Form Number 3357-786 Rev B

Z453 Z Master®
With 48in TURBO FORCE® Side Discharge Mower

Model No. 74417CP - 270002001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

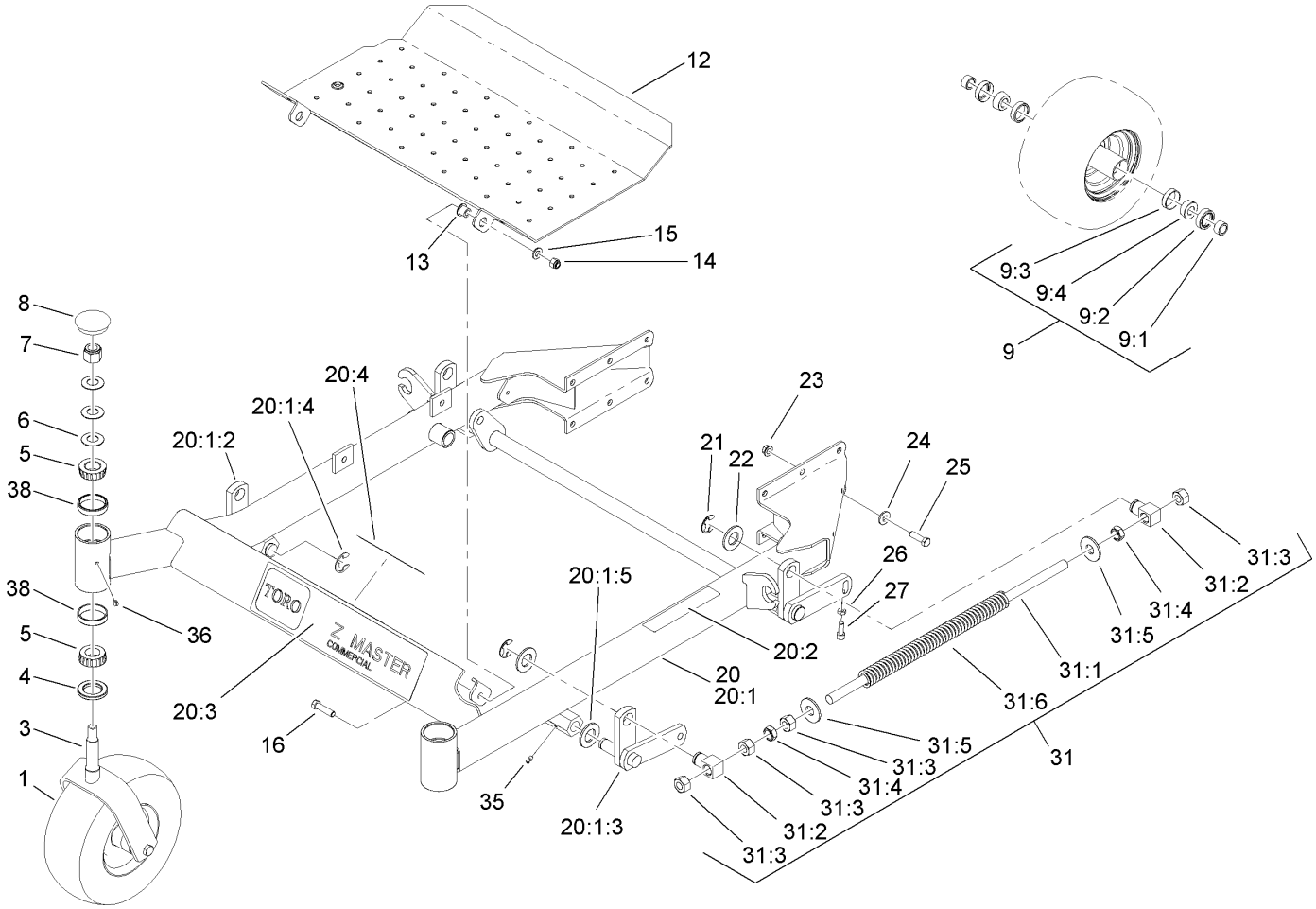
AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

❶ Not serviced separately

❷ Optional Equipment

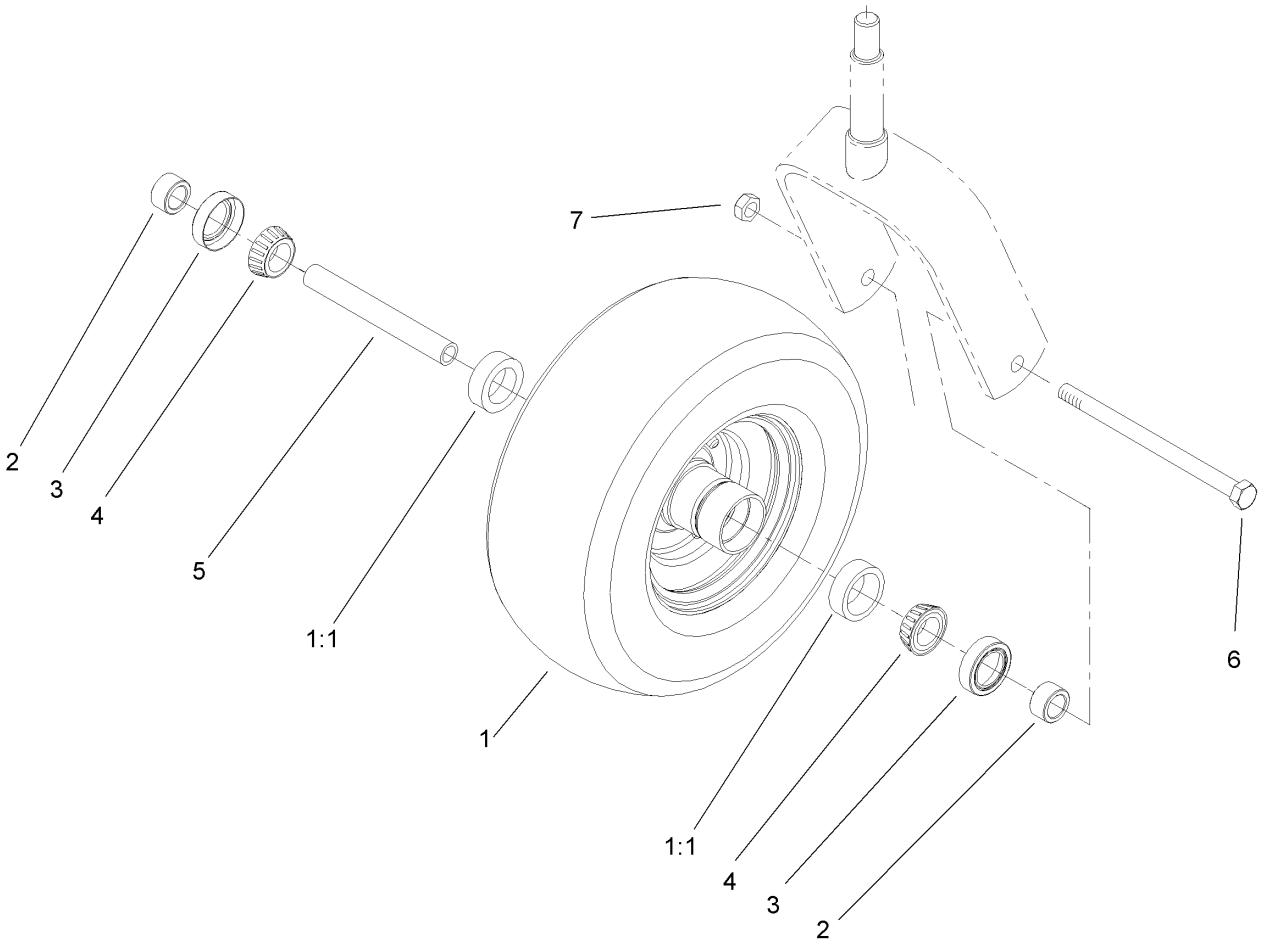
❸ Obtain from your local Kawasaki dealer



Front Frame Assembly

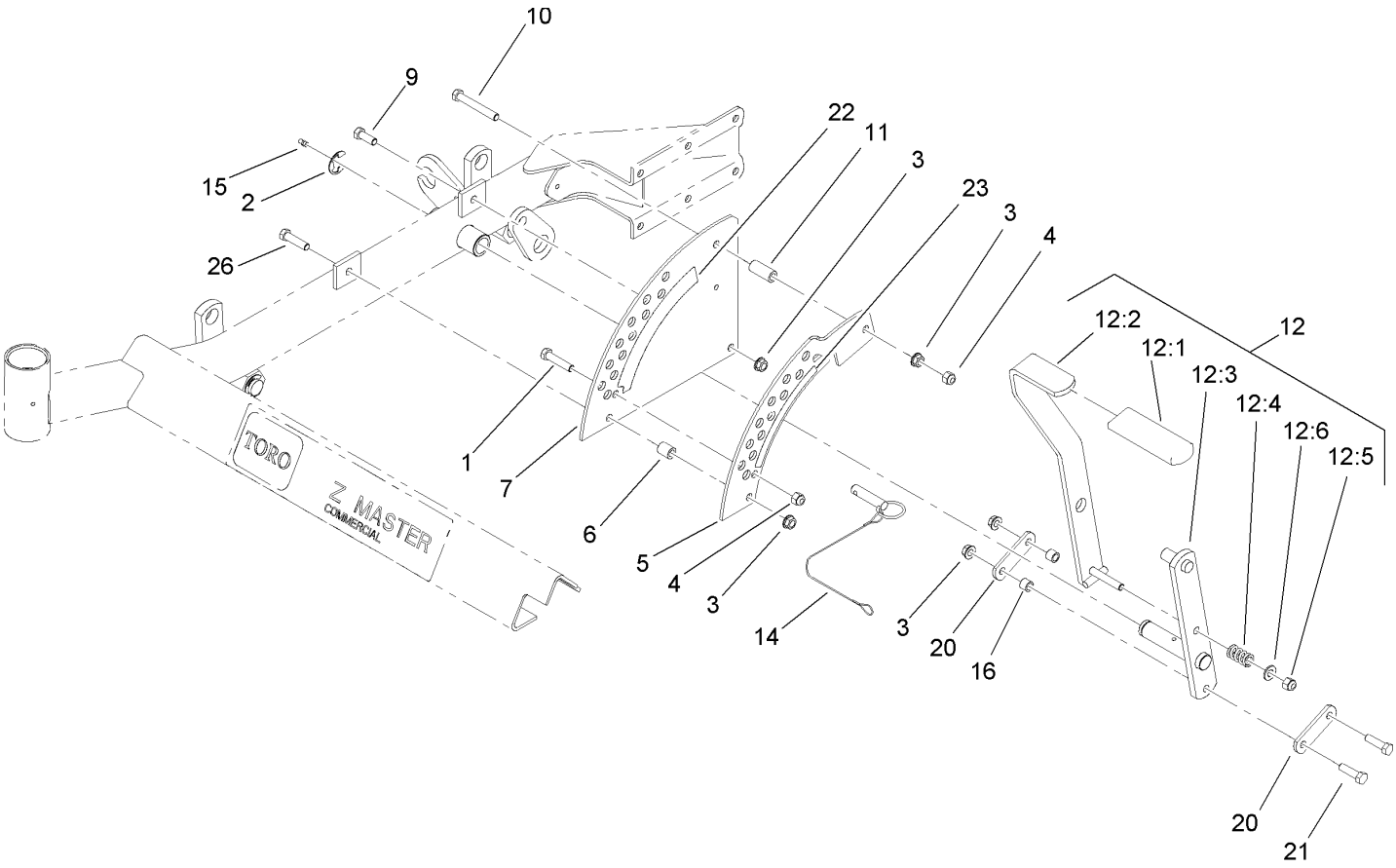
Ref	Part No.	Qty.	Description
1	110-5745	2	Semi Pnuematic Wheel ASM
3	1-632511-01	2	Caster
4	1-543511	2	Seal-Grease
5	254-94	4	Bearing-Cone, Tapered
6	1-633508	6	Washer-Bellville
7	3296-51	2	Nut-Lock, NI
8	103-4882	2	Cap-Grease
9	110-8837	1	Caster Wheel Bearing Kit
9:1	1-633581	2	Spacer-Bearing
9:2	1-633580	2	Seal-Bearing
9:3	1-633584	2	Bearing-Cup
9:4	1-633585	2	Bearing-Cone, Taper
12	108-5007-03	1	Floor Pan
13	86-2180	2	Bushing-Flange
14	3296-39	2	Nut-Lock, NI
15	3256-24	2	Washer-Flat
16	323-8	2	Screw-HH
20	108-5022	1	Front Frame ASM
❶20:1		1	Frame-Front
20:1:2	99-3872	1	RH Lift Arm ASM
20:1:3	99-3871	1	LH Lift Arm ASM
20:1:4	32151-103	2	Ring-Snap
20:1:5	3256-29	2	Washer-Flat
20:2	1-633818	1	Decal-Warning

Ref	Part No.	Qty.	Description
20:3	106-7451	1	Decal
20:4	107-2112	1	Decal-Warning
21	32151-103	4	Ring-Snap
22	3256-29	4	Washer-Flat
23	3290-357	12	Nut-HHF, Whiz
24	98-5975	12	Washer-Belleville
25	323-7	12	Screw-HH
26	3218-2	2	Nut-Jam
27	3274-18	2	Screw-HSH
31	1-634439	2	Front Frame Spring ASM
31:1	1-633096	1	Rod-Lift, Deck
31:2	1-633441	2	Swivel-Deck Mount, Rear
31:3	3217-11	4	Nut-Hex
31:4	3218-6	2	Nut-Jam
31:5	3256-7	2	Washer-Flat
31:6	1-633064	1	Spring-Support, Deck
35	302-19	4	Fitting-Grease
36	1-811010	2	Plug
38	254-72	4	Bearing-Cup, Tapered



Caster Wheel Assembly No. 110-5745

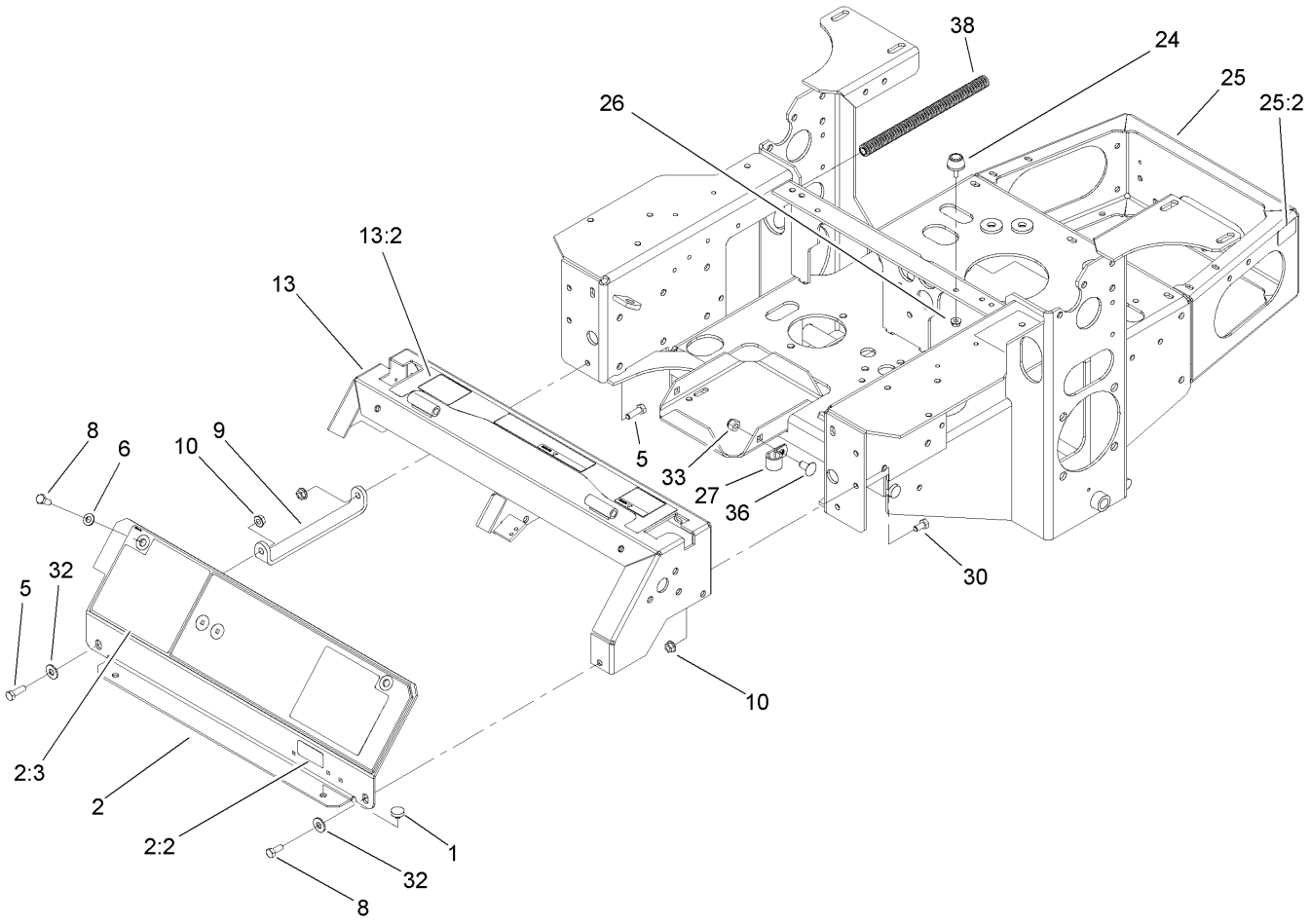
Ref	Part No.	Qty.	Description
1	110-5743	1	Wheel And Tire ASM (Semi-Pneumatic)
1:1	1-633584	1	Bearing-Cup
2	1-633581	2	Spacer-Bearing
3	1-633580	2	Seal-Bearing
4	1-633585	2	Bearing-Cone, Taper
5	1-633579	1	Spacer-Caster, Front
6	325-36	1	Screw-HH
7	3296-45	1	Nut-Lock, NI



