flywheel	41 52 5
44-8080	Body Lever Assembly Stop	44 31 1	54-8680	Shim - Plate	46 * A/R
44-8090	Spring Return	44 34 1	54-8690	Shim - Plate	46 * A/R
44-8100 46-1600	Spacer	63 2 2	54-8700	Plate - Smoke Set	45 * A/R
46-7540	Lever Assembly	49 3 1	54-8710	Plate - Smoke Set	45 * A/R
46-7610	Starter Assembly	38 47 1	54-8730	Plate - Smoke Set	45 * A/R
46-7620	Screw - Set	49 1 1	54-8740	Plate - Smoke Set	45 * A/R
46-7630	Bracket Assembly - Front	49 2 1	54-8750	Plate - Smoke Set	45 * A/R
46-7650	Bracket Assembly - Center	49 5 1	54-8760	Plate - Smoke Set	45 * A/R
46-7660	Switch Assembly	49 6 1	54-8770	Plate - Smoke Set	45 * A/R
46-7670	Armature Set	49 8 1	54-8780	E-Ring	45 5 1
46-7680	Bearing - Front	49 7 1	54-8890	Bolt - Wheel	67 2 4
46-7690	Bearing - Rear	49 9 1	54-8900	Wheel Half - Male	67 7 1
46-7700	Bolt Set	49 15 1	54-8910	Wheel Half - Female	67 5 1
46-7710	Shaft Assembly - Clutch	49 * 1	54-8920	Hub - Centered	67 4 1
46-7720	Pinion Set	49 19 1	54-8930	Retainer	67 1 2
46-7730	Snap Ring	49 20 1	54-8940	Bearing - Roller	67 10 1
46-7740	Gear Set	49 * 1	54-8950	Tube w/Valve	67 12 1
46-7750	Shaft Assembly Pinion	49 18 1	54-8960	Tire	67 6 1
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		Pg. Ref.		(Solitiliaea)			
Part No.	Description	No. No. Qty.	Part No.	Description	Pg.	Ref.	Qty.
54-9040	Yoke - End (Split)	10 63 1	63-4360	Bolt - M8 x 40			100000
54-9180	Kit - Joint, Universal	77 3 1	63-7590			56	2
54-9180	Kit - U-Joint	10 58 2	63-8280	Relay		42	1
54-9180	Kit - Universal Joint	23 2 2	63-8290	Head Assembly Vent	7	5	1
54-9290	Bracket	27 37 2	63-8300	Element - Fuel Filter	7	3	1
54-9300	Cover	28 66 1	63-8310			10	1
55-3572	Fuel Cap	15 18 1	63-8360	Drain Valve		11	1
55-7080	Bushing - Spanner	67 11 1	63-8400	Key		11	1
56-0960	Plate - Smoke Set	45 *7 A/R	63-8400	Wheel - Caster Rear		42	2 2 2
56-2460	Washer - Flat			Wheel - Caster Rear		42	2
57-0280	Decal - 72"		63-8400 63-8400	Wheel - Castor - Rear		28	2
57-0280	Decal - 72"	52 44 1 55 44 1		Wheel - Castor - Rear		28	
			63-8410	Washer	53	8	4
57-0280	Decal - 72"	58 37 1	63-8410	Washer	56	8	4
57-0280	Decal - 72"	60 37 1	63-8410	Washer	59	5	4
60-9700	Spindle Housing	52 34 3	63-8410	Washer	61	5	4
60-9700	Spindle Housing	58 20 3	63-8580	Bearing - Roller		43	2
60-9760	Nut	32 12 1	63-8580	Bearing - Roller		43	2
60-9760	Nut - Hex	33 7 1	63-8580	Bearing - Roller		29	2
60-9770	Piston	32 11 1	63-8580	Bearing - Roller		29	2
60-9780	Head	32 5 1	63-8960	Hose Assy Valve/Cooler		38	1
61-3610	Warning Decal	51 12 3	63-8970	Hose - Trans. to Steering		14	1
61-4960	Seal Repair Kit	32 * 1	63-8980	Hose - Aux. to Valve		22	1
61-4980	Shaft - w/Clevis	32 1 1	63-8990	Hose		23	1
61-4990	Ring - Retaining	32 4 1	63-8990	Hose		15	1
62-3290	Shaft - Slip Yoke	10 60 1	63-9010	Hose Assy Cooler/Pump		27	1
62-3310	Screw - Cap Sems	64 15 8	63-9250	Valve - Steering Power	12	77.55	1
62-3330	Cone - Gear	64 12 1	63-9260	Manifold - Valve		17	1
62-3340	Cup - Bearing	64 14 2	63-9640	Hose - Fuel		27	1
62-3360	Cup - Bearing	64 3 2	63-9650	Hose	7	20	1
62-3370	Cone - Bearing	64 9 2	63-9720	Hose	7	7	1
62-3380	Key	64 8 2	63-9750	Mount - Isolation		57	4
62-3400	Seal	64 13 2	63-9750	Mount - Isolation		57	4
62-3410	Cap	64 16 2	63-9750	Mount - Isolation		44	4
62-3420	Gasket (.015 in.)	64 4 A/R	63-9750	Mount - Isolation	61	44	4
62-3430	Gasket (.005 in.)	64 5 A/R	65-2970	Line - Gas	31	22	1
62-3440	Gasket (.003 in.)	64 6 A/R	65-5100	Handle - Hood	5	12	1
62-3490	Plug - Pipe (Solid)	64 2 4	66-1250	Cylinder - Hydraulic	31	*	1
62-3730	Screw - Cap w/Washer	40 8 2	66-1260	Bracket - Knob	53	44	2
62-3740	Plate - Front	40 6 1	66-1260	Bracket - Knob	56	44	2
62-3790	Tube - Slip Yoke	10 62 1	66-1260	Bracket - Knob	62	50	2
62-3800	Yoke - End	10 57 1	66-1340	Decal - Danger	52	20	2
62-3820	Fitting - Grease	10 59 2	66-1340	Decal - Danger	55	20	2
62-4250	Cylinder - Hydraulic	31 21 1	66-1340	Decal - Danger	58	28	2
62-4290	O-Ring	30 54 2	66-1340	Decal - Danger	60	28	2
62-4330	Wheel - Caster - Front	54 50 2	66-3240	Cap - Pressure Radiator	6	53	1
62-4330	Wheel - Castor - Front	59 36 2	66-5310	Idler Pulley		18	1
62-4340	Spanner - Front	54 51 2	66-5320	Spacer	37	19	1
62-4340	Spanner - Front	57 51 2	66-5400	Seat Assembly	72	*	1
62-4340	Spanner - Front	59 37 2	66-5400	Seat Assembly	74	*	1
62-4340	Spanner - Front	61 37 2	66-6140	Decal	71	2	1
62-4480	Rod - Roller	52 43 2	66-6310	Washer - Cup		14	2
62-4480	Rod - Roller	55 43 2	66-6310	Washer - Cup	62	48	2
62-5580	Bushing	53 39 8	66-6310	Washer - Cup	56	14	2
62-5580	Bushing	56 39 8	66-6370	Lift Arm	51	1	1
62-5580	Bushing	59 25 8	66-6380	Decal - Deflector Missing		24	1
62-5580	Bushing	61 25 8	66-6380	Decal - Deflector Missing	55	24	1
62-6840	Sender - Fuel Level	15 12 1	66-6390	Decal - Caution	1	5	1
62-6940	Cap	44 37 1	66-6480	Washer - Flat	53	3	4
62-7650	Gasket	15 8 1	66-6480	Washer - Flat	56	3	4
63-0070	Spacer - 1/2	53 31 24	66-6480	Washer - Flat	59	2	4
63-0070	Spacer - 1/2	56 31 24	66-6480	Washer - Flat	61	2	4
63-0070	Spacer 1/2"	59 17 24	66-7030	Screw - Cap w/Washer	37	32	2
63-0070	Spacer 1/2"	61 17 24	66-7150	Push Arm R.H.	51	9	1
63-1400	Belt Guide	36 58 1	66-8111	Trim - Hood Cutout		54	1
63-1770	Spanner - Rear	53 40 2	66-8510	Adjuster w/Handle		14	1
63-1770	Spanner - Rear	56 40 2	66-8520	Bumper - Stop		15	2
63-1770	Spanner - Rear	59 26 2	66-8530	Adjuster		18	1
63-1770	Spanner - Rear	61 26 2	66-8540	Hanger - Spring		16	1
63-1970	Shroud - Universal	53 15 1	66-8560	Nut - Push	74	1	4
63-1970	Shroud - Universal	56 15 1	66-8600	Frame - Upper	74		1
63-1970	Shroud - Universal	59 13 1	66-8610	Frame - Lower		12	1
63-1970	Shroud - Universal	61 13 1	66-9290	Spacer - Suspension	74		4
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Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
66-9760	Nut - Hex.	12 2 1	68-7050	Shaft	64 19 1
66-9770	Seal	13 28 1	68-7060	Gear	64 18 1
66-9780	Bushing	13 29 1	68-7070	Ring - Retaining	64 7 2
66-9850	Bolt - Special	13 36 4	68-7080	Gear	64 10 1
66-9860	Upper Cover & Jacket	13 37 1	68-7280	Decal - Blade Bolt Torque	52 23 1
66-9870	Plate - Retaining	13 38 1	68-7280	Decal - Blade Bolt Torque	55 23 1
66-9880	Washer - Retaining Plate	13 39 1	68-7280	Decal - Blade Bolt Torque	58 19 1
66-9890	Ring - Retaining	13 40 1	68-7280	Decal - Blade Bolt Torque	60 19 1
66-9900	Shaft - Input	13 41 1	68-8560	Bracket - Gear Box	
66-9970	Spring Kit	13 * 1	68-8560	Bracket - Gear Box	54 58 2 57 58 2 59 45 2
66-9980	Seal Kit	13 * 1	68-8560	Bracket - Gearbox	59 45 2
66-9990	Needle Roller Kit	13 * 1	68-8560	Bracket - Gearbox	61 45 2
67-1700	Decal - Starting Fluid	50 19 1	68-8610	Fender - Extension	2 45 1
67-1710	Decal - Caution	1 28 1	68-8660	Elbow - Fitting	27 39 1
67-1720	Decal - Torque	2 44 2	68-8990	Head - Filter	27 42 1
67-1750	Bushing	19 13 2	68-9110	Shim	37 37 A/R
67-5360	Decal - Danger	52 3 2	68-9111	Shim	37 * A/R
67-5360	Decal - Danger	55 3 2	68-9112	Shim	37 * A/R
67-5360	Decal - Shield Missing	58 3 2	68-9160	Bracket	5 35 1
67-5360	Decal - Shield Missing	60 3 2	68-9650	Hose - Axle	27 46 1
67-5450	Piston	33 6 I	68-9710	Hose Assy Steering	24 22 1
67-5460	Head	33 5 1	68-9720	Hose - Cylinder to Steering	12 19 1
67-5470	Ring - Retaining	33 4 1	68-9730	Hose - Steering to Cylinder	12 18 1
67-5480	Shaft	33 2 1	68-9760	Fuel Tank Base	15 2 1
67-5500	Repair Kit	33 3 1	68-9890	Cover - Gear Box - Front	59 43 1
67-8050	Bearing - Needle	29 35 1	68-9890	Cover - Gear Box - Front	61 43 1
67-8060	Lip Seal	29 36 1 27 41 1	68-9890	Cover - Gear Box Front	54 56 1
67-8110	Filter - Oil	24 9 1	68-9890	Cover - Gear Box Front	57 56 1
67-8130	Support W.A Axle	24 9 1	70-1180 70-1190	Cable - Battery Positive	1 20 1
67-8170	Pin W.A Axle Rear	8 12 2	70-1190	Cable - Ground	3 43 1
67-8190	Bracket - Engine Support	5 30 1	70-1190	Ground Cable Wire Harness Assembly	4 5 1 4 2 1
67-8470	Strip - Retainer	5 37 1	70-1230	Sleeve - Protective	4 2 1 12 17 1
67-8530 67-8570	Plate - Sealing Strip - Sealing	5 41 1	70-1390	Sleeve - Protective	12 17 1
67-8690	Support - Column	12 7 1	70-1390	Sleeve - Protective	24 33 1
67-8700	Hood	6 55 1	70-1330	Decal - Toro	1 2 1
67-8810	Hinge L.H.	8 10 1	70-2560	Decal - Lube	19 26 1
67-8820	Hinge R.H.	8 4 1	70-2560	Decal - Lube	53 9 1
67-8840	Pin - Hinge	5 7 1	70-2560	Decal - Lube	56 9 1
67-8870	Support - Radiator	5 46 1	70-2560	Decal - Lube	59 6 1
67-8960	Weight - Rear	24 11 1	70-2560	Decal - Lube	61 6 1
67-9000	Screen - Rear	5 3 1	70-2620	Elbow - Fitting	27 48 1
67-9030	Grille	5 47 1	71-3580	Hose - (Valve to Cylinder)	31 19 1
67-9080	Housing - Motor	29 4 1	71-4330	Seal	16 23 1
67-9090	Plug	29 42 1	71-4340	Washer	16 21 1
67-9100	Gasket	29 10 1	71-4350	Nut	16 20 1
67-9210	Spacer	75 3 1	71-4370	Transmission - Inline	27 50 1
67-9800	Bumper	51 37 1	71-4390	Front Axle Assembly	15 35 1
67-9860	Support - Seat	75 2 1	71-4400	Coupling - Drive	27 27 1
68-5140	Cap - Wheel Steering	12 46 1	71-4410	Spacer - Coupling, Rubber	27 31 2
68-5370	Decal - Toro	12 1 1	71-4411	Spacer - Coupling, Rubber	27 29 6
68-6710	Roller - Deck	52 42 1	71-4430	Hose Assy Steering	24 21 1
68-6710	Roller - Deck	55 42 1	71-4450	Bolt - Wheel	19 23 10
68-6740	Bottom Rear Shield	66 *	71-4490	Bracket - Seat Support	6 59 1
68-6810	Gear Box Assembly	59 11 1	71-4530	Tie Rod Assembly	19 * 1
68-6810	Gear Box Assembly	61 11 1	71-4540	Washer - Thrust	19 14 1
68-6810	Gear Case Assembly	53 11 1	71-4540	Washer - Thrust	24 15 2
68-6810	Gear Case Assembly	56 11 1	71-4550	Driveshaft (Complete)	23 * 1
68-6820	Axle - Drive, Steerable	19 1 1	71-4570	Housing - Clutch,	19 33 1
68-6840	Shaft - Roller	52 41 1	71-4580	Clutch - Roller	19 31 2
68-6840	Shaft - Roller	55 41 1	71-4590	Washer - Thrust	19 30 2
68-6860	Cylinder - Hyd. Steering	24 32 1	71-4610	Handle W.A.	26 2 1
68-6870	Rod End	19 7 1	71-4630	Mount - Cable	26 15 1
68-6880	Bracket - Clutch, Cable	19 40 1	71-4640	Bracket - Lever, Shaft	26 4 1 26 6 1
68-6890	Clevis	26 13 1	71-4650	Lever W.A.	
68-6910	Arm - R.H., Steering	19 2 1	71-4680	Cable Assembly	26 16 1 19 28 2
68-6930	Arm - L.H., Steering	19 18 1 24 26 1	71-4690 71-4740	Screw - Cap Hex. Hd. Rod End	19 20 2
68-6950	Cross Member W.A.	24 26 1 19 15 2	71-4740	Tube & Clamp Assembly	19 20 2 19 12 1
68-6990	Stop - Oscillation	16 22 1	71-4750	Seal - Rod	19 8 3
68-7010	Flange	64 1 1	71-4850	Cover - Guard Flywheel	24 16 1
68-7030	Housing	64 17 1	71-4860	Decal - 4 WD Control	1 29 1
68-7040	Shaft	U- 1/ 1	. 1 -1000	2000	1
*Not Illust	rated				

		Pg. Ref.		(Sommaca)	
Part No.	Description	No. No. Qty.	Part No.	Description	Pg. Ref.
72-3410	Yoke - Flange	23 1 1	72-5000		No. No. Qty.
72-3420	Shaft - Yoke, Slip	23 3 1		Shim 1.0 mm	20 * 1
72-3420		23 3 1	72-5010	Shim 1.2 mm	20 * 1
	Tube - Yoke, Slip	23 5 1	72-5020	Shaft - Pinion	21 62 1
72-3440	Yoke - Shaft	23 6 1	72-5030	Pin - Dowel	21 63 2
72-3450	Yoke - Flange, Split	77 6 1	72-5040	Washer - Gear, Diff.	20 11 1
72-3460	Tube - Yoke, Half-Slip	77 4 1	72-5050	Tube - Axle, R.H.	20 16 1
72-3480	Kit - Seal	25 * 1	72-5060	Axle - R.H.	20 17 1
72-3490	Nut	25 10 1	72-5070	Gasket	
72-3500	Piston	25 9 1	72-5080	Gasket	20 15 2 20 14 2 20 21 2 22 18 2
72-3510	Barrel Assembly	25 11 1	72-5090	Bear - Bevel	20 14 2
72-3520	Head - Internal	25 4 1	72-5090		20 21 2
72-3520	Rod	25 1 1		Gear - Bevel	22 18 2
		27 * 1	72-5100	Spacer	20 20 2
72-3540	Valve - Relief Adj.	<del></del>	72-5110	Tube - Axle, L.H.	21 61 1
72-3550	Tube Assembly	27 20 1	72-5120	Axle - L.H.	21 58 1
72-3570	Shim .094 - Diff. Adjust.	16 24 A/R	72-5130	Vent	20 23 1
72-3571	Shim .096 - Diff. Adjust.	16 * A/R	72-5140	O-Ring	20 25 1
72-3572	Shim .098 - Diff. Adjust.	16 * A/R	72-5150	Plug	20 26 1
72-3573	Shim .100 - Diff. Adjust.	16 * A/R	72-5160	Shim .1mm	20 29 1
72-3574	Shim .102 - Diff. Adjust.	16 * A/R	72-5170	Shim .15 mm	20 29 1 20 * 1
72-3575	Shim .104 - Diff. Adjust.	16 * A/R	72-5180	Shim .5 mm	1770
72-3576	Shim .106 - Diff. Adjust.	16 * A/R	72-5190	Shim .8 mm	
72-3577	Shim .108 - Diff. Adjust.	16 * A/R	72-5200		
72-3578		이 가장하면 하는 그 그 그 이 회사를 가면 하다.		Shim 1.0 mm	20 * 1
	Shim .110 - Diff. Adjust.	16 * A/R	72-5210	Shim 1.2 mm	20 * 1
72-3580	Shim .112 - Diff. Adjust.	16 * A/R	72-5250	Washer	20 33 1
72-3581	Shim .114 - Diff. Adjust.	16 * A/R	72-5260	Nut	20 34 1
72-3582	Shim .116 - Diff. Adjust.	16 * A/R	72-5270	Case	20 38 1
72-3583	Shim .118 - Diff. Adjust.	16 * A/R	72-5280	Clutch - Outer	20 35 1
72-3584	Shim .120 - Diff. Adjust.	16 * A/R	72-5290	Gasket	21 39 1
72-3585	Shim .125 - Diff. Adjust.	16 * A/R	72-5300	Cover - Clutch	21 53 1
72-3586	Shim .127 - Diff. Adjust.	16 * A/R	72-5310	Clutch - Inner	21 46 1
72-3587	Shim .129 - Diff. Adjust.	16 * A/R	72-5320	Fork - Clutch	21 42 1
72-3588	Shim .131 - Diff. Adjust.	16 * A/R	72-5330	Rod - Clutch	
72-3590	Shim .133 - Diff. Adjust.	16 * A/R	72-5340	Shaft - Input	21 41 1
72-3591	Shim .135 - Diff. Adjust.	16 * A/R	72-5350		21 50 1
72-3592	Shim .137 - Diff. Adjust.			Spring	21 44 1
	Chies 400 Diff Adjust.		72-5360	Ring - Retaining	20 19 2
72-3593	Shim .139 - Diff. Adjust.	16 * A/R	72-5370	Ring - Retaining	20 22 2
72-3594	Shim .141 - Diff. Adjust.	16 * A/R	72-5380	Ring - Retaining	20 36 1
72-3595	Shim .143 - Diff. Adjust.	16 * A/R	72-5390	Ring - Retaining	21 48 2