Height-of-Cut Assembly

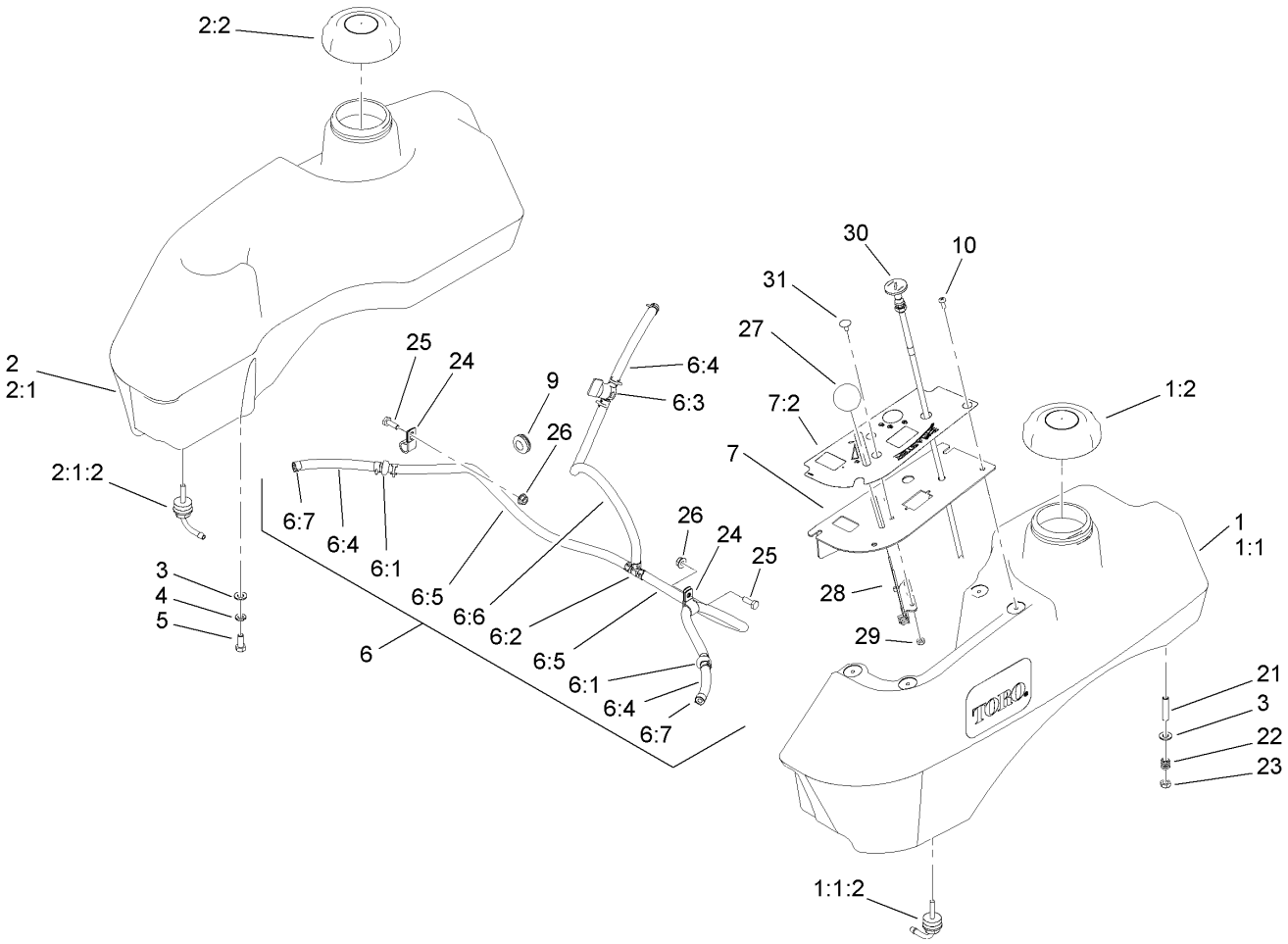
Ref	Part No.	Qty.	Description
1	323-9	1	Screw-HH
2	32151-103	1	Ring-Snap
3	3290-357	5	Nut-HHF, Whiz
4	3296-39	2	Nut-Lock, NI
5	108-7755-01	1	Plate-Lift, Deck
6	1-633080	1	Bushing-Lever, Lift
7	1-653230-01	1	Plate-Lift, Deck
9	323-6	1	Screw-HH
10	323-13	1	Screw-HH
11	1-633082	1	Bushing-Lever, Lift
12	110-5870	1	Deck Lift Handle ASM
12:1	1-633295	1	Grip-Lever, Lift
12:2	103-2078	1	Handle-Lift
12:3	106-6598	1	Lift Arm ASM
12:4	1-633325	1	Spring-Compression
12:5	3296-39	1	Nut-Lock, NI
12:6	3256-24	1	Washer-Flat
14	106-9951	1	Hitch Pin ASM
15	302-19	1	Fitting-Grease
16	103-1918	2	Bushing
20	1-633068	2	Arm-Lift, Deck
21	323-29	2	Screw-HH
22	108-1051	1	Decal-Deck Height, Outer
23	108-1050	1	Decal-Deck Height, Inner

Ref	Part No.	Qty.	Description
26	323-8	1	Screw-HH



Main Frame Assembly

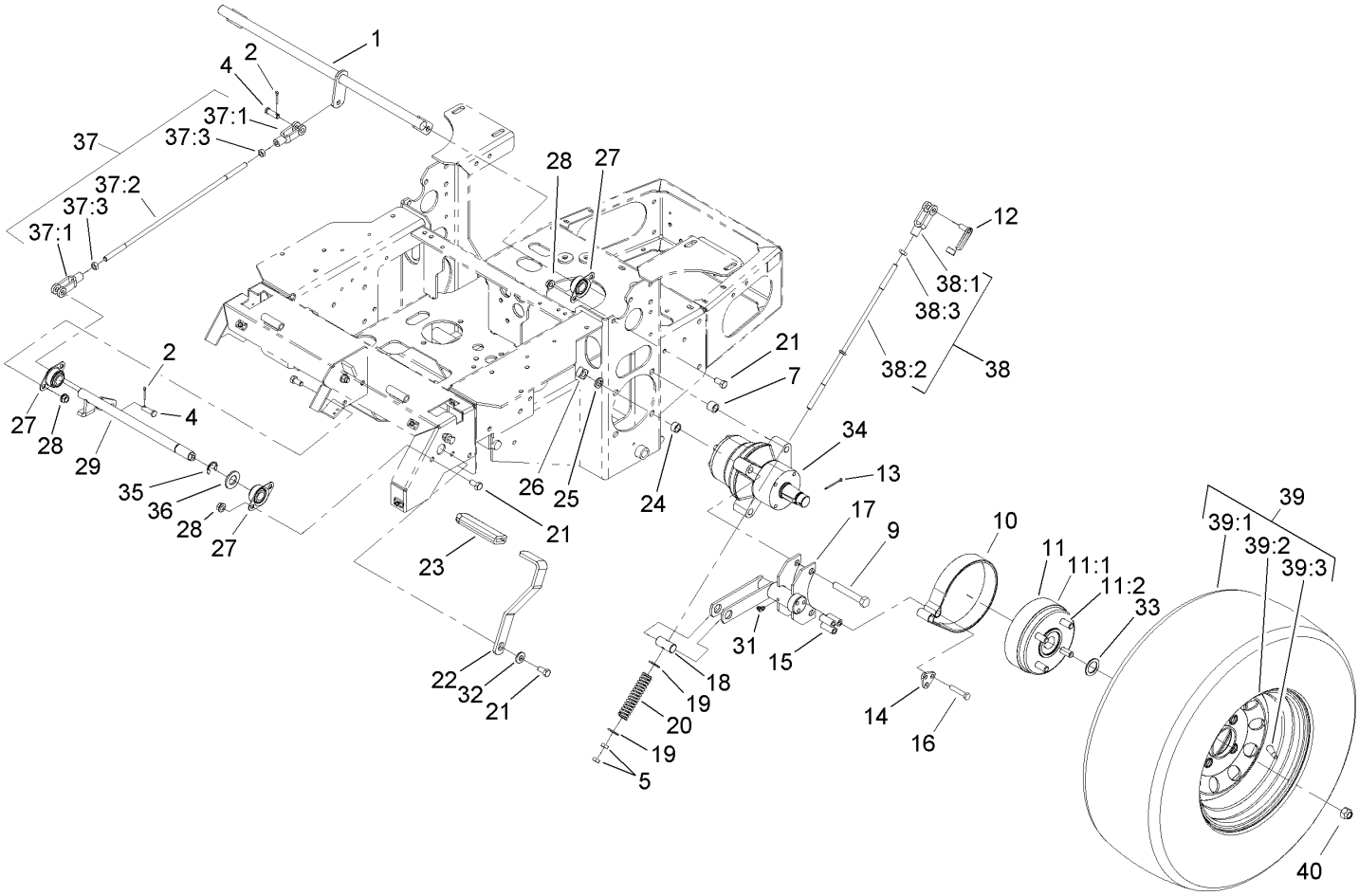
Ref	Part No.	Qty.	Description
1	1-513658	2	Bumper
2	108-1864	1	Panel ASM
2:2	98-4387	1	Decal-Protection, Ear
2:3	107-8445	1	Decal-Cover, Panel
5	322-5	2	Screw-HH
6	3256-23	2	Washer-Flat
8	322-3	3	Screw-HH
9	103-7935-03	1	Bracket-Panel, Instrument
10	32128-20	6	Nut-HF
13	108-5997	1	Console ASM
13:2	108-5995	1	Decal-Warning
24	109-2365	2	Bumper-Rubber (W/Stud)
25	112-9007	1	Main Frame ASM
25:2	65-2690	2	Decal-Surface, Hot
26	32128-33	2	Nut-HF
30	322-2	4	Screw-HH
32	3256-3	2	Washer-Flat
38	24-7922	2	Cover-Shaft, Drive



Fuel System Assembly

Ref	Part No.	Qty.	Description
1	110-4165	1	LH Fuel Tank Service Kit
❶1:1		1	LH Fuel Tank ASM
1:1:2	103-2605	1	Fitting-Fuel, Bulkhead
1:2	109-0346	1	Cap-Fuel, Gas
2	105-3639	1	RH Fuel Tank Service Kit
❶2:1		1	RH Fuel Tank ASM
2:1:2	103-2605	1	Fitting-Fuel, Bulkhead
2:2	109-0346	1	Cap-Fuel, Gas
3	3256-23	8	Washer-Flat
4	1-805005	4	Washer-Lock
5	322-3	4	Screw-HH
❶6		1	Fuel Line ASM
6:1	99-5000	2	Valve-Check, Fuel
6:2	99-5005	1	Fitting-Tee, Barbed
6:3	1-603770	1	Valve-Fuel
6:4	109-0678	3	Hose-Fuel
6:5	110-5701	2	Hose-Fuel
6:6	109-0297	1	Hose-Fuel
6:7	1-303077	12	Clamp
7	107-2149	1	Control Panel ASM
7:2	110-0439	1	Decal-Panel, Control
9	1-543296	2	Grommet
10	109-2661	4	Screw-PPH
21	1-633023	4	Stud

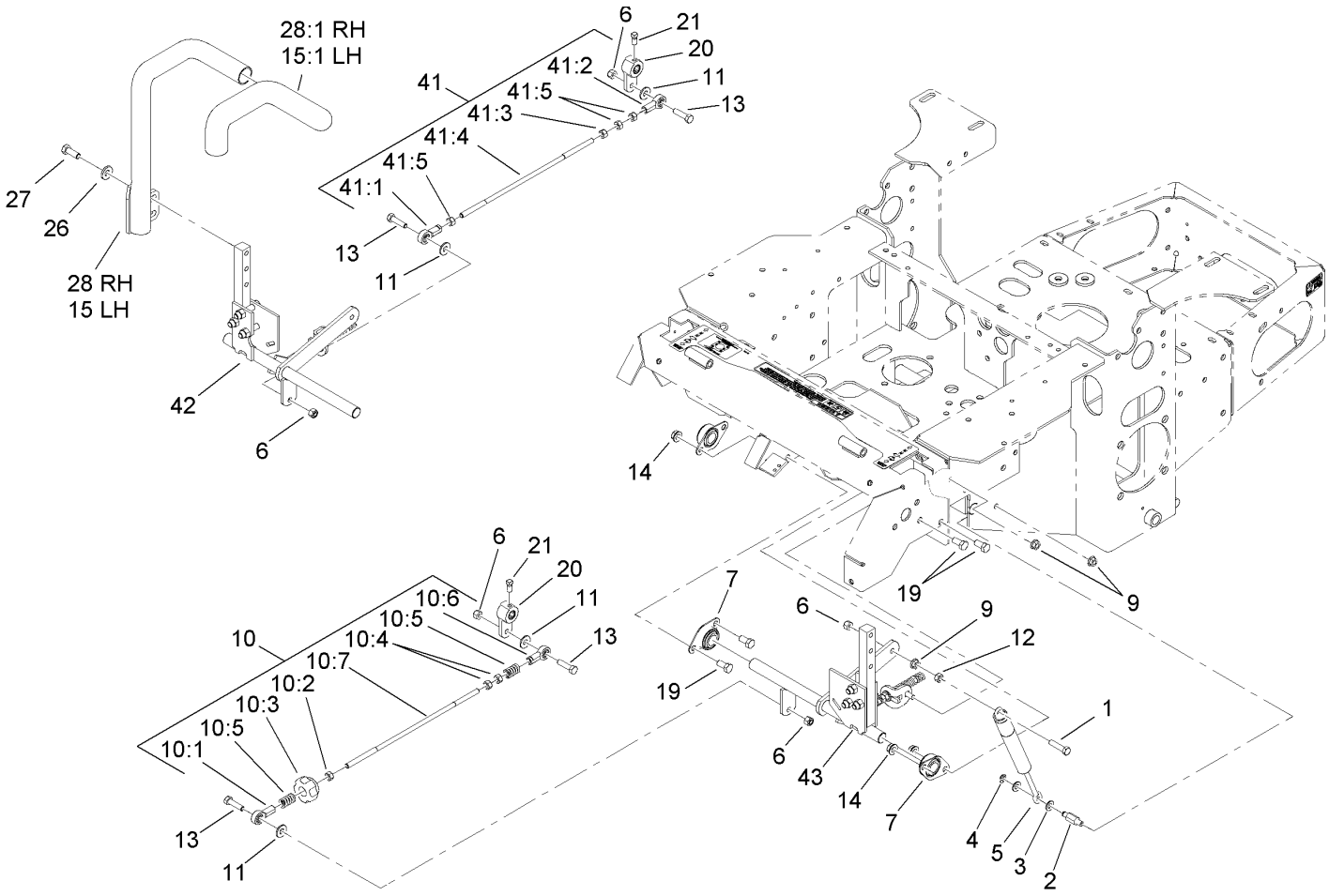
Ref	Part No.	Qty.	Description
22	1-633349	4	Spring-Tank, Fuel
23	3296-47	4	Nut-Lock, NI
24	1-513762	2	Clip-Loom
25	321-4	2	Screw-HH
26	32128-33	2	Nut-HF
27	1-513592	1	Knob-Ball
28	1-633696	1	Throttle Cable ASM
29	3296-2	2	Nut-Lock
30	106-9962	1	Control-Choke, Push / Pull
31	1-807513	2	Bolt-CARR



Parking Brake Assembly

Ref	Part No.	Qty.	Description
1	1-652073-03	1	Crank-Brake, Park
2	3272-10	2	Pin-Cotter
4	1-808285	2	Pin-Clevis
5	3219-3	4	Nut-Hex
7	1-653068	4	Spacer-Wheel
9	325-13	8	Screw-HH
10	103-0355	2	Band-Brake
11	103-0590	2	Hub And Wheel ASM
11:1	103-0589	1	Wheel Hub ASM
11:2	1-633926	4	Stud-Wheel
12	103-2399	2	Pin-Spring, Clevis
13	1-806800	2	Pin-Cotter
14	103-0374	2	Retainer-Band, Brake
15	103-0384	6	Spacer
16	322-9	6	Screw-HH
17	103-0352-03	2	Bracket-Brake
18	1-633144	2	Pin-Trunion
19	3256-4	4	Washer-Flat
20	1-633454	2	Spring-Brake
21	323-4	9	Screw-HH
22	1-653074-03	1	Handle-Brake, Park
23	1-633268	1	Grip-Lever, Brake
24	1-653069	4	Spacer-Wheel
25	3253-7	8	Washer-Lock

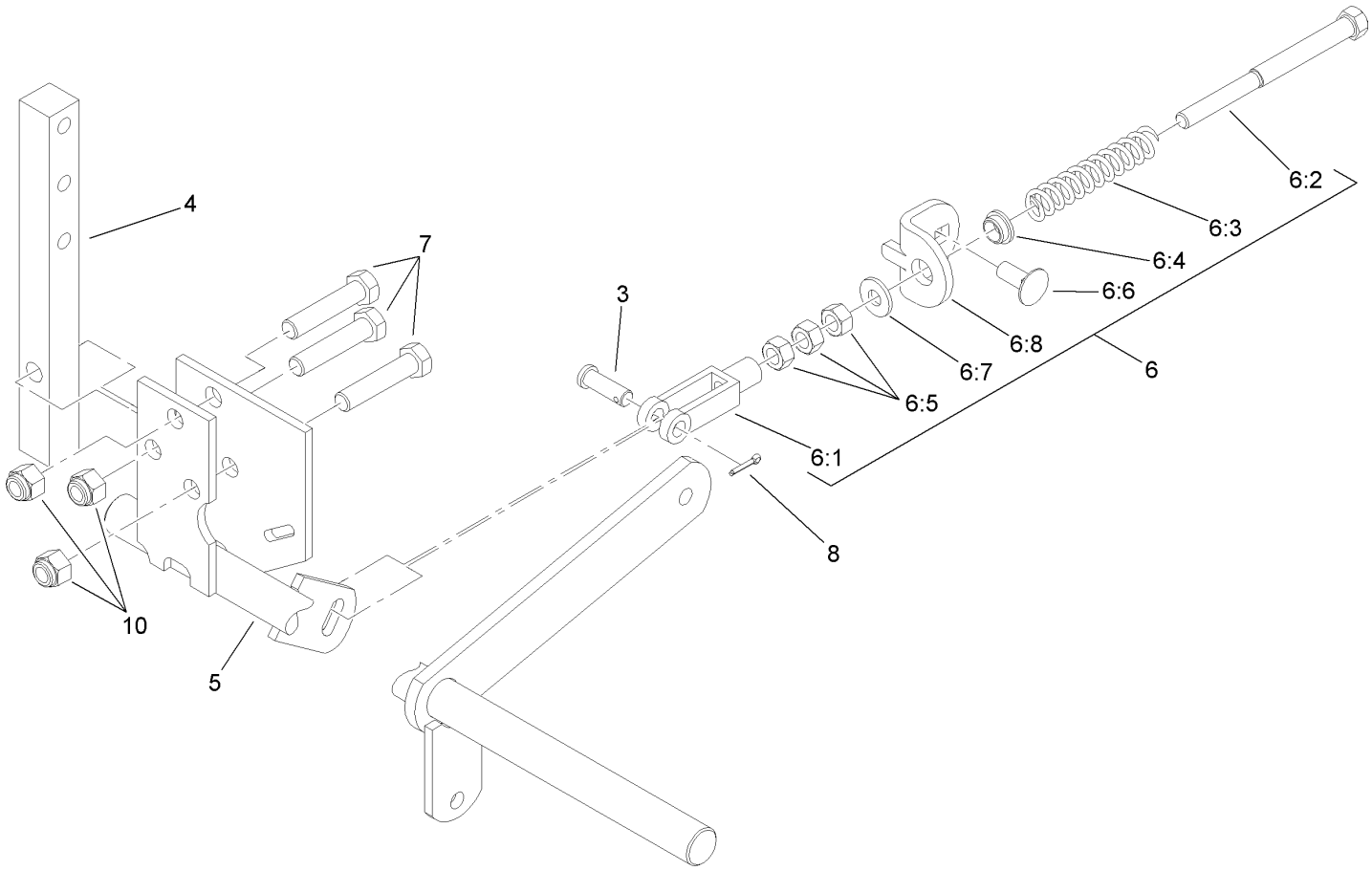
Ref	Part No.	Qty.	Description
26	103-0131	8	Nut-Square
27	1-633102	4	Bearing-Flange, Side
28	3290-357	8	Nut-HHF, Whiz
29	103-3116	1	Shaft-Brake, Parking
31	1481	2	Fitting-Grease
32	98-5975	1	Washer-Belleville
33	1-523157	2	Washer-Spacer
34	103-5333	2	Motor-Wheel
35	32151-48	1	E-Ring
36	3256-28	1	Washer-Flat
37	103-4328	1	Brake Rod ASM
37:1	1-633131	2	Yoke-Linkage, Brake
37:2	1-653061	1	Linkage-Handle, Brake
37:3	3219-3	2	Nut-Hex
38	103-4329	2	Brake Rod ASM
38:1	1-633131	1	Yoke-Linkage, Brake
38:2	103-0356	1	Rod-Brake
38:3	3219-3	1	Nut-Hex
39	1-653159	2	Wheel And Tire ASM
39:1	1-653160	1	Tire
39:2	1-653161	1	Wheel
39:3	232-27	1	Stem-Valve
40	242-50	8	Nut-Lug