72-3596	Shim .145 - Diff. Adjust.	16 * A/R	72-5440	Pin -Spring	21 64 1
72-3597	Shim .147 - Diff. Adjust.	16 * A/R	72-5450	Pin - Spring	21 43 1
72-3598	Shim .149 - Diff. Adjust.	16 * A/R	72-5460	O-Ring	20 37 1
72-3600	Shim .151 - Diff. Adjust.	16 * A/R	72-5470	Ball - Steel	21 45 1
72-3610	Carrier Assembly	16 28 1	72-5480	Dowel	21 57 2
72-3620	Gear & Pinion Assembly	17 * 1	72-5490	Seal - Oil	21 55 1
72-3690	Fender	1 10 2	72-5500	Seal - Oil	
72-3700	Decal - Caution	2 50 2	72-5510	Gear Box - Axle	21 54 1
72-3710	Body - Valve, Relief	27 17 1	72-5520	3 <u></u>	22 23 2
72-3720		27 18 1	72-5540	Case - Knuckle	22 38 2
	Cartridge - Valve, Relief			Case - Knuckle	22 30 2
72-3730	Seal Kit (Relief Valve)		72-5550	Cover	22 26 2
72-3750	Bearing - Ball	29 2 1	72-5560	Pin - King, Knuckle	22 20 2
72-4200	Ring - Set - Piston Std.	40 44 3	72-5570	Shaft - Axle, Outer	22 35 2
72-4210	Ring Set - Piston	40 45 3	72-5580	Gear - Bevel	22 5 4
72-4220	Ring Set - Piston	40 46 3	72-5590	Retainer - Bearing	22 15 2
72-4230	Ring Set - Piston	40 47 3	72-5600	Washer - Thrust	22 21 2
72-4240	Piston & Piston Pin Std.	40 48 3	72-5620	Gasket	22 1 4
72-4250	Piston & Piston Pin	40 * 3	72-5630	Gasket	22 16 2
72-4260	Piston & Piston Pin	40 * 3	72-5640	Bearing - Needle	
72-4270	Piston & Piston Pin	40 * 3	72-5650	Hub - Wheel	22 22 2 22 34 2
72-4280	Camshaft	43 59 1	72-5660	Washer - Shaft, Wheel	22 33 2
72-4290	Head Assembly - Cylinder	38 8 1	72-5670	Pin - Dowel	
72-4870	Case - Differential	20 24 1	72-5680	Spacer Bias Bataining	22 19 2
72-4880	Cover	20 2 1	72-5720	Ring - Retaining	22 4 2
72-4890	O-Ring	20 3 1	72-5730	Seal - Oil	22 24 4
72-4900	Case - Differential	20 8 1	72-5740	Seal - Oil	22 2 2
72-4910	Flange - Case, Diff.	20 12 1	72-5770	Nut - Castell	22 32 2
72-4930	Gear - Side, Differential	20 9 1	72-5780	Key	22 36 2
72-4940	Gear - Side, Differential	21 47 1	72-5790	Screw - Cap M6 x 18	22 13 12
72-4950	Gear - Pinion, Differential	20 10 2	72-5800	Bolt	20 1 8
72-4960	Shim .1 mm	20 5 1	72-5810	Bolt	20 7 8
72-4970	Shim .15 mm	20 * 1	72-5820	Plug	20 28 1
72-4970	Shim .5 mm	20 * 1	72-5830	Bolt - Socket Hd.	21 40 4
72-4980	Shim .8 mm	20 * 1	72-5840	Gasket	20 27 1
12-4330		20 1	12-0040	CONOL	20 ZI I

				(Commada)	
Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
72-9370	Shim (.020 in.)	64 11 4	85-6310	Wheel - Castor - Front	61 36 2
72-9420	Vent Assembly	17 41 1	212-93	Wire Clip	8 18 2
74-0720	Tube - Manual	8 2 1	212-93	Wire Clip	10 53 1
74-9510	Washer	30 60 4	217-106	Wheel	19 24 2
75-0560	Steering Wheel Assembly	12 3 1	217-116	Rim	68 2 1
75-0810	Decal - Caution	2 51 2	217-117	Rim	15 33 2
75-9560	Pump Shaft	29 20 1	218-473	Toggle Switch Boot	3 17 1
75-9680	Fork - Caster, Rear	53 36 2	218-515	Mounting Bracket	3 39 1
75-9680	Fork - Caster, Rear	56 36 2 61 22 2	218-533	Lens	3 9 1
75-9680	Fork - Castor Rear	61 22 2	218-539	Clamp	3 13 1
75-9680	Fork - Castor, Rear	59 22 2	231-90	Tube - Inner	15 * 2
75-9900	Engine Support - Front	35 29 1 29 18 2	231-95	Tire	68 1 1
76-1900 76-1910	O-Ring Shaft - Pivot	74 2 2	231-122 231-138	Tire Tire	19 22 2
76-1910	Bearing - Sleeve	74 13 4	232-27	Valve Stem	15 31 2
76-1920	Knob - Adjustment	74 20 1	232-31	Stem - Valve	68 3 1 19 25 2
76-1940	Spring - Extension	74 23 2	232-31	Valve Stem w/Cap	15 34 2
76-2940	Bumper	74 8 2	233-17	Knob	11 11 1
76-4690	Coupling - Axle	19 37 1	233-21	Knob	26 1 1
77-2970	Ring & Pinion Assembly	21 * 1	233-21	Knob	31 3 1
77-2980	Arm - Knuckle	22 8 2	233-21	Knob - Handle	12 35 1
77-3100	Decal - Warning	5 15 3	233-35	Knob	3 7 2
77-3120	Bracket - Mount Column	12 9 1	237-21	O-Ring	27 14 3
77-3140	Engine Mount	37 22 1	237-22	O-Ring	24 20 2
77-3170	Stop - Cable Hood	5 22 2	237-22	O-Ring	28 64 1
77-3180	Spacer	50 22 4	237-22	O-Ring	29 13 1
77-3210	Plate - Floor	2 49 1	237-22	O-Ring	31 29 2
77-5140	Decal - Hood 4wd L.H.	5 50 1	237-22	Seal - O-Ring	12 20 3
77-5150	Decal - Hood 4wd R.H.	5 * 1	237-30	O-Ring	28 65 1
77-5160	Foam - Side	5 2 1	237-30	O-Ring	31 30 2
77-5170	Foam - Top	5 1 1	237-30	Seal - O-Ring	12 13 3
77-5250	Spacer - Cable Hood Hose - Air Cleaner	5 23 4 50 10 1	237-42 237-42	O-Ring	28 63 2 31 31 2
80-0060 80-2880	Bracket - Steering Tilt	12 40 1	237-42	O-Ring O-Ring	31 31 2 34 2 2
80-2890	Handle - Steering Tilt	12 34 1	237-78	O-Ring	24 30 2
80-2930	Washer	12 39 1	237-78	O-Ring	27 16 2
80-2940	Plate - Pivot	12 29 1	237-78	O-Ring	31 32 2
80-2960	Spacer - Tower	12 10 2	237-80	O-Ring	27 38 1
80-2970	Pin - Steering Tilt	12 33 1	237-80	O-Ring	29 33 1
80-2980	Boss - Pin	12 32 1	237-81	O-Ring	27 40 3
80-3330	Gasket	50 12 1	237-86	O-Ring	29 7 4
82-2590	Plug - Thrust	41 88 1	237-95	O-Ring	29 41 1
82-8650	Clamp - Half	12 37 1	237-141	Bumper - Radiator	6 52 2
82-8660	Cover - Tower	12 5 1	242-34	Stud - Flanged, Axle	18 11 10
82-8670	Rod - Brake Latch	11 10 1	249-21	Clamp - Hook	1 14 3
82-8760	Elbow	12 12 1	249-39	Latch - Draw Flexible	5 24 1
82-8770	Elbow Basel Barking Brake	12 21 1 11 12 1	249-40	Keeper	6 56 1
82-8930	Decal - Parking Brake Decal - Steering Tilt	12 44 1	2412-3 2412-3	Clamp - Hose	5 14 4
82-8940 82-8950	Foam - Flange Hood	5 45 2	2412-4	Hose - Clamp Clamp	50 9 1 1 25 3
82-8970	Decal - Coolant Radiator	5 48 1	2412-4	Clamp	15 23 1
82-8980	Frame	1 3 1	2412-6	Clamp	15 17 2
82-9010	Disc - Friction	12 38 1	2412-31	Clamp - Bodine	35 6 1
83-4740	Bearing - Roller	54 48 2	2412-34	Clamp - Hose	27 47 2
83-4740	Bearing - Roller	57 48 2	2412-36	Clamp	12 24 2
83-4740	Bearing - Roller	59 34 2	2412-36	Clamp Hose	31 16 1
83-4740	Bearing - Roller	61 34 2	2412-39	Clamp	5 40 1
84-2020	Outer Spindle Housing	55 34 2	2412-39	Clamp	24 24 2
84-2020	Outer Spindle Housing	60 20 2	2412-42	Hose Clamp	50 11 1
84-2060	Pulley L.H.	55 17 1	2412-61	Clip - Tinnermann	1 23 2
84-2060	Pulley L.H.	60 14 1	2412-74	Clamp	2 38 1
84-2070	Spindle - Outer	55 32 2	2412-79	Clamp	15 14 1
84-2070	Spindle - Outer	60 22 2	2412-79	Clamp	35 15 1
84-2080	Center Spindle Housing	55 51 1 60 42 1	2412-79	Clamp - Hose	42 34 8
84-2080	Center Spindle Housing	60 42 1 60 38 1	2412-108 2412-108		31 28 2 35 14 1
84-2090	Spacer - R.H. Spindle	55 46 1	2412-108	[	35 14 1 7 1 5
84-2090	Spacer R.H. Spindle Drive Shaft Assembly	10 * 1	2412-106		5 6 4
84-4890 84-5370	Spindle Center	55 47 1	2412-133		8 3 2
84-5370	Spindle Center Spindle Center	60 33 1	251-8	Bearing - Ball	22 6 2
84-8610	Decal - Groundsmaster	5 4 2	251-8	Bearing - Ball	29 46 1
85-6310	Wheel - Caster - Front	57 50 2	251-234	Lock Collar	9 41 2
*Not Illust					

	AITI NOME		= II II Ref.			(Solitiliaed)	2		
Part No.	Description		No.	Qty.	Part No.	Description	Pg.	Ref.	Qty.
251-252	Ball Bearing	9	40	2	302-52	Fitting - Grease		28	3
251-252	Bearing - Ball	35	33	1	302-52	Fitting - Grease	55		1
251-259	Bearing - Ball	27	10	1	302-52	Fitting - Grease	58		3
251-263	Bearing - Ball	22	25	2	302-52	Fitting - Grease		41	1
251-344	Bearing - Ball	20	4	1	302-55	Fitting - Grease	19	6	3
251-345	Bearing - Ball	20	13	1	302-55	Fitting - Grease	32	2	2
251-346	Bearing - Ball	21	49	2	302-55	Fitting - Grease	33	1	2
251-347 251-348	Bearing - Ball	22	12	2	302-58	Fitting - Grease		61	1
251-349	Bearing - Ball Bearing - Ball	22 22	3 17	2	302-58 302-58	Fitting - Grease	23	4	1
251-350	Bearing - Ball	20	18	2	304-46	Fitting - Grease Drain Cock	77	5	1
252-82	Bearing - Bearing	29	23	2	304-73	Fitting - Straight Barb	5 31	25 23	1
253-138	Oil Seal	58	15	9	304-73	Hose Barb	7	19	1
253-138	Seal - Oil	52	18	9	304-75	Fitting - 90° Barb		20	1
253-138	Seal - Oil	55	18	6	304-96	90° Hose Barb	7	2	1
253-138	Seal - Oil	60	15	6	321-2	Screw - Cap Hex. Hd.	8	15	2
253-154	Seal - Oil	55	49	3	321-2	Screw - Cap Hex. Hd.	9	4	1
253-154	Seal - Oil	60	40	3	321-2	Screw - Cap Hex. Hd.		35	2
253-155	Seal	19	34	2	321-3	Screw - Cap Hex. Hd.		36	4
254-65 254-66	Cone - Bearing, Tapered	16 16	30 29	2	321-4	Screw - Cap Hex. Hd.		30	2
254-90	Cup - Bearing, Tapered Cup - Bearing	16	26	1	321-4 321-4	Screw - Cap Hex. Hd.	5	5	2
254-91	Cone - Bearing	16	25	i	321-4	Screw - Cap Hex. Hd. Screw - Cap Hex. Hd.	7 27	4 36	2
254-108	Bearing - Roller, Tapered	20	31	1	321-4	Screw - Cap Hex. Hd.	35	7	1
254-109	Bearing - Roller, Tapered	20	32	1	321-6	Screw - Cap Hex. Hd.		44	1
256-10	Bushing	11	43	4	321-6	Screw - Cap Hex. Hd.		12	2
256-113	Bushing - Flange	9	47	4	321-6	Screw - Cap Hex. Hd.		20	1
256-126	Bushing	51	16	6	321-6	Screw - Cap Hex. Hd.		67	2
256-156	Bushing	11	6	5	321-23	Screw - Cap Hex. Hd.	100000	14	5
281-1	Plug - Taper	42	16	1	322-2	Screw - Cap Hex. Hd.		21	2
281-7 281-10	Plug - Pipe, Square Hd.	22	37 27	2	322-3 322-4	Screw - Cap Hex. Hd.		11	4
282-17	Plug - Socket, Hex. Clevis	26	8	1	322-4	Screw - Cap Hex. Hd.	12		1
283-3	Pin - Clevis	26	9	i	322-4	Screw - Cap Hex. Hd. Screw - Cap Hex. Hd.		37 16	4
283-8	Clevis Pin	9	26	1	322-4	Screw - Cap Hex. Hd.		12	4
283-10	Pin	51	40	3	322-4	Screw - Cap. Hex Hd.		45	2
283-17	Pin	31	26	1	322-4	Screw - Cap. Hex Hd.	55		2
283-17	Pin -Clevis	26	12	1	322-5	Screw - Cap Hex. Hd.	2	37	1
283-23	Pin - Clevis	63	3	2	322-5	Screw - Cap Hex. Hd.		29	2
283-42 283-58	Clevis Pin Pin - Clevis	9 11	7 14	1	322-5 322-6	Screw - Cap Hex. Hd.	24		2
283-76	Pin - Lynch	6	60	1	322-8	Screw - Cap Hex. Hd. Screw - Cap Hex. Hd.	5 19		1
284-3	Plug - Welch	19	36	i	322-8	Screw - Cap Hex. Hd.		30	2
285-17	Pipe Plug	29	12	6	322-9	Screw - Cap Hex. Hd.	10		2
285-17	Plug	55	28	4	322-10	Screw - Cap Hex. Hd.		34	2
285-17	Plug	60	21	4	322-10	Screw - Cap Hex. Hd.		13	4
289-37	Nipple - Pipe	15	40	1	322-10	Screw - Cap Hex. Hd.	75	4	1
2811-9	Street Elbow	15	39	1	322-17	Screw - Cap Hex. Hd.		11	1
302-2	Fitting - Grease	51	34	2	323-4	Screw - Cap Hex Hd.	53	4	4
302-2 302-5	Grease Fitting	9 55	39 48	1	323-4 323-4	Screw - Cap Hex Hd. Screw - Cap Hex Hd.	56	4	4
302-5	Fitting - Graese Fitting - Grease	11	44	2	323-4	Screw - Cap Hex Hd.		46 46	4
302-5	Fitting - Grease	19	32	1	323-6	Screw - Cap Hex. Hd.		27	2
302-5	Fitting - Grease	51	13	1	323-6	Screw - Cap Hex. Hd.	17		1
302-5	Fitting - Grease	53	33	4	323-7	Screw - Cap Hex. Hd.		43	2
302-5	Fitting - Grease	56	33	4	323-7	Screw - Cap Hex. Hd.		5	2
302-5	Fitting - Grease	59	19	4	323-9	Screw - Cap Hex. Hd.		21	2
302-5	Fitting - Grease	60	39	2	323-9	Screw - Cap Hex. Hd.	77	2	2
302-5	Fitting - Grease	61	19	4	323-12	Screw - Cap Hex. Hd.		37	1
302-10	Fitting - Grease	35	31	1	323-12	Screw - Cap Hex. Hd.	55		1
302-10	Fitting - Grease Grease Fitting	67 9	10	1	323-12 323-12	Screw - Cap Hex. Hd. Screw - Cap Hex. Hd.	58 60		1
302-10 302-11	Fitting - Grease	19	11	i	323-12	Screw - Cap Hex. Hd.		32	2
302-11	Fitting - Grease	53	41	2	323-13	Screw - Cap Hex. Hd.		3	4
302-11	Fitting - Grease	56	41	2	323-14	Screw - Cap Hex. Hd.		32	2
302-11	Fitting - Grease	59	27	4	323-14	Screw - Cap Hex. Hd.		1	4
302-11	Fitting - Grease	61	27	4	324-4	Screw - Cap Hex. Hd.	51	19	2
302-33	Fitting - Grease	51	28	2	324-11	Screw - Cap Hex. Hd.		27	2
302-40	Fitting - Grease	54	49	2	324-12	Screw - Cap Hex Hd.	53	2	4
302-40	Fitting - Grease	57	49	2	324-12	Screw - Cap Hex Hd.		2	4
302-40	Fitting - Grease	59 61	35 35	2	324-12 324-12	Screw - Cap Hex. Hd. Screw - Cap Hex. Hd.	35 51	38	2
302-40	Fitting - Grease	01	55	2	UC7-12	Colem - Cap Hex. Hu.	51		~

		Pg. Ref.		(00111111111111111111111111111111111111	
Part No.	Description	No. No. Qty.	Part No.	Description	Pg. Ref.
324-12	Screw - Cap Hex. Hd.	59 1 4	3231-26	Bolt - Carriage	No. No. Qty.
324-12	Screw - Cap Hex. Hd.	61 1 4	3231-26	Bolt - Carriage	54 55 4 57 55 4
324-23	Screw - Cap Hex. Hd.	16 11 4	3231-26	Bolt - Carriage	
325-4	Screw - Cap Hex. Hd.	70 13 2	3231-26	Bolt - Carriage	
325-6	Screw - Cap Hex. Hd.	69 1 2	3231-27	Bolt - Carriage	
325-6	Screw - Cap Hex. Hd.	71 5 1	3231-27	Bolt - Carriage	
325-14	Screw - Cap Hex Hd.	53 29 4	3231-27		53 19 2 55 9 6 56 19 2 52 6 2 55 6 2
325-14	Screw - Cap Hex Hd.	56 29 4	3231-27	Bolt - Carriage	55 9 6
325-14	Screw - Cap Hex Hd.	59 8 2		Bolt - Carriage	56 19 2
	프라크리아스 프라마이 아니		3231-29	Bolt - Carriage	52 6 2
325-14	Screw - Cap Hex. Hd.		3231-29	Bolt - Carriage	55 6 2
325-14	Screw - Cap Hex. Hd.		3231-29	Bolt - Carriage	58 32 2
325-14	Screw - Cap Hex. Hd.	78 3 8	3231-29	Bolt - Carriage	60 32 2
325-17	Screw - Cap Hex. Hd.	52 35 2	3233-2	Bolt - Carriage	54 46 12
325-17	Screw - Cap Hex. Hd.	55 35 2	3233-2	Bolt - Carriage	57 46 12
325-18	Screw - Cap Hex Hd.	53 37 2	3233-2	Bolt - Carriage	59 30 12
325-18	Screw - Cap Hex Hd.	56 37 2	3233-2	Bolt - Carriage	61 30 12
325-18	Screw - Cap Hex Hd.	59 23 2	3233-2	Bolt - Carriage	71 11 10
325-18	Screw - Cap Hex Hd.	61 23 2	3233-14	Bolt - Carriage	37 9 1
325-22	Screw - Cap ,Hex Hd.	61 33 2	3234-1	Screw - Flange, Hex. Hd.	5 18 2
325-22	Screw - Cap Hex Hd.	54 47 2	3234-1	Screw - Hex. Hd. Flange	52 13 24
325-22	Screw - Cap Hex Hd.	57 47 2	3234-1	Screw - Hex. Hd. Flange	55 13 24
325-22	Screw - Cap Hex Hd.	59 33 2	3234-1	Screw - Hex. Hd. Flange	58 27 20
325-22	Screw - Cap Hex. Hd.	70 17 2	3234-1	Screw - Hex. Hd. Flange	60 27 20
328-5	Screw - Cap Hex. Hd.	79 5 4	3234-1	Screw - Hex. Hd. Flange	65 2 4
328-25	Screw - Cap Hex. Hd.	24 23 1	3234-1	Screw - Hex. Hd. Flange	66 3 12
329-7	Screw - Cap Hex. Hd.	35 53 1	3234-5	Screw - Cap Hex. Hd. Fl.	72 9 4
3210-7	Screw - Cap Hex. Hd.	16 19 8	3234-11	Screw - Cap Hex. Hd .	11 39 3
3210-7	Screw - Cap Hex. Hd.	19 5 1	3234-11	Screw - Cap Hex. Hd.	35 45 4
3210-7	Screw - Cap Hex. Hd.	27 9 1	3234-11	Screw - Cap Hex. Hd.	37 31 4
3212-4	Screw - Cap Hex. Hd.	79 3 2	3234-11	Screw - Cap Locking Fl.	1 26 5
3217-5	Nut	35 50 1	3234-11	Screw - Flange	5 39 2
3217-6	Nut	1 11 2	3234-11	Screw - Flange, Hex. Hd.	5 39 2
3217-6	Nut	50 2 2	3234-11		26 5 2
		75 15 4		Screw - Hex. Hd. Flange	52 1 4
3217-6	Nut	76 11 4	3234-11	Screw - Hex. Hd. Flange	55 1 4
3217-6	Nut Nut - Hex		3234-11	Screw - Hex. Hd. Flange	58 1 4
3217-6			3234-11	Screw - Hex. Hd. Flange	60 1 4
3217-6	Nut - Hex		3234-11	Screw - Hex. Hd. Flange	66 1 1
3217-6	Nut - Hex.	67 9 4	3234-11	Screw w/Locking Flange	8 13 6
3217-6	Nut - Hex.	72 8 4	3234-12	Screw - Hex. Hd. Flange	1 8 4
3217-7	Nut - Hex	11 28 2	3234-12	Screw - Lock Flange	37 33 2
3217-7	Nut - Hex.	70 5 4	3234-14	Screw - Cap Hex. Hd.	2 46 2
3217-8	Nut - Full	51 8 2	3234-14	Screw - Cap Hex. Hd.	8 6 5
3217-9	Nut - Hex.	17 42 2	3234-14	Screw - Flange Hex. Hd.	5 16 11
3217-9	Nut - Hex.	69 6 4	3234-14	Screw - Flange Hex. Hd.	24 6 2
3217-9	Nut - Hex.	70 10 2	3234-17	Screw - Cap Hex. Hd.	8 16 6
3217-9	Nut - Hex.	71 9 10	3234-17	Screw - Cap Hex. Hd.	12 8 2
3217-12	Nut - Hex	79 7 4	3234-18	Screw - Cap Hex. Hd.	36 60 1
3217-26	Nut	3 37 1	3234-24	Screw - Flange Hex. Hd.	24 18 3
3218-5	Nut	78 1 8	3234-25	Screw - Flange Hex. Hd.	24 27 4
3218-5	Nut - Jam	11 3 2	3234-32	Screw - Flange Hex. Hd.	24 8 6
3218-5	Nut - Jam	71 6 1	3234-32	Screw - w/Locking Flange	8 11 2
3218-7	Nut - Jam	12 42 1	3241-5	Screw - Set, Sq. Hd.	27 25 2
3219-1	Nut	35 2 5	3245-1	Screw - Set Socket Head	35 36 2
3219-2	Nut	16 1 8	3245-1	Set Screw	9 46 2
3219-2	Nut - Hex	27 8 1	3246-3	Set Screw	9 29 4
3219-3	Nut	9 33 1	3247-4	Screw - Set	54 54 2
3219-7	Nut	9 16 1	3247-4	Screw - Set	57 54 2
3219-14	Nut	3 1 6	3247-4	Screw - Set	59 40 2
3219-14	Nut	15 10 1	3247-4	Screw - Set	61 40 2
3220-1	Nut - Jam	26 10 3	3249-11	Screw - Mach. Rd. Hd.	27 5 2
3220-1	Nut - Jam	73 6 2	3250-17	Screw - Pan Hd.	3 22 2
	Nut - Jam	75 8 2	3253-3	Washer - Lock	15 5 2
3220-2		76 5 2	3253-3	Washer - Lock	
3220-2	Nut - Jam	11 27 1	3253-3	Washer - Lock Washer - Lock	
3220-3	Nut - Jam				
3220-5	Nut - Jam	11 46 1	3253-3	Washer - Lock	35 51 3
3220-5	Nut - Jam	19 4 1	3253-3	Washer - Lock	37 35 4
3220-6	Nut	13 27 1	3253-4	Washer - Lock	1 9 2
3229-1	Bolt - Carriage	2 40 5	3253-4	Washer - Lock	35 47 2
3230-2	Bolt - Carriage	15 29 3	3253-4	Washer - Lock	37 21 5
3231-21	Bolt - Carriage	11 31 2	3253-4	Washer - Lock	67 8 4
3231-22	Bolt - Carriage	58 7 2	3253-4	Washer - Lock	72 7 4
3231-22	Bolt - Carriage	60 7 2	3253-4	Washer - Lock	74 10 4
*Not Illustr	rated				

Part No.   Description   Pg. Ref.   No. No. Cty.   Part No.   Description   No. No. Cty.   Part No.   Description   No. No. Cty.   Part No.   Description   No. No. Cty.   Section   Sec
2825-6 Washer - Lock 51 7 2 3269-5 Rivet - Pop 62 52 4
3253-6   Washer - Lock
3253-7   Washer - Lock