Motion Control Assembly

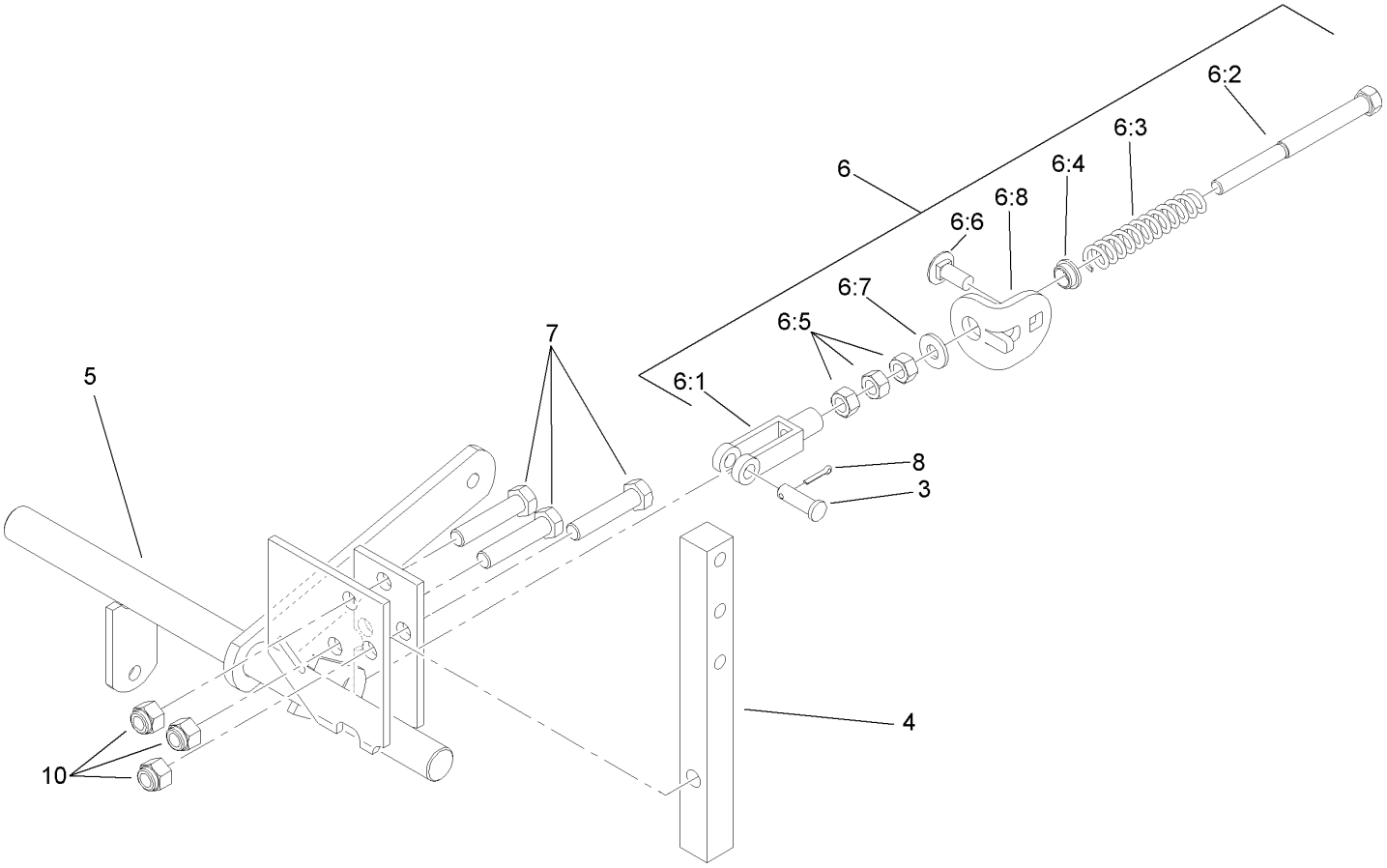
Ref	Part No.	Qty.	Description
1	1-403180	2	Screw-HH
2	103-4101	2	Pin-Damper
3	3256-23	4	Washer-Flat
4	32120-35	2	Ring-Retaining, EXT
5	109-2339	2	Damper-Control, Motion
6	3296-29	6	Nut-Lock, NI
7	1-633102	4	Bearing-Flange, Side
9	32128-20	10	Nut-HF
10	103-4326	1	Tracking Rod ASM
10:1	1-543017	1	Balljoint-RH
10:2	3219-2	1	Nut-Hex
10:3	103-3060	1	Knob-Tracking
10:4	1-804524	2	Nut
10:5	1-323245	2	Spring-Compression
10:6	1-633152	1	Balljoint-LH
10:7	103-3066	1	Link-Rod, Tracking
11	3256-3	4	Washer-Flat
12	3217-6	2	Nut-Hex
13	322-6	4	Screw-HH
14	3290-357	6	Nut-HHF, Whiz
15	108-7238	1	LH Lever ASM
15:1	106-9987	1	Grip-Control, Motion
19	323-4	6	Screw-HH
20	103-3717	2	Arm-Control

Ref	Part No.	Qty.	Description
21	1-803022	2	Screw-Set
26	98-5975	4	Washer-Belleville
27	323-6	4	Screw-HH
28	108-7237	1	RH Lever ASM
28:1	106-9987	1	Grip-Control, Motion
41	103-4327	1	Tracking ASM
41:1	1-543017	1	Balljoint-RH
41:2	1-633152	1	Balljoint-LH
41:3	1-804524	1	Nut
41:4	103-3066	1	Link-Rod, Tracking
41:5	3219-2	3	Nut-Hex
42	109-3911	1	RH Motion Control ASM
43	109-3912	1	LH Motion Control ASM



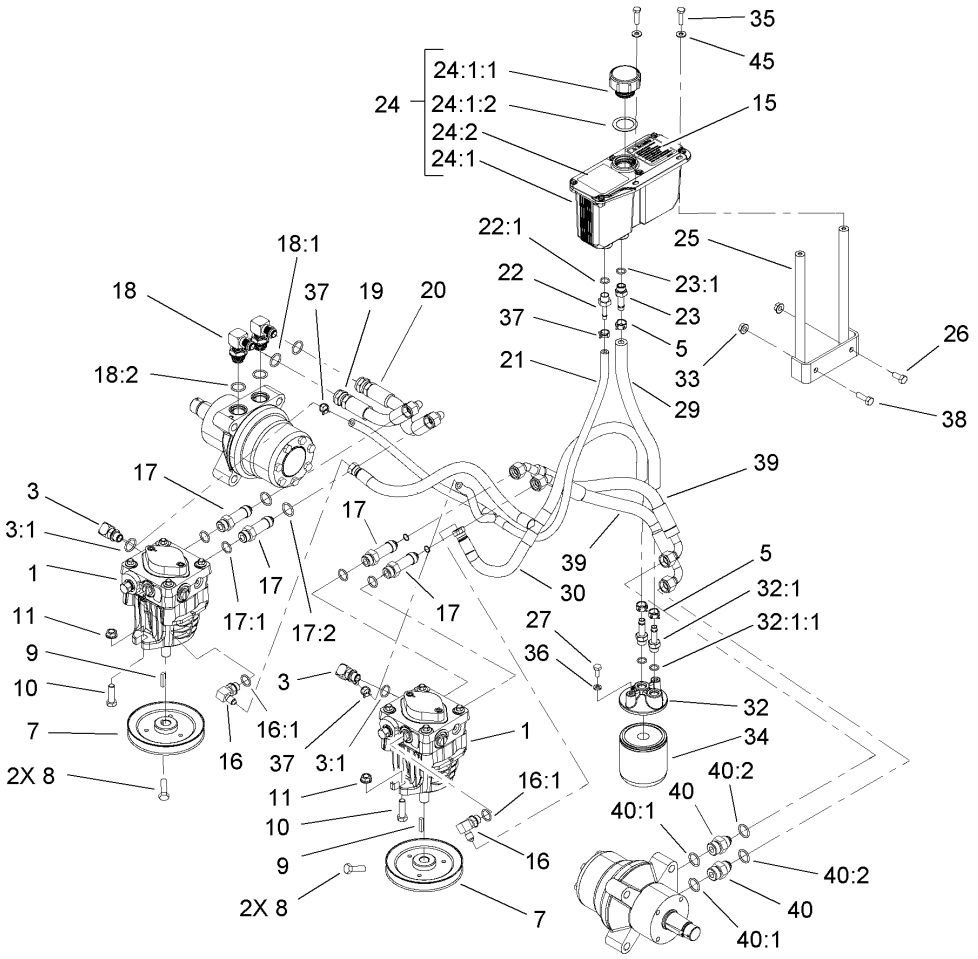
Right Hand Motion Control Assembly No. 109-3911

Ref	Part No.	Qty.	Description
3	1-808280	1	Pin-Clevis
4	103-0407	1	Arm-Shaft, Control
5	103-4773	1	Control-Motion, RH
6	109-3903	1	Neutral Return ASM
6:1	1-303105	1	Yoke-Adjustable
6:2	1-603737	1	Bolt-Return, Neutral
6:3	1-603807	1	Spring-Return, Neutral
6:4	109-3769	1	Bushing-Nylon, Flanged
6:5	3219-2	3	Nut-Hex
6:6	3230-23	1	Screw-CARR
6:7	3256-2	1	Washer-Flat
6:8	109-3908	1	Tab-Adjustment
7	323-9	3	Screw-HH
8	3272-5	1	Pin-Cotter
10	3296-39	3	Nut-Lock, NI



Left Hand Motion Control Assembly No. 109-3912

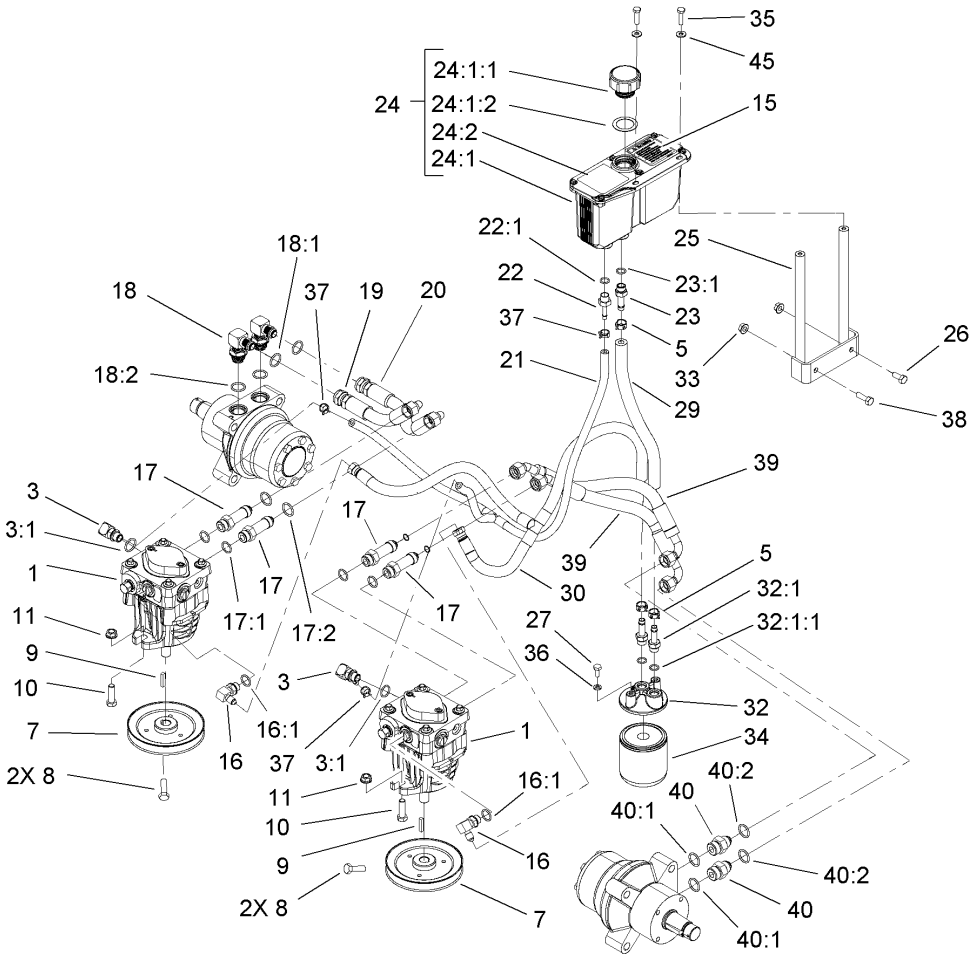
Ref	Part No.	Qty.	Description
3	1-808280	1	Pin-Clevis
4	103-0407	1	Arm-Shaft, Control
5	103-4774	1	Control-Motion, LH
6	109-3903	1	Neutral Return ASM
6:1	1-303105	1	Yoke-Adjustable
6:2	1-603737	1	Bolt-Return, Neutral
6:3	1-603807	1	Spring-Return, Neutral
6:4	109-3769	1	Bushing-Nylon, Flanged
6:5	3219-2	3	Nut-Hex
6:6	3230-23	1	Screw-CARR
6:7	3256-2	1	Washer-Flat
6:8	109-3908	1	Tab-Adjustment
7	323-9	3	Screw-HH
8	3272-5	1	Pin-Cotter
10	3296-39	3	Nut-Lock, NI



Hydraulic System Assembly

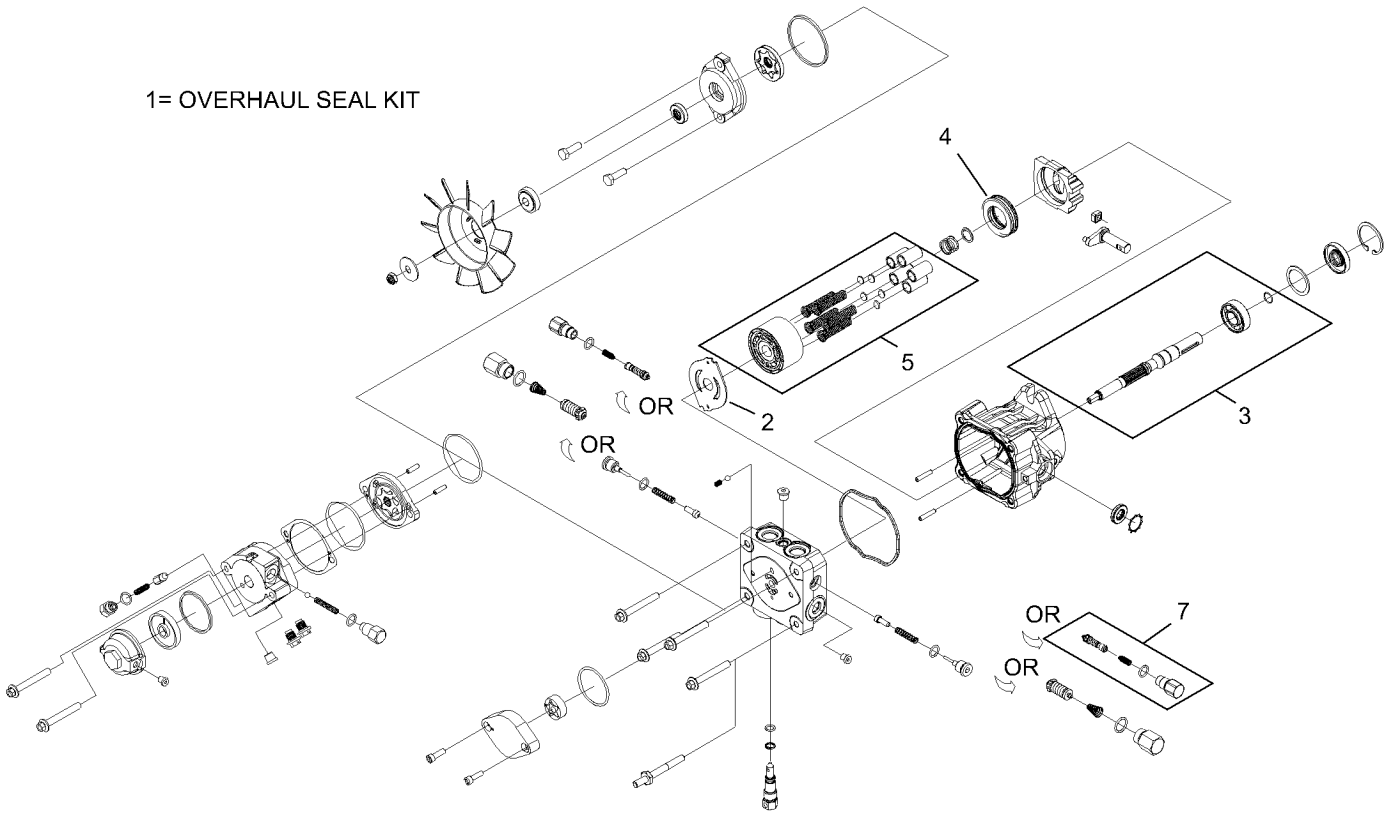
Ref	Part No.	Qty.	Description
1	103-1942	2	Pump-HYD
3	103-1799	2	Elbow-90 DEG
3:1	237-42	1	O-Ring
5	103-1988	3	Clamp-Hose
7	1-653156	2	Pulley
8	1-803050	4	Screw-Set
9	1-807272	2	Key
10	323-7	4	Screw-HH
11	3290-357	4	Nut-HHF, Whiz
15	103-2644	1	Decal-Exhaust
16	103-1802	2	Fitting-HYD, 90 DEG
16:1	1-603921	1	O-Ring
17	103-1940	4	Adapter-HYD, Straight
17:1	237-79	1	O-Ring
17:2	1-603992	1	O-Ring
18	1-633605	2	Fitting-HYD, 90 DEG
18:1	1-603992	1	O-Ring
18:2	237-80	1	O-Ring
19	1-653186	1	Hose-Front
20	1-653187	1	Hose-Rear, RH
21	103-2357	1	HYD Hose ASM
22	103-1801	1	Adapter-Straight
22:1	237-42	1	O-Ring
23	103-1912	1	Adapter-Straight

Ref	Part No.	Qty.	Description
23:1	237-42	1	O-Ring
24	103-1947	1	HYD Reservoir ASM
❶24:1		1	Reservoir-HYD
24:1:1	103-1948	1	Cap-Reservoir, HYD
24:1:2	103-1949	1	Gasket-Cap
24:2	1-523552	1	Decal-Tank, HYD
25	103-3071-03	1	Stand-Reservoir
26	322-3	1	Screw-HH
27	321-3	2	Screw-HH
29	103-3077	1	HYD Hose ASM
30	103-2930	1	HYD Hose ASM
32	103-2889	1	Filter Head ASM
32:1	103-1912	2	Adapter-Straight
32:1:1	237-42	1	O-Ring
33	32128-20	2	Nut-HF
34	1-633750	1	Filter-Oil, HYD
34	1-633752	1	Filter-HYD, Winter
35	321-6	2	Screw-HH
36	1-805004	2	Washer-Lock
37	103-1716	3	Clamp-Hose
38	322-5	1	Screw-HH
39	103-3809	2	Hose-LH
40	1-603991	2	Fitting-Straight
40:1	237-80	1	O-Ring