3253-7   Washer - Lock
3253-7   Washer - Lock
3253-7 Washer - Lock 79 6 4 3272-10 Pin - Cotter Pin 9 8 1 3253-17 Washer - Lock 79 6 4 3272-10 Pin - Cotter Pin 9 8 1 3253-17 Washer - Lock 15 9 1 3272-10 Pin - Cotter Pin 9 8 1 3253-17 Washer - Lock 15 9 1 3272-10 Cotter Pin 9 22 1 3253-21 Washer - Lock 10 55 4 3272-11 Cotter Pin 60 36 2 1 3253-21 Washer - Lock 11 29 4 3272-11 Cotter Pin 60 36 2 1 3253-21 Washer - Lock 15 38 2 3272-11 Pin - Cotter Pin 60 36 2 3253-21 Washer - Lock 17 45 1 3272-11 Pin - Cotter Pin 60 36 2 3253-21 Washer - Lock 17 45 1 3272-11 Pin - Cotter 19 9 3 3253-21 Washer - Lock 52 44 2 3272-11 Pin - Cotter 51 2 2 3253-21 Washer - Lock 53 6 4 3272-17 Pin - Cotter 52 36 6 2 3253-21 Washer - Lock 53 6 4 3272-16 Pin - Cotter 64 22 31 2 3253-21 Washer - Lock 53 6 4 3272-17 Pin - Cotter 79 1 7 1 2 3253-21 Washer - Lock 53 6 4 3272-12 Cotter Pin 9 17 2 3253-21 Washer - Lock 53 6 4 3272-12 Cotter Pin 9 17 2 3253-21 Washer - Lock 53 6 4 3272-12 Cotter Pin 9 17 2 3253-21 Washer - Lock 58 30 1 3272-22 Cotter Pin 9 17 2 3253-21 Washer - Lock 58 30 1 3272-22 Cotter Pin 9 17 2 3253-24 Washer - Lock 58 30 1 3272-24 Cotter Pin 9 17 2 3253-24 Washer - Lock 73 7 1 3274-8 Screw - Cap Soc. Hd. 23 7 6 3253-24 Washer - Lock 73 7 1 3274-8 Screw - Cap Soc. Hd. 23 7 6 3253-24 Washer - Lock 75 9 5 3274-8 Screw - Cap Soc. Hd. 23 7 6 3254-2 Washer - Lock Int. Tooth 35 18 2 3290-134 Screw - Hex. Hd. Mach. 3 4 2 3254-1 Washer - Lock Int. Tooth 35 18 2 3290-134 Screw - Hex. Hd. Mach. 3 4 2 3254-1 Washer - Lock Int. Tooth 35 18 2 3290-134 Screw - Hex. Hd. Mach. 3 4 2 3254-1 Washer - Lock Int. Tooth 35 18 2 3290-134 Nt - Flange 52 11 6 3255-7 Washer - Lock Int. Tooth 37 13 3290-357 Nt - Flange 52 11 6 3255-7 Washer - Lock Int. Tooth 37 13 3290-357 Nt - Flange 53 17 4 3255-8 Washer - Lock Int. Tooth 37 13 3290-357 Nt - Flange 53 17 4 3255-8 Washer - Lock Int. Tooth 37 13 3290-357 Nt - Flange 53 17 4 3255-9 Washer - Flat 17 4 3 2 3290-357 Nt - Flange 53 17 4 3255-9 Washer - Flat 17 4 3 2 3290-357 Nt - Flange 53 17 4 3255-9 Washer - Flat 17 4 3 2 3290-357 Nt - Flange 53 17
3253-9   Washer - Lock
3253-17   Washer - Lock
3253-21   Washer - Lock
3253-21         Washer - Lock         11         29         4         3272-11         Cotter Pin         60         36         2           3253-21         Washer - Lock         15         38         2         3272-11         Pin - Cotter         19         9         3           3253-21         Washer - Lock         27         44         2         3272-11         Pin - Cotter         51         2         2           3253-21         Washer - Lock         52         38         1         3272-16         Pin - Cotter         37         14         2           3253-21         Washer - Lock         56         6         4         3272-17         Pin - Cotter         22         31         2           3253-21         Washer - Lock         56         6         4         3272-22         Cotter Pin         9         17         2           3253-21         Washer - Lock         70         4         4         3272-39         Pin - Cotter         51         10         1           3253-24         Washer - Lock         75         9         5         3274-8         Screw - Cap Hex. Hd.         19         39         6           3254-2         Washer - Lock Int.
3253-21 Washer - Lock 15 38 2 3272-11 Pin - Cotter 51 2 2 3 3253-21 Washer - Lock 17 45 1 3272-11 Pin - Cotter 51 2 2 3 3253-21 Washer - Lock 52 38 1 3272-11 Pin - Cotter 58 36 2 2 3253-21 Washer - Lock 52 38 1 3272-17 Pin - Cotter 22 31 2 3253-21 Washer - Lock 56 6 4 3272-17 Pin - Cotter 22 31 2 3253-21 Washer - Lock 56 6 4 3272-12 Cotter Pin 9 17 2 3253-21 Washer - Lock 58 30 1 3272-16 Pin - Cotter 22 31 2 3253-21 Washer - Lock 58 30 1 3272-18 Pin - Cotter 19 1 7 2 3253-21 Washer - Lock 58 30 1 3272-22 Cotter Pin 51 10 1 3253-21 Washer - Lock 70 4 4 3272-33 Pin - Cotter Pin 51 17 1 3253-24 Washer - Lock 77 7 1 3274-8 Screw - Cap Soc. Hd. 19 39 6 3253-24 Washer - Lock 76 6 5 3274-8 Screw - Cap Soc. Hd. 19 39 6 3253-24 Washer - Lock 76 6 5 3274-8 Screw - Cap Soc. Hd. 23 7 6 6 3254-2 Washer - Lock 10 70 3 3 1 3274-8 Screw - Cap Soc. Hd. 23 7 6 6 3254-2 Washer - Lock 10 70 3 1 3274-8 Screw - Cap Soc. Hd. 6 57 6 6 5 3274-8 Screw - Rat Hd. Socket 11 33 1 3264-2 Washer - Lock Int. Tooth 35 18 2 3290-134 Screw - Hax. Hd. Mach. 3 4 2 3254-2 Washer - Lock Int. Tooth 35 18 2 3290-144 Screw - Machine 1 1 3 6 3254-2 Washer - Lock Int. Tooth 35 18 2 3290-144 Screw - Machine 1 1 3 6 3254-2 Washer - Lock 10 1 3 1 3 24 6 3290-224 Washer - Lock 10 1 3 1 3 24 6 3290-214 Washer - Lock 10 1 3 1 3 24 6 3290-214 Screw - Machine 1 1 3 6 3254-2 Washer - Lock 10 1 3 1 3 3290-224 Washer - Lock 10 1 3 1 3 3290-322 Pin - Lynch 71 3 2 3255-7 Washer - Lock 28 58 2 3290-377 Nut - Flange 52 11 6 3255-7 Washer - Lock 28 58 2 3290-377 Nut - Flange 53 17 4 3255-9 Washer - Lock 28 58 2 3290-377 Nut - Flange 55 1 1 6 3255-9 Washer - Flat 3 4 4 2 3290-357 Nut - Flange 56 17 4 3255-9 Washer - Flat 3 4 5 1 3290-357 Nut - Flange 56 17 4 3256-6 Washer - Flat 5 3 3 8 3290-378 Nut - Lock Flange 35 43 7 8 3256-6 Washer - Flat 5 3 3 8 3290-379 Nut - Lock Flange 35 4 1 2 3256-6 Washer - Flat 5 3 3 8 3290-379 Nut - Lock Flange 35 1 1 6 3256-6 Washer - Flat 5 3 3 8 1 3290-379 Nut - Lock Flange 35 4 1 2 2 3256-6 Washer - Flat 5 3 3 8 1 3290-379 Nut - Lock Fla
3253-21   Washer - Lock
3253-21         Washer - Lock         27 44 2         2 3272-11         Pin - Cotter         58 36 2         2 3253-21         Washer - Lock         52 38 1         3272-16 Pin - Cotter         37 14 2         2 2353-21         Washer - Lock         53 6 4 3272-17 Pin - Cotter         22 31 2         2 2553-21 Washer - Lock         56 6 4 3272-22 Cotter Pin         9 17 2         2 3253-21 Washer - Lock         56 6 4 3272-22 Cotter Pin         9 17 2         2 3253-21 Washer - Lock         70 4 4 3272-33 Pin - Cotter         51 10 1         2 3253-21 Washer - Lock         70 4 4 3272-33 Pin - Cotter         51 10 1         1 3253-24 Washer - Lock         73 7 1 3274-8 Screw - Cap Hex. Hd.         19 39 6         6 2532-24 Washer - Lock         76 6 5 3274-48 Screw - Cap Soc. Hd.         23 7 6 3253-24 Washer - Lock         76 6 5 3274-47 Screw - Flat Hd. Socket         11 33 1 3254-2 Washer - Lock Int. Tooth         35 18 2 3290-134 Screw - Hex. Hd. Mach.         6 57 6 6 3254-2 Washer - Lock Int. Tooth         32 18 2 3290-134 Screw - Hex. Hd. Mach.         3 4 2 3254-2 Washer - Lock Int. Tooth         3 24 6 3290-134 Screw - Hex. Hd. Mach.         3 4 2 3254-2 Washer - Lock Int. Tooth         3 29 2 23 290-134 Screw - Hex. Hd. Mach.         3 6 5 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
3253-21 Washer - Lock 52 38 1 3272-16 Pin - Cotter 37 14 2 2 3253-21 Washer - Lock 56 6 4 3272-17 Pin - Cotter 22 31 2 3253-21 Washer - Lock 56 6 4 3272-22 Cotter Pin 51 10 1 3253-21 Washer - Lock 58 30 1 3272-22 Cotter Pin 51 10 1 3253-21 Washer - Lock 70 4 3272-33 Pin - Cotter -
3253-21         Washer - Lock         53         6         4         3272-17         Pin - Cotter         22         31         2           3253-21         Washer - Lock         58         30         1         3272-22         Cotter Pin         51         10         1           3253-21         Washer - Lock         70         4         4         3272-33         Pin - Cotter         51         10         1           3253-24         Washer - Lock         75         9         5         3274-8         Screw - Cap Hex. Hd.         19         39         6           3253-24         Washer - Lock         76         6         5         3274-47         Screw - Cap Soc. Hd.         23         7         6           3254-1         Washer - Lock         76         6         5         3274-47         Screw - Hax. Hd. Socket         11         33         1         3274-69         Screw - Hax. Hd. Socket         11         33         4         2         2         3290-134         Screw - Hax. Hd. Socket         1         13         4         2         2         3291-144         Screw - Hax. Hd. Socket         1         13         6         3254-2         Washer - Lock Int. Tooth         3         3
3253-21         Washer - Lock         56         6         4         3272-22         Cotter Pin         51         10         1           3253-21         Washer - Lock         70         4         4         3272-32         Pin - Cotter         51         10         1           3253-24         Washer - Lock         73         7         1         3274-8         Screw - Cap Hex. Hd.         19         39         6           3253-24         Washer - Lock         76         6         5         3274-8         Screw - Cap Soc. Hd.         19         39         6           3253-24         Washer - Lock         76         6         5         3274-49         Screw - Flat Hd. Socket         11         33         1           3254-1         Washer - Lock Int. Tooth         35         18         2         3290-144         Screw - Hex. Socket Hd.         6         57         6           3254-2         Washer - Lock Int. Tooth         3         24         6         3290-144         Screw - Hex. Hd. Mach.         3         4         2           3254-2         Washer - Lock Int. Tooth         3         24         6         3290-144         Screw - Hex. Hd. Mach.         1         13         6
3253-21   Washer - Lock