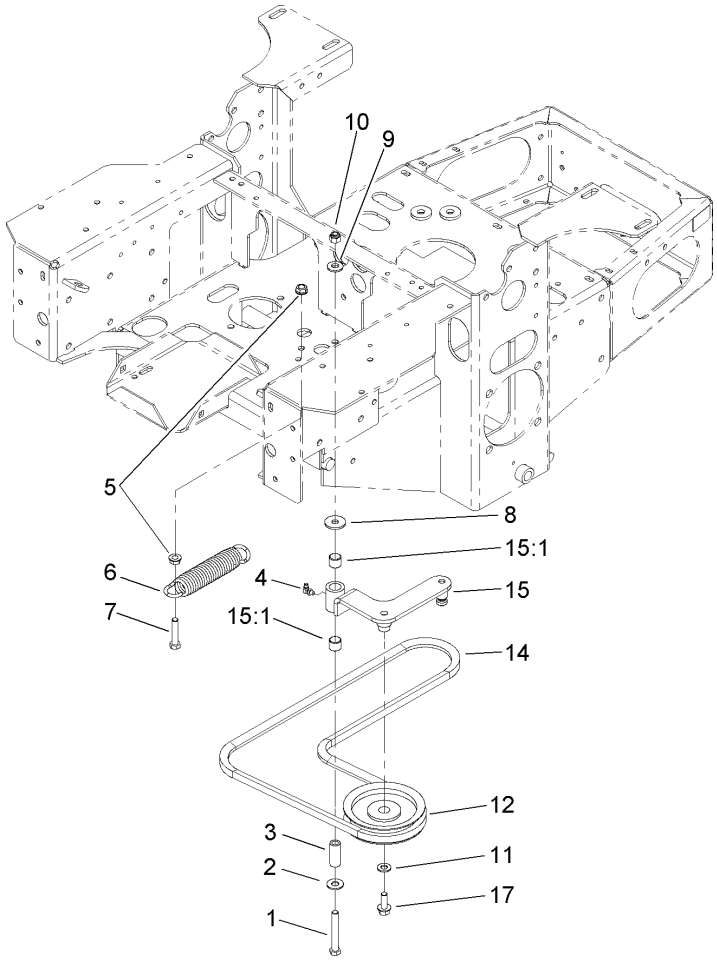
Hydraulic System Assembly (continued)

Ref	Part No.	Qty.	Description
40:2	1-603992	1	O-Ring
45	3256-22	2	Washer-Flat



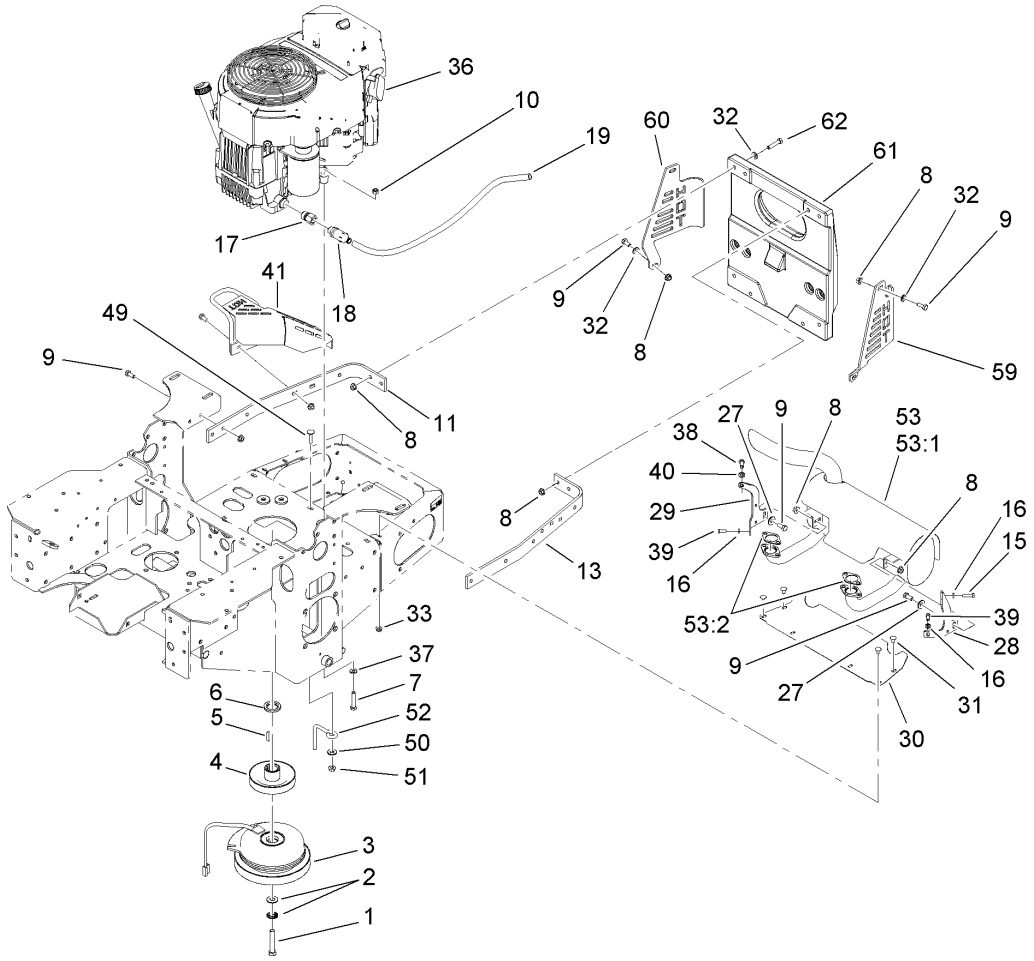
Hydraulic Pump Assembly No. 103-1942

Ref	Part No.	Qty.	Description
1	105-6184	1	Overhaul Seal Kit
2	105-6185	1	Plate-Valve
3	103-2664	1	Input Shaft Kit
4	94-6922	1	Bearing-Thrust
5	103-2666	1	Cylinder Block Kit
7	106-2053	1	Shock Valve Kit



Pump Idler and Belt Assembly

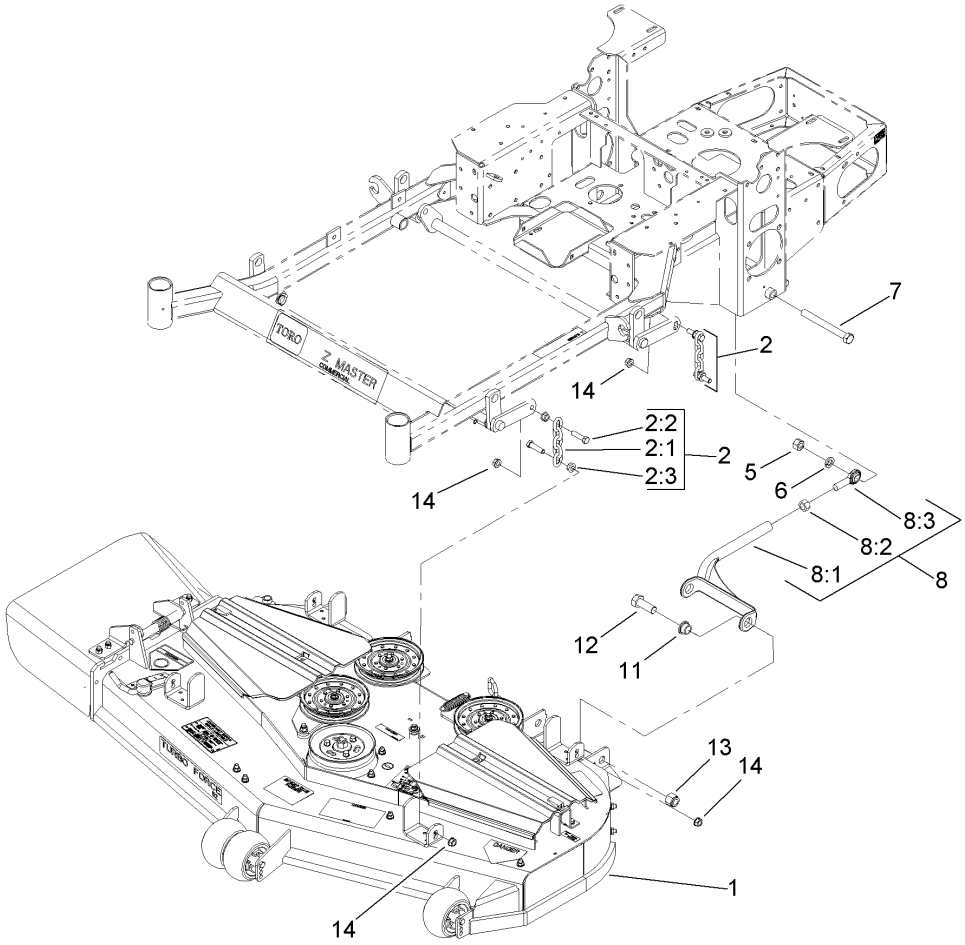
Ref	Part No.	Qty.	Description
1	323-13	1	Screw-HH
2	3256-4	1	Washer-Flat
3	1-603044	1	Bushing
4	302-40	1	Fitting-Grease
5	3290-357	2	Nut-HHF, Whiz
6	103-4480	1	Spring-Extension
7	323-9	1	Screw-HH
8	63-8410	1	Washer
9	98-5975	1	Washer-Belleville
10	3296-39	1	Nut-Lock, NI
11	3256-24	1	Washer-Flat
12	1-603843	1	Pulley-Idler
14	107-3960	1	Belt
15	103-4482	1	Idler Arm ASM
15:1	103-4681	2	Sleeve-Bearing
17	3234-11	1	Screw-HHF



Engine, Clutch and Muffler Assembly

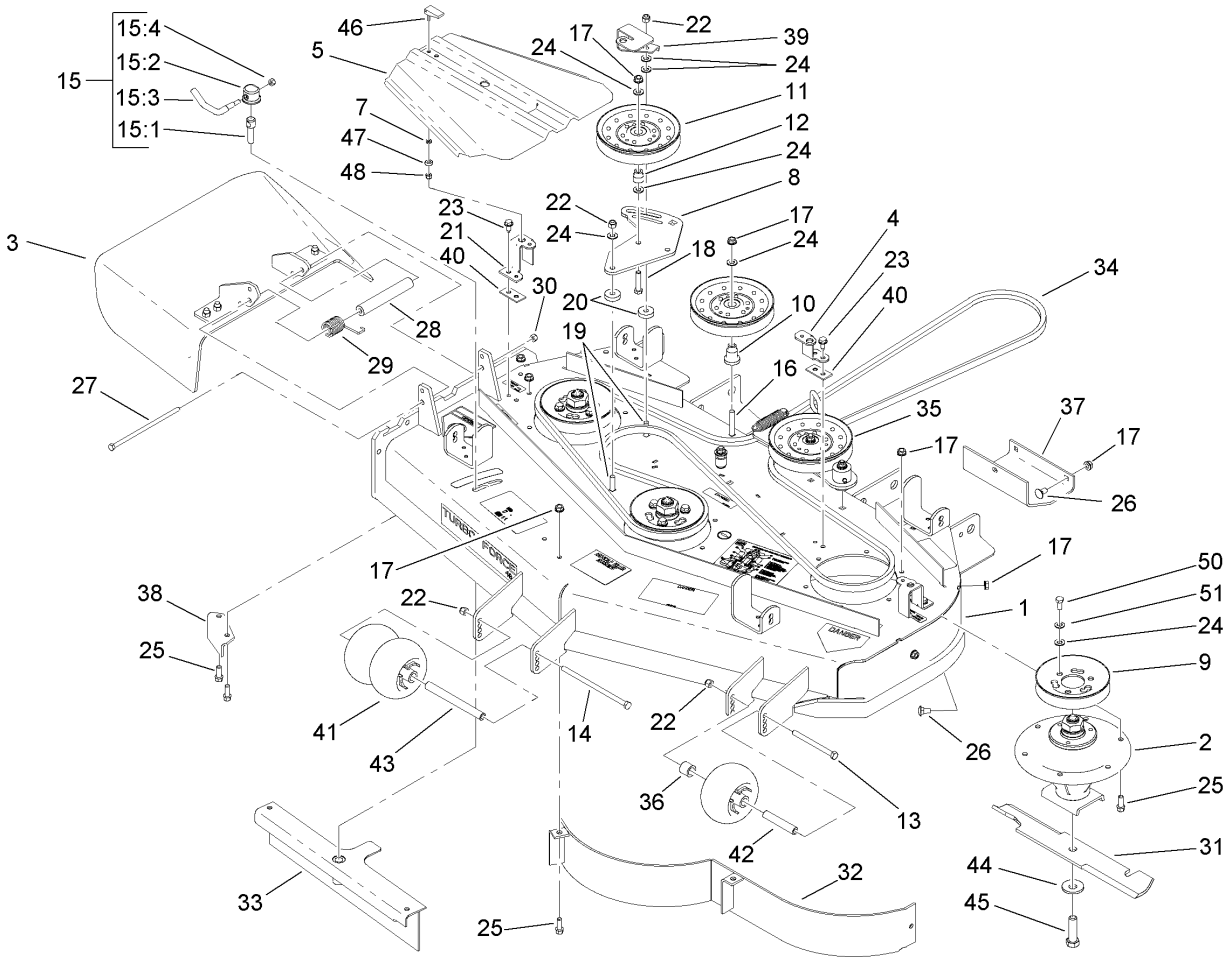
Ref	Part No.	Qty.	Description
1	3212-12	1	Screw-HH
2	1-603610	2	Washer-Spring
3	109-2916	1	Clutch
4	103-3913	1	Pulley
5	1-807259	1	Key
6	103-2308	1	Spacer-Crankshaft
7	322-9	4	Screw-HH
8	32128-20	29	Nut-HF
9	322-3	15	Screw-HH
10	3296-29	4	Nut-Lock, NI
11	103-3078-03	1	Strap-Guard, RH
13	103-3164-03	1	Strap-Guard, LH
15	33113-025	1	Screw-HH
16	1-805004	3	Washer-Lock
17	103-1966	1	Adapter
18	92-6877	1	Valve-Drain, Oil
19	106-7022	1	Tube-Drain, Oil
27	3256-3	3	Washer-Flat
28	103-2993-03	1	Bracket-Muffler, LH
29	103-2994-03	1	Bracket-Muffler, RH
30	103-2740-03	1	Deflector-Short
31	3229-10	4	Screw-CARR
32	3256-23	12	Washer-Flat
33	32128-33	4	Nut-HF

Ref	Part No.	Qty.	Description
❶❸36		1	Engine-Kawasaki, FH680V-Ds21
37	1-303334	4	Washer-Spring
38	33114-025	1	Screw-HH
39	33113-016	2	Screw-HH
40	1-805005	1	Washer-Lock
41	103-3218-03	1	Guard-Tailpipe
49	3230-3	1	Screw-CARR
50	3256-3	1	Washer-Flat
51	32128-20	1	Nut-HF
52	108-1058	1	Rod-Belt
53	103-3427	1	Muffler Kit
53:1	103-2761	1	Muffler
53:2	1-653313	2	Gasket-Exhaust
59	103-3287-03	1	Guard-Muffler, LH
60	103-3288-03	1	Guard-Muffler, RH
61	107-8421-03	1	Weight-Notched, 60 Lb
62	322-7	8	Screw-HH



Deck Connection Assembly

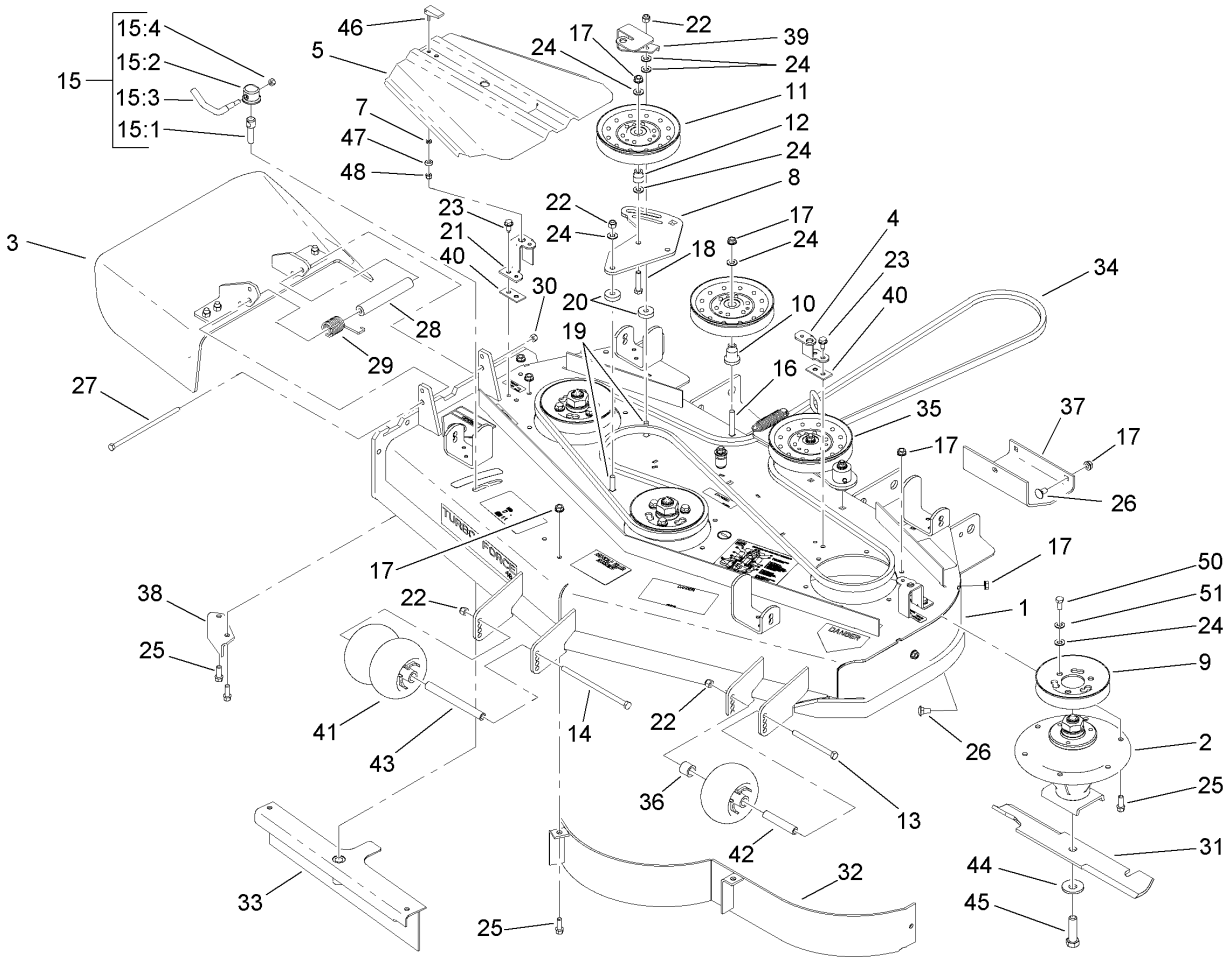
Ref	Part No.	Qty.	Description
❶1		1	Deck ASM
2	103-9792	4	Deck Chain ASM
2:1	1-633447	1	Chain-Lift, Deck
2:2	103-1898	2	Screw-HH
2:3	32128-37	2	Nut-HF
5	3217-11	2	Nut-Hex
6	3253-8	2	Washer-Lock
7	1-800344	2	Screw
8	108-7768	2	Strut ASM
8:1	108-7753-03	1	Strut-Deck
8:2	3219-6	1	Nut-Hex
8:3	1-633029	1	Balljoint-Spherical
11	93-2877	4	Bushing
12	328-24	4	Screw-HH
13	3296-51	4	Nut-Lock, NI
14	32128-37	8	Nut-HF



Deck Assembly

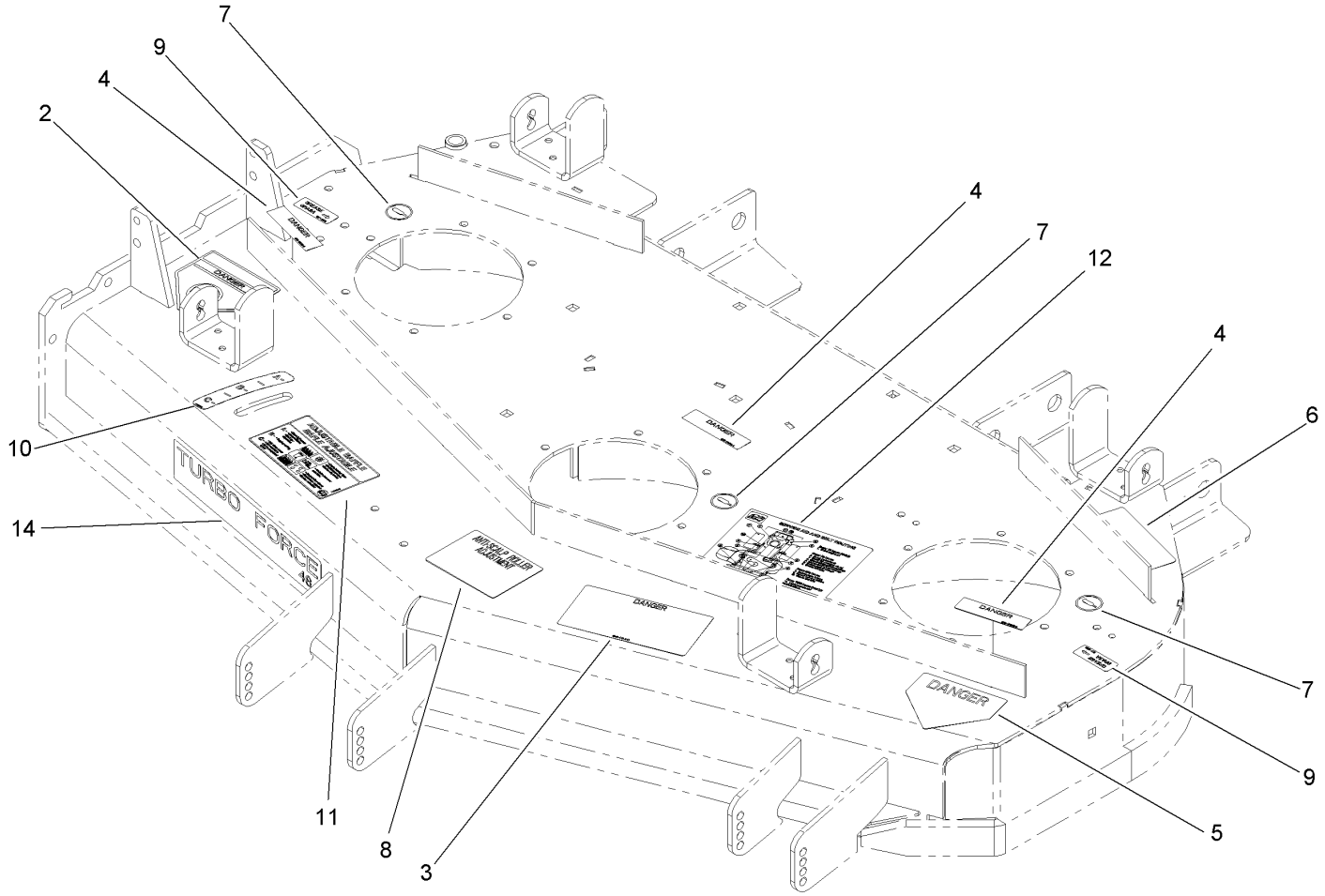
Ref	Part No.	Qty.	Description
1	107-8515	1	Deck ASM
2	112-8698	3	Spindle ASM
3	108-2792	1	Rubber Deflector ASM
4	108-2177-01	1	Bracket-Cover, Tall
5	112-8665	2	Cover-Belt
7	99-3058	2	Washer
8	107-8516-01	1	Plate-Idler
9	107-1684	3	Pulley
10	106-3214	1	Mount-Pulley
11	1-633109	2	Idler-Flat
12	1-603496	1	Bushing-Idler
13	323-23	1	Screw-HH
14	323-28	1	Screw-HH
15	107-1664	1	Lever ASM
15:1	106-3239	1	Screw-Lock
15:2	107-1644	1	Cap-Lock
15:3	106-3241	1	Lever-Lock
15:4	3296-29	1	Nut-Lock, NI
16	3231-31	1	Screw-CARR
17	3290-357	32	Nut-HHF, Whiz
18	323-9	1	Screw-HH
19	3231-4	2	Screw-CARR
20	105-7788	2	Spacer
21	108-4121-01	2	Bracket-Cover

Ref	Part No.	Qty.	Description
22	3296-39	4	Nut-Lock, NI
23	32144-70	3	Screw-HWHTF
24	3256-24	15	Washer-Flat
25	92-1624	23	Screw
26	3231-1	7	Screw-CARR
27	322-50	1	Screw-HH
28	105-4622	1	Spacer
29	108-4052	1	Spring-Torsion
30	3296-29	1	Nut-Lock, NI
31	107-3192-03	3	Blade-Rotary, 16.5 Inch (High Flow)
32	107-8510-01	1	Baffle ASM
33	107-8506-01	1	Baffle ASM
34	106-7369	1	Belt-V
❶35		1	Spring Idler ASM
36	98-7913	1	Tube-Spacer
37	107-3166-01	1	Skid
38	107-8541-01	1	Baffle-Discharge
39	108-2228-01	1	Bracket-Cover
40	112-8663-01	3	Spacer-Cover, Belt
41	1-603299	3	Roller-Scalp, Anti
42	98-7912	1	Tube-Spanner
43	98-5967	1	Spacer-Wheel
44	103-0865	3	Washer-Blade Bolt, Heavy



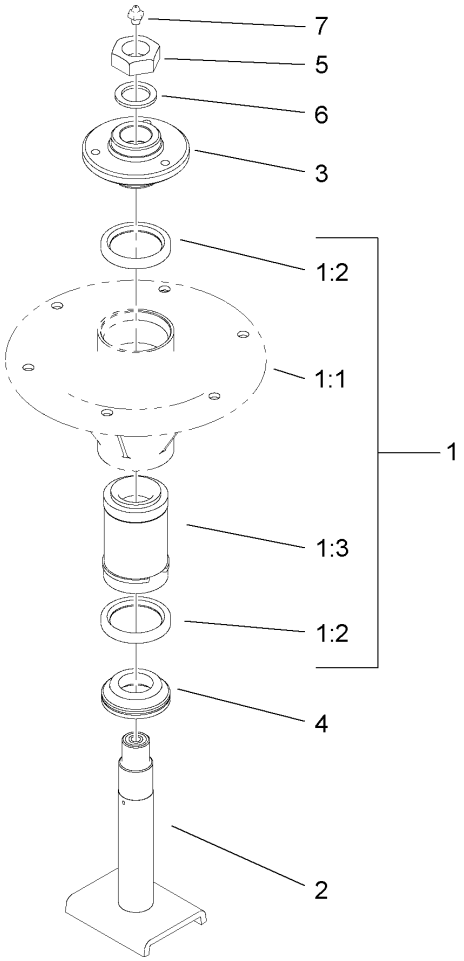
Deck Assembly (continued)

Ref	Part No.	Qty.	Description
45	51-4060	3	Screw-Blade
46	106-6777	2	Handle-Latch, Swell
47	106-6778	2	Bushing-Latch, Swell
48	1-804254	2	Nut
50	323-4	9	Screw-HH
51	3290-455	9	Washer-Belleville
❷99	107-3193-03	3	Blade-Rotary, 16.5 Inch (Low Flow)
❷99	107-3194-03	3	Blade-Rotary, 16.5 Inch (Med Flow)
❷99	107-3195-03	3	Blade-Rotary, 16.5 Inch (Atomic)
❷99	107-3196-03	3	Blade-Rotary, 16.5 Inch (Recycling)



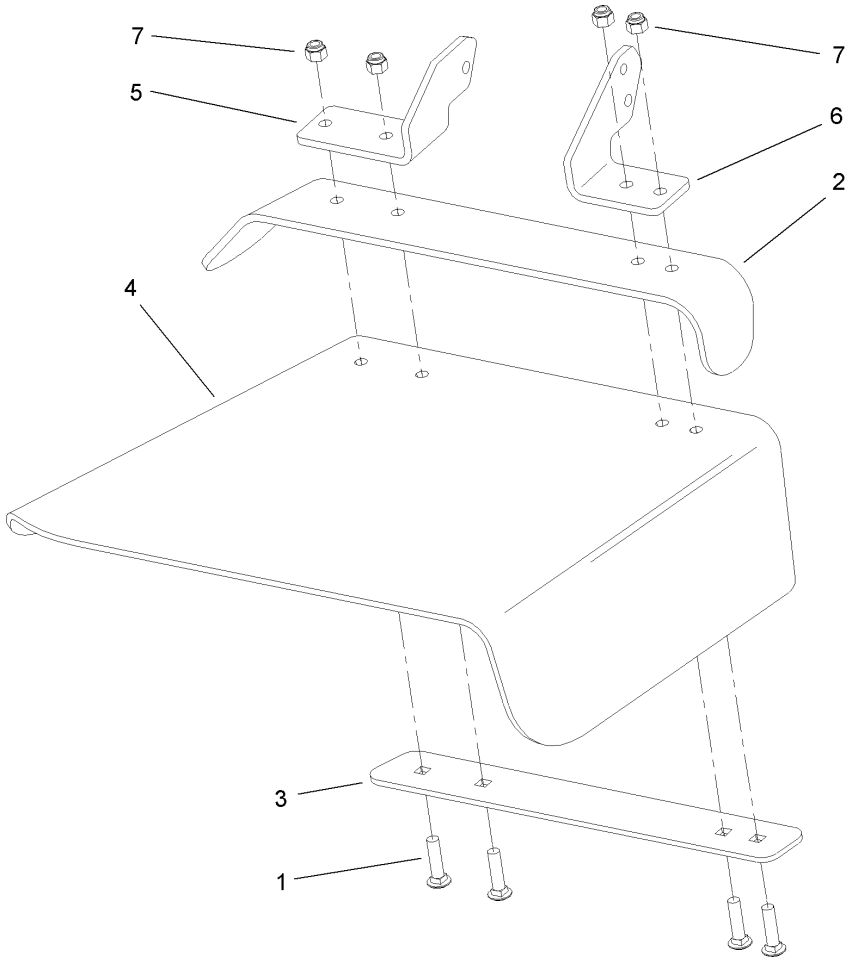
Deck Decal Assembly No. 107-8515

Ref	Part No.	Qty.	Description
2	54-9220	1	Decal-Danger
3	66-1340	1	Decal-Danger
4	98-5954	3	Decal-Cover, Missing
5	1-403005	1	Decal-Danger
6	68-8340	1	Decal-Torque
7	58-6520	3	Decal-Grease
8	105-7798	1	Decal-Scalp, Anti
9	107-1613	2	Decal-Grease
10	110-2067	1	Decal-Setting, Baffle
11	110-2068	1	Decal-Adjustment, Baffle
12	107-1687	1	Decal-Aid, Service
14	107-1690	1	Decal



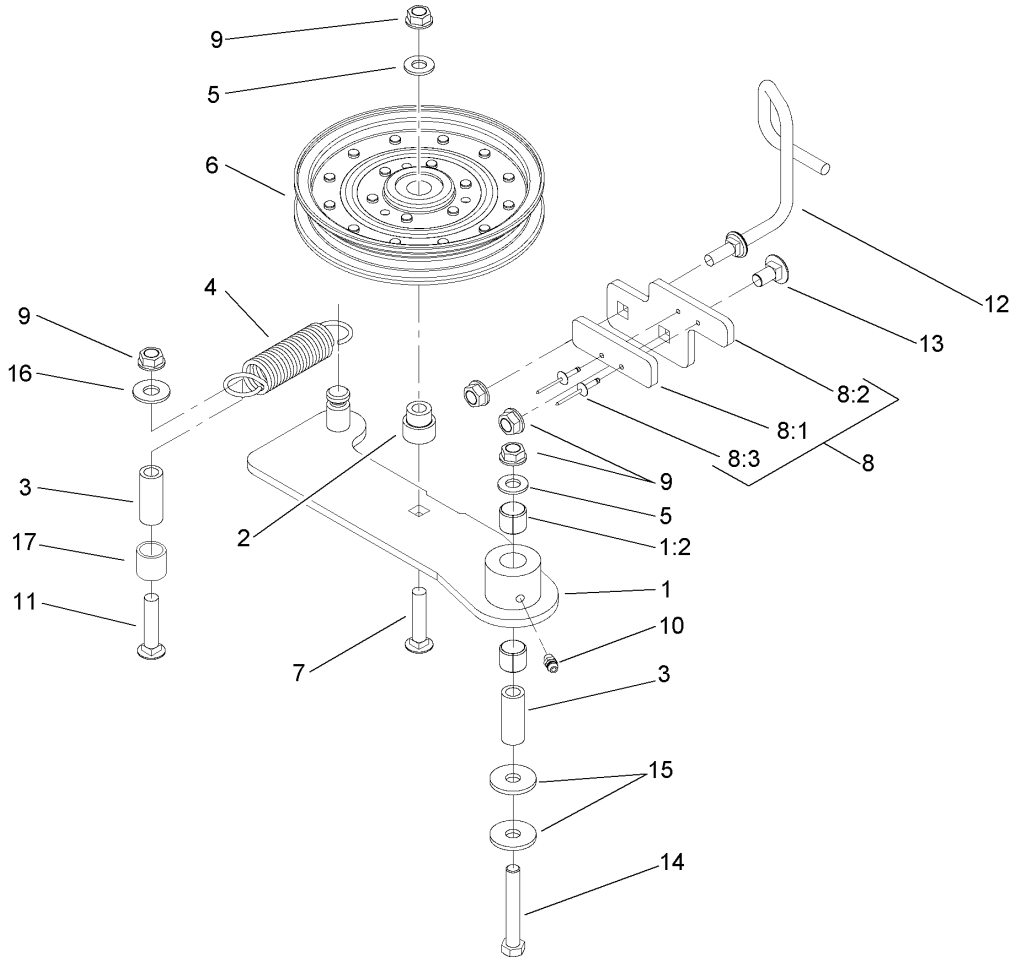
Spindle Assembly No. 112-8698

Ref	Part No.	Qty.	Description
❶1		1	Spindle Bearing ASM
❶1:1		1	Housing-Spindle
1:2	253-154	2	Seal-Oil
1:3	71-2530	1	Bearing/Spacer Kit
2	110-3285	1	Spindle Shaft ASM
3	114-1161	1	Hub-Spline
4	69-6950	1	Spacer-Shaft, Spindle
5	3296-49	1	Nut-Lock, NI
6	3-8514	1	Washer-Thrust
7	302-2	1	Fitting-Grease



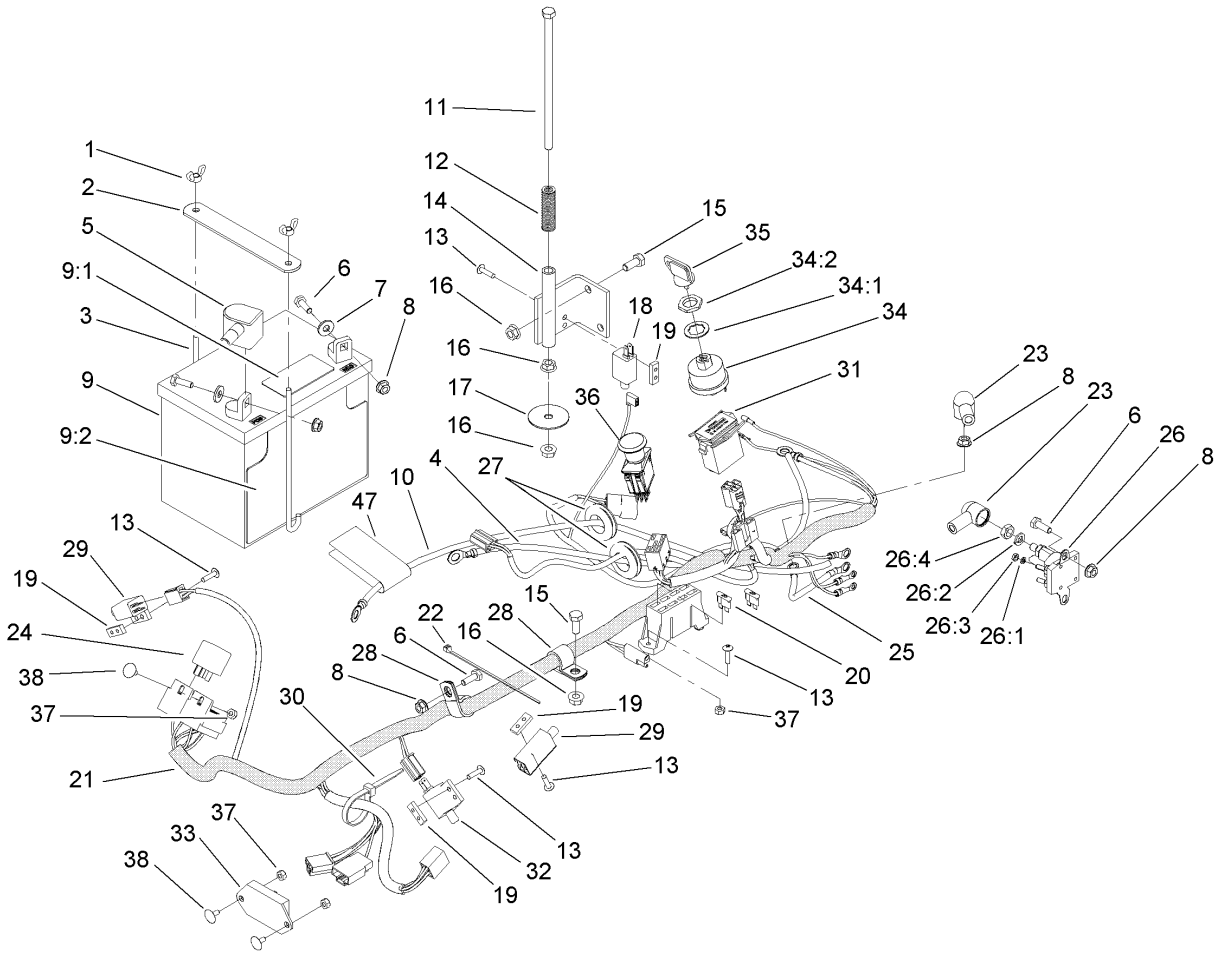
Rubber Deflector Assembly No. 108-2792

Ref	Part No.	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	3296-39	4	Nut-Lock, NI