3253-21
3253-24   Washer - Lock
3253-24   Washer - Lock
3253-24
3254-1         Washer - Lock         3         38         1         3274-69         Screw - Hex. Socket Hd.         6         57         6           3254-2         Washer - Lock Int. Tooth         3         24         6         3290-134         Screw - Hex. Hd. Mach.         3         4         2           3254-2         Washer - Lock Int. Tooth         3         24         6         3290-144         Screw - Machine         1         13         6         59         1           3254-7         Washer - Lock         9         15         1         3290-224         Washer - Lock         36         59         1           3254-7         Washer - Lock         28         58         2         3290-217         Rivet         5         11         4           3255-7         Washer - Lock         28         58         2         3290-357         Nut - Flange         52         11         6         3         1         2         3290-357         Nut - Flange         52         11         6         3255-7         Washer - Lock Ext. Tooth         7         21         2         3290-357         Nut - Flange         55         11         6         3255-8         Washer - Flat         3
3254-2         Washer - Lock Int. Tooth         35         18         2         3290-134         Screw - Hex. Hd. Mach.         3         4         2           3254-2         Washer - Lock Int. Tooth         3         24         6         3290-144         Screw - Machine         1         13         6           3254-2         Washer - Lock         9         15         1         3290-243         Pin - Lynch         71         3         2           3254-7         Washer - Lock         28         58         2         3290-243         Pin - Lynch         71         3         2           3254-9         Washer - Lock Ext. Tooth         3         31         3         3290-322         Pin - Cotter Hair         63         1         2           3255-7         Washer - Lock Ext. Tooth         7         21         2         3290-357         Nut - Flange         52         11         6         3         3290-357         Nut - Flange         55         11         4         3255-8         Washer - Lock Ext. Tooth         7         21         2         3290-357         Nut - Flange         55         11         6         3255-9         Washer - Flat         3         45         1         3290-357
3254-2         Washer - Lock Int. Tooth         3         24         6         3290-144         Screw - Machine         1         13         6           3254-2         Washer - Lock         9         15         1         3290-224         Washer - Lock         36         59         1           3254-9         Washer - Lock         28         58         2         3290-243         Pin - Lynch         71         3         2           3255-7         Washer - Lock Ext. Tooth         3         31         3         3290-322         Pin - Cotter Hair         63         1         2           3255-7         Washer - Lock         28         59         3         3290-357         Nut - Flange         52         11         6         3         1         2         3290-357         Nut - Flange         53         17         4         3255-8         Washer - Lock         16         2         8         3290-357         Nut - Flange         55         11         6         3255-9         Washer - Flat         3         45         1         3290-357         Nut - Flange         56         17         4         3256-9         Washer - Flat         3         4         3290-357         Nut - Flange         6
3254-2   Washer - L.T.L.W.   2   52   1   3290-224   Washer - Lock   36   59   1   3254-7   Washer - Lock   9   15   1   3290-243   Pin - Lynch   71   3   2   3254-9   Washer - Lock   28   58   2   3290-271   Rivet   5   11   4   3255-7   Washer - Lock Ext. Tooth   3   31   3   3290-322   Pin - Cotter Hair   63   1   2   3255-7   Washer - Lock   28   59   3   3290-357   Nut - Flange   52   11   6   3255-8   Washer - Lock   28   59   3   3290-357   Nut - Flange   53   17   4   3255-8   Washer - Lock   6   2   8   3290-357   Nut - Flange   55   11   6   3255-9   Washer - E.T.L.W.   36   61   1   3290-357   Nut - Flange   55   17   4   3256-1   Washer - Flat   3   45   1   3290-357   Nut - Flange   56   17   4   3256-2   Washer - Flat   27   32   4   3290-357   Nut - Flange   58   9   2   3256-3   Washer - Flat   27   32   4   3290-357   Nut - Flange   60   9   2   3256-3   Washer - Flat   27   32   4   3290-357   Nut - Lock Flange   1   24   5   3256-6   Washer - Flat   12   28   4   3290-357   Nut - Lock Flange   8   14   6   3256-6   Washer - Flat   17   43   2   3290-357   Nut - Lock Flange   37   7   8   3256-6   Washer - Flat   28   61   1   3290-378   Nut - Lock Flange   37   7   8   3256-6   Washer - Flat   28   61   1   3290-378   Nut - Lock Flange   37   7   8   3256-6   Washer - Flat   28   61   1   3290-378   Nut - Lock Flange   37   7   8   3256-6   Washer - Flat   28   61   1   3290-378   Tie - Cable   1   22   2   3256-6   Washer - Flat   59   24   8   3290-379   Cable Tie   3   41   1   3256-14   Washer - Flat   3   35   1   3290-379   Tie - Cable   5   31   4   3256-22   Washer - Flat   3   3   3290-384   Pin - Lynch   56   30   4   3256-23   Washer - Flat   3   8   3   3290-384   Pin - Lynch   56   30   4   3256-23   Washer - Flat   8   22   2   3290-384   Pin - Lynch   59   16   4   3256-23   Washer - Flat   8   22   2   3290-384   Pin - Lynch   59   59   16   4   3256-23   Washer - Flat   8   22   2   3290-384   Pin - Lynch   59   59   16   4   3256-23   Washer - Flat   8   22   2   3290-384
3254-7 Washer - Lock 9 15 1 3290-243 Pin - Lynch 71 3 2 3254-9 Washer - Lock 28 58 2 3290-271 Rivet 5 11 4 3255-7 Washer - Lock Ext. Tooth 3 31 3 3290-322 Pin - Cotter Hair 63 1 2 3255-7 Washer - Lock Ext. Tooth 7 21 2 3290-357 Nut - Flange 52 11 6 3255-8 Washer - Lock Ext. Tooth 7 21 2 3290-357 Nut - Flange 55 11 6 3255-8 Washer - Lock 16 2 8 3290-357 Nut - Flange 55 11 6 3255-9 Washer - E.T.L.W. 36 61 1 3290-357 Nut - Flange 56 17 4 3256-1 Washer - Flat 3 45 1 3290-357 Nut - Flange 58 9 2 3256-2 Washer - Flat 74 9 8 3290-357 Nut - Flange 60 9 2 3256-3 Washer - Flat 27 32 4 3290-357 Nut - Flange 60 9 2 3256-3 Washer - Flat 12 28 4 3290-357 Nut - Lock Flange 1 24 5 3256-6 Washer - Flat 9 20 1 3290-357 Nut - Lock Flange 35 43 7 3256-6 Washer - Flat 17 43 2 3290-357 Nut - Lock Flange 35 43 7 3256-6 Washer - Flat 28 61 1 3290-357 Nut - Lock Flange 37 7 8 A/R 3256-6 Washer - Flat 28 61 1 3290-378 Cable Tie 7 8 A/R 3256-6 Washer - Flat 53 38 8 3290-378 Cable Tie 7 8 A/R 3256-6 Washer - Flat 56 38 8 3290-379 Cable Tie 3 41 1 3256-6 Washer - Flat 56 38 8 3290-379 Tie - Cable 5 31 4 3256-14 Washer - Flat 3 35 1 3290-379 Tie - Cable 12 16 3 3256-22 Washer - Flat 3 3 5 1 3290-379 Tie - Cable 12 16 3 3256-22 Washer - Flat 3 3 5 1 3290-379 Tie - Cable 12 16 3 3256-22 Washer - Flat 3 5 8 1 3290-379 Tie - Cable 24 34 1 3256-22 Washer - Flat 3 5 8 1 3290-379 Tie - Cable 12 16 3 3256-22 Washer - Flat 3 5 8 1 3290-379 Tie - Cable 12 16 3 3256-22 Washer - Flat 3 5 8 1 3290-379 Tie - Cable 12 16 3 3256-22 Washer - Flat 8 9 1 3290-379 Tie - Cable 53 0 4 3256-23 Washer - Flat 8 9 1 3290-384 Pin - Lynch - Safety Type 59 16 4
3254-9         Washer - Lock         28         58         2         3290-271         Rivet         5         11         4           3255-7         Washer - Lock Ext. Tooth         3         31         3         3290-322         Pin - Cotter Hair         63         1         2           3255-7         Washer - Lock Ext. Tooth         7         21         2         3290-357         Nut - Flange         53         17         4           3255-8         Washer - Lock         16         2         8         3290-357         Nut - Flange         55         11         6           3255-9         Washer - E.T.L.W.         36         61         1         3290-357         Nut - Flange         56         17         4           3256-1         Washer - Flat         3         45         1         3290-357         Nut - Flange         56         17         4           3256-2         Washer - Flat         3         45         1         3290-357         Nut - Flange         60         9         2           3256-3         Washer - Flat         27         32         4         3290-357         Nut - Lock Flange         1         24         5           3256-3
3255-7 Washer - Lock Ext. Tooth
3255-7         Washer - Lock         28         59         3         3290-357         Nut - Flange         52         11         6           3255-7         Washer - Lock Ext. Tooth         7         21         2         3290-357         Nut - Flange         53         17         4           3255-8         Washer - Lock         16         2         8         3290-357         Nut - Flange         55         11         6           3255-9         Washer - E.T.L.W.         36         61         1         3290-357         Nut - Flange         56         17         4           3256-1         Washer - Flat         3         45         1         3290-357         Nut - Flange         58         9         2           3256-2         Washer - Flat         74         9         8         3290-357         Nut - Flange         60         9         2           3256-3         Washer - Flat         27         32         4         3290-357         Nut - Lock Flange         1         24         5           3256-6         Washer - Flat         12         28         4         3290-357         Nut - Lock Flange         35         37         7         8           32
3255-7         Washer - Lock Ext. Tooth         7         21         2         3290-357         Nut - Flange         53         17         4           3255-8         Washer - Lock         16         2         8         3290-357         Nut - Flange         55         11         6           3255-9         Washer - Ext.L.W.         36         61         1         3290-357         Nut - Flange         56         17         4           3256-1         Washer - Flat         3         45         1         3290-357         Nut - Flange         58         9         2           3256-2         Washer - Flat         74         9         8         3290-357         Nut - Flange         60         9         2           3256-3         Washer - Flat         27         32         4         3290-357         Nut - Lock Flange         1         24         5           3256-6         Washer - Flat         9         20         1         3290-357         Nut - Lock Flange         35         43         7           3256-6         Washer - Flat         17         43         2         3290-357         Nut - Lock Flange         37         7         8           3256-6
3255-8 Washer - Lock 16 2 8 3290-357 Nut - Flange 55 11 6 3255-9 Washer - E.T.L.W. 36 61 1 3290-357 Nut - Flange 56 17 4 3256-1 Washer - Flat 3 45 1 3290-357 Nut - Flange 58 9 2 3256-2 Washer - Flat 27 32 4 3290-357 Nut - Flange 60 9 2 3256-3 Washer - Flat 27 32 4 3290-357 Nut - Lock Flange 1 24 5 3256-3 Washer - Flat 12 28 4 3290-357 Nut - Lock Flange 8 14 6 3256-6 Washer - Flat 9 20 1 3290-357 Nut - Lock Flange 35 43 7 3256-6 Washer - Flat 17 43 2 3290-357 Nut - Lock Flange 35 43 7 3256-6 Washer - Flat 28 61 1 3290-357 Nut - Lock Flange 37 7 8 3256-6 Washer - Flat 28 61 1 3290-378 Cable Tie 7 8 A/R 3256-6 Washer - Flat 53 38 8 3290-378 Tie - Cable 1 22 2 3256-6 Washer - Flat 56 38 8 3290-379 Cable Tie 3 41 1 3256-6 Washer - Flat 59 24 8 3290-379 Cable Tie 35 16 1 3256-14 Washer - Flat 3 3 35 1 3290-379 Tie - Cable 5 31 4 3256-14 Washer - Flat 3 3 35 1 3290-379 Tie - Cable 5 31 4 3256-22 Washer - Flat 35 8 1 3290-379 Tie - Cable 12 16 3 3256-22 Washer - Flat 35 8 1 3290-384 Pin - Lynch 53 30 4 3256-23 Washer - Flat 8 9 1 3290-384 Pin - Lynch - Safety Type 59 16 4
3255-9 Washer - E.T.L.W. 36 61 1 3290-357 Nut - Flange 56 17 4 3256-1 Washer - Flat 3 45 1 3290-357 Nut - Flange 58 9 2 3256-2 Washer - Flat 27 32 4 3290-357 Nut - Lock Flange 60 9 2 3256-3 Washer - Flat 12 28 4 3290-357 Nut - Lock Flange 1 24 5 3256-3 Washer - Flat 12 28 4 3290-357 Nut - Lock Flange 8 14 6 3256-6 Washer - Flat 9 20 1 3290-357 Nut - Lock Flange 35 43 7 3256-6 Washer - Flat 17 43 2 3290-357 Nut - Lock Flange 35 43 7 8 3256-6 Washer - Flat 28 61 1 3290-357 Nut - Lock Flange 37 7 8 3256-6 Washer - Flat 28 61 1 3290-378 Cable Tie 7 8 A/R 3256-6 Washer - Flat 53 38 8 3290-378 Tie - Cable 1 22 2 3256-6 Washer - Flat 56 38 8 3290-379 Cable Tie 35 16 1 3256-6 Washer - Flat 61 24 8 3290-379 Tie - Cable 5 31 4 3256-14 Washer - Flat 3 35 1 3290-379 Tie - Cable 12 16 3 3256-22 Washer - Flat 35 8 1 3290-384 Pin - Lynch 53 30 4 3256-23 Washer - Flat 8 22 2 3290-384 Pin - Lynch - Safety Type 59 16 4
3256-1       Washer - Flat       3 45 1       3290-357       Nut - Flange       58 9 2         3256-2       Washer - Flat       74 9 8       3290-357       Nut - Flange       60 9 2         3256-3       Washer - Flat       27 32 4       3290-357       Nut - Lock Flange       1 24 5         3256-3       Washer - Flat       12 28 4       3290-357       Nut - Lock Flange       8 14 6         3256-6       Washer - Flat       9 20 1       3290-357       Nut - Lock Flange       35 43 7         3256-6       Washer - Flat       17 43 2       3290-357       Nut - Lock Flange       37 7 8         3256-6       Washer - Flat       28 61 1       3290-378       Cable Tie       7 8 A/R         3256-6       Washer - Flat       53 38 8       3290-378       Tie - Cable       1 22 2         3256-6       Washer - Flat       56 38 8       3290-379       Cable Tie       3 41 1         3256-6       Washer - Flat       59 24 8       3290-379       Cable Tie       3 41 1         3256-6       Washer - Flat       59 24 8       3290-379       Tie - Cable       5 31 4         3256-14       Washer - Flat       3 35 1       3290-379       Tie - Cable       5 31 4         3256
3256-3       Washer - Flat       27 32 4       3290-357 Nut - Lock Flange       1 24 5         3256-3       Washer - Flat       12 28 4       3290-357 Nut - Lock Flange       8 14 6         3256-6       Washer - Flat       9 20 1       3290-357 Nut - Lock Flange       35 43 7         3256-6       Washer - Flat       17 43 2       3290-357 Nut - Lock Flange       37 7 8         3256-6       Washer - Flat       28 61 1       3290-378 Cable Tie       7 8 A/R         3256-6       Washer - Flat       53 38 8       3290-378 Tie - Cable       1 22 2         3256-6       Washer - Flat       56 38 8       3290-379 Cable Tie       3 41 1         3256-6       Washer - Flat       59 24 8       3290-379 Cable Tie       35 16 1         3256-6       Washer - Flat       59 24 8       3290-379 Tie - Cable       5 31 4         3256-14       Washer - Flat       3 35 1       3290-379 Tie - Cable       5 31 4         3256-22       Washer - Flat       3 35 1       3290-379 Tie - Cable       12 16 3         3256-22       Washer - Flat       35 8 1       3290-379 Tie - Cable       24 34 1         3256-23       Washer - Flat       35 8 1       3290-384 Pin - Lynch       53 30 4         3256-23       Washer
3256-3       Washer - Flat       27 32 4       3290-357 Nut - Lock Flange       1 24 5         3256-3       Washer - Flat       12 28 4       3290-357 Nut - Lock Flange       8 14 6         3256-6       Washer - Flat       9 20 1       3290-357 Nut - Lock Flange       35 43 7         3256-6       Washer - Flat       17 43 2       3290-357 Nut - Lock Flange       37 7 8         3256-6       Washer - Flat       28 61 1       3290-378 Cable Tie       7 8 A/R         3256-6       Washer - Flat       53 38 8       3290-378 Tie - Cable       1 22 2         3256-6       Washer - Flat       56 38 8       3290-379 Cable Tie       3 41 1         3256-6       Washer - Flat       59 24 8       3290-379 Cable Tie       35 16 1         3256-6       Washer - Flat       59 24 8       3290-379 Tie - Cable       5 31 4         3256-14       Washer - Flat       3 35 1       3290-379 Tie - Cable       5 31 4         3256-22       Washer - Flat       3 35 1       3290-379 Tie - Cable       12 16 3         3256-22       Washer - Flat       35 8 1       3290-379 Tie - Cable       24 34 1         3256-23       Washer - Flat       35 8 1       3290-384 Pin - Lynch       53 30 4         3256-23       Washer
3256-6       Washer - Flat       9       20       1       3290-357       Nut - Lock Flange       35       43       7         3256-6       Washer - Flat       17       43       2       3290-357       Nut - Lock Flange       37       7       8         3256-6       Washer - Flat       28       61       1       3290-378       Cable Tie       7       8 A/R         3256-6       Washer - Flat       53       38       8       3290-379       Cable Tie       3       41       1         3256-6       Washer - Flat       59       24       8       3290-379       Cable Tie       35       16       1         3256-6       Washer - Flat       59       24       8       3290-379       Cable Tie       35       16       1         3256-14       Washer - Flat       61       24       8       3290-379       Tie - Cable       5       31       4         3256-22       Washer - Flat       11       8       1       3290-379       Tie - Cable       24       34       1         3256-23       Washer - Flat       35       8       1       3290-384       Pin - Lynch       53       30       4      <
3256-6       Washer - Flat       17 43 2       3290-357       Nut - Lock Flange       37 7 8         3256-6       Washer - Flat       28 61 1       3290-378       Cable Tie       7 8 A/R         3256-6       Washer - Flat       53 38 8       3290-378       Tie - Cable       1 22 2         3256-6       Washer - Flat       56 38 8       3290-379       Cable Tie       3 41 1         3256-6       Washer - Flat       59 24 8       3290-379       Cable Tie       35 16 1         3256-6       Washer - Flat       61 24 8       3290-379       Tie - Cable       5 31 4         3256-14       Washer - Flat       3 35 1       3290-379       Tie - Cable       12 16 3         3256-22       Washer - Flat       11 8 1       3290-379       Tie - Cable       24 34 1         3256-22       Washer - Flat       35 8 1       3290-384       Pin - Lynch       53 30 4         3256-23       Washer - Flat       8 9 1       3290-384       Pin - Lynch - Safety Type       59 16 4
3256-6       Washer - Flat       28 61 1       3290-378 Cable Tie       7 8 A/R         3256-6       Washer - Flat       53 38 8       3290-378 Tie - Cable       1 22 2         3256-6       Washer - Flat       56 38 8       3290-379 Cable Tie       3 41 1         3256-6       Washer - Flat       59 24 8       3290-379 Cable Tie       35 16 1         3256-6       Washer - Flat       61 24 8       3290-379 Tie - Cable       5 31 4         3256-14       Washer - Flat       3 35 1       3290-379 Tie - Cable       12 16 3         3256-22       Washer - Flat       11 8 1       3290-379 Tie - Cable       24 34 1         3256-22       Washer - Flat       35 8 1       3290-384 Pin - Lynch       53 30 4         3256-23       Washer - Flat       8 9 1       3290-384 Pin - Lynch - Safety Type       59 16 4