Idler Assembly

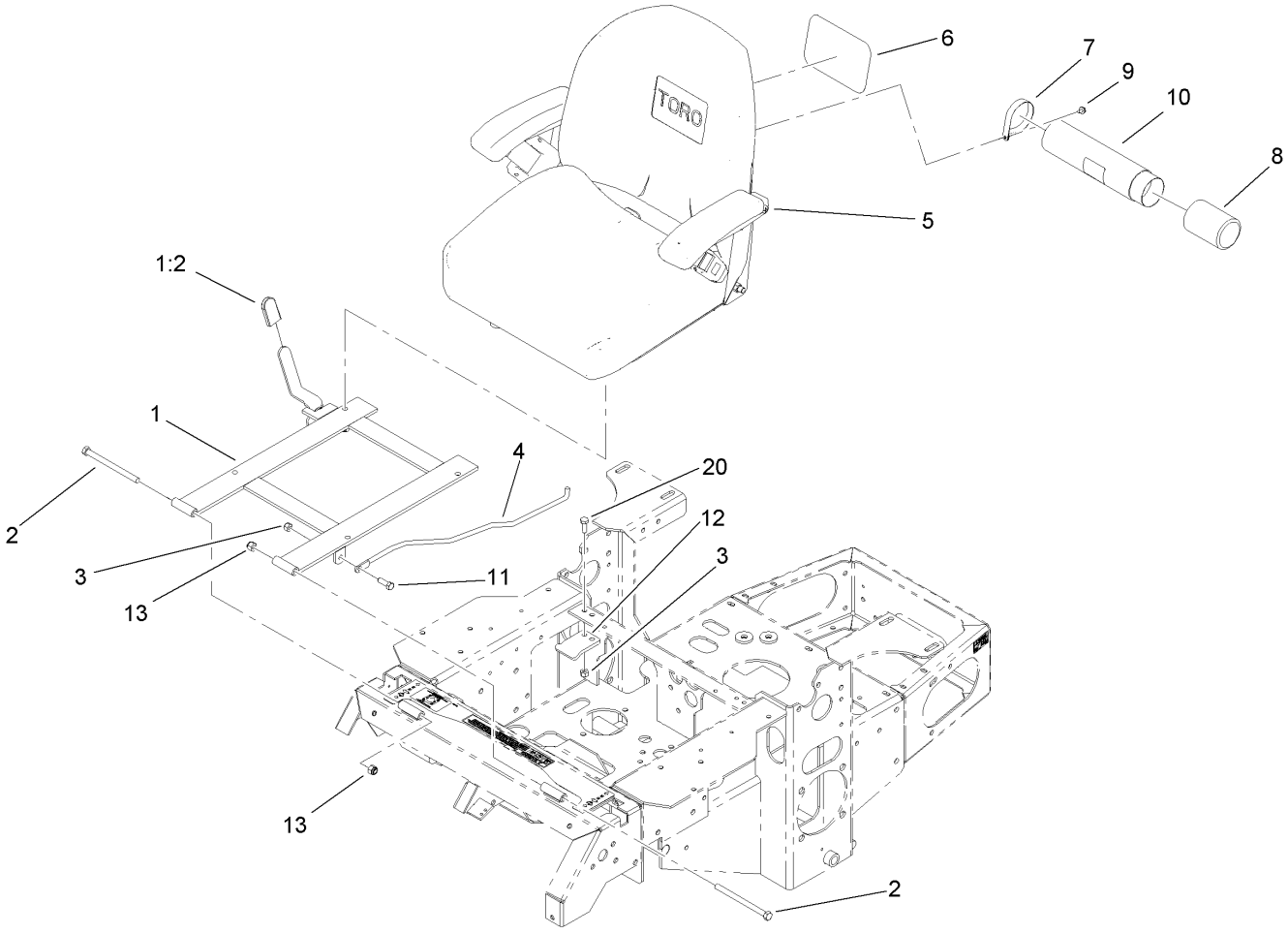
Ref	Part No.	Qty.	Description
1	108-4062	1	Idler Arm ASM
1:2	103-4681	2	Sleeve-Bearing
2	1-603496	1	Bushing-Idler
3	1-603044	2	Bushing
4	108-4056	1	Spring-Extension
5	3256-24	2	Washer-Flat
6	1-633109	1	Idler-Flat
7	3231-6	1	Screw-CARR
❶8		1	Stop Pad ASM
8:1	106-3229	1	Pad-Bumper
8:2	107-1697-01	1	Plate-Stop
8:3	3269-24	2	Rivet
9	3290-357	5	Nut-HHF, Whiz
10	302-5	1	Fitting-Grease
11	3231-31	1	Screw-CARR
12	108-4072	1	Guide-Belt
13	3231-1	1	Screw-CARR
14	323-12	1	Screw-HH
15	2844	2	Washer
16	3256-4	1	Washer-Flat
17	108-4063	1	Spacer-Rubber



Electrical System Assembly

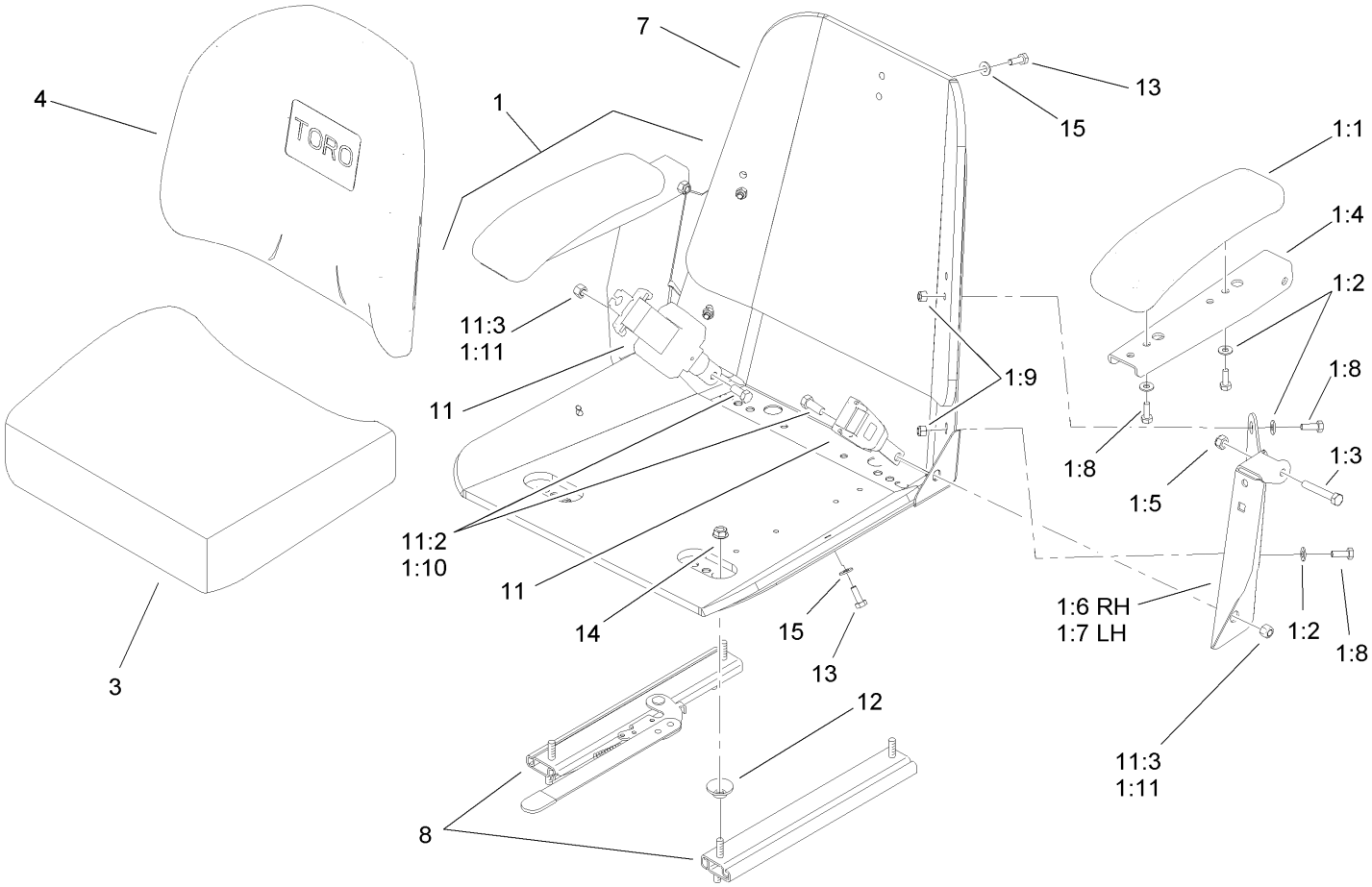
Ref	Part No.	Qty.	Description
1	1-543792	2	Wingnut
2	107-9277-03	1	Strap-Holddown, Battery
3	1-633651	2	Bolt-Holddown
4	103-0705	1	Cable-Ground, Negative
5	1-543391	1	Insulator-Battery
6	321-4	5	Screw-HH
7	3256-2	2	Washer-Flat
8	32128-33	6	Nut-HF
9	105-1692	1	Battery
9:1	104-4163	1	Decal-Battery
9:2	104-4164	1	Decal-Battery
10	103-0707	1	Cable-Battery, Positive
11	1-800282	1	Screw-HH
12	1-523415	1	Spring-Switch, Seat
13	1-803075	10	Screw-Head, Truss
14	1-652072-03	1	Bracket-Switch, Seat
15	322-3	3	Screw-HH
16	32128-20	5	Nut-HF
17	1-653036	1	Washer
18	1-513152	1	Switch-Closed, Normally
19	1-633181	4	Plate-Tapped
20	1-816001	2	Fuse-Blade Type, 20 Amp
21	110-0318	1	Harness-Electrical
22	1-303287	3	Tie-Plastic

Ref	Part No.	Qty.	Description
23	1-543393	3	Insulator-Solenoid
24	1-643275	2	Relay
25	1-633306	1	Cable-Starter, Positive
26	1-513075	1	Switch-Solenoid
26:1	3253-17	2	Washer-Lock
26:2	3253-4	2	Washer-Lock
26:3	3219-14	2	Nut-Hex
26:4	3220-2	2	Nut-Jam
27	1-543286	2	Grommet
28	1-633396	2	Clip-Loom
29	1-513051	2	Switch-Open, Normally
30	1-303335	4	Tie-Plastic
31	1-513374	1	Meter-Hour
32	1-633111	1	Switch
33	100-6186	1	Module-Delay, Seat
34	104-2541	1	Switch-Key
34:1	218-461	1	Nut-HH
34:2	3254-5	1	Washer-Tooth
35	63-8360	2	Key-Ignition
36	103-5221	1	Switch-PTO
37	3296-2	6	Nut-Lock
38	1-807513	4	Bolt-CARR
47	107-9309	1	Decal-Instructions, Charging



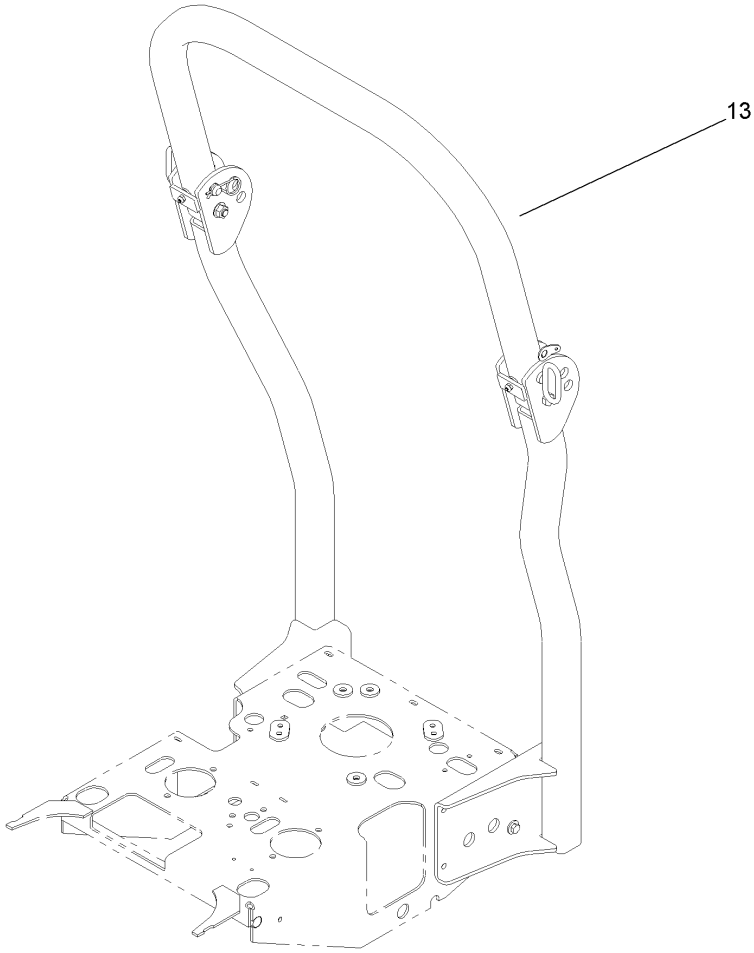
Seat and Bracket Assembly

Ref	Part No.	Qty.	Description
1	110-5850	1	Seat Frame And Latch ASM
1:2	103-4434	1	Grip-Lever
2	323-39	2	Screw-HH
3	3296-29	3	Nut-Lock, NI
4	103-1731	1	Rod-Retainer, Seat
5	110-0446	1	Seat ASM
6	99-4693	1	Decal
7	2412-120	2	R-Clamp
8	104-7048	1	Cap-Housing
9	32104-76	2	Screw
10	104-7050	1	Housing-Manual
11	322-5	1	Screw-HH
12	103-5961	1	Catch-Latch, Seat
13	3296-39	2	Nut-Lock, NI
20	322-4	2	Screw-HH



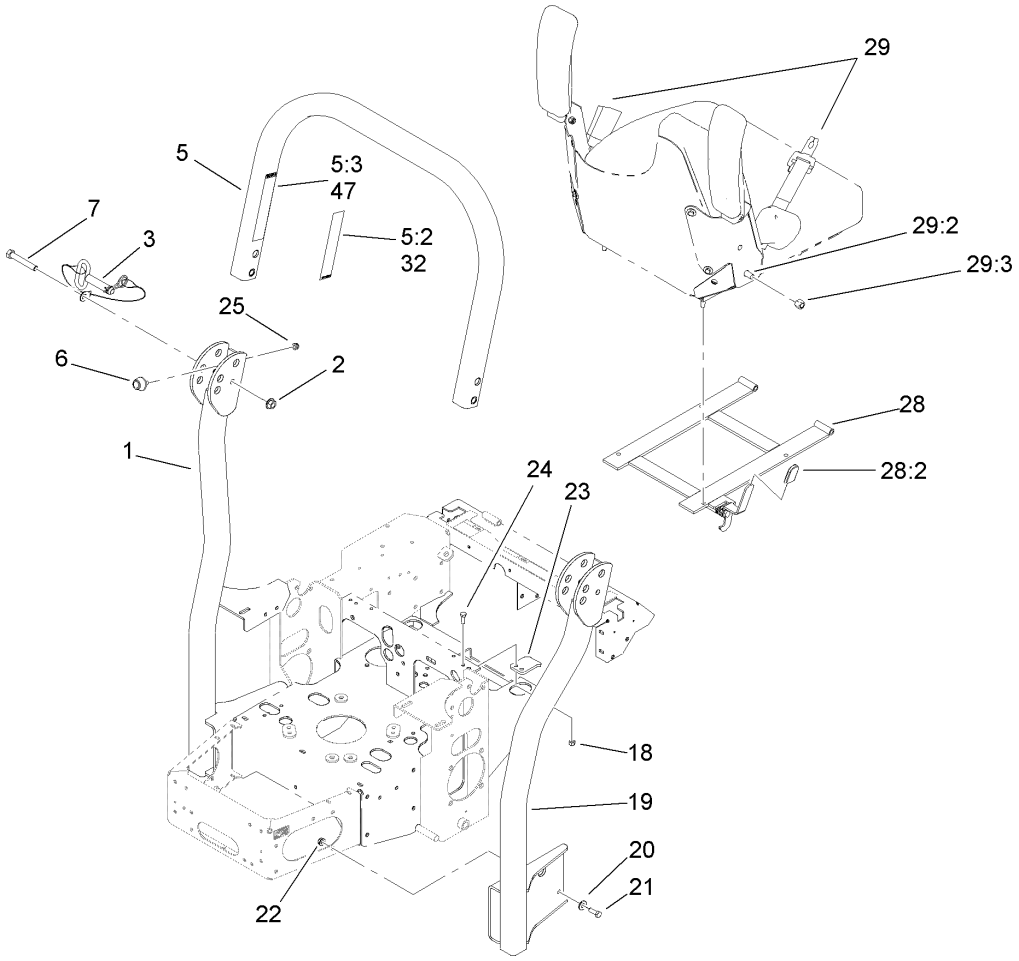
Seat Assembly No. 110-0446

Ref	Part No.	Qty.	Description
1	110-5719	1	Armrest Kit
1:1	110-4163	2	Cushion-Rest, Arm
1:2	3256-22	4	Washer-Flat
1:3	322-10	2	Screw-HH
1:4	105-3623	2	Channel-Armrest
1:5	32153-3	2	Nut-Hex, Side Deform
1:6	105-3621	1	Bracket-Armrest, RH
1:7	105-3622	1	Bracket-Armrest, LH
1:8	321-30	8	Screw-HH
1:9	3296-42	4	Nut-Lock, NI
1:10	325-2	2	Screw-HH
1:11	3296-23	2	Nut-Lock, NI
3	110-4162	1	Cushion-Seat, Bottom
4	110-0447	1	Cusion-Seat, Back
7	1-633859	1	Frame-Seat
8	1-643255	1	Track-Seat
11	110-0883	1	Retractable Seatbelt Kit
11:2	3212-4	2	Screw-HH
11:3	3296-7	2	Nut-Lock
12	1-543401	4	Spacer-Track
13	321-30	5	Screw-HH
14	32128-20	4	Nut-HF
15	3256-22	5	Washer-Flat