3256-6       Washer - Flat       53       38       8       3290-378       Tie - Cable       1       22       2         3256-6       Washer - Flat       56       38       8       3290-379       Cable Tie       3       41       1         3256-6       Washer - Flat       59       24       8       3290-379       Cable Tie       35       16       1         3256-14       Washer - Flat       61       24       8       3290-379       Tie - Cable       5       31       4         3256-22       Washer - Flat       11       8       1       3290-379       Tie - Cable       12       16       3         3256-22       Washer - Flat       35       8       1       3290-379       Tie - Cable       24       34       1         3256-22       Washer - Flat       35       8       1       3290-384       Pin - Lynch       53       30       4         3256-23       Washer - Flat       8       9       1       3290-384       Pin - Lynch - Safety Type       59       16       4
3256-6       Washer - Flat       56 38 8       3290-379 Cable Tie       3 41 1         3256-6       Washer - Flat       59 24 8       3290-379 Cable Tie       35 16 1         3256-6       Washer - Flat       61 24 8       3290-379 Tie - Cable       5 31 4         3256-14       Washer - Flat       3 35 1       3290-379 Tie - Cable       12 16 3         3256-22       Washer - Flat       11 8 1       3290-379 Tie - Cable       24 34 1         3256-22       Washer - Flat       35 8 1       3290-384 Pin - Lynch       53 30 4         3256-23       Washer - Flat       8 9 1       3290-384 Pin - Lynch - Safety Type       59 16 4
3256-6       Washer - Flat       59       24       8       3290-379       Cable Tie       35       16       1         3256-6       Washer - Flat       61       24       8       3290-379       Tie - Cable       5       31       4         3256-14       Washer - Flat       3       35       1       3290-379       Tie - Cable       12       16       3         3256-22       Washer - Flat       11       8       1       3290-379       Tie - Cable       24       34       1         3256-22       Washer - Flat       35       8       1       3290-384       Pin - Lynch       53       30       4         3256-23       Washer - Flat       8       9       1       3290-384       Pin - Lynch       56       30       4         3256-23       Washer - Flat       8       22       2       3290-384       Pin - Lynch - Safety Type       59       16       4
3256-6     Washer - Flat     61 24 8     3290-379     Tie - Cable     5 31 4       3256-14     Washer - Flat     3 35 1     3290-379     Tie - Cable     12 16 3       3256-22     Washer - Flat     11 8 1     3290-379     Tie - Cable     24 34 1       3256-22     Washer - Flat     35 8 1     3290-384     Pin - Lynch     53 30 4       3256-23     Washer - Flat     8 9 1     3290-384     Pin - Lynch     56 30 4       3256-23     Washer - Flat     8 22 2     3290-384     Pin - Lynch - Safety Type     59 16 4
3256-14     Washer - Flat     3 35 1     3290-379     Tie - Cable     12 16 3       3256-22     Washer - Flat     11 8 1     3290-379     Tie - Cable     24 34 1       3256-22     Washer - Flat     35 8 1     3290-384     Pin - Lynch     53 30 4       3256-23     Washer - Flat     8 9 1     3290-384     Pin - Lynch     56 30 4       3256-23     Washer - Flat     8 22 2     3290-384     Pin - Lynch - Safety Type     59 16 4
3256-22     Washer - Flat     11     8     1     3290-379     Tie - Cable     24     34     1       3256-22     Washer - Flat     35     8     1     3290-384     Pin - Lynch     53     30     4       3256-23     Washer - Flat     8     9     1     3290-384     Pin - Lynch     56     30     4       3256-23     Washer - Flat     8     22     2     3290-384     Pin - Lynch - Safety Type     59     16     4
3256-22       Washer - Flat       35       8       1       3290-384       Pin - Lynch       53       30       4         3256-23       Washer - Flat       8       9       1       3290-384       Pin - Lynch       56       30       4         3256-23       Washer - Flat       8       22       2       3290-384       Pin - Lynch - Safety Type       59       16       4
3256-23 Washer - Flat 8 9 1 3290-384 Pin - Lynch 56 30 4 3256-23 Washer - Flat 8 22 2 3290-384 Pin - Lynch - Safety Type 59 16 4
3256-23 Washer - Flat 8 22 2 3290-384 Pin - Lynch - Safety Type 59 16 4
3256-24 Washer 55 33 A/R 3290-424 Screw - Hex. Hd. Mach. 3 28 1
3256-24 Washer 60 26 A/R 3290-469 Nut - Grip 53 23 4
3256-24 Washer - Flat 58 26 A/R 3290-469 Nut - Grip 56 23 4
3256-25 Washer - Flat 51 6 1 3290-469 Nut - Grip 62 49 4
3256-26 Washer - Flat 11 40 1 3296-2 Nut - Lock 1 18 6
3256-26 Washer - Flat 69 5 8 3296-4 Nut - Lock 12 30 4
3256-28 Washer - Flat 9 14 4 3296-6 Nut - Lock 9 34 1
3256-41 Washer - Flat 9 36 3 3296-20 Nut - Lock 24 28 2
3256-46 Washer - Flat 12 26 2 3296-20 Nut - Lock 35 5 1
3256-64 Washer - Flat 35 25 4 3296-28 Nut - Lock 9 27 1
3257-5 Key - Woodruff 53 12 1 3296-29 Nut - Lock 10 64 2
3257-5 Key - Woodruff 56 12 1 3296-29 Nut - Lock 12 36 2
3257-5 Key - Woodruff 59 12 1 3296-29 Nut - Lock 19 43 2
3257-5 Key - Woodruff 61 12 1 3296-29 Nut - Lock 27 7 1
3257-5 Woodruff Key 9 11 3 3296-29 Nut - Lock 74 17 4
3257-30 Key - Woodruff 37 3 2 3296-39 Nut - Lock 19 19 2
3257-32 Key - Woodruff 27 24 1 3296-42 Nut - Lock 8 19 1
3257-32 Key - Woodruff 29 21 1 3296-42 Nut - Lock 9 5 1
3257-33 Key - Woodruff 35 30 1 3296-42 Nut - Lock 27 12 6
3258-19 Screw - Mach. Rd. Hd. 50 16 2 3296-42 Nut - Lock 31 10 5 3269-5 Rivet - Pop 53 45 4 3296-43 Nut - Lock 19 3 1
0200 0 111101 100
3269-5 Rivet - Pop 56 45 4 3296-49 Nut 52 15 3

Parti Hombelt Hober (Continued)						
Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref.	
3296-49	Nut	55 15 3	32128-23	Description Nut - Lock Flange	No. No. Qty.	
3296-49	Nut	60 12 3	32128-23	Nut - Lock Flange	52 22 2 53 26 8	
3296-49	Nut - Lock	58 12 3	32128-23	Nut - Lock Flange	55 22 2	
3296-59	Nut - Lock	53 24 4	32128-23	Nut - Lock Flange	56 26 8	
3296-59	Nut - Lock	56 24 4	32128-23	Nut - Lock Flange	59 10 6	
3296-59	Nut - Lock	62 53 4	32128-23	Nut - Lock Flange	61 10 6	
32103-2	Nut - Wing	1 17 3	32128-25	Nut - Lock Flange	52 39 2	
32103-2	Nut - Wing	5 51 2	32128-25	Nut - Lock Flange	55 39 2	
32104-6	Screw - Hex. Hd. Tapping	10 56 4	32128-25	Nut - Lock Flange Hd.	74 21 4	
32104-6	Screw - Self Tapping	15 1 2	32128-32	Nut - Flange	5 9 8	
32104-82	Screw - Cap Self Tapping	59 14 14	32128-33	Nut - Lock Flange	2 41 5	
32104-82	Screw - Cap Self Tapping	61 14 2	32128-37	Nut - Lock Flange	35 44 2	
32104-82	Screw - Cap Self-Tapping	53 18 2	32128-37	Nut - Lock Flange	37 23 2	
32104-82	Screw - Cap Self-Tapping	56 18 2	32128-42	Nut	51 27 4	
32104-96	Screw - Cap Hex. Hd.	15 6 1	32128-42	Nut - Flange	53 20 4	
32104-116		5 20 8	32128-42	Nut - Flange	56 20 4	
32107-11	Nut	50 14 2	32128-42	Nut - Flange	59 32 4	
32111-8	Nut - Acorn	5 8 2	32128-42	Nut - Flange	61 32 4	
32120-8	Ring - Retaining	29 1 1	32128-45	Nut - Flange	24 31 1	
32120-11	Ring - Retaining	29 47 1	32128-49	Nut - Flange	53 22 12	
32120-15	Ring - Retaining	29 45 1	32128-49	Nut - Flange	56 22 12	
32120-22	Ring - Retaining	9 42 2	32128-49	Nut - Flange	59 31 12	
32120-22	Ring - Retaining Internal	35 34 1	32128-49	Nut - Flange	61 31 12	
32120-69	Ring - Retaining External	35 35 1	32136-2	Nut	51 3 2	
32120-72	Ring - Retaining	28 53 1 75 11 1	32136-3	Nut - Hex. Slotted	37 13 2	
32121-4	Pin - Spring	2 C C C C C C C C C C C C C C C C C C C	32136-13	Nut - Slotted	19 10 3	
32121-4	Pin - Spring	76 8 1 73 9 1	32144-10 32144-10	Screw - Hex. Self Tapping	31 4 2	
32121-4 32121-5	Spring Pin Pin - Roll	26 7 1	32144-10	Screw - Hex. Thd. Form	12 6 6	
32121-6	Pin - Roll	11 24 1	32144-10	Screw - Self-Tapping Screw - Thread Forming	2 47 11 24 17 2	
32121-6	Pin - Roll	28 62 1	32144-21	Screw	24 17 2 12 45 1	
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#### PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible – minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit – which is not reflected in your manual – see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

#### **IDENTIFICATION AND ORDERING**

#### MODEL AND SERIAL NUMBERS

The Groundsmaster 322D 4 Wheel Drive has two identification numbers; a model number and a serial number. The two numbers are stamped on a plate which is located on the main frame under the seat. In any correspondence concerning the Groundsmaster 322D 4 Wheel Drive – supply model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an Authorized TORO Service Dealer – supply the following information:

- 1. Model and serial number of the Groundsmaster 322D 4 Wheel Drive.
- 2. Part number description and the quantity of part(s) desired.

NOTE: Do not order by reference number if a parts catalog is being used; use the PART NUMBER.

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#### **MAINTENANCE RECORD**

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#### MAINTENANCE RECORD

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Certifie Conforme au Reglement sur le Brouillage Radioelectrique.