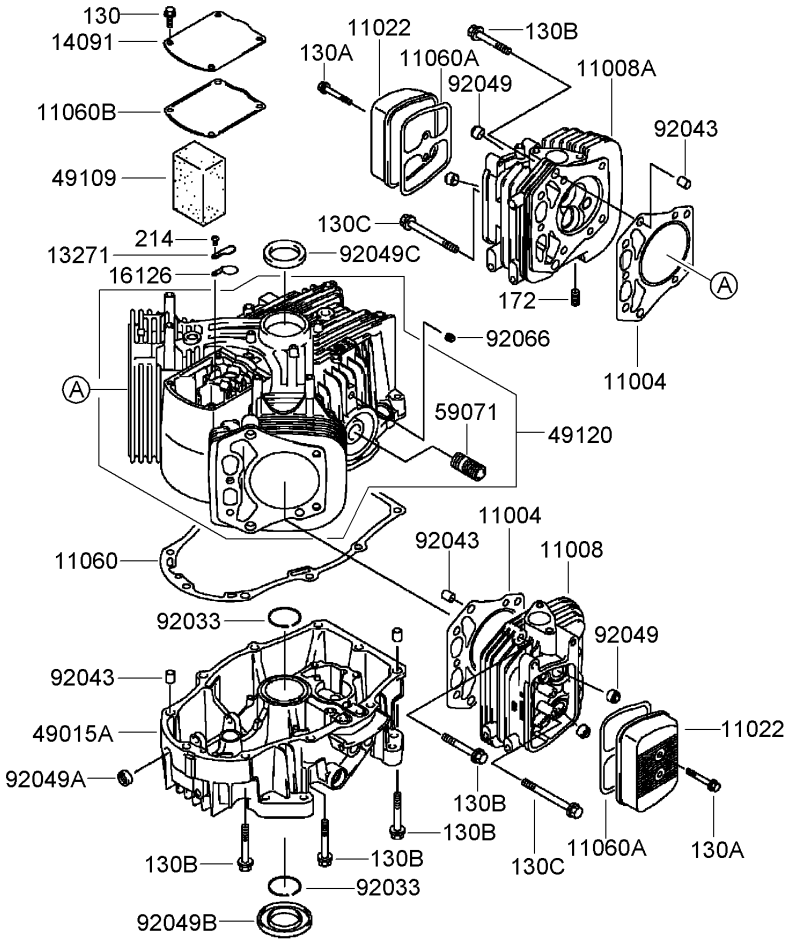
Roll-Over Protection System Assembly

Ref	Part No.	Qty.	Description
13	107-8093	1	ROPS ASM



Roll-Over Protection System Assembly No. 107-8093

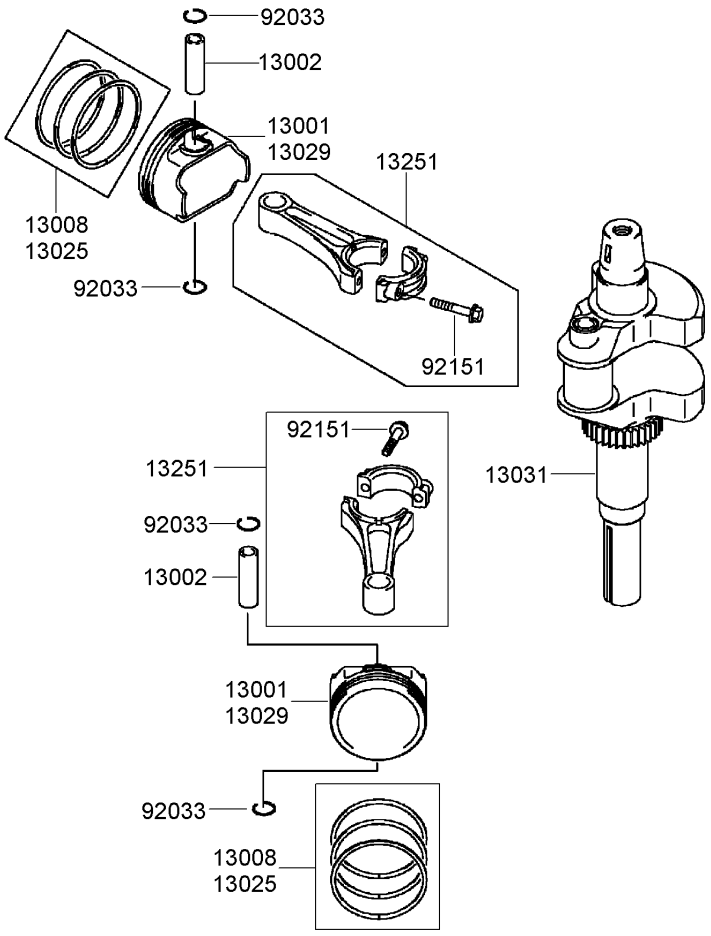
Ref	Part No.	Qty.	Description
❶1		1	LH Tube Support ASM
2	32128-23	2	Nut-HF
3	103-4553	2	ROPS Fold Pin ASM
❶5		1	Upper Tube ASM
5:2	107-2100	1	Decal
5:3	107-2102	1	Decal-Warning, Folding ROPS
6	109-2365	2	Bumper-Rubber (W/Stud)
7	325-13	2	Screw-HH
18	3296-29	2	Nut-Lock, NI
❶19		1	RH Tube Support ASM
20	98-5975	8	Washer-Belleville
21	323-6	8	Screw-HH
22	3290-357	8	Nut-HHF, Whiz
23	107-3059	1	Catch-Latch, Seat
24	322-4	2	Screw-HH
25	3296-73	2	Nut-Lock, NI
28	110-5850	1	Seat Frame And Latch ASM
28:2	103-4434	1	Grip-Lever
29	110-0883	1	Retractable Seatbelt Kit
29:2	3212-4	2	Screw-HH
29:3	3296-7	2	Nut-Lock
32	107-3069	1	Decal-Warning, Folding ROPS (Ce)
47	107-2102	1	Decal-Warning, Folding ROPS



Cylinder and Crankcase Assembly
Kawasaki FH680V-DS21

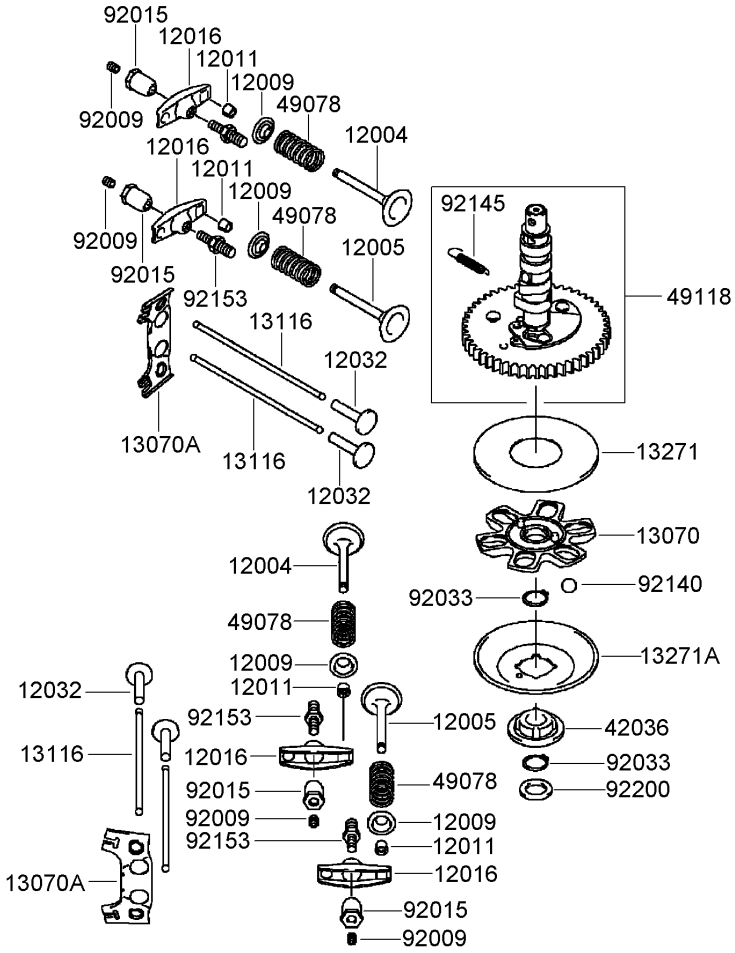
Ref	Part No.	Qty.	Description
❸11004	11004-7006	2	Gasket-Head
❸11008	11008-7023	1	Head-Cylinder, No.2
❸11008A	11008-7024	1	Head-Cylinder, No.1
❸11022	11022-7002	2	Case-Rocker
❸11060	11060-7012	1	Gasket-Cover, Crankcase
❸11060A	11060-7013	2	Gasket-Case, Rocker
❸11060B	11060-7014	1	Gasket-Breather
❸13271	13271-7006	1	Plate
❸14091	14091-7004	1	Cover
❸16126	16126-7001	1	Valve
❸49015A	49015-7064	1	Cover-Crankcase
❸49109	49109-7003	1	Element-Breather
❸49120	49120-7037	1	Crankcase
❸59071	59071-2079	1	Joint
❸92033	92033-7004	2	Ring-Snap
❸92043	92043-7001	6	Pin
❸92049	92049-7001	4	Seal-Oil, R V C2 (6X11X10.2)
❸92049A	92049-7005	1	Seal-Oil, S O (8X14X5 H S)
❸92049B	92049-7011	1	Seal-Oil, S D (35X62X8 L H S)
❸92049C	92049-7014	1	Seal-Oil, S D (35X52X7 R H S)
❸92066	92066-7002	1	Plug
❸130	130B0612	4	Bolt-Flanged (6X12)
❸130A	130B0640	4	Bolt-Flanged (6X40)
❸130B	130T0850	18	Bolt-Flanged (8X50)

Ref	Part No.	Qty.	Description
❸130C	130T0875	2	Bolt-Flanged (8X75)
❸172	172G0818	4	Bolt-Stud (8X18)
❸214	214B0408	1	Screw-Pan (4X8)



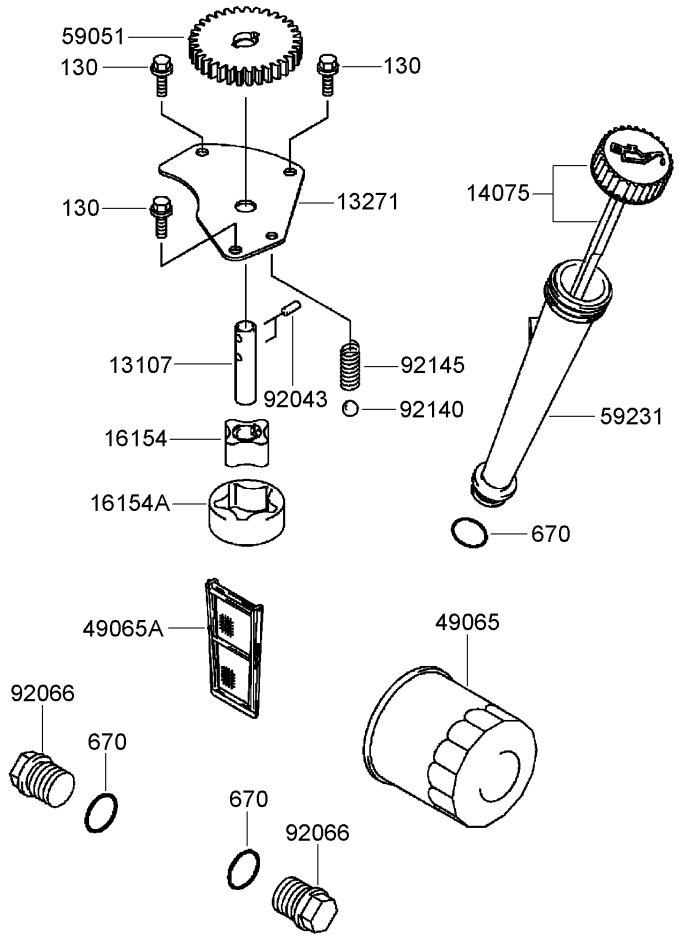
Piston and Crankshaft Assembly
Kawasaki FH680V-DS21

Ref	Part No.	Qty.	Description
❸13001	13001-7007	2	Piston-Engine
❸13002	13002-7001	2	Pin-Piston
❸13008	13008-6058	2	Ring Set-Piston
❸13025	13025-7002	1	Ring Set-Piston (L,0.50)
❸13029	13029-7003	1	Piston-Engine (L,0.50)
❸13031	13031-7048	1	Crankshaft
❸13251	13251-7005	2	Connecting Rod ASM
❸92033	92033-7002	4	Ring-Snap
❸92151	92151-7017	4	Bolt (6X35)



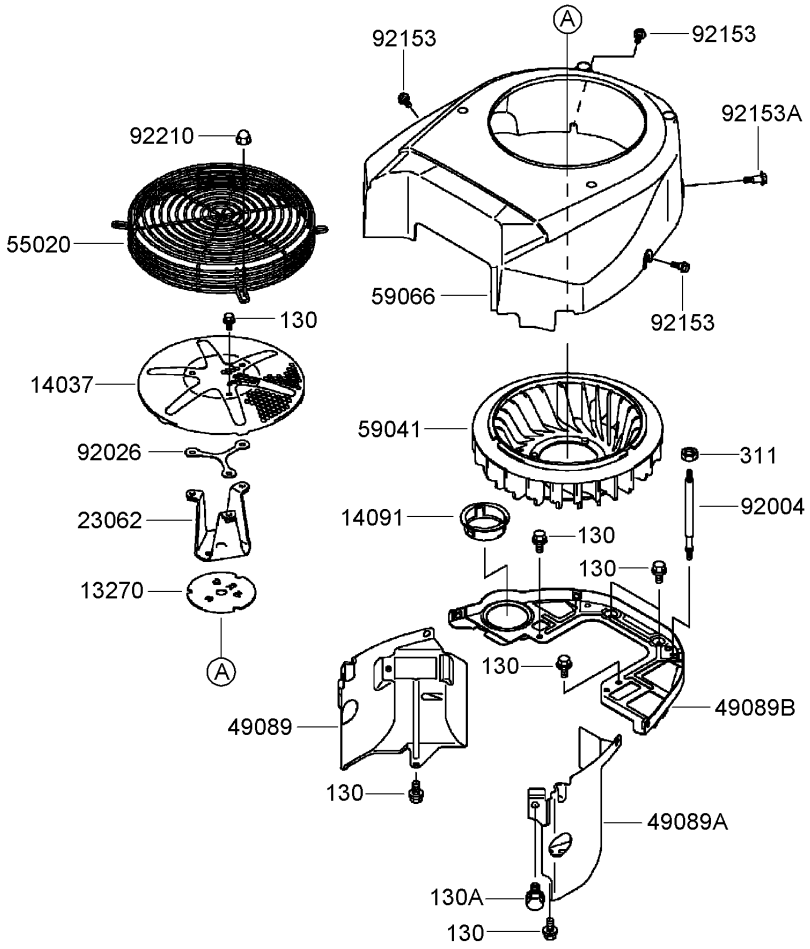
Valve and Camshaft Assembly
Kawasaki FH680V-DS21

Ref	Part No.	Qty.	Description
❸12004	12004-7002	2	Valve-Intake
❸12005	12005-7004	2	Valve-Exhaust
❸12009	12009-7001	4	Retainer-Spring, Valve
❸12011	12011-2056	8	Collet
❸12016	12016-7007	4	Arm-Rocker
❸12032	12032-7001	4	Tappet
❸13070	13070-7004	1	Guide
❸13070A	13070-7007	2	Guide
❸13116	13116-7002	4	Rod-Push
❸13271	13271-7007	1	Plate
❸13271A	13271-7021	1	Plate-Governor
❸42036	42036-7010	1	Sleeve
❸49078	49078-7002	4	Spring-Valve, Engine
❸49118	49118-7007	1	Camshaft
❸92009	92009-2341	4	Screw
❸92015	92015-2253	4	Nut
❸92033	92033-7001	2	Ring-Snap
❸92140	92140-7002	6	Ball
❸92145	92145-7001	1	Spring
❸92153	92153-7019	4	Bolt
❸92200	92200-7001	1	Washer



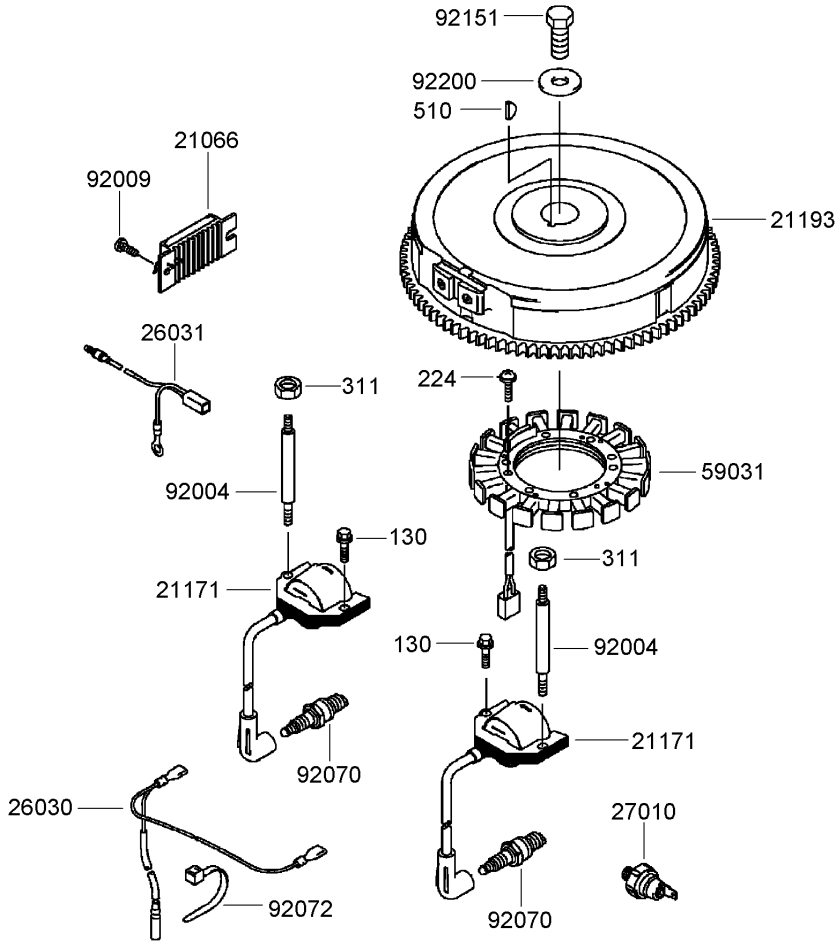
Lubrication Equipment Assembly
Kawasaki FH680V-DS21

Ref	Part No.	Qty.	Description
❸13107	13107-7009	1	Shaft
❸13271	13271-7005	1	Plate
❸14075	14075-7008	1	Cap ASM
❸16154	16154-7007	1	Rotor-Pump (In)
❸16154A	16154-7008	1	Rotor-Pump (Out)
❸49065	49065-2078	1	Filter-Oil
❸49065A	49065-7003	1	Filter-Oil
❸59051	59051-7011	1	Gear-Spur
❸59231	59231-7006	1	Filler
❸92043	92043-7003	2	Pin
❸92066	92066-7003	2	Plug
❸92140	92140-7003	1	Ball
❸92145	92145-7002	1	Spring
❸130	130B0612	3	Bolt-Flanged (6X12)
❸670	670D2016	3	O-Ring (16Mm)



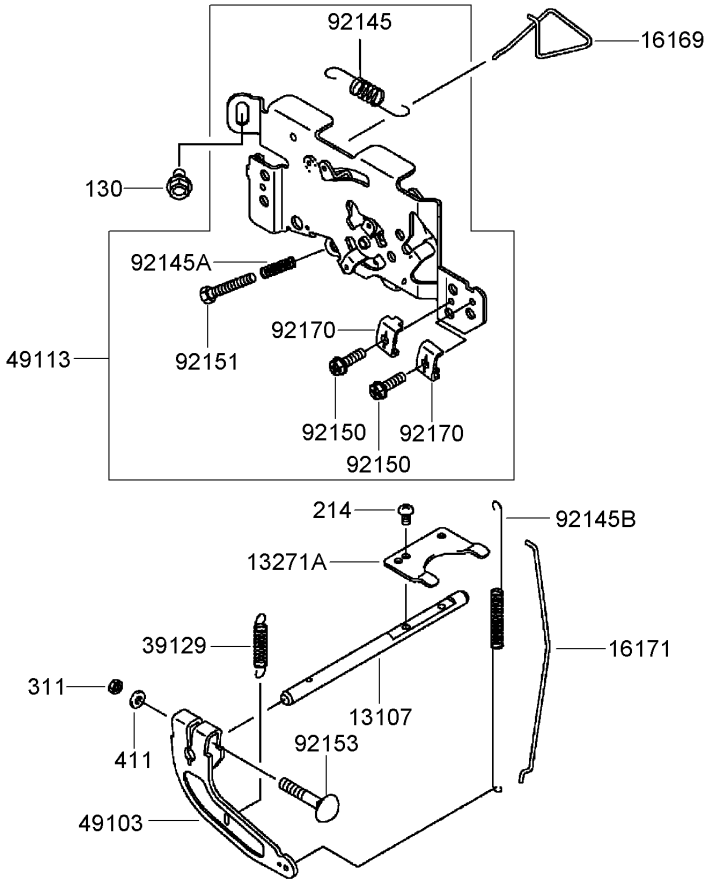
Cooling Equipment Assembly
Kawasaki FH680V-DS21

Ref	Part No.	Qty.	Description
❸13270	13270-7007	1	Plate
❸14037	14037-7008-9H	1	Screen
❸14091	14091-7002	1	Cover
❸23062	23062-7005	1	Bracket
❸49089	49089-7004	1	Shroud-Engine
❸49089A	49089-7005	1	Shroud-Engine
❸49089B	49089-7049	1	Shroud-Engine
❸55020	55020-7007	1	Guard
❸59041	59041-7003	1	Fan
❸59066	59066-7004	1	Housing-Fan
❸92004	92004-7006	2	Stud
❸92026	92026-7007	1	Spacer
❸92153	92153-7007	3	Bolt
❸92153A	92153-7008	1	Bolt
❸92210	92210-0003	4	Nut
❸130	130B0612	9	Bolt-Flanged (6X12)
❸130A	130B0816	1	Bolt-Flanged (8X16)
❸311	311B0600	2	Nut-Hex (6Mm)



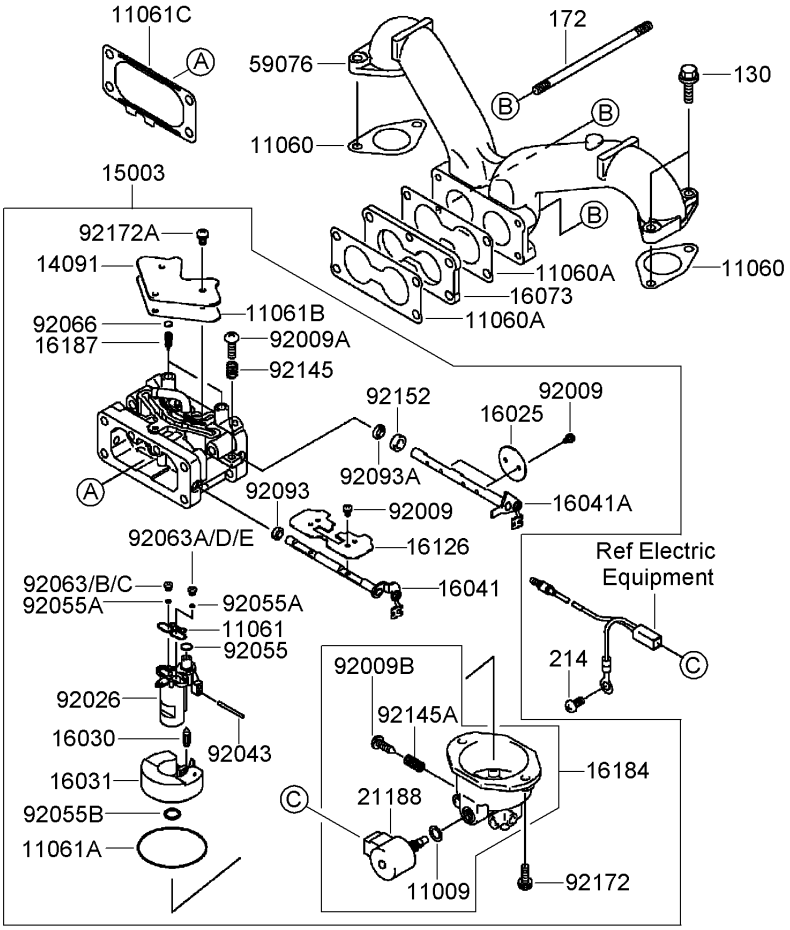
Electric Equipment Assembly
Kawasaki FH680V-DS21

Ref	Part No.	Qty.	Description
❸21066	21066-7011	1	Regulator-Voltage
❸21171	21171-7013	2	Ignition Coil ASM
❸21193	21193-7019	1	Flywheel-ASM
❸26030	26030-7002	1	Harness
❸26031	26031-7003	1	Harness
❸27010	27010-7001	1	Switch
❸59031	59031-7009	1	Coil-Charging
❸92004	92004-7009	2	Stud
❸92009	92009-2308	1	Screw
❸92070	92070-7004	2	Sparkplug, B P R 4 E S (N G K) Solid
❸92072	92072-7003	3	Band
❸92151	92151-2097	1	Bolt (12X30)
❸92200	92200-7002	1	Washer
❸130	130B0620	2	Bolt-Flanged (6X20)
❸224	224B0520	4	Screw-Pan (5X20)
❸311	311B0600	2	Nut-Hex (6Mm)
❸510	510A5100	1	Key-Woodruff



Control Equipment Assembly
Kawasaki FH680V-DS21

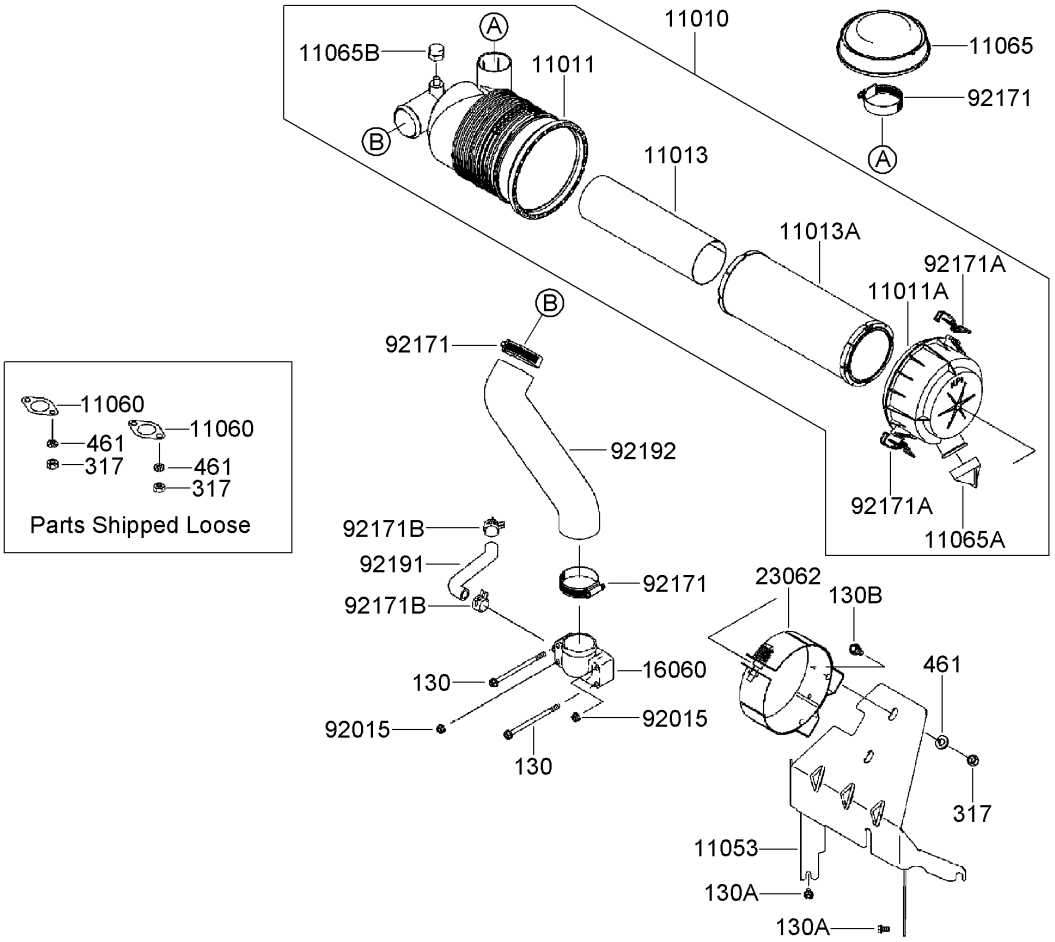
Ref	Part No.	Qty.	Description
❸13107	13107-7013	1	Shaft
❸13271A	13271-7032	1	Plate
❸16169	16169-7006	1	Link-Choke
❸16171	16171-7004	1	Link
❸39129	39129-7004	1	Spring-Governor
❸49103	49103-7004	1	Arm-Governor
❸49113	49113-7017	1	Panel-Control
❸92145	92145-7004	1	Spring
❸92145A	92145-7005	1	Spring
❸92145B	92145-7034	1	Spring
❸92150	92150-2182	2	Bolt (5X18)
❸92151	92151-7014	1	Bolt (5X30)
❸92153	92153-7033	1	Bolt (6X35)
❸92170	92170-7001	2	Clamp
❸130	130B0612	2	Bolt-Flanged (6X12)
❸214	214B0408	2	Screw-Pan (4X8)
❸311	311B0600	1	Nut-Hex (6Mm)
❸411	411B0600	1	Washer-Plain (6Mm)



Carburetor Assembly
Kawasaki FH680V-DS21

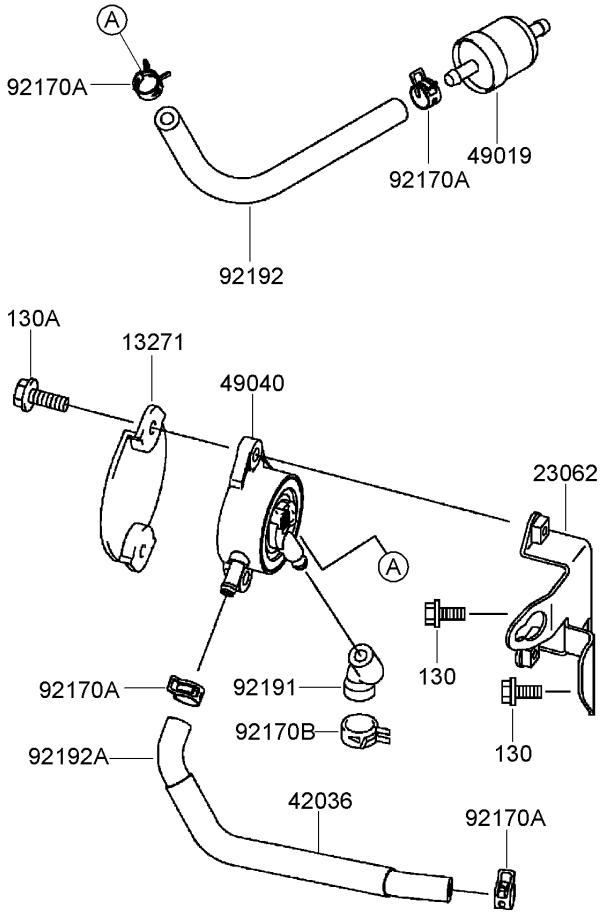
Ref	Part No.	Qty.	Description
❸11009	11009-2056	1	Gasket
❸11060	11060-7011	2	Gasket-Manifold
❸11060A	11060-7024	2	Gasket-Carburetor
❸11061	11061-7037	1	Gasket
❸11061A	11061-7038	1	Gasket
❸11061B	11061-7039	1	Gasket
❸11061C	11061-7043	1	Gasket
❸14091	14091-7031	1	Cover
❸15003	15003-7120	1	Carburetor ASM
❸16025	16025-7003	2	Valve-Throttle
❸16030	16030-7004	1	Valve-Float
❸16031	16031-7003	1	Float
❸16041	16041-7021	1	Shaft-Carburetor
❸16041A	16041-7024	1	Shaft-Carburetor
❸16073	16073-7005	1	Insulator
❸16126	16126-7015	1	Valve
❸16184	16184-7017	1	Chamber Float ASM
❸16187	16187-7002	2	Needle-Jet
❸21188	21188-7003	1	Solenoid
❸59076	59076-7002	1	Manifold-Intake
❸92009	92009-7003	6	Screw
❸92009A	92009-7004	1	Screw
❸92009B	92009-7006	1	Screw-Drain
❸92026	92026-7011	1	Spacer

Ref	Part No.	Qty.	Description
❸92043	92043-7014	1	Pin
❸92055	92055-7012	1	O-Ring
❸92055A	92055-7013	2	O-Ring
❸92055B	92055-7016	1	O-Ring
❸92063	92063-7051	1	Jet-Main, No.104
❸92063A	92063-7054	1	Jet-Main, No.108
❸92063B	92063-7075	1	Jet-Main, No.101 (3280)
❸92063C	92063-7076	1	Jet-Main, No.098 (6560)
❸92063D	92063-7077	1	Jet-Main, No.105 (3280)
❸92063E	92063-7078	1	Jet-Main, No.102 (6560)
❸92066	92066-7009	2	Plug, Extension
❸92093	92093-7001	1	Seal (I D 5.9)
❸92093A	92093-7002	1	Seal (I D 6.9)
❸92145	92145-7010	1	Spring
❸92145A	92145-7011	1	Spring
❸92152	92152-7005	1	Collar
❸92172	92172-7005	2	Screw
❸92172A	92172-7006	3	Screw
❸130	130B0620	4	Bolt-Flanged (6X20)
❸172	172G06105	2	Bolt-Stud (6X10.5)
❸214	214B0510	1	Screw-Pan (5X10)



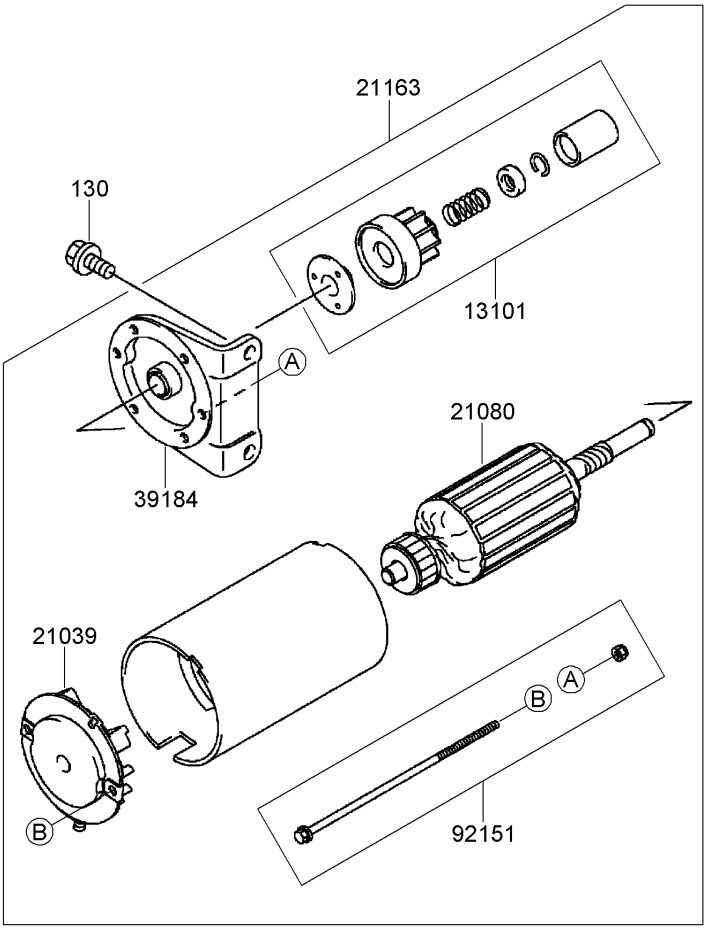
Air Filter and Muffler Assembly
Kawasaki FH680V-DS21

Ref	Part No.	Qty.	Description
❸11010	11010-7011	1	Air Filter ASM
❸11011	11011-7013	1	Case-Filter, Air
❸11011A	11011-7014	1	Case-Filter, Air
❸11013	11013-7019	1	Element-Filter, Air
❸11013A	11013-7020	1	Element-Filter, Air
❸11053	11053-7016	1	Bracket
❸11060	11060-7016	2	Gasket-Muffler
❸11065	11065-7006	1	Cap
❸11065A	11065-7008	1	Cap
❸11065B	11065-7009	1	Cap
❸16060	16060-7021	1	Pipe-Intake
❸23062	23062-7009	1	Bracket
❸92015	92015-1193	2	Nut
❸92171	92171-7007	3	Clamp
❸92171A	92171-7009	2	Clamp
❸92171B	92171-7013	2	Clamp
❸92191	92191-7006	1	Tube
❸92192	92192-7030	1	Tube
❸130	130B06105	2	Bolt-Flanged (6X10.5)
❸130A	130B0612	2	Bolt-Flanged (6X12)
❸130B	130B0814	2	Bolt-Flanged (8X14)
❸317	317R0800	6	Nut-Hex (8Mm)
❸461	461F0800	6	Washer-Spring (8Mm)



Fuel Tank and Valve Assembly
Kawasaki FH680V-DS21

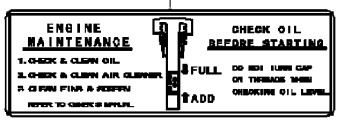
Ref	Part No.	Qty.	Description
❸13271	13271-7004	1	Plate
❸23062	23062-7004-9H	1	Bracket
❸42036	42036-7012	1	Sleeve
❸49019	49019-7001	1	Filter-Fuel
❸49040	49040-7001	1	Pump-Fuel
❸92170A	92170-2088	4	Clamp
❸92170B	92170-7003	1	Clamp
❸92191	92191-7027	1	Tube
❸92192	92192-7037	1	Tube (6.35X12.7X160)
❸92192A	92192-7039	1	Tube (6.35X12.7X200)
❸130	130B0616	2	Bolt-Flanged (6X16)
❸130A	130B0620	2	Bolt-Flanged (6X20)



Starter Assembly
Kawasaki FH680V-DS21

Ref	Part No.	Qty.	Description
❸13101	13101-7003	1	Gear ASM
❸21039	21039-7004	1	Brush
❸21080	21080-7001	1	Armature
❸21163	21163-7010	1	Starter-Electric
❸39184	39184-7004	1	Bracket ASM
❸92151	92151-7013	1	Bolt
❸130	130B0816	2	Bolt-Flanged (8X16)

56033



56080



Label Assembly
Kawasaki FH680V-DS21

Ref	Part No.	Qty.	Description
❸56033	56033-7003	1	Label-Manual
❸56080	56080-7009	1	Decal-Brand

Attachments and Accessories

For 74417CP - Z453 Z Master, With 48in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Deck Lift Assist Kit	106-9749
Striping Kit	107-1630
Deluxe Suspension Seat	107-1891
Suspension Kit for Standard Seat	107-1892
Z Stand Kit	107-8599
Recycler Kit	108-2209
Mower Deck Lift Assist Kit	108-4090
Bagging Enhancement Kit	108-4091
Blade-Hi Flow, 16.5 Inch (6 Pack)	110-0414
Blade-Lo Flow, 16.5 Inch (6 Pack)	110-0415
Blade-Recycler, 16.5 Inch (6 Pack)	110-0416
Blade-Atomic, 16.5 Inch (6 Pack)	110-0417
Blade-Mid Flow, 16.5 Inch (6 Pack)	110-0418
Sunshade-Bimini	110-5726
Channel Reinforcement Kit	112-8673
Twin Bagger	78507
DFS Vac Collection System	78510
48 Inch Finishing Kit	78511
Hitch Kit	99-8924

NOTES

NOTES


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